YAMAHA

PARTS LIST

MODEL DT175MX ('78)

(TYPE 2K4)

FOR EUROPE

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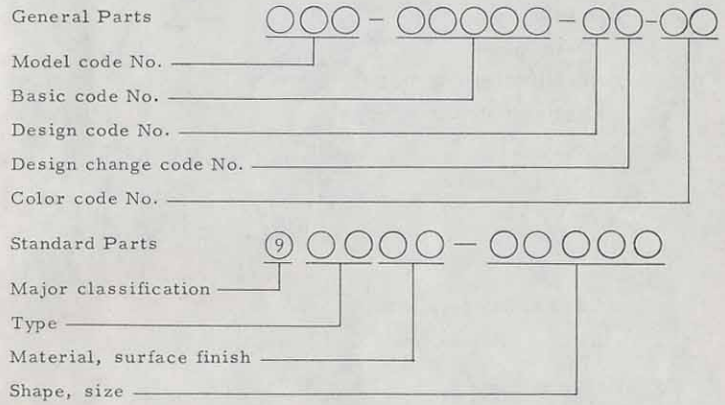

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FOREWORD

This Parts List relates to the parts in use for the Yamaha DT175MX ('78). When you are ordering replacement parts for the DT175MX('78), refer to this Parts List and quote both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

(1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Hose (rubber or vinyl) .... Inside diameter - length

O-ring ..... Section area - inside diameter

Washer, shim, collar ..... Inside diameter - outside diameter-thickness (length)

(2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
⋮	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R. ..... Use size (thickness) and/or number as required
U.N. ..... Use as many as you need
T ..... Number of teeth in a gear
V ..... Voltage for light bulbs
S ..... "S" type oil seal or "S" type circlip
SD ..... "SD" type oil seal
SO ..... "SO" type oil seal
SW ..... "SW" type oil seal
E ..... "E" type circlip
R ..... "R" type circlip
F/No. ..... Frame No. (Applicable machine No.)

(4) The parts marked with "X" in your country column are exclusive for your country, therefore, you should place an order only those parts. Meanwhile, the other parts are common for all European countries, and then we do not mention the names of countries.

(5) Please be advised that we supply you with Head Lamp Unit Ass'y, Tail Lamp Unit Ass'y and Flasher Lamp Ass'y without bulbs.

(6) The right and left in relation to parts are determined on the basis of the rider facing toward the front.

(7) This Parts List is based on the model in the production line on Nov., 14, 1977. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

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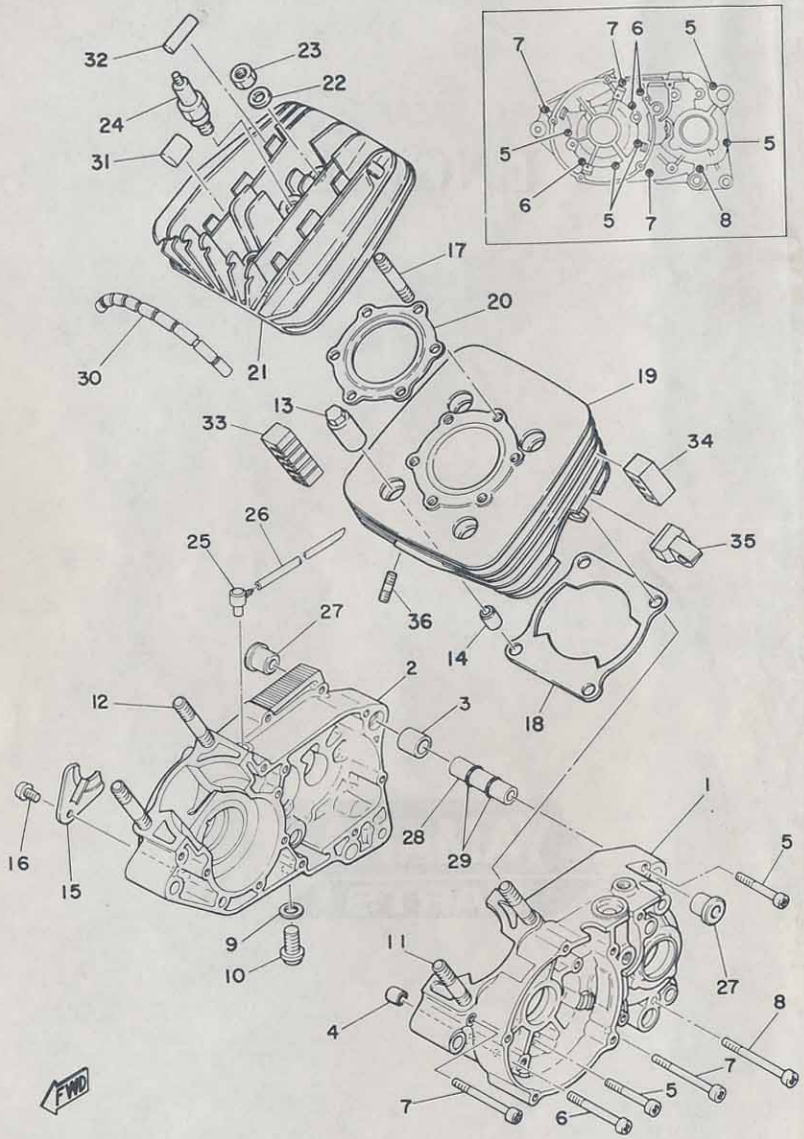
REPAIR KIT
Fig. 34 Repair Kit 105

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ENGINE

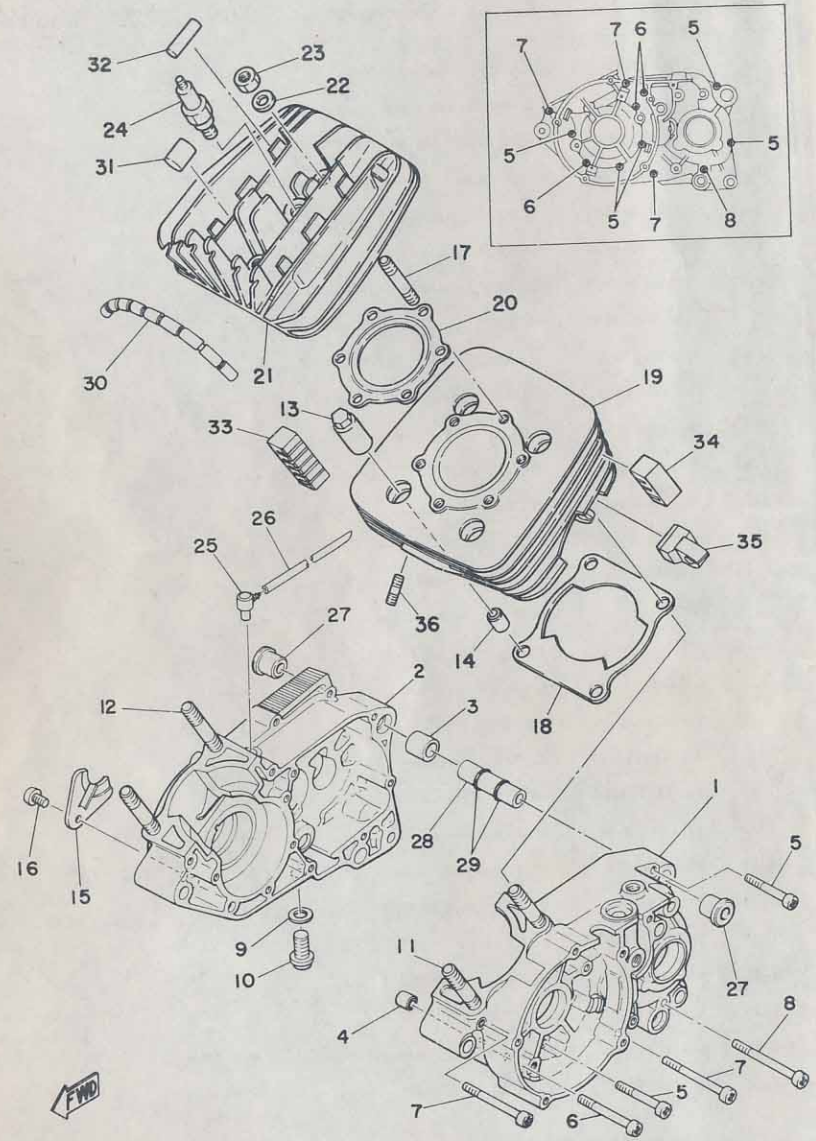
YAMAHA PARTS

Fig. 1 CRANKCASE · CYLINDER



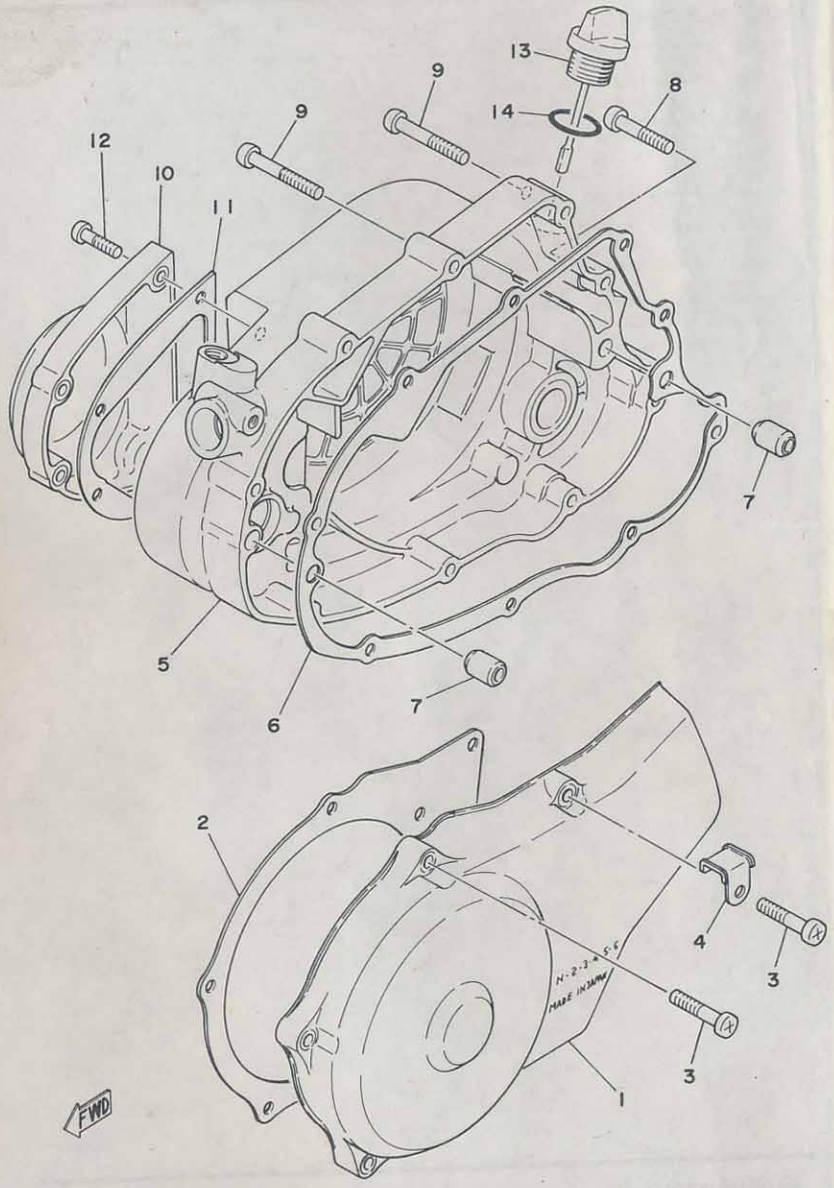
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	2A6-15111-02	CASE, crank left	1		
1- 2	2A6-15121-01	CASE, crank right	1		
1- 3	91810-19020	PIN, dowel (16.5-20-20)	1		
1- 4	91830-21014	PIN, dowel (6.4-10-14)	1		
1- 5	92501-06050	SCREW, panhead	5		
1- 6	92501-06060	SCREW, panhead	3		
1- 7	92501-06070	SCREW, panhead	3		
1- 8	92501-06075	SCREW, panhead	1		
1- 9	90430-12038	GASKET (132-15353-00)	1		
1-10	90340-12005	PLUG, screw (132-15351-00)	1		
1-11	95611-10630	BOLT, stud	2		
1-12	95611-10640	BOLT, stud	2		
1-13	90179-10201	NUT	4		
1-14	91810-16016	PIN, dowel (10.5-14-16)	2		
1-15	304-15128-00	HOLDER, right	1		
1-16	92501-08010	SCREW, panhead	1		
1-17	90116-08104	BOLT, stud (363-11179-00)	6		
1-18	1W1-11351-00	GASKET, cylinder	1		
1-19	2A7-11311-00	CYLINDER	1		
1-20	1W2-11181-00	GASKET, cylinder head	1		
1-21	2A7-11111-00	HEAD, cylinder	1		
1-22	812-11175-00	WASHER, plate	6		
1-23	95301-08600	NUT, hexagon	6		
1-24	94701-00045	PLUG, spark (B-8ES)	1		
1-25	2N4-15371-00	BREATHER	1		
1-26	90445-07340	HOSE (4.2-310)	1		
1-27	328-15316-00	DAMPER	2		
1-28	401-15317-00	SPACER, engine mount	1		
1-29	93210-11073	O-RING (2.4-10.8)	2		

Fig. 1 CRANKCASE · CYLINDER



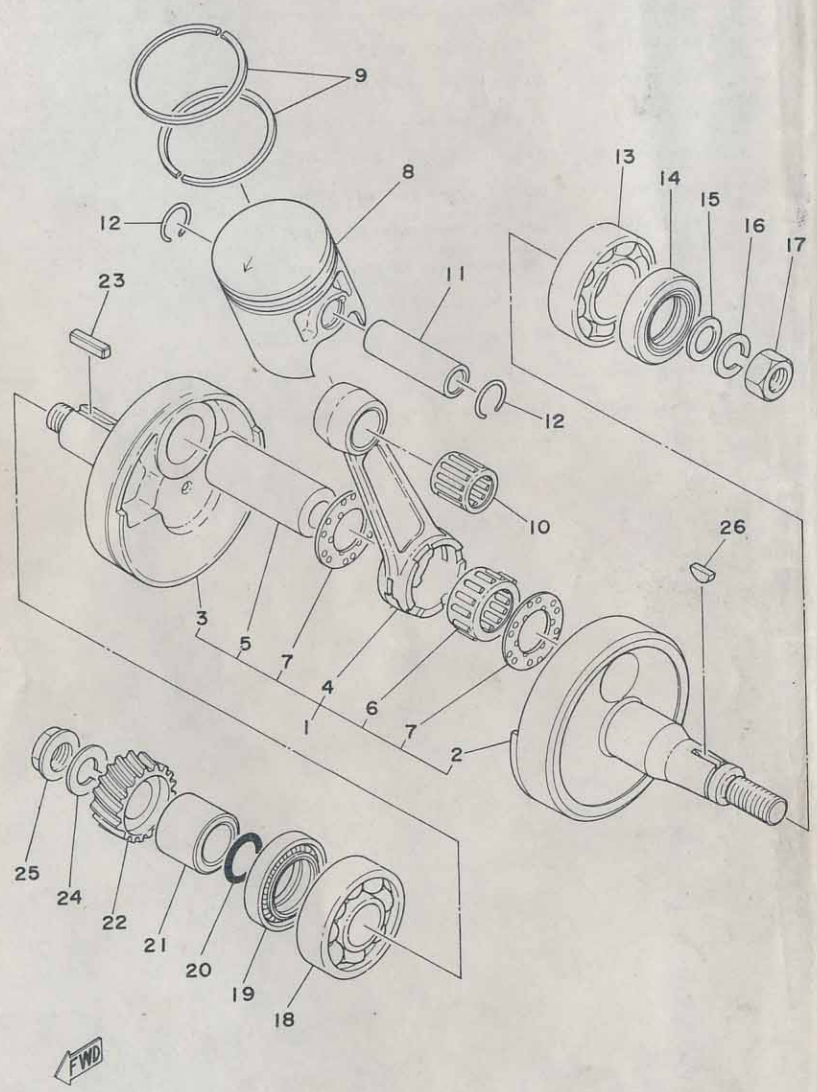
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
1-30	2A6-11161-00	ABSORBER 1	1		
1-31	2A6-11162-00	ABSORBER 2	1		
1-32	579-11162-00	ABSORBER 2	2		
1-33	2A6-11127-00	ABSORBER 3	2		
1-34	2A6-11128-00	ABSORBER 4	2		
1-35	2A6-11129-00	ABSORBER 5	1		
1-36	90116-06016	BOLT, stud (306-11179-00)	2		

Fig. 2 CRANKCASE COVER



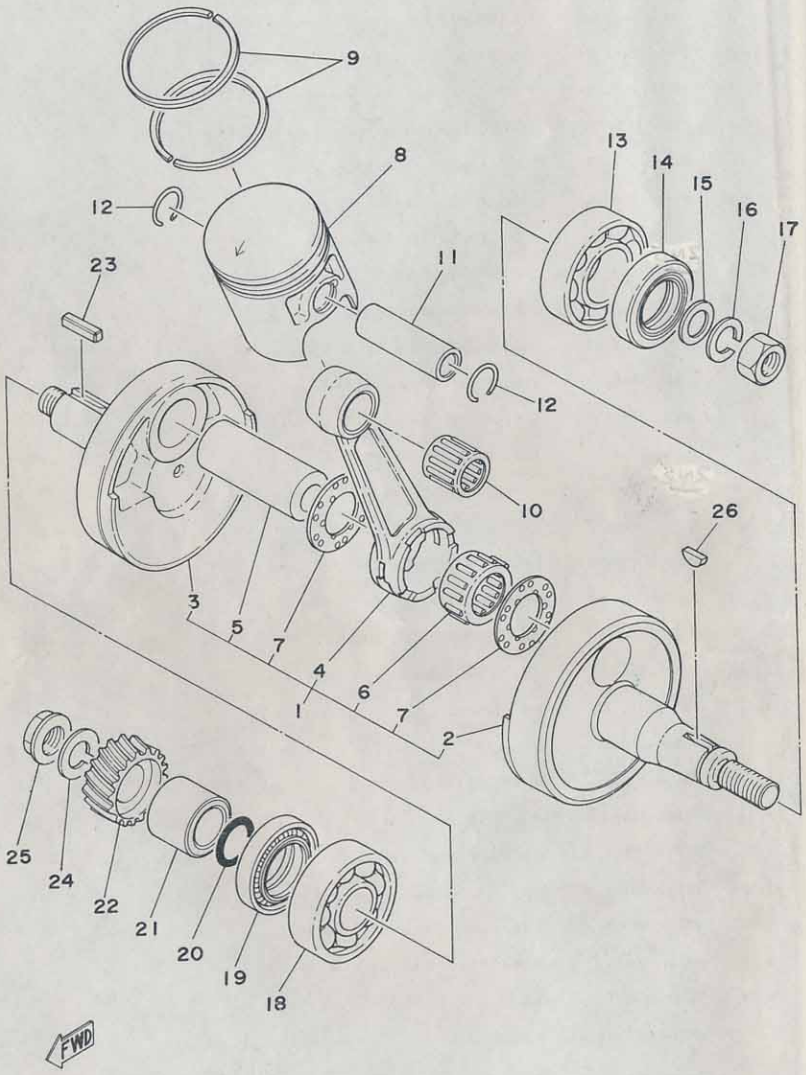
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	2A7-15411-00	COVER, crankcase left 1	1		
2- 2	2A6-15455-00	GASKET, generator cover	1		
2- 3	92501-06025	SCREW, panhead	6		
2- 4	2A6-15484-00	CLAMP 2	1		
2- 5	2A6-15431-00	COVER, crankcase right	1		
2- 6	1W1-15451-00	GASKET, crankcase cover right ..	1		
2- 7	91830-21014	PIN, dowel (6.4-10-14)	2		
2- 8	92501-06030	SCREW, panhead	3		
2- 9	92501-06040	SCREW, panhead	6		
2-10	2A6-15416-00	COVER, oil pump	1		
2-11	2A6-15456-00	GASKET, oil pump cover	1		
2-12	92501-06025	SCREW, panhead	4		
2-13	401-15362-00	PLUG, oil level	1		
2-14	93210-19123	O-RING (2.4-19)	1		

Fig. 3 CRANK · PISTON



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 1	2A6-11400-01	CRANK ASS'Y	1		
3- 2	1W1-11412-01	. CRANK, left	1		
3- 3	1W1-11422-01	. CRANK, right	1		
3- 4	2A6-11651-01	. ROD, connecting	1		
3- 5	248-11681-01	. PIN, crank	1		
3- 6	93310-42231	. BEARING, con-rod big end	1		
3- 7	90209-22071	. WASHER (164-11685-00)	2		
3- 8	2N5 3J1-11631-00-96	PISTON (65.96mm STD)	U.R 1		
	2A7 2A7-11631-00-98	PISTON (65.98mm STD)			
	2A7-11635-00	PISTON (66.25mm 1st O.S)	1		Alternate Parts
	2A7-11636-00	PISTON (66.50mm 2nd O.S)	1		Alternate Parts
	2A7-11637-00	PISTON (66.75mm 3rd O.S)	1		Alternate Parts
	2A7-11638-00	PISTON (67.00mm 4th O.S)	1		Alternate Parts
3- 9	2N5 2A7-11610-00	PISTON RING SET (STD)	1		
	2A7-11610-10	PISTON RING SET (1st O.S)	1		Alternate Parts
	2A7-11610-20	PISTON RING SET (2nd O.S)	1		Alternate Parts
	2A7-11610-30	PISTON RING SET (3rd O.S)	1		Alternate Parts
	2A7-11610-40	PISTON RING SET (4th O.S)	1		Alternate Parts
3-10	93310-216E1	BEARING, con-rod small end	1		
3-11	251-11633-00	PIN, piston	1		
3-12	93450-17044	CIRCLIP	2		
3-13	93306-20517 (205297)	BEARING (B6205)	1		
3-14	93102-25061	OIL SEAL (SD-25-40-8)	1		
3-15	90201-12593	WASHER, plate	1		
3-16	92901-12100	WASHER, spring	1		
3-17	90170-12067	NUT, hexagon (214-11555-01)	1		
3-18	93306-30405 (30401)	BEARING (B6304)	1		
3-19	93103-28011	OIL SEAL (SW-28-40-8)	1		
3-20	93210-18023	O-RING (1.2-17.6)	1		

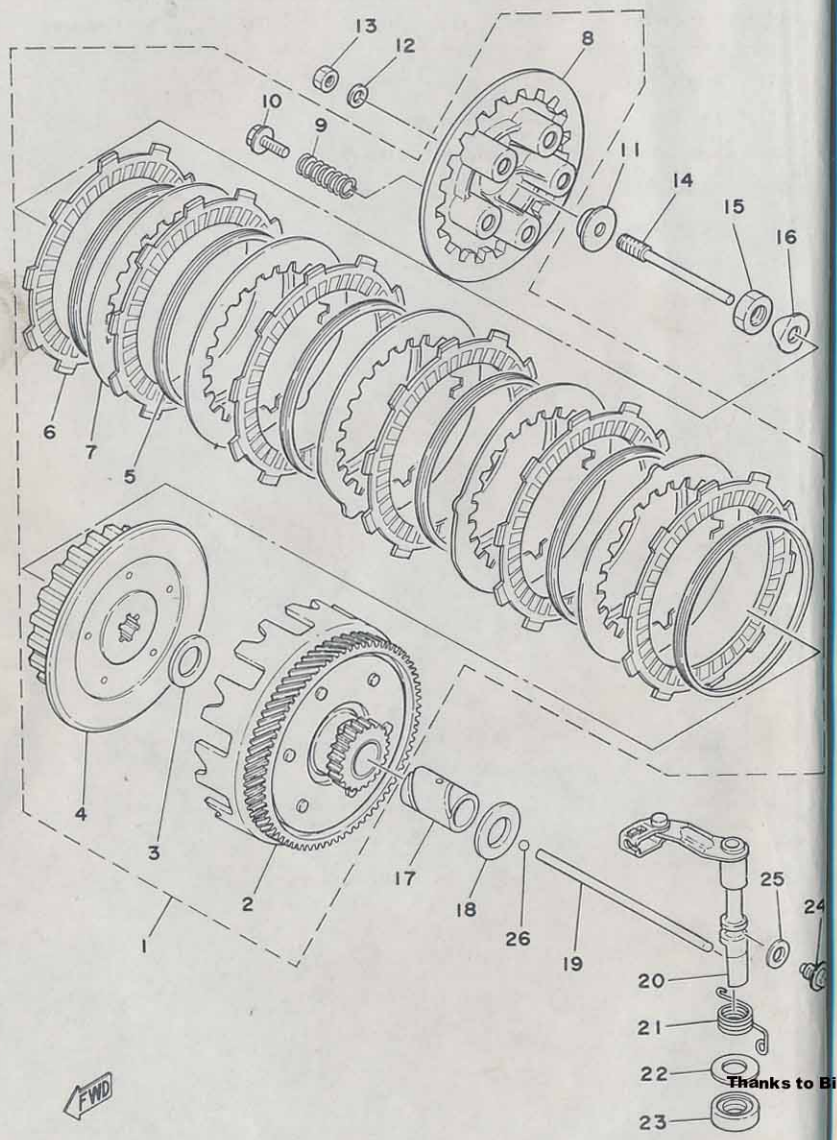
Fig. 3 CRANK · PISTON



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3-21	90387-20488	COLLAR, distance (20-28-18.5) ..	1		
3-22	2A6-16111-00	GEAR, primary drive (22T)	1		
3-23	90282-05005	KEY, straight (353-11546-00).....	1		
3-24	90204-12007	WASHER, spring	1		
3-25	90179-12244	NUT	1		
3-26	90280-03017	KEY, woodruff (146-11545-00)	1		

