YAMAHA

GENUINE

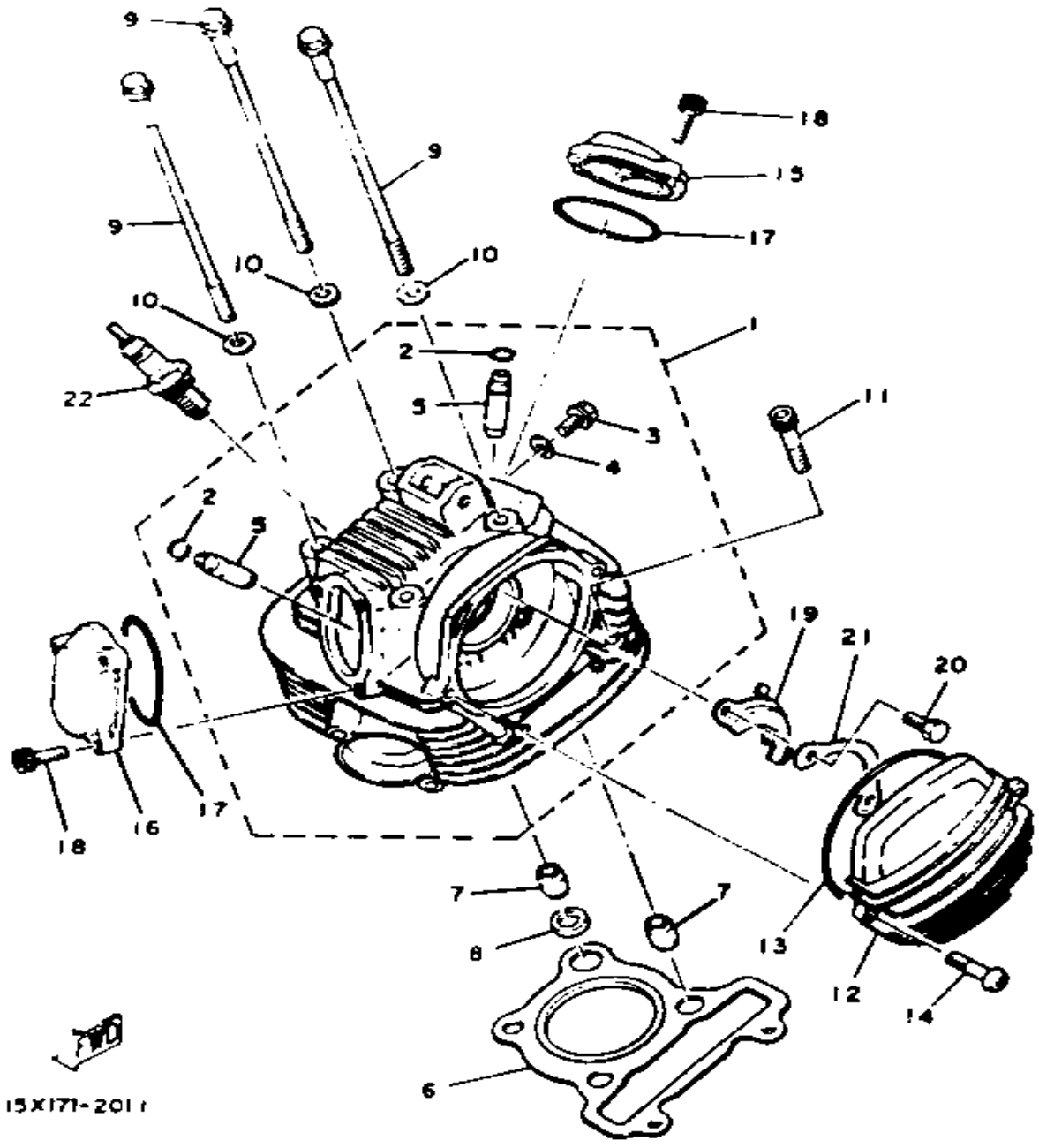
PARTS CATALOGUE

MOTORCYCLE

A1

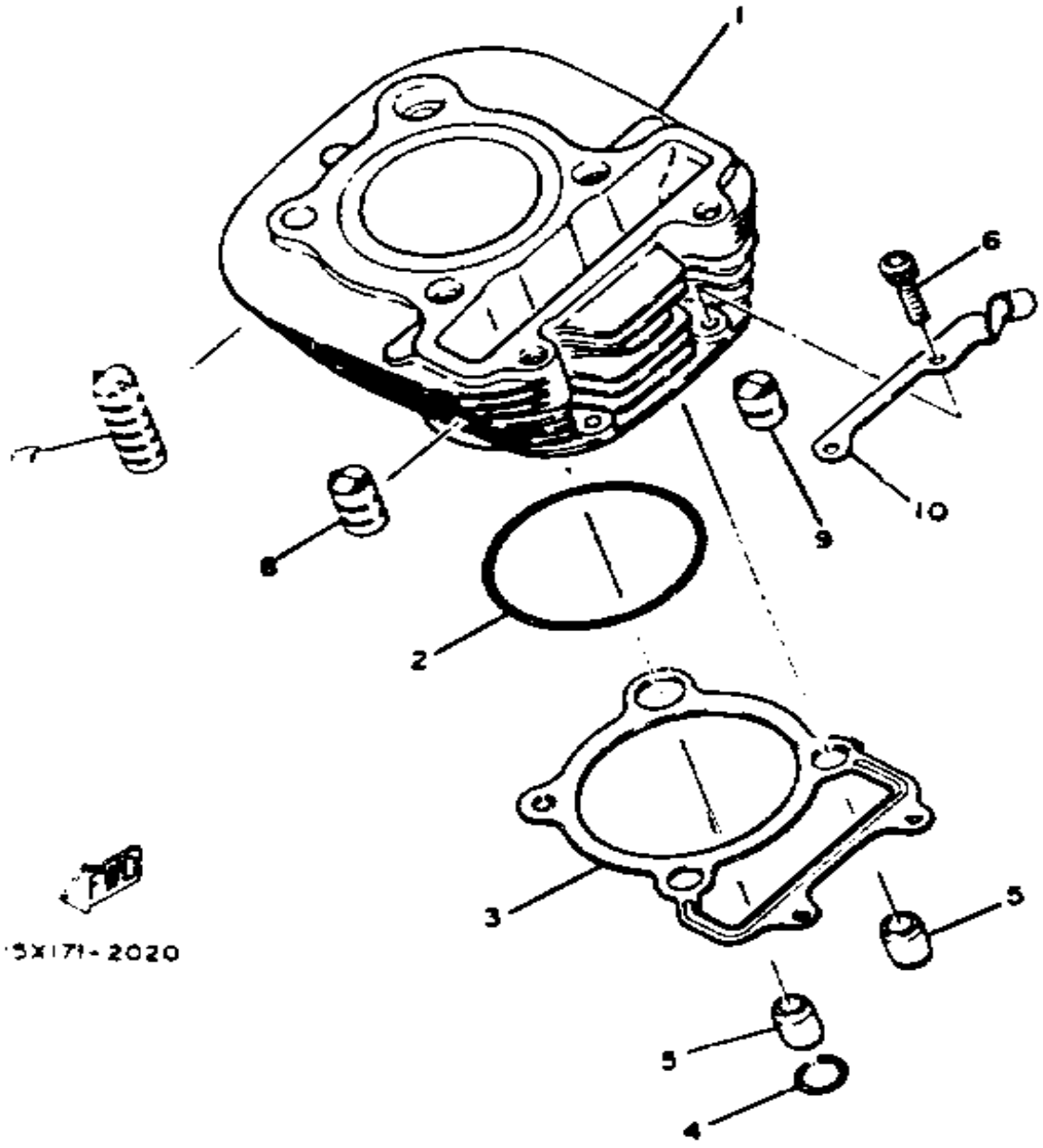
XT125J

CYLINDER HEAD



Ref. No.	Part Number	Description	Qty	Remarks
1	15E-11102-01-00	CYLINDER HEAD ASSEMBLY .	1	
2	93440-10085-00	. CIRCLIP	2	
3	90153-06045-00	. SCREW, HEXAGON	1	
4	90430-06014-00	. GASKET	1	
5	5H0-11133-10-00	. GDE, INTK VLV 1 O/S	2	
6	3NS-11181-00-00	GASKET, CYLINDER HEAD1 (5N0-11181-00)	1	
7	99530-14016-00	PIN, DOWEL	3	
8	90430-14131-00	GASKET	1	
9	90105-08195-00	BOLT, WASHER BASED	4	
10	90201-080L7-00	WASHER, PLATE	4	
11	91316-08045-00	BOLT, SOCKET HEAD	2	
12	15A-11185-00-00	CVR, CYLINDER HD SIDE 1SIDE 1	1	
13	93211-05471-00	O-RING	1	
14	98516-06020-00	SCREW, PAN HEAD	2	
15	15A-11186-00-00	COVER, CYLINDER.HEAD 2SIDE 2	1	
16	15A-11187-00-00	COVER, CYLINDER HEAD SIDE 3	1	
17	93210-57634-00	O-RING	2	
18	91316-06018-00	BOLT, SOCKET HEAD	5	
19	5H0-1111F-00-00	PLATE	1	
20	97013-06012-00	BOLT	2	
21	90215-06184-00	WASHER, LOCK	1	
22	NGK-D8EA0-00-00	PLUG, SPARK (NGK D8EA) . . .	1	U.R.

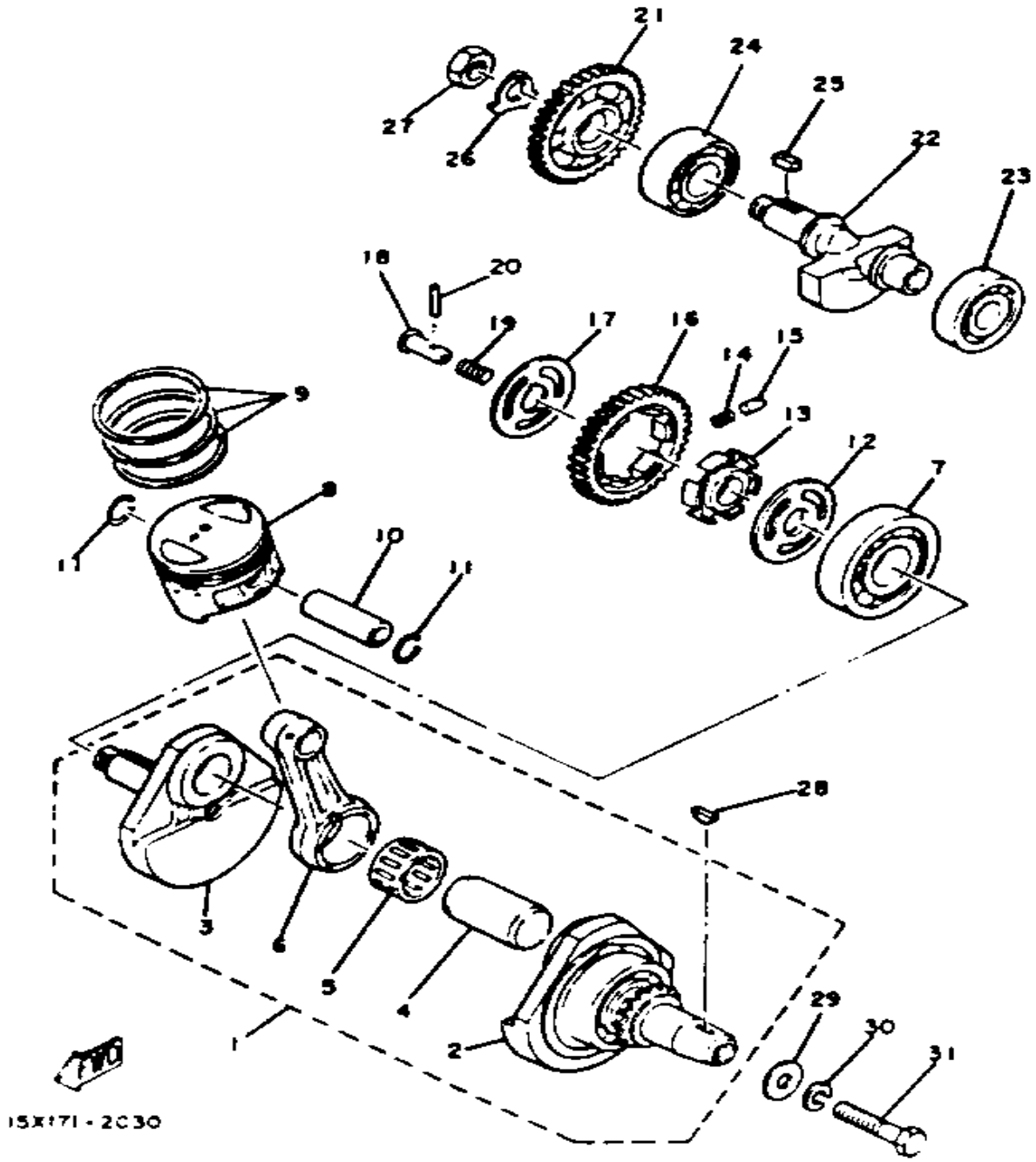
CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
1	25A-11310-01-00	CYLINDER (5N0-11310-00)	1	
2	93210-63489-00	O-RING	1	
3	4DD-11351-00-00	GASKET, CYLINDER (5N0-11351-00)	1	
4	93210-13361-00	O-RING	1	
5	92830-24016-00	UNAVAILABLE IN PRICE BOOK	2	
6	90110-06138-00	BOLT, HEX SKT HEAD	2	
7	15A-11162-00-00	ABSORBER 2	2	
8	5H0-11161-00-00	ABSORBER 1	2	
9	15A-15441-00-00	ABSORBER 2	1	
10	15A-15441-00-00	HOLDER, CLCH CABLE	1	

5X171-2020

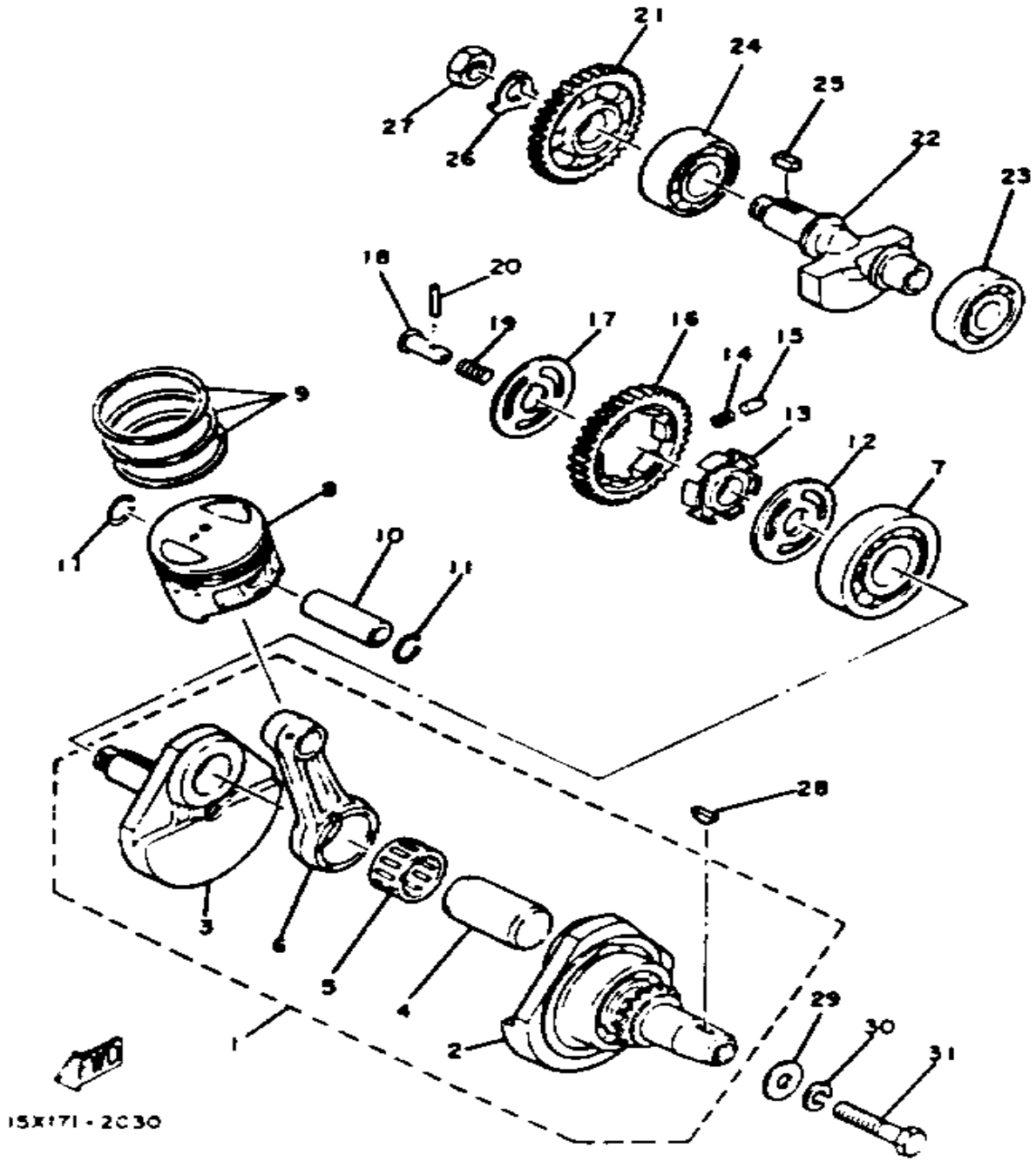
CRANKSHAFT - PISTON



Ref. No.	Part Number	Description	Qty	Remarks
1	¢15-E1140-00-00	UNAVAILABLE IN PRICE BOOK	1	
2	¢15-E1141-20-90	. UNAVAILABLE IN PRICE BOOK	1	
3	5N0-11422-00-00	. CRANK 2	1	
4	5H0-11681-00-00	. PIN, CRANK 1	1	
5	93310-530J3-00	. BEARING	1	
6	(5N0-11651-00-00)	ROD, CONNECTING	1	
7	93306-30615-00	BEARING (B6306)	1	
8	25A-11631-00-Y0	PISTON STD (5N0-11631-01-A0) (STD)	1	SIZE A
	5N0-11636-01-00	PISTON 2 O/S 0.50 (2ND O/S 0.50MM)	1	ALT. PART
	5N0-11638-01-00	PISTON 4 O/S 1.00 (4TH O/S 1.00MM)	1	ALT. PART
9	15E-11610-00-00	PISTON RINGSET STD (STD) .	1	
	15E-11610-20-00	PISTON RINGSET 2ND (2ND O/S)	1	ALT. PART
	15E-11610-40-00	UNAVAILABLE IN PRICE BOOK (4TH O/S)	1	ALT. PART
10	5N0-11633-00-00	PIN, PISTON	1	
11	93450-16068-00	CIRCLIP	2	
12	90201-201E4-00	WASHER, PLATE	1	
13	5H0-11496-00-00	BOSS, BUFFER	1	
14	90501-21133-00	SPRING, COMPRESSION	6	
15	93605-10090-00	PIN, DOWEL	3	
16	5H0-11536-00-00	GEAR, DRIVE (38T)	1	
17	90214-20023-00	WASHER, CLAW	1	
18	90240-07083-00	PIN, CLEVIS	1	
19	90501-07629-00	SPRING, COMPRESSION	1	
20	93602-13177-00	PIN, DOWEL	1	
21	5H0-11531-00-00	GEAR, BALANCE WEIGHT (38T)	1	

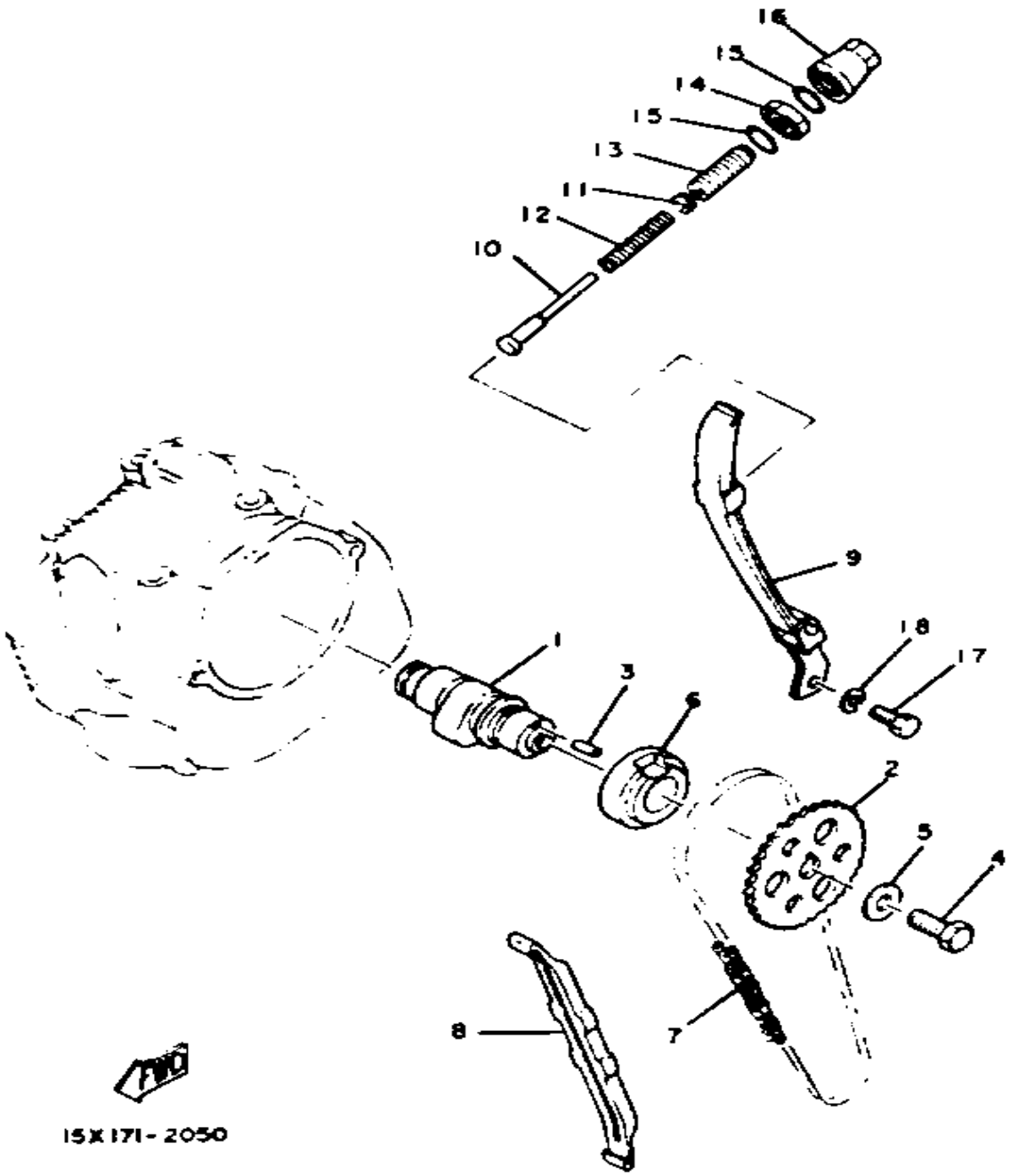
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CRANKSHAFT - PISTON

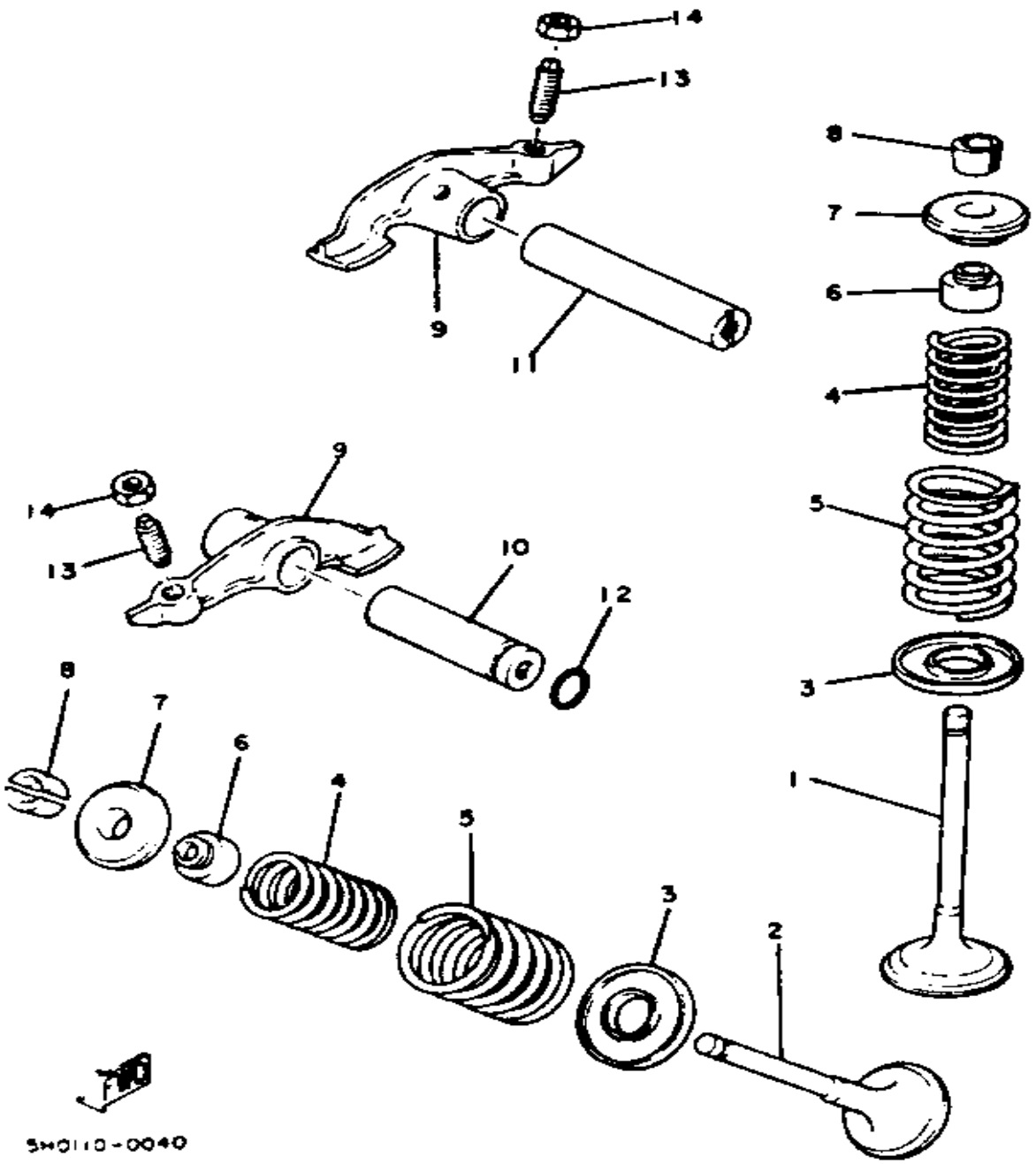


Ref. No.	Part Number	Description	Qty	Remarks
22	15E-11454-00-00	WEIGHT 1	1	
23	93306-30427-00	BEARING	1	
24	93306-30427-00	BEARING	1	
25	90282-05013-00	KEY, STRAIGHT	1	
26	90215-14185-00	WASHER, LOCK	1	
27	90170-14284-00	NUT	1	
28	90280-16053-00	KEY, WOODRUFF	1	
29	90201-102J5-00	WASHER, PLATE	1	
30	92990-10100-00	WASHER, SPRING	1	
31	90101-10188-00	BOLT	1	

