KAWASAKI

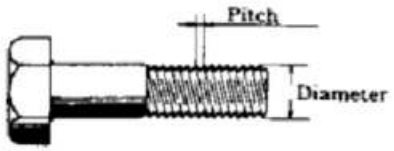
PARTS CATALOGUE



FOREWORD

KAWASAKI has decided to accept the ISO (International Standardization Organization) RECOMMENDATIONS on screw threads of bolts and nuts, and ISO STANDARD is applied on this KAWASAKI 900 Model Z 1

1. The screw thread pitch will be altered in the bolts, nuts and screws of 3, 4, 5 and 12 m/m diameters as follows.



Diameter (m/m)	Pitch (m/m)	
	Old	ISO
3	0.60	0.50
4	0.75	0.70
5	0.90	0.80
12	1.50	1.25

Properly pay attention when you begin work since some of ISO parts have no interchangeability with old standard parts in case of being the same outside diameter.

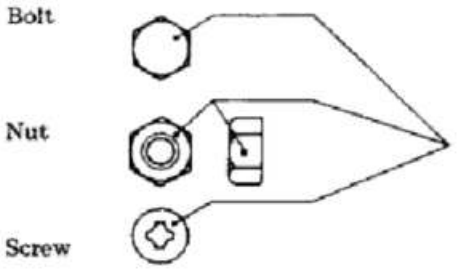
The pitches of the screw, bolt and nut of 6, 8, 10, 14 and more diameters are unaltered.

2. Parts Number of standard bolts, nuts and screws.

Example

Old	ISO
220B0518	220B0518A
113G1236	113G1236A

3. ISO identification



20, Sep 1972

KAWASAKI HEAVY INDUSTRIES, LTD.
Motorcycle Division
1-1, Kawasaki-cho, Akashi, Hyogo Pref. Japan
No. 99997-603©

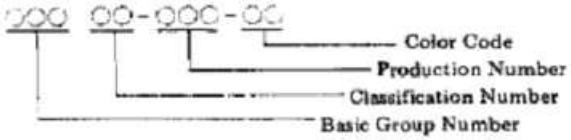
PARTS LIST INTRODUCTION

This parts catalogue lists parts and sub-assemblies provided as spare parts for the KAWASAKI 900 Z 1

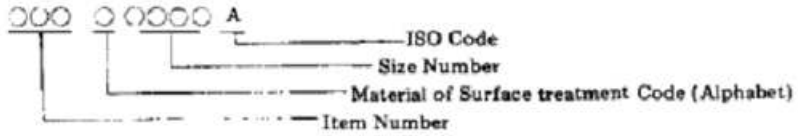
When it becomes necessary to replace parts, always use KAWASAKI GENUIN PARTS which have passed strict inspection which guaranties quality and performance.

1. COMPOSITION OF THE PART NUMBER

1-1 New Part Number



1-2 Standard Hardwares Number



2. ABBREVIATIONS

1. WHEN EXH USE P/No. _____

   Abbreviated from the phrase "When exhausted, use P/No.____" which indicates that the new parts should be used for replacement, but old parts in stock may be used until exhausted.

2. USE P/No.____UNTL EXH

   Abbreviated from the phrase "Use P/No._____until exhausted" which indicates old part can be used replacement until supplies are exhausted.

3. E/No.____and Below. E/No.____ and Above.

   These are applied to the part requested to use only for engines having the serial number _____and below (or above).

4. "AR" indicates the part is to be used "as required" It used mainly for bulk items such as liquid gasket.
5. "ALT" indicates the part may be used as "alternate", if another part called for that location is not available.

6. STD	Standard	T	Teeth	t	Thickness
Ass'y	Assembly	PR	Ply Rating	N.P.	Not Procurable
Ref.	Reference	Hex.	Hexagonal	I.D.	Inside Diameter
L.H.	Left Hand	L	Length	O.D.	Outside Diameter
R.H.	Right Hand	d	Diameter	A.R.	As Required
ALT.	Alternate	N.A.	Not Available	C.A.	Cut Away
				W	Width

3. HOW TO ORDER PARTS

Always without fail include three items exactly as listed in this Part Catalogue in your parts order;

(1) type and model of motorcycle

(2) Color Code

Specify the color using color code and name without fail for ordering of painted parts.

Example: 51001-077-96 Fuel Tank C·Brown

(3) Part Name

Part not shown disassembled in the illustrations of this Parts Catalogue are not sold separately; only the complete units or next higher assemblies illustrated, are supplied as spare parts.

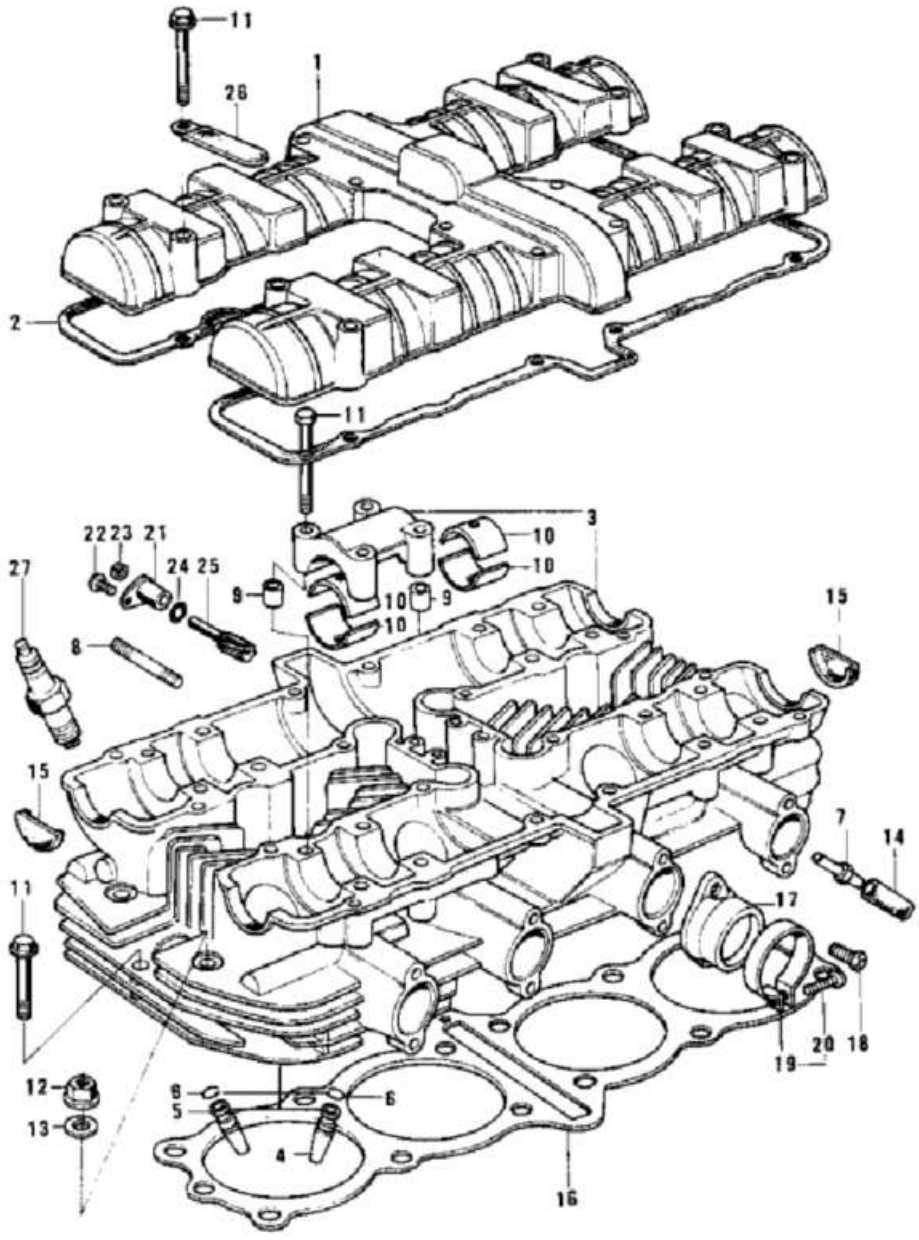
Please be advised to order the parts in typescript instead of hand-writing to avoid the mistake expected.

KAWASAKI 900 : Z1

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1-1. Cylinder Head for E/No 002.200 and below



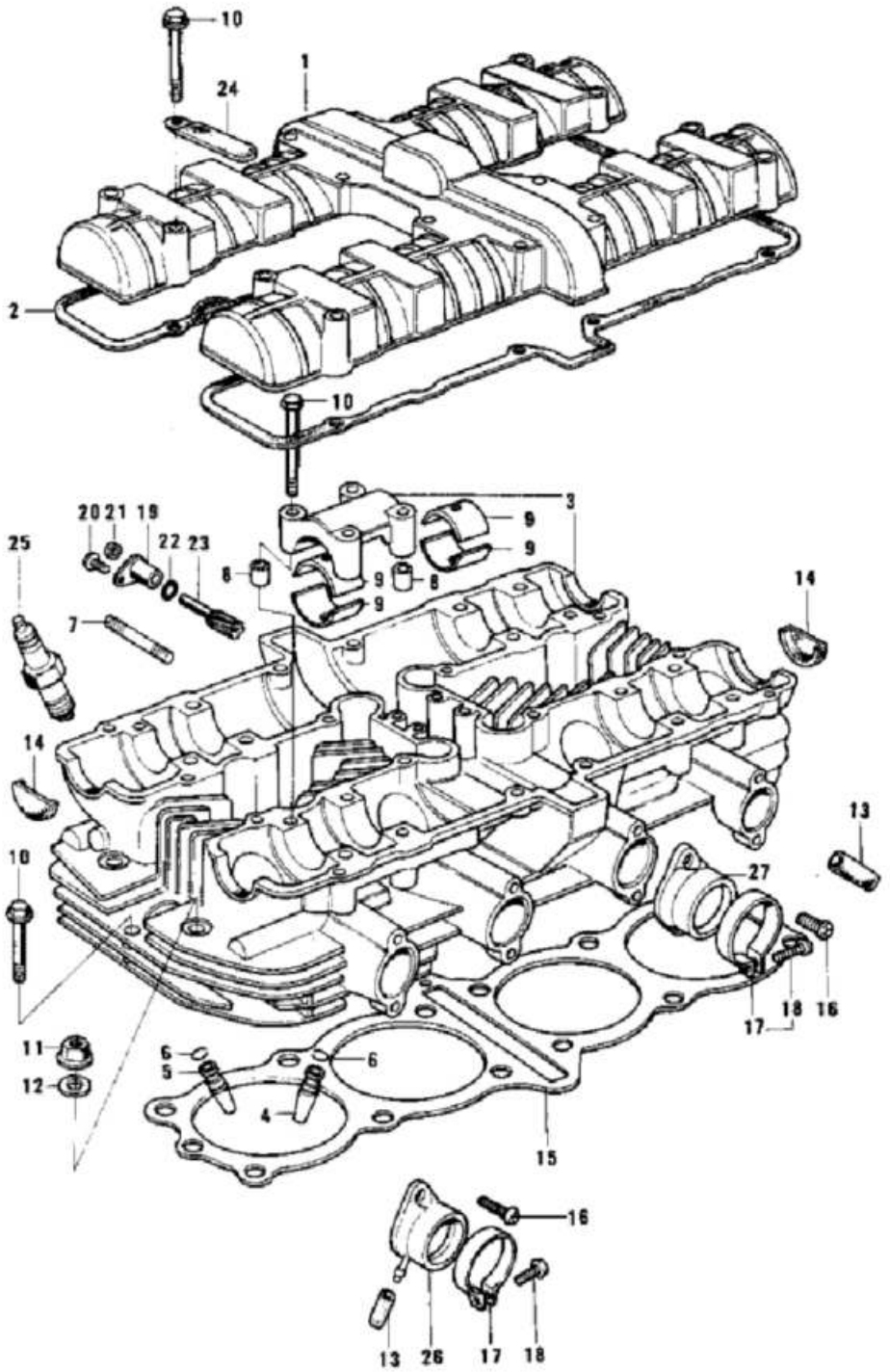
*Rev: Nov. 30 1972

1-1. Cylinder Head for E/No 002.200 and below

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	11022-004	COVER, cylinder head	1	
2	11023-006	GASKET, cylinder head cover	1	
*3	11002-011	CYLNDER HEAD WHN EXH USE 11002-012	(1)	
	11002-012	CYLINDER HEAD	1	
4	12006-010	GUIDE, inlet valve	4	
5	12006-011	GUIDE, exhaust valve	4	
6	92036-020	CIRCLIP, valve guide	8	
7	92005-005	NIPPLE	4	
8	92004-049	STUD, 6 x 30	8	
9	92042-007	PIN, dowel	8	
10	13034-030	BEARING, cam shaft	16	
11	92003-092	BOLT, hex head, 6 x 45	35	
12	92015-053	NUT, cylinder head	12	
13	92022-215	WASHER, plain, 10 m/m	12	
14	92068-006	PLUG	4	
15	92066-017	PLUG, cylinder head cover	4	
16	11004-052	GASKET, cylinder head	1	
17	16065-013	HOLDER, carburetor	4	
18	220B0618	SCREW, pan head, 6 x 18	8	
19	92123-001	CLAMP, carburetor holder	4	
20	220B0520A	SCREW, pan head, 5 x 20	4	
21	92087-006	GUIDE, tachometer cable	1	
22	220B0612	SCREW, pan head, 6 x 12	1	
23	92050-050	OIL SEAL, S06135	1	
*24	670B1510	"O" RING, 10m/m	1	
25	13223-006	GEAR, tachometer	1	
26	21126-007	CLAMP, ignition cord	4	
27	92070-037	SPARK PLUG	4	NGK B-8ES

*Rev: Nov. 30 1972

1-2. Cylinder Head for E/No 002,201 and above



*Rev: Nov. 30 1972

1-2. Cylinder Head for E/No 002,201 and above

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	11022-004	COVER, cylinder head	1	
2	11023-006	GASKET, cylinder head cover	1	
3	11002-012	CYLINDER HEAD	1	
4	12006-010	GUIDE, inlet valve	4	
5	12006-011	GUIDE, exhaust valve	4	
6	92036-020	CIRCLIP, valve guide	8	
7	92004-049	STUD, 6 x 30	8	
8	92042-007	PIN, dowel	8	
9	13034-030	BEARING, cam shaft	16	
10	92003-092	BOLT, hex head, 6 x 45	35	
11	92015-053	NUT, cylinder head	12	
12	92022-215	WASHER, plain, 10 m/m	12	
13	92068-006	PLUG	4	
14	92066-017	PLUG, cylinder head cover	4	
15	11004-052	GASKET, cylinder head	1	
16	220B0618	SCREW, pan head, 6 x 18	8	
17	92123-001	CLAMP, carburetor holder	4	
18	220B0520A	SCREW, pan head, 5 x 20	4	
19	92087-006	GUIDE, tachometer cable	1	
20	220B0612	SCREW, pan head, 6 x 12	1	
21	92050-050	OIL SEAL, S06135	1	
22	670B1510	"O" RING, 10m/m	1	
23	13223-006	GEAR, tachometer	1	
24	21126-007	CLAMP, ignition cord	4	
25	92070-037	SPARK PLUG	4	NGK B-8ES
26	16065-022	HOLDER, Carburetor, R.H.	2	
27	16065-023	HOLDER, Carburetor, L.H.	2	

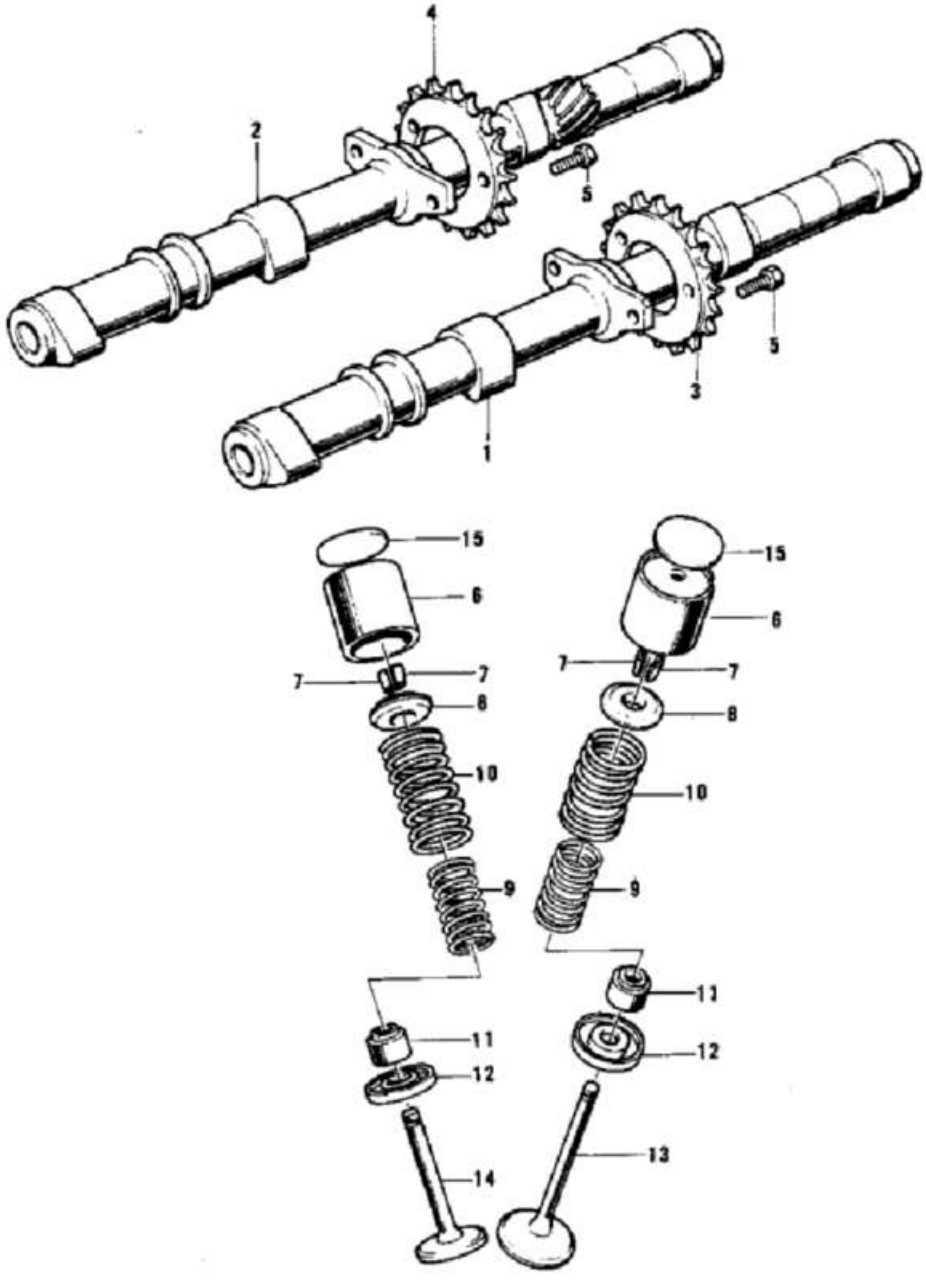
*Rev: Nov. 30 1972

2. Cam Shaft, Valve

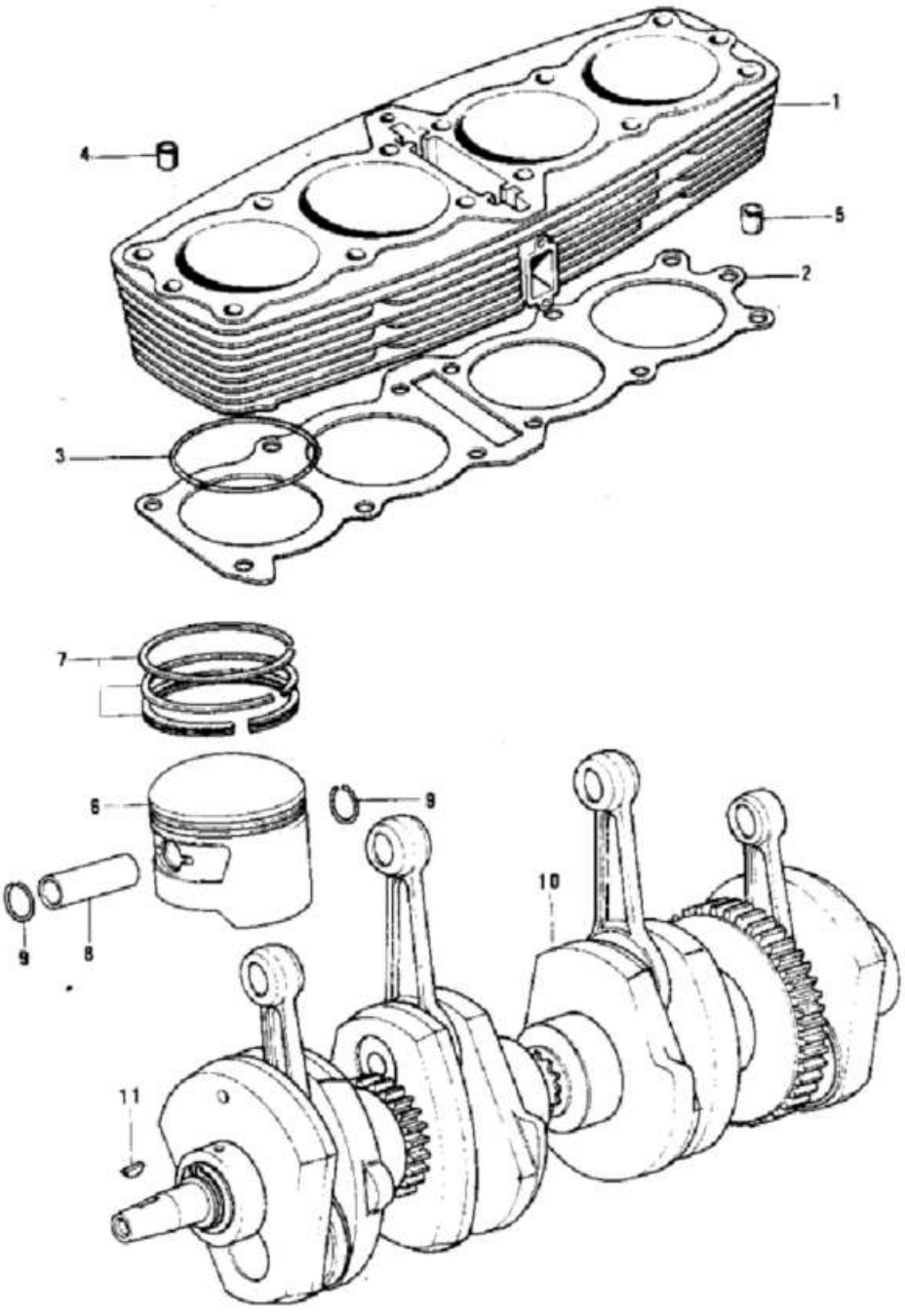
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	12044-004	CAM SHAFT, inlet	1	
2	12044-005	CAM SHAFT, exhaust	1	
3	12046-001	SPROCKET, inlet cam shaft	1	
4	12046-002	SPROCKET, exhaust cam shaft	1	
5	110G0610	BOLT, hex head, 6 x 10	6	
6	12032-004	TAPPET	8	
7	12011-002	COLLAR, valve spring	16	
8	12009-005	RETAINER, valve spring	8	
9	12007-011	SPRING, inner valve	8	
10	12007-012	SPRING, outer valve	8	
11	92049-016	OIL SEAL, RV371295	8	
12	12010-004	SEAT, valve spring	8	
13	12004-012	VALVE, inlet	4	
14	12005-005	VALVE, exhaust	4	
15	12037-001	SHIM, tappet 2.00 t	AR	
	12037-002	SHIM, tappet 2.05 t	AR	
	12037-003	SHIM, tappet 2.10 t	AR	
	12037-004	SHIM, tappet 2.15 t	AR	
	12037-005	SHIM, tappet 2.20 t	AR	
	12037-006	SHIM, tappet 2.25 t	AR	
	12037-007	SHIM, tappet 2.30 t	AR	
	12037-008	SHIM, tappet 2.35 t	AR	
	12037-009	SHIM, tappet 2.40 t	AR	
	12037-010	SHIM, tappet 2.45 t	AR	
	12037-011	SHIM, tappet 2.50 t	AR	
	12037-012	SHIM, tappet 2.55 t	AR	
	12037-013	SHIM, tappet 2.60 t	AR	
	12037-014	SHIM, tappet 2.65 t	AR	
	12037-015	SHIM, tappet 2.70 t	AR	
	12037-016	SHIM, tappet 2.75 t	AR	
	12037-017	SHIM, tappet 2.80 t	AR	
	12037-018	SHIM, tappet 2.85 t	AR	
	12037-019	SHIM, tappet 2.90 t	AR	
	12037-020	SHIM, tappet 2.95 t	AR	
	12037-021	SHIM, tappet 3.00 t	AR	
	*12037-022	SHIM, tappet 3.05 t	AR	
	*12037-023	SHIM, tappet 3.10 t	AR	
	*12037-024	SHIM, tappet 3.15 t	AR	
	*12037-025	SHIM, tappet 3.20 t	AR	

