YAMAHA

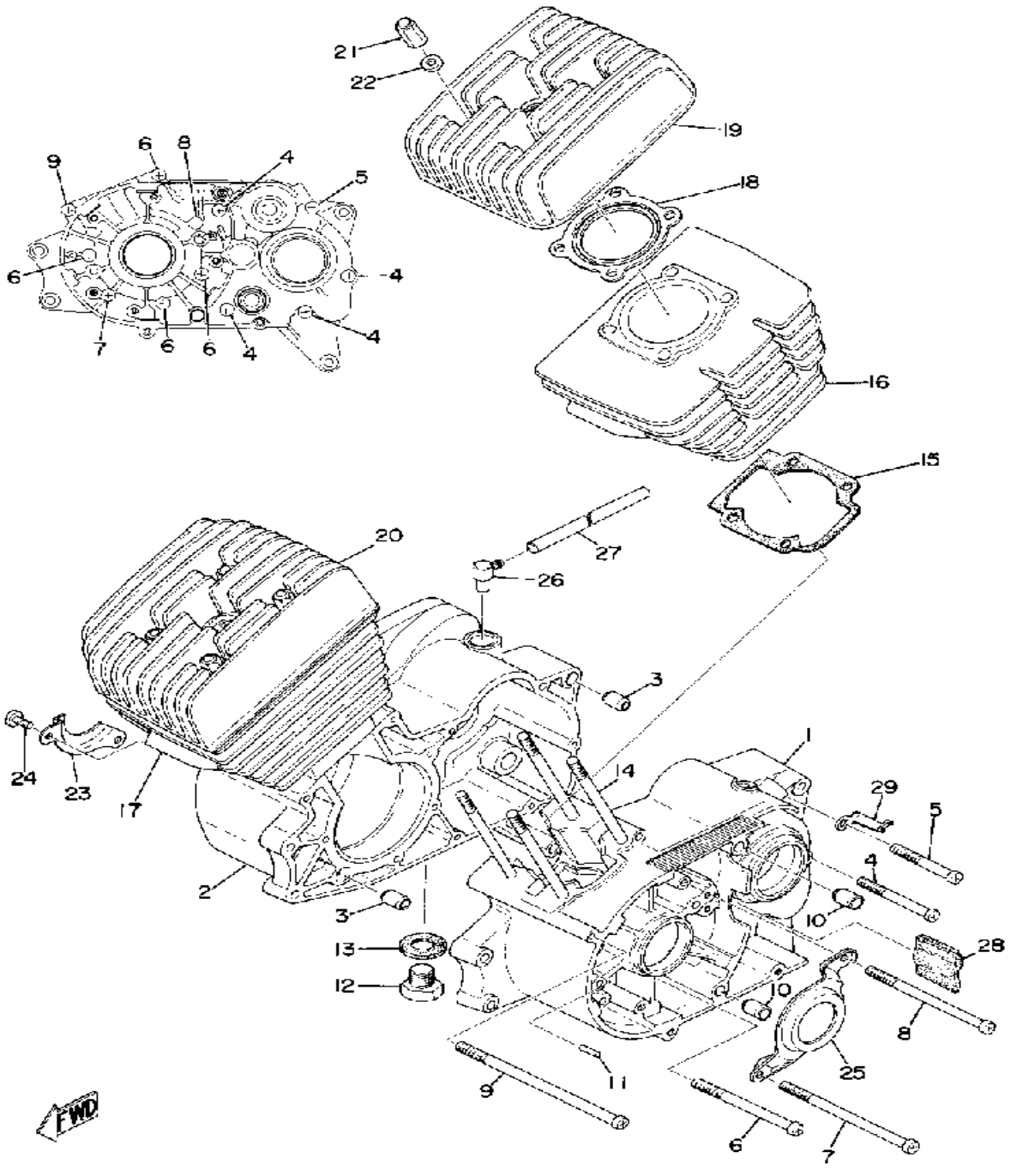
GENUINE

PARTS CATALOGUE

MOTORCYCLE

A1

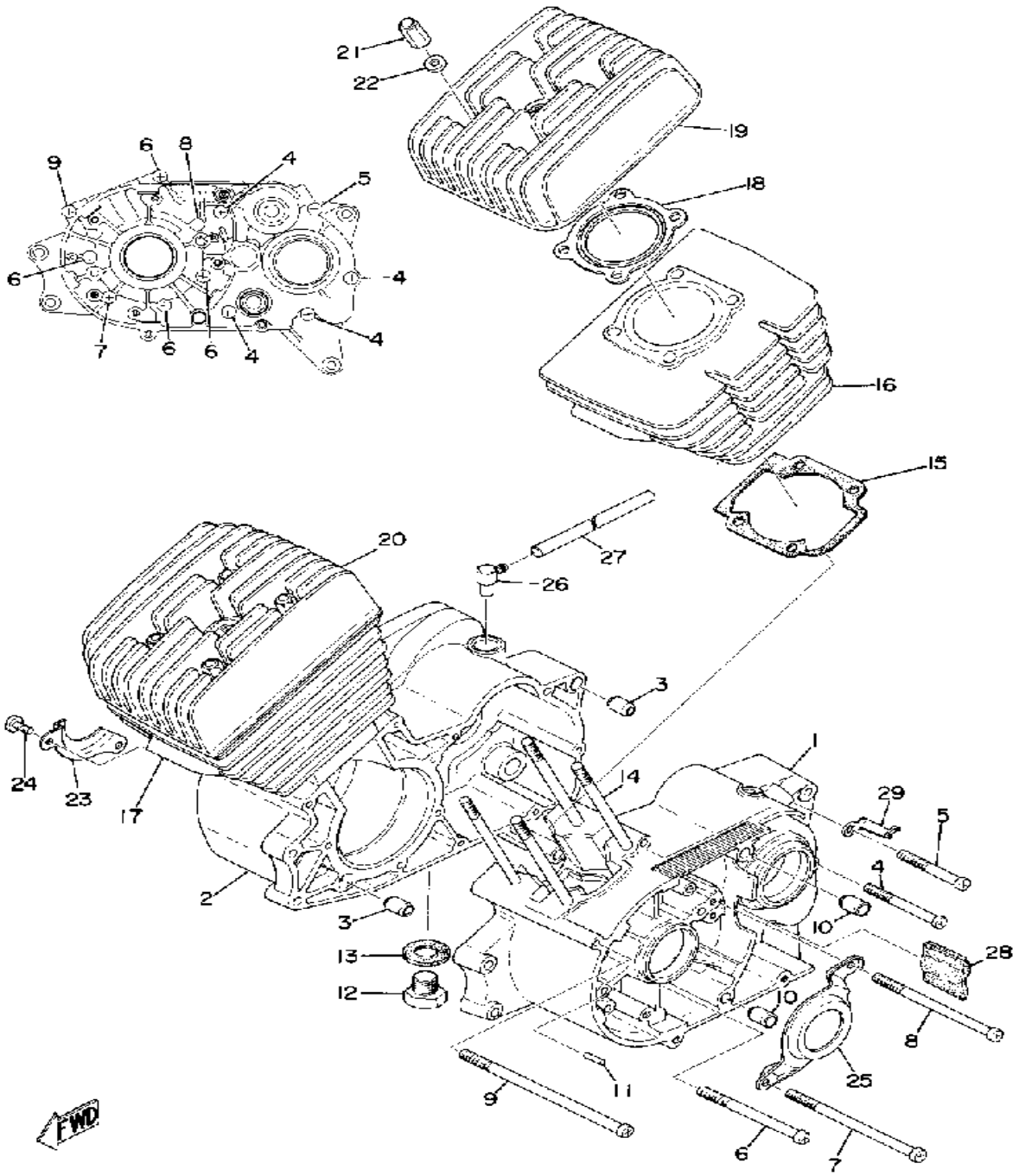
CRANKCASE - CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
1	(397-15111-00-00)	CRANKCASE 1	1	
2	(397-15121-00-00)	CRANKCASE 2	1	
3	99510-12016-00	PIN, DOWEL	2	
4	92580-06560-00	SCREW PAN HEAD	4	
5	98580-06550-00	SCREW PAN HEAD (92503-06050)	1	
6	98511-06085-00	SCREW, PAN HEAD	4	
7	98501-06110-00	SCREW, PAN HEAD (92501-06110)	1	
8	98501-06100-00	SCREW, PAN HEAD	1	
9	92506-06140-00	SCREW, PAN HEAD	1	
10	99530-10014-00	PIN, DOWEL	2	
11	93603-14026-00	PIN, DOWEL	1	
12	90340-12005-00	PLUG, DRAIN	1	
13	90430-12207-00	GASKET	1	
14	90116-07033-00	BOLT, STUD (174-11361-00)	8	
15	397-11351-00-00	GASKET, CYLINDER	2	
16	(397-11311-02-00)	CYLINDER 1	1	
17	(397-11321-02-00)	CYLINDER 2	1	
18	273-11181-00-00	GASKET, CYLINDER HEAD 1	2	
19	(337-11111-00-00)	HEAD, CYLINDER 1	1	
20	(337-11121-00-00)	HEAD, CYLINDER 2	1	
21	90176-07003-00	NUT, CROWN (166-11171-60)	8	
22	90201-07077-00	WASHER, PLAT	8	
23	(397-15118-00-00)	HOLDER	1	
24	98580-06012-00	SCREW, PAN HEAD	2	
25	389-15128-00-00	UNAVAILABLE IN PRICE BOOK	1	
26	583-15371-00-00	BREATHER	1	
27	90446-07241-00	HOSE (3AK)	1	

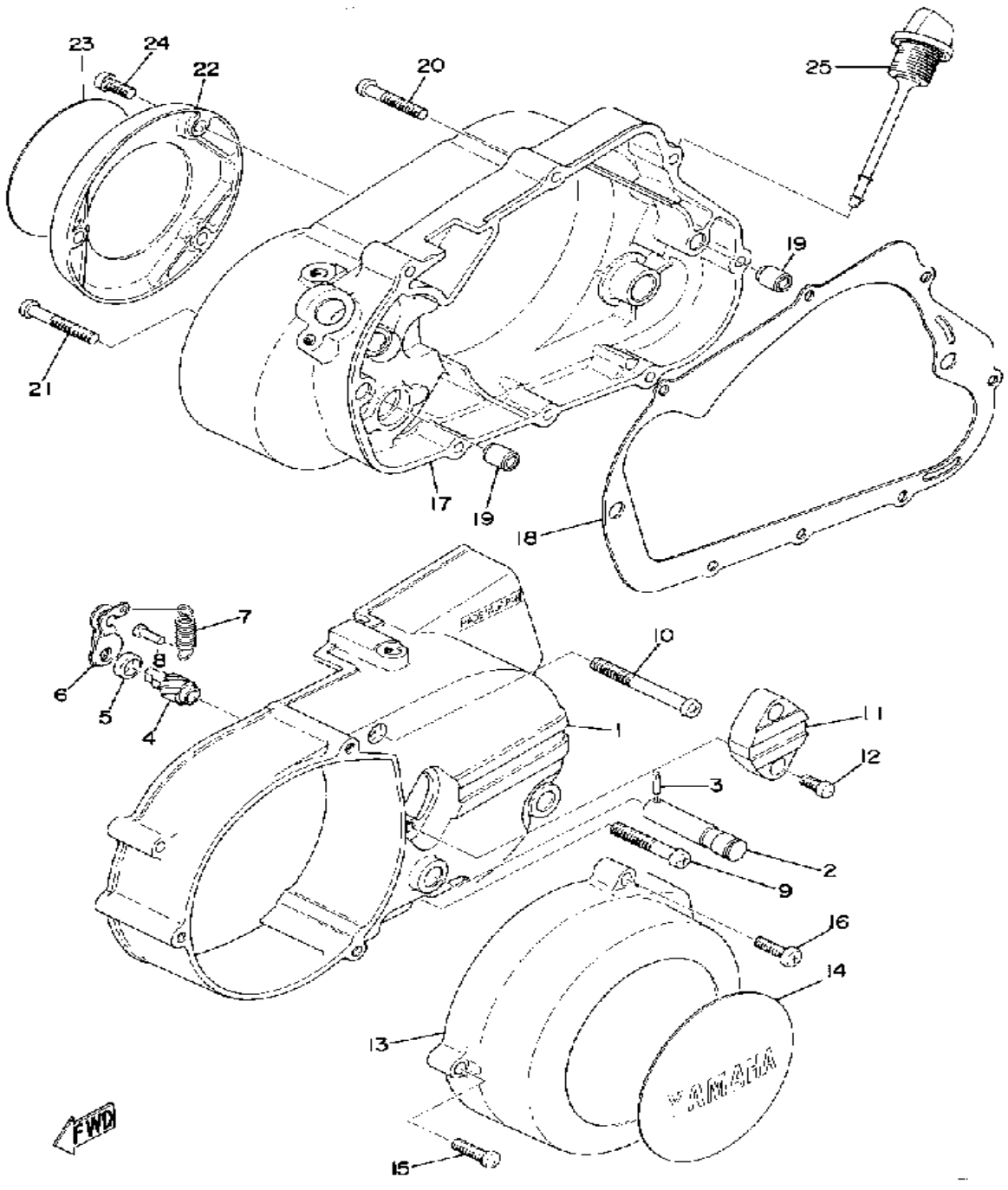
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CRANKCASE - CYLINDER



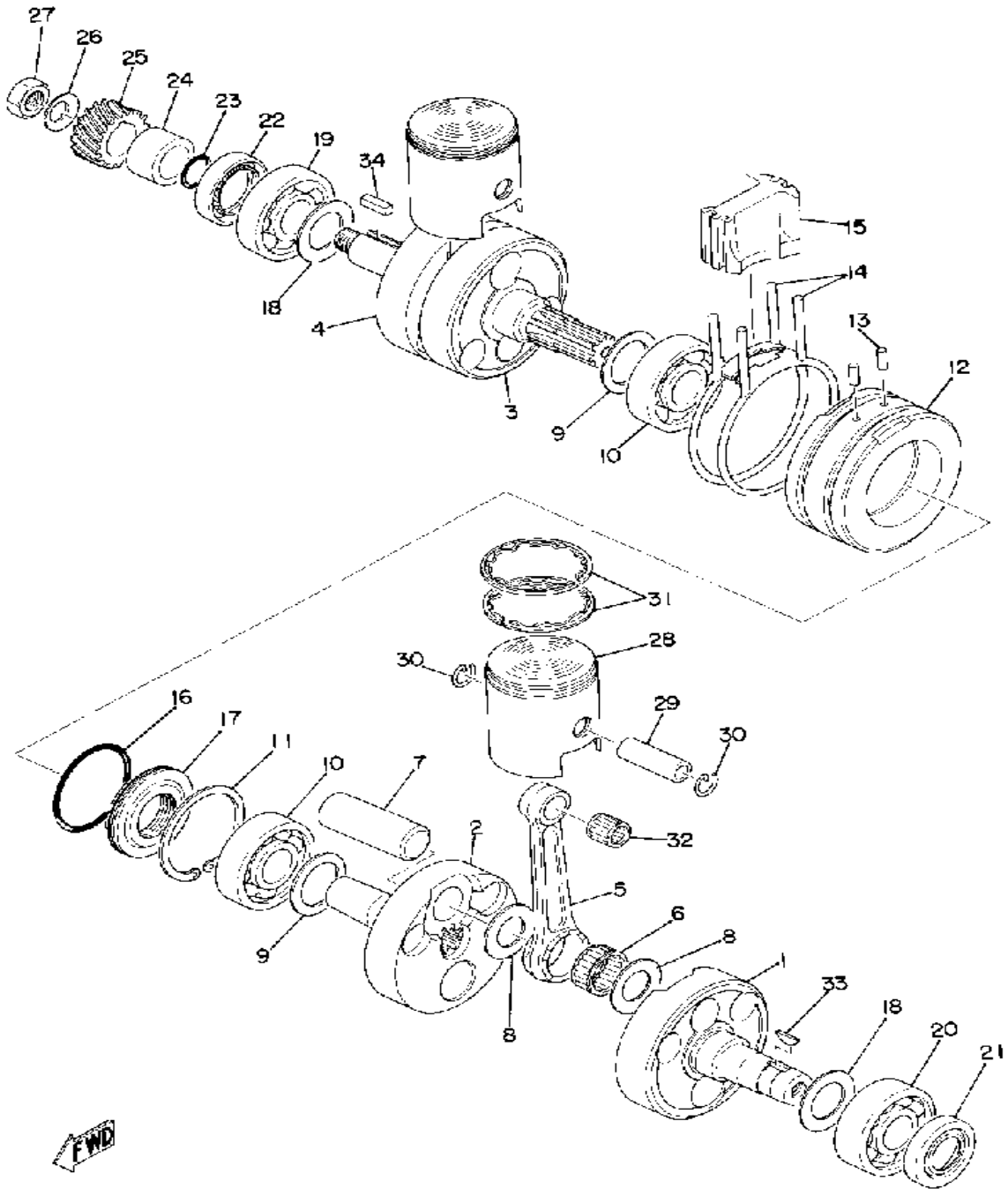
Ref. No.	Part Number	Description	Qty	Remarks
28	(241-15357-01-00)	GROMMET	1	
29	(90465-08046-00)	CLAMP	1	

CRANKCASE COVER



Ref. No.	Part Number	Description	Qty	Remarks
1	337-15410-00-00	CRCS COVER ASSEMBLY LASS''Y, LEFT	1	
2	(307-18188-00-00)	AXLE, PAWL HOLDER	1	
3	(91609-30022-00)	PIN, SPRING	1	
4	241-16341-01-00	. SCREW, PUSH	1	
5	93104-10085-00	. OIL SEAL, SO-TYPE	1	
6	241-16342-00-00	. LEVER, PUSH	1	
7	90506-10019-00	. SPRING, TENSION	1	
8	132-16346-00-00	. HOOK, SPRING	1	
9	98506-06040-00	SCREW, PAN HEAD	2	
10	98506-06060-00	SCREW, PAN HEAD	1	
11	(337-15417-00-00)	COVER, CAP	1	
12	98516-05012-00	SCREW, PAN HEAD 4CG	2	
13	(397-15415-00-00)	COVER, GENERATOR	1	
14	389-15425-00-00	COVER, GENERATOR R	1	
15	98506-06025-00	SCREW, PAN HEAD	1	
16	98516-06020-00	SCREW, PAN HEAD	2	
17	(337-15421-00-00)	COVER, CRANKCASE R	1	
18	237-15324-00-00	GASKET, CRANKCASE 2	1	
19	99530-10014-00	PIN, DOWEL	2	
20	98506-06035-00	SCREW, PAN HEAD	7	
21	98506-06040-00	SCREW, PAN HEAD	1	
22	(397-15416-00-00)	COVER, OIL PUMP	1	
23	(389-15426-00-00)	COVER, OIL PUMP R	1	
24	98506-06014-00	SCREW, PAN HEAD (92506-06014)	3	
25	(307-15363-00-00)	PLUG, OIL	1	

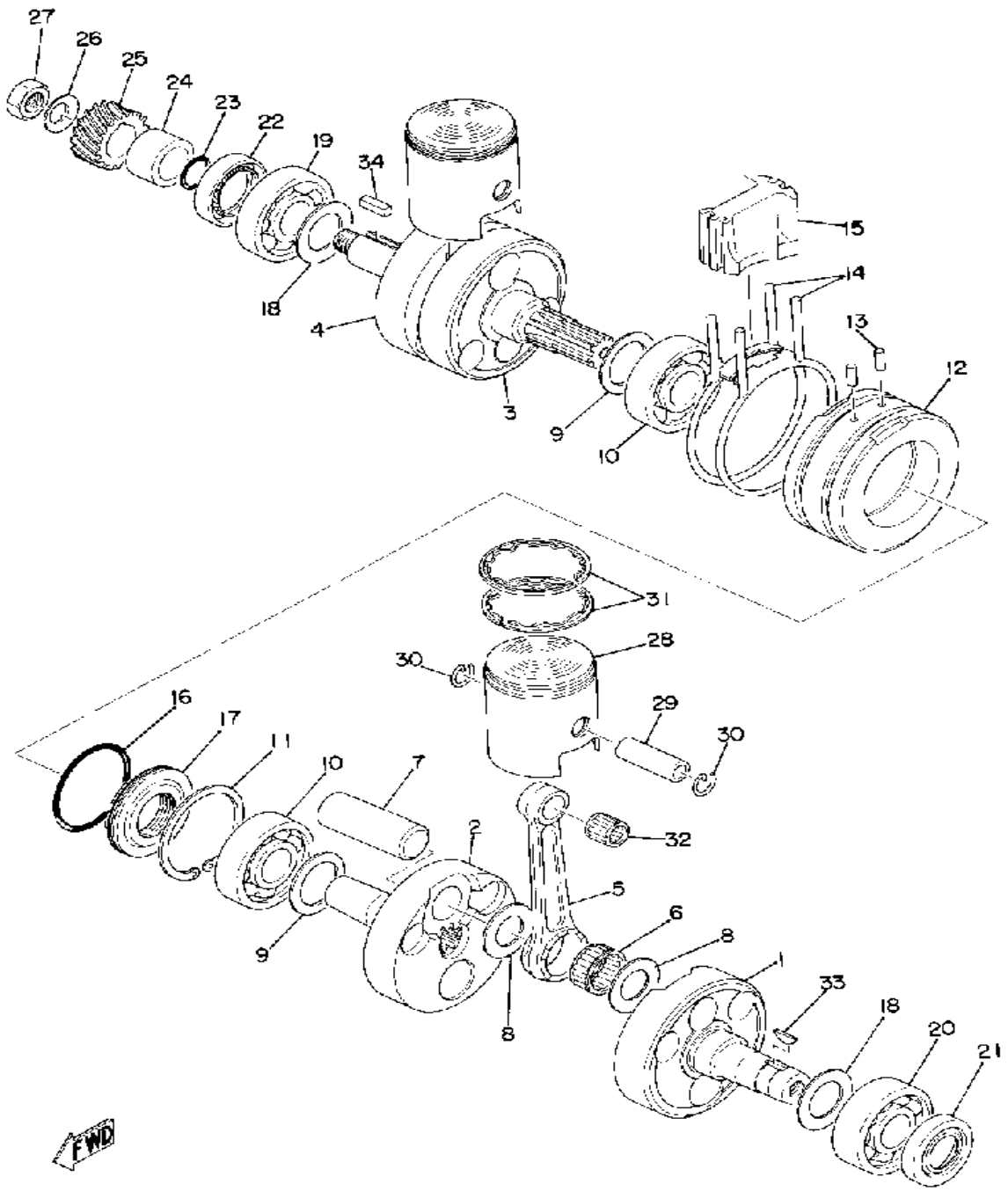
CRANK - PISTON



Ref. No.	Part Number	Description	Qty	Remarks
1	(397-11412-00-00)	CRANK 1	1	
2	(174-11422-02-00)	CRANK 2	1	
3	(174-11432-01-00)	CRANK 2 (L)	1	
4	(397-11442-00-00)	CRANK 2 (R)	1	
5	50W-11651-00-00	. ROD, CONNECTING (787-11651-10)	2	
6	93310-42012-00	. BEARING, CYLINDER.# 0	2	
7	2Y1-11681-00-00	. PIN, CRANK 1	2	
8	90209-20159-00	. WASHER	4	
9	132-11561-00-03	. SHIM, CRANK 1	2	UR
	132-11561-00-05	. SHIM, CRANK 1	2	UR
10	93306-20529-00	. BEARING (B6205C4)	2	
11	93450-52010-00	. CIRCLIP	1	
12	(174-11511-01-00)	COVER, CRANK	1	
13	93604-18058-00	. PIN, DOWEL	2	
14	(174-11512-02-00)	SEAL, CRANK COVER	2	
15	(397-11541-00-00)	METAL, FILLER	1	
16	93210-46044-00	. O-RING	1	
17	(174-11515-00-00)	SEAL, LABYRINTH 1	1	
18	132-11561-00-03	SHIM, CRANK 1	2	UR
	132-11561-00-05	SHIM, CRANK 1	2	UR
19	93306-30536-00	BEARING	1	
20	93306-20529-00	BEARING (B6205C4)	1	
21	93102-20117-00	OIL SEAL, SD-TYPE	1	
22	93103-32031-00	OIL SEAL, SW-TYPE	1	
23	93210-180A6-00	. O-RING	1	
24	90387-20499-00	. NO LONGER AVAILABLE	1	
25	(397-16111-00-00)	GEAR, PRI DRIVE	1	
26	90208-12015-00	WASHER, CONICAL SPRING	1	

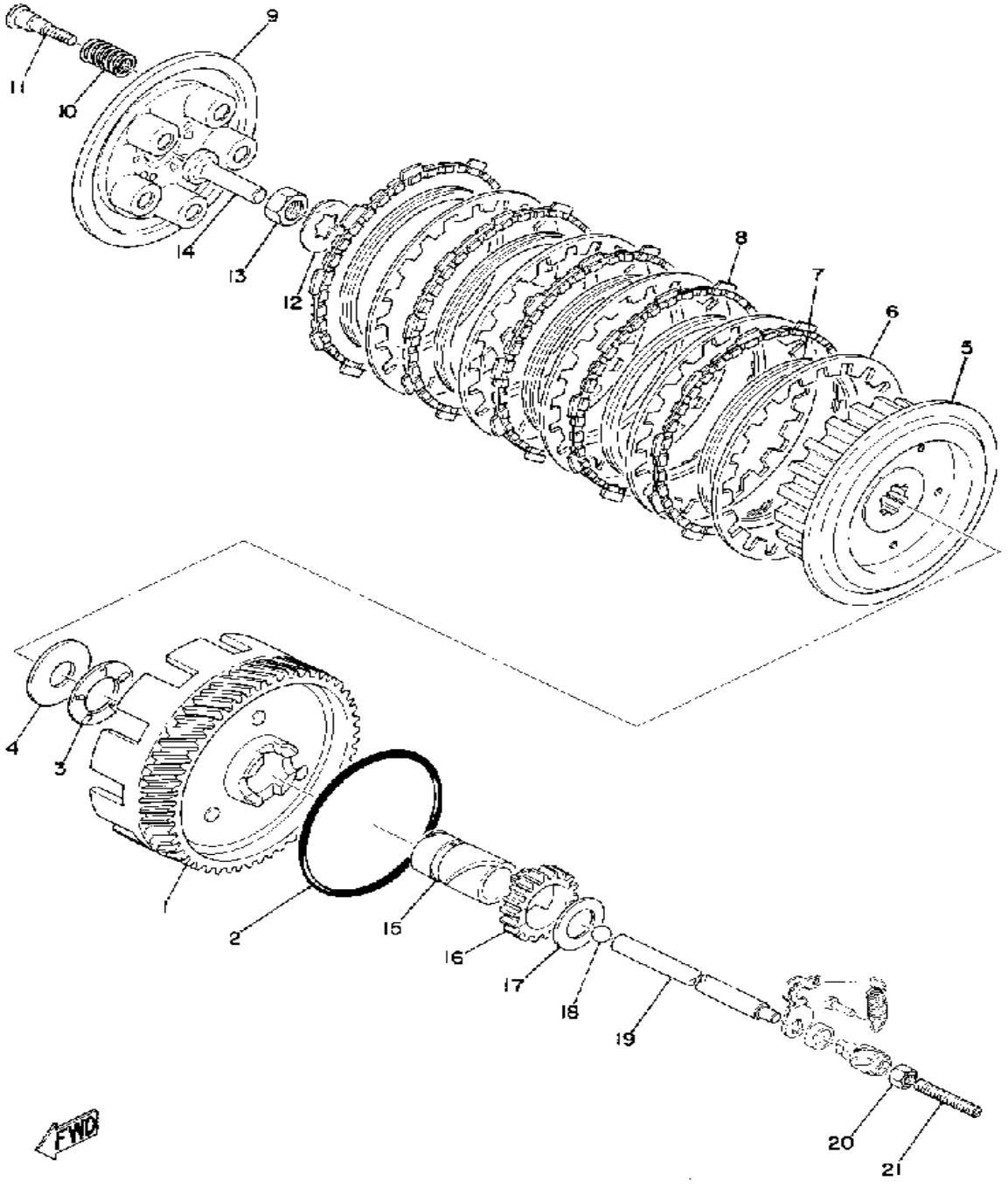
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CRANK - PISTON



