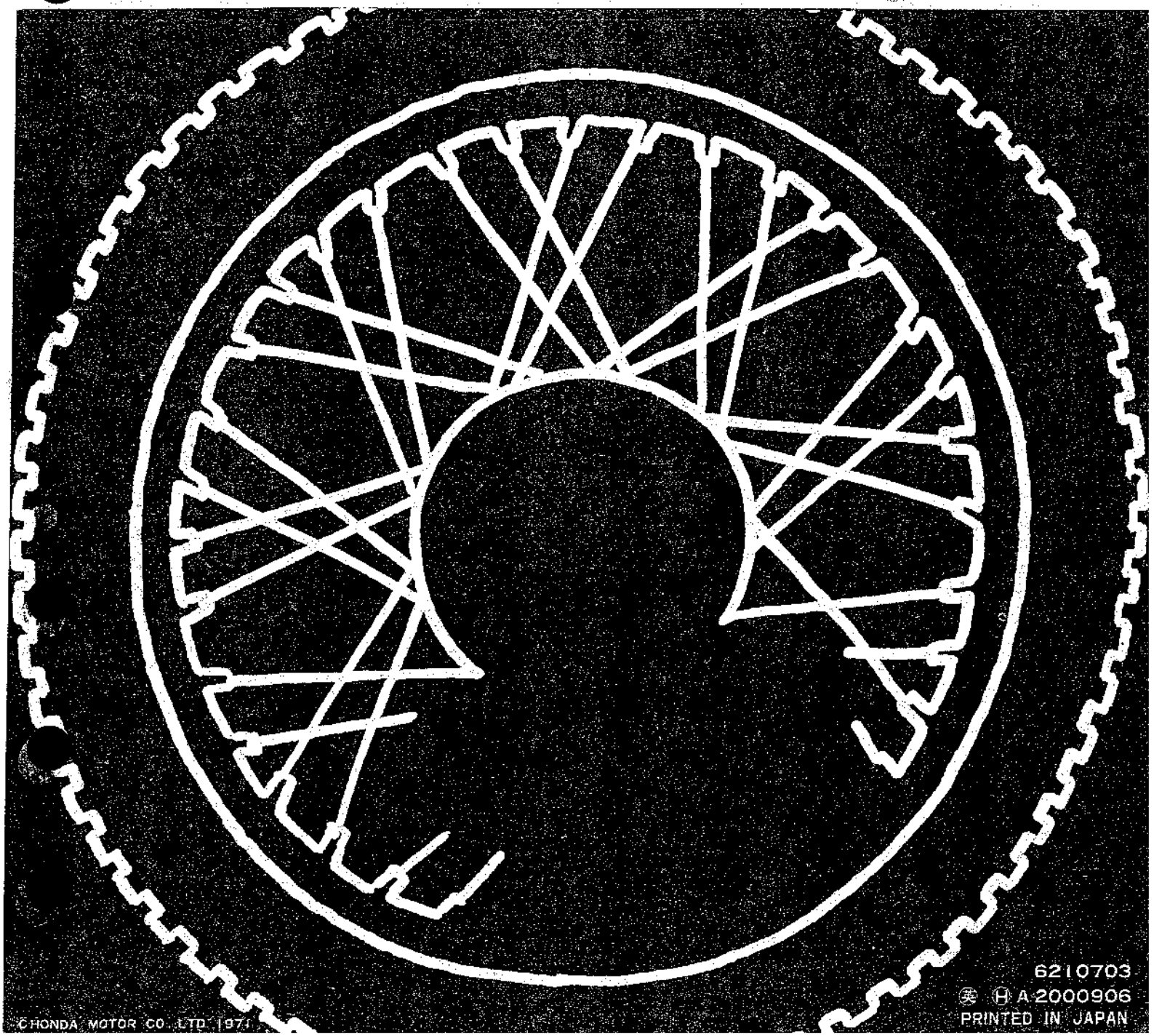
SHOP MANUAL

HONDA 100·125

MODEL CB100.CL100.SL100
CB125S.CD125S.SL125



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PRINTED IN JAPAN

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FOREWORD

This Shop Manual is published as a guide to servicing the Honda 100·125. It provides the service technician with complete and proper servicing information. Further, the sales personnel will also gain the technical knowledge which is very beneficial in his work.

The manual is separated into five sections with the respective sections being further divided into disassembly, adjustment, and repair.

By closely following the instructions, the proper servicing can be performed with greater efficiency.

The information in this manual was in effect at the time of publication.

The information peculiar to TL125 is complied at the back of this publication as a suppliment.

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I. PROCEDURE OF PERFORMING THE WORK

1. When performing an overhaul, all the parts which have been disassembled should be separated in their respective groups so that they will not become mixed.
2. All packings, gaskets and cotter pins which have been removed should be replaced with new items when reassembling. Any snap rings which are deformed shoud also be replaced.
3. All engine parts should be cleaned after disassembly. Metal surfaces which are subject to friction must be coated with oil.
4. The work should be performed with special tools for better results.
5. All nuts and bolts are normally torqued starting from those of large diameter and from inside to outside symmetrically.
6. Refer to torque values shown in the following table.

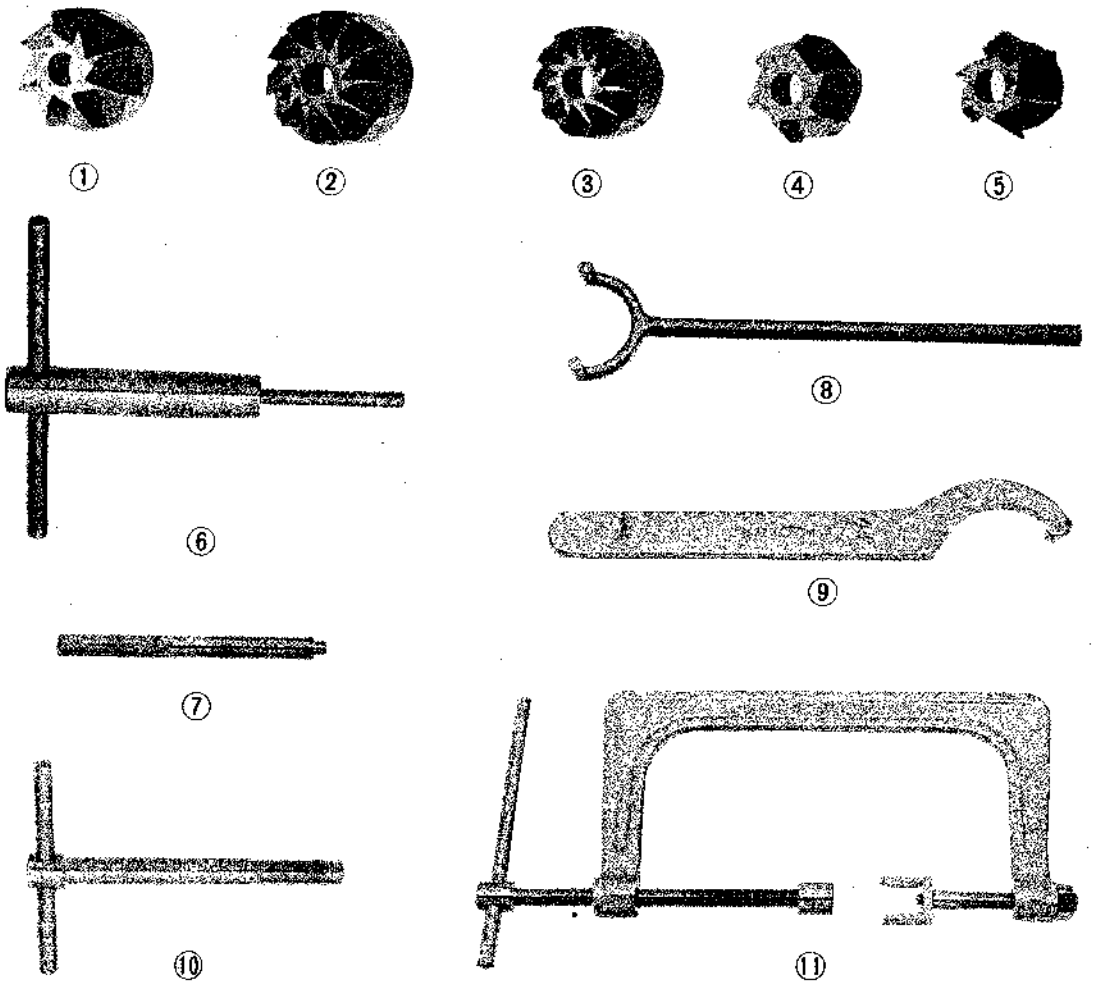
UNIT: kg-m (ft-lb)

Engine		Frame	
Item	Torque values	Item	Torque values
Cylinder head	1.8~ 2.0 (11.5~14.5)	Front axle nut	4.0~ 5.0 (29.0~36.0)
Spark advance	0.8~ 1.2 (5.8~ 8.7)	Rear axle nut	4.0~ 5.0 (29.0~36,0)
Cam sprocket	0.8~ 1.2 (5.8~ 8.7)	Rear fork pivot bolt	3.0~ 4.0 (21.7~29.0)
Cylinder mount bolt, 6mm	1.2~ 1.8 (8.7~13.0)	Engine mounting bolt	2.0~ 2.5 (14.5~18.8)
Left crank case cover	0.8~ 1.2 (5.8~ 8.7)	Handle mounting bolt	0.9~ 1.1 (6.50~7.95)
A.C rotor	2.6~ 3.2 (18.8~23.2)	Steering stem nut	6.0~8.0 (43.3~57.8)
A.C generator mounting screw	0.8~ 1.2 (5.8~ 8.7)	Front cushion mounting bolt	4.0~ 5.0 (29.0~36.0)
Cam chain tensioner arm	0.8~ 1.2 (5.8~ 8.7)	Rear cushion mounting nut	3.0~ 4.0 (21.7~29.0)
Right crank case cover screw	0.8~ 1.2 (5.8~ 8.7)	Torque link mounting bolt	2.0~ 2.5 (14.5~18.0)
Oil filter cover screw	0.8~ 0.4 (2.2~ 2.9)	Top bridge lock nut	4.0~ 4.8 (29.0~34.7)
Oil filter (lock nut, 16mm)	4.0~ 5.0 (29.0~36.0)	Final driven sprocket	2.0~ 2.5 (14.5~18.0)
Oil pump gear cover bolt	0.4~ 0.6 (2.9~ 4.4)	Seat mounting bolt	2.0~ 2.5 (14.5~18.0)
Clutch mounting bolt	0.8~ 1.2 (5.6~ 8.7)		
Gear shift drum stopper bolt	0.8~ 1.2 (5.6~ 8.7)		
Gear shift drum cam bolt	0.8~ 1.2 (5.6~ 8.7)		

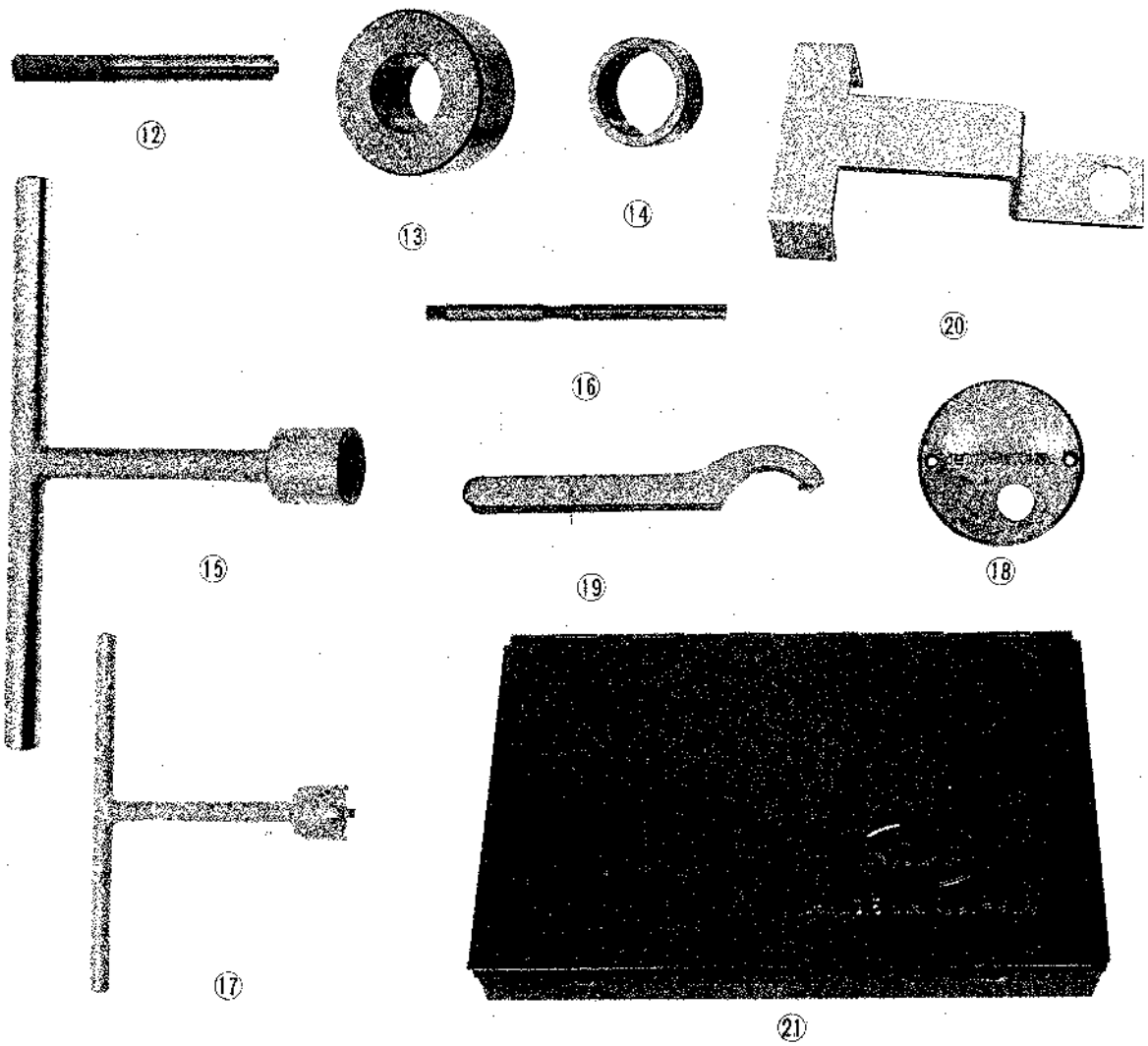
Standard parts

Bolt hex. 6mm	0.8~1.2 kg/m (5.8~8.7)
Screw cross, 6mm	0.8~1.2 kg/m (5.8~8.7)
Nut, 6mm	0.8~1.2 kg/m (5.8~8.7)
Screw cross, 5mm	0.3~0.4 kg/m (2.2~2.9)

SPECIAL TOOLS



Ref. No.	Tool No.	Description
	07000–10701	Special Tool Set for CB100 and CL100
	07001–11001	Special Tool Set for SL100
1	* 07001–10701	Valve seat 90° cutter
2	* 07003–10701	Inlet valve seat top cutter
3	* 07004–10701	Exhaust valve seat top cutter
4	* 07005–10701	Inlet valve seat interior cutter
5	* 07006–10701	Exhaust valve seat interior cutter
6	07007–00101	Valve seat cutter holder 5.5mm
7	07046–21601	Valve guide driver
8	07022–20001	Drive sprocket holder
9	07072–20001	Pin spanner, 48 mm
10	07011–03001	Dynamo rotor puller
11	07031–10701	Valve spring compressor



Ref. No.	Tool No.	Description
12	07047–04001	Valve guide remover
13	07054–02802	Front fork oil seal driving weight
14	* 07054–02803	Front fork oil seal driving guide (CB100, CL100)
15	07083–21601	Stem nut box wrench, 29 mm
16	07008–24001	Valve guide reamer
17	07086–28301	T-handle box wrench, 16 mm
18	* 07061–10701	Timing inspection cover
19	07071–25001	Main switch spanner
20	* 07024–10701	Clutch outer holder
21	07997–05101	Valve seat cutter case
	07790–29201	Tool case

* These tools are newly made for use, the others are common to all series.

SPECIAL TOOLS FOR CB125S, CD125S AND SL125

Tool No.	Description
07000–32401	Special Tool Set for CB125S, CD125S and SL125
07001–32401	Valve seat 90° cutter
07003–32401	Inlet valve seat top cutter
07004–32401	Exhaust valve seat top cutter
07005–32401	Inlet valve seat interior cutter
07006–32401	Exhaust valve seat interior cutter

These tools described above are newly made for use, the others are common to 100 series.

II. MAINTENANCE OPERATIONS

1. TAPPET ADJUSTMENT

The inspection and adjustment must be performed while the engine is cold.

1) Unscrew the two 8mm seat mounting bolts and remove the seat.
2) Remove the fuel tank.
3) Unscrew and remove the tappet hole caps.
4) Remove the dynamo cover.
5) Turn the crankshaft so that the "T" (timing) mark aligns with index mark on the stator and the piston is in the compression stroke. The piston in the compression stroke can be determined by feeling rocker arms for clearance. (Fig. 1)
6) Check tappet clearances with a thickness gauge and if it is necessary to adjust, loosen the lock nut and adjust the tappet adjust screw. (Fig. 2)

Tappet clearances: **Intake 0.05mm (0.002 in.)**
Exhaust 0.05mm (0.002 in.)

When tightening the lock nut, exercise care so that the tappet clearance will not be disturbed. Recheck the tappet clearance.

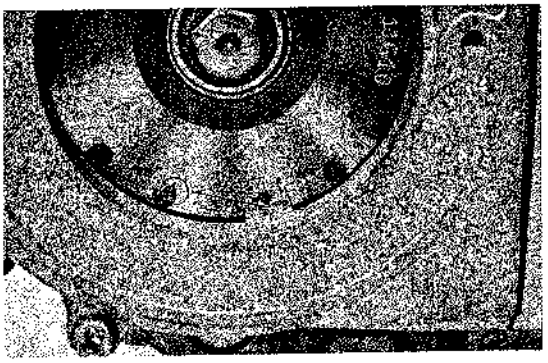


Fig. 1 ① "T" aligning mark

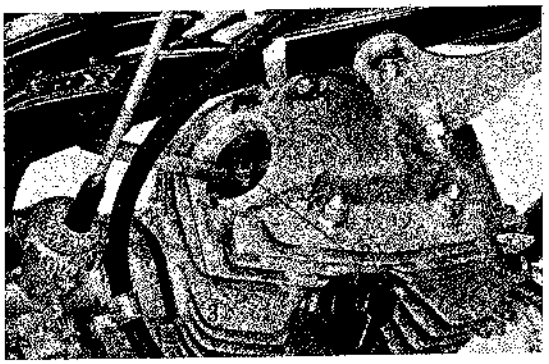


Fig. 2 Tappet adjustment
① Lock nut ② Tappet adjust screw ③ Thickness gauge

2. CARBURETOR ADJUSTMENT

Warm up the engine before setting the engine idle speed and make the idle adjustment with the pilot air screw and throttle stop screw. (Fig. 3)

1) Adjust the throttle stop screw to give idle speed of 1,200 rpm. Use a tachometer when it is available.
2) Turn the pilot air screw in and out to locate the position where engine rpm is highest. Turning the screw in will provide a rich fuel mixture, turning the screw out will give a lean fuel mixture.
3) If engine rpm has increased by the adjustment of air screw, the engine rpm should be set to the proper idle speed by using the throttle stop screw.
4) Turn the pilot air screw in or out within the range of 1/8 to 1/4 turn to obtain the optium idling condition.

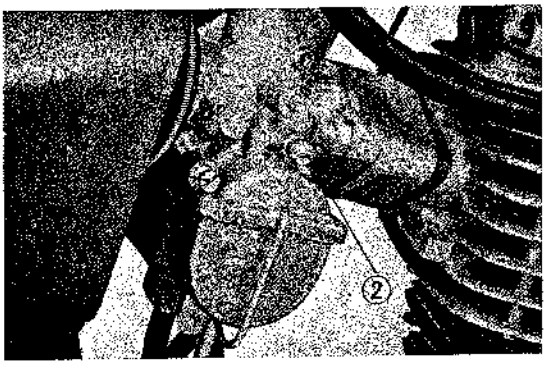


Fig. 3 Idling adjustment
① Air screw ② Throttle stop screw

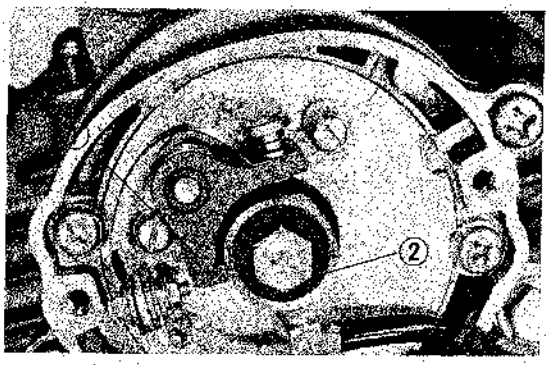


Fig. 4 ① Breaker arm slipper ② Cam

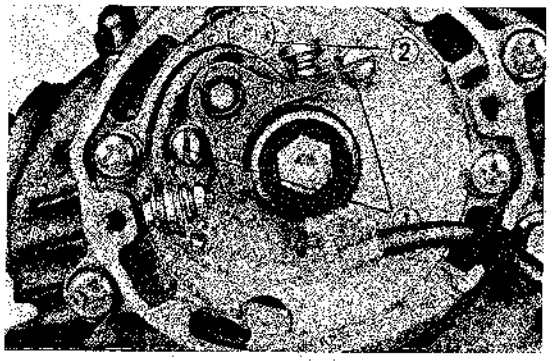


Fig. 5 ① Breaker arm retaining screws ② Adjusting position

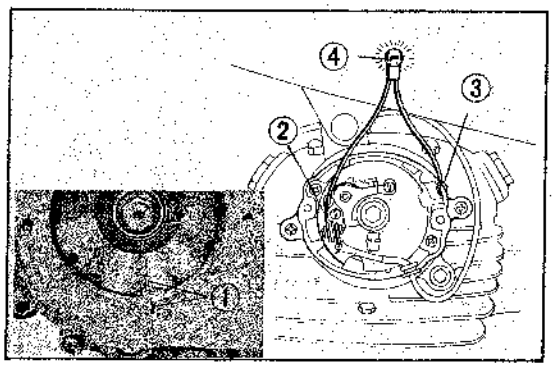


Fig. 6 ① "F" aligning mark ② Breaker arm spring ③ Ground to earth ④ Bulb

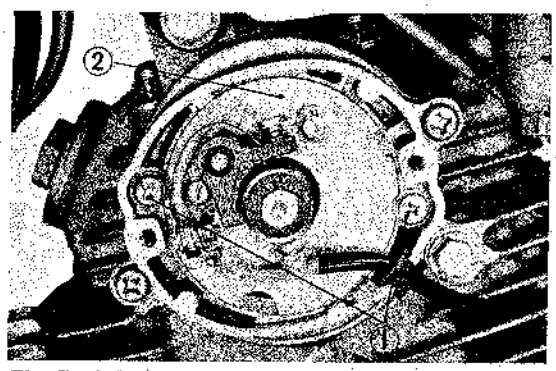


Fig. 7 ① Base plate mounting screw ② Base plate

3. BREAKER POINT AND IGNITION TIMING ADJUSTMENT

Adjust breaker point gap, before performing the ignition timing adjustment.

A. Breaker point gap

1) Remove the point and dynamo covers. Turn the crankshaft with the pin spanner provided as a service tool until the breaker arm slipper is on the highest point of cam lobe. (Fig. 4)
2) Measure point gap using a thickness gauge. The gap should be **0.3–0.4 mm (0.012–0.016 in.)**.
3) If it is necessary to make adjustment, loosen the breaker arm retaining screws, insert a screwdriver in the adjusting screw slot, and pry to adjust to the above value. Retighten the screw securely after setting is made. (Fig. 5)
4) Check the ignition. When the point contact surfaces are pitted or dirty, grind contacts with a point file or oil stone to remove transfer or contamination. If the metal build-up on the point is greater than 0.5 mm (0.02 in.), it should be replaced.

B. Ignition timing adjustment

1) Disconnect the contact breaker cord (green cord) at the connector and connect a 12V–3W lamp across the line. (Fig. 6)
2) Set the combination switch to "ON" position.
3) Turn the rotor slowly until the lamp goes out and check the position of "F" mark on the rotor against the index mark on the L. crankcase. If they are in line, the ignition timing is correct. (Fig. 6)
4) If ignition timing is required for adjustment, loosen two base plate mounting screws and move the base plate. Turning the base plate clockwise will retard the timing and counter clockwise will advance it. Tighten the screw after adjustment is made. (Fig. 7)

4. CLUTCH ADJUSTMENT

Check the clutch free play at the end of the clutch lever. The play should be **1–2 cm (2/5–3/4 in.)**. (Fig. 8) If it is not within this range, adjust it in accordance with the following procedure.

1) Loosen the clutch cable adjuster lock nut and turn the adjuster clockwise to make the cable free. Then loosen the lock nut of the clutch adjuster on the right crankcase cover. Turn the adjuster screw counter clockwise until a slight drag is felt and return it by 1/8 to 1/4 turn. Tighten the lock nut securely. (Fig. 9)
2) Turn the adjuster in the cable counter clockwise to adjust the lever end play. (Fig. 10)
3) Check for proper adjustment by starting the engine, applying clutch, and operating gear change. If the clutch does not disengage, the engine will stall or the motorcycle will tend to creep.
   If the clutch does not fully engage, the clutch will slip and the motorcycle will not accelerate in response to the acceleration of engine.

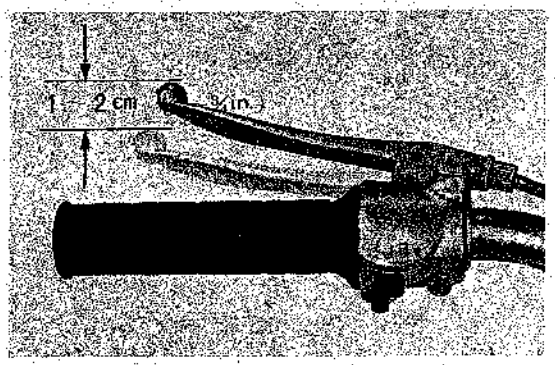


Fig. 8 Clutch lever play



Fig. 9 Clutch adjustment
① Lock nut ② Adjuster screw

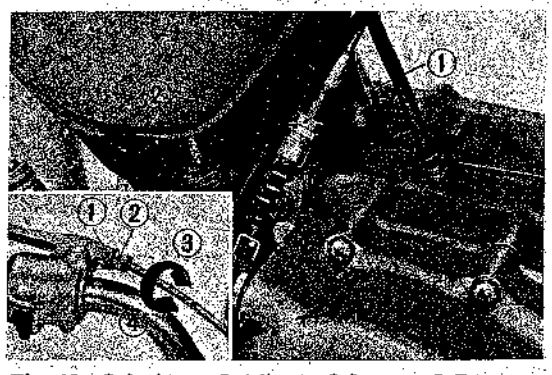


Fig. 10 ① Lock nut ② Adjuster ③ Increase ④ Decrease

5. SPARK PLUG INSPECTION

Remove the spark plug with a spark plug wrench and visually check conditions of electrodes and insulator.

The standard spark plugs equipped in the original engine are **D-8ES (NGK)** or **X24ES (Nihon denso)**.

1) If the plug is carboned up, sooty or has a hard deposit from the chemical fuel additivies, it should be cleaned with a spark plug cleaner or a wire brush.
2) Replace the plug if it insulator is cracked or chipped.
3) Check the gap between the electrodes with a thickness gauge and if necessary, adjust the ground electrode by bending. The standard clearance is **0.6 – 0.7 mm (0.025 – 0.028 in.)**. (Fig. 11)
4) Check the plug gasket before installation and replace if it is damaged.

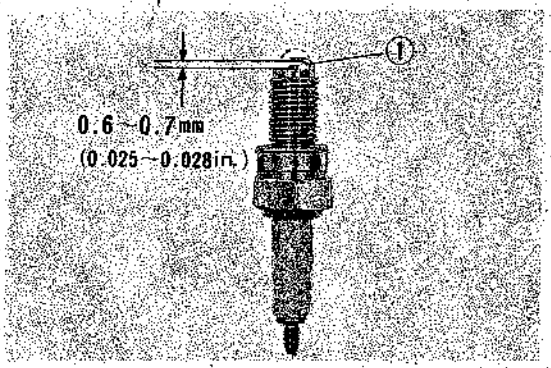


Fig. 11 ① Electrode

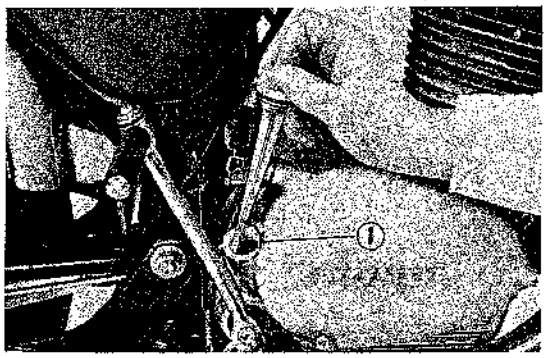


Fig. 12 ① Oil level gauge

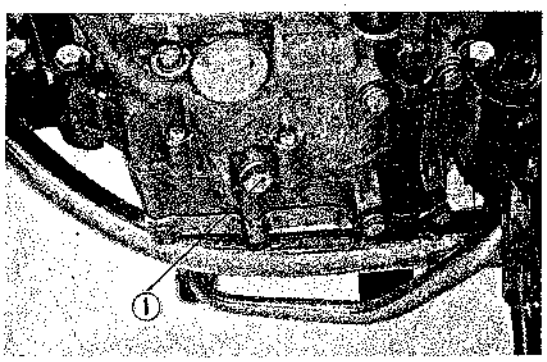


Fig. 13 ① Drain plug

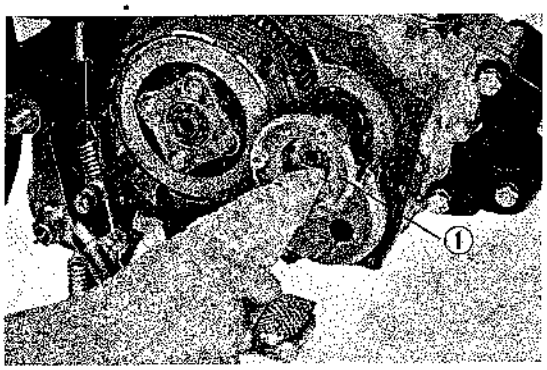


Fig. 14 ① Oil filter

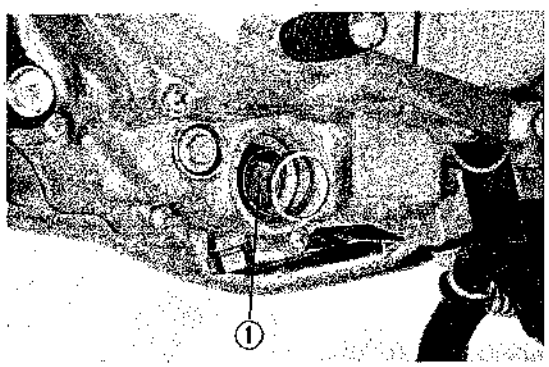


Fig. 15 ① Oil pump screen

6. ENGINE OIL CHANGE

The oil change is better performed while the engine is warm as this will expedite thorough draining of oil.

1) Remove the oil cap and remove the drain plug to drain oil. (Fig. 13)
2) When the oil is thoroughly drained, replace the drain plug.
   Fill with a brand name oil SAE 10W-30, in the quantity of 1 lit. (1.05 qt.). Check the level by placing the dip stick in its hole, but not screwing it in. In this position, the level should be within the upper and lower marks. (Fig. 12)

7. OIL FILTER CLEANING

1) Remove the muffler.
2) Remove the step bar.
3) Remove the right crankcase cover.
4) Remove the centrifugal oil filter cap and clean inside. (Fig. 14)

Oil Pump Screen Cleaning

Whenever the right crankcase cover is removed, check the oil pump screen to see if dirt is trapped. If it is dirty, remove the screen by taking off the cap. Clean the screen by blowing compressed air through it. (Fig. 15)

8. CAM CHAIN ADJUSTMENT

Perform the adjustment with the adjuster screw. Loosen the lock nut and turn the adjuster screw counter clockwise to decrease the slack in the cam chain. The procedure for adjustment is, first loosen the screw and then tighten until it becomes heavy. Tighten the lock nut after completing the adjustment. (Fig. 16)

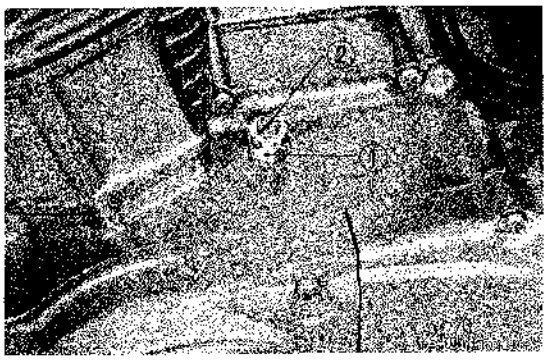


Fig. 16 ① Lock nut ② Adjuster screw

9. FUEL SYSTEM INSPECTION

Inspect the fuel tank, fuel cock, carburetor and fuel piping system for any fuel leaks. If fuel is spilled at any time during the replacement of fuel system component, it should be cleaned up immediately as it is a fire hazard.

10. AIR CLEANER ELEMENT SERVICING

1) Remove the right side cover.
2) Loosen air cleaner connecting clamp and the two mounting nuts to remove the air cleaner element. (Fig. 17)

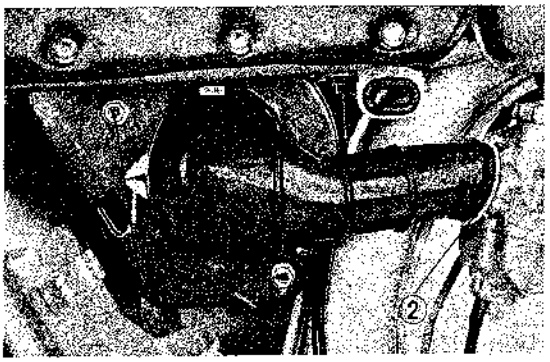


Fig. 17 ① Mounting nut ② Air cleaner connecting clamp

3) Wash the element in solvent and then allow to dry. Apply a small quantity of oil on the element before installation. (Fig. 18)

Note:
Do not use gasoline to wash the filter element.

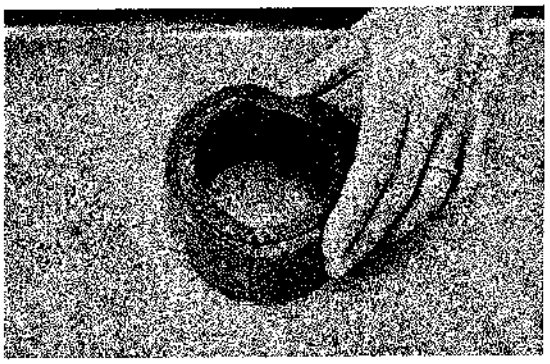


Fig. 18 ① Air cleaner element

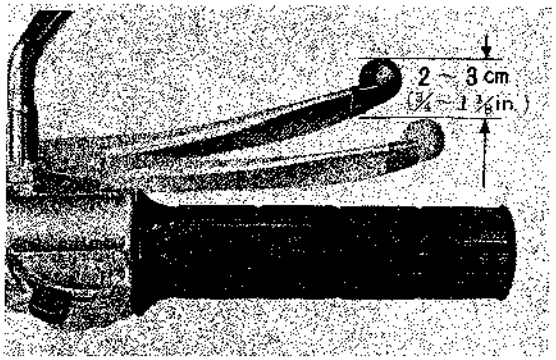


Fig. 19 Brake lever play

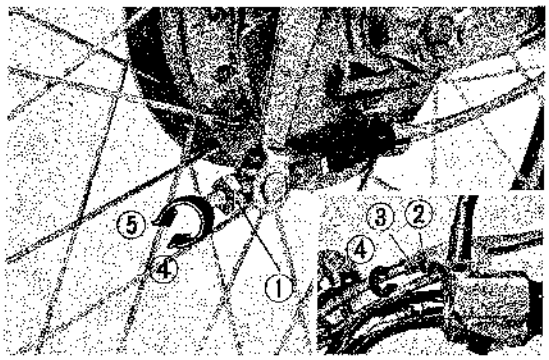


Fig. 20 ① Adjuster nut ② Lock nut ③ Adjuster nut ④ Decrease ⑤ Increase **Fig. 20-A**

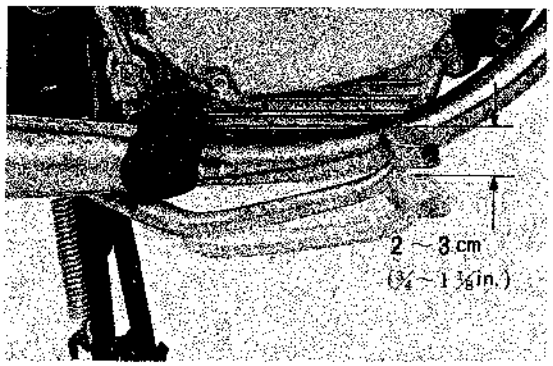


Fig. 21 Brake pedal play

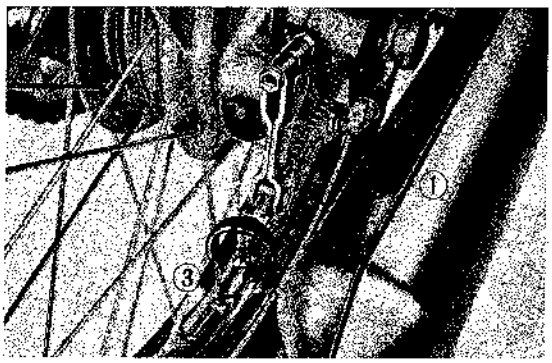


Fig. 22 ① Adjuster nut ② Decrease ③ Increase

11. BRAKE ADJUSTMENT

(Front wheel)

Check the brake free play at the end of the brake lever. The play should be **2–3 cm (3/4–1・1/8 in.)**. (Fig. 19) If it is not within this range, adjust it in accordance with the following procedure.

1) Turn the adjuster nut clockwise to reduce play in the brake lever. (Fig. 20)

2) Minor or fine adjustment can be made with adjuster nut on the clutch lever. (Fig. 20-A)

(Rear wheel)

Check the brake free play at the end of the brake pedal. The play should be **2–3 cm (3/4–1・1/8 in.)**. (Fig. 21) If it is not within this range, adjust it in accordance with the following procedure.

1) Turn the adjuster nut clockwise to reduce the amount of play in the brake pedal. (Fig. 21)

2) Minor or fine adjustment can be made with adjuster nut on the brake lever.

12. DRIVE CHAIN ADJUSTMENT

Adjust the chain slack to **1–2 cm (2/5–3/4 in.)** with adjuster nuts after the axle nut is loosened. (Fig. 23)

Note:

Both right and left adjuster nuts should be turned equal amounts. This can be varified by the position of the adjuster indicator plate on both sides.

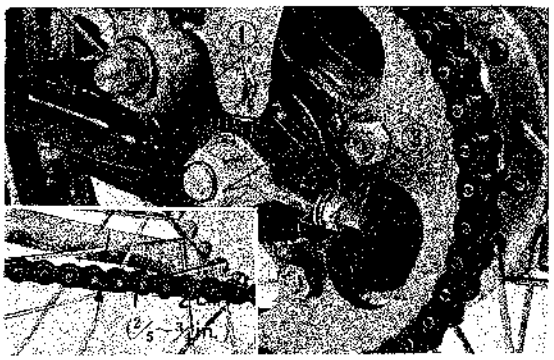


Fig. 23 ① Index mark and side scale ② Rear axle nut ③ Adjuster nut

13. BATTERY ELECTROLYTE INSPECTION

Remove the left side cover and check the level of battery electrolyte to level indicator marks on battery case. (Fig. 24)

1) If the electroyte level is low, remove the battery to refill it.
2) Add distilled water to bring electrolyte level to upper level marked on the case.

Note:

Over filling will cause electroyte to overflow and result in corrosion around the battery compartment.

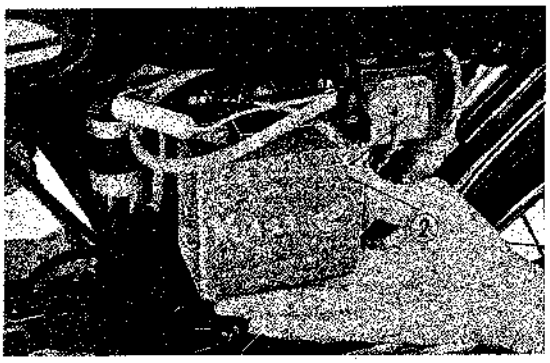


Fig. 24 ① Upper level ② Lower level

14. FRONT FORK OIL REPLACEMENT

1) Remove the fork bolts and remove the drain plug to drain oil. Actuate the fork for complete draining. (Fig. 25–26)
2) Flush out the interior using solvent.

Note:

Do not use gasoline for cleaning.

3) Reinstall the drain plug and tighten before refilling with new oil.(Fig. 26)

Recommended oil: SAE 10W–40

Capacity:

CB100, CB125S CL100, CD125S	**130–140cc (4.4–4.7 ozs)**
SL100, SL125	**180–190cc (6.1–7.2 ozs)**

4) Replace the fork bolt.
Torque to **4.0–5.0 kg-m (29.0–36.0 ft lbs).**

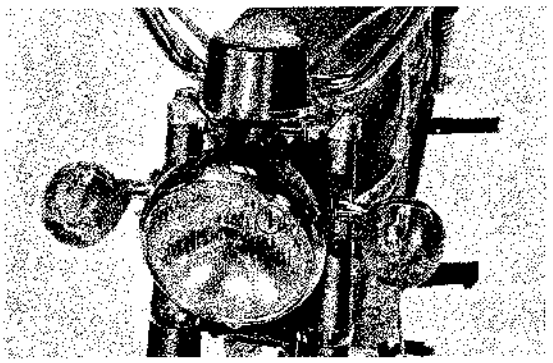


Fig. 25 ① Fork bolt

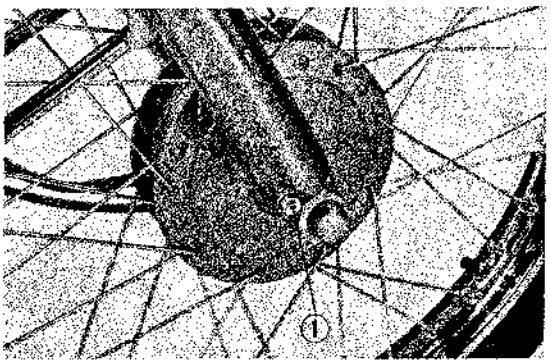


Fig. 26 ① Drain plug

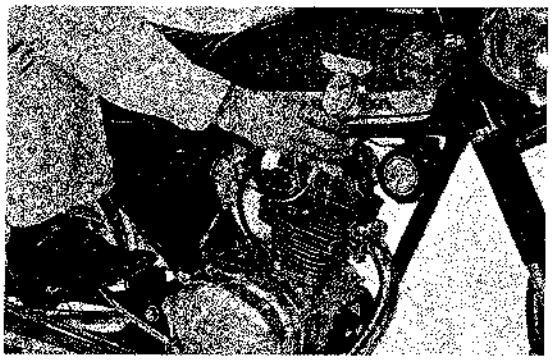


Fig. 27 ① Compression gauge

15. CYLINDER COMPRESSION CHECK

Low compression and pressure leak will cause unstable engine rpm and loss of power. Compression is checked with a cylinder compression gauge by the following procedure. (Fig. 27)

1) Remove the spark plug.
2) Insert the rubber tip of compression gauge into the spark plug hole and operate the kick starter while holding the throttle grip fully open.

