CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

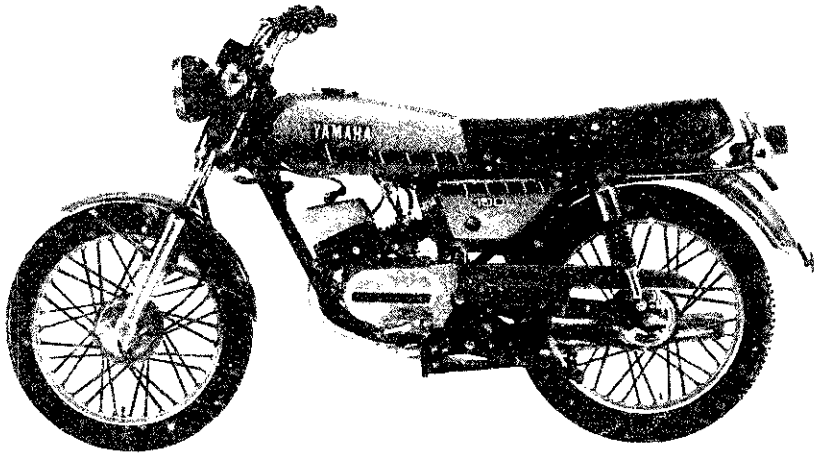
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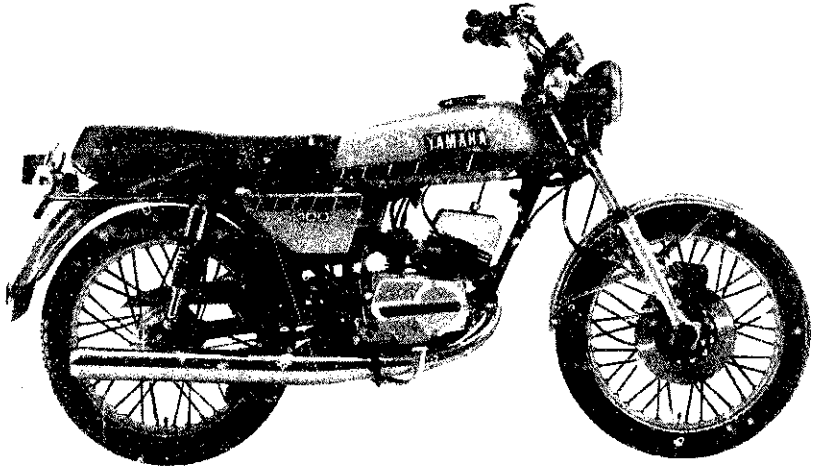
Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11, 12
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disk Brake · Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

NUMERICAL INDEX M-1~6


YAMAHA


YAMAHA

FOREWORD

This Parts List is related to the parts in use for the Yamaha RS100DX ('79)(1Y8), RS100 ('79)(1Y9). When you are ordering replacement parts for the RS100DX ('79)(1Y8), RS100 ('79)(1Y9), refer to this Parts List and quote both part numbers and names correctly.

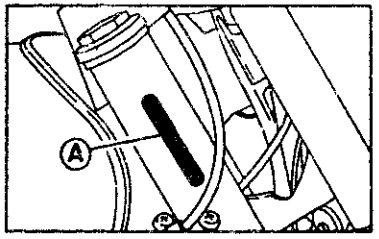
1. Modifications or additions which have been made after issue of the Parts List will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts List on hand to keep it up-to-date.

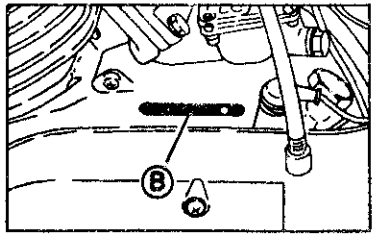
2. Abbreviations
   The following abbreviations are used in this Parts List.
   - U.R. Use size (thickness) and/or number as required.
   - U.N. Use as many as you need.
   - F# Frame No. (Applicable machine No.)

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.
   EXAMPLE CARBURETOR ASS'Y
   . JET, pilot
   . NOZZLE, main

4. Initial Serial No. and Color Code

Ⓐ	Frame Serial No.	1Y8-220101 and following	for W. GERMANY BELGIUM
Ⓑ	Engine Serial No.	1Y8-220101 and following	
Ⓐ	Frame Serial No.	1Y8-320101 and following	for ENGLAND
Ⓑ	Engine Serial No.	1Y8-320101 and following	





Color Code	Color Name	Color Code	Color Name
33	Yamaha Black	R4	Heat Proof Black
91	Uni-Chrome Plated	E1	Chappy Red
93	Chrome Plated	G3	French Blue
98	Low Gloss Black	20	Crystal Silver

CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig. 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

CHASSIS

Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11,
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disk Brake · Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

NUMERICAL INDEX M-1～6

CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig. 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

CHASSIS

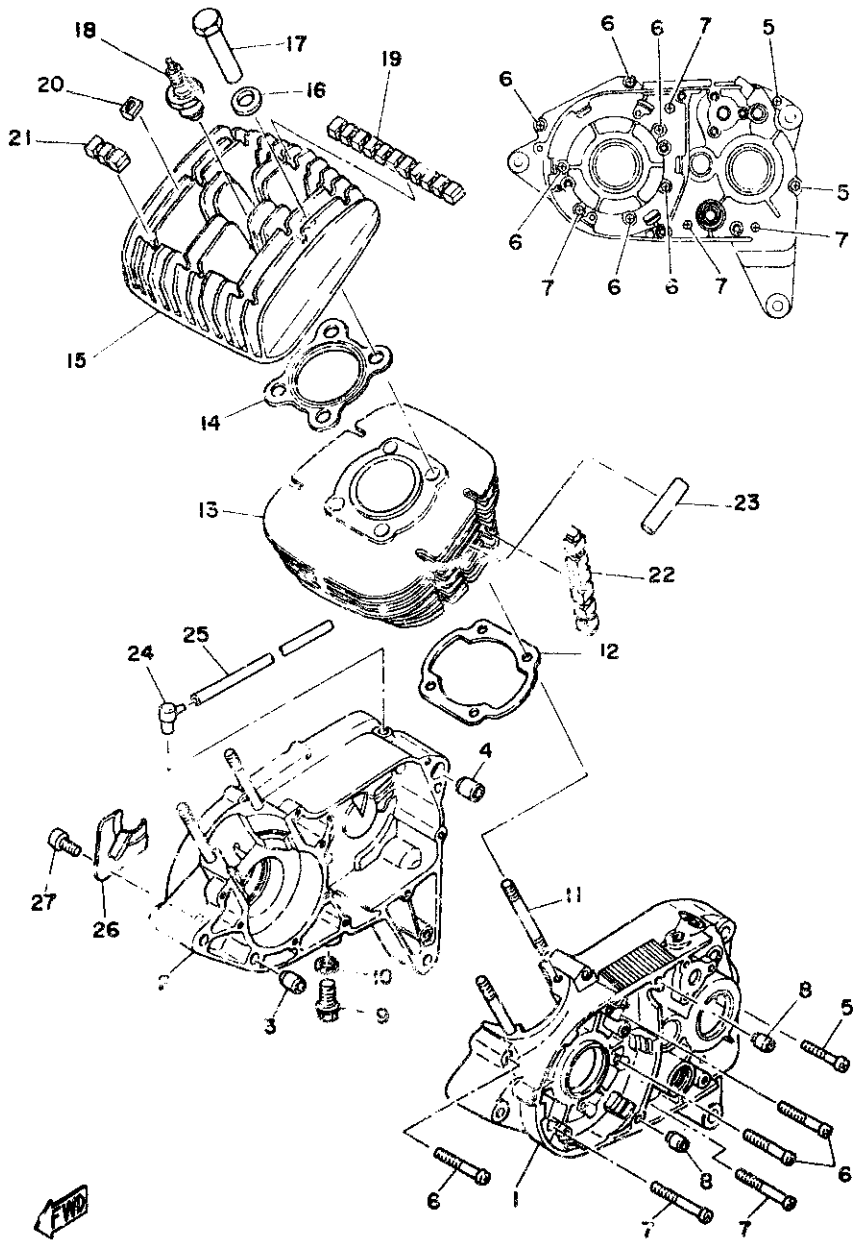
Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11, 12
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disk Brake · Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

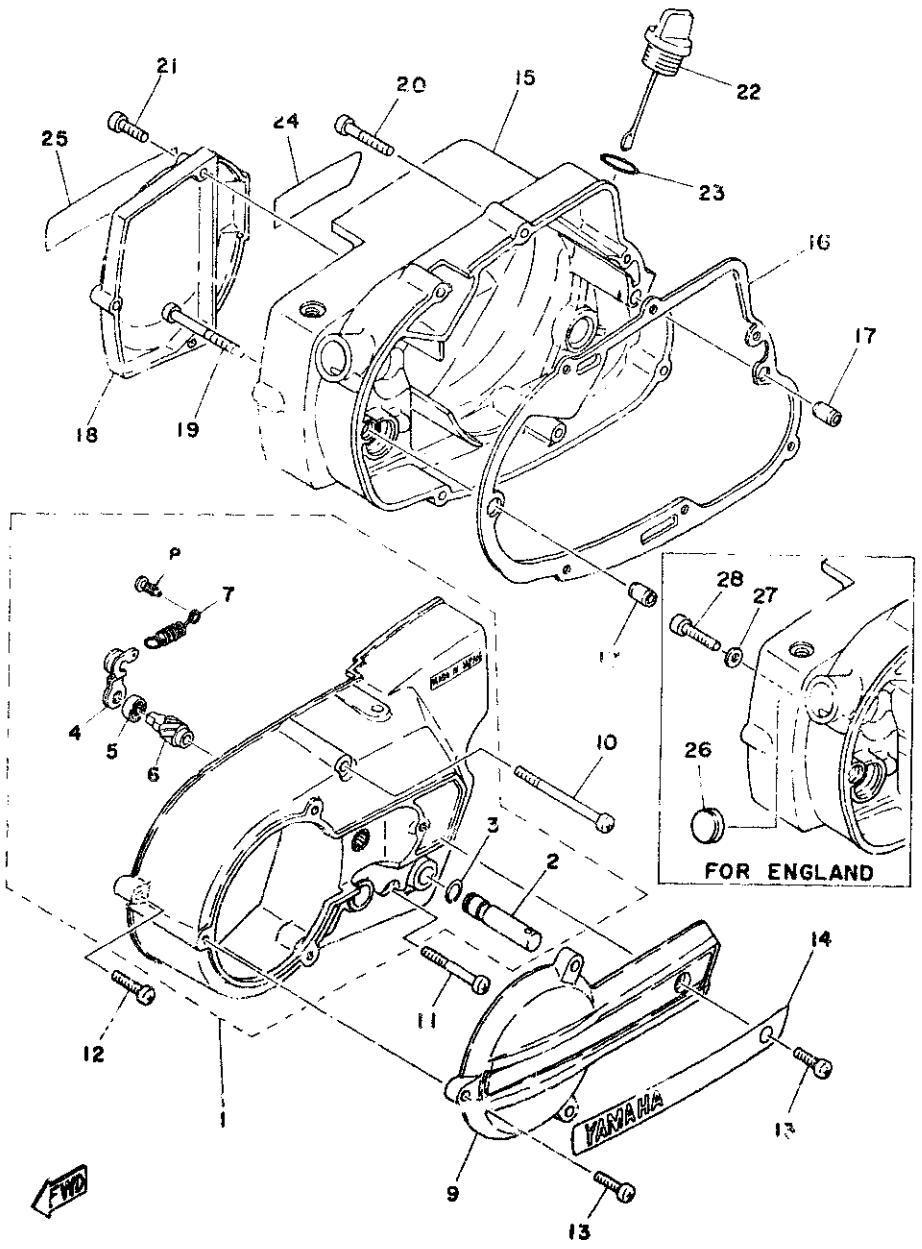
NUMERICAL INDEX ..... M-1~6

Fig. 1 CRANKCASE · CYLINDER



Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 180	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	SOUTH AFRICA	Remarks
1- 1	276-15111-01	CASE, crank left	1	1			x		x						x			
1- 2	276-15121-04	CASE, crank right	1	1			x		x						x			
1- 3	91830-22016	PIN, dowel (8.4-12-16) ...	1	1			x		x						x			
1- 4	91810-16016	PIN, dowel (10.5-14-16) ..	1	1			x		x						x			
1- 5	92501-06040	SCREW, panhead	2	2			x		x						x			
1- 6	92501-06045	SCREW, panhead	6	6			x		x						x			
1- 7	92501-06055	SCREW, panhead	4	4			x		x						x			
1- 8	91830-21014	PIN, dowel (6.4-10-14) ..	2	2			x		x						x			
1- 9	90340-12005	PLUG, drain (132-15351-00)	1	1			x		x						x			
1-10	90430-12038	GASKET (132-15353-00) ..	1	1			x		x						x			
1-11	90116-08064	BOLT, stud (248-11361-00)	4	4			x		x						x			
1-12	276-11351-00	GASKET, cylinder	1	1			x		x						x			
1-13	1V1-11311-00	CYLINDER	1	1			x		x						x			
1-14	305-11181-00	GASKET, cylinder head ..	1	1			x		x						x			
1-15	1V1-11111-00	HEAD, cylinder	1	1			x		x						x			
1-16	90201-12362	WASHER, plate (278-11175-00)	4	4			x		x						x			
1-17	90179-08025	NUT (248-11171-01)	4	4			x		x						x			
1-18	94701-00041	PLUG, spark (B8HS)	1	1			x		x						x			
1-19	1V1-11127-00	ABSORBER 3	1	1			x		x						x			
1-20	463-11127-02	ABSORBER 3	10						x									
1-21	1V1-11126-00	ABSORBER 4	5	5			x		x						x			
1-22	1V1-11161-00	ABSORBER 1	4	4			x		x						x			
1-23	2A0-11161-00	ABSORBER 1	12						x									
1-24	498-15371-00	BREATHER	1	1			x		x						x			
1-25	90446-07009	HOSE (304-15373-00 5-200)	1	1			x		x						x			
1-26	304-15128-00	HOLDER, right	1	1			x		x						x			
1-27	92501-08010	SCREW, panhead	1	1			x		x						x			

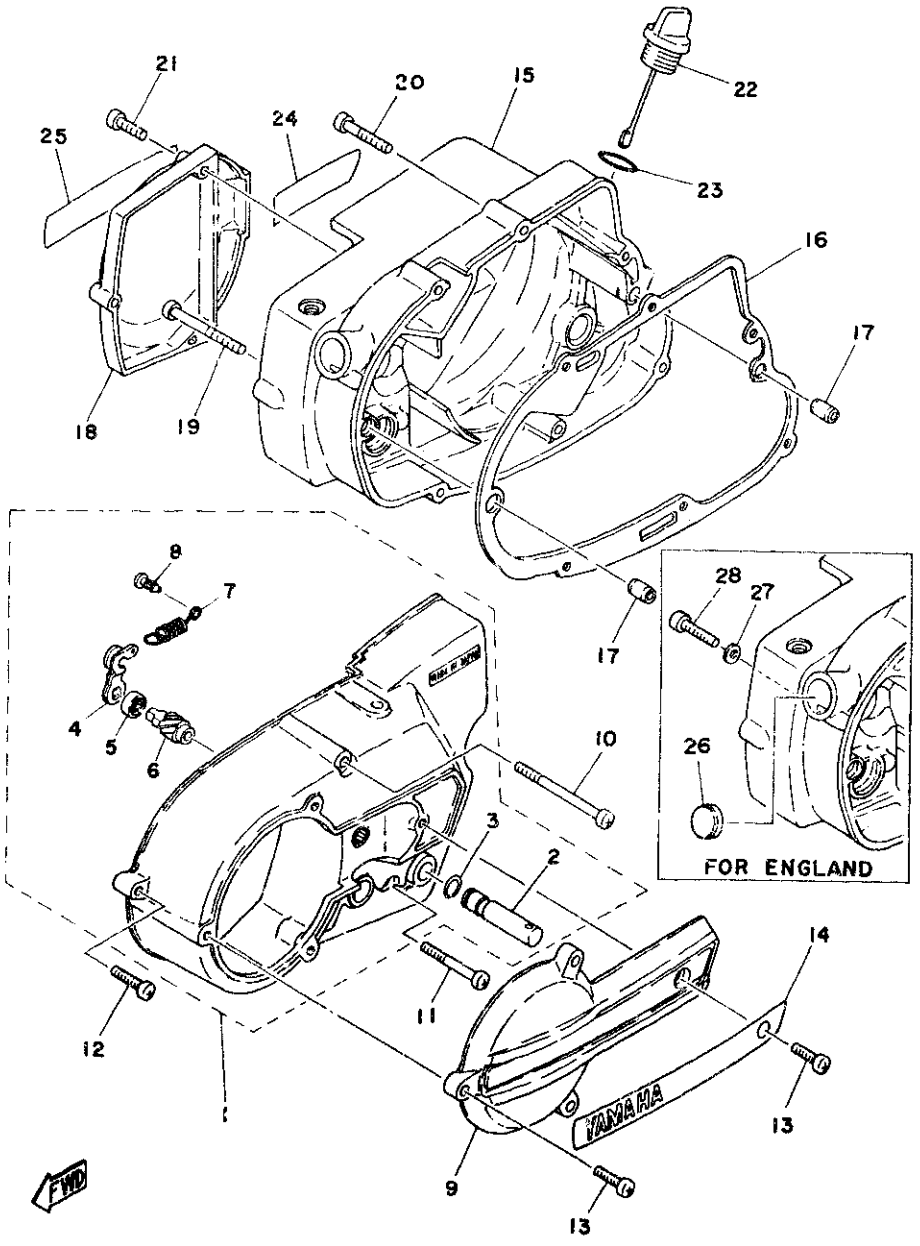
Fig. 2 CRANKCASE COVER



Ref. No.	Parts No.	Description	Q'ty		Remarks
			100DX	100	
2- 1	1V1-15410-00	CRANK CASE COVER ASS'Y left	1	1	
2- 2	307-18188-01	. SHAFT	1	1	
2- 3	93440-11029	. CIRCLIP (214-15617-00)	1	1	
2- 4	451-16342-00	. LEVER, push	1	1	
2- 5	93104-11028	. OIL SEAL (SO-10.5-15-3)	1	1	
2- 6	241-16341-01	. SCREW, push	1	1	
2- 7	90506-10069	. SPRING, tension (360-16345-00)	1	1	
2- 8	132-16346-00	. HOOK, spring	1	1	
2- 9	1V1-15415-00	COVER, generator	1	1	
2-10	92501-06070	SCREW, panhead	1	1	
2-11	92501-06045	SCREW, panhead	2	2	
2-12	92501-06025	SCREW, panhead	1	1	
2-13	92501-06020	SCREW, panhead	4	4	
2-14	1V1-15435-00	EMBLEM	1	1	
2-15	1V1-15421-00	COVER, crankcase right	1	1	
2-16	3T5-15451-02	GASKET, crankcase cover right	1	1	
2-17	91830-21014	PIN, dowel (6.4-10-14)	2	2	
2-18	1V1-15416-00	COVER, oil pump	1	1	
2-19	92501-06055	SCREW, panhead	1	1	
2-20	92501-06035	SCREW, panhead	6	6	
2-21	92501-06025	SCREW, panhead	3	3	
2-22	401-15362-00	PLUG, oil level	1	1	
2-23	93210-19123	O-RING (2.4-19.0)	1	1	
2-24	1V1-15443-00	EMBLEM	1	1	
2-25	1V1-15447-00	EMBLEM	1	1	
2-26	90338-19078	PLUG		1	

F	NL	D	CH	B	S	SF	DK	N	A	UK	I	P
	x	x								x		
	x	x								x		
	x	x								x

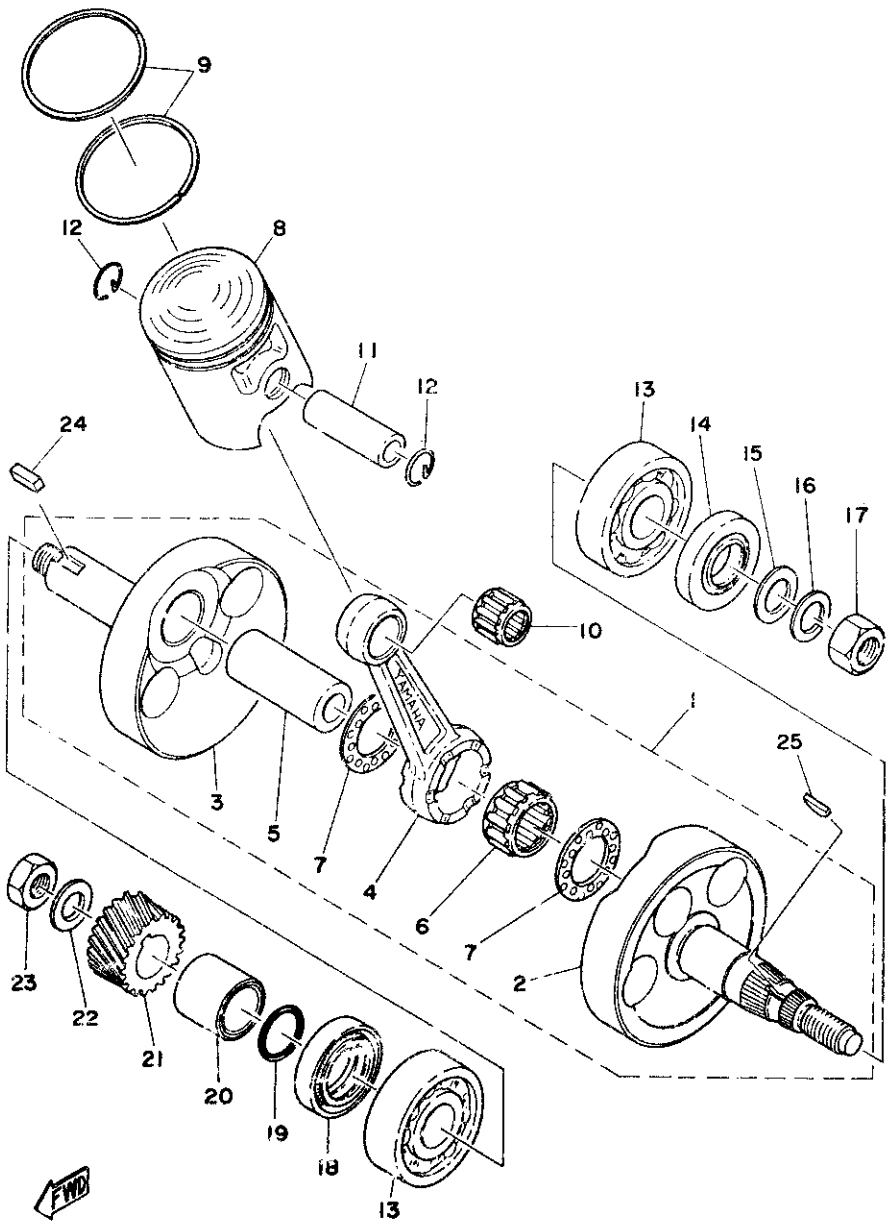
Fig. 2 CRANKCASE COVER



Ref. No.	Parts No.	Description	Q'ty	100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
2-27	90430-06017	GASKET (137-15384-00) ...	1												x			
2-28	92501-06025	SCREW, panhead	1												x			

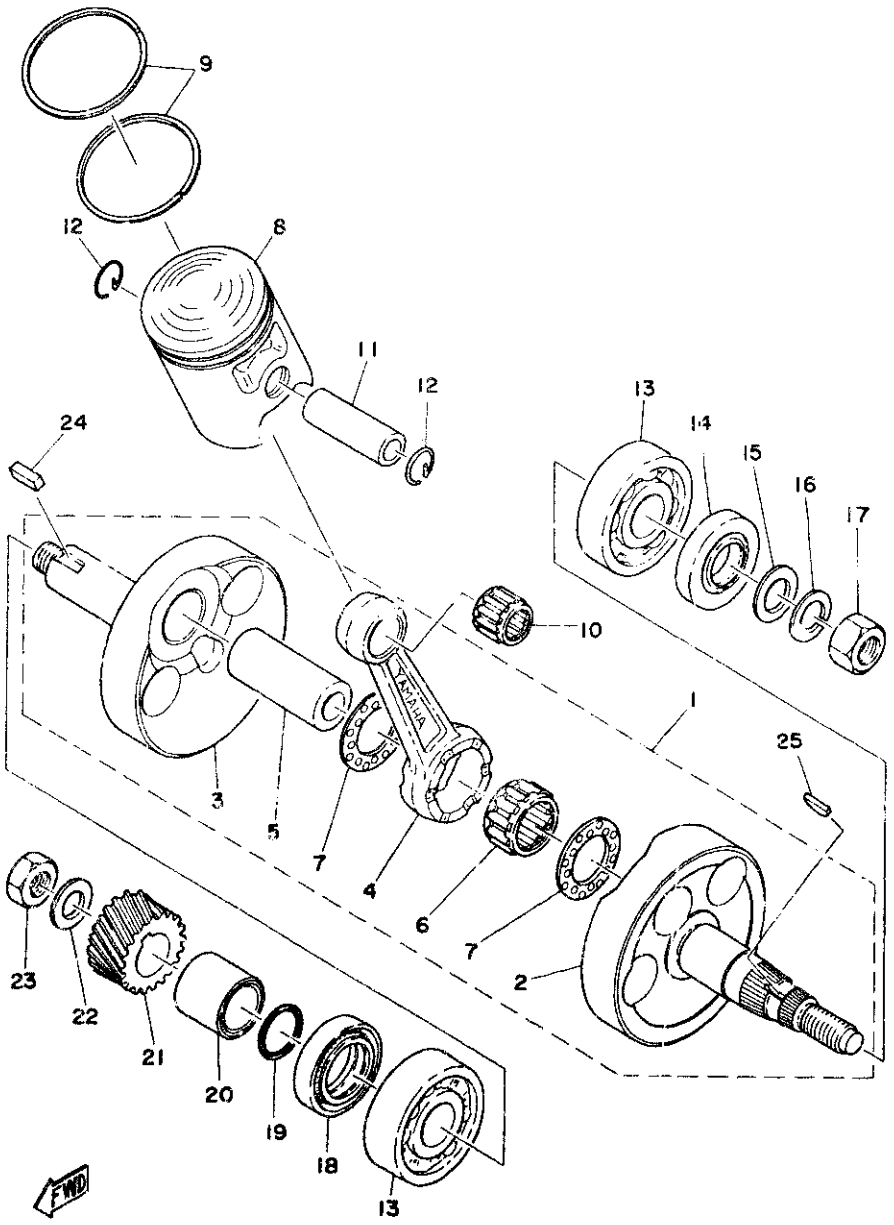
F | I | NL | D | CH | B | S | SF | DK | N | A | UK | I | P

Fig. 3 CRANK · PISTON



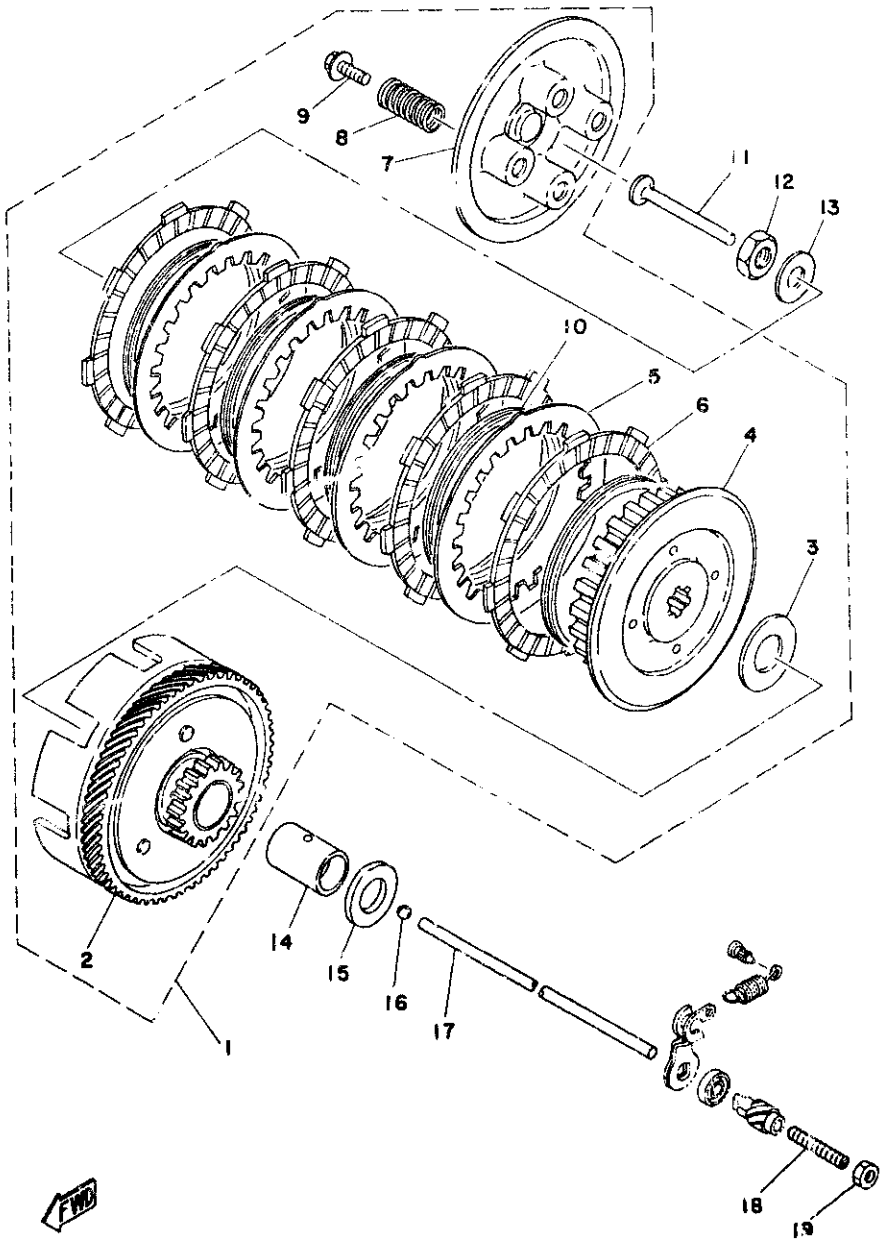
Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	Applicable Machine No.	Remarks
3- 1	1M7-11400-00	CRANK ASS'Y	1	1		
3- 2	336-11412-01	. CRANK, left	1	1		
3- 3	336-11422-01	. CRANK, right	1	1		
3- 4	1M7-11651-01	. ROD, connecting	1	1		
3- 5	164-11681-01	. PIN, crank	1	1		
3- 6	93310-422E7	. BEARING, con-rod big end	1	1		
3- 7	90209-22071	. WASHER (164-11685-00)	2	2		
3- 8	1V1-11631-00-97	PISTON (51.97mm STD)				
	1V1-11631-00-98	PISTON (51.98mm STD)				
	1V1-11631-00-99	PISTON (51.99mm STD)	C.R 1	C.R 1		
	1V1-11631-00-01	PISTON (52.00mm STD)				
	1V1-11635-00	PISTON (52.25mm 1st O.S) ...	1	1		Alternate Parts
	1V1-11636-00	PISTON (52.50mm 2nd O.S) ...	1	1		Alternate Parts
	1V1-11637-00	PISTON (52.75mm 3rd O.S) ...	1	1		Alternate Parts
	1V1-11638-00	PISTON (53.00mm 4th O.S) ...	1	1		Alternate Parts
3- 9	558-11601-00	PISTON RING SET (STD)	1s	1s		
	558-11601-10	PISTON RING SET (1st O.S) ...	1s	1s		Alternate Parts
	558-11601-20	PISTON RING SET (2nd O.S) ...	1s	1s		Alternate Parts
	558-11601-30	PISTON RING SET (3rd O.S) ...	1s	1s		Alternate Parts
	558-11601-40	PISTON RING SET (4th O.S) ...	1s	1s		Alternate Parts
3-10	93310-21403	BEARING, con-rod small end ..	1	1		
3-11	131-11633-30	PIN, piston	1	1		
3-12	93450-15023	CIRCLIP (131-11634-00)	2	2		
3-13	93306-30405	BEARING, crank (B6304C3) ...	2	2		
3-14	93102-20010	OIL SEAL (SD-20-40-8)	1	1		
3-15	90201-12535	WASHER, plate	1	1		
3-16	92901-12100	WASHER, spring	1	1		
3-17	95301-12600	NUT, hexagon	1	1		
3-18	93103-28011	OIL SEAL (SW-28-40-8)	1	1		

Fig. 3 CRANK · PISTON



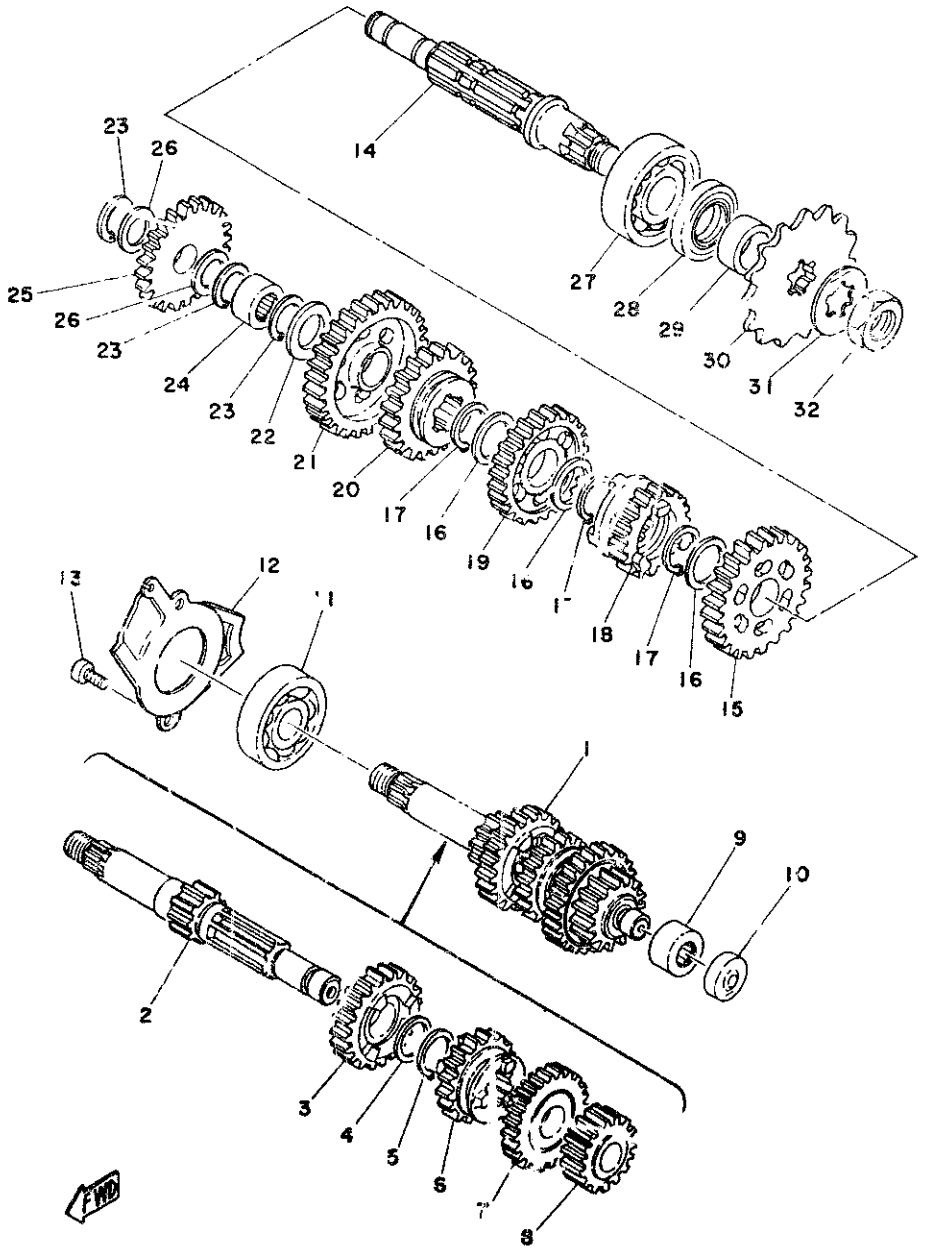
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
			100DX	100	
3-19	93210-18023	O-RING (1.2-17.6)	1		
3-20	90387-20175	COLLAR, distance (276-16136-00)	1	1	
3-21	336-16111-00	GEAR, primary drive (15T) ...	1	1	
3-22	90208-12015	WASHER (164-16119-00)	1	1	
3-23	90179-12244	NUT	1	1	
3-24	90282-05005	KEY, straight (353-11546-00)	1	1	
3-25	90280-03017	KEY, woodruff (146-11545-00)	1	1	

