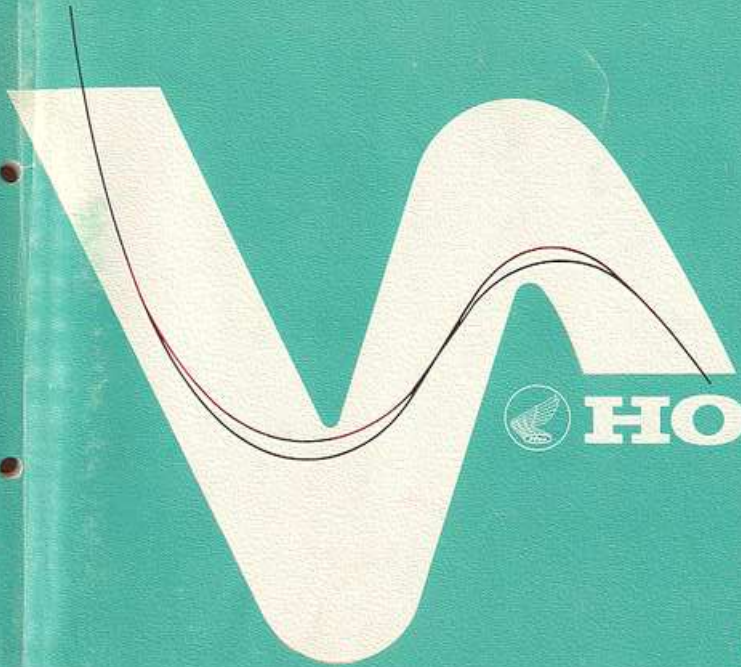


HONDA

GL1000
GL1000LTD
GL1000K1
GL1000K2

4

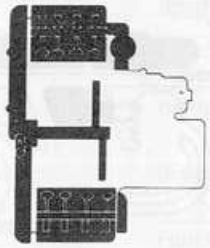
PARTS LIST

© 1977 HONDA MOTOR CO., LTD.

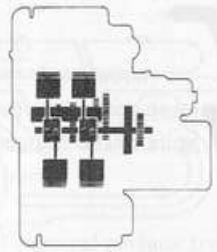
CONTENTS

	Page
• Contents-Engine group	1
• Contents-Frame group	2
• Instruction for use of parts list	3
• How to use the flat rate time (F.R.T.)	6
• Model photograph	8
• Engine group	9
• Frame group	57
• Part No. index	145

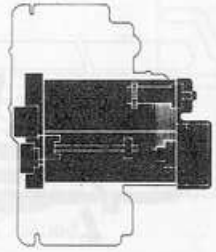
CONTENTS - ENGINE GROUP



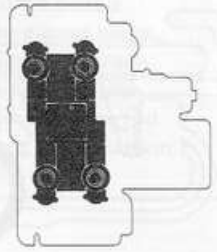
E- 1 Front cover · Timing belt 9
E- 2 Right cylinder head 12
E- 3 Left cylinder head 15
E- 4 Camshaft valve 18
E- 5 Fuel pump · Thermostat · Contact breaker 19



E-12 Crankshaft · Piston 42
E-13 Shift drum · Shift fork 45
E-14 Transmission 47

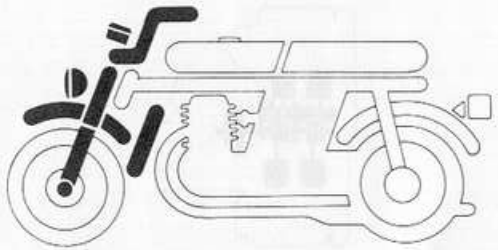


E- 6 Transmission cover · Water pump · Oil filter 22
E- 7 Oil pump 24
E- 8 Kick starter · Clutch cover · Rear case 27
E- 9 Clutch · Final gear shaft 30
E-10 Generator · Starter motor 33
E-11 Cylinder block · Breather chamber 36

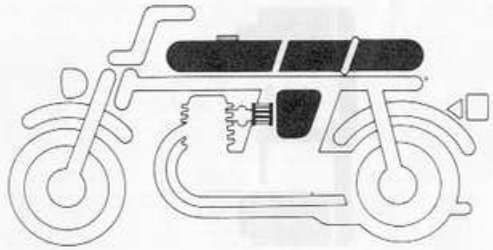


E-15 Carburetor 49
E-15-1 Carburetor (Component parts) 54

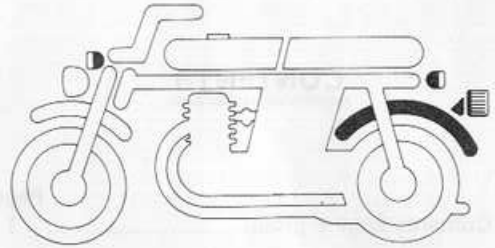
CONTENTS - FRAME GROUP



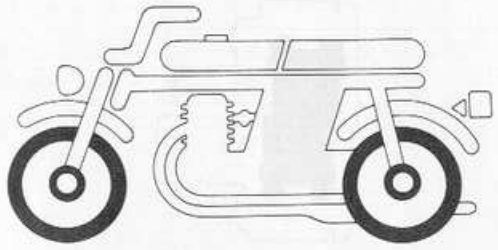
F- 1 Radiator 57
F- 2 Handle lever · Cable · Switch 61
F- 3 Headlight (A, CM) 66
F- 3-1 Headlight (DK, DM, U, K1-E) 68
F- 3-2 Headlight (ED, F, G, K2-E) 70
F- 4 Speedometer · Tachometer · Key set 73
F- 5 Handle pipe · Top bridge · Stem 77
F- 6 Front master cylinder · Brake hose 80
F- 7 Front fender 83
F- 8 Front fork 84



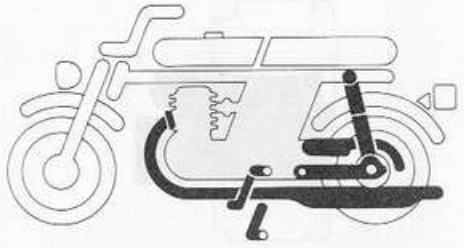
F-14 Fuel meter · Top shelter 99
F-15 Side shelter · Side cover 101
F-16 Shelter frame · Tool tray 105
F-17 Tool set · Kick starter arm 107
F-18 Fuel tank · Seat 110
F-19 Air cleaner · Shroud 113



F-24 Rear fender · Rear bumper 124
F-25 Winker 126
F-26 Taillight (A, CM, DK, DM, U) 129
F-26-1 Taillight (LTD · K1-E, ED, F) 131
F-26-2 Taillight (LTD · K1-G) 133
F-26-3 Taillight (K2-E, ED, F, G) 135



F- 9 Front brake caliper 86
F-10 Front wheel · Disk 88
F-11 Rear master cylinder · Caliper 90
F-12 Rear wheel · Disk 93
F-13 Final driven gear 95



F-20 Exhaust muffler 115
F-21 Step · Stand 117
F-22 Rear fork · Propeller shaft 121
F-23 Rear cushion 123



F-27 Wire harness · Ignition coil · Horn 136
F-28 Battery · Silicon rectifier 139
F-29 Frame body 141

INSTRUCTION FOR USE OF PARTS LIST

This parts list is to be used when ordering replacement parts; it contains all parts for models GL1000, GL1000LTD,GL1000K1 and GL1000K2.

I. How to order parts

1. Information required

Replacement parts orders must contain both the **part number** and the **stamped number(s)** as described below. This is because any changes and modifications of parts are registered at HONDA with the pertinent parts and stamped numbers.

Numbers needed :

(a) Carburetor parts : Part number and Stamped carburetor identification number
(b) Engine parts : Part number and Stamped engine number
(c) Frame parts : Part number and Stamped frame number
(d) Final driven gear parts : Part number and Stamped final driven gear number

2. Revisions

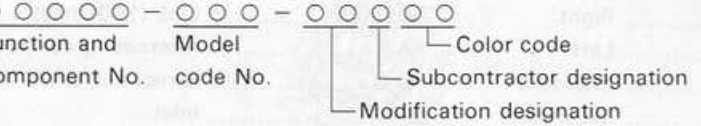
When modifications additions to this parts list are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover.

We advise to obtain such revisions in order to keep your parts lists up-to-date at all times. To check whether a parts list revision has been issued, please contact your HONDA distributor.

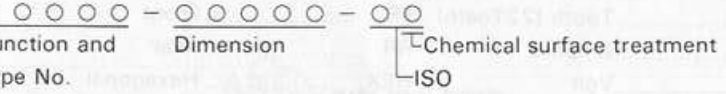
II. How to read this parts list

1. Make-up of the part number

(Example) General parts



(Example) Bolts, nuts and other standard parts



2. Color code

The color code at the end of the part number indicates the color. Codes below ZA in alphabetical order (such as ZA, ZB, ZC, etc.) do not indicate the color directly, but reference must be made to the HONDA code given in the "Description" column of this parts list.

Color code		Color description
Parts code	HONDA code	
A		White
B	NH-1	Black
XW		Chrome plated
	A-01	Semi glazed black
	PB-2C-S	Candy blue green
	PB-6C-S	Candy sirius blue
	R-6C-S	Candy antares red
	R-7C-C	Candy LTD maroon
	Y-34	Sulfur yellow

3. Abbreviations

The following abbreviations are used in this parts list.

ASSY.	Assembly	KPH	Kilometers per hour
COMP.	Complete	MPH	Miles per hour
R.	Right	L (100L)	Link (100Links)
L.	Left	A.C.	Alternating current
STD.	Standard	D.C.	Direct current
MM	Millimeter	IN.	Inlet
G	Gram	EX.	Exhaust
T (22T)	Tooth (22Teeth)	FR.	Front
A	Ampere	RR.	Rear
V	Volt	HEX.	Hexagonal
W	Watt		

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6×12	6mm diameter, 12mm length
Pin	8×14	8mm diameter, 14mm length
O-Ring	9.5×1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14×24×5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5×130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in ( ) represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

8. Part modifications-applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor, final driven gear) bearing the modification is listed in the "Serial No." column.

9. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts list can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

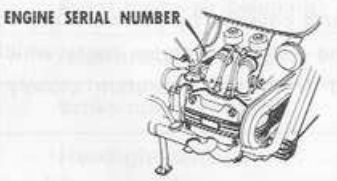
Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.	Applicable final driven gear serial No.
GL1000	A	U.S.A.	GL1E-1000001 –1020645	GL1-1000001 –1020183	755 [A]	F-1000001 –1023660
	DK	General export (KPH)	GL1E-1006916 –1019360	GL1-1007088 –1020323		
	DM	General export (MPH)	GL1E-1011857 –1011883	GL1-1011678 –1011687		
	U	Australia	GL1E-1007562 –1020852	GL1-1007788 –1020691		
GL1000LTD	A	U.S.A.	GL1E-2033474 –2036896	GL1-2035001 –2037000		F-1055250 –1058954
	CM	Canada	GL1E-2033474 –2036896	GL1-2037001 –2038420	763 [A]	F-1057452 –1058954
	U	Australia	GL1E-2033474 –2036896	GL1-2037482 –2038285		
	ED	European direct sales	GL1E-2035517 –2036772	GL1-2037407 –2038248	755 [P]	
	F	France	GL1E-2035517 –2036772	GL1-2037027 –2037386		
	G	Germany	GL1E-2035517 –2036772	GL1-2037067 –2038362		

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.	Applicable final driven gear serial No.
GL1000K1	A	U.S.A.	GL1E-2001422 ~2038639	GL1-2001483 ~2032613	758 [A]	F-1023764 ~1060695
	CM	Canada	GL1E-2030194 ~2038639	GL1-2030951 ~2032773		
	DK	General export (KPH)	GL1E-2011696 ~2101086	GL1-2012461 ~2041235		
	DM	General export (MPH)	GL1E-2028217 ~2101086	GL1-2029016 ~2030713		
	U	Australia	GL1E-2011664 ~2101086	GL1-2011867 ~2041255		
	E	England	GL1E-2000001 ~2101130	GL1-2000001 ~2040080	755 [A] · 755 [B] · 755 [C]	F-1020556 ~1060695
	ED	European direct sales	GL1E-2000004 ~2101130	GL1-2000004 ~2040760		
	F	France	GL1E-2000003 ~2101130	GL1-2000003 ~2041255		
	G	Germany	GL1E-2000002 ~2101130	GL1-2000002 ~2041275		
GL1000K2	A	U.S.A.	GL1E-3000001~	GL1-3000001~	764 [A] · 764 [B]	F-1060696~
	CM	Canada	GL1E-3003871~	GL1-3003881~		
	DK	General export (KPH)	GL1E-3000001~	GL1-3010001~		
	DM	General export (MPH)	GL1E-3000001~	GL1-3018501~		
	U	Australia	GL1E-3000001~	GL1-3010070~		
	E	England	GL1E-3009148~	GL1-3010002~	755 [C]	
	ED	European direct sales	GL1E-3009148~	GL1-3010005~		
	F	France	GL1E-3009148~	GL1-3010004~		
	G	Germany	GL1E-3009148~	GL1-3010003~		

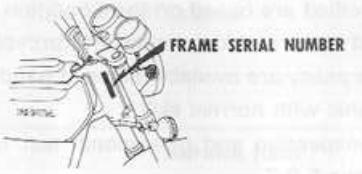
*Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

755 A [A] KC ア

10. Location of stamped serial number



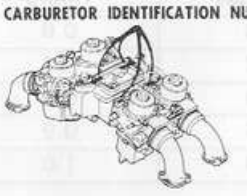
8371-0A



8371-0B



8371-0C



8371-0D

11. This parts list is compiled as of August 20, 1977

March 10, 1975
HONDA MOTOR CO., LTD.

HOW TO USE THE FLAT RATE TIME (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions

a. A liberal allowance is added to the net servicing time.

b. Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.

c. Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

(Example) 0.3 = 18 minutes

5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	**Minutes**	**Hours**	**Minutes**
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of contact breaker assy. and clutch spring.

Service item	F.R.T.
Contact breaker assy.	0.3
Clutch spring	1.2

The F.R.T. for the job is : 0.3+1.2=1.5

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of crankshaft comp. and primary chain.

Service item	F.R.T.
Crankshaft comp.	☆8.0
Primary chain	☆7.4

The F.R.T. for the job is : 8.0

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

(Example) Replacement of gear shift drum and crankshaft assembly.

Service item	F.R.T.
Gear shift drum	☆5.4
Crankshaft	☆8.0
Crankcase disassembly	☆5.1

The F.R.T. for the job is : (5.4+8.0)−5.1=8.3

Crankcase disassembly is the duplicated operations.

●The F.R.T. shown with (☆) includes engine removal and installation.

4. Operations other than replacing parts

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	2.9
2	Radiator	0.6
3	Carburetor	1.2

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Point-adjustment (including ignition timing adjustment)	0.4
2	Ignition timing-adjustment	0.3
3	Spark plug-adjustment and cleaning	0.5
4	Tappet adjustment	0.7
5	Oil filter cleaning	☆3.0
6	Engine oil-inspection (excluding oil change)	0.1
7	Clutch-adjustment	0.3
8	Cleaner element-cleaning	0.2
9	Compression-pressure measurement	0.2
10	Battery-checking of electrolyte level and gravity	0.2
11	Carburetor-float level measurement	1.5
12	Carburetor idle-adjustment	0.2
13	Throttle operation-adjustment	0.1
14	Carburetor synchronization-adjustment	0.6
15	Carburetor fast idle link adjustment	1.3
16	Radiator fan cleaning	0.8
17	Exterior of radiator cor cleaning	0.3

Frame

No.	Service item	F.R.T.
1	Front brake-air bleeding	0.1
2	Rear brake-air bleeding	0.1
3	Brake-operation test	0.1
4	Headlight-aimings	0.2
5	Front wheel balance	0.8
6	Rear wheel balance	0.9

c. Overhaul

No.	Service item	F.R.T.
1	Carburetor	3.7
2	Final gear	1.4



GL1000-A



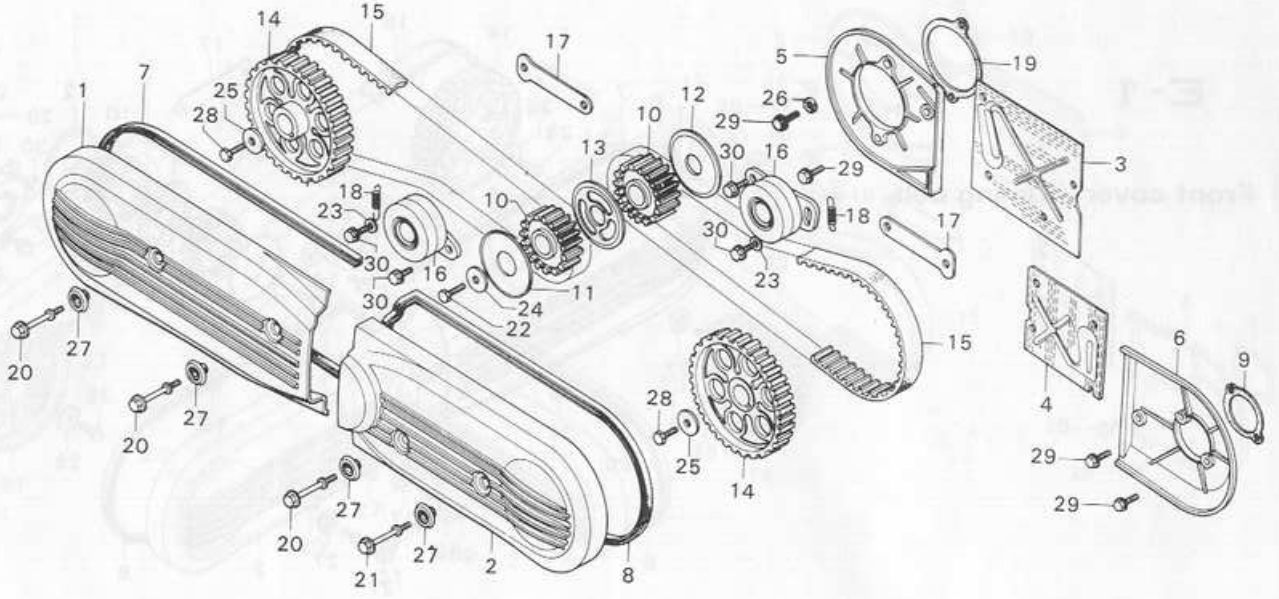
GL1000K2-DK



GL1000K1-G

E-1

Front cover • Timing belt



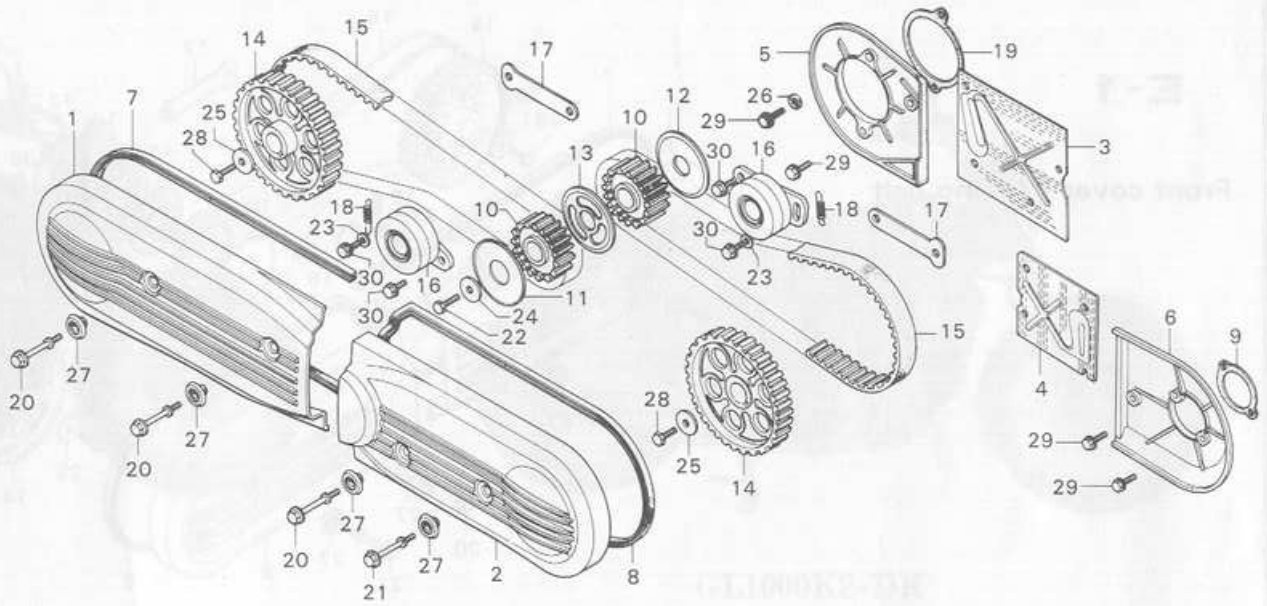
B371-1

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
L. TIMING BELT	0.8	1	11511-371-000	COVER, R. FR.	1			
•For R. timing belt 0.5						1	2038639	
•One motorcycle 1.0			11511-371-010	COVER, R. FR.		1	2100001	DK,DM,E,ED,F,G,U
						1		
			11511-371-980	COVER, R. FR.	1			
TIMING BELT DRIVE PULLEY	0.7	2	11521-371-000	COVER, L. FR.	1			
•For inside 0.4						1	2038639	
R. HEAD SEALD COVER	0.6		11521-371-010	COVER, L. FR.		1	2100001	DK,DM,E,ED,F,G,U
•L. HEAD SEALD COVER						1		
•One motorcycle 0.9			11521-371-980	COVER, L. FR.	1			
TIMING BELT DRIVEN PULLEY	0.5	3	11531-371-000	PLATE, R. INSULATOR	1	1 1 1		
•One motorcycle 1.0		4	11535-371-000	PLATE, L. INSULATOR	1	1 1 1		
R. FRONT COVER/PACKING	0.3	5	11541-371-000	COVER, R. HEAD SEALD	1	1 1		
			11541-371-980	COVER, R. HEAD SEALD	1			
•L. FRONT COVER/PACKING								
•One motorcycle 0.6		6	11542-371-000	COVER, L. HEAD SEALD	1	1 1		
TIMING BELT ADJUSTER	0.3		11542-371-980	COVER, L. HEAD SEALD	1			
and its related parts		7	11831-371-000	PACKING, R. FR. COVER	1	1		
•One motorcycle 0.6						1	2038639	
			11831-371-010	PACKING, R. FR. COVER		1	2100001	DK,DM,E,ED,F,G,U
						1		
		8	11832-371-000	PACKING, L. FR. COVER	1	1		
						1	2038639	
			11832-371-010	PACKING, L. FR. COVER		1	2100001	DK,DM,E,ED,F,G,U
						1		
		9	12391-371-000	GASKET, FUEL PUMP COVER	1	1 1 1		
		10	13621-657-000	PULLEY, TIMING BELT DRIVE	2	2 2 2		
		11	13622-371-000	PLATE, TIMING BELT GUIDE	1	1 1 1		
		12	13622-657-000	PLATE A, TIMING BELT GUIDE	1	1 1 1		

1977.08.20

E-1

Front cover · Timing belt

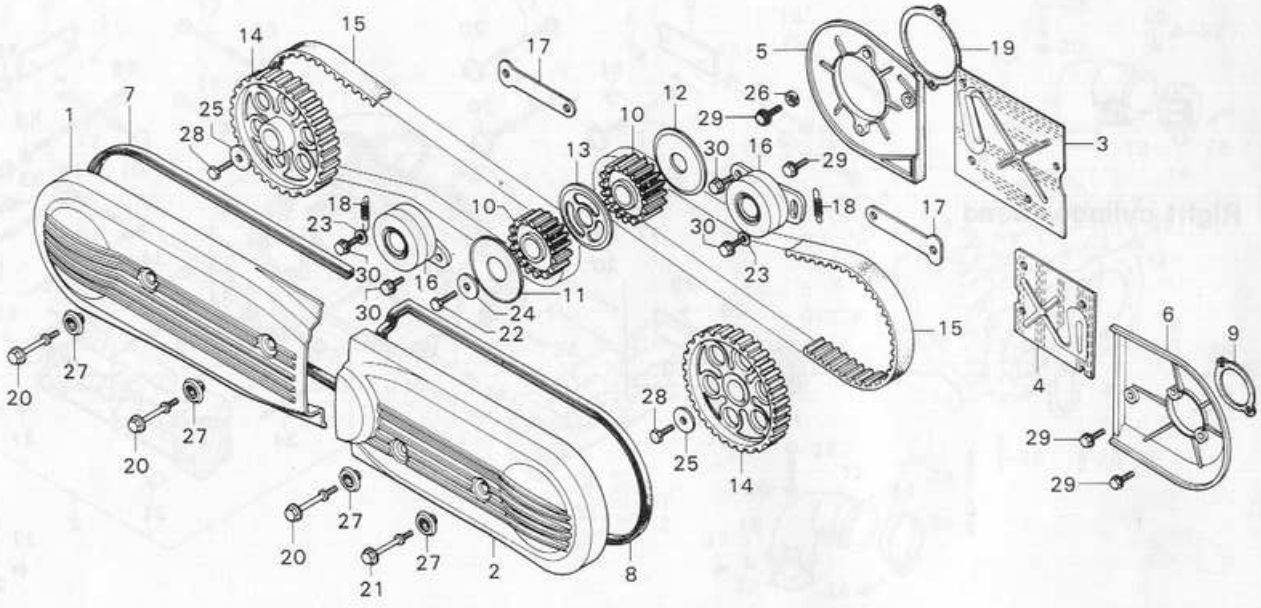


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		13	13623-371-000	PLATE, B. TIMING BELT GUIDE	1	1	1	1		
		14	14211-657-010	PULLEY, TIMING BELT DRIVEN	2	2	2	2		
		15	14400-371-004	BELT, TIMING	2				1008639	
				14400-371-014						
			14400-371-014	BELT, TIMING (UNITTA)	2				1008640	
						2	2	2		
			14400-371-005	BELT, TIMING (MITSUBOSHI)	2	2	2	2		
		16	14510-371-008	ADJUSTER COMP., TIMING BELT (TOYO)	2	2	2	2		
		17	14512-371-000	PLATE, TIMING BELT ADJUSTER	2	2	2	2		
		18	14516-371-000	SPRING, TIMING BELT ADJUSTER	2	2	2	2		
		19	30376-371-000	PACKING, BREAKER	1	1	1	1		
		20	90017-371-000	BOLT, SPECIAL, 6X45.5	3		3	3		
			90017-371-980	BOLT, SPECIAL, 6X45.5		3				
		21	90019-371-000	BOLT, SPECIAL, 6X54	1		1	1		
			90019-371-980	BOLT, SPECIAL, 6X54		1				
		22	90021-371-000	BOLT, PULLEY, 10X28	1	1	1	1		
		23	90406-371-000	WASHER, 8MM	2	2	2	2		
		24	90414-611-000	WASHER, SPECIAL, 34X10.5X4.0	1	1	1	1		
		25	90435-611-000	WASHER, SPECIAL, 28X8.5X4.0	2	2	2	2		
		26	90441-028-010	WASHER, SEALING, 6MM		1	1	1		A,CM,DK,DM,U
						1		1		E,ED,F,G
							1		2000602	E,ED,F,G
		27	90541-371-000	RUBBER, MOUNT	4		4	4		
			90541-371-980	RUBBER, MOUNT		4				
		28	92000-08022-0A	BOLT, HEX., 8X22	2	2	2	2		
		29	95700-06022-00	BOLT, FLANGE, 6X22	4				1005025	

1977.08.20

E-1

Front cover • Timing belt



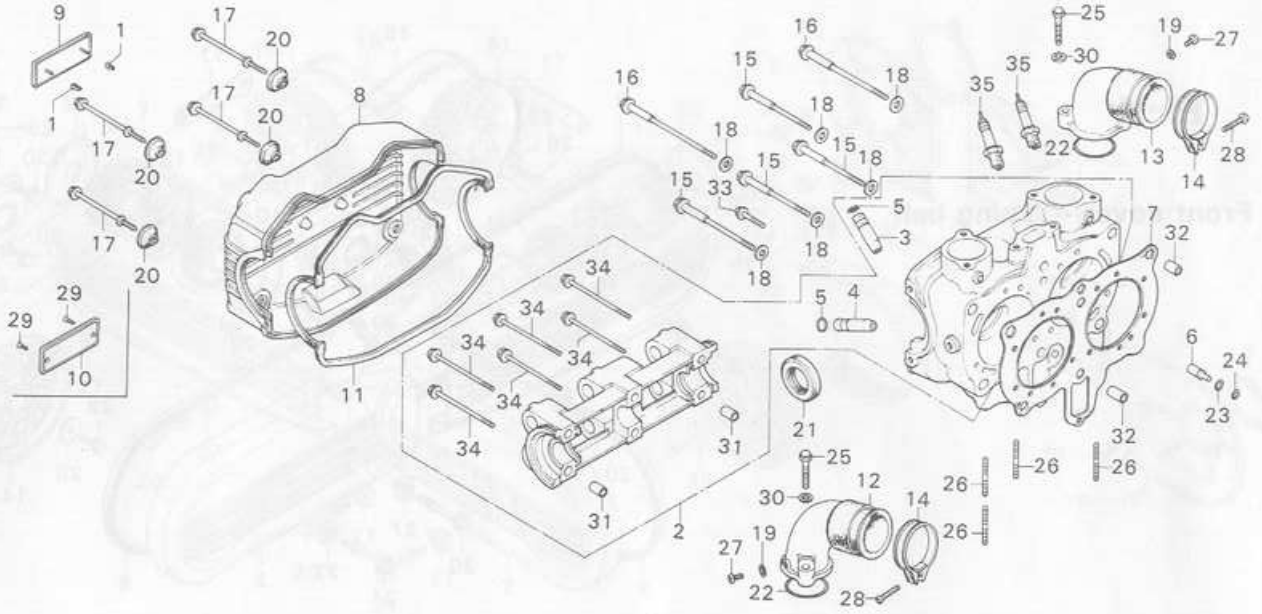
B371-1

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1	Reqd. No. GL1000 LTD K2	Reqd. No.	Serial No.	Area code
			95700-06018-00	BOLT, FLANGE, 6X18	4	4	4	4	1005026	
		30	95700-08022-00	BOLT, FLANGE, 8X22	4	4	4	4		

1977.08.20

E-2

Right cylinder head

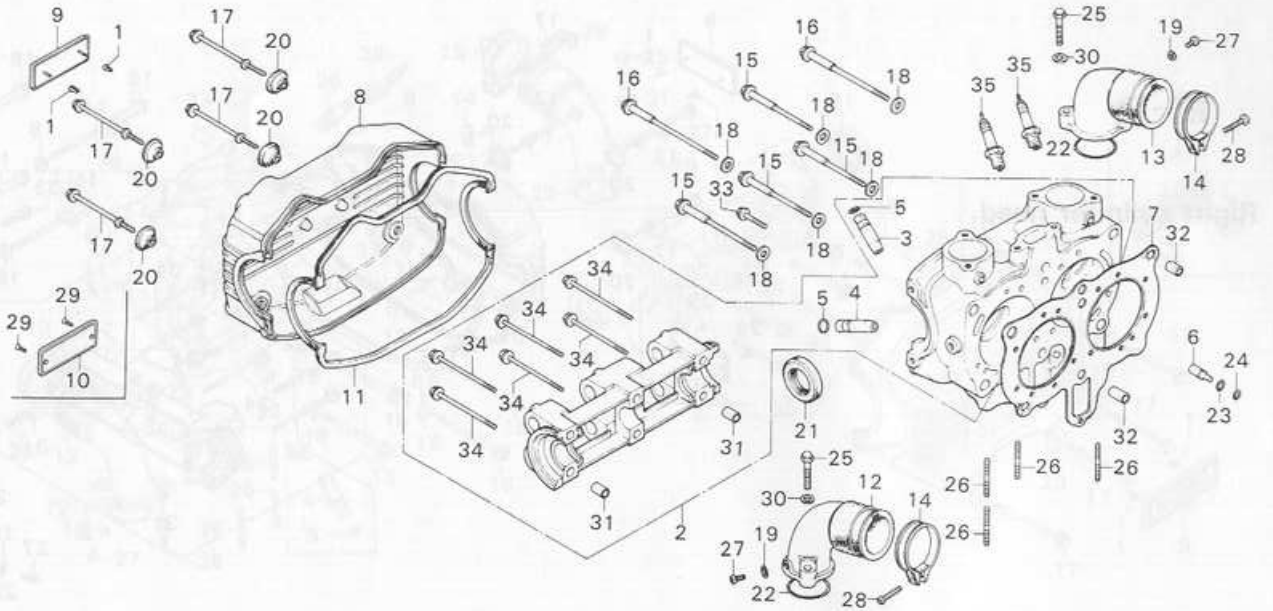


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
CYLINDER HEAD ASSY.	2.3	1	11633-323-000	PUSH ON FIX, J TYPE	2	2				
							2		2038639	
•Valve rapping included		2	12200-371-000	HEAD ASSY., CYLINDER	1				1004135	
VALVE GUIDE	1.6		12200-371-010							
•Reaming included add 0.2			12200-371-010	HEAD ASSY., CYLINDER	1				1004136	
Valve seat refacing excluded.						1	1	1		
If it refaced add 0.2		3	12204-371-305	GUIDE, IN. VALVE	2	2	2	2		
CYLINDER HEAD GASKET	1.1	4	12205-371-305	GUIDE, EX. VALVE	2	2	2	2		
27 X 43 X 9 OIL SEAL	0.9	5	12211-250-310	CLIP, VALVE GUIDE	4	4	4	4		
8 X 40 STUD BOLT	0.4	6	12238-371-000	ORIFICE, OIL CONTROL	1	1	1	1		
•Add 0.1		7	12251-371-003	GASKET, CYLINDER HEAD	1	1	1	1		
INLET MANIFOLD	0.2	8	12311-371-000	COVER, CYLINDER HEAD						
•Add 0.2				12311-371-010	1					
CYLINDER HEAD COVER/EMBLEM	0.1						1		2038639	
SPARK PLUG	0.1		12311-371-010	COVER, CYLINDER HEAD			1		2100001	DK,DM,E,ED,F,G,U
•One or both								1		
			12311-371-980	COVER, CYLINDER HEAD		1				
		9	12312-371-000	EMBLEM, HEAD COVER	1					
			12312-371-610	EMBLEM, HEAD COVER		1				
							1		2038639	
		10	12312-371-611	EMBLEM, HEAD COVER			1		2100001	DK,DM,E,ED,F,G,U
								1		
		11	12328-371-000	GASKET, HEAD COVER	1	1	1	1		
		12	17110-371-000	MANIFOLD A, IN.	1		1	1		
			17110-371-980	MANIFOLD A, IN.		1				
		13	17120-371-000	MANIFOLD B, IN.	1		1	1		
			17120-371-980	MANIFOLD B, IN.		1				
		14	17255-371-000	BAND, IN. MANIFOLD	2		2	2		

1977.08.20

E-2

Right cylinder head

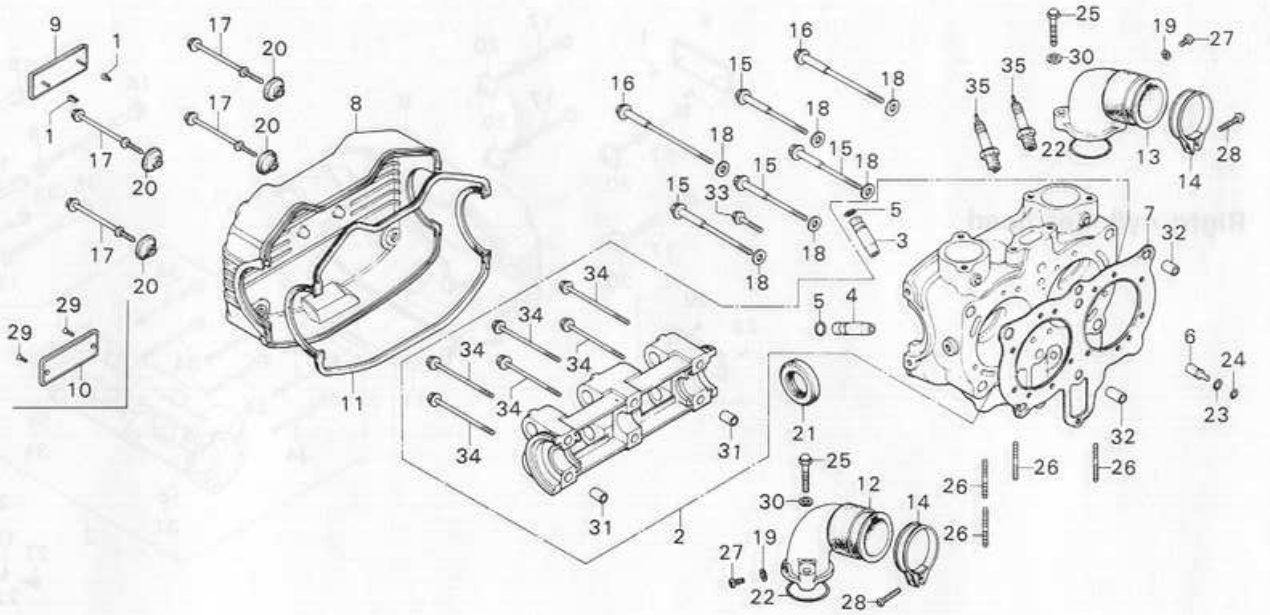


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
			17255-371-980	BAND, IN. MANIFOLD		2				
		15	90001-371-003	BOLT, FLANGE, 10X90	4	4	4	4		
		16	90002-371-003	BOLT, FLANGE, 10X115	2	2	2	2		
		17	90018-371-000	BOLT, SPECIAL, 6X63.2	4		4	4		
			90018-371-980	BOLT, SPECIAL, 6X63.2		4				
		18	90438-634-000	WASHER, 21X11X2.3	6	6	6	6		
		19	90452-323-000	WASHER, THRUST, 5MM	2	2	2	2		
		20	90541-371-000	RUBBER, MOUNT	4		4	4		
			90541-371-980	RUBBER, MOUNT		4				
		21	91209-371-003	OIL SEAL, 27X43X9	1	1	1	1		
		22	91301-371-003	O-RING, 40X2.6	2	2	2	2		
		23	91305-371-003	O-RING, 6.5X1.5	1	1	1	1		
		24	91308-371-003	O-RING, 4.1X1.5	1	1	1	1		
		25	92500-06032-08	BOLT, CAP, 6X32	4		4	4		
			90044-371-980	BOLT, CAP, 6X32		4				
		26	92700-08040-0E	BOLT, STUD, 8X40	4	4	4			
			90035-371-000	BOLT, STUD, 8X43				4		
		27	93500-05008-0A	SCREW, PAN, 5X8	2		2	2		
			90050-371-980	SCREW, PAN, 5X8		2				
		28	93500-05020-0G	SCREW, PAN, 5X20	2	2	2	2		
		29	93700-03006-0G	SCREW, OVAL, 3X6			2		2100001	DK, DM, E, ED, F, G, U
			93700-03006-1G	SCREW, OVAL, 3X6				2		
		30	94101-06000	WASHER, PLAIN, 6MM	4		4	4		
			90081-371-980	WASHER, PLAIN, 6MM		4				
		31	94301-10160	PIN A, DOWEL, 10X16	2	2	2	2		
		32	94301-12200	PIN A, DOWEL, 12X20	2	2	2	2		

1977.08.20

E-2

Right cylinder head

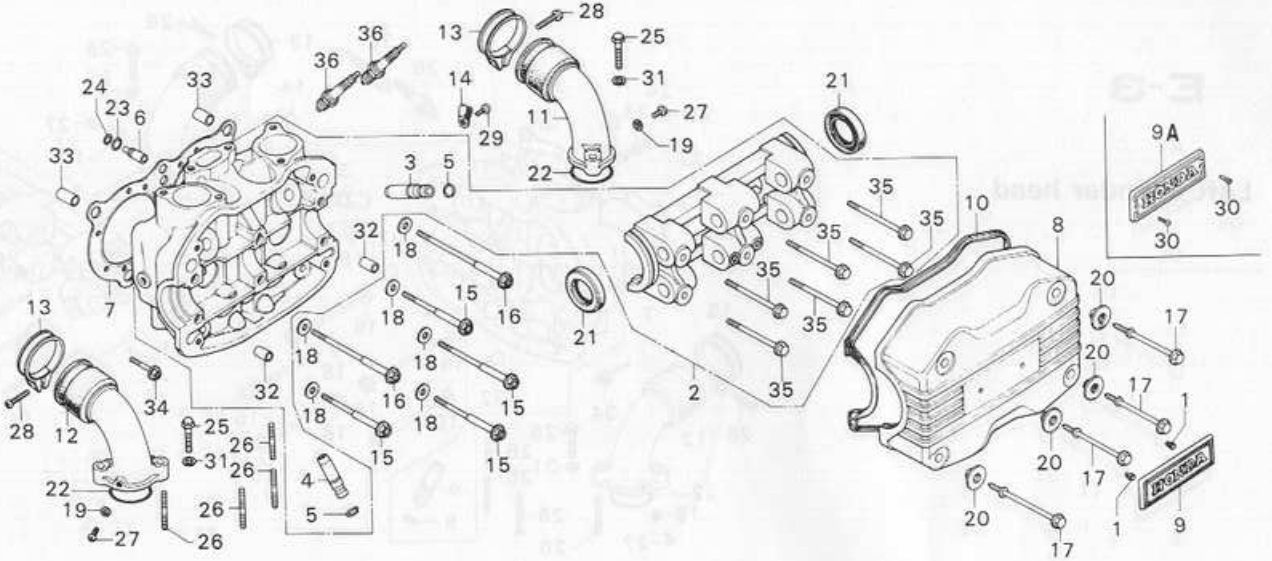


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1	Reqd. No. K2	Serial No.	Area code
		33	95700-06028-00	BOLT, FLANGE, 6X28	1	1	1		
			90144-371-980	BOLT, FLANGE, 6X28		1			
		34	95700-08070-00	BOLT, FLANGE, 8X70	6	6	6		
		35	98069-38710	PLUG, SPARK (D-8ES-L NGK)	2	2	2		A,DK,DM,U
						2	2		CM
			98069-58721	PLUG, SPARK (X24ES ND)	2	2	2		A,DK,DM,U
						2	2		CM
			98069-38716	PLUG, SPARK (DR8ES-L NGK)		2	2		E,ED,F,G
							2		CM,E,ED,F,G
			98069-58726	PLUG, SPARK (X24ESR-U ND)			2		CM,E,ED,F,G

1977.08.20

E-3

Left cylinder head



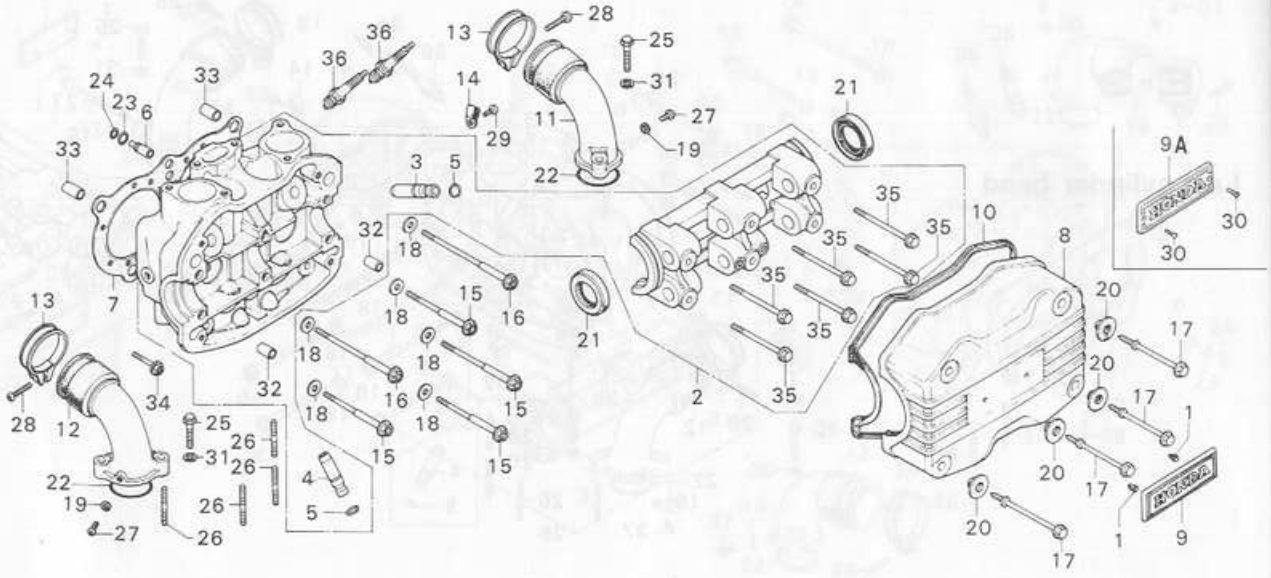
B371-3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
CYLINDER HEAD ASSY.	2.3	1	11633-323-000	PUSH ON FIX, J TYPE	2	2				
•Valve rapping included							2		2038639	
VALVE GUIDE	1.6	2	12200-371-000	HEAD ASSY., CYLINDER	1				1004135	
•Reaming included add 0.2				12200-371-010						
Valve seat refacing excluded.			12200-371-010	HEAD ASSY., CYLINDER	1				1004136	
If it refaced add 0.2						1	1	1		
CYLINDER HEAD GASKET	1.1	3	12204-371-305	GUIDE, IN. VALVE	2	2	2	2		
27 x 43 x 9 OIL SEAL	0.9	4	12205-371-305	GUIDE, EX. VALVE	2	2	2	2		
8 x 40 STUD BOLT	0.4	5	12211-250-310	CLIP, VALVE GUIDE	4	4	4	4		
•Add 0.1		6	12238-371-000	ORIFICE, OIL CONTROL	1	1	1	1		
INLET MANIFOLD	0.2	7	12251-371-003	GASKET, CYLINDER HEAD	1	1	1	1		
CYLINDER HEAD COVER/EMBLEM	0.1	8	12311-371-000	COVER, CYLINDER HEAD						
SPARK PLUG	0.1			12311-371-010	1					
•One or both							1		2038639	
			12311-371-010	COVER, CYLINDER HEAD			1		2100001	DK,DM,E,ED,F,G,U
								1		
			12311-371-980	COVER, CYLINDER HEAD		1				
		9	12312-371-000	EMBLEM, HEAD COVER	1					
			12312-371-610	EMBLEM, HEAD COVER		1				
							1		2038639	
		9A	12312-371-611	EMBLEM, HEAD COVER			1		2100001	DK,DM,E,ED,F,G,U
								1		
		10	12328-371-000	GASKET, HEAD COVER	1	1	1	1		
		11	17110-371-000	MANIFOLD A, IN.	1		1	1		
			17110-371-980	MANIFOLD A, IN.		1				
		12	17120-371-000	MANIFOLD B, IN.	1		1	1		
			17120-371-980	MANIFOLD B, IN.		1				
		13	17255-371-000	BAND, IN. MANIFOLD	2		2	2		

1977.08.20

E-3

Left cylinder head

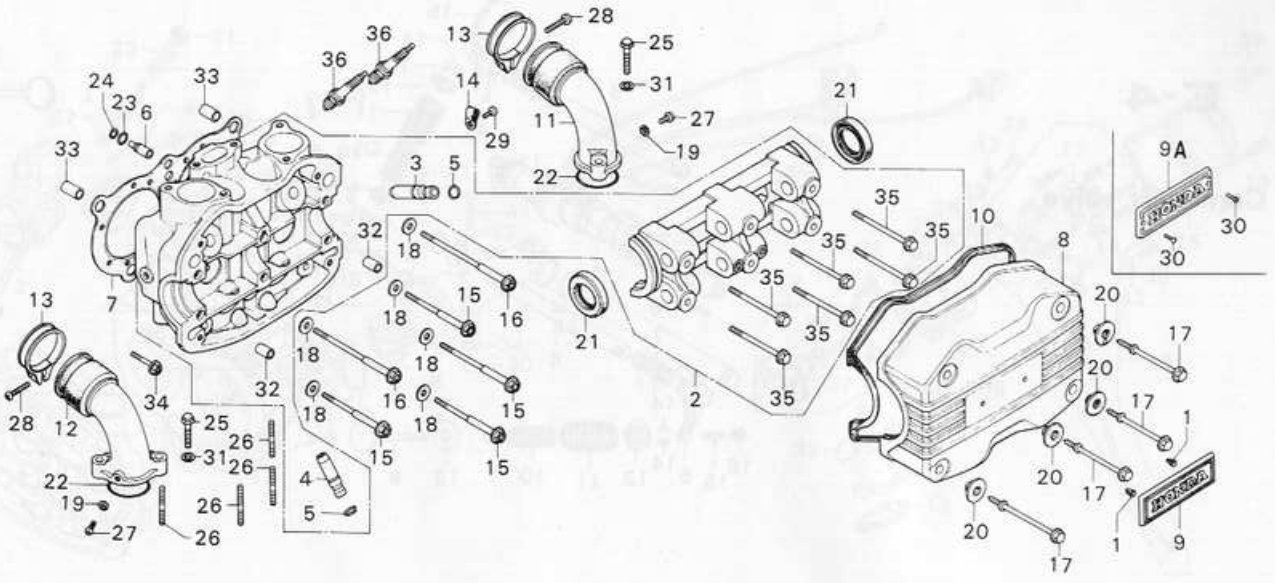


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
			17255-371-980	BAND, IN. MANIFOLD		2				
		14	32111-323-000	CLAMPER, CORD	1	1	1	1		
		15	90001-371-003	BOLT, FLANGE, 10X90	4	4	4	4		
		16	90002-371-003	BOLT, FLANGE, 10X115	2	2	2	2		
		17	90018-371-000	BOLT, SPECIAL, 6X63.2	4		4	4		
			90018-371-980	BOLT, SPECIAL, 6X63.2		4				
		18	90438-634-000	WASHER, 21X11X2.3	6	6	6	6		
		19	90452-323-000	WASHER, THRUST, 5MM	2	2	2	2		
		20	90541-371-000	RUBBER, MOUNT	4		4	4		
			90541-371-980	RUBBER, MOUNT		4				
		21	91209-371-003	OIL SEAL, 27X43X9	2	2	2	2		
		22	91301-371-003	O-RING, 40X2.6	2	2	2	2		
		23	91305-371-003	O-RING, 6.5X1.5	1	1	1	1		
		24	91308-371-003	O-RING, 4.1X1.5	1	1	1	1		
		25	92500-06032-08	BOLT, CAP, 6X32	4		4	4		
			90044-371-980	BOLT, CAP, 6X32		4				
		26	92700-08040-0E	BOLT, STUD, 8X40	4	4	4			
			90035-371-000	BOLT, STUD, 8X43				4		
		27	93500-05008-0A	SCREW, PAN, 5X8	2		2	2		
			90050-371-980	SCREW, PAN, 5X8		2				
		28	93500-05020-0G	SCREW, PAN, 5X20	2	2	2	2		
		29	93500-06008	SCREW, PAN, 6X8	1		1	1		
			90053-371-980	SCREW, PAN, 6X8		1				
		30	93700-03006-0G	SCREW, OVAL, 3X6			2		2100001	DK,DM,E,ED,F,G,U
			93700-03006-1G	SCREW, OVAL, 3X6				2		
		31	94101-06000	WASHER, PLAIN, 6MM	4		4	4		

1977.08.20

E-3

Left cylinder head



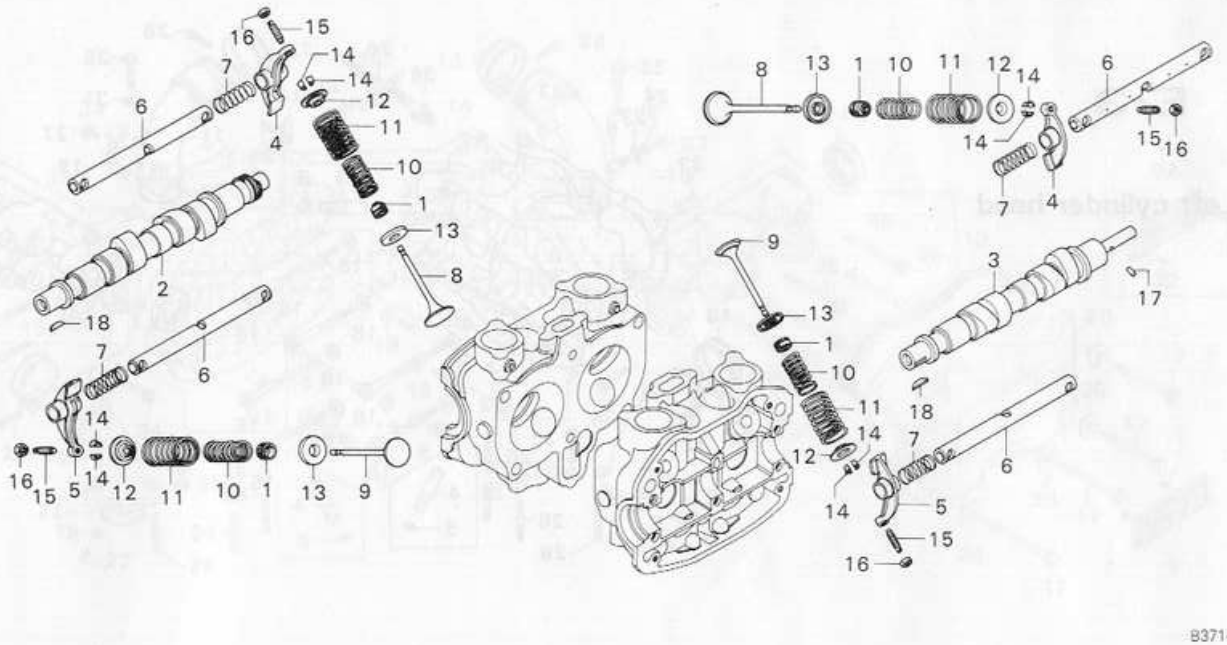
B371-3

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
	90081-371-980	WASHER, PLAIN, 6MM		4				
32	94301-10160	PIN A, DOWEL, 10X16	2	2	2	2		
33	94301-12200	PIN A, DOWEL, 12X20	2	2	2	2		
34	95700-06028-00	BOLT, FLANGE, 6X28	1		1	1		
	90144-371-980	BOLT, FLANGE, 6X28		1				
35	95700-08070-00	BOLT, FLANGE, 8X70	6	6	6	6		
36	98069-38710	PLUG, SPARK (D-8ES-L NGK)	2	2	2	2		A,DK,DM,U
				2	2			CM
	98069-58721	PLUG, SPARK (X24ES ND)	2	2	2	2		A,DK,DM,U
				2	2			CM
	98069-38716	PLUG, SPARK (DR8ES-L NGK)		2	2			E,ED,F,G
						2		CM,E,ED,F,G
	98069-58726	PLUG, SPARK (X24ESR-U ND)				2		CM,E,ED,F,G

1977.08.20

E-4

Camshaft valve



B371-4

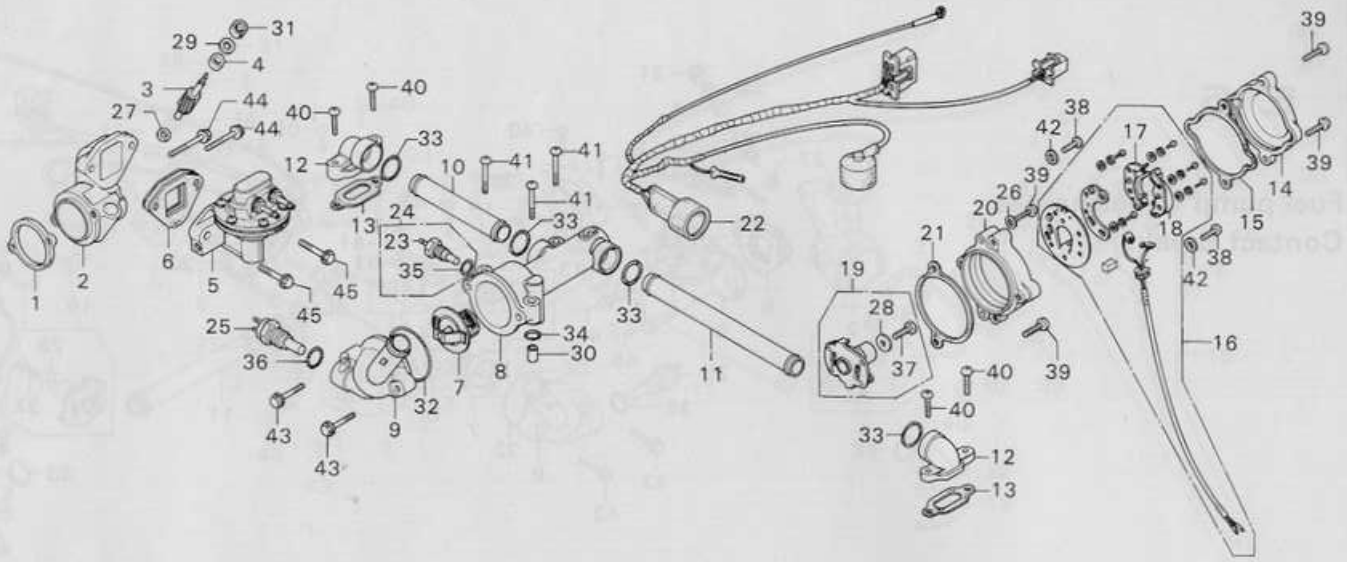
Service item	F.R.T.
VALVE	1.4
*Add 0.2 reaming included	
VALVE SPRING and its related parts	1.3
*Add 0.1	
L. CAMSHAFT/ROCKER ARM and its related parts	0.9
R. CAMSHAFT/ROCKER ARM and its related parts	0.7

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	12209-300-003	SEAL, VALVE STEM	8	8	8	8		
2	14110-371-000	CAMSHAFT COMP., R.						
		14110-371-010	1					
					1			2028170
	14110-371-010	CAMSHAFT COMP., R.			1		2028171	
				1		1		
3	14211-371-300	CAMSHAFT, L.	1	1	1	1		
4	14611-371-000	ARM A, ROCKER	4	4	4	4		
5	14621-371-000	ARM B, ROCKER	4	4	4	4		
6	14631-371-000	SHAFT, ROCKER ARM	4	4	4	4		
7	14642-371-000	SPRING, ROCKER ARM SIDE	8	8	8	8		
8	14711-371-000	VALVE, IN.	4	4	4	4		
9	14721-371-000	VALVE, EX.	4	4	4	4		
10	14751-611-003	SPRING, VALVE INNER (NIPPATSU)	8	8	8	8		
11	14761-611-003	SPRING, VALVE OUTER (NIPPATSU)	8	8	8	8		
12	14771-551-020	RETAINER, VALVE SPRING	8	8	8	8		
13	14775-300-000	SEAT, VALVE SPRING	8	8	8	8		
14	14781-551-000	COTTER, VALVE	16	16	16	16		
15	90012-300-000	SCREW, TAPPET ADJUSTING	8	8	8	8		
16	90205-300-000	NUT, TAPPET ADJUSTING	8	8	8	8		
17	90701-283-000	PIN, KNOCK, 3X6.8	1	1	1	1		
18	94401-25140	KEY, WOODRUFF, 25X14	2	2	2	2		

1977.08.20

E-5

Fuel pump • Thermostat • Contact breaker



8371-5

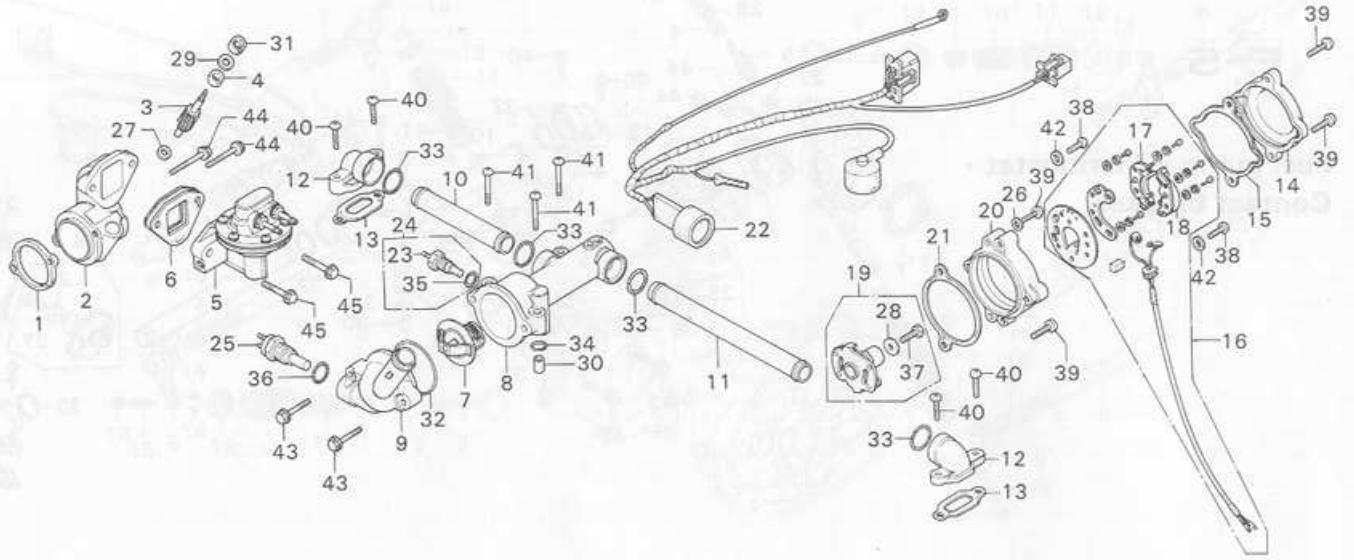
Service item	F.R.T.
ENGINE SUB WIRE HARNESS	☆3.0
THERMOSTAT CASE/WATER TEMPERATURE SENDING UNIT	1.5
THERMOSTAT COVER/UNIT	0.6
•THERMO SWITCH	
R. CONNECTING PIPE/WATER JOINT	0.4
•L. CONNECTING PIPE/WATER JOINT	
CONTACT BREAKER	0.4
*Add 0.1	
CONTACT BREAKER ASSY./SPAKE ADVANCER/BRAKER CASE	0.3
•FUEL PUMP COVER/TACHOMETER GEAR and those related parts	
TACHOMETER COVER INSULATOR	0.1
•BREAKER COVER	

Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2	Serial No.	Area code
1	12390-371-000	INSULATOR COMP., TACHOMETER COVER	1	1	1	1		
2	12411-371-000	COVER, FUEL PUMP	1		1	1		
	12411-371-980	COVER, FUEL PUMP		1				
3	12431-371-000	GEAR, TACHOMETER	1	1	1	1		
4	12435-246-000	COLLAR, TACHOMETER GEAR THRUST	1	1	1	1		
5	16700-371-005	PUMP ASSY., FUEL (KISAN)	1		1	1		
	16700-371-980	PUMP ASSY., FUEL		1				
6	16701-634-000	INSULATOR COMP., FUEL PUMP	1		1	1		
	16701-371-980	INSULATOR COMP., FUEL PUMP		1				
7	19300-657-000	THERMOSTAT UNIT	1	1				A,CM,ED,F,G
			1	1	1			DK,DM,U
					1		2038639	A,CM,E,ED,F,G
	19300-657-003	THERMOSTAT UNIT			1		2100001	DK,DM,E,ED,F,G,U
						1		
8	19311-371-000	CASE, THERMOSTAT	1		1	1		
	19311-371-980	CASE, THERMOSTAT		1				
9	19315-371-000	COVER, THERMOSTAT	1		1	1		
	19315-371-980	COVER, THERMOSTAT		1				
10	19411-371-000	PIPE, R. CONNECTING	1		1	1		
	19411-371-980	PIPE, R. CONNECTING		1				
11	19412-371-000	PIPE, L. CONNECTING	1		1	1		
	19412-371-980	PIPE, L. CONNECTING		1				
12	19421-371-000	JOINT, WATER	2		2	2		
	19421-371-980	JOINT, WATER		2				
13	19429-371-000	PACKING, WATER JOINT	2	2	2	2		
14	30070-371-000	COVER, BREAKER	1		1	1		
	30070-371-980	COVER, BREAKER		1				

1977.08.20

E-5

Fuel pump • Thermostat • Contact breaker

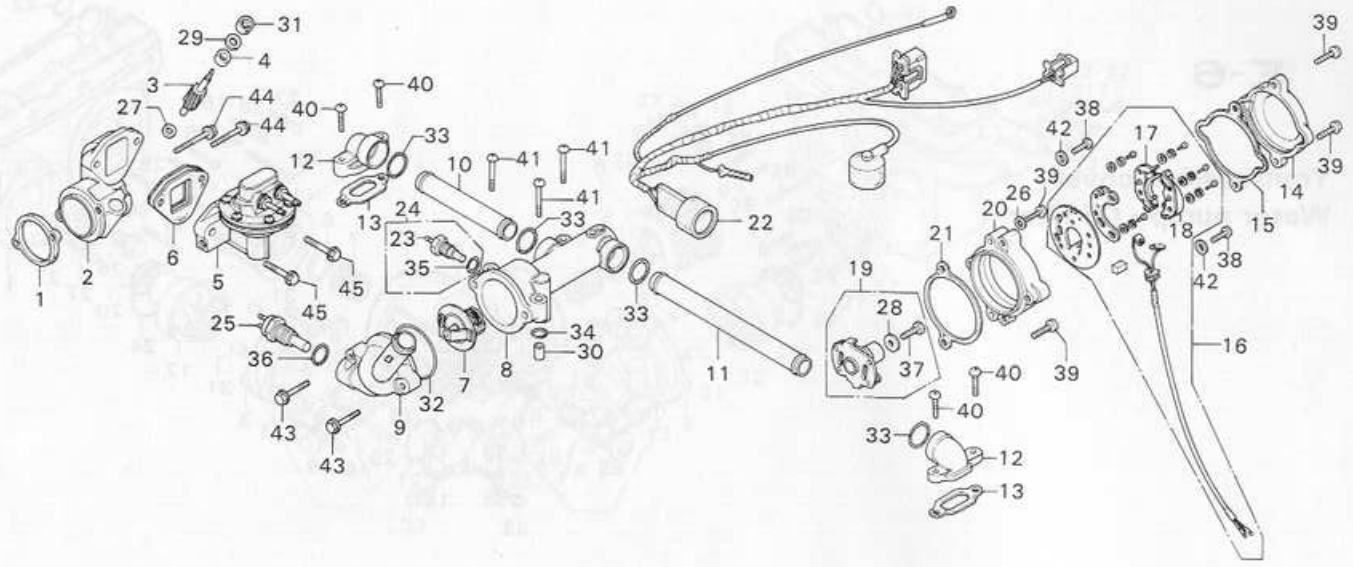


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
		15	30079-371-000	GASKET, BREAKER	1	1	1	1		
		16	30200-371-004	BREAKER ASSY., CONTACT (TOYO)	1	1	1	1		
		17	30203-292-154	BREAKER, R. CONTACT (TOYO)	1	1	1	1		
		18	30204-292-154	BREAKER, L. CONTACT (TOYO)	1	1	1	1		
		19	30220-371-004	ADVANCER ASSY., SPARK (TOYO)	1	1	1	1		
		20	30375-371-000	CASE, BREAKER	1		1	1		
			30375-371-980	CASE, BREAKER		1				
		21	30376-371-000	PACKING, BREAKER	1	1	1	1		
		22	32220-371-000	SUB HARNESS, ENGINE	1	1	1	1		
		23	37510-371-008	SENDING UNIT, WATER TEMPERATURE	1	1	1	1		
		24	37750-611-154	SENDING UNIT, WATER TEMPERATURE	1	1	1	1		
		25	37760-371-003	SWITCH ASSY., THERMOSTAT	1	1	1	1		
		26	90441-028-010	WASHER, SEALING, 6MM	1	1	1	1		
		27	90458-286-000	WASHER, TACHOMETER GEAR THRUST	1	1	1	1		
		28	90486-028-000	WASHER, SPARK ADVANCER SETTING	1	1	1	1		
		29	90539-011-000	WASHER, SPEEDOMETER PINION	1	1	1	1		
		30	90701-371-000	COLLAR, 12X10	1	1	1	1		
		31	91211-371-005	OIL SEAL, 4.8X14.5X4	1					
							1		2002957	E,ED,F,G
			91211-286-003	OIL SEAL, 4.8X14.5X4		1				ED,F,G
							1		2002958	E,ED,F,G
								1		E,ED,F,G
						1	1	1		A,CM,DK,DM,U
		32	91302-317-700	O-RING, 53.8X3.1	1	1	1	1		
		33	91302-371-003	O-RING, 21.9X2.3	4	4	4	4		

1977.08.20

E-5

Fuel pump • Thermostat • Contact breaker

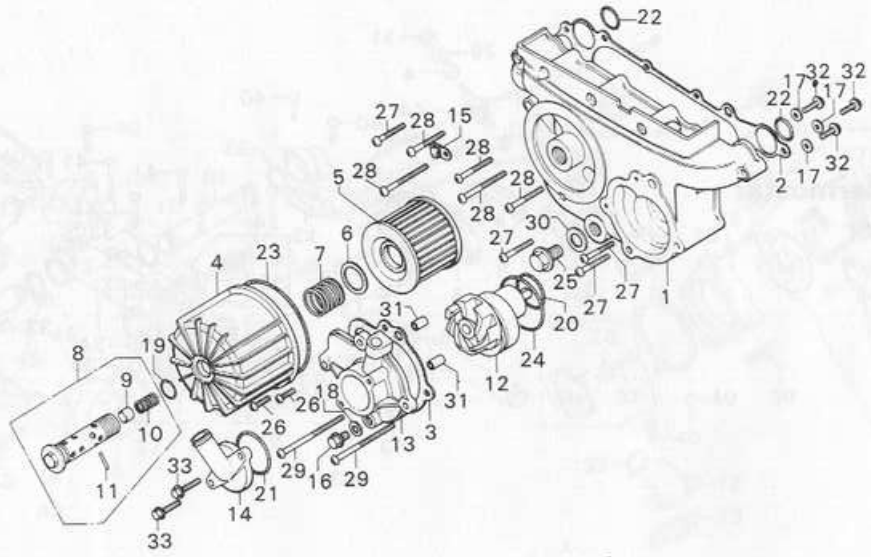


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		34	91303-611-000	O-RING, 12.5X2.2	1	1	1	1		
		35	91307-611-000	O-RING, 13.5X1.4	1	1	1	1		
		36	91310-611-000	O-RING, 15.5X14MM	1	1	1	1		
		37	92000-06014	BOLT, HEX., 6X14	1	1	1	1		
		38	93500-06012	SCREW, PAN, 6X12	2	2	2	2		
		39	93500-06020	SCREW, PAN, 6X20	4		4	4		
			90054-371-980	SCREW, PAN, 6X20		4				
		40	93500-06025	SCREW, PAN, 6X25	4					
							4			2015494
			95700-06025-00	BOLT, FLANGE, 6X25			4		2015495	
								4		
			90143-371-980	BOLT, FLANGE, 6X25		4				
		41	93500-06040	SCREW, PAN, 6X40	3					
							3			2015494
			95700-06040-00	BOLT, FLANGE, 6X40			3		2015495	
								3		
			90147-371-980	BOLT, FLANGE, 6X40		3				
		42	94101-06000	WASHER, PLAIN, 6MM	2	2	2	2		
		43	95700-06032-00	BOLT, FLANGE, 6X32	2		2	2		
			90145-371-980	BOLT, FLANGE, 6X32		2				
		44	95700-06040-00	BOLT, FLANGE, 6X40	2		2	2		
			90147-371-980	BOLT, FLANGE, 6X40		2				
		45	95700-08032-00	BOLT, FLANGE, 8X32	2		2	2		
			90161-371-980	BOLT, FLANGE, 8X32		2				