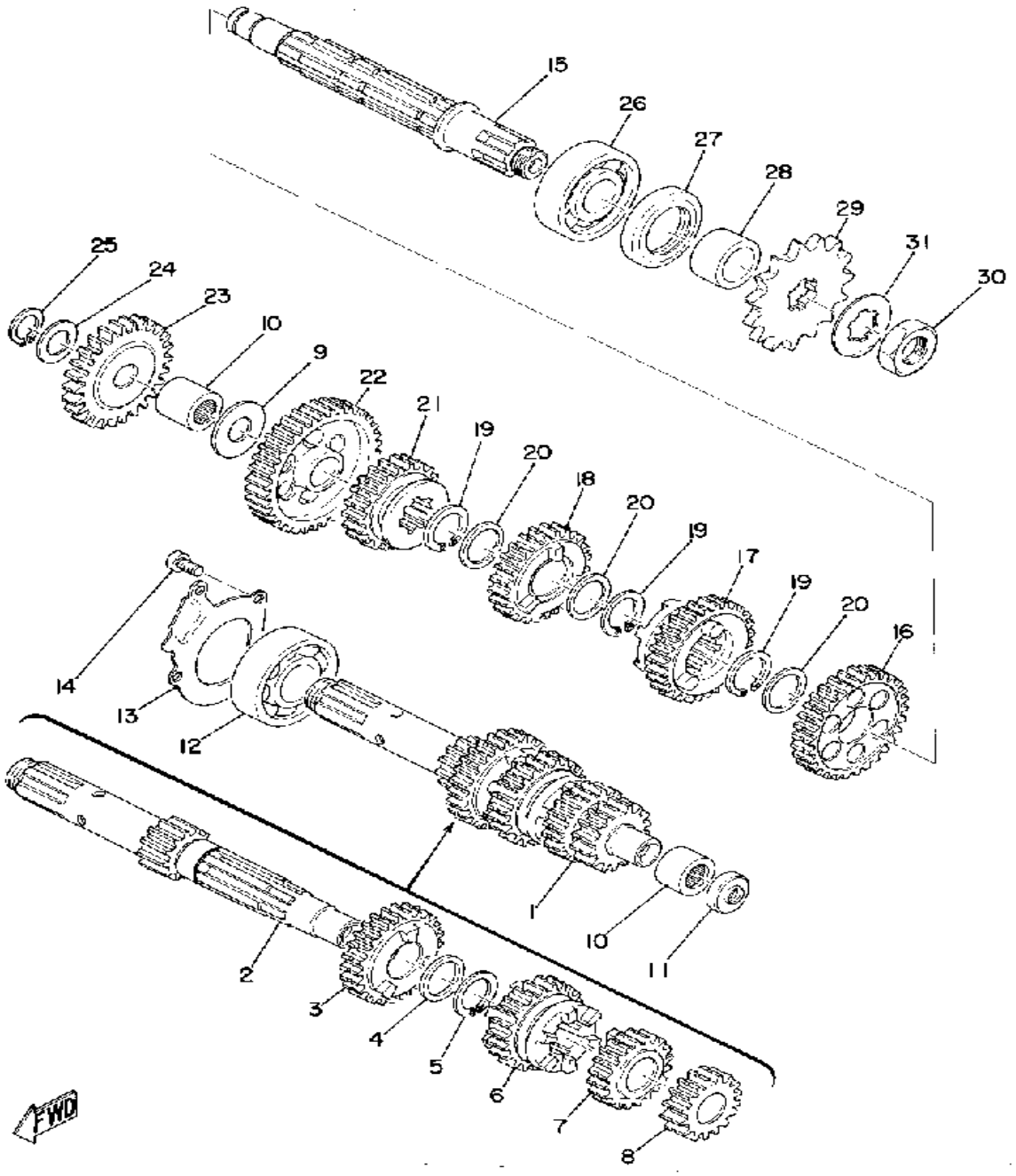
Ref. No.	Part Number	Description	Qty	Remarks
27	90179-12244-00	NUT, SPEC''L SHAPE	1	
28	(397-11637-00-00)	PISTON 3 O/S 0. 5	2	ALTERNATE PARTS
	(397-11638-00-00)	PISTON 4 O/S 1. 0	2	ALTERNATE PARTS
	397-11631-00-96	PISTON STD	2	
	397-11635-00-00	PISTON 1 O/S 0. 5	2	ALTERNATE PARTS
	397-11636-00-00	PISTON 2 O/S 0. 0	2	ALTERNATE PARTS
29	131-11633-00-00	PIN, PISTON	2	
30	93450-15023-00	CIRCLIP	4	
31	(397-11610-32-00)	PISTON RINGSET 3RD	2	ALTERNATE PARTSM4-033
	(397-11610-42-00)	PISTON RINGSET 4TH	2	
	397-11610-02-00	PISTON RINGSET STD	2	M4-033
	397-11610-12-00	PISTON RINGSET 1ST	2	ALTERNATE PARTSM4-033
	397-11610-22-00	PISTON RINGSET 2ND	2	ALTERNATE PARTSM4-033
32	93310-21403-00	BEARING	2	
33	90280-03017-00	KEY, WOODRUFF	1	
34	(397-11630-20-00)	PISTON KIT 2ND	1	
	(397-11630-30-00)	PISTON KIT 3RD	1	
	(397-11630-40-00)	PISTON KIT 4TH	1	
	397-11631-00-96	PISTON STD	1	
	397-11635-00-00	PISTON 1 O/S 0. 5	1	
	90282-05005-00	KEY, STRAIGHT	1	
-1	(397-11400-01-00)	CRANKSHAFT ASSEMBLY	1	

CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
1	(174-16105-01-00)	PRI DRVN GEAR	1	
2	93210-85075-00	. O-RING	1	
3	93341-22603-00	. BEARING, FLAT # 1	1	
4	174-16154-00-00	. PLATE, THRUST 1	1	
5	174-16371-01-00	. BOSS, CLUTCH	1	
6	336-16324-00-00	. PLATE, CLUTCH 1 (13716-32400-00)	5	
7	137-16367-00-00	. RING, CUSHION	5	
8	132-16321-01-00	. PLATE, FRICTION	5	
9	132-16351-00-00	. PLATE, PRESSURE 1	1	
10	90501-20122-00	. SPRING, COMPRESSION (137-16333-00)	5	
11	(90149-05147-00)	SCREW, SPECL SHAPE	5	
12	90215-16020-00	WASHER, LOCK	1	
13	90179-16018-00	NUT	1	
14	174-16356-00-00	ROD, PUSH 1	1	
15	90387-20439-00	COLLAR (174-16181-00)	1	
16	251-15631-01-00	GEAR, KICK PINION	1	
17	174-16164-00-00	PLATE, THRUST 2	1	
18	93505-16006-00	BALL	1	
19	237-16357-01-00	ROD, PUSH 2	1	
20	95380-06700-00	NUT	1	
21	90113-06013-00	BOLT, SET	1	
-1	(174-16301-60-00)	CLUTCH ASSEMBLY	1	

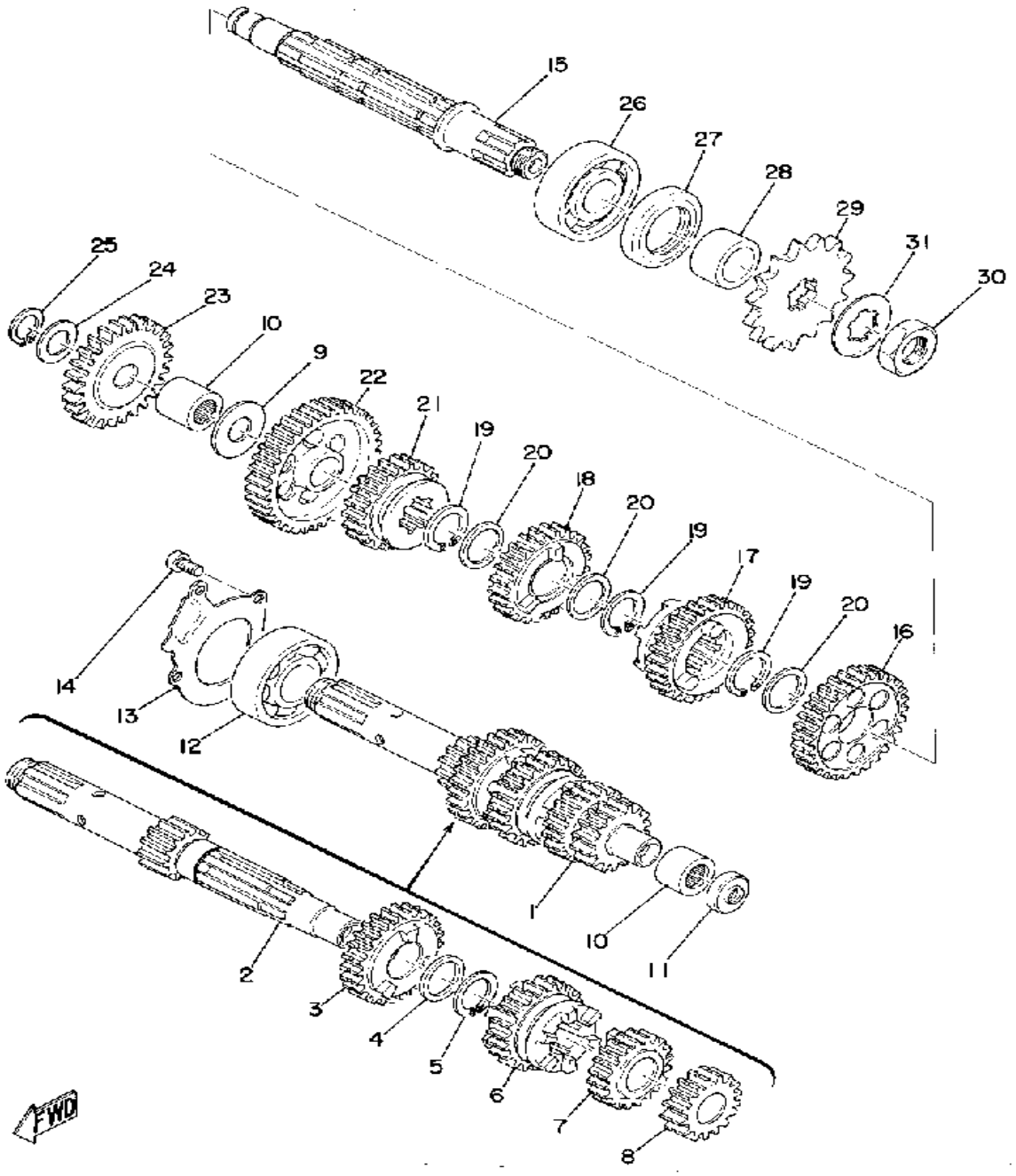
TRANSMISSION



Ref. No.	Part Number	Description	Qty	Remarks
1	(397-17410-00-00)	MAIN AXLE	1	
2	(397-17411-00-00)	AXLE, MAIN	1	
3	(397-17151-00-00)	GEAR, 5TH PINION	1	
4	90201-20266-00	. WASHER, PLATE (1.0T)	1	
5	93410-20038-00	. CIRCLIP	1	
6	(397-17141-00-00)	GEAR, 4TH PINION	1	
7	(397-17131-00-00)	GEAR, 3RD PINION	1	
8	(397-17121-00-00)	GEAR, 2ND PINION	1	
9	164-17427-00-06	SHIM 1 (0.6T)	2	U.RU.R22
10	93315-31502-00	BEARING	2	
11	93109-08061-00	OIL SEAL	1	
12	93306-30408-00	BEARING	1	
13	(248-17471-01-00)	PLATE, COVER	1	
14	98580-05010-00	SCREW, PAN HEAD	3	
15	(397-17421-00-00)	AXLE, DRIVE	1	
16	(397-17221-01-00)	GEAR, 2ND WHEEL	1	
17	(397-17231-00-00)	GEAR, 3RD WHEEL	1	
18	(397-17241-00-00)	GEAR, 4TH WHEEL	1	
19	93410-20038-00	CIRCLIP	3	
20	90201-20266-00	WASHER, PLATE (1.0T)	3	
21	(397-17251-00-00)	GEAR, 5TH WHEEL	1	
22	(174-17211-01-00)	GEAR, 1ST WHEEL	1	
23	403-15651-00-00	GEAR, KICK IDLE (28T)	1	
24	(132-15653-00-10)	WASHER	1	UR
	(132-15653-00-14)	WASHER	1	UR
	132-15653-00-12	WASHER (13.3-22-1.2)	1	UR
25	99009-13400-00	CIRCLIP (55X)	1	
26	93306-30421-00	BEARING (B6304C3)	1	
27	93102-28021-00	OIL SEAL	1	

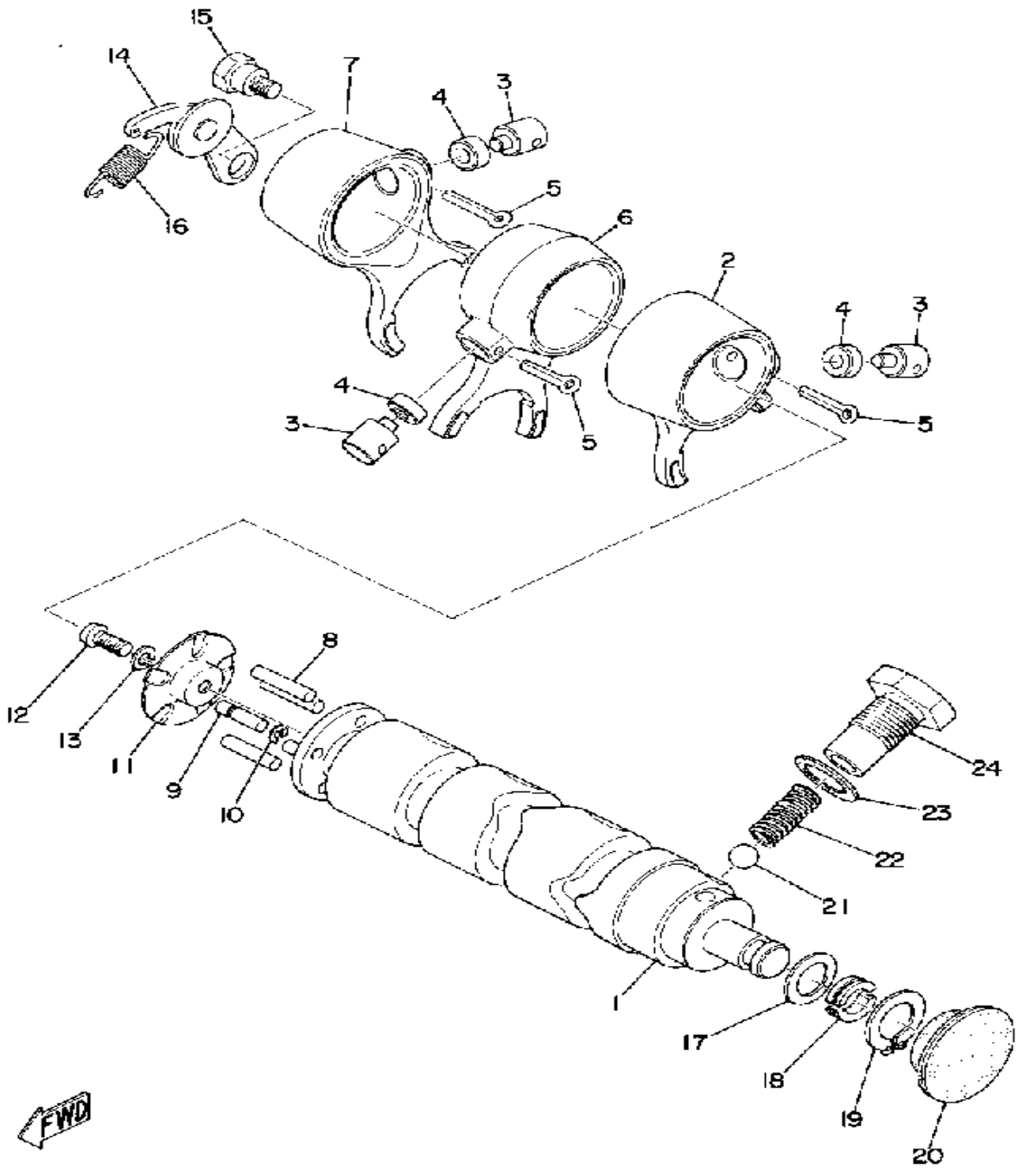
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TRANSMISSION



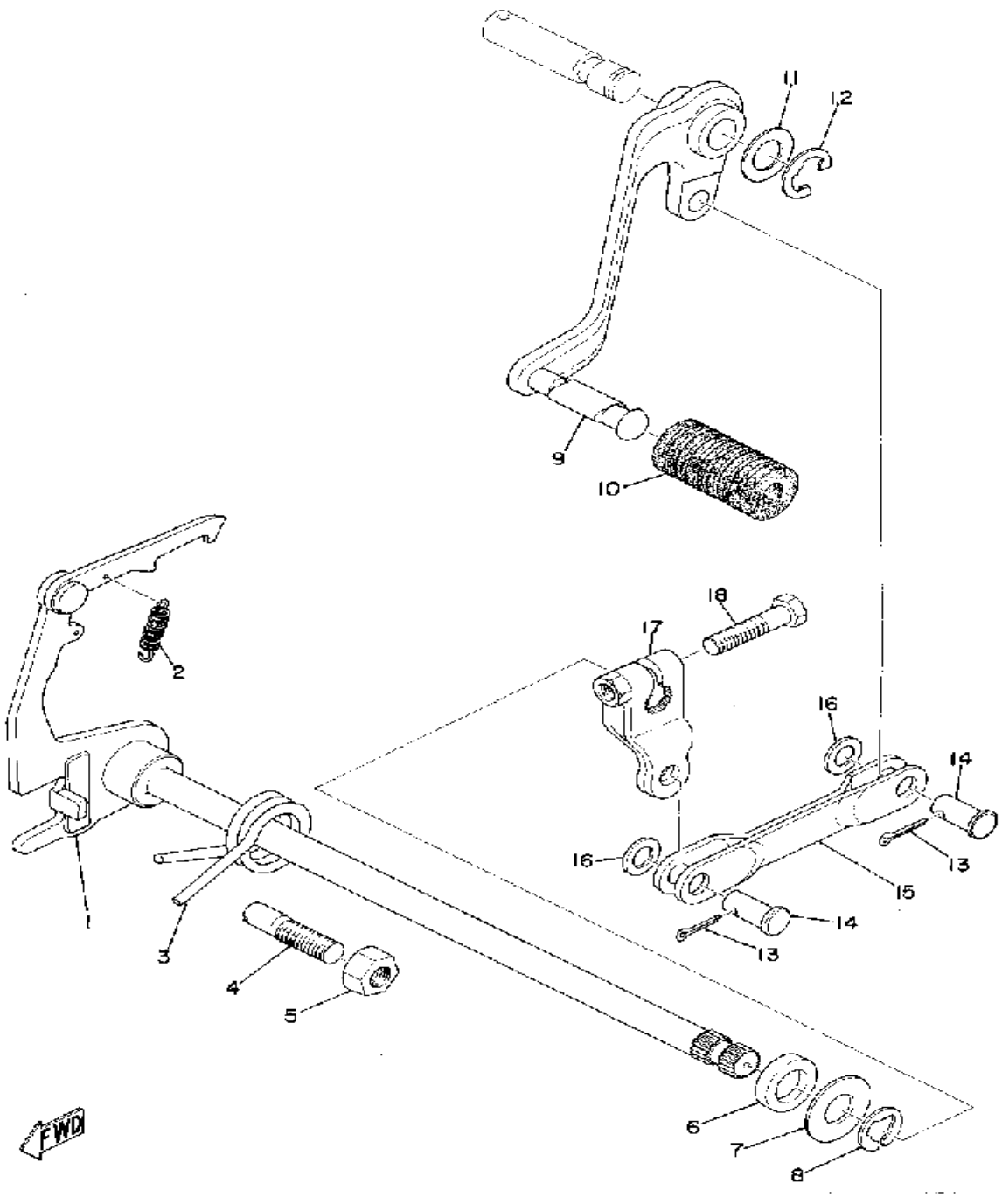
Ref. No.	Part Number	Description	Qty	Remarks
28	90387-20346-00	COLLAR (174-17462-00)	1	
29	93822-13024-00	SPROCKET, DRIVE 13T (1741746130)	1	UR
	93822-14037-00	SPROCKET, DRIVE 14T (1741746140)	1	UR
	93822-15065-00	SPROCKET, DRIVE 15T (1741746150)	1	UR
	93822-16093-00	SPROCKET, DRIVE	1	UR
30	90179-16018-00	NUT	1	
31	90215-16020-00	WASHER, LOCK	1	

SHIFTER 1



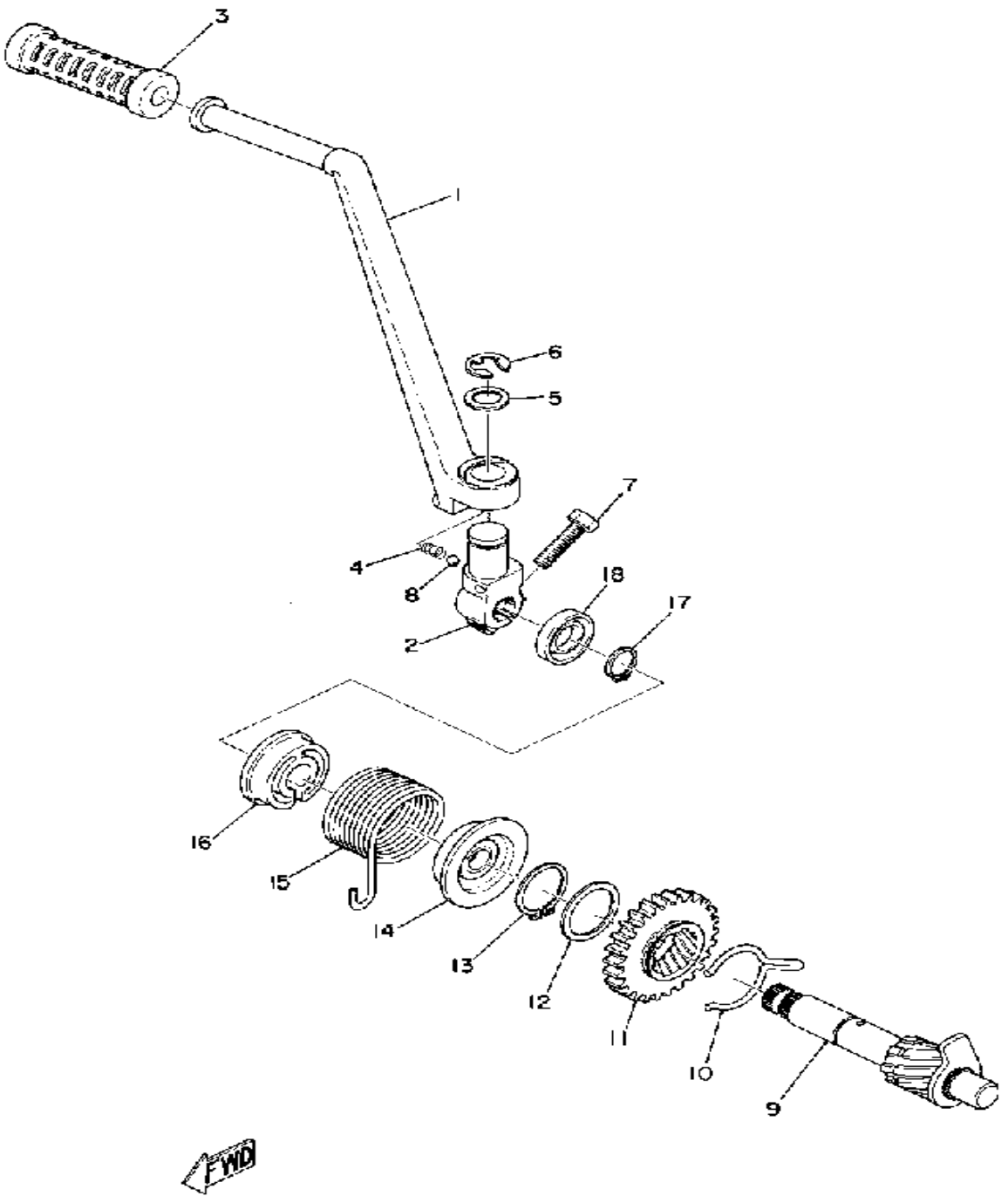
Ref. No.	Part Number	Description	Qty	Remarks
1	(174-18541-03-00)	CAM, SHIFT	1	
2	(174-18511-00-00)	FORK, SHIFT 1	1	
3	(90250-10020-00)	PIN, STRAIGHT	3	
4	(164-18551-00-00)	ROLLER, CAM FOLWR	3	
5	91401-25020-00	. PIN, COTTER	3	
6	(174-18512-00-00)	FORK, SHIFT 2	1	
7	(174-18513-00-00)	FORK, SHIFT 3	1	
8	93604-22050-00	. PIN, DOWEL	4	
9	90249-04039-00	. PIN, SPEC''L SHAPE (174-18544-00)	1	
10	93430-03014-00	. CIRCLIP, E-TYPE	1	
11	164-18561-00-00	. PLATE, SIDE 1	1	
12	98580-05012-00	. SCREW, PAN HEAD	1	
13	92990-05100-00	. WASHER, SPRING	1	
14	132-18140-01-00	STOPPER LEVER ASSEMBLY	1	
15	90109-06001-00	BOLT	1	
16	90506-09112-00	SPRING, TENSION	1	
17	90201-12166-00	WASHER, PLATE	1	
18	307-18571-00-00	HOLDER, SHIFT CAM	2	
19	93440-15012-00	CIRCLIP	1	
20	(307-18533-00-00)	PLUG, BLIND	1	
21	93505-16006-00	BALL	1	
22	90501-12083-00	SPRING, COMPRESSION (174-18558-00)	1	
23	137-15353-00-00	GASKET, DRAIN	1	
24	90109-14385-00	BOLT	1	
-1	(174-18500-03-00)	SHIFTER ASSEMBLY	1	

SHIFTER 2



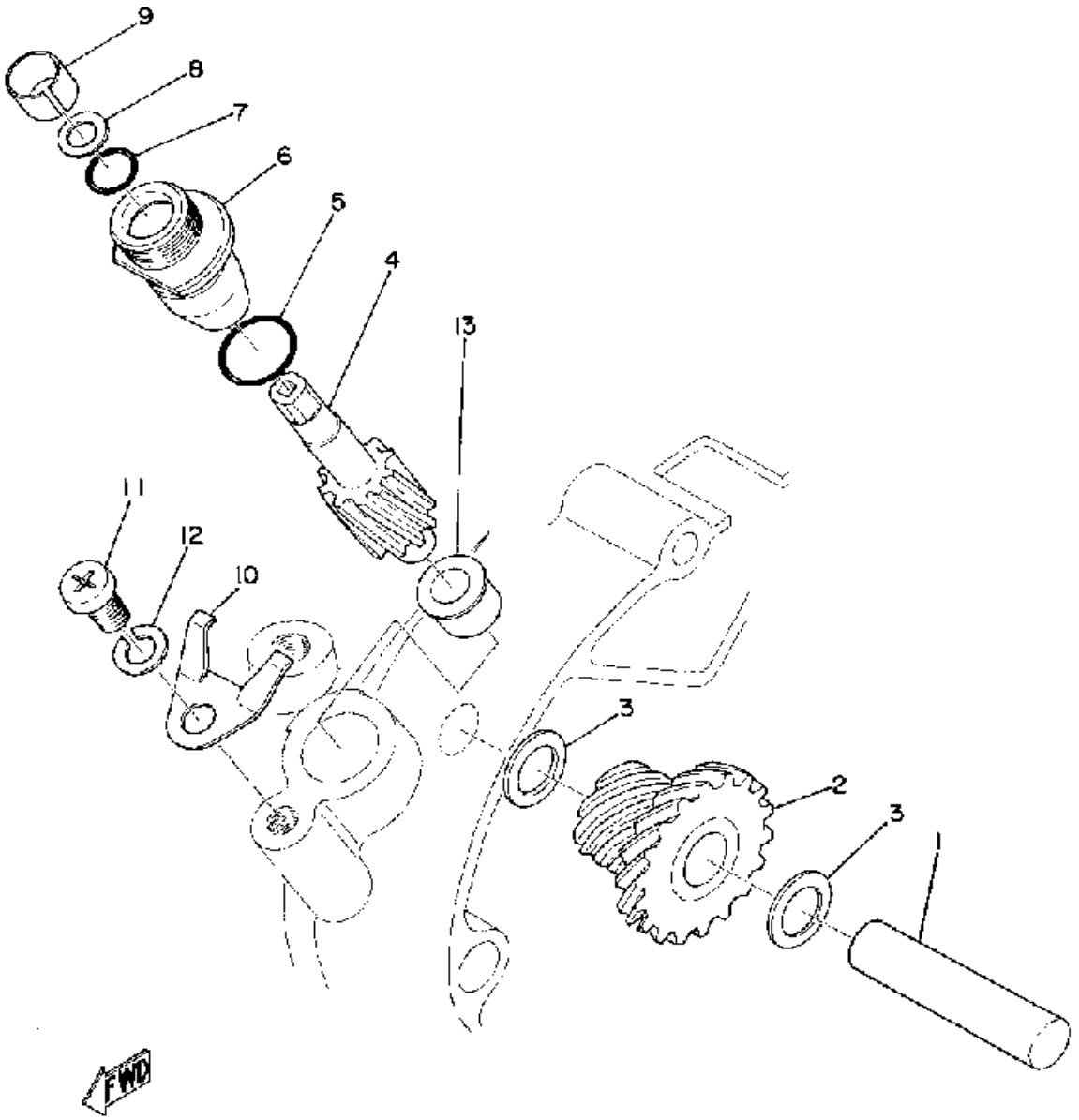
Ref. No.	Part Number	Description	Qty	Remarks
1	174-18101-02-00	SHIFT SHAFT ASSEMBLY 1	1	
2	90506-09009-00	SPRING, TENSION	1	
3	90508-32207-00	SPRING, TORSION (132-18124-00)	1	
4	90149-08094-00	SCREW	1	
5	95333-08600-00	NUT, HEXAGON	1	
6	93102-12321-00	OIL SEAL, SD-TYPE	1	
7	90201-12575-00	WASHER, PLATE	1	
8	99006-10600-00	CIRCLIP	1	
9	(2R7-18111-00-93)	PEDAL, SHIFT	1	
10	132-18113-01-00	COVER, SHIFT PEDAL	1	
11	90201-122A7-00	WASHER, PLATE	1	
12	99006-10600-00	CIRCLIP	1	
13	91490-16020-00	PIN, COTTER	2	
14	90240-08013-00	PIN, CLEVIS	2	
15	(337-18115-00-00)	ROD, SHIFT	1	
16	90201-08085-00	WASHER, PLATE	2	
17	4X8-18112-00-00	ARM, SHIFT	1	
18	97021-06030-00	BOLT	1	