*Rev: Nov. 30 1972

2. Cam Shaft, Valve



3. Cylinder, Piston, Crankshaft



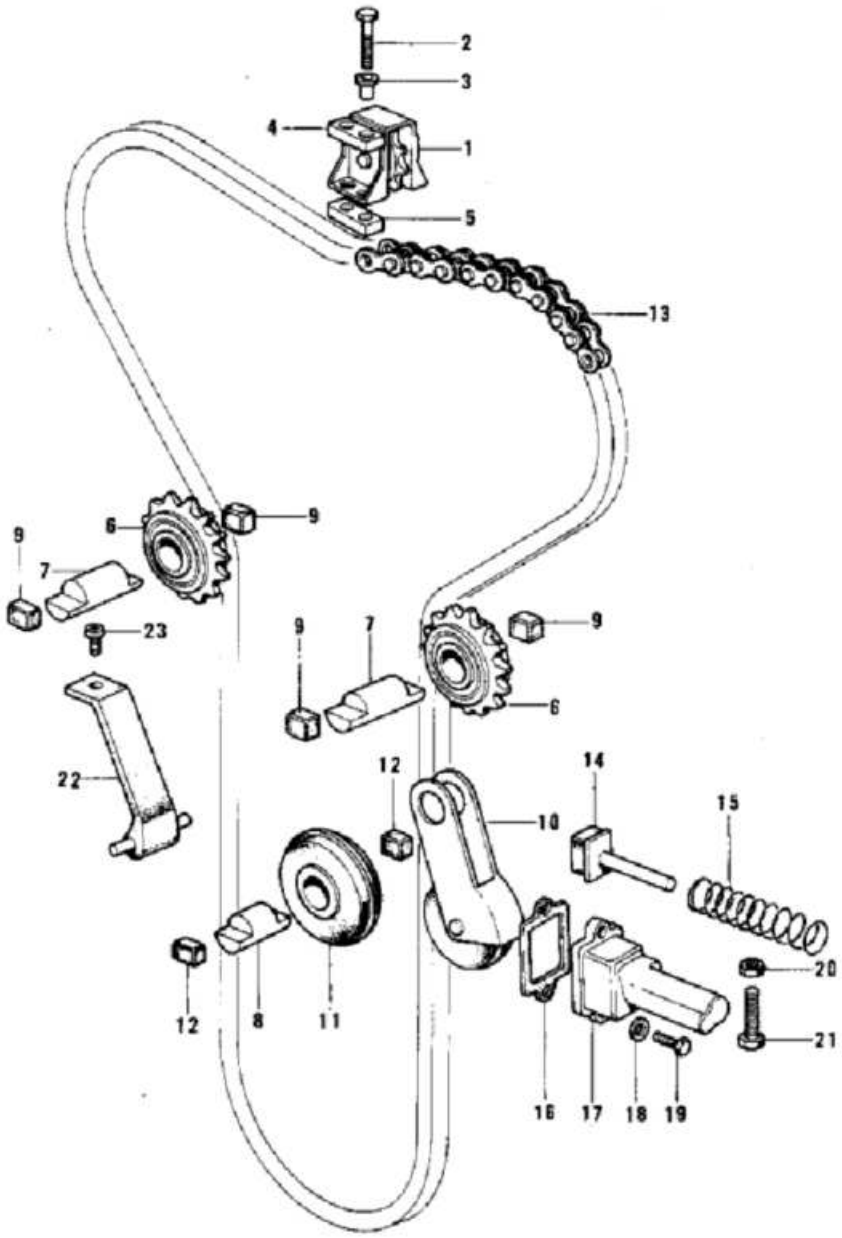
*Rev. 30 Nov. 1972

3. Cylinder, Piston, Crankshaft

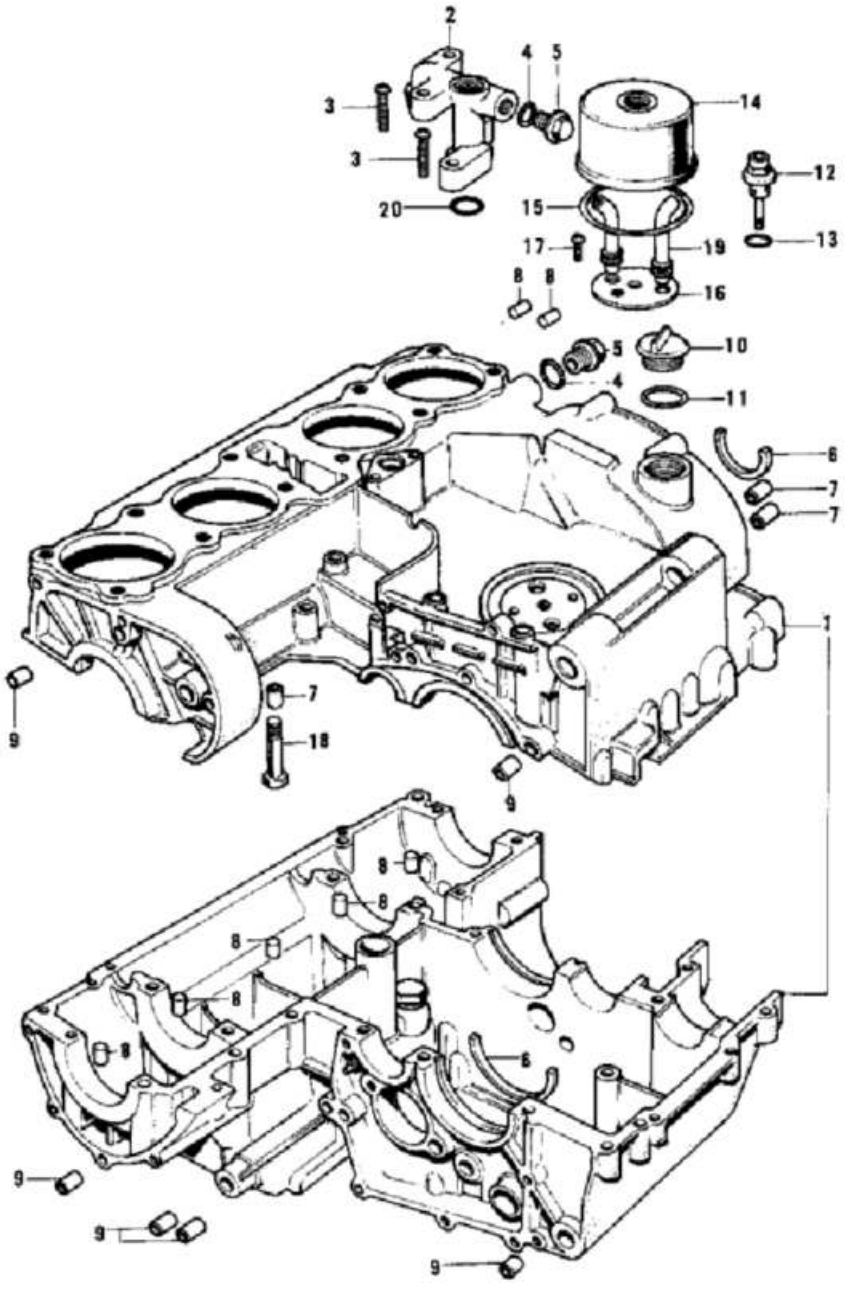
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	11006-013	CYLINDER	1	
2	11009-030	GASKET, cylinder base	1	
3	92055-054	"O" RING, 73 m/m	4	
4	552A1014	PIN, dowel, 10 x 14	2	
5	92042-028	PIN, dowel	2	
6	13001-054	PISTON, STD	4	
	13029-058	PISTON, 0.50		
	13027-056	PISTON, 1.00		
7	13008-038	RING SET, STD	4	
	13025-046	RING SET, 0.50		
	13024-046	RING SET, 1.00		
8	13002-022	PIN, piston	4	
9	92036-021	CIRCLIP, piston pin	8	
10	13031-043	CRANK SHAFT ASSY	1	
11	92038-001	KEY, woodruff	1	

4. Cam Chain, Tensioner

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	12057-001	IDLER ASSY, cam chain	1	
2	110G0635	BOLT, hex head, 6 x 35	4	
3	92027-155	COLLAR, idler	4	
4	92075-119	RUBBER, idler	2	
5	92075-120	RUBBER, idler	2	
6	12057-002	IDLER ASSY, cam chain	2	
7	12052-002	SHAFT, guide roller	2	
8	12052-003	SHAFT	1	
9	92075-122	RUBBER, guide roller	4	
10	12048-001	TENSIONER ASSY, cam chain	1	
11	12055-002	ROLLER, cam chain guide	1	
12	92075-123	RUBBER, guide roller	2	
13	21070-003	CHAIN, cam shaft	1	
14	12054-001	ROD ASSY, push	1	
15	92081-107	SPRING, tensioner	1	
16	12056-001	GASKET, tensioner holder	1	
17	12047-001	HOLDER, cam chain tensioner	1	
18	410B0600	WASHER, plain, 6 m/m	2	
19	110B0620	BOLT, hex head, 6 x 20	2	
20	310B0600	NUT, 6 m/m	1	
21	92003-093	BOLT, tensioner adjusting	1	
22	12053-001	GUIDE, cam chain	1	
23	220B0610	SCREW, pan head, 6 x 10	1	


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5. Crank Case



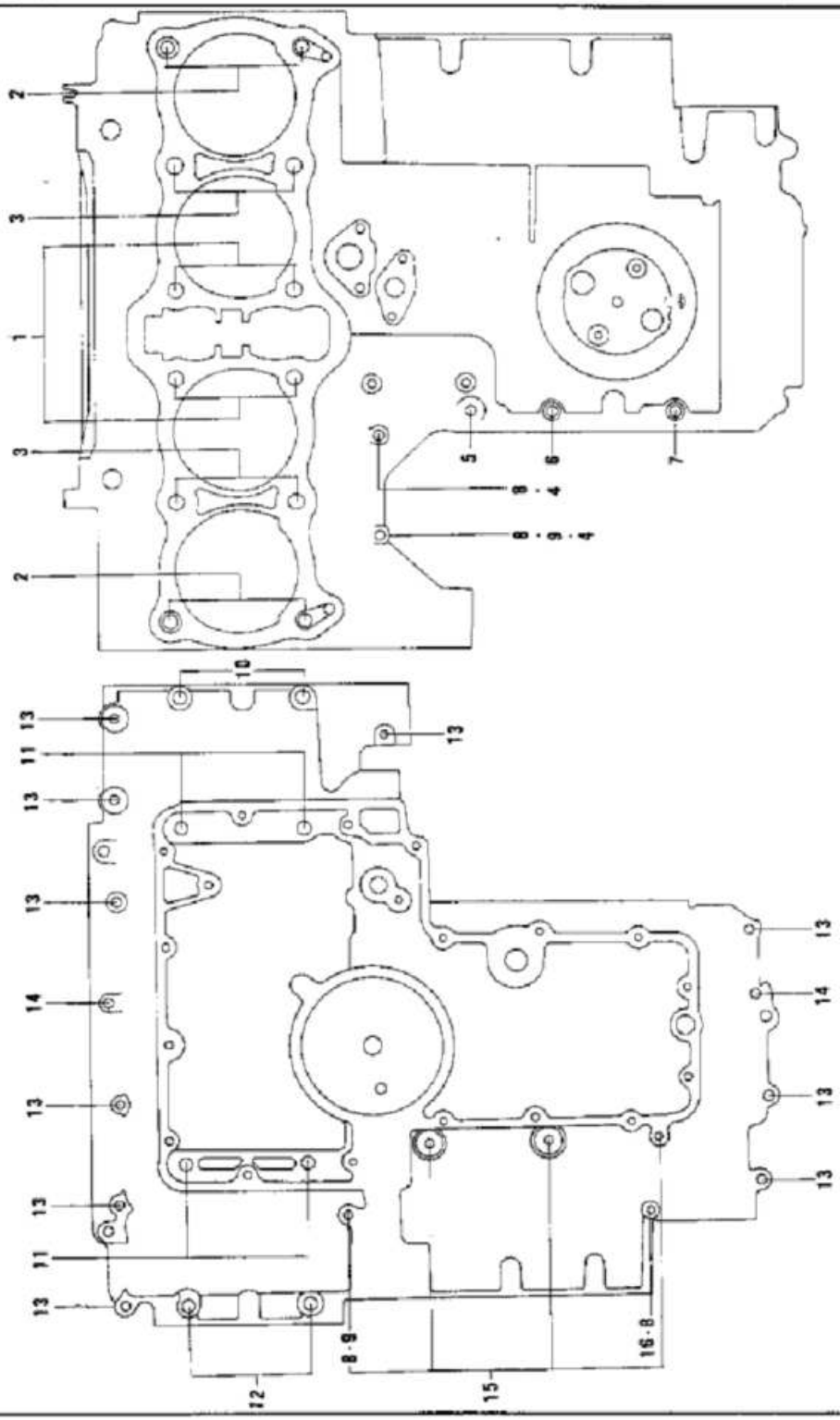
5. Crank Case

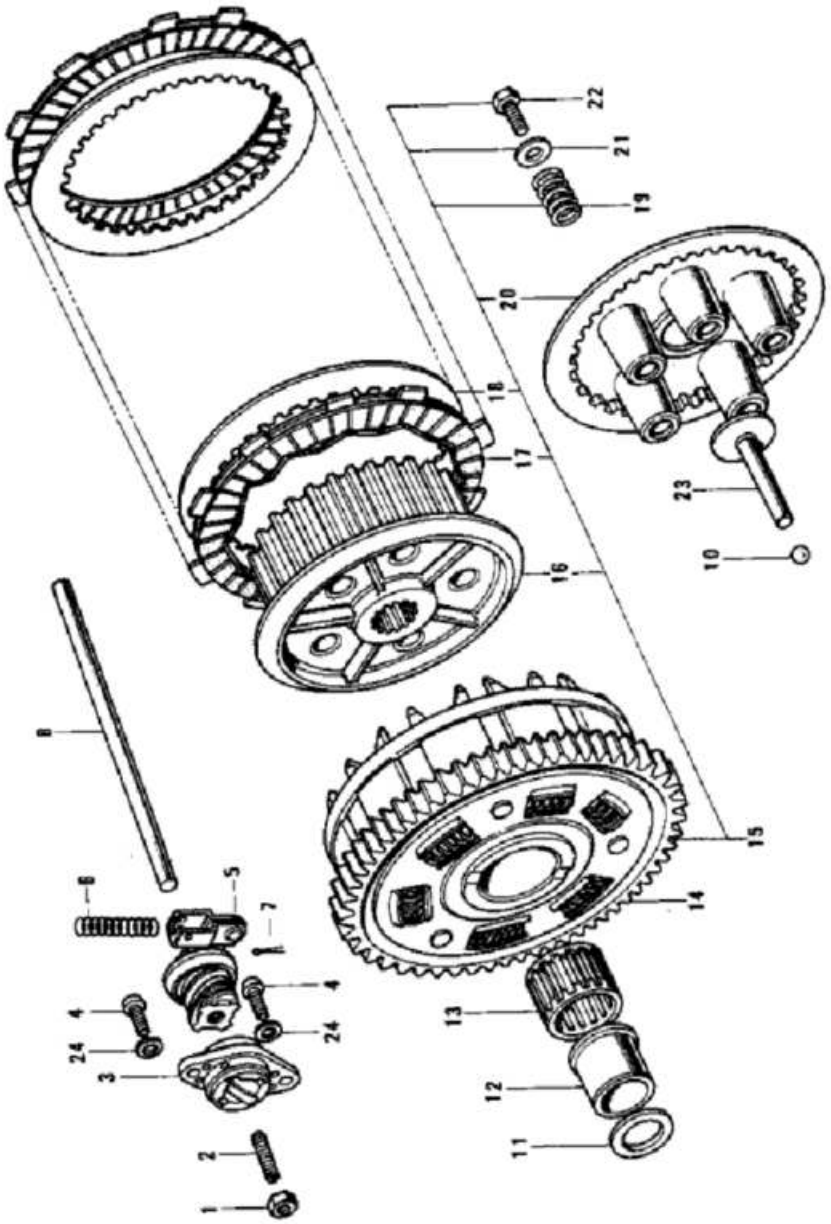
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	14001-052	CRANK CASE SET	1	
2	16109-003	PIPE	1	
3	220B0635	SCREW, pan head, 6 x 35	4	
4	670B2015	"O" RING, 15 m/m	2	
5	92066-021	PLUG	2	
6	14013-001	RING, bearing set, 62 m/m	2	
7	552A1014	PIN, dowel, 10 x 14	4	
8	610A0614	PIN, dowel, 6 x 14	8	
9	92042-007	PIN, dowel	6	
10	16115-013	PLUG, oil filler	1	
11	92055-049	"O" RING	1	
12	92003-098	BOLT, breather	1	
13	670B2016	"O" RING, 16 m/m	1	
14	14070-003	BODY, breather	1	
15	92055-052	"O" RING, breather body	1	
16	14068-003	PLATE, breather	1	
17	220B0618	SCREW, pan head, 6 x 18	2	
18	92003-107	BOLT, hex head, 8 x 72	4	
19	92059-081	TUBE	2	
20	670B2018	"O" RING, 18 m/m	2	

6. Crank Case Bolt & Stud Pattern

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	92004-045	STUD, 10 x 192	4	
2	92004-046	STUD, 10 x 184	4	
3	92004-047	STUD, 10 x 158	4	
4	92003-109	BOLT, hex head, 6 x 41	2	
5	92003-110	BOLT, hex head, 6 x 54	1	
6	92003-111	BOLT, hex head, 6 x 99	1	
7	92003-113	BOLT, hex head, 6 x 116	1	
8	21126-007	CLAMP, wiring harness	2	
9	410B0600	WAHSER, plain, 6 m/m	1	
10	92003-106	BOLT, hex head, 8 x 95	2	
11	92003-107	BOLT, hex head, 8 x 72	4	
12	92003-108	BOLT, hex head, 8 x 81	2	
13	92003-109	BOLT, hex head, 6 x 41	10	
14	92003-110	BOLT, hex head, 6 x 54	2	
15	92003-112	BOLT, hex head, 6 x 94	4	
16	92003-114	BOLT, hex head, 6 x 72	1	

6. Crank Case Bolt & Stud Pattern




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7. Clutch

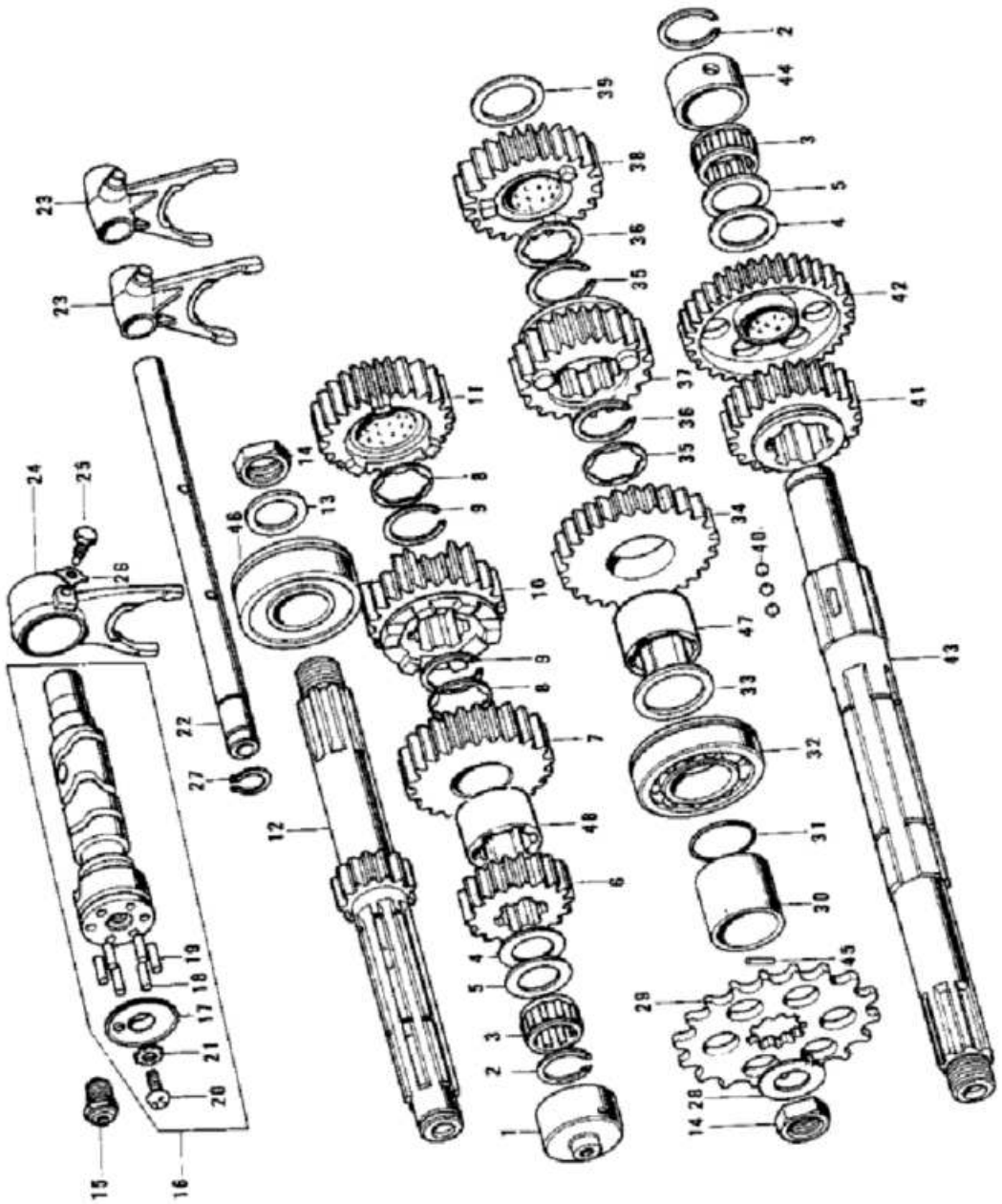
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	315B0800	NUT, 8 m/m	1	
2	92014-014	SCREW, slotted, 8 x 25	1	
3	13102-013	INNER, clutch relrease	1	
4	220B0616	SCREW, pan head, 6 x 16	2	
5	13118-007	OUTER, clutch release	1	
6	92081-069	SPRING, clutch release	1	
7	550D1615	PIN, cotter, 1.6 x 15	1	
8	13116-021	ROD, clutch push	1	
9	670B1507	"O" RING, 7 m/m	1	
10	600A1200	BALL, steel, 3/8"	1	
11	92026-022	WASHER, clutch thrust	1	
*12	92028-127	BUSHING, clutch WHN EXH USE 92028-135	(1)	
	92028-135	BUSHING, clutch	1	
13	92046-028	NEEDLE BEARING, clutch	1	KTV323723
14	13095-036	HOUSING, clutch	1	
15	13081-045	CLUTCH ASSY	1	
16	13087-031	HUB, clutch	1	
17	13088-030	PLATE, clutch friction	8	
18	13089-022	PLATE, clutch steel	7	
19	92081-105	SPRING, clutch	5	
20	13187-006	PLATE, clutch spring	1	
21	13091-011	HOLDER, clutch psring	5	
22	116B0618	BOLT, hex head, 6 x 18	5	
23	13116-022	PUSHER, clutch spring plate	1	
24	411B0600	WASHER, plain, 6 m/m	2	

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8. Transmission Gears (1/2)

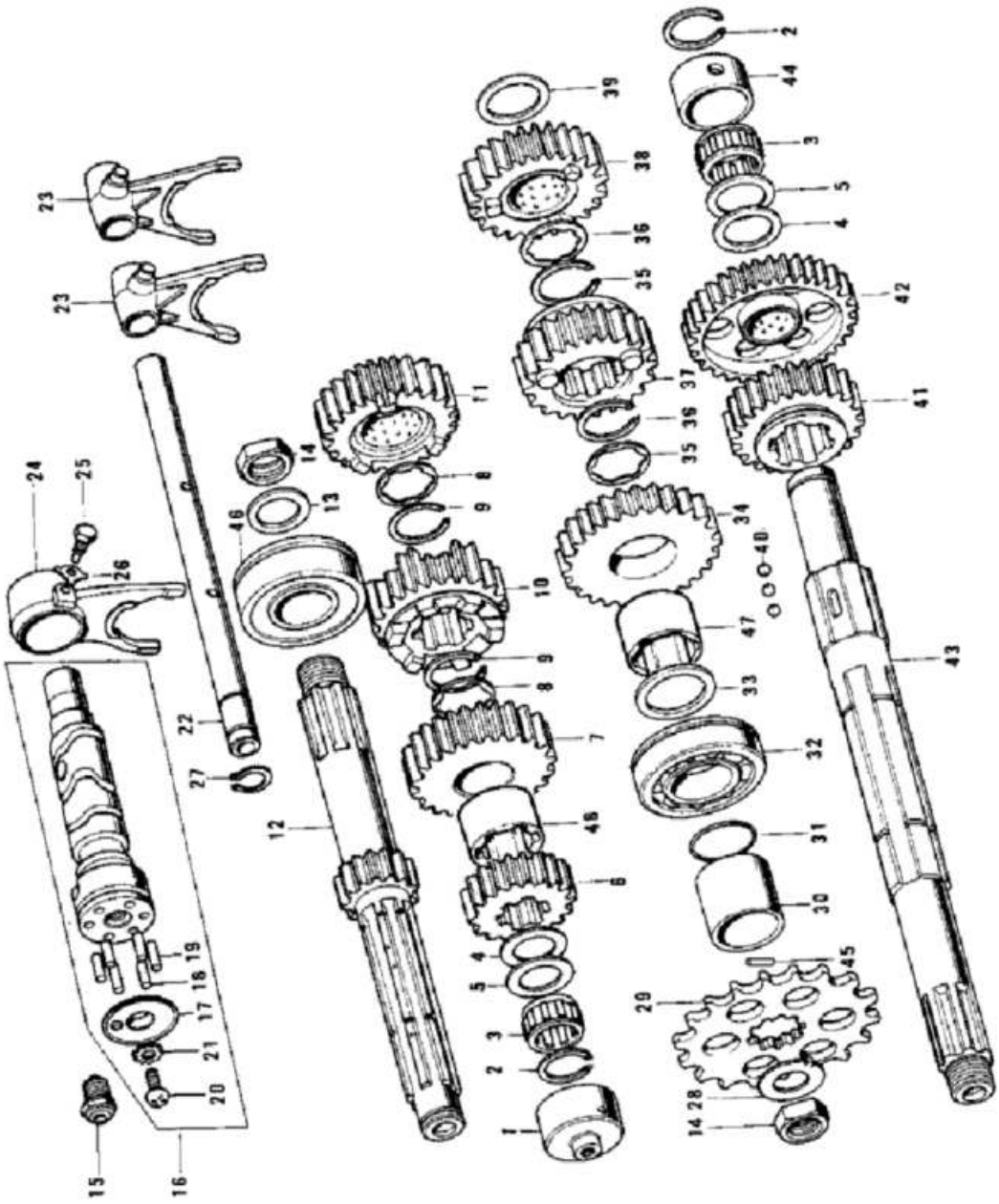
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	92028-122	BUSHING, drive shaft	1	
2	92033-025	CIRCLIP, drive shaft	2	
3	92046-031	NEEDLE BEARING PK223013.8	2	
4	92022-211	WASHER, thrust	2	1.0t
5	92022-212	WASHER, thrust	2	1.6t
	92022-213	WASHER, thrust	2	1.2t
6	13130-032	2ND GEAR, drive shaft	1	16T
7	13136-042	TOP GEAR, drive shaft	1	23T
8	92024-042	WASHER, thrust	2	1.5t
9	480J2800	CIRCLIP, 28 m/m	2	
10	13132-030	3RD GEAR, drive shaft	1	21T
11	13134-016	4TH GEAR, drive shaft	1	21T
12	13127-042	SHAFT, drive	1	12T
13	92125-002	WASHER	1	3.0t
14	92016-028	NUT, 20 m/m	2	
15	13151-018	SWITCH, neutral indicator	1	
16	13239-010	DRUM ASSY, gear change	1	
17	13142-013	PLATE, change drum pin	1	
18	92042-020	PIN, change drum	1	L=17.8 mm
19	92042-014	PIN, change drum	5	L=15.8 mm
20	220B0612	SCREW pan head, 6 x 12	1	
21	464G0600	WASHER, lock, 6 m/m	1	
22	13209-011	ROD, shift	1	
23	13140-045	FORK, selector	2	
24	13140-046	FORK, selector	1	
25	92043-016	PIN, selector fork	1	
26	92031-001	WASHER, lock	1	
27	480J1200	CIRCLIP, 12 m/m	1	
28	92024-044	WASHER, lock, 20 m/m	1	
29	13144-046	ENGINE SPROCKET	1	15T
30	92027-152	COLLAR, engine sprocket	1	
31	92055-035	"O" RING, output shaft	1	
32	92045-021	BALL BEARING	1	BL305
33	92022-210	WASHER, thrust	1	
34	13131-038	2ND GEAR, output shaft	1	35T

8. Transmission Gears (1/2)



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8. Transmission Gears (2/2)



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8. Transmission Gears (2/2)

