

RD250



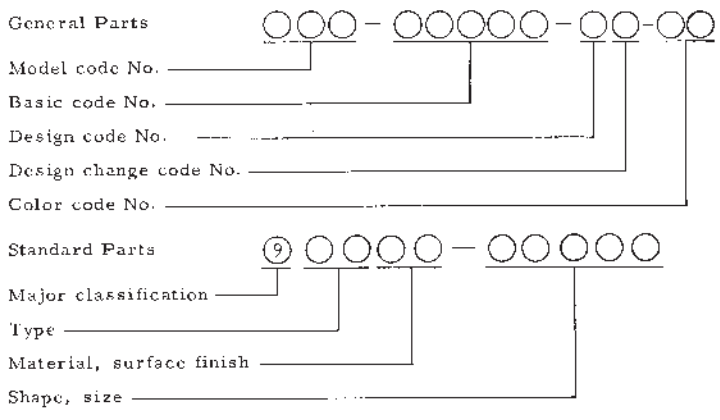
RD400

FOREWORD

This Parts List relates to the Parts in use for the YAMAHA SPORTS RD250, RD400. When you ordering replacement parts for RD250, RD400, refer to this Parts List and quote both parts numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

(1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Hose (rubber or vinyl)	Inside diameter - length
O-ring	Section area - inside diameter
Washer, shim, collar	Inside diameter - outside diameter-thickness (length)

(2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
⋮	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R. ..... Use size (thickness) and/or number as required
U.N. ..... Use as many as you need
T ..... Number of teeth in a gear
V ..... Voltage for light bulbs
S ..... "S" type oil seal or "S" type circlip
SD ..... "SD" type oil seal
SO ..... "SO" type oil seal
SW ..... "SW" type oil seal
E ..... "E" type circlip
R ..... "R" type circlip
F/No. ..... Frame No. (Applicable machine No.)

(4) The parts marked with "X" in your country column are exclusive for your country, therefore, you should place an order only those parts. Meanwhile, the other parts are common for all European countries, and then we do not mention the names of countries.

(5) The parts marked with * in the remark column of this list are not supplied with by Yamaha, those have to be found locally.

(6) Please be advised that we supply you with Head Lamp Unit Ass'y, Tail Lamp Unit Ass'y and Flasher Lamp Ass'y without bulbs.

(7) The right and left in relation to parts are determined on the basis of the rider facing toward the front.

(8) This Parts List is based on the model in the production line on Dec., 15, 1975. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, you will make necessary corrections to the Parts List on hand to keep it up-to dated.

CONTENTS

ENGINE

Fig. 1 Cylinder Head · Cylinder 1
Fig. 2 Crankcase 3
Fig. 3 Crankcase Cover 5
Fig. 4 Crank · Piston 7
Fig. 5 Clutch 13
Fig. 6 Transmission 17
Fig. 7 Shifter 1 21
Fig. 8 Shifter 2 25
Fig. 9 Kick Starter 27
Fig. 10 Tachometer Gear 29
Fig. 11 Intake 31
Fig. 12 Carburetor 35
Fig. 13 Exhaust 41
Fig. 14 Oil Pump 45
Fig. 15 A.C. Generator 49

CHASSIS

Fig. 16 Frame 55
Fig. 17 Side Cover · Box 59
Fig. 18 Rear Arm · Rear Cushion · Chain Case 61
Fig. 19 Stand · Footrest 63
Fig. 20 Brake Pedal (RD250 : Except W. GERMANY) 67
Fig. 21 Brake Pedal · Master Cylinder (RD250 : Exclusive for W. GERMANY) (RD400 : STD) 69
Fig. 22 Front Fender · Rear Fender 73
Fig. 23 Front Fork 77
Fig. 24 Steering 81
Fig. 25 Handle · Wire 83
Fig. 26 Master Cylinder · Brake Hose 85
Fig. 27 Fuel Tank 89

Fig. 28 Oil Tank 93
Fig. 29 Seat 95
Fig. 30 Front Wheel (RD250 : Spoke Wheel Type) 97
Fig. 31 Front Wheel (RD400 : Casting Wheel Type) 101
Fig. 32 Front Wheel (RD400 : Spoke Wheel Type / ALTERNATE PARTS ENGLAND Only) .. 103
Fig. 33 Front Disk Brake · Caliper 107
Fig. 34 Rear Wheel (RD250 : Drum Brake/Spoke Wheel Type / Except W. GERMANY) 109
Fig. 35 Rear Wheel (RD250 : Disk Brake/Spoke Wheel Type / Exclusive for W. GERMANY) 115
Fig. 36 Rear Wheel (RD400 : Casting Wheel Type) 119
Fig. 37 Rear Wheel (RD400 : Spoke Wheel Type / ALTERNATE PARTS ENGLAND Only) .. 123
Fig. 38 Rear Disk Brake · Caliper (RD250 : Exclusive for W. GERMANY) (RD400 : STD) 127
Fig. 39 Head Lamp 1 129
Fig. 40 Head Lamp 2 131
Fig. 41 Head Lamp 3 133
Fig. 42 Speedometer · Tachometer 137
Fig. 43 Tail Lamp 141
Fig. 44 Flasher Lamp 1 145
Fig. 45 Flasher Lamp 2 147
Fig. 46 Electrical 149

REPAIR KIT

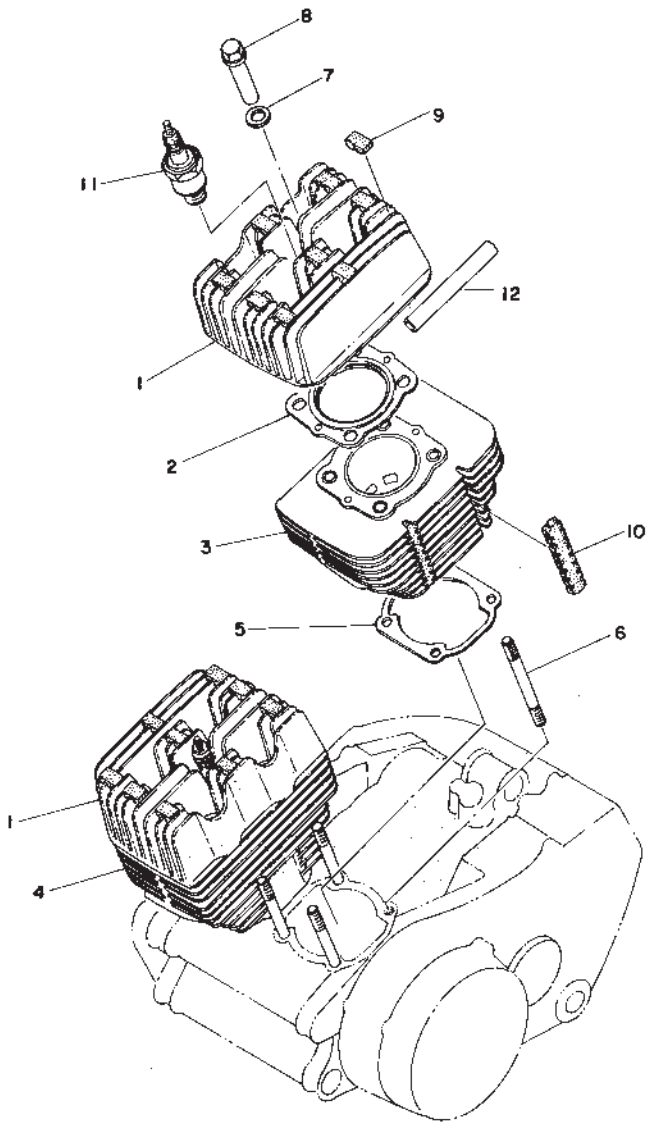
Fig. 47 Repair Kit 155

NUMERICAL INDEX

ENGINE

YAMAHA PARTS

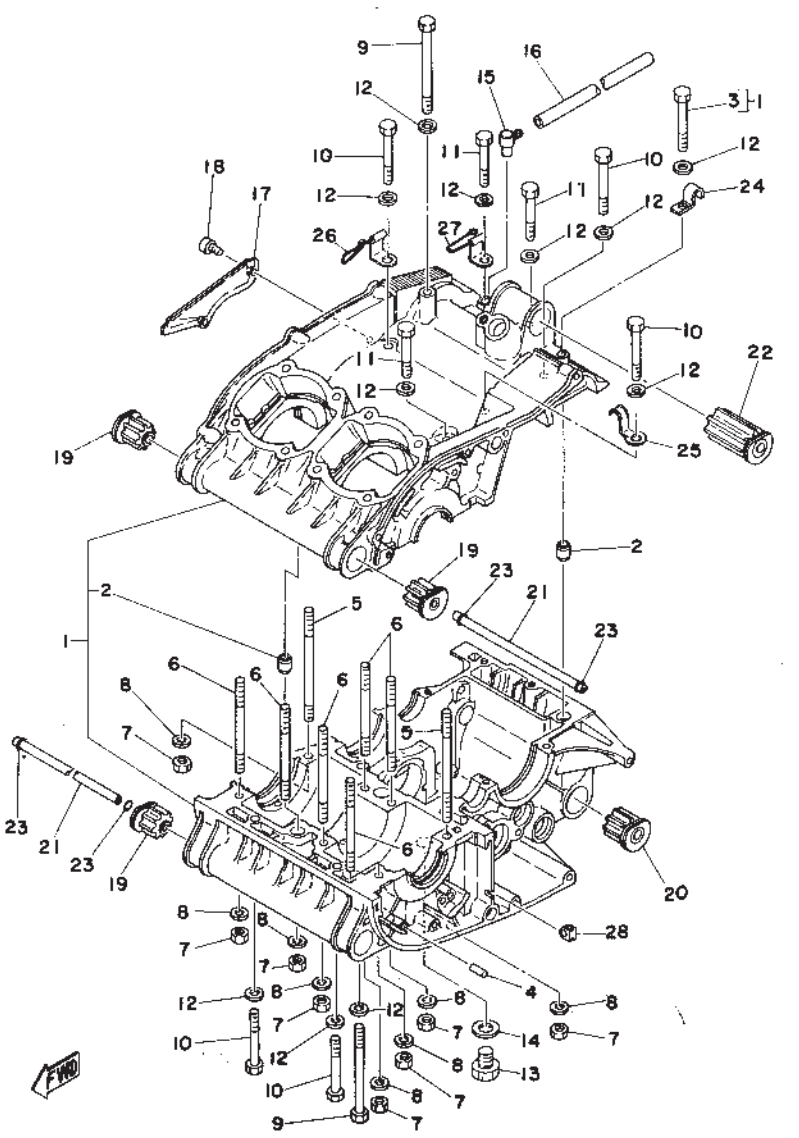
Fig. 1 CYLINDER HEAD · CYLINDER



CYLINDER HEAD · CYLINDER

Ref. No.	Parts No.	Description	Q'ty	250	400	Remarks
1- 1	1A2-11111-00	HEAD, cylinder	2			
	1A3-11111-01	HEAD, cylinder	2			
1- 2	1A0-11181-00	GASKET, cylinder head	2			
	1N9-11181-00	GASKET, cylinder head	2			
	1A1-11181-00	GASKET, cylinder head	2			
1- 3	1A2-11311-00	CYLINDER, left	1			
	1A3-11311-00	CYLINDER, left	1			
1- 4	1A2-11321-00	CYLINDER, right	1			
	1A3-11321-00	CYLINDER, right	1			
1- 5	278-11351-01	GASKET, cylinder	2	2		
1- 6	90116-08065	BOLT, stud (Z76-11361-00)..	8			
	90116-08232	BOLT, stud	8			
1- 7	90201-12362	WASHER, plate (278-11175-00)	8	8		
1- 8	90179-08026	NUT (278-11171-00)	8	8		
1- 9	521-11161-01	ABSORBER 1	18	18		
	521-11161-01	ABSORBER 1	18	24		
1-10	1A0-11162-02	ABSORBER 2	4	4		
1-11	94701-00045	PLUG, spark (B-8ES)	2	2		
	94701-00044	PLUG, spark (B-7ES)	2	2		
1-12	1A3-11161-10	ABSORBER 1	4			

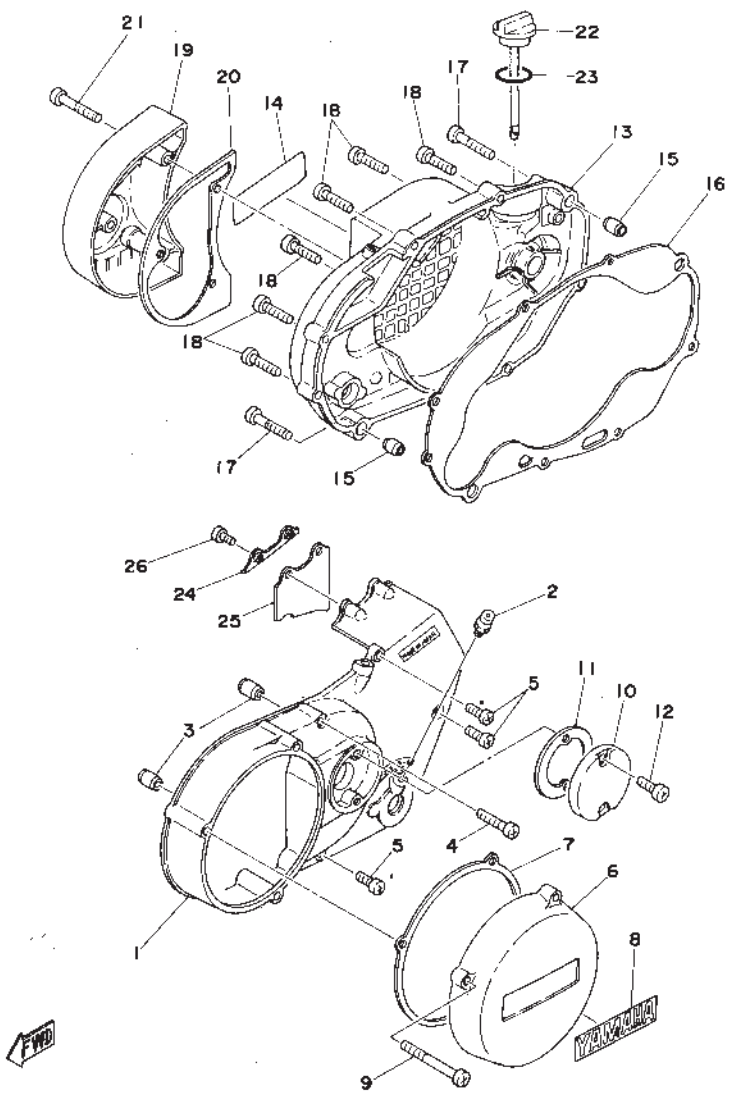
Fig. 2 CRANKCASE



CRANKCASE

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
2- 1	1A0-15100-01	CRANKCASE ASS'Y	1			
	1A1-15100-01	CRANKCASE ASS'Y		1		
2- 2	91830-22016	PIN, dowel (8.4-12-16)	2	2		
2- 3	97321-06055	BOLT, hexagon	1	1		
2- 4	93603-14026	PIN, dowel (3-14)	1	1		
2- 5	90116-08232	BOLT, stud	2	2		
2- 6	90116-08064	BOLT, stud (248-11361-00)	6	6		
2- 7	95301-08600	NUT, hexagon	8	8		
2- 8	92901-08200	WASHER, plain	8	8		
2- 9	97321-06090	BOLT, hexagon	1	2		
2-10	97321-06055	BOLT, hexagon	3	5		
2-11	97321-06045	BOLT, hexagon	3	3		
2-12	92901-06200	WASHER, plain	8	11		
2-13	90340-14034	PLUG, drain (431-15351-00)	1	1		
2-14	137-15353-00	GASKET, drain plug (14-21-1.5)	1	1		
2-15	498-15371-00	BREATHER	1	1		
2-16	90446-07008	HOSE (248-15373-00 5-150)	1	1		
2-17	278-15492-01	COVER	1	1		
2-18	98501-05010	SCREW, panhead	2	2		
2-19	1A1-15316-00	DAMPER, engine mount		4		
2-20	1A1-15326-00	DAMPER, engine mount		2		
2-21	1A1-15317-00	SPACER, engine mount		2		
2-22	1A1-15336-00	DAMPER, engine mount		2		
2-23	93210-11073	O-RING (2.4-10.8)		4		
2-24	90462-05004	CLAMP (278-15485-00)	1	1		
2-25	90462-06025	CLAMP	1	1		
2-26	90465-06093	CLAMP	1	1		
2-27	90465-06094	CLAMP	1	1		
2-28	90480-01148	GROMMET (136-82545-00)	1	1		

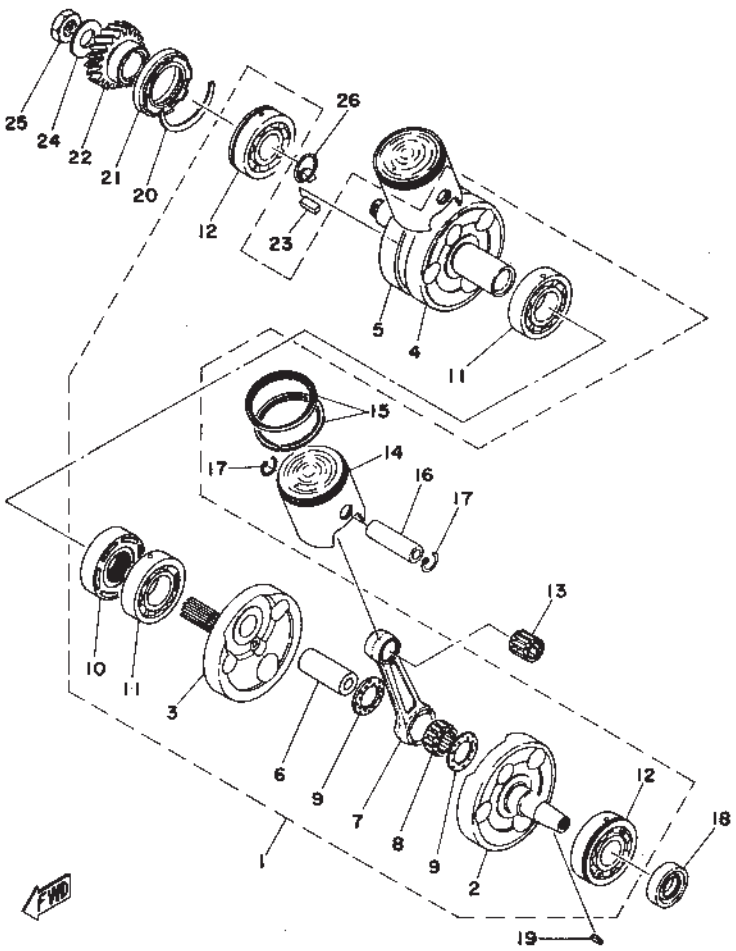
Fig. 3 CRANKCASE COVER



CRANKCASE COVER

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
3- 1	1A0-15411-00	COVER, crankcase left	1			
	1A1-15411-00	COVER, crankcase left		1		
3- 2	93700-06004	NIPPLE, grease		1		
3- 3	91830-22016	PIN, dowel (8.4-12-16)	2	2		
3- 4	92506-06035	SCREW, panhead	1	1		
3- 5	92506-06020	SCREW, panhead	3	3		
3- 6	1A0-15415-00	COVER, generator	1	1		
3- 7	1A0-15455-00	GASKET, generator cover	1	1		
3- 8	1A0-15435-00	EMBLEM	1	1		
3- 9	92506-06070	SCREW, panhead	3	3		
3-10	1A0-15417-00	COVER, cap	1	1		
3-11	1A0-15457-00	GASKET, cap cover	1	1		
3-12	98506-05020	SCREW, panhead	2	2		
3-13	1A0-15421-00	COVER, crankcase right	1	1		
3-14	1A0-15435-00	EMBLEM	1	1		
3-15	91830-22016	PIN, dowel	2	2		
3-16	1A0-15461-00	GASKET, crankcase cover right	1	1		
3-17	92506-06040	SCREW, panhead	2	2		
3-18	92506-06030	SCREW, panhead	7	7		
3-19	1A0-15416-00	COVER, oil pump	1	1		
3-20	1A0-15456-00	GASKET, oil pump cover	1	1		
3-21	92506-06045	SCREW, panhead	3	3		
3-22	360-15363-00	PLUG, oil level	1	1		
3-23	93210-27194	O-RING (2.5-27)	1	1		
3-24	1A0-15491-00	PROTECTOR, cover	1	1		
3-25	1A0-15497-00	PLATE, dust seal	1	1		
3-26	98506-05012	SCREW, panhead	2	2		

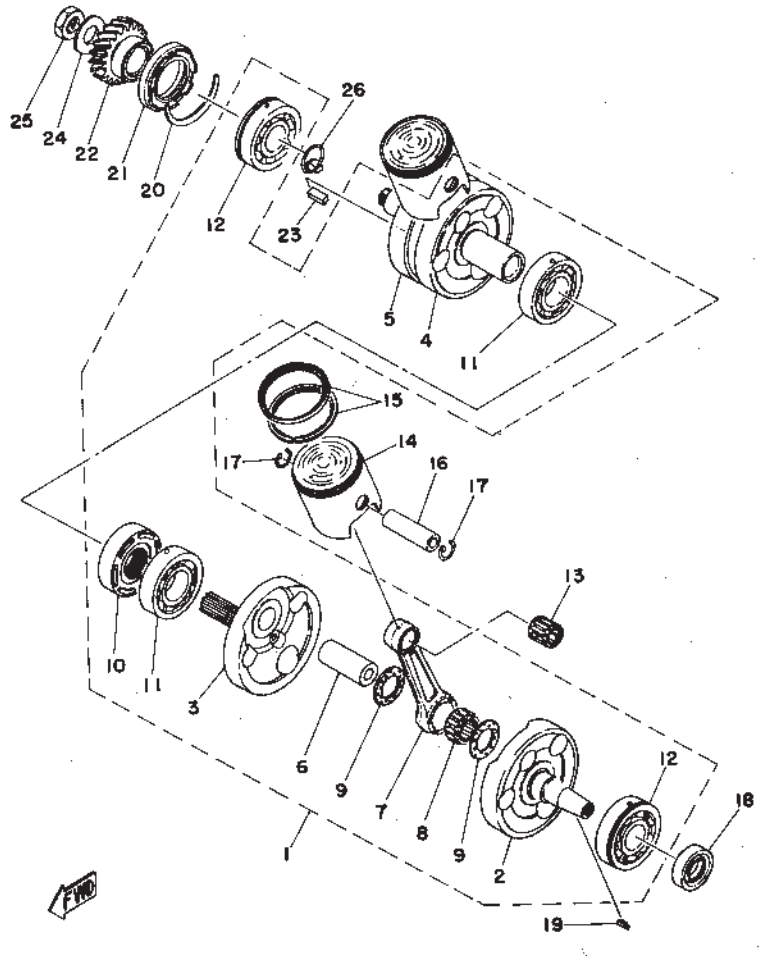
Fig. 4 CRANK · PISTON



CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
4- 1	360-11400-00	CRANK ASS'Y	1			
	1A1-11400-01	CRANK ASS'Y		1		
4- 2	278-11412-00	. CRANK 1, left	1			
	1A1-11412-01	. CRANK 1, left		1		
4- 3	278-11422-00	. CRANK 1, right	1			
	1A1-11422-01	. CRANK 1, right		1		
4- 4	278-11432-00	. CRANK 2, left	1			
	1A1-11432-01	. CRANK 2, left		1		
4- 5	278-11442-00	. CRANK 2, right	1			
	1A1-11442-01	. CRANK 2, right		1		
4- 6	1A1-11681-00	. PIN, crank	2	2		
4- 7	360-11651-00	. ROD, connecting	2			
	1A1-11651-00	. ROD, connecting		2		
4- 8	93310-42231	. BEARING, con-rod big end	2	2		
4- 9	90209-22071	. WASHER (164-11685-00)	4	4		
4-10	278-11515-00	. SEAL, labyrinth	1	1		
4-11	93306-20604	. BEARING (6206 C3 special)	2	2		
4-12	93306-30508	. BEARING (6305 C3 special)	2	2		
4-13	93310-216A3	BEARING, con-rod small end	2			
	93310-21679	BEARING, con-rod small end		2		

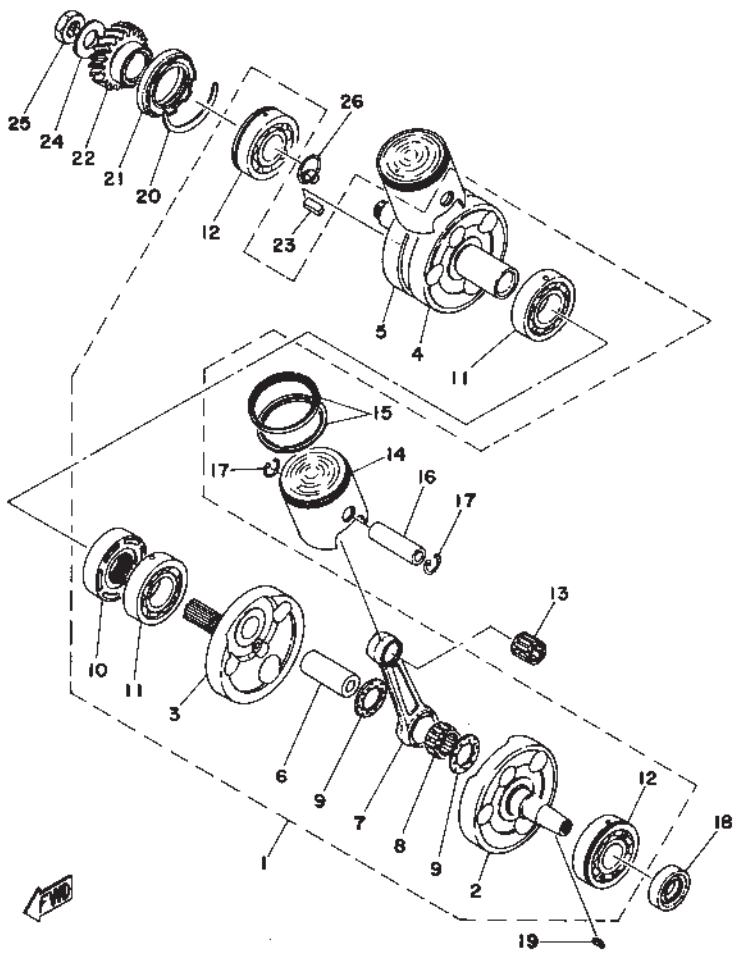
Fig. 4 CRANK · PISTON



CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
4-14	1A0-11631-00-96	PISTON (53.96mm STD)	U.R			
	1A0-11631-00-98	PISTON (53.98mm STD)	2			
	1A0-11635-00	PISTON (54.25mm 1st O.S)	2			Alternate Parts
	1A0-11636-00	PISTON (54.50mm 2nd O.S)	2			Alternate Parts
	1A0-11637-00	PISTON (54.75mm 3rd O.S)	2			Alternate Parts
	1A0-11638-00	PISTON (55.00mm 4th O.S)	2			Alternate Parts
	1A1-11631-00-96	PISTON (63.96mm STD)	U.R			
	1A1-11631-00-98	PISTON (63.98mm STD)	2			
	1A1-11635-00	PISTON (64.25mm 1st O.S)		2		Alternate Parts
	1A1-11636-00	PISTON (64.50mm 2nd O.S)		2		Alternate Parts
	1A1-11637-00	PISTON (64.75mm 3rd O.S)		2		Alternate Parts
	1A1-11638-00	PISTON (65.00mm 4th O.S)		2		Alternate Parts
4-15	1A0-11610-00	PISTON RING SET (STD)	2s			
	1A0-11610-10	PISTON RING SET (1st O.S)	2s			Alternate Parts
	1A0-11610-20	PISTON RING SET (2nd O.S)	2s			Alternate Parts
	1A0-11610-30	PISTON RING SET (3rd O.S)	2s			Alternate Parts
	1A0-11610-40	PISTON RING SET (4th O.S)	2s			Alternate Parts
	1A1-11610-00	PISTON RING SET (STD)		2s		
	1A1-11610-10	PISTON RING SET (1st O.S)		2s		Alternate Parts
	1A1-11610-20	PISTON RING SET (2nd O.S)		2s		Alternate Parts
	1A1-11610-30	PISTON RING SET (3rd O.S)		2s		Alternate Parts
	1A1-11610-40	PISTON RING SET (4th O.S)		2s		Alternate Parts
4-16	280-11633-00	PIN, piston	2			
	278-11633-00	PIN, piston		2		
4-17	93450-17025	CIRCLIP (137-11634-00)	4	4		
4-18	93103-20076	OIL SEAL (SW-20-40-10 special)	1	1		
4-19	90280-04005	KEY, woodruff (341-11545-00)	1	1		
4-20	278-17424-00	CIRCLIP	1	1		
4-21	93103-40077	OIL SEAL (SW-40-62-10 special)	1	1		

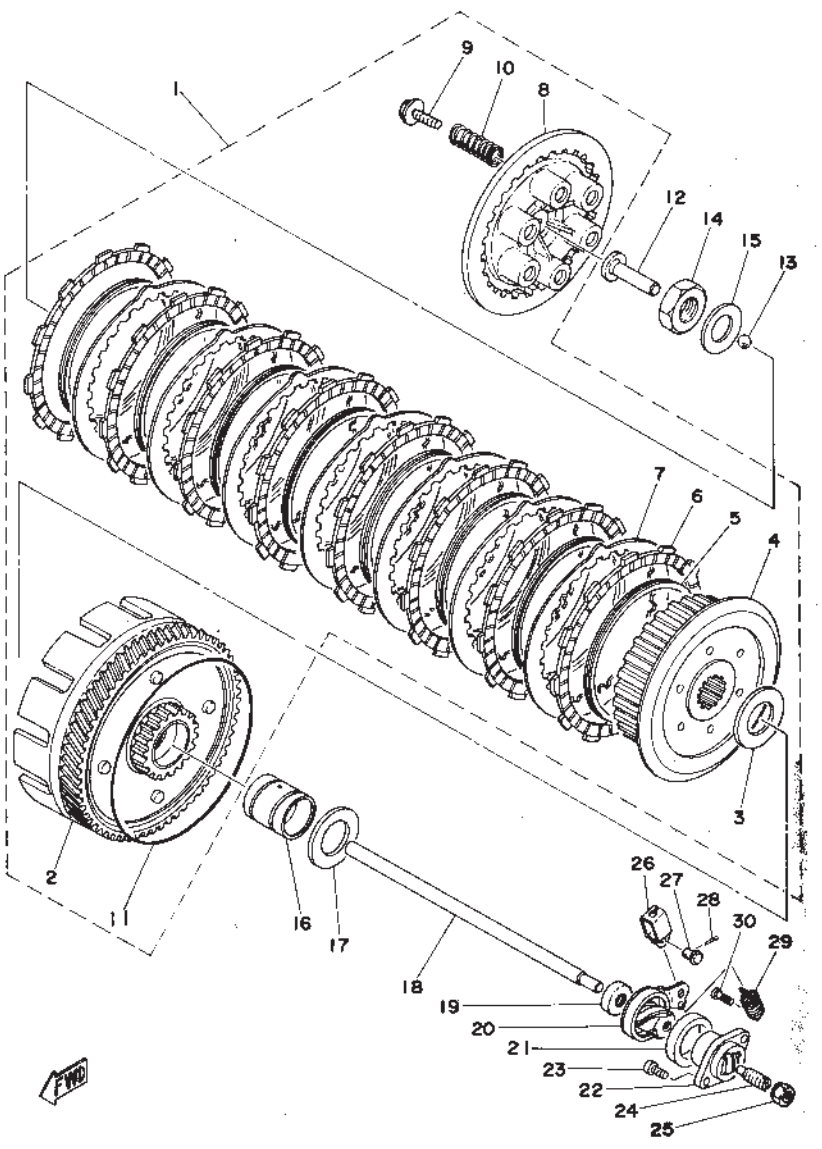
Fig. 4 CRANK · PISTON



CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
4-22	1A0-16111-00	GEAR, primary drive (21T) ..	1			
	1A1-16111-00	GEAR, primary drive (23T) ..		1		
4-23	90282-07006	KEY, straight (278-11546-00) ..	1	1		
4-24	214-16119-00	SPRING, belleville	1	1		
4-25	90170-16082	NUT (168-11555-00)	1	1		
4-26	360-11526-00	SEAL, crank shaft	1	1		

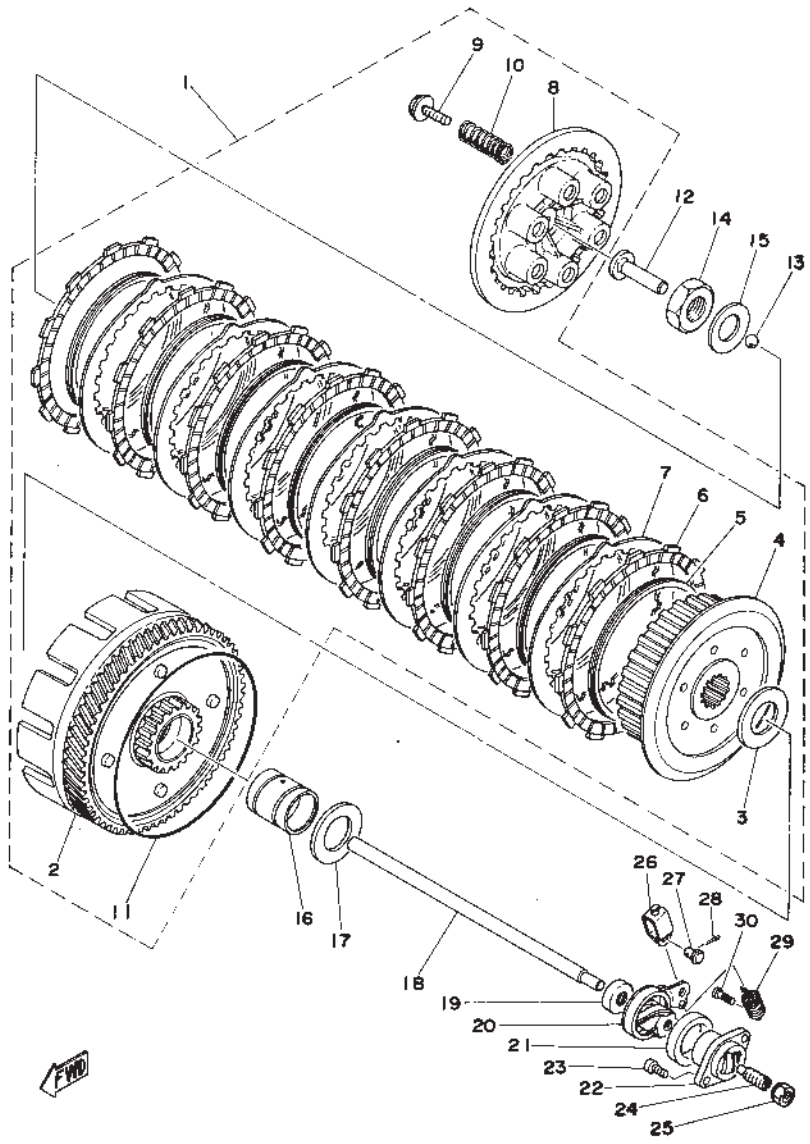
Fig. 5 CLUTCH



CLUTCH

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
5- 1	1A0-16301-00	CLUTCH ASS'Y	1			
	1A1-16301-00	CLUTCH ASS'Y		1		
5- 2	1A0-16150-00	. PRIMARY DRIVEN GEAR COMP. (66T)	1			
	1A1-16150-00	. PRIMARY DRIVEN GEAR COMP. (66T)		1		
5- 3	360-16154-00	. PLATE, thrust (25-50-2) ...	1	1		
5- 4	1A0-16371-00	. BOSS, clutch	1	1		
5- 5	278-16367-00	. RING, cushion	7	7		
5- 6	360-16321-00	. PLATE, friction	7	7		
5- 7	498-16325-00	. PLATE, clutch	6	6		
5- 8	1A0-16351-00	. PLATE, pressure	1	1		
5- 9	90159-06010	. SCREW, with washer	6	6		
5-10	90501-23138	. SPRING (168-16333-00)	6	6		
5-11	93211-10232	. O-RING (5.7-109.6)	1	1		
5-12	174-16356-00	ROD, push	1	1		
5-13	93505-16006	BALL (5/16 inch)	2	2		
5-14	90170-16089	NUT, lock (156-16174-00)	1	1		
5-15	214-16119-00	SPRING, belleville	1	1		
5-16	278-16181-01	SPACER	1	1		
5-17	360-16154-00	PLATE, thrust	1	1		
5-18	328-16357-00	ROD, push	1	1		
5-19	237-15389-00	SEAL, push rod	1	1		
5-20	360-16340-00	PUSH LEVER ASS'Y	1	1		
5-21	214-16347-01	SEAL, dust	1	1		
5-22	256-16396-01	HOUSING, push screw	1	1		
5-23	98501-05012	SCREW, panhead	2	2		
5-24	90113-08021	BOLT, set (256-16343-01)	1	1		
5-25	90179-08179	NUT	1	1		
5-26	214-16389-00	JOINT	1	1		

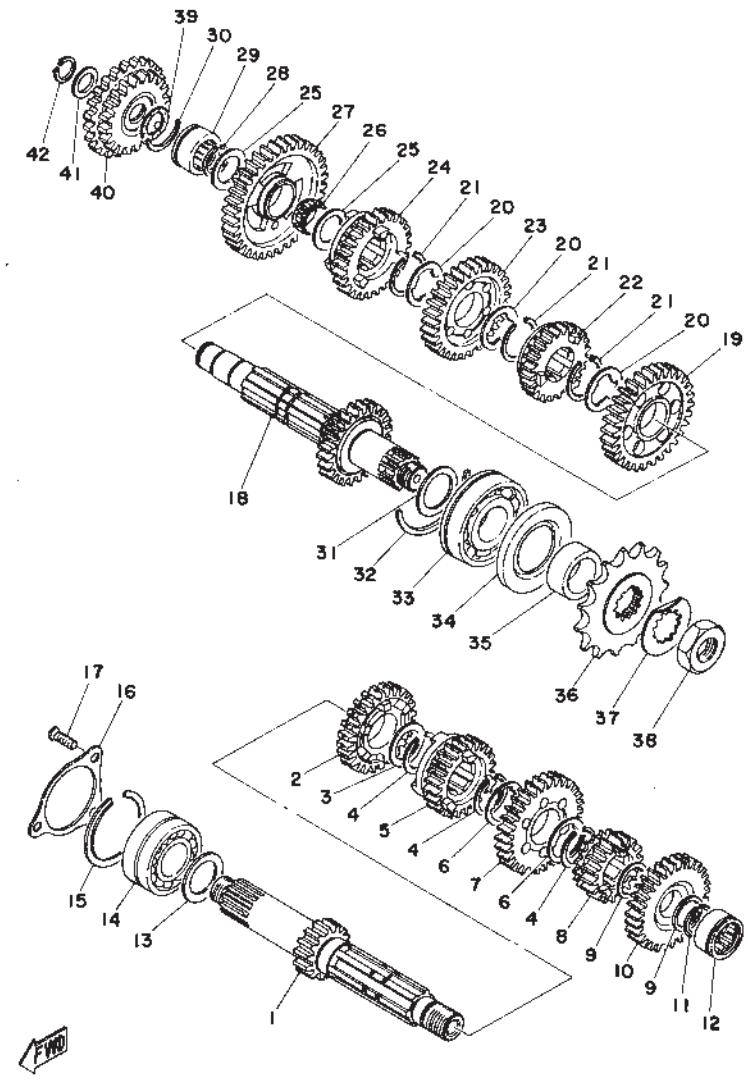
Fig. 5 CLUTCH



CLUTCH

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
5-27	90240-06005	PIN, with hole (Z14-16379-00) ..	1	1		
5-28	91401-10010	PIN, cotter	1	1		
5-29	90506-10069	SPRING, tension (360-16345-00)	1	1		
5-30	132-16346-00	HOOK, spring	1	1		

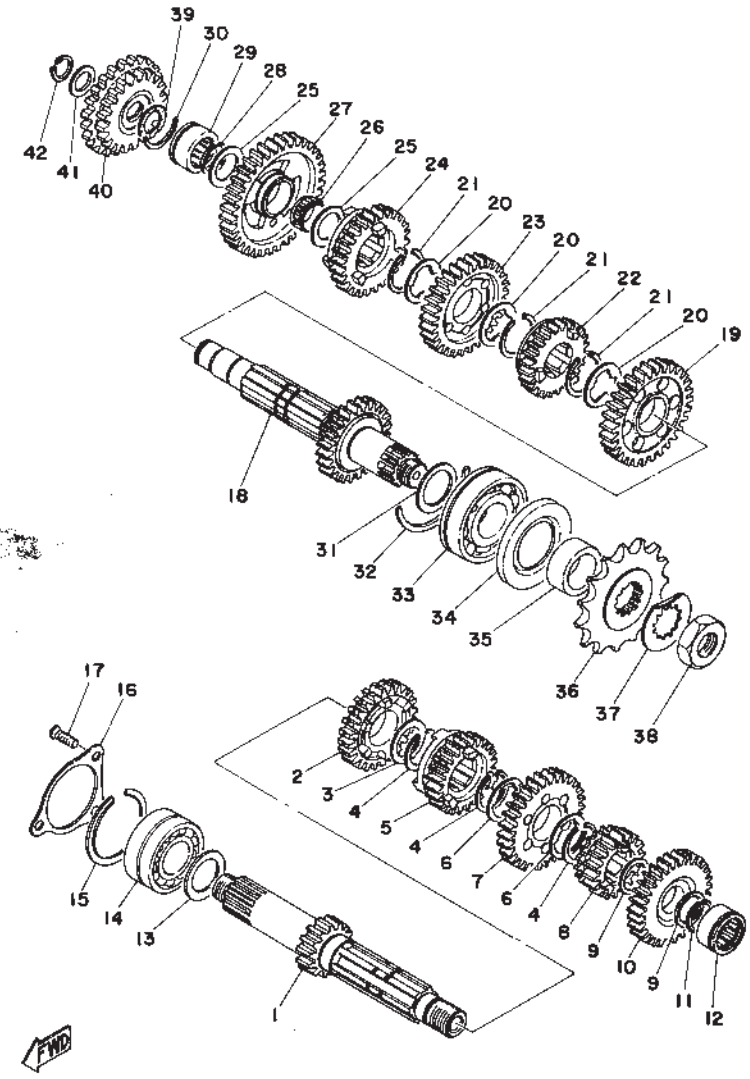
Fig. 6 TRANSMISSION



TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
6- 1	1A0-17411-00	AXLE, main (14T)	1	1		
6- 2	521-17141-00	GEAR, 4th pinion (24T)	1	1		
6- 3	90201-25490	WASHER, plate (152-17226-00)	1	1		
6- 4	93440-25019	CIRCLIP (25ø special)	3	3		
6- 5	1A1-17131-00	GEAR, 3rd pinion (22T)	1	1		
6- 6	90209-21105	WASHER (328-17216-00)	2	2		
6- 7	521-17161-00	GEAR, 6th pinion (27T)	1	1		
6- 8	1A1-17121-00	GEAR, 2nd pinion (18T)	1	1		
6- 9	90201-20266	WASHER, plate (132-17216-00)	2	2		
6-10	521-17151-00	GEAR, 5th pinion (27T)	1	1		
6-11	93410-20009	CIRCLIP (S-20)	1	1		
6-12	93311-22005	BEARING	1	1		
6-13	168-17428-01-03	SHIM, drive axle (25-34-0.3)	U.R	U.R		
	168-17428-01-05	SHIM, drive axle (25-34-0.5)				
6-14	93305-20502	BEARING	1	1		
6-15	93440-32009	CIRCLIP (32ø special)	1	1		
6-16	360-17471-00	PLATE, bearing cover	1	1		
6-17	92701-06015	SCREW flathead	3	3		
6-18	1A0-17420-00	DRIVE AXLE ASS'Y (25T)	1	1		
6-19	360-17221-00	GEAR, 2nd wheel (32T)	1	1		
6-20	90209-21105	WASHER (328-17216-00)	3	3		
6-21	93440-25019	CIRCLIP (25ø special)	3	3		
6-22	521-17261-00	GEAR, 6th wheel (26T)	1	1		
6-23	360-17231-00	GEAR, 3rd wheel (29T)	1	1		
6-24	521-17241-00	GEAR, 4th wheel (26T)	1	1		
6-25	90201-20276	WASHER, plate (328-17116-00)	2	2		
6-26	93310-22057	BEARING	1	1		
6-27	360-17211-00	GEAR, 1st wheel (36T)	1	1		
6-28	93410-20009	CIRCLIP (S-20)	1	1		

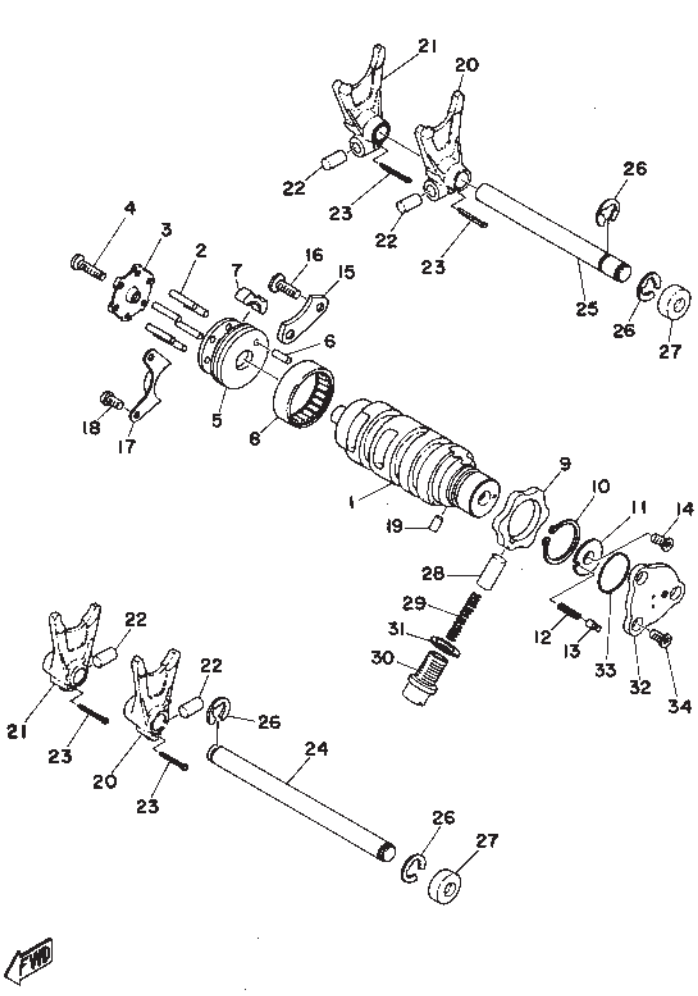
Fig. 6 TRANSMISSION



TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
6-29	93311-42006	BEARING	1	1		
6-30	278-17425-00	CIRCLIP	1	1		
6-31	168-17428-01-03	SHIM, drive axle (25-34-0.3)	U.R	U.R		
	168-17428-01-05	SHIM, drive axle (25-34-0.5)				
6-32	278-17424-00	CIRCLIP	1	1		
6-33	93306-30504	BEARING (6305N special)	1	1		
6-34	93102-35054	OIL SEAL (SD-35-62-6)	1	1		
6-35	90387-25192	COLLAR (169-17462-00)	1	1		
6-36	1A0-17461-70	SPROCKET, drive (17T)	1			
	1A1-17461-70	SPROCKET, drive (17T)		1		
6-37	90215-21121	WASHER, lock	1	1		
6-38	90179-18020	NUT, lock (152-17463-00)	1	1		
6-39	90206-15055	WASHER, wave	1	1		
6-40	278-15650-00	IDLER GEAR ASS'Y (22T & 27T)	1	1		
6-41	164-17417-00-10	SHIM, main axle (15.2-20-1)	1	1		
6-42	93410-15005	CIRCLIP (S-15)	1	1		