1977.08.20

E-6

Transmission cover • Water pump • Oil filter



B371-6

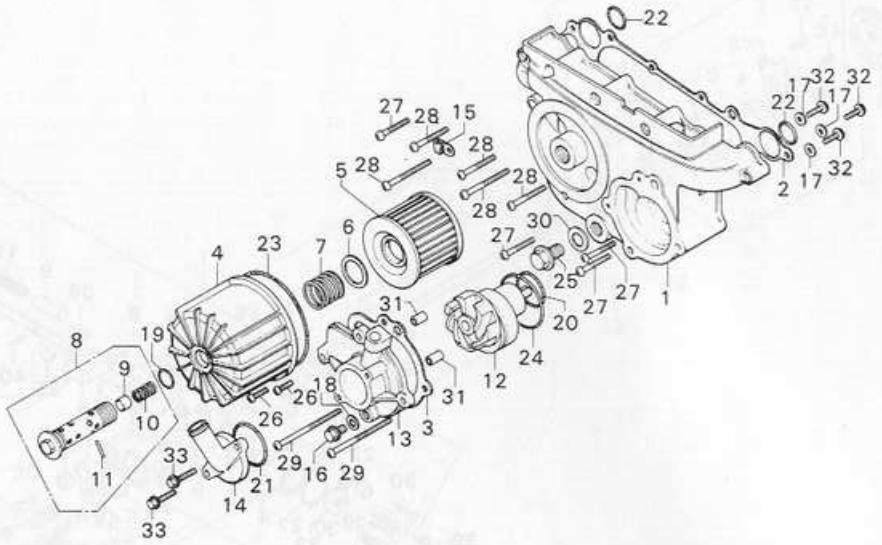
Service item	F.R.T.
TRANSMISSION COVER COMP./WATER PUMP	1.3
TRANSMISSION COVER GASKET	1.2
WATER PUMP COVER COMP.	0.4
WATER PUMP CAP	0.3
OIL FILTER CASE and its related parts	0.2

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	11360-371-000	COVER COMP., TRANSMISSION	1		1	1		
	11360-371-980	COVER COMP., TRANSMISSION		1				
2	11391-371-000	GASKET, TRANSMISSION COVER	1	1	1	1		
3	11396-371-000	GASKET, WATER PUMP	1	1	1	1		
4	15411-371-000	CASE, OIL FILTER	1		1	1		
	15411-371-980	CASE, OIL FILTER		1				
5	15412-300-024	ELEMENT, OIL FILTER (TOKYO ROKI)	1	1	1	1		
6	15414-300-000	SEAT, OIL FILTER SPRING	1	1	1	1		
7	15415-300-000	SPRING, OIL FILTER ELEMENT SET	1	1	1	1		
8	15420-300-020	BOLT, OIL FILTER CENTER	1		1	1		
	15420-371-980	BOLT COMP., OIL FILTER CENTER		1				
9	15473-300-300	VALVE, CHECK	1	1	1	1		
10	15474-300-310	SPRING, CHECK VALVE	1	1	1	1		
11	15477-300-300	PIN, SPRING SET	1	1	1	1		
12	19200-371-000	PUMP COMP., WATER	1	1	1	1		
13	19221-371-000	COVER COMP., WATER PUMP	1		1	1		
	19221-371-980	COVER COMP., WATER PUMP		1				
14	19225-371-000	CAP, WATER PUMP	1		1	1		
	19225-371-980	CAP, WATER PUMP		1				
15	32111-323-000	CLAMPER, CORD	1	1	1	1		
16	90007-371-004	BOLT, FLANGE, 10X12	1		1	1		
	90007-371-980	BOLT, FLANGE, 10X12		1				
17	90441-028-010	WASHER, SEALING, 6MM	3	3	3	3		
18	90481-001-020	WASHER, 10.2MM	1	1	1	1		
19	91302-028-000	O-RING, 15X2.5	1	1	1	1		
20	91303-283-000	O-RING, 37.2X2.3	1	1	1	1		

1977.08.20

E-6

Transmission cover • Water pump • Oil filter



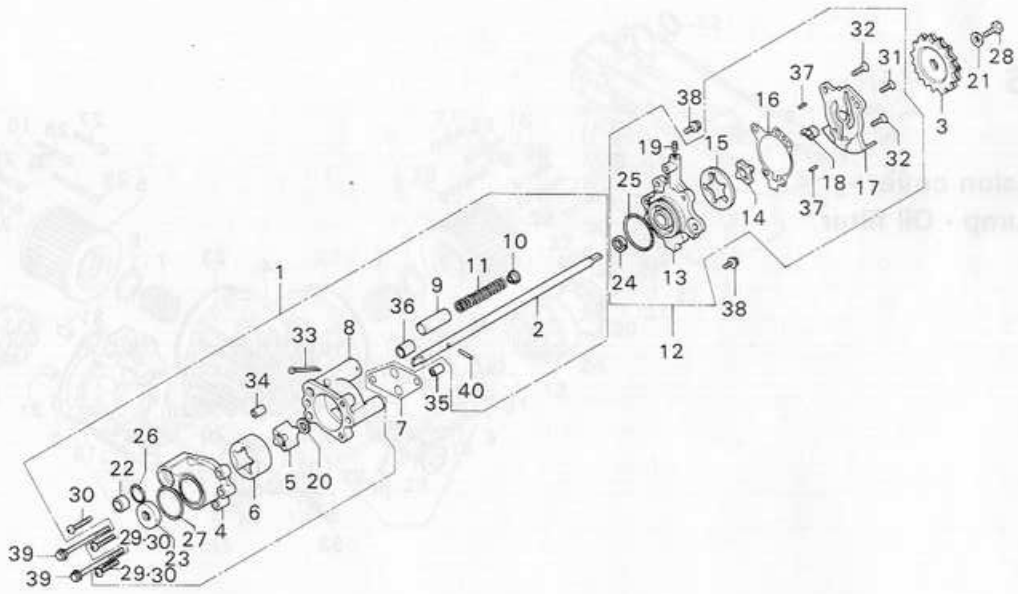
B371-6

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
		21	91305-216-000	O-RING, 46X2	1	1	1	1		
		22	91312-371-003	O-RING, 23X2.1	2	2	2	2		
		23	91316-300-005	O-RING, 89X4.5	1	1	1	1		
		24	91356-706-000	O-RING, 56X2.4	1	1	1	1		
		25	92800-14000	BOLT, DRAIN PLUG, 14MM	1		1	1		
			90045-371-980	BOLT, DRAIN PLUG, 14MM		1				
		26	93500-06020	SCREW, PAN, 6X20	2					1009338
			95700-06022-00	BOLT, FLANGE, 6X22	2				1009339	
							2	2		
			90142-371-980	BOLT, FLANGE, 6X22		2				
		27	93500-06035	SCREW, PAN, 6X35	4		4	4		
			90055-371-980	SCREW, PAN, 6X35		4				
		28	93500-06055	SCREW, PAN, 6X55	5		5	5		
			90056-371-980	SCREW, PAN, 6X55		5				
		29	93500-06080	SCREW, PAN, 6X80	2					1009338
			95700-06080-00	BOLT, FLANGE, 6X80	2				1009339	
						2	2	2		
		30	94109-14000	WASHER, DRAIN PLUG, 14MM	1	1	1	1		
		31	94301-08140	PIN A, DOWEL, 8X14	2	2	2	2		
		32	95700-06018-00	BOLT, FLANGE, 6X18	3	3	3	3		
		33	95700-06022-00	BOLT, FLANGE, 6X22	2		2	2		
			90142-371-980	BOLT, FLANGE, 6X22		2				

1977.08.20

E-7

Oil pump



B371-7

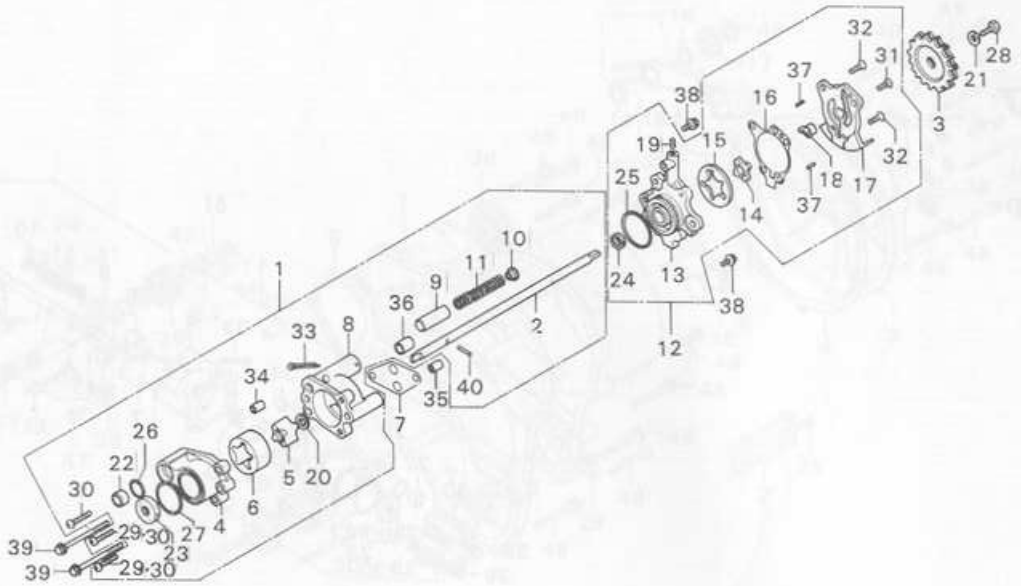
Service item	F.R.T.
OIL PUMP BASE/OIL PUMP SHAFT	☆4.0
OIL PUMP ASSY.	☆3.8
CLUTCH OIL PUMP ASSY. and its related	☆3.6
PUMP DRIVEN SPROCKET	☆3.3
OIL PUMP BODY/INNER ROTOR/OUTER ROTOR	1.4

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
1	15110-371-000	PUMP ASSY., OIL	1	1	1	1		
2	15111-371-000	SHAFT, OIL PUMP	1	1	1	1		
3	15116-371-003	SPROCKET, PUMP DRIVEN	1	1	1	1		
4	15121-371-000	BODY, OIL PUMP	1					
					1			2000034
	15121-371-010	BODY, OIL PUMP			1		2000035	
				1		1		
5	15125-371-000	ROTOR A, OIL PUMP INNER	1	1	1	1		
6	15126-371-000	ROTOR A, OIL PUMP OUTER	1	1	1	1		
7	15128-371-000	PACKING, OIL PATH	1	1	1	1		
8	15131-371-000	BASE, OIL PUMP	1					
					1			2000034
	15131-371-010	BASE, OIL PUMP			1		2000035	
				1		1		
9	15141-371-000	VALVE, RELIEF	1	1	1	1		
10	15142-371-000	SEAT, RELIEF VALVE	1	1	1	1		
11	15145-371-000	SPRING, RELIEF VALVE	1	1	1	1		
12	15220-371-000	PUMP ASSY., CLUTCH OIL	1	1	1	1		
13	15221-371-000	BODY, CLUTCH OIL PUMP	1	1	1	1		
14	15225-371-000	ROTOR B, INNER	1	1	1	1		
15	15226-371-000	ROTOR B, OUTER	1	1	1	1		
16	15229-371-000	PACKING, CLUTCH OIL PUMP	1	1	1	1		
17	15231-371-000	COVER, CLUTCH OIL PUMP	1	1	1	1		
18	15256-371-000	COLLAR, OIL PUMP	1	1	1	1		
19	90025-371-000	SCREW, SEALING	1	1	1	1		
20	90408-371-000	WASHER, 15MM	1					
					1			2000034

1977.08.20

E-7

Oil pump



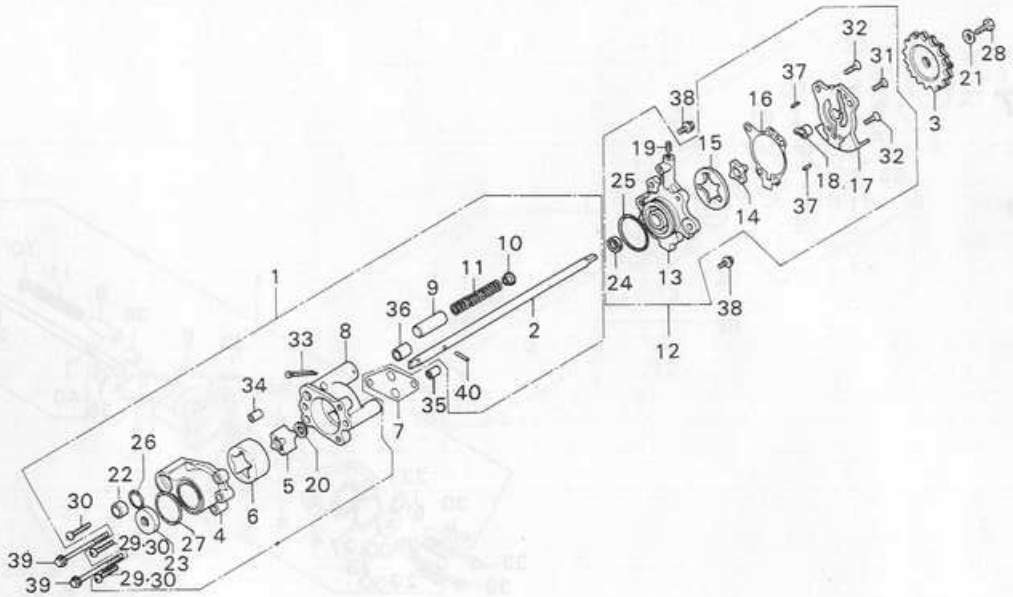
B371-7

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
			90456-333-000	WASHER, THRUST, 11MM			1		2000035	
						1		1		
		21	90417-041-000	WASHER, SHIFT DRUM SIDE	1	1	1	1		
		22	90703-371-000	COLLAR, 17X10	1	1	1	1		
		23	91207-580-015	OIL SEAL, 10X25X7	1	1	1	1		
		24	91208-300-003	OIL SEAL, 11X15X3	1	1	1	1		
		25	91302-200-000	O-RING, 33.5X3	1	1	1	1		
		26	91333-567-010	O-RING, 17.0X2.5	1	1	1	1		
		27	91345-580-000	O-RING, 29X2.2	1	1	1	1		
		28	92000-06012	BOLT, HEX., 6X12	1					
							1			2014840
			90004-371-000	BOLT, SPECIAL, 6X12			1		2014841	
						1		1		
		29	93500-06022-0H	SCREW, PAN, 6X22	2					
							2			2000034
		30	93500-06028	SCREW, PAN, 6X28	1			3		
							1			2000034
							3		2000035	
						3				
		31	93600-05012-0H	SCREW, FLAT, 5X12	1	1	1	1		
		32	93600-05014-0A	SCREW, FLAT, 5X14	2	2	2	2		
		33	94201-30250	PIN, SPLIT, 3.0X25	1	1	1	1		
		34	94301-08100	PIN A, DOWEL, 8X10	1			2		
							1			2000034
							2		2000035	
						2				
		35	94301-08140	PIN A, DOWEL, 8X14	1	1	1	1		

1977.08.20

E-7

Oil pump



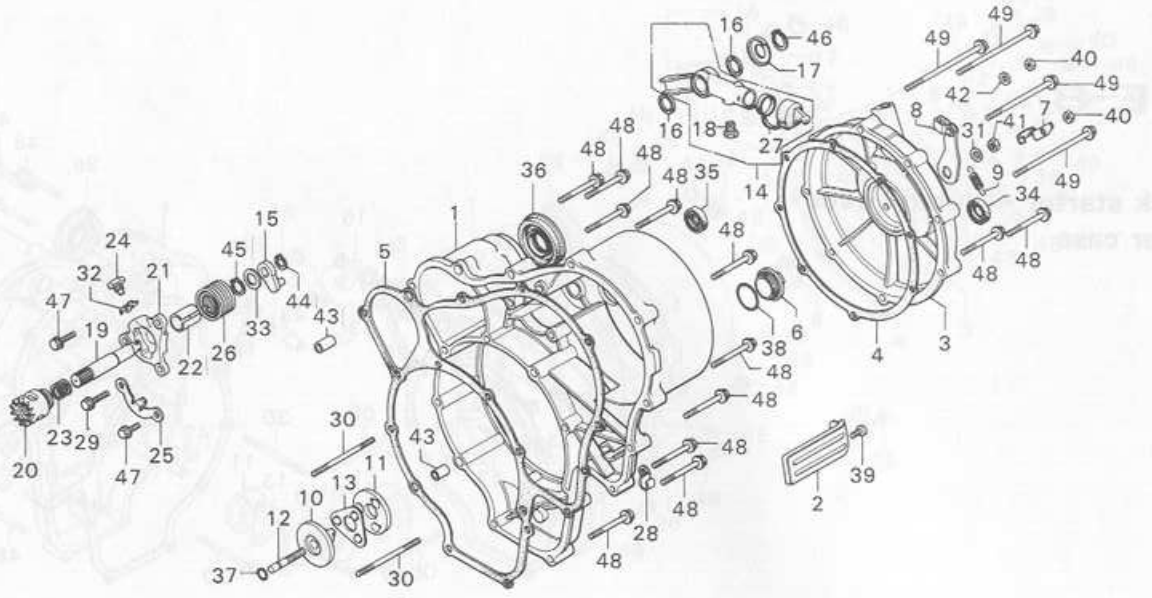
B371-7

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2	Serial No.	Area code
		36	94301-14200	PIN A, DOWEL, 14X20	1	1	1	1		
		37	94303-04065	PIN C, DOWEL, 4X6.5	2	2	2	2		
		38	95700-06018-00	BOLT, FLANGE, 6X18	3	3	3	3		
		39	95700-06080-00	BOLT, FLANGE, 6X80	2		2	2		
			90148-371-980	BOLT, FLANGE, 6X80		2				
		40	96220-40158	ROLLER, 4X15.8	1	1	1	1		

1977.08.20

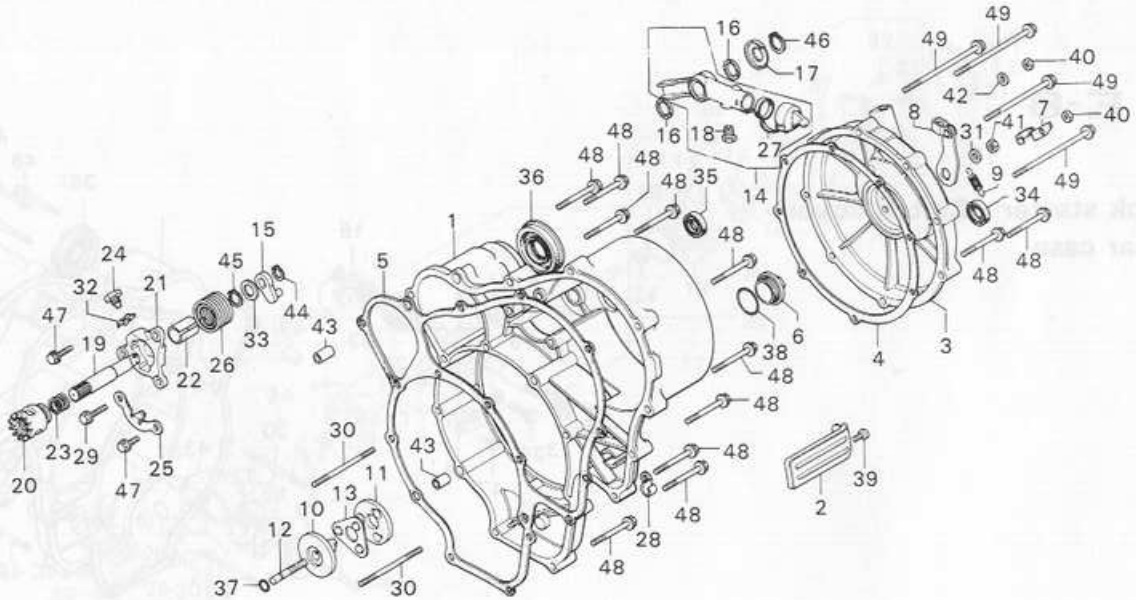
E-8

Kick starter • Clutch cover • Rear case


16
46
17
49
49
40
42
49
8
31
41
7
40
9
49
34
48
48
48

E-8

Kick starter • Clutch cover • Rear case

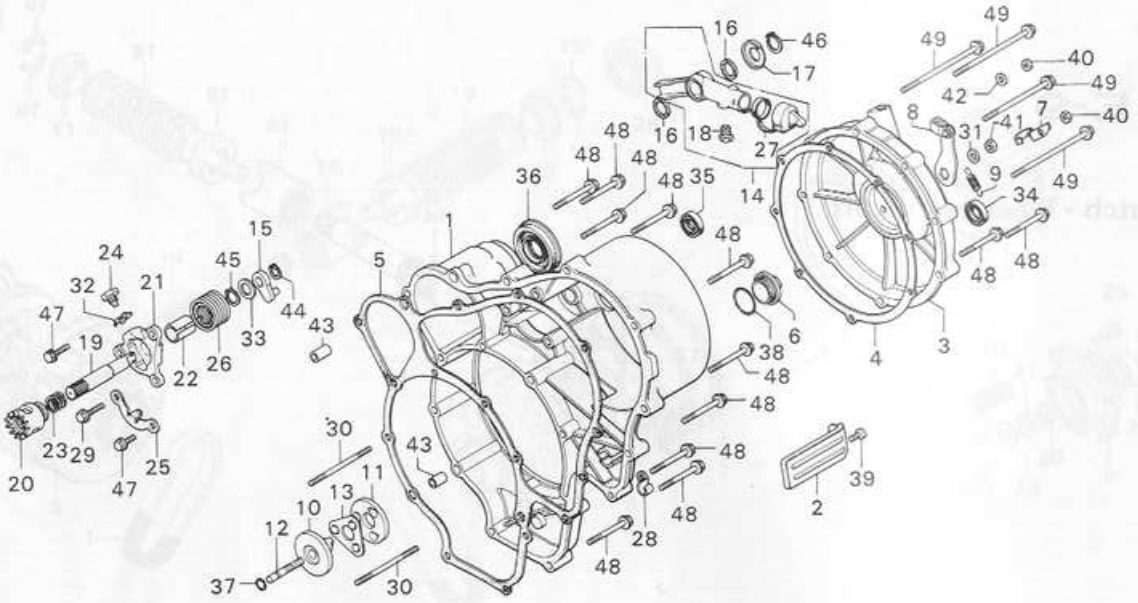


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		18	28248-371-000	BOLT ASSY., 10MM	1		1	1		
			28248-371-980	BOLT ASSY., 10MM		1				
		19	28251-371-000	SHAFT, KICK STARTER	1	1	1	1		
		20	28252-371-000	RATCHET A, STARTER	1	1	1	1		
		21	28254-371-000	FLANGE, RATCHET	1	1	1	1		
		22	28255-371-000	COLLAR, KICK SHAFT	1	1	1	1		
		23	28256-371-000	SPRING., KICK RETURN	1	1	1	1		
		24	28257-371-000	BOLT, KICK GUIDE	1	1	1	1		
		25	28258-371-000	PLATE, KICK GUIDE	1	1	1	1		
		26	28261-371-000	SPRING, KICK STARTER	1	1	1	1		
		27	28302-371-000	CAP, KICK JOINT	1	1	1	1		
		28	32117-371-000	CLAMPER A, CORD	1	1	1	1		
		29	90006-371-000	BOLT, SPECIAL, 6X27	1	1	1	1		
		30	90028-371-004	BOLT, STUD, 6X93	2	2	2	2		
		31	90402-822-000	WASHER, HEAD, 8MM	1	1	1	1		
		32	90416-371-000	WASHER, KICK BOLT	1	1	1	1		
		33	90453-286-003	WASHER, 18MM (KOYO)	1	1	1	1		
		34	91202-216-003	OIL SEAL, 14X24X5	1	1	1	1		
		35	91204-286-003	OIL SEAL, 18X29X7	1	1	1	1		
		36	91204-371-003	SEAL, OIL 25X54X7	1	1	1	1		
			91204-371-005	SEAL, OIL 25X54X7	1	1	1	1		
		37	91301-283-005	O-RING, 5X2.4	1	1	1	1		
		38	91302-001-020	O-RING, 30.8MM	1	1	1	1		
		39	93500-06008	SCREW, PAN, 6X8	1		1	1		
			90053-371-980	SCREW, PAN, 6X8		1				
		40	94001-06000-0S	NUT, HEX., 6MM	2		2	2		

1977.08.20

E-8

Kick starter • Clutch cover • Rear case



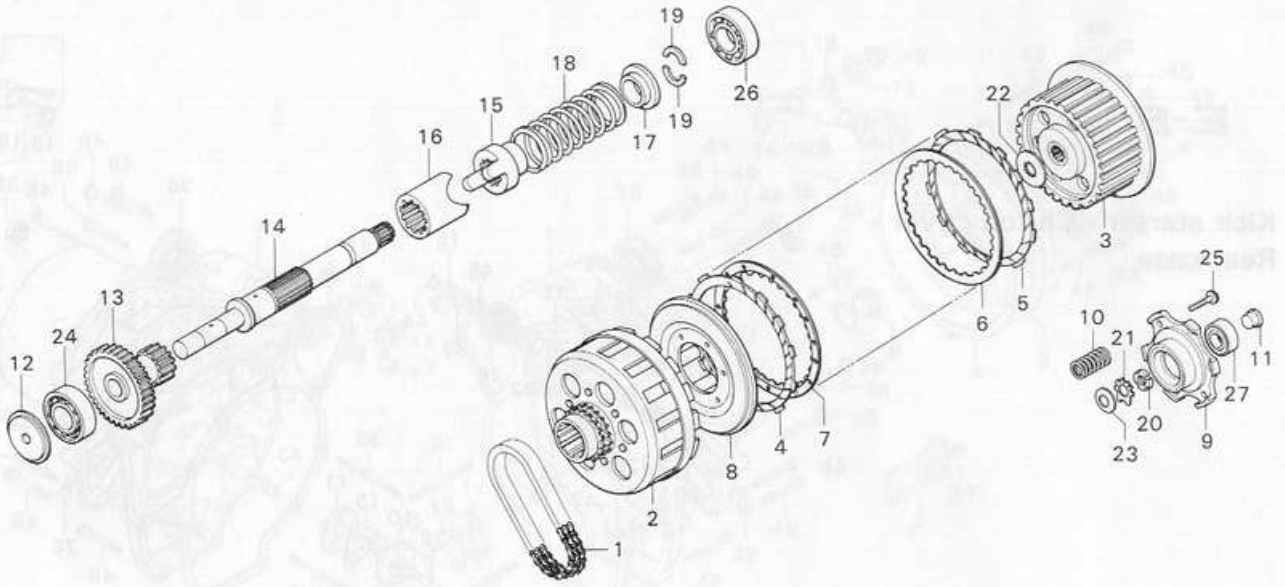
B371-8

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
			90071-371-980	NUT, HEX., 6MM		2				
		41	94002-08000-0S	NUT, HEX., 8MM	1	1	1	1		
		42	94101-06000	WASHER, PLAIN, 6MM	1		1	1		
			90081-371-980	WASHER, PLAIN, 6MM		1				
		43	94301-08140	PIN A, DOWEL, 8X14	2	2	2	2		
		44	94510-16000	CIR CLIP, EXTERNAL, 16	1	1	1	1		
		45	94510-18000	CIR CLIP, EXTERNAL, 18	1	1	1	1		
		46	94510-20000	CIR CLIP, EXTERNAL, 20	1	1	1	1		
		47	95700-06018-00	BOLT, FLANGE, 6X18	2	2	2	2		
		48	95700-06035-00	BOLT, FLANGE, 6X35	13		13	13		
			90146-371-980	BOLT, FLANGE, 6X35		13				
		49	95700-06085-00	BOLT, FLANGE, 6X85	4		4	4		
			90149-371-980	BOLT, FLANGE, 6X85		4				

1977.08.20

E-9

Clutch • Final gear shaft



8371-9

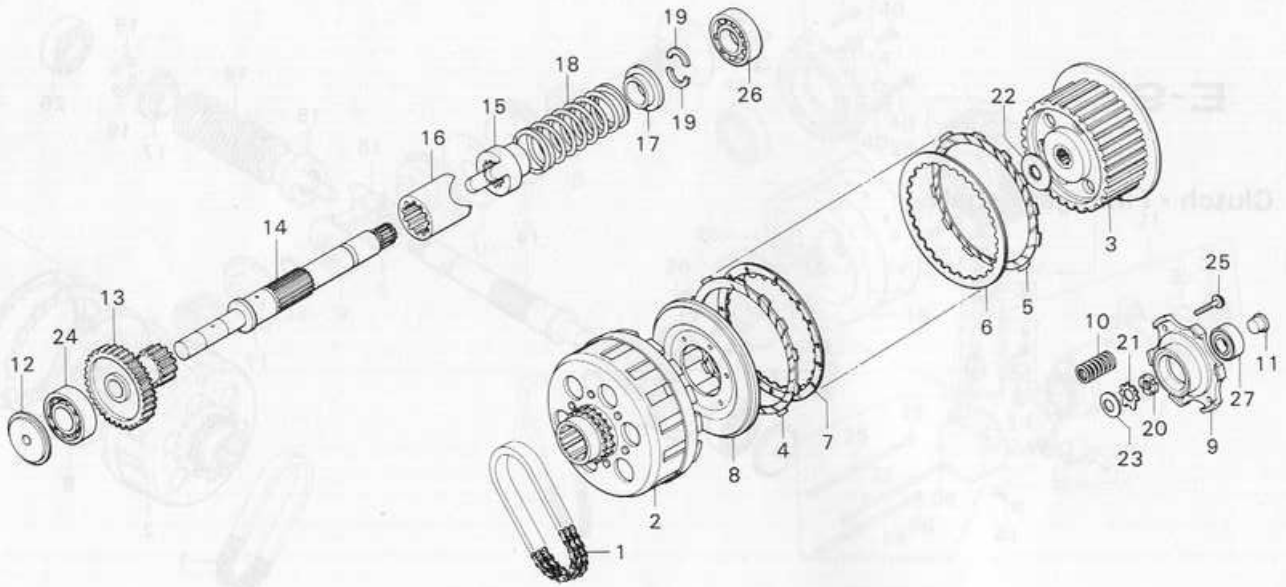
Service item	F.R.T.
CLUTCH OUTER COMP./OIL PUMP CHAIN	☆3.5
OIL PASS PLATE/BALL BEARING	☆3.4
FINAL DRIVEN GEAR and its related parts	☆3.3
CLUTCH CENTER/PRESSURE PLATE	1.3
CLUTCH LIFTER PLATE/CLUTCH SPRING	1.2

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.		Area code
1	15130-371-003	CHAIN, OIL PUMP	1	1	1	1			
2	22100-371-000	OUTER COMP., CLUTCH	1					1020727	
	22100-371-010	OUTER COMP., CLUTCH	1				1020728		
					1			2002383	E,ED,F,G
	22100-371-000	OUTER COMP., CLUTCH		1					
					1		2002384	2038639	E,ED,F,G
					1			2038639	A,CM,DK,DM,U
	22100-371-020	OUTER COMP., CLUTCH			1		2100001		
						1			
3	22120-371-000	CENTER, CLUTCH	1					1020727	
	22120-371-010	CENTER, CLUTCH	1				1020728		
					1			2002383	E,ED,F,G
	22120-371-000	CENTER, CLUTCH			1		2002384	2003893	E,ED,F,G
					1			2003893	A,CM,DK,DM,U
	22120-371-313	CENTER, CLUTCH		1					
					1		2003894	2038639	
	22120-371-020	CENTER, CLUTCH			1		2100001		
						1			
4	22201-371-000	DISK A, CLUTCH FRICTION	7					1020727	
	22201-371-010	DISK A, CLUTCH FRICTION	7				1020728		
					7			2002383	E,ED,F,G
	22201-371-000	DISK A, CLUTCH FRICTION			7		2002384		E,ED,F,G
					7				A,CM,DK,DM,U
				7		7			
5	22202-371-000	DISK B, CLUTCH FRICTION	1					1020727	
	22202-371-010	DISK B, CLUTCH FRICTION	1				1020728		
					1			2002383	E,ED,F,G
	22202-371-000	DISK B, CLUTCH FRICTION		1	1	1			A,CM,DK,DM,U
				1		1			E,ED,F,G
					1		2002384		E,ED,F,G

1977.08.20

E-9

Clutch • Final gear shaft



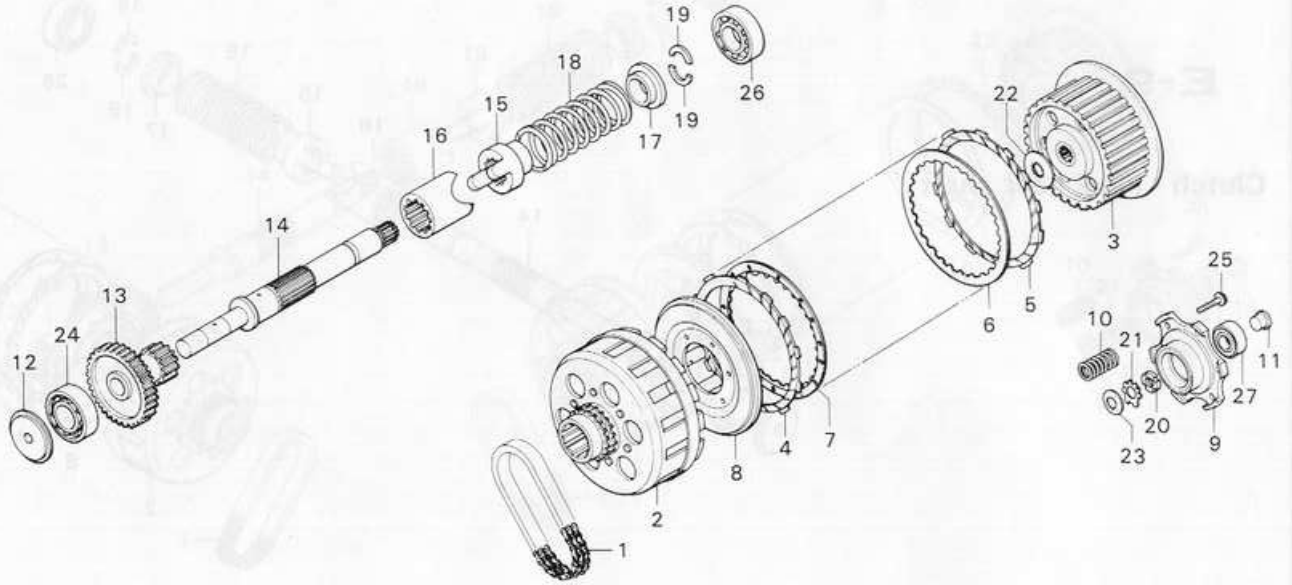
8371-9

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		6	22321-283-000	PLATE B, CLUTCH	6					
			22321-371-010	PLATE, CLUTCH	6				1020728	1020727
						6				2002383 E,ED,F,G
			22321-283-000	PLATE B, CLUTCH		6			2002384	E,ED,F,G
						6				A,CM,DK,DM,U
						6		6		
		7	22322-371-000	PLATE COMP. B, CLUTCH 22322-371-313	1					1020727
			22322-371-010	PLATE COMP. B, CLUTCH	1				1020728	
						1				2002383 E,ED,F,G
			22322-371-000	PLATE COMP. B, CLUTCH 22322-371-313		1			2002384	2019223 E,ED,F,G
						1				2019223 A,CM,DK,DM,U
			22322-371-313	PLATE COMP. B, CLUTCH			1			
			22322-371-020	PLATE COMP. B, CLUTCH		1			2019224	2038639
						1			2100001	
								1		
		8	22350-371-000	PLATE, PRESSURE	1					1020727
			22350-371-010	PLATE, PRESSUER	1				1020728	
						1				2002383 E,ED,F,G
			22350-371-000	PLATE, PRESSURE		1			2002384	2003893 E,ED,F,G
						1				2003893 A,CM,DK,DM,U
			22350-371-313	PLATE, PRESSUER			1			
						1			2003894	2038639
			22350-371-020	PLATE, PRESSURE		1			2100001	
								1		
		9	22360-371-000	PLATE, CLUTCH LIFTER	1	1	1	1		
		10	22401-268-000	SPRING, CLUTCH	6	6	6	6		
		11	22846-371-000	PIECE, CLUTCH LIFTER	1	1	1	1		

1977.08.20

E-9

Clutch • Final gear shaft



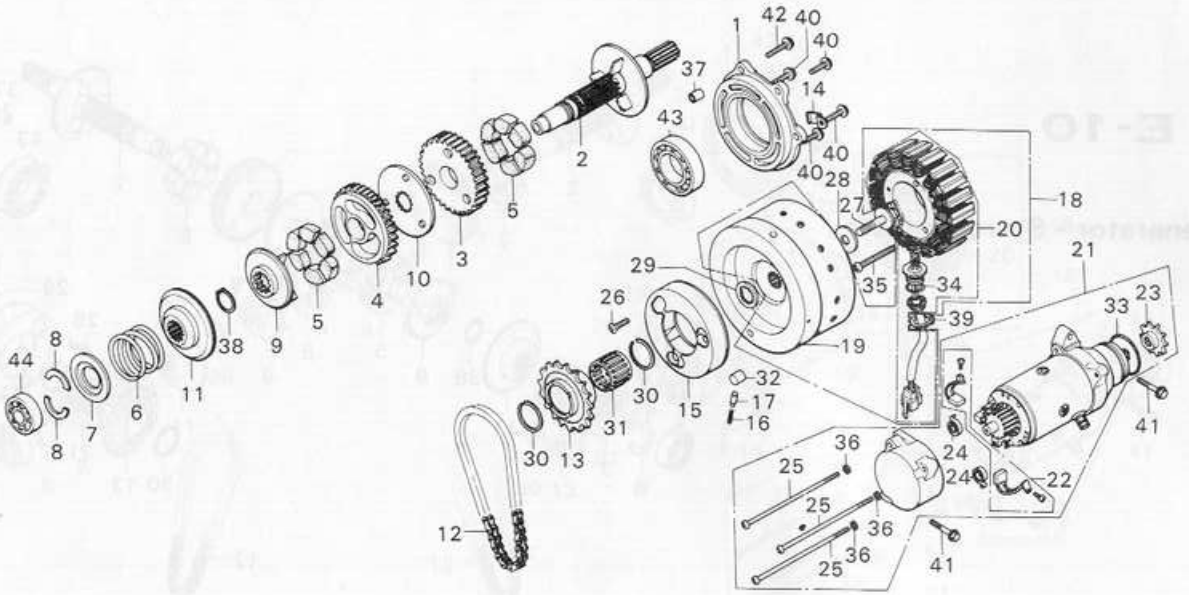
B371-9

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		12	23161-371-000	PLATE B, OIL PATH	1	1	1	1		
		13	23511-371-000	GEAR, FINAL DRIVEN (33T)	1	1	1	1		
		14	23521-371-000	SHAFT, FINAL GEAR	1					
						1	1			
								1	3020259	
			23521-371-020	SHAFT, FINAL GEAR				1	3020260	
		15	23721-371-000	LIFTER, DAMPER	1	1	1	1		
		16	23722-371-000	CAM, DAMPER	1	1	1	1		
		17	23731-371-000	STOPPER, DAMPER SPRING	1	1	1	1		
		18	23732-371-000	SPRING, DAMPER	1	1	1	1		
		19	23733-371-000	WASHER, SPRING STOPPER	2	2	2	2		
		20	90231-200-010	NUT, LOCK, 16MM	1	1	1	1		
		21	90431-292-000	WASHER, LOCK, 16MM	1	1	1	1		
		22	90432-371-000	WASHER, SPLINE, 23MM	1	1	1	1		
		23	90481-292-000	WASHER, OIL FILTER ROTOR LOCK	1	1	1	1		
		24	91002-371-004	BEARING, BALL, 6304C (KOYO)	1	1	1	1		
		25	95700-06018-00	BOLT, FLANGE, 6X18	6	6	6	6		
		26	96100-60030	BEARING, RADIAL BALL, 6003	1	1	1	1		
		27	96100-62050	BEARING, RADIAL BALL, 6205	1	1	1	1		

1977.08.20

E-10

Generator • Starter motor



B371-10

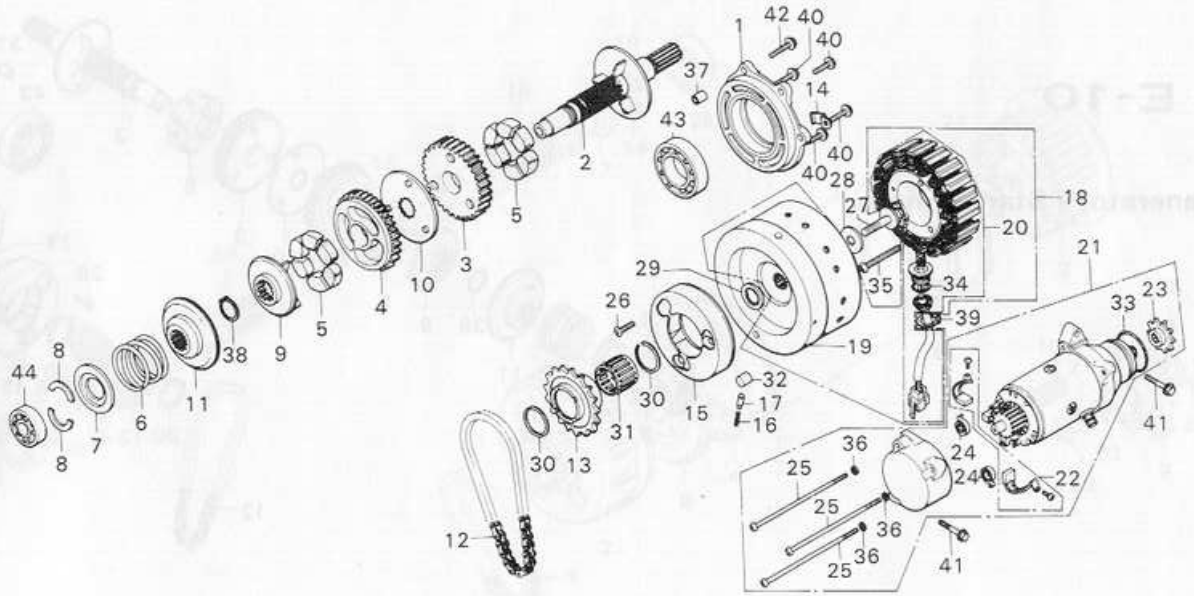
Service item	F.R.T.
6303U BALL BEARING	☆5.7
A.C. GENERATOR SHAFT and its related parts	☆4.0
A.C. GENERATOR ASSY.	☆3.8
FLYWHEEL COMP./STARTING CLUTCH	☆3.6
STARTING CHAIN/STARTING SPROCKET	☆3.5
•CARBON BRUSH/SPRING STARTER COMP.	☆3.4
STARTER MOTOR ASSY./SPROCKET	☆3.3

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
1	11321-371-000	HOLDER, A.C. GENERATOR BEARING	1	1	1	1		
2	13410-371-000	SHAFT COMP., A.C. GENERATOR	1	1	1	1		
3	13431-371-000	GEAR A, A.C. GENERATOR DRIVEN	1	1	1	1		
4	13432-371-000	GEAR B, A.C. GENERATOR DRIVEN	1	1	1	1		
5	13436-371-000	RUBBER, DAMPER	12	12	12	12		
6	13437-371-000	SPRING, A.C. GENERATOR DAMPER	1	1	1	1		
7	13438-371-007	RETAINER, A. C. GENERATOR SPRING	1	1	1	1		
8	13439-371-000	COTTER, A.C. GENERATOR SPRING	2	2	2	2		
9	13442-371-000	PLATE B, DAMPER	1	1	1	1		
10	13446-371-000	PLATE, STOPPER	1	1	1	1		
11	13451-371-000	PLATE, PRESSURE	1	1	1	1		
12	28101-371-003	CHAIN, STARTING (DAIDO)	1	1	1	1		
13	28111-371-000	SPROCKET, STARTING	1	1	1	1		
14	28114-371-000	PLATE, CHAIN GUIDE	1	1	1	1		
15	28120-371-000	CLUTCH, STARTING	1	1	1	1		
16	28125-516-030	SPRING, STARTING CLUTCH ROLLER	3	3	3	3		
17	28126-516-020	CAP, STARTING CLUTCH ROLLER SPRING	3	3	3	3		
18	31100-371-003	A.C. GENERATOR ASSY. (KOKUSAN)	1					
					1			2015494
	31100-371-013	A.C. GENERATOR ASSY. (KOKUSAN)			1		2015495	
				1		1		
19	31110-371-003	FLYWHEEL COMP. (KOKUSAN)	1	1	1	1		
20	31120-371-003	STATOR COMP. (KOKUSAN)	1					
					1			2015494

1977.08.20

E-10

Generator · Starter motor



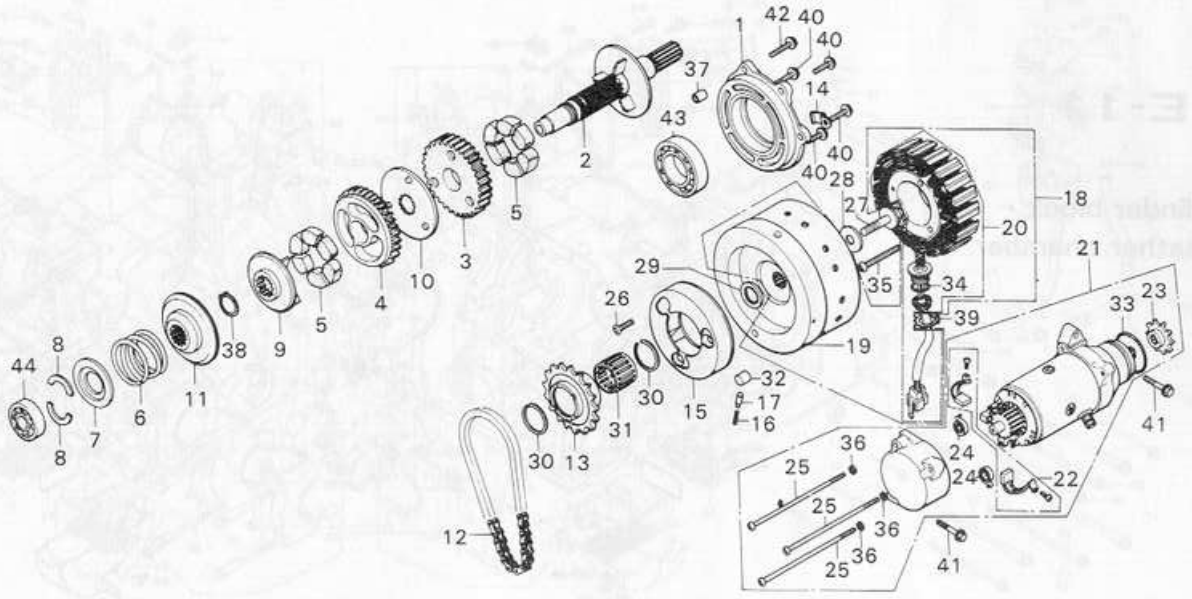
B371-10

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
			31120-371-013	STATOR COMP. (KOKUSAN)			1		2015495	
						1		1		
		21	31200-371-005	MOTOR ASSY., STARTER	1		1	1		
			31200-371-980	MOTOR ASSY., STARTER		1				
		22	31201-292-158	BRUSH SET, CARBON (MITSUBA)	1	1	1	1		
		23	31202-371-005	SPROCKET (MITSUBA)	1	1	1	1		
		24	31204-292-158	SPRING, CARBON BRUSH (MITSUBA)	2	2	2	2		
		25	31205-371-005	BOLT, SET (MITSUBA)	3		3	3		
			31205-371-980	BOLT, SETTING		3				
		26	90015-371-003	SCREW, FLAT, 8X22	3	3	3	3		
		27	90023-371-000	BOLT, SET, 12X40	1	1	1	1		
		28	90401-371-000	WASHER, 12.2X33X3.2	1	1	1	1		
		29	90454-371-000	WASHER, THRUST, 25X24	1	1	1	1		
		30	90605-371-000	CIR CLIP, INTERNAL, 33MM	2	2	2	2		
		31	91101-371-006	BEARING, NEEDLE, 28X33X26	1	1	1	1		
		32	91101-516-000	ROLLER, 15X13	3	3	3	3		
		33	91309-283-005	O-RING, 42.5X2	1	1	1	1		
		34	91354-702-000	O-RING, 23MM	1					
							1			2015494
			91354-371-000	O-RING, 23MM			1		2015495	
						1		1		
		35	93500-06040	SCREW, PAN, 6X40	3	3	3	3		
		36	94111-05000	WASHER, SPRING, 5MM	3		3	3		
			90085-371-980	WASHER, SPRING, 5MM		3				
		37	94301-08140	PIN A, DOWEL, 8X14	1	1	1	1		
		38	94510-28000	CIR CLIP, EXTERNAL, 28	1	1	1	1		

1977.08.20

E-10

Generator • Starter motor



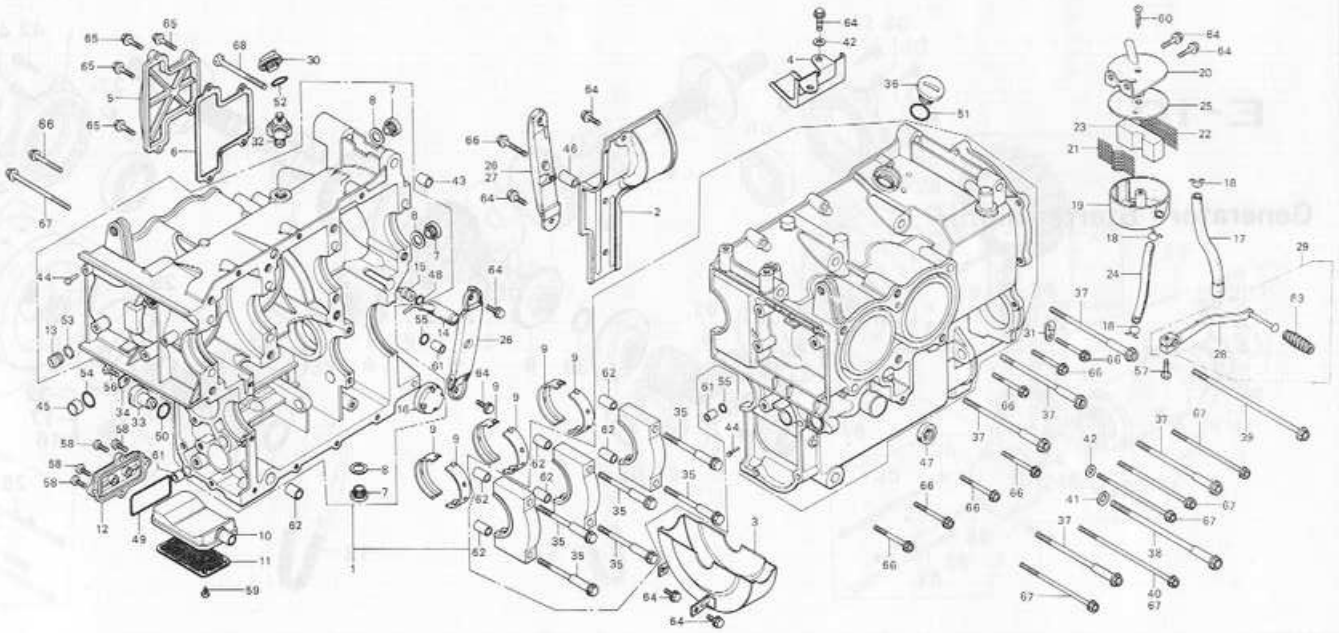
B371-10

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2	Serial No.	Area code
		39	94511-26000	CIR CLIP, EXTERNAL, 26	1	1	1	1		
		40	95700-06022-00	BOLT, FLANGE, 6X22	4	4	4	4		
		41	95700-06028-00	BOLT, FLANGE, 6X28	2		2	2		
			90144-371-980	BOLT, FLANGE, 6X28		2				
		42	95700-06032-00	BOLT, FLANGE, 6X32	1	1	1	1		
		43	96100-60070	BEARING, RADIAL BALL, 6007	1	1	1	1		
		44	96140-63030	BEARING, RADIAL BALL, 6303U	1	1	1	1		

1977.08.20

E-11

Cylinder block • Breather chamber



B371-11

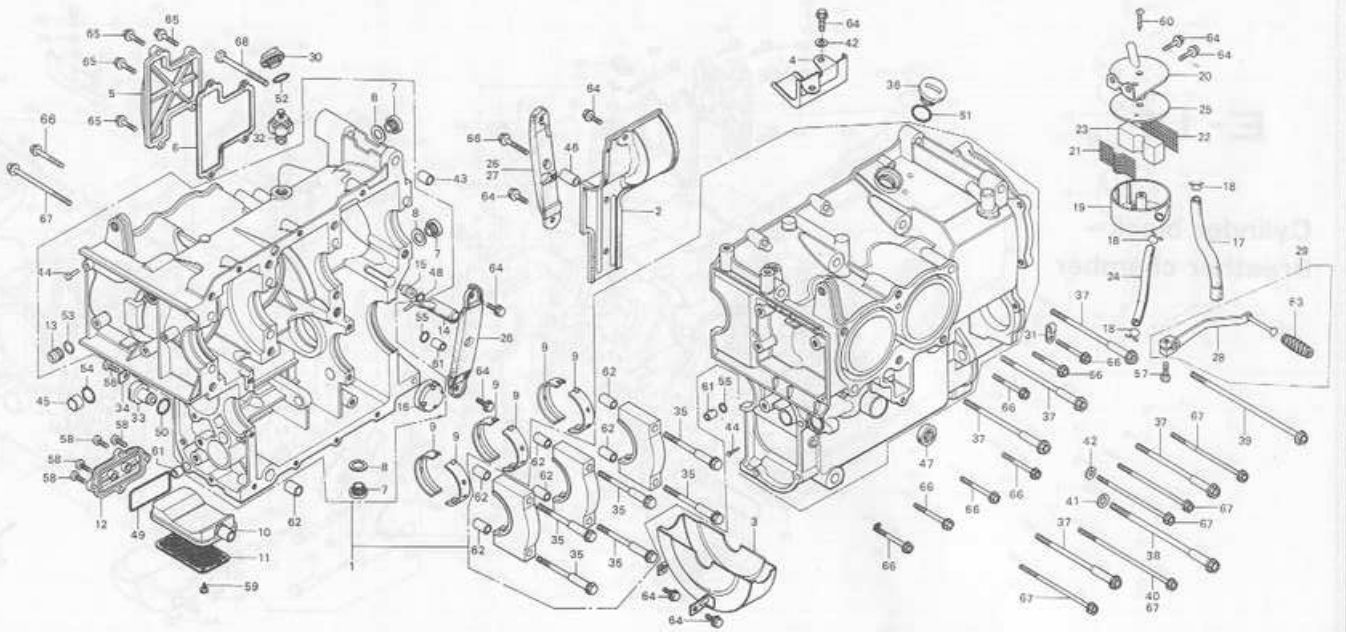
Service item	F.R.T.
CYLINDER BLOCK ASSY.	☆10.3
MAIN BEARING	☆7.4
*One or all	
OIL LEVEL FINDER	☆6.0
BREATHER PLATE COMP.	☆5.7
14 x 28 x 7 OIL-SEAL	☆5.3
PRIMARY CHAIN GUIDE	☆5.2
*For R. side ☆6.0	
•OIL SEPALATE COVER	
•OIL SUPPLY NOZZLE	
OIL STRAINER SCREEN and its related parts	☆3.0
•BREATER CHAMBER and its related parts	
•NEUTRAL SWITCH	
OIL PRESSURE SWITCH	0.2
GEAR CHANGE PEDAL	0.1
•BREATHER TUBE B.	
•FINAL GEAR COVER	

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1	Reqd. No. GL1000 LTD K2	Serial No.		Area code
1	11000-371-000	BLOCK ASSY., CYLINDER						
		11000-371-305	1					
				1			2002859	E,ED,F,G
	11000-371-305	BLOCK ASSY., CYLINDER		1		2002860	2002957	E,ED,F,G
	11000-371-020	BLOCK ASSY., CYLINDER		1		2002958	2038639	E,ED,F,G
				1			2038639	A,CM,DK,DM,U
	11000-371-040	BLOCK ASSY., CYLINDER		1		2100001		DK,DM,E,ED,F,G,U
					1			
	11000-371-980	BLOCK ASSY., CYLINDER		1				
2	11130-371-000	PLATE COMP., BREATHER	1	1	1			
3	11140-371-000	COVER, OIL SEPARATOR	1	1	1			
4	11220-371-000	GUIDE, OIL		1	1			A,CM,DK,DM,U
				1				E,ED,F,G
					1	2002860		E,ED,F,G
5	11371-371-000	COVER, FINAL GEAR	1		1			
	11371-371-980	COVER, FINAL GEAR		1				
6	11372-371-000	GASKET, FINAL GEAR COVER	1				1004306	
		11372-371-010						
	11372-371-010	GASKET, FINAL GEAR COVER	1			1004307		
				1	1			
7	12206-611-300	BOLT, SEALING, 18MM	3				1017465	
		12206-371-300						
	12206-371-305	BOLT, SEALING, 18MM	3			1017466		
					3			
	12216-371-980	BOLT, SEALING, 18MM		3				
8	12207-611-300	WASHER, SEALING BOLT	3	3	3			
9	13321-371-003	BEARING A, MAIN (BLUE)	6	6	6			
	13322-371-003	BEARING B, MAIN (BLACK)	6	6	6			
	13323-371-003	BEARING C, MAIN (BROWN)	6	6	6			

1977.08.20

E-11

Cylinder block • Breather chamber



B371-11

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2	Serial No.	Area code
			13324-371-003	BEARING D, MAIN (GREEN)	6	6	6	6		
			13325-371-003	BEARING E, MAIN (YELLOW)	6	6	6	6		

Selection table of main bearing

(Oil clearance 20~44 μ)

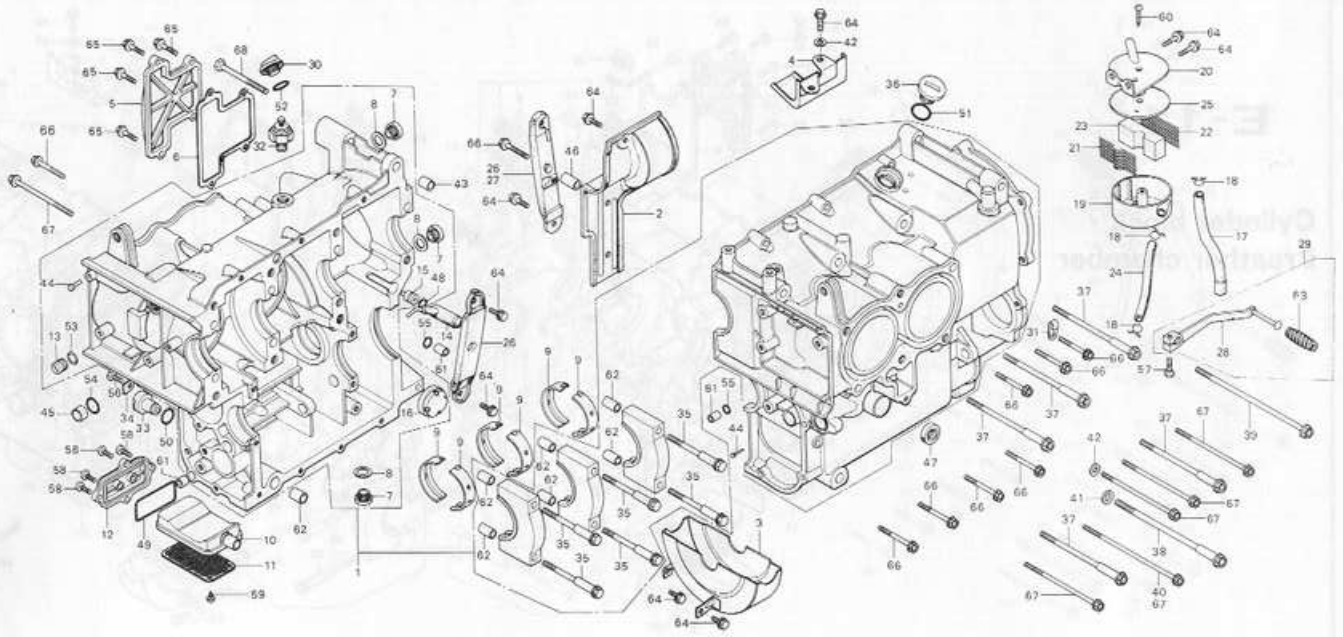
Crankshaft journal O.D. 489 \ Cylinder block I.D. 529		(Mark) A or I	B or II	C or III
		0 ~+0.008	+0.008~+0.016	+0.016~+0.024
(Mark) 1	0 ~−0.008	E (Yellow)	D (Green)	C (Brown)
2	−0.008~−0.016	D (Green)	C (Brown)	B (Black)
3	−0.016~−0.024	C (Brown)	B (Black)	A (Blue)

10	15151-371-000	CASE, OIL STRAINER	1	1	1	1		
11	15152-371-000	SCREEN, OIL STRAINER	1	1	1	1		
12	15153-371-000	COVER, OIL STRAINER	1		1	1		
	15153-371-980	COVER, OIL STRAINER		1				
13	15337-300-010	PLUG, OIL TUBE	1	1	1	1		
14	15520-371-000	NOZZLE, OIL SUPPLY	1	1	1	1		
15	15530-371-000	ORIFICE, CHAIN	1	1	1	1		

1977.08.20

E-11

Cylinder block · Breather chamber



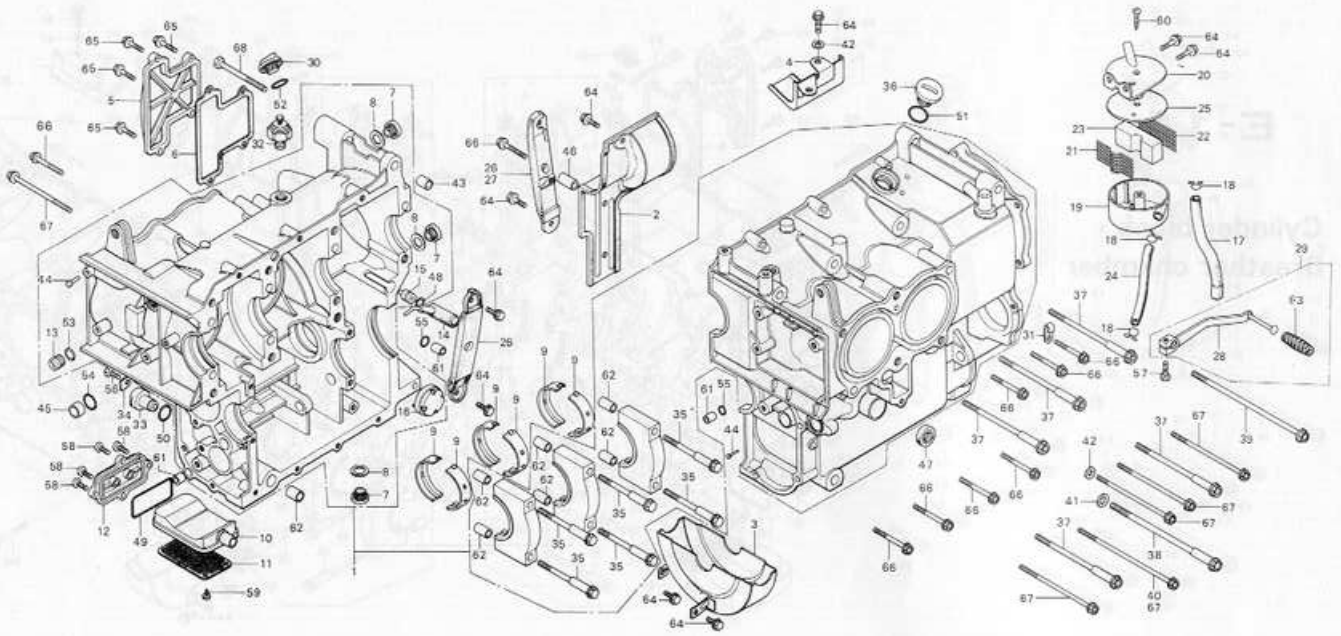
8371-11

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
		16	15661-371-005	FINDER, OIL LEVEL	1					
							1		2002957	E,ED,F,G
			15661-371-015	FINDER, OIL LEVEL			1		2002958	E,ED,F,G
						1				ED,F,G
						1	1	1		A,CM,DK,DM,U
								1		E,ED,F,G
		17	15706-371-000	TUBE, OIL DRAIN	1	1	1	1		
		18	15772-551-000	CLIP, TUBE	3		3	3		
			15772-371-980	CLIP, BREATHER TUBE		3				
		19	17271-371-000	CHAMBER, BREATHER	1	1	1			
			17271-371-010	CHAMBER, BREATHER				1		
		20	17274-371-003	BRACKET, BREATHER CHAMBER	1		1			
			17274-371-013	BRACKET, BREATHER CHAMBER				1		
			17274-371-980	BRACKET, BREATHER CHAMBER		1				
		21	17275-371-000	NET A, WIRE	1	1	1			
			17275-371-010	NET A, WIRE				1		
		22	17276-371-000	NET, B. WIRE	1	1	1			
			17276-371-010	NET B, WIRE				1		
		23	17277-371-000	FILTER, BREATHER CHAMBER	1	1	1	1		
		24	17279-371-000	TUBE B, BREATHER	1	1	1	1		
		25	17281-371-000	PACKING, BREATHER CHAMBER	1	1	1			
			17281-371-010	PACKING, BREATHER CHAMBER				1		
		26	23136-371-003	GUIDE, R. PRIMARY CHAIN	2				1016823	
					1				1016824	
						1	1	1		
		27	23137-371-003	GUIDE, L. PRIMARY CHAIN	1				1016824	
						1	1	1		

1977.08.20

E-11

Cylinder block • Breather chamber



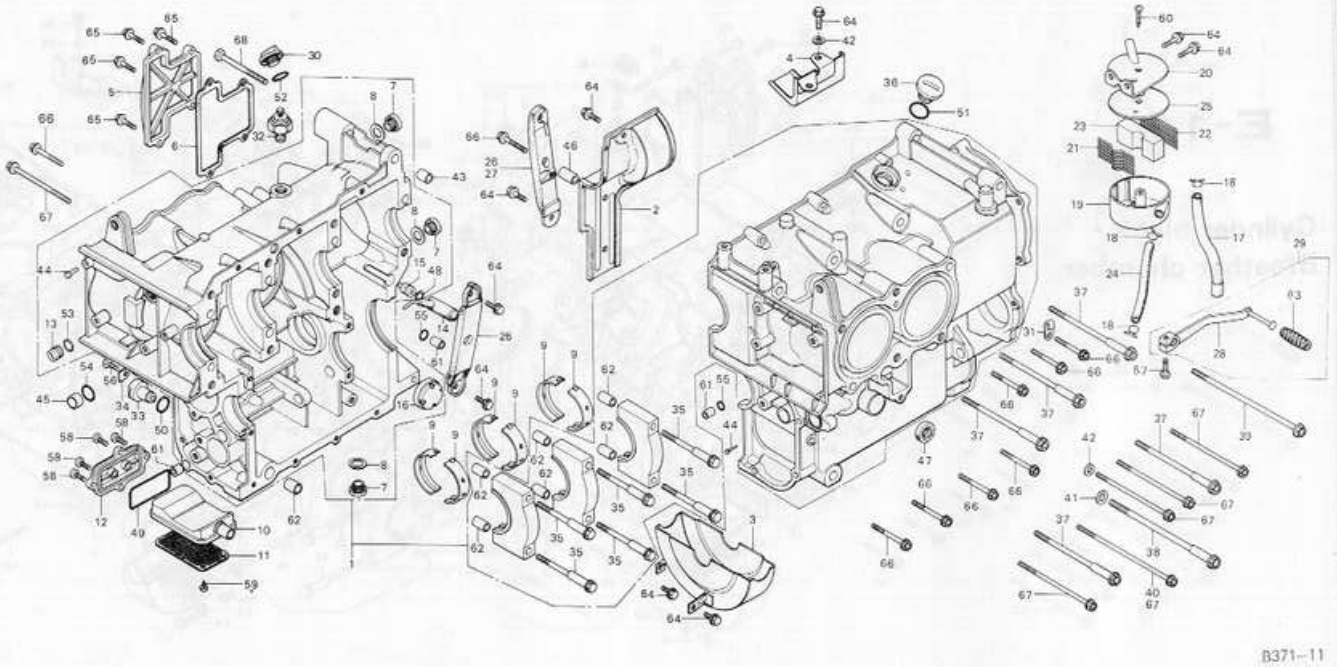
8371-11

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
		28	24701-371-000	PEDAL, GEAR CHANGE	1					
						1			2002957	E,ED,F,G
			24701-371-010	PEDAL, GEAR CHANGE		1			2002958	E,ED,F,G
						1	1			A,CM,DK,DM,U
							1			E,ED,F,G
			24701-371-980	PEDAL, GEAR CHANGE		1				
		29	24701-371-305	PEDAL ASSY., GEAR CHANGE	1					
						1			2002957	E,ED,F,G
		30	25611-371-000	CAP, LEVEL GAUGE	1		1	1		
			25611-371-980	CAP, LEVEL GAUGE		1				
		31	32111-323-000	CLAMPER, CORD	1	1	1	1		
		32	35500-333-004	SWITCH ASSY., OIL PRESSURE	1	1	1	1		
		33	35752-300-010	SWITCH ASSY., NEUTRAL	1	1	1	1		
		34	35754-300-020	STOPPER, NEUTRAL SWITCH	1	1	1	1		
		35	90003-371-003	BOLT, FLANGE 10X80	6	6	6	6		
		36	90008-371-000	BOLT, SPECIAL, 25MM	1		1	1		
			90008-371-980	BOLT, SPECIAL, 25MM		1				
		37	90009-371-005	BOLT, FLANGE, 10X120	5		5	5		
			90009-371-980	BOLT, FLANGE, 10X120		5				
		38	90010-371-005	BOLT, FLANGE, 10X166	1	1	1	1		
		39	90026-371-004	BOLT, FLANGE, 8X175	1		1	1		
			90026-371-980	BOLT, FLANGE, 8X175		1				
		40	90027-371-006	BOLT, FLANGE, 6X152	1					
							1		2038639	
			90027-371-980	BOLT, FLANGE, 6X152		1				
		41	90438-634-000	WASHER, 21X11X2.3	1	1	1	1		