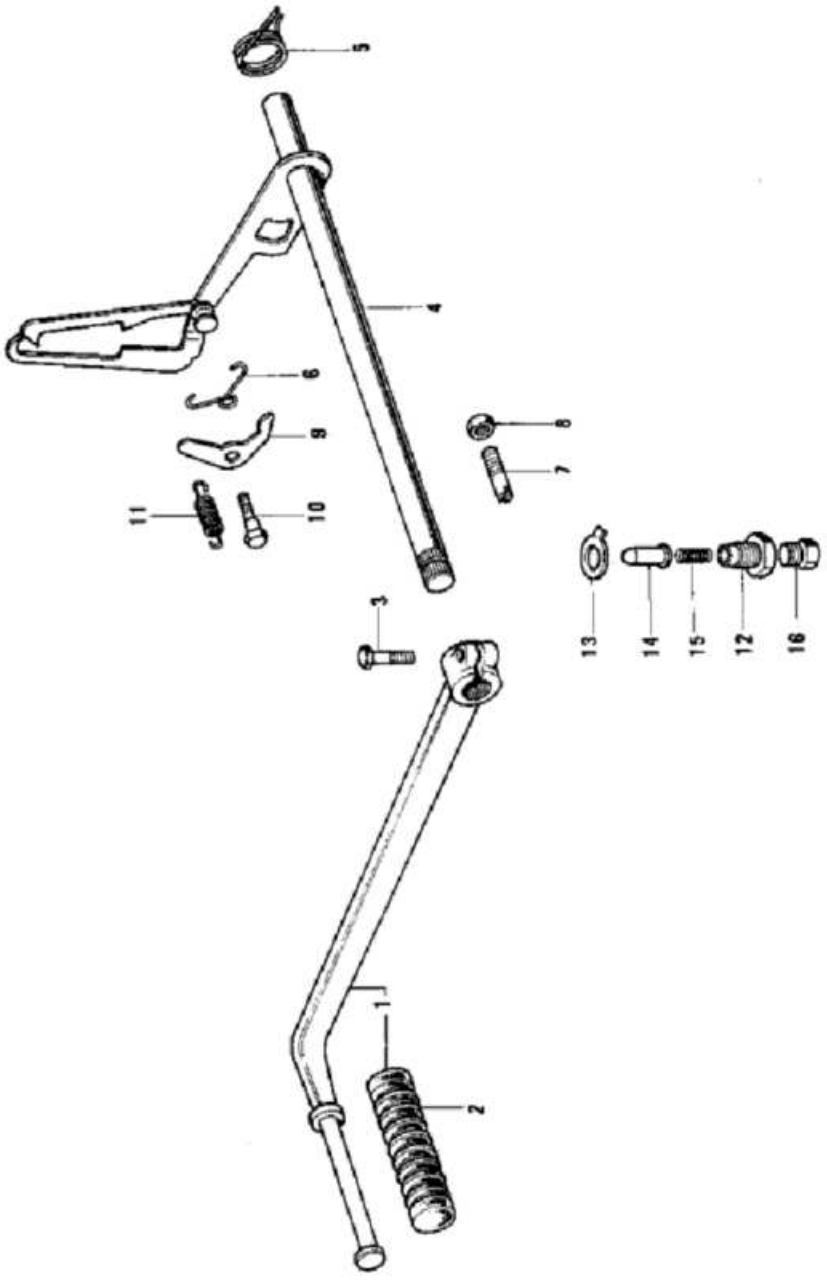
Ref. No.	Part No.	Part Name	Quantity	Remarks
35	92024-043	WASHER, thrust	2	
36	480J3000	CIRCLIP, 30 m/m	2	
37	13137-025	TOP GEAR, output shaft	1	28T
38	13133-031	3RD GEAR, output shaft	1	35T
39	92022-209	WASHER, thrust	1	
40	600A0600	BALL, steel, 3/16"	3	
41	13135-020	4TH GEAR, output shaft	1	29T
42	13129-046	LOW GEAR, output shaft	1	38T
43	13128-037	SHAFT, output	1	
44	92028-123	BUSHING, output shaft	1	
45	92043-089	PIN	1	
46	92045-022	BEARING, ball, #5305NB	1	
*47	92028-117	BUSHING, 2nd gear	1	
*48	92028-118	BUSHING, top gear	1	

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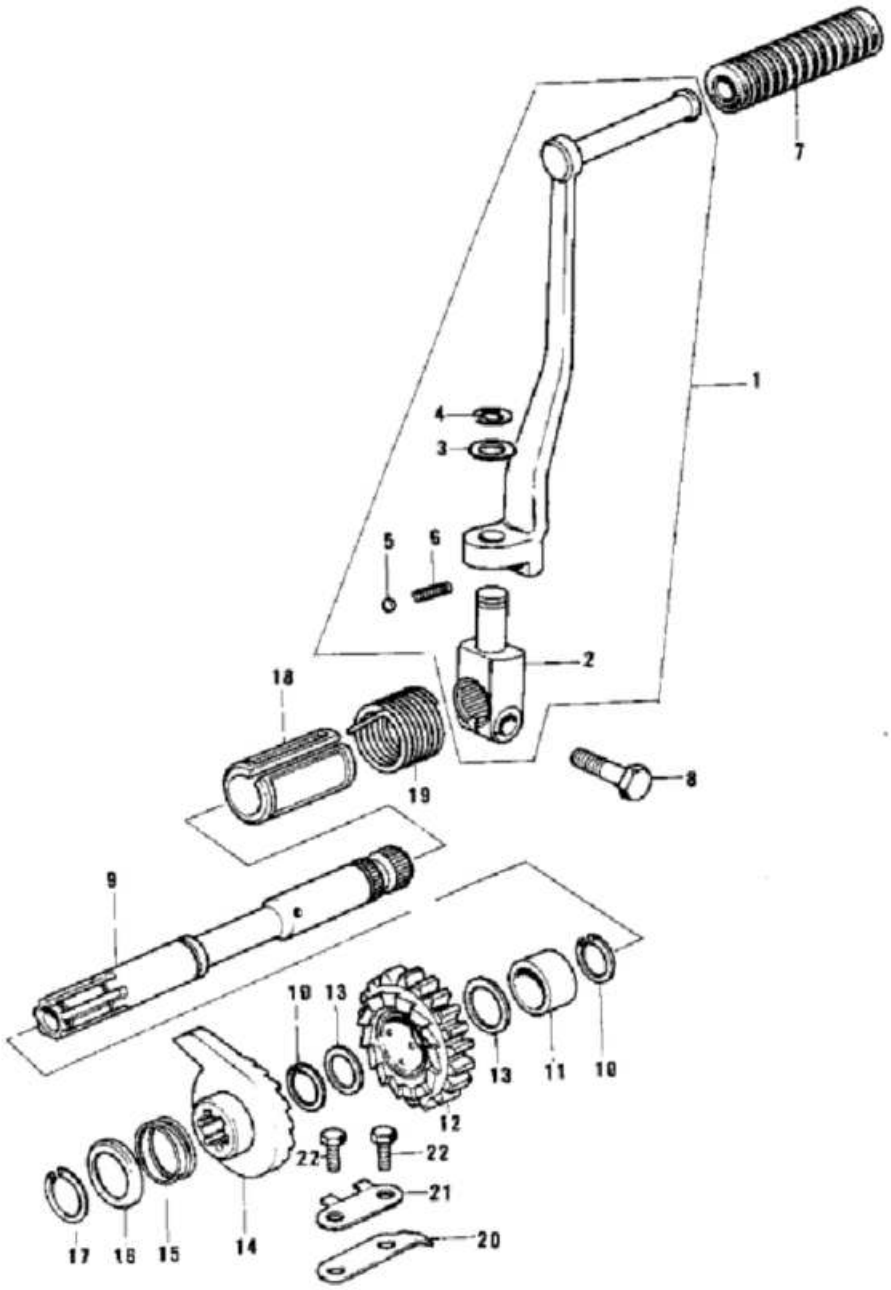
9. Gear Change Mechanism

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	13242-006	PEDAL ASSY, gear change	1	
2	13157-004	RUBBER, change pedal	1	
3	110N0620	BOLT, hex head, 6 x 20	1	
4	13161-029	LEVER ASSY, gear change	1	
5	92083-021	SPRING, change pedal return	1	
6	92083-018	SPRING, change lever	1	
7	92043-058	PIN, change drum return spring	1	
8	312B0800	NUT, 8 m/m	1	
9	13168-024	LEVER, change drum	1	
10	92001-012	BOLT, change drum lever	1	
11	92081-051	SPRING, change drum lever	1	
12	92001-112	BOLT, change drum positioning	1	
13	92024-047	WASHER, lock	1	
14	92043-085	PIN	1	
15	92081-106	SPRING, change drum positioning	1	
16	92001-119	BOLT	1	

9. Gear Change Mechanism



10. Kickstarter



10. Kickstarter

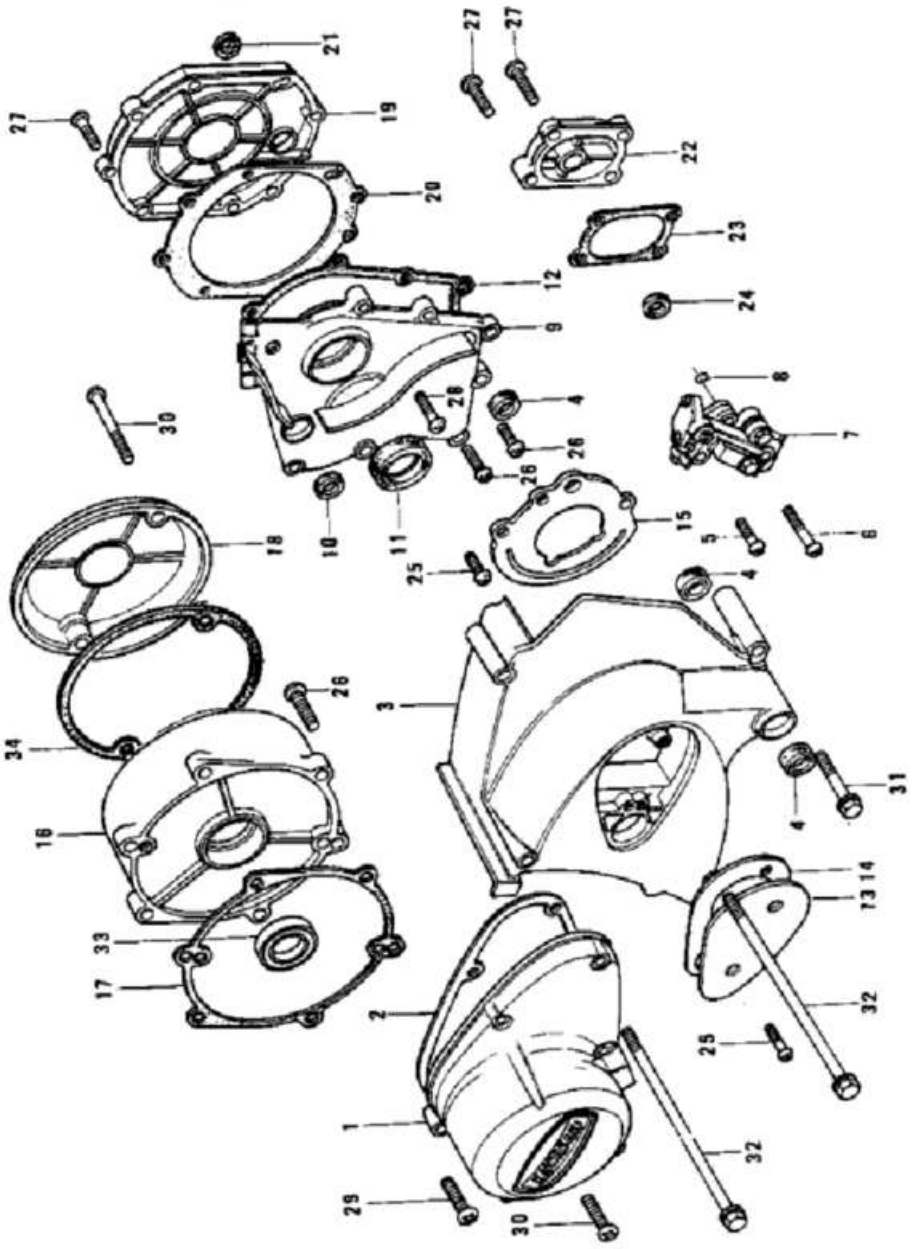
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	13058-044	PEDAL ASSY, kickstarter	1	
2	13061-017	BOSS, kick pedal	1	
3	92022-085	WASHER, plain	1	
4	482J0100	CIRCLIP, 10 m/m	1	
5	600A0800	BALL, steel, 1/4"	1	
6	92081-020	SPRING, kick pedal	1	
7	13063-004	RUBBER, kick pedal	1	
8	114B1025	BOLT, hex head, 10 x 25	1	
9	13066-029	SHAFT, kickstarter	1	
10	92033-025	CIRCLIP, 19 m/m	2	
11	92028-124	COLLAR, Kickshaft	1	
12	13068-028	GEAR, kickstarter	1	
13	92022-207	WASHER, thrust	1	
14	13078-006	RATCHET	1	
15	92081-104	SPRING, ratchet	1	
16	92102-008	HOLDER, ratchet spring	1	
17	480J1900	CIRCLIP, 19 m/m	1	
18	13070-005	GUIDE, kick spring	1	
19	92082-004	SPRING, kickstarter	1	
20	13072-012	STOPPER, kickshaft	1	
21	92024-036	WASHER, lock, 6 m/m	1	
22	116B0614	BOLT, hex head, 6 x 14	2	

11. Engine Covers

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	14031-053	COVER, L.H engine	1	
2	14045-014	GASKET, L.H engine cover	1	
3	14026-011	COVER, front chain	1	
4	92049-004	OIL SEAL, SB12205	3	
5	220B0512A	SCREW, pan head, 5 x 12	1	
6	220B0528A	SCREW, pan head, 5 x 28	1	
7	16082-037	OIL PUMP ASSY	1	
8	92055-053	"O" RING, oil pump	1	
9	14024-007	COVER, transmission	1	
10	92050-048	OIL SEAL, TC7187	1	
11	92050-024	OIL SEAL, SC325210	1	
12	14058-004	GASKET, transmission cover	1	
13	14026-012	COVER, oil pump	1	
14	14045-015	GASKET, oil pump cover	1	
15	14024-008	COVER, engine sprocket	1	
16	14032-083	COVER, R.H engine	1	
17	14046-023	GASKET, R.H engine cover	1	
18	14027-015	CAP, contact breaker	1	
19	14032-082	COVER, clutch	1	
20	14046-024	GASKET, clutch cover	1	
21	52015-004	GAUGE, oil level	1	
22	14032-075	COVER, kickshaft	1	
23	14046-025	GASKET, kickshaft cover	1	
24	92049-001	OIL SEAL, SB22325.5	1	
25	220B0612	SCREW, pan head, 6 x 12	4	
26	220B0622	SCREW, pan head, 6 x 22	11	
27	220B0625	SCREW, pan head, 6 x 25	11	
28	220B0628	SCREW, pan head, 6 x 28	1	
29	220B0630	SCREW, pan head, 6 x 30	7	
30	220B0640	SCREW, pan head, 6 x 40	8	
31	110G0671	BOLT, hex head, 6 x 71	2	
32	110G06125	BOLT, hex head, 6 x 125	2	
33	92050-047	OIL SEAL	1	
*34	14050-006	GASKET, contact breaker cap	1	

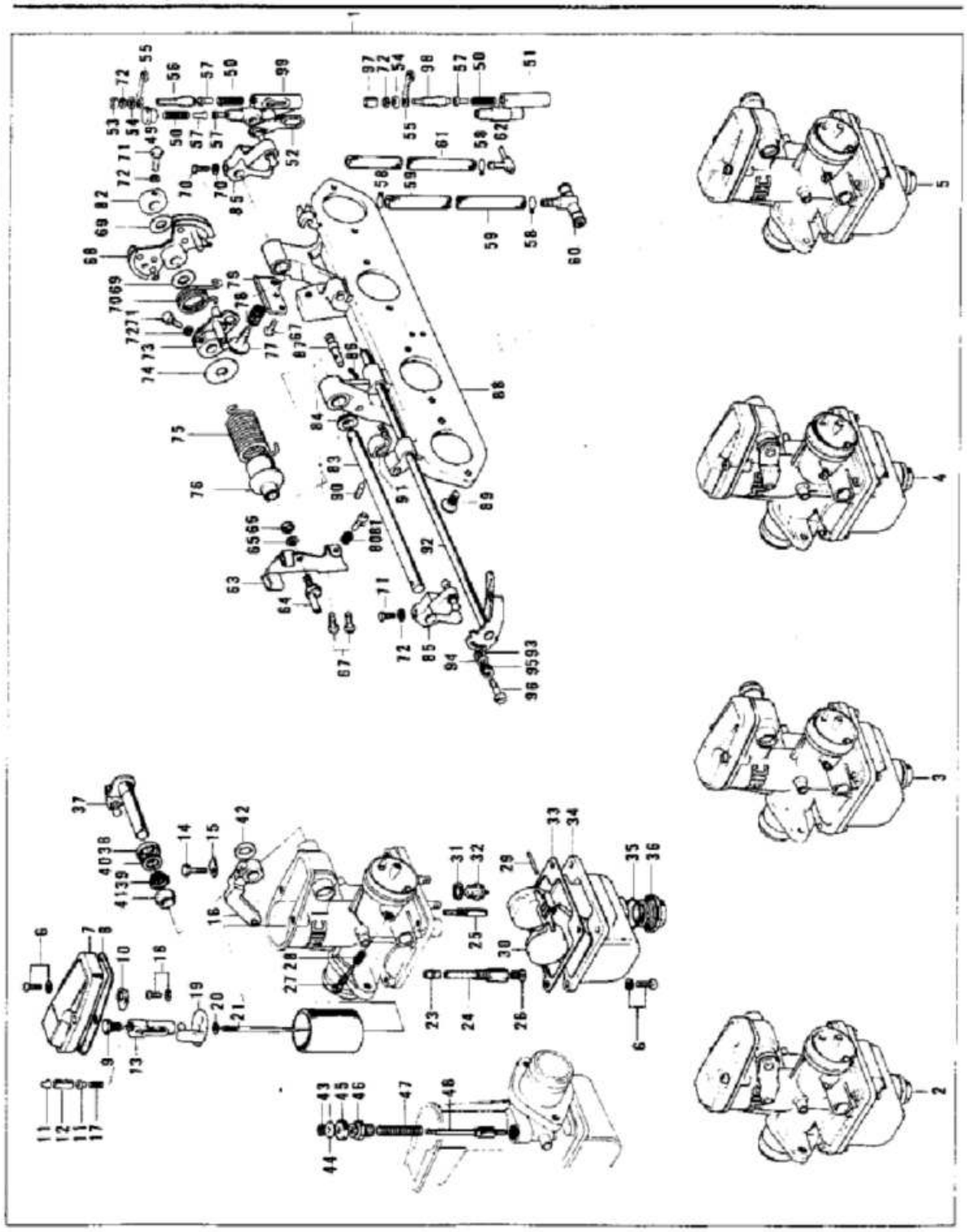
*Rev: Nov. 30 1972

11. Engine Cvoers



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12. Carburetors (1/3)



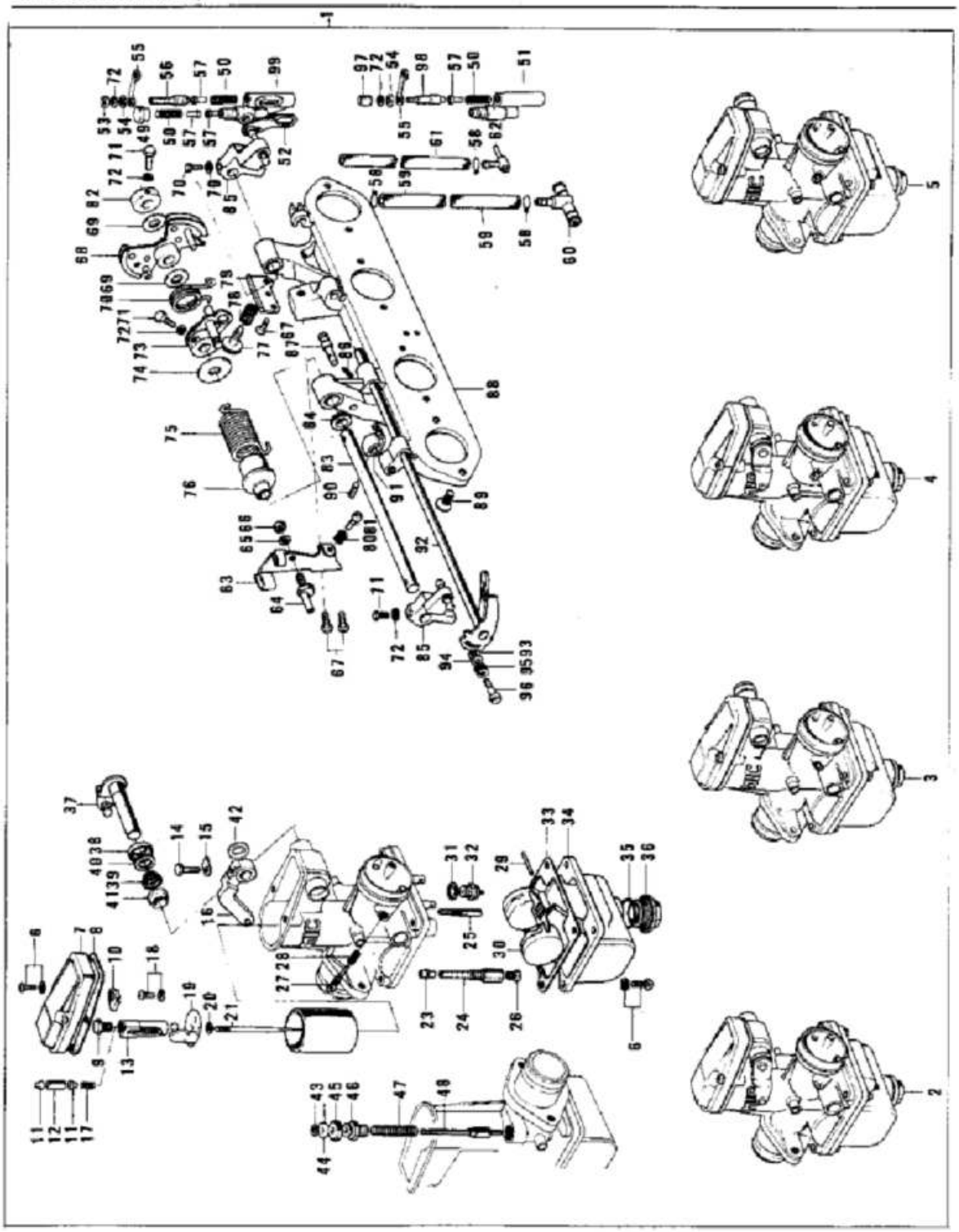
12. Carburetors (1/3)

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	16001-147	CARBURETOR ASSY	1	
2	16001-172	CARBURETOR, A	1	
3	16001-173	CARBURETOR, B	1	
4	16001-174	CARBURETOR, C	1	
5	16001-175	CARBURETOR, D	1	
6	16033-009	SCREW, float chamber fitting	24	
7	16005-023	TOP, mixing chamber	4	
8	16019-018	GASKET, mixing chamber top	4	
9	16067-003	BOLT, A	4	
10	16054-003	WASHER, lock, A	4	
11	16057-002	SEAT, spring	8	
12	16065-017	HOLDER, throttle shaft	4	
13	16052-003	SHAFT, throttle valve	4	
14	16067-004	BOLT, B	4	
15	16054-004	WASHER, lock, B	4	
16	16068-007	LEVER, A	4	
17	16040-004	SPRING, A	4	
18	16033-015	SCREW, pan head, 3 x 10	8	
19	16007-018	PLATE, throttle valve	4	
20	16008-004	CLIP, jet needle	4	
21	16009-055	JET NEEDLE 5J9	4	
22	16025-051	VALVE, throttle CA.2.5	4	
23	16017-064	NEEDLE JET P-8	4	
24	16047-002	HOLDER, needle jet	4	
25	92064-035	PILOT JET PJ-20	4	
26	92063-075	MAIN JET # 112.5	4	STD
	92063-073	MAIN JET # 107.5		
	92063-074	MAIN JET # 110		
	92063-076	MAIN JET # 115		
	92063-077	MAIN JET # 117.5		
27	16014-012	SCREW, pilot air adjusting	4	
28	16022-007	SPRING, pilot air adjusting	4	
29	16032-003	PIN, float	4	
30	16031-024	FLOAT	4	
31	16029-004	WASHER, float valve seat	4	
32	16030-017	FLOAT VALVE ASSY	4	
33	16019-019	GASKET, float chamber	4	
34	16020-015	BODY, float chamber	4	
35	16038-009	"O" RING, main jet cover	4	

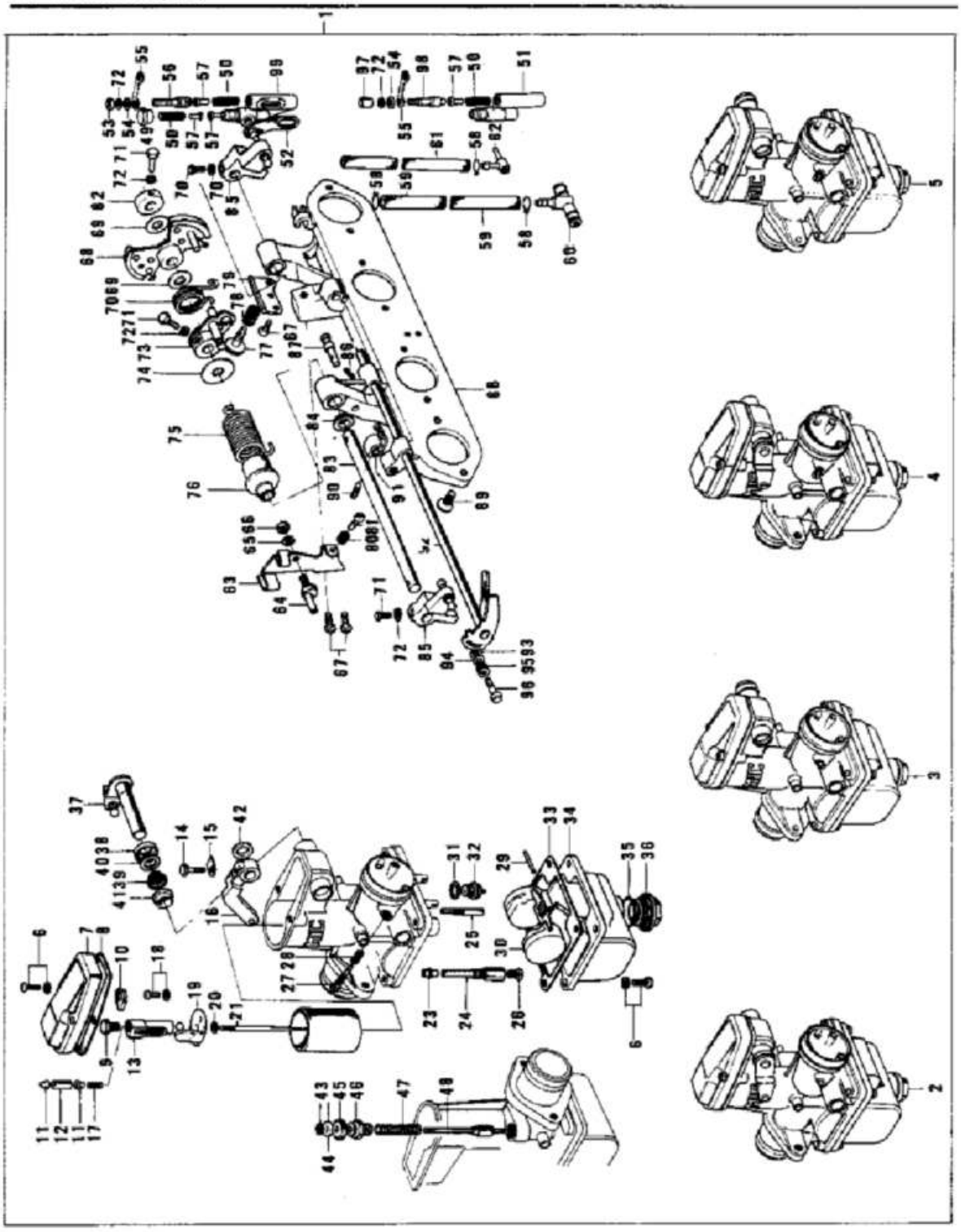
12. Carburetors (2/3)

Ref. No.	Part No.	Part Name	Quantity	Remarks
36	16049-003	COVER, main jet	4	
37	16068-008	LEVER, B	4	
38	16073-002	COLLAR, A	4	
39	16040-005	SPRING, B	4	
40	16039-012	WASHER, plain	4	
41	16073-003	COLLAR, B	4	
42	16039-013	WASHER, plain	4	
43	16076-003	CIRCLIP	4	
44	16039-014	WASHER, plain	4	
45	16039-015	WASHER, plain	4	
46	16012-015	CAP, starter plunger	4	
47	16013-008	SPRING, starter plunger	4	
48	16016-010	PLUNGER, starter	4	
49	16067-005	BOLT, C	4	
50	16013-003	SPRING, C	8	
51	16065-018	HOLDER	2	
52	16055-002	PLATE, dust	4	
53	16003-007	NUT, 6 m/m	3	
54	16039-016	WASHER, plain	4	
55	16054-005	WASHER, lock, C	2	
56	16021-018	ADJUSTER, throttle stop	3	
57	16057-003	SEAT, spring	12	
58	92037-072	CLAMP, fuel pipe	6	
59	92059-084	PIPE, fuel	2	
60	16046-002	JOINT, fuel pipe	2	
61	92059-085	PIPE, over flow	2	
62	16046-003	JOINT, over flow pipe	2	
63	16077-007	GUIDE, control cable	1	
64	16042-005	PIN, screw stopper	1	
65	461F0600	WASHER, spring, 6 m/m	1	
66	312B0600	NUT, 6 m/m	1	
67	16033-016	SCREW, pan head, 5 x 14	6	
68	16074-001	WHEEL, control cable	1	
69	16039-017	WASHER, plain	2	
70	16040-007	SPRING, D	1	
71	16067-006	BOLT, hex head, 5 x 14	4	
72	461F0500	WASHER, spring, 5 m/m	4	
73	16063-001	LEVER, A	1	
74	16039-018	WASHER, plain	1	