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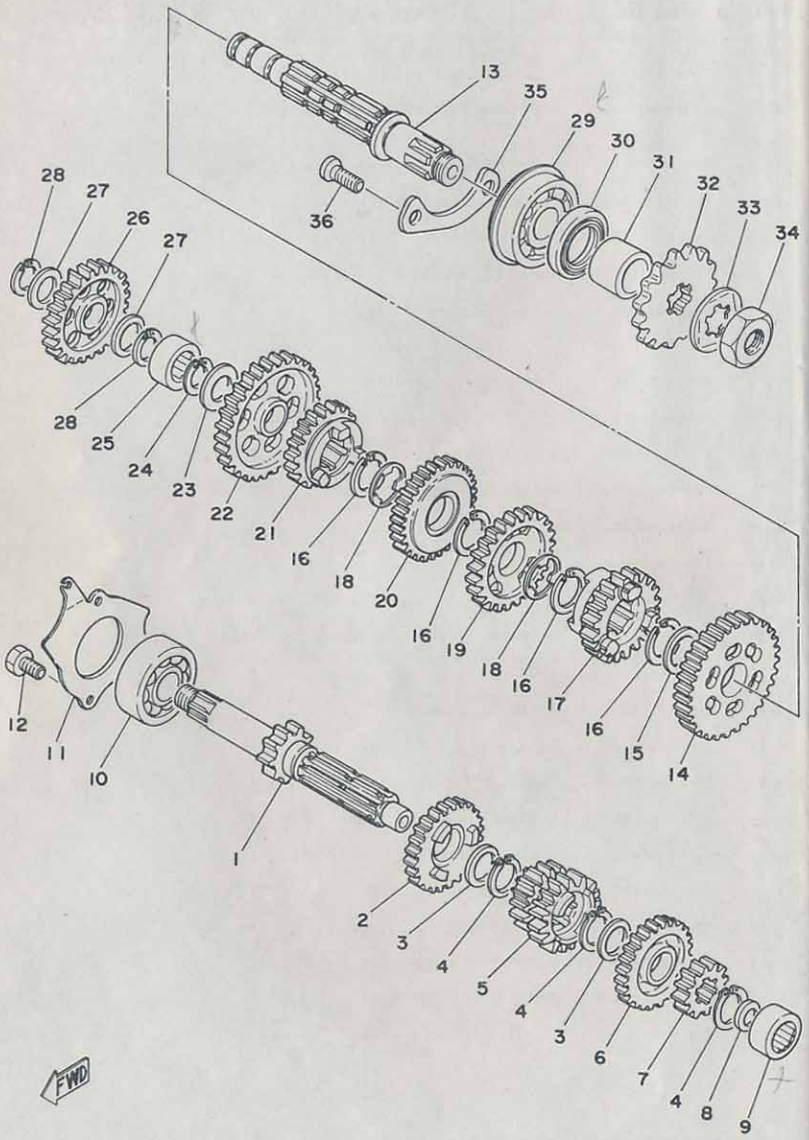
Fig. 4 CLUTCH



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 1	2A7-16301-00	CLUTCH ASS'Y	1		
4- 2	2A7-16150-00	. PRIMARY DRIVEN GEAR COMP. (71T)	1		
4- 3	90201-17543	. WASHER, plate	1		
4- 4	1G8-16371-00	. BOSS, clutch	1		
4- 5	307-16367-00	. RING, cushion	6		
4- 6	559-16321-01	. PLATE, friction	6		
4- 7	2A6-16324-00	. PLATE, clutch 2	5		
4- 8	1W1-16351-00	. PLATE, pressure	1		
4- 9	90501-20474	. SPRING, compression	5		
4-10	90159-05011	. SCREW, with washer	5		
4-11	1W1-16358-00	PLATE, push	1		
4-12	92901-06200	WASHER, plain	1		
4-13	95301-06600	NUT, hexagon	1		
4-14	1W1-16356-00	ROD, push 1	1		
4-15	90170-14171	NUT, hexagon	1		
4-16	90215-14122	WASHER, lock	1		
4-17	90560-17147	SPACER	1		
4-18	90201-17550	WASHER, plate	1		
4-19	1W1-16357-00	ROD, push 2	1		
4-20	1W1-16380-00	PUSH LEVER ASS'Y	1		
4-21	90508-20345	SPRING, torsion	1		
4-22	90201-14217	WASHER, plate (150-25153-00)	1		
4-23	93104-14004	OIL SEAL (SO-14-25-5)	1		
4-24	90149-08108	SCREW	1		
4-25	90430-08069	GASKET (452-16387-00)	1		
4-26	93503-16010	BALL (3/16 inch)	1		

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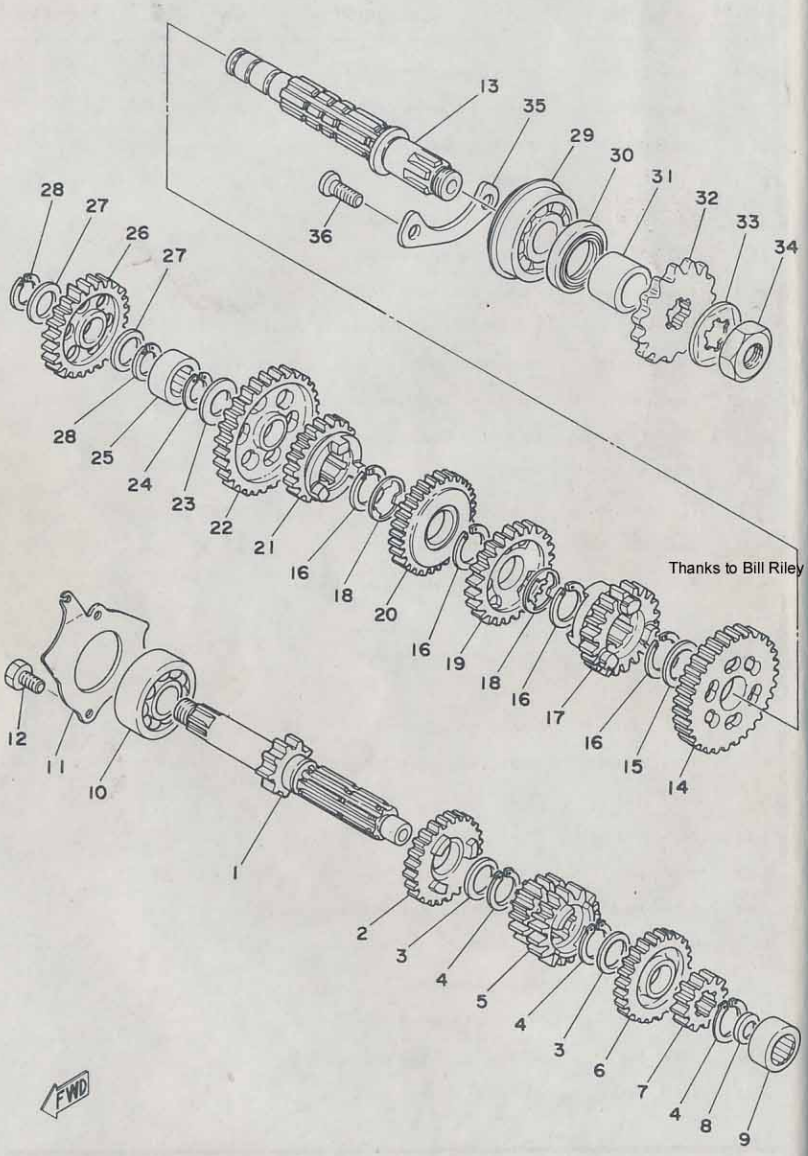
Fig. 5 TRANSMISSION



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	2A6-17411-00	AXLE, main (10T)	1		
5- 2	1W2-17151-00	GEAR, 5th pinion (23T)	1		
5- 3	90201-20266	WASHER, plate (132-17216-00)	2		
5- 4	93410-20038	CIRCLIP (S-20)	3		
5- 5	2A6-17131-00	GEAR, 3rd/4th pinion (18T, 20T)	1		
5- 6	1W2-17161-00	GEAR, 6th pinion (25T)	1		
5- 7	2A6-17121-00	GEAR, 2nd pinion (14T)	1		
5- 8	90201-15563	WASHER, thrust (642-45576-00-10)	1		
5- 9	93311-41530	BEARING	1		
5-10	93306-30304	BEARING (B6303Z)	1		
5-11	1W1-17471-01	PLATE, bearing cover	1		
5-12	97321-06012	BOLT, hexagon	2		
5-13	2A6-17421-00	AXLE, drive	1		
5-14	2A6-17221-01	GEAR, 2nd wheel (31T)	1		
5-15	90201-22555	WASHER, plate	1		
5-16	93410-22039	CIRCLIP (S-22)	4		
5-17	2A6-17261-00	GEAR, 6th wheel (20T)	1		
5-18	90209-18135	WASHER	2		
5-19	1W2-17241-00	GEAR, 4th wheel (25T)	1		
5-20	2A6-17231-00	GEAR, 3rd wheel (28T)	1		
5-21	2A6-17251-00	GEAR, 5th wheel (22T)	1		
5-22	2A6-17211-01	GEAR, 1st wheel (35T)	1		
5-23	90201-15563	WASHER, thrust (642-45576-00-10)	1		
5-24	93440-15012	CIRCLIP (15ϕ special)	1		
5-25	93311-31515	BEARING	1		
5-26	525-15651-00	GEAR, kick idle (25T)	1		
5-27	137-17417-00-05	SHIM, main axle (15.5-22-0.5)	2		
5-28	93440-15012	CIRCLIP (15ϕ special)	2		
5-29	93306-30411	BEARING (B6304)	1		

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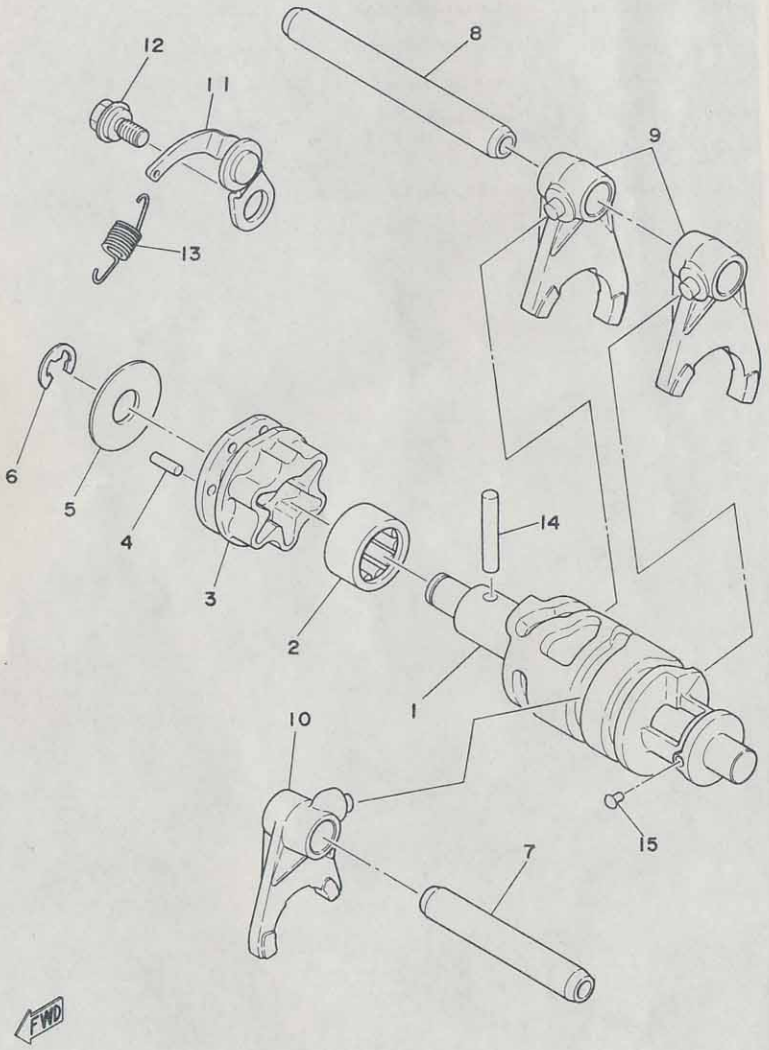
Fig. 5 TRANSMISSION



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Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5-30	93102-26042	OIL SEAL (SD-26-38-5)	1		
5-31	90387-20503	COLLAR (20-26-11.3)	1		
5-32	174-17461-50	SPROCKET, drive (15T)	1		
5-33	90215-16127	WASHER, lock	1		
5-34	90179-16226	NUT	1		
5-35	1W1-15381-00	PLATE, bearing cover	1		
5-36	92701-06012	SCREW, flathead	2		

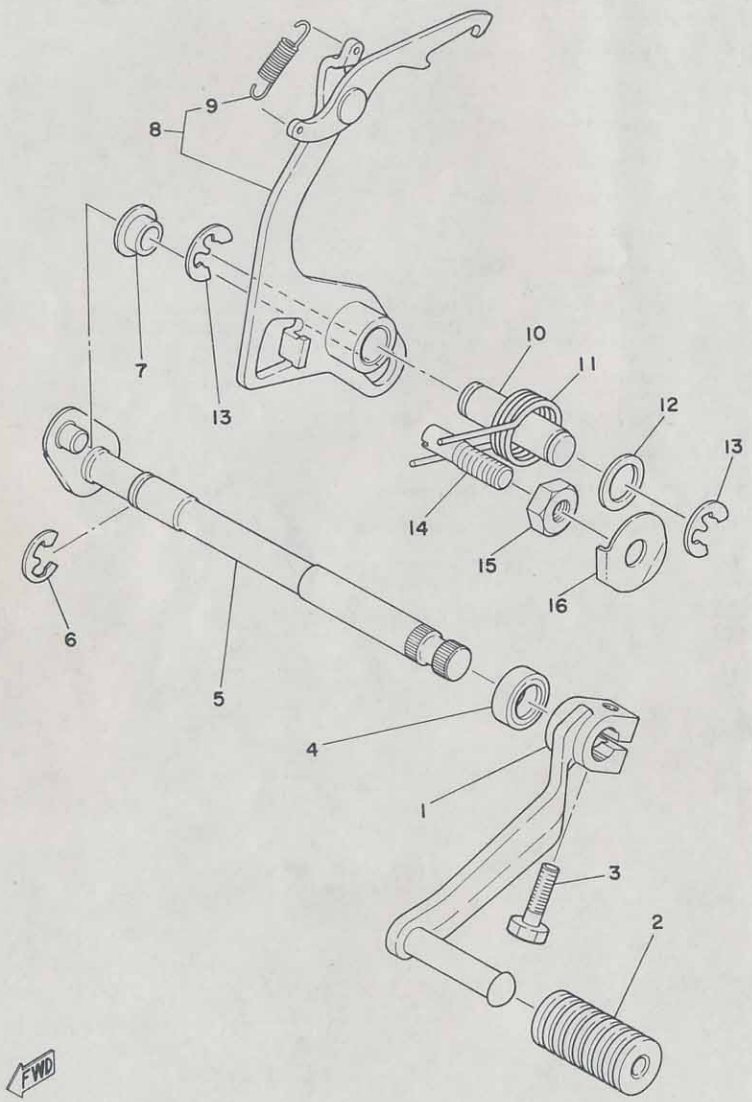
Fig. 6 SHIFTER 1



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	1W1-18541-00	CAM, shift	1		
6- 2	93315-21813	BEARING	1		
6- 3	1W1-18185-00	SEGMENT	1		
6- 4	93604-12037	PIN, dowel (4-11.8)	6		
6- 5	1W1-18561-00	PLATE, side	1		
6- 6	93430-08006	CIRCLIP (E-8)	1		
6- 7	2A6-18531-00	BAR, shift fork guide 1	1		
6- 8	2A6-18535-00	BAR, shift fork guide 2	1		
6- 9	2A6-18511-00	FORK, shift 1	2		
6-10	2A6-18512-00	FORK, shift 2	1		
6-11	1W1-18140-00	STOPPER LEVER ASS'Y	1		
6-12	1W1-18177-00	BOLT, stopper 2	1		
6-13	90506-09156	SPRING, tension	1		
6-14	93604-30018	PIN, dowel (4-29.8)	1		
6-15	136-18542-00	POINT, neutral	1		

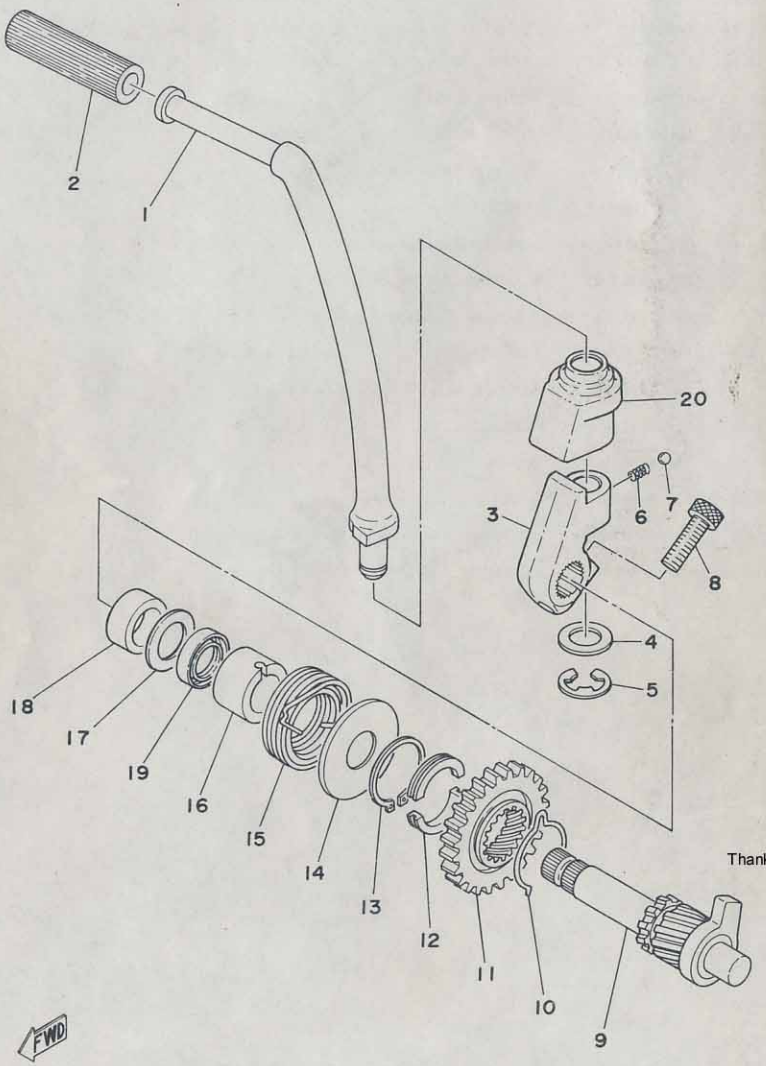
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Fig. 7 SHIFTER 2



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	2A6-18111-00	PEDAL, change	1		
7- 2	132-18113-01	COVER, change pedal	1		
7- 3	97321-06020	BOLT	1		
7- 4	93101-12060	OIL SEAL (S-12-21-4)	1		
7- 5	1W1-18101-02	CHANGE SHAFT ASS'Y	1		
7- 6	93430-10016	CIRCLIP	1		
7- 7	401-18178-00	ROLLER, change lever	1		
7- 8	2A6-18120-01	CHANGE LEVER ASS'Y	1		
7- 9	90506-08155	. SPRING, tension	1		
7-10	1W1-18197-01	SHAFT	1		
7-11	90508-32349	SPRING, torsion	1		
7-12	102-18137-00-10	WASHER	1		
7-13	93430-10016	CIRCLIP (E-10)	2		
7-14	90149-08111	SCREW	1		
7-15	90170-08029	NUT, hexagon (248-18134-00)	1		
7-16	90215-08014	WASHER, lock (248-18139-00)	1		

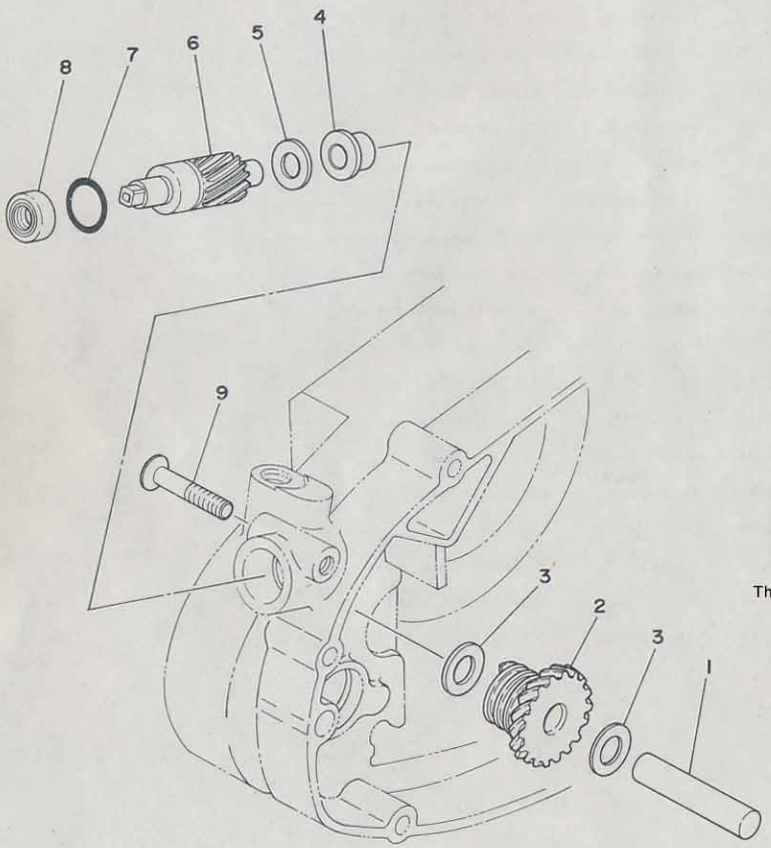
Fig. 8 KICK STARTER



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
8- 1	2A6-15611-01	CRANK, kick	1		
8- 2	156-15618-01	COVER, kick lever	1		
8- 3	1W1-15621-01	BOSS, kick crank	1		
8- 4	90201-12541	WASHER, plate	1		
8- 5	93430-08006	CIRCLIP (E-8)	1		
8- 6	90501-10459	SPRING, compression	1		
8- 7	93503-16010	BALL (3/16 inch)	1		
8- 8	91316-08025	BOLT, hexagon socket head	1		
8- 9	2A6-15660-00	KICK AXLE ASS'Y	1		
8-10	90468-26048	CLIP (315-15687-00)	1		
8-11	1W1-15641-00	GEAR, kick (27T)	1		
8-12	248-15654-00	HOLDER, kick gear	2		
8-13	93410-30012	CIRCLIP (S-30)	1		
8-14	401-15676-00	COVER, spring	1		
8-15	90508-26346	SPRING, torsion	1		
8-16	1W1-15666-00	SPACER	1		
8-17	90201-17327	WASHER, plate	1		
8-18	90560-17032	SPACER (401-15683-00)	1		
8-19	93101-17062	OIL SEAL (S-17-25-4)	1		
8-20	1W1-15618-01	COVER, kick crank boss	1		

Thanks to Bill Riley for supplying the parts book.

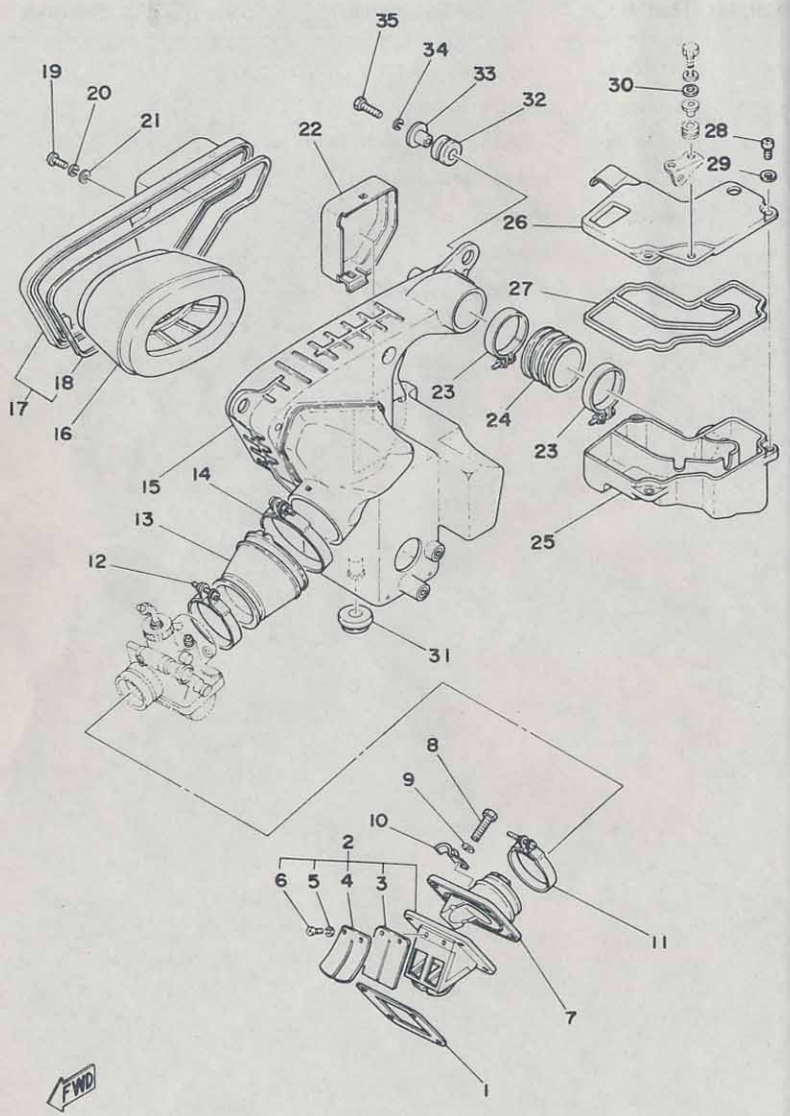
Fig. 9 TACHOMETER GEAR



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	248-17861-00	AXLE, drive gear	1		
9- 2	2A6-17831-00	GEAR, drive (16T, 2T)	1		
9- 3	90201-10123	WASHER, plate (256-21715-01) ...	2		
9- 4	90381-08002	BUSHING (214-17843-00)	1		
9- 5	92901-08200	WASHER, plain	1		
9- 6	2A6-17841-00	GEAR, driven	1		
9- 7	93210-14104	O-RING (2.4-13.8)	1		
9- 8	93109-08017	OIL SEAL (SDO-8-18-5)	1		
9- 9	92601-06032	SCREW, ovalhead	1		

Thanks to Bill Riley for supplying the parts book.

