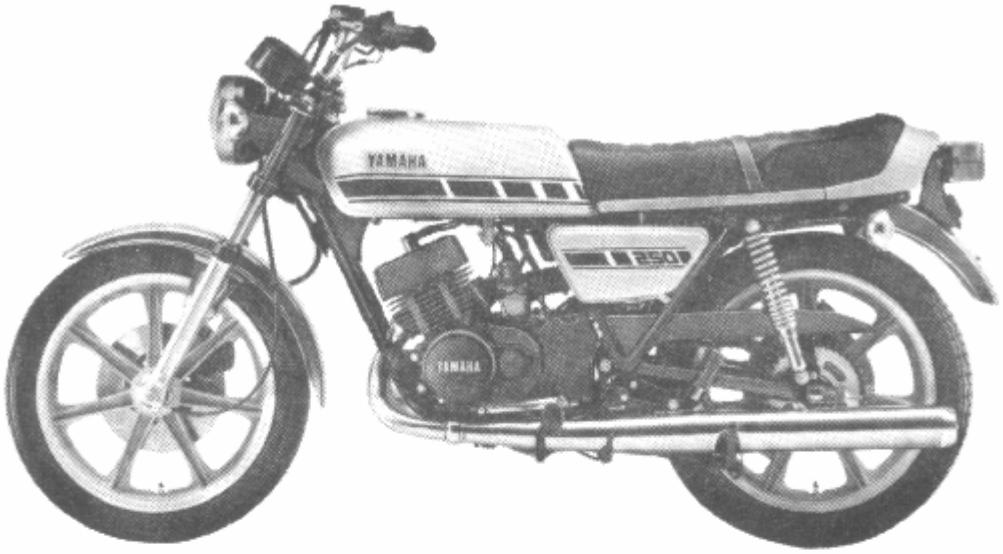
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für Europa

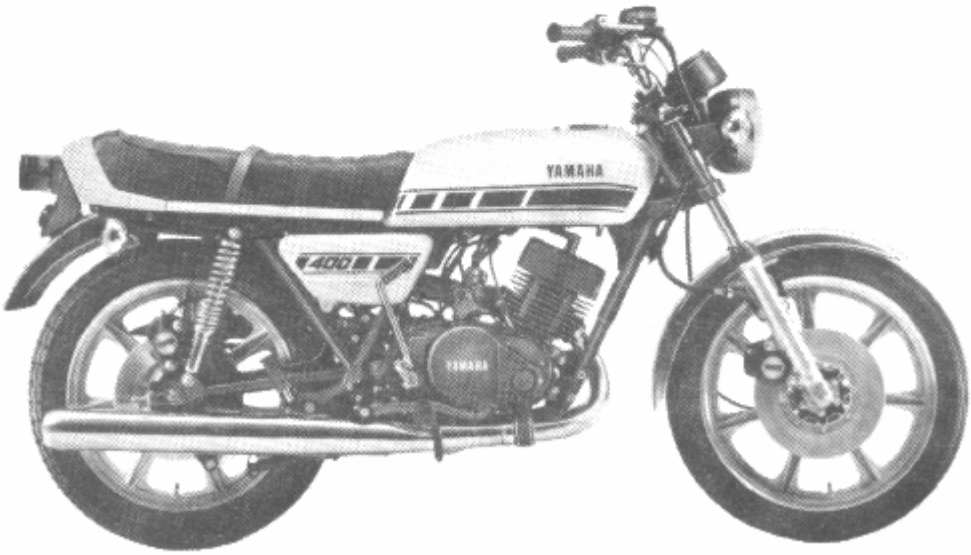
Ersatzteile

Auflisting mit Bestellnummern

www.RD400.de



RD250(S)



RD400(S)

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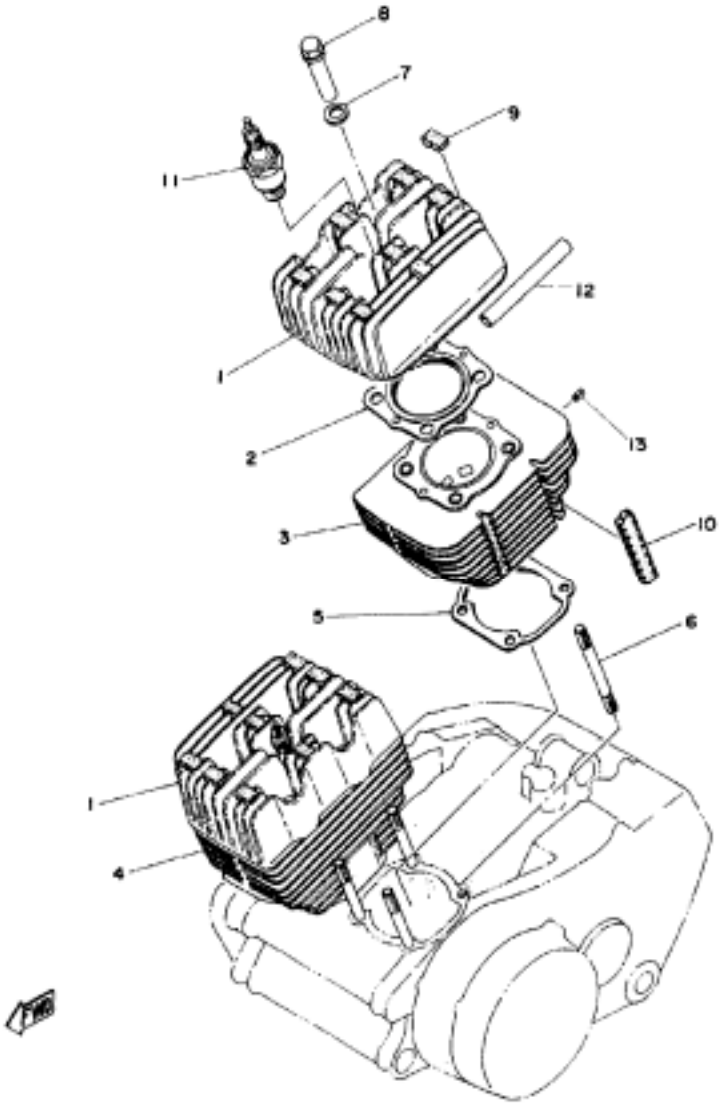
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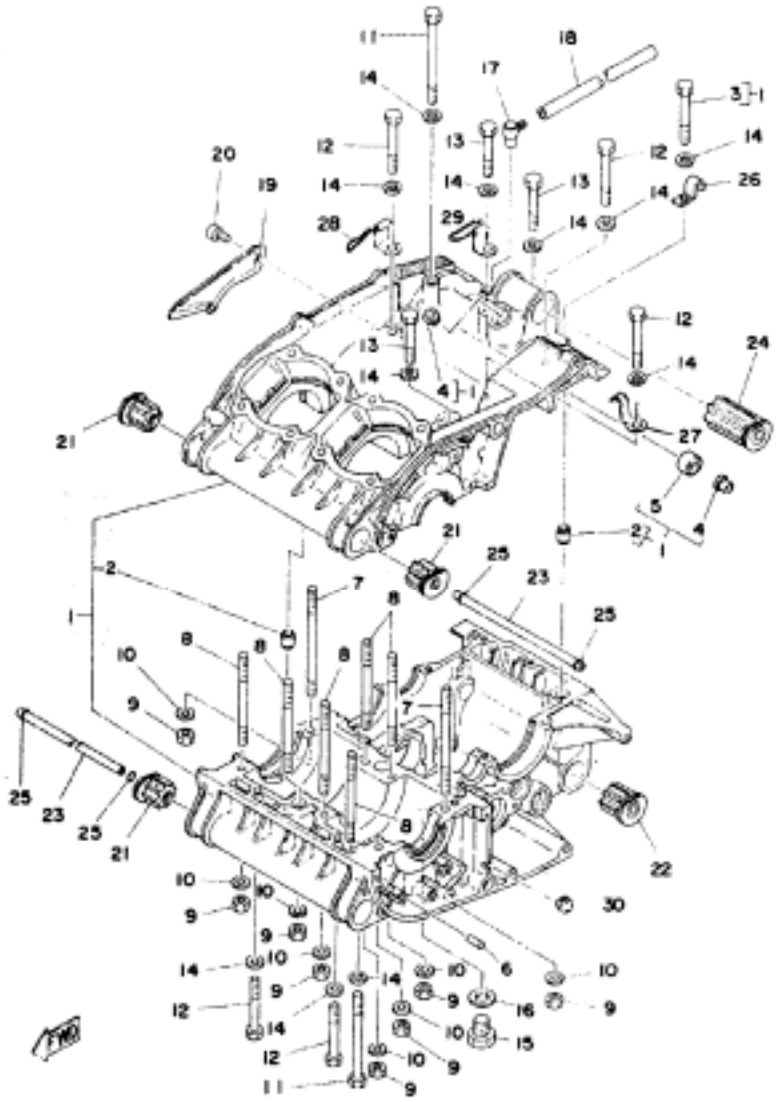
ENGINE

Fig. 1 CYLINDER HEAD - CYLINDER



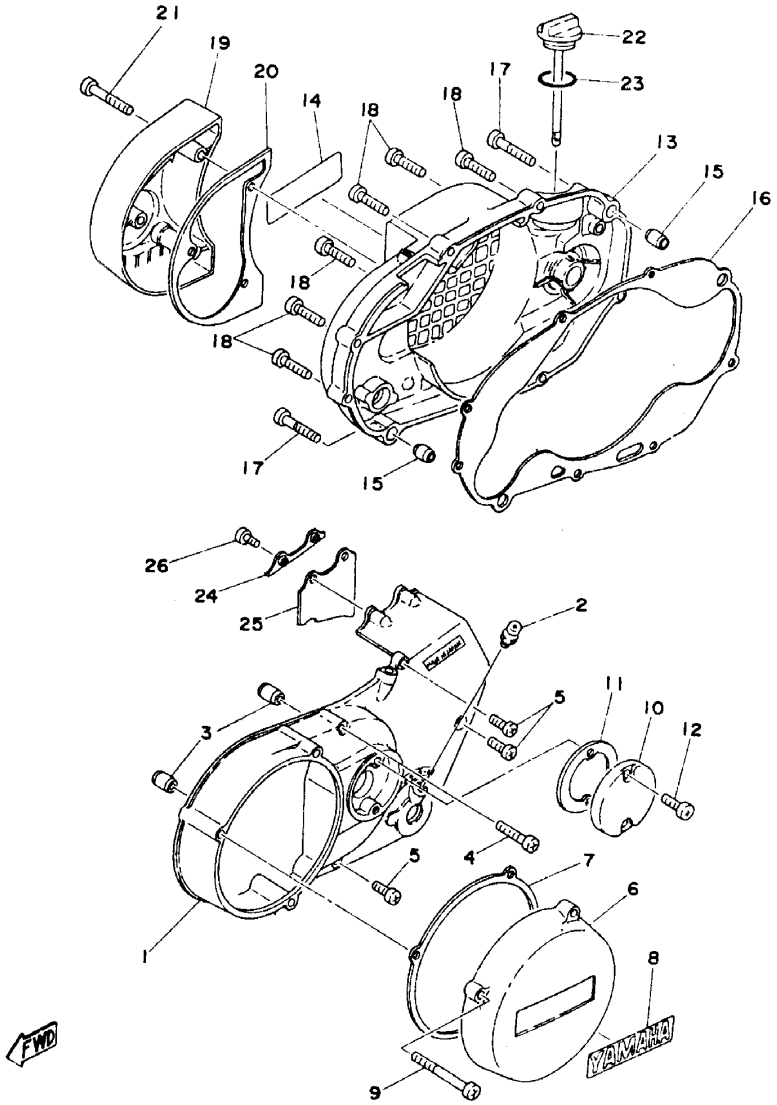
Ref. No.	Parts No.	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
1-1	1A2-11111-00	HEAD, cylinder	2		x	x	x	x	x			x		x	x		
	1A3-11111-01	HEAD, cylinder		2	x	x	x		x	x		x		x	x	x	
1-2	1A2-11181-00	GASKET, cylinder head	2		x	x		x	x			x		x	x		
	1N9-11181-00	GASKET, cylinder head	2				x										
	1A3-11181-00	GASKET, cylinder head		2	x	x	x		x	x		x		x	x	x	
1-3	1A2-11311-00	CYLINDER, left	1		x	x	x	x	x			x		x	x		
	1A3-11311-00	CYLINDER, left		1	x	x	x		x	x		x		x	x	x	
1-4	1A2-11321-00	CYLINDER, right	1		x	x	x	x	x			x		x	x		
	1A3-11321-00	CYLINDER, right		1	x	x	x		x	x		x		x	x	x	
1-5	278-11351-01	GASKET, cylinder	2	2	x	x	x	x	x	x		x		x	x	x	
1-6	90116-08065	BOLT, stud (276-11361-00)	8		x	x	x	x	x			x		x	x		
	90116-08232	BOLT, stud		8	x	x	x		x	x		x		x	x	x	-
1-7	90201-12362	WASHER, plate (278-11175-00)	8	8	x	x	x	x	x	x		x		x	x	x	
1-8	90179-08026	NUT (278-11171-00)	8	8	x	x	x	x	x	x		x		x	x	x	
1-9	521-11161-01	ABSORBER 1	18	18	x	x	x	x		x		x		x	x	x	
	521-11161-01	ABSORBER 1	18	24					x								
1-10	1A0-11162-02	ABSORBER 2	4	4	x	x	x	x	x	x		x		x	x	x	
1-11	94701-00045	PLUG, spark (B-8ES)	2	2	x	x	x	x	x	x		x		x	x	x	
	94701-00044	PLUG, spark (B-7ES)		2											x		
1-12	1A3-11161-10	ABSORBER 1		4					x								
1-13	91609-30010	PIN, spring		2	x	x	x		x	x		x		x	x	x	