KICK STARTER



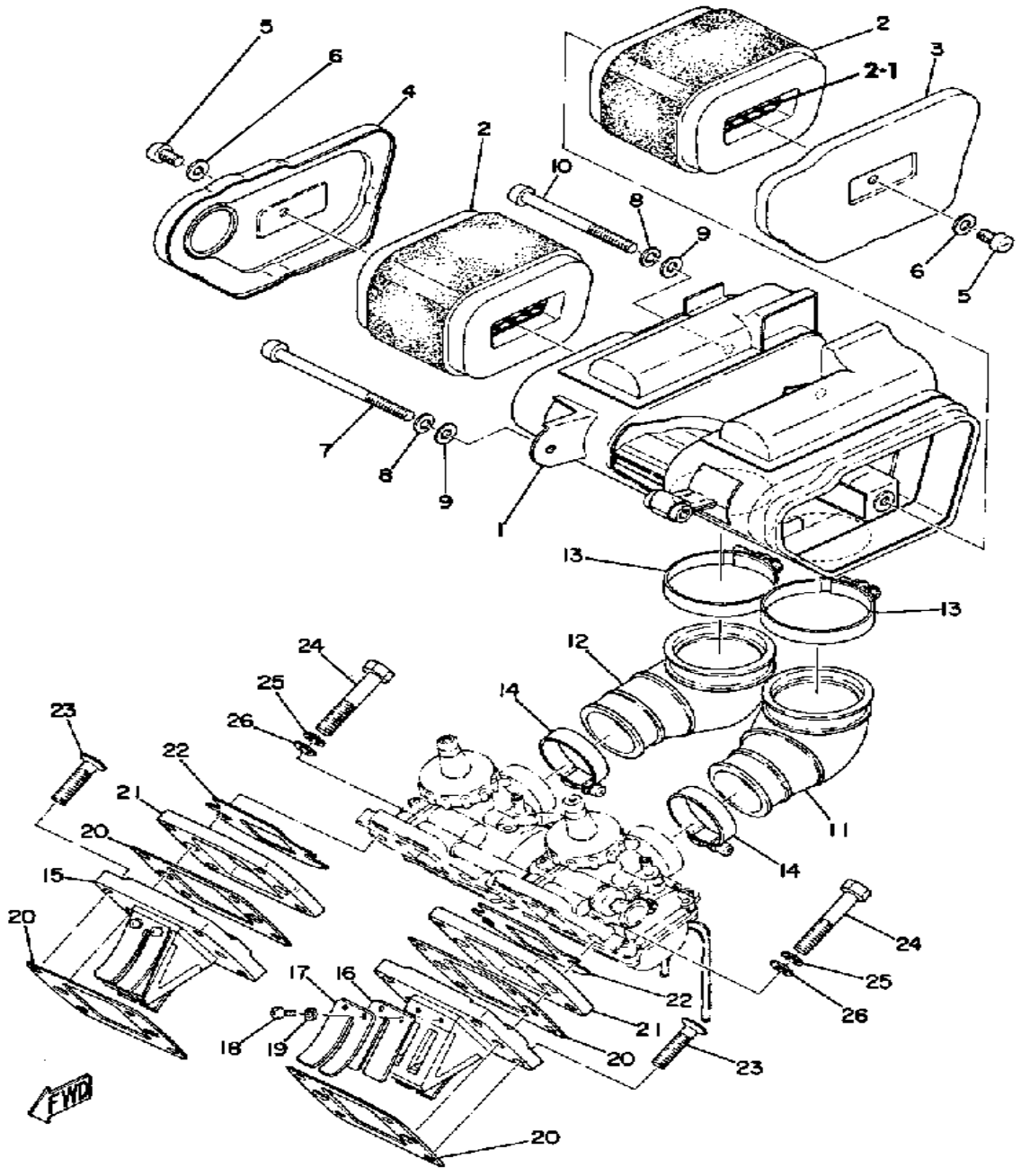
Ref. No.	Part Number	Description	Qty	Remarks
1	2F3-15611-00-93	CRANK, KICK	1	
2	337-15621-01-00	BOSS, KICK CRANK	1	
3	156-15618-01-00	COVER, KICK LEVER	1	
4	90501-12081-00	SPRING, COMPRESSION	1	
5	90201-15234-00	WASHER, PLATE	1	
6	99006-10600-00	CIRCLIP	1	
7	97023-06020-00	BOLT (3XF)	1	
8	93507-32031-00	BALL	1	
9	337-15660-00-00	KICK AXLE ASSEMBLY	1	
10	90468-26048-00	CLIP	1	
11	251-15641-01-00	GEAR, KICK	1	
12	90201-253K0-00	WASHER, PLATE (T=1.0)	1	
13	93410-25017-00	CIRCLIP	1	
14	132-15664-01-00	GUIDE, SPRING	1	
15	90508-26136-00	SPRING, TORSION	1	
16	132-15676-01-00	COVER, SPRING	1	
17	99009-15400-00	CIRCLIP	1	
18	93109-15001-00	OIL SEAL	1	

TACHOMETER GEAR



Ref. No.	Part Number	Description	Qty	Remarks
1	237-17861-00-00	AXLE, DRIVE GEAR	1	
2	(237-17831-00-00)	GEAR, DRIVE	1	
3	248-17837-00-00	SHIM	2	
4	(248-17841-00-00)	GEAR, DRIVEN	1	
5	93210-13016-00	O-RING	1	
6	353-17810-00-00	HOUSING ASSEMBLY, TACH (214-17811-01)	1	
7	93210-07100-00	O-RING	1	
8	214-17847-00-00	SHIM (7.5-10.8-0.4)	1	
9	90383-10005-00	BUSH, FORMED (214-17815-00) 0 1	1	
10	5U7-17812-00-00	STOPPER	1	
11	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
12	92995-06100-00	WASHER, SPRING	1	
13	90381-08002-00	BUSHING (214-17843-00)	1	

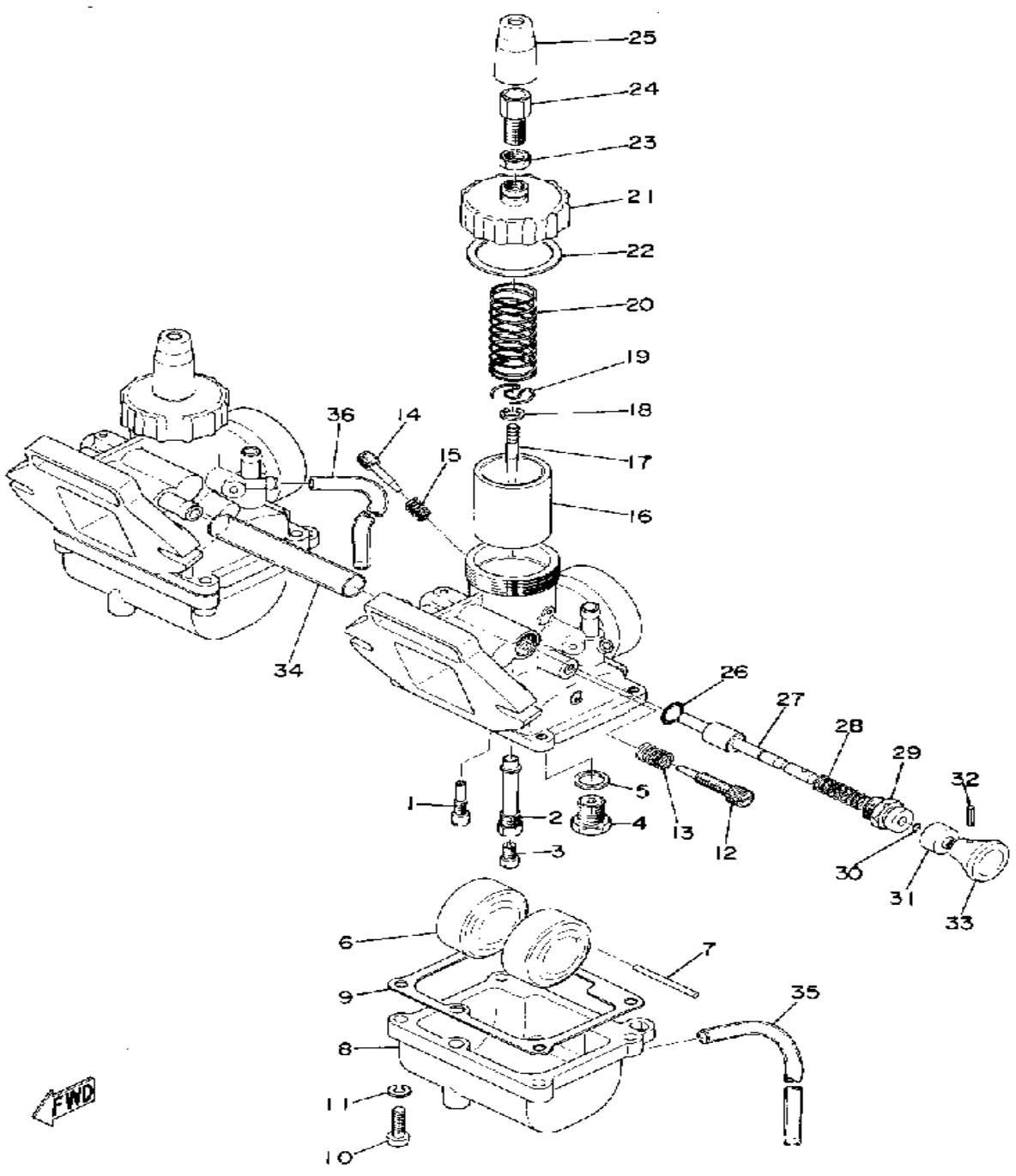
INTAKE



Air Filter (type x quantity)	Wet Foam Rubber x 2

Ref. No.	Part Number	Description	Qty	Remarks
1	(397-14411-00-00)	CASE, AIR CLEANER 1	1	
2	396-14451-09-00	ELEMENT, AIR CLNR	2	
3	(389-14412-01-00)	CAP, CLEANER CASE 1	1	
4	(397-14422-00-00)	CAP, CLEANER CASE 2	1	
5	98580-06010-00	SCREW, PAN HEAD (92503-06010)	2	
6	92990-06200-00	WASHER	2	
7	98580-06580-00	SCREW, PAN HEAD (98501-06080-00)	1	
8	92995-06100-00	WASHER, SPRING	2	
9	92990-06200-00	WASHER	2	
10	98501-06070-00	SCREW, PAN HEAD	1	
11	(397-14453-01-00)	JOINT, AIR CLNR 1	1	
12	397-14463-01-00	JOINT, AIR CLNR 2	1	
13	90460-49058-00	CLAMP, HOSE	2	
14	90460-39052-00	CLAMP, HOSE	2	
15	(389-13610-01-00)	REED VALVE ASSEMBLY	2	
16	389-13613-00-00	. REED, VALVE	4	
17	(389-13616-01-00)	STOPPER, REED VALVE	4	
18	98580-03008-00	. SCREW, PAN HEAD	8	
19	92990-03100-00	. WASHER, SPRING (92901-03100)	8	
20	389-13621-00-00	GASKET, VALVE SEAT	4	
21	389-13555-00-00	MANIFOLD, INTAKE	2	
22	389-13622-00-00	GASKET, VALVE SEAT	2	
23	92706-06050-0	UNAVAILABLE IN PRICE BOOK	8	
24	91316-08040-00	BOLT, SOCKET HEAD	4	
25	92906-08100-00	WASHER, SPRING	4	
26	92906-08200-00	WASHER	4	

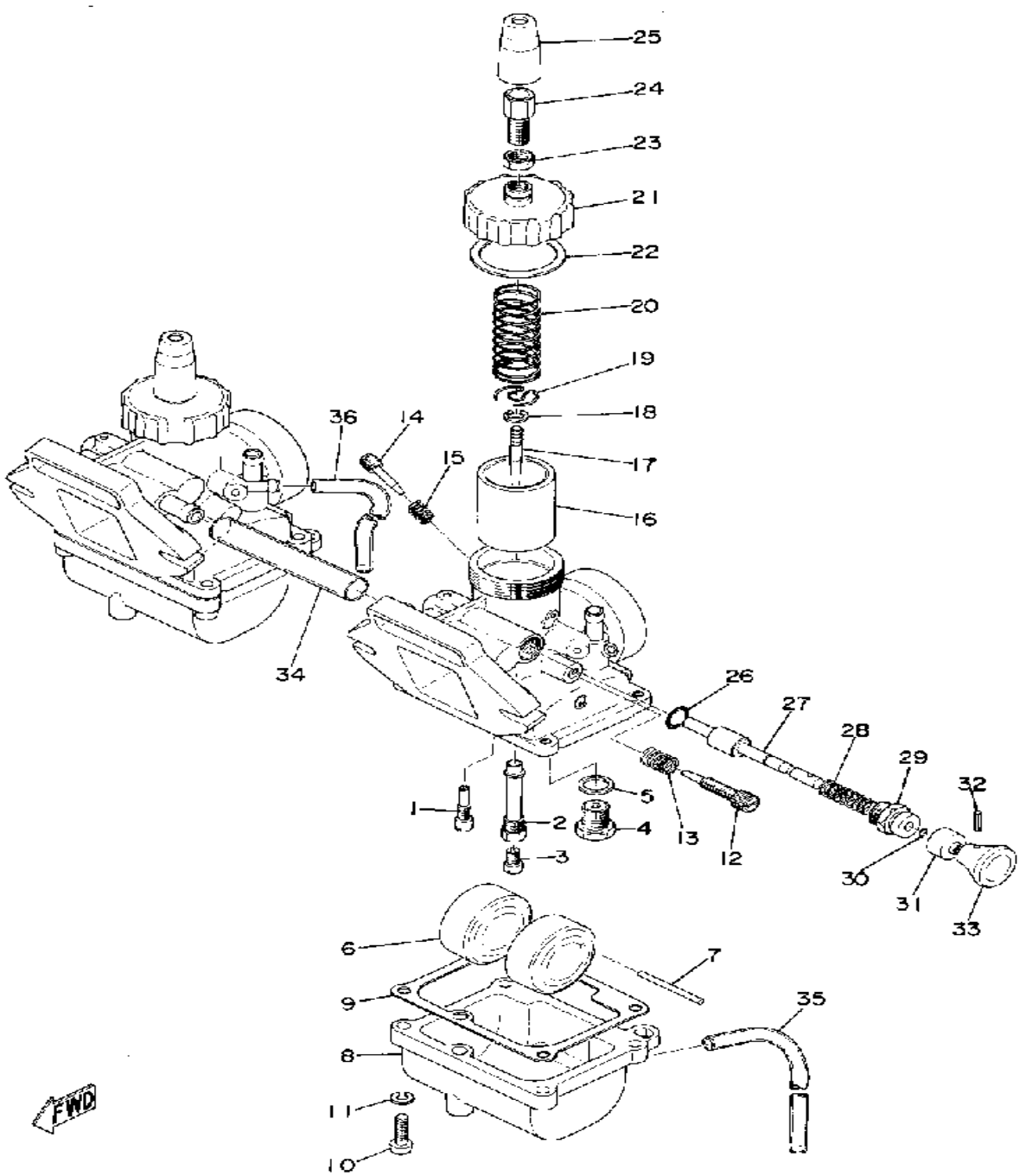
CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
1	(367-14342-21-00)	JET, PILOT # 2	2	
2	396-14341-00-00	. NOZZLE, MAIN	2	
3	(396-14343-46-00)	JET, MAIN # 2	2	UR
	(396-14343-48-00)	JET, MAIN # 6	2	UR
	396-14343-44-00	. JET, MAIN # 8	2	UR
	396-14343-47-00	. JET, MAIN # 4	2	UR
	396-14343-50-00	. JET, MAIN #1 0	2	UR
4	1J2-14390-25-00	. NEEDLE VALVE ASSEMBLY (396-14390-25-00)	2	
5	367-14195-00-00	. GASKET	2	
6	367-14385-00-00	. FLOAT	2	
7	367-14386-00-00	. PIN, FLOAT	2	
8	397-14181-14-00	. BODY, FLOAT CHMBR 1	2	
9	389-14384-00-00	. GASKET, FLOAT CHMBR	2	
10	98580-04010-00	. SCREW, PAN HEAD	8	
11	92901-04100-00	. WASHER, SPRING	8	
12	396-14211-00-00	. SCREW, PILOT ADJUSTING	2	
13	389-14212-00-00	. SPRING, PILOT ADJUSTING	2	
14	396-14323-00-00	. SCREW, AIR ADJUSTING	2	
15	389-14333-00-00	. SPRING, THRTL STOP	2	
16	(397-14312-20-00)	VALVE, THROTTLE 1	1	
	(397-14313-20-00)	VALVE, THROTTLE 2	1	
17	(397-14336-00-00)	NEEDLE	2	
18	389-14137-00-00	. CLIP	2	
19	396-14136-02-00	. SEAT, SPRING	2	
20	(396-14331-00-00)	SPRING, THRTL VALVE	2	
21	(389-14168-00-33)	CAP, MIXING CHAMBER	2	
22	(389-14126-00-00)	GASKET	2	
23	288-14161-00-00	. NUT, CABLE ADJUSTING	2	

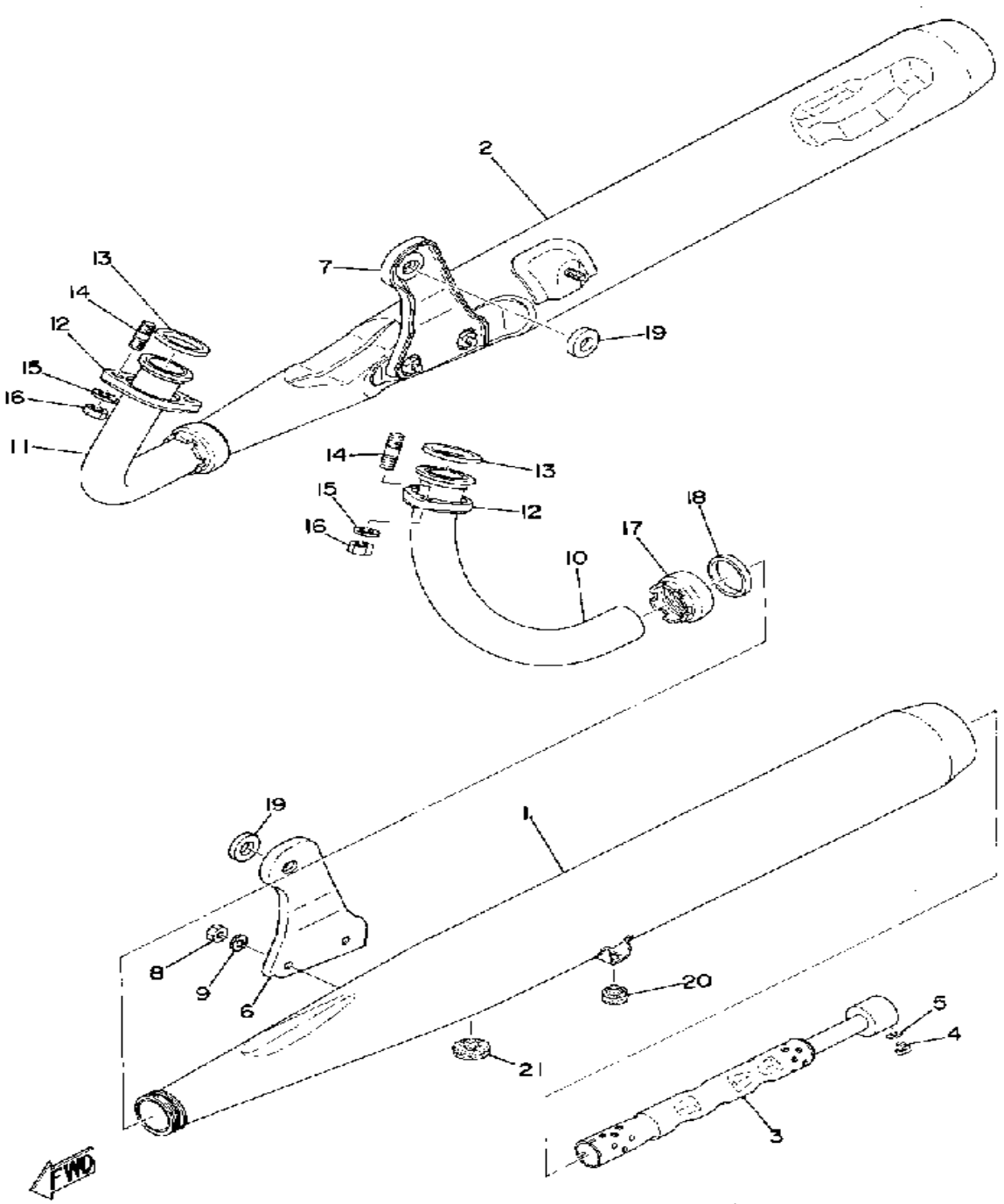
CONTINUED ON NEXT FRAME ➤

CARBURETOR



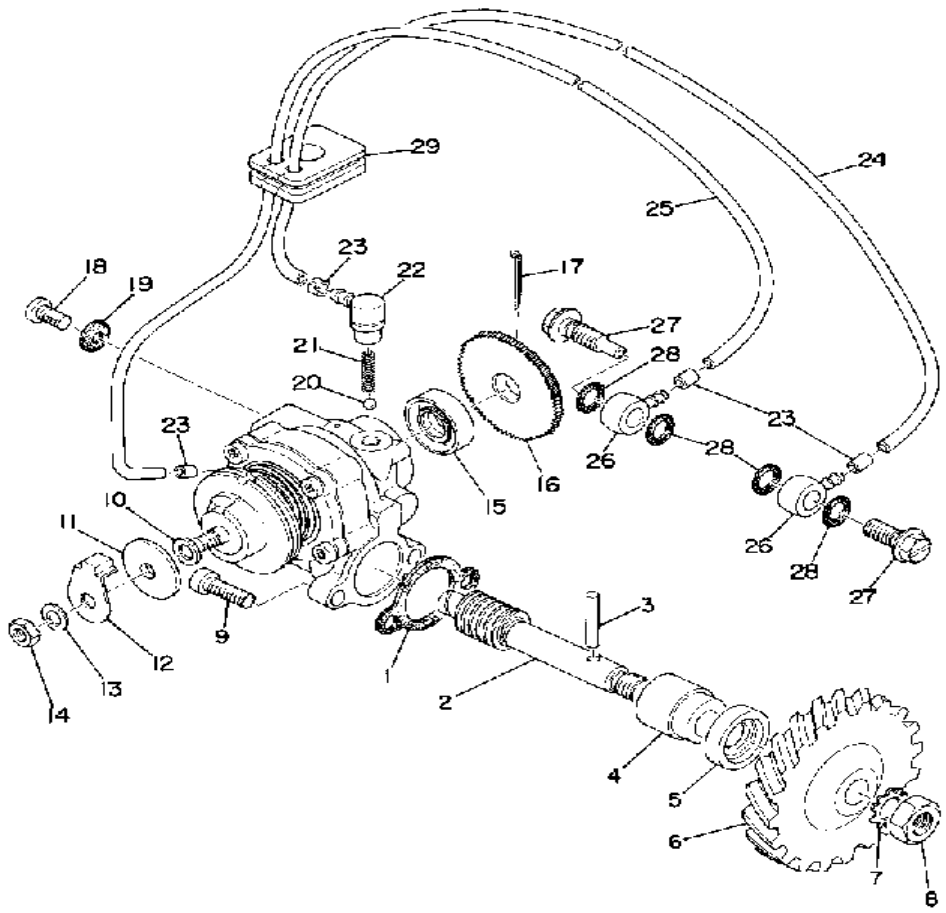
Ref. No.	Part Number	Description	Qty	Remarks
24	(396-14124-00-00)	SCREW, CABLE ADJUSTING	2	
25	367-14169-00-00	CAP	2	
26	(389-14147-00-00)	O-RING	1	
27	(396-14371-00-00)	PLUNGER, STARTER	1	
28	(389-14335-00-00)	SPRING, PLUNGER	1	
29	(396-14374-00-00)	CAP, PLUNGER	1	
30	(389-14138-00-00)	CLIP, PLUNGER	1	
31	(389-14373-00-00)	COVER, PLUNGER CAP	1	
32	91690-20008-00	PIN, SPRING	1	
33	389-14261-01-00	KNOB, STARTER	1	
34	(397-14349-00-00)	PIPE	1	
35	(389-14396-00-00)	PIPE	2	
36	(396-14348-00-00)	PIPE 1	2	
-1	(397-14301-63-00)	CARBURETOR ASSEMBLY 1	1	
-2	(397-14302-63-00)	CARBURETOR ASSEMBLY 2	1	

EXHAUST



Ref. No.	Part Number	Description	Qty	Remarks
1	(397-14710-01-00)	MUFFLER ASSEMBLY L	1	
2	(397-14720-01-00)	MUFFLER ASSEMBLY R	1	
3	(397-14753-00-00)	SILENCER, EXHAUST	2	
4	98580-05010-00	. SCREW, PAN HEAD	2	
5	92990-05100-00	. WASHER, SPRING	2	
6	(397-14771-00-33)	STAY, MUFFLER 1	1	
7	(397-14781-00-33)	STAY, MUFFLER 2	1	
8	95333-08600-00	. NUT, HEXAGON	4	
9	92990-08100-00	. WASHER	4	
10	(397-14611-02-00)	PIPE, EXHAUST L	1	
11	(397-14621-02-00)	PIPE, EXHAUST R	1	
12	(307-14612-00-00)	NUT, RING	2	
13	132-14613-00-00	GASKET, EXST PIPE	2	
14	90116-08166-00	BOLT, STUD (246-14651-00)	4	
15	92990-08100-00	WASHER	4	
16	95333-08600-00	NUT, HEXAGON	4	
17	132-14713-00-00	NUT, MUFFLER JOINT	2	
18	3NA-14714-01-00	GASKET, MUFFLER	2	
19	(337-14779-00-00)	COLLAR	2	
20	1M3-27114-00-00	STOPPER, MAIN STAND (10927-11400-00)	1	
21	(256-27314-00-00)	STOPPER	1	