12. Carburetors (2/3)



12. Carburetors (3/3)

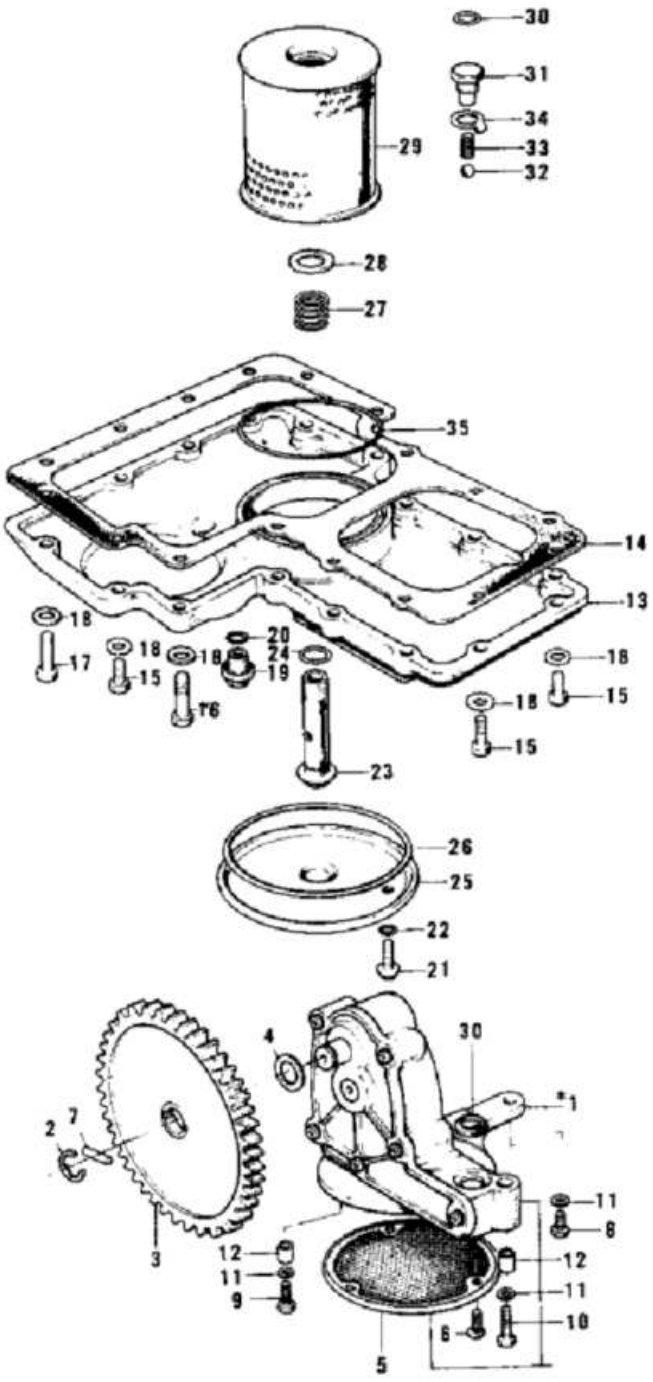


12. Carburetors (3/3)

Ref. No.	Part No.	Part Name	Quantity	Remarks
75	16040-008	SPRING, E	1	
76	16073-005	COLLAR, D	1	
77	16021-019	SCREW, throttle stop	1	
78	16022-009	SPRING, throttle stop screw	1	
79	16055-003	PLATE, throttle stop	1	
80	16022-010	SPRING, throttle adjuster	1	
81	16021-020	ADJUSTER, throttle lever	1	
82	16073-006	COLLAR, E	1	
83	16041-004	SHAFT	1	
84	16073-007	COLLAR, F	1	
85	16063-002	LEVER, B	2	
86	16023-004	PIN, cotter	1	
87	16042-006	PIN, spring hook	1	
88	16065-019	HOLDER, carburetor	1	
89	221B0612	SCREW, countersunk head, 6 x 12	8	
90	16046-004	SCREW, slotted	4	
91	16063-003	LEVER, starter plunger	4	
92	16041-005	SHAFT, starter plunger	1	
93	16039-019	WASHER, plain	1	
94	16039-020	WASHER, plain	1	
95	16040-009	SPRING, F	1	
96	16046-005	SCREW, starter lever	1	
97	16003-008	NUT, lock	1	
98	16021-021	ADJUSTER, throttle stop	1	
99	16065-020	HOLDER	2	

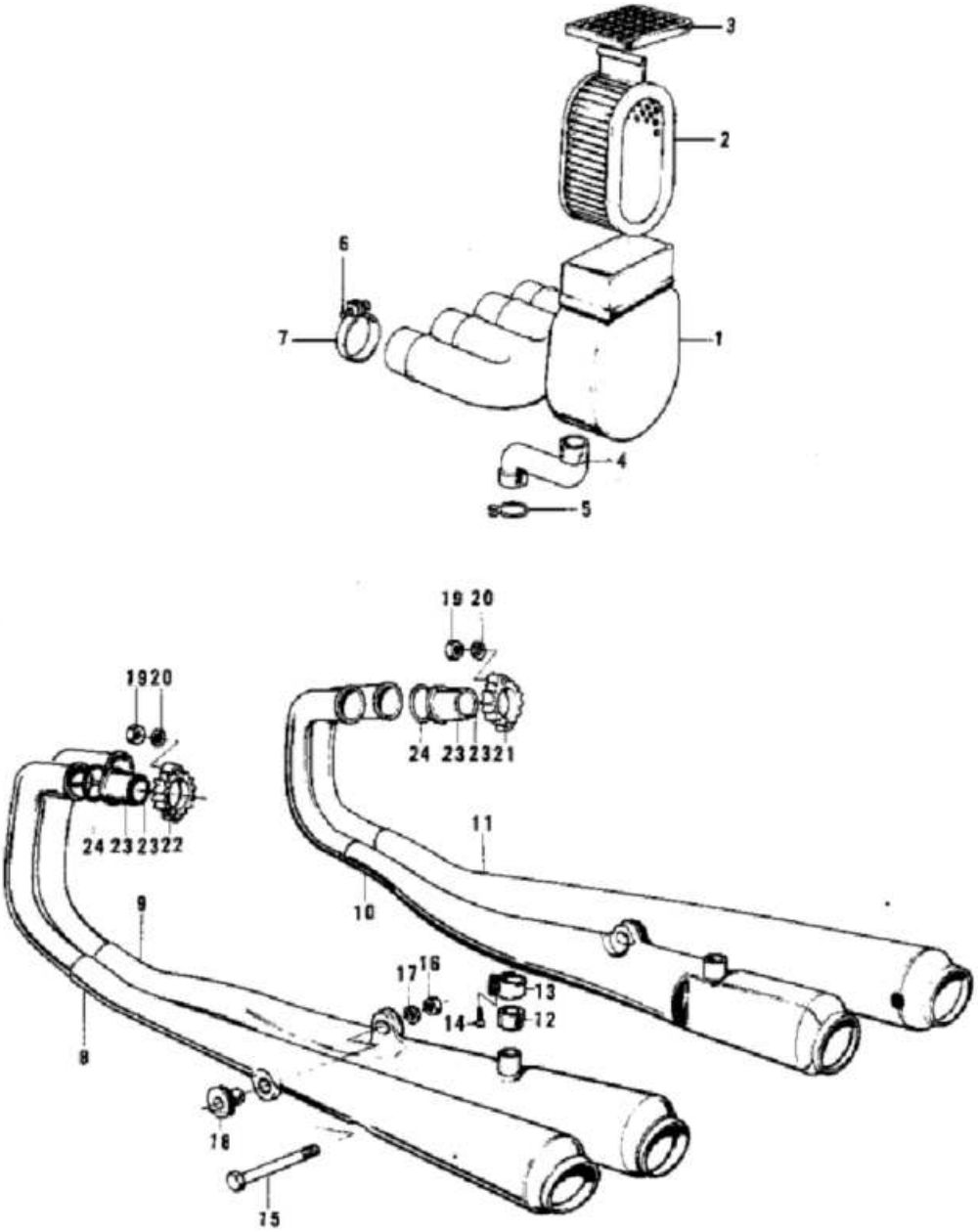
13. Oil Pump, Oil Filter

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	16082-036	OIL PUMP ASSY	1	
2	482K7000	CIRCLIP, 7 m/m	1	
3	16085-019	GEAR, oil pump	1	49T
4	92026-080	WASHER, oil pump	1	
5	16111-002	STRAINER, oil pump	1	
6	220B0508A	SCREW, pan head, 5 x 8	3	
7	551A0314	PIN, dowel, 3 x 14	1	
8	110G0622	BOLT, hex head, 6 x 22	1	
9	110G0635	BOLT, hex head, 6 x 35	1	
10	110G0645	BOLT, hex head, 6 x 45	1	
11	410B0600	WASHER, plain, 6 m/m	3	
12	92042-007	PIN, dowel	2	
13	16110-002	PAN, oil	1	
14	16112-002	GASKET, oil pan	1	
15	110B0625	BOLT, hex head, 6 x 25	13	
16	110B0635	BOLT, hex head, 6 x 35	3	
17	110B0650	BOLT, hex head, 6 x 50	1	
18	410B0600	WASHER, plain, 6 m/m	17	
19	92066-026	PLUG, oil drain	1	
20	670B2022	"O" RING, 22 m/m	1	
21	92066-024	PLUG, oil drain	1	
22	670B1508	"O" RING, 8 m/m	1	
23	92003-094	BOLT, oil filter	1	
24	670B2016	"O" RING, 16 m/m	1	
25	16101-002	COVER, oil filter	1	
26	671B25105	"O" RING, 105 m/m	1	
27	92081-108	SPRING, oil filter	1	
28	92022-220	WASHER, plain	1	
29	16099-002	ELEMENT, oil filter	1	
30	92055-048	"O" RING	2	
31	92003-095	BOLT, check valve	1	
32	600A1200	BALL, steel, 3/8"	1	
33	92081-109	SPRING, check valve	1	
34	92024-048	WASHER, lock	1	
35	92055-052	"O" RING, 91 m/m	1	



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14. Muffler, Air Cleaner



14. Muffler, Air Cleaner

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	11011-022	CASE, air cleaner	1	
2	11013-034	ELEMENT, air cleaner	1	
3	11012-030	CAP, air cleaner	1	
4	92059-078	PIPE, breather	1	
5	92037-028	CLAMP, breather pipe	1	
6	92123-002	CLAMP, air inlet	4	
7	220B0535A	SCREW, pan head, 5 x 35	4	
*8	18001-073	MUFFLER ASSY, L.H. UPPER	1	
*9	18001-074	MUFFLER ASSY, L.H. LOWER	1	
*10	18001-075	MUFFLER ASSY, R.H. LOWER	1	
*11	18001-076	MUFFLER ASSY, R.H. UPPER	1	
12	92059-079	PIPE, muffler connection	2	
13	92037-103	CLAMP, connection pipe	2	
14	220B0615	SCREW, pan head, 6 x 15	2	
*15	113N10108	BOLT, hex head, 10 x 108 WHN EXH USE 92003-131	(2)	
	92003-131	BOLT, hex head, 10 x 108	2	
16	92019-004	NUT, lock, 10 m/m	2	
17	410B1000	WASHER, plain, 10 m/m	2	
18	92092-010	BUSHING, muffler fitting	4	
19	310B0600	NUT, 6 m/m	8	
20	461F0600	WASHER, spring, 6 m/m	8	
21	18069-045	HOLDER, exhaust pipe	2	
22	18069-046	HOLDER, exhaust pipe	2	
23	92027-170	INSERT, exhaust pipe	8	
24	18067-018	GASKET, exhaust pipe	4	

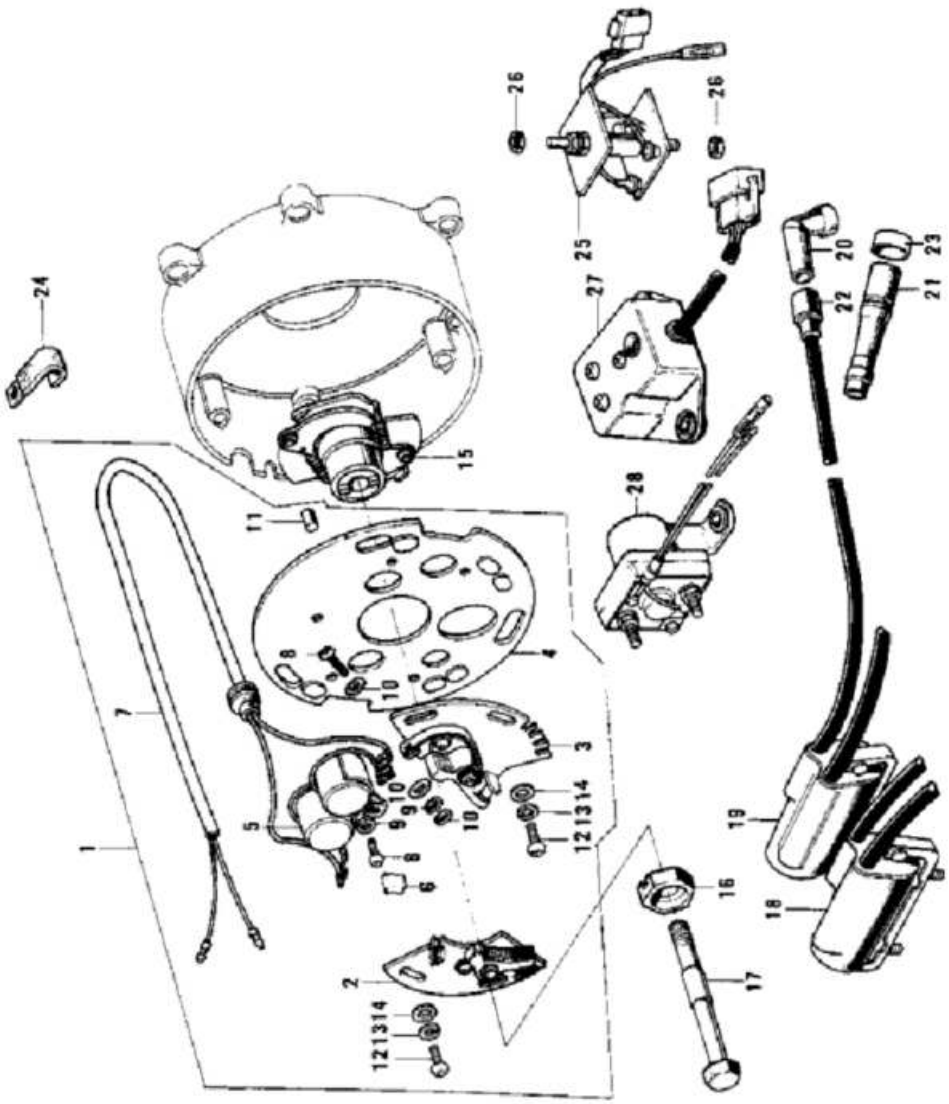
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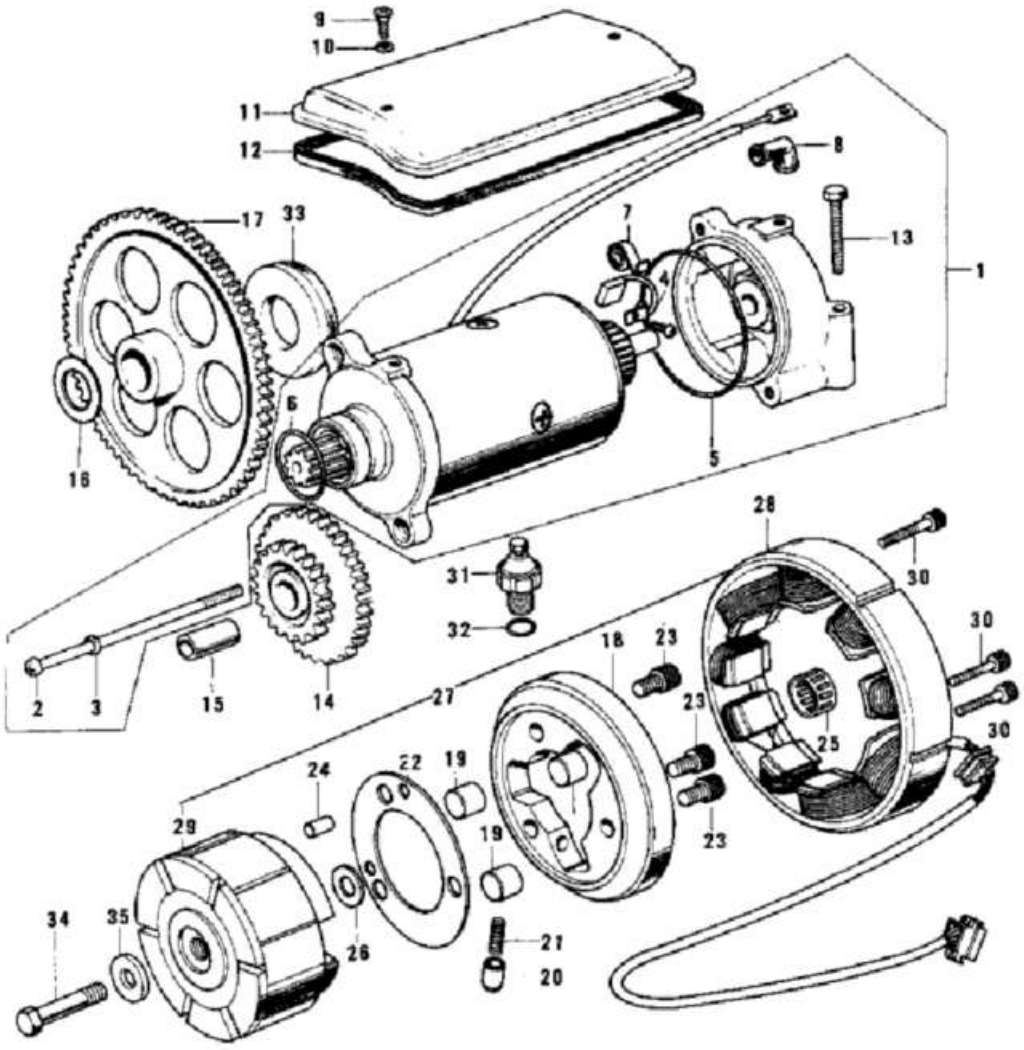
15. Contact Breaker, Spark Advancer

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	21136-007	BREAKER ASSY, contact	1	
2	21008-021	BREAKER, contact	1	
3	21008-022	BREAKER, contact	1	
4	21021-003	PLATE, contact breaker	1	
5	21013-029	CONDENSER	1	
6	21019-018	FELT, oil	1	
7	21029-024	WIRING HARNESS, contact breaker	1	
8	220B0406A	SCREW, pan head, 4 x 6	9	
9	461F0400	WASHER, spring, 4 m/m	5	
10	410B0400	WASHER, plain, 4 m/m	4	
11	551A0408	PIN, dowel, 4 x 8	1	
12	220B0512A	SCREW, pan head, 5 x 12	3	
13	461F0500	WASHER, spring, 5 m/m	3	
14	410B0500	WASHER, plain, 5 m/m	3	
15	21148-004	ADVANCER ASSY, spark	1	
*16	92022-219	WASHER, spark advancer WHN EXH USE 92002-244	(1)	
	92022-244	WASHER, spark advancer	1	
17	92001-113	BOLT, spark advancer	1	
18	21121-058	COIL, ignition	1	
19	21121-060	COIL, ignition	1	
20	21130-019	CAP, spark plug	2	
21	21130-020	CAP, spark plug	2	
22	21131-005	GROMMET, high tension cord	4	
23	21131-006	GROMMET, spark plug cap	4	
24	21126-007	CLAMP, high tension coard	8	
25	21061-012	RECTIFIER	1	
26	310B0600	NUT, 6 m/m	2	
27	21066-013	REGULATOR, voltage	1	
28	21164-001	SWITCH ASSY, magnetic	1	

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15. Contact Breaker, Spark Advancer




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16. Starting Motor, Dynamo

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	21163-001	MOTOR ASSY, starting	1	
2	21015-005	SCREW, pan head, 6 x 110	2	
3	461F0600	WASHER, spring, 6 m/m	2	
4	21039-003	BRUSH, carbon	2	
5	21027-003	"O" RING	1	
6	21027-004	"O" RING, 24 m/m	1	
7	21040-003	SPRING, carbon brush	2	
8	21017-017	CAP, starting motor terminal	1	
9	110N0610	BOLT, hex head, 6 x 10	2	
10	410B0600	WASHER, plain, 6 m/m	2	
11	21165-001	COVER, starting motor	1	
12	21166-001	GASKET, starting motor cover	1	
13	110B0656	BOLT, hex head, 6 x 56	2	
14	21167-002	GEAR, starting motor	1	19T, 70T
15	13002-007	PIN, piston	1	
16	92026-091	WASHER, thrust, 22 m/m	1	
*17	21167-001	GEAR, starting clutch WHN EXH USE 211-003	(1)	71T
	21167-003	GEAR, starting clucth	1	71T
18	13194-003	CLUTCH, starting	1	
19	92122-001	ROLLER, 15 m/m	3	
20	92043-087	PLUG	3	
21	92081-110	SPRING	3	
22	92026-082	PLATE, clutch starting	1	
23	92003-104	BOLT, 8 x 16	3	
24	551A0622	PIN, dowel, 6 x 22	1	
25	92046-033	NEEDLE BEARING, K222620	1	
*26	92026-085	WASHER, plain, 22 m/m WHN EXH USE 92026-092	(1)	
	92026-092	WASHER, plain, 22 m/m	1	
27	21001-024	DYNAMO ASSY	1	
28	21007-014	STATOR ASSY	1	
29	21007-023	ROTOR	1	
30	120Q0635	BOLT, allen, 6 x 35	3	
31	16144-002	SWITCH ASSY, oil pressure	1	
32	92055-055	"O" RING, oil pressure switch	1	
*33	92075-186	DAMPER RUBBER, 6.3 t WHN EXH USE 92075-192	AR	
	92075-192	DAMPER RUBBER, 6.3 t	AR	
	92075-187	DAMPER RUBBER, 7.3 t WHN EXH USE 92075-193	AR	
	92075-193	DAMPER RUBBER, 7.3 t		
	92075-188	DAMPER RUBBER, 8.3 t WHN EXH USE 9075-194	AR	
	92075-194	DAMPER RUBBER, 8.3 t	AR	
34	114G0840	BOLT, hex head, 8 x 40	1	
35	92022-218	WASHER, plain, 8 m/m	1	

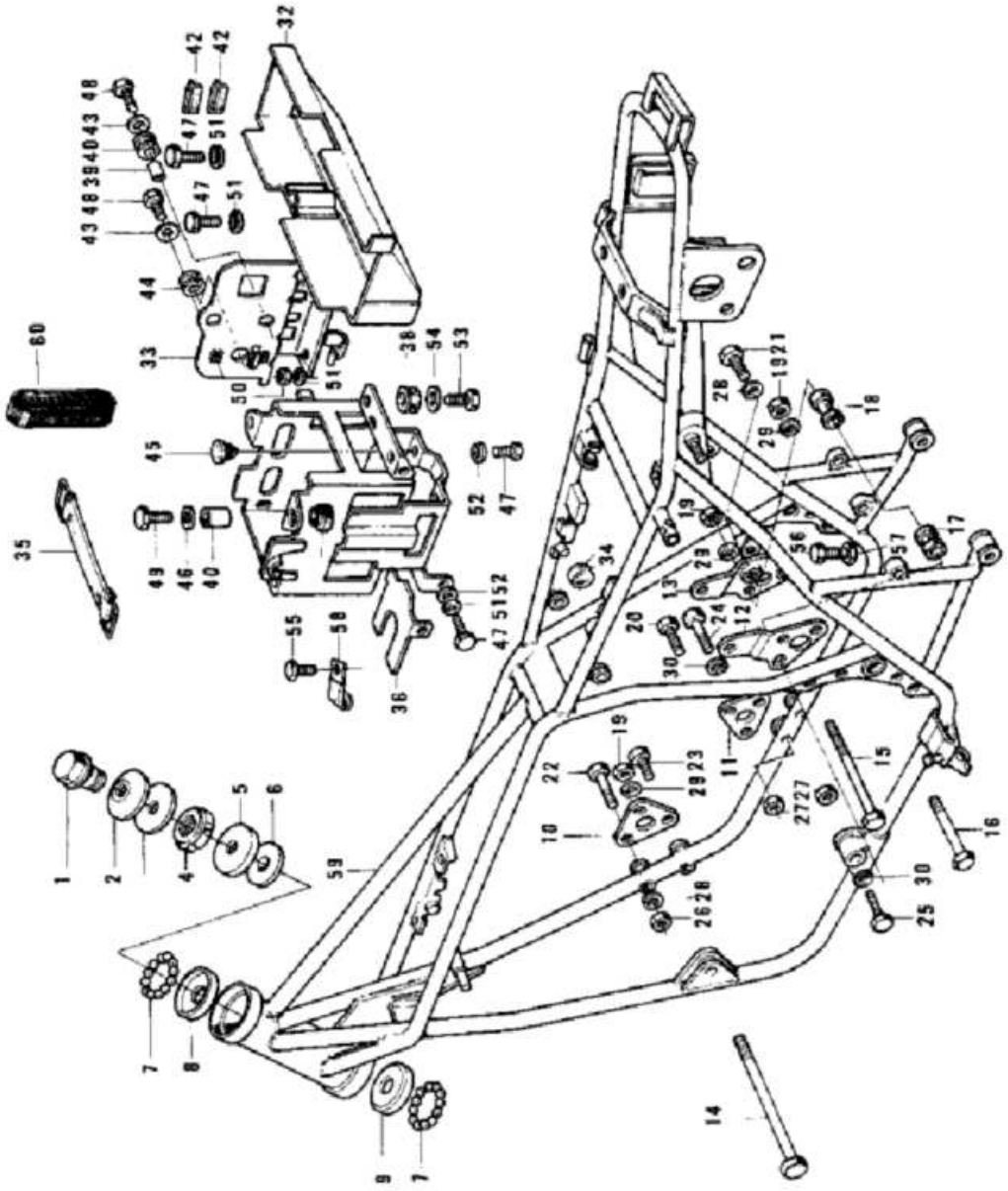
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17. Frame (1/2)