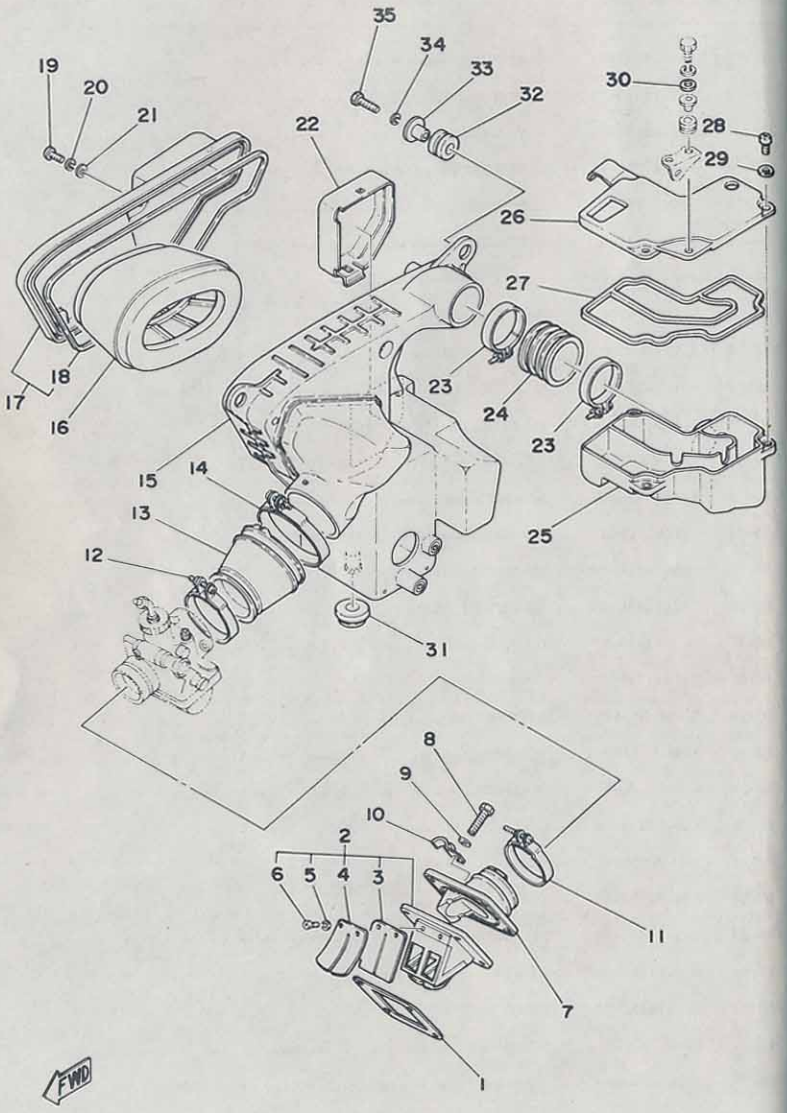
Fig. 10 INTAKE



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
10- 1	314-13621-02	PACKING, valve seat	1		
10- 2	345-13610-70	REED VALVE ASS'Y	1		
10- 3	345-13613-70	. VALVE, read	2		
10- 4	345-13616-70	. STOPPER, read valve	2		
10- 5	92901-03100	. WASHER, spring	4		
10- 6	97602-03108	. SCREW, panhead	4		
10- 7	401-13565-01	JOINT, carburetor	1		
10- 8	97301-06025	BOLT	4		
10- 9	92901-06600	WASHER, plate	4		
10-10	90462-05005	CLAMP (363-15485-01)	1		
10-11	90460-43053	CLAMP, hose (304-14455-70)	1		
10-12	90460-49058	CLAMP, hose (278-14455-00)	1		
10-13	2A7-14453-00	JOINT, air cleaner	1		
10-14	90460-64065	CLAMP, hose (310-14455-00)	1		
10-15	2A6-14411-01	CASE, air cleaner	1		
10-16	2A6-14450-00	ELEMENT ASS'Y	1		
10-17	2A6-14412-00	CAP, case	1		
10-18	2A6-14452-00	. SEAL	1		
10-19	98501-05012	SCREW, panhead	5		
10-20	92901-05100	WASHER, spring	5		
10-21	92901-05600	WASHER, plate	5		
10-22	2A6-14417-00	COVER	1		
10-23	90460-45040	CLAMP, hose	2		
10-24	2A8-14463-00	JOINT 2	1		
10-25	2A8-14431-00	SILENCER	1		
10-26	2H5-14484-00	PLATE, silencer side	1		
10-27	2A8-14452-00	SEAL	1		
10-28	98501-05012	SCREW, panhead	3		
10-29	92901-05600	WASHER, plate	3		

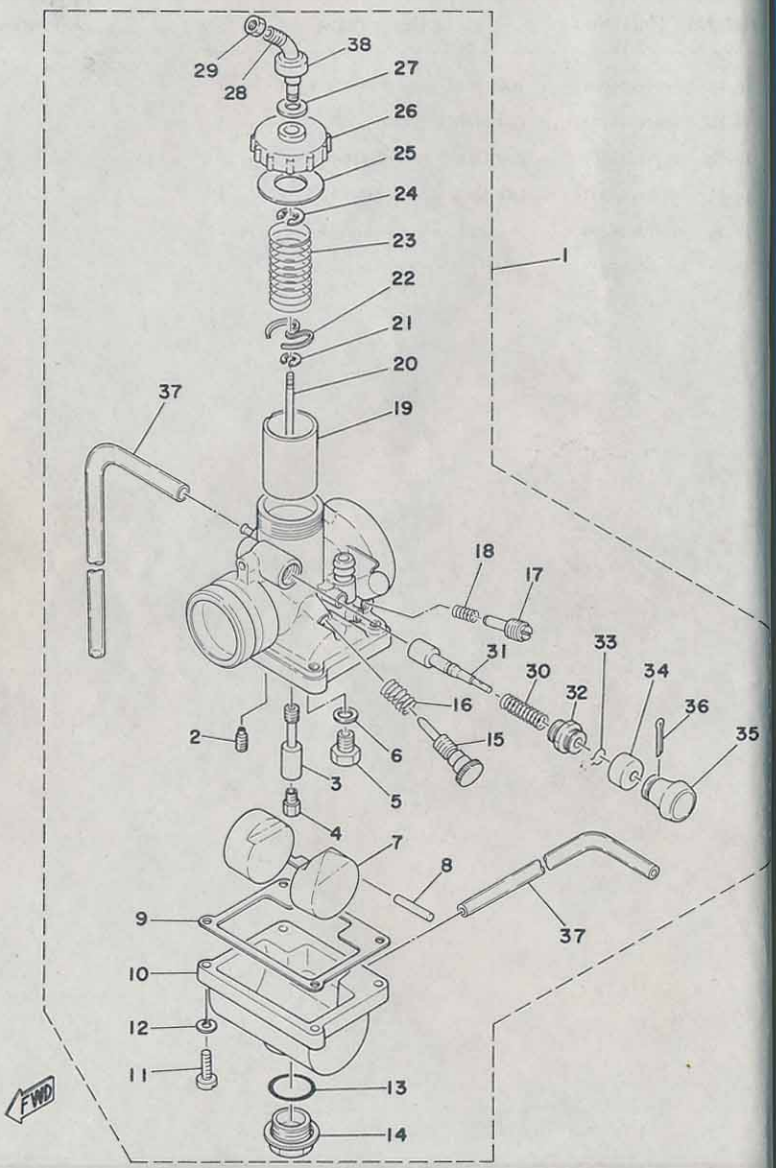
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Fig. 10 INTAKE



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
10-30	90201-06063	WASHER, plate (810-77318-00) ...	1		
10-31	90480-18171	GROMMET	1		
10-32	90480-14101	GROMMET (214-21638-00)	2		
10-33	90387-07391	COLLAR, fender (437-21633-00) ..	2		
10-34	92901-06100	WASHER, spring	2		
10-35	97301-06025	BOLT, hexagon	2		

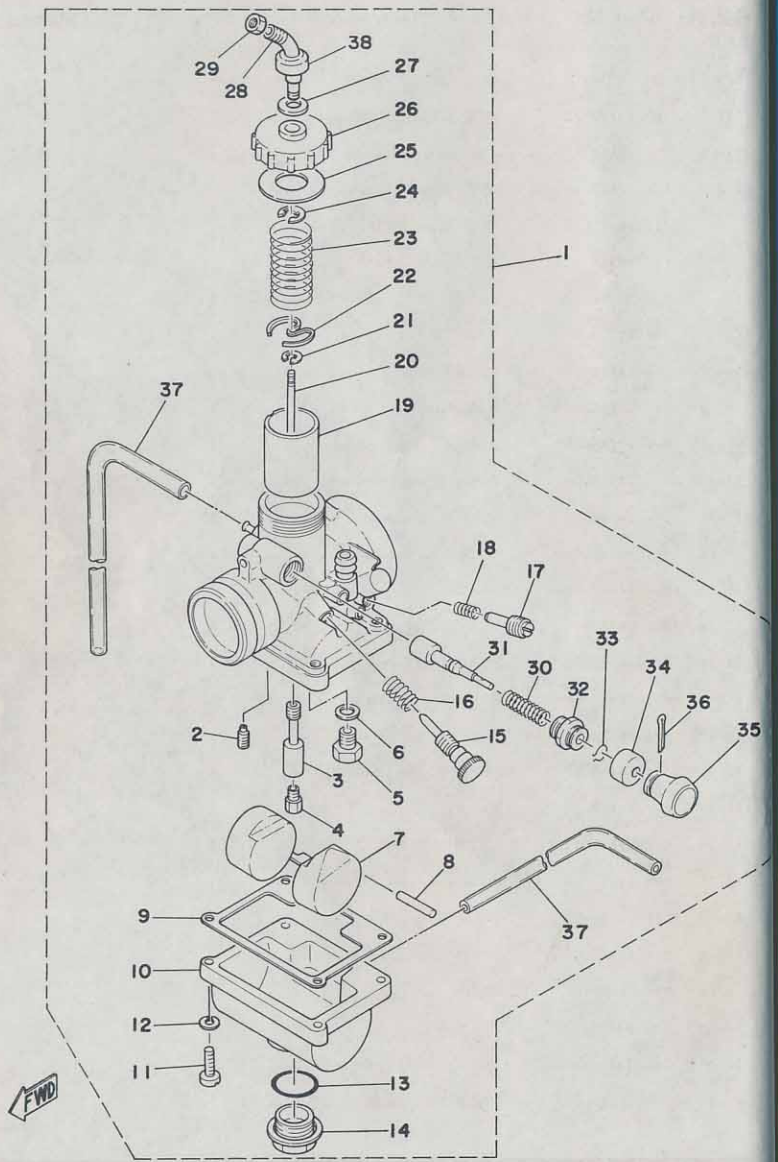
Fig. 11 CARBURETOR



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
11- 1	2H5-14101-00	CARBURETOR ASS'Y	1		
11- 2	260-14142-25	. JET, pilot (#25)	1		
11- 3	558-14141-32	. NOZZLE, main (O-2)	1		
11- 4	137-14143-25	. JET, main (#125)	U.R		
	137-14143-26	. JET, main (#130)	1		STD
	137-14143-27	. JET, main (#135)			
11- 5	1V0-14190-25	. VALVE SEAT ASS'Y (#2.5)	1		
11- 6	214-14195-00	. WASHER, valve seat	1		
11- 7	314-14185-00	. FLOAT	1		
11- 8	137-14186-01	. PIN, float	1		
11- 9	304-14184-00	. GASKET, float chamber	1		
11-10	539-14181-04	. BODY, float chamber	1		
11-11	98501-04016	. SCREW, panhead	4		
11-12	92901-04100	. WASHER, spring	4		
11-13	558-14147-00	. O-RING	1		
11-14	500-14115-00	. PLUG, screw	1		
11-15	443-14122-00	. SCREW, throttle	1		
11-16	493-14133-00	. SPRING, throttle stop	1		
11-17	174-14123-00	. SCREW, air adjusting	1		
11-18	174-14134-00	. SPRING, air adjusting	1		
11-19	314-14112-20	. VALVE, throttle (#2.0)	1		
11-20	166-14116-13	. NEEDLE (4J13-3)	1		
11-21	164 ~~363~~-14137-00	. CLIP	1		
11-22	246-14132-00	. STOPPER, cable	1		
11-23	248-14131-00	. SPRING, throttle valve	1		
11-24	363 ~~164~~-14137-00	. CLIP	1		
11-25	2A6-14126-00	. PACKING	1		
11-26	2A6-14158-00	. TOP, mixing chamber	1		
11-27	509-14198-00	. PACKING	1		

Thanks to Bill Riley for supplying the parts book.

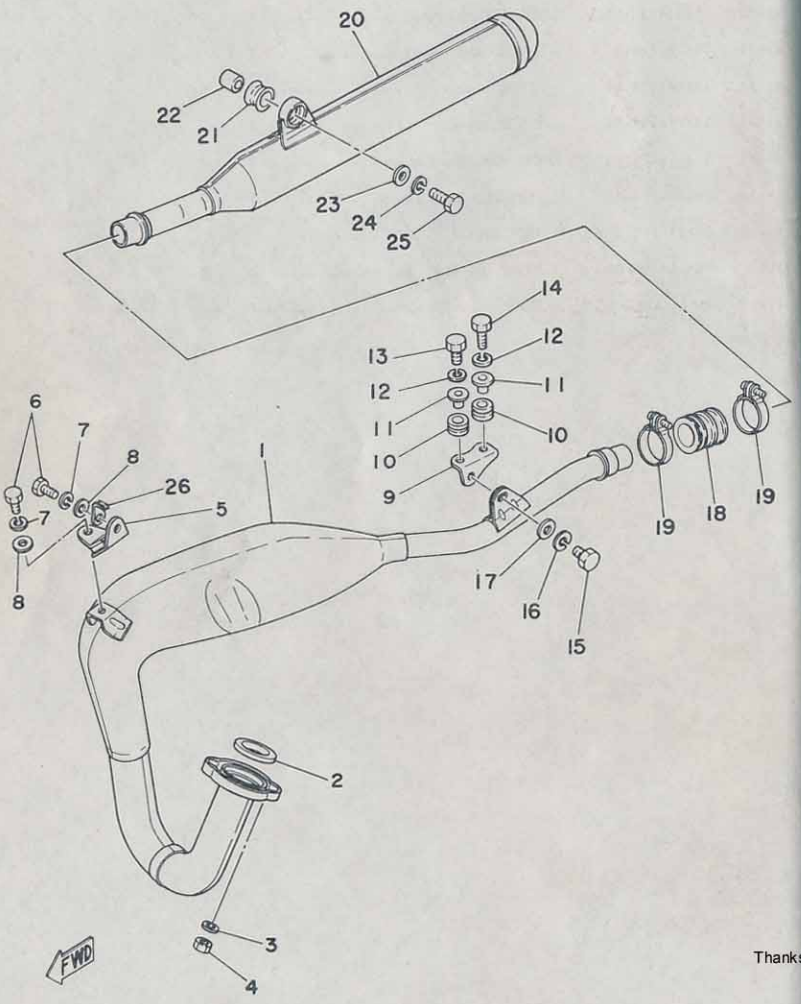
Fig. 11 CARBURETOR



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
11-28	1T9-14155-00	. TUBE, guide wire	1		
11-29	127-14161-00	. NUT, wire adjusting	1		
11-30	156-14135-00	. SPRING, plunger	1		
11-31	304-14171-00	. PLUNGER, starter	1		
11-32	152-14174-00	. CAP, plunger	1		
11-33	353-14138-00	. CLIP, plunger	1		
11-34	132-14173-00	. COVER, plunger cap	1		
11-35	304-14261-00	. HOLDER	1		
11-36	91401-16015	. PIN, cotter	1		
11-37	183-14196-00	. HOSE (5-160)	2		
11-38	1M1-14169-00	. CAP	1		

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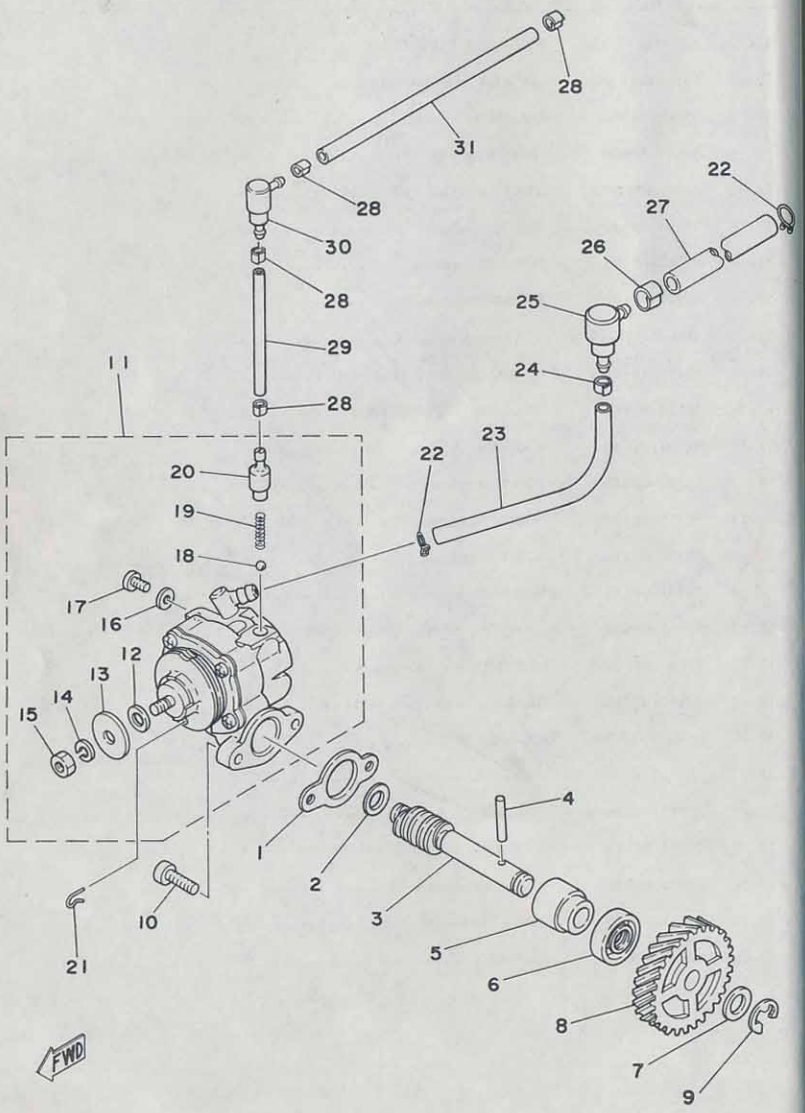
Fig. 12 EXHAUST



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	2A6-14610-00	EXHAUST PIPE ASS'Y	1		
12- 2	152-14613-00	GASKET, exhaust pipe	1		
12- 3	92901-06100	WASHER, spring	2		
12- 4	95301-06600	NUT, hexagon	2		
12- 5	2A6-14772-00	STAY, muffler 1-2	1		
12- 6	97301-08016	BOLT, hexagon	2		
12- 7	92901-08100	WASHER, spring	2		
12- 8	92901-08600	WASHER, plate	2		
12- 9	1W2-14771-00	STAY, muffler 1-1	1		
12-10	90480-14101	GROMMET (214-21638-00)	2		
12-11	90387-06388	COLLAR (322-21544-00)	2		
12-12	92901-06100	WASHER, spring	2		
12-13	97301-06025	BOLT, hexagon	1		
12-14	97301-06030	BOLT, hexagon	1		
12-15	97301-08016	BOLT, hexagon	1		
12-16	92901-08100	WASHER, spring	1		
12-17	92901-08600	WASHER, plate	1		
12-18	1W2-14714-00	GASKET, muffler joint	1		
12-19	90460-37026	CLAMP, hose (396-14456-00)	2		
12-20	2K4-14753-00	SILENCER	1		
12-21	565-14747-00	DAMPER, muffler	1		
12-22	90387-08258	COLLAR (8.3-15-15)	1		
12-23	90201-08113	WASHER, plate (611-48556-30)	1		
12-24	92901-08100	WASHER, spring	1		
12-25	97301-08030	BOLT, hexagon	1		
12-26	2A6-83596-00	CLAMP	1		

Thanks to Bill Riley for supplying the parts book.

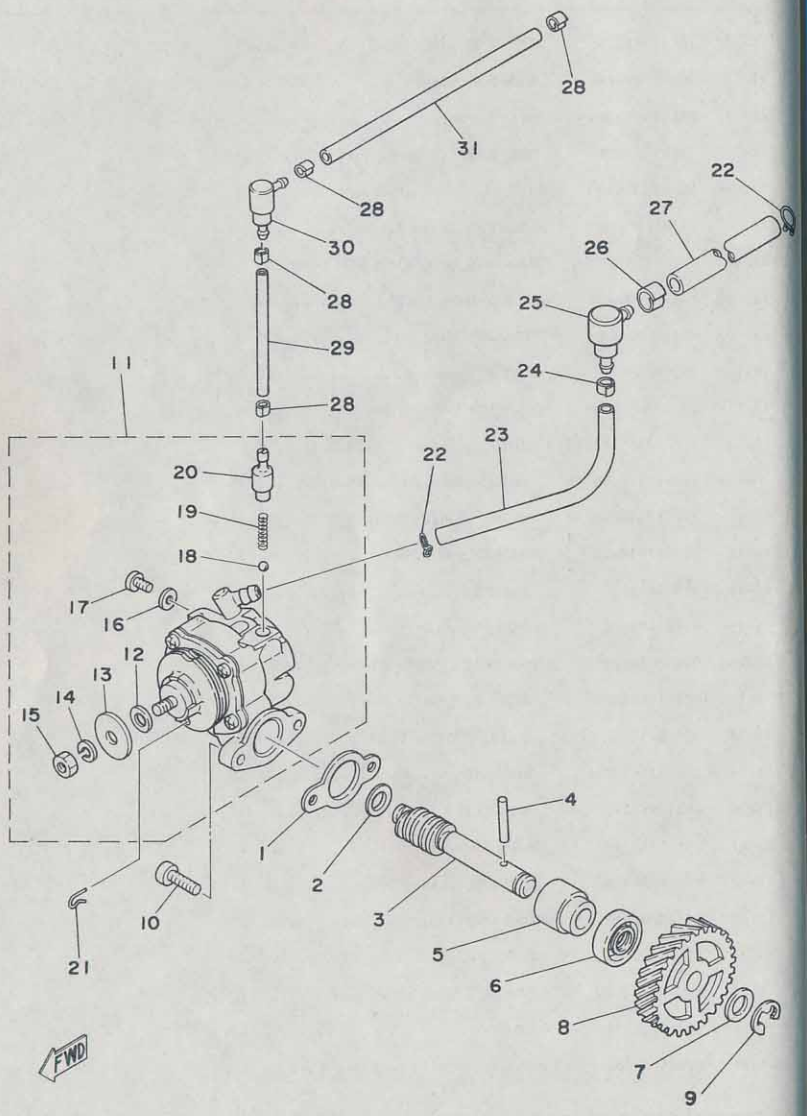
Fig. 13 OIL PUMP



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 1	126-13116-00	GASKET, pump case	1		
13- 2	90201-08624	WASHER, plate	1		
13- 3	558-13175-00	SHAFT, worm	1		
13- 4	93603-22028	PIN, dowel (3-21.8)	1		
13- 5	1E7-13176-00	METAL, worm shaft outer	1		
13- 6	93101-10002	OIL SEAL (S-10-22-7)	1		
13- 7	90201-10135	WASHER, plate (102-18138-00) ...	1		
13- 8	2A6-13178-00	GEAR, drive (24T)	1		
13- 9	93430-08006	CIRCLIP (E-8)	1		
13-10	98501-05016	SCREW, panhead	2		
13-11	2A6-13101-00	OIL PUMP ASS'Y	1		
13-12	137-13137-00-03	. SHIM, plunger (5.8-10-0.3)...	U.R		
	137-13137-00-05	. SHIM, plunger (5.8-10-0.5)...	1		
	137-13137-00-10	. SHIM, plunger (5.8-10-1.0)...			
13-13	137-13138-01	. PLATE, adjusting	1		
13-14	92901-05100	. WASHER, spring	1		
13-15	95301-05600	. NUT, hexagon	1		
13-16	90430-04004	. GASKET (137-13187-00)	1		
13-17	98901-04008	. SCREW, bind	1		
13-18	93505-32002	. BALL (5/32 inch)	1		
13-19	278-13169-00	. SPRING	1		
13-20	402-13552-00	. NOZZLE	1		
13-21	363-13133-01	CLIP, plunger	1		
13-22	90467-08003	CLIP (101-24356-00)	2		
13-23	90445-07219	HOSE (4.2-100)	1		
13-24	90468-02025	CLIP	1		
13-25	2A6-13115-01	CONNECTOR, suction pipe	1		
13-26	90468-02078	CLIP	1		
13-27	90445-09100	HOSE (654-24313 5-260)	1		

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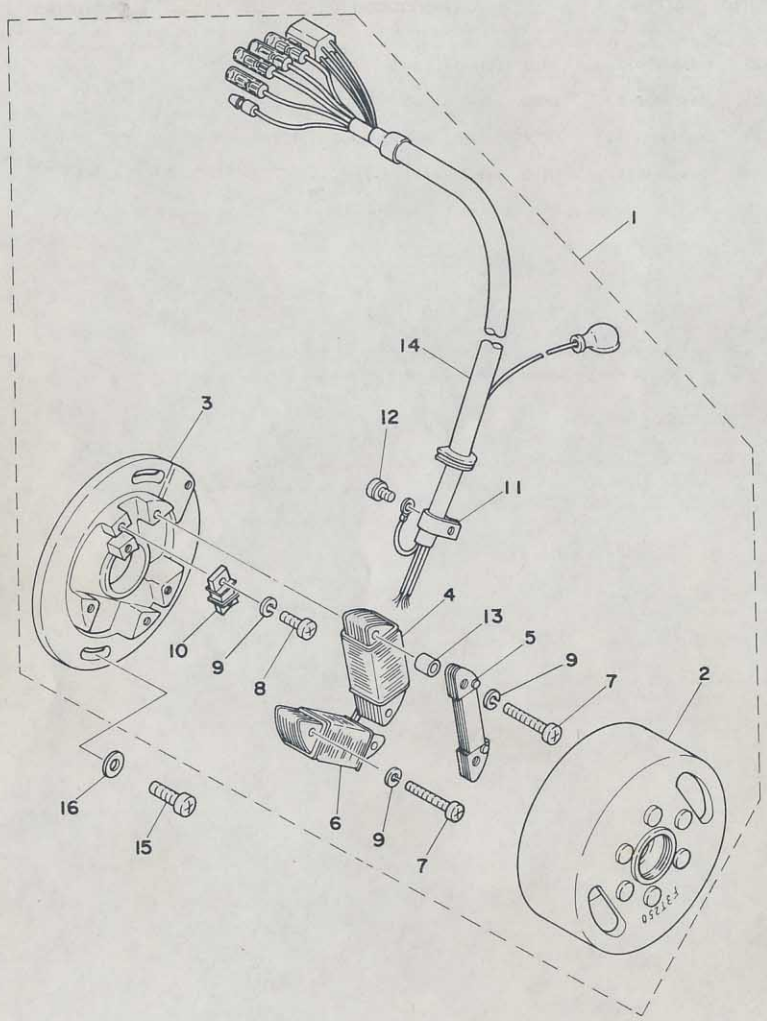
Fig. 13 OIL PUMP



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
13-28	90468-02033	CLIP (214-13164-00)	4		
13-29	90445-05018	HOSE (257-13161-00 3-65)	1		
13-30	2A6-13164-01	CONNECTOR, delivery pipe	1		
13-31	90445-05023	HOSE (248-13161-01 3-130)	1		

Thanks to Bill Riley for supplying the parts book.