OIL PUMP





RD200A

AUTOLUBE – MINIMUM PUMP STROKE/COLOR CODE	0.20 ~ 0.25mm (.008 ~ .010")	Red

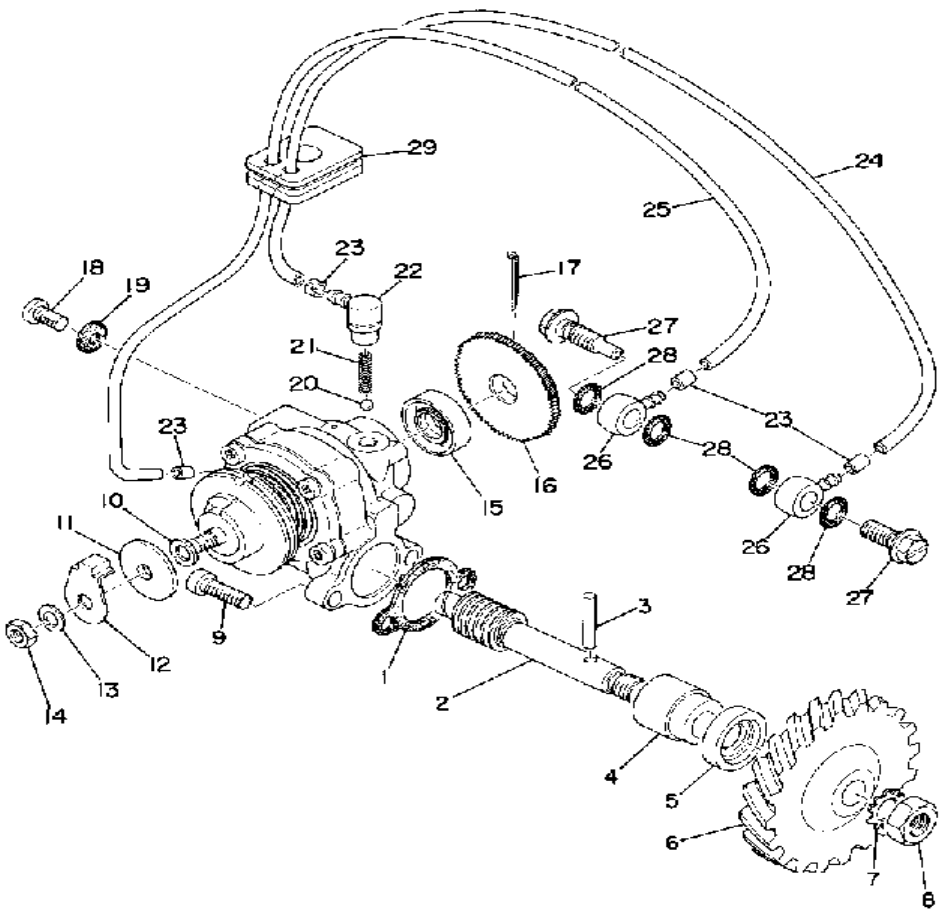
RD200B

AUTOLUBE – Minimum Pump Stroke/Color Code	0.20 ~ 0.25mm (.008 ~ .010")	Black

Ref. No.	Part Number	Description	Qty	Remarks
1	3MT-13116-00-00	GASKET, PUMP CASE (8Y0-13116-00)	1	
2	(174-13175-00-00)	SHAFT, WORM	1	
3	93603-22028-00	PIN, DOWEL	1	
4	1E7-13176-00-00	METAL, WRM SHAF OTR	1	
5	93101-10002-00	OIL SEAL	1	
6	(174-13178-00-00)	GEAR, PUMP DRIVE	1	
7	92901-08400-00	WASHER, EX.TOOTH	1	
8	95303-08700-00	NUT	1	
9	98580-05016-00	SCREW, PAN HEAD (98501-05016)	2	
10	137-13137-00-10	. SHIM (1.0T)	1	
11	137-13138-01-00	. PLATE, ADJUSTING	1	
12	(402-13146-00-00)	COVER, AJST PULLEY	1	
13	92990-05100-00	. WASHER, SPRING	1	
14	95380-05600-00	. NUT	1	
15	93101-10090-00	. OIL SEAL	1	
16	(137-13128-00-00)	PLATE, STARTER	1	
17	91401-12018-00	. PIN, COTTER	1	
18	98901-04008-00	. SCREW, BIND	1	
19	90430-04004-00	. GASKET	1	
20	93505-32002-00	. BALL	2	
21	90501-02018-00	. SPRING, COMPRESSION	2	
22	353-13552-01-00	. NOZZLE	2	
23	90468-02033-00	. CLIP	4	
24	90445-05034-00	. HOSE	1	
25	90445-05024-00	. HOSE (835-13171-00)	1	
26	214-13162-01-00	. BANJO, DLVRY PIPE	2	
27	90401-06001-00	BOLT, UNION	2	

CONTINUED ON NEXT FRAME ➤

OIL PUMP



Ref. No.	Part Number	Description	Qty	Remarks
28	90430-06011-00	GASKET	4	
29	(293-13174-00-00)	HOLDER, OIL PIPE	1	
-1	(397-13101-02-00)	OIL PUMP ASSEMBLY	1	

FWD

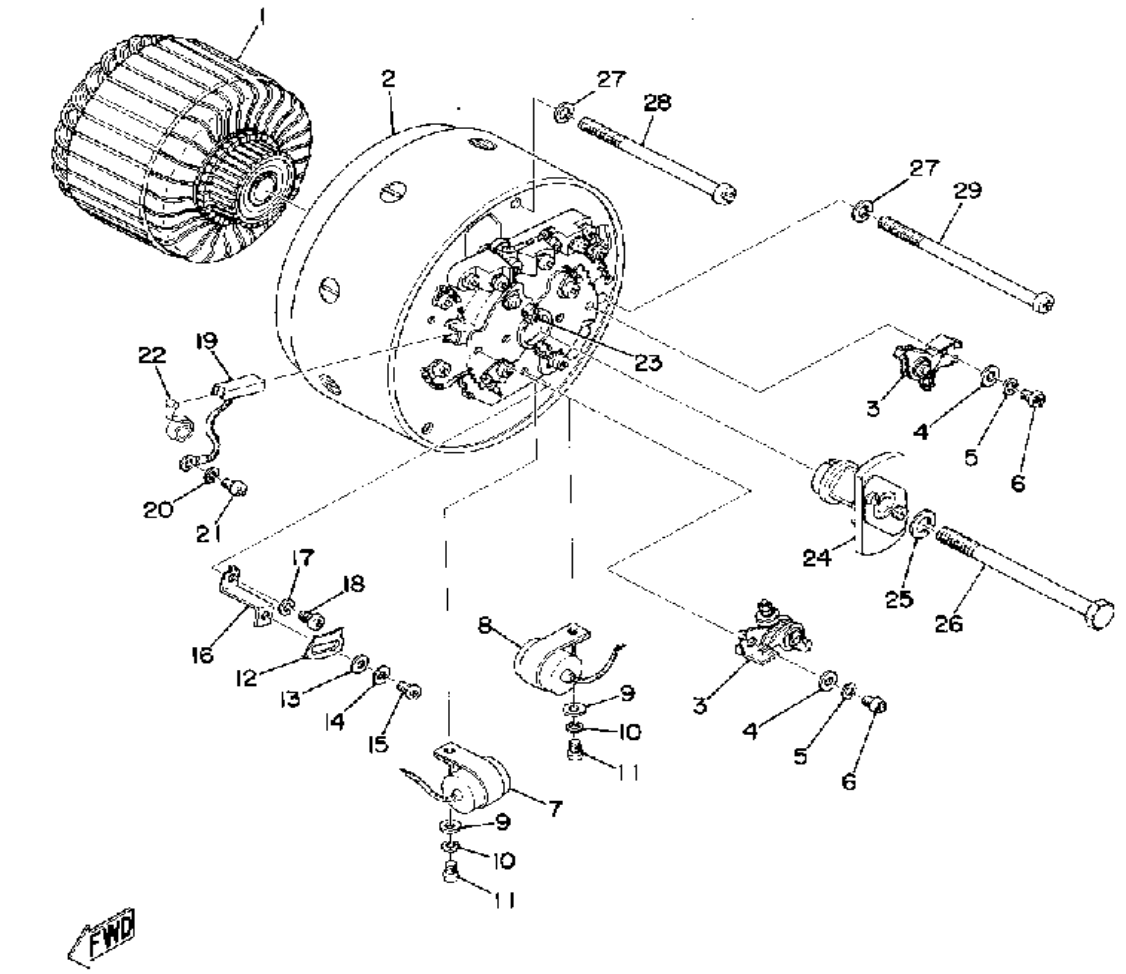
RD200A

AUTOLUBE – MINIMUM PUMP STROKE/COLOR CODE	0.20 ~ 0.25mm (.008 ~ .010") Red

RD200B

AUTOLUBE – Minimum Pump Stroke/Color Code	0.20 ~ 0.25mm (.008 ~ .010") Black

STARTER GENERATOR



RD200A

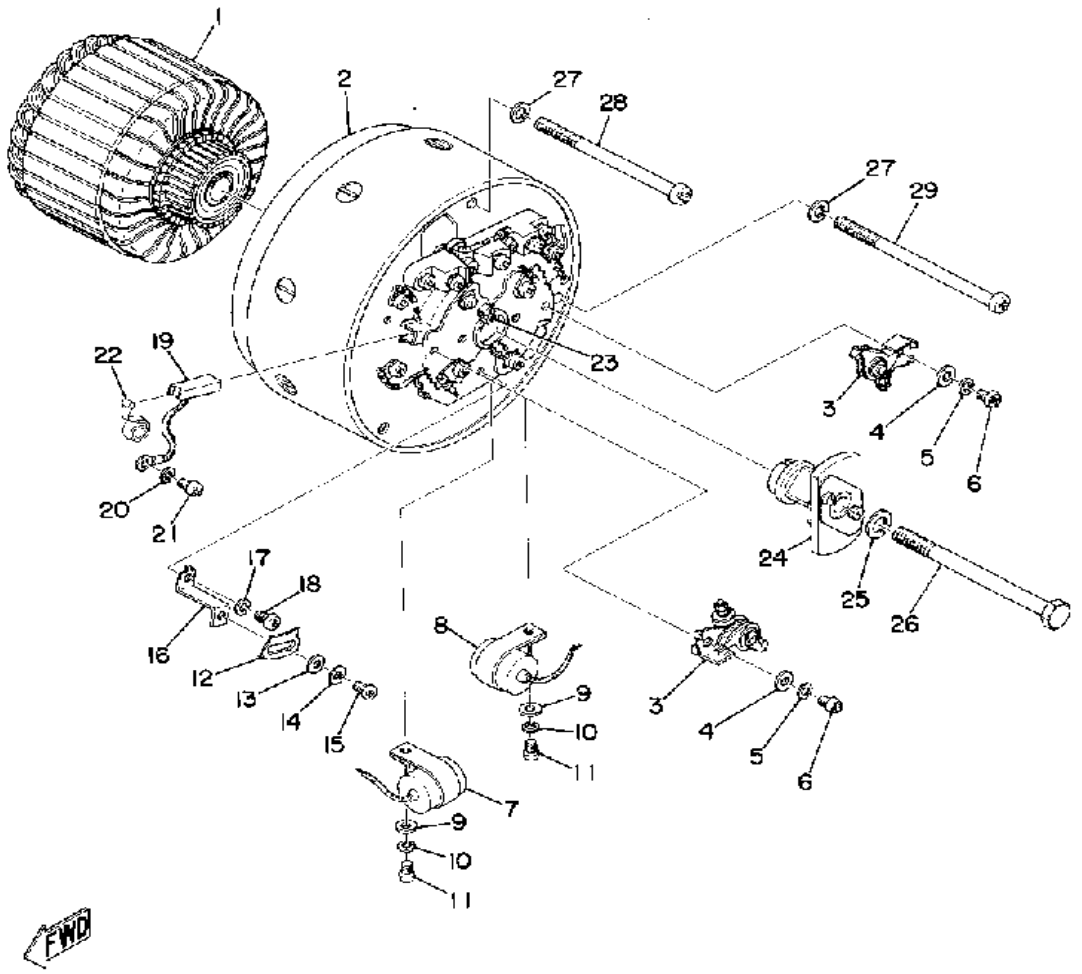
ELECTRICAL -- CHARGING SYSTEM *(MFR) (TYPE)*	Starter Dynamo Hitachi GS214-02
NO LOAD VOLTAGE ADJ. *(AC & DC GENERATORS)*	15.8 ~ 16.5V @ 2500 rpm
MAX. MAGNETO OUTPUT *(CHARGING) (LIGHTING)*	14V 7A (max. generator output under load)
FIELD COIL *(and/or)* CHARGING COIL RESISTANCE	Shunt coil: 4.6 Ω Series coil: 0.0135 Ω
IGN. COIL SPARK GAP *(MIN)*/PRI. RES./SEC. RES.	8mm @ 300 rpm / 4.0 Ω / 11K Ω
CONDENSER CAPACITY	0.22 μF
POINT GAP *(NOMINAL)*/SPARK PLUG *(TYPE) (GAP)*	0.3 ~ 0.4mm (.012 ~ .016") / NGK B8HS / 0.6 ~ 0.7mm
TIMING *(ADVANCED) (RETARDED)*	1.8mm BTDC (Full advance)

Ref. No.	Part Number	Description	Qty	Remarks
1	(397-81155-11-00)	ARMATURE	1	
2	(397-81110-10-00)	STATOR ASSEMBLY	1	
3	183-81421-19-00	. . CONTACT BRKR ASSEMBLY	2	
4	92990-04200-00	. . WASHER, PLAIN	2	
5	92901-04100-00	. . WASHER, SPRING	2	
6	98580-04008-00	. . SCREW, PAN HEAD	2	
7	132-81226-90-00	. . CONDENSER 2	1	
8	132-81225-90-00	. . CONDENSER 1	1	
9	92990-04200-00	. . WASHER, PLAIN	2	
10	92901-04100-00	. . WASHER, SPRING	2	
11	98580-04008-00	. . SCREW, PAN HEAD	2	
12	(133-81132-10-00)	PLATE, TIMING	1	
13	92990-04200-00	. . WASHER, PLAIN	1	
14	92901-04100-00	. . WASHER, SPRING	1	
15	97601-04106-00	. . SCREW, PN/HD.W/WSHR	1	
16	(299-81133-10-00)	FIXTURE, TMNG PLATE	1	
17	92901-04100-00	. . WASHER, SPRING	1	
18	97601-04106-00	. . SCREW, PN/HD.W/WSHR	1	
19	101-81111-10-00	. . BRUSH	4	
20	92901-04100-00	. . WASHER, SPRING	4	
21	98580-04008-00	. . SCREW, PAN HEAD	4	
22	141-81113-10-00	. . SPRING, BRUSH	4	
23	207-81331-10-00	. . LUBRICATOR	2	
24	(337-81153-10-00)	GOVERNOR ASSEMBLY	1	
25	92990-08100-00	WASHER	1	
26	(90143-07021-00)	SCREW, HEXAGON	1	
27	92995-06100-00	WASHER, SPRING	3	
28	98511-06085-00	SCREW, PAN HEAD	1	
29	98501-06095-00	SCREW, PAN HEAD	2	

CONTINUED ON NEXT FRAME ➤

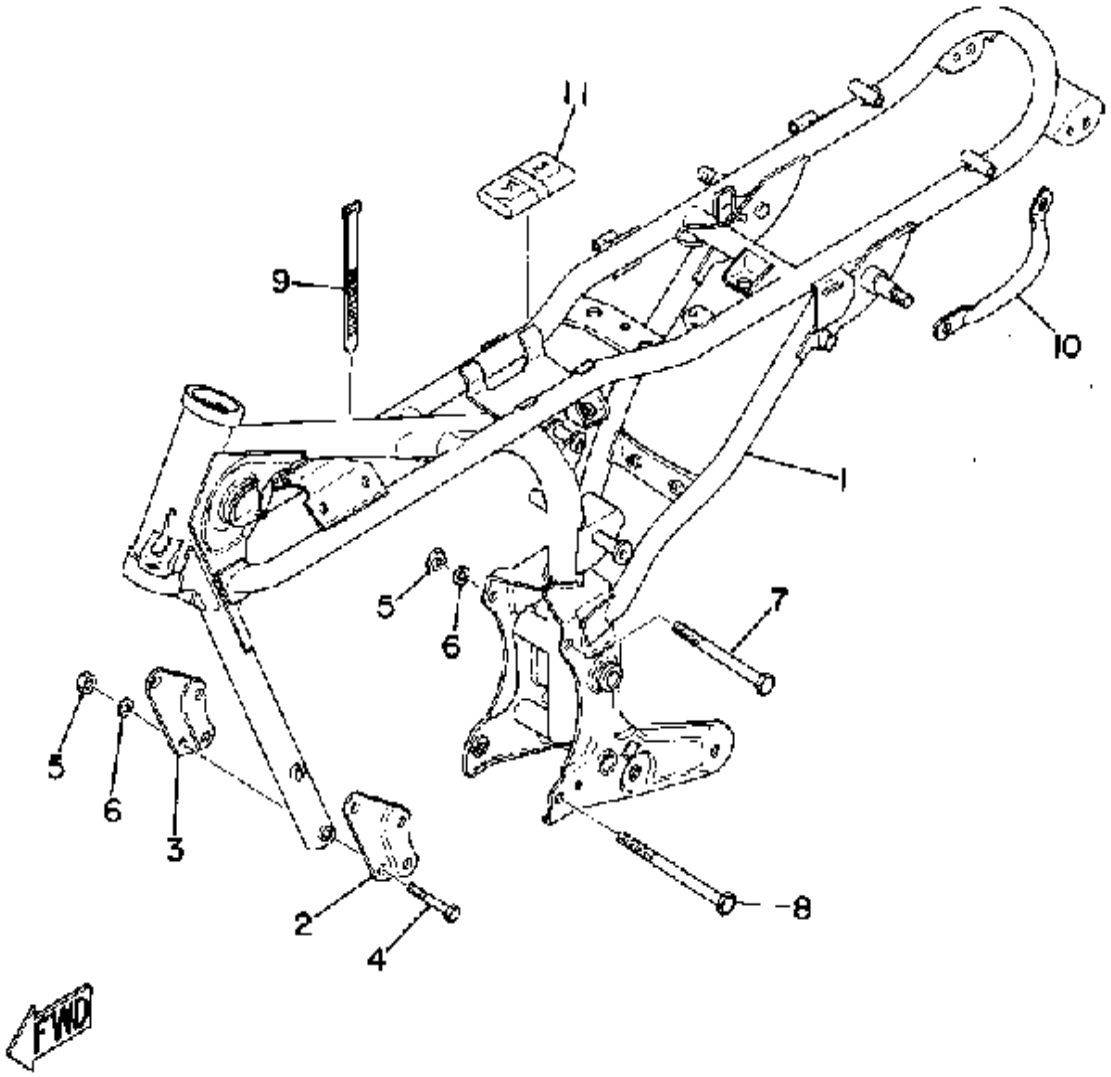
STARTER GENERATOR

Ref. No.	Part Number	Description	Qty	Remarks
-1	(397-81100-11-00)	STARTER GEN ASSEMBLY . . .	1	



RD200A

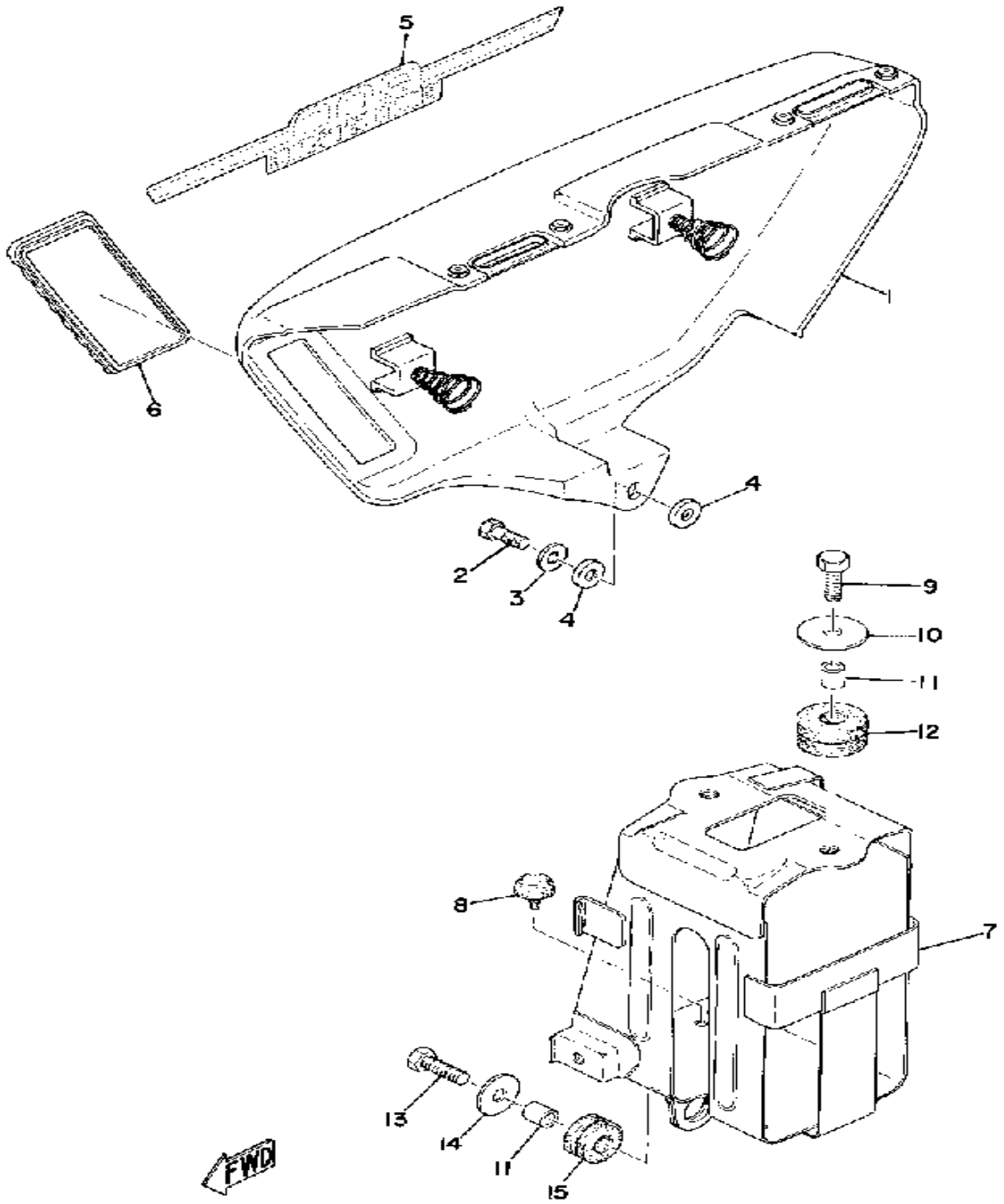
ELECTRICAL -- CHARGING SYSTEM *(MFR) (TYPE)*	Starter Dynamo Hitachi GS214-02
NO LOAD VOLTAGE ADJ. *(AC & DC GENERATORS)*	15.8 ~ 16.5V @ 2500 rpm
MAX. MAGNETO OUTPUT *(CHARGING) (LIGHTING)*	14V 7A (max. generator output under load)
FIELD COIL *(and/or)* CHARGING COIL RESISTANCE	Shunt coil: 4.6 Ω Series coil: 0.0135 Ω
IGN. COIL SPARK GAP *(MIN)*/PRI. RES./SEC. RES.	8mm @ 300 rpm / 4.0 Ω / 11K Ω
CONDENSER CAPACITY	0.22 μF
POINT GAP *(NOMINAL)*/SPARK PLUG *(TYPE) (GAP)*	0.3 ~ 0.4mm (.012 ~ .016") / NGK B8HS / 0.6 ~ 0.7mm
TIMING *(ADVANCED) (RETARDED)*	1.8mm BTDC (Full advance)



FRAME

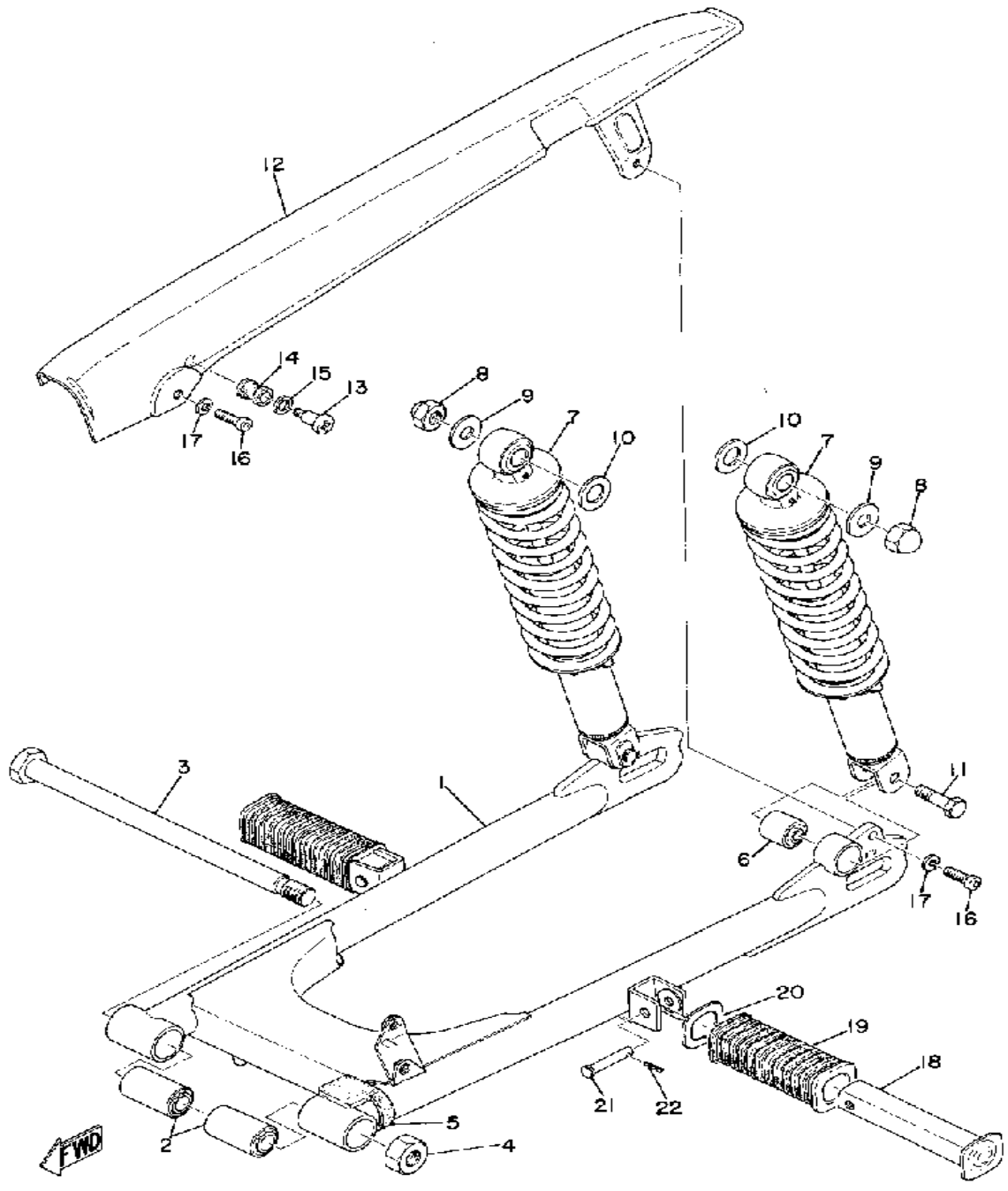
Ref. No.	Part Number	Description	Qty	Remarks
1	(398-21110-01-33)	FRAME	1	YAMAHA BLACK
2	(337-21315-00-00)	STAY, ENGINE 2	1	
3	(337-21316-00-00)	STAY, ENGINE 3	1	
4	95811-08060-00	BOLT, FLANGE	5	
5	95333-08600-00	NUT, HEXAGON	5	
6	92990-08100-00	WASHER	5	
7	90109-08386-00	BOLT	1	
	95821-08115-00	BOLT, flange	1	
8	90101-08103-00	BOLT (116-21483-00)	1	
9	437-83936-11-00	BAND, SWITCH CORD	2	
10	(397-21165-00-93)	HANDLE, STANDING	1	
11	(396-28100-10-00)	TOOL KIT	1	