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	92007-031	BOLT, steering stem head	1	
2	92022-230	WASHER, steering stem head	1	
3	46100-003	WASHER, wave	1	
4	92090-067	NUT, steering stem head	1	
5	46098-010	CAP, steering stem head	1	
6	92047-011	CONE, steering stem head upper	1	
7	600A0800	BALL, steel, 1/4"	39	
8	92048-008	RACE, steering stem head upper	1	
9	92048-006	RACE, steering stem head lower	1	
10	32030-025	PLATE, engine mounting, front	1	
11	32030-026	PLATE, engine mounting, lower	1	
12	32030-027	PLATE, engine mounting, L.H	1	
13	32030-028	PLATE, engine mounting, R.H	1	
14	92091-022	BOLT, engine mounting	1	L=310 m/m
15	92091-023	BOLT, engine mounting	1	L=250 m/m
16	92003-099	BOLT, engine mounting	1	L=165 m/m
17	92027-159	COLLAR, engine mounting	1	L=52 m/m
18	92027-160	COLLAR, engine mounting	1	L=31 m/m
19	92019-004	NUT, self locking, 10 m/m	3	
20	110B0818	BOLT, hex head, 8 x 18	2	
21	110G0840	BOLT, hex head, 8 x 40	4	
22	110G0856	BOLT, hex head, 8 x 56	1	
23	110G0863	BOLT, hex head, 8 x 63	1	
24	113B1256A	BOLT, hex head, 12 x 56	1	
25	113B1271A	BOLT, hex head, 12 x 71	1	
26	310B0800	NUT, 8 m/m	2	
27	92016-045	NUT, 12 m/m	2	
28	461F0800	WASHER, spring, 8 m/m	6	
29	461F1000	WASHER, spring, 10 m/m	3	
30	461F1200	WASHER, spring, 12 m/m	2	
31	32097-022	CASE, battery	1	
32	32098-019	CASE, tool	1	
33	32129-001	BRACKET, electric base	1	
34	92075-141	RUBBER, battery case	2	
*35	92072-051	BAND, battery	1	
	92072-045	BAND, battery WHN EXH USE 92002-045	(1)	
36	32105-005	STAY, air cleaner	1	
37	92075-146	RUBBER, battery case	2	
38	92075-161	DAMPER RUBBER	2	

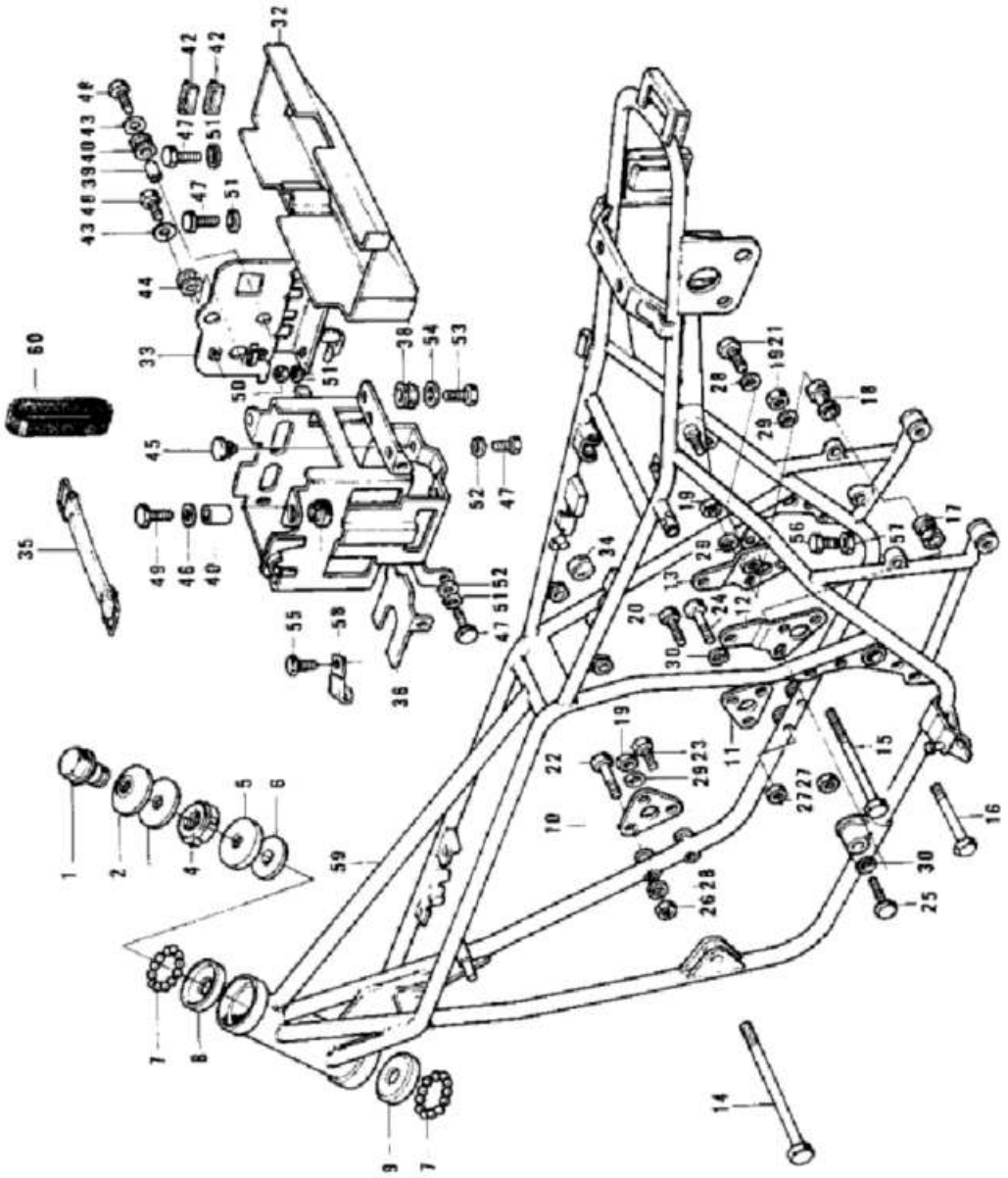
*Rev: Nov. 30 1972

17. Frame (1/2)



*Rev: Nov. 30 1972

17. Frame (2/2)



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17. Frame (2/2)

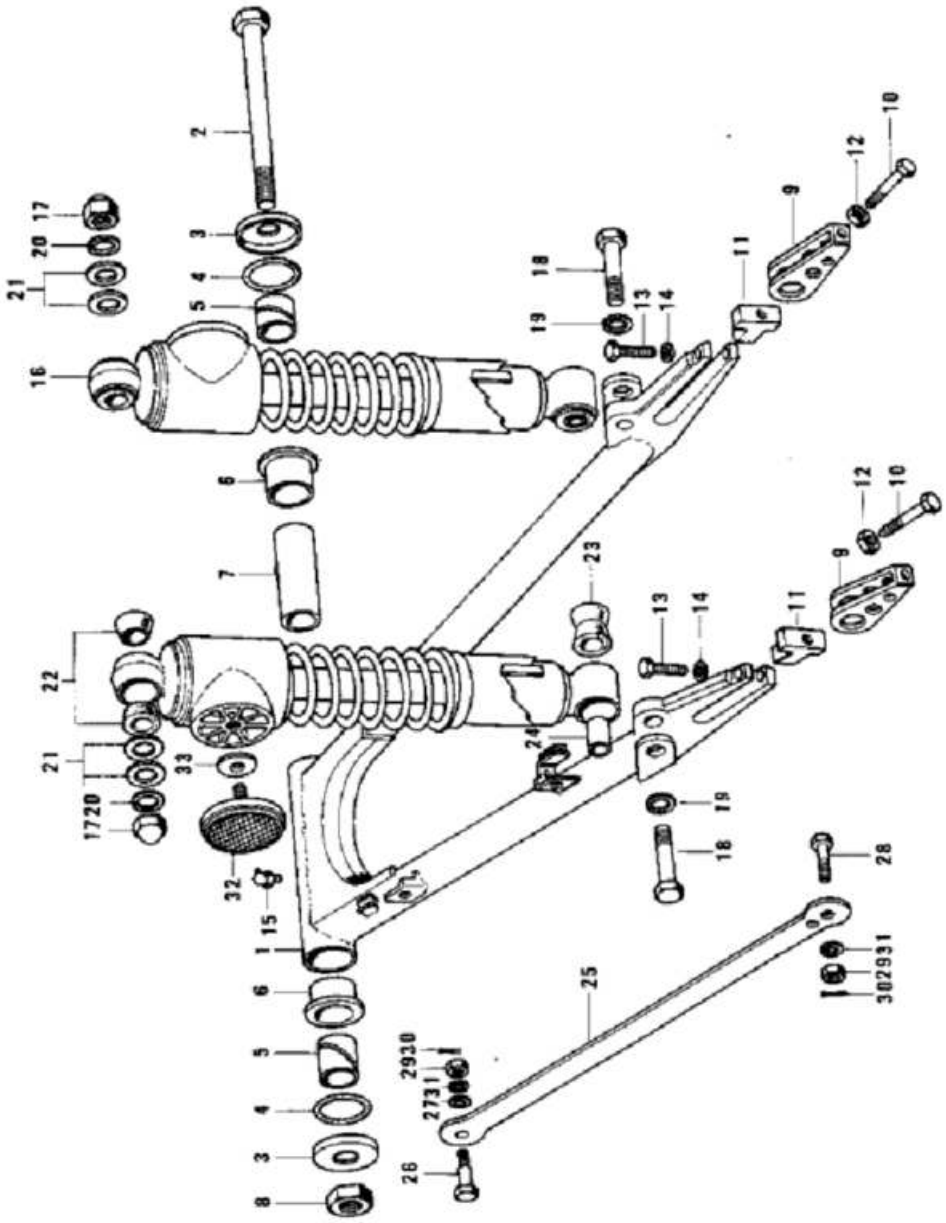
Ref. No.	Part No.	Part Name	Quantity	Remarks
39	92027-165	COLLAR, electric base bracket	2	
40	92027-156	COLLAR, battery case	2	
41	92075-149	RUBBER, electric base bracket	2	
42	32103-003	SEAT, rectifier rubber	2	
43	92022-125	WASHER, plain, 6 m/m	4	
44	92075-051	DAMPER RUBBER	1	
45	92075-078	RUBBER, battery case	4	
46	92022-024	WASHER, plain, 6 m/m	2	
47	116B0614	BOLT, hex head, 6 x 14	6	
48	116B0616	BOLT, hex head, 6 x 16	4	
49	116B0625	BOLT, hex head, 6 x 25	2	
50	312B0600	NUT, 6 m/m	2	
51	461F0600	WASHER, spring, 6 m/m	6	
52	411B0600	WASHER, plain, 6 m/m	2	
53	92001-115	BOLT, hex head, 6 x 14	2	
54	410B0800	WASHER, plain, 8 m/m	2	
55	116B0610	BOLT, hex head, 6 x 10	1	
56	116B0620	BOLT, hex head, 6 x 20	1	
57	310B0600	NUT, 6 m/m	1	
58	21126-007	CLAMP	1	
59	32002-056	FRAME	1	
*60	92072-057	PROTECTOR, battery	1	

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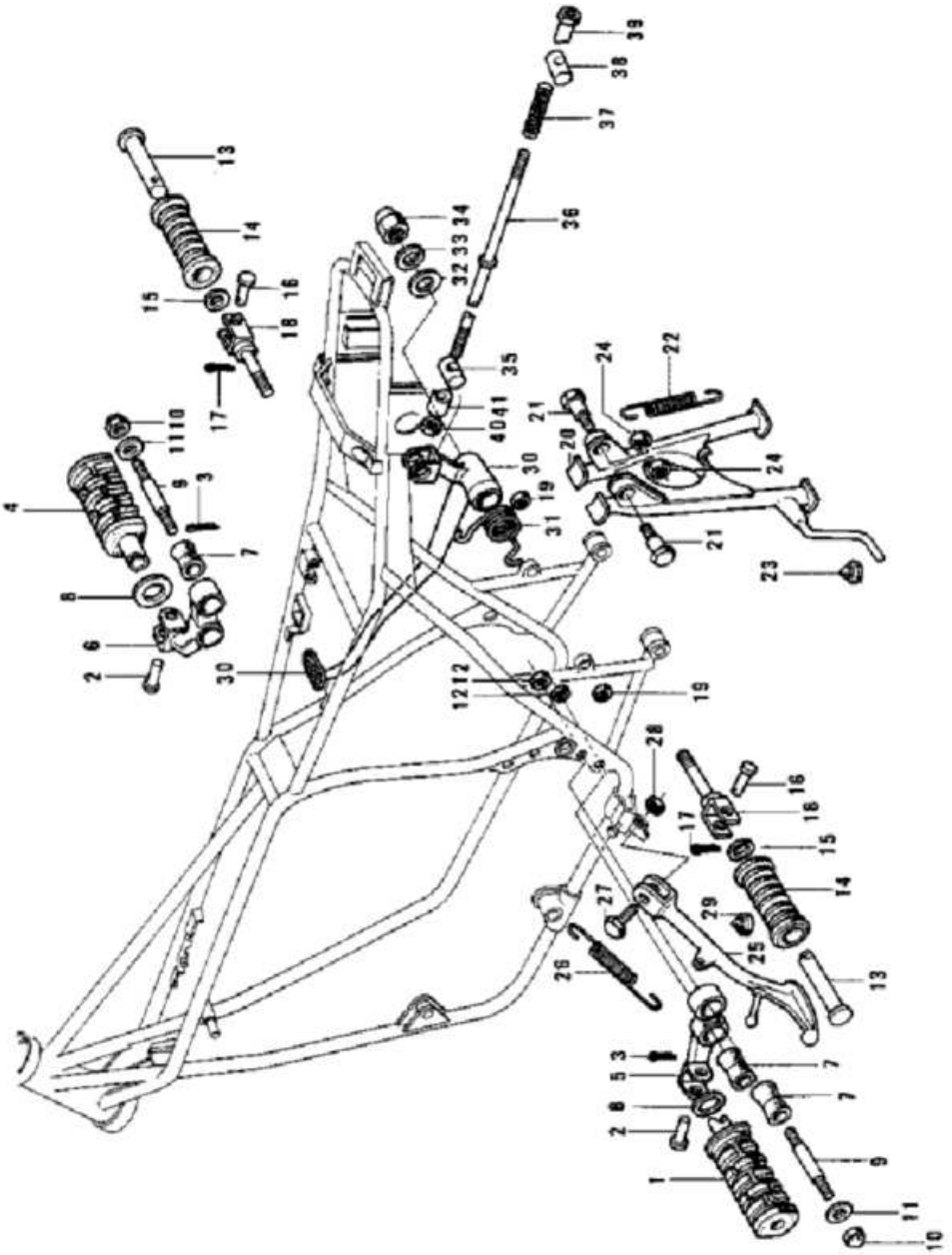
18. Swinging Arm, Rear Shock Absorber

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	33001-046	SWINGING ARM	1	
2	33032-036	SHAFT, swinging arm pivot	1	
3	33035-003	CAP, swinging arm	2	
4	671B2530	"O" RING, 30 m/m	2	
5	33034-009	SLEEVE, swinging arm	2	
6	33033-009	BUSHING, swinging arm	2	
7	33036-005	COLLER, swinging arm	1	L=141.5 m/m
8	92019-012	NUT, lock, 16 m/m	1	
9	33040-049	ADJUSTER, chain	2	
10	92001-038	BOLT, chain adjuster	2	
11	33044-001	STOPPER, chain adjuster	2	
12	312B0800	NUT, 8 m/m	2	
13	110G0840	BOLT, hex head, 8 x 40	2	
14	461F0800	WASHER, spring, 8 m/m	2	
15	92005-002	NIPPLE, grease	1	
16	45014-072	SHOCK ABSROBER, rear	2	
17	92020-014	NUT, shock absorber fitting	2	
18	113N1035	BOLT, hex head, 10 x 35	2	
19	461F1000	WASHER, spring, 10 m/m	2	
20	461F1200	WASHER, spring, 12 m/m	2	
21	410B1200	WASHER, plain, 12 m/m	4	
22	45017-001	BUSHING, shock absorber rubber	4	
23	45017-011	BUSHING, shock absrober rubber	2	
24	45016-003	BUSHING, shock absrober pivot shaft	2	
25	43007-032	TORQUE LINK, rear brake	1	
26	92003-103	BOLT, hex head, 8 x 28	1	
27	411B1000	WASHER, plain, 10 m/m	1	
28	92003-101	BOLT, hex head, 10 x 45	1	
29	313B1000	NUT, 10 m/m	2	
30	92041-005	PIN, cotter	2	
31	461F1000	WASHER, spring, 10 m/m	2	
32	28012-008	REFLECTOR, reflex	2	
33	92094-011	RUBBER, reflector	2	

18. Swinging Arm, Rear Shock Absorber



19. Footrests, Stand, Brake Pedal (1/2)



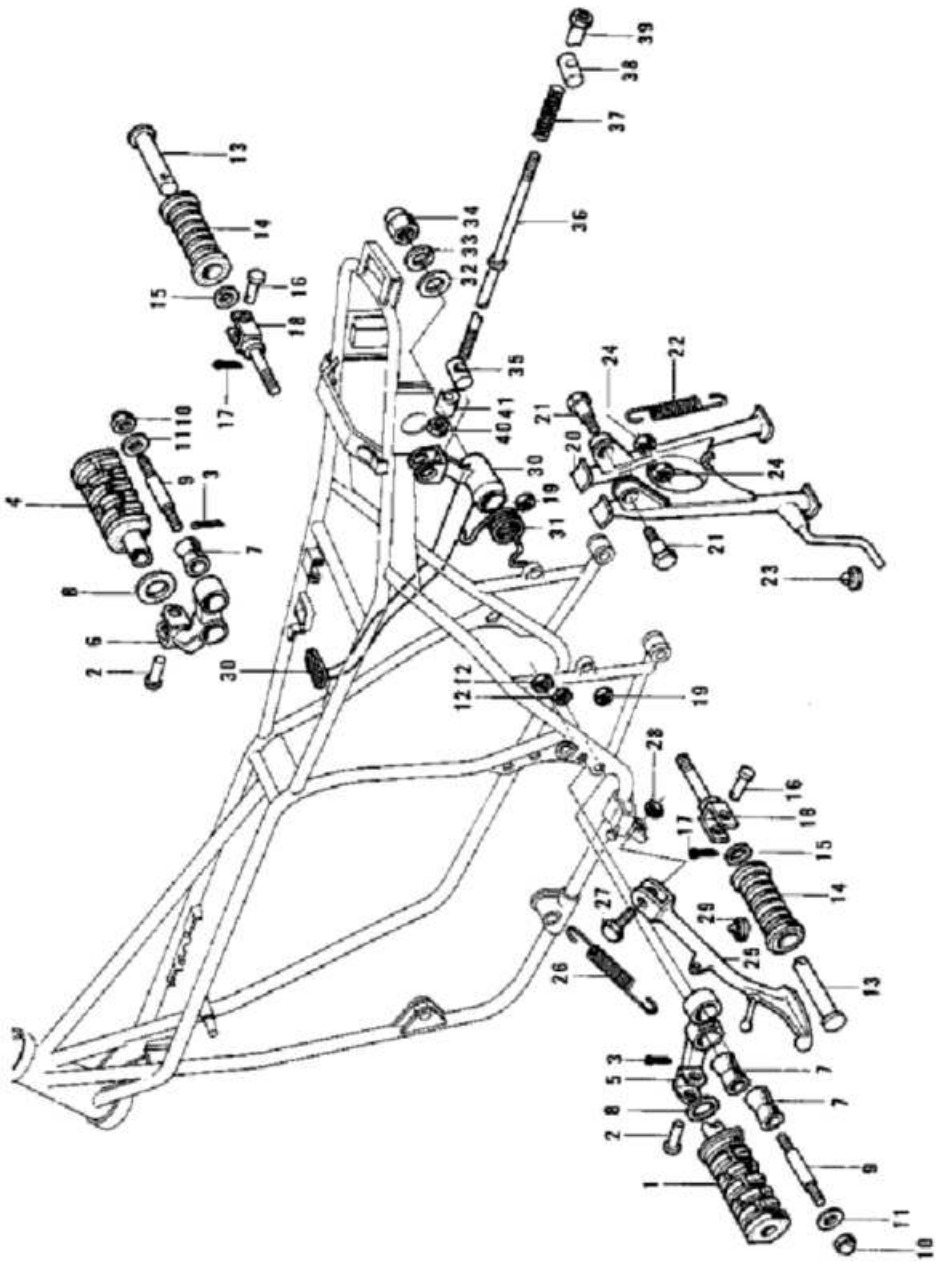
19. Footrests, Stands, Brake Pedal (1/2)

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	34028-011	BAR, footrest, L.H	1	
2	92043-080	PIN, footrest bar fitting	2	
3	550D2515	PIN, cotter, 2.5 x 15	2	
4	34028-012	BAR, footrest, R.H	1	
5	34003-036	BRACKET, footrest bar, L.H	1	
6	34003-037	BRACKET, footrest bar, R.H.	1	
7	92075-140	RUBBER, footrest bar	4	
8	92022-204	WASHER, plain	2	
9	92004-048	STUD, footrest bar fitting	4	
10	92019-013	NUT, lock, 8 m/m	4	
11	92102-010	CAP, footrest bar	4	
12	315B1000	NUT, 10 m/m	4	
13	34028-010	BAR, rear footrest	2	
14	92076-024	RUBBER, rear footrest	2	
15	92022-199	WASHER, plain	2	
16	92043-079	PIN, rear footrest fitting	2	
17	550D2012	PIN, cotter, 2.0 x 12	2	
18	33028-011	BRACKET, rear footrest	2	
19	315B1200A	NUT, 12 m/m	2	
20	34011-029	STAND, main	1	
21	34019-014	SHAFT, main stand	2	
22	34023-012	SPRING, main stand	1	
23	92075-015	RUBBER, main stand	1	
24	92016-044	NUT, 12 m/m	2	
25	34024-038	STAND, side	2	
26	34025-005	SPRING, side stand	1	
27	92003-079	BOLT, side stand	1	
28	315B1000	NUT, 10 m/m	1	
29	92075-157	RUBBER, side stand	1	
30	43001-044	PEDAL, brake	1	
31	43005-021	SPRING, brake pedal	1	
32	92022-195	WASHER, plain	1	

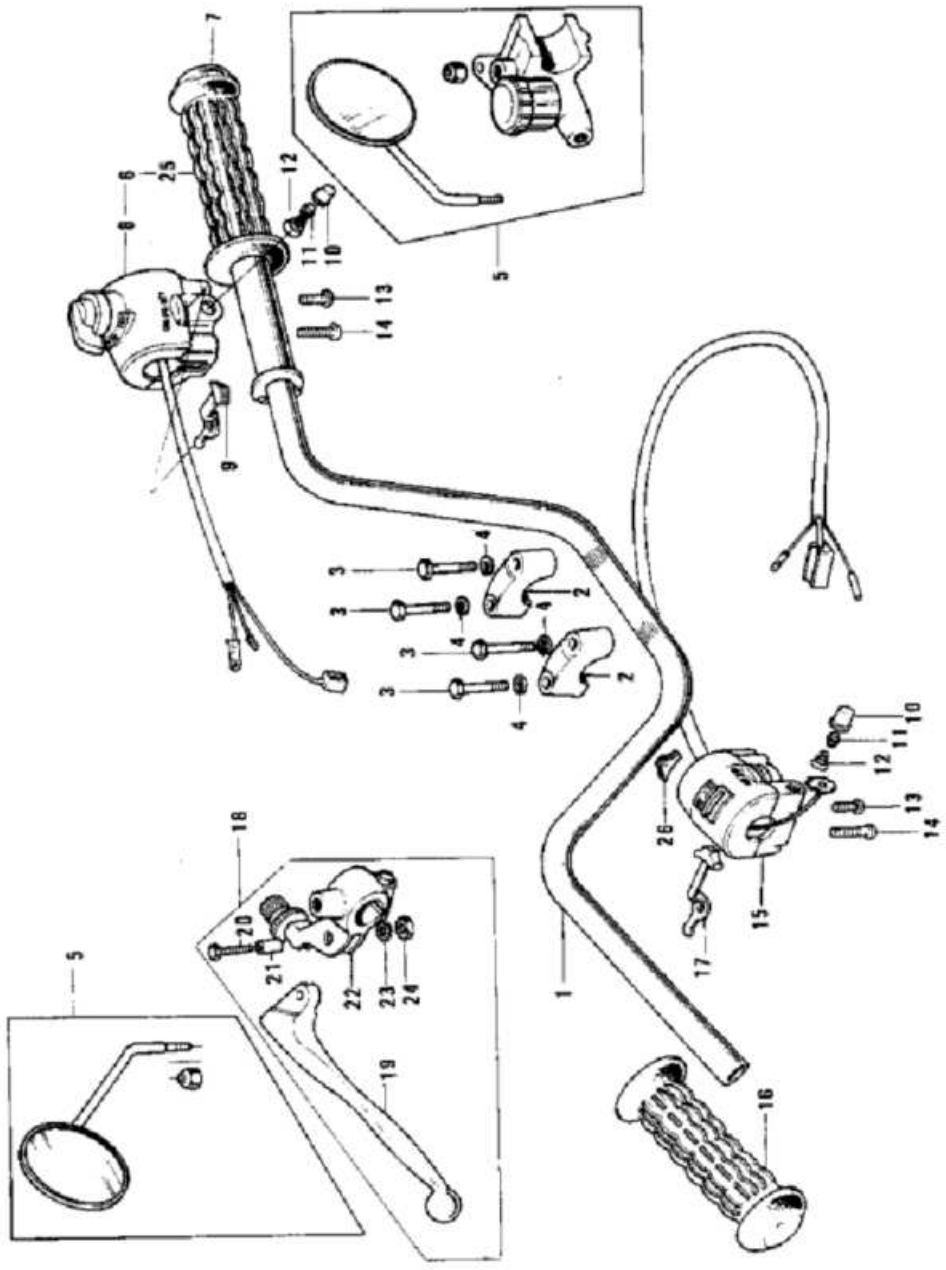
19. Footrests, Stands, Brake Pedal (2/2)

Ref. No.	Part No.	Part Name	Quantity	Remarks
33	461F0800	WASHER, spring, 8 m/m	1	
34	92019-013	NUT, lock, 8 m/m	1	
35	92043-095	PIN, brake rod	1	
36	43011-017	ROD, brake	1	
37	43012-001	SPRING, brake rod	1	
38	92043-065	PIN, brake rod	1	
39	92015-056	NUT, brake rod adjuster	1	
40	92019-008	NUT, lock	1	
41	92027-177	PIN, brake rod	1	