Fig. 14 C. D. I. MAGNETO

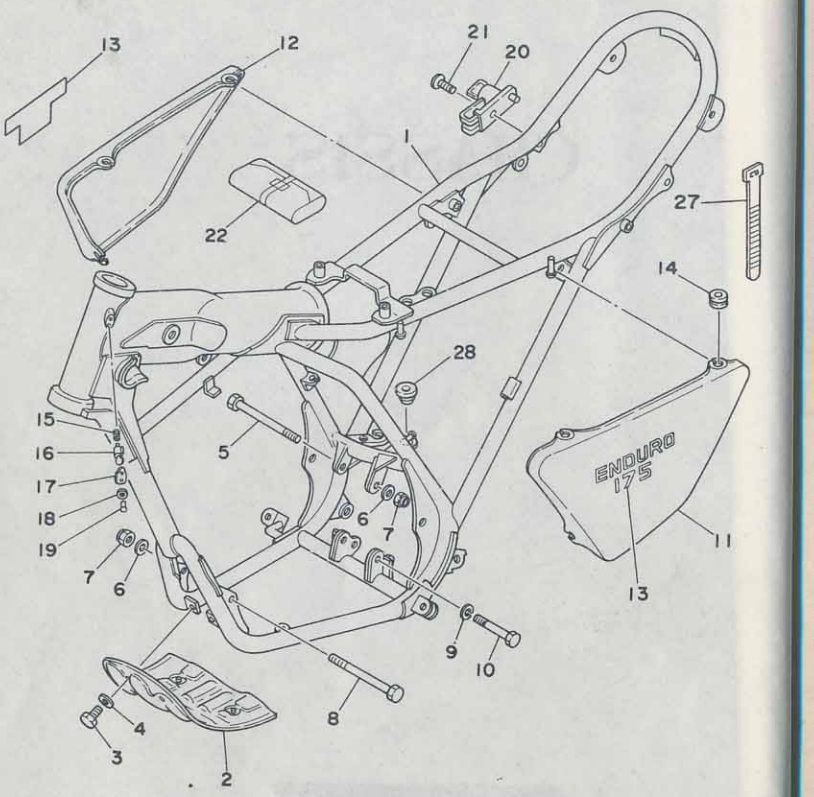


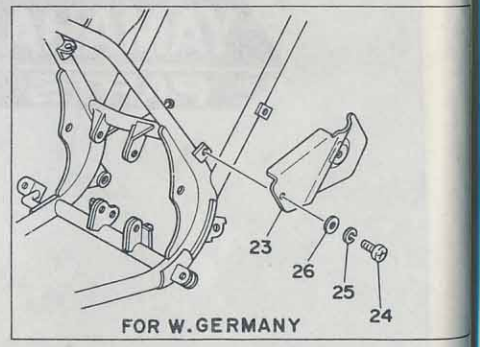
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
14- 1	2A7-85500-20	C.D.I. MAGNETO ASS'Y	1		
14- 2	2A7-85550-20	. ROTOR ASS'Y	1		
14- 3	1W2-85509-20	. BASE, magneto	1		
14- 4	2A7-85511-20	. COIL, source 1	1		
14- 5	2A7-85512-20	. COIL, source 2	1		
14- 6	2A7-85513-20	. COIL, lighting	1		
14- 7	98501-04032	. SCREW, panhead	4		
14- 8	98501-04014	. SCREW, panhead	2		
14- 9	92901-04100	. WASHER, spring	6		
14-10	2A7-85580-20	. PULSER ASS'Y	1		
14-11	445-85528-20	. CLAMP	1		
14-12	110-81345-21	. SCREW (4-6)	1		
14-13	1W2-85519-20	. SPACER	2		
14-14	2A7-85515-20	. LEAD WIRE ASS'Y	1		
14-15	92501-06015	SCREW, panhead	2		
14-16	92901-06600	WASHER, plate	2		

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YAMAHA
PARTS

Fig. 15 FRAME · SIDE COVER





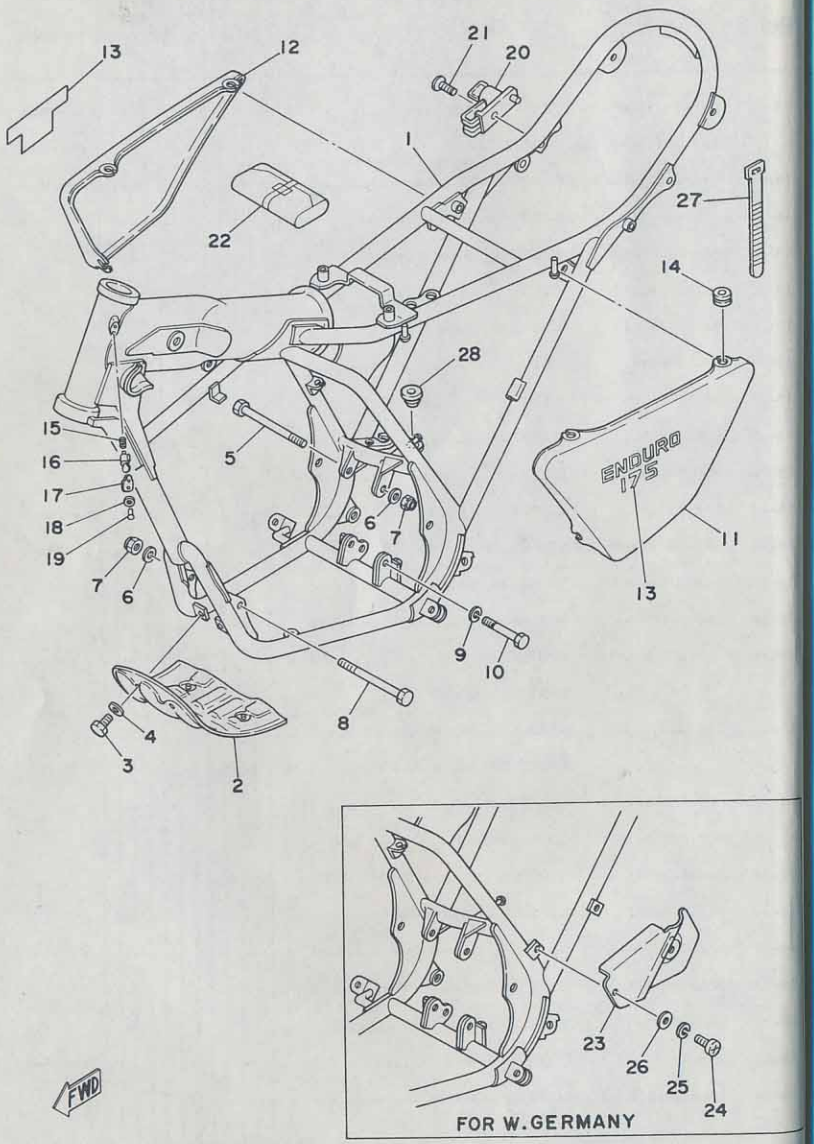
FWD

Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
15- 1	2A6-21110-00-33	FRAME COMP.	1											x		Yamaha Black
	2A8-21110-40-33	FRAME COMP.	1			x										Yamaha Black
15- 2	2A6-21471-00-33	PROTECTOR, engine	1			x								x		Yamaha Black
15- 3	97301-06012	BOLT, hexagon	4			x								x		
15- 4	92901-06600	WASHER, plate	4			x								x		
15- 5	90105-08022	BOLT	1			x								x		
15- 6	92901-08200	WASHER, plain	2			x								x		
15- 7	90185-08054	NUT, U	2			x								x		
15- 8	90105-08099	BOLT	1			x								x		
15- 9	92901-10100	WASHER, spring	1			x								x		
15-10	90105-10037	BOLT	1			x								x		
15-11	2A8-21711-00	COVER, side left	1			x								x		Clean White
15-12	2A8-21721-00	COVER, side right	1			x								x		Clean White
15-13	2K4-21786-00	EMBLEM, side cover	2			x								x		
15-14	90480-12053	GROMMET	6			x								x		
15-15	90502-09024	SPRING, conical	1											x		
	*	SPRING, conical	1			x										
15-16	2A6-23408-00	STEERING LOCK ASS'Y	1											x		
	*	STEERING LOCK ASS'Y	1			x										
15-17	584-23484-01	CAP, handle lock	1											x		
	134-23484-10	CAP, handle lock	1			x										
15-18	90206-04003	WASHER (214-23488-00)	1			x								x		
15-19	90269-04003	RIVET (214-23483-00)	1			x								x		
15-20	2A6-21308-00	HANGER, helmet	1			x								x		
15-21	92701-06018	SCREW, flathead	1			x								x		
15-22	2A6-28100-10	TOOL ASS'Y	1			x								x		
15-23	2A8-21731-00-33	COVER, side 3	1			x										Yamaha Black
15-24	92501-06012	SCREW, panhead	2			x										

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*; The parts marked with * in the part No. column are not supplied with by Yamaha, those have to be found locally.

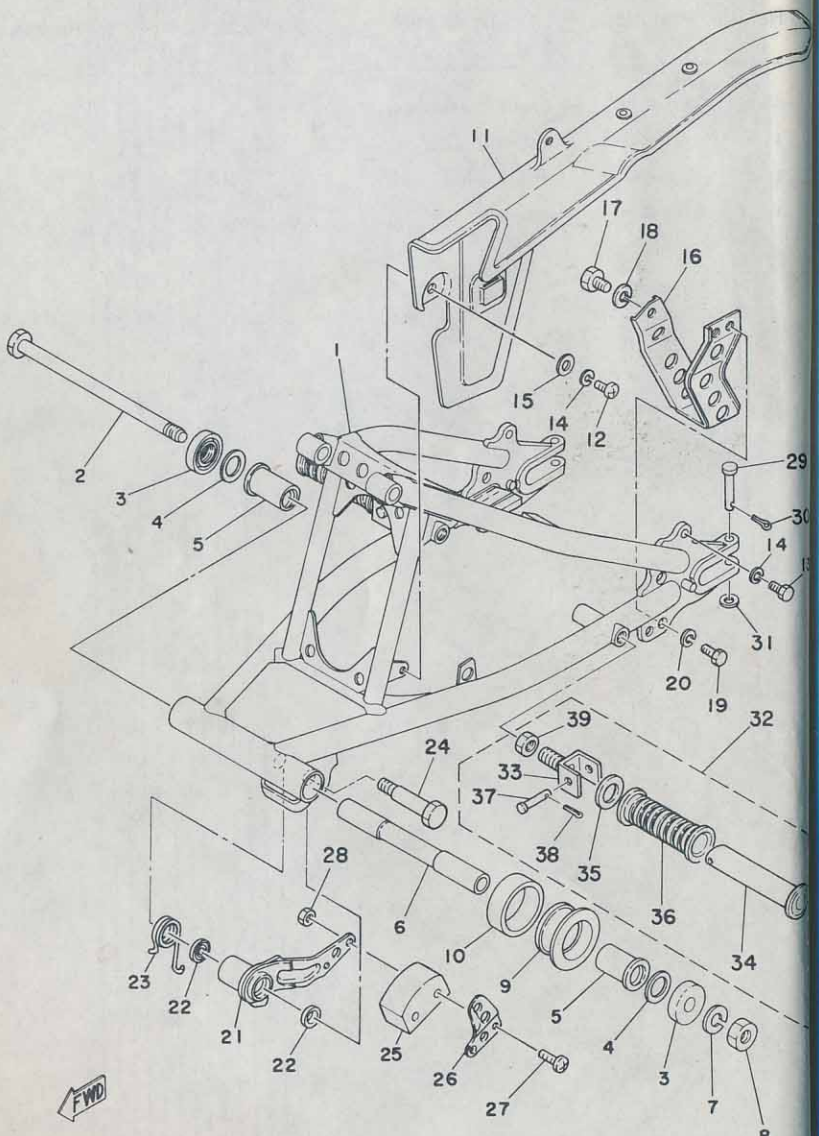
Fig. 15 FRAME · SIDE COVER



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
15-25	92901-06100	WASHER, spring	2			x										
15-26	92901-06600	WASHER, plate	2			x										
15-27	437-83936-00	BAND, switch cord	4			x								x		
15-28	90480-18171	GROMMET	1			x								x		

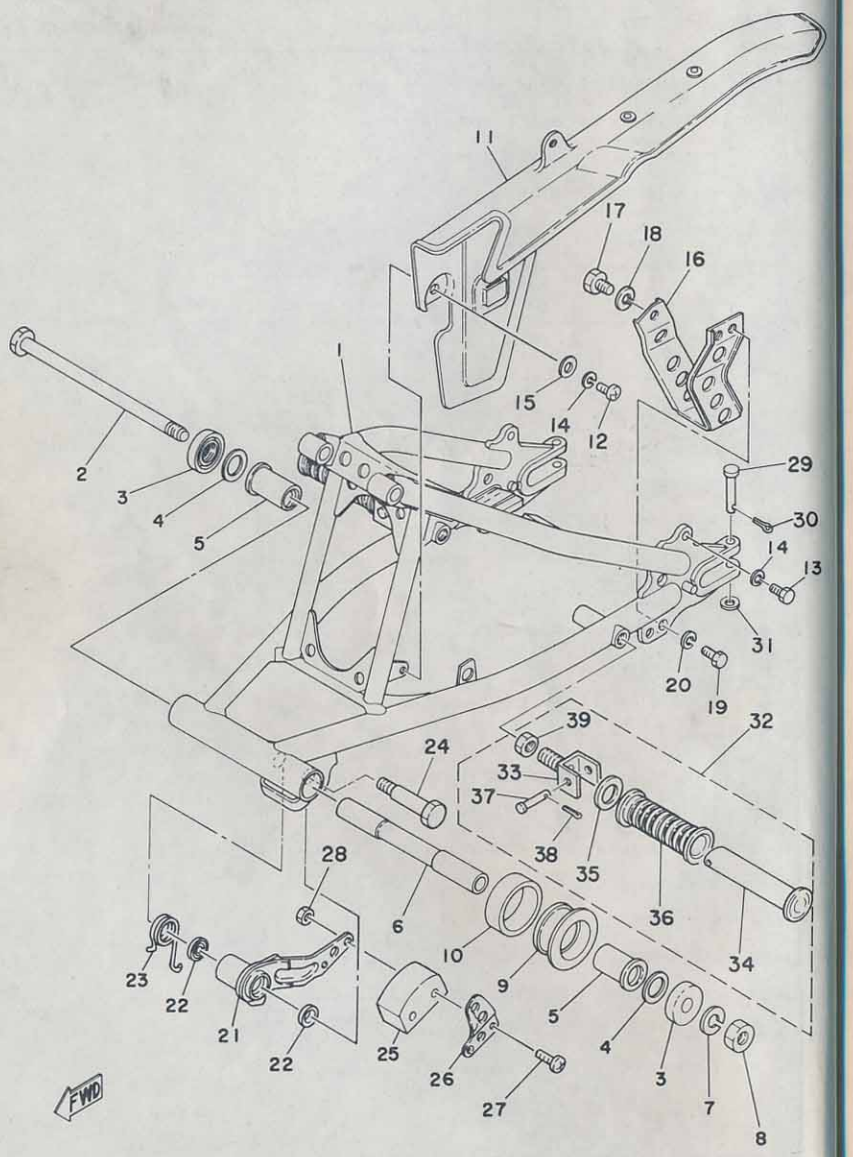
Thanks to Bill Riley for supplying the parts book.

Fig. 16 REAR ARM · CHAIN CASE



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
16- 1	2A6-22110-00-33	REAR ARM COMP.	1		Yamaha Black
16- 2	537-22141-01	SHAFT, pivot	1		
16- 3	401-22128-01	COVER, thrust	2		
16- 4	401-22127-00	SHIM	U.N		
16- 5	90386-18028	BUSHING 1 (401-22123-00)	2		
16- 6	~~401~~ 18G-22124-00	BUSHING 2	1		
16- 7	92901-12100	WASHER, spring	1		
16- 8	90185-12046	NUT, U	1		
16- 9	2A6-22151-00	SEAL, guard 1	1		
16-10	2A6-22152-00	SEAL, guard 2	1		
16-11	2A6-22311-00	CASE, chain	1		Yamaha Black
16-12	98501-05016	SCREW, panhead	2		
16-13	97301-05012	BOLT, hexagon	1		
16-14	92901-05100	WASHER, spring	3		
16-15	90201-05036	WASHER, plate (838-77218-00)	2		
16-16	2A6-22318-00	GUARD, chain	1		
16-17	97301-08012	BOLT, hexagon	1		
16-18	92901-08100	WASHER, spring	1		
16-19	97301-06016	BOLT, hexagon	2		
16-20	92901-06100	WASHER, spring	2		
16-21	2A6-22179-00	ARM, chain tensioner	1		
16-22	93104-14044	OIL SEAL (SO-14-20-3)	2		
16-23	90508-35350	SPRING, torsion	1		
16-24	90109-10483	BOLT	1		
16-25	2N0-22178-00	TENSIONER	1		
16-26	1W1-22187-00	GUIDE, chain	1		
16-27	98501-05035	SCREW, panhead	2		
16-28	95301-05700	NUT, hexagon	2		
16-29	91701-06042	PIN, clevis	2		

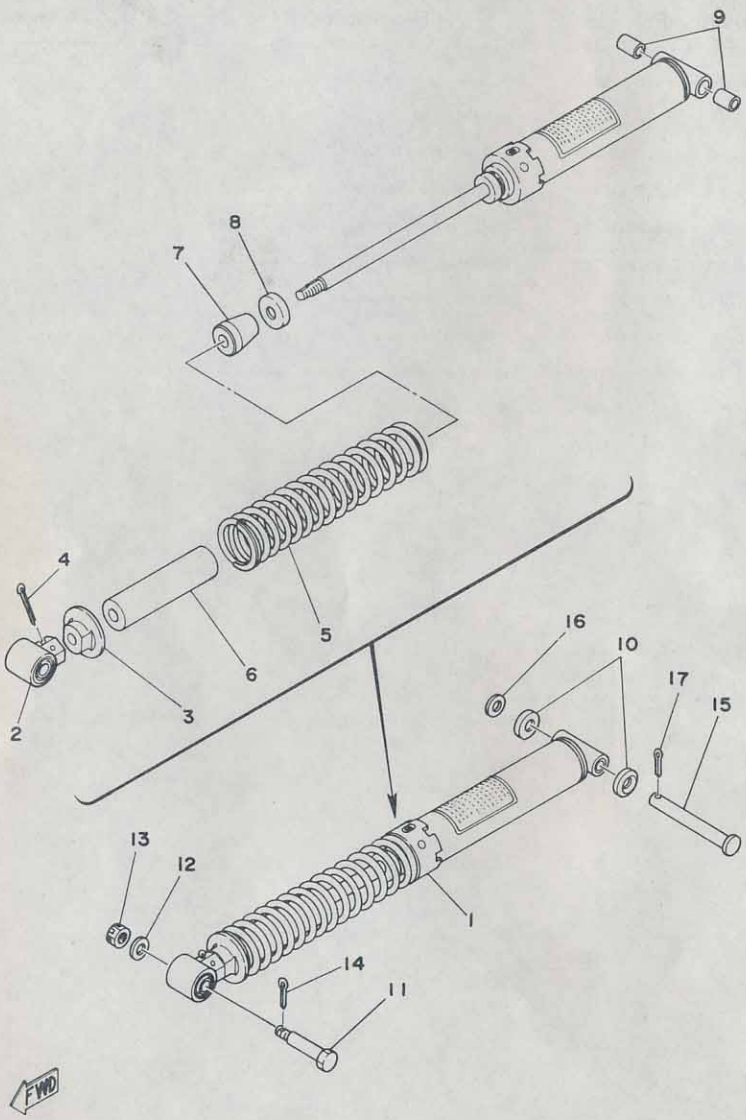
Fig. 16 REAR ARM · CHAIN CASE



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
16-30	91401-20012	PIN, cotter	2		
16-31	92901-06600	WASHER, plate	2		
16-32	120-27430-02	REAR FOOTREST ASS'Y	2		
16-33	120-27432-02	. BRACKET, rear footrest	2		
16-34	120-27431-00	. ARM, rear footrest	2		
16-35	90201-20279	. WASHER, plate	2		
16-36	120-27433-00	. COVER, rear footrest	2		
16-37	90240-06009	. PIN, with hole	2		
16-38	91401-16015	. PIN, cotter	2		
16-39	95301-12700	. NUT, hexagon	2		

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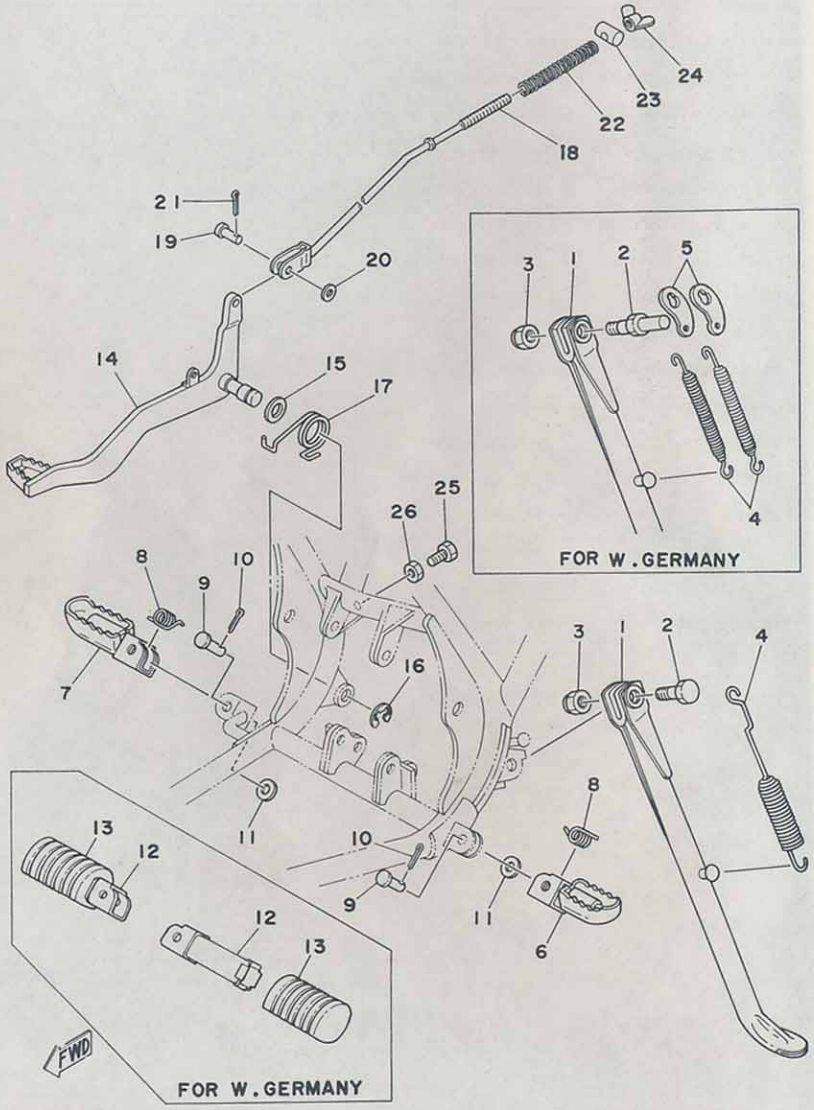
Fig. 17 REAR CUSHION



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
17- 1	2A6-22210-00	REAR CUSHION ASS'Y	1		
17- 2	1M1-22219-01	. BRACKET, upper	1		
17- 3	1M1-22213-01	. SEAT, spring upper	1		
17- 4	91401-30040	. PIN, cotter	1		
17- 5	90501-90484	. SPRING, compression	1		
17- 6	1M1-22496-02	. SLEEVE, rod	1		
17- 7	2A6-22493-00	. STOPPER, bump	1		
17- 8	2A6-22482-00	. STOPPER	1		
17- 9	90380-12051	. BUSHING	2		
17-10	483-22128-00	COVER, thrust	2		
17-11	90109-10453	BOLT	1		
17-12	92901-10200	WASHER, plain	1		
17-13	95302-10900	NUT, slotted	1		
17-14	91401-20025	PIN, cotter	1		
17-15	90240-12059	PIN, with hole	1		
17-16	92901-12600	WASHER, plate	1		
17-17	91401-30022	PIN, cotter	1		

Thanks to Bill Riley for supplying the parts book.