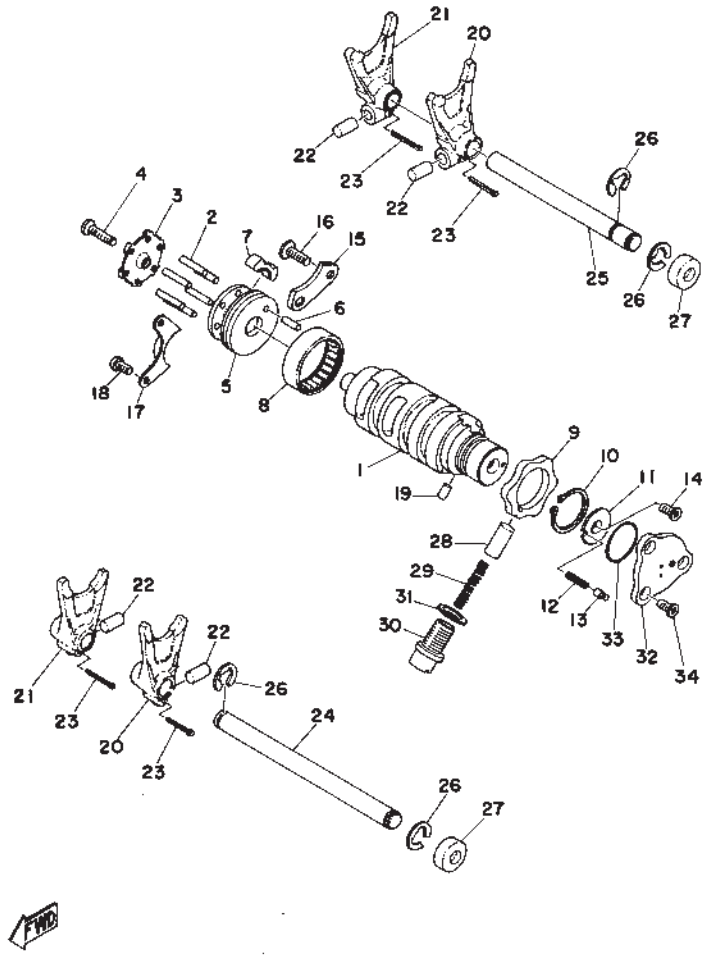
Fig. 7 SHIFTER 1



SHIFTER 1

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
7- 1	360-18541-00	CAM, shift	1	1		
7- 2	93604-22050	PIN, dowel (4-21.8)	6	6		
7- 3	328-18561-00	PLATE, side	1	1		
7- 4	98701-05020	SCREW, flathead	1	1		
7- 5	328-18185-00	SEGMENT	1	1		
7- 6	93604-14012	PIN, dowel	1	1		
7- 7	328-18352-10	PLATE, pawl	1	1		
7- 8	93315-23612	BEARING	1	1		
7- 9	360-18141-01	PLATE, stopper	1	1		
7-10	93410-30012	CIRCLIP (S-30)	1	1		
7-11	278-18566-00	PLATE, side	1	1		
7-12	90501-06022	SPRING, compression (278-18545-00)	1	1		
7-13	278-18542-00	POINT, neutral	1	1		
7-14	98701-05012	SCREW, flathead	1	1		
7-15	328-18562-00	PLATE, stopper 2	1	1		
7-16	92701-06015	SCREW, flathead	2	2		
7-17	328-18179-00	GUIDE, change lever	1	1		
7-18	98501-05010	SCREW, panhead	2	2		
7-19	93604-08071	PIN, dowel (4-8)	1	1		
7-20	328-18511-00	FORK, shift 1	2	2		
7-21	328-18512-00	FORK, shift 2	2	2		
7-22	90250-08017	PIN (278-18552-00)	4	4		
7-23	91401-25020	PIN, cotter	4	4		
7-24	278-18531-00	BAR, shift fork guide 1	1	1		
7-25	278-18535-00	BAR, shift fork guide 2	1	1		
7-26	93430-10016	CIRCLIP (E-10)	4	4		
7-27	90338-22009	PLUG, blind (278-18149-00)	2	2		
7-28	278-18547-02	STOPPER, cam	1	1		
7-29	90501-10062	SPRING, compression (278-18557-00)	1	1		

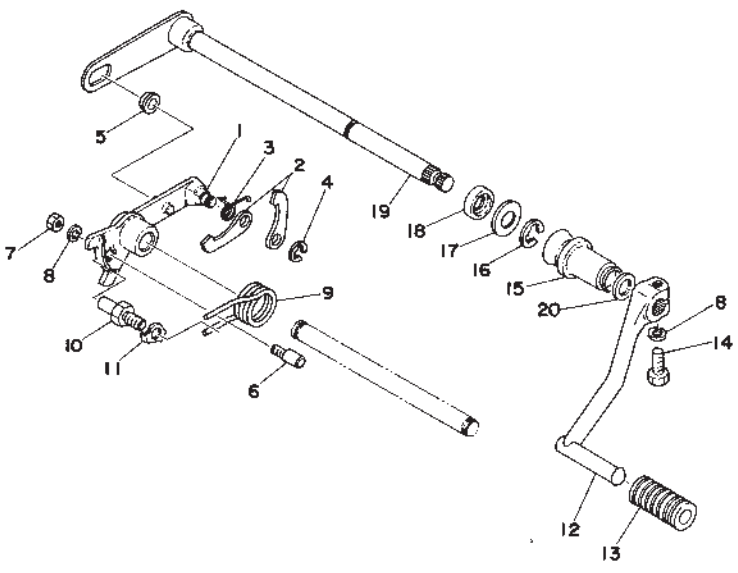
Fig. 7 SHIFTER 1



SHIFTER 1

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
7-30	90149-14031	SCREW (278-18577-03)	1	1		
7-31	137-15353-00	GASKET, drain plug	1	1		
7-32	278-82540-01	NEUTRAL SWITCH ASS'Y	1	1		
7-33	93210-29147	O-RING (2.4-29.4)	1	1		
7-34	98701-05012	SCREW, flathead	3	3		

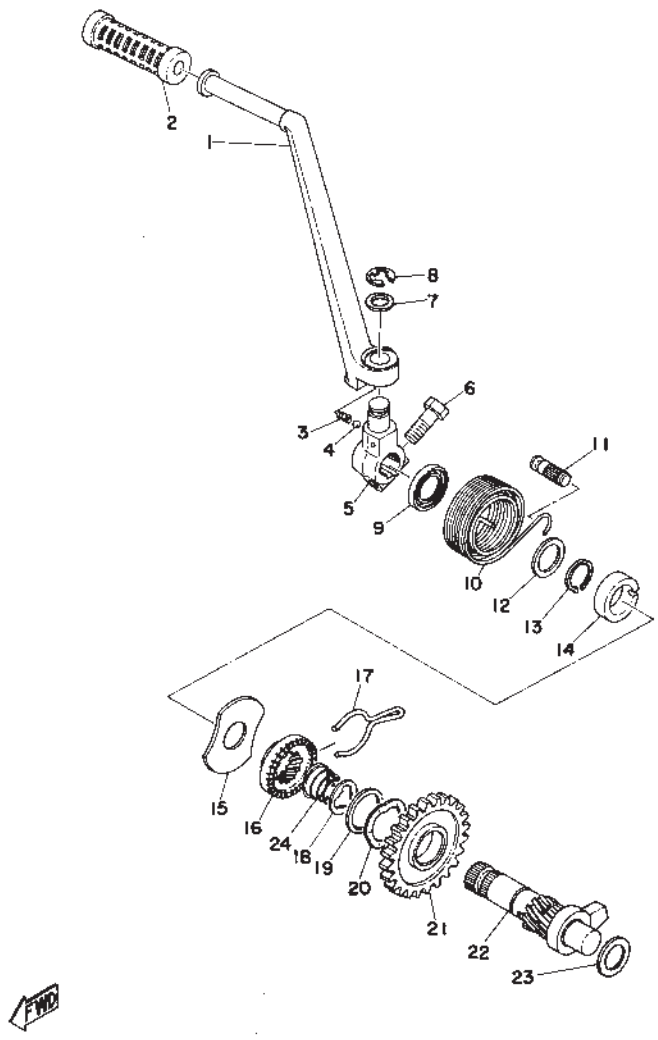
Fig. 8 SHIFTER 2



SHIFTER 2

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
8- 1	328-18128-00	BRACKET	1	1		
8- 2	328-18151-00	LEVER, change 3	2	2		
8- 3	90508-08007	SPRING, torsion (214-18123-00)	1	1		
8- 4	93430-07012	CIRCLIP (E-7)	1	1		
8- 5	214-18178-00	ROLLER, change lever 1 ..	1	1		
8- 6	90149-06017	SCREW (214-18186-00)	1	1		
8- 7	95301-06600	NUT, hexagon	1	1		
8- 8	92901-06100	WASHER, spring	2	2		
8- 9	90508-32055	SPRING, torsion (278-18124-00)	1	1		
8-10	278-18127-00	STOPPER, screw	1	1		
8-11	90215-08015	WASHER, lock (214-18139-02)	1	1		
8-12	1A0-18111-00-93	PEDAL, change	1			
	1A1-18111-00-93	PEDAL, change		1		
8-13	132-18113-01	COVER, change pedal	1	1		
8-14	97311-06020	BOLT, hexagon	1	1		
8-15	278-18131-00	BOOT, sealing	1	1		
8-16	93430-10016	CIRCLIP (E-10)	1	1		
8-17	90201-12575	WASHER, plate	1	1		
8-18	93101-12004	OIL SEAL (S-12-22-5)	1	1		
8-19	278-18101-01	CHANGE SHAFT ASS'Y	1	1		
8-20	93104-11056	OIL SEAL (SO-12-17-2.5) ...		1		

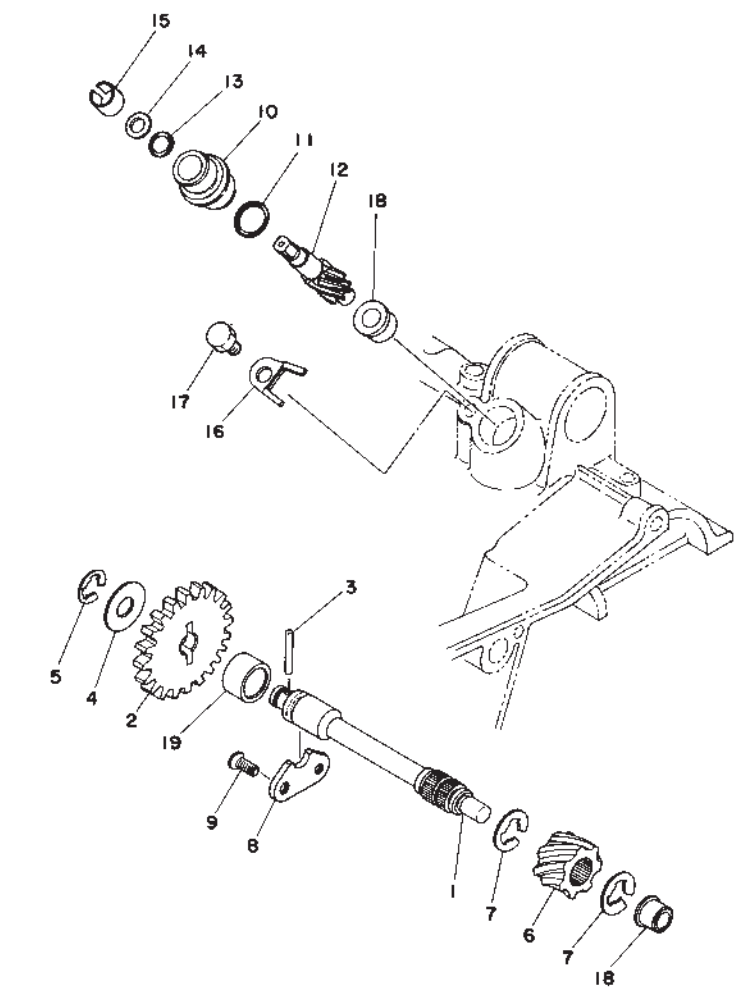
Fig. 9 KICK STARTER



KICK STARTER

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
9- 1	278-15611-00-93	CRANK, kick	1	1		
9- 2	156-15618-01	COVER, kick lever	1	1		
9- 3	90501-12081	SPRING, compression (278-15622-00)	1	1		
9- 4	93307-32009	BALL (7/32 inch)	1	1		
9- 5	278-15621-00	BOSS, kick crank	1			
	1A1-15621-00	BOSS, kick crank		1		
9- 6	97321-08030	BOLT, hexagon	1	1		
9- 7	90201-15234	WASHER, plate (278-15613-00)	1	1		
9- 8	93430-10016	CIRCLIP (E-10)	1	1		
9- 9	93104-20007	OIL SEAL (SO-20-30-4.5)	1	1		
9-10	90508-30051	SPRING, torsion (278-15665-00)	1	1		
9-11	248-15668-00	STOPPER, kick spring	1	1		
9-12	90206-20058	WASHER, wave	1	1		
9-13	93410-20009	CIRCLIP (S-20)	1	1		
9-14	278-15666-00	SPACER	1	1		
9-15	278-15676-00	COVER, spring	1	1		
9-16	278-15671-00	WHEEL, ratchet	1	1		
9-17	90468-26045	CLIP (278-15687-00)	1	1		
9-18	93440-25019	CIRCLIP (25φ special)	1	1		
9-19	90201-25490	WASHER, plate (152-17226-00)	1	1		
9-20	90206-25059	WASHER, wave (278-15643-01)	1	1		
9-21	278-15641-01	GEAR, kick (27T)	1	1		
9-22	278-15660-01	KICK AXLE ASS'Y	1	1		
9-23	136-17417-00-09	SHIM, main axle (17.2-28-1)	1	1		
9-24	90502-07025	SPRING, conical		1		

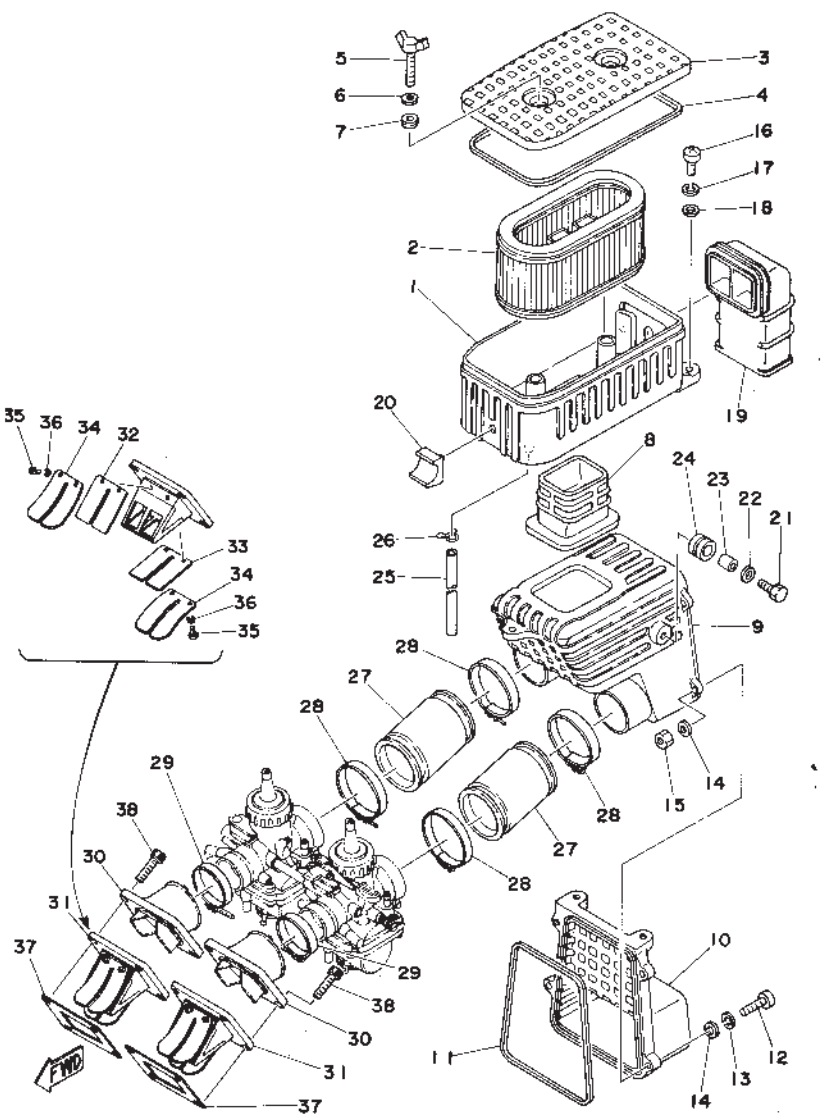
Fig. 10 TACHOMETER GEAR



TACHOMETER GEAR

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
10- 1	278-17861-00	AXLE	1	1		
10- 2	278-17851-00	GEAR, primary	1	1		
10- 3	93603-22028	PIN, dowel (3-21.8)	1	1		
10- 4	90201-10135	WASHER, plate (102-18138-00)	1	1		
10- 5	93430-08006	CIRCLIP (E-8)	1	1		
10- 6	278-17831-00	GEAR, drive	1	1		
10- 7	93430-10016	CIRCLIP (E-10)	2	2		
10- 8	278-17812-00	STOPPER	1	1		
10- 9	98701-05012	SCREW, flathead	2	2		
10-10	214-17811-01	HOUSING	1	1		
10-11	93210-13016	O-RING (1.8-13)	1	1		
10-12	214-17841-01	GEAR, driven	1	1		
10-13	93210-07100	O-RING (2.2-7.2)	1	1		
10-14	214-17847-00	SHIM (7.5-10.8-0.4)	1	1		
10-15	90383-10005	BUSHING (214-17815-00)	1	1		
10-16	214-17812-00	STOPPER	1	1		
10-17	97301-06010	BOLT, hexagon	1	1		
10-18	214-17843-00	BUSHING	2	2		
10-19	90380-14014	BUSHING (278-17833-00)	1	1		

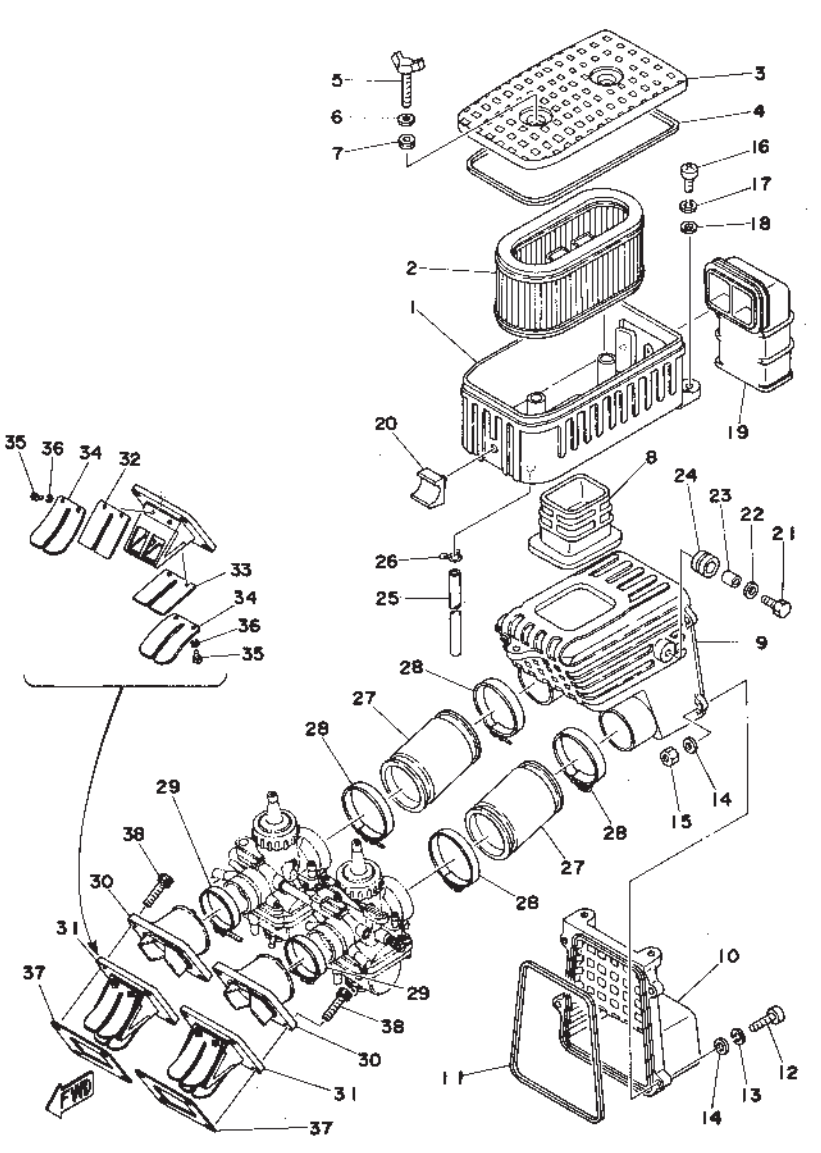
Fig. 11 INTAKE



INTAKE

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
11- 1	1A0-14411-00	CASE, air cleaner	1	1		
11- 2	1A2-14451-00	ELEMENT, cleaner	1			
	1A0-14451-01	ELEMENT, cleaner		1		
11- 3	1A0-14412-00	CAP, air cleaner	1	1		
11- 4	1A0-14457-01	SEAL, air cleaner 1	1	1		
11- 5	90122-06002	BOLT, wing	2	2		
11- 6	92901-06200	WASHER, plain	2	2		
11- 7	90202-05101	WASHER, plate	2	2		
11- 8	1A2-14419-00	PIPE	1			
	1A0-14419-01	PIPE		1		
11- 9	1A0-14431-00	SILENCER BOX 1	1	1		
11-10	1A0-14441-00	SILENCER BOX 2	1	1		
11-11	1A0-14467-01	SEAL, air cleaner 2	1	1		
11-12	98501-05025	SCREW, panhead	4	4		
11-13	92901-05100	WASHER, spring	4	4		
11-14	92901-05200	WASHER, plain	8	8		
11-15	95301-05600	NUT, hexagon	4	4		
11-16	98501-06018	SCREW, panhead	3	3		
11-17	92901-06100	WASHER, spring	3	3		
11-18	92901-06600	WASHER, plate	3	3		
11-19	1A0-14437-00	DUCT	1	1		
11-20	1A0-14435-01	DAMPER	1	1		
11-21	97301-06020	BOLT, hexagon	2	2		
11-22	90201-06053	WASHER, plate (811-77728-00)	2	2		
11-23	90387-07390	COLLAR	2	2		
11-24	90480-14102	GROMMET (214-21717-00) ...	2	2		
11-25	90445-09078	HOSE (132-24311-00 5-190) ..	2	2		
11-26	90467-08003	CLIP (101-24356-00)	4	4		
11-27	1A0-14453-01	JOINT, air cleaner	2	2		

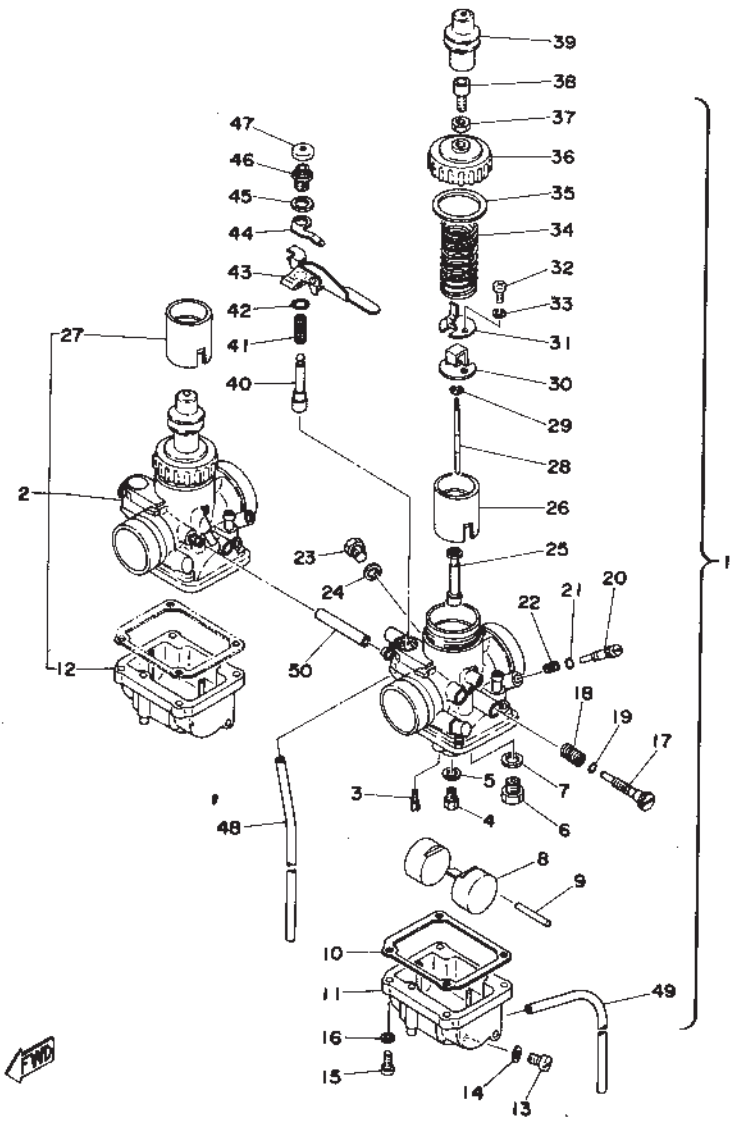
Fig. 11 INTAKE



INTAKE

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
11-28	90460-49058	CLAMP, hose (278-14455-00)	4	4		
11-29	90460-43053	CLAMP, hose (304-14455-70)	2	2		
11-30	345-13565-71	JOINT, carburetor	2	2		
11-31	345-13610-70	REED VALVE ASS'Y	2			
	1A1-13610-00	REED VALVE ASS'Y		2		
11-32	345-13613-70	. REED, valve	2			
	401-13613-00	. REED, valve		2		
11-33	345-13613-70	. REED, valve	2	2		
11-34	345-13616-70	. STOPPER, reed valve	4	4		
11-35	98512-03008	. SCREW, panhead	8	8		
11-36	92901-03100	. WASHER, spring	8	8		
11-37	314-13621-02	PACKING, valve seat	2			
	1A1-13621-00	PACKING, valve seat		2		
11-38	91316-06025	BOLT	8	8		

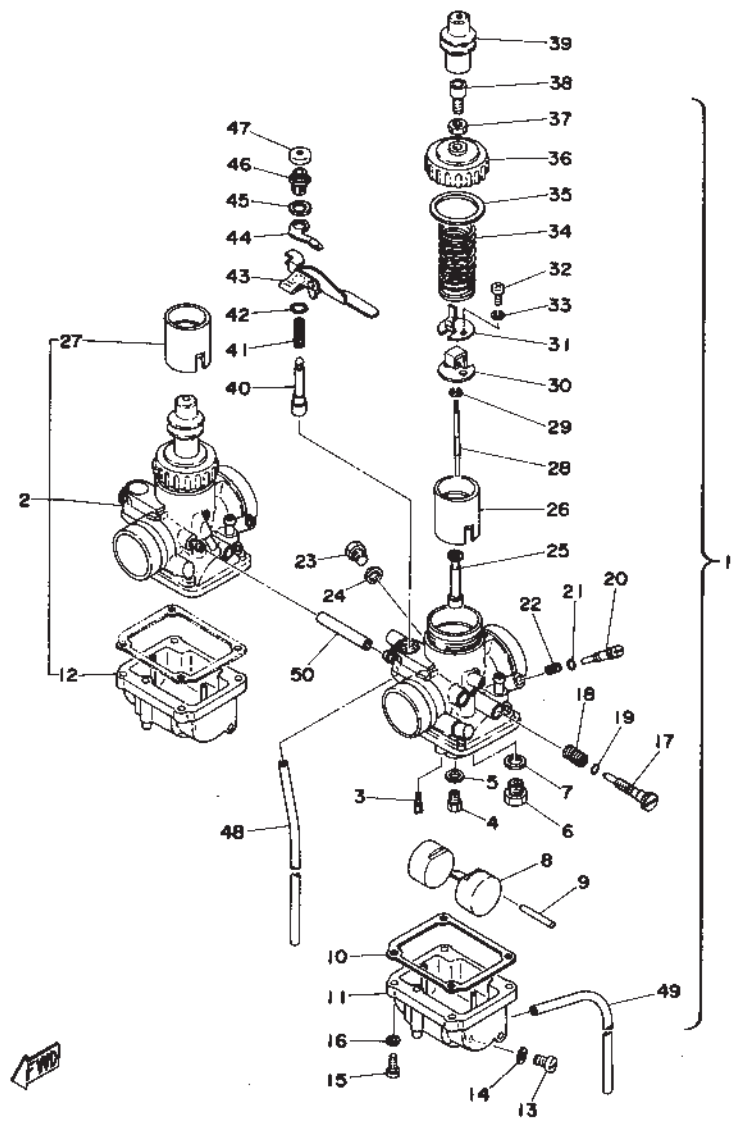
Fig. 12 CARBURETOR



CARBURETOR

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
12- 1	1A2-14101-00	CARBURETOR ASS'Y, left	1			
	1A3-14101-00	CARBURETOR ASS'Y, left		1		
12- 2	1A2-14102-00	CARBURETOR ASS'Y, right	1			
	1A3-14102-00	CARBURETOR ASS'Y, right		1		
12- 3	193-14142-25	. JET, pilot (#25)	2	2		
12- 4	137-14143-22	. JET, main (#110)	U.R 2			
	137-14143-23	. JET, main (#115)				STD(250)
	137-14143-24	. JET, main (#120)				
	137-14143-22	. JET, main (#110)		U.R 2		
	137-14143-24	. JET, main (#120)				STD(400)
	137-14143-26	. JET, main (#130)				
12- 5	137-14153-00	. WASHER, valve seat	2	2		
12- 6	168-14190-25	. VALVE SEAT ASS'Y (#2.5) ...	2	2		
12- 7	214-14195-00	. WASHER, valve seat	2	2		
12- 8	1A0-14185-00	. FLOAT	2	2		
12- 9	127-14186-00	. PIN, float	2	2		
12-10	360-14184-01	. GASKET, float chamber	2	2		
12-11	1A0-14181-14	. BODY, float chamber, left (#70)	1	1		
12-12	1A0-14181-00	. BODY, float chamber, right ..	1	1		
12-13	266-14191-00	. PLUG, drain	2	2		
12-14	266-14126-00	. PACKING	2	2		
12-15	98503-04015	. SCREW, panhead	8	8		
12-16	92901-04100	. WASHER, spring	8	8		
12-17	493-14122-00	. SCREW, throttle	2	2		
12-18	493-14133-00	. SPRING, throttle stop	2	2		
12-19	214-14147-00	. O-RING	2	2		
12-20	152-14123-00	. SCREW, air adjusting	2			
	525-14123-00	. SCREW, air adjusting		2		
12-21	354-14147-00	. O-RING	2	2		

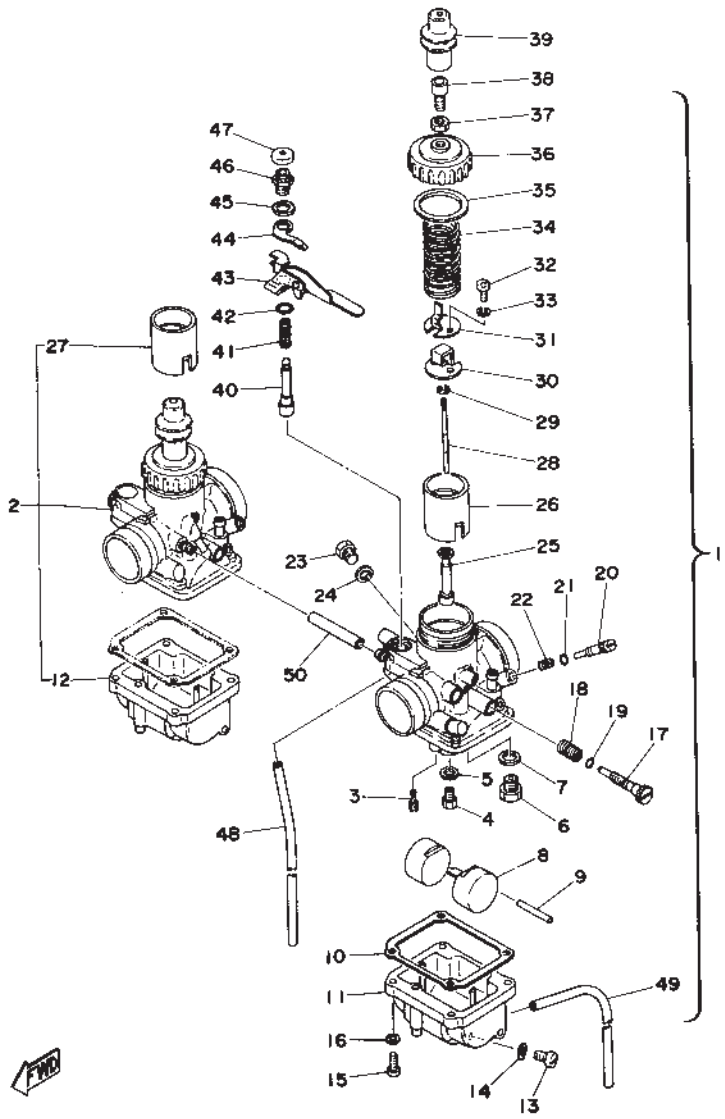
Fig. 12 CARBURETOR



CARBURETOR

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
12-22	127-14134-00	. SPRING, air adjusting	2	2		
12-23	1A0-14991-00	. PLUG, screw	2	2		
12-24	256-14956-01	. WASHER	2	2		
12-25	360-14141-38	. NOZZLE, main (0-8)	2			
	360-14141-42	. NOZZLE, main (P-2)		2		
12-26	1A0-14112-25	. VALVE, throttle left (#2.5) ...	1	1		
12-27	1A0-14112-25	. VALVE, throttle right (#2.5)..	1	1		
12-28	522-14116-03	. NEEDLE (5L3-2)	2			
	522-14116-01	. NEEDLE (5L1-3)		2		
12-29	164-14137-00	. CLIP	2	2		
12-30	1A0-14243-00	. PLATE	2	2		
12-31	1A0-14253-00	. PLATE, spring	2	2		
12-32	98501-03010	. SCREW, panhead	4	4		
12-33	92901-03100	. WASHER, spring	4	4		
12-34	360-14131-00	. SPRING, throttle valve	2	2		
12-35	246-14126-00	. PACKING	2	2		
12-36	802-14158-00	. TOP, mixing chamber	2	2		
12-37	802-14161-00	. NUT, wire adjusting	2	2		
12-38	360-14124-20	. SCREW, wire adjusting	2	2		
12-39	1A0-14169-00	. CAP	2	2		
12-40	1A0-14171-00	. PLUNGER	1	1		
12-41	256-14135-00	. SPRING, plunger	1	1		
12-42	93220-09001	. O-RING	1	1		
12-43	1A0-14175-00	. LEVER, starter left	1	1		
12-44	170-14178-00	. PLATE, starter lever	1	1		
12-45	132-14179-00	. WASHER, starter lever	1	1		
12-46	500-14174-00	. CAP, plunger	1	1		
12-47	802-14173-00	. COVER, plunger cap	1	1		
12-48	432-14197-00	. PIPE, air vent	2	2		

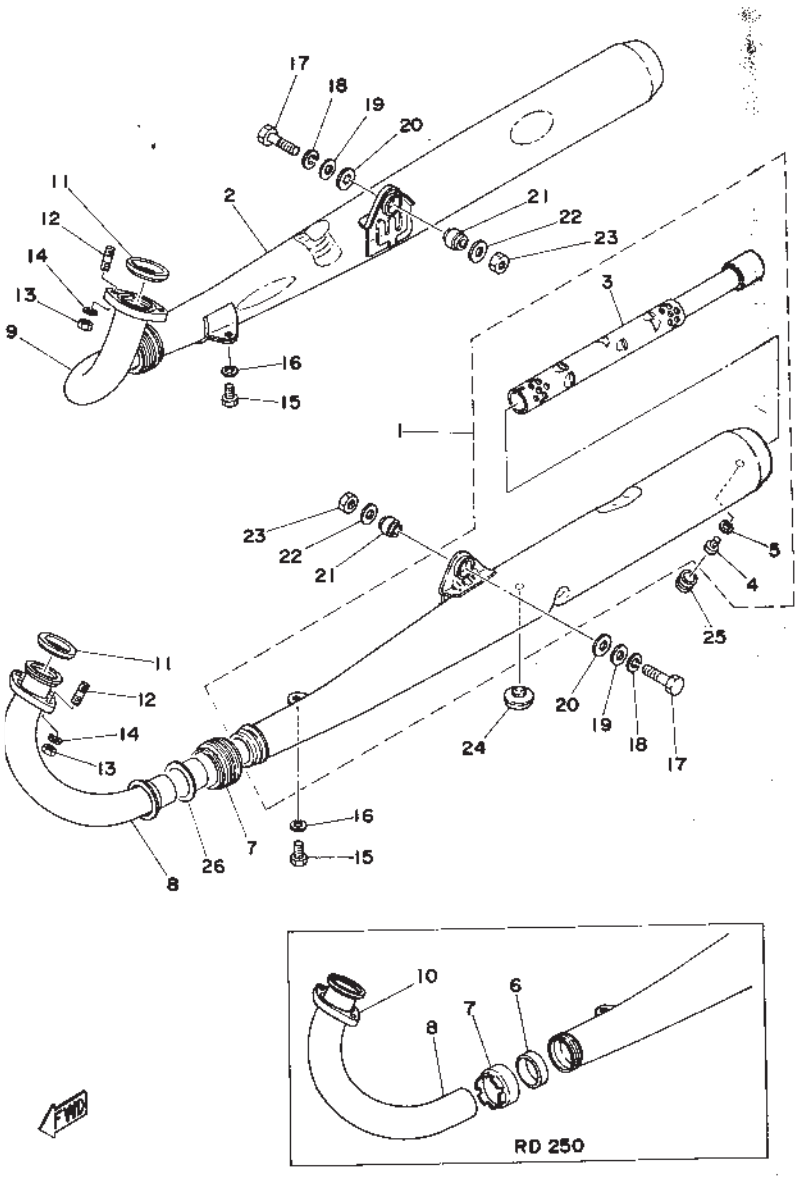
Fig. 12 CARBURETOR



CARBURETOR

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
12-49	278-14197-00	. PIPE, air vent	2	2		
12-50	90445-09056	PIPE, joint	1	1		

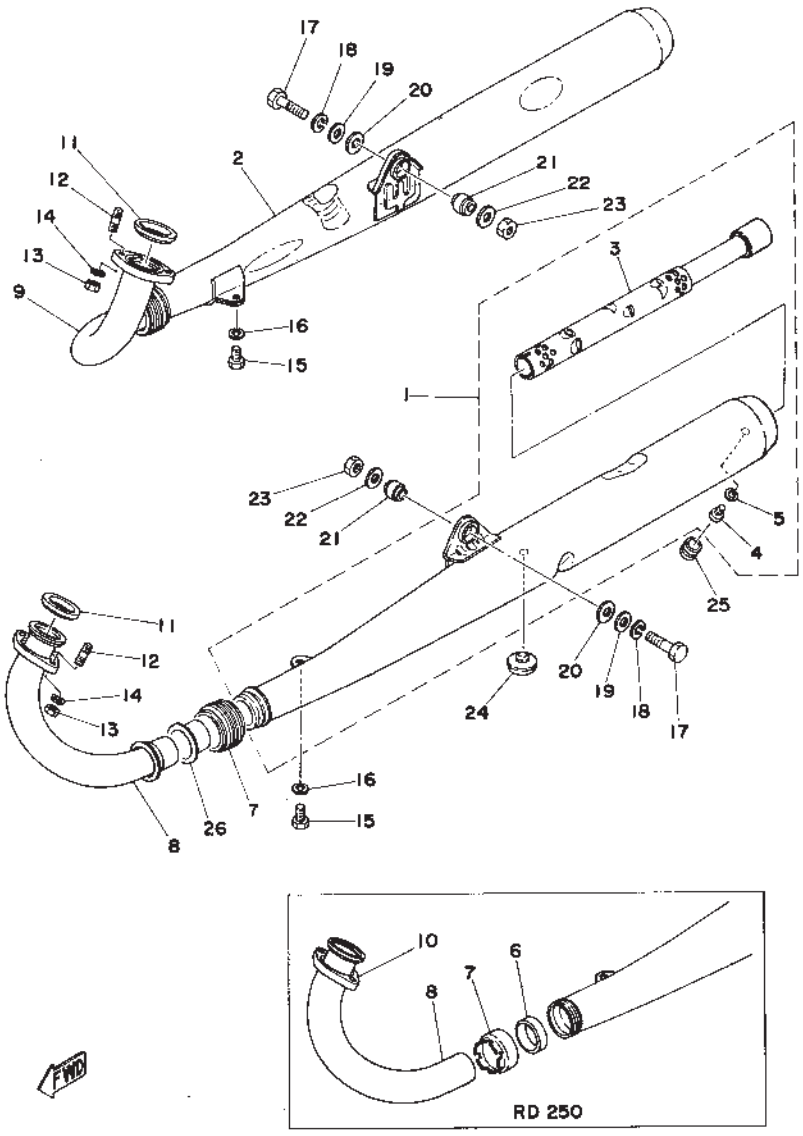
Fig. 13 EXHAUST



EXHAUST

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
13- 1	1A0-14710-00	MUFFLER ASS'Y, left	1			
	1A1-14710-00	MUFFLER ASS'Y, left		1		
13- 2	1A0-14720-00	MUFFLER ASS'Y, right	1			
	1A1-14720-00	MUFFLER ASS'Y, right		1		
13- 3	521-14753-00	. SILENCER	2	2		
13- 4	92501-06010	. SCREW, panhead	2	2		
13- 5	92901-06100	. WASHER, spring	2	2		
13- 6	360-14714-00	GASKET, muffler joint	2			
13- 7	360-14713-00	NUT, muffler joint	2			
	1A1-14615-00	JOINT, exhaust		2		
13- 8	1A0-14611-00	PIPE, exhaust left	1			Except W.GERMANY
	1N9-14611-00	PIPE, exhaust left	1			Exclusive for W.GERMANY
	1A1-14611-00	PIPE, exhaust left		1		
13- 9	1A0-14621-00	PIPE, exhaust right	1			Except W.GERMANY
	1N9-14621-00	PIPE, exhaust right	1			Exclusive for W.GERMANY
	1A1-14621-00	PIPE, exhaust right		1		
13-10	1A0-14612-01	NUT, ring	2			
13-11	1A0-14613-00	GASKET, exhaust	2	2		
13-12	90116-08166	BOLT, stud	4	4		
13-13	95303-08600	NUT, hexagon	4	4		
13-14	92901-08100	WASHER, spring	4	4		
13-15	97301-08015	BOLT, hexagon	2	2		
13-16	92901-08100	WASHER, spring	2	2		
13-17	90101-10257	BOLT	2	2		
13-18	92901-10100	WASHER, spring	2	2		
13-19	92901-10200	WASHER, plain	2	2		
13-20	90201-10140	WASHER, plate	2	2		
13-21	168-21639-00	DAMPER, rear	2	2		
13-22	90201-15239	WASHER, plate (168-21615-00)	2	2		
13-23	90179-10123	NUT (168-21635-00)	2	2		

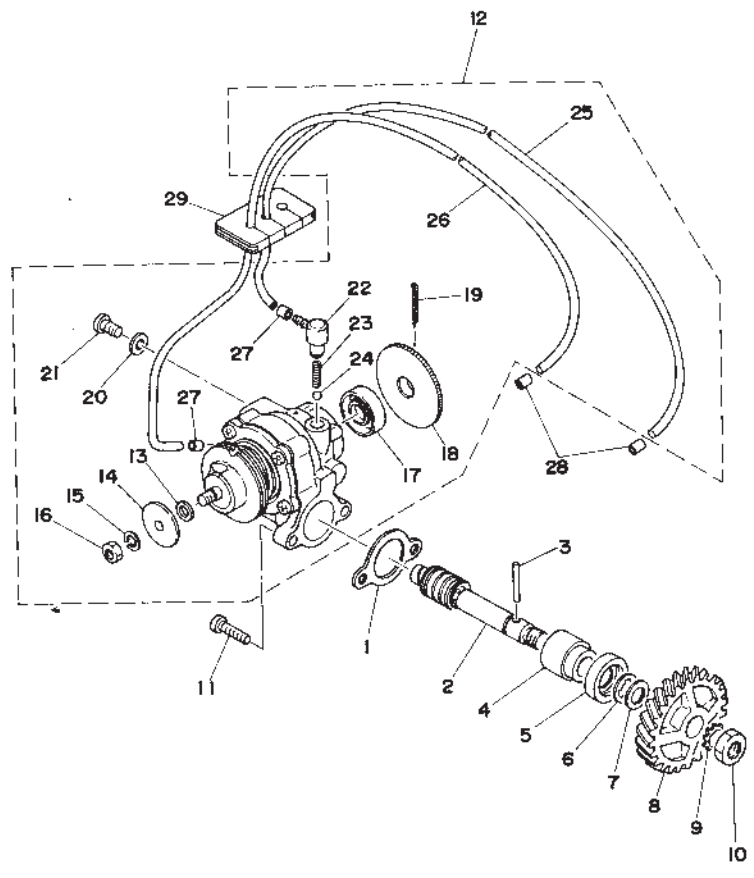
Fig. 13 EXHAUST



EXHAUST

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
13-24	1A0-27114-00	STOPPER, main stand	1	1		
13-25	90480-14153	GROMMET	2	2		
13-26	1A1-14714-00	GASKET, muffler joint		2		