SIDE COVER - BOX



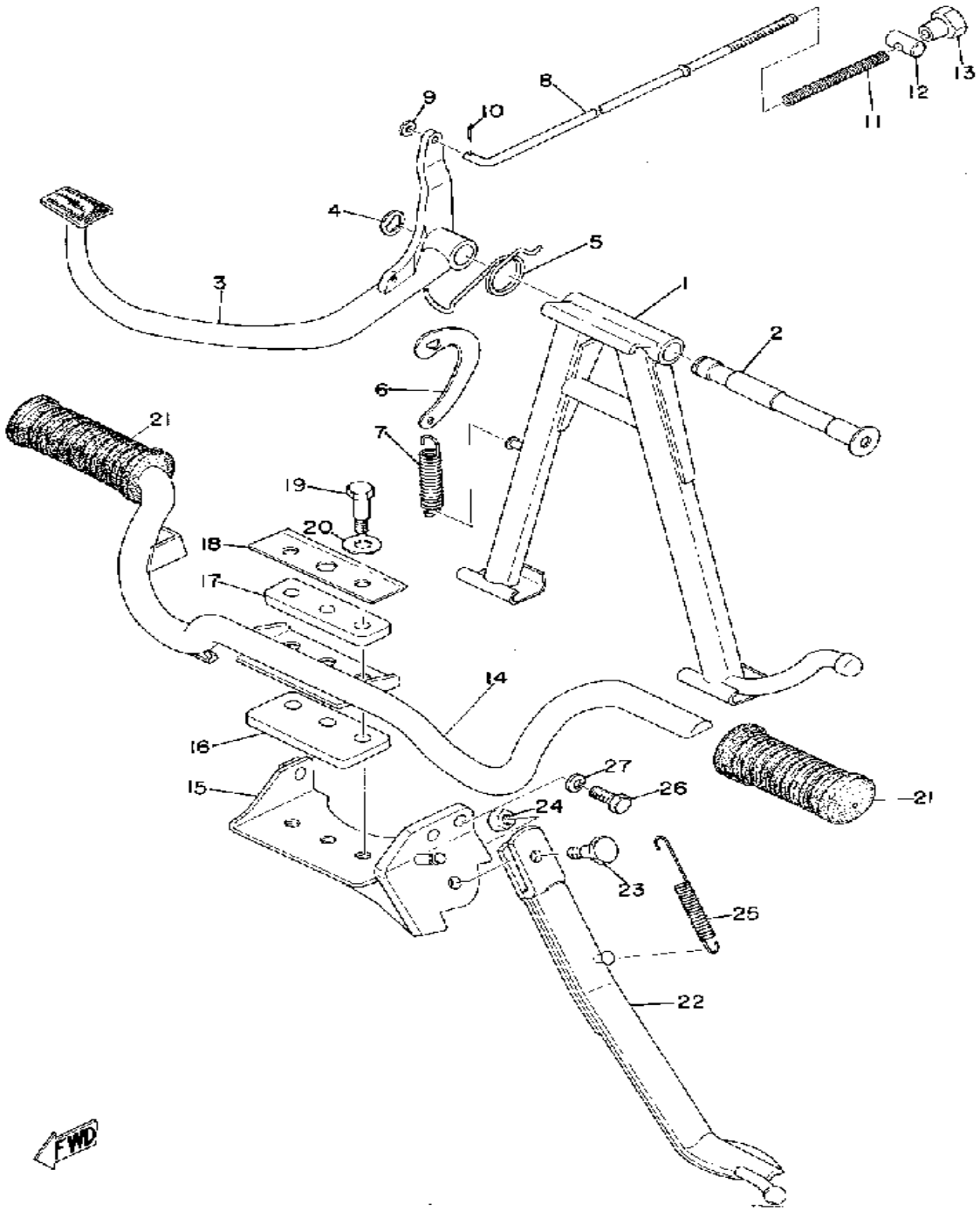
Ref. No.	Part Number	Description	Qty	Remarks
1	(397-21711-02-75)	COVER, SIDE 1	1	MARINE BLUE
	(397-21711-02-F7)	COVER, SIDE 1	1	HIGH SPARKLE BLUE
2	90109-06005-00	BOLT	1	
3	90201-08100-00	WASHER, PLATE	1	
4	90201-083A0-00	WASHER, PLATE	2	
5	(397-21783-20-00)	EMBLEM 3	1	
	397-21786-10-00	EMBLEM 6	1	
6	(398-21782-01-00)	MOLD 2	1	
7	(397-21170-00-00)	BOX, BATT.	1	
8	141-21717-00-00	DAMPER	4	
9	97023-06020-00	BOLT (3XF)	2	
10	90201-06074-00	WASHER, PLATE	2	
11	90387-065L7-00	COLLAR (51L) (214-21633-00)	3	
12	248-21717-00-00	DAMPER	2	
13	97011-06025-00	BOLT (97001-06025)	1	
14	90201-06067-00	WASHER, PLATE	1	
15	90480-14023-00	GROMMET	1	

REAR ARM - REAR CUSHION - CHAIN CA



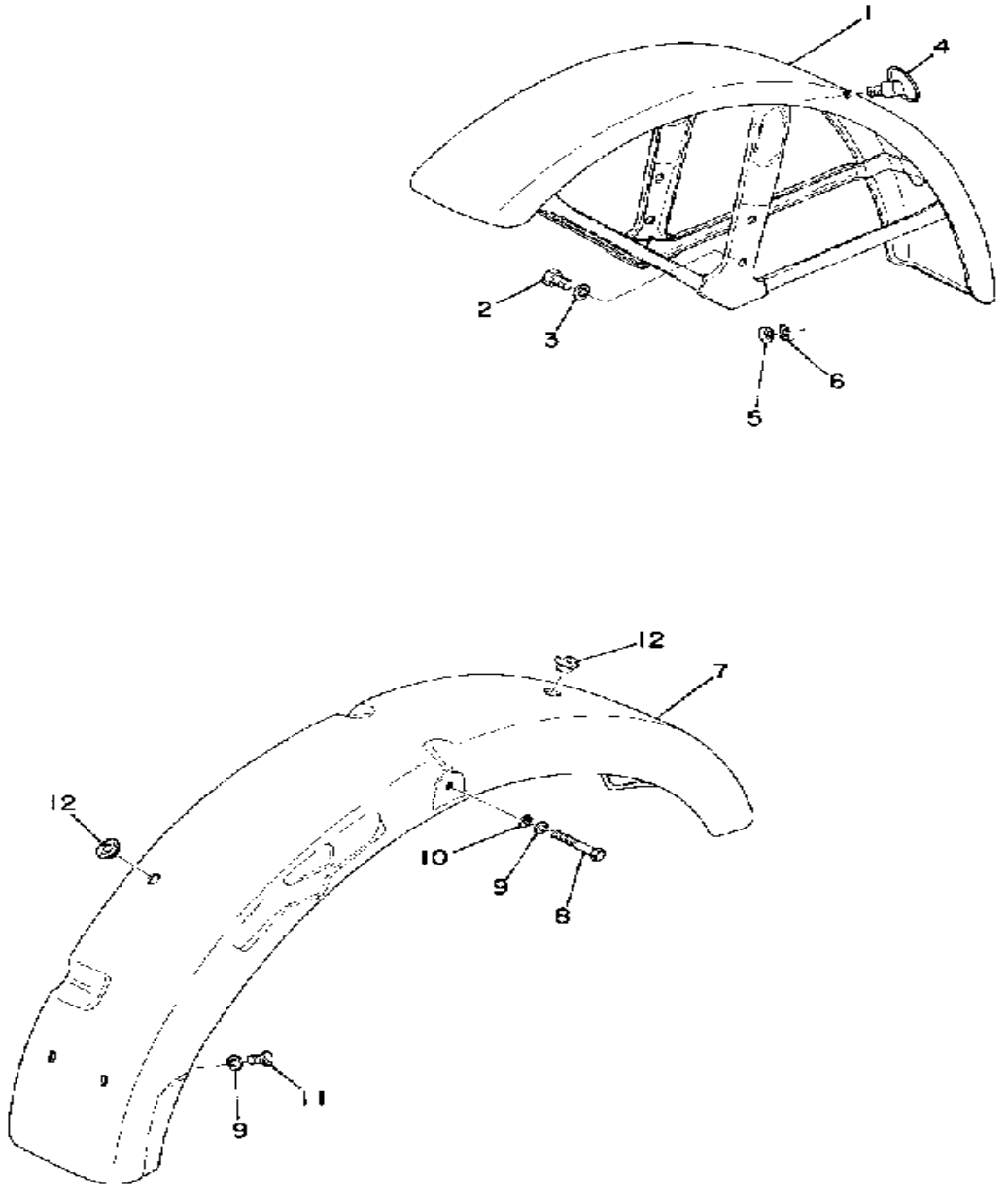
Ref. No.	Part Number	Description	Qty	Remarks
1	(337-22110-00-33)	REAR ARM	1	
2	174-22123-00-00	BUSH 1	2	
3	(337-22141-00-00)	SHAFT, PIVOT	1	
4	(95303-14600-00)	NUT	1	
5	(173-22151-00-00)	SEAL, GUARD	1	
6	164-22216-00-00	BUSH, REAR SHOCK ABSORBER	2	
7	(337-22210-20-00)	SHK/ABS ASSEMBLY, REAR	2	
8	95303-10800-00	NUT (CROWN) (92803-10700)	2	
9	90201-10437-00	WASHER, PLATE	2	
10	90201-14218-00	WASHER, PLATE	2	
11	(90106-08027-00)	BOLT, DOME HEAD	2	
12	(337-22311-00-93)	CASE, CHAIN	1	
13	(90149-06012-00)	SCREW, SPEC''L SHAPE	1	
14	(183-22332-01-00)	DAMPER, CHAIN CASE	1	
15	(90201-07079-00)	WASHER, PLATE	1	
16	98580-06012-00	SCREW, PAN HEAD	2	
17	92995-06100-00	WASHER, SPRING	2	
18	168-27431-10-00	FOOTREST, REAR 1	2	
19	307-27433-00-00	COVER, RR FOOTREST	2	
20	(90209-21031-00)	WASHER, SPEC''L SHAP	2	
21	91701-06035-00	PIN, CLEVIS	2	
22	91490-16020-00	PIN, COTTER	2	

STAND - FOOTREST - BRAKE PEDAL



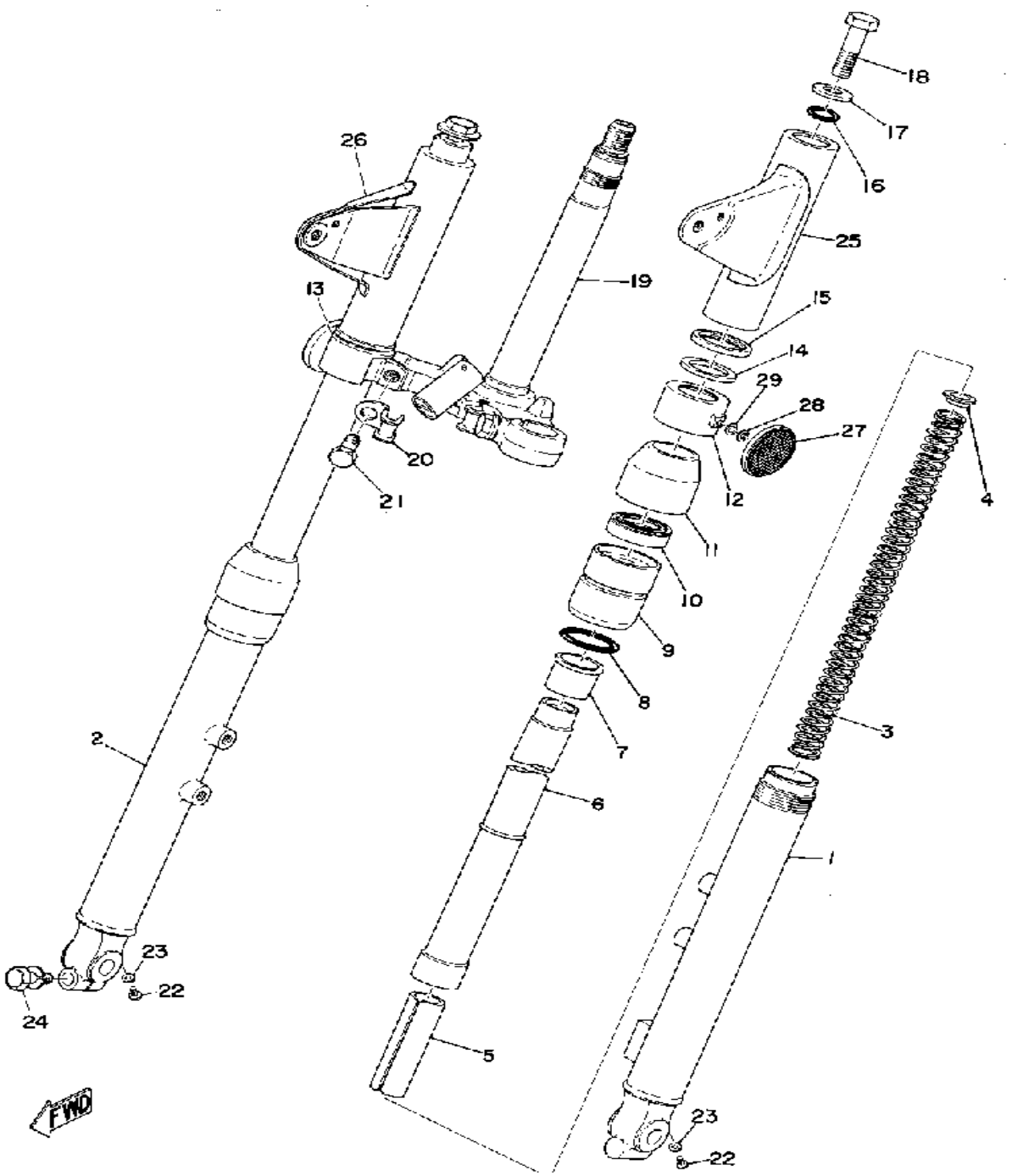
Ref. No.	Part Number	Description	Qty	Remarks
1	(337-27111-00-00)	STAND, MAIN	1	
2	(122-27112-00-00)	SHAFT, MAIN STAND	1	
3	1E8-27211-00-00	PEDAL, BRAKE	1	
4	93430-12008-00	CIRCLIP	1	
5	90508-32056-00	SPRING, TORSION	1	
6	(174-27115-00-00)	LINK, MAIN STAND	1	
7	90506-32056-00	SPRING, TENSION (174-27116-00)	1	
8	337-27231-00-00	ROD, BRAKE	1	
9	92990-06200-00	WASHER	1	
10	91490-20020-00	PIN, COTTER	1	
11	90501-10245-00	SPRING, COMPRESSION	1	
12	90249-12008-00	PIN	1	
13	90179-06411-00	NUT	1	
14	(337-27411-00-00)	FOOTREST 1	1	
15	(337-27412-00-00)	BRACKET, FOOTREST 1	1	
16	(132-27424-00-00)	DAMPER, FOOTREST 2	1	
17	(132-27414-00-00)	DAMPER, FOOTREST	1	
18	(132-27417-00-00)	WASHER, FOOTREST	1	
19	90109-08193-00	BOLT (132-27416-00)	3	
20	90201-10132-00	WASHER, PLATE	3	
21	156-27413-00-00	COVER, FOOTREST	2	
22	(337-27311-00-00)	STAND, SIDE	1	
23	90109-08032-00	BOLT (122-27317-01)	1	
24	95303-08700-00	NUT	1	
25	90506-29052-00	SPRING, TENSION	1	
26	97313-08020-00	BOLT, HEXAGON	1	
27	92990-08100-00	WASHER	1	

FRONT FENDER - REAR FENDER



Ref. No.	Part Number	Description	Qty	Remarks
1	(337-21510-00-93)	FENDER, FRONT	1	
2	97313-08012-00	BOLT	4	
3	92990-08100-00	WASHER	4	
4	(174-21518-00-00)	HOLDER, CABLE	1	
5	95380-06600-00	NUT	1	
6	92995-06100-00	WASHER, SPRING	1	
7	(337-21610-00-93)	FENDER, REAR	1	
8	97313-06045-00	BOLT (97021-06045-00)	2	
9	92995-06100-00	WASHER, SPRING	4	
10	92990-06200-00	WASHER	2	
11	97013-06012-00	BOLT	2	
12	90480-12013-00	GROMMET	2	

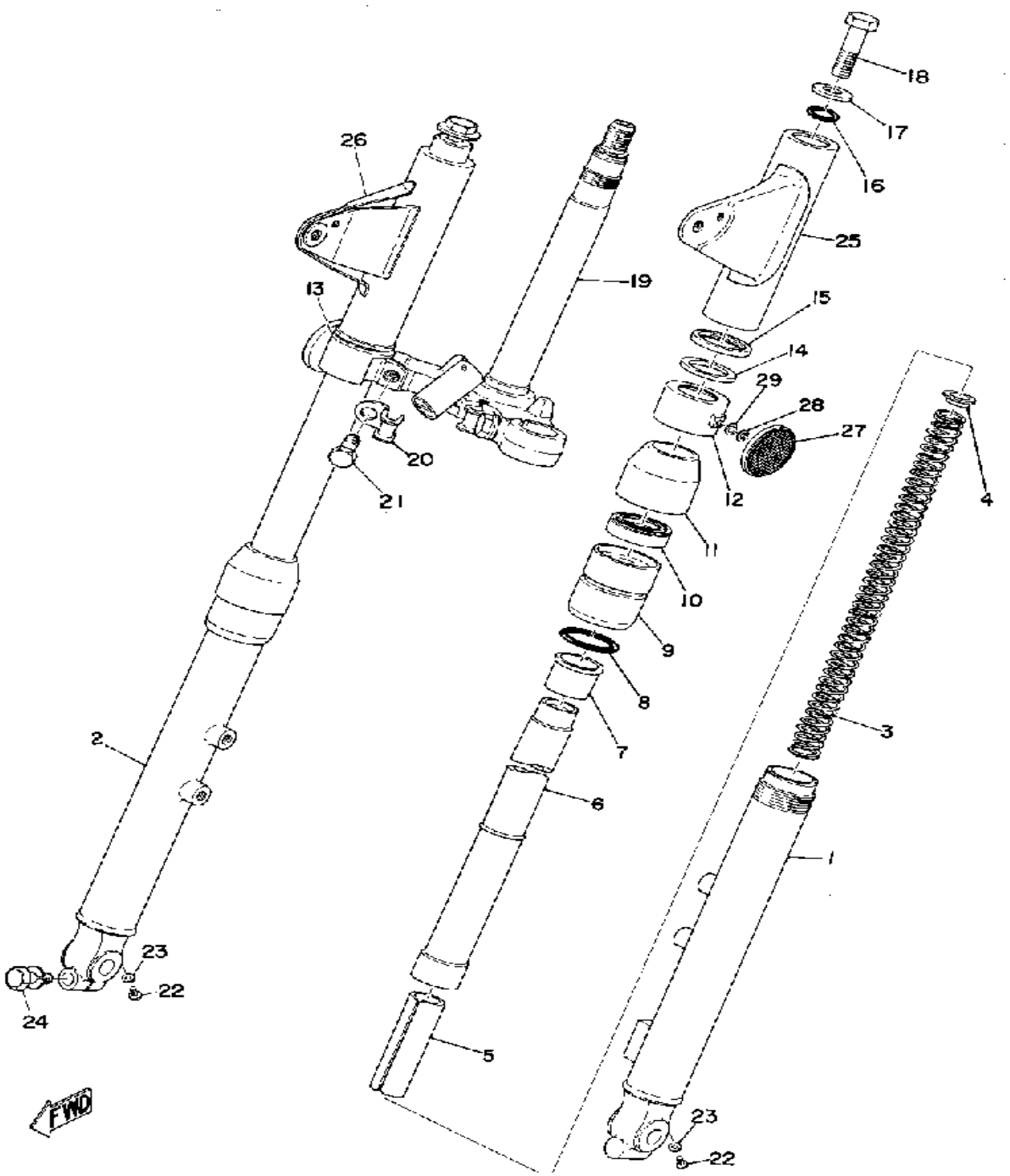
FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
1	(337-23126-60-93)	TUBE, OUTER 1	1	
2	(337-23136-60-93)	TUBE, OUTER 2	1	
3	(337-23141-60-00)	SPRING, FRONT FORK	2	
4	(337-23142-60-00)	SEAT, SPRING UPPER	2	
5	(315-23118-50-00)	SPACER	2	
6	(337-23124-60-00)	TUBE, INNER 1	2	
7	(137-23125-01-00)	METAL, SLIDE 1	2	
8	137-23147-00-00	. O-RING	2	
9	(193-23150-40-00)	OUTER NUT	2	
10	137-23145-01-00	. . OIL SEAL	2	
11	248-23144-00-00	. SEAL, DUST	2	
12	(337-23122-50-00)	COVER, OUTER 1	1	
13	(337-23132-50-00)	COVER, OUTER 2	1	
14	(437-23163-00-00)	GASKET	2	
15	(337-23116-60-00)	GUIDE, COVER LOWER	2	
16	(337-23114-60-00)	GASKET	2	
17	207-23112-00-00	. WASHER, CAP	2	
18	(337-23111-60-00)	BOLT, CAP	2	
19	(337-23340-60-33)	UNDER BRACKET	1	
20	(183-23318-00-00)	HOLDER, CABLE 1	2	
21	5J0-23346-00-00	. BOLT 1	2	
22	98580-04008-00	. SCREW, PAN HEAD	2	
23	122-23129-00-00	. GASKET, DRAIN PLUG	2	
24	(90119-08010-00)	BOLT, WITH WASHER	1	
25	(337-23121-60-75)	COVER, UPPER 1	1	MARINE BLUE
	(337-23121-60-F7)	COVER, UPPER 1	1	HIGH SPARKLE BLUE
26	(337-23131-60-F7)	COVER, UPPER 2	1	HIGH SPARKLE BLUE
	337-23136-60-75	UNAVAILABLE IN PRICE BOOK	1	MARINE BLUE
27	341-85111-00-00	REFLECTOR, FRONT 1	2	

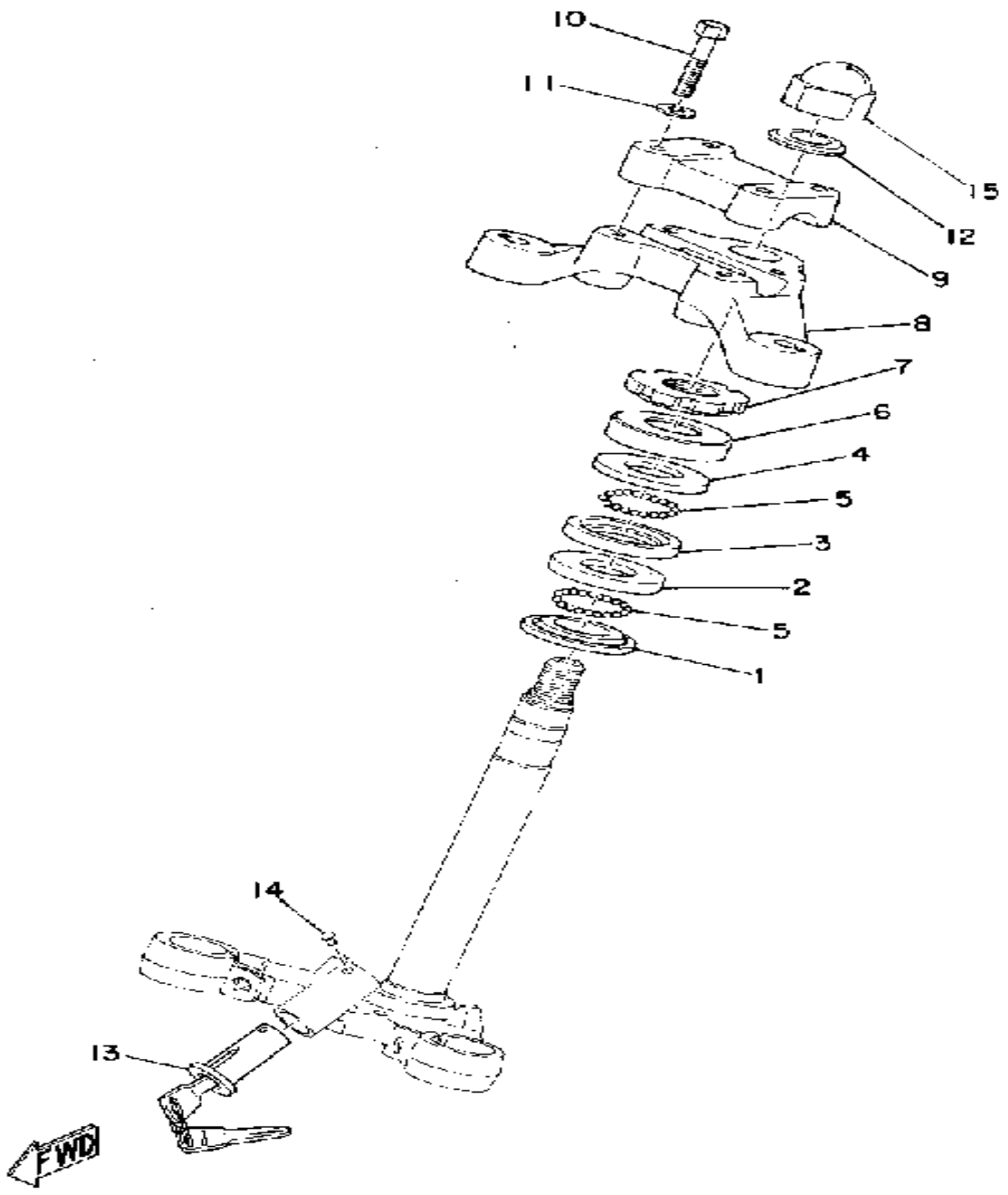
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FRONT FORK



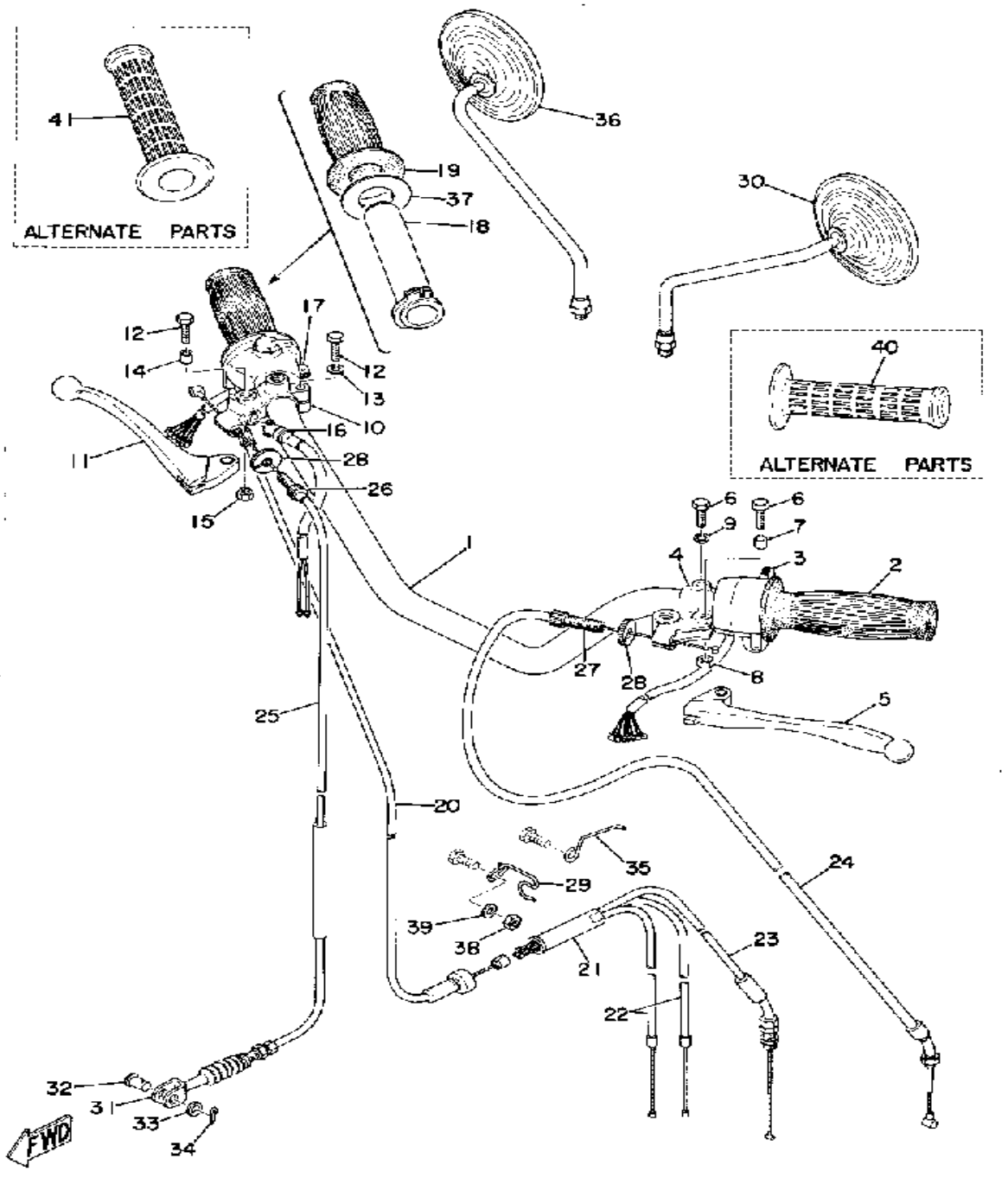
Ref. No.	Part Number	Description	Qty	Remarks
28	92990-05100-00	WASHER, SPRING	2	
29	92990-05200-00	WASHER, PLAIN	2	
-1	(337-23101-90-00)	FRONT FORK ASSEMBLY	1	