Fig. 4 CLUTCH



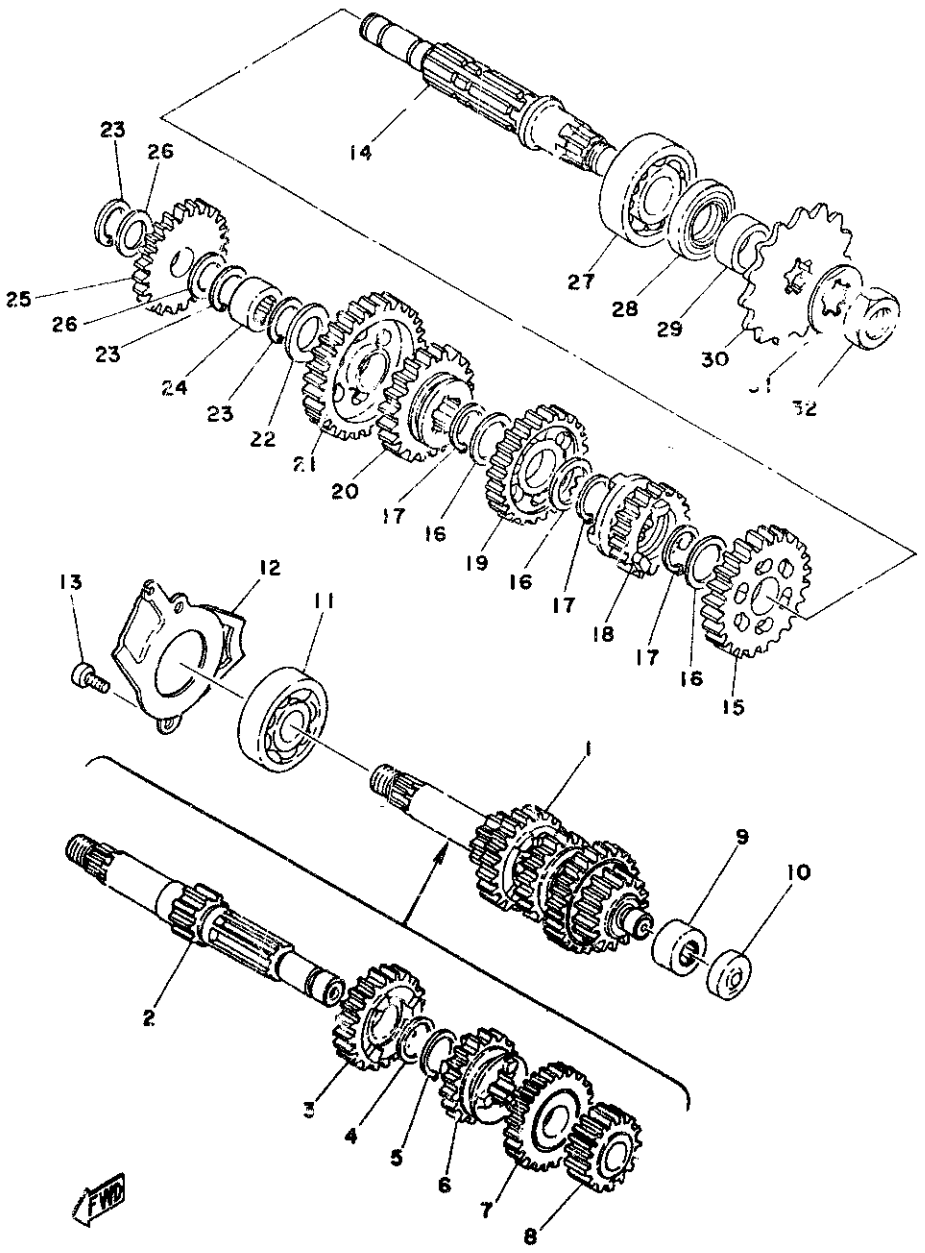
Ref. No.	Parts No.	Description	Q'ty 100DX 100	Applicable Machine No.	Remarks
4- 1	1V1-16301-10	CLUTCH ASS'Y	1	1	
4- 2	1V1-16150-10	. PRIMARY DRIVEN GEAR COMP.	1	1	
4- 3	131-16154-00	. PLATE, thrust (17.2-37-2) ..	1	1	
4- 4	1V1-16371-00	. BOSS, clutch	1	1	
4- 5	1V1-16324-00	. PLATE, clutch	4	4	
4- 6	1V1-16321-00	. PLATE, friction	5	5	
4- 7	598-16351-00	. PLATE, pressure	1	1	
4- 8	90501-20125	. SPRING, clutch (13[illegible]-16333-00)	4	4	
4- 9	90119-05001	. BOLT, hexagon	4	4	
4-10	[illegible]-16367-00	. RING, cushion	5	5	
4-11	137-16356-00	ROD, push 1	1	1	
4-12	90170-12060	NUT, hexagon (137-16377-00) ..	1	1	
4-13	90208-12015	WASHER (164-16119-00)	1	1	
4-14	90560-17147	SPACER	1	1	
4-15	90201-17558	WASHER, plate	1	1	
4-16	93503-16010	BALL (3/16 inch)	1	1	
4-17	560-16357-00	ROD, push 2	1	1	
4-18	90113-06013	BOLT, set (241-16343-00)	1	1	
4-19	95301-06600	NUT, hexagon	1	1	

Fig. 5 TRANSMISSION



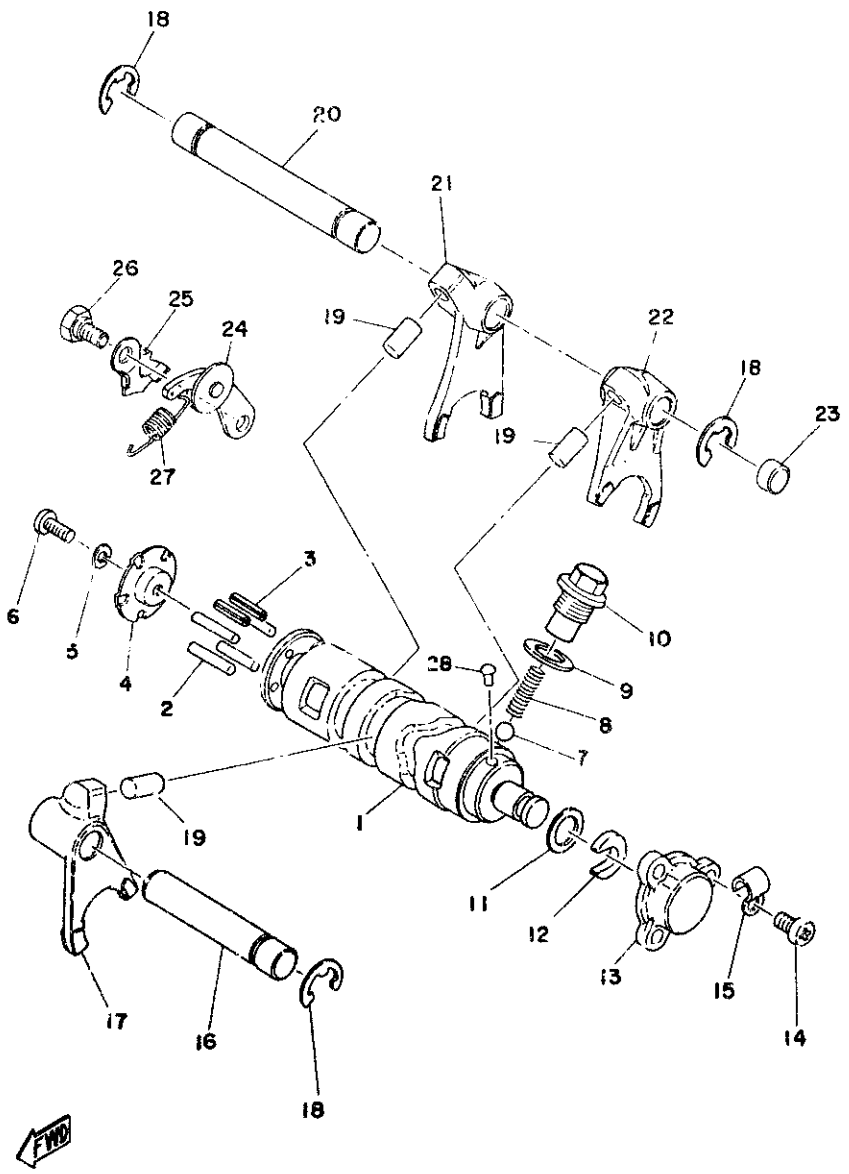
Ref. No.	Parts No.	Description	Q'ty 130DX	Q'ty 100	Applicable Machine No.	Remarks
5- 1	1V1-17410-90	MAIN AXLE COMP.	1	1		
5- 2	1V1-17411-00	. AXLE, main (12T)	1	1		
5- 3	427-17141-00	. GEAR, 4th pinion (22T)	1	1		
5- 4	90201-20266	. WASHER, plate (132-17216-00)	1	1		
5- 5	93410-20038	. CIRCLIP	1	1		
5- 6	480-17131-00	. GEAR, 3rd pinion (19T)	1	1		
5- 7	427-17151-00	. GEAR, 5th pinion (24T)	1	1		
5- 8	427-17121-01	. GEAR, 2nd pinion (16T)	1	1		
5- 9	93315-31502	BEARING	1	1		
5-10	93102-05015	OIL SEAL (SDO-48-22-7)	1	1		
5-11	93306-30304	BEARING (B6303Z)	1	1		
5-12	1G8-17471-00	PLATE, bearing cover	1	1		
5-13	92501-06012	SCREW, panhead	2	2		
5-14	558-17421-00	AXLE, drive	1	1		
5-15	480-17221-00	GEAR, 2nd wheel (30T)	1	1		
5-16	90201-20266	WASHER, plate (132-17216-00)	3	3		
5-17	93410-20038	CIRCLIP	3	3		
5-18	427-17251-00	GEAR, 5th wheel (22T)	1	1		
5-19	480-17231-00	GEAR, 3rd wheel (26T)	1	1		
5-20	365-17241-00	GEAR, 4th wheel (24T)	1	1		
5-21	265-17211-00	GEAR, 1st wheel (34T)	1	1		
5-22	164-17427-00-04	SHIM, drive axle (15.2-30-0.4)	U.R 1	U.R 1		
	164-17427-00-06	SHIM, drive axle (15.2-30-0.6)				
	164-17427-00-08	SHIM, drive axle (15.2-30-0.8)				
5-23	93440-15012	CIRCLIP (S-15)	3	3		
5-24	93311-31515	BEARING	1	1		
5-25	525-15651-00	GEAR, kick idle (25T)	1	1		

Fig. 5 TRANSMISSION



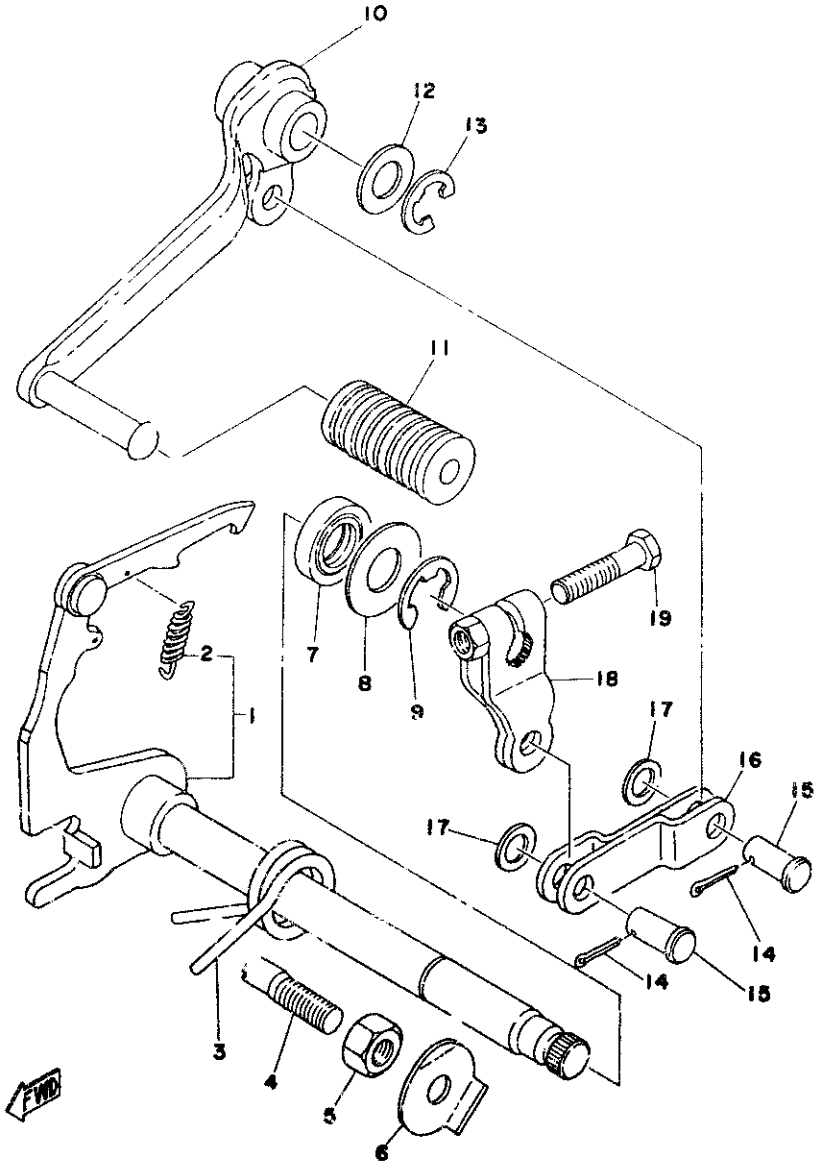
Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	Applicable Model No	Remarks
5-26	137-17417-00-05	SHIM (15.5-22-0.5)	U.R	U.R		
	137-17417-00-06	SHIM (15.5-22-0.6)	2	2		
	137-17417-00-07	SHIM (15.5-22-0.7)				
	137-17417-00-08	SHIM (15.5-22-0.8)				
	137-17417-00-10	SHIM (15.5-22-1.0)				
	137-17417-00-12	SHIM (15.5-22-1.2)				
5-27	93306-30401	BEARING (B6304)	1	1		
5-28	93102-26042	OIL SEAL (SD-26-38-5)	1	1		
5-29	90387-20491	COLLAR	1	1		
5-30	174-17461-40	SPROCKET, drive (14T)	U.R	U.R		
	174-17461-50	SPROCKET, drive (15T) ...	1	1		STD
	174-17461-60	SPROCKET, drive (16T) ...				
5-31	90215-16020	WASHER, lock (102-17464-00)	1	1		
5-32	90179-16018	NUT (102-17463-00)	1	1		

Fig. 6 SHIFTER 1



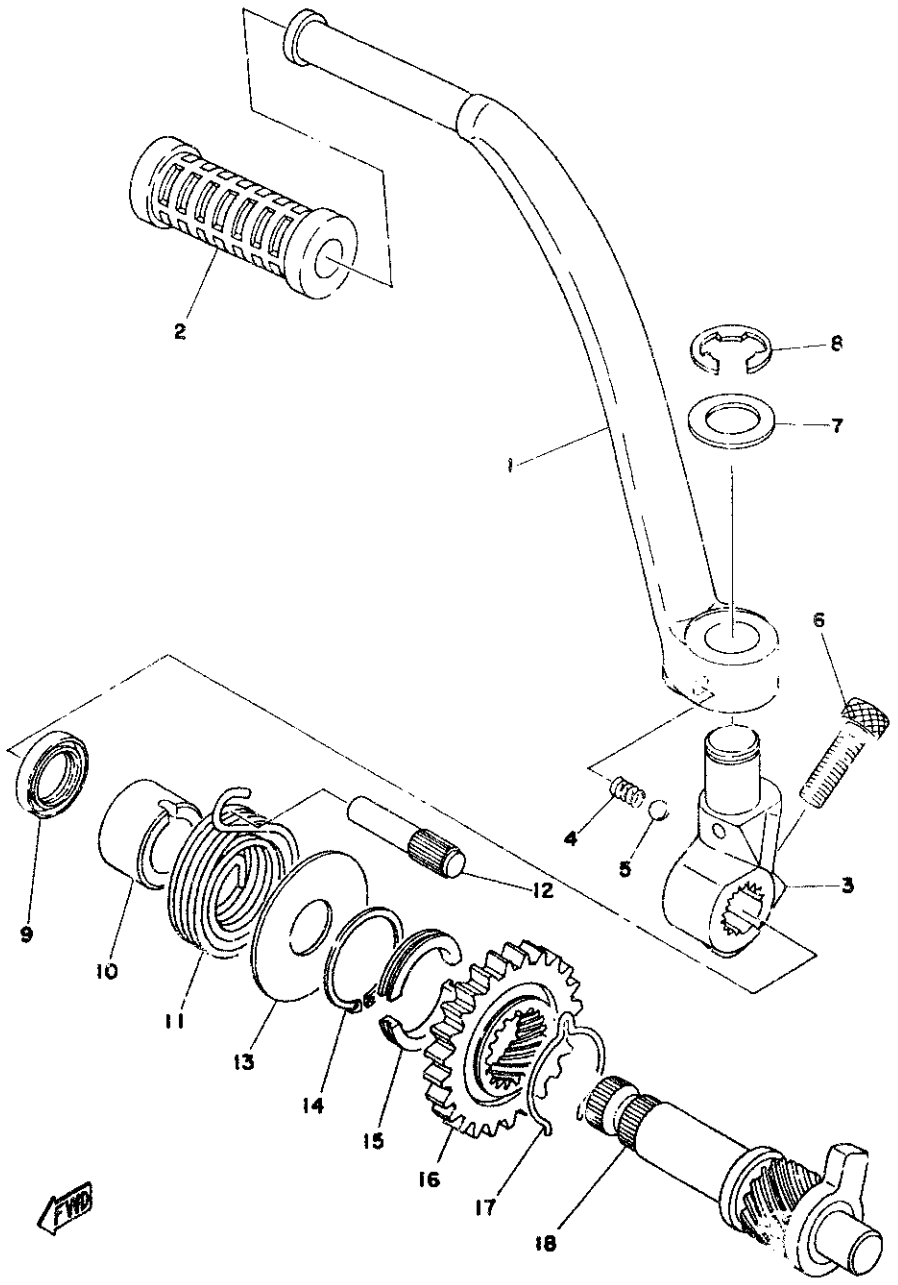
Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	Applicable Machine No.	Remarks
6- 1	1V1-18541-01	CAM, shift	1	1		
6- 2	93604-22050	PIN, dowel (4-21.8)	4	4		
6- 3	91609-30016	PIN, spring	2	2		
6- 4	164-18561-00	PLATE, side	1	1		
6- 5	92901-05100	WASHER, spring	1	1		
6- 6	98501-05012	SCREW, panhead	1	1		
6- 7	93505-16006	BALL (5/16 inch)	1	1		
6- 8	90501-10353	SPRING, compression	1	1		
6- 9	137-15353-00	GASKET	1	1		
6-10	90109-14385	BOLT, hexagon	1	1		
6-11	90201-12166	WASHER, plate (164-18572-00)	1	1		
6-12	164-18571-01	HOLDER, shift cam	1	1		
6-13	164-18589-00	PLUG, blind	1	1		
6-14	92501-06010	SCREW, panhead	3	3		
6-15	90462-05012	CLAMP (164-82594-00)	1	1		
6-16	248-18531-00	BAR, shift fork guide	1	1		
6-17	248-18512-01	FORK, shift 2	1	1		
6-18	93430-10017	CIRCLIP (E-10)	3	3		
6-19	90250-08017	PIN (278-18552-00 8-15.0)	3	3		
6-20	214-18531-00	BAR, shift fork guide	1	1		
6-21	248-18513-01	FORK, shift 3	1	1		
6-22	248-18511-02	FORK, shift 1	1	1		
6-23	214-15385-00	PLUG, blind	1	1		
6-24	1V1-18140-01	STOPPER LEVER ASS'Y	1	1		
6-25	463-15492-00	COVER	1	1		
6-26	90109-06001	BOLT (132-18177-00)	1	1		
6-27	90506-09112	SPRING	1	1		
6-28	136-18542-00	POINT, neutral	1	1		

Fig. 7 SHIFTER 2



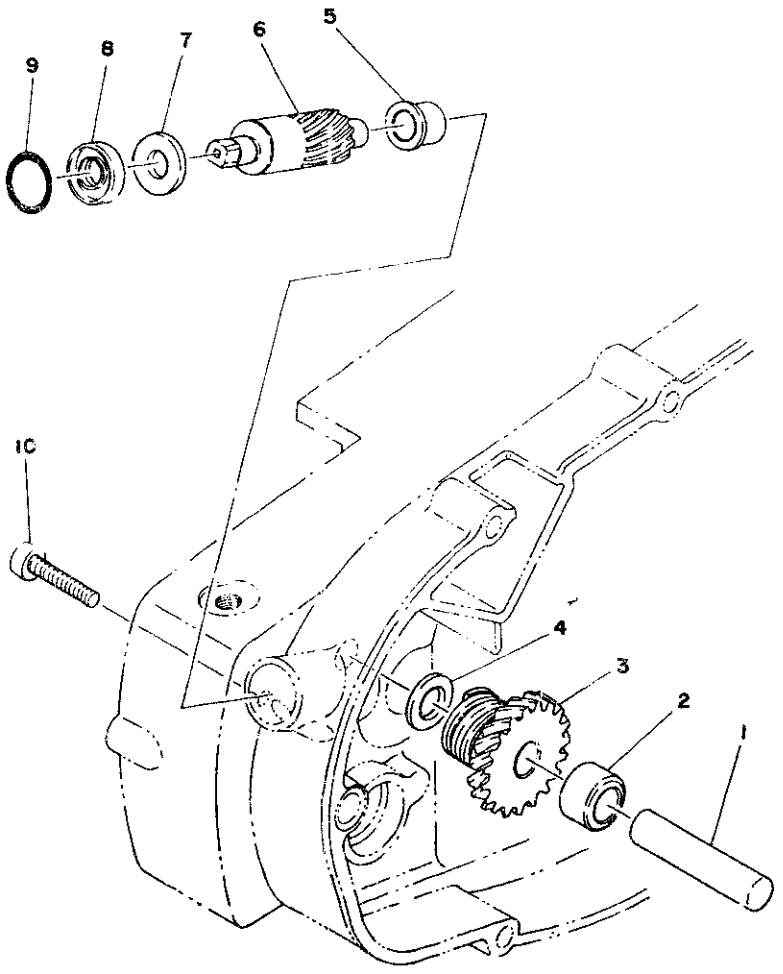
Ref. No.	Parts No.	Description	Q'ty 100LX 100	Applicable Machine No.	Remarks
7- 1	276-18101-01	CHANGE SHAFT ASS'Y	1	1	
7- 2	90506-09009	. SPRING (132-18123-00)	1	1	
7- 3	90508-32207	SPRING (132-18124-00)	1	1	
7- 4	90149-08094	SCREW, adjusting	1	1	
7- 5	90170-08029	NUT, hexagon (248-18134-00)	1	1	
7- 6	90215-08014	WASHER, lock (248-18139-00)	1	1	
7- 7	93109-14005	OIL SEAL (SDO-14-24-6)	1	1	
7- 8	90201-14586	WASHER, plate	1	1	
7- 9	93430-12009	CIRCLIP (E-12)	1	1	
7-10	1Y8-18111-00	PEDAL, change	1	1	
7-11	132-18113-01	COVER, change pedal	1	1	
7-12	90201-12174	WASHER, plate (183-22142-10)	1	1	
7-13	93430-10016	CIRCLIP (E-10)	1	1	
7-14	91401-16012	PIN, cotter	2	2	
7-15	90240-08053	PIN, with hole	2	2	
7-16	336-18115-00	ROD, change	1	1	
7-17	90201-08085	WASHER, plate (141-18139-00)	2	2	
7-18	307-18112-00-93	ARM, change	1	1	
7-19	97321-06030	BOLT, hexagon	1	1	

Fig. 8 KICK STARTER



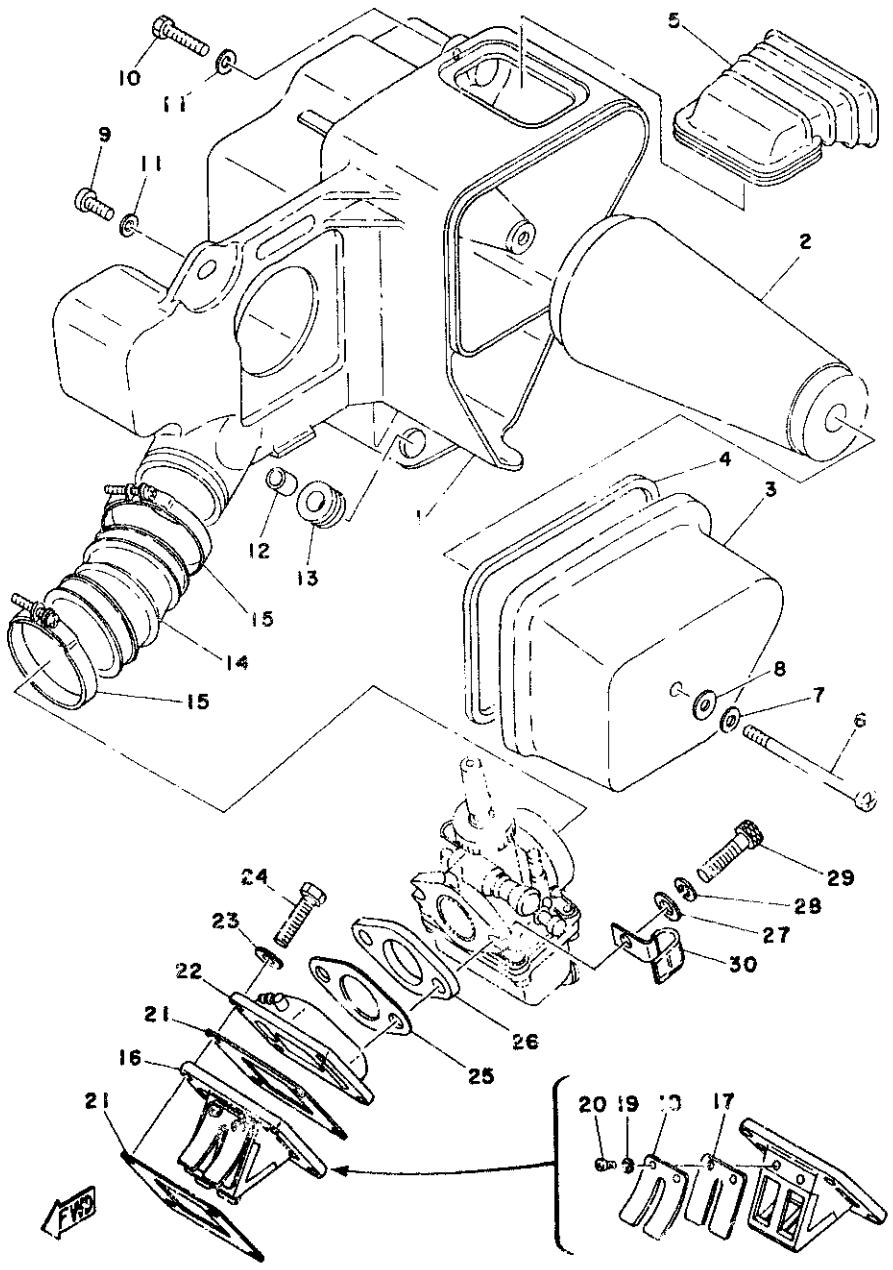
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No. 100DX 100	Remarks
8- 1	1V1-15611-00	CRANK, kick	1	1	
8- 2	156-15618-01	COVER, kick lever	1	1	
8- 3	1V1-15621-00	BOSS, kick crank	1	1	
8- 4	90501-12081	SPRING (278-15622-00)	1	1	
8- 5	93507-32009	BALL (7/32 inch)	1	1	
8- 6	91316-08025	BOLT, hexagon	1	1	
8- 7	90201-15340	WASHER, plate	1	1	
8- 8	93430-10016	CIRCLIP (E-16)	1	1	
8- 9	93101-17062	OIL SEAL (S-17-25-4)	1	1	
8-10	1W1-15666-00	SPACER	1	1	
8-11	90508-26041	SPRING, torsion (401-15665-00)	1	1	
8-12	257-15668-00	STOPPER, kick spring	1	1	
8-13	401-15676-00	COVER, kick spring	1	1	
8-14	93410-30012	CIRCLIP (S-30)	1	.	
8-15	248-15654-00	HOLDER, kick gear	2	2	
8-16	315-15641-00	GEAR, kick	1	1	
8-17	90468-26048	CLIP (315-15687-00)	1	1	
8-18	525-15660-01	KICK AXLE ASS'Y	1	1	

Fig. 9 TACHOMETER GEAR



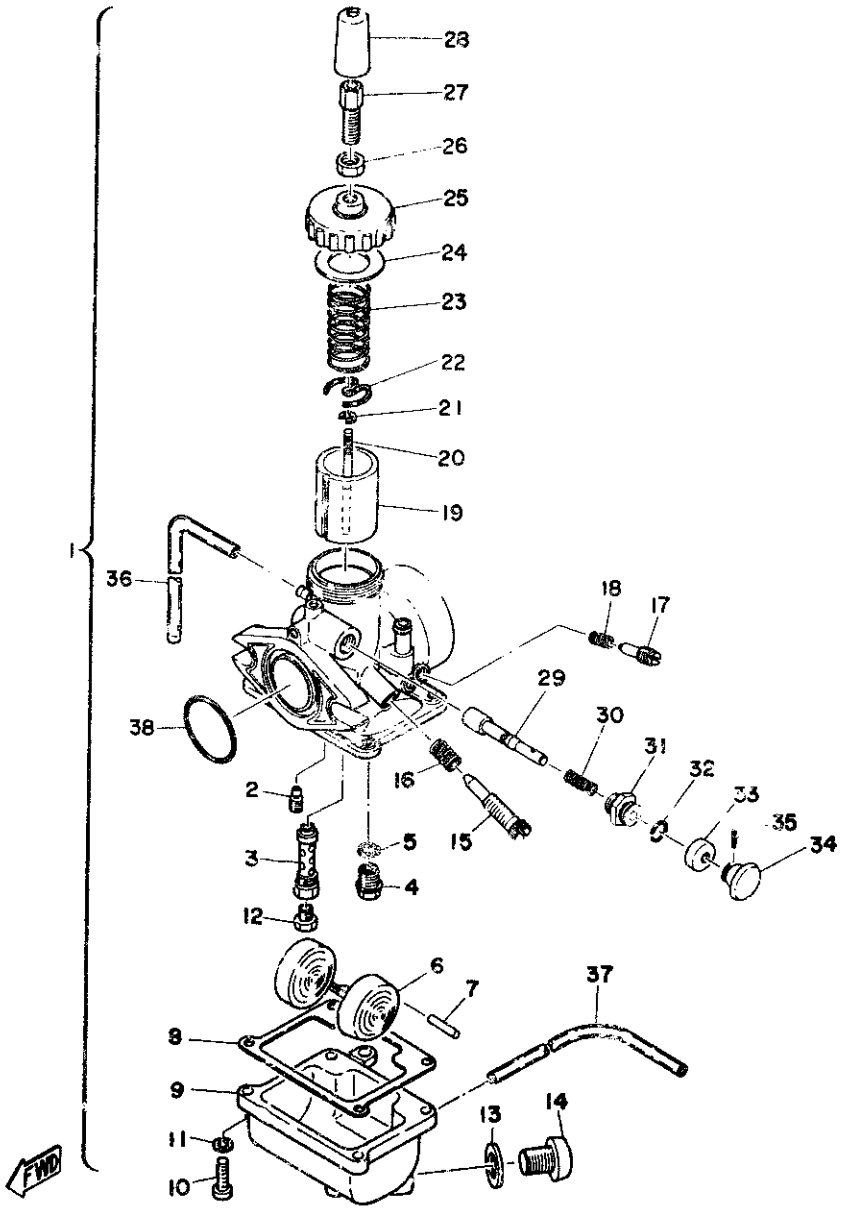
Ref. No.	Parts No.	Description	Q'ty 100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
9- 1	248-17861-00	AXLE, drive gear	1			x		x									
9- 2	90387-10087	COLLAR (248-17839-01)	1			x		x									
9- 3	443-17831-00	GEAR, drive (3T)	1			x		x									
9- 4	248-17837-00	SHIM (10.2-16-1.0)	1			x		x									
9- 5	90381-08002	BUSHING (214-17843-00)	1			x		x									
9- 6	1V1-17841-00	GEAR, driven (15T)	1			x		x									
9- 7	102-18137-00-10	WASHER	1			x		x									
9- 8	93109-08017	OIL SEAL (SDO-8-18-5) ..	1			x		x									
9- 9	93210-14104	O-RING (2.4-13.8)	1			x		x									
9-10	92501-06025	SCREW, panhead	1			x		x									

Fig. 10 INTAKE



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No. 100DX 100	Remarks
10- 1	1Y8-14411-00	CASE, air cleaner	1	1	
10- 2	1V1-14450-00	ELEMENT ASS'Y	1	1	
10- 3	1V1-14412-00	CAP, air cleaner	1	1	
10- 4	1V1-14476-00	SEAL	1	1	
10- 5	1Y8-14437-01	DUCT	1	1	
10- 6	92501-06080	SCREW, panhead	1	1	
10- 7	90202-05057	WASHER, plate	1	1	
10- 8	92901-06200	WASHER, plain	1	1	
10- 9	92501-06015	SCREW, panhead	2	2	
10-10	97301-06025	BOLT, hexagon	1	1	
10-11	90201-06067	WASHER, plate	3	3	
10-12	90387-07390	COLLAR (7-10-11.5)	1	1	
10-13	90480-14102	GROMMET (214-21717-00) ...	1	1	
10-14	1V1-14453[illegible]-0	JOINT, air cleaner	1	1	
10-15	90460-49058	CLAMP, hose (278-14455-00) .	2	2	
10-16	314-13610-01	REED VALVE ASS'Y	1	1	
10-17	314-13613-00	. VALVE, reed	2	2	
10-18	314-13616-01	. STOPPER, reed valve	2	2	
10-19	92901-08100	. WASHER, spring	4	4	
10-20	98512-03008	. SCREW, panhead	4	4	
10-21	314-13641-02	PACKING, valve seat	2	2	
10-22	463-13565-00	JOINT	1	1	
10-23	92901-06600	WASHER, plate	4	4	
10-24	97301-06025	BOLT, hexagon	4	4	
10-25	248-13556-70	GASKET	1	1	
10-26	304-13555-00	JOINT	1	1	
10-27	90201-08544	WASHER, plate	2	2	
10-28	92901-08100	WASHER, spring	2	2	
10-29	91316-08030	BOLT, hexagon	2	2	
10-30	90462-05005	CLAMP (363-15485-01)	1	1	

Fig. 11 CARBURETOR



Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
11- 1	1Y8-14101-00	CARBURETOR ASS'Y	1	1			x								x			
	1Y8-14101-90	CARBURETOR ASS'Y	1						x									
11- 2	260-14142-20	. JET, pilot (#20)	1	1			x		x						x			
11- 3	164-14141-36	. NOZZLE, main (C-6)	1						x									
	164-14141-42	. NOZZLE, main (F-2)	1	1			x								x			
11- 4	353-14190-15	. VALVE SEAT ASS'Y (#1.5)	1	1			x		x						x			
11- 5	127-14195-00	. WASHER, valve seat	1	1			x								x			
11- 6	304-14185-00	. FLOAT	1	1			x		x						x			
11- 7	127-14186-00	. PIN, float	1	1			x		x						x			
11- 8	304-14184-00	. GASKET, float chamber	1	1					x						x			
11- 9	1M7-14181-05	. BODY, float chamber	1	1			x		x						x			
11-10	98502-04014	. SCREW, panhead	2	2			x		x						x			
11-11	92901-04100	. WASHER spring	4	4			x		x						x			
11-12	137-14143-24	. JET, main (#120)	U.R.U.R															
	137-14143-25	. JET, main (#125)	1	1			x		x						x			STD
	137-14143-26	. JET, main (#130)																
11-13	296-14117-00	. WASHER, plug screw	1	1			x		x						x			
11-14	98501-05008	. SCREW, panhead	1	1			x		x						x			
11-15	304-14122-00	. SCREW, throttle	1	1			x		x						x			
11-16	137-14133-00	. SPRING, throttle stop	1	1					x						x			
11-17	174-14123-00	. SCREW, air adjusting	1	1			x		x						x			
11-18	174-14134-00	. SPRING, air adjusting	1	1			x		x						x			
11-19	304-14112-15	. VALVE, throttle (#1.5)	1	1			x								x			
11-20	152-14116-22	. NEEDLE (4F22-4)	1						x									
	166-14116-21	. NEEDLE (4J21-2)	1				x								x			
11-21	164-14137-00	. CLIP	1	1			x		x						x			
11-22	137-14136-00	. SEAT, spring	1	1			x		x						x			
11-23	176-14131-00	. SPRING, throttle valve	1	1			x		x						x			
					F	N (L)	D	C (H)	B	S	S (F)	D (K)	N	A	U (K)	I	P	

CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig. 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

CHASSIS

Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11, 12
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disk Brake Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

NUMERICAL INDEX M-1~6

CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig. 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