Fig. 2 CRANKCASE



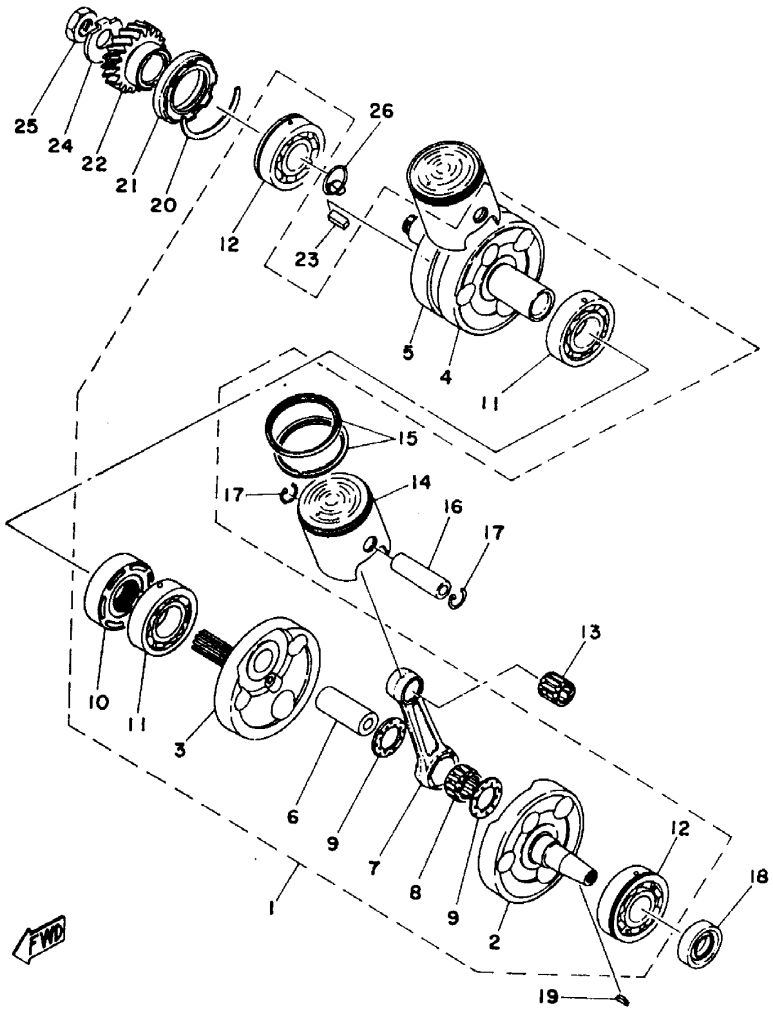
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
2-1	1A0-15100-01	CRANKCASE ASS'Y	1			
	1A1-15100-01	CRANKCASE ASS'Y		1		
2-2	91830-22016	. PIN, dowel (8.4-12-16)	2	2		
2-3	97321-06055	. BOLT, hexagon	1	1		
2-4	90381-08002	. BUSHING	2	2		
2-5	90380-14040	. BUSHING (278-17833-00)	1	1		
2-6	93603-14026	PIN, dowel (3-14)	1	1		
2-7	90116-08232	BOLT, stud	2	2		
2-8	90116-08064	BOLT, stud (248-11361-00)	6	6		
2-9	95301-08600	NUT, hexagon	8	8		
2-10	92901-08200	WASHER, plain	8	8		
2-11	97321-06090	BOLT, hexagon	1	2		
2-12	97321-06055	BOLT, hexagon	3	5		
2-13	97321-06045	BOLT, hexagon	3	3		
2-14	92901-06200	WASHER, plain	8	11		
2-15	90340-14034	PLUG, drain (431-15351-00)	1	1		
2-16	137-15353-00	GASKET, drain plug (14-21-1.5)	1	1		
2-17	498-15371-00	BREATHER	1	1		
2-18	90446-07008	HOSE (248-15373-00 5-150)	1	1		
2-19	278-15492-01	COVER	1	1		
2-20	98501-05010	SCREW, panhead	2	2		
2-21	1A1-15316-00	DAMPER, engine mount		4		
2-22	1A1-15326-00	DAMPER, engine mount		2		
2-23	1A1-15317-00	SPACER, engine mount		2		
2-24	1A1-15336-00	DAMPER, engine mount		2		
2-25	93210-11073	O-RING (2.4-10.8)		4		
2-26	90462-05004	CLAMP (278-15485-00)	1	1		
2-27	90462-06025	CLAMP	1	1		
2-28	90465-06093	CLAMP	1	1		
2-29	90465-06094	CLAMP	1	1		
2-30	90480-01148	GROMMET (136-82545-00)	1	1		

Fig. 3 CRANKCASE COVER



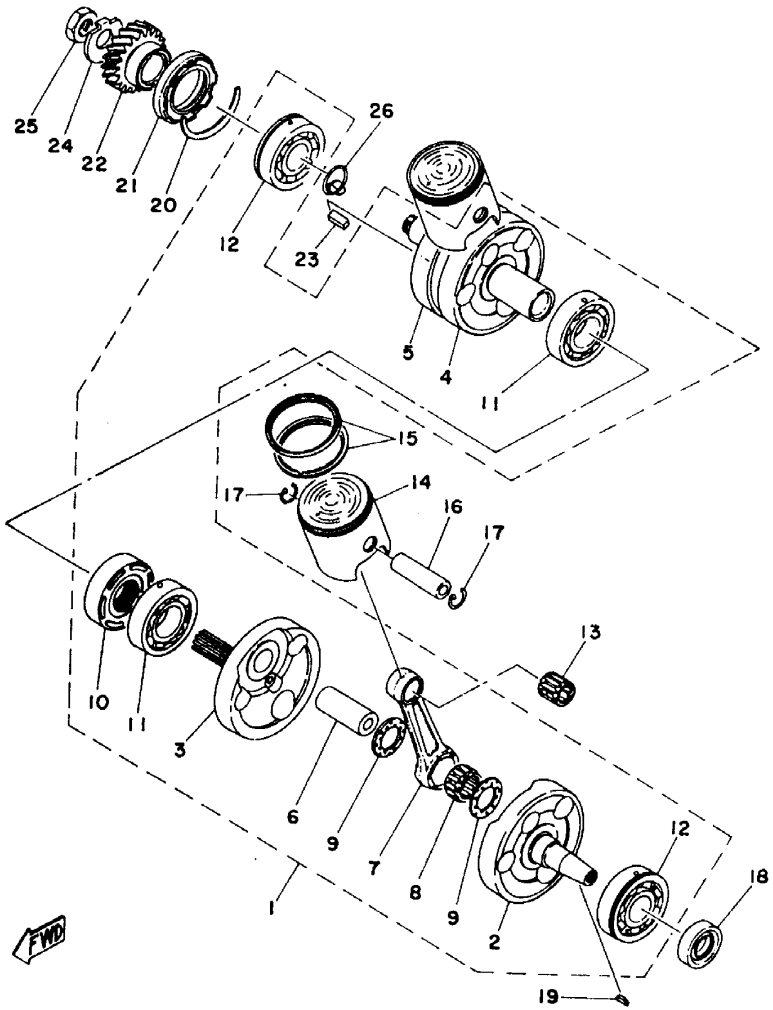
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
3-1	1A0-15411-00	COVER, crankcase left	1			
	1A1-15411-00	COVER, crankcase left		1		
3-2	93700-06004	NIPPLE, grease		1		
3-3	91830-22016	PIN, dowel (8.4-12-16)	2	2		
3-4	92506-06035	SCREW, panhead	1	1		
3-5	92506-06020	SCREW, panhead	3	3		
3-6	1A0-15415-00	COVER, generator	1	1		
3-7	1A0-15455-00	GASKET, generator cover	1	1		
3-8	1A0-15435-00	EMBLEM	1	1		
3-9	92506-06070	SCREW, panhead	3	3		
3-10	1A0-15417-00	COVER, cap	1	1		
3-11	1A0-15457-00	GASKET, cap cover	1	1		
3-12	92506-06020	SCREW, panhead	2	2		
3-13	1A0-15421-00	COVER, crankcase right	1	1		
3-14	1A0-15435-00	EMBLEM	1	1		
3-15	91830-22016	PIN, dowel	2	2		
3-16	1A0-15461-00	GASKET, crankcase cover right	1	1		
3-17	92506-06040	SCREW, panhead	2	2		
3-18	92506-06030	SCREW, panhead	7	7		
3-19	1A0-15416-00	Cover, oil pump	1	1		
3-20	1A0-15456-00	GASKET, oil pump cover	1	1		
3-21	92506-06045	SCREW, panhead	3	3		
3-22	360-15363-00	PLUG, oil level	1	1		
3-23	93210-27194	O-RING (2.5-27)	1	1		
3-24	1A0-15491-00	PROTECTOR, cover	1	1		
3-25	1A0-15497-00	PLATE, dust seal	1	1		
3-26	98506-05012	SCREW, panhead	2	2		