STEERING



Ref. No.	Part Number	Description	Qty	Remarks
1	156-23411-00-00	RACE, BALL 1	1	
2	156-23412-00-00	RACE, BALL 2	1	
3	183-23412-00-00	RACE, BALL 2	1	
4	183-23411-00-00	RACE, BALL 1	1	
5	93501-04011-00	BALL	38	
6	136-23415-00-00	COVER, BALL RACE 1	1	
7	90179-25033-00	NUT	1	
8	(337-23435-00-98)	CROWN, HANDLE	1	
9	164-23441-00-98	HOLDER, HANDLE UPPER	1	
10	97303-08035-00	BOLT, HEXAGON	4	
11	92990-08100-00	WASHER	4	
12	90209-17057-00	WASHER, SPEC''L SHAP	1	
13	(122-23480-01-00)	STEERING LOCK ASSEMBLY	1	
14	(122-23483-00-00)	RIVET	1	
15	90176-16016-00	NUT, CROWN	1	

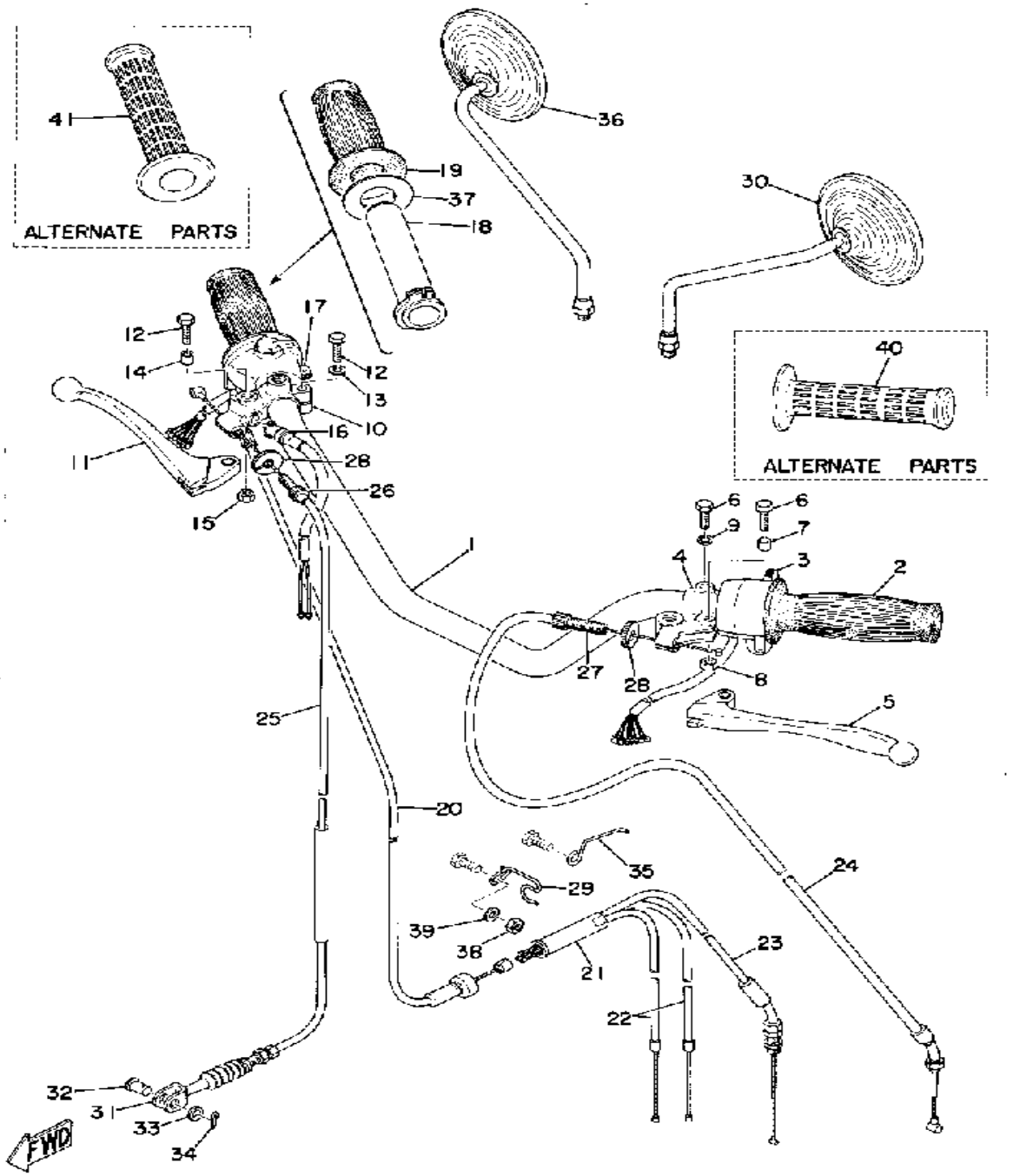
HANDLE - WIRE



Ref. No.	Part Number	Description	Qty	Remarks
1	(337-26111-00-00)	HANDLEBAR	1	STD
2	341-26241-00-00	GRIP LH	1	
3	(397-83973-10-00)	SWITCH, HANDLE 3	1	
4	341-82911-00-00	. HOLDER, LEVER 1	1	
5	214-83912-00-00	. LEVER 1	1	
6	97023-06020-00	. BOLT (3XF)	2	
7	214-83913-00-00	. COLLAR, LEVER 1	1	
8	95380-06700-00	. NUT	1	
9	92995-06100-00	. WASHER, SPRING	1	
10	361-82920-93-00	HOLDER, LEVER 2 (36182-92131-00)	1	
11	233-83922-30-00	LEVER R	1	
12	97023-06020-00	BOLT (3XF)	2	
13	92995-06100-00	WASHER, SPRING	1	
14	214-83913-00-00	COLLAR, LEVER 1	1	
15	95380-06700-00	NUT	1	
16	395-83980-00-00	STOP SWITCH ASSEMBLY	1	
17	(397-83963-11-00)	SWITCH, HANDLE 3	1	
18	214-26243-00-00	TUBE, THRTL GUIDE	1	
19	(306-26242-10-00)	GRIP RH	1	
20	(397-26311-60-00)	CABLE, THROTTLE 1	1	
21	360-26261-01-00	CONNECTOR, CABLE	1	
22	397-26312-01-00	CABLE, THROTTLE 2	2	
23	397-26321-00-00	CABLE, PUMP	1	
24	397-26335-00-00	CABLE, CLUTCH	1	
25	(397-26341-00-00)	CABLE, BRAKE	1	
26	90123-08046-00	BOLT	1	
27	90123-08046-00	BOLT	1	
28	90179-08148-00	NUT	2	

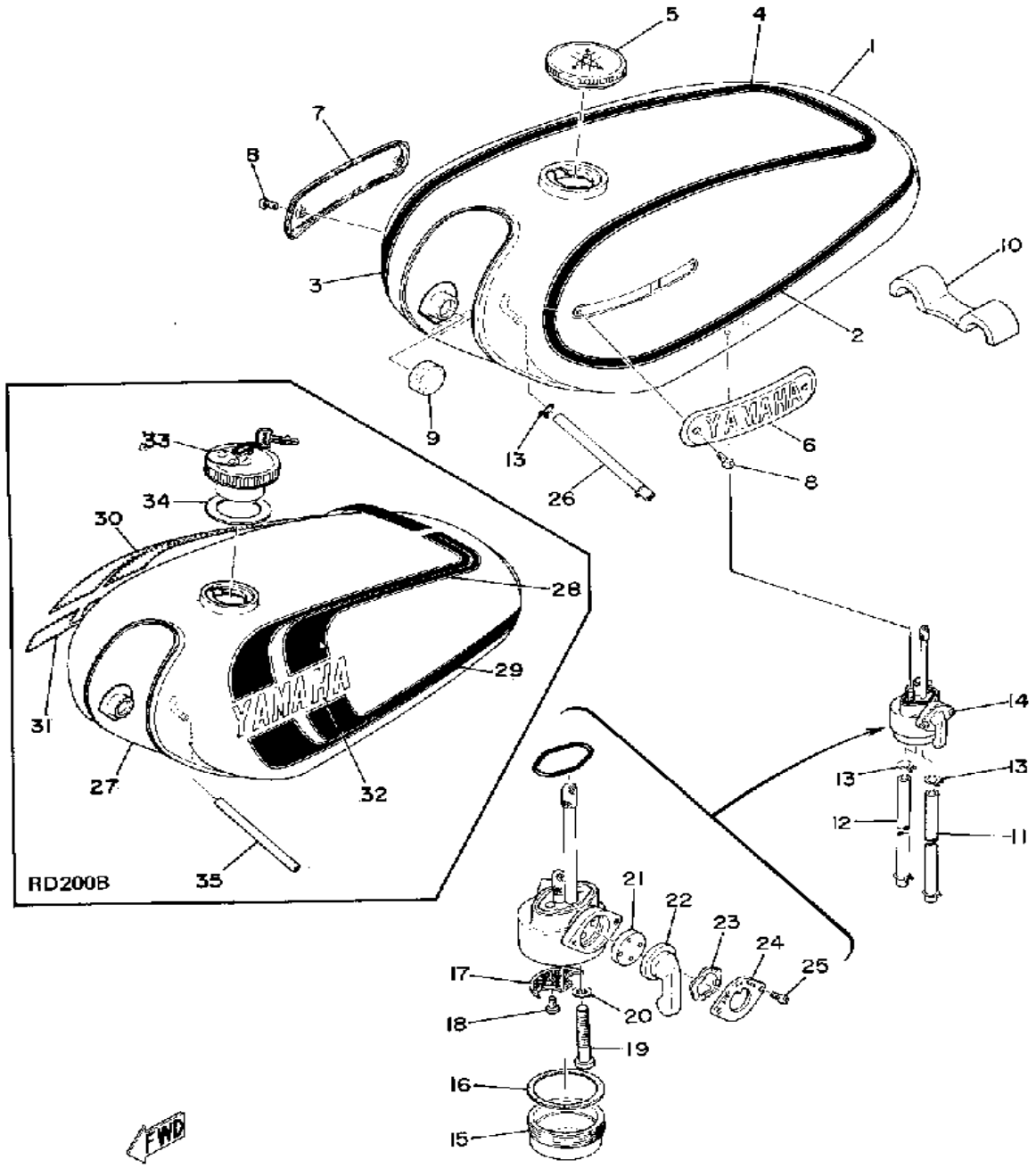
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HANDLE - WIRE



Ref. No.	Part Number	Description	Qty	Remarks
29	(397-26278-00-00)	CLIP, CABLE	1	
30	341-26290-10-00	MIRROR ASSEMBLY LH	1	CONVEX MIRROR
31	156-26347-00-00	JOINT, CABLE	1	
32	90240-08013-00	PIN, CLEVIS	1	
33	90201-08083-00	WASHER, PLATE	1	
34	91490-20020-00	PIN, COTTER	1	
35	(326-26328-00-00)	GUIDE, CABLE	1	
36	341-26290-01-00	BACK MIRROR RH (341-26290-01)	1	ALTERNATE PARTSCONVEX MIRROR
37	90201-261L0-00	WASHER, PLATE	1	
38	95380-06600-00	NUT	1	
39	92995-06100-00	WASHER, SPRING	1	
40	341-26241-00-00	GRIP LH	1	
41	235-26242-10-00	GRIP RH	1	
-1	360-82910-02-00	LEVER HOLDER ASSEMBLY 1 (360-82910-00)	1	

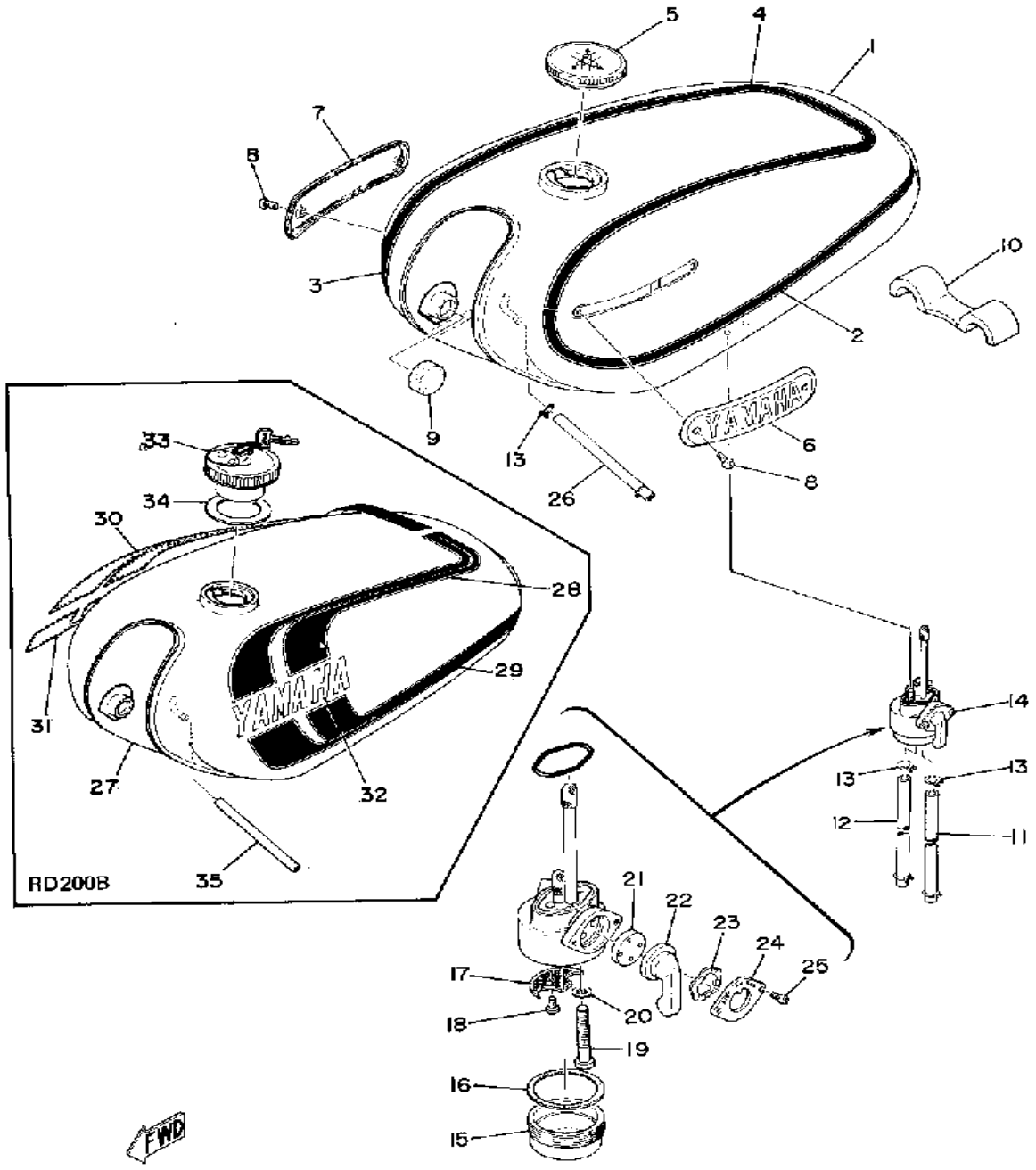
FUEL TANK



Ref. No.	Part Number	Description	Qty	Remarks
1	(398-24110-11-75)	FUEL TANK	1	MARINE BLUE
2	(397-24244-11-00)	GRAPHIC, FUEL TNK 1	1	
3	(397-24245-11-00)	GRAPHIC, FUEL TNK 2	1	
4	(397-24246-11-00)	GRAPHIC, FUEL TNK 3	1	
5	122-24610-01-00	CAP ASSEMBLY	1	
6	337-24161-10-00	EMBLEM 1	1	
7	337-24162-10-00	EMBLEM 2	1	
8	98580-04008-00	SCREW, PAN HEAD	4	
9	122-24181-00-00	DAMPER, LOCATING 1	2	
10	(307-24182-00-00)	DAMPER, LOCATING 2	1	
11	(90445-09091-00)	HOSE	1	
12	90445-09078-00	HOSE	1	
13	90467-08003-00	CLIP	6	
14	360-24500-00-00	FUEL COCK ASSEMBLY 1	1	
15	360-24521-00-00	. CUP, FILTER	1	
16	168-24522-00-00	. GASKET	1	
17	168-24515-00-00	. NET, FILTER 2	1	
18	98580-03008-00	. SCREW, PAN HEAD	1	
19	98580-06035-00	. SCREW, PAN HEAD	2	
20	90430-06013-00	. GASKET (137-24513-00)	2	
21	132-24523-00-00	. VALVE	1	
22	168-24524-00-00	. LEVER, COCK	1	
23	132-24518-00-00	. WASHER, WAVE	1	
24	(132-24525-01-00)	PLATE, LVR FITTING	1	
25	98580-03008-00	. SCREW, PAN HEAD	2	
26	90445-09083-00	. HOSE	1	
27	(398-24110-11-W3)	FUEL TANK	1	HIGH SPARKLE BLUE
28	(397-24254-20-00)	GRAPHIC, FUEL TNK 7	1	
29	(397-24256-20-00)	GRAPHIC, FUEL TNK 9	1	

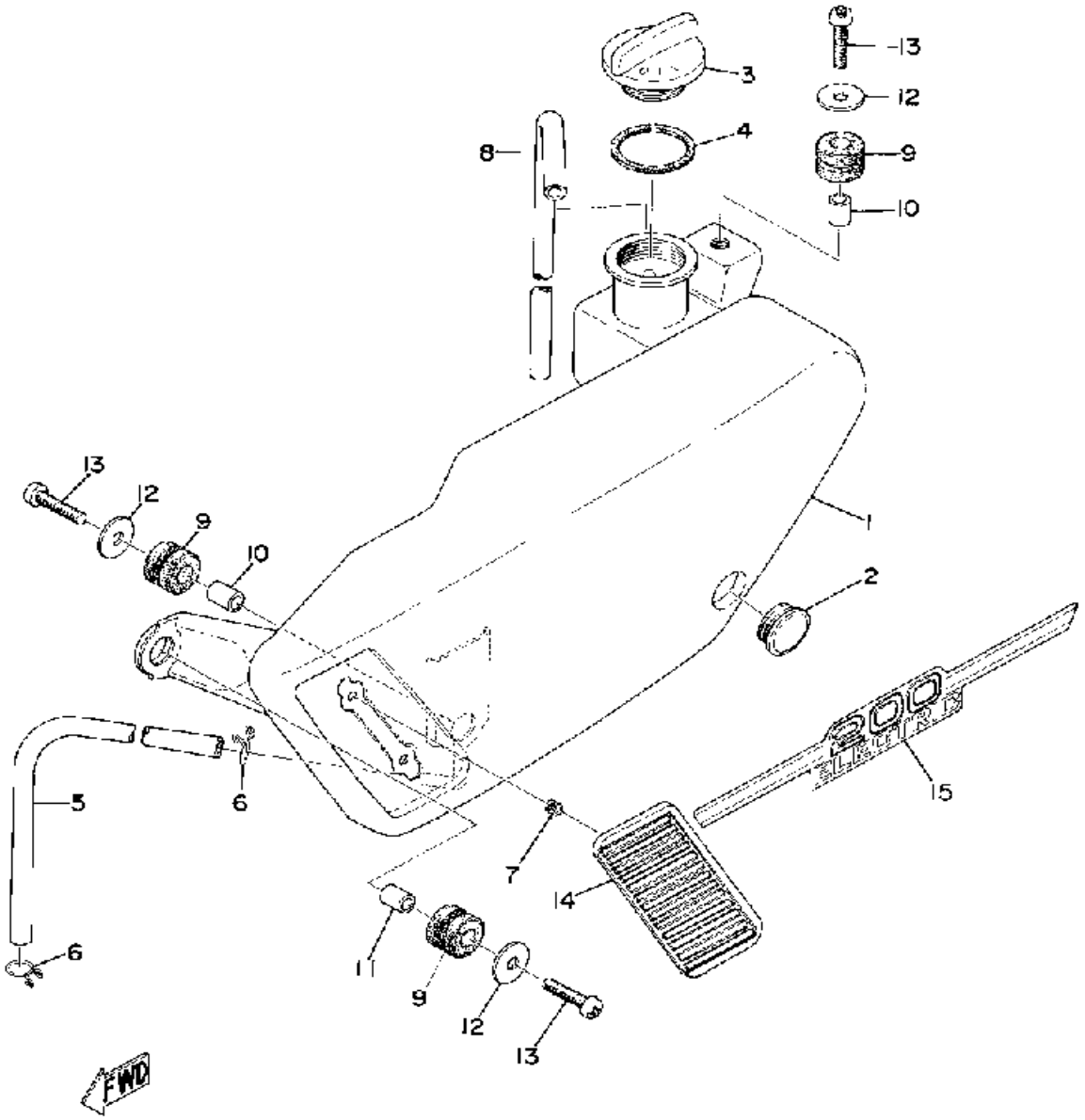
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FUEL TANK

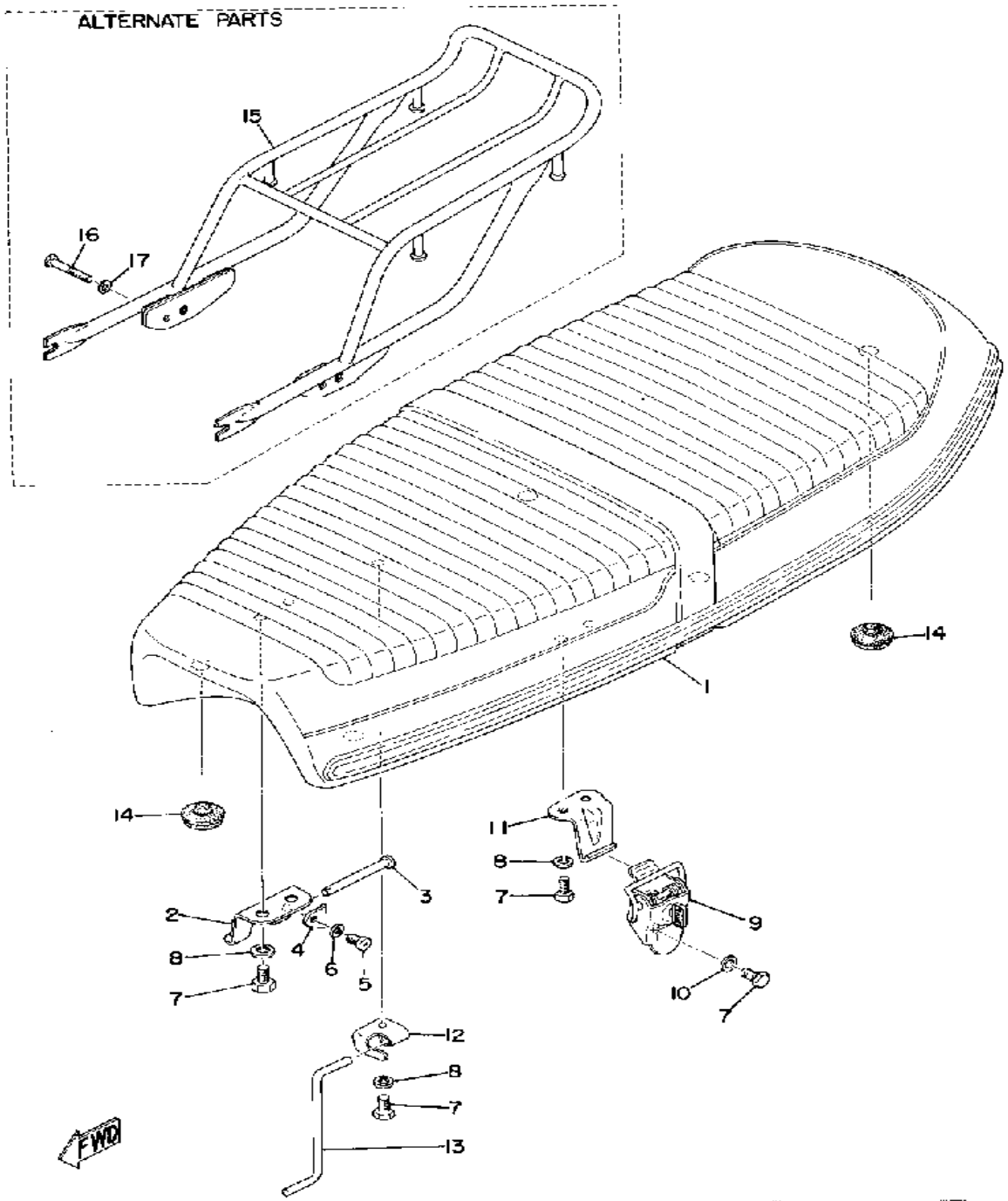


Ref. No.	Part Number	Description	Qty	Remarks
30	(397-24255-20-00)	GRAPHIC, FUEL TNK 8	1	
31	(397-24257-20-00)	GRPHC, FUEL TANK 0	1	
32	322-24161-00-00	. EMBLEM 1	2	
33	3FR-24602-00-00	CAP ASSEMBLY.	1	
34	498-24612-00-00	. GASKET, CAP	1	
35	90445-09083-00	HOSE	1	

OIL TANK



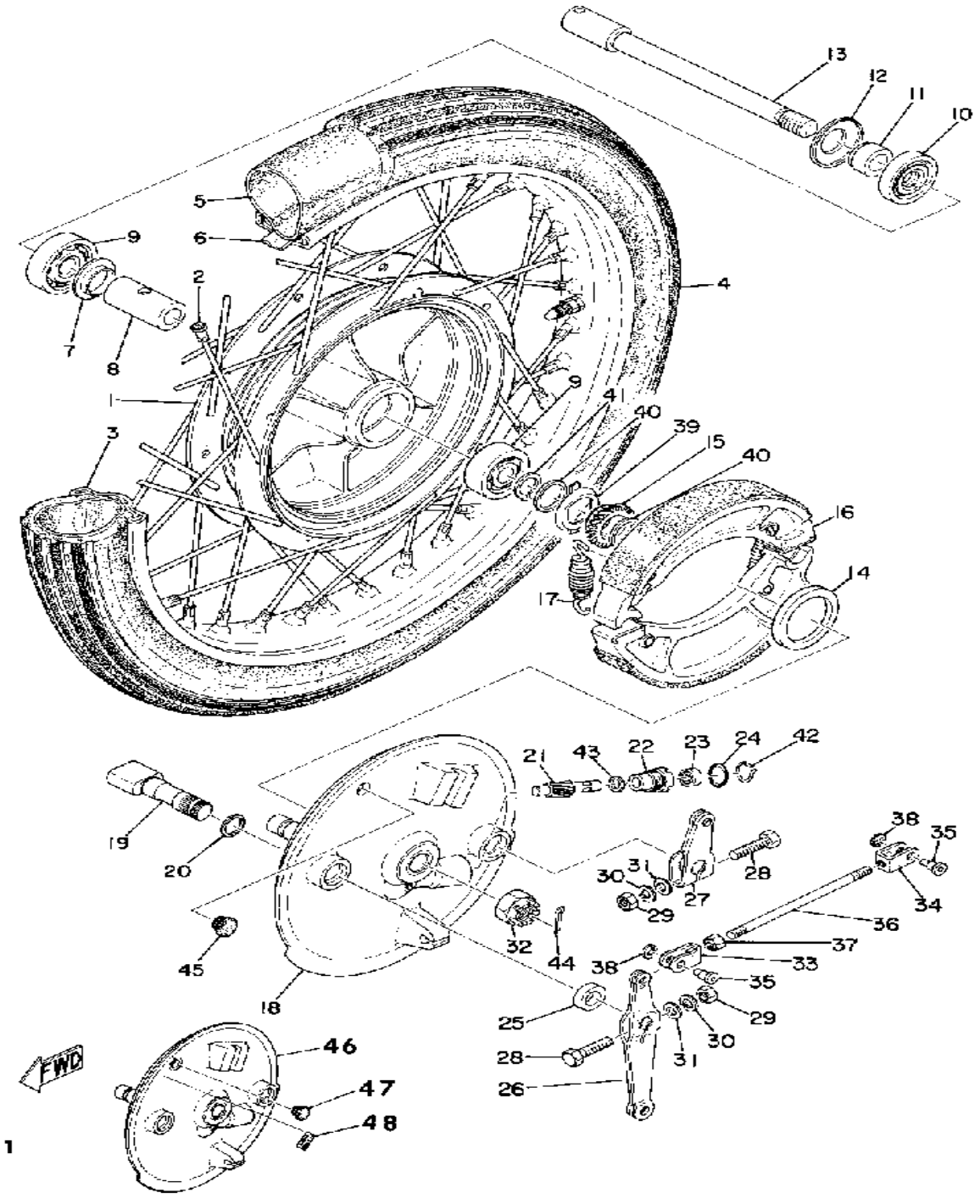
Ref. No.	Part Number	Description	Qty	Remarks
1	(398-21705-01-75)	OIL TANK ASSEMBLY	1	MARINE BLUE
	(398-21705-01-F7)	OIL TANK ASSEMBLY	1	HIGH SPARKLE BLUE
2	360-21761-00-00	. GAUGE, LEVEL	1	
3	214-21771-00-00	BODY, CAP	1	
4	90430-29114-00	GASKET	1	
5	90445-09111-00	HOSE	1	
6	90467-08003-00	CLIP	1	
7	90183-03006-00	NUT, SPRING	2	
8	90445-08047-00	HOSE (168-82112-00)	1	
9	90480-14023-00	GROMMET	3	
10	90387-065L7-00	COLLAR (51L) (214-21633-00) .	2	
11	90387-06388-00	COLLAR	1	
12	90201-06067-00	WASHER, PLATE	3	
13	98511-06025-00	SCREW PAN HEAD (92501-06025)	3	
14	(398-21781-00-00)	MOLD 1	1	
15	(397-21783-20-00)	EMBLEM 3	1	
	397-21786-10-00	EMBLEM 6	1	