1977.08.20

E-11

Cylinder block • Breather chamber



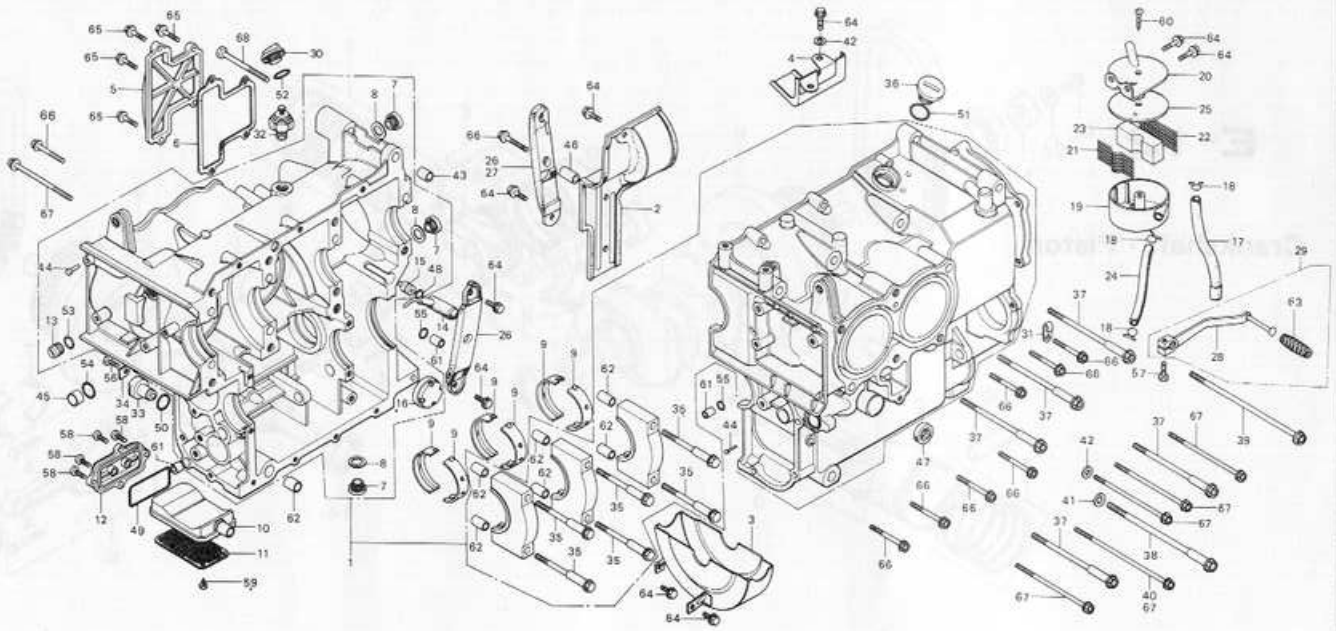
B371-11

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		42	90441-028-010	WASHER, SEALING, 6MM	1			3		
						3	3			A,CM,DK,DM,U
						3				ED,F,G
							3		2002860	E,ED,F,G
		43	90702-371-000	COLLAR, 15X20	1	1	1	1		
		44	90702-634-300	PIN, 4X12MM	2	2	2	2		
		45	90703-371-000	COLLAR, 17X10	1	1	1	1		
		46	90704-371-000	COLLAR, 12X20	1	1	1	1		
		47	91206-286-013	OIL SEAL, 14X28X7	1	1	1	1		
		48	91259-333-000	O-RING, 9.5X1.7	1	1	1	1		
		49	91303-371-000	PACKING, A. OIL STRAINER	1	1	1	1		
		50	91306-371-003	O-RING, 18X3	1	1	1	1		
		51	91307-703-000	O-RING, 26MM	1	1	1	1		
		52	91318-500-000	O-RING, 27X2.7	1	1	1	1		
		53	91319-300-000	O-RING, 13X2.5	1	1	1	1		
		54	91333-567-010	O-RING, 17.0X2.5	1	1	1	1		
		55	91361-706-000	O-RING, 8X1.9	2	2	2	2		
		56	92000-06016	BOLT, HEX., 6X16	1		1	1		
			90041-371-980	BOLT, HEX., 6X16		1				
		57	92000-06020	BOLT, HEX., 6X20	1		1	1		
			90042-371-980	BOLT, HEX., 6X20		1				
		58	93500-06020	SCREW, PAN, 6X20	4		4	4		
			90054-371-980	SCREW, PAN, 6X20		4				
		59	93901-12110	SCREW, TAPPING, 3X8	3	3	3	3		
		60	93901-15410	SCREW, TAPPING, 5X20	1		1	3		
			90061-371-980	SCREW, TAPPING, 5X20		1				

1977.08.20

E-11

Cylinder block · Breather chamber



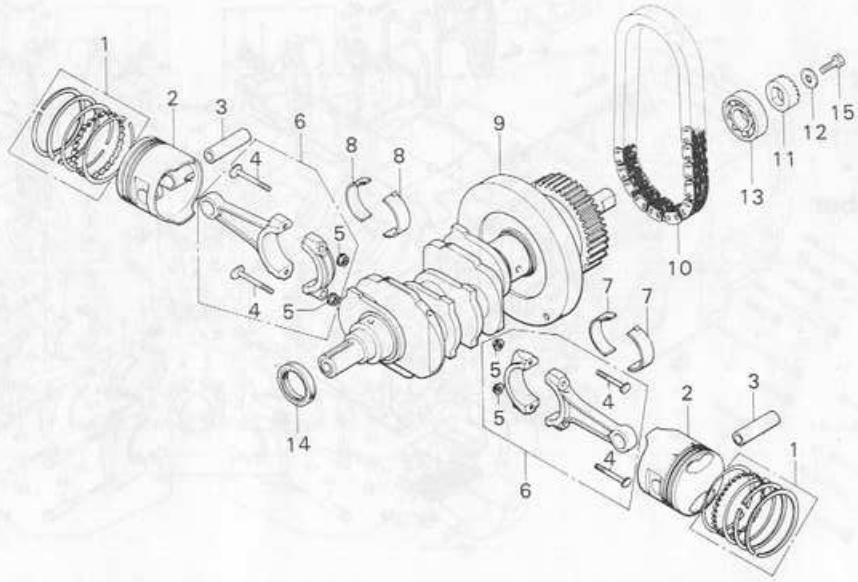
B371-11

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
		61	94301-08140	PIN A, DOWEL, 8X14	4	4	4	4		
		62	94301-12200	PIN A, DOWEL, 12X20	7	7	7	7		
		63	95011-40000	RUBBER, CHANGE PEDAL	1					
							1		2002957	E,ED,F,G
			24781-371-000	RUBBER, CHANGE PEDAL			1		2002958	E,ED,F,G
							1			A,CM,DK,DM,U
						1		1		
		64	95700-06016-00	BOLT, FLANGE, 6X16	9	7		11		
							9		2002859	E,ED,F,G
							11		2002860	A,CM,DK,DM,U
							11			E,ED,F,G
			90141-371-980	BOLT, FLANGE, 6X16		4				
		65	95700-06025-00	BOLT, FLANGE, 6X25	4		4	4		
			90143-371-980	BOLT, FLANGE, 6X25		4				
		66	95700-06035-00	BOLT, FLANGE, 6X35	9		9	9		
			90146-371-980	BOLT, FLANGE, 6X35		9				
		67	95700-06110-00	BOLT, FLANGE, 6X110	5			6		
							6		2100001	DK,DM,E,ED,F,G,U
			90150-371-980	BOLT, FLANGE, 6X110		5				
		68	95700-08070-00	BOLT, FLANGE, 8X70	1		1	1		
			90163-371-980	BOLT, FLANGE, 8X70		1				

1977.08.20

E-12

Crankshaft • Piston



B371-12

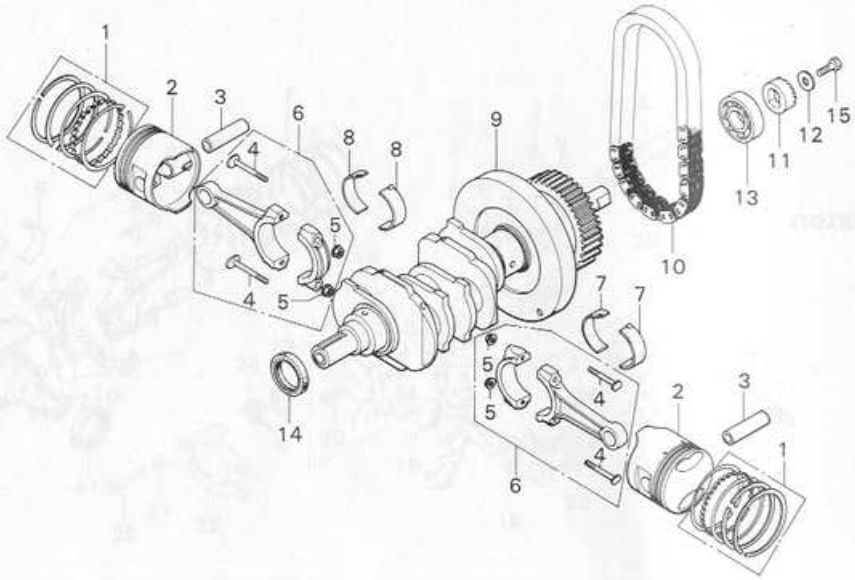
Service item	F.R.T.
CRANKSHAFT COMP.	☆8.0
6304C BALL BEARING	☆7.5
PRIMARY CHAIN	☆7.4
PISTON (R. SIDE)	☆5.9
*Add 0.4	
PISTON (L. SIDE)	☆5.7
*Add 0.4	
PISTON RING KIT (R. SIDE)	☆5.7
*Add 0.2	
CONNECTING ROD/PISTON PIN (R. SIDE)	☆5.7
*Add 0.4	
CONNECTING ROD/PISTON PIN (L. SIDE)	☆5.6
*Add 0.4	
CONNECTING ROD BEARING (1.3)	☆5.6
*Add 0.2	
CONNECTING ROD BEARING (2.4)	☆5.4
*Add 0.2	
PISTON RING KIT (L. SIDE)	☆5.3
*Add 0.1	
35 x 55 x 8 OIL-SEAL	☆5.2
STARTER RATCHET B.	☆3.2

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	13011-371-003	RING SET, PISTON (STD. NIPPON)	4					
				4			2025227	
	13011-371-004	RING SET, PISTON (STD. RIKEN)	4	4	4	4		
	13021-371-003	RING SET, PISTON (0.25 NIPPON)	(4)					
				(4)			2025227	
	13021-371-004	RING SET, PISTON (0.25 RIKEN)	(4)	(4)	(4)	(4)		
	13031-371-003	RING SET, PISTON (0.50 NIPPON)	(4)					
				(4)			2025227	
	13031-371-004	RING SET, PISTON (0.50 RIKEN)	(4)	(4)	(4)	(4)		
	13041-371-003	RING SET, PISTON (0.75 NIPPON)	(4)					
				(4)			2025227	
	13041-371-004	RING SET, PISTON (0.75 RIKEN)	(4)	(4)	(4)	(4)		
	13051-371-003	RING SET, PISTON (1.00 NIPPON)	(4)					
				(4)			2025227	
	13051-371-004	RING SET, PISTON (1.00 RIKEN)	(4)	(4)	(4)	(4)		
	13011-371-013	RING SET, PISTON (STD. NIPPON)	4		4			
				4			2025228	
	13021-371-013	RING SET, PISTON (0.25 NIPPON)	(4)		(4)			
				(4)			2025228	
	13031-371-013	RING SET, PISTON (0.50 NIPPON)	(4)		(4)			
				(4)			2025228	
	13041-371-013	RING SET, PISTON (0.75 NIPPON)	(4)		(4)			
				(4)			2025228	
	13051-371-013	RING SET, PISTON (1.00 NIPPON)	(4)		(4)			
				(4)			2025228	
2	13101-371-000	PISTON (STD.)	4	4	4	4		
	13102-371-000	PISTON (0.25)	(4)	(4)	(4)	(4)		
	13103-371-000	PISTON (0.50)	(4)	(4)	(4)	(4)		
	13104-371-000	PISTON (0.75)	(4)	(4)	(4)	(4)		
	13105-371-000	PISTON (1.00)	(4)	(4)	(4)	(4)		

1977.08.20

E-12

Crankshaft • Piston



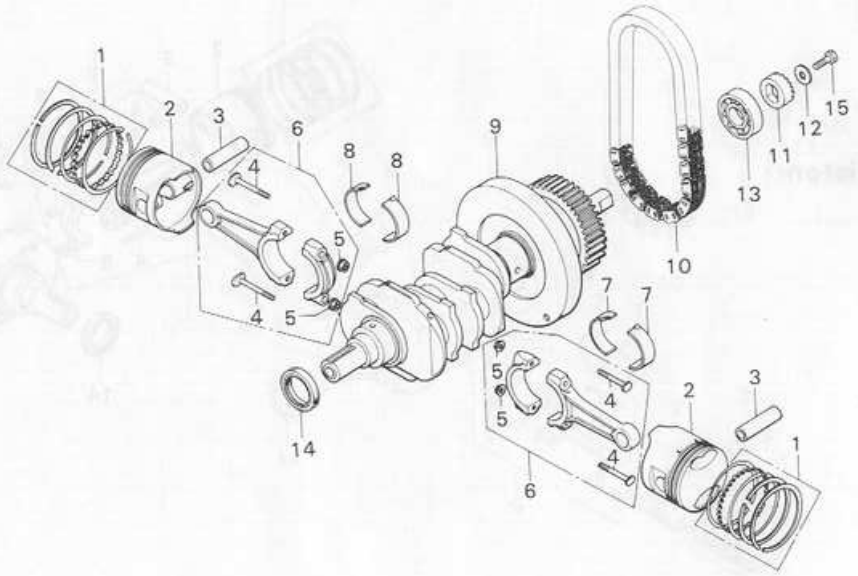
B371-12

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2	Serial No.	Area code
		3	13112-634-000	PIN, PISTON	4	4	4	4		
		4	13204-634-020	BOLT, CONNECTING ROD	8	8	8			
								8	3019487	
			13204-371-000	BOLT, CONNECTING ROD				8	3019488	
		5	13205-634-010	NUT, CONNECTING ROD	8	8	8	8		
		6	13210-371-000	ROD ASSY., CONNECTING	4	4	4	4		
		7	13215-371-003	BEARING A, CONNECTING ROD 2.4 (BLUE)	4	4	4	4		
			13216-371-003	BEARING B, CONNECTING ROD 2.4 (BLACK)	4	4	4	4		
			13217-371-003	BEARING C, CONNECTING ROD 2.4 (BROWN)	4	4	4	4		
			13218-371-003	BEARING D, CONNECTING ROD 2.4 (GREEN)	4	4	4	4		
			13219-371-003	BEARING E, CONNECTING ROD 2.4 (YELLOW)	4	4	4	4		
		8	13221-371-003	BEARING A, CONNECTING ROD 1.3 (BLUE)	4	4	4	4		
			13222-371-003	BEARING A, CONNECTING ROD 1.3 (BLACK)	4	4	4	4		
			13223-371-003	BEARING C, CONNECTING ROD 1.3 (BROWN)	4	4	4	4		
			13224-371-003	BEARING D, CONNECTING ROD 1.3 (GREEN)	4	4	4	4		
			13225-371-003	BEARING E, CONNECTING ROD 1.3 (YELLOW)	4	4	4	4		

1977.08.20

E-12

Crankshaft • Piston



B371-12

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code

Selection table of connecting rod bearing

(Oil clearance 20~44 μ)

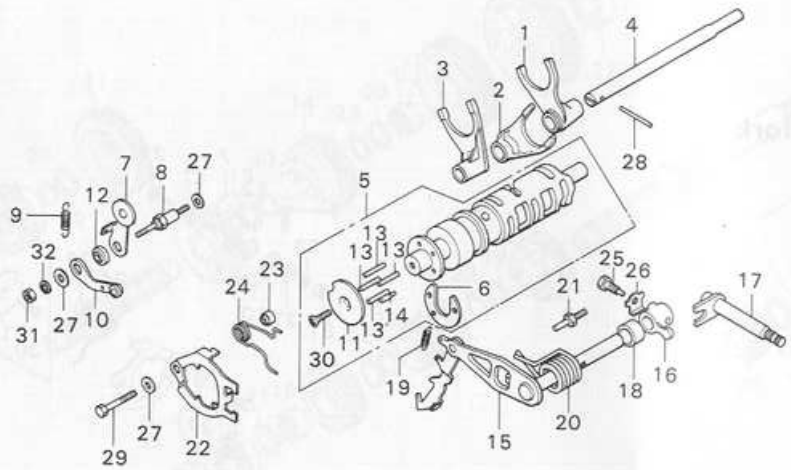
Crank pin O.D. 40φ \ Connecting rod I.D. 43φ	(Mark)	1	2	3
		0 ~+0.008	+0.008~+0.016	+0.016~+0.024
(Mark) A	0 ~−0.008	E (Yellow)	D (Green)	C (Brown)
B	−0.008~−0.016	D (Green)	C (Brown)	B (Black)
C	−0.016~−0.024	C (Brown)	B (Black)	A (Blue)

9	13310-371-000	CRANKSHAFT COMP.	1	1	1	1
10	23131-371-004	CHAIN, PRIMARY DRIVE	1	1	1	1
11	28253-371-000	RATCHET B, STARTER	1	1	1	1
12	90406-371-000	WASHER, 8MM	1	1	1	1
13	91002-371-004	BEARING, BALL, 6304C (KOYO)	1	1	1	1
14	91201-371-005	SEAL, OIL, 35X55X8	1	1	1	1
15	92000-08022-0A	BOLT, HEX., 8X22	1	1	1	1

1977.08.20

E-13

Shift drum • Shift fork



B371-13

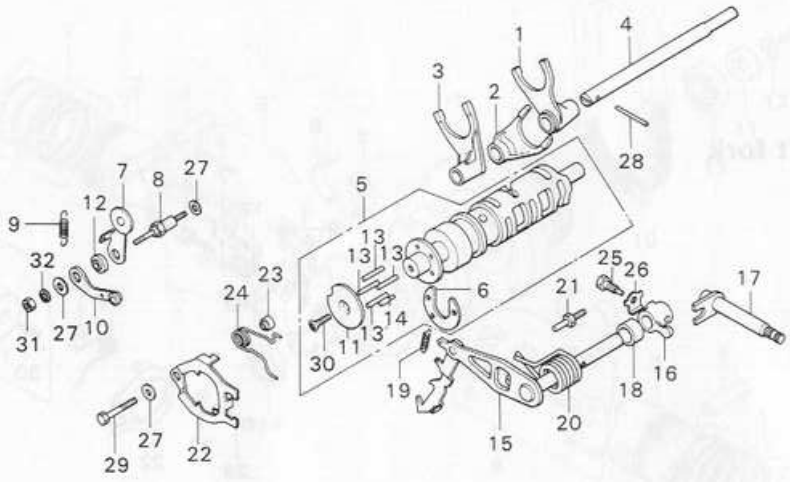
Service item	F.R.T.
GEAR SHIFT FORK/DRUM and those related parts	*5.4
GEAR SHIFT ARM/SHIFT SPINDLE and those related parts	*5.3
DRUM STOPPER and its related parts	1.3

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
1	24211-371-000	FORK, R. GEARSHIFT	1	1	1	1		
2	24212-371-000	FORK, CENTER GEARSHIFT	1	1	1	1		
3	24213-371-000	FORK, L. GEARSHIFT	1	1	1	1		
4	24261-371-000	SHAFT, SHIFT FORK	1	1	1	1		
5	24300-371-000	DRUM ASSY., GEARSHIFT	1	1				A,CM,ED,F,G
			1	1	1			DK,DM,U
					1		2038639	A,CM,E,ED,F,G
	24300-371-010	DRUM ASSY., SHIFT			1		2100001	DK,DM,E,ED,F,G,U
						1		
6	24302-371-000	PLATE, ROLLER STOPPER			1		2100001	DK,DM,E,ED,F,G,U
						1		
7	24430-371-000	STOPPER COMP., DRUM	1	1	1	1		
8	24434-371-000	SHAFT, DRUM STOPPER	1	1	1	1		
9	24435-371-000	SPRING, DRUM STOPPER	1	1	1	1		
10	24440-371-000	ARM COMP., NEUTRAL STOPPER	1	1	1	1		
11	24442-371-000	PLATE, NEUTRAL STOPPER	1	1	1	1		
12	24447-371-000	COLLAR, NEUTRAL STOPPER PIVOT	1	1	1	1		
13	24501-371-000	ROLLER, 4X29.8	4	4	4	4		
14	24502-371-000	ROLLER, 4X17.5	1	1				A,CM,ED,F,G
			1	1	1			DK,DM,U
					1		2038639	A,CM,E,ED,F,G
	24502-371-010	ROLLER, 4X17.0			1		2100001	DK,DM,E,ED,F,G,U
						1		
15	24610-371-000	ARM COMP., GEARSHIFT	1	1	1	1		
16	24615-371-000	ARM B, GEARSHIFT	1	1	1	1		
17	24620-371-000	SPINDLE COMP., SHIFT	1	1	1	1		
18	24624-371-000	COLLAR, SHIFT SPRING	1	1	1	1		

1977.08.20

E-13

Shift drum · Shift fork



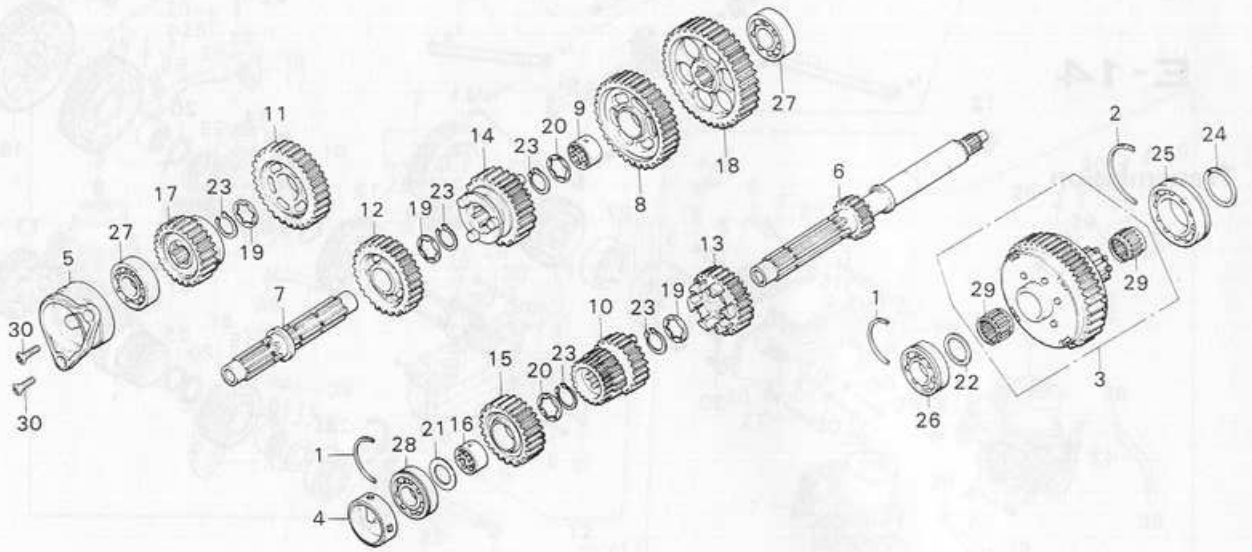
8371-13

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		19	24641-371-000	SPRING, SHIFT ARM	1	1	1	1		
		20	24651-371-000	SPRING, SHIFT RETURN	1	1	1	1		
		21	24652-300-000	PIN, SHIFT RETURN SPRING	1	1	1	1		
		22	24661-371-000	STOPPER, GEARSHIFT POSITIVE	1	1	1	1		
		23	24663-300-000	COLLAR, STOPPER ARM	1	1	1	1		
		24	24666-300-000	SPRING, POSITIVE STOPPER	1	1	1	1		
		25	90029-611-000	BOLT, HEX., 8X24	1	1	1	1		
		26	90406-611-000	PLATE, LOCK	1	1	1	1		
		27	90417-041-000	WASHER, SHIFT DRUM SIDE	3	3	3	3		
		28	90705-371-000	PIN, 4X40	1	1	1	1		
		29	92000-06025	BOLT, HEX., 6X25	1	1	1	1		
		30	93600-06022	SCREW, FLAT, 6X22	1	1	1	1		
		31	94001-06000-0S	NUT, HEX., 6MM	1	1	1	1		
		32	94111-06000	WASHER, SPRING, 6MM	1	1	1	1		

1977.08.20

E-14

Transmission



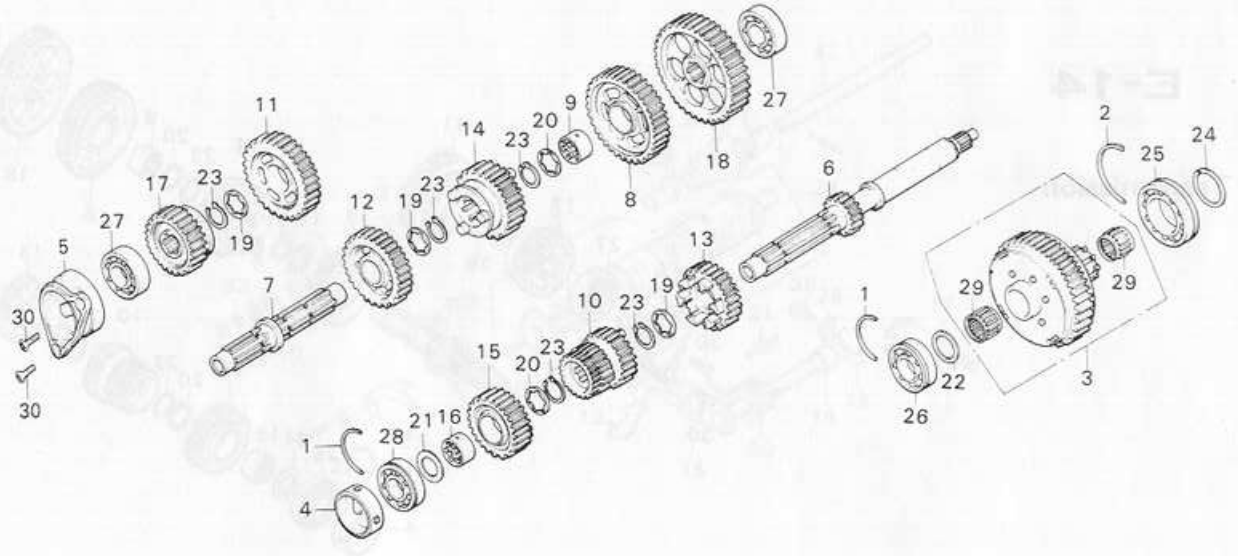
Service item	F.R.T.
25 x 35 x 20 NEEDLE BEARING	☆6.1
PRIMARY DRIVEN SPROCKET and its related parts	☆5.9
TRANSMISSION MAINSHAFT and its related parts	☆5.7
•TRANSMISSION COUNTER-SHAFT and its related parts	
*One motorcycle at 6.1	
MAIN SHAFT OIL PASS	☆5.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	13495-300-000	RING A, BALL BEARING SET	2	2	2	2		
2	13496-300-000	RING B, BALL BEARING SET	1	1	1	1		
3	23110-371-000	SPROCKET COMP., PRIMARY DRIVEN	1	1	1	1		
4	23141-371-000	PASS, MAINSHAFT OIL	1	1	1	1		
5	23151-371-000	HOLDER C, BEARING	1	1	1	1		
6	23210-371-000	MAINSHAFT COMP. TRANSMISSION (18T)	1	1	1	1		
7	23220-371-000	COUNTERSHAFT, TRANSMISSION	1	1	1	1		
8	23421-300-050	GEAR, COUNTERSHAFT LOW (45T)	1	1	1	1		
9	23425-300-010	BUSH, 29X14	1	1	1	1		
10	23431-371-000	GEAR, MAINSHAFT SECOND & THIRD (24T&27T)	1	1	1	1		
11	23440-371-000	GEAR COMP., COUNTERSHAFT SECOND (41T)	1	1	1	1		
12	23450-371-000	GEAR COMP., COUNTERSHAFT THIRD (36T)	1	1	1	1		
13	23460-371-000	GEAR COMP., MAINSHAFT FOURTH (31T)	1	1	1	1		
14	23471-371-000	GEAR, COUNTERSHAFT FOURTH (34T)	1	1	1	1		
15	23481-371-000	GEAR, MAINSHAFT TOP (33T)	1	1	1	1		
16	23485-300-020	BUSH, 28X20.5	1	1	1	1		
17	23491-371-000	GEAR, COUNTERSHAFT TOP (31T)	1	1	1	1		
18	23501-371-000	GEAR, FINAL DRIVE (40T)	1	1	1	1		
19	90451-371-000	WASHER, THRUST, 25X31	3	3	3	3		
20	90452-371-000	WASHER, THRUST, 25X34	2	2	2	2		

1977.08.20

E-14

Transmission



B371-14

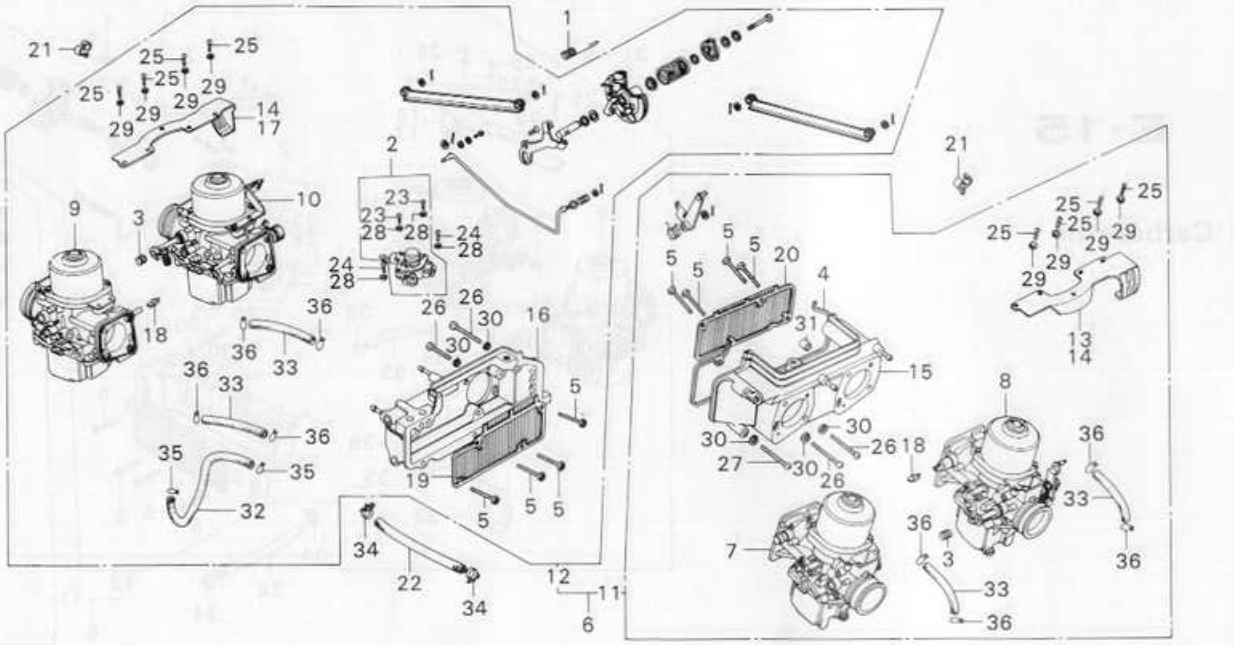
Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2
21	90458-292-000	WASHER, THRUST, 20MM	1	1	1	1
22	90458-506-810	WASHER A, THRUST, 25MM	1	1	1	1
23	90601-300-000	CIR CLIP, 25MM	5	5	5	5
24	90602-371-000	CIR CLIP, EXTERNAL, 40MM	1	1	1	1
25	91001-371-008	BEARING, SPECIAL BALL, 6008 (TOYO)	1	1	1	1
26	91002-300-008	BEARING, SPECIAL BALL, 6205	1	1	1	1
27	91002-371-004	BEARING, BALL, 6304C (KOYO)	2	2	2	2
28	91004-371-008	BEARING, BALL, 6304CS (TOYO)	1	1	1	1
29	91010-300-008	BEARING, NEEDLE, 25X32X20	2	2	2	2
30	93600-06020	SCREW, FLAT, 6X20	2	2	2	2

Service item F.R.T. — Serial No. — Area code

1977.08.20

E-15

Carburetor



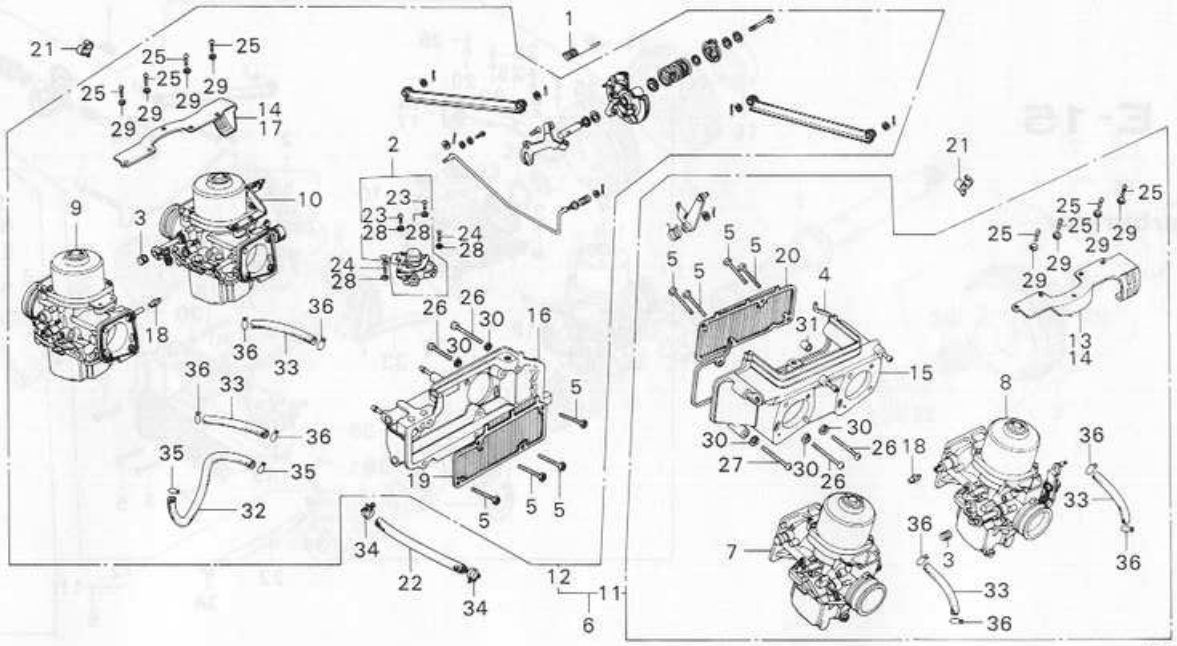
Service item	F.R.T.
AIR CHAMBER/TRAP BODY	2.5
•Add 3.0	
R. 1/R. 2 CARBURETOR ASSY.	2.3
•L. 1/L. 2 CARBURETOR ASSY.	
R/L CARBURETOR ASSY.	2.2
AIR CHAMBER PACKING	2.0
CARBURETOR ASSY.	1.7
AIR CUT VALVE SET	1.2
STAY PLATE	0.1
•Add 0.1	

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.		Area code
1	15996-371-303	SPRING B, CARBURETOR ADJUST	1					1002998	
2	16048-371-004	VALVE SET, AIR CUT	1	1	1	1			
3	16050-371-004	SPRING, COIL	2						
	16051-371-771	SPRING, COIL		2	2	2			
4	16075-371-004	PACKING, AIR CHAMBER	1	1	1	1			
5	16080-371-004	BOLT, SPECIAL, 6MM	8	8	8	8			
6	16100-371-004	CARBURETOR ASSY.	1						
	16100-371-014	16100-371-014							
	16100-371-014	CARBURETOR ASSY.			1			2012646	E,ED,F,G
	16100-371-611	CARBURETOR ASSY.			1		2012647	2100665	E,ED,F,G
	16100-371-771	CARBURETOR ASSY.			1				A,CM,DK,DM,U
	16100-371-981	CARBURETOR ASSY.		1					A,CM,U
	16100-371-961	CARBURETOR ASSY.		1					ED,F,G
	16100-371-612	CARBURETOR ASSY.			1		2100666		E,ED,F,G
						1			E,ED,F,G
	16100-371-772	CARBURETOR ASSY.				1		3004542	A,CM,DK,DM,U
	16100-371-773	CARBURETOR ASSY.				1	3004543		A,CM,DK,DM,U
7	16101-371-004	CARBURETOR ASSY. 1, L.	1						
					1			2012646	E,ED,F,G
	16101-371-610	CARBURETOR ASSY. 1, L.			1		2012647	2100665	E,ED,F,G
	16101-371-771	CARBURETOR ASSY. 1, L.			1				A,CM,DK,DM,U
	16101-371-960	CARBURETOR ASSY. 1, L.		1					ED,F,G
	16101-371-980	CARBURETOR ASSY. 1, L.		1					A,CM,U
	16101-371-611	CARBURETOR ASSY. 1, L.			1		2100666		E,ED,F,G
						1			E,ED,F,G
	16101-371-772	CARBURETOR ASSY. 1, L.				1		3004542	A,CM,DK,DM,U
	16101-371-773	CARBURETOR ASSY. 1, L.				1	3004543		A,CM,DK,DM,U
8	16102-371-004	CARBURETOR ASSY. 2, L.	1						
					1			2012646	E,ED,F,G

1977.08.20

E-15

Carburetor

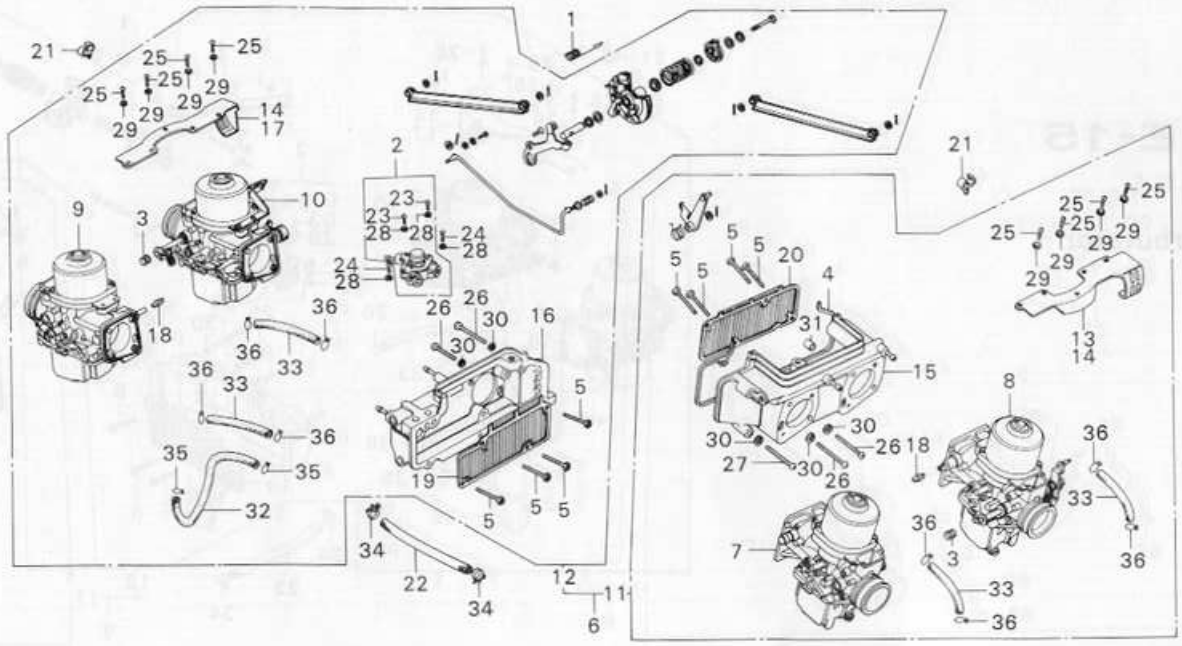


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.		Area code
			16102-371-610	CARBURETOR ASSY. 2, L.		1	2012647	2100665	E,ED,F,G
			16102-371-771	CARBURETOR ASSY. 2, L.		1			A,CM,DK,DM,U
			16102-371-960	CARBURETOR ASSY. 2, L.	1				ED,F,G
			16102-371-980	CARBURETOR ASSY. 2, L.	1				A,CM,U
			16102-371-611	CARBURETOR ASSY. 2, L.		1	2100666		E,ED,F,G
						1			E,ED,F,G
			16102-371-772	CARBURETOR ASSY. 2, L.		1		3004542	A,CM,DK,DM,U
			16102-371-773	CARBURETOR ASSY. 2, L.		1	3004543		A,CM,DK,DM,U
		9	16103-371-004	CARBURETOR ASSY. 1, R.	1				
						1		2012646	E,ED,F,G
			16103-371-610	CARBURETOR ASSY. 1, R.		1	2012647	2100665	E,ED,F,G
			16103-371-771	CARBURETOR ASSY. 1, R.		1			A,CM,DK,DM,U
			16103-371-960	CARBURETOR ASSY. 1, R.	1				ED,F,G
			16103-371-980	CARBURETOR ASSY. 1, R.	1				A,CM,U
			16103-371-611	CARBURETOR ASSY. 1, R.		1	2100666		E,ED,F,G
						1			E,ED,F,G
			16103-371-772	CARBURETOR ASSY. 1, R.		1		3004542	A,CM,DK,DM,U
			16103-371-773	CARBURETOR ASSY. 1, R.		1	3004543		A,CM,DK,DM,U
		10	16104-371-004	CARBURETOR ASSY. 2, R.	1				
						1		2012646	E,ED,F,G
			16104-371-610	CARBURETOR ASSY. 2, R.		1	2012647	2100665	E,ED,F,G
			16104-371-771	CARBURETOR ASSY. 2, R.		1			A,CM,DK,DM,U
			16104-371-960	CARBURETOR ASSY. 2, R.	1				ED,F,G
			16104-371-980	CARBURETOR ASSY. 2, R.	1				A,CM,U
			16104-371-611	CARBURETOR ASSY. 2, R.		1	2100666		E,ED,F,G
						1			E,ED,F,G
			16104-371-772	CARBURETOR ASSY. 2, R.		1		3004542	A,CM,DK,DM,U
			16104-371-773	CARBURETOR ASSY. 2, R.		1	3004543		A,CM,DK,DM,U

1977.08.20

E-15

Carburetor

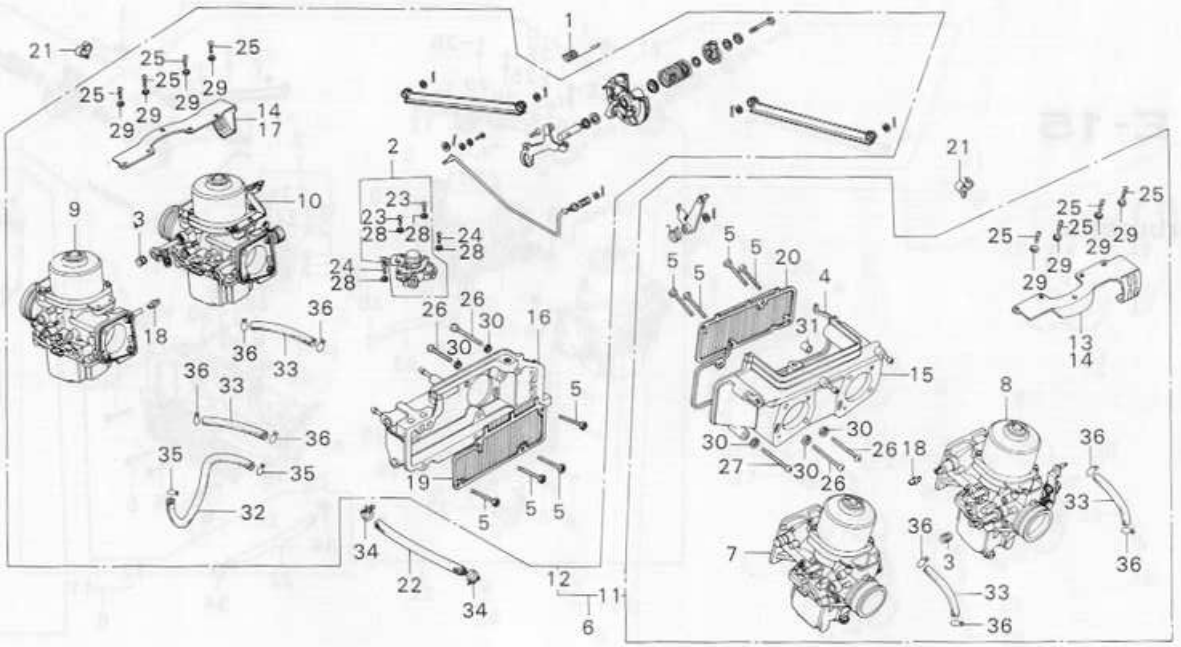


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Serial No.	Area code
		11	16105-371-004	CARBURETOR ASSY., L.	1						
						1				2012646	E,ED,F,G
			16105-371-610	CARBURETOR ASSY., L.		1			2012647	2100665	E,ED,F,G
			16105-371-771	CARBURETOR ASSY., L.		1					A,CM,DK,DM,U
			16105-371-960	CARBURETOR ASSY., L.			1				ED,F,G
			16105-371-980	CARBURETOR ASSY., L.			1				A,CM,U
			16105-371-611	CARBURETOR ASSY., L.		1			2100666		E,ED,F,G
								1			E,ED,F,G
			16105-371-772	CARBURETOR ASSY., L.				1		3004542	A,CM,DK,DM,U
			16105-371-773	CARBURETOR ASSY., L.				1	3004543		A,CM,DK,DM,U
		12	16106-371-004	CARBURETOR ASSY., R.	1						
						1				2012646	E,ED,F,G
			16106-371-610	CARBURETOR ASSY., R.		1			2012647	2100665	E,ED,F,G
			16106-371-771	CARBURETOR ASSY., R.		1					A,CM,DK,DM,U
			16106-371-960	CARBURETOR ASSY., R.			1				ED,F,G
			16106-371-980	CARBURETOR ASSY., R.			1				A,CM,U
			16106-371-611	CARBURETOR ASSY., R.		1			2100666		E,ED,F,G
								1			E,ED,F,G
			16106-371-772	CARBURETOR ASSY., R.				1		3004542	A,CM,DK,DM,U
			16106-371-773	CARBURETOR ASSY., R.				1	3004543		A,CM,DK,DM,U
		13	16129-371-771	PLATE, L. STAY		1			2012647		E,ED,F,G
						1	1				A,CM,DK,DM,U
								1			E,ED,F,G
			16129-371-980	PLATE, L. STAY			1				
		14	16130-371-004	PLATE, STAY	2						
						2				2012646	E,ED,F,G
		15	16157-371-004	CHAMBER A, AIR	1						
						1				2012646	E,ED,F,G

1977.08.20

E-15

Carburetor

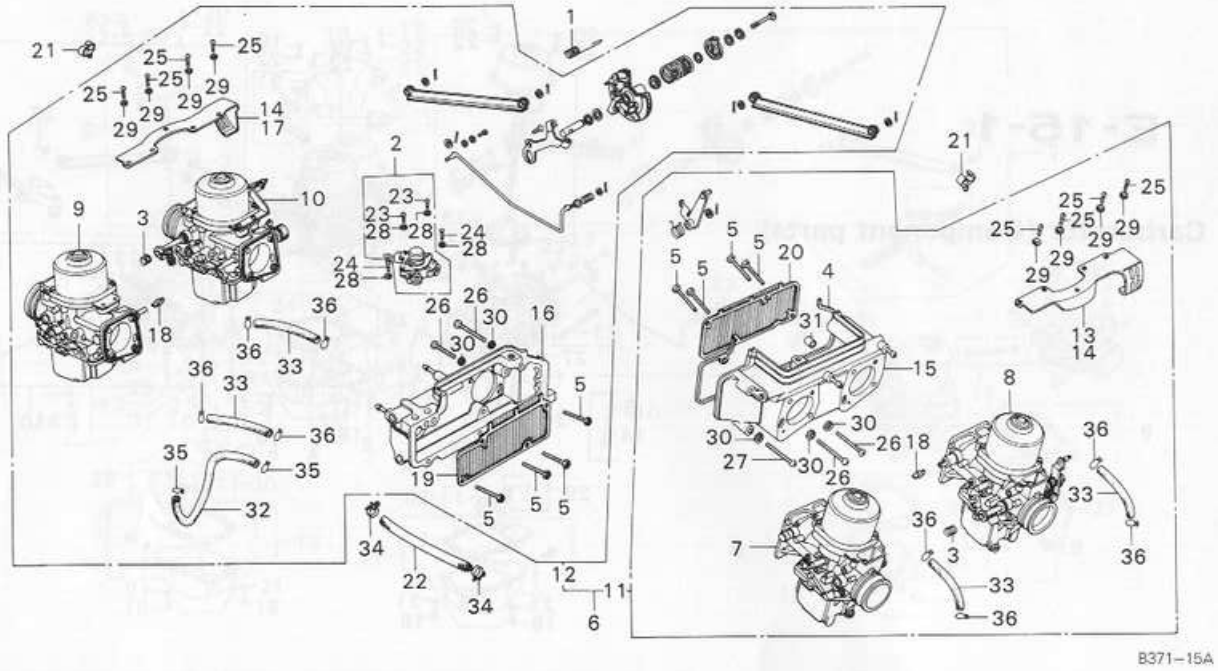


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
			16157-371-771	CHAMBER A, AIR			1		2012647	E,ED,F,G
							1			A,CM,DK,DM,U
						1		1		
		16	16158-371-004	CHAMBER B, AIR	1					
							1		2012646	E,ED,F,G
			16158-371-771	CHAMBER B, AIR			1		2012647	E,ED,F,G
							1			A,CM,DK,DM,U
						1		1		
		17	16169-371-771	PLATE, R. STAY			1		2012647	E,ED,F,G
							1	1		A,CM,DK,DM,U
								1		E,ED,F,G
			16169-371-980	PLATE, R. STAY		1				
		18	16172-500-014	JOINT, CONNECTER	2	2	2	2		
		19	16196-371-004	BODY COMP. B, FRAME TRAP	1	1	1	1		
		20	16197-371-004	BODY COMP. A, FRAME TRAP	1	1	1	1		
		21	32981-371-000	GROMMET, HIGH TENSION CORD	2	2	2	2		
		22	91320-371-000	HOSE, FUEL, 5.5X160	1	1	1	1		
		23	93500-04010-0A	SCREW, PAN, 4X10	2	2	2	2		
		24	93500-04018-0A	SCREW, PAN, 4X18	2	2	2	2		
		25	93500-05012-0A	SCREW, PAN, 5X12	8		8	8		
			90051-371-980	SCREW, PAN, 5X12		8				
		26	93500-06035	SCREW, PAN, 6X35	4	4	4	4		
		27	93500-06045	SCREW, PAN, 6X45	1	1	1	1		
		28	94111-04000	WASHER, SPRING, 4MM	4	4	4	4		
		29	94111-05000	WASHER, SPRING, 5MM	8		8	8		
			90085-371-980	WASHER, SPRING, 5MM		8				
		30	94111-06000	WASHER, SPRING, 6MM	5	5	5	5		

1977.08.20

E-15

Carburetor

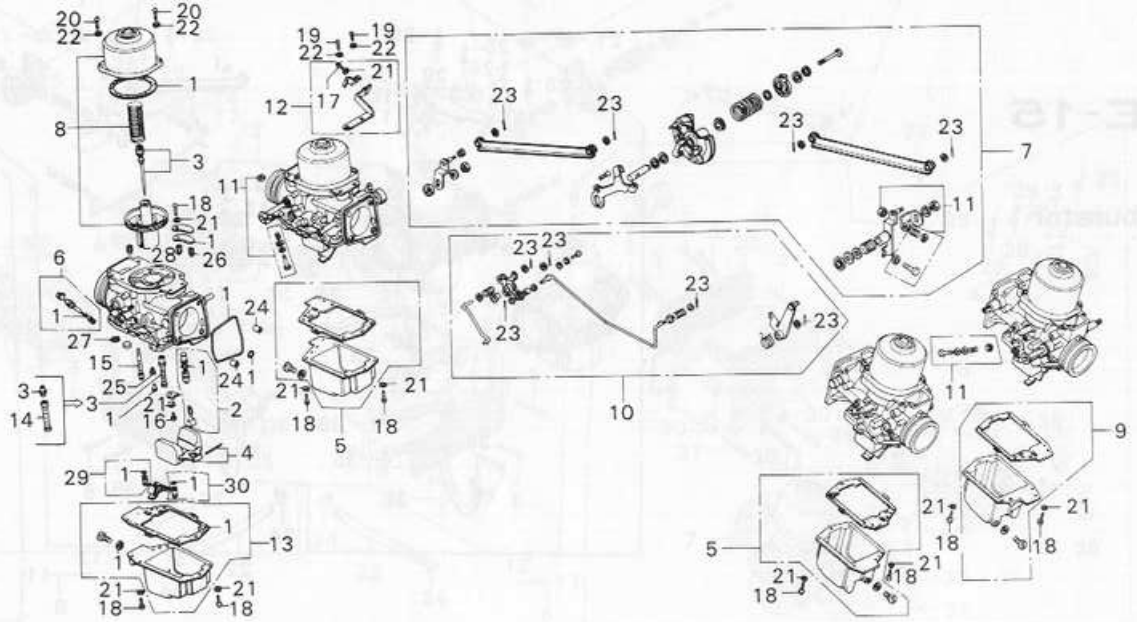


Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2
31	94301-08140	PIN A, DOWEL, 8X14	2	2	2	2
32	95001-35210-40	TUBE, FUEL, 3.5X210	1	1	1	1
33	95001-55100-40	TUBE, FUEL, 5.3X100	4	4	4	4
34	95002-01120	CLIP A12, TUBE	2	2	2	2
35	95002-02070	CLIP B7, TUBE	2	2	2	2
36	95002-02100	CLIP B10, TUBE	8	8	8	8

1977.08.20

E-15-1

Carburetor (Component parts)

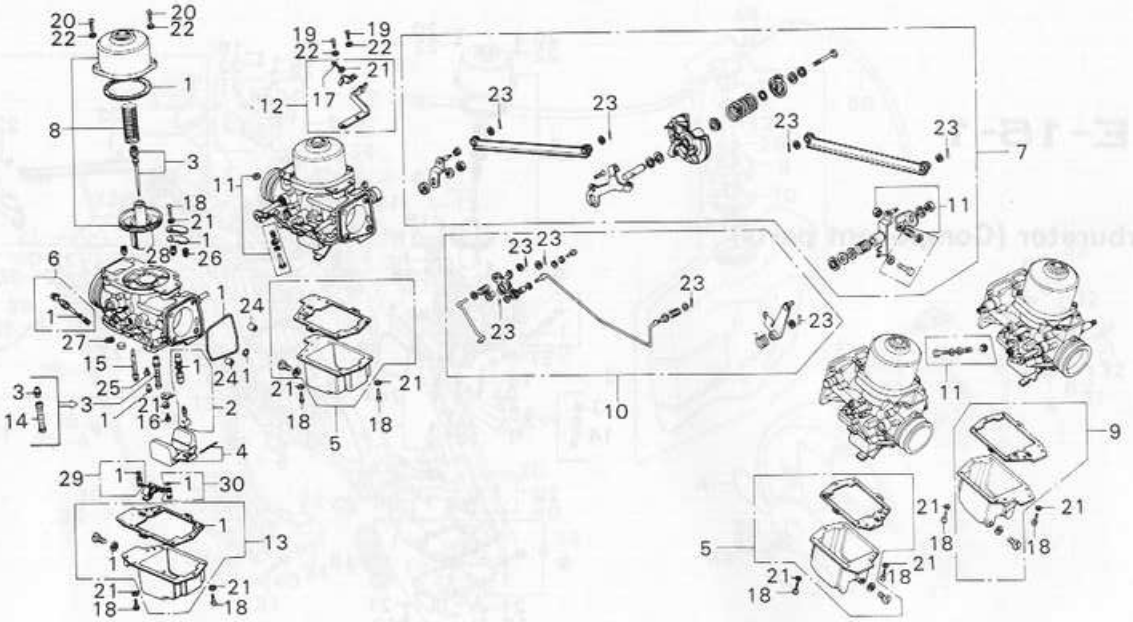


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.		Area code
LINK SET	1.9	1	16010-371-004	PACKING SET	4	4	4	4			
NEEDLE JET SET	1.6	2	16011-371-004	VALVE SET, FLOAT	4	4	4	4			
*Add 0.3		3	16012-371-004	NEEDLE SET, JET	4						
CHOKE ROD SET	1.5					4	4	4			E,ED,F,G
FLOAT VALVE SET/JETS	1.5		16012-371-771	NEEDLE SET, JET		4	4				A,CM,DK,DM,U
*Add 0.3			16012-371-772	NEEDLE SET, JET				4			A,CM,DK,DM,U
FLOAT CHAMBER SET	1.3	4	16013-567-004	FLOAT SET	4	4	4	4			
*One motorcycle 1.5		5	16015-371-004	CHAMBER SET A, FLOAT	2	2	2	2			
VACUUM PISTON SET/JETS	1.3	6	16016-371-004	SCREW SET A	4	4	4				A,CM,DK,DM,U
*Add 0.1						4					ED,F,G
							4			2100665	E,ED,F,G
								4		3004542	A,CM,DK,DM,U
			16016-371-770	SCREW SET A			4		2100666		E,ED,F,G
								4	3004543		A,CM,DK,DM,U
								4			E,ED,F,G
		7	16017-371-004	LINK SET	1						
							1			2012646	E,ED,F,G
			16017-371-771	LINK SET			1		2012647		E,ED,F,G
							1	1			A,CM,DK,DM,U
								1			E,ED,F,G
			16017-371-980	LINK SET		1					
		8	16022-371-004	PISTON SET, VACUUM	4						
							4	4			E,ED,F,G
			16022-371-771	PISTON SET, VACUUM			4	4			A,CM,DK,DM,U
			16022-371-960	PISTON SET, VACUUM		4					ED,F,G
			16022-371-980	PISTON SET, VACUUM		4					A,CM,U
		9	16023-371-004	CHAMBER SET B, FLOAT	1	1	1	1			
		10	16025-371-004	ROD SET, CHOKE	1						
							1			2012646	E,ED,F,G

1977.08.20

E-15-1

Carburetor (Component parts)



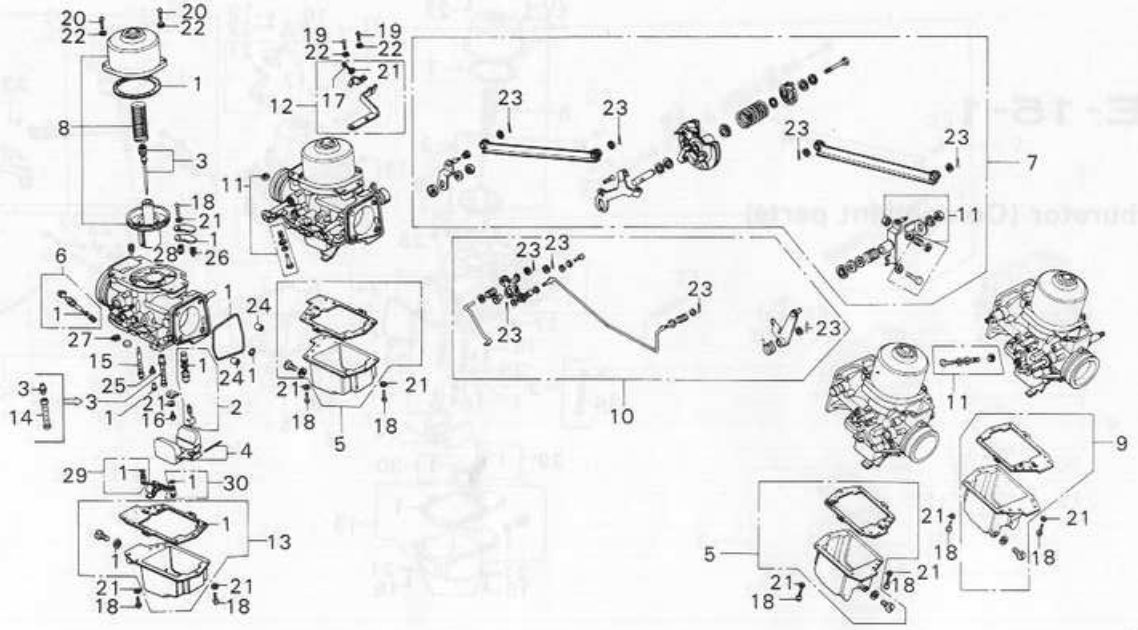
B371-15C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
			16025-371-771	ROD SET, CHOKE			1		2012647	E,ED,F,G
						1	1			A,CM,DK,DM,U
							1			E,ED,F,G
			16025-371-980	ROD SET, CHOKE		1				
		11	16028-371-004	SCREW SET B	3	3	3	3		
		12	16035-371-004	PLATE SET, STAY	1	1	1	1		
		13	16045-371-004	CHAMBER SET C, FLOAT	1	1	1	1		
		14	16165-371-770	HOLDER, NEEDLE JET				4		A,CM,DK,DM,U
		15	16166-371-004	NOZZLE, MAIN	4	4	4			A,CM,DK,DM,U
						4	4	4		E,ED,F,G
			16166-371-770	NOZZLE, MAIN				4		A,CM,DK,DM,U
		16	93500-04008-0A	SCREW, PAN, 4X8	4	4	4	4		
		17	93500-04010-0A	SCREW, PAN, 4X10	1	1	1	1		
		18	93500-04014-0A	SCREW, PAN, 4X14	20	20	20	20		
		19	93500-05012-0A	SCREW, PAN, 5X12	2	2	2	2		
		20	93500-05016-0A	SCREW, PAN, 5X16	8		8	8		
			90052-371-980	SCREW, PAN, 5X16		8				
		21	94111-04000	WASHER, SPRING, 4MM	25	25	25	25		
		22	94111-05000	WASHER, SPRING, 5MM	10		10	10		
			90085-371-980	WASHER, SPRING, 5MM		10				
		23	94201-10080	PIN, SPLIT, 1.0X8	5			9		
							5		2012646	E,ED,F,G
							9		2012647	E,ED,F,G
							9			A,CM,DK,DM,U
						9				

1977.08.20

E-15-1

Carburetor (Component parts)

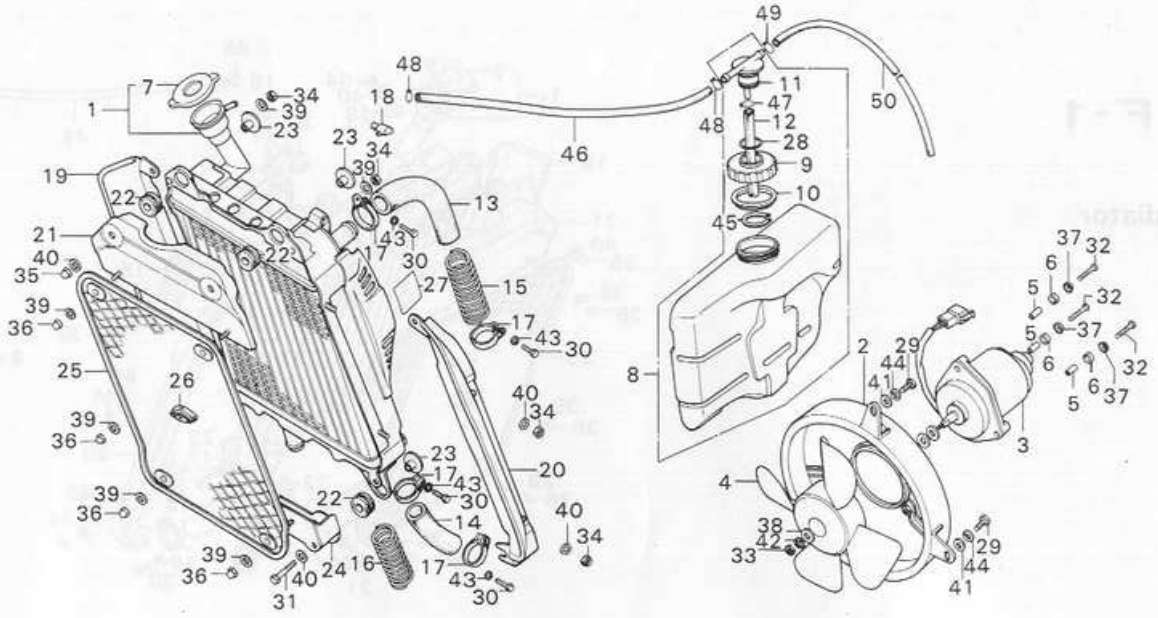


Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2	Serial No.	Area code
		24	94303-04065	PIN C, DOWEL, 4X6.5		8	8	8		A,CM,DK,DM,U
						8		8		E,ED,F,G
							8		2012647	E,ED,F,G
		25	99103-611-0350	JET, SLOW, #35	4	4	4	4		
		26	99164-601-0600	JET, SECONDARY AIR, #60	4	4	4	4		
		27	99164-601-1100	JET, SLOW AIR, #110	4			4		
						4	4			E,ED,F,G
			99164-601-1150	JET, SLOW AIR, #115		4	4			A,CM,DK,DM,U
		28	99164-601-1200	JET, PRIMARY AIR, #120	4	4	4	4		
		29	99201-601-0650	JET SET, PRIMARY MAIN, #65	4					
						4	4	4		E,ED,F,G
			99201-601-0620	JET SET, PRIMARY MAIN, #62		4	4	4		A,CM,DK,DM,U
		30	99202-601-1250	JET SET, SECONDARY MAIN, #125	4					
						4	4	4		E,ED,F,G
			99202-601-1200	JET SET, SECONDARY MAIN, #120		4	4	4		A,CM,DK,DM,U

1977.08.20

F-1

Radiator



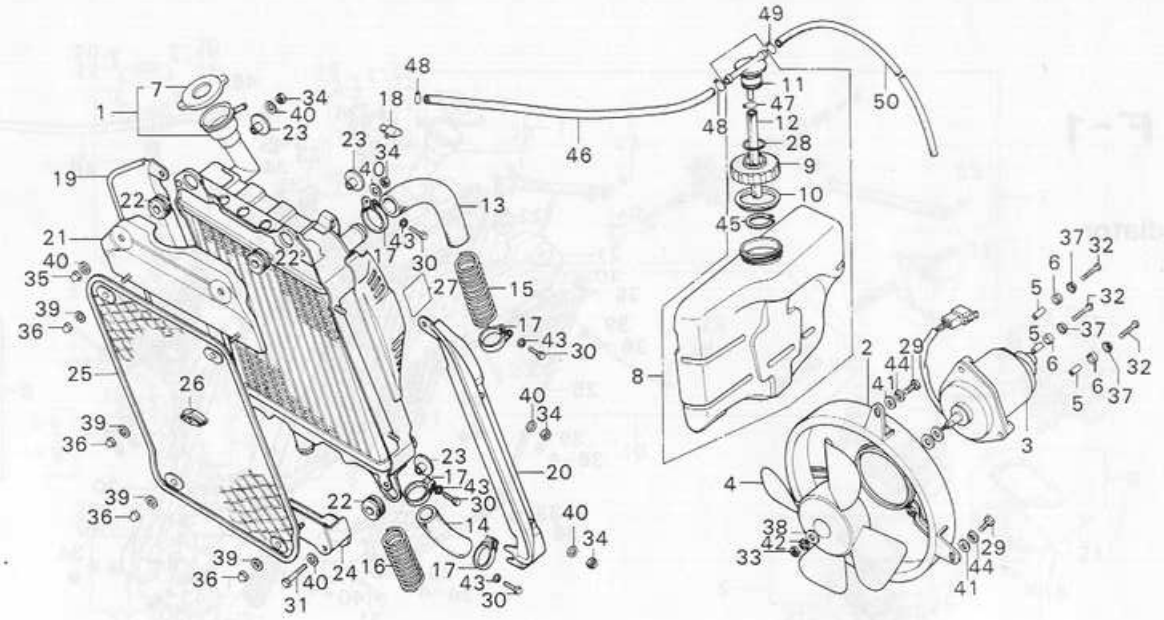
Service item	F.R.T.
RADIATOR COMP.	0.9
FAN MOTOR and its related parts	0.7
WATER HOSE	0.6
•Add 0.1	
RADIATOR COVER COMP.	0.6
•One or all	
RADIATOR GRILL/UPPER COVER/ LOWER COVER	0.1
•RESERVE TANK ASSY. and its related parts	

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
1	19010-371-003	RADIATOR COMP. (ND)	1		1	1		
	19010-371-980	RADIATOR COMP.		1				
2	19020-371-003	SHROUD COMP. (ND)	1		1	1		
	19020-371-980	SHROUD COMP.		1				
3	19030-634-003	MOTOR, FAN	1	1	1	1		
4	19040-371-003	FAN COMP., COOLING (ND)	1	1	1	1		
5	19040-611-003	BUSH	3	3	3	3		
6	19041-611-003	RUBBER, BUSHING	3	3	3	3		
7	19045-634-003	CAP, RADIATOR FILLER	1		1	1		
	19045-371-980	CAP, RADIATOR FILLER		1				
8	19101-371-000	TANK ASSY., RESERVE	1	1	1	1		
9	19104-371-000	CAP, RESERVE TANK	1	1	1	1		
10	19105-371-000	PACKING, RESERVE TANK	1	1	1	1		
11	19107-371-000	JOINT, RESERVE TANK	1	1	1	1		
12	19108-371-000	TUBE, FUEL, 7.5X120	1	1	1	1		
13	19501-371-000	HOSE, WATER UPPER	1	1	1	1		
14	19502-371-000	HOSE, UNDER WATER	1	1	1	1		
15	19511-371-000	GUARD A, WIRE	1		1	1		
	19511-371-980	GUARD A, WIRE		1				
16	19512-371-000	GUARD B, WIRE	1		1	1		
	19512-371-980	GUARD B, WIRE		1				
17	19515-371-000	BAND A, HOSE	4		4	4		
	19515-371-980	BAND A, HOSE		4				
18	19519-371-000	COVER, HOSE BAND	1	1	1	1		
19	85100-371-305ZA	COVER COMP., R. RADIATOR * R-6C-S *	1					