CAMSHAFT - CHAIN

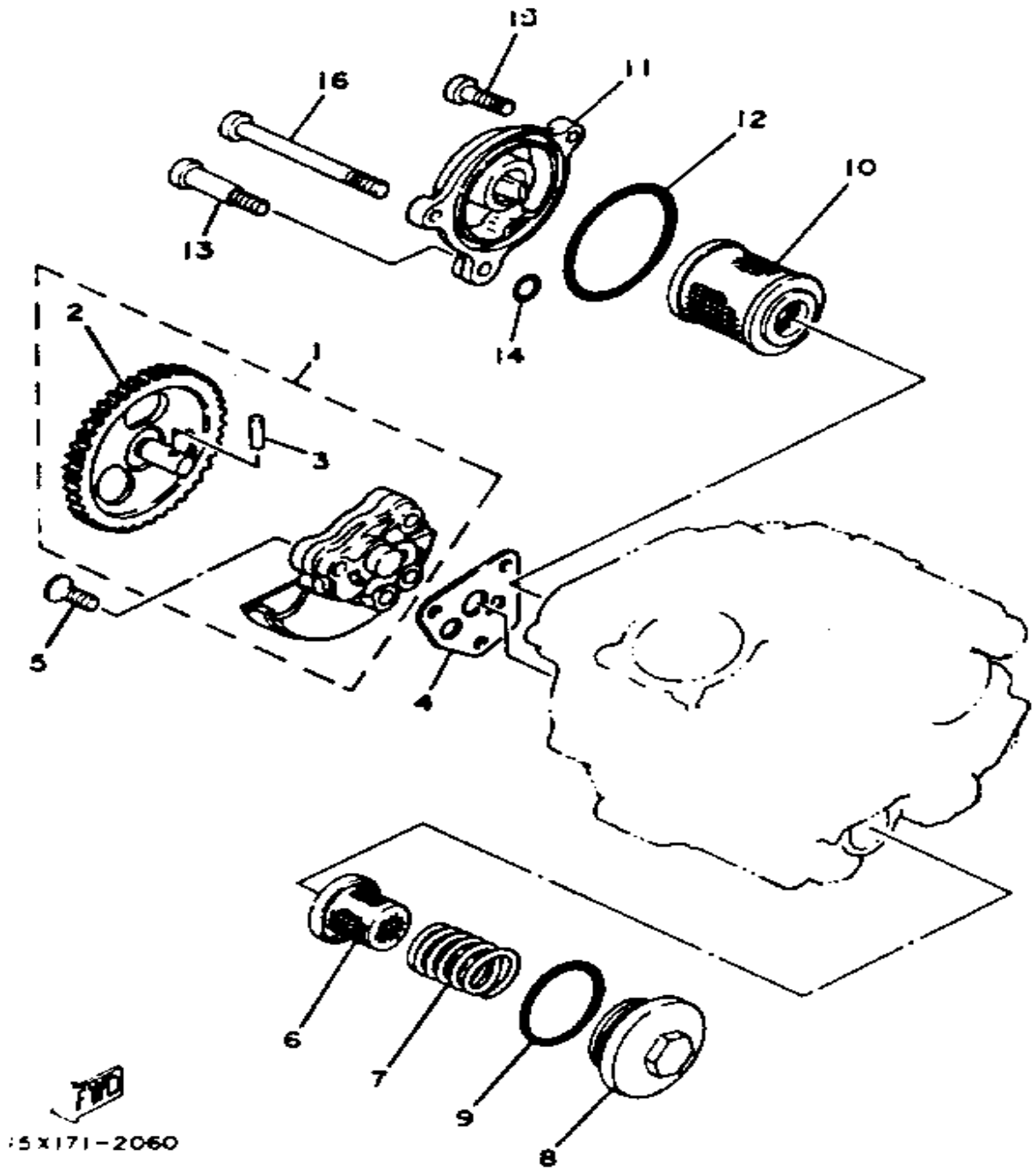


Ref. No.	Part Number	Description	Qty	Remarks
1	5N0-12171-01-00	CAMSHAFT 1	1	
2	5H0-12176-00-00	SPROCKET, CAM CHAIN (40T)	1	
3	93604-10011-00	PIN, DOWEL	1	
4	90101-10303-00	BOLT	1	
5	90201-10774-00	WASHER, PLATE	1	
6	90387-255F3-00	COLLAR	1	
7	94580-41104-00	CHAIN	1	
8	5H0-12231-00-00	GUIDE, STOPPER 1	1	
9	5N0-12241-00-00	GUIDE, STOPPER 2	1	
10	3Y1-12217-00-00	ROD, CHN TENSIONER	1	
11	3Y1-12232-00-00	DAMPER	1	
12	90501-10587-00	SPRING, COMPRESSION	1	
13	90149-14182-00	SCREW, SPEC''L SHAPE	1	
14	90179-14298-00	NUT, SPEC''L SHAPE	1	
15	93210-16629-00	O-RING	2	
16	3Y1-12212-00-00	CASE, CHAIN TENSNR	1	
17	97011-06016-00	BOLT	2	
18	92901-06600-00	WASHER	2	



VALVE

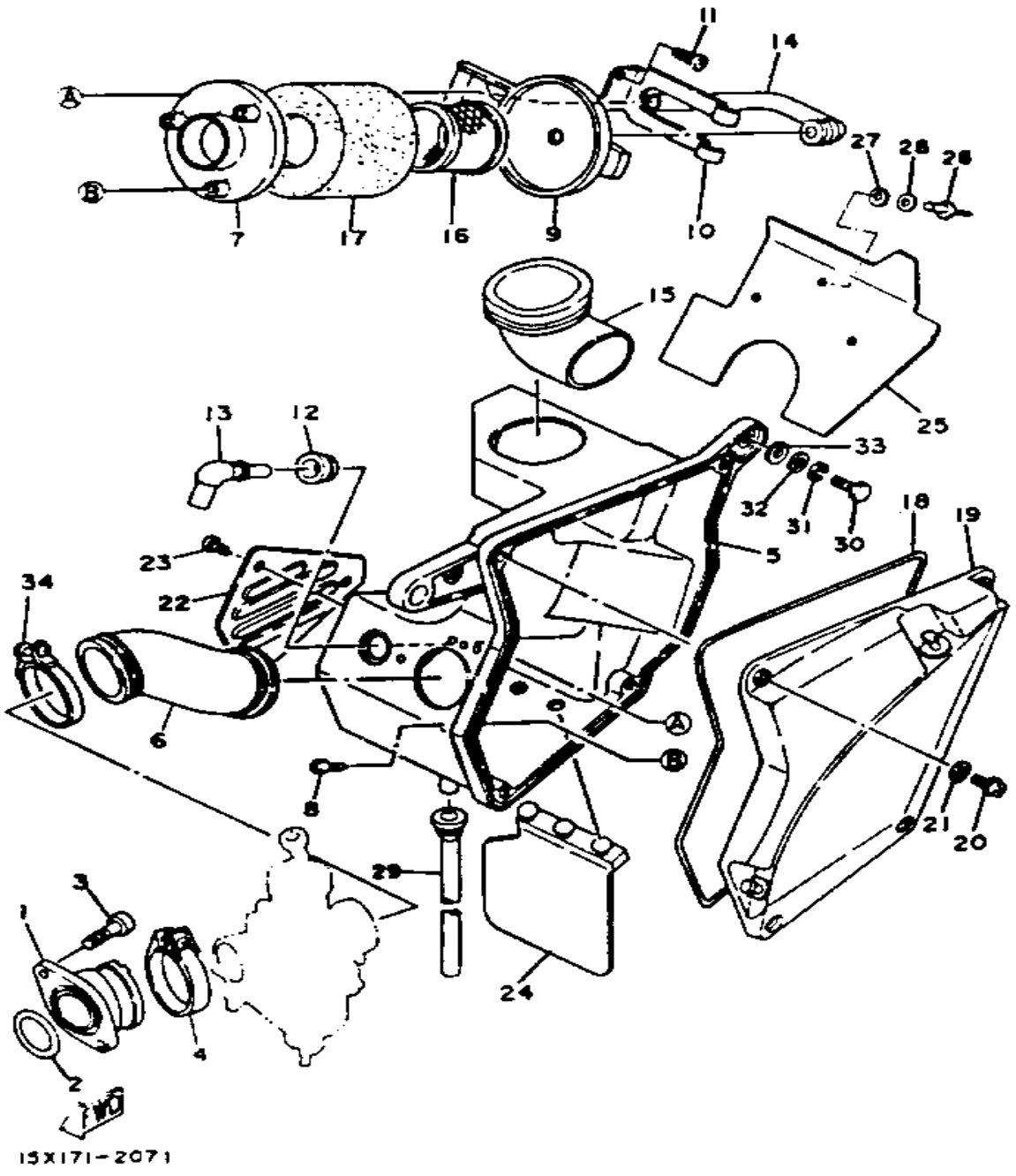
Ref. No.	Part Number	Description	Qty	Remarks
1	5N0-12111-00-00	VALVE, INTAKE	1	
2	5N0-12121-00-00	VALVE, EXHAUST	1	
3	4G0-12116-01-00	SEAT, VALVE SPRING	2	
4	4G0-12113-01-00	SPRING, VALVE INNER	2	
5	4G0-12114-01-00	SPRING, VALVE OUTER	2	
6	5H0-12119-00-00	SEAL, VALVE STEM	2	
7	4G0-12117-00-00	RETAINER, VALVE SPRING	2	
8	4G0-12118-00-00	COTTER, VALVE	4	
9	36X-12151-00-00	ARM, VALVE ROCKER	2	
10	5H0-12156-00-00	SHAFT, ROCKER 2	1	
11	5H0-12146-00-00	SHAFT, ROCKER	1	
12	93210-09350-00	O-RING	1	
13	3Y1-12159-00-00	SCREW, VALVE ADJUSTING	2	
14	90170-06128-00	NUT	2	



OIL PUMP

Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-13300-00-00	OIL PUMP ASSEMBLY	1	
2	5H0-13326-00-00	. GEAR, PUMP DRIVEN 2 (45T)	1	
3	93603-12030-00	. PIN, DOWEL	1	
4	4BE-13329-00-00	GASKET, PUMP COVER	1	
5	98701-06030-00	SCREW, FLAT HEAD	3	
6	51Y-13411-00-00	STRAINER, OIL	1	
7	90501-18576-00	SPRING, COMPRESSION	1	
8	5H0-15351-00-00	PLUG, DRAIN	1	
9	93210-35389-00	O-RING	1	
10	5H0-13440-00-00	ELEMENT ASSEMBLY, OIL CLEANER	1	
11	15A-13447-00-00	COVER, OIL ELEMENT	1	
12	93210-54175-00	O-RING	1	
13	90109-06419-00	BOLT	1	
14	93210-07438-00	O-RING	1	
15	98506-06025-00	SCREW, PAN HEAD	1	
16	98506-06075-00	SCREW, PAN HEAD	1	

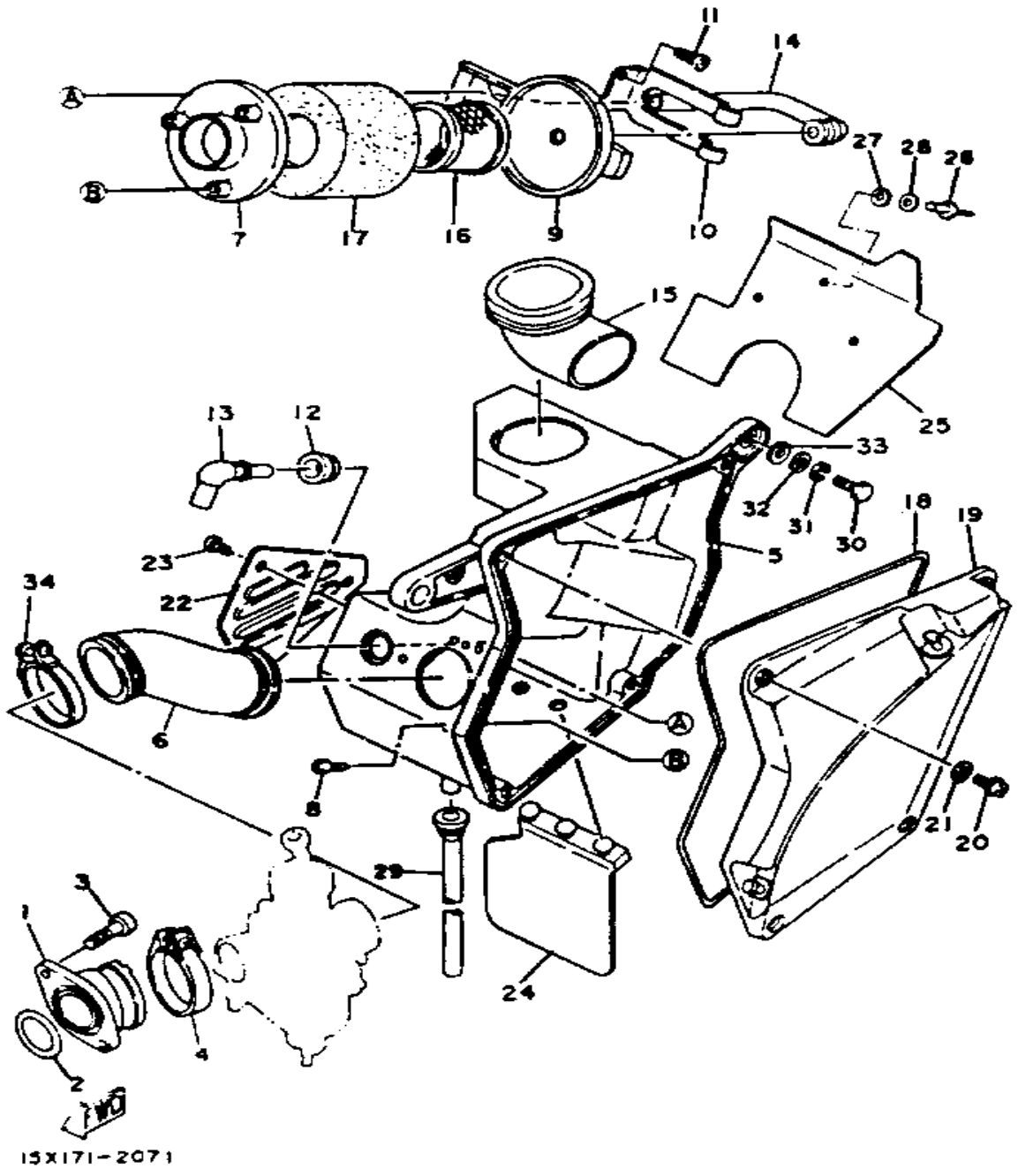
AIR FILTER



Ref. No.	Part Number	Description	Qty	Remarks
1	15A-13586-02-00	JOINT, CARBURETOR 1	1	
2	93210-35537-00	O-RING	1	
3	91316-06020-00	BOLT, SOCKET HEAD	2	
4	90460-43179-00	CLAMP, HOSE	1	
5	15A-14411-00-00	CASE, AIR CLEANER 1	1	
6	15E-14453-00-00	JOINT, AIR CLNR 1	1	
7	15A-14472-00-00	PLATE, ELEMENT	1	
8	97701-40510-00	SCREW, TAPPING	3	
9	15A-14468-00-00	PLATE, ELEMENT FTNG	1	
10	¢15-A1448-70-00	UNAVAILABLE IN PRICE BOOK	1	
11	97701-40510-00	SCREW, TAPPING	2	
12	90480-16278-00	GROMMET	1	
13	15A-14485-00-00	PIPE, JOINT	1	
14	¢15-A1441-90-00	UNAVAILABLE IN PRICE BOOK	1	
15	¢15-E1443-70-10	UNAVAILABLE IN PRICE BOOK	1	
16	15A-14458-01-00	GUIDE, ELEMENT	1	
17	15A-14451-00-00	ELEMENT, AIR CLNR	1	
18	1VJ-14462-00-00	SEAL	1	
19	15A-14412-00-00	CAP, CLEANER CASE 1	1	
20	98586-05016-00	SCREW, PAN HEAD	4	
21	92906-05600-00	WASHER, PLATE	4	
22	(15A-1442F-00-00)	PROTECTOR	1	
23	97701-40510-00	SCREW, TAPPING	3	
24	15A-21621-00-00	FLAP	1	
25	(15A-21691-01-00)	FLAP	1	
26	90267-40073-00	RIVET, BLIND	3	
27	90201-047A2-00	WASHER, PLATE	3	
28	92990-04200-00	WASHER, PLAIN	3	
29	(15A-1443E-00-00)	PIPE, DRAIN	1	

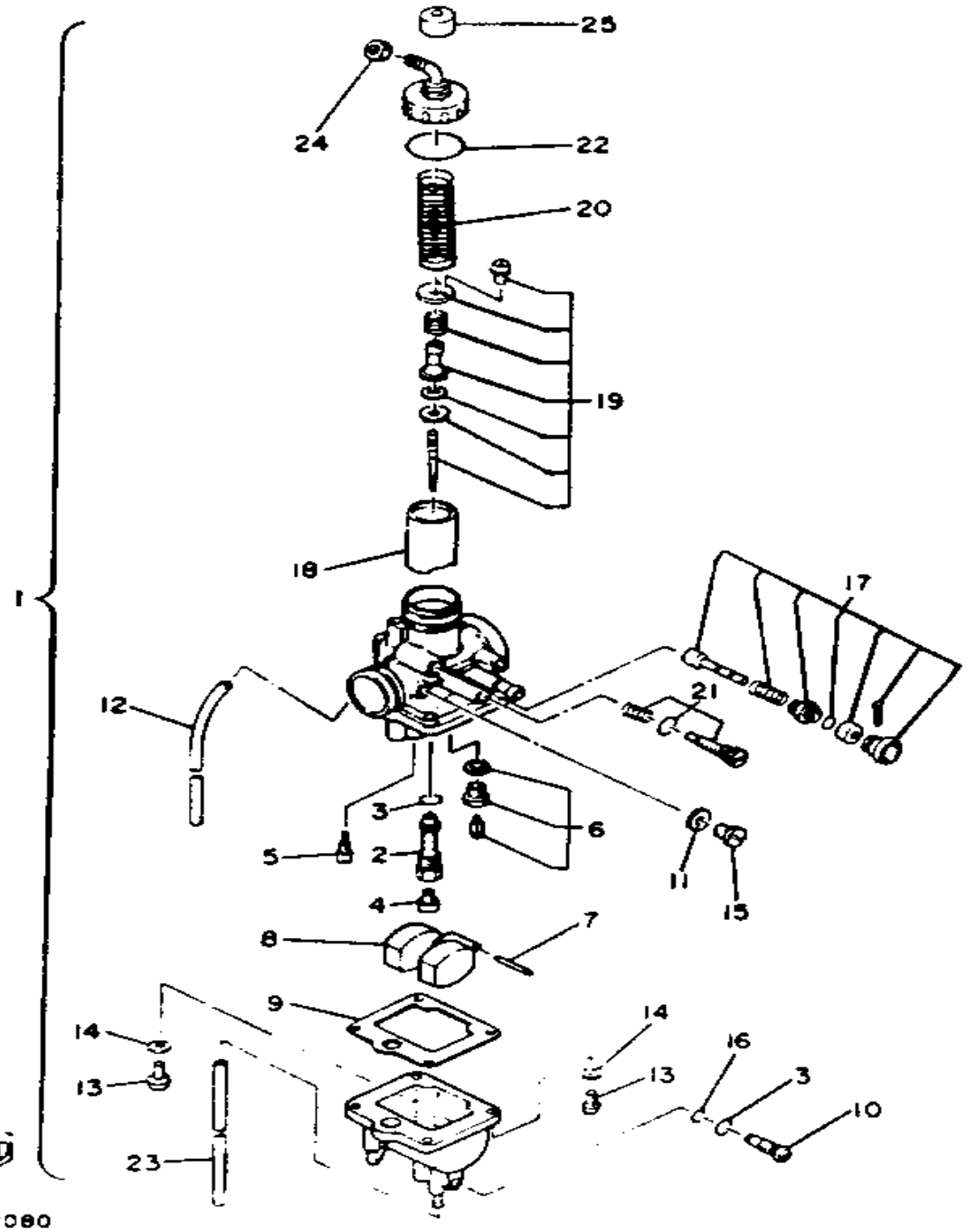
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AIR FILTER



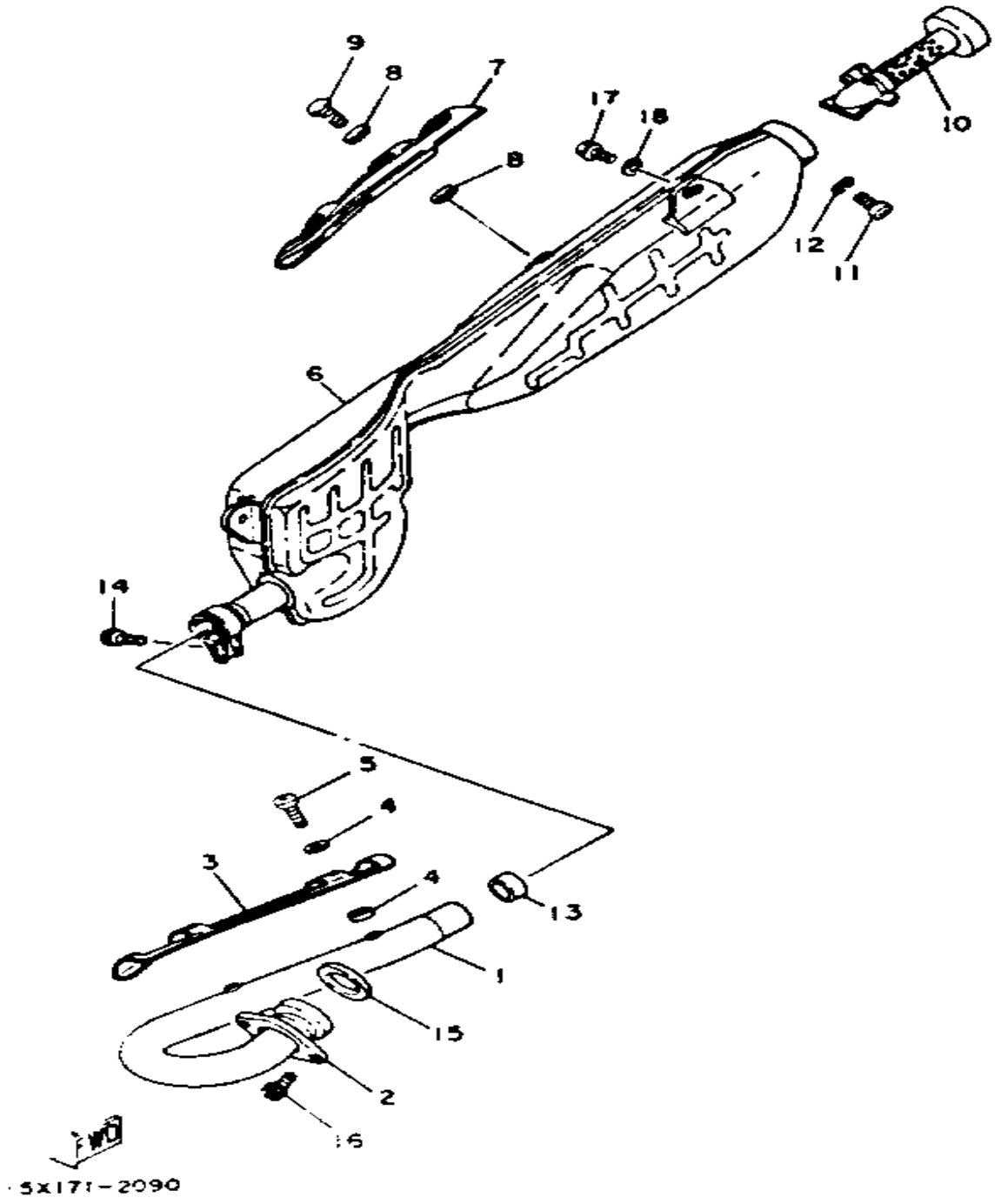
Ref. No.	Part Number	Description	Qty	Remarks
30	97011-06025-00	BOLT (97001-06025)	2	
31	92995-06100-00	WASHER, SPRING	2	
32	92901-06600-00	WASHER	2	
33	92990-06200-00	WASHER	2	
34	90460-45040-00	CLAMP, HOSE	1	

CARBURETOR



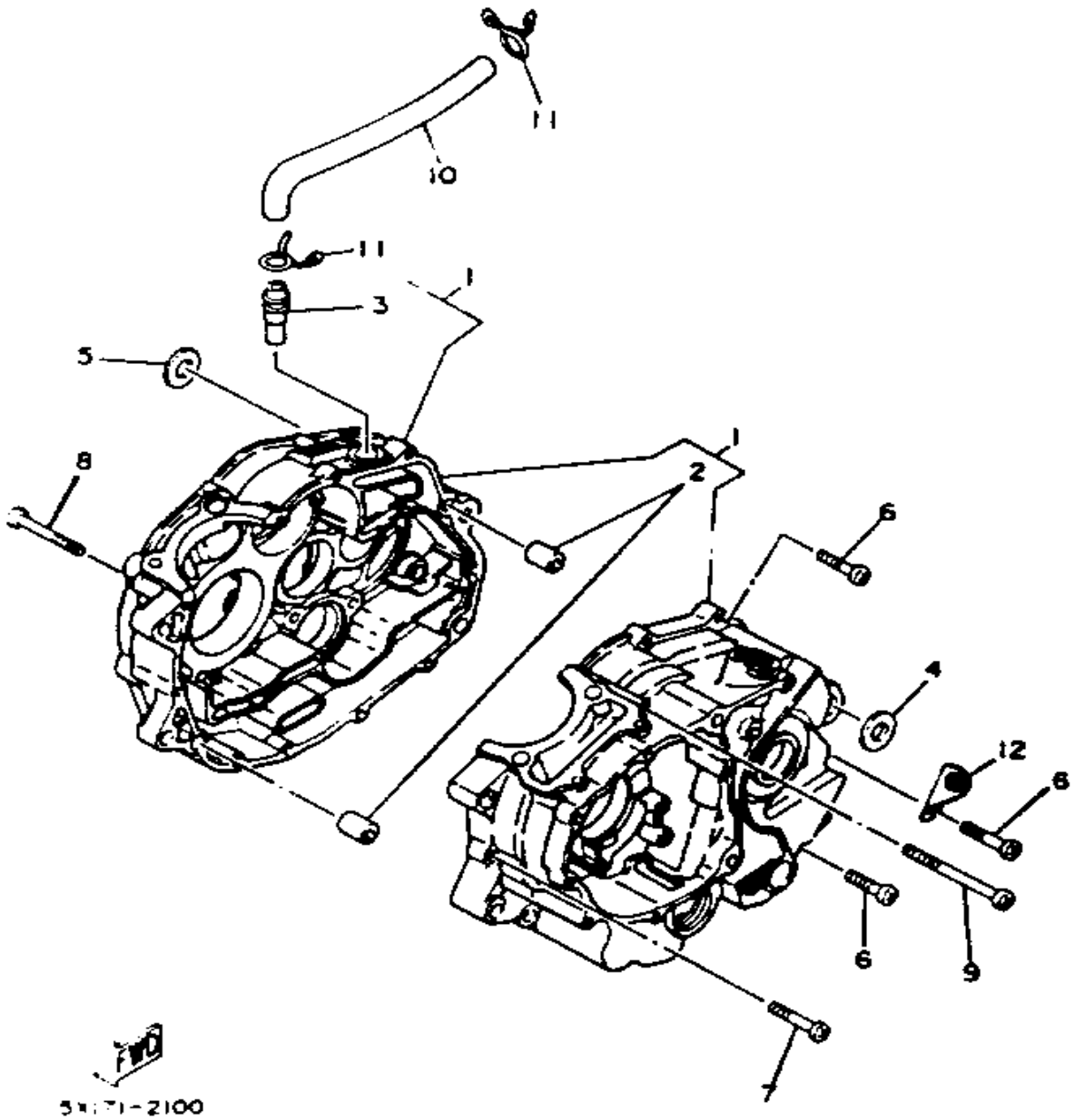
Ref. No.	Part Number	Description	Qty	Remarks
1	15E-14301-01-00	CARBURETOR ASSEMBLY 1 (15E-14301-00)	1	
2	15E-14341-00-00	. NOZZLE, MAIN	1	
3	360-24512-00-00	. GASKET	2	
4	288-14343-59-00	. JET, MAIN #1 8	1	
5	5H0-14342-20-00	. JET, PILOT #40 (#040)	1	
6	12T-W1496-00-00	. VALVE SEAT SET	1	
7	647-14386-10-00	. PIN, FLOAT	1	
8	54G-14385-00-00	. FLOAT	1	
9	5H0-14384-00-00	. GASKET, FLOAT CHMBR	1	
10	5H0-14115-00-00	. PLUG, SCREW	1	
11	5H0-14126-00-00	. GASKET	1	
12	5H0-14348-00-00	. PIPE 1	1	
13	98503-04014-00	. SCREW, PAN HEAD	4	
14	92901-04100-00	. WASHER, SPRING	4	
15	5H0-14991-00-00	. SCREW	1	
16	5H0-14397-00-00	. O-RING	1	
17	15A-14371-00-00	. PLUNGER, STARTER	1	
18	15E-14312-22-00	. VALVE, THROTTLE 1	1	
19	(15E-1490J-00-00)	NEEDLE SET	1	
20	5H0-14331-00-00	. SPRING, THRTL VALVE	1	
21	12V-14103-00-00	. THROTTLE SCREW SET	1	
22	1J2-14147-00-00	. O-RING	1	
23	36F-14396-00-00	. PIPE	1	
24	288-14161-00-00	. NUT, CABLE ADJUSTING	1	
25	15A-14118-00-00	. CAP	1	

