YAMA
PARTS

YAMAHA

PARTS LIST

MODEL AS3

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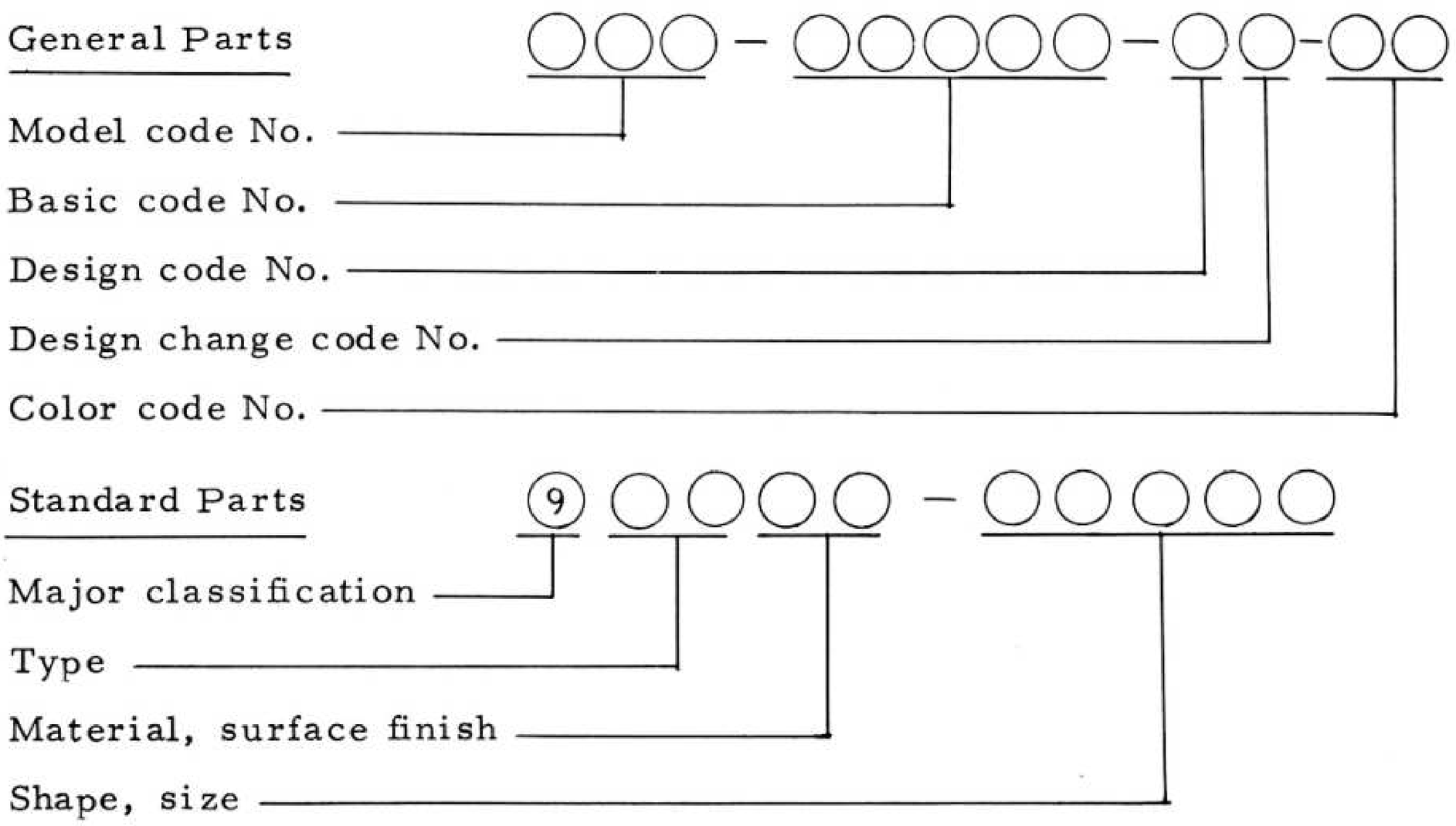
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FOREWORD

This Parts List relates to the parts in use for the Yamaha AS3. When you are ordering replacement parts for the AS3, refer to this Parts List and quote both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

(1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) ..... Inside diameter - length

O-ring ..... Sectional area - inside diameter

Washer, shim, collar ..... Inside diameter - outside diameter - thickness (length)

(2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put

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against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
⋮	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R. ..... Use size (thickness) and/or number as required

T ..... Number of teeth in a gear

V ..... Voltage for light bulbs

S ..... "S" type oil seal or "S" type circlip

SD ..... "SD" type oil seal

SO ..... "SO" type oil seal

SW ..... "SW" type oil seal

E ..... "E" type circlip

R ..... "R" type circlip

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F/No. .... Frame No. (Applicable machine No.)

(4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.

(5) This Parts List is based on the model in the production line on March 15, 1971. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to-dated.

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ENGINE

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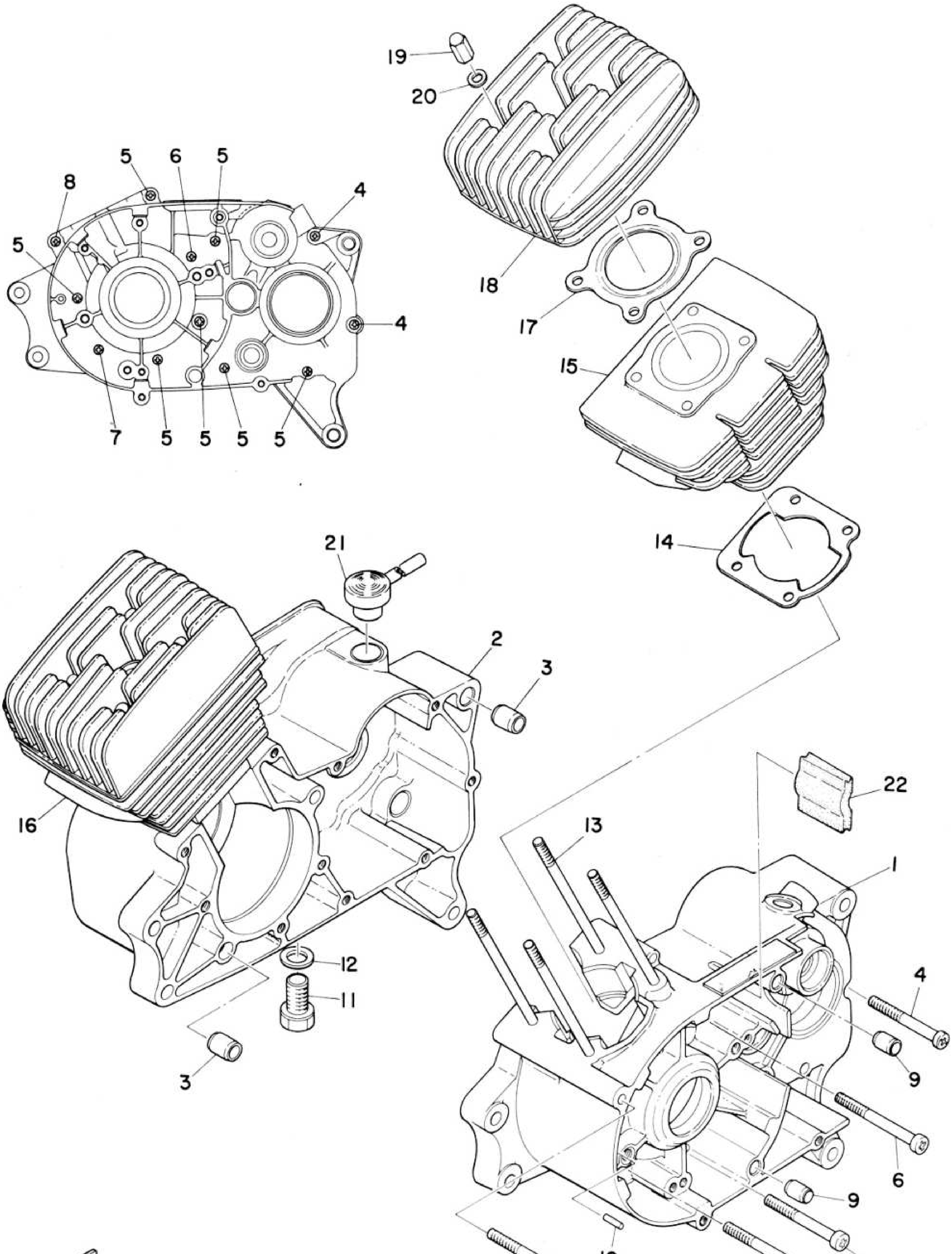
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Fig. 1 CYLINDER · CRANKCASE



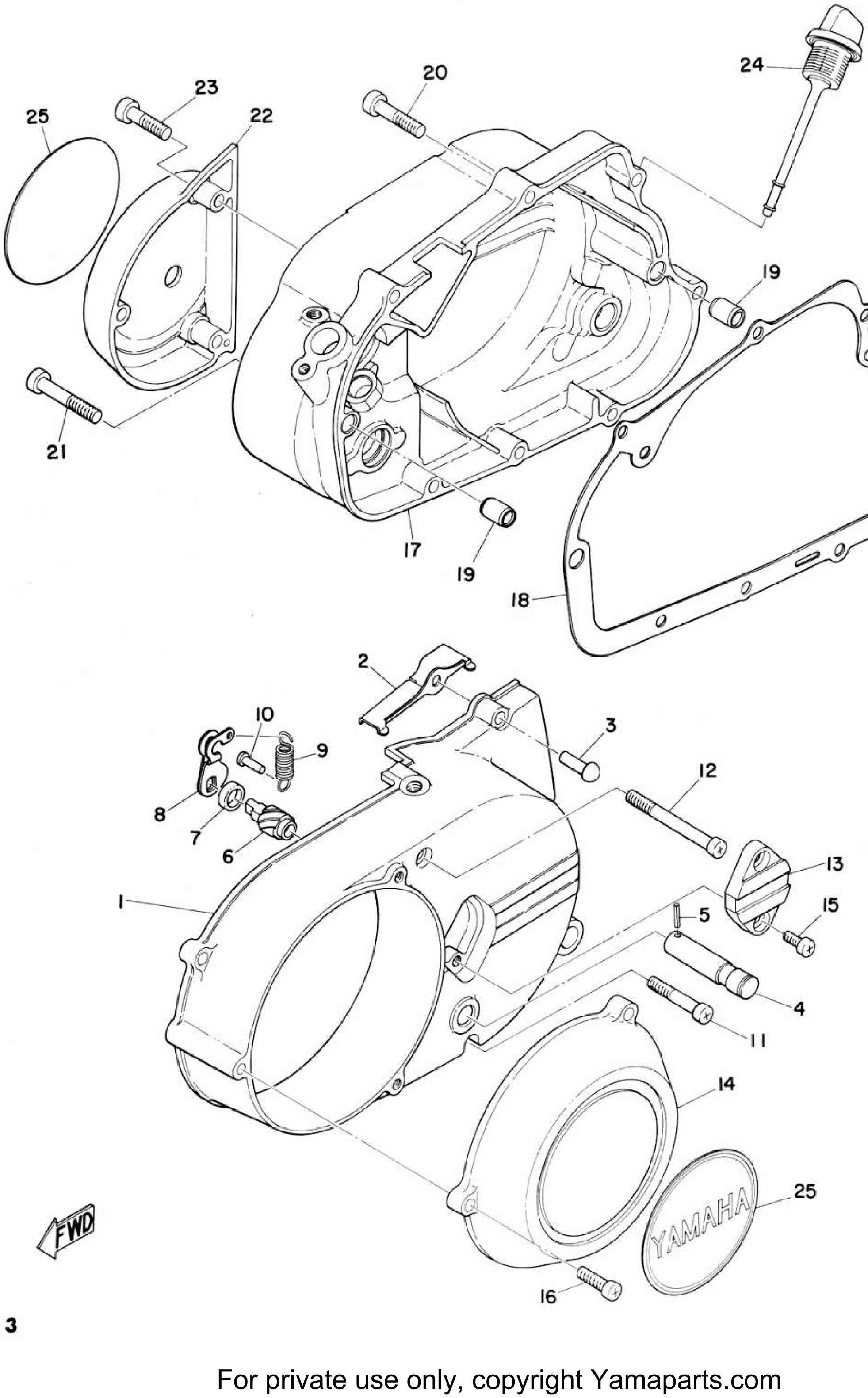
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CYLINDER · CRANKCASE

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	307-15111-00	CASE, crank left	1		
1- 2	307-15121-00	CASE, crank right	1		
1- 3	91810-08016	PIN, dowel (9.8-12-16)	2		
1- 4	92501-06055	SCREW, pan head	2		
1- 5	92501-06060	SCREW, pan head	7		
1- 6	92501-06070	SCREW, pan head	1		
1- 7	92501-06080	SCREW, pan head	1		
1- 8	92501-06120	SCREW, pan head	1		
1- 9	91810-03014	PIN, dowel (8.4-10-14)	2		
1-10	93603-14026	PIN, dowel (3-14)	1		
1-11	132-15351-00	PLUG, drain	1		
1-12	132-15353-00	GASKET, drain plug (12.5-19-1.5)	1		
1-13	122-11361-00	BOLT, cylinder holding	8		
1-14	307-11351-00	GASKET, cylinder	2		
1-15	307-11311-00	CYLINDER, left	1		
1-16	307-11321-00	CYLINDER, right	1		
1-17	183-11181-00	GASKET, cylinder head	2		
1-18	307-11111-00-94	HEAD, cylinder	2		
1-19	126-11171-60	NUT	8		
1-20	92901-06200	WASHER, plain	8		
1-21	132-15371-00	BREATHER	1		
1-22	241-15357-00	GROMMET	1		

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Fig. 2 CRANKCASE COVER



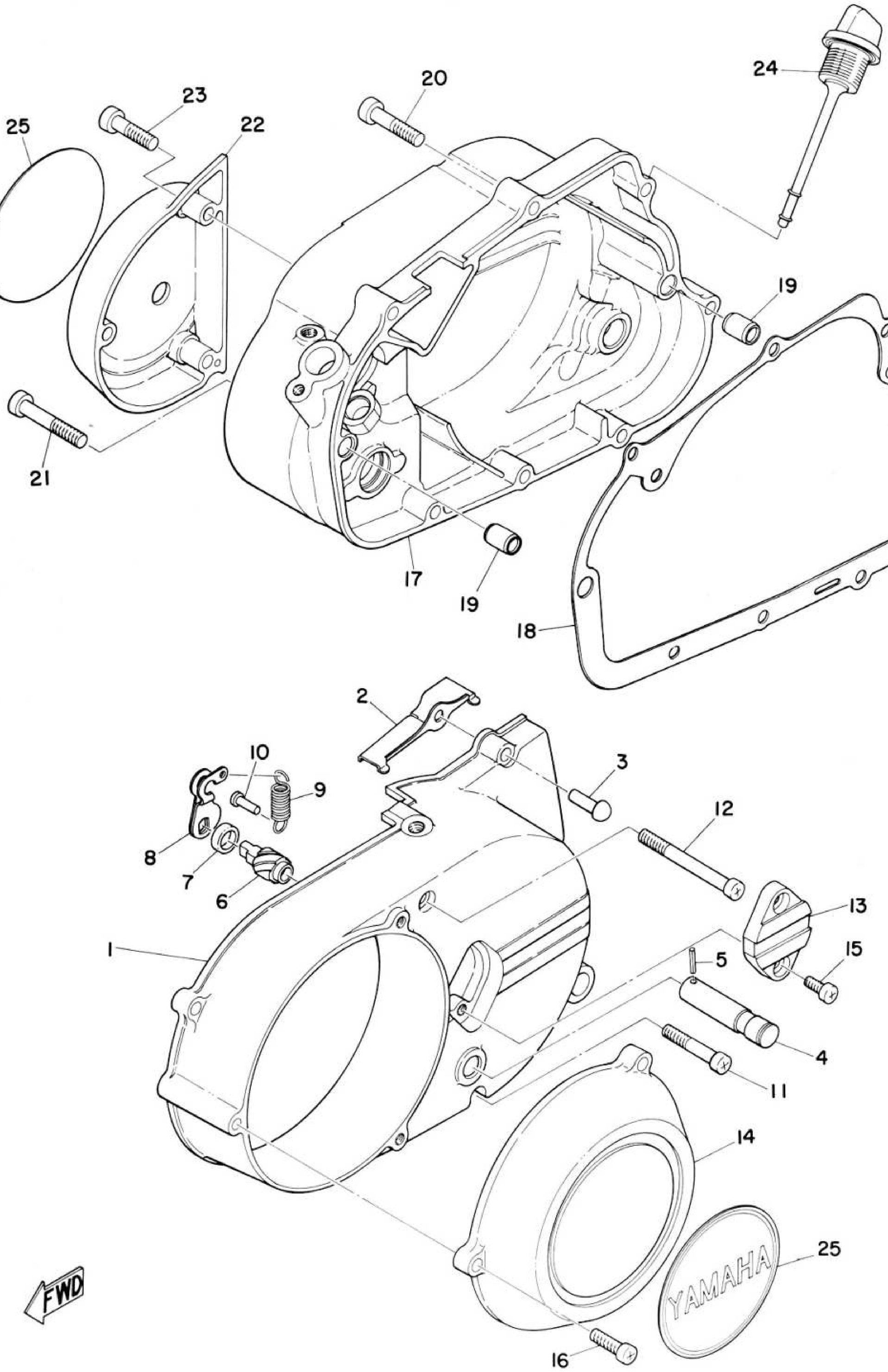
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CRANKCASE COVER

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	307-15410-00	CRANKCASE COVER ASS'Y, left	1		
2- 2	183-15418-01	. COVER, chain case	1		
2- 3	183-15448-00	. RIVET	1		
2- 4	307-18188-00	. SHAFT	1		
2- 5	91609-30014	. PIN, spring	1		
2- 6	241-16341-01	. SCREW, push	1		
2- 7	93104-11028	. OIL SEAL (SO-10.5-15-3)	1		
2- 8	241-16342-00	. LEVER, push	1		
2- 9	132-16345-00	. SPRING, lever return	1		
2-10	132-16346-00	. HOOK, spring	1		
2-11	92501-06035	SCREW, pan head	2		
2-12	92501-06060	SCREW, pan head	1		
2-13	307-15417-00	COVER, cap	1		
2-14	307-15415-00	COVER, generator	1		
2-15	98501-05012	SCREW, pan head	2		
2-16	92501-06020	SCREW, pan head	3		
2-17	307-15421-00	COVER, crankcase, right	1		
2-18	252-15451-00	GASKET, crankcase cover, right	1		
2-19	91810-03014	PIN, dowel (8.5-10-14)	2		
2-20	92501-06030	SCREW, pan head	7		
2-21	92501-06040	SCREW, pan head	1		
2-22	307-15416-00	COVER, oil pump	1		

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Fig. 2 CRANKCASE COVER



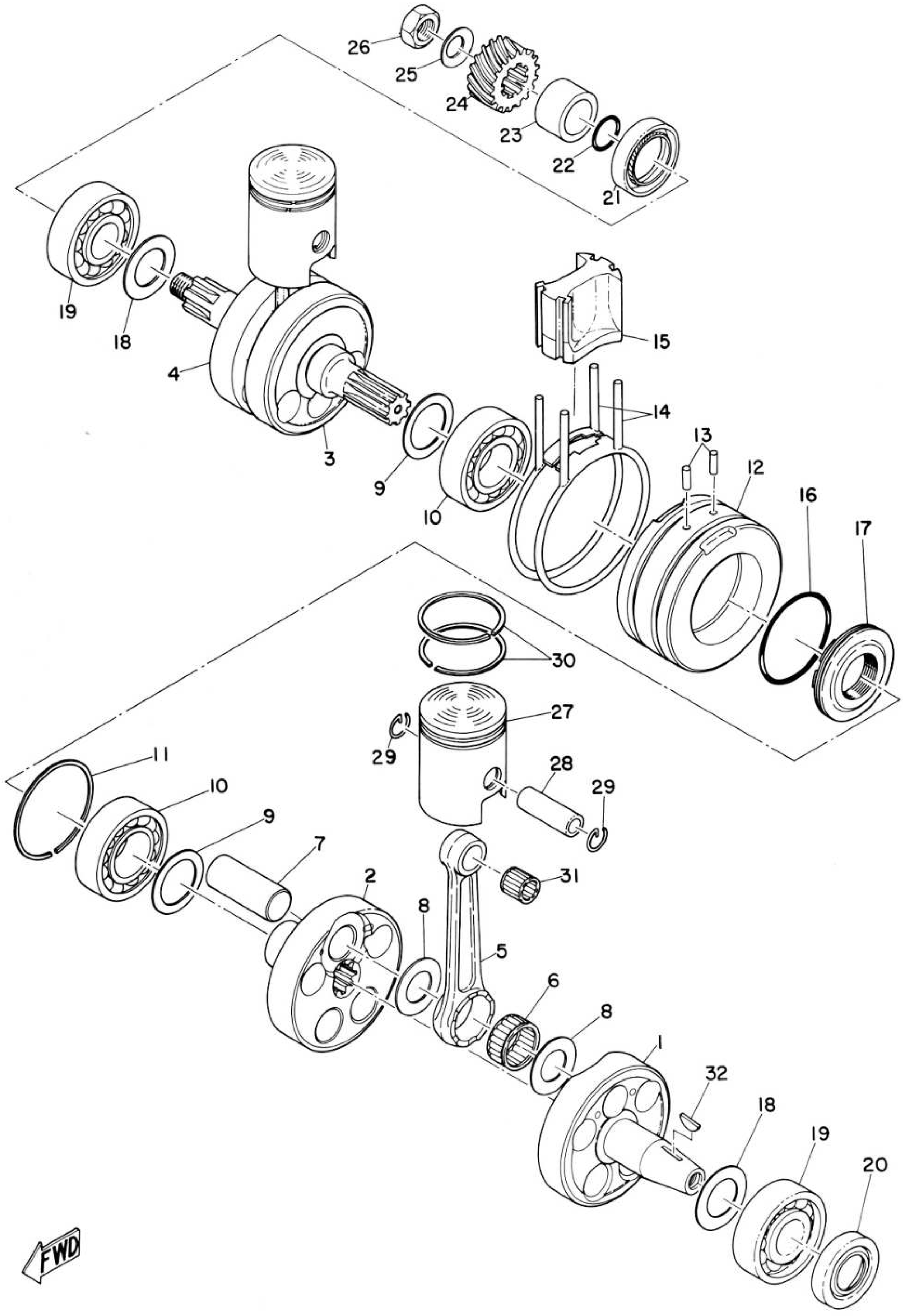
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CRANKCASE COVER

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
2-23	92501-06025	SCREW, pan head	3		
2-24	307-15363-00	PLUG, oil	1		
2-25	307-15425-00	COVER	2		

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Fig. 3 CRANK · PISTON



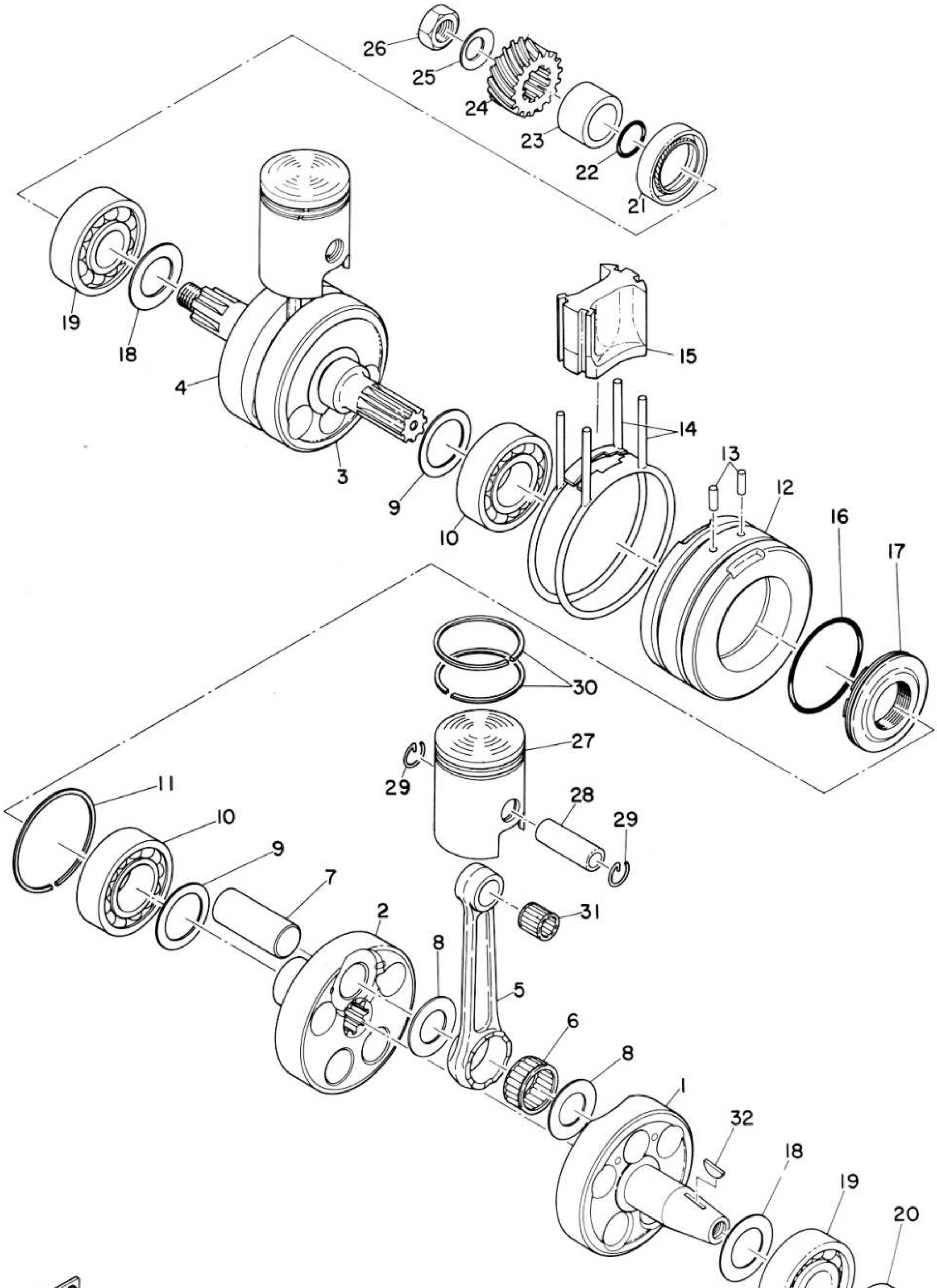
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CRANK · PISTON

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 0-1	218-11400-00	CRANK ASS'Y	1		
3- 1	183-11412-02	. CRANK 1, left	1		
3- 2	132-11422-03	. CRANK 1, right	1		
3- 3	132-11432-03	. CRANK 2, left	1		
3- 4	183-11442-02	. CRANK 2, right	1		
3- 5	183-11651-00	. ROD, connecting	2		
3- 6	93310-41809	. BEARING	2		
3- 7	122-11681-00	. PIN, crank	2		
3- 8	132-11685-00	. WASHER, crank pin	4		
3- 9	132-11561-00-03	. WASHER, crank inside(25.5-35-0.3)	2		
3-10	93306-20513	. BEARING (6205C special)	2		
3-11	93450-52010	. CIRCLIP (52ø)	1		
3-12	132-11511-02	. COVER, crank	1		
3-13	93604-18058	. PIN, dowel (4-17.8)	2		
3-14	183-11512-00	. SEAL, crank cover	2		
3-15	307-11541-00	. METAL, filler	1		
3-16	93210-48045	. O-RING (1.8-48)	1		
3-17	132-11515-01	. SEAL, labyrinth	1		
3-18	136-11561-00-03	SHIM, crank outside (20.5-30-0.3) .			
	136-11561-00-04	SHIM, crank outside (20.5-30-0.4) .			
	136-11561-00-05	SHIM, crank outside (20.5-30-0.5) .			U.R
	136-11561-00-06	SHIM, crank outside (20.5-30-0.6) .		1	
	136-11561-00-07	SHIM, crank outside (20.5-30-0.7) .			
	136-11561-00-08	SHIM, crank outside (20.5-30-0.8) .			