1977.08.20

F-1

Radiator

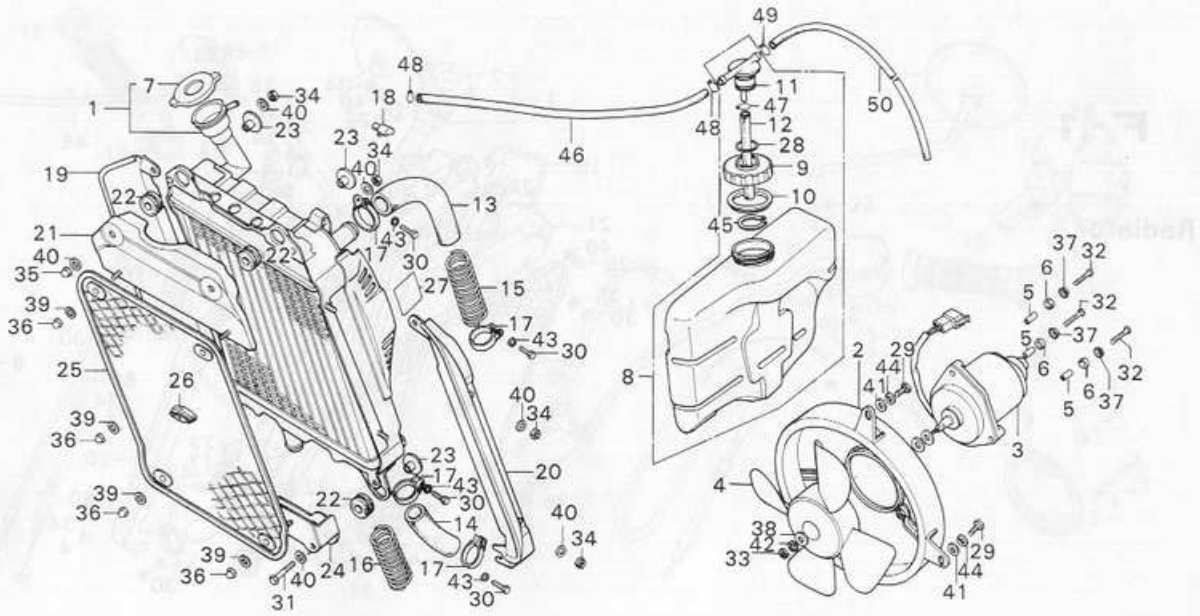


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
			85100-371-305ZB	COVER COMP., R. RADIATOR * PB-2C-S *	1			
			85100-371-980	COVER COMP., R. RADIATOR	1			
			85100-371-610ZA	COVER COMP., R. RADIATOR *R-6C-S*		1		
			85100-371-610ZB	COVER COMP., R. RADIATOR *PB-2C-S*		1		
			85100-371-610ZC	COVER COMP., R. RADIATOR *Y-34*		1	2002809	E,ED,F,G
						1		A,CM,DK,DM,U
			85100-371-661ZA	COVER COMP., R. RADIATOR *R-6C-S*		1		
			85100-371-661ZB	COVER COMP., R. RADIATOR *NH-1*		1		
			85100-371-661ZC	COVER COMP., R. RADIATOR *PB-6C-S*		1		
		20	85120-371-305ZA	COVER COMP., L. RADIATOR *R-6C-S*	1			
			85120-371-305ZB	COVER COMP., L. RADIATOR *PB-2C-S*	1			
			85120-371-980	COVER COMP., L. RADIATOR	1			
			85120-371-610ZA	COVER COMP., L. RADIATOR *R-6C-S*		1		
			85120-371-610ZB	COVER COMP., L. RADIATOR *PB-2C-S*		1		
			85120-371-610ZC	COVER COMP., L. RADIATOR *Y-34*		1	2002809	E,ED,F,G
						1		A,CM,DK,DM,U
			85120-371-661ZA	COVER COMP., L. RADIATOR *R-6C-S*		1		

1977.08.20

F-1

Radiator

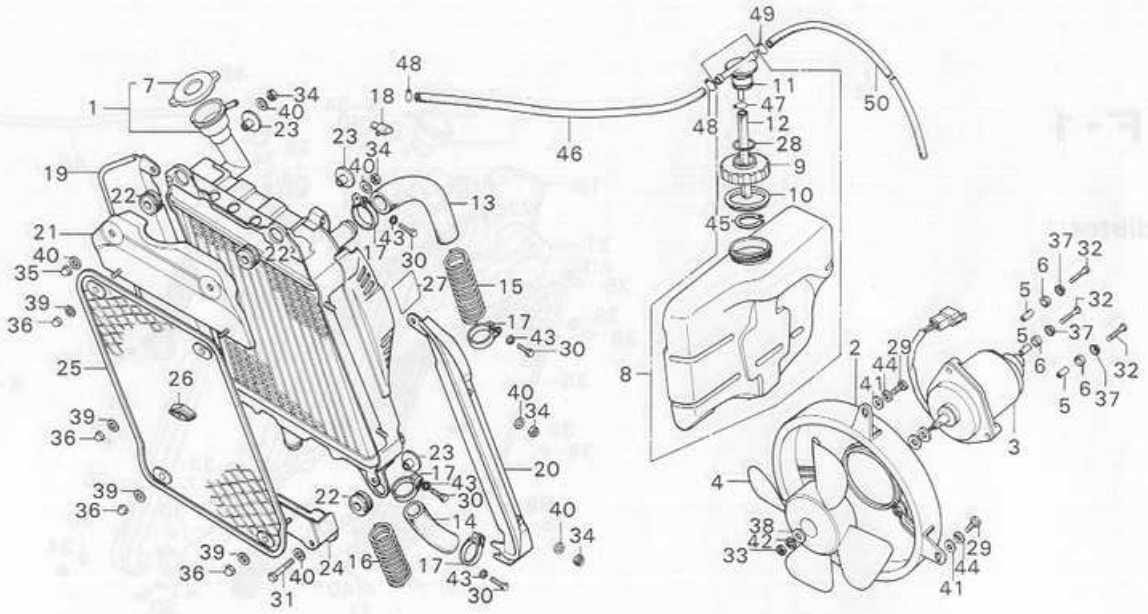


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
			85120-371-661ZB	COVER COMP., L. RADIATOR *NH-1*				1		
			85120-371-661ZC	COVER COMP., L. RADIATOR *P8-6C-S*				1		
		21	85200-371-000	COVER, RADIATOR UPPER	1		1	1		
			85200-371-980	COVER, RADIATOR UPPER		1				
		22	85201-371-000	RUBBER, RADIATOR MOUNT	4	4	4	4		
		23	85202-371-000	COLLAR, RADIATOR SET	4	4	4	4		
		24	85300-371-000	COVER, RADIATOR LOWER	1		1	1		
			85300-371-980	COVER COMP., RADIATOR LOWER		1				
		25	85400-371-000	GRILLE, RADIATOR	1	1	1	1		
		26	85401-371-000	GROMMET, RADIATOR GRILLE	1	1	1	1		
		27	87509-371-670	LABEL, SHROUD FAN	1	1	1	1		
		28	91302-028-000	O-RING, 15X2.5	1	1	1	1		
		29	92000-06010-08	BOLT, HEX., 6X10	3		3	3		
			91502-371-980	BOLT, HEX., 6X10		3				
		30	92000-06020-07	BOLT, HEX., 6X20	4					
							4			2025599
			95700-06020-07	BOLT, FLANGE, 6X20		4				
							4		2025600	
			95700-06020-08	BOLT, FLANGE, 6X20				4		
		31	92000-06025-07	BOLT, HEX., 6X25	2	2	2			
			92000-06025-08	BOLT, HEX., 6X25				2		
		32	93500-04018-0H	SCREW, PAN, 4X18	3	3	3	3		
		33	94001-05080-0S	NUT, HEX., 5MM	1	1	1	1		
		34	94002-06070	NUT, HEX., 6MM	8		8	8		
			91540-371-980	NUT, CAP, 6MM		8				

1977.08.20

F-1

Radiator

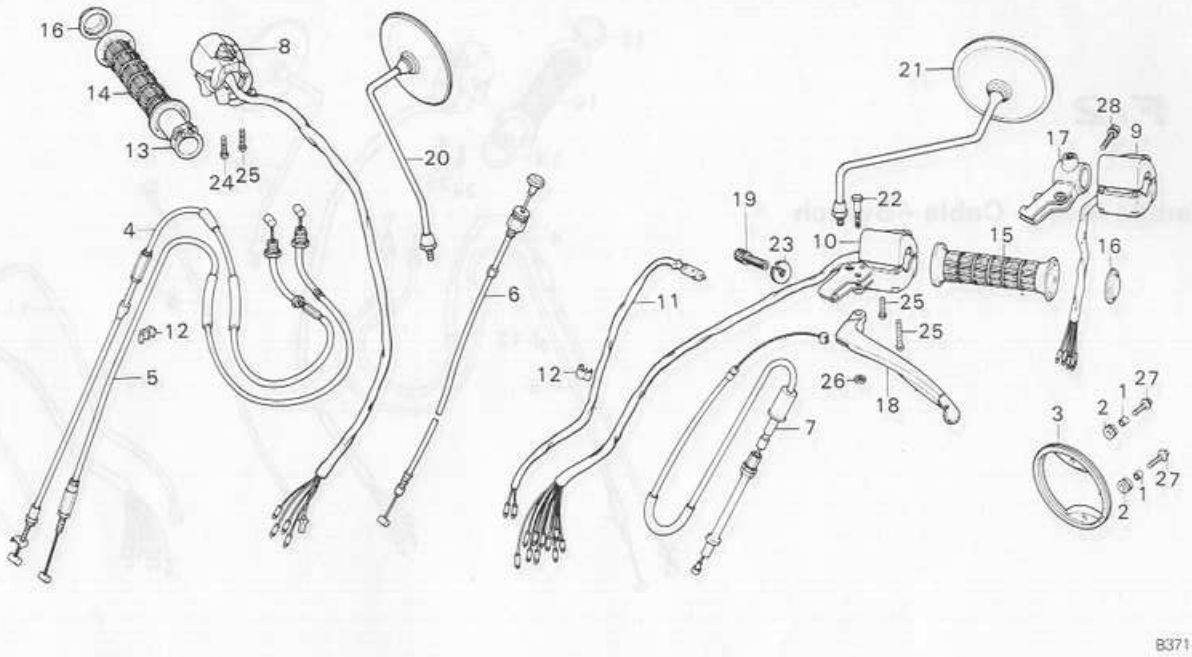


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		35	94021-06070	NUT, CAP, 6MM	2	2	2	2		
		36	94021-06220	NUT, CAP, 6MM	4		4	4		
			91540-371-980	NUT, CAP, 6MM		4				
		37	94101-04000	WASHER, PLAIN, 4MM	3	3	3	3		
		38	94101-05800	WASHER, PLAIN, 5MM	1	1	1	1		
		39	94101-06200	WASHER, PLAIN, 6MM	4		4	4		
			91550-371-980	WASHER, PLAIN, 6MM		4				
		40	94101-06700	WASHER, PLAIN, 6MM	10		10	10		
			91550-371-980	WASHER, PLAIN, 6MM		10				
		41	94101-06800	WASHER, PLAIN, 6MM	3		3	3		
			91550-371-980	WASHER, PLAIN, 6MM		3				
		42	94111-05800	WASHER, SPRING, 5MM	1	1	1	1		
		43	94111-06000	WASHER, SPRING, 6MM	4		4		2025599	
		44	94111-06800	WASHER, SPRING, 6MM	3		3	3		
			91561-371-980	WASHER, SPRING, 6MM		3				
		45	94511-18000	CIR CLIP, EXTERNAL, 18	1	1	1	1		
		46	95001-80300-40	TUBE, FUEL, 8.0X300	1	1	1	1		
		47	95002-02120	CLIP B12, TUBE	1	1	1	1		
		48	95002-02130	CLIP B12.5, TUBE	2	2	2	2		
		49	95002-50000	CLIP C9, TUBE	1	1	1	1		
		50	95003-14103-10	TUBE, VINYL, 6X9X1030	1	1	1	1		

1977.08.20

F-2

Handle lever • Cable • Switch



B371-17B

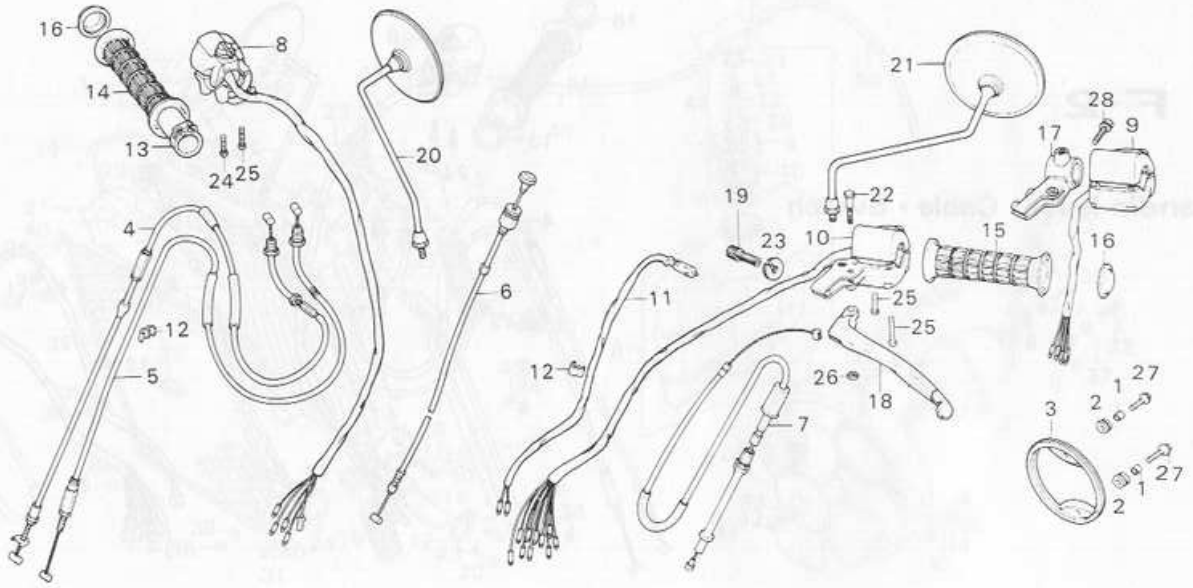
Service item	F.R.T.
CLUTCH CABLE COMP.	1.2
THROTTLE CABLE	0.8
*One or all	
WINKER SWITCH ASSY.	0.5
•L. HANDLE LEVER BRACKET	
STARTER KILL SWITCH ASSY.	0.4
CLUTCH LEVER SWITCH	0.2
•CLUTCH ADJUSTING COVER	
•CHOKE CABLE	
•THROTTLE GRIP PIPE	
GRIP RUBBER	0.1
•HANDLE LEVER	
BACK MIRROR	0.1
*One or all	

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
1	11346-371-300	COLLAR, ADJUST COVER	2	2	2	2		
2	11347-371-300	GROMMET, ADJUST COVER	2	2	2	2		
3	11348-371-000	COVER, CLUTCH ADJUST	1		1	1		
	11348-371-980	COVER, CLUTCH ADJUST		1				
4	17910-371-000	CABLE COMP. A, THROTTLE	1		1			A,CM,DK,DM,U
	17910-371-980	CABLE COMP. A, THROTTLE		1				A,CM,U
	17910-371-960	CABLE COMP. A, THROTTLE		1				ED,F,G
	17910-371-610	CABLE COMP. A, THROTTLE			1	1		E,ED,F,G
	17910-371-660	CABLE COMP. A, THROTTLE				1		A,CM,DK,DM,U
5	17920-371-000	CABLE COMP. B, THROTTLE	1		1			A,CM,DK,DM,U
	17920-371-980	CABLE COMP. B, THROTTLE		1				A,CM,U
	17920-371-960	CABLE COMP. B, THROTTLE		1				ED,F,G
	17920-371-610	CABLE COMP. B, THROTTLE			1	1		E,ED,F,G
	17920-371-660	CABLE COMP. B, THROTTLE				1		A,CM,DK,DM,U
6	17950-371-000	CABLE COMP., CHOKE						
		17950-371-010	1					
					1		2002808	DK,DM,E,ED,F,G,U
	17950-371-010	CABLE COMP., CHOKE		1				ED,F,G,U
					1		2002809	DK,DM,E,ED,F,G,U
				1	1	1		A,CM
						1		DK,DM,E,ED,F,G,U
7	22870-371-000	CABLE COMP., CLUTCH	1				1002457	A
		22870-371-305						
	22870-371-305	CABLE ASSY., CLUTCH	1				1002457	A
	22870-371-010	CABLE COMP., CLUTCH						
		22870-371-020	1				1002458	A
			1					DK,DM,U
					1		2025241	A,DK,DM,U

1977.08.20

F-2

Handle lever • Cable • Switch



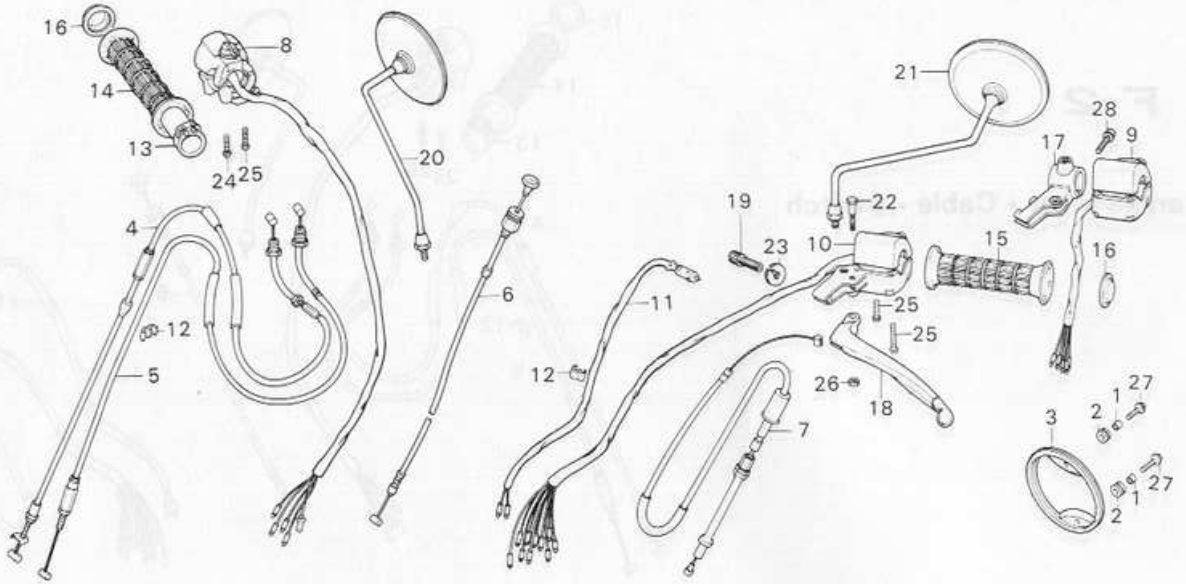
B371-17B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.		Area code
			22870-371-020	CABLE COMP., CLUTCH			1		2025242		A,DK,DM,U
							1				CM
			22870-371-980	CABLE COMP., CLUTCH		1					A,CM,U
			22870-371-610	CABLE COMP., CLUTCH			1			2025721	E,ED,F,G
			22870-371-611								
			22870-371-611	CABLE COMP., CLUTCH		1		1			E,ED,F,G
							1		2025722		E,ED,F,G
			22870-371-660	CABLE COMP., CLUTCH				1			A,CM,DK,DM,U
		8	35150-371-003	SWITCH ASSY., STARTER KILL	1		1				DK,DM,U
			35150-371-670	SWITCH ASSY., STARTER KILL	1		1				A,CM
			35150-371-980	SWITCH ASSY., STARTER KILL		1					A,CM
			35150-371-910	SWITCH ASSY., STARTER KILL		1					U
			35150-371-601	SWITCH ASSY., STARTER KILL		1	1	1			E,ED,F,G
			35150-371-660	SWITCH ASSY., STARTER KILL				1			A,CM
			35150-371-651	SWITCH ASSY., STARTER KILL				1			DK,DM,U
		9	35200-371-013	SWITCH ASSY., WINKER HORN PASSING			1		2016001		DK,DM,U
								1			DK,DM,U
			35200-371-602	SWITCH ASSY., TURN SIGNAL, HORN, PASSING		1		1			E,ED,F,G
							1		2016001		E,ED,F,G
			35200-371-671	SWITCH ASSY., TURN SIGNAL HORN			1		2016001		A
							1				CM
			35200-371-910	SWITCH ASSY., WINKER HORN PASSING		1					U
			35200-371-980	SWITCH ASSY., WINKER		1					A,CM
			35200-371-660	SWITCH ASSY., WINKER HORN				1			A,CM
		10	35200-371-670	SWITCH ASSY., WINKER HORN	1						A
							1			2016000	A

1977.08.20

F-2

Handle lever • Cable • Switch



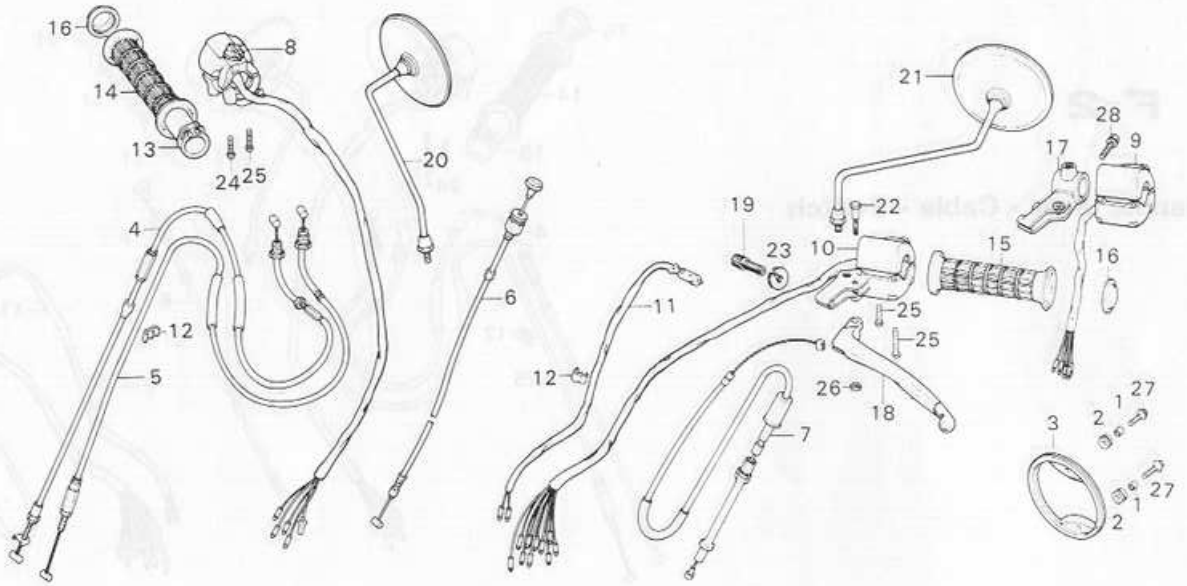
B371-178

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.		Area code
			35200-371-003	SWITCH ASSY., TURN SIGNAL, HORN, PASSING	1						DK,DM,U
						1				2016000	DK,DM,U
			35200-371-601	SWITCH ASSY., TURN SIGNAL, HORN, PASSING		1				2016000	E,ED,F,G
		11	35360-341-000	SWITCH ASSY., CLUTCH LEVER	1	1	1	1			
		12	45465-341-700	CLIP, FR. BRAKE CABLE	2	2	2	2			
		13	53141-300-010	PIPE, THROTTLE GRIP	1	1	1	1			
		14	53165-342-670	RUBBER, R. GRIP	1	1	1				
			53165-371-000	GRIP, R. HANDLE				1			
		15	53166-342-670	RUBBER, L. GRIP	1	1	1				
			53166-371-000	GRIP, L. HANDLE				1			
		16	53167-371-000	CAP, HANDLE END				2			
		17	53172-371-000	BRACKET, L. HANDLE LEVER		1		1			A,DK,DM,E,ED,F,G,U
						1	1	1			CM
							1		2016001		A,DK,DM,E,ED,F,G,U
		18	53190-369-700	LEVER COMP., L. STEERING HANDLE	1						
							1			2016000	A,DK,DM,E,ED,F,G,U
			53190-371-000	LEVER COMP., L. STEERING HANDLE			1		2016001		A,DK,DM,E,ED,F,G,U
							1				CM
			53190-371-980	LEVER COMP., L. STEERING HANDLE		1					
			53178-371-000	LEVER COMP., L. STEERING HANDLE				1			
		19	53192-268-000	BOLT, CLUTCH WIRE ADJUSTING	1					1002457	A

1977.08.20

F-2

Handle lever • Cable • Switch



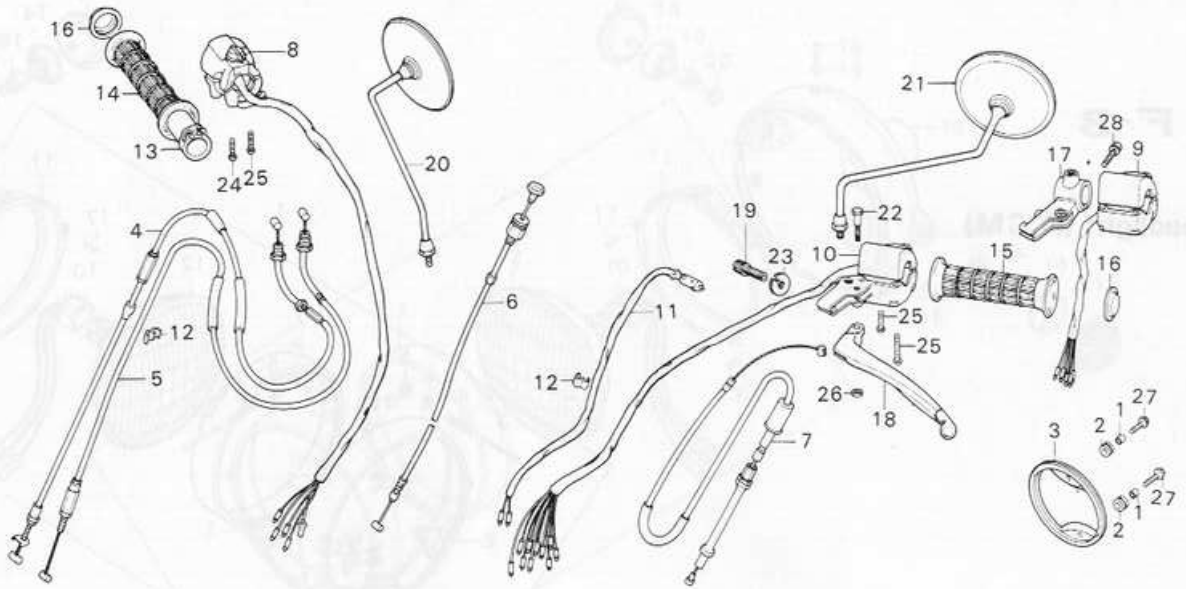
B371-178

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
			53192-312-000	BOLT, CLUTCH CABLE ADJUSTING	1				1002458	A
					1		1	1		DK, DM, U
							1	1		A, CM, E, ED, F, G
			53192-371-980	BOLT, CLUTCH CABLE ADJUST		1				
		20	88100-333-004	MIRROR, R. BACK	1		1			A, CM, DK, DM
			88100-358-680	MIRROR, R. BACK	1		1			U
			88100-371-930	MIRROR, R. BACK		1				U
			88100-371-980	MIRROR, R. BACK		1				A, CM
			88110-371-970	MIRROR, R. BACK		1				F
			88110-323-610	MIRROR, R. BACK			1	1		E, ED, G
			88110-371-960	MIRROR, R. BACK		1				ED, G
			88110-304-621	MIRROR, R. BACK			1	1		F
			88100-371-660	MIRROR, R. BACK				1		A, CM, DK, DM
			88110-371-650	MIRROR, R. BACK				1		U
		21	88120-333-004	MIRROR, L. BACK	1		1			A, CM, DK, DM
			88120-358-680	MIRROR, L. BACK	1		1			U
			88120-371-930	MIRROR, L. BACK		1				U
			88120-371-960	MIRROR, L. BACK		1				ED, G
			88120-371-970	MIRROR, L. BACK		1				F
			88120-371-980	MIRROR, L. BACK		1				A, CM
			88120-304-621	MIRROR, L. BACK			1	1		F
			88120-323-610	MIRROR, L. BACK			1	1		E, ED, G
			88120-371-650	MIRROR, L. BACK				1		U
			88120-371-660	MIRROR, L. BACK				1		A, CM, DK, DM
		22	90114-268-020	BOLT, HANDLE LEVER PIVOT	1		1	1		
			90114-371-980	BOLT, HANDLE LEVER PIVOT		1				
		23	90321-315-670	NUT, FIXING	1		1	1		
			90321-371-980	NUT, FIXING		1				
		24	93500-05025-0A	SCREW, PAN, 5X25	1	1	1	1		

1977.08.20

F-2

Handle lever • Cable • Switch



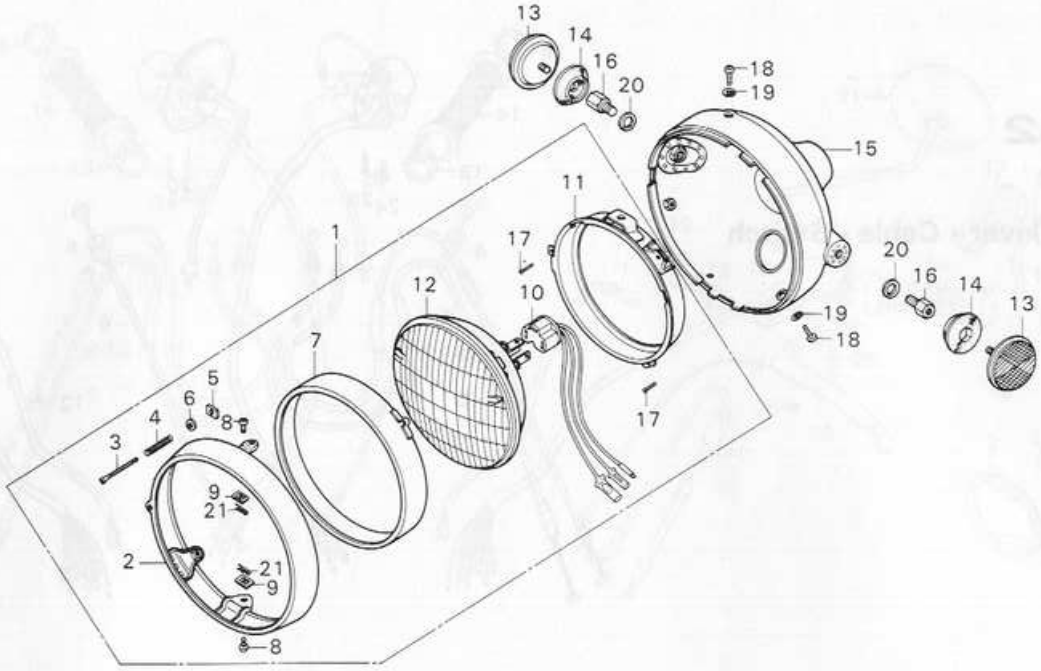
B371-178

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		25	93500-05032-0A	SCREW, PAN, 5X32	3	3	3	3		
		26	94001-06000	NUT, HEX., 6MM	1		1	1		
			90071-371-980	NUT, HEX., 6MM		1				
		27	95700-06016-00	BOLT, FLANGE, 6X16	2		2	2		
			90141-371-980	BOLT, FLANGE, 6X16		2				
		28	95700-06025-00	BOLT, FLANGE, 6X25			1		2016001	A,DK,DM,E,ED,F,G,U
							1			CM
								1		
			90143-371-980	BOLT, FLANGE, 6X25		1				

1977.08.20

F-3

Headlight (A,CM)



B371-18

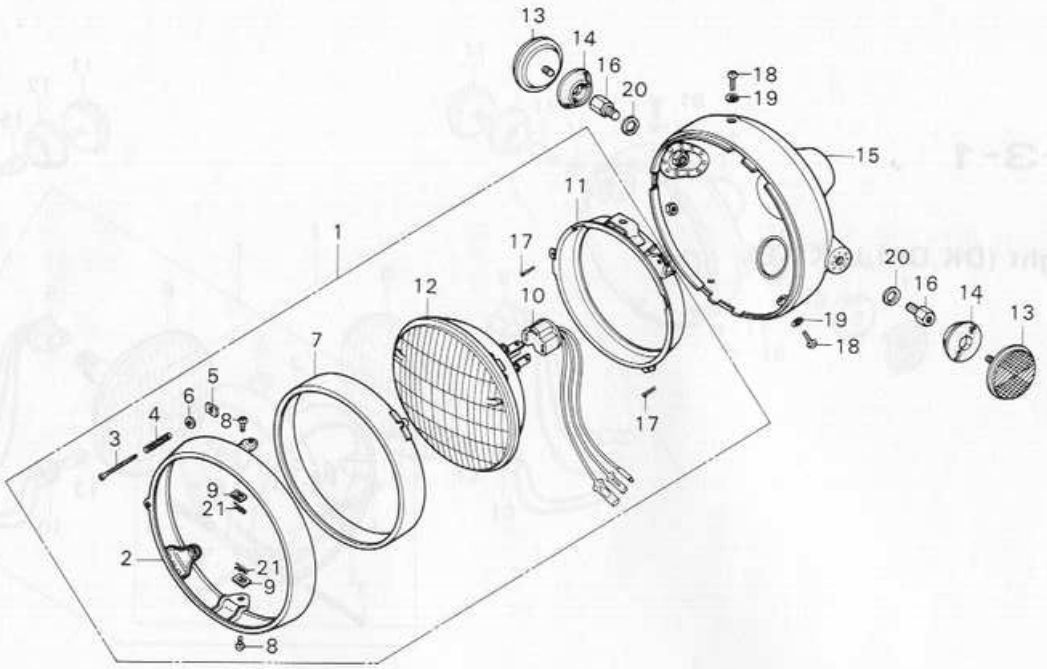
Service item	F.R.T.
HEAD LIGHT CASE	0.3
SEALD BEAM UNIT and its related parts	0.2
HEAD LIGHT ASSY./HEAD LIGHT CORD SOCKET	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
1	33100-371-672	HEADLIGHT ASSY.	1		1	1		A,CM
	33100-371-980	HEADLIGHT ASSY.		1				A,CM
2	33101-300-673	RIM, HEADLIGHT	1		1	1		A,CM
	33101-371-980	RIM, HEADLIGHT		1				A,CM
3	33103-346-670	SCREW, BEAM ADJUST	1		1	1		A,CM
	33103-371-980	SCREW, BEAM ADJUST		1				A,CM
4	33107-300-003	SPRING, HEADLIGHT BEAM ADJUSTING	1	1	1	1		A,CM
5	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING (STANLEY)	1	1	1	1		A,CM
6	33119-371-003	WASHER, BEAM ADJUST	1	1	1	1		A,CM
7	33121-375-671	RING, RETAINING	1		1	1		A,CM
	33121-371-980	RING, RETAINING		1				A,CM
8	33125-292-670	SCREW, UNIT HOLDER	2	2	2	2		A,CM
9	33128-292-670	NUT, UNIT HOLDER	2	2	2	2		A,CM
10	33130-300-671	SOCKET COMP., HEADLIGHT CORD	1	1	1	1		A,CM
11	33153-375-671	RING, MOUNTING	1	1	1	1		A,CM
12	33321-371-672	BEAM UNIT, SEALED (12V50/40W STANLEY)	1	1	1	1		A,CM
13	33741-340-670	REFLECTOR, FR. REFLEX	2		2	2		A,CM
	33741-371-980	REFLECTOR, FR. REFLEX		2				A,CM
14	33743-375-000	BASE, FR. REFLECTOR	2	2	2	2		A,CM
15	61301-371-003	CASE, HEADLIGHT (STANLEY)	1		1	1		A,CM
	61301-371-980	CASE, HEADLIGHT		1				A,CM
16	90120-371-000	BOLT, HEADLIGHT STAY	2	2	2	2		A,CM
17	93500-03012-0A	SCREW, PAN, 3X12	2	2	2	2		A,CM

1977.08.20

F-3

Headlight (A,CM)



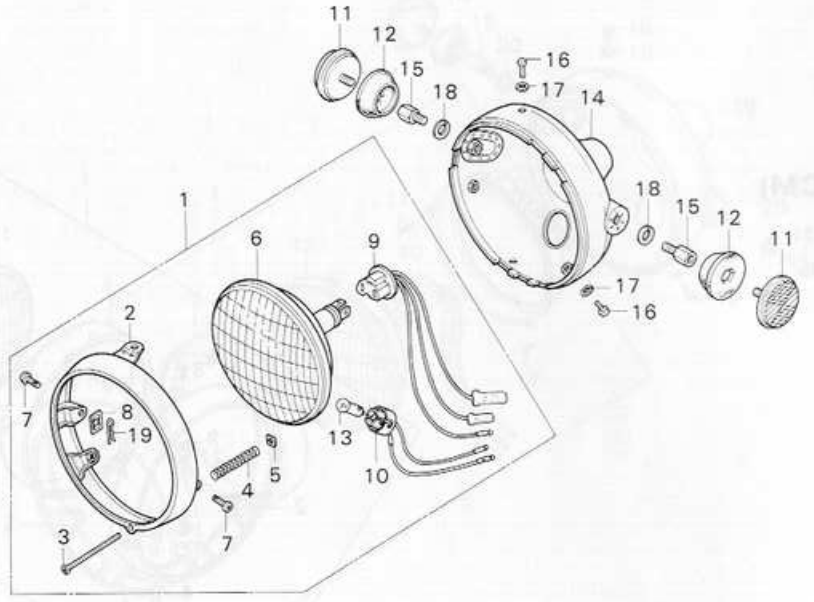
B371-18

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
		18	93500-05016-08	SCREW, PAN, 5X16	3		3	3		A,CM
			91521-371-980	SCREW, PAN, 5X16		3				A,CM
		19	94111-05000	WASHER, SPRING, 5MM	3		3	3		A,CM
			91560-371-980	WASHER, SPRING, 5MM		3				A,CM
		20	94111-10000	WASHER, SPRING, 10MM	2	2	2	2		A,CM
		21	94251-05000	PIN, LOCK, 5MM	2	2	2	2		A,CM

1977.08.20

F-3-1

Headlight (DK,DM,U,K1-E)



B371-18-1

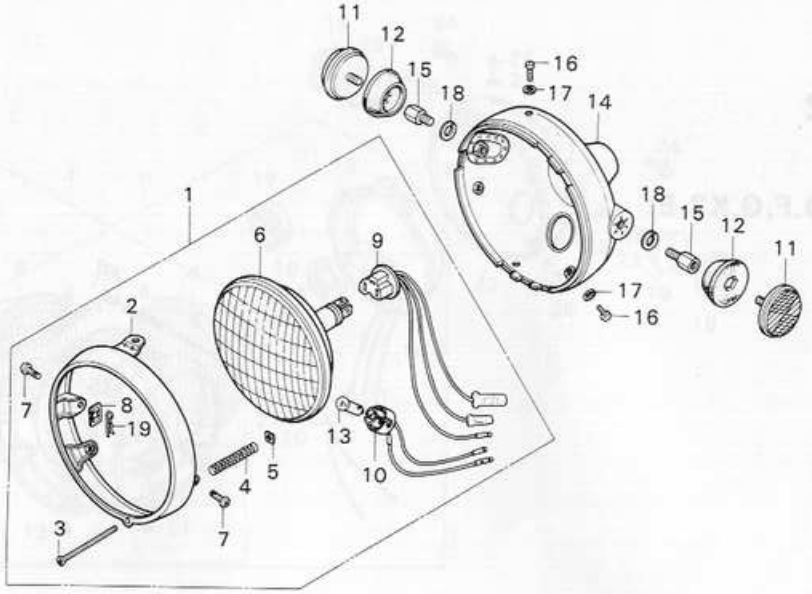
Service item	F.R.T.
HEAD LIGHT CASE	0.3
HEAD LIGHT UNIT and its related parts	0.2
HEAD LIGHT ASSY./SOCKET/BULB/ MARKER LIGHT SOCKET	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
1	33100-375-003	HEADLIGHT ASSY.	1		1	1		DK,DM,U
					1			E
	33100-371-951	HEADLIGHT ASSY.		1				U
2	33101-300-043	RIM, HEADLIGHT	1		1	1		DK,DM,U
					1			E
	33101-371-951	RIM, HEAD LIGHT		1				U
3	33103-346-670	SCREW, BEAM ADJUST	1		1	1		DK,DM,U
					1			E
	33103-371-980	SCREW, BEAM ADJUST		1				U
4	33107-300-003	SPRING, HEADLIGHT BEAM ADJUSTING	1	1	1	1		DK,DM,U
					1			E
5	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING (STANLEY)	1	1	1	1		DK,DM,U
					1			E
6	33120-375-003	HEADLIGHT UNIT (12V 50/40W STANLEY)	1	1	1	1		DK,DM,U
					1			E
7	33125-087-761	SCREW, UNIT HOLDER	2	2	2	2		DK,DM,U
					2			E
8	33128-292-670	NUT, UNIT HOLDER	2	2	2	2		DK,DM,U
					2			E
9	33130-323-003	SOCKET COMP., HEADLIGHT	1	1	1	1		DK,DM,U
					1			E
10	33170-323-003	SOCKET COMP., MARKER LIGHT	1	1	1	1		DK,DM,U
					1			E
11	33741-340-670	REFLECTOR, FR. REFLEX	2		2	2		DK,DM,U
					2			E

1977.08.20

F-3-1

Headlight (DK,DM,U,K1-E)



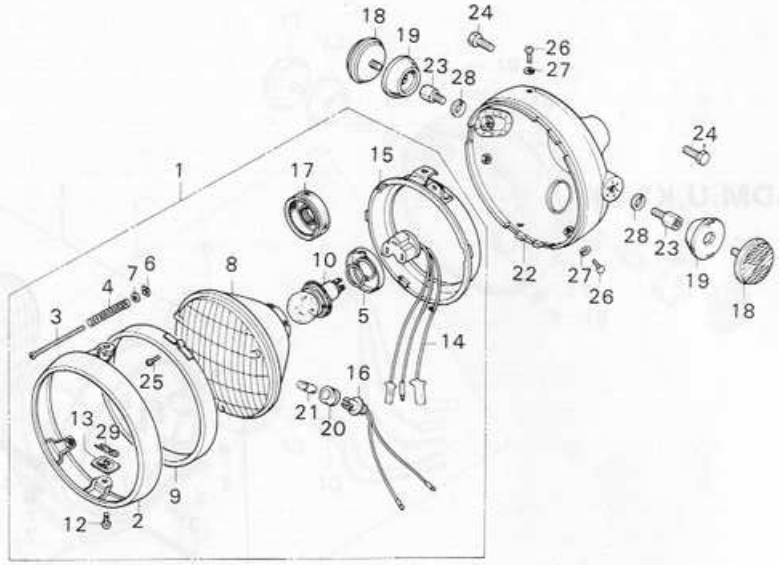
B371-18-1

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
	33741-371-980	REFLECTOR, FR. REFLEX		2				U
12	33743-375-000	BASE, FR. REFLECTOR	2	2	2	2		DK,DM,U
					2			E
13	34903-071-003	BULB, MARKER LIGHT (12V 3W) (STANLEY)	1	1	1	1		DK,DM,U
					1			E
14	61301-371-003	CASE, HEADLIGHT (STANLEY)	1		1	1		DK,DM,U
					1			E
	61301-371-980	CASE, HEADLIGHT		1				U
15	90120-371-000	BOLT, HEADLIGHT STAY	2	2	2	2		DK,DM,U
					2			E
16	93500-05016-08	SCREW, PAN, 5X16	3		3	3		DK,DM,U
					3			E
	91521-371-980	SCREW, PAN, 5X16		3				U
17	94111-05000	WASHER, SPRING, 5MM	3		3	3		DK,DM,U
					3			E
	91560-371-980	WASHER, SPRING, 5MM		3				U
18	94111-10000	WASHER, SPRING, 10MM	2	2	2	2		DK,DM,U
					2			E
19	94251-05000	PIN, LOCK, 5MM	2	2	2	2		DK,DM,U
					2			E

1977.08.20

F-3-2

Headlight (ED,F,G,K2-E)



B371-18-2A

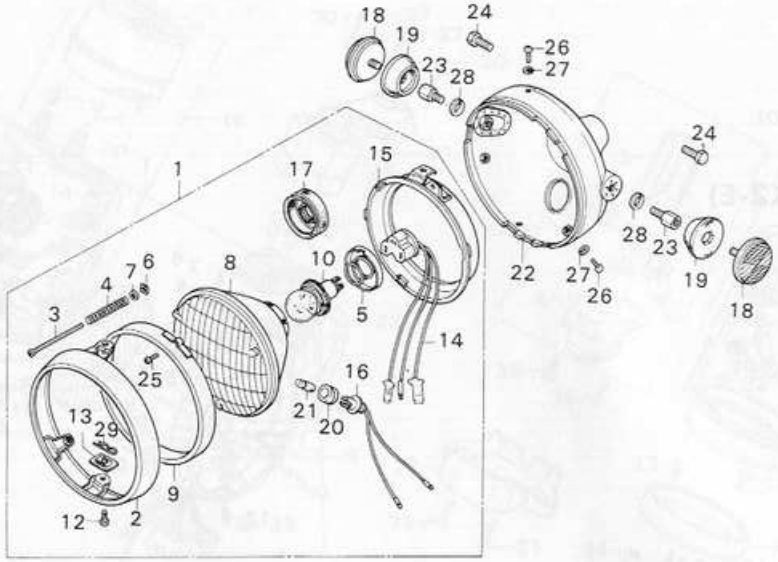
Service item	F.R.T.
HEAD LIGHT CASE	0.3
HEAD LIGHT UNIT and its related parts	0.2
HEAD LIGHT ASSY./SOCKET/BULB/ MARKER LIGHT SOCKET	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
1	33100-371-961	HEADLIGHT ASSY.		1				ED,G
	33100-371-971	HEADLIGHT ASSY.		1				F
	33100-390-611	HEADLIGHT ASSY.			1			ED,G
	33100-390-621	HEADLIGHT ASSY.			1			F
	33100-371-601	HEADLIGHT ASSY.				1		E
	33100-371-611	HEADLIGHT ASSY.				1		ED,G
	33100-371-621	HEADLIGHT ASSY.				1		F
2	33101-300-673	RIM, HEADLIGHT			1			ED,F,G
	33101-371-980	RIM, HEADLIGHT		1				ED,F,G
	33101-405-671	RIM, HEADLIGHT				1		E,ED,F,G
3	33103-346-670	SCREW, BEAM ADJUST			1	1		ED,F,G
						1		E
	33103-371-980	SCREW, BEAM ADJUST		1				ED,F,G
4	33107-300-003	SPRING, HEADLIGHT BEAM ADJUSTING		1	1	1		ED,F,G
						1		E
5	33114-390-611	HOLDER, HEADLIGHT SOCKET		1	1			ED,F,G
6	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING (STANLEY)		1	1	1		ED,F,G
						1		E
7	33119-371-003	WASHER, BEAM ADJUST		1	1	1		ED,F,G
						1		E
8	33120-390-611	HEADLIGHT UNIT		1	1			ED,F,G
	33120-371-601	HEADLIGHT UNIT				1		E
	33120-371-611	HEADLIGHT UNIT				1		ED,F,G
9	33121-371-980	RING, RETAINING		1				ED,F,G
	33121-375-671	RING, RETAINING			1			ED,F,G

1977.08.20

F-3-2

Headlight (ED,F,G,K2-E)



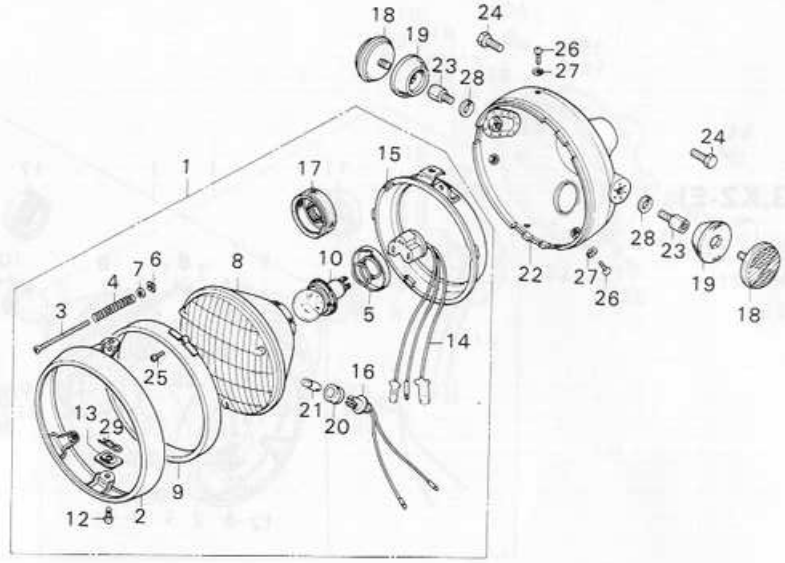
B371-18-2A

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2	Serial No.	Area code
			33121-405-671	RING, RETAINING				1		E,ED,F,G
		10	33122-623-621	BULB, HEADLIGHT (12V 45/40W)		1	1			F
			33122-623-721	BULB, HEADLIGHT (12V 45/40W)		1	1			ED,G
			34901-371-601	BULB, HEADLIGHT (12V 60/55W) (LOCAL PROCUREMENT)				1		E,ED,G
			34901-371-621	BULB, HEADLIGHT (12V 60/55W) (LOCAL PROCUREMENT)				1		F
		12	33125-087-621	SCREW, UNIT HOLDER		2	2			ED,F,G
			93500-05008-0H	SCREW, PAN, 5X8				2		E,ED,F,G
		13	33128-292-670	NUT, UNIT HOLDER		2	2	2		ED,F,G
								2		E
		14	33130-300-671	SOCKET COMP., HEADLIGHT CORD		1	1	1		ED,F,G
								1		E
		15	33153-375-671	RING, MOUNTING		1	1	1		ED,F,G
								1		E
		16	33170-390-611	SOCKET COMP., MARKER LIGHT		1	1	1		ED,F,G
								1		E
		17	33180-371-601	COVER, BULB				1		E,ED,F,G
		18	33741-371-980	REFLECTOR, FR. REFLEX		2				ED,G
			33741-340-670	REFLECTOR, FR. REFLEX			2	2		ED,G
								2		E
		19	33743-375-000	BASE, FR. REFLECTOR		2	2	2		ED,G
								2		E
		20	33905-303-003	RUBBER, JOINT (STANLEY)		1	1			ED,F,G
			33905-371-601	RUBBER, JOINT				1		E,ED,F,G

1977.08.20

F-3-2

Headlight (ED,F,G,K2-E)



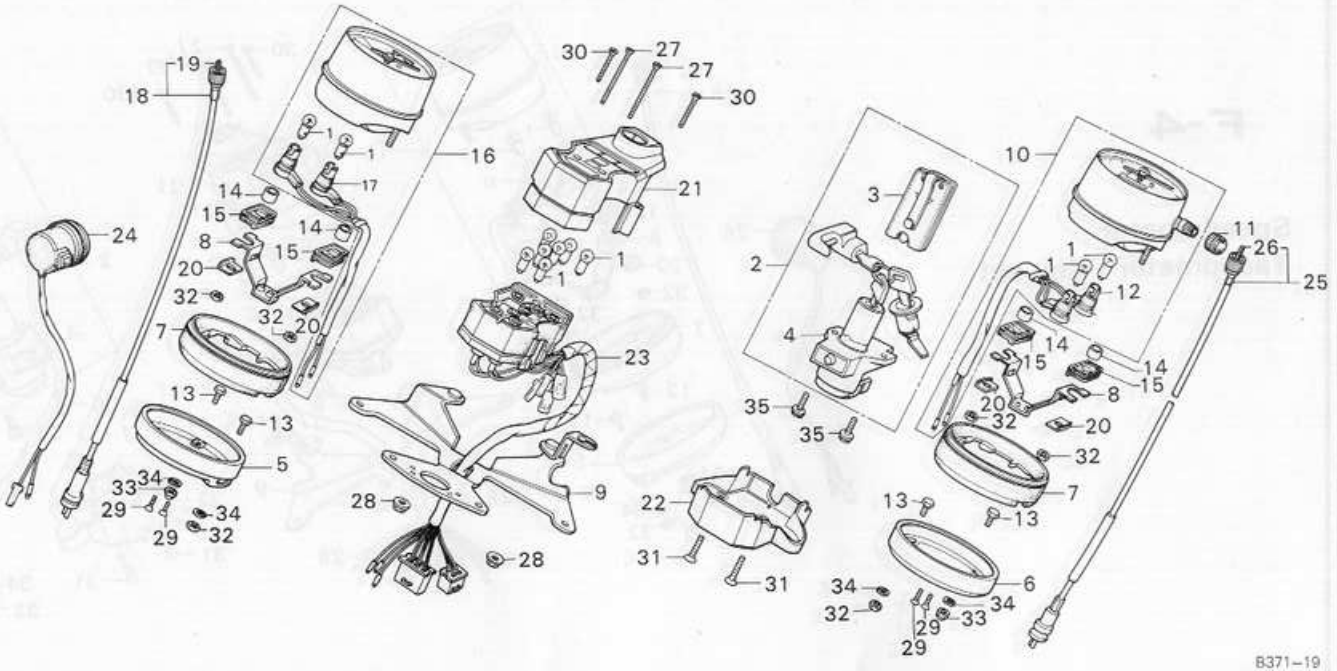
B381-18-2A

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2	Serial No.	Area code
		21	34903-388-611	BULB, POSITION (12V 4W) (LOCAL PROCUREMENT)		1	1	1		ED,F,G
								1		E
		22	61301-371-980	CASE, HEADLIGHT		1				ED,F,G
			61301-371-003	CASE, HEADLIGHT (STANLEY)			1	1		ED,F,G
								1		E
		23	90120-371-000	BOLT, HEADLIGHT STAY		2	2	2		ED,G
								2		E
		24	91510-371-970	BOLT, HEX., 10X25		2				F
			92000-10025-0B	BOLT, HEX., 10X25			2	2		F
		25	91520-371-960	SCREW, PAN, 3X12		2				ED,F,G
			93500-03012-0A	SCREW, PAN, 3X12			2			ED,F,G
			93500-03008-1A	SCREW, PAN, 3X8				2		E,ED,F,G
		26	91521-371-980	SCREW, PAN, 5X16		3				ED,F,G
			93500-05016-0B	SCREW, PAN, 5X16			3	3		ED,F,G
								3		E
		27	91560-371-980	WASHER, SPRING, 5MM		3				ED,F,G
			94111-05000	WASHER, SPRING, 5MM			3	3		ED,F,G
								3		E
		28	94111-10000	WASHER, SPRING, 10MM		2	2	2		ED,F,G
								2		E
		29	94251-05000	PIN, LOCK, 5MM		2	2			ED,F,G

1977.08.20

F-4

Speedometer • Tachometer • Key set



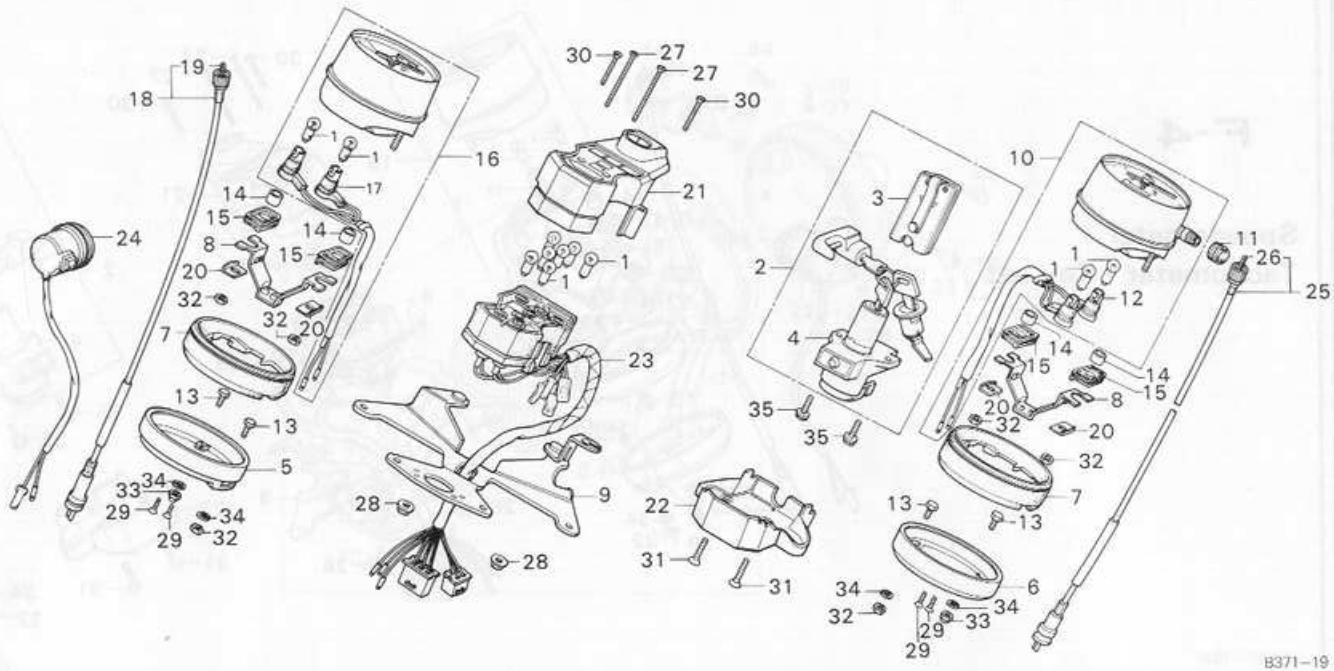
Service item	F.R.T.
KEY SET	0.7
METER SETTING STAY COMP.	0.6
SPEEDOMETER ASSY.	0.4
•TACHOMETER ASSY.	
•DUSH BULB (For meter)	
PILOT CORD COMP.	0.3
•COMBINATION SWITCH ASSY.	
WINKER BUZZER ASSY.	0.2
•PILOT LOWER COVER	
TACHOMETER CABLE ASSY.	0.1
•SPEEDOMETER CABLE ASSY.	
•PILOT UPPER COVER/DUSH BULB (For pilot)	

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.		Area code
1	34902-259-000	*BULB, DASH (12V 3.4W)	11	11	11	11			A,CM
			9	9	9	9			DK,DM,E,ED,F,G,U
2	35010-371-670	KEY SET	1						
	35010-371-610	KEY SET		1				2016000	E,ED,F,G
	35010-371-671	KEY SET		1				2040165	A,CM,DK,DM,U
	35010-371-980	KEY SET			1				A,CM,U
	35010-371-961	KEY SET			1				ED,F,G
	35010-371-672	KEY SET (HONDA LOCK)		1			2040166		A,CM,DK,DM,U
						1			A,CM,DK,DM,U
	35010-371-611	KEY SET		1			2016001	2040165	E,ED,F,G
	35010-371-612	KEY SET (HONDA LOCK)		1			2040166		E,ED,F,G
						1			E,ED,F,G
3	35011-371-980	HOLDER, KEY			1				
4	35100-377-003	SWITCH ASSY., COMBINATION (TOYO)	1						
				1				2040165	A,CM,DK,DM,U
	35100-371-961	SWITCH ASSY., COMBINATION			1				ED,F,G
	35100-371-981	SWITCH ASSY., COMBINATION			1				A,CM,U
	35100-377-007	SWITCH ASSY., COMBINATION (HONDA LOCK)		1			2040166		A,CM,DK,DM,U
						1			A,CM,DK,DM,U
	35100-377-611	SWITCH ASSY., COMBINATION (TOYO)		1				2040165	E,ED,F,G
	35100-377-612	SWITCH ASSY., COMBINATION (HONDA LOCK)		1			2040166		E,ED,F,G
						1			E,ED,F,G
5	37111-371-008	RING, R. METER SETTING	1		1	1			
	37111-371-980	RING, R. METER SETTING			1				

1977.08.20

F-4

Speedometer • Tachometer • Key set

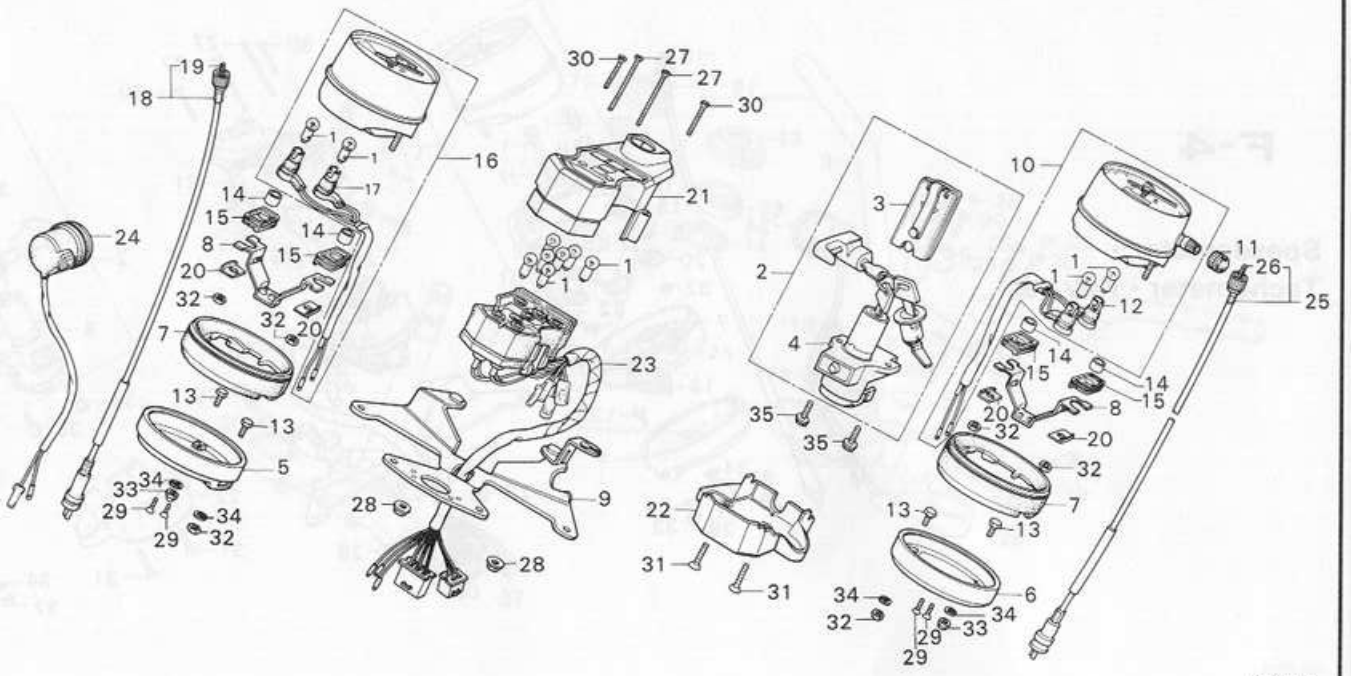


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		6	37112-371-008	RING, L. METER SETTING	1		1	1		
			37112-371-980	RING, L. METER SETTING		1				
		7	37115-371-000	CUSHION, METER SETTING	2	2	2	2		
		8	37116-371-000	PLATE, METER RING SETTING	2	2	2	2		
		9	37120-371-000	STAY COMP., METER SETTING	1	1				
							1		2040165	
			37120-371-660	STAY COMP., METER SETTING			1		2040166	DK,DM,E,ED,F,G,U
								1		
		10	37200-371-671	SPEEDOMETER ASSY. (MPH) (NIPPON SEIKI)	1					A
			37200-371-681	SPEEDOMETER ASSY. (KPH)	1		1			DK,ED,F,G,U
			37200-371-691	SPEEDOMETER ASSY., (MPH)	1		1			DM
							1			A,CM,E
			37200-371-961	SPEEDOMETER ASSY. (KPH)		1				ED,F,G,U
			37200-371-980	SPEEDOMETER ASSY. (MPH)		1				A,CM
			37200-371-661	SPEEDOMETER ASSY. (MPH/KPH)				1		A,CM,DM,E
			37200-371-682	SPEEDOMETER ASSY. (KPH)				1		DK,ED,F,G,U
		11	37202-371-610	CAP, TRIP METER KNOB		1	1	1		G
		12	37204-371-008	SOCKET COMP., SPEEDOMETER (NIPPON SEIKI)	1	1	1	1		
		13	37238-323-700	BOLT, METER SET, 6MM	4	4	4	4		
		14	37243-371-008	COLLAR, METER SETTING	4	4	4	4		
		15	37244-371-008	RUBBER, METER SET	4	4	4	4		
		16	37250-371-008	TACHOMETER ASSY. (NIPPON SEIKI)	1					A
			37250-371-681	TACHOMETER ASSY.	1		1			DK,DM,U
							1			A,CM,E,ED,F,G
			37250-371-961	TACHOMETER ASSY.		1				ED,F,G,U

1977.08.20

F-4

Speedometer · Tachometer · Key set

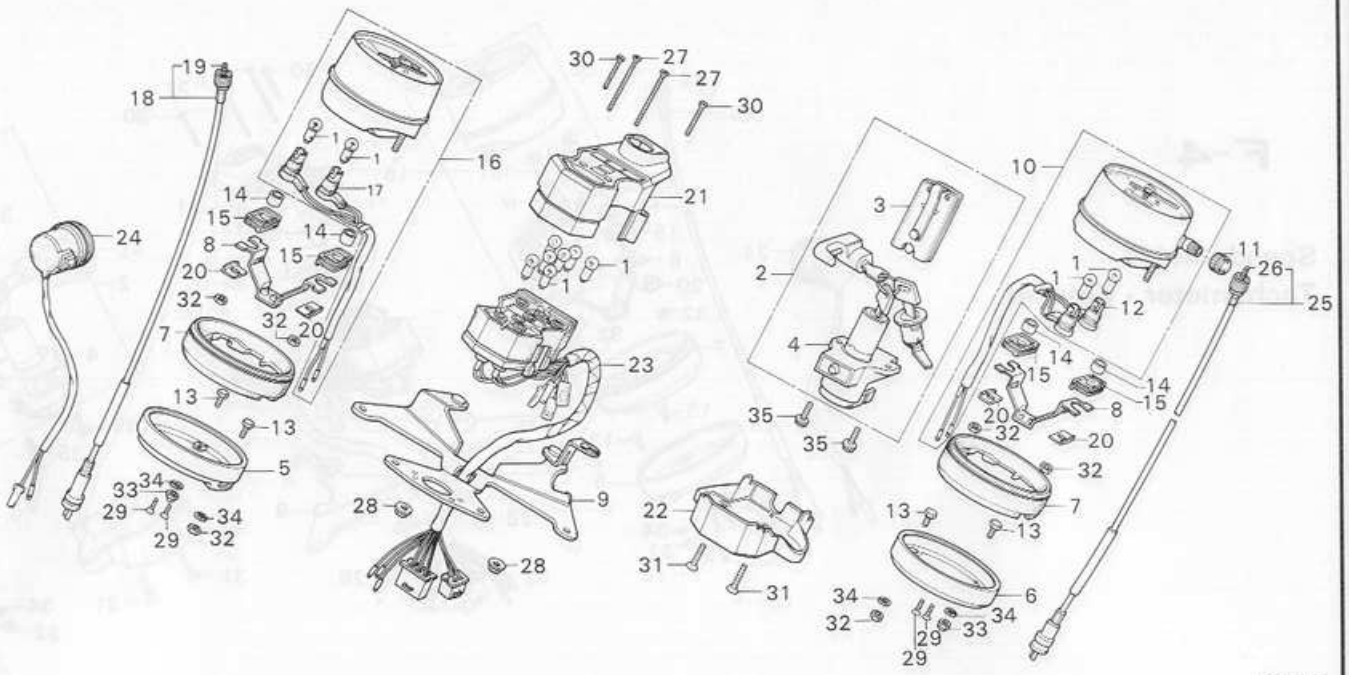


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.		Area code
			37250-371-980	TACHOMETER ASSY.		1					A,CM
			37250-371-661	TACHOMETER ASSY.				1			
		17	37254-371-008	SOCKET COMP., TACHOMETER (NIPPON SEIKI)	1	1	1	1			
		18	37260-371-000	CABLE ASSY., TACHOMETER	1		1	1			
			37260-371-980	CABLE ASSY., TACHOMETER		1					
		19	37261-371-000	CABLE, TACHOMETER INNER	1	1	1	1			
		20	37314-371-008	WASHER, METER SET	4	4	4	4			
		21	37610-371-671	COVER COMP., PILOT UPPER (NIPPON SEIKI)	1	1	1	1			A,CM
			37610-371-680	COVER COMP., PILOT UPPER	1	1	1	1			DK,DM,E,ED,F,G,U
		22	37617-371-008	COVER, PILOT LOWER (NIPPON SEIKI)	1	1	1	1			
		23	37619-371-670	CORD COMP., PILOT	1	1	1	1			A,CM
			37619-371-680	CORD COMP., PILOT	1	1	1	1			DK,DM,E,ED,F,G,U
		24	38400-371-000	BUZZER ASSY., WINKER	1	1	1	1			
		25	44830-371-000	CABLE ASSY., SPEEDOMETER	1		1				
								1		3023192	
			44830-371-980	CABLE ASSY., SPEEDOMETER		1					
			44830-371-010	CABLE ASSY., SPEEDOMETER				1	3023193		
		26	44831-371-000	CABLE, SPEEDOMETER INNER	1	1	1				
								1		3023192	
			44831-371-010	CABLE, SPEEDOMETER INNER				1	3023193		
		27	90106-371-000	SCREW, OVAL, 4X70	2	2	2	2			
		28	90309-357-000	NUT, HEX., 8MM	2		2	2			
			90310-371-980	NUT, HEX., 8MM		2					
		29	93700-04008-08	SCREW, OVAL, 4X8	4	4	4	4			
		30	93700-04030-0G	SCREW, OVAL, 4X30	2	2	2	2			

1977.08.20

F-4

Speedometer · Tachometer · Key set

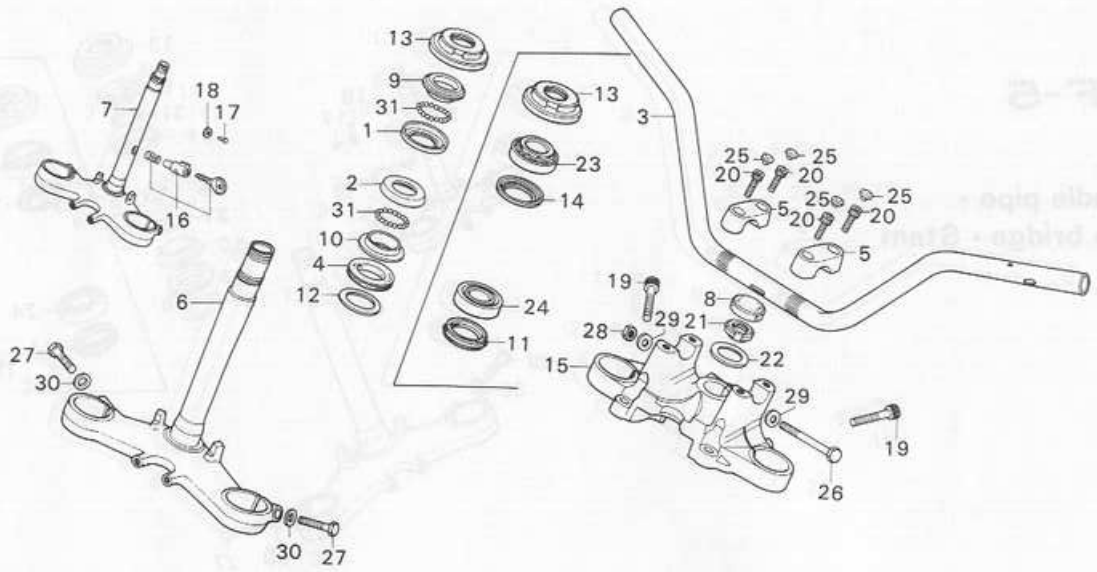


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
		31	93700-04035-0G	SCREW, OVAL, 4X35	2	2	2	2		
		32	94001-06000	NUT, HEX., 6MM	6	6	6	6		
		33	94021-06000	NUT, CAP, 6MM	2		2	2		
			91540-371-980	NUT, CAP, 6MM		2				
		34	94111-06000	WASHER, SPRING, 6MM	4		4	4		
			91561-371-980	WASHER, SPRING, 6MM		4				
		35	95700-06014-08	BOLT, FLANGE, 6X14	2	2	2	2		