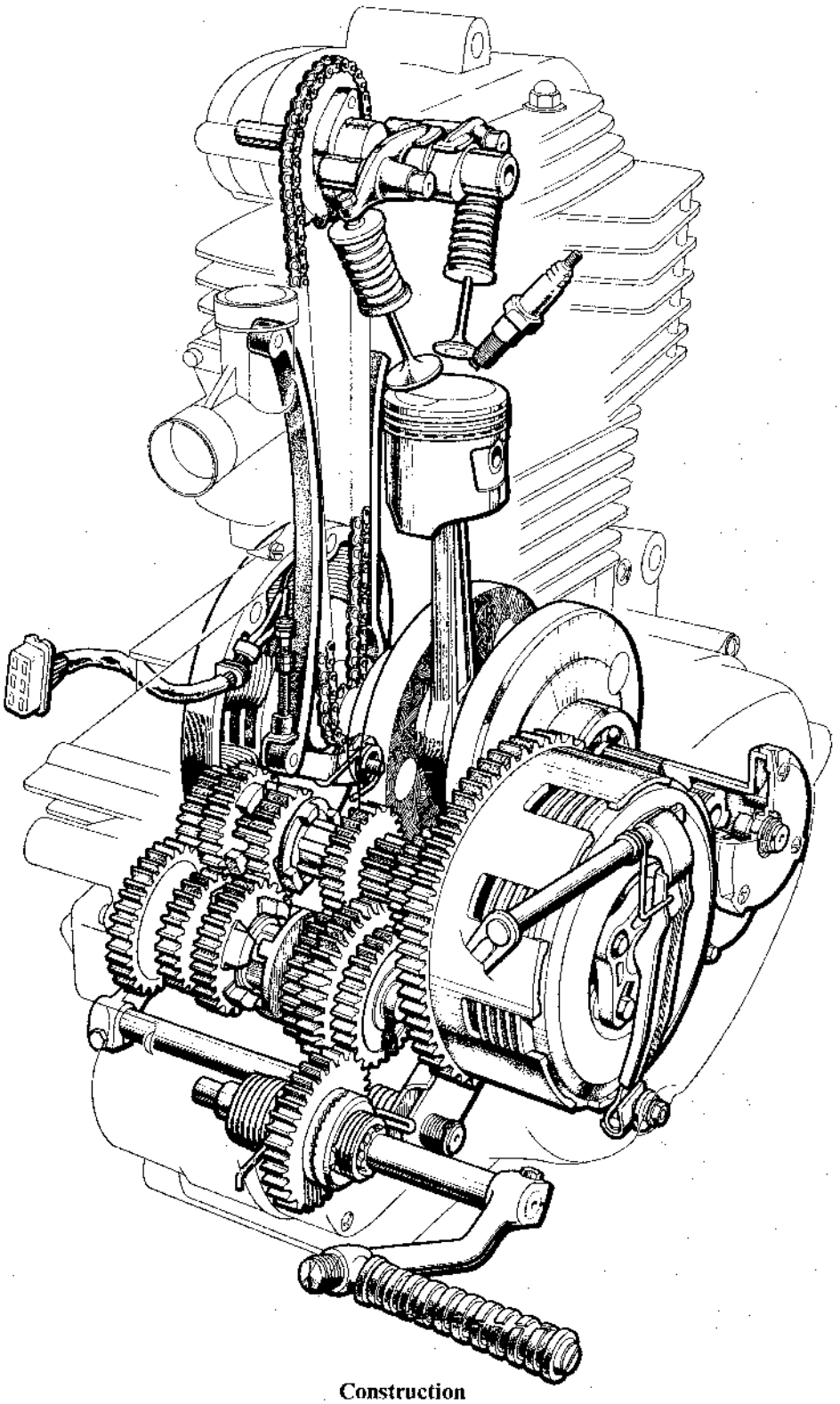
Note:

Perform the check after warming up the engine.

3) The normal compression pressure is **12 kg/cm² (170 psi).**
   ① Low compression is due to one of the following causes:
   - Leaking valve.
   - Defective or sticking piston rings.
   - Blown cylinder head gasket.
   - Improper tappet adjustment.

   ② Unusually high compression pressure is due to excessive carbon deposits on the combustion chamber or on the piston head.

   Engine must be disassembled for complete inspection or repair in these cases.



Construction

1. WORK WHICH CAN BE PERFORMED WITHOUT REMOVING THE ENGINE.

Work Item	Page
1) Oil pump, oil filter	22
2) Clutch	25
3) Gear shift mechanism	27

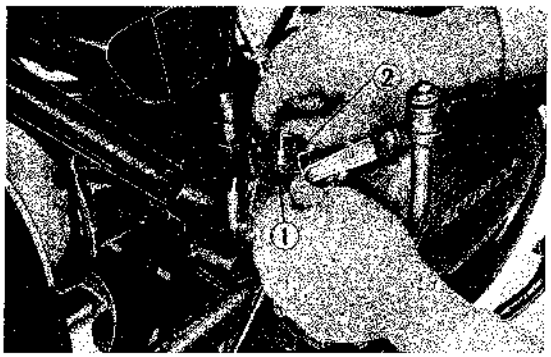


Fig. 28 ① Clutch cable ② Clutch lever

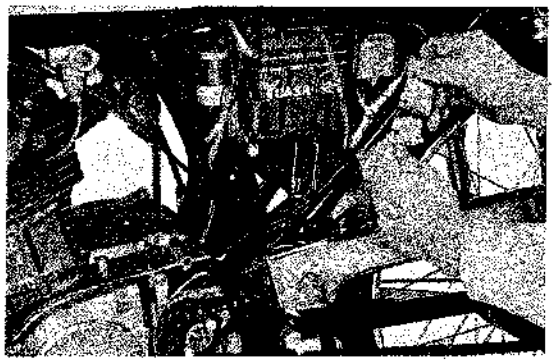


Fig. 29 ① Electrical coupler

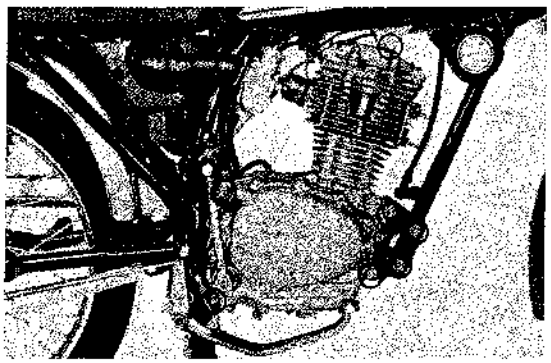


Fig. 30 ① Engine hanger bolts

2. ENGINE REMOVAL AND REINSTALLATION

A. Engine Removal

1) Remove the exhaust pipe and muffler.
2) Remove four 8 mm step bar mounting bolts and remove the step bar.
3) Loosen the clutch cable lock nut, provide additional cable slack and then disconnect from the clutch lever. (Fig. 28)
4) Unscrew the two carburetor mounting bolts and separate the carburetor from the inlet pipe.
5) Remove the gear change pedal.
6) Remove the left rear crankcase cover.
7) Disconnect and remove the drive chain.
8) Disconnect the coupler from wire harness. (Fig. 29)
9) Remove nuts from the engine hanger bolts, raise engine toward the rear, and remove engine bolt while supporting the engine. (Fig. 30)

B. Engine Reinstallation

1) Reinstall engine in the reverse order of removal.
2) To simplify installation, use the "T" handle screwdriver to hang the engine temporarily followed by installing the support bolt.
3) Temporarily install the exhaust pipe joint and muffler and then perform the final torquing.
4) When connecting drive chain, make sure that the chain joint clip is properly installed. (Fig. 31)

3. CYLINDER, CYLINDER HEAD AND PISTON

A. Disassembly

1) Remove two 5mm screws and disassemble the point cover.
2) Loosen two 5mm mounting screws and remove the contact breaker. (Fig. 32)
3) Loosen the 6mm mounting bolt and remove the governor. (Fig. 32)
4) Loosen two 6mm screws and remove the point base. (Fig. 32)
5) Position the piston at top-dead-center, loosen the cam sprocket mounting bolts and remove the cam sprocket from the cam chain. (Fig. 33)
   Drop cam chain toward the side of the cylinder.

Note:

Do not loosen the cylinder head bolts.

6) Remove four 8mm cap nuts.
7) Align both the inlet and exhaust cams to the cutout on the cylinder head and then remove the camshaft from the cylinder. (Fig. 34)

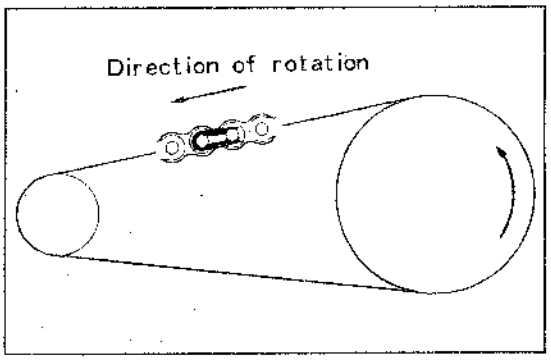


Fig. 31 Direction of rotation

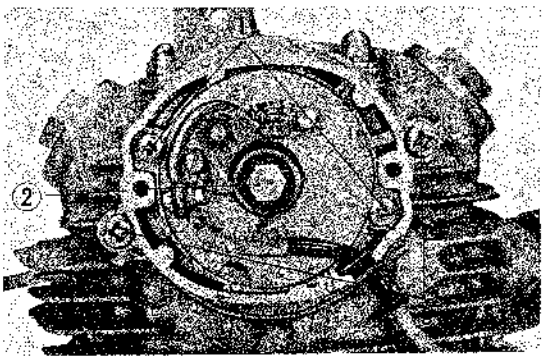


Fig. 32 ① 5mm screws ② 6mm bolt ③ 6mm screws

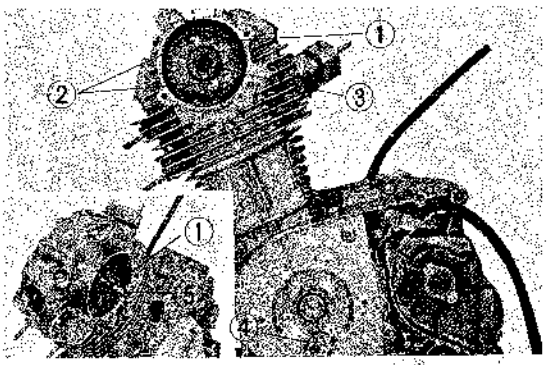


Fig. 33 ① Cam chain ② 6mm bolts ③ Cam sprocket ④ "T" aligning mark ⑤ Cam shaft

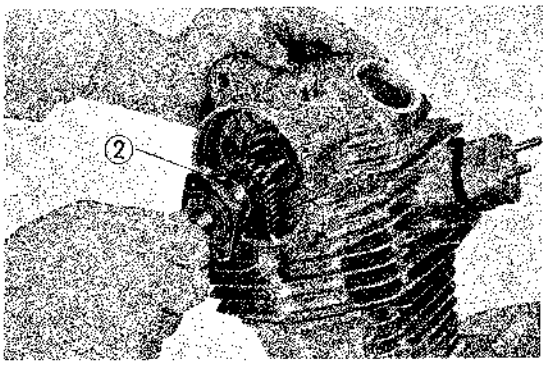


Fig. 34 Camshaft removal
① Cam chain ② Camshaft

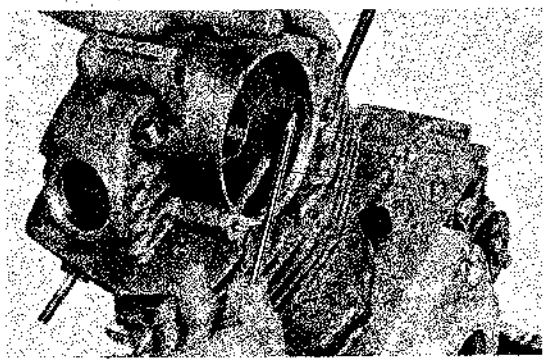


Fig. 35 ① Screwdriver ② Cam chain tensioner

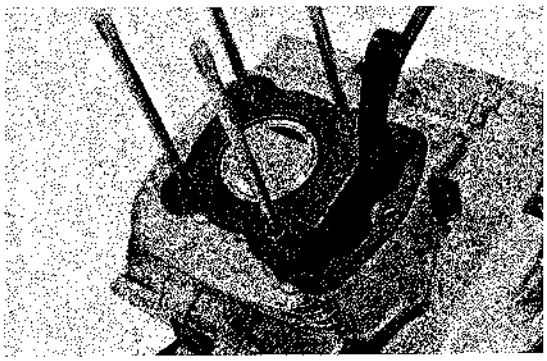


Fig. 36 Cylinder removal
① Cylinder

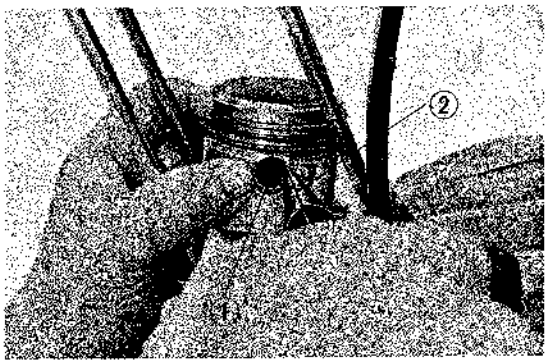


Fig. 37 Piston pin removal
① Piston pin clip ② Long nose pliers

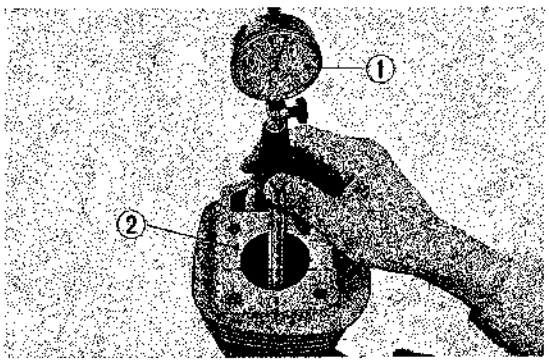


Fig. 38 Cylinder bore measurement
① Cylinder gauge ② Cylinder

8) Remove the tensioner stopper bolt and then remove the cam chain tensioner from the cylinder head.
9) Lift off the cylinder head.

10) Remove the cam chain guide.
11) Lift and remove the cylinder. (Fig. 36)

Note:
If cylinder head is frozen on the cylinder or if it is difficult to remove, tap the cylinder base with a wooden hammer to loosen. Exercise care not to strike the cylinder with a hard blow as the cooling fins may be damaged.

12) Remove piston pin clip and piston pin, and then separate the piston from the connecting rod. (Fig. 37)

Note:
When removing the piston pin clip, exercise care not to drop the clip into the crankcase.

13) Remove the piston rings.

B. Inspection

1) Inspect the condition of the cylinder bore. Measure diameter of the cylinder bore in both the X and Y directions and at the top, center and bottom of the cylinder. (Fig. 38)

Item	Standard value		Serviceable limit
Bore diameter	CB100 CL100 SL100	50.50–50.51mm (1.9881–1.9885 in.)	50.6mm max. (1.992 in.)
	CB125S CD125S SL125	56.00–56.01mm (2.2047–2.2051 in.)	56.1mm max. (2.2086 in.)

If the cylinder bore is less than 52.6 mm, rebore and hone the cylinder, and replace the piston with oversize piston and the standard clearance between the piston and the cylinder should be **0.01–0.05mm (0.0004–0.0020 in.)** at the piston skirt. The oversize pistons are available in the oversize of 0.25, 0.50, 0.75 and 1.0mm (0.010, 0.020, 0.030 & 0.040 in.).

2) Piston diameter inspection
Measure the piston at the skirt. (Fig. 39)

Item	Standard value		Serviceable limit
Piston diameter	CB100 CL100 SL100	50.47–50.49mm (1.987–1.988 in.)	50.3mm (1.980 in.)
	CB125S CD125S SL125	55.97–55.99mm (2.2035–2.2043 in.)	55.80mm (2.1968 in.)

Replace if beyond the serviceable limit.

3) Measure the piston ring side clearance using a thickness gauge. Replace the piston ring or piston if beyond the serviceable limit.

Item	Standard value	Serviceable limit
Piston ring side clearance	0.025–0.030mm (0.0008–0.0011 in.)	0.7mm (0.0275 in.)

4) Piston ring gap
Insert the piston ring into the cylinder so that it is normal to the cylinder axis and then measure the ring gap using a thickness gauge. (Fig. 40)

Item	Standard value	Serviceable limit
Top and second rings	0.15–0.35mm (0.0059–0.0138 in.)	0.5mm max. (0.0197 in.)
Oil ring	0.15–0.04mm (0.0059–0.0158 in.)	0.5mm max. (0.0197 in.)

Replace if beyond the serviceable limit.

C. Reassembly

1) Assemble the piston ring on the piston.
Note:
The ring marking located adjacent to the ring gap should be toward the top. (Fig. 41)

When installing new piston rings, roll the rings over their respective piston ring grooves to make sure that the ring side clearances are adequate. Rings should roll smoothly.

2) Install the piston. (Fig. 42)
Note:
Install the piston so that the IN marking on the piston head is toward the rear.
Replace all piston pin clips with new items.

3) Space the piston ring gaps equally apart (120°) and then install the cylinder.
Note:
Do not forget to install the two dowel pins in the mounting base.

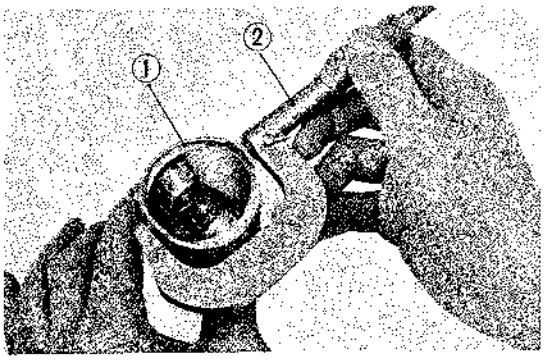


Fig. 39 Piston diameter measurement
① Piston ② Micrometer

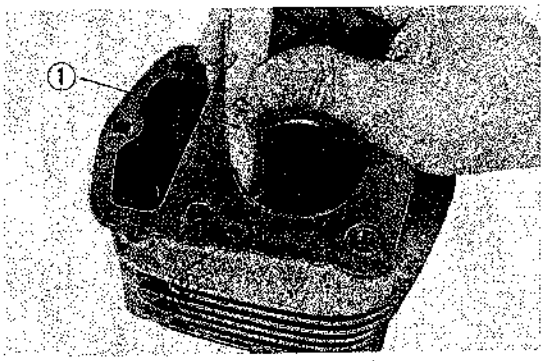


Fig. 40 Piston ring gap measurement
① Thickness gauge ② Piston ring

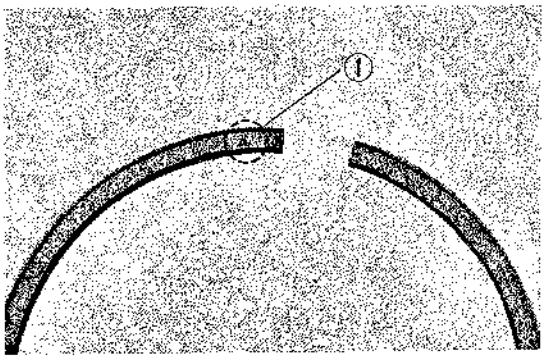


Fig. 41 ① Piston ring marking

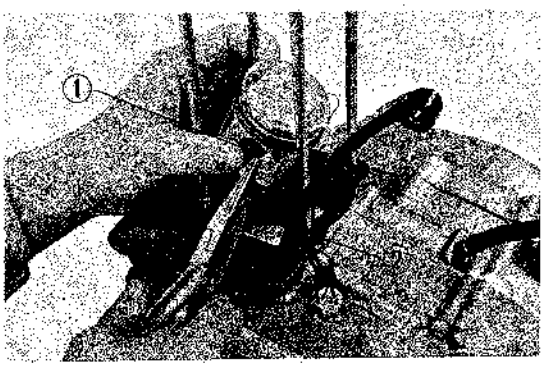


Fig. 42 Piston installation
① Piston pin clips ② Long nose pliers

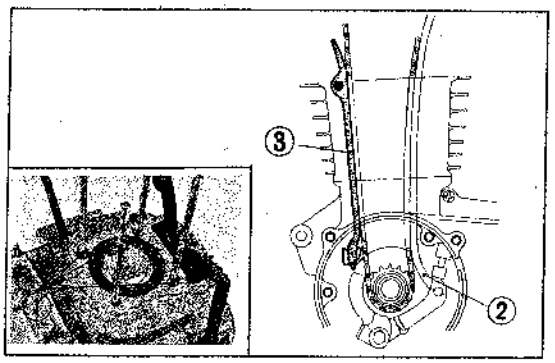


Fig. 43 ① Dowel pins ② Cam chain tensioner ③ Cam chain guide

4) Reinstall the chain guide. (Fig. 43)
5) Reinstall the three dowel pins and O ring. (Fig. 43)

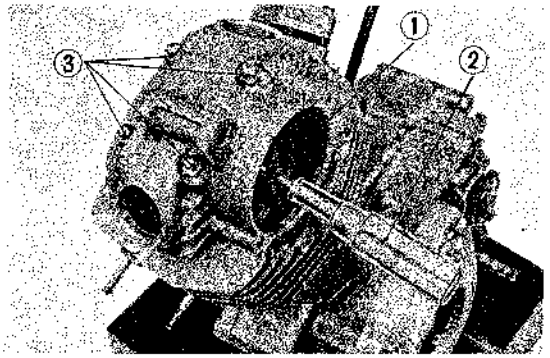


Fig. 44 ① Cam chain ② Screwdriver ③ 8mm cap nuts

6) Assemble cam sprocket on the cam chain and then install the sub assembly on the cylinder head together with the cam chain tensioner.
7) Use a screwdriver to support the cam sprocket and then install the 8 mm cap nuts. (Fig. 44)
Torque to **0.8–1.2 kg-m (5.8–8.7 ft. lbs)**.

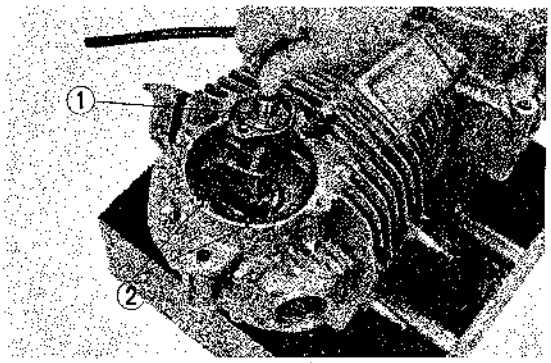


Fig. 45 Camshaft installation
① Camshaft ② Cam lobe

8) Disassemble the cam chain from the cam sprocket and then reinstall the camshaft. (Fig. 45)

Note:
Align cam lobe to the cutout on the cylinder head and then install the camshaft. Rotate the camshaft one revolution to bring it to the top-dead-center position. This is determined by the cam sprocket mounting holes being perpendicular to the crankshaft.

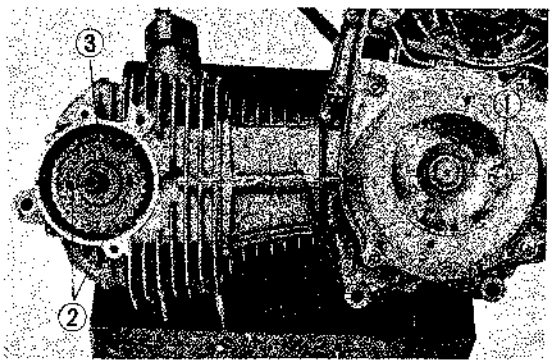


Fig. 46 Valve timing procedure
① "T" mark ② Mounting holes ③ Cam sprocket

9) Reinstall the cam sprocket.
Install the cam sprocket after completing the valve timing. (Fig. 46)
(Valve timing procedure)
a. Align the "T" mark on the crankshaft to the top-dead-center position.
b. Make the chain taut and install the cam sprocket with the mounting holes at the top.
c. Mount the sprocket with the two bolts.

10) Reinstall the breaker point base assembly using the oil seal guide.
11) Reinstall the spark advance. (Fig. 47)
12) Reinstall the contact breaker assembly.
13) Install the point cover.

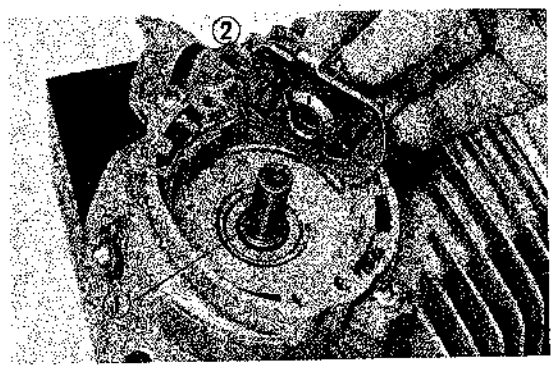


Fig. 47 Advance installation
① Pin ② Pin hole

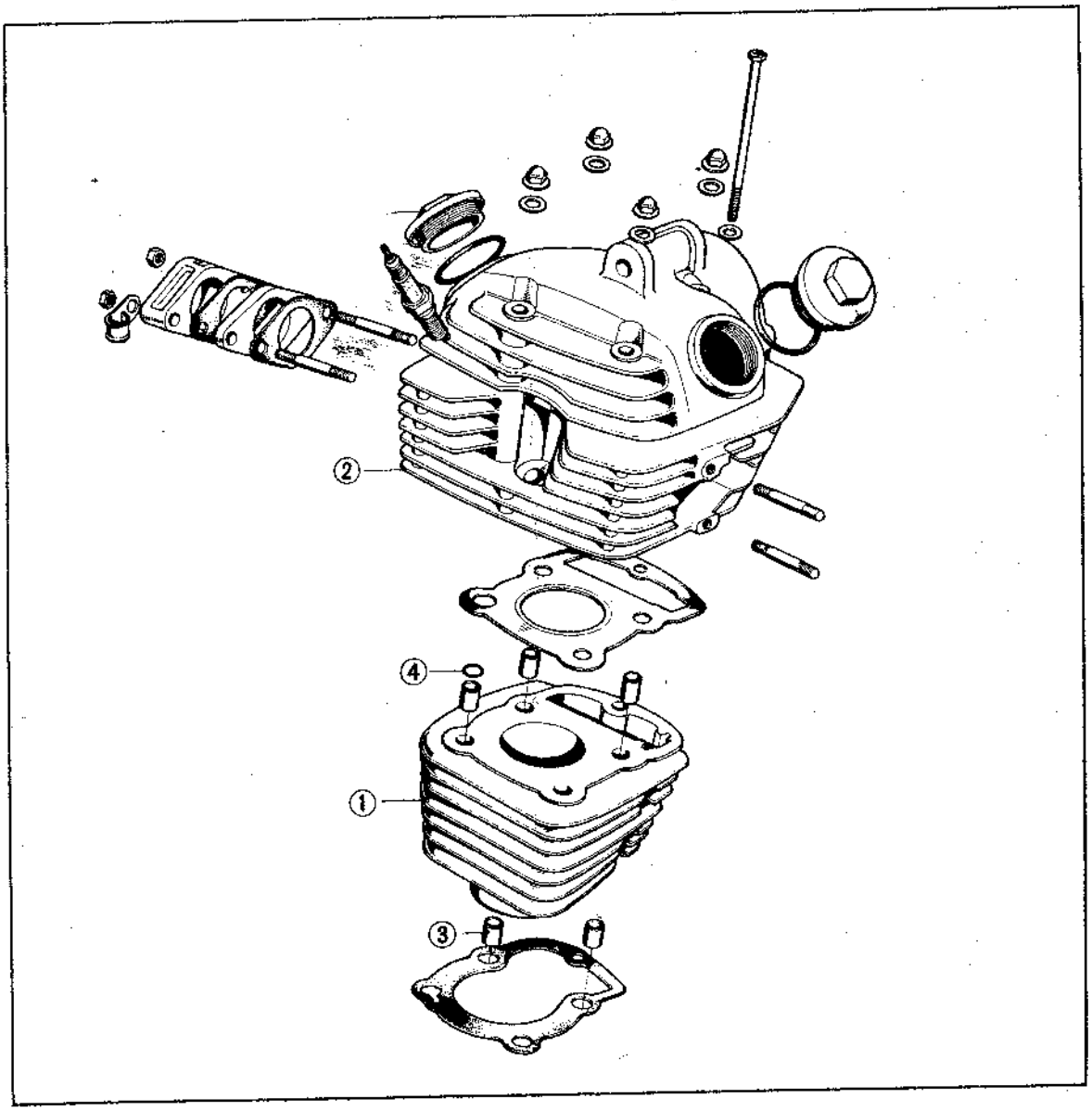


Fig. 48 ① Cylinder ② Cylinder head ③ Dowel pins ④ O ring

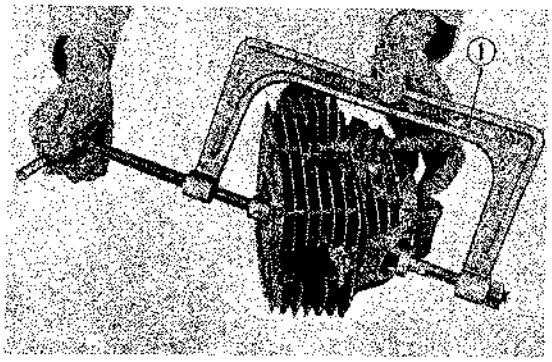


Fig. 49 Valve removal
① Valve spring compressor (Tool No. 07031-10701)

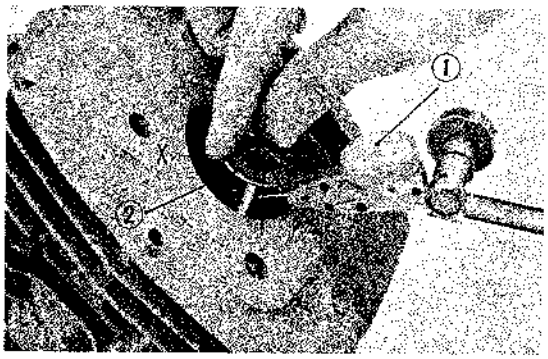


Fig. 50 Valve stem clearance measurement
① Dial gauge ② Valve

4. VALVE REMOVAL

A. Disassembly

1) Remove the cylinder head in accordance with section 3. A.
2) Compress valve spring with a valve lifter and remove valve cotter and valve spring. The valve can then be removed. (Fig. 49)

B. Inspection

1) Valve stem clearance is measured by raising the valve off its seat and measuring the amount of side play by applying the dial gauge against the valve head.
The play is measured along both the X and Y axes. (Fig. 50)
Exhaust valve with a TIR of greater than 0.08 mm (0.0032 in.) or inlet valve with TIR greater than 0.1 mm (0.004 in.) should have either the valve or guide replaced.

Item		Standard value	Serviceable limit
Valve stem diameter	IN	5.450–5.465mm (0.2145–0.2150 in.)	5.420mm min. (0.2130 in.)
	EX	5.430–5.445mm (0.2138–0.2146 in.)	5.400mm min.) (0.2126 in.)

2) Valve guide replacement
Remove and reinstall valve guide using a valve guide driver (special tool No. 07046-21601). Use an oversize replacement valve guide. After replacing the valve guide, run a reamer through the valve guide to assure that the guide will be of standard diameter.
3) Valve face dimensional check
Apply thin coating of red lead or bluing on the valve face, press valve against the valve seat and rotate. Remove and check to see if there is a uniform width impression of the valve face. (Fig. 51)

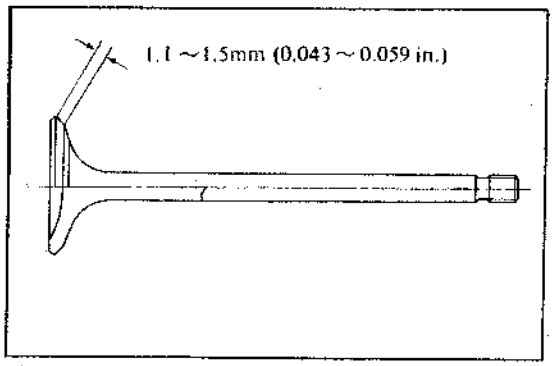


Fig. 51 Valve face

Item	Standard value	Serviceable limit
Valve seat width	0.7mm (0.028 in.)	1.5mm max. (0.059 in.)

If there is uneven contact, the valve seat should be cut by first using the valve seat interior cutter followed by the top cutter and then finished with the 90° seat cutter. (Fig. 52)

4) Valve lapping
Finally, lap the valve into the seat using a fine valve grinding compound. A uniform lap ring on the face of the valve indicates a good seating.

5) Valve spring

Item	Standard value			Serviceable limit
Free length	CB100 CL100 SL100	Outer	40.4mm (1.591 in.)	39.0mm (1.535 in. min.)
		Inner	35.7mm (1.406 in.)	34.5mm (1.358 in. min.)
	CB125S CD125S SL125	Outer	40.9mm (1.610 in.)	39.5mm (1.555 in. min.)
		Inner	33.5mm (1.318 in.)	32.0mm (1.259 in. min.)

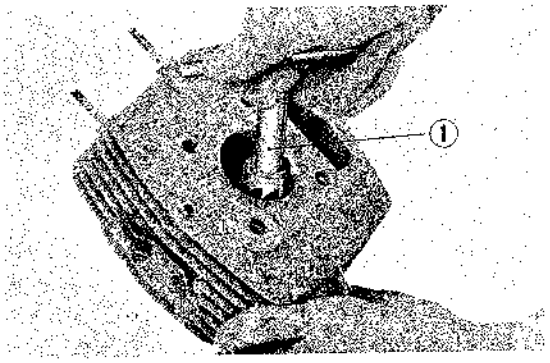


Fig. 52 Valve seat dressing
① Valve seat 90° cutter (Tool No. 07001-10701)

C. Reassembly

1) Clean all parts with solvent or kerosene and perform the reassembly in the reverse order of diassembly.
2) Reassemble the cylinder head in accordance with paragraph 3.C.

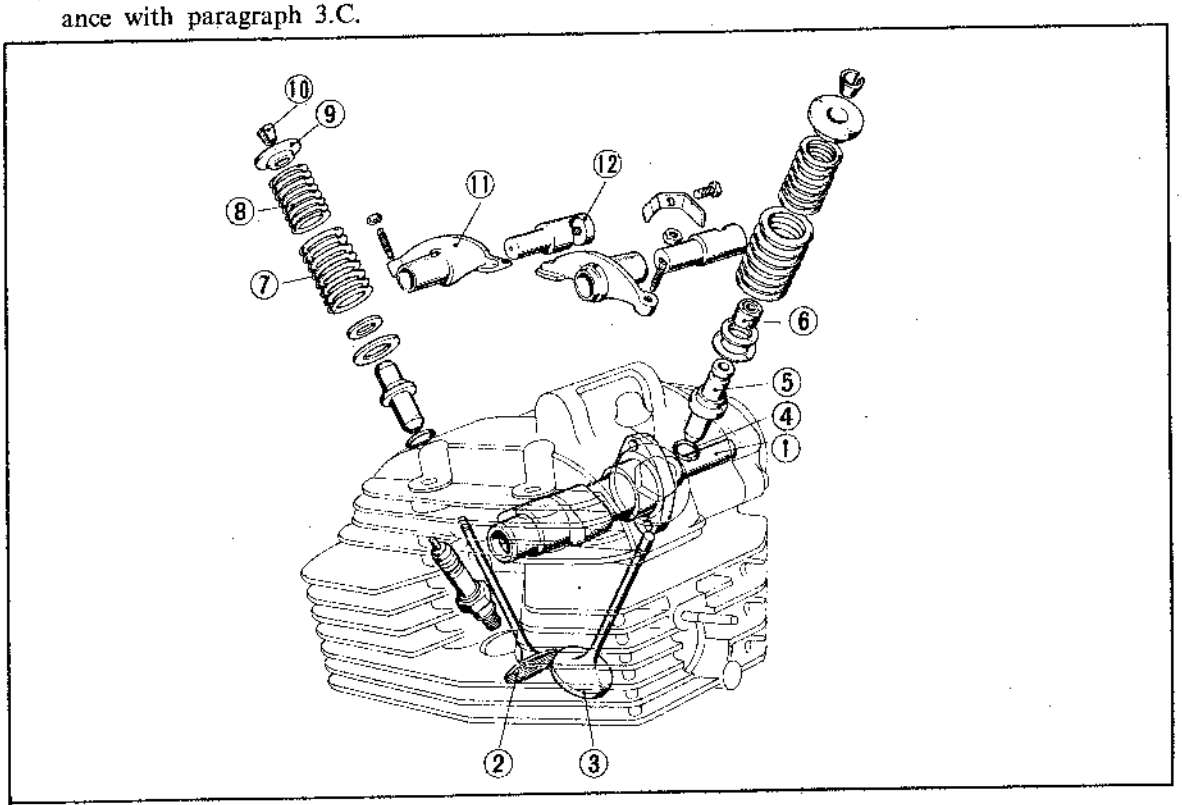
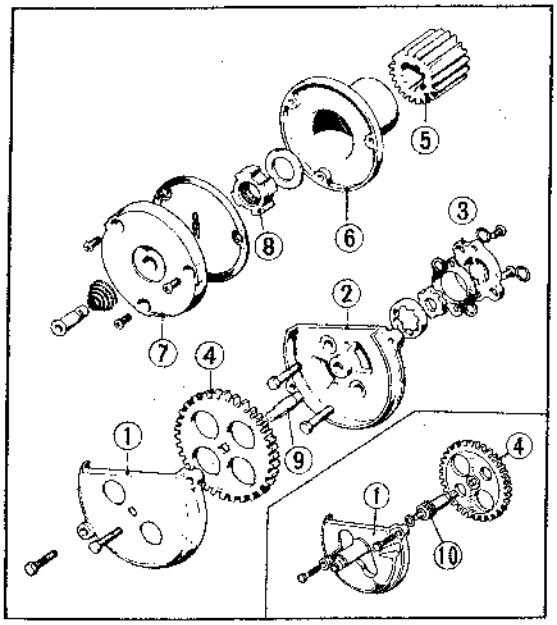


Fig. 53 ① Camshaft ② Inlet valve ③ Exhaust valve ④ O ring ⑤ Valve guide ⑥ Valve stem seal ⑦ Valve outer spring ⑧ Valve inner spring ⑨ Valve spring retainer ⑩ Valve cotter ⑪ Valve rocker arm ⑫ Valve rocker arm shaft



CB100, CL100, SL100 / CB125S, CD125S, SL125S

Fig. 54 ① Oil pump gear cover ② Oil pump body ③ Oil pump plate ④ Oil pump drive gear ⑤ Primary drive gear ⑥ Oil filter complete ⑦ Oil filter rotor cap ⑧ 18mm lock nut ⑨ Oil pump shaft ⑩ Pinion gear

5. OIL PUMP AND OIL FILTER

The oil pump is a trochoid type driven from the primary drive gear through the oil pump drive gear and supplies oil to all the rotating components.

The oil filter is mounted directly on the crankshaft. The impurities in the oil, due to its heavier weight, are deposited along the rib of the oil filter cap by centrifugal force and only the purified oil is allowed to be supplied to the various components of the engine.

Discharge volume..2.4 *l* per min./10,000RPM

Lubricating system

The oil in the crankcase is picked up by the oil pump and pressure fed through the right crankcase where it is diverted into two routes. In one direction, it is routed through the passage in the right crankcase cover, oil filter and to the crankshaft. The other direction, the oil is routed through the passage in the cylinder head stud, to the cylinder head and then to the camshafts and rocker arms.

From the right crankcase, the oil is also supplied under pressure to the transmission.

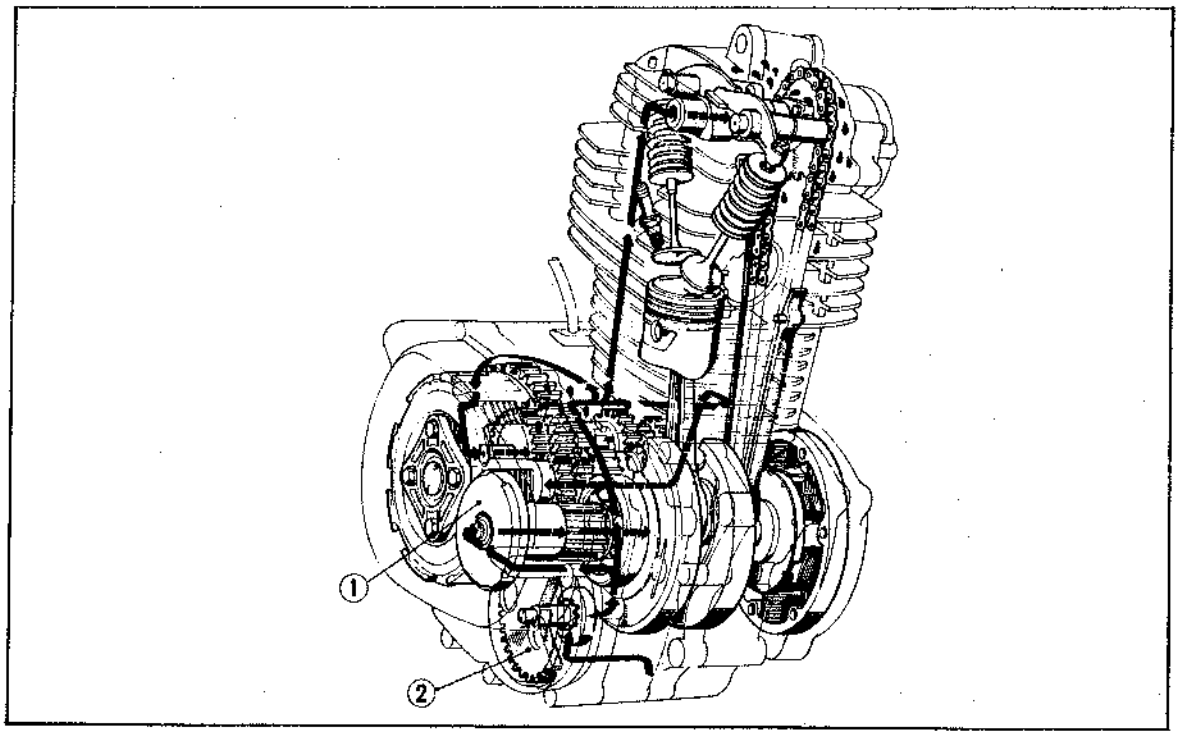


Fig. 55 Lubrication system
① Oil filter ② Oil pump

A. Disassembly

1) Remove the right crankcase cover.
2) Remove the oil filter rotor cover.
3) Unscrew the 6mm lock nut and remove the oil filter rotor. (Fig. 56)

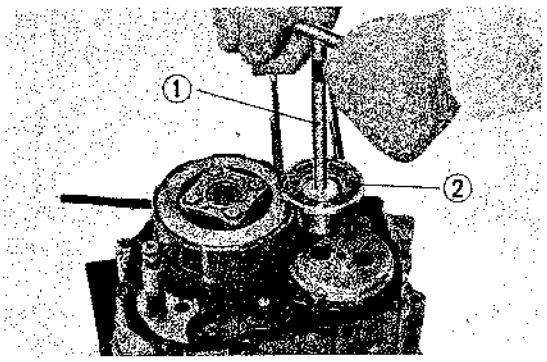


Fig. 56 Lock nut removal
① 16mm, T-handle box wrench (Tool No. 07086-28301)
② Oil filter

4) Remove the oil pump gear cover.
5) **(CB125S, CD125S, SL125)**
Remove the tachometer pinion gear.
6) Remove the oil pump drive gear. (Fig. 57)

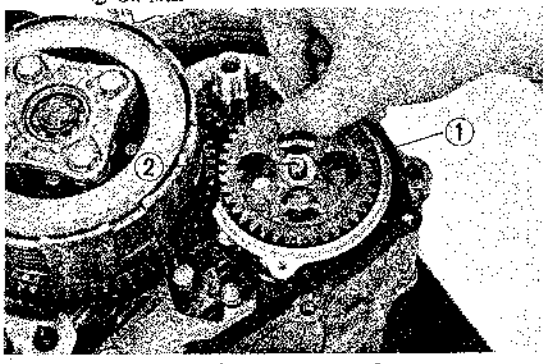


Fig. 57 Oil pump drive gear removal
① Oil pump drive gear ② Shaft

7) Unscrew two 6mm oil pump body mounting bolts and then remove the pump body. (Fig. 58)

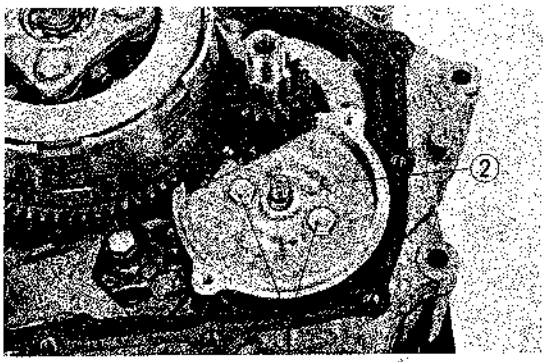


Fig. 58 Oil pump body removal
① 6mm bolts ② Oil pump body

8) Pull out the oil pump shaft, loosen two 4mm pump outer rotor mounting screws and then remove the outer rotor. (Fig. 59)

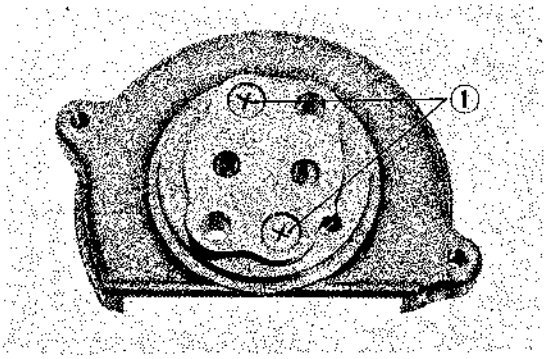


Fig. 59 Oil pump disassembly
① 4mm screws

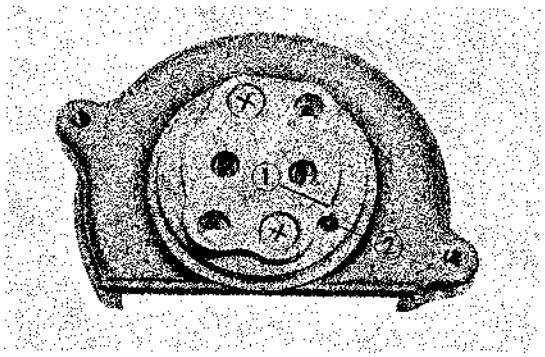


Fig. 60 ① Convex ② Concave

B. Reassembly

1) Perform the reassembly in the reverse order of disassembly. Align the concave part on the oil pump to the convex part on the oil pump plate and install (Fig. 60)

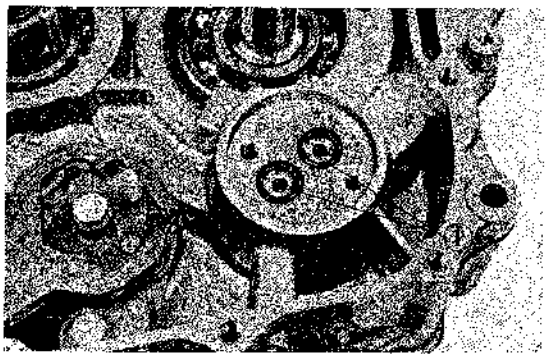


Fig. 61 ① O ring

2) Reinstall the oil pump body.