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Fig. 3 CRANK · PISTON



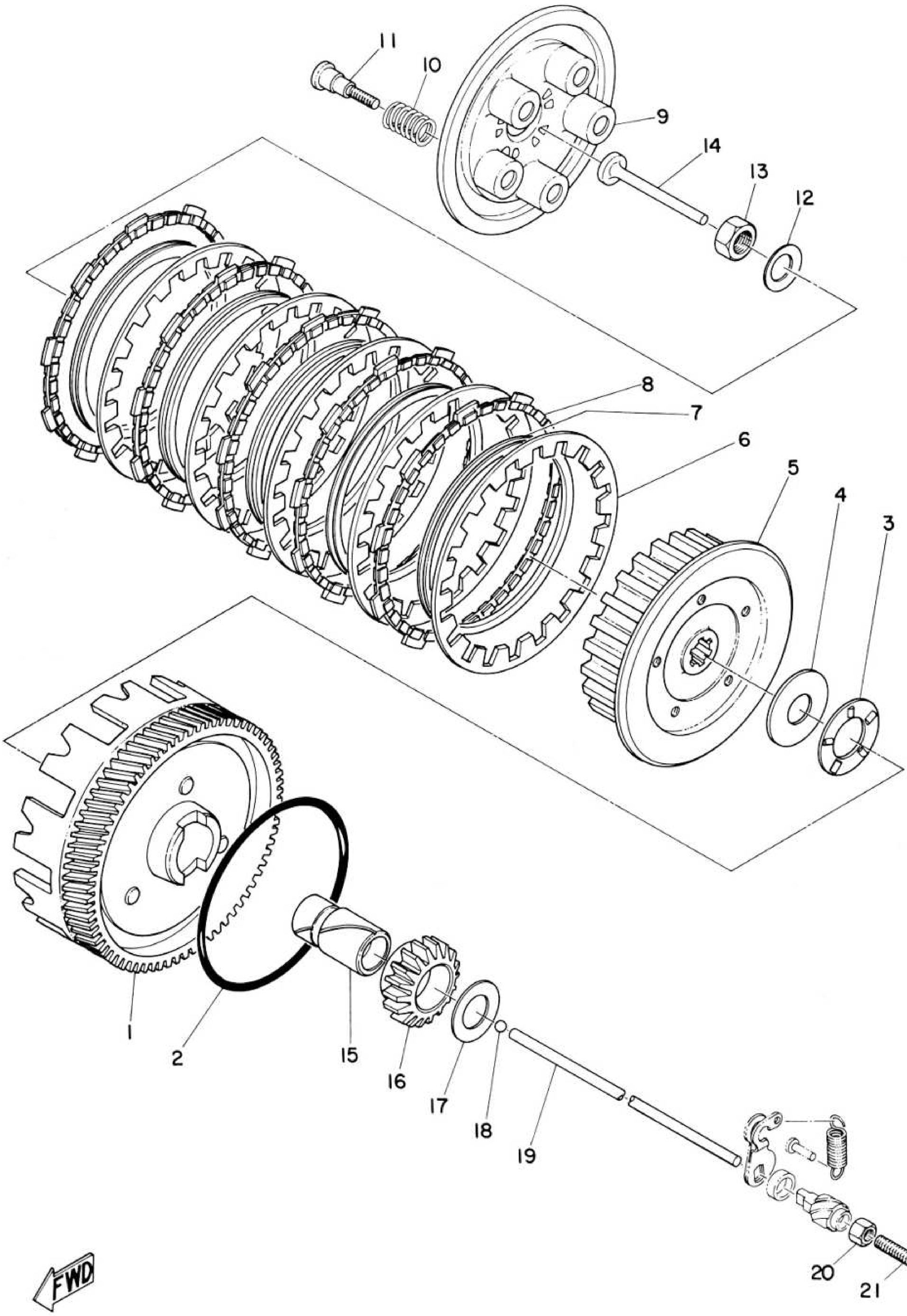
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CRANK · PISTON

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3-19	93306-30405	BEARING (6304C3 special)	2		
3-20	93102-20010	OIL SEAL (SD-20-40-8)	1		
3-21	93103-28011	OIL SEAL (SW-28-40-8)	1		
3-22	93210-18023	O-RING (1.2-17.6)	1		
3-23	183-16136-00	COLLAR, distance	1		
3-24	183-16111-00	GEAR, primary drive (19T)	1		
3-25	164-16119-00	SPRING, bellevile	1		
3-26	137-16377-00	NUT, clutch boss	1		
3-27	307-11631-00-97	PISTON (STD 42.97mm)	U.R 2		
	307-11631-00-98	PISTON (STD 42.98mm)			
	307-11631-00-99	PISTON (STD 42.99mm)			
	307-11635-00	PISTON (1st O.S 43.25mm)	2		Alternate Part
	307-11636-00	PISTON (2nd O.S 43,50mm)	2		Alternate Part
3-28	183-11633-00	PIN, piston	2		
3-29	132-11634-00	CLIP, piston pin	4		
3-30	307-11610-00	PISTON RING SET (STD)	2s		
	307-11610-10	PISTON RING SET (1st O.S)	2s		Alternate Part
	307-11610-20	PISTON RING SET (2nd O.S)	2s		Alternate Part
3-31	93310-11201	BEARING	2		
3-32	146-11545-00	KEY, woodruff	1		

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Fig. 4 CLUTCH



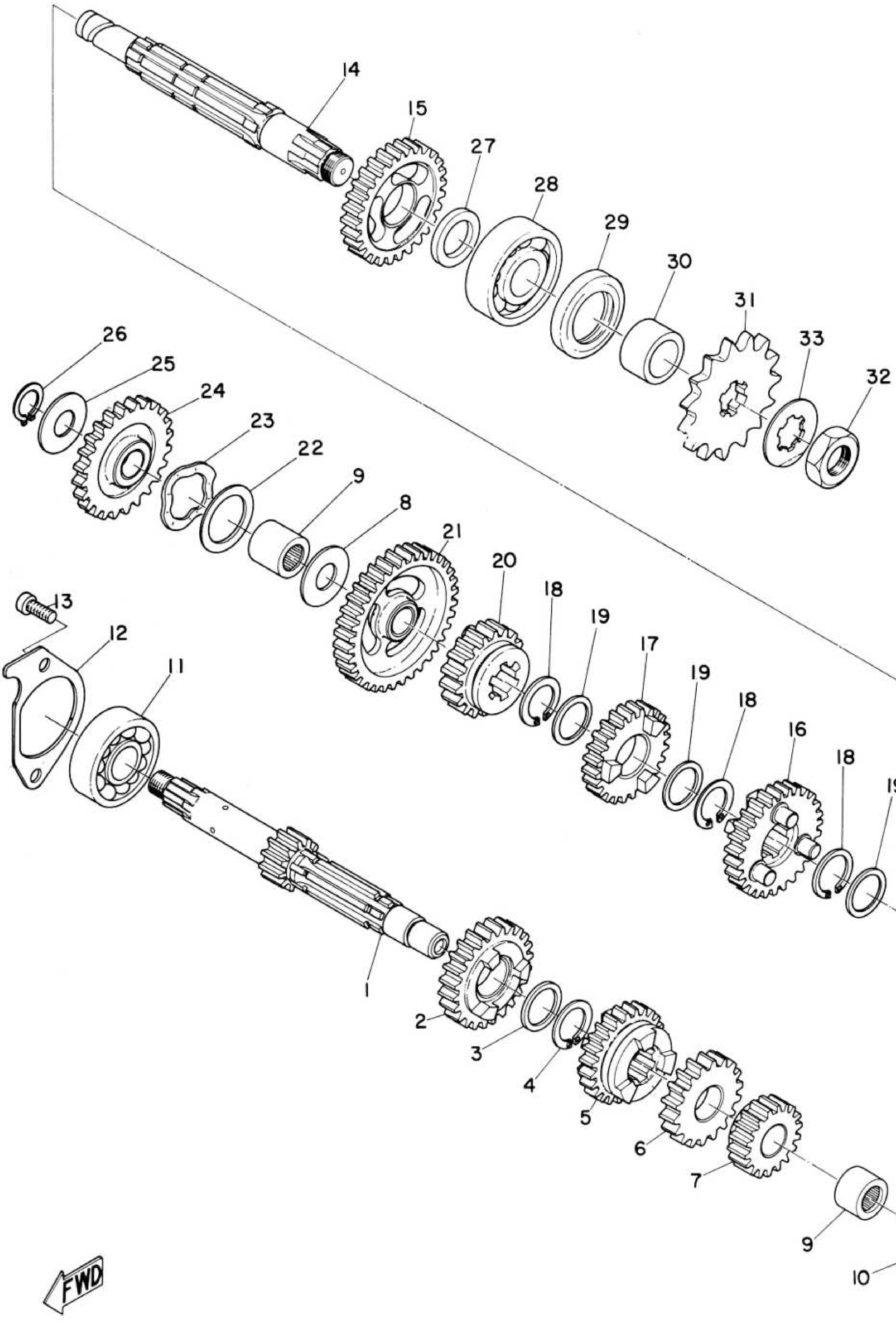
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CLUTCH

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 0-1	307-16301-00	CLUTCH ASS'Y	1		
4- 1	307-16150-00	. PRIMARY DRIVEN GEAR COMP. (74T)	1		
4- 2	132-16369-00	. RING, friction	1		
4- 3	93341-22302	. BEARING, thrust	1		
4- 4	131-16154-00	. PLATE, thrust (17.2-37-2.0)	1		
4- 5	132-16371-02	. BOSS, clutch	1		
4- 6	137-16324-00	. PLATE, clutch	5		
4- 7	307-16367-00	. RING, friction	5		
4- 8	307-16321-00	. PLATE, friction	5		
4- 9	132-16351-00	. PLATE, pressure	1		
4-10	132-16333-00	. SPRING, clutch	5		
4-11	137-16337-01	. SCREW, spring	5		
4-12	164-16119-00	SPRING, bellevile	1		
4-13	137-16377-00	NUT, clutch boss	1		
4-14	137-16356-00	ROD, push 1	1		
4-15	183-16181-00	SPACER (17-23-44.25)	1		
4-16	132-15631-00	GEAR, kick pinion (19T)	1		
4-17	122-16164-00	PLATE, thrust (17.2-30-2.0)	1		
4-18	93501-04004	BALL (1/4 inch)	1		
4-19	307-16357-00	ROD, push 2	1		
4-20	98801-06300	NUT	1		
4-21	241-16343-00	SCREW, adjusting	1		

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Fig. 5 TRANSMISSION



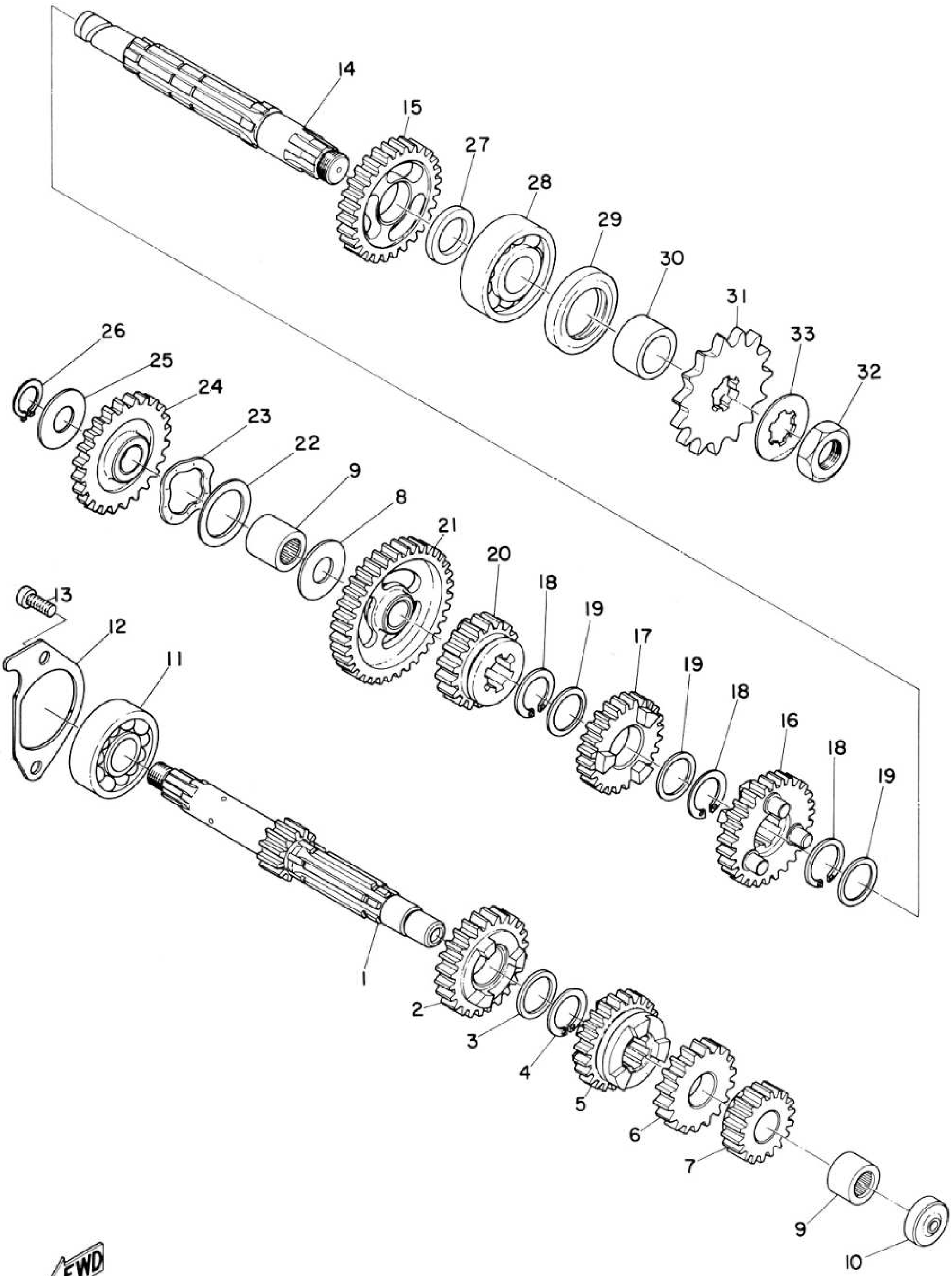
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TRANSMISSION

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	183-17411-00	AXLE, main (11T)	1		
5- 2	183-17151-00	GEAR, 5th pinion (25T)	1		
5- 3	132-17216-00	WASHER, gear hold (20-25-1.0)	1		
5- 4	132-17414-00	CLIP, main axle	1		
5- 5	307-17141-00	GEAR, 4th pinion (22T)	1		
5- 6	307-17131-00	GEAR, 3rd pinion (20T)	1		
5- 7	183-17121-01	GEAR, 2nd pinion (16T)	1		
5- 8	164-17427-00	SHIM, drive axle (15.2-30-0.8)	1		U.R
	164-17427-00	SHIM, drive axle (15.2-30-1.0)			
	164-17427-00	SHIM, drive axle (15.2-30-1.2)			
5- 9	93315-31502	BEARING	2		
5-10	132-15389-00	SEAL, push rod	1		
5-11	93306-30304	BEARING (6303Z)	1		
5-12	132-17471-02	PLATE, bearing cover	1		
5-13	92501-06012	SCREW, pan head	2		
5-14	183-17421-00	AXLE, drive	1		
5-15	307-17221-00	GEAR, 2nd wheel (29T)	1		
5-16	307-17231-00	GEAR, 3rd wheel (26T)	1		
5-17	307-17241-00	GEAR, 4th wheel (23T)	1		
5-18	132-17414-00	CLIP, main axle	3		
5-19	132-17216-00	WASHER, gear hold	3		
5-20	183-17251-00	GEAR, 5th wheel (21T)	1		
5-21	307-17211-00	GEAR, 1st wheel (35T)	1		
5-22	131-15653-00	WASHER, plain (15.3-22-1.0)	1		

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Fig. 5 TRANSMISSION

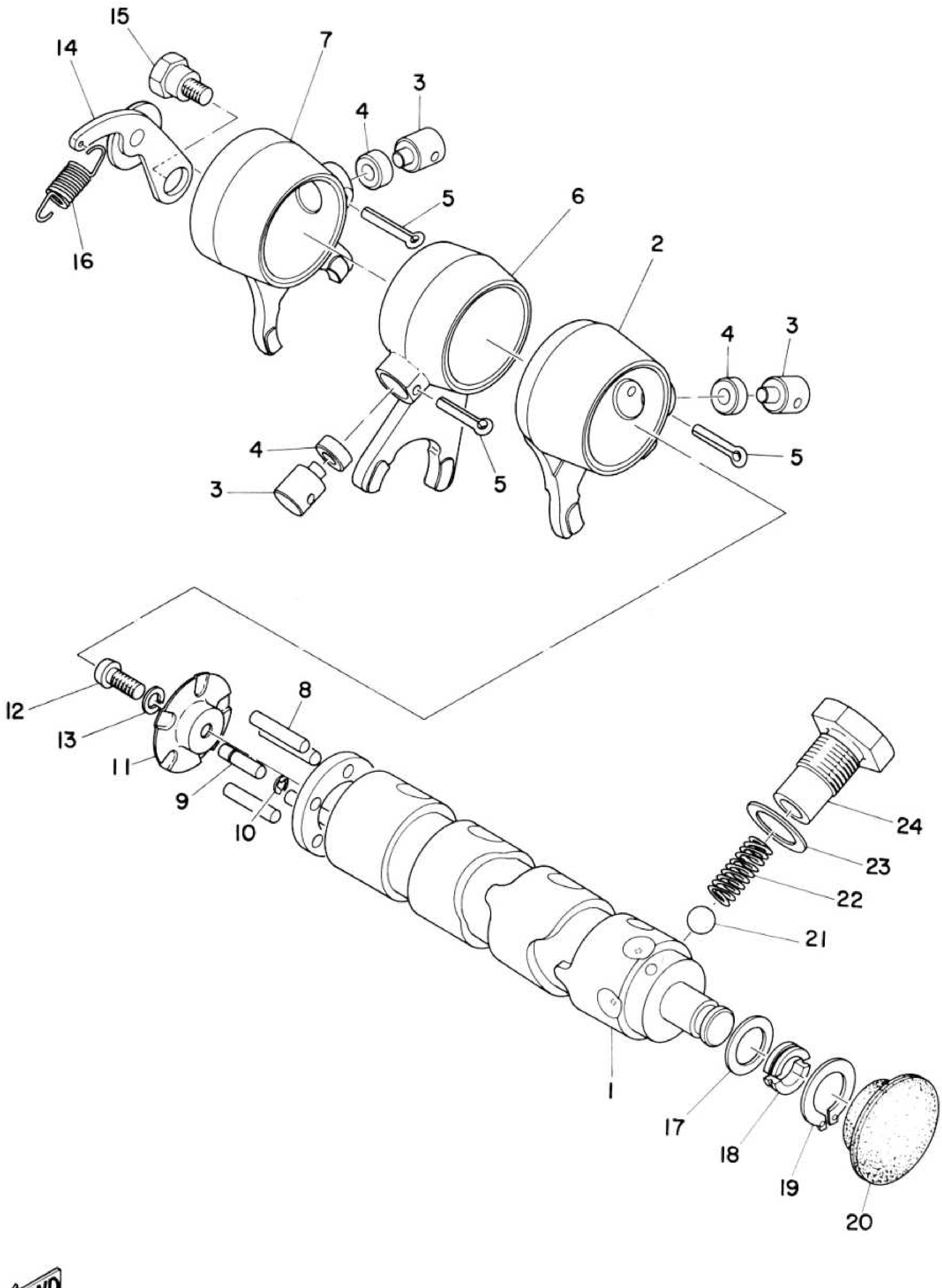


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Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5-23	131-15643-00	WASHER, wave	1		
5-24	183-15651-00	GEAR, kick idle (28T)	1		
5-25	164-17417-00	SHIM, drive axle (15.2-20-1.2)	1		
5-26	93410-15005	CIRCLIP (S-15)	1		
5-27	248-17429-00	SPACER (20-30-3)	1		
5-28	93306-30401	BEARING (6304)	1		
5-29	93102-28021	OIL SEAL (SD-28-44-7)	1		
5-30	102-17462-00	COLLAR, distance (20-28-15.1)	1		
5-31	174-17461-30	SPROCKET, drive (13T)	1		
	174-17461-40	SPROCKET, drive (14T)	1		STD
	174-17461-50	SPROCKET, drive (15T)	1		
	174-17461-60	SPROCKET, drive (16T)	1		
5-32	102-17463-00	NUT, sprocket	1		
5-33	102-17464-00	WASHER, sprocket	1		

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Fig. 6 SHIFTER A



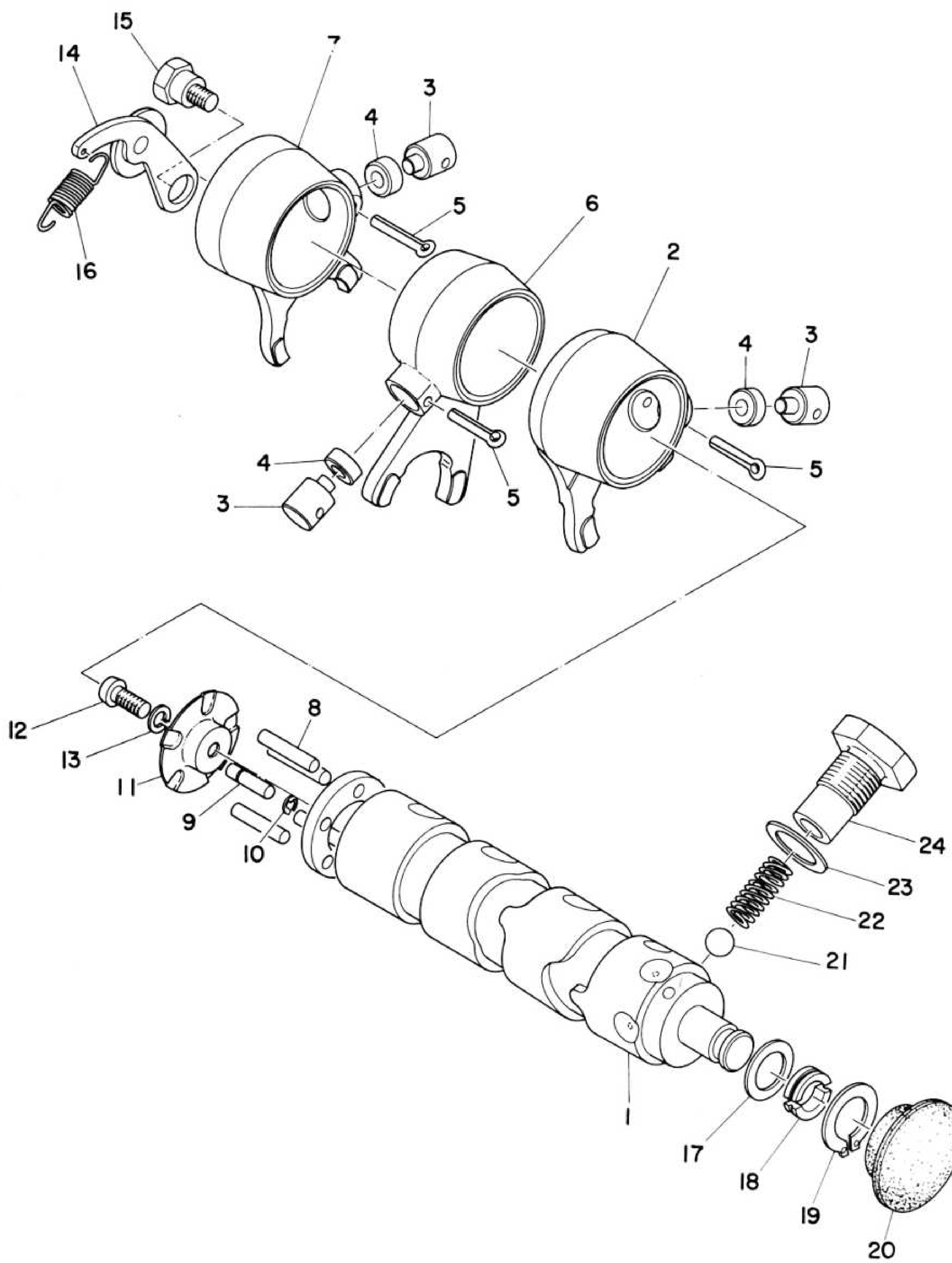
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SHIFTER A

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 0-1	183-18500-01	SHIFTER ASS'Y	1		
6- 1	183-18541-01	. CAM, shift	1		
6- 2	183-18511-00	. FORK, shift 1	1		
6- 3	164-18552-00	. PIN, cam follower	3		
6- 4	164-18551-00	. ROLLER, cam follower	3		
6- 5	91401-25020	. PIN, cotter	3		
6- 6	185-18512-00	. FORK, shift 2	1		
6- 7	183-18513-00	. FORK, shift 3	1		
6- 8	93604-22050	. PIN, dowel (4-21.8)	4		
6- 9	174-18544-00	. PIN, locating	1		
6-10	93430-03014	. CIRCLIP (E-2.5)	1		
6-11	164-18561-00	. PLATE, side	1		
6-12	98501-05012	. SCREW, pan head	1		
6-13	92901-05100	. WASHER, spring	1		
6-14	132-18140-00	STOPPER LEVER ASS'Y	1		
6-15	132-18177-00	BOLT, stopper	1		
6-16	132-18143-00	SPRING, stopper	1		
6-17	164-18572-00	WASHER, plain (12.1-18-1.0)	1		
6-18	164-18571-00	HOLDER, shift cam	2		
6-19	93440-15012	CIRCLIP	1		
6-20	132-18533-01	PLUG, blind	1		
6-21	93505-16006	BALL (5/16 inch)	1		

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Fig. 6 SHIFTER A



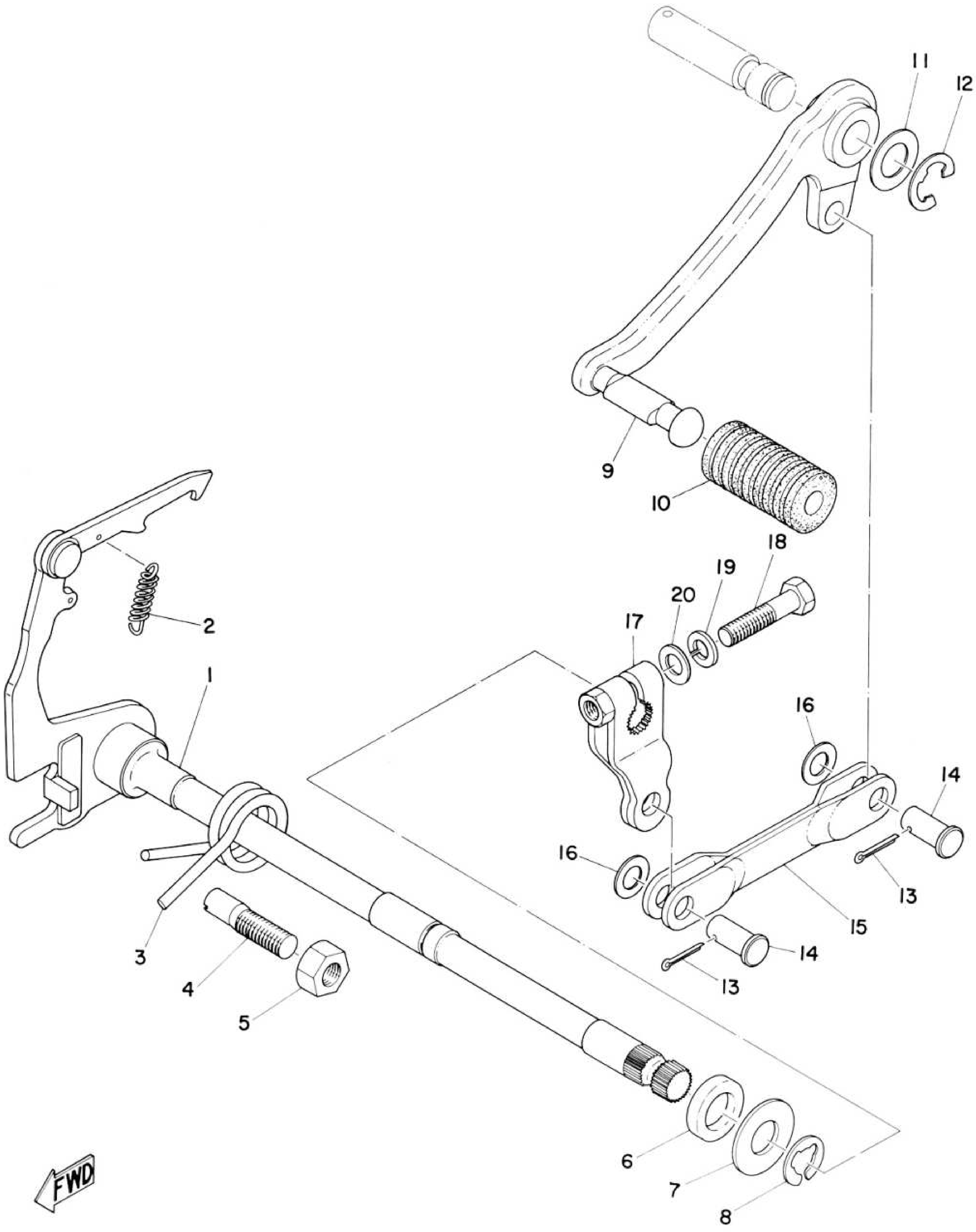
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SHIFTER A

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
6-22	174-18558-00	SPRING, neutral	1		
6-23	137-15353-00	GASKET (14.5-21-1.5)	1		
6-24	174-18578-00	SCREW, spring	1		

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Fig. 7 SHIFTER B



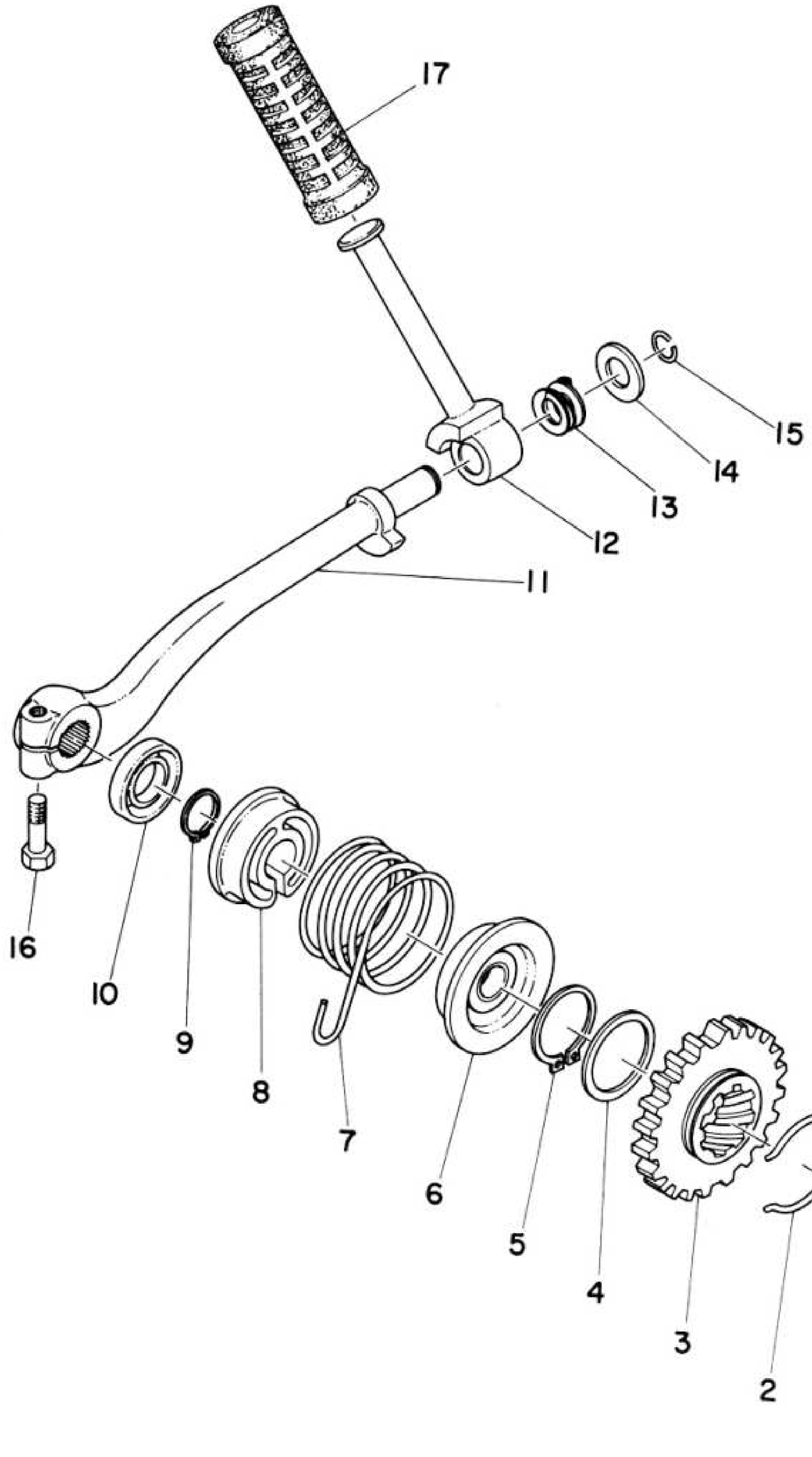
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SHIFTER B

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	307-18101-00	CHANGE SHAFT ASS'Y	1		
7- 2	132-18123-00	. SPRING, shift arm	1		
7- 3	132-18124-00	SPRING, shaft return	1		
7- 4	132-18133-00	SCREW, adjusting	1		
7- 5	98800-08100	NUT	1		
7- 6	93101-12004	OIL SEAL (S-12-22-5)	1		
7- 7	132-18137-00	WASHER, change shaft (12.1-26-1.6)	1		
7- 8	93430-10016	CIRCLIP (E-10)	1		
7- 9	307-18111-00-93	PEDAL, change	1		
7-10	132-18113-01	COVER, change pedal	1		
7-11	183-22142-10	WASHER (12.5-22-1.6)	1		
7-12	93430-10016	CIRCLIP (E-10)	1		
7-13	91401-16012	PIN, cotter	2		
7-14	307-18118-00	PIN, joint	2		
7-15	307-18115-00-93	ROD, change	1		
7-16	141-18139-00	WASHER (8.2-14-1.0)	2		
7-17	307-18112-00-93	ARM, change	1		
7-18	91201-06030	BOLT	1		
7-19	92901-06100	WASHER, spring	1		
7-20	92901-06200	WASHER, plain	1		

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Fig. 8 STARTER



FWD

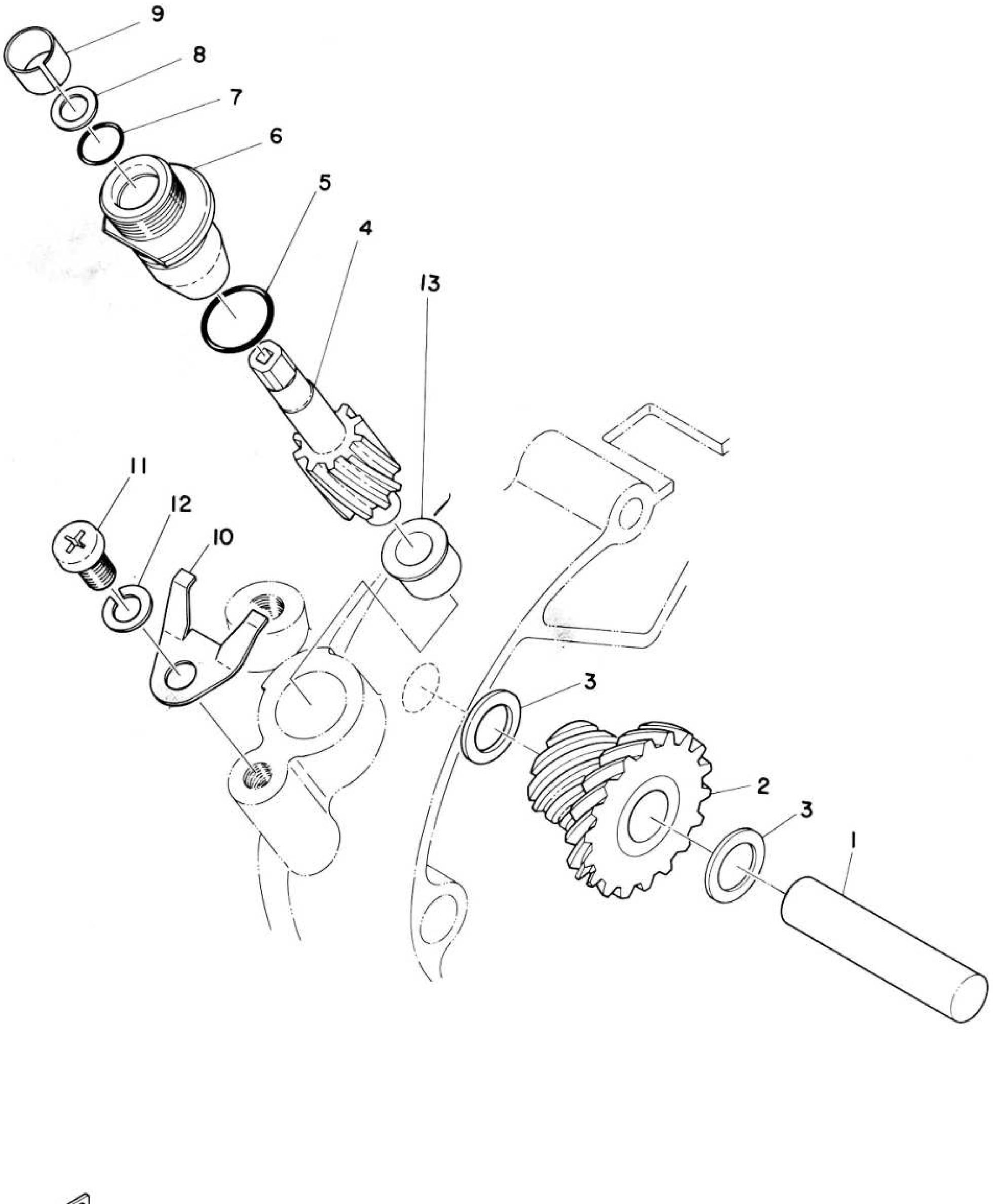
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STARTER