Fig. 4 CRANK - PISTON *(1)*



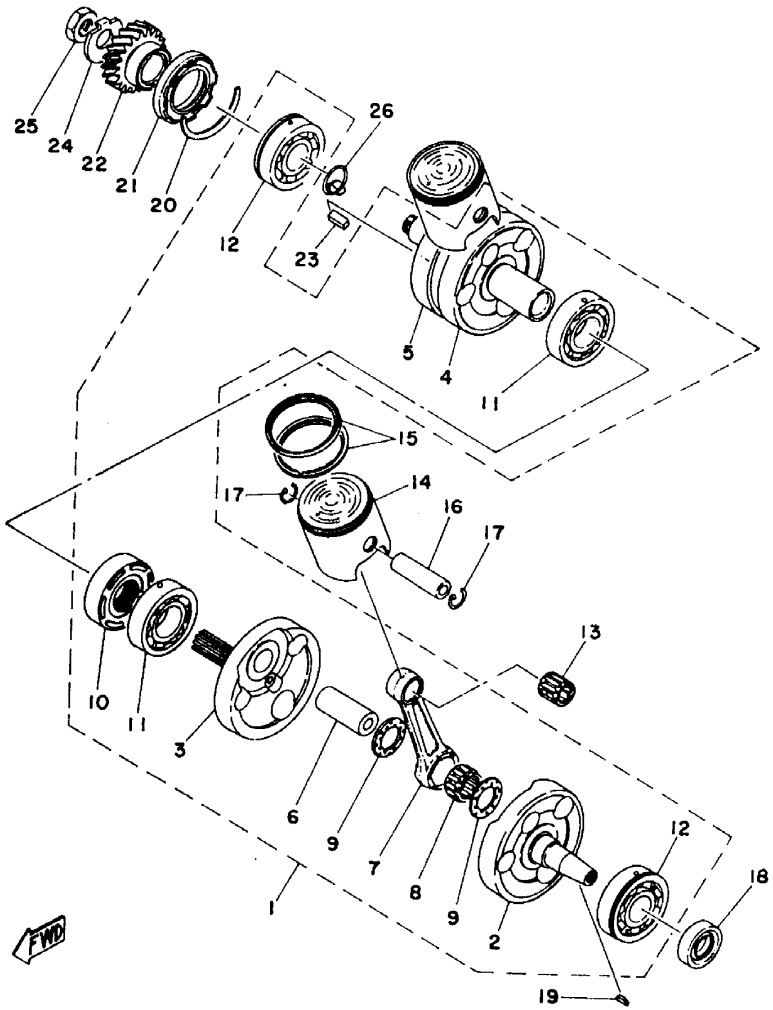
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
4-1	360-11400-00	CRANK ASS'Y	1			
	1A1-11400-01	CRANK ASS'Y		1		
4-2	278-11412-00	. CRANK 1, left	1			
	1A1-11412-01	. CRANK 1, left		1		
4-3	278-11422-00	. CRANK 1, right	1			
	1A1-11422-01	. CRANK 1, right		1		
4-4	278-11432-00	. CRANK 2, left	1			
	1A1-11432-01	. CRANK 2, left		1		
4-5	278-11442-00	. CRANK 2, right	1			
	1A1-11442-01	. CRANK 2, right		1		
4-6	278-11681-00	. PIN, crank	2			
	1A1-11681-00	. PIN, crank		2		
4-7	360-11651-00	. ROD, connecting	2			
	1A1-11651-00	. ROD, connecting		2		
4-8	93310-42231	. BEARING, con-rod big end	2	2		
4-9	90209-22071	. WASHER (164-11685-00)	4	4		
4-10	278-11515-00	. SEAL, labyrinth	1	1		
4-11	93306-20604	. BEARING (6206 C3 special)	2	2		
4-12	93306-30508	. BEARING (6305 C3 special)	2	2		
4-13	93310-216A3	BEARING, con-rod small end	2			
	93310-216E1	BEARING, con-rod small end		2		

Fig. 4 CRANK - PISTON *(2)*



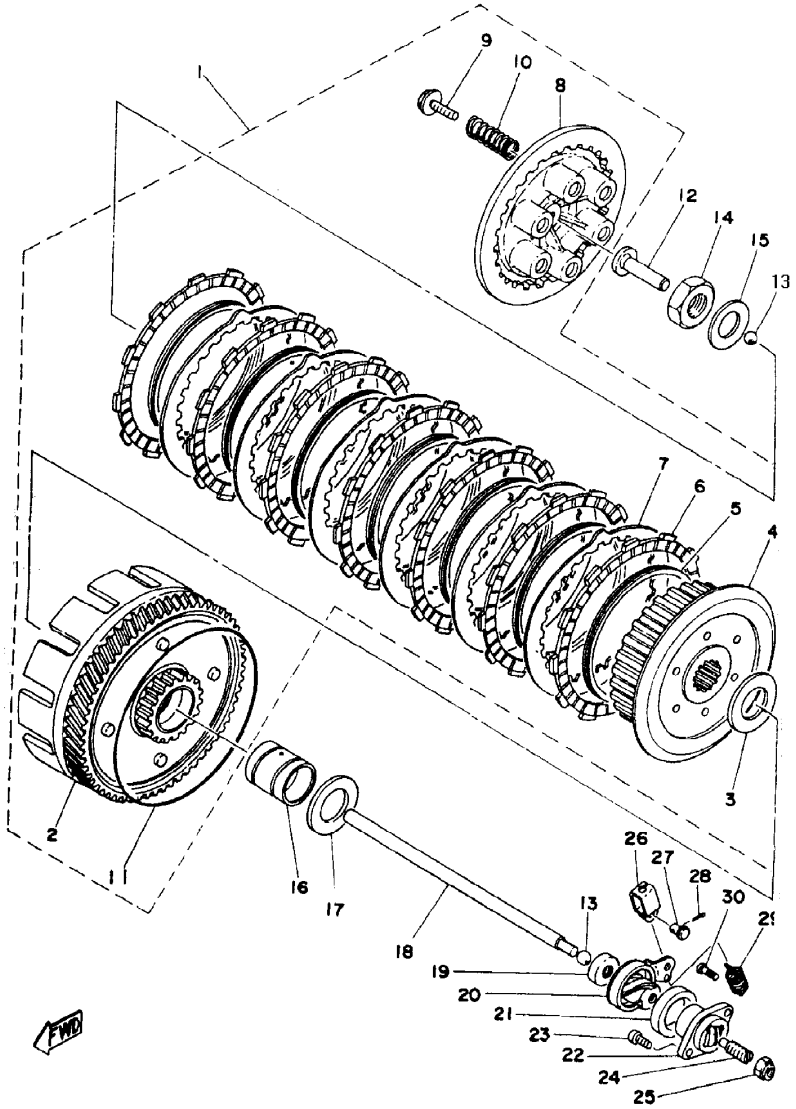
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
4-14	1A0-11631-00-96	PISTON (53.96mm STD)	U.R.			
	1A0-11631-00-98	PISTON (53.98mm STD)	2			
	1A0-11635-00	PISTON (54.25mm 1st O.S.)	2			Alternate Parts
	1A0-11636-00	PISTON (54.50mm 2nd O.S.)	2			Alternate Parts
	1A0-11637-00	PISTON (54.75mm 3rd O.S.)	2			Alternate Parts
	1A0-11638-00	PISTON (55.00mm 4th O.S.)	2			Alternate Parts
	1A1-11631-00-96	PISTON (63.96mm STD)		U.R.		
	1A1-11631-00-98	PISTON (63.98mm STD)		2		
	1A1-11635-00	PISTON (64.25mm 1st O.S.)		2		Alternate Parts
	1A1-11636-00	PISTON (64.50mm 2nd O.S.)		2		Alternate Parts
	1A1-11637-00	PISTON (64.75mm 3rd O.S.)		2		Alternate Parts
	1A1-11638-00	PISTON (65.00mm 4th O.S.)		2		Alternate Parts
4-15	1A0-11610-00	PISTON RING SET (STD)	2s			
	1A0-11610-10	PISTON RING SET (1st O.S.)	2s			Alternate Parts
	1A0-11610-20	PISTON RING SET (2nd O.S.)	2s			Alternate Parts
	1A0-11610-30	PISTON RING SET (3rd O.S.)	2s			Alternate Parts
	1A0-11610-40	PISTON RING SET (4th O.S.)	2s			Alternate Parts
	1A1-11610-00	PISTON RING SET (STD)		2s		
	1A1-11610-10	PISTON RING SET (1st O.S.)		2s		Alternate Parts
	1A1-11610-20	PISTON RING SET (2nd O.S.)		2s		Alternate Parts
	1A1-11610-30	PISTON RING SET (3rd O.S.)		2s		Alternate Parts
	1A1-11610-40	PISTON RING SET (4th O.S.)		2s		Alternate Parts
4-16	280-11633-00	PIN, piston	2			
	278-11633-00	PIN, piston		2		
4-17	93450-17025	CIRCLIP (137-11634-00)	4	4		
4-18	93103-20076	OIL SEAL (SW-20-40-10 special)	1	1		
4-19	90280-04005	KEY, woodruff (341-11545-00)	1	1		
4-20	278-17424-00	CIRCLIP	1	1		
4-21	93103-40077	OIL SEAL (SW-40-62-10 special)	1	1		

Fig. 4 CRANK - PISTON *(3)*



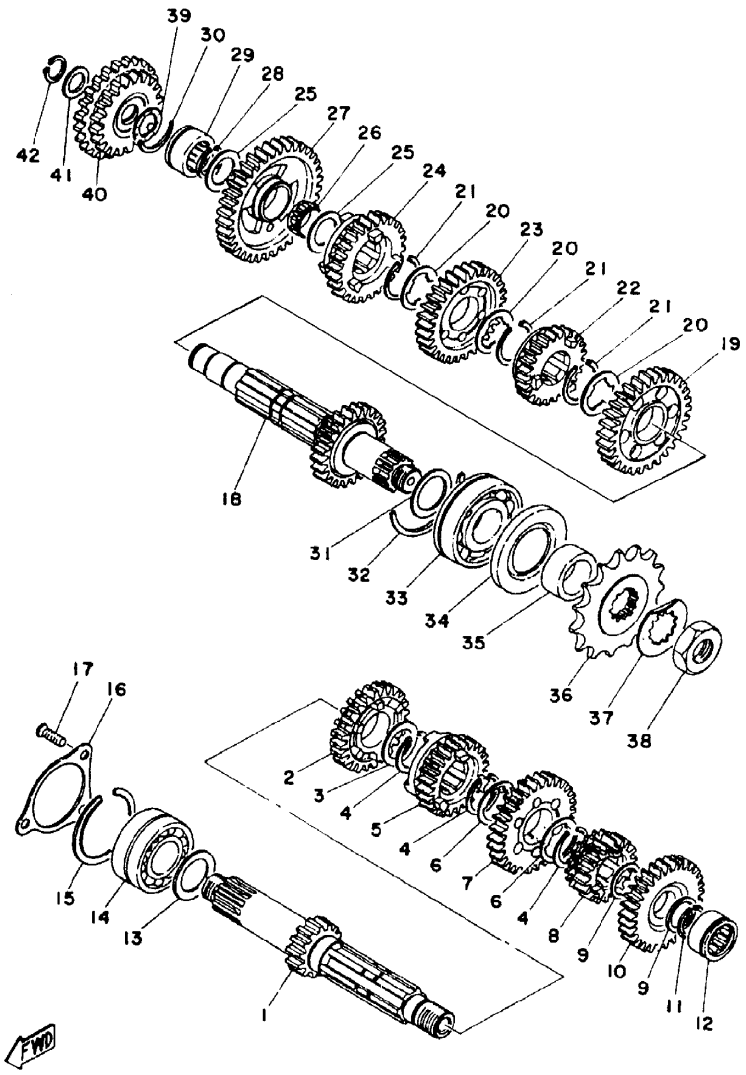
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
4-22	1A0-16111-00	GEAR, primary drive (21T)	1			
	1A1-16111-00	GEAR, primary drive (23T)		1		
4-23	90282-07006	KEY, straight (278-11546-00)	1	1		
4-24	90215-18131	WASHER, lock	1	1		
4-25	90170-16182	NUT	1	1		
4-26	360-11526-00	SEAL, crank shaft	1	1		