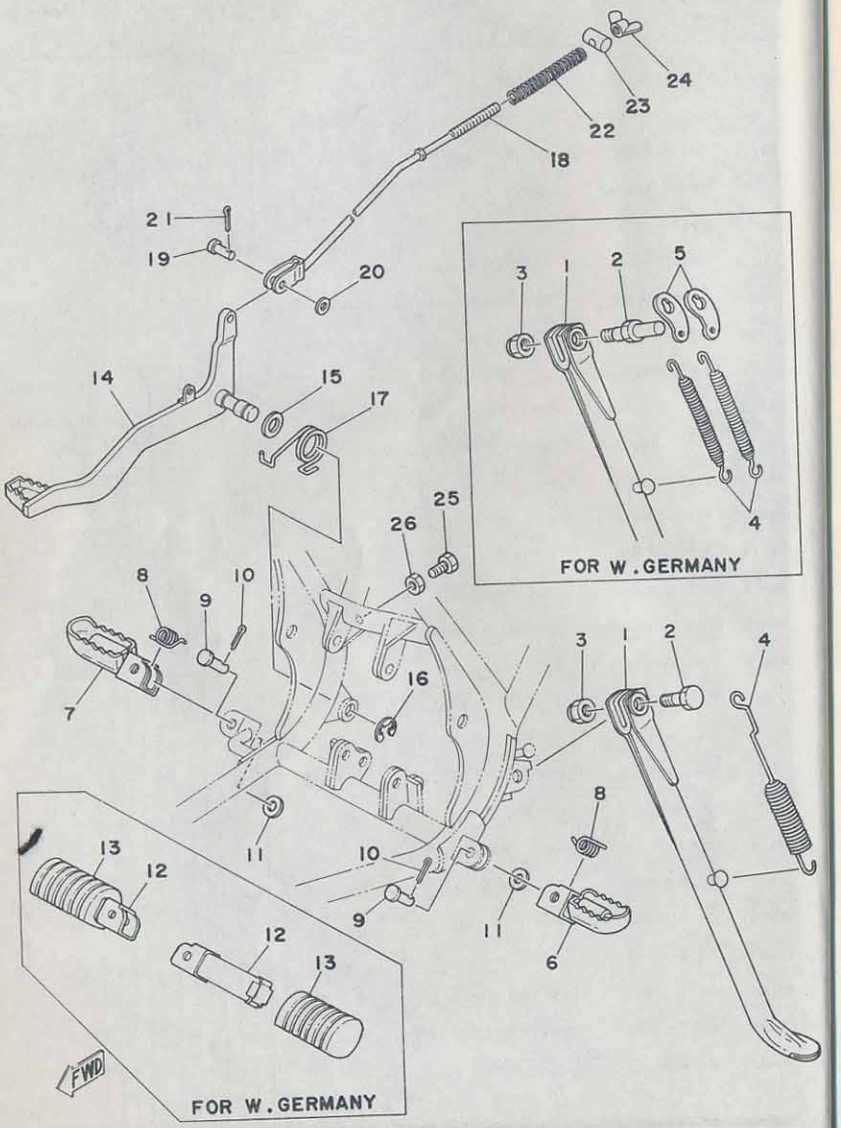
Fig. 18 STAND · FOOTREST · BRAKE PEDAL



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
18- 1	1W1-27311-10	STAND, side	1											×		
	2A8-27311-10	STAND, side	1			×										
18- 2	90109-10473	BOLT	1											×		
	90109-10494	BOLT	1			×										
18- 3	90185-10037	NUT, U	1			×								×		
18- 4	90507-29008	SPRING, tension	1											×		
	90507-26026	SPRING, tension	2			×										
18- 5	1A2-27315-00	LINK	2			×										
18- 6	1M1-27411-02-33	FOOTREST, left	1											×		Yamaha Black
18- 7	1M1-27421-02-33	FOOTREST, right	1											×		Yamaha Black
18- 8	90508-20023	SPRING (214-27426-00)	2			×								×		
18- 9	91701-08038	PIN, clevis	2			×								×		
18-10	91401-25012	PIN, cotter	2			×								×		
18-11	92901-08600	WASHER, plate	2			×								×		
18-12	214-27421-00	FOOTREST 2	2			×										
18-13	214-27413-00	COVER, footrest	2			×										
18-14	2A6-27211-00-33	PEDAL, brake	1											×		Yamaha Black
	2A8-27211-00-33	PEDAL, brake	1			×										Yamaha Black
18-15	90201-14212	WASHER (611-44126-00)	1			×								×		
18-16	93430-10015	CIRCLIP	1			×								×		
18-17	90508-32354	SPRING, tension	1			×								×		
18-18	~~322-~~ 27231-00	ROD, brake (1W2-)	1			×								×		
18-19	90240-06006	PIN (248-27228-00)	1			×								×		
18-20	92901-06200	WASHER, plain	1			×								×		
18-21	91401-25012	PIN, cotter	1			×								×		
18-22	90501-10245	SPRING (180-27236-00)	1			×								×		
18-23	90249-12008	PIN (156-27237-00)	1			×								×		
18-24	90175-06013	NUT, wing	1			×								×		

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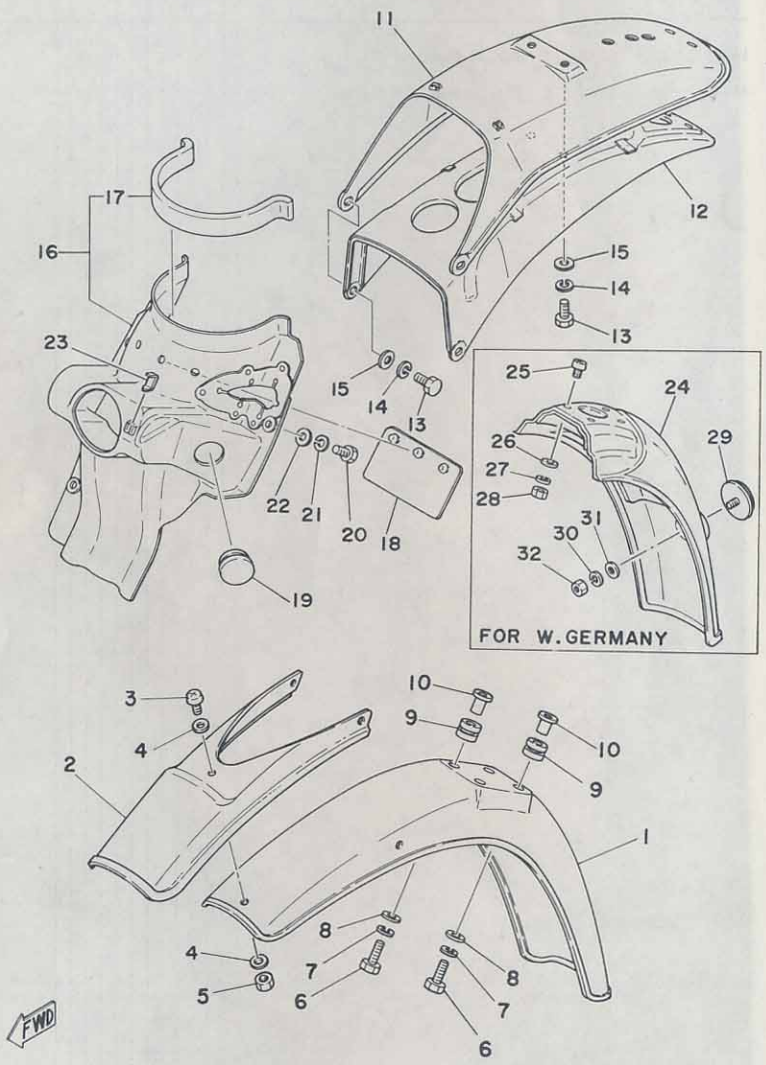
Fig. 18 STAND · FOOTREST · BRAKE PEDAL



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
18-25	97301-06020	BOLT, hexagon	1			x								x		
18-26	95301-06700	NUT, hexagon	1			x								x		

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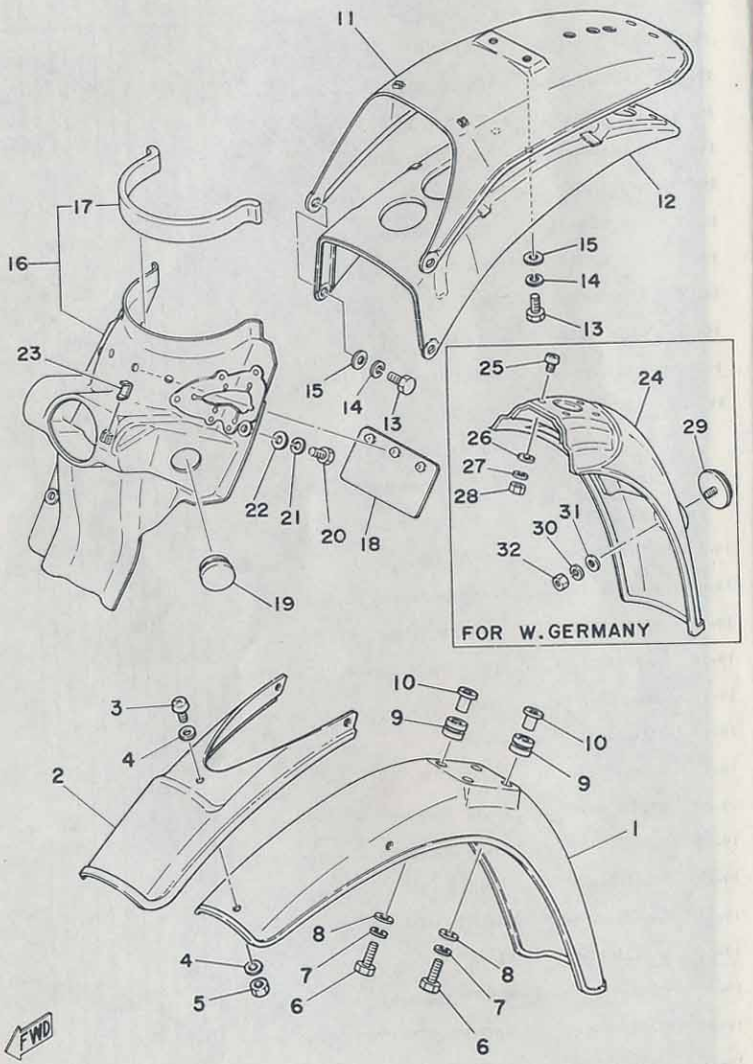
Fig. 19 FRONT FENDER · REAR FENDER



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
19- 1	2A8-21511-00	FENDER, front	1			×								×		Clean White
19- 2	2A8-21551-00	OVER, fender	1			×								×		Clean White
19- 3	98901-04012	SCREW, bind	3			×								×		
19- 4	92901-04600	WASHER, plate	6			×								×		
19- 5	95301-04600	NUT, hexagon	3			×								×		
19- 6	97301-06025	BOLT, hexagon	4			×								×		
19- 7	92901-06100	WASHER, spring	4			×								×		
19- 8	90201-06067	WASHER, plate	4			×								×		
19- 9	90480-14198	GROMMET	4			×								×		
19-10	90387-06388	COLLAR (322-21544-00)	4			×								×		
19-11	2A8-21611-80	FENDER, rear	1											×		Clean White
	2A8-21611-40	FENDER, rear	1			×										Clean White
19-12	2A6-21617-00	RENFORCEMENT, rear	1											×		
	2A8-21617-00	RENFORCEMENT, rear	1			×										
19-13	97301-06016	BOLT, hexagon	4			×								×		
19-14	92901-06100	WASHER, spring	4			×								×		
19-15	92901-06600	WASHER, plate	4			×								×		
19-16	2A7-21620-01	MUD GUARD COMP.	1			×								×		
19-17	2A6-21639-00	. DAMPER	1			×								×		
19-18	1M1-21621-00	FLAP	1			×								×		
19-19	90480-01230	GROMMET	2			×								×		
19-20	97301-06016	BOLT, hexagon	3			×								×		
19-21	92901-06100	WASHER, spring	3			×								×		
19-22	90201-06067	WASHER, plate	3			×								×		
19-23	2A6-21637-00	CLAMP, wire	1			×								×		
19-24	2A8-21621-01-33	FLAP	1			×										Yamaha Black
19-25	92501-06020	SCREW, panhead	2			×										
19-26	90201-07081	WASHER (808-77525-00)	2			×										
19-27	92901-06100	WASHER, spring	2			×										

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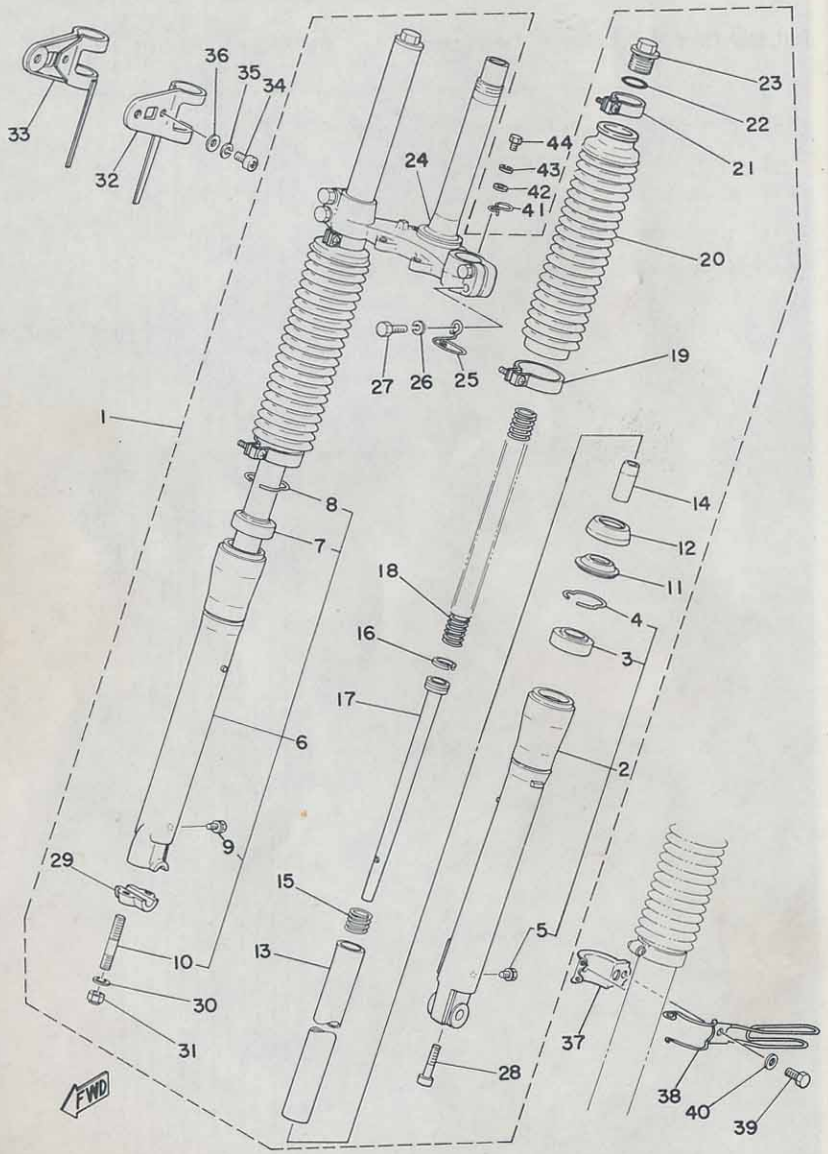
Fig. 19 FRONT FENDER · REAR FENDER



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
19-28	95301-06600	NUT, hexagon	2			×										
19-29	449-85131-01	REFLECTOR	1			×										
19-30	92901-05100	WASHER, spring	1			×										
19-31	92901-05200	WASHER, plain	1			×										
19-32	95301-05600	NUT, hexagon	1			×										

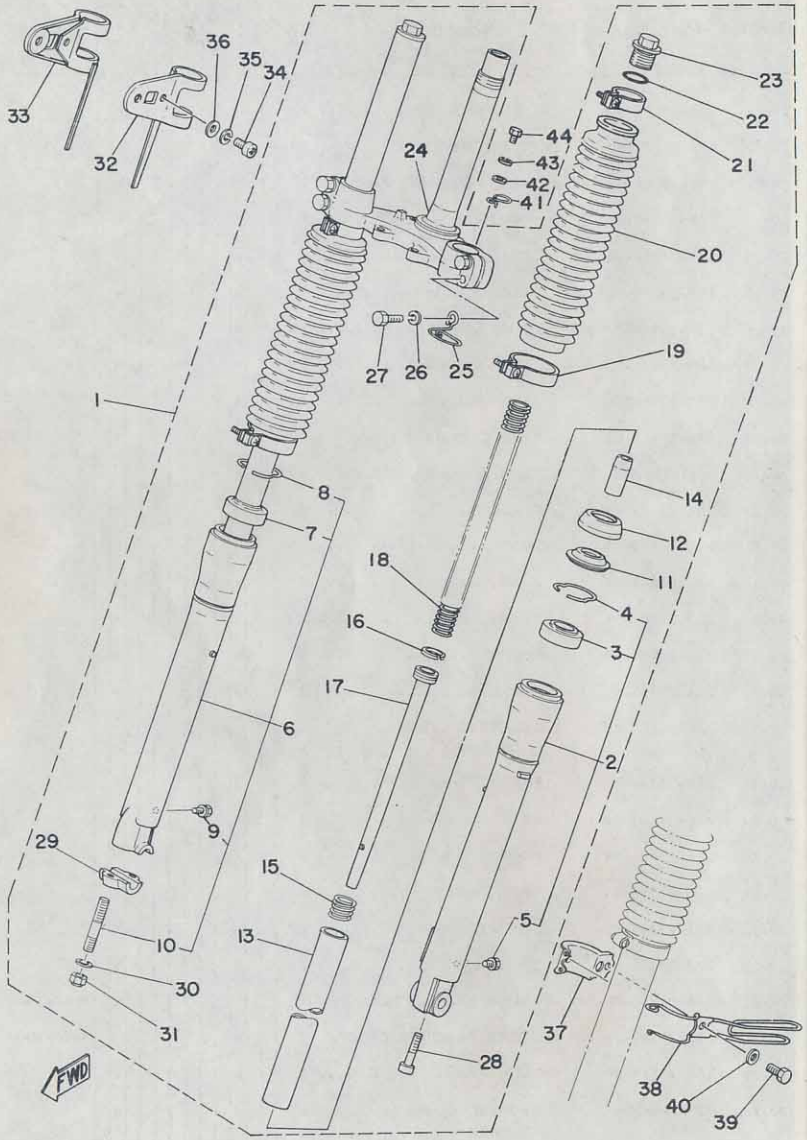
Thanks to Bill Riley for supplying the parts book.

Fig. 20 FRONT FORK



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
20- 1	2A6-23101-00	FRONT FORK ASS'Y	1											x		
	2A8-23101-40	FRONT FORK ASS'Y	1			x										
20- 2	2A6-23126-00-38	. TUBE, outer left	1			x								x		
20- 3	2A6-23145-00	. . OIL SEAL	1			x								x		
20- 4	2A6-23156-00	. . CLIP, oil seal	1			x								x		
20- 5	2A6-23119-00	. . BOLT, drain	1			x								x		
20- 6	2A6-23136-00-38	. TUBE, outer right	1			x								x		
20- 7	2A6-23145-00	. . OIL SEAL	1			x								x		
20- 8	2A6-23156-00	. . CLIP, oil seal	1			x								x		
20- 9	2A6-23119-00	. . BOLT, drain	1			x								x		
20-10	90116-08260	. . BOLT, stud	1			x								x		
20-11	2A6-23144-00	. SEAL, dust	2			x								x		
20-12	2A6-23193-00	. GUIDE, boot	2			x								x		
20-13	2A6-23124-00	. TUBE, inner	2			x								x		
20-14	1L9-23166-00	. TAPER, spindle	2			x								x		
20-15	2A6-23151-00	. SPRING, rebound	2			x								x		
20-16	2A6-23157-00	. RING, piston	2			x								x		
20-17	2A6-23170-00	. CYLINDER COMP., front fork	2			x								x		
20-18	2A6-23141-00	. SPRING, front fork	2			x								x		
20-19	2A6-23489-01	. BAND, boot B	2			x								x		
20-20	2A6-23191-00	. BOOT	2			x								x		
20-21	2A6-23192-01	. BAND, boot A	2			x								x		
20-22	2A6-23147-00	. O-RING (2.8-19.4)	2			x								x		
20-23	2A6-23111-00	. BOLT, cap	2			x								x		
20-24	2A6-23340-00-33	. UNDER BRACKET COMP.	1											x		Yamaha Black
	2A8-23340-30-33	. UNDER BRACKET COMP.	1			x										Yamaha Black
20-25	2A6-23317-00	. CLIP	1			x								x		
20-26	92901-08100	. WASHER, spring	4			x								x		

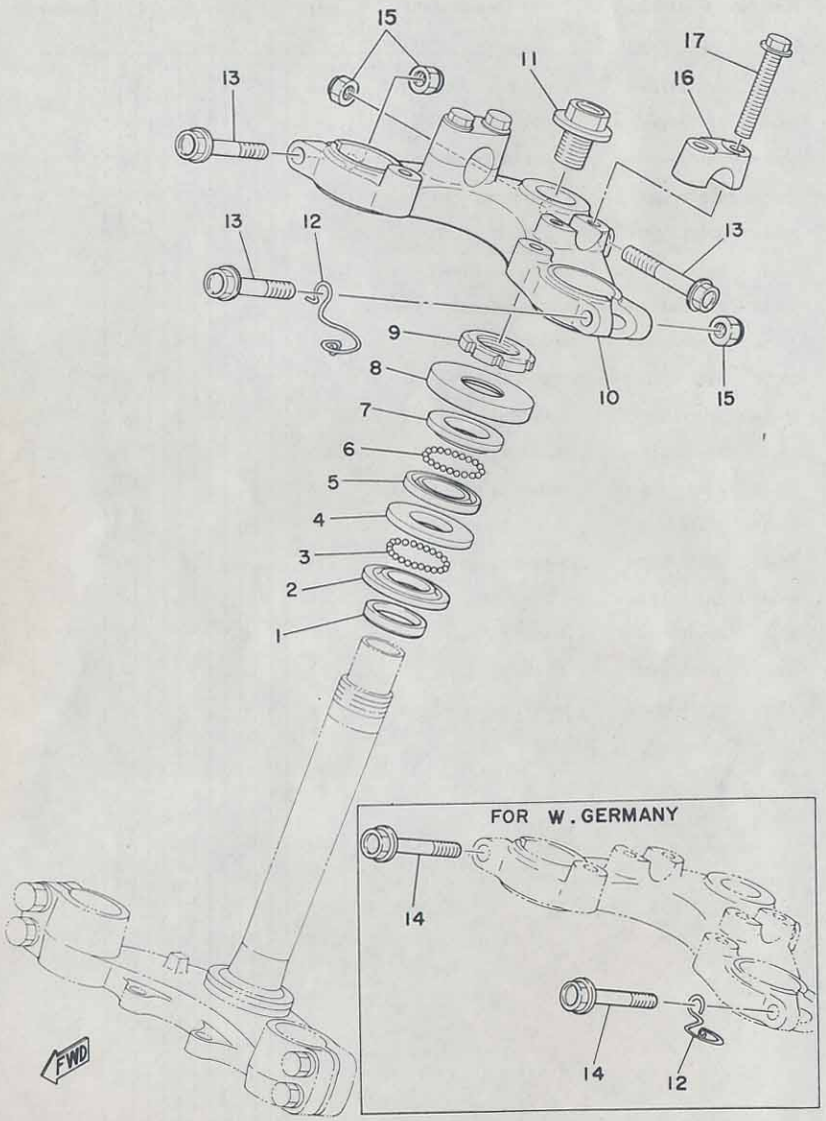
Fig. 20 FRONT FORK



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
20-27	2A6-23346-00	. BOLT	4			×								×		
20-28	1E7-23181-00	. BOLT	2			×								×		
20-29	2A6-23167-01	. HOLDER, axle	1			×								×		
20-30	92901-08600	. WASHER, plate	2			×								×		
20-31	90185-08054	. NUT, U	2			×								×		
20-32	2A6-84118-00	STAY, head lamp 1	1			×								×		
20-33	2A6-84119-00	STAY, head lamp 2	1			×								×		
20-34	92501-06020	SCREW, panhead	2			×								×		
20-35	92901-06100	WASHER, spring	2			×								×		
20-36	92901-06200	WASHER, plain	2			×								×		
20-37	2A6-23319-00	HOLDER, wire 2	1			×								×		
20-38	2A6-23318-00	HOLDER, wire 1	1			×								×		
20-39	97301-06020	BOLT, hexagon	1			×								×		
20-40	92901-06200	WASHER, plain	1			×								×		
20-41	2A6-83595-00	CLAMP	1			×								×		
20-42	92901-06600	WASHER, plate	1			×								×		
20-43	92901-06100	WASHER, spring	1			×								×		
20-44	97301-06012	BOLT, hexagon	1			×								×		

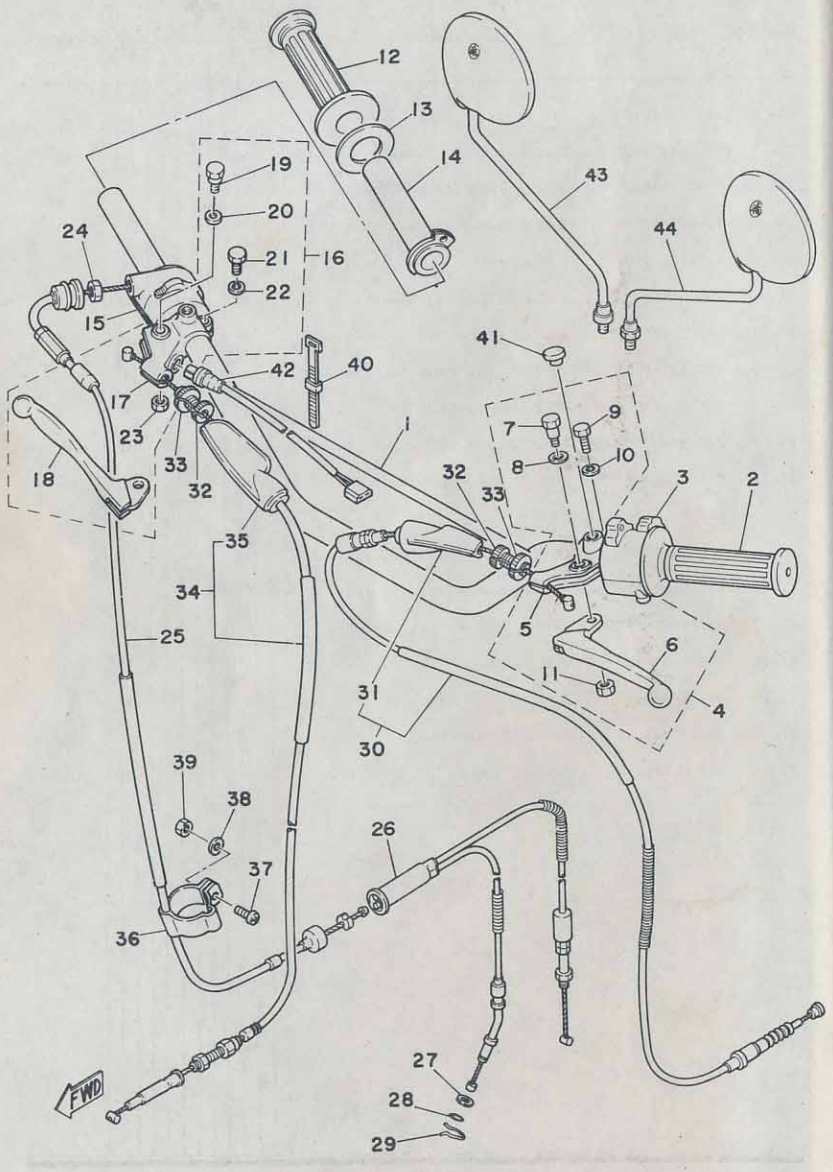
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Fig. 21 STEERING



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
21- 1	164-23462-00	SEAL, dust	1			x								x		
21- 2	156-23411-00	RACE, ball 1	1			x								x		
21- 3	93501-04011	BALL (1/4 inch)	19			x								x		
21- 4	156-23412-00	RACE, ball 2	1			x								x		
21- 5	122-23412-00	RACE, ball 2	1			x								x		
21- 6	93503-16010	BALL (3/16 inch)	22			x								x		
21- 7	122-23411-00	RACE, ball 1	1			x								x		
21- 8	583-23416-01	COVER, ball race	1			x								x		
21- 9	90179-25033	NUT (137-23454-00)	1			x								x		
21-10	2A6-23435-00-98	CROWN, handle	1			x								x		Low Gloss Black
21-11	90105-14060	BOLT, steering fitting	1			x								x		
21-12	90468-20082	CLIP	1											x		
	90468-20071	CLIP	1			x										
21-13	95811-08055	BOLT, flange	3											x		
	95811-08055	BOLT, flange	1			x										
21-14	95811-08060	BOLT, flange	2			x										
21-15	90185-08054	NUT, U	3			x								x		
21-16	1E6-23441-10-98	HOLDER, handle upper	2			x								x		Low Gloss Black
21-17	95821-08035	BOLT, flange	4			x								x		

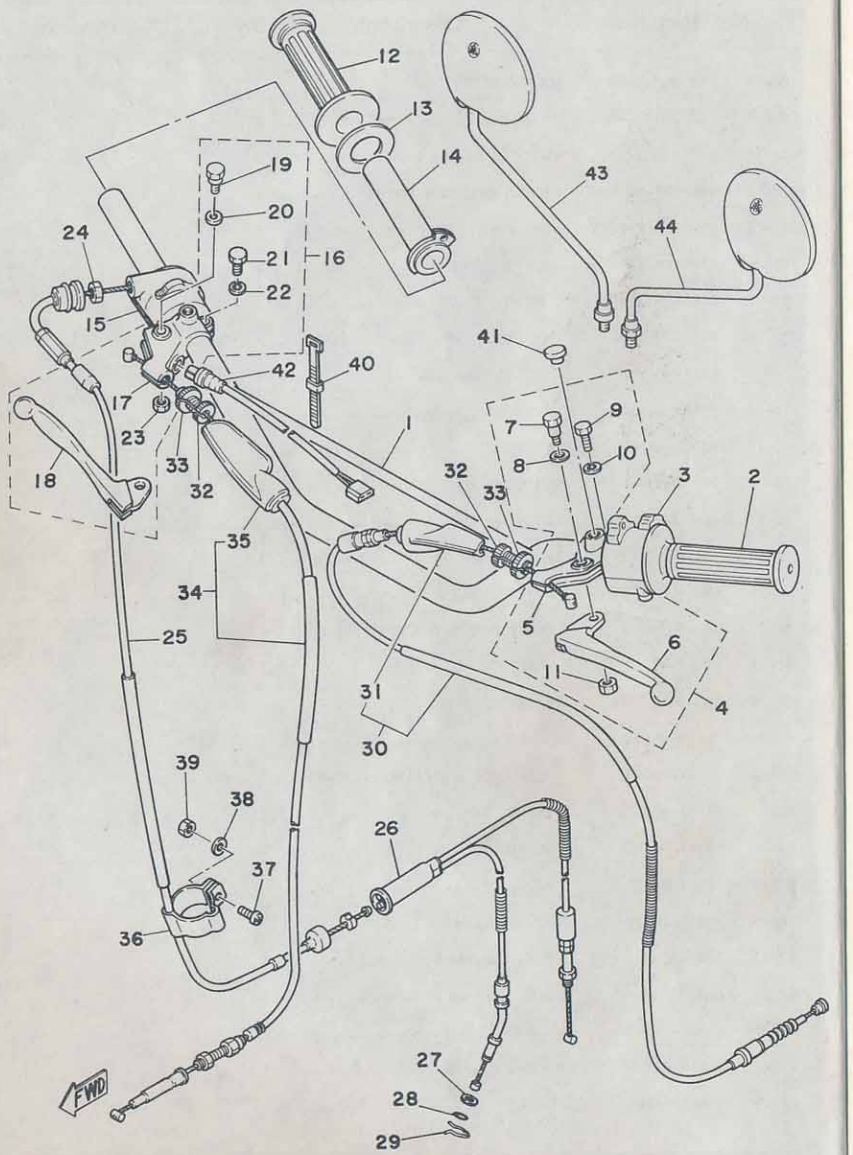
Fig. 22 HANDLE · WIRE



Thanks to Bill Riley for supplying the parts book.