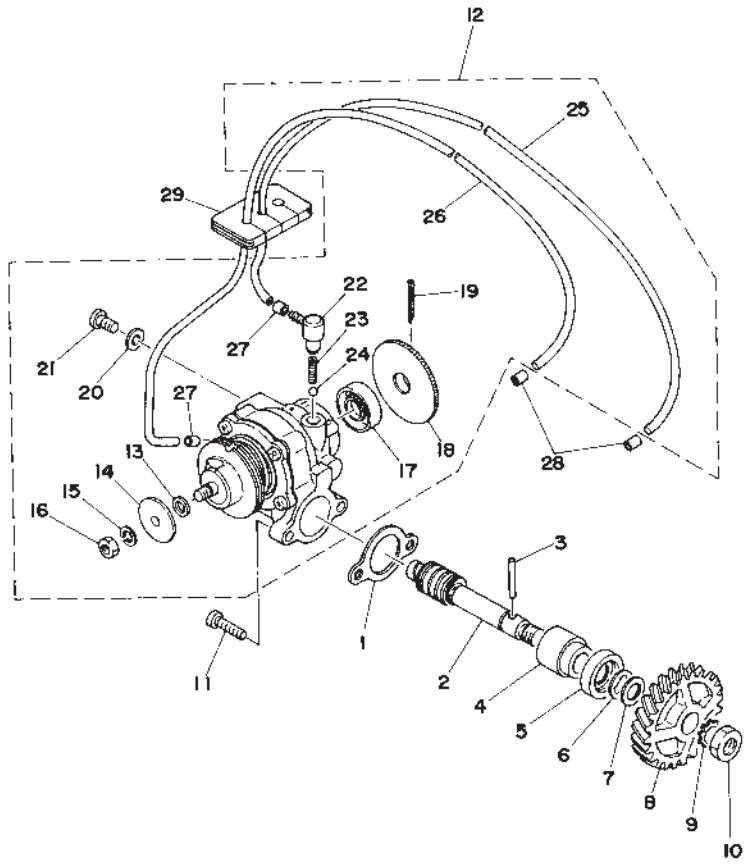
Fig. 14 OIL PUMP



OIL PUMP

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
14- 1	126-13116-00	GASKET, pump case	1	1		
14- 2	275-13175-00	SHAFT, worm	1			
	214-13175-01	SHAFT, worm		1		
14- 3	93603-22028	PIN, dowel (3-22)	1	1		
14- 4	137-13176-00	METAL, worm shaft outer	1	1		
14- 5	93101-10002	OIL SEAL (S-10-22-7)	1	1		
14- 6	93430-08006	CIRCLIP (E-8)	1	1		
14- 7	90201-10135	WASHER, plate (102-18138-00)	1	1		10.3.24.1
14- 8	280-13178-00	GEAR, pump drive (22T)	1			
	1A1-13178-00	GEAR, pump drive (21T)		1		
14- 9	92901-08400	WASHER, tooth	1	1		
14-10	95301-08700	NUT, hexagon	1	1		
14-11	98501-05015	SCREW, panhead	2	2		
14-12	1A0-13101-00	OIL PUMP ASS'Y	1			
	1A1-13101-00	OIL PUMP ASS'Y		1		
14-13	137-13137-00-03	. SHIM, plunger (5.8-10-0.3)	U.R	U.R		
	137-13137-00-05	. SHIM, plunger (5.8-10-0.5)				
14-14	137-13138-01	. PLATE, adjusting	1	1		
14-15	92901-05100	. WASHER, spring	1	1		
14-16	95301-05600	. NUT, hexagon	1	1		
14-17	93101-10001	. OIL SEAL (S-10-21-5)	1	1		
14-18	137-13128-00	. PLATE, starter	1	1		
14-19	91401-12018	. PIN, cotter	1	1		
14-20	90430-04004	. GASKET (137-13187-00)	1	1		
14-21	98901-04008	. SCREW, bind	1	1		
14-22	353-13552-01	. NOZZLE	2	2		
14-23	90501-02018	. SPRING, compression (278-13169-00)	2	2		
14-24	93505-32002	. BALL (5/32 inch)	2	2		
14-25	90445-05302	. HOSE (3-420)	1	1		

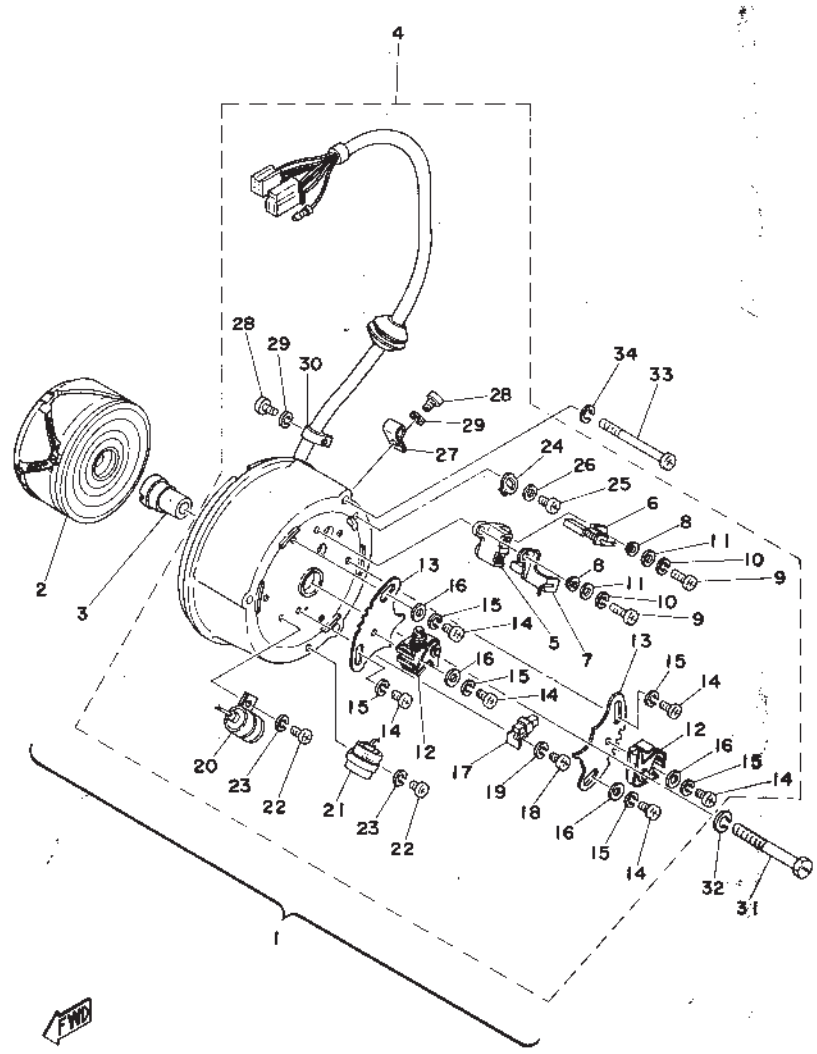
Fig. 14 OIL PUMP



OIL PUMP

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
14-26	90445-05301	. HOSE (3-240)	1	1		
14-27	90468-02033	. CLIP (214-13164-00)	2	2		
14-28	90468-02033	CLIP (214-13164-00).....	2	2		
14-29	278-13174-00	HOLDER, oil pipe	1	1		

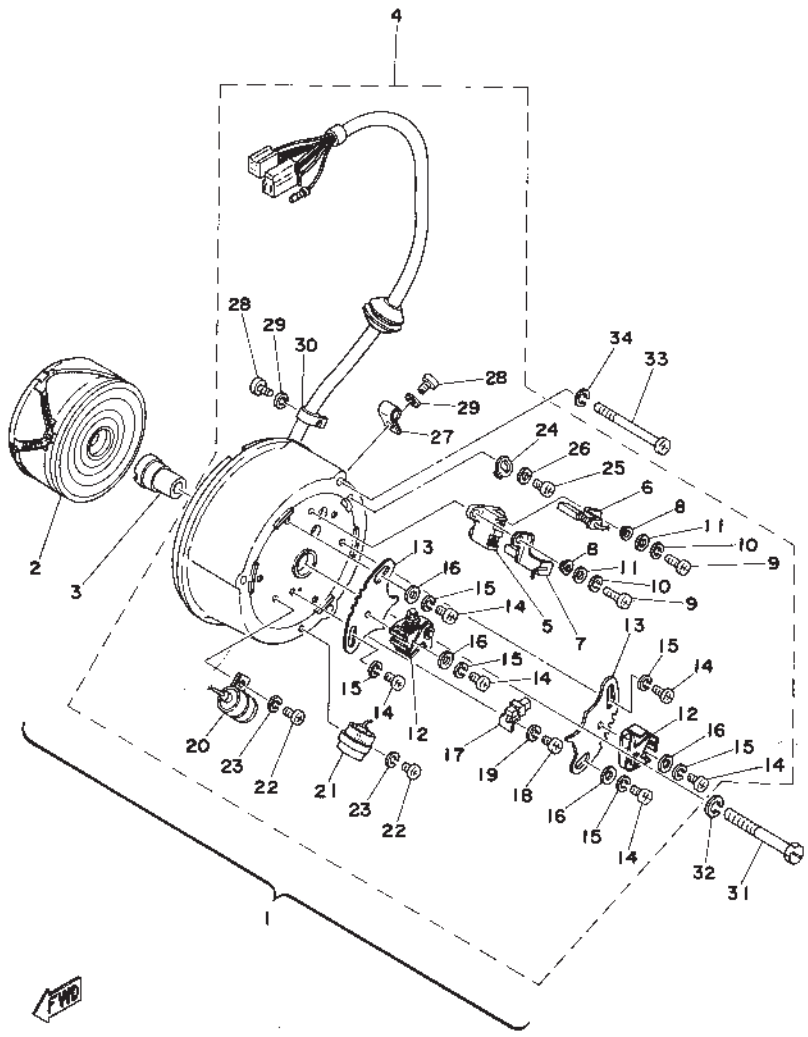
Fig. 15 A. C. GENERATOR



A. C. GENERATOR

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
15- 1	1A0-81600-10	A.C. GENERATOR ASS'Y ...	1	1		
15- 2	1A0-81650-10	. ROTOR ASS'Y	1	1		
* 15- 3	1A0-81651-10	. CAM	1	1		
15- 4	1A0-81610-10	. STATOR ASS'Y	1	1		
15- 5	1A0-81613-10	. . HOLDER, brush	1	1		
15- 6	1A0-81611-10	. . BRUSH (+)	1	1		
15- 7	1A0-81612-10	. . BRUSH (-)	1	1		
15- 8	1A0-81661-10	. . SPACER	2	2		
15- 9	98503-04015	. . SCREW, panhead	2	2		
15-10	92901-04100	. . WASHER, spring	2	2		
15-11	92901-04200	. . WASHER, plain	2	2		
15-12	371-81622-10	. . CONTACT BREAKER ASS'Y	2	2		
15-13	1A0-81623-10	. . PLATE, contact breaker	2	2		
15-14	98501-04010	. . SCREW, panhead	6	6		
15-15	92901-04100	. . WASHER, spring	6	6		
15-16	92901-04200	. . WASHER, plain	4	4		
15-17	133-81131-10	. . LUBRICATOR	1	1		
15-18	98501-04008	. . SCREW, panhead	1	1		
15-19	92901-04100	. . WASHER, spring	1	1		
15-20	1A0-81625-10	. . CONDENSER	1	1		
15-21	132-81225-10	. . CONDENSER	1	1		
15-22	98501-04010	. . SCREW, panhead	2	2		
15-23	92901-04100	. . WASHER, spring	2	2		
15-24	1A0-81632-10	. . PLATE, timming	1	1		
15-25	98501-04010	. . SCREW, panhead	1	1		
15-26	92901-04200	. . WASHER, plain	1	1		
15-27	1A0-81627-10	. . CLAMP, lead 1	1	1		
15-28	98501-04008	. . SCREW, panhead	2	2		
15-29	92901-04100	. . WASHER, spring	2	2		

Fig. 15 A. C. GENERATOR



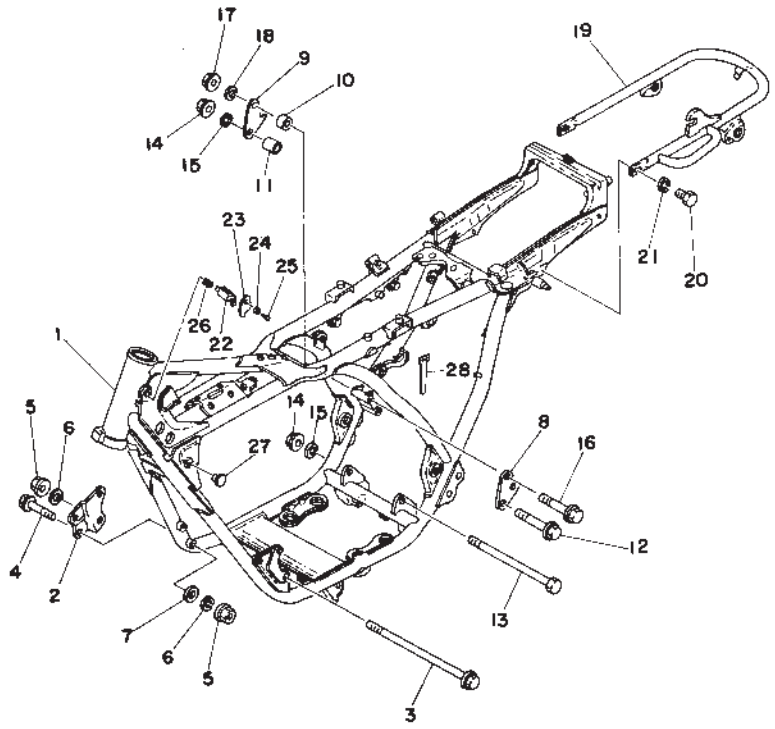
A. C. GENERATOR

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
15-30	1A0-81628-10	. . CLAMP, lead 2	1	1		
15-31	90143-07022	SCREW (307-81452-00)	1	1		
15-32	92901-08100	WASHER, spring	1	1		
15-33	92501-06070	SCREW, panhead	3	3		
15-34	92901-06100	WASHER, spring	3	3		

CHASSIS

YAMAHA PARTS

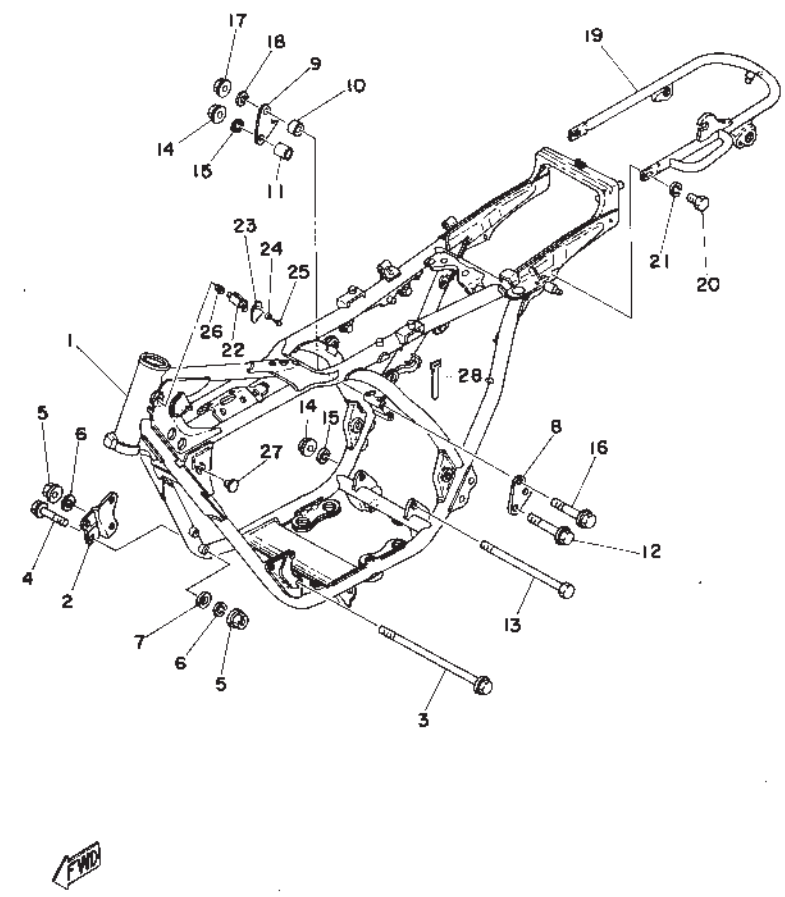
Fig. 16 FRAME



FRAME

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
16- 1	1A3-21110-41-33	FRAME COMP.	1				x										Yamaha Black
	1A2-21110-30-33	FRAME COMP.	1		x												Yamaha Black
	1A0-21110-00-33	FRAME COMP.	1			x							x		x	x	Yamaha Black
	1A2-21110-80-33	FRAME COMP.	1							x							Yamaha Black
	1A2-21110-20-33	FRAME COMP.	1					x	x								Yamaha Black
	1A3-21110-41-33	FRAME COMP.		1			x										Yamaha Black
	1A3-21110-30-33	FRAME COMP.		1	x												Yamaha Black
	1A1-21110-00-33	FRAME COMP.		1		x							x	x	x	x	Yamaha Black
	1A3-21110-80-33	FRAME COMP.		1						x							Yamaha Black
	1A3-21110-20-33	FRAME COMP.		1							x						Yamaha Black
16- 2	1A0-21345-00	STAY, engine 1	1	1	x	x	x	x	x	x	x	x	x	x	x	x	
16- 3	90105-08033	BOLT	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
16- 4	95821-08055	BOLT, flange	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
16- 5	95701-08100	NUT, flange	4	4	x	x	x	x	x	x	x	x	x	x	x	x	
16- 6	92901-08100	WASHER, spring	4	4	x	x	x	x	x	x	x	x	x	x	x	x	
16- 7	92901-08200	WASHER, plain	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
16- 8	1A0-21315-00	STAY, engine rear upper left	1		x	x	x	x	x	x	x	x	x	x	x	x	
	1A1-21315-00	STAY, engine rear upper ..		1	x	x	x		x	x	x	x	x	x	x	x	
16- 9	1A0-21316-00	STAY, engine rear upper right	1		x	x	x	x	x	x	x	x	x	x	x	x	
	1A1-21315-00	STAY, engine rear upper ..		1	x	x	x		x	x	x	x	x	x	x	x	
16-10	90387-10516	COLLAR	1		x	x	x	x	x	x	x	x	x	x	x	x	
16-11	90387-12101	COLLAR	1	1	x	x	x	x	x	x	x	x	x	x	x	x	
16-12	95821-10080	BOLT, flange	1		x	x	x	x	x	x	x	x	x	x	x	x	
	95821-10070	BOLT, flange		1	x	x	x		x	x	x	x	x	x	x	x	
16-13	90101-10297	BOLT	1	1	x	x	x	x	x	x	x	x	x	x	x	x	
16-14	95701-10100	NUT, flange	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
16-15	92901-10100	WASHER, spring	2	2	x	x	x	x	x	x	x	x	x	x	x	x	

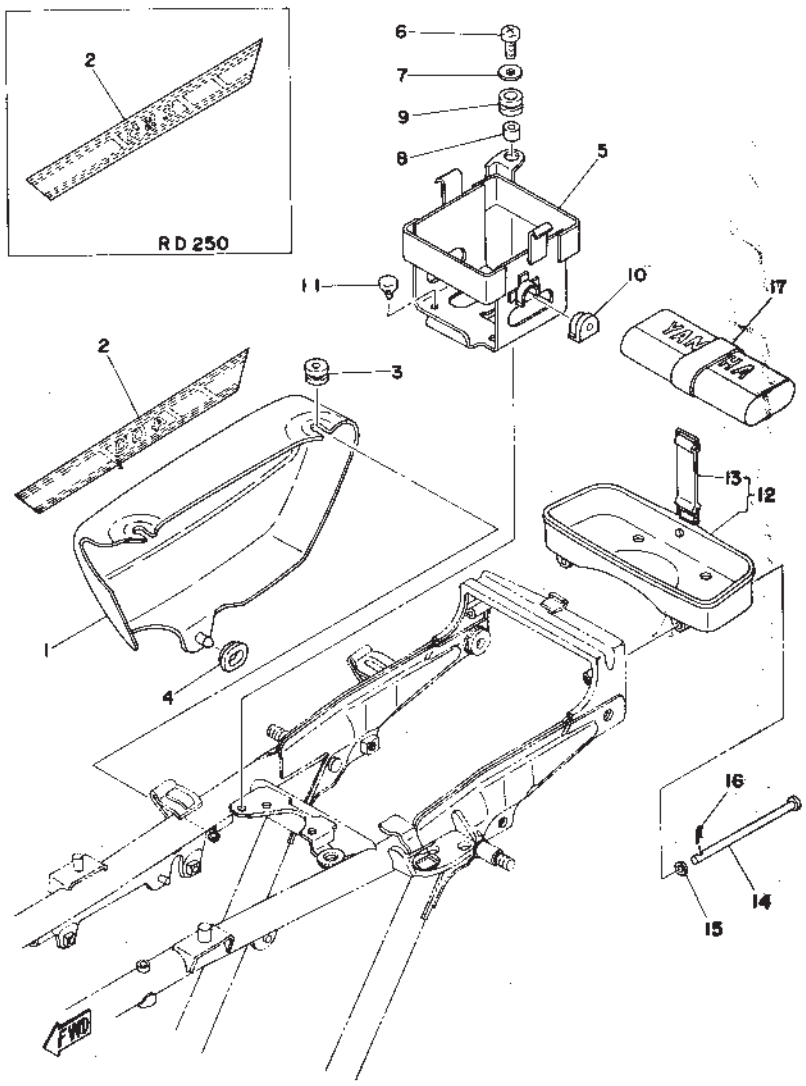
Fig. 16 FRAME



FRAME

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
16-16	95821-08070	BOLT, flange	2	2	x	x	x	x	x	x	x		x	x	x	x	
16-17	95701-08100	NUT, flange	2	2	x	x	x	x	x	x	x		x	x	x	x	
16-18	92901-08100	WASHER, spring	2	2	x	x	x	x	x	x	x		x	x	x	x	
16-19	1A0-21645-01	STAY, rear	1	1	x	x	x	x	x	x	x		x	x	x	x	
16-20	97301-08020	BOLT, hexagon	2	2	x	x	x	x	x	x	x		x	x	x	x	
16-21	92901-08100	WASHER, spring	2	2	x	x	x	x	x	x	x		x	x	x	x	
16-22	169-23408-10	STEERING LOCK ASS'Y ..	1	1	x		x			x							*
	1A0-23408-00	STEERING LOCK ASS'Y ..	1	1		x		x	x		x		x	x	x	x	
16-23	134-23484-10	CAP, handle lock	1	1	x		x			x							
	584-23484-00	CAP, handle lock	1	1		x			x	x			x	x	x	x	
16-24	134-23488-10	WASHER, wave	1	1	x		x			x							*
	90206-04003	WASHER, wave (214-23488-00)	1	1		x			x	x			x	x	x	x	
16-25	134-23483-10	RIVET	1	1	x		x			x							*
	90269-04003	RIVET (214-23483-00)	1	1		x			x	x			x	x	x	x	
16-26	134-23485-10	SPRING	1	1	x		x			x							*
	90502-09024	SPRING, conical	1	1		x			x	x			x	x	x	x	
16-27	90338-04010	PLUG	2	2	x	x	x	x	x	x			x	x	x	x	
16-28	437-83936-10	BAND, switch cord	1	1	x	x	x	x	x	x			x	x	x	x	

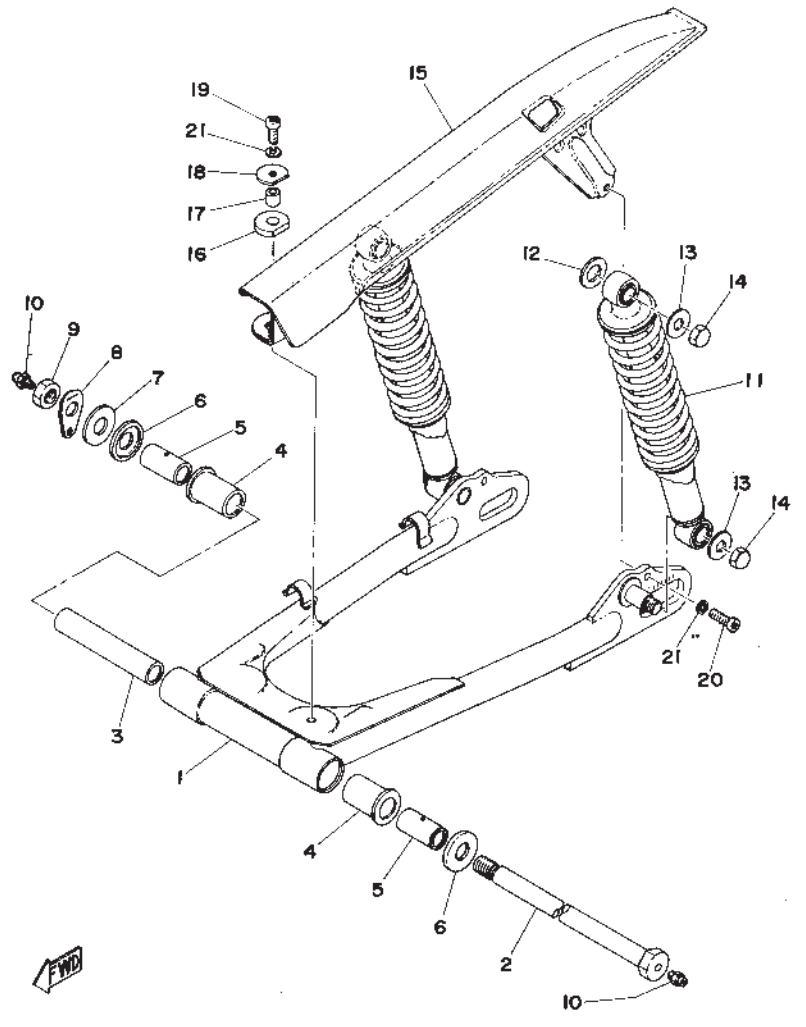
Fig. 17 SIDE COVER · BOX



SIDE COVER · BOX

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
17- 1	1A0-21721-00-20	COVER, side	1		x	x		x	x	x		x			x	x	
	1A0-21721-00-F3	COVER, side	1		x	x		x	x	x		x			x	x	
	1A0-21721-00-98	COVER, side	1		x	x		x	x	x		x			x	x	
	1A1-21721-00-20	COVER, side	1				x										
	1A1-21721-00-F3	COVER, side	1				x										
	1A1-21721-00-98	COVER, side	1				x										
	1A1-21721-00-75	COVER, side		1	x	x	x		x	x		x	x	x	x	x	
	1A1-21721-00-63	COVER, side		1	x	x	x		x	x		x	x	x	x	x	
	1A1-21721-00-98	COVER, side		1	x	x	x		x	x		x	x	x	x	x	
17- 2	1A0-21783-10	GRAPHIC, side cover	1		x	x	x	x	x	x		x		x	x	x	
	1A3-21783-00	GRAPHIC, side cover		1	x	x	x		x	x		x	x	x	x	x	
17- 3	90480-12063	GROMMET	2	2	x	x	x	x	x	x		x	x	x	x	x	
17- 4	90480-01141	GROMMET (371-21747-00)	1	1	x	x	x	x	x	x		x	x	x	x	x	
17- 5	1A0-21770-01-33	BOX COMP., battery	1	1	x	x	x	x	x	x		x	x	x	x	x	
17- 6	92501-06020	SCREW, panhead	1	1	x	x	x	x	x	x		x	x	x	x	x	
17- 7	90201-06380	WASHER, plate	1	1	x	x	x	x	x	x		x	x	x	x	x	
17- 8	90387-07390	COLLAR	1	1	x	x	x	x	x	x		x	x	x	x	x	
17- 9	90480-14102	GROMMET (214-21717-00)	1	1	x	x	x	x	x	x		x	x	x	x	x	
17-10	1A0-21746-01	DAMPER, battery box	2	2	x	x	x	x	x	x		x	x	x	x	x	
17-11	141-21717-00	DAMPER, side cover	4	4	x	x	x	x	x	x		x	x	x	x	x	
17-12	1A0-21107-00	TOOL BOX COMP.	1	1	x	x	x	x	x	x		x	x	x	x	x	
17-13	116-82131-00	. BAND, tool	1	1	x	x	x	x	x	x		x	x	x	x	x	
17-14	91701-05120	PIN, clevis	2	2	x	x	x	x	x	x		x	x	x	x	x	
17-15	92901-05600	WASHER, plate	2	2	x	x	x	x	x	x		x	x	x	x	x	
17-16	90468-10050	CLIP (156-83525-00)	2	2	x	x	x	x	x	x		x	x	x	x	x	
17-17	360-28100-11	TOOL ASS'Y	1		x	x	x	x	x	x		x		x	x	x	
	1A1-28100-10	TOOL ASS'Y		1	x	x	x		x	x		x	x	x	x	x	

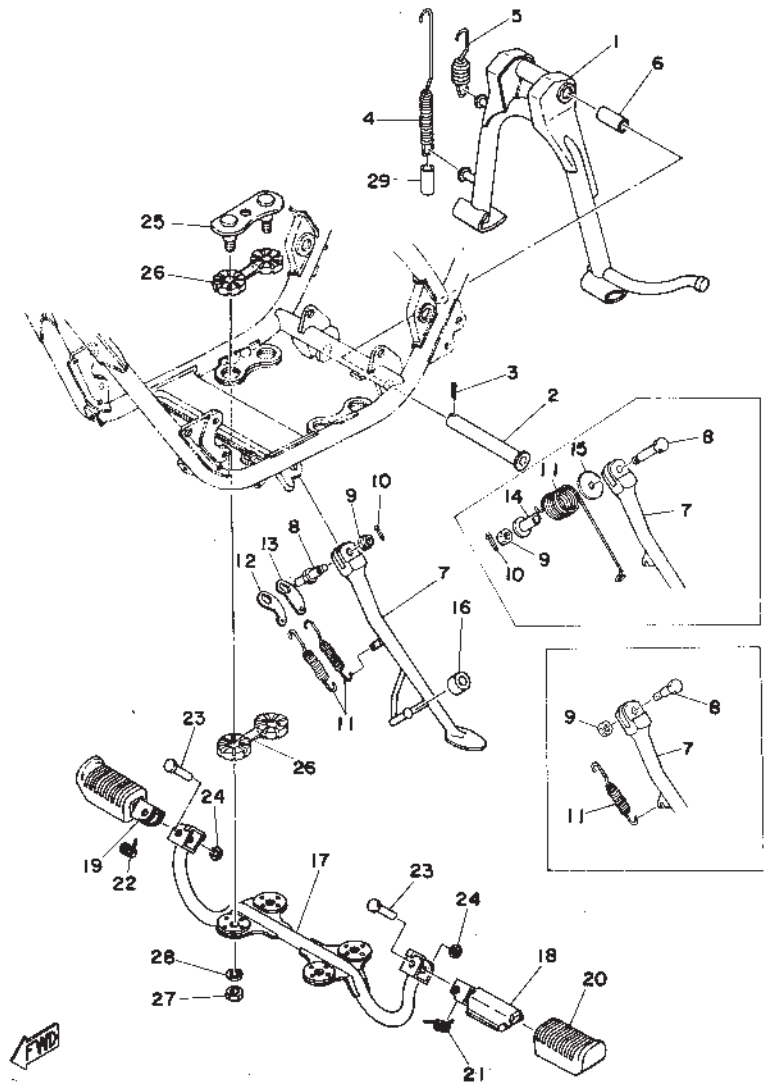
Fig. 18 REAR ARM · REAR CUSHION · CHAIN CASE



REAR ARM · REAR CUSHION · CHAIN CASE

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
18- 1	1A0-22110-00-33	REAR ARM COMP.	1			Yamaha Black Except W.GERMANY
	1A1-22110-00-33	REAR ARM COMP.	1			Yamaha Black Exclusive for W.GERMANY
	1A1-22110-00-33	REAR ARM COMP.		1		Yamaha Black
18- 2	156-22141-00	SHAFT, pivot	1	1		
18- 3	90387-16128	COLLAR (150-22126-00)	1	1		
18- 4	90386-22018	BUSHING (148-22123-00)	2	2		
18- 5	90387-16226	COLLAR (150-22124-00)	2	2		
18- 6	1A0-22128-00	COVER, thrust	2	2		
18- 7	240-22127-00	SHIM, rear arm	U.R	U.R		
18- 8	1A0-22149-00	WASHER, lock	1	1		
18- 9	90170-14174	NUT	1	1		
18-10	93700-06004	NIPPLE, grease	2	2		
18-11	1A1-22210-21	REAR CUSHION ASS'Y	2	2		
18-12	90201-14218	WASHER, plate (135-22243-00)	2	2		
18-13	90201-10140	WASHER, plate	4	4		
18-14	90176-10013	NUT, cap	4	4		
18-15	1A0-22311-00-33	CASE, chain	1	1		Yamaha Black
18-16	278-22332-00	DAMPER, chain case	1	1		
18-17	90387-07389	COLLAR (256-21544-00)	1	1		
18-18	90209-06034	WASHER (278-22316-00)	1	1		
18-19	92501-06020	SCREW, panhead	1	1		
18-20	92501-06018	SCREW panhead	1	1		
18-21	92901-06100	WASHER, spring	2	2		

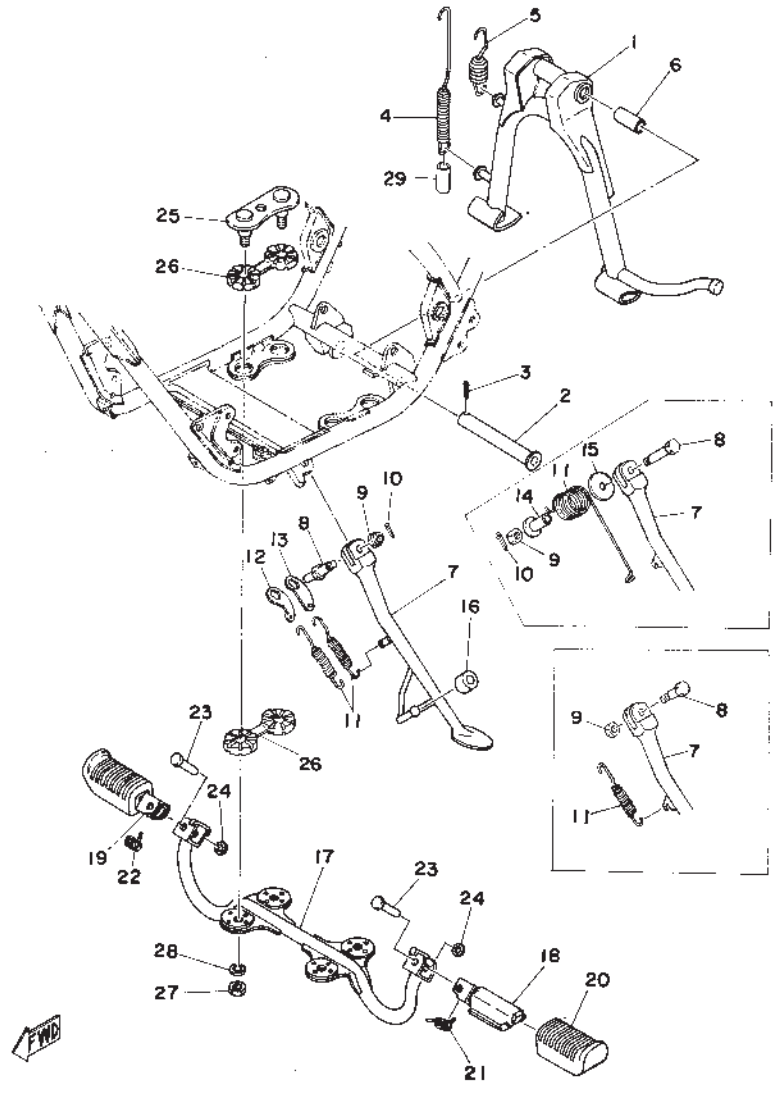
Fig. 19 STAND · FOOTREST



STAND · FOOTREST

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
19- 1	1A2-27111-00	STAND, main	1	1			x										
	278-27111-00	STAND, main	1	1	x	x		x	x	x		x	x	x	x	x	
19- 2	278-27112-00	SHAFT, main stand	1	1	x	x	x	x	x	x		x	x	x	x	x	
19- 3	91401-30025	PIN, cotter	1	1	x	x	x	x	x	x		x	x	x	x	x	
19- 4	90507-32027	SPRING, tension	1	1			x										
	90506-35058	SPRING, tension (278-27116-00)	1	1	x	x		x	x	x		x	x	x	x	x	
19- 5	90507-32028	SPRING, tension	1	1			x										
19- 6	90445-19307	HOSE	1	1			x										
19- 7	1A2-27311-00-33	STAND, side	1	1			x										
	278-27311-01	STAND, side	1	1				x		x		x				x	
	1A0-27311-00-33	STAND, side	1	1	x	x			x				x	x	x		
19- 8	1A2-27317-00	BOLT, side stand	1	1			x										
	90109-08415	BOLT	1	1				x		x		x				x	
	90109-08034	BOLT (Z66-27317-00)	1	1	x	x			x				x	x	x		
19- 9	90170-08158	NUT, hexagon	1	1	x	x			x				x	x	x		
	95301-08900	NUT, slotted	1	1			x	x		x		x				x	
19-10	91401-20018	PIN, cotter	1	1			x	x		x		x				x	
19-11	90507-25023	SPRING, tension	2	2			x										
	90507-25023	SPRING, tension	1	1	x	x			x				x	x	x		
	90508-32177	SPRING (360-27316-00)	1	1				x		x		x				x	
19-12	1A2-27315-00	LINK, side stand	1	1			x										
19-13	1A2-27315-10	LINK, side stand	1	1			x										
19-14	90387-10255	COLLAR (360-27313-90)	1	1				x		x		x				x	
19-15	90201-08569	WASHER, plate	1	1				x		x		x				x	
19-16	278-27314-00	STOPPER, side stand	1	1	x	x	x	x	x	x		x	x	x	x	x	
19-17	1A0-27412-01	FOOTREST	1	1	x	x	x	x	x	x		x	x	x	x	x	
19-18	1A0-27451-00	FOOTREST 3, left	1	1	x	x	x	x	x	x		x	x	x	x	x	
19-19	1A0-27461-00	FOOTREST 4, right	1	1	x	x	x	x	x	x		x	x	x	x	x	
19-20	1A0-27413-00	COVER, footrest	2	2	x	x	x	x	x	x		x	x	x	x	x	

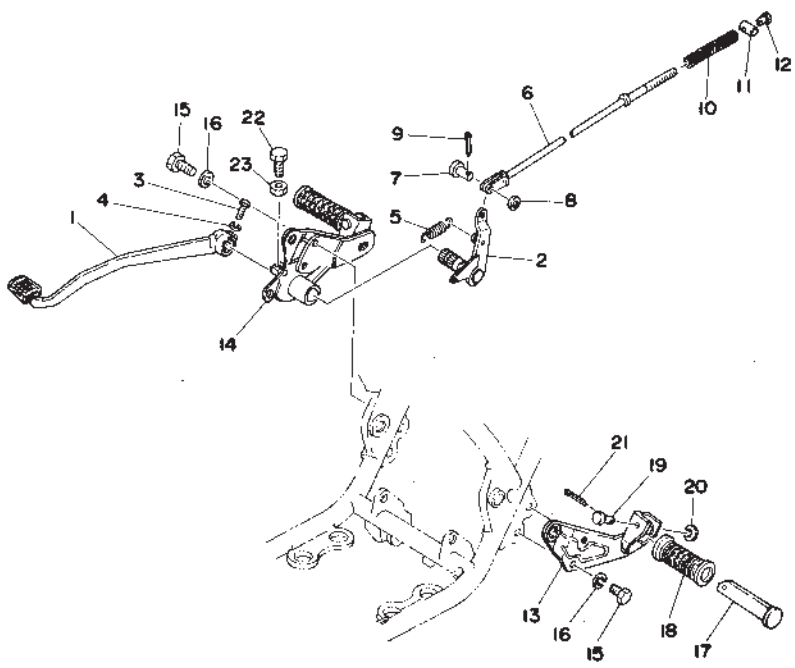
Fig. 19 STAND · FOOTREST



STAND · FOOTREST

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
19-21	90508-20154	SPRING, torsion (371-27426-00)	1	1	x	x	x	x	x	x		x	x	x	x	x	
19-22	90508-20155	SPRING, torsion (371-27456-00)	1	1	x	x	x	x	x	x		x	x	x	x	x	
19-23	90243-08006	PIN (214-27418-00)	2	2	x	x	x	x	x	x		x	x	x	x	x	
19-24	90201-06042	WASHER, plate (214-27417-00)	2	2	x	x	x	x	x	x		x	x	x	x	x	
19-25	1A0-27416-00	BOLT, footrest	2	2	x	x	x	x	x	x		x	x	x	x	x	
19-26	1A0-27414-00	DAMPER, footrest	4	4	x	x	x	x	x	x		x	x	x	x	x	
19-27	95701-10100	NUT, flange	4	4	x	x	x	x	x	x		x	x	x	x	x	
19-28	92901-10100	WASHER, spring	4	4	x	x	x	x	x	x		x	x	x	x	x	
19-29	90445-19307	HOSE	1	1			x										

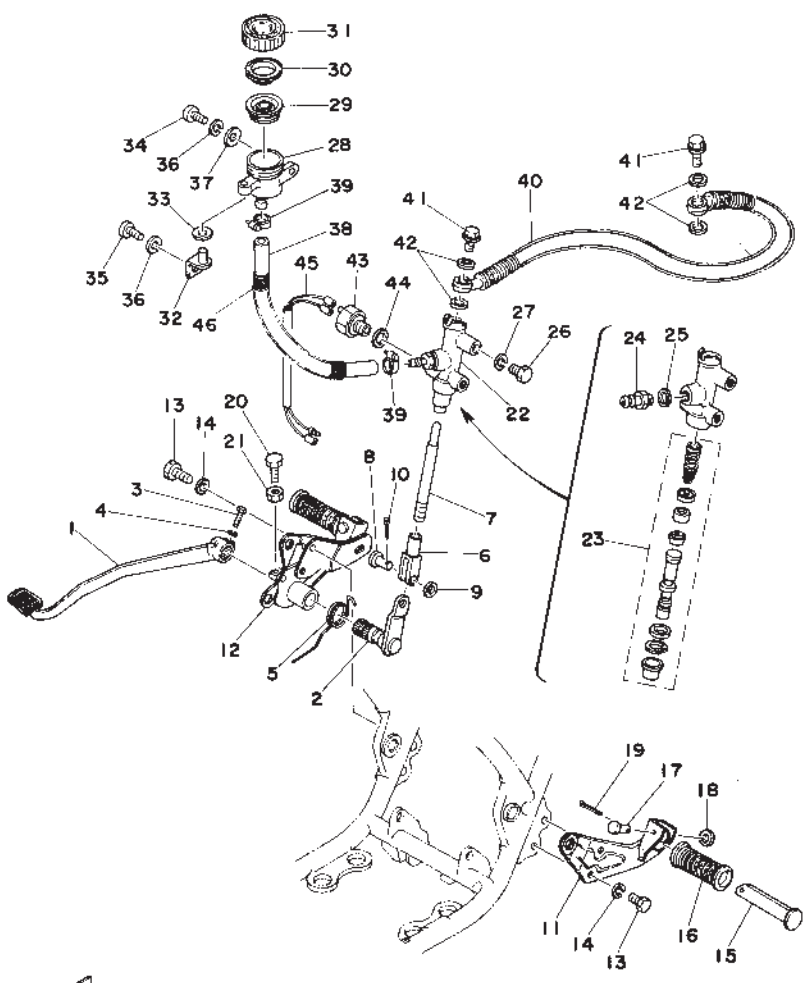
Fig. 20 BRAKE PEDAL (RD250: Except W. GERMANY)



BRAKE PEDAL (RD250: Except W. GERMANY)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
20- 1	1A0-27211-00-33	PEDAL, brake	1			Yamaha Black
20- 2	1A0-27212-00	SHAFT, brake	1			
20- 3	97321-06025	BOLT, hexagon	1			
20- 4	92901-06100	WASHER, spring	1			
20- 5	90506-20042	SPRING, tension (146-27216-00)	1			
20- 6	1A0-27231-00	ROD, brake	1			
20- 7	90240-06006	PIN, with hole (248-27228-00)	1			
20- 8	92901-06200	WASHER, plain	1			
20- 9	91401-25012	PIN, cotter	1			
20-10	90501-10245	SPRING, compression (180-27236-00)	1			
20-11	90249-12008	PIN (156-27237-00)	1			
20-12	90179-06176	NUT	1			
20-13	1A0-21445-01-33	STAY, muffler left	1			Yamaha Black
20-14	1A0-21446-01-33	STAY, muffler right	1			Yamaha Black
20-15	97321-08020	BOLT, hexagon	4			
20-16	92901-08100	WASHER, spring	4			
20-17	120-27431-00	ARM, rear footrest	2			
20-18	120-27433-00	COVER, rear footrest	2			
20-19	91501-06035	PIN, clevis	2			
20-20	90201-20279	WASHER, plate	2			
20-21	91401-16012	PIN, cotter	2			
20-22	90101-06288	BOLT	1			
20-23	95301-06700	NUT, hexagon	1			