CHASSIS

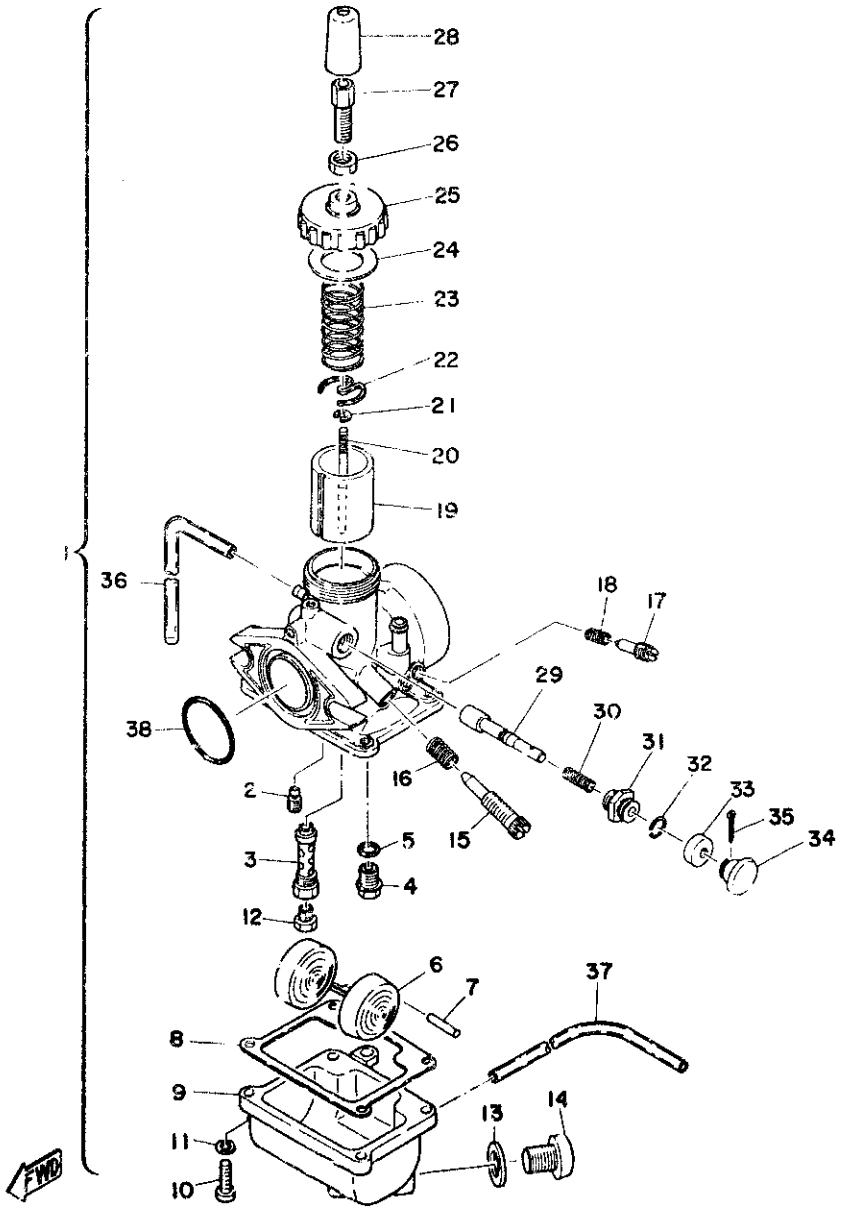
Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11, 12
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disk Brake · Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

NUMERICAL INDEX M-1~6

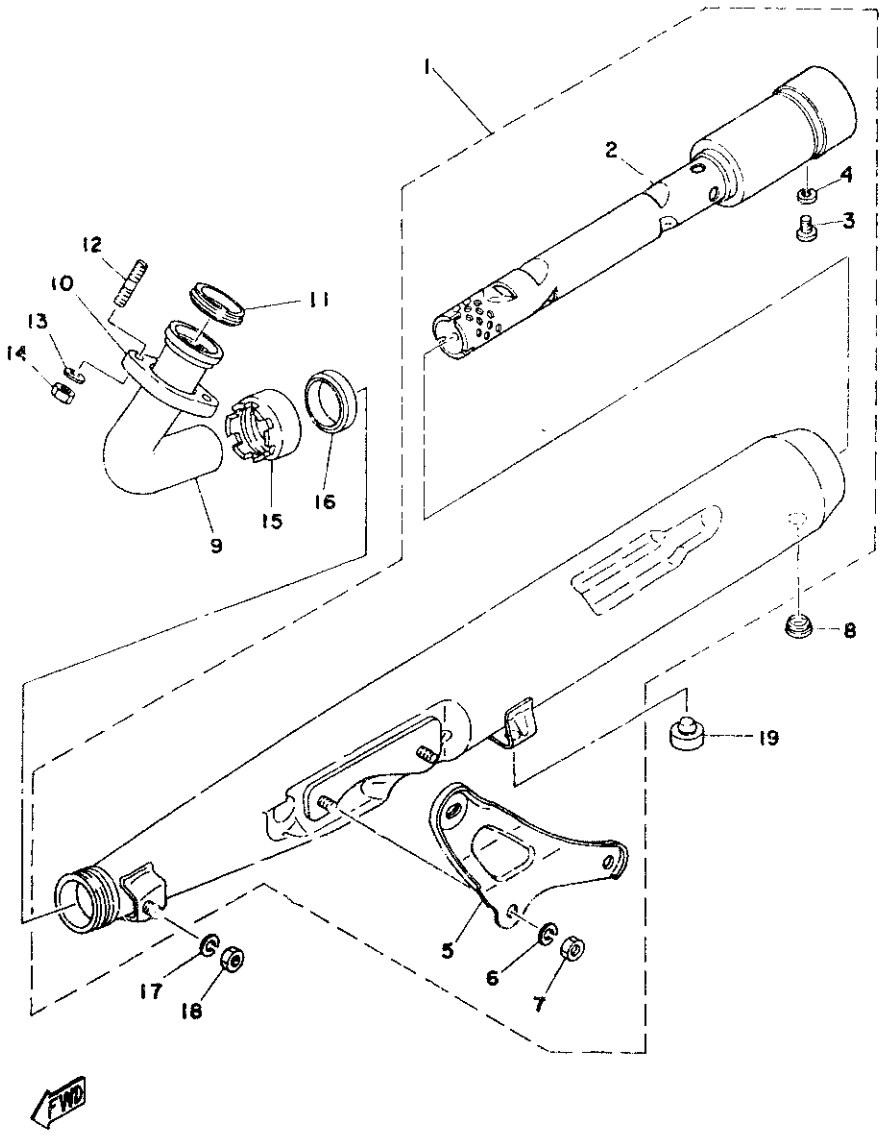
Fig. 11 CARBURETOR



Ref. No.	Parts No.	Description	Q'ty 100	Q'ty DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	CANADA	Remarks
11-24	193-14126-00	. PACKING	1	1			x	x							x			
11-25	193-14158-00	. TOP, mixing chamber	1	1			x	x							x			
11-26	802-14161-00	. NUT, wire adjusting	1	1			x	x							x			
11-27	1M7-14124-00	. SCREW, wire adjusting	1	1			x	x							x			
11-28	307-14169-00	. CAP	1	1			x	x							x			
11-29	304-14171-00	. PLUNGER, starter	1	1			x	x							x			
11-30	156-14135-00	. SPRING, plunger	1	1			x	x							x			
11-31	152-14174-00	. CAP, plunger	1	1			x	x							x			
11-32	353-14138-00	. CLIP, plunger	1	1			x	x							x			
11-33	132-14173-00	. COVER, plunger	1	1			x	x							x			
11-34	304-14261-00	. HOLDER	1	1			x	x							x			
11-35	91401-16016	. PIN, cotter	1	1			x	x							x			
11-36	183-14197-01	. PIPE, air vent (5-220)	1	1			x	x							x			
11-37	183-14196-[illegible]	. PIPE, overflow (5-160)	1	1			x	x							x			
11-38	241-14147-00	. O-RING	1	1			x	x							x			

F N D C B S S D N A U I P
L H I K K

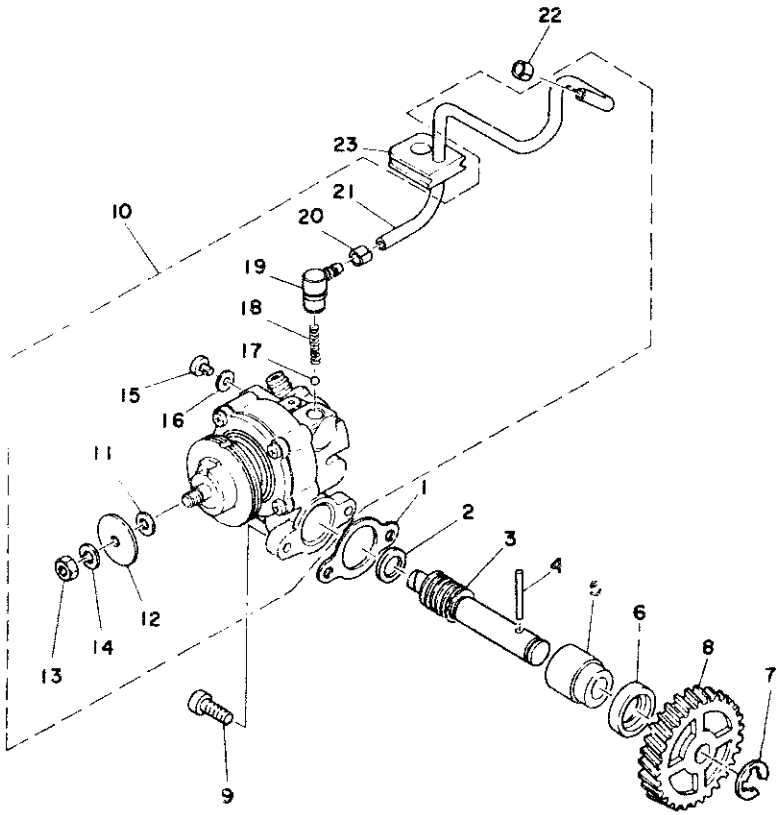
Fig. 12 EXHAUST



Ref. No.	Parts No.	Description	Q'ty	100DX i00	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
12- 1	1Y8-14710-00	MUFFLER ASS'Y	1	1			x								x			
	1Y8-14710-50	MUFFLER ASS'Y	1						x									
12- 2	480-14753-01	. SILENCER	1	1			x		x						x			
12- 3	92501-06012	. SCREW, panhead	1	1			x		x						x			
12- 4	92901-06100	. WASHER, spring	1	1			x		x						x			
12- 5	1E2-14781-50	. STAY, muffler	1	1			x		x						x			
12- 6	92901-08100	. WASHER, spring	2	2			x		x						x			
12- 7	95301-08600	. NUT, hexagon	2	2			x		x						x			
12- 8	90480-17218	GROMMET	1	1			x		x						x			
12- 9	1V1-14611-00	PIPE, exhaust	1	1					x						x			
	1Y8-14611-00	PIPE, exhaust	1				x											
12-10	1V1-14612-00	NUT, ring	1	1			x		x						x			
12-11	152-14613-00	GASKET, exhaust pipe ...	1	1			x		x						x			
12-12	90116-08156	BOLT, stud	2	2			x		x						x			
12-13	92901-08100	WASHER, spring	2	2			x		x						x			
12-14	95301-08600	NUT, hexagon	2	2			x		x						x			
12-15	360-14713-00	NUT, muffler joint	1	1			x		x						x			
12-16	360-14714-00	GASKET, muffler joint ..	1	1			x		x						x			
12-17	92901-08100	WASHER, spring	1	1			x		x						x			
12-18	95301-08600	NUT, hexagon	1	1			x		x						x			
12-19	116-27114-00	STOPPER, main stand ..	1	1			x		x						x			

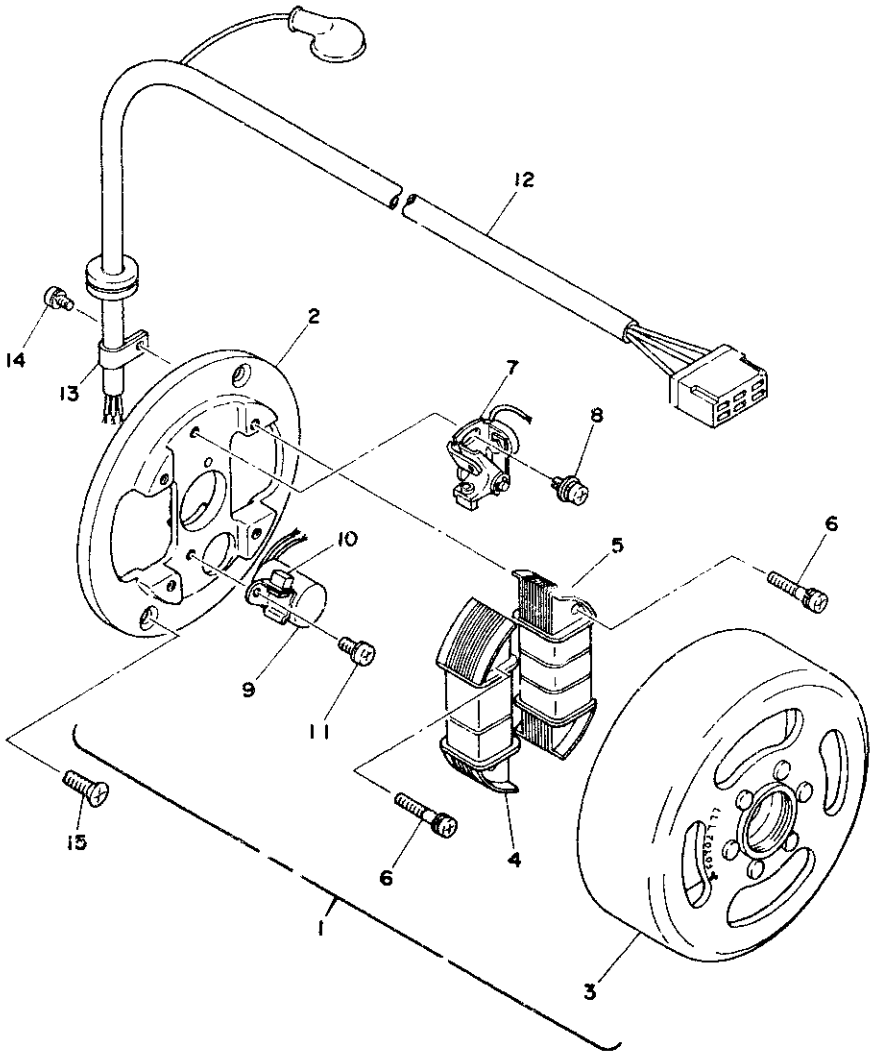
F N D C B S S D N A U I P
L H F K X

Fig. 13 OIL PUMP



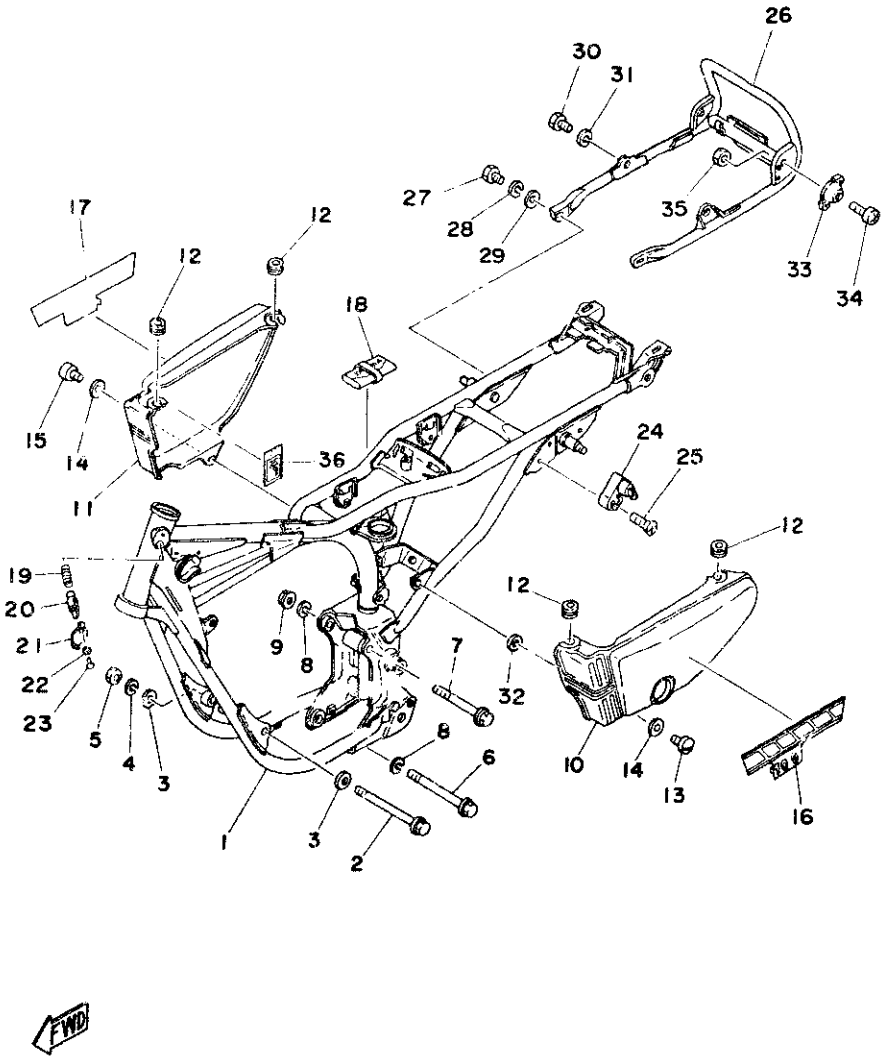
Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	Applicable Machine No.	Remarks
13- 1	126-13116-00	GASKET, pump case	1	1		
13- 2	90201-08624	WASHER, plate	1	1		
13- 3	214-13175-02	SHAFT, worm	1	1		
13- 4	93603-22028	PIN, dowel (3-22)	1	1		
13- 5	1E7-13176-00	METAL, worm shaft outer ...	1	1		
13- 6	93101-10002	OIL SEAL (S-10-22-7)	1	1		
13- 7	93430-08006	CIRCLIP (E 8)	1	1		
13- 8	248-13178-00	GEAR, drive (28T)	1	1		
13- 9	98501-05016	SCREW, panhead	2	2		
13-10	1R0-13101-01	OIL PUMP ASS'Y	1	1		
13-11	137-13137-00-03	. SHIM, plunger (5.8-10-0.3)				
	137-13137-00-05	. SHIM, plunger (5.8-10-0.5)	U.E. 1	U.R. 1		
	137-13137-00-10	. SHIM plunger (5.8-10-1.0)				
13-12	137-13138-01	. PLATE, adjusting	1	1		
13-13	95301-05600	. NUT, hexagon	1	1		
13-14	92901-05100	. WASHER, spring	1	1		
13-15	98901-04008	. SCREW, bind	1	1		
13-16	90430-04004	. GASKET (137-13187-00)	1	1		
13-17	93505-32002	. BALL (5/32 inch)	1	1		
13-18	278-13169-00	. SPRING, check ball	1	1		
13-19	353-13552-01	. NOZZLE	1	1		
13-20	90468-02033	. CLIP (214-13164-00)	1	1		
13-21	90445-05266	. HOSE	1	1		
13-22	90468-02033	CLIP (214-13164-00)	1	1		
13-23	248-13174-00	HOLDER, oil pipe	1	1		

Fig. 14 FLYWHEEL MAGNETO



Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	Applicable Machine No.	Remarks
14- 1	1Y8-81300-20	FLYWHEEL MAGNETO ASS'Y	1	1		
14- 2	1V1-81309-20	. BASE, magneto	1	1		
14- 3	1Y8-81350-20	. ROTOR ASS'Y	1	1		
14- 4	1Y8-81312-20	. COIL, source	1	1		
14- 5	1Y8-81313-20	. COIL, lighting	1	1		
14- 6	1Y8-81348-21	. SCREW, panhead	4	4		
14- 7	1V1-81321-20	. CONTACT BREAKER ASS'Y	1	1		
14- 8	110-81346-21	. SCREW, panhead	1	1		
14- 9	1K8-81325-20	. CONDENSER	1	1		
14-10	116-81331-20	. LUBRICATOR	1	1		
14-11	110-81347-21	. SCREW, panhead	1	1		
14-12	1V1-81315-20	. WIRE, lead	1	1		
14-13	104-81328-20	. CLAMP, lead	1	1		
14-14	110-81345-21	. SCREW, panhead	1	1		
14-15	98701-05015	SCREW, flathead	2	2		

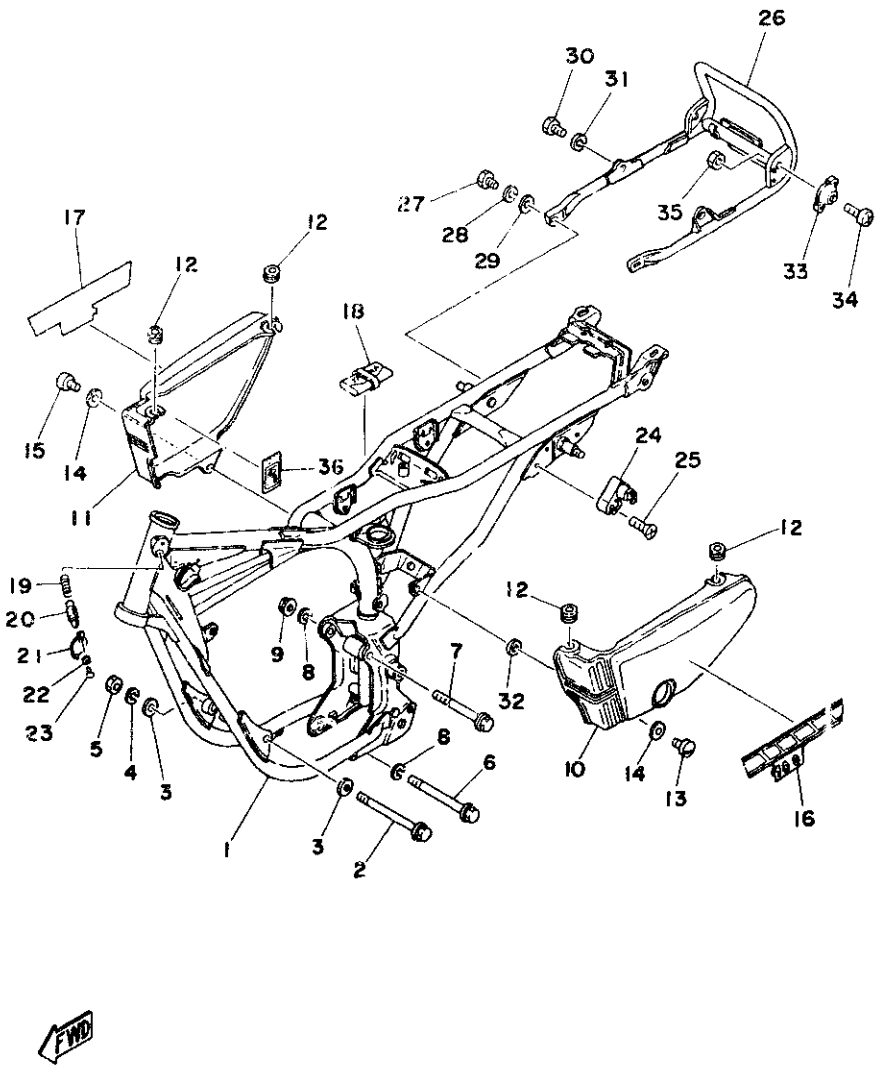
Fig. 15 FRAME · SIDE COVER



Ref. No.	Parts No.	Description	Q'ty	100DX	100	FRANCE	HOLLAND	GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
15- 1	1V1-21110-00-33	FRAME COMP.	1													x			
	1Y8-21110-41-33	FRAME COMP.	1						x										
	1Y8-21110-70-33	FRAME COMP.	1							x									
15- 2	90105-08027	BOLT, hexagon	1	1					x	x						x			
15- 3	90209-08050	WASHER	2	2					x	x						x			
15- 4	92901-08100	WASHER, spring	1	1					x	x						x			
15- 5	90185-08054	NUT U	1	1					x	x						x			
15- 6	90105-10040	BOLT, hexagon	1	1					x	x						x			
15- 7	90105-10039	BOLT, hexagon	1	1					x	x						x			
15- 8	92901-10100	WASHER, spring	2	2					x	x						x			
15- 9	95701-10100	NUT, flange	1	1					x	x						x			
15-10	1Y8-21711-00-F1	COVER, side left	1	1					x	x						x			Cloppe Red
	1Y8-21711-00-G3	COVER, side left	1	1					x	x						x			French Blue
	1Y8-21711-00-20	COVER, side left	1	1					x	x						x			Crystal Silver
15-11	1Y8-21721-00-F1	COVER, side right	1	1					x	x						x			Cloppe Red
	1Y8-21721-00-G3	COVER, side right	1	1					x	x						x			French Blue
	1Y8-21721-00-20	COVER, side right	1	1					x	x						x			Crystal Silver
15-12	90480-12053	GROMMET	4	4					x	x						x			
15-13	90146-06009	SCREW	1	1					x	x						x			
15-14	90201-06067	WASHER, plate	2	2					x	x						x			
15-15	92501-06015	SCREW, panhead	1	1					x	x						x			
15-16	1Y8-21781-20	EMBLEM, side cover left ..	1	1					x	x						x			
15-17	1Y8-21782-20	EMBLEM, side cover right	1	1					x	x						x			
15-18	1V1-28100-10	TOOL ASS'Y	1	1					x	x						x			
15-19	90502-09024	SPRING, conical	1	1						x						x			
15-20	1E2-23480-00	STEERING LOCK ASS'Y . .	1	1						x						x			
	*	STEERING LOCK ASS'Y ...	1						x										
15-21	584-23484-0.	CAP, handle lock	1	1						x						x			

*; The parts marked with * in the part No. column are not supplied with by Yamaha, those have to be found locally

Fig. 15 FRAME · SIDE COVER

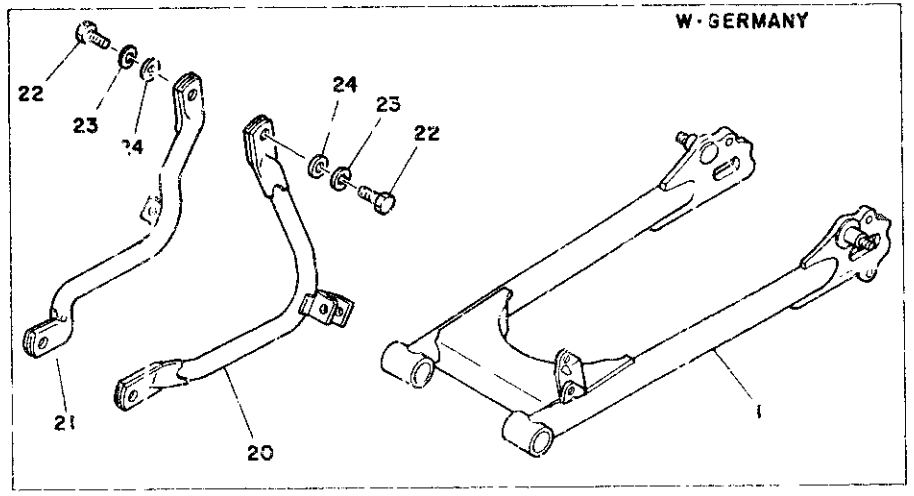


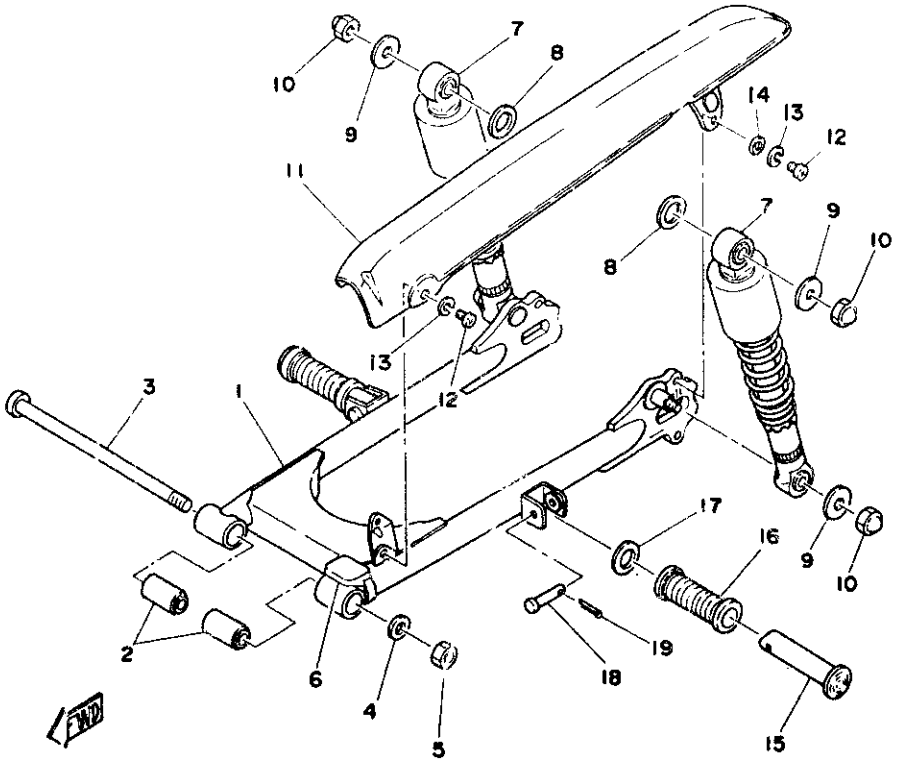
Ref. No.	Parts No.	Description	Q'ty	1000	X 100	Remarks
15-22	90206-04003	WASHER, wave (214-23488-00)	1	1		
15-23	90269-04003	RIVET (214-23483-00)	1	1		
15-24	1R0-21308-00	HANGER, helmet	1	1		
15-25	92701-06030	SCREW, flathead	1	1		
15-26	1V1-2117E-04-93	BRACKET, tail lamp	1	1		
	1Y8-2117E-03-93	BRACKET, tail lamp	1			
15-27	97301-06016	BOLT, hexagon	2	2		
15-28	92901-06100	WASHER, spring	2	2		
15-29	92901-06600	WASHER, plate	2	2		
15-30	97301-08014	BOLT, hexagon	2	2		
15-31	92901-08100	WASHER, spring	2	2		
15-32	90179-06264	NUT	1	1		
15-33	1V1-2117F-00	COVER	2	2		
15-34	98501-05016	SCREW, panhead	2	2		
15-35	95301-05700	NUT, hexagon	2	2		
15-36	1V1-28179-10	EMBLEM, caution battery	1	1		

FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	CANADA	Remarks
					x					x			
					x					x			
		x			x					x			
		x			x					x			
					x					x			
		x											
		x			x					x			
		x			x					x			
		x			x					x			
		x			x					x			
		x			x					x			
					x					x			
					x					x			
					x					x			
		x			x					x			

F N L D C H B S S F I N A U K I H

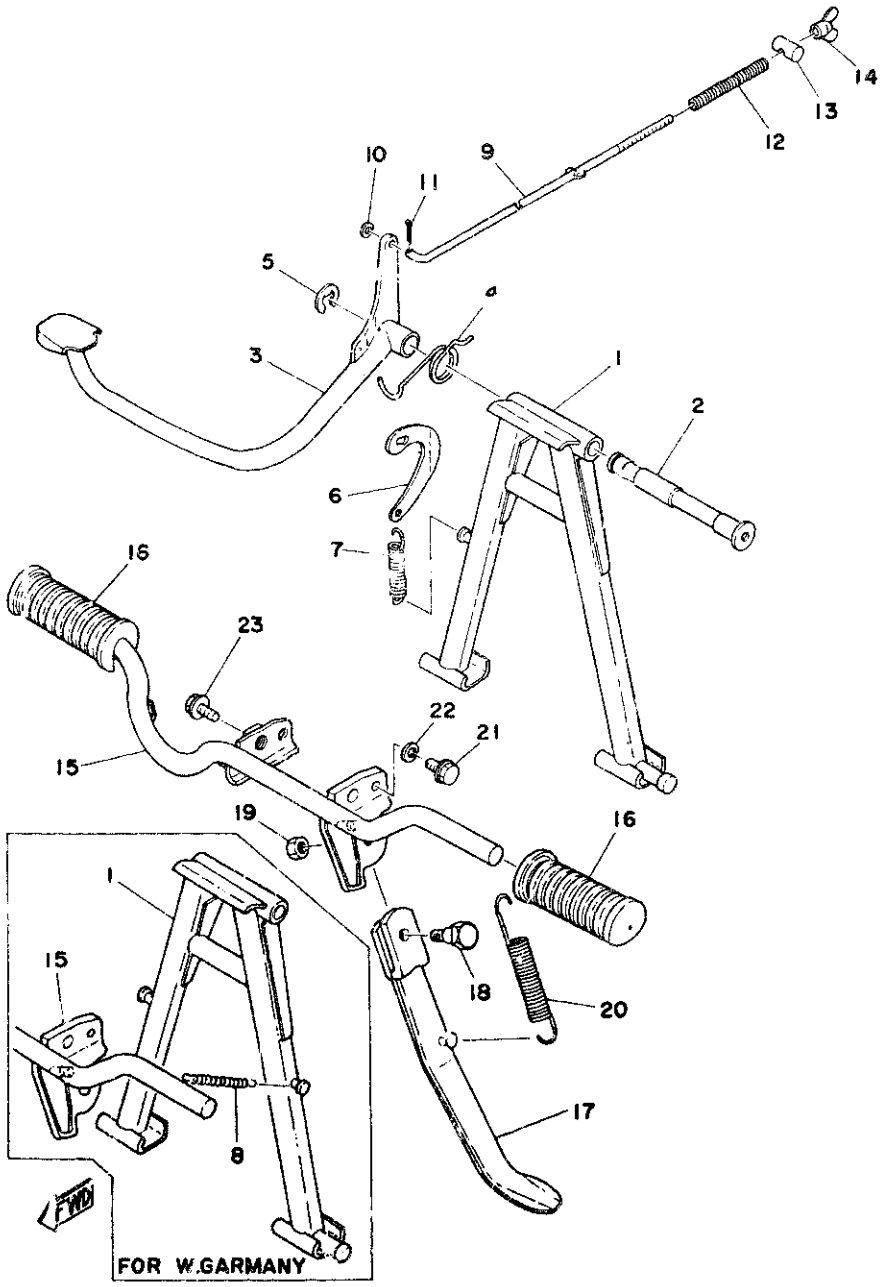
Fig. 16 REAR ARM · REAR CUSHION · CHAIN CASE





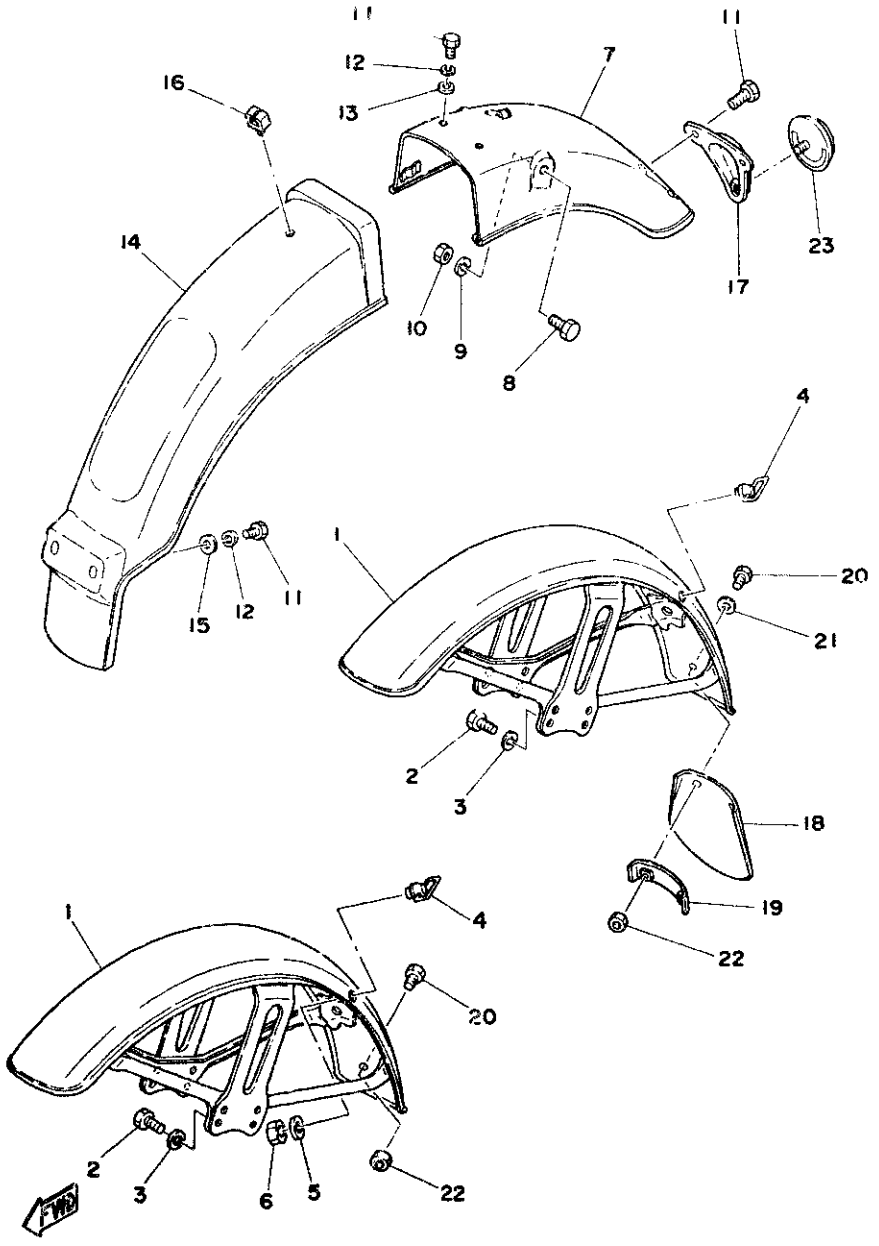
Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
16- 1	1V1-22110-02-33	REAR ARM COMP.	1	1						x					x			Yamaha Black
	1Y8-22110-11-33	REAR ARM COMP.	1				x											Yamaha Black
16- 2	307-22123-00	BUSHING, rear arm	2	2			x			x					x			
16- 3	234-22141-00	SHAFT, pivot	1	1						x					x			
	1E2-22141-00	SHAFT, pivot	1				x											
16- 4	92901-12200	WASHER, plain	1	1			x			x					x			
16- 5	90170-12065	NUT, hexagon (183-25182-00)	1	1						x					x			
	95601-12100	NUT, U	1				x											
16- 6	173-22151-00	SEAL, guard	1	1			x			x					x			
16- 7	1Y8-22210-00-93	REAR CUSHION ASSY	2	2			x			x					x			
16- 8	90201-14218	WASHER, plate (135-22243-00)	2	2			x			x					x			
16- 9	90201-10141	WASHER, plate	4	4			x			x					x			
16-10	90176-10013	NUT, cap	4	4			x			x					x			
16-11	1V1-22311-00-93	CHAIN CASE, half	1	1			x			x					x			
16-12	92501-06012	SCREW, panhead	3	3			x			x					x			
16-13	92901-06100	WASHER, spring	3	3			x			x					x			
16-14	92901-06600	WASHER, plate	1	1			x			x					x			
16-15	465-27431-00	ARM, rear footrest	2	2			x			x					x			
16-16	120-27433-00	COVER, rear footrest	2	2			x			x					x			
16-17	90201-20279	WASHER, plate	2	2			x			x					x			
16-18	90240-06052	PIN, clevis	2	2						x					x			
	91701-06032	PIN, clevis	2				x											
16-19	91401-16012	PIN, cotter	2	2			x			x					x			
16-20	1Y8-27432-10	BRACKET, left	1				x											
16-21	1Y8-27442-10	BRACKET, right	1				x											
16-22	97301-08020	BOLT, hexagon	2				x											
16-23	92901-08100	WASHER, spring	2				x											
16-24	92901-08600	WASHER, plate	2				x											
					F	N	D	C	B	S	S	D	N	A	U	I	P	
						L		H			F	K			K			