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
8- 1	180-15660-00	KICK AXLE ASS'Y	1		
8- 2	180-15687-00	CLIP, kick gear	1		
8- 3	180-15641-00	GEAR, kick (28T)	1		
8- 4	117-15644-00	SHIM (25.1-32-1.0)	1		
8- 5	93410-25017	CIRCLIP (S-25)	1		
8- 6	132-15664-00	GUIDE, kick spring	1		
8- 7	132-15665-00	SPRING, kick	1		
8- 8	132-15676-00	COVER, kick spring	1		
8- 9	93410-15005	CIRCLIP (S-15)	1		
8-10	93109-15001	OIL SEAL (SDO-15-26-6)	1		
8- 0-1	307-15610-00-93	KICK CRANK ASS'Y	1		
8-11	307-15611-00	. CRANK, kick	1		Not for sale
8-12	122-15612-01	. LEVER, kick	1		
8-13	214-15625-00	. SPRING, kick crank	1		
8-14	132-15616-00	. WASHER, kick lever	1		
8-15	132-15617-00	. CLIP, kick lever	1		
8-16	91101-06020	BOLT	1		
8-17	156-15618-01	COVER, kick lever	1		

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Fig. 9 TACHOMETER GEAR



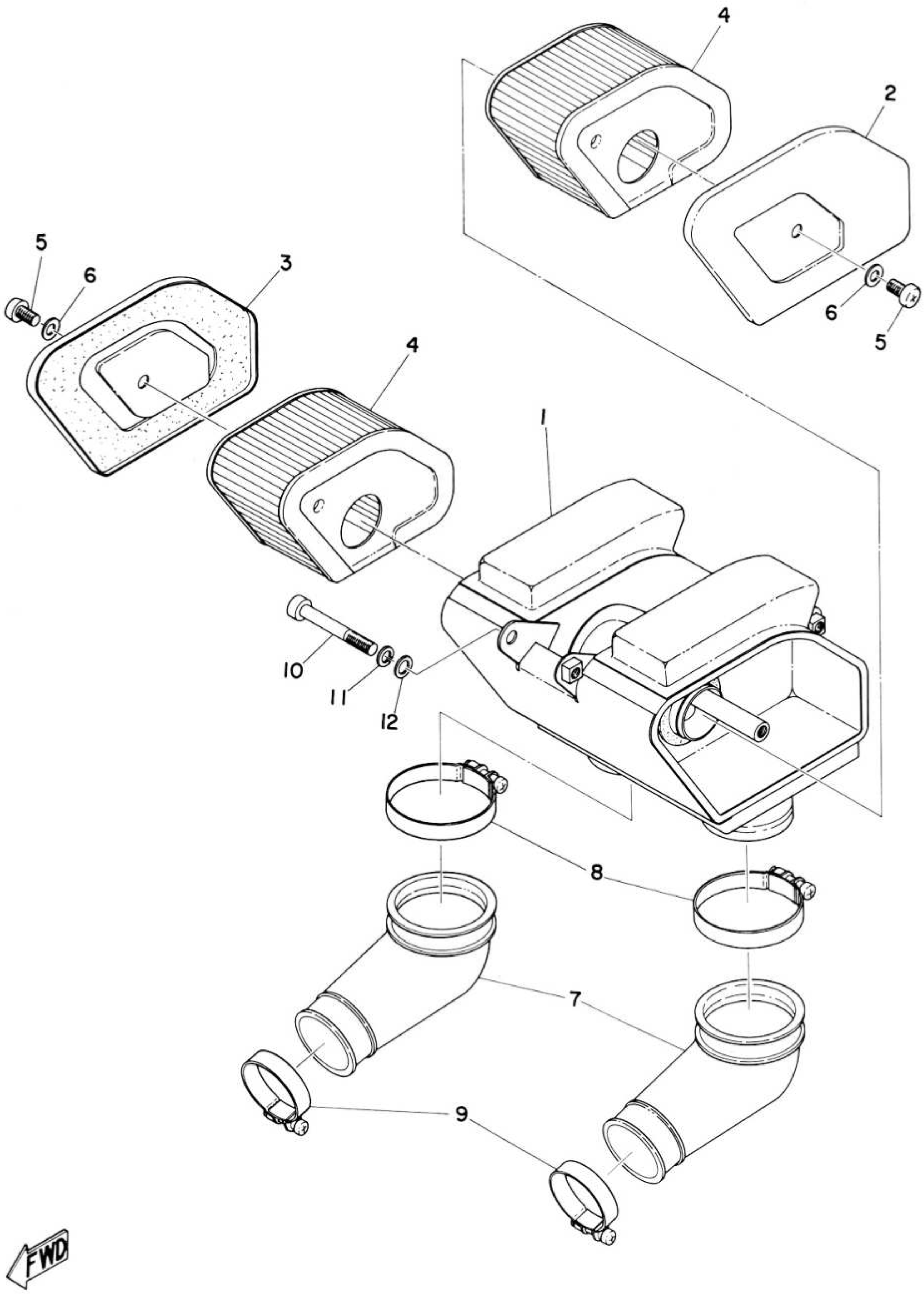
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TACHOMETER GEAR

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	237-17861-00	AXLE, drive gear	1		
9- 2	248-17831-01	GEAR, drive	1		
9- 3	248-17837-00	SHIM (10.2-16-1.0)	2		
9- 4	248-17841-00	GEAR, driven	1		
9- 5	93210-13016	O-RING (1.8-13)	1		
9- 6	214-17811-01	HOUSING	1		
9- 7	93210-07100	O-RING (2.2-7.2)	1		
9- 8	214-17847-00	SHIM (7.5-10.8-0.4)	1		
9- 9	214-17815-00	BUSHING	1		
9-10	214-17812-00	STOPPER	1		
9-11	92501-06010	SCREW, pan head	1		
9-12	92901-06100	WASHER, spring	1		
9-13	214-17843-00	BUSHING	1		

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Fig. 10 INTAKE



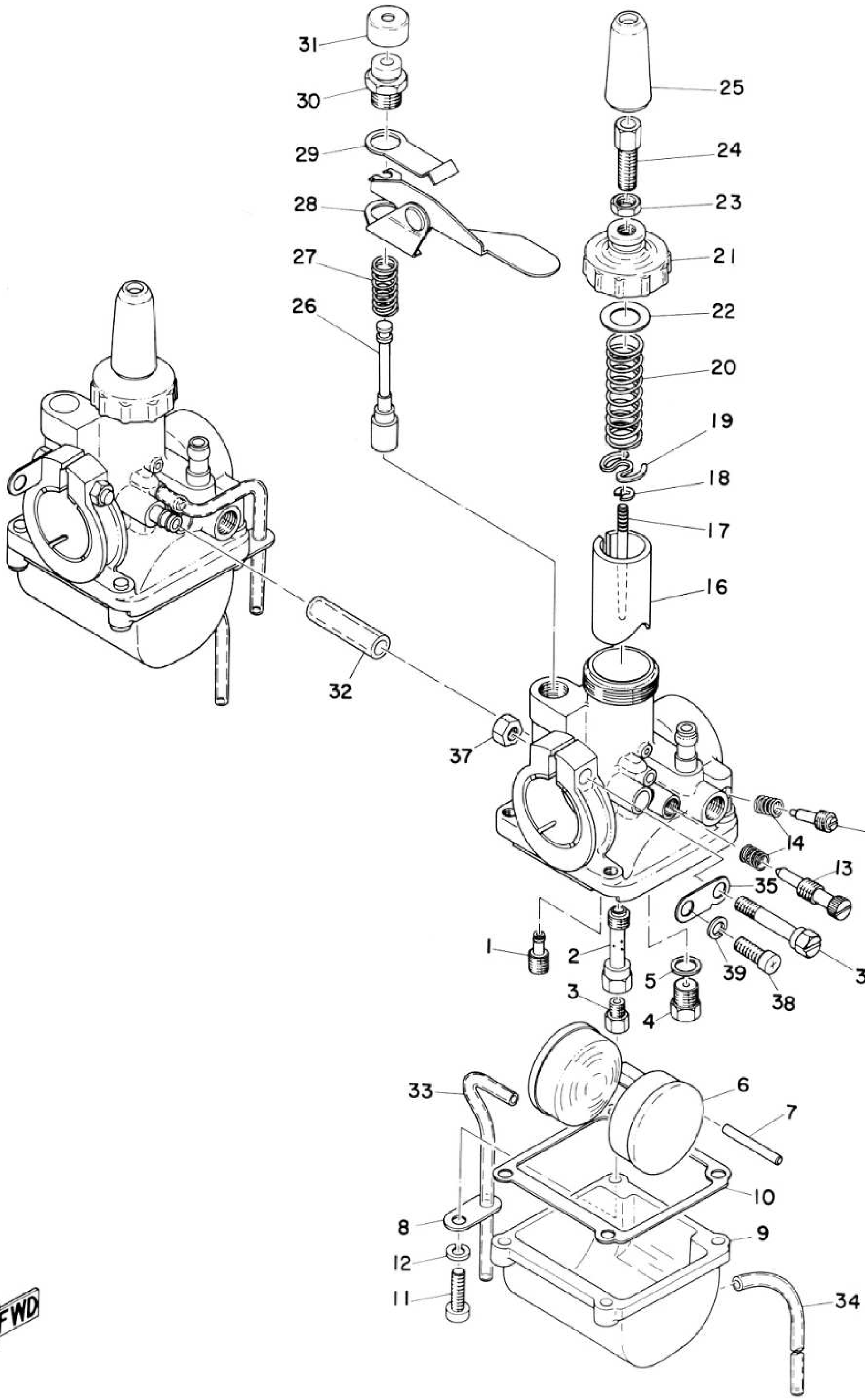
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INTAKE

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
10- 1	307-14411-00-33	CASE, air cleaner	1		
10- 2	307-14412-00-33	CAP, cleaner left	1		
10- 3	307-14422-00-33	CAP, cleaner right	1		
10- 4	307-14451-00	ELEMENT, air cleaner	2		
10- 5	92501-06010	SCREW, pan head	2		
10- 6	92901-06200	WASHER, plain	2		
10- 7	307-14453-00	JOINT, air cleaner	2		
10- 8	170-14455-00	BAND	2		
10- 9	217-14456-00	BAND	2		
10-10	92501-06045	SCREW, pan head	2		
10-11	92901-06100	WASHER, spring	2		
10-12	92901-06200	WASHER, plain	2		

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Fig. 11 CARBURETOR



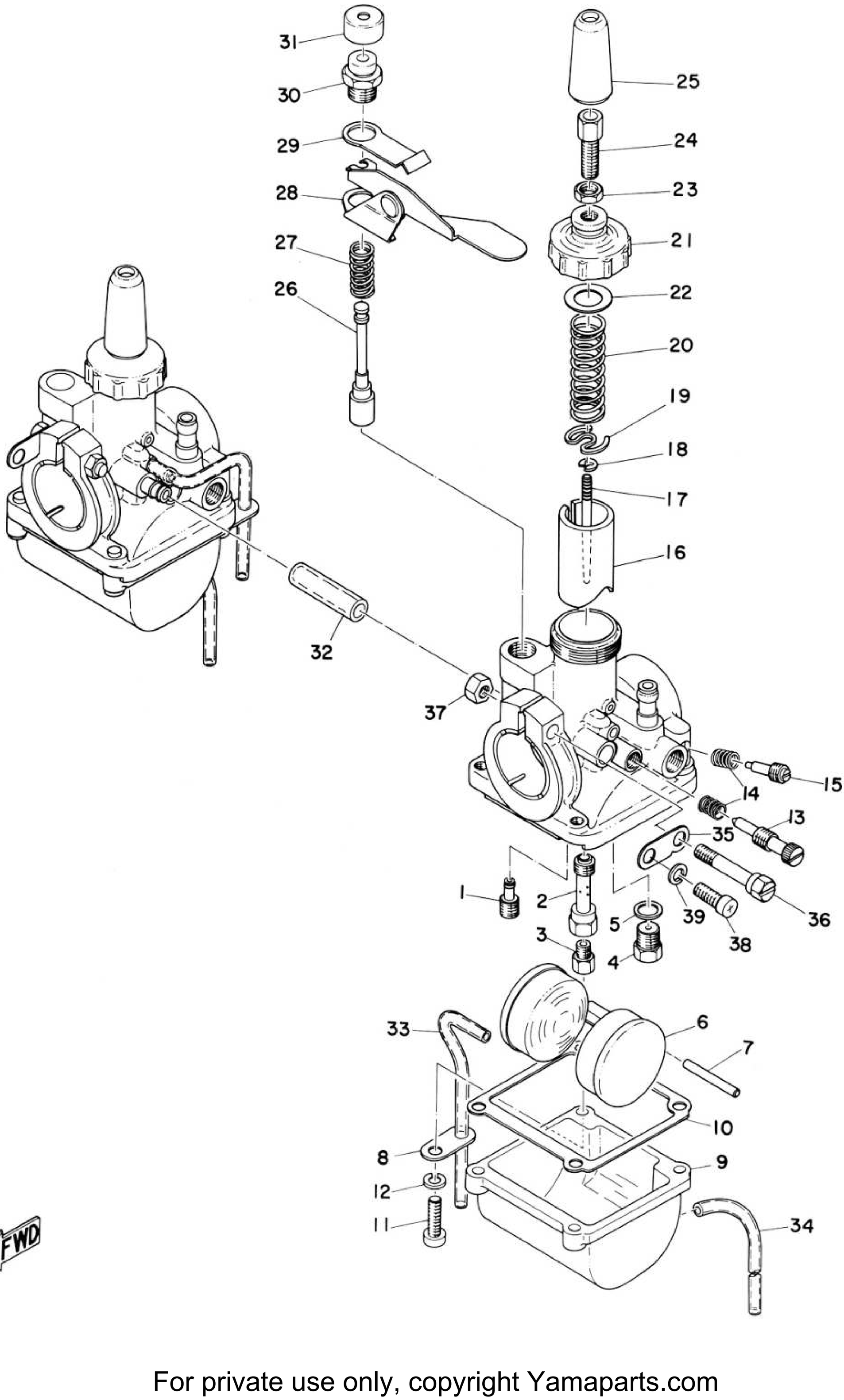
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CARBURETOR

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
11- 0-1	307-14101-00	CARBURETOR ASS'Y, left	1		
11- 0-2	307-14102-00	CARBURETOR ASS'Y, right	1		
11- 1	193-14142-20	. JET, pilot (#20)	2		
11- 2	164-14141-30	. NOZZLE, main	2		
11- 3	137-14143-13	. JET, main (#65)	2		
	137-14143-14	. JET, main (#70)	2		STD
	137-14143-15	. JET, main (#75)	2		
	137-14143-16	. JET, main (#80)	2		
11- 4	127-14190-15	. VALVE SEAT ASS'Y (#1.5)	2		
11- 5	127-14195-00	. WASHER, valve seat	2		
11- 6	164-14185-00	. FLOAT	2		
11- 7	137-14186-00	. PIN, float	2		
11- 8	132-14146-00	. PLATE	2		
11- 9	174-14181-01	. BODY, float chamber	2		
11-10	164-14184-00	. GASKET, float chamber	2		
11-11	98501-04012	. SCREW, pan head	8		
11-12	92901-04100	. WASHER, spring	8		
11-13	174-14122-00	. SCREW, throttle	2		
11-14	174-14134-00	. SPRING, air adjusting	4		
11-15	174-14123-00	. SCREW, air adjusting	2		
11-16	183-14112-20	. VALVE, throttle left (C.A 2.0)	1		
	183-14113-20	. VALVE, throttle right (C.A 2.0)	1		
11-17	134-14116-12	. NEEDLE (3D12-3)	2		
11-18	164-14137-00	. CLIP	2		
11-19	174-14136-00	. SEAT, spring	2		

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Fig. 11 CARBURETOR



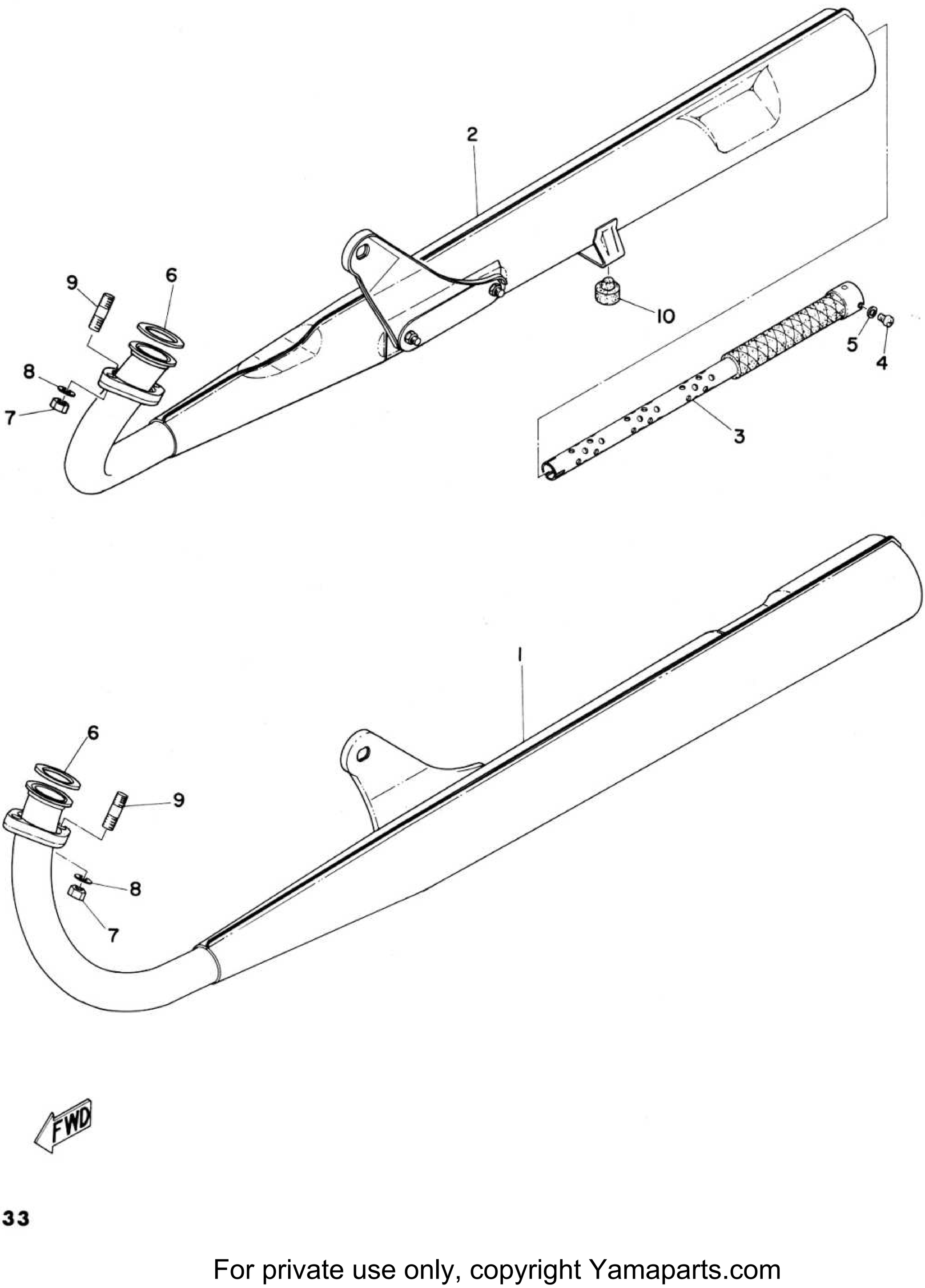
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CARBURETOR

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
11-20	174-14131-00	. SPRING, throttle valve	2		
11-21	174-14158-01	. TOP, mixing chamber	2		
11-22	183-14126-00	. PACKING	2		
11-23	127-14161-00	. NUT, wire adjusting	2		
11-24	127-14124-23	. SCREW, wire adjusting	2		
11-25	174-14169-01	. CAP	2		
11-26	174-14171-00	. PLUNGER, starter	1		
11-27	256-14135-00	. SPRING, plunger	1		
11-28	307-14175-00	. LEVER, starter	1		
11-29	174-14178-00	. PLATE, starter lever	1		
11-30	132-14174-00	. CAP, plunger	1		
11-31	132-14173-00	. COVER, plunger	1		
11-32	307-14149-00	. PIPE, joint (5-29.5)	1		
11-33	183-14196-00	. PIPE, over flow (3-160)	2		
11-34	183-14197-01	. PIPE, air vent (3-220)	2		
11-35	307-14247-00	. PLATE	2		
11-36	127-14125-01	. SCREW, body fitting	2		
11-37	98801-05100	. NUT	2		
11-38	92501-05012	SCREW, pan head	2		
11-39	92901-05100	WASHER, spring	2		

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Fig. 12 EXHAUST



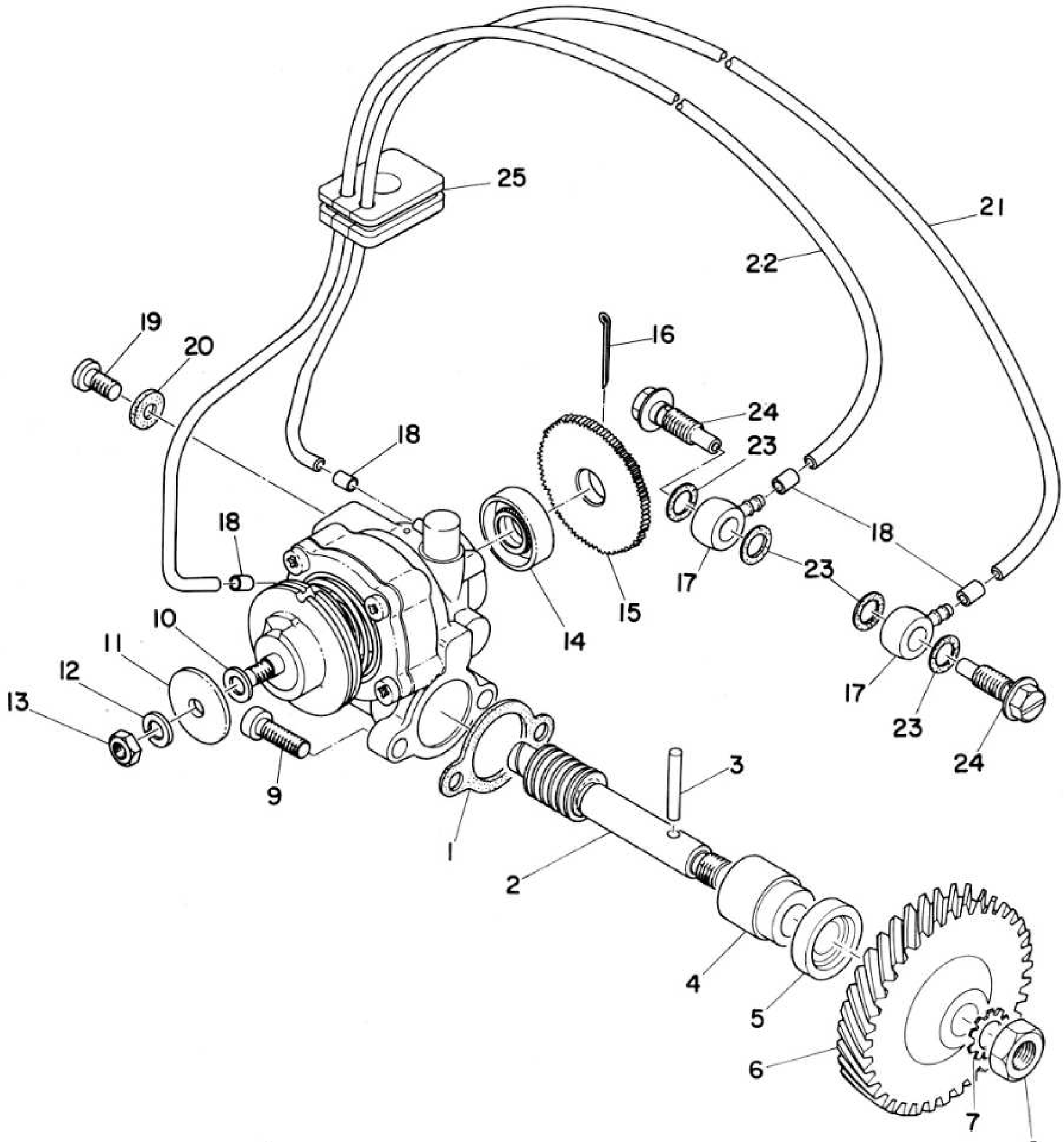
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EXHAUST

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	307-14610-60	EXHAUST PIPE ASS'Y, left	1		
12- 2	307-14620-60	EXHAUST PIPE ASS'Y, right	1		
12- 3	307-14753-60	. SILENSER	2		
12- 4	98501-05008	. SCREW, pan head	2		
12- 5	92901-05100	. WASHER, spring	2		
12- 6	132-14613-00	GASKET, exhaust pipe	2		
12- 7	98803-08100	NUT	4		
12- 8	92901-08100	WASHER, spring	4		
12- 9	246-14651-00	STUD	4		
12-10	102-27114-00	STOPPER, main stand	1		

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Fig. 13 OIL PUMP



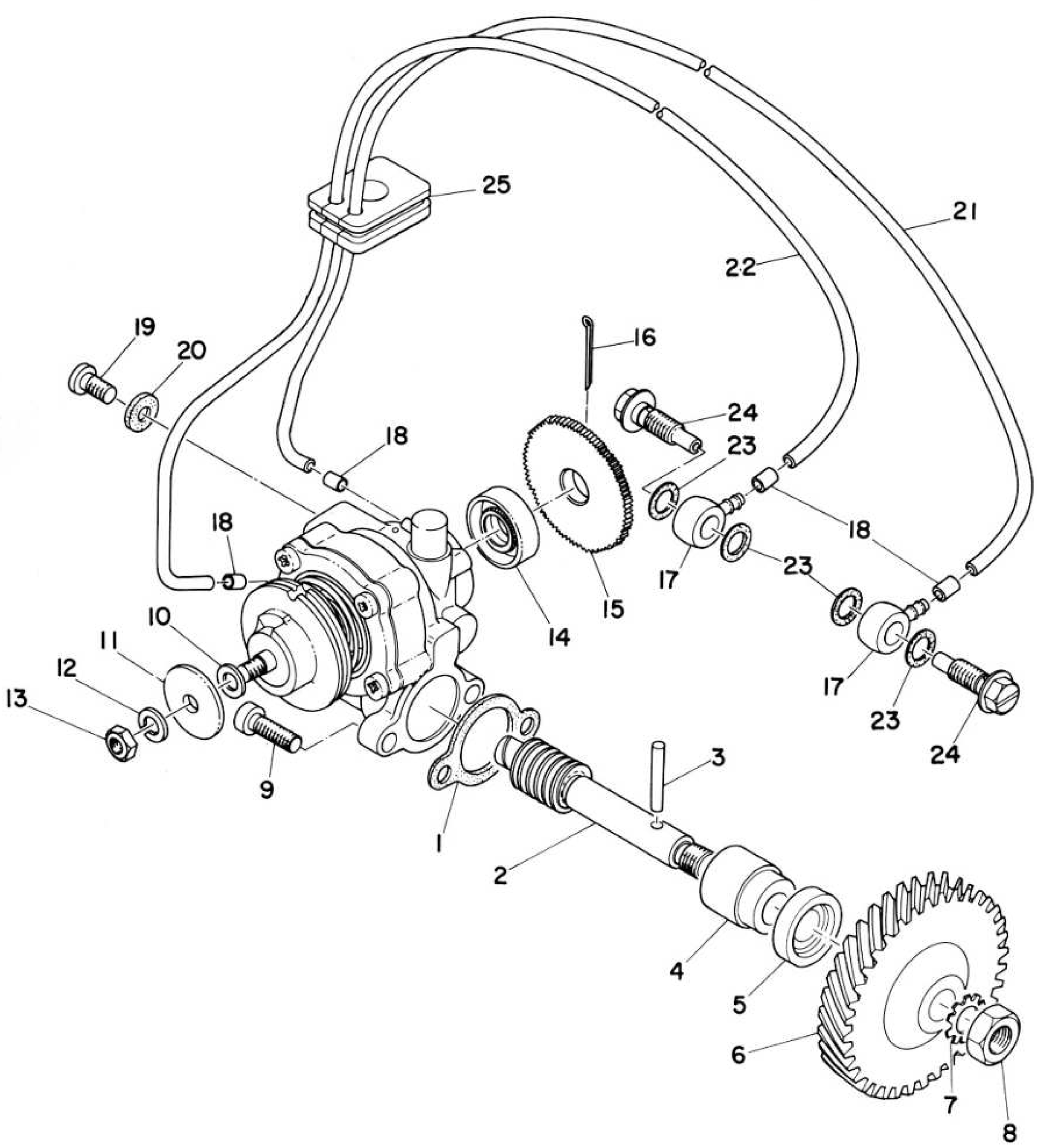
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OIL PUMP

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 1	126-13116-00	GASKET, pump case	1		
13- 2	174-13175-00	SHAFT, worm	1		
13- 3	93603-22028	PIN, dowel (3-21.8)	1		
13- 4	137-13176-00	METAL, worm shaft outer	1		
13- 5	93101-10002	OIL SEAL (S-10-22-7)	1		
13- 6	132-13178-01	GEAR, drive (34T)	1		
13- 7	92901-08400	WASHER, tooth	1		
13- 8	98801-08300	NUT	1		
13- 9	98501-05015	SCREW, pan head	2		
13- 0-1	307-13101-00	OIL PUMP ASS'Y	1		
13-10	137-13147-00	. SHIM (5.8-10-0.1)	U.R		
13-11	137-13138-01	. PLATE, adjusting	1		
13-12	92901-05100	. WASHER, spring	1		
13-13	98801-05200	. NUT	1		
13-14	93101-10001	. OIL SEAL (S-10-21-5)	1		
13-15	137-13128-00	. PLATE, starter	1		
13-16	91401-12018	. PIN, cotter	1		
13-17	214-13162-00	. BANJO, delivery pipe	2		
13-18	214-13164-00	. CLIP, delivery pipe	4		
13-19	98901-04008	. SCREW, bind	1		
13-20	137-13187-00	. GASKET, breather (4.2-8.5-0.5)	1		
13-21	278-13161-00	. PIPE, delivery (3-420)	1		
13-22	214-13161-01	. PIPE, delivery (3-240)	1		
13-23	137-13167-00	GASKET, banjo bolt 1 (6-13-0.5)	4		

