

PARTS CATALOGUE
MODEL YEAR 1995
DUAL PURPOSE
XT225G (4BEA) U49
XT225GC (4BEB) CALIFORNIA

STARTING VIN (4BEA):	JYA4BEE0*SA029101
STARTING VIN (4BEB):	JYA4BEC0*SA033101

Color Code	Color Name	Abbrevi-ation
206	PURPLISH WHITE SOLID 1	PWS1

OWNERS LIT-11626-09-55
ASSEMBLY LIT-11666-07-99
SERVICE LIT-11616-XT-25

FOREWORD

-INTRODUCTION-
To The Yamaha Parts Fiche

This parts fiche lists parts and sub-assemblies for the XT225G/GC. When preparing a parts order, please refer to the most recently updated microfiche for this model.

THE YAMAHA PARTS FICHE

SYMBOLS

[ ]	Inactive, no longer available
U.R.	Use size (thickness) and/or number as required
U.N.	Use as many as you need
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD,SO,SW	"SD", "SO", or "SW" type oil seal
E,R	"E" or "R" type circlip
F/No.	Frame No. (Applicable Machine No.)
L.M.	Locally made
O.L.	Obtain locally
AP	Alternate Part

SUPERSEDED PART NUMBERS

If part 'A' has been superseded by part 'B', the superseding part number "B" will appear in the part number listing with the superseded part number "A" appearing in parentheses immediately following the description.

EXAMPLE:

Ref. No.	Part No.	Description	Qty.
	(Part 'B')	(Part 'A')	
8	123-45678-00-00	CYLINDER (111-12345-00-00)	1

A part that has been supersede to a kit may be identified by a 99999-00000-00 part number appearing in the part number column. The old superseded part number will appear in parentheses immediately following the description. Listed directly below the 99999 part number will be those parts making up the kit. The description of the parts making up the kit will be preceded by a small black dot (.) and the description will be indented one letter space.

EXAMPLE:

Ref. No.	Part No.	Description	Qty.
8	99999-12345-00	CYLINDER (111-12345-00-00)	1
	234-56789-00-00	• HEAD, CYLINDER	1

SIZES

Except for steel balls (ball sizes are indicated in inches), all parts sizes are indicated in millimeters as in the following examples:

Hose (Rubber or Vinyl) ..... Inside Diameter - Length

O-Ring ..... Section Area - Inside Diameter

Washer, Shim, Collar ..... Inside Diameter - Outside Diameter
Thickness (Length)

ASSEMBLIES AND COMPONENT PARTS

Assemblies and their component parts, are identified by an indention of one letter space, and the description is preceded by a dot (.). If two main assemblies are listed, and have the same basic description (i.e.: left and right sides of the same assembly), one will immediately follow the other. If each of these main assemblies is made up of almost the same components, these component parts will be listed immediately under the second main assembly line and will be indicated, as noted above.

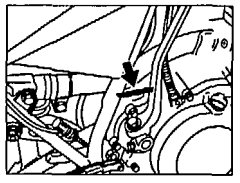
If the component is the same for both main assemblies, the quantity indicated will be the total required. If the component is not the same for both main assemblies, the quantity for each separate item will be listed separately.

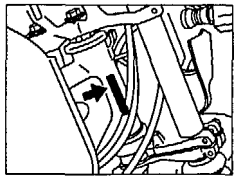
EXAMPLE:

Description	Qty
CARBURETOR ASSY, LEFT	1
CARBURETOR ASSY, RIGHT	1
. JET, PILOT	2
. NOZZLE, MAIN	2
. LEVER, STARTER, LEFT	1
. LEVER, STARTER, RIGHT	1

APPLICABLE SERIAL NO.

(1) Engine Serial No. (2) Frame Serial No.



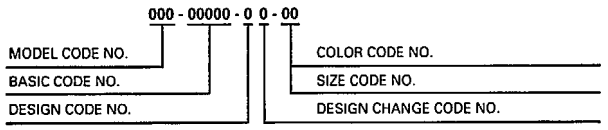


FOREWORD

THE YAMAHA PART NUMBER

The Yamaha part number consists of 12 digits. Each number represents a specific piece of information relating to a replacement part. The following is a guide for reading and interpreting the Yamaha part number.

BASIC PART NUMBER CONFIGURATION:



MODEL CODE NUMBER

FIRST THREE DIGITS . . . 000-00000-00-00

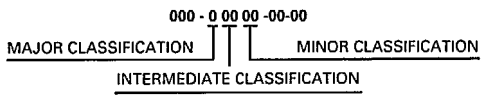
Every model in each Yamaha product line is assigned a model number to identify that particular model. All component parts are given the model code number relating to the model on which they were first used.

Example: 4DU-00000-00-00 identifies the XJ600SE.
3FA-00000-00-00 identifies the YFA1E.

BASIC CODE NUMBER

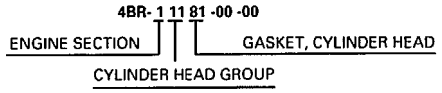
MIDDLE FIVE DIGITS . . . 000-00000-00-00

These "Middle Five Digits" indicate the type of part i.e., piston, rings, lower units, etc. The five digits are broken down as follows:



The "Major Classification" indicates the section to which the parts belong, i.e., engine, electrical etc. The "Intermediate" and "Minor Classifications" indicate more specific details.

Example:



DESIGN CODE NUMBER: 000-00000-00-00

The design code distinguishes like component parts from one another when specification differences are involved. For example, distinguishing a standard size piston ring from an oversized piston ring.

Example:

4BR-11610- 0 **0-00** Standard Piston Ring Set for XJ600SE
4BR-11610- 2 **0-00** Oversize Piston Ring Set for XJ600SE

DESIGN CHANGE CODE NUMBER: 000-00000-00-00

This code number is used to identify a difference between a new component part and old one when a new part is created by changing the old one.

Example: YFZ350E

2GU-11610-0 0 **-00** PISTON RING SET, STD. - ORIGINAL
2GU-11610-0 1 **-00** PISTON RING SET, STD. - FIRST DESIGN CHANGE

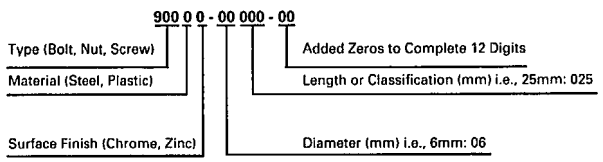
Only major changes to performance, durability, quality, appearance, cost or interchangeability will affect a part number change.

COLOR CODE & SIZE CODE NUMBER: 000-00000-00-00

When applicable, the last two digits of the part number identify:

1. Color Code: The painted color or type of plating or surface treatment used on certain parts.
2. Size Code: The last two digits are also used to show the size of parts (mm). Such as the thickness of shims or the size of pistons.

HARDWARE (Fastener) PART NUMBER CONFIGURATION:



TYPE:

A fastener part number always begins with the number "9" followed by either a 0, 1, 2, 3, 4, 5, 6, 7 or 8 designating one of eight major divisions within this group.

FOREWORD

Example:

9	0	000-00000-00 "0" designates various types.
9	1	000-00000-00 "1" designates bolts, cotter pins, etc.
9	2	000-00000-00 "2" designates screw, nuts, etc.
9	3	000-00000-00 "3" designates oil seals, o-rings, bearings, etc.
9	4	000-00000-00 "4" designates spark plugs.
9	5	000-00000-00 "5" designates bolts and nuts.
9	7	000-00000-00 "7" designates ISO bolts.
9	8	000-00000-00 "8" designates ISO screws and nuts.

The only major divisions which the mechanic should become familiar with are those related to the general hardware (nuts, bolts, and washers), since these are the most commonly used and most often replaced items. By knowing how to interpret the part number, the dimensions of a piece of hardware can be determined. This can be very helpful during major engine repair, and general parts replacement.

BOLT EXAMPLE:

91311 - 06 018 - 00

6mm outside diameter — 18mm in length

EXCEPTION:

It is NOT possible to identify the LENGTH of bolts having a 901 prefix. Only the bolt diameter can be identified with this number.

NUT AND WASHER EXAMPLE:

95301 - 08600 - 00 NUT

8mm inside diameter

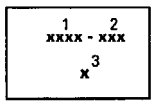
90201 - 25290 - 00 WASHER

25mm inside diameter

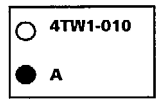
-MODEL LABEL-

A label called "Model Label" is affixed in the location as indicated in (3) below. When using this parts catalogue, please be sure to cross-reference the "model code - production code No." in the catalogue to the "model code - production code No." indicated on the Model Label affixed onto the product concerned.

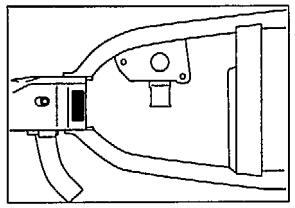
"MODEL LABEL" INDICATION



1 Model Type Code
2 Production Code Nol
3 Coloring Type



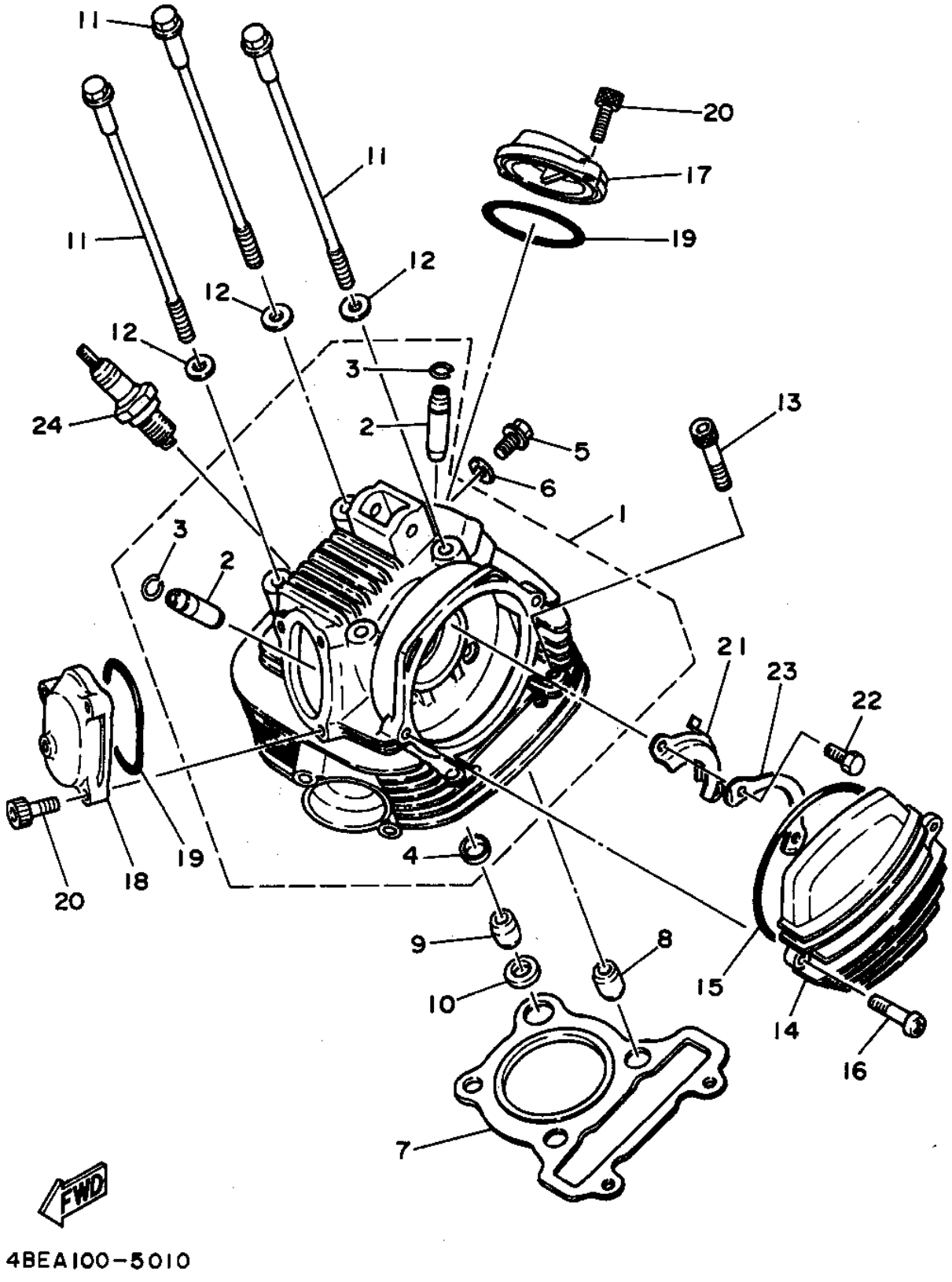
MODEL LABEL AFFIXING LOCATION



MODEL CODE - PRODUCTION CODE NUMBER OF MODEL LISTED IN THIS PARTS CATALOG

Model Code	Production Code No.	Country (destination)
4BEA	010	U49
4BEB	010	CALIFORNIA

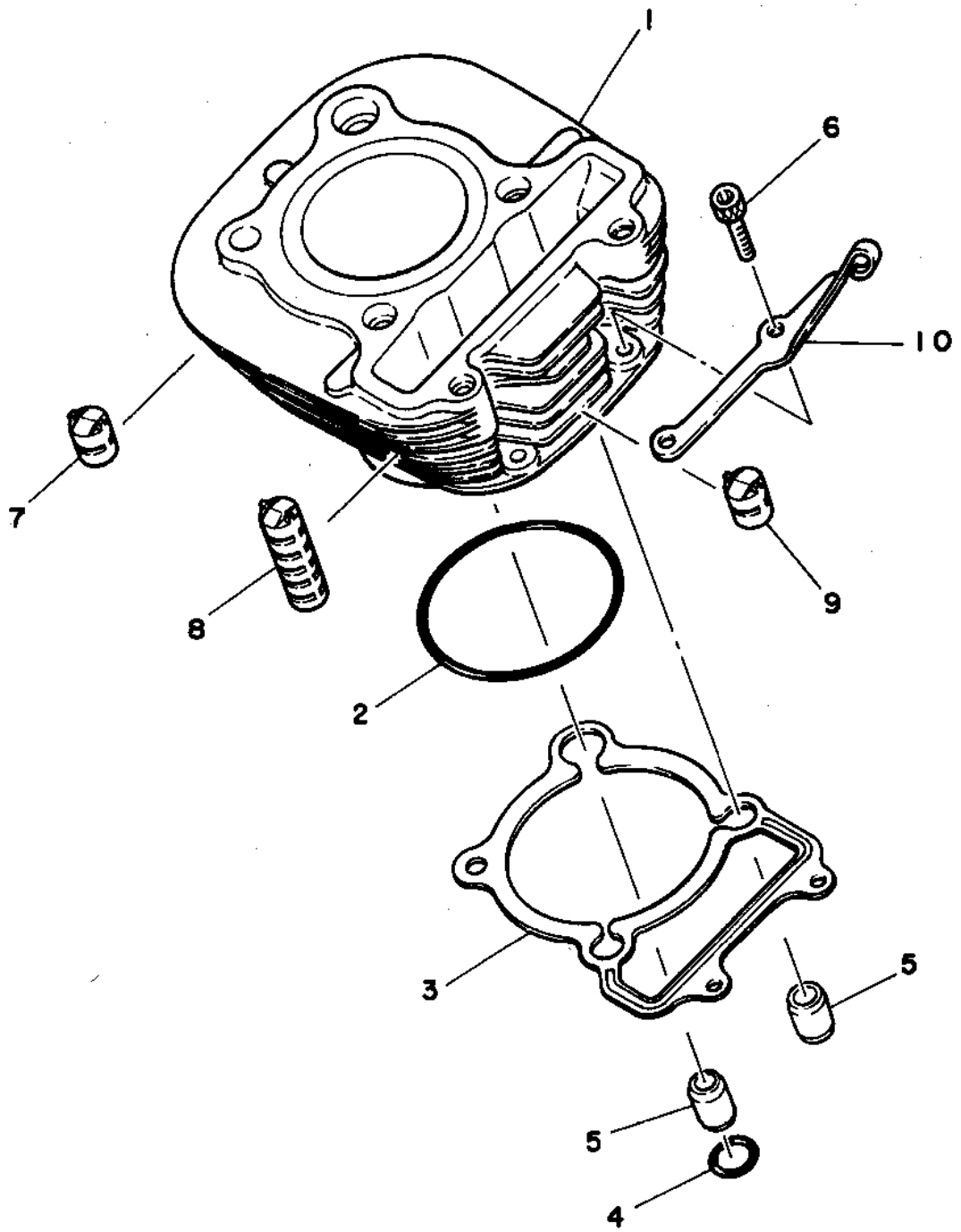
CYLINDER HEAD



4BEA100-5010

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-11101-01-00	CYLINDER HEAD ASSEMBLY .	1	
2	5H0-11133-10-00	. GDE, INTK VLV 1 O/S	2	
3	93440-10085-00	. CIRCLIP	2	
4	90385-12039-00	. BUSH	1	
5	90153-06045-00	SCREW, HEXAGON	1	
6	90430-06014-00	GASKET	1	
7	59V-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
8	99530-14016-00	PIN, DOWEL	2	
9	91810-08016-00	PIN, DOWEL	1	
10	90430-12186-00	GASKET	1	
11	90105-08195-00	BOLT, WASHER BASED	4	
12	90201-080L7-00	WASHER, PLATE	4	
13	91317-08045-00	BOLT	2	
14	3RW-11185-00-00	COVER, CYLINDER HEAD SIDE 1	1	
15	93211-05471-00	O-RING	1	
16	98507-06020-00	SCREW, PAN HEAD	2	
17	3RW-11186-00-00	COVER, CYLINDER HEAD SIDE 2	1	
18	3RW-11187-00-00	COVER, CYLINDER HEAD SIDE 3	1	
19	93210-57634-00	O-RING	2	
20	91317-06018-00	BOLT	5	
21	5H0-1111F-00-00	PLATE	1	
22	97007-06012-00	BOLT	2	
23	90215-06184-00	WASHER, LOCK	1	
24	NGK-DR8EA-00-00	PLUG, SPARK (ND X24ESR-U)	1	

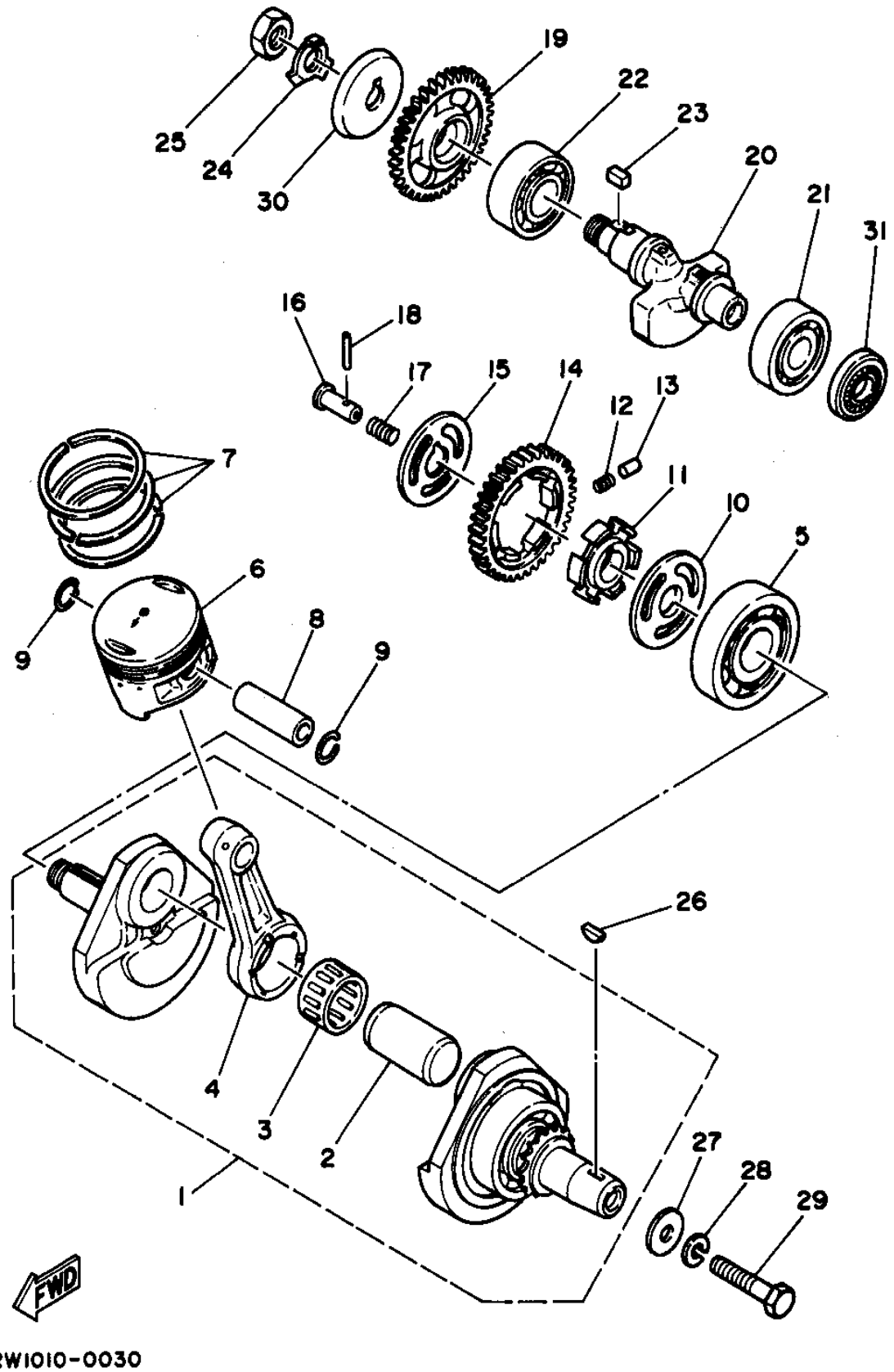
CYLINDER



IKH010-6020

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-11310-00-00	CYLINDER	1	
2	93210-71470-00	O-RING (93210-72529-00)	1	
3	4BD-11351-00-00	GASKET, CYLINDER	1	
4	93210-13361-00	O-RING	1	
5	99530-14016-00	PIN, DOWEL	2	
6	91317-06030-00	BOLT	2	
7	15A-11162-00-00	ABSORBER 2	2	
8	5H0-11161-00-00	ABSORBER 1	2	
9	15A-11162-00-00	ABSORBER 2	1	
10	1KH-15441-00-00	HOLDER, CABLE	1	

CRANKSHAFT - PISTON

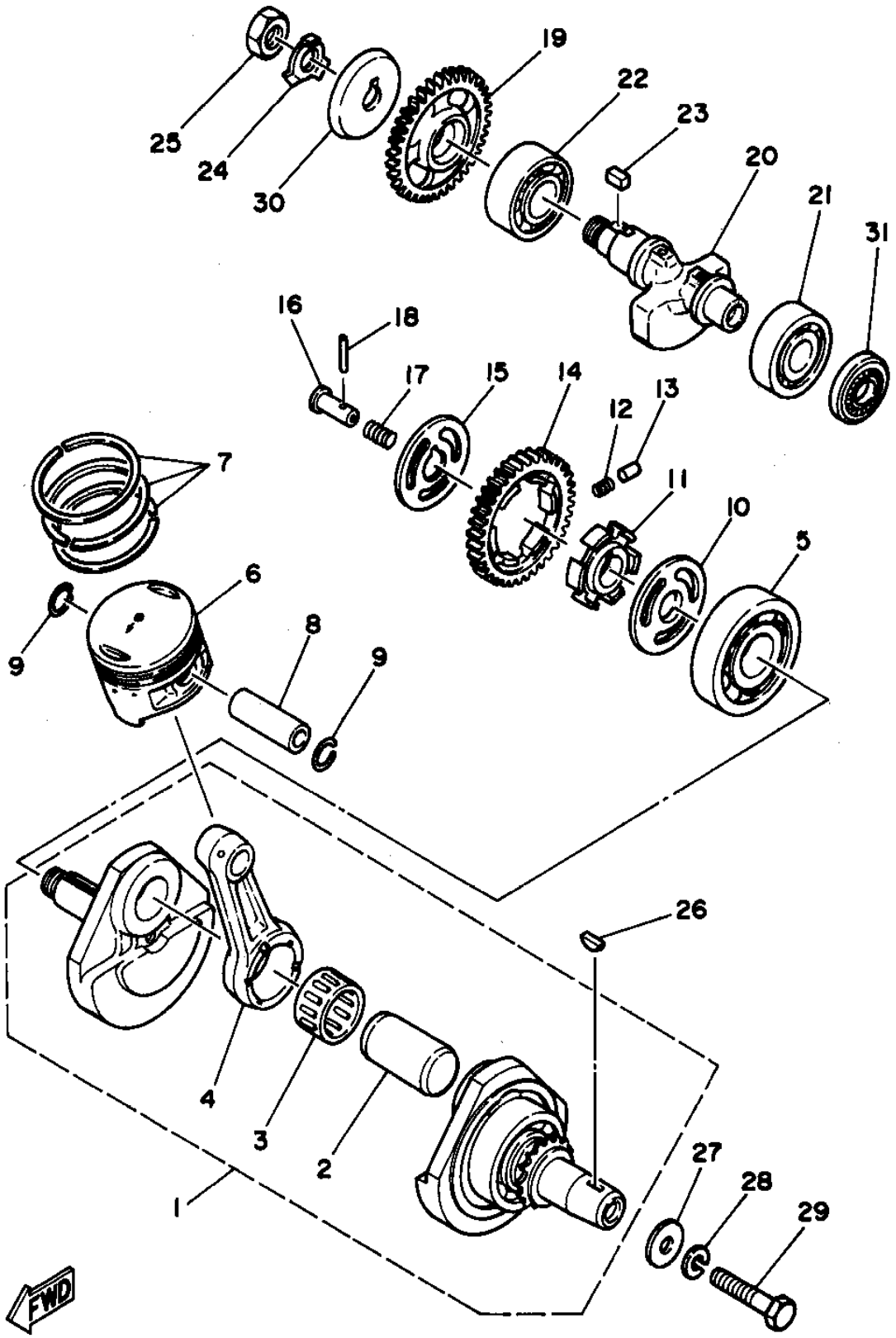


3RW1010-0030

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-11400-00-00	CRANKSHAFT ASSEMBLY	1	
2	5H0-11681-00-00	. PIN, CRANK 1	1	
3	93310-530J3-00	. BEARING	1	
4	29U-11651-00-00	. ROD, CONNECTING	1	
5	93306-30615-00	BEARING (B6306)	1	
6	1KH-11631-01-A0	PISTON (STD)	1	
	1KH-11636-01-00	PISTON (0.50MM O/S)	1	AP
	1KH-11638-01-00	PISTON (1.00MM O/S)	1	AP
7	29U-11610-00-00	PISTON RING SET (STD)	1	
	29U-11610-20-00	PISTON RING SET (0.50MM O/S)	1	AP
	29U-11610-40-00	PISTON RING SET (1.00MM O/S)	1	AP
8	58L-11633-00-00	PIN, PISTON	1	
9	93450-17044-00	CIRCLIP	2	
10	90201-201E4-00	WASHER, PLATE	1	
11	5H0-11496-00-00	BOSS, BUFFER	1	
12	90501-21133-00	SPRING, COMPRESSION	6	
13	93605-10090-00	PIN, DOWEL	3	
14	5H0-11536-00-00	GEAR, DRIVE (38T)	1	
15	90214-20023-00	WASHER, CLAW	1	
16	90240-07083-00	PIN, CLEVIS	1	
17	90501-07629-00	SPRING, COMPRESSION	1	
18	93602-13177-00	PIN, DOWEL	1	
19	2LN-11530-00-00	BALANCER WEIGHT GEAR COMP.	1	
20	1KH-11454-00-00	WEIGHT 1	1	
21	93306-20529-00	BEARING (B6205C4)	1	
22	93306-30427-00	BEARING	1	
23	90282-05013-00	KEY, STRAIGHT	1	

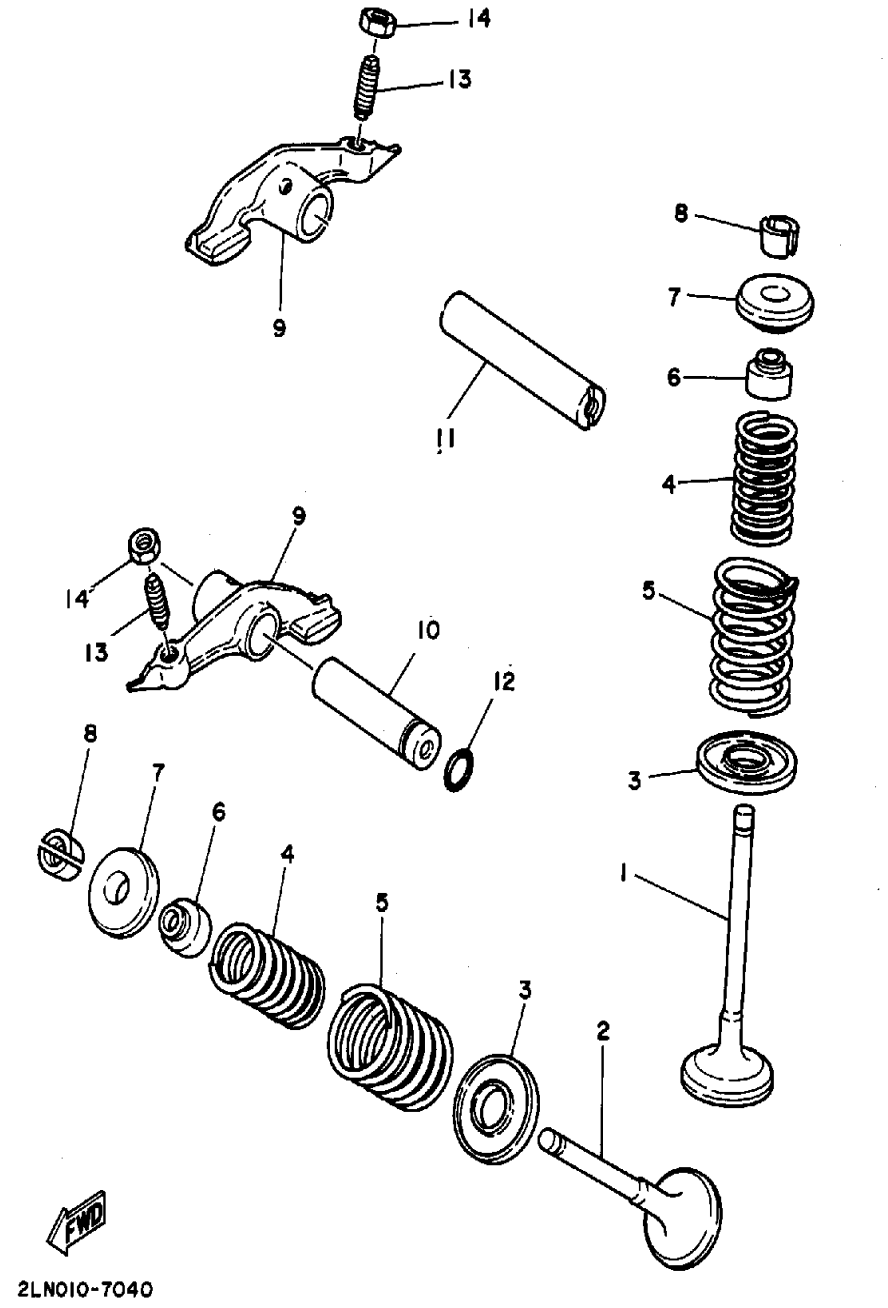
CONTINUED ON NEXT FRAME ➤

CRANKSHAFT - PISTON



3RW1010-0030

Ref. No.	Part Number	Description	Qty	Remarks
24	90215-14205-00	WASHER, LOCK	1	
25	90170-14284-00	NUT	1	
26	90280-16053-00	KEY, WOODRUFF (90280-05048-00)	1	
27	90201-102J5-00	WASHER, PLATE	1	
28	92907-10100-00	WASHER, SPRING	1	
29	90101-10188-00	BOLT	1	
30	1KH-11145-00-00	PLATE, BREATHER 2	1	
31	93101-25106-00	OIL SEAL	1	