Fig. 17 STAND FOOTREST · BRAKE PEDAL



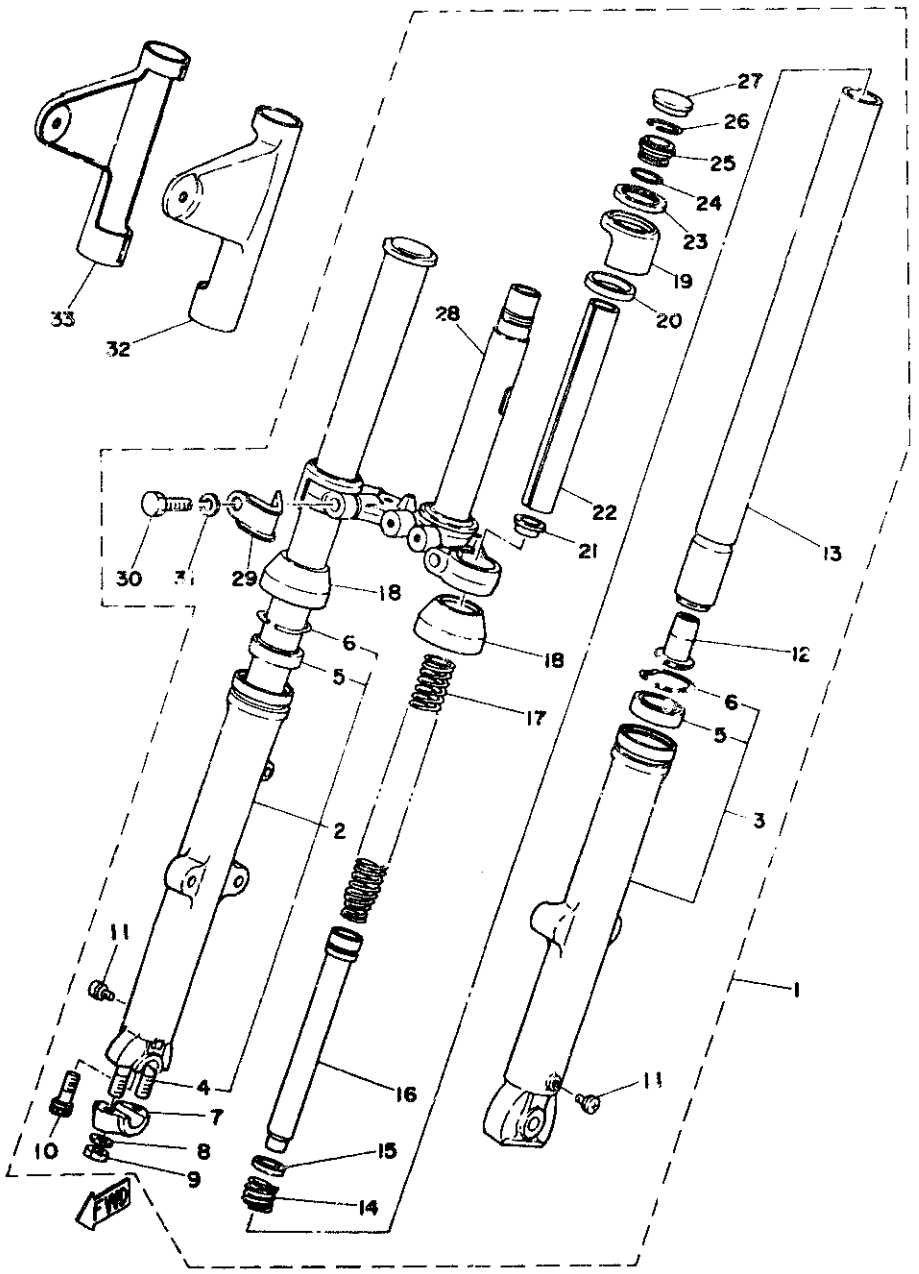
Ref. No.	Parts No.	Description	Q'ty 100DX 100		F FRANCE	N HOLLAND	D W. GERMANY	CH SWITZERLAND	B BELGIUM	S SWEDEN	SF FINLAND	DK DENMARK	N NORWAY	A AUSTRIA	UK ENGLAND	I ITALY	P PORTUGAL	Remarks
17- 1	1L1-27111-01	STAND, main	1				x											
	336-27111-01	STAND, main	1	1				x						x				
17- 2	336-27112-00	SHAFT, main stand	1	1			x	x							x			
17- 3	1V1-27211-01	PEDAL, brake	1	1			x	x						x				
17- 4	90508-32056	SPRING, torsion (183-27216-00)	1	1			x	x						x				
17- 5	93430-12008	CIRCLIP (E-12)	1	1			x	x						x				
17- 6	307-27115-00	LINK, main stand	1	1			x	x						x				
17- 7	90506-29054	SPRING, tension (122-27116-00)	1	1			x	x						x				
17- 8	90506-28100	SPRING, tension (276-27316-00)	1				x											
17- 9	337-27231-00	ROD, brake	1	1			x	x							x			
17-10	92901-06600	WASHER, plate	1	1			x	x							x			
17-11	91401-20012	PIN, cotter	1	1			x	x							x			
17-12	90501-10245	SPRING (180-27236-00)	1	1			x	x							x			
17-13	90249-12008	PIN (156-27237-00)	1	1			x	x							x			
17-14	90175-06013	NUT, wing	1	1			x	x							x			
17-15	1V1-27411-02	FOOTREST	1	1				x							x			
	1Y8-27411-00	FOOTREST	1				x											
17-16	441-27413-11	COVER, footrest	2	2			x	x							x			
17-17	336-27311-00	STAND, side	1	1				x							x			
17-18	90109-08032	BOLT (122-27317-01)	1	1				x							x			
17-19	95301-06700	NUT, hexagon	1	1				x							x			
17-20	90506-25047	SPRING, tension (150-27316-00)	1	1				x							x			
17-21	95921-08020	BOLT, flange	1	1			x	x							x			
17-22	92901-08100	WASHER, spring	1	1			x	x							x			
17-23	95801-08016	BOLT, flange	1	1			x	x							x			

Fig. 18 FRONT FENDER · REAR FENDER



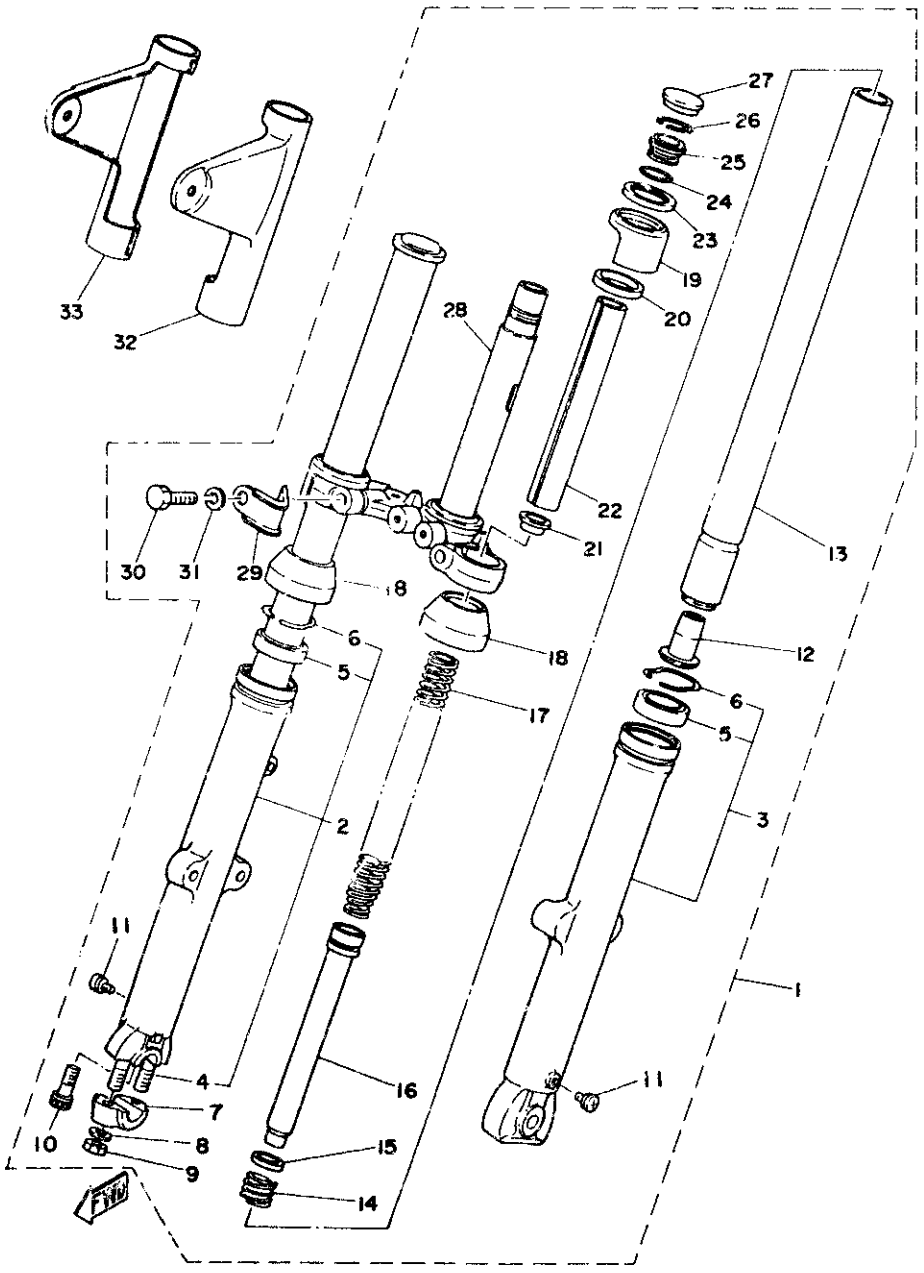
Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	FRANCE	HOLLAND	W. GERMANY	BELGIUM	SWITZERLAND	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
18- 1	1V1-21510-00-93	FRONT FENDER COMP.	1				x		x									
	1Y9-21510-00-93	FRONT FENDER COMP.		1											x			
18- 2	90101-08231	BOLT, hexagon	2				x		x									
	90101-08281	BOLT, hexagon		4											x			
18- 3	92901-08100	WASHER, spring	2				x		x									
	92901-08100	WASHER, spring		4											x			
18- 4	1A0-21518-00	HOLDER, wire	1				x		x									
	174-21[illegible]-00-93	HOLDER, wire		1											x			
18- 5	92901-06100	WASHER, spring		1											x			
18- 6	95301-06700	NUT, hexagon		1											x			
18- 7	1Y8-21610-00-93	REAR FENDER COMP.	1	1			x		x						x			
18- 8	97301-08020	BOLT, hexagon	2	2			x		x						x			
18- 9	92901-08100	WASHER, spring	2	2			x		x						x			
18-10	95301-08000	NUT, hexagon	2	2			x		x						x			
18-11	97301-06014	BOLT, hexagon	4	4			x		x						x			
18-12	92901-06100	WASHER, spring	4	4			x		x						x			
18-13	92901-06600	WASHER, plate	2	2			x		x						x			
18-14	1V1-21629-00	GUARD, mud	1	1			x		x						x			
18-15	90201-06067	WASHER, plate	2	2			x		x						x			
18-16	90464-08020	CLAMP	1	1			x		x						x			
18-17	1Y8-21641-00	BRACKET, reflector ...	1	1			x								x			
	1Y8-21641-10	BRACKET, reflector ...	1						x									
18-18	290-21521-01	FLAP	1				x											
18-19	1Y8-21622-00	BAND, flap	1				x											
18-20	97301-06016	BOLT, hexagon	2				x		x									
	97301-06012	BOLT, hexagon		2											x			
18-21	92901-06200	WASHER, plain	2				x		x									
18-22	95301-06600	NUT, hexagon	2	2					x						x			
18-23	449-85131-01	REFLECTOR	1	1			x		x									
					F	N L	D	C H	B	S	S K	D K	N	A	U K	I	P	

Fig. 19 FRONT FORK 1



Ref. No.	Parts No.	Description	Q'ty 100DX 100	FRANCE	NETHERLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
19- 1	1Y9-23101-00	FRONT FORK ASSY ...	1											×			
19- 2	1Y9-23136-00	. OUTER TUBE COMP., right ...	1											×			
19- 3	1Y9-23126-00	. OUTER TUBE COMP., left ...	1											×			
19- 4	1E7-23128-00	. . BOLT, stud ...	2											×			
19- 5	1E7-23145-00	. . OIL SEAL ...	2											×			
19- 6	1E7-23156-00	. . CLIP, oil seal ...	2											×			
19- 7	1Y9-23167-00	. HOLDER, axle ...	1											×			
19- 8	92901-08100	. WASHER, spring ...	2											×			
19- 9	95311-08600	. NUT, hexagon ...	2											×			
19-10	1E7-23181-00	. BOLT ...	2											×			
19-11	1E7-23119-00	. PLUG, drain ...	2											×			
19-12	1E7-23166-01	. SPACER, oil lock ...	2											×			
19-13	1V1-23110-00	. INNER TUBE COMP. ...	2											×			
19-14	1E7-23151-00	. SPRING, rebound ...	2											×			
19-15	1E7-23157-00	. RING, piston ...	2											×			
19-16	1V1-23170-00	. CYLINDER COMP. ...	2											×			
19-17	1V1-23141-01	. SPRING, front fork ...	2											×			
19-18	1E7-23144-00	. SEAL, dust ...	2											×			
19-19	1V1-23116-00	. JACKET, cover ...	2											×			
19-20	1V1-23163-00	. COVER, cushion ...	2											×			
19-21	1E7-23142-00	. SPRING, guide ...	2											×			
19-22	1V1-23118-00	. SPACER ...	2											×			
19-23	1V1-23115-00	. GUIDE, cover upper ...	2											×			
19-24	1L9-23114-00	. O-RING ...	2											×			
19-25	1L9-23111-00	. BOLT, cap ...	2											×			
19-26	1L9-23183-00	. STOPPER, ring ...	2											×			
19-27	1V1-23168-00	. CAP, fork ...	2											×			

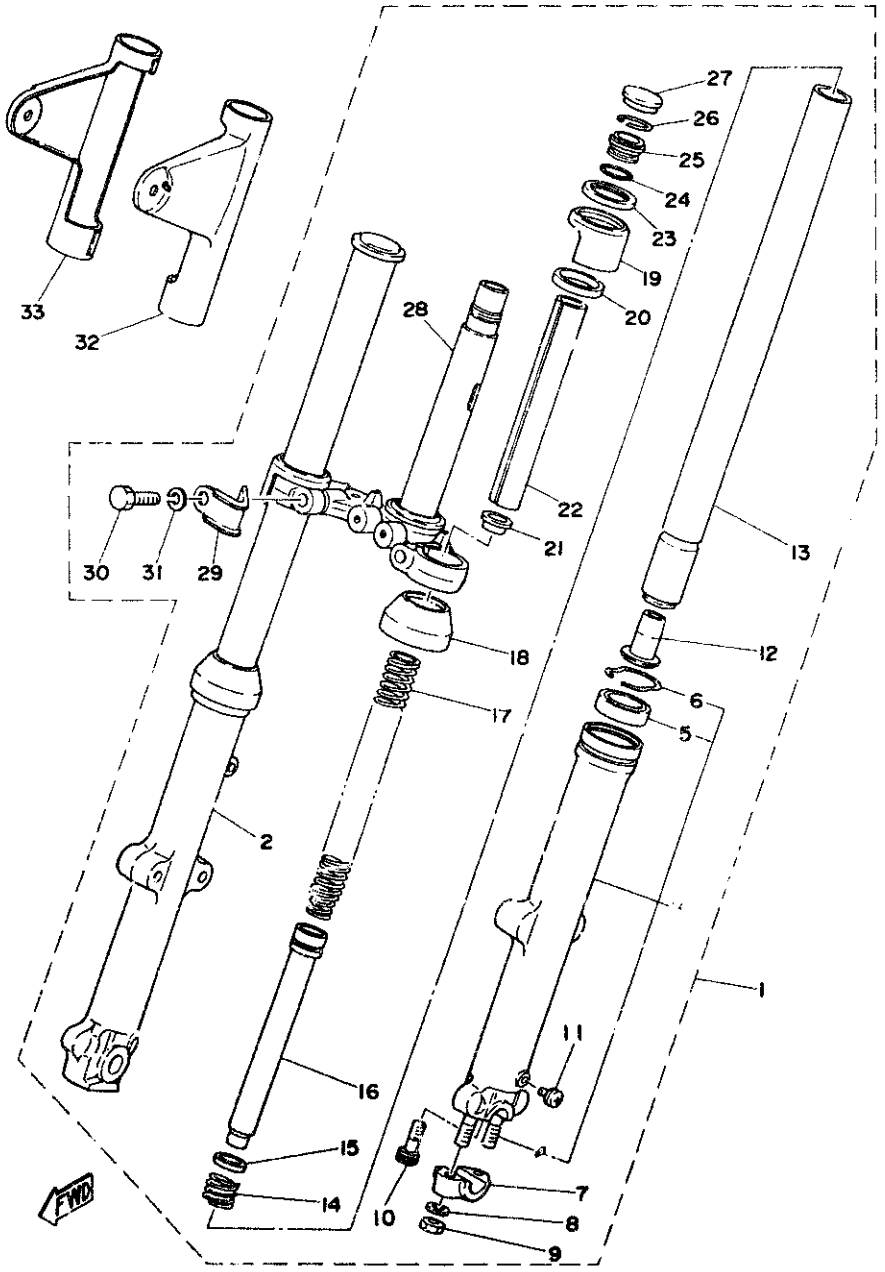
Fig. 19 FRONT FORK 1



Ref. No.	Parts No.	Description	Q'ty	100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	ENGLAND	PORTUGAL	Remarks
19-28	1V1-23340-02-33	. UNDER BRACKET COMP.	1													x		Yamaha Black
19-29	1E7-23318-01	. HOLDER, wire	2													x		
19-30	451-23346-01	. BOLT, hexagon	2													x		
19-31	92901-10100	. WASHER, spring	2													x		
19-32	1Y9-23121-00-33	COVER, upper left	1													x		Yamaha Black
19-33	1Y9-23131-00-33	COVER, upper right	1													x		Yamaha Black

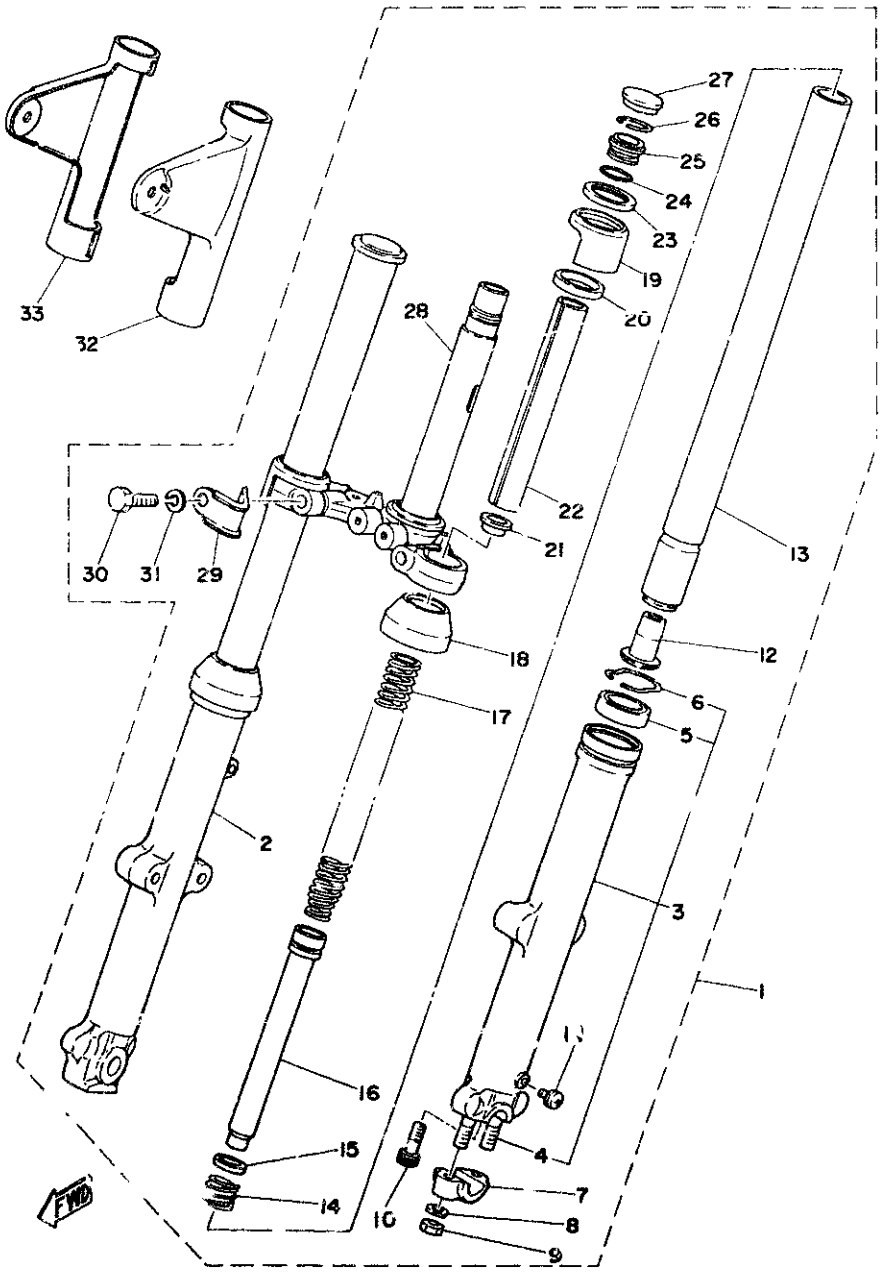
F N L D C H B S S F D X N A U K I P

Fig. 20 FRONT FORK 2



Ref. No.	Parts No.	Description	Q'ty	100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FIN'LAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
					F	N L	D	C M	B	S	S F	J K	N	A	J K	I	P	
20- 1	1V1-23101-01	FRONT FORK ASS'Y	1					x										
	1Y8-23101-30	FRONT FORK ASS'Y	1			x												
20- 2	1E7-23136-00	. OUTER TUBE COMP., right	1				x		x									
20- 3	1E7-23126-00	. OUTER TUBE COMP., left	1				x		x									
20- 4	1E7-23128-00	. . BOLT, stud	2				x		x									
20- 5	1E7-23145-00	. . OIL SEAL	2				x		x									
20- 6	1E7-23156-00	. . CLIP, oil seal	2				x		x									
20- 7	1E7-23167-00	. HOLDER, axle	1				x		x									
20- 8	92901-08100	. WASHER, spring	2				x		x									
20- 9	95311-08600	. NUT, hexagon	2				x		x									
20-10	1E7-23181-00	. BOLT	2				x		x									
20-11	1E7-23119-00	. PLUG, drain	2				-		x									
20-12	1E7-23166-01	. SPACER, oil lock	2				x		x									
20-13	1V1-23110-00	. INNER TUBE COMP. ..	2				x		x									
20-14	1E7-23151-00	. SPRING, rebound	2				x		x									
20-15	1E7-23157-00	. RING, piston	2				x		x									
20-16	1V1-23170-00	. CYLINDER COMP.	2				x		x									
20-17	1V1-23141-01	. SPRING, front fork	2				x		x									
20-18	1E7-23144-00	. SEAL, dust	2				-		x									
20-19	1V1-23116-00	. BRACKET, cover	2				x		x									
20-20	1V1-23163-00	. COVER, cushion	2				x		x									
20-21	1E7-23112-00	. SPRING, guide	2				x		x									
20-22	1V1-23118-00	. SPACER	2				x		x									
20-23	1V1-23115-00	. GUIDE, cover upper ..	2				x		x									
20-24	1L9-23114-00	. O-RING	2				x		x									
20-25	1L9-23111-00	. BOLT, cap	2				x		x									
20-26	1L9-23183-00	. STOPPER, ring	2				x		x									

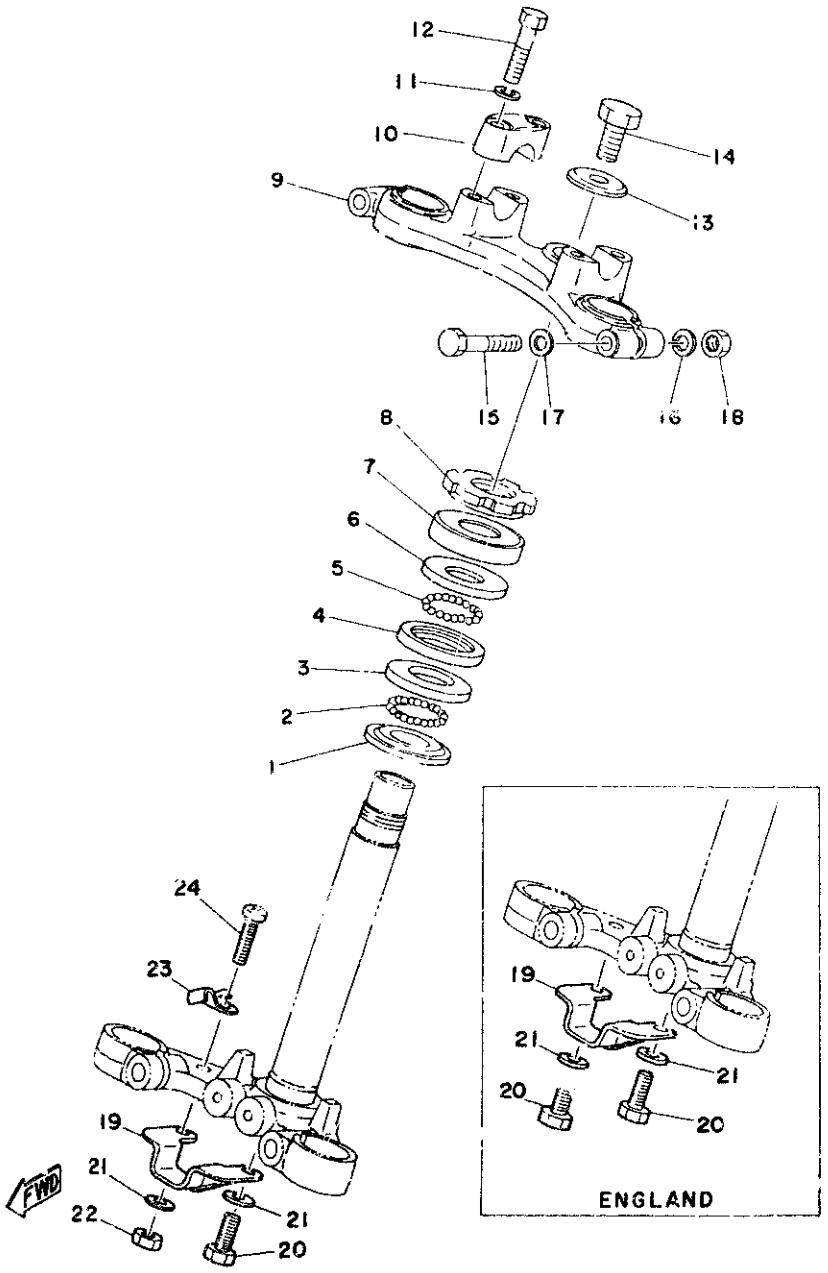
Fig. 20 FRONT FORK 2



Ref. No.	Parts No.	Description	Q'ty	100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
20-27	1V1-23168-00	. CAP, fork	2				x		x									
20-28	1V1-23340-02-33	. UNDER BRACKET COMP.	1						x									Yamaha Black
	1Y8-23340-31-33	. UNDER BRA' T COMP.	1				x											Yamaha Black
20-29	1E7-23318-01	. HOLDER, wire	2				x		x									
20-30	451-23346-01	. BOLT, hexagon	2				x		x									
20-31	92901-10100	. WASHER, spring	2				x		x									
20-32	1V1-23121-00-33	COVER, upper left	1				x		x									Yamaha Black
20-33	1V1-23131-00-33	COVER, upper right . ..	1				x		x									Yamaha Black

F N L D C H B S S F D K I A U K I P

Fig. 21 STEERING



ENGLAND

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
			1000 100													
21- 1	156-23411-00	RACE, ball 1	1 1			x	x						x			
21- 2	93501-04011	BALL (1/4 inch)	19 19			x	x						x			
21- 3	156-23412-00	RACE, ball 2	1 1			x	x						x			
21- 4	122-23412-00	RACE, ball 3	1 1			x	x						x			
21- 5	93503-16010	BALL (3/16 inch)	22 22			x	x						x			
21- 6	122-23411-00	RACE, ball 4	1 1			x	x						x			
21- 7	122-23416-00	COVER, ball race	1 1			x	x						x			
21- 8	90179-25033	NUT (13 [illegible] 4-00)	1 1			x	x						x			
21- 9	1V1-23435-00-98	CROWN, handle	1 1			x	x						x			Low Gloss Black
21-10	1E6-23441-00	HOLDER, ha[illegible]pper ..	2 2			x	x						x			
21-11	92901-08100	WASHER, spring	4 4			x	x						x			
21-12	97323-08035	BOLT, hexagon	4 4			x	x						x			
21-13	90209-10020	WASHER, crown (164-23443-00)	1 1			x	x						x			
21-14	90105-10006	BO[illegible] (122-23[illegible]1-00) ...	1 1			x	x						x			
21-15	97301-08055	BOLT, hexagon	2 2			x	x						x			
21-16	92901-08100	WASHER, spring	2 2			x	x						x			
21-17	90201-08083	WASHER, plate (156-27226-00)	2 2			x	x						x			
21-18	95301-08600	NUT, hexagon	2 2			x	x						x			
21-19	90464-30024	CLAMP	1 1			x	x						x			
21-20	97301-06016	BOLT, hexagon	1 2			x	x						x			
21-21	90201-06050	WASHER, plate	2 2			x	x						x			
21-22	95301-06600	NUT, hexagon	1			x	x									
21-23	1V1-25875-00	HOLDER, brake hose I ..	1			x	x									
21-24	92506-06025	SCREW, panhead	1			x	x									

F N D G B S S D N A U I V
L H E K L T

CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig. 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

CHASSIS

Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11, 12
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disc Brake · Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

NUMERICAL INDEX M-1～6

CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig. 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

CHASSIS

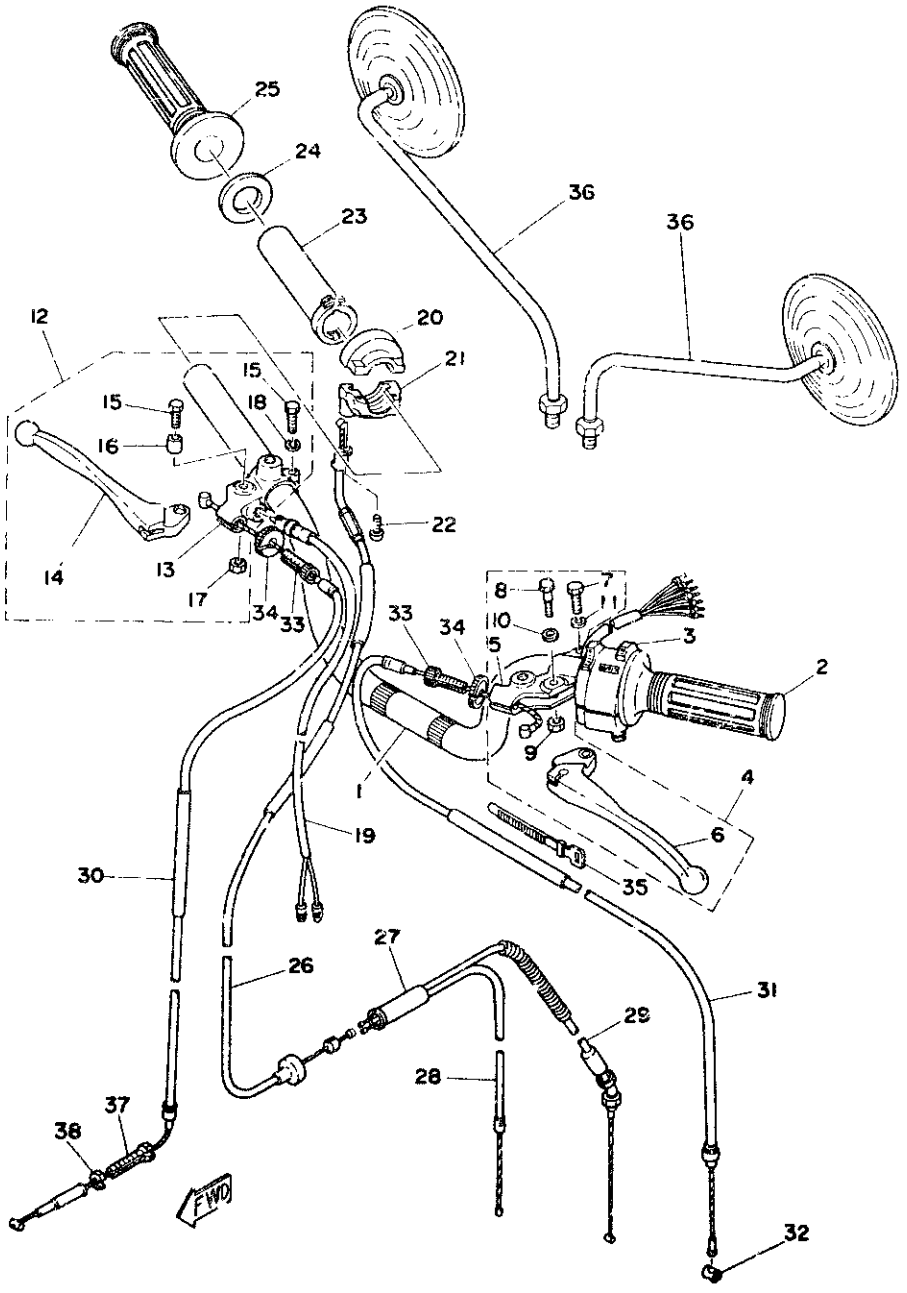
Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11, 12
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disk Brake · Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