19. Footrests, Stand, Brake Pedal (2/2)



20. Handlebar, Grips



20. Handlebar, Grips

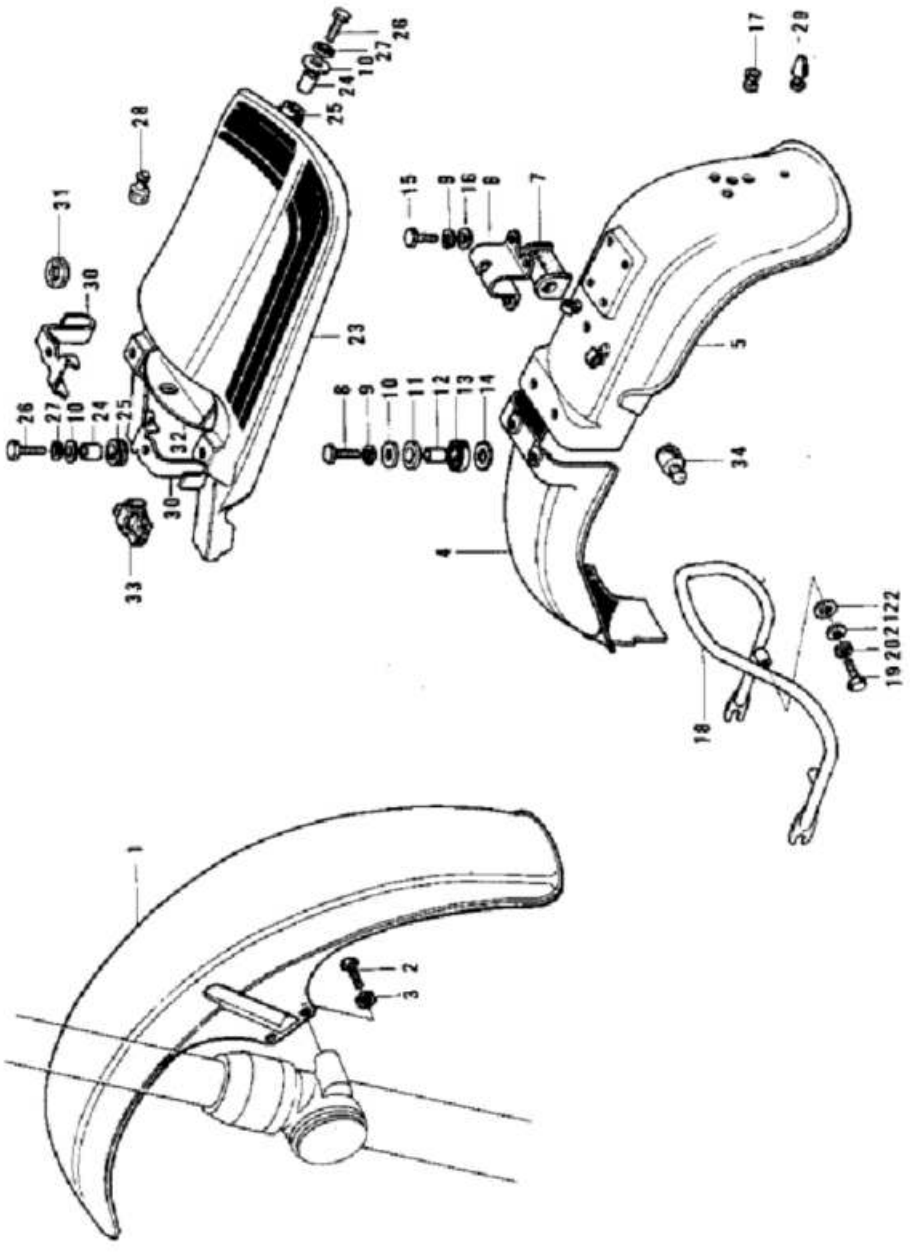
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	46003-029	HANDLEBAR	1	
2	46012-008	HOLDER, handlebar	2	
3	92007-002	BOLT, handlebar fitting	4	
4	461F0800	WASHER, spring, 8 m/m	4	
5	56002-021	REAR VIEW MIRROR ASSY	2	
6	46018-025	GRIP ASSY, throttle	1	
*7	46061-016	RUBBER, throttle grip WHN EXH USE 46061-012	(1)	
	46061-012	RUBBER, throttle grip	1	
8	46132-001	CASE ASSY, R.H	1	
9	46043-004	KNOB ASSY, lighting switch	1	
10	46028-003	BUTTOM, horn push	2	
11	46079-003	CONTACT, horn buttom	2	
12	46031-005	SPRING, horn buttom	2	
13	220B0520A	SCREW, pan head, 5 x 20	2	
14	220B0530A	SCREW, pan head, 5 x 30	2	
15	46091-009	CASE ASSY, L.H	1	
*16	46075-021	RUBBER, L.H. grip WHN EXH USE 46075-017	(1)	
	46075-017	RUBBER, L.H. grip	1	
17	46043-005	KNOB ASSY, lighting switch	1	
18	46076-025	LEVER ASSY, clutch	1	
19	46092-016	LEVER, clutch	1	
20	92007-020	BOLT, hex head, 5 x 20	1	
21	46059-011	COLLAR, lever	1	
22	46094-011-21	HOLDER, clutch lever, Flat Black	1	
23	464H0500	WASHER, lock	1	
24	312B0500A	NUT, 5 m/m	1	
25	46019-025	GRIP ASSY, R.H.	1	
26	46044-013	KNOB, lighting switch, L.H.	1	

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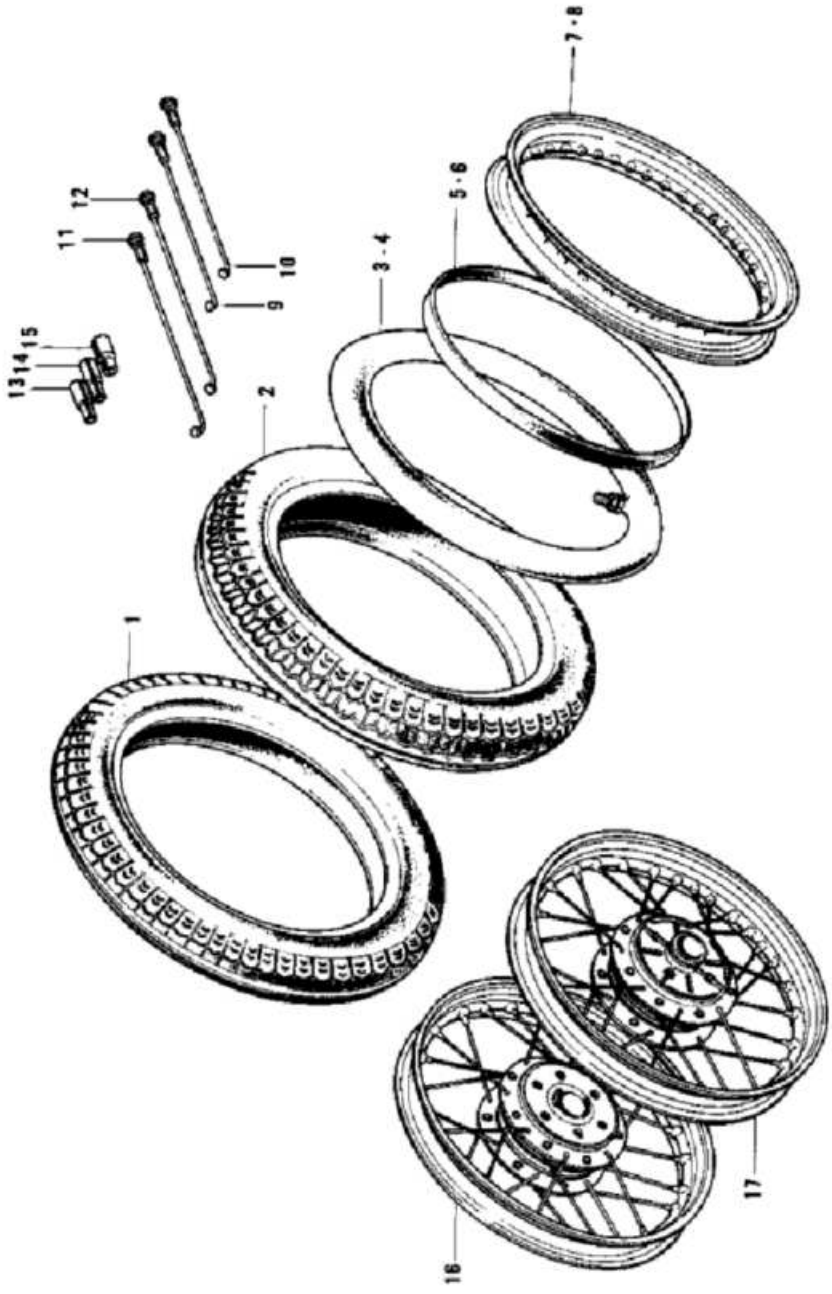
21. Fender

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	35003-015	FENDER, front	1	
2	110B0816	BOLT, hex head, 8 x 16	4	
3	461F0800	WASHER, spring, 8 m/m	4	
4	35022-071	FENDER, rear	1	Front
5	35022-072	FENDER, rear	1	Rear
6	35026-006	BRACKET, rear fender	1	
7	92075-132	RUBBER, rear fender	1	
8	110B0632	BOLT, hex head, 6 x 32	2	
9	461F0600	WASHER, spring, 6 m/m	6	
10	92022-228	WASHER, plain, 6 m/m	4	
11	92075-121	RUBBER, rear fender	2	
12	92027-162	COLLAR, rear fender	2	
13	92075-133	RUBBER, rear fender	2	
14	92022-227	WASHER, plain, 6 m/m	2	
15	116B0616	BOLT, hex head, 6 x 16	4	
16	411B0600	WASHER, plain, 6 m/m	4	
17	92071-019	GROMMET, harness, 10 m/m	1	
18	35032-022	STAY, rear fender	1	
19	113B1022	BOLT, hex head, 10 x 22	2	
20	461F1000	WASHER, spring, 10 m/m	2	
21	411B1000	WASHER, plain, 10 m/m	2	
22	92022-044	WASHER, plain, 10 m/m	2	
23	53043-004-96	COVER, rear fender, Candytone Brown		
	53043-004-97	COVER, rear fender, Candytone Lime Green		
24	92027-162	COLLAR, fender cover	4	
25	92075-174	RUBBER, fender cover	4	
26	116B0625	BOLT, hex head, 6 x 25	4	
27	461F0600	WASHER, spring, 6 m/m	4	
28	92074-022	PLUG, rear fender cover	2	
29	92075-176	RUBBER, rear fender	1	
30	32122-010	BRACKET, helmet holder	2	
31	92075-175	DAMPER RUBBER	4	
32	32099-010	CASE	1	
33	92074-024	PLUG	1	
34	92075-135	RUBBER	2	

21. Fender


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22. Wheel



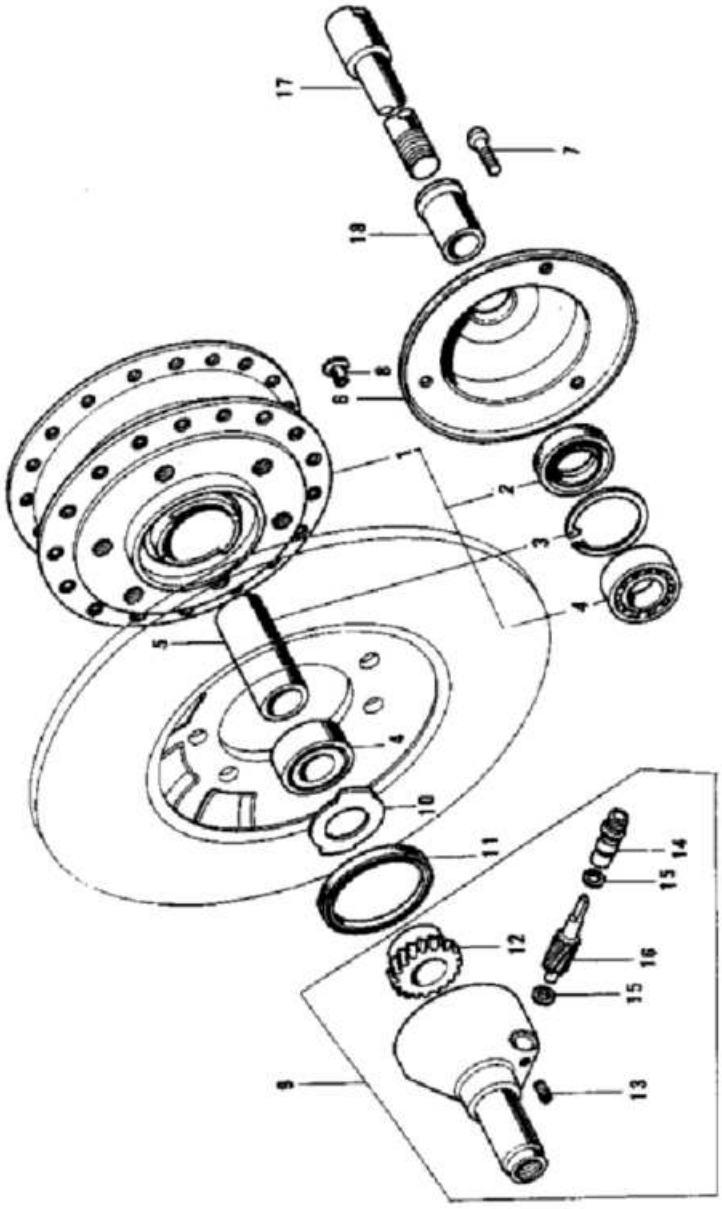
22. Wheels

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	41021-023	TIRE, front 3.25-19 4PR	1	F6
2	41021-021	TIRE, rear 4.00-18 4PR	1	K87
3	41022-030	TUBE, front tire 3.25-19	1	
4	41022-031	TUBE, rear tire 4.00-18	1	
5	41023-015	BAND, front rim	1	
6	41023-016	BAND, rear rim	1	
7	41025-051	RIM, front 1.85B x 19W	1	
8	41025-052	RIM, rear 2.15B x 18W	1	
9	41027-057	SPOKE ASSY, front inner	20	
10	41028-057	SPOKE ASSY, front outer	20	
11	41027-043	SPOKE ASSY, rear inner	20	
12	41028-042	SPOKE ASSY, rear outer	20	
13	41075-001	WEIGHT, wheel balance, 10g	AR	
14	41075-002	WEIGHT, wheel balance, 20g	AR	
15	41075-003	WEIGHT, wheel balance, 30g	AR	
16	41074-031	WHEEL ASSY, front	1	
17	42048-023	WHEEL ASSY, rear	1	

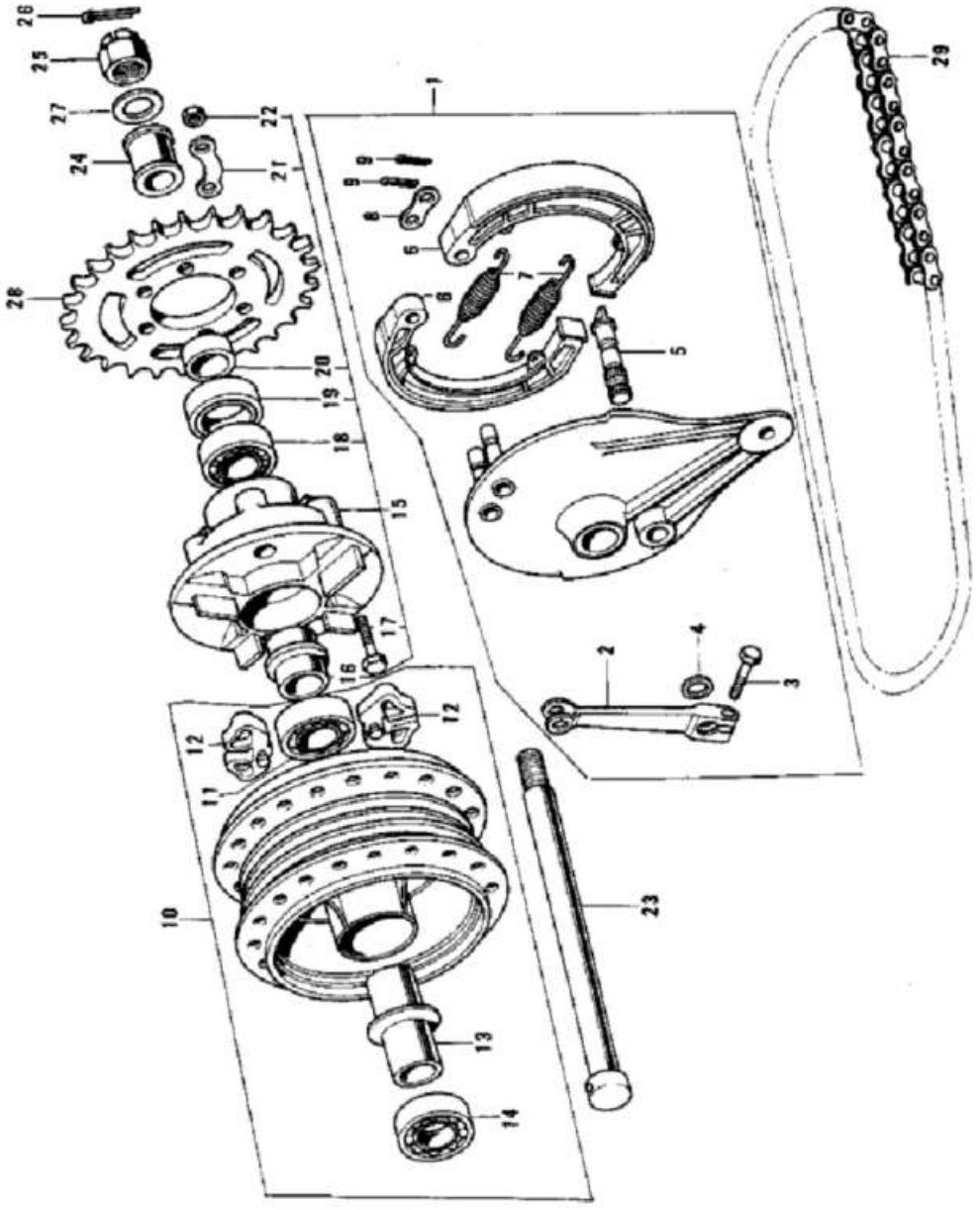
23. Front Hub

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	41034-021-21	DRUM ASSY, front brake, Flat black	1	
2	92050-003	OIL SEAL, front drum	1	
3	481J4000	CIRCLIP, 40 m/m	1	
4	601B6203	BEARING, ball, #6203	2	
5	41039-019	SPACER, front hub bearing	1	
6	41042-009	COVER, brake drum dust	1	
7	222E0508A	SCREW, oval countersunk head, 5 x 8	3	
8	92102-006	CAP, front drum hole	6	
9	41078-001	GEAR BOX ASSY	1	
10	92050-046	OIL SEAL, VC50656	1	
11	41064-007	RECEIVER, speedometer gear	1	
12	41059-016	GEAR, speedometer	1	
13	41082-001	PIN, bushing set	1	
14	41062-005	BUSHING, speedometer cable	1	
15	41063-001	WASHER, thrust	2	
16	41060-012	PINION, speedometer	1	
17	41068-036	AXLE, front	1	
18	41069-018	COLLAR, front axle	1	

23. Front Hub



24. Rear Hub


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24. Rear Hub

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	42006-030-21	PANEL ASSY, rear brake, Flat black	1	
2	42029-021	LEVER, rear brake cam	1	
3	116B0625	BOLT, hex head, 6 x 25	1	
4	41051-003	DUST SHIELD, brake cam	1	
5	41050-011	CAM SHAFT, rear brake	1	
*6	41048-012	SHOE, brake WHN EXH USE 41048-014	(2)	
	41048-014	SHOE, brake	2	
7	41049-007	SPRING, brake shoe	2	
8	41045-006	WASHER, brake shoe	1	
9	550D3025	PIN, cotter, 3.0 x 25	2	
10	42005-030	DRUM ASSY, rear brake	1	
11	601B6304	BEARING, ball, #6304	1	
12	42014-021	SHOCK DAMPER, rear hub	6	
13	42010-021	SPACER, rear hub bearing	1	
14	601B6304Z	BEARING, ball, #6304Z	1	
15	42008-013	COUPLING ASSY, rear hub	1	
16	42036-015	SLEEVE, rear hub coupling	1	
17	92003-100	BOLT, rear sprocket fitting	6	
18	601B6206	BEARING, ball, #6206	1	
19	92050-027	OIL SEAL	1	
20	42037-020	COLLAR, rear axle sleeve	1	
21	92088-013	WASHER, lock, 10 m/m	3	
22	42045-005	NUT, 10 m/m	6	
23	42031-034	AXLE, rear	1	
24	42032-037	COLLAR, rear axle	1	
25	42045-018	NUT, castle, 18 m/m	1	
26	550D4035	PIN, cotter, 4.0 x 35	1	
27	92022-233	WASHER, plain, 20 m/m WHN EXH USE 92022-248 or 92022-249	(1)	
	92022-248	WASHER, plain, 20 m/m	AR	4.5 t
	92022-249	WASHER, plain, 20 m/m	AR	6.0 t
28	42041-118	REAR SPROCKET 35T	1	
29	92057-018	CHAIN ASSY, drive 92 LINK	1	EK630S

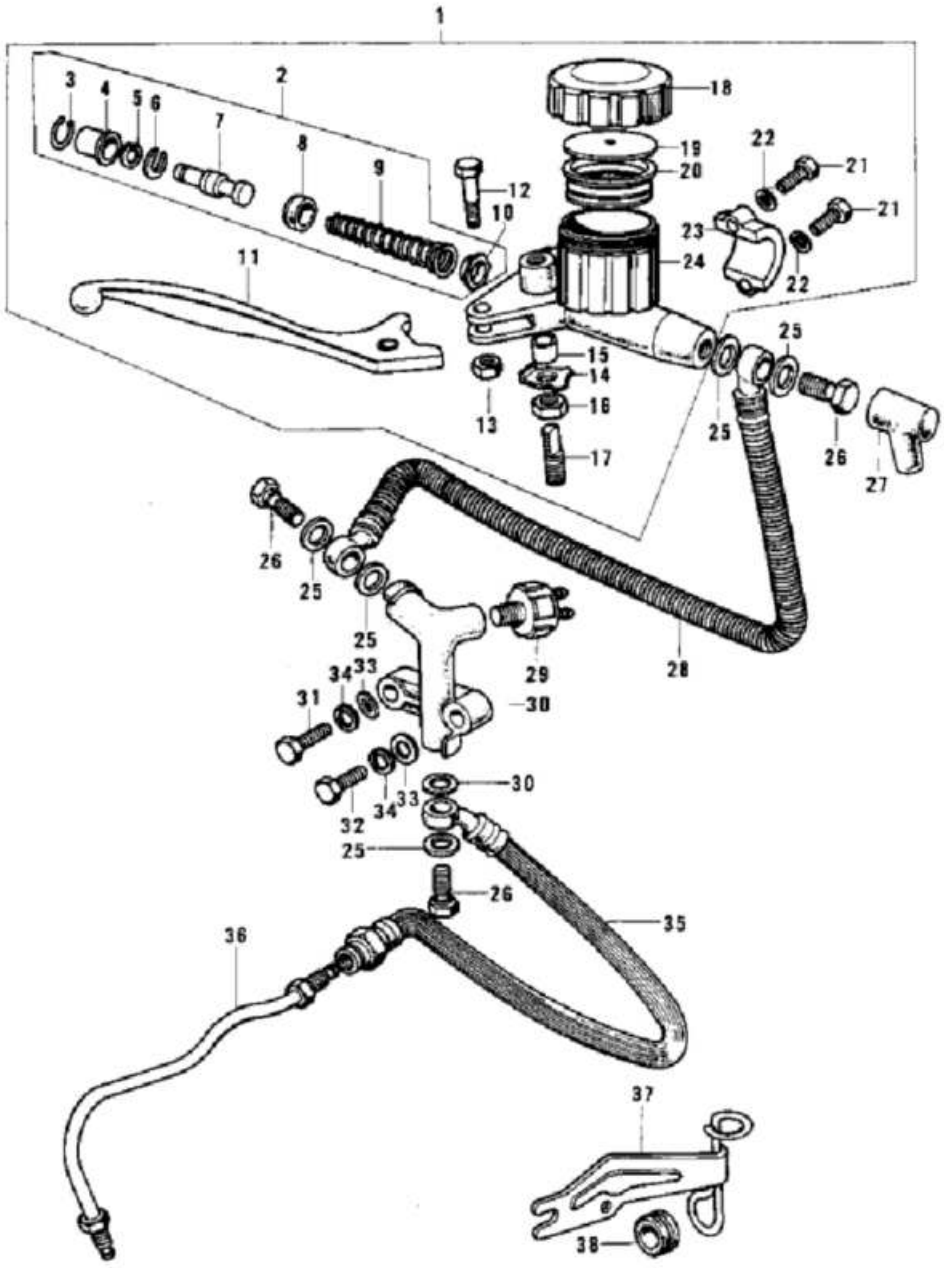
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25. Disc Brake Equipments A

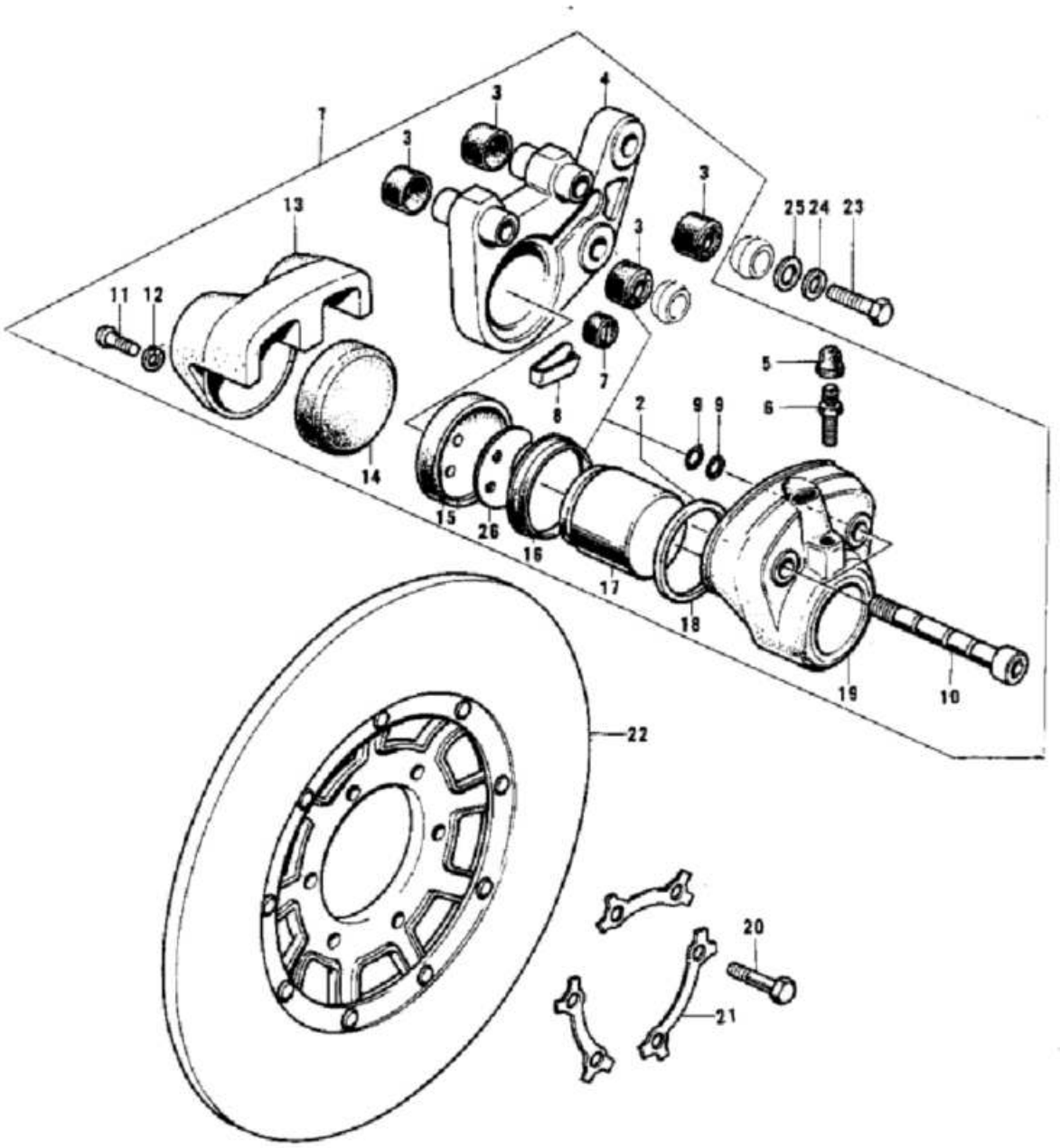
Ref. No.	Part No.	Part Name	Quantity	Remarks
*1	43015-001	CYLINDER ASSY, master, WHN EXH USE 43015-008	(1)	
	43015-008	CYLINDER ASSY, master		
2	43073-001	REPAIR SET, master cylinder	1	
3	43025-001	STOPPER, boosts	1	
4	43024-001	BOOTS	1	
5	451J1800	CIRCLIP, 18 m/m	1	
6	43022-001	STOPPER, piston	1	
7	43072-001	PISTON ASSY	1	
8	43019-001	CUP, primary	1	
9	43018-001	SPRING ASSY, return	1	
10	43017-001	VALVE ASSY, check	1	
*11	43029-001	LEVER, front brake WHN EXH USE 43029-002	(1)	
	43029-002	LEVER, front brake	1	
12	43003-001	BOLT, lever fitting	1	
13	312B0600	NUT, 6 m/m	1	
14	43031-001	WASHER, lock, 8 m/m	1	
15	43074-001	TUBE	1	
16	311B0800	NUT, 8 m/m	1	
17	43030-002	BOLT, lever adjusting	1	
18	43026-001	CAP, oil cup	1	
19	43027-001	PLATE, master cylinder	1	
20	43028-001	DIAPHAGM	1	
21	110N0625	BOLT, hex head, 6 x 25	2	
22	411B0600	WASHER, plain, 6 m/m	2	
23	43034-001	HOLDER, master cylinder	1	
24	43016-001	BODY, master cylinder	1	
25	43067-001	WASHER, oil bolt	6	
26	43066-001	BOLT, oil	3	
27	43069-001	COVER, dust	1	
28	43059-007	HOSE, front brake	1	
29	43065-001	SWITCH, front brake	1	
30	43061-002	JOINT, three way	1	
31	110N0632	BOLT, hex head, 6 x 32	1	
32	110N0640	BOLT, hex head, 6 x 40	1	
33	461F0600	WASHER, spring, 6 m/m	2	
34	411B0600	WASHER, plain, 6 m/m	2	
35	43059-011	HOSE, front brake	1	
36	43060-004	PIPE, front brake	1	
37	43063-001	BRACKET, brake hose	1	
38	43064-001	GROMMET, hose bracket	1	