EXHAUST



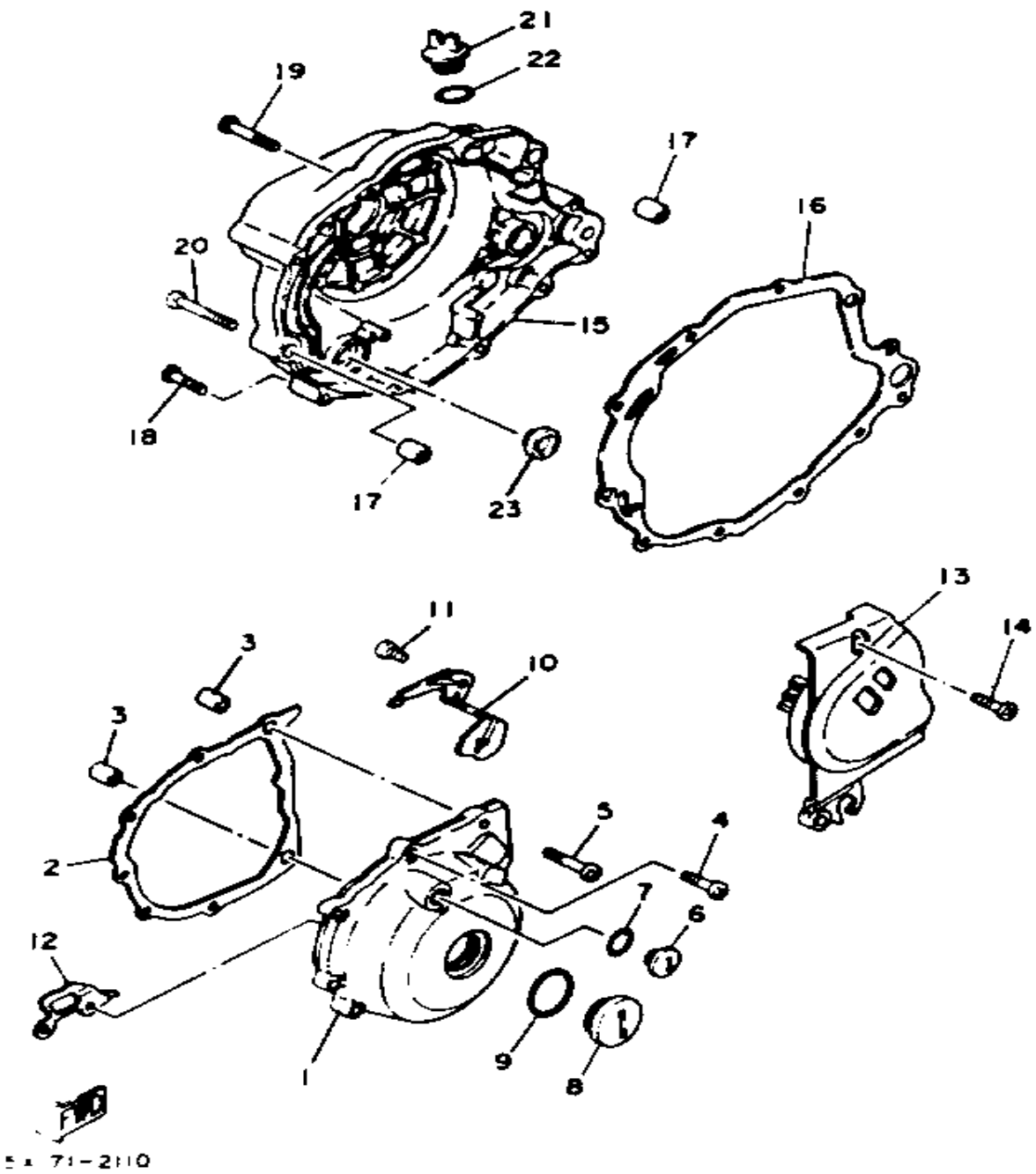
Ref. No.	Part Number	Description	Qty	Remarks
1	15A-14611-60-00	PIPE, EXHAUST L	1	
2	5H0-14612-00-00	NUT, RING	1	
3	15A-14628-00-00	PROTC, EXHAUST PIPE	1	
4	90202-05187-00	WASHER, PLATE	4	
5	98906-06008-00	SCREW, BIND	2	
6	15A-14711-00-00	MUFFLER L	1	
7	15A-14728-00-00	PROTECTER, MUFF 2	1	
8	90202-05187-00	WASHER, PLATE	4	
9	98906-06008-00	SCREW, BIND	2	
10	15E-14752-00-00	PIPE, OUTLET	1	
11	98580-06008-00	SCREW, PAN HEAD	1	
12	92995-06100-00	WASHER, SPRING	1	
13	4H7-14714-00-00	GASKET, muffler (DXK)	1	
14	91316-08020-00	BOLT	1	
15	4BE-14613-00-00	GASKET, EXHAUST PIPE	1	
16	91316-06020-00	BOLT, SOCKET HEAD	2	
17	95811-08016-00	BOLT, FLANGE	2	
18	90201-08326-00	WASHER, PLATE	2	

CRANKCASE



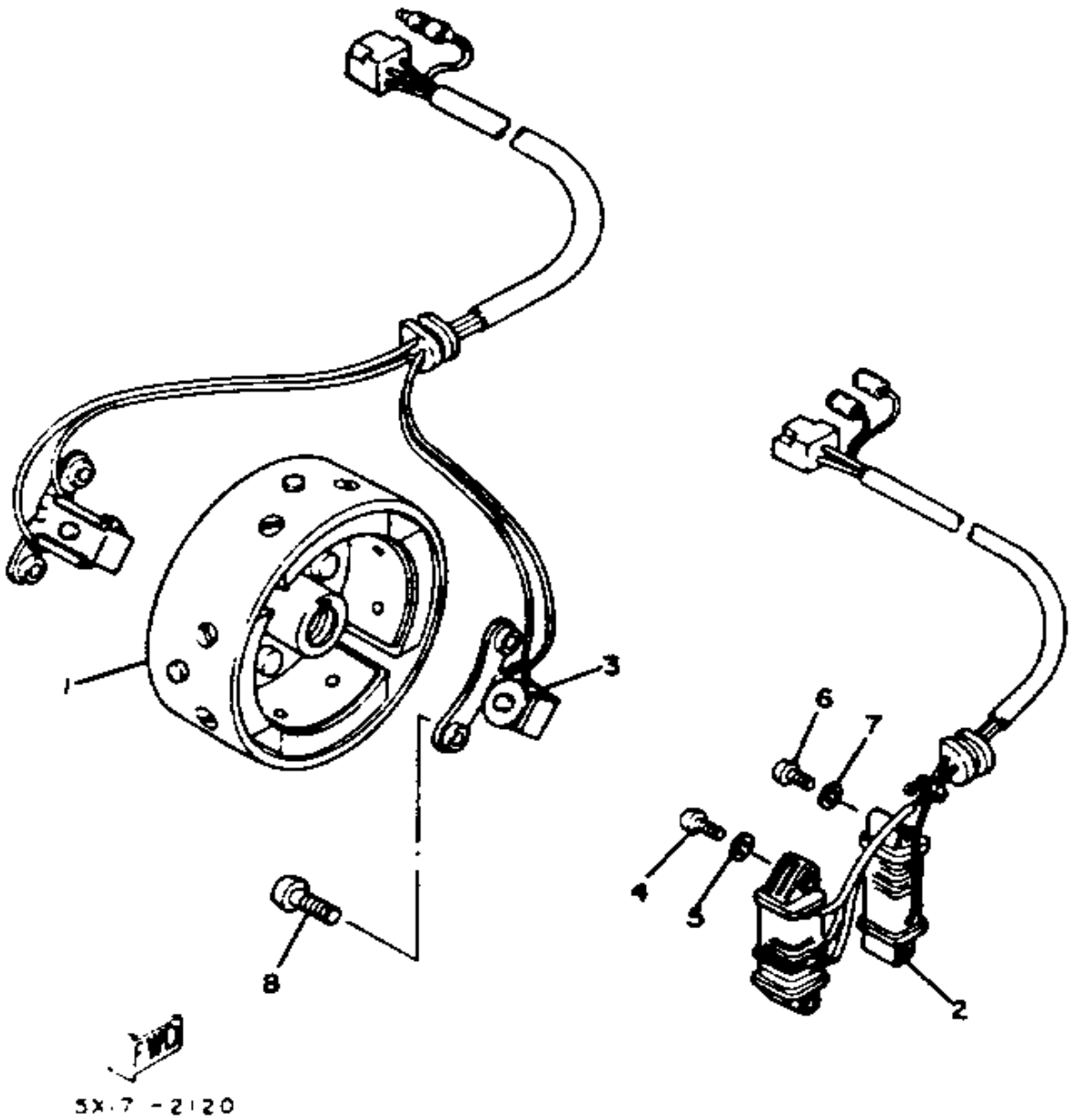
Ref. No.	Part Number	Description	Qty	Remarks
1	¢15-E1510-00-00	UNAVAILABLE IN PRICE BOOK	1	
2	99510-12016-00	. PIN, DOWEL	2	
3	371-11167-01-00	. PIPE, BREATHER 2	1	
4	90387-125F1-00	COLLAR	1	
5	90387-125F1-00	COLLAR	1	
6	98516-06030-00	SCREW, PAN HEAD	7	
7	98506-06040-00	SCREW, PAN HEAD	2	
8	98506-06060-00	SCREW, PAN HEAD	2	
9	98506-06085-00	SCREW, PAN HEAD	1	
10	¢15-A1116-60-00	UNAVAILABLE IN PRICE BOOK	1	
11	90467-14015-00	CLIP	2	
12	90465-08200-00	CLAMP	1	

CRANKCASE COVER



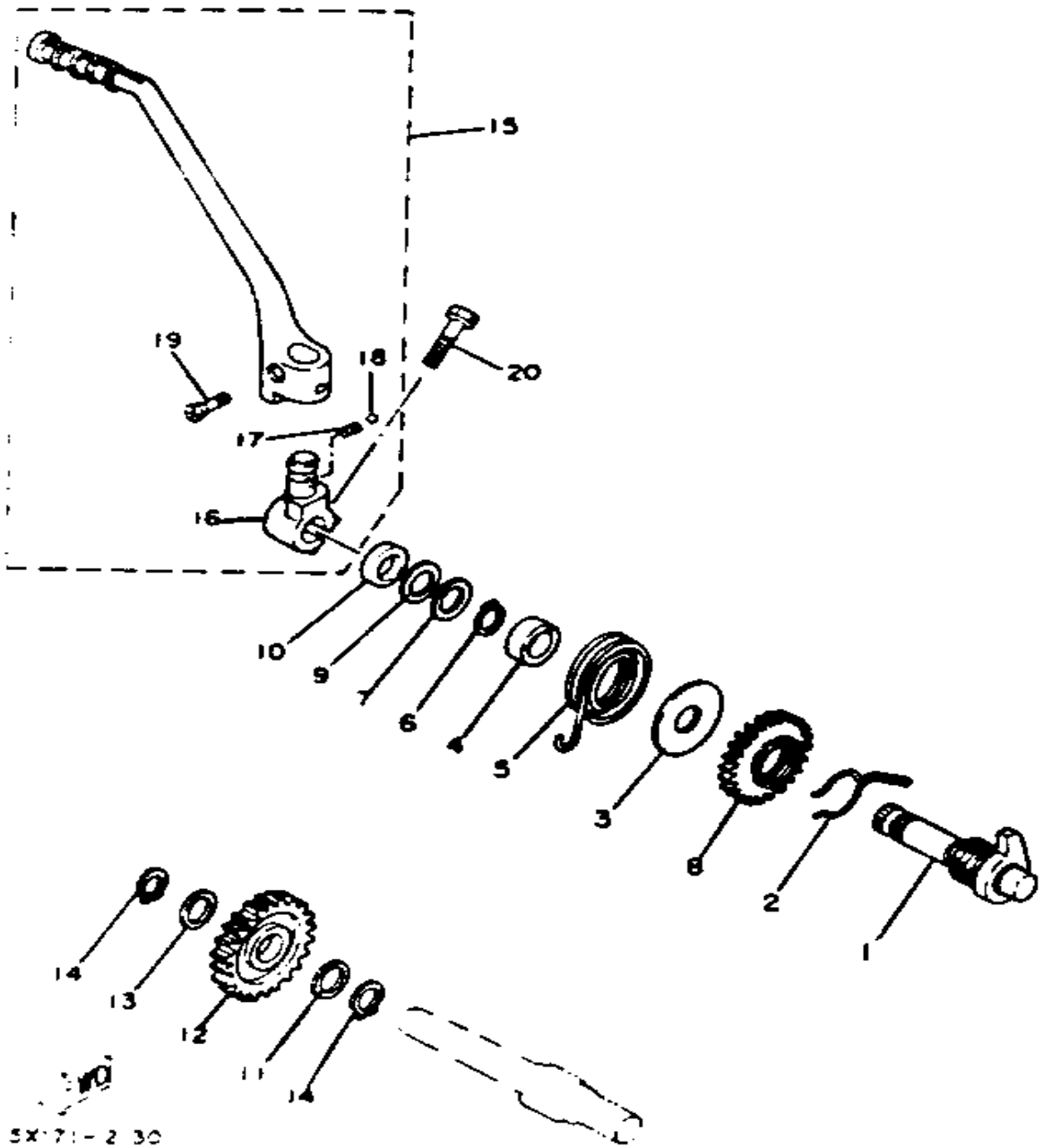
Ref. No.	Part Number	Description	Qty	Remarks
1	15A-15411-00-00	COVER, CRANKCASE L	1	
2	15A-15451-01-00	GASKET, CRANKCASE	1	
3	99510-12016-00	PIN, DOWEL	2	
4	98506-06025-00	SCREW, PAN HEAD	6	
5	98506-06035-00	SCREW, PAN HEAD	2	
6	90340-14079-00	PLUG, STRAIGHT SCRW	1	
7	93210-14369-00	O-RING	1	
8	90340-32080-00	PLUG, STRAIGHT SCREW	1	
9	93210-32172-00	O-RING	1	
10	90465-08188-00	CLAMP	1	
11	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
12	90462-16096-00	CLAMP	1	
13	17T-15420-00-00	CRCS COVER ASSEMBLY R	1	
14	98506-06025-00	SCREW, PAN HEAD	2	
15	4J7-15431-01-00	. UNAVAILABLE IN PRICE BOOK	1	
	90338-21100-00	. PLUG	1	
	99999-01932-00	COVER KIT, CRNKCASE (15A-15431-00)	1	
16	4BE-15462-00-00	GASKET, CRANKCASE COVER 3	1	
17	99510-12016-00	PIN, DOWEL	2	
18	98506-06025-00	SCREW, PAN HEAD	5	
19	98506-06035-00	SCREW, PAN HEAD	3	
20	98506-06045-00	SCREW, PAN HEAD	2	
21	1RG-15363-00-00	PLUG, OIL	1	
22	93210-19123-00	O-RING	1	
23	3Y1-15361-00-00	GAUGE, LEVEL	1	

GENERATOR



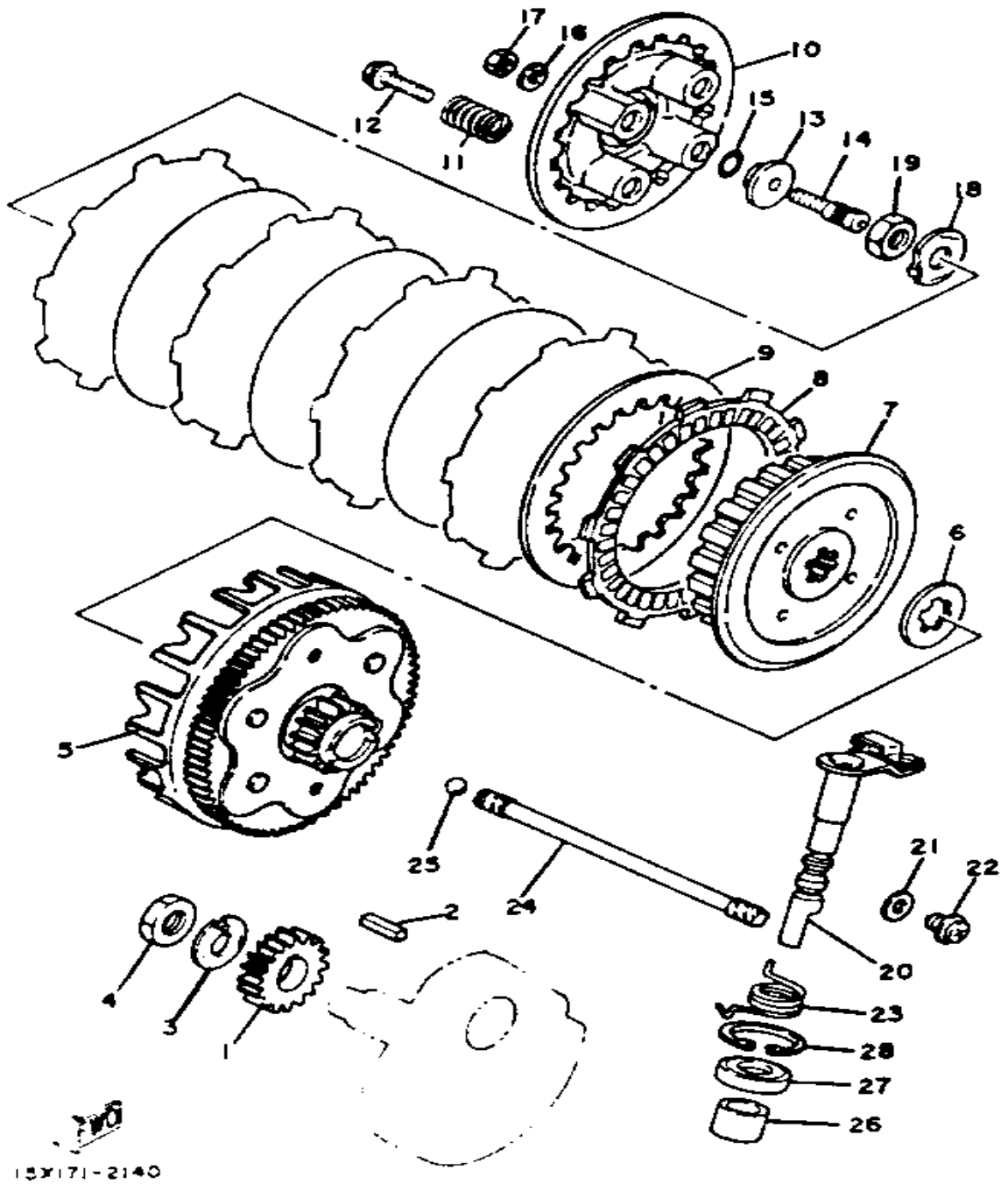
Ref. No.	Part Number	Description	Qty	Remarks
1	15A-81350-M0-00	ROTOR ASSEMBLY	1	
2	15A-81410-M0-00	STATOR ASSEMBLY	1	
3	15A-85580-M0-00	COIL, PULSER	1	
4	98501-05040-00	SCREW, PAN HEAD (98502-05040)	2	
5	92990-05100-00	WASHER, SPRING	2	
6	98503-05025-00	SCREW, PAN HEAD (98501-05025)	2	
7	92990-05100-00	WASHER, SPRING	2	
8	98580-06020-00	SCREW	2	

STARTER



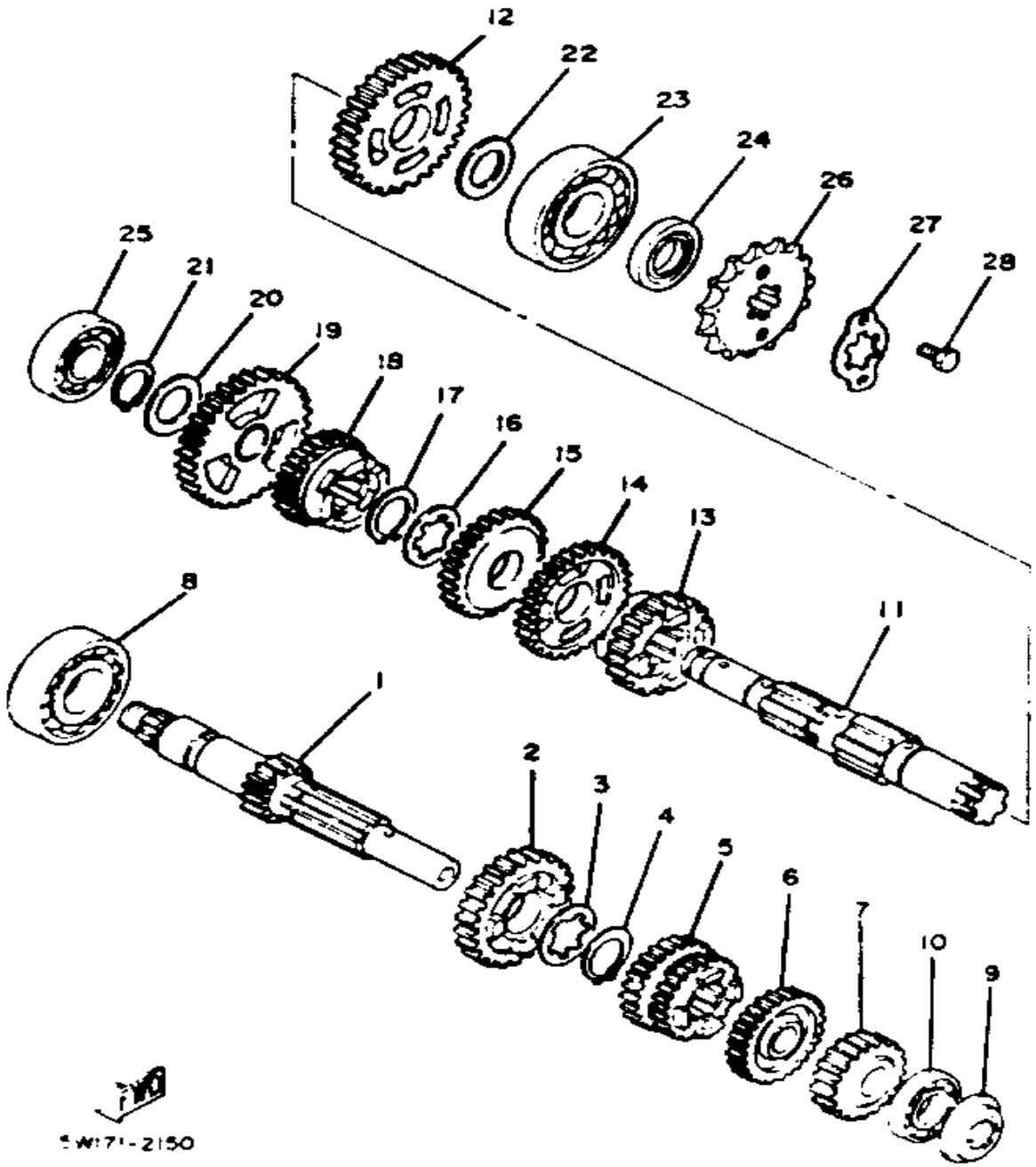
Ref. No.	Part Number	Description	Qty	Remarks
1	15A-15660-01-00	KICK AXLE ASSEMBLY	1	
2	90468-26122-00	CLIP	1	
3	401-15676-00-00	COVER, SPRING	1	
4	15A-15666-00-00	SPACER	1	
5	90508-26538-00	SPRING, TORSION	1	
6	93440-17138-00	CIRCLIP	1	
7	90201-175F6-00	WASHER, PLATE	1	
8	36X-15641-00-00	GEAR, KICK	1	
9	90209-17226-00	WASHER, SPEC''L SHAP	1	
10	93102-17263-00	OIL SEAL	1	
11	90201-173F4-00	WASHER, PLATE	1	
12	15A-15651-01-00	GEAR, KICK IDLE	1	
13	90214-17028-00	WASHER, CLAW	1	
14	99009-17400-00	CIRCLIP	2	
15	15A-15620-00-00	KICK CRANK ASSEMBLY	1	
16	15A-15621-02-00	. BOSS, KICK CRANK	1	
17	90501-12081-00	. SPRING, COMPRESSION	1	
18	93507-32031-00	. BALL	1	
19	90157-06048-00	. SCREW, PAN HEAD - (90152-06010)	1	
20	97313-08030-00	BOLT, HEXAGON	1	

CLUTCH



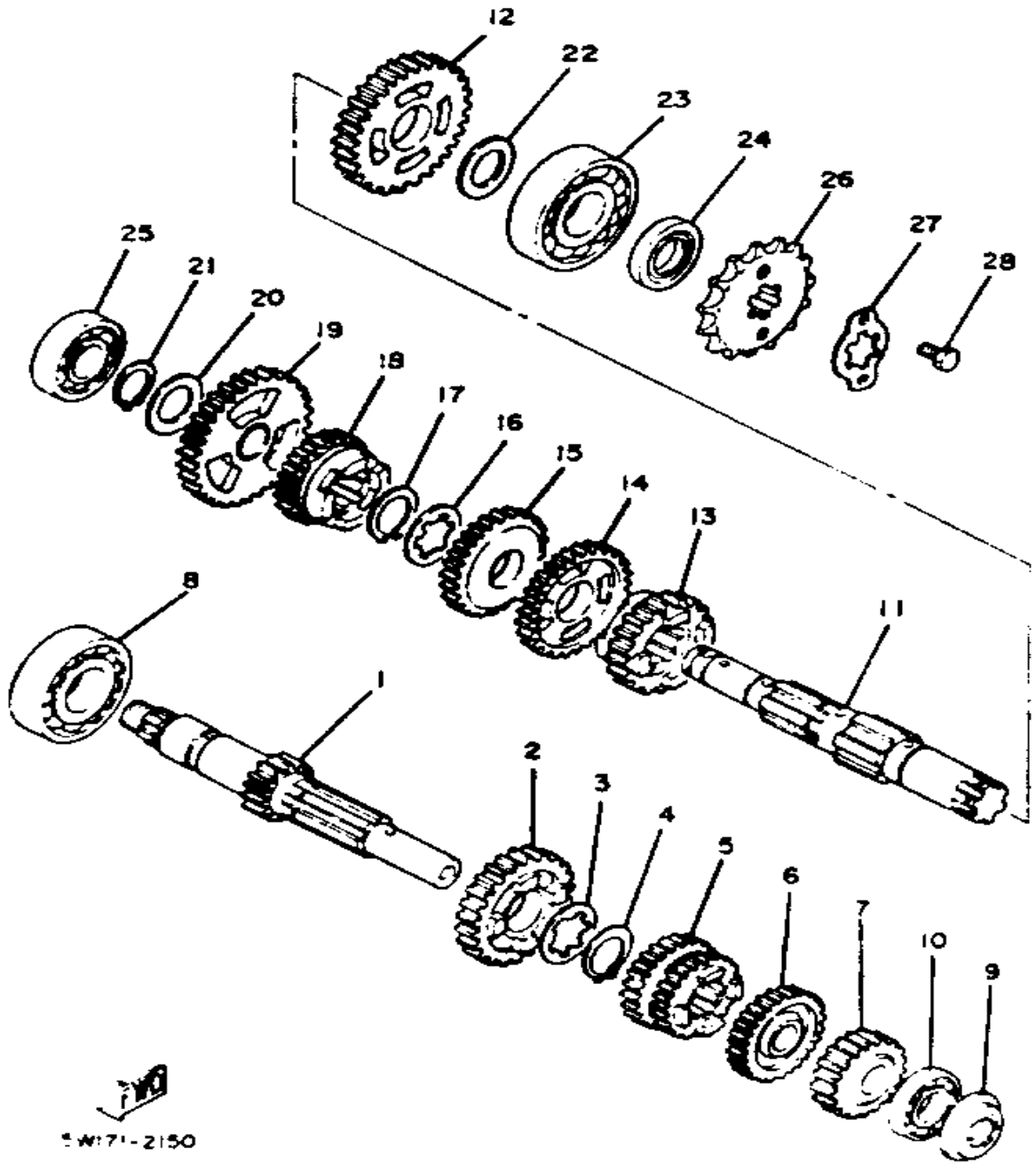
Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-16111-00-00	GEAR, PRIMARY DRIVE (22T)	1	
2	90282-05043-00	KEY, STRAIGHT	1	
3	90215-14205-00	WASHER, LOCK	1	
4	90170-14284-00	NUT	1	
5	3NS-16150-00-00	PRIMARY DRIVEN GEAR COMP.73/17 (15A-16150-00-00)	1	
6	5H0-16154-00-00	PLATE, THRUST 1	1	
7	5H0-16371-01-00	BOSS, CLUTCH	1	
8	537-16321-00-00	PLATE, FRICTION	4	
9	137-16324-00-00	PLATE, CLUTCH 1	3	
10	5N0-16351-00-00	PLATE, PRESSURE 1	1	
11	90501-23630-00	SPRING, COMPRESSION	4	
12	90159-05011-00	SCREW, WITH WASHER	4	
13	30X-16358-00-00	PLATE, PUSH	1	
14	5H0-16356-01-00	ROD, PUSH 1	1	
15	93210-48364-00	O-RING	1	
16	92990-06200-00	WASHER	1	
17	95380-06600-00	NUT	1	
18	90215-14224-00	WASHER, LOCK	1	
19	90170-14284-00	NUT	1	
20	1KH-16380-01-00	PUSH LEVER ASSEMBLY	1	
21	90201-08087-00	WASHER, PLATE	1	
22	90149-08067-00	SCREW	1	
23	90508-18537-00	SPRING, TORSION	1	
24	5H0-16357-00-00	ROD, PUSH 2	1	
25	93505-16006-00	BALL	1	
26	90386-14103-00	BUSH, SPEC''L NYLON	1	
27	93102-14209-00	OIL SEAL	1	
28	93420-28055-00	CIRCLIP	1	