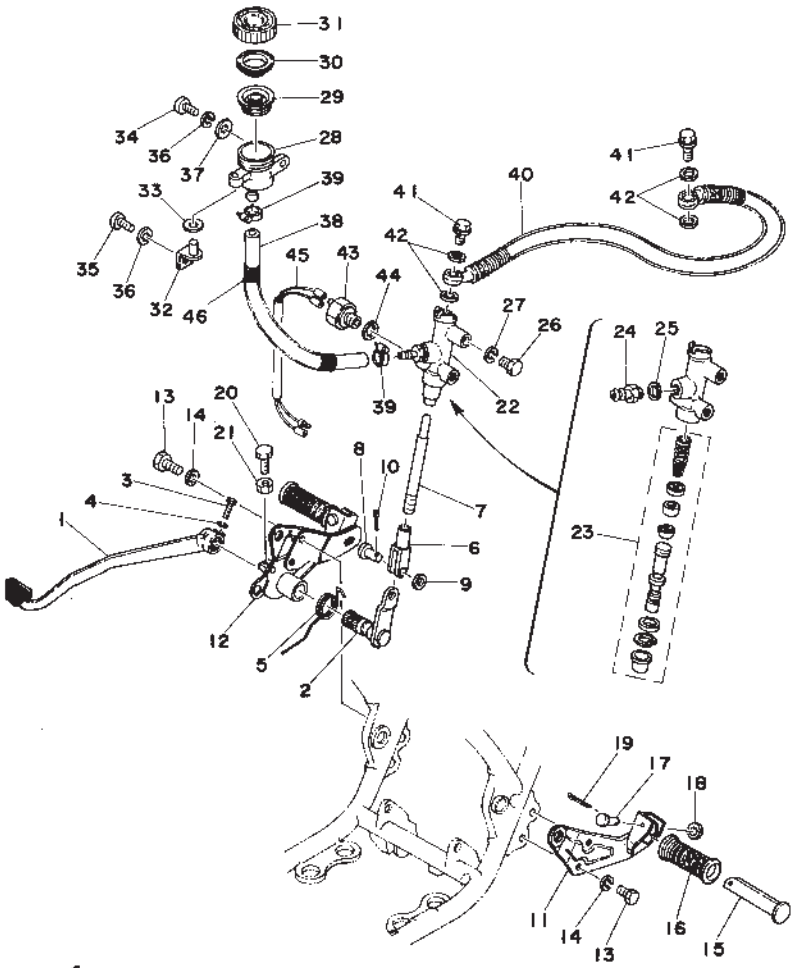
Fig. 21 BRAKE PEDAL · MASTER CYLINDER (RD250: Exclusive for W. GERMANY) (RD400: STD)



BRAKE PEDAL · MASTER CYLINDER (RD250: Exclusive for W. GERMANY) (RD400: STD)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
21- 1	1A0-27211-00-33	PEDAL, brake	1	1		
21- 2	1A1-27212-00	SHAFT, brake	1	1		
21- 3	97321-06025	BOLT, hexagon	1	1		
21- 4	92901-06100	WASHER, spring	1	1		
21- 5	90508-35302	SPRING, torsion	1	1		
21- 6	1A1-27222-01	JOINT	1	1		
21- 7	1A1-27231-00	ROD, brake	1	1		
21- 8	90240-08013	PIN, with hole (307-18118-00)	1	1		
21- 9	90201-08083	WASHER, plate (156-27226-00)	1	1		
21-10	91401-16012	PIN, cotter	1	1		
21-11	1A0-21445-01-33	STAY, muffler left	1	1		Yamaha Black
21-12	1A0-21446-01-33	STAY, muffler right	1	1		Yamaha Black
21-13	97321-08020	BOLT, hexagon	4	4		
21-14	92901-08100	WASHER, spring	4	4		
21-15	120-27431-00	ARM, rear footrest	2	2		
21-16	120-27433-00	COVER, rear footrest	2	2		
21-17	91501-06035	PIN, clevis	2	2		
21-18	90201-20279	WASHER, plate	2	2		
21-19	91401-16012	PIN, cotter	2	2		
21-20	90101-06288	BOLT	1	1		
21-21	95301-06700	NUT, hexagon	1	1		
21-22	1A3-25850-50	MASTER CYLINDER ASS'Y, rear	1	1		
21-23	1A3-20000-50	. CYLINDER KIT, master	1	1		
21-24	1A1-25899-50	. BOLT, union	1	1		
21-25	1A1-25898-50	. GASKET	1	1		
21-26	97301-08015	BOLT, hexagon	2	2		
21-27	92901-08100	WASHER, spring	2	2		
21-28	1A1-25894-00	TANK, reservoir	1	1		
21-29	360-25854-00	DIAPHRAGM, reservoir	1	1		

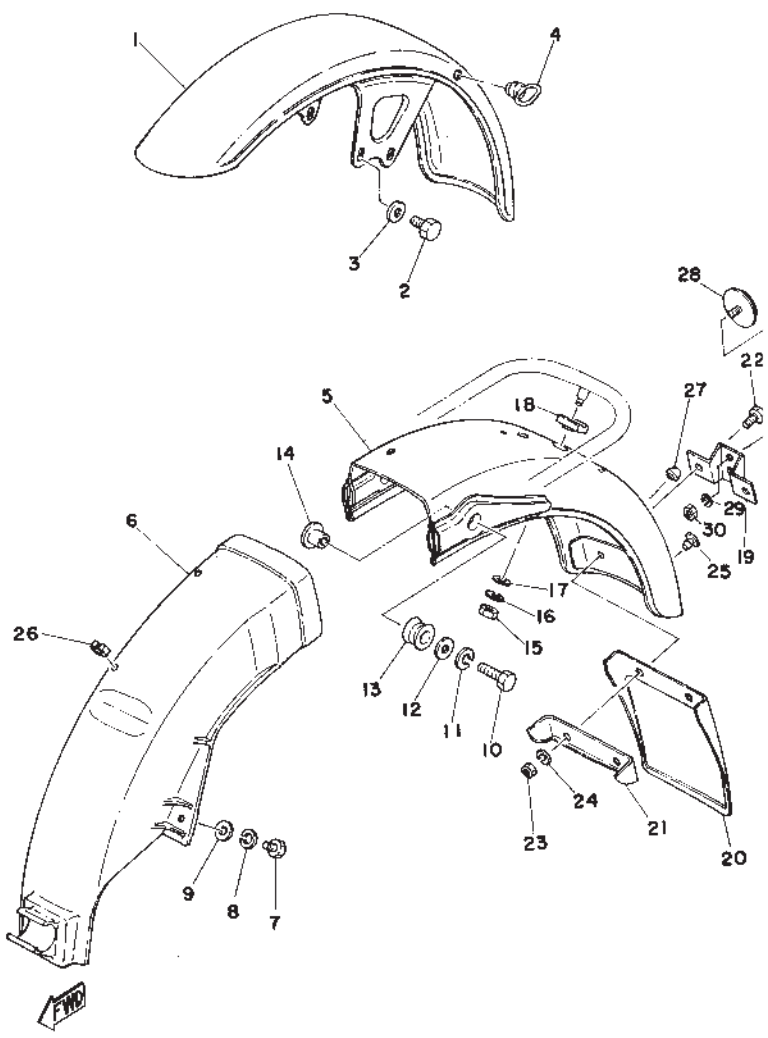
Fig. 21 BRAKE PEDAL · MASTER CYLINDER
(RD250: Exclusive for W. GERMANY)
(RD400: STD)



BRAKE PEDAL · MASTER CYLINDER
(RD250: Exclusive for W. GERMANY) (RD400: STD)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
21-30	360-25855-01	GASKET, diaphragm	1	1		
21-31	1A1-25852-00	CAP, reservoir	1	1		
21-32	1A1-21798-00	BRACKET, reservoir tank	1	1		
21-33	90201-06050	WASHER, plate	1	1		
21-34	92501-06018	SCREW, panhead	1	1		
21-35	92501-06015	SCREW, panhead	1	1		
21-36	92901-06100	WASHER, spring	2	2		
21-37	92901-06200	WASHER, plain	1	1		
21-38	1A1-25895-00	HOSE, reservoir	1	1		
21-39	90460-16068	CLAMP, hose	2	2		
21-40	1A1-25872-51	HOSE, brake	1	1		
21-41	90401-10034	BOLT, union	2	2		
21-42	90201-10118	WASHER, plate	4	4		
21-43	341-83980-30	FRONT STOP SWITCH ASS'Y	1	1		
21-33	90201-10128	WASHER, plate (341-83909-00)	1	1		
21-45	1A1-82531-00	WIRE, lead	1	1		
21-46	90501-10406	SPRING, compression	1	1		

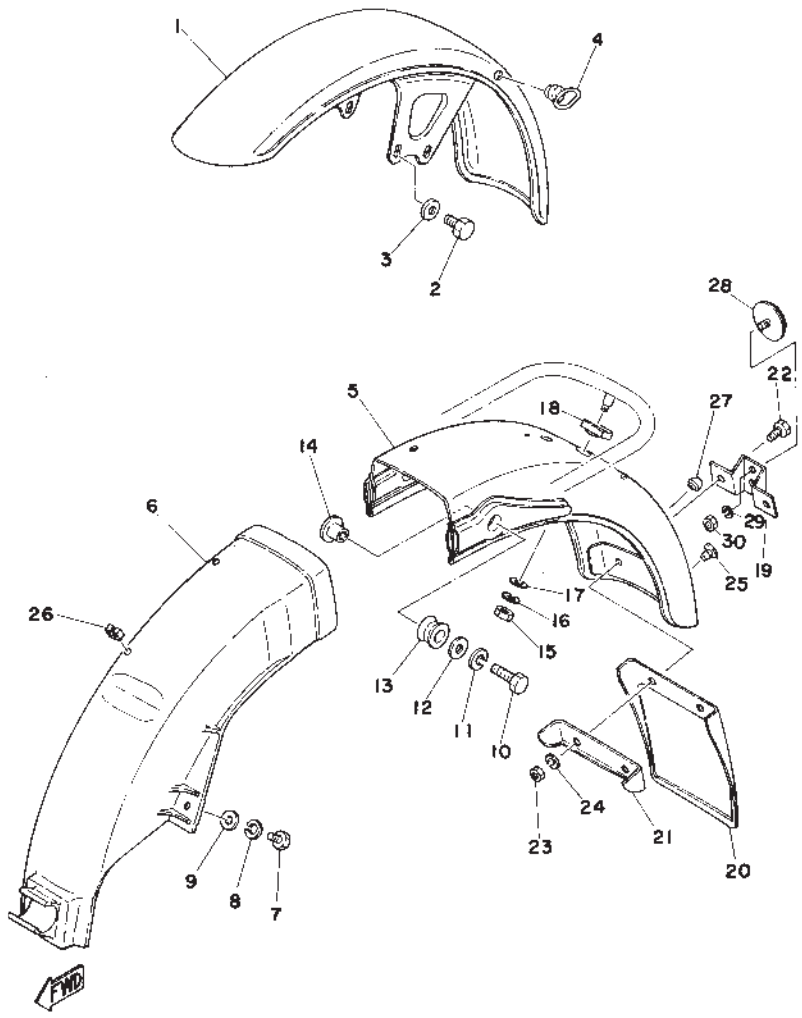
Fig. 22 FRONT FENDER · REAR FENDER



FRONT FENDER · REAR FENDER

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
22- 1	1A0-21510-02-93	FRONT FENDER COMP.	1	1	x	x	x	x	x	x	x		x	x	x	x	
22- 2	90101-08253	BOLT	4	4	x	x	x	x	x	x	x		x	x	x	x	
22- 3	90201-08097	WASHER, plate (700-48192-10)	4	4	x	x	x	x	x	x	x		x	x	x	x	
22- 4	1A0-21518-00	HOLDER, wire	1	1	x	x	x	x	x	x	x		x	x	x	x	
22- 5	1A2-21610-00-93	REAR FENDER COMP.	1	1			x	x		x			x	x			
	1A0-21610-00-93	REAR FENDER COMP.	1	1	x	x			x						x	x	
22- 6	1A0-21629-00	MUD, guard	1	1	x	x	x	x	x	x	x		x	x	x	x	
22- 7	97301-06015	BOLT, hexagon	2	2	x	x	x	x	x	x	x		x	x	x	x	
22- 8	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x	x		x	x	x	x	
22- 9	92901-06600	WASHER, plate	2	2	x	x	x	x	x	x	x		x	x	x	x	
22-10	97301-10035	BOLT, hexagon	2	2	x	x	x	x	x	x	x		x	x	x	x	
22-11	92901-10100	WASHER, spring	2	2	x	x	x	x	x	x	x		x	x	x	x	
22-12	92901-10600	WASHER, plate	2	2	x	x	x	x	x	x	x		x	x	x	x	
22-13	168-21639-00	DAMPER, rear	2	2	x	x	x	x	x	x	x		x	x	x	x	
22-14	90179-10220	NUT	2	2	x	x	x	x	x	x	x		x	x	x	x	
22-15	95301-06600	NUT, hexagon	1	1	x	x	x	x	x	x	x		x	x	x	x	
22-16	92901-06100	WASHER, spring	1	1	x	x	x	x	x	x	x		x	x	x	x	
22-17	90201-06069	WASHER, plate (135-21491-00)	1	1	x	x	x	x	x	x	x		x	x	x	x	
22-18	341-21638-00	DAMPER, rear fender	1	1	x	x	x	x	x	x	x		x	x	x	x	
22-19	413-21641-00	BRACKET, reflector	1	1				x		x			x	x			
22-20	413-21621-90	FLAP, rear fender	1	1							x			x			
22-21	413-21622-90	BAND, flap	1	1							x			x			
22-22	97301-06015	BOLT, hexagon	2	2				x			x			x	x		
22-23	95301-06600	NUT, hexagon	2	2				x			x			x	x		
22-24	92901-06100	WASHER, spring	2	2				x			x			x	x		
22-25	90338-07043	PLUG (288-83319-00)	2						x								
22-26	90467-08020	CLAMP	1	1	x	x	x	x	x	x	x		x	x	x	x	
22-27	170-21746-00	DAMPER, cleaner stopper	1	1	x	x	x	x	x	x	x		x	x	x	x	

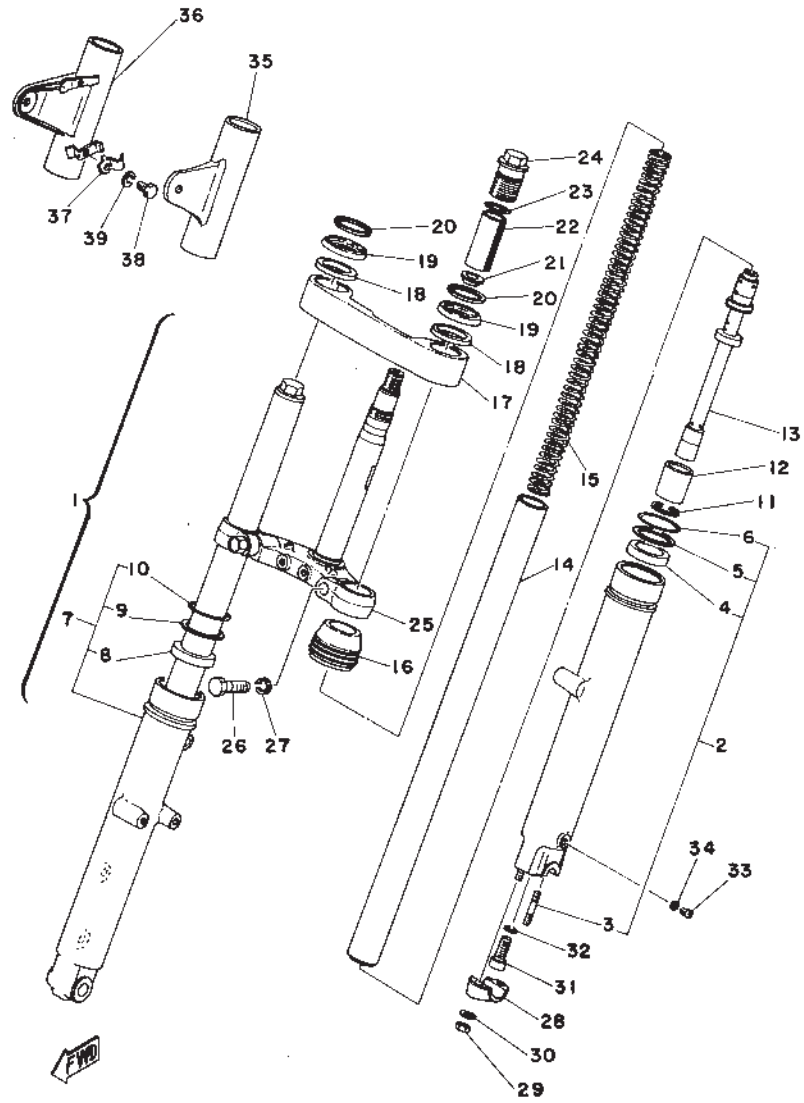
Fig. 22 FRONT FENDER · REAR FENDER



FRONT FENDER · REAR FENDER

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	HOLLAND FRANCE	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
22-28	419-85131-00	REFLECTOR	1	1		x			x			x	x			
22-29	92901-05100	WASHER, spring	1	1		x			x			x	x			
22-30	95301-05600	NUT, hexagon	1	1		x			x			x	x			

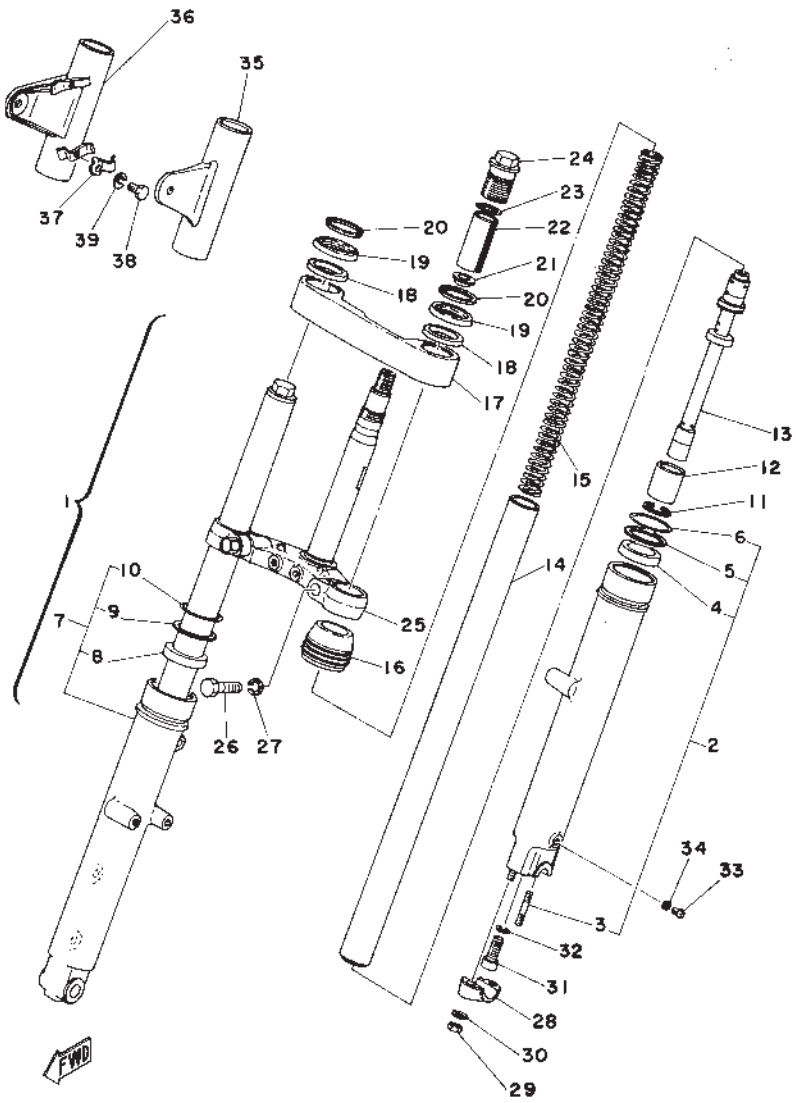
Fig. 23 FRONT FORK



FRONT FORK

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	HOLLAND FRANCE	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
23- 1	1A2-23101-31	FRONT FORK ASS'Y ...	1	1		x			x							
	1A3-23101-00	FRONT FORK ASS'Y ...	1	1	x	x		x	x			x	x	x	x	
	1A3-23101-00	FRONT FORK ASS'Y ...	1	1	x	x	x	x				x	x	x	x	
23- 2	1A0-23126-01	. TUBE, outer left	1	1	x	x	x	x	x	x		x	x	x	x	
23- 3	1H3-23128-50	. . BOLT, axle holder ...	2	2	x	x	x	x	x	x		x	x	x	x	
23- 4	278-23145-51	. . OIL SEAL	1	1	x	x	x	x	x	x		x	x	x	x	
23- 5	214-23146-00	. . WASHER, oil seal ...	1	1	x	x	x	x	x	x		x	x	x	x	
23- 6	214-23156-00	. . CLIP, oil seal	1	1	x	x	x	x	x	x		x	x	x	x	
23- 7	1A0-23136-01	. TUBE, outer right	1	1	x	x	x	x	x	x		x	x	x	x	
23- 8	278-23145-51	. . OIL SEAL	1	1	x	x	x	x	x	x		x	x	x	x	
23- 9	214-23146-00	. . WASHER, oil seal	1	1	x	x	x	x	x	x		x	x	x	x	
23-10	214-23156-00	. . CLIP, oil seal	1	1	x	x	x	x	x	x		x	x	x	x	
23-11	93450-30033	. CIRCLIP	2	2	x	x	x	x	x	x		x	x	x	x	
23-12	434-23171-00	. PISTON, front fork	2	2	x	x	x	x	x	x		x	x	x	x	
23-13	1A0-23170-01	. CYLINDER COMP., front fork	2	2	x	x	x	x	x	x		x	x	x	x	
23-14	1A0-23124-01	. TUBE, inner	2	2	x	x	x	x	x	x		x	x	x	x	
23-15	1A3-23141-00	. SPRING, fork	2	2	x	x	x	x	x	x		x	x	x	x	
23-16	584-23144-50	. SEAL, dust	2	2	x	x	x	x	x	x		x	x	x	x	
23-17	1A0-23122-00	. COVER, outer	1	1	x	x	x	x	x	x		x	x	x	x	
23-18	291-23163-61	. PACKING	2	2	x	x	x	x	x	x		x	x	x	x	
23-19	1A0-23116-00	. GUIDE, cover under ...	2	2	x	x	x	x	x	x		x	x	x	x	
23-20	321-23115-50	. GUIDE, cover upper ...	2	2	x	x	x	x	x	x		x	x	x	x	
23-21	256-23142-60	. SEAT, spring upper ...	2	2	x	x	x	x	x	x		x	x	x	x	
23-22	214-23118-00	. SPACER	2	2	x	x	x	x	x	x		x	x	x	x	
23-23	214-23114-00	. PACKING	2	2	x	x	x	x	x	x		x	x	x	x	
23-24	366-23111-60	. BOLT, cap	2	2	x	x	x	x	x	x		x	x	x	x	
23-25	1A2-23340-30-33	. UNDER BRACKET COMP.	1	1				x		x						Yamaha Black
	1A0-23340-00-33	. UNDER BRACKET COMP.	1	1	x	x		x		x		x	x	x	x	Yamaha Black

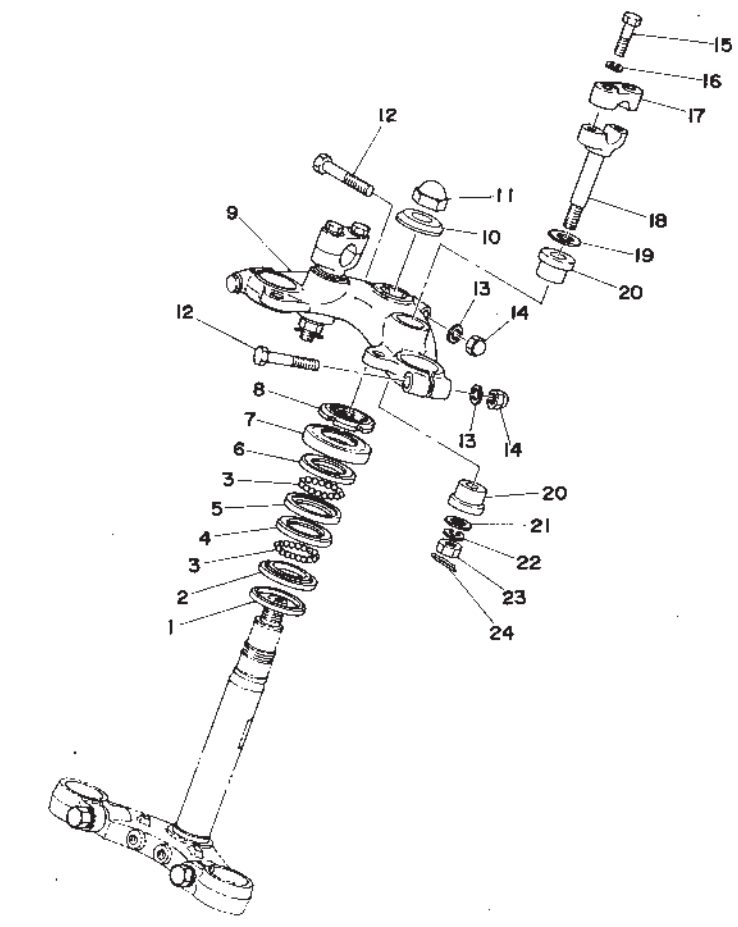
Fig. 23 FRONT FORK



FRONT FORK

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
23-26	306-23346-60	. BOLT, under bracket ..	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-27	92901-12100	. WASHER, spring	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-28	306-23167-60	. HOLDER, axle	1	1	x	x	x	x	x	x		x	x	x	x	x	
23-29	90185-08054	. NUT U	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-30	92901-08600	. WASHER, plate	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-31	278-23181-50	. BOLT	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-32	509-23158-L0	. PACKING	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-33	122-23119-01	. PLUG, drain	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-34	122-23129-00	. GASKET, drain plug ...	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-35	1A0-2312I-01-33	COVER, upper left	1	1	x	x	x	x	x	x		x	x	x	x	x	Yamaha Black
23-36	1A0-23131-01-33	COVER, upper right	1	1	x	x	x	x	x	x		x	x	x	x	x	Yamaha Black
23-37	1A0-23164-00	STAY, fitting	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-38	97301-06012	BOLT, hexagon	2	2	x	x	x	x	x	x		x	x	x	x	x	
23-39	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x		x	x	x	x	x	

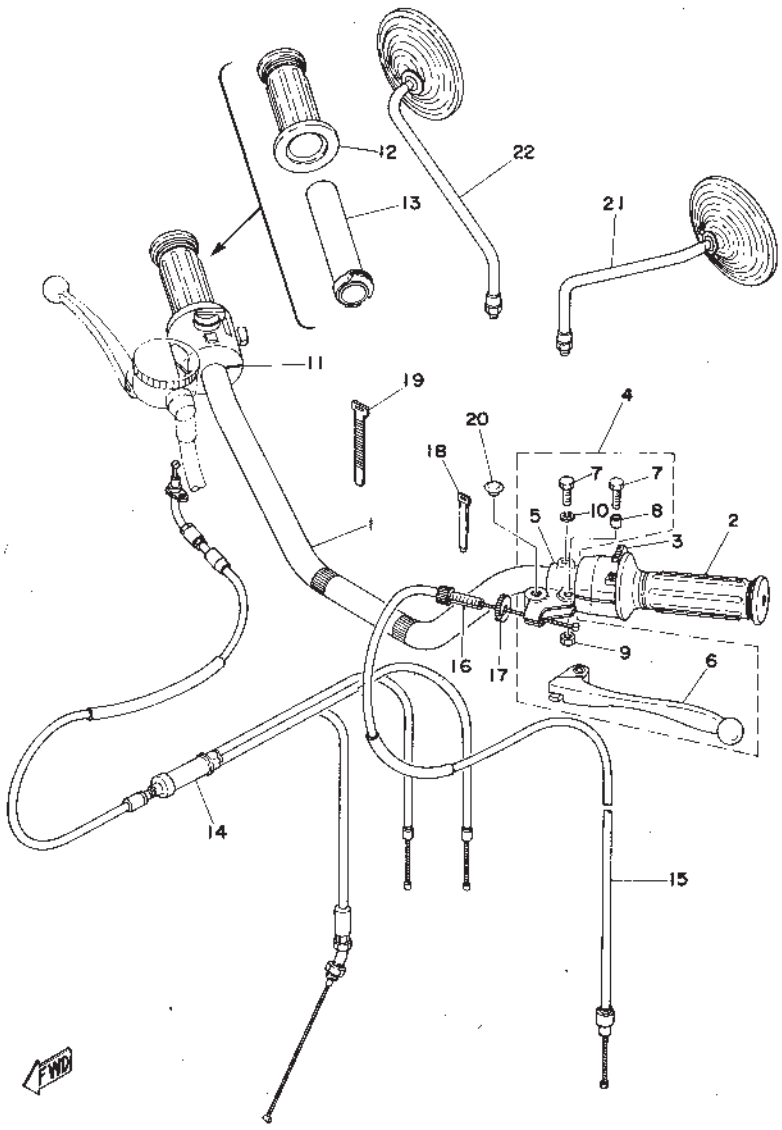
Fig. 24 STEERING



STEERING

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
24- 1	164-23462-00	SEAL, dust	1	1		
24- 2	156-23411-00	RACE, ball 1	1	1		
24- 3	93501-04011	BALL (1/4 inch)	38	38		
24- 4	156-23412-00	RACE, ball 2	1	1		
24- 5	183-23412-00	RACE, ball 2	1	1		
24- 6	183-23411-00	RACE, ball 1	1	1		
24- 7	136-23415-00	COVER, ball race	1	1		
24- 8	90179-25033	NUT (137-23454-00)	1	1		
24- 9	1A0-23435-01-98	CROWN, handle	1	1		Low Gloss Black
24-10	90209-17057	WASHER (174-23443-00)	1	1		
24-11	90176-16016	NUT, cap	1	1		
24-12	97323-08055	BOLT, hexagon	3	3		
24-13	92903-08100	WASHER, spring	3	3		
24-14	95303-08800	NUT, crown	3	3		
24-15	97323-08030	BOLT, hexagon	4	4		
24-16	92901-08100	WASHER, spring	4	4		
24-17	315-23441-00-98	HOLDER, handle upper	2	2		Low Gloss Black
24-18	256-23442-00-98	HOLDER, handle lower	2	2		Low Gloss Black
24-19	90201-12195	WASHER, plate (167-22243-00)	2	2		
24-20	90385-12027	BUSHING	4	4		
24-21	90201-10146	WASHER, plate	2	2		
24-22	92901-10100	WASHER, spring	2	2		
24-23	95301-10700	NUT, hexagon	2	2		
24-24	90468-12006	CLIP (136-25375-00)	2	2		

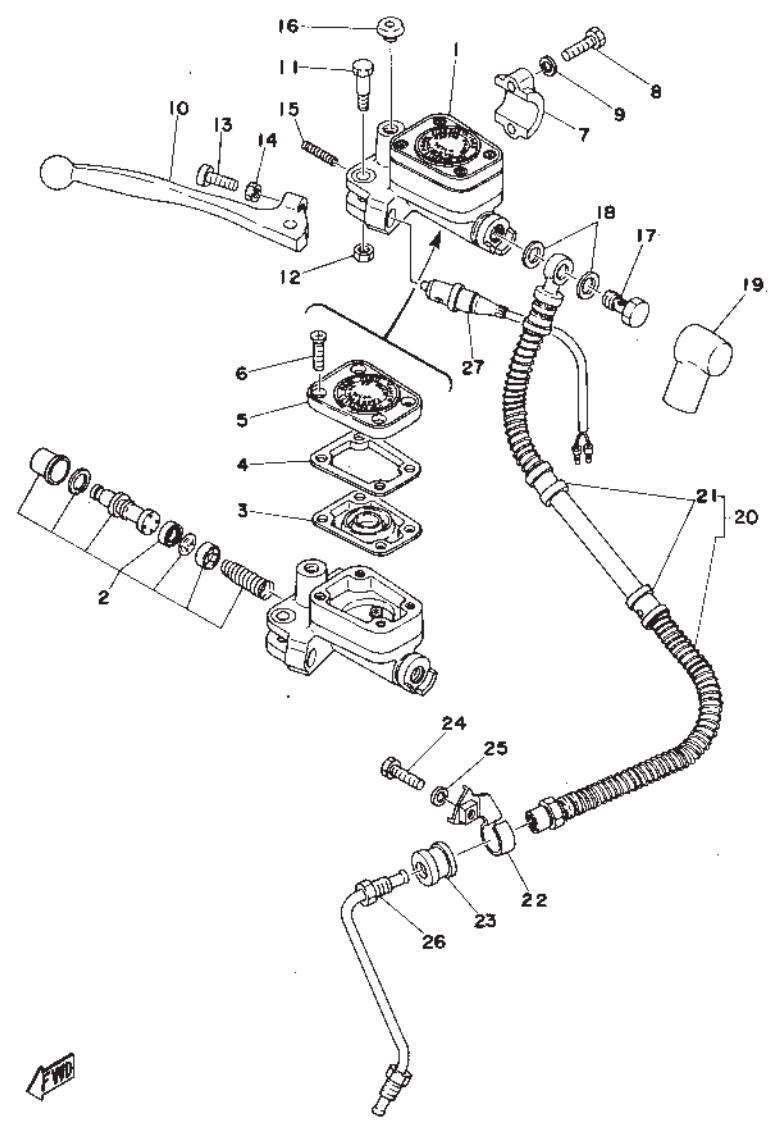
Fig. 25 HANDLE · WIRE



HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
25- 1	278-26111-01	HANDLE	1	1	x	x	x	x	x	x		x	x	x	x	x	Up Handle
	413-26111-20	HANDLE	1	1	x	x	x	x	x	x		x	x	x	x	x	Alternate Parts Bar Handle
25- 2	1E6-26241-00	GRIP, left	1	1	x	x	x	x	x	x		x	x	x	x	x	
25- 3	1A2-83972-01-98	SWITCH, handle 4	1	1	x	x	x	x	x	x		x	x	x	x	x	
	1A2-83972-20-98	SWITCH, handle 4	1	1	x	x	x	x	x	x		x	x	x	x	x	
25- 4	360-82910-00	LEVER HOLDER ASS'Y, left	1	1	x	x	x	x	x	x		x	x	x	x	x	
25- 5	341-82911-00	. HOLDER, lever left	1	1	x	x	x	x	x	x		x	x	x	x	x	
25- 6	214-83912-00	. LEVER, left	1	1	x	x	x	x	x	x		x	x	x	x	x	
25- 7	97301-06020	. BOLT, hexagon	2	2	x	x	x	x	x	x		x	x	x	x	x	
25- 8	214-83913-00	. COLLAR, lever	1	1	x	x	x	x	x	x		x	x	x	x	x	
25- 9	95301-06700	. NUT, hexagon	1	1	x	x	x	x	x	x		x	x	x	x	x	
25-10	92901-06100	. WASHER, spring	1	1	x	x	x	x	x	x		x	x	x	x	x	
25-11	1A0-83975-00-98	SWITCH, handle 2	1	1	x	x	x	x	x	x		x	x	x	x	x	Low Gloss Black Up Handle
	1A0-83975-20-98	SWITCH, handle 2	1	1	x	x	x	x	x	x		x	x	x	x	x	Low Gloss Black Alternate Parts Bar Handle
25-12	235-26242-10	GRIP, right	1	1	x	x	x	x	x	x		x	x	x	x	x	
25-13	1A0-26243-01	TUBE, guide	1	1	x	x	x	x	x	x		x	x	x	x	x	
25-14	1A0-26260-00	WIRE CYLINDER ASS'Y	1	1	x	x	x	x	x	x		x	x	x	x	x	Up Handle
	1A0-26260-20	WIRE CYLINDER ASS'Y	1	1	x	x	x	x	x	x		x	x	x	x	x	Alternate Parts Bar Handle
25-15	1A0-26335-00	WIRE, clutch	1	1	x	x	x	x	x	x		x	x	x	x	x	Up Handle
	1A2-26335-20	WIRE, clutch	1	1	x	x	x	x	x	x		x	x	x	x	x	Alternate Parts Bar Handle
25-16	90123-08046	BOLT, wire adjusting	1	1	x	x	x	x	x	x		x	x	x	x	x	
25-17	90179-08148	NUT (168-26344-00)	1	1	x	x	x	x	x	x		x	x	x	x	x	
25-18	168-83936-01	BAND, switch cord	4	4	x	x	x	x	x	x		x	x	x	x	x	
25-19	366-82591-00	BAND	1	1	x	x	x	x	x	x		x	x	x	x	x	
25-20	90338-09012	PLUG (341-26329-00)	1	1										x			
25-21	341-26290-51	BACK MIRROR ASS'Y, left	1	1		x	x	x	x	x		x	x	x	x	x	(England Optional Parts)
	341-26290-20	BACK MIRROR ASS'Y, left	1	1	x												
25-22	341-26290-61	BACK MIRROR ASS'Y, right	1	1		x	x	x	x	x		x	x	x	x	x	Optional Parts (England STD)

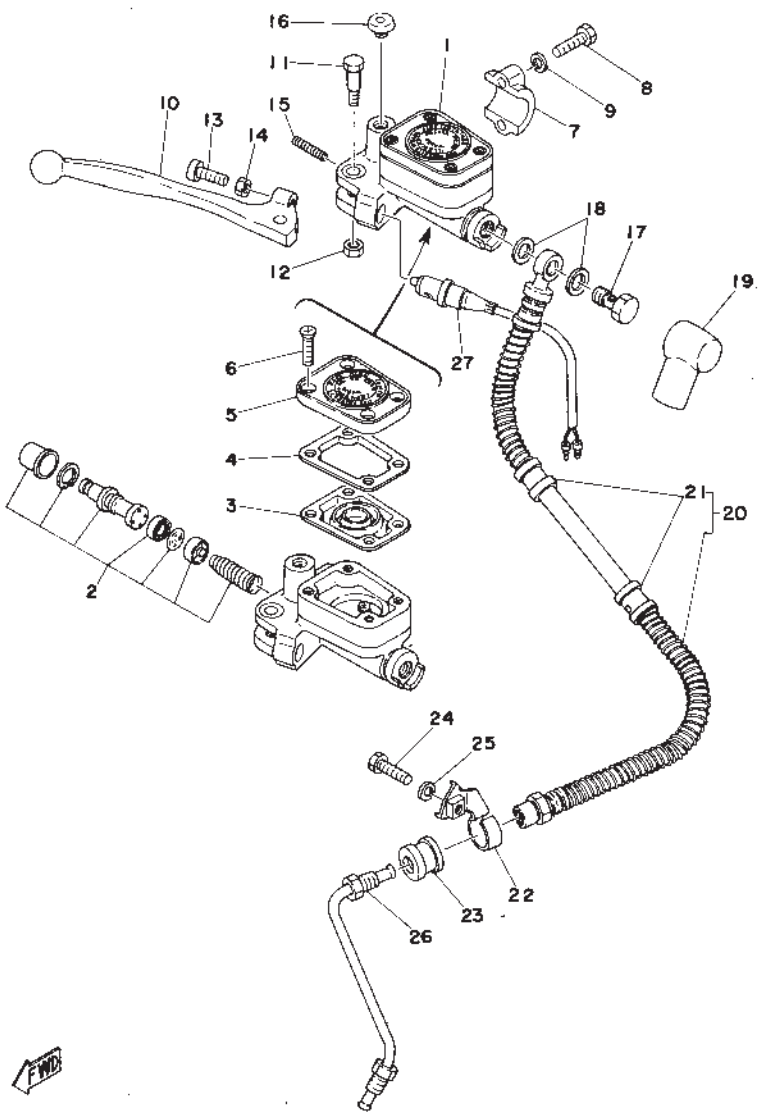
Fig. 26 MASTER CYLINDER · BRAKE HOSE



MASTER CYLINDER · BRAKE HOSE

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
26- 1	1A0-25850-01	MASTER CYLINDER ASS'Y, front	1	1	x	x	x	x	x	x		x	x	x	x	x	
26- 2	1A0-20000-10	. CYLINDER KIT, master	1	1	x	x	x	x	x	x		x	x	x	x	x	
26- 3	1A0-25854-01	. DIAPHRAGM, reservoir	1	1	x	x	x	x	x	x		x	x	x	x	x	
26- 4	1A0-25855-00	. GASKET, reservoir	1	1	x	x	x	x	x	x		x	x	x	x	x	
26- 5	1A0-25893-01	. RESERVOIR CAP ASS'Y	1	1	x	x	x	x	x	x		x	x	x	x	x	
26- 6	1A0-25824-01	. SCREW	1	1	x	x	x	x	x	x		x	x	x	x	x	
26- 7	341-25867-00	BRACKET, master	1	1	x	x	x	x	x	x		x	x	x	x	x	
26- 8	97301-06025	BOLT, hexagon	2	2	x	x	x	x	x	x		x	x	x	x	x	
26- 9	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x		x	x	x	x	x	
26-10	1A0-83922-00	LEVER, right	1	1	x	x	x	x	x	x		x	x	x	x	x	
26-11	341-83925-00	SCREW, lever fitting	1	1	x	x	x	x	x	x		x	x	x	x	x	
26-12	95301-06700	NUT, hexagon	1	1	x	x	x	x	x	x		x	x	x	x	x	
26-13	90146-06008	SCREW	1	1	x	x	x	x	x	x		x	x	x	x	x	
26-14	90170-06010	NUT (306-83927-00)	1	1	x	x	x	x	x	x		x	x	x	x	x	
26-15	90501-10312	SPRING, compression (306-83924-00)	1	1	x	x	x	x	x	x		x	x	x	x	x	
26-16	90338-09012	PLUG (341-26329-00)	1	1	x	x	x	x	x	x		x	x	x		x	
26-17	90401-10034	BOLT, union	1	1	x	x	x	x	x	x		x	x	x	x	x	
26-18	90201-10118	WASHER, plate	2	2	x	x	x	x	x	x		x	x	x	x	x	
26-19	360-25862-00	BOOT, master cylinder	1	1	x	x	x	x	x	x		x	x	x	x	x	Up Handle
	341-25862-20	BOOT, master cylinder	1	1	x	x	x	x	x	x		x	x	x	x	x	Alternate Parts Bar Handle
26-20	1A0-25872-02	HOSE, brake	1	1	x	x	x	x	x	x		x	x	x	x	x	Up Handle
	1A2-25872-20	HOSE, brake	1	1	x	x	x	x	x	x		x	x	x	x	x	Alternate Parts Bar Handle
26-21	1A0-25881-01	RUBBER, brake hose	2	2	x	x	x	x	x	x		x	x	x	x	x	
26-22	1A0-25876-00	HOLDER, brake hose	1		x	x	x	x	x	x		x		x	x	x	
	533-25876-00	HOLDER, brake hose		1	x	x	x		x	x		x	x	x	x	x	
26-23	306-25881-00	RUBBER, brake hose	1	1	x	x	x	x	x	x		x	x	x	x	x	
26-24	97301-06025	BOLT, hexagon	1	1	x	x	x	x	x	x		x	x	x	x	x	
26-25	92901-06100	WASHER, spring	1	1	x	x	x	x	x	x		x	x	x	x	x	

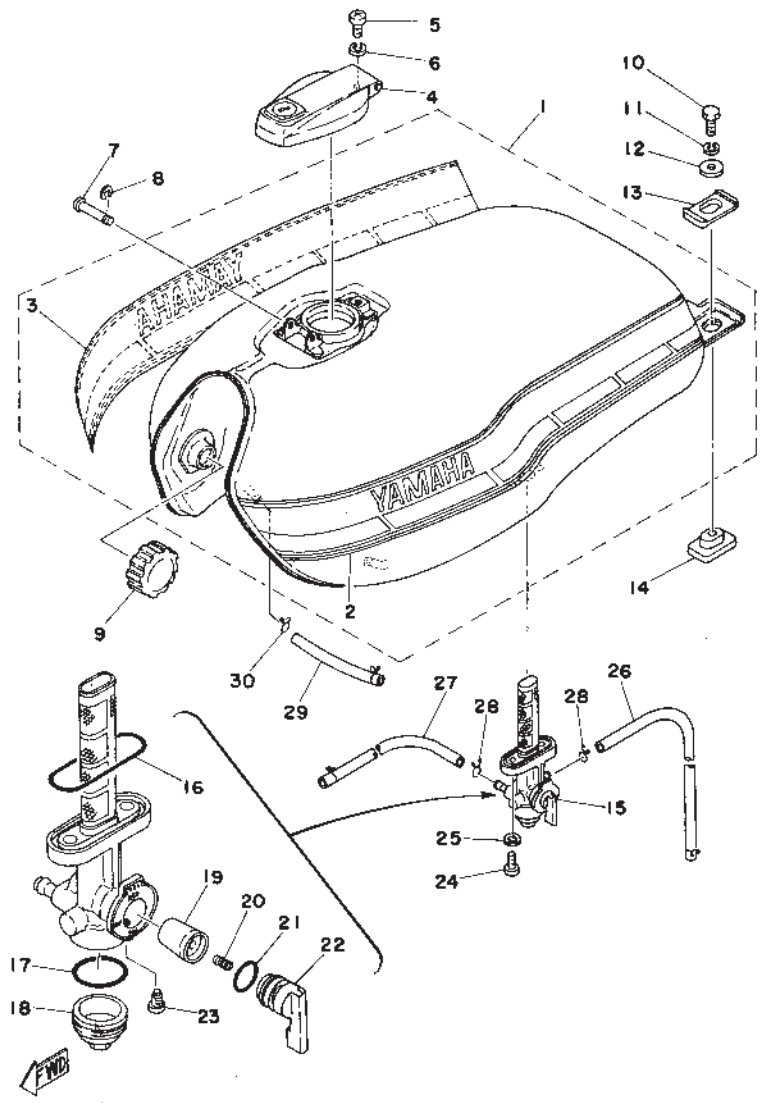
Fig. 26 MASTER CYLINDER · BRAKE HOSE



MASTER CYLINDER · BRAKE HOSE

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
26-26	1A0-25871-00	PIPE, brake	1	1	x	x	x	x	x	x		x	x	x	x	x	
	1A2-25871-40	PIPE, brake	1	1						x							
26-27	1A0-83980-30	FRONT STOP SWITCH ASS'Y	1	1	x	x	x	x	x	x	x	x	x	x	x	x	