Note:

Do not forget to assemble two 2.4×9.4 "O" rings. (Fig. 61)

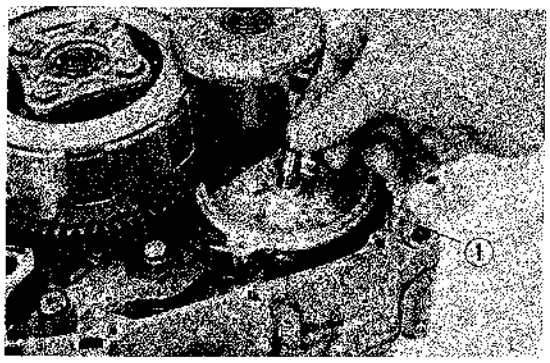


Fig. 62 ① Oil pump shaft

3) Align oil pump shaft to the cutout on the inner rotor gear and then assemble. (Fig. 62)

(CB125S, CD125S, SL125)

Assemble the tachometer pinion gear.

4) Assemble the oil pump drive gears and install the pump gear cover with the 5mm mounting bolts.

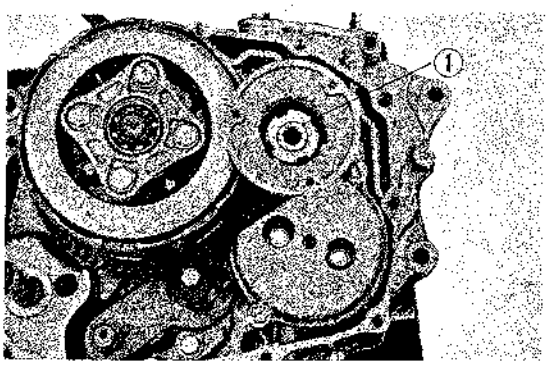


Fig. 63 **Lock nut tightening**
① 16mm lock nut

5) Mount the oil filter rotor with the 16mm lock nut. (Fig. 63)

Torque to **4.0–5.0 kg-m (29–36 ft-lbs).**

Note:

Do not forget to install the lock washer.

6) Reinstall the right crankcase cover.

6. CLUTCH

The clutch is a multi-disc, wet type. The friction disc is bounded to heat dissipating center plate.

The clutch consists of five cork molded disc plates, four clutch plates and four clutch springs which are all assembed within the clutch outer.

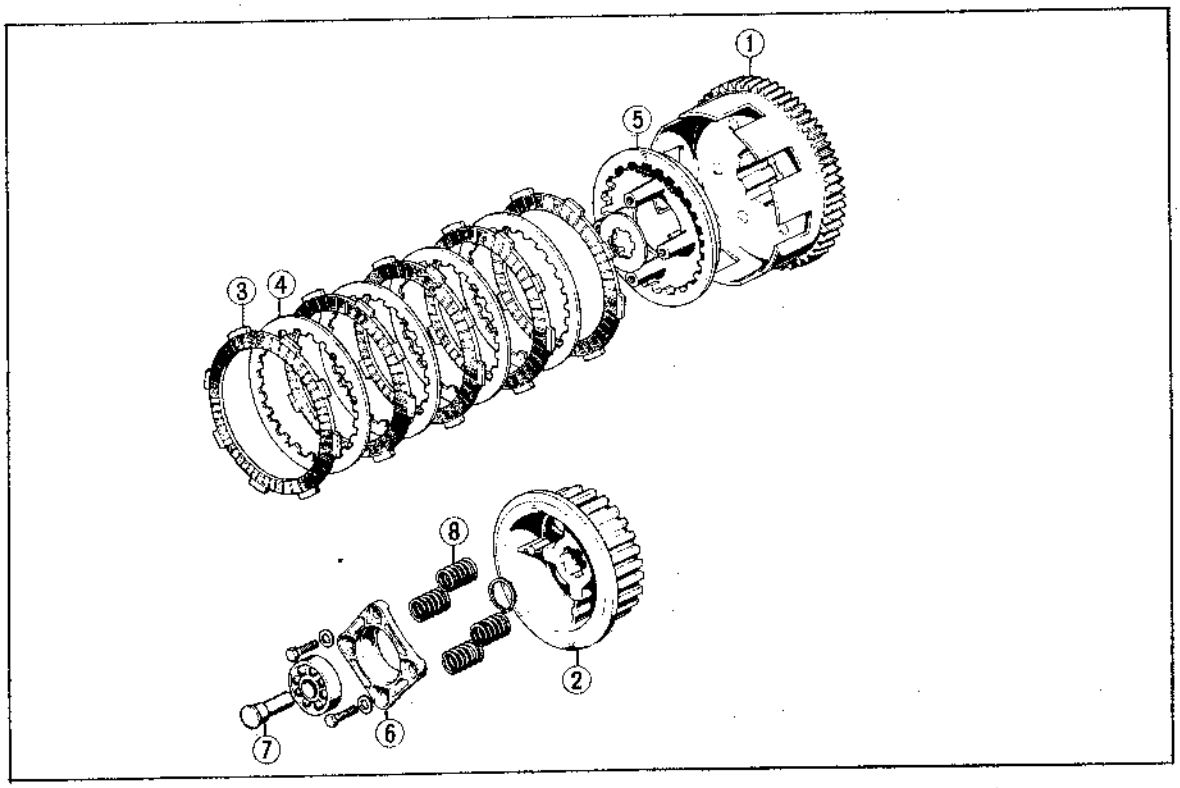


Fig. 64 ① Clutch outer complete ② Clutch center ③ Friction disc ④ Clutch plate ⑤ Clutch pressure plate ⑥ Clutch lifter plate ⑦ Clutch lifter guide pin ⑧ Clutch spring

A. Disassembly

1) Remove the right crankcase cover and the oil filter rotor in accordance with section 5.A.
2) Remove four 6mm bolts and remove the clutch lifter plate. (Fig. 65)

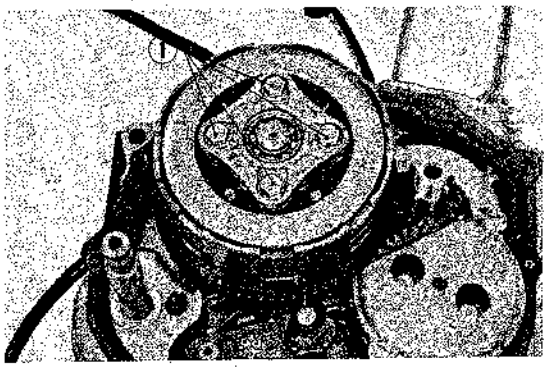


Fig. 65 Clutch removal
① 6 mm. bolts

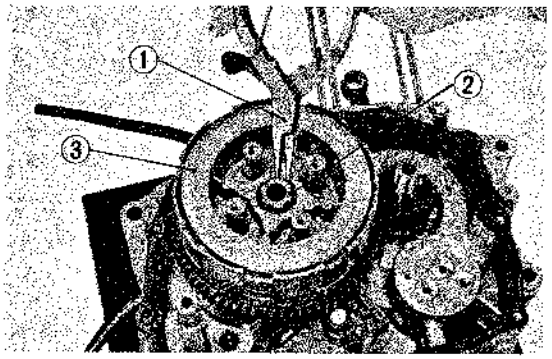


Fig. 66 Clutch outer removal
① Special pliers ② 20 mm set ring ③ Clutch center

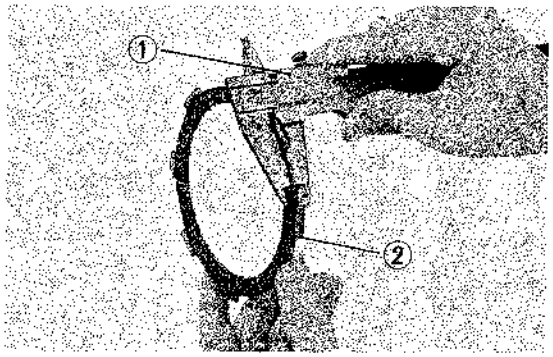


Fig. 67 ① Vernier caliper gauge ② Clutch friction disc

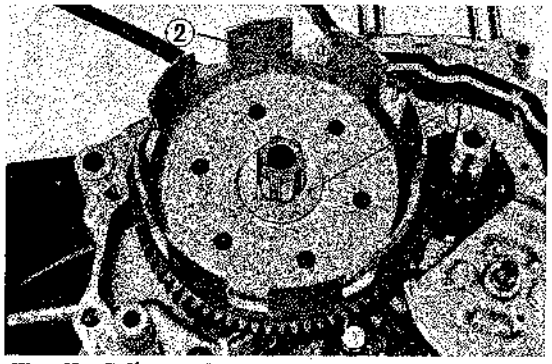


Fig. 68 Spline washer installation
① 20 mm spline washer ② Clutch outer

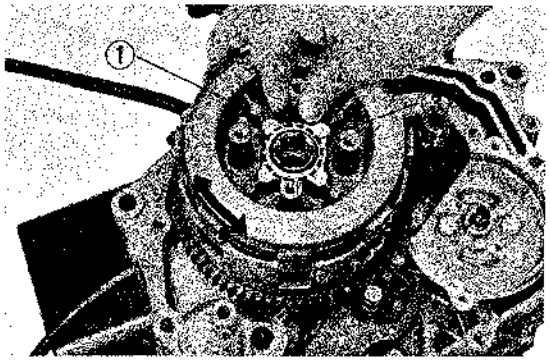


Fig. 69 Clutch installation
① Clutch center ② Clutch friction disc ③ Splines

3) Unfasten the 20mm set ring and remove the clutch center together with the friction disc. (Fig. 66)
4) Remove the 20mm spline washer and then remove the clutch outer assembly.

B. Inspection

1) Clutch friction disc (Fig. 67)

Item	Standard value	Serviceable limit
Thickness	2.9mm (0.114 in.)	26mm (0.102 in.)

Replace the friction disc if beyond the serviceable limit.

2) Replace the worn or damaged clutch plate.

C. Reassembly

1) Install the clutch outer assembly and pressure plate. (Fig. 68)
2) Install the 20mm splined washer. (Fig. 68)
3) Assemble the friction discs and clutch plates alternately on the clutch center. Assemble the clutch plates and make the assembly after aligning the splines. (Fig. 69)

Note:

First, align the spline to the main shaft and then align the clutch outer spline while rotating the friction disc.

4) Install the 20mm set ring.
5) Assemble the clutch spring and install with the 6mm mounting bolts.
Torque to **0.8–1.2kg-m (5.8–8.7 ft-lbs).**

Note:

Do not forget to install the clutch lifter guide pin. (Fig. 70)

6) Assemble the oil filter rotor, and install the right crankcase cover in accordance with section 5.C.

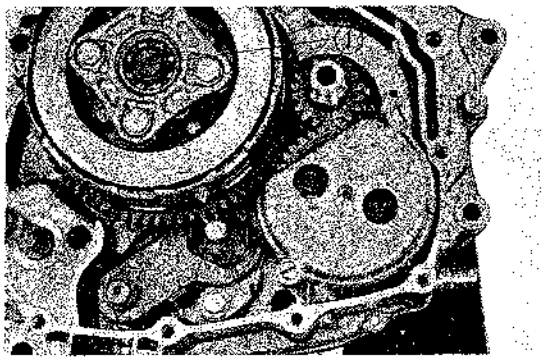


Fig. 70 ① Clutch lifter guide pin

7. GEAR SHIFT MECHANISM

The gear shift mechanism consists of gear shift plate, gear shift drum, three gear shift forks, gear shift cam and the gear shift drum stopper bar. When the gear shift pedal is depressed, the gear shift cam drum rotates to perform the gear shifting. Also, a feature is incorporated into the system to prevent gear jumping during shifting.

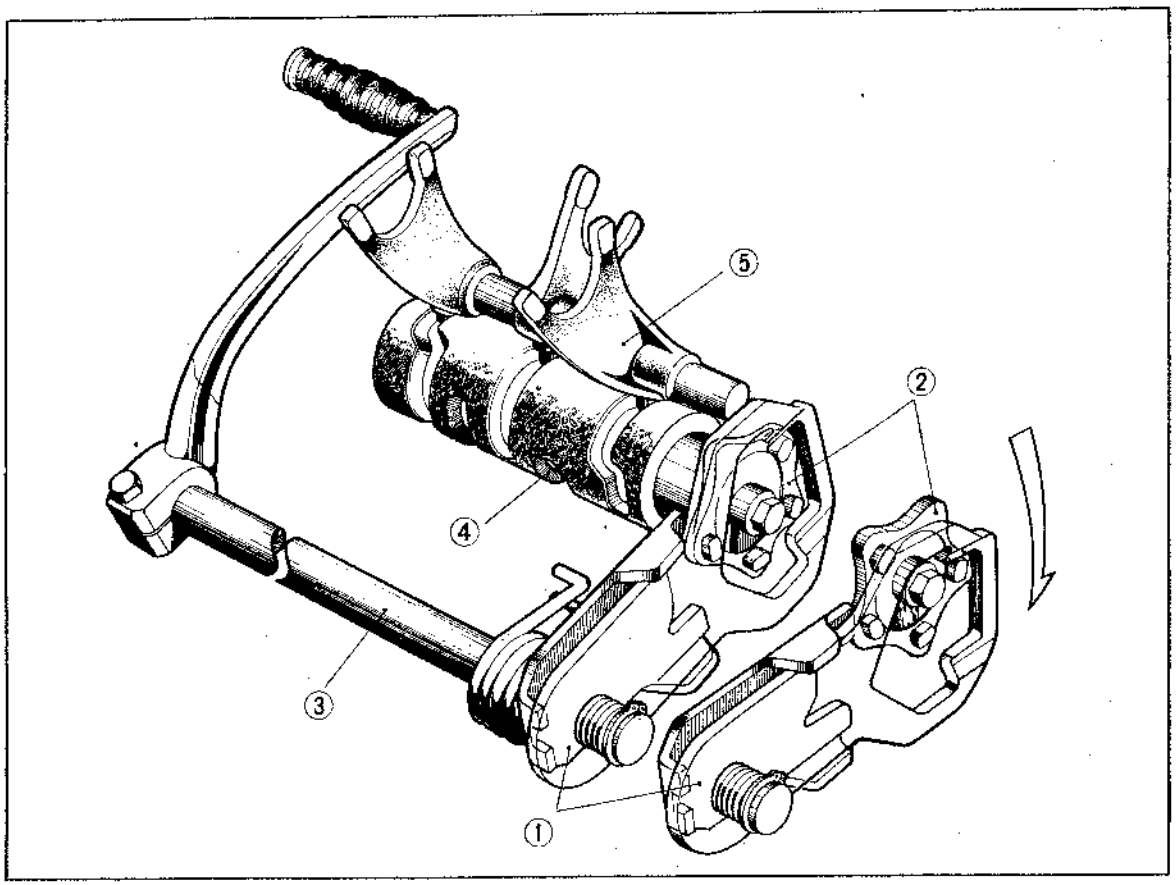


Fig. 71 ① Gear shift plate ② Gear shift cam ③ Gear shift spindle ④ Gear shift drum ⑤ Gear shift fork

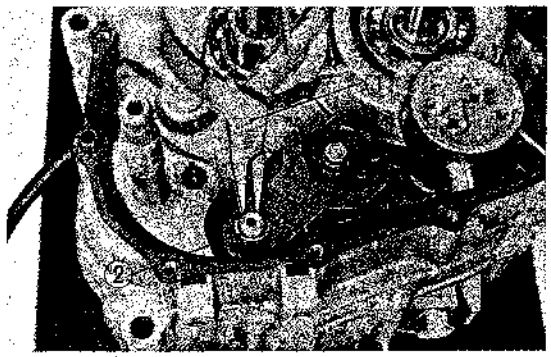


Fig. 72 Circlip removal
① Special pliers ② Circlip

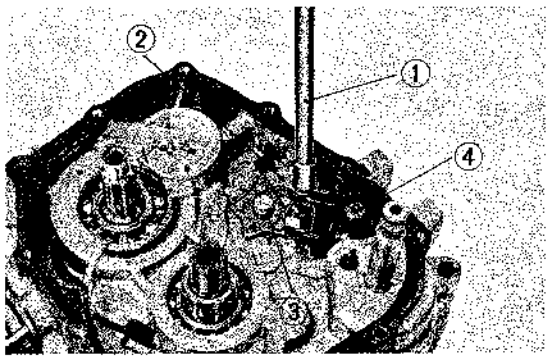


Fig. 73 ① 6 mm, T-handle box wrench ② Gear shift drum stopper ③ Gear shift cam ④ Gear shift spindle

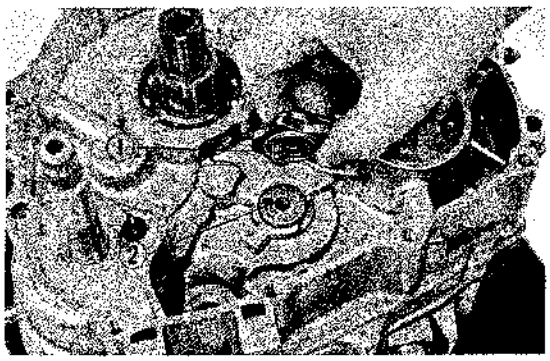


Fig. 74 Pin alignment
① Cam pin ② Pin hole

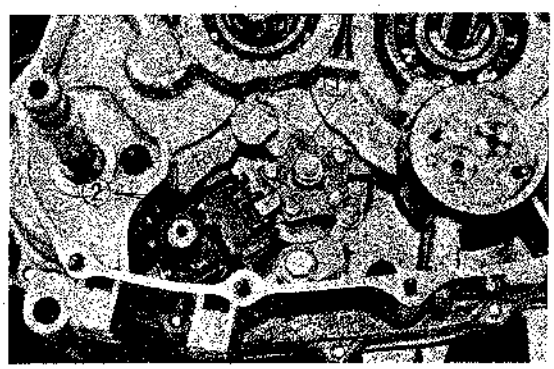


Fig. 75 Spindle installation
① Boss ② Return spring

A. Disassembly

1) Remove the right crankcase cover and oil filter rotor in accordance with paragraph 5.A.
2) Remove the clutch in accordance with section 6.A.
3) By removing the circlip, the spring and gear shift plate can be disassembled. (Fig. 72)
4) Unscrew the 6mm gear shift drum stopper bolt and remove the drum stopper. (Fig. 73)
5) Unscrew the 6mm gear shift cam bolt and remove the shift cam. (Fig. 73)
6) Remove the gear shift pedal and then pull out the gear shift spindle. (Fig. 73)

B. Reassembly

1) Assemble the gear shift cam so that the cam pin is inserted into the hole in the drum. (Fig. 74)
2) Assemble the gear shift assembly. (Fig. 75)

Note:

Install gear shift return spring so that the end of the spring is hooked to the boss on the case.

3) Install the gear shift drum stopper.
4) Install gear shift plate, assemble the spring and set into the case with the circlip.
5) Install the clutch in accordance with section 6.C.
6) Install the oil filter rotor and the right crankcase cover in accordance with section 5.B.

8. CAM CHAIN TENSIONER AND A.C. GENERATOR

A friction plate cam chain tensioner is utilized, and a plate spring supports the entire one side of the cam chain to control the slack in the chain. A chain guide is mounted on the opposite side to reduce the chain noise for a quiet operation. (Fig. 76) The description of the A.C. generator is found in the electrical system section.

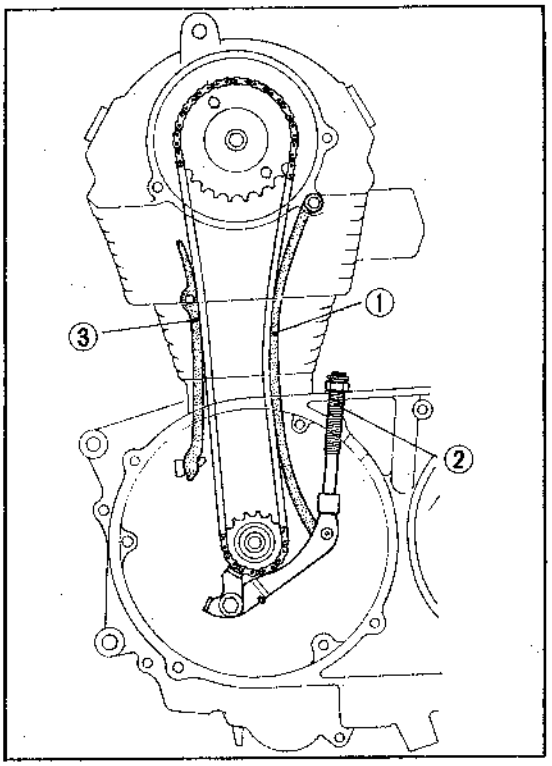


Fig. 76 ① Cam chain tensioner ② Adjusting bolt ③ Cam chain guide

A. Disassembly

1) Loosen four screws and remove the left crankcase cover.
2) Remove generator mounting bolts and remove the rotor assembly. (Fig. 77)
3) Loosen three 6mm A.C. generator mounting screws and remove the generator.
4) Remove the cam chain adjuster nut. (Fig. 78)
5) By removing the tensioner pivot bolt, the cam chain tensioner and the cam chain tensioner arm can be disassembled. (Fig. 78)
6) By removing the tensioner arm and push rod, the tensioner adjusting bolt can be pulled out. (Fig. 78)

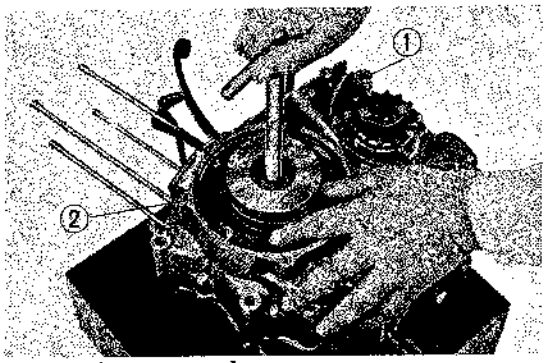


Fig. 77 Rotor removal ① Dynamo rotor puller (Tool No. 07011-03001) ② Dynamo rotor

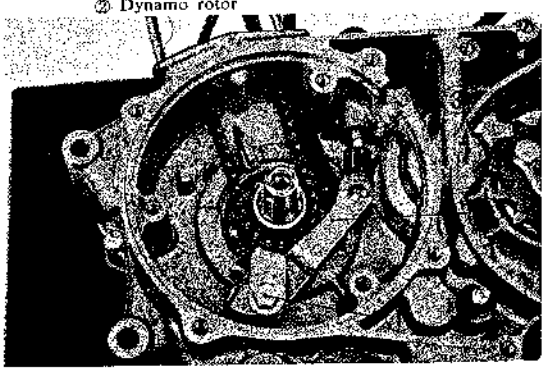


Fig. 78 ① Bolt ② Cam chain tensioner arm ③ Adjusting bolt

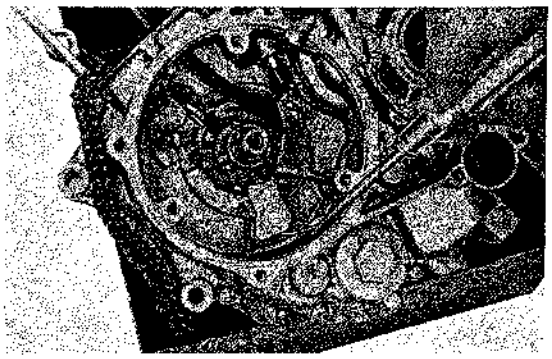


Fig. 79 Cam chain tensioner installation
① Spring ② Screwdriver

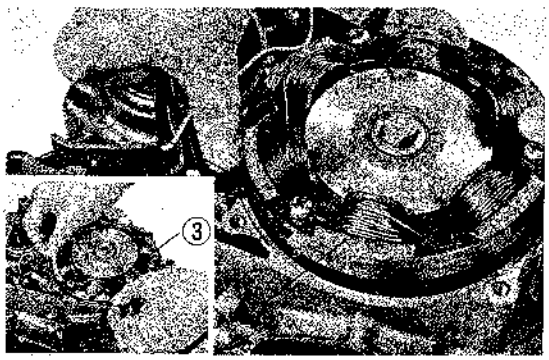


Fig. 80 Generator installation
① Stator ② Cord grommet ③ O ring

B. Reassembly

1) Install tensioner adjusting bolt from the outside of the case, install the case, and then install the tensioner arm rubber.
2) Assemble cam chain tensioner on the tensioner arm pin, hook the spring on the arm, and then install the tensioner arm adjusting bolt. (Fig. 79)

Note:

To simplify work, hook the spring only on the tensioner arm and leave the other end unattached.

3) Install the rotor assembly.
   Torque to **2.6–3.2 kg-m (19.0–23.0 ft-lbs).**
4) Mount the A.C. generator. First install the cord grommet, mount the generator, and then align the screw mounting holes. (Fig. 80)

Note:

Do not forget to install the 70×2.4 "O" ring

5) Install the left crankcase cover.

9. CRANKSHAFT

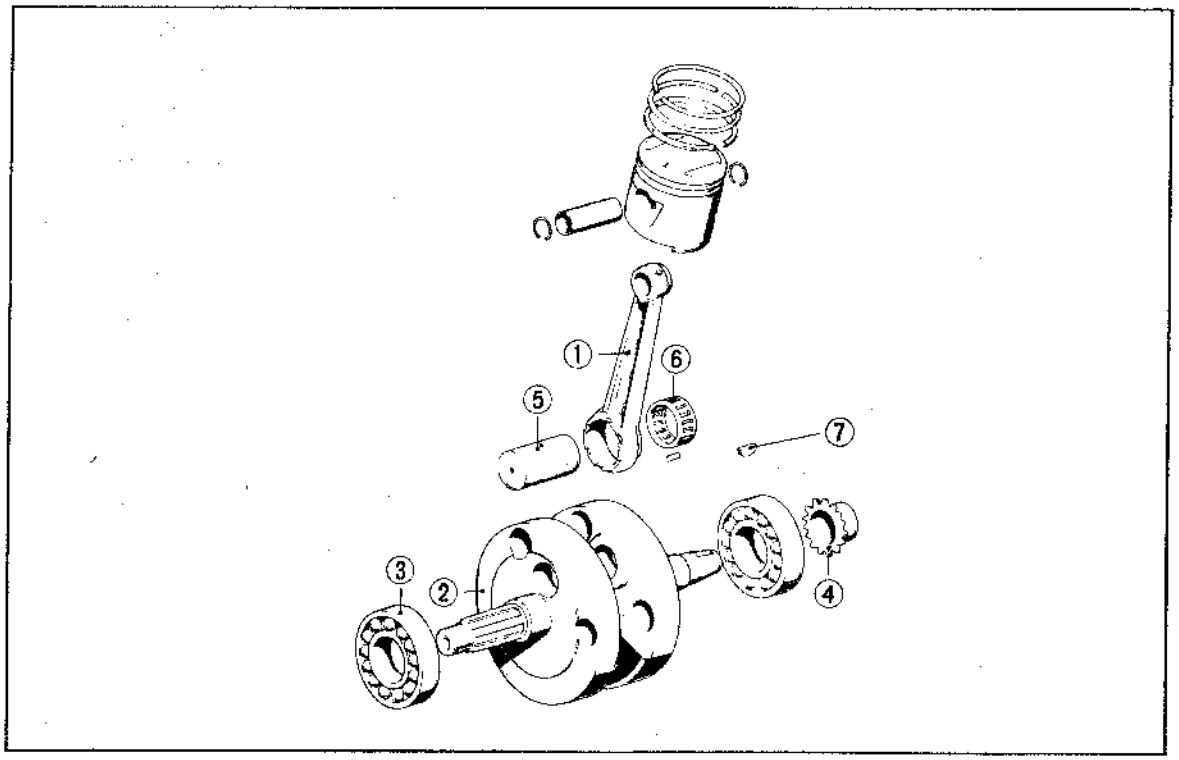


Fig. 81 ① Connecting rod ② Crank shaft ③ 6305 ball bearing ④ Timming sprocket ⑤ Crank pin ⑥ Retainer ⑦ Key

A. Disassembly

1) Remove the cylinder head and cylinder in accordance with section 3.A.
2) Remove the right crankcase cover, oil filter and the oil pump in accordance with section 5.A.
3) Remove the clutch in accordance with section 6.A.
4) Remove the gear shift in accordance with section 7.A.
5) Remove the A.C. generator in accordance with section 8.A.
6) Remove the drive sprocket and unscrew eleven 6 mm crankcase mounting bolts (one screw on the inside is mounted on the right crankcase), tap the crankcase with a wooden hammer and separate the crankcase. (Fig. 82)
7) Support the right crankcase lightly and then gently tap the crankshaft on the right side to loosen and then separate it from the case. (Fig. 83)

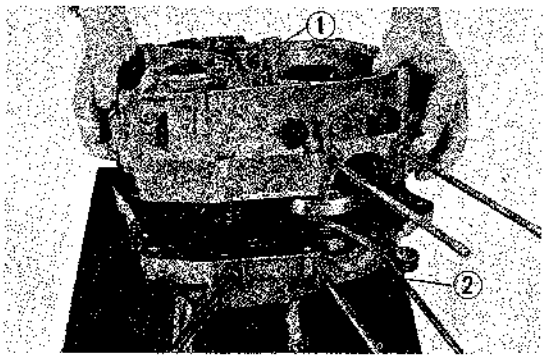


Fig. 82 Crankcase disassembly
① L. crankcase ② R. crankcase

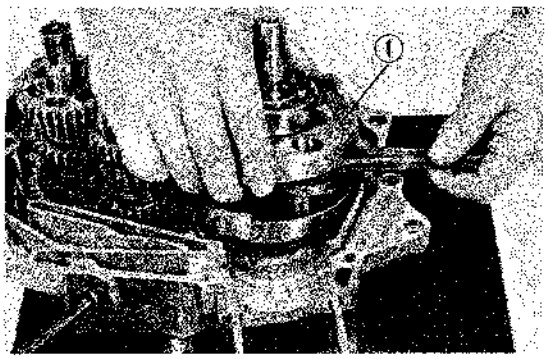


Fig. 83 Crankshaft disassembly
① Crankshaft

B. Inspection

1) Measure the runout of the crankshaft. Support the crankshaft at bearing with V block, and check the amount of runout using a dial gauge. (Fig. 84)

Item	Standard value	Serviceable limit
Crankshaft Right & left side	0.03mm (0.001 in.)	0.1mm (0.004 in.)

Replace if beyond the serviceable limit.

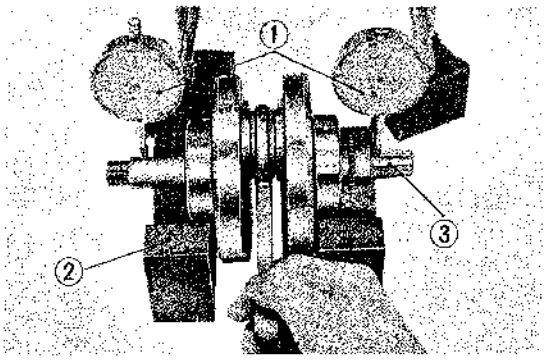


Fig. 84 Crankshaft runout measurement
① Dial gauge ② V block

2) Check the clearance of the connecting rod large end. (Fig. 85)

Item	Standard value	Serviceable limit
Side clearance	0~0.01mm (0~0.0004 in.)	0.05mm (0.0020 in.)
Vertical clearance	0.10~0.35mm (0.004~0.014 in.)	0.8mm (0.0032 in.)

Replace if beyond the serviceable limit.

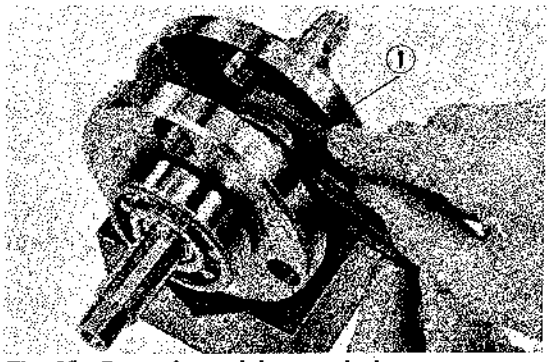


Fig. 85 Connecting rod large end clearance measurement
① Thickness gauge

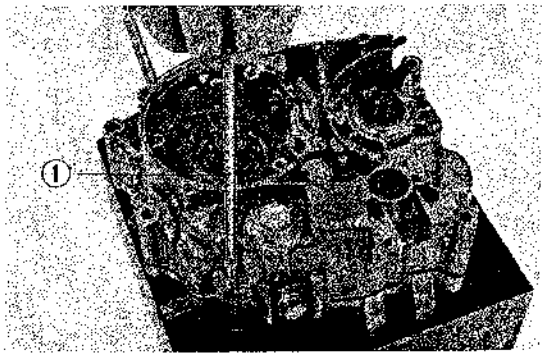


Fig. 86 Crankcase tightening
① Screwdriver

C. Reassembly

1) Assemble the crankshaft into the right crankcase.

Note:

Fit the crankshaft gently into the case. Forcibly handling or hammering may cause damage to ball bearings.

2) Install the left crankcase with the 6 mm attaching screws. (Fig. 86)

Note:

Exercise care not to cause the packing to shift or forget to install the two dowel pins.

10. TRANSMISSION AND PRIMARY KICK STARTER

The motorcycle of six models utilizes a five speed transmission. Since it incorporates a primary kick, the engine can be started with the gears engaged by disengaging the clutch. The kick gear will directly engage the crankshaft through the primary driven gear which rotates freely on the main shaft.

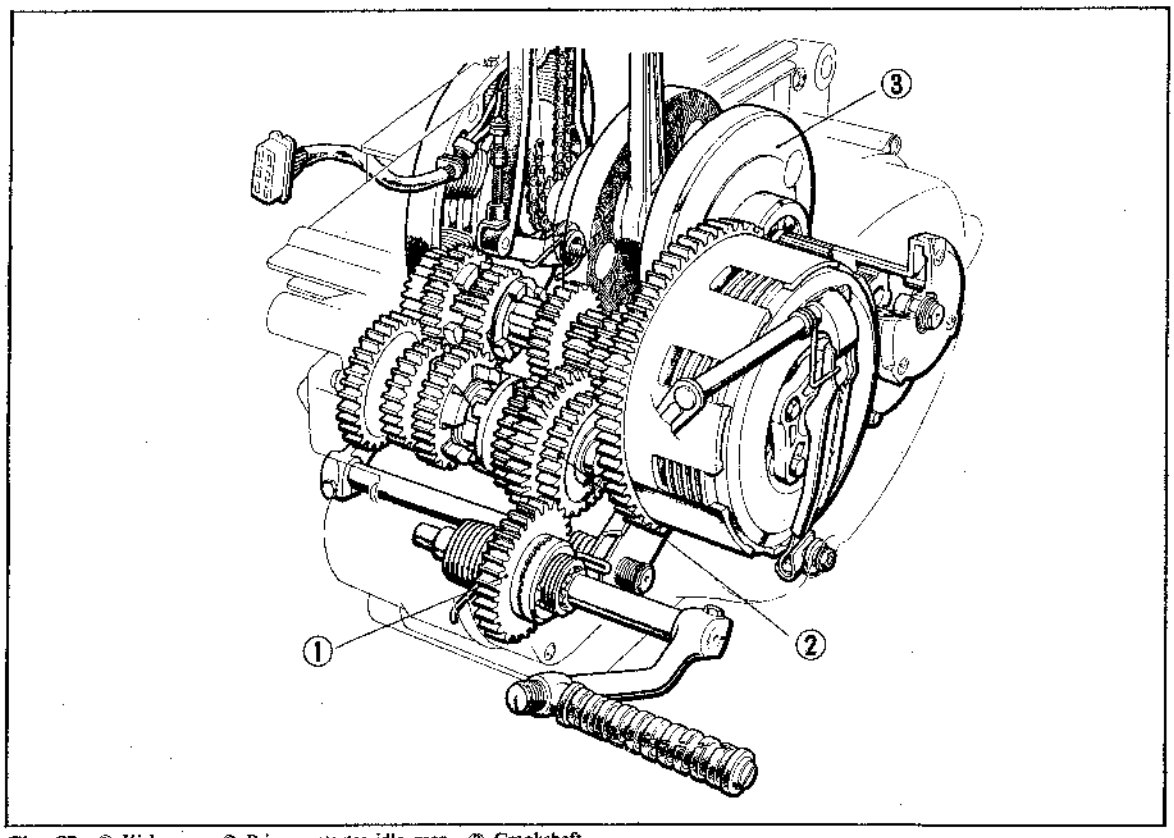


Fig. 87 ① Kick gear ② Primary starter idle gear ③ Crankshaft

A. Disassembly

1) Remove the cylinder head and cylinder in accordance with section 3.A.
2) Remove the right crankcase cover, oil filter and the oil pump in accordance with section 5.A.
3) Remove the clutch in accordance with section 6.A.
4) Remove the gear shift in accordance with 7.A.
5) Remove the A.C. generator in accordance with section 8.A.
6) Separate the case in accordance with section 9.A.
7) Remove the kick starter spindle.
8) Remove the main shaft, counter shaft and shift drum all at the same time.
9) The shift fork can be removed by extracting the shift fork guide shaft.
10) The kick gear can be removed together with the kick spindle and spring by extracting the circlip.

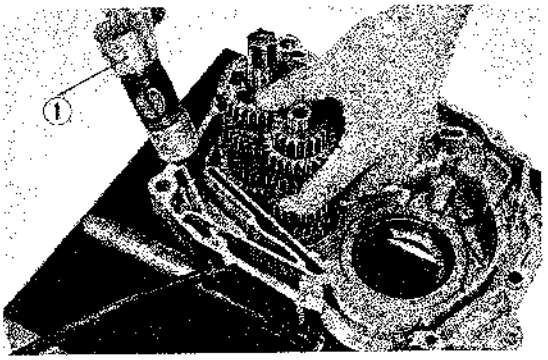


Fig. 88 Transmission gear removal
① Wooden hummer

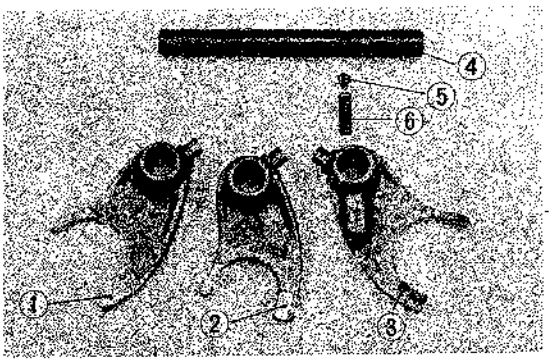


Fig. 89 ① R. shift fork ② Center shift fork ③ L. shift fork ④ Shift fork guide shaft ⑤ 4×10 roller ⑥ Spring

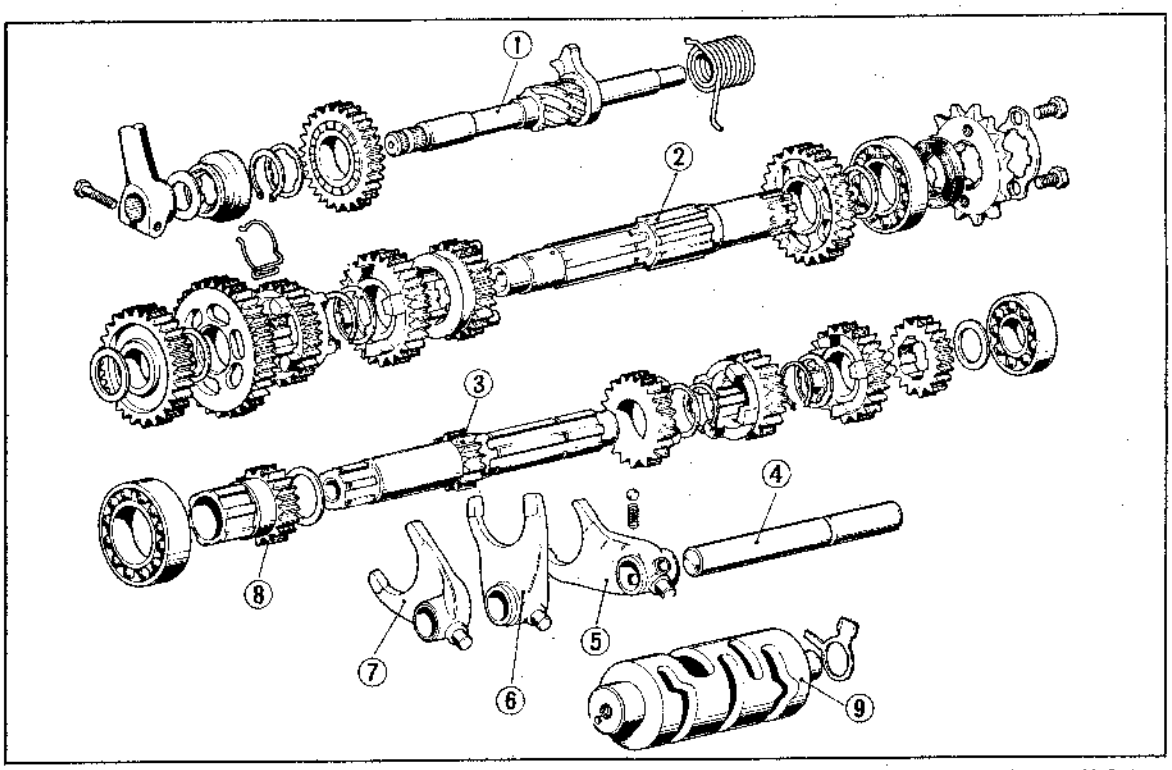


Fig. 90 ① Kick starter spindle ② Counter shaft ③ Main shaft ④ Gear shift fork guide shaft ⑤ L. shift fork ⑥ Center shift fork ⑦ R. shift fork ⑧ Primary starter gear ⑨ Gear shift drum

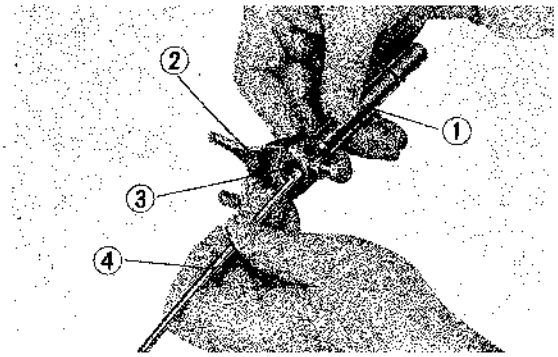


Fig. 91 ① Shift fork guide shaft ② L. shift fork ③ 4×10 roller ④ Screwdriver

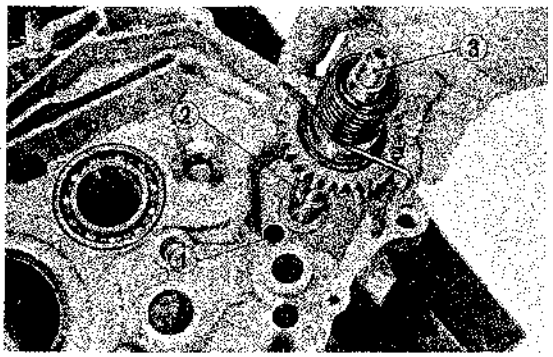


Fig. 92 Kick starter installation
① Hole ② Spring ③ Kick starter spindle

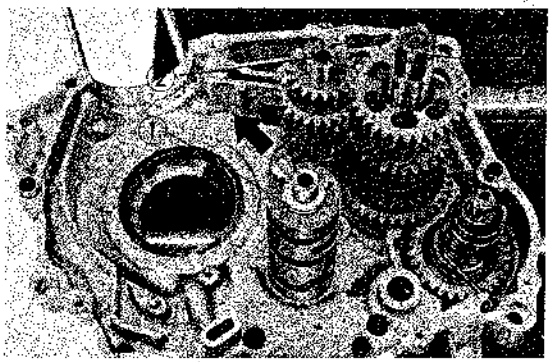


Fig. 93 Direction of drum installation
① Gear shift drum ② Main shaft ③ Counter shaft

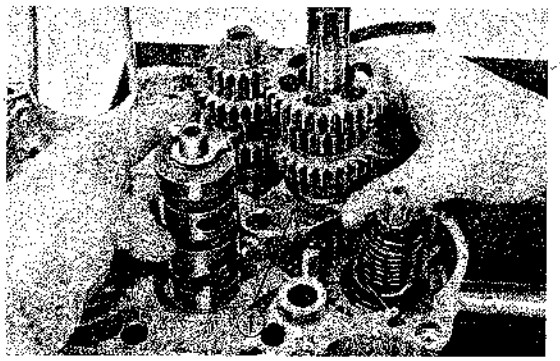


Fig. 94 ① R. shift fork

B. Reassembly

1) Assemble right gear shift fork on the gear shift fork guide shaft. (Fig. 91)

Note:

When installing the spring and 4×10 rollers on the guide shaft, use a thin screwdriver or other pointed tool to make the installation.