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Fig. 13 OIL PUMP



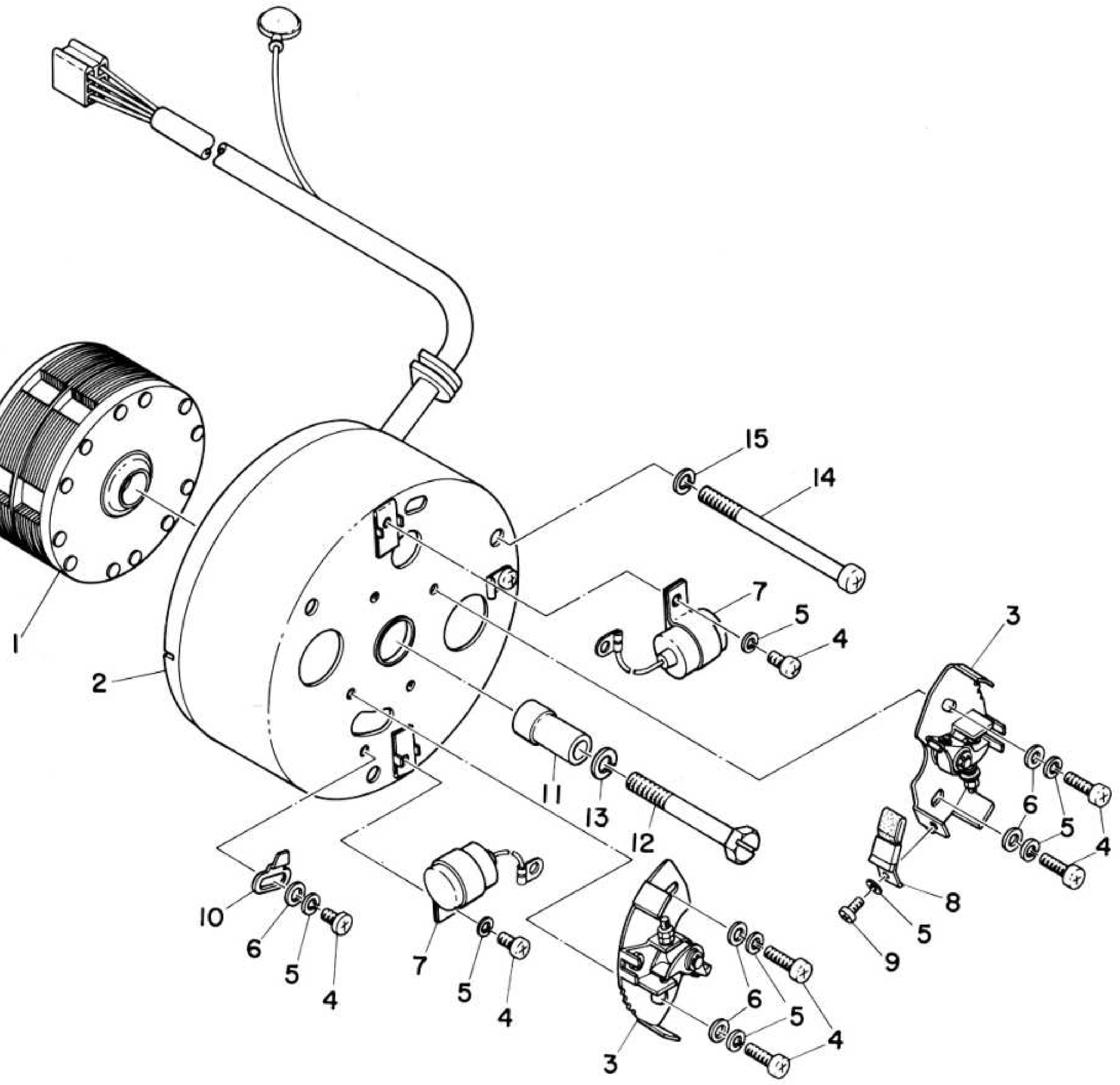
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OIL PUMP

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
13-24	132-13166-00	BOLT, banjo 2	2		
13-25	293-13174-00	HOLDER, oil pipe	1		

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Fig. 14 A.C. MAGNETO GENERATOR



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A.C. MAGNETO GENERATOR

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
14- 0-1	307-81400-10	A.C. MAGNET GENERATOR ASS'Y	1		
14- 1	307-81450-10	. ROTOR ASS'Y	1		
14- 2	307-81410-10	. STATOR ASS'Y	1		
14- 3	183-81421-10	. . CONTACT BRAKER ASS'Y	2		
14- 4	165-81145-21	. . SCREW, pan head (4-8)	7		
14- 5	92901-04100	. . WASHER, spring	8		
14- 6	92901-04200	. . WASHER, plain	5		
14- 7	183-81425-10	. . CONDENSER	2		
14- 8	183-81431-10	. . LUBRICATOR	1		
14- 9	110-81345-20	. . SCREW, pan head (4-6)	1		
14-10	183-81432-10	. . PLATE, timing	1		
14-11	183-81451-12	. CAM	1		
14-12	307-81452-00	. BOLT	1		
14-13	92901-08100	. WASHER, spring	1		
14-14	92501-06075	. SCREW, pan head	3		
14-15	92901-06100	. WASHER, spring	3		

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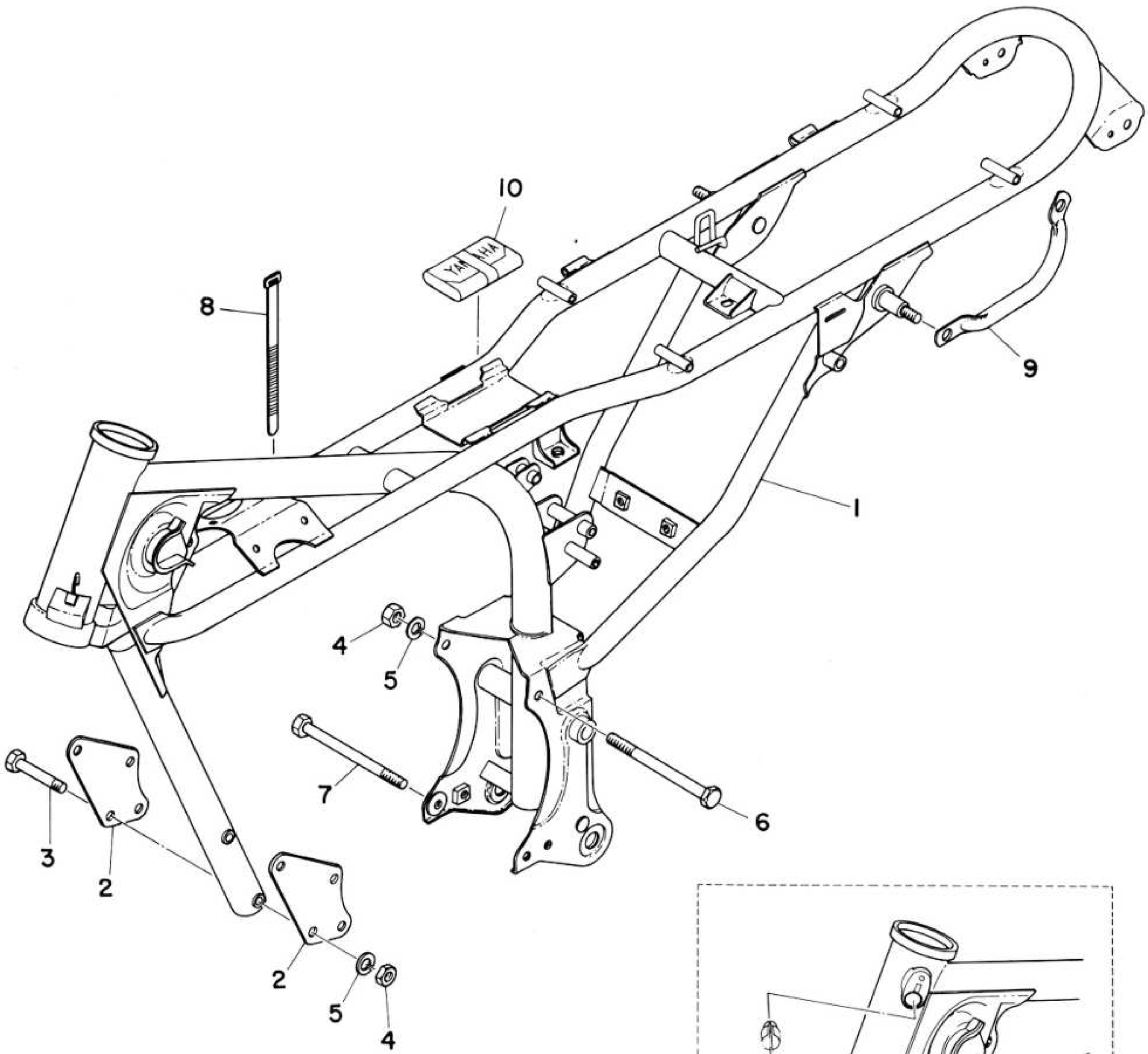
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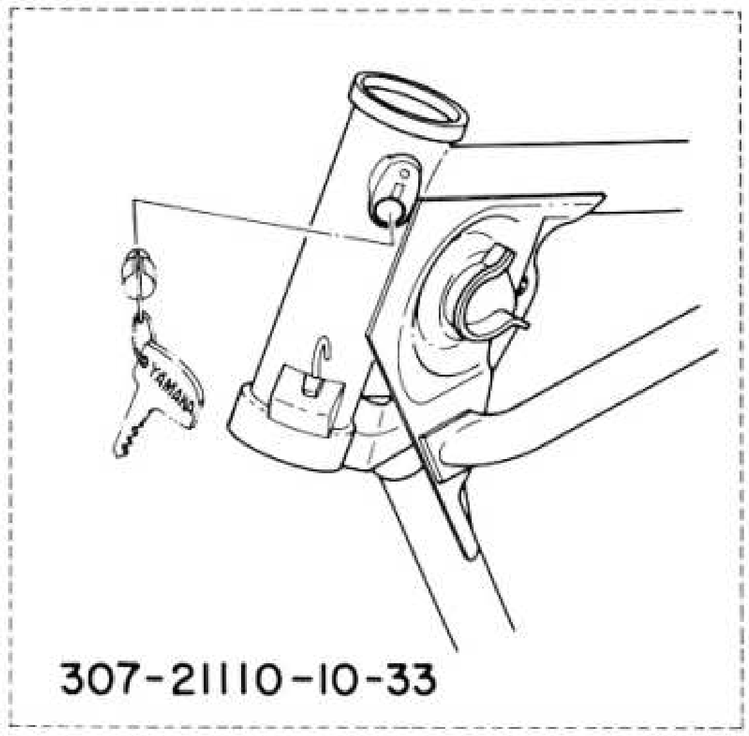
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Fig. 15 FRAME





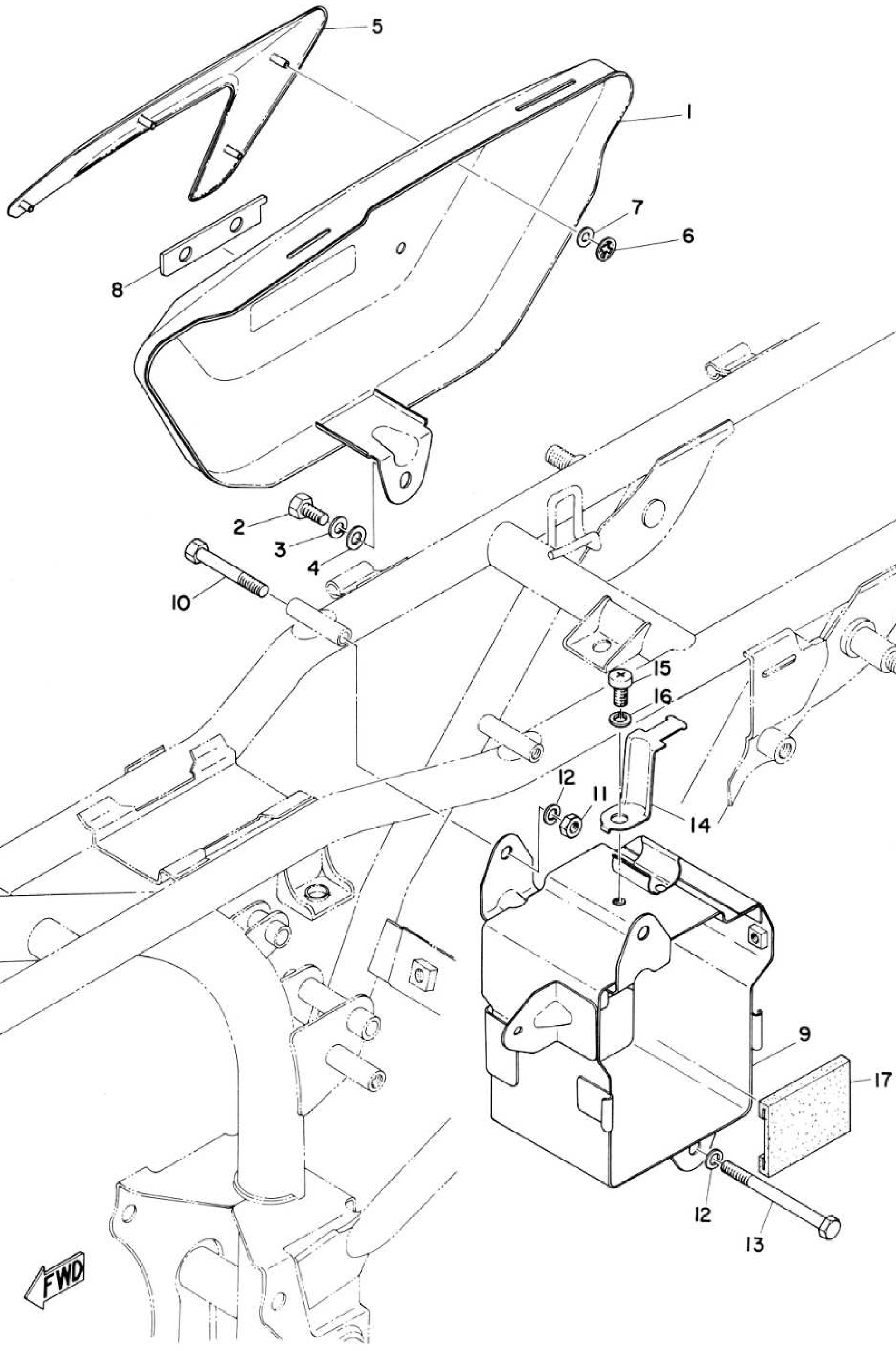
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FRAME

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
15- 1	307-21110-00-33	FRAME COMP.	1		
	307-21110-10-33	FRAME COMP.	1		Destined for W. Germany
15- 2	307-21315-00-33	STAY, engine front	2		
15- 3	97101-08050	BOLT	4		
15- 4	98801-08100	NUT	5		
15- 5	92901-08100	WASHER, spring	5		
15- 6	97101-08110	BOLT	1		
15- 7	116-21483-00	BOLT, engine mounting (8-130)	1		
15- 8	803-82591-00	BAND	1		
15- 9	307-21165-00-33	HANDLE, standing	1		
15-10	183-28100-01	TOOL ASS'Y	1		

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Fig. 16 SIDE COVER · BOX



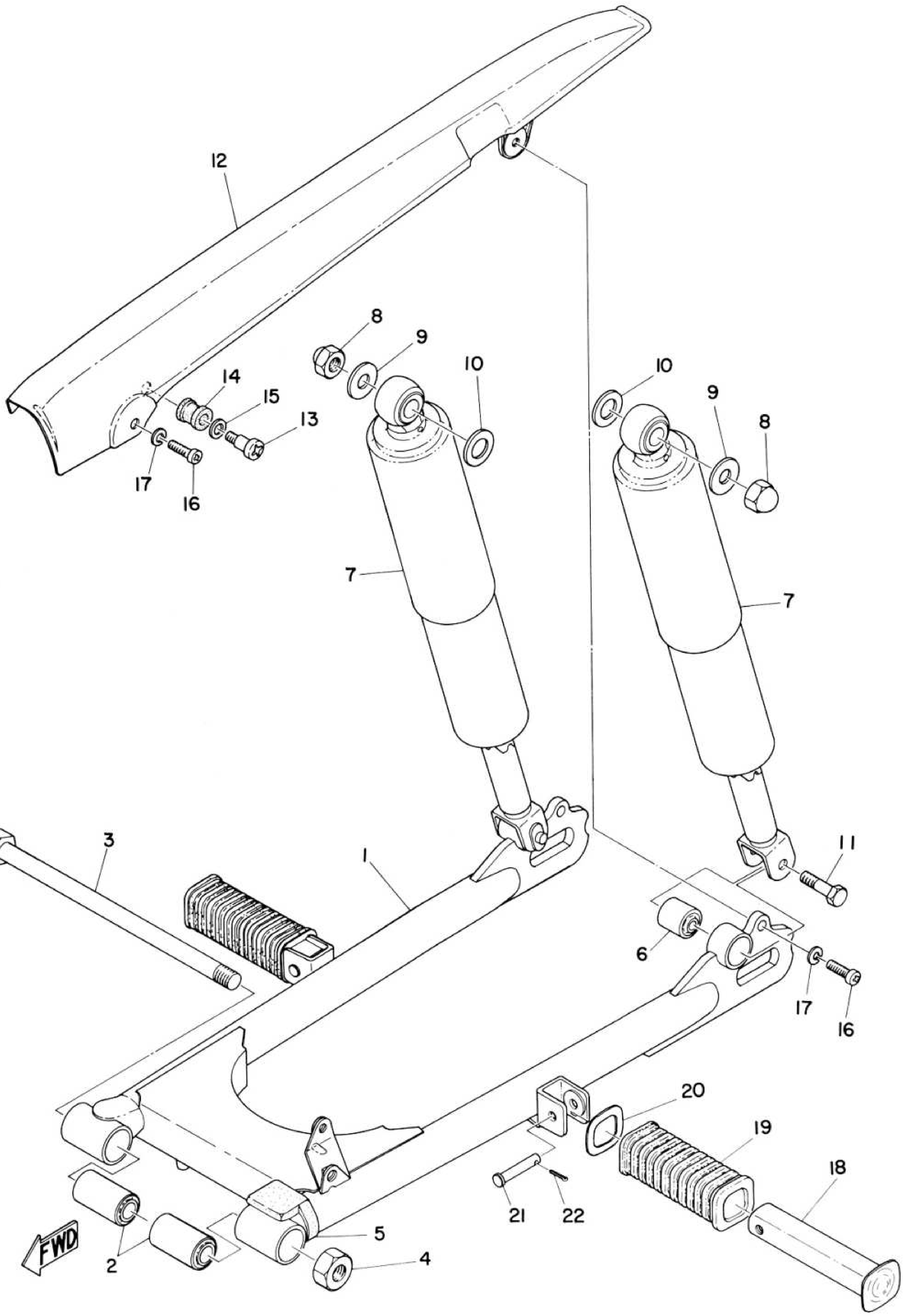
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SIDE COVER · BOX

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
16- 1	307-21711-00-63	COVER, side	1		Brilliant Red
	307-21711-00-71	COVER, side	1		Mandarin Orange
16- 2	91201-06012	BOLT	1		
16- 3	92901-06100	WASHER, spring	1		
16- 4	92901-06200	WASHER, plain	1		
16- 5	307-21782-00	MOLD, side cover	1		
16- 6	116-28317-01	NUT	4		
16- 7	174-28316-00	DAMPER, emblem	4		
16- 8	307-21786-00-63	EMBLEM 125	1		Brilliant Red
	307-21786-00-71	EMBLEM 125	1		Mandarin Orange
16- 9	307-21170-00-33	BOX COMP.	1		
16-10	91201-06045	BOLT	2		
16-11	98801-06100	NUT	2		
16-12	92901-06100	WASHER, spring	3		
16-13	91201-06070	BOLT	1		
16-14	307-21175-00	BRACKET, flasher relay	1		
16-15	92501-06012	SCREW, pan head	1		
16-16	92901-06100	WASHER, spring	1		
16-17	307-82121-00	PAD, battery	1		

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Fig. 17 REAR ARM · REAR CUSHION · CHAIN CASE



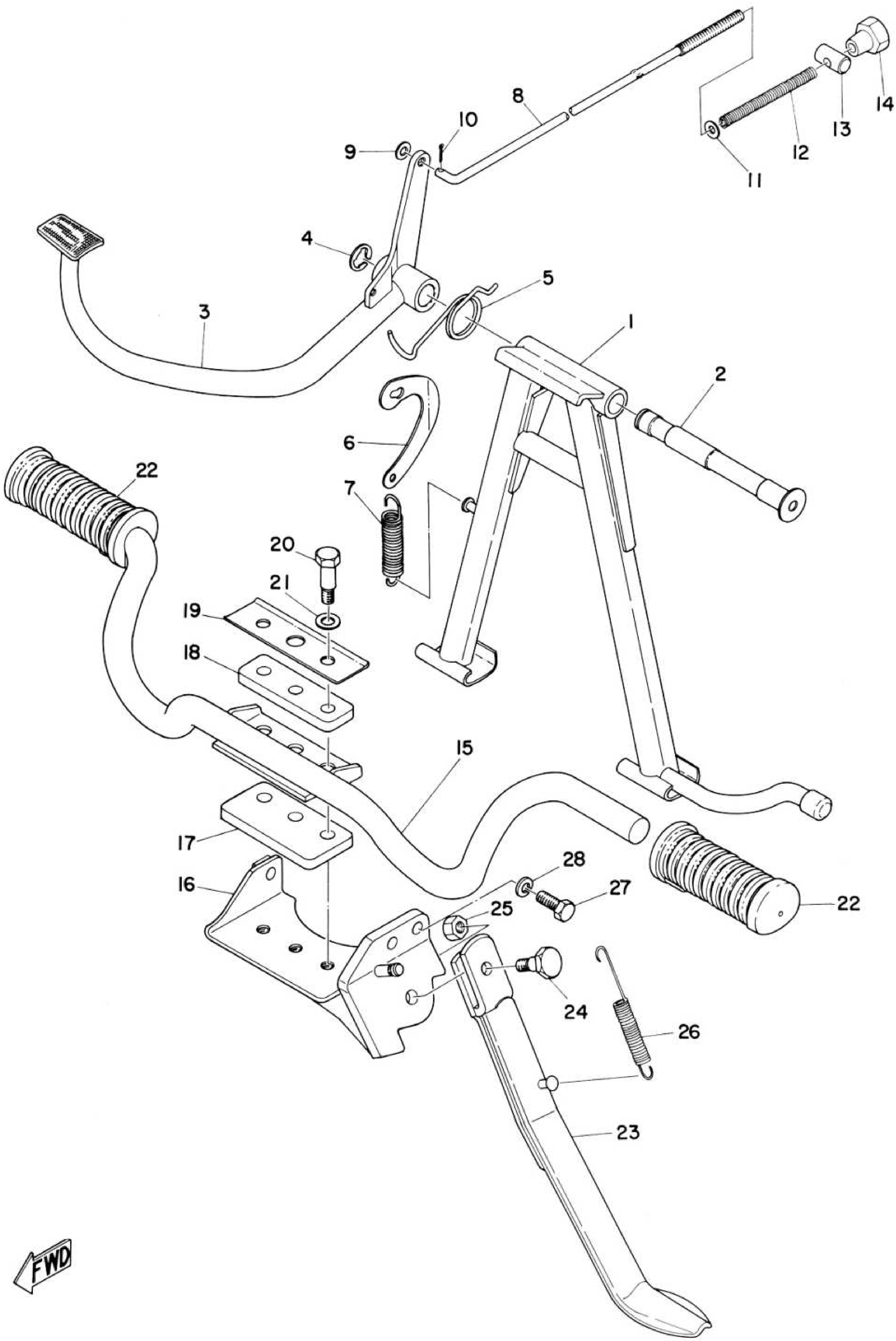
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REAR ARM · REAR CUSHION · CHAIN CASE

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
17- 1	307-22110-00-33	REAR ARM COMP.	1		
17- 2	307-22123-00	BUSHING, rear arm	2		
17- 3	234-22141-00	SHAFT, pivot	1		
17- 4	183-25182-00	NUT	1		
17- 5	173-22151-00	SEAL, guard	1		
17- 6	164-22216-00	BUSHING, rear cushion	2		
17- 7	307-22210-00-63	REAR CUSHION ASS'Y	2		Brilliant Red
	307-22210-00-71	REAR CUSHION ASS'Y	2		Mandarin Orange
17- 8	92803-10700	NUT, crown	2		
17- 9	102-22243-00	WASHER, rear cushion	2		
17-10	135-22243-00	WASHER, rear chshion (14.8-27-2)	2		
17-11	164-22241-00	BOLT (8-29)	2		
17-12	307-22311-00-93	CHAIN CASE, half	1		
17-13	183-22331-01	SCREW, chain case fitting	1		
17-14	183-22332-01	DAMPER, chain case	1		
17-15	183-22316-01	WASHER, chain case	1		
17-16	92501-06012	SCREW, pan head	2		
17-17	92901-06100	WASHER, spring	2		
17-18	307-27431-00	FOOTREST, rear	2		
17-19	307-27433-00	COVER, rear footrest	2		
17-20	307-27437-00	WASHER, special	2		
17-21	91501-06035	PIN, clevis	2		
17-22	91401-16012	PIN, cotter	2		

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Fig. 18 STAND · FOOT REST · BRAKE PEDAL



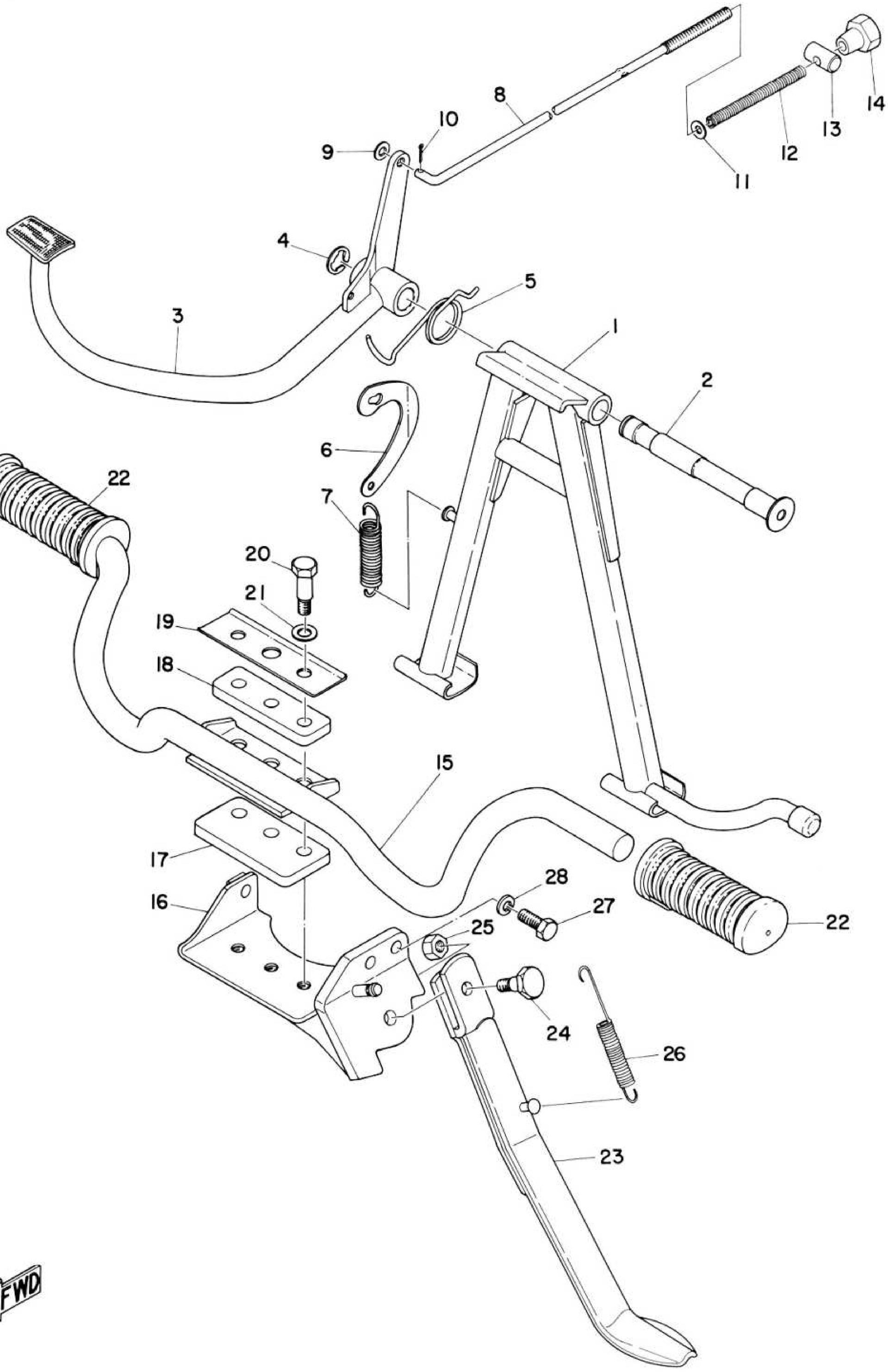
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STAND · FOOT REST · BRAKE PEDAL

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
18- 1	307-27111-00	STAND, main	1		
18- 2	122-27112-00	SHAFT, main stand	1		
18- 3	307-27211-00-93	PEDAL, brake	1		
18- 4	93430-12008	CIRCLIP (E-12)	1		
18- 5	183-27216-00	SPRING, return	1		
18- 6	307-27115-00	LINK	1		
18- 7	122-27116-00	SPRING, main stand	1		
18- 8	307-27231-00	ROD, brake	1		
18- 9	92901-06200	WASHER, plain	1		
18-10	91401-20012	PIN, cotter	1		
18-11	92901-06200	WASHER, plain	1		
18-12	180-27236-00	SPRING, rod	1		
18-13	156-27237-00	PIN, clevis	1		
18-14	206-27238-00	NUT, adjusting	1		
18-15	307-27411-00	FOOTREST	1		
18-16	307-27412-00	BRACKET, footrest	1		
18-17	132-27422-00	DAMPER, rubber 2	1		
18-18	132-27414-00	DAMPER, rubber 1	1		
18-19	132-27417-00	WASHER, special	1		
18-20	132-27416-00	BOLT, footrest	3		
18-21	92901-10200	WASHER, plain	3		
18-22	307-27413-00	COVER, footrest	2		
18-23	307-27311-00	STAND, side	1		
18-24	122-27317-01	BOLT, side stand	1		

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Fig. 18 STAND · FOOT REST · BRAKE PEDAL



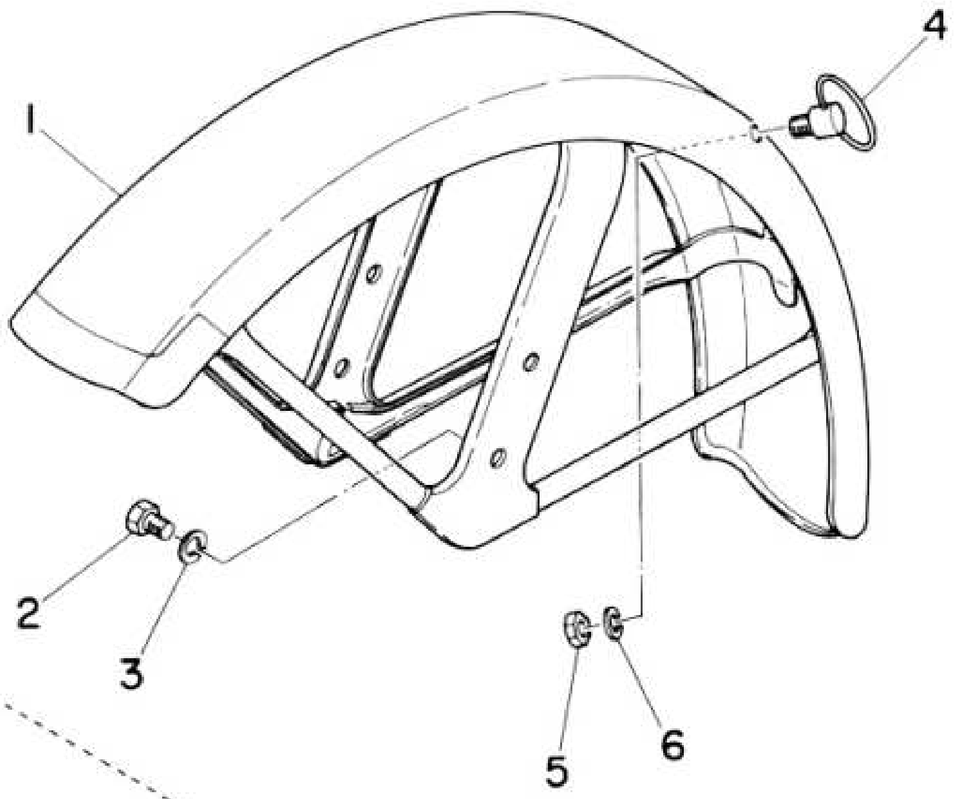
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STAND · FOOT REST · BRAKE PEDAL