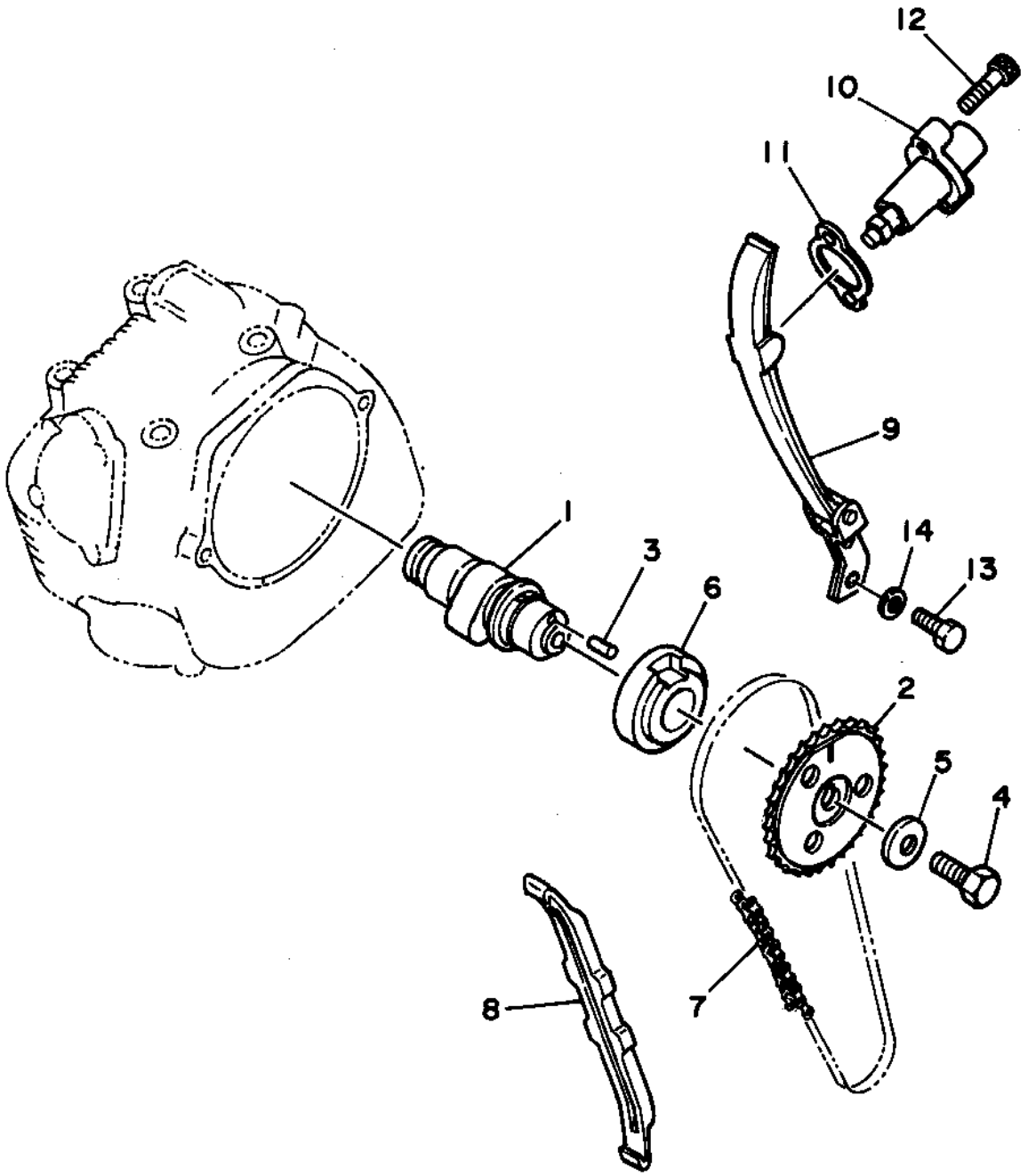


2LN010-7040

VALVE

Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-12111-00-00	VALVE, INTAKE	1	
2	5H0-12121-00-00	VALVE, EXHAUST	1	
3	4G0-12116-01-00	SEAT, VALVE SPRING	2	
4	11H-12113-00-00	SPRING, VALVE INNER	2	
5	11H-12114-00-00	SPRING, VALVE OUTER	2	
6	5H0-12119-00-00	SEAL, VALVE STEM	2	
7	4G0-12117-00-00	RETAINER, VALVE SPRING	2	
8	4G0-12118-00-00	COTTER, VALVE	4	
9	29U-12151-00-00	ARM, VALVE ROCKER	2	
10	5H0-12156-00-00	SHAFT, ROCKER 2	1	
11	5H0-12146-00-00	SHAFT, ROCKER	1	
12	93210-09350-00	O-RING	1	
13	2NX-12159-00-00	SCREW, VALVE ADJUSTING	2	
14	90170-06128-00	NUT	2	

CAMSHAFT - CHAIN

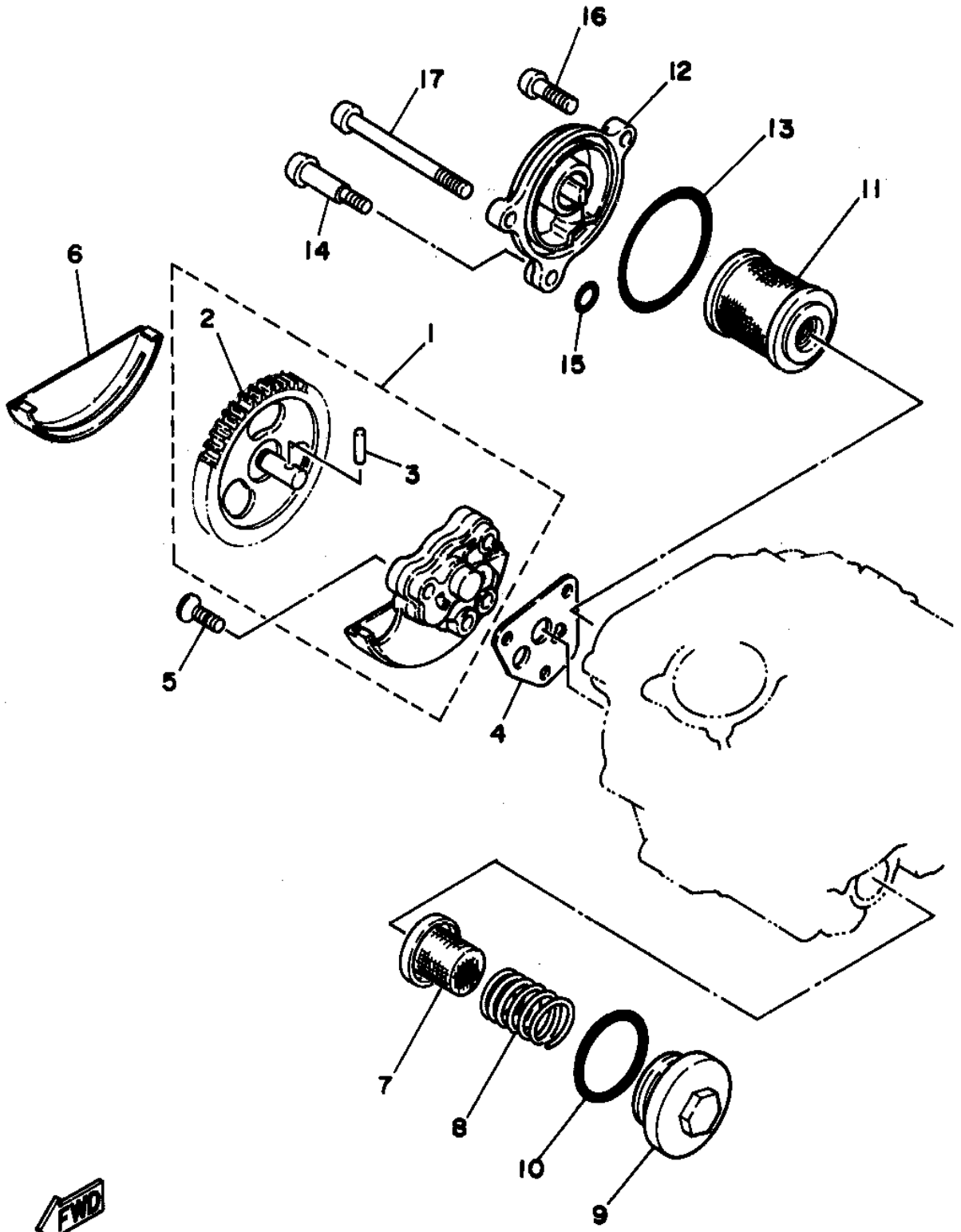


Ref. No.	Part Number	Description	Qty	Remarks
1	1KH-12171-00-00	CAMSHAFT 1	1	
2	2LN-12176-00-00	SPROCKET, CAM CHAIN (40T)	1	
3	93604-10011-00	PIN, DOWEL	1	
4	90101-10303-00	BOLT	1	
5	90201-10774-00	WASHER, PLATE	1	
6	90387-255F3-00	COLLAR	1	
7	94580-41104-00	CHAIN	1	
8	5H0-12231-00-00	GUIDE, STOPPER 1	1	
9	5N0-12241-00-00	GUIDE, STOPPER 2	1	
10	2HT-12210-10-00	TENSIONER ASSEMBLY, CAM CHAIN	1	
11	4BE-12213-00-00	GASKET, TENSIONER CASE	1	
12	91317-06025-00	BOLT	2	
13	97027-06016-00	BOLT	2	
14	92907-06600-00	WASHER, PLATE	2	

FWD

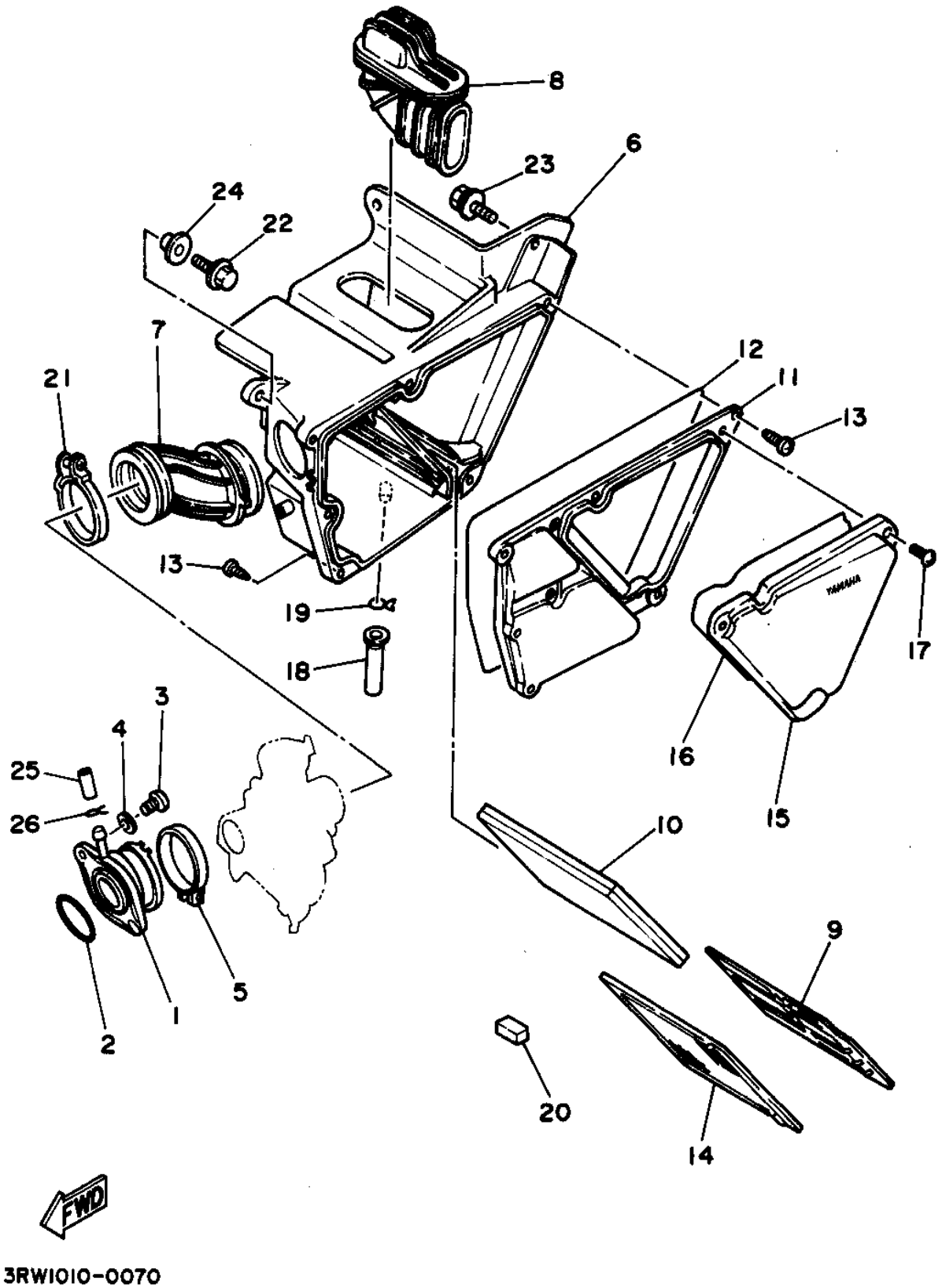
3RW1010-0050

OIL PUMP



Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-13300-00-00	OIL PUMP ASSEMBLY	1	
2	5H0-13326-00-00	. GEAR, PUMP DRIVEN 2 (45T)	1	
3	93603-12030-00	. PIN, DOWEL	1	
4	4BE-13329-00-00	GASKET, PUMP COVER	1	
5	98707-06030-00	SCREW, FLAT HEAD	3	
6	5H0-13327-00-00	COVER, PUMP GEAR	1	
7	51Y-13411-00-00	STRAINER, OIL	1	
8	90501-18576-00	SPRING, COMPRESSION	1	
9	5H0-15351-00-00	PLUG, DRAIN	1	
10	93210-35389-00	O-RING	1	
11	5H0-13440-09-00	ELEMENT ASSEMBLY, OIL CLEANER (5H0-13440-00-00)	1	
12	3AW-13447-00-00	COVER, OIL ELEMENT	1	
13	93210-54175-00	O-RING	1	
14	90109-06419-00	BOLT	1	
15	93210-07135-00	O-RING	1	
16	98507-06025-00	SCREW, PAN HEAD	1	
17	98507-06075-00	SCREW, PAN HEAD	1	

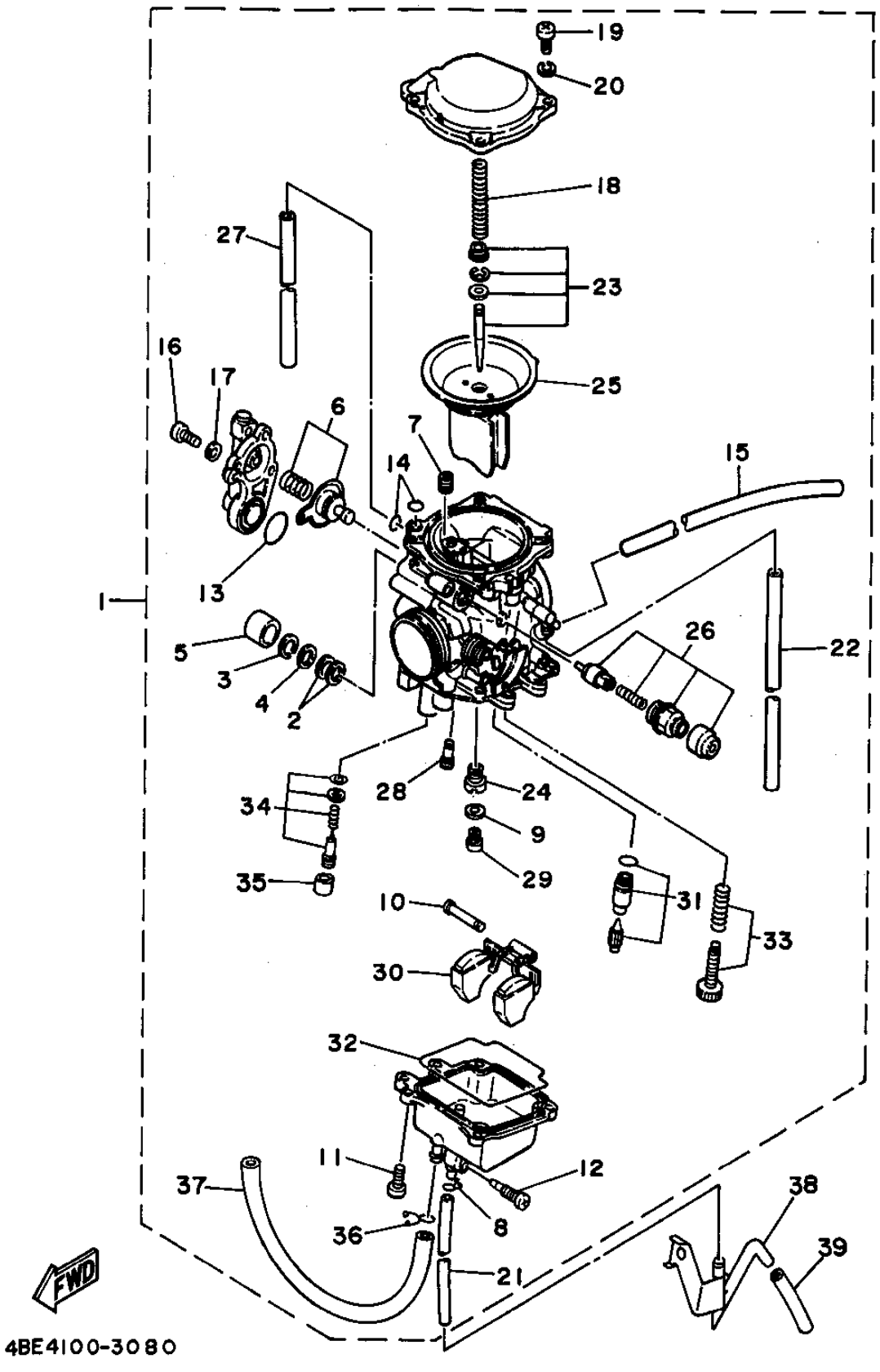
INTAKE



3RW1010-0070

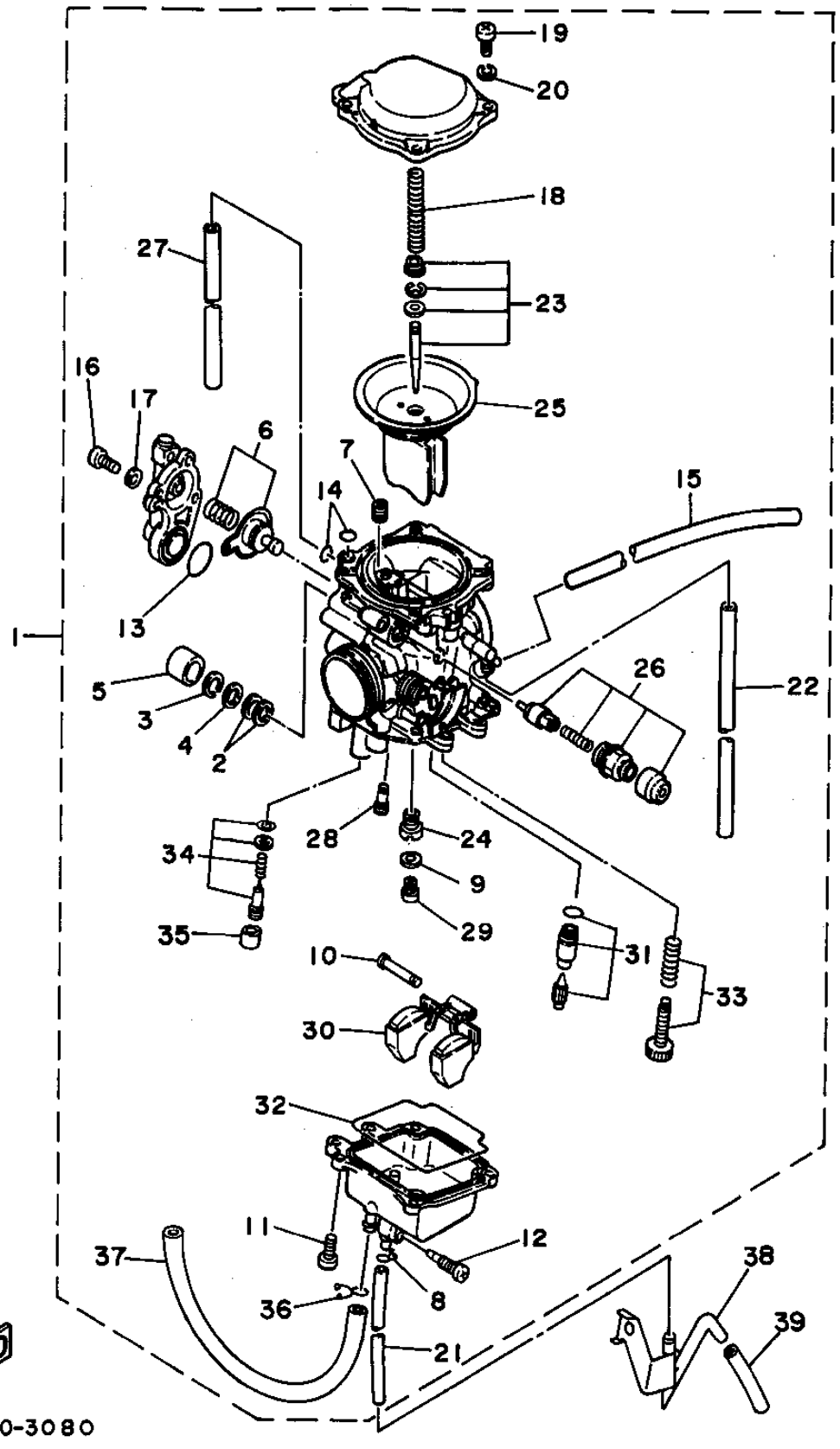
Ref. No.	Part Number	Description	Qty	Remarks
1	2LN-13586-01-00	JOINT, CARBURETOR 1	1	
2	93210-35537-00	O-RING	1	
3	92016-06020-00	SCREW	2	
4	92907-06600-00	WASHER, PLATE	1	
5	90450-49020-00	HOSE CLAMP ASSEMBLY	1	
6	3RW-14411-00-00	CASE, AIR CLEANER 1	1	
7	3RW-14453-01-00	JOINT, AIR CLEANER 1	1	
8	1KH-14437-01-00	DUCT	1	
9	1KH-14458-00-00	GUIDE	1	
10	1KH-14451-00-00	ELEMENT, AIR CLEANER	1	
11	1KH-14412-00-00	CAP, CLEANER CASE 1	1	
12	51Y-14462-00-00	SEAL	1	
13	97707-50520-00	SCREW, TAPPING	6	
14	1KH-14472-00-00	PLATE, ELEMENT	1	
15	3RW-14422-00-00	CAP, CLEANER CASE 2	1	
16	5T0-14457-00-00	SEAL	1	
17	90154-05013-00	SCREW, BINDING	3	
18	34X-1443E-00-00	PIPE, DRAIN	1	
19	90467-11106-00	CLIP	1	
20	4U8-14462-00-00	SEAL	1	
21	90460-56105-00	CLAMP, HOSE	1	
22	90159-06016-00	SCREW, WITH WASHER	1	
23	90119-06172-00	BOLT, WITH WASHER	2	
24	90387-07789-00	COLLAR	1	
25	16G-13569-00-00	PLUG, BLIND	1	
26	90467-10039-00	CLIP	1	

CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-14901-00-00	CARBURETOR ASSEMBLY 1 .	1	UR FOR CA ONLY
	4BE-14901-10-00	CARBURETOR ASSEMBLY 1 .	1	UR FOR NON-CA.
2	2A2-14997-00-00	. SEAL	2	
3	812-14137-00-00	. CLIP	1	
4	22F-14126-00-00	. GASKET	1	
5	36X-14169-00-00	. CAP	1	
6	3LD-1490H-00-00	. DIAPHRAGM SET, 5 (26H-1490H-00-00)	1	
7	2A2-14172-12-00	. PILOT JET, AIR (1.2)	1	
8	22F-14139-00-00	. CLIP, PIPE	1	
9	137-14153-00-00	. WASHER, MAIN JET	1	
10	537-14186-00-00	. PIN, FLOAT	1	
11	98517-04012-00	. SCREW, PAN HEAD	4	
12	12R-14191-00-00	. PLUG, DRAIN	1	
13	2LN-14561-00-00	. O-RING	1	
14	93210-04121-00	. O-RING	2	
15	3RW-14197-00-00	. PIPE	1	UR FOR NON-CA.
	90445-084E3-00	. HOSE	1	UR FOR CA ONLY
16	98580-04008-00	. SCREW, PAN HEAD	3	
17	92901-04100-00	. WASHER, SPRING	3	
18	2LN-14933-00-00	. SPRING, DIAPHRAGM	1	
19	98506-04008-00	. SCREW, PAN HEAD	4	
20	92906-04100-00	. WASHER, SPRING	4	
21	2LN-14197-00-00	. PIPE	1	UR FOR NON-CA.
	4BE-14196-00-00	. PIPE	1	UR FOR CA. ONLY
22	55X-14196-00-00	. PIPE	1	FOR NON-CA
23	4BE-1490J-00-00	. NEEDLE SET	1	
24	4BE-14141-31-00	. NOZZLE, MAIN	1	
25	2LN-14940-00-00	. DIAPHRAGM ASSEMBLY . . .	1	

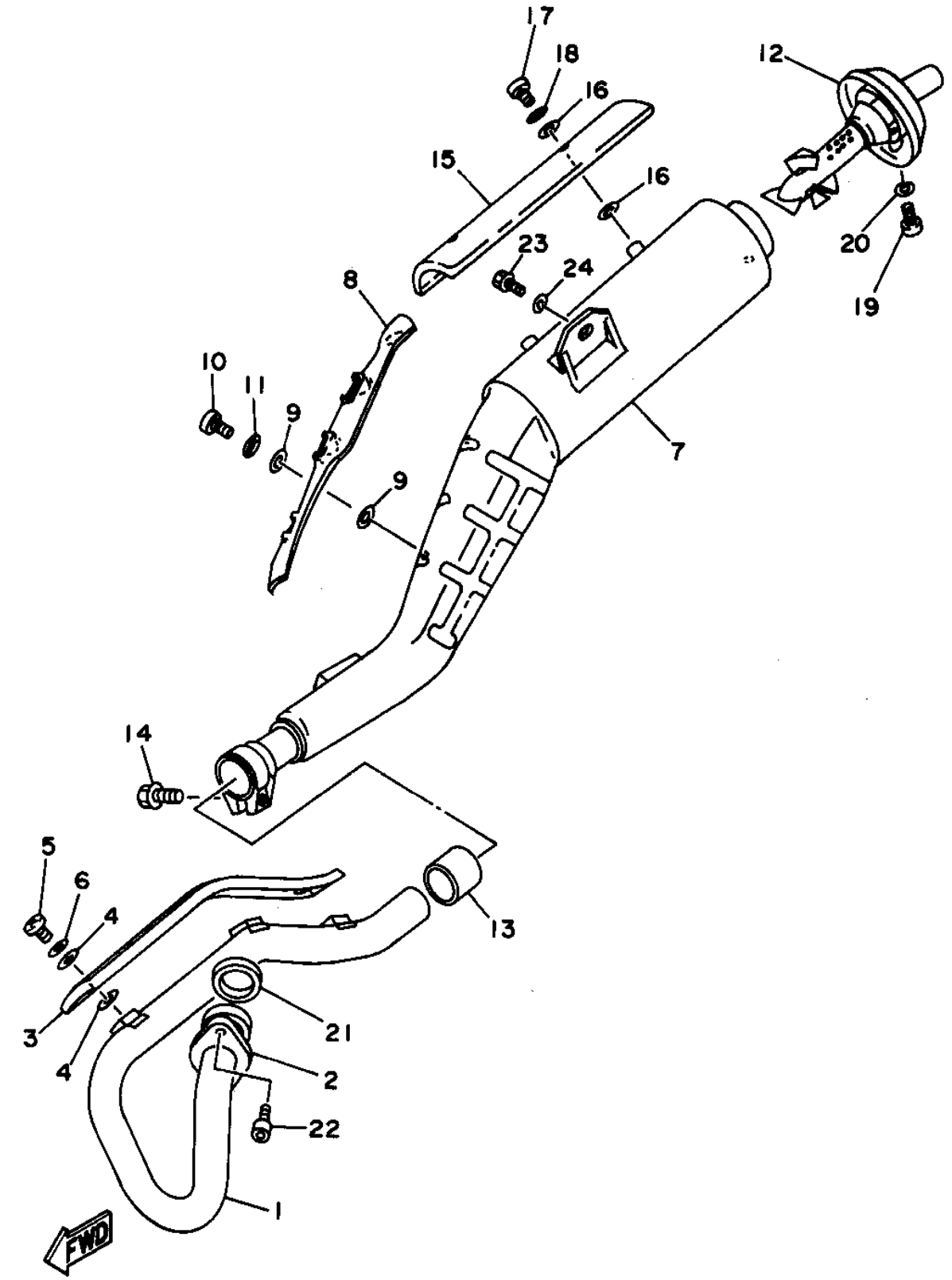
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CARBURETOR

Ref. No.	Part Number	Description	Qty	Remarks
26	3RW-1410A-00-00	. STARTER SET	1	
27	90445-084E3-00	. HOSE	1	FOR NON-CA
28	4G0-14142-40-00	. JET, PILOT (40)	1	
29	620-14231-26-A0	. JET, MAIN (#130.0)	1	
30	2LN-14185-00-00	. FLOAT	1	
31	1UY-14107-20-00	. NEEDLE VALVE SET	1	
32	2LN-14147-00-00	. O-RING	1	
33	2LN-14103-00-00	. THROTTLE SCREW SET	1	
34	4BE-14105-00-00	. PILOT SCREW SET	1	
35	3F9-14118-00-00	. CAP	1	FOR CA. ONLY
36	90467-09006-00	. CLIP	1	FOR CA. ONLY
37	90445-103F5-00	. HOSE	1	FOR CA. ONLY
38	4BE-14193-00-00	PIPE	1	FOR CA. ONLY
39	90445-07671-00	HOSE	1	FOR CA. ONLY