NUMERICAL INDEX M-1～6

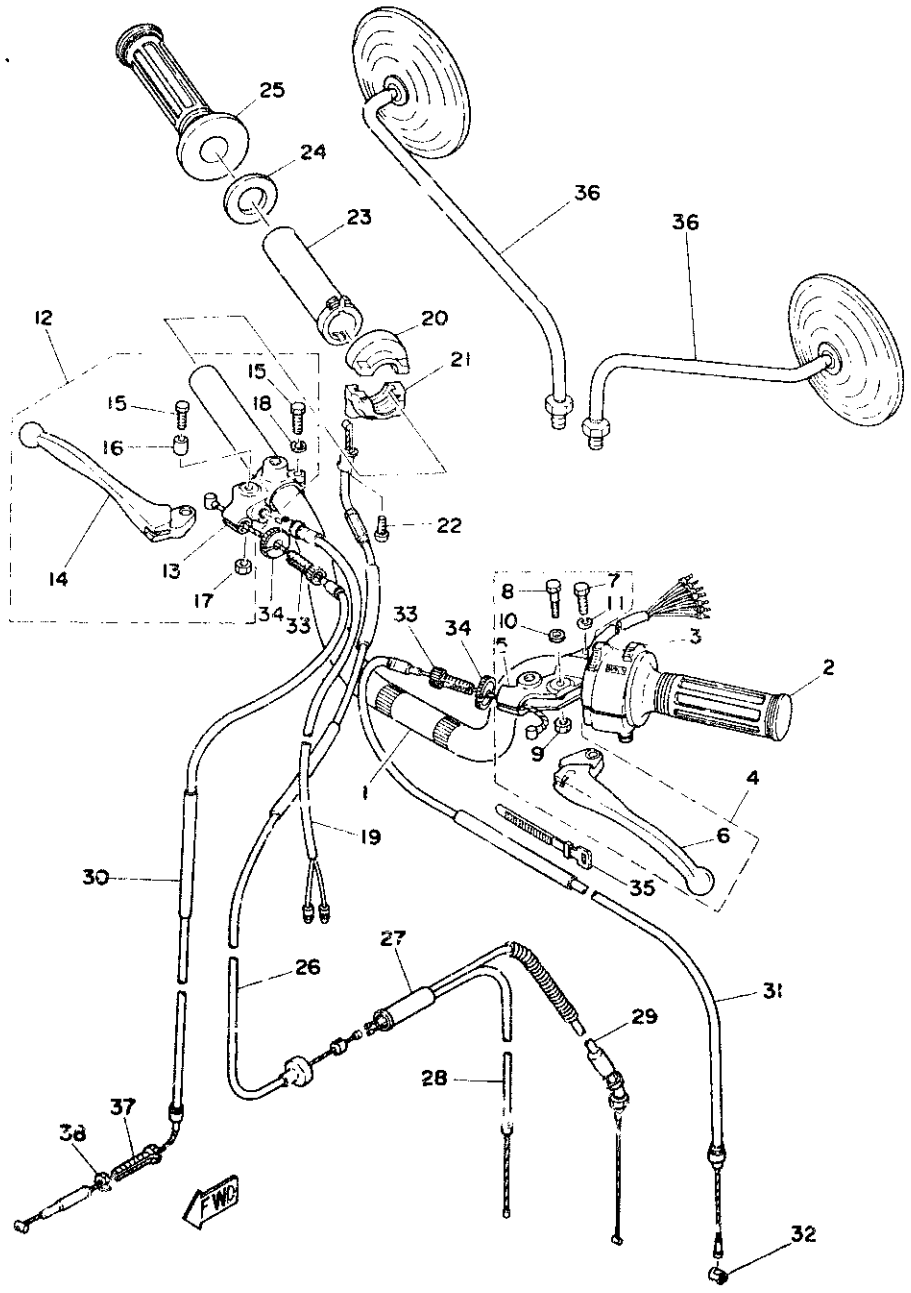
Fig. 22 HANDLE · WIRE 1



Ref. No.	Parts No.	Description	Q'ty	1000	100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	KOREA	Remarks
22- 1	1V1-26111-01	HANDLE	1													x			
	1Y8-26111-20	HANDLE	1													x			Bar Alternate Parts
22- 2	2N3-26241-00	GRIP, left	1													x			
22- 3	2A0-83972-00	SWITCH, handle 4	1													x			
22- 4	498-82910-11	LEVER HOLDER ASS'Y, left	1													x			
22- 5	498-82911-00	. HOLDER, lever left	1													x			
22- 6	214-83912-00	. LEVER, left	1													x			
22- 7	97301-06022	. BOLT, hexagon	1													x			
22- 8	90109-06410	. BOLT	1													x			
22- 9	95601-06100	. NUT, U	1													x			
22-10	90201-08083	. WASHER, plate (156-27226-00)	1													x			
22-11	92901-06100	. WASHER, spring	1													x			
22-12	361-82920-91	LEVER HOLDER ASS'Y, right	1													x			
22-13	361-82921-31	. HOLDER, lever right	1													x			
22-14	233-83922-30	. LEVER, right	1													x			
22-15	97303-06020	. BOLT, hexagon	2													x			
22-16	214-83913-00	. COLLAR, lever	1													x			
22-17	95301-06700	. NUT, hexagon	1													x			
22-18	92901-06100	. WASHER, spring	1													x			
22-19	361-83980-30	FRONT STOP SWITCH ASS'Y	1													x			
22-20	1V1-26281-00	CAP, grip upper	1													x			
22-21	1V1-26282-00	CAP, grip under	1													x			
22-22	98501-05016	SCREW, panhead	2													x			
22-23	1V1-26243-00	TUBE, guide	1													x			
22-24	1V1-26249-00	RING, leaf	1													x			
22-25	2N3-26242-00	GRIP, right	1													x			

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H L K F K G

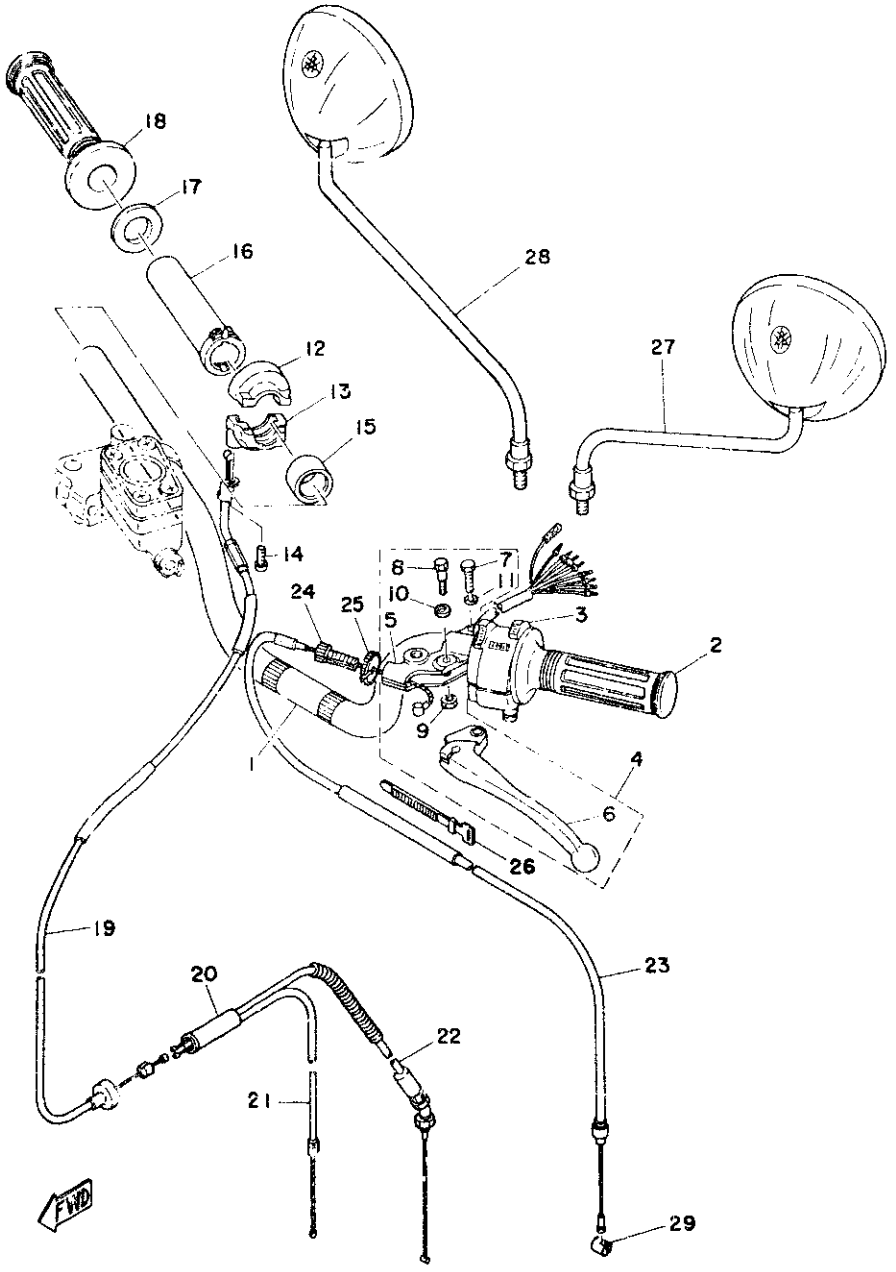
Fig. 22 HANDLE · WIRE 1



Ref. No.	Parts No.	Description	Q'ty 100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	CANADA	Remarks
22-26	1V1-26311-00	WIRE, throttle 1 (605mm)	1											x			
	1Y8-26311-20	WIRE, throttle 1 (505mm)	1											x			For Bar Handle Alternate Parts
22-27	214-26261-00	CYLINDER, wire	1											x			
22-28	1V1-26312-00	WIRE, throttle 2 (175mm)	1											x			
22-29	1V1-26321-00	WIRE, pump (300mm) ..	1											x			
22-30	1Y9-26341-00	WIRE, brake (960mm) ..	1											x			
	1Y9-26341-20	WIRE, brake (900mm) ..	1											x			For Bar Handle Alternate Parts
22-31	1V1-26335-01	WIRE, clutch (900mm) ..	1											x			
	1Y8-26335-20	WIRE, clutch (830mm) ..	1											x			For Bar Handle Alternate Parts
22-32	164-26363-00	END, wire	1											x			
22-33	90123-08046	BOLT, wire adjusting ..	2											x			
22-34	90179-08148	NUT (168-26344-00) ...	2											x			
22-35	168-83936-01	BAND, switch cord	2											x			
22-36	341-26290-71	BACK MIRROR ASS'Y, right	1											x			
	341-26290-21	BACK MIRROR ASS'Y, left	1											x			Optional Parts
22-37	90123-06010	BOLT, wire adjusting	1											x			
22-38	90179-06143	NUT (109-26344-00)	1											x			

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L M K F K K

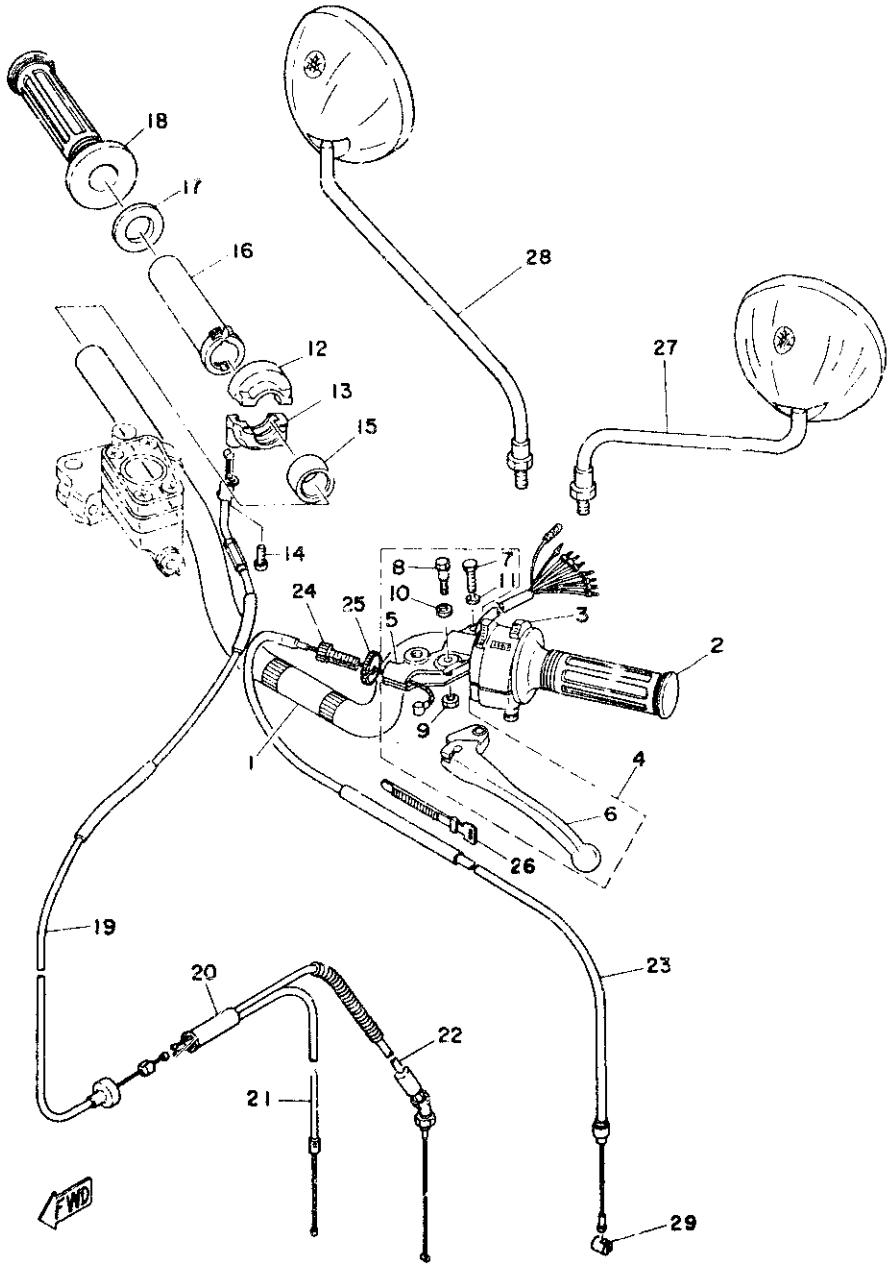
Fig. 23 HANDLE · WIRE 2



Ref. No.	Parts No.	Description	Q'ty	100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	SPAIN	Remarks
23- 1	1V1-26111-01	HANDLE	1				x	x										
	1Y8-26111-20	HANDLE	1				x	x										Bar Alternate Parts
23- 2	2N3-26241-00	GRIP, left	1				x	x										
23- 3	2A0-83972-00	SWITCH, handle 4	1				x	x										
23- 4	498-82910-11	LEVER HOLDER ASS'Y, left	1				x											
23- 5	498-82911-00	. HOLDER, lever left	1				x	x										
23- 6	214-83912-00	. LEVER, left	1				x	x										
23- 7	97301-06022	. BOLT, hexagon	1				x	x										
23- 8	90109-06410	. BOLT	1				x	x										
23- 9	95601-06100	. NUT, U	1				x	x										
23-10	99201-66087	. WASHER, plate (156-27226-00)	1				x	x										
23-11	92901-06100	. WASHER, spring	1				x	x										
23-12	1V1-26281-00	CAP, grip upper	1				x	x										
23-13	1V1-26282-00	CAP, grip under	1				x	x										
23-14	96501-05016	SCREW, panhead	2				x	x										
23-15	90387-22585	COLLAR (22-28.5-15)	1				x	x										
23-16	1V1-26243-00	TUBE, guide	1				x	x										
23-17	1V1-26249-00	RING, leaf	1				x	x										
23-18	2N3-26242-00	GRIP, right	1				x	x										
23-19	1V1-26311-00	WIRE, throttle 1 (605mm)	1				x	x										
	1Y8-26311-20	WIRE, throttle 1 (505mm)	1				x	x										For Bar Handle Alternate Parts
23-20	214-26261-00	CYLINDER, wire	1				x	x										
23-21	1V1-26312-00	WIRE, throttle 2 (175mm)	1				x	x										
23-22	1V1-26321-00	WIRE, pump (300mm)	1				x	x										
23-23	1V1-26335-01	WIRE, clutch (900mm)	1				x											
	1Y8-26335-20	WIRE, clutch (850mm)	1				x	x										For Bar Handle Alternate Parts
23-24	90123-08046	BOLT, wire adjusting	1				x	x										

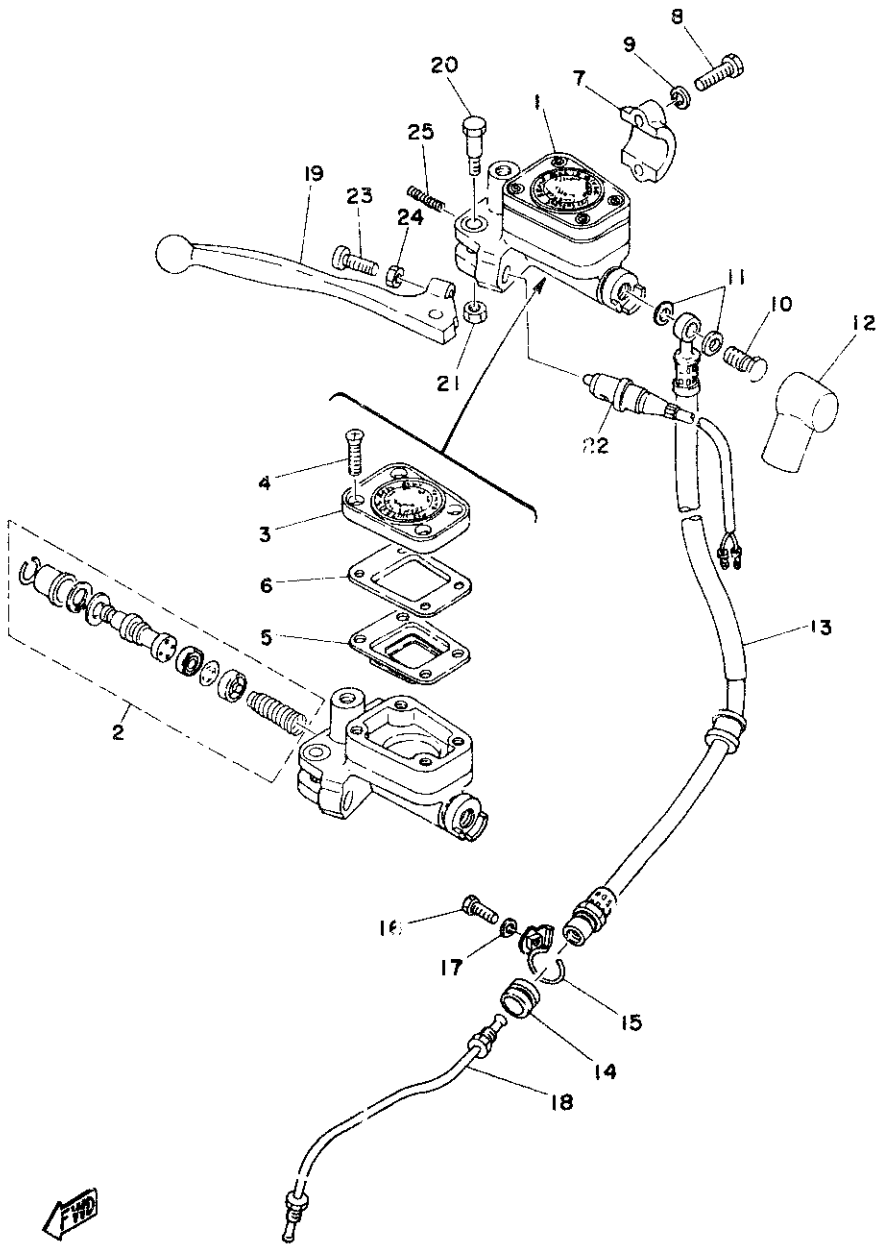
F: FRANCE; NL: HOLLAND; D: W. GERMANY; CH: SWITZERLAND; B: BELGIUM; S: SWEDEN; SF: FINLAND; DK: DENMARK; N: NORWAY; A: AUSTRIA; UK: ENGLAND; I: ITALY; P: SPAIN

Fig. 23 HANDLE WIRE 2



Ref. No.	Parts No.	Description	Q'ty	100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
23-25	90179-08148	NUT (168-26344-00)	1				x		x									
23-26	163-83936-01	BAND, switch cord	2				x		x									
23-27	1Y1-26290-50	BACK MIRROR ASS'Y, left	1				x											
	1Y1-26290-10	BACK MIRROR ASS'Y, left	1						x									
23-28	1Y1-26290-60	BACK MIRROR ASS'Y, right	1				x											Optional Parts
	1Y1-26290-00	BACK MIRROR ASS'Y, right	1						x									Optional Parts
23-29	164-26363-00	END, wire	1				x		x									

Fig. 24 MASTER CYLINDER • BRAKE HOSE

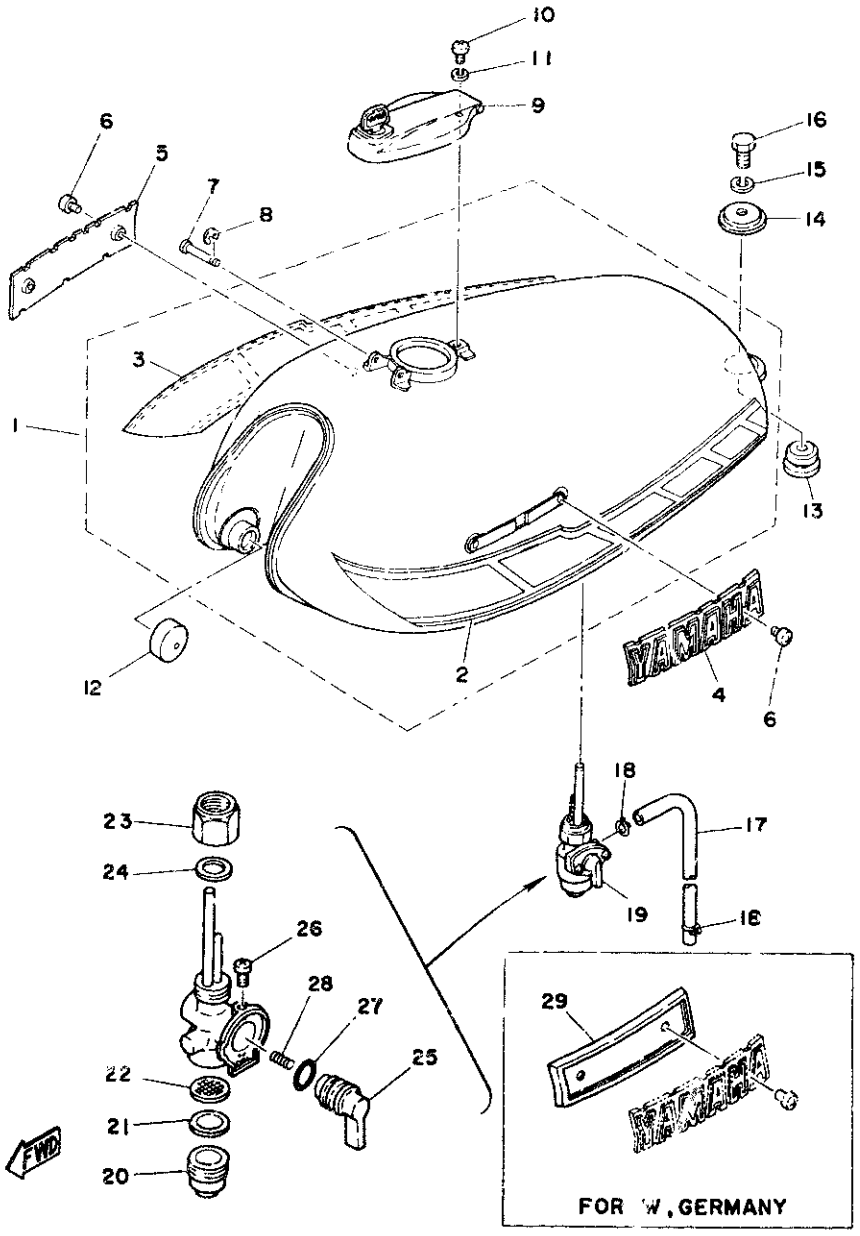


Ref. No.	Parts No.	Description	Q'ty	Remarks
		100DX 130		
24- 1	1J3-25850-02	MASTER CYLINDER ASS'Y	1	
24- 2	535-20000-00	. CYLINDER KIT, master	1	
24- 3	1J3-25852-01	. CAP, reservoir	1	
24- 4	98706-05035	. SCREW, flathead	4	
24- 5	1J3-25854-01	. DIAPHRAGM, reservoir	1	
24- 6	1J3-25855-01	. BUSHING, diaphragm ..	1	
24- 7	1J3-25867-00	BRACKET, master	1	
24- 8	97321-06025	BOLT, hexagon	2	
24- 9	92901-06100	WASHER, spring	2	
24-10	90401-10034	BOLT, union	1	
24-11	90201-10118	WASHER, plate	2	
24-12	360-25862-00	BOOT, master cylinder ..	1	
24-13	1V1-25872-02	HOSE, brake 1 (673mm) ..	1	
	1Y8-25872-21	HOSE, brake 1 (648mm) ..	1	For Bar Handle Alternate Parts
24-14	341-25881-00	RUBBER, brake hose ...	1	
24-15	404-25876-00	HOLDER, brake hose 2 ..	1	
24-16	97301-06025	BOLT, hexagon	1	
24-17	92901-06100	WASHER, spring	1	
24-18	404-25871-01	PIPE, brake	1	
24-19	1V1-83922-00	LEVER, right	1	
24-20	90109-06465	BOLT	1	
24-21	95601-06100	NUT, U	1	
24-22	1A0-83980-30	FRONT STOP SWITCH ASS'Y	1	
24-23	90149-06131	SCREW	1	
24-24	90170-06010	NUT, hexagon (306-83927-00)	1	
24-25	90501-10312	SPRING (306-83924-00) ..	1	

	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL
24- 1			x	x									
24- 2			x	x									
24- 3			x	x									
24- 4			x	x									
24- 5			x	x									
24- 6			x	x									
24- 7			x	x									
24- 8			x	x									
24- 9			x	x									
24-10			x	x									
24-11			x	x									
24-12			x	x									
24-13			x	x									
			x	x									
24-14			x	x									
24-15			x	x									
24-16			x	x									
24-17			x	x									
24-18			x	x									
24-19			x	x									
24-20			x	x									
24-21			x	x									
24-22			x	x									
24-23			x	x									
24-24			x	x									
24-25			x	x									

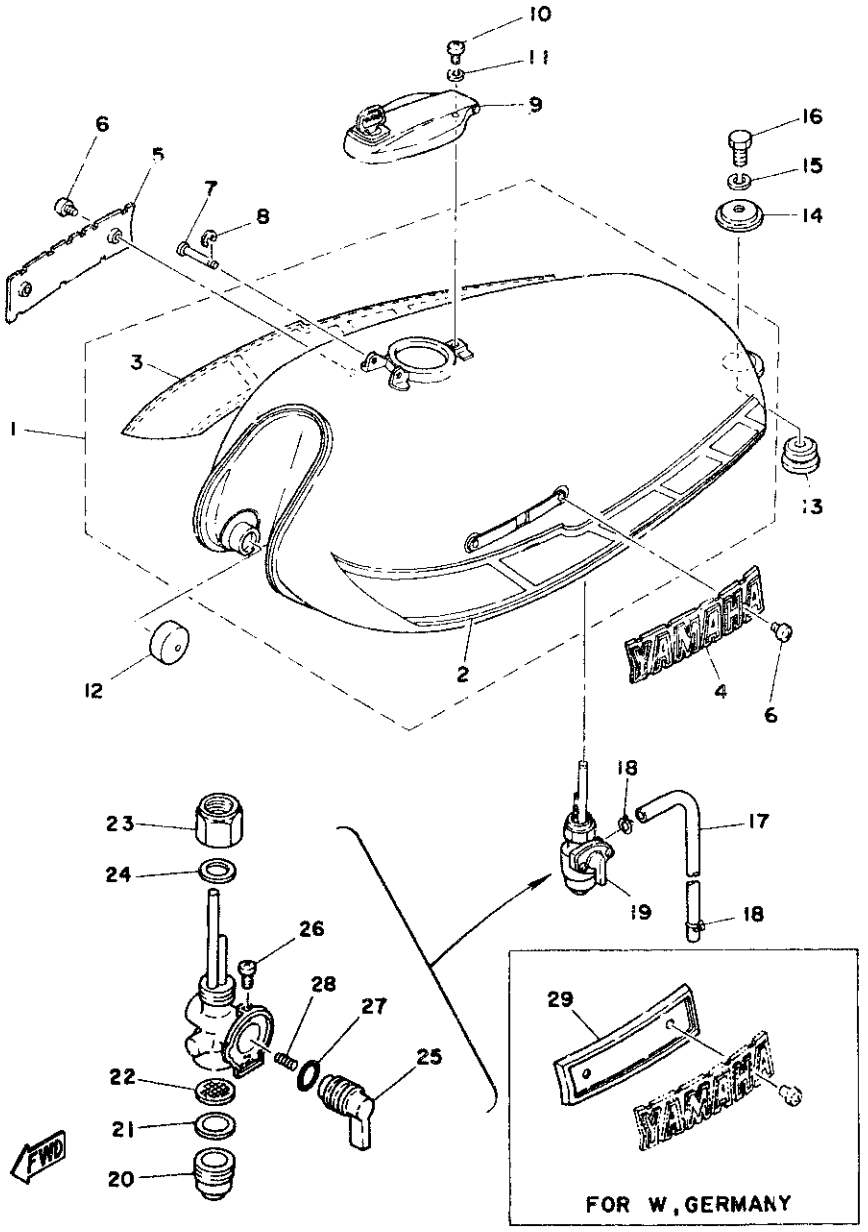
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Fig. 25 FUEL TANK



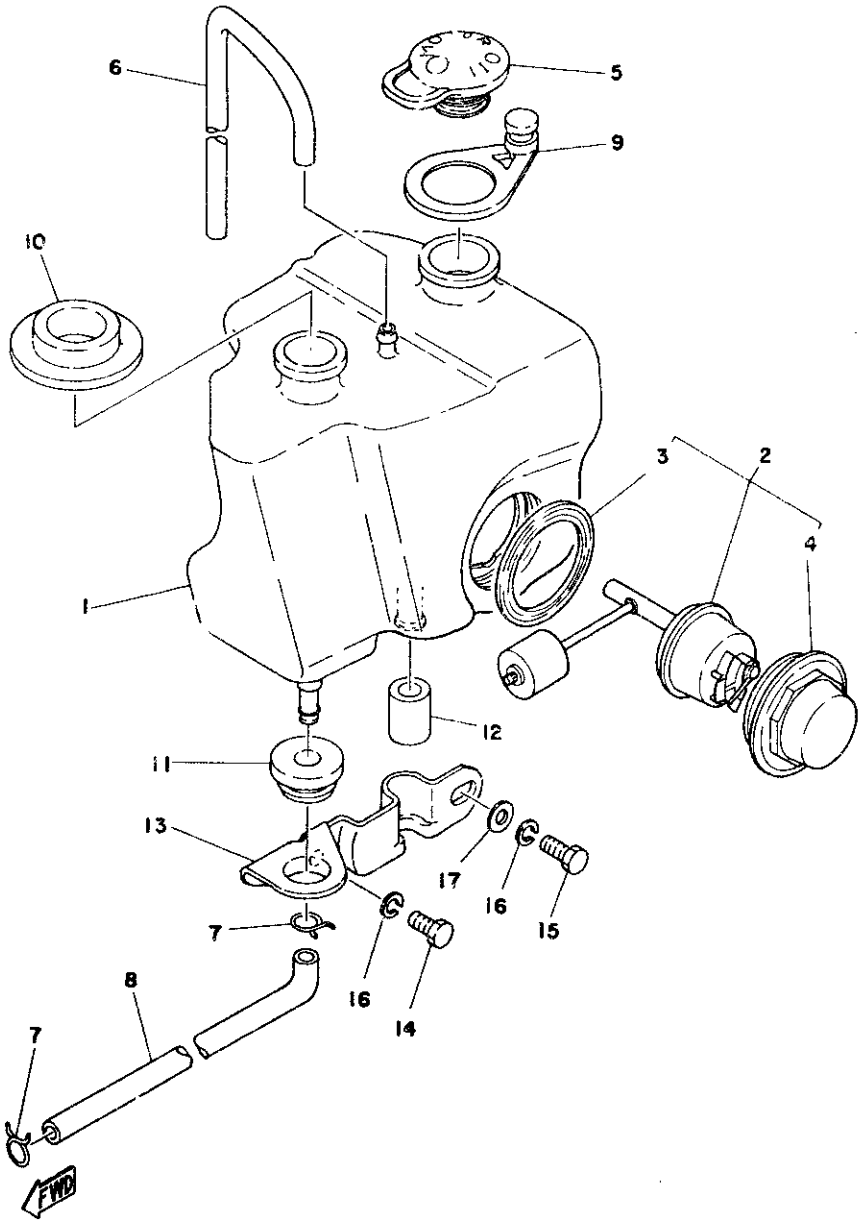
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No	Remarks
			100DX	100	
25- 1	1V1-24110-00-X1	FUEL TANK COMP.	1	1	
	1V1-24110-00-X2	FUEL TANK COMP.	1	1	
	1V1-24110-00-X3	FUEL TANK COMP.	1	1	
25- 2	1Y8-24244-10	. GRAPHIC, fuel tank left	1	1	
25- 3	1Y8-24245-10	. GRAPHIC, fuel tank right	1	1	
25- 4	1Y8-24161-00	EMBLEM 1	1	1	
25- 5	1Y8-24162-00	EMBLEM 2	1	1	
25- 6	98506-04008	SCREW, panhead	4	4	
25- 7	90249-03123	PIN	1	1	
25- 8	93430-02001	CIRCLIP (E-1.9)	1	1	
25- 9	1V1-24650-00	CAP ASS'Y	1	1	
25-10	98501-05008	SCREW, panhead	1	1	
25-11	92901-05100	WASHER, spring	1	1	
25-12	1K8-24181-00	DAMPER, locating 1	2	2	
25-13	90480-25135	GROMMET (322-24182-00)	1	1	
25-14	90209-08098	WASHER (341-83348-00)	1	1	
25-15	92901-08100	WASHER, spring	1	1	
25-16	97301-08016	BOLT, hexagon	1	1	
25-17	90445-09083	HOSE (137-24331-00 5-155)	1	1	
25-18	90467-08003	CLIP (101-24356-00)	2	2	
25-19	304-24500-10	FUEL COCK ASS'Y	1	1	
25-20	357-24521-10	. CUP, filter	1	1	
25-21	357-24522-10	. GASKET, filter	1	1	
25-22	357-24515-10	. NET, filter	1	1	
25-23	2N3-24531-00	. NUT	1	1	
25-24	357-24532-10	. GASKET, nut	1	1	
25-25	357-24524-10	. LEVER, cock	1	1	
25-26	2N3-24535-00	. SCREW	1	1	
25-27	2N3-24528-00	. O-RING	1	1	

Fig. 25 FUEL TANK



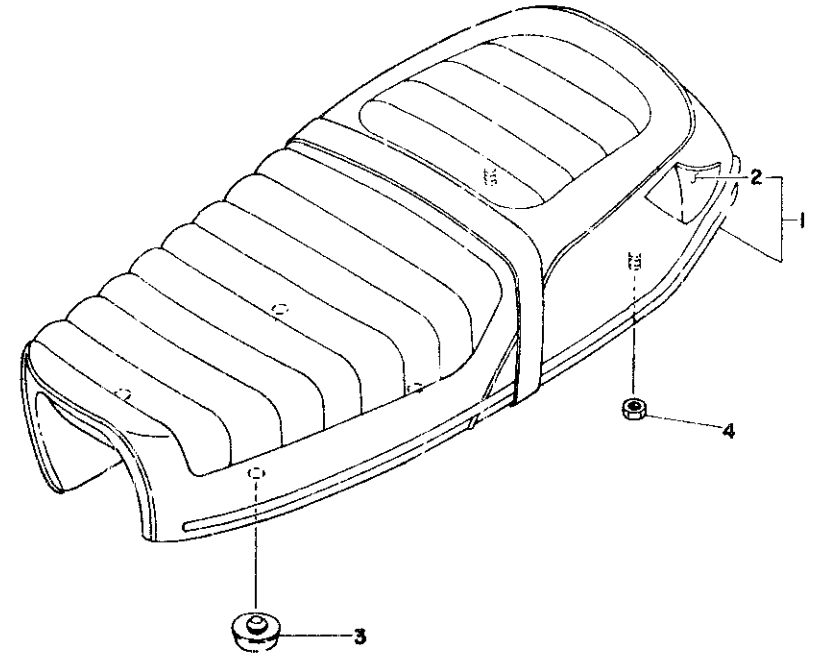
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No. 100DX 100	Remarks
25-28	357-24329-10	. SPRING	1	1	
25-29	1Y8-24189-00	PLATE, mold	2		For W. Germany

Fig. 26 OIL TANK



Ref. No.	Part No.	Description	Q'ty 100	Q'ty 100DX	Applicable Machine No.	Remarks
26- 1	1Y8-21750-01	OIL TANK ASS'Y	1	1		
26- 2	1V1-21761-02	. OIL LEVEL GAUGE ASS'Y	1	1		
26- 3	2N3-21763-01	. . GASKET, level gauge	1	1		
26- 4	2N3-21764-00	. . LENS, level gauge	1	1		
26- 5	1T9-21771-00	BODY, cap	1	1		
26- 6	1V1-21745-00	PIPE, oil tank	1	1		
26- 7	99467-08003	CLIP (101-24356-00)	2	2		
26- 8	90445-09107	HOSE (353-21766-00 5-380)	1	1		
26- 9	1V1-21776-00	BAND	1	1		
26-10	90385-24028	BUSHING	1	1		
26-11	90480-18171	GROMMET	1	1		
26-12	90385-08029	BUSHING	1	1		
26-13	1V1-21155-00	BRACKET, oil tank	1	1		
26-14	97301-06012	BOLT, hexagon	1	1		
26-15	97301-06014	BOLT, hexagon	1	1		
26-16	9L901-06100	WASHER, spring	2	2		
26-17	92901-06600	WASHER, plate	1	1		