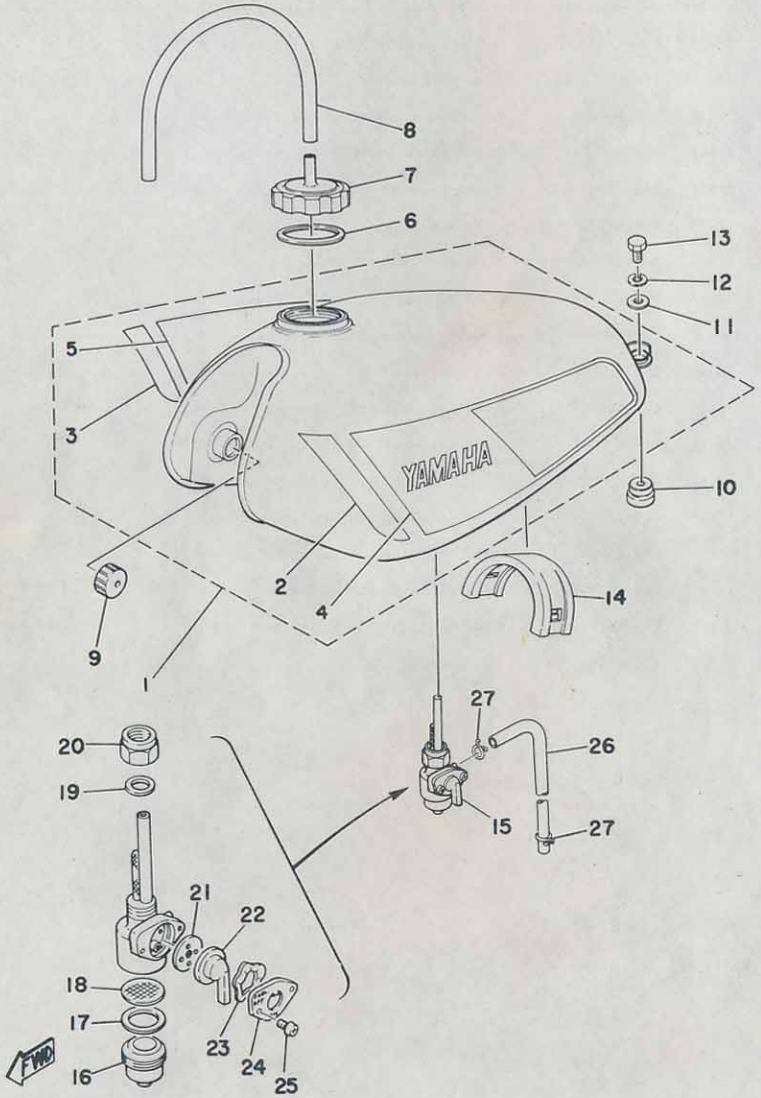
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	2A8-26111-00	HANDLE	1		
22- 2	1E6-26241-00	GRIP, left	1		
22- 3	1R7-83972-00	SWITCH, handle 4	1		
22- 4	498-82910-20	LEVER HOLDER ASS'Y, left	1		
22- 5	498-82911-00	. HOLDER, lever left	1		
22- 6	1J3-83912-20	. LEVER, left	1		
22- 7	90109-06410	. BOLT	1		
22- 8	90201-08083	. WASHER, plate (156-27226-00)	1		
22- 9	97301-06022	. BOLT, hexagon	1		
22-10	92901-06100	. WASHER, spring	1		
22-11	95601-06100	. NUT, U	1		
22-12	1A0-26242-01	GRIP, right	1		
22-13	1M1-26249-01	RING, leaf	1		
22-14	434-26243-00	TUBE, guide	1		
22-15	1R6-83976-01	SWITCH, handle 1	1		
22-16	2A6-82920-91	LEVER HOLDER ASS'Y, right	1		
22-17	361-82921-31	. HOLDER, lever right	1		
22-18	2A6-83922-00	. LEVER, right	1		
22-19	90109-06410	. BOLT	1		
22-20	90201-08083	. WASHER, plate (156-27226-00)	1		
22-21	97301-06022	. BOLT, hexagon	1		
22-22	92901-06100	. WASHER, spring	1		
22-23	95601-06100	. NUT, U	1		
22-24	90170-10038	NUT, hexagon	1		
22-25	2A6-26311-00	WIRE, throttle 1 (690mm)	1		
22-26	2A6-26312-00	WIRE, throttle 2 (165mm)	1		
22-27	92901-08600	WASHER, plate	1		
22-28	93210-07100	O-RING	1		
22-29	90468-08086	CIRCLIP	1		

Fig. 22 HANDLE · WIRE



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
22-30	2A6-26335-01	WIRE, clutch (985mm)	1		
22-31	382-26372-01	. COVER, lever	1		
22-32	90123-08046	BOLT, wire adjusting	2		
22-33	90179-08148	NUT (168-26344-00)	2		
22-34	2A6-26341-01	WIRE, brake (1165mm)	1		
22-35	498-26372-00	. COVER, lever	1		
22-36	2A6-26397-00	CLAMP	1		
22-37	98501-05018	SCREW, panhead	1		
22-38	92901-05600	WASHER, plate	2		
22-39	95301-05600	NUT, hexagon	1		
22-40	437-83936-00	BAND, switch cord	4		
22-41	90338-09012	PLUG (341-26329-00)	1		
22-42	1M1-83980-30	FRONT STOP SWITCH ASS'Y	1		
22-43	1Y1-26290-00	BACK MIRROR ASS'Y, right	1		for England
	1Y1-26290-60	BACK MIRROR ASS'Y, right	1		Optional Parts for W. Germany
22-44	1Y1-26290-10	BACK MIRROR ASS'Y, left	1		Optional Parts for England
	1Y1-26290-50	BACK MIRROR ASS'Y, left	1		for W. Germany

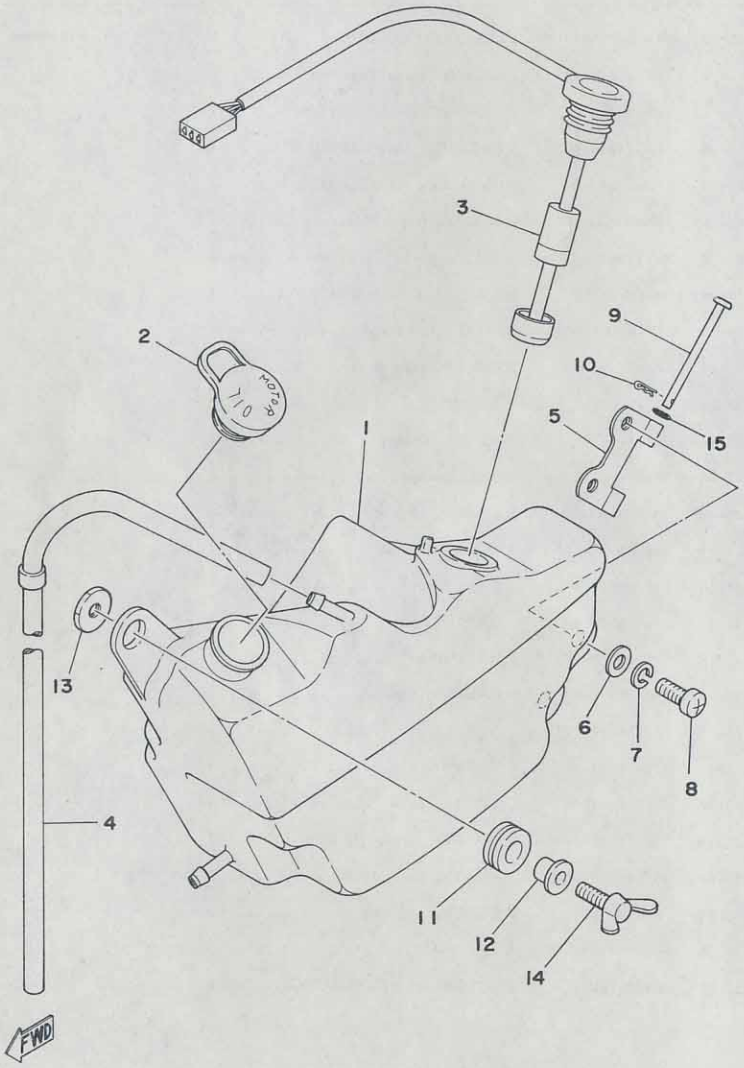
Fig. 23 FUEL TANK



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Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
23- 1	2A6-24110-00-08	FUEL TANK COMP.	1		Clean White
23- 2	2A8-24244-01	. GRAPHIC, fuel tank left 1	1		
23- 3	2A8-24245-01	. GRAPHIC, fuel tank right 2	1		
23- 4	2A8-24246-01	. GRAPHIC, fuel tank left 3	1		
23- 5	2A8-24247-01	. GRAPHIC, fuel tank right 4	1		
23- 6	1W1-24612-00	PACKING, cap	1		
23- 7	2A6-24611-00	BODY, cap	1		
23- 8	90445-09115	HOSE (214-21766-00 5-500)	1		
23- 9	278-24181-00	DAMPER, locating 1	2		
23-10	2A6-24181-00	DAMPER, locating 1	2		
23-11	90201-06067	WASHER, plate	2		
23-12	92901-06100	WASHER, spring	2		
23-13	97301-06012	BOLT, hexagon	2		
23-14	2A6-24182-00	DAMPER, locating 2	1		
23-15	304-24500-05	FUEL COCK ASS'Y	1		
23-16	132-24521-00	. CUP, filter	1		
23-17	132-24522-00	. GASKET, filter	1		
23-18	304-24515-00	. NET, filter	1		
23-19	434-24532-00	. GASKET, nut	1		
23-20	132-24531-00	. NUT	1		
23-21	137-24523-00	. VALVE	1		
23-22	447-24524-00	. LEVER, cock	1		
23-23	132-24518-00	. WASHER, wave	1		
23-24	447-24525-00	. PLATE, lever fitting	1		
23-25	98501-03006	. SCREW, panhead	2		
23-26	90445-09086	HOSE (5-170)	1		
23-27	90467-08003	CLIP (101-24356-00)	2		

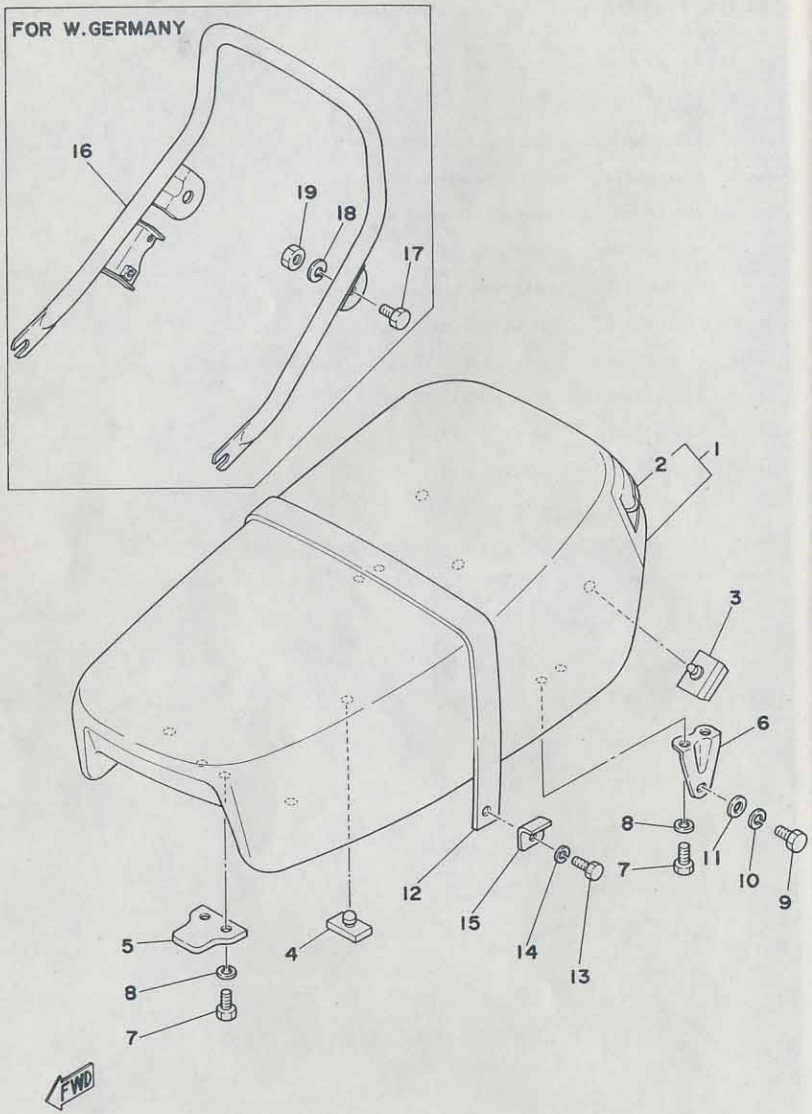
Fig. 24 OIL TANK



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	2A6-21751-00	TANK, oil	1		
24- 2	1T9-21771-00	BODY, cap	1		
24- 3	1A0-85720-03	OIL LEVEL GAUGE ASS'Y	1		
24- 4	90445-09361	HOSE (5-545)	1		
24- 5	2A6-21796-00	HINGE, oil tank	1		
24- 6	90201-06067	WASHER, plate	2		
24- 7	92901-06100	WASHER, spring	2		
24- 8	92501-06015	SCREW, panhead	2		
24- 9	91701-05050	PIN, clevis	1		
24-10	90468-10050	CLIP (156-83525-00)	1		
24-11	90480-14102	GROMMET (214-21717-00)	1		
24-12	90387-07391	COLLAR (437-21633-00)	1		
24-13	90179-06013	NUT	1		
24-14	90122-06001	BOLT	1		
24-15	93210-04122	O-RING	1		

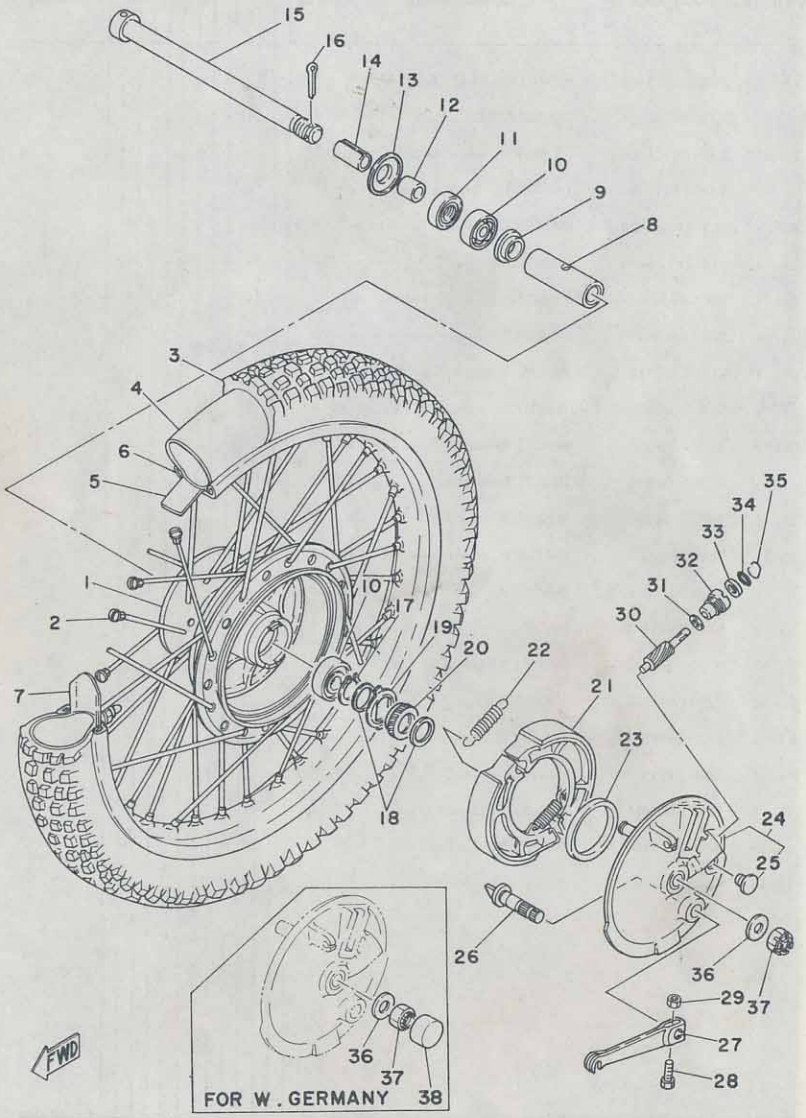
Thanks to Bill Riley for supplying the parts book.

Fig. 25 SEAT



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
25- 1	2A8-24770-90	SEMI DOUBLE SEAT ASS'Y	1											×		
	2A8-24730-90	DOUBLE SEAT ASS'Y	1			×										
25- 2	2A8-24771-00	. COVER, semi double seat	1											×		
	2A8-24731-00	. COVER, double seat	1			×										
25- 3	509-24724-00	DAMPER, seat 1	4			×								×		
25- 4	214-24724-00	DAMPER, seat 2	2			×								×		
25- 5	1M1-24748-00	BRACKET, seat front	1			×								×		
25- 6	2A6-24738-00	BRACKET, seat rear	2			×								×		
25- 7	97301-06012	BOLT, hexagon	6			×								×		
25- 8	92901-06100	WASHER, spring	6			×								×		
25- 9	97301-08012	BOLT, hexagon	2											×		
	97303-08016	BOLT, hexagon	2			×										
25-10	92903-08100	WASHER, spring	2			×										
25-11	92901-08600	WASHER, plate	2											×		
	92903-08600	WASHER, plate	2			×										
25-12	2A8-24734-00	BAND	1											×		
25-13	97301-08020	BOLT, hexagon	2											×		
25-14	92901-08100	WASHER, spring	2											×		
25-15	2A8-24736-00	WASHER	2											×		
25-16	2A8-24773-00	HANDLE, seat	1			×										
25-17	97303-10016	BOLT, hexagon	2			×										
25-18	92901-10100	WASHER, spring	2			×										
25-19	95301-10700	NUT, hexagon	2			×										

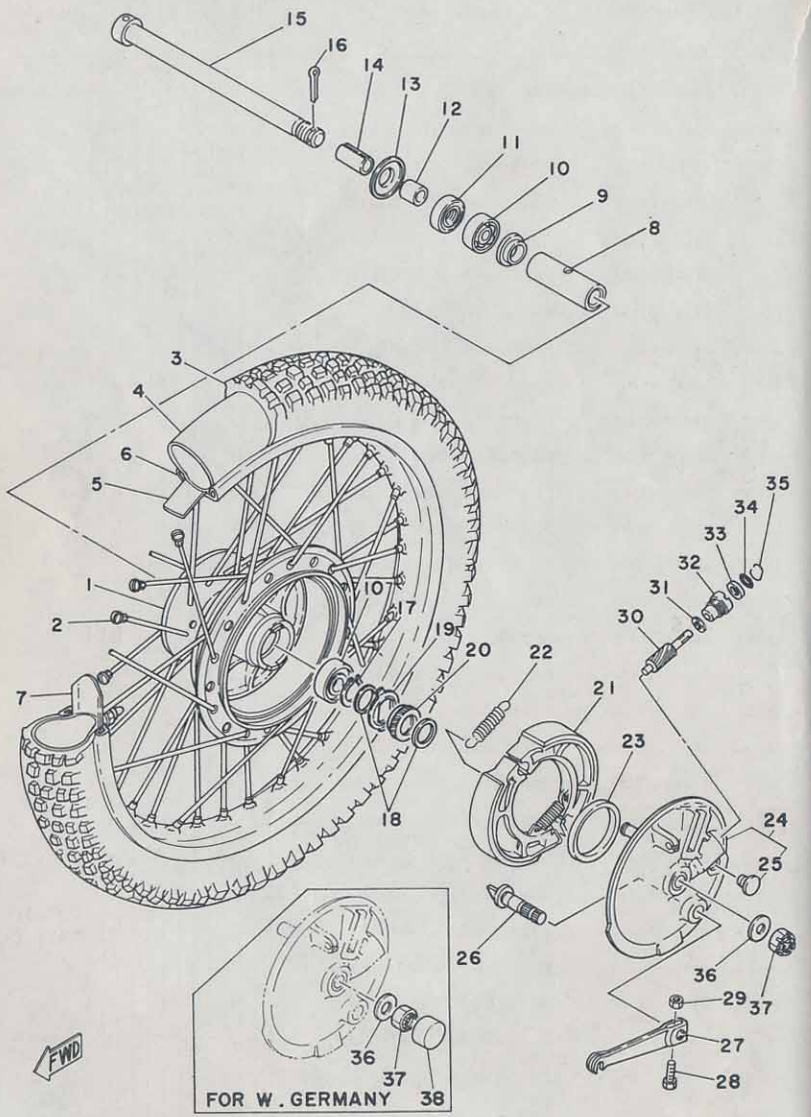
Fig. 26 FRONT WHEEL



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
26- 1	2A6-25111-00-98	HUB, front	1			x								x		Low Gloss Black
26- 2	2A6-25104-00	SPOKE SET	1s			x								x		
26- 3	94127-21178	TIRE, front (2.75-21-4PR)	U.R 1			x								x		
	94127-21273	TIRE, front (2.75-21-4PR)														
26- 4	94227-21031	TUBE, front (2.75-21)	U.R 1			x								x		
	94227-21123	TUBE, front (2.75-21)														
26- 5	94327-21024	BAND, rim (2.75-21)	U.R 1			x								x		
	94330-21084	BAND, rim (3.00-21)														
26- 6	94416-21206	RIM, front (1.60-21)	1			x								x		
26- 7	1T1-25194-00	SPACER, bead	1			x								x		
26- 8	90560-12138	SPACER (183-25117-00)	1			x								x		
26- 9	109-25315-00	FLANGE, spacer	1			x								x		
26-10	93306-30103	BEARING (B6301)	2			x								x		
26-11	93102-18008	OIL SEAL (SD-18-37-8)	1			x								x		
26-12	90387-12095	COLLAR (183-25183-00)	1			x								x		
26-13	183-25118-00	COVER, hub dust	1			x								x		
26-14	90387-12100	COLLAR (315-25186-00)	1			x								x		
26-15	401-25181-01	SHAFT, wheel	1			x								x		
26-16	91401-30022	PIN, cotter	1			x								x		
26-17	93410-20009	CIRCLIP (S-20)	1			x								x		
26-18	90201-20269	WASHER (183-25147-00)	2			x								x		
26-19	183-25149-00	CLUTCH, meter	1			x								x		
26-20	248-25135-10	GEAR, drive	1			x								x		
26-21	✱437-25330-00	BRAKE SHOE COMP.	2			x								x		✱USE 183-25330-00
26-22	90506-16036	SPRING (183-25333-00)	2			x								x		
26-23	93105-47007	OIL SEAL (SDD-47-58-7)	1			x								x		
26-24	2A6-25120-00-98	BRAKE SHOE PLATE ASS'Y	1			x								x		Low Gloss Black
26-25	90480-10068	. GROMMET	1			x								x		