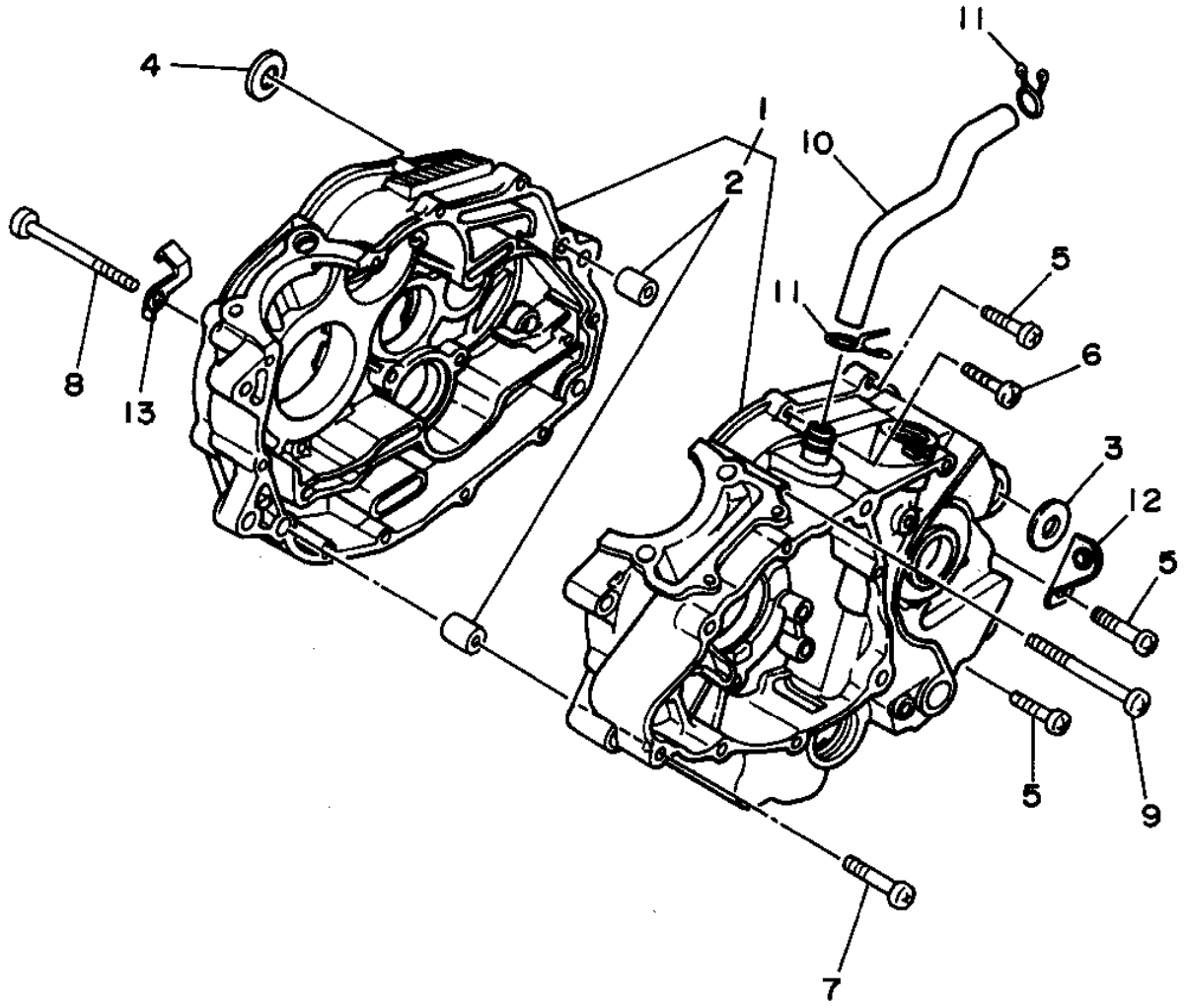
EXHAUST



4BE1110-2090

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-14611-00-00	PIPE, EXHAUST 1	1	
2	5H0-14612-00-00	NUT, RING	1	
3	3RW-14628-00-00	PROTECTOR, EXHAUST PIPE	1	
4	4BD-14766-00-00	WASHER, PROTECTOR	6	
5	98980-06010-00	SCREW, BIND	3	
6	90206-06090-00	WASHER, WAVE	3	
7	4BE-14711-00-00	MUFFLER 1	1	
8	1KH-14728-01-00	PROTECTOR, MUFFLER 2	1	
9	4BD-14766-00-00	WASHER, PROTECTOR	4	
10	98907-06010-00	SCREW, BIND	2	
11	90206-06090-00	WASHER, WAVE	2	
12	1RH-14752-00-00	PIPE, OUTLET	1	
13	3YF-14714-00-00	GASKET, MUFFLER	1	
14	95027-08025-00	BOLT, FLANGE	1	
15	3TB-14728-00-00	PROTECTOR, MUFFLER 2	1	
16	4BD-14766-00-00	WASHER, PROTECTOR	4	
17	98980-06010-00	SCREW, BIND	2	
18	90206-06090-00	WASHER, WAVE	2	
19	98507-06010-00	SCREW, PAN HEAD	1	
20	92907-06100-00	WASHER, SPRING	1	
21	4BE-14613-00-00	GASKET, EXHAUST PIPE	1	
22	91317-06020-00	BOLT	2	
23	90109-085E2-00	BOLT	2	
24	90201-08326-00	WASHER, PLATE	1	
	90201-08326-00	WASHER, PLATE	2	

CRANKCASE

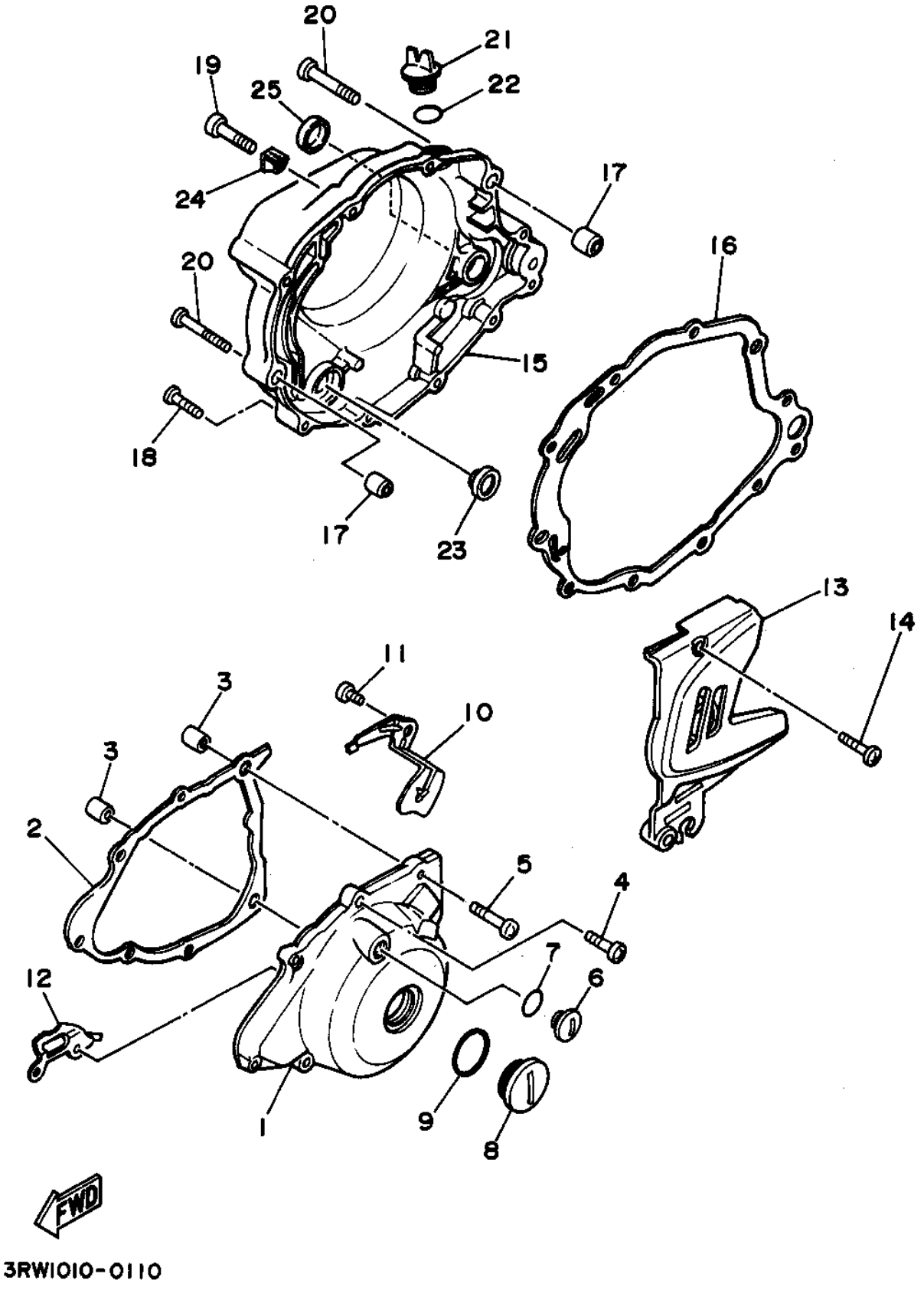


Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-15100-00-00	CRANKCASE ASSEMBLY	1	
2	99510-12016-00	. PIN, DOWEL	2	
3	90387-125F1-00	COLLAR	1	
4	90387-125F1-00	COLLAR	1	
5	98507-06030-00	SCREW, PAN HEAD	6	
6	97880-06030-00	SCREW, PAN HEAD	1	
7	98507-06040-00	SCREW, PAN HEAD	2	
8	98507-06090-00	SCREW, PAN HEAD	2	
9	98507-06085-00	SCREW, PAN HEAD	1	
10	1KH-11166-01-00	PIPE, BREATHER 1	1	
11	90467-14015-00	CLIP	2	
12	90465-08200-00	CLAMP	1	
13	90462-08193-00	CLAMP	1	

FWD

4BEA100-5100

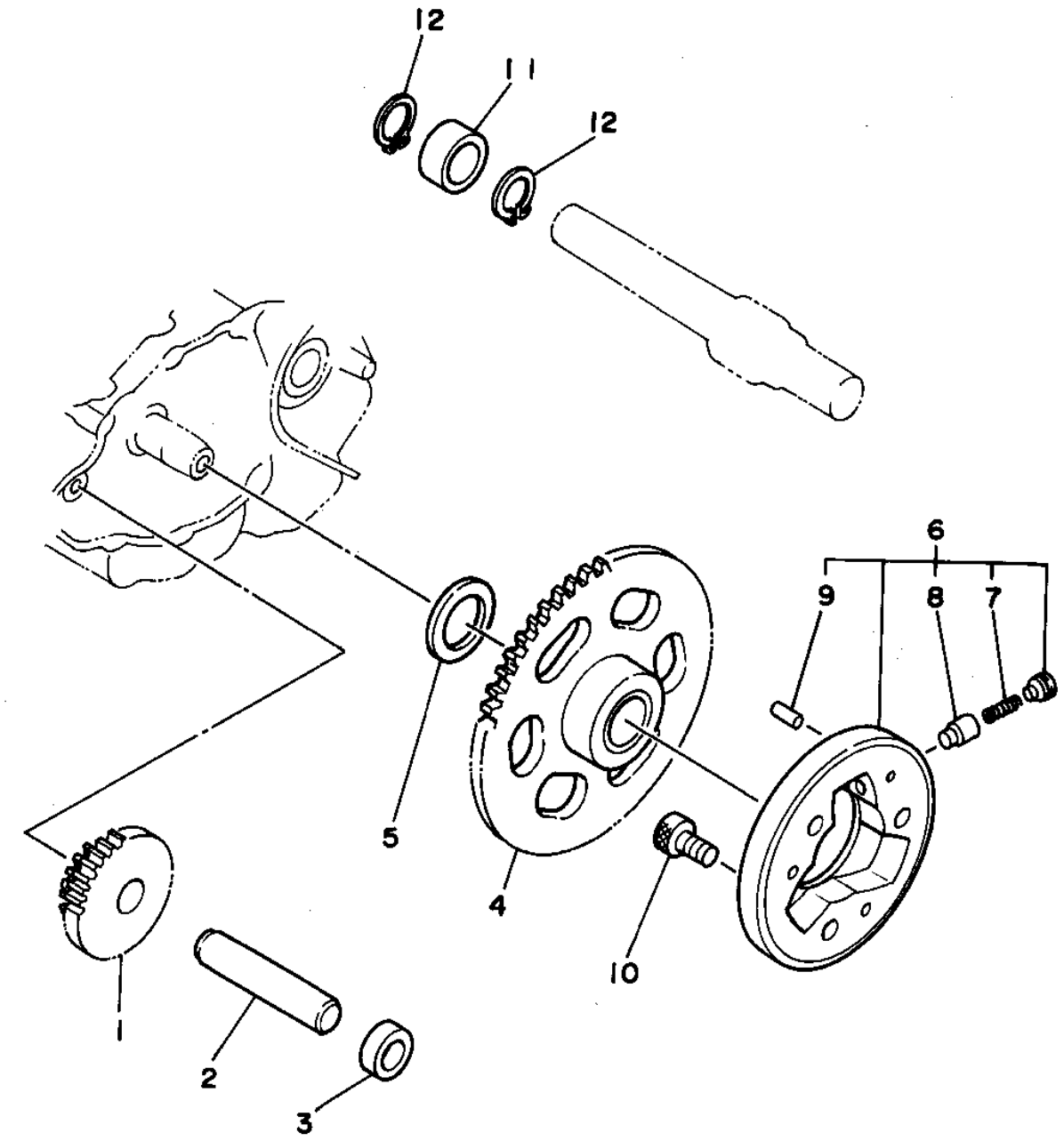
CRANKCASE COVER 1



3RW1010-0110

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-15411-00-00	COVER, CRANKCASE 1	1	
2	4BE-15451-00-00	GASKET, CRCS COVERCOVER 1	1	
3	99510-12016-00	PIN, DOWEL	2	
4	98507-06025-00	SCREW, PAN HEAD	6	
5	98507-06035-00	SCREW, PAN HEAD	2	
6	90340-14128-00	PLUG, STRAIGHT SCREW	1	
7	93210-14369-00	O-RING	1	
8	90340-32123-00	PLUG, STRAIGHT SCREW	1	
9	93210-32172-00	O-RING	1	
10	90465-08300-00	CLAMP	1	
11	98507-06010-00	SCREW, PAN HEAD	1	
12	90462-16096-00	CLAMP	1	
13	3RW-15420-00-00	CRANKCASE COVER ASSEMBLY 2	1	
14	98507-06025-00	SCREW, PAN HEAD	2	
15	3RW-15431-01-00	COVER, CRANKCASE 3	1	
16	4BE-15462-00-00	GASKET, CRANKCASE COVER 3	1	
17	99510-12016-00	PIN, DOWEL	2	
18	98507-06025-00	SCREW, PAN HEAD	5	
19	98507-06035-00	SCREW, PAN HEAD	3	
20	98507-06045-00	SCREW, PAN HEAD	2	
21	1RG-15363-00-00	PLUG, OIL	1	
22	93210-19123-00	O-RING	1	
23	3Y1-15361-00-00	GAUGE, LEVEL	1	
24	90462-08194-00	CLAMP	2	
25	55X-15167-00-00	PLUG, BLIND 1	1	

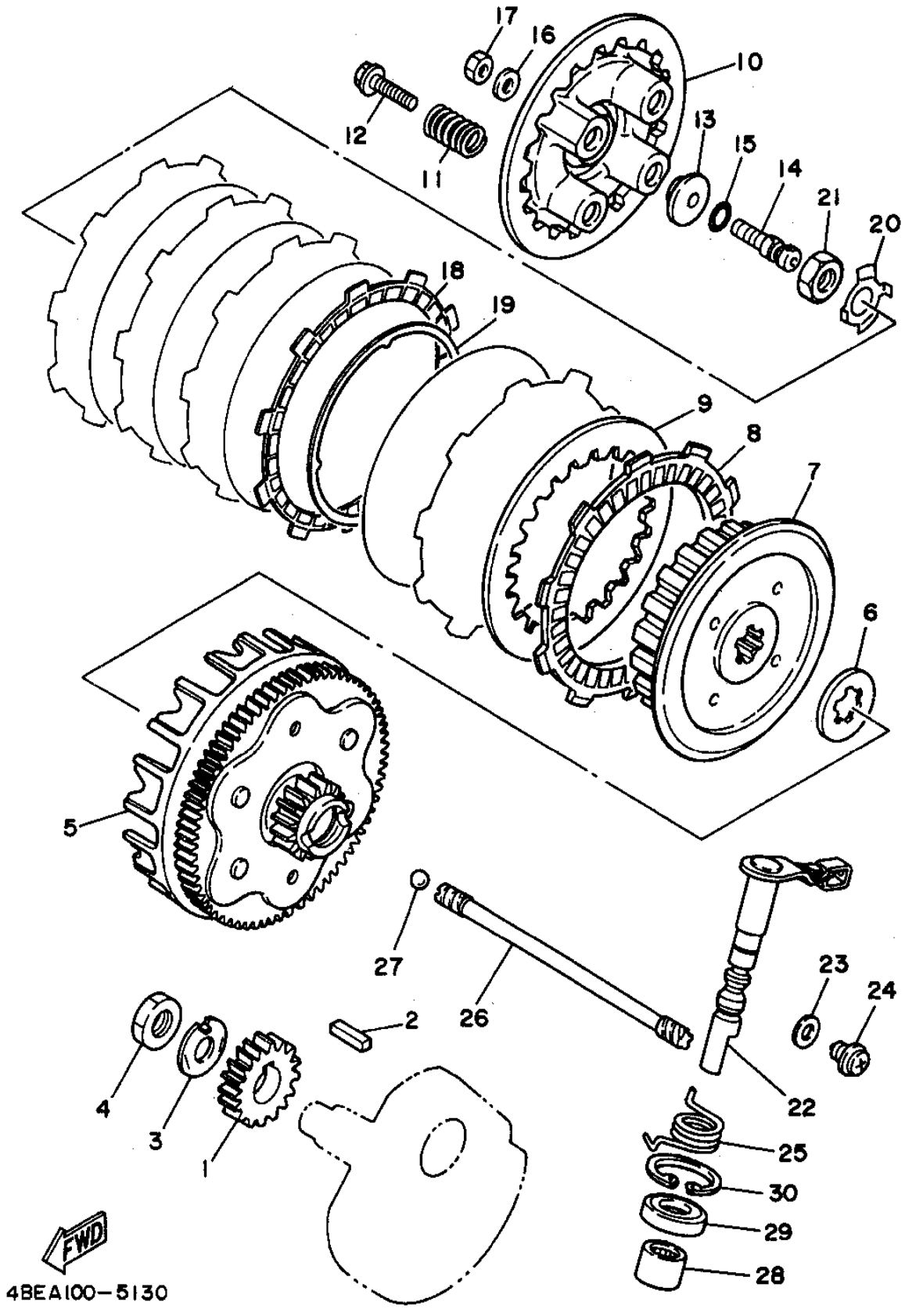
STARTER CLUTCH



3RW1010-0120

Ref. No.	Part Number	Description	Qty	Remarks
1	2HT-15512-00-00	GEAR, IDLER 1	1	
2	5H0-15521-00-00	SHAFT 1	1	
3	90387-125Y0-00	COLLAR	1	
4	5H0-15517-00-00	GEAR, IDLER 2 (56T)	1	
5	90201-256K6-00	WASHER, PLATE (0.9T)	1	
6	4H7-15580-10-00	STARTER CLUTCH OUTER ASSEMBLY	1	
7	90501-04596-00	. SPRING, COMPRESSION	3	
8	341-15583-05-00	. CAP, STR CLUTCH SPR -CLUTCH SPRING	3	
9	93615-12088-00	. PIN, DOWEL	3	
10	91317-08016-00	BOLT	3	
11	90560-17368-00	SPACER	1	
12	99009-17400-00	CIRCLIP	2	

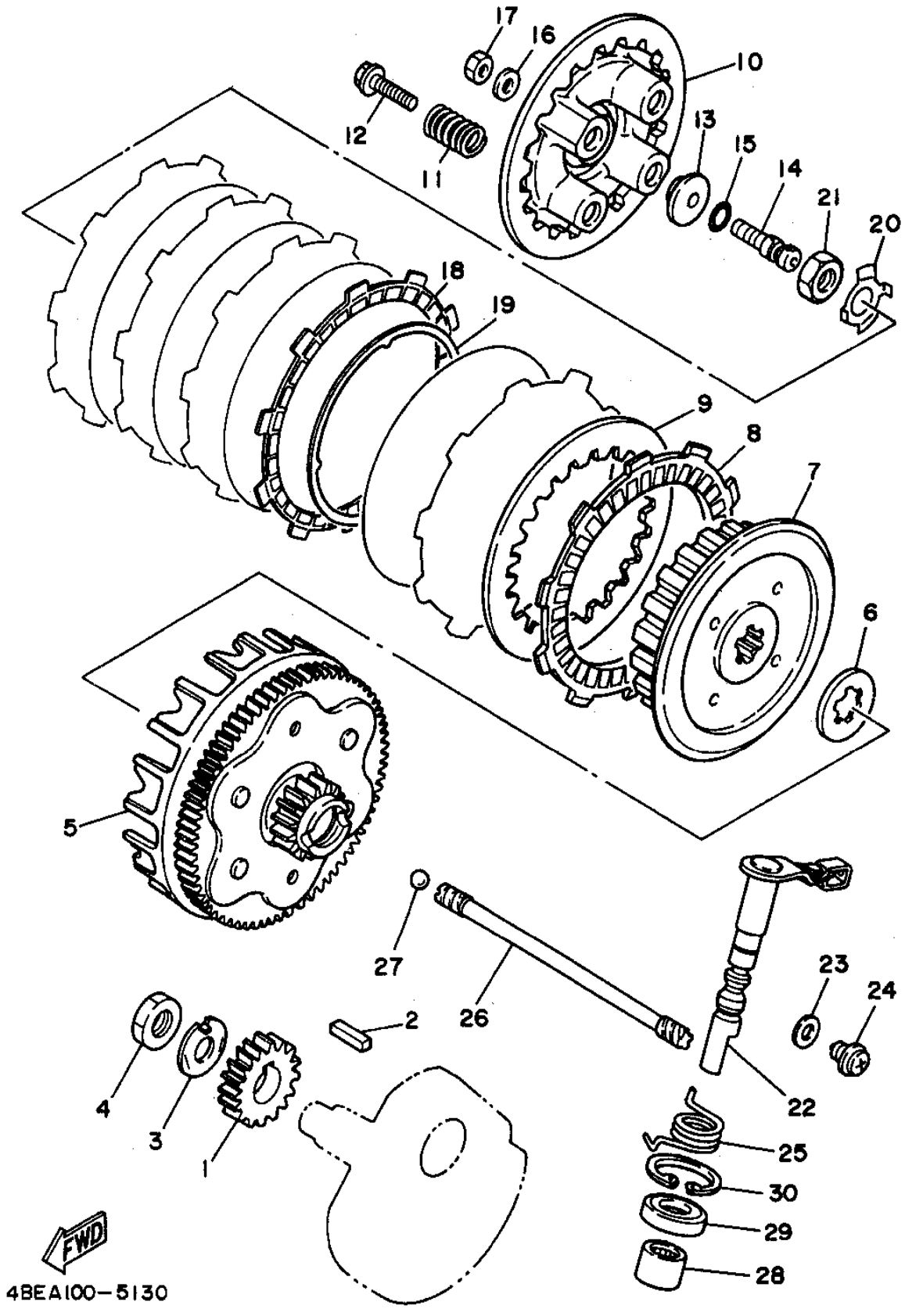
CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-16111-00-00	GEAR, PRIMARY DRIVE (22T)	1	
2	90282-05043-00	KEY, STRAIGHT	1	
3	90215-14205-00	WASHER, LOCK	1	
4	90170-14284-00	NUT	1	
5	1KH-16150-00-00	PRIMARY DRIVEN GEAR COMP.	1	
6	2LN-16154-00-00	PLATE, THRUST 1	1	
7	2LN-16371-00-00	BOSS, CLUTCH	1	
8	537-16321-00-00	PLATE, FRICTION	5	
9	137-16324-00-00	PLATE, CLUTCH 1	5	
10	5H0-16351-00-00	PLATE, PRESSURE 1	1	
11	90501-23700-00	SPRING, COMPRESSION	4	
12	90159-05011-00	SCREW, WITH WASHER	4	
13	1W1-16358-01-00	PLATE, PUSH	1	
14	4JG-16356-00-00	ROD, PUSH 1	1	
15	93210-48364-00	O-RING	1	
16	92907-06200-00	WASHER	1	
17	95307-06600-00	NUT	1	
18	36X-16321-00-00	PLATE, FRICTION	1	
19	1KH-16383-00-00	SPRING, CLUTCH BOSS	1	
20	90215-14186-00	WASHER, LOCK	1	
21	90170-14284-00	NUT	1	
22	1KH-16380-01-00	PUSH LEVER ASSEMBLY	1	
23	90201-08087-00	WASHER, PLATE	1	
24	90149-08067-00	SCREW	1	
25	90508-16708-00	SPRING, TORSION	1	
26	5H0-16357-00-00	ROD, PUSH 2	1	
27	93505-16006-00	BALL	1	
28	93315-31428-00	BEARING	1	

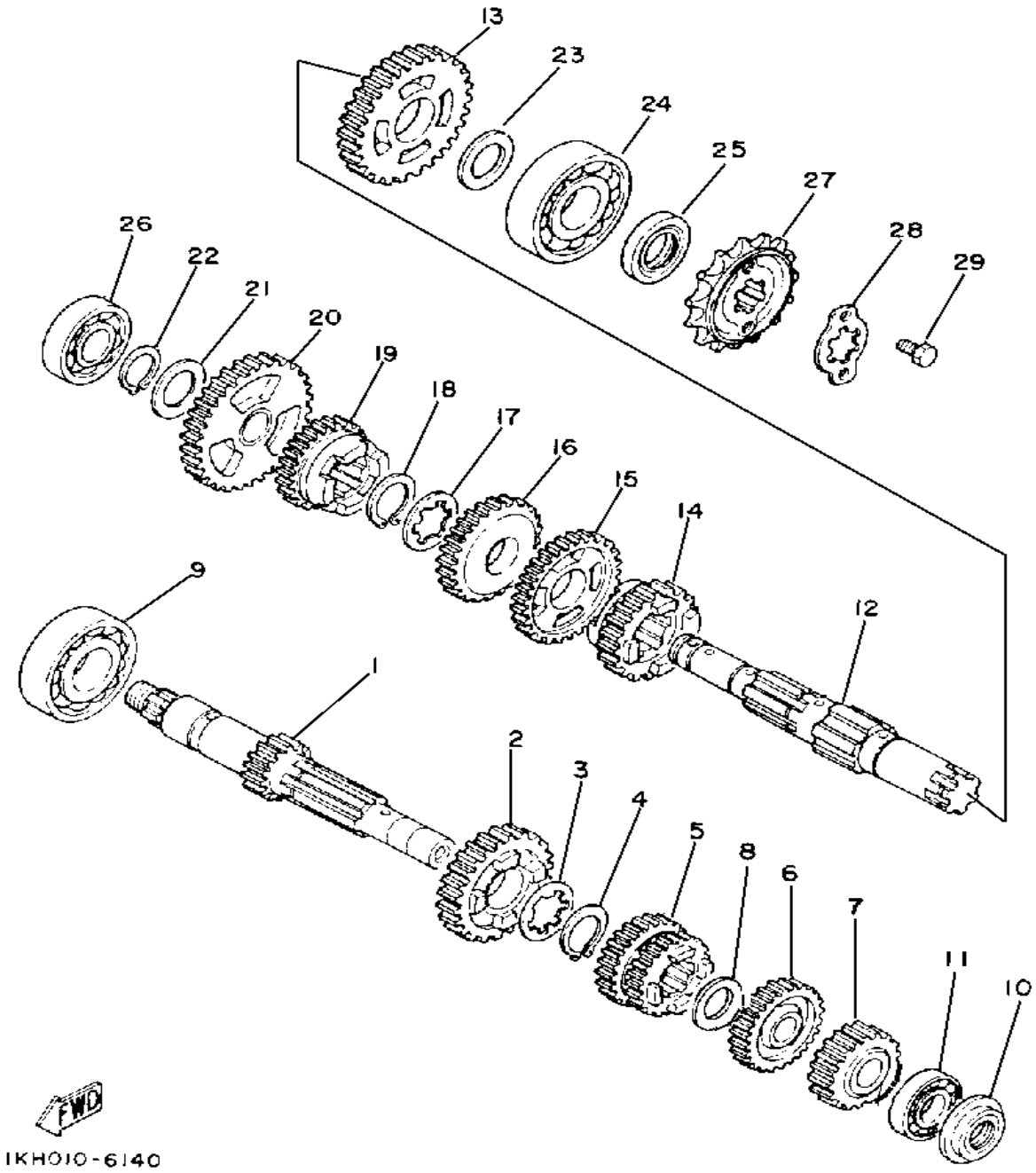
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CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
29	93102-14209-00	OIL SEAL	1	
30	93420-28055-00	CIRCLIP	1	

TRANSMISSION

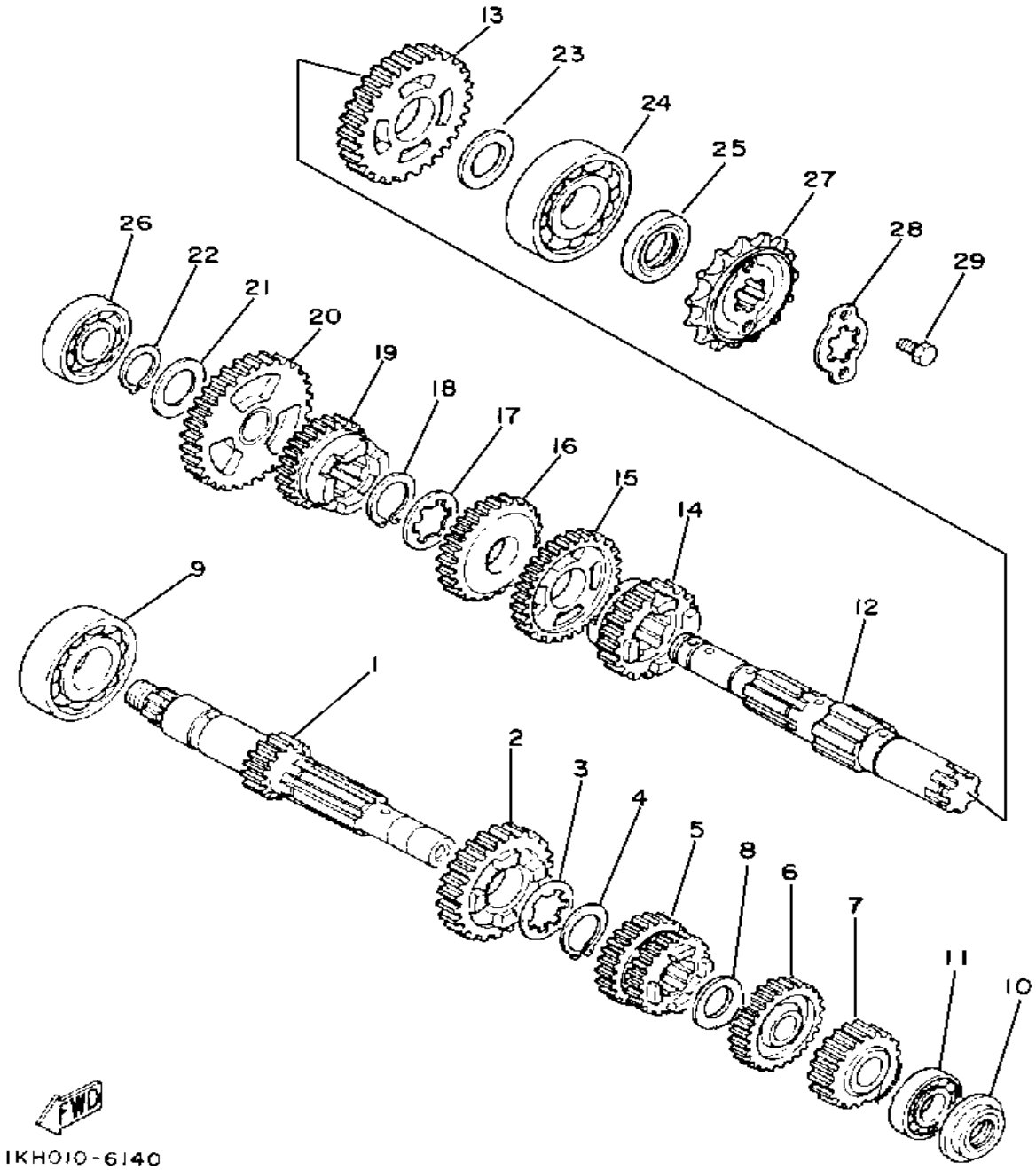


1KH0I0-6140

Ref. No.	Part Number	Description	Qty	Remarks
1	4JG-17411-00-00	AXLE, MAIN	1	
2	5H0-17141-02-00	GEAR, 4TH PINION (29T)	1	
3	90209-17285-00	WASHER	1	
4	93410-20038-00	CIRCLIP	1	
5	1KH-17131-01-00	GEAR, 3RD PINION (24T)	1	
6	1KH-17151-00-00	GEAR, 5TH PINION (27T)	1	
7	1KH-17121-00-00	GEAR, 2ND PINION (15T)	1	
8	90201-164K2-00	WASHER, PLATE	1	
9	93306-20421-00	BEARING (B6204)	1	
10	93101-15101-00	OIL SEAL	1	
11	93306-20211-00	BEARING (6202SH2-C3)	1	
12	17T-17402-00-00	DRIVE AXLE ASSEMBLY	1	
13	1KH-17221-00-00	GEAR, 2ND WHEEL (30T)	1	
14	17T-17251-02-00	GEAR, 5TH WHEEL (25T)	1	
15	1KH-17231-00-00	GEAR, 3RD WHEEL (30T)	1	
16	17T-17241-02-00	GEAR, 4TH WHEEL (27T)	1	
17	90209-18208-00	WASHER	1	
18	93410-22039-00	CIRCLIP	1	
19	1EV-17251-00-00	GEAR, 5TH WHEEL (23T)	1	
20	1KH-17211-00-00	GEAR, 1ST WHEEL (34T)	1	
21	90201-17257-00	WASHER, PLATE	1	
22	99009-17400-00	CIRCLIP	1	
23	90201-203E7-00	WASHER, PLATE	1	
24	93306-30424-00	BEARING (B6304A3)	1	
25	93102-20242-00	OIL SEAL	1	
26	93306-20332-00	BEARING	1	
27	1KH-17460-00-00	SPROCKET, DRIVE 15T (1KH1746150)	1	
28	5H0-17456-00-00	HOLDER, SPROCKET	1	