TRANSMISSIN



Ref. No.	Part Number	Description	Qty	Remarks
1	¢17-T1741-10-00	UNAVAILABLE IN PRICE BOOK	1	
2	5H0-17141-01-00	GEAR, 4TH PINION (29T)	1	
3	90209-16209-00	WASHER, SPEC''L SHAP	1	
4	93410-20038-00	CIRCLIP	1	
5	1KH-17131-01-00	GEAR, 3RD PINION (24T)	1	
6	¢5N-01714-10-00	UNAVAILABLE IN PRICE BOOK (27T)	1	
7	17T-17121-00-00	GEAR, 2ND PINION (18T)	1	
8	93306-20421-00	BEARING	1	
9	93101-15101-00	OIL SEAL	1	
10	93306-20211-00	BEARING (6202SH2-C3)	1	
11	17T-17402-00-00	DRIVE AXLE ASSEMBLY	1	
12	17T-17221-00-00	GEAR, 2ND WHEEL (34T)	1	
13	17T-17251-00-00	GEAR, 5TH WHEEL (25T)	1	
14	1KH-17231-00-00	GEAR, 3RD WHEEL (30T)	1	
15	17T-17241-01-00	GEAR, 4TH WHEEL (17T-17241-00) (27T)	1	
16	90209-18208-00	WASHER	1	
17	93410-22039-00	CIRCLIP	1	
18	5H0-17241-01-00	GEAR, 4TH WHEEL (23T)	1	
19	¢17-T1721-10-00	UNAVAILABLE IN PRICE BOOK (38T)	1	
20	90201-17257-00	WASHER, PLATE	1	
21	99009-17400-00	CIRCLIP	1	
22	90201-203E7-00	WASHER, PLATE	1	
23	93306-30424-00	BEARING (B6304A3)	1	
24	93102-20242-00	OIL SEAL	1	
25	93306-20332-00	BEARING	1	
26	93822-14043-00	SPROCKET, DRIVE (5N0-17461-40-00) (14T)	1	

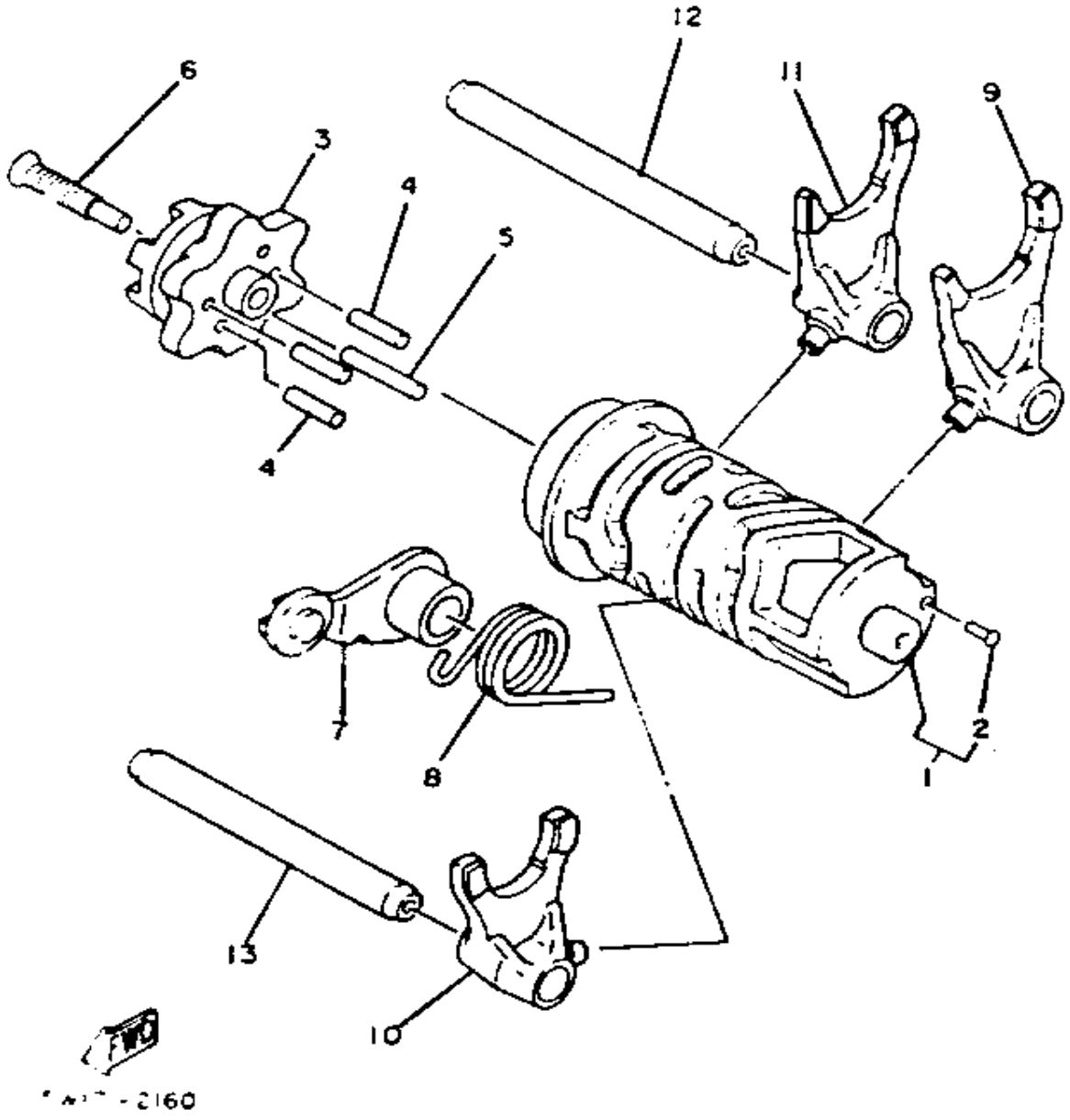
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TRANSMISSIN

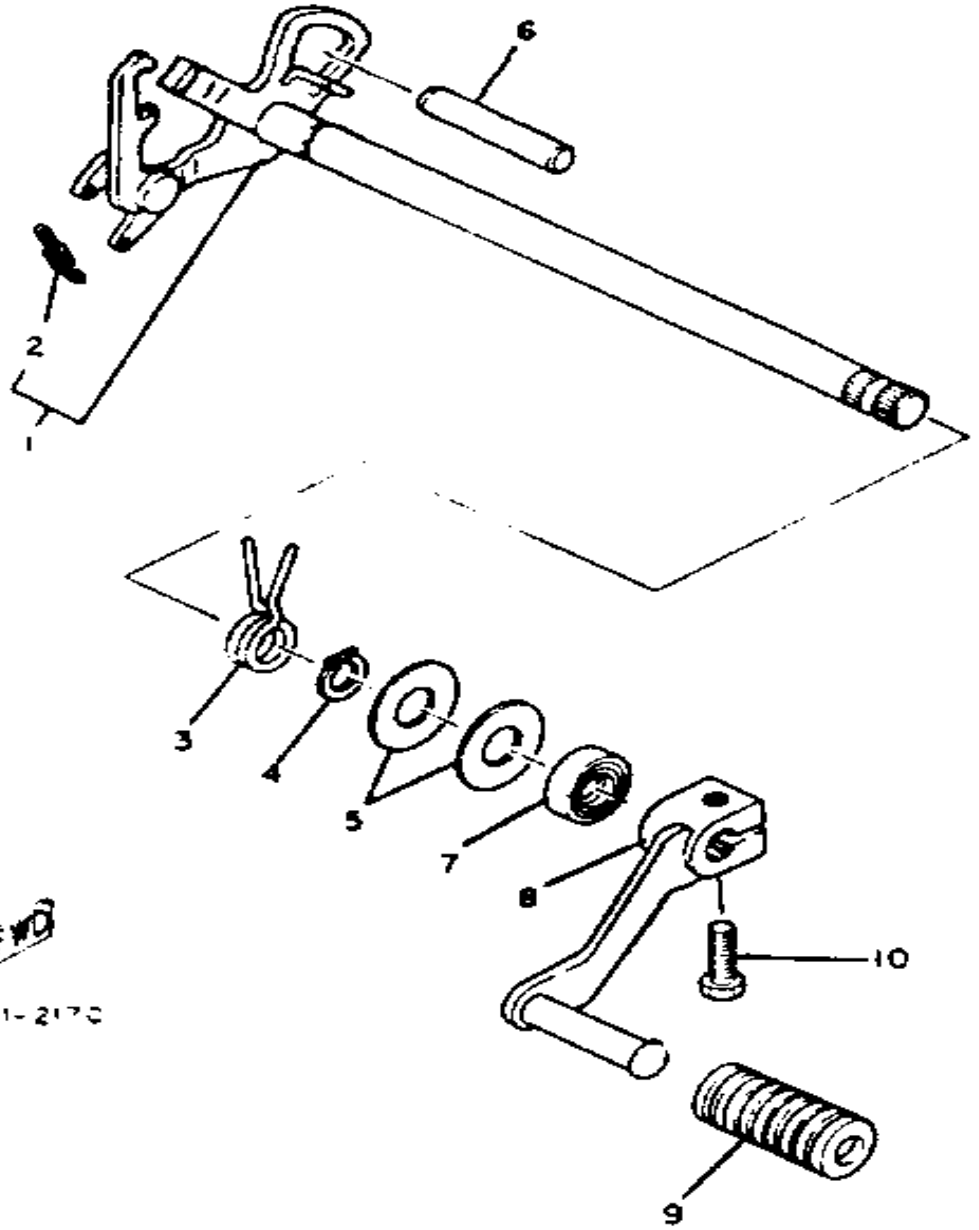
Ref. No.	Part Number	Description	Qty	Remarks
27	5H0-17456-00-00	HOLDER, SPROCKET	1	
28	97011-06010-00	BOLT	2	

SHIFT CAM - FORK

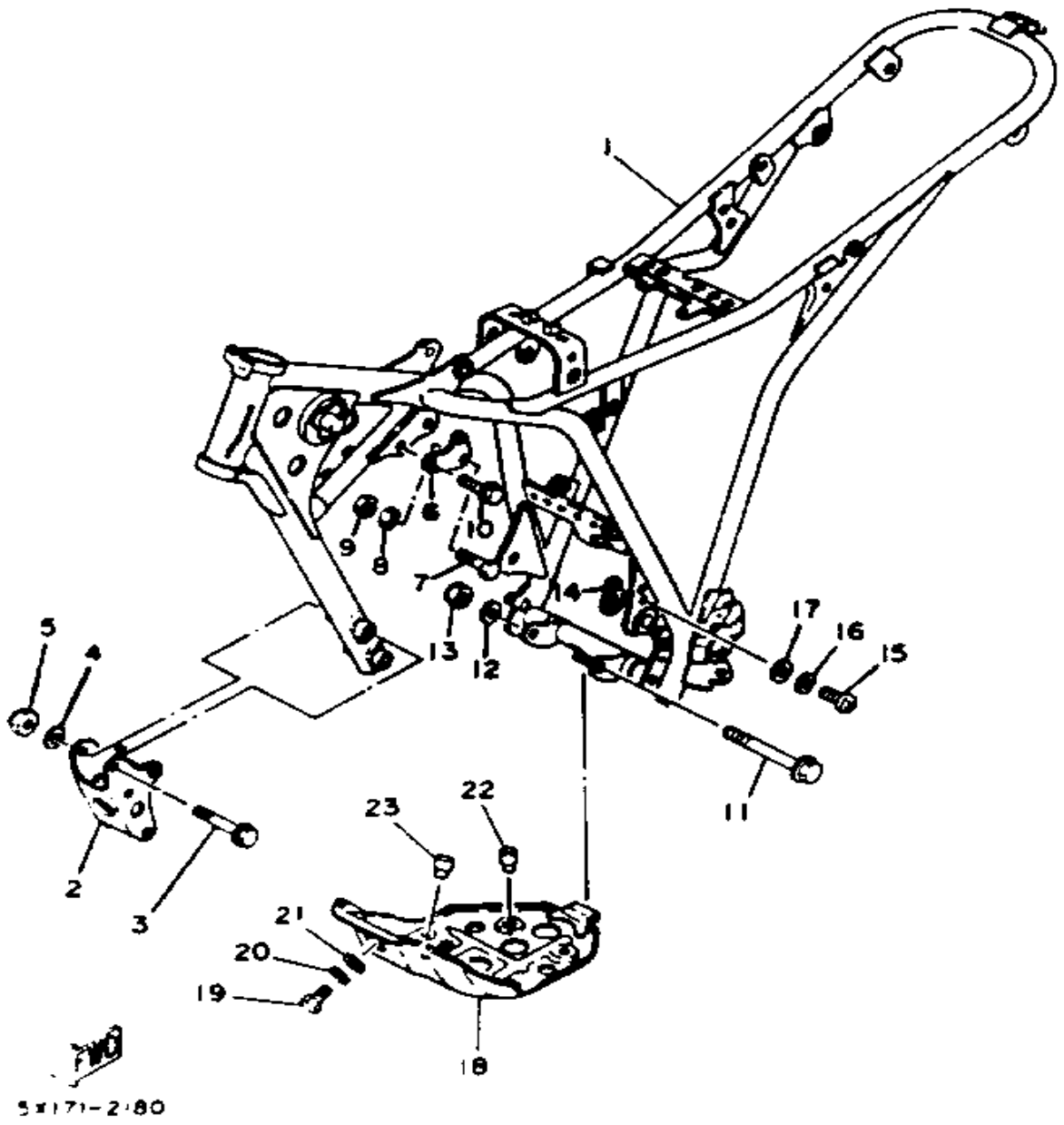


Ref. No.	Part Number	Description	Qty	Remarks
1	17T-18540-00-00	SHIFT CAM ASSEMBLY	1	
2	136-18542-00-00	. POINT, NEUTRAL	1	
3	5H0-18185-01-00	SEGMENT	1	
4	93604-16092-00	PIN, DOWEL	4	
5	93604-20156-00	PIN, DOWEL	1	
6	90151-06013-00	SCREW, COUNTERSUNK	1	
7	4G0-18140-00-00	STOPPER LEVER ASSEMBLY .	1	
8	90508-26539-00	SPRING, TORSION	1	
9	5N0-18513-00-00	FORK, SHIFT 3	1	
10	5H0-18511-00-00	FORK, SHIFT 1	1	
11	5H0-18512-00-00	FORK, SHIFT 2	1	
12	5H0-18531-00-00	BAR, SHIF FRK GDE 1	1	
13	3Y1-18535-00-00	BAR, SHIF FRK GDE 2	1	

SHIFT SHAFT



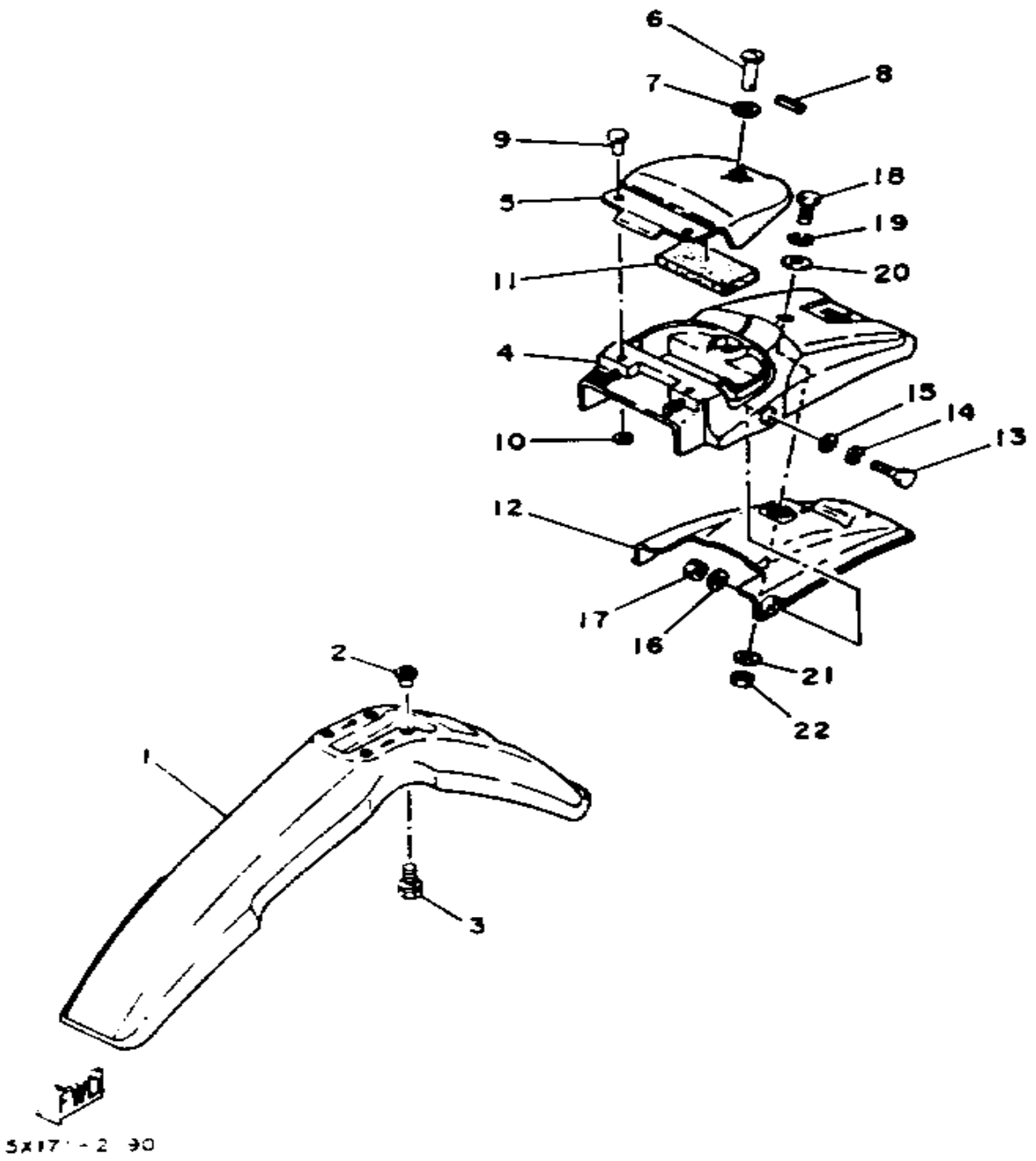
Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-18120-02-00	SHIFT LEVER ASSEMBLY	1	
2	90506-08227-00	. SPRING, TENSION	1	
3	90508-29540-00	SPRING, TORSION	1	
4	99006-10600-00	CIRCLIP	1	
5	90201-12588-00	WASHER, PLATE	2	
6	93608-50158-00	PIN, DOWEL	1	
7	93102-12321-00	OIL SEAL, SD-TYPE	1	
8	15A-18111-00-00	PEDAL, SHIFT	1	
9	132-18113-01-00	COVER, SHIFT PEDAL	1	
10	97011-06020-00	BOLT	1	



FRAME

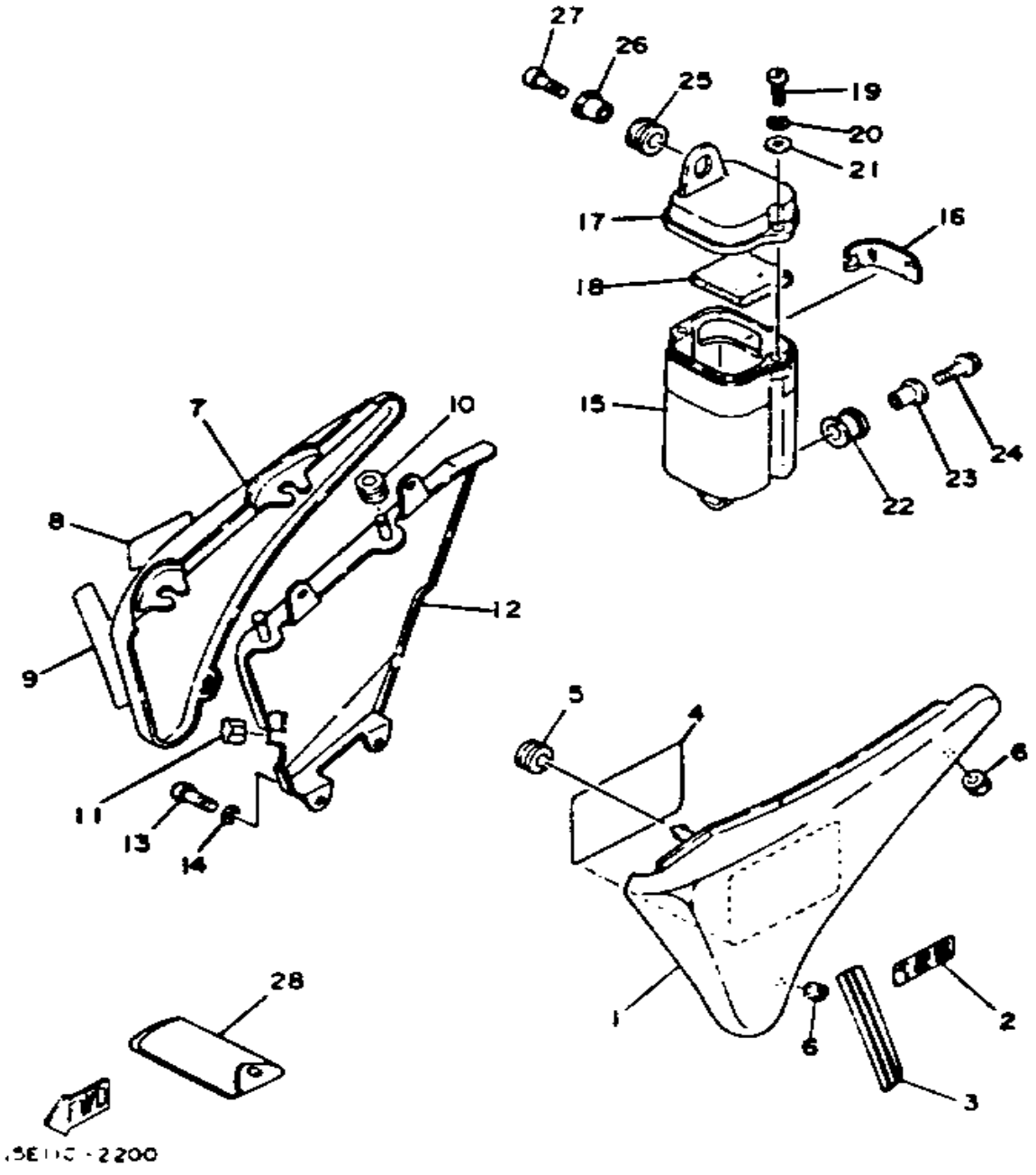
Ref. No.	Part Number	Description	Qty	Remarks
1	¢21-N2111-00-09	UNAVAILABLE IN PRICE BOOK	1	LOW GLOSS BLACK
2	15A-21316-00-00	STAY, ENGINE 3	1	
3	95811-08065-00	BOLT, FLANGE	4	
4	90201-094G1-00	WASHER, PLATE	4	
5	90185-08089-00	NUT, SELF-LOCKING	4	
6	15A-21315-00-00	STAY, ENGINE 2	1	
7	95811-08050-00	BOLT, FLANGE (95812-08050)	1	
8	90201-094G1-00	WASHER, PLATE	1	
9	90185-08089-00	NUT, SELF-LOCKING	1	
10	90105-08155-00	BOLT, WASHER BASED	2	
11	95811-08120-00	BOLT, FLANGE (95812-08120)	1	
12	90201-094G1-00	WASHER, PLATE	1	
13	90185-08089-00	NUT, SELF-LOCKING	1	
14	(15A-21329-00-00)	PLATE	1	
15	98580-06012-00	SCREW, PAN HEAD	1	
16	92995-06100-00	WASHER, SPRING	1	
17	92901-06600-00	WASHER	1	
18	15A-21471-00-35	PROTECTOR, ENGINE	1	SILVER
19	97313-06016-00	BOLT, HEXAGON	1	
20	92995-06100-00	WASHER, SPRING	1	
21	92901-06600-00	WASHER	1	
22	128-27114-00-00	STOPPER, MAIN STAND	3	
23	3Y1-24768-00-00	STOPPER	1	

FENDER

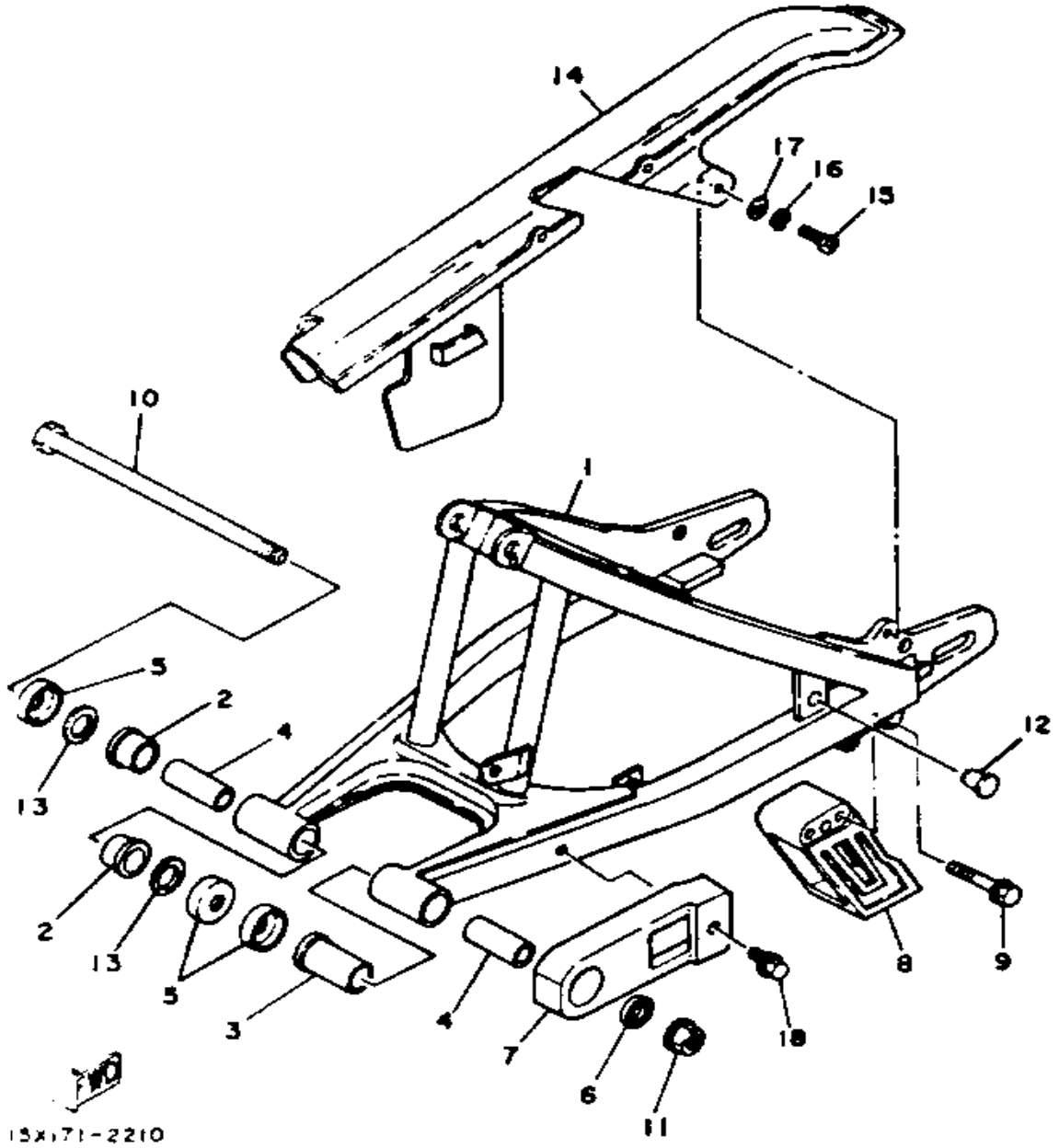


Ref. No.	Part Number	Description	Qty	Remarks
1	15A-21511-00-00	FENDER, FRONT	1	CLEANäWHITE
2	90387-07789-00	COLLAR	4	
3	90119-06063-00	BOLT, WITH WASHER	4	
4	15A-21611-00-00	FENDER, REAR	1	CLEANäWHITE
5	15A-2160E-00-00	BOX	1	CLEANäWHITE
6	90249-06145-00	PIN, SPEC''L SHAPE	1	
7	90206-06090-00	WASHER, WAVE	1	
8	91609-25018-00	PIN, SPRING	1	
9	90267-40075-00	RIVET, BLIND	2	
10	92990-04200-00	WASHER, PLAIN	2	
11	15A-21649-00-00	DAMPER (2GU-21747-00-00)	1	
12	15A-21670-00-00	REINFORCEMENT	1	
13	97001-08025-00	BOLT (1NV)	2	
14	92990-08100-00	WASHER	2	
15	92901-08600-00	WASHER	2	
16	92990-08200-00	WASHER, PLAIN	2	
17	95333-08600-00	NUT	2	
18	97011-06020-00	BOLT	1	
19	92995-06100-00	WASHER, SPRING	1	
20	92901-06600-00	WASHER	1	
21	90201-06M02-00	WASHER, PLATE	1	
22	95380-06600-00	NUT	1	