1977.08.20

F-5

Handle pipe • Top bridge • Stem



8371-20

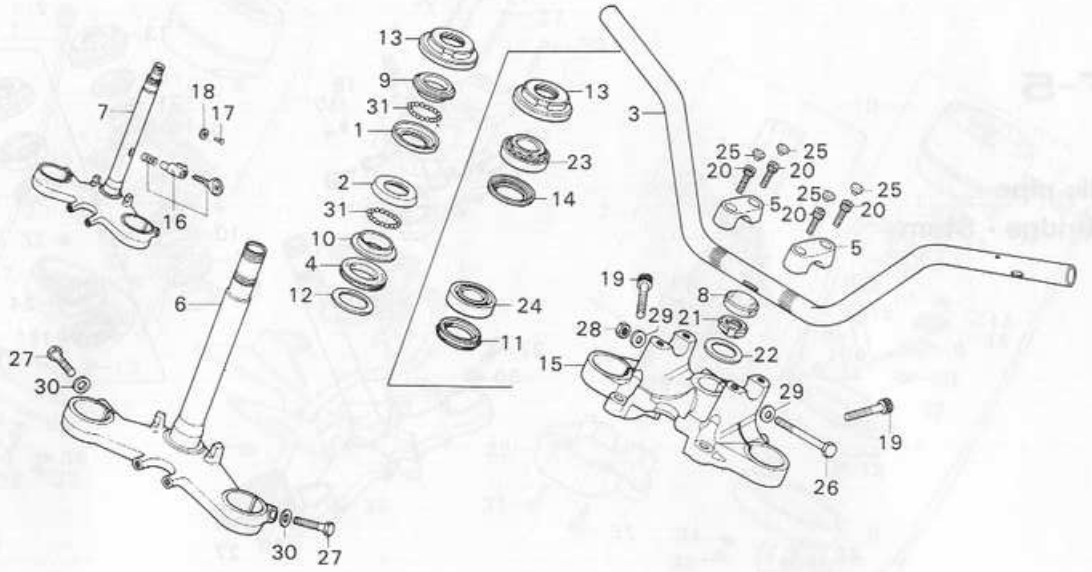
Service item	F.R.T.
STEERING HANDLE PIPE	1.2
STEERING STEM and its related parts	1.1
STEERING BALL RACE	1.0
*One or all	
FORK TOP BRIDGE	0.6
STEERING HEAD TOP THREAD/TOP CONE RACE	0.5
STEERING STEM NUT	0.2
HANDLE PIPE UPPER HOLDER	0.1
*One or all	
HANDLE LOCK COMP.	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1	Reqd. No. K2		Serial No.	Area code
1	50301-268-305	RACE, STEERING TOP BALL	1	1				
					1		2040165	
2	50302-268-305	RACE, STEERING BOTTOM BALL	1	1				
					1		2040165	
3	53100-371-000	PIPE, STEERING HANDLE	1		1			A,CM,DK,DM,U
	53100-371-960	PIPE, STEERING HANDLE		1				ED,F,G
	53100-371-980	PIPE, STEERING HANDLE		1				A,CM,U
	53100-371-610	PIPE, STEERING HANDLE			1			E,ED,F,G
	53100-371-611	PIPE, STEERING HANDLE				1		E,ED,F,G
	53100-371-660	PIPE, STEERING HANDLE				1		A,CM,DK,DM,U
4	53124-250-000	DUST SEAL, STEERING HEAD	1	1				
					1		2040165	
5	53131-371-000	HOLDER, HANDLE PIPE UPPER	2	2	2	2		
6	53200-371-000ZA	STEM COMP., STEERING *NH-1*	1					
					1		2040165	A,CM,DK,DM,U
	53200-371-010ZA	STEM COMP., STEERING *NH-1*			1		2040166	DK,DM,U
						1		A,CM,DK,DM,U
	53200-371-980	STEM COMP., STEERING		1				A,CM,U
7	53200-371-610ZA	STEM COMP., STEERING *NH-1*			1		2040165	E,ED,F,G
	53200-371-611ZA	STEM COMP., STEERING *NH-1*			1		2040166	E,ED,F,G
	53200-371-612ZA	STEM COMP., STEERING *NH-1*				1		E,ED,F,G
	53200-371-960	STEM COMP., STEERING		1				ED,F,G
8	53209-371-000	CAP, STEERING STEM	1	1	1	1		
9	53211-268-305	RACE, STEERING TOP CONE	1	1				
					1		2040165	
10	53212-250-305	RACE, STEERING BOTTOM CONE	1	1				
					1		2040165	

1977.08.20

F-5

Handle pipe •
Top bridge • Stem



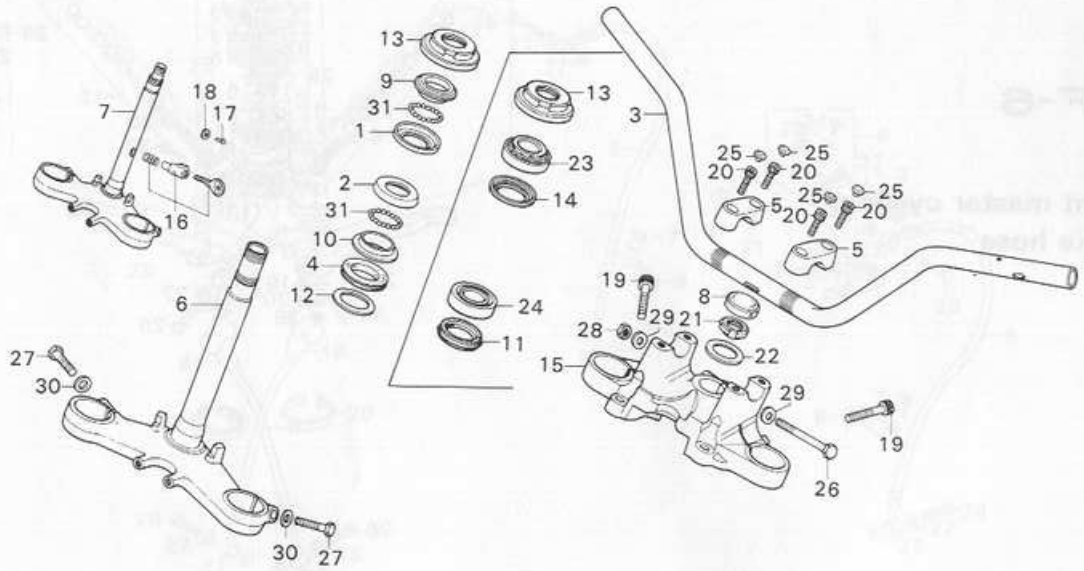
B371-20

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.		Area code
		11	53214-371-010	DUST SEAL, STEERING HEAD			1		2040166		DK,DM,E,ED,F,G,U
								1			
		12	53215-250-000	WASHER, STEERING HEAD DUST SEAL	1	1					
							1			2040165	
		13	53220-286-000	THREAD COMP., STEERING HEAD TOP	1		1	1			
			53220-371-980	THREAD COMP., STEERING HEAD TOP		1					
		14	53223-371-010	HOLDER, GREASE			1		2040166		DK,DM,E,ED,F,G,U
								1			
		15	53230-371-000ZA	BRIDGE, FORK TOP *A-01*	1	1	1	1			
		16	53600-051-000	LOCK COMP., STEERING HANDLE		1	1	1			E,ED,F,G
		17	53603-051-000	RIVET, 4.1MM		1	1	1			E,ED,F,G
		18	53604-098-940	WASHER, 4.5MM		1	1	1			E,ED,F,G
		19	90180-371-000	BOLT, HEX. SOCKET, 10X35	2		2	2			
			90180-371-980	BOLT, HEX. SOCKET, 10X35		2					
		20	90185-371-000	BOLT, HEX. SOCKET, 8X32	4	4	4	4			
		21	90304-371-000	NUT, STEERING STEM	1	1	1	1			
		22	90503-283-000	WASHER, STEERING STEM	1		1	1			
			90503-371-980	WASHER, STEERING STEM		1					
		23	91015-371-000	BEARING, HEAD PIPE UPPER			1		2040166		DK,DM,E,ED,F,G,U
								1			
		24	91016-371-000	BEARING, HEAD PIPE UNDER			1		2040166		DK,DM,E,ED,F,G,U
								1			
		25	91456-371-770	CAP, SOCKET BOLT		4	4	4			A,CM
						4		4			DK,DM,E,ED,F,G,U
							4		2002809		DK,DM,E,ED,F,G,U

1977.08.20

F-5

Handle pipe · Top bridge · Stem



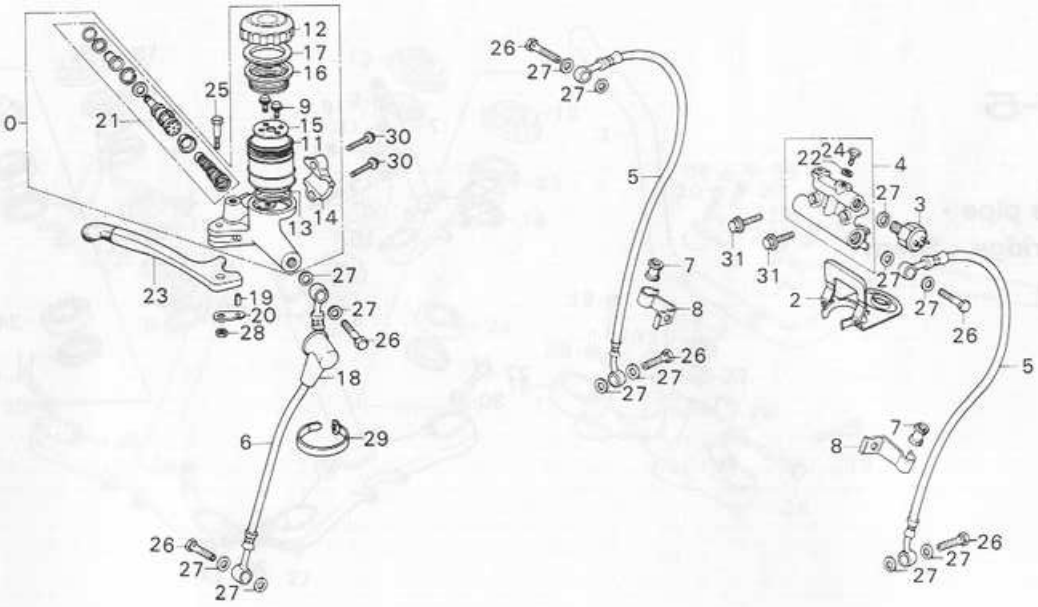
B371-20

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
		26	92000-08065-08	BOLT, HEX., 8X65	1		1	1		
			91515-371-980	BOLT, HEX., 8X65		1				
		27	92000-10040-08	BOLT, HEX., 10X40	2		2	2		
			91506-371-980	BOLT, HEX., 10X40		2				
		28	94001-08020-0S	NUT, HEX., 8MM	1		1	1		
			91531-371-980	NUT, HEX., 8MM		1				
		29	94101-08200	WASHER, PLAIN, 8MM	2		2	2		
			90082-371-980	WASHER, PLAIN, 8MM		2				
		30	94101-10200	WASHER, PLAIN, 10MM	2		2	2		
			91556-371-980	WASHER, PLAIN, 10MM		2				
		31	96211-08000	BALL, STEEL, #8 (1/4)	37	37				
							37		2040165	

1977.08.20

F-6

Front master cylinder · Brake hose



B371-21

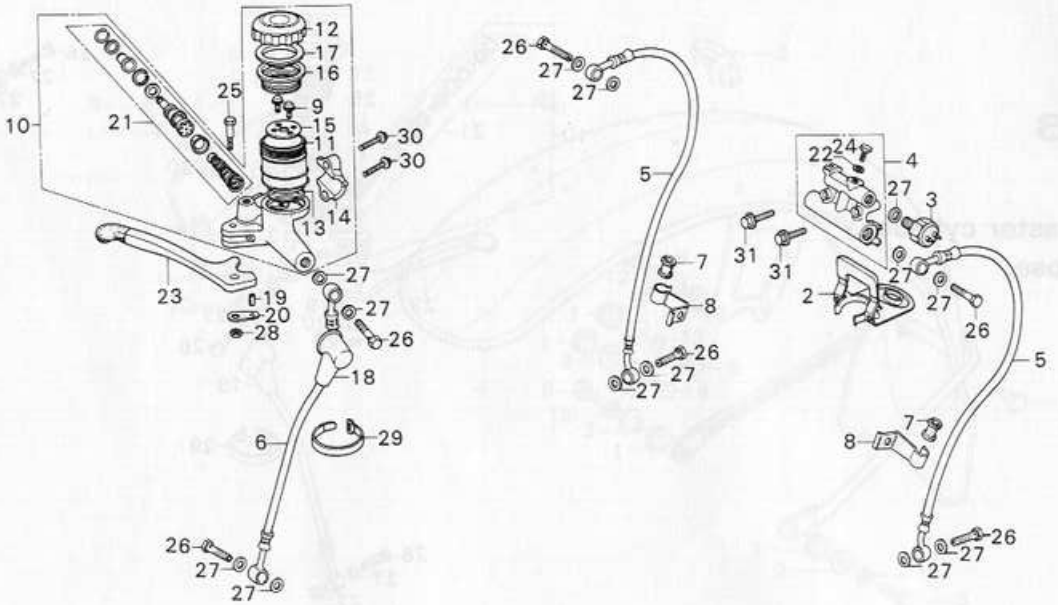
Service item	F.R.T.
FRONT MASTER CYLINDER SET	0.4
FRONT MASTER CYLINDER ASSY.	0.3
•4WAY JOINT ASSY.	
FRONT BRAKE HOSE	0.3
*Two or all 0.4	
STOP SWITCH	0.2
•OIL CUP and its related parts	
OIL CUP CAP	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
2	32223-371-000	GUARD, WIRE HARNESS	1	1	1	1		
3	35350-300-016	SWITCH, STOP (NAILS)	1	1	1	1		
4	45123-371-003	JOINT, FOUR WAY	1		1	1		
	45123-371-980	JOINT ASSY., FOUR WAY		1				
5	45125-371-013	HOSE A, FR. BRAKE	2		2	2		
	45125-371-980	HOSE A, FR. BRAKE		2				
6	45126-371-003	HOSE ASSY. B, FR. BRAKE (NICHIRIN)	1		1			A,CM,DK,DM,U
	45126-371-980	HOSE ASSY. B, FR. BRAKE		1				
	45126-371-960	HOSE ASSY. B, FR. BRAKE		1				
	45126-371-610	HOSE ASSY. B, FR. BRAKE			1	1		E,ED,F,G
	45126-371-660	HOSE ASSY. B, FR. BRAKE (NICHIRIN)				1		A,CM,DK,DM,U
7	45146-371-000	BUSH, BRAKE HOSE	2	2	2	2		
8	45147-371-010	CLAMP, BRAKE HOSE	2		2	2		
	45147-371-980	CLAMP, BRAKE HOSE		2				
9	45509-371-003	SCREW, OIL CUP	2	2	2	2		
10	45510-371-305	CYLINDER ASSY., FR. MASTER (NISSHIN)	1					A
	45510-371-670							
	45510-371-610	CYLINDER ASSY., FR. MASTER	1	1	1	1		DK,DM,E,ED,F,G
			1					U
					1		2031718	U
	45510-371-651	CYLINDER ASSY., FR. MASTER			1		2031719	U
				1		1		U
	45510-371-670	CYLINDER ASSY., FR. MASTER		1	1	1		A,CM
11	45511-371-003	CUP, OIL (NISSHIN)	1	1	1	1		

1977.08.20

F-6

Front master cylinder •
Brake hose



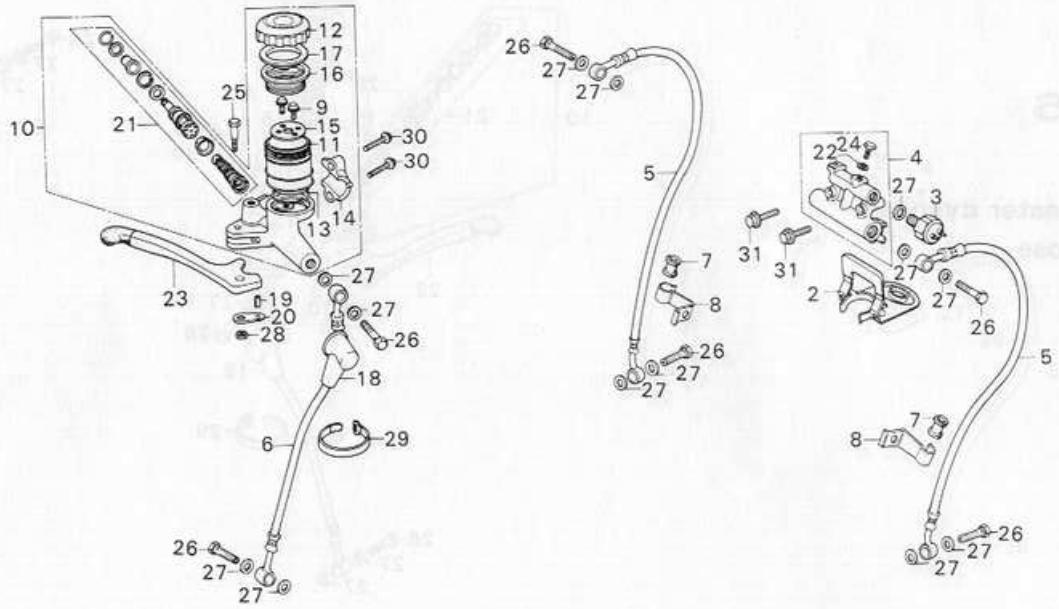
8371-21

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
		12	45513-341-771	CAP, OIL CUP		1	1	1		A,CM
			45513-341-671	CAP, OIL CUP		1	1	1		DK,DM,E,ED,F,G
						1				U
							1		2031718	U
			45513-371-651	CAP, OIL CUP			1		2031719	U
						1		1		U
		13	45516-371-003	O-RING		1	1	1		
		14	45517-300-003	HOLDER, MASTER CYLINDER		1	1	1		
		15	45518-371-003	PLATE, OIL CUP		1	1	1		
		16	45520-371-003	DIAPHRAGM		1	1	1		
		17	45521-300-010	PLATE, DIAPHRAGM		1	1	1		
		18	45522-300-010	BOOT, MASTER CYLINDER		1	1	1		
		19	45526-341-000	BUSH, R. HANDLE LEVER		1	1	1		
		20	45527-300-000	PLATE, LEVER BUSH SETTING		1	1	1		
		21	45530-371-305	CYLINDER SET, FR. MASTER		1	1	1		
		22	46138-568-671	WASHER, STOPPER BOLT		1	1	1		
		23	53170-369-003	LEVER COMP., R. STEERING HANDLE (TOYO)		1		1		
			53170-371-980	LEVER COMP., R. STEERING HANDLE			1			
			53175-369-003	LEVER, R. STEERING HANDLE				1		
		24	90105-371-003	BOLT, SEALING (NISSHIN)		1		1	1	
			90105-371-980	BOLT, SEALING			1			
		25	90114-300-000	BOLT, HANDLE LEVER PIVOT		1		1	1	
			90114-371-980	BOLT, HANDLE LEVER PIVOT			1			
		26	90145-300-000	BOLT, OIL		6		6	6	
			90145-371-980	BOLT, OIL			6			

1977.08.20

F-6

Front master cylinder •
Brake hose



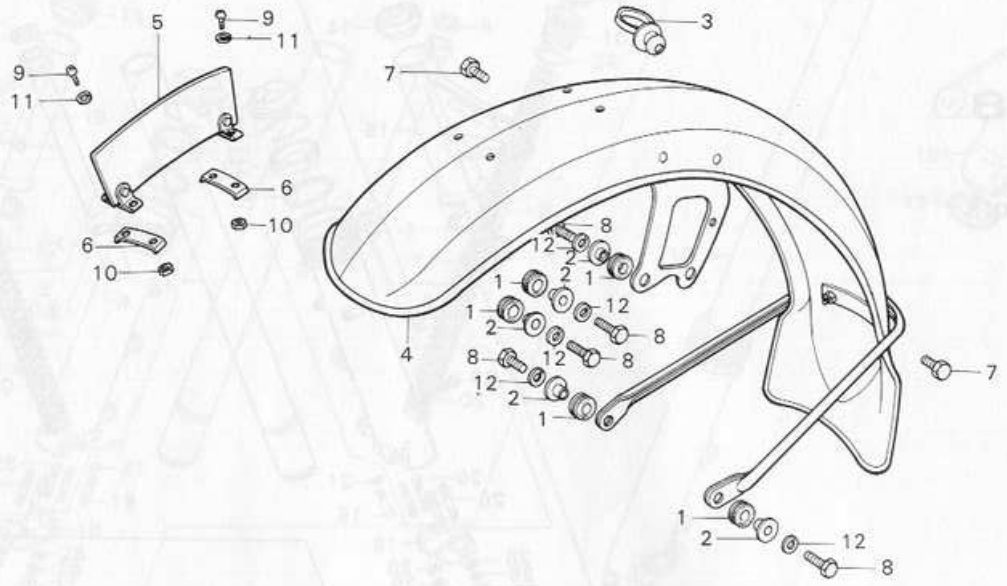
B371-21

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		27	90545-300-000	WASHER, OIL BOLT	13	13 13 13		
		28	94002-06000-0S	NUT, HEX., 6MM	1	1 1 1		
		29	95014-61100	BAND A1, WIRE		1		A,CM,U
			32161-404-000	BAND B1, WIRE		1		A,CM,DK,DM,U
		30	95700-06025-00	BOLT, FLANGE, 6X25	2	2 2		
			90143-371-980	BOLT, FLANGE, 6X25		2		
		31	95700-06040-00	BOLT, FLANGE, 6X40	2	2 2		
			91587-371-980	BOLT, FLANGE, 6X40		2		

1977.08.20

F-7

Front fender



8371-22

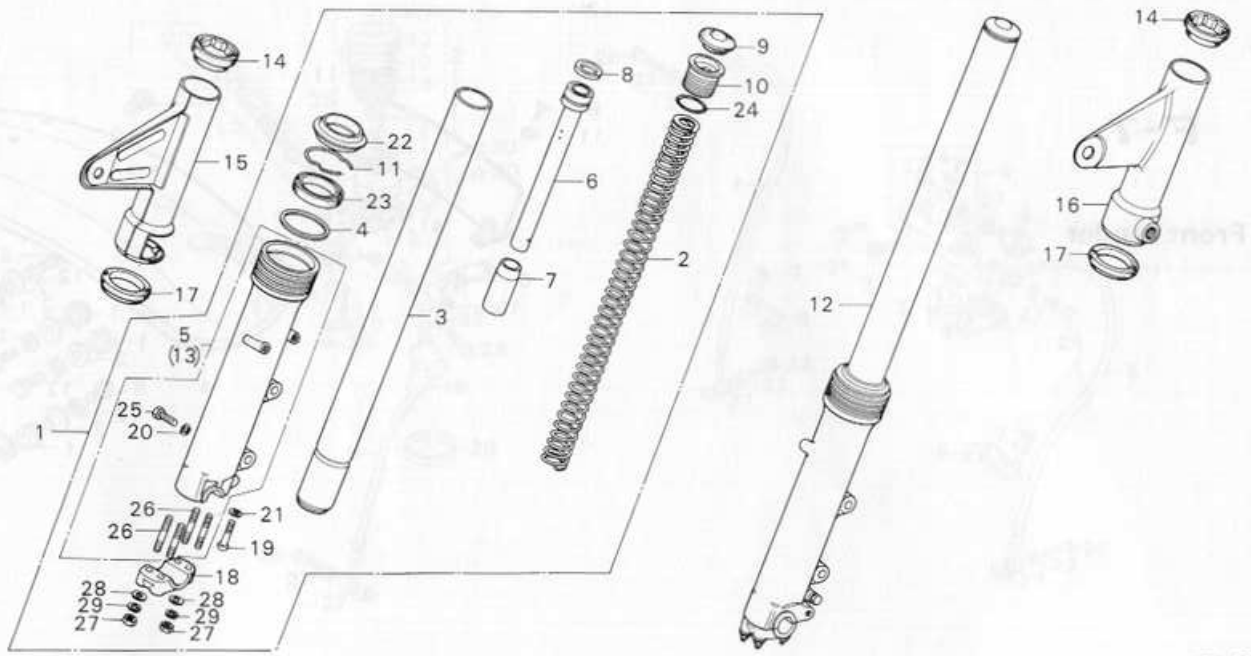
Service item	F.R.T.
FRONT FENDER COMP.	0.3
•E, TYPE at 0.4	
WIRE GROMMET	0.1
•FRONT FENDER PLATE	

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.		Area code
1	40513-310-000	RUBBER, CHAIN CASE MOUNT	6	6	6	6			
2	40514-310-000	COLLAR, CHAIN CASE	6		6	6			
	40514-371-980	COLLAR, CHAIN CASE		6					
3	45451-283-000	GROMMET, WIRE	1	1					
					1			2040165	
	45451-367-690	GROMMET, WIRE			1		2040166		DK,DM,E,ED,F,G,U
						1			
4	61100-371-000	FENDER COMP., FR.	1		1	1			A,CM,DK,DM,ED,F,G,U
					1		2012211		E
						1			E
	61100-371-600	FENDER COMP., FR.			1			2012210	E
	61100-371-980	FENDER COMP., FR.		1					
5	61131-268-600B	PLATE, FR. NUMBER			1			2012210	E
6	61134-315-600	WASHER, FR. NUMBER PLATE			2			2012210	E
7	92000-06010	BOLT, HEX., 6X10	2	2	2	2			
8	92000-06020	BOLT, HEX., 6X20	6		6	6			
	91503-371-980	BOLT, HEX., 6X20		6					
9	93500-04012-0A	SCREW, PAN, 4X12			4			2012210	E
10	94001-04000-0S	NUT, HEX., 4MM			4			2012210	E
11	94111-04000	WASHER, SPRING, 4MM			4			2012210	E
12	94111-06000	WASHER, SPRING, 6MM	6		6	6			
	91561-371-980	WASHER, SPRING, 6MM		6					

1977.08.20

F-8

Front fork



B371-23

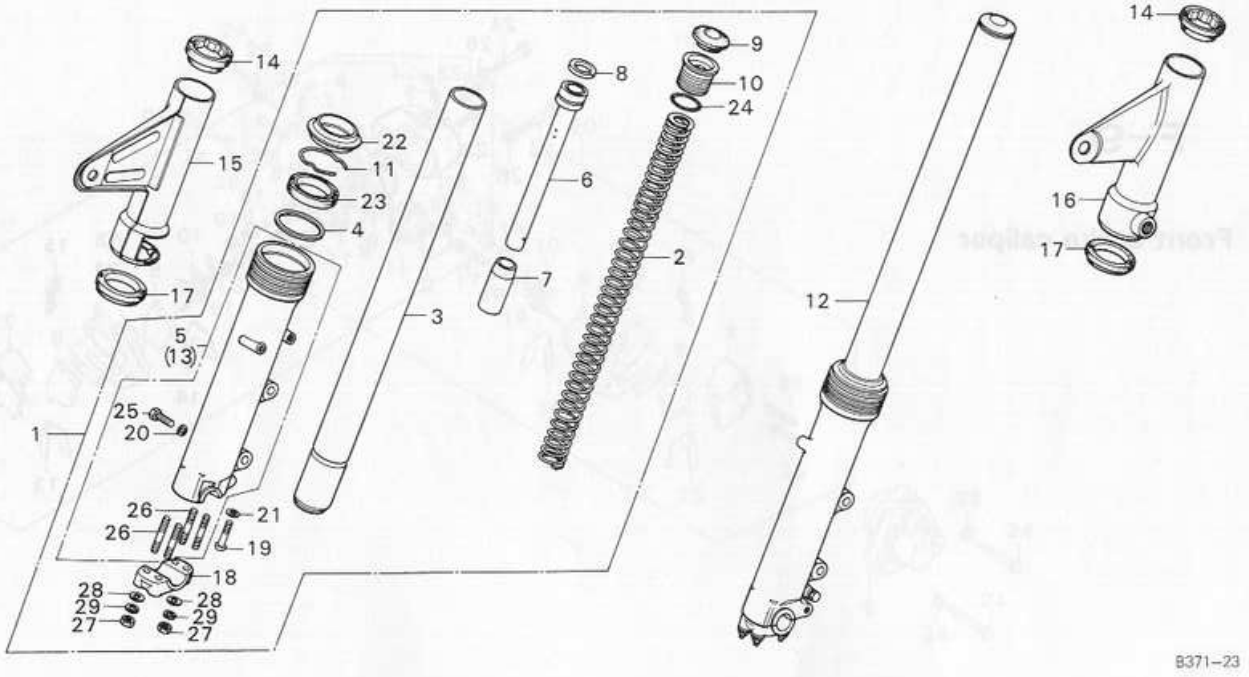
Service item	F.R.T.
FRONT FORK BOTTOM CASE	0.9
•One motorcycle 1.5	
37 x 48 x 11 OIL SEAL	0.7
•One motorcycle 1.1	
FRONT FORK COVER	0.7
FRONT FORK PIPE and its ralated parts	0.7
•One motorcycle 1.1	
8 x 50 STUD BOLT	0.6
•Add 0.1	
FRONT FORK ASSY. and its related parts	0.5
•One motorcycle 0.8	

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1	Reqd. No. GL1000 K2		Serial No.	Area code
1	51400-371-003	FORK ASSY., R. FR.	1					
	51400-371-023	FORK ASSY., R. FR.		1	1			
	51400-371-980	FORK ASSY., R. FR.		1				
2	51401-371-003	SPRING, FR. CUSHION	2	2	2	2		
3	51410-371-003	PIPE COMP., FR. FORK	2					
	51410-371-023	PIPE COMP., FR. FORK		2	2	2		
4	51412-371-003	RING, BACK UP	2	2	2	2		
5	51421-371-003	CASE, R. FR. FORK BOTTOM	1		1	1		
	51421-371-980	CASE, R. FR. FORK BOTTOM		1				
6	51430-371-003	PIPE COMP., BOTTOM	2	2	2	2		
7	51432-371-003	PIECE, OIL LOCK	2	2	2	2		
8	51437-371-003	RING, PISTON	2	2	2	2		
9	51449-371-003	CAP, FR. FORK TOP	2	2	2	2		
10	51454-371-003	BOLT, FR. FORK	2	2	2	2		
11	51466-375-000	RING, OIL SEAL STOPPER	2	2	2	2		
12	51500-371-003	FORK ASSY., L. FR.	1					
	51500-371-023	FORK ASSY., L. FR.		1	1			
	51500-371-980	FORK ASSY., L. FR.		1				
13	51521-371-003	CASE, L. FR. FORK BOTTOM	1		1	1		
	51521-371-980	CASE, L. FR. FORK BOTTOM		1				
14	51601-371-000	RUBBER, FORK UPPER COVER	2	2	2	2		
15	51602-371-000	COVER, R. FR. FORK	1		1	1		
	51602-371-980	COVER, R. FR. FORK		1				
16	51606-371-000	COVER, L. FR. FORK	1		1	1		
	51606-371-980	COVER, L. FR. FORK		1				
17	51622-371-000	RUBBER, FORK LOWER COVER	2	2	2	2		
18	51634-340-000	HOLDER, FR. AXLE	2		2	2		

1977.08.20

F-8

Front fork

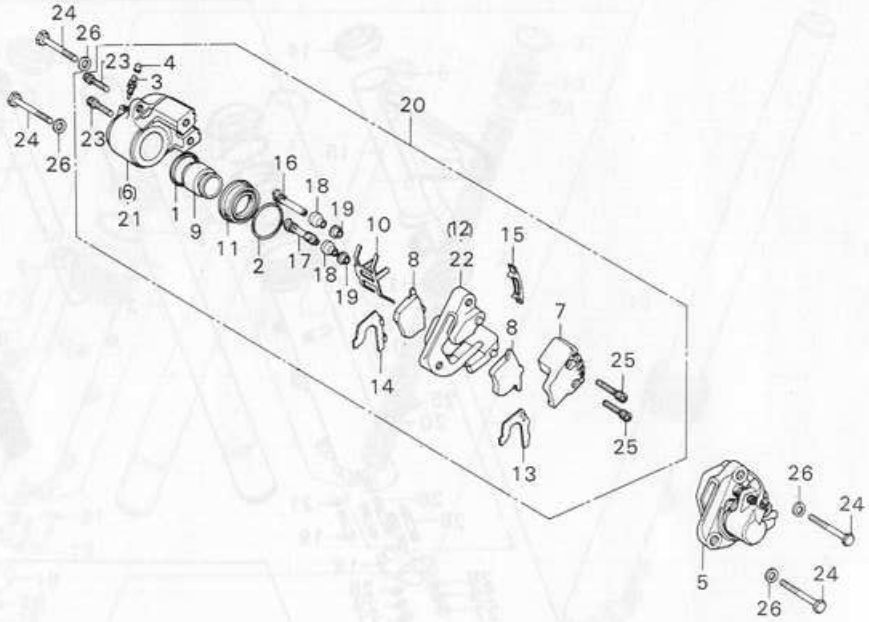


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
			51634-371-980	HOLDER, AXLE		2				
		19	90116-283-010	BOLT, SOCKET, 8MM	2	2	2	2		
		20	90543-273-000	PACKING, FR. FORK DRAIN COCK	2	2	2	2		
		21	90544-283-000	WASHER, SPECIAL, 8MM	2	2	2	2		
		22	91254-371-003	SEAL, DUST 37X58X14.7	2	2	2	2		
		23	91255-371-003	SEAL, OIL 37X48X11	2	2	2	2		
		24	91356-371-000	O-RING, 29X2.4	2	2	2	2		
		25	92000-06010	BOLT, HEX., 6X10	2		2	2		
			91501-371-980	BOLT, HEX., 6X10		2				
		26	92700-08050-30	BOLT, STUD, 8X50	8	8	8	8		
		27	94001-08000-0S	NUT, HEX., 8MM	8		8	8		
			91531-371-980	NUT, HEX., 8MM		8				
		28	94101-08000	WASHER, PLAIN, 8MM	8		8	8		
			90082-371-980	WASHER, PLAIN, 8MM		8				
		29	94111-08000	WASHER, SPRING, 8MM	8		8	8		
			91563-371-980	WASHER, SPRING, 8MM		8				

1977.08.20

F-9

Front brake caliper



B371–24

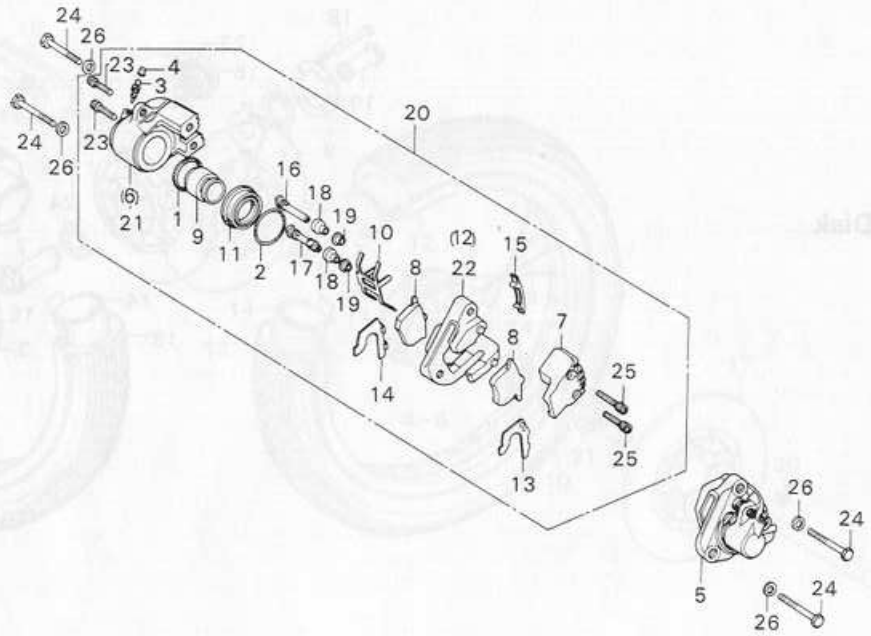
Service item	F.R.T.
FRONT CALIPER A.	0.6
*One motorcycle 1.0	
PISTON	0.5
*One motorcycle 0.8	
FRONT CALIPER ASSY.	0.3
*One motorcycle 0.4	
SUPPORT BRACKET and its related parts	0.3
*One motorcycle 0.6	
PAD COMP./PAD SPRING	0.2
*One motorcycle 0.4	
FRONT CALIPER B	0.2
*One motorcycle 0.3	

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	43209-371-006	SEAL, PISTON (NISSHIN)	2	2	2	2		
2	43218-371-006	CLIP, DUST COVER (NISSHIN)	2	2	2	2		
3	43352-568-003	VALVE BLEEDER	2	2	2	2		
4	43353-548-003	CAP, BLEED SCREW	2	2	2	2		
5	45100-371-006	CALIPER ASSY., L. FR. (NISSHIN)	1	1	1	1		
6	45101-371-006	CALIPER A, L. FR. (NISSHIN)	1	1	1	1		
7	45102-371-006	CALIPER B, FR. (NISSHIN)	2	2	2	2		
8	45105-371-006	PAD COMP. (NISSHIN)	4	4	4	4		
9	45107-371-006	PISTON (NISSHIN)	2	2	2	2		
10	45108-371-006	SPRING, PAD (NISSHIN)	2	2	2	2		
11	45109-371-006	BOOT, PISTON (NISSHIN)	2	2	2	2		
12	45110-371-006	BRACKET, L. SUPPORT	1	1	1	1		
13	45114-371-006	SHIM A, PAD (NISSHIN)	2	2	2	2		
14	45116-371-006	SHIM B, PAD (NISSHIN)	2	2	2	2		
15	45119-371-000	CAP, INDICATOR	2	2	2	2		
16	45131-371-006	PIN A	2	2	2	2		
17	45132-371-006	PIN B	2	2	2	2		
18	45133-371-006	COVER, DUST (NISSHIN)	4	4	4	4		
19	45134-371-006	RETAINER, BOOT (NISSHIN)	4	4	4	4		
20	45200-371-006	CALIPER ASSY., R. FR. (NISSHIN)	1	1	1	1		
21	45201-371-006	CALIPER A, R. FR. (NISSHIN)	1	1	1	1		
22	45210-371-006	BRACKET, R. SUPPORT (NISSHIN)	1	1	1	1		
23	90116-371-000	BOLT, SOCKET, 8X23	4		4		2016000	A,DK,DM,E,ED,F,G,U

1977.08.20

F-9

Front brake caliper



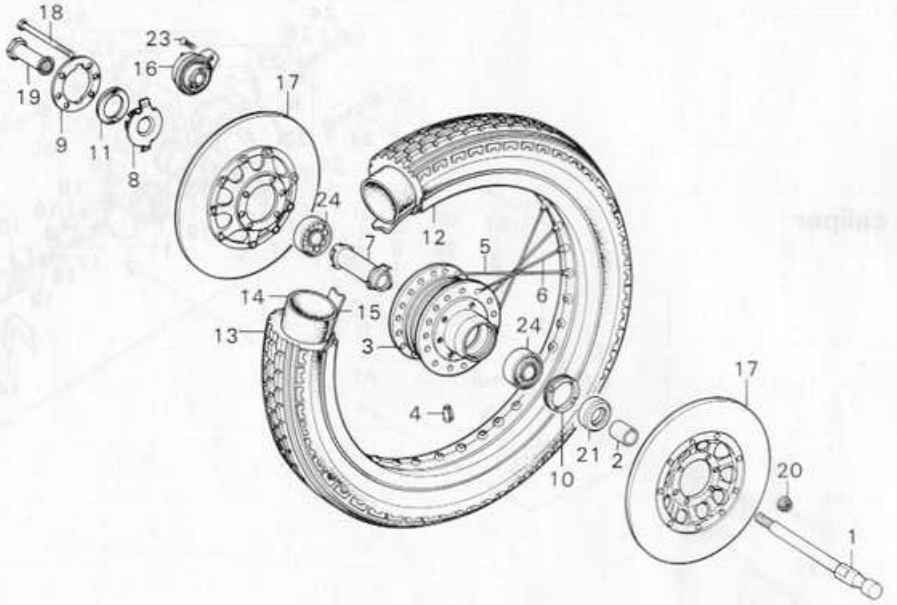
8371-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
			90116-371-010	BOLT, SOCKET, 8X23		4	2016001	A,DK,DM,E,ED,F,G,U
						4		CM
						4 4		
		24	90123-371-000	BOLT, FR. CALIPER	4	4 4		
			90123-371-980	BOLT, FR. CALIPER		4		
		25	90165-300-023	BOLT, CALIPER SETTING (TOKIKO)	4	4 4 4		
		26	94101-10200	WASHER, PLAIN, 10MM	4	4 4		
			91556-371-980	WASHER, PLAIN, 10MM		4		

1977.08.20

F-10

Front wheel • Disk



B371-25

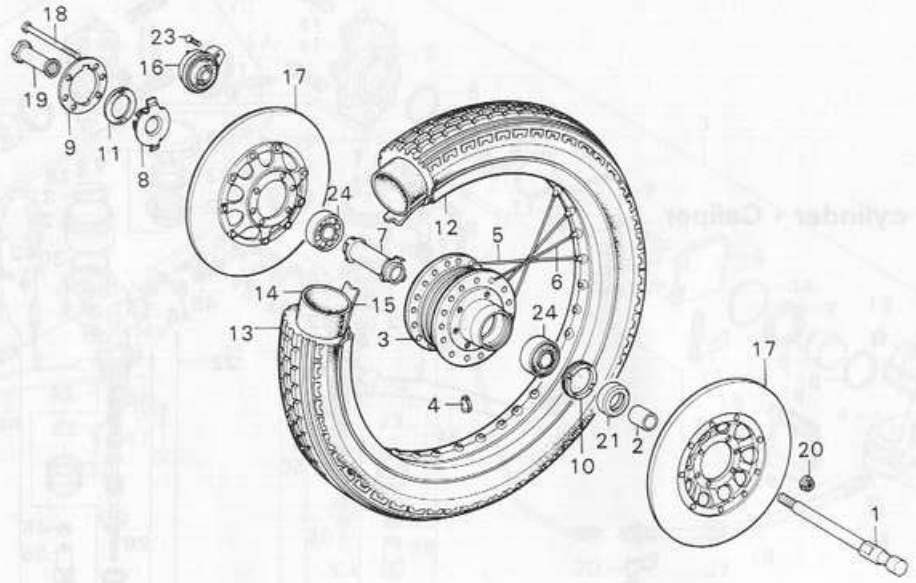
Service item	F.R.T.
FRONT WHEEL HUB	2.9
FRONT WHEEL RIM	2.2
FRONT WHEEL TIRE/TUBE/TIRE FLAP	0.9
BALANCER	0.8
FRONT AXLE DISTANCE COLLAR/BALL BEARING	0.6
•Add 0.1 at ball bearing	
FRONT WHEEL BEARING RETAINER	0.5
FRONT BRAKE DISK/GEAR BOX RETAINER	0.4
•One or all	
SPEEDOMETER GEAR BOX/FRONT WHEEL AXLE	0.3

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	44301-371-000	AXLE, FR. WHEEL	1		1	1		
	44301-371-980	AXLE, FR. WHEEL		1				
2	44311-300-000	COLLAR, FR. WHEEL SIDE	1		1	1		
	44311-371-980	COLLAR, FR. WHEEL SIDE		1				
3	44601-300-040	HUB, FR. WHEEL	1		1	1		
	44601-371-980	HUB, FR. WHEEL		1				
4	44606-283-000	BALANCER (20G)	N	N	N	N		
	44607-283-000	BALANCER (15G)	N	N	N	N		
	44608-283-000	BALANCER (10G)	N	N	N	N		
	44609-283-000	BALANCER (5G)	N	N	N	N		
5	44606-371-305	SPOKE ASSY. A, FR. (INSIDE)	20		20	20		
	44660-371-980	SPOKE A, FR. (INSIDE)		20				
6	44607-371-305	SPOKE ASSY., B. FR. (OUTSIDE)	20		20	20		
	44670-371-980	SPOKE B, FR. (OUTSIDE)		20				
7	44620-300-020	COLLAR, FR. AXLE DISTANCE	1	1	1	1		
8	44641-371-000	RETAINER COMP., GEAR BOX	1	1	1	1		
9	44642-371-000	COVER, GEAR BOX RETAINER	1		1	1		
	44642-371-980	COVER, GEAR BOX RETAINER		1				
10	44643-300-000	RETAINER, FR. WHEEL BEARING	1	1	1	1		
11	44644-371-000	PACKING, GEAR BOX	1	1	1	1		
12	44701-371-003	RIM, FR. WHEEL (DAIDO)	1		1	1		
	44701-371-980	RIM, FR. WHEEL		1				

1977.08.20

F-10

Front wheel • Disk



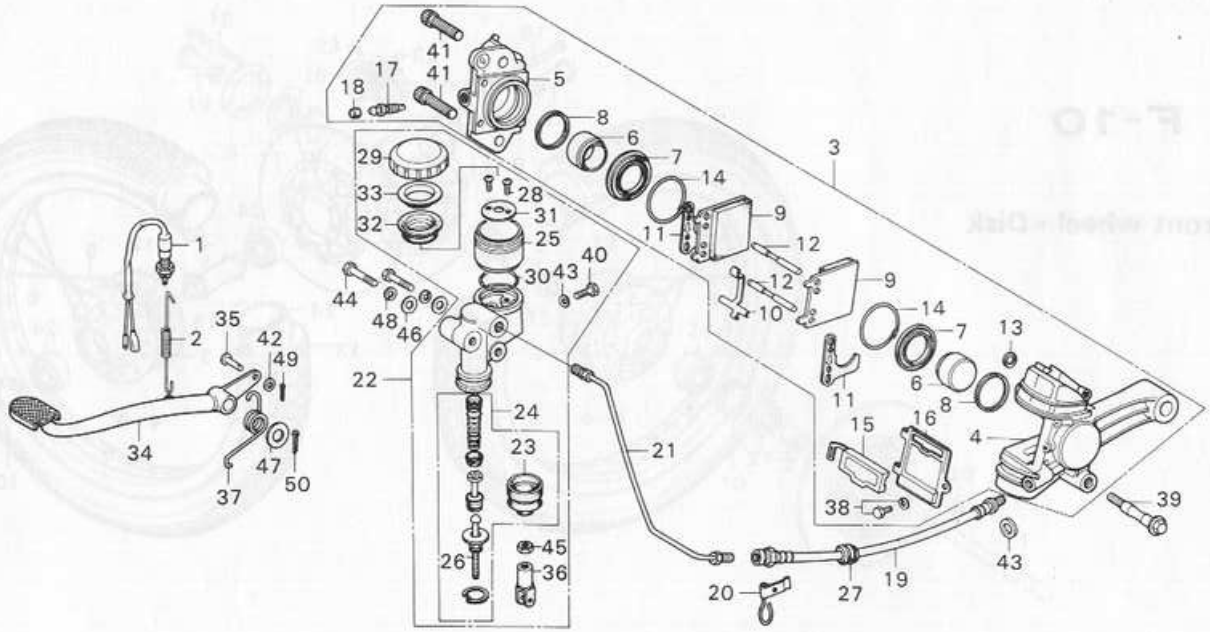
B371-25

Service item	F.R.T.	Ref. No.	Part No.	Description	Regd. No. GL1000	Regd. No. GL1000 LTD	Regd. No. K1	Regd. No. K2	Serial No.		Area code
		13	44711-371-671	TIRE, FR. (3.50H-19. BS)							
				44711-371-673	1	1					A,CM,DK,DM,U
							1			2040165	A,CM,DK,DM,U
			44711-371-673	TIRE, FR. (3.50H-19 BS)			1		2040166		DK,DM,U
								1			A,CM,DK,DM,U
			44711-371-672	TIRE, FR. (3.50H-19. DUNLOP)							
				44711-371-674	1	1					
							1			2040165	
			44711-371-674	TIRE, FR. (3.50H-19 DUNLOP)			1		2040166		DK,DM,E,ED,F,G,U
								1			
		14	44712-371-003	TUBE, TIRE (3.50-19. BS)	1	1	1	1			A,CM,DK,DM,U
			44712-371-004	TUBE, TIRE (3.50-19. DUNLOP)	1	1	1	1			
		15	44713-371-003	FLAP, TIRE (1.85-19. BS)	1	1	1	1			A,CM,DK,DM,U
			44713-371-004	FLAP, TIRE (1.85-19. DUNLOP)	1	1	1	1			
		16	44800-371-003	BOX ASSY., SPEEDOMETER GEAR	1	1	1	1			
		17	45120-371-000	DISK COMP., FR. BRAKE	2	2	2	2			
		18	90122-371-000	BOLT, HEX., 8X112	6	6	6	6			
		19	90305-329-000	NUT, FR. WHEEL AXLE	1		1	1			
			90305-371-980	NUT, AXLE, 12MM		1					
		20	90309-357-000	NUT, HEX., 8MM	6	6	6	6			
		21	91252-300-003	DUST SEAL, 22X36X8	1	1	1	1			
		23	93700-05010-0A	SCREW, OVAL, 5X10	1		1	1			
			91523-371-980	SCREW, OVAL, 5X10		1					
		24	96140-63020-10	BEARING, RADIAL BALL, 6302U	2	2	2	2			

1977.08.20

F-11

Rear master cylinder • Caliper



B371-26

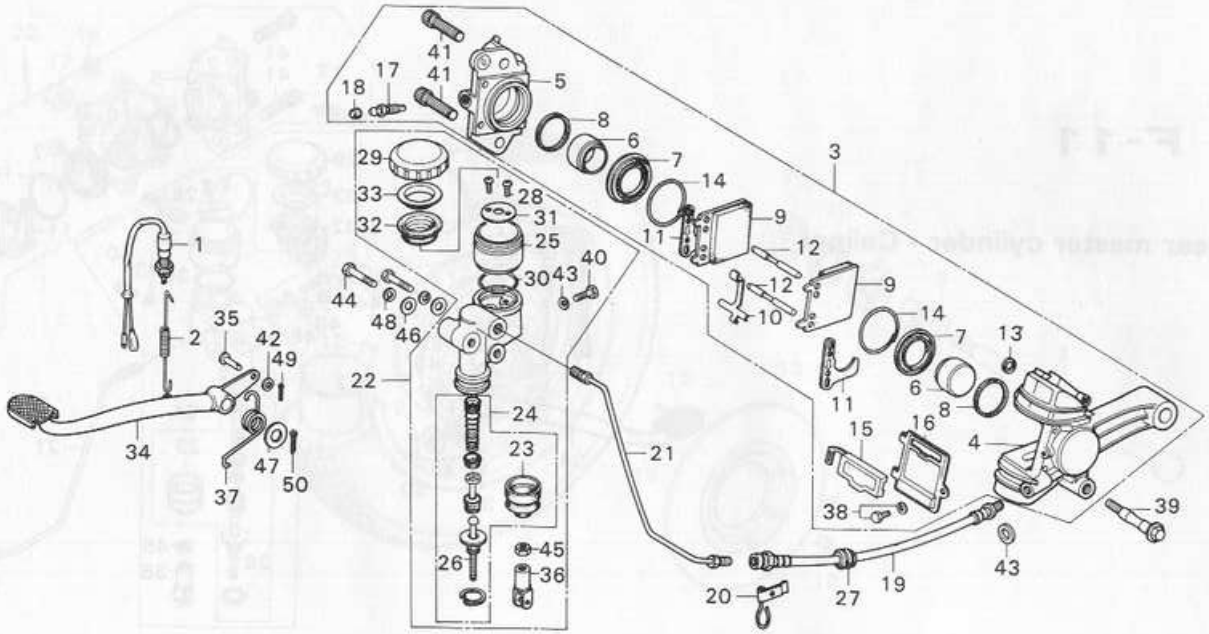
Service item	F.R.T.
REAR MASTER CYLINDER SET	0.9
•REAR BRAKE HOSE/PIPE	
REAR MASTER CYLINDER ASSY.	0.7
CALIPER A./PISTON and those related parts	0.7
CALIPER ASSY.	0.6
OIL CUP/CUP PLATE	0.4
•REAR BRAKE PEDAL/SPRING	
PAD and its related parts	0.1
•One or all	
STOP SWITCH ASSY./SPRING	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
1	35350-292-003	SWITCH ASSY., STOP (TOYO)	1	1	1	1		
2	35357-046-000	SPRING, STOP SWITCH	1		1	1		
	35357-371-980	SPRING, STOP SWITCH		1				
3	43200-371-006	CALIPER ASSY. (NISSHIN)						
		43200-371-016	1					
					1		2004269	A,DK,DM,E,ED,F,G,U
	43200-371-016	CALIPER ASSY. (NISSHIN)			1		2004270	A,DK,DM,E,ED,F,G,U
					1			CM
				1		1		
4	43201-371-006	CALIPER A (NISSHIN)	1	1	1	1		
5	43202-371-006	CALIPER B (NISSHIN)	1	1	1	1		
6	43205-371-006	PISTON (NISSHIN)	2	2	2	2		
7	43207-371-006	COVER, DUST (NISSHIN)	2	2	2	2		
8	43209-371-006	SEAL, PISTON (NISSHIN)	2	2	2	2		
9	43211-371-006	PAD COMP. (NISSHIN)						
		43211-392-016	2					
					2		2004269	A,DK,DM,E,ED,F,G,U
	43211-392-016	PAD COMP. (NISSHIN)			2		2004270	A,DK,DM,E,ED,F,G,U
					2			CM
				2		2		
10	43213-371-006	SPRING, PAD SET (NISSHIN)	1	1	1	1		
11	43214-371-006	SHIM, PAD (NISSHIN)	2	2	2	2		
12	43215-371-006	PIN, PAD (NISSHIN)	2	2	2	2		
13	43217-371-006	SEAL, JOINT (NISSHIN)	1	1	1	1		
14	43218-371-006	CLIP, DUST COVER (NISSHIN)	2	2	2	2		
15	43219-371-006	COVER, INDICATOR	1	1	1	1		
16	43241-371-006	COVER, PAD (NISSHIN)	1	1	1	1		

1977.08.20

F-11

Rear master cylinder · Caliper



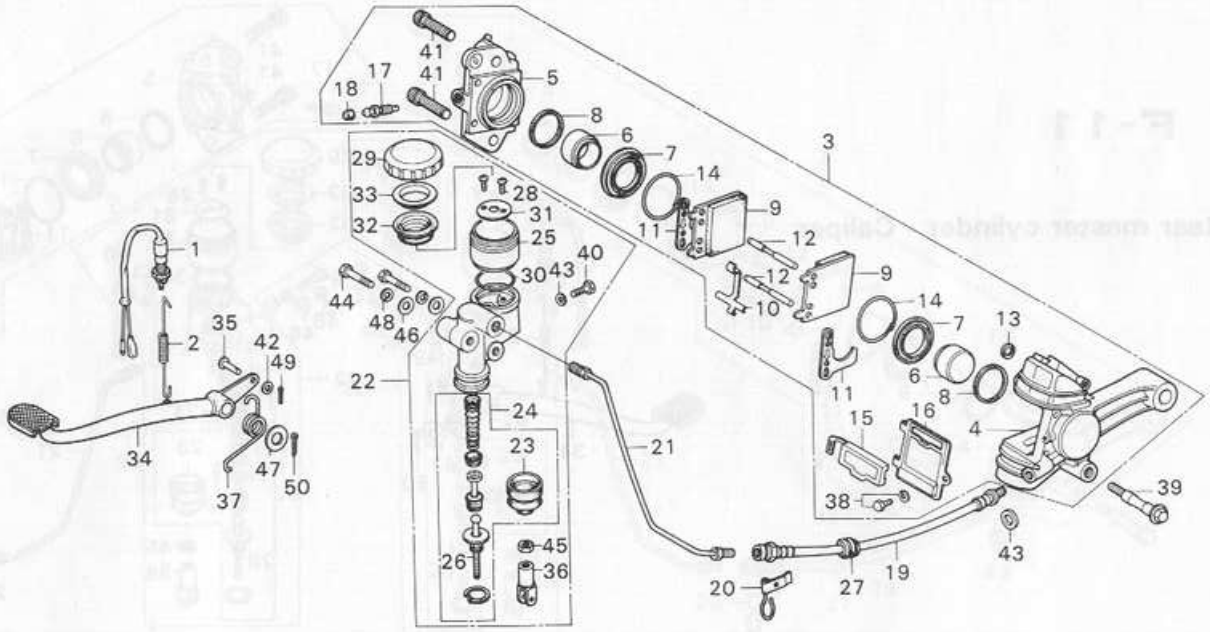
B371-26

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
		17	43352-568-003	VALVE BLEEDER	1	1	1	1		
		18	43353-548-003	CAP, BLEED SCREW	1	1	1	1		
		19	43410-371-013	HOSE, RR. BRAKE (NICHIRIN)	1	1	1	1		
		20	43415-371-000	CLIP, RR. BRAKE HOSE	1	1	1	1		
		21	43420-371-000	PIPE, RR. BRAKE	1	1	1	1		
		22	43500-371-671	CYLINDER ASSY., RR. MASTER (NISSHIN)	1	1	1	1		A,CM
			43500-371-681	CYLINDER ASSY., RR. MASTER	1	1	1	1		DK,DM,E,ED,F,G
					1					U
							1		2031718	U
			43500-371-651	CYLINDER ASSY., RR. MASTER			1		2031719	U
						1		1		U
		23	43504-371-003	BOOT, MASTER CYLINDER	1	1	1	1		
		24	43510-371-305	CYLINDER SET, RR. MASTER	1	1	1	1		
		25	43511-371-003	CUP, OIL	1	1	1	1		
		26	43530-371-003	ROD COMP., PUSH (NISSHIN)	1	1	1	1		
		27	45146-300-000	GROMMET, BRAKE HOSE	1	1	1	1		
		28	45509-371-003	SCREW, OIL CUP	2	2	2	2		
		29	45513-341-771	CAP, OIL CUP	1	1	1	1		A,CM
			45513-341-671	CAP, OIL CUP	1	1	1	1		DK,DM,E,ED,F,G
					1					U
							1		2031718	U
			45513-371-651	CAP, OIL CUP			1		2031719	U
						1		1		U
		30	45516-371-003	O-RING	1	1	1	1		
		31	45518-371-003	PLATE, OIL CUP	1	1	1	1		
		32	45520-300-000	DIAPHRAGM	1	1	1	1		

1977.08.20

F-11

Rear master cylinder • Caliper



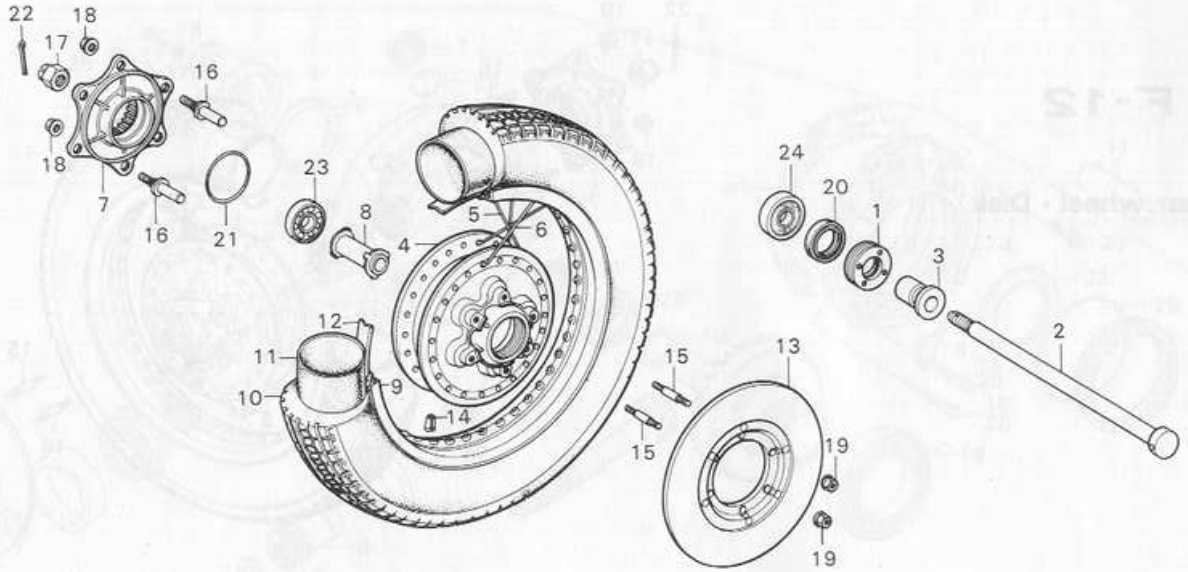
B371-26

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
		33	45521-300-010	PLATE, DIAPHRAGM	1	1	1	1		
		34	46500-371-000	PEDAL, RR. BRAKE	1		1	1		
			46500-371-980	PEDAL, RR. BRAKE		1				
		35	46503-371-000	PIN, BRAKE ROD	1	1	1	1		
		36	46504-371-000	JOINT, BRAKE ROD	1	1	1	1		
		37	46506-371-000	SPRING, BRAKE PEDAL	1	1	1	1		
		38	90103-371-006	BOLT-WASHER, 5X10	1	1	1	1		
		39	90131-371-000	BOLT, 12X60	1		1	1		
			90131-371-980	BOLT, 12X60		1				
		40	90161-371-003	BOLT, PLUG	1	1	1	1		
		41	90163-371-006	BOLT, CALIPER SET	2	2	2	2		
		42	90501-310-000	WASHER, 7X12	1	1	1	1		
		43	90545-300-000	WASHER, OIL BOLT	2	2	2	2		
		44	92000-08032-0A	BOLT, HEX., 8X32	2	2	2	2		
		45	94001-08000-0S	NUT, HEX., 8MM	1	1	1	1		
		46	94102-08000	WASHER, PLAIN, 8MM	2	2	2	2		
		47	94102-20000	WASHER, PLAIN, 20MM	1	1	1	1		
		48	94111-08000	WASHER, SPRING, 8MM	2	2	2	2		
		49	94201-16150	PIN, SPLIT, 1.6X15	1	1	1	1		
		50	94201-30350	PIN, SPLIT, 3.0X35	1	1	1	1		

1977.08.20

F-12

Rear wheel • Disk



8371-27

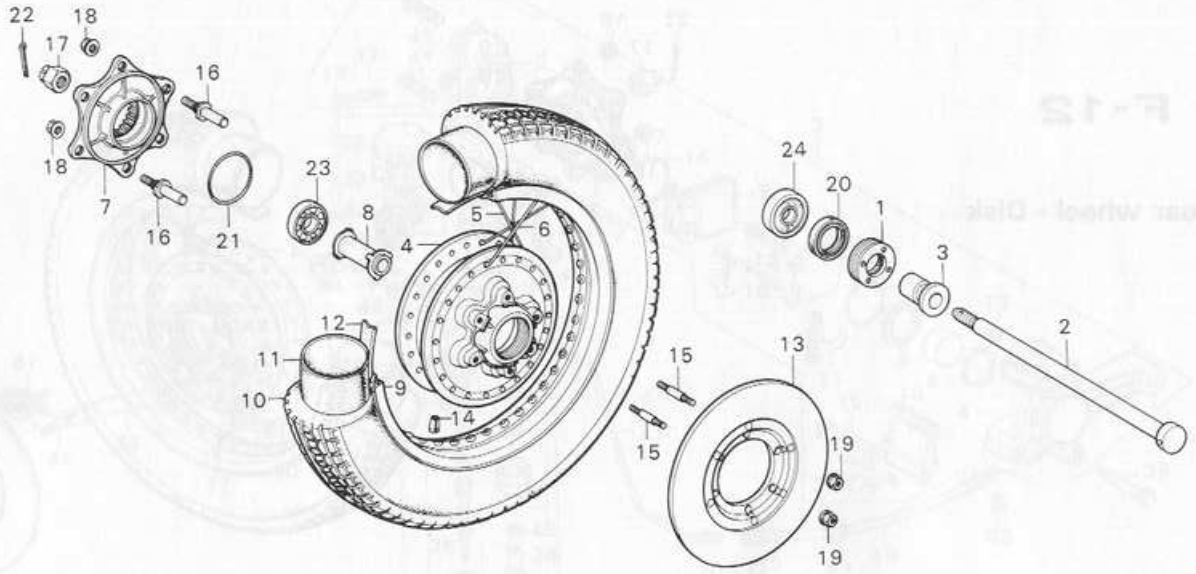
Service item	F.R.T.
REAR WHEEL HUB	3.4
REAR WHEEL RIM	2.4
REAR WHEEL TIRE/TUBE/TIRE FLAP	1.1
BALANCER	0.9
REAR AXLE DISTANCE COLLAR/BALL BEARING	0.6
*Add 0.1 at ball bearing	
FINAL DRIVEN FLANGE	0.6
•8 x 45 STUD BOLT	
*Add 0.1 at stud bolt	
REAR WHEEL BEARING RETAINER/DUST SEAL	0.5
•REAR BRAKE DISK COMP.	
REAR WHEEL AXLE	0.4

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
1	41231-286-000	RETAINER, RR. WHEEL BEARING	1	1	1	1		
2	42301-371-000	AXLE, RR. WHEEL	1		1	1		
	42301-371-980	AXLE, RR. WHEEL		1				
3	42311-356-000	COLLAR, RR. WHEEL SIDE	1	1	1	1		
4	42601-371-305	HUB ASSY., RR. WHEEL 42601-371-315	1		1	1		
	42601-371-315	HUB ASSY., RR. WHEEL	1		1	1		
	42060-371-980	HUB ASSY., RR. WHEEL		1				
5	42606-371-305	SPOKE ASSY., A. RR. (INSIDE)	20		20	20		
	42660-371-980	SPOKE A, RR. (INSIDE)		20				
6	42607-371-305	SPOKE ASSY., B. RR. (OUTSIDE)	20		20	20		
	42670-371-980	SPOKE B, RR. (OUTSIDE)		20				
7	42610-371-000	FLANGE, FINAL DRIVEN	1	1	1	1		
8	42620-371-000	COLLAR A, RR. WHEEL DISTANCE	1	1	1	1		
9	42701-371-003	RIM, RR. WHEEL (DAIDO)	1		1	1		
	42701-371-980	RIM, RR. WHEEL		1				
10	42711-371-673	TIRE, RR. (4.50H-17A. BS)	1	1	1	1		A,CM,DK,DM,U
	42711-371-674	TIRE, RR. (4.50H-17A. DUNLOP)	1	1	1	1		A,CM,DK,DM,U
	42711-371-612	TIRE, RR. (4.50H-17A. DUNLOP)		1	1	1		E,ED,F,G
11	42712-371-003	TUBE, TIRE (4.50-17. BS)	1	1	1	1		A,CM,DK,DM,U
	42712-371-004	TUBE, TIRE (4.50-17. DUNLOP)	1	1	1	1		
12	42713-371-000	BAND, RIM (17)	1	1	1	1		
13	43120-371-000	DISK COMP., RR. BRAKE	1	1	1	1		
14	44606-283-000	BALANCER (20G)	N	N	N	N		
	44607-283-000	BALANCER (15G)	N	N	N	N		

1977.08.20

F-12

Rear wheel • Disk



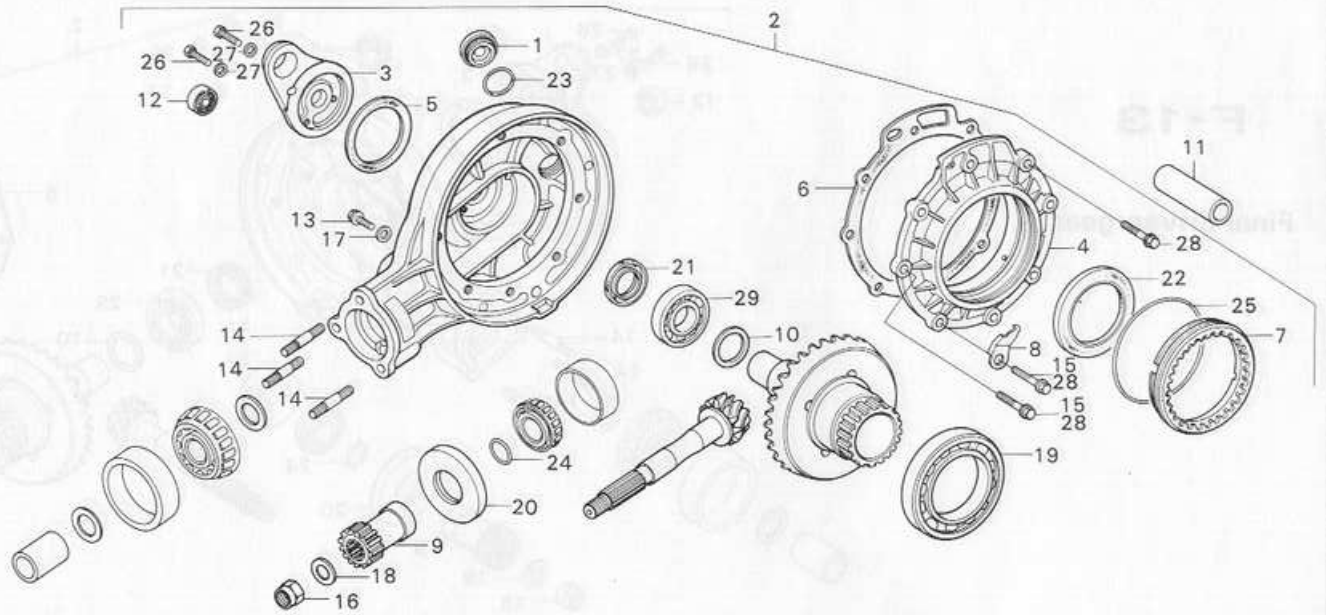
B371-27

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Regd. No. GL1000 LTD	K1	K2	Serial No.	Area code
			44608-283-000	BALANCER (10G)	N	N	N	N		
			44609-283-000	BALANCER (5G)	N	N	N	N		
		15	90125-329-010	BOLT, STUD, 8X45	6	6	6	6		
		16	90128-346-003	BOLT, DRIVEN SPROCKET FIXING	6	6	6	6		
		17	90306-268-000	NUT, RR. WHEEL AXLE	1		1	1		
			90306-371-980	NUT, RR. AXLE		1				
		18	90308-357-000	NUT, HEX., 10MM	6	6	6	6		
		19	90309-357-000	NUT, HEX., 8MM	6		6	6		
			90310-371-980	NUT, HEX., 8MM		6				
		20	91253-356-005	DUST SEAL, 30X45X9.5	1	1	1	1		
		21	91359-371-003	O-RING, 63X3.0	1	1	1	1		
		22	94201-40300	PIN, SPLIT, 4.0X30	1	1	1	1		
		23	96140-62040-10	BEARING, RADIAL BALL, 6204U	1	1	1	1		
		24	96140-63040-10	BEARING, RADIAL BALL, 6304U	1	1	1	1		