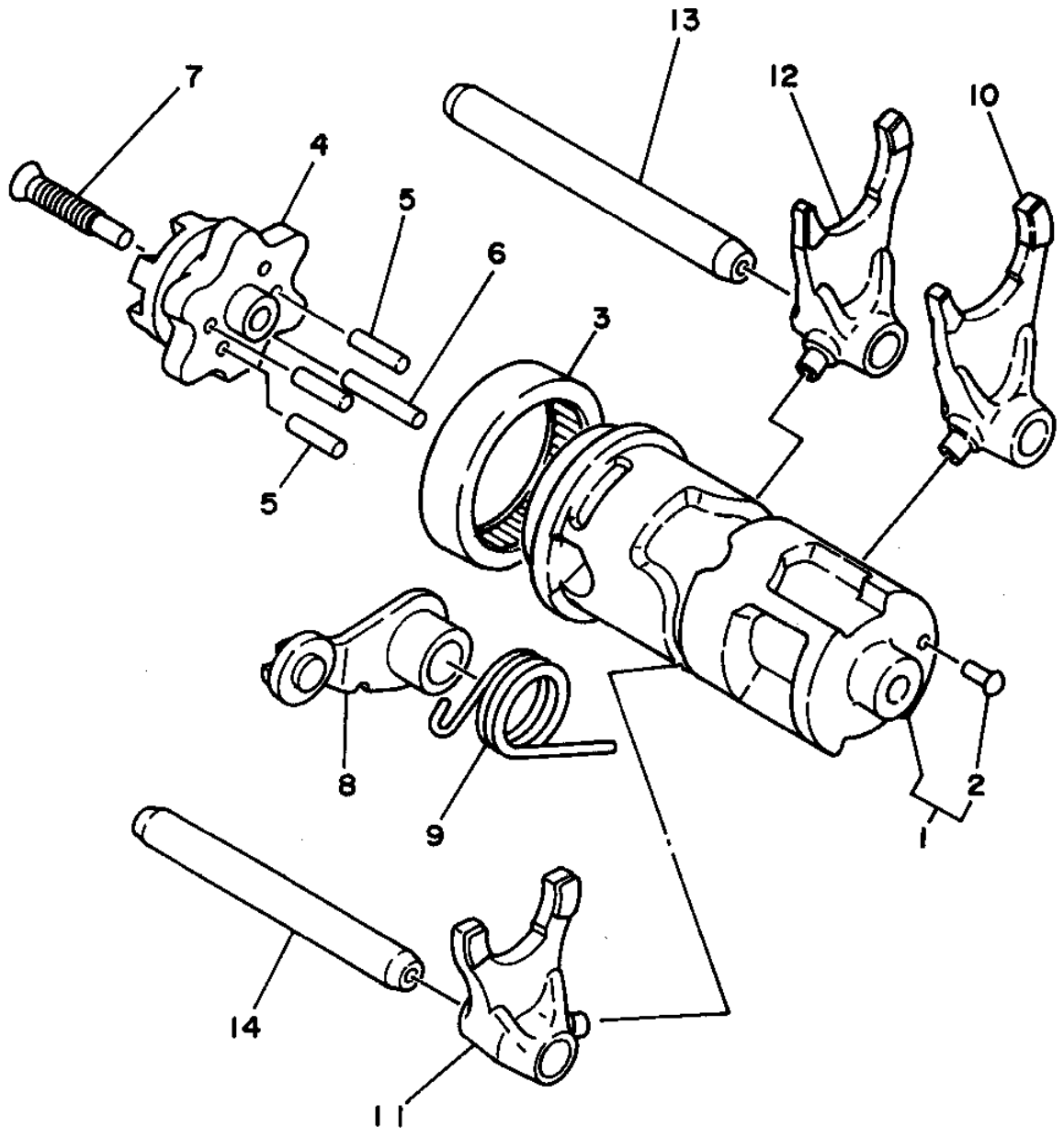
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TRANSMISSION



Ref. No.	Part Number	Description	Qty	Remarks
29	97027-06010-00	BOLT	2	

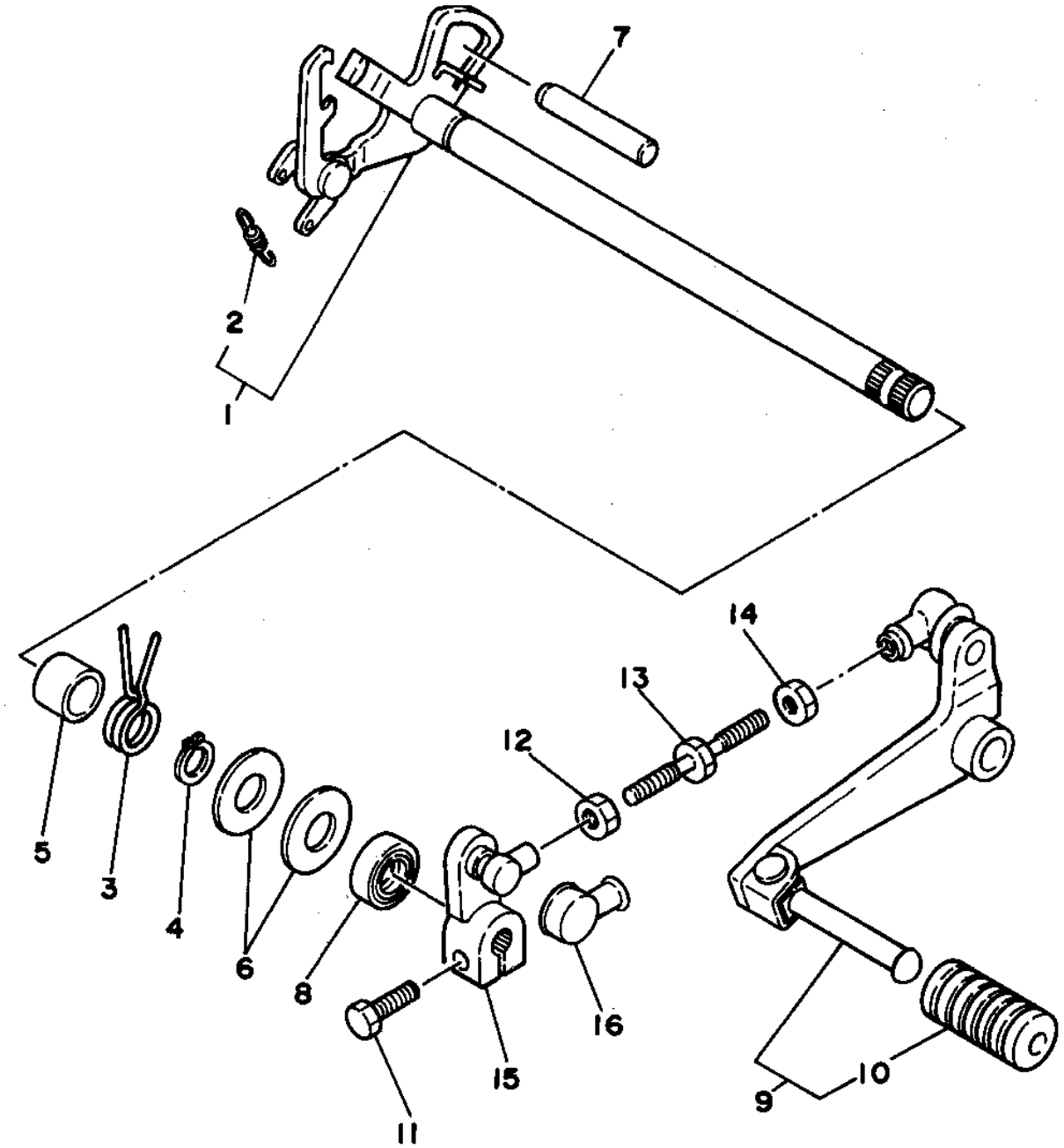
SHIFT CAM - SHIFT FORK



25A310-3160

Ref. No.	Part Number	Description	Qty	Remarks
1	4JG-18540-00-00	SHIFT CAM ASSEMBLY	1	
2	136-18542-00-00	. POINT, NEUTRAL	1	
3	93315-23612-00	BEARING	1	
4	4JG-18185-00-00	SEGMENT	1	
5	93604-16092-00	PIN, DOWEL	4	
6	93604-20156-00	PIN, DOWEL	1	
7	90151-06013-00	SCREW, COUNTERSUNK	1	
8	1RH-18140-00-00	STOPPER LEVER ASSEMBLY .	1	
9	90508-26539-00	SPRING, TORSION	1	
10	4JG-18513-00-00	FORK, SHIFT 3	1	
11	4JG-18511-00-00	FORK, SHIFT 1	1	
12	4JG-18512-00-00	FORK, SHIFT 2	1	
13	4JG-18531-00-00	BAR, SHIFT FORK GUIDE 1	1	
14	4DN-18535-00-00	BAR, SHIFT FORK GUIDE 2	1	

SHIFTER

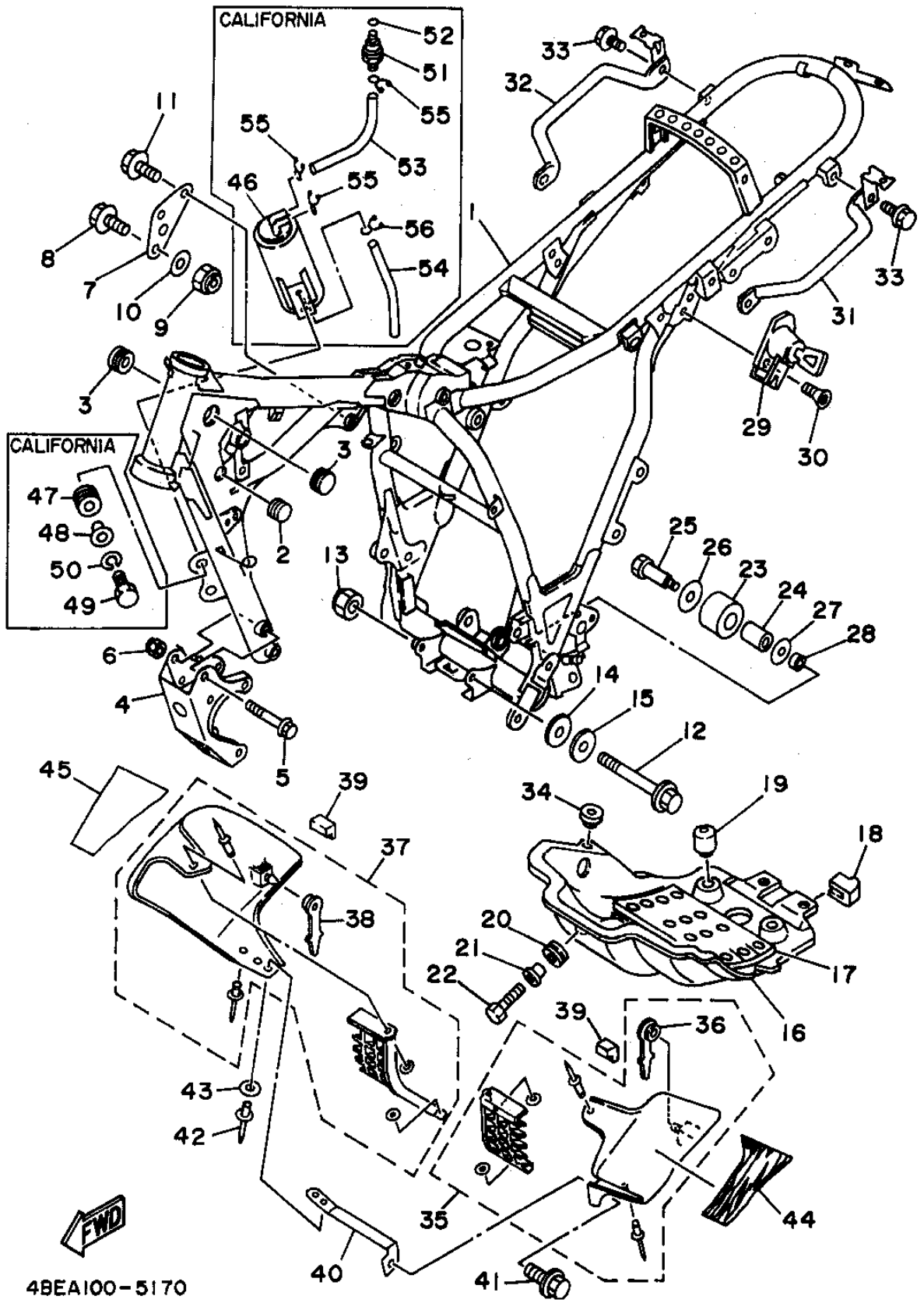


Ref. No.	Part Number	Description	Qty	Remarks
1	5H0-18120-02-00	SHIFT LEVER ASSEMBLY	1	
2	90506-08227-00	. SPRING, TENSION	1	
3	90508-26705-00	SPRING, TORSION	1	
4	99006-10600-00	CIRCLIP	1	
5	90387-124F4-00	COLLAR	1	
6	90201-12588-00	WASHER, PLATE	2	
7	93608-50158-00	PIN, DOWEL	1	
8	93102-12321-00	OIL SEAL, SD-TYPE	1	
9	1KH-18110-00-00	SHIFT PEDAL ASSEMBLY	1	
10	1W6-18113-00-00	. COVER, SHIFT PEDAL	1	
11	97027-06020-00	BOLT	1	
12	95307-06700-00	NUT	1	
13	16G-18115-00-00	ROD, SHIFT	1	
14	90170-06228-00	NUT (COUNTER CLOCKWISE)	1	
15	1KH-18112-00-00	ARM, SHIFT	1	
16	2H9-18154-00-00	COVER, DUST	1	

FWD

1KH010-6160

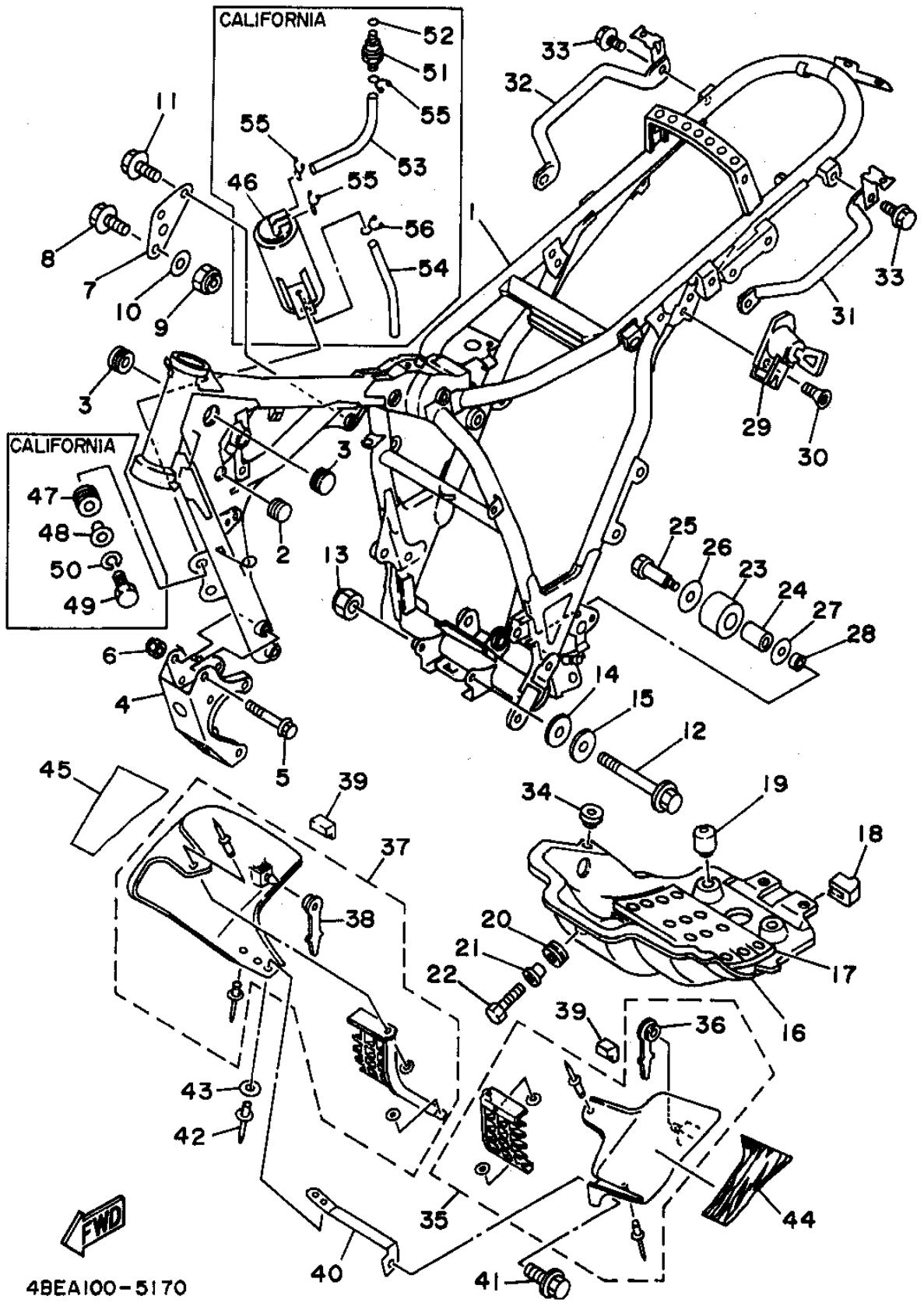
FRAME



Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-21110-00-P1	FRAME COMP.	1	UR BLUISH PURPLE SOLID 3 (FOR CA. ONLY)
	4FD-21110-00-P1	FRAME COMP.	1	UR BLUISHH PURPLE SOLID 3 (FOR NON CA.)
2	90338-15202-00	PLUG	1	
3	90338-24177-00	PLUG	2	
4	3RW-21316-01-P1	STAY, ENGINE 3	1	UR BLUISH PURPLE SOLID 3 (FOR NON CA.)
	4BE-21316-00-P1	STAY, ENGINE	1	UR BLUISH PURPLE SOLID 3 (FOR CA. ONLY)
5	95817-08065-00	BOLT, FLANGE	4	
6	95607-08200-00	NUT, SELF-LOCKING	4	
7	1KH-21315-00-00	STAY, ENGINE 2	1	
8	95817-08050-00	BOLT, FLANGE	1	
9	95607-08200-00	NUT, SELF-LOCKING	1	
10	90201-094G1-00	WASHER, PLATE	1	
11	90105-08408-00	BOLT, WASHER BASED	2	
12	90105-08024-00	BOLT, WASHER BASED	1	
13	95607-08200-00	NUT, SELF-LOCKING	1	
14	90201-094G1-00	WASHER, PLATE	1	
15	92907-08800-00	WASHER	1	
16	3RW-21471-00-00	PROTECTOR, ENGINE	1	
17	1KH-21485-00-00	DAMPER, RUBBER 1	1	
18	36X-21485-00-00	DAMPER, RUBBER 1	2	
19	34L-21485-00-00	DAMPER, RUBBER 1	2	
20	90480-14023-00	GROMMET	1	
21	90387-07391-00	COLLAR	1	

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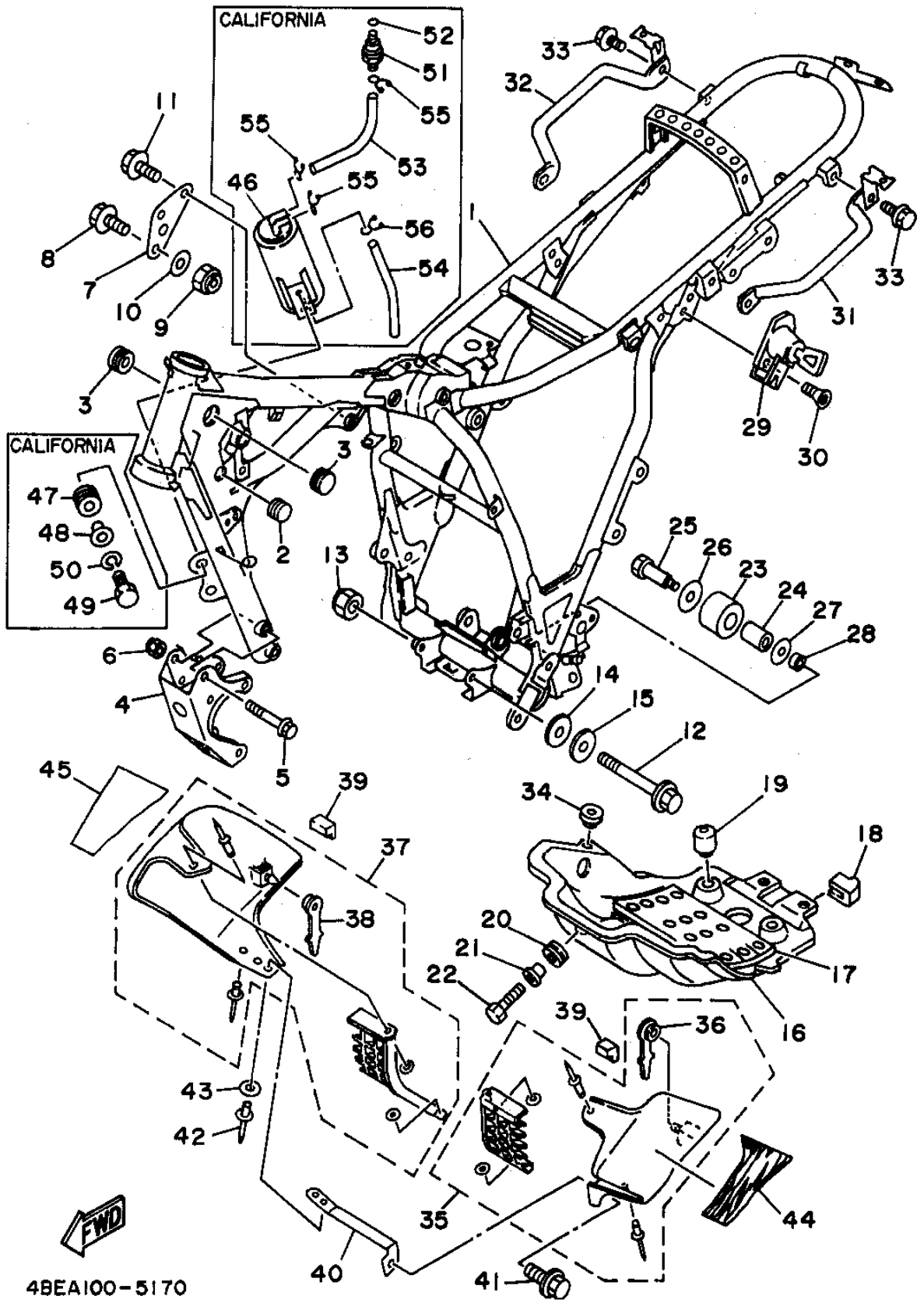
FRAME



Ref. No.	Part Number	Description	Qty	Remarks
22	97027-06025-00	BOLT	1	
23	30X-22178-00-00	TENSIONER	1	
24	4V4-22184-00-00	BUSH	1	
25	90109-08705-00	BOLT	1	
26	90201-13409-00	WASHER, PLATE	1	
27	90201-08753-00	WASHER, PLATE	1	
28	90387-085E1-00	COLLAR	1	
29	5H0-21308-01-00	HELMET HANGER ASSEMBLY	1	
30	90151-06025-00	SCREW, COUNTERSUNK	1	
31	4BE-21165-10-00	HANDLE, STANDING	1	
32	4BE-21275-10-00	STAY, REAR	1	
33	95807-08016-00	BOLT, FLANGE	4	
34	2J5-21732-00-00	SEAL 1	1	
35	3RW-W2131-10-00	SCOOP COMP. AIR 1	1	
36	90480-14448-00	. GROMMET	1	
37	4BE-W2132-00-00	SCOOP COMP. AIR 2	1	
38	90480-14448-00	. GROMMET	1	
39	90480-16185-00	GROMMET	2	
40	4BE-2139T-00-00	BRACKET, COVER	1	
41	90119-06094-00	BOLT, WITH WASHER	1	
42	90267-40080-00	RIVET, BLIND	2	
43	90201-044H9-00	WASHER, PLAIN	2	
44	4BE-24244-10-00	GRAPHIC	1	
45	4BE-24245-10-00	GRAPHIC	1	
46	4BE-24170-00-00	CANISTER ASSEMBLY	1	FOR CA. ONLY
47	90480-15342-00	GROMMET	2	FOR CA. ONLY
48	90387-063G3-00	COLLAR	2	FOR CA. ONLY
49	97007-06025-00	BOLT	2	FOR CA. ONLY
50	92907-06100-00	WASHER, SPRING	2	FOR CA. ONLY

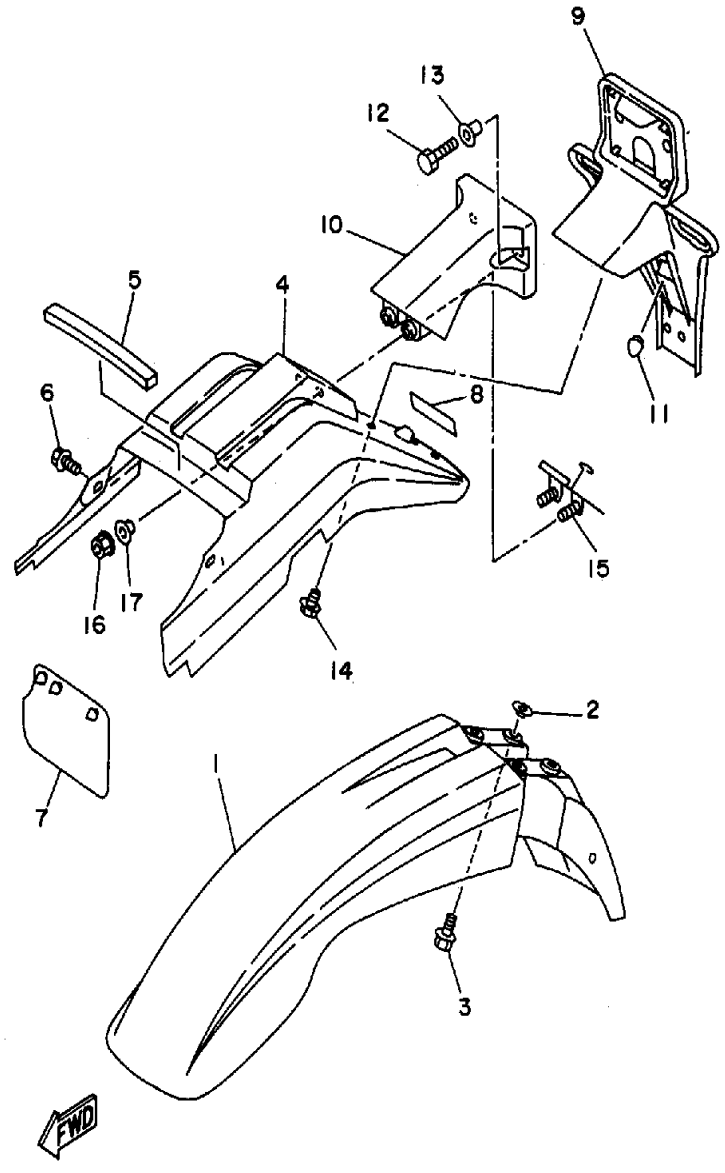
CONTINUED ON NEXT FRAME ➤

FRAME



Ref. No.	Part Number	Description	Qty	Remarks
51	20K-24180-00-00	ROLL OVER VALVE ASSEMBLY	1	FOR CA. ONLY
52	93210-11453-00	O-RING	1	FOR CA. ONLY
53	90445-10638-00	HOSE	1	FOR CA. ONLY
54	90445-110F5-00	HOSE	1	FOR CA. ONLY
55	90467-09006-00	CLIP	3	FOR CA. ONLY
56	90467-11106-00	CLIP	1	FOR CA. ONLY

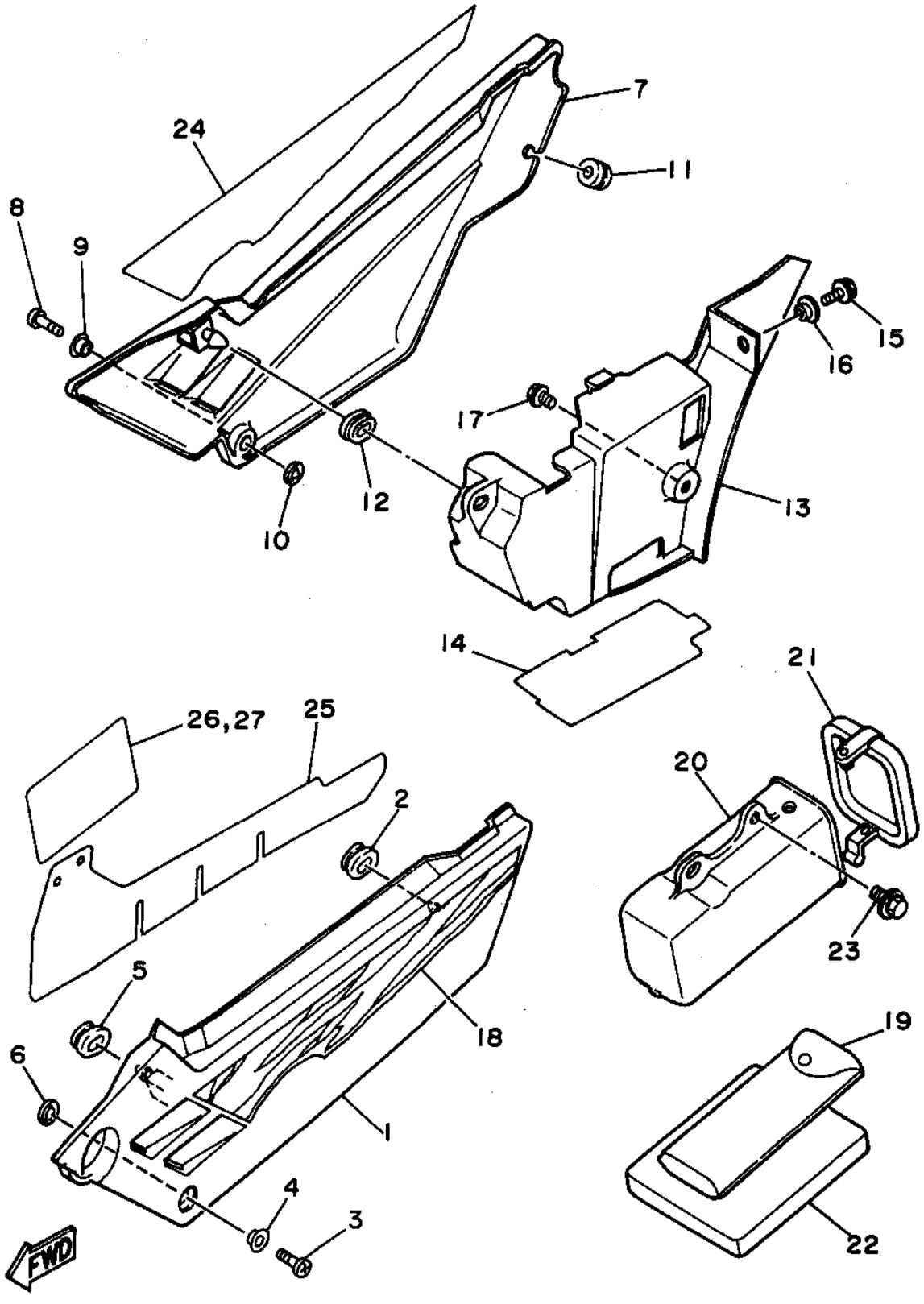
FENDER



48EA100-5180

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-21511-00-00	FENDER, FRONT	1	
2	90387-06681-00	COLLAR	4	
3	90119-06063-00	BOLT, WITH WASHER	4	
4	3RW-21611-10-00	FENDER, REAR	1	
5	3RW-21639-00-00	DAMPER 2	1	
6	90119-06108-00	BOLT, WITH WASHER	2	
7	34X-21691-00-00	FLAP	1	
8	3WF-2153E-10-00	EMBLEM, YAMAHA	1	
9	4BE-84551-00-00	BRACKET, LICENCE	1	
10	4BE-84527-00-00	DAMPER	1	
11	42U-21639-00-00	DAMPER 2	1	
12	97007-06025-00	BOLT	2	
13	90387-07391-00	COLLAR	2	
14	95807-06016-00	BOLT, FLANGE	2	
15	4BE-21637-00-00	CLAMP, WIRE	1	
16	95307-06600-00	NUT	2	
17	90387-06681-00	COLLAR	2	