Fig. 5 CLUTCH



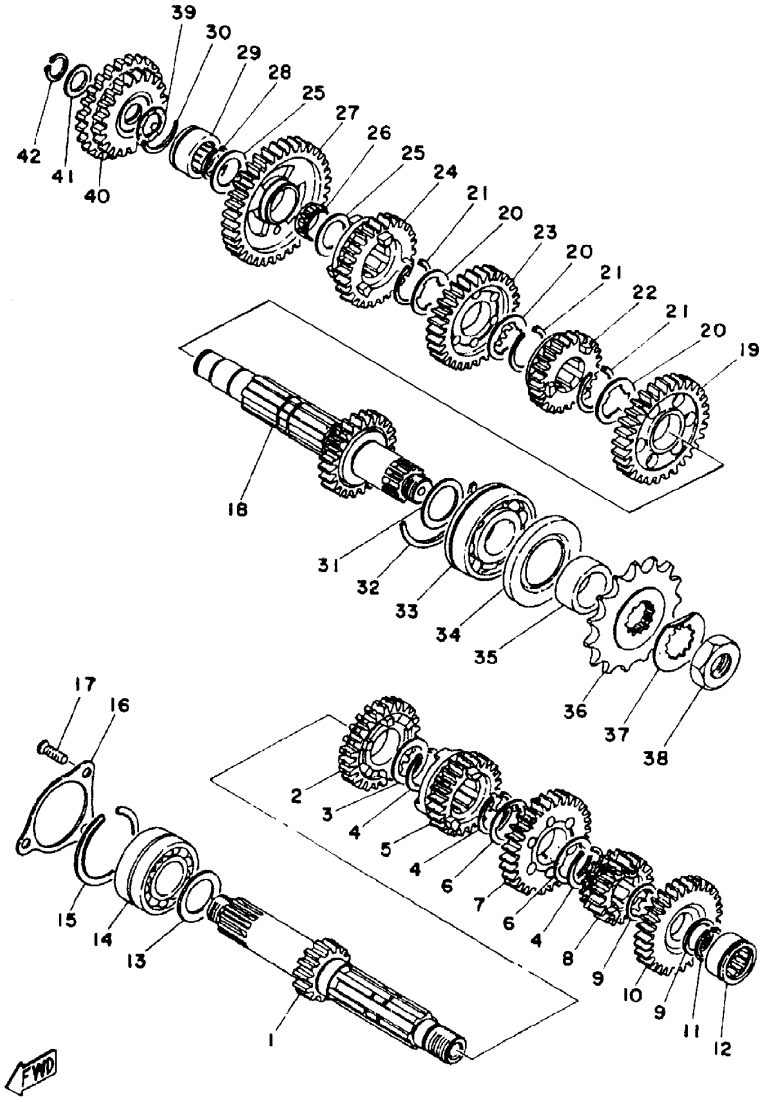
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
5-1	1A0-16301-01	CLUTCH ASS'Y	1			
	1A1-16301-00	CLUTCH ASS'Y		1		
5-2	1A0-16150-01	. PRIMARY DRIVEN GEAR COMP.	1			(68T [?])
	1A1-16150-00	. PRIMARY DRIVEN GEAR COMP.		1		(66T)
5-3	360-16154-00	. PLATE, thrust (25-50-2)	1	1		
5-4	1A0-16371-00	. BOSS, clutch	1	1		
5-5	278-16367-00	. RING, cushion	7	7		
5-6	360-16321-00	. PLATE, friction	7	7		
5-7	498-16325-00	. PLATE, clutch	6	6		
5-8	1A0-16351-00	. PLATE, pressure	1	1		
5-9	90159-06010	. SCREW, with washer	6	6		
5-10	90501-23138	. SPRING (168-16333-00)	6	6		
5-11	93211-10232	. O-RING (5.7-109.6)	1	1		
5-12	174-16356-00	ROD, push	1	1		
5-13	93505-16006	BALL (5/16 inch)	2	2		
5-14	90170-18089	NUT, lock (156-16174-00)	1	1		
5-15	214-16119-00	SPRING, bellevile	1	1		
5-16	278-16181-01	SPACER	1	1		
5-17	360-16154-00	PLATE, thrust (25-50-2)	1	1		
5-18	328-16357-00	ROD, push	1	1		
5-19	237-15389-00	SEAL, push rod	1	1		
5-20	360-16340-00	PUSH LEVER ASS'Y	1	1		
5-21	214-16347-01	SEAL, dust	1	1		
5-22	256-16396-01	HOUSING, push screw	1	1		
5-23	98501-05012	SCREW, panhead	2	2		
5-24	90113-08021	BOLT, set (256-16343-01)	1	1		
5-25	90179-08179	NUT	1	1		
5-26	214-16389-00	JOINT	1	1		
5-27	90240-06005	PIN, with hole (214-16379-00)	1	1		
5-28	91401-10010	PIN, cotter	1	1		
5-29	90506-10069	SPRING, tension (360-16345-00)	1	1		
5-30	132-16346-00	HOOK, spring	1	1		

Fig. 6 TRANSMISSION *(1)*



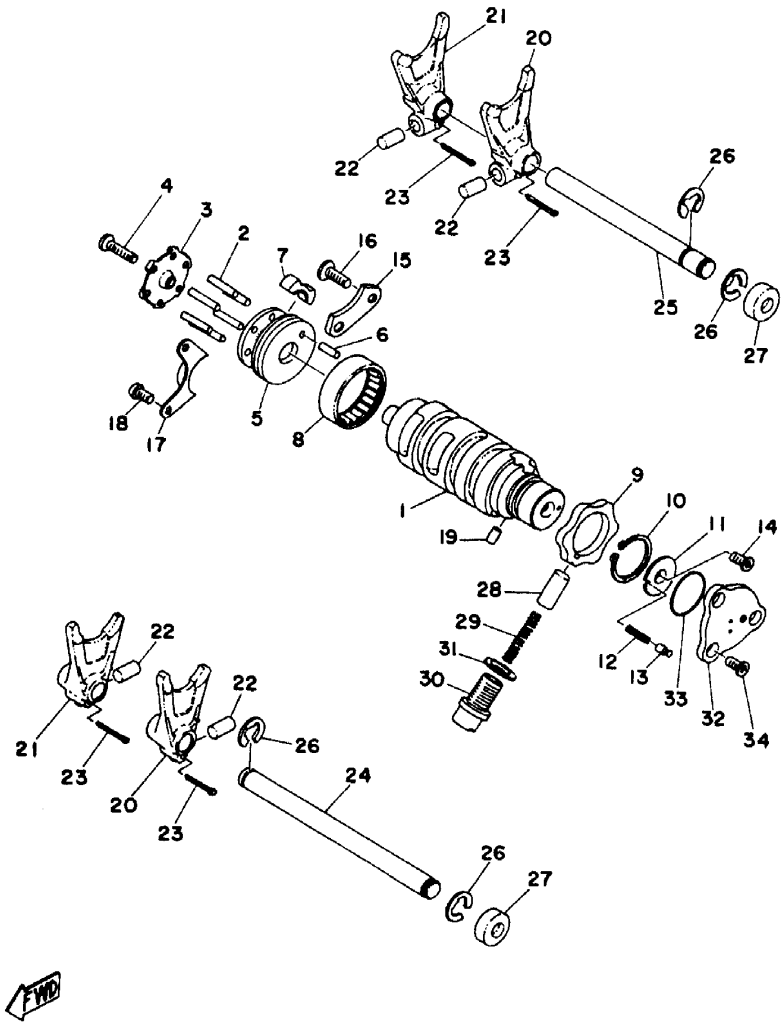
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
6-1	1A0-17411-00	AXLE, main (14T)	1	1		
6-2	521-17141-00	GEAR, 4th pinion (24T)	1	1		
6-3	90201-25490	WASHER, plate (152-17226-00)	1	1		
6-4	93440-25019	CIRCLIP 25∅ special	3	3		
6-5	1A1-17131-00	GEAR, 3rd pinion (22T)	1	1		
6-6	90209-21105	WASHER, (328-17216-00)	2	2		
6-7	521-17161-00	GEAR, 6th pinion (27T)	1	1		
6-8	1A1-17121-00	GEAR, 2nd pinion (18T)	1	1		
6-9	90201-20266	WASHER, plate (132-17216-00)	2	2		
6-10	521-17151-00	GEAR, 5th pinion (27T)	1	1		
6-11	93410-20009	CIRCLIP, (S-20)	1	1		
6-12	93311-22005	BEARING	1	1		
6-13	168-17428-01-03	SHIM, drive axle (25-34-0.3)	U.R.	U.R.		
	168-17428-01-05	SHIM, drive axle (25-34-0.5)	1	1		
6-14	93305-20502	BEARING	1	1		
6-15	93440-52009	CIRCLIP, (52∅ special)	1	1		
6-16	360-17471-00	PLATE, bearing cover	1	1		
6-17	92701-06015	SCREW flathead	3	3		
6-18	1A0-17420-00	DRIVE AXLE ASS'Y (25T)	1	1		
6-19	360-17221-00	GEAR, 2nd wheel (32T)	1	1		
6-20	90209-21105	WASHER (328-17216-00)	3	3		
6-21	93440-25019	CIRCLIP (25∅ special)	3	3		
6-22	521-17261-00	GEAR, 6th wheel (26T)	1	1		
6-23	360-17231-00	GEAR, 3rd wheel (29T)	1	1		
6-24	521-17241-00	GEAR , 4th wheel (26T)	1	1		
6-25	90201-20276	WASHER, plate (328-17116-00)	2	2		
6-26	93310-22057	BEARING	1	1		
6-27	360-17211-00	GEAR, 1st wheel (36T)	1	1		
6-28	93410-20009	CIRCLIP (S-20)	1	1		

Fig. 6 TRANSMISSION *(2)*



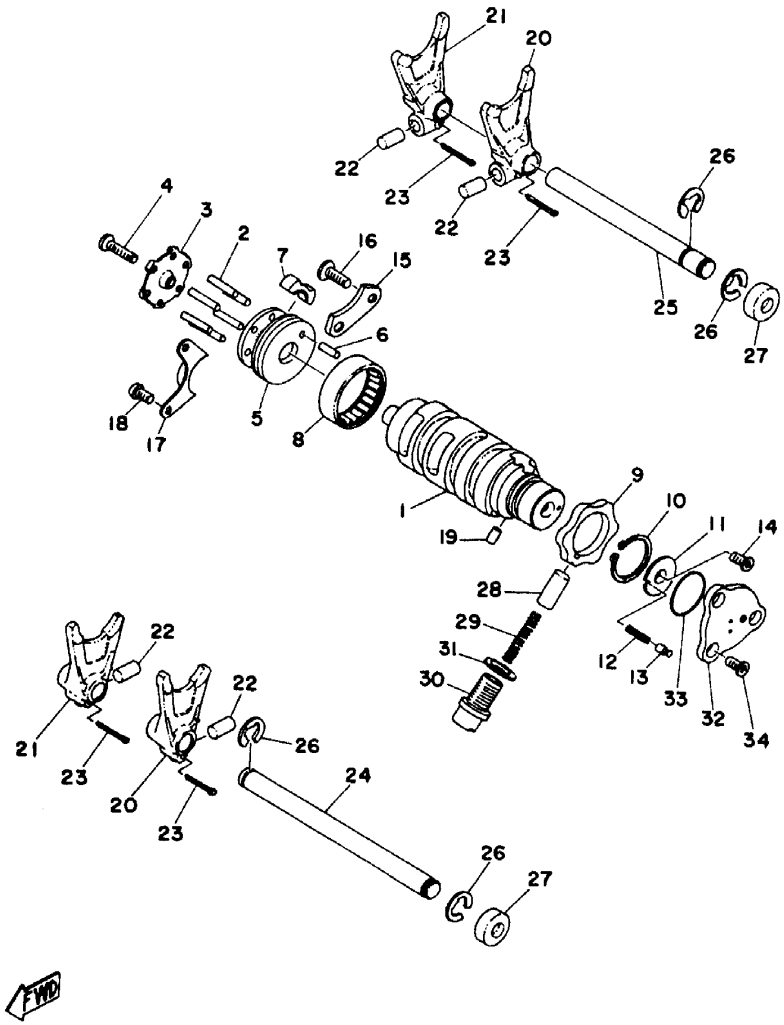
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
6-29	93311-42006	BEARING	1	1		
6-30	278-17425-00	CIRCLIP	1	1		
6-31	168-17428-01-03	SHIM, drive axle (25-34-0.3)	U.R.	U.R.		
	168-17428-01-05	SHIM, drive axle (25-34-0.5)	1	1		
6-32	278-17424-00	CIRCLIP	1	1		
6-33	93306-30504	BEARING (6305N special)	1	1		
6-34	93102-35054	OIL SEAL (SD-35-62-6)	1	1		
6-35	90387-25192	COLLAR (169-17462-00)	1	1		
6-36	1A1-17461-70	SPROCKET, drive (17T)	1	1		
6-37	90215-21121	WASHER, lock	1	1		
6-38	90179-18020	NUT, lock (152-17463-00)	1	1		
6-39	90206-15055	WASHER, wave	1	1		
6-40	278-15650-00	IDLER GEAR ASS'Y (22T & 27T)	1	1		
6-41	164-17417-00-10	SHIM, main axle (15.2-20-1)	1	1		
6-42	93410-15005	CIRCLIP (S-15)	1	1		