2) Assemble the kick starter spindle into the right crankcase. (Fig. 92)

Note:

Insert one end of spring into the hole in the case and then hook the other end on the boss in the case.

3) Subassemble the main shaft and counter-shaft, and then assemble the subassembly into the case. (Fig.93)

4) Install the gear shift drum

Note:

If neutral switch rotor is positioned in the direction of the cylinder installation, the installation of gear shift fork will be simplified.

5) Assemble the right shift fork into the counter shaft top gear, raise the gear and then assemble guide pin into guide groove on the drum. (Fig. 94)

6) Install the center shift fork in the same manner. (Fig. 95)

Note:

Perform installation from the counter shaft end.

7) Install the left gear shift fork, align the holes in the three shift forks and then insert the shaft in from the top.
8) Install the crankshaft.
9) When installing the left crankcase, make sure that the kick spindle shaft is perpendicular to the hole in the left crankcase. (Fig. 96)

11. CARBURETOR

Float level adjustment

1) Set the carburetor on its side.
2) Raise the float lightly with the finger tip and locate the position of the float where the float arm and the float valve are either barely touching or provided with a clearance of **0.1 mm (0.003 in.)**
3) In this position, the height of the float above the carburetor body should be **24 mm (0.826 in.)** when measured at the side of the float. If adjustment is necessary, carefully bend the float arm. (Fig. 97)

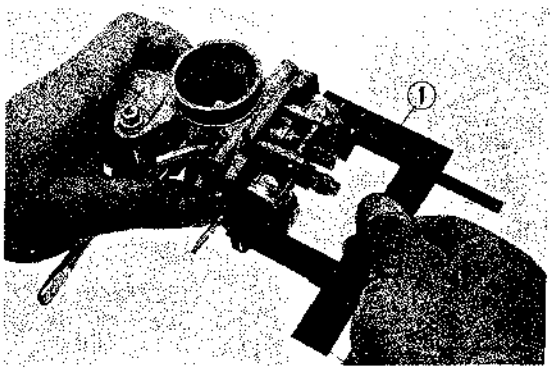


Fig. 97 ① Fuel level gauge

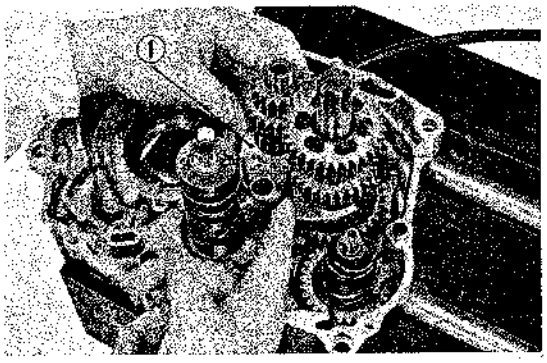


Fig. 95 ① Center shift fork

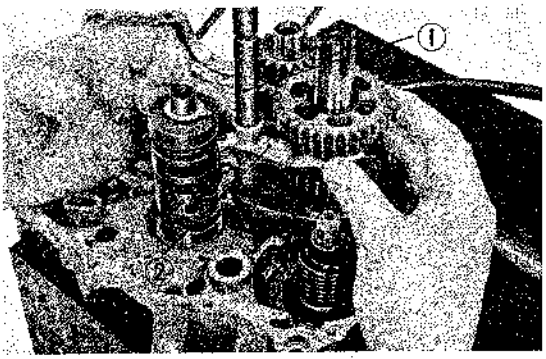


Fig. 96 ① Shift fork guide shaft ② L.shift fork

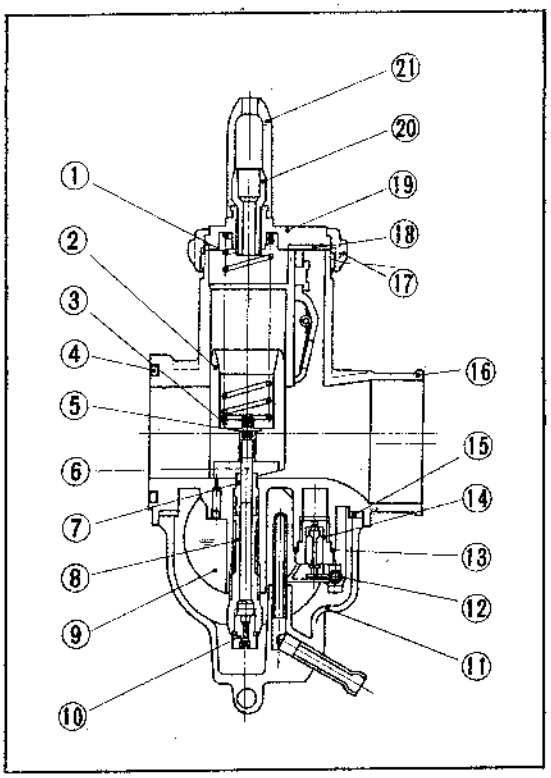


Fig. 98 ① Coil spring ② Throttle valve ③ Needle clip plate ④ O ring ⑤ Bar clip ⑥ Jet needle ⑦ Needle jet ⑧ Needle jet holder ⑨ Float ⑩ Main jet ⑪ Float chamber body ⑫ Arm pin ⑬ Valve seat ⑭ Slow jet ⑮ Float chamber washer ⑯ Body ⑰ Cap ⑱ Top washer ⑲ Top ⑳ Cable adjuster ㉑ Rubber cap

CARBURETOR SETTING TABLE

Item	CB100, CL100, SL100	CB125S, CD125S, SL125S
Main jet	#110	#105
Air jet	#100	
Needle jet	2.6φ×3.8φ length 10	
Needle jet holder	5.0φ	
Jet needle	2°30′′×3 step 2.495φ	2°30′′×5 step 2.495φ
Air screw	1 1/2±1/8	
Throttle valve	#2.5 cutaway width 1.2 depth 0.2	#2.5 cutaway width 1.8 depth 0.2
Slow jet	1 0.8φ×2 #38 2 0.8φ×2 3 0.8φ×2	#38 0.9φ×2×4
Fuel level	24mm (0.9449 in.)	

IV. CHASSIS

1. FRONT BRAKE AND FRONT WHEEL

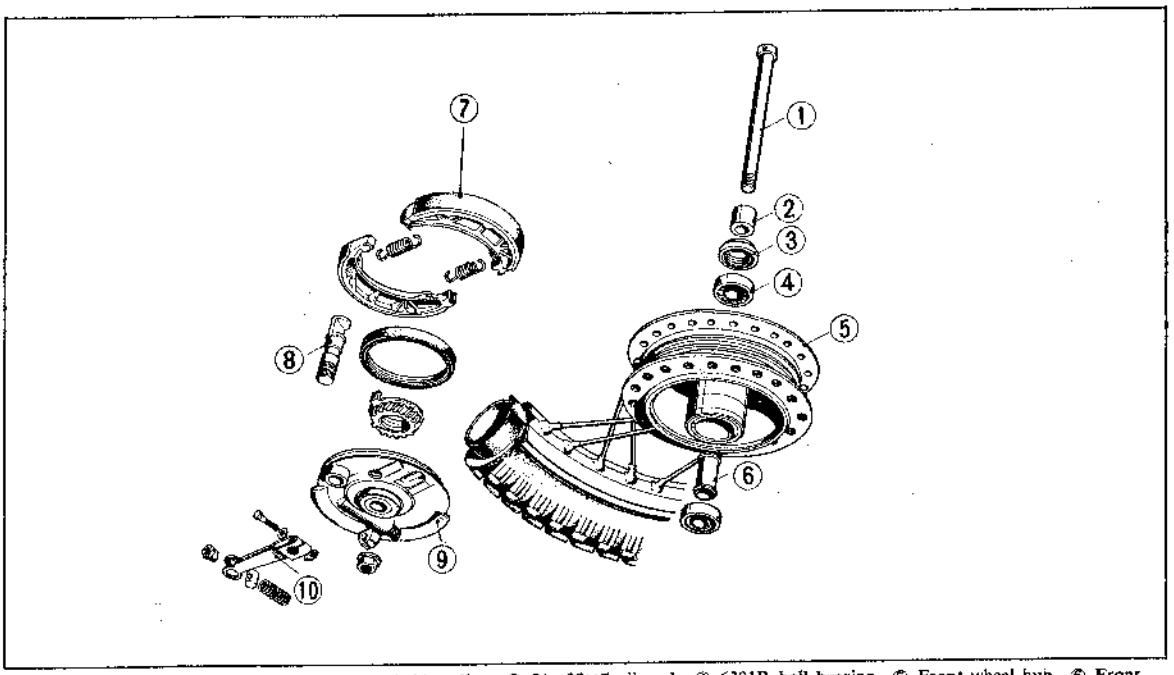


Fig. 99 ① Front wheel axle ② Front wheel side collar ③ 21×37×7 oil seal ④ 6301R ball bearing ⑤ Front wheel hub ⑥ Front axle distance collar ⑦ Brake shoe ⑧ Front brake cam ⑨ Front brake panel ⑩ Front brake arm

A. Disassembly

1) Place an appropriate stand under the engine.
2) Disconnect the front brake cable.
3) Disconnect the speedometer cable.
4) Remove front wheel axle nut, extract the front wheel axle and then drop the wheel (Fig. 100)
5) Remove the brake arm, unhook the two brake shoe springs and then disassemble the brake shoes from the brake panel. (Fig. 101)
6) Remove the oil seal, the two ball bearings (#6301R), and then pull out the front axle distance collar.

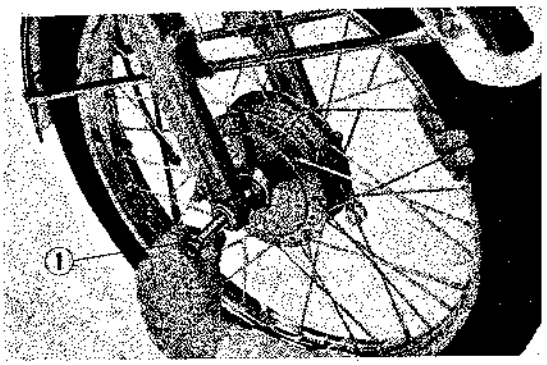


Fig. 100 Front wheel removal
① Front wheel axle

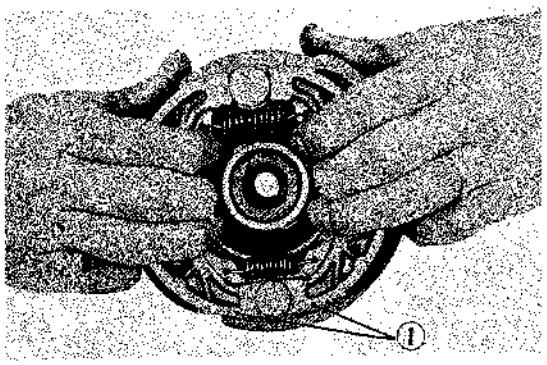


Fig. 101 Brake shoe removal
① Brake shoe

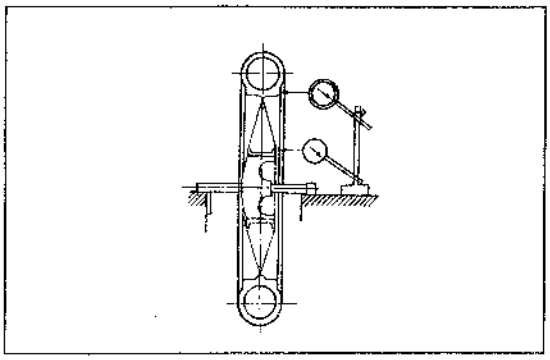


Fig. 102 Rim runout measurement

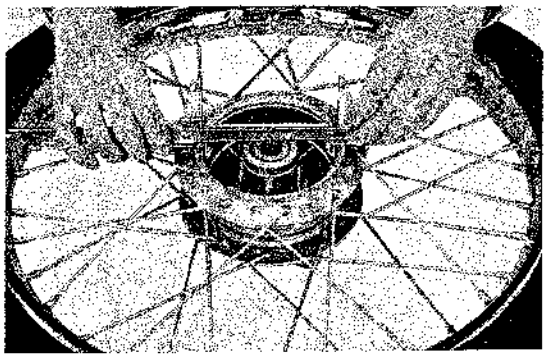


Fig. 103 Front brake drum measurement

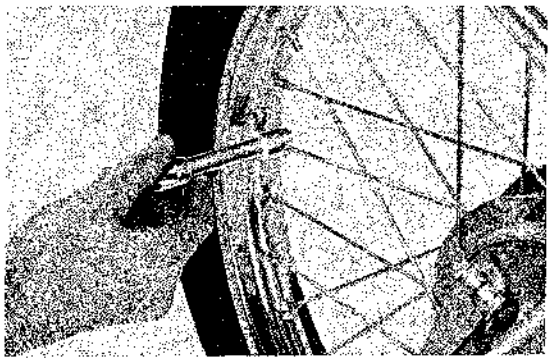


Fig. 104 Spoke retightening

B. Inspection

1) Check for bend in the front axle.
2) Check for worn bearing (#6301R).
3) Check rim runout using a dial gauge. (Fig. 102)

Item	Standard value	Serviceable limit
Side runout	0.5mm Max. (0.020 in.) Max.	3.0mm (0.120 in.)

True the wheel rim by tightening the spokes if beyond the serviceable limit. If damaged or excessively bent, replace with new one.

4) Check wear of brake drum using a caliper. (Fig. 103)

Item	Standard value	Serviceable limit
Inside diameter of drum	109.8~110.2mm (4.3229-4.3385 in.)	112mm (4.4094 in.)

Replace if beyond the serviceable limit.

5) Check wear of brake lining.

Item	Standard value	Serviceable limit
Lining thickness	3.9~4.1mm (0.1535-0.1614 in.)	2mm 0.07874 in.)

Replace if beyond the serviceable limit.

6) Check spokes for damage, bent and loosening. Tighten the loose spokes, straghten the bent spokes and replace the broken spokes with new one. (Fig. 104)
7) Check brake panel for buckling and other damages. If damaged, replace with new one.
8) Check speedometer gears for wear. If worn, replace with new one.
9) Check oil seal for damage, buckling and wear. If worn or damaged, replace with new one.
10) Check both the exterior and interior of tire for damage, and imbedding of wire and nails. If worn or damaged, replace with new one. When replacing the tire, fit a new inner tube together. Measure tire pressure with pressure gauge. Correct tire pressure is **1.8 kg/cm² (26 psi)** for front.
11) Check for air leaks around the valve stem and tube. If leaking, repair or replace with new one.

C. Reassembly

1) Inflate the tube with small amount of air and install the tire on the rim by forcing the bead of the tire on the inside of the rim (Fig. 105)

Note:

- **After the tire has been assembled, inflate with air to about 1/3 the specified pressure and then tap the tire all around with a wooden hammer to relieve pinching of folds in the tube.**
- **After assuring that the valve stem is in alignment with the wheel axle, tighten the stem lock nut, being careful not to cause leak around the stem.**

2) Apply grease to the wheel ball bearings (# 6301R) and the inside of the wheel hub. Assemble distance collar and ball bearings into the wheel hub.

Note:

The ball bearings are equipped with a dust seal, therefore, make sure that it is installed in the proper direction.
(Fig. 106)

3) Assemble the brake cam into the front brake panel, hook the brake shoe springs on to the brake shoes and then assemble the brake shoes on the brake panel.
4) Install the brake arm.
5) Assemble the brake panel on the front wheel. Align the recessed section of the panel to the protruding section of the front fork. Assemble the oil seal and side collar on the side of the bearing retainer and then mount it on the front axle with a nut. (Fig. 107)
6) Connect the speedometer cable.
7) Connect the front brake cable to the brake arm and adjust the play in the brake lever.

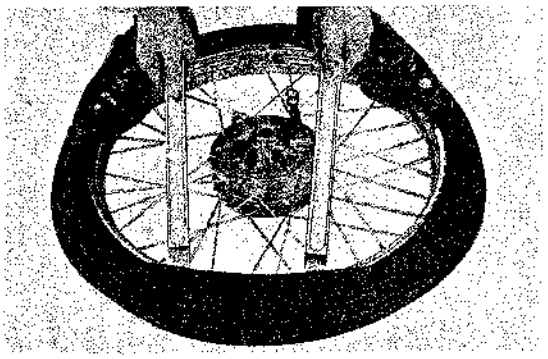


Fig. 105 Tire assembly

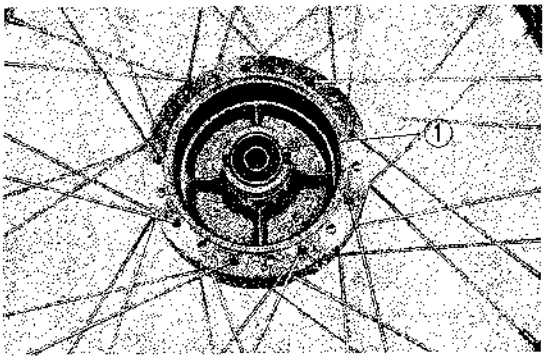


Fig. 106 ① # 6301R ball bearing

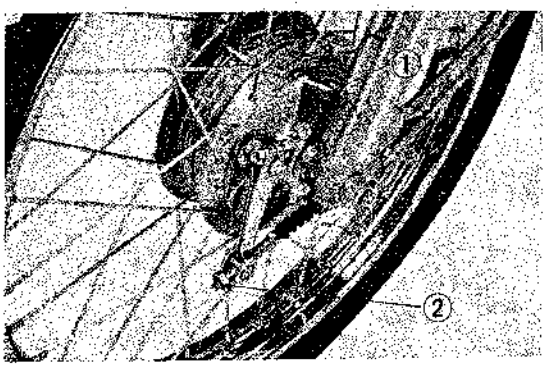


Fig. 107 Front brake wire adjustment
① Recessed section of pannel ② Adjuster nut

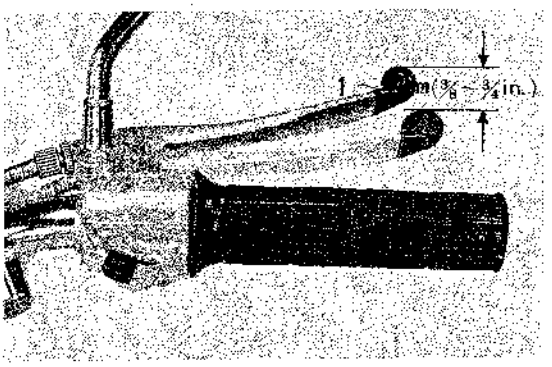


Fig. 108 Brake lever play
① Adjuster nut ② Lock nut

2. REAR BRAKE AND REAR WHEEL

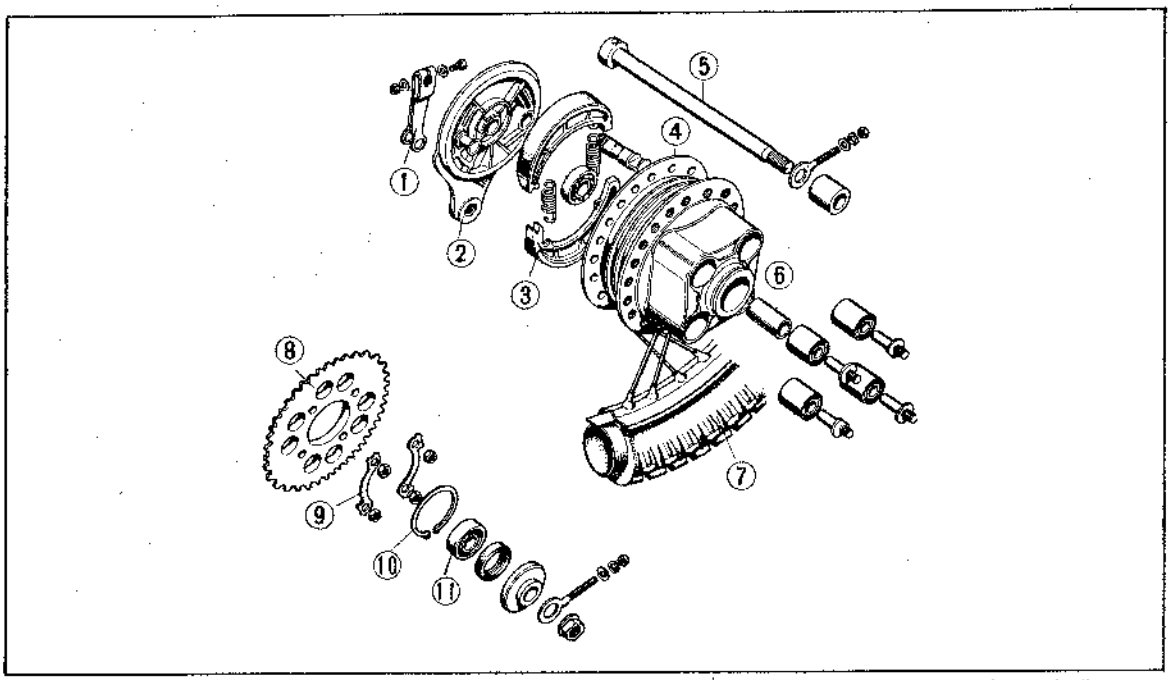


Fig. 109 ① Rear brake arm ② Rear brake pannel ③ Brake shoe ④ Rear wheel hub ⑤ Rear wheel axle ⑥ Rear axle distance collar ⑦ Rear wheel tire ⑧ Final driven sprocket ⑨ 8 mm tongued washer ⑩ 58 mm circlip ⑪ 6302R ball bearing

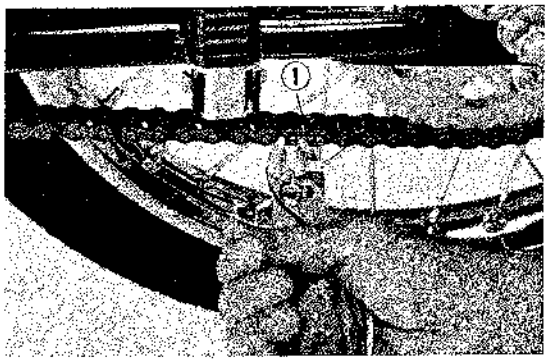


Fig. 110 Drive chain disassembly
① Drive chain link

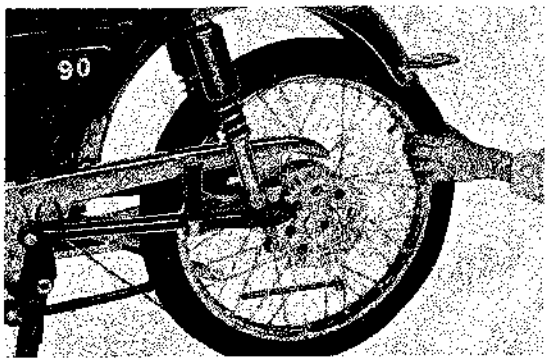


Fig. 111 Rear wheel removal

A. Disassembly

1) Place an appropriate stand under the engine.
2) Remove the rear brake rod.
3) Unfasten the drive chain link and disconnect the chain.
   (Fig. 110)
4) Remove the rear brake arm bolt and then remove the rear brake arm from the brake panel.
5) Loosen the nut from the rear axle and remove the rear axle.
6) Remove the rear wheel. (Fig. 111)
7) Disassemble the brake panel from the wheel hub.
   Remove the brake arm from the panel, pull out the brake cam, disconnect the spring and then remove the brake shoes.
8) Straighten the tongued washer on the final driven sprocket, loosen the four mounting bolts, unfasten the circlips and then remove the final driven sprocket.

9) Remove the oil seal, ball bearings (see below), and the distance collar from the rear wheel hub.
Ball bearings
CB100, CD100 #6202R and 6302R one
CB125S, CD125S each
SL100, SL125 #6302R two each

B. Inspection

1) Check for bend in the rear axle.
2) Check bearing for wear.
3) Check rim runout using a dial gauge.

Item	Standard value	Serviceable limit
Side runout	0.5mm max. (0.0197 in.) max.	3.0mm (0.1181 in.)

True the wheel rim by tightening the spokes if beyond the serviceable limit. If damaged or excessively bent, replace with new one.

4) Check wear of brake drum using a caliper. (Fig. 112)

Item	Standard value		Serviceable limit
Drum inside diameter	CB100 CL100 CB125S CD125S	109.8~110.2mm (4.3229–4.3385in)	112mm (4.4094in.)
	SL100 SL125	110.0–110.3mm (4.3307–4.3425)	

Replace if beyond the serviceable limit.

5) Check wear of brake lining. (Fig. 113)

Item	Standard value	Serviceable limit
Lining thickness	3.9–4.1mm (0.1535–0.1614 in.)	2mm (0.0787 in.)

Replace if beyond the serviceable limit.

6) Check the spokes for damage, bent and loosening. Tighten the loose spokes, straighten the bent spokes and replace the broken spokes with new one. (Fig. 114)
7) Check the brake panel for buckling and other damages. If damaged, replace with new one.
8) Check the oil seal for damage, buckling and wear. If worn or damaged, replace with new one.
9) Check the tire for damage, and imbedding of wire and nails on both the exterior and interior. If worn or damaged, replace with new one. The tire pressure should be **2.0 kg/cm² (28 psi)**.
10) Check for air leaks around the valve stem and tube. If leaking, repair or replace with new one.

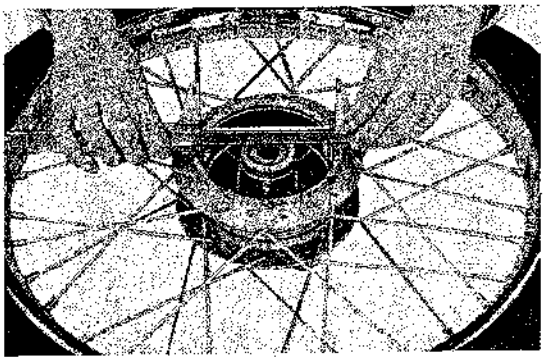


Fig. 112 Rear brake drum measurement

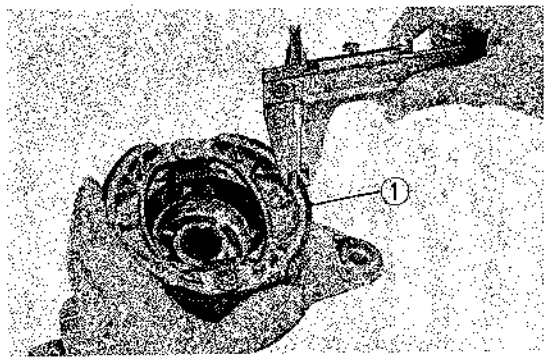


Fig. 113 Brake lining measurement
① Brake lining

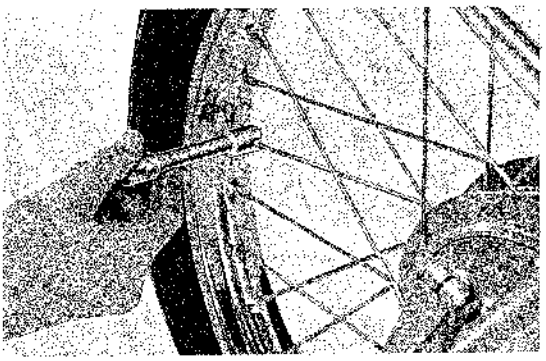


Fig. 114 Spoke retightening

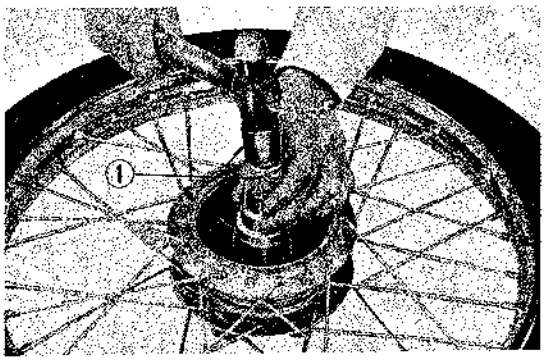


Fig. 115 Ball bearings installation
① Ball bearing driver

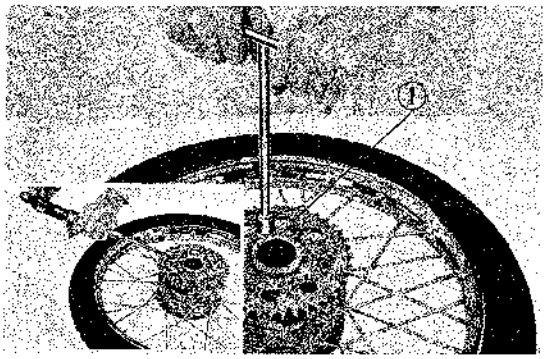


Fig. 116 Final driven sprocket assembly
① Final driven sprocket

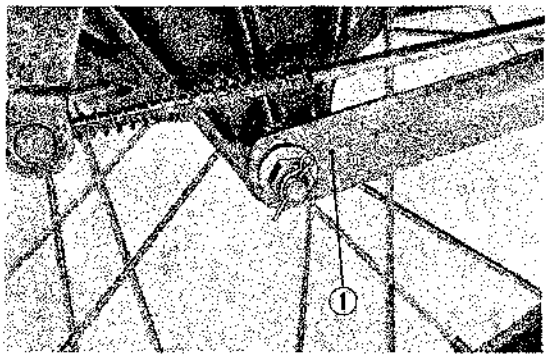


Fig. 117 Brake stopper arm installation
① Brake stopper arm

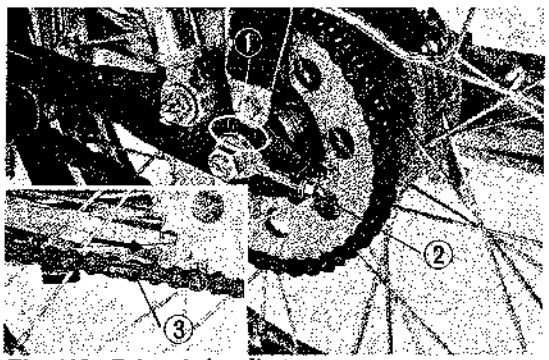


Fig. 118 Drive chain adjustment
① Index mark and side scale ② Adjuster nut
③ Drive chain link

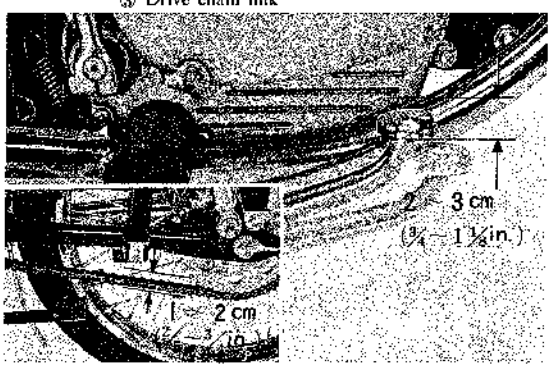


Fig. 119 Chain slack and brake pedal play

C. Reassembly

1) Inflate the tube with a small amount of air and install the tire on the rim by forcing the bead of the tire on the inside of rim.

Note:

- **After the tire has been assembled, inflate with air to about 1/3 the specified pressure and then tap tire all around with a wooden hammer to relieve any pinching or folds in the tube.**
- **After assuring that the valve stem is in alignment with wheel axle, tighten stem lock nut being careful not to cause leaks around the stem.**

2) Apply grease to the wheel ball bearings and the inside of the wheel hub.
Assemble distance collar and ball bearings into the wheel hub. (Fig. 115)

3) Mount the final drive sprocket on the rear wheel hub, install the tongued washers, and nuts. After torquing the nuts, bend the tab on tongued washer to lock it. Finally, install the circlip. (Fig. 116)

4) Mount the brake panel assembly on the rear wheel hub.

5) Assemble the right and left side collars on each side of oil seal and then install rear wheel on the rear fork with the axle.

6) Mount the rear brake stopper arm on the rear brake panel. (Fig. 117)

7) Install and connect drive chain, and after completing the adjustment, tighten the rear axle nut. Chain should be adjusted so that there is **1–2 cm (2/5–3/4 in)** slack in the chain (Fig. 119).

Note:

The chain joint link must be installed so that the cutout is pointing in the opposite direction to the direction of rotation. When chain is finally adjusted, the chain adjuster indicator on both right and left sides should be at identical locations. (Fig. 118)

8) Connect rear brake rod to the brake arm and then make brake adjustments.

Note:

The play in the brake pedal should be 2–3 cm (1/4–1-1/8 in.). (Fig. 119).

3. STEERING UNIT

A. Disassembly

1) Disconnect the front brake cable from brake lever.
2) Disconnect the clutch cable at the handle clutch lever. (Fig. 120)

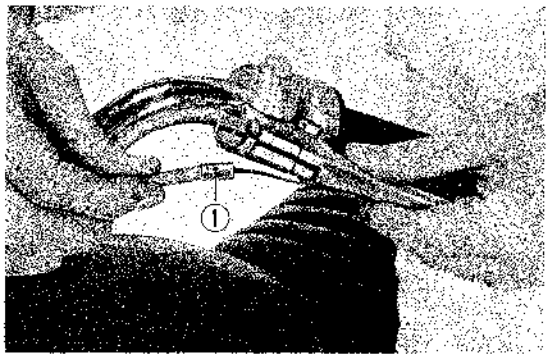


Fig. 120 Clutch cable removal
① Clutch cable

3) **(SL100, SL125 U.S.A. Type)**
Remove the combination headlight control and emergency switch by unscrewing two mounting screws. (Fig. 121).
4) Disconnect the throttle cable from the throttle grip.

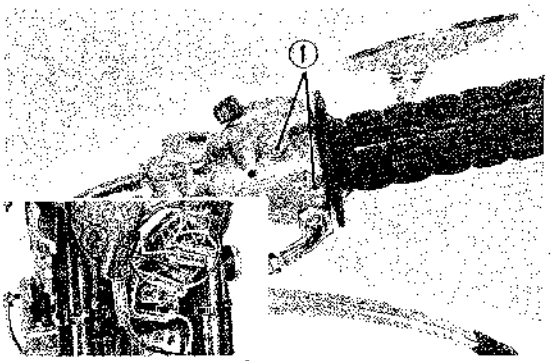


Fig. 121 Emergency switch removal
① Mounting screws ② Wire harness

5) Remove the headlight and disconnect the wire harness in the headlight case. (Fig. 121)
6) Loosen four 6mm bots and remove the handle bar upper holder and handle bar. (Fig. 122)
7) Remove the front wheel in accordance with section 1.A.
8) Remove the headlight case and front fender.
9) **(CB100, CL100, CB125S, CD125S)**
Remove the fork bolt, loosen the steering stem mounting bolt, and then drop front fork out the bottom.
(SL100, SL125)
Remove four fork top and bottom bridge mounting bolts and drop front fork out the bottom.
10) Loosen the steering stem nut and remove the fork top bridge. (Fig. 123)

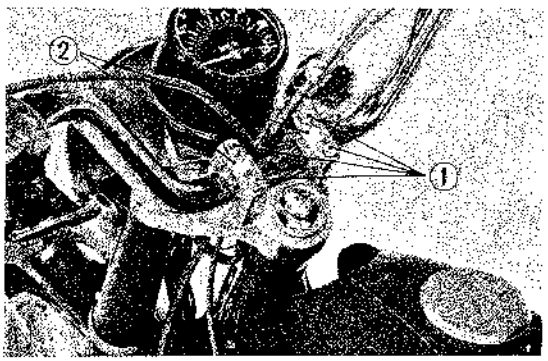


Fig. 122 Handle bar removal
① 6 mm bolts ② Handle bar upper holder

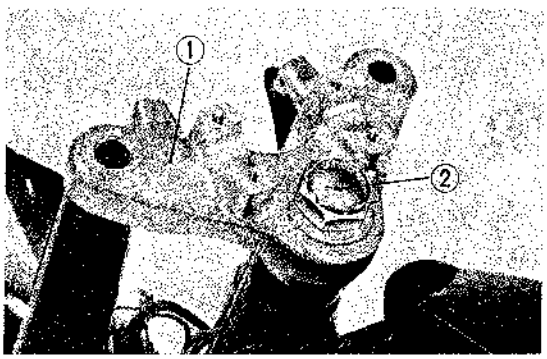


Fig. 123 Fork top bridge removal
① Fork top bridge ② Steering stem nut



Fig. 124 Steering stem removal
① Steering stem

B. Inspection

1) Check the condition of both inner cable and casing of the control cables for operation, action and damages. If the cable does not move smoothly, apply grease or replace with new one. If the outer cable is damaged, repair with the plastic tape or replace with new one.
2) Check the operation of the throttle grip. If the throttle grip does not move smoothly, apply grease to the throttle hinge. If worn, replace with new one.
3) Check the condition of the handle bar for bend and twist. If bent or twisted, straighten or replace with new one.
4) Inspect the steel balls for wear and cracks. If worn or damaged, replace with new one.
5) Inspect the steering top cone, bottom cone, and the other ball races for galling and wear condition. If worn, replace the cones, races and steel ball together.
6) Inspect the steering head dust seal for wear and damage. If worn or damaged, replace with new one.
7) Check the steering stem for bend and twist. If slightly bent or twisted, repair with the press. If badly bent or twisted, replace with new one.
8) Inspect the threads for damage and deformation. If damaged, replace with new one.
9) Check the action of the handle lock return spring. If it does not work properly, replace with new one.
11) Loosen the steering head top nut and then drop steering stem out the bottom. (Fig. 124)
When removing steering stem, exercise care not to drop and lose the steel balls (21 pcs. each).
12) Remove the two 6mm bolts and separate handle lock from steering stem. Insert engine key into the lock, turn counter clockwise and remove the lock piston.

C. Reassembly

1) Mount the handle lock on the steering stem.
2) Apply grease on the ball races and on it set the steel balls. Insert the steering stem into steering head and assemble the top cone race and head top nut.

Note:

- **Wash the cone race, ball race and steel balls, and apply new grease on the friction surfaces. When assembling parts, exercise care not to drop the steel balls.**

- **To adjust the head to top nut, first assemble the fork top bridge, front fork, headlight case, front fender and the front wheel in that order; tighten top nut so that the steering handle is neither too tight nor too loose when it is moved fully to the right and left.**

3) Install the fork top bridge, front fork and wheel.
4) Reconnect the throttle, clutch and front brake cables.
5) Route the wire harnesses and control cables through their respective positions and then install the steering handle.

Note:

Check to make sure that the harnesses and cables are not binding when the steering handle is moved fully to both sides.

6) Reconnect all wire harnesses.
7) Adjust the play in all the cables. (Fig. 125, 126)

Throttle cable

(twist grip to full travel)	90°—100°
(play)	10°— 15°

Front brake cable (at end of lever)

2–3 cm (3/4–1·1/8 in.)

Clutch cable (at end of lever)

1–2 cm (2/5–3/4 in.)

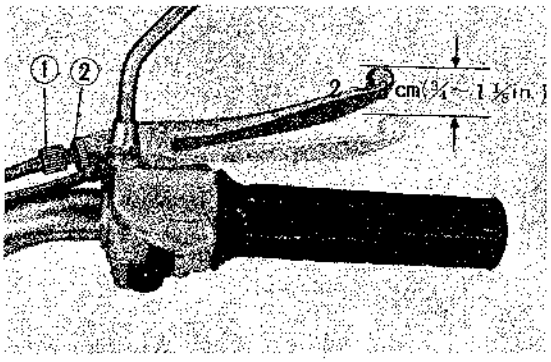


Fig. 125 Brake cable play adjustment
① Adjuster nut ② Lock nut

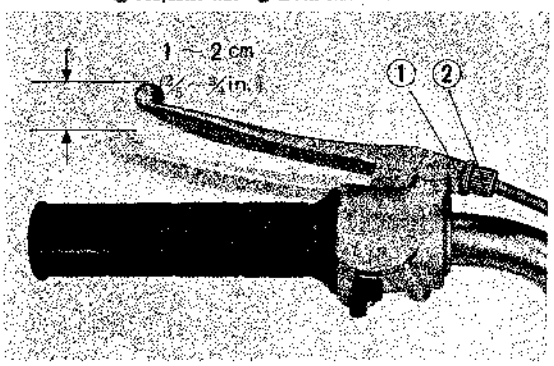


Fig. 126 Clutch cable play adjustment
① Lock nut ② Adjuster nut

4. FRONT SUSPENSION

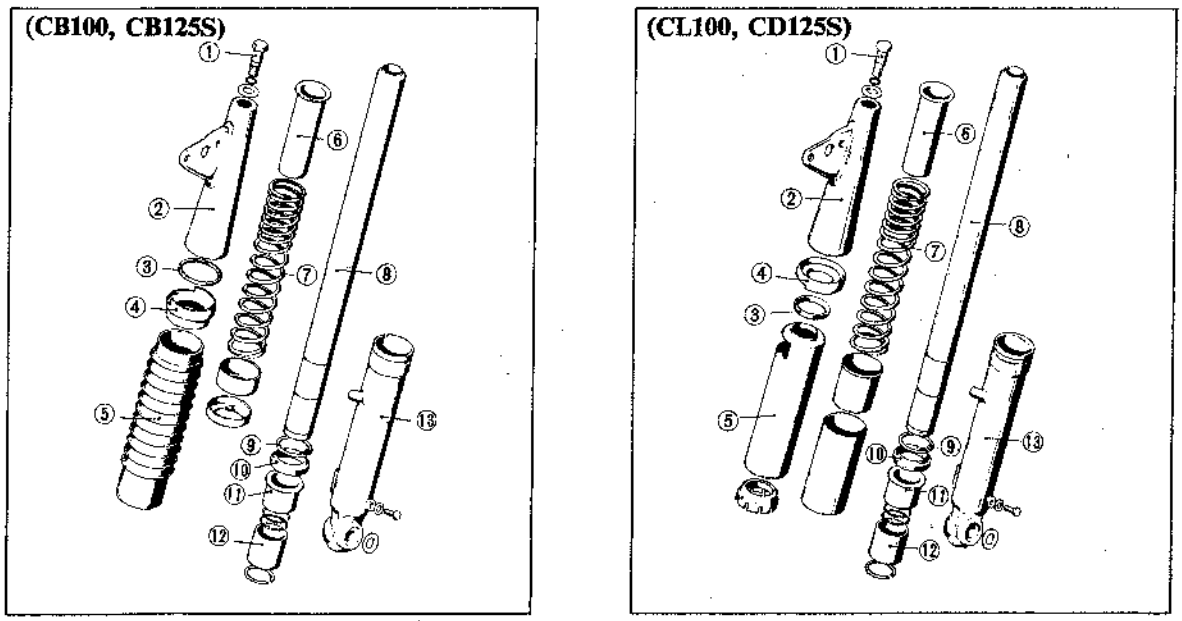


Fig. 127 CB100, CL100
① Front fork bolt ② Front fork upper cover ③ Fork cover lower seat packing ④ Fork cover lower seat ⑤ Front fork under cover (CB100), Front fork boot (CL100) ⑥ Front fork spring guide ⑦ Front fork spring ⑧ Front fork pipe ⑨ 37 mm circlip ⑩ Front fork oil seal ⑪ Front fork pipe guide ⑫ Front fork piston ⑬ Front fork bottom pipe

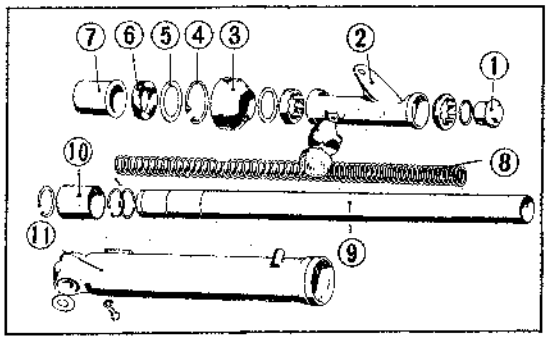


Fig. 128 ① Front fork bolt ② Front fork upper cover ③ Front fork dust seal ④ 44 mm circlip ⑤ Back up ring ⑥ 31×43×10 oil seal ⑦ Front fork pipe guide ⑧ Front fork spring ⑨ Front fork pipe ⑩ Front fork piston ⑪ Front fork bottom case
SL100



Fig. 129 ① Turn signal connector

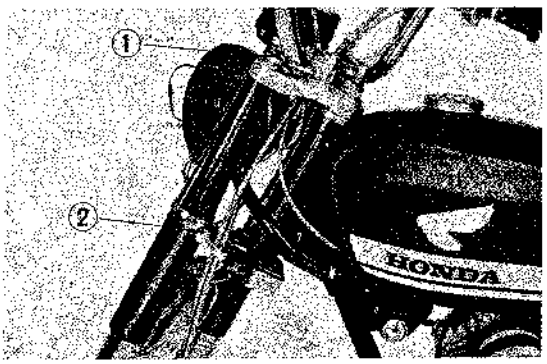


Fig. 130 Front fork removal
① Front fork bolt ② Fork mounting bolt

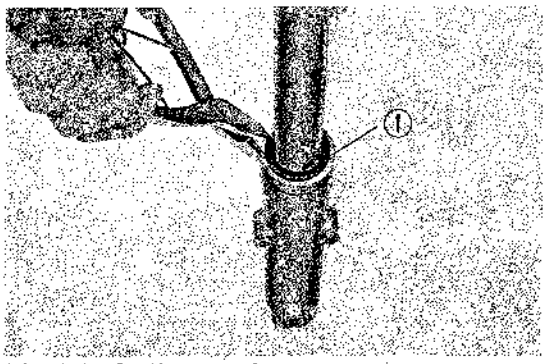


Fig. 131 Circlip removal
① Circlip

A. Construction

It is of a telescopic design with bottom case made of alluminium alloy to reduce unspring weight. The long stroke provides good stability and handling on rough roads.
The oil damper is filled with SAE 10W-30.