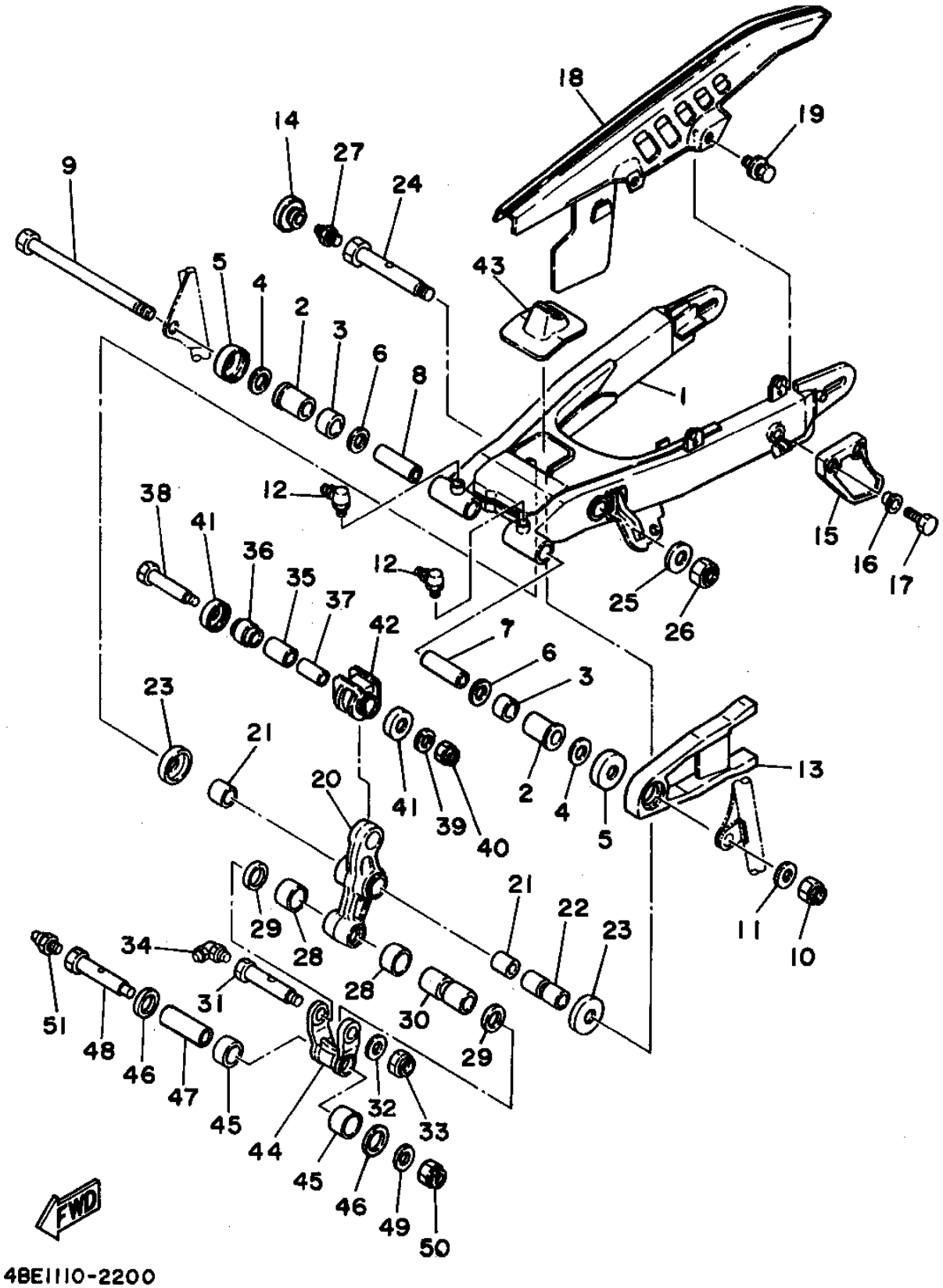
SIDE COVER



4BEA100-5190

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-21711-10-00	COVER, SIDE 1	1	
2	90480-01401-00	GROMMET	1	
3	98507-06016-00	SCREW, PAN HEAD	1	
4	90387-064J1-00	COLLAR	1	
5	90480-01401-00	GROMMET	1	
6	4U5-2176E-00-00	PLATE	1	
7	3RW-21721-10-00	COVER, SIDE 2	1	
8	98507-06016-00	SCREW, PAN HEAD	1	
9	90387-064J1-00	COLLAR	1	
10	4U5-2176E-00-00	PLATE	1	
11	90480-11224-00	GROMMET	1	
12	90480-01401-00	GROMMET	1	
13	3RW-2177A-01-00	BOX	1	
14	3RW-2173M-00-00	SEAL 3	1	
15	95807-06016-00	BOLT, FLANGE	1	
16	90387-06500-00	COLLAR	1	
17	90119-06042-00	BOLT, WITH WASHER	1	
18	4BE-2173E-10-00	GRAPHIC 1	1	
19	3RW-28100-01-00	TOOL KIT	1	
20	55V-28173-00-00	BOX, TOOL	1	
21	55V-28185-00-00	LID	1	
22	3RW-28267-00-00	DAMPER 5	1	
23	90119-06108-00	BOLT, WITH WASHER	2	
24	4BE-2173F-10-00	GRAPHIC 2	1	
25	3RW-2177F-00-00	COVER	1	
26	4BE-2179N-30-00	PLATE, EPA CAL	1	UR FOR CA. ONLY
27	4BE-2179V-30-00	PLATE, EPA 1	1	UR FOR NON-CA

REAR ARM

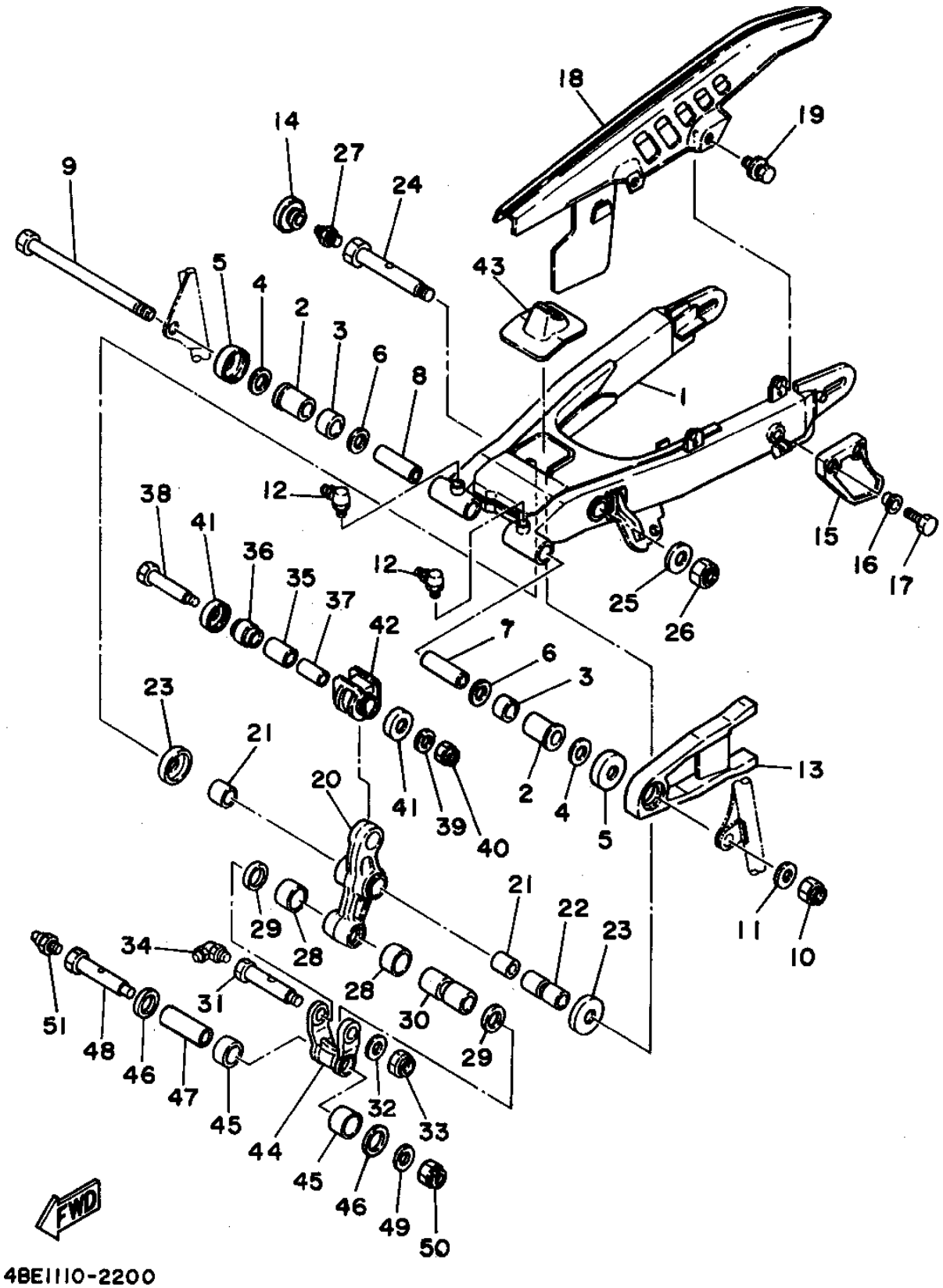


4BE1110-2200

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-22110-00-35	REAR ARM COMP.	1	SILVER
2	90386-18146-00	BUSH	2	
3	90380-18139-00	BUSH, SOLID	2	
4	401-22127-00-00	SHIM	1	UN
5	401-22128-01-00	SEAL, GUARD	2	
6	93109-18020-00	OIL SEAL	2	
7	90387-121N2-00	COLLAR	1	
8	90387-127F2-00	COLLAR	1	
9	1KH-22141-00-00	SHAFT, PIVOT	1	
10	90185-12134-00	NUT, SELF-LOCKING	1	
11	90201-126A7-00	WASHER, PLATE	1	
12	93700-06005-00	NIPPLE, GREASE	2	
13	1KH-22151-00-00	SEAL, GUARD	1	
14	34L-22117-00-00	CAP	1	
15	38V-22199-00-00	SUPPORT, CHAIN	1	
16	90387-06737-00	COLLAR	2	
17	97007-06020-00	BOLT	2	
18	34X-22311-00-00	CASE, CHAIN	1	
19	90119-05062-00	BOLT, WITH WASHER	2	
20	3RW-2217A-00-00	ARM, RELAY	1	
21	90386-20120-00	BUSH	2	
22	90387-140J9-00	COLLAR	1	
23	34L-22128-00-00	COVER, THRUST 1	2	
24	90105-12668-00	BOLT, WASHER BASED	1	
25	90201-122H1-00	WASHER, PLATE	1	
26	95617-12100-00	NUT, U	1	
27	93700-06M03-00	NIPPLE, GREASE	1	
28	90386-18115-00	BUSH	2	
29	93109-18020-00	OIL SEAL	2	

CONTINUED ON NEXT FRAME ➤

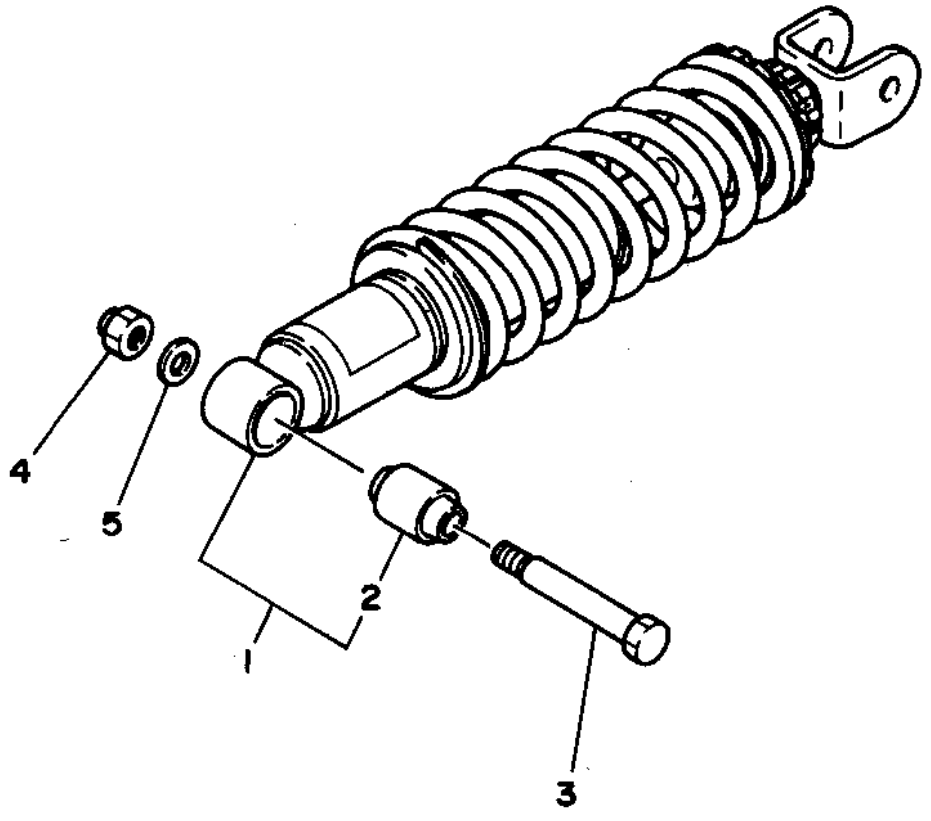
REAR ARM



4BE1110-2200

Ref. No.	Part Number	Description	Qty	Remarks
30	90387-126J8-00	COLLAR	1	
31	90109-10752-00	BOLT	1	
32	90201-10M05-00	WASHER, PLATE (90201-100E9-00)	1	
33	90185-10120-00	NUT, SELF-LOCKING	1	
34	93700-06005-00	NIPPLE, GREASE	1	
35	90380-16109-00	BUSH, SOLID	2	
36	22W-22124-00-00	BUSH 2	1	
37	90387-106G0-00	COLLAR	1	
38	90109-10689-00	BOLT	1	
39	90201-10M05-00	WASHER, PLATE (90201-100E9-00)	1	
40	90185-10120-00	NUT, SELF-LOCKING	1	
41	22W-22129-00-00	COVER, THRUST 2	2	
42	22W-22189-00-00	BOOT, RUBBER	1	
43	3RW-22189-00-00	BOOT, RUBBER	1	
44	1KH-2217F-00-00	ROD, CONNECTING 1	1	
45	90386-18115-00	BUSH	2	
46	93109-18020-00	OIL SEAL	2	
47	90387-121L6-00	COLLAR	1	
48	90109-10752-00	BOLT	1	
49	90201-10M05-00	WASHER, PLATE (90201-100E9-00)	1	
50	90185-10120-00	NUT, SELF-LOCKING	1	
51	93700-06M03-00	NIPPLE, GREASE	1	

REAR SUSPENSION

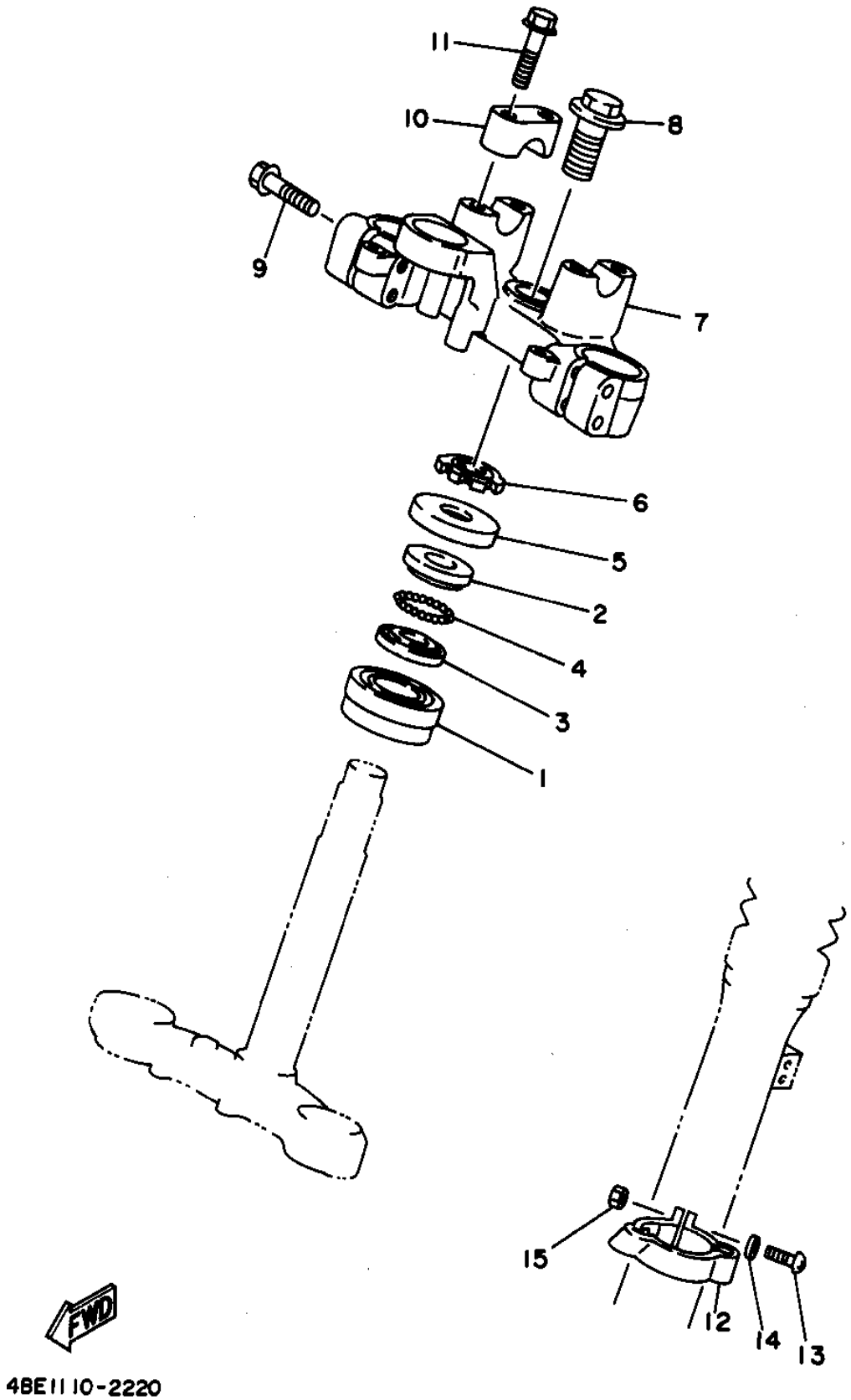


Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-22210-00-P0	SHOCK ABSORBER ASSEMBLY, REAR	1	
2	1YW-22216-00-00	. BUSH, REAR SHOCK ABSORBER	1	
3	90105-10250-00	BOLT, WASHER BASED	1	
4	95607-10100-00	NUT, U	1	
5	90201-10M05-00	WASHER, PLATE (90201-100E9-00)	1	

FWD

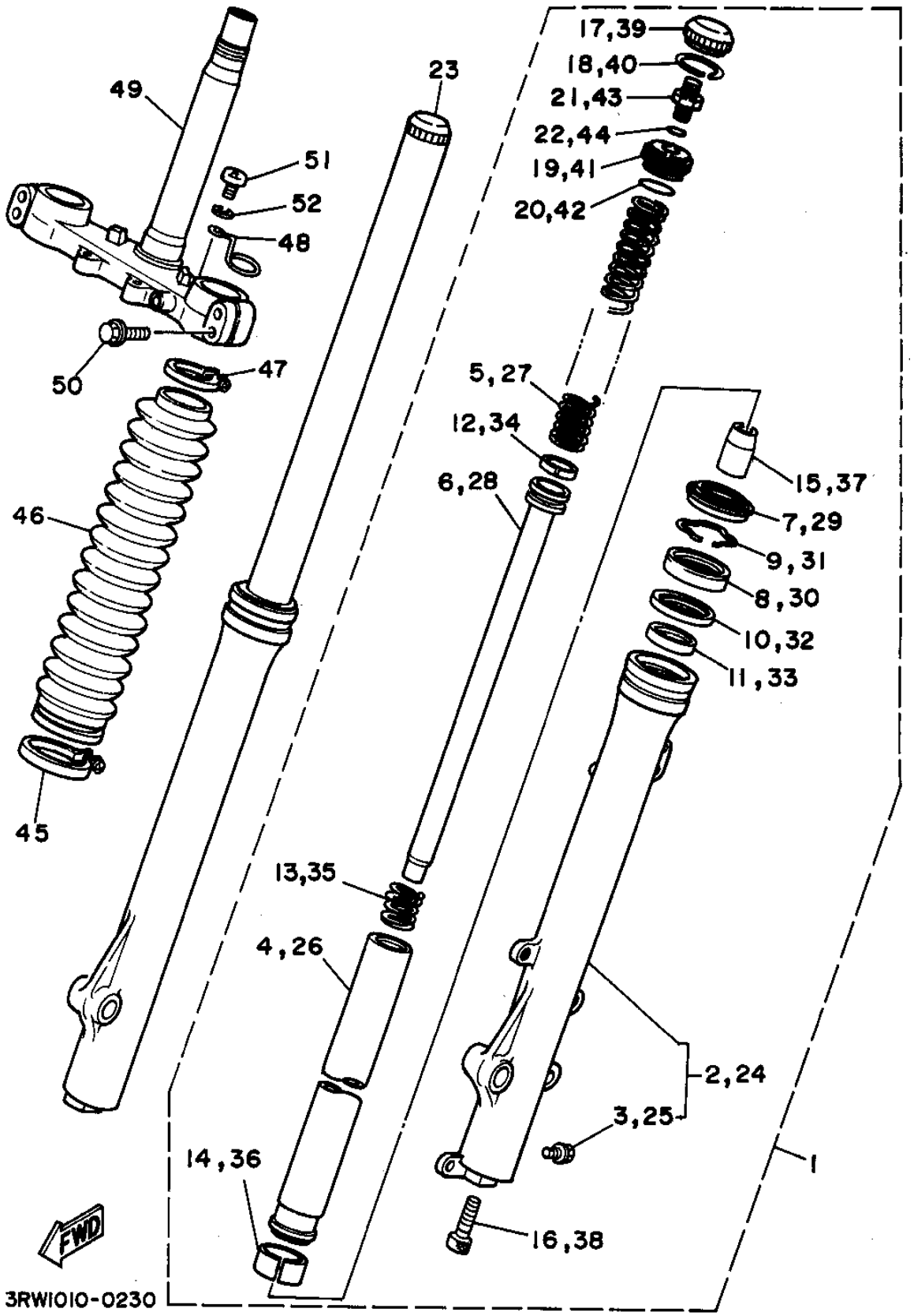
1KH010-6210

STEERING



Ref. No.	Part Number	Description	Qty	Remarks
1	93332-00008-00	BEARING	1	
2	22F-23411-01-00	RACE, BALL 1	1	
3	22F-23412-01-00	RACE, BALL 2	1	
4	93503-16010-00	BALL 3/ 6	22	
5	10V-23416-01-00	COVER, BALL RACE 2	1	
6	90179-25033-00	NUT	1	
7	4BE-23435-10-00	CROWN, HANDLE	1	
8	90105-14329-00	BOLT, WASHER BASED	1	
9	95027-08040-00	BOLT, FLANGE	4	
10	1E6-23441-10-35	HOLDER, HANDLE UPPER	2	SILVER
11	95827-08035-00	BOLT, FLANGE	4	
12	34X-23317-00-00	HOLDER, CABLE	1	
13	98507-05018-00	SCREW, PAN HEAD	1	
14	92907-05600-00	WASHER, PLATE	1	
15	95307-05600-00	NUT	1	

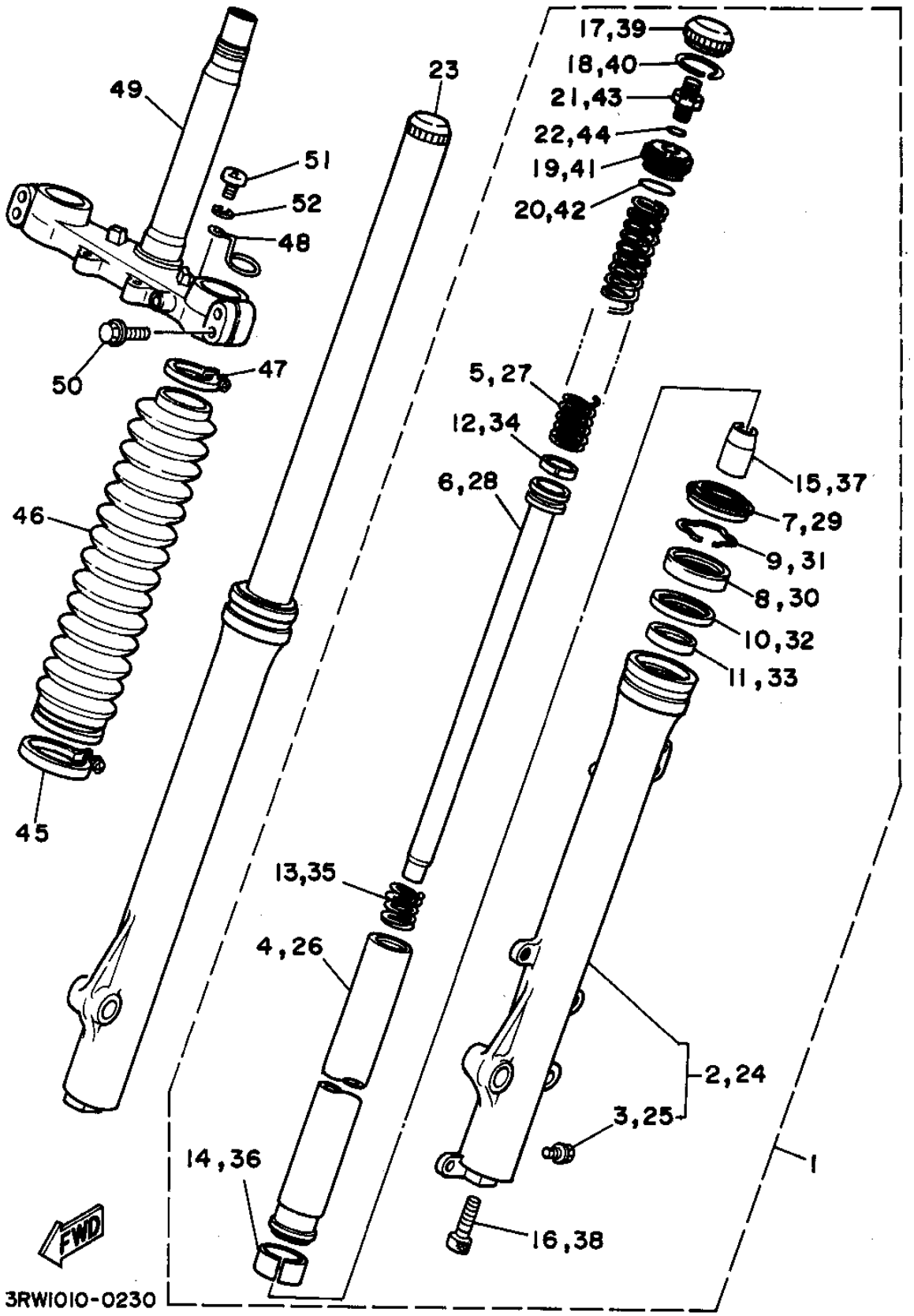
FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-23102-00-00	FRONT FORK ASSEMBLY (L.H)	1	
2	34X-23126-00-38	. TUBE, OUTER (LEFT)	1	CLEAR(WITH BUFF)
3	2A6-23119-00-00	. . PLUG, DRAIN	1	WITH WASHER
4	3RW-23110-00-00	. INNER TUBE COMP 1	1	
5	3RW-23351-00-00	. SPRING	1	
6	3RW-23171-00-00	. PISTON, FRONT FORK	1	
7	1KH-23144-00-00	. SEAL, DUST	1	
8	1KH-23145-00-00	. OIL SEAL	1	
9	34X-23156-00-00	. CLIP, OIL SEAL	1	
10	1KH-23147-00-00	. SEAL, SPACER	1	
11	34X-23125-00-00	. METAL, SLIDE 1	1	
12	34X-23157-00-00	. RING, PISTON	1	
13	34X-23151-00-00	. SPRING, REBOUND	1	
14	34X-23135-00-00	. METAL, SLIDE 2	1	
15	1KH-23166-00-00	. SPACER, OIL LOCK	1	
16	3M7-23181-00-00	. BOLT, HEXAGON SOCKET HEAD	1	WITH WASHER
17	1KH-23168-00-00	. CAP, FRONT FORK	1	
18	35E-23183-00-00	. CIRCLIP	1	
19	1KH-23111-00-00	. BOLT, CAP	1	
20	35E-23114-00-00	. GASKET	1	
21	5K7-23190-00-00	. AIR VALVE	1	
22	3H3-23147-00-00	. O-RING	1	
23	3RW-23103-00-00	FRONT FORK ASSEMBLY (R.H)	1	
24	34X-23136-00-38	. TUBE, OUTER (RIGHT)	1	CLEAR(WITH BUFF)
25	2A6-23119-00-00	. . PLUG, DRAIN	1	WITH WASHER
26	3RW-23110-00-00	. INNER TUBE COMP 1	1	
27	3RW-23351-00-00	. SPRING	1	
28	3RW-23171-00-00	. PISTON, FRONT FORK	1	