Fig. 7 SHIFTER 1 *(1)*



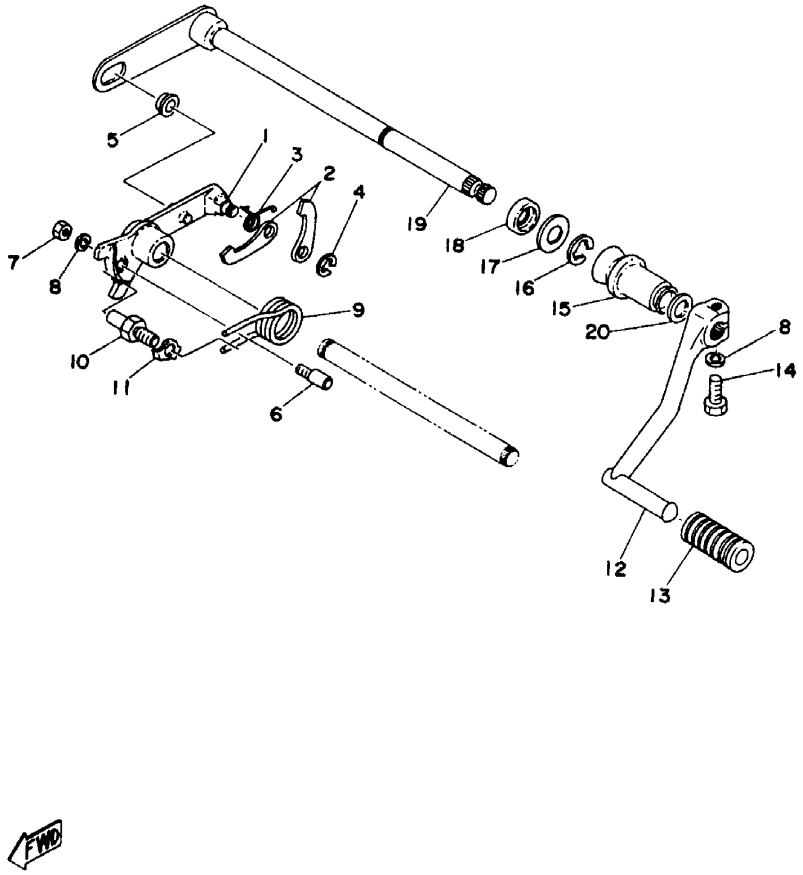
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
7-1	360-18541-00	CAM, shift	1	1		
7-2	93604-22050	PIN, dowel (4-21.8)	6	6		
7-3	328-18561-00	PLATE, side	1	1		
7-4	98701-05020	SCREW, flathead	1	1		
7-5	328-18185-00	SEGMENT	1	1		
7-6	93604-14012	PIN, dowel	1	1		
7-7	328-18352-10	PLATE, pawl	1	1		
7-8	93315-23612	BEARING	1	1		
7-9	360-18141-01	PLATE, stopper	1	1		
7-10	93410-30012	CIRCLIP (S-30)	1	1		
7-11	278-18566-00	PLATE, side	1	1		
7-12	90501-06022	SPRING, compression (278-18545-00)	1	1		
7-13	278-18542-00	POINT, neutral	1	1		
7-14	98701-05012	SCREW, flathead	1	1		
7-15	328-18562-00	PLATE, stopper 2	1	1		
7-16	92701-06015	SCREW, flathead	2	2		
7-17	328-18179-00	GUIDE, change lever	1	1		
7-18	98501-05010	SCREW, panhead	2	2		
7-19	93604-08071	PIN, dowel (4-8)	1	1		
7-20	328-18511-00	FORK, shift 1	2	2		
7-21	328-18512-00	FORK, shift 2	2	2		
7-22	90250-08017	PIN (278-18552-00)	4	4		
7-23	91401-25020	PIN, cotter	4	4		
7-24	278-18531-00	BAR, shift fork guide 1	1	1		
7-25	278-18535-00	BAR, shift fork guide 2	1	1		
7-26	93430-10016	CIRCLIP (E-10)	4	4		
7-27	90338-22009	PLUG, blind (278-18149-00)	2	2		
7-28	278-18547-02	STOPPER, cam	1	1		
7-29	90501-10062	SPRING, compression (278-18557-00)	1	1		

Fig. 7 SHIFTER 1 *(2)*



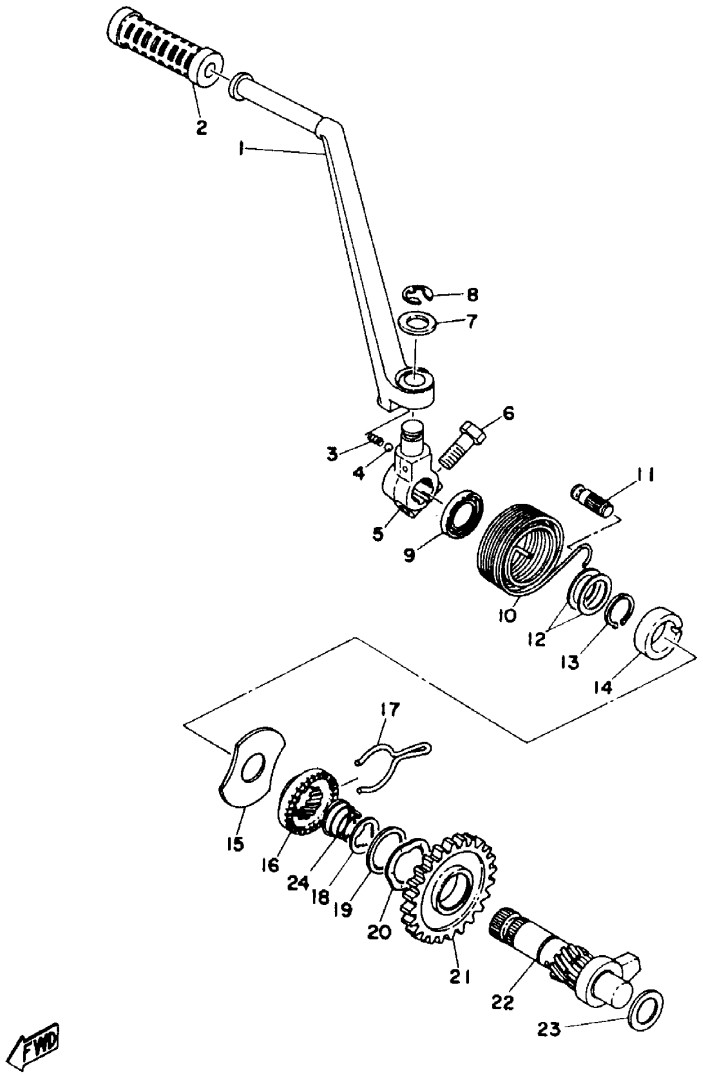
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
7-30	90149-14031	SCREW (278-18577-03)	1	1		
7-31	137-15353-00	GASKET, drain plug	1	1		
7-32	278-82540-01	NEUTRAL SWITCH ASS'Y	1	1		
7-33	93210-29147	O-RING (2.4-29.4)	1	1		
7-34	98701-05012	SCREW, flathead	3	3		

Fig. 8 SHIFTER 2



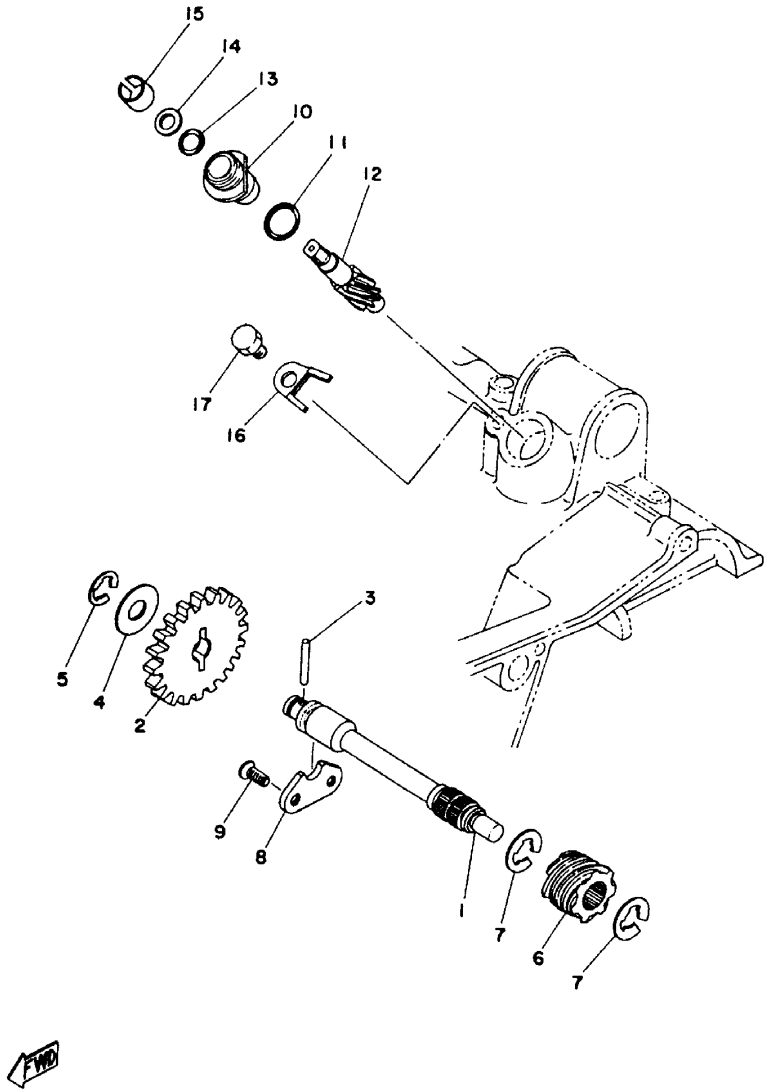
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
8-1	328-18128-00	BRACKET	1	1		
8-2	328-18151-00	LEVER, change 3	2	2		
8-3	90508-08007	SPRING, torsion (214-18123-00)	1	1		
8-4	93430-07012	CIRCLIP (E-7)	1	1		
8-5	214-18178-00	ROLLER, change lever 1	1	1		
8-6	90149-06017	SCREW (214-18186-00)	1	1		
8-7	95301-06600	NUT, hexagon	1	1		
8-8	92901-06100	WASHER, spring	2	2		
8-9	90508-32055	SPRING, torsion (278-18124-00)	1	1		
8-10	278-18127-00	STOPPER, screw	1	1		
8-11	90215-08015	WASHER, lock (214-18139-02)	1	1		
8-12	1A0-18111-00-93	PEDAL, change	1			
	1A1-18111-00-93	PEDAL, change		1		
8-13	132-18113-01	COVER, change pedal	1	1		
8-14	97311-06020	BOLT, hexagon	1	1		
8-15	278-18131-00	BOOT, sealing	1	1		
8-16	93430-10016	CIRCLIP (E-10)	1	1		
8-17	90201-12575	WASHER, plate	1	1		
8-18	93101-12004	OIL SEAL (S-12-22-5)	1	1		
8-19	278-18101-01	CHANGE SHAFT ASS'Y	1	1		
8-20	93104-11056	OIL SEAL (SO-12-17-2.5)		1		