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25. Disc Brake Equipments A



26. Disc Brake Equipment B



26. Disc Brake Equipments B

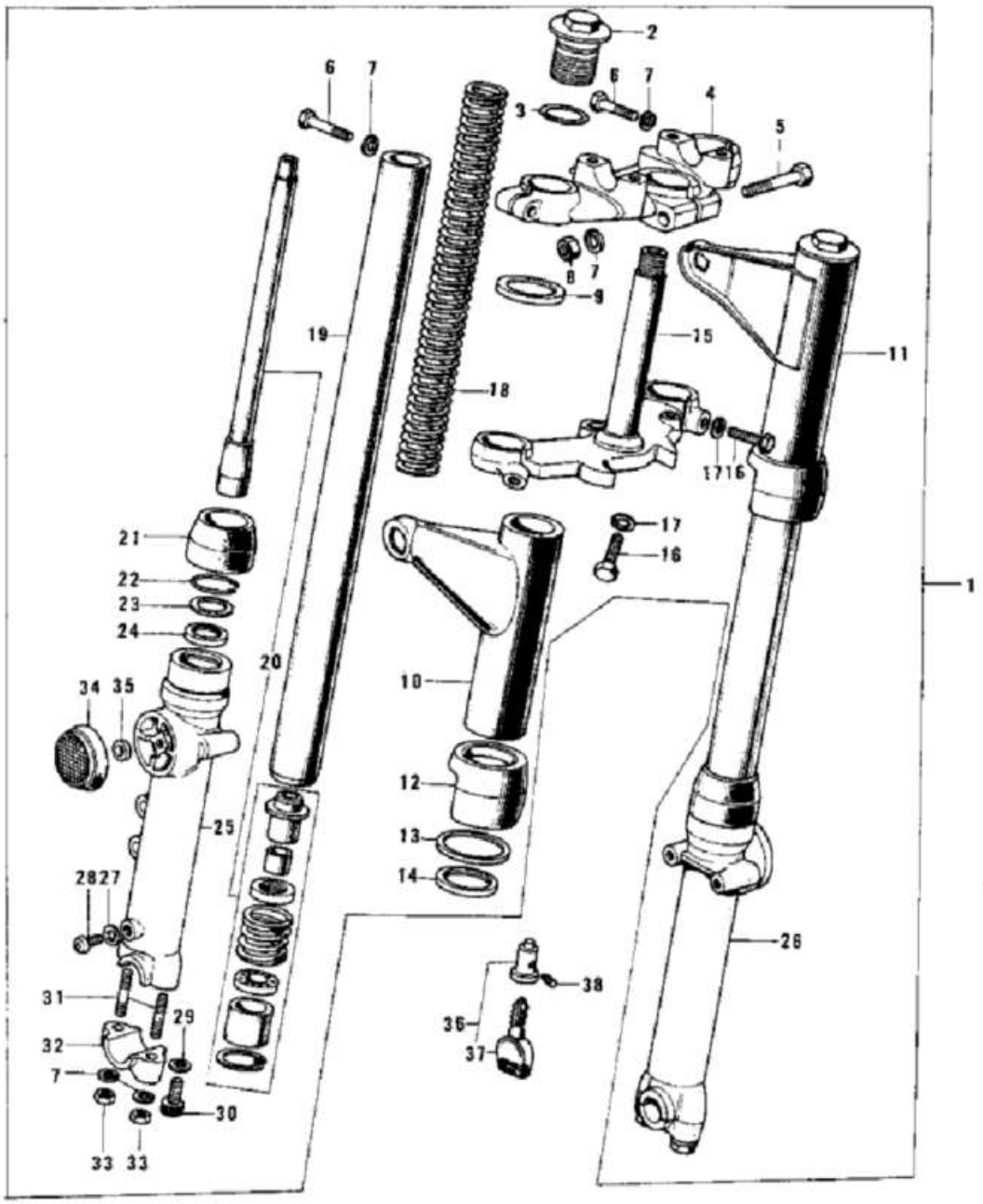
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	43041-004	CALIPER ASSY	1	
2	43073-004	REPAIR SET, caliper	1	
3	43052-003	DUST SEAL, shaft	4	
4	43044-004	HOLDER, caliper	1	
*5	43057-002	CAP, breeder WHN EXH USE 43057-003	(1)	
	43057-003	CAP, breeder	1	
*6	43056-002	BREEDER WHN EXH USE 43056-003	(1)	
	43056-003	BREEDER	1	
7	43047-001	BUSHING, rubber	1	
8	43046-001	STOPPER, pad A	1	
9	43053-002	"O" RING, shaft	4	
10	43045-003	SHAFT	2	
11	220B0612	SCREW, pan head, 6 x 12	1	
12	461F0600	WASHER, spring, 6 m/m	1	
13	43043-003	CALIPER B	1	
14	43051-001	PAD B	1	
15	43050-002	PAD A	1	
16	43054-002	DUST SEAL, piston	1	
17	43048-002	PISTON, caliper	1	
18	43049-002	RING, piston seal	1	
19	43042-004	CALIPER A	1	
20	92001-104	BOLT, hex head, 8 x 28	6	
21	92088-014	WASHER, lock, 8 m/m	3	
22	41080-001	DISC PLATE, front brake	1	
23	43070-001	BOLT, hex head, 10 x 43	2	
24	461F1000	WASHER, spring, 10 m/m	2	
25	410B1000	WASHER, plain, 10 m/m	2	
26	43076-001	SHIM	1	

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27. Front Fork

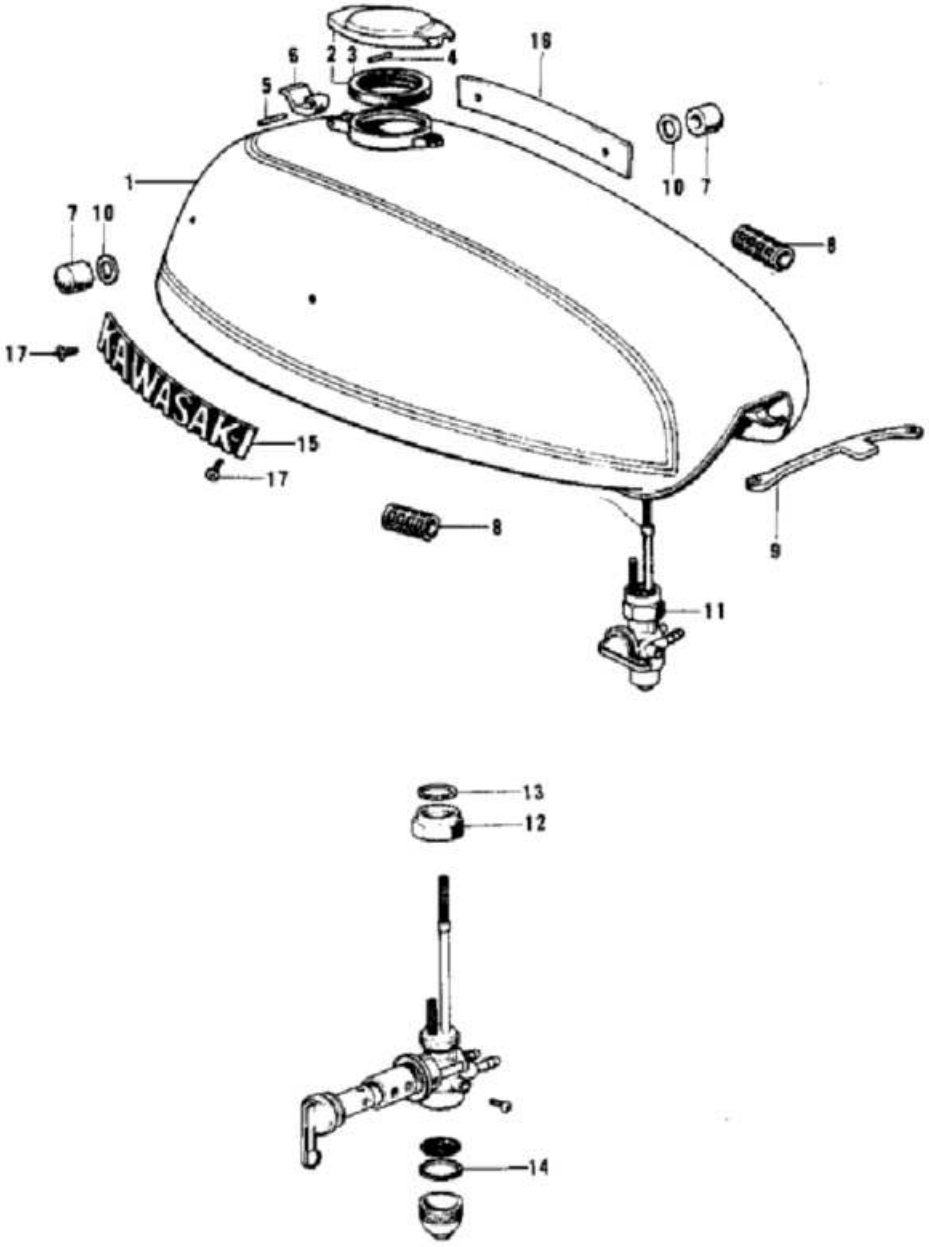
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	44001-095	FRONT FORK ASSY	1	
2	44062-003	BOLT, fork top	2	
3	44046-015	"O" RING, fork top	2	
4	44039-045	HEAD, steering stem	1	
5	44041-038	BOLT, hex head, 8 x 56	1	
6	44041-048	BOLT, hex head, 8 x 35	2	
7	461F0800	WASHER, spring, 8 m/m	7	
8	310N0800	NUT, 8 m/m	1	
9	44064-005	WASHER, fork cover	2	
10	44033-046	COVER, L.H fork	1	
11	44034-046	COVER, R.H fork	1	
12	44064-006	GUIDE, fork cover	2	
13	44064-008	WASHER, fork cover guide	2	
14	44045-038	GASKET, fork cover	2	
15	44037-049	STEM, steering	1	
16	92003-064	BOLT, hex head, 12 x 36	2	
17	461F1200	WASHER, spring, 12 m/m	2	
18	44026-042	SPRING, fork	2	
19	44013-037	TUBE, fork inner	2	
20	44022-010	CYLINDER, fork	2	
21	44010-018	DUST SHIELD, fork	2	
22	44044-012	CIRCLIP	2	
23	44043-044	WASHER, plain	2	
24	44009-014	OIL SEAL	2	
25	44005-045	TUBE, L.H fork outer	1	
26	44006-043	TUBE, R.H fork outer	1	
27	44045-002	GASKET, fork drain	2	
28	220B0408A	SCREW, pan head, 4 x 8	2	
29	44045-034	GASKET, fork cylinder bolt	2	
30	44041-040	BOLT, fork cylinder	2	
31	172G0835	STUD, 8 x 35	4	
32	44063-003	HOLDER, front axle	2	
33	310B0800	NUT, 8 m/m	4	
34	28012-009	REFLECTOR, reflex	2	
35	92094-011	RUBBER, reflector	2	
36	27016-027	LOCK ASSY, steering	1	
37	27008-046-51	KEY SET, #751	1	
	27008-046-52	KEY SET, #752	1	
	27008-046-53	KEY SET, #753	1	
	27008-046-54	KEY SET, #754	1	
	27008-046-55	KEY SET, #755	1	
38	92014-012	SCREW, steering lock fitting	1	

27. Front Fork



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28. Fuel Tank



28. Fuel Tank

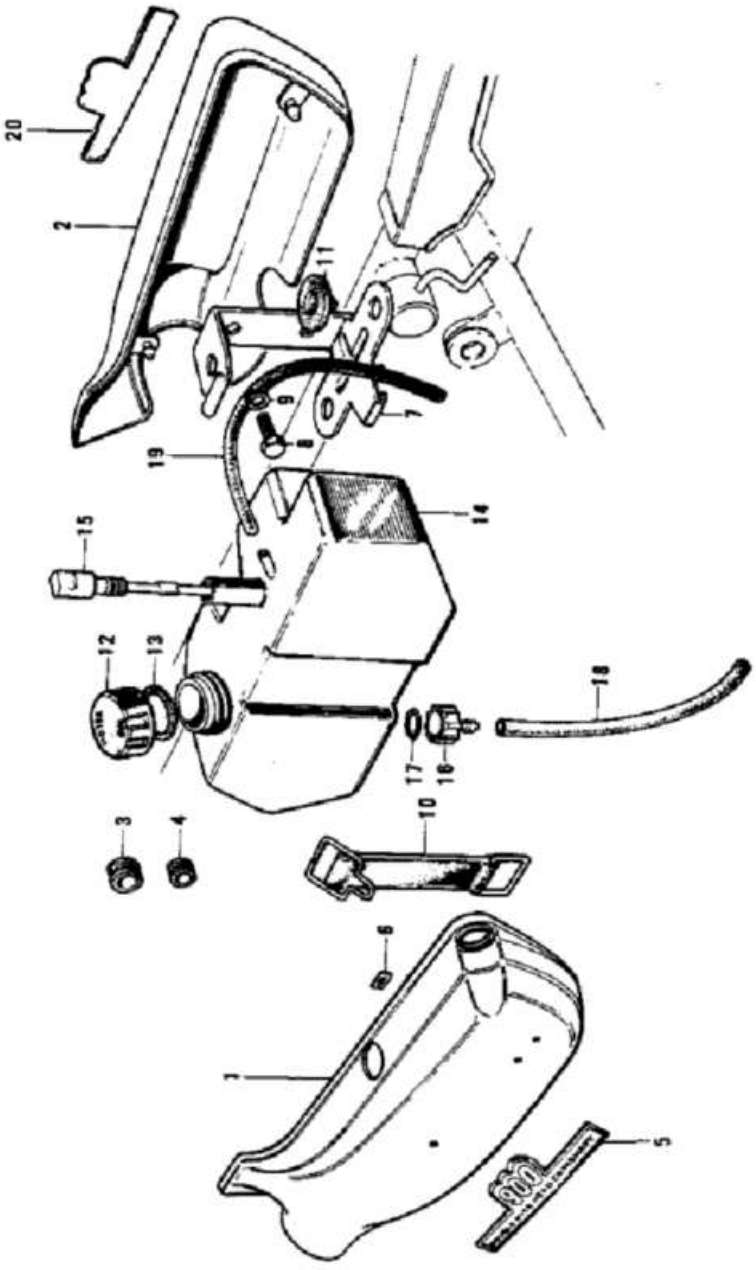
Ref. No.	Part No.	Part Name	Quantity	Remarks
1	51001-077-96	TANK, fuel, Candytone Brown	1	
	51001-077-97	TANK, fuel, Candytone Yellow Green	1	
2	51048-007	CAP ASSY, fuel tank	1	
3	51059-008	GASKET, fuel tank cap	1	
4	92043-074	PIN, fuel tank cap fitting	1	
5	92043-091	PIN, hook	1	
6	51063-002	HOOK, fuel tank	1	
7	92075-125	RUBBER, fuel tank	2	Front
8	92075-084	RUBBER, fuel tank	2	Rear
9	92072-042	BAND, fuel tank	1	
10	92022-044	WASHER, plain, 25 m/m	2	
11	51023-028	COCK ASSY, fuel	1	
12	51035-009	NUT, fuel cock joint	1	
13	92065-081	GASKET, fuel cock joint	1	
14	51037-010	GASKET, fuel cock cup	1	
15	56013-045	EMBLEM, fuel tank, L.H.	1	
16	56014-039	EMBLEM, fuel tank, R.H.	1	
17	92012-003	SCREW, countersunk head, 3"x 6	4	

29. Oil Tank, Side Covers

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	36001-036-96	COVER, L.H side, Candytone Brown		
	36001-036-97	COVER, L.H side, Candytone Yellow Green		
2	36007-030-96	COVER, R.H side, Candytone Brown		
	36007-030-97	COVER, R.H side, Candytone Yellow Green		
3	92071-056	GROMMET, side cover	5	
4	92071-064	GROMMET, side cover	1	
*5	56018-148	EMBLEM, side cover, L.H.	1	
6	92018-003	NUT, 3 m/m	6	
7	32131-001	BRACKET, oil tank	1	
8	116B0612	BOLT, hex head, 6 x 12	2	
9	461F0600	WASHER, spring, 6 m/m	2	
10	92072-045	BAND, oil tank	1	
11	92075-078	RUBBER, oil tank bracket	3	
12	52003-020	CAP, oil tank	1	
13	92066-086	GASKET, oil tank cap	1	
14	52001-031	TANK, oil	1	
15	52005-005	GAUGE, oil level	1	
16	52020-001	FILTER, oil tank	1	
17	670B2015	"O" RING, 15 m/m	1	
18	92059-071	PIPE, oil	1	
19	92059-057	PIPE, oil tank breather	1	
*20	56018-139	EMBLEM, side cover, R.H.	1	

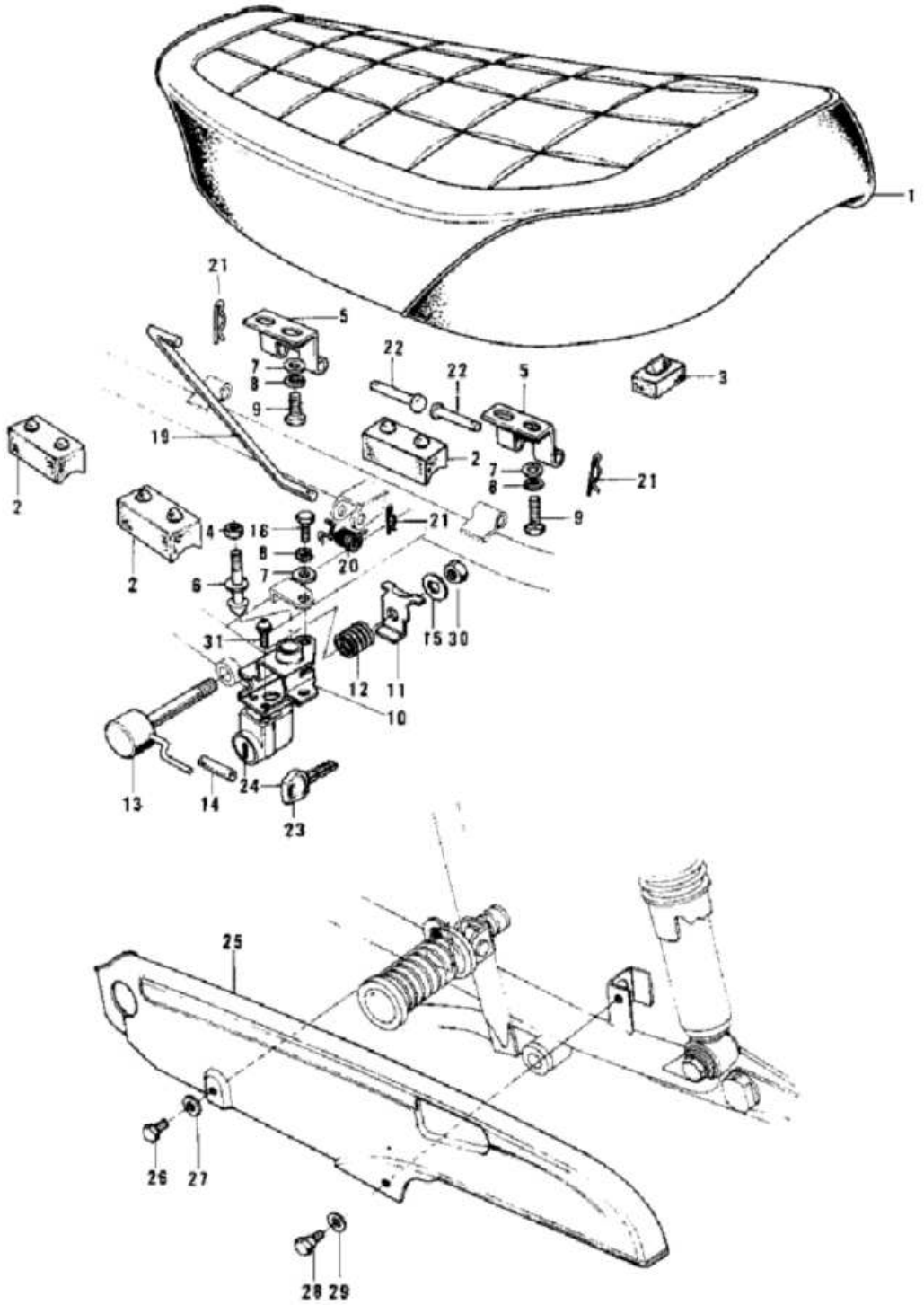
*Rev: Nov. 30 1972

29. Oil Tank, Side cover



*Rev: Nov. 30 1972

30. Dual Seat, Chain Cover



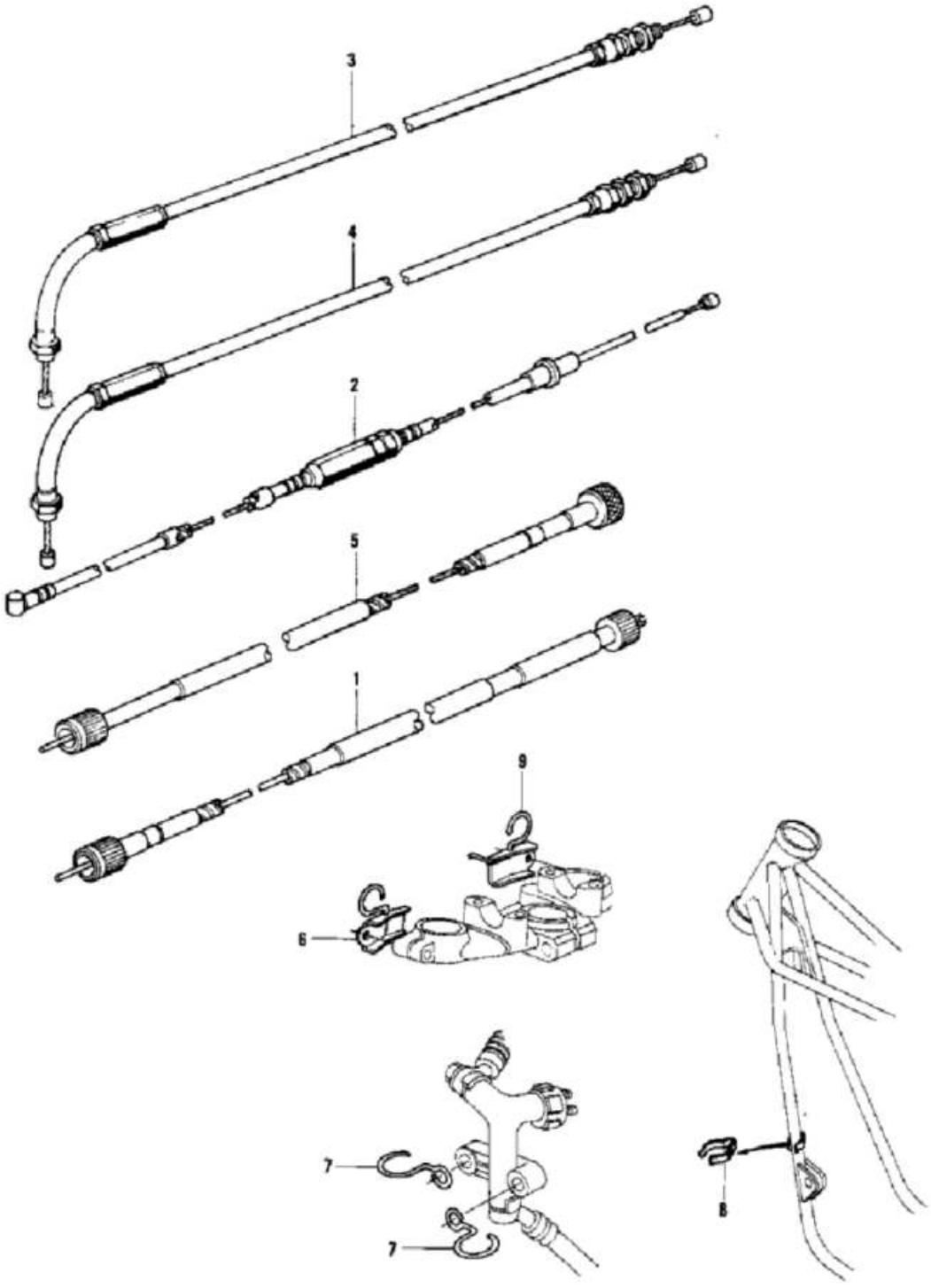
30. Dual Seat, Chain Cover

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	53001-076	SEAT ASSY, dual	1	
2	92075-139	DAMPER RUBBER, seat	4	
3	92075-099	DAMPER RUBBER, seat	1	
4	312B0800	NUT, 8 m/m	1	
5	53009-017	HINGE, seat	2	
6	53056-001	CATCH, seat	1	
7	411B0600	WASHER, plain, 6 m/m	4	
8	461F0600	WASHER, spring, 6 m/m	4	
9	116B0614	BOLT, hex head, 6 x 14	4	
10	53050-001	HOUSING, seat catch	1	
11	53051-001	PLATE, seat catch	1	
12	53053-001	SPRING, lever	1	
13	53052-001	LEVER, seat catch	1	
14	92102-011	CAP, lever	1	
15	92088-017	WASHER, lock	1	
16	110N0616	BOLT, hex head, 6 x 16	2	
17	461F0600	WASHER, spring, 6 m/m	2	
18	411B0600	WASHER, plain, 6 m/m	2	
19	53054-001	STOPPER, seat	1	
20	53055-001	SPRING, seat stopper	1	
21	92041-003	PIN, cotter	3	
22	53011-002	PIN, seat pivot	2	
23	27030-001	LOCK ASSY, seat	1	
24	27008-046-51	KEY SET, #751	1	
	27008-046-52	KEY SET, #752	1	
	27008-046-53	KEY SET, #753	1	
	27008-046-54	KEY SET, #754	1	
	27008-046-55	KEY SET, #755	1	
25	36014-045	COVER, chain	1	
26	110N0618	BOLT, hex head, 6 x 18	1	
27	92022-125	WASHER, plain, 6 m/m	1	
28	92001-115	BOLT, hex head, 6 x 14	1	
29	92022-195	WASHER, plain, 6 m/m	1	
30	312B0600	NUT, 6 m/m	1	
31	220B0514A	SCREW—pan head, 5 x 14	2	