SEAT

Ref. No.	Part Number	Description	Qty	Remarks
1	(398-24730-02-00)	DOUBLE SEAT ASSEMBLY	1	
2	389-24726-00-33	HINGE, SEAT	2	
3	91701-05055-00	PIN, CLEVIS	2	
4	389-24756-00-00	COVER, TAIL	2	
5	98580-06008-00	SCREW, PAN HEAD	2	
6	92995-06100-00	WASHER, SPRING	2	
7	97013-06012-00	BOLT	8	
8	92995-06100-00	WASHER, SPRING	7	
9	526-24705-00-00	SEAT LOCK ASSEMBLY	1	
10	92990-06200-00	WASHER	1	
11	278-24728-00-00	BRACKET, SEAT	1	
12	(278-24748-00-00)	BRACKET, SEAT	1	
13	(337-24768-00-00)	STOPPER	1	
14	1L9-24741-00-00	PAD, SEAT	5	
1-1	(398-24731-00-00)	COVER, DOUBLE SEAT	1	

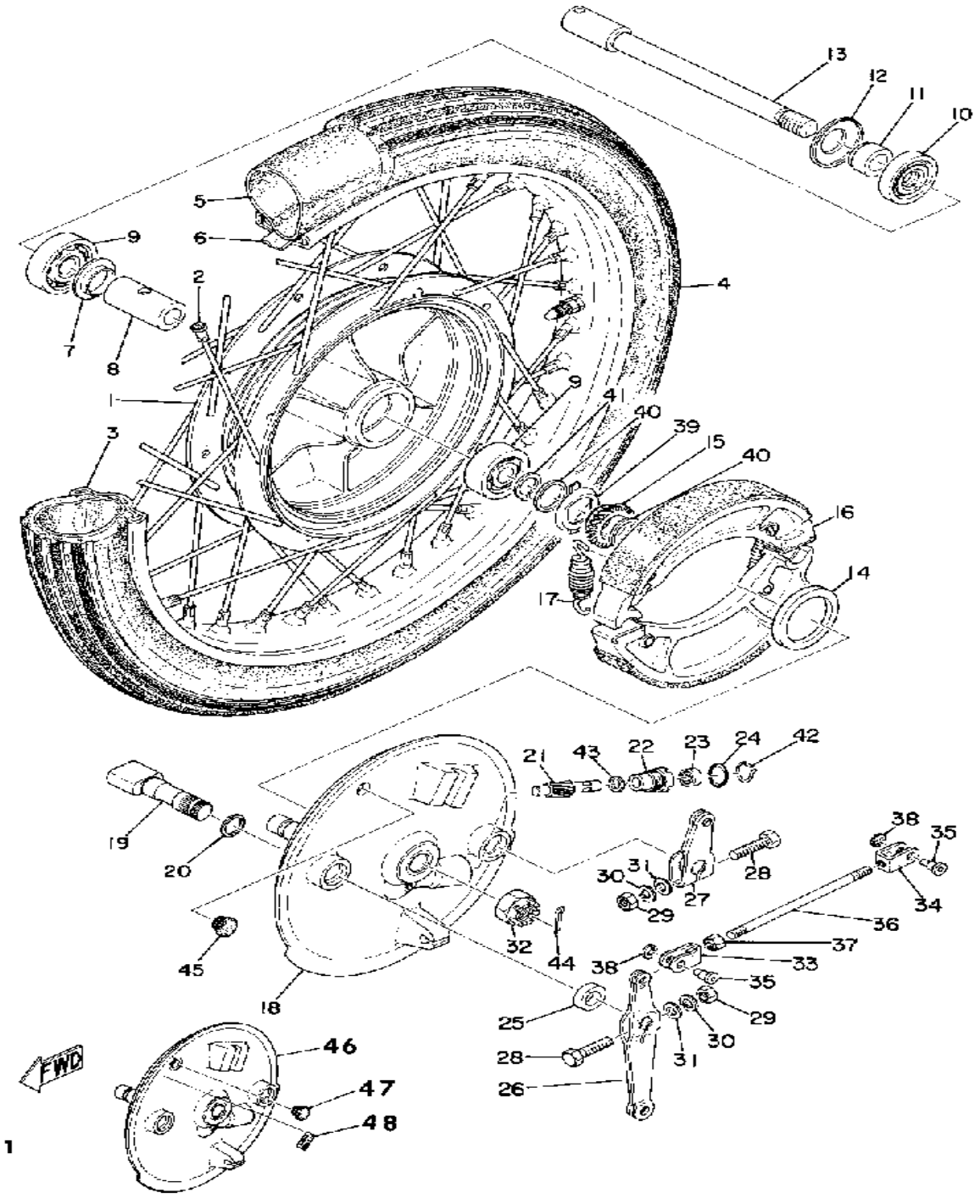
FRONT WHEEL



Ref. No.	Part Number	Description	Qty	Remarks
1	(246-25111-00-38)	HUB, FRONT	1	
2	(174-25104-00-00)	SPOKE SET, FRONT	1	
3	(94416-18013-00)	RIM 1.60X 8	1	
4	(94127-18309-00)	275X18 YOKO Y5 6	1	
5	(94227-18010-00)	TUBE	1	
6	94325-18043-00	BAND, RIM	1	
7	146-25115-00-00	FLANGE, SPACER 1	1	
8	90560-15136-00	SPACER (136-25317-00)	1	
9	93306-30202-00	BEARING	2	
10	93102-22014-00	OIL SEAL	1	
11	(90387-15421-00)	COLLAR	1	
12	(246-25118-00-00)	COVER, HUB DUST	1	
13	(246-25181-00-00)	AXLE, WHEEL	1	
14	93105-53013-00	OIL SEAL, SDD-TYPE	1	
15	246-25135-00-00	GEAR, DRIVE	1	
16	168-W2535-00-00	BRAKESHOE SET-2PCS	2	
17	90507-20002-00	SPRING, TENSION	2	
18	(397-25120-10-00)	BRAKE SHOE PLT ASSEMBLY	1	
19	(4R5-25151-00-00)	CAMSHAFT	2	
20	148-25353-00-00	SHIM, CAMSHAFT	2	
21	214-25138-00-00	GEAR, METER	1	
22	109-25136-00-00	BUSH	1	
23	93104-07003-00	OIL SEAL	1	
24	93210-14104-00	O-RING	1	
25	148-25359-00-00	SEAL, CAMSHAFT	2	
26	(337-25155-00-00)	LEVER, CAMSHAFT 1	1	
27	(337-25156-00-00)	LEVER, CAMSHAFT 2	1	
28	97021-06030-00	BOLT	2	
29	95380-06600-00	NUT	2	

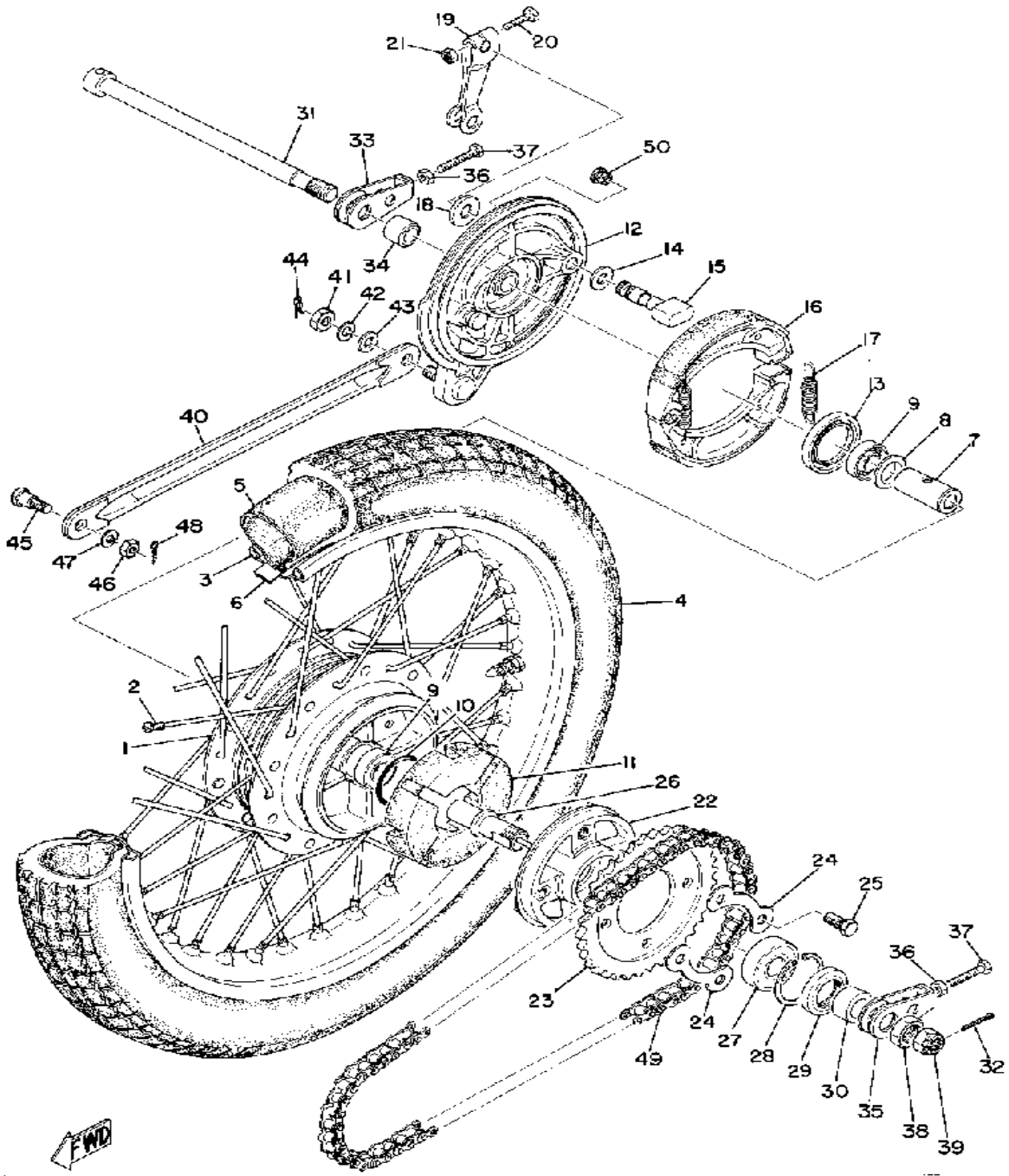
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FRONT WHEEL



Ref. No.	Part Number	Description	Qty	Remarks
30	92995-06100-00	WASHER, SPRING	2	
31	92990-06200-00	WASHER	2	
32	90171-14020-00	NUT, CASTLE	1	
33	152-25163-00-00	END, ROD 1	1	
34	152-25164-00-00	END, ROD 2	1	
35	90249-06095-00	PIN, SPEC''L SHAPE	2	
36	(152-25161-00-00)	ROD, CONNECTING	1	
37	95380-06700-00	NUT	1	
38	99080-04600-00	CIRCLIP (E)	2	
39	246-25149-00-00	CLUTCH, METER	1	
40	90201-22283-00	WASHER, PLATE	2	
41	93410-22014-00	CIRCLIP, S-TYPE	1	
42	102-25137-00-00	RING, STOP	1	
43	90201-07076-00	WASHER, PLATE	1	
44	91401-30030-00	PIN, COTTER	1	
45	90480-10068-00	GROMMET	1	
46	(397-25120-10-00)	BRAKE SHOE PLT ASSEMBLY	1	
47	90480-10068-00	GROMMET	1	
48	437-25134-10-00	UNAVAILABLE IN PRICE BOOK	1	

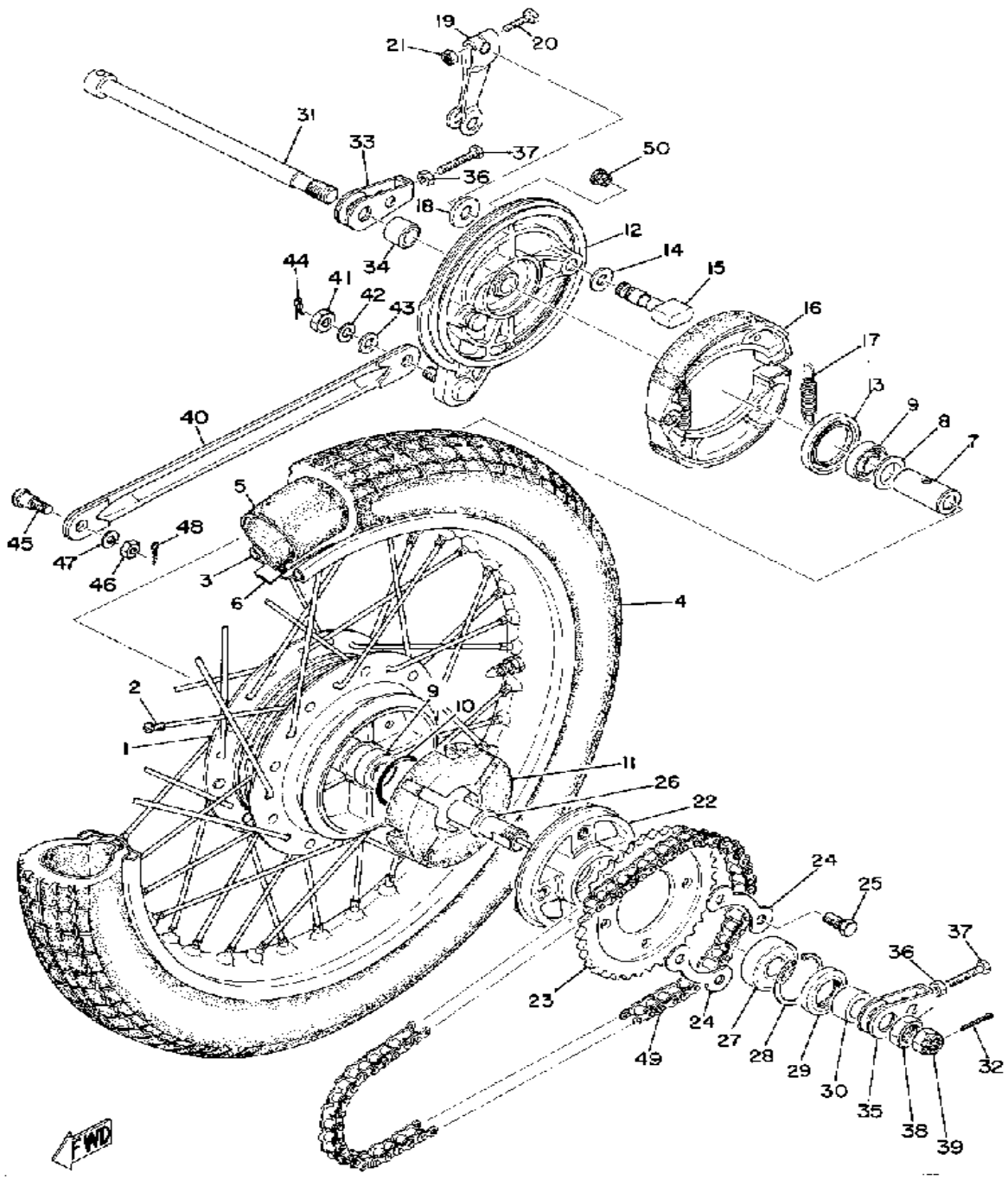
REAR WHEEL



Ref. No.	Part Number	Description	Qty	Remarks
1	(174-25311-00-00)	HUB, REAR	1	
2	(141-25304-00-00)	SPOKE SET, REAR	1	
	(141-25396-90-00)	SPOKE SET, INNER 2	18	
	(141-25397-90-00)	SPOKE SET, OUTER 2	18	
3	(94416-18013-00)	RIM 1.60X 8	1	
4	(94130-18310-00)	300X18 YOKO Y93C	1	
5	94230-18084-00	TUBE	1	
6	94325-18043-00	BAND, RIM	1	
7	90560-15136-00	SPACER (136-25317-00)	1	
8	146-25116-00-00	FLANGE, SPACER 2	1	
9	93306-20204-00	BEARING (B6202Z)	2	
10	93210-41042-00	O-RING	1	
11	174-25364-00-00	DAMPER	1	
12	(397-25320-10-00)	BRAKE SHOE PLT ASSEMBLY	1	
13	93101-42018-00	OIL SEAL, S-TYPE	1	
14	(136-25153-00-00)	SHIM, CAMSHAFT	1	
15	(136-25351-01-00)	CAMSHAFT	1	
16	214-W2535-00-00	BRAKESHOE SET-2PCS	2	
17	90507-20002-00	SPRING, TENSION	2	
18	137-25159-00-00	SEAL, CAMSHAFT	1	
19	(337-25355-00-00)	LEVER, CAMSHAFT	1	
20	97021-06030-00	BOLT	1	
21	95380-06600-00	NUT	1	
22	(174-25366-01-00)	CLUTCH, HUB	1	
23	(174-25435-20-00)	SPROCKET, DRIVN 35T	1	UR
	(174-25437-20-33)	SPROCKET, DRIVN 37T	1	UR
	174-25436-20-33	SPROCKET, DRIVN 36T	1	UR
24	148-25412-00-00	WASHER	2	
25	90105-10005-00	BOLT, WASHER BASED (141-25411-00)	4	

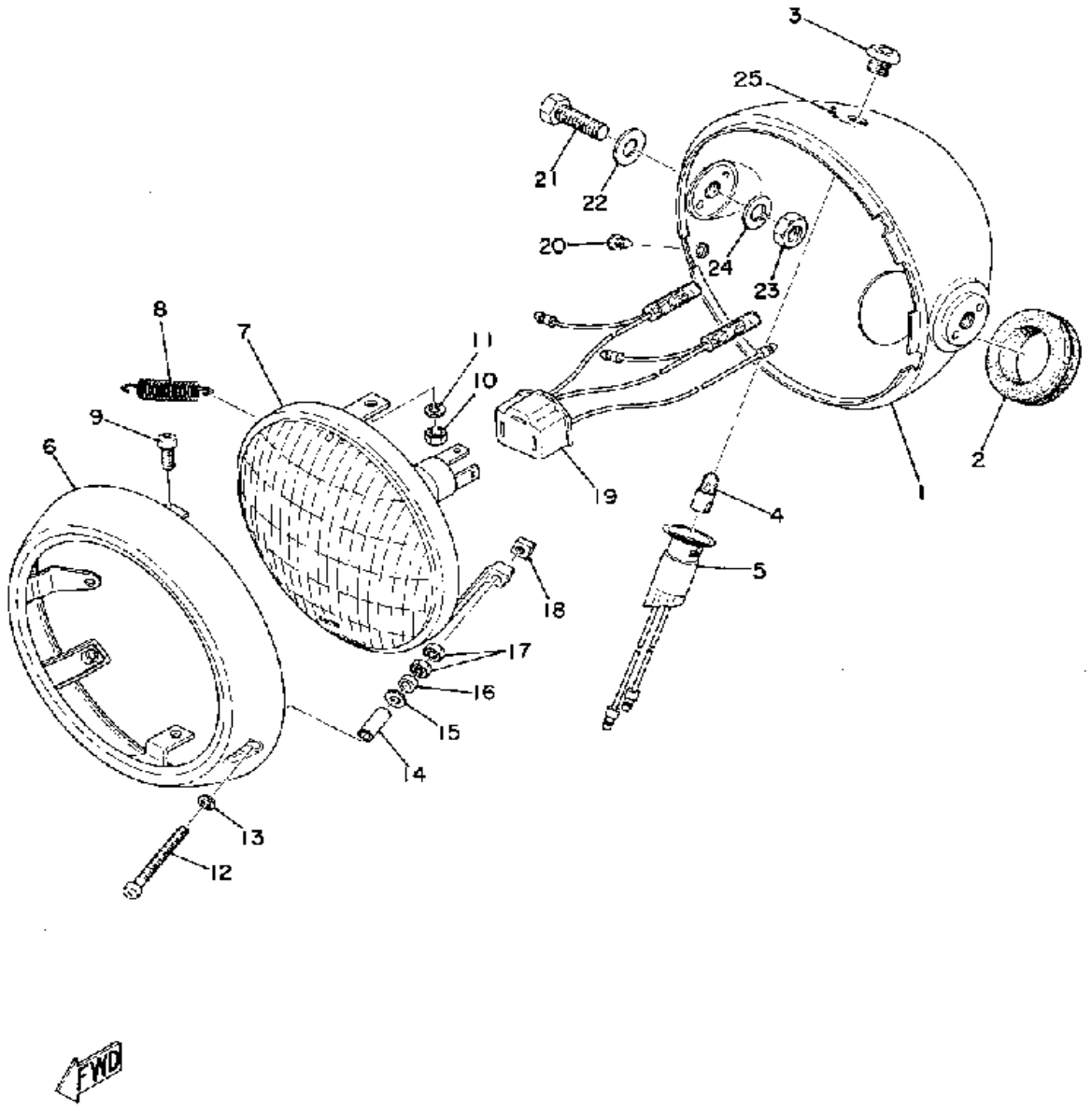
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REAR WHEEL



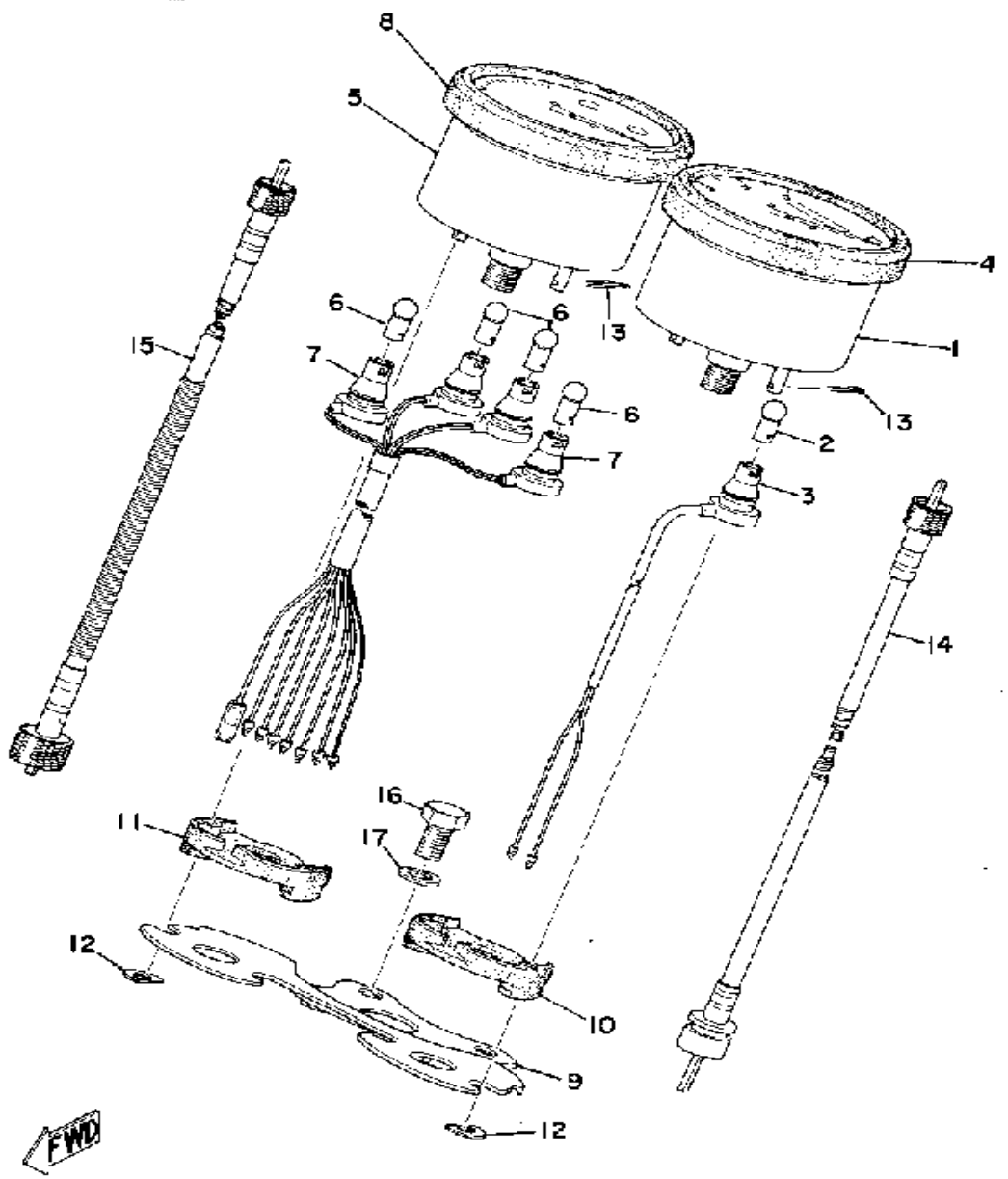
Ref. No.	Part Number	Description	Qty	Remarks
26	(174-25387-00-00)	AXLE, SPROCKET	1	
27	93306-20404-00	BEARING	1	
28	99009-47500-00	CIRCLIP	1	
29	(93106-30008-00)	OIL SEAL, DD-TYPE	1	
30	(90387-20160-00)	COLLAR	1	
31	(397-25381-00-00)	AXLE, WHEEL	1	
32	91401-30030-00	PIN, COTTER	1	
33	(174-25389-00-00)	PULLER, CHAIN 2	1	
34	(90387-26197-00)	COLLAR	1	
35	174-25388-00-00	PULLER, CHAIN 1	1	
36	95380-06600-00	NUT	2	
37	90101-06016-00	BOLT	2	
38	90170-20167-00	NUT, HEXAGON (137-25385-00)	1	
39	90171-14020-00	NUT, CASTLE	1	
40	(256-25371-00-00)	BAR, TENSION	1	
41	95303-10700-00	NUT	1	
42	92901-12100-00	WASHER, SPRING	1	
43	92990-10200-00	WASHER, PLAIN	1	
44	90468-12006-00	CLIP	1	
45	90109-08375-00	BOLT (168-25373-00)	1	
46	95333-08600-00	NUT, HEXAGON	1	
47	92990-08100-00	WASHER	1	
48	91490-20020-00	PIN, COTTER	1	
49	(94514-28112-00)	428T 112L	1	
50	90480-10068-00	GROMMET	1	
51	(397-25320-10-00)	BRAKE SHOE PLT ASSEMBLY	1	
52	90480-10068-00	. GROMMET	1	
53	(437-25134-00-00)	LABEL, INDICATOR	1	
49-1	94680-22001-00	. JOINT, CHAIN	1	