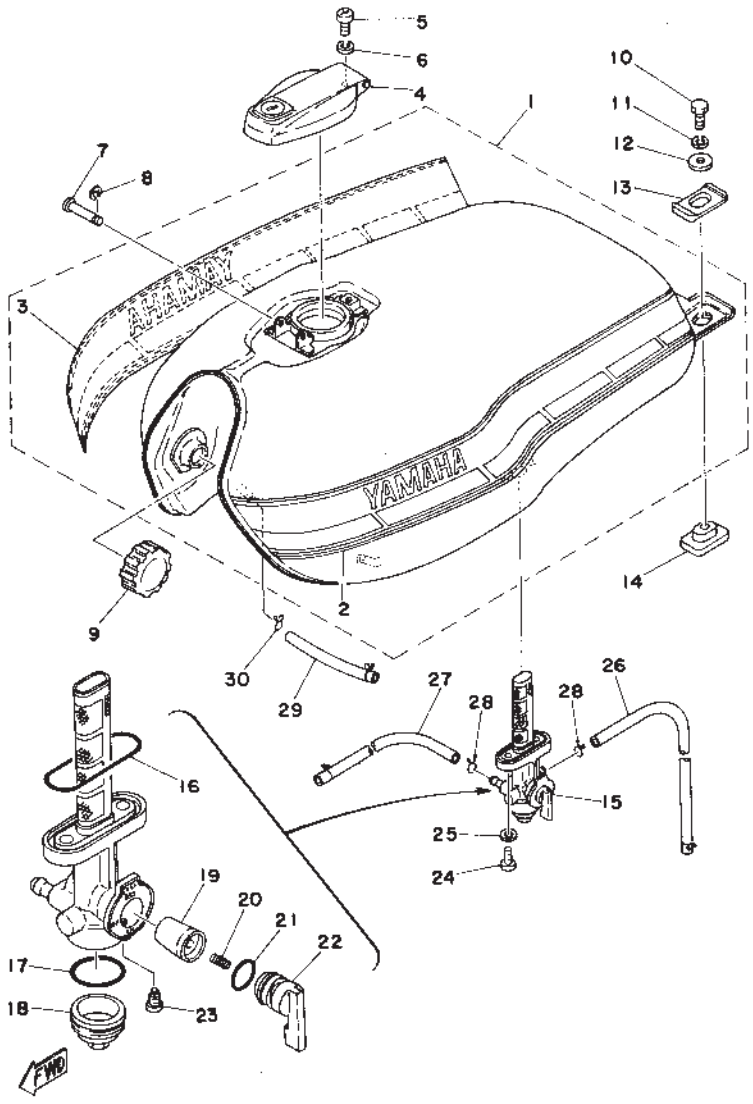
Fig. 27 FUEL TANK



FUEL TANK

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
27- 1	1A2-24110-00-05	FUEL TANK COMP.	1			Crystal Silver
	1A2-24110-00-06	FUEL TANK COMP.	1			Brigade Blue
	1A2-24110-00-07	FUEL TANK COMP.	1	1		Low Gloss Black
	1A2-24110-00-08	FUEL TANK COMP.		1		Marine Blue
	1A2-24110-00-X1	FUEL TANK COMP.		1		Brilliant Red
27- 2	1A2-24244-00	. GRAPHIC, fuel tank left	1	1		
27- 3	1A2-24245-00	. GRAPHIC, fuel tank right	1	1		
27- 4	1A0-24602-00	CAP ASS'Y	1	1		
27- 5	98501-05008	SCREW, panhead	1	1		
27- 6	92901-05100	WASHER, spring	1	1		
27- 7	90249-03123	PIN	1	1		
27- 8	93430-02001	CIRCLIP (E-1.9)	1	1		
27- 9	278-24181-00	DAMPER, locating	2	2		
27-10	97301-06012	BOLT, hexagon	2	2		
27-11	92901-06100	WASHER, spring	2	2		
27-12	90209-06139	WASHER	2	2		
27-13	1A0-24186-00	WASHER, special	2	2		
27-14	1A0-24181-00	DAMPER, locating	2	2		
27-15	1A0-24500-00	FUEL COCK ASS'Y	1	1		
27-16	214-24512-00	. GASKET, body	1	1		
27-17	498-24522-00	. O-RING	1	1		
27-18	1A0-24521-00	. CUP, filter	1	1		
27-19	1A0-24523-00	. VALVE, cock	1	1		
27-20	1A0-24529-00	. SPRING	1	1		
27-21	1A0-24512-00	. O-RING	1	1		
27-22	1A0-24524-00	. LEVER, cock	1	1		
27-23	1A0-24535-00	. SCREW	1	1		
27-24	90149-06011	SCREW (256-24143-00)	2	2		

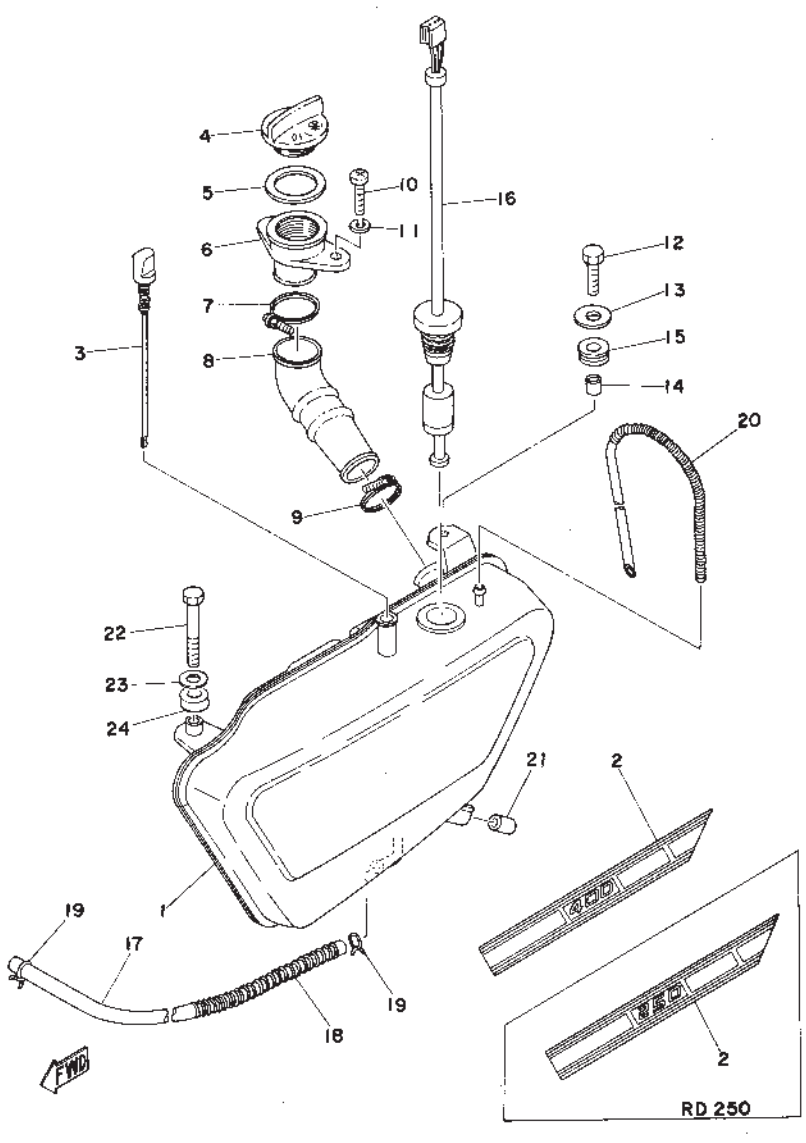
Fig. 27 FUEL TANK



FUEL TANK

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
27-25	90202-06010	WASHER, plate (178-14766-00)	2	2		
27-26	90445-09094	HOSE (168-24312-00 5-210) ..	1	1		
27-27	90445-09082	HOSE (647-24313-00 5-150) ..	1	1		
27-28	90467-08003	CLIP (101-24356-00)	4	4		
27-29	90445-10308	HOSE	1	1		
27-30	90467-09006	CLIP	2	2		

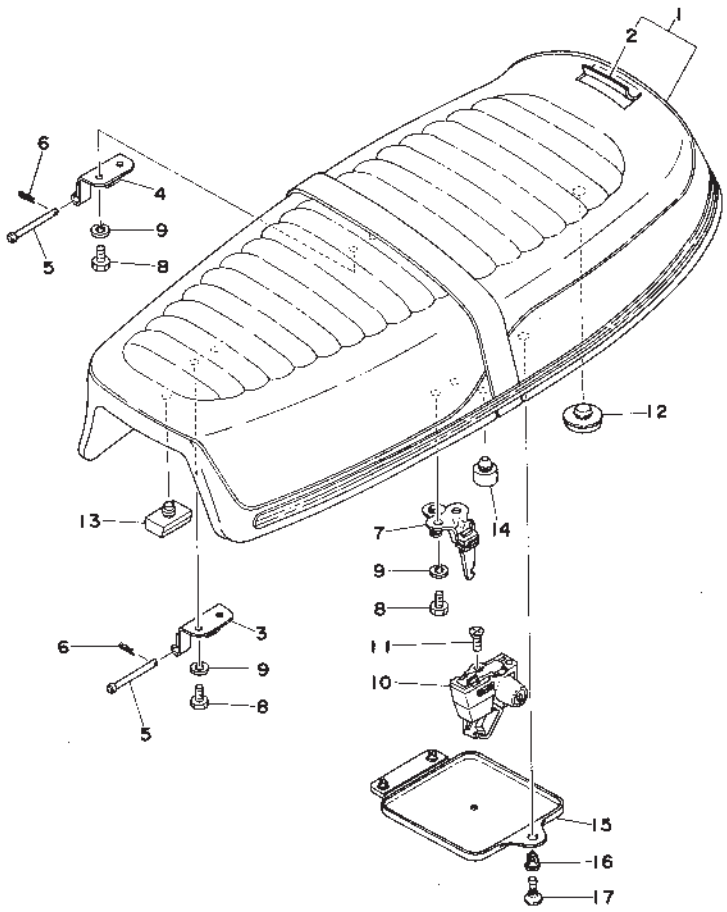
Fig. 28 OIL TANK



OIL TANK

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
28- 1	1A0-21751-00-20	TANK, oil	1			Crystal Silver
	1A0-21751-00-F3	TANK, oil	1			Beigade Blue
	1A0-21751-00-98	TANK, oil	1	1		Low Gloss Black
	1A0-21751-00-75	TANK, oil		1		Marine Blue
	1A0-21751-00-63	TANK, oil		1		Brilliant Red
28- 2	1A0-21784-10	GRAPHIC, oil tank	1			
	1A3-21784-00	GRAPHIC, oil tank		1		
28- 3	278-21792-00	GAUGE, oil level	1	1		
28- 4	1A0-21771-00	CAP, oil tank	1	1		
28- 5	90430-27124	GASKET	1	1		
28- 6	360-21752-00	TUBE, filler	1	1		
28- 7	90460-30009	CLAMP, hose (360-21765-00) ..	1	1		
28- 8	360-21753-00	TUBE, oil connector	1	1		
28- 9	90460-26007	CLAMP, hose (360-21755-00) ..	1	1		
28-10	97301-06025	BOLT, hexagon	2	2		
28-11	92901-06600	WASHER, plate	2	2		
28-12	97301-06025	BOLT, hexagon	1	1		
28-13	90201-06380	WASHER, plate	1	1		
28-14	90387-07390	COLLAR	1	1		
28-15	90480-14102	GROMMET (214-21717-00) ...	1	1		
28-16	1A0-85720-01	OIL LEVEL GAUGE ASS'Y ...	1	1		
28-17	90445-09122	HOSE (278-21766-00)	1	1		
28-18	90501-08410	SPRING, compression	1	1		
28-19	90467-08003	CLIP (101-24356-00)	2	2		
28-20	1A0-21745-00	PIPE, oil tank breather	1	1		
28-21	214-21779-00	DAMPER, oil tank 2	1	1		
28-22	97301-06050	BOLT, hexagon	1	1		
28-23	92901-06600	WASHER, plate	1	1		
28-24	90385-10026	BUSHING	1	1		

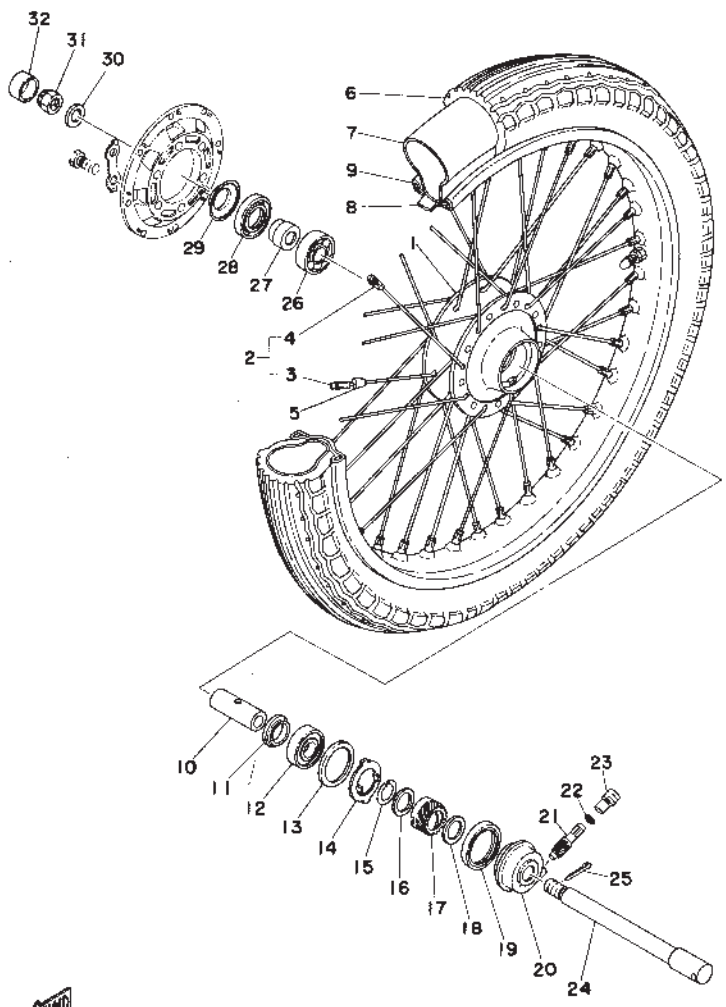
Fig. 29 SEAT



SEAT

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
29- 1	1A2-24730-00	DOUBLE SEAT ASS'Y	1	1		
29- 2	1A2-24731-00	. COVER, double seat	1	1		
29- 3	248-24726-00-33	HINGE, seat	1	1		Yamaha Black
29- 4	1A0-24726-00	HINGE, seat	1	1		
29- 5	91501-05055	PIN, clevis	2	2		
29- 6	90468-10050	CLIP (156-83525-00)	2	2		
29- 7	371-24728-00	BRACKET, seat	1	1		
29- 8	97301-06012	BOLT, hexagon	6	6		
29- 9	92901-06100	WASHER, spring	6	6		
29-10	1A0-24705-00	SEAT LOCK ASS'Y	1	1		
29-11	92706-06012	SCREW, flathead	2	2		
29-12	174-24741-00	PAD, seat	2	2		
29-13	214-24724-00	DAMPER, seat	2	2		
29-14	278-27114-00	STOPPER, main stand	1	1		
29-15	341-28185-00	LID	1	1		
29-16	90480-06007	GROMMET (341-28187-00)	1	1		
29-17	341-28188-00	PLUNGER	1	1		

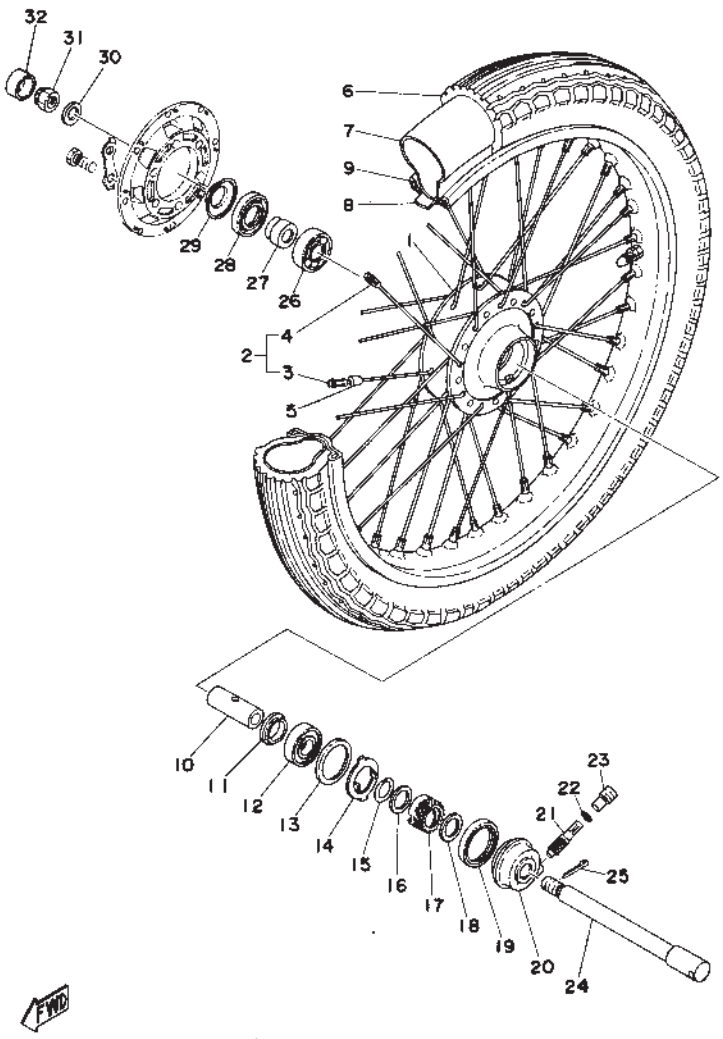
Fig. 30 FRONT WHEEL (RD250: Spoke Wheel Type)



FRONT WHEEL (RD250: Spoke Wheel Type)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Remarks
30- 1	351-25111-00	HUB, front	1		
30- 2	351-25104-00	SPOKE SET	1s		
30- 3	351-25196-90	. SPOKE SET, inner (10PCS)	1s		
30- 4	351-25197-90	. SPOKE SET, outer (10PCS)	1s		
30- 5	156-25398-00	BALANCER, wheel	U.N		
30- 6	94130-18225	TIRE, front (3.00S-18-4PR)	1		
30- 7	94230-18012	TUBE, front (3.00-18)	1		
30- 8	94327-18008	BAND, rim (3.00-18)	1		
30- 9	94418-18084	RIM (1.85-18)	1		
	94416-18068	RIM (1.60-18)	1		
30-10	90560-17125	SPACER (351-25117-00) ...	1		
30-11	152-25115-00	FLANGE, spacer	1		
30-12	93306-30306	BEARING (6303RS)	1		
30-13	341-25846-00	RETAINER, clutch meter..	1		
30-14	341-25149-00	CLUTCH, meter	1		
30-15	341-25137-00	RING, stop	1		
30-16	90201-25286	WASHER, plate (341-25147-00)	1		
30-17	351-25135-00	GEAR, drive	1		
30-18	90201-25490	WASHER, plate (152-17226-00)	1		
30-19	93105-45017	OIL SEAL (SDD-45-56-6)..	1		
30-20	341-25191-01	HOUSING, gear unit	1		
30-21	351-25138-00	GEAR, meter	1		
30-22	102-18416-00	SHIM, rod (6.2-9.5-0.8) ..	1		
30-23	306-25136-00	BUSHING	1		
30-24	351-25181-00	SHAFT, wheel	1		
30-25	91401-30030	PIN, cotter	1		
30-26	93306-30307	BEARING (6303)	1		
30-27	90387-17433	COLLAR (341-25183-00) ..	1		

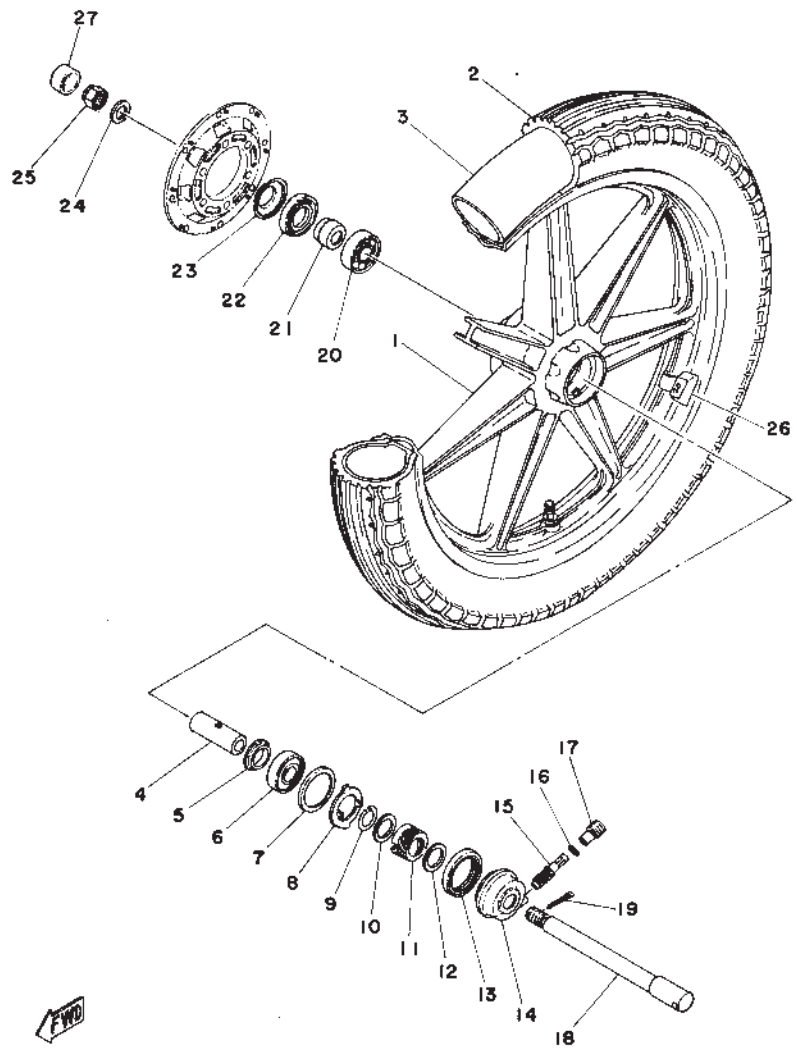
Fig. 30 FRONT WHEEL (RD250: Spoke Wheel Type)



FRONT WHEEL (RD250: Spoke Wheel Type)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	U.K.	ITALY	Remarks
30-28	93102-28022	OIL SEAL (SD-28-47-7) ..	1		x	x	x	x	x	x		x		x	x	x	
30-29	341-25118-00	COVER, hub dust	1		x	x	x	x		x	x			x	x	x	
30-30	90209-14136	WASHER	1				x										
	92901-14200	WASHER, plain	1		x	x		x	x	x		x		x	x	x	
30-31	90171-14006	NUT, castle (214-25182-01)	1		x	x	x	x	x	x		x		x	x	x	
30-32	521-25127-00	COVER, nut	1				x										

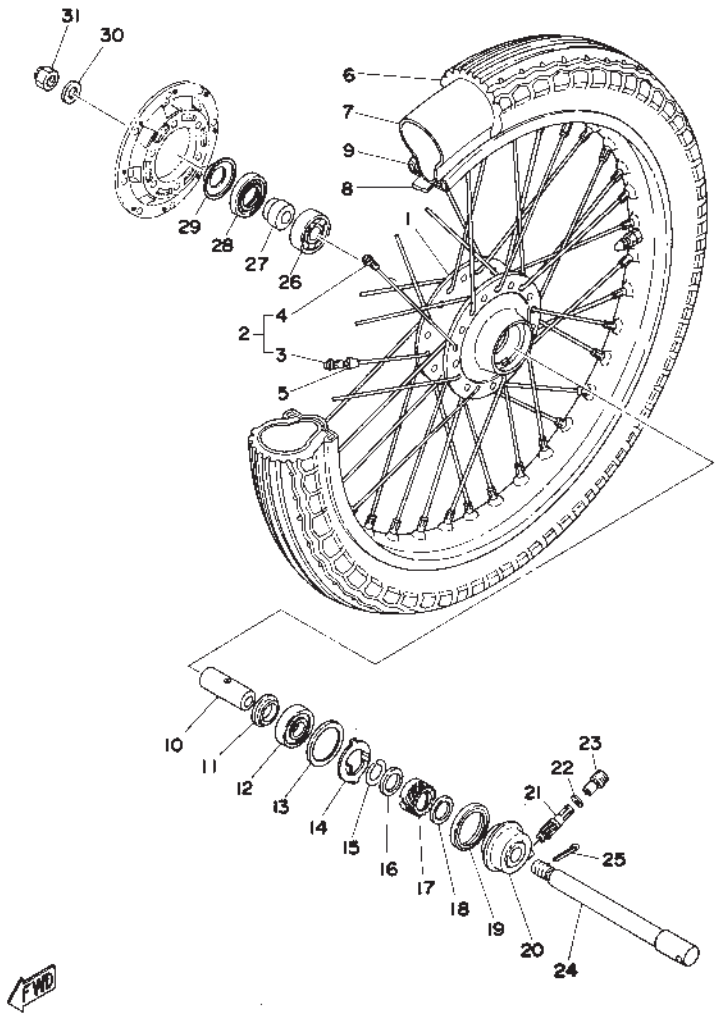
Fig. 31 FRONT WHEEL (RD400: Casting Wheel Type)



FRONT WHEEL (RD400: Casting Wheel Type)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
31- 1	1A1-25168-00	WHEEL, cast		1		
31- 2	94132-18223	TIRE, front (3.25S18-4PR)		1		
31- 3	94232-18020	TUBE (3.25-18)		1		
31- 4	90560-17125	SPACER (351-25117-00)		1		
31- 5	1A1-25115-00	FLANGE, spacer		1		
31- 6	93306-30309	BEARING (6303ZZ)		1		
31- 7	341-25846-00	RETAINER, clutch meter		1		
31- 8	341-25149-00	CLUTCH, meter		1		
31- 9	341-25137-00	RING, stop		1		
31-10	90201-25286	WASHER, plate (341-25147-00)..		1		
31-11	351-25135-00	GEAR, drive		1		
31-12	90201-25490	WASHER, plate (152-17226-00)..		1		
31-13	93105-45017	OIL SEAL (SDD-45-56-6)		1		
31-14	341-25191-01	HOUSING, gear unit		1		
31-15	351-25138-00	GEAR, meter		1		
31-16	102-18416-00	SHIM, rod (6.2-9.5-0.8)		1		
31-17	306-25136-00	BUSHING		1		
31-18	351-25181-00	SHAFT, wheel		1		
31-19	91401-30030	PIN, cotter		1		
31-20	93306-30303	BEARING (6303ZC3)		1		
31-21	90387-17433	COLLAR (341-25183-00)		1		
31-22	93102-28022	OIL SEAL (SD-28-47-7)		1		
31-23	341-25118-00	COVER, hub dust		1		
31-24	92901-14200	WASHER, plain		1		Except W. GERMANY
	90209-14136	WASHER		1		Exclusive for W. GERMANY
31-25	90171-14006	NUT, castle (214-25182-01)		1		
31-26	1A1-25398-00	BALANCER, wheel		1		
31-27	521-25127-00	COVER		1		Exclusive for W. GERMANY

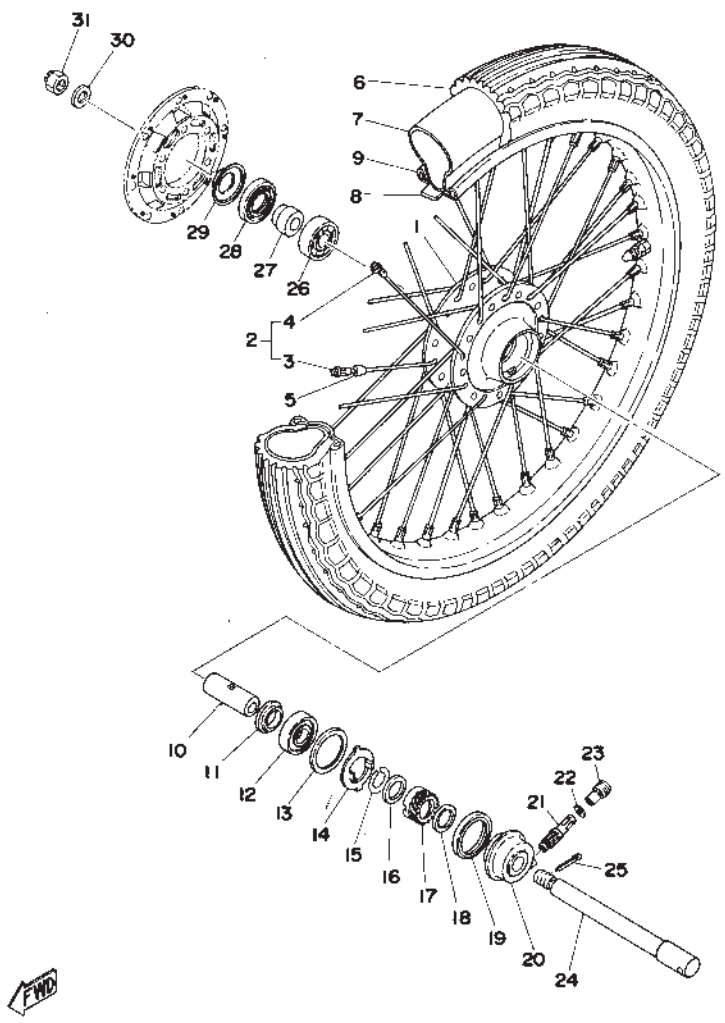
Fig. 32 FRONT WHEEL (RD400: Spoke Wheel Type ALTERNATE PARTS: ENGLAND Only)



FRONT WHEEL (RD400: Spoke Wheel Type ALTERNATE PARTS: ENGLAND Only)

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No. 250 400	Remarks
32- 1	351-25111-00	HUB, front	1		
32- 2	351-25104-00	SPOKE SET	1s		
32- 3	351-25196-90	. SPOKE SET, left (10PCS)	1s		
32- 4	351-25197-90	. SPOKE SET, right (10PCS)	1s		
32- 5	156-25398-00	BALANCER, wheel	U.N		
32- 6	94132-18197	TIRE, front (3.25S18-4PR)	1		
32- 7	94232-18020	TUBE, front (3.25-18)	1		
32- 8	94327-18008	BAND, rim (3.25-18)	1		
32- 9	94418-18084	RIM (1.85-18)	1		
32-10	90560-17125	SPACER (351-25117-00)	1		
32-11	152-25115-00	FLANGE, spacer	1		
32-12	93306-30306	BEARING (6303ZZ)	1		
32-13	341-25846-00	RETAINER, clutch meter	1		
32-14	341-25149-00	CLUTCH, meter	1		
32-15	341-25137-00	RING, stop	1		
32-16	90201-25286	WASHER, plate (341-25147-00)	1		
32-17	351-25135-00	GEAR, drive	1		
32-18	90201-25490	WASHER, plate (152-17226-00)	1		
32-19	93105-45017	OIL SEAL (SDD-45-56-6)	1		
32-20	341-25191-01	HOUSING, gear unit	1		
32-21	351-25138-00	GEAR, meter	1		
32-22	102-18416-00	WASHER (6.2-9.5-0.8)	1		
32-23	306-25136-00	BUSHING	1		
32-24	351-25181-00	SHAFT, wheel	1		
32-25	91401-30030	PIN, cotter	1		
32-26	93306-30307	BEARING (6303)	1		
32-27	90387-17433	COLLAR (341-25183-00)	1		
32-28	93102-28022	OIL SEAL (SD-28-47-7)	1		

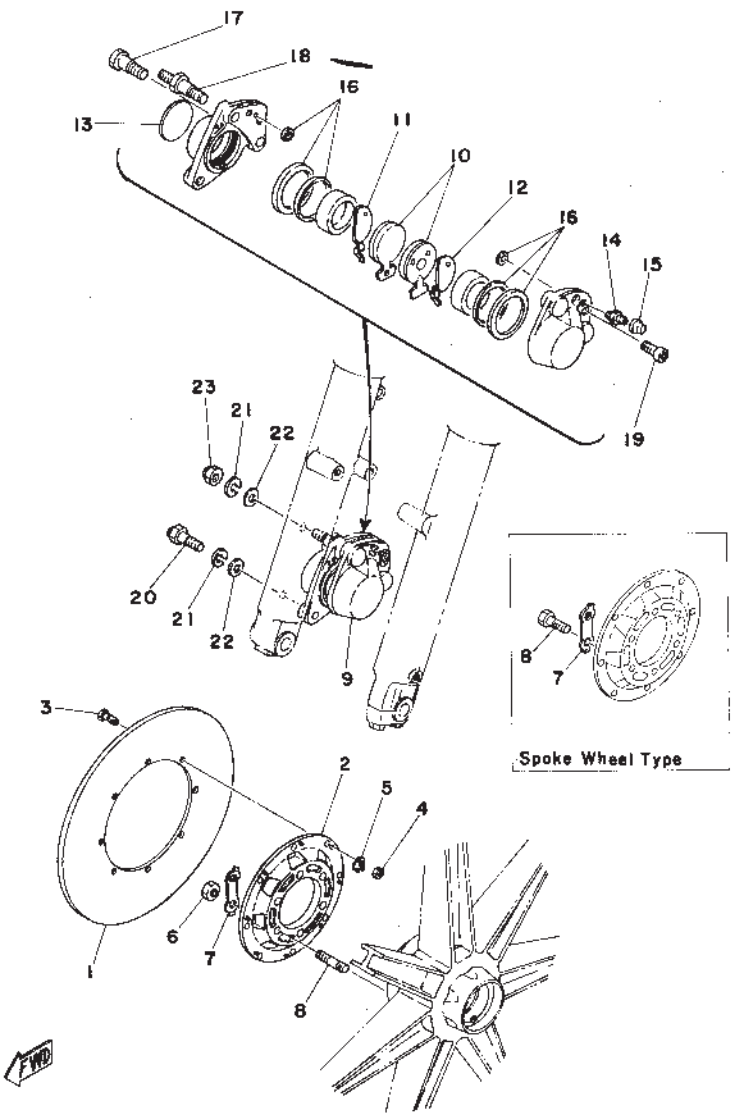
Fig. 32 FRONT WHEEL (RD400: Spoke Wheel Type ALTERNATE PARTS: ENGLAND Only)



FRONT WHEEL (RD400: Spoke Wheel Type ALTERNATE PARTS: ENGLAND Only)

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No. 250 400	Remarks
32-29	341-25118-00	COVER, hub dust	1		
32-30	92901-14200	WASHER, plain	1		
32-31	90171-14006	NUT, castle (214-25182-01)	1		

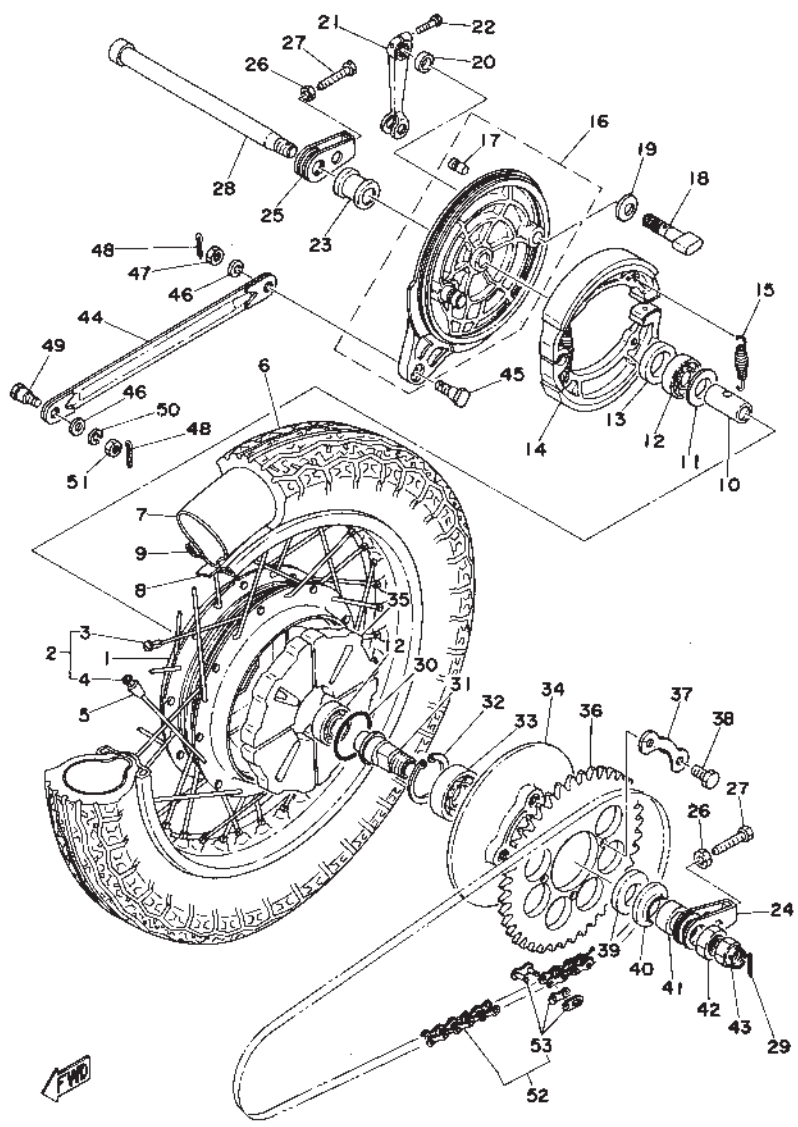
Fig. 33 FRONT DISK BRAKE · CALIPER



FRONT DISK BRAKE · CALIPER

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
33- 1	351-25831-01	DISK, brake	1	1		
33- 2	351-25832-00	BRACKET, disk	1	1		
33- 3	90109-06018	BOLT (306-25833-00)	8	8		
33- 4	95301-06600	NUT, hexagon	8	8		
33- 5	90215-06106	WASHER, lock (306-25834-00)	8	8		
33- 6	90170-08158	NUT		6		Casting Wheel Type
33- 7	1J3-25834-00	WASHER, lock	3	3		
33- 8	90109-08367	BOLT	6			Spoke Wheel Type
	90116-08242	BOLT, stud		6		Casting Wheel Type
	90109-08367	BOLT		6		Spoke Wheel Type Alternate Parts ENGLAND Only
33- 9	533-25810-11	CALIPER ASS'Y	1	1		
33-10	306-25811-06	. PAD, caliper	2	2		
33-11	409-25827-50	. SHIM, caliper	1	1		
33-12	409-25828-50	. SHIM, caliper	1	1		
33-13	306-25829-00	. EMBLEM, caliper	1	1		
33-14	306-25824-00	. SCREW, breed	1	1		
33-15	306-25825-01	. CAP	1	1		
33-16	856-20000-50	. CALIPER SEAL KIT	1	1		
33-17	306-25821-01	. BOLT, bridge 1	1	1		
33-18	306-25822-01	. BOLT, bridge 2	1	1		
33-19	306-25826-01	. BOLT, bridge 3	2	2		
33-20	90109-10041	BOLT (306-25818-00)	1	1		
33-21	92901-10100	WASHER, spring	2	2		
33-22	92901-10600	WASHER, plate	2	2		
33-23	90176-10013	NUT, cap	1	1		

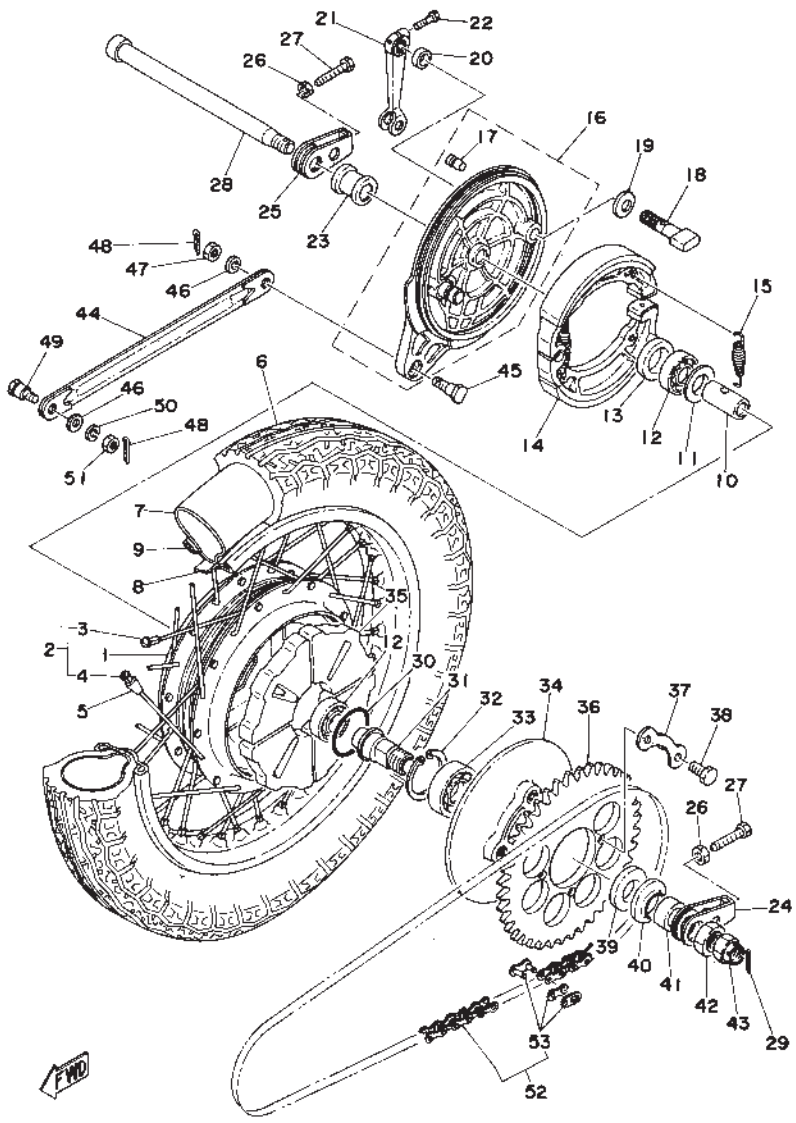
Fig. 34 REAR WHEEL (RD250: Drum Brake/Spoke Wheel Type Except W. GERMANY)



REAR WHEEL (RD250: Drum Brake/Spoke Wheel Type Except W. GERMANY)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
34- 1	278-25311-00	HUB, rear	1		x	x		x	x	x		x		x	x	x	
34- 2	413-25304-00	SPOKE SET	1s											x			
	278-25304-00	SPOKE SET	1s		x	x		x	x	x		x			x	x	
34- 3	413-25396-90	. SPOKE SET, inner (10PCS)	1s											x			
	278-25396-90	. SPOKE SET, inner (10PCS)	1s		x	x		x	x	x		x			x	x	
34- 4	413-25397-90	. SPOKE SET, outer (10PCS)	1s											x			
	278-25397-90	. SPOKE SET, outer (10PCS)	1s		x	x		x	x	x		x			x	x	
34- 5	156-25398-00	BALANCER, wheel	U.N		x	x		x	x	x		x			x	x	
34- 6	94135-18224	TIRE, rear (3.50-18-4PR)	1											x			
	94132-18223	TIRE, rear (3.25S18-4PR)	1		x	x		x	x	x		x			x	x	
34- 7	94235-18022	TUBE (3.50-18)	1											x			
	94232-18020	TUBE (3.25-18)	1		x	x		x	x	x		x			x	x	
34- 8	94327-18008	BAND, rim	1		x	x		x	x	x		x		x	x	x	
34- 9	94421-18085	RIM (2.15B-18)	1											x			
	94418-18026	RIM (1.85B-18)	1		x	x		x	x	x		x			x	x	
34-10	90560-17140	SPACER (148-25317-00) ...	1		x	x		x	x	x		x		x	x	x	
34-11	148-25315-00	FLANGE, spacer	1		x	x		x	x	x		x		x	x	x	
34-12	93306-30303	BEARING (6303ZC3)	2		x	x		x	x	x		x		x	x	x	
34-13	93102-32037	OIL SEAL (SD-32-45-8) ...	1		x	x		x	x	x		x		x	x	x	
34-14	168-25330-00	BRAKE SHOE COMP.	2		x	x		x	x	x		x		x	x	x	
34-15	90507-20002	SPRING, (246-25333-00) ..	2		x	x		x	x	x		x		x	x	x	
34-16	360-25320-10	BRAKE SHOE PLATE ASS'Y	1		x	x		x	x	x		x		x	x	x	
34-17	90480-10068	. GROMMET	1		x	x		x	x	x		x		x	x	x	
34-18	278-25351-00	CAMSHAFT	1		x	x		x	x	x		x		x	x	x	
34-19	148-25353-00	SHIM, camshaft (14.2-24-0.5)	1		x	x		x	x	x		x		x	x	x	

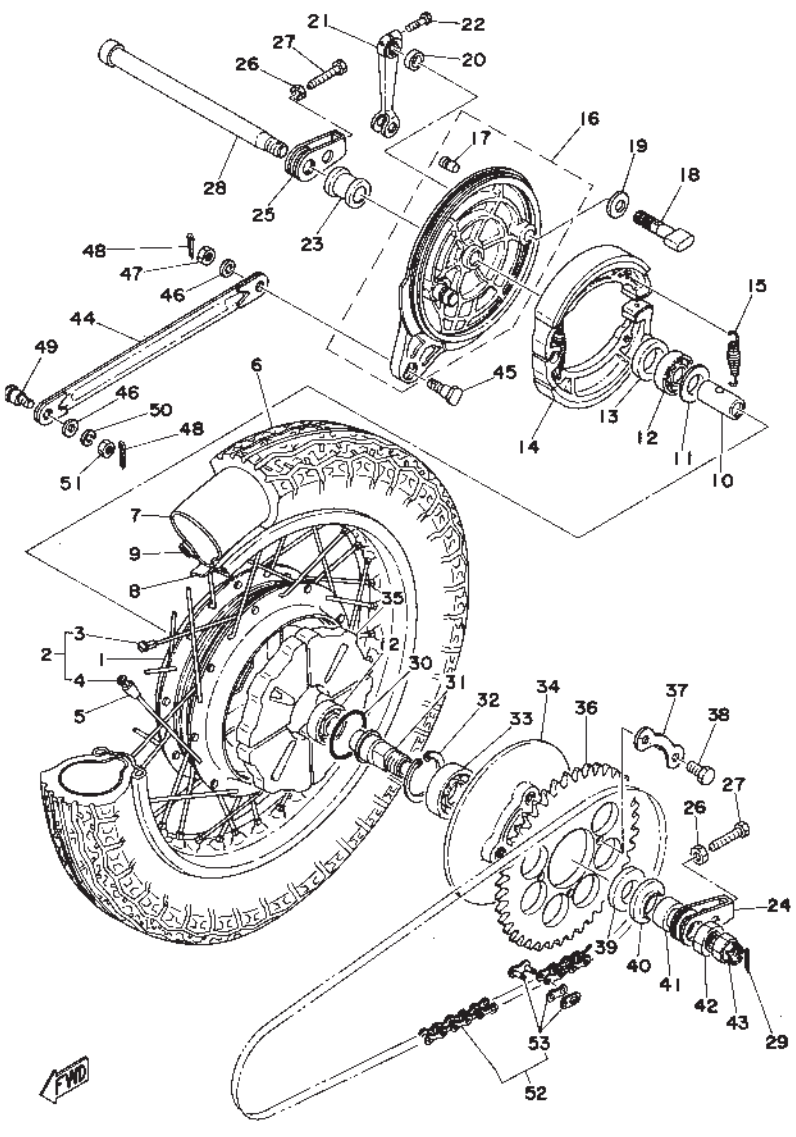
Fig. 34 REAR WHEEL (RD250: Drum Brake/Spoke Wheel Type Except W. GERMANY)