1977.08.20

F-13

Final driven gear



B371-28

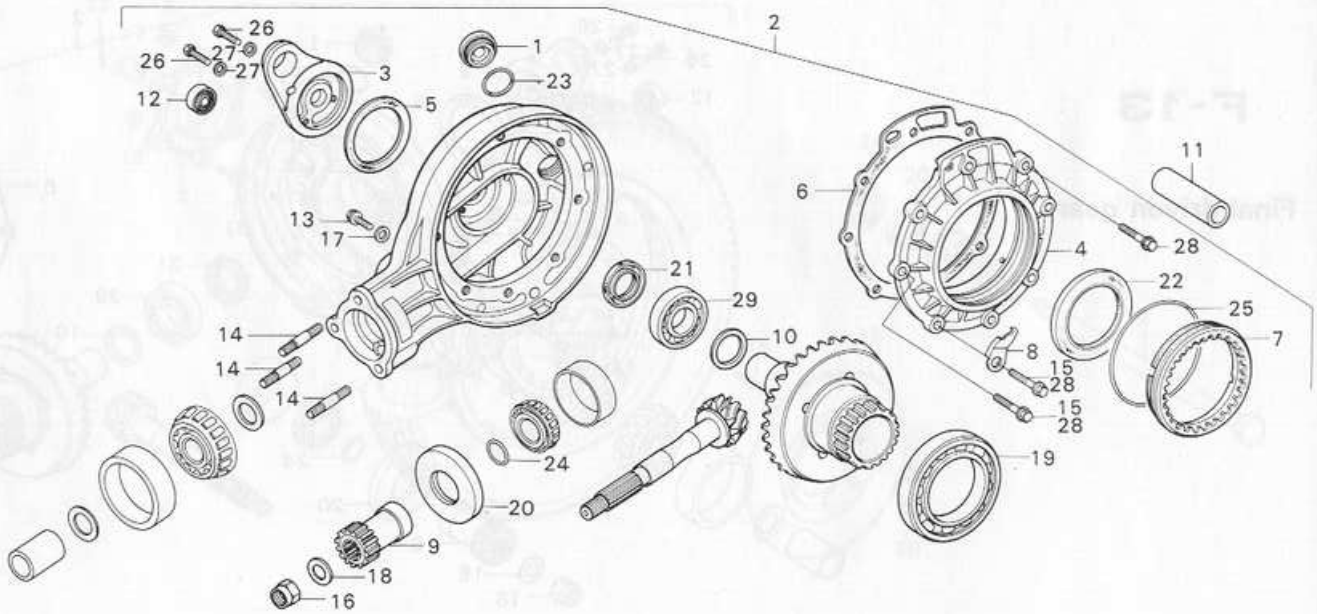
Service item	F.R.T.
9614 BEARING	1.0
•6007 BALL BEARING/OIL SEAL	
L. GEAR CASE COVER	0.9
RING GEAR SPACER	0.7
•32 x 67 x 8 OIL SEAL	
PINION JOINT	0.6
•R. GEAR CASE COVER/DAMPER BUSH	
•BEARING RETAINER A./ 70 x 90 x 8 OIL SEAL	
10 x 45 STUD BOLT	0.6
•Add 0.1	
FINAL DRIVEN GEAR ASSY.	0.5

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
1	12361-035-000	CAP, TAPPET ADJUSTING HOLE	1					
					1			2040165
	12361-300-000	CAP, TAPPET ADJUSTING HOLE			1		2040166	DK,DM,E,ED,F,G,U
						1		
	12361-371-980	CAP, TAPPET ADJUSTING HOLE		1				
2	41300-371-010	GEAR ASSY., FINAL DRIVEN						
		41300-371-030	1					
					1			2002808 E,ED,F,G
	41300-371-030	GEAR ASSY., FINAL DRIVEN						
		41300-371-303			1		2002809	2021190 E,ED,F,G
					1			2021190 A,DK,DM,U
	41300-371-303	GEAR ASSY., FINAL DRIVEN		1				
					1		2021191	2040165 A,DK,DM,E,ED,F,G,U
					1			2040165 CM
	41300-371-040	GEAR ASSY., FINAL DRIVEN			1		2040166	DK,DM,E,ED,F,G,U
						1		
3	41311-371-010	COVER, R. GEAR CASE	1		1	1		
	41311-371-980	COVER, R. GEAR CASE		1				
4	41321-371-000	COVER, L. GEAR CASE	1	1				
					1			2040165
	41321-371-010	COVER, L. GEAR CASE			1		2040166	DK,DM,E,ED,F,G,U
						1		
5	41324-371-010	PACKING, R. COVER	1	1	1	1		
6	41325-371-000	PACKING, L. COVER	1	1				
					1			2040165
7	41351-371-000	RETAINER A, BEARING	1	1	1	1		
8	41355-371-000	STOPPER A, BEARING RETAINER	1	1	1	1		
9	41410-371-000	JOINT, PINION	1	1	1	1		

1977.08.20

F-13

Final driven gear



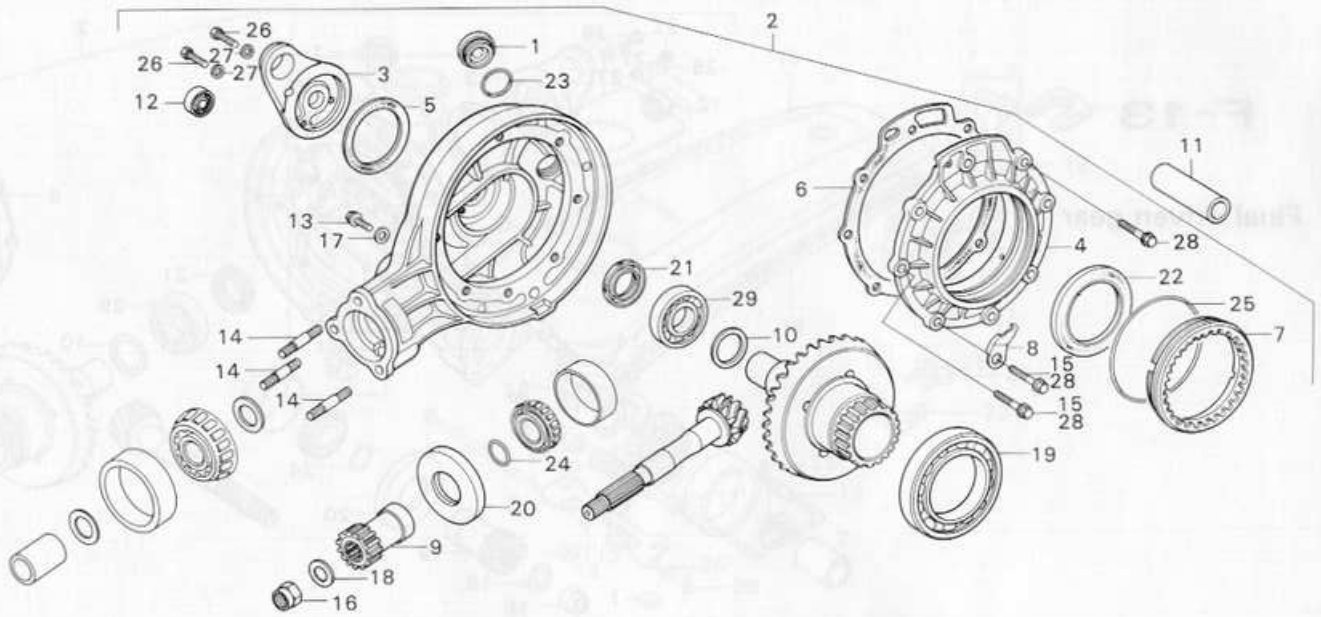
B371-28

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
		10	41500-371-010	SPACER A, RING GEAR (1.76)	1					
							1		1023763	A,DK,DM,E,ED,F,G,U
			41501-371-010	SPACER B, RING GEAR (1.80)	1	1	1	1		
			41502-371-010	SPACER C, RING GEAR (1.84)	1	1	1	1		
			41503-371-010	SPACER D, RING GEAR (1.88)	1	1	1	1		
			41504-371-010	SPACER E, RING GEAR (1.92)	1	1	1	1		
			41505-371-010	SPACER F, RING GEAR (1.96)	1	1	1	1		
			41506-371-010	SPACER G, RING GEAR (2.00)	1	1	1	1		
			41507-371-010	SPACER H, RING GEAR (2.04)	1	1	1	1		
			41508-371-010	SPACER I, RING GEAR (2.08)	1	1	1	1		
			41509-371-010	SPACER J, RING GEAR (2.12)	1	1	1	1		
			41510-371-010	SPACER K, RING GEAR (2.16)	1	1	1	1		
			41511-371-010	SPACER L, RING GEAR (2.20)	1	1	1	1		
			41512-371-010	SPACER M, RING GEAR (2.24)	1	1	1	1		
			41513-371-010	SPACER N, RING GEAR (2.28)	1	1	1	1		
			41514-371-010	SPACER O, RING GEAR (2.32)	1	1	1	1		
			41515-371-010	SPACER P, RING GEAR (2.36)	1	1	1	1		
			41516-371-000	SPACER Q, RING GEAR (2.40)		1		1		A,DK,DM,E,ED,F,G,U
						1	1	1		CM
							1		1023764	A,DK,DM,E,ED,F,G,U
			41517-371-000	SPACER R, RING GEAR (2.44)		1		1		A,DK,DM,E,ED,F,G,U
						1	1	1		CM
							1		1023764	A,DK,DM,E,ED,F,G,U
		11	42625-371-000	COLLAR B, RR. WHEEL DISTANCE	1	1	1	1		
		12	52451-357-000	BUSH, RR. DAMPER	1	1	1	1		
		13	90109-371-000	BOLT, SEALING, 8MM	1		1	1		
			90109-371-980	BOLT, SEALING, 8MM		1				
		14	90125-371-000	BOLT, STUD, 10X45	3	3	3	3		

1977.08.20

F-13

Final driven gear

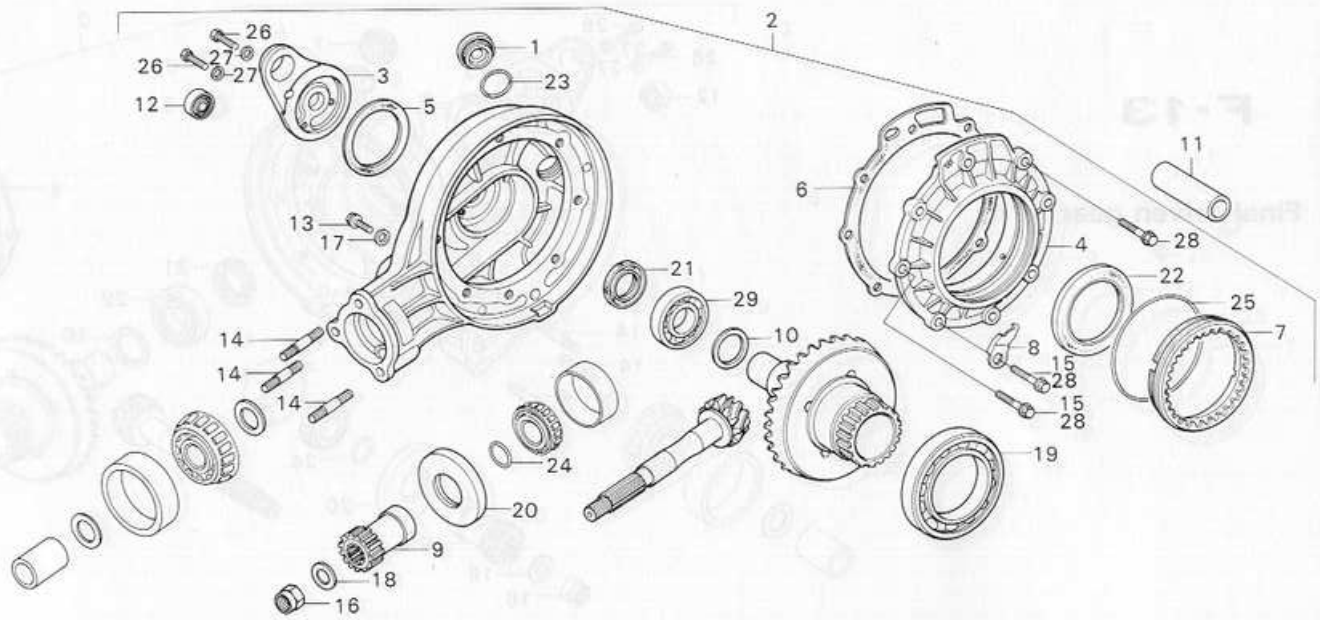


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.		Area code
		15	90134-371-000	BOLT, FLANGE, 10X38			2		2040166		DK,DM,E,ED,F,G,U
								2			
		16	90381-371-000	NUT, HEX., 16MM	1	1	1	1			
		17	90471-580-000	WASHER, 8MM	1	1	1	1			
		18	90581-371-000	WASHER, PLAIN, 16MM	1	1	1	1			
		19	91051-371-004	BEARING, 6914 (KOYO)	1	1	1	1			
		20	91261-371-003	OIL SEAL, 32X67X8	1						
							1			1023763	A,DK,DM,E,ED,F,G,U
			91261-371-013	OIL SEAL, 32X67X8			1		1023764		A,DK,DM,E,ED,F,G,U
							1				CM
						1		1			
		21	91263-371-003	OIL SEAL, 35X52X8	1	1	1	1			
		22	91265-371-003	OIL SEAL, 70X90X8	1	1	1	1			
		23	91302-001-020	O-RING, 30.8MM	1	1	1	1			
		24	91306-921-000	O-RING, 20.8X2.4	1	1	1	1			
		25	91355-371-003	O-RING, 96.5X2.0	1	1	1	1			
		26	92000-08016-08	BOLT, HEX., 8X16	3		3	3			
			90043-371-980	BOLT, HEX., 8X16		3					
		27	94101-08200	WASHER, PLAIN, 8MM	3		3	3			
			90082-371-980	WASHER, PLAIN, 8MM		3					
		28	95700-08032	BOLT, FLANGE, 8X32	8						
							8			1023763	A,DK,DM,E,ED,F,G,U
			90133-371-000	BOLT, FLANGE, 8X32			8		1023764	2040165	A,DK,DM,E,ED,F,G,U
							8			2040165	CM
							6		2040166		DK,DM,E,ED,F,G,U
						8		6			

1977.08.20

F-13

Final driven gear

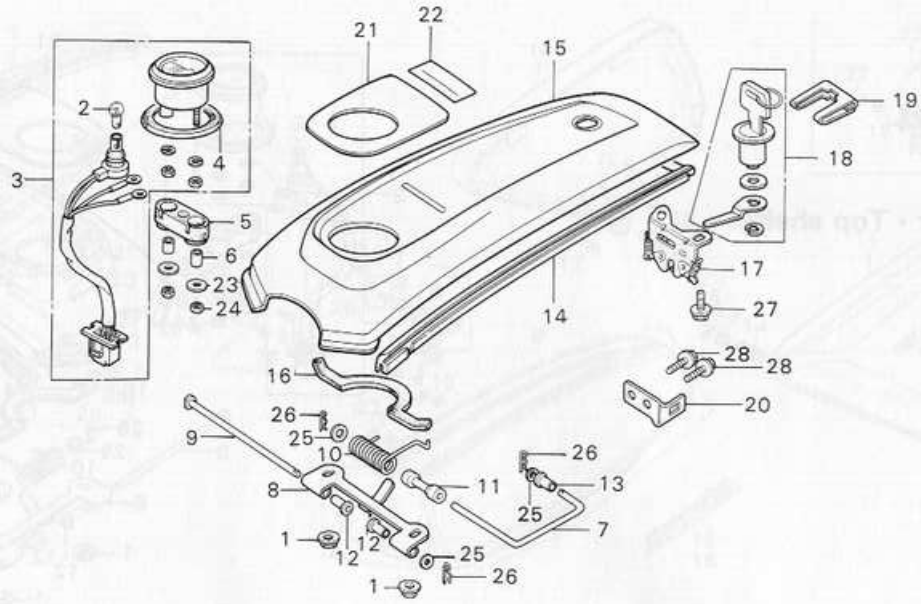


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
		29	96103-60070-00	BEARING, RADIAL BALL, 6007	1	1	1	1		

1977.08.20

F-14

Fuel meter • Top shelter



B371-29

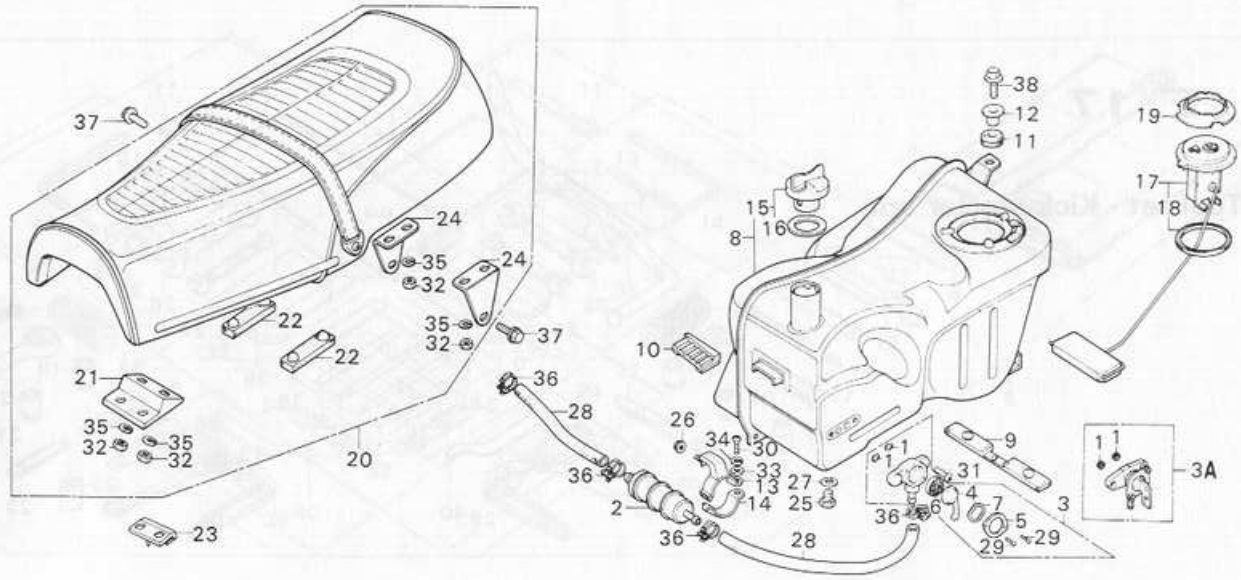
Service item	F.R.T.
TOP SHELTER	0.5
FUEL METER	0.2
TOP SHELTER LOCK/TOP CYLINDER	0.1
•SHELTER WEATHERSTRIP	
•DUSH BULB	
•FUEL METER SET RUBBER	
•TOP SHELTER HINGE and its related parts	

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
1	18362-720-000	NUT, FLANGE, 6MM	2		2	2		
	18362-371-980	NUT, FLANGE, 6MM		2				
2	34902-259-000	BULB, DASH (12V 3.4W)	1	1	1	1		
3	37300-371-008	METER ASSY., FUEL (NIPPON SEIKI)	1					A
	37300-371-980	METER ASSY., FUEL		1				
	37300-371-681	METER ASSY., FUEL	1		1			DK,DM,U
					1			A,CM,E,ED,F,G
	37300-371-661	METER ASSY., FUEL (NIPPON SEIKI)				1		
4	37305-371-008	RUBBER, FUEL METER GUIDE	1	1	1	1		
5	37806-371-000	RUBBER, FUEL METER SET	1	1	1	1		
6	37807-371-000	COLLAR, FUEL METER SET	2	2	2	2		
7	50413-371-000	ROD, STOPPER	1	1	1	1		
8	50414-371-000	HINGE, TOP SHELTER	1	1	1	1		
9	50416-371-000	PIN, TOP SHELTER HINGE	1	1	1	1		
10	50417-371-000	SPRING, TOP SHELTER	1	1	1	1		
11	50421-371-000	COLLAR, SHELTER SET	1	1	1	1		
12	50424-371-000	BUSH, TOP HINGE	2	2	2	2		
13	50426-371-000	BUSH, STOPPER ROD	1	1	1	1		
14	50428-371-000	WEATHERSTRIP, SHELTER	1	1	1	1		
15	50430-371-000ZA	SHELTER, TOP *R-6C-S*	1		1	1		
	50430-371-000ZB	SHELTER, TOP *PB-2C-S*	1		1			
	50430-371-000ZC	SHELTER, TOP *Y-34*			1		2002809	E,ED,F,G
					1			A,CM,DK,DM,U
	50440-371-980ZL	SHELTER, TOP *R-7C-C*		1				
	50430-371-000ZD	SHELTER, TOP *NH-1*				1		

1977.08.20

F-18

Fuel tank • Seat



B371-33A

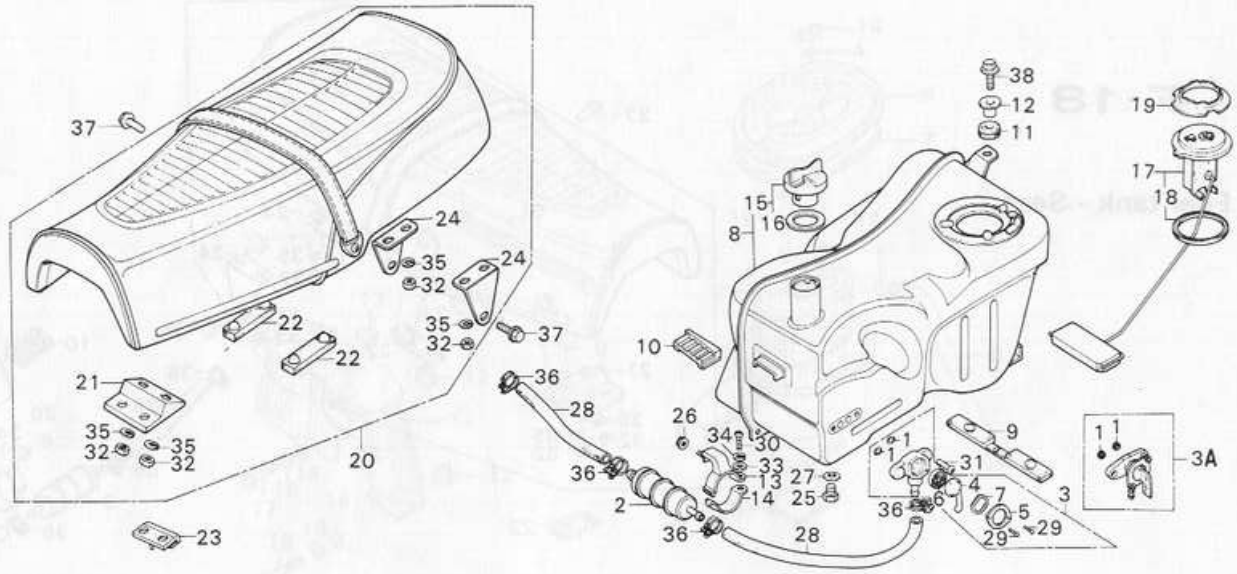
Service item	F.R.T.
FUEL TANK COMP.	1.5
FUEL UNIT ASSY.	0.2
•FUEL COCK ASSY.	
•FUEL STRAINER COMP.	
DOUBLE SEAT COMP	0.1
FUEL HOSE	0.1
*One or all	

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
1	16175-551-950	U-RING	2	2	2	2		
2	16900-371-004	STRAINER COMP., FUEL	1	1	1	1		
3	16950-371-005	COCK ASSY., FUEL	1		1			
	16950-371-980	COCK ASSY., FUEL		1				
3A	16950-371-015	COCK ASSY., FUEL				1		
4	16953-371-005	LEVER, COCK	1		1			
	16953-371-980	LEVER, COCK		1				
5	16954-371-005	COVER, COCK	1		1			
	16954-371-980	COVER, COCK		1				
6	16955-268-020	GASKET, COCK VALVE	1	1	1			
7	16960-268-010	SPRING, COCK LEVER	1	1	1			
8	17510-371-000ZA	TANK COMP., FUEL *NH-1*						
		17510-371-010ZA	1					
					1		2040165	
	17510-371-010ZA	TANK COMP., FUEL *NH-1*			1		2040166	DK,DM,E,ED,F,G,U
						1		
	17510-371-980	TANK COMP., FUEL		1				
9	17614-371-000	RUBBER A, FUEL TANK MOUNT	1	1	1	1		
10	17615-371-000	RUBBER B, FUEL TANK MOUNT	1	1	1	1		
11	17616-371-000	RUBBER C, FUEL TANK MOUNT	1	1	1	1		
12	17618-371-000	COLLAR, FUEL TANK SET	1	1	1	1		
13	17626-371-000	STAY A, STRAINER	1	1	1	1		
14	17628-371-000	STAY B, STRAINER	1	1	1			
						1	3018970	
15	17670-371-000	CAP COMP., FILLER	1		1	1		
	17670-371-980	CAP COMP., FILLER		1				
	17670-371-010	CAP COMP., FILLER				1	3018971	

1977.08.20

F-18

Fuel tank • Seat



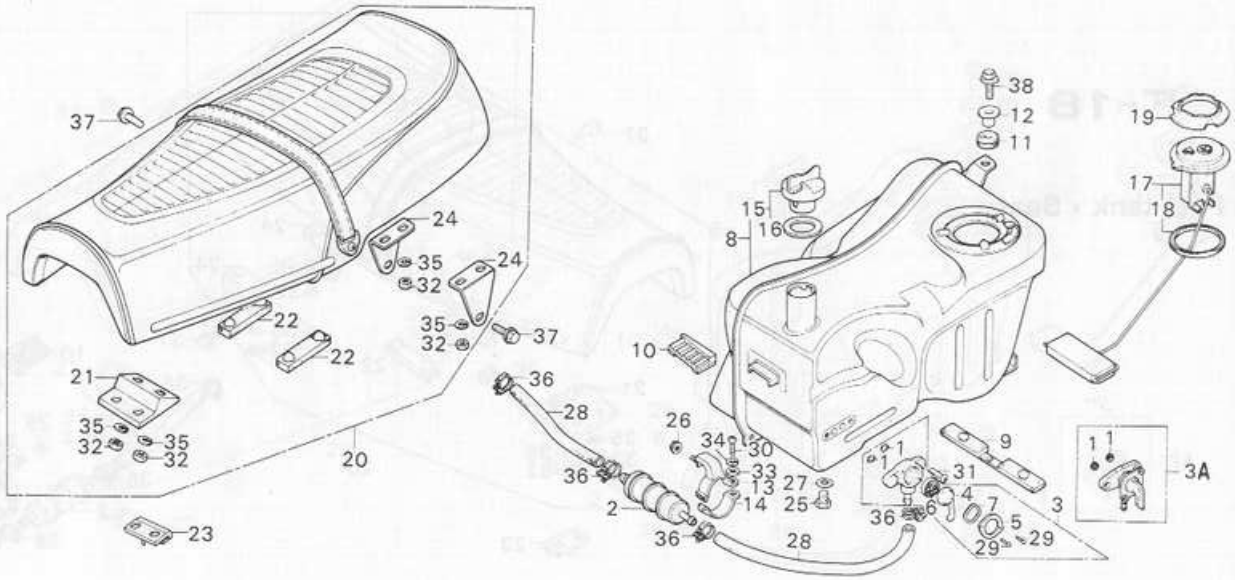
B371-33A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
		16	17682-634-003	PACKING, FUEL FILLER CAP	1	1	1			
								1	3018970	
			17631-096-700	PACKING, FUEL FILLER CAP				1	3018971	
		17	37800-371-008	FUEL UNIT ASSY.	1	1	1	1		
		18	37801-634-000	GASKET, BASE	1	1	1	1		
		19	37802-371-000	RETAINER, FUEL UNIT	1	1	1	1		
		20	77200-371-000	SEAT COMP., DOUBLE	1		1			
			77200-371-960	SEAT COMP., DOUBLE		1				ED,F,G
			77200-371-980	SEAT COMP., DOUBLE		1				A,CM,U
			77200-371-600	SEAT COMP., DOUBLE				1		E,F
			77200-371-660	SEAT COMP., DOUBLE				1		A,CM,DK,DM,ED,G,U
		21	77203-371-305	STAY, FR.	1	1	1	1		
		22	77205-292-010	RUBBER B, SEAT SETTING	2	2	2	2		
		23	77207-371-000	RUBBER, SEAT CUSHION	1	1	1	1		
		24	77207-371-305	STAY, RR.	2	2	2	2		
		25	90107-538-010	BOLT, DRAIN	1	1	1	1		
		26	90117-371-003	NUT, FLANGE, 5MM	1	1	1	1		
		27	90505-568-000	GASKET, DRAIN	1	1	1	1		
		28	91455-371-000	HOSE, FUEL, 5.5X150	2	2	2	2		
		29	93500-03006-0A	SCREW, PAN, 3X6	2		2			
			93500-03006-0B	SCREW, PAN, 3X6		2				
		30	93500-05010-0A	SCREW, PAN, 5X10	1	1	1	1		
		31	93500-06012-0G	SCREW, PAN, 6X12	2					
							2		2040165	
			93500-06012	SCREW, PAN, 6X12			2		2040166	DK,DM,E,ED,F,G,U
								2		
			91522-371-980	SCREW, PAN, 6X12		2				

1977.08.20

F-18

Fuel tank • Seat



B371-33A

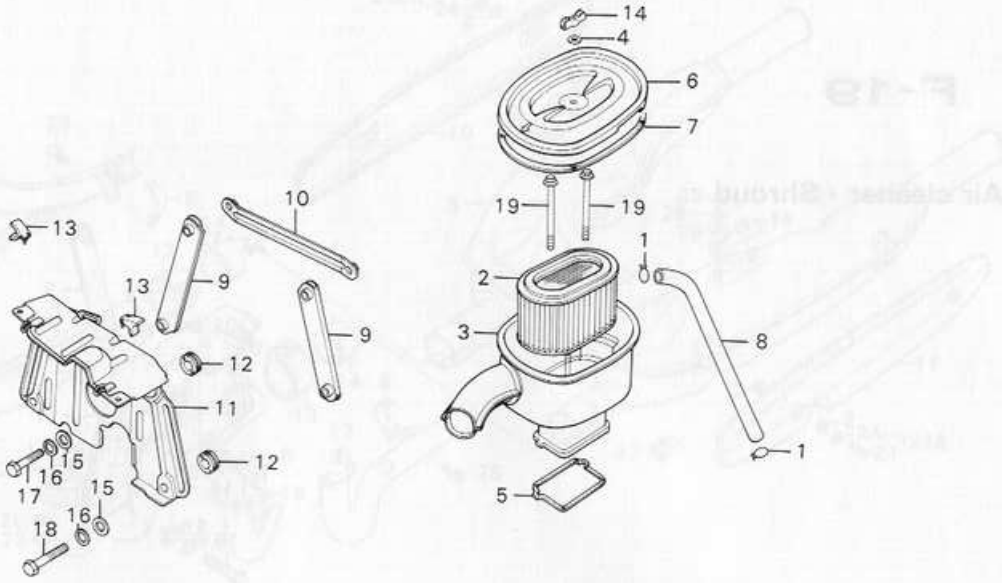
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2
		32	94001-06000	NUT, HEX., 6MM	6	6	6	6
		33	94101-05000	WASHER, PLAIN, 5MM	1	1	1	1
		34	94111-05000	WASHER, SPRING, 5MM	1	1	1	1
		35	94111-06000	WASHER, SPRING, 6MM	6	6	6	6
		36	95002-01120	CLIP A12, TUBE	4	4	4	4
		37	95700-08016-00	BOLT, FLANGE, 8X16	2		2	2
			91588-371-980	BOLT, FLANGE, 8X16		2		
		38	95700-08028-08	BOLT, FLANGE, 8X28	1	1	1	1

1977.08.20

Serial No. Area code

F-19

Air cleaner • Shroud



B371-34

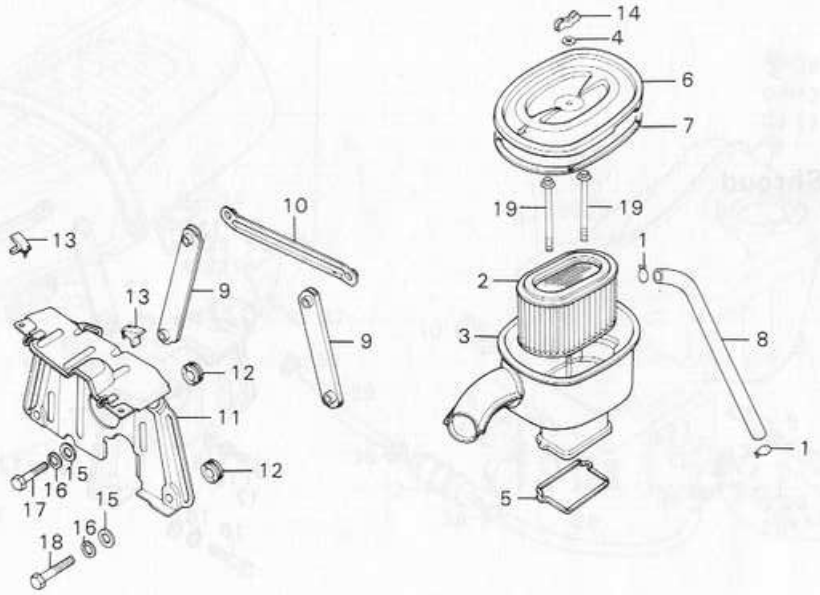
Service item	F.R.T.
SHROUD	0.9
AIR CLEANER CASE/BREATHER TUBE	0.4
AIR CLEANER ELEMENT	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	15772-551-000	CLIP, TUBE	2		2	2		
	15772-371-980	CLIP, BREATHER TUBE		2				
2	17211-371-003	ELEMENT, AIR CLEANER (TOYO)	1	1	1	1		
	17211-371-004	ELEMENT, AIR CLEANER (TOKYO)	1	1	1	1		
3	17212-371-000	CASE, AIR CLEANER	1	1				
					1		2040165	
	17212-371-010	CASE, AIR CLEANER			1		2040166	DK,DM,E,ED,F,G,U
						1		
4	17212-611-000	WASHER, AIR CLEANER	1			2		
					1		2040165	
					2		2040166	DK,DM,E,ED,F,G,U
	17212-371-980	WASHER, AIR CLEANER		1				
5	17221-371-000	PACKING, AIR CLEANER	1	1	1	1		
6	17231-371-000	COVER, AIR CLEANER	1	1				
					1		2040165	
	17231-371-010	COVER, AIR CLEANER			1		2040166	DK,DM,E,ED,F,G,U
						1		
7	17232-371-300	PACKING, AIR CLEANER COVER	1	1				
					1		2040165	
	17232-371-310	PACKING, AIR CLEANER COVER			1		2040166	DK,DM,E,ED,F,G,U
						1		
8	17278-371-000	TUBE A, BREATHER	1	1	1	1		
9	50353-371-000	ROD, TORQUE						
	50353-371-010		2					
					2		2040165	
	50353-371-010	ROD, TORQUE			2		2040166	DK,DM,E,ED,F,G,U
						2		
	50353-371-980	ROD, TORQUE		2				

1977.08.20

F-19

Air cleaner · Shroud



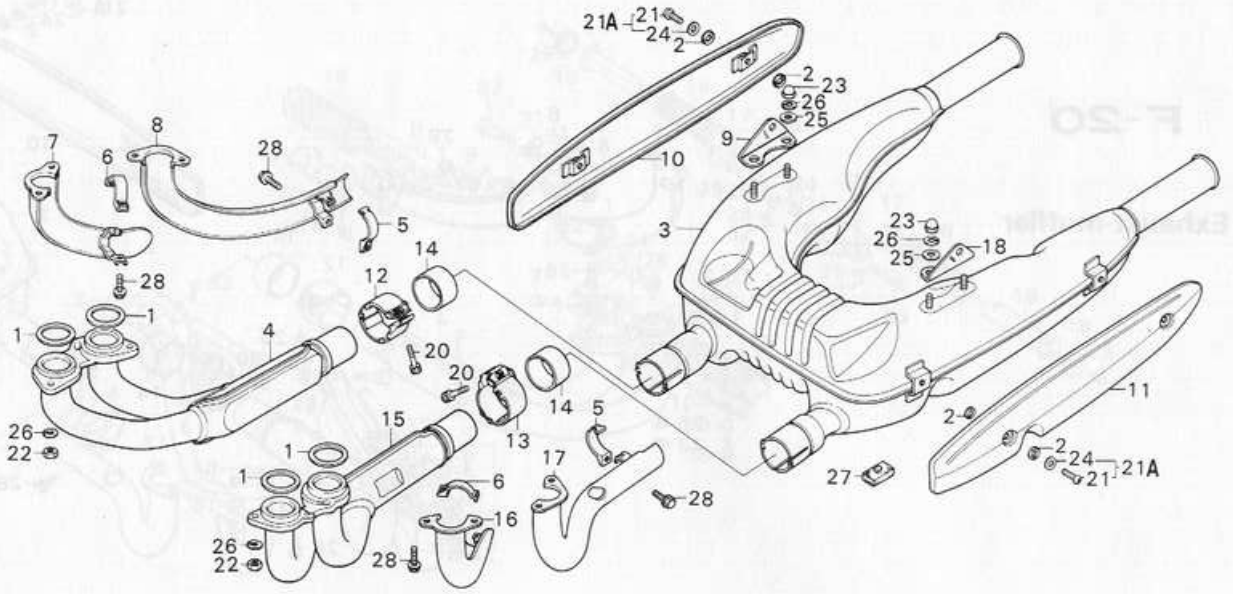
B371-34

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
		10	50361-371-000	BAR, CROSS	1	1	1	1		
		11	62401-371-000ZA	SHROUD *NH-1*	1		1	1		
			62401-371-980	SHROUD		1				
		12	62403-371-000	RUBBER, SHROUD MOUNT	4	4	4	4		
		13	62405-371-000	RUBBER, SHROUD SET	2	2	2	2		
		14	90203-611-000	NUT, AIR CLEANER COVER	1			2		
							1		2040165	
							2		2040166	DK,DM,E,ED,F,G,U
			90203-371-980	NUT, AIR CLEANER COVER		1				
		15	94101-10000	WASHER, PLAIN, 10MM	4		4	4		
			91556-371-980	WASHER, PLAIN, 10MM		4				
		16	94111-10000	WASHER, SPRING, 10MM	4		4	4		
			91564-371-980	WASHER, SPRING, 10MM		4				
		17	95300-10045-00	BOLT, HEX., 10X45	2		2	2		
			91512-371-980	BOLT, HEX., 10X45		2				
		18	95325-10050-00	BOLT, HEX., 10X50	2		2	2		
			91514-371-980	BOLT, HEX., 10X50		2				
		19	95700-06090-08	BOLT, FLANGE, 6X90	2	2	2	2		

1977.08.20

F-20

Exhaust muffler



8371-35A

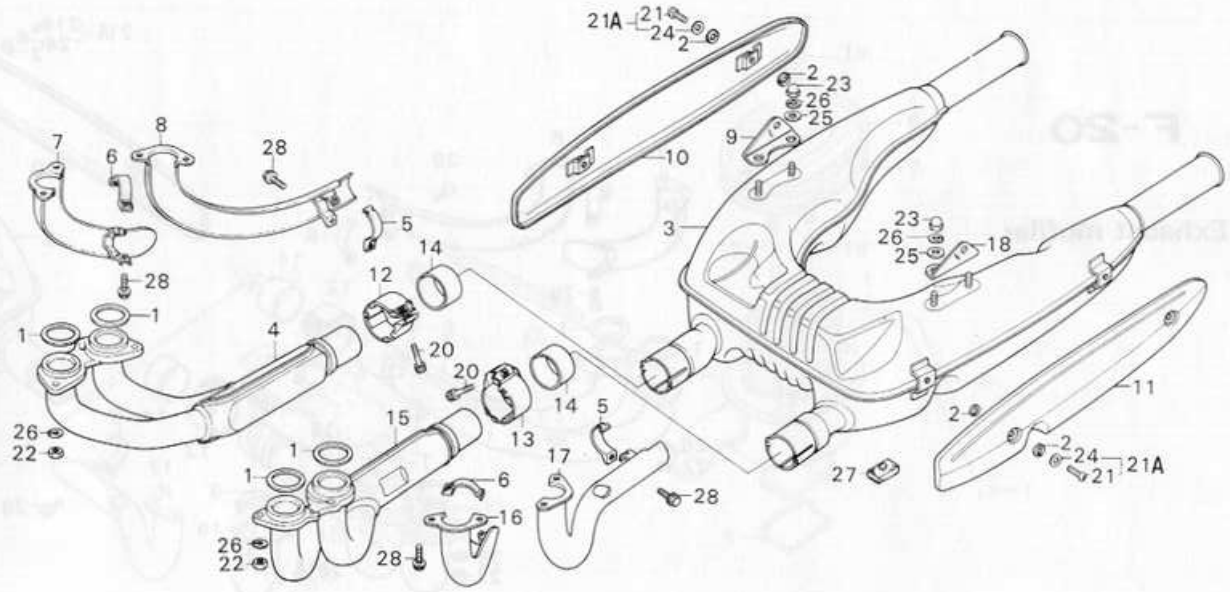
Service item	F.R.T.
MUFFLER COMP	0.5
MUFFLER BRACKET	0.3
•One or all	
EXHUST PIPE and its related parts	0.2
•Add 0.1	
MUFFLER PROTECTOR	0.1
•One or all	

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
1	18291-286-000	GASKET, EX. PIPE	4	4	4	4		
2	18292-329-000	PACKING, PROTECTOR	8	8	8	8		
3	18310-371-000	MUFFLER COMP.	1					
					1		2040165	
	18310-371-010	MUFFLER COMP.			1		2040166	DK,DM,E,ED,F,G,U
						1		
	18310-371-980	MUFFLER COMP.		1				
4	18320-371-000	PIPE, R. EX.	1					
					1		2040165	
	18320-371-010	PIPE, R. EX.			1		2040166	DK,DM,E,ED,F,G,U
						1		
	18320-371-980	PIPE, R. EX.		1				
5	18326-371-660	BAND A, EX. PIPE				2		
6	18327-371-660	BAND B, EX. PIPE				2		
7	18328-371-660	COVER COMP., R. FR. EX. PIPE				1		
8	18329-371-660	COVER COMP., R. RR. EX. PIPE				1		
9	18340-371-000	BRACKET, R. MUFFLER	1		1			
	18340-371-980	BRACKET, R. MUFFLER		1				
	18340-371-660	BRACKET, R. MUFFLER				1		
10	18350-371-000	PROTECTOR, R. MUFFLER	1		1	1		
	18350-371-980	PROTECTOR, R. MUFFLER		1				
11	18360-371-000	PROTECTOR, L. MUFFLER	1		1	1		
	18360-371-980	PROTECTOR, L. MUFFLER		1				
12	18371-371-300	BAND, R. MUFFLER	1		1	1		
	18371-371-980	BAND, R. MUFFLER		1				
13	18372-371-300	BAND, L. MUFFLER	1		1	1		
	18372-371-980	BAND, L. MUFFLER		1				
14	18391-292-300	PACKING, MUFFLER	2	2	2	2		

1977.08.20

F-20

Exhaust muffler



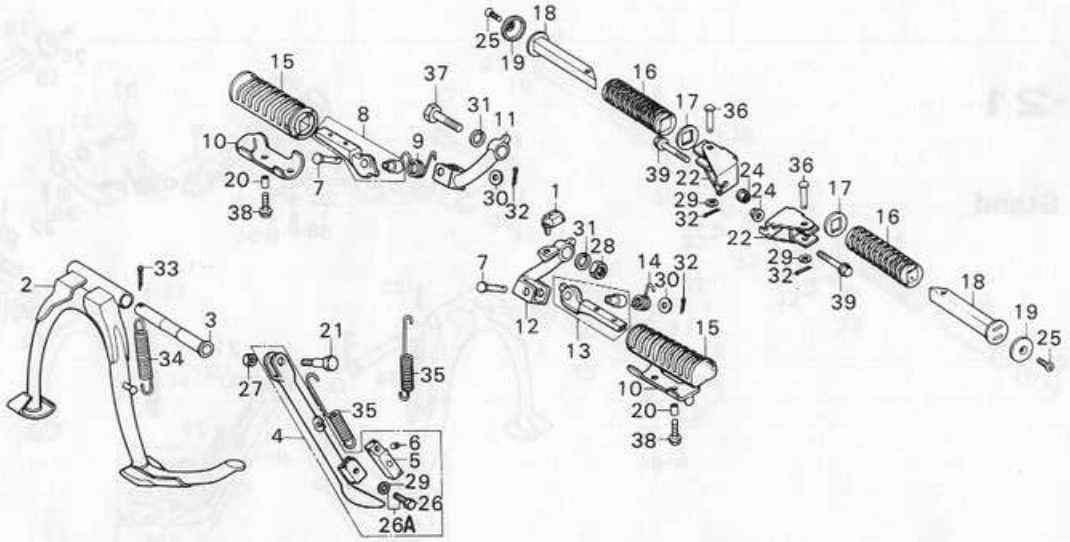
8371-35A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
		15	18420-371-000	PIPE, L. EX.	1				2040165	
						1				
			18420-371-010	PIPE, L. EX.		1			2040166	DK,DM,E,ED,F,G,U
								1		
			18420-371-980	PIPE, L. EX.		1				
		16	18428-371-660	COVER COMP., L. FR. EX. PIPE				1		
		17	18429-371-660	COVER COMP., L. RR. EX. PIPE				1		
		18	18440-371-000	BRACKET, L. MUFFLER	1		1			
			18440-371-980	BRACKET, L. MUFFLER		1				
			18440-371-660	BRACKET, L. MUFFLER				1		
		20	90185-371-000	BOLT, HEX. SOCKET, 8X32	2	2	2	2		
		21	93500-06012	SCREW, PAN, 6X12	4		4	4		
		21A	91525-371-980	SCREW-WASHER, 6X12		4				
		22	94001-08000-0S	NUT, HEX., 8MM	8		8	8		
			91531-371-980	NUT, HEX., 8MM		8				
		23	94021-08220-0S	NUT, CAP, 8MM	4		4	4		
			91542-371-980	NUT, CAP, 8MM		4				
		24	94101-06000	WASHER, PLAIN, 6MM	4		4	4		
		25	94101-08200	WASHER, PLAIN, 8MM	4		4	4		
			90082-371-980	WASHER, PLAIN, 8MM		4				
		26	94111-08000	WASHER, SPRING, 8MM	12		12	12		
			91563-371-980	WASHER, SPRING, 8MM		12				
		27	95011-64000	RUBBER D, STAND STOPPER	1	1	1	1		
		28	95700-06016-00	BOLT, FLANGE, 6X16				4		

1977.08.20

F-21

Step • Stand



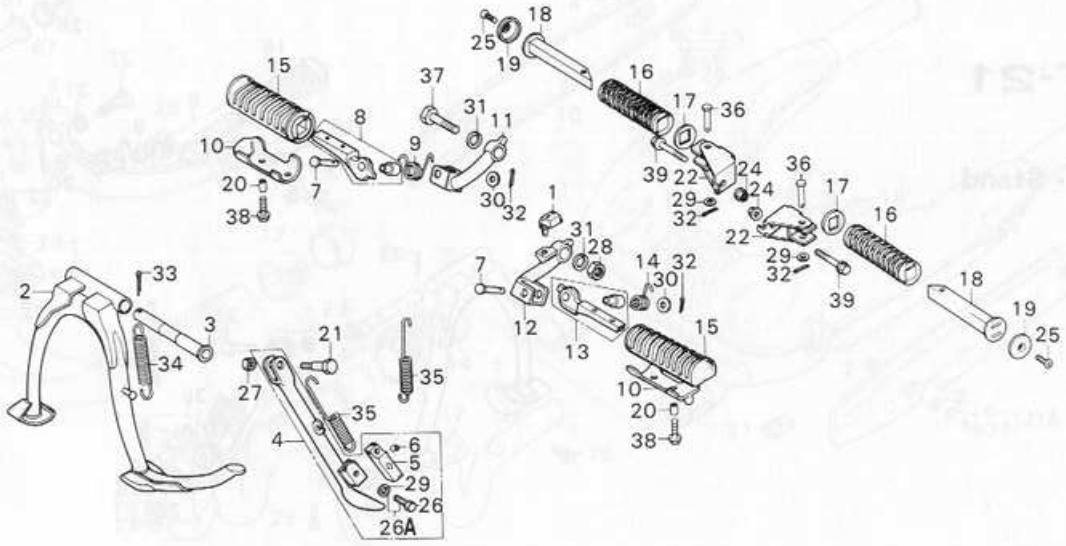
Service item	F.R.T.
MAIN STAND/MAIN STAND PIVOT PIPE	0.5
SIDE STAND BAR ASSY.	0.2
STAND RUBBER	0.1
•MAIN STAND SPRING	
•SIDE STAND SPRING	
•STEP ARM and its related parts	
•PILLION STEP and its related parts	

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.		Area code
1	28310-371-000	RUBBER, KICK STOPPER	1	1	1	1			
2	50500-371-000	STAND, MAIN	1						
					1			2040165	
	50500-371-010	STAND, MAIN			1		2040166		DK,DM,E,ED,F,G,U
						1			
	50500-371-980	STAND, MAIN		1					
3	50526-300-000	PIPE, MAIN STAND PIVOT	1	1	1	1			
4	50540-371-000	BAR ASSY., SIDE STAND	1						
					1			2012110	A,CM,DK,DM,E,ED,F,U
	50540-371-010	BAR ASSY., SIDE STAND			1		2012111		A,CM,DK,DM,E,ED,F,U
						1			A,CM,DK,DM,E,ED,F,U
	50540-371-980	BAR ASSY., SIDE STAND		1					A,CM,ED,F,U
	50540-371-610	BAR ASSY., SIDE STAND			1			2012110	G
	50540-371-611	BAR ASSY., SIDE STAND			1		2012111		G
						1			G
	50540-371-960	BAR ASSY., SIDE STAND		1					G
5	50548-356-700	RUBBER, STAND	1	1	1	1			
6	50549-356-700	COLLAR, STAND RUBBER SETTING	1	1	1	1			
7	50603-033-000	PIN, STEP BAR JOINT	2		2				
	50603-371-980	PIN, STEP BAR JOINT		2					
	50603-371-660	PIN, STEP BAR JOINT				2			
8	50616-369-670B	ARM COMP., R. STEP	1	1					
					1			2040165	
	50616-371-0008	ARM COMP., R. STEP			1		2040166		DK,DM,E,ED,F,G,U
						1			
9	50617-300-670	SPRING, R. STEP RETURN	1		1	1			
	50617-371-980	SPRING, R. STEP RETURN		1					
10	50619-375-000	STOPPER, STEP RUBBER	2	2	2	2			

1977.08.20

F-21

Step · Stand



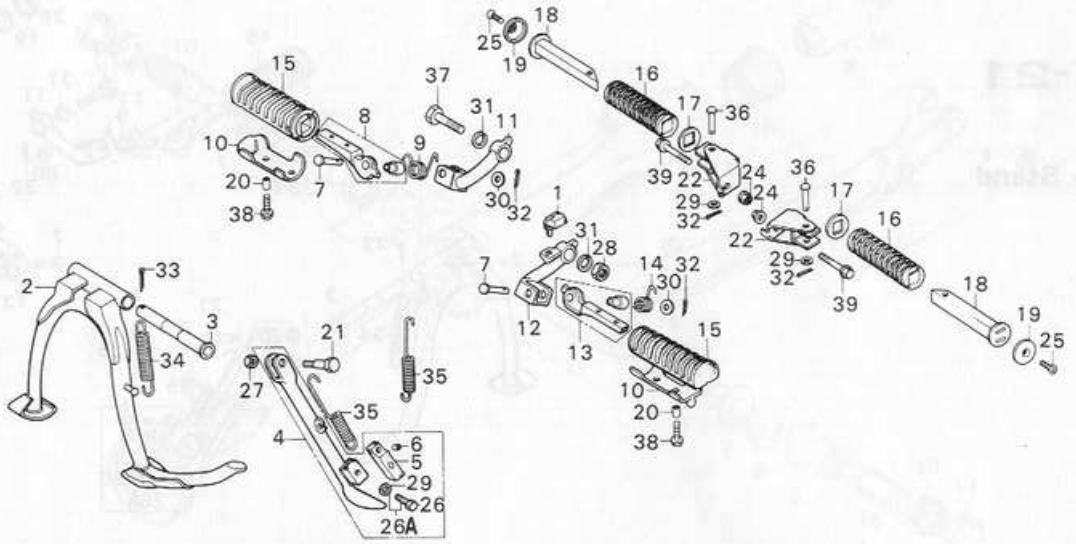
8371-36

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.		Area code
		11	50630-371-000	BRACKET, R. STEP	1	1	1	1			
		12	50640-371-000	BRACKET, L. STEP	1	1	1	1			
		13	50642-369-670B	ARM COMP., L. STEP	1	1					
							1			2040165	
			50642-371-000B	ARM COMP., L. STEP			1		2040166		DK,DM,E,ED,F,G,U
								1			
		14	50644-300-670	SPRING, L. STEP RETURN	1		1	1			
			50644-371-980	SPRING, L. STEP RETURN		1					
		15	50661-369-000	RUBBER, STEP	2	2	2	2			
		16	50710-377-000	RUBBER, PILLION STEP	2	2	2				
			50716-371-660	RUBBER, PILLION STEP				2			
		17	50712-377-000	WASHER, PILLION STEP	2		2				
			50712-371-980	WASHER, PILLION STEP		2					
			50712-371-660	WASHER, PILLION STEP				2			
		18	50715-377-000	BAR, PILLION STEP	2		2				
			50715-371-980	BAR, PILLION STEP		2					
			50715-371-660	BAR, PILLION STEP				2			
		19	50717-371-980	COVER, PILLION STEP		2					
			50717-371-660	COVER, PILLION STEP				2			
		20	84706-286-000	COLLAR, NUMBER BRACKET SETTING	4	4	4	4			
		21	90108-371-000	SCREW, SIDE STAND PIVOT	1						A
							1			2016000	A
			90108-371-610	SCREW, SIDE STAND PIVOT			1		2016001		A
							1				CM,DK,DM,E,ED,F,G,U
					1			1			DK,DM,U
								1			A,CM,E,ED,F,G
			90108-371-980	SCREW, SIDE STAND		1					
		22	90167-371-000	BRACKET, PILLION STEP	2		2				

1977.08.20

F-21

Step • Stand

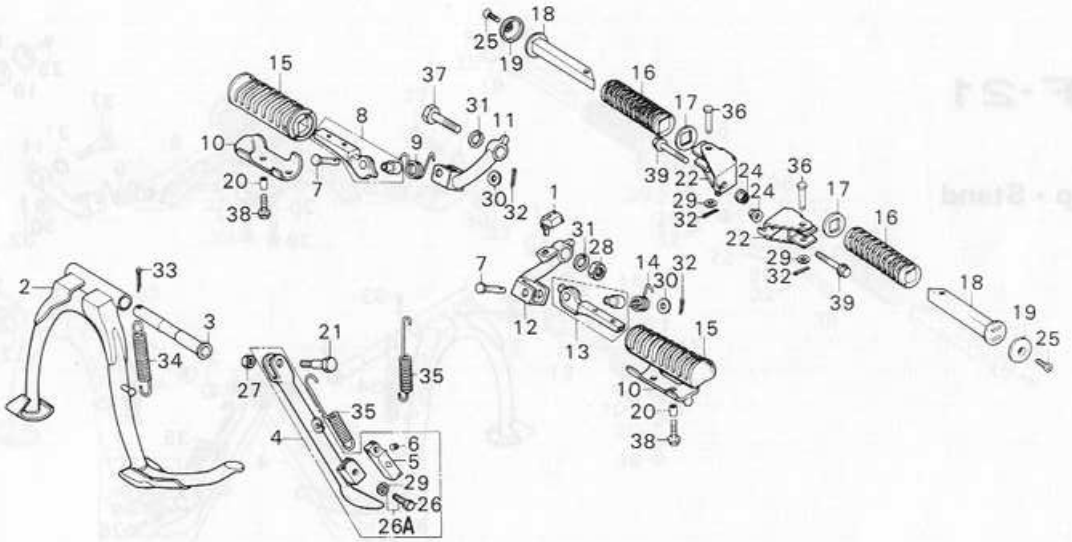


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
			90167-371-660	BRACKET, PILLION STEP				2		
			90167-371-980	BRACKET, PILLION STEP		2				
		24	90201-329-000	NUT, FLANGE, 10MM	2	2	2	2		
		25	91524-371-980	SCREW, OVAL, 4X12		2				
			93700-04012-0B	SCREW, OVAL, 4X12				2		
		26	92000-06028	BOLT, HEX., 6X28	1		1	1		
		26A	91516-371-980	BOLT-WASHER, 6X28		1				
		27	94001-10000-0S	NUT, HEX., 10MM	1					A
							1		2016000	A
			90324-001-810	NUT, RR. CUSHION UNDER SETTING			1		2016001	A
							1			CM,DK,DM,E,ED,F,G,U
					1	1		1		DK,DM,U
						1		1		A,CM,E,ED,F,G
		28	94001-12000-0S	NUT, HEX., 12MM	1		1			
			91544-371-980	NUT, CAP, 12MM		1				
			94021-12020-0S	NUT, CAP, 12MM				1		
		29	94101-06000	WASHER, PLAIN, 6MM	3		3	3		
			91550-371-980	WASHER, PLAIN, 6MM		2				
		30	94101-08000	WASHER, PLAIN, 8MM	2		2	2		
			90082-371-980	WASHER, PLAIN, 8MM		2				
		31	94111-12000	WASHER, SPRING, 12MM	2		2	2		
			91565-371-980	WASHER, SPRING, 12MM		2				
		32	94201-16150	PIN, SPLIT, 1.6X15	4	4	4	4		
		33	94201-25250	PIN, SPLIT, 2.5X25	1	1	1	1		
		34	95014-71701	SPRING G, MAIN STAND	1		1	1		
			91571-371-980	SPRING C, MAIN STAND		1				
		35	95014-72401	SPRING D, SIDE STAND	1		1	1		A,CM,DK,DM,E,ED,F,U
			91570-371-960	SPRING A, SIDE STAND		2				G

1977.08.20

F-21

Step • Stand

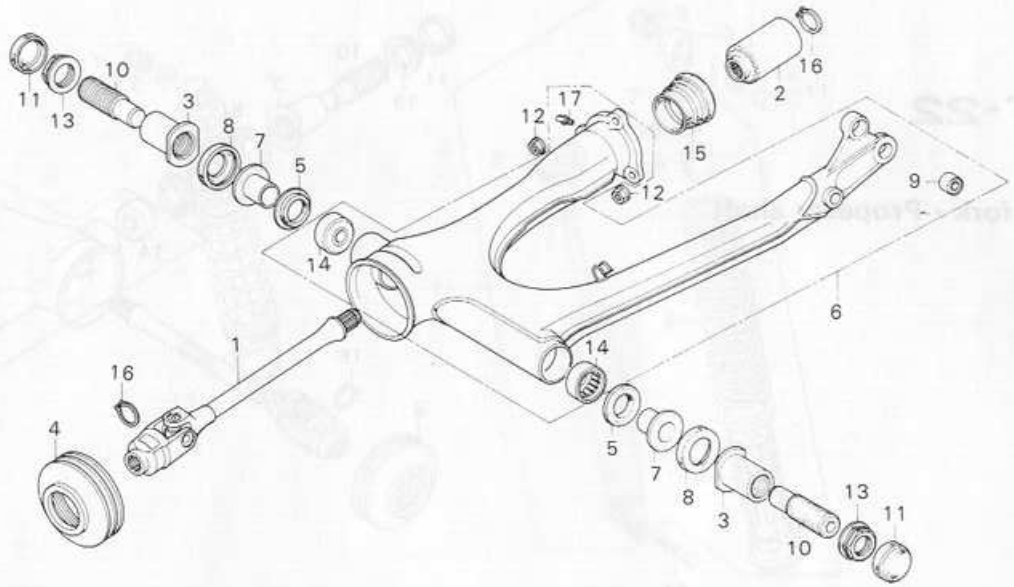


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
			91570-371-980	SPRING D, SIDE STAND		1				A,CM,ED,F,U
			95014-72102	SPRING A, SIDE STAND			2	2		G
		36	95015-82000	PIN 8, PILLION STEP	2		2			
			91572-371-980	PIN 8, PILLION STEP		2				
			50714-371-660	PIN 8, PILLION STEP				2		
		37	95300-12040-00	BOLT, HEX., 12X40	1		1	1		
			91513-371-980	BOLT, HEX., 12X40		1				
		38	95700-06018-00	BOLT, FLANGE, 6X18	4	4	4	4		
		39	95700-10040-00	BOLT, FLANGE, 10X40	2		2	2		
			91589-371-980	BOLT, FLANGE, 10X40		2				

1977.08.20

F-22

Rear fork • Propeller shaft



B371-37

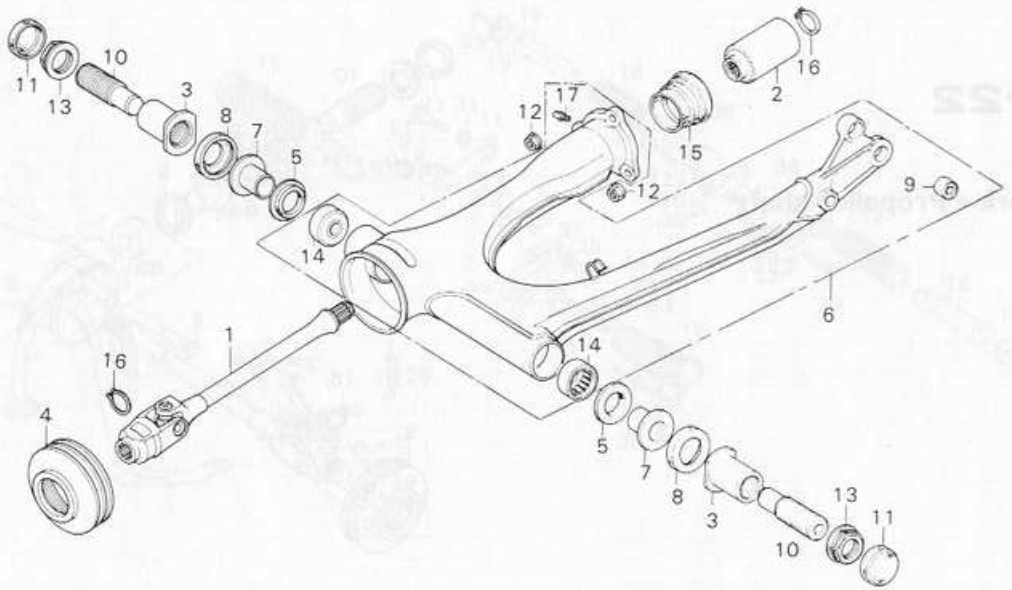
Service item	F.R.T.
BK2518L BEARING	1.2
•One or all	
REAR DAMPER BUSH	1.1
•PROPELLER SHAFT COMP.	
FORK PIVOT NUT	1.1
•Add 0.1	
REAR FORK ASSY./PIVOT COLLAR	1.0
PROPELLER SHAFT JOINT	0.6

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	40200-371-000	SHAFT COMP., PROPELLER	1	1	1	1		
2	40210-371-003	JOINT, PROPELLER SHAFT	1	1	1	1		
3	50197-371-300	NUT, FORK PIVOT	2	2	2	2		
4	52105-371-000	BOOT, JOINT	1	1	1	1		
5	52109-371-000	BUSH, PIVOT THRUST	2	2	2	2		
6	52120-371-305	FORK ASSY., RR.	1					
					1			2002808 E,ED,F,G
	52120-371-315	FORK ASSY., RR.			1		2002809	2019697 E,ED,F,G
					1			2019697 A,CM,DK,DM,U
	52120-371-325	FORK ASSY., RR.			1		2019698	
						1		
	52120-371-980	FORK ASSY., RR.		1				
7	52141-371-000	COLLAR, PIVOT	2	2	2	2		
8	52145-371-000	COVER, PIVOT DUST	2	2	2	2		
9	52451-357-000	BUSH, RR. DAMPER	1	1	1	1		
10	90121-371-000	BOLT, PIVOT	2					
					2			2010663
	90121-371-010	BOLT, PIVOT			2		2010664	
				2		2		
11	90303-371-000	CAP, LOCK NUT	2	2	2	2		
12	90308-357-000	NUT, HEX., 10MM	3		3	3		
	90308-371-980	NUT, HEX., 10MM		3				
13	90354-371-000	NUT, LOCK, 23MM	2					
					2			2010663
	90354-371-010	NUT, LOCK, 23MM			2		2010664	
				2		2		
14	91071-371-003	BEARING BK2518L (TOYO)	2	2	2	2		

1977.08.20

F-22

Rear fork • Propeller shaft



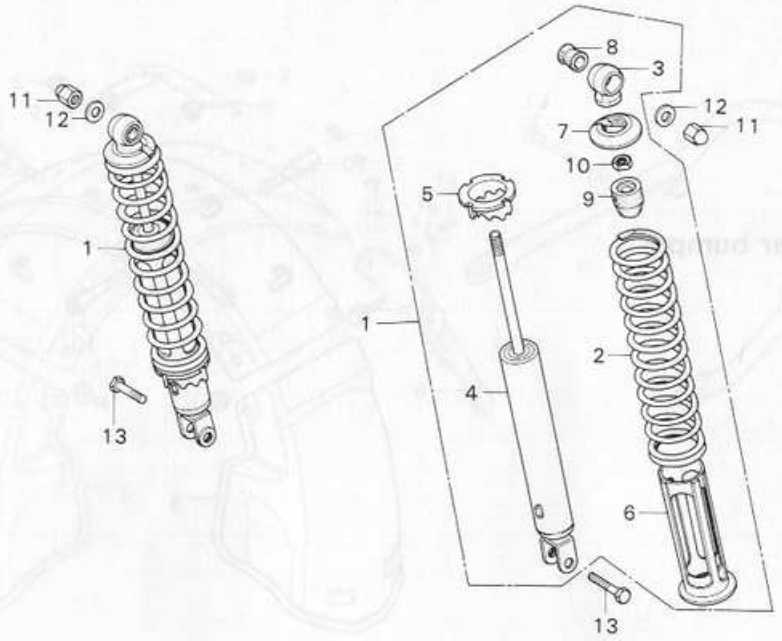
8371-37

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
		15	91267-371-003	OIL SEAL, 43X67X32		1	1	1		A,CM,DK,DM,U
						1		1		E,ED,F,G
							1		2002809	E,ED,F,G
		16	94510-20000	CIR CLIP, EXTERNAL, 20	2	2	2	2		
		17	96201-10000	NIPPLE, GREASE, A.T6		1	1	1		A,CM,DK,DM,U
						1		1		E,ED,F,G
							1		2002809	E,ED,F,G

1977.08.20

F-23

Rear cushion



B371-38

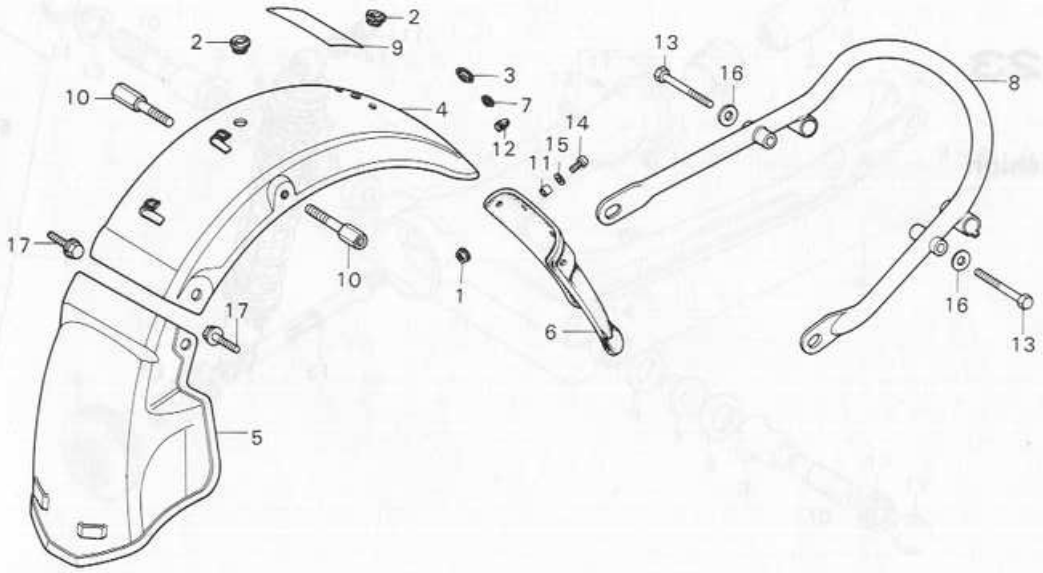
Service item	F.R.T.
REAR CUSHION ASSY.	0.1
REAR CUSHION SPRING and its related parts	0.3

Ref. No.	Part No..	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
1	52400-371-003	CUSHION ASSY., RR.	2		2	2		A,CM,DK,DM,U
	52400-371-980	CUSHION ASSY., RR.		2				A,CM,U
	52400-371-961	CUSHION ASSY., RR.		2				ED,F,G
	52400-371-611	CUSHION ASSY., RR.			2	2		E,ED,F,G
2	52401-371-000	SPRING, RR. CUSHION	2		2	2		
	52401-371-980	SPRING, RR. CUSHION		2				
3	52403-371-003	JOINT COMP., UPPER (SHOWA)	2		2	2		
	52403-371-980	JOINT COMP., UPPER		2				
4	52410-371-003	DAMPER COMP., RR.	2		2	2		A,CM,DK,DM,U
	52410-371-980	DAMPER COMP., RR.		2				A,CM,U
	52410-371-961	DAMPER COMP., RR.		2				ED,F,G
	52410-371-611	DAMPER COMP., RR.			2	2		E,ED,F,G
5	52422-371-003	ADJUSTER, SPRING (SHOWA)	2		2	2		
	52422-371-980	ADJUSTER, SPRING		2				
6	52458-371-003	GUIDE, SPRING	2	2	2	2		
7	52459-371-003	SEAT, SPRING UPPER (SHOWA)	2		2	2		
	52459-371-980	SEAT, SPRING UPPER		2				
8	52484-292-000	RUBBER, JOINT	2	2	2	2		
9	52517-385-000	RUBBER, STOPPER	2	2	2	2		
10	90301-385-003	NUT, HEX., 11MM	2	2	2	2		
11	90309-315-000	NUT, RR. CUSHION UPPER	2		2	2		
	90309-371-980	NUT, RR. CUSHION UPPER		2				
12	90521-292-000	WASHER, 10.3MM	2		2	2		
	90521-371-980	WASHER, 10.3MM		2				
13	93200-10032-08	BOLT, HEX., 10X32	2		2	2		
	91511-371-980	BOLT, HEX., 10X32		2				