SIDE COVER - TOOL



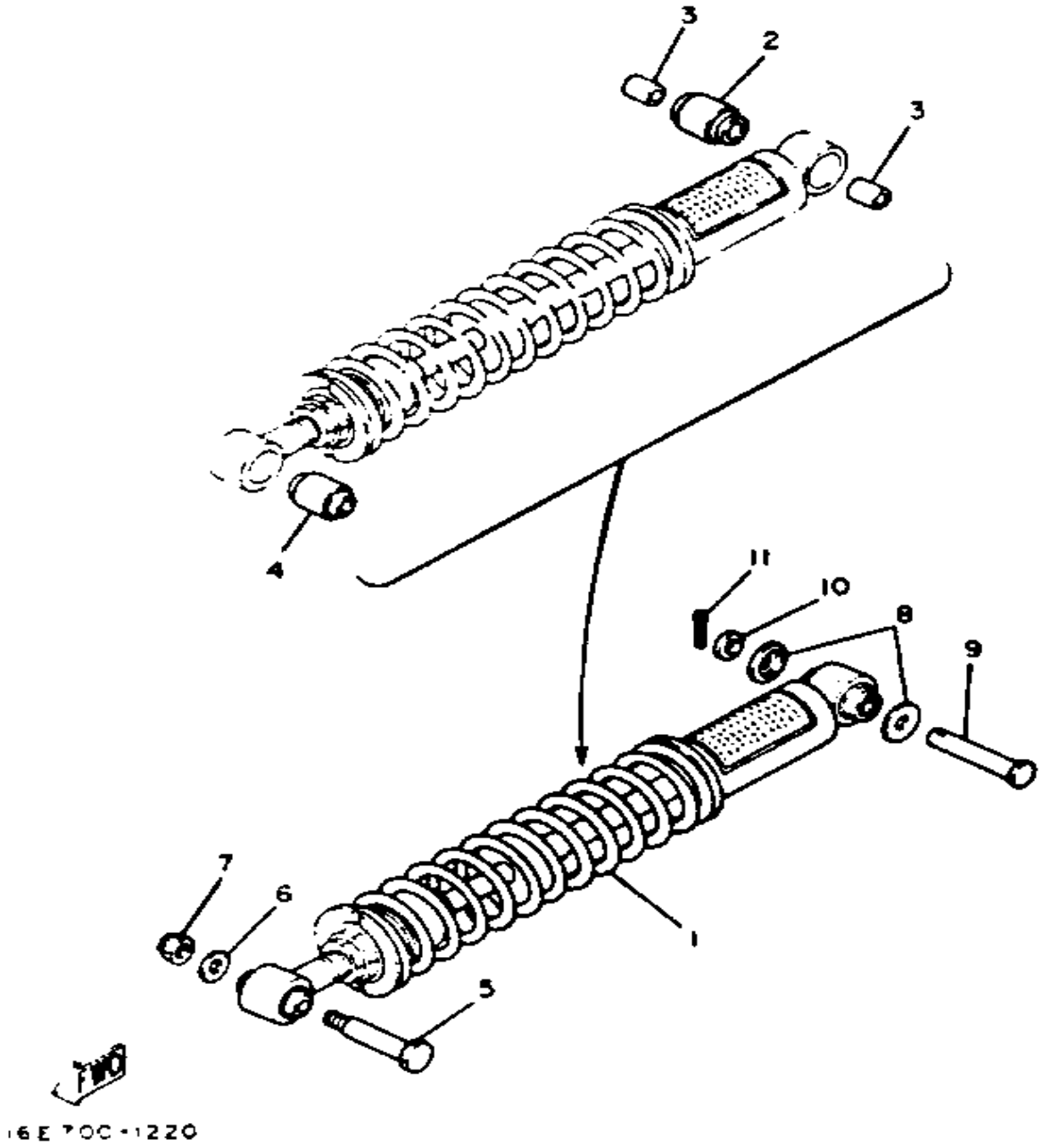
Ref. No.	Part Number	Description	Qty	Remarks
1	15A-21711-00-E1	COVER, SIDE 1	1	CHAPPY RED
2	15E-21781-00-00	EMBLEM 1	1	
3	15A-2173E-00-00	GRAPHIC	1	
4	15E-21683-01-00	PLATE, SPEC	1	
5	90480-13398-00	GROMMET	1	
6	90480-12320-00	GROMMET	2	
7	15A-21721-00-E1	COVER, SIDE 2	1	CHAPPY RED
8	15E-21781-00-00	EMBLEM 1	1	
9	15A-2173F-00-00	GRAPHIC	1	
10	90480-12053-00	GROMMET	2	
11	15A-21717-00-00	DAMPER	1	
12	15A-14718-01-00	PROTECTOR, MUFF 1	1	
13	98516-06012-00	SCREW, PAN HEAD	4	
14	92906-06600-00	WASHER	4	
15	15A-2177A-01-00	BOX	1	
16	15A-2177J-00-00	LID 2	1	
17	15A-2177E-00-00	LID	1	
18	51L-28371-00-00	DAMPER	1	
19	98580-05020-00	SCREW, PAN HEAD	2	
20	92990-05100-00	WASHER, SPRING	2	
21	92901-05600-00	WASHER, PLATE	2	
22	15A-21746-00-00	DAMPER	1	
23	90387-060G8-00	COLLAR	1	
24	95811-06030-00	BOLT, FLANGE	1	
25	90480-14023-00	GROMMET	1	
26	90387-06388-00	COLLAR	1	
27	90153-06037-00	SCREW, HEXAGON	1	
28	36X-W2810-00-00	TOOL KIT (5H0-28100-10-00)	1	



SWING ARM

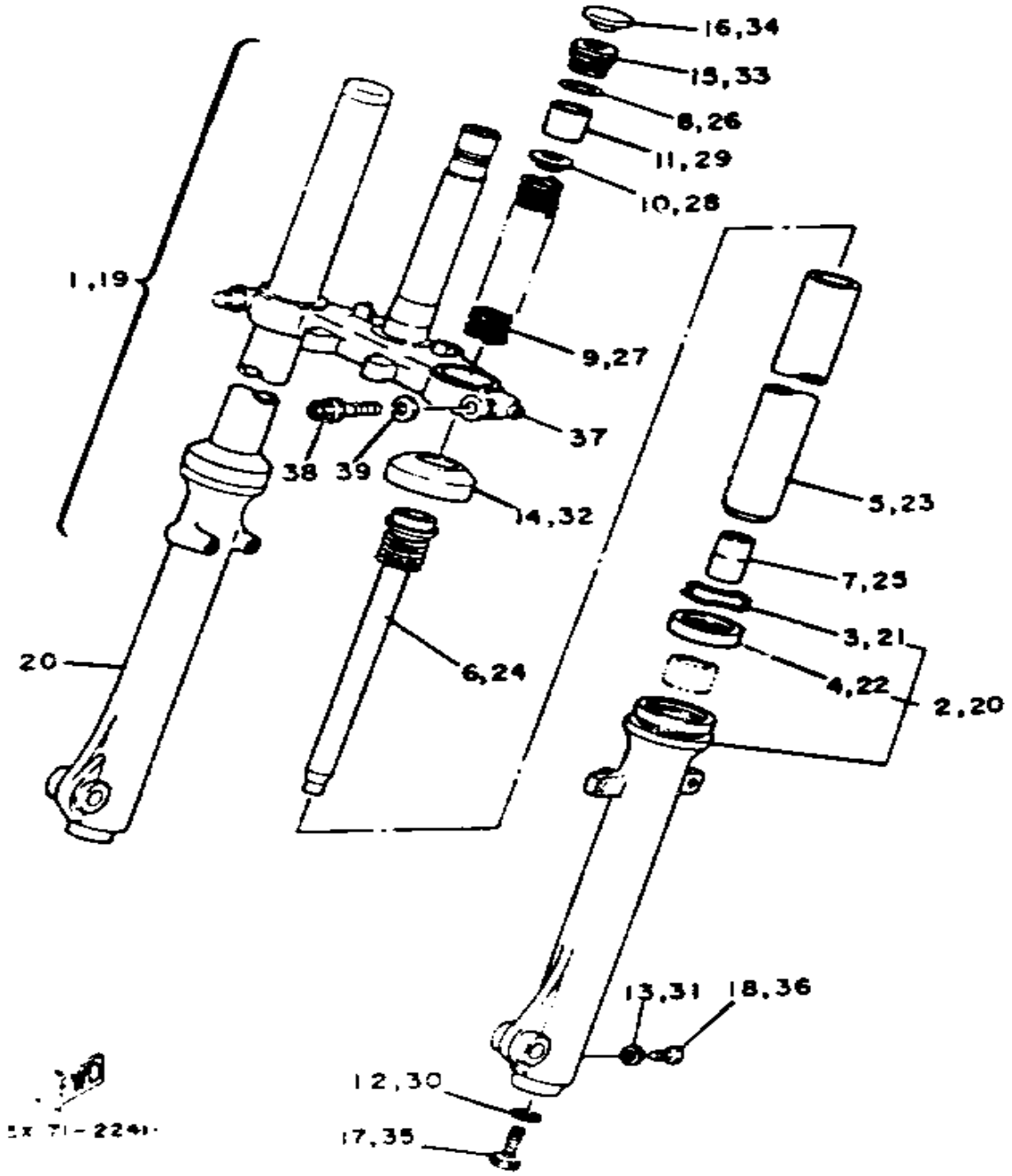
Ref. No.	Part Number	Description	Qty	Remarks
1	15A-22110-00-35	REAR ARM	1	SILVER
2	15A-22123-00-00	BUSH 1	2	
3	90386-18028-00	BUSH	1	
4	15A-22126-00-00	COLLAR, DISTANCE	2	
5	401-22128-01-00	SEAL, GUARD	3	
6	92109-18020-00	UNAVAILABLE IN PRICE BOOK	1	
7	15A-22151-01-00	SEAL, GUARD	1	
8	10V-22153-00-00	GUARD, CHAIN	1	
9	95811-06050-00	BOLT, FLANGE	2	
10	4V0-22141-00-00	SHAFT, PIVOT	1	
11	90185-12072-00	NUT, SELF-LOCKING	1	
12	90338-11111-00	PLUG, SPEC''L SHAPE	2	
13	401-22127-00-00	SHIM	1	
14	15A-22310-00-00	CHAIN CASE ASSEMBLY	1	LOW GLOSS BLACK
15	98506-06016-00	SCREW, PANHEAD	2	
16	92906-06100-00	WASHER, SPRING	2	
17	90201-062A8-00	WASHER, PLATE	2	
18	90119-05062-00	BOLT, WITH WASHER	1	

REAR SHOCKS



Ref. No.	Part Number	Description	Qty	Remarks
1	¢15-E2221-00-00	UNAVAILABLE IN PRICE BOOK	1	
2	3R4-22226-00-00	. BUSH, SHOCK ABS LWR . . .	1	
3	90380-12051-00	. BUSH, SOLID	2	
4	1YW-22216-00-00	. BUSH, RR SHOCK ABS	1	
5	90109-10554-00	BOLT	1	
6	90201-102G9-00	WASHER, PLATE	1	
7	95601-10100-00	NUT, U (95602-10100-00)	1	
8	1W1-22128-00-00	COVER, THRUST 1	2	
9	90240-12092-00	PIN, CLEVIS	1	
10	92990-12600-00	WASHER, PLATE	1	
11	91401-30030-00	PIN, COTTER	1	

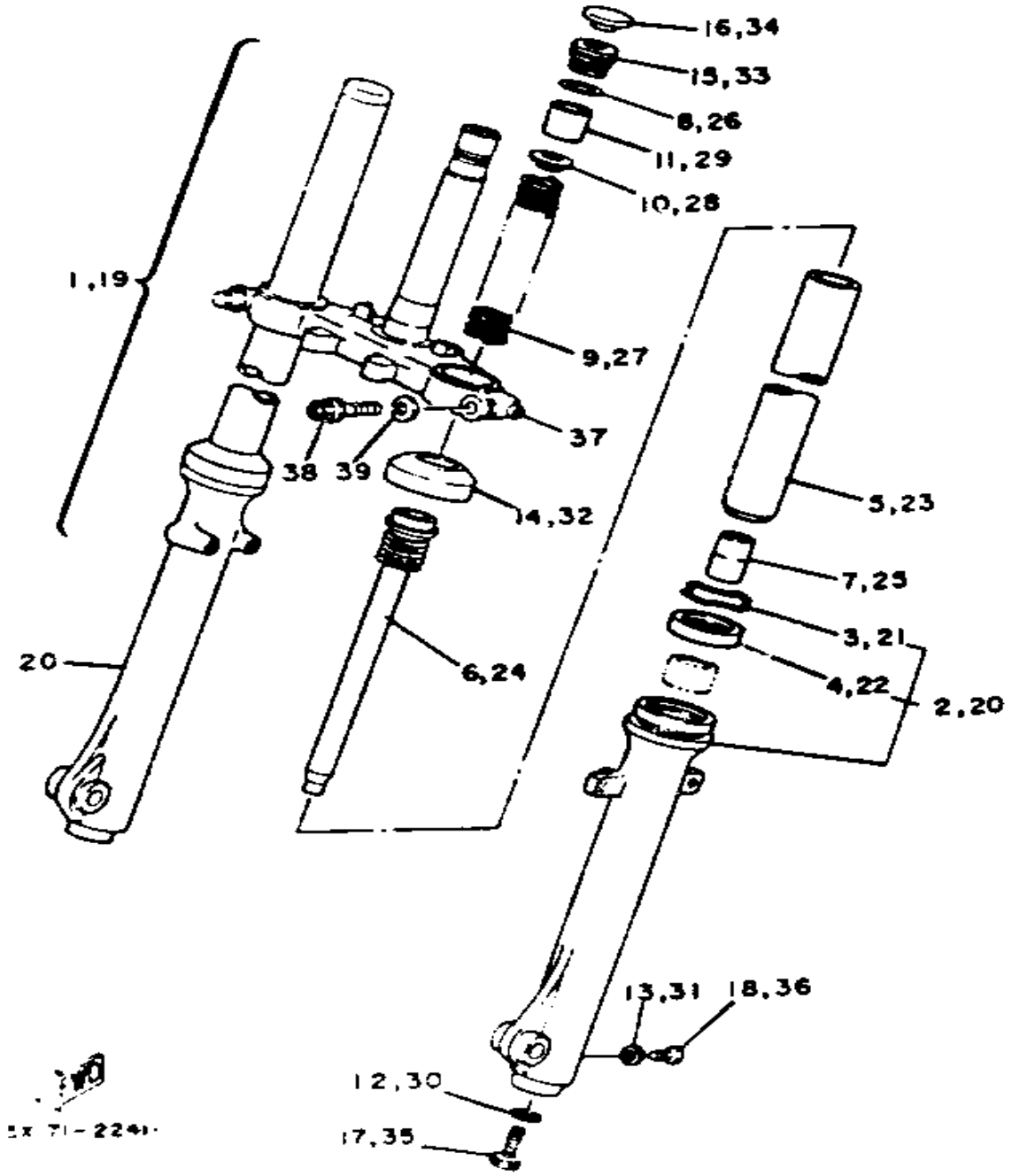
FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
1	¢15-E2310-20-00	UNAVAILABLE IN PRICE BOOK (L.H)	1	
2	¢15-E2312-60-03	. UNAVAILABLE IN PRICE BOOK	1	CLEAR BUFFING
3	¢15-E2315-60-00	. . UNAVAILABLE IN PRICE BOOK	1	
4	2K5-23145-00-00	. . OIL SEAL	1	
5	(15E-23110-00-00)	INNER TUBE 1	1	
6	¢15-E2317-00-00	. UNAVAILABLE IN PRICE BOOK	1	
7	2K5-23173-00-00	. SPINDLE, TAPER	1	
8	146-23114-00-00	. GASKET	1	
9	15E-23141-00-00	. SPRING, FRONT FORK	1	
10	256-23142-60-00	. SEAT, SPRING UPPER	1	
11	¢15-E2311-80-00	. UNAVAILABLE IN PRICE BOOK	1	
12	509-23158-L0-00	. GASKET	1	
13	122-23129-00-00	. GASKET, DRAIN PLUG	1	
14	15E-23144-00-00	. SEAL, DUST	1	
15	1X0-23111-00-00	. BOLT, CAP	1	
16	1X0-23168-00-00	. CAP (2N4-23168-00)	1	
17	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
18	4H7-23119-00-00	. PLUG, DRAIN - (122-23119-01)	1	
19	¢15-E2310-30-00	UNAVAILABLE IN PRICE BOOK (R.H)	1	
20	¢15-E2313-60-03	. UNAVAILABLE IN PRICE BOOK	1	CLEAR BUFFING
21	¢15-E2315-60-00	. . UNAVAILABLE IN PRICE BOOK	1	
22	2K5-23145-00-00	. . OIL SEAL	1	

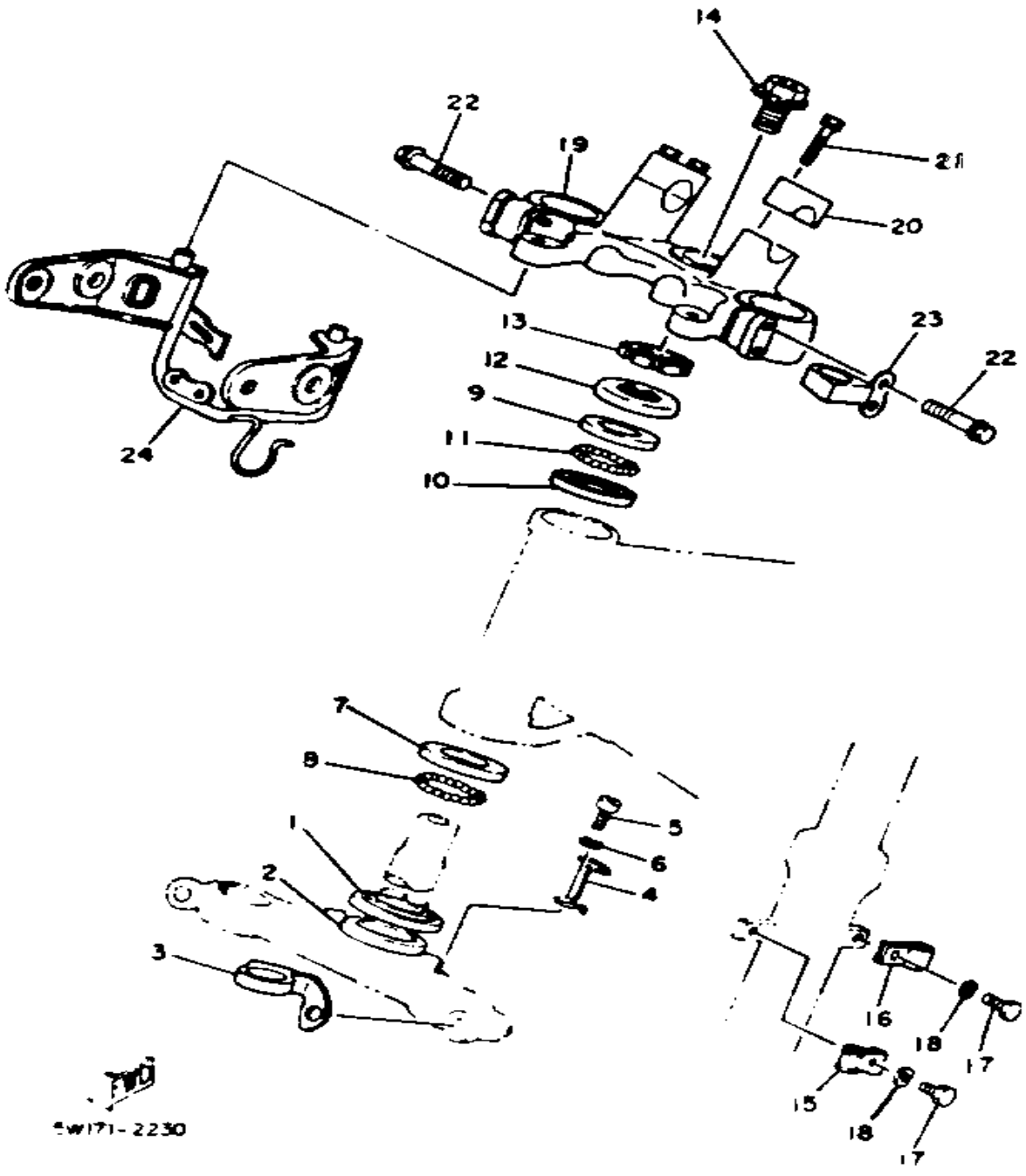
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FRONT FORK



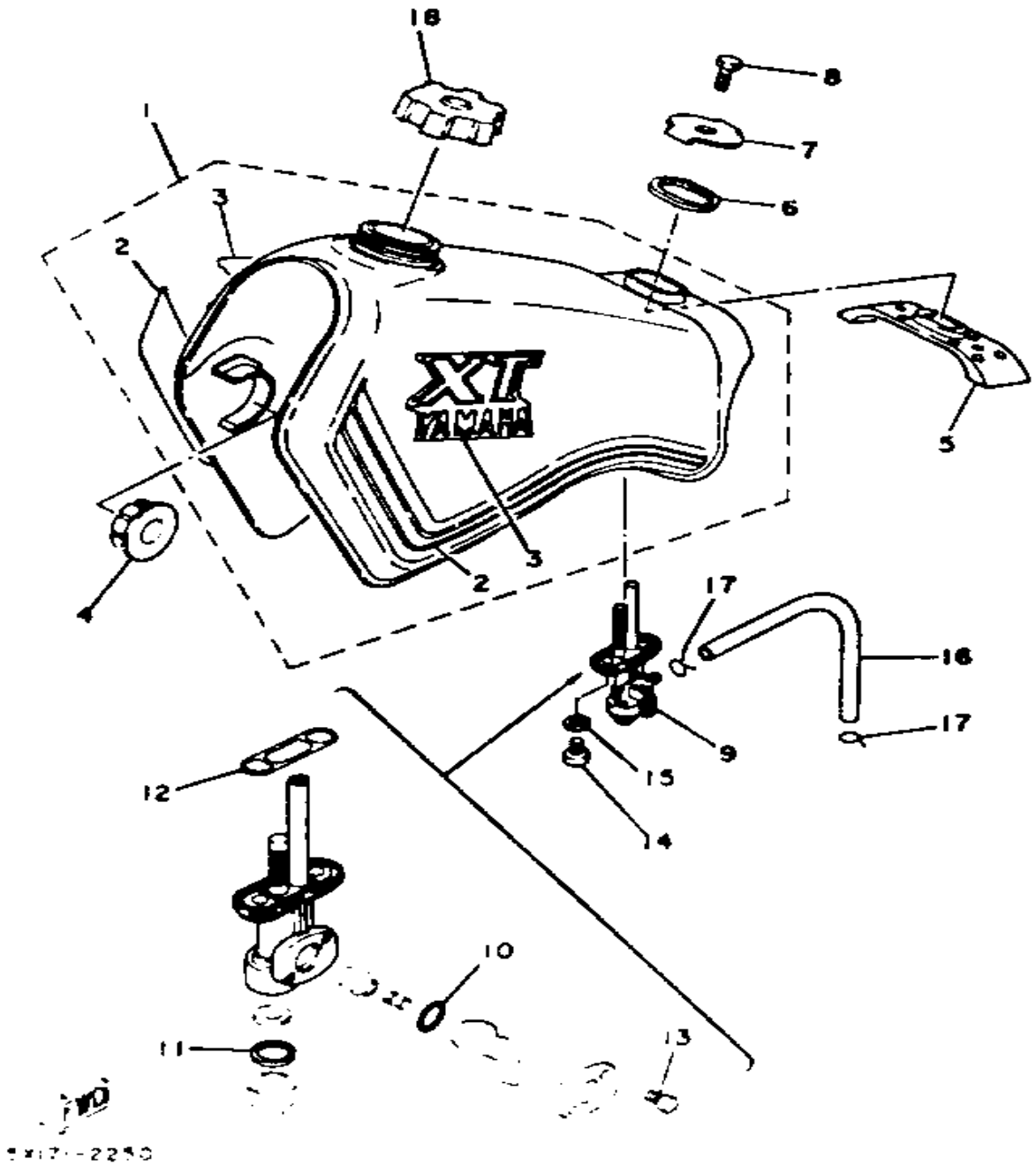
Ref. No.	Part Number	Description	Qty	Remarks
23	(15E-23110-00-00)	INNER TUBE 1	1	
24	¢15-E2317-00-00	. UNAVAILABLE IN PRICE BOOK	1	
25	2K5-23173-00-00	. SPINDLE, TAPER	1	
26	146-23114-00-00	. GASKET	1	
27	15E-23141-00-00	. SPRING, FRONT FORK	1	
28	256-23142-60-00	. SEAT, SPRING UPPER	1	
29	(15E-23118-00-00)	SPACER	1	
30	509-23158-L0-00	. GASKET	1	
31	122-23129-00-00	. GASKET, DRAIN PLUG	1	
32	15E-23144-00-00	. SEAL, DUST	1	
33	1X0-23111-00-00	. BOLT, CAP	1	
34	1X0-23168-00-00	. CAP (2N4-23168-00)	1	
35	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
36	4H7-23119-00-00	. PLUG, DRAIN - (122-23119-01)	1	
37	¢15-E2334-00-03	UNAVAILABLE IN PRICE BOOK	1	YAMAHA BLACK
38	¢15-A2334-60-00	UNAVAILABLE IN PRICE BOOK	2	
39	92901-12100-00	WASHER, SPRING	2	