REAR WHEEL (RD250: Drum Brake/Spoke Wheel Type Except W. GERMANY)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
34-20	148-25359-00	SEAL, camshaft	1		x	x		x	x	x		x		x	x	x	
34-21	214-25355-00	LEVER, camshaft	1		x	x		x	x	x		x		x	x	x	
34-22	97303-06025	BOLT, hexagon	1		x	x		x	x	x		x		x	x	x	
34-23	148-25383-00	COLLAR, wheel shaft ..	1		x	x		x	x	x		x		x	x	x	
34-24	1A1-25389-00	PULLER, chain left	1		x	x		x	x	x		x		x	x	x	
34-25	168-25389-00	PULLER, chain right	1		x	x		x	x	x		x		x	x	x	
34-26	90170-08158	NUT	2		x	x		x	x	x		x		x	x	x	
34-27	90101-08034	BOLT (168-25379-00)	2		x	x		x	x	x		x		x	x	x	
34-28	150-25381-00	SHAFT, rear wheel	1		x	x		x	x	x		x		x	x	x	
34-29	91401-30030	PIN, cotter	1		x	x		x	x	x		x		x	x	x	
34-30	93210-55051	O-RING (3-54.5)	1		x	x		x	x	x		x		x	x	x	
34-31	1b2-25387-00	SHAFT, sprocket	1		x	x		x	x	x		x		x	x	x	
34-32	93420-52014	CIRCLIP (R-52)	1		x	x		x	x	x		x		x	x	x	
34-33	93306-20503	BEARING (6205ZC3)	1		x	x		x	x	x		x		x	x	x	
34-34	168-25366-00	CLUTCH, hub	1		x	x		x	x	x		x		x	x	x	
34-35	278-25364-00	DAMPER, clutch	4		x	x		x	x	x		x		x	x	x	
34-36	360-25440-20	GEAR, sprocket wheel (40T)	1		x	x			x			x		x	x	x	
	1A2-25436-20	GEAR, sprocket wheel (36T)	1						x								
34-37	148-25412-00	WASHER, lock	2		x	x		x	x	x		x		x	x	x	
34-38	90105-10007	BOLT (146-25411-00) ...	4		x	x		x	x	x		x		x	x	x	
34-39	93104-25008	OIL SEAL (SD-25-47-5) ..	1		x	x		x	x	x		x		x	x	x	
34-40	168-25367-00	COVER, dust	1		x	x		x	x	x		x		x	x	x	
34-41	90387-23441	COLLAR (168-25386-00)	1		x	x		x	x	x		x		x	x	x	
34-42	90170-22097	NUT (168-25385-00)	1		x	x		x	x	x		x		x	x	x	
34-43	90171-16007	NUT, castle (275-25382-00)	1		x	x		x	x	x		x		x	x	x	
34-44	168-25371-00	BAR, tension	1		x	x		x	x	x		x		x	x	x	
34-45	90109-08184	BOLT (168-25378-00) ...	1		x	x		x	x	x		x		x	x	x	
34-46	92901-08600	WASHER, plate	2		x	x		x	x	x		x		x	x	x	

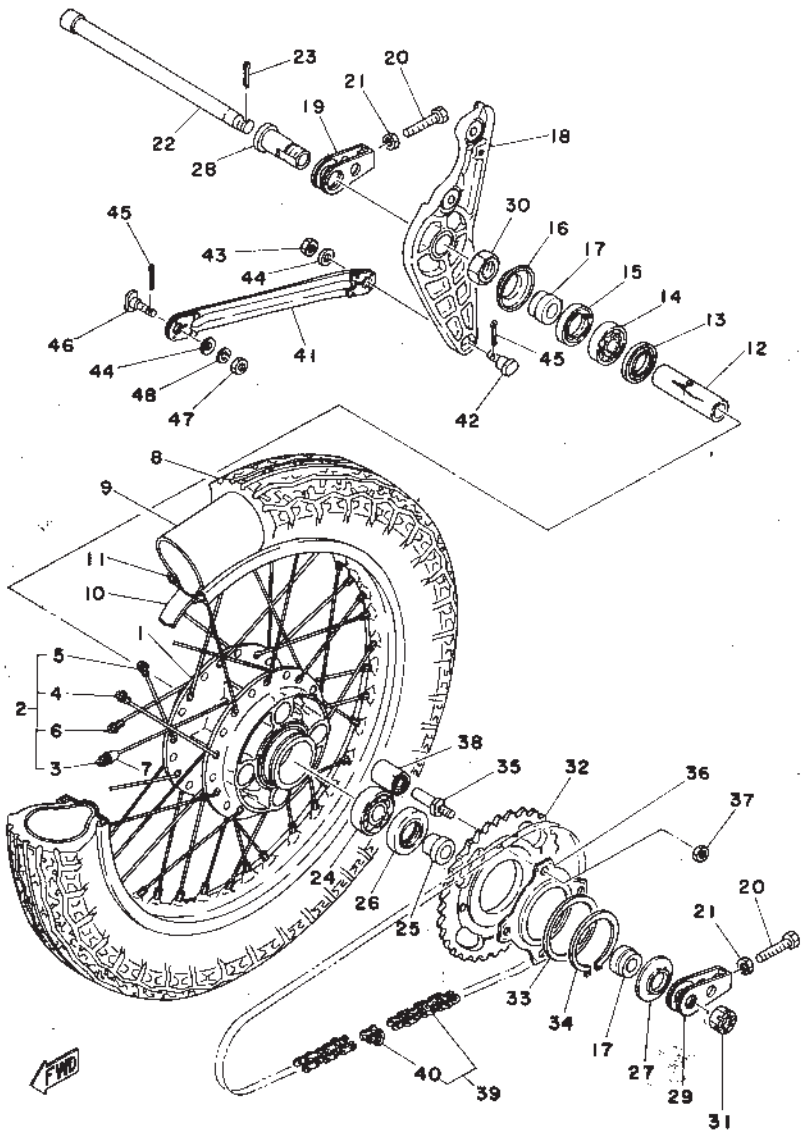
Fig. 34 REAR WHEEL (RD250: Drum Brake/Spoke Wheel Type Except W. GERMANY)



REAR WHEEL (RD250: Drum Brake/Spoke Wheel Type Except W. GERMANY)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
34-47	90170-08158	NUT	1		x	x		x	x	x		x		x	x	x	
34-48	91401-20015	PIN, cotter	2		x	x		x	x	x		x		x	x	x	
34-49	90109-08375	BOLT	1		x	x		x	x	x		x		x	x	x	
34-50	92901-08100	WASHER, spring	1		x	x		x	x	x		x		x	x	x	
34-51	90170-08157	NUT	1		x	x		x	x	x		x		x	x	x	
34-52	94535-25096	CHAIN (DID530DS-95L) ...	1		x	x		x	x	x		x		x	x	x	
34-53	94635-25001	JOINT, chain	1		x	x		x	x	x		x		x	x	x	

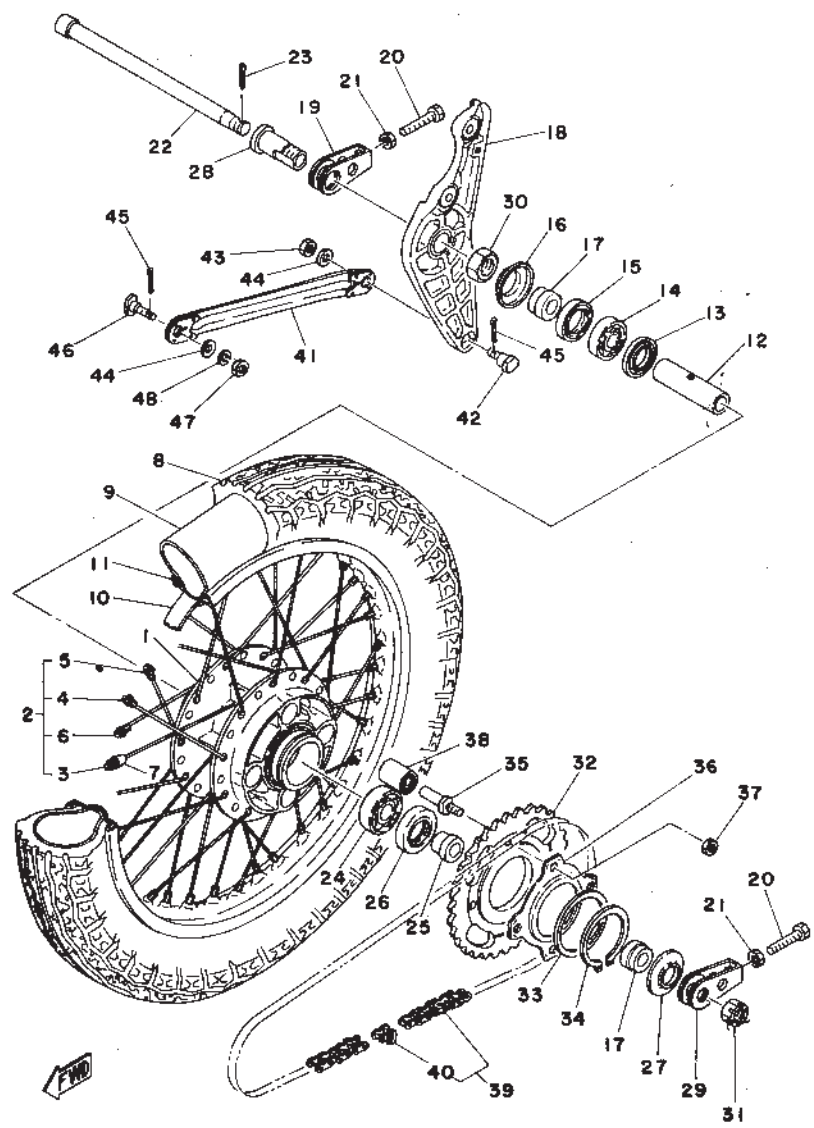
Fig. 35 REAR WHEEL (RD250: Disk Brake/Spoke Wheel Type Exclusive for W. GERMANY)



REAR WHEEL (RD250: Disk Brake/Spoke Wheel Type Exclusive for W. GERMANY)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
35- 1	1A3-25311-00	HUB, rear	1			
35- 2	1A3-25304-00	SPOKE SET	1s			
35- 3	1A3-25396-90	. SPOKE SET, inner left (10PCS)	1s			
35- 4	1A3-25397-90	. SPOKE SET, outer left (10PCS)	1s			
35- 5	1A3-25391-90	. SPOKE SET, inner right (10PCS)	1s			
35- 6	1A3-25392-90	. SPOKE SET, outer right (10PCS)	1s			
35- 7	156-25398-00	BALANCER, wheel	U.N			
35- 8	94135-18224	TIRE, rear (3.50S18-4PR)	1			
35- 9	94235-18022	TUBE (3.50-18)	1			
35-10	94327-18008	BAND, rim (2.75-18)	1			
35-11	94421-18085	RIM (2.15-18)	1			
35-12	1A1-25317-00	SPACER, bearing	1			
35-13	1A1-25115-00	FLANGE, spacer	1			
35-14	93306-30303	BEARING (6303ZC3)	1			
35-15	93102-28022	OIL SEAL (SD-28-47-7)	1			
35-16	341-25118-00	COVER, hub dust	1			
35-17	90387-17433	COLLAR (341-25183-00)	2			
35-18	1A1-25819-00-33	BRACKET, caliper	1			Yamaha Black
35-19	1A1-25389-00	PULLER, chain right	1			
35-20	90101-08034	BOLT (168-25379-00)	2			
35-21	90170-08154	NUT	2			
35-22	150-25381-00	SHAFT, rear wheel	1			
35-23	91401-30030	PIN, cotter	1			
35-24	93306-30404	BEARING (6304Z)	1			
35-25	1A1-25377-00	COLLAR	1			
35-26	93102-28023	OIL SEAL (SD-28-52-6)	1			
35-27	1A1-25367-00	COVER, hub dust	1			
35-28	1A1-25387-00	SHAFT, bracket caliper	1			
35-29	168-25389-00	PULLER, chain left	1			

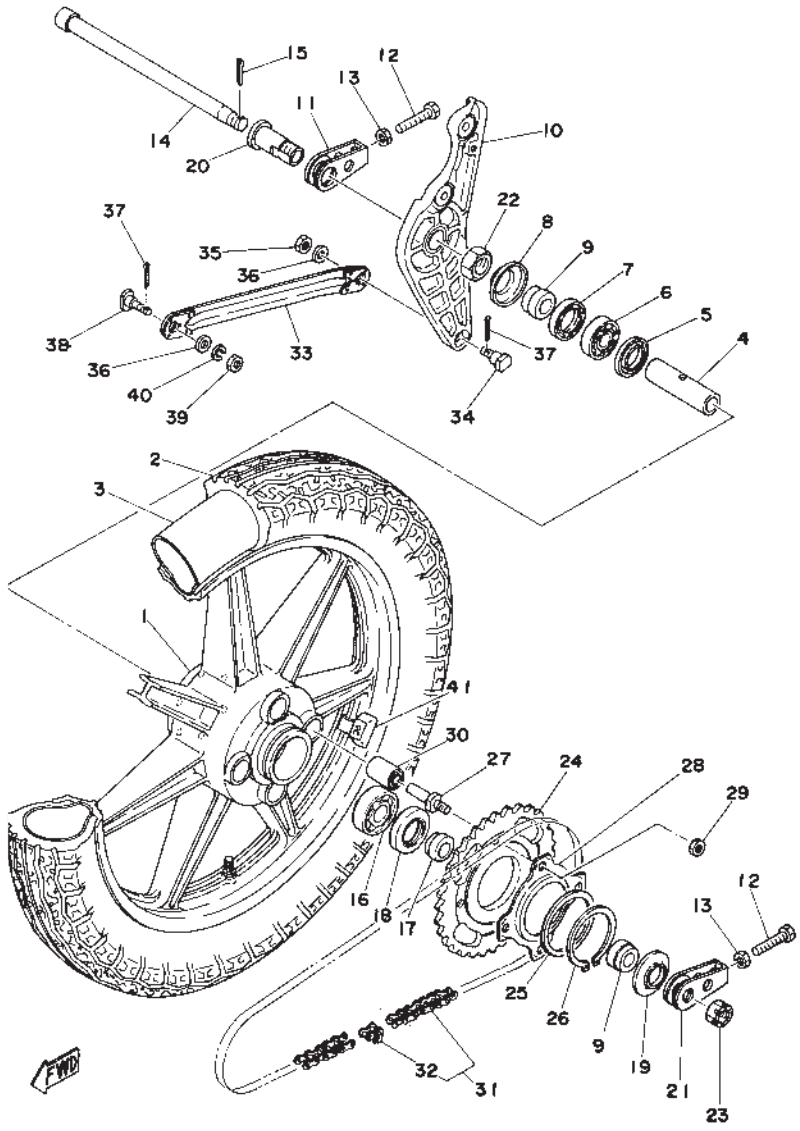
Fig. 35 REAR WHEEL (RD250: Disk Brake/Spoke Wheel Type Exclusive for W. GERMANY)



REAR WHEEL (RD250: Disk Brake/Spoke Wheel Type Exclusive for W. GERMANY)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
35-30	90170-22097	NUT (168-25385-00)	1			
35-31	90171-16007	NUT, castle (275-25382-00)	1			
35-32	1A1-25438-20	GEAR, sprocket wheel (38T)	1			
35-33	90201-66585	WASHER, plate	1			
35-34	93410-65040	CIRCLIP (S-65)	1			
35-35	90109-12429	BOLT	4			
35-36	1A1-25412-01	WASHER, lock	1			
35-37	95311-12700	NUT, hexagon	4			
35-38	1A1-25363-00	DAMPER, sprocket	4			
35-39	94535-25096	CHAIN (DK530DS-95L)	1			
35-40	94635-25001	. JOINT, chain	1			
35-41	171-25371-00	BAR, tension	1			
35-42	90109-08184	BOLT (168-25378-00)	1			
35-43	90170-08158	NUT	1			
35-44	92901-08600	WASHER, plate	2			
35-45	91401-20015	PIN, cotter	2			
35-46	90109-08375	BOLT	1			
35-47	90170-08157	NUT	1			
35-48	92901-08100	WASHER, spring	1			

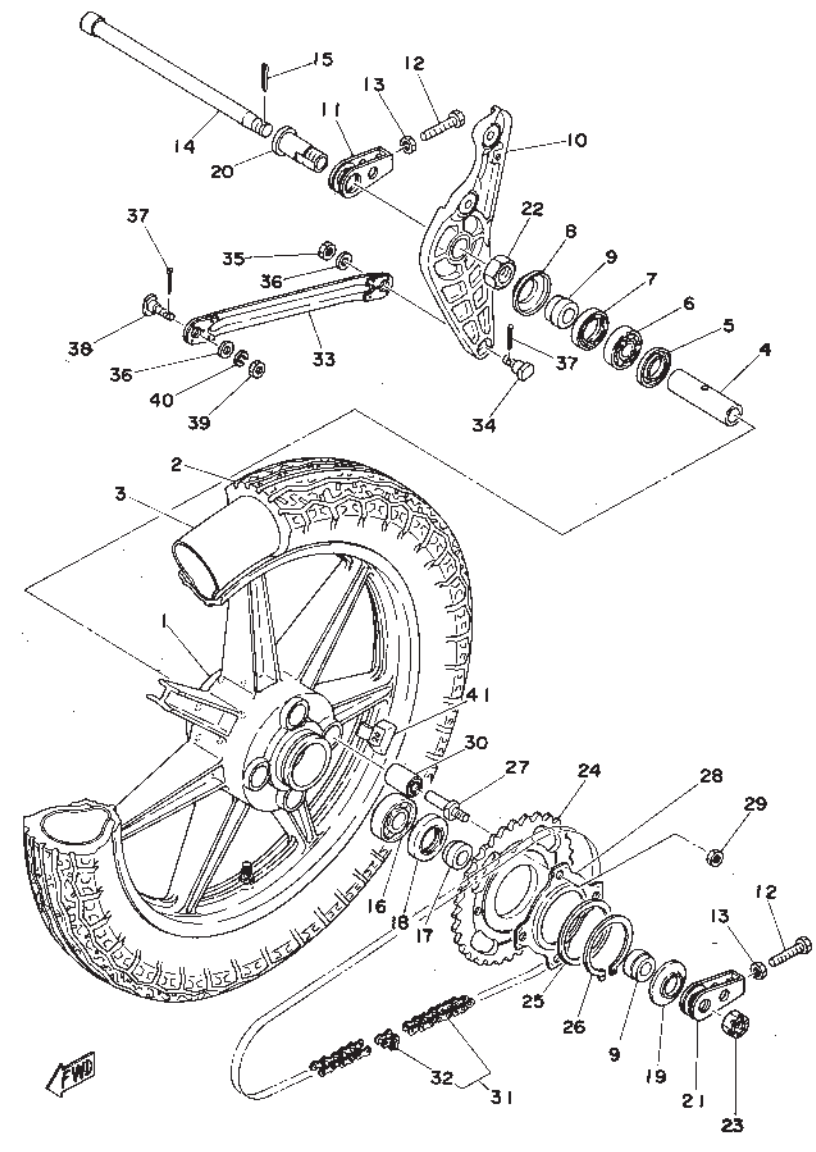
Fig. 36 REAR WHEEL (RD400: Casting Wheel Type)



REAR WHEEL (RD400: Casting Wheel Type)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
36- 1	1A1-25338-00	WHEEL, cast rear		1		
36- 2	94135-18224	TIRE, rear (3.50S18-4PR)		1		
36- 3	94235-18022	TUBE (3.50-18)		1		
36- 4	1A1-25317-00	SPACER, bearing		1		
36- 5	1A1-25115-00	FLANGE, spacer		1		
36- 6	93306-30303	BEARING (6303ZC3)		1		
36- 7	93102-28022	OIL SEAL (SD-28-47-7)		1		
36- 8	341-25118-00	COVER, dust		1		
36- 9	90387-17433	COLLAR (341-25183-00)		2		
36-10	1A1-25819-00-33	BRACKET, caliper		1		Yamaha Black
36-11	1A1-25389-00	PULLER, chain right		1		
36-12	90101-08034	BOLT (168-25379-00)		2		
36-13	90170-08158	NUT		2		
36-14	150-25381-00	SHAFT, rear wheel		1		
36-15	91401-30030	PIN, cotter		1		
36-16	93306-30417	BEARING (6304Z)		1		
36-17	1A1-25377-00	COLLAR		1		
36-18	93102-28023	OIL SEAL (SD-28-52-6)		1		
36-19	1A1-25367-00	COVER, hub dust		1		
36-20	1A1-25387-00	SHAFT, bracket caliper		1		
36-21	168-25389-00	PULLER, chain left		1		
36-22	90170-22097	NUT (168-25385-00)		1		
36-23	90171-16007	NUT, castle (275-25382-00)		1		
36-24	1A1-25438-20	GEAR, sprocket wheel (38T)		1		Except BELGIUM
	1A3-25436-20	GEAR, sprocket wheel (36T)		1		Exclusive for BELGIUM
36-25	90201-66585	WASHER, plate		1		
36-26	93410-56040	CIRCLIP (S-62)		1		
36-27	90109-12429	BOLT		4		
36-28	1A1-25412-01	WASHER, lock		1		

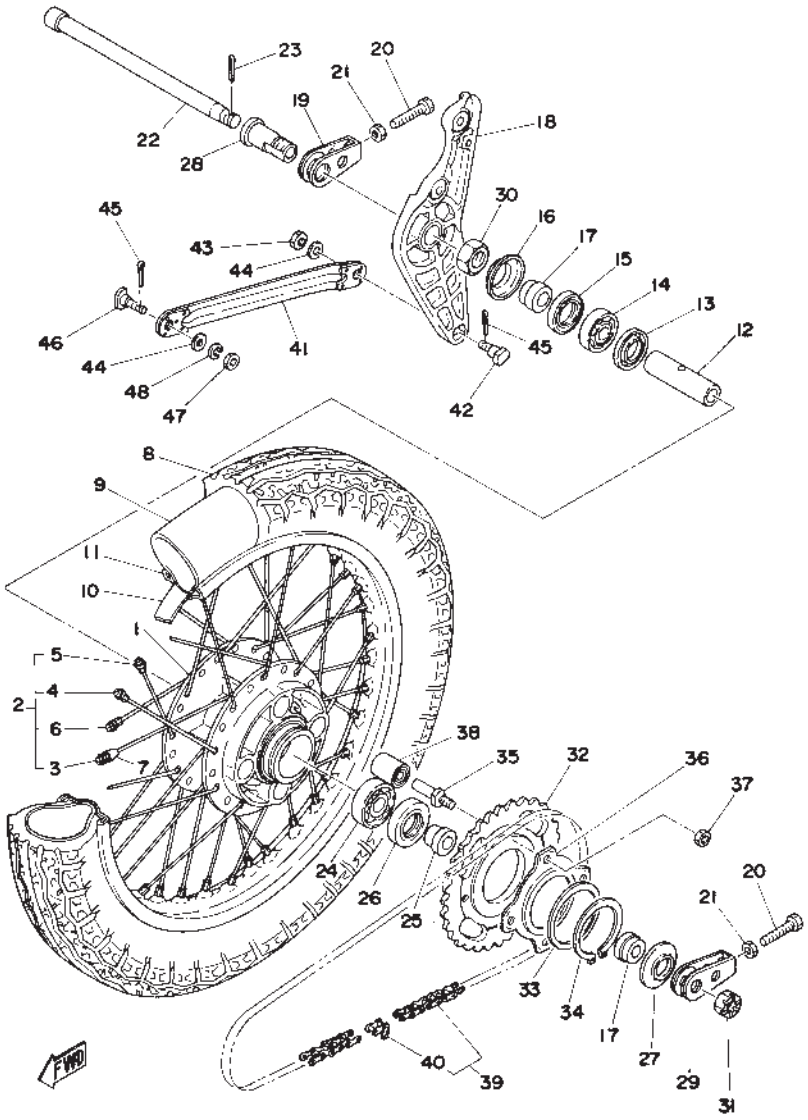
Fig. 36 REAR WHEEL (RD400: Casting Wheel Type)



REAR WHEEL (RD400: Casting Wheel Type)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
36-29	95311-12700	NUT, hexagon		4		
36-30	1A1-25363-00	DAMPER, sprocket		4		
36-31	94585-30096	CHAIN (DK530DS-95L)		1		
36-32	94685-30011	. JOINT, chain		1		
36-33	171-25371-00	BAR, tension		1		
36-34	90109-08184	BOLT (168-25378-00)		1		
36-35	90170-08158	NUT		1		
36-36	92901-08600	WASHER, plate		2		
36-37	91401-20015	PIN, cotter		2		
36-38	90109-08375	BOLT		1		
36-39	90170-08157	NUT		1		
36-40	92901-08100	WASHER, spring		1		
36-41	1A1-25398-00	BALANCER, wheel		U.R		

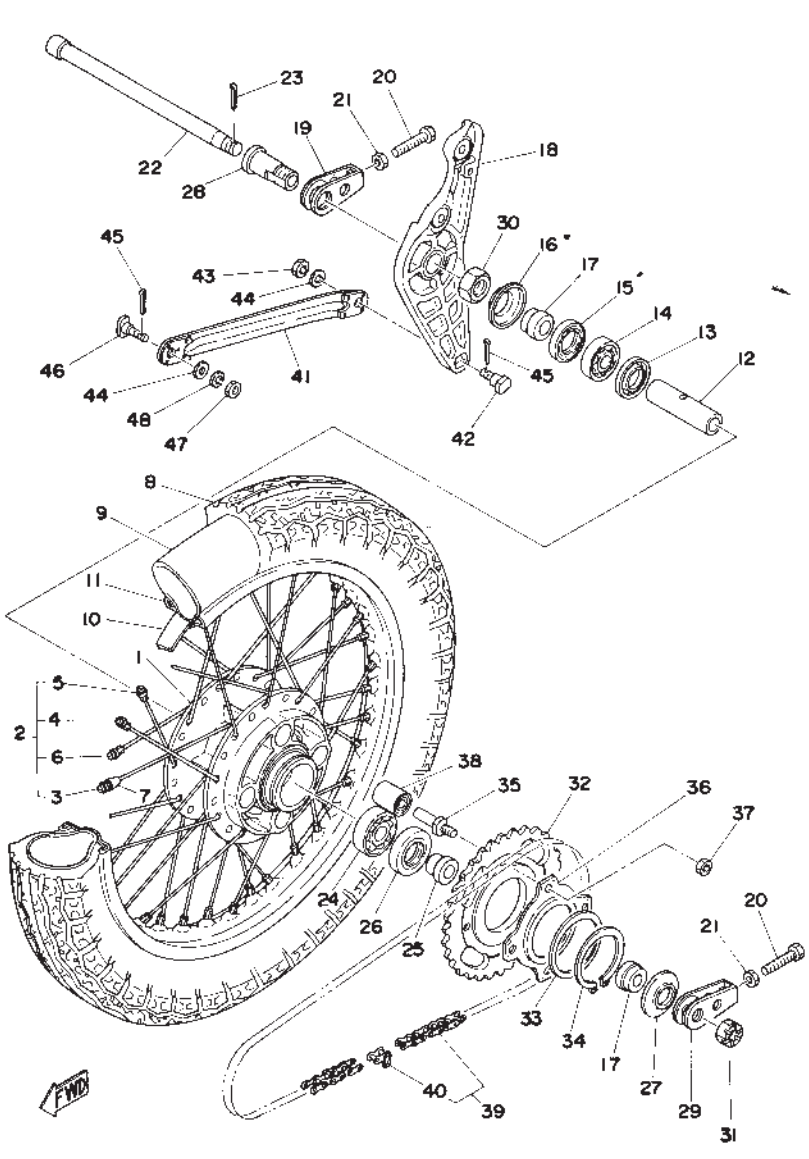
Fig. 37 REAR WHEEL (RD400: Spoke Wheel Type / ALTERNATE PARTS: ENGLAND Only)



REAR WHEEL (RD400: Spoke Wheel Type / ALTERNATE PARTS: ENGLAND Only)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
37- 1	1A3-25311-00	HUB, rear	1			
37- 2	1A3-25304-00	SPOKE SET	1s			
37- 3	1A3-25396-90	. SPOKE SET, inner left (10PCS)	1s			
37- 4	1A3-25397-90	. SPOKE SET, outer left (10PCS)	1s			
37- 5	1A3-25391-90	. SPOKE SET, inner right (10PCS)	1s			
37- 6	1A3-25392-90	. SPOKE SET, outer right (10PCS)	1s			
37- 7	156-25398-00	BALANCER, wheel	U.N			
37- 8	94135-18224	TIRE, rear (3.50S18-4PR)	1			
37- 9	94235-18022	TUBE (3.50-18)	1			
37-10	94327-18008	BAND, rim (3.50-18)	1			
37-11	94418-18181	RIM (1.85-18)	1			
37-12	1A1-25317-00	SPACER, bearing	1			
37-13	1A1-25115-00	FLANGE, spacer	1			
37-14	93306-30303	BEARING (6303ZC3)	1			
37-15	93102-28022	OIL SEAL (SD-28-47-7)	1			
37-16	341-25118-00	COVER, hub dust	1			
37-17	90387-17433	COLLAR (341-25183-00)	2			
37-18	1A1-25819-00-33	BRACKET, caliper	1			Yamaha Black
37-19	1A1-25389-00	PULLER, chain right	1			
37-20	90101-08034	BOLT (168-25379-00)	2			
37-21	90170-08154	NUT	2			
37-22	150-25381-00	SHAFT, rear wheel	1			
37-23	91401-30030	PIN, cotter	1			
37-24	93306-30404	BEARING (6304Z)	1			
37-25	1A1-25377-00	COLLAR	1			
37-26	93102-28023	OIL SEAL (SD-28-52-6)	1			
37-27	1A1-25367-00	COVER, hub dust	1			
37-28	1A1-25387-00	SHAFT, bracket caliper	1			
37-29	168-25389-00	PULLER, chain right	1			

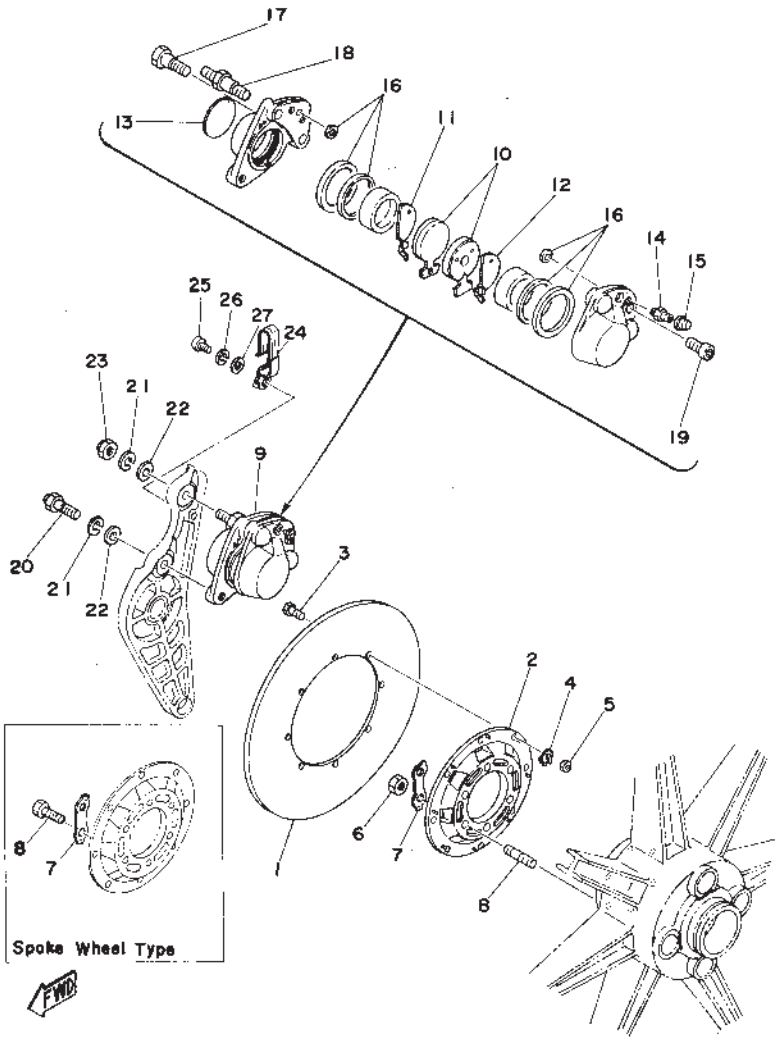
Fig. 37 REAR WHEEL (RD400: Spoke Wheel Type / ALTERNATE PARTS: ENGLAND Only)



REAR WHEEL (RD400: Spoke Wheel Type / ALTERNATE PARTS: ENGLAND Only)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
37-30	90170-22097	NUT (168-25385-00)	1			
37-31	90171-16007	NUT, castle (275-25382-00)	1			
37-32	1A1-25438-20	GEAR, sprocket wheel (38T) ...	1			
37-33	90201-66585	WASHER, plate	1			
37-34	93410-65040	CIRCLIP (S-65)	1			
37-35	90109-12429	BOLT	4			
37-36	1A1-25412-01	WASHER, lock	1			
37-37	95311-12700	NUT, hexagon	4			
37-38	1A1-25363-00	DAMPER, sprocket	4			
37-39	94585-30096	CHAIN (DK530DS-95L)	1			
37-40	94685-30011	. JOINT, chain	1			
37-41	171-25371-00	BAR, tension	1			
37-42	90109-08184	BOLT (168-25378-00)	1			
37-43	90170-08158	NUT	1			
37-44	92901-08600	WASHER, plate	2			
37-45	91401-20015	PIN, cotter	2			
37-46	90109-08375	BOLT	1			
37-47	90170-08157	NUT	1			
37-48	92901-08100	WASHER, spring	1			

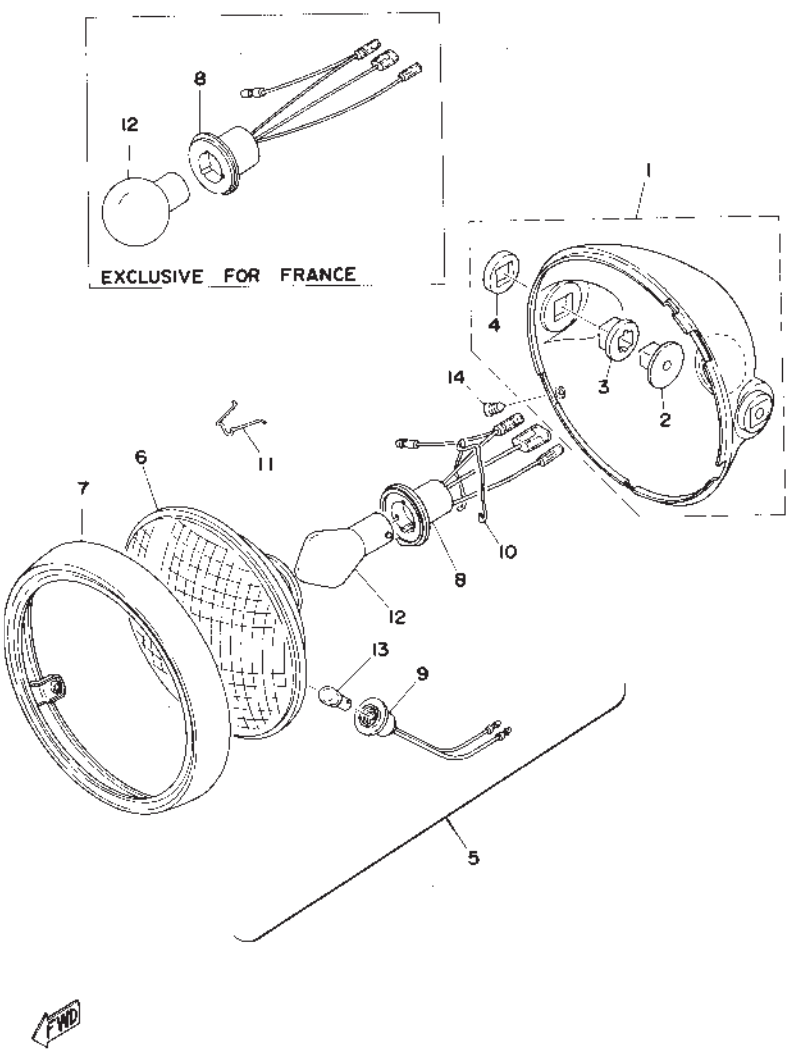
Fig. 38 REAR DISK BRAKE · CALIPER (RD250: Exclusive for W. GERMANY) (RD400: STD)



REAR DISK BRAKE · CALIPER (RD250: Exclusive for W. GERMANY) (RD400: STD)

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Remarks
38- 1	351-25831-01	DISK, brake	1	1	
38- 2	351-25832-00	BRACKET, disk	1	1	
38- 3	90109-06018	BOLT (306-25833-00)	8	8	
38- 4	90215-06106	WASHER, lock (306-25834-00)	8	8	
38- 5	95301-06600	NUT, hexagon	8	8	
38- 6	90170-08158	NUT		6	Casting Wheel Type
38- 7	1J3-25834-00	WASHER, lock	3	3	
38- 8	90109-08367	BOLT	6		Spoke Wheel Type
	90116-08242	BOLT, stud		6	Casting Wheel Type
	90109-08367	BOLT		6	Spoke Wheel Type Alternate Parts ENGLAND Only
38- 9	1A1-25810-50	CALIPER ASS'Y	1	1	
38-10	306-25811-06	. PAD, caliper	2	2	
38-11	409-25827-50	. SHIM, caliper	1	1	
38-12	409-25828-50	. SHIM, caliper	1	1	
38-13	306-25829-00	. EMBLEM, caliper	1	1	
38-14	306-25824-00	. SCREW, bleed	1	1	
38-15	306-25825-01	. CAP	1	1	
38-16	856-20000-50	. CALIPER SEAL KIT	1	1	
38-17	306-25821-01	. BOLT, bridge 1	1	1	
38-18	306-25822-01	. BOLT, bridge 2	1	1	
38-19	306-25826-01	. BOLT, bridge 3	2	2	
38-20	90109-10041	BOLT (306-25818-00)	1	1	
38-21	92901-10100	WASHER, spring	2	2	
38-22	92901-10600	WASHER, plate	2	2	
38-23	90176-10013	NUT, cap	1	1	
38-24	1A1-25875-00	HOLDER, brake hose	1	1	
38-25	92501-06015	SCREW, panhead	1	1	
38-26	92901-06100	WASHER, spring	1	1	
38-27	92901-06600	WASHER, plate	1	1	

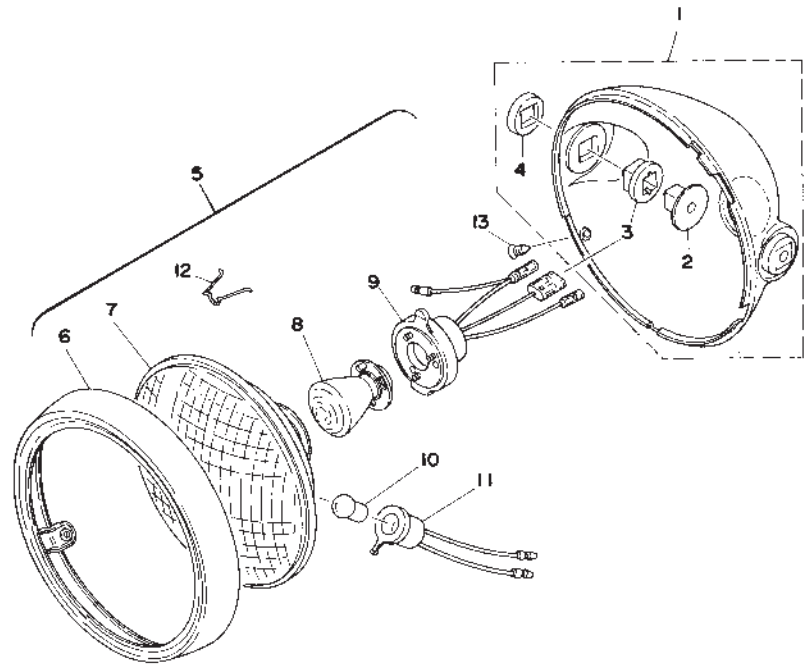
Fig. 39 HEAD LAMP 1



HEAD LAMP 1

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SW. / FINLAND	BELGIUM	SWITZER.	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
39- 1	1A0-84330-60-33	HEAD LAMP BODY ASS'Y	1	1	x	x	x	x	x	x		x		x		x	Yamaha Black
39- 2	498-84145-60	. COLLAR	2	2	x	x	x	x	x	x		x		x		x	
39- 3	498-84163-60	. BUSHING	2	2	x	x	x	x	x	x		x		x		x	
39- 4	498-84164-60	. BUSHING	2	2	x	x	x	x	x	x		x		x		x	
39- 5	1A2-84303-45	HEAD LAMP UNIT ASS'Y	1	1				x						x			
	1A2-84303-40	HEAD LAMP UNIT ASS'Y	1	1		x			x	x	x						
	1A2-84303-20	HEAD LAMP UNIT ASS'Y	1	1	x												
	1A2-84303-80	HEAD LAMP UNIT ASS'Y	1	1												x	
39- 6	413-84320-45	. LENS ASS'Y	1	1				x						x			
	413-84320-40	. LENS ASS'Y	1	1		x			x	x	x						
	278-84320-21	. LENS ASS'Y	1	1	x												
	413-84120-85	. LENS ASS'Y	1	1												x	
39- 7	1A2-84315-45	. RIM, head lamp	1	1	x	x	x	x	x	x		x		x		x	
39- 8	314-84112-00	. SOCKET ASS'Y	1	1		x	x	x	x	x		x		x		x	
	1A2-84312-20	. SOCKET ASS'Y	1	1	x												
39- 9	306-84346-40	. SOCKET ASS'Y	1	1		x	x	x	x	x		x		x			
	278-84312-21	. SOCKET ASS'Y	1	1	x												
	457-84146-85	. SOCKET ASS'Y	1	1												x	
39-10	308-84135-21	. SPRING	1	1	x	x	x	x	x	x		x		x		x	
39-11	1A2-84324-20	. SPRING, reflecter set	3	3	x	x	x	x	x	x		x		x		x	
39-12	169-84314-10	BULB, head lamp (12V-35/35W)	1	1		x	x	x	x	x		x		x		x	*
	278-84314-21	BULB, head lamp (12V-36/36W)	1	1	x												"
39-13	169-84347-10	BULB (12V-4W)	1	1		x	x	x	x	x		x		x			*
	169-84346-10	BULB (12V-4W)	1	1	x												*
	413-84347-85	BULB (12V-3W)	1	1												x	"
39-14	195-84325-00	SCREW, rim fitting	1	1	x	x	x	x	x	x		x		x		x	

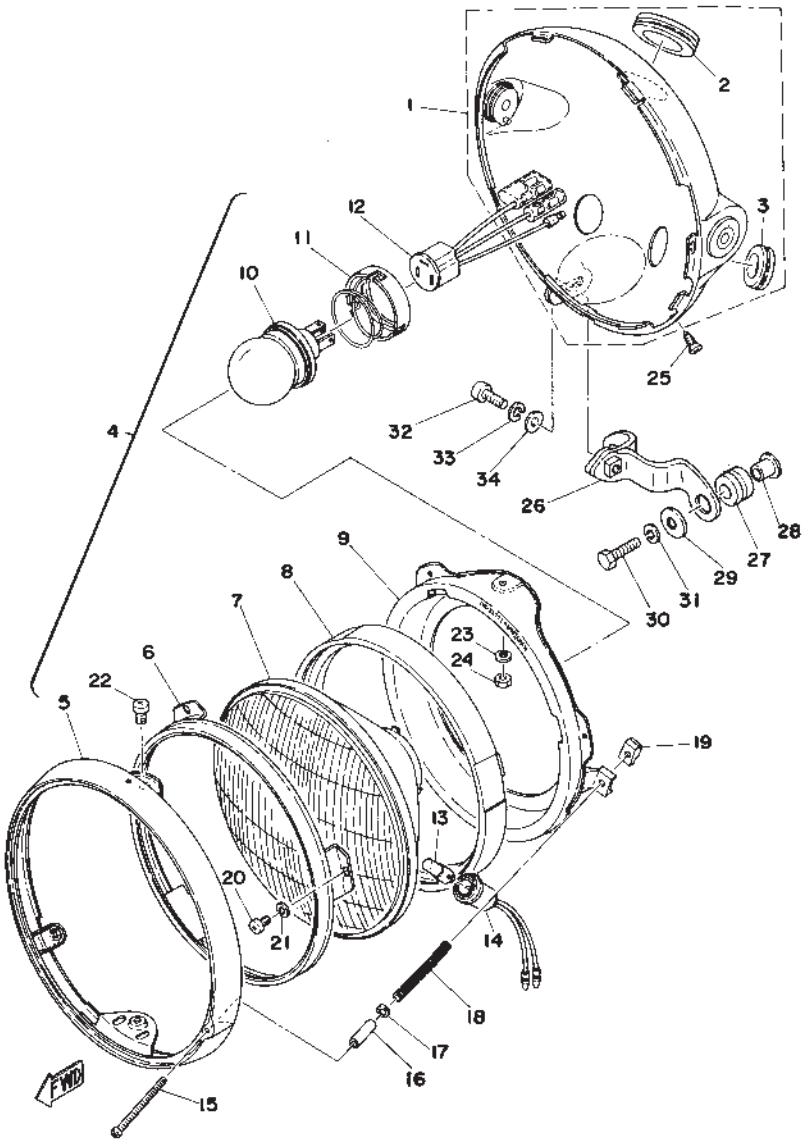
Fig. 40 HEAD LAMP 2



HEAD LAMP 2

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
40- 1	1A0-84330-60-33	HEAD LAMP BODY ASS'Y	1	1											x		Yamaha Black
40- 2	498-84145-60	. COLLAR	2	2											x		
40- 3	498-84163-60	. BUSHING	2	2											x		
40- 4	498-84164-60	. BUSHING	2	2											x		
40- 5	1A2-84310-30	HEAD LAMP UNIT ASS'Y	1	1											x		
40- 6	1A2-84315-45	. RIM, head lamp	1	1											x		
40- 7	1A2-84320-30	. LENS ASS'Y	1	1											x		
40- 8	817-84314-00	. BULB, head lamp (12V-35/35W)	1	1											x		
40- 9	359-84312-00	. CORD ASS'Y	1	1											x		
40-10	306-84347-30	. BULB (12V-3.4W)	1	1											x		
40-11	357-84112-00	. CORD ASS'Y	1	1											x		
40-12	1A2-84324-20	. SPRING, reflector set	3	3											x		
40-13	195-84325-00	SCREW, rim fitting	1	1											x		