Item	CB100, CL100	SL100	CB125S, CD125S	SL125
Stroke	108.5mm (4.2716 in.)	160mm (6.2992 in.)	114.3mm (4.5000 in.)	142mm (5.5118 in.)

B. Disassembly

1) Remove the front wheel in accordance with section 1.A
2) **(CB100, CL100, CB125S, CD125S)**
Remove the headlight case, disconnect the turn signal connector within the case and remove the turn signal. (Fig. 129)
3) Loosen the headlight case mounting bolts from both sides and remove the case from the fork upper case.
4) **(CB100, CL100, CB125S, CD125S)**
Unscrew four fender mounting bolts and remove the fender from the fork.
5) **(CB100, CL100, CB125S, CD125S)**
Remove the front fork bolt, loosen the steering stem fork mounting bolt and then remove the fork. (Fig. 130)
(SL100, SL125)
Loosen the fork top bridge and steering stem front fork mounting bolt and then remove the fork out the bottom.
6) Loosen oil drain plug from the bottom case and drain oil.
7) **(CB100, CL100, CB125S, CD125S)**
Remove the front fork under cover or front fork boot, circlip (37 mm dia.), and then disassemble the fork bottom case. (Fig. 131)
(SL100, SL125)
Remove the dust seal, circlip (44mm dia.), and then disassemble the fork bottom case.

C. Inspection

1) Front fork spring. (Fig. 132)

Item	Standard value		Serviceable limit
Free length	CB100 CL100	184mm (7.2440 in.)	160mm (6.2992 in.)
	SL100	484.2mm (19.0629 in.)	460mm (18.1102 in.)
	CB125S CD125S	205.5mm (8.0905 in.)	180mm (7.0866 in.)
	SL125	482.3mm (18.9881 in.)	460mm (18.1102 in.)

Replace if beyond the serviceable limit.

2) Wear of front fork piston.

Item	Standard value		Serviceable limit
Outside diameter	CB100 CL100 CB125S CD125S	30.936–30.975mm (1.2174–1.2194 in.)	30.9mm (1.2165 in.)
	SL100 SL125	35.425–35.450mm (1.3946–1.3956 in.)	35.4mm (1.2937 in.)

Replace if beyond the serviceable limit.

3) Check the front fork oil seal for damage. If damaged, replace with new one.

4) Check the front fork pipe and bottom case for bend or crank. If badly damaged, replace with new one.

D. Reassembly

1) Assemble piston stopper and piston on the front fork pipe.

2) Fill front fork bottom case with **SAE 10W-30.**

CB100, CL100, CB125S, CD125S: 130–140cc (4.4–4.7 ozs)

SL100, SL125: 180–190cc (6.1～6.4 ozs)

3) **(CB100, CL100, CB125S, CD125S)**

Insert the front fork pipe assembly into the bottom case, install the oil seal and circlip, and assemble the front fork spring into the fork pipe so that the end with the large pitch is at the bottom. (Fig. 134)

(SL100, SL125)

Place the large pitch end of the front fork spring into the bottom case, insert the front fork pipe and assemble the oil seal and circlip.

4) **(CB100, CL100, CB125S, CD125S)**

Attach the front fork upper and lower covers or fork boots, and install the front fork as a unit. Tighten the front fork bolt and mounting bolt. Attach the front fender

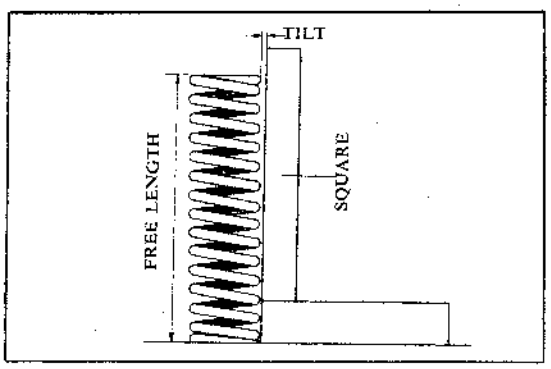


Fig. 132 Spring free length measurement

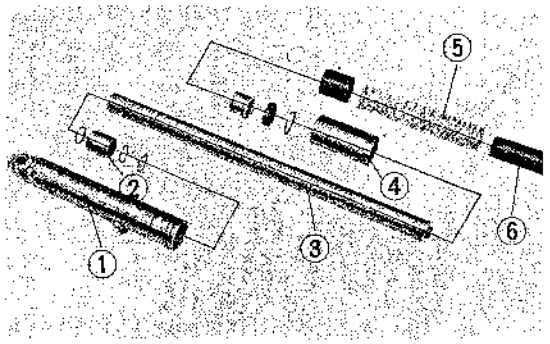


Fig. 133 ① Front fork bottom pipe ② Fork piston ③ Front fork pipe ④ Bottom case cover ⑤ Front fork spring ⑥ Front fork spring guide

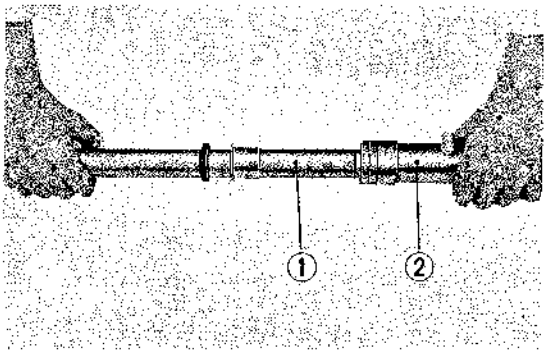


Fig. 134 Front fork assembly
① Front fork pipe ② Front fork bottom pipe

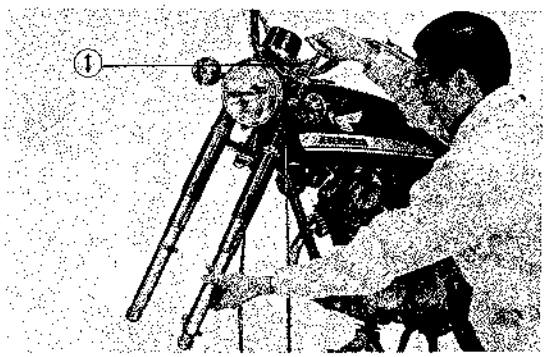


Fig. 135 Front fork installation
① Front fork puller

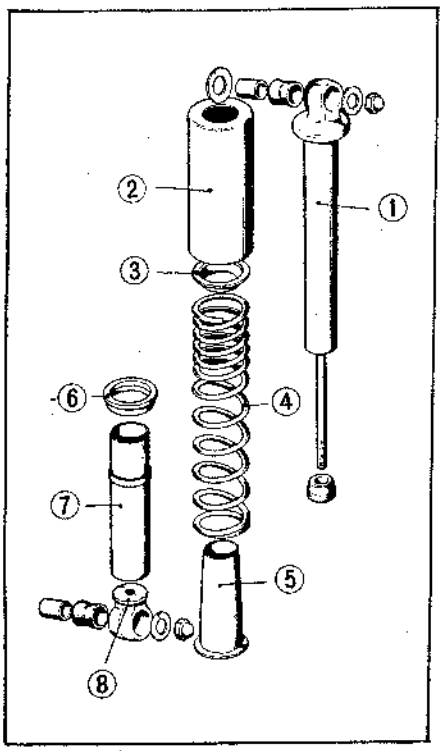
(SL100, SL125)

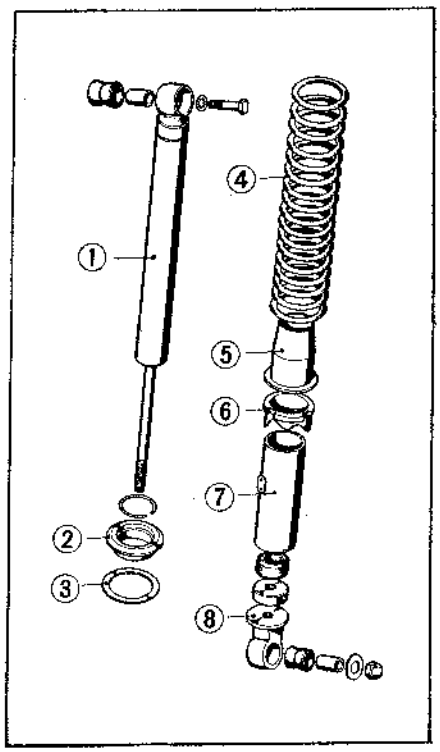
Attach the headlight case stay between the fork top bridge and steering stem and install the front fork as a unit.

Tighten the front fork mounting bolts.

5) Install the headlight case.

5. REAR SUSPENSION





CB100, CL100, CB125S, CD125S

① Rear shock absorber
② Rear shock absorber upper case
③ Rear shock absorber upper seat
④ Rear shock absorber spring
⑤ Rear shock absorber spring guide
⑥ Rear shock absorber spring seat
⑦ Rear shock absorber under seat
⑧ Rear shock absorber bottom metal

SL100, SL125

① Rear shock absorber
② Rear shock absorber spring seat stopper
③ Rear shock absorber spring upper seat
④ Rear shock absorber spring
⑤ Rear shock absorber spring guide
⑥ Rear shock absorber spring adjuster
⑦ Rear shock absorber end case
⑧ Rear shock absorber bottom metal

Fig. 136 CB100, CL100, CB125S, CD125S **SL100, SL125**

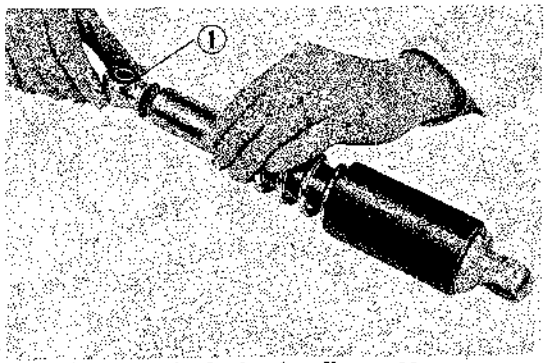


Fig. 137 Rear shock absorber disassembly
① Bottom metal

A. Disassembly

1) Remove the rear wheel in accordance with section 2.A.
2) Unscrew the two rear shock absorber mounting cap nuts and remove the shock absorber from the frame and rear fork.
3) Remove the rear shock absorber bottom metal and then separate the spring and upper case (Fig. 137)
4) Remove the chain case.
5) Loosen the rear fork pivot nut, extract the rear fork pivot bolt and then remove the rear fork.
6) Remove the cotter pin and nut and then remove the rear brake stopper arm from the rear fork.

B. Inspection

1) Rear shock absorber spring.

Item	Standard value		Serviceable limit
Free length	CB100 CL100 CB125S CD125S	180.9mm (7.1200 in.)	160mm (6.2992 in.)
	CL100 SL125	190mm (7.4803 in.)	170mm (6.6929 in.)

Replace if beyond the serviceable limit.

2) Check the shock absorber for oil leaks. If leaks from inside of body, replace the body with new one.
3) Check the main damper body for damage or deformation and damper action. If damaged or shock absorber action is not satisfactory, replace with new one. The shock absorber cannot be disassembled and repaired.
4) Check the shock absorber case and stopper for damage. Replace if damaged.
5) Clearance between the rear fork pivot bushing and bolt.

Item	Standard value	Serviceable limit
Clearance	0.1–0.3mm (0.0031–0.0118 in.)	0.5mm (0.0196 in.)

Replace if beyond the serviceable limit.

6) Check the pivot shaft for bend or damage. Straighten the bent shaft and check with the dial gauge. If damaged, replace with new one.
7) Check the rear fork swing arm for bend, twist and crack. If slightly bent or twisted, straighten with press and check the swinging arm with the dial gauge. If damaged, replace with new one.

C. Reassembly

1) Install the rear brake arm stopper on the rear fork.
2) Insert the grease coated pivot bushing into the rear fork and install this on frame with the rear fork pivot bolt. (Fig. 139)
3) Install the chain case on the rear fork, join the rear shock absorber complete to the frame and fork, install and tighten cap nuts.
4) Install the rear wheel.

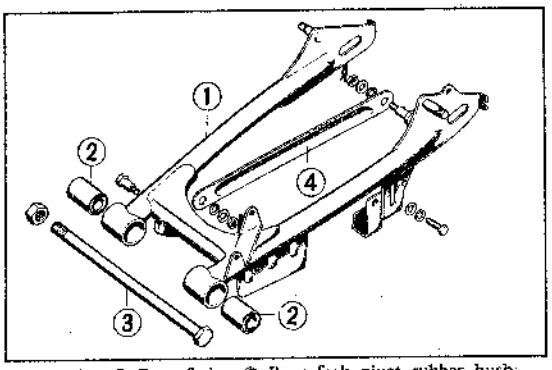


Fig. 138 ① Rear fork ② Rear fork pivot rubber bush ③ Rear fork pivot bolt ④ Rear brake stopper arm

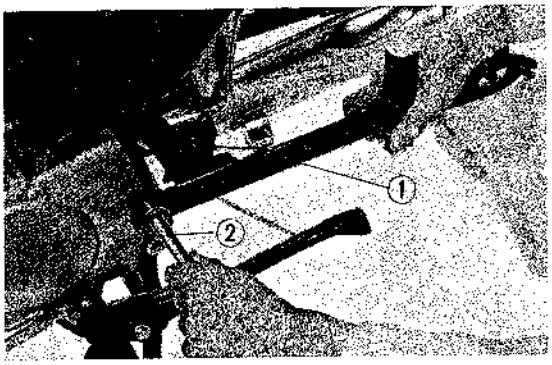


Fig. 139 Rear fork assembly
① Rear fork ② Rear fork pivot bolt

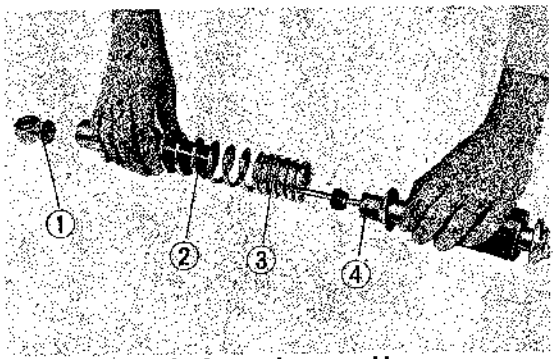


Fig. 140 Rear shock absorber assembly
① Bottom metal ② Spring guide ③ Shock absorber spring ④ Shock absorber body

Note:

- **When assembling the rear shock absorber complete, the large pitch end of spring goes toward the top.** (Fig. 140)
- **After completing installation, adjust the tension of drive chain and the rear brake.**

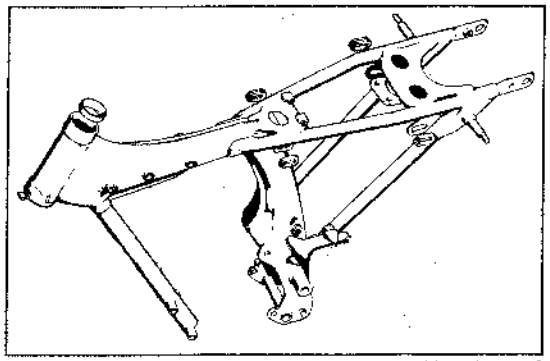


Fig. 141 CB100, CL100, CB125S, CD125S Diamond frame

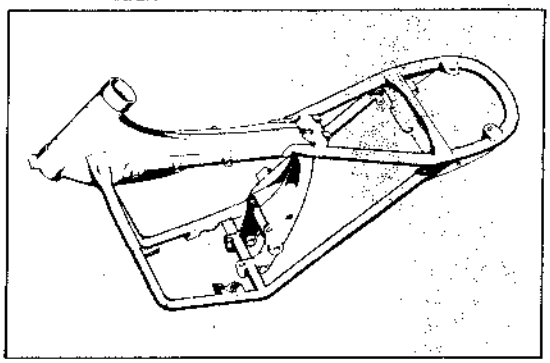


Fig. 142 SL100, SL125 Double cradle frame

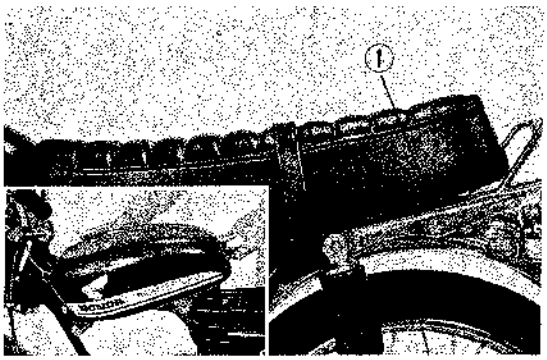


Fig. 143 Seat and fuel tank removal
① Sub-carrier mounting bolt

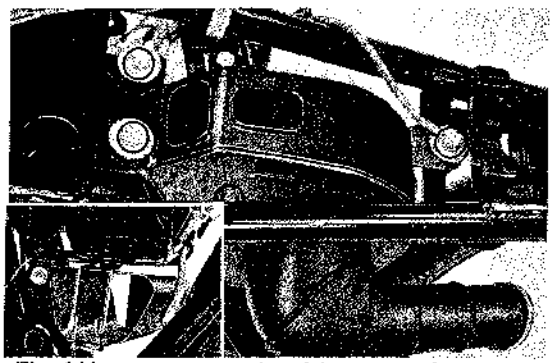


Fig. 144 Air cleaner and tool box removal

6. FRAME BODY

A. Construction

Half frame, half pillar, is made of high strength press steel sheet. The CB100, CL100, CB125S and CD125S are designed with the aim for light weight. It utilizes a diamond frame. The SL100 and SL125 are designed with a sporty double cradle frame.

B. Disassembly

1) Remove the engine in accordance with section engine removal and installation.
2) Remove the steering handle in accordance with section 3.A.
3) **(CB100, CL100, CB125S, CD125S)**
   Detach the sub-carrier and then remove the seat. (Fig. 143)
   (SL100, SL125)
   Loosen the seat mounting nuts and remove the seat.
4) Position the fuel cock lever to STOP position, disconnect the fuel tube from carburetor, and then remove the fuel tank by pulling toward the rear and slightly upward. Remove the strainer cup, take out the strainer screen and packing and remove the mounting screws to detach it from the fuel tank. (Fig. 143)
5) Disassemble the air cleaner and tool box. (Fig. 144)

6) Remove the front wheel and front suspension in accordance with section 1.A and 4.B.
7) Remove the rear wheel and rear cushion in accordance with section 2.A and 5.A and then remove the rear fender.
8) Disassemble the electrical system.
9) **(CB100, CL100, CB125S, CD125S)** Extract the cotter pin in the main stand pivot pipe, pull out the pivot pipe and remove the stand from the frame. (Fig. 145)

C. Inspection

1) Inspect the welded joints, crack, damage or twist to the pipe. Straighten the minor dent or twisting, weld the crack and paint the worn or scratched parts. Replace twisted or badly dented frame with new one.
2) Inspect the top and bottom races for damage and wear.

Note:
The ball race can be driven out easily by using a wooden drift from the inside. Exercise care when installing the race so that it is driven in straight and to the full depth. (Fig. 146)

3) Check the angle of head pipe and lock for any damage. If damaged, replace with new one.
4) Check damage to the seat leather upholstery. If damaged, repair or replace with new one.
5) Check for fuel tank leak, clogged fuel filler cap vent, damage or deformed cock valve packing, strainer cup packing and aging or damage to the fuel tube. Flush out interior of the tank with clean gasoline.
6) Clean the air cleaner element by blowing off dust with compressed air or wash in soap water. (Fig. 147)
7) Replace any exhaust pipe gasket which is damaged.

   Check the muffler for cracks and deformation. If badly damaged, replace with new one. Remove the carbon from the diffuser pipe and clean.
8) Check the stand spring for deformation and damage. If the part has lost tension or damaged, replace with new one.

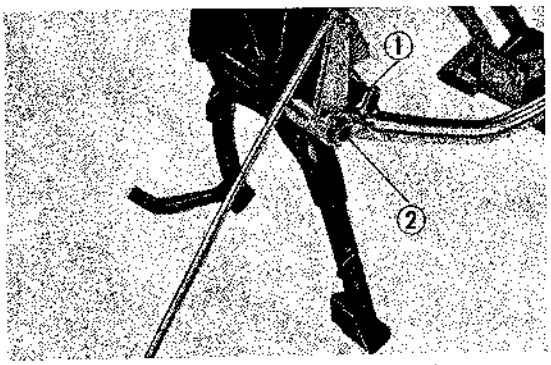


Fig. 145 Stand removal
① Cotter pin ② Main stand pivot pipe

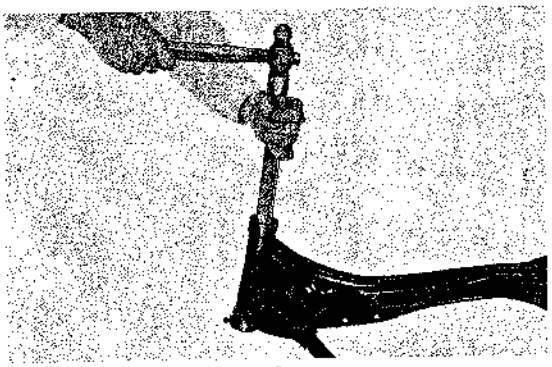


Fig. 146 Ball race removal

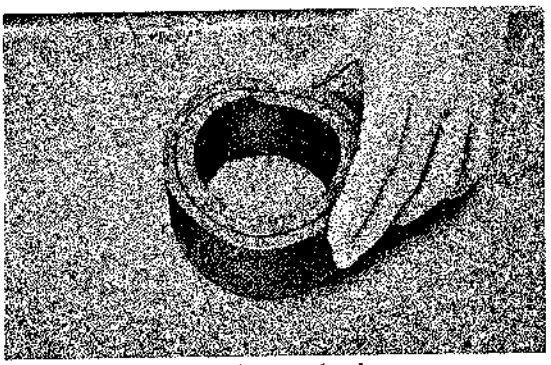


Fig. 147 Air cleaner element cleaning

D. Reassembly

1) **(CB100, CL100, CB125S, CD125S)**
   Mount the main stand and brake pedal to the frame together
   (SL100, SL125)
   Mount the brake pedal on the main stand pivot pipe.
2) Mount the rear fender on the frame and install the electrical equipment.
3) Install the rear fork, rear shock absorber, and rear wheel.
4) Install the steering stem, front fork and the front wheel.
5) **(CB100, CL100, CB125S, CD125S)**
   Install the fuel tank, seat and sub-carrier on the frame.
   (SL100, SL125)
   Install the fuel tank and seat on the frame.
6) Mount the engine on the frame.
7) Route the respective control cables, and wire harnesses through the specified positions and complete the connections.

Note:

Adjust the brakes, clutch and drive chain slack and check the steering operation.

V. ELECTRICAL

1. GENERATING SYSTEM

The charging system is an A.C. generator (magnetic single phase A.C. generator) which consists of the stator and rotor. The A.C. generator is rectified by the selenium rectifier and is used to charge the battery.

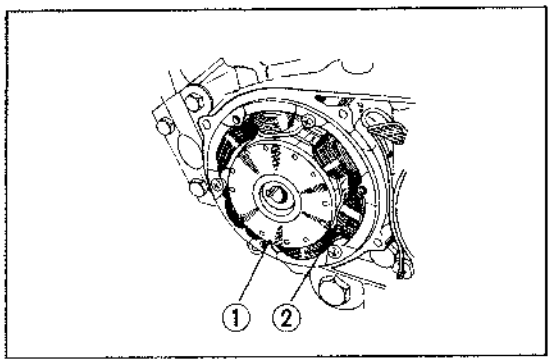


Fig. 148 ① Rotor ② Stator

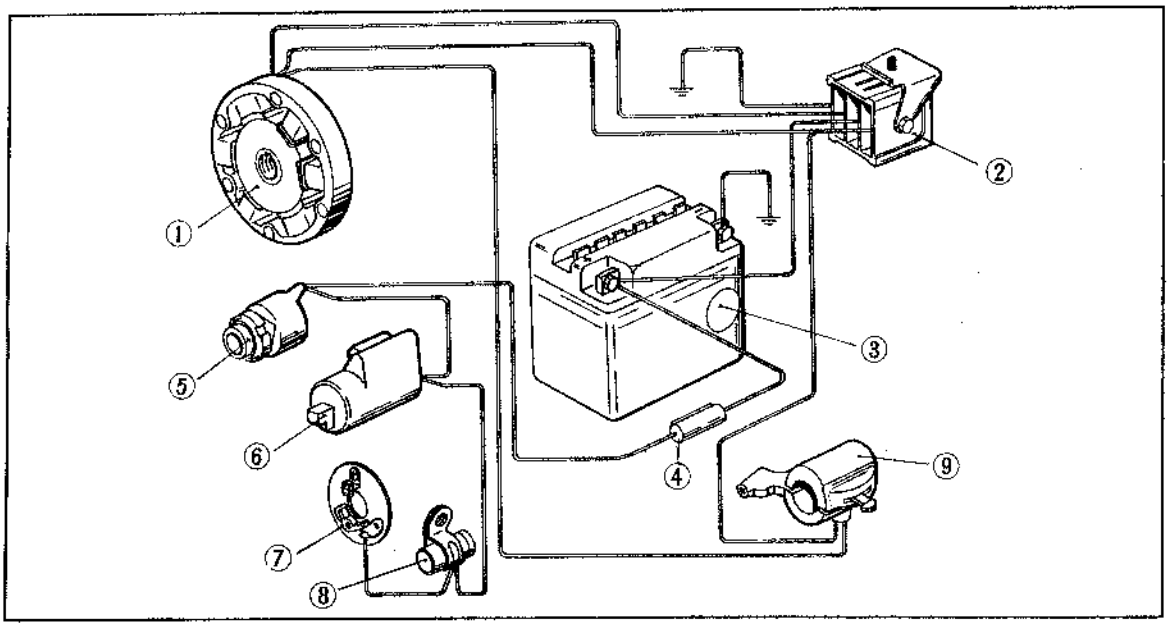


Fig. 149 ① A.C. generator ② Selenium rectifier ③ Battery ④ Fuse ⑤ Combination switch ⑥ Ignition coil ⑦ Braker points ⑧ Condenser ⑨ Lighting switch

A.G. GENERATING SPECIFICATIONS

Type & manufacturer	Rotary type. Kokusan Denki or Nippon Denki
Output	6V50W (at 5,000 rpm in night)
Battery voltage	6V-6A
Changing rpm	500–12,000 rpm
Polarity of ground	⊖
weight	1.45kg (3.20 lbs)

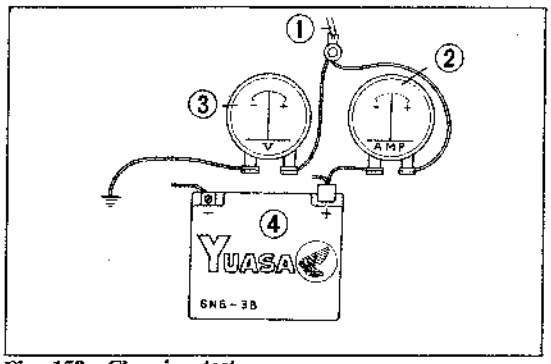


Fig. 150 Charging test
① Red/white wire harness ② Ammeter
③ Voltmeter ④ Battery

2. CHARGING SYSTEM

A. Charging test

1) Use the ammeter-and-voltmeter.
2) Measure the specific gravity of the electrolyte in battery. If it is below 1.26 (corrected to 20°C.), recharge the battery. Its normal value is 1.28 (corrected to 20°C) Perform the following test.
3) Disconnect the red/white wire harness terminal from the ⊕ terminal of the battery and connect it to the ⊖ terminal of the ammeter. Connect the ⊕ terminal of battery to the ⊖ terminal of ammeter. Connect the red/white wire harness to the ⊕ terminal of the voltmeter and ground the ⊖ terminal of the voltmeter to earth.
4) Start the engine and perform the following two tests in both the day and night operation mode. (Fig. 150)
5) Measure the battery voltage and charging current. If they are less than values shown in the following table, check or replace the stator, selenium rectifier, ignition coil and condenser with new one.

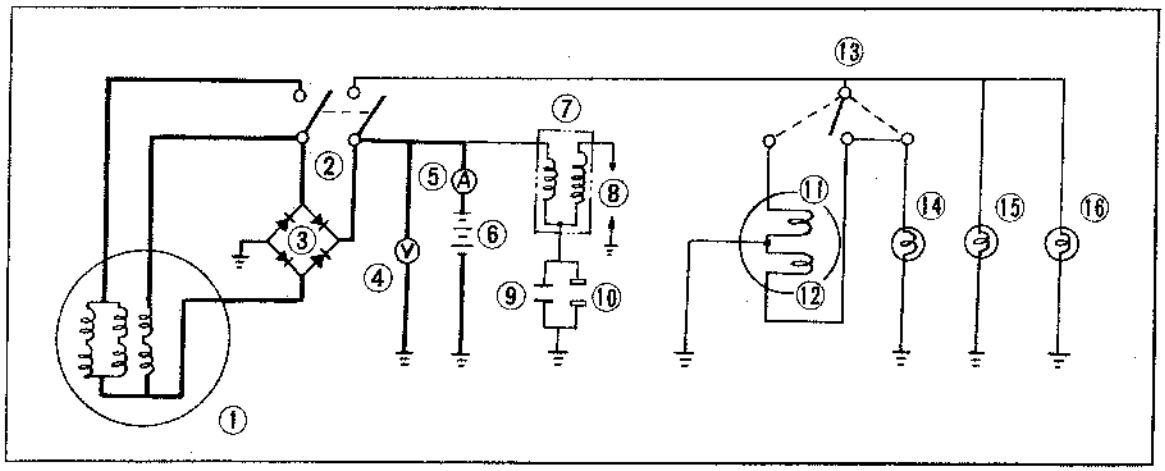


Fig. 151 ① A.C. generator ② Lighting swith ③ Selenium rectifeier ④ Voltage meter ⑤ Ammeter ⑥ Battery 6V—6AH ⑦ Ignition coil ⑧ Spark plug ⑨ Condenser ⑩ Contact breaker ⑪ Headlight high beam ⑫ Headlight low beam ⑬ Dimmer switch ⑭ Highbeam pilot light ⑮ Tail/stop light ⑯ Meter light

				Initial charging r.p.m.		5000 r.p.m.	
	Lighting switch		Dimmer switch	r.p.m.	Battery Voltage	Charging current	Battery Voltage
100cc Series	Day	OFF	OFF	1000 r.p.m.	6.8 V	1.3 A	7.8 V
	Night	ON	HB (high beam)	3500 r.p.m.	6.8 V	1.3 A	7.8 V
		ON	LB (low beam)	2200 r.p.m.	6.8 V	1.3 A	7.2 V
125cc Series	Dry	OFF	OFF	1000 r.p.m.	6.8 V	1.7 A	7.9 V
	Night	ON	LB (low beam)	2000 r.p.m.	6.8 V	1.3 A	7.8 V

B. Inspection

1) Stator coil test

Perform a continuity test on the three stator coil harnesses (orange, white, yellow) with a tester to determine the condition of the coil and also inspect for exterior damage. Replace with new one if there is not continuty or damaged. (Fig. 152)

Note:

Do not test on a metal bench.

2) Selenium rectifier test

Check the continuity in the normal direction and also in the reverse direction by applying tester lead probes to green and pink leads, pink and red/white leads, green and yellow leads, and yellow and red/white leads respectively and alternately as shown in the figure. The rectifier is in good condition if continuity exists only in one direction. If there is continuity in both directions or no continuity in either direction when tested, the rectifier is defective and should be changed. (Fig. 153–154)

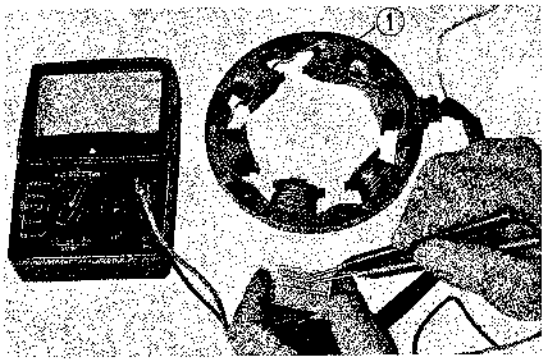


Fig. 152 Stator coil test
① Stator coil

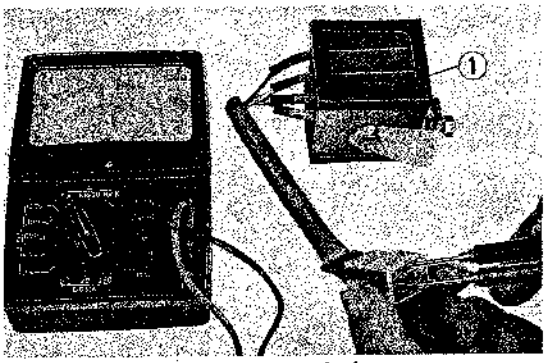


Fig. 153 Selenium rectifier continuity test
① Selenium rectifier

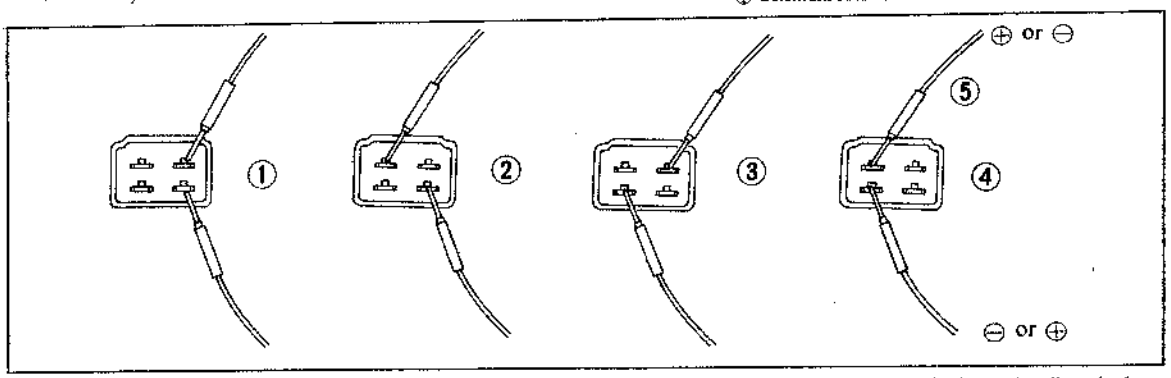


Fig. 154 ① Green and pink leads ② Pink and red/white leads ③ Green and yellow leads ④ Red/white and yellow leads ⑤ Tester leads

3. IGNITION SYSTEM

1) Ignition coil test

① Perform functional test of the ignition coil to determine its condition. When poor starting is experienced, the cause may also be found by testing the spark plug, contact breaker points, condenser, etc.

② Check the ignition coil using the service tester.

③ Connect the battery power source to the tester and ground the grounding lead. (Fig. 156)

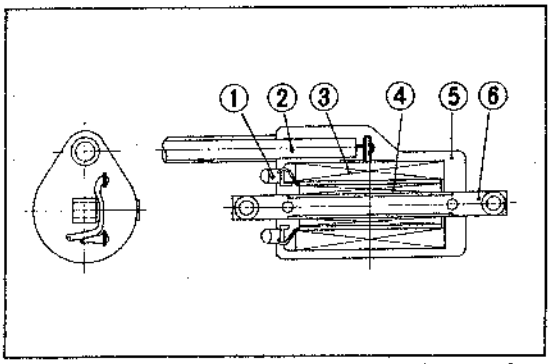


Fig. 155 ① Secondary coil terminal ② Ignition cord ③ Secondary coil ④ Primary coil ⑤ Body ⑥ Core

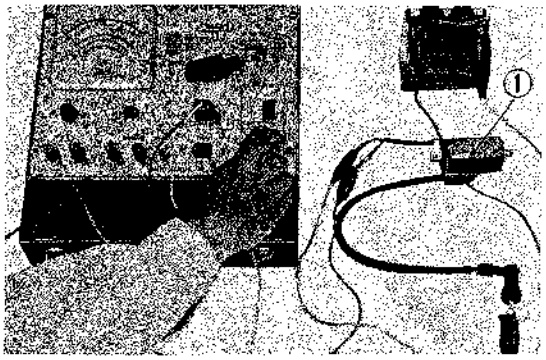


Fig. 156 Ignition coil test
① Ignition coil

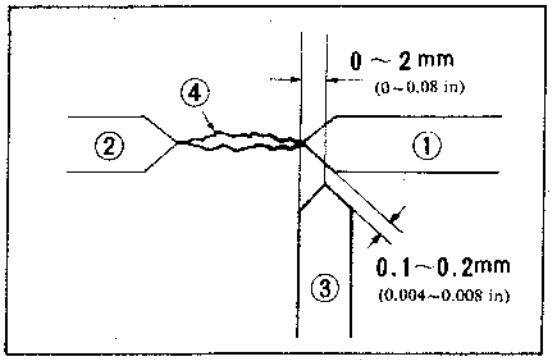


Fig. 157 ① No.1 electrode ② No.2 electrode ③ No.3 electrode ④ Spark

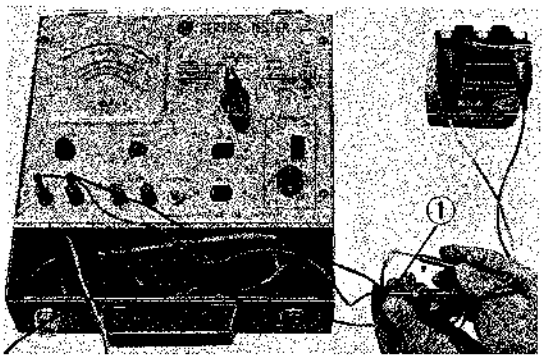


Fig. 158 Condenser test
① Condenser

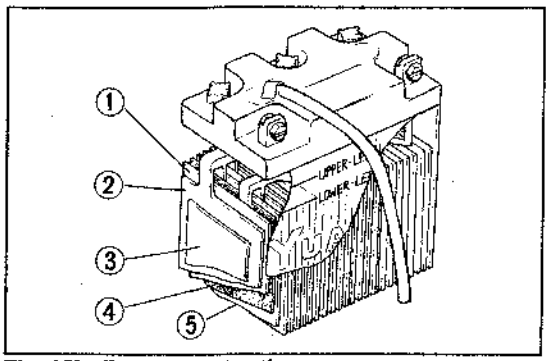


Fig. 159 Battery construction
① Separator plate ② Cathode plate ③ Separator plate ④ Glass mat ⑤ Anode plate

④ Connect the ignition primary cord to the tester and connect the opposite terminal end to the primary terminal of the coil. Connect the white lead with (∧) type plug to the blue terminal of the ignition coil (primary side) and the red tester lead to the black terminal of the ignition coil. (Fig. 156)

⑤ Connect the red tester high tension cord to the high tension cord of the ignition coil.

⑥ Turn the slector knob to the COIL TEST position.

⑦ Adjust the three point spark tester to maintain maximum distance of spark by turning the control knob while observing the spark condition and then measure the spark distance.

⑧ If the spark plug distance is less than **6 mm (0.24 in.)**, the spark plug is unserviceable.

2) Condenser test (Fig. 158)

1) Connect the 6V battery power source to the tester.

2) Turn the selector knob to the "CONDENSER" position.

3) Apply one of the tester lead probes to the condenser body, and then read the meter indication. If it measures between **0.21–0.26 μF**, the condenser is satisfactory. Condenser indicating less than 0.21μF should be replaced.

4. BATTERY

A. Construction

The construction and name of the component parts are shown in the figure. The type of battery having the specifications shown below is installed in these models. (Fig. 159)

Type	6N6-3B
Voltage	6V
Capacity	6AH (at 10 hr rate)
Changing current	0.6A
Specific gravity of electrolyte (when fully charged)	1.260–1.280 at 20°C (68°F)

B. Inspection and Servicing

1) Measure the specific gravity of the battery electrolyte with a hydrometer and if it is below 1.200 (corrected to 20°C), the battery should be recharged. The specific gravity is calibrated on the stem of the float and the reading is taken at the fluid level with the float buoyant. (Fig. 160)

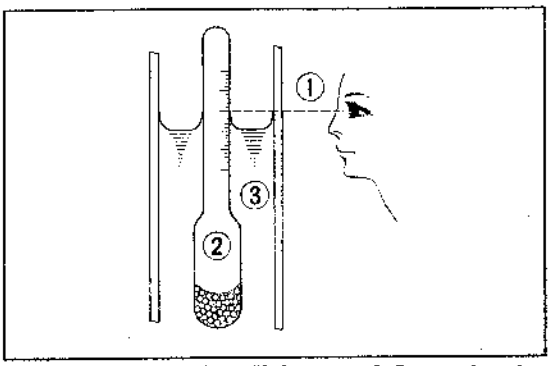


Fig. 160 ① Eye level ② Hydrometer ③ Battery electrolyte

2) If any cell is found to be below the lower level mark on the battery case, add distilled water to bring the level up to the upper level mark. If the electrolyte evaporation rate is unusually great, the charging system should be checked for possible malfunction. If the battery case is cracked or damaged, replace with new one.

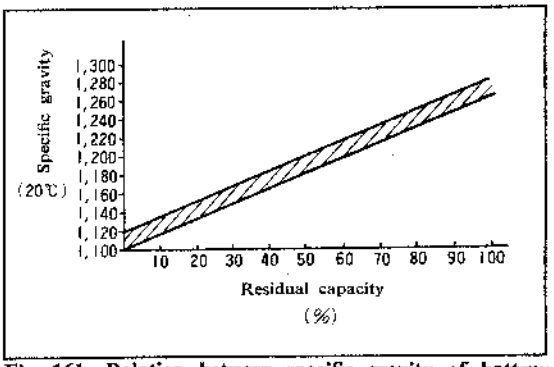


Fig. 161 Relation between specific gravity of battery electrolyte and electrical capacity

3) Check the poor battery connection due to corrosion of the connector and terminal, flaking of the paste from vibration and sulfation. The flaked paste remains on bottom remarkably, replace with new one. (Fig. 162)

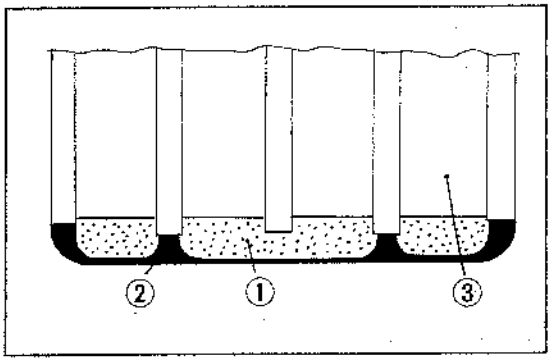


Fig. 162 ① Flaked paste ② Bottom ③ Cathode plate

C. Battery Charging

1) Quick-charge method of charging the battery will seriously effect the battery service life, therefore, it is recommended that this method not be used. When the rapid charge is required, the battery should be recharged at a rate of **0.2 AH.**
2) During the charging process, hydrogen gas will be generated, therefore, open flame should be kept away.
3) After the recharging is completed, the battery should be washed with water to remove spilled electrolyte and the terminals coated with grease.