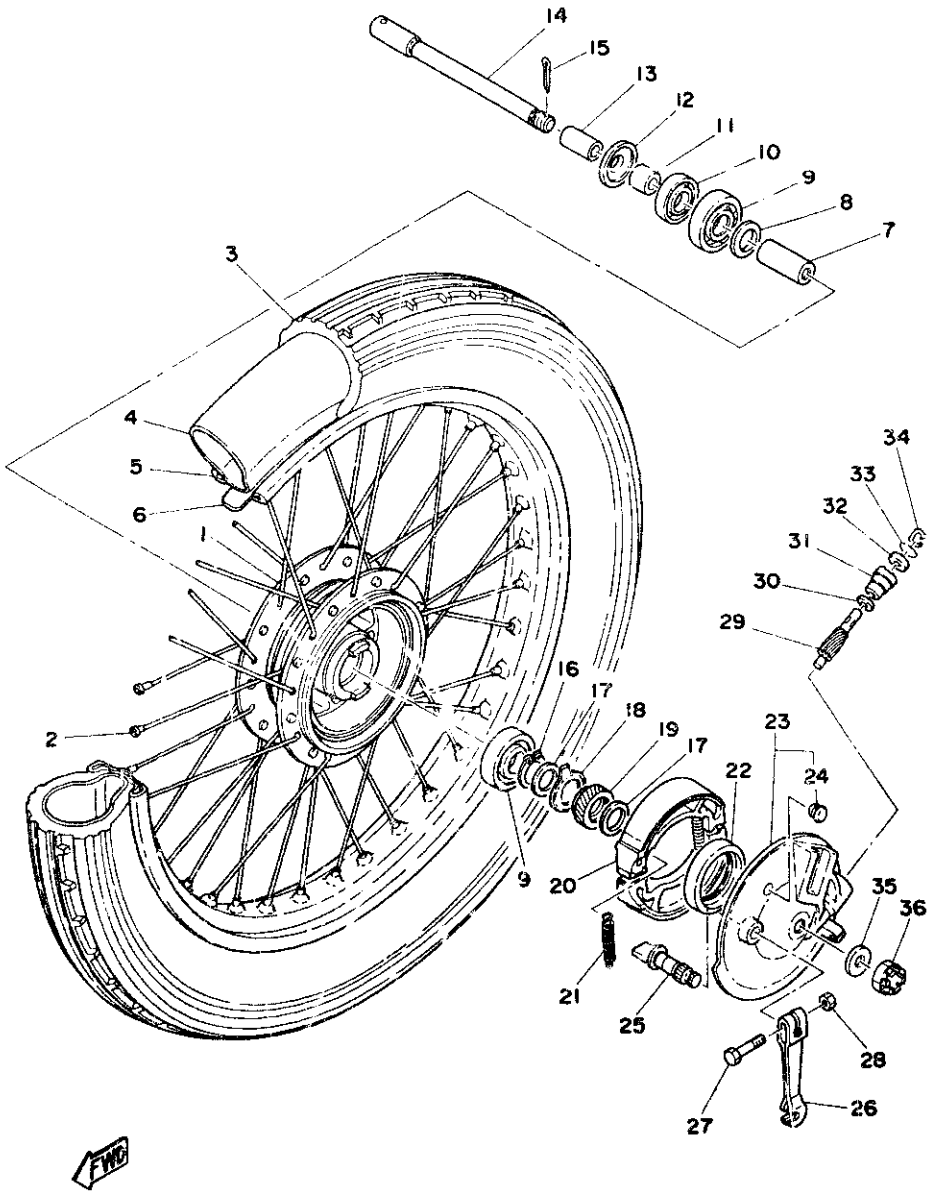
Fig. 27 SEAT



Ref. No.	Parts No.	Description	Q'ty	100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	U.S.A.	ITALY	PORTUGAL	Remarks
27- 1	1V1-24730-90	DOUBLE SEAT ASS'Y ...	1	1						x					x			
	1Y8-24730-90	DOUBLE SEAT ASS'Y ...	1				x											
27- 2	1V1-24731-00	COVER, double seat ...	1	1			x		x						x			
27- 3	174-24741-00	PAD, seat	4	4			x		x						x			
27- 4	90179-08065	NUT	2	2			x		x						x			

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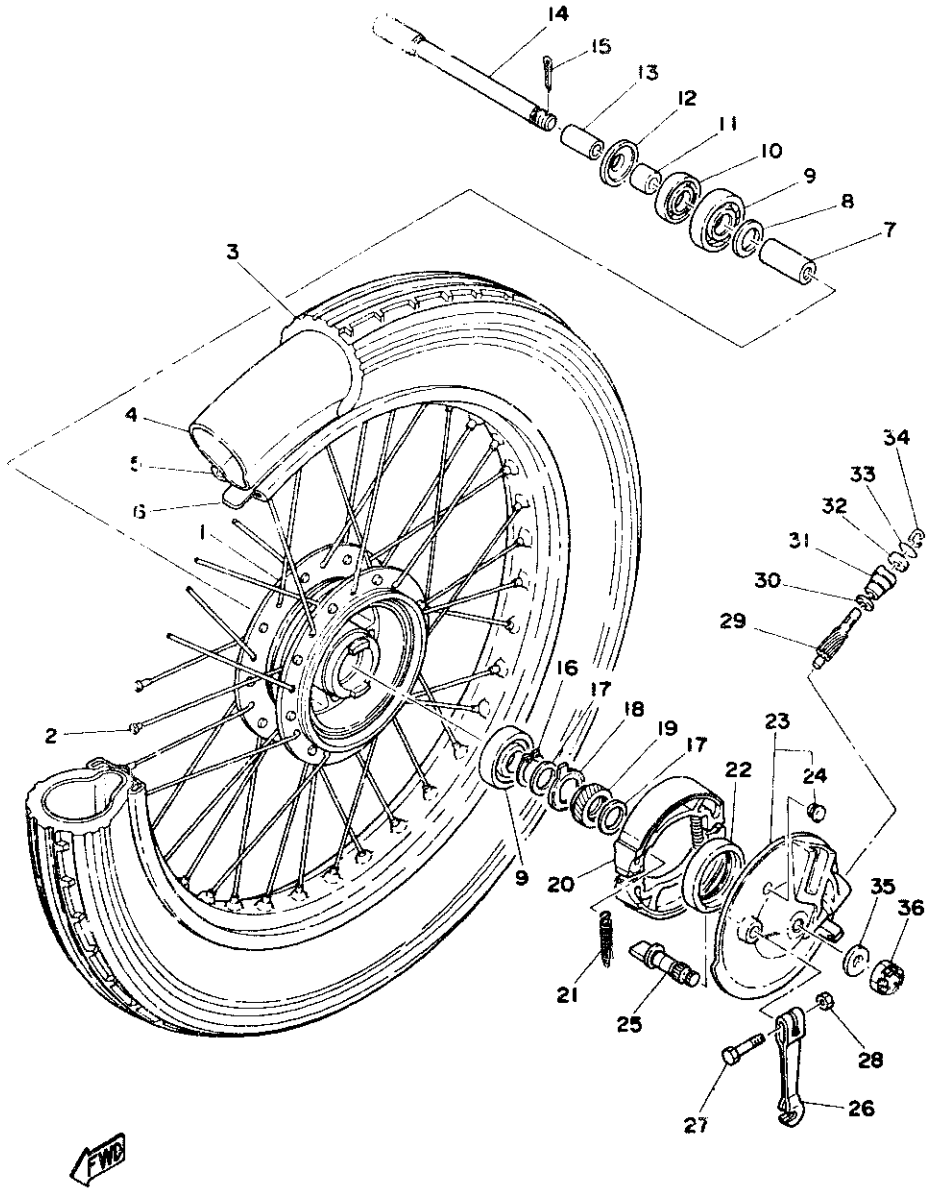
Fig. 28 FRONT WHEEL 1



Ref. No.	Parts No.	Description	Q'ty 100DX 190	FRANCE	HOLLAND	W. GERMANY	SWITZER. AND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
28- 1	248-25111-00-38	HUB, front	1											x			
28- 2	248-25104-00	SPOKE SET	1s											x			
28- 3	94127-18202	TIRE, front (2.75-18-4PR)	1											x			
28- 4	94227-18010	TUBE, front (2.75-18)	1											x			
28- 5	94414-18007	RIM, front (1.40A-18)	1											x			
28- 6	94325-18043	BAND, rim (2.25-18)	1											x			
28- 7	90569-12138	SPACER (183-25117-00)	1											x			
28- 8	109-25315-00	FLANGE, spacer	1											x			
28- 9	93306-30103	BEARING (B6301Z)	2											x			
28-10	93102-18008	OIL SEAL (SD-18-37-8)	1											x			
28-11	90387-12095	COLLAR (183-25183-00)	1											x			
28-12	2K5-25118-00	COVER, hub dust	1											x			
28-13	90387-12100	COLLAR (315-25186-00)	1											x			
28-14	353-25381-00	SHAFT, wheel	1											x			
28-15	91401-20020	PIN, cotter	1											x			
28-16	93410-20009	CIRCLIP (S-20)	1											x			
28-17	90201-20269	WASHER, plate (183-25147-00)	2											x			
28-18	183-25149-00	CLUTCH, meter	1											x			
28-19	248-25135-00	GEAR, drive (27T)	1											x			
28-20	326-25330-10	BRAKE SHOE COMP.	2											x			
28-21	90506-16034	SPRING, tension (102-25533-00)	2											x			
28-22	93105-47007	OIL SEAL (SDD-47-58-7)	1											x			
28-23	1T9-25016-00-38	BRAKE SHOE PLATE ASS'Y	1											x			
28-24	90480-10068	GROMMET	1											x			
28-25	538-25351-01	CAMSHAFT	1											x			
28-26	558-25155-00	LEVER, camshaft	1											x			
28-27	90101-06278	BOLT, hexagon	1											x			

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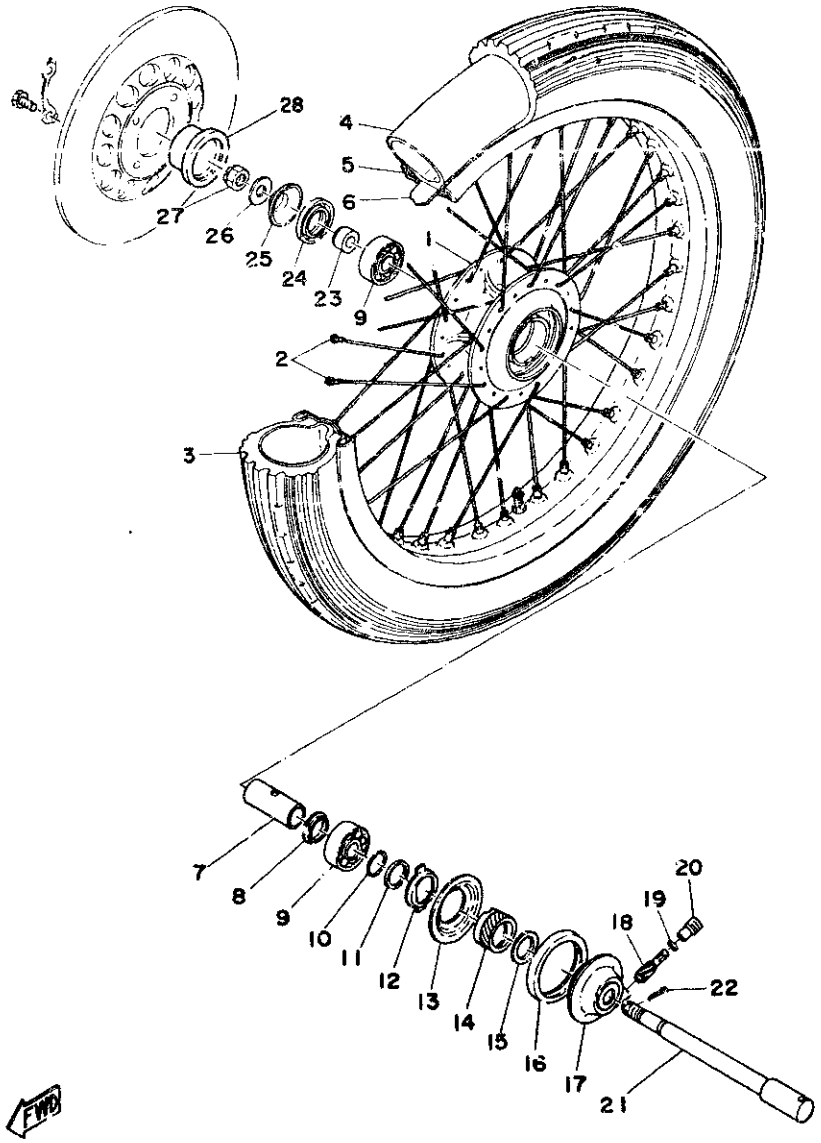
Fig. 28 FRONT WHEEL 1



Ref. No.	Parts No.	Description	Q'ty	100DX '00	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
28-28	95301-06600	NUT, hexagon	1												x			
28-29	214-25138-00	GEAR, meter (10T)	1												x			
28-30	90201-07076	WASHER, plate (183-25146-00)	1												x			
28-31	309-25136-00	BUSHING	1												x			
28-32	93104-07003	OIL SEAL (SO-7-14-4) ...	1												x			
28-33	93210-14104	O-RING (3.4-13.8)	1												x			
28-34	102-25137-00	RING, stop	1												x			
28-35	92901-10200	WASHER, plain	1												x			
28-36	90171-10004	NUT, cast e (353-25182-00)	1												x			

F	N (L)	D	C (M)	B	S	S (F)	D (X)	N	A	U (K)	I	P

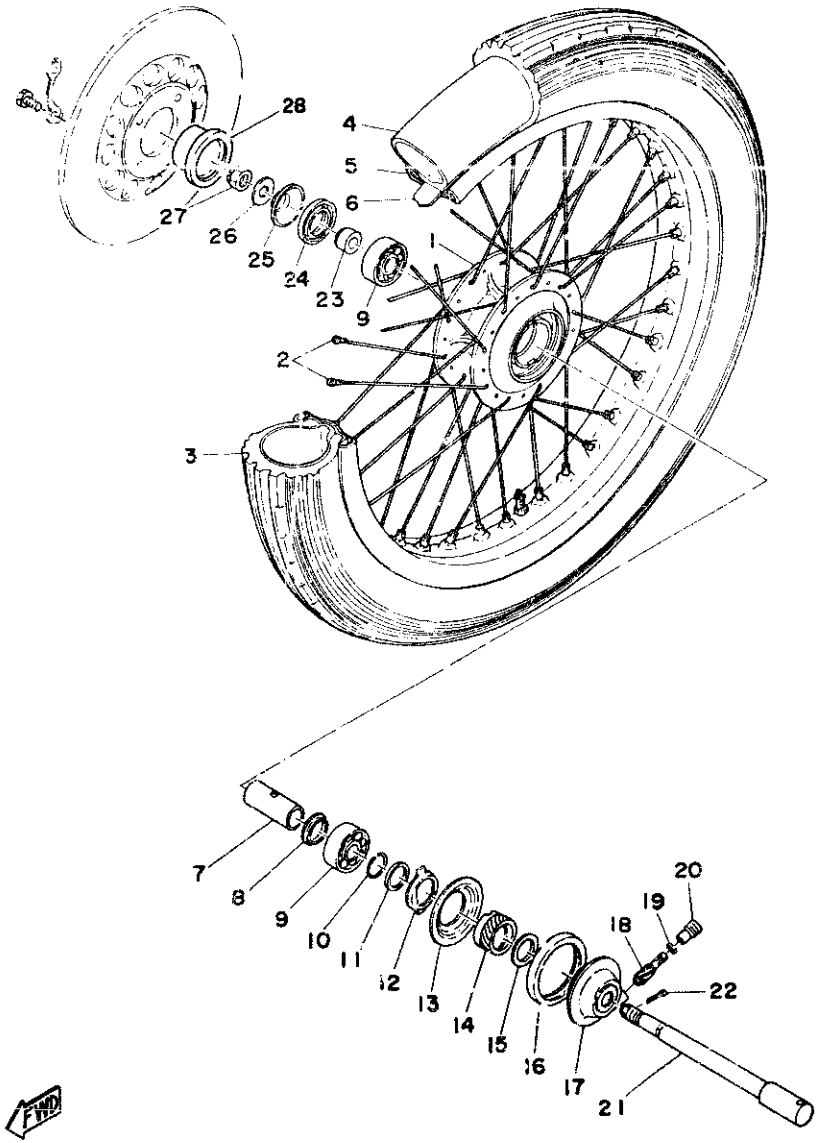
Fig. 29 FRONT WHEEL 2



Ref. No.	Parts No.	Description	Q'ty 100DX	100	Remarks
29- 1	404-25111-00	HUB, front	1	x x	
29- 2	404-25104-00	SPOKE SET	1s	x x	
29- 3	94127-18202	TIRE, front (2.75-18-4PR)	1	x x	
29- 4	94227-18010	TUBE, front (2.75-18) ...	1	x x	
29- 5	94414-18089	RIM, front (1.40A-18) ...	1	x	
	94416-18094	RIM, front (1.60A-18) ...	1	x	
29- 6	94325-18043	BAND, rim (2.25-18) ..	1	x x	
29- 7	90560-15136	SPACER (136-25317-00) ..	1	x x	
29- 8	148-25115-00	FLANGE, spacer	1	x x	
29- 9	93306-30203	BEARING (6302Z)	2	x x	
29-10	341-25137-00	RING, stop	1	x x	
29-11	90201-25286	WASHER, plate (341-25147-00)	1	x x	
29-12	341-25149-00	CLUTCH, meter	1	x x	
29-13	341-25146-00	RETAINER, clutch meter	1	x x	
29-14	404-25135-00	GEAR, drive	1	x x	
29-15	90201-25490	WASHER, plate (152-17226-00)	1	x x	
29-16	93102-22014	OIL SEAL (SD-22-42-7) ..	1	x x	
29-17	404-25191-00	HOUSING, gear unit	1	x x	
29-18	404-25138-00	GEAR, meter	1	x x	
29-19	102-18416-00	SHIM, rod	1	x x	
29-20	306-25136-00	BUSHING	1	x x	
29-21	404-25181-00	SHAFT, wheel	1	x x	
29-22	91401-30030	PIN, cotter	1	x x	
29-23	90387-15256	COLLAR (404-25183-00)	1	x x	
29-24	93105-45017	OIL SEAL (SD-45-56-6)	1	x x	
29-25	246-25118-00	COVER, hub dust	1	x x	
29-26	92901-14200	WASHER, plain	1	x	
	90209-14136	WASHER, plate	1	x	

FRANCE (F) · HOLLAND (N) · W. GERMANY (D) · SWITZERLAND (CH) · BELGIUM (B) · SWEDEN (S) · FINLAND (SF) · DENMARK (DK) · NORWAY (N) · AUSTRIA (A) · ENGLAND (UK) · ITALY (I) · PORTUGAL (P)

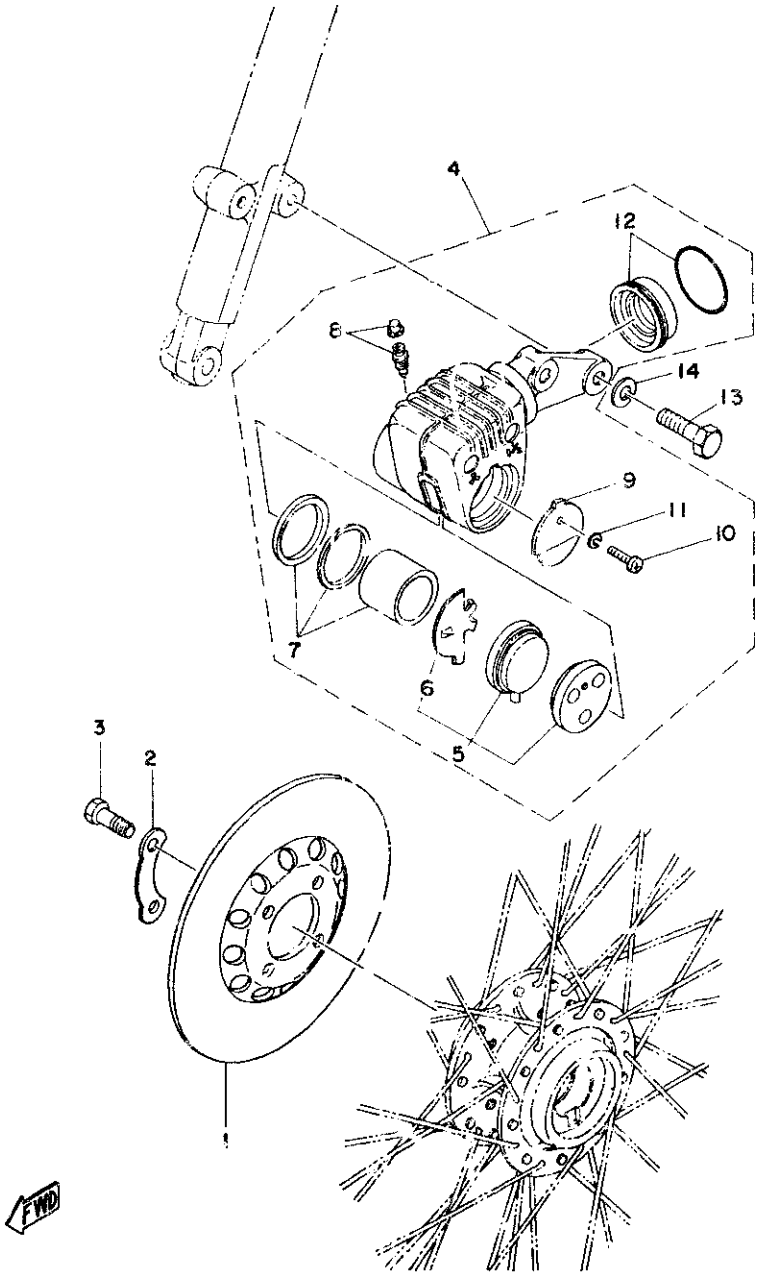
Fig. 29 FRONT WHEEL 2



Ref. No.	Parts No.	Description	Q'ty	10,000	100,000	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
29-27	90171-14020	NUT, castle	1					x		x									
29-28	521-25138-00	CAP	1					x											

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Fig. 30 DISK BRAKE • CALIPER



Ref. No.	Parts No.	Description	Q'ty 100	Applicable Machine No.	Remarks
30- 1	404-25851-00	DISK, brake	1		
30- 2	404-25412-00	WASHER, lock	2		
30- 3	90109-08367	BOLT, hexagon	4		
30- 4	1E7-25810-00	CALIPER ASS'Y	1		
30- 5	404-20000-42	. PAD LINING ASS'Y	1		
30- 6	464-25827-00	. . SHIM, anti squeak	1		
30- 7	404-W0057-00	. PISTON ASS'Y, caliper	1		
30- 8	404-20000-30	. SCREW BLEED ASS'Y	1		
30- 9	404-25919-00	. SUPPORT, pad	1		
30-10	98501-05012	. SCREW, panhead	1		
30-11	92901-05100	. WASHER, spring	1		
30-12	404-20000-41	. BOOT ASS'Y	1		
30-13	90101-08244	BOLT, hexagon	2		
30-14	92901-08100	WASHER, spring	2		

CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig. 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

CHASSIS

Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11, 12
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disc Brake · Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

NUMERICAL INDEX M-1~6

CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig. 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

CHASSIS

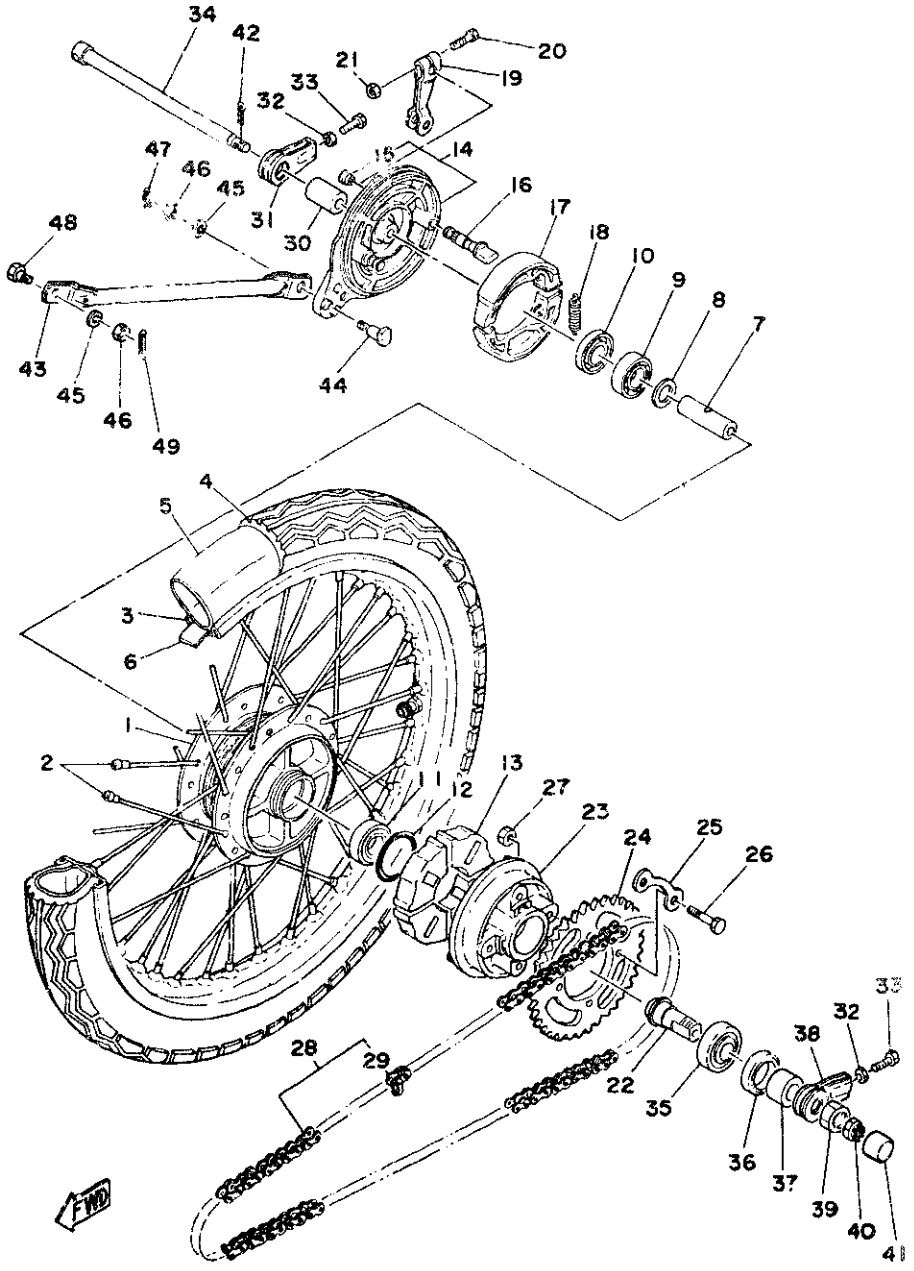
Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11, 12
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disk Brake · Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

NUMERICAL INDEX ..... M-1~6

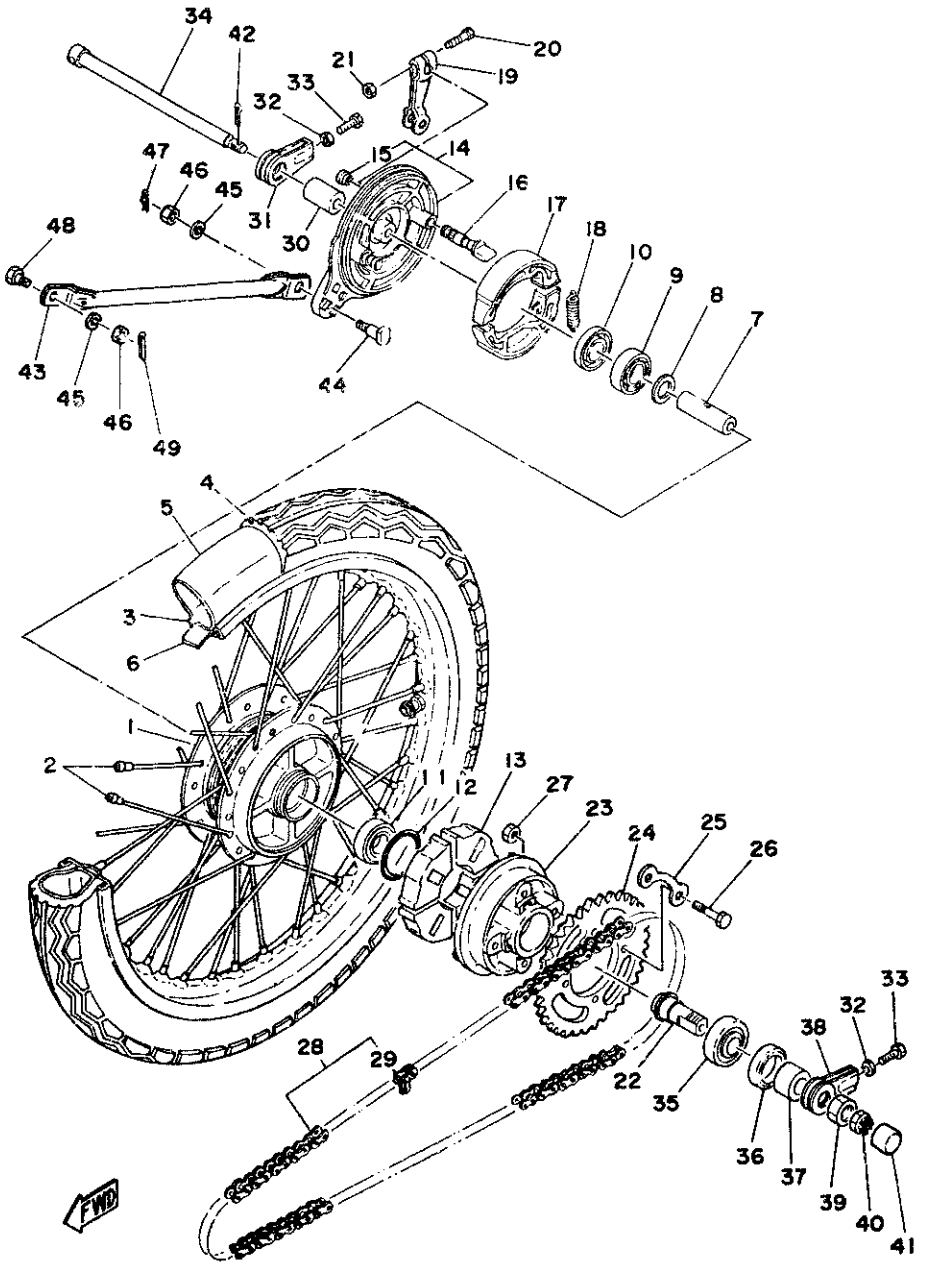
Fig. 31 REAR WHEEL



Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
31- 1	357-253 1-00-38	HUB, rear	1	1			x		x						x			
31- 2	164-25304-00	SPOKE SET	1s	1s			x		x						x			
31- 3	94414-18007	RIM, rear (1.40-18)	1	1					x						x			
	94416-18018	RIM, rear (1.60-18)	1				x											
31- 4	94130-18200	TIRE, rear (3.00-18-4PR)..	1	1			x		x						x			
31- 5	94230-18012	TUBE, rear (3.00-18)	1	1			x		x						x			
31- 6	94325-18043	BAND, rim (2.25-18)	1	1			x		x						x			
31- 7	90560-12145	SPACER, bearing	1	1			x		x						x			
31- 8	102-25315-00	FLANGE, spacer	1	1			x		x						x			
31- 9	9330[illegible]-30101	BEARING (B6301)	1	1			x		x						x			
31-10	93104-21016	OIL SEAL (SO-21-37-7)	1	1			x		x						x			
31-11	93306-30103	BEARING (B6301Z)	1	1			x		x						x			
31-12	93210-41041	O-RING (4-40.5)	1	1			x		x						x			
31-13	304-25304-00	DAMPER, clutch	4	4			x		x						x			
31-14	355-25026-00-38	BRAKE SHOE PLATE ASS'Y	1	1			x		x						x			
31-15	90480-10068	GROMMET	1	1			x		x						x			
31-16	538-25351-01	CAMSHAFT	1	1			x		x						x			
31-17	32[illegible]-25330-10	BRAKE SHOE COMP.	2	2			x		x						x			
31-18	90506-16034	SPRING, tension (102-25333-00)	2	2			x		x						x			
31-19	5[illegible]-25355-00	LEVER, camshaft	1	1			x		x						x			
31-20	90101-06278	BOLT, hexagon	1	1			x		x						x			
31-21	95601-06100	NUT, U	1				x											
	95301-06600	NUT, hexagon	1	1					x						x			
31-22	167-25387-00	SHAFT, sprocket	1	1			x		x						x			
31-23	296-25366-01	CLUTCH, hub	1	1			x		x						x			
31-24	183-25436-10-33	GEAR, sprocket (36T) ...	U.R	U.R														
	183-25437-10-33	GEAR, sprocket (37T) ...	1	1			x		x						x			STD
	183-25438-10-33	GEAR, sprocket (38T) ...																