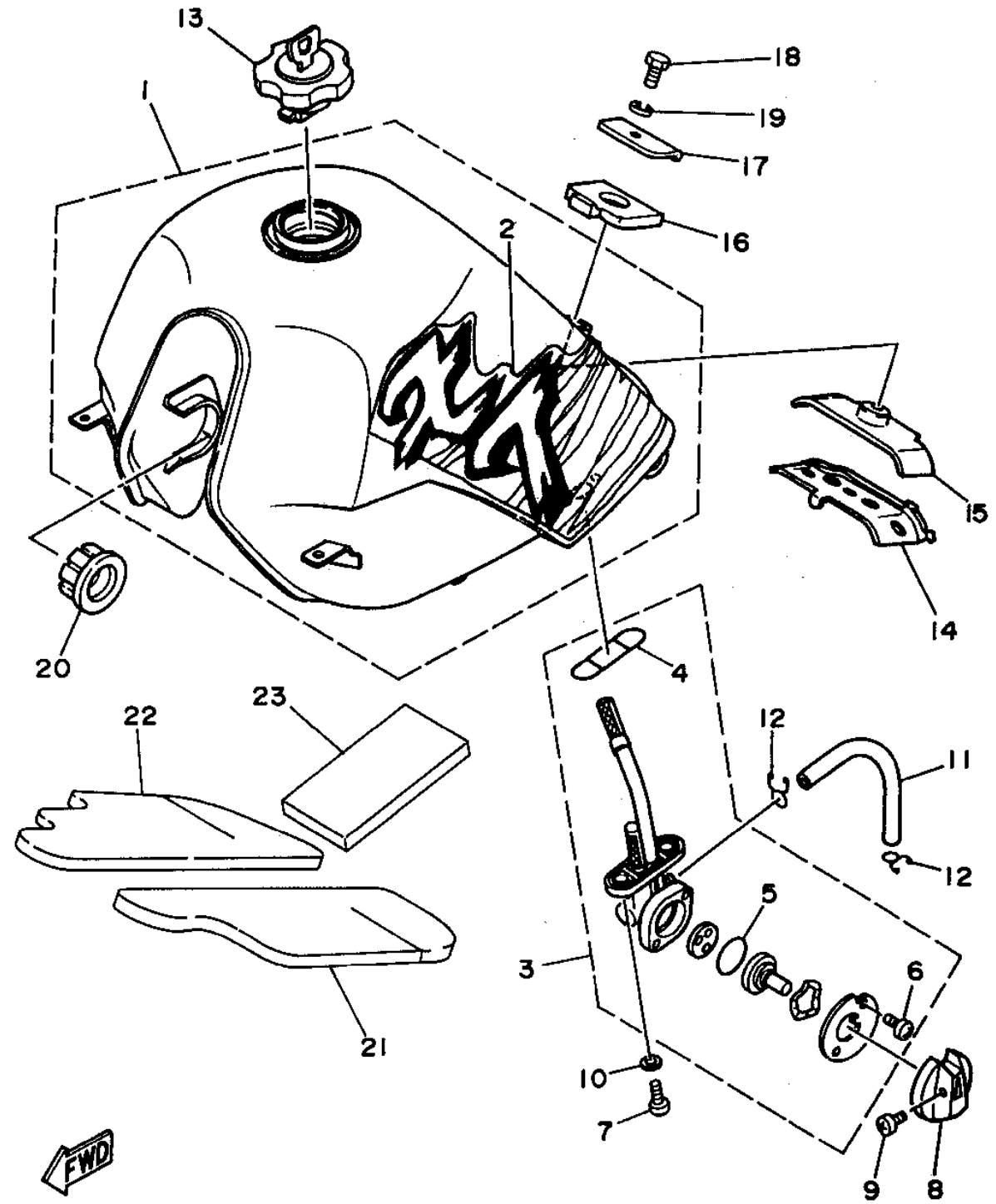
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FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
29	1KH-23144-00-00	. SEAL, DUST	1	
30	1KH-23145-00-00	. OIL SEAL	1	
31	34X-23156-00-00	. CLIP, OIL SEAL	1	
32	1KH-23147-00-00	. SEAL, SPACER	1	
33	34X-23125-00-00	. METAL, SLIDE 1	1	
34	34X-23157-00-00	. RING, PISTON	1	
35	34X-23151-00-00	. SPRING, REBOUND	1	
36	34X-23135-00-00	. METAL, SLIDE 2	1	
37	1KH-23166-00-00	. SPACER, OIL LOCK	1	
38	3M7-23181-00-00	. BOLT, HEXAGON SOCKET HEAD	1	WITH WASHER
39	1KH-23168-00-00	. CAP, FRONT FORK	1	
40	35E-23183-00-00	. CIRCLIP	1	
41	1KH-23111-00-00	. BOLT, CAP	1	
42	35E-23114-00-00	. GASKET	1	
43	5K7-23190-00-00	. AIR VALVE	1	
44	3H3-23147-00-00	. O-RING	1	
45	3RW-23192-00-00	BAND	2	
46	3RW-23191-00-00	BOOT	2	YELLOW
47	34X-23192-00-00	BAND	2	
48	10V-2331E-02-00	GUIDE, CABLE	1	
49	1RF-23340-00-00	UNDER BRACKET COMP.	1	
50	5X2-23181-L0-00	BOLT, HEX SCKT HEAD	2	
51	98516-06012-00	SCREW, PAN HEAD	1	
52	92906-06100-00	WASHER, SPRING	1	

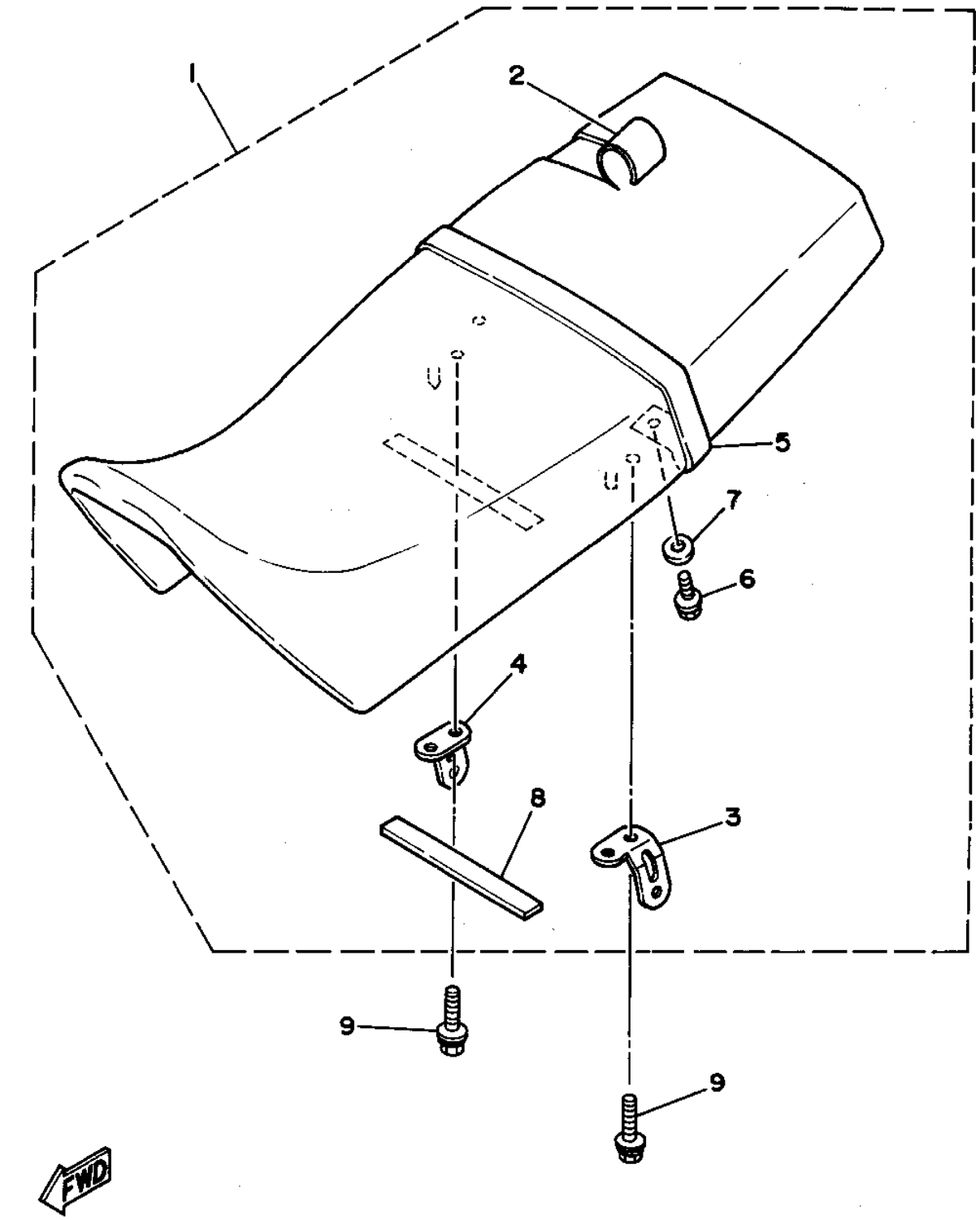
FUEL TANK



4BEA100-5240

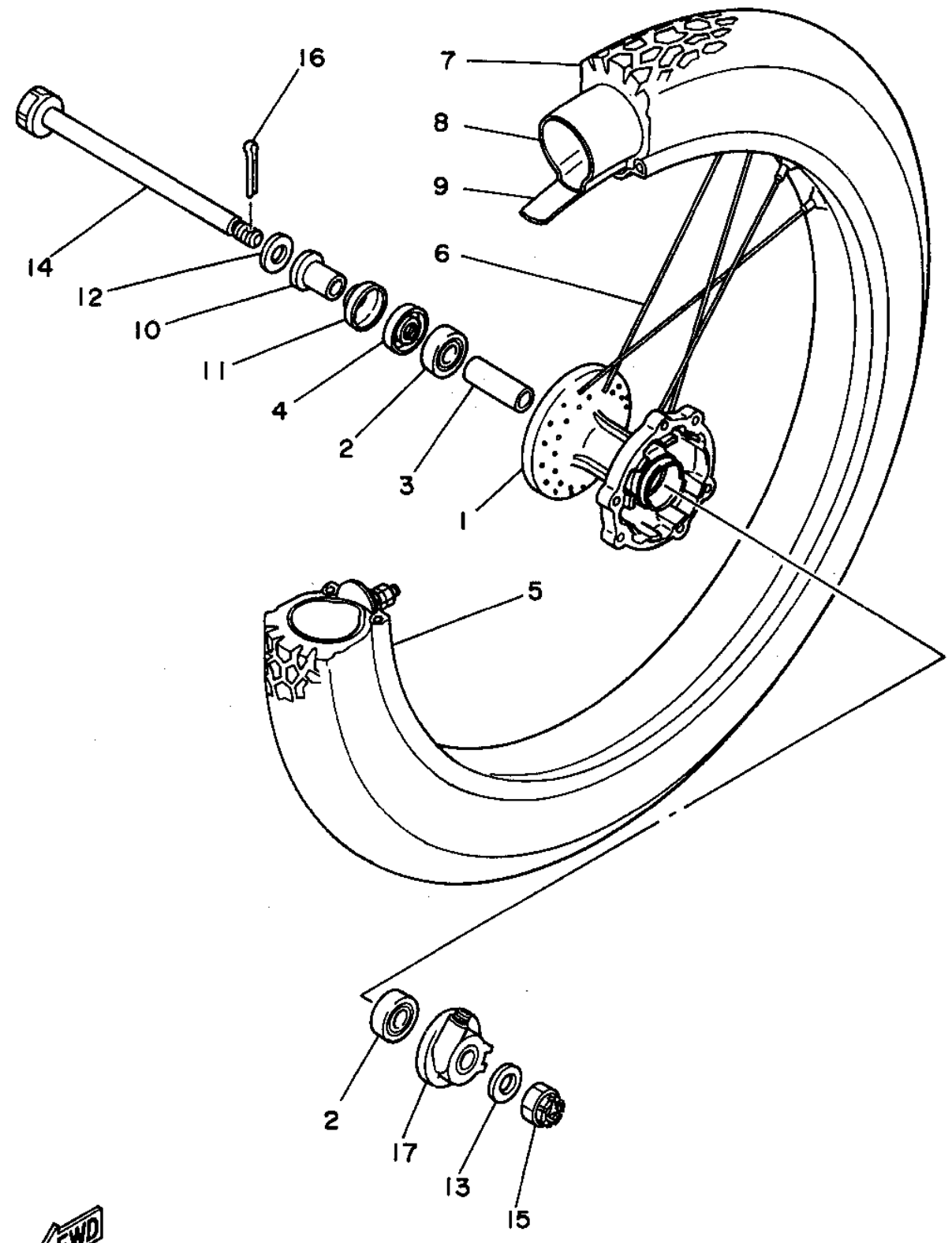
Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-24110-00-X6	FUEL TANK COMP. (WHITE) . .	1	UR FOR NON-CA.
	4BE-24110-00-05	FUEL TANK COMP. (WHITE) . .	1	UR FOR CA. ONLY
2	4BE-24240-10-00	. GRAPHIC SET	1	
3	3RW-24500-00-00	FUEL COCK ASSEMBLY 1 . . .	1	
4	4X8-24512-00-00	. O-RING	1	
5	3AJ-24534-00-00	. SEAL, COCK	1	
6	98580-03008-00	. SCREW, PAN HEAD (98501-03008-00)	2	
7	90149-06011-00	SCREW	2	
8	4FD-24524-00-00	LEVER, COCK	1	
9	98506-03008-00	SCREW, PAN HEAD (90157-03122-00)	1	
10	90202-05187-00	WASHER, PLATE	2	
11	90445-10007-00	HOSE	1	
12	90467-09006-00	CLIP	2	
13	11H-24602-03-00	CAP ASSEMBLY	1	UR FOR NON-CA.
	51K-24602-01-00	CAP ASSEMBLY	1	UR FOR CA. ONLY
14	1KH-24187-00-00	WASHER, SPECIAL	1	
15	1KH-24182-00-00	DAMPER, LOCATING 2	1	
16	30X-24183-01-00	DAMPER, LOCATING 3	1	
17	30X-24186-01-00	WASHER, SPECIAL	1	
18	97007-06012-00	BOLT	1	
19	92907-06100-00	WASHER, SPRING	1	
20	4H7-24181-00-00	DAMPER, LOCATING 1	2	
21	3RW-2414H-00-00	DAMPER, PLATE 1	1	
22	3RW-2414J-00-00	DAMPER, PLATE 2	1	
23	11H-21747-00-00	DAMPER	1	

SEAT



3RW2010-1250

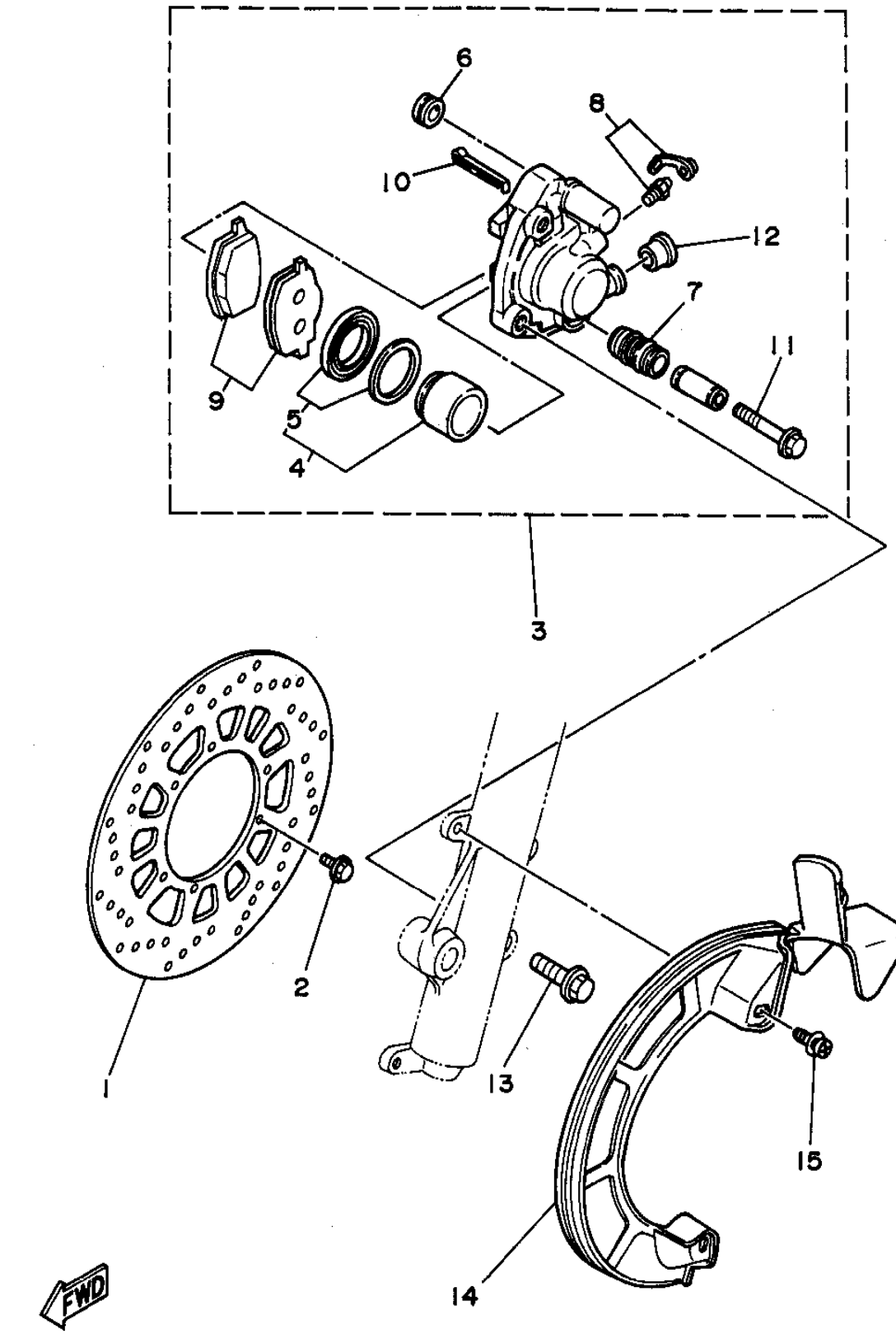
Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-24730-60-00	DOUBLE SEAT ASSEMBLY . . .	1	
2	3RW-24731-60-00	. COVER, SEAT	1	
3	3RW-24738-00-00	. BRACKET, SEAT	1	
4	3RW-24748-00-00	. BRACKET, SEAT	1	
5	3RW-24734-60-00	. BAND, SEAT	1	
6	95807-06016-00	. BOLT, FLANGE	4	
7	90201-06M02-00	. WASHER, PLATE	4	
8	1KH-2475M-00-00	. SEAL	1	
9	90119-06094-00	BOLT, WITH WASHER	2	



FRONT WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	34X-25111-02-35	HUB, FRONT	1	SILVER
2	93306-20209-00	BEARING	2	
3	90560-15290-00	SPACER	1	
4	93102-20281-00	OIL SEAL (SD 20-35-5)	1	
5	94416-21536-00	RIM (1.60-21)	1	
6	1KH-25104-00-00	SPOKE SET, FRONT	1	
7	94127-212X0-00	TIRE (2.75-21 45P/TW27)	1	UR BRIDGESTONE
8	94227-21123-00	TUBE (80/100-21 TR4 BTL)	1	BRIDGESTONE
9	94330-21084-00	BAND, RIM (70-80/100-21)	1	BRIDGESTONE
10	90387-15600-00	COLLAR	1	
11	322-25118-00-00	COVER, HUB DUST	1	
12	90201-163H8-00	WASHER, PLATE	1	
13	90201-15785-00	WASHER, PLATE	1	
14	34X-25181-00-00	AXLE, WHEEL	1	
15	90171-14020-00	NUT, CASTLE	1	
16	91401-30030-00	PIN, COTTER	1	
17	34X-25190-01-00	GEAR UNIT ASSEMBLY	1	

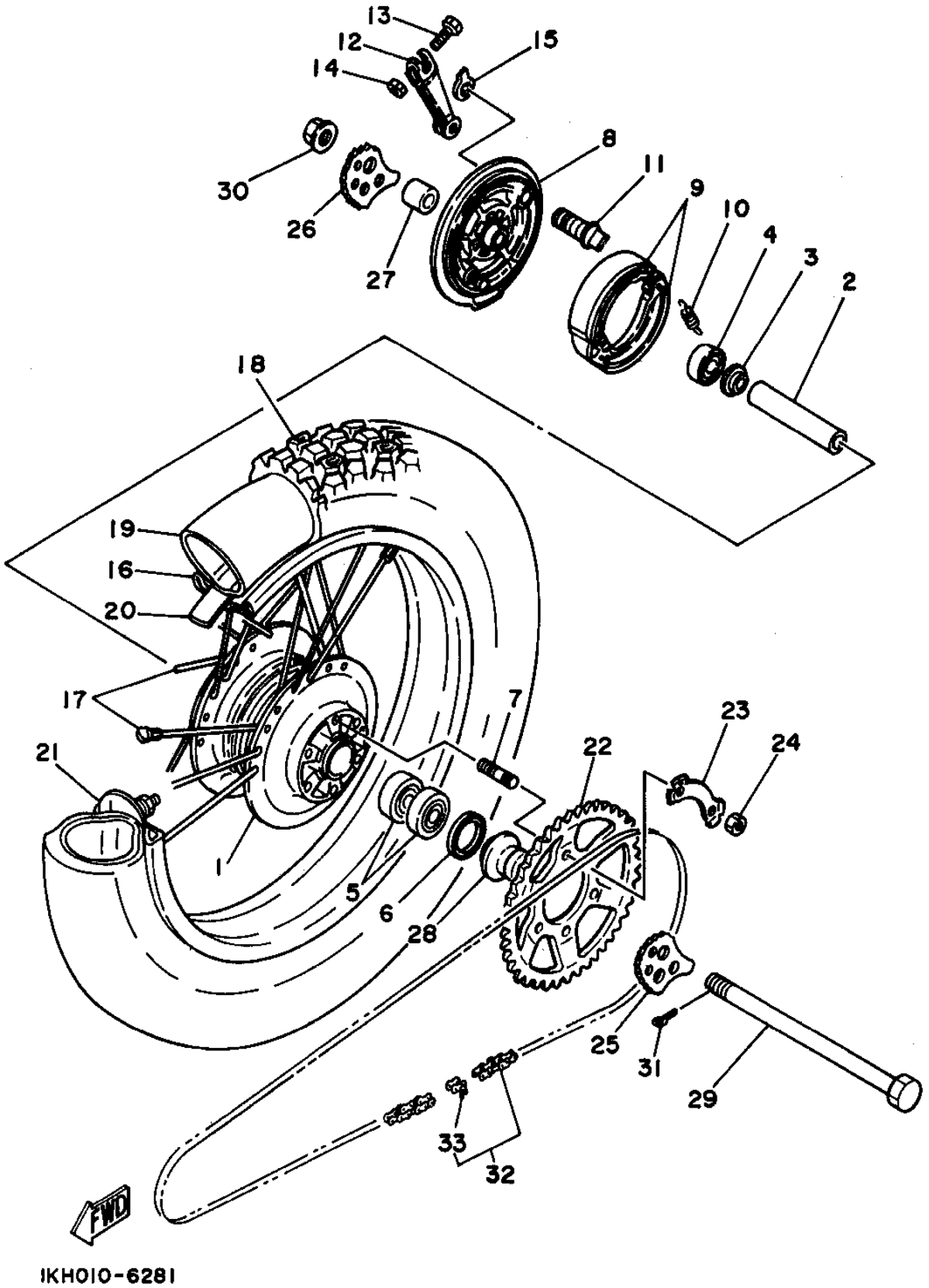
FRONT BRAKE CALIPER



4BEA100-5270

Ref. No.	Part Number	Description	Qty	Remarks
1	4JG-2582T-00-00	DISC, BRAKE	1	
2	90109-06757-00	BOLT	6	
3	1RH-2580T-01-00	CALIPER ASSEMBLY	1	
4	34X-W0057-00-00	. PISTON ASSEMBLY, CALIPER	1	
5	34X-W0047-00-00	. . CALIPER SEAL KIT	1	
6	5R2-25937-00-00	. BOOT 2	1	
7	34X-25937-00-00	. BOOT 2	1	
8	51L-W0048-00-00	. BLEED SCREW KIT	1	
9	3BN-W0045-01-00	. BRAKE PAD KIT	1	
10	34X-25919-00-00	. SUPPORT, PAD	2	
11	2GV-25926-00-00	. BOLT	1	
12	34X-25845-00-00	. CAP, INDICATOR	1	
13	90105-10638-00	BOLT, WASHER BASED	2	
14	3RW-25715-20-00	COVER 1	1	
15	90159-06181-00	SCREW, WITH WASHER	2	

REAR WHEEL

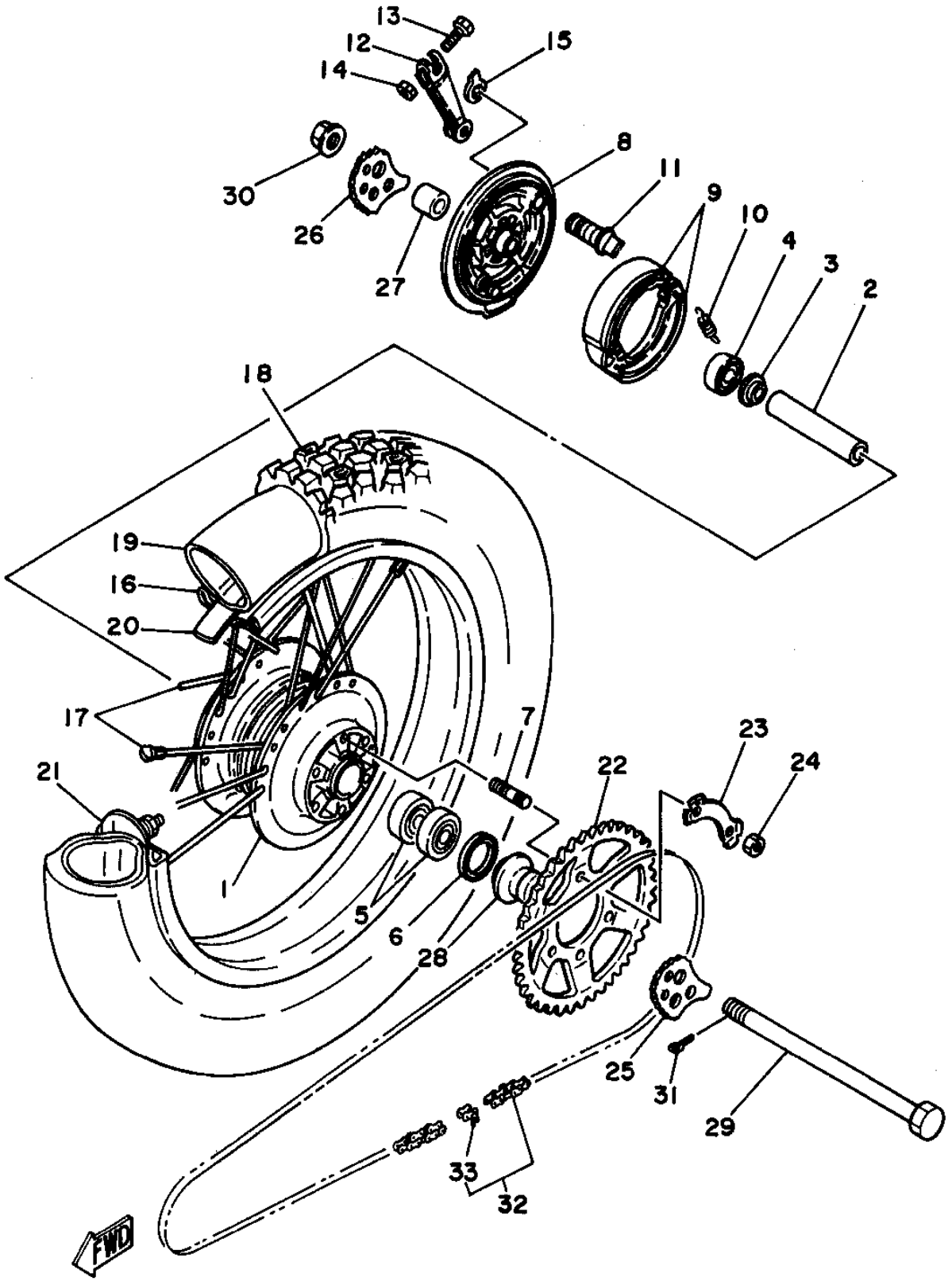


1KH010-6281

Ref. No.	Part Number	Description	Qty	Remarks
1	15A-25311-00-35	HUB, REAR	1	SILVER
2	90560-15313-00	SPACER	1	
3	146-25116-00-00	FLANGE, SPACER 2	1	
4	93306-20226-00	BEARING	1	KOYO
5	93306-20209-00	BEARING	2	
6	93104-22018-00	OIL SEAL	1	
7	90116-08218-00	BOLT, STUD	6	
8	15A-25321-03-35	PLATE, BRAKE SHOE	1	SILVER
9	4BE-W2536-00-00	BRAKE SHOE SET	1	
10	90506-15260-00	SPRING, TENSION	2	
11	3Y6-25351-00-00	CAMSHAFT	1	
12	5R0-25355-00-00	LEVER, CAMSHAFT	1	
13	90101-06278-00	BOLT	1	
14	95307-06600-00	NUT	1	
15	4H7-2533A-02-00	PLATE, INDICATOR	1	
16	94421-18426-00	RIM (2.15-18)	1	
17	23J-25304-00-00	SPOKE SET, REAR	1	
18	94112-182X1-00	TIRE (120/80-18 62P TW30)	1	UR BRIDGESTONE
19	94210-18243-00	TUBE	1	YOKOHAMA
20	94340-18086-00	BAND, RIM (4.00-18)	1	BRIDGESTONE
21	3Y1-25394-00-00	SPACER, BEAD	1	
22	1KH-25445-00-00	SPROCKET, DRIVEN (45T)	1	
23	90215-08160-00	WASHER, LOCK	3	
24	90170-08258-00	NUT	6	
25	5H0-25388-00-00	PULLER, CHAIN 1	1	
26	5H0-25389-00-00	PULLER, CHAIN 2	1	
27	90387-151R1-00	COLLAR	1	
28	1KH-25383-01-00	COLLAR, WHEEL	1	
29	31G-25381-00-00	AXLE, WHEEL	1	

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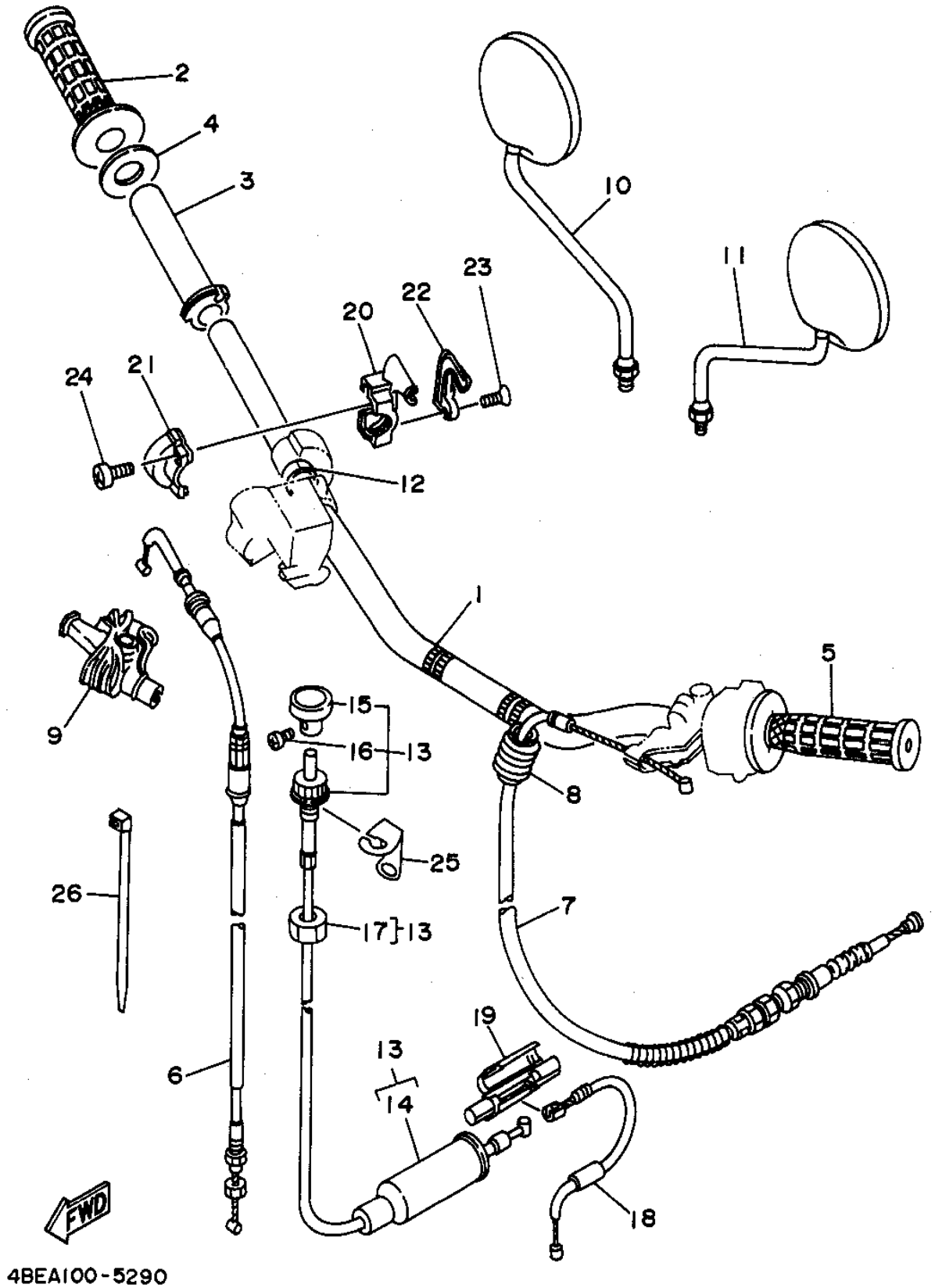
REAR WHEEL