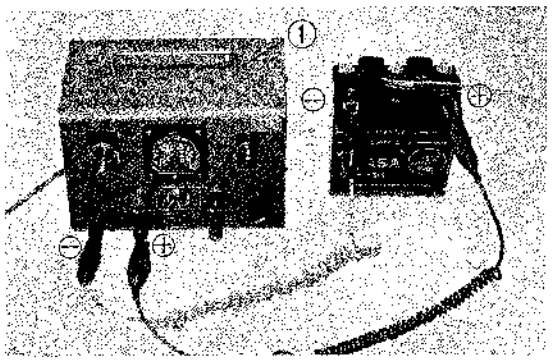


Fig. 163 Battery charging
① Battery charger

	Normal charge	Rapid charge
Charging current rate	0.6AH	2.0AH max.
Checking for full charge	(1) Specific gravity: 1.260–1.280 (20°C: 68°F) maintained constant (2) 0.2AH→0.6AH (3) 7.5V→8.3V	(1) Specific gravity: 1.260-1.280 maintained at 20°C(68°F) (2) Voltage: When large volume of gas is emitted from the battery (in about 2–3 hours for fully discharged battery), reduce charging rate to 0.2A. Battery is fully charged when a voltage of 7.5V is maintained.
Charging duration	By this method, a battery with specific gravity of electrolyte below 1.220 at 20°C (68°F) will be fully charged in approximately 12–13 hours.	By this method, battery with specific gravity of electrolyte below 1.220 at 20°C (68°F) will be fully charged approximately 1–2 hours.
Remarks		When the charging is urgent, quick charging method may be used, however, the recommended charging current rate should be under 2.0A.

Note: Battery should not be charged near open fire.
Terminals should be cleaned with clean water. Apply grease.

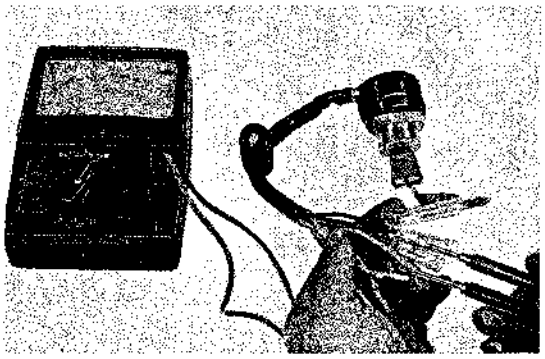


Fig. 164 Combination switch continuty test

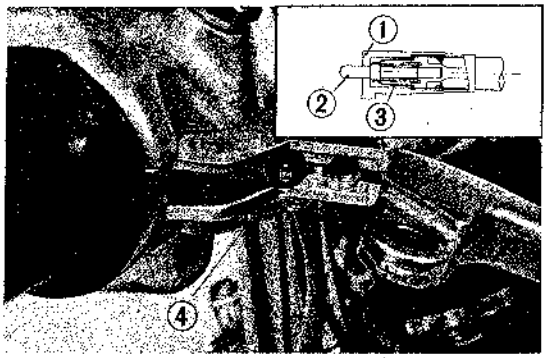


Fig. 165 ① Switch case ② Shaft ③ Contact plate ④ Front stop switch

5. AUXILIARY ELECTRICAL EQUIPMENT

A. Inspection

1) Combination switch (Fig. 164)

If continuty exists in any other leads than those shown below, first make sure the wiring harness is connected correctly. If the wiring is correct, the switch is defective. Check by the testing conductivity of wires with the switch in each positions. Replace with new one if the conductivity is not correct.

CB100, CL100, CB125S, CD125S, SL100, SL125

	BAT	IG_1	IG_2	HO	SW	WL_1	WL_2	BAT	IG
OFF					○	○	○		
ON	○	○	○	○	○			○	○

2) Front stoplight switch (Fig. 165)

Check the front stop light switch for continuity by applying the tester lead probe to the black and green/yellow-green switch lead and depress the brake lever. If there is no continuity, the switch is defective.

Also check the action of switch manually.

Note:

- **Check brake lever for excess play.**
- **Light should only operate by the brake lever.**

3) Rear stop switch
Check the rear stop switch spring for disengagement. Apply tester lead probes to the green/yellow and black lead to check continuity.
The light should come on when the brake pedal is depressed 2cm (0.78 in.).
Turning the adjuster nut clockwise will delay the switch engagment. (Fig. 166)

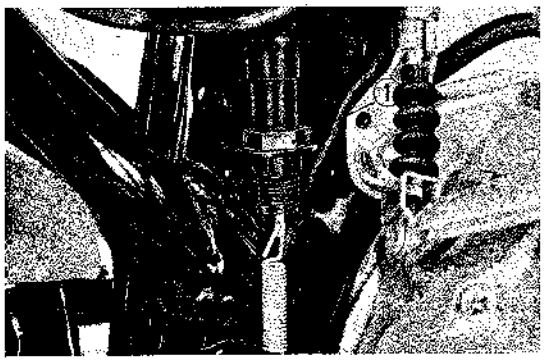


Fig. 166 Rear stop switch
① Adjuster nut

4) Horn
Connect a 6V battery to the horn to test its operation.
The sound volume can be adjusted with the adjusting screw provided on the back of the horn. (Fig. 167)

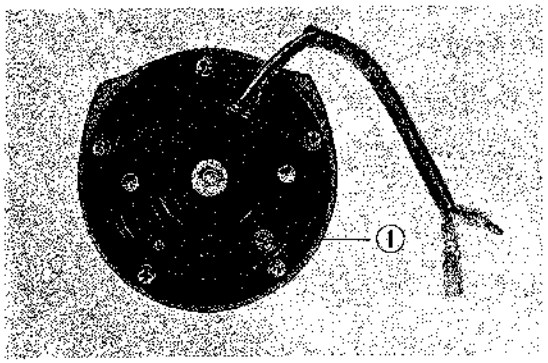


Fig. 167 Harn
① Volume adjusting screw

5) Horn button switch
Check the continuity of the switch by applying the tester lead probes to the light green cord within the headlight case and to the handle bar. Continuity should exist when the button is pressed. (Fig. 168)

6) Turn signal siwtch
Disconnect the turn signal switch leads in the headlight case and check the continuity by connecting the gray switch lead to one of the tester probes and appling the other tester lead probe to the blue and orange switch leads alternately and operating the switch. If continuity exist in both positions, the switch is satisfactory. However, if there are continuity in the position other than shown on the chart, the switch is defective. If the both turn signal lamps on one side do not light up or if all lamps on both side light up, the switch or wiring is defective. If the switch and wiring are not defective and no turn signal lamps turn on, the relay is defective. Replace the relay with new one. (Fig. 169)

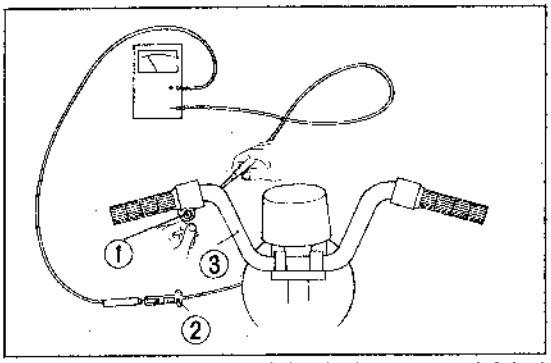


Fig. 168 ① Horn button switch ② Horn button switch lead ③ Handle bar

Knob position	Blue cord	Gray cord	Orange cord
Right side	○—○		
Left side		○—○	

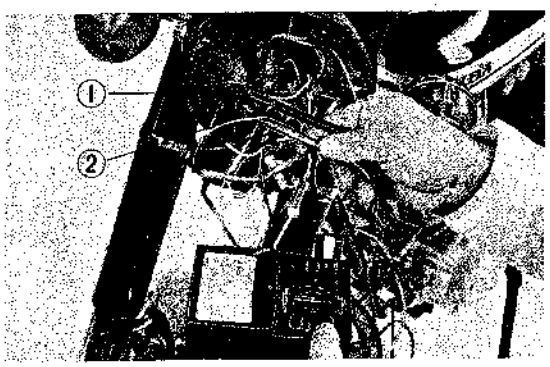


Fig. 169 Turn signal switch continuty test
① Gray lead ② Blue lead

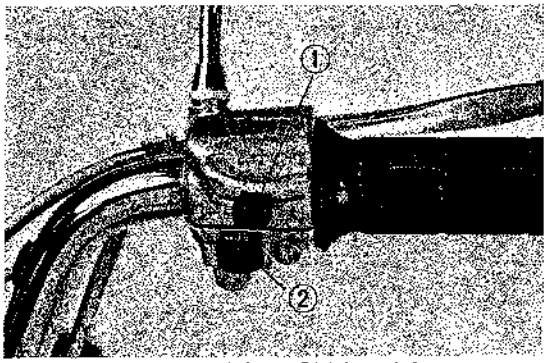


Fig. 170 ① Dimmer switch ② Lighting switch

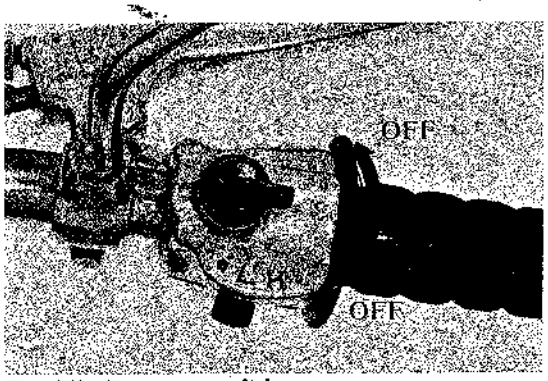


Fig. 171 Emergency switch

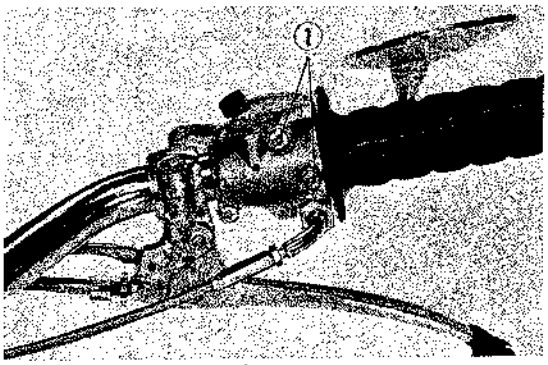


Fig. 172 Emergency switch removal
① Switch mounting screws

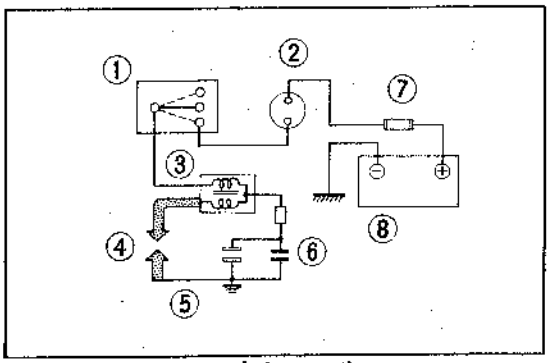


Fig. 173 Emergency switch operation
① Emergency switch ② Main switch ③ Ignition coil ④ Spark plug ⑤ Contact breaker ⑥ Condenser ⑦ Fuse 15A ⑧ Battery 6V-6AH

7) Lighting and dimmer switch

Check the continuity of switch with the tester in accordance with the table below. (Fig. 170)

	H	TL	L	IG	DY	SE
Off						
Low		○	○	○	○	○
(N)	○	○	○	○	○	○
High	○	○	○	○	○	○
Color of	Blue	Brown	White	Black	White/ Yellow	Yellow

8) Emergency switch (SL 100 U.S.A. Type).

Construction

The emergency ignition switch (kill button) is provided to insure safe riding and shutting off the engines operation when the motorcycle is overturned or when trouble develops in the throttle system. (Fig. 171)

Disassembly

① Loosen two switch mounting screws and separate the upper and lower halves. (Fig. 172)

② Disconnect the throttle cable from the throttle cable connector on the bottom of the switch housing.

③ Disconnect the wirings within the headlight case and remove the switch assembly.

Inspection

Start the engine, first make sure the engine can be stopped by switching off the emergency switch. If the respective switch positions are not functioned properly, the switch or wiring is defective.

If the wiring is correct, check by the testing conductivity of wires with the switch. If the conductivity is not correct, replace with new one.

Reassembly

Perform assembly in the reverse order of disassembly. Check switch operation.

Operation

The operational principle of the emergency ignition switch is shown by the illustration. Even if ignition switch is ON, the primary circuit can be opened by operation of the switch. (Fig. 173)

TROUBLE SHOOTING

Troubles	Probable causes	Corrective action
Engine does not start or hard starting	1. Lack of compression	
	(1) Tappet stuck open	Adjust tappet clearance,
	(2) Worn valve guide	Replace
	(3) Valve timing out of adjustment	Repair
	(4) Worn piston rings	Replace
	(5) Worn cylinder	Replace
	2. No spark produced from spark plug electrodes	
	(1) Fouled spark plug	Clean
	(2) Wet spark plug	Clean
	(3) Fouled breaker contact points	Clean
	(4) Improper point gap	Adjust
	(5) Ignition timing out of adjustment	Adjust
	(6) Defective ignition coil	Replace
	(7) Open or shorted circuit in ignition cord	Replace
	(8) Shorted condenser	Replace
	3. Fuel does not flow to carburetor	
	(1) Clogged fuel tank cap vent hole	Clean
	(2) Clogged fuel cock	Clean
	(3) Defective carburetor float valve	Replace
	(4) Clogged fuel tube	Clean
Engine suddenly stalls while running	1. Fouled spark plug	Clean
	2. Fouled breaker contact points	Clean
	3. Ignition timing out of adjustment	Adjust
	4. Clogged fuel line	Clean
	5. Clogged carburetor jets	Clean
Engine noise	1. Tappet noise	
	(1) Excessive tappet clearance	Repair
	(2) Weakened or broken valve spring	Replace
	2. Knocking noise from piston	
	(1) Worn piston and cylinder noise	Replace
	(2) Carbon accumulation in combination chamber	Clean
	(3) Worn piston pin or connecting rod small end	Replace
	3. Cam chain noise	
	(1) Stretched cam chain	Replace or shorten the chain
	(2) Worn cam sprocket or timing sprocket	Replace

Troubles	Probable causes	Corrective action
Engine noise	4. Knocking noise from clutch	
	(1) Looseness of clutch center spline	Replace
	(2) Excessively worn friction disc or clutch	Replace
	(3) Distorted friction disc or clutch plate	Replace or repair
	5. Crankshaft	
	(1) Excessive runout of crankshaft	Repair
	(2) Excessively worn crankshaft bearing	Replace
	(3) Excessively worn connecting rod, large end	Replace
	6. Gear noise	
	(1) Worn or binding transmission gear teeth	Replace
	(2) Worn transmission spline	Replace
	(3) Worn or binding primary transmission gear	Replace
Clutch slips	1. Imroper adjustment of clutch (no free play)	Readjust
	2. Weakened clutch spring	Replace
	3. Worn or distorted pressure plate.	Replace
	4. Distorted clutch plate	Replace
	5. Worn or distorted friction plate	Replace
Clutch disengages improperly	1. Improper adjustment of clutch (excessive play)	Readjust
	2. Uneven clutch spring tension	Readjust
	3. Distorted clutch plate	Replace
Gear does not shift in	1. Broken center gear shift fork pawl	Replace
	2. Broken gear shift cam	Replace
	3. Deformed gear shift fork	Repair or replace
Change pedal does not return to its position	1. Broken or dislocated gear shift return spring	Repair or replace
	2. Shifting spindle hits crankcase hole	Repair
Gear jumps out while running	1. Worn shifting gears on main shaft and counter shaft	Replace
	2. Distorted or worn gear shift fork	Repair or replace
	3. Weakened shift drum stopper spring	Replace

Troubles	Probable causes	Corrective action
Poor engine performance at low speed	1. Improper adjustment of tappet	Readjust
	2. Poor cylinder head valve seating	Replace
	3. Defective valve guide	Replace
	4. Ignition timing out of adjustment	Readjust
	5. Improper breaker contact points	Repair
	6. Excessive spark plug gap	Readjust
	7. Weak ignition spark (defective condenser and ignition coil)	Replace
	8. Improper adjustment of carburetor float level	Readjust
	9. Improper adjustment of carburetor air screw	Readjust
Poor engine performance at high speed	1. Weak valve spring	Replace
	2. Valve timing out of adjustment	Readjust
	3. Too small spark plug gap	Readjust
	4. Ignition timing is retarded	Readjust
	5. Weak point arm spring	Replace
	6. Defective ignition coil	Replace
	7. Improper adjustment of carburetor float level	Readjust
	8. Clogged air cleaner element	Clean
	9. Insufficient fuel flow to carburetor	Clean or replenish
Hard steering	1. Broken steering ball bearings	Replace
	2. Bent steering stem	Repair or replace
	3. Excessively tightened steering cone race	Retighten to specified torque
	4. Low tire pressure	Inflate to specified pressure
Front and rear suspension function too weak	1. Weakened main spring	Replace
	2. Insuffiicient front damper oil	Refill to specified amount
Front and rear suspension function too hard	1. Front damper oil viscosity is too high	
	2. Excessive damper oil	
	3. Improper adjustment of rear cushion	
Ineffective brake	1. Worn brake lining	Replace
	2. Foreign objects adhered on brake lining surface	Clean
	3. Improper engagement of brake arm serration	Repair
	4. Worn brake cam	

Troubles	Probable Causes	Corrective Action
Exhaust smoke from muffler	1. Excessive engine oil	Check oil level with oil level gauge
	2. Excessively worn cylinder and piston rings	Replace
	3. Worn valve guide	Replace
	4. Damaged cylinder	Replace
Insufficient horsepower	1. Improper adjustment of tappet (valve stuck open)	Readjust
	2. Weakened valve spring	Replace
	3. Valve timing out of alignment	Repair
	4. Worn cylinder and piston rings	Replace
	5. Poor valve seating	Replace
	6. Ignition timing out of adjustment	Readjust
	7. Poor breaker contact points	Repair or replace
	8. Defective plug gap	Repair
	9. Clogged carburetor fuel passage	Clean
	10. Improper adjustment of float level	Readjust
	11. Clogged air cleaner	Clean
Overheating	1. Excessive carbon accumulation on cylinder head	
	2. Insufficient oil	Refill up to specified oil level
	3. Defective oil pump and clogged oil passage	Clean
	4. Too low float level	Readjust
	5. Too early ignition timing (causes knocking)	Readjust

ELECTRICAL SYSTEM

Troubles	Probable Causes	Corrective Action
Engine does not start	1) Battery	
	• Discharged	Recharge or replace
	• Poor contact of battery terminals	Repair
	2) Combination switch	
	• Open or shorted circuit, disconnected connections	Repair
	• Poor contact between combinanation switch wire and wire harness	Repair
	3) Ignition coil	
	• Improperly insulated high tension coil	Replace
	• Open or shorted circuit in ignition coil	Replace
	4) Contact breaker	
	• Open circuit in the primary coil	Repair
	• Dirty ground point with oil or dust	Clean
	• Point gap out of adjustment	Readjust
	• Improperly charged condenser	Replace

Troubles	Probable Causes	Corrective Action
Battery self	1) Wiring · Open or shorted circuit in battery or disconnected battery terminals	Replace or retighten
	2) Generator · Open or shorted circuit in stator coil or ground	Repair or replace
	· Broken or shorted leads	Repair
	· Demagnetization of rotor	Replace
	3) Battery · Poor contact of battery terminals	Repair
	· Insufficient battery electrolyte	Add distilled water
	· Shorted battery electrode	Repair
Winker lamp blinks too fast or too slow	1) Bulb · Blinks unusually fast improperty connected relay	Replace
	2) Wiring · Blinks too fast: bulb with unsuitable wattage	Replace
	· Blinks too slow: Burnt or broken bulb filament	Replace
	Defective relay	Replace
Winker lamp inoperative	1) Winker lamp switch · Poor contact of winker relay	Replace
	· Open circuit in winker relay coil	Replace
	2) Bulb · Bulb wattage is smaller than rated wattage	Replace
	3) Relay · Poor contact of winker relay	Replace
	· Improperly connected leads	Replace
Horn inoperative, poor sound or too weak sound	1) Horn · Cracked diaphragm	Replace
	2) Horn button · Poor grounding	Repair
	3) Wiring · Poor contact	Readjust
	4) Adjusting screw · Out of adjustment	Readjust
Tail light and head light inoperative	1) Fuse · Blown fuse or burnt bulb filament	Replace
	2) Bulb · Poor contact of lighting switch	Readjust
	3) Switch · Poor contact of dimmer switch	Readjust
	4) Wiring	
Stop light inoperative	1) Bulb · Burnt or broken bulb filament	Replace
	2) Front & tail stop light switch · Malfunction of switch	Readjust
	3) Wiring · Poor contact of leads	Readjust

PERIODICAL MAINTENANCE

Maintenance Schedule

The milage intervals shown in the MAINTENANCE SCHEDULE are intended as a guide for establishing regular maintenance and lubrication periods by which the best and most safe riding conditions are assured.

The operating procedures for individual items are described in the section of MAINTENANCE OPERATION.

After 12 months or 10,000 km (6,000 miles) perform repeatedly all items which are described in the column at every 6 months or 5,000 km (3,000 miles) intervals.

Sustained severe or high speed operation under adverse conditions may necessitate more frequent servicing.

Service Required	Months or Miles, whichever occurs first						Page Reference
		First	Second	Third	Thereafter Repeat Every		
	Month	—	6	12	6	12	
	km	300	5,000	10,000	5,000	10,000	
	Mile	200	3,000	6,000	3,000	6,000	
Engine Oil-change		○	Every 1,000 Miles (1,600 km)				8
Oil Filter-clean		○		○		○	8
Spark Plug-clean and adjust or replace			○	○	○		7
Contact Breaker Points-check or service			○	○	○		6
Ignition Timing-check or adjust		○	○	○	○		6
Valve Tappet Clearance-check or adjust		○	○	○	○		5
Cam Chain-adjust		○	○	○	○		9
Air- Cleaner-clean			○			○	9
Throttle Operation-check			○	○	○		45
Carburetor-check or adjust			○	○	○		5
Fuel Valve Strainer-clean			○	○	○		50, 51
Fuel Tank and Fuel Lines-check			○	○	○		50, 51
Clutch-check or adjust		○	○	○	○		7
Drive Chain and Sprockets-adjust and lubricate or replace		○	○	○	○		11
Front and Rear Brake-adjust		○	○	○	○		10
Front and Rear Brake Shoes-check or replace				○		○	38, 41
Front and Rear Brake Links-check			○	○	○		38, 41
Wheel Rims and Spokes-check		○	○	○	○		38, 41
Tires-check or replace			○	○	○		38, 39, 41
Front Fork Oil-check and			○			○	11
change				○		○	11
Steering Head Bearings-check or adjust				○		○	44
Steering Handle Lock-check for operation				○		○	44
Side Stand Spring-check			○	○	○		51
Battery Electrolyte Level-check and replenish if necessary		○	○	○	○		11, 56–58
Lights, Horn and Speedometer-check for operation or adjust			○	○	○		58–60

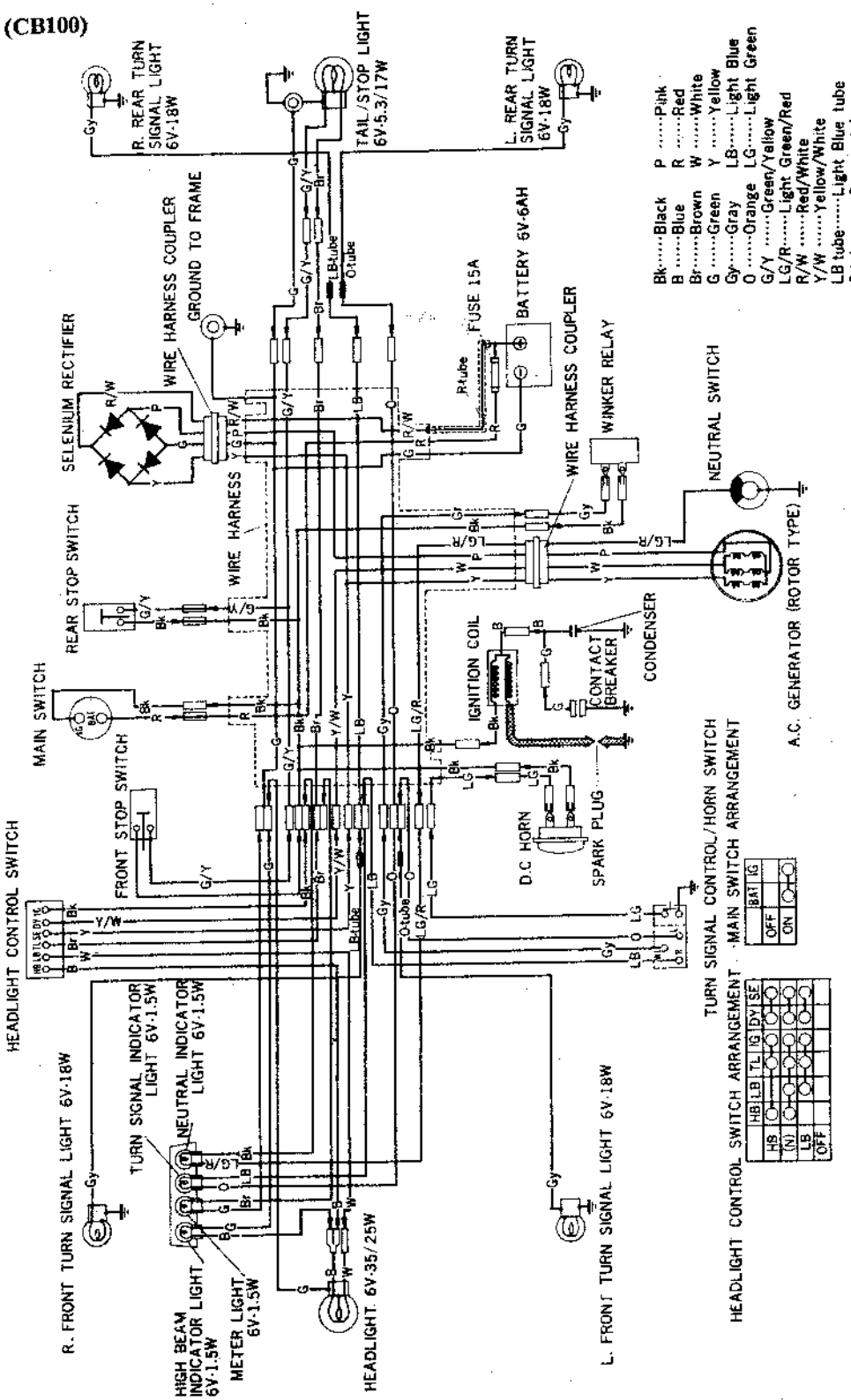
TECHNICAL DATA

ITEM	CB100	CL100	CL100
DIMENSION			
Overall length	74.2 in. (1,885mm)	71.6 in. (1,820mm)	75.4 in. (1,915mm)
Overall width	29.5 in. (750mm)	32.5 in. (825mm)	31.9 in. (810mm)
Overall height	40.0 in. (1,015mm)	40.5 in. (1,030mm)	42.9 in. (1,090mm)
Wheel base	47.4 in. (1,205mm)	47.8 in. (1,215mm)	49.4 in. (1,255mm)
WEIGHT			
Dry weight	191.8 lbs (87 kg)	191.8 lbs (87 kg)	211.7 lbs (96 kg)
CAPACITIES			
Engine oil	2.1 US pt (1.0 liter)	2.1 U.S. pt (1.0 liter)	2.1 U.S. pt. (1.0 liter)
Fuel tank	2.0 US gal. (7.5 liter)	2.0 U.S. gal. (7.5 liter)	2.0 U.S. gal. (7.5 liter)
Fuel reserve tank	2.5 US pt (1.2 liter)	2.5 U.S. pt (1.2 liter)	2.5 U.S. pt. (1.2 liter)
ENGINE			
Bore and stroke	1.988×1.944 in. (50.5×49.5mm)	1.988×1.949 in. (50.5×49.5mm)	1.988×1.949 in. (50.5×49.5mm)
Compression ratio	9.5: 1	9.5: 1	9.5: 5
Displacement	6.04 cu in. (99 cc)	6.04 cu in. (99 cc)	6.04 cu in. (99 cc)
Horse power	11.5 ps/11,000 rpm	11.5 ps/11,000 rpm	11.5 ps/11,000 rpm
Contact breaker point gap	0.012~0.016 in. (0.3~0.4mm)	0.012~0.016 in. (0.3~0.4mm)	0.012~0.016 in. (0.3~0.4mm)
Spark plug gap	0.024~0.028 in. (0.6~0.7mm)	0.024~0.028 in. (0.6~0.7mm)	0.024~0.028 in. (0.6~0.7mm)
Valve tappet clearance	0.002 in. (0.05mm)	0.002 in. (0.05mm)	0.002 in. (0.05mm)
CHASSIS AND SUSPENSION			
Caster	64°	63°40′	61.5°
Trail	2.95 in. (75mm)	3.07 in. (78mm)	3.7 in. (95mm)
Tire size, front	2.50~18 (4 PR)	2.50-18 (4 PR)	2.75-19 (4 PR)
Tire size, rear	2.75~18 (4 PR)	3.00-18 (4 PR)	3.25-17 (4 PR)
POWER TRANSMISSION			
Primary reduction	4.055	4.055	4.055
Final reduction	2.857	3.071	3.142
Gear ratio, 1 st.	2.500	2.500	2.500
2 nd.	1.722	1.722	1.722
3 rd.	1.333	1.333	1.333
4 th.	1.083	1.083	1.083
5 th.	0.923	0.923	0.923
ELECTRICAL			
Battery	6V-6AH	6V-6AH	6V-6AH
Generator	A.C. generator	A.C. generator	A.C. generator
Fuse	15 amp	15 amp	15 amp
LIGHTS			
Headlight	6V-35/25W	6V-35/25W	6V-35/25W
Tail/stoplight	6V-5.3/17W	6V-5.3/17W	6V-5.3/17W
Turn signal light	6V-18W	6V-18W	—
Meter light	6V-1.5W	6V-1.5W	6V-1.5W
Neutral indicator light	6V-1.5W	6V-1.5W	6V-1.5W
Turn signal indicator light	6V-1.5W	6V-1.5W	—
High beam indicator light	6V-1.5W	6V-1.5W	6V-1.5W

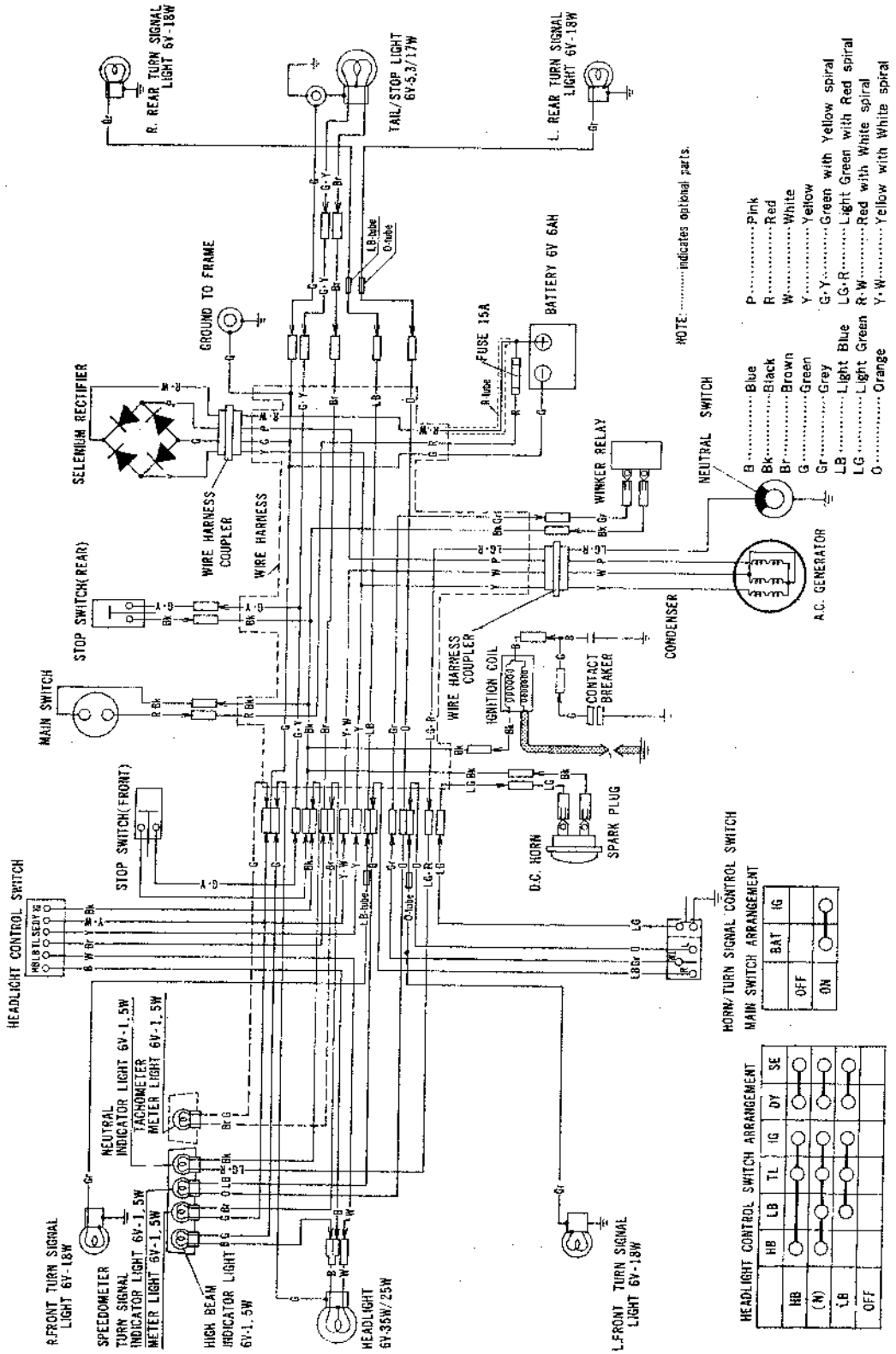
ITEM	CB125S	CD125S	SL125
DIMENSION			
Overall length	74.8 in. (1,900mm)	74.8 in. (1,900mm)	78.5 in. (1,995mm)
Overall width	29.5 in. (750mm)	29.5 in. (750mm)	31.9 in. (810mm)
Overall height	40.0 in. (1,015mm)	39.4 in. (1,000mm)	44.3 in. (1,115mm)
Wheel base	47.4 in. (1,205mm)	47.2 in. (1,200mm)	50.2 in. (1,275mm)
WEIGHT			
Dry weight	202.0 lbs (91.5 kg)	196.2 lbs (89 kg)	209.5 lbs (95.0 kg)
CAPACITIES			
Engine oil	1.0 U.S. qt. 0.9 Imp. qt (1.0 l)	1.0 U.S. qt., 0.9 Imp. qt. (1.0 l)	1.0 U.S. qt., 0.9 Imp. qt. (1.0 l)
Fuel tank	2.0 U.S. gal. 1.6 Imp. gal. (7.5 l)	2.0 U.S. gal., 1.6 Imp. gal. (7.5 l)	1.8 U.S. gal. 1.6 Imp. gal. (7.0 l)
Fuel reserve tank	1.3 U.S. qt. 1.1 Imp. qt. (1.2 l)	1.3 U.S. qt., 1.1 Imp. qt. (1.2 l)	0.4 U.S. gal. 0.3 Imp. gal. (1.5 l)
ENGINE			
Bore and stroke	2.205×1.949 in. (56×49.5mm)	2.205×1.949 in. (56×49.5mm)	2.205×1.949 in. (56×49.5mm)
Compression ratio	9.5:1	9.5:1	9.5:1
Displacement	7.44 cu in. (122 cc)	7.44 cu in. (122 cc)	7.44 cu in. (122 cc)
Horse power	12.0 ps/9,000 rpm	12.0 ps/9,000 rpm	12.0 ps/9,000 rpm
Contact breaker point gap	0.012~0.016 in. (0.3~0.4mm)	0.012~0.016 in. (0.3~0.4mm)	0.012~0.016 in. (0.3~0.4mm)
Spark plug gap	0.024~0.028 in. (0.6~0.7mm)	0.024~0.028 in. (0.6~0.7mm)	0.024~0.028 in. (0.6~0.7mm)
Valve tappet clearance	0.002 in. (0.05mm)	0.002 in. (0.05mm)	0.002 in. (0.05mm)
CHASSIS AND SUSPENSION			
Caster	63°45′	63°45′	60°
Trail	3.15 in. (80mm)	3.15 in. (80mm)	3.15 in. (80mm)
Tire size, front	2.75-18 (4 PR)	2.50-18 (4 PR)	2.75-21 (4 PR)
Tire size, rear	3.00-17 (4 PR)	2.75-18 (4 PR)	3.25-18 (4 PR)
POWER TRANSMISSION			
Primary reduction	4.055	4.055	4.055
Final reduction	3.267	2.800	3.267
Gear ratio, 1 st.	2.500	2.769	2.769
2 nd.	1.722	1.722	1.722
3 rd.	1.333	1.272	1.272
4 th.	1.083	1.000	1.000
5 th.	0.923	—	0.815
ELECTRICAL			
Battery	6V-6 AH	6V-6 AH	6V-6 AH
Generator	A.C. generator	A.C. generator	A.C. generator
Fuse	10 amp	10 amp	15 amp
LIGHTS			
Headlight	6V-25/25W	6V-25/25W	6V-25/35W
Tail/stoplight	6V-3/10w	6V-3/10W	6V-5.3/17W
Turn signal light	6V-8W	6V-8W	—
Meter light	6V-1.5W	6V-1.5W	6V-1.5W
Neutral indicator light	6V-1.5W	6V-1.5W	6V-1.5W
Turn signal indicator light	6V-18W	6V-1.5W	6V-1.5W
High beam indicator light	6V-1.5W	6V-1.5W	6V-1.5W

WIRING DIAGRAM

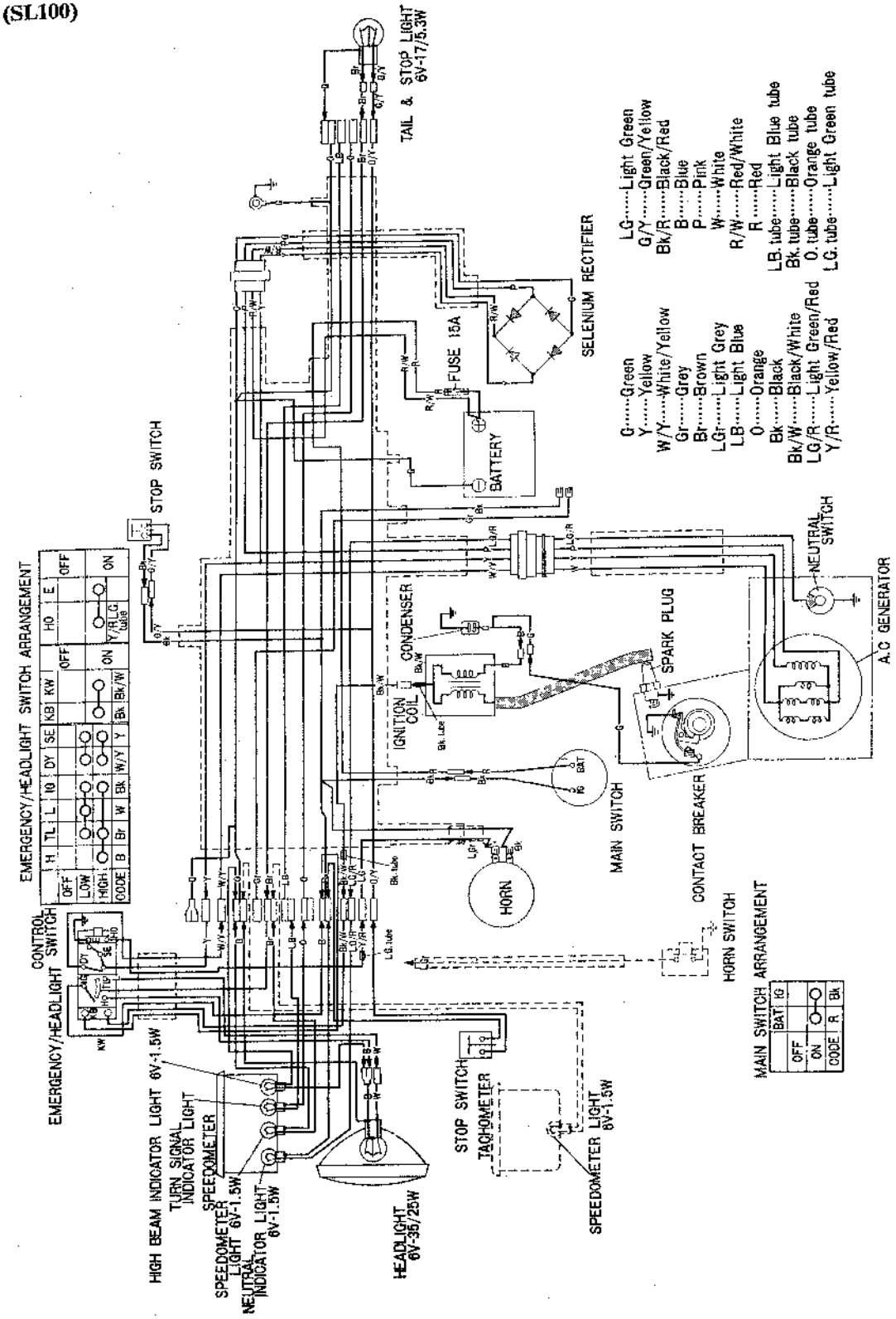
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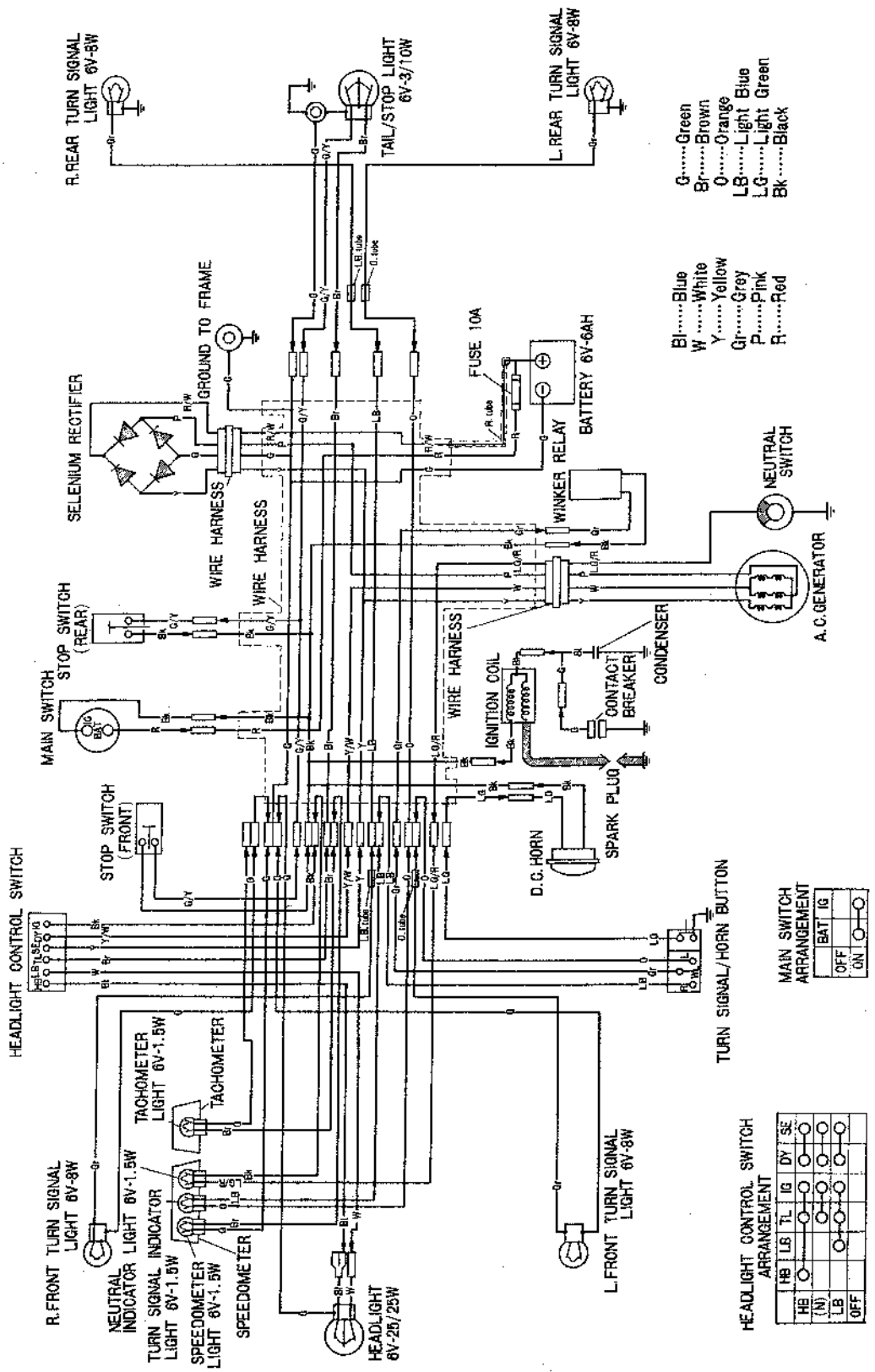
(CL100)