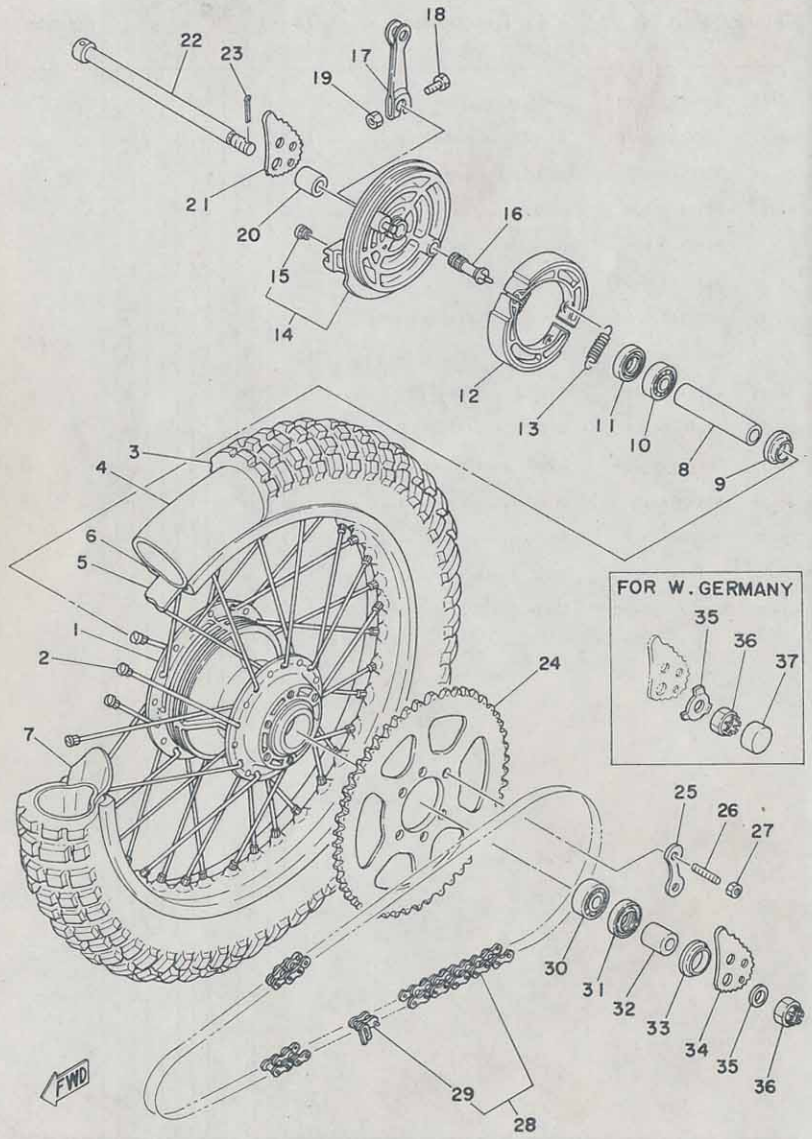
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Fig. 26 FRONT WHEEL



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
26-26	248-25351-00	CAM, shaft	1			x								x		
26-27	559-25155-00	LEVER, camshaft	1			x								x		
26-28	90101-06278	BOLT, hexagon	1			x								x		
26-29	95301-06600	NUT, hexagon	1											x		
	95601-06100	NUT, U	1			x										
26-30	248-25138-10	GEAR, meter	1			x								x		
26-31	90201-07076	WASHER (183-25146-00)	1			x								x		
26-32	109-25136-00	BUSHING	1			x								x		
26-33	93104-07003	OIL SEAL (SO-7-14-7)	1			x								x		
26-34	93210-14104	O-RING (2.4-13.8)	1			x								x		
26-35	102-25137-00	RING, stop	1			x								x		
26-36	92901-12200	WASHER, plain	1			x								x		
26-37	90171-12005	NUT, castle	1											x		
	90171-12015	NUT, castle	1			x										
26-38	478-25188-00	CAP	1			x										

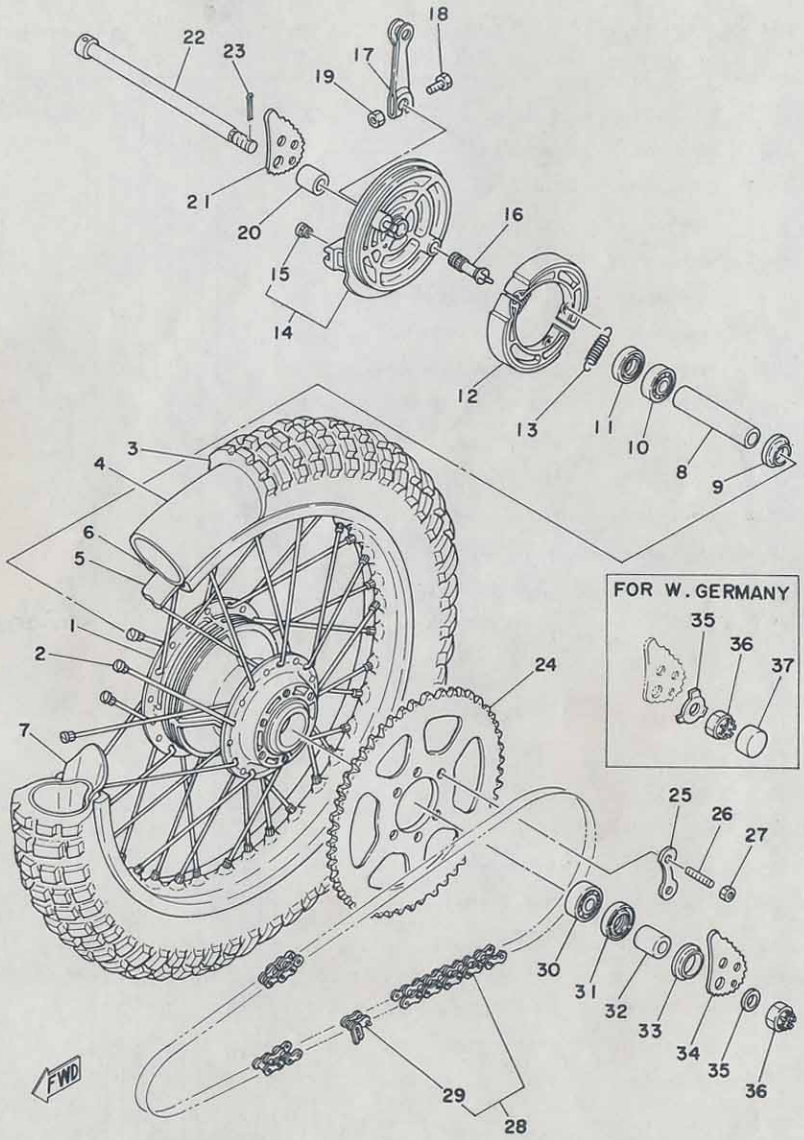
Fig. 27 REAR WHEEL



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
27- 1	1W1-25311-00-98	HUB, rear	1			×								×		Low Gloss Black
27- 2	401-25304-10	SPOKE SET	1s			×								×		
27- 3	94135-18079	TIRE, rear (3.50-18-4PR)	U.R 1			×								×		
	94135-18274	TIRE, rear (3.50-18-4PR)														
27- 4	94235-18022	TUBE, rear (3.50-18)	U.R 1			×								×		
	94232-18119	TUBE, rear (3.25-18)														
27- 5	94325-18043	BAND, rim (2.50-18)	U.R 1			×								×		
	94330-18087	BAND, rim (3.00-18)														
27- 6	94418-18171	RIM, rear (1.80-18)	1			×								×		
27- 7	1T2-25394-00	SPACER, bead	1			×								×		
27- 8	248-25317-00	SPACER, bearing	1			×								×		
27- 9	148-25115-00	FLANGE, spacer	1			×								×		
27-10	93306-20203	BEARING (B6202Z)	1			×								×		
27-11	93104-22018	OIL SEAL (SO-22-35-5)	1			×								×		
27-12	✱437-25330-00	BRAKE SHOE COMP.	2			×								×		✱ USE 1W3-25330-00
27-13	90506-16036	SPRING, tension (183-25333-00)	2			×								×		
27-14	2A6-25320-00-98	BRAKE SHOE PLATE ASS'Y	1			×								×		Low Gloss Black
27-15	90480-10068	GROMMET	1			×								×		
27-16	2A6-25351-00	CAMSHAFT	1			×								×		
27-17	1E2-25155-00	LEVER, camshaft	1			×								×		
27-18	90101-06278	BOLT, hexagon	1			×								×		
27-19	95301-06600	NUT, hexagon	1											×		
	95601-06100	NUT, U	1			×										
27-20	90387-15524	COLLAR	1			×								×		
27-21	1W2-25389-01	PULLER, chain right	1			×								×		
27-22	2A6-25381-00	SHAFT, wheel	1			×								×		
27-23	91401-30030	PIN, cotter	1			×								×		

Thanks to Bill Riley for supplying the parts list.

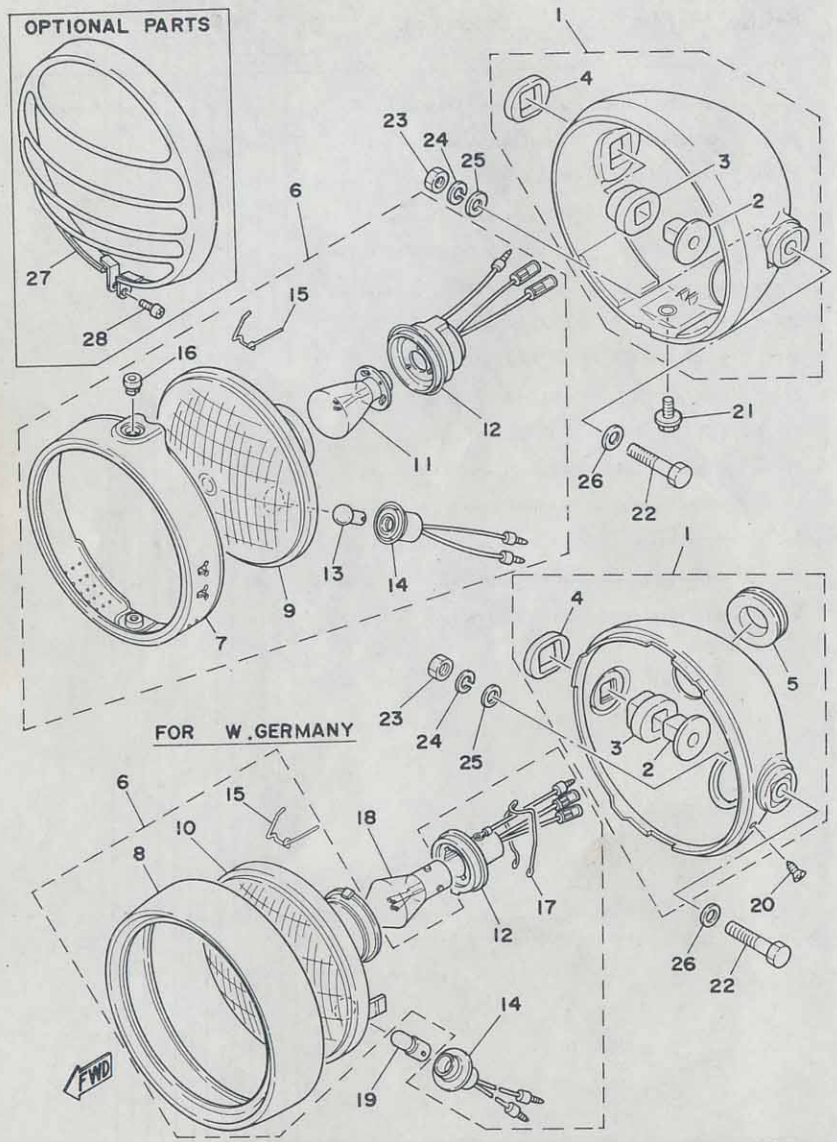
Fig. 27 REAR WHEEL



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
27-24	2A6-25449-10-33	GEAR, sprocket wheel (49T)	1			×								×		Yamaha Black
27-25	1G8-25412-00	WASHER, lock	3			×								×		
27-26	90116-10221	BOLT, stud	6			×								×		
27-27	90170-10219	NUT, hexagon	6			×								×		
27-28	94580-15118	CHAIN (DID-428DSM-118L)	1			×								×		
27-29	94680-15001	. JOINT, chain	1			×								×		
27-30	93306-30203	BEARING (B6302Z)	1			×								×		
27-31	93106-26005	OIL SEAL (DD-26-42-8)	1			×								×		
27-32	90387-15524	COLLAR (15-26-22)	1			×								×		
27-33	401-25367-00	COVER, dust	1			×								×		
27-34	1W2-25388-01	PULLER, chain left	1			×								×		
27-35	90201-15238	WASHER, plate	1											×		
	90209-14136	WASHER	1			×										
27-36	90171-14020	NUT, castle	1			×								×		
27-37	521-25188-00	CAP	1			×										

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Fig. 28 HEAD LAMP

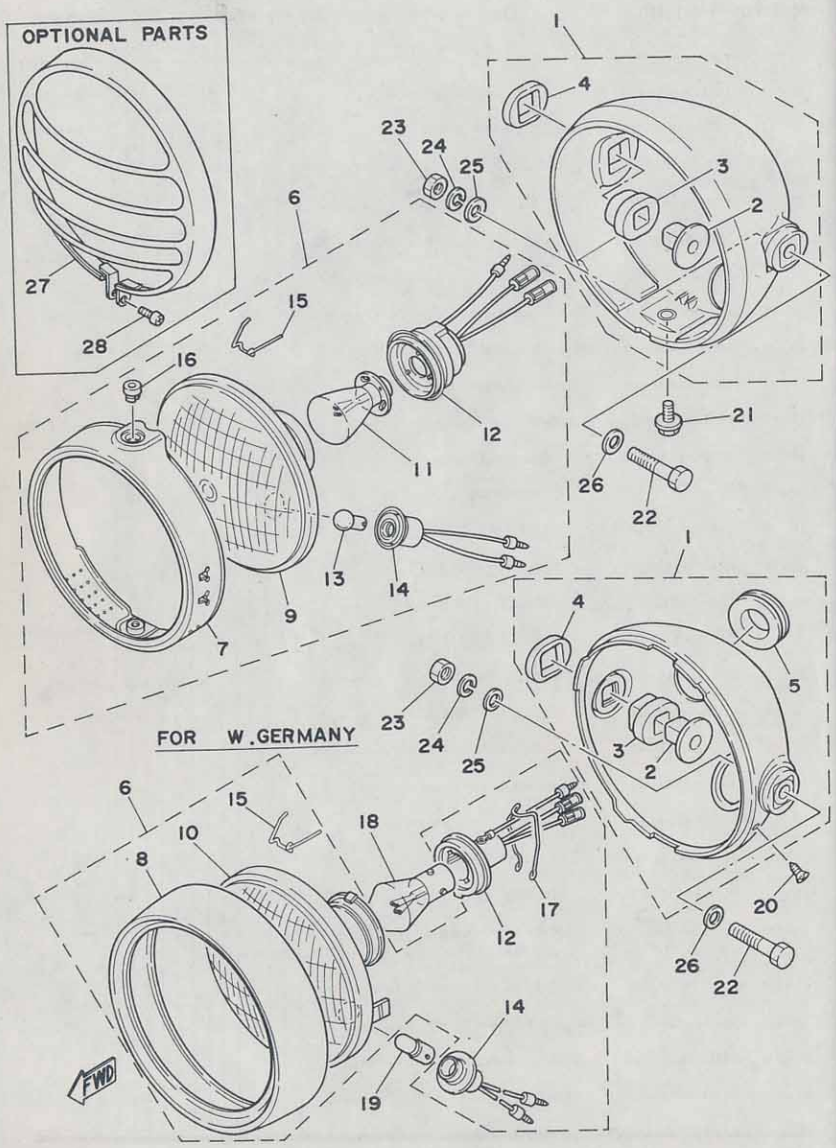


Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
28- 1	1M1-84130-60-98	HEAD LAMP BODY ASS'Y ...	1											x		Low Gloss Black
	1E6-84130-60-98	HEAD LAMP BODY ASS'Y ...	1			x										Low Gloss Black
28- 2	498-84145-60	. COLLAR	2			x								x		
28- 3	498-84163-60	. BUSHING	2			x								x		
28- 4	1M1-84164-60	. BUSHING	2											x		
	498-84164-60	. BUSHING	2			x										
28- 5	214-84153-60	. GROMMET	1			x										
28- 6	1R6-84110-30	HEAD LAMP UNIT ASS'Y ...	1											x		
	1R6-84103-45	HEAD LAMP UNIT ASS'Y ...	1			x										
28- 7	1M1-84195-61	. RING, retaining	1											x		
28- 8	1N5-84115-20	. RIM, head lamp	1			x										
28- 9	1R6-84120-30	. LENS ASS'Y	1											x		
28-10	456-84120-45	. LENS ASS'Y	1			x										
28-11	1R6-84114-30	. BULB (6V-35/35W)	1											x		
28-12	1R6-84112-30	. SOCKET CORD ASS'Y	1											x		
	541-84112-40	. SOCKET CORD ASS'Y	1			x										
28-13	122-83516-10	. BULB (6V-3W)	1											x		
28-14	1R6-84146-30	. SOCKET CORD ASS'Y	1											x		
	306-84346-40	. SOCKET CORD ASS'Y	1			x										
28-15	148-84324-00	. SPRING, reflector set	3											x		
	308-84124-20	. SPRING, reflector set	3			x										
28-16	1M1-84133-60	. COLLAR	1											x		
28-17	308-84135-21	. SPRING	1			x										
28-18	*	BULB, head lamp (6V-35/35W)	1			x										
28-19	*	BULB, pilot (6V-4W)	1			x										
28-20	90152-05005	SCREW, rim fitting	1			x										
28-21	1M1-84137-60	BOLT, hexagon	1											x		
28-22	97301-08040	BOLT	2			x								x		

*; The parts marked with * in the part No. column are not supplied with by Yamaha, those have to be found locally.

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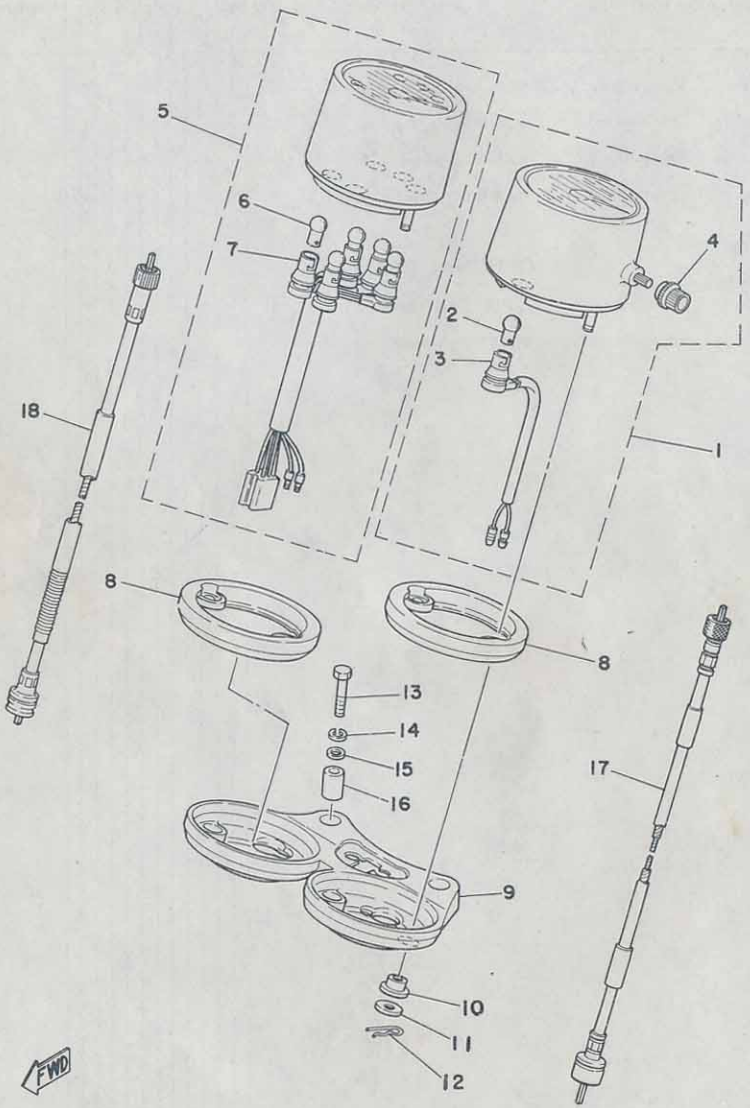
Fig. 28 HEAD LAMP



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
28-23	95301-08600	NUT, hexagon	2			x								x		
28-24	92901-08100	WASHER, spring	2			x								x		
28-25	92901-08200	WASHER, plane	2			x								x		
28-26	92901-08600	WASHER, plate	2			x								x		
		OPTIONAL PARTS														
28-27	1R6-84144-00	COVER, head lamp	1											x		
28-28	98501-04016	SCREW, panhead	1											x		

Thanks to Bill Riley for supplying the parts book.

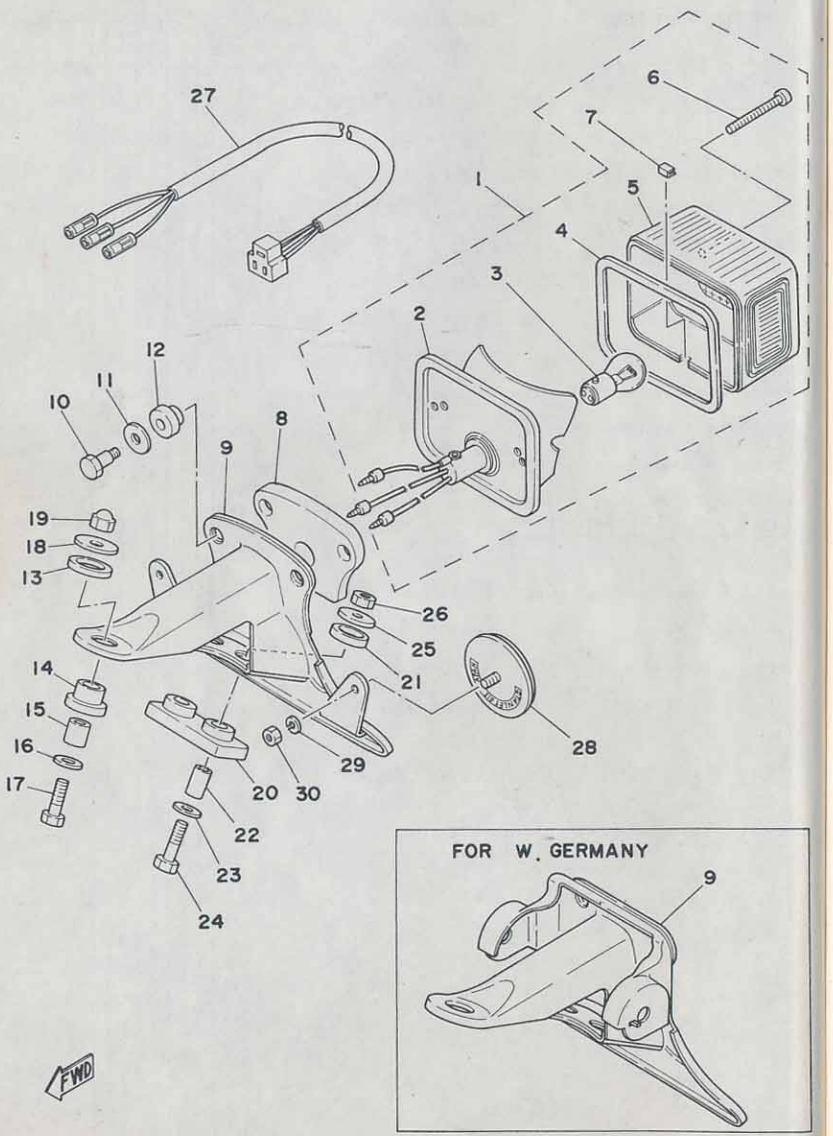
Fig. 29 SPEEDOMETER · TACHOMETER



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
29- 1	2A6-83570-30	SPEEDOMETER ASS'Y	1											×		Mile/h
	2A6-83570-11	SPEEDOMETER ASS'Y	1			×										Km/h
29- 2	122-83516-10	. BULB (6V-3W)	1			×								×		
29- 3	1V1-83536-00	. SOCKET CORD ASS'Y	1			×								×		
29- 4	1E6-83578-60	. KNOB	1			×								×		
29- 5	2A6-83540-F0	TACHOMETER ASS'Y	1			×								×		
29- 6	122-83516-10	. BULB (6V-3W)	5			×								×		
29- 7	2A6-83520-00	. SOCKET CORD ASS'Y	1			×								×		
29- 8	2A6-83513-00	DAMPER	2			×								×		
29- 9	2A6-83519-00	BRACKET, meter	1			×								×		
29-10	1M1-83526-00	DAMPER, meter	4			×								×		
29-11	1E6-83524-60	WASHER, meter fitting	4											×		
	90201-05033	WASHER, plate (829-77178-00)	4			×										
29-12	90468-12007	CLIP (102-25375-00)	4			×								×		
29-13	97301-06030	BOLT, hexagon	2			×								×		
29-14	92901-06100	WASHER, spring	2			×								×		
29-15	92901-06600	WASHER, plate	2			×								×		
29-16	90385-06001	BUSHING (214-83528-00)	2			×								×		
29-17	2A6-83550-01	SPEEDOMETER CABLE ASS'Y	1			×								×		
29-18	2A6-83560-00	TACHOMETER CABLE ASS'Y	1			×								×		

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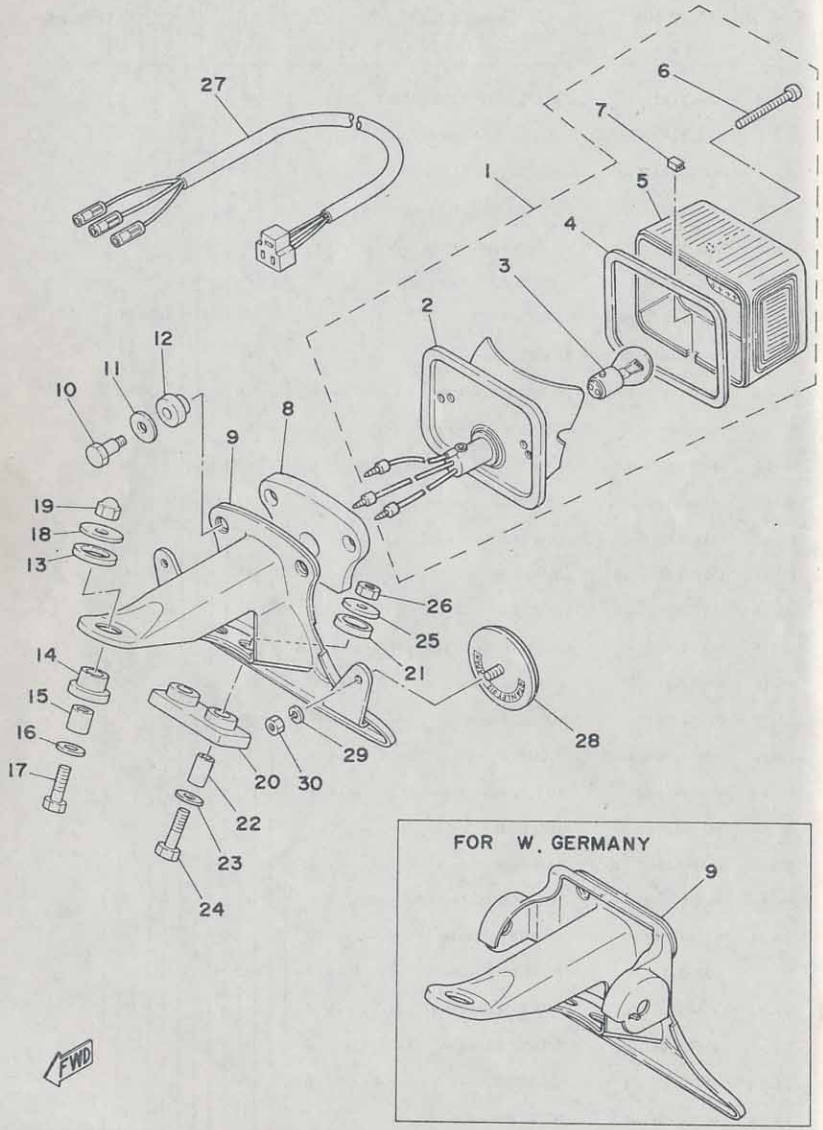
Fig. 30 TAIL LAMP



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
30- 1	1M8-84510-40	TAIL LAMP UNIT ASS'Y	1			×								×		
30- 2	1M8-84511-40	. BASE, tail lamp	1			×								×		
30- 3	1M8-84514-40	. BULB (6V-21/5W)	1			×								×		
30- 4	1M1-84523-60	. GASKET, tail lamp	1			×								×		
30- 5	1M8-84521-40	. LENS, tail lamp	1			×								×		
30- 6	1M1-84524-60	. SCREW, lens fitting	2			×								×		
30- 7	1A2-84718-40	. GROMMET	1			×								×		
30- 8	1M1-84512-60	SHEET, base	1			×								×		
30- 9	2G3-84551-70-33	BRACKET, license	1											×		Yamaha Black
	2A8-84551-40-33	BRACKET, license	1			×										Yamaha Black
30-10	1M1-84526-60	SCREW	2			×								×		
30-11	437-84525-60	WASHER, special	2			×								×		
30-12	1M1-84527-60	DAMPER	2			×								×		
30-13	1M1-84553-10	DAMPER	1			×								×		
30-14	1M1-84553-20	DAMPER	1			×								×		
30-15	90387-06553	COLLAR (6.5-10.5-16)	1			×								×		
30-16	92901-06600	WASHER, plate	1			×								×		
30-17	97301-06025	BOLT, hexagon	1			×								×		
30-18	90201-06074	WASHER (248-21757-00)	1			×								×		
30-19	95301-06800	NUT, crown	1			×								×		
30-20	1M1-84553-00	DAMPER	1			×								×		
30-21	1M1-84553-10	DAMPER	2			×								×		
30-22	90387-06554	COLLAR (6.5-10.5-20.5) ...	2			×								×		
30-23	90201-06067	WASHER, plate	2											×		
	90201-06057	WASHER, plate	2			×										
30-24	97301-06035	BOLT, hexagon	2											×		
	97301-06040	BOLT, hexagon	2			×										
30-25	90201-06074	WASHER	2			×								×		
30-26	95301-06600	NUT, hexagon	2			×								×		

Thanks to Bill Riley for supplying the parts book.