Fig. 9 KICK STARTER



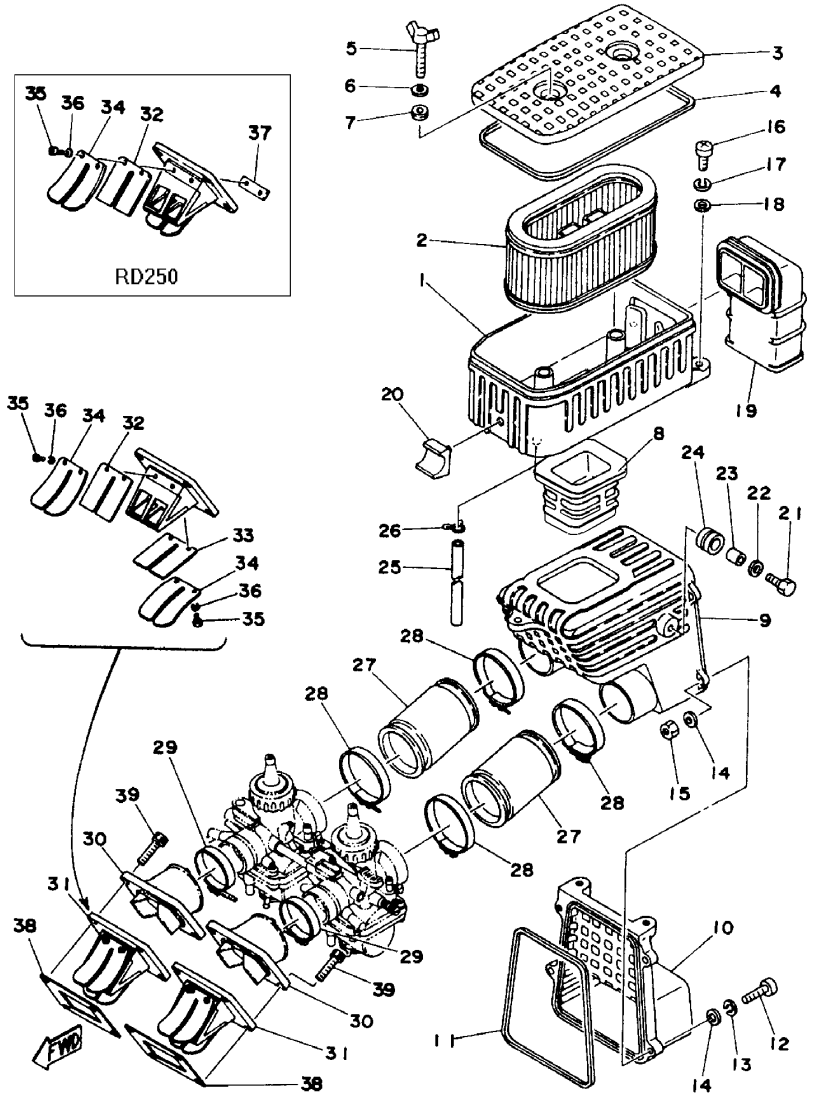
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
9-1	278-15611-00-93	CRANK, kick	1	1		
9-2	156-15618-01	COVER, kick lever	1	1		
9-3	90501-12081	SPRING, compression (278-15622-00)	1	1		
9-4	93507-32009	BALL (7/32 inch)	1	1		
9-5	278-15621-00	BOSS, kick crank	1			
	1A1-15621-00	BOSS, kick crank		1		
9-6	97321-08030	BOLT, hexagon	1	1		
9-7	90201-15340	WASHER, plate	1	1		
9-8	93430-10016	CIRCLIP (E-10)	1	1		
9-9	93104-20007	OIL SEAL (SO-20-30-4.5)	1	1		
9-10	90508-30051	SPRING, torsion (278-15665-00)	1	1		
9-11	248-15668-00	STOPPER, kick spring	1	1		
9-12	90208-20022	WASHER, conical spring	1	1		
9-13	93410-20009	CIRCLIP (S-20)	1	1		
9-14	278-15666-00	SPACER	1	1		
9-15	278-15676-00	COVER, spring	1	1		
9-16	278-15671-01	WHEEL, ratchet	1	1		
9-17	90468-26045	CLIP (278-15687-00)	1	1		
9-18	93440-25019	CIRCLIP (25∅ special)	1	1		
9-19	90201-25490	WASHER, plate (152-17226-00)	1	1		
9-20	90206-25059	WASHER, wave (278-15643-01)	1	1		
9-21	278-15641-01	GEAR, kick (27T)	1	1		
9-22	278-15660-01	KICK AXLE ASS'Y	1	1		
9-23	136-17417-00-09	SHIM, main axle (17.2-28-1)	1	1		
9-24	90502-07025	SPRING, conical		1		

Fig. 10 TACHOMETER GEAR



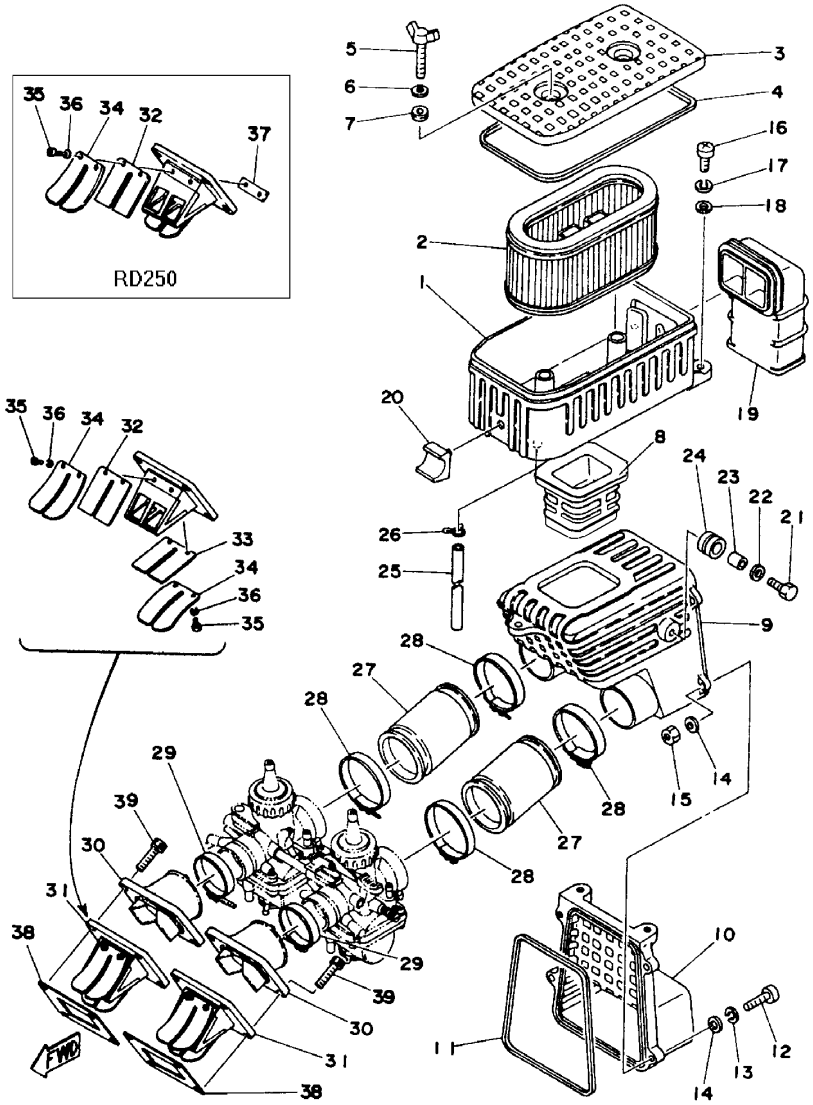
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
10-1	278-17861-00	AXLE	1	1		
10-2	280-17851-00	GEAR, primary	1			
	278-17851-00	GEAR, primary		1		
10-3	93603-22028	PIN, dowel (3-21.8)	1	1		
10-4	90201-10135	WASHER, plate (102-18138-00)	1	1		
10-5	93430-08006	CIRCLIP (E-8)	1	1		
10-6	278-17831-00	GEAR, drive	1	1		
10-7	93430-10016	CIRCLIP (E-10)	2	2		
10-8	278-17812-00	STOPPER	1	1		
10-9	98701-05012	SCREW, flathead	2	2		
10-10	214-17811-02	HOUSING	1	1		
10-11	93210-13016	O-RING (1.8-13)	1	1		
10-12	214-17841-01	GEAR, driven	1	1		
10-13	93210-07100	O-RING (2.2-7.2)	1	1		
10-14	214-17847-00	SHIM (7.5-10.8-0.4)	1	1		
10-15	90383-10005	BUSHING (214-17815-00)	1	1		
10-16	214-17812-00	STOPPER	1	1		
10-17	97301-06010	BOLT, hexagon	1	1		

Fig. 11 INTAKE *(1)*



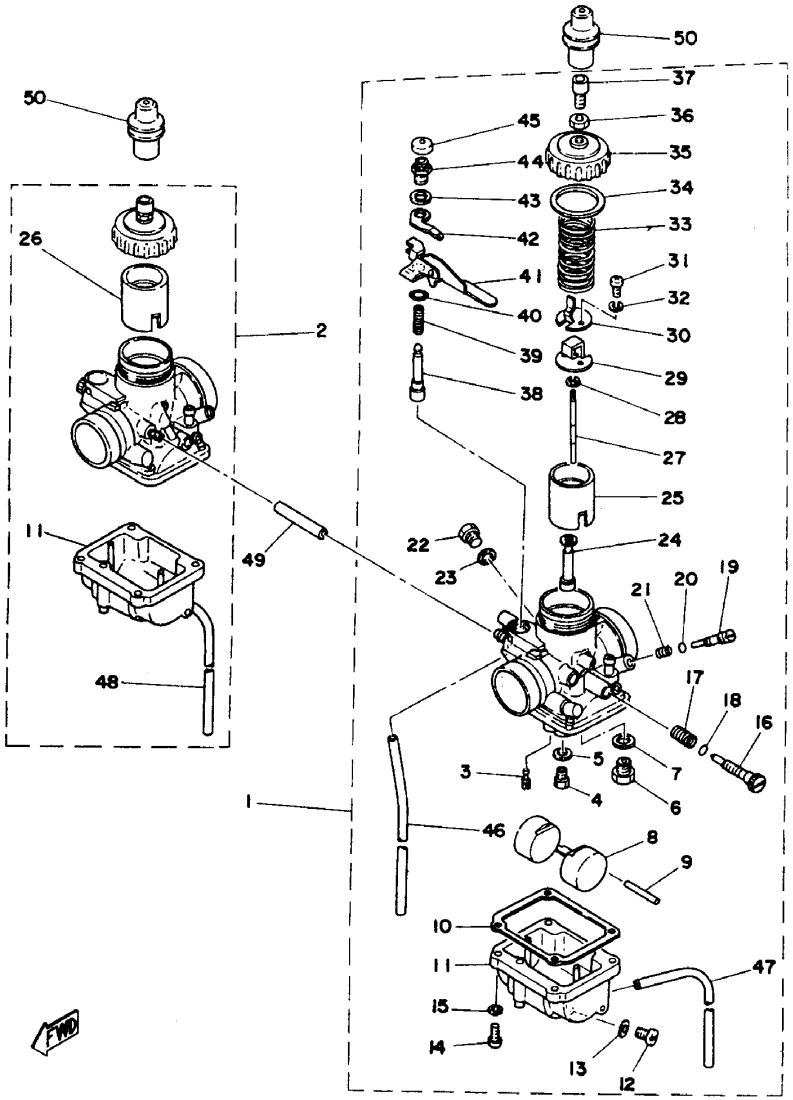
Ref.No	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
11-1	1A0-14411-00	CASE, air cleaner	1	1		
11-2	1A2-14451-00	ELEMENT, cleaner	1			
	1A0-14451-01	ELEMENT, cleaner		1		
11-3	1A0-14412-00	CAP, air cleaner	1	1		
11-4	1A0-14457-01	SEAL, air cleaner 1	1	1		
11-5	90122-06002	BOLT, wing	2	2		
11-6	92901-06200	WASHER, plain	2			
11-7	90202-05101	WASHER, plate	2	2		
11-8	1A2-14419-00	PIPE	1			
	1A0-14419-01	PIPE		1		
11-9	1A0-14431-00	SILENCER BOX 1	1	1		
11-10	1A0-14441-00	SILENCER BOX 2	1	1		
11-11	1A0-14467-01	SEAL, air cleaner 2	1	1		
11-12	98501-05025	SCREW, panhead	4	4		
11-13	92901-05100	WASHER, spring	4	4		
11-14	92901-05200	WASHER, plain	8	8		
11-15	95301-05600	NUT, hexagon	4	4		
11-16	92501-06018	SCREW, panhead	3	3		
11-17	92901-06100	WASHER, spring	3	3		
11-18	92901-06600	WASHER, plate	3	3		
11-19	1A0-14437-00	DUCT	1	1		
11-20	1A0-14435-01	DAMPER	1	1		
11-21	97301-06020	BOLT, hexagon	2	2		
11-22	90201-06053	WASHER, plate (811-77728-00)	2	2		
11-23	90387-07390	COLLAR	2	2		
11-24	90480-14102	GROMMET (214-21717-00)	2	2		
11-25	90445-09078	HOSE (132-24311-00 5-190)	2	2		
11-26	90467-08003	CLIP (101-24356-00)	4	4		
11-27	1A0-14453-01	JOINT, air cleaner	2	2		