R. REAR TURN SIGNAL LIGHT 6V-18W
TAIL/STOP LIGHT 6V-5.3/17W
L. REAR TURN SIGNAL LIGHT 6V-18W
GROUND TO FRAME
BATTERY 6V 6AH
FUSE 15A
SELENIUM RECTIFIER
WIRE HARNESS COUPLER
WIRE HARNESS
WINKER RELAY
NEUTRAL SWITCH
STOP SWITCH(REAR)
A.C. GENERATOR
CONDENSER
MAIN SWITCH
WIRE HARNESS COUPLER
IGNITION COIL
CONTACT BREAKER
STOP SWITCH(FRONT)
D.C. HORN
SPARK PLUG
HEADLIGHT CONTROL SWITCH
HORN/TURN SIGNAL CONTROL SWITCH
MAIN SWITCH ARRANGEMENT
NEUTRAL INDICATOR LIGHT 6V-1.5W
TACHOMETER METER LIGHT 6V-1.5W
R.FRONT TURN SIGNAL LIGHT 6V-18W
SPEEDOMETER TURN SIGNAL INDICATOR LIGHT 6V-1.5W
METER LIGHT 6V-1.5W
HIGH BEAM INDICATOR LIGHT 6V-1.5W
HEADLIGHT 6V-35W/25W
L.FRONT TURN SIGNAL LIGHT 6V-18W
HEADLIGHT CONTROL SWITCH ARRANGEMENT
HB
(N)
LB
OFF
TL
IG
DY
SE
BAT
ON
NOTE:.....indicates optional parts.
B.....Blue
Bk.....Black
Br.....Brown
G.....Green
Gr.....Grey
LB.....Light Blue
LG.....Light Green
O.....Orange
P.....Pink
R.....Red
W.....White
Y.....Yellow
G·Y.....Green with Yellow spiral
LG·R.....Light Green with Red spiral
R·W.....Red with White spiral
Y·W.....Yellow with White spiral

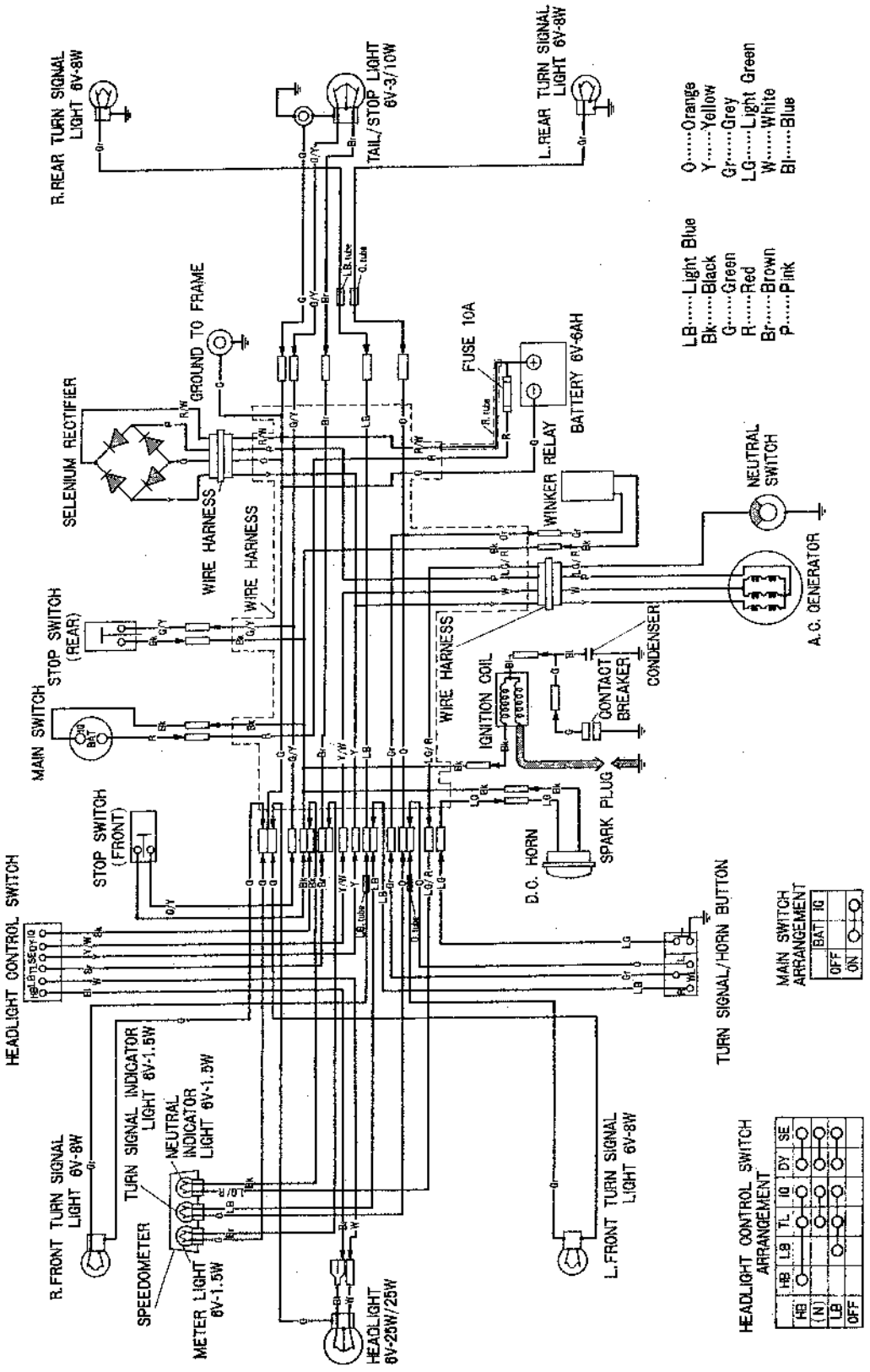
(SL100)


TAIL & STOP LIGHT 6V-17/5.3W
FUSE 15A
SELENIUM RECTIFIER
BATTERY
STOP SWITCH
IGNITION COIL
CONDENSER
SPARK PLUG
NEUTRAL SWITCH
A.C GENERATOR
MAIN SWITCH
CONTACT BREAKER
HORN
HORN SWITCH
CONTROL SWITCH
EMERGENCY/HEADLIGHT
HIGH BEAM INDICATOR LIGHT 6V-1.5W
TURN SIGNAL INDICATOR LIGHT
SPEEDOMETER LIGHT 6V-1.5W
NEUTRAL INDICATOR LIGHT 6V-1.5W
HEADLIGHT 6V-35/25W
STOP SWITCH
TACHOMETER
SPEEDOMETER LIGHT 6V-1.5W
EMERGENCY/HEADLIGHT SWITCH ARRANGEMENT
MAIN SWITCH ARRANGEMENT
G.....Green
Y.....Yellow
W/Y.....White/Yellow
Gr.....Grey
Br.....Brown
LG.....Light Grey
LB.....Light Blue
O.....Orange
Bk.....Black
Bk/W.....Black/White
LG/R.....Light Green/Red
Y/R.....Yellow/Red
LG.....Light Green
G/Y.....Green/Yellow
Bk/R.....Black/Red
B.....Blue
P.....Pink
W.....White
R/W.....Red/White
R.....Red
LB. tube.....Light Blue tube
Bk. tube.....Black tube
O. tube.....Orange tube
LG. tube.....Light Green tube

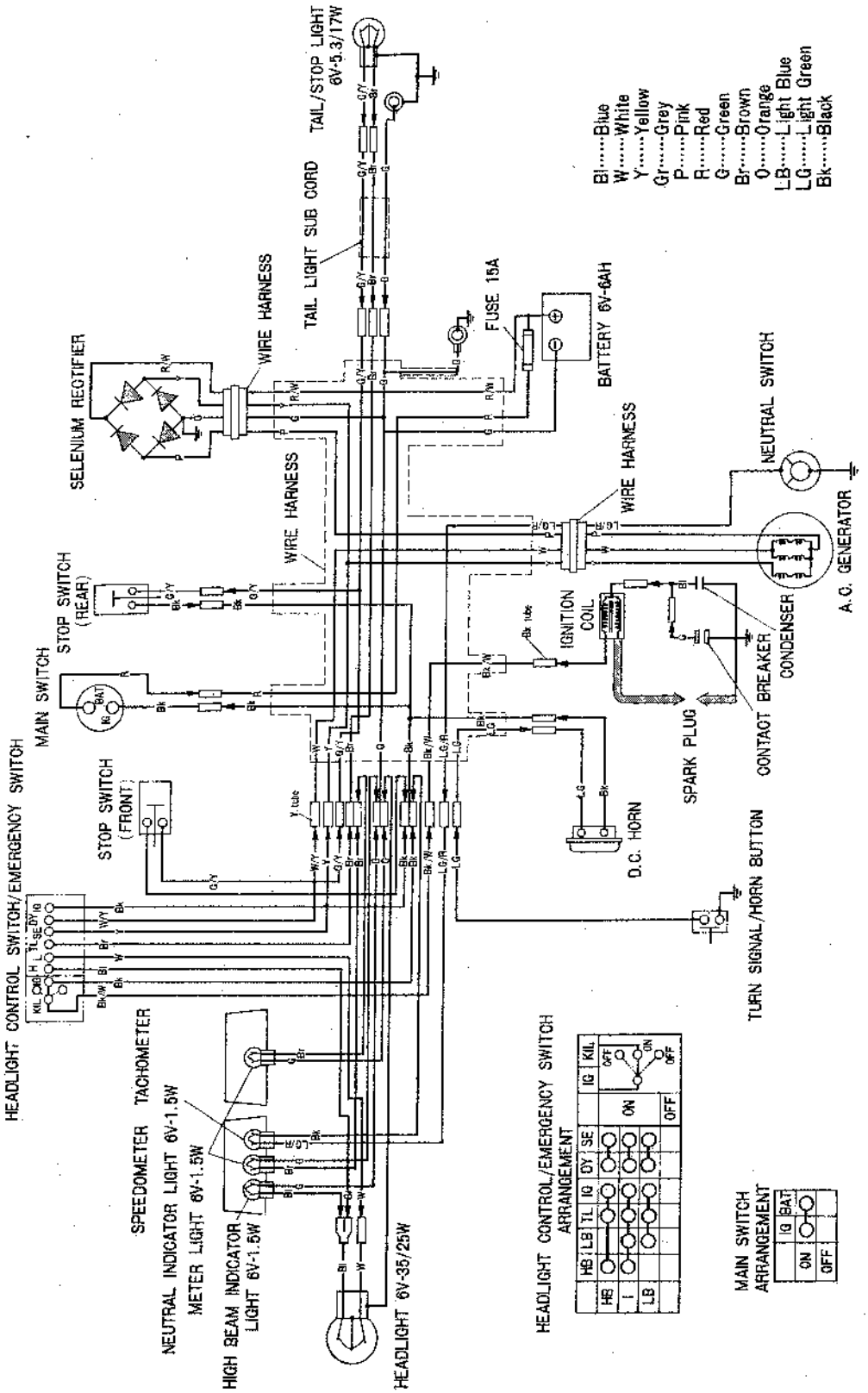
(CB125S)


R.REAR TURN SIGNAL LIGHT 6V-8W
TAIL/STOP LIGHT 6V-3/10W
L.REAR TURN SIGNAL LIGHT 6V-8W
G.....Green
Br.....Brown
O.....Orange
LB.....Light Blue
LG.....Light Green
Bk.....Black
Bl.....Blue
W.....White
Y.....Yellow
Gr.....Grey
P.....Pink
R.....Red
GROUND TO FRAME
FUSE 10A
BATTERY 6V-6AH
SELENIUM RECTIFIER
WIRE HARNESS
WIRE HARNESS
WINKER RELAY
NEUTRAL SWITCH
A.C.GENERATOR
MAIN SWITCH
STOP SWITCH (REAR)
WIRE HARNESS
IGNITION COIL
CONTACT BREAKER
CONDENSER
SPARK PLUG
STOP SWITCH (FRONT)
D.C.HORN
HEADLIGHT CONTROL SWITCH
TURN SIGNAL/HORN BUTTON
MAIN SWITCH ARRANGEMENT
BAT IG
OFF
ON
R.FRONT TURN SIGNAL LIGHT 6V-8W
NEUTRAL INDICATOR LIGHT 6V-1.5W
TURN SIGNAL INDICATOR LIGHT 6V-1.5W
SPEEDOMETER LIGHT 6V-1.5W
TACHOMETER LIGHT 6V-1.5W
TACHOMETER
SPEEDOMETER
HEADLIGHT 6V-25/25W
L.FRONT TURN SIGNAL LIGHT 6V-8W
HEADLIGHT CONTROL SWITCH ARRANGEMENT
HB
LB
TL
IG
DY
SE
HB
(N)
LB
OFF

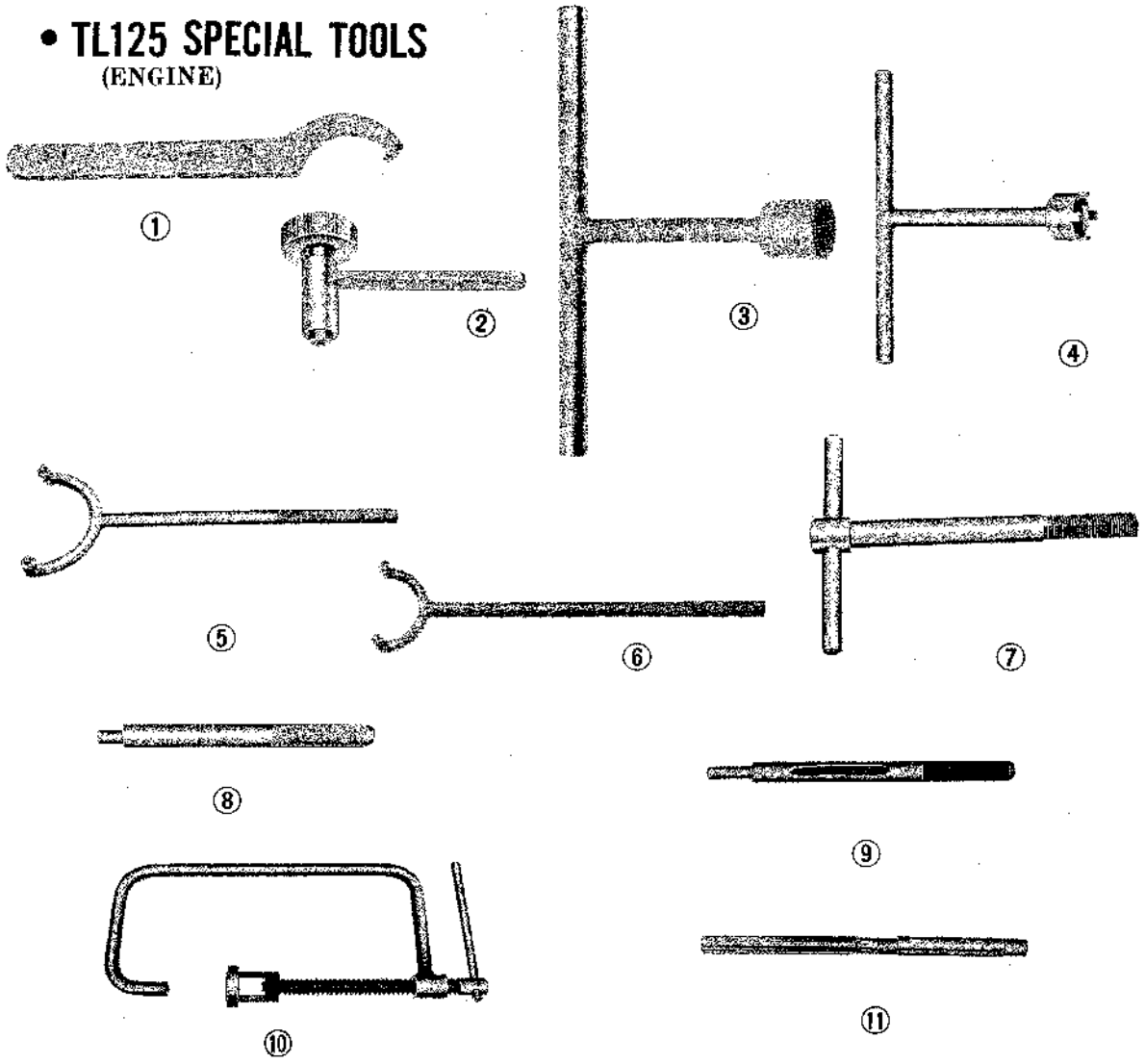
(CD125S)


R.REAR TURN SIGNAL LIGHT 6V-8W
TAIL/STOP LIGHT 6V-3/10W
L.REAR TURN SIGNAL LIGHT 6V-8W
O.....Orange
Y.....Yellow
Gr.....Grey
LG.....Light Green
W.....White
Bl.....Blue
LB.....Light Blue
Bk.....Black
G.....Green
R.....Red
Br.....Brown
P.....Pink
GROUND TO FRAME
FUSE 10A
BATTERY 6V-6AH
SELENIUM RECTIFIER
WINKER RELAY
NEUTRAL SWITCH
WIRE HARNESS
WIRE HARNESS
STOP SWITCH (REAR)
MAIN SWITCH
STOP SWITCH (FRONT)
WIRE HARNESS
IGNITION COIL
CONTACT BREAKER
CONDENSER
A.C. GENERATOR
SPARK PLUG
D.C. HORN
HEADLIGHT CONTROL SWITCH
TURN SIGNAL/HORN BUTTON
MAIN SWITCH ARRANGEMENT
OFF
ON
BAT
IG
R.FRONT TURN SIGNAL LIGHT 6V-8W
TURN SIGNAL INDICATOR LIGHT 6V-1.5W
NEUTRAL INDICATOR LIGHT 6V-1.5W
SPEEDOMETER
METER LIGHT 6V-1.5W
HEADLIGHT 6V-25W/25W
L.FRONT TURN SIGNAL LIGHT 6V-8W
HEADLIGHT CONTROL SWITCH ARRANGEMENT
HB
LB
TL
IG
DY
SE
(N)
OFF

(SL125)

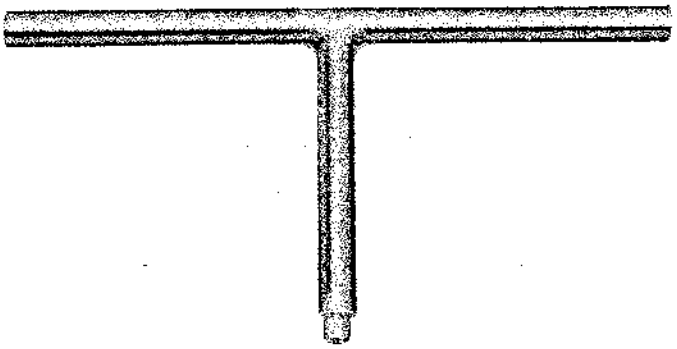

HEADLIGHT CONTROL SWITCH/EMERGENCY SWITCH
MAIN SWITCH
STOP SWITCH (REAR)
STOP SWITCH (FRONT)
SELENIUM REGTIFIER
WIRE HARNESS
TAIL LIGHT SUB CORD
TAIL/STOP LIGHT 6V-5.3/17W
FUSE 15A
BATTERY 6V-6AH
WIRE HARNESS
NEUTRAL SWITCH
A.C. GENERATOR
IGNITION COIL
CONDENSER
CONTACT BREAKER
SPARK PLUG
D.C. HORN
TURN SIGNAL/HORN BUTTON
SPEEDOMETER
TACHOMETER
NEUTRAL INDICATOR LIGHT 6V-1.5W
METER LIGHT 6V-1.5W
HIGH BEAM INDICATOR LIGHT 6V-1.5W
HEADLIGHT 6V-35/25W
HEADLIGHT CONTROL/EMERGENCY SWITCH ARRANGEMENT
MAIN SWITCH ARRANGEMENT
Bl.....Blue
W.....White
Y.....Yellow
Gr.....Grey
P.....Pink
R.....Red
G.....Green
Br.....Brown
O.....Orange
LB.....Light Blue
LG.....Light Green
Bk.....Black

• TL125 SPECIAL TOOLS
(ENGINE)

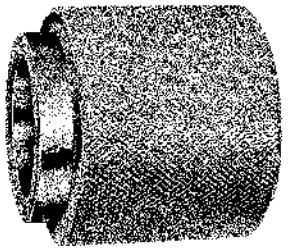


Ref. No.	Tool No.	Description
	07900—3550000	Special tool set
1	07902—2000000	Pin spanner 48mm
2	07908—0010000	Wrench, tappet adjusting
3	07915—2160000	Wrech, stem nut 29mm
4	07916—2830000	Wrench, locknut 16mm
5	07922—0300000	Holder, drive sprocket
6	07923—1070000	Holder, clutch outer
7	07933—2000000	Puller, roter
8	07942—2160100	Driver, Valve guide
9	07942—3290200	Remover, Valve guide
10	07957—3290000	Compressor, Valve Spring
11	07984—0980000	Reamer, Valve guide

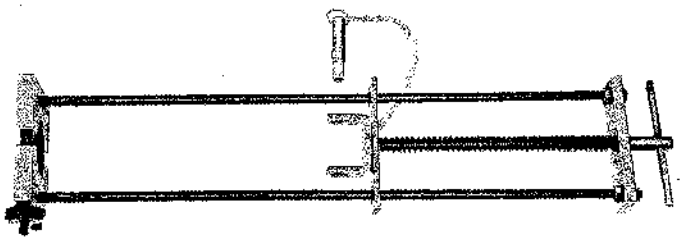
(FLAME)



⑫



⑬



⑭



⑮

Ref. No.	Tool No.	Description
12	07917–3230000	Wrench, hollow set 6mm
13	07947–3550000	Driver, fork seal
14	07957–3290000	Tool disassembling (Rear cushion)
15	07967–1180100	Holder, spring attachment (Rear cushion)

1. TAPPET CLEARANCE ADJUSTMENT

Tappet clearance check and adjustment should be made the with engine is cold.

1) For adjustment, refer to page 5.

Remove the ACG caps A and B to observe whether or not the T mark is lined up with the index mark on the left crankcase cover. Specified tappet clearance: (Fig. 1)

Intake 0.002in (0.05mm)
Exhaust 0.002in (0.05mm)

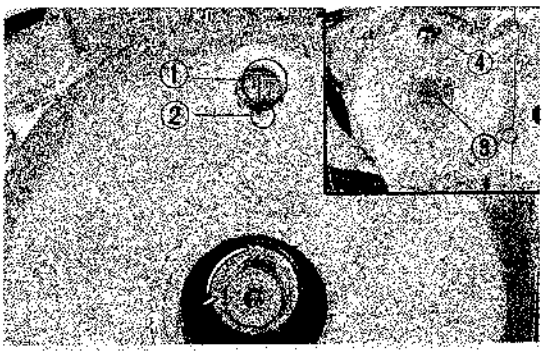


Fig. 1 ① T mark ② INDEX mark ③ ACG Cap A. ④ ACG Cap B.

2. CARBURETOR ADJUSTMENT

1) Refer to page 5. (Fig. 2)

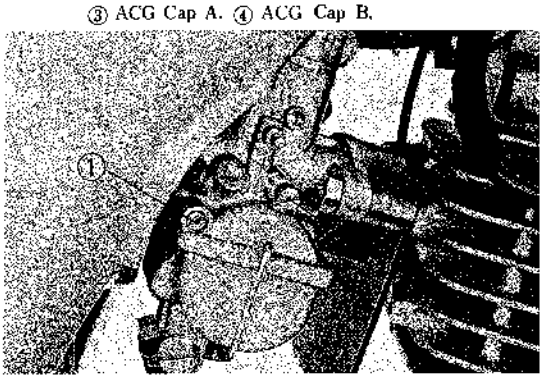


Fig. 2 ① Air screw ② Throttle stop screw

3. BREAKER POINT AND IGNITION TIMING ADJUSTMENT

1) Refer to page 6.

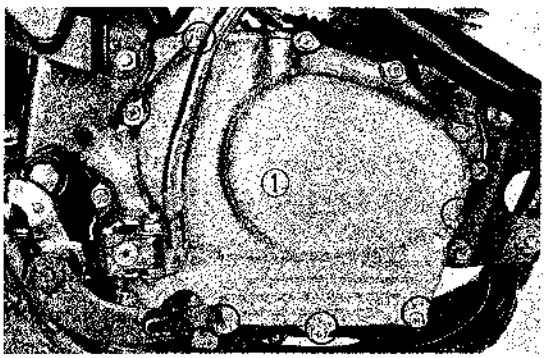


Fig. 3 ① Right crankcase cover

4. OIL FILTER CLEANING

1) Drain the engine.
2) Remove the kick starter pedal.
3) Disengage the clutch cable from the clutch lever.
4) Remove the right crankcase cover.(Fig. 3)
5) Remove the oil filter rotor cover.
6) Clean any sludge off the center of the oil filter rotor. (Fig. 4) Reassemble the filter.

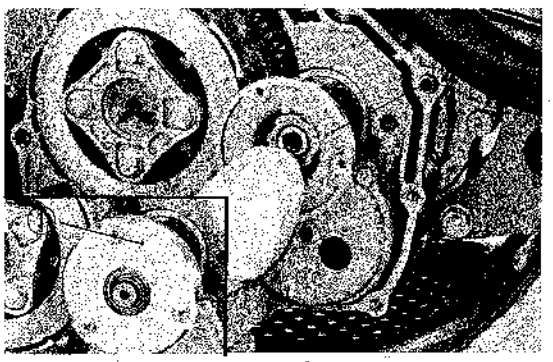


Fig. 4 ① Oil filter rotor cover ② Oil filter rotor

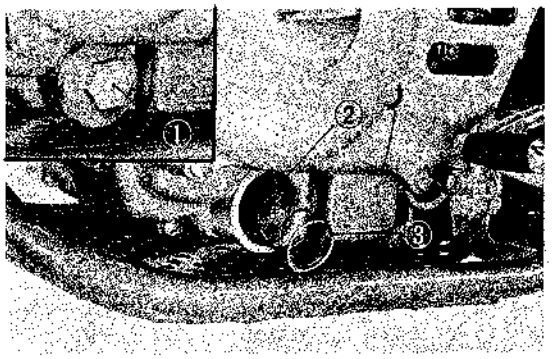


Fig. 5 ① Oil filter cap ② Screen filter ③ Spring

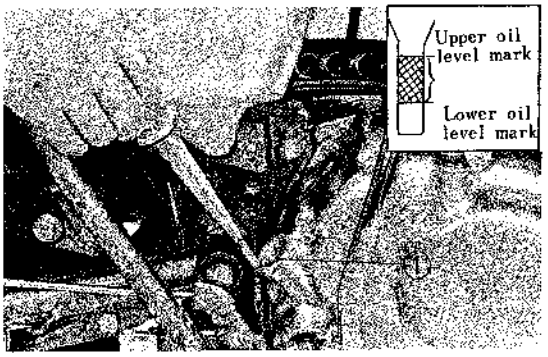


Fig. 6 ① Oil level gauge

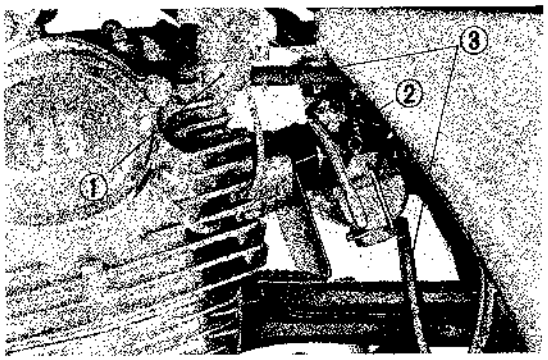


Fig. 7 ① Fuel cock ② Carburetor ③ Fuel pipe

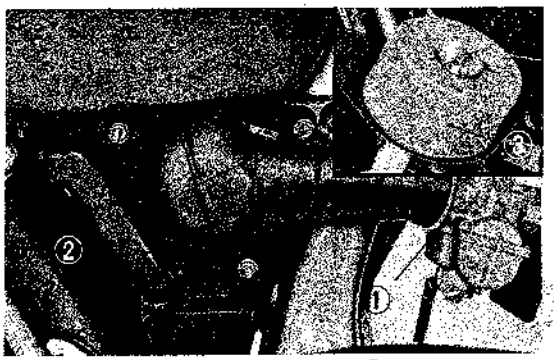


Fig. 8 ① Air cleaner connecting band ② Nut
③ Air cleaner element

5. ENGINE OIL CHANGE

Start engine and run until the normal operating temperature is reached. This facilitates complete and rapid draining.

1) Apply the side stand. With the oil filter cap removed, operate the kick pedal several times. Use caution to avoid dropping the screen on the floor while operation.
2) Check both the screen filter and spring for presence of dust and dirt; if necessary, clean in solvent or gasoline and dry with compressed air. (Fig. 5)
3) Replace the cap and refill with fresh oil up to the upper level mark on the dip stick.
   Specified oil viscosity: (Fig. 6)
   General, all temperatures SAE10W-40
   Extreme, high temperature SAE20W-50
   Capacity.....1*l* (1.05 qt)

Alternate:

Above 59° F	SAE30
32° to 59° F	SAE20W
Below 32° F	SAE10W

6. CAM CHAIN ADJUSTMENT

1) Refer to page 9. (Fig. 7)

7. FUEL SYSTEM INSPECTION

1) Refer to page 9.

Note:

Do not spill gasoline on the floor since it is highly flammable and may catch fire very easily. Place oily rags or waste in containers provided for them.

8. AIR CLEANER MAINTENANCE

1) Remove the right side cover.
2) Unfasten the band securing the cleaner to the carburetor. Remove three nuts and take out the filter element. Clean the element in solvent or gasoline and dry with compressed air. Refer to page 9. (Fig. 8)

9. CLUTCH WIRE ADJUSTMENT

1) Fine adjustment is made by loosening lock nut and turning the adjuster in or out until the proper play is obtained at the lever tip.
To decrease play...Turn clockwise
To increase play ...Turn counter clockwise
(Fig. 9)
The normal play at the tip of clutch lever should be: 10~20mm (0.4~0.8in)

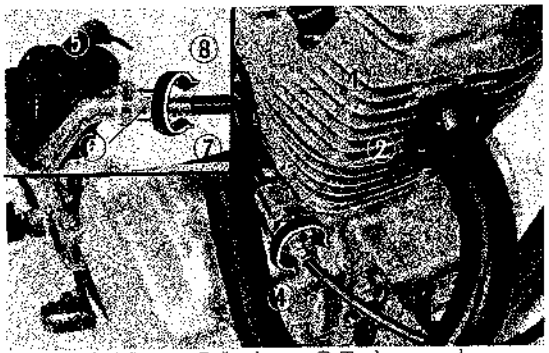


Fig. 9 ① Adjuster ② Lock nut ③ To decrease play ④ To increase play ⑤ Nut ⑥ Adjuster ⑦ To decrease play ⑧ To increase play

Note:
Check the adjustment of the clutch with the engine running. If there is excessive play, even full movement of the clutch lever will not release the clutch fully, resulting in engine stall or creeping of the motorcycle. Also check to be sure that the lever operates smoothly.

10. DRIVE CHAIN ADJUSTMENT

1) Check the tension of the drive chain. This is done by moving either of the top or bottom side of the chain up and down with fingers midways between the sprockets.
Drive chain tension should be adjusted to allow approximately ¾" inch vertical movement at this point. (Fig. 10)
Rotate the rear wheel and check drive chain tension throughout its length.

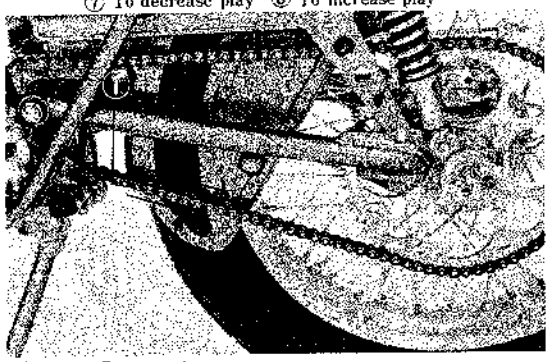


Fig. 10 ① Drive chain

2) To adjust, remove the cotter pins from the axle nuts on both side of the rear fork and turn the adjuster plates in either direction until the specified chain tension is obtained. The adjusters on both side must be in the same setting. To secure it, tighten the nuts to specification and install the cotter pins securely. (Fig. 11)

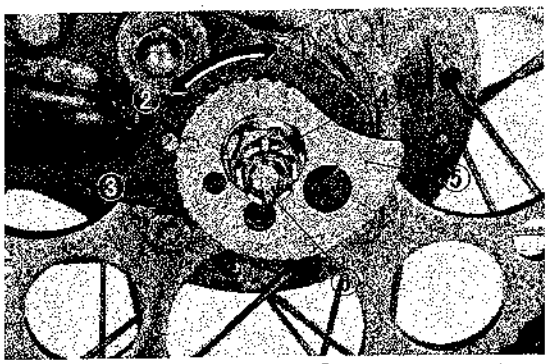


Fig. 11 ① To increased tension ② To decrease tension ③ Stopper ④ Axle nut ⑤ Adjuster ⑥ Cotter pin

3) Should you experience difficulty in rotating the adjuster, holdit with a hand and rotate while tapping on side of the tire with the other. (Fig. 12)



Fig. 12

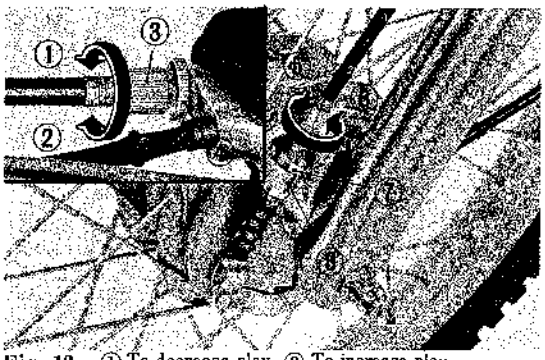


Fig. 13 ① To decrease play ② To increase play ③ Adjuster ④ Nut ⑤ To decrease play ⑥ To increase play ⑦ Adjuster ⑧ Lock nut

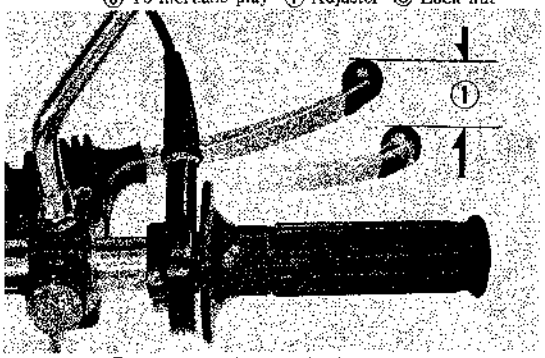


Fig. 14 ① 20～30mm (0.8～1.2 in)

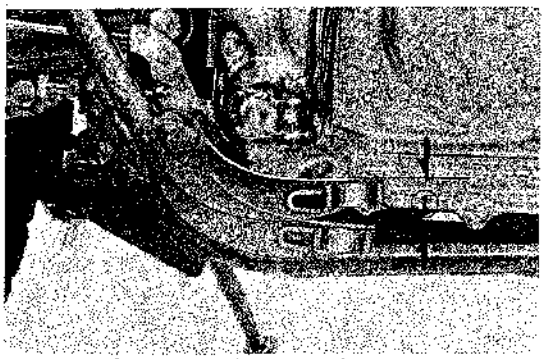


Fig. 15 ① 20～30mm (0.8～1.2 in)

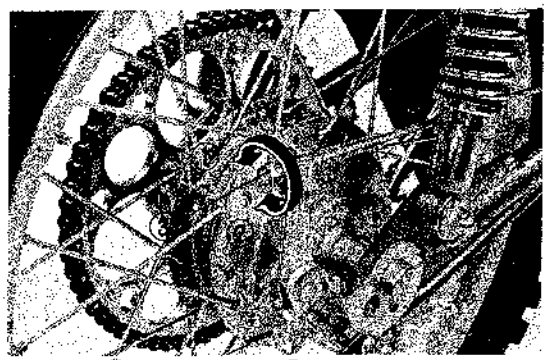


Fig. 16 ① To increase play ② To decrease play ③ Adjusting nut

11. FRONT BRAKE ADJUSTMENT

1) To make free play adjustment, loosen the lock nut and turn the adjuster in or out located at the frontwheel. Minor adjustments should be made on the adjuster at the handlebar. Do not rotate the adjuster without first loosening the lock nut.

(Fig. 13)

2) Free play at the tip of the brake lever tip should be 20～30mm (0.8～1.2 in)

(Fig. 14)

Note:

To avoid brake lever breakage in case of an accident, the tightening torque of the ignition and brake lever braket is a little less than the standard torque limit to allow it to slip.

Make sure to use the specified torque.

Tightening torque..... 0.2kg-m (1.4lbs-ft)

12. REAR BRAKE ADJUSTMENT

1) Rear brake pedal free play, measured at the tip of the rear brake pedal ①, should be maintained at 20～30 mm (0.8～1.2 in). Free play is the distance the brake pedal moves until the brake starts to engage.

(Fig. 15)

2) Adjust the pedal free play by turning the rear brake adjusting nut ③. Turning the adjusting nut in direction ② will decrease the brake pedal free play and turning the nut in the direction ① will increase the play. (Fig. 16)

13. BRAKE PEDAL HEIGHT ADJUSTMENT

1) Brake pedal height can be adjusted to suit an individual rider. To adjust, loosen the lock nut and turn the stopper in or out as required. (Fig. 17)

Note:
Always make pedal play adjustment after the pedal height was changed.

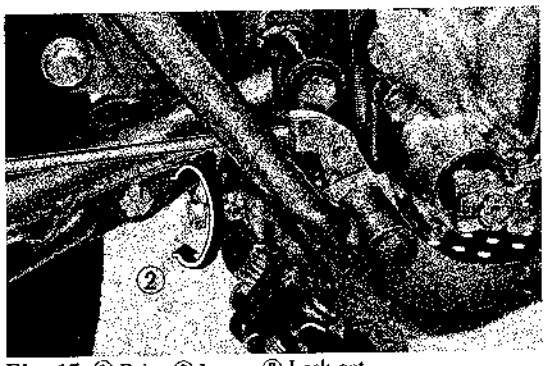


Fig. 17 ① Raise ② Lower ③ Lock nut ④ Stopper

14. GEAR CHANGE PEDAL HEIGHT ADJUSTMENT

1) The gear change pedal can be also adjustable in height to suit the riding position of an individual rider. This adjustment is made by turning the adjuster after loosening the lock nut. After adjustment, tighten the lock nut firmly. (Fig. 18)

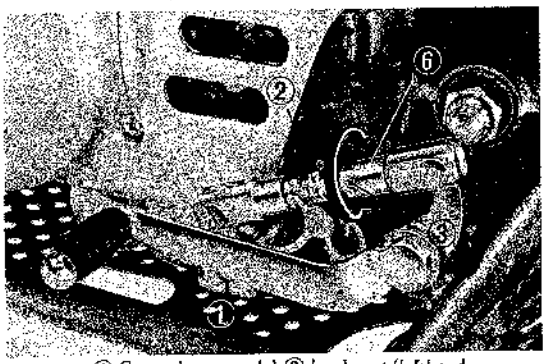


Fig. 18 ① Gear change pedal ② Lock nut (lefthand thread) ③ Adjuster ④ Raise ⑤ Lower ⑥ Lock nut

15. FRONT SUSPENSION SPRING ADJUSTMENT

1) Front suspension spring tension can be adjustable to meet the rider's weight or different road condition. Use the following procedure.
2) Remove the rubber cap from the top of the front fork.
3) Using a screwdriver, adjust the spring tension.
   To obtain hard suspension, turn the adjuster clockwise, and turn counterclockwise to make it soft. (Fig. 19)

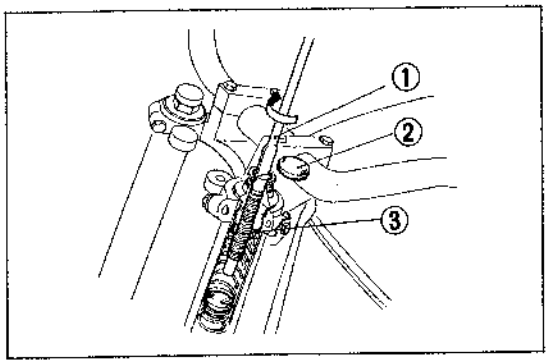


Fig. 19 ① Screwdriver ② Robber cap ③ Adjuster

16. FRONT FORK OIL CHANGE

1) Regular oil change is required to keep the front suspension operating efficiently.
2) Remove the suspension spring adjuster from top of the fork. Loosen off the drain plugs from each fork leg and pump the fork several times to encourage oil to drain thoroughly. (Fig. 20)

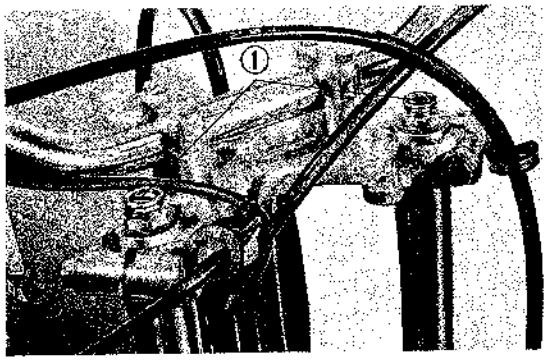


Fig. 20 ① Suspension spring adjuster

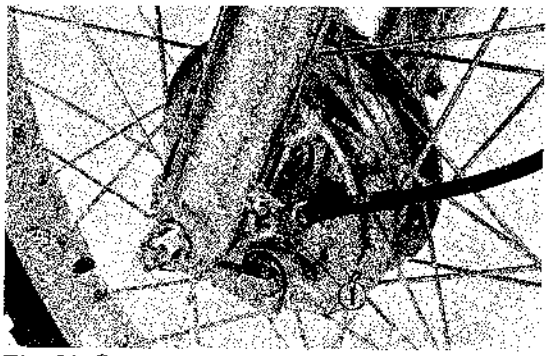


Fig. 21 ① Drain plug

Note:
The fork should be flushed using an approved solvent. Do not use gasoline to avoid damaging rubber parts.

3) Reinstall the drain plugs and refill with fresh oil. (Fig. 21)
   Specified oil..... (automobile automatic transmission oil)
   Quantity..... (4.4 to 4.770 ozs) 130 to 140cc

Note:
Tighten the plugs firmly to prevent them from being turned out during operation.

17. CYLINDER COMPRESSION INSPECTION

1) Refer to page 12.