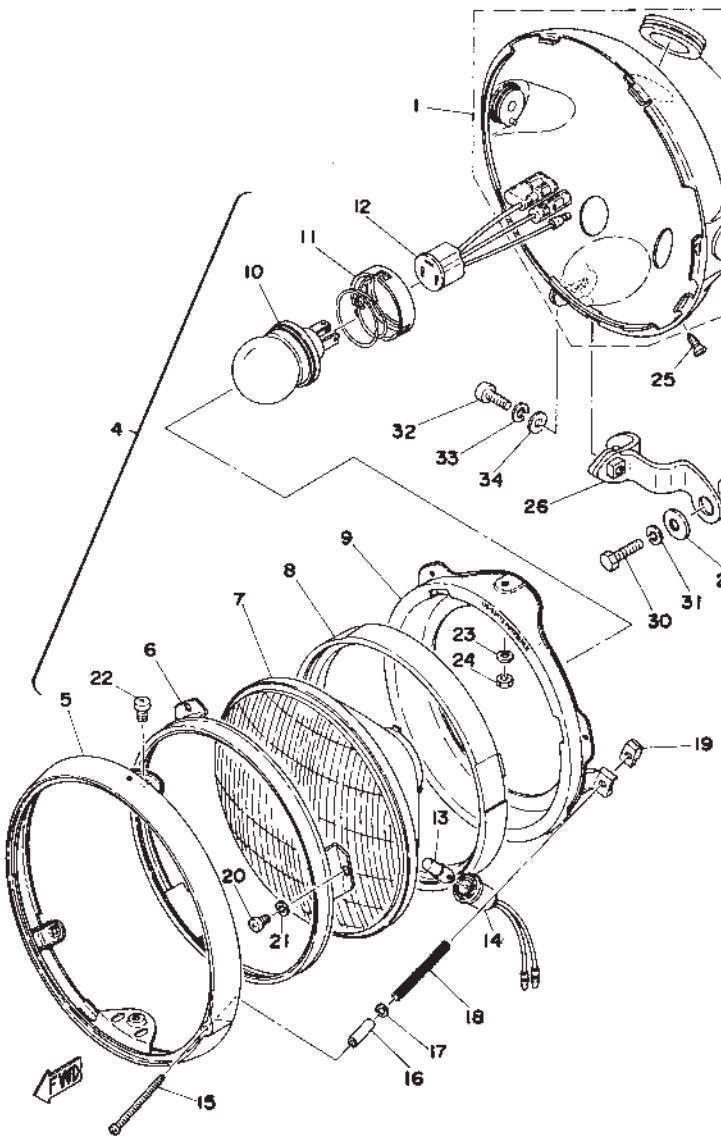
Fig. 41 HEAD LAMP 3



HEAD LAMP 3

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
41- 1	371-84330-60-33	BODY ASS'Y	1											x			Yamaha Black
41- 2	214-84153-60	. GROMMET	1											x			
41- 3	150-84153-00	. GROMMET	2											x			
41- 4	421-84310-40	HEAD LAMP UNIT ASS'Y	1											x			
41- 5	341-84315-40	. RIM, head lamp	1											x			
41- 6	341-84395-40	. RING, retaining	1											x			
41- 7	341-84320-40	. LENS ASS'Y	1											x			
41- 8	341-84322-40	. PACKING, lens	1											x			
41- 9	341-84394-00	. RING, mounting	1											x			
41-10	306-84314-40	. BULB, head lamp (12V-45/40W)	1											x			
41-11	341-84393-40	. HOLDER, bulb	1											x			
41-12	371-84312-60	. SOCKET	1											x			
41-13	169-84346-10	. BULB (12V-4W)	1											x			
41-14	306-84346-40	. SOCKET	1											x			
41-15	341-84331-60	. SCREW, adjusting	1											x			
41-16	341-84333-60	. SPACER	1											x			
41-17	92901-04200	. WASHER, plain	1											x			
41-18	341-84332-60	. SPRING, adjusting	1											x			
41-19	198-84334-60	. NUT	1											x			
41-20	98501-04008	. SCREW, panhead	3											x			
41-21	92901-04100	. WASHER, spring	3											x			
41-22	98501-05010	. SCREW	2											x			
41-23	92901-05100	. WASHER, spring	2											x			
41-24	95301-05600	. NUT, hexagon	2											x			
41-25	195-84325-00	SCREW, rim fitting	2											x			
41-26	1A3-84318-00	STAY, head lamp 1	1											x			
41-27	90480-14102	GROMMET	1											x			
41-28	90387-07390	COLLAR	1											x			

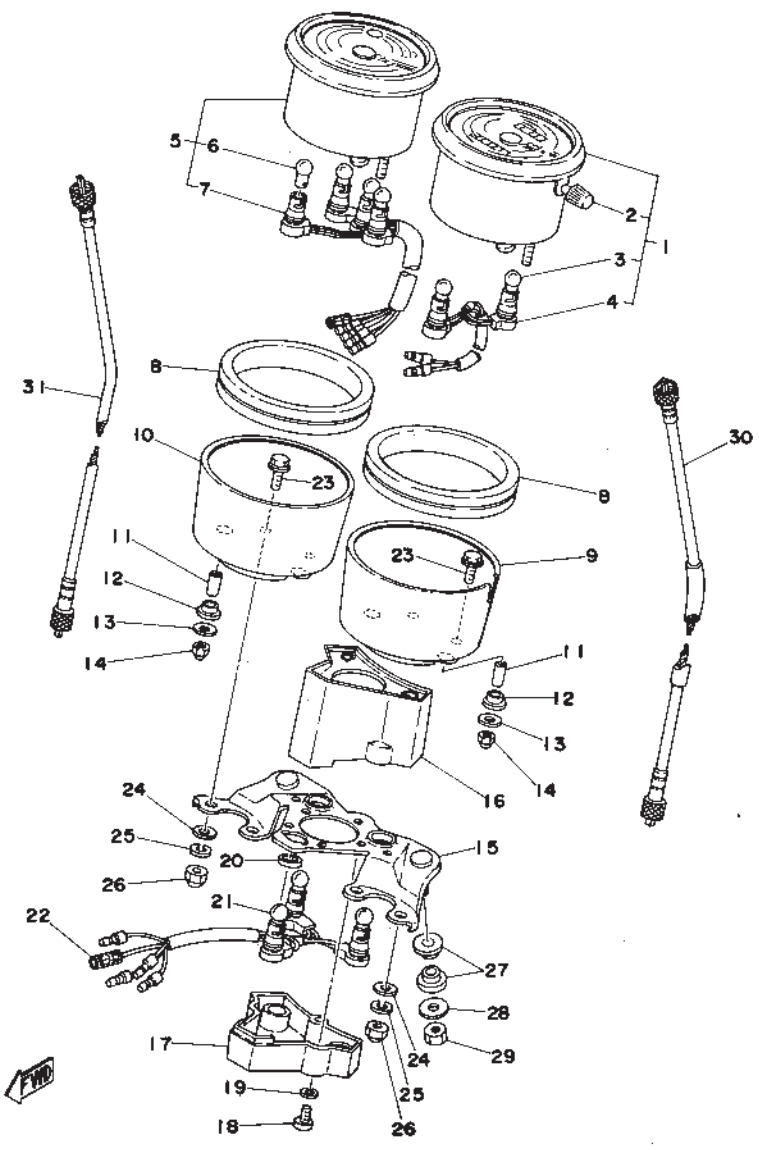
Fig. 41 HEAD LAMP 3



HEAD LAMP 3

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Remarks
41-29	90209-06095	WASHER	1		
41-30	97301-06025	BOLT, hexagon	1		
41-31	92901-06100	WASHER, spring	1		
41-32	92501-06012	SCREW, panhead	1		
41-33	92901-06100	WASHER, spring	1		
41-34	92901-06600	WASHER, plate	1		

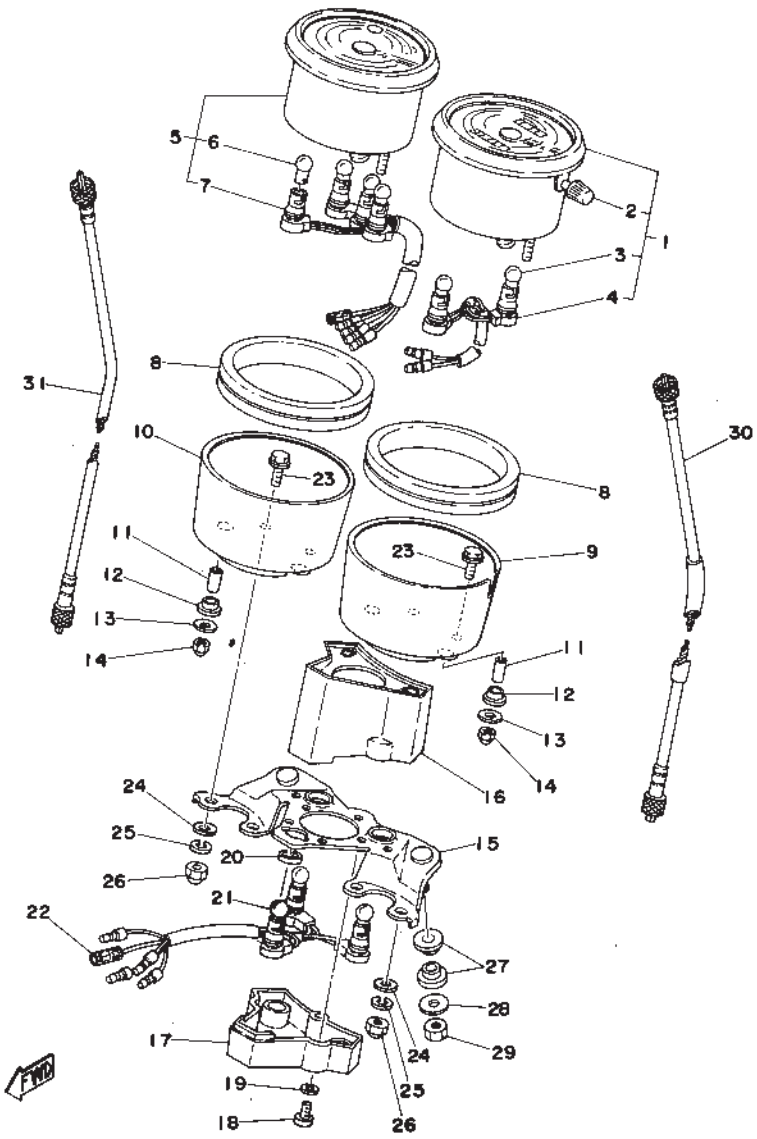
Fig. 42 SPEEDOMETER · TACHOMETER



SPEEDOMETER · TACHOMETER

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
42- 1	1A2-83570-20	SPEEDOMETER ASS'Y	1	1		Km/h
	1A0-83570-41	SPEEDOMETER ASS'Y	1	1		Mile/h STD:England
42- 2	584-83578-70	. KNOB, trip meter	1	1		
42- 3	123-83516-21	. BULB (12V-3.4W)	2	2		
42- 4	1A0-83571-40	. SOCKER CORD ASS'Y 1	1	1		
42- 5	1A0-83540-01	TACHOMETER ASS'Y	1	1		
42- 6	123-83516-21	. BULB (12V-3.4W)	4	4		
42- 7	1A0-83573-00	. SOCKET CORD ASS'Y 3	1	1		
42- 8	1A0-83513-00	DAMPER	2	2		
42- 9	1A0-83507-00	COVER, speedometer	1	1		
42-10	1A0-83508-00	COVER, tachometer	1	1		
42-11	1A0-83522-00	COLLAR	4	4		
42-12	584-83523-00	DAMPER, meter cover fitting	4	4		
42-13	92901-05200	WASHER, plain	4	4		
42-14	95303-05800	NUT, crown	4	4		
42-15	1A0-83519-00	BRACKET, meter	1	1		
42-16	1A0-83568-00	PILOT BOX, upper	1	1		
42-17	584-83569-00	PILOT BOX, under	1	1		
42-18	98501-05010	SCREW, panhead	3	3		
42-19	92901-05100	WASHER, spring	3	3		
42-20	1A0-83541-00	DAMPER	1	1		
42-21	123-83516-21	BULB (12V-3.4W)	3	3		
42-22	1A0-83572-00	SOCKET CORD ASS'Y	1	1		
42-23	584-83546-00	BOLT	4	4		
42-24	92901-06200	WASHER, plain	4	4		
42-25	92901-06100	WASHER, spring	4	4		
42-26	95303-06800	NUT, crown	4	4		
42-27	1A0-83523-00	DAMPER	4	4		
42-28	90201-06063	WASHER, plate (810-77318-00)	2	2		

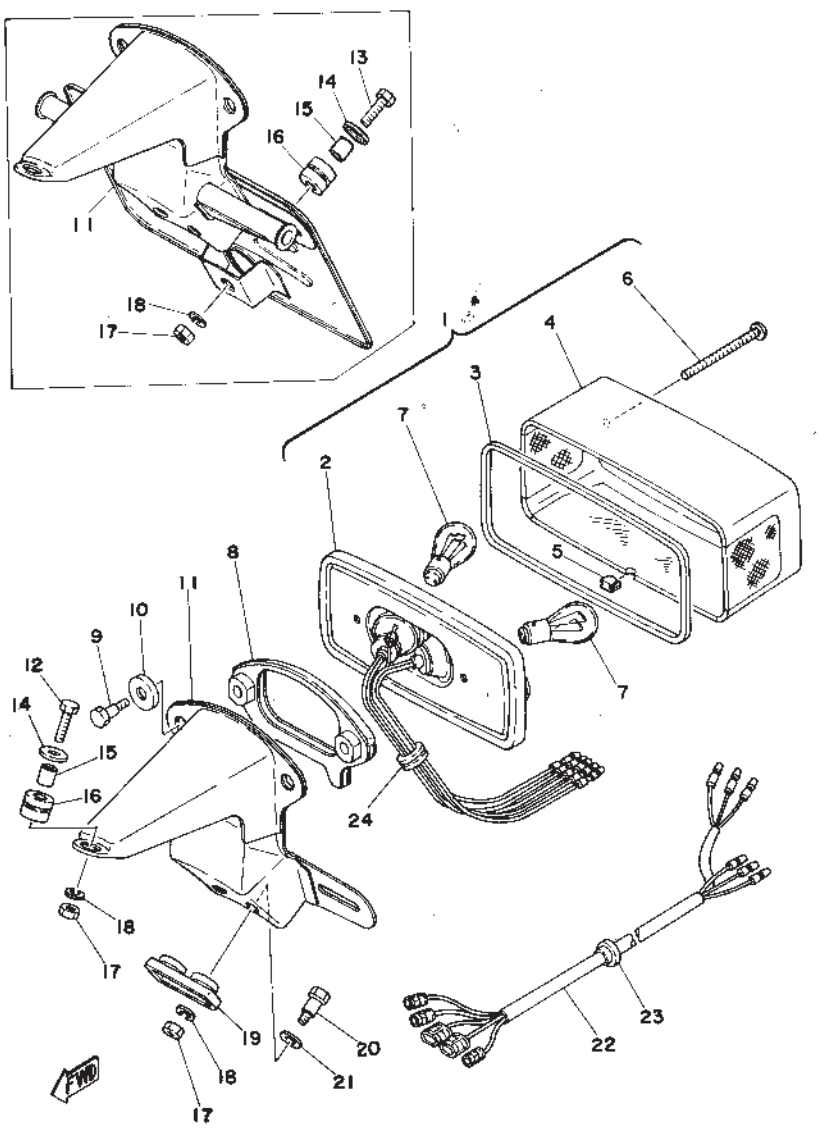
Fig. 42 SPEEDOMETER · TACHOMETER



SPEEDOMETER · TACHOMETER

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
42-29	93301-06600	NUT, hexagon	2	2		
42-30	351-83550-00	SPEEDOMETER CABLE ASS'Y	1	1		
42-31	360-83560-00	TACHOMETER CABLE ASS'Y	1	1		

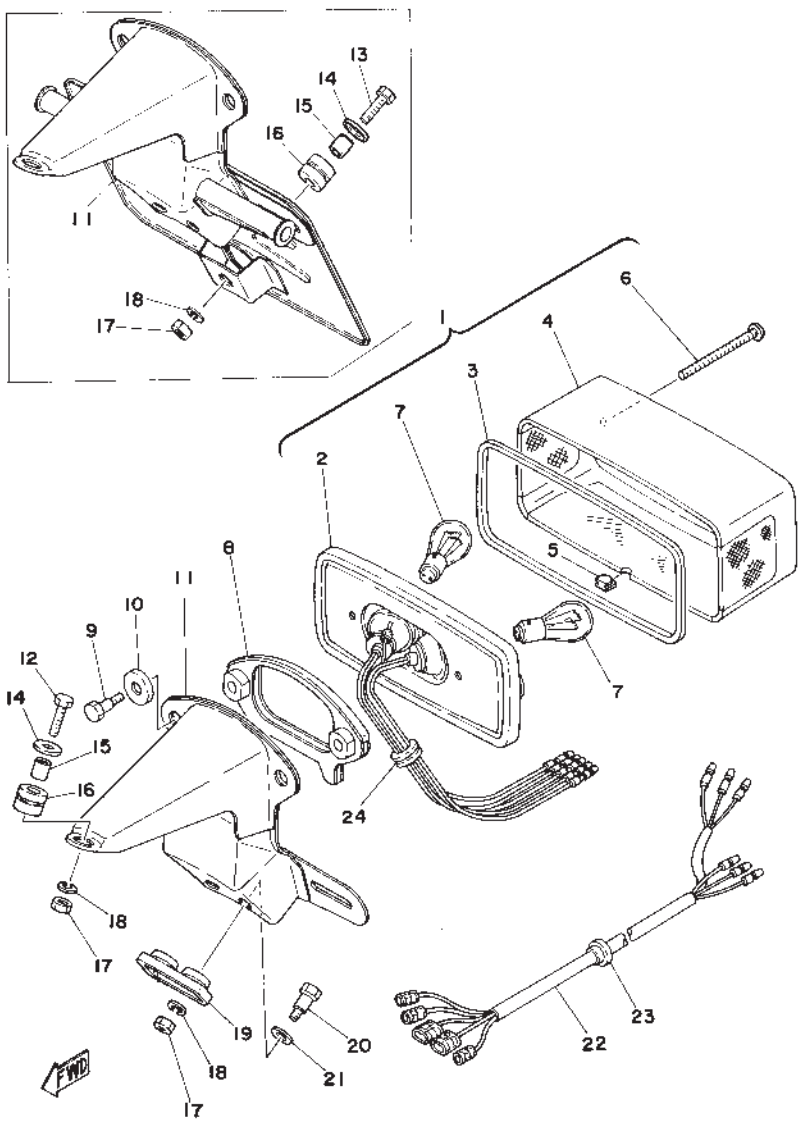
Fig. 43 TAIL LAMP



TAIL LAMP

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
43- 1	1A2-84710-40	TAIL LAMP UNIT ASS'Y	1	1			x				x						
	1A2-84710-70	TAIL LAMP UNIT ASS'Y	1	1	x	x			x	x		x	x	x	x	x	
43- 2	1A2-84711-40	. BASE, tail lamp	1	1	x	x	x	x	x	x	x	x	x	x	x	x	
43- 3	1A0-84723-60	. GASKET, tail lamp	1	1	x	x	x	x	x	x	x	x	x	x	x	x	
43- 4	1A2-84721-40	. LENS, tail lamp	1	1			x				x						
	1A2-84721-70	. LENS, tail lamp	1	1	x	x			x	x		x	x	x	x	x	
43- 5	1A2-84718-40	. GROMMET	1	1			x				x						
43- 6	98501-04055	. SCREW, panhead	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
43- 7	1A2-84714-40	BULB, tail lamp (12V-21/5W)	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
43- 8	1A0-84712-60	SEAT, base	1	1	x	x	x	x	x	x	x	x	x	x	x	x	
43- 9	1A0-84726-60	SCREW	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
43-10	437-84725-60	WASHER, special	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
43-11	1A2-84751-10-33	BRACKET, licence	1	1	x	x			x	x			x	x	x		
	1A2-84751-40-33	BRACKET, licence	1	1			x	x			x	x				x	
43-12	97301-06020	BOLT, hexagon	1	1	x	x	x	x	x	x	x	x	x	x	x	x	
43-13	97301-06025	BOLT, hexagon	1	1			x	x			x	x					
43-14	90209-06095	WASHER (102-28323-00)	1	1	x	x			x	x					x	x	
	90209-06095	WASHER (102-28323-00)	2	2			x	x			x	x					
43-15	90387-07390	COLLAR	1	1	x	x			x	x					x	x	
	90387-07390	COLLAR	2	2			x	x			x	x					
43-16	90480-14102	GROMMET (214-21717-00)	1	1	x	x			x	x					x	x	
	90480-14102	GROMMET (214-21717-00)	2	2			x	x			x	x					
43-17	95301-06600	NUT, hexagon	3	3	x	x			x	x					x	x	
	95301-06600	NUT, hexagon	4	4			x	x			x	x					
43-18	92901-06100	WASHER, spring	3	3	x	x			x	x					x	x	
	92901-06100	WASHER, spring	4	4			x	x			x	x					
43-19	214-84553-01	DAMPER	1	1	x	x	x	x	x	x	x	x	x	x	x	x	
43-20	90109-06017	BOLT (168-21738-00) ...	2	2	x	x	x	x	x	x	x	x	x	x	x	x	

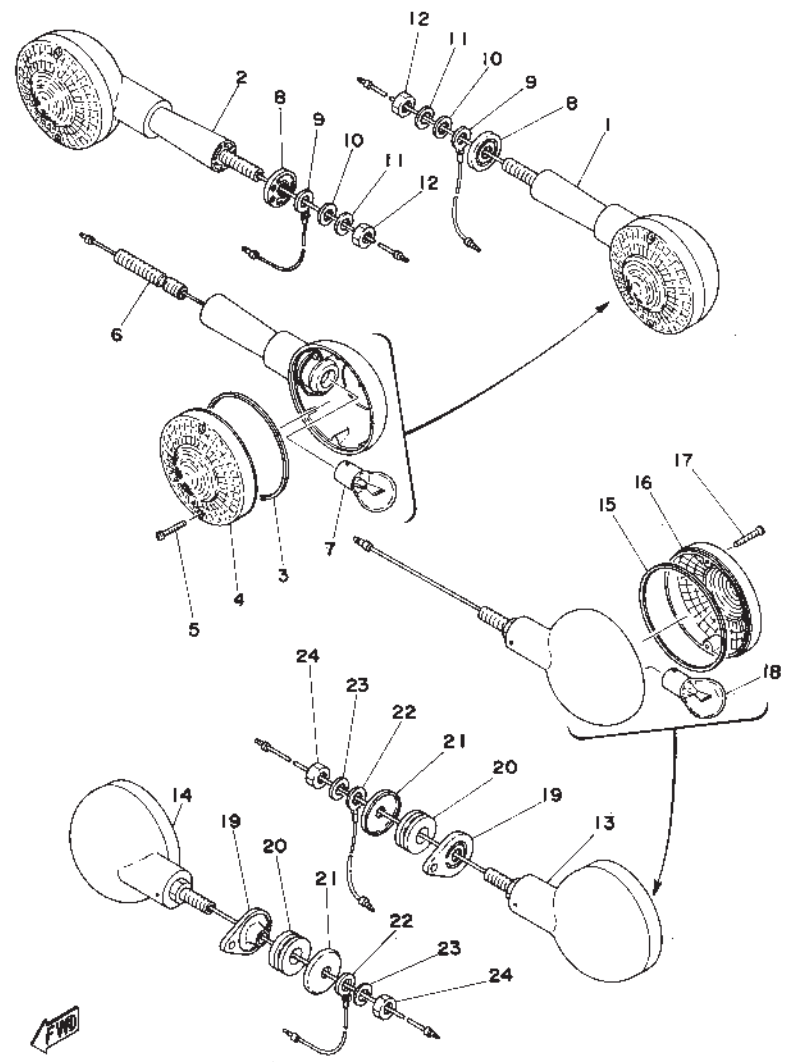
Fig. 43 TAIL LAMP



TAIL LAMP

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
43-21	92901-08200	WASHER, plain	2	2	x	x	x	x	x	x	x		x	x	x	x	x
43-22	1A0-84717-00	CORD, tail lamp	1	1	x	x				x				x	x	x	
	1AZ-84717-40	CORD, tail lamp	1	1			x	x			x		x	x			
43-23	90480-12013	GROMMET (152-84158-00)	1	1	x	x	x	x	x	x	x		x	x	x	x	x
43-24	90480-12067	GROMMET	1	1	x	x	x	x	x	x	x		x	x	x	x	x

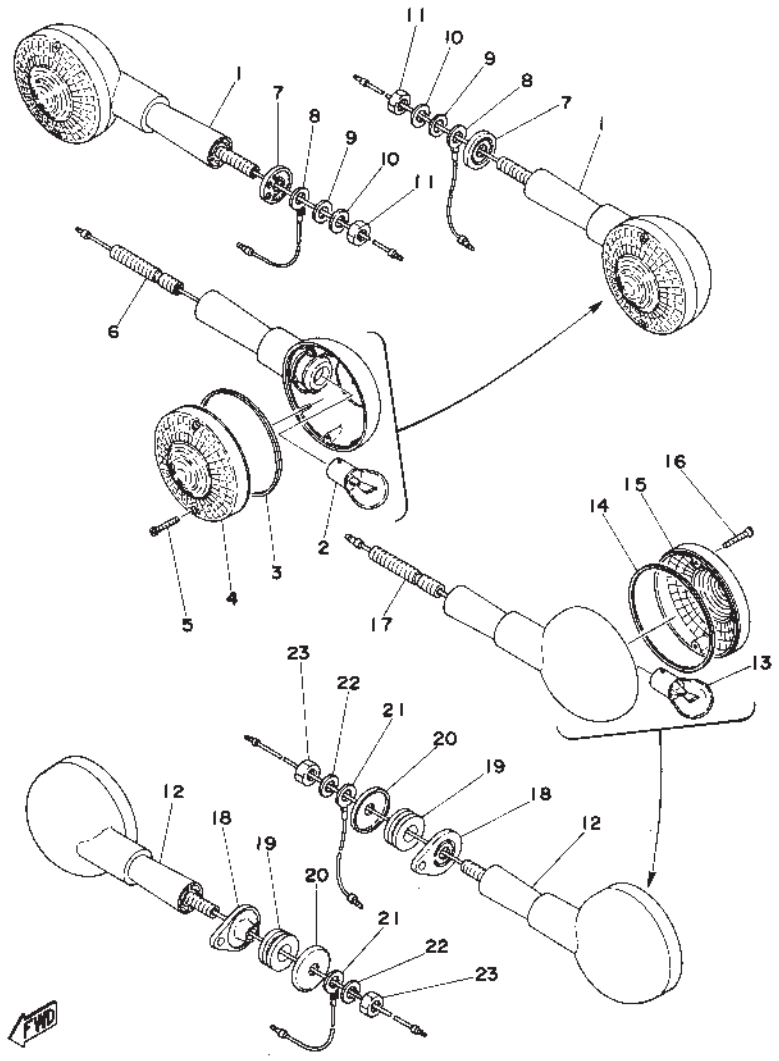
Fig. 44 FLASHER LAMP 1



FLASHER LAMP 1

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
44- 1	366-83310-41-93	FRONT FLASHER LAMP ASS'Y, left	1	1			x	x					x	x			
44- 2	366-83320-41-93	FRONT FLASHER LAMP ASS'Y, right	1	1			x	x					x	x			
44- 3	341-83313-70	. GASKET, flasher lens ..	2	2			x	x					x	x			
44- 4	341-83312-70	. LENS, flasher	2	2			x	x					x	x			
44- 5	341-83333-70	. SCREW, lens fitting ...	4	4			x	x					x	x			
44- 6	341-83367-00	. BOLT, stud	2	2			x	x					x	x			
44- 7	306-83311-40	BULB, flasher (12V-21W) .	2	2			x	x					x	x			
44- 8	360-83316-00	COLLAR, flasher front ..	2	2			x	x					x	x			
44- 9	371-82519-00	WIRE, earth lead	2	2			x	x					x	x			
44-10	92901-08200	WASHER, plain	2	2			x	x					x	x			
44-11	92901-08100	WASHER, spring	2	2			x	x					x	x			
44-12	95301-08600	NUT, hexagon	2	2			x	x					x	x			
44-13	533-83330-40-93	REAR FLASHER LAMP ASS'Y, left	1	1			x	x					x	x			
44-14	533-83340-40-93	REAR FLASHER LAMP ASS'Y, right	1	1			x	x					x	x			
44-15	341-83313-70	. GASKET, flasher lens ...	2	2			x	x					x	x			*
44-16	366-83312-40	. LENS, flasher	2	2			x	x					x	x			
44-17	341-83333-70	. SCREW, lens fitting	4	4			x	x					x	x			
44-18	306-83311-40	BULB, flasher (12V-21W) .	2	2			x	x					x	x			
44-19	360-83326-00	COLLAR, flasher rear ..	2	2			x	x					x	x			
44-20	90480-18128	GROMMET (360-83321-00)	2	2			x	x					x	x			
44-21	90201-08612	WASHER, plate	2	2			x	x					x	x			
44-22	256-83336-01	CORD	2	2			x	x					x	x			
44-23	92901-08100	WASHER, spring	2	2			x	x					x	x			
44-24	95301-08600	NUT, hexagon	2	2			x	x					x	x			

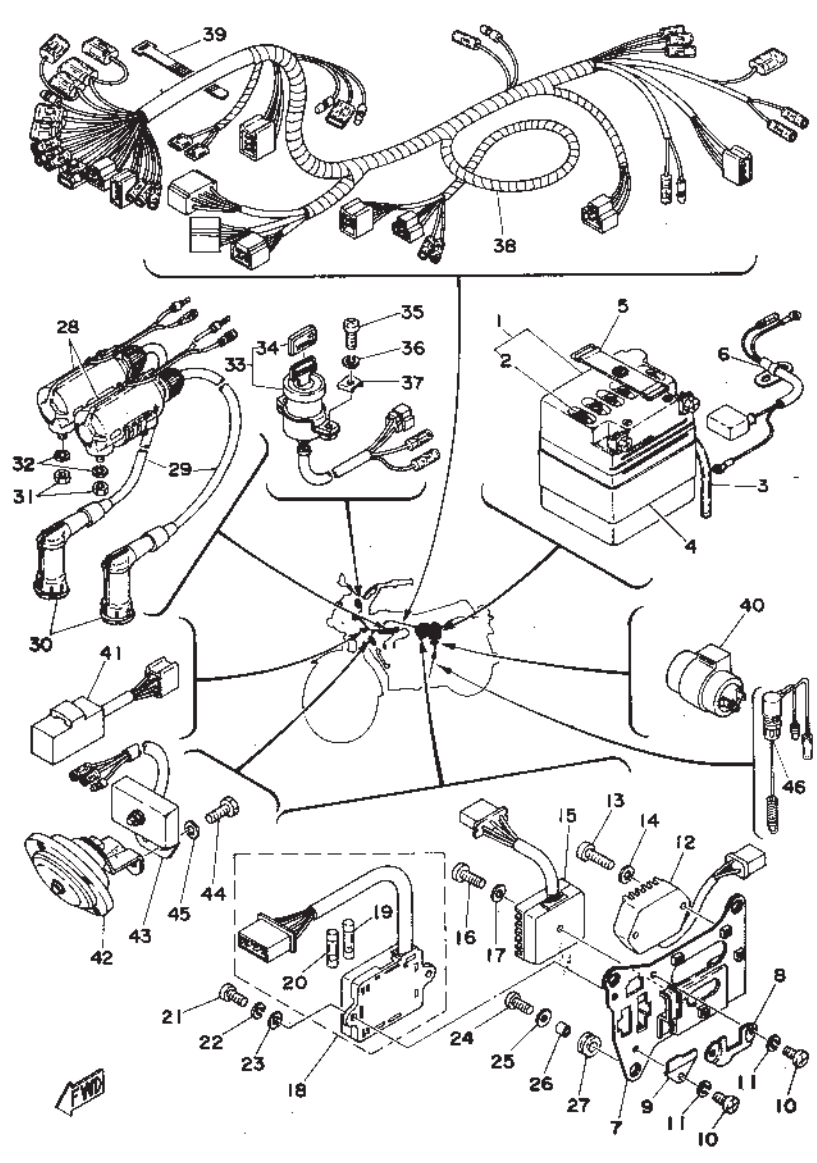
Fig. 45 FLASHER LAMP 2



FLASHER LAMP 2

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
45- 1	360-83310-71-93	FRONT FLASHER LAMP ASS'Y	2	2	x	x			x	x				x	x	x	
45- 2	256-83311-70	. BULB, flasher (12V-32CP)	2	2	x	x			x	x				x	x	x	
45- 3	341-83313-70	. GASKET, flasher lens	2	2	x	x			x	x				x	x	x	
45- 4	341-83312-70	. LENS, flasher	2	2	x	x			x	x				x	x	x	
45- 5	341-83333-70	. SCREW, lens fitting	4	4	x	x			x	x				x	x	x	
45- 6	360-83367-00	. BOLT, stud	4	4	x	x			x	x				x	x	x	
45- 7	360-83316-00	COLLAR, flasher front	2	2	x	x			x	x				x	x	x	
45- 8	371-82519-00	WIRE, earth lead	2	2	x	x			x	x				x	x	x	
45- 9	92901-08200	WASHER, plain	2	2	x	x			x	x				x	x	x	
45-10	92901-08100	WASHER, spring	2	2	x	x			x	x				x	x	x	
45-11	95301-08600	NUT, hexagon	2	2	x	x			x	x				x	x	x	
45-12	~~366~~-83330-71-93 366-	REAR FLASHER LAMP ASS'Y	2	2	x	x			x	x					x	x	
	521-83330-50-93	REAR FLASHER LAMP ASS'Y	2	2										x			
45-13	256-83311-70	. BULB, flasher (12V-32CP)	2	2	x	x			x	x				x	x	x	
45-14	341-83313-70	. GASKET, flasher lens	2	2	x	x			x	x				x	x	x	
45-15	341-83312-70	. LENS, flasher	2	2	x	x			x	x				x	x		
	366-83312-40	. LENS, flasher	2	2										x			
45-16	341-83333-70	. SCREW, lens fitting	4	4	x	x			x	x				x	x	x	
45-17	360-83367-00	. BOLT, stud	2	2	x	x			x	x				x	x	x	
45-18	360-83326-00	COLLAR, flasher rear	2	2	x	x			x	x				x	x	x	
45-19	90480-18128	GROMMET (360-83321-00)	2	2	x	x			x	x				x	x	x	
45-20	90201-08612	WASHER, plate	2	2	x	x			x	x				x	x	x	
45-21	256-83336-01	CORD	2	2	x	x			x	x				x	x	x	
45-22	92901-08100	WASHER, spring	2	2	x	x			x	x				x	x	x	
45-23	95301-08600	NUT, hexagon	2	2	x	x			x	x				x	x	x	

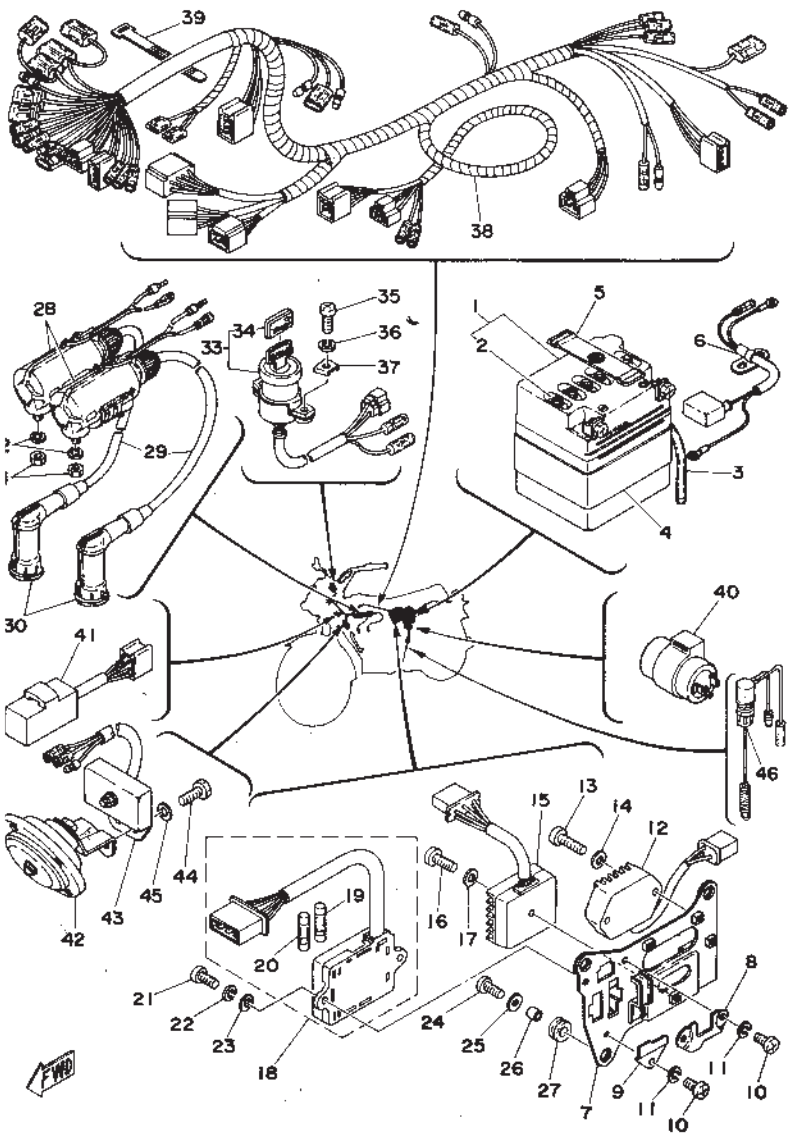
Fig. 46 ELECTRICAL



ELECTRICAL

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
46- 1	118-82110-71	BATTERY ASS'Y	U.R	U.R	x	x	x	x	x	x		x	x	x	x	x	
	118-82110-80	BATTERY ASS'Y	1	1													
46- 2	104-82111-20	. CAP, battery	6	6	x	x	x	x	x	x		x	x	x	x	x	
46- 3	90445-08047	HOSE (168-82112-00 5-580)	1	1	x	x	x	x	x	x		x	x	x	x	x	
46- 4	235-82124-00	BAND, battery	1	1	x	x	x	x	x	x		x	x	x	x	x	
46- 5	122-82131-00	BAND, battery	1	1	x	x	x	x	x	x		x	x	x	x	x	
46- 6	1A0-82117-00	WIRE, lead	1	1	x	x	x	x	x	x		x	x	x	x	x	
46- 7	1A0-21543-01	PLATE 1	1	1	x	x	x	x	x	x		x	x	x	x	x	
46- 8	1A0-21544-00	PLATE 2	1	1	x	x	x	x	x	x		x	x	x	x	x	
46- 9	1A0-21545-00	PLATE 3	1	1	x	x	x	x	x	x		x	x	x	x	x	
46-10	92501-06010	SCREW, panhead	3	3	x	x	x	x	x	x		x	x	x	x	x	
46-11	92901-06100	WASHER, spring	3	3	x	x	x	x	x	x		x	x	x	x	x	
46-12	1A0-81910-10	VOLTAGE REGULATOR ASS'Y	1	1	x	x	x	x	x	x		x	x	x	x	x	
46-13	92501-06030	SCREW, panhead	2	2	x	x	x	x	x	x		x	x	x	x	x	
46-14	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x		x	x	x	x	x	
46-15	1A0-81970-20	RECTIFIER ASS'Y	U.R	U.R	x	x	x	x	x	x		x	x	x	x	x	
	1A0-81970-60	RECTIFIER ASS'Y	1	1													
46-16	92501-06020	SCREW, panhead	1	1	x	x	x	x	x	x		x	x	x	x	x	
46-17	92901-06100	WASHER, spring	1	1	x	x	x	x	x	x		x	x	x	x	x	
46-18	1A0-82170-00	FUSE BOX ASS'Y	1	1	x	x	x	x	x	x		x	x	x	x	x	
46-19	1A0-82151-00	. FUSE (10A)	4	4	x	x	x	x	x	x		x	x	x	x	x	
46-20	1A0-82161-00	. FUSE (20A)	2	2	x	x	x	x	x	x		x	x	x	x	x	
46-21	98501-05015	SCREW, panhead	2	2	x	x	x	x	x	x		x	x	x	x	x	
46-22	92901-05100	WASHER, spring	2	2	x	x	x	x	x	x		x	x	x	x	x	
46-23	92901-05600	WASHER, plate	2	2	x	x	x	x	x	x		x	x	x	x	x	
46-24	92501-06018	SCREW, panhead	3	3	x	x	x	x	x	x		x	x	x	x	x	

Fig. 46 ELECTRICAL



ELECTRICAL

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
46-25	90201-06053	WASHER, plate (811-77728-00)	3	3	x	x	x	x	x	x	x	x	x	x	x	x	
46-26	90387-07389	COLLAR (256-21544-00)	3	3	x	x	x	x	x	x	x	x	x	x	x	x	
46-27	90480-13018	GROMMET	3	3	x	x	x	x	x	x	x	x	x	x	x	x	
46-28	1A0-82310-10	IGNITION COIL ASS'Y	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
46-29	183-82341-00	CORD, high tension	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
46-30	808-82370-10	PLUG CAP ASS'Y	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
46-31	95301-06600	NUT, hexagon	4	4	x	x	x	x	x	x	x	x	x	x	x	x	
46-32	92901-06100	WASHER, spring	4	4	x	x	x	x	x	x	x	x	x	x	x	x	
46-33	1A2-82508-40	MAIN SWITCH ASS'Y	1	1	x	x			x	x	x	x	x	x	x	x	
	1A2-82508-45	MAIN SWITCH ASS'Y	1	1			x										
46-34	526-82579-00	CAP, key	1	1			x										
46-35	98501-05018	SCREW, panhead	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
46-36	92901-05100	WASHER, spring	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
46-37	533-82517-00	WASHER, special	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
46-38	1A0-82590-62	WIRE HARNESS ASS'Y	1	1	x	x			x	x				x	x	x	
	1A2-82590-40	WIRE HARNESS ASS'Y	1	1			x	x			x	x					
46-39	803-82591-00	BAND	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
46-40	1E7-83350-40	FLASHER RELAY ASS'Y	1	1			x	x			x	x					
	1A0-83350-70	FLASHER RELAY ASS'Y	1	1	x	x			x	x				x	x	x	
46-41	1E7-83395-01	FLASHER CANCELLING UNIT	1	1	x	x		x	x	x	x	x	x	x	x	x	
46-42	1A0-83371-20	HORN	1	1	x		x	x	x		x	x		x	x	x	
	1A2-83371-50	HORN	1	1		x				x			x				
46-43	1A0-85370-10	RESISTOR ASS'Y	1	1	x	x	x	x	x	x	x	x	x	x	x	x	
46-44	97321-08018	BOLT, hexagon	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
46-45	92901-08100	WASHER, spring	2	2	x	x	x	x	x	x	x	x	x	x	x	x	
46-46	1A0-82530-00	STOP SWITCH ASS'Y	1		x	x	x	x	x	x	x	x	x	x	x	x	

REPAIR KIT

YAMAHA PARTS

Fig. 47 REPAIR KIT

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
47- 1	1A0-11630-00	PISTON ASS'Y (STD)	2s			
	1A0-11630-10	PISTON ASS'Y (1st O.S)	2s			
	1A0-11630-20	PISTON ASS'Y (2nd O.S)	2s			
	1A0-11630-30	PISTON ASS'Y (3rd O.S)	2s			
	1A0-11630-40	PISTON ASS'Y (4th O.S)	2s			
	1A1-11630-00	PISTON ASS'Y (STD)		2s		
	1A1-11630-10	PISTON ASS'Y (1st O.S)		2s		
	1A1-11630-20	PISTON ASS'Y (2nd O.S)		2s		
	1A1-11630-30	PISTON ASS'Y (3rd O.S)		2s		
	1A1-11630-40	PISTON ASS'Y (4th O.S)		2s		
47- 2	1A0-11631-00-96	. PISTON (STD)	U.R 2			Ref. No. 4-14
	1A0-11631-00-98	. PISTON (STD)				
	1A0-11635-00	. PISTON (1st O.S)	2			
	1A0-11636-00	. PISTON (2nd O.S)	2			
	1A0-11637-00	. PISTON (3rd O.S)	2			
	1A0-11638-00	. PISTON (4th O.S)	2			
	1A1-11631-00-96	. PISTON (STD)		U.R 2		
	1A1-11631-00-98	. PISTON (STD)				
	1A1-11635-00	. PISTON (1st O.S)		2		
	1A1-11636-00	. PISTON (2nd O.S)		2		
	1A1-11637-00	. PISTON (3rd O.S)		2		
	1A1-11638-00	. PISTON (4th O.S)		2		

REPAIR KIT

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
47- 3	1A0-11610-00	. PISTON RING SET (STD)	2s			Ref. No. 4-15
	1A0-11610-10	. PISTON RING SET (1st O.S) ...	2s			
	1A0-11610-20	. PISTON RING SET (2nd O.S) ..	2s			
	1A0-11610-30	. PISTON RING SET (3rd O.S) ..	2s			
	1A0-11610-40	. PISTON RING SET (4th O.S) ..	2s			
	1A1-11610-00	. PISTON RING SET (STD)		2s		
	1A1-11610-10	. PISTON RING SET (1st O.S) ...		2s		
	1A1-11610-20	. PISTON RING SET (2nd O.S) ..		2s		
	1A1-11610-30	. PISTON RING SET (3rd O.S) ..		2s		
	1A1-11610-40	. PISTON RING SET (4th O.S) ..		2s		
47- 4	280-11633-00	. PIN, piston	2			4-16
	278-11633-00	. PIN, piston		2		4-16
47- 5	93430-17025	. CIRCLIP (137-11634-00)	4	4		4-17
47- 6	1A0-11650-00	CONNECTING ROD ASS'Y	2s			
	1A1-11650-00	CONNECTING ROD ASS'Y		2s		
47- 7	1A1-11681-00	. PIN, crank	2	2		4-6
47- 8	360-11651-00	. ROD, connecting	2			4-7
	1A1-11651-00	. ROD, connecting		2		4-7
47- 9	93310-42231	. BEARING, con-rod big end ...	2	2		4-8
47-10	90209-22071	. WASHER (164-11685-00)	4	2		4-9
47-11	93310-216A3	. BEARING, con-rod small end	2			4-13
	93310-21679	. BEARING, con-rod small end		2		4-13
47-12	1A0-00000-20	GASKET KIT	1s			
	1A1-00000-20	GASKET KIT		1s		
47-13	1A0-11181-00	. GASKET, cylinder head	2			1-2
	1A1-11181-00	. GASKET, cylinder head		2		1-2
47-14	278-11351-01	. GASKET, cylinder	2	2		1-5
47-15	137-15353-00	. GASKET, drain plug	1	1		2-14
47-16	1A0-15455-00	. GASKET, generator cover	1	1		3-7