Fig. 11 INTAKE *(2)*



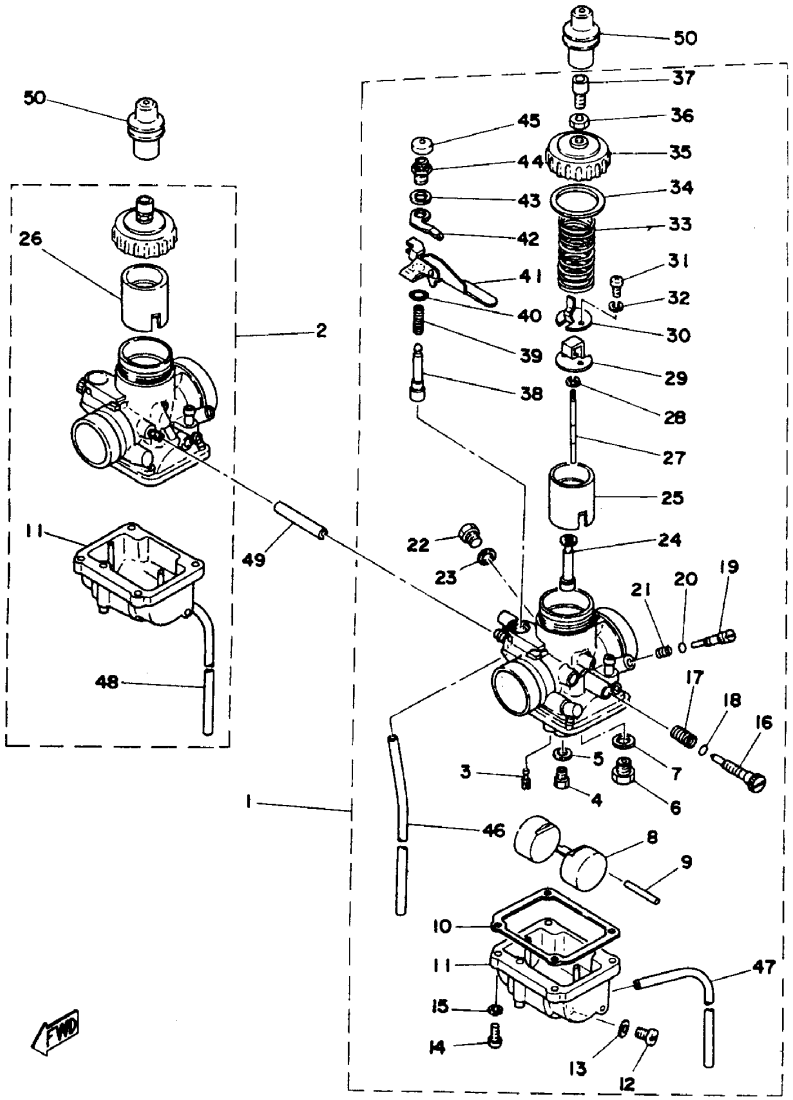
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
11-28	90460-49058	CLAMP, hose (278-14455-00)	4	4		
11-29	90460-43053	CLAMP, hose (304-14455-70)	2	2		
11-30	345-13565-71	JOINT, carburetor	2	2		
11-31	1A0-13610-00	REED VALVE ASS'Y	2			
	1A1-13610-00	REED VALVE ASS'Y		2		
11-32	1A0-13613-00	. REED, valve	4			
	401-13613-00	. REED, valve		2		
11-33	345-13613-70	. REED, valve		2		
11-34	345-13616-70	. STOPPER, reed valve	4	4		
11-35	98502-03010	. SCREW, panhead	8			
	98512-03008	. SCREW, panhead		8		
11-36	92901-03100	. WASHER, spring	8	8		
11-37	1A0-13624-00	. PLATE, reed valve	4			
11-38	314-13621-02	PACKING, valve seat	2			
	1A1-13621-00	PACKING, valve seat		2		
11-39	91316-06025	BOLT	8	8		

Fig. 12 CARBURETOR *(1)*



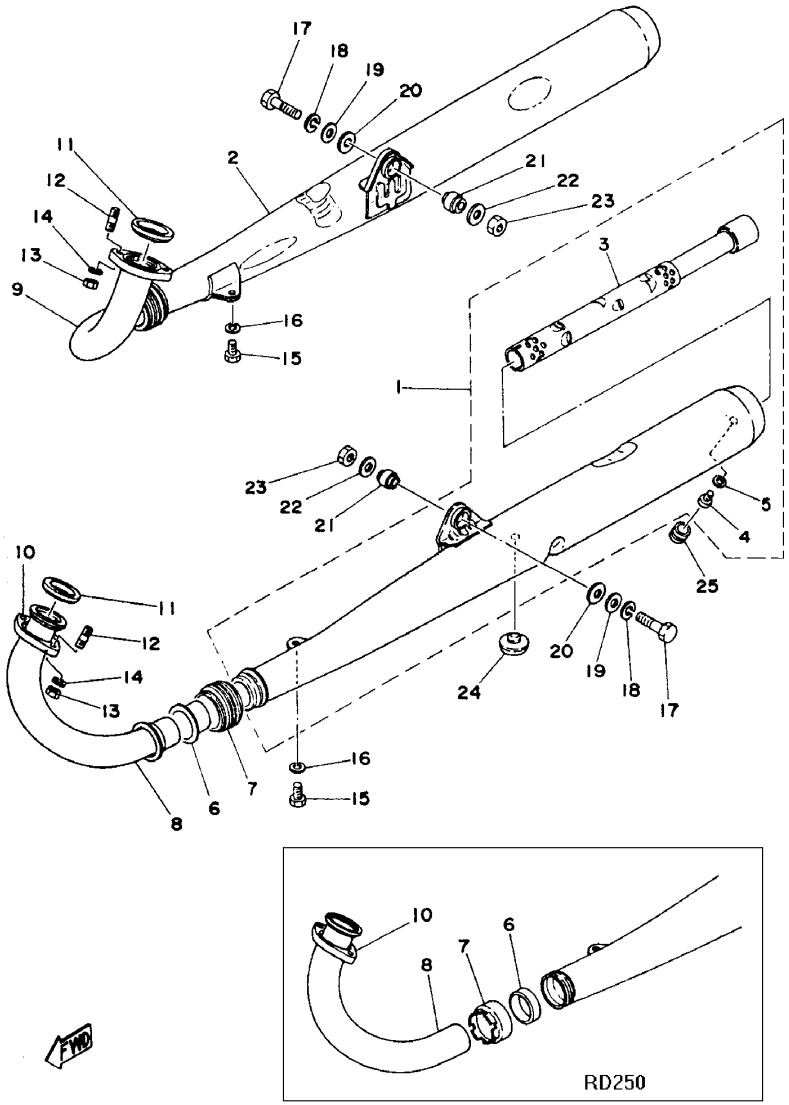
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
12-1	1A2-14101-00	CARBURETOR ASS'Y, left	1			
	1A3-14101-00	CARBURETOR ASS'Y, left		1		
12-2	1A2-14102-00	CARBURETOR ASS'Y, right	1			
	1A3-14102-00	CARBURETOR ASS'Y, right		1		
12-3	193-14142-25	. JET, pilot (#25)	2	2		
12-4	137-14143-22	. JET, main (#110)	U.R.			
	137-14143-23	. JET, main (#115)	2			STD(250)
	137-14143-24	. JET, main (#120)				
	137-14143-22	. JET, main (#110)		U.R.		
	137-14143-24	. JET, main (#120)		2		STD(400)
	137-14143-26	. JET, main (#130)				
12-5	137-14153-00	. WASHER, valve seat	2	2		
12-6	168-14190-25	. VALVE SEAT ASS'Y (#2.5)	2	2		
12-7	214-14195-00	. WASHER, valve seat	2	2		
12-8	1A0-14185-00	. FLOAT	2	2		
12-9	127-14186-00	. PIN, float	2	2		
12-10	360-14184-01	. GASKET, float chamber	2	2		
12-11	1A0-14183-00	. BODY, float chamber	2	2		
12-12	266-14191-00	. PLUG, drain	2	2		
12-13	266-14126-00	. PACKING	2	2		
12-14	98503-04015	. SCREW, panhead	8	8		M4x15
12-15	92901-04100	. WASHER, spring	8	8		
12-16	493-14122-00	. SCREW, throttle	2	2		
12-17	493-14133-00	. SPRING, throttle stop	2	2		
12-18	214-14147-00	. O-RING	2	2		
12-19	525-14123-00	. SCREW, air adjusting	2	2		
12-20	354-14147-00	. O-RING	2	2		
12-21	127-14134-00	. SPRING, air adjusting	2	2		
12-22	1A0-14991-00	. PLUG, screw	2	2		