1977.08.20

F-24

Rear fender · Rear bumper



B371-39

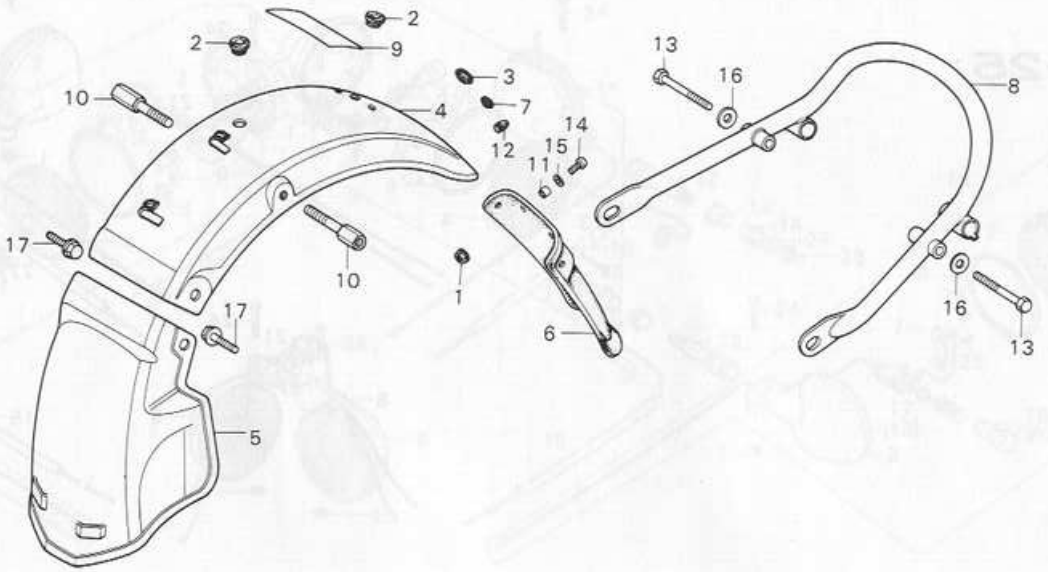
Service item	F.R.T.
REAR FENDER A.	0.5
REAR FENDER B.	0.3
•REAR BUMPER	
REAR FENDER MUDGUARD	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	18362-720-000	NUT, FLANGE, 6MM		4	4	4		ED
2	32983-011-000	GROMMET, WIRE CORD	2	2	2	2		
3	70548-605-000	GROMMET, RR. INNER PANEL		1	1	1		E,ED,F,G
4	80100-371-000	FENDER A, RR.	1		1	1		A,CM,DK,DM,U
	80100-371-980	FENDER A, RR.		1				A,CM,U
	80100-371-960	FENDER A, RR.		1				ED,F,G
	80100-371-610	FENDER A, RR.			1			E,ED,F,G
	80100-371-611	FENDER A, RR.				1		E,ED,F,G
5	80101-371-000	FENDER B, RR.	1	1	1	1		
6	80121-323-630	MUDGUARD, RR. FENDER		1	1	1		ED
7	80124-351-000	PLUG, RR. FENDER		8	8	4		E,F,G
				4	4			ED
8	84101-371-000	BUMPER, RR.	1					
					1		2040165	A,CM,DK,DM,E,ED,F,U
	84101-371-010	BUMPER, RR.			1		2040166	DK,DM,E,ED,F,U
						1		A,CM,DK,DM,U
	84101-371-610	BUMPER, RR.			1	1		G
						1		E,ED,F
	84101-371-980	BUMPER, RR.		1				A,CM,ED,F,U
	84101-371-960	BUMPER, RR.		1				G
9	87505-371-671	MARK, TIRE CAUTION	1					A
	87505-371-610	MARK, TIRE CAUTION	1	1	1	1		DK,DM,E,ED,F,G,U
	87505-371-770	MARK, TIRE CAUTION		1	1	1		A,CM
10	90102-371-000	BOLT, FENDER SETTING	2		2	2		
	90102-371-980	BOLT, FENDER SETTING		2				
11	90325-323-630	COLLAR, RR. MUDGUARD		4	4	4		ED
12	90899-323-610	PLUG, CONE		1	1			E,ED,F,G
13	93000-08040-08	BOLT, HEX., 8X40	2		2	2		A,CM,DK,DM,E,ED,F,U

1977.08.20

F-24

Rear fender · Rear bumper



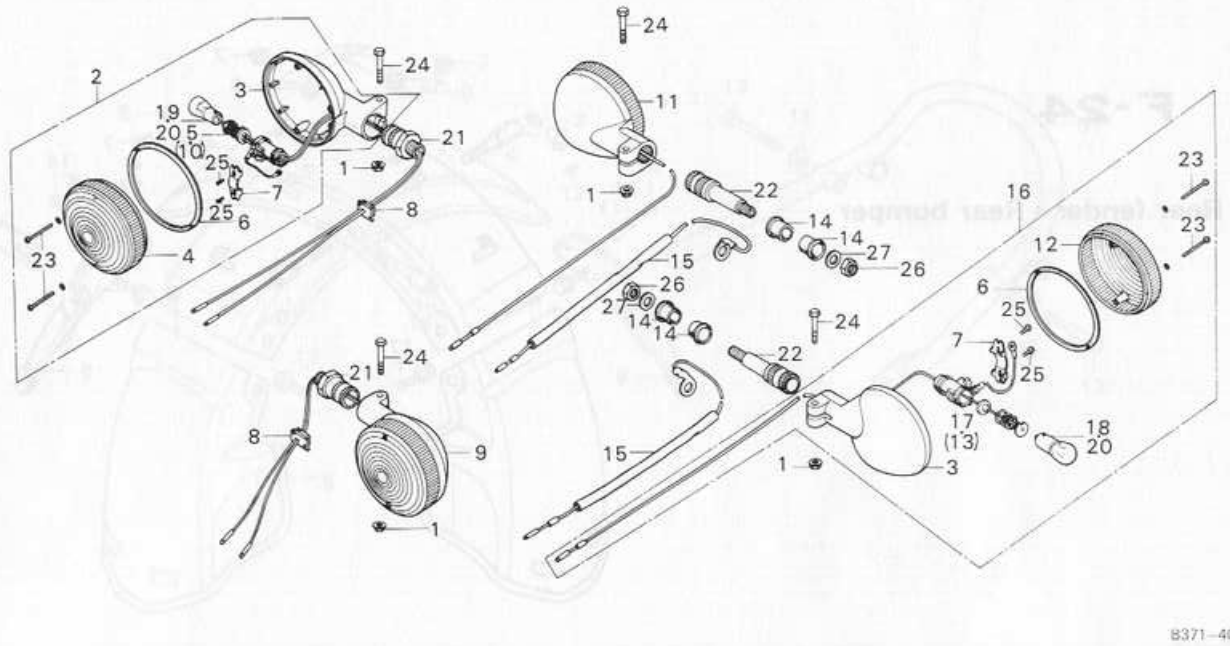
8371-39

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
			91505-371-960	BOLT, CAP, 8X40		2				G
			91510-371-980	BOLT, HEX., 8X40		2				A,CM,ED,F,U
			92600-08040-08	BOLT, CAP, 8X40			2	2		G
		14	93500-06020	SCREW, PAN, 6X20			4	4		ED
			91520-371-900	SCREW, PAN, 6X20		4				ED
		15	94101-06000	WASHER, PLAIN, 6MM			4	4		ED
			91550-371-980	WASHER, PLAIN, 6MM		4				ED
		16	94101-08200	WASHER, PLAIN, 8MM	2		2	2		
			90082-371-980	WASHER, PLAIN, 8MM		2				
		17	95700-08014-08	BOLT, FLANGE, 8X14	2	2	2	2		

1977.08.20

F-25

Winker



8371-40

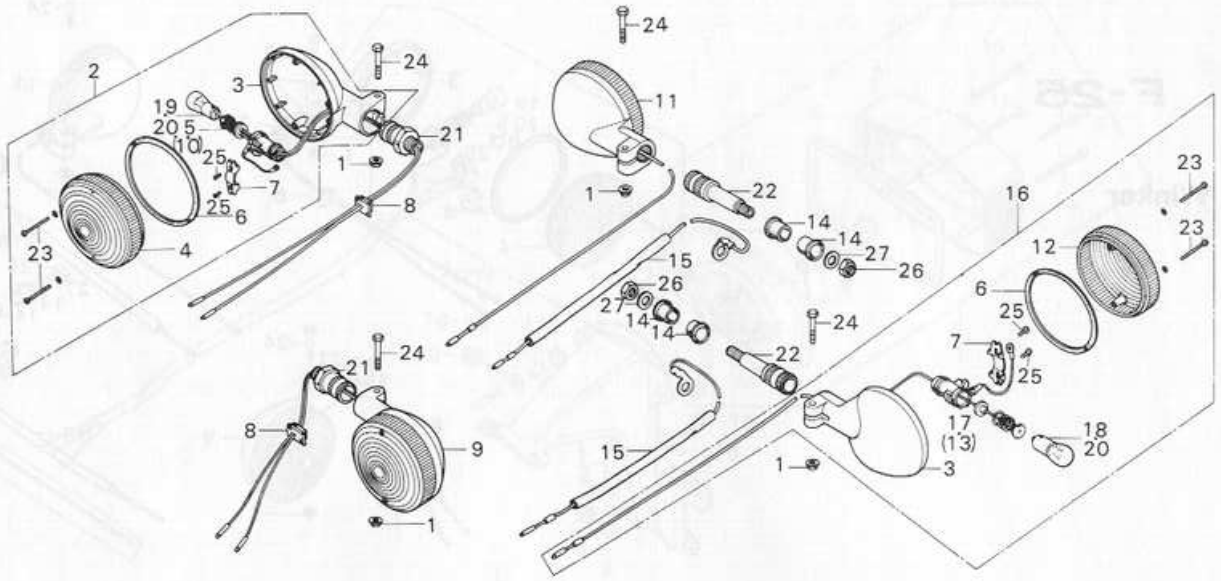
Service item	F.R.T.
FRONT WINKER ASSY. and its related parts	0.3
*Add 0.2 at front winker	
REAR WINKER ASSY. and its related parts	0.2
*Add 0.1	
WINKER '.ENS/BULB	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
1	18362-720-000	NUT, FLANGE, 6MM	4	4	4	4		
2	33400-377-671	WINKER ASSY., R. FR.	1		1	1		A,CM
	33400-390-003	WINKER ASSY., R. FR.	1		1	1		DK,DM,U
	33400-371-601	WINKER ASSY., R. FR.			1	1		E,ED,F,G
	33400-371-951	WINKER ASSY., R. FR.		1				ED,F,G
	33400-371-981	WINKER ASSY., R. FR.		1				A,CM
	33400-371-911	WINKER ASSY., R. FR.		1				U
3	33401-377-671	BASE, R. FR. WINKER	4		4	4		A,CM
	33401-371-951	BASE, WINKER		4				ED,F,G,U
	33401-371-981	BASE, WINKER		4				A,CM
	33401-390-003	BASE, R. FR. WINKER	4		4	4		DK,DM,E,ED,F,G,U
4	33402-377-671	LENS, FR. WINKER	2	2	2	2		
5	33405-377-671	SOCKET COMP., R. FR. WINKER	1	1	1	1		A,CM
	33605-377-671	SOCKET COMP., R.	1	1	1	1		DK,DM,E,ED,F,G,U
6	33406-377-671	PACKING, WINKER LENS	4	4	4	4		
7	33407-377-671	HOLDER, FR. WINKER SOCKET	4	4	4	4		A,CM,DK,DM,U
	33407-371-601	HOLDER, FR. WINKER SOCKET		4	4	4		E,ED,F,G
8	33421-371-000	GROMMET, WINKER CORD	2	2	2	2		
9	33450-377-671	WINKER ASSY., L. FR.	1		1	1		A,CM
	33450-390-003	WINKER ASSY., L. FR.	1		1	1		DK,DM,U
	33450-371-601	WINKER ASSY., L. FR.			1	1		E,ED,F,G
	33450-371-951	WINKER ASSY., L. FR.		1				ED,F,G
	33450-371-981	WINKER ASSY., L. FR.		1				A,CM
	33450-371-911	WINKER ASSY., L. FR.		1				U
	33450-390-003	WINKER ASSY., L. FR.				1		DK,DM,U
10	33455-377-671	SOCKET COMP., L. FR. WINKER	1	1	1	1		A,CM
	33655-377-671	SOCKET COMP., L.	1	1	1	1		DK,DM,E,ED,F,G,U
11	33600-377-671	WINKER ASSY., R. RR.	1		1	1		A,CM

1977.08.20

F-25

Winker



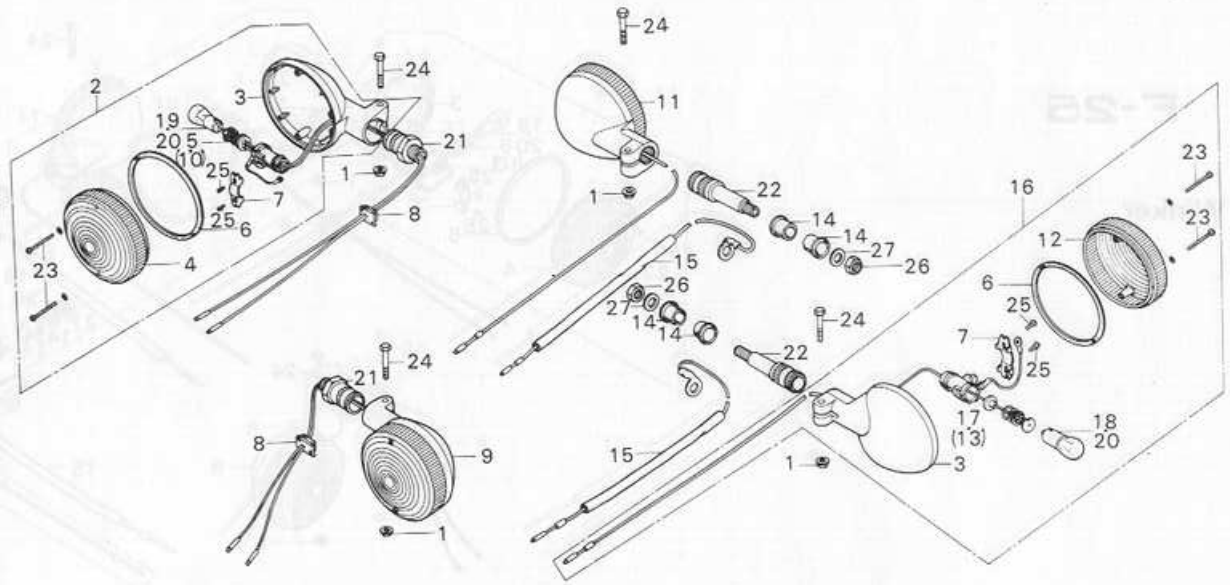
B371-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
			33400-390-003	WINKER ASSY., R. FR.	1		1	1		DK,DM,U
			33600-371-601	WINKER ASSY., R. RR.			1			E,ED,F,G
			33600-371-951	WINKER ASSY., R. RR.		1				ED,F,G
			33600-371-981	WINKER ASSY., R. RR.		1				A,CM
			33400-371-911	WINKER ASSY., R. FR.		1				U
			33600-371-602	WINKER ASSY., R. RR.				1		E,ED,F,G
		12	33602-371-601	LENS, RR. WINKER		2	2	2		E,ED,F,G
			33402-377-671	LENS, FR. WINKER	2	2	2	2		A,CM,DK,DM,U
		13	33605-377-671	SOCKET COMP., R.	1	1	1	1		A,CM,DK,DM,U
			33605-374-671	SOCKET COMP., R. RR. WINKER		1	1			E,ED,F,G
			33610-371-601	SOCKET COMP., R. RR.				1		E,ED,F,G
		14	33606-371-000	RUBBER, RR. WINKER MOUNT	4	4	4	4		A,CM,DK,DM,U
						4	4			E,ED,F
		15	33620-371-000	CORD, WINKER EARTH	2	2	2	2		A,CM,DK,DM,U
						2	2			E,ED,F
		16	33650-377-671	WINKER ASSY., L. RR.	1		1	1		A,CM
			33450-390-003	WINKER ASSY., L. FR.	1		1	1		DK,DM,U
			33650-371-601	WINKER ASSY., L. RR.			1			E,ED,F,G
			33650-371-602	WINKER ASSY., L. RR.				1		E,ED,F,G
			33650-371-951	WINKER ASSY., L. RR.		1				ED,F,G
			33650-371-981	WINKER ASSY., L. RR.		1				A,CM
			33450-371-911	WINKER ASSY., L. FR.		1				U
		17	33655-377-671	SOCKET COMP., L.	1	1	1	1		A,CM,DK,DM,U
			33655-374-671	SOCKET COMP., L. RR. WINKER		1	1			E,ED,F,G
			33660-371-601	SOCKET COMP., L. RR.				1		E,ED,F,G
		18	34905-268-671	BULB, WINKER (12V 23W)	2	2	2	2		A,CM,DK,DM,U
		19	34906-313-671	BULB, TAIL & STOP LIGHT (12V 23/8W)	2	2	2	2		A,CM

1977.08.20

F-25

Winker

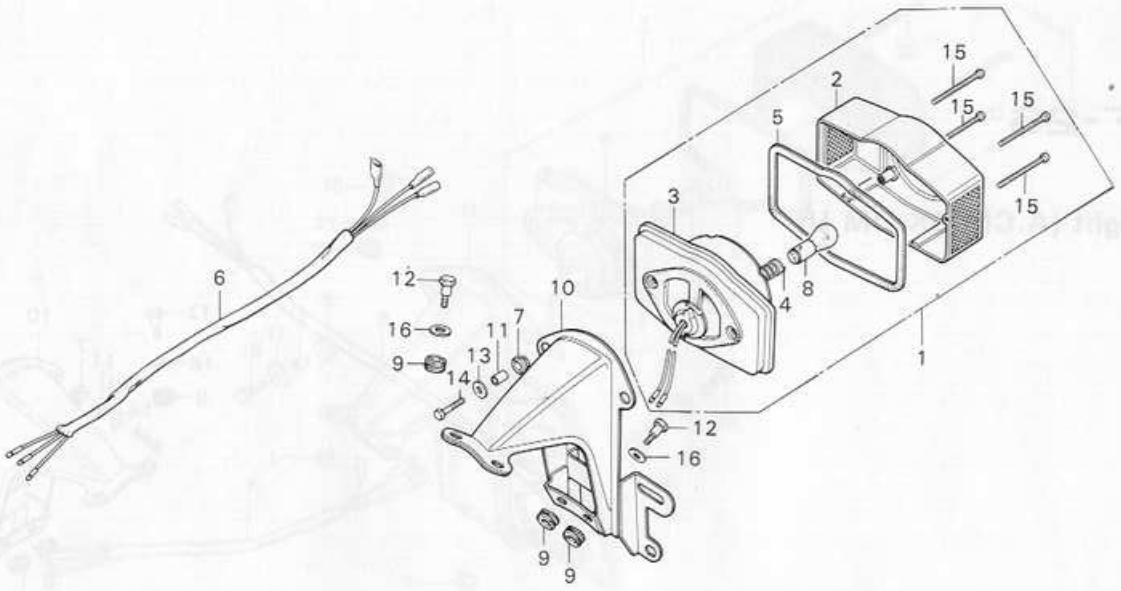


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.	Area code
			34905-268-671	BULB, WINKER (12V 23W)	2	2	2	2		DK,DM,U
		20	34908-634-611	BULB (12V21W) (LOCAL PROCUREMENT)				4		E,ED,F,G
		21	90129-371-000	BOLT, FR. WINKER SET	2		2	2		
			90129-371-980	BOLT, FR. WINKER SETTING		2				
		22	90155-371-000	BOLT, RR. WINKER SET	2		2	2		A,CM,DK,DM,U
							2			E,ED,F
			90155-371-980	BOLT, RR. WINKER SETTING		2				A,CM,ED,F,U
		23	90192-377-671	SCREW, PAN, 4X25	8		8	8		
			90192-371-981	SCREW, PAN, 4X25		8				
		24	93000-06035-02	BOLT, HEX., 6X35	4		4	4		
			91509-371-980	BOLT, HEX., 6X35		4				
		25	93500-03008-0H	SCREW, PAN, 3X8	8	8	8	8		
		26	94001-10000-0S	NUT, HEX., 10MM	2	2	2	2		A,CM,DK,DM,U
						2	2			E,ED,F
		27	94101-10000	WASHER, PLAIN, 10MM	2		2	2		A,CM,DK,DM,U
							2			E,ED,F
			91556-371-980	WASHER, PLAIN, 10MM		2				A,CM,ED,F,U

1977.08.20

F-26

Taillight (A,CM,DK,DM,U)



B371-41

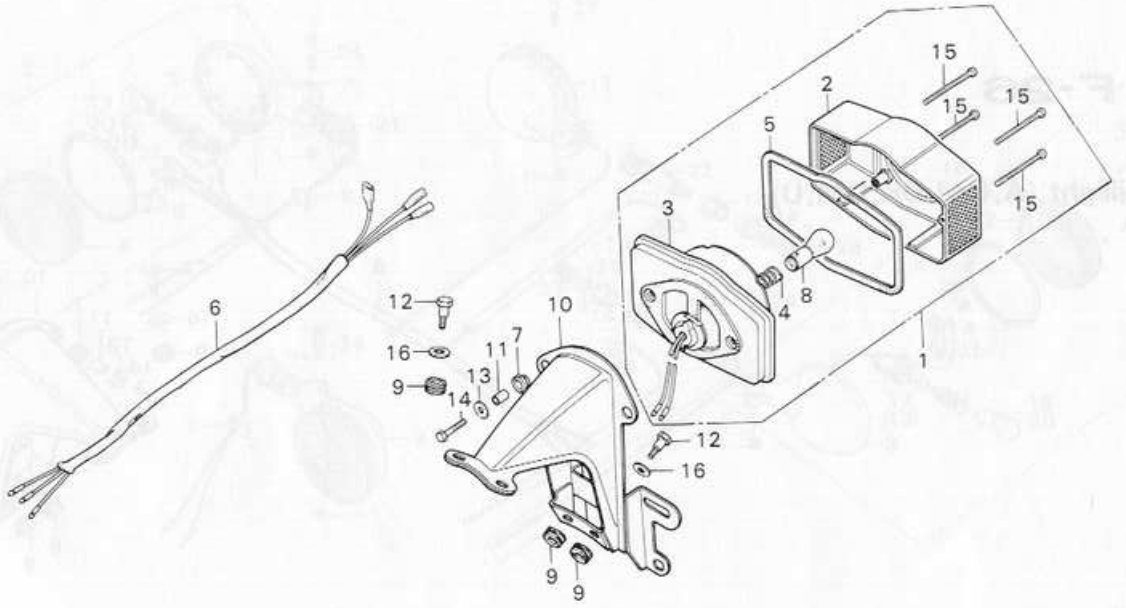
Service item	F.R.T.
NUMBER PLATE BRACKET	0.3
TAIL LIGHT UNIT/BASE and its related parts	0.2
TAIL LIGHT LENS/BULB	0.1

Ref. No.	Part No.	Description	Regd. No. GL1000	Regd. No. GL1000 LTD	Regd. No. GL1000 K1	Regd. No. GL1000 K2	Serial No.		Area code
1	33701-341-671	TAILLIGHT UNIT	1						A
					1			2017992	A
	33701-341-910	TAILLIGHT UNIT			1		2017993		A
					1	1			CM
						1			A
	33701-371-980	TAILLIGHT UNIT		1					A,CM
	33701-371-910	TAILLIGHT UNIT		1					U
	33701-369-000	TAILLIGHT UNIT	1						DK,DM,U
					1			2017992	DK,DM,U
	33701-341-900	TAILLIGHT UNIT			1		2017993		DK,DM,U
						1			DK,DM,U
2	33702-341-671	LENS, TAILLIGHT	1	1	1	1			A,CM
	33702-341-003	LENS, TAILLIGHT	1	1	1	1			DK,DM,U
3	33703-341-671	BASE COMP., TAILLIGHT	1						A
					1			2017992	A
	33703-341-900	BASE COMP., TAILLIGHT			1		2017993		A
					1	1			CM
						1			A
	33703-371-980	BASE COMP., TAILLIGHT		1					A,CM,U
	33703-354-670	BASE COMP., TAILLIGHT	1						DK,DM,U
					1			2017992	DK,DM,U
	33703-341-900	BASE COMP., TAILLIGHT			1		2017993		DK,DM,U
						1			DK,DM,U
4	33708-341-671	CORD COMP., TAILLIGHT	1	1	1	1			A,CM,DK,DM,U
5	33709-341-671	PACKING, TAILLIGHT LENS	1	1	1	1			A,CM,DK,DM,U
6	33711-371-000	CORD, TAILLIGHT	1	1	1	1			A,CM,DK,DM,U
7	33719-077-671	PACKING B, TAILLIGHT BASE	2						
					2			2017992	A,DK,DM,U

1977.08.20

F-26

Taillight (A,CM,DK,DM,U)



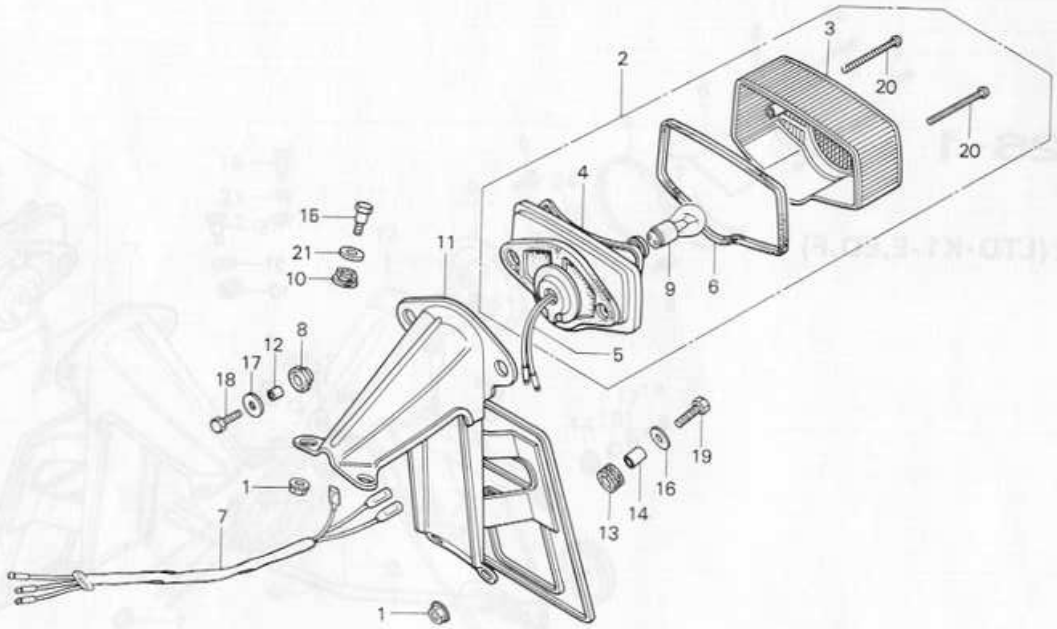
B371-41

Service item	F.R.T.	Ref. No.	Part No.	Description	GL1000	Reqd. No. GL1000 LTD	K1	K2	Serial No.		Area code
			31403-300-000	RUBBER, REGULATOR CUSHION		2			2017993		A,DK,DM,U
						2					CM
						2		2			A,CM,DK,DM,U
		8	34906-341-671	BULB, TAILLIGHT (12V 32/3CP)	1	1	1	1			A,CM,DK,DM,U
		9	80101-283-000	RUBBER, RR. FENDER CUSHION	4	4	4	4			A,CM,DK,DM,U
		10	84701-341-670XW	BRACKET, NUMBER PLATE	1		1	1			A,CM,DK,DM,U
			84701-371-980	BRACKET, NUMBER PLATE		1					A,CM,U
		11	84706-341-000	COLLAR, NUMBER PLATE BRACKET	2						
						2				2017992	A,DK,DM,U
			84706-378-000	COLLAR, TAILLIGHT UNIT		2			2017993		A,DK,DM,U
						2					CM
						2		2			A,CM,DK,DM,U
		12	90162-292-000	BOLT, FR. FENDER SETTING	4		4	4			A,CM,DK,DM,U
			90162-371-980	BOLT, NUMBER PLATE BRACKET SET		4					A,CM,U
		13	90581-831-650	WASHER, 18MM	2		2	2			A,CM,DK,DM,U
			90581-371-980	WASHER, 18MM		2					A,CM,U
		14	92000-05020-08	BOLT, HEX., 5X20	2						
						2				2017992	A,DK,DM,U
			92000-05025-0A	BOLT, HEX., 5X25		2			2017993		A,DK,DM,U
						2	2				CM
								2			A,DK,DM,U
			91500-371-980	BOLT, HEX., 5X25		2					A,CM,U
		15	93500-04055-4J	SCREW, PAN, 4X55	4		4	4			A,CM,DK,DM,U
			91520-371-980	SCREW, PAN, 4X55		4					A,CM,U
		16	94101-08200	WASHER, PLAIN, 8MM	4		4	4			A,CM,DK,DM,U
			90082-371-980	WASHER, PLAIN, 8MM		4					A,CM,U

1977.08.20

F-26-1

Taillight (LTD·K1-E,ED,F)



B371-41-1

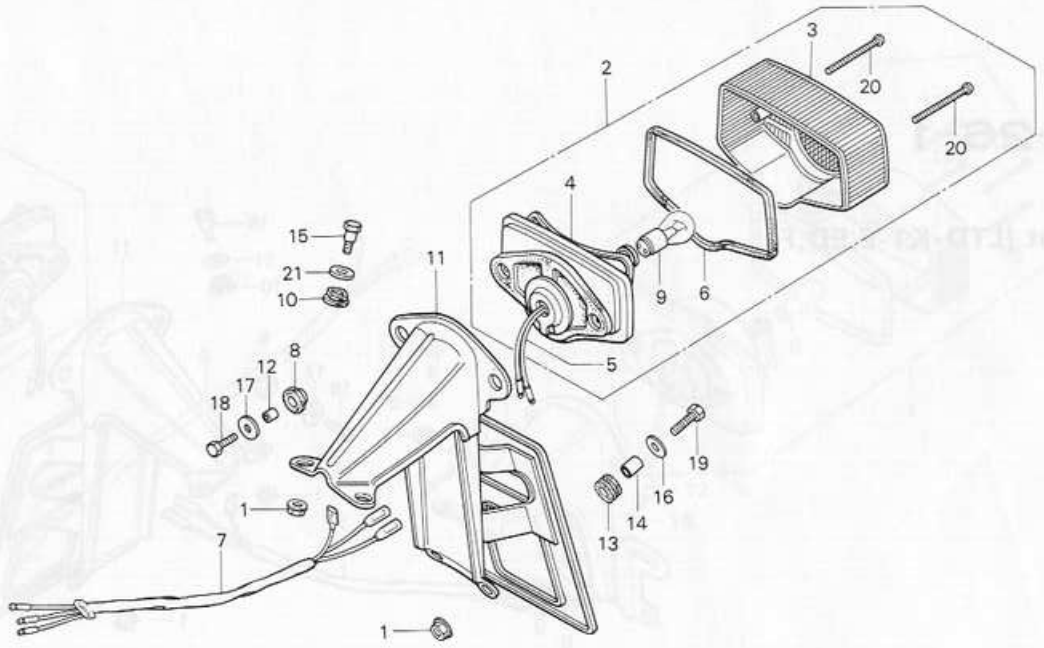
Service item	F.R.T.
NUMBER PLATE BRACKET	0.3
TAIL LIGHT UNIT/BASE and its related parts	0.2
TAIL LIGHT LENS/BULB	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
1	18362-720-000	NUT, FLANGE, 6MM	4	4		E,ED,F
2	33701-323-603	TAILLIGHT UNIT (12V 21/5W)		1		E,ED,F
	33701-371-951	TAILLIGHT UNIT	1			ED,F
3	33702-323-603	LENS, TAILLIGHT	1	1		E,ED,F
4	33703-077-671	BASE, TAILLIGHT		1		E,ED,F
	33703-371-951	BASE COMP., TAILLIGHT	1			ED,F
5	33708-077-671	CORD COMP., TAILLIGHT	1	1		E,ED,F
6	33709-077-671	PACKING, TAILLIGHT LENS	1	1		E,ED,F
7	33711-371-000	CORD, TAILLIGHT	1	1		E,ED,F
8	33719-077-671	PACKING B, TAILLIGHT BASE	2	2		E,ED,F
9	34906-594-602	BULB, TAIL & STOP LIGHT (12V 21/5W)	1	1		E,ED,F
10	80101-283-000	RUBBER, RR. FENDER CUSHION	2	2		E,ED,F
11	84701-323-6008	BRACKET, NUMBER PLATE		1		E,ED,F
	84701-371-950	BRACKET, NUMBER PLATE	1			ED,F
12	84706-286-000	COLLAR, NUMBER BRACKET SETTING	2	2		E,ED,F
13	84905-118-000	RUBBER, NUMBER BRACKET CUSHION	2	2		E,ED,F
14	84906-118-000	COLLAR, NUMBER BRACKET	2	2		E,ED,F
15	90162-292-000	BOLT, FR. FENDER SETTING		2		E,ED,F
	90162-371-980	BOLT, NUMBER PLATE BRACKET SET	2			ED,F
16	90545-323-700	WASHER, 6.5X18		2		E,ED,F
	90545-371-960	WASHER, 6.5X18	2			ED,F
17	90581-831-650	WASHER, 18MM		2		E,ED,F
	90581-371-980	WASHER, 18MM	2			ED,F
18	92000-05020-08	BOLT, HEX., 5X20	2	2		E,ED,F
19	92000-06025	BOLT, HEX., 6X25		2		E,ED,F
	91504-371-960	BOLT, HEX., 6X25	2			ED,F

1977.08.20

F-26-1

Taillight (LTD·K1-E,ED,F)



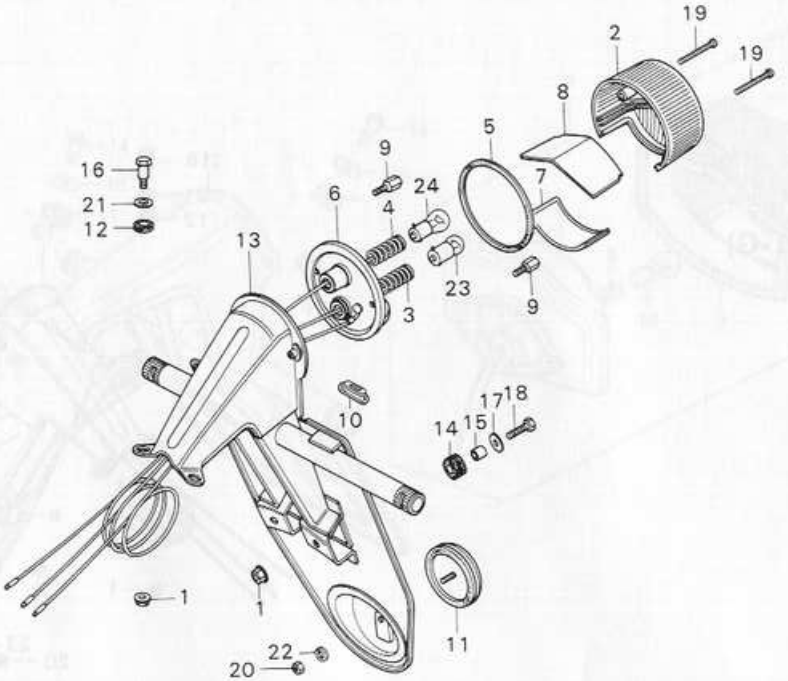
B371-41-1

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		20	93500-04050-4J	SCREW, PAN, 4X50		2		E,ED,F
			91520-371-950	SCREW, PAN, 4X50	2			ED,F
		21	94101-08200	WASHER, PLAIN, 8MM		2		E,ED,F
			90082-371-980	WASHER, PLAIN, 8MM	2			ED,F

1977.08.20

F-26-2

Taillight (LTD·K1-G)



B371-41-2

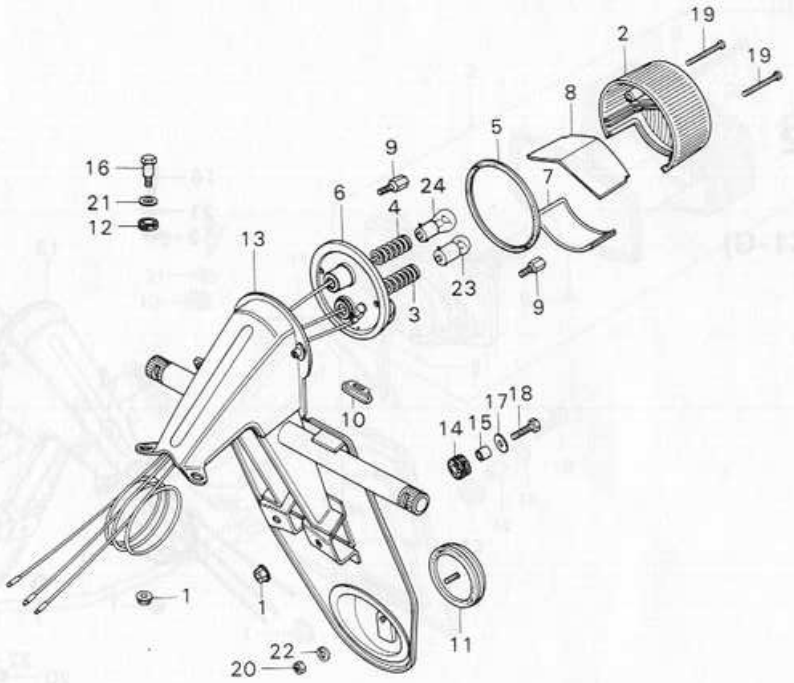
Service item	F.R.T.
NUMBER PLATE BRACKET	0.5
TAIL LIGHT SOCKET	0.2
TAIL & STOP LAMP LENS/BULB	0.1
•REFLEX REFLECTOR	

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1 K2	Serial No.	Area code
1	18362-720-000	NUT, FLANGE, 6MM		4	4		G
2	33701-051-000	LENS, TAIL & STOP LIGHT		1	1		G
3	33707-300-610	CORD COMP., TAILLIGHT		1	1		G
4	33708-300-610	CORD, STOP LIGHT		1	1		G
5	33709-051-000	PACKING, TAILLIGHT LENS		1	1		G
6	33710-300-610	SOCKET COMP., TAILLIGHT			1		G
	33710-371-960	SOCKET COMP., TAILLIGHT		1			G
7	33715-051-000	LENS, LICENSE		1	1		G
8	33716-051-000	PLATE, INTERCEPTION		1	1		G
9	33717-292-610	BOLT, TAILLIGHT SETTING		2	2		G
10	33722-323-610	GROMMET, RR. WINKER CORD		1	1		G
11	33741-333-610	REFLECTOR, REFLEX			1		G
	33741-371-960	REFLECTOR, RR.		1			G
12	80101-283-000	RUBBER, RR. FENDER CUSHION		2	2		G
13	84701-371-610ZA	BRACKET, NUMBER PLATE *NH-1*			1		G
	84701-371-960	BRACKET, NUMBER PLATE		1			G
14	84905-118-000	RUBBER, NUMBER BRACKET CUSHION		2	2		G
15	84906-118-000	COLLAR, NUMBER BRACKET		2	2		G
16	90162-292-000	BOLT, FR. FENDER SETTING			2		G
	90162-371-980	BOLT, NUMBER PLATE BRACKET SET		2			G
17	90545-323-700	WASHER, 6.5X18			2		G
	90545-371-960	WASHER, 6.5X18		2			G
18	92000-06025	BOLT, HEX., 6X25			2		G
	91504-371-960	BOLT, HEX., 6X25		2			G
19	93500-03045-08	SCREW, PAN, 3X45			2		G
	91521-371-960	SCREW, PAN, 3X45		2			G
20	94001-06000	NUT, HEX., 6MM		1	1		G

1977.08.20

F-26-2

Taillight (LTD·K1-G)

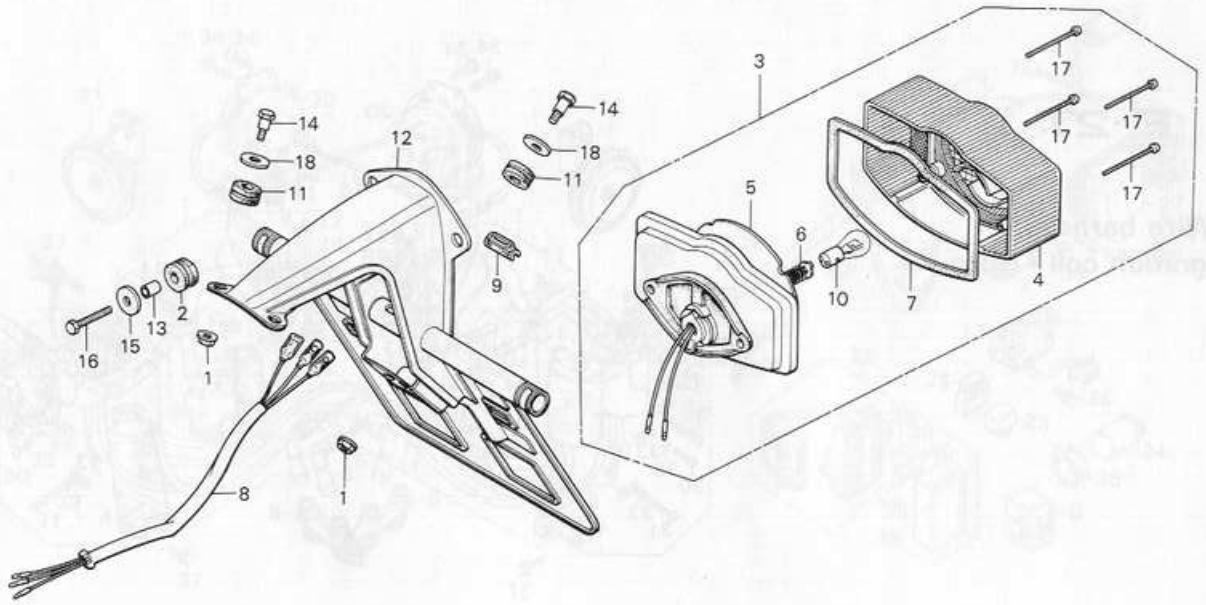


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
		21	94101-08200	WASHER, PLAIN, 8MM		2		G
			90082-371-980	WASHER, PLAIN, 8MM	2			G
		22	94111-06000	WASHER, SPRING, 6MM	1	1		G
		23	LOCAL PROCUREMENT	BULB, TAILLIGHT (12V 5W)	1	1		G
		24	LOCAL PROCUREMENT	BULB, STOP LIGHT (12V 18W)	1	1		G

1977.08.20

F-26-3

Taillight (K2-E,ED,F,G)



B371-45

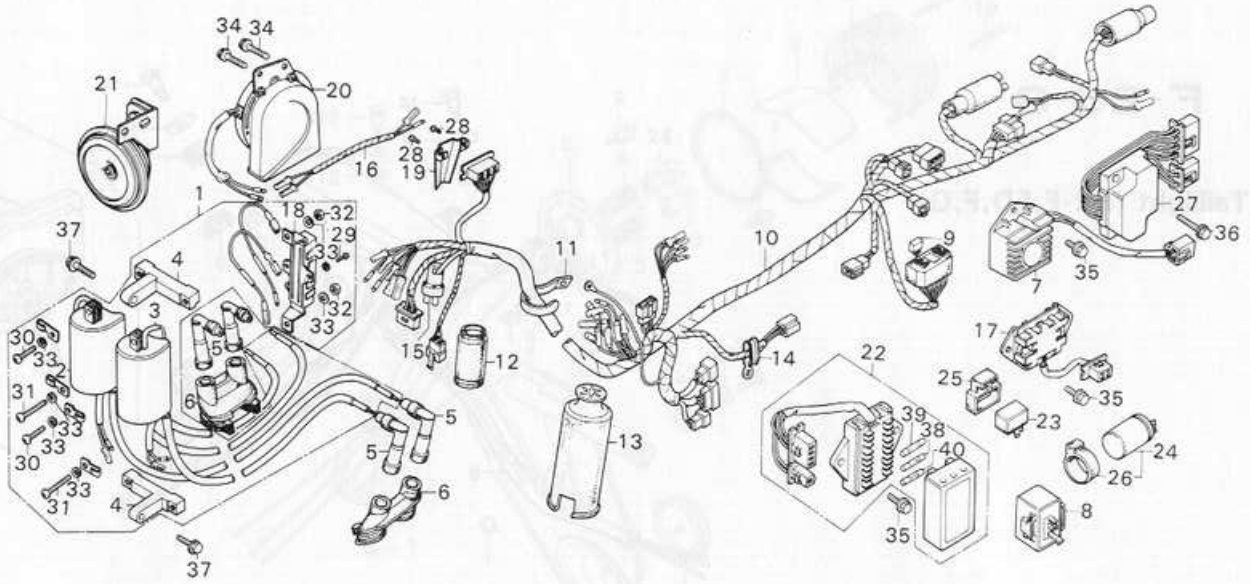
Service item	F.R.T.
NUMBER PLATE BRACKET	0.5
TAILLIGHT UNIT/TAILLIGHT BASE	0.2
and its related parts	
• TAIL & STOP LIGHT CORD	
TAILLIGHT LENS/BULB	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1 K2	Serial No.	Area code
1	18362-720-000	NUT, FLANGE, 6MM		4		E,ED,F,G
2	31403-300-000	RUBBER, REGULATOR CUSHION		2		E,ED,F,G
3	33701-371-602	TAILLIGHT UNIT		1		E,ED,F,G
4	33702-371-602	LENS, TAILLIGHT		1		E,ED,F,G
5	33703-371-601	BASE COMP., TAILLIGHT		1		E,ED,F,G
6	33708-371-601	CORD COMP., TAILLIGHT		1		E,ED,F,G
7	33709-341-671	PACKING, TAILLIGHT LENS		1		E,ED,F,G
8	33711-371-600	CORD, TAIL & STOP LIGHT		1		E,ED,F,G
9	33722-323-610	GROMMET, RR. WINKER CORD		1		E,ED,F,G
10	34911-634-611	BULB (12V21/5W) (LOCAL PROCUREMENT)		1		E,ED,F,G
11	80101-283-000	RUBBER, RR. FENDER CUSHION		4		E,ED,F,G
12	84701-371-600ZA	BRACKET, NUMBER PLATE *NH-1*		1		E,ED,F,G
13	84706-378-000	COLLAR, TAILLIGHT UNIT		2		E,ED,F,G
14	90162-292-000	BOLT, FR. FENDER SETTING		4		E,ED,F,G
15	90581-831-650	WASHER, 18MM		2		E,ED,F,G
16	92000-05025-0A	BOLT, HEX., 5X25		2		E,ED,F,G
17	93500-04055-0A	SCREW, PAN, 4X55		4		E,ED,F,G
18	94101-08200	WASHER, PLAIN, 8MM		4		E,ED,F,G

1977.08.20

F-27

Wire harness • Ignition coil • Horn



B371-42

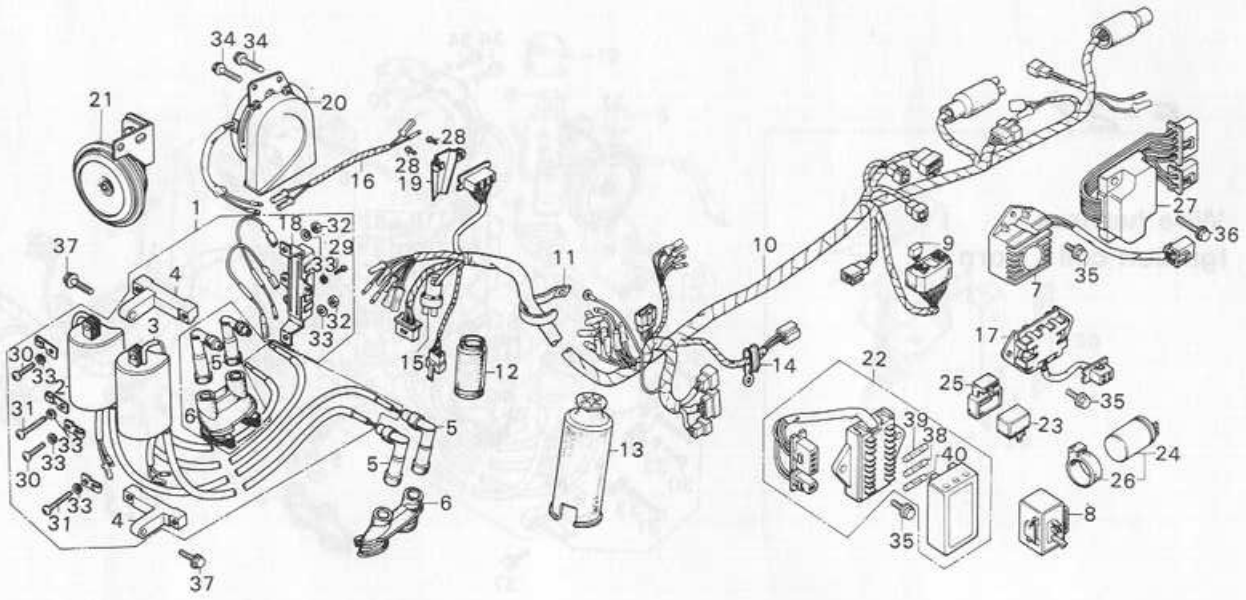
Service item	F.R.T.
WIRE HARNESS	2.2
IGNITION COIL ASSY./RESISTOR	0.5
*Ignition coil one or all	
FUSE BOX ASSY.	0.2
HORN ASSY.	0.1
POINTLEES REGULATOR/7V REGULATOR/ SILICON RECTIFIER/HEAD LIGHT & TAIL LIGHT RESISTOR WINKER RELAY/ LIGHTING RESERVE UNIT	0.1
*One motorcycle 0.2	

Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	K1	K2	Serial No.		Area code
1	30500-371-003	COIL ASSY., IGNITION (TOYO)	1	1	1	1			
2	30501-371-003	COIL, R. IGNITION (TOYO)	1	1	1	1			
3	30502-371-003	COIL, L. IGNITION (TOYO)	1	1	1	1			
4	30511-300-000	BRACKET, IGNITION COIL	2	2	2	2			
5	30701-323-013	CAP ASSY. C, NOISE SUPPRESSOR	4						
					4			2016546	A,DK,DM,U
	30701-323-023	CAP ASSY. C, NOISE SUPPRESSOR		4					
					4		2016547	2040165	A,DK,DM,U
					4			2040165	CM,E,ED,F,G
	30701-371-000	CAP ASSY. C, NOISE SUPPRESSOR			4		2040166		DK,DM,E,ED,F,G,U
						4			A,DK,DM,E,ED,F,G,U
	30700-371-153	CAP ASSY. C, NOISE SUPPRESSOR				4			CM
6	30705-371-000	SEAL, SUPPRESSOR	2	2	2	2			
7	31400-371-003	REGULATOR, POINTLESS (KOKUSAN)	1	1	1	1			
8	31410-371-007	REGULATOR ASSY. (7V)	1	1	1	1			
	31410-371-008	REGULATOR ASSY., 7V (SHINDENGEN)	1	1	1	1			
9	31710-371-008	RECTIFIER, SILICON (SHINDENGEN)	4	4	4	4			A,CM
			2	2	2	2			DK,DM,E,ED,F,G,U
10	32100-371-670	HARNESS, WIRE	1	1	1	1			A,CM
	32100-371-000	HARNESS, WIRE	1	1	1	1			DK,DM,E,ED,F,G,U
11	32111-371-000	CLAMPER, HARNESS	1	1	1	1			
12	32138-371-000	COVER, COUPLER SET	1	1	1	1			
13	32150-121-000	COVER, CONNECTOR	1	1	1	1			
14	32172-315-000	CLIP, WIRE HARNESS	1	1	1	1			
15	32197-371-000	COVER, STOP SWITCH	1	1	1	1			

1977.08.20

F-27

Wire harness · Ignition coil · Horn



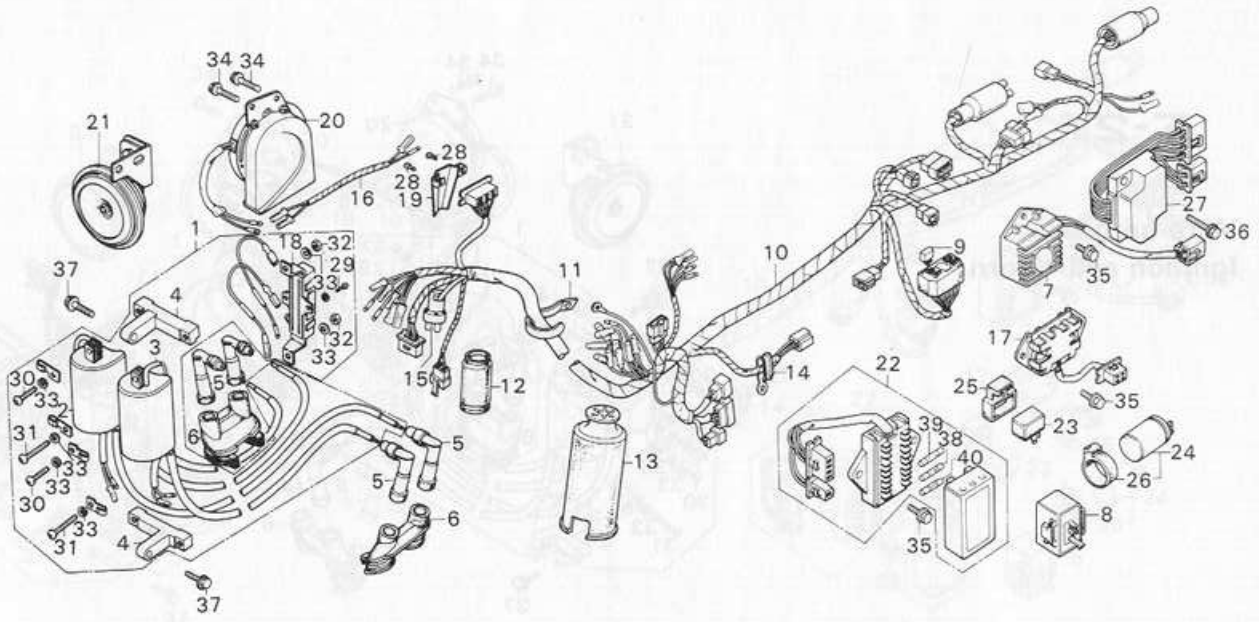
8371-42

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.		Area code
		16	32215-371-000	SUB CORD, HORN	1	1	1	1			A,CM
			32215-371-620	SUB CORD, HORN		1	1	1			E,ED,F,G
			32215-371-680	SUB CORD, HORN	1	1	1	1			DK,DM,U
		17	34920-371-671	RESISTOR, HEADLIGHT & TAILLIGHT	1	1	1	1			A,CM
		18	34930-371-003	RESISTOR COMP. (TOYO)	1	1	1	1			
		19	35114-371-000	PROTECTOR, CORD	1	1	1	1			
		20	38100-300-023	HORN ASSY. (MITSUBA)	1	1	1	1			A,CM,DK,DM,U
		21	38100-371-620	HORN COMP.							
				38100-371-621		1					ED,F,G
							1			2040165	E,ED,F,G
			38100-371-621	HORN ASSY.			1		2040166		E,ED,F,G
								1			E,ED,F,G
		22	38200-371-153	BOX ASSY., FUSE	1	1	1	1			
		23	38300-292-670	RELAY ASSY., WINKER (SIGNAL STAT)	1	1	1	1			A,CM
		24	38300-371-681	RELAY ASSY., WINKER	1						DK,DM,U
							1			2022929	DK,DM,U
			38300-371-682	RELAY ASSY., WINKER (MITSUBA)			1		2022930		DK,DM,U
							1				E,ED,F,G
						1		1			DK,DM,E,ED,F,G,U
		25	38306-107-670	SUSPENSION, WINKER RELAY	1	1	1	1			A,CM
		26	38306-292-000	SUSPENSION, WINKER RELAY	1	1	1	1			DK,DM,E,ED,F,G,U
		27	38420-371-671	RESERVE UNIT, LIGHTING (STANLEY)	1	1	1	1			A,CM
		28	93500-03012-0A	SCREW, PAN, 3X12	2	2	2	2			
		29	93500-05006-0A	SCREW, PAN, 5X6	2	2	2	2			
		30	93500-05020-0A	SCREW, PAN, 5X20	2	2	2	2			

1977.08.20

F-27

Wire harness • Ignition coil • Horn

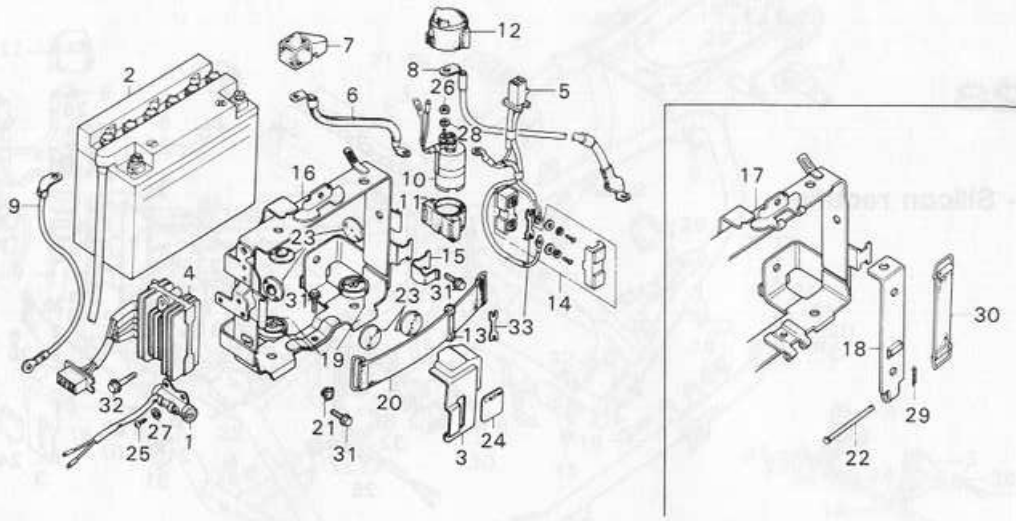


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
		31	93500-05032-4J	SCREW, PAN, 5X32	2	2	2	2		
		32	94001-05000-0S	NUT, HEX., 5MM	2	2	2	2		
		33	94111-05000	WASHER, SPRING, 5MM	8	8	8	8		
		34	95700-06012-00	BOLT, FLANGE, 6X12	2		2	2		
			91582-371-980	BOLT, FLANGE, 6X12		2				
		35	95700-06012-08	BOLT, FLANGE, 6X12	6		6	6		A,CM
			91582-371-980	BOLT, FLANGE, 6X12		6				A,CM
			95700-06012-08	BOLT, FLANGE, 6X12	4		4	4		DK,DM,E,ED,F,G,U
			91582-371-980	BOLT, FLANGE, 6X12		4				ED,F,G,U
		36	95700-06022-08	BOLT, FLANGE, 6X22	2		2	2		A,CM
			90142-371-980	BOLT, FLANGE, 6X22		2				A,CM
		37	95700-06025-00	BOLT, FLANGE, 6X25				2		
		38	98200-20500	FUSE B (5A)	4	4	4	4		
		39	98200-21000	FUSE B (10A)	2	2	2	2		
		40	98200-21500	FUSE B (15A)	2	2	2	2		

1977.08.20

F-28

Battery · Silicon rectifier



B371-43

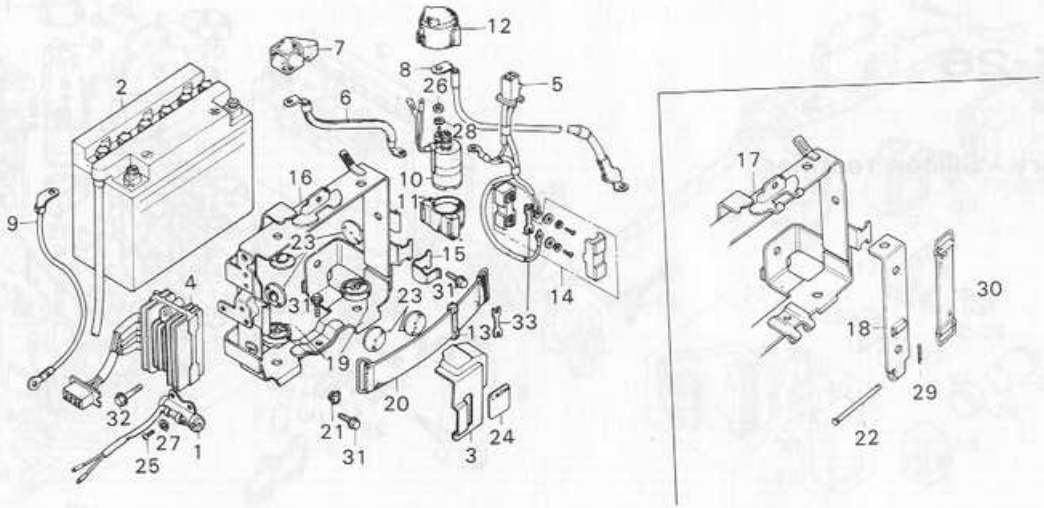
Service item	F.R.T.
BATTERY BOX	0.4
STARTER MOTOR CABLE	0.3
CONDENSER/SILICON RECTIFIER ASSY./ BATTERY.	0.2
•SUB CORD ASSY. A.	
•STARTER BATTERY CABLE/BATTERY EARTH CABLE	
•STARTER MAGNETIC SWITCH ASSY.	
MAIN FUSE BOX ASSY.	0.1

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.		Area code
1	30280-371-000	CONDENSER COMP.	1	1	1	1			
2	31500-371-671	BATTERY ASSY. (YUASA)	1					1020150	A
	31500-371-672	BATTERY ASSY.	1				1020151		A
				1	1	1			A
	31500-371-681	BATTERY ASSY.	1	1	1				CM,DK,DM,E,ED,F,G,U
						1			CM,DK,DM,E,ED,F,G,U
3	31561-371-000	COVER, BATTERY	1	1					
					1			2040165	
4	31700-371-000	RECTIFIER ASSY., SILICON	1	1	1	1			
5	32213-371-000	SUB CORD ASSY. A	1	1	1	1			
6	32401-371-000	CABLE, STARTER BATTERY	1	1	1	1			
7	32412-371-000	COVER, BATTERY TERMINAL			1		2040166		DK,DM,E,ED,F,G,U
						1			
8	32420-371-000	CABLE, STARTER MOTOR	1	1	1	1			
9	32601-371-000	CABLE, BATTERY EARTH	1	1	1	1			
10	35850-371-670	SWITCH ASSY., STARTER MAGNETIC	1	1	1	1			
11	35856-371-000	SUSPENSION, MAGNETIC SWITCH	1	1	1	1			
12	35857-371-000	COVER, MAGNETIC SWITCH	1	1	1	1			
13	38205-371-000	HOLDER, SPARE FUSE	1	1	1	1			
14	38250-371-153	BOX ASSY., MAIN FUSE (DAIICHI)	1	1	1	1			
15	38253-371-000	STAY, MAIN FUSE	1	1	1	1			
16	50325-371-000	BOX, BATTERY	1	1					
					1			2040165	
17	50325-371-010	BOX, BATTERY			1		2040166		DK,DM,E,ED,F,G,U
						1			

1977.08.20

F-28

Battery · Silicon rectifier



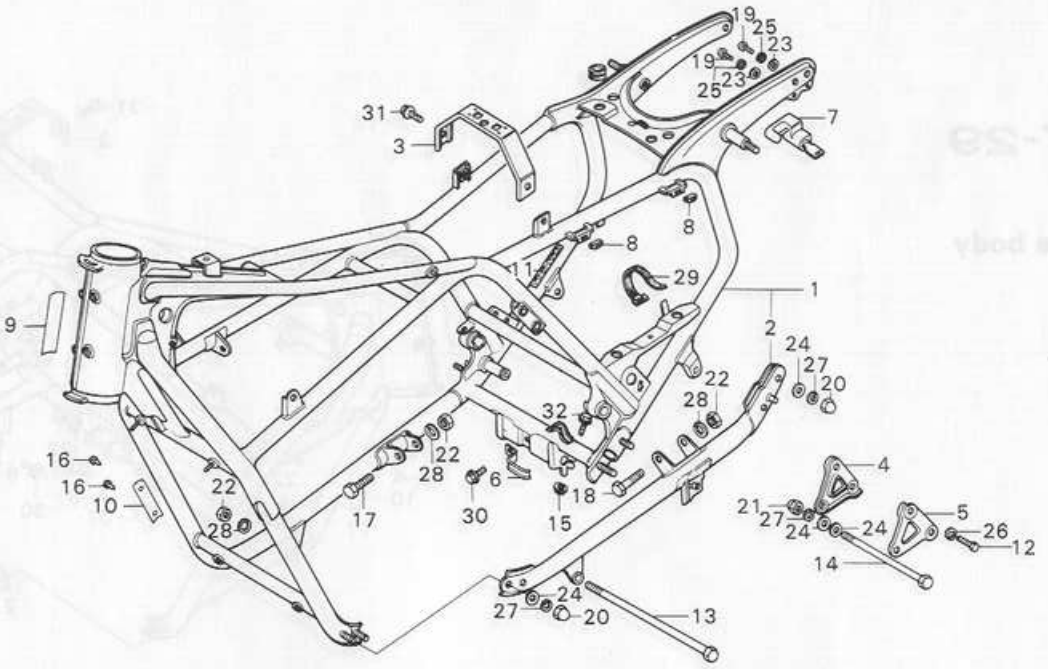
B371-43

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	GL1000 LTD	GL1000 K1	GL1000 K2	Serial No.	Area code
		18	50326-371-000	PLATE, BATTERY SUPPORT			1		2040166	DK,DM,E,ED,F,G,U
								1		
		19	50328-371-000	RUBBER A, BATTERY MOUNT	2	2	2	2		
		20	50332-371-000	BAND, BATTERY	1	1				
							1		2040165	
		21	51404-044-030	RUBBER, FR. CUSHION REBOUND STOPPER	1	1	1	1		
		22	83109-371-000	PIN, SHELTER HINGE			1		2040166	DK,DM,E,ED,F,G,U
								1		
		23	83618-323-000	RUBBER, BATTERY BOX	6	6	6	7		
		24	87506-371-670	MARK, BATTERY CAUTION	1	1	1	1		
		25	93500-05008-0A	SCREW, PAN, 5X8	2	2	2	2		
		26	94001-06000	NUT, HEX., 6MM	2	2	2	2		
		27	94111-05000	WASHER, SPRING, 5MM	2	2	2	2		
		28	94111-06000	WASHER, SPRING, 6MM	2	2	2	2		
		29	94201-12100	PIN, SPLIT, 1.2X10			1		2040166	DK,DM,E,ED,F,G,U
								1		
		30	95012-15000	BAND D, BATTERY			1		2040166	DK,DM,E,ED,F,G,U
								1		
		31	95700-06012-08	BOLT, FLANGE, 6X12	3		3	3		
			91582-371-980	BOLT, FLANGE, 6X12		3				
		32	95700-06032-00	BOLT, FLANGE, 6X32	2	2	2	2		
		33	98200-53000	FUSE F (30A)	2	2	2	2		

1977.08.20

F-29

Frame body



B371-44

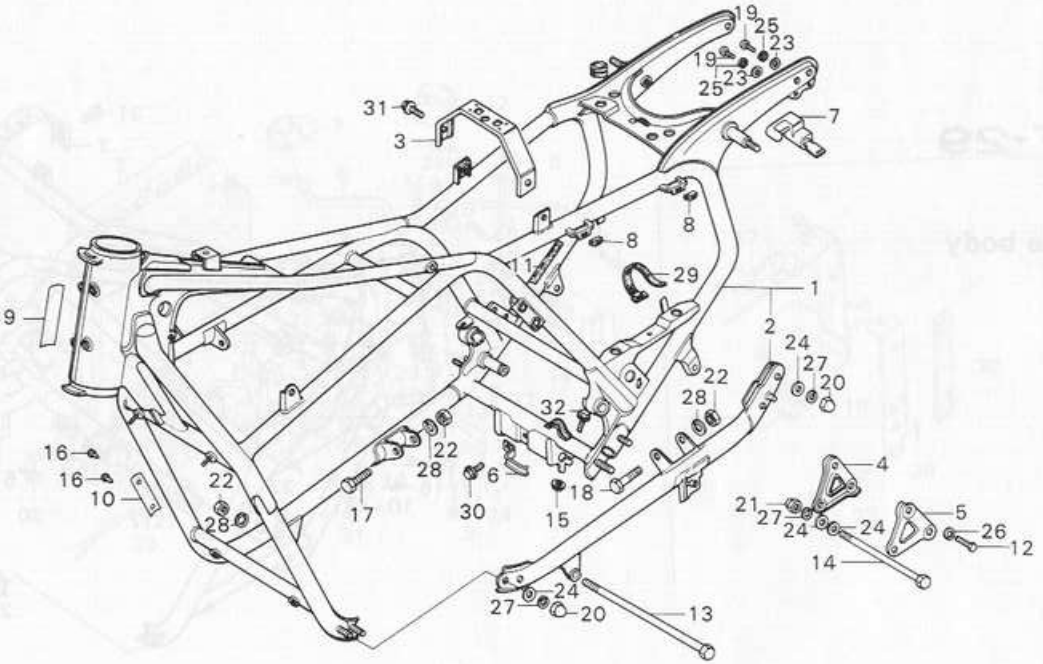
Service item	F.R.T.
FRAME BODY COMP.	10.0
SUB FRAME COMP.	0.4
•HELMET HOLDER	
SEAT CROSS PLATE	0.1
•ENGINE HANGER BRACKET	

Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.		Area code
1	50100-371-670ZA	BODY COMP., FRAME *NH-1*	1						
	50100-371-671ZA	BODY COMP., FRAME *NH-1*		1				2040165	A,CM,DK,DM,U
	50100-371-673ZA	BODY COMP., FRAME *NH-1*		1			2040166		DK,DM,U
						1			A,CM,DK,DM,U
	50100-371-611ZA	BODY COMP., FRAME *NH-1*		1				2012110	E,ED,F,G
	50100-371-612ZA	BODY COMP., FRAME *NH-1*		1			2012111	2040165	E,ED,F,G
	50100-371-960	BODY COMP., FRAME			1				ED,F,G
	50100-371-980	BODY COMP., FRAME			1				A,CM,U
	50100-371-614ZA	BODY COMP., FRAME *NH-1*		1			2040166		E,ED,F,G
						1			E,ED,F,G
2	50114-371-000ZA	SUB FRAME COMP. *NH-1*	1	1	1	1			A,CM,DK,DM,U
	50114-371-610ZA	SUB FRAME COMP. *NH-1*			1			2012110	E,ED,F,G
	50114-371-611ZA	SUB FRAME COMP. *NH-1*			1		2012111		E,ED,F,G
						1			E,ED,F,G
	50114-371-960	SUB FRAME COMP.			1				ED,F,G
3	50250-371-000	PLATE, SEAT CROSS	1	1	1	1			
4	50351-371-000ZA	BRACKET, R. ENGINE HANGER *NH-1*	1		1				
	50351-371-980	BRACKET, R. ENGINE HANGER			1				
	50351-371-660	BRACKET, R. ENGINE HANGER				1			
5	50352-371-000ZA	BRACKET, L. ENGINE HANGER *NH-1*	1		1				
	50352-371-980	BRACKET, L. ENGINE HANGER			1				
	50352-371-660	BRACKET, L. ENGINE HANGER				1			
6	50358-371-000	CLAMP, TUBE	1	1	1	1			
7	50710-371-003	HOLDER ASSY., HELMET (TOYO)	1	2					
					2		2016001	2040165	E,ED,F,G
					2			2040165	A,CM,DK,DM,U

1977.08.20

F-29

Frame body



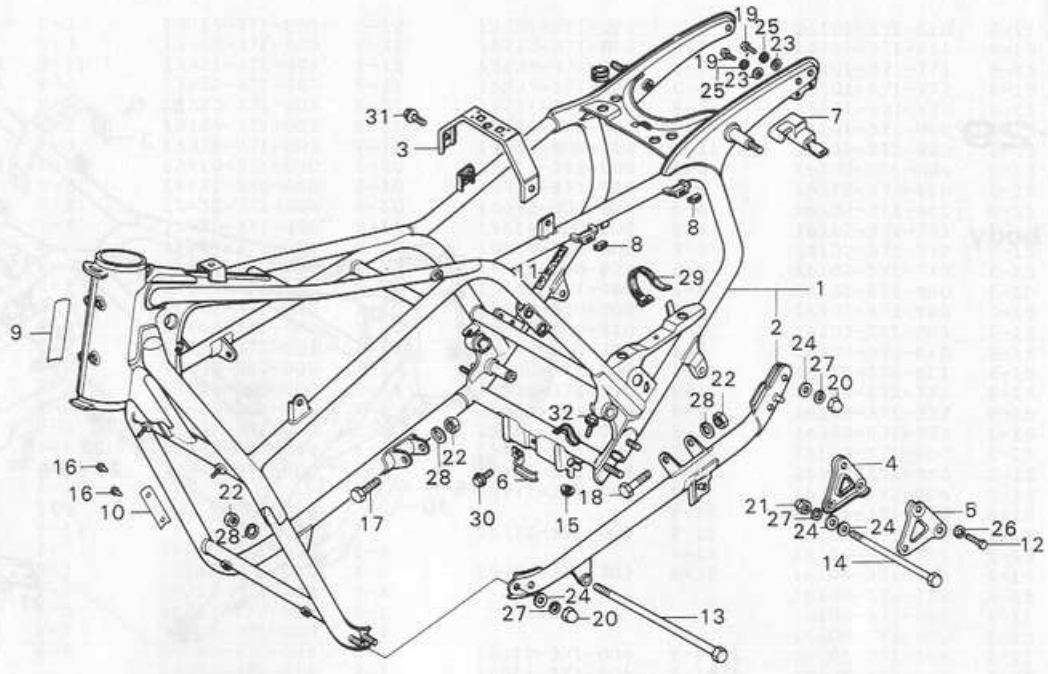
B371-44

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD K1	Reqd. No. K2	Serial No.	Area code
			50710-371-007	HOLDER ASSY., HELMET (HONDA LOCK)		2	2	2040166	
		8	83610-371-000	RUBBER, SIDE COVER SET	4	4	4		
		9	87125-041-680	PLATE, NAME	1	1	1		DK,DM
					1				U
		10	87501-371-610	PLATE, REGISTERED NUMBER		1	1		E,ED,F,G
		11	87504-028-670	MARK, MUFFLER CAUTION	1				A
						1		2008913	A
			87504-371-670	MARK, MUFFLER CAUTION		1		2008914	A
						1			CM
						1	1		A,CM
		12	90101-605-000	BOLT, SEAT BACK ADJUST	4		4		
			90101-371-980	BOLT, SEAT BACK ADJUSTING		4			
		13	90152-371-000	BOLT, FR. ENGINE HANGER	1		1		
			90152-371-980	BOLT, FR. ENGINE HANGER		1			
		14	90153-371-000	BOLT, ENGINE UPPER HANGER	1		1		
			90153-371-980	BOLT, ENGINE UPPER HANGER		1			
		15	90236-300-000	NUT, FLANGE, 8MM	2	2	2		
		16	90841-001-000	SCREW, RIVET, 1.5X5		2	2		E,ED,F,G
		17	92200-12065-0A	BOLT, HEX., 12X65	1		1		
			91507-371-980	BOLT, HEX., 12X65		1			
		18	92200-12080-0A	BOLT, HEX., 12X80	1		1		
			91508-371-980	BOLT, HEX., 12X80		1			

1977.08.20

F-29

Frame body

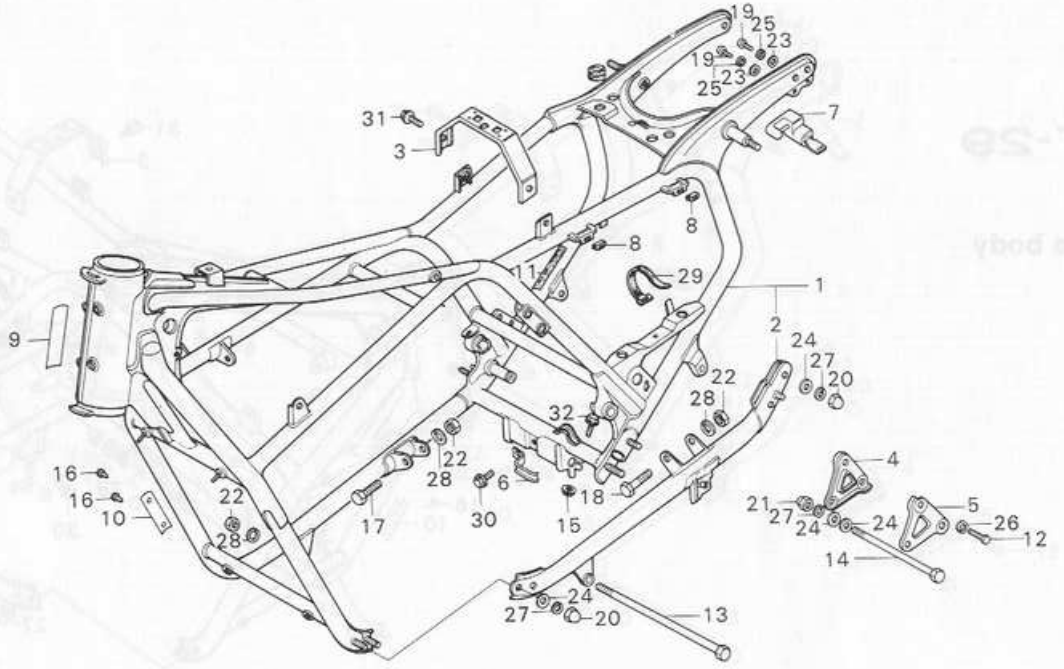


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. GL1000 K1	Reqd. No. GL1000 K2	Serial No.	Area code
		19	93500-06012	SCREW, PAN, 6X12	2			4		
							2		2016000	E,ED,F,G
						4				ED,F,G
							4		2016001	E,ED,F,G
						4	4			A,CM,DK,DM,U
		20	94021-10200-0S	NUT, CAP, 10MM	3		3	3		
			91543-371-980	NUT, CAP, 10MM		3				
		21	94021-10220-0S	NUT, CAP, 10MM	1		1	1		
			91543-371-980	NUT, CAP, 10MM		1				
		22	94030-12200	NUT, HEX., 12MM	3		3	3		
			91533-371-980	NUT, HEX., 12MM		3				
		23	94101-06000	WASHER, PLAIN, 6MM	2			4		
							2		2016000	E,ED,F,G
						4				ED,F,G
							4		2016001	E,ED,F,G
						4	4			A,CM,DK,DM,U
		24	94102-10000	WASHER, PLAIN, 10MM	5		5	5		
			91557-371-980	WASHER, PLAIN, 10MM		5				
		25	94111-06000	WASHER, SPRING, 6MM	2			4		
							2		2016000	E,ED,F,G
						4				ED,F,G
							4		2016001	E,ED,F,G
						4	4			A,CM,DK,DM,U
		26	94111-08000	WASHER, SPRING, 8MM	4		4	4		
			91563-371-980	WASHER, SPRING, 8MM		4				
		27	94111-10000	WASHER, SPRING, 10MM	4		4	4		
			91564-371-980	WASHER, SPRING, 10MM		4				
		28	94111-12000	WASHER, SPRING, 12MM	3		3	3		

1977.08.20

F-29

Frame body



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. GL1000	Reqd. No. GL1000 LTD	Reqd. No. K1	Reqd. No. K2	Serial No.	Area code
			91565-371-980	WASHER, SPRING, 12MM		3				
		29	95014-61100	BAND A1, WIRE	1	1	1	1		
		30	95700-06012-08	BOLT, FLANGE, 6X12	1		1	1		
			91582-371-980	BOLT, FLANGE, 6X12		1				
		31	95700-08014-08	BOLT, FLANGE, 8X14	2	2	2	2		
		32	95700-08040-08	BOLT, FLANGE, 8X40	2	2	2	2		

1977.08.20

Part No.	Block No.
11000	
11000-371-000	E-11
11000-371-020	E-11
11000-371-040	E-11
11000-371-305	E-11
11000-371-980	E-11
11130-371-000	E-11
11140-371-000	E-11
11220-371-000	E-11
11310-371-000	E-8
11310-371-010	E-8
11310-371-980	E-8
11315-371-000	E-8
11315-371-010	E-8
11315-371-980	E-8
11321-371-000	E-10
11342-371-000	E-8
11342-371-980	E-8
11346-371-300	F-2
11347-371-300	F-2
11348-371-000	F-2
11348-371-980	F-2
11360-371-000	E-6
11360-371-980	E-6
11371-371-000	E-11
11371-371-980	E-11
11372-371-000	E-11
11372-371-010	E-11
11391-371-000	E-6
11393-371-000	E-8
11394-371-000	E-8
11396-371-000	E-6
11511-371-000	E-1
11511-371-010	E-1
11511-371-980	E-1
11521-371-000	E-1
11521-371-010	E-1
11521-371-980	E-1
11531-371-000	E-1
11535-371-000	E-1
11541-371-000	E-1
11541-371-980	E-1
11542-371-000	E-1
11542-371-980	E-1
11633-323-000	E-2
	E-3
11831-371-000	E-1
11831-371-010	E-1
11832-371-000	E-1
11832-371-010	E-1
12000	
12200-371-000	E-2
	E-3
12200-371-010	E-2
	E-3
12204-371-305	E-2
	E-3
12205-371-305	E-2
	E-3
12206-371-305	E-11
12206-611-300	E-11
12207-611-300	E-11
12209-300-003	E-4
12211-250-310	E-2
	E-3
12216-371-980	E-11
12238-371-000	E-2
	E-3
12251-371-003	E-2
	E-3
12311-371-000	E-2
	E-3
12311-371-010	E-2
	E-3
12311-371-980	E-2
	E-3
12312-371-000	E-2
	E-3
12312-371-610	E-2
	E-3
12312-371-611	E-2
	E-3
12328-371-000	E-2
	E-3
12361-035-000	E-8
	F-13
12361-300-000	F-13
12361-371-980	E-8
	F-13
12390-371-000	E-5
12391-371-000	E-1
12411-371-000	E-5
12411-371-980	E-5
12431-371-000	E-5
12435-246-000	E-5
13000	
13011-371-003	E-12
13011-371-004	E-12
13011-371-013	E-12
13021-371-003	E-12
13021-371-004	E-12
13021-371-013	E-12
13031-371-003	E-12
13031-371-004	E-12
13031-371-013	E-12
13041-371-003	E-12
13041-371-004	E-12
13041-371-013	E-12
13051-371-003	E-12
13051-371-004	E-12
13051-371-013	E-12
13101-371-000	E-12
13102-371-000	E-12
13103-371-000	E-12
13104-371-000	E-12
13105-371-000	E-12
13112-634-000	E-12
13204-371-000	E-12
13204-634-020	E-12
13205-634-010	E-12
13210-371-000	E-12
13215-371-003	E-12
13216-371-003	E-12
13217-371-003	E-12
13218-371-003	E-12
13219-371-003	E-12
13221-371-003	E-12
13222-371-003	E-12
13223-371-003	E-12
13224-371-003	E-12
13225-371-003	E-12
13310-371-000	E-12
13321-371-003	E-11
13322-371-003	E-11
13323-371-003	E-11
13324-371-003	E-11
13325-371-003	E-11
13410-371-000	E-10
13431-371-000	E-10
13432-371-000	E-10
13436-371-000	E-10
13437-371-000	E-10
13438-371-007	E-10
13439-371-000	E-10
13442-371-000	E-10
13446-371-000	E-10
13451-371-000	E-10
13495-300-000	E-14
13496-300-000	E-14
13621-657-000	E-1
13622-371-000	E-1
13622-657-000	E-1
13623-371-000	E-1
14000	
14110-371-000	E-4
14110-371-010	E-4
14211-371-300	E-4
14211-657-010	E-1
14400-371-004	E-1
14400-371-005	E-1
14400-371-014	E-1
14510-371-008	E-1
14512-371-000	E-1
14516-371-000	E-1
14611-371-000	E-4
14621-371-000	E-4
14631-371-000	E-4
14642-371-000	E-4
14711-371-000	E-4
14721-371-000	E-4
14751-611-003	E-4
14761-611-003	E-4
14771-551-020	E-4
14775-300-000	E-4
14781-551-000	E-4
15000	
15110-371-000	E-7
15111-371-000	E-7
15116-371-003	E-7
15121-371-000	E-7
15121-371-010	E-7
15125-371-000	E-7
15126-371-000	E-7
15128-371-000	E-7
15130-371-003	E-9
15131-371-000	E-7
15131-371-010	E-7
15141-371-000	E-7
15142-371-000	E-7
15145-371-000	E-7
15151-371-000	E-11
15152-371-000	E-11
15153-371-000	E-11
15153-371-980	E-11
15220-371-000	E-7
15221-371-000	E-7
15225-371-000	E-7
15226-371-000	E-7
15229-371-000	E-7
15231-371-000	E-7
15256-371-000	E-7
15337-300-010	E-11
15411-371-000	E-6
15411-371-980	E-6
15412-300-024	E-6
15414-300-000	E-6
15415-300-000	E-6
15420-300-020	E-6
15420-371-980	E-6
15473-300-300	E-6
15474-300-310	E-6
15477-300-300	E-6
15520-371-000	E-11
15530-371-000	E-11
15661-371-005	E-11
15661-371-015	E-11
15706-371-000	E-11
15707-371-000	E-8
15772-371-980	E-11
	F-19
15772-551-000	E-11
	F-19
15996-371-303	E-15
16000	
16010-371-004	E-15-1
16011-371-004	E-15-1
16012-371-004	E-15-1
16012-371-771	E-15-1
16012-371-772	E-15-1
16013-567-004	E-15-1
16015-371-004	E-15-1
16016-371-004	E-15-1
16016-371-770	E-15-1
16017-371-004	E-15-1
16017-371-771	E-15-1
16017-371-980	E-15-1
16022-371-004	E-15-1
16022-371-771	E-15-1
16022-371-960	E-15-1
16022-371-980	E-15-1
16023-371-004	E-15-1
16025-371-004	E-15-1
16025-371-771	E-15-1
16025-371-980	E-15-1
16028-371-004	E-15-1
16035-371-004	E-15-1
16045-371-004	E-15-1
16048-371-004	E-15
16050-371-004	E-15
16051-371-771	E-15
16075-371-004	E-15
16080-371-004	E-15
16100-371-004	E-15
16100-371-014	E-15
16100-371-611	E-15
16100-371-612	E-15
16100-371-771	E-15
16100-371-772	E-15
16100-371-773	E-15
16100-371-961	E-15
16100-371-981	E-15
16101-371-004	E-15
16101-371-610	E-15
16101-371-611	E-15
16101-371-771	E-15
16101-371-772	E-15
16101-371-773	E-15
16101-371-960	E-15
16101-371-980	E-15
16102-371-004	E-15
16102-371-610	E-15
16102-371-611	E-15
16102-371-771	E-15
16102-371-772	E-15
16102-371-773	E-15
16102-371-960	E-15
16102-371-980	E-15
16103-371-004	E-15
16103-371-610	E-15
16103-371-611	E-15
16103-371-771	E-15
16103-371-772	E-15
16103-371-773	E-15
16103-371-960	E-15
16103-371-980	E-15
16104-371-004	E-15
16104-371-610	E-15
16104-371-611	E-15
16104-371-771	E-15
16104-371-772	E-15
16104-371-773	E-15
16104-371-960	E-15
16104-371-980	E-15
16105-371-004	E-15
16105-371-610	E-15
16105-371-611	E-15
16105-371-771	E-15
16105-371-772	E-15
16105-371-773	E-15
16105-371-960	E-15
16105-371-980	E-15
16106-371-004	E-15
16106-371-610	E-15
16106-371-611	E-15
16106-371-771	E-15
16106-371-772	E-15
16106-371-773	E-15
16106-371-960	E-15
16106-371-980	E-15
16129-371-771	E-15
16129-371-980	E-15
16130-371-004	E-15
16157-371-004	E-15
16157-371-771	E-15
16158-371-004	E-15
16158-371-771	E-15
16165-371-770	E-15-1
16166-371-004	E-15-1
16166-371-770	E-15-1
16169-371-771	E-15
16169-371-980	E-15
16172-500-014	E-15
16175-551-950	F-18
16196-371-004	E-15
16197-371-004	E-15
16700-371-005	E-5
16700-371-980	E-5
16701-371-980	E-5
16701-634-000	E-5
16900-371-004	F-18
16950-371-005	F-18

Part No.	Block No.
16950-371-015	F-18
16950-371-980	F-18
16953-371-005	F-18
16953-371-980	F-18
16954-371-005	F-18
16954-371-980	F-18
16955-268-020	F-18
16960-268-010	F-18
17000	
17110-371-000	E-2
	E-3
17110-371-980	E-2
	E-3
17120-371-000	E-2
	E-3
17120-371-980	E-2
	E-3
17211-371-003	F-19
17211-371-004	F-19
17212-371-000	F-19
17212-371-010	F-19
17212-371-980	F-19
17212-611-000	F-19
17221-371-000	F-19
17231-371-000	F-19
17231-371-010	F-19
17232-371-300	F-19
17232-371-310	F-19
17245-107-010	F-16
17255-371-000	E-2
	E-3
17255-371-980	E-2
	E-3
17271-371-000	E-11
17271-371-010	E-11
17274-371-003	E-11
17274-371-013	E-11
17274-371-980	E-11
17275-371-000	E-11
17275-371-010	E-11
17276-371-000	E-11
17276-371-010	E-11
17277-371-000	E-11
17278-371-000	F-19
17279-371-000	E-11
17281-371-000	E-11
17281-371-010	E-11
17510-371-000ZA	F-18
17510-371-010ZA	F-18
17510-371-980	F-18
17614-371-000	F-18
17615-371-000	F-18
17616-371-000	F-18
17618-371-000	F-18
17626-371-000	F-18
17628-371-000	F-18
17631-096-700	F-18
17670-371-000	F-18
17670-371-010	F-18
17670-371-980	F-18
17682-634-003	F-18
17910-371-000	F-2
17910-371-610	F-2
17910-371-660	F-2
17910-371-960	F-2
17910-371-980	F-2
17920-371-000	F-2
17920-371-610	F-2
17920-371-660	F-2
17920-371-960	F-2
17920-371-980	F-2
17950-371-000	F-2
17950-371-010	F-2
18000	
18291-286-000	F-20
18292-329-000	F-20
18310-371-000	F-20
18310-371-010	F-20
18310-371-980	F-20
18320-371-000	F-20
18320-371-010	F-20
18320-371-980	F-20
18326-371-660	F-20
18327-371-660	F-20
18328-371-660	F-20
18329-371-660	F-20
18340-371-000	F-20
18340-371-660	F-20
18340-371-980	F-20
18350-371-000	F-20
18350-371-980	F-20
18360-371-000	F-20
18360-371-980	F-20
18362-371-980	F-14
	F-16
18362-720-000	F-14
	F-16
	F-24
	F-25
	F-26-1
	F-26-2
	F-26-3
18371-371-300	F-20
18371-371-980	F-20
18372-371-300	F-20
18372-371-980	F-20
18391-292-300	F-20
18420-371-000	F-20
18420-371-010	F-20
18420-371-980	F-20
18428-371-660	F-20
18429-371-660	F-20
18440-371-000	F-20
18440-371-660	F-20
18440-371-980	F-20
19000	
19010-371-003	F-1
19010-371-980	F-1
19020-371-003	F-1
19020-371-980	F-1
19030-634-003	F-1
19040-371-003	F-1
19040-611-003	F-1
19041-611-003	F-1
19045-371-980	F-1
19045-634-003	F-1
19101-371-000	F-1
19104-371-000	F-1
19105-371-000	F-1
19107-371-000	F-1
19108-371-000	F-1
19200-371-000	E-6
19221-371-000	E-6
19221-371-980	E-6
19225-371-000	E-6
19225-371-980	E-6
19300-657-000	E-5
19300-657-003	E-5
19311-371-000	E-5
19311-371-980	E-5
19315-371-000	E-5
19315-371-980	E-5
19411-371-000	E-5
19411-371-980	E-5
19412-371-000	E-5
19412-371-980	E-5
19421-371-000	E-5
19421-371-980	E-5
19429-371-000	E-5
19501-371-000	F-1
19502-371-000	F-1
19511-371-000	F-1
19511-371-980	F-1
19512-371-000	F-1
19512-371-980	F-1
19515-371-000	F-1
19515-371-980	F-1
19519-371-000	F-1
22000	
22100-371-000	E-9
22100-371-010	E-9
22100-371-020	E-9
22120-371-000	E-9
22120-371-010	E-9
22120-371-020	E-9
22120-371-313	E-9
22201-371-000	E-9
22201-371-010	E-9
22202-371-000	E-9
22202-371-010	E-9
22321-283-000	E-9
22321-371-010	E-9
22322-371-000	E-9
22322-371-010	E-9
22322-371-020	E-9
22322-371-313	E-9
22350-371-000	E-9
22350-371-010	E-9
22350-371-020	E-9
22350-371-313	E-9
22360-371-000	E-9
22401-268-000	E-9
22810-371-000	E-8
22815-300-000	E-8
22820-371-000	E-8
22830-371-000	E-8
22841-300-000	E-8
22846-371-000	E-9
22860-300-006	E-8
22870-371-000	F-2
22870-371-010	F-2
22870-371-020	F-2
22870-371-305	F-2
22870-371-610	F-2
22870-371-611	F-2
22870-371-660	F-2
22870-371-980	F-2
23000	
23110-371-000	E-14
23131-371-004	E-12
23136-371-003	E-11
23137-371-003	E-11
23141-371-000	E-14
23151-371-000	E-14
23161-371-000	E-9
23210-371-000	E-14
23220-371-000	E-14
23421-300-050	E-14
23425-300-010	E-14
23431-371-000	E-14
23440-371-000	E-14
23450-371-000	E-14
23460-371-000	E-14
23471-371-000	E-14
23481-371-000	E-14
23485-300-020	E-14
23491-371-000	E-14
23501-371-000	E-14
23511-371-000	E-9
23521-371-000	E-9
23521-371-020	E-9
23721-371-000	E-9
23722-371-000	E-9
23731-371-000	E-9
23732-371-000	E-9
23733-371-000	E-9
24000	
24211-371-000	E-13
24212-371-000	E-13
24213-371-000	E-13
24261-371-000	E-13
24300-371-000	E-13
24300-371-010	E-13
24302-371-000	E-13
24430-371-000	E-13
24434-371-000	E-13
24435-371-000	E-13
24440-371-000	E-13
24442-371-000	E-13
24447-371-000	E-13
24501-371-000	E-13
24502-371-000	E-13
24502-371-010	E-13
24610-371-000	E-13
24615-371-000	E-13
24620-371-000	E-13
24624-371-000	E-13
24641-371-000	E-13
24651-371-000	E-13
24652-300-000	E-13
24661-371-000	E-13
24663-300-000	E-13
24666-300-000	E-13
24701-371-000	E-11
24701-371-010	E-11
24701-371-305	E-11
24701-371-980	E-11
24781-371-000	E-11
25000	
25611-371-000	E-11
25611-371-980	E-11
28000	
28101-371-003	E-10
28111-371-000	E-10
28114-371-000	E-10
28120-371-000	E-10
28125-516-030	E-10
28126-516-020	E-10
28240-371-000	E-8
28240-371-980	E-8
28242-371-000	E-8
28246-371-000	E-8
28247-371-000	E-8
28247-371-980	E-8
28248-371-000	E-8
28248-371-980	E-8
28251-371-000	E-8
28252-371-000	E-8
28253-371-000	E-12
28254-371-000	E-8
28255-371-000	E-8
28256-371-000	E-8
28257-371-000	E-8
28258-371-000	E-8
28261-371-000	E-8
28300-371-000	F-17
28300-371-980	F-17
28302-371-000	E-8
28306-371-000	F-17
28310-371-000	F-21
28311-329-000	F-17
30000	
30070-371-000	E-5
30070-371-980	E-5
30079-371-000	E-5
30200-371-004	E-5
30203-292-154	E-5
30204-292-154	E-5
30220-371-004	E-5
30280-371-000	F-28
30375-371-000	E-5
30375-371-980	E-5
30376-371-000	E-1
	E-5
30500-371-003	F-27
30501-371-003	F-27
30502-371-003	F-27
30511-300-000	F-27
30700-371-153	F-27
30701-323-013	F-27
30701-323-023	F-27
30701-371-000	F-27
30705-371-000	F-27
31000	
31100-371-003	E-10
31100-371-013	E-10
31110-371-003	E-10
31120-371-003	E-10
31120-371-013	E-10
31200-371-005	E-10
31200-371-980	E-10
31201-292-158	E-10
31202-371-005	E-10
31204-292-158	E-10
31205-371-005	E-10

Part No.	Block No.
31205-371-980	E-10
31400-371-003	F-27
31403-300-000	F-26
	F-26-3
31410-371-007	F-27
31410-371-008	F-27
31500-371-671	F-28
31500-371-672	F-28
31500-371-681	F-28
31561-371-000	F-28
31700-371-000	F-28
31710-371-008	F-27
32000	
32100-371-000	F-27
32100-371-670	F-27
32111-323-000	E-3
	E-6
	E-11
32111-371-000	F-27
32117-371-000	E-8
32138-371-000	F-27
32150-121-000	F-27
32161-404-000	F-6
32172-315-000	F-27
32197-371-000	F-27
32213-371-000	F-28
32215-371-000	F-27
32215-371-620	F-27
32215-371-680	F-27
32220-371-000	E-5
32223-371-000	F-6
32401-371-000	F-28
32412-371-000	F-28
32420-371-000	F-28
32601-371-000	F-28
32981-371-000	E-15
32983-011-000	F-24
33000	
33100-371-601	F-3-2
33100-371-611	F-3-2
33100-371-621	F-3-2
33100-371-672	F-3
33100-371-951	F-3-1
33100-371-961	F-3-2
33100-371-971	F-3-2
33100-371-980	F-3
33100-375-003	F-3-1
33100-390-611	F-3-2
33100-390-621	F-3-2
33101-300-043	F-3-1
33101-300-673	F-3
	F-3-2
33101-371-951	F-3-1
33101-371-980	F-3
	F-3-2
33101-405-671	F-3-2
33103-346-670	F-3
	F-3-1
	F-3-2
33103-371-980	F-3
	F-3-1
	F-3-2
33107-300-003	F-3
	F-3-1
	F-3-2
33114-390-611	F-3-2
33117-390-023	F-3
	F-3-1
	F-3-2
33119-371-003	F-3
	F-3-2
33120-371-601	F-3-2
33120-371-611	F-3-2
33120-375-003	F-3-1
33120-390-611	F-3-2
33121-371-980	F-3
	F-3-2
33121-375-671	F-3
	F-3-2
33121-405-671	F-3-2
33122-623-621	F-3-2
33122-623-721	F-3-2
33125-087-621	F-3-2
33125-087-761	F-3-1
33125-292-670	F-3
33128-292-670	F-3
	F-3-1
	F-3-2
33130-300-671	F-3
	F-3-2
33130-323-003	F-3-1
33153-375-671	F-3
	F-3-2
33170-323-003	F-3-1
33170-390-611	F-3-2
33180-371-601	F-3-2
33321-371-672	F-3
33400-371-601	F-25
33400-371-911	F-25
33400-371-951	F-25
33400-371-981	F-25
33400-377-671	F-25
33400-390-003	F-25
33401-371-951	F-25
33401-371-981	F-25
33401-377-671	F-25
33401-390-003	F-25
33402-377-671	F-25
33405-377-671	F-25
33406-377-671	F-25
33407-371-601	F-25
33407-377-671	F-25
33421-371-000	F-25
33450-371-601	F-25
33450-371-911	F-25
33450-371-951	F-25
33450-371-981	F-25
33450-377-671	F-25
33450-390-003	F-25
33455-377-671	F-25
33600-371-601	F-25
33600-371-602	F-25
33600-371-951	F-25
33600-371-981	F-25
33600-377-671	F-25
33602-371-601	F-25
33605-374-671	F-25
33605-377-671	F-25
33606-371-000	F-25
33610-371-601	F-25
33620-371-000	F-25
33650-371-601	F-25
33650-371-602	F-25
33650-371-951	F-25
33650-371-981	F-25
33650-377-671	F-25
33655-374-671	F-25
33655-377-671	F-25
33660-371-601	F-25
33701-051-000	F-26-2
33701-323-603	F-26-1
33701-341-671	F-26
33701-341-900	F-26
33701-341-910	F-26
33701-369-000	F-26
33701-371-602	F-26-3
33701-371-910	F-26
33701-371-951	F-26-1
33701-371-980	F-26
33702-323-603	F-26-1
33702-341-003	F-26
33702-341-671	F-26
33702-371-602	F-26-3
33703-077-671	F-26-1
33703-341-671	F-26
33703-341-900	F-26
33703-354-670	F-26
33703-371-601	F-26-3
33703-371-951	F-26-1
33703-371-980	F-26
33707-300-610	F-26-2
33708-077-671	F-26-1
33708-300-610	F-26-2
33708-341-671	F-26
33708-371-601	F-26-3
33709-051-000	F-26-2
33709-077-671	F-26-1
33709-341-671	F-26
	F-26-3
33710-300-610	F-26-2
33710-371-960	F-26-2
33711-371-000	F-26
	F-26-1
33711-371-600	F-26-3
33715-051-000	F-26-2
33716-051-000	F-26-2
33717-292-610	F-26-2
33719-077-671	F-26
	F-26-1
33722-323-610	F-26-2
	F-26-3
33741-333-610	F-26-2
33741-340-670	F-3
	F-3-1
	F-3-2
33741-371-960	F-26-2
33741-371-980	F-3
	F-3-1
	F-3-2
33743-375-000	F-3
	F-3-1
	F-3-2
33905-303-003	F-3-2
33905-371-601	F-3-2
34000	
34901-371-601	F-3-2
34901-371-621	F-3-2
34902-259-000	F-4
34902-259-000	F-14
34903-071-003	F-3-1
34903-388-611	F-3-2
34905-268-671	F-25
34906-313-671	F-25
34906-341-671	F-26
34906-594-602	F-26-1
34908-634-611	F-25
34911-634-611	F-26-3
34920-371-671	F-27
34930-371-003	F-27
35000	
35010-371-610	F-4
35010-371-611	F-4
35010-371-612	F-4
35010-371-670	F-4
35010-371-671	F-4
35010-371-672	F-4
35010-371-961	F-4
35010-371-980	F-4
35011-371-980	F-4
35100-371-961	F-4
35100-371-981	F-4
35100-377-003	F-4
35100-377-007	F-4
35100-377-611	F-4
35100-377-612	F-4
35114-371-000	F-27
35150-371-003	F-2
35150-371-601	F-2
35150-371-651	F-2
35150-371-660	F-2
35150-371-670	F-2
35150-371-910	F-2
35150-371-980	F-2
35200-371-003	F-2
35200-371-013	F-2
35200-371-601	F-2
35200-371-602	F-2
35200-371-660	F-2
35200-371-670	F-2
35200-371-671	F-2
35200-371-910	F-2
35200-371-980	F-2
35350-292-003	F-11
35350-300-016	F-6
35357-046-000	F-11
35357-371-980	F-11
35360-341-000	F-2
35500-333-004	E-11
35752-300-010	E-11
35754-300-020	E-11
35850-371-670	F-28
35856-371-000	F-28
35857-371-000	F-28
37000	
37111-371-008	F-4
37111-371-980	F-4
37112-371-008	F-4
37112-371-980	F-4
37115-371-000	F-4
37116-371-000	F-4
37120-371-000	F-4
37120-371-660	F-4
37200-371-661	F-4
37200-371-671	F-4
37200-371-681	F-4
37200-371-682	F-4
37200-371-691	F-4
37200-371-961	F-4
37200-371-980	F-4
37202-371-610	F-4
37204-371-008	F-4
37238-323-700	F-4
37243-371-008	F-4
37244-371-008	F-4
37250-371-008	F-4
37250-371-661	F-4
37250-371-681	F-4
37250-371-961	F-4
37250-371-980	F-4
37254-371-008	F-4
37260-371-000	F-4
37260-371-980	F-4
37261-371-000	F-4
37300-371-008	F-14
37300-371-661	F-14
37300-371-681	F-14
37300-371-980	F-14
37305-371-008	F-14
37314-371-008	F-4
37510-371-008	E-5
37610-371-671	F-4
37610-371-680	F-4
37617-371-008	F-4
37619-371-670	F-4
37619-371-680	F-4
37750-611-154	E-5
37760-371-003	E-5
37800-371-008	F-18
37801-634-000	F-18
37802-371-000	F-18
37806-371-000	F-14
37807-371-000	F-14
38000	
38100-300-023	F-27
38100-371-620	F-27
38100-371-621	F-27
38200-371-153	F-27
38205-371-000	F-28
38250-371-153	F-28
38253-371-000	F-28
38300-292-670	F-27
38300-371-681	F-27
38300-371-682	F-27
38306-107-670	F-27
38306-292-000	F-27
38400-371-000	F-4
38420-371-671	F-27
40000	
40200-371-000	F-22
40210-371-003	F-22
40513-310-000	F-7
40514-310-000	F-7
40514-371-980	F-7
41000	
41231-286-000	F-12
41300-371-010	F-13

Part No.	Block No.
41300-371-030	F-13
41300-371-040	F-13
41300-371-303	F-13
41311-371-010	F-13
41311-371-980	F-13
41321-371-000	F-13
41321-371-010	F-13
41324-371-010	F-13
41325-371-000	F-13
41351-371-000	F-13
41355-371-000	F-13
41410-371-000	F-13
41500-371-010	F-13
41501-371-010	F-13
41502-371-010	F-13
41503-371-010	F-13
41504-371-010	F-13
41505-371-010	F-13
41506-371-010	F-13
41507-371-010	F-13
41508-371-010	F-13
41509-371-010	F-13
41510-371-010	F-13
41511-371-010	F-13
41512-371-010	F-13
41513-371-010	F-13
41514-371-010	F-13
41515-371-010	F-13
41516-371-000	F-13
41517-371-000	F-13
42000	
42060-371-980	F-12
42301-371-000	F-12
42301-371-980	F-12
42311-356-000	F-12
42601-371-305	F-12
42601-371-315	F-12
42606-371-305	F-12
42607-371-305	F-12
42610-371-000	F-12
42620-371-000	F-12
42625-371-000	F-13
42660-371-980	F-12
42670-371-980	F-12
42701-371-003	F-12
42701-371-980	F-12
42711-371-612	F-12
42711-371-673	F-12
42711-371-674	F-12
42712-371-003	F-12
42712-371-004	F-12
42713-371-000	F-12
43000	
43120-371-000	F-12
43200-371-006	F-11
43200-371-016	F-11
43201-371-006	F-11
43202-371-006	F-11
43205-371-006	F-11
43207-371-006	F-11
43209-371-006	F-9
	F-11
43211-371-006	F-11
43211-392-016	F-11
43213-371-006	F-11
43214-371-006	F-11
43215-371-006	F-11
43217-371-006	F-11
43218-371-006	F-9
	F-11
43219-371-006	F-11
43241-371-006	F-11
43352-568-003	F-9
	F-11
43353-548-003	F-9
	F-11
43410-371-013	F-11
43415-371-000	F-11
43420-371-000	F-11
43500-371-651	F-11
43500-371-671	F-11
43500-371-681	F-11
43504-371-003	F-11
43510-371-305	F-11
43511-371-003	F-11
43530-371-003	F-11
44000	
44301-371-000	F-10
44301-371-980	F-10
44311-300-000	F-10
44311-371-980	F-10
44601-300-040	F-10
44601-371-980	F-10
44606-283-000	F-10
	F-12
44606-371-305	F-10
44607-283-000	F-10
	F-12
44607-371-305	F-10
44608-283-000	F-10
	F-12
44609-283-000	F-10
	F-12
44620-300-020	F-10
44641-371-000	F-10
44642-371-000	F-10
44642-371-980	F-10
44643-300-000	F-10
44644-371-000	F-10
44660-371-980	F-10
44670-371-980	F-10
44701-371-003	F-10
44701-371-980	F-10
44711-371-671	F-10
44711-371-672	F-10
44711-371-673	F-10
44711-371-674	F-10
44712-371-003	F-10
44712-371-004	F-10
44713-371-003	F-10
44713-371-004	F-10
44800-371-003	F-10
44830-371-000	F-4
44830-371-010	F-4
44830-371-980	F-4
44831-371-000	F-4
44831-371-010	F-4
45000	
45100-371-006	F-9
45101-371-006	F-9
45102-371-006	F-9
45105-371-006	F-9
45107-371-006	F-9
45108-371-006	F-9
45109-371-006	F-9
45110-371-006	F-9
45114-371-006	F-9
45116-371-006	F-9
45119-371-000	F-9
45120-371-000	F-10
45123-371-003	F-6
45123-371-980	F-6
45125-371-013	F-6
45125-371-980	F-6
45126-371-003	F-6
45126-371-610	F-6
45126-371-660	F-6
45126-371-960	F-6
45126-371-980	F-6
45131-371-006	F-9
45132-371-006	F-9
45133-371-006	F-9
45134-371-006	F-9
45146-300-000	F-11
45146-371-000	F-6
45147-371-010	F-6
45147-371-980	F-6
45200-371-006	F-9
45201-371-006	F-9
45210-371-006	F-9
45451-283-000	F-7
45451-367-690	F-7
45465-341-700	F-2
45509-371-003	F-6
	F-11
45510-371-305	F-6
45510-371-610	F-6
45510-371-651	F-6
45510-371-670	F-6
45511-371-003	F-6
45513-341-671	F-6
	F-11
45513-341-771	F-6
	F-11
45513-371-651	F-6
	F-11
45516-371-003	F-6
	F-11
45517-300-003	F-6
45518-371-003	F-6
	F-11
45520-300-000	F-11
45520-371-003	F-6
45521-300-010	F-6
	F-11
45522-300-010	F-6
45526-341-000	F-6
45527-300-000	F-6
45530-371-305	F-6
46000	
46138-568-671	F-6
46500-371-000	F-11
46500-371-980	F-11
46503-371-000	F-11
46504-371-000	F-11
46506-371-000	F-11
50000	
50100-371-611ZA	F-29
50100-371-612ZA	F-29
50100-371-614ZA	F-29
50100-371-670ZA	F-29
50100-371-671ZA	F-29
50100-371-673ZA	F-29
50100-371-960	F-29
50100-371-980	F-29
50114-371-000ZA	F-29
50114-371-610ZA	F-29
50114-371-611ZA	F-29
50114-371-960	F-29
50197-371-300	F-22
50250-371-000	F-29
50301-268-305	F-5
50302-268-305	F-5
50325-371-000	F-28
50325-371-010	F-28
50326-371-000	F-28
50328-371-000	F-28
50332-371-000	F-28
50351-371-000ZA	F-29
50351-371-660	F-29
50351-371-980	F-29
50352-371-000ZA	F-29
50352-371-660	F-29
50352-371-980	F-29
50353-371-000	F-19
50353-371-010	F-19
50353-371-980	F-19
50358-371-000	F-29
50361-371-000	F-19
50410-371-000ZA	F-16
50410-371-010ZA	F-16
50411-371-000ZA	F-16
50411-371-000ZB	F-16
50411-371-000ZC	F-16
50411-371-000ZD	F-16
50411-371-000ZE	F-16
50411-371-000ZL	F-16
50412-371-000	F-16
50413-371-000	F-14
50414-371-000	F-14
50416-371-000	F-14
50417-371-000	F-14
50419-371-000	F-16
50420-371-000	F-16
50421-371-000	F-14
50423-371-000	F-16
50424-371-000	F-14
50425-371-000	F-16
50426-371-000	F-14
50428-371-000	F-14
50430-371-000ZA	F-14
50430-371-000ZB	F-14
50430-371-000ZC	F-14
50430-371-000ZD	F-14
50430-371-000ZE	F-14
50432-371-300	F-14
50436-371-003	F-14
50436-371-980	F-14
50437-371-003	F-14
50437-371-007	F-14
50437-371-980	F-14
50438-371-000	F-16
50440-371-980ZL	F-14
50500-371-000	F-21
50500-371-010	F-21
50500-371-980	F-21
50526-300-000	F-21
50540-371-000	F-21
50540-371-010	F-21
50540-371-610	F-21
50540-371-611	F-21
50540-371-960	F-21
50540-371-980	F-21
50548-356-700	F-21
50549-356-700	F-21
50603-033-000	F-21
50603-371-660	F-21
50603-371-980	F-21
50616-369-6708	F-21
50616-371-000B	F-21
50617-300-670	F-21
50617-371-980	F-21
50619-375-000	F-21
50630-371-000	F-21
50640-371-000	F-21
50642-369-6708	F-21
50642-371-000B	F-21
50644-300-670	F-21
50644-371-980	F-21
50661-369-000	F-21
50710-371-003	F-29
50710-371-007	F-29
50710-377-000	F-21
50712-371-660	F-21
50712-371-980	F-21
50712-377-000	F-21
50714-371-660	F-21
50715-371-660	F-21
50715-371-980	F-21
50715-377-000	F-21
50716-371-660	F-21
50717-371-660	F-21
50717-371-980	F-21
51000	
51400-371-003	F-8
51400-371-023	F-8
51400-371-980	F-8
51401-371-003	F-8
51404-044-030	F-28
51410-371-003	F-8
51410-371-023	F-8
51412-371-003	F-8
51421-371-003	F-8
51421-371-980	F-8
51430-371-003	F-8
51432-371-003	F-8
51437-371-003	F-8
51449-371-003	F-8
51454-371-003	F-8
51466-375-000	F-8
51500-371-003	F-8
51500-371-023	F-8
51500-371-980	F-8
51521-371-003	F-8
51521-371-980	F-8
51601-371-000	F-8

Part No.	Block No.
51602-371-000	F-8
51602-371-980	F-8
51606-371-000	F-8
51606-371-980	F-8
51622-371-000	F-8
51634-340-000	F-8
51634-371-980	F-8
52000	
52105-371-000	F-22
52109-371-000	F-22
52120-371-305	F-22
52120-371-315	F-22
52120-371-325	F-22
52120-371-980	F-22
52141-371-000	F-22
52145-371-000	F-22
52400-371-003	F-23
52400-371-611	F-23
52400-371-961	F-23
52400-371-980	F-23
52401-371-000	F-23
52401-371-980	F-23
52403-371-003	F-23
52403-371-980	F-23
52410-371-003	F-23
52410-371-611	F-23
52410-371-961	F-23
52410-371-980	F-23
52422-371-003	F-23
52422-371-980	F-23
52451-357-000	F-13
	F-22
52458-371-003	F-23
52459-371-003	F-23
52459-371-980	F-23
52484-292-000	F-23
52517-385-000	F-23
53000	
53100-371-000	F-5
53100-371-610	F-5
53100-371-611	F-5
53100-371-660	F-5
53100-371-960	F-5
53100-371-980	F-5
53124-250-000	F-5
53131-371-000	F-5
53141-300-010	F-2
53165-342-670	F-2
53165-371-000	F-2
53166-342-670	F-2
53166-371-000	F-2
53167-371-000	F-2
53170-369-003	F-6
53170-371-980	F-6
53172-371-000	F-2
53175-369-003	F-6
53178-371-000	F-2
53190-369-700	F-2
53190-371-000	F-2
53190-371-980	F-2
53192-268-000	F-2
53192-312-000	F-2
53192-371-980	F-2
53200-371-000ZA	F-5
53200-371-010ZA	F-5
53200-371-610ZA	F-5
53200-371-611ZA	F-5
53200-371-612ZA	F-5
53200-371-960	F-5
53200-371-980	F-5
53209-371-000	F-5
53211-268-305	F-5
53212-250-305	F-5
53214-371-010	F-5
53215-250-000	F-5
53220-286-000	F-5
53220-371-980	F-5
53223-371-010	F-5
53230-371-000ZA	F-5
53600-051-000	F-5
53603-051-000	F-5
53604-098-940	F-5
61000	
61100-371-000	F-7
61100-371-600	F-7
61100-371-980	F-7
61104-357-000	F-16
61131-268-600B	F-7
61134-315-600	F-7
61301-371-003	F-3
	F-3-1
	F-3-2
61301-371-980	F-3
	F-3-1
	F-3-2
62000	
62401-371-000ZA	F-19
62401-371-980	F-19
62403-371-000	F-19
62405-371-000	F-19
70000	
70548-605-000	F-24
73000	
73225-611-000	F-14
75000	
75581-605-004	F-14
77000	
77200-371-000	F-18
77200-371-600	F-18
77200-371-660	F-18
77200-371-960	F-18
77200-371-980	F-18
77203-371-305	F-18
77205-292-010	F-18
77207-371-000	F-18
77207-371-305	F-18
77251-342-000	F-16
80000	
80100-371-000	F-24
80100-371-610	F-24
80100-371-611	F-24
80100-371-960	F-24
80100-371-980	F-24
80101-283-000	F-26
	F-26-1
	F-26-2
	F-26-3
80101-371-000	F-24
80121-323-630	F-24
80124-351-000	F-16
	F-24
83000	
83100-371-305ZA	F-15
83100-371-305ZB	F-15
83100-371-610ZA	F-15
83100-371-610ZB	F-15
83100-371-610ZC	F-15
83100-371-661ZA	F-15
83100-371-661ZB	F-15
83100-371-661ZC	F-15
83100-371-980ZL	F-15
83105-371-000	F-15
83105-371-980	F-15
83109-371-000	F-15
	F-28
83118-371-000	F-16
83119-371-000	F-15
	F-16
83119-371-980	F-15
	F-16
83121-371-000	F-14
83125-371-000	F-15
83125-371-010	F-15
83126-371-000	F-15
83126-371-010	F-15
83127-371-000	F-15
83127-371-010	F-15
83128-371-000	F-15
83200-371-305ZA	F-15
83200-371-305ZB	F-15
83200-371-610ZA	F-15
83200-371-610ZB	F-15
83200-371-610ZC	F-15
83200-371-661ZA	F-15
83200-371-661ZB	F-15
83200-371-661ZC	F-15
83200-371-980ZL	F-15
83501-371-000	F-16
83600-371-305ZA	F-15
83600-371-305ZB	F-15
83600-371-610ZA	F-15
83600-371-610ZB	F-15
83600-371-610ZC	F-15
83600-371-661ZA	F-15
83600-371-661ZB	F-15
83600-371-661ZC	F-15
83610-371-000	F-29
83618-323-000	F-28
83650-371-980ZL	F-15
83700-371-305ZA	F-15
83700-371-305ZB	F-15
83700-371-610ZA	F-15
83700-371-610ZB	F-15
83700-371-610ZC	F-15
83700-371-661ZA	F-15
83700-371-661ZB	F-15
83700-371-661ZC	F-15
83703-371-000	F-15
83704-333-000	F-15
83705-371-000	F-15
83750-371-980ZL	F-15
84000	
84101-371-000	F-24
84101-371-010	F-24
84101-371-610	F-24
84101-371-960	F-24
84101-371-980	F-24
84701-323-600B	F-26-1
84701-341-670XW	F-26
84701-371-600ZA	F-26-3
84701-371-610ZA	F-26-2
84701-371-950	F-26-1
84701-371-960	F-26-2
84701-371-980	F-26
84706-286-000	F-21
	F-26-1
84706-341-000	F-26
84706-378-000	F-26
	F-26-3
84905-118-000	F-26-1
	F-26-2
84906-118-000	F-26-1
	F-26-2
85000	
85100-371-305ZA	F-1
85100-371-305ZB	F-1
85100-371-610ZA	F-1
85100-371-610ZB	F-1
85100-371-610ZC	F-1
85100-371-661ZA	F-1
85100-371-661ZB	F-1
85100-371-661ZC	F-1
85100-371-980	F-1
85120-371-305ZA	F-1
85120-371-305ZB	F-1
85120-371-610ZA	F-1
85120-371-610ZB	F-1
85120-371-610ZC	F-1
85120-371-661ZA	F-1
85120-371-661ZB	F-1
85120-371-661ZC	F-1
85120-371-980	F-1
85200-371-000	F-1
85200-371-980	F-1
85201-371-000	F-1
85202-371-000	F-1
85300-371-000	F-1
85300-371-980	F-1
85400-371-000	F-1
85401-371-000	F-1
87000	
87121-371-000	F-15
87121-371-660	F-15
87121-371-980	F-15
87122-371-660	F-15
87122-371-980	F-15
87125-041-680	F-29
87127-371-980	F-15
87128-371-000	F-14
87128-371-980	F-14
87411-538-910	F-15
87501-371-610	F-29
87504-028-670	F-29
87504-371-670	F-29
87505-371-610	F-24
87505-371-671	F-24
87505-371-770	F-24
87506-371-670	F-28
87507-371-670	F-15
87507-371-671	F-15
87507-371-980	F-15
87508-371-670	F-15
87509-371-670	F-1
87512-371-670	F-16
87560-375-680A	F-14
87560-375-680B	F-14
88000	
88100-333-004	F-2
88100-358-680	F-2
88100-371-660	F-2
88100-371-930	F-2
88100-371-980	F-2
88110-304-621	F-2
88110-323-610	F-2
88110-371-650	F-2
88110-371-960	F-2
88110-371-970	F-2
88120-304-621	F-2
88120-323-610	F-2
88120-333-004	F-2
88120-358-680	F-2
88120-371-650	F-2
88120-371-660	F-2
88120-371-930	F-2
88120-371-960	F-2
88120-371-970	F-2
88120-371-980	F-2
89000	
89010-371-000	F-17
89010-371-980	F-17
89101-371-003	F-17
89101-371-013	F-17
89101-371-980	F-17
89102-371-980	F-17
89103-371-000	F-17
89103-371-980	F-17
89212-001-000	F-17
89212-371-980	F-17
89216-371-980	F-17
89217-371-980	F-17
89218-371-980	F-17
89219-371-980	F-17
89220-371-980	F-17
89221-371-000	F-17
89222-371-000	F-17
89223-371-980	F-17
89231-371-980	F-17
89232-371-980	F-17
89233-371-980	F-17
89234-371-980	F-17
89235-371-980	F-17

Part No.	Block No.
89236-371-980	F-17
89237-371-980	F-17
89238-371-980	F-17
89240-371-980	F-17
89241-371-980	F-17
89242-371-980	F-17
89243-371-980	F-17
89244-371-980	F-17
89245-371-980	F-17
89246-371-980	F-17
89247-371-980	F-17
89250-371-980	F-17
89251-371-980	F-17
89252-371-980	F-17
89253-371-980	F-17
90000	
90001-371-003	E-2
	E-3
90002-371-003	E-2
	E-3
90003-371-003	E-11
90004-371-000	E-7
90006-371-000	E-8
90007-371-004	E-6
90007-371-980	E-6
90008-371-000	E-11
90008-371-980	E-11
90009-371-005	E-11
90009-371-980	E-11
90010-371-005	E-11
90012-300-000	E-4
90015-371-003	E-10
90017-371-000	E-1
90017-371-980	E-1
90018-371-000	E-2
	E-3
90018-371-980	E-2
	E-3
90019-371-000	E-1
90019-371-980	E-1
90021-371-000	E-1
90023-371-000	E-10
90025-371-000	E-7
90026-371-004	E-11
90026-371-980	E-11
90027-371-006	E-11
90027-371-980	E-11
90028-371-004	E-8
90029-611-000	E-13
90035-371-000	E-2
	E-3
90041-371-980	E-11
90042-371-980	E-11
90043-371-980	F-13
90044-371-980	E-2
	E-3
90045-371-980	E-6
90050-371-980	E-2
	E-3
90051-371-980	E-15
90052-371-980	E-15-1
90053-371-980	E-3
	E-8
90054-371-980	E-5
90054-371-980	E-11
90055-371-980	E-6
90056-371-980	E-6
90061-371-980	E-11
90071-371-980	E-8
	F-2
90081-371-980	E-2
	E-3
	E-8
90082-371-980	F-5
	F-8
	F-13
	F-20
	F-21
	F-24
	F-26
	F-26-1
	F-26-2
90085-371-980	E-10
	E-15
	E-15-1
90101-371-980	F-29
90101-605-000	F-29
90102-371-000	F-24
90102-371-980	F-24
90103-371-006	F-11
90105-371-003	F-6
90105-371-980	F-6
90106-371-000	F-4
90107-538-010	F-18
90108-371-000	F-21
90108-371-610	F-21
90108-371-980	F-21
90109-371-000	F-13
90109-371-980	F-13
90114-268-020	F-2
90114-300-000	F-6
90114-371-980	F-2
	F-6
90116-283-010	F-8
90116-371-000	F-9
90116-371-010	F-9
90117-371-003	F-18
90120-371-000	F-3
	F-3-1
	F-3-2
90121-371-000	F-22
90121-371-010	F-22
90122-371-000	F-10
90123-371-000	F-9
90123-371-980	F-9
90125-329-010	F-12
90125-371-000	F-13
90128-346-003	F-12
90129-371-000	F-25
90129-371-980	F-25
90131-371-000	F-11
90131-371-980	F-11
90133-371-000	F-13
90134-371-000	F-13
90141-371-980	E-11
	F-2
90142-371-980	E-6
	F-16
	F-27
90143-371-980	E-5
	E-11
	F-2
	F-6
90144-371-980	E-2
90144-371-980	E-3
	E-10
90145-300-000	F-6
90145-371-980	E-5
	F-6
90146-371-980	E-8
	E-11
90147-371-980	E-5
90148-371-980	E-7
90149-371-980	E-8
90150-371-980	E-11
90152-371-000	F-29
90152-371-980	F-29
90153-371-000	F-29
90153-371-980	F-29
90155-371-000	F-25
90155-371-980	F-25
90161-371-003	F-11
90161-371-980	E-5
90162-292-000	F-26
	F-26-1
	F-26-2
	F-26-3
90162-371-980	F-26
	F-26-1
	F-26-2
90163-371-006	F-11
90163-371-980	E-11
90165-300-023	F-9
90167-371-000	F-21
90167-371-660	F-21
90167-371-980	F-21
90180-371-000	F-5
90180-371-980	F-5
90185-371-000	F-5
	F-20
90192-371-981	F-25
90192-377-671	F-25
90201-329-000	F-21
90203-371-980	F-19
90203-611-000	F-19
90205-300-000	E-4
90231-200-010	E-9
90236-300-000	F-29
90301-385-003	F-23
90303-371-000	F-22
90304-371-000	F-5
90305-329-000	F-10
90305-371-980	F-10
90306-268-000	F-12
90306-371-980	F-12
90308-357-000	F-12
	F-22
90308-371-980	F-22
90309-315-000	F-23
90309-357-000	F-4
	F-10
	F-12
90309-371-980	F-23
90310-371-980	F-4
	F-12
90313-567-000	F-15
90321-315-670	F-2
90321-371-980	F-2
90324-001-810	F-21
90325-323-630	F-24
90354-371-000	F-22
90354-371-010	F-22
90381-371-000	F-13
90401-371-000	E-10
90402-822-000	E-8
90406-371-000	E-1
	E-12
90406-611-000	E-13
90408-371-000	E-7
90414-611-000	E-1
90416-371-000	E-8
90417-041-000	E-7
	E-13
90431-292-000	E-9
90432-371-000	E-9
90435-611-000	E-1
90438-634-000	E-2
	E-3
	E-11
90441-028-010	E-1
	E-5
	E-6
	E-11
90451-371-000	E-14
90452-323-000	E-2
	E-3
90452-371-000	E-14
90453-286-003	E-8
90454-371-000	E-10
90456-333-000	E-7
90458-286-000	E-5
90458-292-000	E-14
90458-506-810	E-14
90471-580-000	F-13
90481-001-020	E-6
90481-292-000	E-9
90486-028-000	E-5
90501-310-000	F-11
90503-283-000	F-5
90503-371-980	F-5
90505-568-000	F-18
90521-292-000	F-23
90521-371-980	F-23
90539-011-000	E-5
90541-371-000	E-1
	E-2
	E-3
90541-371-980	E-1
	E-2
	E-3
90543-273-000	F-8
90544-283-000	F-8
90545-300-000	F-6
	F-11
90545-323-700	F-26-1
	F-26-2
90545-371-960	F-26-1
	F-26-2
90555-357-000	F-14
90581-371-000	F-13
90581-371-980	F-26
	F-26-1
90581-831-650	F-26
	F-26-1
	F-26-3
90601-300-000	E-14
90602-371-000	E-14
90605-371-000	E-10
90701-283-000	E-4
90701-371-000	E-5
90702-371-000	E-11
90702-634-300	E-11
90703-371-000	E-7
	E-11
90704-371-000	E-11
90705-371-000	E-13
90841-001-000	F-29
90899-323-610	F-24
91000	
91001-371-008	E-14
91002-300-008	E-14
91002-371-004	E-9
	E-12
	E-14
91004-371-008	E-14
91010-300-008	E-14
91015-371-000	F-5
91016-371-000	F-5
91051-371-004	F-13
91071-371-003	F-22
91101-371-006	E-10
91101-516-000	E-10
91201-371-005	E-12
91202-216-003	E-8
91204-286-003	E-8
91204-371-003	E-8
91204-371-005	E-8
91206-286-013	E-11
91207-580-015	E-7
91208-300-003	E-7
91209-371-003	E-2
	E-3
91211-286-003	E-5
91211-371-005	E-5
91252-300-003	F-10
91253-356-005	F-12
91254-371-003	F-8
91255-371-003	F-8
91259-333-000	E-11
91261-371-003	F-13
91261-371-013	F-13
91263-371-003	F-13
91265-371-003	F-13
91267-371-003	F-22
91301-283-005	E-8
91301-371-003	E-2
	E-3
91302-001-020	E-8
	F-13
91302-028-000	E-6
	F-1
91302-200-000	E-7
91302-317-700	E-5
91302-371-003	E-5
91303-283-000	E-6
91303-371-000	E-11
91303-611-000	E-5
91305-216-000	E-6
91305-371-003	E-2
	E-3
91306-371-003	E-11
91306-921-000	F-13
91307-611-000	E-5
91307-703-000	E-11
91308-371-003	E-2
	E-3
91309-283-005	E-10
91310-611-000	E-5
91312-371-003	E-6

Part No.	Block No.
91316-300-005	E-6
91318-500-000	E-11
91319-300-000	E-11
91320-371-000	E-15
91333-567-010	E-7
	E-11
91345-580-000	E-7
91354-371-000	E-10
91354-702-000	E-10
91355-371-003	F-13
91356-371-000	F-8
91356-706-000	E-6
91359-371-003	F-12
91361-706-000	E-11
91455-371-000	F-18
91456-371-770	F-5
91500-371-980	F-26
91501-371-980	F-8
91502-371-980	F-1
91503-371-980	F-7
91504-371-960	F-26-1
	F-26-2
91505-371-960	F-24
91506-371-980	F-5
91507-371-980	F-29
91508-371-980	F-29
91509-371-980	F-25
91510-371-970	F-3-2
91510-371-980	F-24
91511-371-980	F-23
91512-371-980	F-19
91513-371-980	F-21
91514-371-980	F-19
91515-371-980	F-5
91516-371-980	F-21
91520-371-900	F-24
91520-371-950	F-26-1
91520-371-960	F-3-2
91520-371-980	F-26
91521-371-960	F-26-2
91521-371-980	F-3
	F-3-1
	F-3-2
91522-371-980	F-18
91523-371-980	F-10
91524-371-980	F-21
91525-371-980	F-20
91531-371-980	F-5
	F-8
	F-20
91533-371-980	F-29
91540-371-980	F-1
	F-4
91542-371-980	F-20
91543-371-980	F-29
91544-371-980	F-21
91550-371-980	F-1
	F-21
	F-24
91556-371-980	F-5
	F-9
	F-19
	F-25
91557-371-980	F-29
91560-371-980	F-3
	F-3-1
91560-371-980	F-3-2
91561-371-980	F-1
	F-4
	F-7
91563-371-980	F-8
	F-20
	F-29
91564-371-980	F-19
	F-29
91565-371-980	F-21
	F-29
91570-371-960	F-21
91570-371-980	F-21
91571-371-980	F-21
91572-371-980	F-21
91581-371-980	F-14
	F-15
	F-16
91582-371-980	F-14
	F-27
	F-28
	F-29
91587-371-980	F-6
91588-371-980	F-18
91589-371-980	F-21
92000	
92000-05020-08	F-26
	F-26-1
92000-05025-0A	F-26
	F-26-3
92000-06010-08	F-1
92000-06010	F-7
	F-8
92000-06012	E-7
92000-06014	E-5
92000-06016	E-11
92000-06020-07	F-1
92000-06020	E-11
	F-7
92000-06025-07	F-1
92000-06025-08	F-1
92000-06025	E-13
	F-26-1
	F-26-2
92000-06028	F-21
92000-08016-0B	F-13
92000-08022-0A	E-1
	E-12
92000-08032-0A	F-11
92000-08065-0B	F-5
92000-10025-0B	F-3-2
92000-10040-0B	F-5
92200-12065-0A	F-29
92200-12080-0A	F-29
92500-06032-0B	E-2
	E-3
92600-08040-08	F-24
92700-08040-0E	E-2
	E-3
92700-08050-30	F-8
92718-06032-10	F-16
92800-14000	E-6
93000	
93000-06035-02	F-25
93000-08040-0B	F-24
93200-10032-0B	F-23
93500-03006-0A	F-18
93500-03006-0B	F-18
93500-03008-0H	F-25
93500-03008-1A	F-3-2
93500-03010-0A	F-16
93500-03012-0A	F-3
	F-3-2
	F-27
93500-03016-0A	F-16
93500-03045-0B	F-26-2
93500-04008-0A	E-15-1
93500-04010-0A	E-15
	E-15-1
93500-04012-0A	F-7
93500-04014-0A	E-15-1
93500-04018-0A	E-15
93500-04018-0H	F-1
93500-04050-4J	F-26-1
93500-04055-0A	F-26-3
93500-04055-4J	F-26
93500-05006-0A	F-27
93500-05008-0A	E-2
	E-3
	F-28
93500-05008-0H	F-3-2
93500-05010-0A	F-18
93500-05012-0A	E-15
	E-15-1
93500-05016-0A	E-15-1
93500-05016-0B	F-3
	F-3-1
	F-3-2
93500-05020-0A	F-27
93500-05020-0G	E-2
	E-3
93500-05025-0A	F-2
93500-05032-0A	F-2
93500-05032-4J	F-27
93500-06008	E-3
	E-8
93500-06012-0G	F-18
93500-06012	E-5
	F-16
	F-18
	F-20
	F-29
93500-06020	E-5
	E-6
	E-11
	F-24
93500-06022-0H	E-7
93500-06025	E-5
93500-06028	E-7
93500-06035	E-6
	E-15
93500-06040	E-5
	E-10
93500-06045	E-15
93500-06055	E-6
93500-06080	E-6
93600-05012-0H	E-7
93600-05014-0A	E-7
93600-06020	E-14
93600-06022	E-13
93700-03006-0G	E-2
	E-3
93700-03006-1G	E-2
	E-3
93700-04008-0B	F-4
93700-04012-0B	F-21
93700-04030-0G	F-4
93700-04035-0G	F-4
93700-05010-0A	F-10
93901-12110	E-11
93901-15410	E-11
94000	
94001-04000-0S	F-7
	F-14
94001-05000-0S	F-27
94001-05080-0S	F-1
94001-06000-0S	E-8
	E-13
94001-06000	F-2
	F-4
	F-18
	F-26-2
	F-28
94001-08000-0S	F-8
	F-11
	F-20
94001-08020-0S	F-5
94001-10000-0S	F-21
	F-25
94001-12000-0S	F-21
94002-06000-0S	F-6
94002-06070	F-1
94002-08000-0S	E-8
94021-06000	F-4
94021-06070	F-1
94021-06220	F-1
94021-08220-0S	F-20
94021-10200-0S	F-29
94021-10220-0S	F-29
94021-12020-0S	F-21
94030-12200	F-29
94101-04000	F-1
	F-14
94101-05000	F-15
	F-18
94101-05800	F-1
94101-06000	E-2
	E-3
	E-5
	E-8
	F-16
	F-20
	F-21
	F-24
	F-29
94101-06200	F-1
94101-06700	F-1
94101-06800	F-1
94101-08000	F-8
	F-21
94101-08200	F-5
	F-13
	F-20
	F-24
	F-26
	F-26-1
	F-26-2
	F-26-3
94101-10000	F-19
	F-25
94101-10200	F-5
94101-10200	F-9
94102-08000	F-11
94102-10000	F-29
94102-20000	F-11
94109-14000	E-6
94111-03000	F-16
94111-04000	E-15
	E-15-1
	F-7
94111-05000	E-10
	E-15
	E-15-1
	F-3
	F-3-1
	F-3-2
	F-18
	F-27
	F-28
94111-05800	F-1
94111-06000	E-13
	E-15
	F-1
	F-4
	F-7
	F-16
	F-18
	F-26-2
	F-28
	F-29
94111-06800	F-1
94111-08000	F-8
	F-11
	F-20
	F-29
94111-10000	F-3
	F-3-1
	F-3-2
	F-19
	F-29
94111-12000	F-21
	F-29
94201-10080	E-15-1
94201-12100	F-28
94201-16150	F-11
	F-21
94201-25250	F-21
94201-30250	E-7
94201-30350	F-11
94201-40300	F-12
94251-04000	F-14
94251-05000	F-3
	F-3-1
	F-3-2
	F-15
94301-08100	E-7
94301-08140	E-6
	E-7
	E-8
	E-10
	E-11
	E-15
94301-10160	E-2
	E-3
94301-12200	E-2
	E-3
	E-11
94301-14200	E-7
94303-04065	E-7
	E-15-1

Part No.	Block No.
94305-20142	F-15
94401-25140	E-4
94510-16000	E-8
94510-18000	E-8
94510-20000	E-8
	F-22
94510-28000	E-10
94511-18000	F-1
94511-26000	E-10
95000	
95001-35210-40	E-15
95001-55100-40	E-15
95001-80300-40	F-1
95002-01120	E-15
	F-18
95002-02070	E-15
95002-02100	E-15
95002-02120	F-1
95002-02130	F-1
	F-16
95002-50000	F-1
95003-14103-10	F-1
95003-27082-30	F-16
95011-40000	E-11
95011-64000	F-20
95012-15000	F-28
95014-61100	F-6
	F-29
95014-71701	F-21
95014-72102	F-21
95014-72401	F-21
95015-82000	F-21
95300-10045-00	F-19
95300-12040-00	F-21
95325-10050-00	F-19
95700-06010-08	F-14
	F-15
	F-16
95700-06012-00	F-27
95700-06012-08	F-14
	F-27
	F-28
	F-29
95700-06014-08	F-4
95700-06016-00	E-11
	F-2
	F-20
95700-06018-00	E-1
	E-6
	E-7
	E-8
	E-9
	F-21
95700-06020-07	F-1
95700-06020-08	F-1
95700-06022-00	E-1
	E-6
	E-10
95700-06022-08	F-16
	F-27
95700-06025-00	E-5
	E-11
	F-2
	F-6
95700-06025-00	F-27
95700-06028-00	E-2
	E-3
	E-10
95700-06032-00	E-5
	E-10
	F-28
95700-06035-00	E-8
	E-11
95700-06040-00	E-5
	F-6
95700-06080-00	E-6
	E-7
95700-06085-00	E-8
95700-06090-08	F-19
95700-06110-00	E-11
95700-08014-08	F-24
	F-29
95700-08016-00	F-18
95700-08022-00	E-1
95700-08028-08	F-18
95700-08032-00	E-5
95700-08032	F-13
95700-08040-08	F-29
95700-08070-00	E-2
	E-3
	E-11
95700-10040-00	F-21
96000	
96100-60030	E-9
96100-60070	E-10
96100-62050	E-9
96103-60070-00	F-13
96140-62040-10	F-12
96140-63020-10	F-10
96140-63030	E-10
96140-63040-10	F-12
96201-10000	F-22
96211-08000	F-5
96220-40158	E-7
98000	
98069-38710	E-2
	E-3
98069-38716	E-2
	E-3
98069-58721	E-2
	E-3
98069-58726	E-2
	E-3
98200-20500	F-27
98200-21000	F-27
98200-21500	F-27
98200-53000	F-28
99000	
99001-10120	F-17
99001-14170	F-17
99002-13500	F-17
99003-10000	F-17
99003-20000	F-17
99003-30000	F-17
99003-40000	F-17
99003-50000	F-17
99004-18002	F-17
99005-01000	F-17
99006-12000	F-17
99006-22000	F-17
99006-26000	F-17
99007-45000	F-17
99103-611-0350	E-15-1
99164-601-0600	E-15-1
99164-601-1100	E-15-1
99164-601-1150	E-15-1
99164-601-1200	E-15-1
99201-60106-20	E-15-1
99201-60106-50	E-15-1
99202-60112-00	E-15-1
99202-60112-50	E-15-1