HEAD LAMP



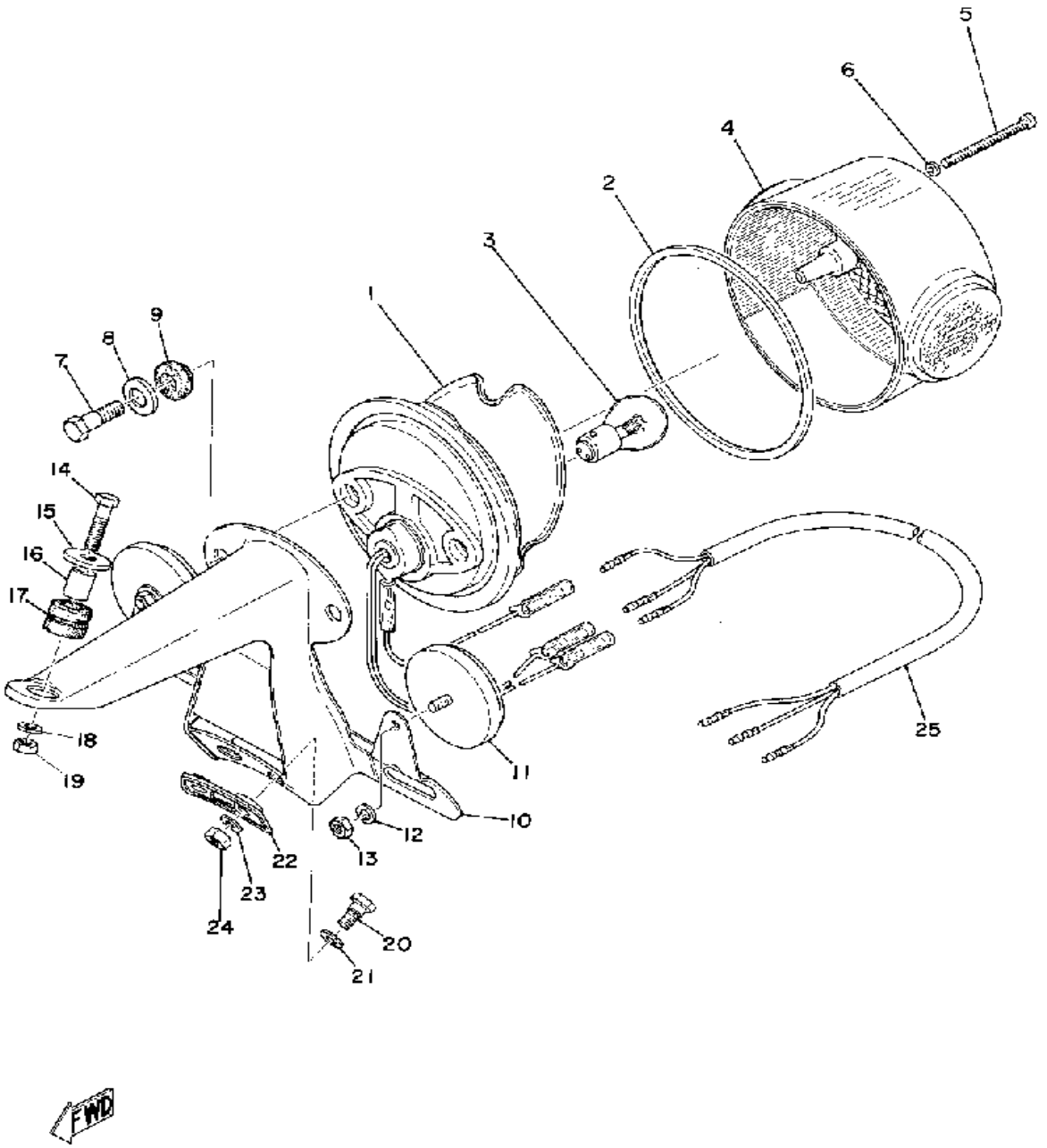
Ref. No.	Part Number	Description	Qty	Remarks
1	(237-84330-60-75)	BODY ASSEMBLY	1	MARINE BLUE
	(237-84330-60-F7)	BODY ASSEMBLY	1	HIGH SPARKLE BLUE
2	214-84153-60-00	. GROMMET, WIREHERNESS	1	
3	256-84357-61-00	. BODY, PILOT LIGHT	1	
4	256-84347-00-00	. BULB	1	
5	256-84301-61-00	. PILOT LIGHT ASSEMBLY 1	1	
6	233-84115-60-00	. RIM, HEADLIGHT	1	
7	273-84320-60-00	. LENS ASSEMBLY	1	
8	(132-84335-60-00)	SPRING	1	
9	98580-05012-00	. SCREW, PAN HEAD	2	
10	95380-05600-00	. NUT	2	
11	92990-05100-00	. WASHER, SPRING	2	
12	90157-04001-00	. SCREW, PAN HEAD	1	
13	233-84127-60-00	. WASHER, SPECIAL	1	
14	233-84133-60-00	. COLLAR, SCREW	1	
15	92990-04200-00	WASHER, PLAIN	1	
16	132-84328-60-00	. SPACER	1	
17	95301-04700-00	. NUT (95302-04700)	2	
18	198-84334-60-00	. NUT, ADJUSTING	1	
19	246-84312-60-00	. SOCKET	1	
20	90152-05005-00	SCREW, COUNTERSUNK	1	
21	97013-08025-00	BOLT	2	
22	92990-08200-00	WASHER, PLAIN	2	
23	95333-08600-00	NUT, HEXAGON	2	
24	92990-08100-00	WASHER	2	
25	(397-83585-00-00)	LABEL	1	
-1	256-84301-61-00	PILOT LIGHT ASSEMBLY 1	1	

SPEEDOMETER - TACHOMETER



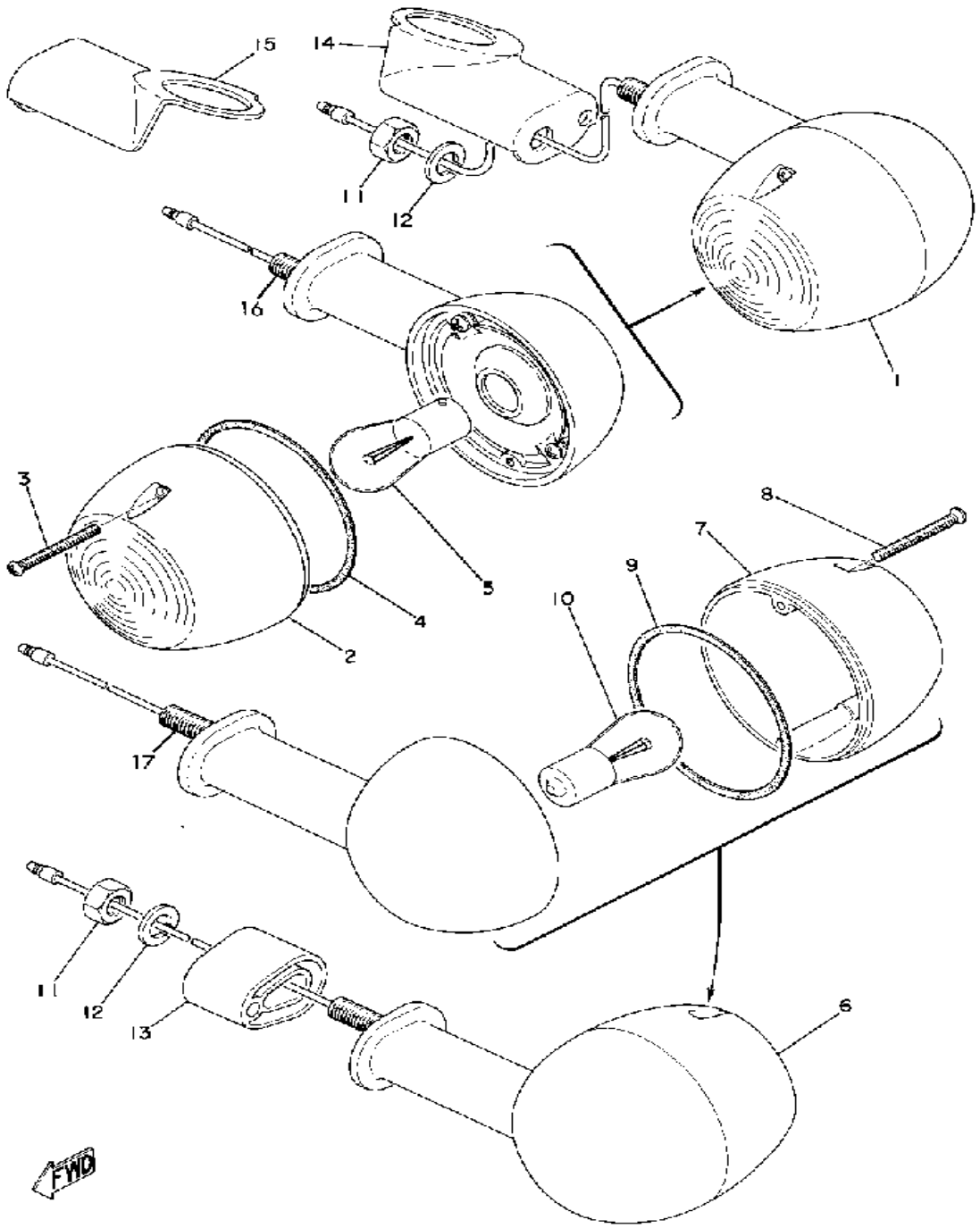
Ref. No.	Part Number	Description	Qty	Remarks
1	(397-83510-40-00)	SPEEDOMETER ASSEMBLY . .	1	MPH
2	123-83516-21-00	BULB (12V-3.4W)	1	
3	(235-83536-21-00)	SOCKET, METER	1	
4	336-83513-00-00	DAMPER	1	
5	(397-83540-01-00)	TACHOMETER ASSEMBLY . . .	1	
6	123-83516-21-00	BULB (12V-3.4W)	4	
7	(337-83520-00-00)	SOCKET CORD ASSEMBLY . .	1	
8	336-83513-00-00	DAMPER	1	
9	(337-83519-00-33)	BRACKET, METER	1	
10	214-83523-00-00	DAMPER	1	
11	237-83523-00-00	DAMPER	1	
12	90209-05029-00	WASHER, SPEC''L SHAP (214-83524-00)	4	
13	90468-10050-00	CLIP	4	
14	252-83550-01-00	SPEEDOMETER CABLE (252-83550-00)	1	
15	396-83560-01-00	TACHOMETER CABLE	1	
16	97313-08018-00	BOLT, HEXAGON (97301-08016)	2	
17	92990-08100-00	WASHER	2	

TAIL LAMP



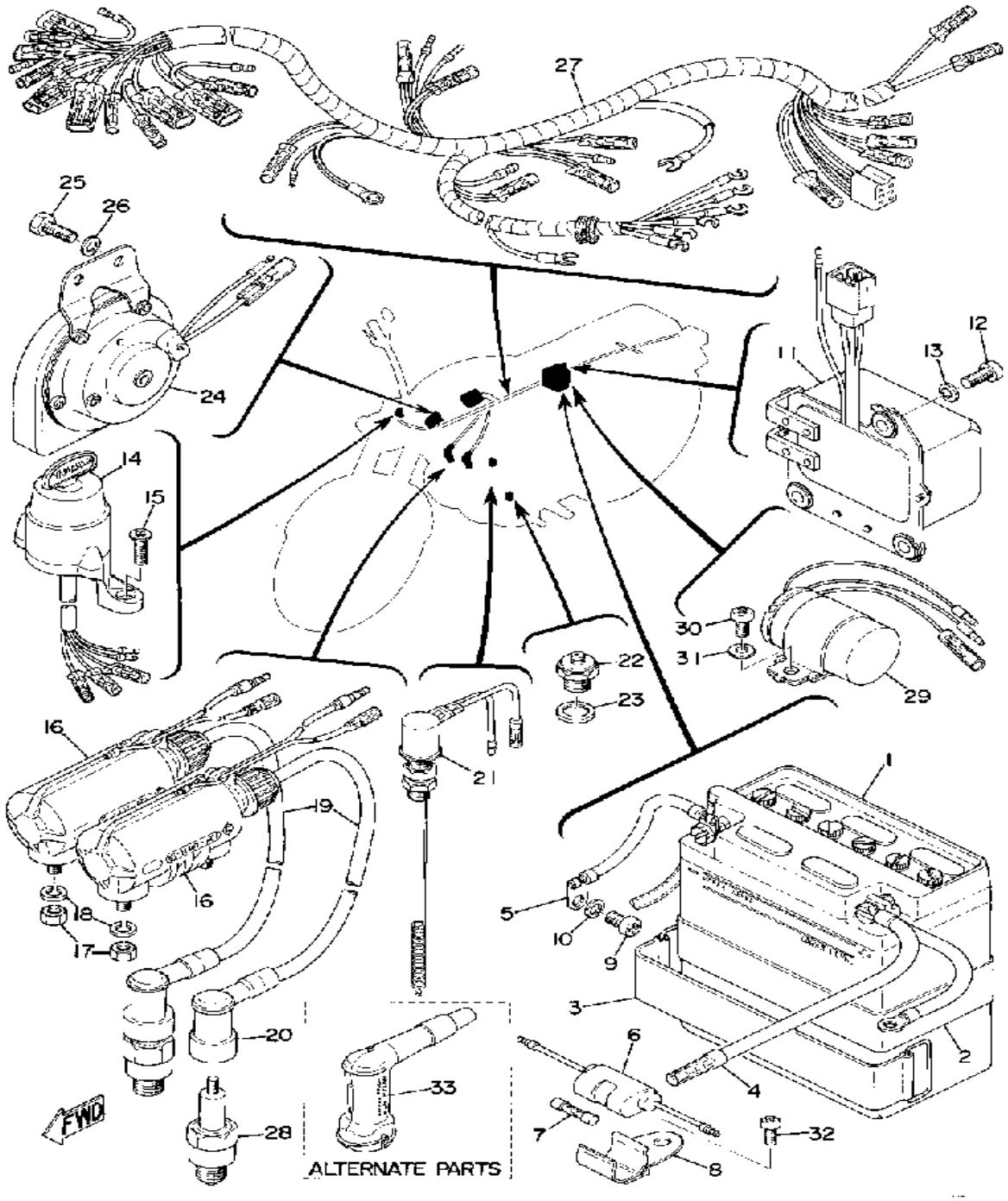
Ref. No.	Part Number	Description	Qty	Remarks
1	(306-84711-61-00)	BASE, TAILLIGHT	1	
2	275-84523-60-00	. GASKET, LENS	1	
3	256-84714-61-00	. BULB (12V-27/8W)	1	
4	341-84721-60-00	. LENS, TAILLIGHT	1	
5	98580-04055-00	. SCREW, LENS FITTING	3	
6	341-84722-60-00	. WASHER	3	
7	(479-84526-00-00)	SCREW	2	
8	2H7-84754-00-00	WASHER, SPECIAL	2	
9	275-84527-60-00	DAMPER	2	
10	341-84751-61-93	BRACKET, LICENSE	1	SILVER
11	449-85131-02-00	REFLECTOR, REAR 1	2	
12	92990-05100-00	WASHER, SPRING	2	
13	95380-05600-00	NUT	2	
14	97011-06025-00	BOLT (97001-06025)	1	
15	90209-06095-00	WASHER, SPEC''L SHAP (102-28323-00)	1	
16	90387-065L7-00	COLLAR (51L) (214-21633-00) .	1	
17	90480-14023-00	GROMMET	1	
18	92995-06100-00	WASHER, SPRING	1	
19	95380-06600-00	NUT	1	
20	90109-06005-00	BOLT	2	
21	92990-08200-00	WASHER, PLAIN	2	
22	(337-84753-00-00)	DAMPER	1	
23	92995-06100-00	WASHER, SPRING	2	
24	95380-06600-00	NUT	2	
25	(214-84517-00-00)	CORD, TAILLIGHT	1	
-1	(341-84710-61-00)	TAILLIGHT UNIT ASSEMBLY . .	1	

FLASHER LAMP



Ref. No.	Part Number	Description	Qty	Remarks
1	278-83310-71-93	FRT FLSHR LITE ASSEMBLY .	2	
2	183-83312-70-00	. LENS, FLASHER	2	AMBER
3	183-83333-71-00	. SCREW, LENS FITTING	4	
4	183-83313-70-00	. GASKET, FLSHR LENS	2	
5	256-83311-70-XX	. BULB, TS 12V27W	2	
6	(287-83330-75-93)	R FLSHR LITE ASSEMBLY . . .	2	
7	211-83332-75-00	. LENS, FLASHER	2	RED
8	183-83333-71-00	. SCREW, LENS FITTING	4	
9	183-83313-70-00	. GASKET, FLSHR LENS	2	
10	256-83311-70-XX	BULB, TS 12V27W	2	
11	95333-08600-00	NUT, HEXAGON	4	
12	92990-08100-00	WASHER	4	
13	249-83316-95-93	COLLAR, FLASHER 1	2	
14	(337-83318-00-98)	STAY, FLASHER 1	1	
15	(337-83328-00-98)	STAY, FLASHER 2	1	
16	360-83367-09-00	BOLT, STUD	2	M4-091
17	341-83367-09-00	BOLT, STUD	2	M4-091

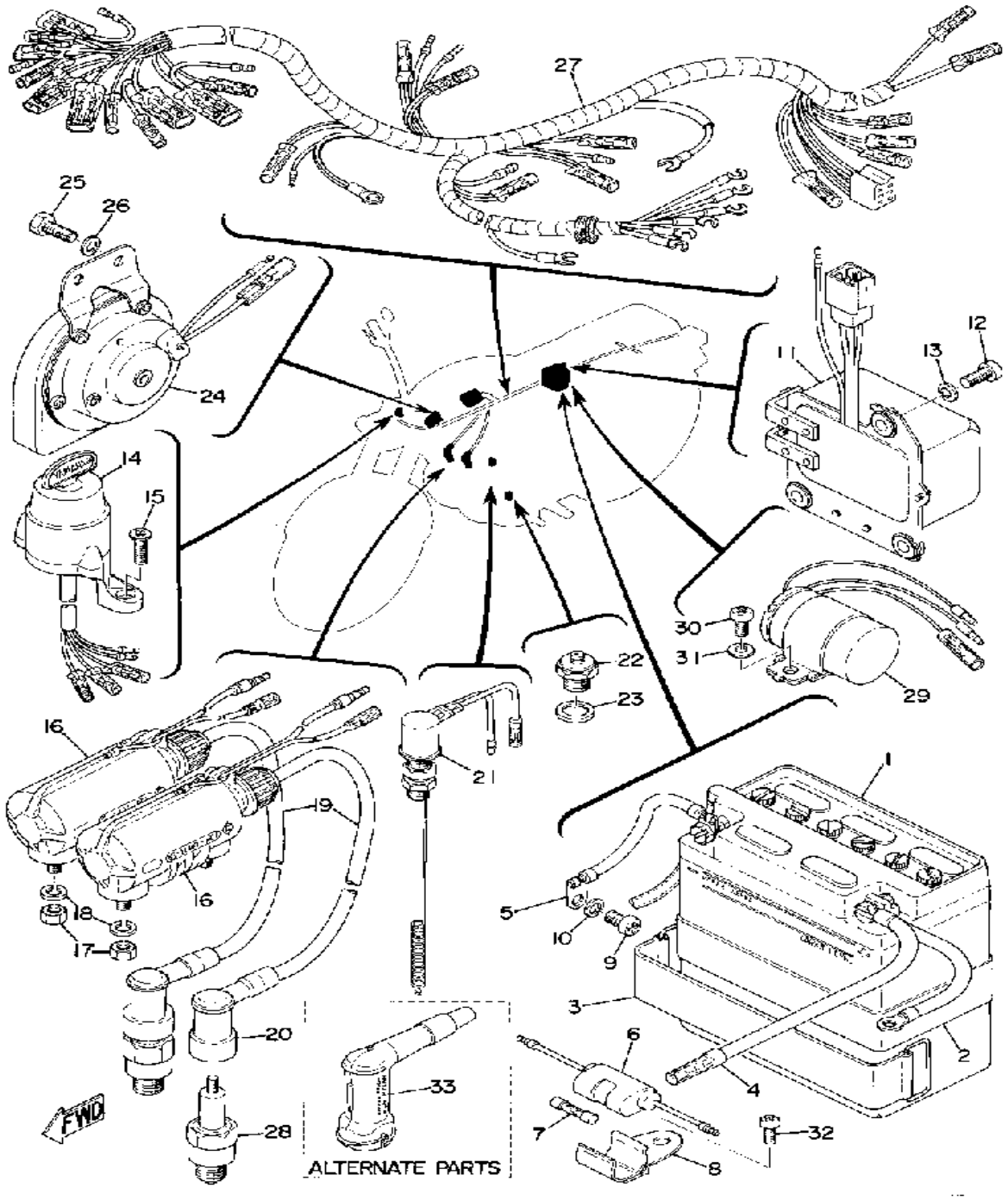
ELECTRICAL



Ref. No.	Part Number	Description	Qty	Remarks
1	BTY-12N93-A1-00	YUASA 12N9-3A 1	1	
2	1UA-82124-00-00	BAND, BATTERY	1	AMBER
3	337-82131-00-00	BAND, BATTERY	1	
4	(337-82115-00-00)	WIRE, PLUS LEAD	1	
5	(337-82116-00-00)	WIRE, MINUS LEAD	1	
6	2UJ-82150-01-00	FUSE HOLDER ASSEMBLY (2UJ-82150-00-00)	1	
7	1A0-82161-00-00	FUSE (20A) (148-82151-00-00)	2	RED
8	(337-82152-00-00)	HOLDER, FUSE	1	
9	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
10	92995-06100-00	WASHER, SPRING	1	
11	337-81910-10-00	VOLTAGE REG ASSEMBLY	1	
12	98503-06014-00	SCREW, PAN HEAD (92502-06016)	3	
13	92995-06100-00	WASHER, SPRING	3	
14	397-82508-11-00	MAIN SWITCH ASSEMBLY	1	
15	98701-05016-00	SCREW, FLAT HEAD	2	
16	254-82310-60-00	IGNITION COIL ASSEMBLY	2	M4-091
17	95380-06600-00	NUT	4	M4-091
18	92995-06100-00	WASHER, SPRING	4	
19	137-82341-01-00	CORD, HIGH TENSION 1 (3AD-82341-00-00)	2	
20	56J-82370-00-00	PLUG CAP ASSEMBLY	2	
21	307-82530-09-00	STOP SWITCH ASSEMBLY	1	
22	136-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	RD200A
23	37R-82543-00-00	GASKET	1	
24	(183-83371-21-00)	HORN	1	
25	98503-06014-00	SCREW, PAN HEAD (92502-06016)	2	

CONTINUED ON NEXT FRAME ➤

ELECTRICAL



Ref. No.	Part Number	Description	Qty	Remarks
26	92995-06100-00	WASHER, SPRING	2	
27	(397-82590-12-00)	WIRE HARNESS ASSEMBLY . .	1	
28	NGK-B8HS0-00-00	PLUG, SPARK	2	
29	397-83350-71-00	FLASHER RELAY ASSEMBLY .	1	
30	92503-06012-00	SCREW, PAN HEAD	1	
31	92995-06100-00	WASHER, SPRING	1	
32	98580-06012-00	SCREW, PAN HEAD	1	
33	808-82370-10-00	PLUG CAP ASSEMBLY	2	
1-1	(104-82111-20-00)	CAP, BATTERY	6	

RD200B

MOTORCYCLE
M4-068

1975 SERVICE DATA

MODEL – IBM I.D. NUMBER	RD200B	397	
Starting Engine and Frame Number	397-200101		
Basic Color (fuel tank)	High Sparkle Blue		
Net Weight	256 lbs.		
ENGINE (type, induction system)	2-stroke, 7-port, Twin, Reed Valve, Air-cooled		
Bore x Stroke x Cylinder Displacement	52 x 46mm x 2	195cc (11.89 CID)	
Compression Ratio	7.1:1		
Piston Skirt Clearance (new/max.)	.040 ~ .045mm (.0016 ~ .0018")/0.1mm (.004")		
Ring End Gap (top/2nd/3rd)	0.15 ~ 0.35mm (.006 ~ .014")/Same/ϕ		
Ring Groove Clearance (top/2nd/3rd)	.03 ~ .08mm (.0012 ~ .0032")/Same/ϕ		
Valve Clearance (eng. cold) Intake/Exhaust	ϕ		
AUTOLUBE – Minimum Pump Stroke/Color Code	0.20 ~ 0.25mm (.008 ~ .010")	Black	
CARBURETOR (mfr) (type) (I.D. number)	Teikei	Y20P-1A	39763
Main Jet	No. 94		
Needle Jet	N80		
Jet Needle/Clip Position	4F51-3		
Cut Away	2.0		
Pilot Jet	No. 42		
Air Jet	0.9mm		
Starter Jet	No. 70		
Air Screw (turns out)	1¼		
Float Level	30mm		
Air Filter (type x quantity)	Wet Foam Rubber x 2		
DRIVE – Primary (type) (teeth) (ratio)	Helical Gear	53/16	3.312
Secondary (type) (teeth) (ratio)	DK428, 108L	36/14	2.571
Transmission Ratios 1st (teeth) (ratio) (O.A.)	34/12	2.833	24.134
2nd	29/17	1.705	14.530
3rd	25/20	1.250	10.647
4th	23/22	1.045	8.905
5th	22/24	0.916	7.808
6th	ϕ		
CAPACITIES – Transmission	850cc (29 oz.) SAE10W30 Oil (Yamalube 4-cycle)		
Oil Tank or Engine Sump	2.1 qts. Yamalube 2-cycle		
Fuel Tank	3.0 gals. Unleaded or Low Lead (Regular)		
Front Forks	157cc (5.3 oz.) 10, 20 or 30 wt. Fork Oil*		
Rear Shocks	ϕ		
Tires (size/nominal pressure)	Front: 2.75-18/23psi	Rear: 3.00-18/28psi	
ELECTRICAL – Charging System (mfr) (type)	Hitachi	GS214-02	Starter Dynamo
No Load Voltage Adj. (AC & DC generators)	15.8 ~ 16.5V @ 2500rpm		
Max. Generator (Magneto) Output	14V7A		
Field Coil (and/or) Charging Coil Resistance	4.6 ± 0.5Ω (Stator)	0.04Ω (Armature)	
Battery (mfr) (model) (rating)	GS	12N9A-3A-1	12V9AH
Headlight/Taillight Ratings	12V35W/25W	12V8W/23W	
Ign. Coil Min. Spark Gap/Pri. Res./Sec. Res.	6mm	4.0Ω	11.0KΩ
Condenser Capacity	0.22 μf		
Point Gap /Spark Plug (type/gap)	0.3 ~ 0.4mm (.012 ~ .016")/NGK B8HS/0.6 ~ 0.7mm		
Timing (advanced) (retarded)	1.8mm BTDC (full advance)/ϕ		

N/A = Information Not Available
ϕ = Does Not Apply to This Model

*Available from Yamaha Parts Distributors, Inc.

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RD200B

MOTORCYCLE
M4-068

1975 SERVICE DATA

MODEL – IBM I.D. NUMBER	RD200B	397	
Starting Engine and Frame Number	397-200101		
Basic Color (fuel tank)	High Sparkle Blue		
Net Weight	256 lbs.		
ENGINE (type, induction system)	2-stroke, 7-port, Twin, Reed Valve, Air-cooled		
Bore x Stroke x Cylinder Displacement	52 x 46mm x 2	195cc (11.89 CID)	
Compression Ratio	7.1:1		
Piston Skirt Clearance (new/max.)	.040 ~ .045mm (.0016 ~ .0018")/0.1mm (.004")		
Ring End Gap (top/2nd/3rd)	0.15 ~ 0.35mm (.006 ~ .014")/Same/ϕ		
Ring Groove Clearance (top/2nd/3rd)	.03 ~ .08mm (.0012 ~ .0032")/Same/ϕ		
Valve Clearance (eng. cold) Intake/Exhaust	ϕ		
AUTOLUBE – Minimum Pump Stroke/Color Code	0.20 ~ 0.25mm (.008 ~ .010")	Black	
CARBURETOR (mfr) (type) (I.D. number)	Teikei	Y20P-1A	39763
Main Jet	No. 94		
Needle Jet	N80		
Jet Needle/Clip Position	4F51-3		
Cut Away	2.0		
Pilot Jet	No. 42		
Air Jet	0.9mm		
Starter Jet	No. 70		
Air Screw (turns out)	1¼		
Float Level	30mm		
Air Filter (type x quantity)	Wet Foam Rubber x 2		
DRIVE – Primary (type) (teeth) (ratio)	Helical Gear	53/16	3.312
Secondary (type) (teeth) (ratio)	DK428, 108L	36/14	2.571
Transmission Ratios 1st (teeth) (ratio) (O.A.)	34/12	2.833	24.134
2nd	29/17	1.705	14.530
3rd	25/20	1.250	10.647
4th	23/22	1.045	8.905
5th	22/24	0.916	7.808
6th	ϕ		
CAPACITIES – Transmission	850cc (29 oz.) SAE10W30 Oil (Yamalube 4-cycle)		
Oil Tank or Engine Sump	2.1 qts. Yamalube 2-cycle		
Fuel Tank	3.0 gals. Unleaded or Low Lead (Regular)		
Front Forks	157cc (5.3 oz.) 10, 20 or 30 wt. Fork Oil*		
Rear Shocks	ϕ		
Tires (size/nominal pressure)	Front: 2.75-18/23psi	Rear: 3.00-18/28psi	
ELECTRICAL – Charging System (mfr) (type)	Hitachi	GS214-02	Starter Dynamo
No Load Voltage Adj. (AC & DC generators)	15.8 ~ 16.5V @ 2500rpm		
Max. Generator (Magneto) Output	14V7A		
Field Coil (and/or) Charging Coil Resistance	4.6 ± 0.5Ω (Stator)	0.04Ω (Armature)	
Battery (mfr) (model) (rating)	GS	12N9A-3A-1	12V9AH
Headlight/Taillight Ratings	12V35W/25W	12V8W/23W	
Ign. Coil Min. Spark Gap/Pri. Res./Sec. Res.	6mm	4.0Ω	11.0KΩ
Condenser Capacity	0.22 μf		
Point Gap /Spark Plug (type/gap)	0.3 ~ 0.4mm (.012 ~ .016")/NGK B8HS/0.6 ~ 0.7mm		
Timing (advanced) (retarded)	1.8mm BTDC (full advance)/ϕ		

N/A = Information Not Available
ϕ = Does Not Apply to This Model

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