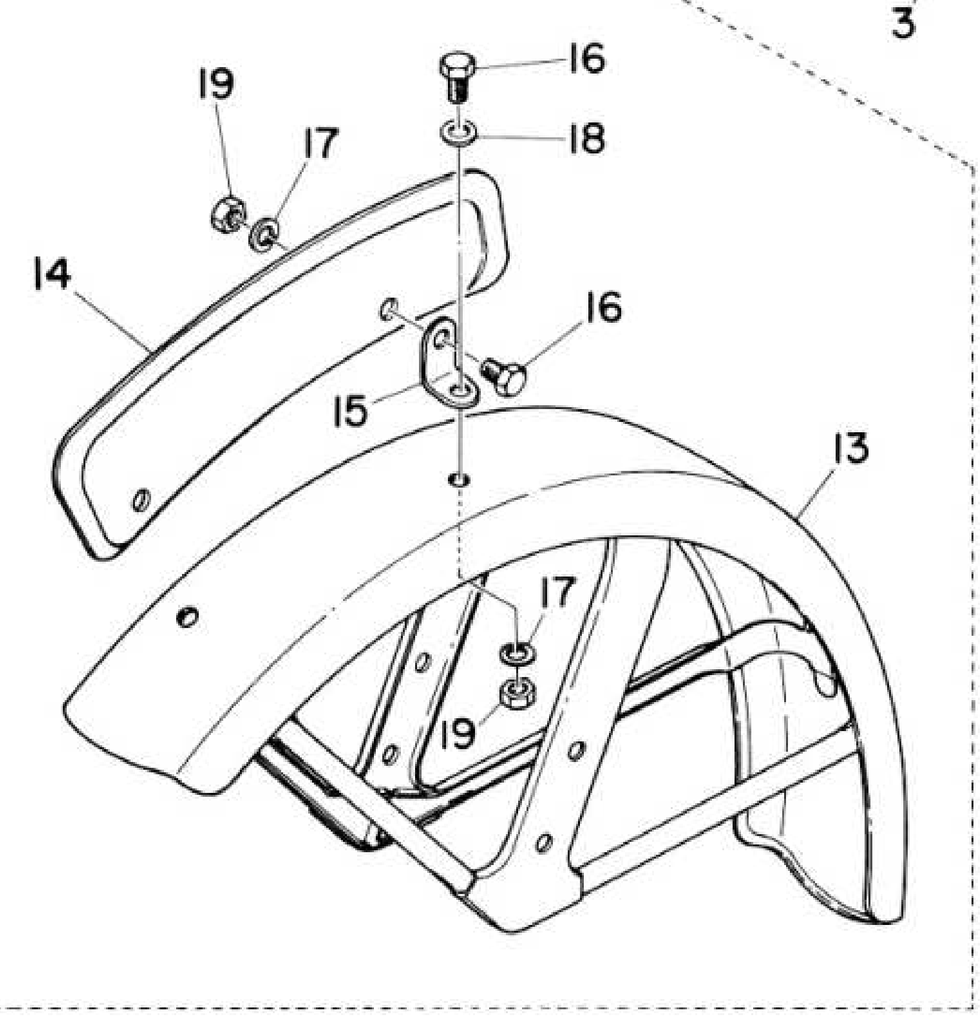
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
18-25	98801-08300	NUT	1		
18-26	150-27316-00	SPRING	1		
18-27	97201-08020	BOLT	1		
18-28	92901-08100	WASHER, spring	1		

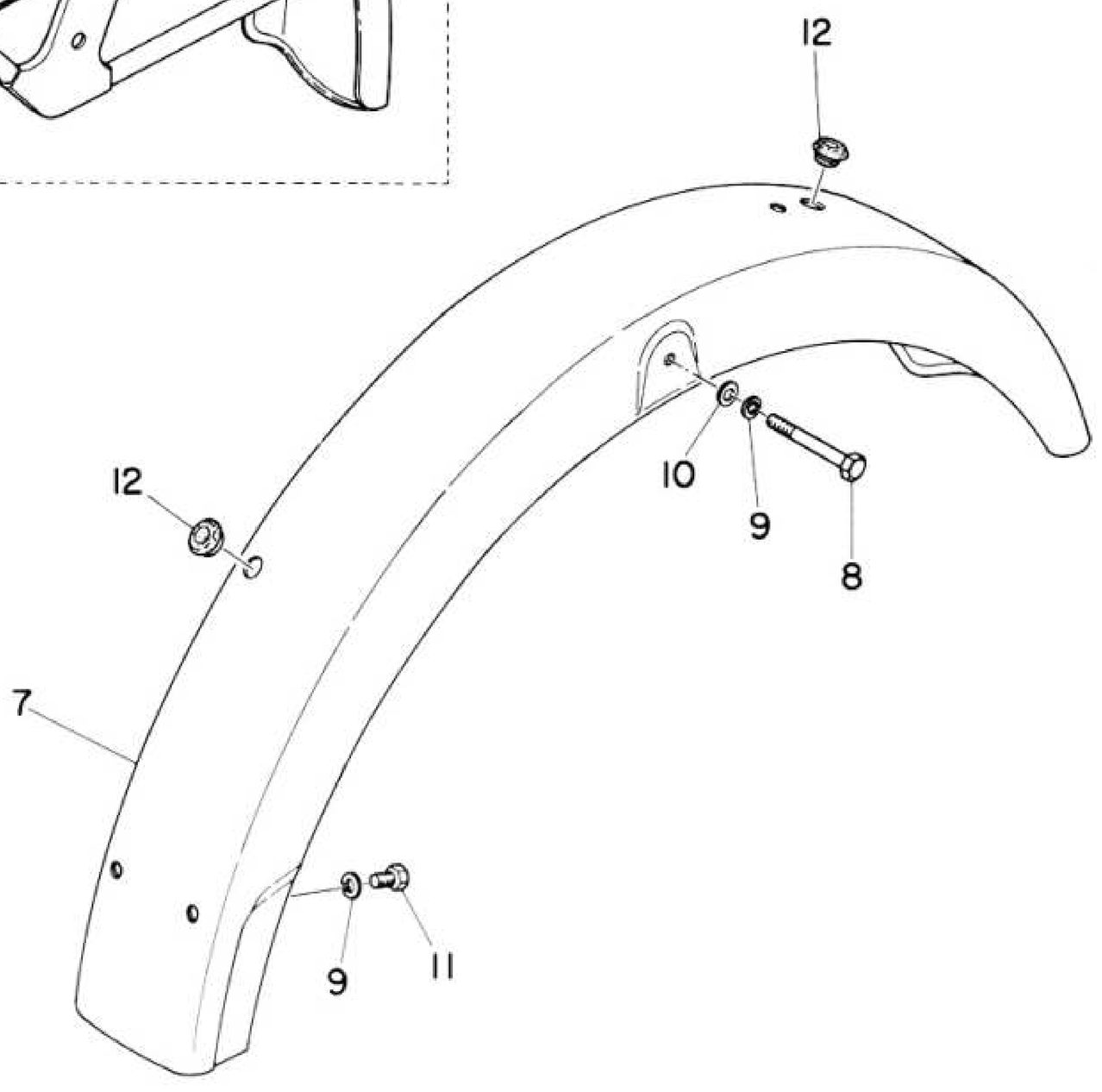
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Fig. 19 FRONT FENDER · REAR FENDER



ALTERNATE PARTS





FWD

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FRONT FENDER · REAR FENDER

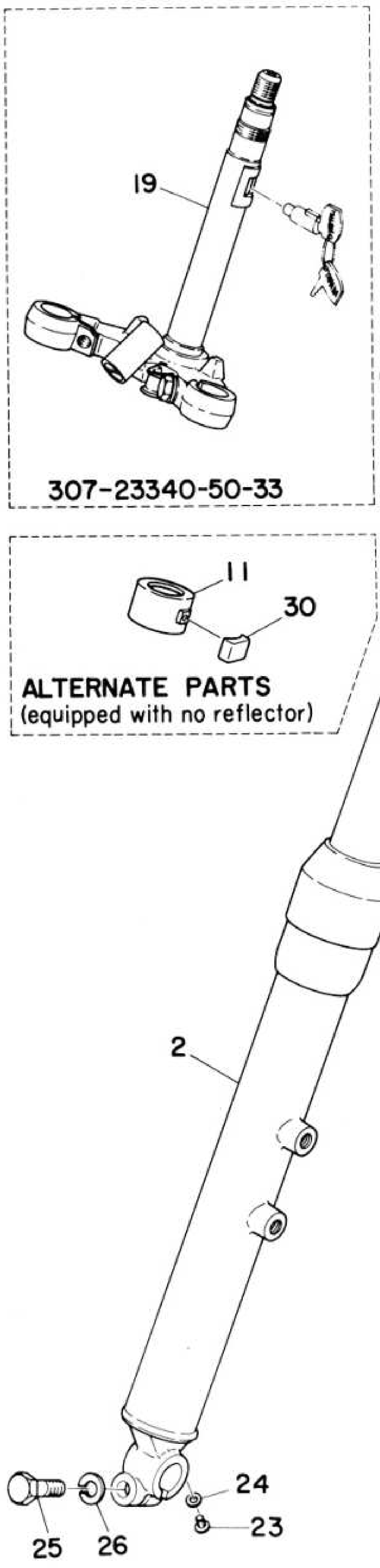
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
19- 1	307-21510-00-93	FRONT FENDER COMP.	1		
19- 2	97201-08010	BOLT	4		
19- 3	92901-08100	WASHER, spring	4		
19- 4	174-21518-00-93	HOLDER, wire	1		
19- 5	98801-06100	NUT	1		
19- 6	92901-06100	WASHER, spring	1		
19- 7	307-21610-00-93	REAR FENDER COMP.	1		
	307-21610-30-93	REAR FENDER COMP.	1		Destined for England
19- 8	91101-06050	BOLT	2		
19- 9	92901-06100	WASHER, spring	4		
19-10	92901-06200	WASHER, plain	2		
19-11	91201-06012	BOLT	2		
19-12	152-84518-00	GROMMET, tail lamp	2		

ALTERNATE PARTS

19-13	307-21510-80-93	FRONT FENDER COMP.	1		
19-14	122-21582-81	PLATE, license	1		
19-15	173-21581-80-93	PLATE, fitting	2		
19-16	91203-06012	BOLT	4		
19-17	92901-06100	WASHER, spring	4		
19-18	92903-06200	WASHER, plain	2		
19-19	92803-06100	NUT	4		

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Fig. 20 FRONT FORK



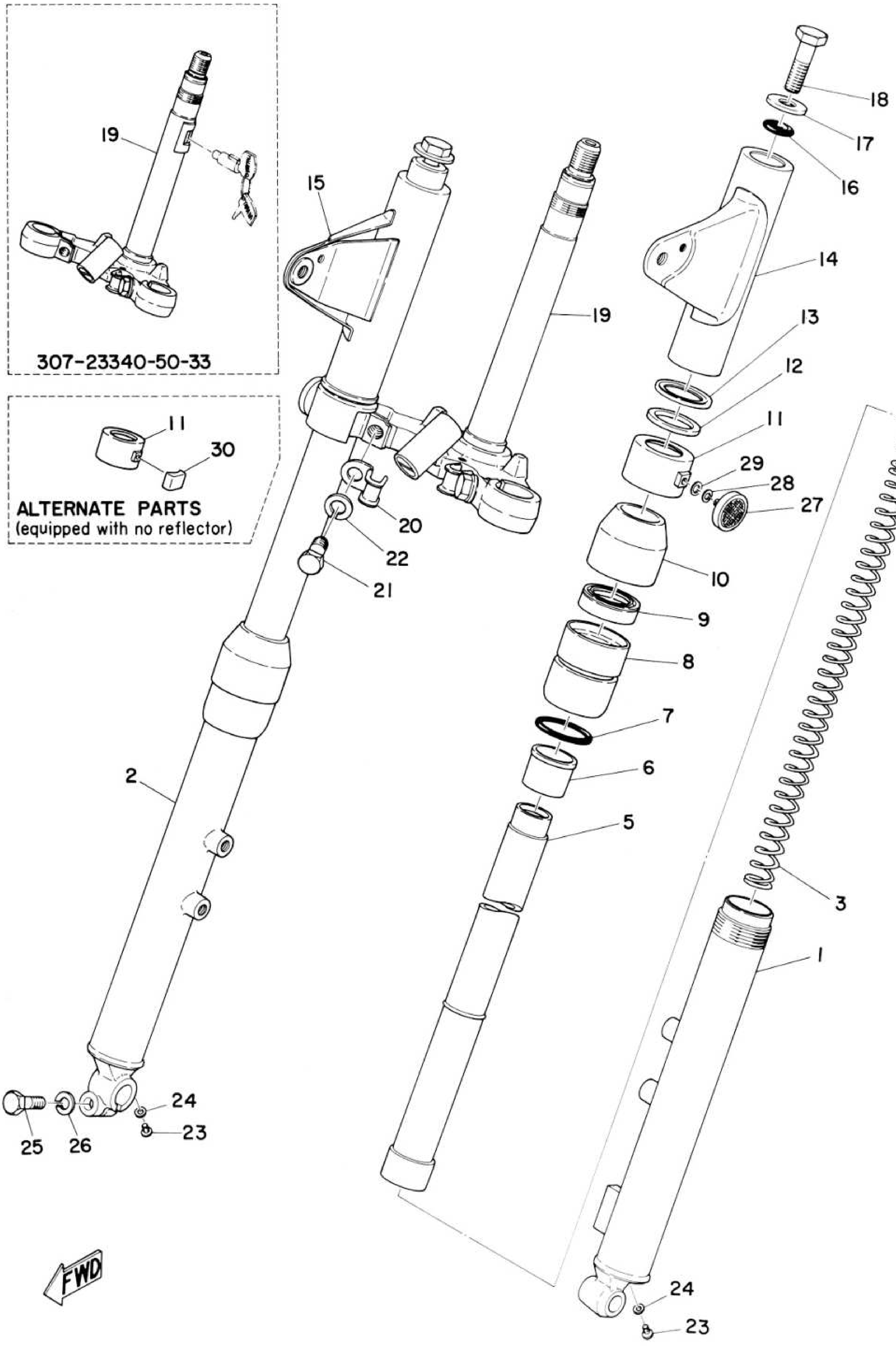
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FRONT FORK

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
20- 0-1	307-23100-00-01	FRONT FORK ASS'Y	1		Mandarin Orange
	307-23100-50-01	FRONT FORK ASS'Y (Destined for Germany)	1		Mandarin Orange
	307-23100-00-56	FRONT FORK ASS'Y	1		Brilliant Red
	307-23100-50-56	FRONT FORK ASS'Y (Destined for Germany)	1		Brilliant Red
20- 1	307-23126-00-35	. TUBE, outer left	1		Silver
20- 2	307-23136-00-35	. TUBE, outer right	1		Silver
20- 3	307-23141-00	. SPRING	2		
20- 4	252-23149-00	. WASHER, spring upper	2		
20- 5	252-23124-00	. TUBE, inner	2		
20- 6	164-23125-00	. METAL, slide	2		
20- 7	164-23147-00	. O-RING	2		
20- 8	307-23150-00	. OUTER NUT COMP.	2		
20- 9	307-23145-00	. . OIL SEAL	2		
20-10	252-23144-00	. SEAL, dust	2		
20-11	307-23122-00-93	. COVER, outer	2		
20-12	164-23163-00	. PACKING	2		
20-13	252-23116-00	. COVER, under	2		
20-14	252-23121-00-63	. COVER, upper left	1		Brilliant Red
	252-23121-00-71	. COVER, upper left	1		Mandarin Orange
20-15	252-23131-00-63	. COVER, upper right	1		Brilliant Red
	252-23131-00-71	. COVER, upper right	1		Mandarin Orange
20-16	122-23114-00	. PACKING (O-RING)	2		
20-17	183-23112-00	. WASHER, cap	2		
20-18	183-23111-00	. BOLT, cap	2		

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Fig. 20 FRONT FORK



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FRONT FORK

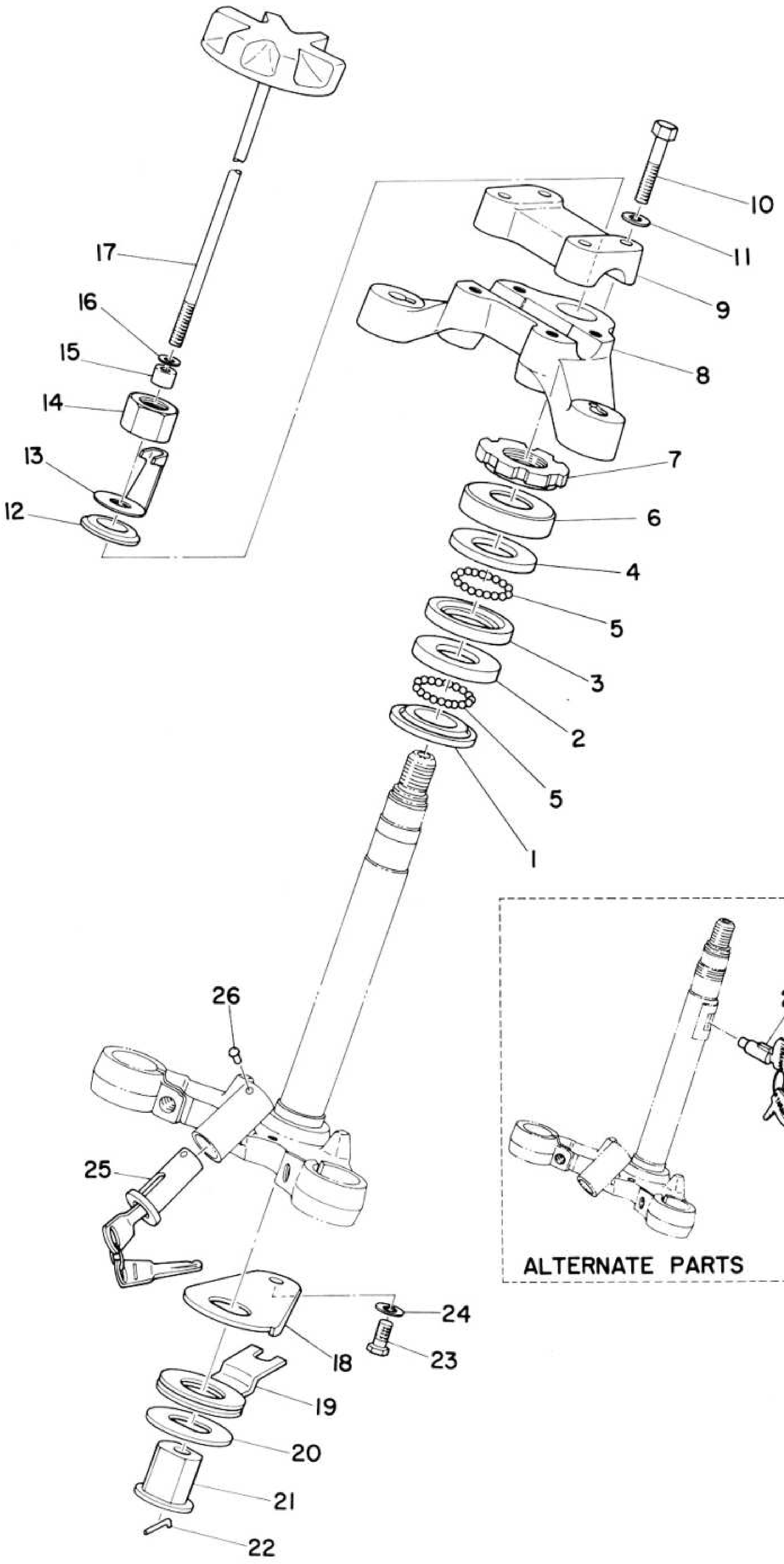
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
20-19	307-23340-00-33	. UNDER BRACKET COMP.	1		
	307-23340-50-33	. UNDER BRACKET COMP.	1		Destined for W. Germany
20-20	183-23318-00	. HOLDER, wire	2		
20-21	122-23346-00	. BOLT, under bracket	2		
20-22	92901-10100	. WASHER, spring	2		
20-23	122-23119-01	. PLUG, drain	2		
20-24	122-23129-00	. GASKET, drain plug	2		
20-25	97201-08025	. BOLT	1		
20-26	92901-08100	. WASHER, spring	1		
20-27	256-85111-10	REFLECTOR	2		
20-28	92901-05100	WASHER, spring	2		
20-29	92901-05200	WASHER, plain	2		

ALTERNATE PARTS

20-30	256-83329-00	PLUG, blind	2		

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Fig. 21 STEERING



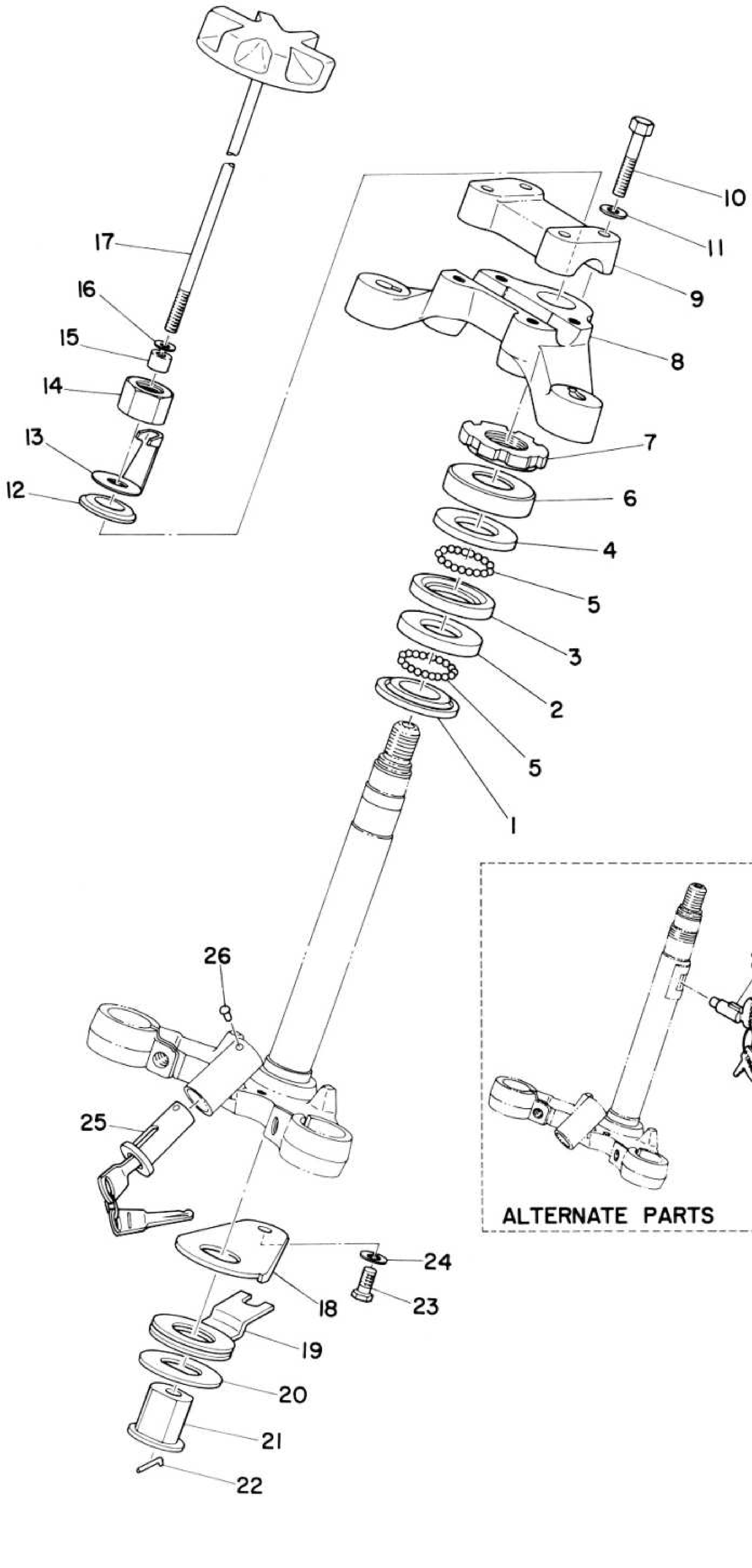
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STEERING

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
21- 1	156-23411-00	RACE, ball 1	1		
21- 2	156-23412-00	RACE, ball 2	1		
21- 3	183-23412-00	RACE, ball 2	1		
21- 4	183-23411-00	RACE, ball 1	1		
21- 5	93501-04011	BALL (1/4 inch)	38		
21- 6	136-23415-00	COVER, ball race	1		
21- 7	137-23454-00	NUT, fitting	1		
21- 8	307-23435-00-98	CROWN, handle	1		
21- 9	164-23441-00	HOLDER, handle upper	1		
21-10	97204-08035	BOLT	4		
21-11	92901-08100	WASHER, spring	4		
21-12	174-23443-00	WASHER, crown	1		
21-13	246-23428-00	SPRING, damper	1		
21-14	98803-16200	NUT	1		
21-15	141-23427-00	WASHER (6-18-3)	1		
21-16	156-23418-00	WASHER, special (6.5-18-0.6)	1		
21-17	183-23419-00	SHAFT, damper	1		
21-18	174-23421-00	PLATE, damper 1	1		
21-19	183-23422-00	PLATE, damper 2	1		
21-20	174-23425-00	DAMPER, friction	1		
21-21	174-23453-00	NUT, fitting	1		
21-22	156-83525-00	CLIP	1		
21-23	91101-06010	BOLT	1		
21-24	92901-06100	WASHER, spring	1		

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Fig. 21 STEERING



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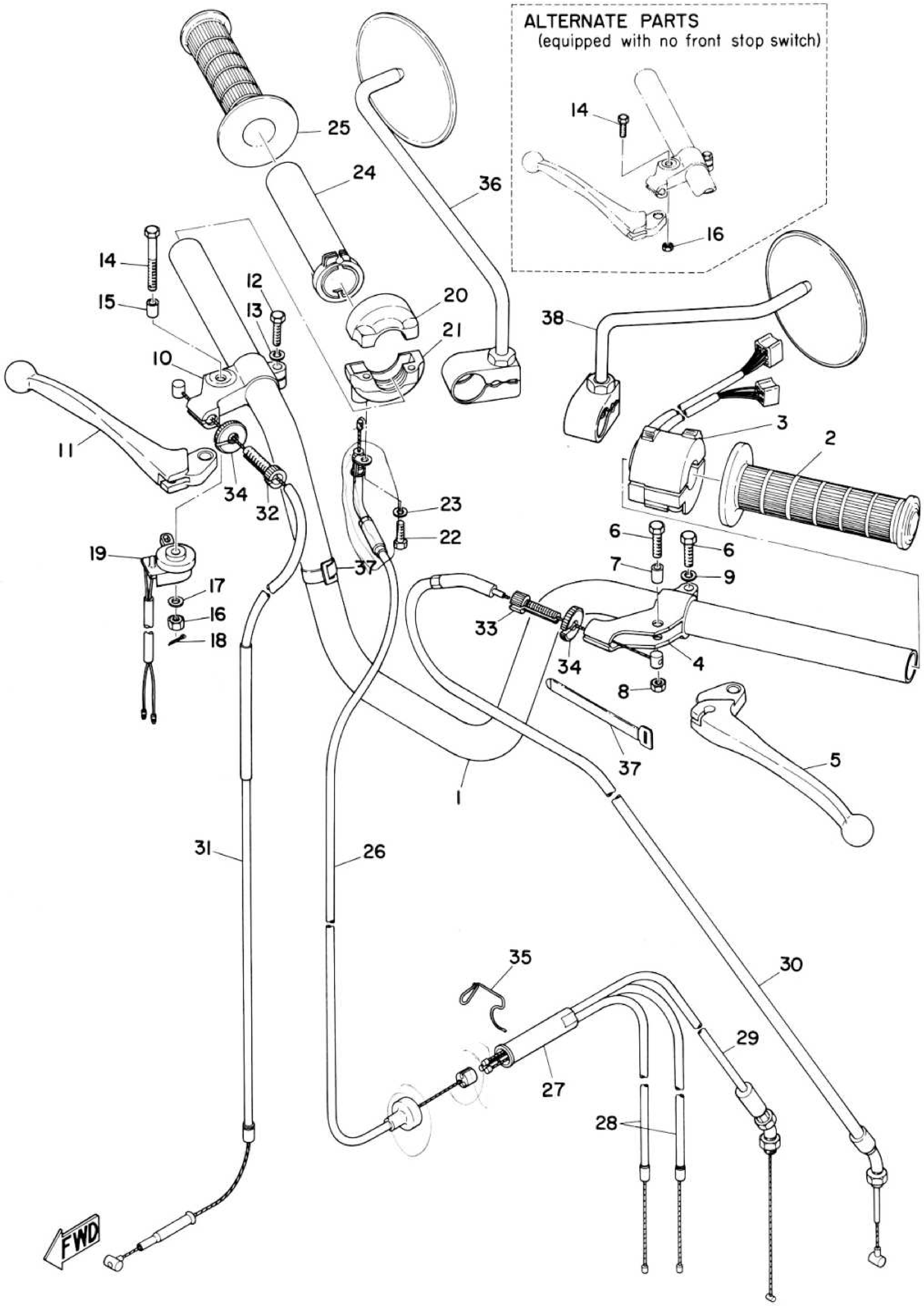
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
21-25	122-23480-00	STEERING LOCK ASS'Y	1		
21-26	122-23483-00	RIVET, screw	1		

ALTERNATE PARTS

21-27	169-23480-10	STEERING LOCK ASS'Y	1		Destined for W. Germany
21-28	134-23484-10	CAP, handle lock	1		Destined for W. Germany

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Fig. 22 HANDLE · WIRE



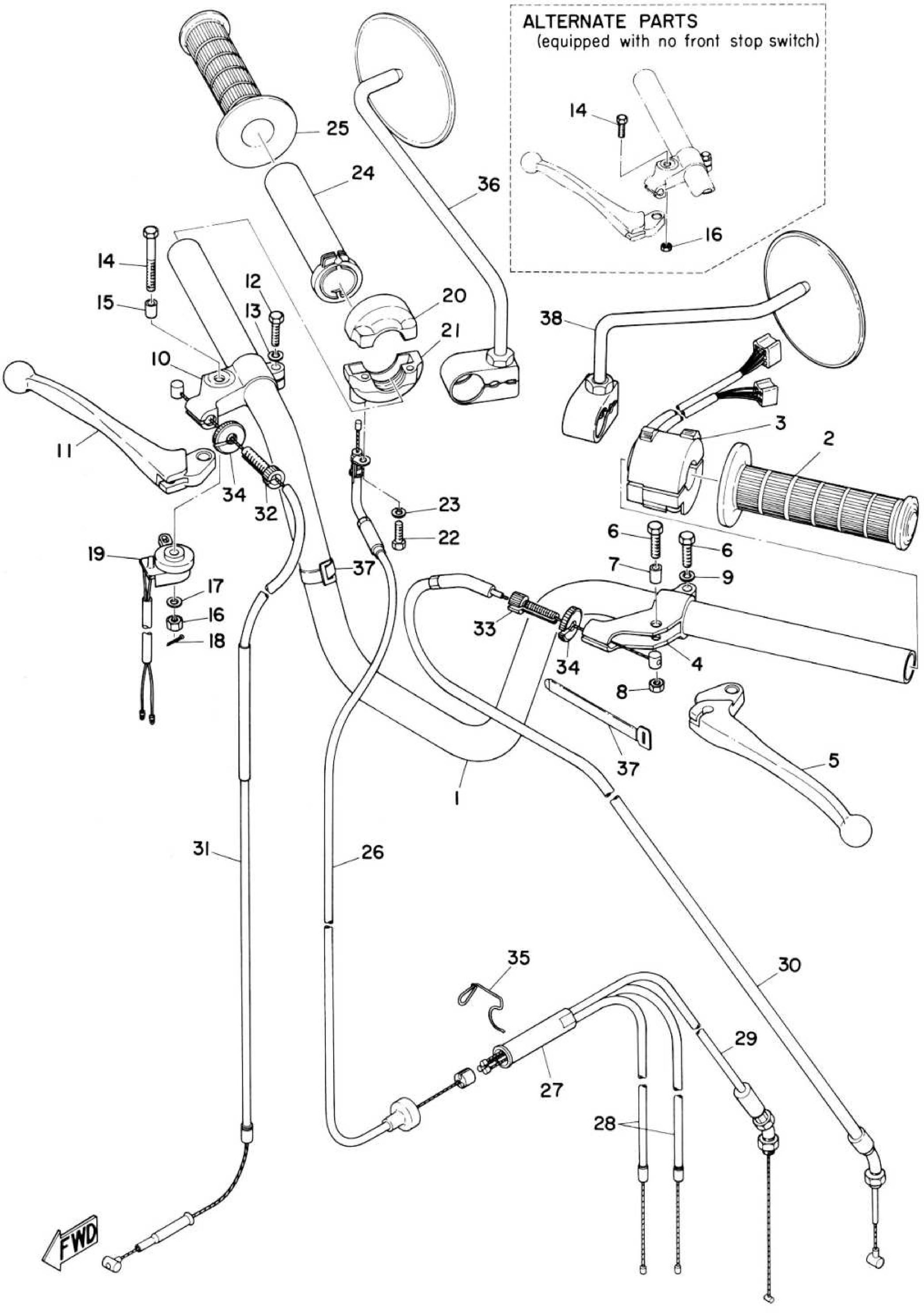
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HANDLE · WIRE