STEERING



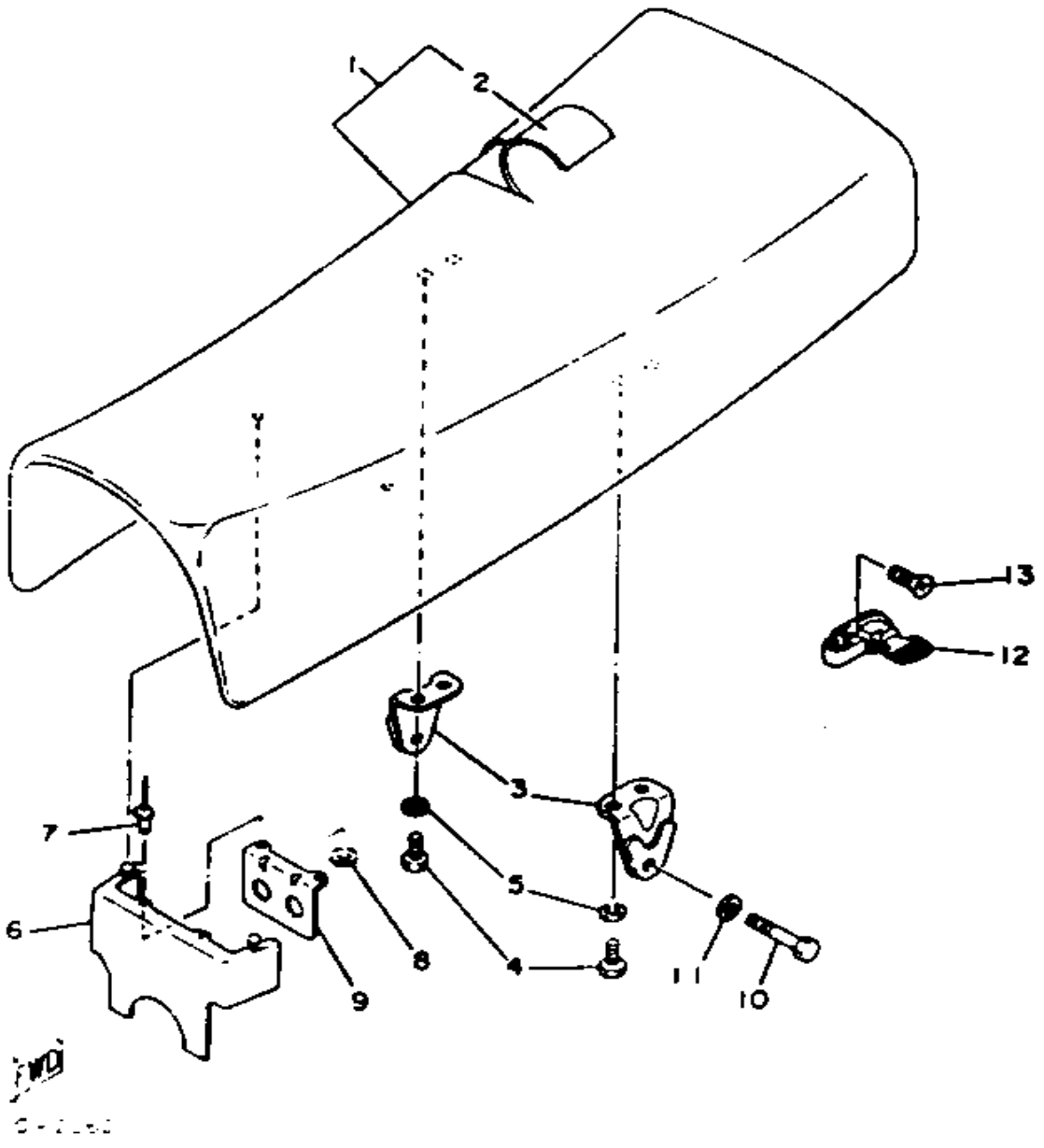
Ref. No.	Part Number	Description	Qty	Remarks
1	156-23411-00-00	RACE, BALL 1	1	
2	164-23462-00-00	SEAL, STEERING	1	
3	15A-23389-00-00	GUIDE, CABLE	1	
4	3Y1-2331E-00-00	GUIDE, CABLE	1	
5	98580-06012-00	SCREW, PAN HEAD	1	
6	92995-06100-00	WASHER, SPRING	1	
7	156-23412-00-00	RACE, BALL 2	1	
8	93501-04011-00	BALL	19	
9	22F-23411-01-00	RACE, BALL 1	1	
10	22F-23412-01-00	RACE, BALL 2	1	
11	93503-16010-00	BALL	22	
12	122-23416-00-00	COVER, BALL RACE 2	1	
13	90179-25033-00	NUT	1	
14	90105-14102-00	BOLT, WASHER BASED	1	
15	3Y1-23319-00-00	HOLDER, CABLE 2	1	
16	3Y1-23319-00-00	HOLDER, CABLE 2	1	
17	97026-06012-00	BOLT	2	
18	92906-06100-00	WASHER, SPRING	2	
19	15E-23435-00-98	CROWN, HANDLE	1	LOW GLOSS BLACK
20	1E6-23441-00-00	HOLDER, HANDLE UPR	2	LOW GLOSS BLACK
21	95816-08035-00	BOLT, FLANGE	4	
22	95816-08040-00	BOLT, FLANGE	4	
23	5Y1-23317-00-00	HOLDER, CABLE	1	
24	17T-23174-00-00	STAY, HEADLIGHT (15A-23174-00)	1	

FUEL TANK

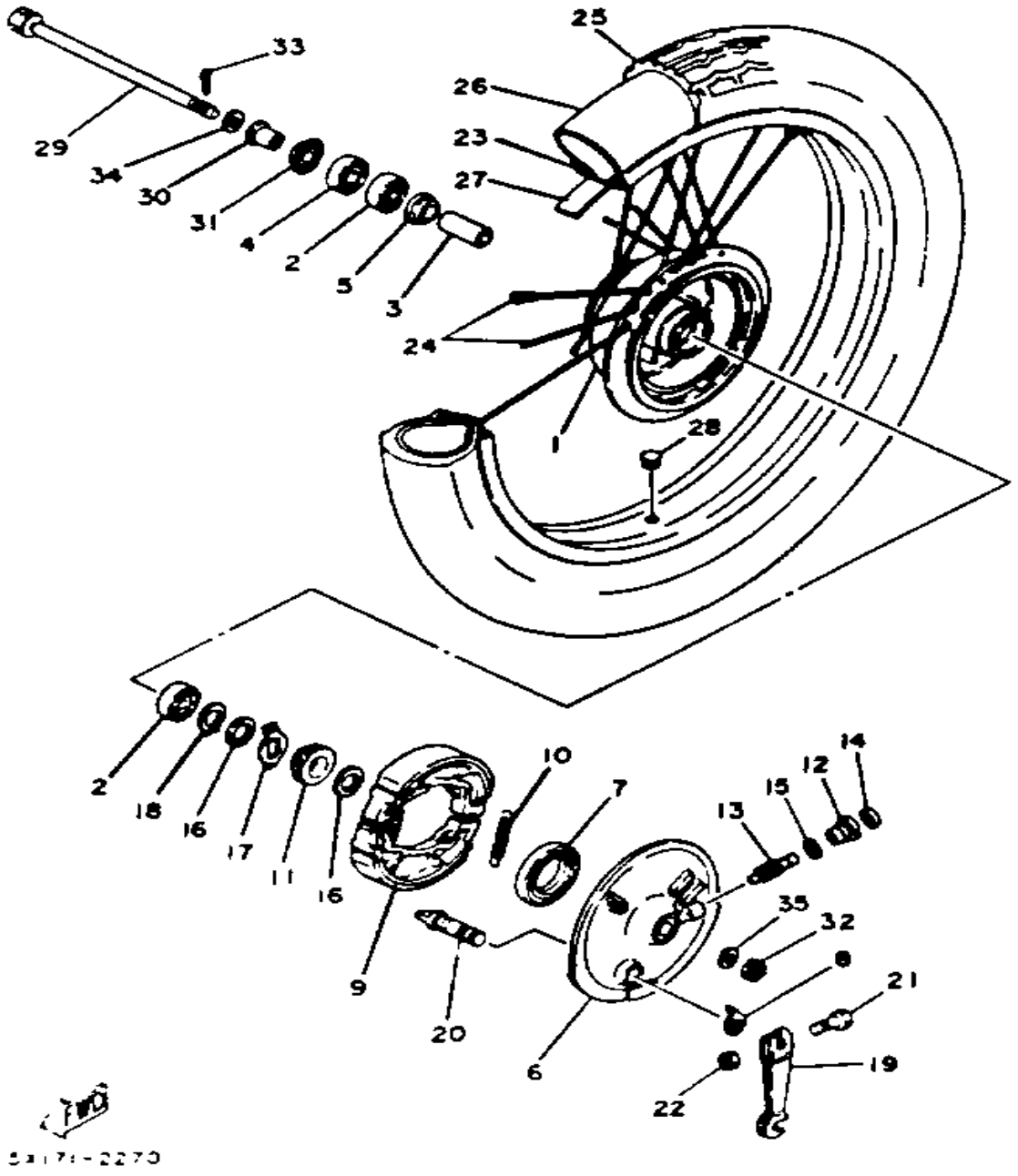


Ref. No.	Part Number	Description	Qty	Remarks
1	15A-24110-00-01	FUEL TANK	1	CHAPPY RED
2	15A-24240-00-00	. GRAPHIC SET	1	
3	3Y1-24161-20-00	. EMBLEM 1	2	
4	4H7-24181-00-00	DAMPER, LOCATING 1	2	
5	15A-24182-00-00	DAMPER, LOCATING 2	1	
6	11H-24183-00-00	DAMPER, LOCATING 3	1	
7	11H-24186-00-00	WASHER, SPECIAL	1	
8	97001-08025-00	BOLT (1NV)	1	
9	15A-24500-03-00	FUEL COCK ASSEMBLY 1	1	
10	4X8-24534-00-00	. SEAL, COCK	1	
11	4X8-24565-00-00	. GASKET	1	
12	4X8-24512-00-00	. O-RING	1	
13	4X8-24535-00-00	. SCREW, LVR FITTING	2	
14	90149-06011-00	SCREW	2	
15	90202-05187-00	WASHER, PLATE	2	
16	90445-10638-00	HOSE	1	
17	90467-09006-00	CLIP	2	
18	3Y1-24610-01-00	CAP ASSEMBLY	1	

SEAT



Ref. No.	Part Number	Description	Qty	Remarks
1	15A-W2473-00-00	SEMI-DBL-SEAT ASSEMBLY . .	1	
2	15A-24731-00-00	. COVER, DOUBLE SEAT	1	
3	15A-24738-00-00	BRACKET, SEAT	2	
4	97313-06016-00	BOLT, HEXAGON	4	
5	92995-06100-00	WASHER, SPRING	4	
6	(15A-21622-00-00)	BAND, FLAP	1	
7	90267-32019-00	RIVET, BLIND	2	
8	90201-033H3-00	WASHER, PLATE	2	
9	15A-21642-00-00	GUARD, FLAP	1	
10	97016-06020-00	BOLT	2	
11	92906-06100-00	WASHER, SPRING	2	
12	55E-21308-00-00	HELMET HANGER ASSEMBLY	1	
13	98701-06014-00	SCREW, FLAT HEAD	1	

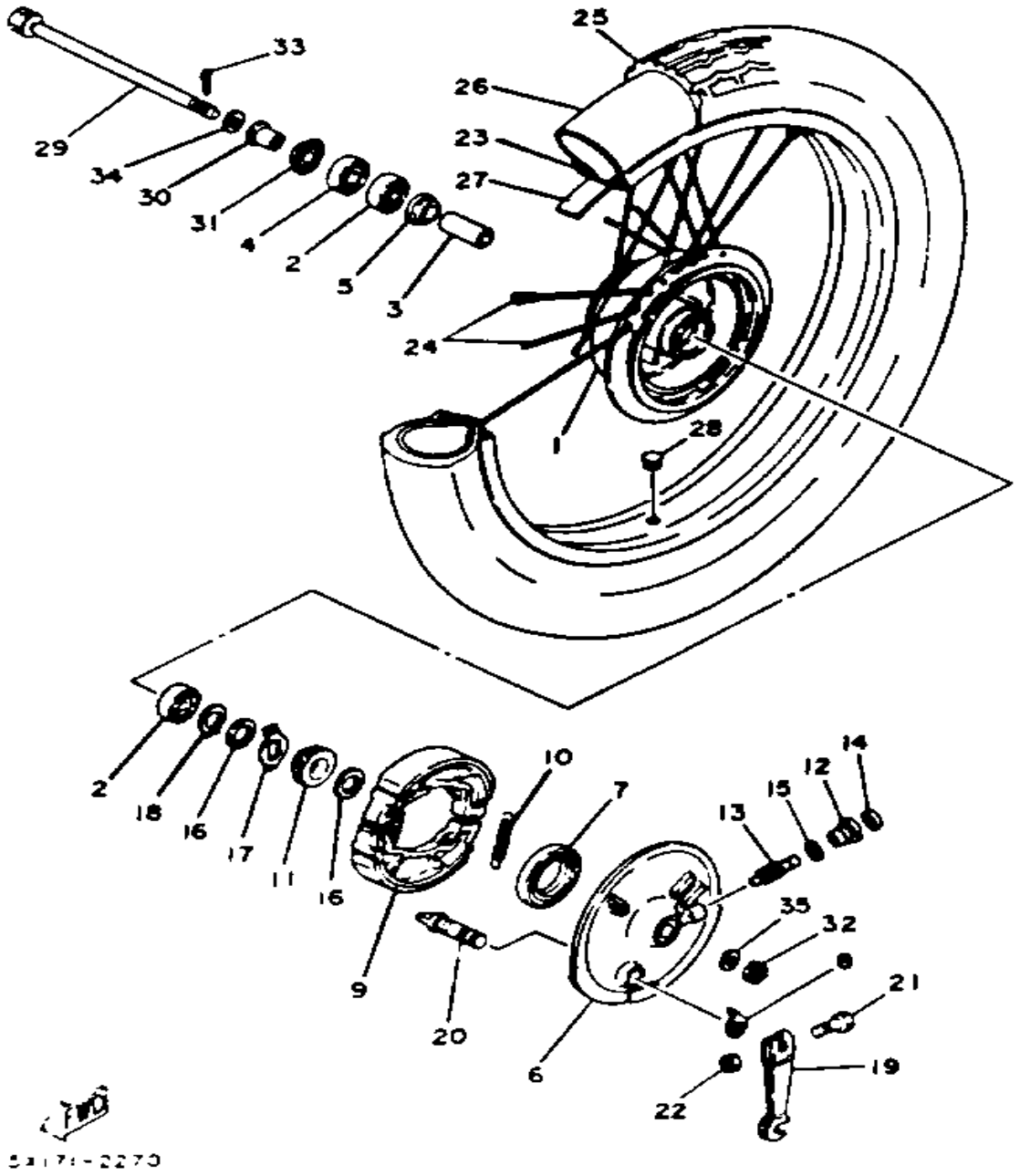


FRONT WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	15A-25111-00-98	HUB, FRONT	1	LOW GLOSS BLACK
2	93306-30103-00	BEARING (B6301Z)	2	
3	90560-12301-00	SPACER, BEARING (15A-25117-00)	1	
4	93102-18008-00	OIL SEAL	1	
5	109-25315-00-00	FLANGE, SPACER	1	
6	4F2-25121-00-98	PLATE, BRAKE SHOE	1	LOW GLOSS BLACK
7	93105-47007-00	OIL SEAL	1	
8	3Y6-2533A-01-00	PLATE, INDICATOR	1	
9	25G-W2536-01-00	BRAKE SHOE SET	2	
10	90506-17328-00	SPRING, TENSION	2	
11	248-25135-11-00	GEAR, DRIVE	1	
12	109-25136-00-00	BUSH	1	
13	(248-25138-11-00)	GEAR, METER	1	
14	93104-07003-00	OIL SEAL	1	
15	90201-07076-00	WASHER, PLATE	1	
16	90201-20269-00	WASHER, PLATE	2	
17	183-25149-00-00	CLUTCH, METER	1	
18	99009-20400-00	CIRCLIP	1	
19	5H0-25155-00-00	LEVER, CAMSHAFT 1	1	
20	2RH-25351-00-00	CAMSHAFT	1	
21	90101-06278-00	BOLT	1	
22	95380-06600-00	NUT	1	
23	94416-21206-00	RIM 1.60X21 (1.60-21) (94416-21312, B, +'', F,)	1	
24	15A-25104-00-00	SPOKE SET, FRONT	1	
25	94127-212X0-00	TIRE (2.75-21)	1	BRIDGE- STONE
26	94227-21123-00	TUBE (2.75-21)	1	BRIDGE- STONE
27	94330-21084-00	BAND, RIM (3.00-21)	1	BRIDGE- STONE

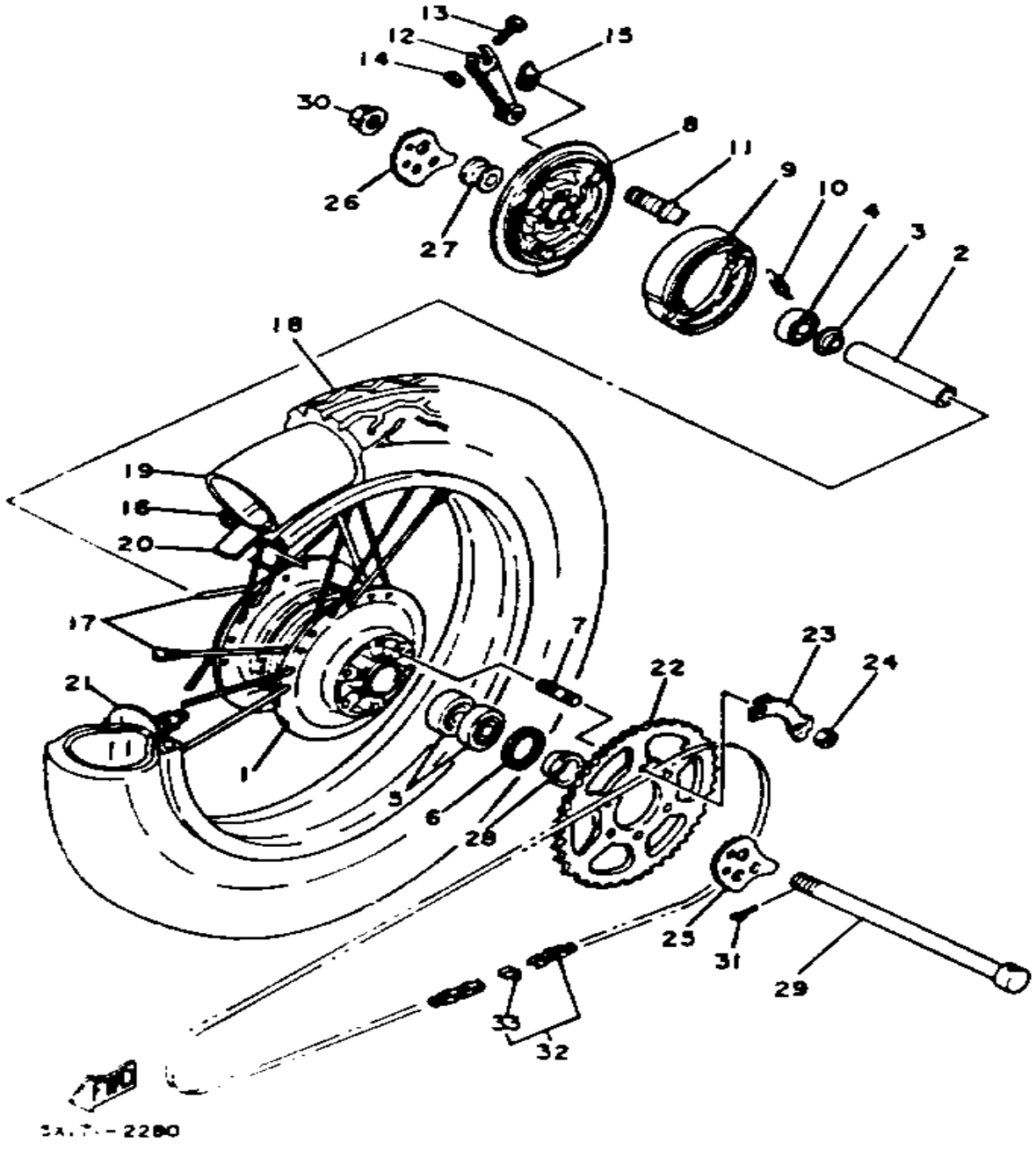
CONTINUED ON NEXT FRAME ➤

FRONT WHEEL



Ref. No.	Part Number	Description	Qty	Remarks
28	90338-09130-00	PLUG	1	
29	353-25381-00-00	AXLE, WHEEL	1	
30	90387-126F8-00	COLLAR	1	
31	2K5-25118-00-00	COVER, HUB DUST	1	
32	90171-10004-00	NUT, CASTLE	1	
33	91490-20020-00	PIN, COTTER	1	
34	90201-12729-00	WASHER, plate	1	
35	92990-10200-00	WASHER, PLAIN	1	

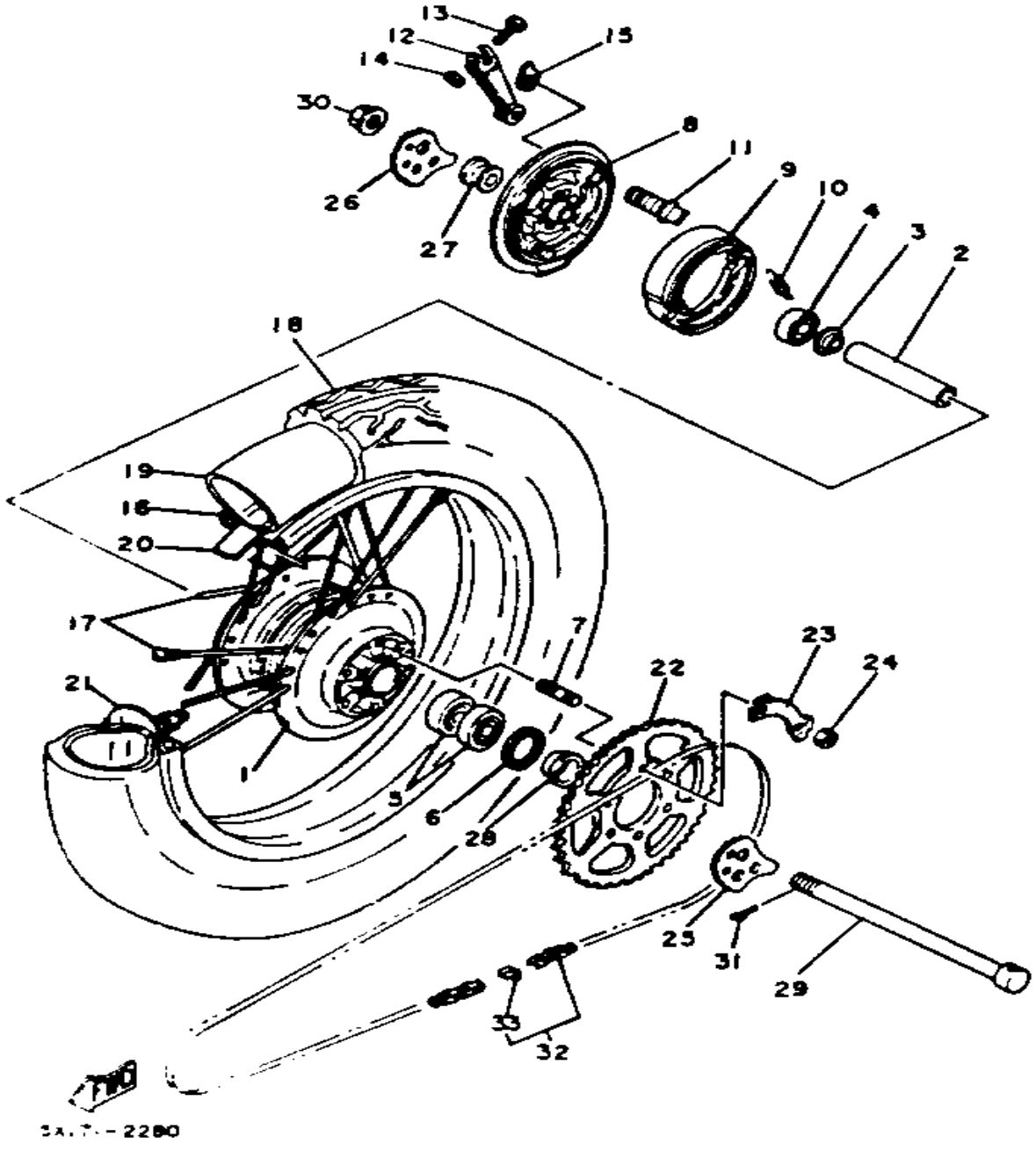
REAR WHEEL



Ref. No.	Part Number	Description	Qty	Remarks
1	15A-25311-00-98	HUB, REAR	1	LOW GLOSS BLACK
2	90560-15313-00	SPACER	1	
3	146-25116-00-00	FLANGE, SPACER 2	1	
4	93306-20226-00	BEARING	1	
5	93306-20209-00	BEARING (B6202)	2	
6	93104-22018-00	OIL SEAL	1	
7	90116-08218-00	BOLT, STUD	6	
8	15A-25321-03-98	PLATE BRAKE SHOE (15A-25321-00-98)	1	LOW GLOSS BLACK
9	5H0-W2536-00-00	BRAKESHOE SET-2PCS	2	
10	90506-15260-00	SPRING, TENSION	2	
11	3Y6-25351-00-00	CAMSHAFT	1	
12	2N3-25155-00-00	LEVER, CAMSHAFT 1	1	
13	90101-06278-00	BOLT	1	
14	95380-06600-00	NUT	1	
15	4H7-2533A-02-00	PLATE, INDICATOR	1	
16	94418-17344-00	RIM 1.85X17 (1.85-17) ((94418-1734, D, +'', F,))	1	
17	15A-25304-01-00	SPOKE SET, REAR (15A-25304-00)	1	
18	¢94-11017-1M-80	UNAVAILABLE IN PRICE BOOK (100/80-17)	1	BRIDGE- STONE
19	94210-17211-00	TUBE	1	BRIDGE- STONE
20	94332-17112-00	BAND, RIM (94332-17107) (3.25-17)	1	BRIDGE- STONE
21	3Y1-25394-00-00	SPACER, BEAD	1	
22	15A-25454-10-00	SPROCKET, DRVN 54T (15A-25454-10-33) (54T)	1	YAMAHA BLACK
23	90215-08160-00	WASHER, LOCK	3	
24	90170-08258-00	NUT	6	
25	5H0-25388-00-00	PULLER, CHAIN 1	1	

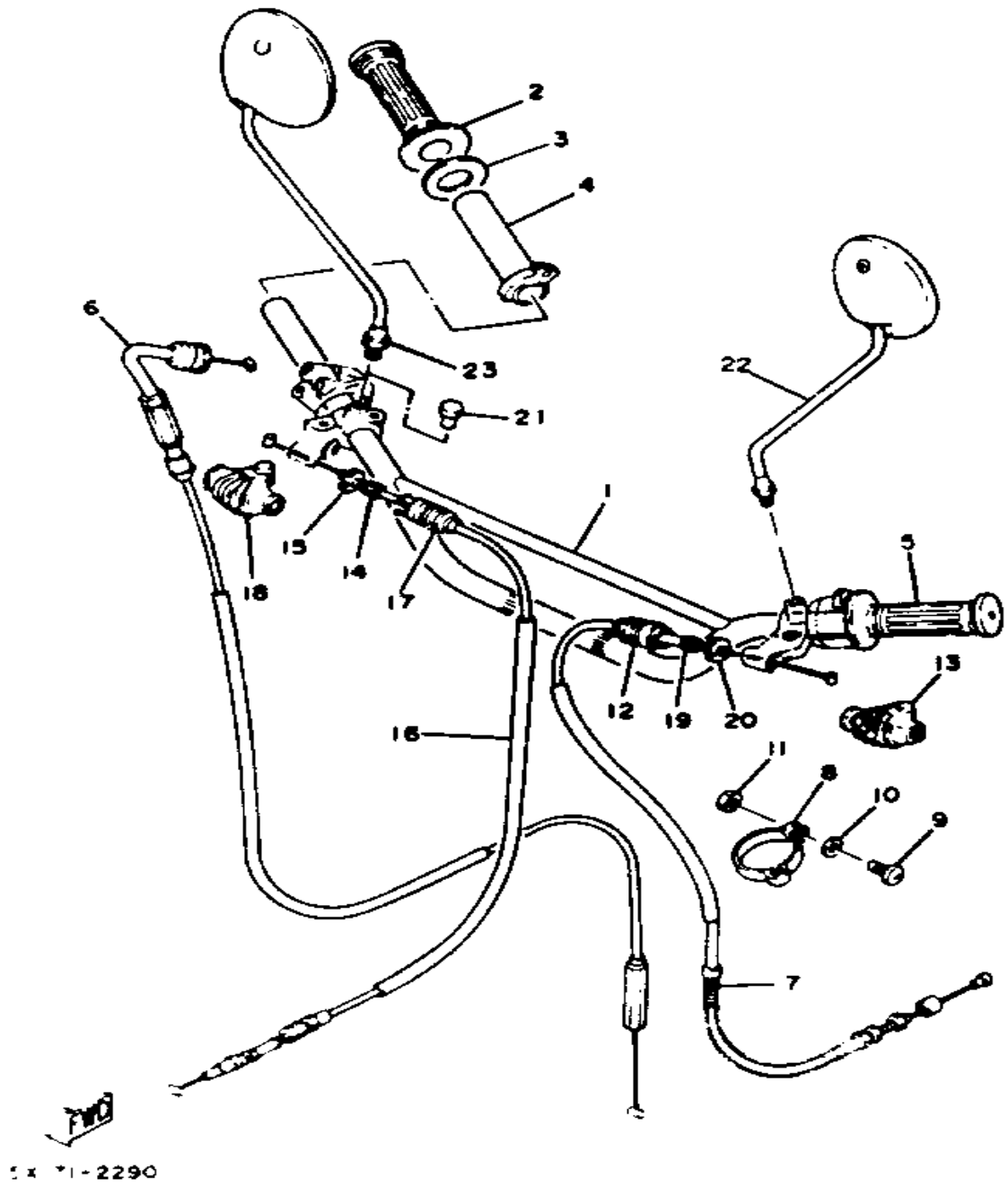
CONTINUED ON NEXT FRAME ➤

REAR WHEEL



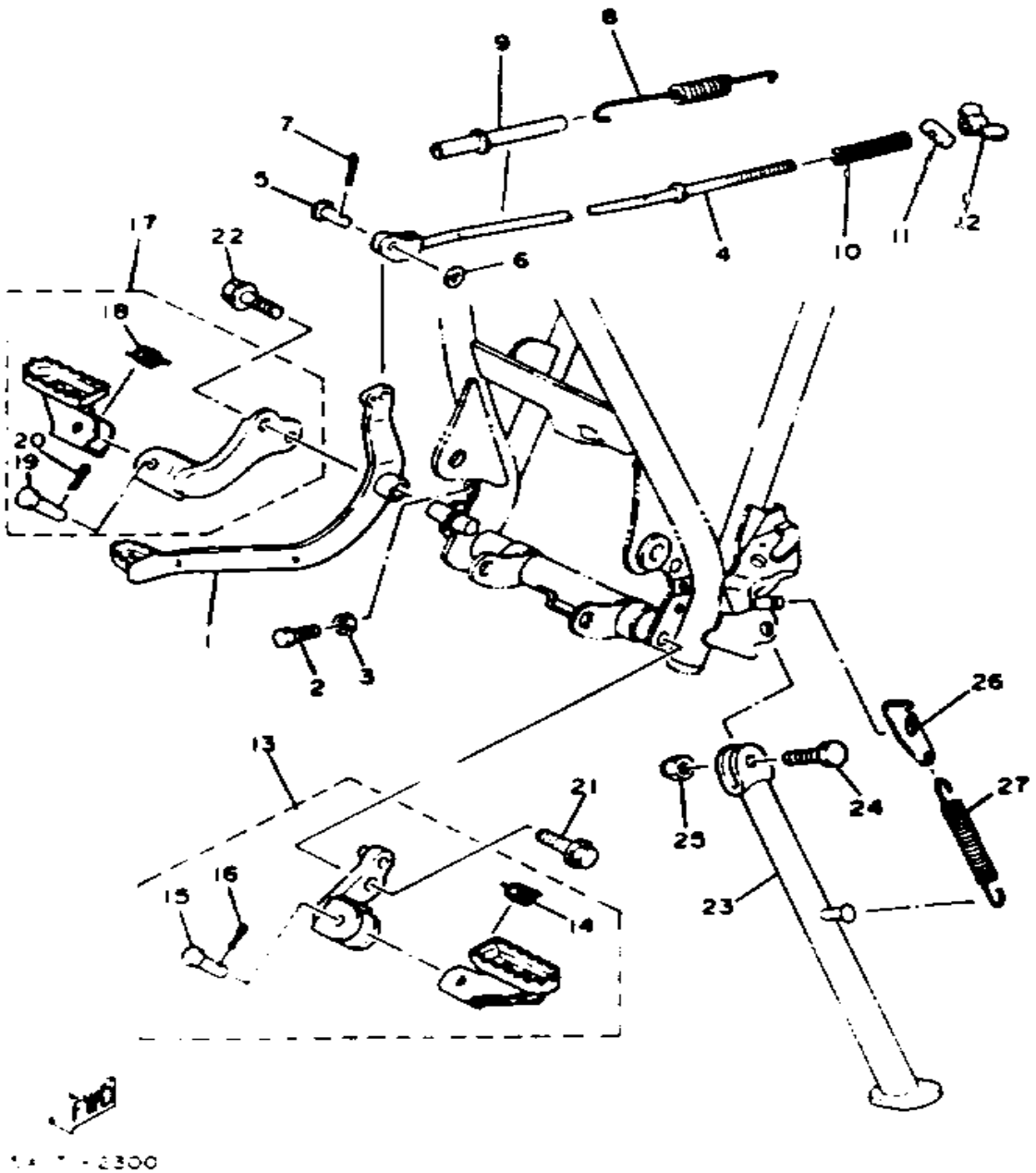
Ref. No.	Part Number	Description	Qty	Remarks
26	5H0-25389-00-00	PULLER, CHAIN 2	1	
27	90387-15770-00	COLLAR	1	
28	90387-155F2-00	COLLAR	1	
29	401-25381-00-00	AXLE, WHEEL (2R7-25381-00)	1	
30	90171-14031-00	NUT, CASTLE	1	
31	91401-30030-00	PIN, COTTER	1	
32	94580-88120-00	CHAIN (D.I.D.428HG-120L)	1	
33	94680-30001-00	. CHAIN JOINT	1	