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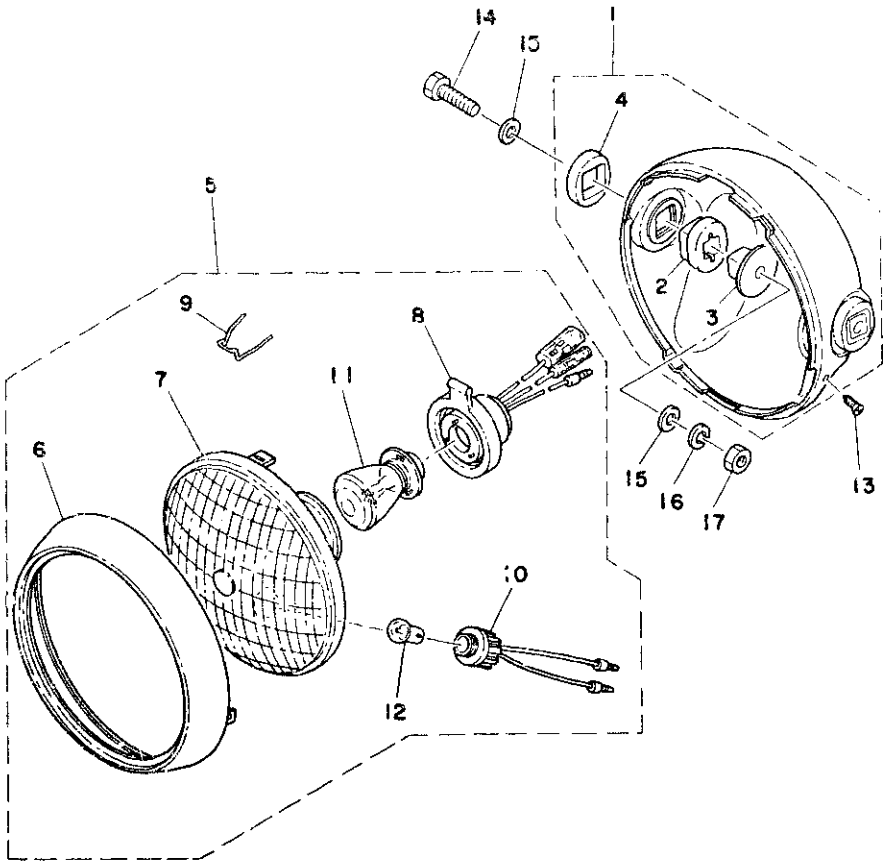
Fig. 31 REAR WHEEL



Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	U.S.A.	ENGLAND	ITALY	PORTUGAL	Remarks
31-25	102-25412-00	WASHER, lock	2	2			x		x							x			
31-26	90109-08057	BOLT (102-25411-01)	4	4			x		x							x			
31-27	90170-08157	NUT, hexagon	4	4			x		x							x			
31-28	94504-28110	CHAIN (DK428-110L)	1	1			x									x			
	94504-28112	CHAIN (DK428-112L)	1						x										
31-29	94604-28001	JOINT, chain	1	1			x		x							x			
31-30	90387-12102	COLLAR (195-25383-00)	1	1			x		x							x			
31-31	241-25389-00	PULLER, chain right	1	1			x		x							x			
31-32	95301-06600	NUT	2	2			x		x							x			
31-33	90101-06016	BOLT, hexagon (167-25379-00)	2	2			x		x							x			
31-34	390-25301-01	SHAFT, wheel	1	1			x		x							x			
31-35	93306-00406	BEARING (B6004Z)	1	1			x		x							x			
31-36	93106-30004	OIL SEAL (DD-30-42-8)	1	1			x		x							x			
31-37	90387-18144	COLLAR (167-25386-00)	1	1			x		x							x			
31-38	241-25388-00	PULLER, chain left	1	1			x		x							x			
31-39	90170-18165	NUT hexagon	1	1			x		x							x			
31-40	90171-10004	NUT, castle (353-25182-00)	1	1					x							x			
	90171-10014	NUT, castle	1				x												
31-41	478-25335-00	CAP	1				x												
31-42	91401-20026	PIN, cotter	1	1			x		x							x			
31-43	1V1-25371-00	BAR, tension	1	1			x		x							x			
31-44	90109-08183	BOLT (102-25373-00)	1	1			x		x							x			
31-45	92901-08100	WASHER, spring	2	2			x		x							x			
31-46	95301-08700	NUT, hexagon	2	2			x		x							x			
31-47	90468-12007	CLIP (102-25375-00)	1	1			x		x							x			
31-48	90109-08368	BOLT, hexagon (183-25378-00)	1	1			x		x							x			
31-49	91401-20012	PIN, cotter	1	1			x		x							x			

F N D CH B S SF DK N A UK I P

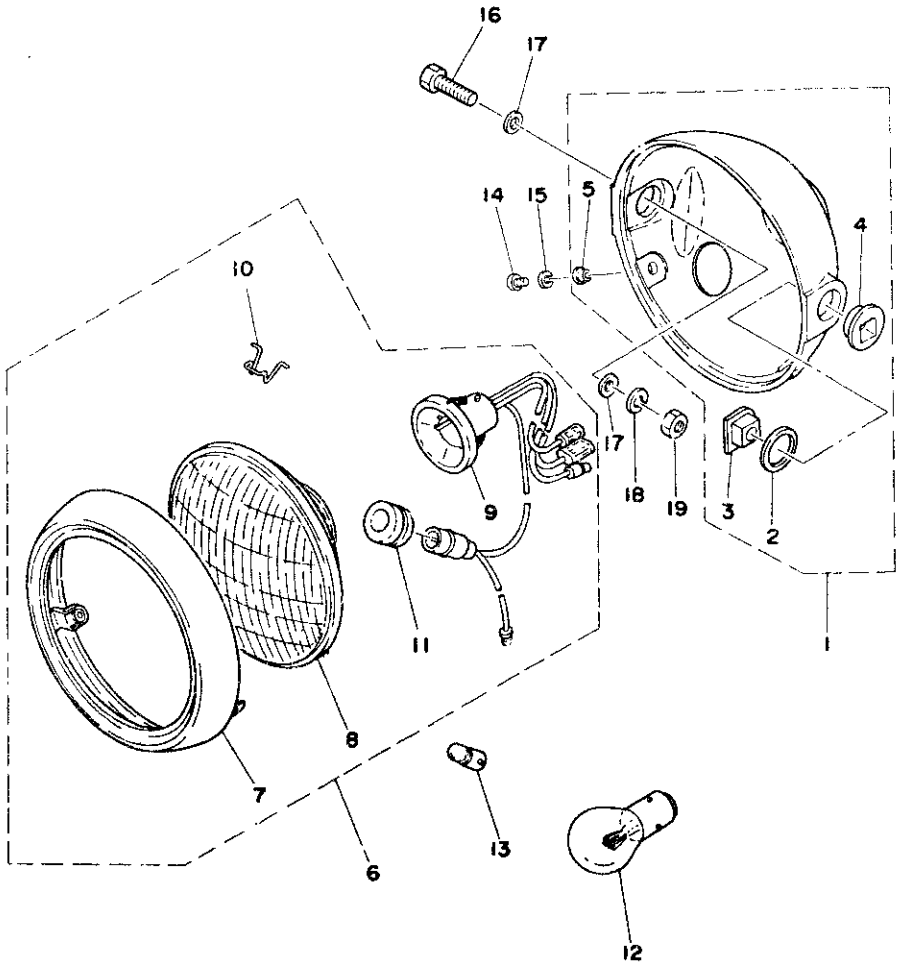
Fig. 32 HEAD LAMP 1



Ref. No.	Parts No.	Description	Q'ty 100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
32- 1	437-84130-62-33	HEAD LAMP BODY ASS'Y ...	1											x			Yamaha Black
32- 2	498-84163-60	. DAMPER, head lamp A ...	2											x			
32- 3	498-84145-60	. COLLAR, body fitting	2											x			
32- 4	498-84164-60	. DAMPER, head lamp B ...	2											x			
32- 5	1Y9-84110-30	HEAD LAMP UNIT ASS'Y ...	1											x			
32- 6	1Y9-84115-30	. RIM, head lamp	1											x			
32- 7	1R6-84120-30	. LENS, head lamp	1											x			
32- 8	1R6-84112-30	. SOCKET CORD ASS'Y	1											x			
32- 9	195-84324-00	. SPRING, reflector set	3											x			
32-10	1R6-84146-30	. SOCKET CORD ASS'Y	1											x			
32-11	1R6-84114-30	. BULB, head lamp (6V-35/35W)	1											x			
32-12	317-84147-30	. BULB, pilot lamp (6V-3W)	1											x			
32-13	195-84325-00	SCREW, rim fitting	1											x			
32-14	97301-08040	BOLT, hexagon	2											x			
32-15	92901-08000	WASHER, plate	4											x			
32-16	92901-08100	WASHER, spring	2											x			
32-17	95301-08600	NUT, hexagon	2											x			

F N I C B S S D N A U P
L H F X A I

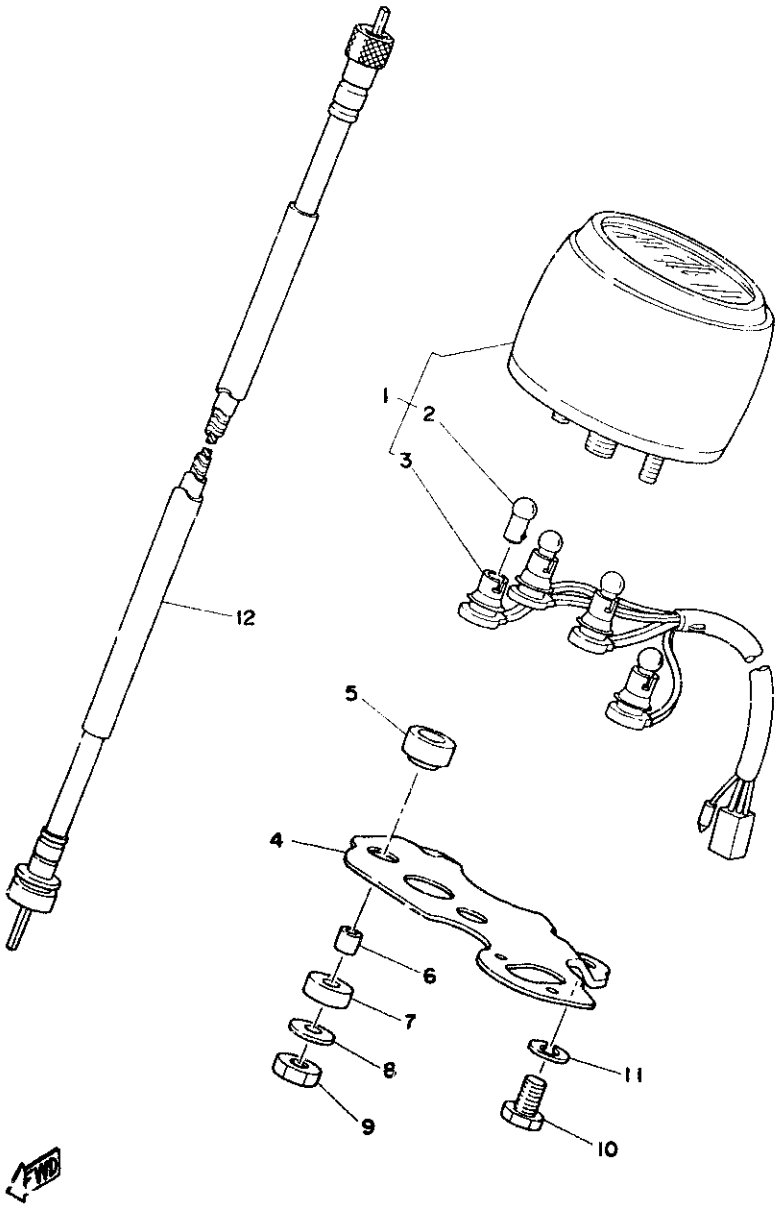
Fig. 33 HEAD LAMP 2



Ref. No.	Parts No.	Description	Q'ty 100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
33- 1	1V1-84130-00	HEAD LAMP BODY ASS'Y	1			x	x										
33- 2	1V1-84163-00	. DAMPER, head lamp A	2			x	x										
33- 3	1V1-84145-00	. COLLAR, body fitting	2			x	x										
33- 4	1V1-84164-00	. DAMPER, head lamp B	2			x	x										
33- 5	1V1-84127-00	. WASHER, special	2			x	x										
33- 6	1Y8-84103-40	HEAD LAMP UNIT ASS'Y	1			x	x										
33- 7	1V1-84115-00	. RIM, head lamp	1			x	x										
33- 8	1Y8-84120-40	. LENS, head lamp	1			x	x										
33- 9	1Y8-84112-40	. SOCKET CORD ASS'Y ..	1			x	x										
33-10	1V1-84124-00	. SPRING, reflector set	3			x	x										
33-11	1L9-84354-00	. GROMMET	1			x	x										
33-12	*	BULB, head lamp (6V-35/35W)	1			x	x										
33-13	*	BULB, pilot lamp (6V-4W)	1			x	x										
33-14	98503-05015	SCREW, panhead	2			x	x										
33-15	92901-05100	WASHER, spring	2			x	x										
33-16	97301-10030	BOLT, hexagon	2			x	x										
33-17	90201-10119	WASHER, plate	4			x	x										
33-18	92901-10100	WASHER, spring	2			x	x										
33-19	95301-10600	NUT, hexagon	2			x	x										
				F	N	D	C	B	S	S	D	N	A	U	I	P	
					L		H			F	K			K			

*; The parts marked with * in the part No. column are not supplied with by Yamaha, those have to be found locally.

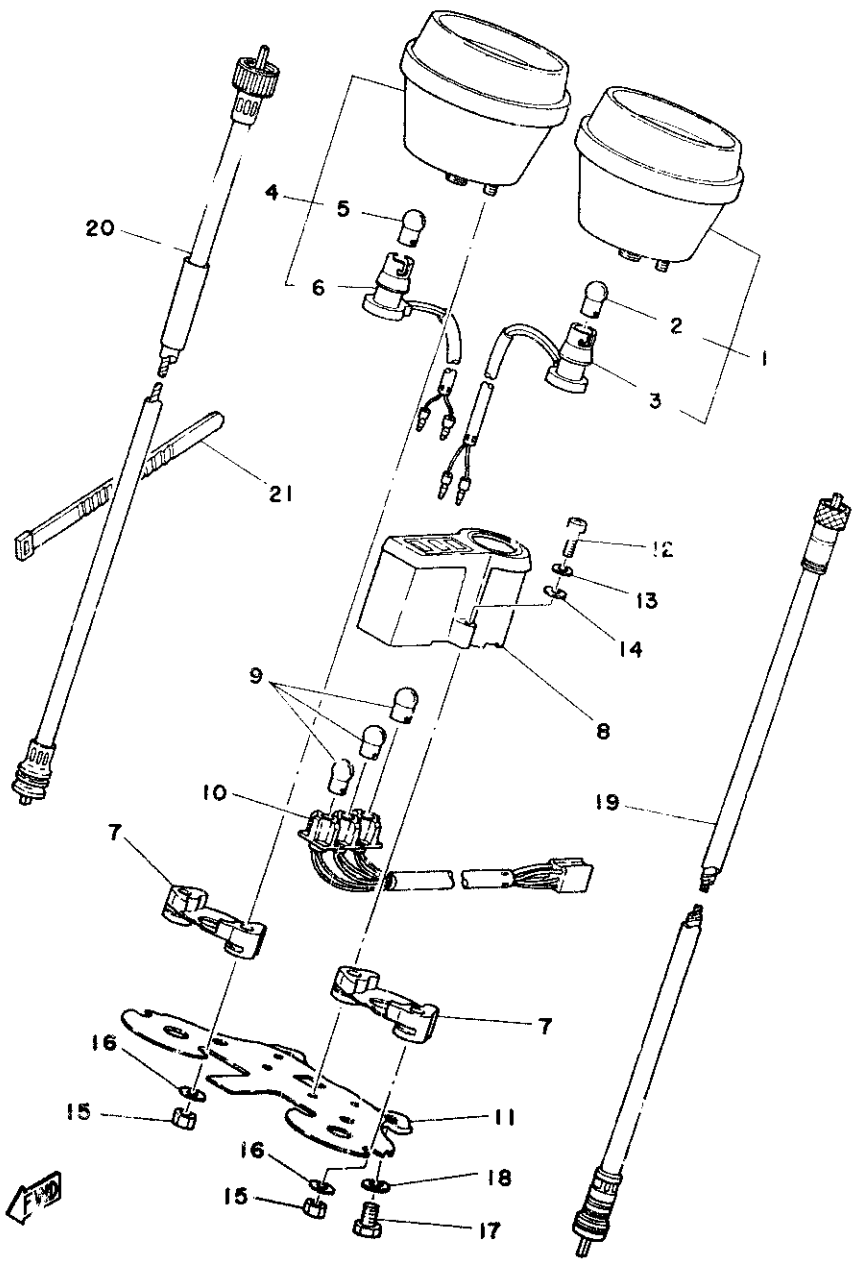
Fig. 34 SPEEDOMETER



Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
		1000X 100															
34- 1	1Y9-83510-30	SPEEDOMETER ASS'Y ..	1											x			MPH
34- 2	122-83516-10	. BULB (6V-3W)	1											x			
34- 3	1Y9-83509-00	. SOCKET CORD ASS'Y ..	1											x			
34- 4	1Y9-83519-00-98	BRACKET, meter	1											x			
34- 5	1M3-83513-00	DAMPER	2											x			
34- 6	355-83522-00	COLLAR	2											x			
34- 7	355-83526-00	DAMPER	2											x			
34- 8	355-83524-00	WASHER	2											x			
34- 9	9530,-06600	NUT, hexagon	2											x			
34-10	97301-08016	BOLT, hexagon	2											x			
34-11	92901-08100	WASHER, spring	2											x			
34-12	336-83550-01	SPEEDOMETER CABLE ASS'Y	1											x			

F N L D C H B S S F D K N A U K I P

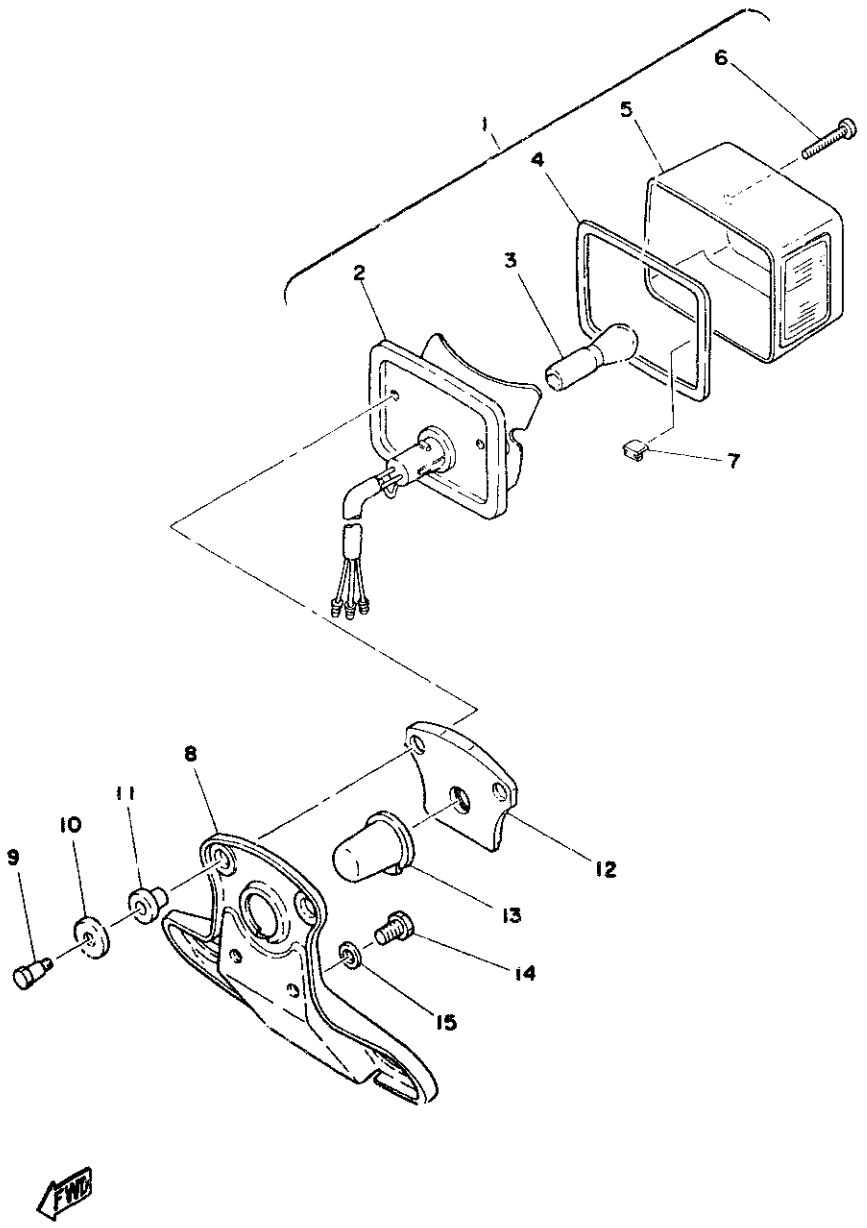
Fig. 35 SPEEDOMETER · TACHOMETER



Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
		100 | X 100															
35-	1V1-8350-10	SPEEDOMETER ASS'Y ..	1			x		x									Km/h
35- 1	122-83516-10	. BULB (6V-3W)	1			x		x									
35- 3	1V1-83536-00	. SOCKET, meter	1			x		x									
35- 4	1V1-83540-00	TACHOMETER ASS'Y ...	1			x		x									
35- 5	122-83516-10	. BULB (6V-3W)	1			x		x									
35- 6	1V1-83536-00	. SOCKET, meter	1			x		x									
35- 7	1M7-83525-01	DAMPER	2			x		x									
35- 8	1Y8-83568-00	PILOT BOX, upper	1			x		x									
35- 9	122-83516-10	BULB (6V-3W)	3			x		x									
35-10	1Y8-83520-00	SOCKET CORD ASS'Y ...	1			x		x									
35-11	1V1-83519-00-98	BRACKET, meter	1			x		x									
35-12	98506-04020	SCREW, panhead	2			x		x									
35-13	92906-04100	WASHER, spring	2			x		x									
35-14	92906-04200	WASHER, plain	2			x		x									
35-15	95301-05600	NUT, hexagon	4			x		x									
35-16	1V1-83524-00	WASHER, special	4			x		x									
35-17	97301-08016	BOLT, hexagon	2			x		x									
35-18	92901-08100	WASHER, spring	2			x		x									
35-19	1V1-83550-00	SPEEDOMETER CABLE ASS'Y	1			x		x									
35-20	1V1-83560-01	TACHOMETER CABLE ASS'Y	1			x		x									
35-21	437-83936-00	BAND, switch cord	1			x		x									

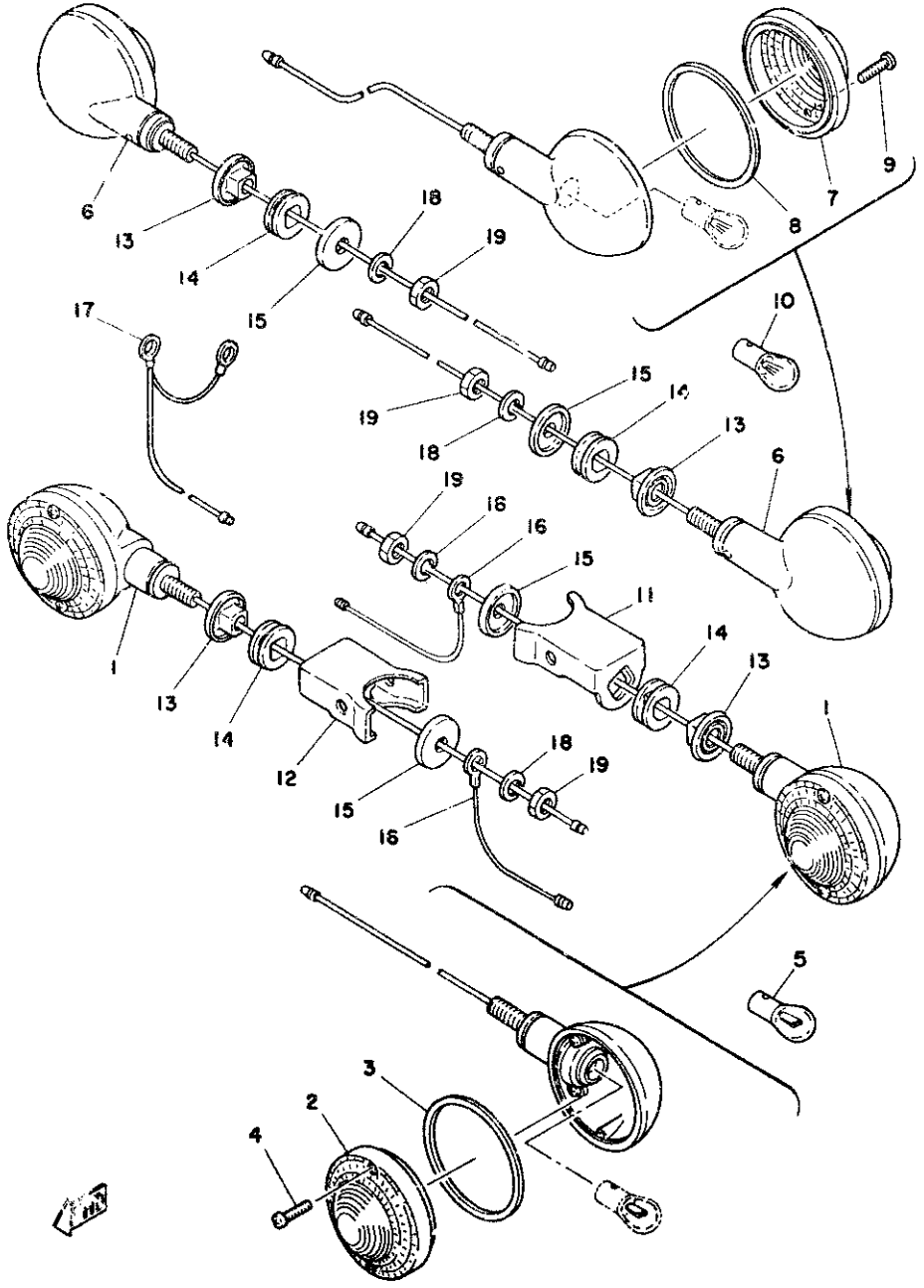
F N(L) D C(H) B S S(F) D(K) N A U(K) I P

Fig. 36 TAIL LAMP



Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	Applicable Machine No.	Remarks
36- 1	1Y8-84510-40	TAIL LAMP UNIT ASS'Y	1	1		
36- 2	1Y8-84511-40	. BASE, tail lamp	1	1		
36- 3	1M8-84514-40	. BULB, tail lamp (6V-21/5W)	1	1		
36- 4	1M1-84523-60	. GASKET, tail lamp	1	1		
36- 5	1M8-84521-40	. LENS, tail lamp	1	1		
36- 6	1M1-84524-60	. SCREW, lens fitting	2	2		
36- 7	1M8-84518-40	. GROMMET	1	1		
36- 8	1Y8-84551-40-33	BRACKET, license	1	1		Yamaha Black
36- 9	1M1-84526-60	SCREW	2	2		
36-10	437-84525-60	WASHER, special	2	2		
36-11	1M1-84527-60	DAMPER	2	2		
36-12	1M1-84512-60	SHEET, base	1	1		
36-13	1Y8-84544-00	COVER	1	1		
36-14	97301-06012	BOLT, hexagon	2	2		
36-15	92901-06600	WASHER, plate	2	2		

Fig. 37 FLASHER LAMP 1

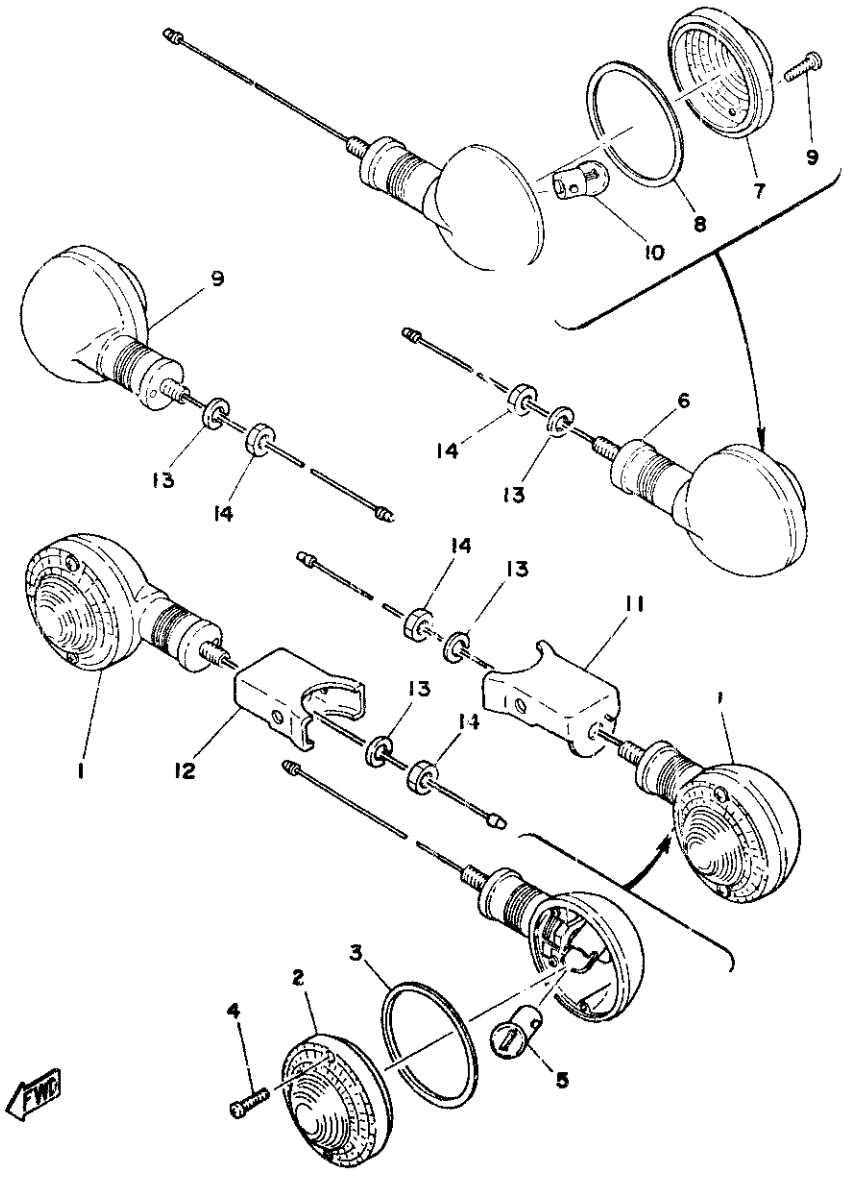


Ref. No.	Parts No.	Description	Q'ty 100DX 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
37- 1	1Y8-83310-30-93	FRONT FLASHER LAMP ASS'Y	2			x											
37- 2	341-83312-70	. LENS, flasher	2			x											
37- 3	341-83313-70	. GASKET, flasher lens	2			x											
37- 4	183-83333-21	. SCREW, lens fitting	4			x											
37- 5	*	BULB (6V-21W)	2			x											
37- 6	1Y8-83330-30-93	REAR FLASHER LAMP ASS'Y	2			x											
37- 7	366-83312-40	. LENS, flasher	2			x											
37- 8	341-83313-70	. GASKET, flasher lens	2			x											
37- 9	183-83333-21	. SCREW, lens fitting	4			x											
37-10	*	BULB (6V-21W)	2			x											
37-11	1Y8-83318-00	STAY, flasher	1			x											
37-12	1Y8-83328-00	STAY, flasher	1			x											
37-13	341-83316-01	COLLAR, flasher	4			x											
37-14	341-83321-01	DAMPER, flasher	4			x											
37-15	90209-08098	WASHER (341-83348-00)	4			x											
37-16	1Y8-83354-00	WIRE, earth lead	2			x											
37-17	1Y8-83364-00	WIRE, earth lead	1			x											
37-18	92901-08160	WASHER, spring	4			x											
37-19	95301-08600	NUT, hexagon	4			x											

*; The parts marked with * in the part No. column are not supplied with by Yamaha, those have to be found locally.

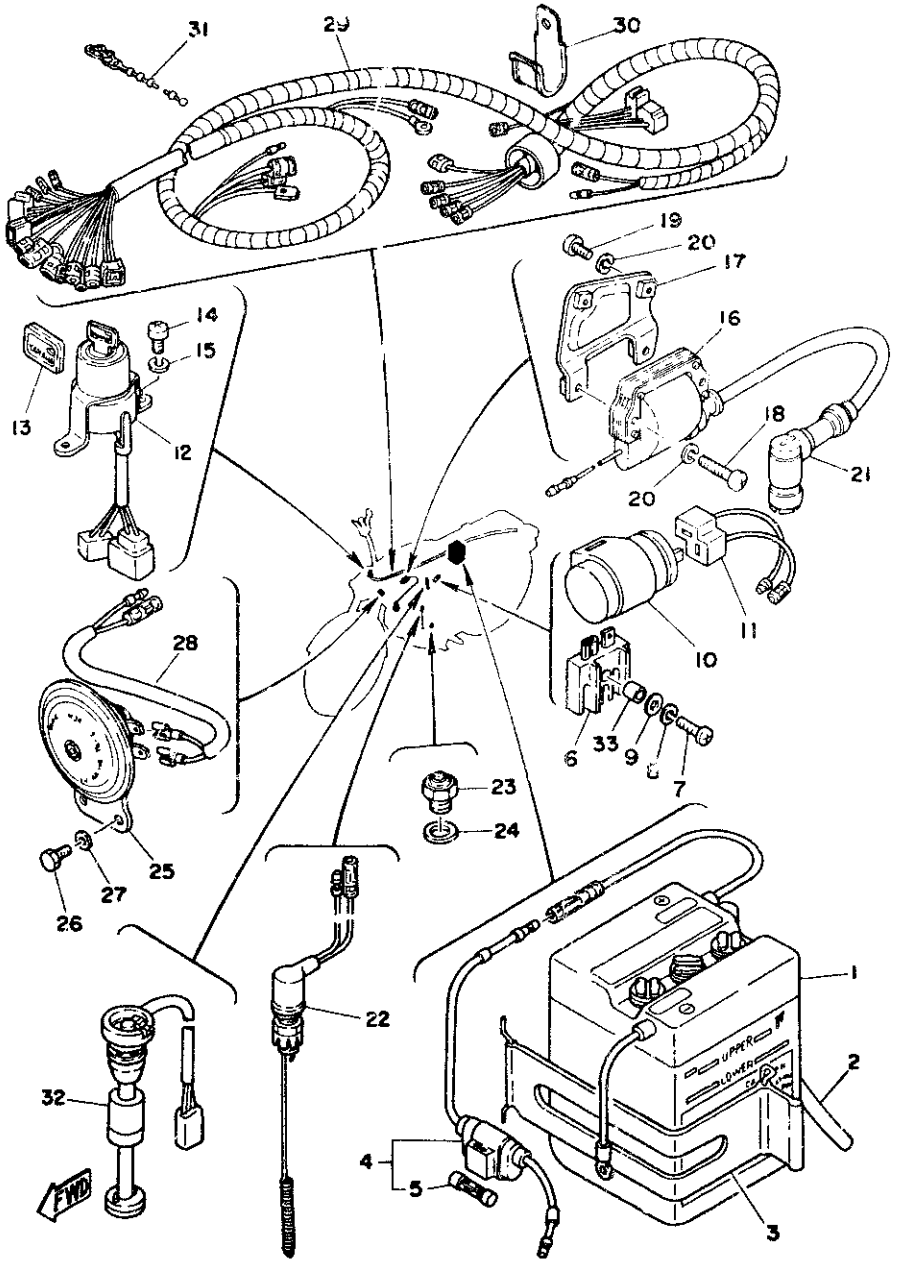
F N D C B S S D N A U I P
F L H S F K K

Fig. 38 FLASHER LAMP 2



Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
					F	NL	D	CH	B	S	SF	DK	N	A	UK	I	P	
38- 1	Y8-83310-10-93	FRONT FLASHER LAMP ASS'Y	2	2					x						x			
38- 2	1V1-83312-00	. LENS, flasher	2	2					x						x			
38- 3	1V1-83313-00	. GASKET, flasher lens	2	2					x						x			
38- 4	97701-03520	. SCREW, tapping	4	4					x						x			
38- 5	152-83311-10	. BULB (6V-10W)	2	2					x						x			
38- 6	1V1-83330-10-93	REAR FLASHER LAMP ASS'Y	2	2					x						x			
38- 7	1V1-83312-00	. LENS, flasher	2	2					x						x			
38- 8	1V1-83313-00	. GASKET, flasher lens	2	2					x						x			
38- 9	97701-03520	. SCREW, tapping	4	4					x						x			
38-10	152-83311-10	. BULB (6V-10W)	2	2					x						x			
38-11	1Y9-83318-00	STAY, flasher	1	1					x						x			
38-12	1Y9-83328-00	STAY, flasher	1	1					x						x			
38-13	92901-10100	WASHER, spring	4	4					x						x			
38-14	95301-10600	NUT, hexagon	4	4					x						x			

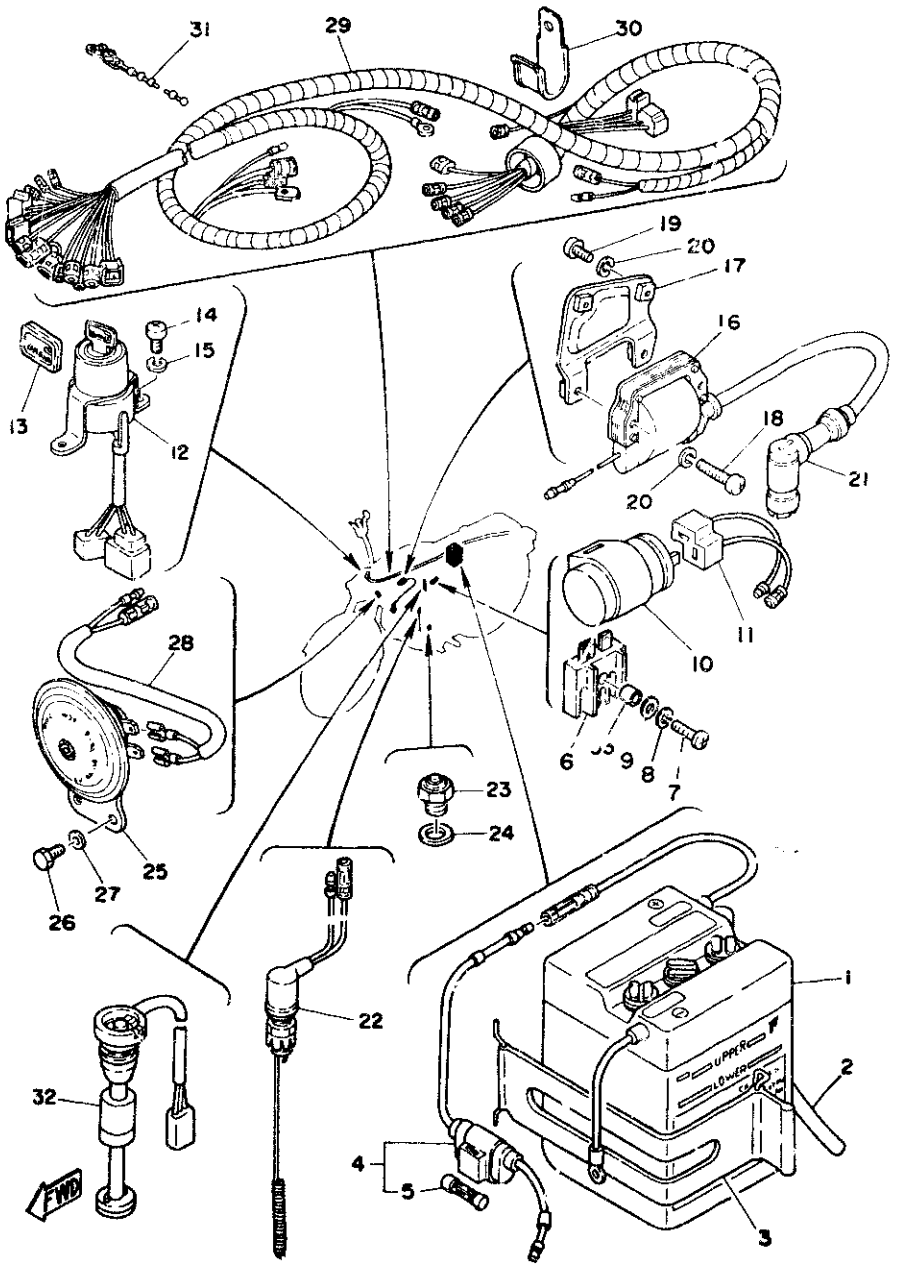
Fig. 39 ELECTRICAL



Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	Remarks
39- 1	120-82110-31	BATTERY ASS'Y (6N4-2A-2)	1	1	
39- 2	90445-08315	HOSE	1	1	
39- 3	1V1-82131-00	BAND, battery	1	1	
39- 4	353-82150-00	FUSE HOLDER ASS'Y	1	1	
39- 5	116-82151-00	FUSE (6V-10A)	1	1	
39- 6	1Y8-81970-60	RECTIFIER ASS'Y	1	1	
39- 7	98501-05025	SCREW, panhead	1	1	
39- 8	92901-05100	WASHER, spring	1	1	
39- 9	92901-05600	WASHER, plate	1	1	
39-10	1V1-83350-10	FLASHER RELAY ASS'Y	1	1	
	420-83350-30	FLASHER RELAY ASS'Y	1		
39-11	1W7-83355-00	CORD, flasher relay	1		
39-12	1Y8-82508-45	MAIN SWITCH ASS'Y	1		
	1Y8-82508-80	MAIN SWITCH ASS'Y	1		
	1Y9-82508-80	MAIN SWITCH ASS'Y		1	
39-13	526-82579-00	CAP, key	1		
39-14	98501-05012	SCREW, panhead		2	
	98506-05010	SCREW panhead	2		
39-15	92901-05100	WASHER, spring		2	
	92906-05100	WASHER, spring	2		
39-16	1Y8-82310-40	IGNITION COIL ASS'Y	1	1	
39-17	375-82316-01	BRACKET, ignition coil	1	1	
39-18	92501-06020	SCREW, panhead	2	2	
39-19	92501-06012	SCREW, panhead	2	2	
39-20	92901-06100	WASHER, spring	4	4	
39-21	512-82370-10	PLUG CAP ASS'Y	1	1	
39-22	1E2-82530-00	STOP SWITCH ASS'Y	1	1	
39-23	136-82540-00	NEUTRAL SWITCH ASS'Y	1	1	