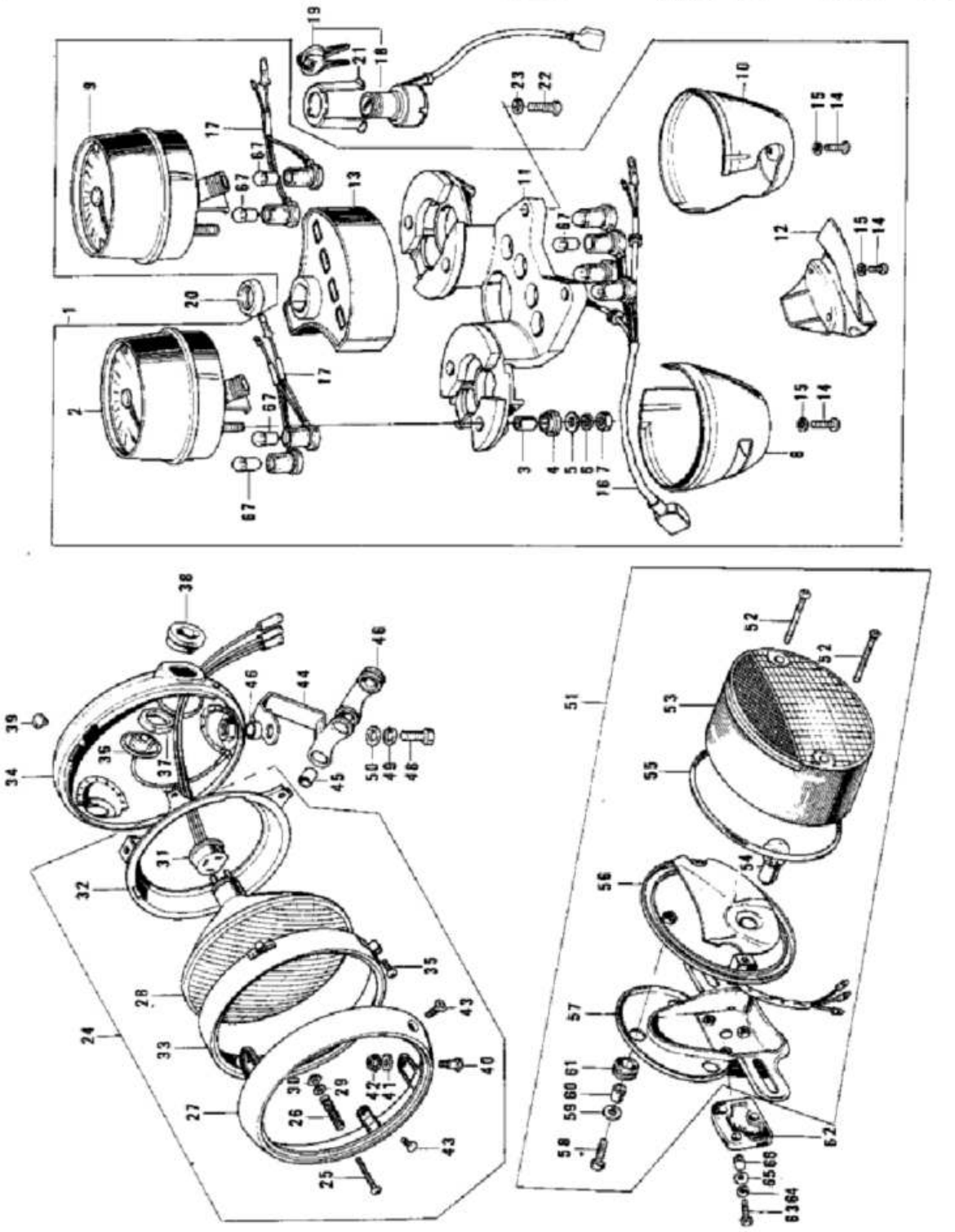
31. Cables

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	54001-040	CABLE, speedometer	1	
2	54011-048	CABLE, clutch	1	
3	54012-081	CABLE, control	1	
4	54012-087	CABLE, control	1	
5	54018-015	CABLE, tachometer	1	
6	92037-090	CLAMP, cable	1	
7	92037-092	CLAMP, cable	2	
8	92037-093	CLAMP, cable	1	
9	92037-104	CLAMP, cable	1	

31. Cables



32. Electrical Equipment A (1/2)



32. Electrical Equipments A (1/2)

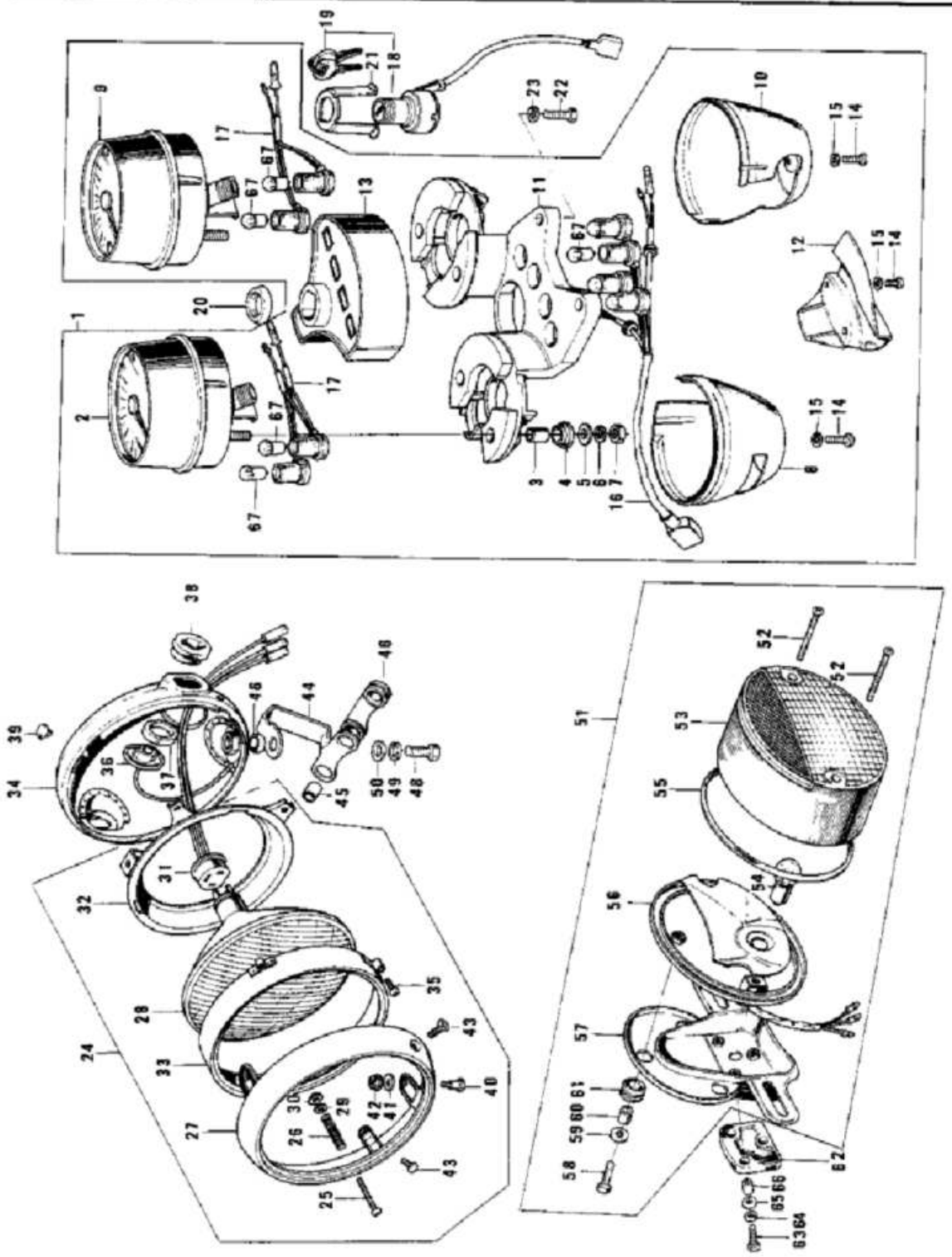
Ref. No.	Part No.	Part Name	Quantity	Remarks
*1		SPEED & TACH METER ASSY	N.A	
2	25001-044	SPEEDOMETER ASSY, MPH	1	
3	92027-174	COLLAR, meter	4	
4	92075-172	RUBBER, meter	4	
5	92022-241	WASHER, plain, 5 m/m	4	
6	461F0500	WASHER, spring, 5 m/m	4	
7	312B0500A	NUT, 5 m/m	4	
8	25012-010	COVER, speedometer	1	
9	25015-018	TACHOMETER ASSY	1	
10	25012-011	COVER, tachometer	1	
11	25008-025	BRACKET, meter	1	
12	25024-001	COVER, wiring harness	1	
13	25023-001	COVER, indicator lamp	1	
14	220B0308A	SCREW, pan head, 3 x 8	5	
15	461F0300	WASHER, spring, 3 m/m	5	
16	25011-026	SOCKET ASSY, indicator lamp	1	
17	25011-027	SOCKET ASSY, meter lamp	2	
18	27005-042	SWITCH ASSY, ignition	1	
19	27008-046-51	KEY SET, #751	1	
	27008-046-52	KEY SET, #752	1	
	27008-046-53	KEY SET, #753	1	
	27008-046-54	KEY SET, #754	1	
	27008-046-55	KEY SET, #755	1	
20	27007-004	NUT, ignition switch lock	1	
21	27019-003	HOLDER, ignition switch	1	
22	110B0832	BOLT, hex head, 8 x 32	2	
23	461F0800	WASHER, spring, 8 m/m	2	
24	23003-017	LAMP UNIT, head	1	
25	23019-021	SCREW, focus adjusting	1	
26	23014-005	SPRING, focus adjusting	1	
27	23006-038	RIM, head lamp	1	
28	23007-041	SEALD BEAM UNIT	1	
29	23021-004	WASHER, plain, 5 m/m	1	
30	23020-018	NUT, 5 m/m	1	
31	23008-037	SOCKET, head lamp	1	
32	23074-001	RING, head lamp mounting	1	
33	23072-001	RING, headlamp mounting	1	

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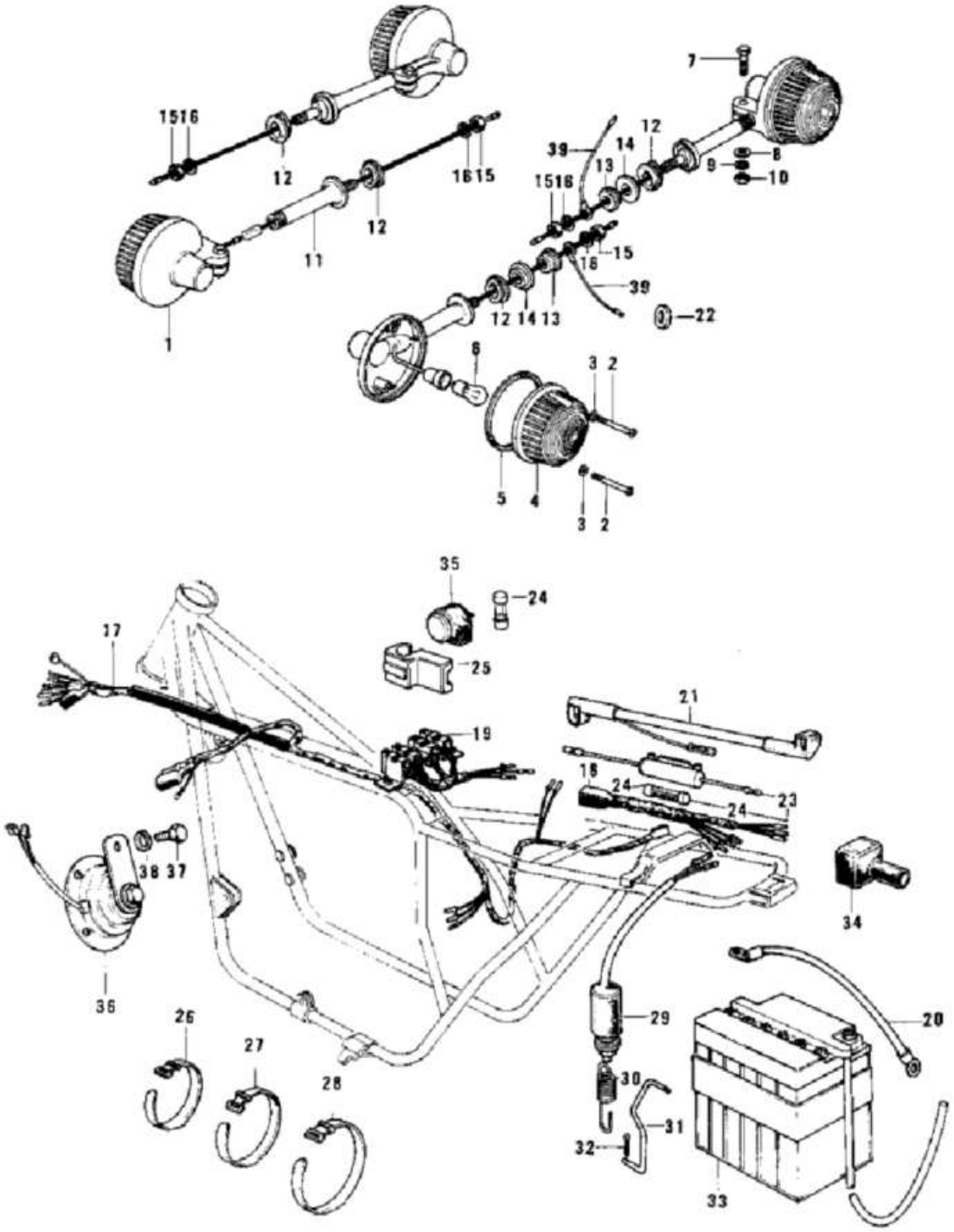
32. Electrical Equipments A (2/2)

Ref. No.	Part No.	Part Name	Quantity	Remarks
34	23005-037-21	BODY, head lamp	1	
35	220B0306A	SCREW, pan head, 3 x 6	2	
36	23076-001	COLLAR, head lamp body	2	
37	23066-001	DAMPER RUBBER, lamp body	2	
38	23066-005	DAMPER RUBBER, lamp body	2	
39	92074-006	PLUG, rubber	1	
40	23019-023	SCREW, pan head, 5 x 12	2	
41	23021-012	WASHER, plain, 5 m/m	2	
42	23020-020	NUT, 5 m/m	2	
43	23019-024	SCREW, pan head, 5 m/m	2	
44	23064-009	BRACKET, head lamp body	1	
45	92027-162	COLLAR	2	
46	92075-127	DAMPER RUBBER, head lamp	1	
47	92027-167	COLLAR, head lamp	1	
48	116B0818	BOLT, hex head, 8 x 18	1	
49	461F0800	WASHER, spring, 8 m/m	1	
50	411B0800	WASHER, plain, 8 m/m	1	
51	23024-018	LAMP ASSY, tail	1	
52	220E0435A	SCREW, pan head, 4 x 35	2	
53	23026-023	LENS, tail lamp	1	
54	92069-039	BULB, 12V-32/4 cp	1	
55	23028-018	GASKET, tail lamp	1	
56	23027-030	CASE, tail lamp	1	
57	23036-017	BRACKET, license plate	1	
58	116B0620	BOLT, hex head, 6 x 20	3	
59	92022-125	WASHER, plain, 6 m/m	3	
60	92027-129	COLLAR	3	
61	92075-076	DAMPER RUBBER	3	
62	35039-004	SHOCK DAMPER, tail lamp	1	
63	116B0625	BOLT, hex head, 6 x 25	3	
64	461F0600	WASHER, plain, 6 m/m	3	
65	92027-156	COLLAR	3	
66	92075-121	DAMPER RUBBER	3	
67	92069-018	BULB, 12V-3W	8	

32. Electrical Equipment A (2/2)



33. Electrical Equipment B



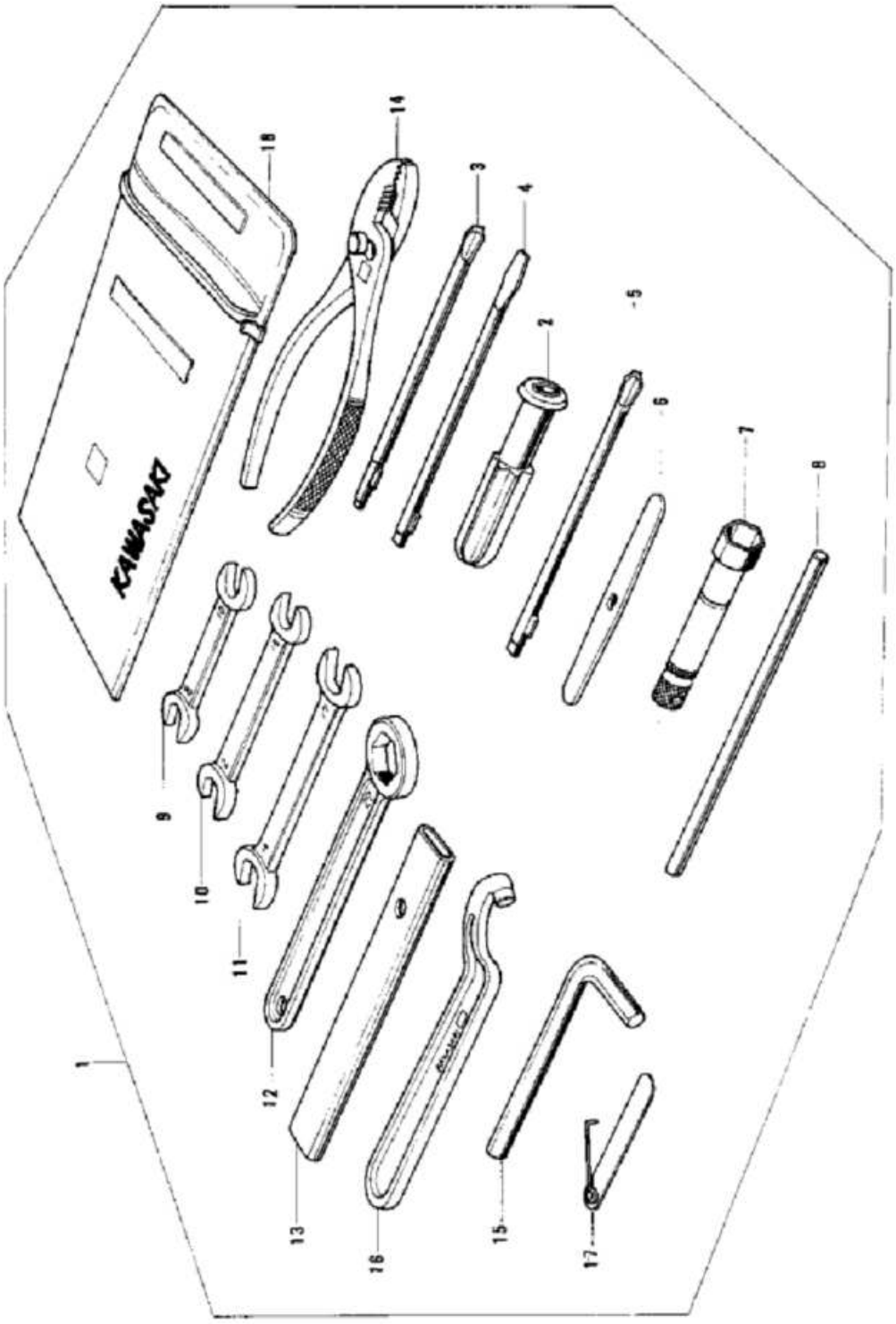
33. Electrical Equipments B

Ref. No.	Part No.	Part Name	Qyantity	Remarks
1	23040-034	LAMP ASSY, turn signal	4	
2	220E0430A	SCREW, pan head, 4 x 30	8	
3	23058-002	WASHER, plain, 4 m/m	8	
4	23048-012	LENS, turn signal lamp	4	
5	23050-002	GASKET, turn signal lamp lens	4	
6	92069-055	BULB, 12V-32 cp	4	
7	110N0630	BOLT, hex head, 6 x 30	4	
8	411B0600	WASHER, plain, 6 m/m	4	
9	461F0600	WASHER, SPRING, 6 m/m	4	
10	310N0600	NUT, 6 m/m	4	
11	23078-001	BRACKET, turn signal lamp	4	
12	92075-128	RUBBER, turn signal lamp	4	
13	92027-147	COLLAR	2	
14	92075-158	RUBBER, turn signal lamp	2	
15	315B1000	NUT, 10 m/m	4	
16	461F1000	WASHER, spring, 10 m/m	2	
17	26001-072	WIRING HARNESS, main	1	
18	26002-031	WIRING HARNESS, rear	1	
19	26002-035	WIRING HARNESS, center	1	
20	26010-028	WIRE, battery ground	1	
21	26010-027	WIRE, starter	1	
22	92022-239	WASHER, plain	2	
23	26004-013	FUSE ASSY	1	
24	26006-005	FUSE 20A	1	
25	26016-002	HOLDER, spare fuse	1	
26	92072-030	BAND, rubber, small	10	
27	92072-031	BAND, rubber, middle	5	
28	92072-032	BAND, rubber, large	5	
29	27010-019	SWITCH, brake lamp	1	
30	27011-009	SPRING, brake lamp switch	1	
31	27012-010	HOOK, brake lamp switch	1	
32	550D1610	PIN, cotter, 1.6 x 10	1	
33	26012-027	BATTERY, 12V-14AH	1	
34	92075-162	RUBBER, battery	1	
35	27002-011	RELAY, turn signal	1	
36	27003-029	HORN	1	
37	116B0814	BOLT, hex head, 8 x 14	1	
38	461F0800	WASHER, spring, 8 m/m	1	
39	26011-063	LEAD WIRE, turn signal	2	

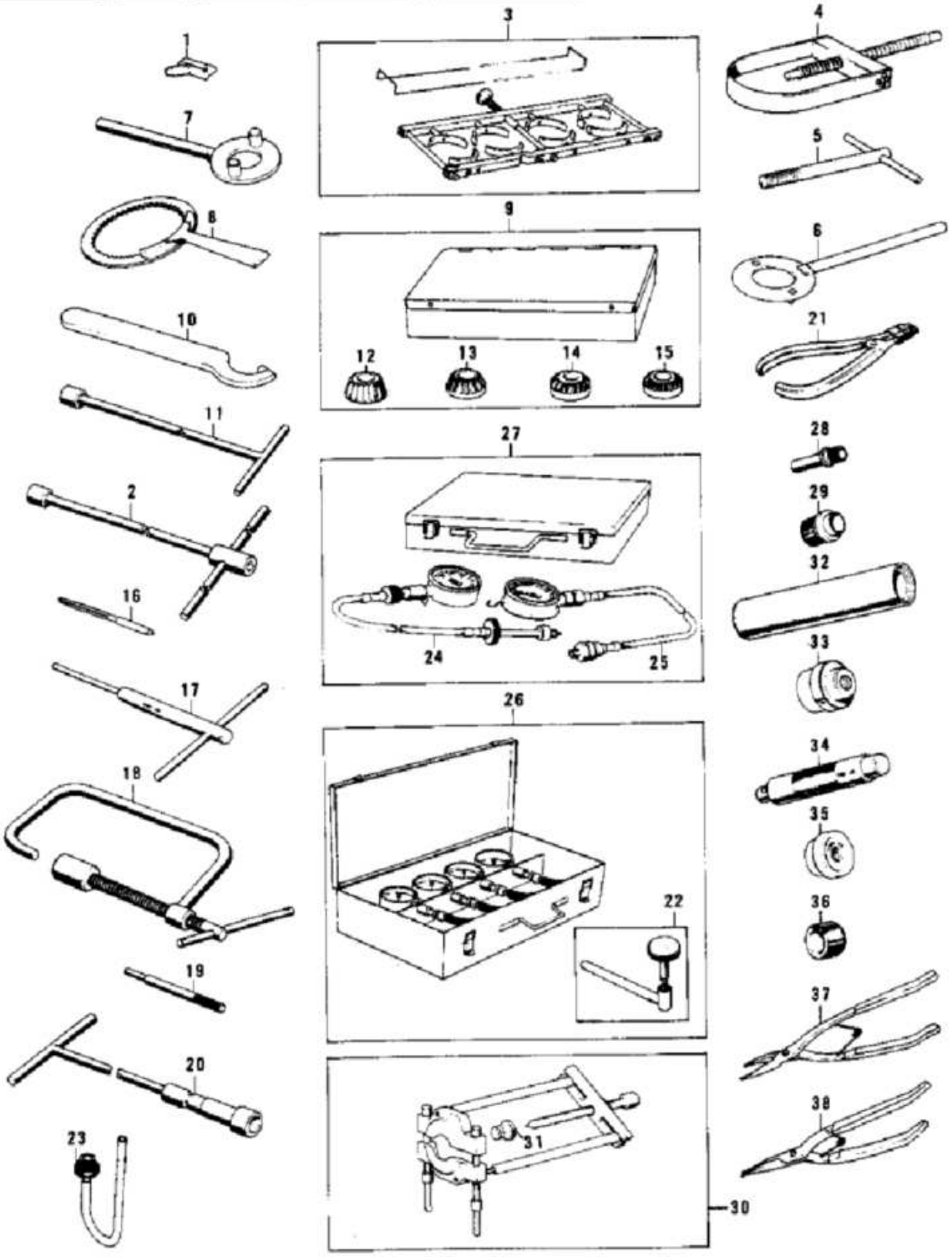
34. Tools

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	56007-029	TOOL KIT	1	
2	92106-004	GRIP, screw driver	1	
3	92107-006	SCREW DRIVER, #2 phillips	1	
4	92107-007	SCREW DRIVER, #2 slot	1	
5	92107-008	SCREW DRIVER, #3 phillips	1	
6	92111-006	LEVER, screw driver	1	
7	92108-008	WRENCH, spark plug	1	
8	92111-005	BAR, spark plug wrench	1	
9	92126-001	WRENCH, open end, 8 x 10	1	
10	92126-002	WRENCH, open end, 12 x 13	1	
11	92126-003	WRENCH, open end, 14 x 17	1	
12	92109-009	WRENCH, box, 27 m/m	1	
13	92111-004	BAR, wrench	1	
14	92112-003	PLIERS, 150 m/m	1	
15	92127-001	WRENCH, allen, 10 m/m	1	
16	92108-007	ADJUSTER, rear shock absrober	1	
17	92128-001	GAUGE, filler	1	
18	56008-006	BAG, tool	1	

34. Tools



35. Special Service Tools



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35. Special Service Tools

Ref. No.	Part No.	Part Name	Quantity	Remarks
1	57001-109	HOLDER, tappet	1	
2	57001-111	WRENCH, cylinder head bolt	1	
3	57001-112	COMPRESSOR SET, piston ring	1	
4	57001-114	PULLER, piston pin	1	
5	57001-116	PULLER, dynamo rotor	1	
6	57001-117	HOLDER, dynamo rotor	1	
7	57001-118	HOLDER, engine sprocket	1	
8	57001-119	HOLDER, clutch hub	1	
9	57001-128	CUTTER SET, valve seat	1	
10	57001-134	WRENCH, stem nut	1	
11	57001-142	SOCKET, front fork piston	1	
12	57001-101	CUTTER, valve seat, 30°	1	
13	57001-102	CUTTER, valve seat, 45°	1	
14	57001-103	CUTTER, valve seat, 60°	1	
15	57001-104	CUTTER, valve seat, 60°	1	
16	57001-105	REAMER, valve guide	1	
17	57001-106	HOLDER, valve seat cutter	1	
18	57001-107	COMPRESSOR, valve spring	1	
19	57001-108	ARBOR, valve guide	1	
20	57001-110	WRENCH, spark plug	1	
21	57001-115	PLIERS, piston ring	1	
22	57001-120	ADJUSTER, throttle valve	1	
23	57001-122	GAUGE, float level	1	
24	57001-123	GAUGE, compression	1	
25	57001-125	GAUGE, oil pressure	1	
26	57001-127	GAUGE, vacuum	1	
27	57001-129	GAUGE SET, oil & compression	1	
28	57001-130	GUIDE, change shaft oil seal	1	
29	57001-131	GUIDE, kickshaft oil seal	1	
30	57001-135	PULLER, stem bearing	1	
31	57001-136	ADAPTER, stem bearing	1	
32	57001-137	DRIVER, stem bearing	1	
33	57001-138	DRIVER, stem cup	1	
34	57001-139	HOLDER, bearing driver	1	
35	57001-140	DRIVER, wheel bearing	1	
36	57001-141	DRIVER, fork oil seal	1	
37	57001-143	PLIERS, circlip, inside	1	
38	57001-144	PLIERS, circlip, outside	1	