HANDLEBAR - CABLE



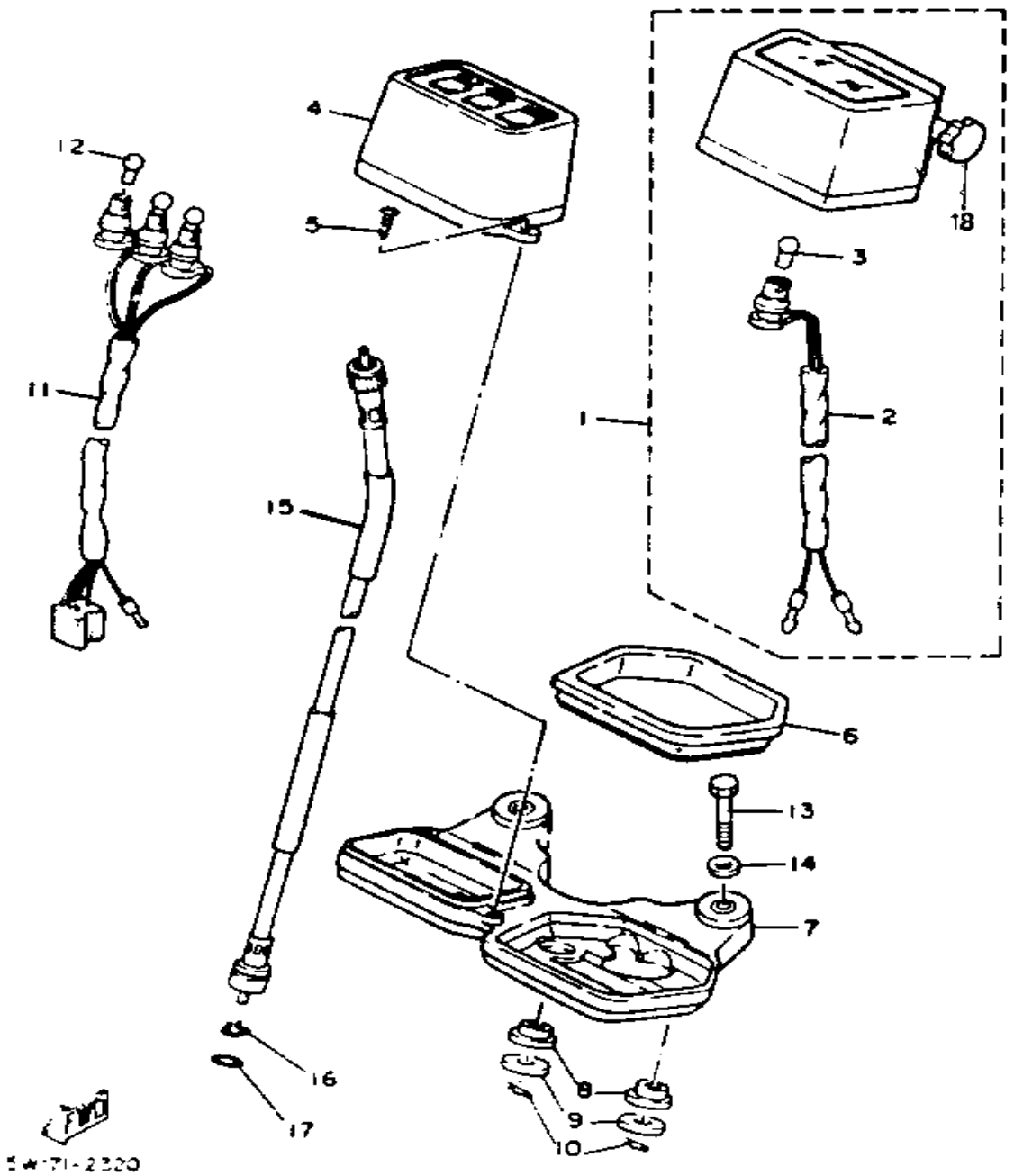
Ref. No.	Part Number	Description	Qty	Remarks
1	3G7-26111-00-00	HANDLEBAR	1	
2	1A0-26242-01-00	GRIP (RIGHT)	1	
3	1M1-26249-01-00	RING, LEAF	1	
4	434-26243-00-00	TUBE, THROTTLE GUIDE	1	
5	1E6-26241-00-00	GRIP LH	1	
6	15A-26311-00-00	CABLE, THROTTLE 1	1	
7	15A-26335-00-00	CABLE, CLUTCH	1	
8	3Y1-26397-00-00	BAND	1	
9	98580-05016-00	SCREW, PAN HEAD	1	
10	92901-05600-00	WASHER, PLATE	1	
11	95380-05600-00	NUT	1	
12	1E6-26342-00-00	BOOT, CABLE	1	
13	1E6-26372-00-00	COVER, HANDLE LEVER 1	1	
14	90123-08046-00	BOLT	1	
15	90179-08148-00	NUT	1	
16	15A-26341-00-00	CABLE, BRAKE	1	
17	1E6-26342-00-00	BOOT, CABLE	1	
18	1E6-26372-00-00	COVER, HANDLE LEVER 1	1	
19	90123-08046-00	BOLT	1	
20	90179-08148-00	NUT	1	
21	90338-09012-00	PLUG	1	
22	5Y1-26290-10-00	BACK MIRROR ASSEMBLY (L.H)	1	
23	3Y1-26290-00-00	BACK MIRROR ASSEMBLY (R.H)	1	ALT. PART

STAND - FOOTREST



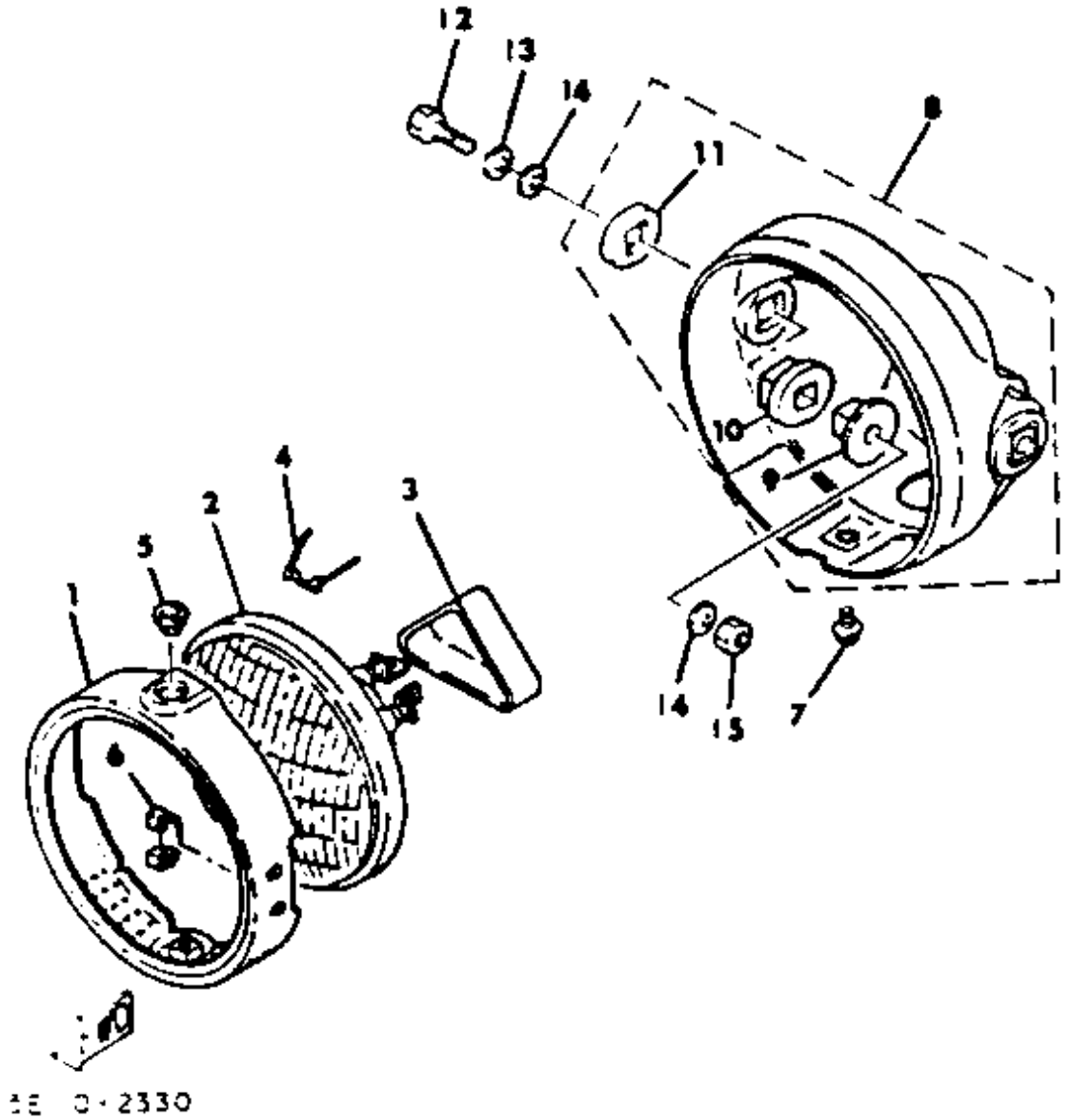
Ref. No.	Part Number	Description	Qty	Remarks
1	15A-27211-00-90	PEDAL, BRAKE (BLACK)	1	UNI CHROME (BLK)
2	97011-06020-00	BOLT	1	
3	95380-06700-00	NUT	1	
4	15A-27231-00-00	ROD, BRAKE	1	
5	90240-06103-00	PIN, CLEVIS	1	
6	92990-06200-00	WASHER	1	
7	91490-20020-00	PIN, COTTER	1	
8	90506-18289-00	SPRING, TENSION	1	
9	1M1-27244-00-00	COVER	1	
10	90501-10245-00	SPRING, COMPRESSION	1	
11	90249-12008-00	PIN	1	
12	90179-06411-00	NUT	1	
13	15A-27410-00-90	FRT FOOTREST ASSEMBLY LASSEMBLY (L)	1	UNI CHROME (BLK)
14	90508-20023-00	. SPRING, TORSION	1	
15	91701-08038-00	. PIN, CLEVIS	1	
16	91401-25020-00	. PIN, COTTER	1	
17	15A-27420-01-90	FRNT FTRST ASSEMBLY RHASSEMBLY (R)	1	UNI CHROME (BLK)
18	90508-20023-00	. SPRING, TORSION	1	
19	91701-08038-00	. PIN, CLEVIS	1	
20	91401-25020-00	. PIN, COTTER	1	
21	95811-12025-00	BOLT, FLANGE	1	
22	90105-10058-00	BOLT, WASHER BASED	2	
23	15E-27311-00-33	UNAVAILABLE IN PRICE BOOK	1	YAMAHA BLACK
24	90109-10635-00	BOLT	1	
25	90185-10037-00	NUT, SELF-LOCKING	1	
26	15A-27315-00-00	LINK, SIDE STAND	1	
27	90506-29276-00	SPRING, TENSION	1	

METER



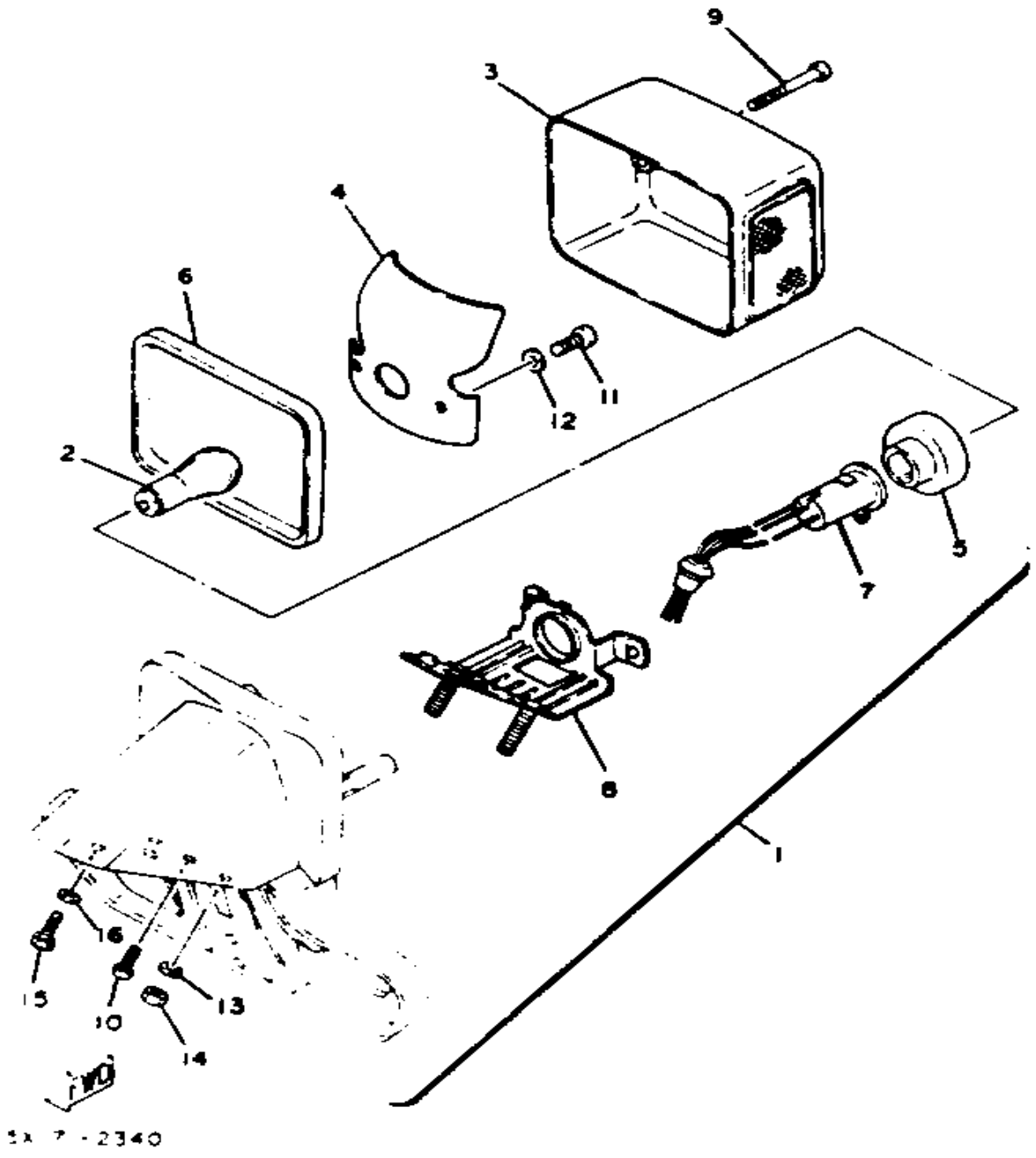
Ref. No.	Part Number	Description	Qty	Remarks
1	15A-83570-A0-00	SPEEDOMETER ASSEMBLY ..	1	
2	5E2-83509-00-00	. SOCKET CORD ASSEMBLY (15A-83536-00)	1	
3	122-83516-10-00	. BULB (122-83516-10)	1	
4	15A-83568-00-00	PILOT BOX, UPPER	1	
5	90164-04008-00	SCREW, TAPPING	2	
6	5Y1-83513-00-00	DAMPER	1	
7	15A-83519-00-00	BRACKET, METER	1	
8	1M1-83526-00-00	DAMPER 2	2	
9	90201-05033-00	WASHER, PLATE	2	
10	90468-10050-00	CLIP	2	
11	15A-83509-00-00	SOCKET CORD ASSEMBLY ..	1	
12	122-83516-10-00	BULB (122-83516-10)	3	
13	97006-06040-00	BOLT	2	
14	92906-06600-00	WASHER	2	
15	1M1-83550-01-00	SPEEDOMETER CABLE (3H6-83550-00)	1	
16	102-25137-00-00	RING, STOP	1	
17	93210-14104-00	O-RING	1	
18	5Y1-83578-00-00	KNOB, TRIP METER	1	

HEADLIGHT



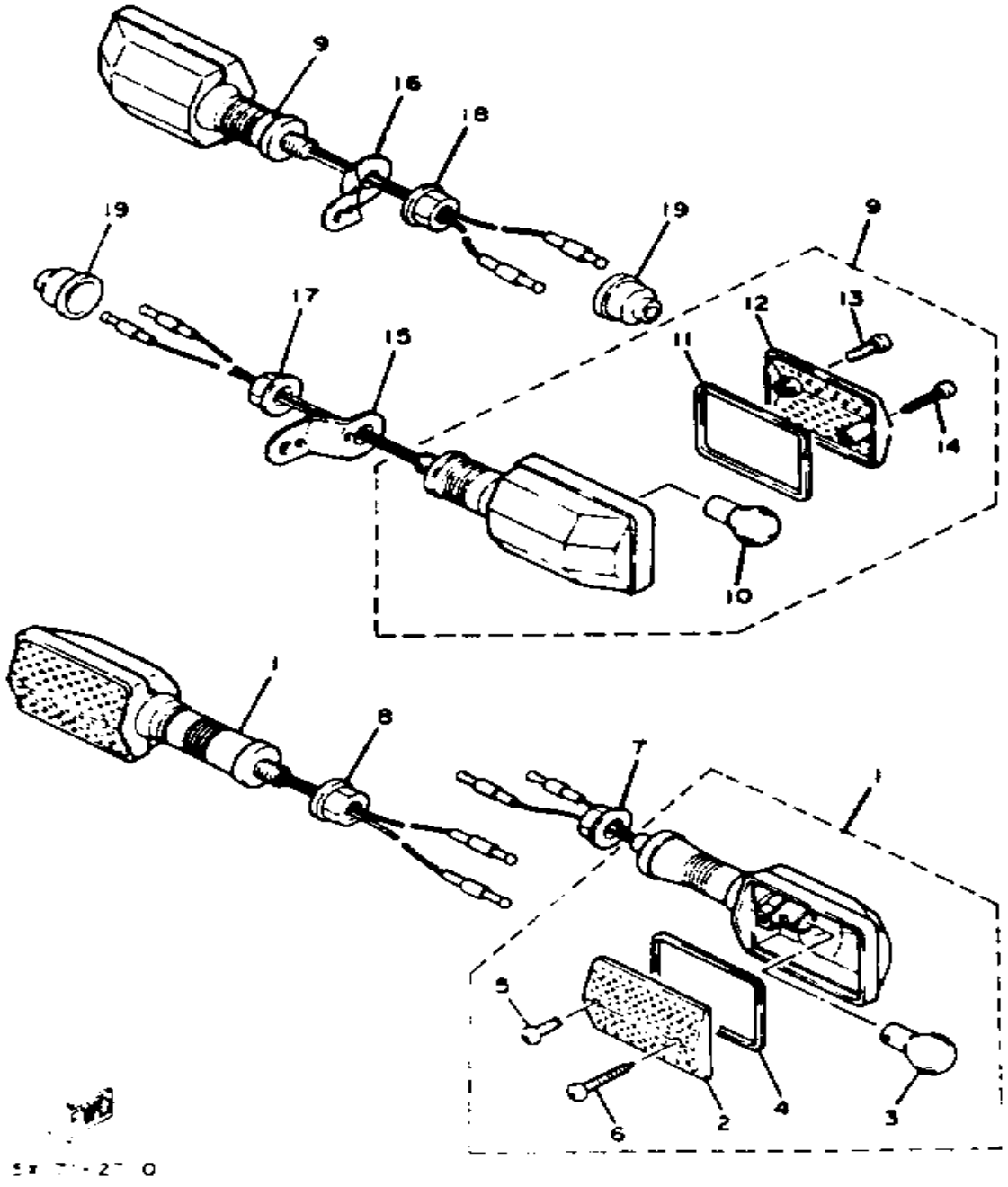
Ref. No.	Part Number	Description	Qty	Remarks
1	3J0-84195-60-00	. RING, RETAINING	1	
2	2A6-84120-60-00	. LENS ASSEMBLY	1	
3	341-84397-61-00	. COVER, SOCKET	1	
4	1M1-84124-60-00	. SPRING, SET	3	
5	1M1-84133-60-00	. COLLAR, SCREW	1	
6	498-84128-60-00	. SPACER	1	
7	1M1-84137-60-00	. BOLT, SPECIAL	1	
8	3J0-84130-60-00	BODY ASSEMBLY, HEADLIGHT	1	BLACK
9	498-84145-60-00	. COLLAR, BODY FITTING	2	
10	498-84163-60-00	. DAMPER	2	
11	1M1-84164-60-00	. DAMPER	2	
12	97306-08040-00	BOLT, HEXAGON	2	
13	92902-08100-00	WASHER, SPRING	2	
14	92906-08200-00	WASHER	4	
15	95333-08600-00	NUT	2	

TAILLIGHT

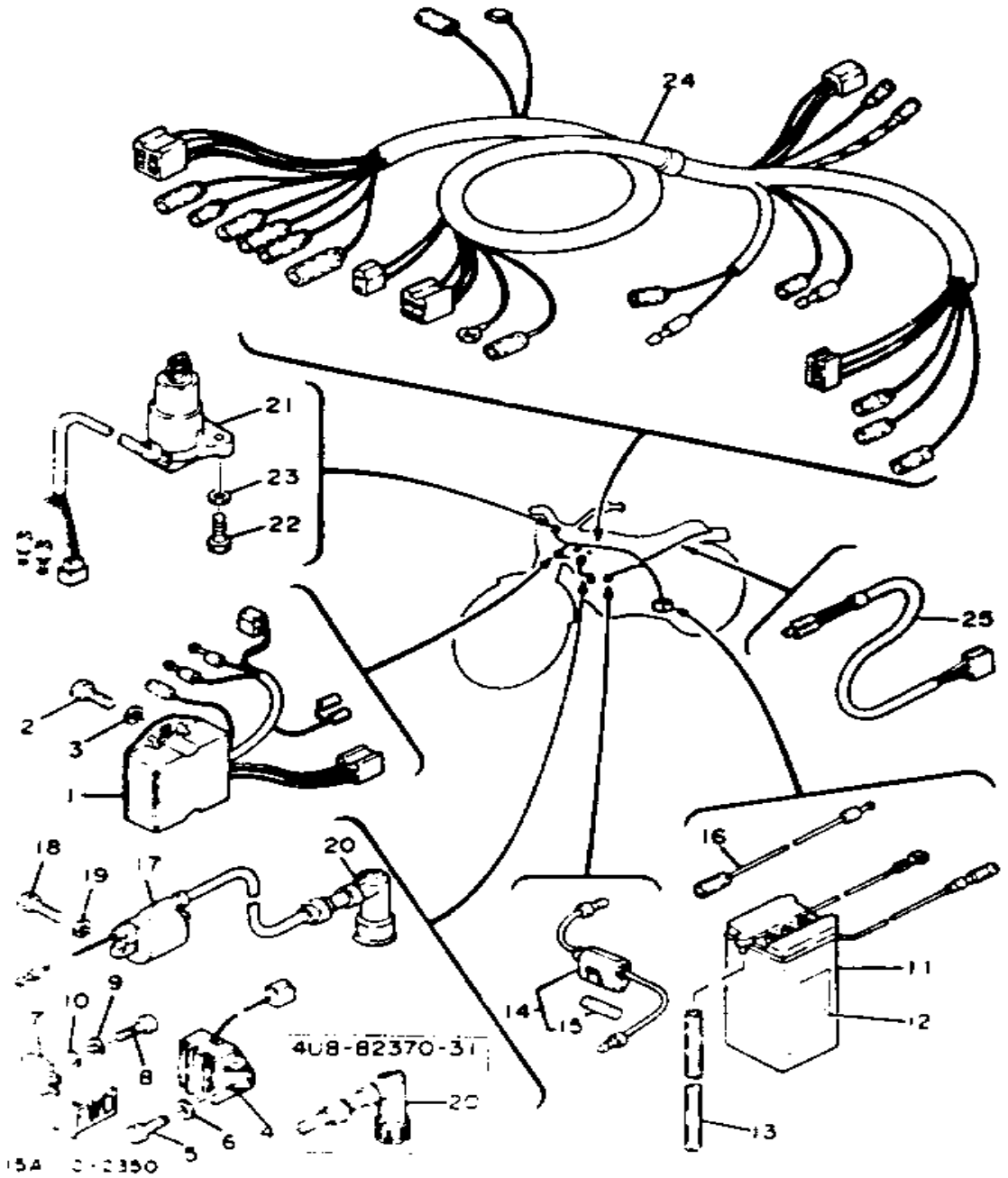


Ref. No.	Part Number	Description	Qty	Remarks
1	15A-84500-60-00	TAILLIGHT ASSEMBLY	1	
2	1M1-84514-60-00	. BULB	1	
3	1M1-84521-60-00	. LENS, TAILLIGHT	1	
4	3Y1-84531-00-00	. REFLECTER, TAIL LT	1	
5	15A-84736-00-00	. DAMPER, TAIL	1	
6	15A-84545-00-00	. GASKET, LENS	1	
7	15A-84536-00-00	. SOCKET CORD ASSEMBLY	1	
8	15A-84552-00-00	. BOLT, FITTING	1	
9	3Y1-84524-00-00	. SCREW, lens fitting	2	
10	98901-04008-00	. SCREW, BIND	1	
11	98511-04006-00	. SCREW, PAN HEAD (98501-04005)	2	
12	92901-04100-00	. WASHER, SPRING	2	
13	92995-06100-00	WASHER, SPRING	2	
14	95380-06600-00	NUT	2	
15	97023-06020-00	BOLT (3XF)	1	
16	92995-06100-00	WASHER, SPRING	1	