IKH010-6281

Ref. No.	Part Number	Description	Qty	Remarks
30	90171-14031-00	NUT, CASTLE	1	
31	91401-30030-00	PIN, COTTER	1	
32	94581-33120-00	CAHIN (D.I.D.428V2-120L)	1	
33	94681-33011-00	. JOINT, CHAIN (D.I.D.428V2-FJ)	1	

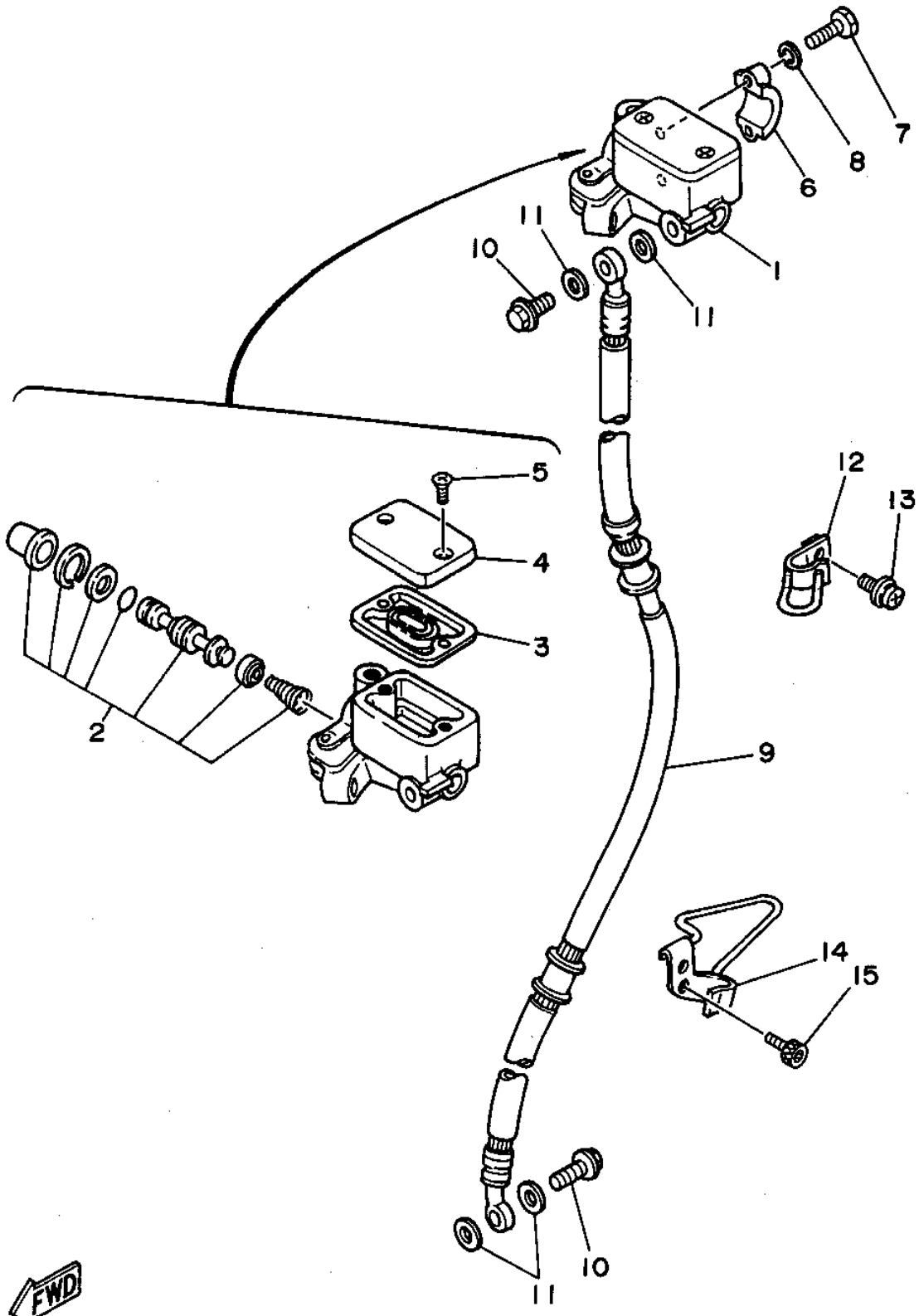
STEERING HANDLE - CABLE



4BEA100-5290

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-26111-01-00	HANDLEBAR	1	
2	1LX-26242-01-00	GRIP (RIGHT)	1	
3	434-26243-12-00	TUBE, THROTTLE GUIDE	1	
4	1M1-26249-01-00	RING, LEAF	1	
5	1LX-26241-01-00	GRIP (LEFT)	1	
6	3RW-26311-01-00	CABLE, THROTTLE 1	1	
7	3RW-26335-00-00	CABLE, CLUTCH	1	
8	1E6-26342-00-00	BOOT, CABLE	1	
9	1T5-26372-00-00	COVER, HANDLE LEVER 1	1	
10	3Y1-26290-00-00	BACK MIRROR ASSEMBLY (R.H)	1	
11	5Y1-26290-10-00	BACK MIRROR ASSEMBLY (L.H)	1	
12	90387-22660-00	COLLAR	1	
13	1VJ-26331-02-00	CABLE, STARTER 1	1	
14	1YU-26329-00-00	. CAP, RUBBER	1	
15	1AE-26325-00-00	. KNOB, CHOKE	1	
16	90149-03132-00	. SCREW, SPECIAL SHAPE	1	
17	1VJ-26333-00-00	. NUT	1	
18	3RW-26334-00-00	CABLE, STARTER 2	1	
19	53L-26261-01-00	CONNECTOR, CABLE	1	
20	38V-26281-00-98	CAP, GRIP UPPER	1	LOW GLOSS BLACK
21	493-26282-00-98	CAP, GRIP LOWER	1	LOW GLOSS BLACK
22	38V-2628H-00-00	CAP, WIRE	1	
23	98707-04012-00	SCREW, FLAT HEAD	2	
24	98507-05016-00	SCREW, PAN HEAD	2	
25	4BE-2637G-00-00	HOLDER, WIRE	1	
26	90464-13080-00	CLAMP	1	

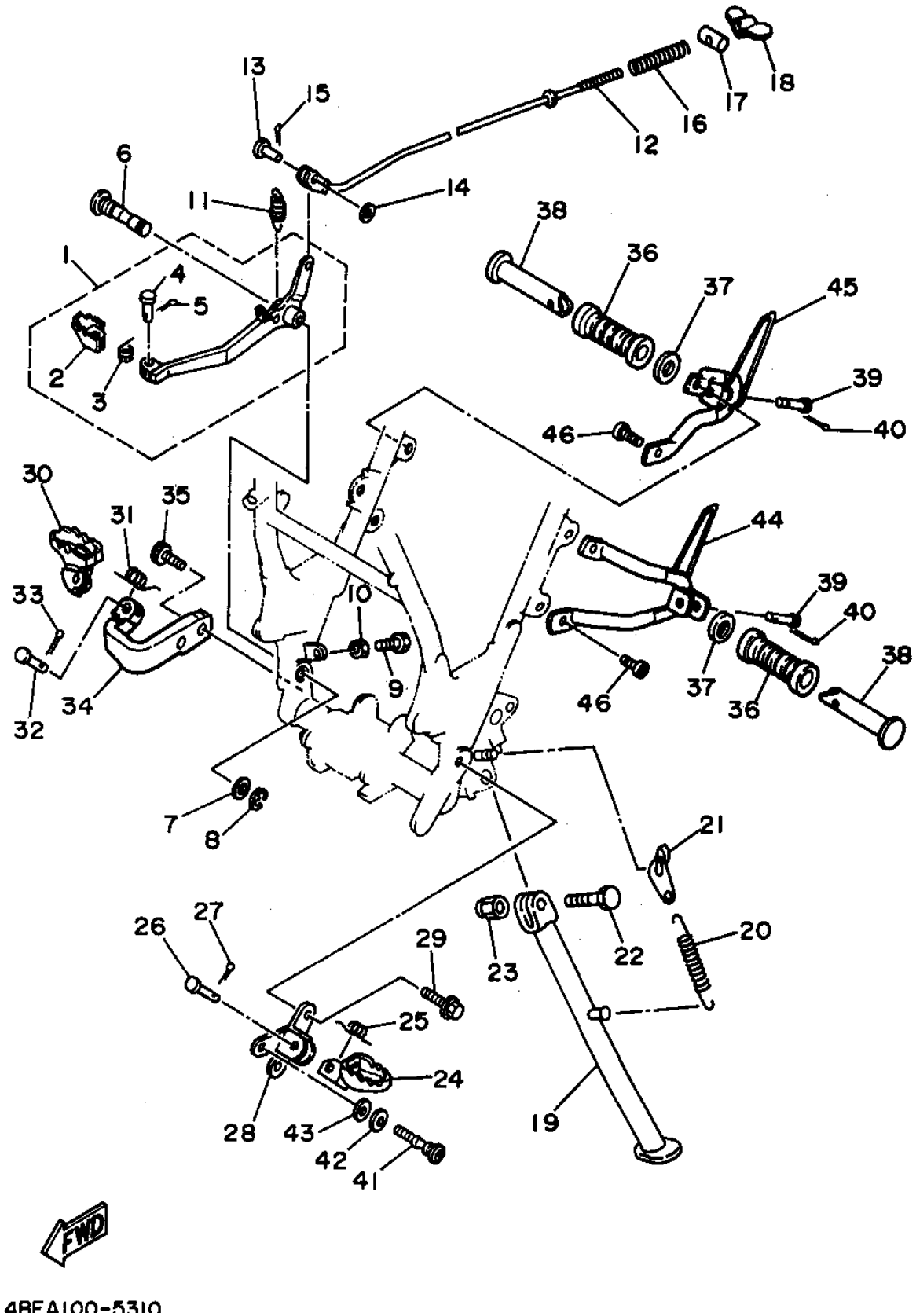
FRONT MASTER CYLINDER



4BEA100-5300

Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-25870-02-00	MASTER CYLINDER SUB ASSEMBLY (3RW-25870-03-00)	1	
2	3RW-W0041-02-00	. PISTON KIT	1	
3	3RW-25854-00-00	. DIAPHRAGM, RESERVOIR	1	
4	3RW-25852-00-00	. CAP, RESERVOIR	1	
5	98707-04012-00	. SCREW, FLAT HEAD	2	
6	56A-25867-00-00	BRACKET, MASTER CYLINDER	1	
7	97007-06025-00	BOLT	2	
8	92907-06100-00	WASHER, SPRING	2	
9	3RW-25872-02-00	HOSE, BRAKE 1	1	
10	90401-10159-00	BOLT, UNION	2	
11	90201-10118-00	WASHER, PLATE	4	
12	3RW-25875-00-00	HOLDER, BRAKE HOSE 1	1	
13	90119-06108-00	BOLT, WITH WASHER	1	
14	34X-25876-00-00	HOLDER, BRAKE HOSE 2	1	
15	91317-06010-00	BOLT	2	

STAND - FOOTREST

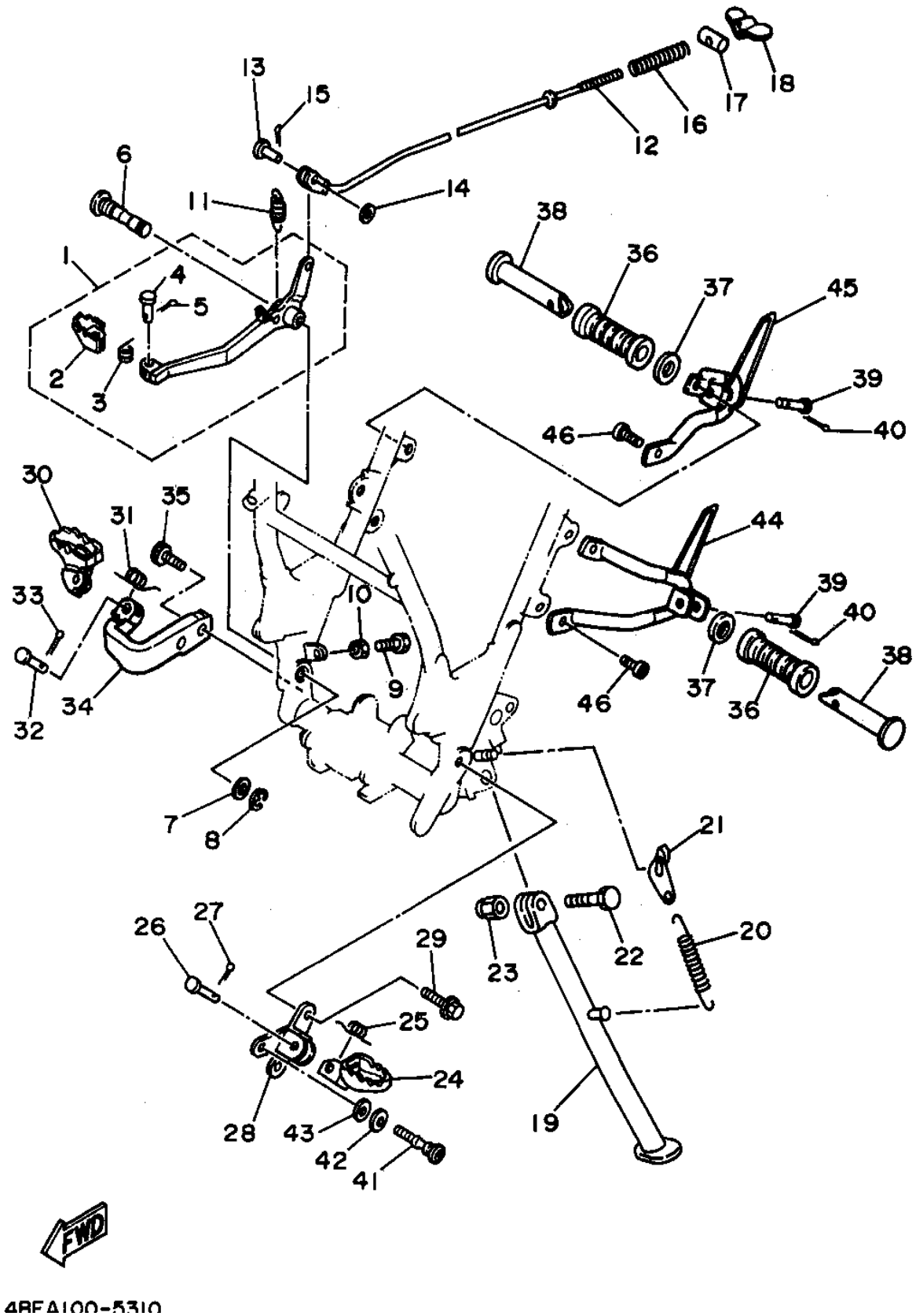


4BEA100-5310

Ref. No.	Part Number	Description	Qty	Remarks
1	1KH-27200-00-00	PEDAL, BRAKE	1	
2	55V-27242-00-00	. PEDAL, BRAKE	1	
3	90508-14352-00	. SPRING, TORSION	1	
4	91701-06022-00	. PIN, CLEVIS	1	
5	91490-20020-00	. PIN, COTTER (91401-20020-00)	1	
6	1KH-27212-00-00	SHAFT, BRAKE PEDAL	1	
7	90201-12541-00	WASHER, PLATE	1	
8	93430-09038-00	CIRCLIP	1	
9	97027-06020-00	BOLT	1	
10	95307-06700-00	NUT	1	
11	90506-18305-00	SPRING, TENSION	1	
12	1KH-27231-01-00	ROD, BRAKE	1	
13	90240-06006-00	PIN, CLEVIS	1	
14	92907-06200-00	WASHER	1	
15	91401-25020-00	PIN, COTTER	1	
16	90501-10245-00	SPRING, COMPRESSION	1	
17	90249-12008-00	PIN	1	
18	90179-06411-00	NUT, SPECIAL SHAPE	1	
19	4BE-27311-00-R4	STAND, SIDE	1	BLACK (FOR ELECTRO- DEPOSIT)
20	90506-29276-00	SPRING, TENSION	1	
21	42U-27315-01-00	LINK, SIDE STAND	1	
22	90109-10474-00	BOLT	1	
23	90185-10037-00	NUT, SELF-LOCKING	1	
24	22W-27411-01-90	FOOTREST 1	1	UNI-CHROME (BLACK CHROMATE)
25	90508-20023-00	SPRING, TORSION	1	
26	91701-08038-00	PIN, CLEVIS	1	
27	91401-25020-00	PIN, COTTER	1	

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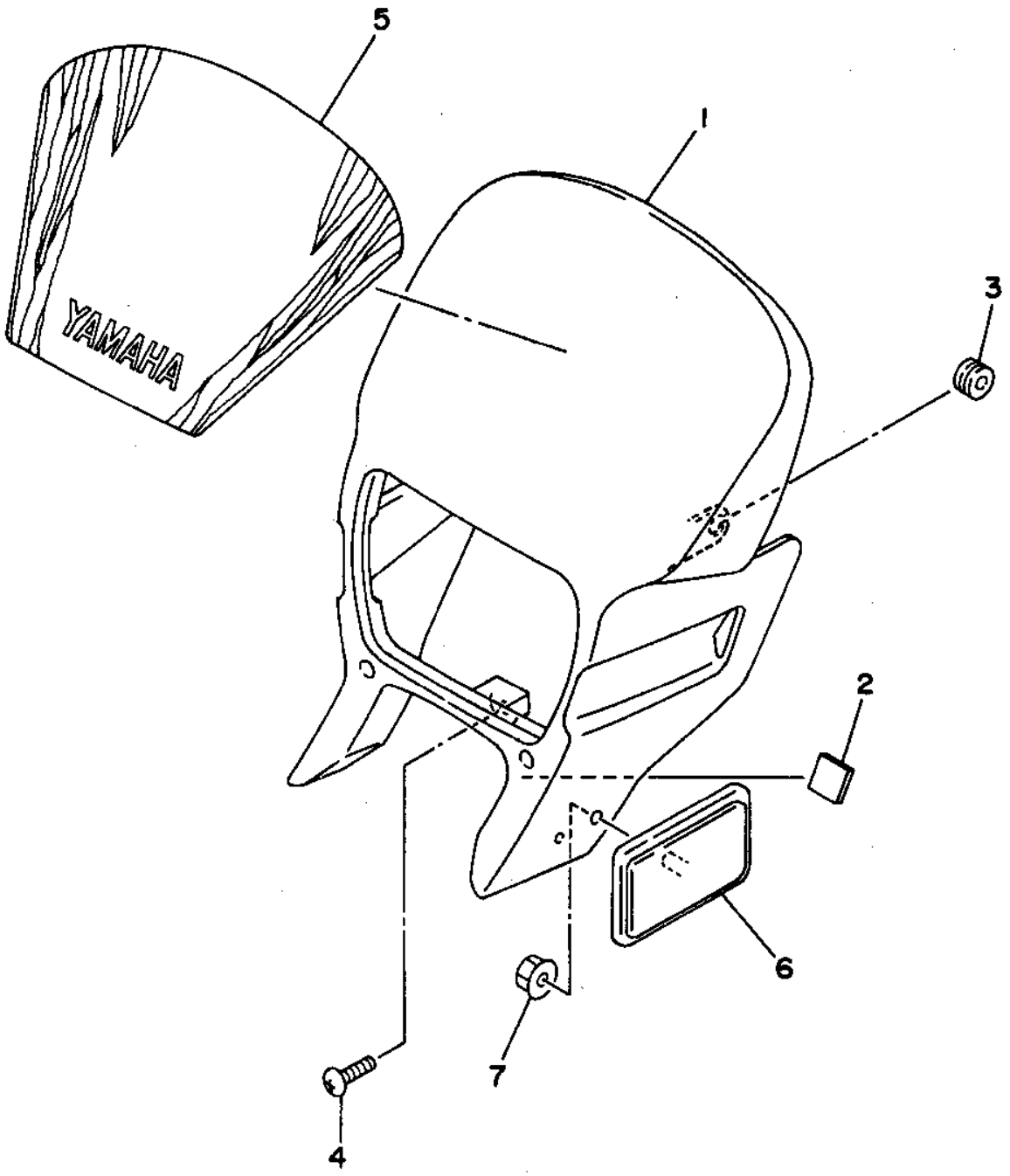
STAND - FOOTREST



4BEA100-5310

Ref. No.	Part Number	Description	Qty	Remarks
28	1KH-27412-00-00	BRACKET, FOOTREST 1	1	
29	95807-10016-00	BOLT, FLANGE	2	
30	1KH-27421-00-90	FOOTREST 2	1	UNI-CHROME (BLACK CHROMATE)
31	90508-20155-00	SPRING, TORSION	1	
32	91701-08038-00	PIN, CLEVIS	1	
33	91401-25020-00	PIN, COTTER	1	
34	1KH-27422-01-00	BRACKET, FOOTREST 2	1	
35	91317-10020-00	BOLT	2	
36	120-27433-00-00	COVER, REAR FOOTREST	2	
37	90201-20279-00	WASHER, PLATE	2	
38	120-27431-00-00	FOOTREST, REAR 1	2	
39	90240-06009-00	PIN, CLEVIS	2	
40	91490-16020-00	PIN, COTTER (91402-16015)	2	
41	4BP-27434-01-00	BOLT	1	
42	90201-120K4-00	WASHER, PLATE	1	
43	90201-08784-00	WASHER, PLATE	1	
44	3RW-27432-00-00	BRACKET 1	1	
45	3RW-27442-00-00	BRACKET 2	1	
46	92017-08020-00	BOLT, BUTTON HEAD	4	

COWLING 1

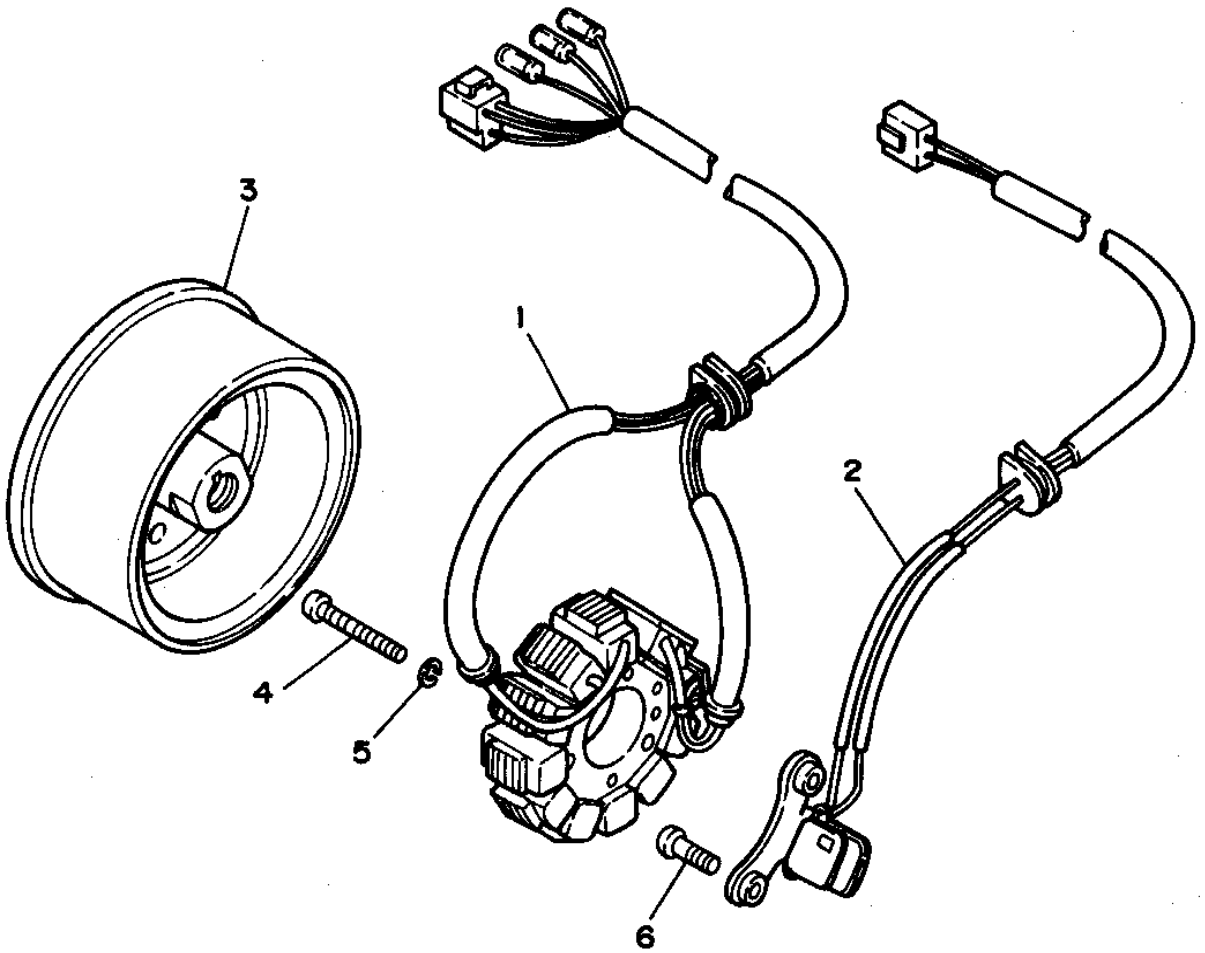


Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-28351-30-00	BODY, COWLING	1	
2	3TB-28217-00-00	DAMPER 1	2	
3	90480-12053-00	GROMMET	2	
4	90149-06263-00	SCREW	1	
5	4BE-28391-10-00	GRAPHIC 1	1	
6	23V-85110-00-00	REFLECTOR ASSEMBLY	2	
7	95707-05500-00	NUT, FLANGE	2	

FWD

4BEA100-5320

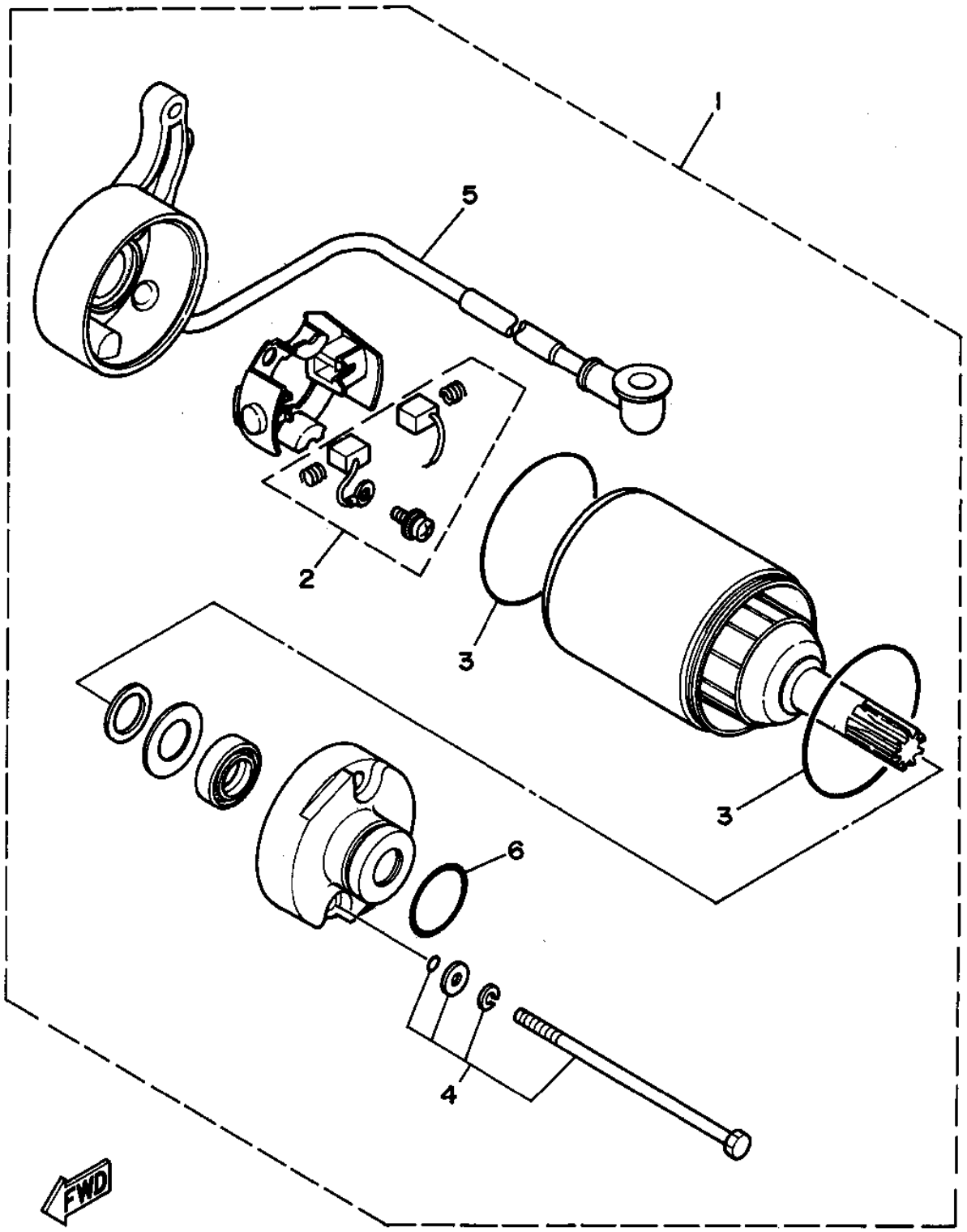
GENERATOR



2YG110-8311

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-81410-00-00	STATOR ASSEMBLY	1	
2	3RW-85580-00-00	COIL, PULSER	1	
3	2YG-85550-M0-00	ROTOR ASSEMBLY	1	
4	98507-05030-00	SCREW, PAN HEAD	3	
5	92907-05100-00	WASHER, SPRING	3	
6	98507-06020-00	SCREW, PAN HEAD	2	