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	183-26111-10	HANDLE	1		STD
	307-26111-20	HANDLE	1		Bar
	212-26111-00	HANDLE	1		Bridge
22- 2	235-26241-10	GRIP, left	1		
22- 3	307-83972-00	SWITCH, handle 4	1		STD
	307-83972-20	SWITCH, handle 4	1		Bar
22- 0-1	214-82910-02	LEVER HOLDER ASS'Y, left	1		
22- 4	214-82911-01	. HOLDER, lever left	1		
22- 5	214-83912-00	. LEVER, left	1		
22- 6	91203-06020	. BOLT	2		
22- 7	214-83913-00	. COLLAR, lever	1		
22- 8	98801-06300	. NUT	1		
22- 9	92901-06100	. WASHER, spring	1		
22- 0-2	233-82920-32	LEVER HOLDER ASS'Y, right	1		
	233-82920-02	LEVER, HOLDER ASS'Y, right	1		Alternate Parts
22-10	233-82921-31	. HOLDER, lever right	1		
22-11	233-83922-30	. LEVER, right	1		
22-12	91203-06020	. BOLT	1		
22-13	92901-06100	. WASHER, spring	1		
22-14	933-83915-01	. SCREW, lever fitting	1		
	91203-06020	. BOLT	1		Alternate Parts
22-15	214-83913-00	. COLLAR, lever	1		
22-16	98801-05500	. NUT, slotted	1		
	98801-06300	. NUT	1		Alternate Parts
22-17	92901-05200	. WASHER, plain	1		

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Fig. 22 HANDLE · WIRE



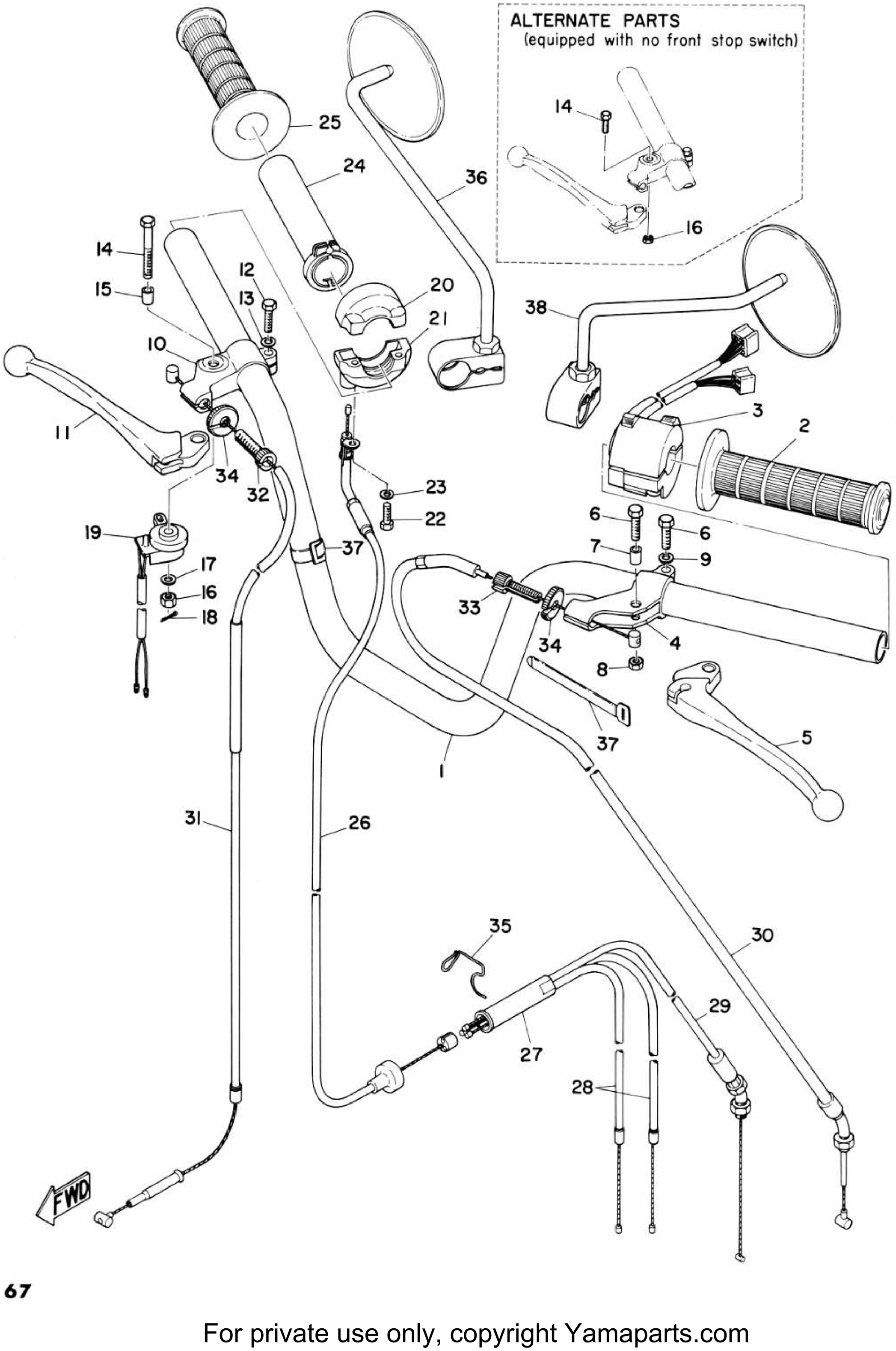
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HANDLE · WIRE

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
22-18	91401-12015	. PIN, cotter	1		
22-19	233-83980-30	FRONT STOP SWITCH ASS'Y	1		
22-20	307-26281-00	CAP, grip upper	1		
22-21	307-26282-00	CAP, grip under	1		
22-22	98501-05015	SCREW, pan head	2		
22-23	92901-05100	WASHER, spring	2		
22-24	137-26243-60	TUBE, guide	1		
22-25	306-26242-10	GRIP, right	1		
22-26	307-26311-00	WIRE, throttle 1	1		STD.
	307-26311-10	WIRE, throttle 1	1		Bridge
	307-26311-20	WIRE, throttle 1	1		Bar
22-27	156-26261-01	CYLINDER	1		
22-28	307-26312-00	WIRE, throttle 2	2		
22-29	307-26321-00	WIRE, pump	1		
22-30	307-26335-00	WIRE, cluthh	1		STD.
	307-26335-10	WIRE, clutch	1		Bridge
	307-26335-20	WIRE, clutch	1		Bar
	307-26335-40	WIRE, clutch	1		Bridge
22-31	307-26341-00	WIRE, brake	1		STD.
	307-26341-10	WIRE, brake	1		Bridge
	307-26341-20	WIRE, brake	1		Bar
22-32	156-26346-00	BOLT, wire adjusting	1		
22-33	168-26337-00	BOLT, wire adjusting	1		
22-34	168-26344-00	NUT, wire adjusting	2		
22-35	307-26278-00	CLIP, wire	1		

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Fig. 22 HANDLE · WIRE



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HANDLE · WIRE

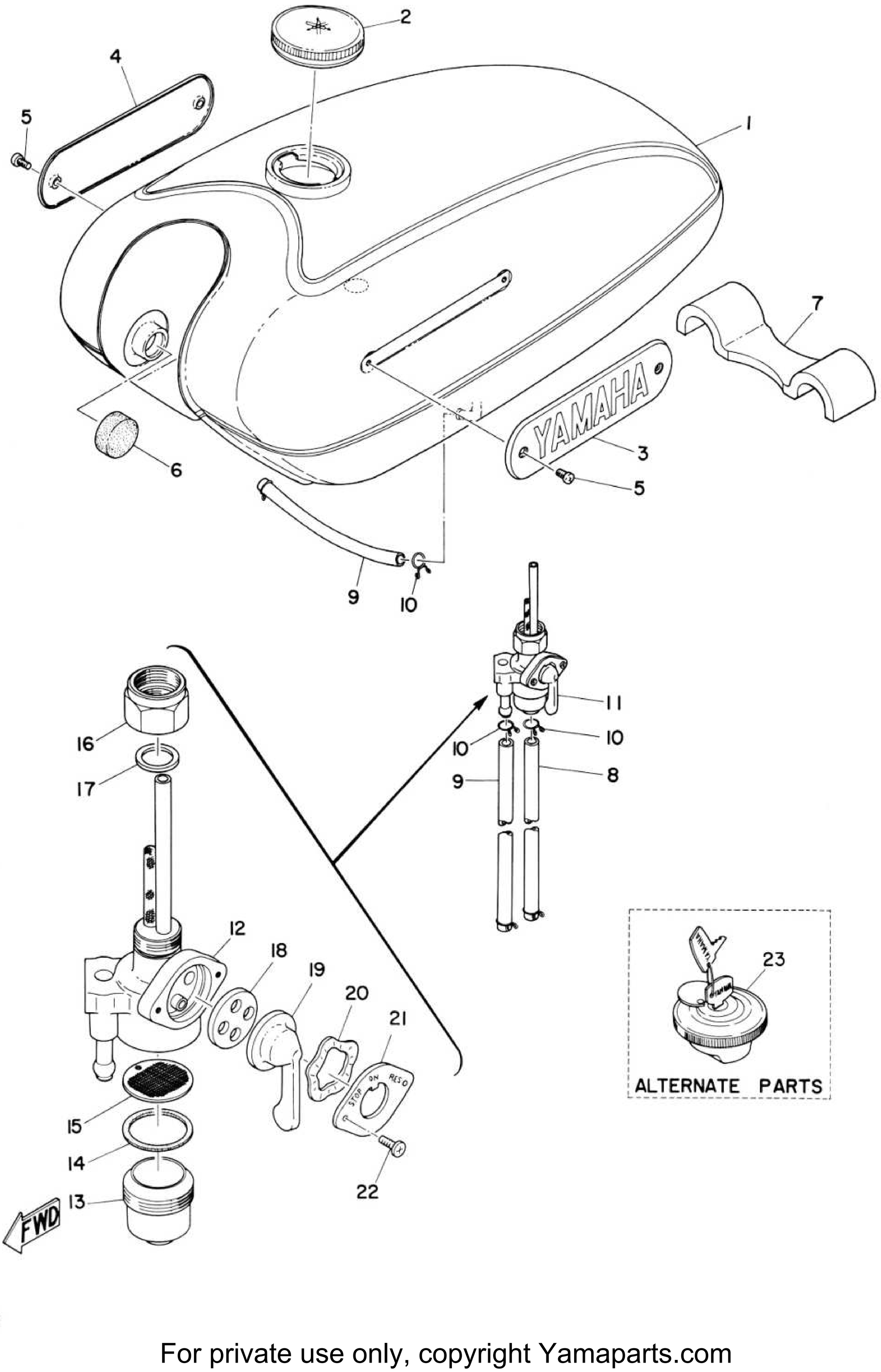
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
22-36	253-26290-00	BACK MIRROR ASS'Y, right	1		
22-37	168-83936-01	BAND, switch cord	2		

ALTERNATE PARTS

22-38	253-26290-10	BACK MIRROR ASS'Y, left	1		

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Fig. 23 FUEL TANK



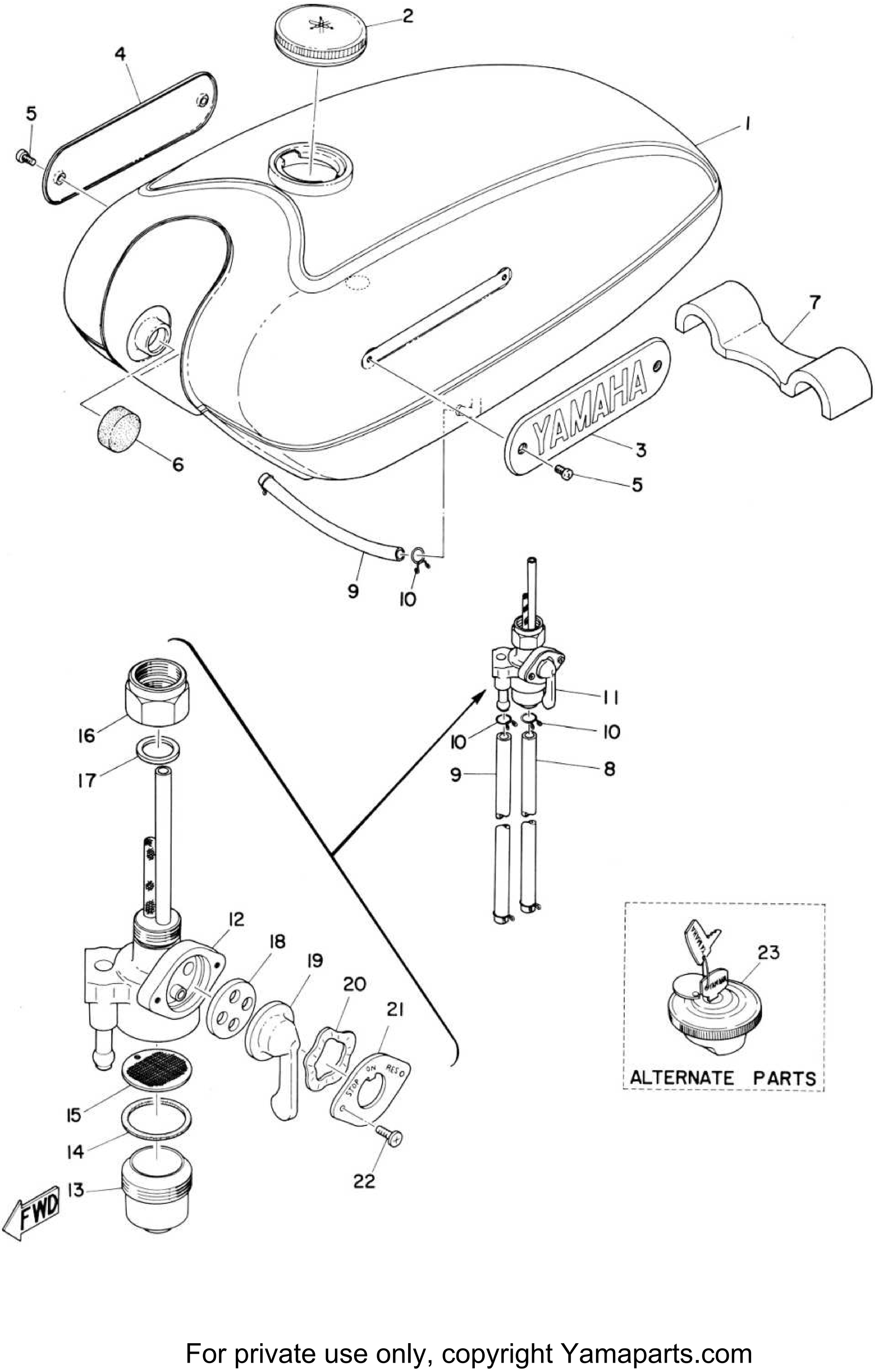
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FUEL TANK

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
23- 1	307-24110-00-01	FUEL TANK COMP.	1		Mandarin Orange
	307-24110-00-03	FUEL TANK COMP.	1		Brilliant Red
23- 2	122-24610-01	CAP ASS'Y	1		
23- 3	307-24161-00	EMBLEM, fuel tank left	1		
23- 4	307-24162-00	EMBLEM, fuel tank right	1		
23- 5	98501-04008	SCREW, pan head	4		
23- 6	122-24181-00	DAMPER, locating	2		
23- 7	307-24182-00	DAMPER, locating	1		
23- 8	307-24312-00	PIPE, fuel (5-125)	1		
23- 9	174-24312-00	PIPE, fuel right (5-170)	2		
23-10	101-24356-00	CLIP, pipe	6		
23-11	132-24500-02	FUEL COCK ASS'Y	1		
23-12	132-24511-02	. BODY, fuel cock	1		Not for sale
23-13	132-24521-00	. CUP, filter	1		
23-14	132-24522-00	. GASKET, filter	1		
23-15	132-24515-00	. NET, filter	1		
23-16	132-24531-00	. NUT	1		
23-17	132-24532-00	. GASKET, nut	1		
23-18	137-24523-00	. VALVE	1		
23-19	168-24524-00	. LEVER, cock	1		
23-20	132-24518-00	. WASHER, wave	1		
23-21	132-24525-00	. PLATE, lever fitting	1		
23-22	98501-03006	. SCREW, pan head	2		

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Fig. 23 FUEL TANK



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FUEL TANK

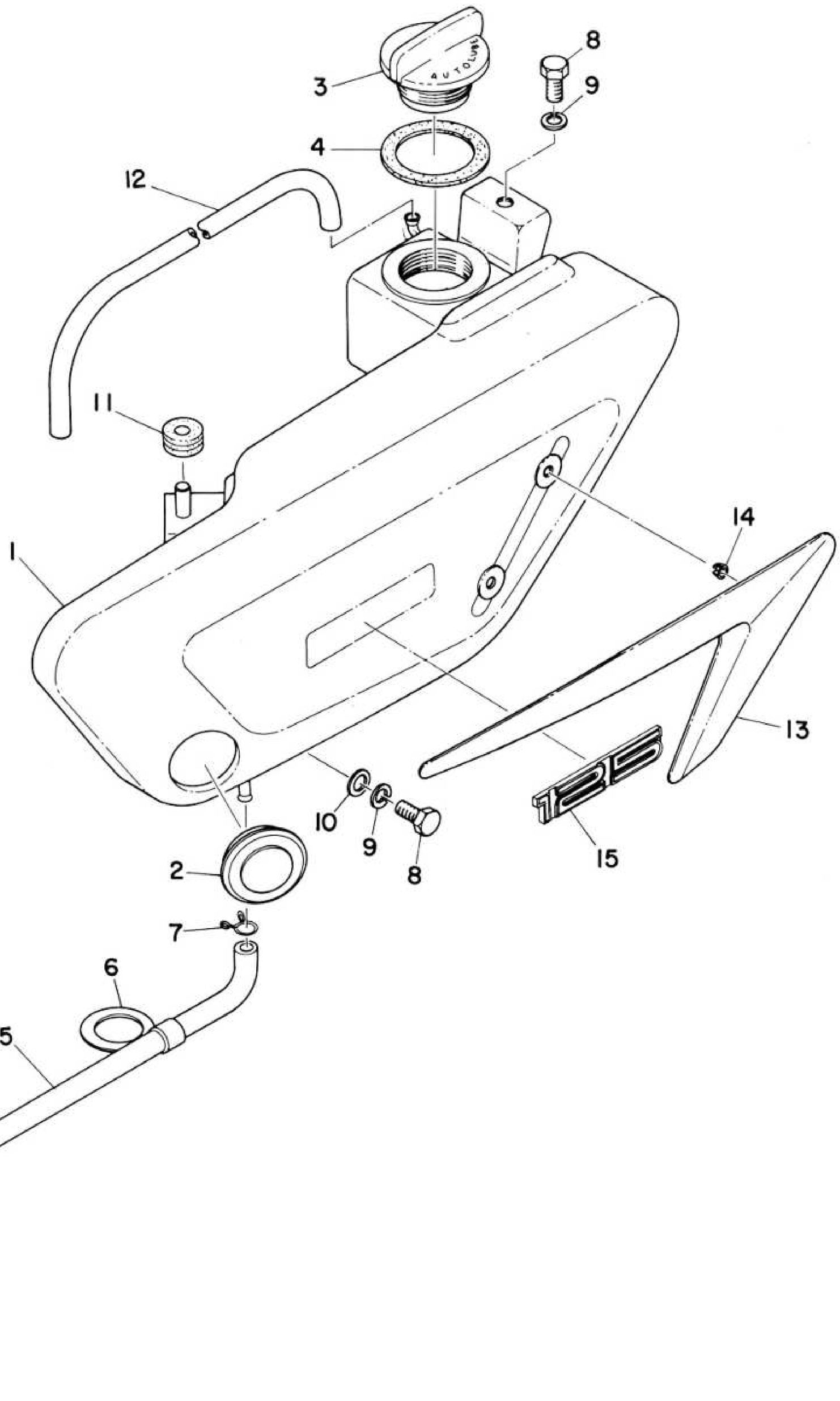
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks

ALTERNATE PARTS

23-23	127-24650-00	CAP ASS'Y	1		

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Fig. 24 OIL TANK



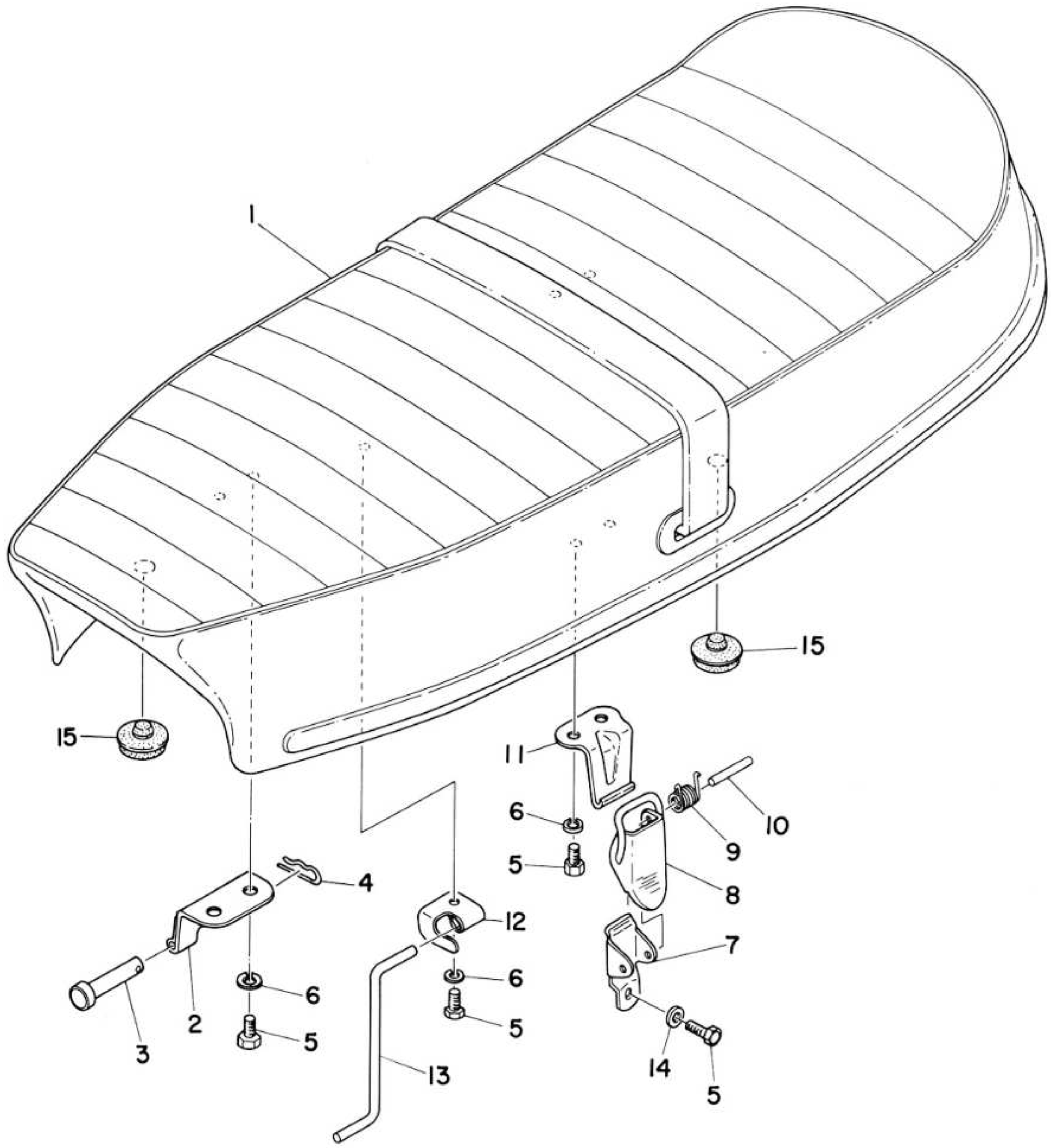
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OIL TANK

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	307-21705-00-63	OIL TANK ASS'Y	1		Brilliant Red
	307-21705-00-71	OIL TANK ASS'Y	1		Mandarin Orange
24- 2	214-21761-00	. GAUGE, level	1		
24- 3	214-21771-00	CAP, oil tank	1		
24- 4	214-21772-00	GASKET	1		
24- 5	3-7-24319-00	PIPE, oil (5-500)	1		
24- 6	183-24369-00	CLAMP, pipe	1		
24- 7	101-24356-00	CLIP, pipe	2		
24- 8	91201-06012	BOLT	2		
24- 9	92901-06100	WASHER, spring	2		
24-10	92901-06200	WASHER, plain	2		
24-11	214-21746-00	DAMPER, tool box	1		
24-12	168-82112-00	PIPE, breather (5-580)	1		
24-13	307-21781-00	MOLD, oil tank	1		
24-14	307-21791-00	NUT	2		
24-15	307-21786-00-63	EMBLEM 125	1		Brilliant Red
	307-21786-71	EMBLEM 125	1		Mandarin Orange

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Fig. 25 SEAT



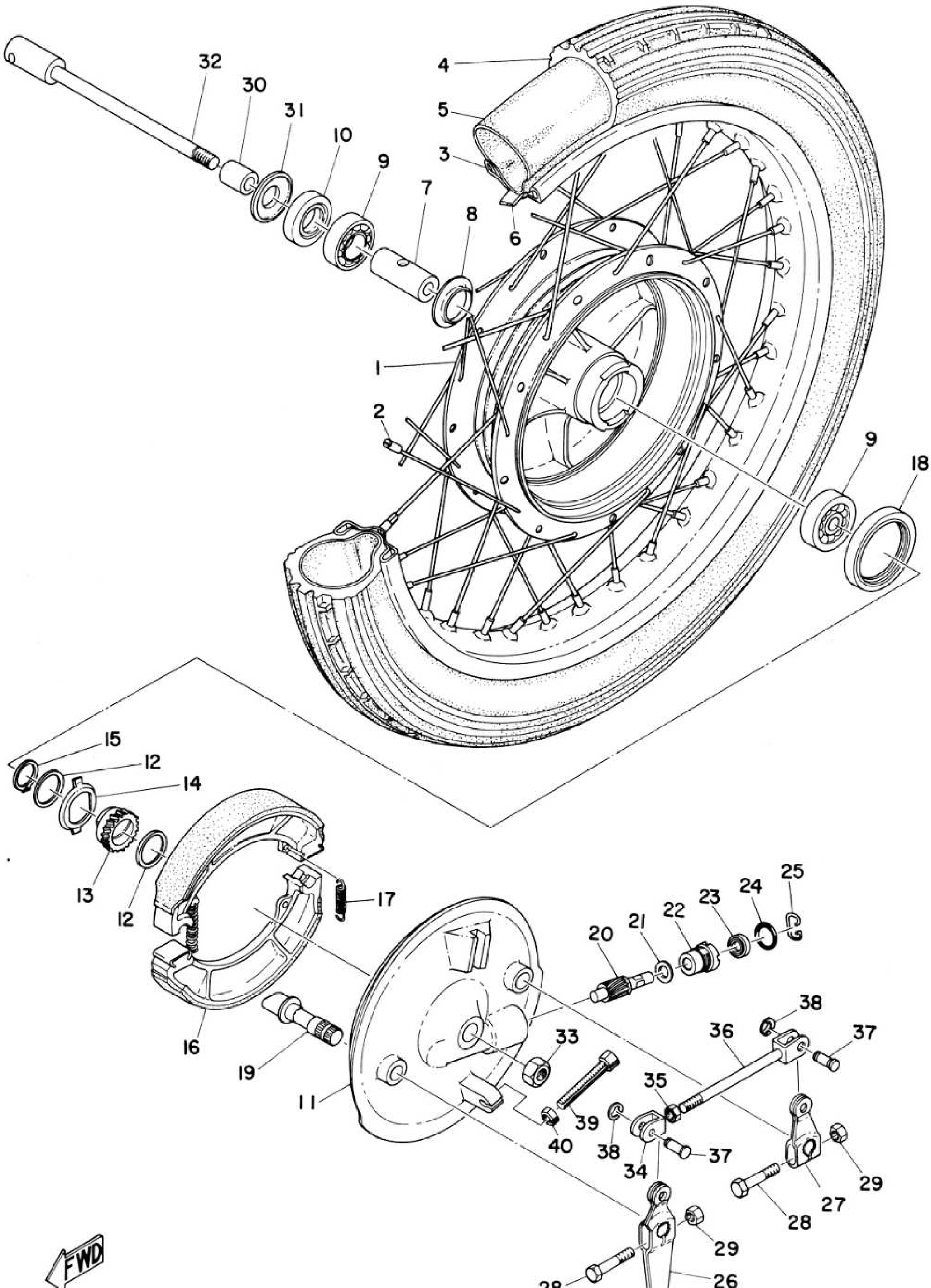
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SEAT

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
25- 1	307-24730-00	DOUBLE SEAT ASS'Y	1		
25- 2	307-24726-00-33	HINGE, seat	2		
25- 3	91502-05055	PIN, clevis	2		
25- 4	156-83525-00	CLIP	2		
25- 5	91201-06012	BOLT	8		
25- 6	92901-06100	WASHER, spring	7		
25- 7	214-24718-00	BRACKET, seat under	1		
25- 8	214-24776-00-33	LEVER, seat	1		
25- 9	214-24758-00	SPRING	1		
25-10	214-24727-00	PIN, seat fitting	1		
25-11	278-24728-00-33	BRACKET, seat	1		
25-12	276-24748-00-33	BRACKET, seat stopper	1		
25-13	307-24768-00	STOPPER, seat	1		
25-14	92901-06200	WASHER, plain	1		
25-15	174-24741-00	PAD, seat	5		

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Fig. 26 FRONT WHEEL



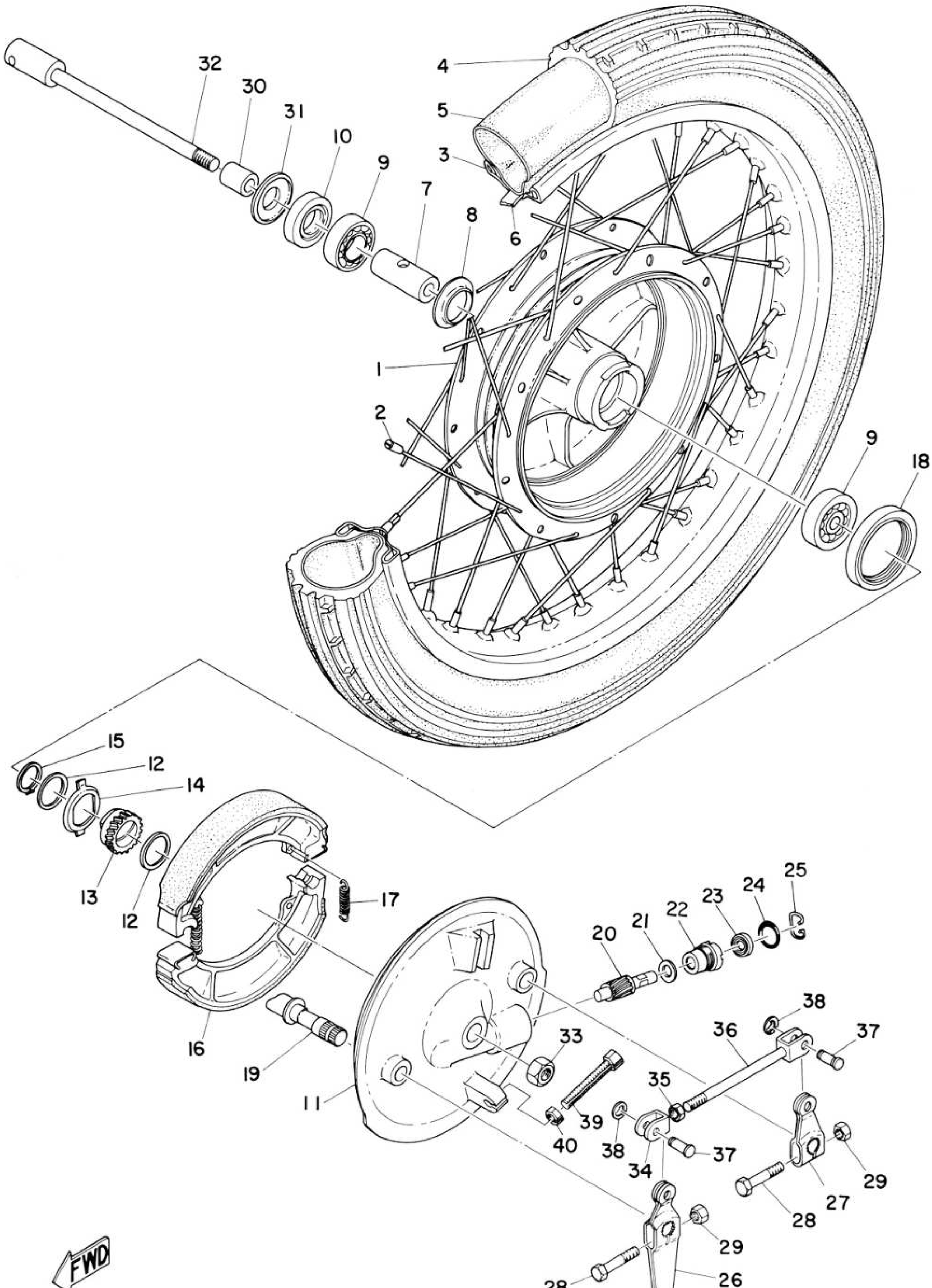
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FRONT WHEEL