TURNSIGNAL



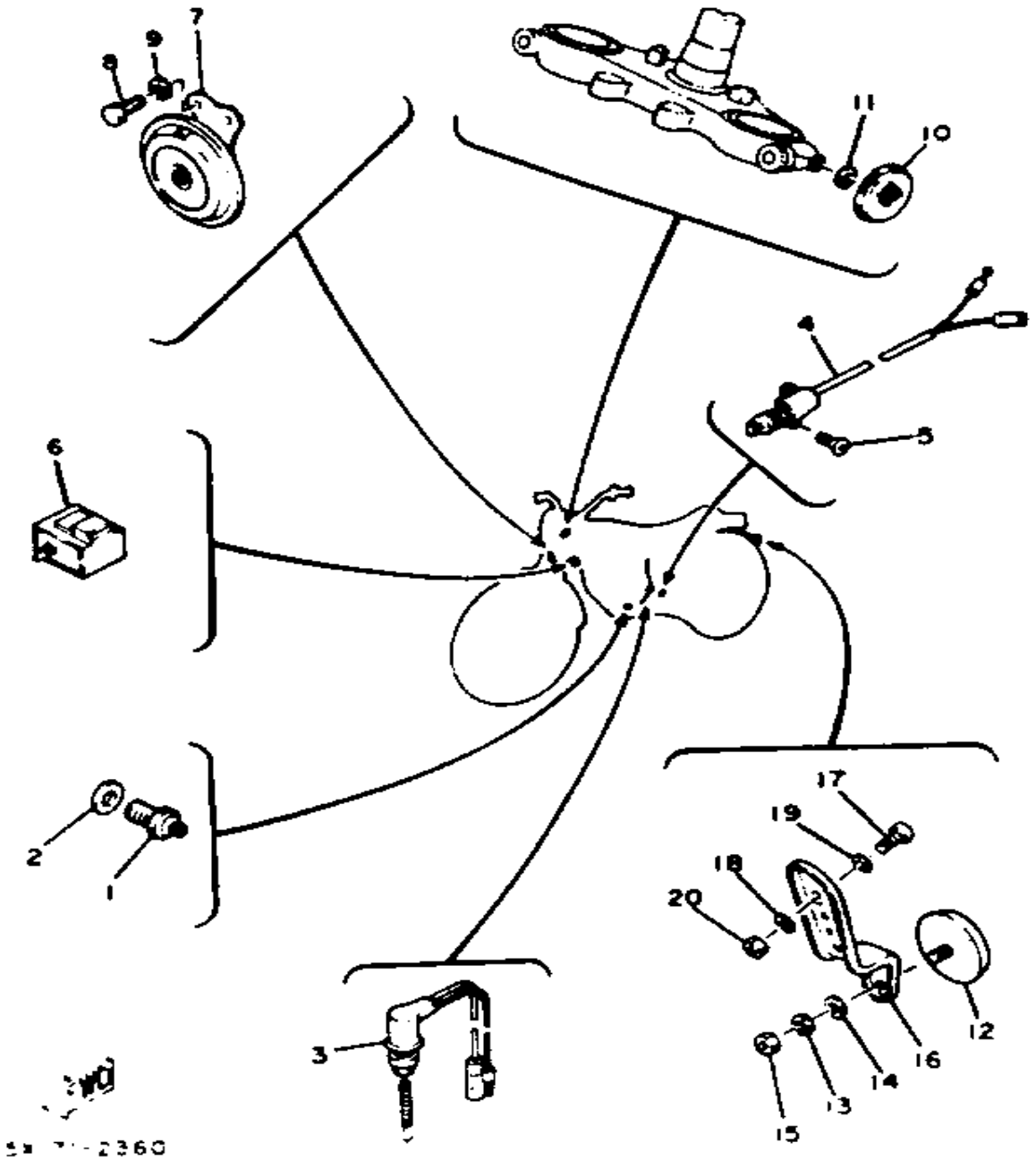
Ref. No.	Part Number	Description	Qty	Remarks
1	20G-83330-60-00	R FLSHR LITE ASSEMBLYLIGHT ASSEMBLY 1	2	
2	5Y1-83312-00-00	. LENS, FLASHER	1	
3	115-83311-60-00	. BULB, FLASHER	1	
4	5Y1-83313-00-00	. GASKET, FLASHER LENS	1	
5	98580-04010-00	. SCREW, PAN HEAD	1	
6	97701-40530-00	. SCREW, TAPPING	1	
7	95701-12500-00	NUT, FLANGE	1	
8	95701-12500-00	NUT, FLANGE	1	
9	17F-83310-10-00	FRT FLSHR LITE ASSEMBLY	2	
10	115-83311-60-00	. BULB, FLASHER	1	
11	5Y1-83313-00-00	. GASKET, FLASHER LENS	1	
12	5Y1-83312-00-00	. LENS, FLASHER	1	
13	98580-04010-00	. SCREW, PAN HEAD	1	
14	97701-40530-00	. SCREW, TAPPING	1	
15	15A-83368-00-00	STAY, FLASHER	1	
16	15A-83369-00-00	STAY, FLASHER	1	
17	95701-12500-00	NUT, FLANGE	1	
18	95701-12500-00	NUT, FLANGE	1	
19	10V-83365-00-00	CAP	2	



ELECTRICAL 1

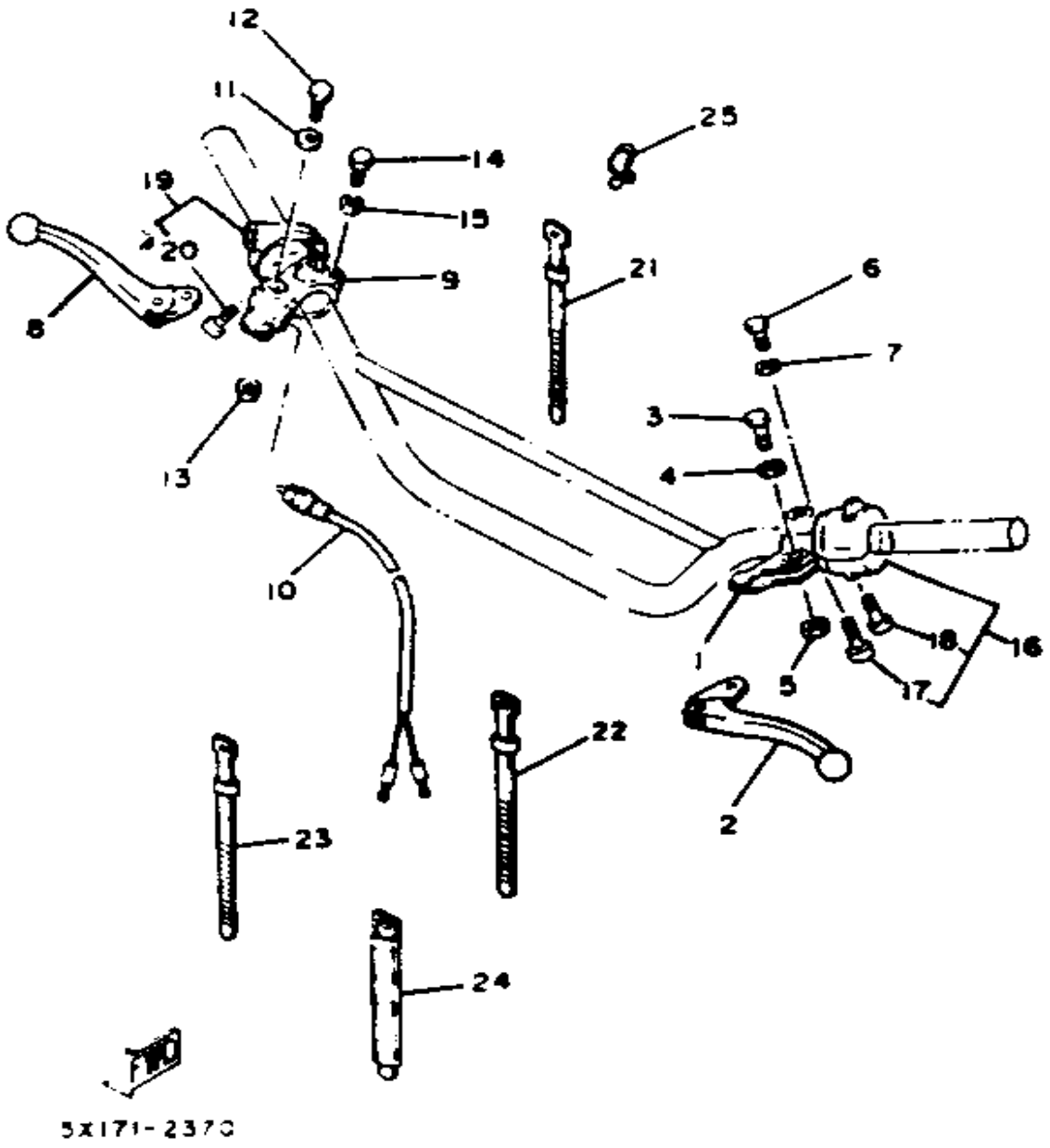
Ref. No.	Part Number	Description	Qty	Remarks
1	15E-85540-M0-00	CDI UNIT ASSEMBLY	1	
2	98580-06010-00	SCREW, PAN HEAD (92503-06010)	2	
3	92995-06100-00	WASHER, SPRING	2	
4	10V-81910-60-00	VOLTAGE REG ASSEMBLY	1	
5	97013-06012-00	BOLT	2	
6	92901-06600-00	WASHER	2	
7	353-81970-63-00	RECTIFIER ASSEMBLY	1	
8	98580-05020-00	SCREW, PAN HEAD	1	
9	92990-05100-00	WASHER, SPRING	1	
10	92901-05600-00	WASHER, PLATE	1	
11	BTY-6N4A4-D0-00	YUASA 6N4A-4D (6N4A-4D)	1	
12	118-82141-09-00	LABEL, BATTERY	1	
13	90445-08619-00	HOSE	1	
14	55K-82150-01-00	FUSE HOLDER ASS''Y (55K-82150-00-00)	1	
15	116-82151-00-00	. FUSE (10A)	1	
16	15A-82115-00-00	WIRE, PLUS LEAD	1	
17	5M0-82310-M0-00	IGNITION COIL ASSEMBLY	1	
18	97023-06020-00	BOLT (3XF)	2	
19	92995-06100-00	WASHER, SPRING	2	
20	(4U8-82370-31-00)	PLUG CAP ASSEMBLY	1	ALT. PART W/NOISE SUPRESSOR
	55X-82370-00-00	PLUG CAP ASSEMBLY	1	U.R.
21	15A-82501-00-00	MAIN SWITCH ASSEMBLY (15A-82508-00)	1	
22	97313-06016-00	BOLT, HEXAGON	2	
23	92901-06600-00	WASHER	2	
24	15A-82590-00-00	WIRE HARNESS ASSEMBLY	1	
25	15A-84517-00-00	CORD, TAILLIGHT	1	

ELECTRICAL 2



Ref. No.	Part Number	Description	Qty	Remarks
1	2H7-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
2	90430-10171-00	GASKET	1	
3	2F1-82530-02-00	STOP SWITCH ASSEMBLY (2F1-82530-00)	1	
4	5Y1-82566-00-00	SWITCH, SIDE STAND	1	
5	98706-05020-00	SCREW, FLAT HEAD	2	
6	20G-83350-60-00	FLASHER RELAY ASSEMBLY	1	
7	5U7-83371-00-00	HORN (15A-83371-00)	1	
8	97013-06012-00	BOLT	2	
9	92995-06100-00	WASHER, SPRING	2	
10	355-85111-01-00	REFLECTOR, FRONT 1	2	
11	90430-06012-00	GASKET	2	
12	449-85131-02-00	REFLECTOR, REAR 1	1	
13	92990-05100-00	WASHER, SPRING	1	
14	92901-05600-00	WASHER, PLATE	1	
15	95380-05600-00	NUT	1	
16	5Y1-85132-01-00	BRACKET, REFLECT 1	1	
17	98580-06012-00	SCREW, PAN HEAD	2	
18	92995-06100-00	WASHER, SPRING	2	
19	90201-06M08-00	WASHER, PLATE	2	
20	95380-06600-00	NUT	2	

HANDLE SWITCH - LEVER



Ref. No.	Part Number	Description	Qty	Remarks
1	3Y6-82911-00-00	HOLDER, LEVER 1	1	
2	3FY-83912-01-00	LEVER 1	1	
3	90109-06797-00	BOLT	1	
4	90201-08083-00	WASHER, PLATE	1	
5	95601-06100-00	NUT, U	1	
6	97006-06022-00	BOLT	1	
7	92906-06100-00	WASHER, SPRING	1	
8	5Y1-83922-10-00	LEVER R (5Y1-83922-00)	1	
9	361-82920-93-00	HOLDER, LEVER 2 (36182-92131-00)	1	
10	395-83980-00-00	STOP SWITCH ASSEMBLY	1	
11	90201-08083-00	WASHER, PLATE	1	
12	90109-06797-00	BOLT	1	
13	95601-06100-00	NUT, U	1	
14	97006-06022-00	BOLT	1	
15	92906-06100-00	WASHER, SPRING	1	
16	15A-83973-00-00	SWITCH, HANDLE 3	1	
17	98506-05030-00	. SCREW, PAN HEAD	1	
18	90157-05057-00	. SCREW, PANHEAD	1	
19	15A-83976-00-00	SWITCH, HANDLE 1	1	
20	90157-05057-00	. SCREW, PANHEAD	2	
21	437-83936-01-00	BAND, SWITCH CORD	4	
22	437-83936-01-00	BAND, SWITCH CORD	1	
23	437-83936-11-00	BAND, SWITCH CORD	1	
24	341-26397-01-00	BAND	2	
25	90464-16039-00	CLAMP	1	

1982 SERVICE DATA

MODEL - IBM I.D. NUMBER	XT125J 15E
Initial Engine Number / Frame Number	15E-000101 / 15E-000101
Basic Color(s)	Chappy Red
Fuel Type / Fuel Tank Capacity / Reserve Capacity	Regular / 7.3 Lit. / 1.7 Lit.
Dry Vehicle Weight	98 kg
ENGINE TYPE	4-Stroke, SOHC Single
Bore/Stroke/Number Cylinders/Displacement (cc)	57.0mm / 48.8mm / 1 / 124cc
Compression Ratio/Compression Pressure Min~Max	10:1 / NA
Piston Skirt Clearance New / Max	0.025 ~ 0.045mm / 0.10mm
Ring End Gap Top / 2nd / 3rd	0.15 ~ 0.35mm / 0.15 ~ 0.35mm / 0.3 ~ 0.9mm
Valve Clearance (Cold) Intake / Exhaust	.07mm / .13mm
Oil Pressure Hot / rpm	NA
Oiling System	Wet Sump
Capacity: Dry	1300cc
Oil and Filter Change	1000cc
Oil Change	1000cc
Lubricant: Temp. Above 5°C (40°F)	Yamalube 4° or SAE 20W40 SE
Temp. Below 15°C (60°F)	SAE 10W30 SE
Cooling System / Capacity	Air / ø
Coolant / Mixing Ratio	ø / ø
AUTOLUBE - Min Stroke / Color Code	ø
Minimum Output @ 200 Cycles	ø
Maximum Output @ 200 Cycles	ø
CARBURETOR - Mfr. / Type / I.D. Number	T-K / Y24P / 15E-00
Main Jet / Pilot Jet	118 / 40
Needle Jet / Jet Needle-Clip Position	2.600 / 4890
Slide Cutaway or Throttle Valve	2.25
Float Level / Fuel Level	25 ± 1mm / 3.5 ± 1mm
Idle rpm	1300 rpm
Max CO* / Max HC* / Set CO	5.0% / 500 ppm / 3.0% (All Settings @ Idle)
SUSPENSION	
Front Forks: Oil Type / Level / Qty	10 Wt. Fork Oil* / ø / 192cc
Air Pressure Min ~ Max / Standard	ø
Spring Length Std	382.5mm
Monoshock: Oil Type / Qty	NA
Air Pressure / Min ~ Max / Standard	NA
Minimum Brake Lining Thickness	Front: 2mm Rear: 2mm
Tire Size (Nominal Pressure)	F:2.75-21 (1.5 kg/cm²) R:100/80-17 (1.5 kg/cm²)
TRANSMISSION - Oil Type/Qty Chg/Qty Reassemble	See ENGINE Above
Primary Drive Type / Teeth / Ratio	Gear / 73-22 / 3.318
Secondary Drive Type / Teeth / Chain	Chain / 54-14 / 3.857
Clutch Friction Plate Thickness Std ~ Min	3.0 ~ 2.7mm
Clutch Spring Length Std ~ Min	34.9 ~ 33.9mm
Middle Gear Case Capacity	ø
Final Gear Case Capacity	ø
Gear Case Lubricant: Temp. Above 5°C (40°F)	ø
Temp. Below 15°C (60°F)	ø
All Weather Conditions	ø

SERVICE DATA

CHARGING SYSTEM	AC Magneto
Battery: Model / Specific Gravity / Charge Rate	6N4A-4D (6V4A) / 1.260 / 0.4A
Maximum Output	3.0A @ 8000 rpm
TROUBLESHOOTING	
Field Coil Color Code / Ω	ø
Charge Coil Color Code / Ω	Wht ~ Blk / 0.35Ω ± 20%
IGNITION SYSTEM	Capacitor Discharge Ignition
Ignition Timing	9° BTDC @ 1300 rpm
	Full Adv.: 29° BTDC @ 6000 rpm
Spark Plug Type	NGK D8EA or Nippon Denso X24ES-U
Spark Plug Gap / Torque / Cap Ω	0.6 ~ 0.7mm / 1.8 m-kg / NA
Point Gap / Condenser Capacitance	ø
TROUBLESHOOTING	
Ignition Coil Test Gap / Primary Ω / Secondary Ω	6mm / 1.6Ω ± 10% / 6.6KΩ ± 20%
Pulser Coil or Pickup Coil Color Code / Ω	Wht ~ Grn / 265Ω ± 10%
Source Coil Color Code / Ω	Brn ~ Red / 450Ω ± 10%
LIGHTING SYSTEM	
Headlight / Taillight / Signal Rating	6V35-35W / 6V25-5.3W / 6V17W
TROUBLESHOOTING	
Lighting Coil Color Code / Ω	Y-B / 0.21Ω ± 10%
TORQUE VALUES	
Front Axle Nut	10 x 1.25: 3.9 m-kg
Front Axle Holder Nut	ø
Rear Axle Nut	14 x 1.5: 8.5 m-kg
Rear Axle Pinch Bolt	ø
Clutch Nut	14 x 1.0: 5.0 m-kg
Drain Plug	35 x 1.5: 4.3 m-kg
Cylinder Head Cover	6 x 1.0: 1.0 m-kg
Cylinder Head:	8 x 1.25: 2.2 m-kg
Engine Mounting Bolts: Bolt, Front	8 x 1.25: 3.2 m-kg
Bolt, Rear	8 x 1.25: 3.2 m-kg

ø = Does Not Apply To This Model
NA = Information Not Available

*Available From Yamaha Parts Distributor
*For Diagnostic Use Only

SERVICE LITERATURE

PUBLICATION	PART NUMBER	REMARKS
Owner's Manual	LIT-11626-03-03	
Service Manual	LIT-11616-03-03	Combined with XT200J
Assembly Manual	LIT-11666-03-03	Combined with XT200J
Consumer Information	LIT-11656-03-03	

SERVICE DATA

FILE MOTORCYCLE — 125 SECTION	DATE 4/2/82	SUL M82

CHARGING SYSTEM	AC Magneto
Battery: Model / Specific Gravity / Charge Rate	6N4A-4D (6V4A) / 1.260 / 0.4A
Maximum Output	3.0A @ 8000 rpm
TROUBLESHOOTING	
Field Coil Color Code / Ω	ø
Charge Coil Color Code / Ω	Wht ~ Blk / 0.35Ω ± 20%
IGNITION SYSTEM	Capacitor Discharge Ignition
Ignition Timing	9° BTDC @ 1300 rpm
	Full Adv.: 29° BTDC @ 6000 rpm
Spark Plug Type	NGK D8EA or Nippon Denso X24ES-U
Spark Plug Gap / Torque / Cap Ω	0.6 ~ 0.7mm / 1.8 m-kg / NA
Point Gap / Condenser Capacitance	ø
TROUBLESHOOTING	
Ignition Coil Test Gap / Primary Ω / Secondary Ω	6mm / 1.6Ω ± 10% / 6.6KΩ ± 20%
Pulser Coil or Pickup Coil Color Code / Ω	Wht ~ Grn / 265Ω ± 10%
Source Coil Color Code / Ω	Brn ~ Red / 450Ω ± 10%
LIGHTING SYSTEM	
Headlight / Taillight / Signal Rating	6V35-35W / 6V25-5.3W / 6V17W
TROUBLESHOOTING	
Lighting Coil Color Code / Ω	Y-B / 0.21Ω ± 10%
TORQUE VALUES	
Front Axle Nut	10 x 1.25: 3.9 m-kg
Front Axle Holder Nut	ø
Rear Axle Nut	14 x 1.5: 8.5 m-kg
Rear Axle Pinch Bolt	ø
Clutch Nut	14 x 1.0: 5.0 m-kg
Drain Plug	35 x 1.5: 4.3 m-kg
Cylinder Head Cover	6 x 1.0: 1.0 m-kg
Cylinder Head:	8 x 1.25: 2.2 m-kg
Engine Mounting Bolts: Bolt, Front	8 x 1.25: 3.2 m-kg
Bolt, Rear	8 x 1.25: 3.2 m-kg

ø = Does Not Apply To This Model
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SERVICE LITERATURE

PUBLICATION	PART NUMBER	REMARKS
Owner's Manual	LIT-11626-03-03	
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Assembly Manual	LIT-11666-03-03	Combined with XT200J
Consumer Information	LIT-11656-03-03	

J-1

K2

GENERAL

USE OF SEALANTS

Yamaha Parts Distributors Inc. sells three kinds of sealants. The following information has been prepared to make clear the appropriate use of each sealant on Yamaha motorcycles.

YAMABOND #4

Yamabond #4 is used on mating surfaces that do not employ a gasket. The most common use is on the metal-to-metal joint of the crankcase halves. Yamabond #4 resists oil and gasoline well, and it dries to a semi-firm pliability. This sealant is light gray in color, and it takes little time to cure.

NOTE: Some tubes of Yamabond #4 have been packaged with Threebond® 1104 labels. This is the domestic title of this Japanese-manufactured product. The contents of the tube are the same as those of tubes with the yellow Yamabond #4 label; Threebond® 1104 and Yamabond #4 are interchangeable.

YAMABOND #5

This black, fluid sealant is applied to paper gaskets used in metal joints. Yamabond #5 should be applied in a thin layer to both sides of the gasket and both mating surfaces. After the sealant has cured, the excess can be easily removed. Yamabond #5 assists gaskets in dealing with the rapid rates of expansion and contraction to which aluminum cases are subjected.

VHT® QUICK GASKET

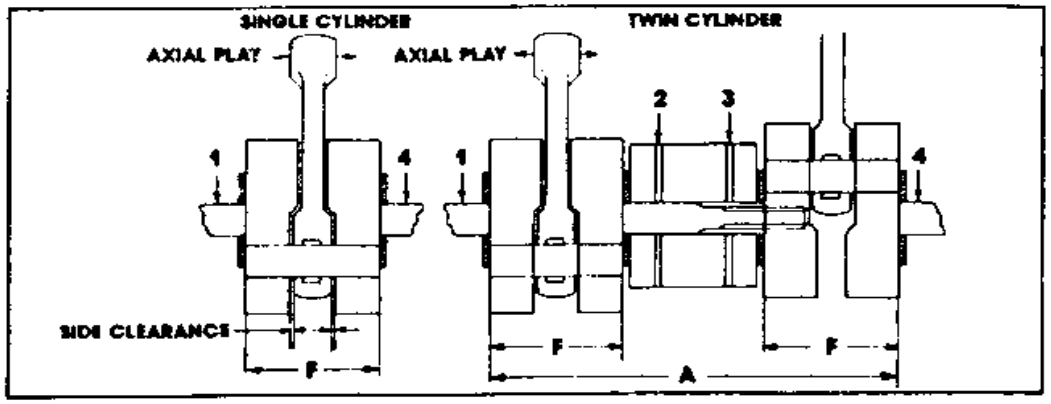
This product is a clear, silicone-rubber-base, adhesive sealant. The manufacturer states that it bonds to metal, glass, plastic, rubber, vinyl, and other materials. The most popular use of this sealant is to seal against water and dirt on off-road models. Areas of application include the air cleaner system and electrical wiring.

PARTS INFORMATION

PART NUMBER	DESCRIPTION	DEALER COST
ACC-11001-30-00	Yamabond #4	
ACC-11001-31-00	Yamabond #5	
ACC-11001-05-01	VHT® Quick Gasket	

1982 MODELS

CRANKSHAFT DATA



MODELS	CHIP [mm]	DEFLECTION TOLERANCE 1	2	3	4	FLYWHEEL WIDTHS F	A	BOD CLEARANCE AXIAL NEW	AXIAL MAX	RIDE MAX	RIDE MIN
LB50PJ	49	0.03			0.03	36ϕ		0.8~1.0	2.0	0.50	0.20
MJ50J	49	0.03			0.03	36ϕ		0.4~0.8	2.0	0.55	0.35
QT50J	49	0.03			0.03	38°		0.4~0.8	2.0	0.55	0.35
SR185J	184	0.03			0.03	56°		0.35~0.65	2.0	0.65	0.35
SR250J	249	0.03			0.03	89°		0.8~1.0	2.0	0.65	0.35
XS650SJ	653	0.05	0.05	0.05	0.05	66l	186ϕ	0.8~1.0	2.0	0.40	0.15
DT80J	72	0.03			0.03	36ϕ		0.8~1.0	2.0	0.80	0.20
DT100J	97	0.03			0.03	80ϕ		0.8~1.0	2.0	0.70	0.20
XT125J	124	0.03			0.03	56ϕ		0.8~1.0	2.0	0.65	0.35
XT200J	196	0.03			0.03	56ϕ		0.8~1.0	2.0	0.65	0.35
XT250J	249	0.03			0.03	89°		0.8~1.0	2.0	0.65	0.35
XT550J	558	0.03			0.03	75°		0.8~1.0	2.0	0.75	0.25
FW50J	49	0.03			0.03	38°		0.4~0.8	2.0	0.55	0.35
MX80J	72	0.03			0.03	36ϕ		0.8~1.0	2.0	0.80	0.20
MX100J	97	0.03			0.03	80ϕ		0.8~1.0	2.0	0.80	0.20
IT250J	249	0.03			0.03	89°		0.8~1.0	2.0	0.65	0.35
IT175J	171	0.03			0.03	56ϕ		0.8~1.0	2.0	0.70	0.20
IT250J	246	0.03			0.03	62°		0.4~1.0	2.0	0.75	0.25
IT465J	465	0.03			0.03	66°		0.4~1.0	2.0	0.75	0.25
YZ80J	58	0.03			0.03	45ϕ		0.5~1.2	2.0	0.70	0.20
YZ80J	79	0.03			0.03	45ϕ		0.5~1.2	2.0	0.70	0.20
YZ100J	98	0.03			0.03	56ϕ		0.8~1.0	2.0	0.70	0.20
YZ125J	123	0.03			0.03	56ϕ		0.8~1.0	2.0	0.70	0.20
YZ250J	246	0.03			0.03	62°		0.4~1.0	2.0	0.75	0.25
YZ490J	490	0.03			0.03	66°		0.4~1.0	2.0	0.75	0.25
YT125J	123	0.03			0.03	56°		0.4~1.0	2.0	0.55	0.35
YT175J	171	0.03			0.03	56ϕ		0.8~1.0	2.0	0.70	0.20

* $^{+0}_{-0.05}$ † $^{+0.05}_{-0.10}$ ‡ $^{+0}_{-0.3}$ ¶ $^{-0.05}_{-0.10}$

All tolerances and dimensions are given in millimeters.

SERVICE COPY	SER MGR	MECH	MECH	MECH	BINDER
OFFICE COPY	GEN MGR	SALES	PARTS	BINDER	PAGE 1 OF 1