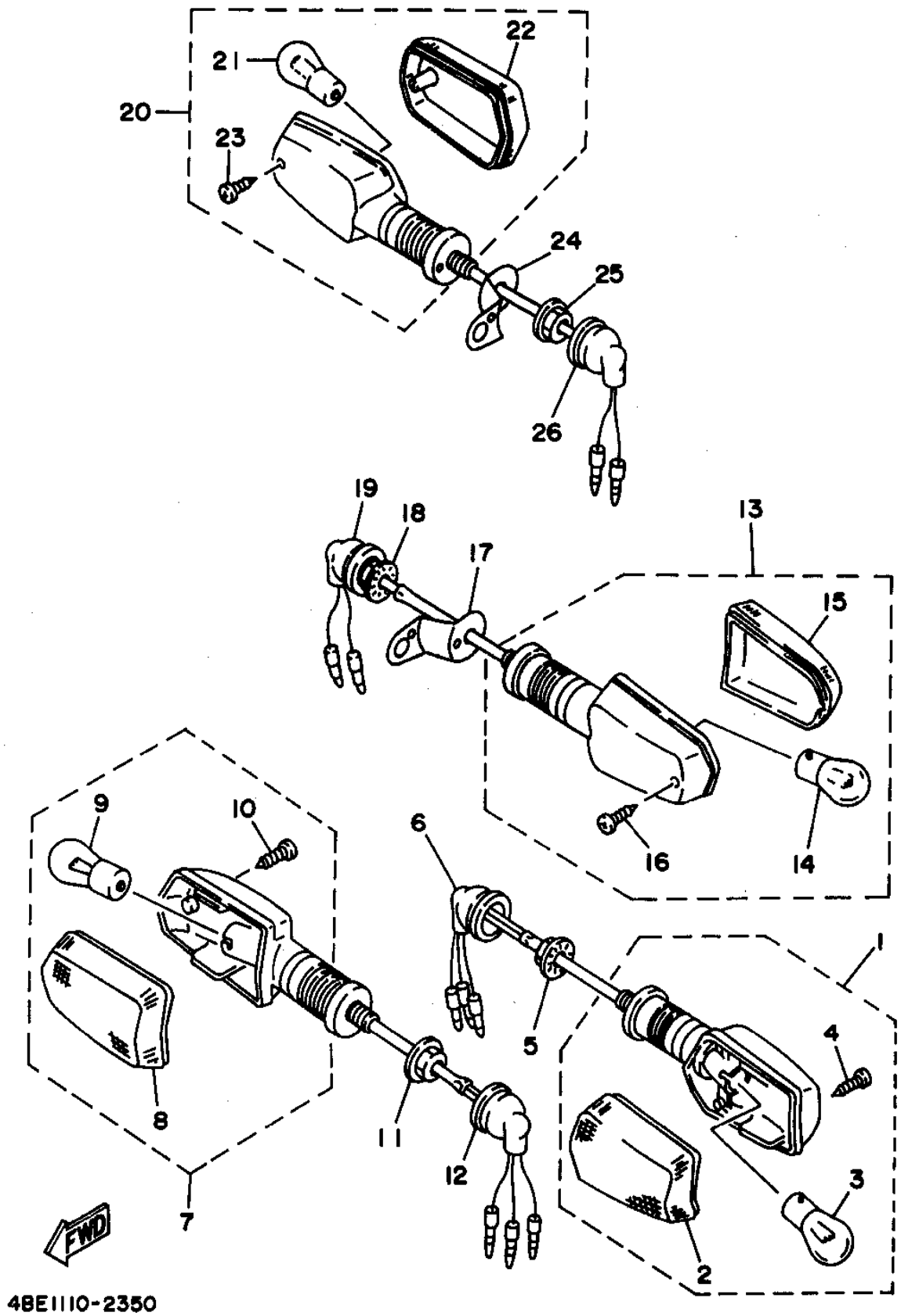
STARTING MOTOR



3RW1010-0331

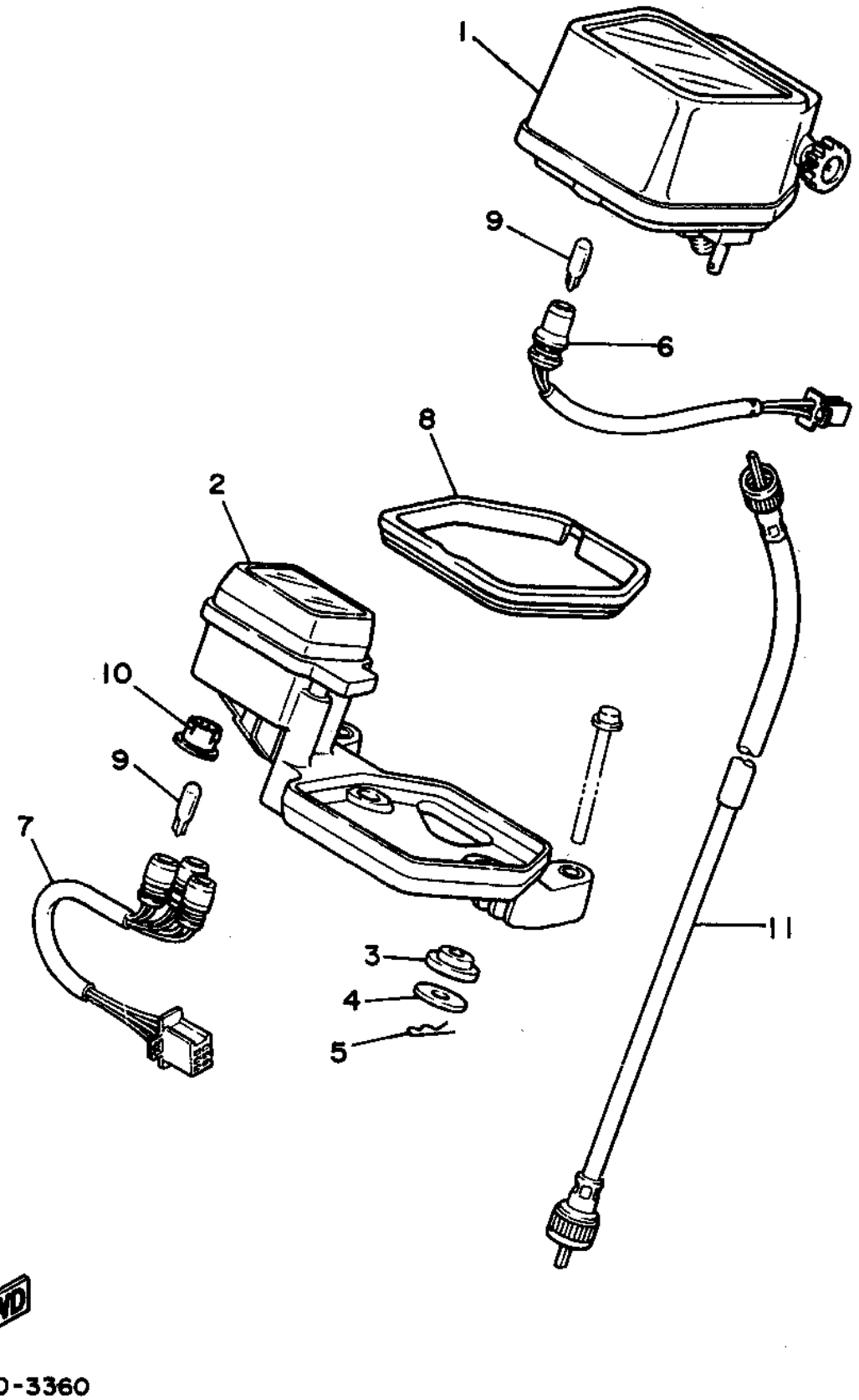
Ref. No.	Part Number	Description	Qty	Remarks
1	3RW-81800-01-00	STARTING MOTOR ASSEMBLY	1	
2	50M-81801-M0-00	. BRUSH SET	1	
3	93210-55669-00	. O-RING	1	
4	59V-81828-M0-00	. SCREW SET	1	
5	3RW-8183G-00-00	. CORD COMP.	1	
6	93210-25711-00	. O-RING	1	

FLASHER LIGHT



Ref. No.	Part Number	Description	Qty	Remarks
1	1UF-83310-00-00	FRONT FLASHER LIGHT ASSEMBLY 1	1	
2	51L-83332-01-00	. LENS, FLASHER	1	
3	256-84714-61-00	. BULB (12V-21/5W)	1	
4	97707-40620-00	. SCREW, TAPPING	1	
5	95307-12700-00	NUT	1	
6	18G-83365-00-00	CAP	1	
7	1UF-83320-00-00	FRONT FLASHER LIGHT ASSEMBLY 2	1	
8	51L-83342-01-00	. LENS, FLASHER 2	1	
9	256-84714-61-00	. BULB (12V-21/5W)	1	
10	97707-40620-00	. SCREW, TAPPING	1	
11	95307-12700-00	NUT	1	
12	18G-83365-00-00	CAP	1	
13	4BE-83330-00-00	REAR FLASHER LIGHT ASSEMBLY 1	1	
14	256-83311-70-XX	. BULB (12V-27W)	1	
15	51L-83332-01-00	. LENS, FLASHER	1	
16	97707-40520-00	. SCREW, TAPPING	1	
17	4BE-83368-00-00	STAY, FLASHER 1	1	
18	95307-12700-00	NUT	1	
19	10V-83365-00-00	CAP	1	
20	4BE-83340-00-00	FLASHER LIGHT ASSEMBLY 2	1	
21	256-83311-70-XX	. BULB (12V-27W)	1	
22	51L-83342-01-00	. LENS, FLASHER 2	1	
23	97707-40520-00	. SCREW, TAPPING	1	
24	4BE-83369-00-00	STAY, FLASHER 2	1	
25	95307-12700-00	NUT	1	
26	10V-83365-00-00	CAP	1	

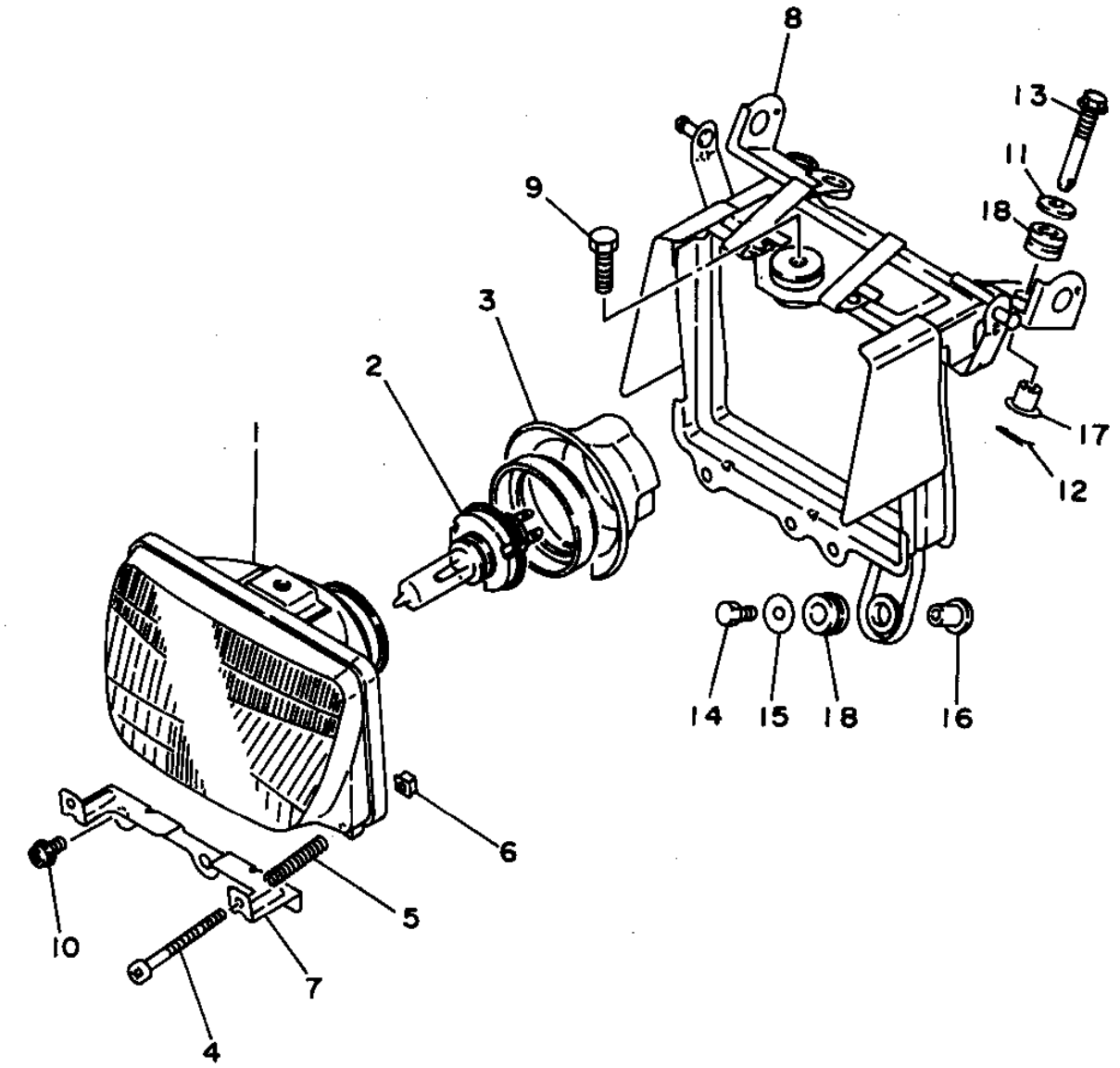
METER



4FD1710-3360

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-83580-00-00	SPEEDOMETER ASSEMBLY	1	
2	4BE-8355A-00-00	BRACKET, METER	1	
3	1M1-83526-00-00	DAMPER 2	2	
4	90201-05033-00	WASHER, PLATE	2	
5	90468-10050-00	CLIP	2	
6	3TB-83536-00-00	SOCKET, METER	1	
7	3YP-83520-00-00	SOCKET CORD ASSEMBLY	1	
8	5Y1-83513-00-00	DAMPER	1	
9	4G1-84744-00-00	BULB (12V-3.4W T-10)	4	
10	4BE-8352K-00-00	PLUG, BLIND	1	
11	1RH-83550-00-00	SPEEDOMETER CABLE ASSEMBLY	1	

HEADLIGHT

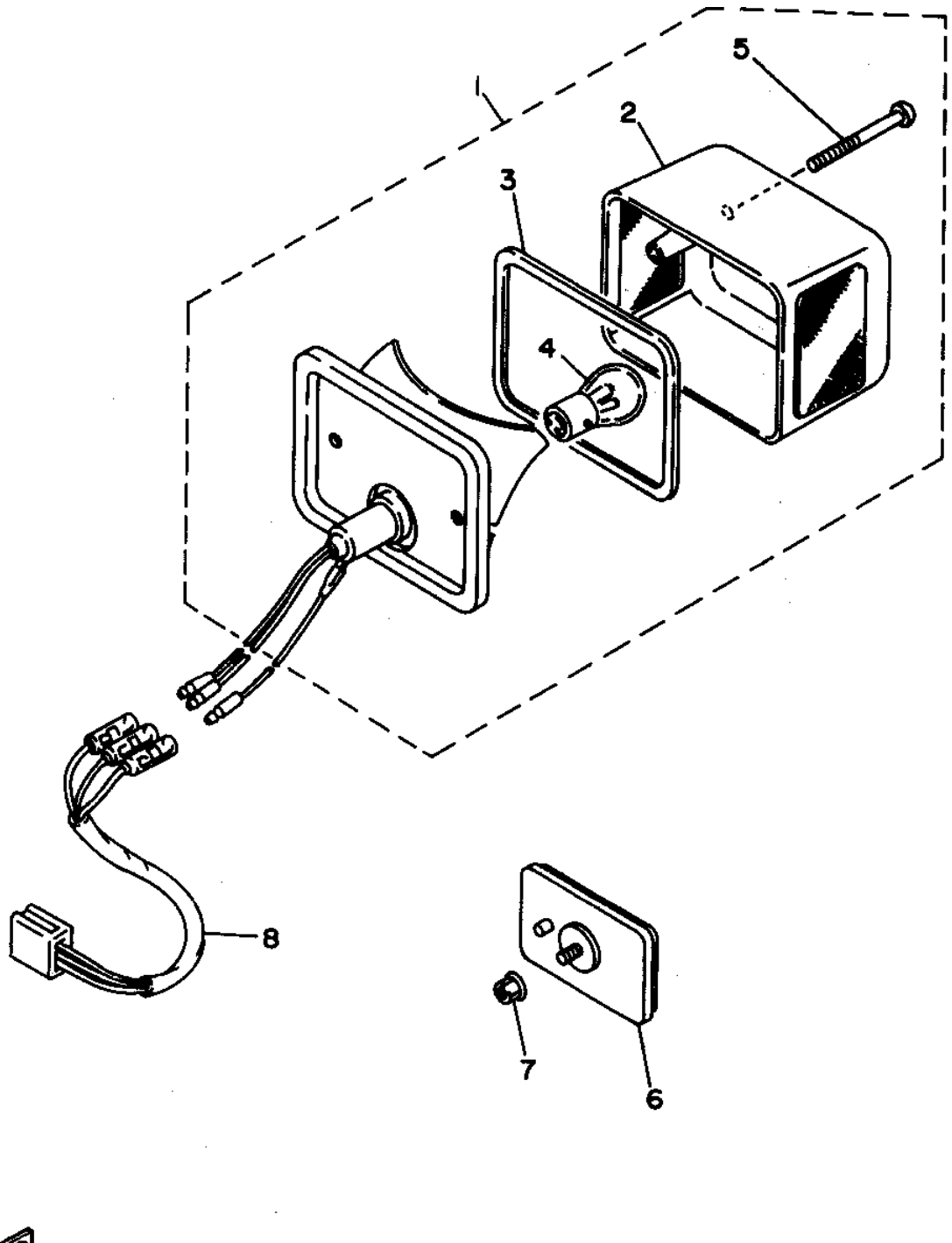




4BE1110-2370

Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-84320-00-00	LENS ASSEMBLY	1	
2	1ML-84314-00-XX	WIRE, STARTER (D:5MM, 1.7M)	1	HALOGEN
3	2F9-84397-01-00	COVER, SOCKET	1	
4	3TB-84325-00-00	SCREW, RIM FITTING	2	
5	341-84332-60-00	SPRING, SCREW	2	
6	198-84334-60-00	NUT, ADJUSTING	2	
7	3TB-8431R-00-00	STAY, SETTING	1	
8	4BE-84311-00-00	BODY, HEADLIGHT	1	
9	3TB-84372-01-00	BOLT, LAMP STAY	1	
10	3TB-84329-00-00	BOLT, WING 1	2	
11	90202-06013-00	WASHER, PLATE	2	
12	90468-12120-00	CLIP	2	
13	3TB-84137-00-00	BOLT, SPECIAL	2	
14	97027-06020-00	BOLT	1	
15	90201-06059-00	WASHER, PLATE	1	
16	90387-06388-00	COLLAR	1	
17	90387-07391-00	COLLAR	2	
18	90480-14023-00	GROMMET	3	

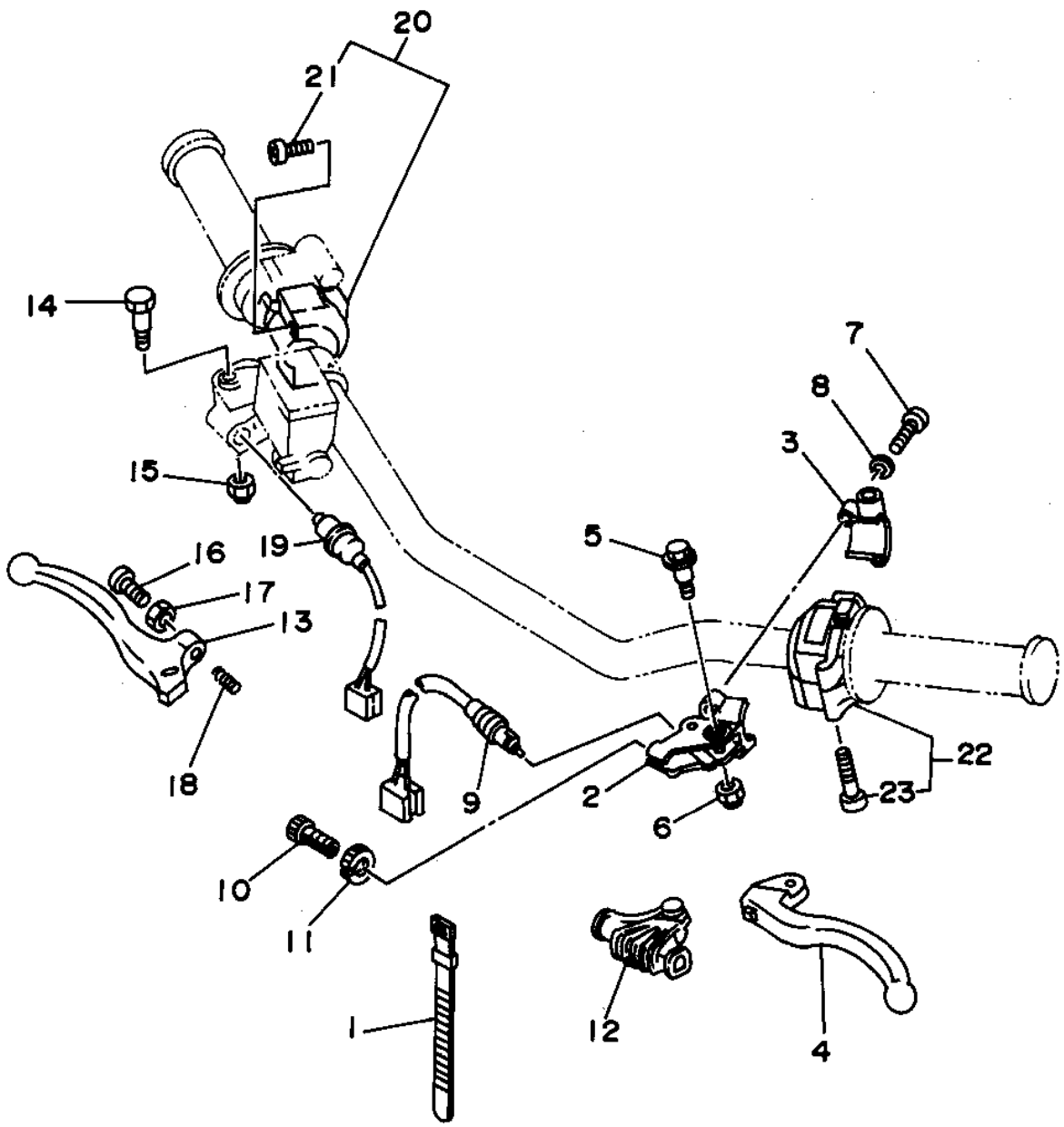
TAILLIGHT



Ref. No.	Part Number	Description	Qty	Remarks
1	1W9-84710-60-00	TAILLIGHT UNIT ASSEMBLY . .	1	
2	1M1-84521-60-00	. LENS, TAILLIGHT	1	
3	1M1-84523-60-00	. GASKET, LENS	1	
4	256-84714-61-00	. BULB (12V-21/5W)	1	
5	1M1-84524-60-00	. SCREW, LENS FITTING	2	
6	3G1-85130-01-00	REAR REFLECTOR ASSEMBLY	1	
7	95707-05500-00	NUT, FLANGE	1	
8	4BE-84717-00-00	CORD, TAILLIGHT	1	

4BE7100-4380

HANDLE SWITCH - LEVER

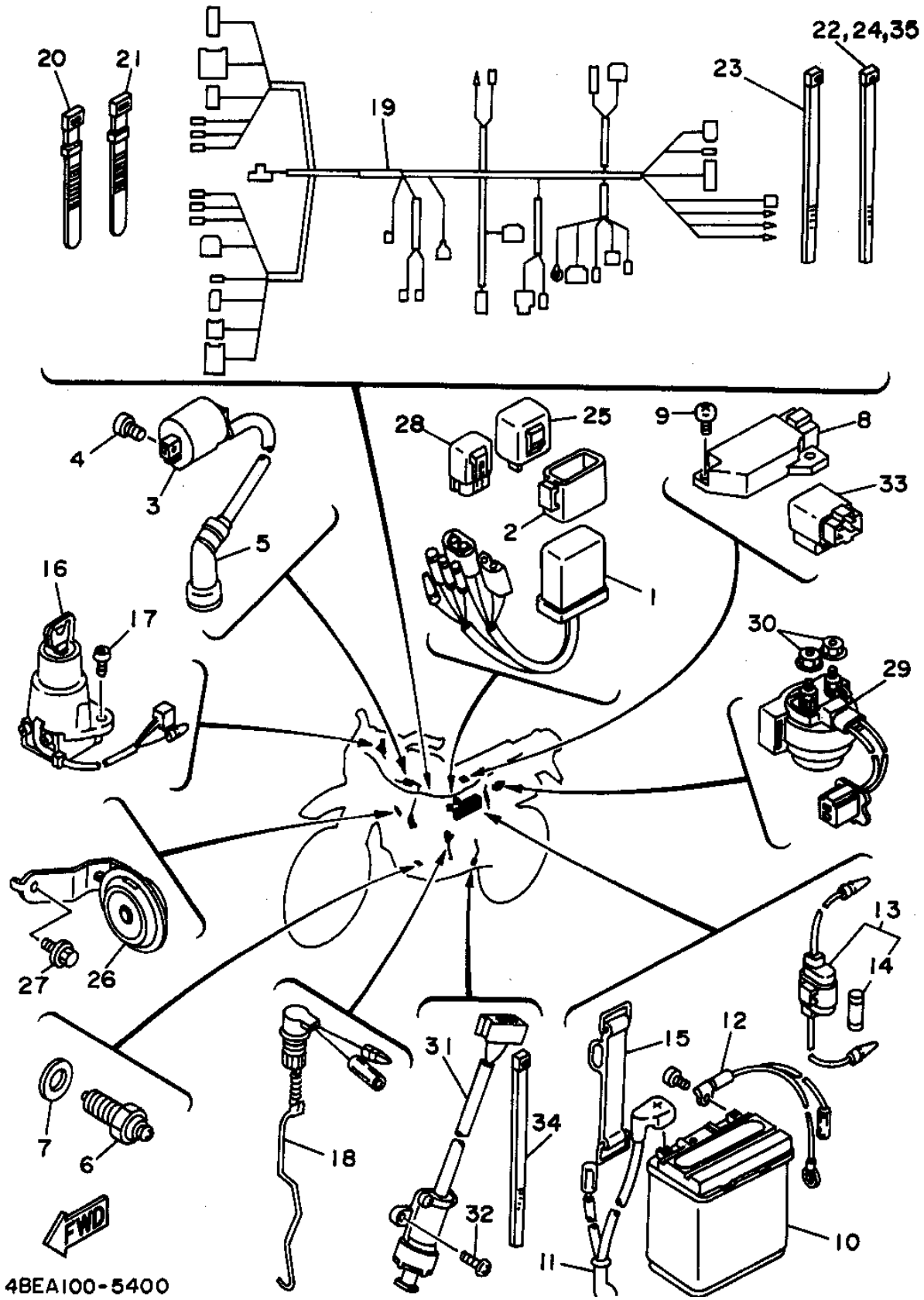


Ref. No.	Part Number	Description	Qty	Remarks
1	437-83936-01-00	BAND, SWITCH CORD	4	
2	1LN-82911-00-00	HOLDER, LEVER 1	1	
3	33G-82913-00-00	HOLDER, LEVER LOWER 1	1	
4	23X-83912-00-00	LEVER L	1	
5	90109-06799-00	BOLT	1	
6	95607-06100-00	NUT, U	1	
7	98507-05020-00	SCREW, PAN HEAD	2	
8	92907-05100-00	WASHER, SPRING	2	
9	3Y6-82917-00-00	SWITCH	1	
10	90123-08046-00	BOLT	1	
11	90179-08148-00	NUT	1	
12	1E6-26372-00-00	COVER, HANDLE LEVER 1	1	
13	55Y-83922-00-00	LEVER 2	1	
14	90109-06577-00	BOLT	1	
15	95607-06100-00	NUT, U	1	
16	90149-06153-00	SCREW, SPEC''L SHAPE	1	
17	90170-06010-00	NUT	1	
18	90501-10312-00	SPRING, COMPRESSION	1	
19	34X-83980-01-00	FRONT STOP SWITCH ASSEMBLY	1	
20	4DW-83975-00-00	SWITCH, HANDLE 2	1	
21	98507-05018-00	. SCREW, PAN HEAD	2	
22	3RW-83973-10-00	SWITCH, HANDLE 3	1	
23	98507-05030-00	. SCREW, PAN HEAD	2	

FWD

3RW4010-2380

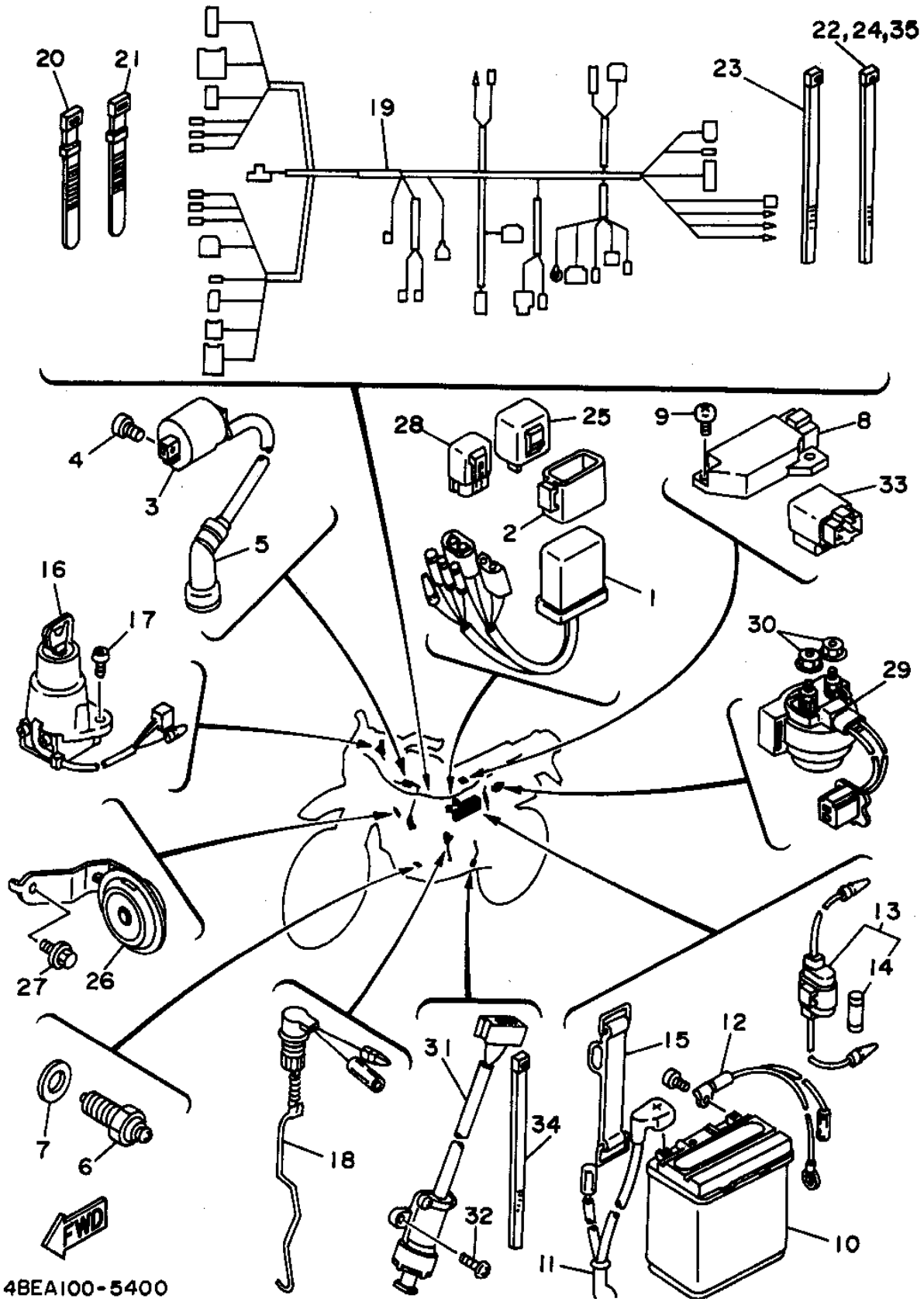
ELECTRICAL 1



Ref. No.	Part Number	Description	Qty	Remarks
1	4BE-85540-00-00	C.D.I. UNIT ASSEMBLY	1	
2	3RW-85546-00-00	BAND	1	
3	4BE-82310-00-00	IGNITION COIL ASSEMBLY	1	
4	98507-06016-00	SCREW, PAN HEAD	2	
5	3NS-82370-00-00	PLUG CAP ASSEMBLY	1	
6	2H7-82540-00-00	NEUTRAL SWITCH ASSY	1	
7	90430-10171-00	GASKET	1	
8	47X-81960-A2-00	RECTIFIER & REGULATOR ASSEMBLY	1	
9	98507-06012-00	SCREW, PAN HEAD	2	
10	BTY-YTX7L-BS-00	BATTERY ASSEMBLY	1	
11	3RW-82115-00-00	WIRE, PLUS LEAD	1	
12	3RW-82116-00-00	WIRE, MINUS LEAD	1	
13	2TV-82150-01-00	FUSE HOLDER ASSEMBLY	1	
14	4X7-82151-00-00	. FUSE (15A)	1	
15	22F-82131-00-00	BAND, BATTERY	1	
16	2HV-82501-00-00	MAIN SWITCH STEERING LOCK	1	
17	90149-06228-00	SCREW	2	
18	4BE-82530-01-00	STOP SWITCH ASSEMBLY	1	
19	4BE-82590-00-00	WIRE HARNESS ASSEMBLY	1	
20	25G-83936-01-00	BAND, SWITCH CORD	1	
21	25G-83936-01-00	BAND, SWITCH CORD	2	
22	437-83936-11-00	BAND, SWITCH CORD	1	
23	12R-82591-00-00	BAND	1	
24	437-83936-11-00	BAND, SWITCH CORD	1	
25	4BE-83350-00-00	FLASHER RELAY ASSEMBLY	1	
26	3RW-83371-00-00	HORN	1	
27	95807-06010-00	BOLT, FLANGE	1	

CONTINUED ON NEXT FRAME ➤

ELECTRICAL 1



Ref. No.	Part Number	Description	Qty	Remarks
28	3RW-81950-00-00	RELAY ASSEMBLY	1	
29	3AY-81940-00-00	STARTER RELAY ASSEMBLY	1	
30	95707-06500-00	NUT, FLANGE	2	
31	3LD-82566-40-00	SWITCH, SIDE STAND	1	
32	98507-05016-00	SCREW, PAN HEAD	2	
33	29U-81950-93-00	RELAY ASSY	1	
34	12R-82591-00-00	BAND	1	
35	437-83936-11-00	BAND, SWITCH CORD	1	