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	307-25111-00	HUB	1		
26- 2	307-25104-00	SPOKE SET	1s		
26- 3	94414-18034	RIM (1.40-18)	1		
26- 4	94125-18019	TIRE (2.50-18-4PR)	1		
26- 5	94225-18006	TUBE (2.50-18)	1		
26- 6	94325-18005	BAND, rim	1		
26- 7	183-25117-00	SPACER, bearing	1		
26- 8	109-25315-00	SPACER, flange	1		
26- 9	93306-30103	BEARING (6303Z)	2		
26-10	93102-18008	OIL SEAL (SD-18-37-8)	1		
26-11	307-25121-00	PLATE, brake shoe	1		
26-12	183-25147-00	WASHER, thrust (20.5-26-1.0)	2		
26-13	307-25135-00	GEAR, drive	1		
26-14	183-25149-00	CLUTCH, meter	1		
26-15	93410-20009	CIRCLIP (S-20)	1		
26-16	307-25130-00	BRAKE SHOE COMP.	2		
26-17	183-25333-00	SPRING, return	2		
26-18	93105-47007	OIL SEAL (SDD-47-58-7)	1		
26-19	183-25351-00	CAMSHAFT	2		
26-20	307-25138-00	GEAR, meter	1		
26-21	183-25146-00	WASHER, thrust (7-12-0.8)	1		
26-22	109-25136-00	BUSHING	1		
26-23	93104-07003	OIL SEAL (SO-7-14-4)	1		
26-24	93210-14104	O-RING (2.4-13.8)	1		

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Fig. 26 FRONT WHEEL



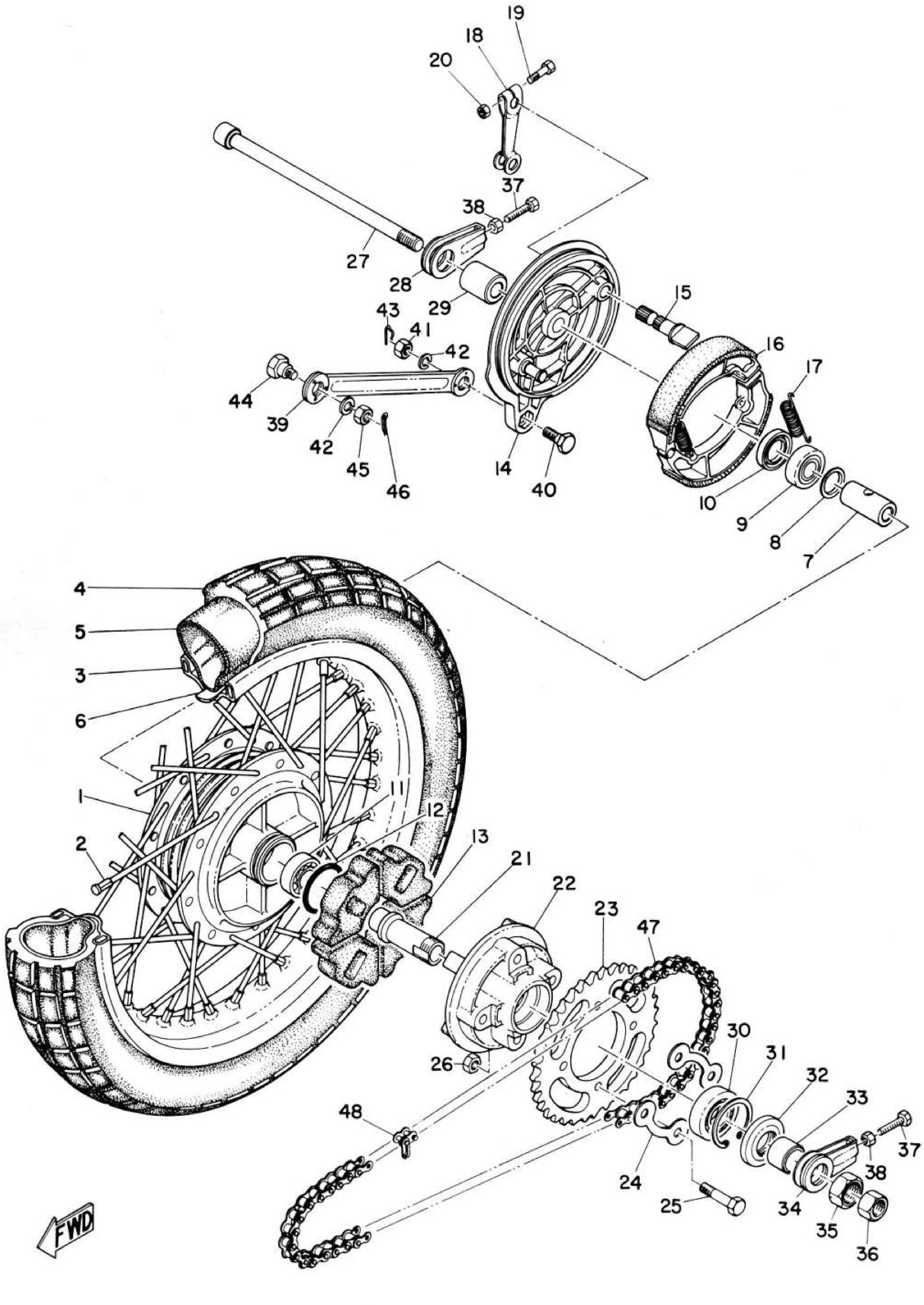
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FRONT WHEEL

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
26-25	102-25137-00	RING, stop	1		
26-26	307-25155-00	LEVER, camshaft 1	1		
26-27	307-25156-00	LEVER, camshaft 2	1		
26-28	91201-06030	BOLT	2		
26-29	98801-06100	NUT	2		
26-30	183-25183-00	COLLAR, wheel shaft	1		
26-31	183-25118-00	COVER, wheel shaft	1		
26-32	183-25181-01	SHAFT, wheel	1		
26-33	183-25182-00	NUT, wheel shaft	1		
26-34	152-25163-00	END, rod	1		
26-35	98801-06300	NUT	1		
26-36	307-25161-00	ROD, connecting	1		
26-37	152-25165-00	PIN, rod end	2		
26-38	93430-04003	CIRCLIP (E-4)	2		
26-39	109-26345-00	BOLT, wire adjusting	1		
26-40	109-26344-00	NUT, wire adjusting	1		

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Fig. 27 REAR WHEEL



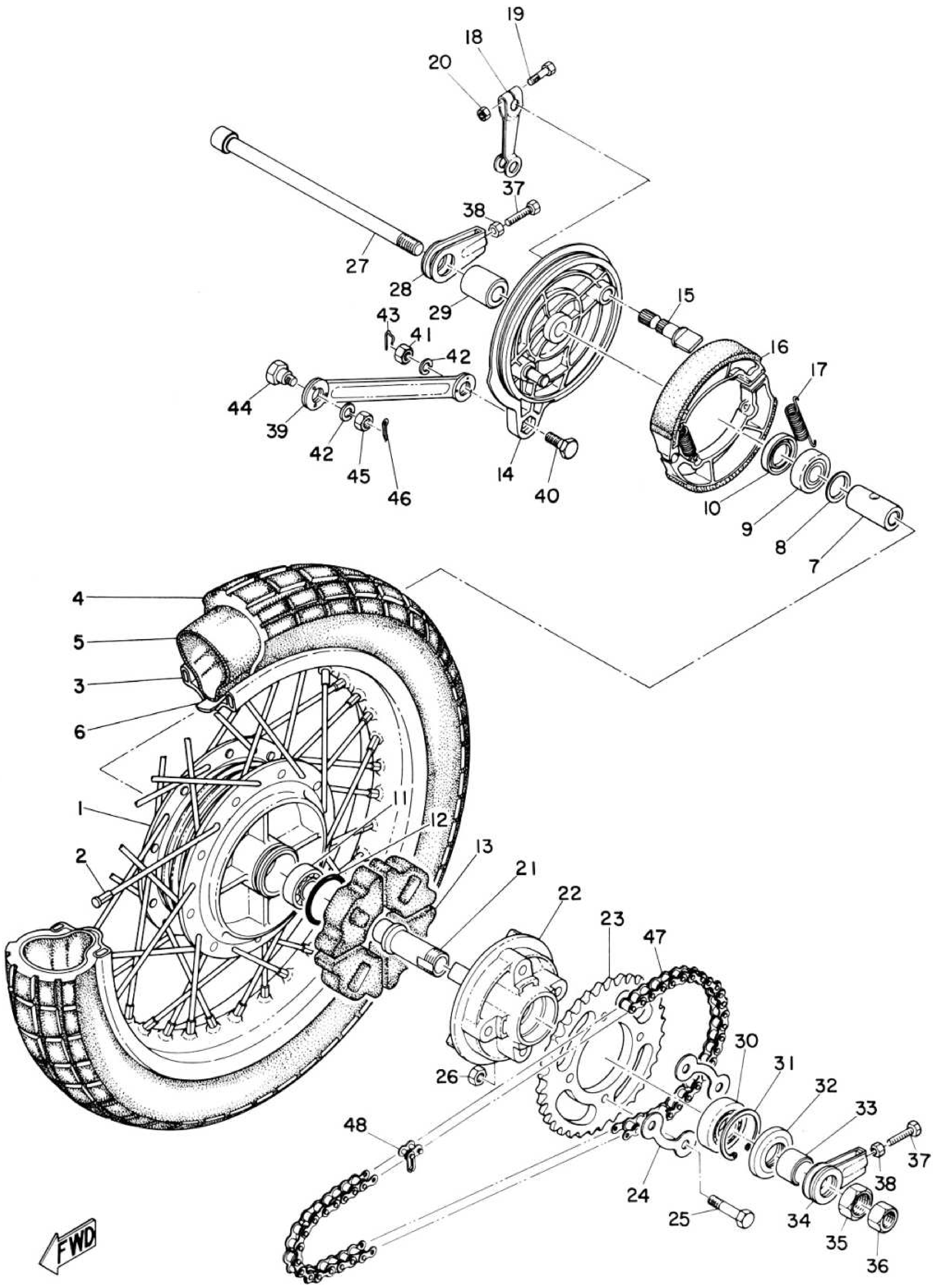
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REAR WHEEL

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
27- 1	183-25311-00	HUB	1		
27- 2	183-25304-00	SPROKE SET	1s		
27- 3	94416-18018	RIM (1.6-18)	1		
27- 4	94127-18064	TIRE (2.75-18-4PR)	1		
27- 5	94227-18009	TUBE (2.75-18)	1		
27- 6	94327-18007	BAND, rim (2.75-18)	1		
27- 7	136-25317-00	SPACER, bearing	1		
27- 8	183-25315-00	FLANGE, spacer	1		
27- 9	93306-20201	BEARING (6202)	1		
27-10	93104-22018	OIL SEAL (SD-22-35-5)	1		
27-11	93306-20204	BEARING (6202Z)	1		
27-12	93210-42101	O-RING (2.5-41.7)	1		
27-13	132-25364-00	DAMPER, clutch	4		
27-14	183-25321-00	PLATE, brake shoe	1		
27-15	183-25351-00	CAMSHAFT	1		
27-16	183-25330-00	BRAKE SHOE COMP.	2		
27-17	183-25333-00	SPRING, return	2		
27-18	307-25355-00	LEVER, camshaft	1		
27-19	91101-06025	BOLT	1		
27-20	92801-06100	NUT	1		
27-21	183-25387-00	SHAFT, sprocket	1		
27-22	183-25366-01	CLUTCH, hub	1		

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Fig. 27 REAR WHEEL



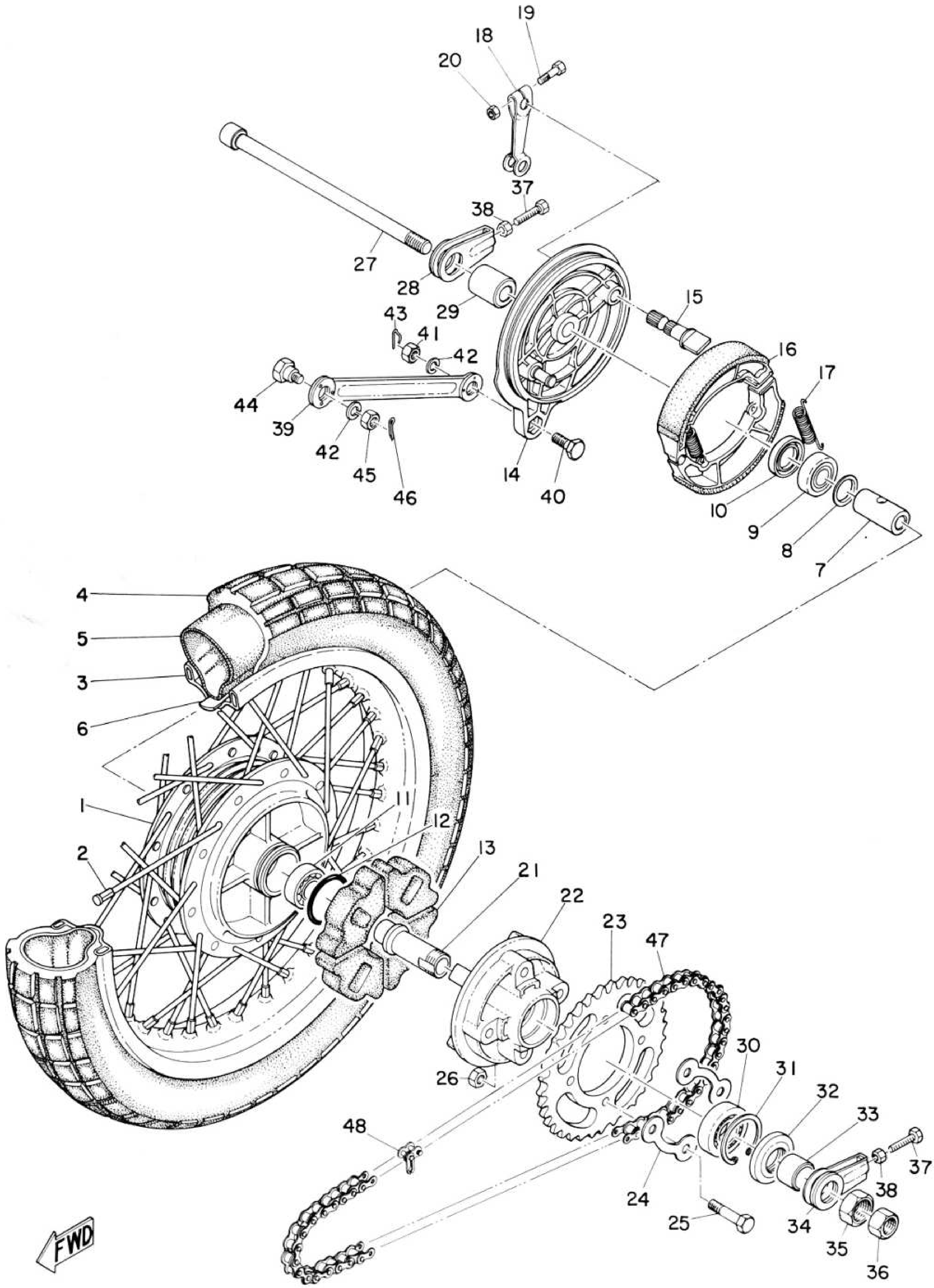
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REAR WHEEL

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
27-23	183-25437-10	GEAR, sprocket wheel (37T)	1		
	183-25438-10	GEAR, sprocket wheel (38T)	1		
	183-25439-10	GEAR, sprocket wheel (39T)	1		STD
27-24	102-25412-00	WASHER, lock	2		
27-25	207-25411-00	BOLT, fitting	4		
27-26	98801-08200	NUT	4		
27-27	183-25381-00	SHAFT, wheel	1		
27-28	248-25388-00	PULLER, chain	1		
27-29	183-25383-00	COLLAR, wheel shaft	1		
27-30	93306-00406	BEARING (6004Z)	1		
27-31	93420-42007	CIRCLIP (R-42)	1		
27-32	93106-26005	OIL SEAL (SDD-26-42-18)	1		
27-33	183-25386-00	COLLAR, sprocket shaft	1		
27-34	214-25388-00	PULLER, chain	1		
27-35	137-25385-00	NUT, sprocket wheel	1		
27-36	98801-14200	NUT	1		
27-37	168-25379-00	BOLT, chain puller	2		
27-38	98801-08300	NUT	2		
27-39	307-25371-00	BAR, tension	1		
27-40	109-25373-00	BOLT, tension bar	1		
27-41	98801-08300	NUT	1		
27-42	92901-08100	WASHER, spring	2		
27-43	102-25375-00	CLIP, tension bar	1		
27-44	183-25378-00	BOLT, tension bar	1		

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Fig. 27 REAR WHEEL



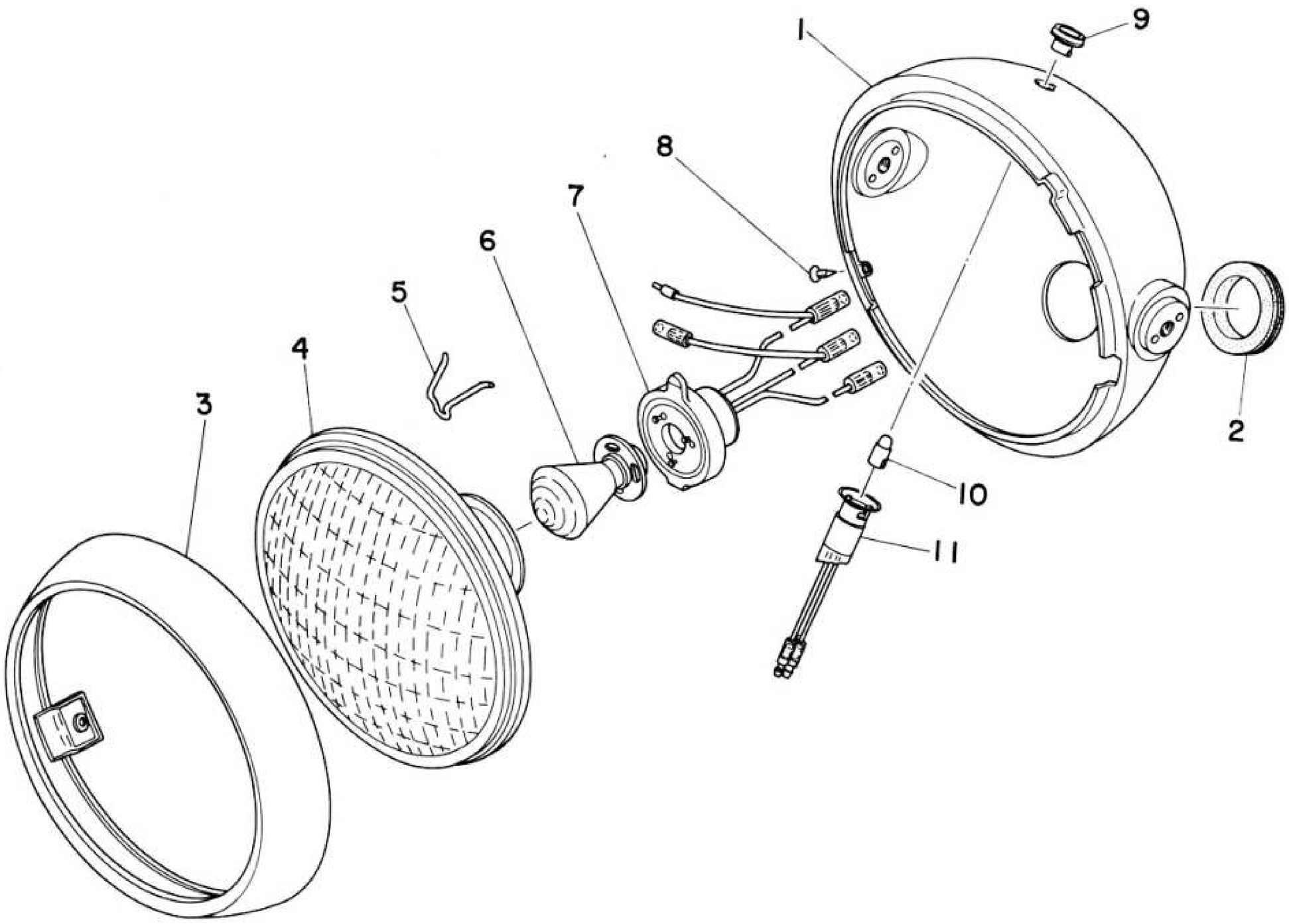
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REAR WHEEL

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
27-45	98801-08100	NUT	1		
27-46	91401-20012	PIN, cotter	1		
27-47	94504-28110	CHAIN (DK428-110L)	1		
27-48	94604-28001	. JOINT, chain	1		

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Fig. 28 HEAD LAMP





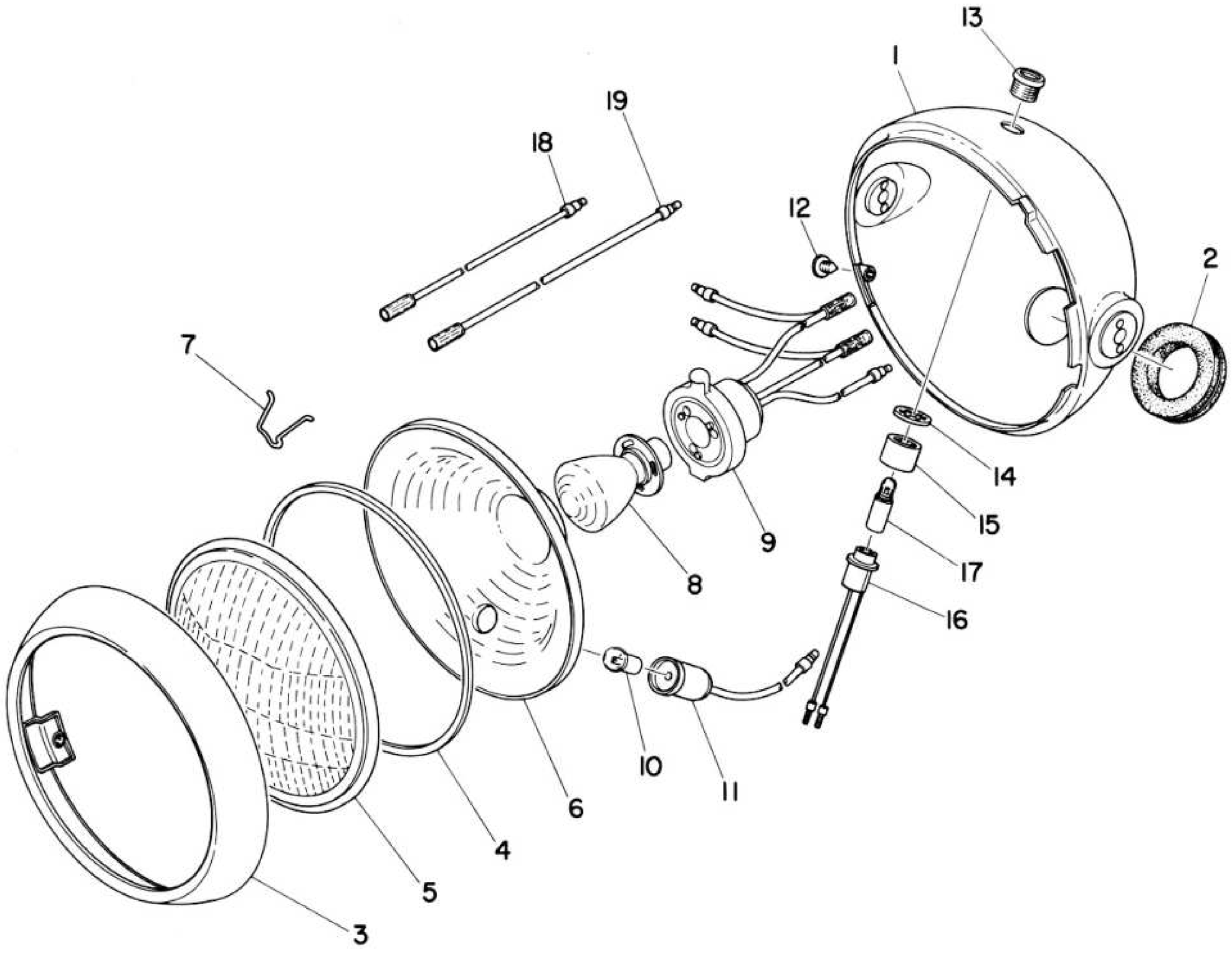
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HEAD LAMP

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
28- 1	237-84330-60-63	BODY ASS'Y	1		Brilliant Red
	237-84330-60-71	BODY ASS'Y	1		Mandarin Orange
28- 2	214-84153-60	. GROMMET	1		
28- 0-1	252-84310-00	HEAD LAMP UNIT ASS'Y	1		
28- 3	237-84315-00	. RIM, head lamp	1		
28- 4	237-84320-00	. LENS ASS'Y	1		
28- 5	195-84324-00	. SPRING, reflector	4		
28- 6	183-84314-60	. BULB, head lamp (12V 35/35W) ...	1		
28- 7	252-84312-00	. SOCKET	1		
28- 8	195-84325-00	SCREW, rim fitting	1		
28- 0-2	256-84301-61	PILOT LAMP ASS'Y	1		
28- 9	256-84357-61	. BODY, pilot lamp	1		
28-10	256-84347-00	. BULB, pilot (12V 2W)	1		
28-11	256-84350-61	. SOCKET CORD ASS'Y	1		

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Fig. 29 HEAD LAMP (ENGLAND)



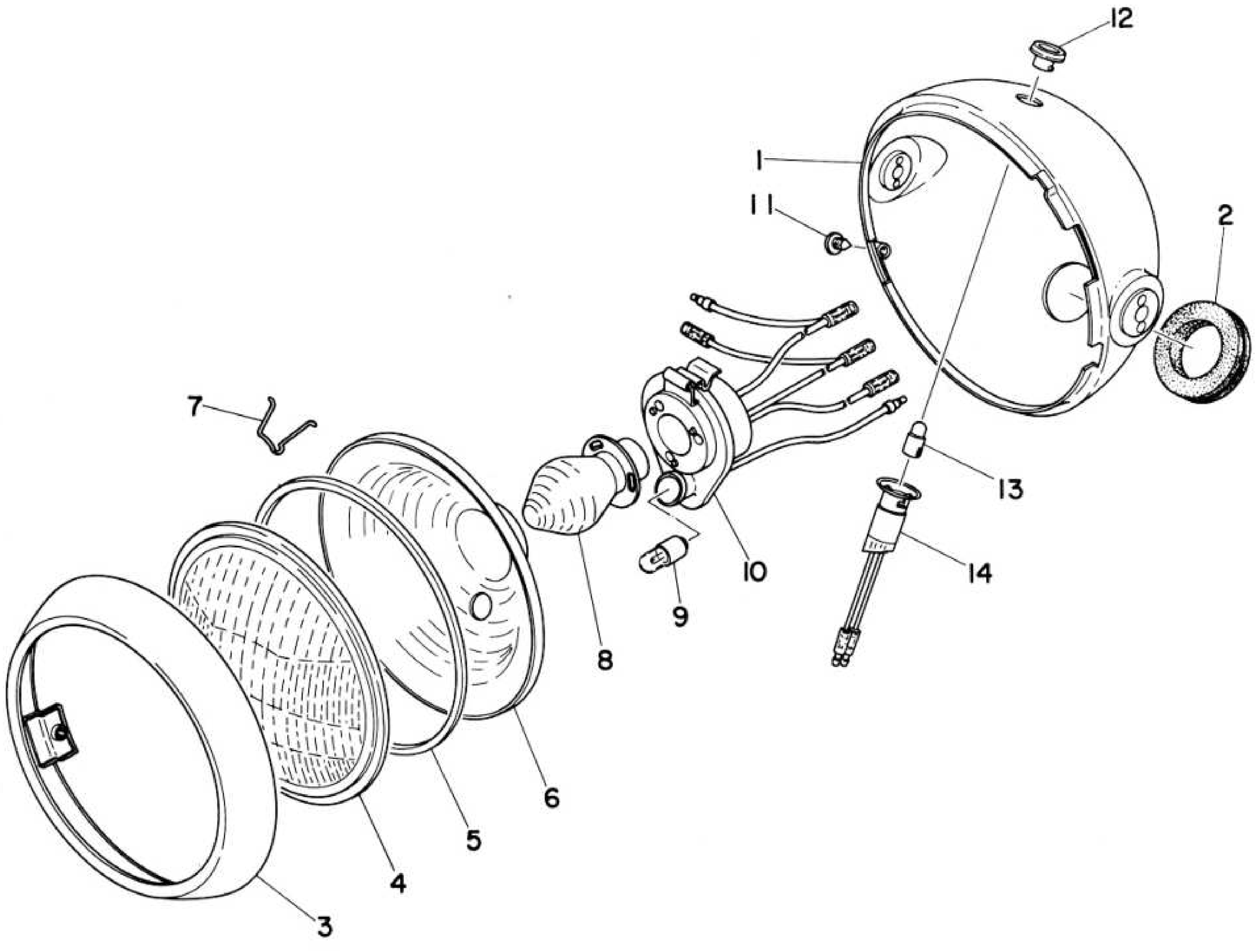
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HEAD LAMP (ENGLAND)

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
29- 1	237-84330-60-63	BODY ASS'Y	1		Brilliant Red
	237-84330-60-71	BODY ASS'Y	1		Mandaring Orange
29- 2	214-84153-60	. GROMMET	1		
29- 0-1	237-84310-30	HEAD LAMP UNIT ASS'Y	1		
29- 3	237-84315-30	. RIM, head lamp	1		
29- 4	136-84322-00	. GASKET, head lamp	1		
29- 5	136-84321-00	. LENS, head lamp	1		
29- 6	137-84323-30	. REFLECTOR	1		
29- 7	195-84324-00	. SPRING, refector set	4		
29- 8	265-84314-00	. BULB (12V 35/25W)	1		
29- 9	237-84312-30	. SOCKET ASS'Y	1		
29-10	123-83516-20	. BULB (12V 3W)	1		
29-11	183-84345-30	. SOCKET ASS'Y	1		
29-12	195-84325-00	SCREW, rim fitting	1		
29- 0-2	256-84301-60	PILOT LAMP ASS'Y	1		
29-13	214-84157-60	. BODY, pilot lamp	1		
29-14	92901-12300	. WASHER, tooth	1		
29-15	214-84158-60	. NUT, pilot lamp	1		
29-16	214-84150-60	. SOCKET CORD ASS'Y	1		
29-17	235-84347-00	. BULB (12V 1.5W)	1		
29-18	308-84348-00	WIRE, lead 1	1		
29-19	308-84349-00	WIRE, lead 2	1		

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Fig. 30 HEAD LAMP (W. GERMANY)