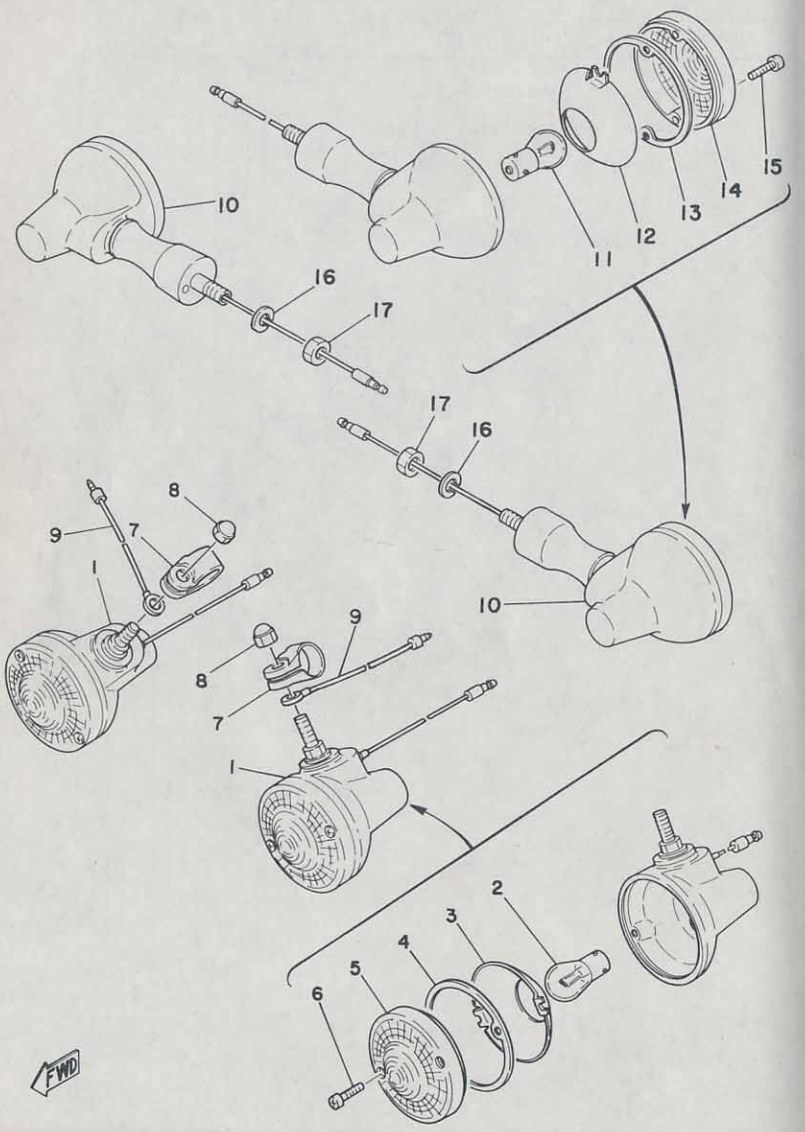
Fig. 30 TAIL LAMP



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
30-27	1M1-84517-00	CORD, tail lamp	1											×		
	1R6-84517-00	CORD, tail lamp	1			×										
30-28	449-85131-01	REFLECTOR	2											×		
30-29	92901-05100	WASHER, spring	2											×		
30-30	95301-05600	NUT, hexagon	2											×		

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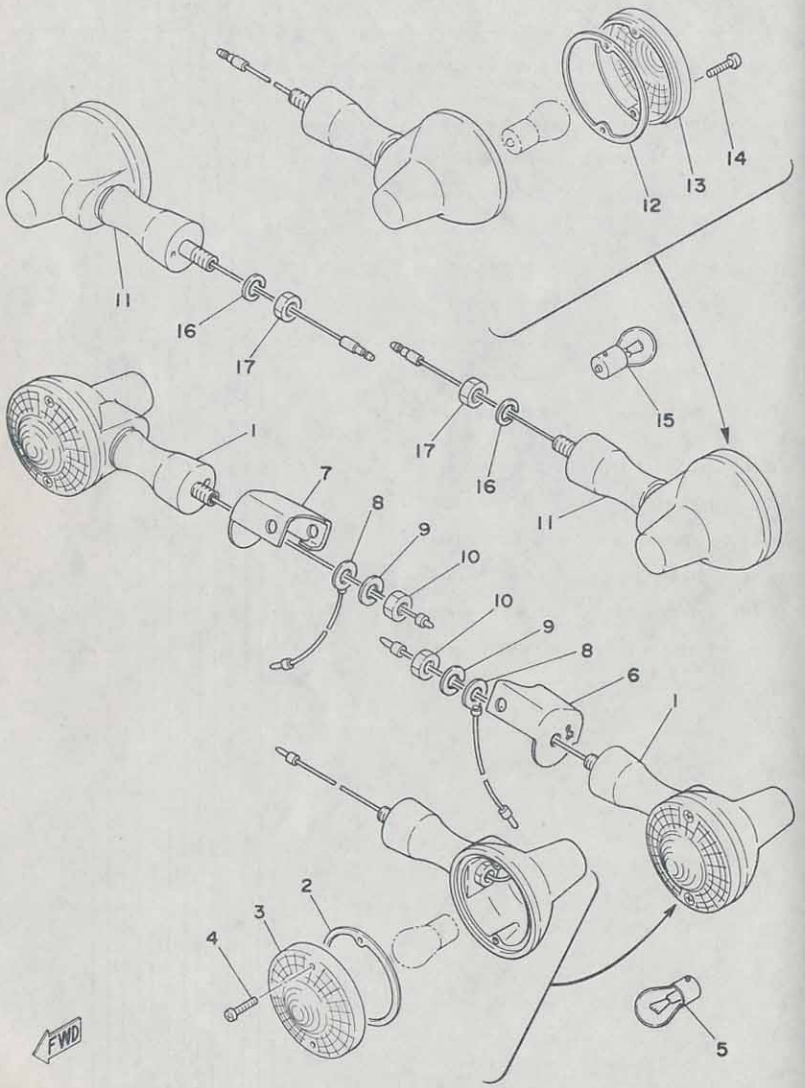
Fig. 32 FLASHER LAMP 1 (ENGLAND)



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
31- 1	1M1-83310-60	FRONT FLASHER LAMP ASS'Y	2											×		
31- 2	115-83311-60	. BULB (6V-18W)	2											×		
31- 3	1M1-83309-60	. REFLECTOR	2											×		
31- 4	1M1-83313-60	. GASKET, lens	2											×		
31- 5	341-83312-70	. LENS, flasher	2											×		
31- 6	97701-30520	. SCREW, tapping	4											×		
31- 7	1M1-83318-00	STAY, flasher	2											×		
31- 8	95303-08800	NUT, crown	2											×		
31- 9	1J7-83354-00	WIRE, earth lead	2											×		
31-10	1T9-83330-60	REAR FLASHER LAMP ASS'Y	2											×		
31-11	115-83311-60	. BULB (6V-18W)	2											×		
31-12	1M1-83309-60	. REFLECTOR	2											×		
31-13	1M1-83313-60	. GASKET, lens	2											×		
31-14	341-83312-70	. LENS, flasher	2											×		
31-15	97701-30520	. SCREW, tapping	4											×		
31-16	92901-10100	WASHER, spring	2											×		
31-17	95301-10600	NUT, hexagon	2											×		

Thanks to Bill Riley for supplying the parts list.

Fig. 33 FLASHER LAMP 2 (W. GERMANY)

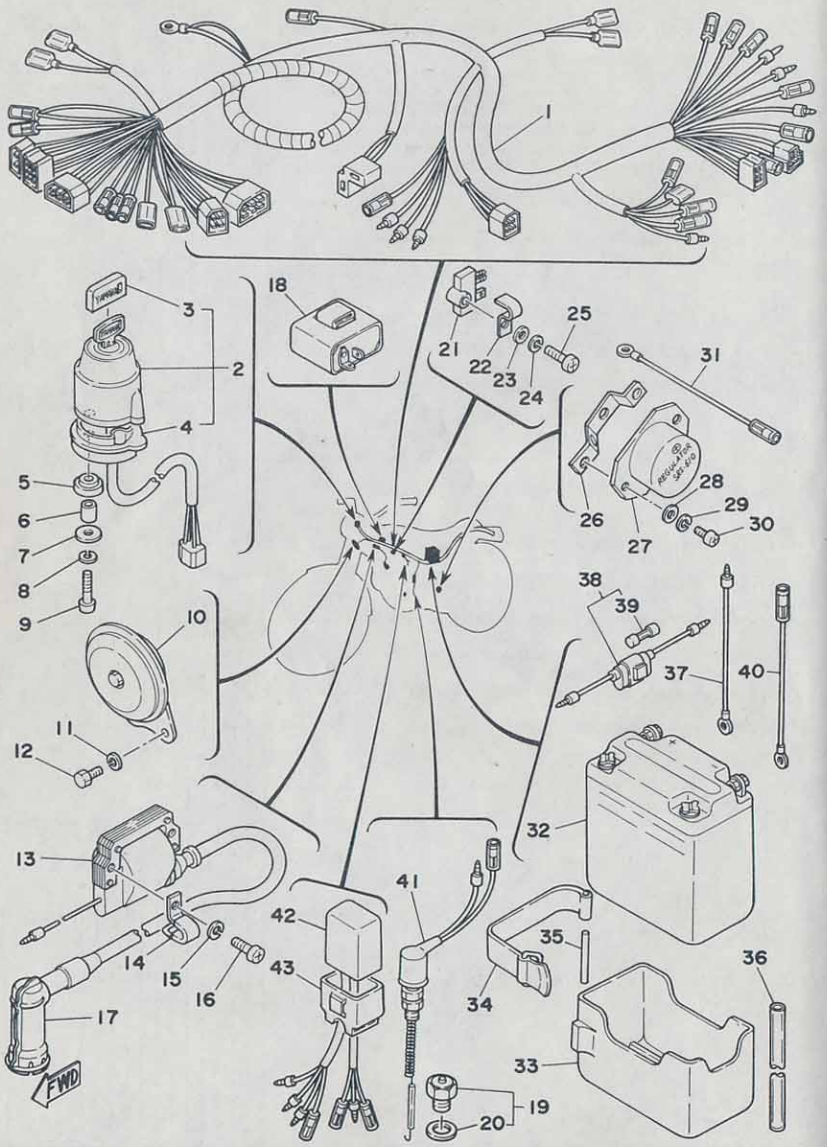


Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
32- 1	1R6-83310-45	FRONT FLASHER LAMP ASS'Y	2			x										
32- 2	1M1-83313-60	. GASKET, lens	2			x										
32- 3	341-83312-70	. LENS, flasher	2			x										
32- 4	97701-30520	. SCREW, tapping	4			x										
32- 5	*	BULB (6V-21W)	2			x										
32- 6	1R6-83318-00-33	STAY, flasher	1			x										Yamaha Black
32- 7	1R6-83328-00-33	STAY, flasher	1			x										Yamaha Black
32- 8	2A8-83354-00	WIRE, earth lead	2			x										
32- 9	92901-10100	WASHER, spring	2			x										
32-10	95301-10700	NUT	2			x										
32-11	1R6-83330-45	REAR FLASHER LAMP ASS'Y	2			x										
32-12	1M1-83313-60	. GASKET, lens	2			x										
32-13	366-83312-40	. LENS, flasher	2			x										
32-14	97701-30520	. SCREW, tapping	4			x										
32-15	*	BULB (6V-21W)	2			x										
32-16	92901-10100	WASHER, spring	2			x										
32-17	95301-10700	NUT	2			x										

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*: The parts marked with * in the part No. column are not supplied with by Yamaha, those have to be found locally.

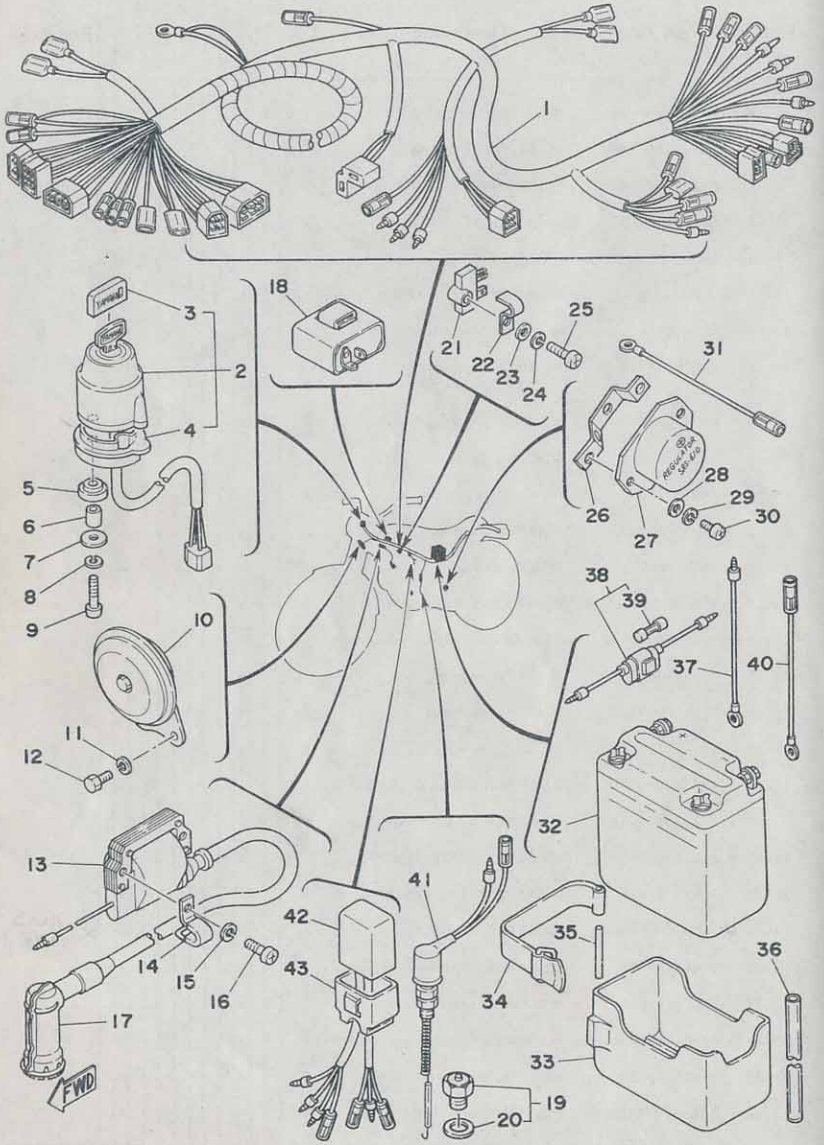
Fig. 33 ELECTRICAL



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Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
33- 1	2K4-82590-80	WIRE HARNESS ASS'Y	1			×								×		
33- 2	2A8-82508-80	MAIN SWITCH ASS'Y	1											×		
	2A8-82508-45	MAIN SWITCH ASS'Y	1			×										
33- 3	526-82579-00	. CAP, key	1			×										
33- 4	1M1-82555-00	. DAMPER, main switch	1			×								×		
33- 5	1M1-82556-00	DAMPER, main switch	2			×								×		
33- 6	437-82516-00	COLLAR, main switch	2			×								×		
33- 7	90201-05033	WASHER, plate (829-77178-00)	2			×								×		
33- 8	92901-05100	WASHER, spring	2			×								×		
33- 9	98501-05025	SCREW, panhead	2			×								×		
33-10	2A7-83371-10	HORN	1			×								×		
33-11	92901-06100	WASHER, spring	2			×								×		
33-12	97301-06012	BOLT, hexagon	2			×								×		
33-13	1M2-82310-40	IGNITION COIL ASS'Y	1			×								×		
33-14	90462-05005	CLAMP (363-15485-01)	1			×								×		
33-15	92901-06100	WASHER, spring	2			×								×		
33-16	92501-06020	SCREW, panhead	2			×								×		
33-17	512-82370-10	PLUG CAP ASS'Y	1			×								×		
33-18	2A6-83350-60	FLASHER RELAY ASS'Y	1											×		
	2A8-83350-40	FLASHER RELAY ASS'Y	1			×										
33-19	136-82540-00	NEUTRAL SWITCH ASS'Y ...	1			×								×		
33-20	90430-11034	. GASKET (136-82543-00) ...	1			×								×		
33-21	✱1M1-81970-60	RECTIFIER ASS'Y	1			×								×		✱ ALSO 148
33-22	90462-05004	CLAMP (278-15485-00)	1			×								×		
33-23	92901-05600	WASHER, plate	1			×								×		
33-24	92901-05100	WASHER, spring	1			×								×		
33-25	98501-05020	SCREW, panhead	1			×								×		
33-26	2A6-81915-00	PLATE, regulator fitting ...	1			×								×		

Fig. 33 ELECTRICAL



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
33-27	443-81910-60	VOLTAGE REGULATOR ASS'Y	U.R 1			×								×		
	498-81910-22	VOLTAGE REGULATOR ASS'Y														
33-28	92901-05600	WASHER, plate	3			×								×		
33-29	92901-05100	WASHER, spring	3			×								×		
33-30	98501-05012	SCREW, panhead	3			×								×		
33-31	1M1-82519-00	WIRE, earth lead	1			×								×		
33-32	1E6-82110-11	BATTERY ASS'Y	1			×								×		
33-33	2A6-82122-00	SEAT, battery	1			×								×		
33-34	2A6-82131-00	BAND, battery	1			×								×		
33-35	91401-30040	PIN, split	1			×								×		
33-36	90445-08357	HOSE (5-350)	1			×								×		
33-37	2A6-82115-00	WIRE, plus lead	1			×								×		
33-38	353-82150-00	FUSE HOLDER ASS'Y	1			×								×		
33-39	116-82151-00	. FUSE (6V-10A)	1			×								×		
33-40	1M1-82519-00	WIRE, earth lead	1			×								×		
33-41	371-82530-01	STOP SWITCH ASS'Y	1			×								×		
33-42	* 2A7-85540-20	C.D.I. UNIT ASS'Y	1			×								×		* USE 3J0-85540-20
33-43	2A7-85546-00	BAND	1			×								×		

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REPAIR KIT

YAMAHA
PARTS

Fig. 34 REPAIR KIT

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
34- 1	**2A7-11630-00**	**PISTON ASS'Y (STD)**	**1s**		
	2A7-11630-10	**PISTON ASS'Y (1st O.S)**	**1s**		
	2A7-11630-20	**PISTON ASS'Y (2nd O.S)**	**1s**		
	2A7-11630-30	**PISTON ASS'Y (3rd O.S)**	**1s**		
	2A7-11630-40	**PISTON ASS'Y (4th O.S)**	**1s**		
34- 2	2A7-11631-00-96	. PISTON (66.96mm STD)	U.R		Ref. No. 3-8
	2A7-11631-00-98	. PISTON (66.98mm STD)	1		
	2A7-11635-00	. PISTON (66.25mm 1st O.S)	1		
	2A7-11636-00	. PISTON (66.50mm 2nd O.S)	1		
	2A7-11637-00	. PISTON (66.75mm 3rd O.S)	1		
	2A7-11638-00	. PISTON (67.00mm 4th O.S)	1		
34- 3	2A7-11610-00	. PISTON RING SET (STD)	1s		3-9
	2A7-11610-10	. PISTON RING SET (1st O.S)	1s		
	2A7-11610-20	. PISTON RING SET (2nd O.S)	1s		
	2A7-11610-30	. PISTON RING SET (3rd O.S)	1s		
	2A7-11610-40	. PISTON RING SET (4th O.S)	1s		
34- 4	251-11633-00	. PIN, piston	1		3-11
34- 5	93450-17044	. CIRCLIP	2		3-12
34- 6	**2A7-11650-00**	**CONNECTING ROD ASS'Y**	**1s**		
34- 7	2A6-11651-01	. ROD, connecting	1		3-4
34- 8	248-11681-01	. PIN, crank	1		3-5
34- 9	93310-42231	. BEARING, con-rod big end	1		3-6
34-10	90209-22071	. WASHER (164-11685-00)	2		3-7
34-11	93310-216E1	. BEARING, con-rod small end ...	1		3-10
34-12	**2A7-W0001-00**	**GASKET KIT**	**1s**		
34-13	90430-12038	. GASKET (132-15353-00)	1		1-9
34-14	1W1-11351-00	. GASKET, cylinder	1		1-18
34-15	1W2-11181-00	. GASKET, cylinder head	1		1-20
34-16	93210-11073	. O-RING (2.4-10.8)	2		1-29

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
34-17	2A6-15455-00	. GASKET, generator cover	1		Ref. No. 2-2
34-18	1W1-15451-00	. GASKET, crankcase cover right	1		2-6
34-19	2A6-15456-00	. GASKET, oil pump cover	1		2-11
34-20	93210-19123	. O-RING (2.4-19)	1		2-14
34-21	93210-18023	. O-RING (1.2-17.6)	1		3-20
34-22	90430-08069	. GASKET (452-16387-00)	1		4-25
34-23	93210-14104	. O-RING (2.4-13.8)	1		9-7
34-24	304-14184-00	. GASKET, float chamber	1		11-9
34-25	152-14613-00	. GASKET, exhaust pipe	1		12-2
34-26	1W2-14714-00	. GASKET, muffler joint	1		12-18
34-27	126-13116-00	. GASKET, pump case	1		13-1
34-28	90430-04004	. GASKET (137-13187-00)	1		13-16
34-29	**2A8-W0003-00**	**OIL SEAL KIT**	**1s**		
34-30	93102-25061	. OIL SEAL (SD-25-40-8)	1		3-14
34-31	93103-28011	. OIL SEAL (SW-28-40-8)	1		3-19
34-32	93104-14004	. OIL SEAL (SD-14-25-5)	1		4-23
34-33	93102-26042	. OIL SEAL (SD-26-38-5)	1		5-30
34-34	93101-12060	. OIL SEAL (S-12-21-4)	1		7-4
34-35	93101-17062	. OIL SEAL (S-17-25-4)	1		8-19
34-36	93109-08017	. OIL SEAL (SDO-8-18-5)	1		9-8
34-37	93101-10002	. OIL SEAL (S-10-22-7)	1		13-6

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NUMERICAL INDEX

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21-16	1E6-23441-10-98
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29- 4	1E6-83578-60
28- 1	1E6-84130-60-98
13- 5	1E7-13176-00
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23-20	132-24531-00
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12- 4	95301-06600
19-28	95301-06600
26-29	95301-06600
27-19	95301-06600
30-26	95301-06600
18-26	95301-06700
30-19	95301-06800
1-23	95301-08600
28-23	95301-08600
31-17	95301-10600
25-19	95301-10700
32-10	95301-10700
32-17	95301-10700
16-39	95301-12700
17-13	95302-10900
31- 8	95303-08800
22-11	95601-06100
22-23	95601-06100
26-29	95601-06100
27-19	95601-06100
1-11	95611-10630
1-12	95611-10640
21-13	95811-08055
21-13	95811-08055
21-14	95811-08060
21-17	95821-08035
16-13	97301-05012
33-30	97301-05012
15- 3	97301-06012
20-44	97301-06012
23-13	97301-06012
25- 7	97301-06012
33-12	97301-06012
16-19	97301-06016
19-13	97301-06016
19-20	97301-06016
18-25	97301-06020
20-39	97301-06020
22- 9	97301-06022
22-21	97301-06022
10- 8	97301-06025
10-35	97301-06025
12-13	97301-06025
19- 6	97301-06025
30-17	97301-06025
12-14	97301-06030
29-13	97301-06030
30-24	97301-06035
30-24	97301-06040
16-17	97301-08012
25- 9	97301-08012
12- 6	97301-08016
12-15	97301-08016
25-13	97301-08020
12-25	97301-08030
28-22	97301-08040
25- 9	97303-08016
25-17	97303-10016
5-12	97321-06012
7- 3	97321-06020
10- 6	97602-03108
31- 6	97701-30520
31-15	97701-30520
32- 4	97701-30520
32-14	97701-30520
23-25	98501-03006
14- 8	98501-04014
11-11	98501-04016
28-28	98501-04016
14- 7	98501-04032
10-19	98501-05012
10-28	98501-05012
16-12	98501-05016
13-10	98501-05016

Ref No.	Part No.
22-37	98501-05018
33-25	98501-05020
33- 9	98501-05025
16-27	98501-05035
13-17	98901-04008
19- 3	98901-04012

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