Fig. 47 REPAIR KIT

Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
47-17	1A0-15457-00	. GASKET, cap cover	1	1		Ref. No. 3-11
47-18	1A0-15461-00	. GASKET, crankcase cover right	1	1		3-16
47-19	1A0-15456-00	. GASKET, oil pump cover ...	1	1		3-20
47-20	93210-27194	. O-RING (2.5-27)	1	1		3-23
47-21	360-11526-00	. SEAL, crank shaft	1	1		4-26
47-22	93211-10232	. O-RING(5.7-109.6)	1	1		5-11
47-23	137-15353-00	. GASKET, drain plug	1	1		7-31
47-24	93210-29147	. O-RING (2.4-29.4)	1	1		7-33
47-25	93210-13016	. O-RING (1.8-13)	1	1		7-33
47-26	93210-07100	. O-RING (2.2-7.2)	1	1		10-13
47-27	314-13621-02	. PACKING, valve seat	2			11-37
	1A1-13621-00	. PACKING, valve seat		2		11-37
47-28	360-14184-01	. GASKET, float chamber	2	2		12-10
47-29	360-13621-00	. GASKET, muffler joint	2			13-6
47-30	1A0-14613-00	. GASKET, exhaust	2	2		13-11
47-31	126-13116-00	. GASKET, pump case	1	1		14-1
47-32	90430-04004	. GASKET (137-13187-00)	1	1		14-20
47-33	1A0-00000-60	OIL SEAL KIT	1s			
	1A1-00000-60	OIL SEAL KIT		1s		
47-34	93103-20076	. OIL SEAL (SW-20-40-10 special)	1	1		4-18
47-35	93103-40077	. OIL SEAL (SW-40-62-10 special)	1	1		4-21
47-36	237-15389-00	. SEAL, push rod	1	1		5-19
47-37	214-16347-01	. SEAL, dust	1	1		5-21
47-38	93102-35054	. OIL SEAL (SD-35-62-6)	1	1		6-34
47-39	93101-12004	. OIL SEAL (S-12-22-5)	1	1		8-18
47-40	93104-11056	. OIL SEAL (S-12-17-2.5)		1		8-20
47-41	93104-20007	. OIL SEAL (SO-20-30-4.5)	1	1		9-9
47-42	93101-10002	. OIL SEAL (S-10-22-7)	1	1		14-5
47-43	93101-10001	. OIL SEAL (S-10-21-5)	1	1		14-17

NUMERICAL INDEX

YAMAHA PARTS

NUMERICAL INDEX

Ref No.	Parts No.
47-12	1A0-00000-20
47-33	1A0-00000-60
1- 2	1A0-11181-00
1-10	1A0-11162-02
4-15	1A0-11610-00
4-15	1A0-11610-10
4-15	1A0-11610-20
4-15	1A0-11610-30
4-15	1A0-11610-40
47- 1	1A0-11630-00
47- 1	1A0-11630-10
47- 1	1A0-11630-20
47- 1	1A0-11630-30
47- 1	1A0-11630-40
4-14	1A0-11631-00-96
4-14	1A0-11631-00-98
4-14	1A0-11635-00
4-14	1A0-11636-00
4-14	1A0-11637-00
4-14	1A0-11638-00
47- 6	1A0-11650-00
14-12	1A0-13101-00
12-26	1A0-14112-25
12-27	1A0-14112-25
12-39	1A0-14169-00
12-40	1A0-14171-00
12-43	1A0-14175-00
12-12	1A0-14181-00
12-11	1A0-14181-14
12- 8	1A0-14185-00
12-30	1A0-14243-00
12-31	1A0-14253-00
11- 1	1A0-14411-00
11- 3	1A0-14412-00
11- 8	1A0-14419-01
11- 9	1A0-14431-00
11-20	1A0-14435-01
11-19	1A0-14437-00
11-10	1A0-14441-00
11- 2	1A0-14451-01
11-27	1A0-14453-01
11- 4	1A0-14457-01
11-11	1A0-14467-01
13- 8	1A0-14611-00
13-10	1A0-14612-01
13-11	1A0-14613-00
13- 9	1A0-14621-00
13- 1	1A0-14710-00
13- 2	1A0-14720-00
12-23	1A0-14991-00
2- 1	1A0-15100-01
3- 1	1A0-15411-00
3- 6	1A0-15415-00
3-19	1A0-15416-00
3-10	1A0-15417-00
3-13	1A0-15421-00
3- 8	1A0-15435-00
3-14	1A0-15435-00
3- 7	1A0-15455-00
3-20	1A0-15456-00
3-11	1A0-15457-00
3-16	1A0-15461-00
3-24	1A0-15491-00
3-25	1A0-15497-00
4-22	1A0-16111-00
5- 2	1A0-16150-00
5- 1	1A0-16301-00
5- 8	1A0-16351-00
5- 4	1A0-16371-00
6- 1	1A0-17411-00
6-18	1A0-17420-00
6-36	1A0-17461-70
8-12	1A0-18111-00-93
26- 2	1A0-20000-10
16- 1	1A0-21110-00-33
17-12	1A0-21107-00
17- 5	1A0-21170-01-33
16- 8	1A0-21315-00
16- 9	1A0-21316-00
16- 2	1A0-21345-00
20-13	1A0-21445-01-33
21-11	1A0-21445-01-33
20-14	1A0-21446-01-33
21-12	1A0-21446-01-33
22- 1	1A0-21510-02-93
22- 4	1A0-21518-00
41- 7	1A0-21543-01
46- 8	1A0-21544-00
46- 9	1A0-21545-00
22- 5	1A0-21610-00-93
22- 6	1A0-21629-00
16-19	1A0-21645-01
17- 1	1A0-21721-00-F3
17- 1	1A0-21721-00-20
17- 1	1A0-21721-00-98
28-20	1A0-21745-00
17-10	1A0-21746-01
28- 1	1A0-21751-00-F3
28- 1	1A0-21751-00-20
28- 1	1A0-21751-00-63
28- 1	1A0-21751-00-75
28- 1	1A0-21751-00-98
28- 4	1A0-21771-00
17- 2	1A0-21783-10
28- 2	1A0-21784-10
18- 1	1A0-22110-00-33
18- 6	1A0-22128-00
18- 8	1A0-22149-00
18-15	1A0-22311-00-33
23-19	1A0-23116-00
23-35	1A0-23121-01-33
23-17	1A0-23122-00
23-14	1A0-23124-01
23- 2	1A0-23126-01
23-36	1A0-23131-01-33
23- 7	1A0-23136-01
23-37	1A0-23164-00

NUMERICAL INDEX

Ref No.	Parts No.
23-13	1A0-23170-01
23-25	1A0-23340-00-33
16-22	1A0-23408-00
24- 9	1A0-23435-01-98
27-14	1A0-24181-00
27-13	1A0-24186-00
27-15	1A0-24500-00
27-21	1A0-24512-00
27-18	1A0-24521-00
27-19	1A0-24523-00
27-22	1A0-24524-00
27-20	1A0-24529-00
27-23	1A0-24535-00
27- 4	1A0-24602-00
29-10	1A0-24705-00
29- 4	1A0-24726-00
26- 6	1A0-25824-01
26- 1	1A0-25850-01
26- 3	1A0-25854-01
26- 4	1A0-25855-00
26-26	1A0-25871-00
26-20	1A0-25872-02
26-22	1A0-25876-00
26-21	1A0-25881-01
26- 5	1A0-25893-01
25-13	1A0-26243-01
25-14	1A0-26260-00
25-15	1A0-26335-00
13-24	1A0-27114-00
20- 1	1A0-27211-00-33
21- 1	1A0-27211-00-33
20- 2	1A0-27212-00
20- 6	1A0-27231-00
19- 7	1A0-27311-00-33
19-17	1A0-27412-01
19-20	1A0-27413-00
19-26	1A0-27414-00
19-25	1A0-27416-00
19-18	1A0-27451-00
19-19	1A0-27461-00
15- 1	1A0-81600-10
15- 4	1A0-81610-10
15- 6	1A0-81611-10
15- 7	1A0-81612-10
15- 5	1A0-81613-10
15-13	1A0-81623-10
15-20	1A0-81625-10
15-27	1A0-81627-10
15-30	1A0-81628-10
15-24	1A0-81632-10
15- 2	1A0-81650-10
15- 3	1A0-81651-10
15- 8	1A0-81661-10
46-12	1A0-81910-10
46-15	1A0-81970-20
46-15	1A0-81970-60
46- 6	1A0-82117-00
46-19	1A0-82151-00
46-20	1A0-82161-00
46-18	1A0-82170-00
46-28	1A0-82310-10
46-46	1A0-82530-00
46-38	1A0-82590-62
46-40	1A0-83350-70
46-42	1A0-83371-20
42- 9	1A0-83507-00
42-10	1A0-83508-00
42- 8	1A0-83513-00
42-15	1A0-83519-00
42-11	1A0-83522-00
42-27	1A0-83523-00
42- 5	1A0-83540-01
42-20	1A0-83541-00
42-16	1A0-83568-00
42- 1	1A0-83570-41
42- 4	1A0-83571-40
42-22	1A0-83572-00
42- 7	1A0-83573-00
26-10	1A0-83922-00
25-11	1A0-83975-00-98
25-11	1A0-83975-20-98
26-27	1A0-83980-30
39- 1	1A0-84330-60-33
40- 1	1A0-84330-60-33
43- 8	1A0-84712-60
43-22	1A0-84717-00
43- 3	1A0-84723-60
43- 9	1A0-84726-60
46-43	1A0-85370-10
28-16	1A0-85720-01
47-12	1A1-00000-20
47-33	1A1-00000-60
1- 2	1A1-11181-00
4- 1	1A1-11400-01
4- 2	1A1-11412-01
4- 3	1A1-11422-01
4- 4	1A1-11432-01
4- 5	1A1-11442-01
4-15	1A1-11610-00
4-15	1A1-11610-10
4-15	1A1-11610-20
4-15	1A1-11610-30
4-15	1A1-11610-40
47- 1	1A1-11630-00
47- 1	1A1-11630-10
47- 1	1A1-11630-20
47- 1	1A1-11630-30
47- 1	1A1-11630-40
4-14	1A1-11631-00-96
4-14	1A1-11631-00-98
4-14	1A1-11635-00
4-14	1A1-11636-00
4-14	1A1-11637-00
4-14	1A1-11638-00
47- 6	1A1-11650-00
4- 7	1A1-11651-00
4- 6	1A1-11681-00

NUMERICAL INDEX

Ref No.	Parts No.
14-12	1A1-13101-00
14- 8	1A1-13178-00
11-31	1A1-13610-00
11-37	1A1-13621-00
13- 8	1A1-14611-00
13- 7	1A1-14615-00
13- 9	1A1-14621-00
13- 1	1A1-14710-00
13-26	1A1-14714-00
13- 2	1A1-14720-00
2- 1	1A1-15100-01
2-19	1A1-15316-00
2-21	1A1-15317-00
2-20	1A1-15326-00
2-22	1A1-15336-00
3- 1	1A1-15411-00
9- 5	1A1-15621-00
4-22	1A1-16111-00
5- 2	1A1-16150-00
5- 1	1A1-16301-00
6- 8	1A1-17121-00
6- 5	1A1-17131-00
6-36	1A1-17461-70
8-12	1A1-18111-00-93
16- 1	1A1-21110-00-33
16- 8	1A1-21315-00
16- 9	1A1-21315-00
17- 1	1A1-21721-00-F3
17- 1	1A1-21721-00-20
17- 1	1A1-21721-00-63
17- 1	1A1-21721-00-75
17- 1	1A1-21721-00-98
17- 1	1A1-21721-00-98
21-32	1A1-21798-00
18- 1	1A1-22110-00-33
18- 1	1A1-22110-00-33
18-11	1A1-22210-21
31- 5	1A1-25115-00
35-13	1A1-25115-00
36- 5	1A1-25115-00
37-13	1A1-25115-00
31- 1	1A1-25168-00
35-12	1A1-25317-00
36- 4	1A1-25317-00
37-12	1A1-25317-00
36- 1	1A1-25338-00
35-38	1A1-25363-00
36-30	1A1-25363-00
37-38	1A1-25363-00
35-27	1A1-25367-00
36-19	1A1-25367-00
37-27	1A1-25367-00
35-25	1A1-25377-00
36-17	1A1-25377-00
37-25	1A1-25377-00
35-28	1A1-25387-00
36-20	1A1-25387-00
37-28	1A1-25387-00
34-24	1A1-25389-00
35-19	1A1-25389-00
36-11	1A1-25389-00
37-19	1A1-25389-00
31-26	1A1-25398-00
36-41	1A1-25398-00
35-36	1A1-25412-01
36-28	1A1-25412-01
36-28	1A1-25412-01
37-36	1A1-25412-01
35-32	1A1-25438-20
36-24	1A1-25438-20
37-32	1A1-25438-20
38- 9	1A1-25810-50
35-18	1A1-25819-00-33
36-10	1A1-25819-00-33
37-18	1A1-25819-00-33
21-31	1A1-25852-00
21-40	1A1-25872-51
38-24	1A1-25875-00
21-28	1A1-25894-00
21-38	1A1-25895-00
21-25	1A1-25898-50
21-24	1A1-25899-50
21- 2	1A1-27212-00
21- 6	1A1-27222-01
21- 7	1A1-27231-00
17-17	1A1-28100-10
21-45	1A1-82531-00
1- 1	1A2-11111-00
1- 3	1A2-11311-00
1- 4	1A2-11321-00
12- 1	1A2-14101-00
12- 2	1A2-14102-00
11- 8	1A2-14419-00
11- 2	1A2-14451-00
16- 1	1A2-21110-20-33
16- 1	1A2-21110-30-33
16- 1	1A2-21110-80-33
22- 5	1A2-21610-00-93
23- 1	1A2-23101-31
23-25	1A2-23340-30-33
27- 1	1A2-24110-00-05
27- 1	1A2-24110-00-06
27- 1	1A2-24110-00-07
27- 1	1A2-24110-00-08
27- 1	1A2-24110-00-X1
27- 2	1A2-24244-00
27- 3	1A2-24245-00
29- 1	1A2-24730-00
29- 2	1A2-24731-00
34-36	1A2-25436-20
26-26	1A2-25871-40
26-20	1A2-25872-20
25-14	1A2-26260-20
25-15	1A2-26335-20
19- 1	1A2-27111-00
19- 7	1A2-27311-00-33
19-12	1A2-27315-00

Ref No.	Parts No.
19-13	1A2-27315-10
19- 8	1A2-27317-00
46-33	1A2-82508-40
46-33	1A2-82508-45
46-38	1A2-82590-40
46-42	1A2-83371-50
42- 1	1A2-83570-20
25- 3	1A2-83972-01-98
25- 3	1A2-83972-20-98
39- 5	1A2-84303-20
39- 5	1A2-84303-40
39- 5	1A2-84303-45
39- 5	1A2-84303-80
40- 5	1A2-84310-30
39- 8	1A2-84317-20
39- 7	1A2-84315-45
40- 6	1A2-84315-45
40- 7	1A2-84320-30
39-11	1A2-84324-20
40-12	1A2-84324-20
43- 1	1A2-84710-40
43- 1	1A2-84710-70
43- 2	1A2-84711-40
43- 7	1A2-84714-40
43-22	1A2-84717-40
43- 5	1A2-84718-40
43- 4	1A2-84721-40
43- 4	1A2-84721-70
43-11	1A2-84751-10-33
43-11	1A2-84751-40-33
1- 1	1A3-11111-01
1-12	1A3-11161-10
1- 3	1A3-11311-00
1- 4	1A3-11321-00
12- 1	1A3-14101-00
12- 2	1A3-14102-00
21-23	1A3-20000-50
16- 1	1A3-21110-20-33
16- 1	1A3-21110-30-33
16- 1	1A3-21110-41-33
16- 1	1A3-21110-41-33
16- 1	1A3-21110-80-33
17- 2	1A3-21783-00
28- 2	1A3-21784-00
23- 1	1A3-23101-00
23-15	1A3-23141-00
35- 2	1A3-25304-00
37- 2	1A3-25304-00
35- 1	1A3-25311-00
37- 1	1A3-25311-00
36-24	1A3-25436-20
21-22	1A3-25850-50
35- 5	1A3-25391-90
37- 5	1A3-25391-90
35- 6	1A3-25392-90
37- 6	1A3-25392-90
35- 3	1A3-25396-90
37- 3	1A3-25396-90
35- 4	1A3-25397-90
37- 4	1A3-25397-90
41-26	1A3-84318-00
25- 2	1E6-26241-00
46-40	1E7-83350-40
46-41	1E7-83395-01
23- 3	1H3-23128-50
33- 7	1J3-25834-00
38- 7	1J3-25834-00
1- 2	1N9-11181-00
13- 8	1N9-14611-00
13- 9	1N9-14621-00
30-22	102-18416-00
31-16	102-18416-00
32-22	102-18416-00
46- 2	104-82111-20
17-13	116-82131-00
46- 1	118-82110-71
46- 1	118-82110-80
20-17	120-27431-00
21-15	120-27431-00
20-18	120-27433-00
21-16	120-27433-00
23-33	122-23119-01
23-34	122-23129-00
46- 5	122-82131-00
42- 3	123-83516-21
42- 6	123-83516-21
42-21	123-83516-21
14- 1	126-13116-00
12-22	127-14134-00
12- 9	127-14186-00
12-45	132-14179-00
5-30	132-16346-00
8-13	132-18113-01
15-21	132-81225-10
15-17	133-81131-10
16-25	134-23483-10
16-23	134-23484-10
16-26	134-23485-10
16-24	134-23488-10
9-23	136-17417-00-09
24- 7	136-23415-00
14-18	137-13128-00
14-13	137-13137-00-03
14-13	137-13137-00-05
14-14	137-13138-01
14- 4	137-13176-00
12- 4	137-14143-22
12- 4	137-14143-22
12- 4	137-14143-23
12- 4	137-14143-24
12- 4	137-14143-24
12- 4	137-14143-26
12- 5	137-14153-00
2-14	137-15353-00
7-31	137-15353-00
17-11	141-21717-00
34-11	148-25315-00

Ref No.	Parts No.
34-19	148-25353-00
34-20	148-25359-00
34-23	148-25383-00
34-37	148-25412-00
34-28	150-25381-00
35-22	150-25381-00
36-14	150-25381-00
37-22	150-25381-00
41- 3	150-84153-00
12-20	152-14123-00
30-11	152-25115-00
32-11	152-25115-00
34-31	152-25387-00
9- 2	156-15618-01
18- 2	156-22141-00
24- 2	156-23411-00
24- 4	156-23412-00
30- 5	156-25398-00
32- 5	156-25398-00
34- 5	156-25398-00
35- 7	156-25398-00
37- 7	156-25398-00
12-29	164-14137-00
6-41	164-17417-00-10
24- 1	164-23462-00
12- 6	168-14190-25
6-13	168-17428-01-03
6-31	168-17428-01-03
6-13	168-17428-01-05
6-31	168-17428-01-05
13-21	168-21639-00
22-13	168-21639-00
34-14	168-25330-00
34-34	168-25366-00
34-40	168-25367-00
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25-18	168-83936-01
16-22	169-23408-10
39-12	169-84314-10
39-13	169-84346-10
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39-13	169-84347-10
12-44	170-14178-00
22-27	170-21746-00
35-41	171-25371-00
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37-41	171-25371-00
5-12	174-16356-00
29-12	174-24741-00
24- 6	183-23411-00
24- 5	183-23412-00
46-29	183-82341-00
12- 3	193-14142-25
39-14	195-84325-00
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41-25	195-84325-00
41-19	198-84334-60
14- 2	214-13175-01
12-19	214-14147-00
12- 7	214-14195-00
4-24	214-16119-00
5-15	214-16119-00
5-21	214-16347-01
5-26	214-16389-00
10-10	214-17811-01
10-16	214-17812-00
10-12	214-17841-01
10-18	214-17843-00
10-14	214-17847-00
8- 5	214-18178-00
28-21	214-21779-00
23-23	214-23114-00
23-22	214-23118-00
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23- 9	214-23146-00
23- 6	214-23156-00
23-10	214-23156-00
27-16	214-24512-00
29-13	214-24724-00
34-21	214-25355-00
25- 6	214-83912-00
25- 8	214-83913-00
41- 2	214-84153-60
43-19	214-84553-01
25-12	235-26242-10
46- 4	235-82124-00
5-19	237-15389-00
18- 7	240-22127-00
12-35	246-14126-00
9-11	248-15668-00
29- 3	248-24726-00-33
12-41	256-14135-00
12-24	256-14956-01
5-22	256-16396-01
23-21	256-23142-60
24-18	256-23442-00-98
45- 2	256-83311-70
45-13	256-83311-70
44-22	256-83336-01
45-21	256-83336-01
12-14	266-14126-00
12-13	266-14191-00
14- 2	275-13175-00
1- 5	278-11351-01
4- 2	278-11412-00
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4- 4	278-11432-00
4- 5	278-11442-00
4-10	278-11515-00
4-16	278-11633-00
14-29	278-13174-00
12-49	278-14197-00

Ref No.	Parts No.
2-17	278-15492-01
9- 1	278-15611-00-93
9- 5	278-15621-00
9-21	278-15641-01
6-40	278-15650-00
9-22	278-15660-01
9-14	278-15666-00
9-16	278-15671-00
9-15	278-15676-00
5-16	278-16181-01
5- 5	278-16367-00
4-20	278-17424-00
6-32	278-17424-00
6-30	278-17425-00
10- 8	278-17812-00
10- 6	278-17831-00
10- 2	278-17851-00
10- 1	278-17861-00
8-19	278-18101-01
8-10	278-18127-00
8-15	278-18131-00
7-24	278-18531-00
7-25	278-18535-00
7-13	278-18542-00
7-28	278-18547-02
7-11	278-18566-00
28- 3	278-21792-00
18-16	278-22332-00
23- 4	278-23145-51
23- 8	278-23145-51
23-31	278-23181-50
27- 9	278-24181-00
34- 2	278-25304-00
34- 1	278-25311-00
34-18	278-25351-00
34-35	278-25364-00
34- 3	278-25396-90
34- 4	278-25397-90
25- 1	278-26111-01
19- 1	278-27111-00
19- 2	278-27112-00
29-14	278-27114-00
19- 7	278-27311-01
19-16	278-27314-00
7-32	278-82540-01
39- 9	278-84312-21
39-12	278-84314-21
39- 6	278-84320-21
4-16	280-11633-00
14- 8	280-13178-00
23-18	291-23163-61
23-28	306-23167-60
23-26	306-23346-60
30-23	306-25136-00
32-23	306-25136-00
31-17	306-25136-00
33-10	306-25811-06
38-10	306-25811-06
33-17	306-25821-01
38-17	306-25821-01
33-18	306-25822-01
38-18	306-25822-01
33-14	306-25824-00
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38-15	306-25825-01
33-19	306-25826-01
38-19	306-25826-01
33-13	306-25829-00
38-13	306-25829-00
26-23	306-25881-00
44- 7	306-83311-40
44-18	306-83311-40
41-10	306-84314-40
39- 9	306-84346-40
41-14	306-84346-40
40-10	306-84347-30
39-10	408-84135-21
11-37	314-13621-02
39- 8	314-84112-00
24-17	315-23441-00-98
23-20	321-23115-50
5-18	328-16357-00
8- 1	328-18128-00
8- 2	328-18151-00
7-17	328-18179-00
7- 5	328-18185-00
7- 7	328-18352-10
7-20	328-18511-00
7-21	328-18512-00
7- 3	328-18561-00
7-15	328-18562-00
22-18	341-21638-00
30-29	341-25118-00
31-23	341-25118-00
32-29	341-25118-00
35-16	341-25118-00
36- 8	341-25118-00
37-16	341-25118-00
30-15	341-25137-00
31- 9	341-25137-00
32-15	341-25137-00
30-14	341-25149-00
31- 8	341-25149-00
32-14	341-25149-00
30-20	341-25191-01
31-14	341-25191-01
32-20	341-25191-01
30-13	341-25846-00
31- 7	341-25846-00
32-13	341-25846-00
26-19	341-25862-20
26- 7	341-25867-00
25-21	341-26290-20
25-21	341-26290-51
25-22	341-26290-61
29-15	341-28185-00

Ref No.	Parts No.
29-17	341-28188-00
25- 5	341-82911-00
44- 4	341-83312-70
45- 4	341-83312-70
45-15	341-83312-70
44- 3	341-83313-70
44-15	341-83313-70
45- 3	341-83313-70
45-14	341-83313-70
44- 5	341-83333-70
44-17	341-83333-70
45- 5	341-83333-70
45-16	341-83333-70
44- 6	341-83367-00
26-11	341-83925-00
21-43	341-83980-30
41- 5	341-84315-40
41- 7	341-84320-40
41- 8	341-84322-40
41-15	341-84331-60
41-18	341-84332-60
41-16	341-84333-60
41-11	341-84393-40
41- 9	341-84394-60
41- 6	341-84395-40
11-30	345-13565-71
11-31	345-13610-70
11-32	345-13613-70
11-33	345-13613-70
11-34	345-13616-70
30- 2	351-25104-00
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31-11	351-25135-00
32-17	351-25135-00
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32-21	351-25138-00
30-24	351-25181-00
31-18	351-25181-00
32-24	351-25181-00
30- 3	351-25196-90
32- 3	351-25196-90
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32- 4	351-25197-90
33- 1	351-25831-01
38- 1	351-25831-01
33- 2	351-25832-00
38- 2	351-25832-00
42-30	351-83550-00
14-22	353-13552-01
12-21	354-14147-00
40-11	357-84112-00
40- 9	359-84312-00
4- 1	360-11400-00
4-26	360-11526-00
4- 7	360-11651-00
12-38	360-14124-20
12-34	360-14131-00
12-25	360-14141-38
12-25	360-14141-42
12-10	360-14184-01
13- 7	360-14713-00
13- 6	360-14714-00
3-22	360-15363-00
5- 3	360-16154-00
5-17	360-16154-00
5- 6	360-16321-00
5-20	360-16340-00
6-27	360-17211-00
6-19	360-17221-00
6-23	360-17231-00
6-16	360-17471-00
7- 9	360-18141-01
7- 1	360-18541-00
28- 6	360-21752-00
28- 8	360-21753-00
34-16	360-25320-10
34-36	360-25440-20
21-29	360-25854-00
21-30	360-25855-01
26-19	360-25862-00
26- 7	360-25867-01
17-17	360-28100-11
25- 4	360-82910-00
45- 1	360-83310-71-93
44- 8	360-83316-00
45- 7	360-83316-00
44-19	360-83326-00
45-18	360-83326-00
45-12	360-83330-71-93
45- 6	360-83367-00
45-17	360-83367-00
42-31	360-83560-00
23-24	366-23111-60
25-19	366-82591-00
44- 1	366-83310-41-93
44-16	366-83312-40
45-15	366-83312-40
44- 2	366-83320-41-93
29- 7	371-24728-00
15-12	371-81622-10
44- 9	371-82619-00
45- 8	371-82619-00
41-12	371-84312-60
41- 1	371-84330-60-33
11-32	401-13613-00
33-11	409-25827-50
38-11	409-25827-50
33-12	409-25828-50
38-12	409-25828-50
22-20	413-21621-90
22-21	413-21622-90
22-19	413-21641-00
25- 1	413-26111-20

NUMERICAL INDEX

Ref No.	Parts No.
34- 2	413-25304-00
34- 3	413-25396-90
34- 4	413-25397-90
39- 6	413-84120-85
39- 6	413-84320-40
39- 6	413-84320-45
39-13	413-84347-85
41- 4	421-84310-40
12-48	432-14197-00
23-12	434-23171-00
16-28	437-83936-10
43-10	437-84725-60
22-28	449-85131-00
39- 9	457-84146-85
12-17	493-14122-00
12-18	493-14133-00
2-15	498-15371-00
5- 7	498-16325-00
27-17	498-24522-00
39- 2	498-84145-60
40- 2	498-84145-60
39- 3	498-84163-60
40- 3	498-84163-60
39- 4	498-84164-60
40- 4	498-84164-60
12-46	500-14174-00
23-32	509-23158-10
1- 9	521-11161-01
1- 9	521-11161-01
13- 3	521-14753-00
6- 2	521-17141-00
6-10	521-17151-00
6- 7	521-17161-00
6-24	521-17241-00
6-22	521-17261-00
30-32	521-25127-00
31-27	521-25127-00
45-12	521-83330-50-93
12-28	522-14116-01
12-28	522-14116-03
12-20	525-14123-00
46-34	526-82579-00
33- 9	533-25810-11
26-22	533-25876-00
46-37	533-82517-00
44-13	533-83330-40-93
44-14	533-83340-40-93
23-16	584-23144-50
16-23	584-23484-00
42-12	584-83523-00
42-23	584-83546-00
42-17	584-83569-00
42- 2	584-83578-70
12-36	802-14158-00
12-37	802-14161-00
12-47	802-14173-00
46-39	803-82591-00
46-30	808-82370-10
40- 8	817-84314-00
33-16	856-20000-50
38-16	856-20000-50
20-22	90101-06288
21-20	90101-06288
34-27	90101-08034
35-20	90101-08034
36-12	90101-08034
37-20	90101-08034
22- 2	90101-08253
13-17	90101-10257
16-13	90101-10297
16- 3	90105-08033
34-38	90105-10007
43-20	90109-06017
33- 3	90109-06018
38- 3	90109-06018
19- 8	90109-08034
34-45	90109-08184
35-42	90109-08184
36-34	90109-08184
37-42	90109-08184
33- 8	90109-08367
33- 8	90109-08367
38- 8	90109-08367
38- 8	90109-08367
34-49	90109-08375
35-46	90109-08375
36-38	90109-08375
37-46	90109-08375
19- 8	90109-08415
33-20	90109-10041
38-20	90109-10041
35-35	90109-12429
36-27	90109-12429
37-35	90109-12429
5-24	90113-08021
2- 6	90116-08064
1- 6	90116-08065
13-12	90116-08166
1- 6	90116-08232
2- 5	90116-08232
33- 8	90116-08242
38- 8	90116-08242
11- 5	90122-06002
25-16	90123-08046
15-31	90143-07022
26-13	90146-06008
27-24	90149-06011
8- 6	90149-06017
7-30	90149-14031
5- 9	90159-06010
26-14	90170-06010
35-21	90170-08154
37-21	90170-08154
34-51	90170-08157
35-47	90170-08157
36-39	90170-08157
37-47	90170-08157

NUMERICAL INDEX

Ref No.	Parts No.
19- 9	90170-08158
33- 6	90170-08158
34-26	90170-08158
34-47	90170-08158
35-43	90170-08158
36-13	90170-08158
36-35	90170-08158
37-43	90170-08158
38- 6	90170-08158
18- 9	90170-14174
4-25	90170-16082
5-14	90170-18089
34-42	90170-22097
35-30	90170-22097
36-22	90170-22097
37-30	90170-22097
30-31	90171-14006
31-25	90171-14006
32-31	90171-14006
34-43	90171-16007
35-31	90171-16007
36-23	90171-16007
37-31	90171-16007
18-14	90176-10013
33-23	90176-10013
38-23	90176-10013
24-11	90176-16016
20-12	90179-06176
1- 8	90179-08026
25-17	90179-08148
5-25	90179-08179
13-23	90179-10123
22-14	90179-10220
6-38	90179-18020
24- 8	90179-25033
23-29	90185-08054
19-24	90201-06042
21-33	90201-06050
11-22	90201-06053
46-25	90201-06053
42-28	90201-06063
22-17	90201-06069
17- 7	90201-06380
28-13	90201-06380
21- 9	90201-08083
22- 3	90201-08097
19-15	90201-08569
44-21	90201-08612
45-20	90201-08612
21-42	90201-10118
26-18	90201-10118
21-44	90201-10128
10- 4	90201-10135
14- 7	90201-10135
13-20	90201-10140
18-13	90201-10140
24-21	90201-10146
24-19	90201-12195
1- 7	90201-12362
8-17	90201-12575
18-12	90201-14218
9- 7	90201-15234
13-22	90201-15239
6- 9	90201-20266
6-25	90201-20276
20-20	90201-20279
21-18	90201-20279
30-16	90201-25286
31-10	90201-25286
6- 3	90201-25490
9-19	90201-25490
30-18	90201-25490
31-12	90201-25490
32-18	90201-25490
35-33	90201-66585
36-25	90201-66585
37-33	90201-66585
11- 7	90202-05101
27-25	90202-06010
16-24	90206-04003
6-39	90206-15055
9-12	90206-20058
9-20	90206-25059
18-18	90209-06034
41-29	90209-06095
43-14	90209-06095
43-14	90209-06095
27-12	90209-06139
30-30	90209-14136
31-24	90209-14136
24-10	90209-17057
6- 6	90209-21105
6-20	90209-21105
4- 9	90209-22071
33- 5	90215-06106
38- 4	90215-06106
8-11	90215-08015
6-37	90215-21121
5-27	90240-06005
20- 7	90240-06006
21- 8	90240-08013
19-23	90243-08006
27- 7	90249-03123
20-11	90249-12008
7-22	90250-08017
16-25	90269-04003
4-19	90280-04005
4-23	90282-07006
16-27	90338-04010
22-25	90338-07043
25-20	90338-09012
26-16	90338-09012
7-27	90338-22009
2-13	90340-14034
10-19	90380-14014
10-15	90383-10005
28-24	90385-10026

NUMERICAL INDEX

Ref No.	Parts No.
24-20	90385-12027
18- 4	90386-22018
18-17	90387-07389
46-26	90387-07389
11-23	90387-07390
17- 8	90387-07390
28-14	90387-07390
41-28	90387-07390
43-15	90387-07390
43-15	90387-07390
19-14	90387-10255
16-10	90387-10516
16-11	90387-12101
18- 3	90387-16128
18- 5	90387-16226
30-27	90387-17433
31-21	90387-17433
32-27	90387-17433
35-17	90387-17433
36- 9	90387-17433
37-17	90387-17433
34-41	90387-23441
6-35	90387-25192
21-41	90401-10034
26-17	90401-10034
14-20	90430-04004
28- 5	90430-27124
14-26	90445-05301
14-25	90445-05302
46- 3	90445-08047
12-50	90445-09056
11-25	90445-09078
27-27	90445-09082
27-26	90445-09094
28-17	90445-09122
27-29	90445-10308
19- 6	90445-19307
2-16	90446-07008
21-39	90460-16068
28- 9	90460-26007
28- 7	90460-30009
11-29	90460-43053
11-28	90460-49058
2-24	90462-05004
2-25	90462-06025
2-26	90465-06093
2-27	90465-06094
11-26	90467-08003
27-28	90467-08003
28-19	90467-08003
22-26	90467-08020
27-30	90467-09006
14-27	90468-02033
14-28	90468-02033
17-16	90468-10050
29- 6	90468-10050
24-24	90468-12006
9-17	90468-26045
17- 4	90480-01141
2-28	90480-01148
29-16	90480-06007
34-17	90480-10068
43-23	90480-12013
17- 3	90480-12053
43-24	90480-12067
46-27	90480-13018
11-24	90480-14102
17- 9	90480-14102
28-15	90480-14102
41-27	90480-14102
43-16	90480-14102
43-16	90480-14102
13-25	90480-14153
44-20	90480-18128
45-19	90480-18128
14-23	90501-02018
7-12	90501-06022
28-18	90501-08410
7-29	90501-10062
20-10	90501-10245
26-15	90501-10312
21-46	90501-10406
9- 3	90501-12081
5-10	90501-23138
9-24	90502-07025
16-26	90502-09024
5-29	90506-10069
20- 5	90506-20042
19- 4	90506-35058
34-15	90507-20002
19-11	90507-25023
19-11	90507-25023
19- 4	90507-32027
19- 5	90507-32028
8- 3	90508-08007
19-21	90508-20154
19-22	90508-20155
9-10	90508-30051
8- 9	90508-32055
19-11	90508-32177
21- 5	90208-35302
30-10	90560-17125
31- 4	90560-17125
32-10	90560-17125
34-10	90560-17140
11-38	91316-06025
5-28	91401-10010
14-19	91401-12018
20-21	91401-16012
21-10	91401-16012
21-19	91401-16012
34-48	91401-20015
35-45	91401-20015
36-37	91401-20015
37-45	91401-20015
19-10	91401-20018
20- 9	91401-25012

NUMERICAL INDEX

Ref No.	Parts No.
7-23	91401-25020
19- 3	91401-30025
30-25	91401-30030
31-19	91401-30030
32-25	91401-30030
34-29	91401-30030
35-23	91401-30030
36-15	91401-30030
37-23	91401-30030
29- 5	91501-05055
20-19	91501-06035
21-17	91501-06035
17-14	91701-05120
2- 2	91830-22016
3- 3	91830-22016
3-15	91830-22016
13- 4	92501-06010
46-10	92501-06010
41-32	92501-06012
21-35	92501-06015
38-25	92501-06015
11-16	92501-06018
18-20	92501-06018
21-34	92501-06018
46-24	92501-06018
17- 6	92501-06020
18-19	92501-06020
46-16	92501-06020
46-13	92501-06030
15-33	92501-06070
3- 5	92506-06020
3-18	92506-06030
3- 4	92506-06035
3-17	92506-06040
3-21	92506-06045
3- 9	92506-06070
6-17	92701-06015
7-16	92701-06015
29-11	92706-06012
11-36	92901-03100
12-33	92901-03100
12-16	92901-04100
15-10	92901-04100
15-15	92901-04100
15-19	92901-04100
15-23	92901-04100
15-29	92901-04100
41-21	92901-04100
15-11	92901-04200
15-16	92901-04200
15-26	92901-04200
41-17	92901-04200
11-13	92901-05100
14-15	92901-05100
22-29	92901-05100
27- 6	92901-05100
41-23	92901-05100
42-19	92901-05100
46-22	92901-05100
46-36	92901-05100
11-14	92901-05200
42-13	92901-05200
17-15	92901-05600
46-23	92901-05600
8- 8	92901-06100
11-17	92901-06100
13- 5	92901-06100
15-34	92901-06100
18-21	92901-06100
20- 4	92901-06100
21- 4	92901-06100
21-36	92901-06100
22- 8	92901-06100
22-16	92901-06100
22-24	92901-06100
23-39	92901-06100
25-10	92901-06100
26- 9	92901-06100
26-25	92901-06100
27-11	92901-06100
29- 9	92901-06100
38-26	92901-06100
41-31	92901-06100
41-33	92901-06100
42-25	92901-06100
43-18	92901-06100
43-18	92901-06100
46-11	92901-06100
46-14	92901-06100
46-17	92901-06100
46-32	92901-06100
2-12	92901-06200
11- 6	92901-06200
20- 8	92901-06200
21-37	92901-06200
42-24	92901-06200
11-18	92901-06600
22- 9	92901-06600
28-11	92901-06600
28-23	92901-06600
38-27	92901-06600
41-34	92901-06600
13-14	92901-08100
13-16	92901-08100
15-32	92901-08100
16- 6	92901-08100
16-18	92901-08100
16-21	92901-08100
20-16	92901-08100
21-14	92901-08100
21-27	92901-08100
24-16	92901-08100
34-50	92901-08100
35-48	92901-08100
36-40	92901-08100
37-48	92901-08100
44-11	92901-

NUMERICAL INDEX

Ref No.	Parts No.
44-23	92901-08100
45-10	92901-08100
45-22	92901-08100
46-45	92901-08100
2- 8	92901-08200
16- 7	92901-08200
43-21	92901-08200
44-10	92901-08200
45- 9	92901-08200
14- 9	92901-08400
23-30	92901-08600
34-46	92901-08600
35-44	92901-08600
36-36	92901-08600
37-44	92901-08600
13-18	92901-10100
16-15	92901-10100
19-28	92901-10100
22-11	92901-10100
24-22	92901-10100
33-21	92901-10100
38-21	92901-10100
13-19	92901-10200
22-12	92901-10600
33-22	92901-10600
38-22	92901-10600
23-27	92901-12100
30-30	92901-14200
31-24	92901-14200
32-30	92901-14200
24-13	92903-08100
14-17	93101-10001
14- 5	93101-10002
8-18	93101-12004
30-28	93102-28022
31-22	93102-28022
32-28	93102-28022
33-16	93102-28022
21-39	93102-28022
37-15	93102-28022
35-26	93102-28023
36-18	93102-28023
37-26	93102-28023
34-13	93102-32037
6-34	93102-35054
4-18	93103-20076
4-21	93103-40077
8-20	93104-11056
9- 9	93104-20007
34-39	93104-25008
30-19	93105-45017
31-13	93105-45017
32-19	93105-45017
10-13	93210-07100
2-23	93210-11073
10-11	93210-13016
3-23	93210-27194
7-33	93210-29147
34-30	93210-55051
5-11	93211-10232
12-42	93220-09001
6-14	93305-20502
34-33	93306-20503
4-11	93306-20604
31-20	93306-30303
34-12	93306-30303
35-14	93306-30303
36- 6	93306-30303
37-14	93306-30303
30-12	93306-30306
32-12	93306-30306
30-26	93306-30307
32-26	93306-30307
31- 6	93306-30309
35-24	93306-30404
37-24	93306-30404
36-16	93306-30417
6-33	93306-30504
4-12	93306-30508
4-13	93310-216A3
4-13	93310-21679
6-26	93310-22057
4- 8	93310-42231
6-12	93311-22005
6-29	93311-42006
7- 8	93315-23612
6-42	93410-15005
6-11	93410-20009
6-28	93410-20009
9-13	93410-20009
7-10	93410-30012
35-34	93410-65040
36-26	93410-65040
37-34	93410-65040
34-32	93420-52014
27- 8	93430-02001
8- 4	93430-07012
10- 5	93430-08006
14- 6	93430-08006
7-26	93430-10016
8-16	93430-10016
9- 8	93430-10016
10- 7	93430-10016
6- 4	93440-25019
6-21	93440-25019
9-18	93440-25019
6-15	93440-52009
4-17	93450-17025
23-11	93450-30033
24- 3	93501-04011
5-13	93505-16006
14-24	93505-32002
9- 4	93507-32009
2- 4	93603-14026
10- 3	93603-22028
14- 3	93603-22028
7-19	93604-08071

NUMERICAL INDEX

Ref No.	Parts No.
7- 6	93604-14012
7- 2	93604-22050
3- 2	93700-06004
18-10	93700-06004
30- 6	94130-18225
32- 6	94132-18197
31- 2	94132-18223
34- 6	94132-18223
34- 6	94135-18224
35- 8	94135-18224
36- 2	94135-18224
37- 8	94135-18224
30- 7	94230-18012
31- 3	94232-18020
32- 7	94232-18020
34- 7	94232-18020
34- 7	94235-18022
35- 9	94235-18022
36- 3	94235-18022
37- 9	94235-18022
30- 8	94327-18008
32- 8	94327-18008
34- 8	94327-18008
35-10	94327-18008
37-10	94327-18008
30- 9	94416-18068
34- 9	94418-18026
30- 9	94418-18084
32- 9	94418-18084
37-11	94418-18181
34- 9	94421-18085
35-11	94421-18085
34-52	94535-25096
35-39	94535-25096
36-31	94585-30096
37-39	94585-30096
34-53	94635-25001
35-40	94635-25001
36-32	94685-30011
37-40	94685-30011
1-11	94701-00044
1-11	94701-00045
11-15	95301-05600
14-16	95301-05600
22-30	95301-05600
41-24	95301-05600
8- 7	95301-06600
22-15	95301-06600
22-23	95301-06600
33- 4	95301-06600
38- 5	95301-06600
42-29	95301-06600
43-17	95301-06600
43-17	95301-06600
46-31	95301-06600
20-23	95301-06700
21-21	95301-06700
25- 9	95301-06700
26-12	95301-06700
2- 7	95301-08600
44-12	95301-08600
44-24	95301-08600
45-11	95301-08600
45-23	95301-08600
14-10	95301-08700
19- 9	95301-08900
24-23	95301-10700
42-14	95303-05800
42-26	95303-06800
13-13	95303-08600
24-14	95303-08800
35-37	95311-12700
36-29	95311-12700
37-37	95311-12700
16- 5	95701-08100
16-17	95701-08100
16-14	95701-10100
19-27	95701-10100
16- 4	95821-08055
16-16	95821-08070
16-12	95821-10070
16-12	95821-10080
10-17	97301-06010
23-38	97301-06012
27-10	97301-06012
29- 8	97301-06012
22- 7	97301-06015
22-22	97301-06015
11-21	97301-06020
25- 7	97301-06020
43-13	97301-06020
26- 8	97301-06025
26-24	97301-06025
28-10	97301-06025
28-12	97301-06025
41-30	97301-06025
43-12	97301-06025
28-22	97301-06050
13-15	97301-08015
21-26	97301-08015
16-20	97301-08020
22-10	97301-10035
34-22	97303-06025
8-14	97311-06020
20- 3	97321-06025
21- 3	97321-06025
2-11	97321-06045
2- 3	97321-06055
2-10	97321-06055
2- 9	97321-06090
46-44	97321-08018
20-15	97321-08020
21-13	97321-08020
9- 6	97321-08030
24-15	97323-08030
24-12	97323-08055
12-32	98501-030
15-18	9850

YAMAHA MOTOR CO, LTD.

NUMERICAL INDEX

Ref No.	Parts No.
15-28	98501-04008
41-20	98501-04008
15-14	98501-04010
15-22	98501-04010
15-25	98501-04010
43- 6	98501-04055
27- 5	98501-05008
2-18	98501-05010
7-18	98501-05010
41-22	98501-05010
42-18	98501-05010
5-23	98501-05012
14-11	98501-05015
46-21	98501-05015
46-35	98501-05018
11-12	98501-05025
12-15	98503-04015
15- 9	98503-04015
3-26	98506-05012
3-12	98506-05020
11-35	98512-03008
7-14	98701-05012
7-34	98701-05012
10- 9	98701-05012
7- 4	98701-05020
14-21	98901-04008
2-18	
21-39	

10

YAMAHA MOTOR CO., LTD.