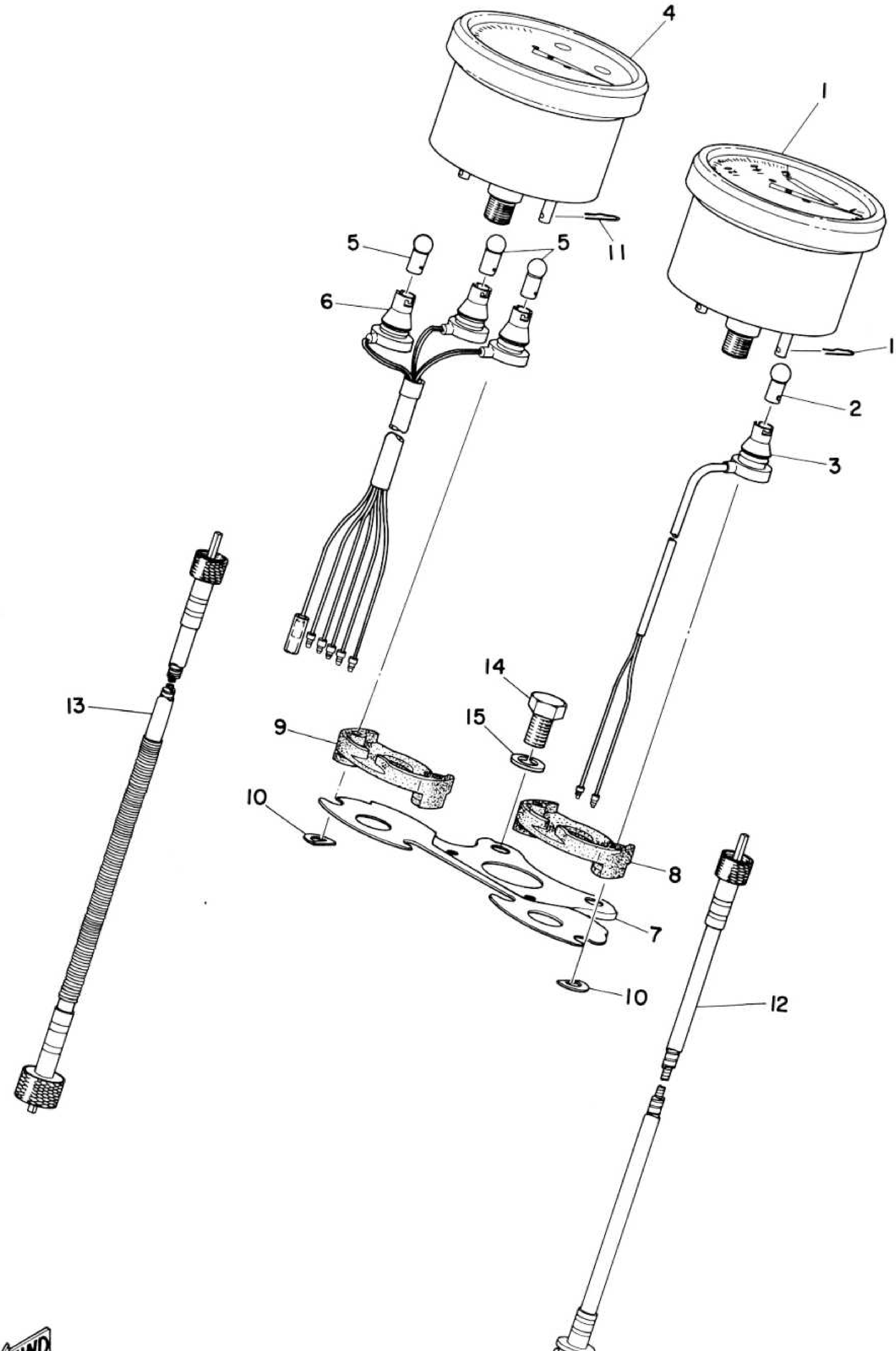
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HEAD LAMP (W. GERMANY)

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
30- 1	237-83340-60-63	BODY ASS'Y	1		Brilliant Red
	237-83340-60-71	BODY ASS'Y	1		Mandarin Orange
30- 2	214-84153-00	. GROMMET	1		
30- 0-1	252-84310-40	HEAD LAMP UNIT ASS'Y	1		
30- 3	237-84315-00	. RIM, head lamp	1		
30- 4	183-84321-40	. LENS, head lamp	1		
30- 5	136-84322-00	. GASKET, head lamp	1		
30- 6	183-84323-41	. REFLECTOR, head lamp	1		
30- 7	195-84324-00	. SPRING, reflector set	4		
30- 8	169-84314-10	. BULB (12V 35/35W)	1		
30- 9	169-84346-10	. BULB (12V 4W)	1		
30-10	252-84312-40	. SOCKET CORD ASS'Y	1		
30-11	195-84325-00	SCREW, rim fitting	1		
30- 0-2	256-84301-61	PILOT LAMP ASS'Y	1		
30-12	256-84357-61	. BODY, pilot lamp	1		
30-13	256-84347-00	. BULB, pilot (12V 2W)	1		
30-14	256-84350-61	. SOCKET CORD ASS'Y	1		

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Fig. 31 SPEEDOMETER · TACHOMETER



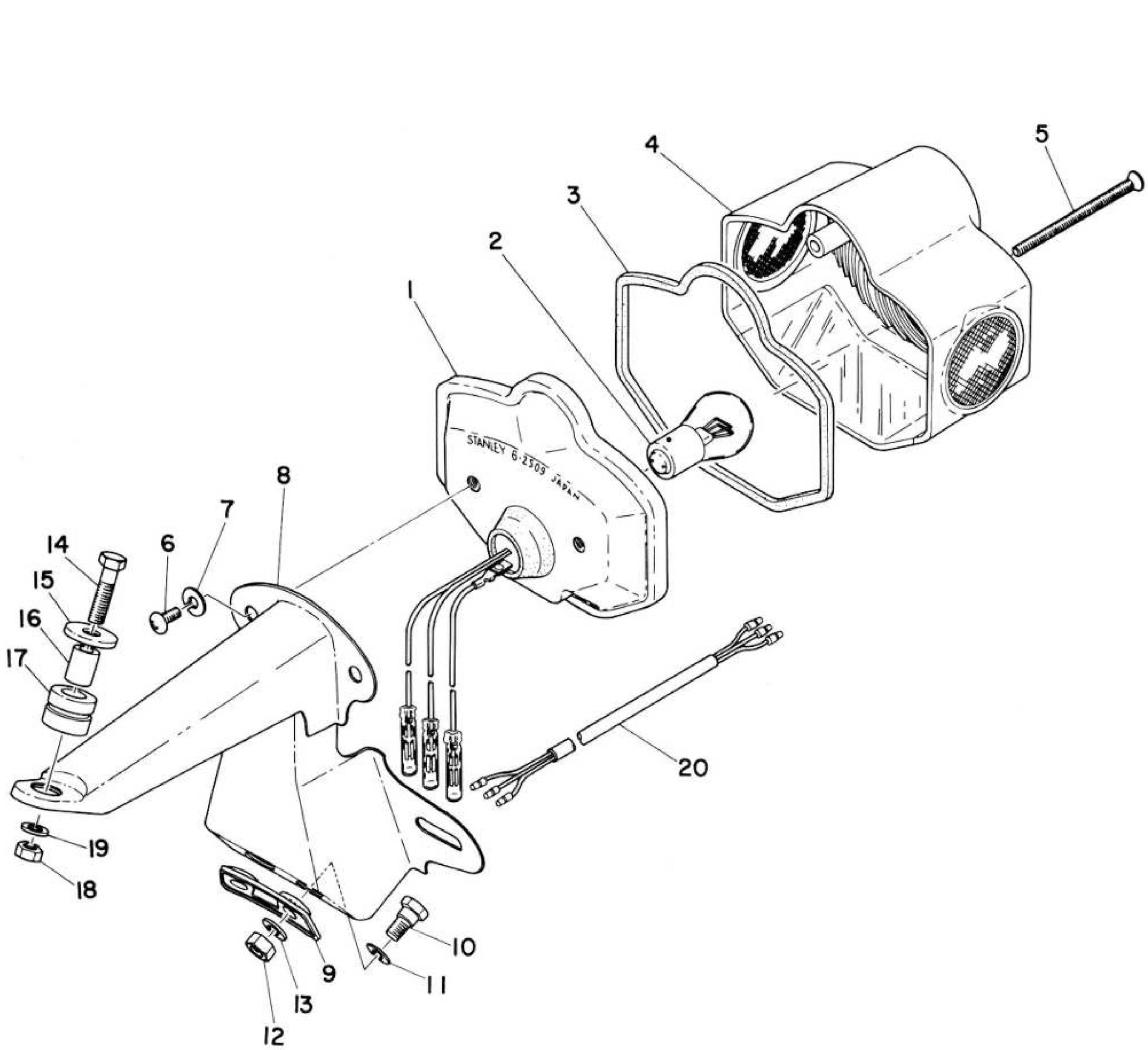
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SPEEDOMETER · TACHOMETER

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
31- 1	307-83510-20	SPEEDOMETER ASS'Y	1		Km/h
	307-83510-40	SPEEDOMETER ASS'Y	1		Mile/h
31- 2	123-83516-20	. BULB (12V 3W)	1		
31- 3	235-83536-21	. SOCKET, meter	1		
31- 4	307-83540-00	TACHOMETER ASS'Y	1		
31- 5	123-83516-20	. BULB (12V 3W)	3		
31- 6	252-83520-01	. SOCKET ASS'Y	1		
31- 7	307-83519-00-33	BRACKET, meter	1		
31- 8	214-83523-00	DAMPER	1		
31- 9	237-83523-00	DAMPER	1		
31-10	214-83524-00	WASHER, special	4		
31-11	156-83525-00	CLIP	4		
31-12	246-83550-00	SPEEDOMETER CABLE ASS'Y ...	1		
31-13	307-83560-00	TACHOMETER CABLE ASS'Y	1		
31-14	91201-08015	BOLT	2		
31-15	92901-08100	WASHER, spring	2		

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Fig. 32 TAIL LAMP 1



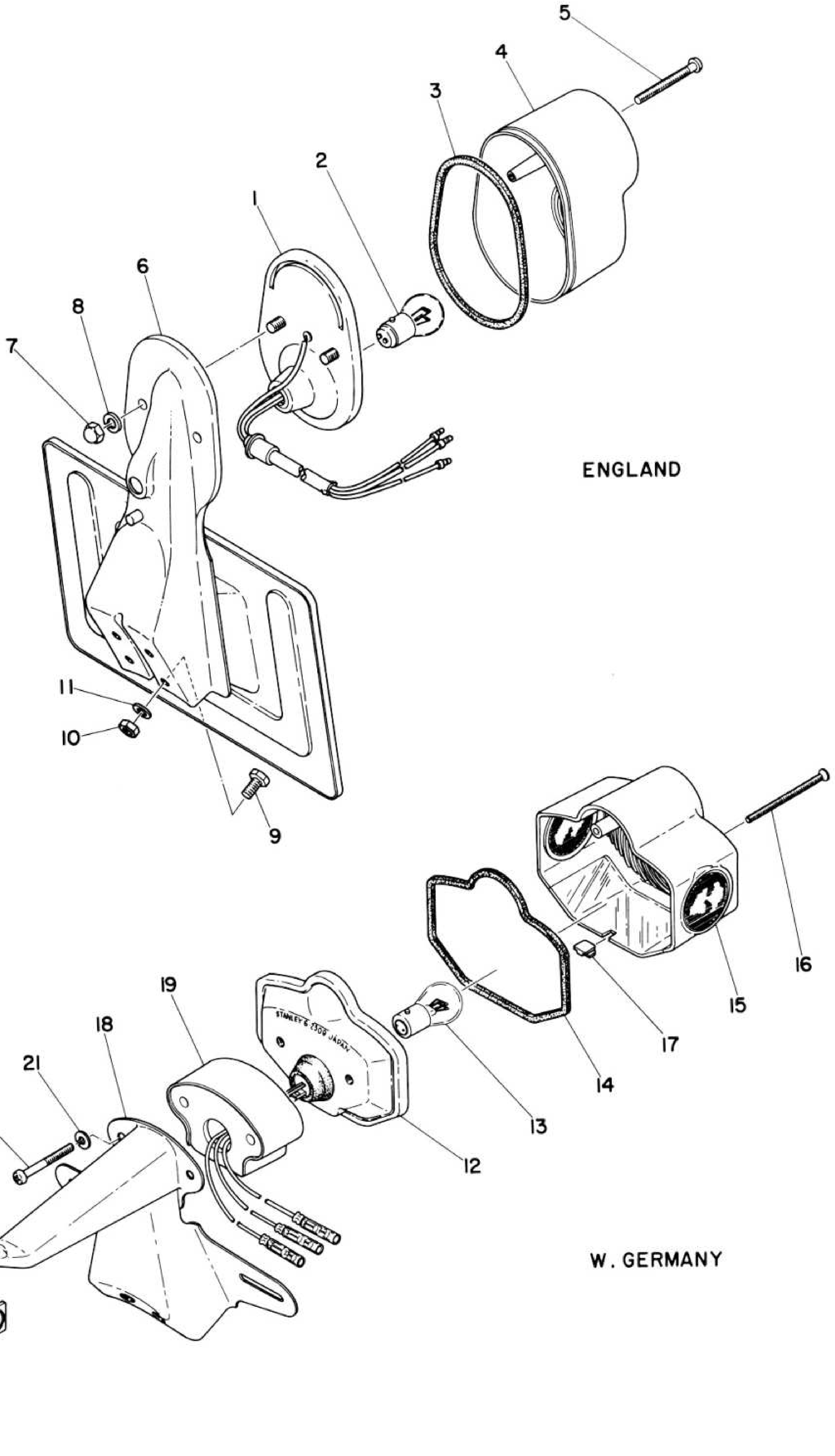
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TAIL LAMP 1

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
32- 0-1	256-84710-00	TAIL LAMP UNIT ASS'Y	1		
32- 1	256-84711-60	. BASE, tail lamp	1		
32- 2	137-84714-60	. BULB (12V 23/8W)	1		
32- 3	256-84723-60	. GASKET, tail lamp	1		
32- 4	256-84721-00	. LENS, tail lamp	1		
32- 5	256-84724-60	. SCREW, lens fitting 2			
32- 6	92503-06010	. SCREW, pan head	2		
32- 7	92901-06100	. WASHER, spring	2		
32- 8	307-84751-00-35	BRACKET, license	1		Silver
32- 9	214-84553-01	DAMPER	1		
32-10	168-21738-00	BOLT A	2		
32-11	92901-08200	WASHER, plain	2		
32-12	98801-06100	NUT	2		
32-13	92901-06100	WASHER, spring	2		
32-14	91203-06025	BOLT	1		
32-15	102-28323-00	WASHER, legshield	1		
32-16	214-21633-00	COLLAR, fender mount	1		
32-17	214-21717-00	DAMPER, battery box	1		
32-18	98801-06100	NUT	1		
32-19	92901-06100	WASHER, spring	1		
32-20	214-84517-00	CORD, tail lamp	1		

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Fig. 33 TAIL LAMP 2



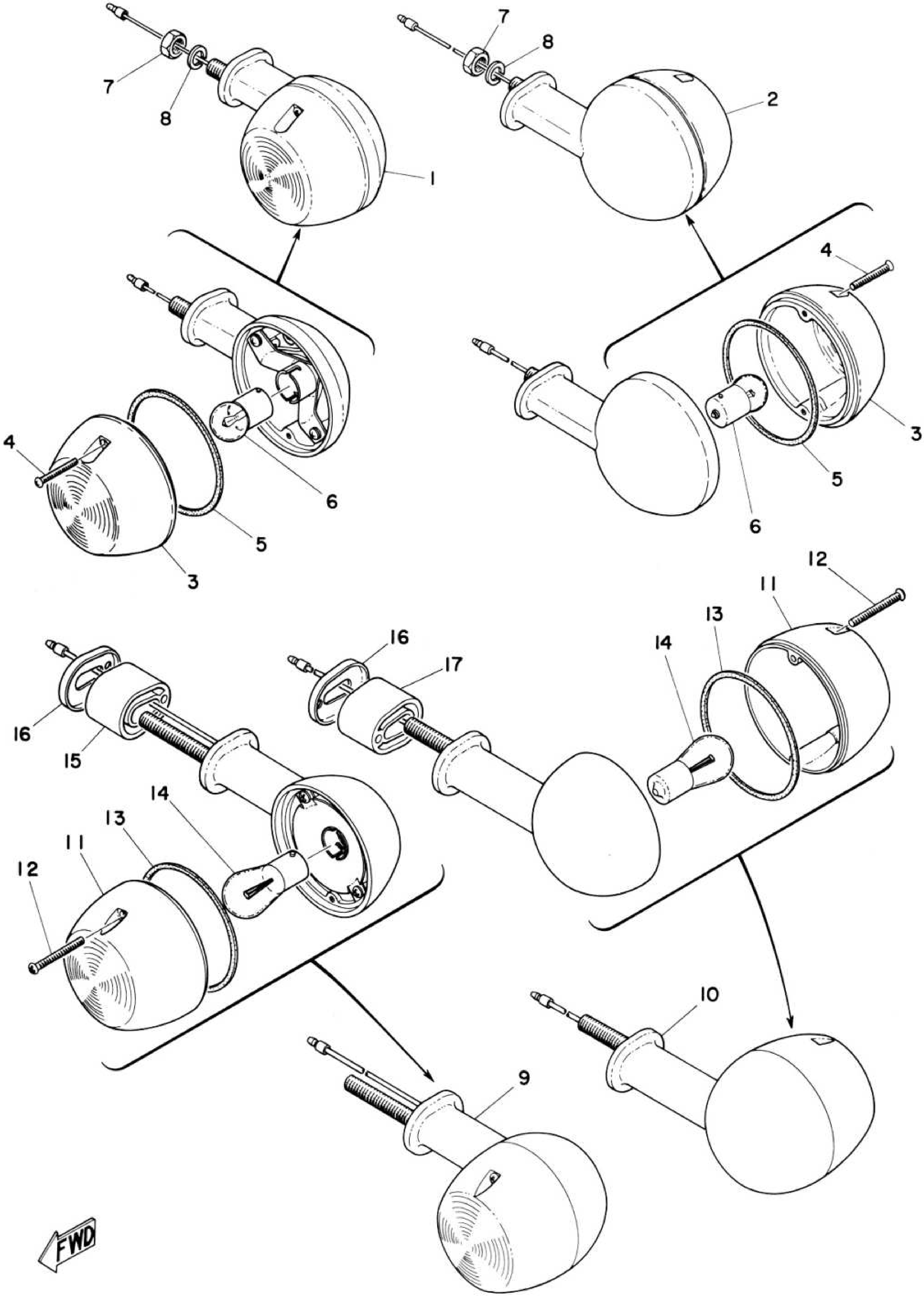
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TAIL LAMP 2

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
33- 0-1	307-84710-30	TAIL LAMP UNIT ASS'Y	1		Destined for England
33- 1	307-84711-30	. BASE, tail lamp	1		
33- 2	168-84714-00	. BULB (12V 23/7W)	1		
33- 3	122-84523-30	. GASKET, tail lens	1		
33- 4	127-84521-31	. LENS, tail lamp	1		
33- 5	127-84524-30	. SCREW, lens fitting	2		
33- 6	168-84751-30-35	BRACKET, license	1		Silver
33- 7	92801-06700	NUT, crown	2		
33- 8	92901-06100	WASHER, spring	2		
33- 9	91201-06012	BOLT	4		
33-10	98801-06100	NUT	4		
33-11	92901-06100	WASHER, spring	4		
33- 0-1	278-84710-40	TAIL LAMP UNIT ASS'Y	1		Destined for W. Germany
33-12	278-84711-40	. BASE, tail lamp	1		
33-13	137-84714-60	. BULB (12V 23/8W)	1		
33-14	256-84723-60	. GASKET, tail lens	1		
33-15	278-84721-40	. LENS, tail lamp	1		
33-16	256-84724-60	. SCREW, lens fitting	2		
33-17	278-84718-40	. BUSHING	1		
33-18	256-84751-60-35	BRACKET, license	1		Silver
33-19	278-84729-40	HOLDER	1		
33-20	92503-06045	SCREW, pan head	2		
33-21	92901-06100	WASHER, spring	2		

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Fig. 34 FLASHER LAMP



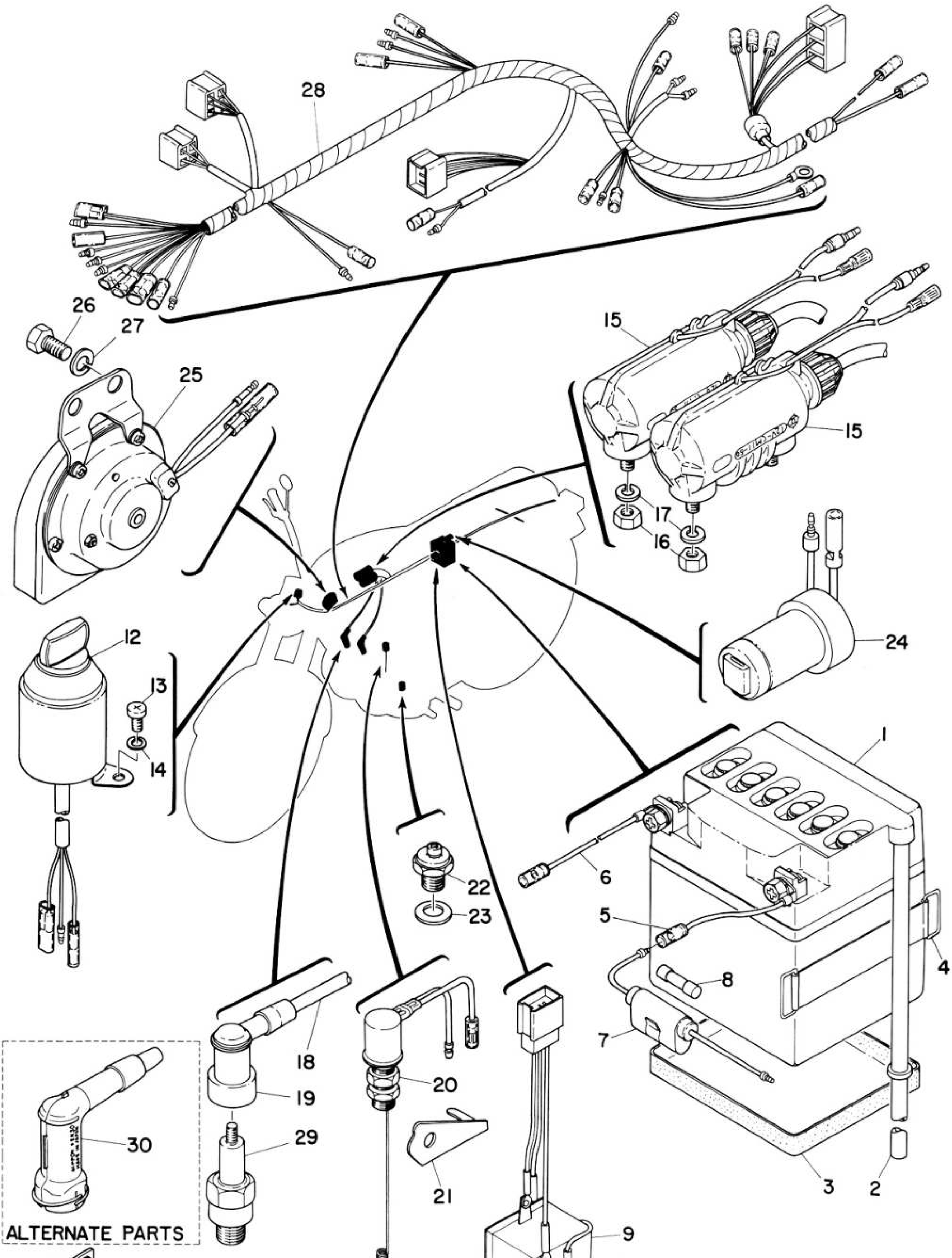
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FLASHER LAMP

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
34- 1	254-83310-45-93	FRONT FLASHER LAMP ASS'Y	2		
	261-83310-95-93	FRONT FLASHER LAMP ASS'Y	2		Destined for Australia
34- 2	307-83330-20-93	REAR FLASHER LAMP ASS'Y	2		
	235-83330-95-93	REAR FLASHER LAMP ASS'Y	2		Destined for Australia
34- 3	183-83332-20	. LENS, flasher	4		
34- 4	183-83333-21	. SCREW, lens fitting	8		
34- 5	183-83313-20	. GASKET, flasher lens	4		
34- 6	136-83311-20	. BULB, flasher (12V 8W)	4		
34- 7	98801-08100	NUT	4		
34- 8	92901-08100	WASHER, spring	4		
34- 9	252-83310-40-93	FRONT FLASHER LAMP ASS'Y, left	1		Destined for W. Germany
	252-83320-40-93	FRONT FLASHER LAMP ASS'Y right	1		Destined for W. Germany
34-10	252-83330-40-93	REAR FLASHER LAMP ASS'Y	2		Destined for W. Germany
34-11	183-83312-70	. LENS, flasher	4		
34-12	183-83333-71	. SCREW, lens fitting	8		
34-13	183-83313-70	. GASKET, flasher lens	4		
34-14	256-83311-70	. BULB, flasher (12V 32CP)	4		
34-15	278-83316-40	COLLAR, flasher	2		Destined for W. Germany
34-16	278-83359-40	WASHER, special	4		Destined for W. Germany
34-17	249-83316-95	COLLAR, flasher	2		Destined for W. Germany

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Fig. 35 ELECTRICAL



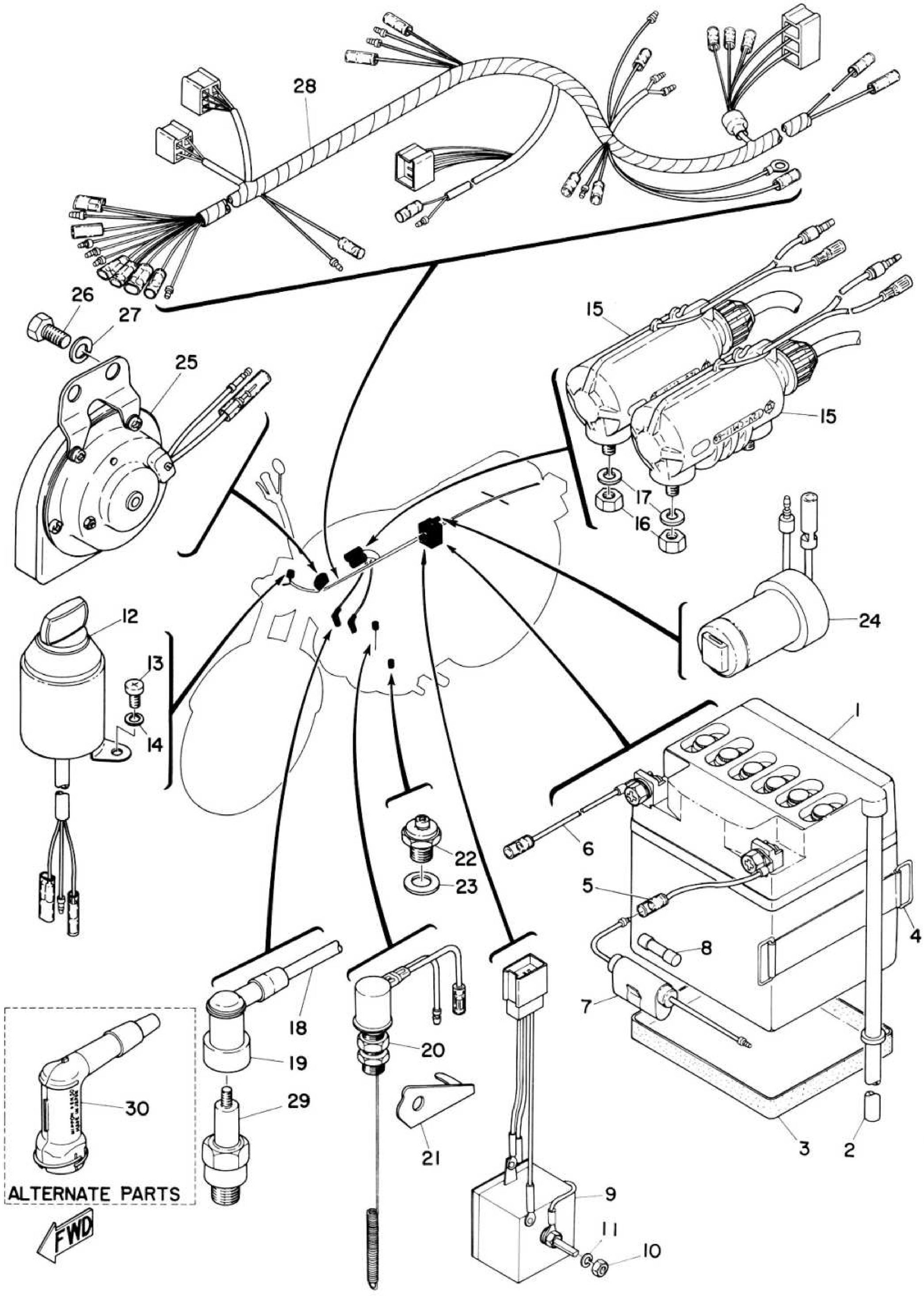
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ELECTRICAL

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
35- 1	118-82110-71	BATTERY ASS'Y	1		
35- 2	170-82112-00	PIPE, breather (5-460)	1		
35- 3	118-82122-00	SEAT, battery	1		
35- 4	120-82131-00	BAND, battery	1		
35- 5	307-82115-00	WIRE, plus lead	1		
35- 6	307-82116-00	WIRE, minus lead	1		
35- 7	164-82150-00	FUSE HOLDER ASS'Y	1		
35- 8	148-82151-00	. FUSE	2		
35- 9	195-81970-10	RECTIFIER ASS'Y	1		
35-10	98801-05200	NUT	1		
35-11	92901-05100	WASHER, spring	1		
35-12	307-82508-30	MAIN SWITCH ASS'Y	1		
	307-82508-80	MAIN SWITCH ASS'Y	1		Destined for England & W. Germany
35-13	98501-05010	SCREW, pan head	2		
35-14	92901-05100	WASHER, spring	2		
35-15	227-82310-60	IGNITION COIL ASS'Y	2		
35-16	98801-06100	NUT	4		
35-17	92901-06100	WASHER, spring	4		
35-18	183-82341-00	CORD, high tension	2		
35-19	166-82370-20	PLUG CAP ASS'Y	2		
35-20	307-82530-00	STOP SWITCH ASS'Y	1		
35-21	307-82539-00-33	STAY, stop switch	1		
35-22	136-82540-00	NEUTRAL SWITCH ASS'Y	1		
35-23	136-82543-00	GASKET	1		

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Fig. 35 ELECTRICAL



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Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
35-24	183-83350-21	FLASHER RELAY ASS'Y	1		
	173-83350-70	FLASHER RELAY ASS'Y	1		Destined for W. Germany
35-25	183-83371-20	HORN	1		
35-26	91101-06015	BOLT	2		
35-27	92901-06100	WASHER, spring	2		
35-28	307-82590-30	WIRE HARNESS ASS'Y	1		
35-29	94701-00033	PLUG, spark (B-9HC)	2		

ALTERNATE PARTS

35-30	808-82370-10	PLUG CAP ASS'Y (with Noise Surpressor)	2		

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NUMERICAL INDEX

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NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
23-10	101-24356-00	18-24	122-27317-01	8- 6	132-15664-00
24- 7	101-24356-00	33- 3	122-84523-30	8- 7	132-15665-00
5-30	102-17462-00	29-10	123-83516-20	8- 8	132-15676-00
5-32	102-17463-00	31- 2	123-83516-20	4-10	132-16333-00
5-33	102-17464-00	31- 5	123-83516-20	2- 9	132-16345-00
17- 9	102-22243-00	1-19	126-11171-60	2-10	132-16346-00
26-25	102-25137-00	13- 1	126-13116-00	4- 9	132-16351-00
27-43	102-25375-00	11-24	127-14124-23	4- 2	132-16369-00
27-24	102-25412-00	11-36	127-14125-01	4- 5	132-16371-02
12- 7	102-27114-00	11-23	127-14161-00	5- 3	132-17216-00
32-15	102-28323-00	11- 4	127-14190-15	5-19	132-17216-00
26-22	109-25136-00	11- 5	127-14195-00	5- 4	132-17414-00
26- 8	109-25315-00	23-23	127-24650-00	5-18	132-17414-00
27-40	109-25373-00	33- 4	127-84521-31	5-12	132-17471-02
26-40	109-26344-00	33- 5	127-84524-30	7-10	132-18113-01
26-39	109-26345-00	5-23	131-15643-00	7- 2	132-18123-00
14- 9	110-81345-20	5-22	131-15653-00	7- 3	132-18124-00
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