	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL
	F	NL	D	CH	B	S	SF	DK	N	A	UK	I	P
39- 1			×		×						×		
39- 2			×		×						×		
39- 3			×		×						×		
39- 4			×		×						×		
39- 5			×		×						×		
39- 6			×		×						×		
39- 7			×		×						×		
39- 8			×		×						×		
39- 9			×		×						×		
39-10					×						×		
			×										
39-11					×						×		
39-12			×										
					×								
											×		
39-13			×										
39-14											×		
			×		×								
39-15											×		
			×		×								
39-16			×		×						×		
39-17			×		×						×		
39-18			×		×						×		
39-19			×		×						×		
39-20			×		×						×		
39-21			×		×						×		
39-22			×		×						×		
39-23			×		×						×		

Fig. 39 ELECTRICAL



Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	F	NL	D	CH	B	S	SF	DK	N	A	UK	I	P	Remarks
39-24	90430-11034	GASKET (136-82543-00)	1	1			x	x						x				
39-25	1V1-83371-41	HORN	1	1			x	x						x				
39-26	97301-06020	BOLT, hexagon	2	2			x	x						x				
39-27	90201-06069	WASHER, plate (135-21491-00)	2	2			x	x						x				
39-28	1E2-83373-00	LEAD, horn	1	1			x	x						x				
39-29	2A0-82590-80	WIRE HARNESS ASS'Y	1	1			x	x						x				
39-30	90462-06028	CLAMP	1	1			x	x						x				
39-31	90464-20031	CLAMP	3	3			x	x						x				
39-32	1E7-85720-03	OIL LEVEL GAUGE ASS'Y	1	1			x	x						x				
39-33	90387-05626	COLLAR	1	1			x	x						x				

Fig. 40 REPAIR KIT

Ref. No.	Parts No.	Description	Q'ty 100DX	Q'ty 100	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	PORTUGAL	Remarks
40- 1	**1V1-11630-00**	**PISTON ASS'Y (STD)**	**1s**	**1s**			x		x						x			
	1V1-11630-10	**PISTON ASS'Y (1st O.S)**	**1s**	**1s**			x		x						x			
	1V1-11630-20	**PISTON ASS'Y (2nd O.S)**	**1s**	**1s**			x		x						x			
	1V1-11630-30	**PISTON ASS'Y (3rd O.S)**	**1s**	**1s**			x		x						x			
	1V1-11630-40	**PISTON ASS'Y (4th O.S)**	**1s**	**1s**			x		x						x			
40- 2	1V1-11631-00-97	. PISTON (51.97mm STD) ..	1	1			x		x						x			Ref. No. 3-8
	1V1-11635-00	. PISTON (52.25mm 1st O.S)	1	1			x		x						x			
	1V1-11636-00	. PISTON (52.50mm 2nd O.S)	1	1			x		x						x			
	1V1-11637-00	. PISTON (52.75mm 3rd O.S)	1	1			x		x						x			
	1V1-11638-00	. PISTON (53.00mm 4th O.S)	1	1			x		x						x			
40- 3	558-11601-00	. PISTON RING SET (STD)..	1s	1s			x		x						x			3-9
	558-11601-10	. PISTON RING SET (1st O.S)	1s	1s			x		x						x			
	558-11601-20	. PISTON RING SET (2nd O.S)	1s	1s			x		x						x			
	558-11601-30	. PISTON RING SET (3rd O.S)	1s	1s			x		x						x			
	558-11601-40	. PISTON RING SET (4th O.S)	1s	1s			x		x						x			
40- 4	131-11633-00	. PIN, piston	1	1			x		x						x			3-11
40- 5	93450-15023	. CIRCLIP (131-11634-00) ..	2	2			x		x						x			3-12
40- 6	**1M7-11650-00**	**CONNECTING ROD ASS'Y** ...	**1s**	**1s**			x		x						x			
40- 7	1M7-11651-01	. ROD, connecting	1	1			x		x						x			3-4
40- 8	164-11681-01	. PIN, crank	1	1			x		x						x			3-5
40- 9	93310-422E7	. BEARING, con-rod big end	1	1			x		x						x			3-6
40-10	90209-22071	. WASHER (164-11685-00)	2	2			x		x						x			3-7
40-11	93310-21403	. BEARING, con-rod small end	1	1			x		x						x			3-10
40-12	**1Y8-W0001-00**	**GASKET KIT**	**1s**				x		x									
	1Y9-WJ001-00	**GASKET KIT**		**1s**											x			
40-13	90430-12038	. GASKET (132-15353-00) ..	1	1			x		x						x			1-10
40-14	276-11351-00	. GASKET, cylinder	1	1			x		x						x			Ref. No. 1-12
40-15	305-11181-00	. GASKET, cylinder head ..	1	1			x		x						x			1-14
40-16	315-15451-02	. GASKET, crankcase cover right	1	1			x		x						x			2-16
40-17	93210-19123	. O-RING (2.4-19.6)	1	1			x		x						x			2-23
40-18	90430-06017	. GASKET		1											x			2-27
40-19	93210-18023	. O-RING (1.2-17.6)	1	1			x		x						x			3-19
40-20	137-15353-00	. GASKET	1	1			x		x						x			6-9
40-21	93210-14104	. O-RING (2.4-13.8)	1				x		x									9-9
40-22	314-13621-02	. PACKING, valve seat ...	2	2			x		x						x			10-21
40-23	248-13556-70	. GASKET	1	1			x		x						x			10-25
40-24	304-14184-00	. GASKET, float chamber ..	1	1			x		x						x			11-8
40-25	152-14613-00	. GASKET, exhaust pipe ...	1	1			x		x						x			12-11
40-26	360-14714-00	. GASKET, muffler joint ...	1	1			x		x						x			12-16
40-27	126-13116-00	. GASKET, pump case	1	1			x		x						x			13-1
40-28	90430-04004	. GASKET (137-13187-00) ..	1	1			x		x						x			13-16
40-29	**1V1-W0003-00**	**OIL SEAL KIT**	**1s**	**1s**			x		x						x			
40-31	93104-11028	. OIL SEAL (SO-10.5-15-3)	1	1			x		x						x			2-5
40-3.	93102-20010	. OIL SEAL (SD-20-40-8)...	1	1			x		x						x			3-14
40-32	93103-28011	. OIL SEAL (SW-28-40-8) ..	1	1			x		x						x			3-18
40-33	93109-05015	. OIL SEAL (SDO-48-22-7)	1	1			x		x						x			5-10
40-34	93102-26042	. OIL SEAL (SD-26-38-5)...	1	1			x		x						x			5-28
40-35	93109-14005	. OIL SEAL (SDO-14-24-6)	1	1			x		x						x			7-7
40-36	93101-17062	. OIL SEAL (S-17-25-4)	1	1			x		x						x			8-9
40-37	93109-08017	. OIL SEAL (SDO-8-18-5) ..	1	1			x		x						x			9-8
40-38	93101-10002	. OIL SEAL (S-10-22-7)	1	1			x		x						x			13-6

F N D C B S S D N A U I P
L H E F K K

CONTENTS

ENGINE

Fig. 1 Crankcase · Cylinder B-2
Fig. 2 Crankcase Cover B-3, 4
Fig. 3 Crank · Piston B-5, 6
Fig. 4 Clutch B-7
Fig. 5 Transmission B-8, 9
Fig. 6 Shifter 1 ..... B-10
Fig. 7 Shifter 2 ..... B-11
Fig. 8 Kick Starter B-12
Fig. 9 Tachometer Gear B-13
Fig. 10 Intake B-14
Fig. 11 Carburetor B-15, C-2
Fig. 12 Exhaust C-3
Fig. 13 Oil Pump C-4
Fig. 14 Flywheel Magneto C-5

CHASSIS

Fig. 15 Frame · Side Cover C-6, 7
Fig. 16 Rear Arm · Rear Cushion · Chain Case C-8
Fig. 17 Stand · Footrest · Brake Pedal C-9
Fig. 18 Front Fender · Rear Fender C-10
Fig. 19 Front Fork 1 ..... C-11, 12
Fig. 20 Front Fork 2 ..... C-13, 14
Fig. 21 Steering C-15
Fig. 22 Handle · Wire 1 ..... D-2, 3
Fig. 23 Handle · Wire 2 ..... D-4, 5
Fig. 24 Master Cylinder · Brake Hose D-6
Fig. 25 Fuel Tank D-7, 8
Fig. 26 Oil Tank D-9
Fig. 27 Seat D-10
Fig. 28 Front Wheel 1 ..... D-11, 12
Fig. 29 Front Wheel 2 ..... D-13, 14
Fig. 30 Disk Brake · Caliper D-15
Fig. 31 Rear Wheel E-2, 3
Fig. 32 Head Lamp 1 ..... E-4
Fig. 33 Head Lamp 2 ..... E-5
Fig. 34 Speedometer E-6
Fig. 35 Speedometer · Tachometer E-7
Fig. 36 Tail Lamp E-8
Fig. 37 Flasher Lamp 1 ..... E-9
Fig. 38 Flasher Lamp 2 ..... E-10
Fig. 39 Electrical E-11, 12

REPAIR KIT

Fig. 40 Repair Kit E-13

NUMERICAL INDEX M-1~6

NUMERICAL INDEX

Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.
1A[illegible]18-00	18- 4	1E7-25810-00	30- 4	1R0-21308-00	15-24	[illegible]5416-00	2-18	1V1-23116-[illegible]	19-19	[illegible]1-20280-00	22-21
1[illegible]0-83980-30	24-22	1E7-8[illegible]20-03	30-32	1R6-84112-30	32- 8	1V1-15421-00	2-15		20-19		23-13
1E2-1[illegible]81-50	12- 5	[illegible]-[illegible]471-00	5-12	1R6-84114-30	32-11	1V1-1[illegible]25[illegible]	2-14	1V1-[illegible]116-00	19-22	1V1-26111-00	22-26
1[illegible]2-22141-00	16- 3	1J3-26850-02	24- 1	1R6-84120-30	32- 7	1V1-15443-00	2-24		20-22		[illegible]-19
1E2-23480-00	15-20	1[illegible]-[illegible]-01	24- 5	1R6-84146-30	32-10	1V1-15447-00	2-25	1V1-23121-00-33	20-32	1V1-26312-00	22-28
1E2-83530-00	39-22	1J3-25854-01	24- 5	1T9-21771-00	[illegible]- 6	1V1-15611-00	8- 1	1V1-23131-00-33	20-33		22-[illegible]
1E2-83573-00	39-28	1J3-25855-01	24- 6	1T9-25016-[illegible]-38	28-2[illegible]	1v1-15621-00	8- 3	1V1-23141-01	19-17	1V1-26321-00	22-29
1E6-23441-00	21-10	1J3-25867-00	24- 7	1V1-W0003-00	40-29	1V1-16150-10	4- 2		20-17		23-22
1E7-13176-00	12- 5	1K6-24181-00	25-[illegible]	1V1-11111-00	1-15	1V1-16301-10	4- 1	1V1-23163-00	19-20	1V1-26335-01	22-31
1E7-23119-00	19-11	1KP-31325	14- 9	1V1-11127-00	1-19	1V1-16321-00	4- 3		20-20		23-23
1E7-23119-00	20-11	1L1-27111-01	17- 1	1V1-11128-00	1-21	1V1-16324-00	4- 5	1V1-23168-00	19-27	1V1-27211-01	17- 3
1E7-23126-00	20- 3	1L9-23111-00	19-25	1V1-11161-00	1-22	1V1-16367-00	4-10		20-27	1V1-27411-02	17-15
1E7-23128-00	19- 4		20-25	1V1-11311-[illegible]	1-13	1V1-16371-00	4- 4	1V1-23170-00	19-16	1V1-28100-10	15-18
1E7-23128-00	20- 4	1L9-23114-00	19-24	1V1-11630-00	40- 1	1V1-17410-90	5- 1		20-16	1V1-28179-10	15-36
1E7-23136-00	20- 2		20-24	1V1-11630-10	40- 1	1V1-17411-00	5- 2	1V1-23340-02-33	19-28	1V1-81309-20	14- 2
1E7-23142-00	19-21	1L9-23183-00	19-26	1V1-11630-20	4	1V1-17841-00	9- 5		20-28	1V1-81315-20	14-12
	20-21		20-26	1V1-11630-30	40- 1	1V1-18140-01	6-24	1V1-23435-00-98	21- 9	1V1-81321-20	14- 7
1E7-23154-00	19-18	1L9-84354-00	33-11	1V1-11630-40	40- 1	1V1-18541-01	6- 1	1V1-24110-00-X1	25- 1	1V1-82131-00	39- 3
	20-18	1M1-84512-60	36-12	1V1-11631-00-01	3- 8	1V1-21110-00-33	15- 1	1V1-24110-00-X2	25- 1	1V1-83312-00	36- 2
1E7-23145-00	19- 5	1M1-84523-60	36- 4	1V1-11631-00-97	3- 8	1V1-21155-00	26-13	1V1-24110-00-X3	25- 1		38- 7
	20- 5	1M1-84524-60	36- 6	1V1-11631-00-98	3- 8	1V1-2117E-04-93	15-26	1V1-24650-00	25- 9	1V1-83313-00	38- 3
1E7-23151-00	19-14	1M1-84526-60	36- [illegible]	1V1-11631-00-99	3- 8	1V1-21173-00	15-33	1V1-24730-90	27- 1		38- 8
	20-14	1M1-84527-60	36-11	1V1-11635-00	3- 8	1V1-21510-00-93	18- 1	1V1-24731-00	27- 2	1V1-83330-10-93	38- 6
1E7-23153-00	19- 6	1M3-83513-00	34- 5	1V1-11636-00	3- 8	1V1-21629-00	18-14	1V1-25371-00	31-43	1V1-83350-10	39-10
	20- 6	1M[illegible]400-00	3- 1	1V1-11637-00	3- 8	1V1-21745-00	26- 6	1V1-25872-02	24-13	1V1-83371-41	39-25
1E7-23157-00	19-15	1M7-11650-00	40- 6	1V1-11638-00	3- 8	1V1-21761-02	26- 2	1V1-25875-00	21-23	1V1-83510-10	35- 1
	20-15	1M7-11651-01	3- 4	1V1-14412-00	10- 3	1V1-21776-00	26- 9	1V1-26111-01	22- 1	1V1-83519-00-98	35-11
1E7-23196-01	19-12	1M7-14124-00	11-27	1V1-14450-00	10- 2	1V1-22110-02-33	16- 1		23- 1	1V1-83524-00	35-16
	20-12	1M7-[illegible]4181-06	1- 9	1V1-14453-00	10-14	1V1-22311-00-93	16-11	1V1-26243-00	22-23	1V1-83536-00	35- 3
1E7-23167-00	20- 7	1M7-83523-01	36- 7	1V1-14476-00	10- 4	1V1-23101-01	20- 1		23-16		35- 6
1E7-23181-00	19-10	1M8-84514-40	36- 3	1V1-14611-00	12- 9	1V1-23110-00	19-13	1V1-26249-00	22-24	1V1-83540-00	35- 4
	20-10	1M8-84518-40	36- 7	1V1-14612-00	12-10		20-13		23-17	1V1-83550-00	35-19
1E7-23318-01	19-29	1M8-84521-40	36- 5	1V1-15410-00	2- 1	1V1-23115-00	19-23	1V1-26281-00	22-20	1V1-83560-01	35-20
	20-29	1R0-13101-01	13-10	1V1-15415-00	2- 9		20-23		23-12	1V1-83922-00	24-19

NUMERICAL INDEX

Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.
1V1-84115-00	33- 7	1Y8-21721-00-20	15-11	1Y8-33310-30-93	37- 1	102-18416-00	20-19	137-13137-00-10	13-11	164-18589-00	6-13
1V1-84124-00	33-10	1Y8-21750-01	20- 1	1Y8-83318-00	37-11	102-25137-00	20-34	137-13138-01	13-12	164-25304-00	31- 2
1V1-84125-00	33- 5	1Y8-21[illegible]-20	15-16	1Y8-83328-00	37-12	102-25315-00	31- 8	137-14133-00	11-16	164-26363-00	22-32
1V1-84130-00	33- 1	1Y8-21782-20	15-17	1Y8-83330-30-93	37- 6	102-25412-00	31-25	137-14136-00	11-22		23-29
1V1-84145-00	33- 3	1Y8-22110-11-33	16- 1	1Y8-83354-00	37-16	104-81328-20	14-13	137-14143-24	11-12	166-14116-21	11-20
1V1-84163-00	33- 2	1Y8-22210-00-93	16- 7	1Y8-83364-00	37-17	109-25136-00	28-31	137-14143-25	11-12	167-25387-00	31-22
1V1-84164-00	33- 4	1Y8-23101-30	20- 1	1Y8-83527-00	35-10	109-25315-00	28- 8	137-14143-26	11-12	168-83936-01	22-35
1W1-15666-00	8-10	1Y8-23340-31-33	20-28	1Y8-83568-00	35- 8	110-81345-21	14-14	137-15353-00	6- 9		23-26
1W7-83355-00	39-11	1Y8-24161-00	25- 4	1Y8-84103-40	33- 6	110-81346-21	14- 8	137-16356-00	4-11	173-22151-00	16- 6
1Y1-26290-00	23-28	1Y8-24162-00	25- 5	1Y8-84112-40	33- 9	110-81347-21	14-11	137-17417-00-05	5-26	174-14123-00	11-17
1Y1-26290-10	23-27	1Y8-24189-00	25-29	1Y8-84120-40	33- 8	116-27114-00	12-19	137-17417-00-06	5-26	174-14134-00	11-10
1Y1-26290-50	23-27	1Y8-24244-10	25- 2	1Y8-84510-40	36- 1	116-81331-20	14-10	137-17417-00-07	5-26	174-17461-40	5-30
1Y1-26290-60	23-28	1Y8-24245-10	25- 3	1Y8-84511-40	36- 2	116-82151-00	39- 5	137-17417-00-08	5-26	174-17461-50	5-30
1Y8-W0001-00	40-12	1Y8-24730-90	27- 1	1Y8-84544-00	36-13	120-27433-00	16-16	137-17417-00-10	5-26	174-17461-60	5-30
1Y8-14101-00	11- 1	1Y8-25872-21	24-13	1Y8-84551-40-33	35- 8	120-82110-21	39- 1	137-17417-00-12	5-26	174-21518-00-93	18- 4
1Y8-14101-90	11- 1	1Y8-26111-20	22- 1	1Y9-W0001-00	40-12	122-23411-00	21- 6	148-25115-00	29- 8	174-24741-00	27- 3
1Y8-14411-00	10- 1		23- 1	1Y9-21510-00-93	18- 1	122-23412-00	21- 4	152-14116-22	11-20	183-14196-00	11-37
1Y8-14437-01	10- 5	1Y8-26311-20	22-26	1Y9-23101-00	19- 1	122-23416-00	21- 7	152-14174-00	11-31	183-14197-01	11-36
1Y8-14611-00	12- 9		23-19	1Y9-23121-00-33	19-32	122-83516-10	34- 2	152-14613-00	12-11	183-25149-00	26-18
1Y8-14710-00	12- 1	1Y8-26335-20	22-31	1Y9-23126-00	19- 3		35- 2	152-83311-10	38- 5	183-25436-10-33	31-24
1Y8-14710-50	12- 1		23-23	1Y9-23131-00-33	19-33		35- 5		38-10	183-25437-10-33	31-24
1Y8-18111-00	7-10	1Y8-27411-00	17-15	1Y9-23136-00	19- 2		35- 9	156-14135-00	11-30	183-25438-10-33	31-24
1Y8-21110-41-33	15- 1	1Y8-27432-10	16-20	1Y9-23167-00	19- 7	126-13116-00	13- 1	156-15618-01	8- 2	183-83033-21	37- 4
1Y8-21110-70-33	15- 1	1Y8-27442-10	16-21	1Y9-26341-00	22-30	127-14186-00	11- 7	156-23411-00	21- 1		37- 9
1Y8-2117E-03-93	15-26	1Y8-81300-20	14- 1	1Y9-26341-20	22-30	127-14195-00	11- 5	156-23412-00	21- 3	193-14126-00	11-24
1Y8-21610-00-93	18- 7	1Y8-81312-20	14- 4	1Y9-82508-80	39-12	131-11633-00	3-11	164-11681-01	3- 5	193-14158-00	11-25
1Y8-21622-00	18-19	1Y8-81313-20	14- 5	1Y9-83318-00	38-11	131-16154-00	4- 3	164-14137-00	11-21	195-84324-00	32- 9
1Y8-21641-00	18-17	1Y8-81348-21	14- 6	1Y9-83328-00	38-12	132-14173-00	11-33	164-14141-36	11- 3	195-84325-00	32-13
1Y8-21641-10	18-17	1Y8-81350-20	14- 3	1Y9-83509-00	34- 3	132-16346-00	2- 8	164-14141-42	11- 3	2A0-11161-00	1-23
1Y8-21711-00-E1	15-10	1Y8-81970-60	39- 6	1Y9-83510-30	34	132-18113-01	7-11	164-17427-00-04	5-22	2A0-82590-80	39-29
1Y8-21711-00-G3	15-10	1Y8-82310-40	39-16	1Y9-83519-00-98	34- 4	136-18542-00	6-28	164-17427-00-06	5-22	2A0-83972-00	22- 3
1Y8-21711-00-20	15-10	1Y8-82508-45	39-12	1Y9-84110-30	32- 5	136-82540-00	39-23	164-17427-00-08	5-22		23- 3
1Y8-21721-00-E1	15-11	1Y8-82508-80	39-12	1Y9-84115-30	32- 6	137-13137-00-03	13-11	164-18561-00	6- 4	2K5-25118-00	28-12
1Y8-21721-00-G3	15-11	1Y8-83310-10-93	39- 1	102-18137-00-10	9- 7	137-13137-00-05	13-11	164-18571-01	6-12	2N3-21762-01	26- 3

NUMERICAL INDEX

Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No
2N3-21764-00	26- 4	248-25104-00	28- 2	314-13613-00	10-17	355-83522-00	34- 6	404-25876-00	24-15	512-82370-10	39-21
2N3-24528-00	25-27	248-25111-00-38	28- 1	314-13616-01	10-18	355-83524-00	34- 8	404-25919-00	30- 9	521-25183-00	29-28
2N3-24531-00	25-23	248-25135-00	28-19	314-13621-02	10-21	355-83526-00	34- 7	420-83350-30	39-10	525-15651-00	5-25
2N3-24535-00	25-26	257-15668-00	8-12	315-15451-02	2-16	357-24515-10	25-22	427-17121-01	5- 8	525-15660-01	8-18
2N3-26241-00	22- 2	260-14142-20	11- 2	315-15641-00	8-15	357-24521-10	25-20	427-17141-00	5- 3	526-15679-00	39-13
	23- 2	265-17211-00	5-2.	317-84147-30	32-12	357-24522-10	25-21	427-17151-00	5- 7	535-20000-60	24- 2
2N3-26242-00	22-25	265-17241-00	5-20	326-25330-10	28-20	357-24524-10	25-25	427-17251-00	5-18	538-25351-01	28-25
	23-18	276-11351-00	1-12		31-17	357-24529-10	25-28	437-83936-00	35-21		31-16
214-13175-02	13- 3	276-14131-0[illegible]	11-23	336-11412-01	3- 2	357-24532-10	25-24	437-84130-62-33	32- 1	536-25355-00	31-19
214-15385-00	6-23	276-15111-01	1- 1	336-11422-01	3- 3	357-25311-00-38	31- 1	437-84525-00	36-10	558-11601-00	3- [illegible]
214-18531-00	6-20	276-15121-04	1- 2	336-16111-00	3-31	360-14713-00	12-15	441-27413-01	17-16	558-11601-10	3- 9
214-25138-00	[illegible]-29	276-18101-01	7- 1	336-18115-00	7-16	360-14714-00	12-16	443-17831-00	9- 3	558-11601-20	3- 9
214-26261-00	22-27	278-13169-00	13-18	336-27111-01	17- 1	360-25862-00	24-12	449-85131-01	18-23	558-11601-30	3- 9
	23-20	290-21521-01	18-18	336-27112-00	17- 2	361-82920-91	22-12	451-16342-00	2- 4	558-11601-40	3- 9
214-83912-00	22- 6	296-14117-00	11-13	336-27311-00	17-17	361-82921-31	22-13	451-23346-01	19-30	558-17421-00	5-14
	23- 6	296-25366-01	31-23	336-83550-01	34-12	361-83980-30	22-19		20-30	558-25155-00	28-26
214-83913-00	22-16	304-13555-00	10-26	337-27231-00	17- 9	365-83312-40	37- 7	463-11127-02	1-20	560-16357-00	4-17
233-83922-30	22-14	304-14112-15	11-19	341-25137-00	29-10	375-82316-01	39-17	463-13565-00	10-22	584-23484-01	15-21
234-22141-00	16- 3	304-14122-00	11-15	341-25149-00	29-12	390-25081-01	31-34	463-15492-00	6-25	598-16351-00	4- 7
241-14147-00	11-38	304-14171-00	11-29	341-25846-00	29-13	401-15362-00	2-22	464-25827-00	30- 6	802-14161-00	11-26
241-16341-01	2- 6	304-14184-00	11- 8	341-25881-00	24-14	401-15676-00	8-13	465-27431-00	16-15	90101-06016	31-33
241-25388-00	31-38	304-14185-00	11- 6	341-26290-21	22-36	404-W0057-00	30- 7	478-25335-00	31-41	90101-06278	28-27
241-25389-00	31-31	304-14261-00	11-34	341-26290-71	22-36	404-20000-12	30- 5	480-14753-01	12- 2		31-20
246-25118-00	29-25	304-15128-00	1-23	341-83312-70	37- 2	404-20000-30	30- 8	480-17131-00	5- 6	90101-08281	18- 2
248-13174-00	13-23	304-24500-10	25-19	341-83313-70	37- 3	404-20000-41	30-12	480-17221-00	5-15		18- 2
248-13178-00	13- 8	304-25364-00	31-13		37- 8	404-25104-00	29- 2	480-17231-00	5-19	90101-08244	30-13
248-13556-70	10-25	305-11181-00	1-14	341-83316-01	37-13	404-25111-00	29- 1	498-15371-00	1-24	90105-08027	15- 2
248-15654-00	8-15	306-25136-00	29-20	341-83321-01	37-14	404-25135-00	29-14	498-82910-11	22- 4	90105-10006	21-14
248-17837-00	9- 4	307-14169-00	11-28	353-13552-01	13-19	404-25138-00	29-18		23- 4	90105-10039	15- 7
248-17861-00	9- 1	307-18112-00-93	7-18	353-14138-00	11-32	404-25181-00	29-21	498-82911-00	22- 5	90105-10040	15- 6
248-18511-02	6-22	307-18188-01	2- 2	353-14190-15	11- 4	404-25191-00	29-17		23- 5	90109-06001	6-26
248-18512-01	6-17	307-22123-00	16- 2	353-25381-00	28-14	404-25412-00	30- 2	498-84145-60	32- 3	90109-06410	22- 8
248-18513-01	6-21	307-27115-00	17- 6	353-82150-00	39- 4	404-25831-00	30- 1	498-84163-60	32- 2		23- 8
248-18531-00	6-16	314-13610-01	10-16	355-25026-00-38	31-14	404-25871-01	24-19	498-84164-60	32- [illegible]	90109-06465	24-20

Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.
90109-08032	17-18	90179-12244	3-23	90206-04000	15-22	90387-22086	28-15	90501-20081	8- 4	92501-06010	6-14
90109-08057	31-26	90179-16018	5-32	90208-12015	3-22	90430-10034	24-10	90501-20125	4- 3	92501-06012	5-13
90109-08183	31-44	90179-28033	21- 8		4-13	90430-04034	13-16	90502-09024	15-19		12- 3
90109-08367	30- 3	90185-08004	15- 5	90209-08050	15- 3	90430-06017	2-27	90506-08009	7- 2		16-12
90109-08368	31-48	90201-06050	21-21	90209-08088	25-14	90430-11024	39-24	90506-09112	6-27		39-19
90109-14385	6-10	90201-06067	10-11		27-15	90430-12038	1-16	90506-10069	2- 7	92501-06015	10- 9
90113-06013	4-18		15-14	90209-10020	21-13	90445-05266	13-21	90506-16034	28-21		15-15
90116-08004	1-11		18-15	90209-14136	29-26	90445-08315	39- 2		31-18	92501-06020	2-13
90116-08165	12-12	90201-06069	39-27	90209-22071	3- 7	90445-09083	25-17	90506-25047	17-20		39-18
90119-05001	4- 9	90201-07076	28-30	90215-08014	7- 6	90445-09107	26- 8	90506-28100	17- 6	92501-06025	2-12
90123-06010	22-37	90201-08083	21-17	90215-16020	5-31	90446-07009	1-25	90506-29054	17- 7		2-21
90123-08016	22-33		22-10	90240-06052	16-18	90460-49068	10-15	90508-26041	8-11		2-28
	23-24		23-10	90240-08053	7-15	90462-05005	10-30	90508-32056	17- 4		9-10
90146-06009	15-13	90201-08085	7-17	90249-03123	25- 7	90462-05012	6-15	90508-32207	7- 3	92501-06035	2-20
90149-06131	24-23	90201-08544	10-27	90249-12008	17-13	90462-06028	39-30	90560-12138	28- 7	92501-06040	1- 5
90149-08094	7- 4	90201-08624	13- 2	90250-08017	6-19	90464-20031	39-31	90560-12145	31- 7	92501-06045	1- 6
90170-06010	24-24	90201-10118	24-11	90269-04003	15-23	90464-30024	21-19	90560-15136	29- 7		2-11
90170-08029	7- 5	90201-10119	33-17	90280-03017	3-25	90464-08020	18-16	90560-17147	4-14	92501-06055	1- 7
90170-08157	31-27	90201-10141	16- 9	90282-05005	3-24	90467-08003	25-18	91316-08025	8- 6		2-19
90170-12060	4-12	90201-12166	6-11	90338-19078	2-26		26- 7	91316-08030	10-29	92501-06070	2-10
90170-12065	16- 5	90201-12174	7-12	90340-12005	1- 9	90468-02033	13-20	91401-16012	7-14	92501-06080	10- 6
90170-18165	31-39	90201-12362	1-16	90381-08002	9- 5		13-22		16-19	92501-08010	1-27
90171-10004	28-36	90201-12535	3-15	90385-08029	26-12	90468-12007	31-47	91401-16015	11-35	92506-06025	21-24
	31-40	90201-14218	16- 8	90385-24028	26-10	90468-26048	8-17	91401-20012	17-11	92701-06030	15-25
90171-10014	31-40	90201-14586	7- 8	90387-05626	39-33	90480-10068	28-24		31-49	92901-03100	10-19
90171-14020	29-27	90201-15340	8- 7	90387-07390	10-12		31-15	91401-20020	28-15	92901-04100	11-11
90175-06013	17-14	90201-17558	4-15	90387-10087	9- 2	90480-12053	15-12		31-42	92901-05100	6- 5
90176-10013	16-10	90201-20266	5- 4	90387-12095	28-11	90480-14102	10-13	91401-30030	29-22		13-14
90179-06143	22-38		5-16	90387-12100	28-13	90480-17218	12- 8	91609-30016	6- 3		25-11
90179-06264	15-32	90201-20269	28-17	90387-12102	31-30	90480-18171	26-11	91701-06032	16-18		30-11
90179-08025	1-17	90201-20279	16-17	90387-15256	29-23	90480-25135	25-13	91810-16016	1- 4		33-15
90179-08065	27- 4	90201-25286	29-11	90387-18144	31-37	90501-10245	17-12	91830-21014	1- 8		39- 8
90179-08148	22-34	90201-25490	29-15	90387-20175	3-20	90501-10312	24-25		2-17		39-15
	23-25	90202-05057	10- 7	90387-20491	5-29	90501-10353	6- 8	91830-22016	1- 3	92901-05600	39- 9

NUMERICAL INDEX

Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.
92901-06100	12- 4	92901-08100	21-11	93105-47007	28-22	93440-[illegible]012	5-23	95301-06[illegible]0	28-28	97301-06016	18-20
	15-28		21-16	93106-30004	31-36	93450-15023	3-12		31-21		21-20
	16-13		25-15	93109-05015	5-10	[illegible]3501-04011	21- 2		31-32	97301-06020	39-26
	18- 5		30-14	93109-08017	9- 8	93503-16010	4-16		34- 9	97301-06022	22- 7
	18-12		31-45	93109-14005	7-		21- 5	95301-06700	18- 6		23- 7
	22-11		32-16	93210-14104	9- 9	93506-16006	6- 7		22-17	97301-06025	10-10
	22-18		34-11		28-33	93506-32002	13-17	95301-08600	12- 7		10-24
	23-11		35-18	93210-18021	3-19	93507-32009	8- 5		12-14		24-16
	24- 9		37-18	93210-[illegible]6123	2-23	93603-22028	13- 4		12-18	97301-08014	15-30
	24-17	92901-08600	16-24	93210-41041	31-13	93604-22050	5- 2		18-10	97301-08016	25-16
	26-16		32-15	93306-00406	31-35	94127-[illegible]8202	28- 3		21-18		34-10
	39-20	92901-10100	15- 5	93306-30101	21- 9		29- 3		32-17		35-17
92901-06200	10- 8		19-31	93306-30103	28- 9	94130-18200	31- 4		37-19	97301-08020	16-22
	18-21		20-31		31-11	94227-18010	28- 4	95301-08700	17-19		18- 8
92901-06600	10-23		33-18	93306-30203	20- 9		29- 4		31-48	97301-08040	32-14
	15-29		33-13	93306-30304	5-11	94230-16012	31- 5	95301-10600	5-19	97301-08055	21-15
	16-14	92901-10200	28-35	93306-30401	5-27	94325-18043	28- 6		38-14	97301-10030	33-16
	17-10	92901-12100	3-16	93307-30405	3-13		29- 6	95301-12600	3-17	97303-06020	22-15
	18-13	92901-12200	16- 4	93310-21403	3-10		31- 6	95311-08600	19- 9	97321-06025	24- 8
	26-17	92901-14200	29-26	93310-422E7	3- 6	94414-18007	28- 5		20- 9	97321-06030	7-19
	36-15	92906-04100	35-13	93311-31515	5-24		31- 3	95601-06100	22- 9	97323-08035	21-12
92901-08100	10-28	92906-04200	35-14	93315-31502	5- 9	94414-18089	29- 5		23- 9	97701-03520	38- 4
	12- 6	92906-05100	39-15	93410-20009	28-16	94416-18018	31- 3		24-21		38- 9
	12-13	93101-10002	13- 6	93410-20038	5- 5	94416-18094	29- 5		31-21	98501-05008	11-14
	12-17	93101-17062	8- 9		5-17	94504-28110	31-28	95601-12100	16- 5		25-10
	15- 4	93102-18008	28-10	93410-30012	8-14	94504-28114	31-28	95701-10100	15- 9	98501-05012	6- 6
	15-31	93102-20010	3-14	93430-02001	25- 8	94604-28001	31-29	95801-08016	17-23		30-10
	16-23	93102-22014	29-16	93430-08006	13- 7	94701-00041	1-18	95821-08020	17-21		39-14
	17-22	93102-26042	5-28	93430-10016	7-13	95301-05600	13-13	97301-06012	18-20	98501-05016	13- 9
	18- 3	93103-28011	3-18		8- 8		35-15		26-14		15-34
	18- 3	93104-07003	28-32	93430-10017	6-18	95301-05700	15-35		36-14		22-22
	18- 9	93104-11028	2- 5	93430-12008	17- 5	95301-06600	4-19	97301-06014	18-11		23-14
	19- 8	93104-21016	31-10	93430-12009	7- 9		18-22		26-15	98501-05025	39- 7
	20- 8	93105-45017	29-24	93440-11029	2- 3		21-22	97301-06016	15-27	98502-04014	11-10

NUMERICAL INDEX

Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.
98503-05015	33-14										
98506-04008	25- 6										
98506-04020	35-12										
98506-05010	39-14										
98512-03008	10-20										
98701-05015	14-15										
98706-05035	24- 4										
98801-04008	13-15										