II. ENGINE

1. In-motorcycle service items

Items to be serviced	Page
1. Oil filter and oil pump	22
2. Clutch	25
3. Gear shift mechanism	32

2. ENGINE REMOVAL AND INSTALLATION

A. Engine Removal

1) With the aid of a suitable Hollow set wrench, loosen the bolt at the muffler band securing the muffler to the exhaust pipe joint. (Fig. 23)

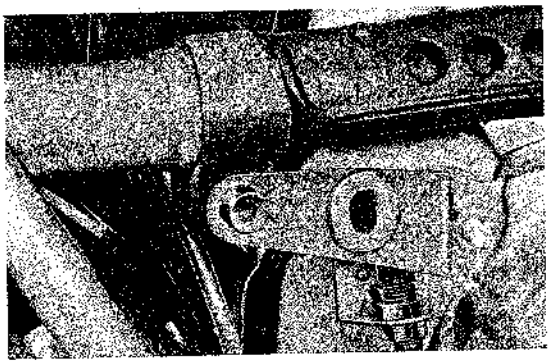


Fig. 23 ① Socket bolt

2) To disassemble the exhaust pipe, remove the two exhaust pipe retaining nuts. (Fig. 24)

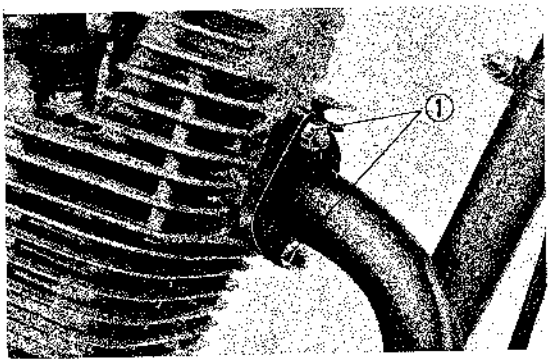


Fig. 24 ① 6mm hex. head nut

3) Separate the carburetor from the air cleaner.
4) Take out the seat.
5) Remove the fuel tank.
6) Remove the throttle valve from the carburetor. (Fig. 25)

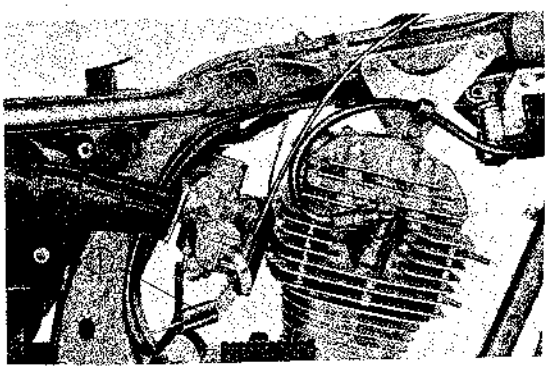


Fig. 25 ① Throttle valve

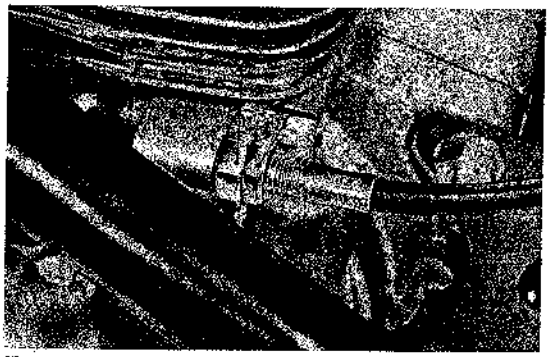


Fig. 26 ① Lock nut ② adjuster

7) Loosen the clutch wire lock nut and adjuster just enough to slacken the wire; disconnect the wire from the clutch lever. (Fig. 26)

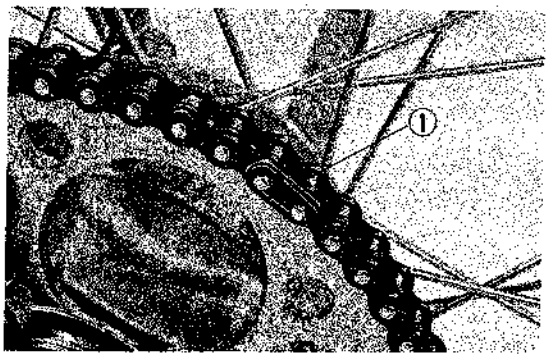


Fig. 27 ① Retaining clip and master link

8) Remove the noise suppresore cap.
9) Remove the left side cover. Disconnect the drive chain by removing the clip from the master link. Take out the chain from the motorcycle. (Fig. 27)
10) Disconnect the coupler from the wiring harness.
11) Remove the primary wire.
12) Remove the nuts from the engine hanger bolts. Lift the rear of the engine just enough to remove load from the hanger bolts; pull off the bolts. (Fig. 28)
Place the engine on a clean surface or work bench.

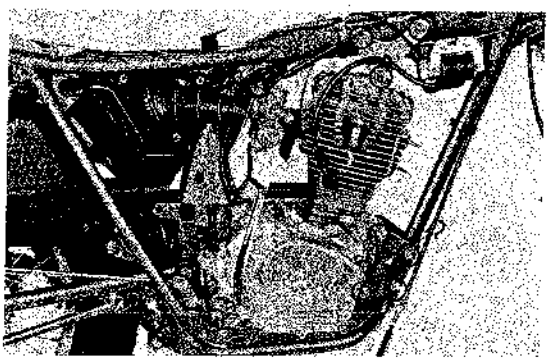


Fig. 28 ○=Engine hanger bolts

B. Engine Installation

1) To facilitate installation, line up eye on the cylinder head with holes in the top hanger bracket on the frame. Install a T-screwdriver with the end through these holes. The hanger bolts can then be installed easily. (Fig. 29)

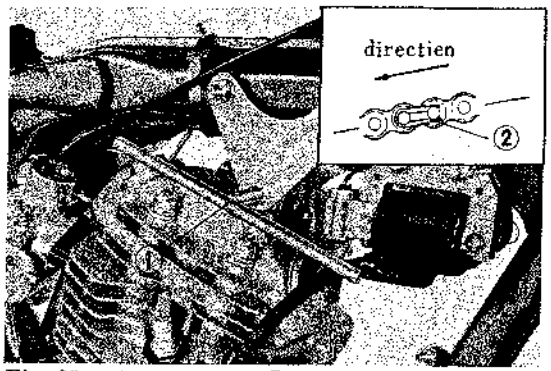


Fig. 29 ①T-screwdriver ② Retaining clip and master link

2) Tighten the exhaust pipe joint to the muffler in two steps; first fingertight and then to the specified torque using a suitable torque wrench.
3) In installing a drive chain, note the direction of the master link retaining clip.
4) Adjust the clutch as per the instructions described earlier in this manual.

● ENGINE

1. CLUTCH

In the clutch assembly of TL125, four friction discs and four clutch plates are incorporated, each one plate less than those of CB/CL/SL100 and CB/CL/SL 125 S models.

The following shows an exploded view of the clutch so that the relative positions of the parts can be seen. (Fig. 30)

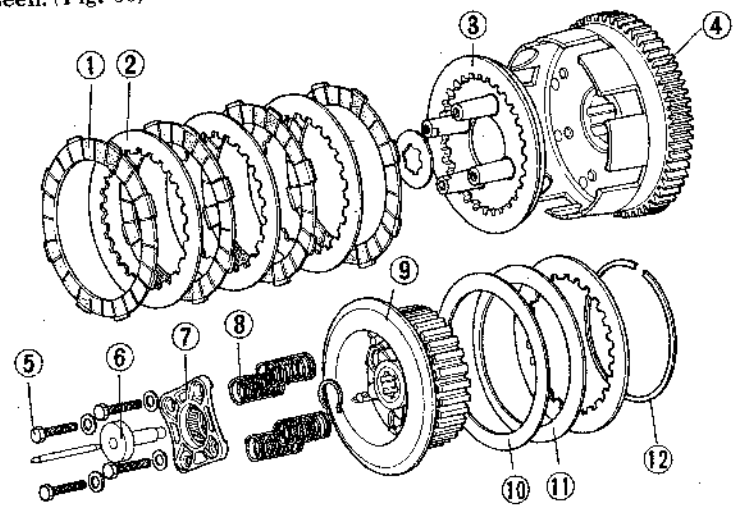


Fig. 30 ① Friction disc ② Clutch plate ③ Clutch pressure plate ④ Clutch outer ⑤ Clutch lifter rod ⑥ Clutch lifter guide pin ⑦ Clutch lifter plate ⑧ Clutch spring ⑨ Clutch center ⑩ Disc spring seat ⑪ Clutch spring disc ⑫ Set ring (82.5mm)

Removal

1) Remove the kick pedal and right crankcase cover in the order in (Fig. 3).
2) Disengage the clutch wire end at the crankcase cover.
3) Remove the split pin; take out the clutch lifter cam, clutch spring and clutch lever. (Fig. 31)

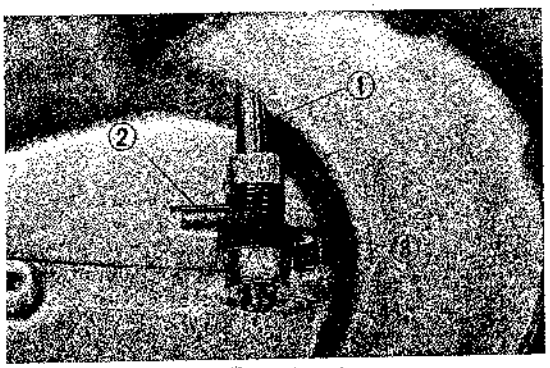


Fig. 31 ① Clutch lever ② Clutch spring ③ Clutch lifter cam ④ Split pin

4) Remove the clutch lifter rod. Follow the items listed on page 25.

Reverse the order of the removal to install the clutch lever.

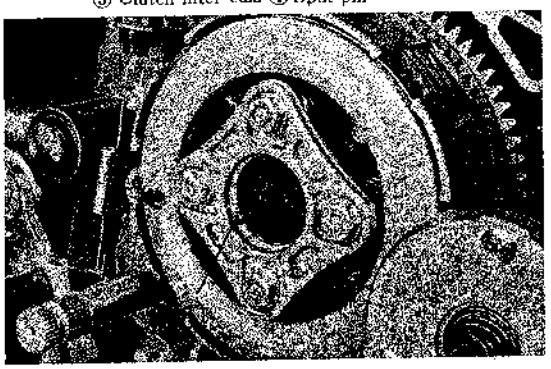
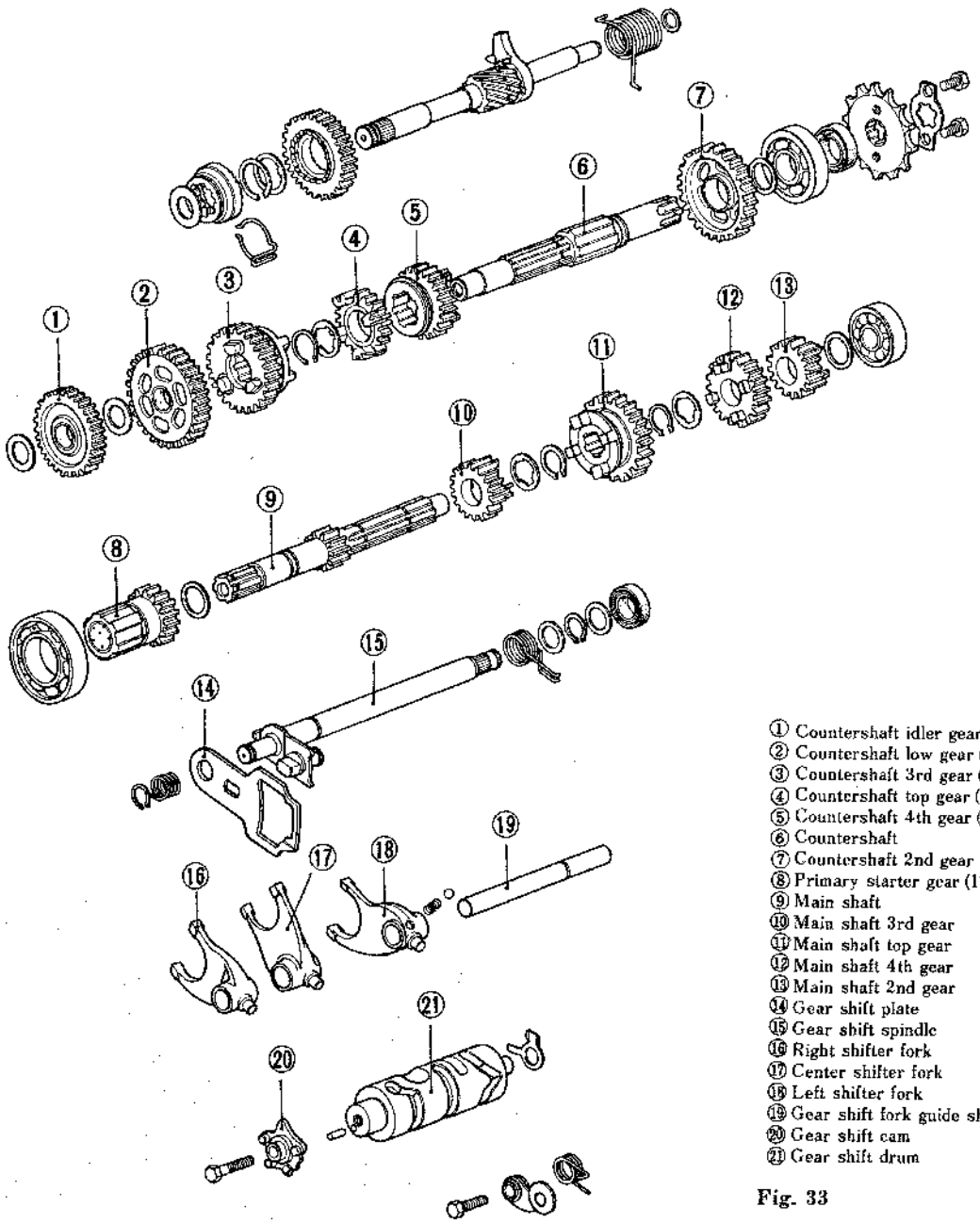


Fig. 32 ① Clutch lifter rod

2. TRANSMISSION

The transmission used on TL 125 is essentially the same as those used on CB/CL/SL100 and CB/CD/SL 125S except for the gear arrangement on the main shaft and the resultant changes in the shift drum groove. (Fig. 33)

Disassembly, inspection and assembly procedures will not be shown here since these are identical to those of CB100. See pages 32 thru 35.



① Countershaft idler gear (30T)
② Countershaft low gear (36T)
③ Countershaft 3rd gear (30T)
④ Countershaft top gear (21T)
⑤ Countershaft 4th gear (25T)
⑥ Countershaft
⑦ Countershaft 2nd gear (34T)
⑧ Primary starter gear (19T)
⑨ Main shaft
⑩ Main shaft 3rd gear
⑪ Main shaft top gear
⑫ Main shaft 4th gear
⑬ Main shaft 2nd gear
⑭ Gear shift plate
⑮ Gear shift spindle
⑯ Right shifter fork
⑰ Center shifter fork
⑱ Left shifter fork
⑲ Gear shift fork guide shaft
⑳ Gear shift cam
㉑ Gear shift drum

Fig. 33

• CHASSIS

1. BRAKE ARM

After putting the brake panel assembly on the wheel hub, install the brake arm on the brake camshaft, aligning the mark on the arm with index on the shaft. (Fig. 34)

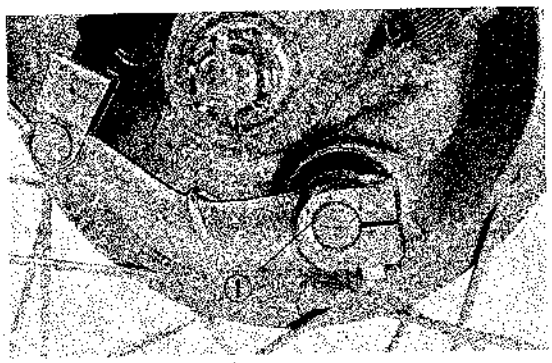


Fig. 34 ① Aligning marks

2. HANDLEBAR

Be sure and keep the punch mark on the handlebar flush with the top face of the holder as shown. (Fig. 35)

Note:

After making sure that the punch mark and top face of the holder match up, tighten the holder firmly, starting with the front toward the rear.

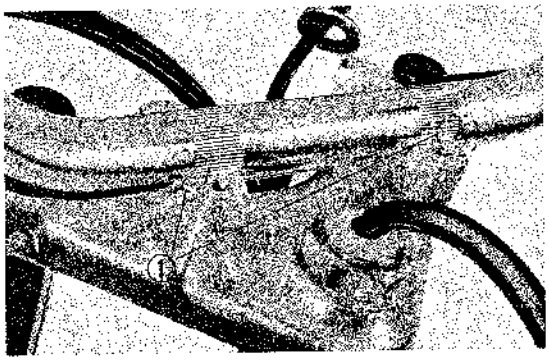


Fig. 35 ① Punch mark

3. CABLES AND LEAD WIRES

All cables and lead wires should be positioned as per the instructions given in Figs. 36 and 37.

Note:

Be sure that cables and wires are not binding or stressed when the handle is operated between two extremes.

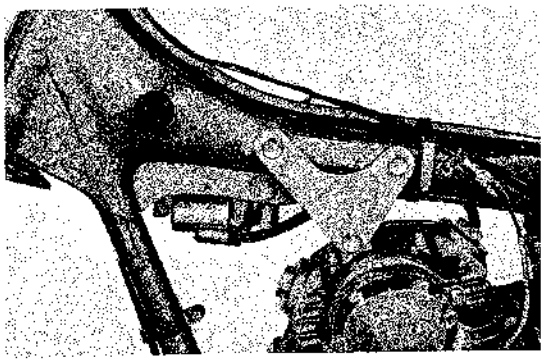


Fig. 36

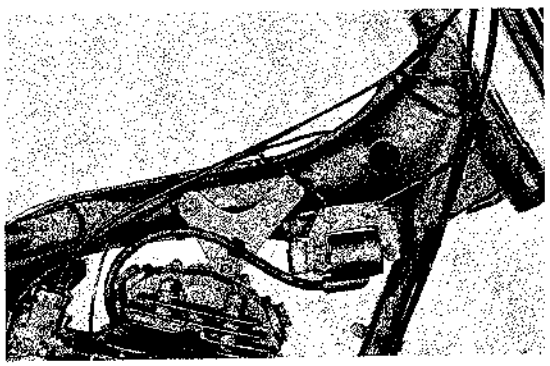


Fig. 37

4. FRONT SUSPENSION

	stroke	damping force
TL125	152mm	15~20kg/0.5m/sec

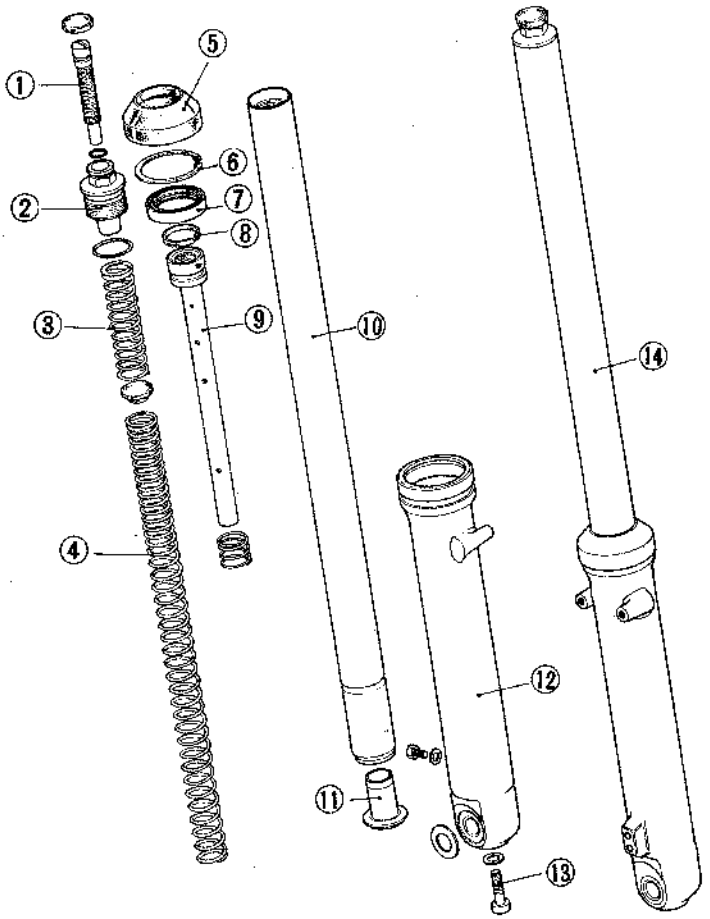


Fig. 38

① Spring adjuster
② Fork bolt
③ Front cushion spring "A"
④ Front cushion spring "B"
⑤ Front fork dust seal
⑥ Inner snap ring (45mm)
⑦ Oil seal (31×43×12.5)
⑧ Piston ring
⑨ Under seat
⑩ Front fork pipe
⑪ Oil lock piece
⑫ Front fork bottom case
⑬ Fork bolt cap
⑭ Front fork Assy

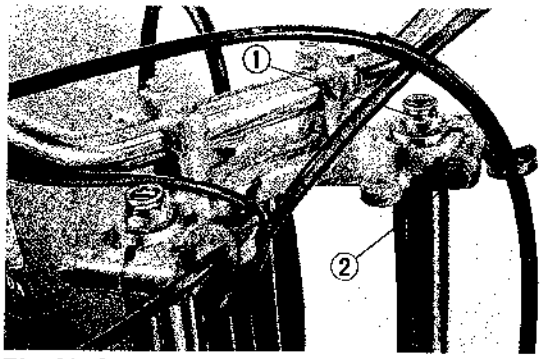


Fig. 39 ① Front fork bolt ② Clamp bolts

A. DISASSEMBLY NOTES

1) Remove the front wheel. For details, see page 37.
2) Before removing each front fork, remove the fork bolt and drain bolt.
3) Move the front fork to drain the oil.
4) Loosen the upper and lower clamp bolts and pull the front fork down.

5) Separate the bottom case from the front fork pipe by removing the fork bolt cap. To remove, use tool "Hollow set Wrench 07917-3230000."
6) Remove the dust seal. Remove the snap ring by using plier. (**Fig. 40**)
7) Separate the fork pipe from the bottom pipe.
8) Separate the underseat from the front fork pipe.
9) Remove the oil seal.

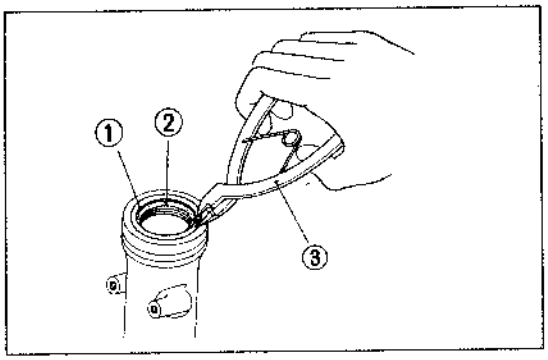


Fig. 40 ① Snap ring ② Oil seal ③ Snap ring plier

B. INSPECTION

1) Examine if the front fork piston ring is not worn.
2) Check the suspension spring for free length and as-installed tension.
3) Inspect the front bottom case for wear.
4) Determine if the fork pipe is not cracked or damaged excessively beyond use.

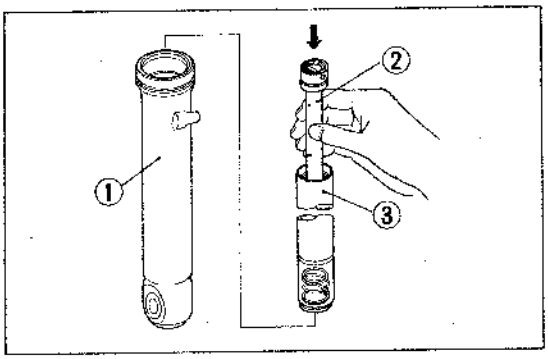


Fig. 41 ① Front fork bottom pipe ② Bottom pipe ③ Fork pipe

C. ASSEMBLY

1) Wash all parts thoroughly in cleaning solvent.
2) Slide the under seat into place in the fork pipe; insert the suspensions spring. (**Fig. 41**)

Note:
Before installation, apply Automobile automatic transmission fluid.

3) Assemble the fork pipe with the bottom case.

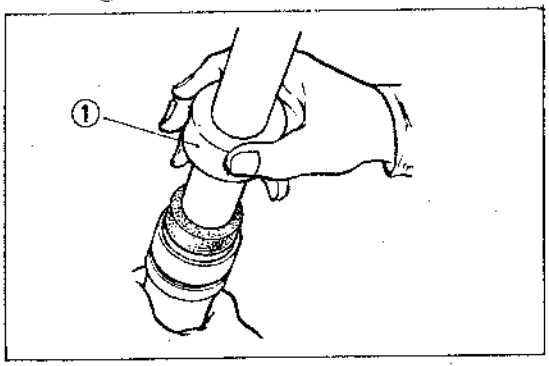
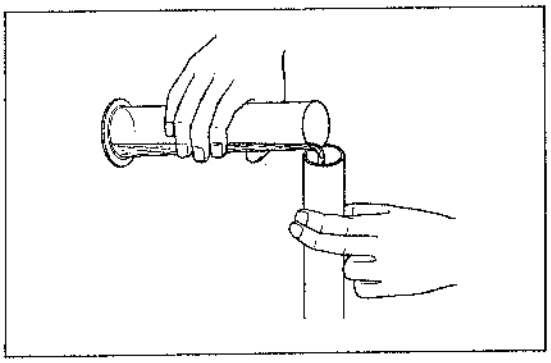


Fig. 42 ① Oil seal installer

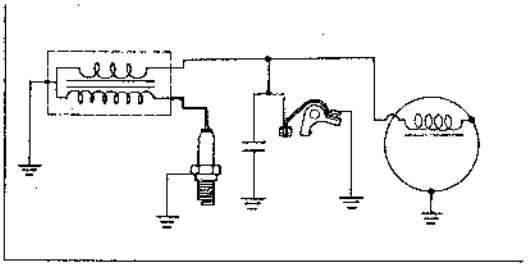
Note:
Use suitable sealer to the fork bolt cap

4) Drive the oil seal into place in the bottom case. Use tool "Oil Seal Installer. 07947-3550000. (**Fig. 42**)
5) Place the snap ring in the groove in the bottom case. Make sure it seats properly.
6) Pour the specified amount of HONDA automobile automatic transmission fluid oil in the front fork. (**Fig. 43**)
Specified quantity..... 4.4～4.70ozs (130～140cc)


Fig. 43

Note:
The fork should be filled with the fluid be-

● ELECTRICAL SYSTEM



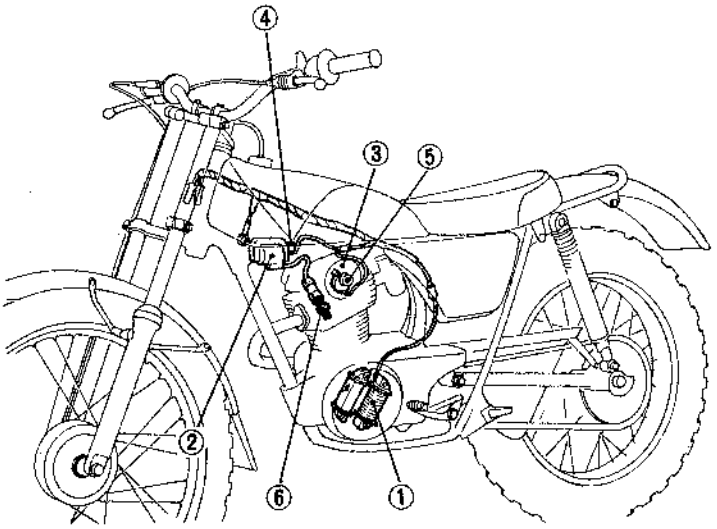


Fig. 44
① Generator coil
② Ignition coil
③ Contact breaker
④ Condenser
⑤ Spark advancer
⑥ Spark plug

Referring to the illustration above, the ignition system consists of the generator, ignition coil, contact breaker, condenser, spark advance mechanism and spark plug to ignite the air-fuel mixture in the engine cylinder.

Technical Data

Ignition coil	Spark length (3-needle)	7mm min @ 500 rpm
Spark plug	Type	D-8ESL (NGK) X-24ES (DENSO)
	Gap	0.6 to 0.7mm
Contact breaker	Point pressure	800 ± 100g
	Point gap	0.35mm ± 0.05mm
Condenser	Capacity	0.24 μF
	Insulation resistance	10MΩ (by 1000V Megger)
Spark advancer	Advance angle	8.5° ± 1.5°
	Camshaft rpm at 1° advance	1100 ± 100 rpm
	Engine rpm at full advance	2000 ± 100 rpm

1. GENERATOR

The generator is fundamentally an A.C. generator, with the rotor built in the engine flywheel. The design is essentially the same as that used on SL250S. Current available at the generator operates the ignition system to supply high-voltage surges to the spark plug in the engine cylinder.

2. A.C. GENERATOR

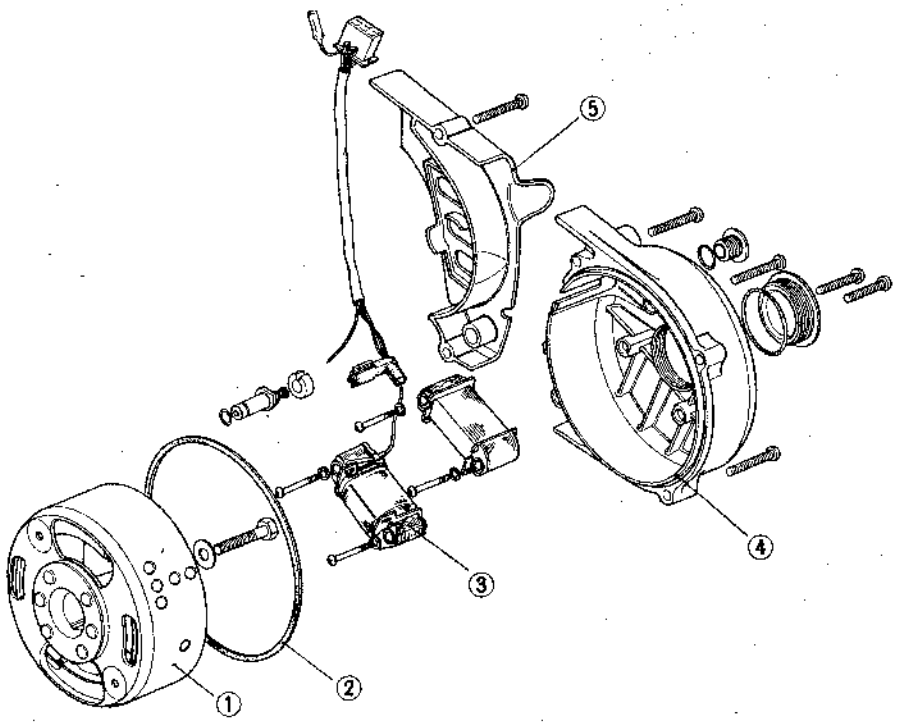


Fig. 45
① Flywheel
② Oil seal
③ Primary coil
④ Left crankcase cover
⑤ Left crankcase rear cover

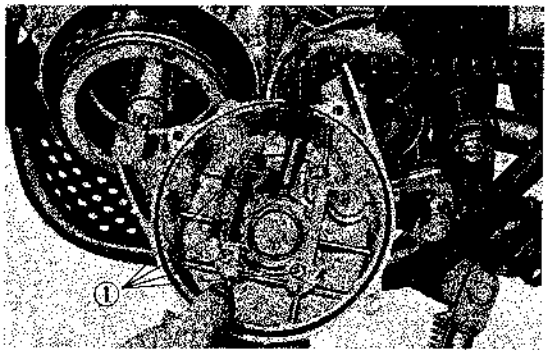


Fig. 46 ① Stator mounting bolt

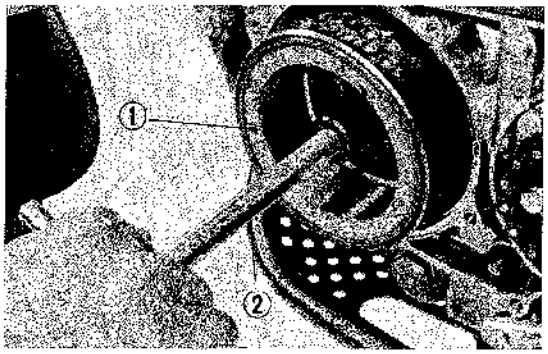


Fig. 47 ① Flywheel ② Flywheel extractor

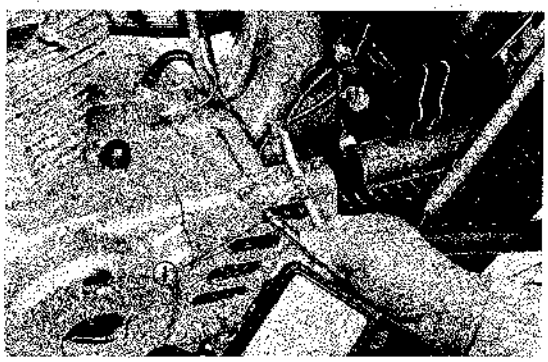


Fig. 48 ① Tester probes

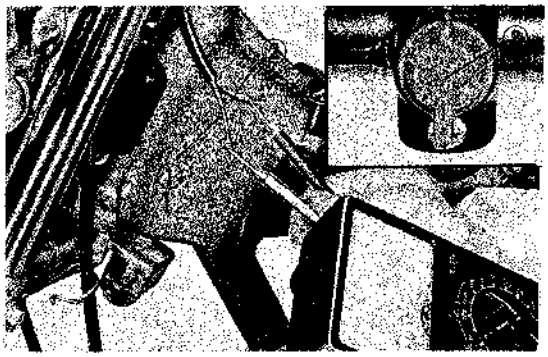


Fig. 49 ① Black/White ② Green ③ Mainswitch

A. Removal

1) Remove the two crankcase covers, front and rear, from the left side of the engine.
2) Remove the stator by loosening off the attaching bolts.
3) Remove the primary coil by loosening off the Stator mounting bolt (Fig. 47)
4) With the help of tool "Flywheel Extractor 07011-20001," remove the flywheel while lightly tapping it around with the right hand. (Fig. 48)

B. Stator Inspection

When failure to start is due to broken stator coil, this can be checked with a tester. To make this check, disconnect the stator cord, black stripes on white ground, at the wiring connector. Hold a test prod against the connector, and the other against the metal part of the stator. If continuity exists, it indicates the stator coil is not broken or discontinued.

● INSPECTION OF ELECTRICAL ACCESSORIES

1. MAIN SWITCH

If the engine fails to stop with the ignition switch in OFF, the likelihood is that the switch is internally short-circuited. The ignition switch test is made by first disconnecting the primary lead (black/white) and that of the neutral switch and then checking continuity between the leack with a tester. If continuity exists when the kill switch is turned on, it is probable that the switch is defective, calling for replacement.

TABLE OF OPTIONAL PARTS

No.	Part Name	Description	Application	Remarks
1	Rear wheel tire	1) New, wider tread tire with special tread pattern (about 10mm wider than standard specification) 2) Tire size same as standard type 3) Featuring more bite on swampy underfoot conditions or on slope in trial race	1) Chain case to be removed 2) Trial race only	Off-road use only
2	Tire gauge (psi)	1) For measuring tire pressure in pound-inch system 2) Gauge dial: 5 to 35 psi		
3	Air pump	1) Portable air pump to inflate tires to standard pressure when driving on public road after racing		
4	Air pump brackets	1) Air pump lower bracket 2) Air pump upper bracket	1) Tightened with left upper of engine hanger plate 2) Fastened with 12mm bolt along with frame body downtube	
5	Front fork stiffener	1) To improve structural rigidity of front fork for higher trial racing	**(Mounting location)** Left of bottom bridge on the bottom, and right of top bridgeon the upper, as viewed from front of motorcycle	
6	Zechin plate	1) For number or code assigned during race	1) Fastened with band to front fork stiffener	
7	Zechine band		1) Tightened to front fork stiffener with two 6mm bolts and zechine plate	
8	Direct type gear change pedal	For use in higher class trial racing	1) Directly attached to gear change pedal spindle in place of link type pedal	

MAINTENANCE SCHEDULE

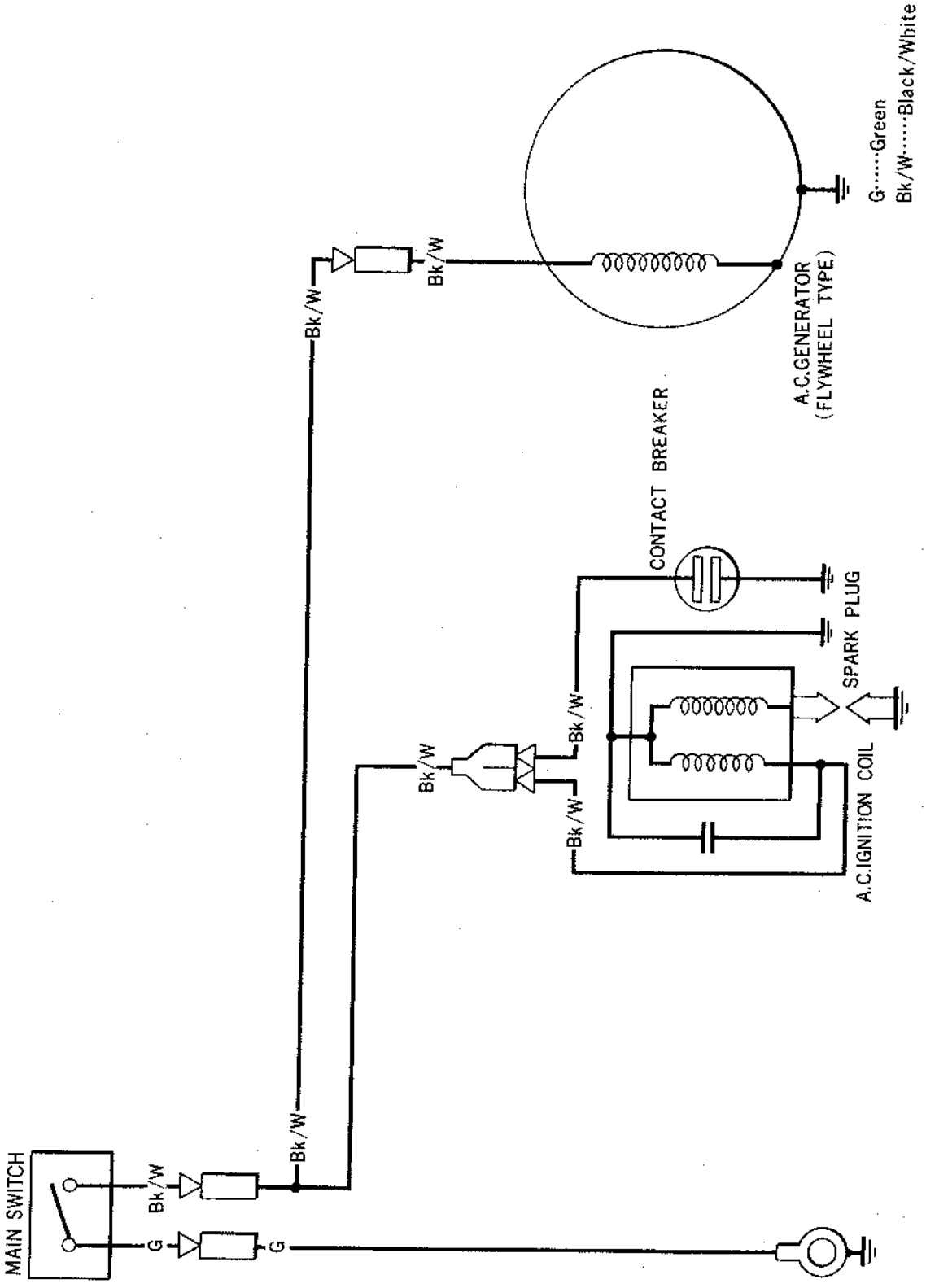
The maintenance intervals shown in the following schedule are based upon average riding conditions. Machines subjected to severe use, or ridden in unusually dusty areas, require more frequent servicing.
Items marked with* should be serviced by an authorized Honda dealer, unless the owner has proper tools and is mechanically proficient.
Other maintenance items are simple to perform and may be serviced by the owner.

INITIAL SERVICE PERIOD **FIRST WEEK OF OPERATION**	• ENGINE OIL—Change. • *CONTACT POINTS AND IGNITION TIMING—Clean, check, and adjust or replace if necessary. • *VALVE TAPPET CLEARANCE—Check and adjust if necessary. • *CARBURETOR—Check and adjust if necessary. • THROTTLE OPERATION—Inspect cable. Check and adjust free play. • *CLUTCH—Check operation and adjust if necessary.	• DRIVE CHAIN—Check, lubricate, and adjust if necessary. • BRAKE CONTROL LINKAGE—Check linkage and adjust if necessary. • TIRES—Inspect and check air pressure. • ALL NUTS, BOLTS, AND OTHER FASTENERS—Check security and tighten if necessary. • *WHEELS, RIMS, AND SPOKES—Check. Tighten spokes and true wheels if necessary.
EVERY 30 OPERATING DAYS **NOTE** **Change oil every 30 operating days or every 3 months, whichever occurs first.**	• ENGINE OIL—Change. • SPARK PLUG—Clean and adjust gap, or replace if necessary. • *CONTACT POINTS AND IGNITION TIMING—Clean, check, and adjust or replace if necessary. • *VALVE TAPPET CLEARANCE—Check and adjust if necessary. • POLYURETHANE FOAM AIR • FILTER ELEMENT—Clean and oil. Service more frequently if operated in dusty areas. • *CARBURETOR—Check and adjust if necessary. • *WHEELS, RIMS, AND SPOKES—Check. Tighten spokes and tire wheels if necessary.	• *CAM CHAIN TENSION—Adjust (only initial service). • THROTTLE OPERATION—Inspect cable. Check and adjust free play. • *CLUTCH—Check operation and adjust if necessary. • DRIVE CHAIN—Check, lubricate, and adjust if necessary. • BRAKE CONTROL LINKAGE—Check linkage and adjust if necessary. • TIRES—Inspect and check air pressure. • ALL NUTS, BOLTS, AND OTHER FASTENERS—Check security and tighten if necessary.
EVERY YEAR	• FUEL FILTER SCREEN—Clean. • FUEL LINE—Check. • FRONT FORK OIL—Drain and refill. • *OIL FILTER SCREEN—Clean. • *CENTRIFUGAL OIL FILTER—Clean. • *FRONT AND REAR SUSPENSION—Check operation. • *STEERING HEAD BEARINGS—Adjust. • *BRAKE SHOES—Inspect and replace if worn. • *CAM CHAIN TENSION—Adjust.	

SPECIFICATIONS

	Item		English	Metric
Dimension	Overall length		78.5in.	1,995mm
	Overall width		33.1in.	840mm
	Overall height		43.1in.	1,095mm
	Wheel base		50.4in.	1,280mm
	Seat height		30.7in.	780mm
	Foot peg height		13.2in.	335mm
	Ground clearance		10.2in.	260mm
	Dry weight		194lbs.	88kg
Frame	Type		Semi double cradle	
	F. suspension, travel		Telescopic fork, travel 6.0in. (152mm)	
	R. suspension, travel		Swing arm, travel 3.7in. (94mm)	
	F. tire size, pressure		2.75–21 (4PR), Semi-Knobby, tire air presure 1.5kg/cm² 21psi	
	R. tire size, pressure		4.00–18 (4PR), Semi-Knobby, tire air presure 1.5kg/cm² 21psi	
	F. brake, lining area		Internal expanding shoes, swept area 13.4sq·in (86.4 sq-cm)	
	R. brake, lining area		Internal expanding shoes, swept area 13.4sq·in (86.4 sq-cm)	
	Fuel capacity		1.2 US gal.	4.5 lit.
	Fuel reserve capacity		0.1 US gal	0.5 lit.
	Caster angle		61° 30'	
	Trail length		4.1in.	105mm
Engine	Type		Air cooled, 4-stroke OHC engine	
	Cylinder arrangement		Single cylinder 15° inclined from vertical	
	Bore and stroke		2.204×1.949in.	56.0×49.5mm
	Displacement		7.44 cu-in	122 cc
	Compression ratio		8.0 : 1	
	Valve train		Chain driven over head camshaft	
	Maximum horsepower		8.0 BHP/8,000 rpm	
	Maximum torque		5.55 lb-ft/4,000rpm	0.83 kg-m/4,000rpm
	Oil capacity		1.1 US qt.	1.0 lit.
	Lubrication system		Forced and wet sump	
	Cylinder head compression pressure		12 kg/sq-cm at 1,000 rpm	
	Intake valve	Opens	BTDC 0°	
		Closes	ABDC 30°	
	Exhaust valve	Opens	BBDC 35°	
		Closes	ATDC 0°	
	Valve tappet clearance		0.0002 in.	0.05 mm
	Idle speed		1,300 rpm	
Drive train	Clutch		Wet, multi plates	
	Transmission		5-speed constant mesh	
	Primary reduction		4.055	
	Gear ratio I		2.769	
	Gear ratio II		2.125	
	Gear ratio III		1.578	
	Gear ratio IV		1.000	
	Gear ratio V		0.724	
	Final reduction		4.000, drive sproket 15T, driven sproket 60T	
	Gear shift pattern		Left foot operated return system	
Electrical	Ignition		Flywheel magneto	
	Starting system		Kick starter	
	Alternator		A. C. generator	
	Spark plug		NGK D 8ES–L or ND X 24ES	

TL 125 WIRING DIAGRAM



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