Fig. 12 CARBURETOR *(2)*



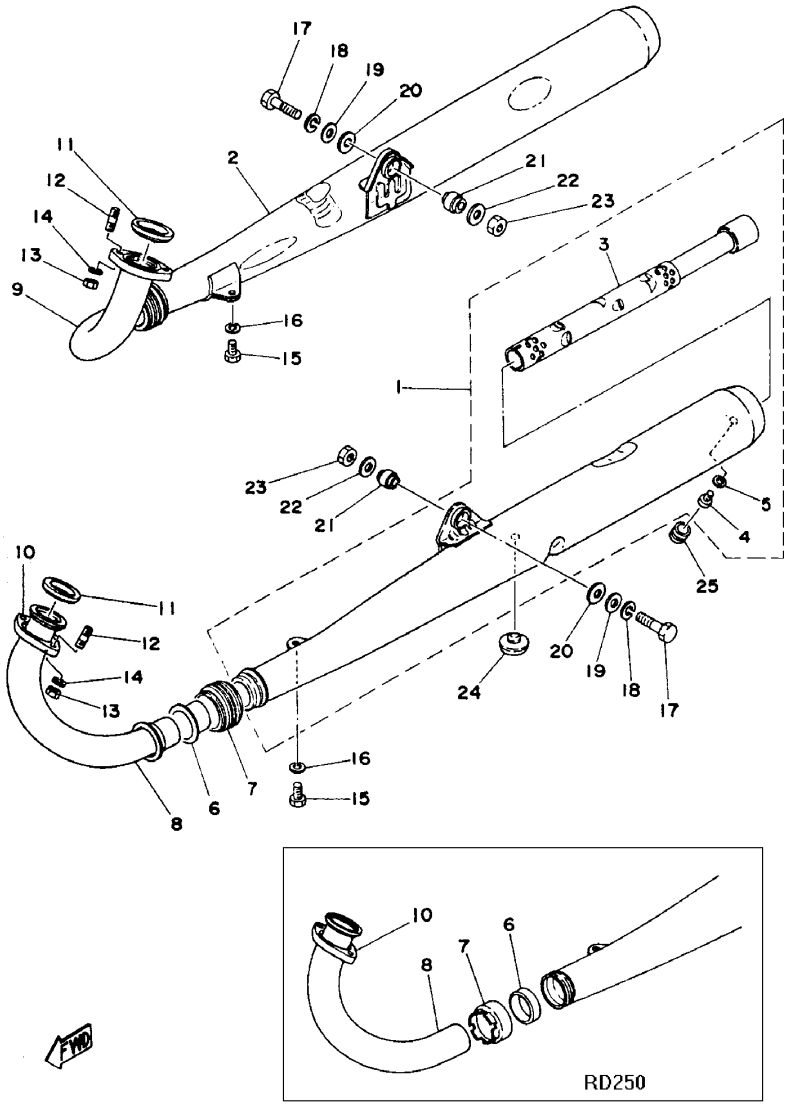
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
12-23	256-14956-01	. WASHER	2	2		
12-24	360-14141-38	. NOZZLE, main (0-8)	2			
	360-14141-42	. NOZZLE, main (P-2)		2		
12-25	1A0-14112-25	. VALVE, throttle left (#2.5)	1	1		
12-26	1A0-14113-25	. VALVE, throttle right (#2.5)	1	1		
12-27	522-14116-03	. NEEDLE (5L3-2)	2			
	522-14116-01	. NEEDLE (5L1-3)		2		
12-28	164-14137-00	. CLIP	2	2		
12-29	1A0-14243-00	. PLATE	2	2		
12-30	1A0-14253-00	. PLATE, spring	2	2		
12-31	98501-03010	. SCREW, panhead	4	4		
12-32	92901-03100	. WASHER, spring	4	4		
12-33	360-14131-00	. SPRING, throttle valve	2	2		
12-34	246-14126-00	. PACKING	2	2		
12-35	802-14158-00	. TOP, mixing chamber	2	2		
12-36	802-14161-00	. NUT, wire adjusting	2	2		
12-37	360-14124-20	. SCREW, wire adjusting	2	2		
12-38	1A0-14171-00	. PLUNGER	1	1		
12-39	256-14135-00	. SPRING, plunger	1	1		
12-40	93220-09001	. O-RING	1	1		
12-41	1A0-14175-00	. LEVER, starter left	1	1		
12-42	170-14178-00	. PLATE, starter lever	1	1		
12-43	1A0-14179-00	. WASHER, starter lever	1	1		
12-44	500-14174-00	. CAP, plunger	1	1		
12-45	802-14173-00	. COVER, plunger cap	1	1		
12-46	1A0-14197-00	. PIPE, air vent	2	2		
12-47	1A0-14196-00	. PIPE, overflow	1	1		
12-48	1A0-14193-00	. PIPE, overflow	1	1		
12-49	90445-09056	PIPE, joint	1	1		
12-50	1A0-14169-00	CAP	2	2		

Fig. 13 EXHAUST *(1)*



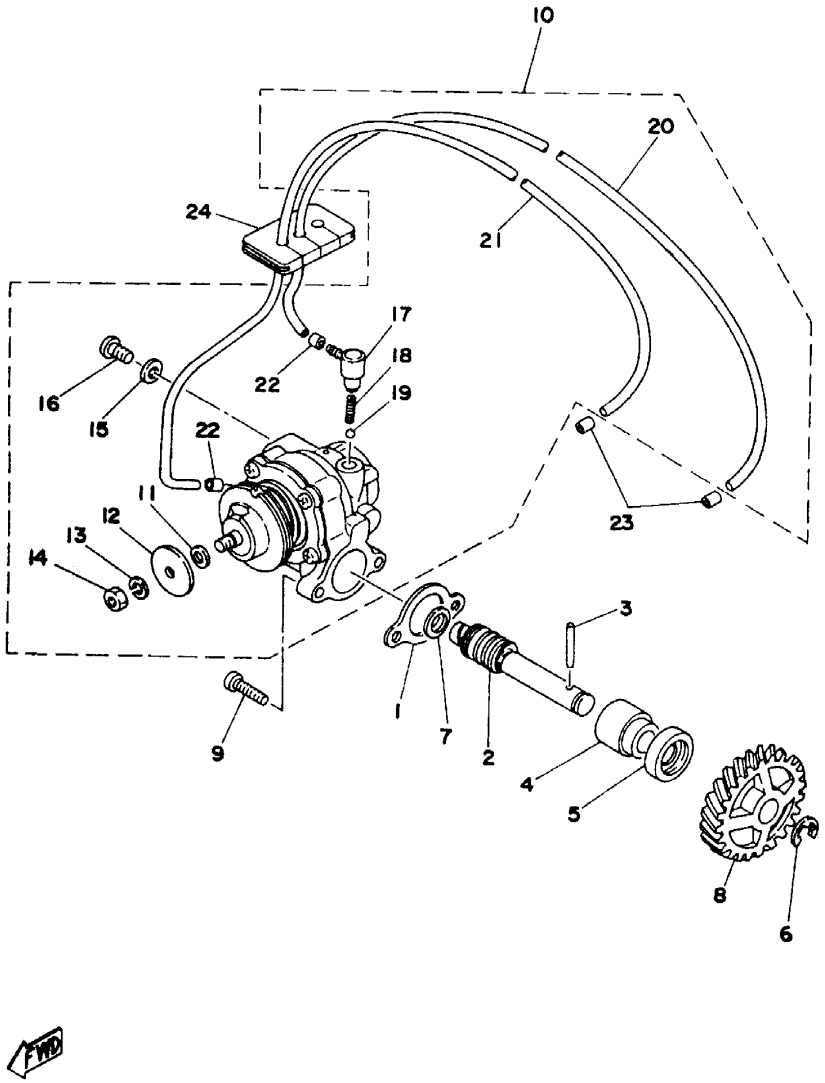
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
13-1	1A0-14710-00	MUFFLER ASS'Y, left	1			
	1A1-14710-00	MUFFLER ASS'Y, left		1		
13-2	1A0-14720-00	MUFFLER ASS'Y, right	1			
	1A1-14720-00	MUFFLER ASS'Y, right		1		
13-3	521-14753-00	. SILENCER	2	2		
13-4	92501-06010	. SCREW, panhead	2	2		
13-5	92901-06100	. WASHER, spring	2	2		
13-6	360-14714-00	GASKET, muffler joint	2			
	1A1-14714-02	GASKET, muffler joint		2		
13-7	360-14713-00	NUT, muffler joint	2			
	1A1-14615-02	JOINT, exhaust		2		
13-8	1A0-14611-00	PIPE, exhaust left	1			Except W.GERMANY
	1N9-14611-00	PIPE, exhaust left	1			Exclusive for W.GERMANY
	1A1-14611-00	PIPE, exhaust left		1		
13-9	1A0-14621-00	PIPE, exhaust right	1			Except W.GERMANY
	1N9-14621-00	PIPE, exhaust right	1			Exclusive for W.GERMANY
	1A1-14621-00	PIPE, exhaust right		1		
13-10	1A0-14612-01	NUT, ring	2			
13-11	1A0-14613-00	GASKET, exhaust	2	2		
13-12	90116-08116	BOLT, stud	4	4		
13-13	95303-08600	NUT, hexagon	4	4		
13-14	92901-08100	WASHER, spring	4	4		
13-15	97301-08016	BOLT, hexagon	2	2		
13-16	92901-08100	WASHER, spring	2	2		
13-17	90101-10257	BOLT	2	2		
13-18	92901-10100	WASHER, spring	2	2		
13-19	92901-10200	WASHER, plain	2	2		
13-20	90201-10140	WASHER, plate	2	2		
13-21	168-21639-00	DAMPER, rear	2	2		
13-22	90201-15239	WASHER, plate (168-21615-00)	2	2		

Fig. 13 EXHAUST *(2)*



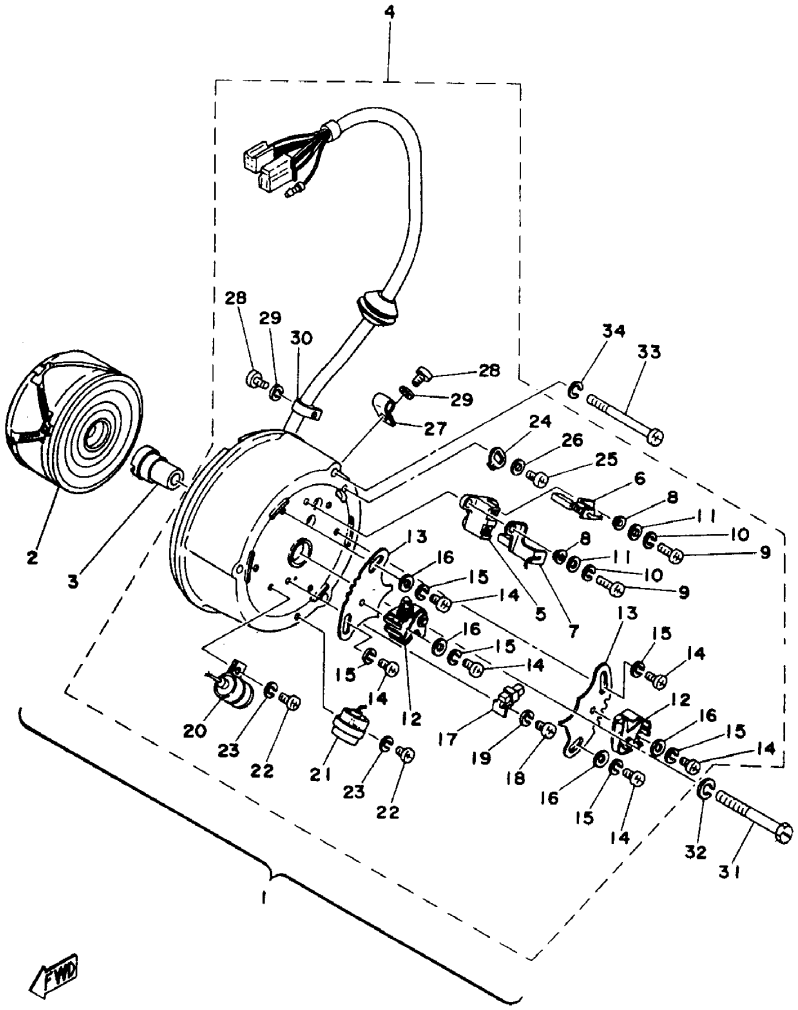
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
13-23	90179-10123	NUT (168-21635-00)	2	2		
13-24	1A0-27114-00	STOPPER, main stand	1	1		
13-25	90480-14153	GROMMET	2	2		

Fig. 14 OIL PUMP



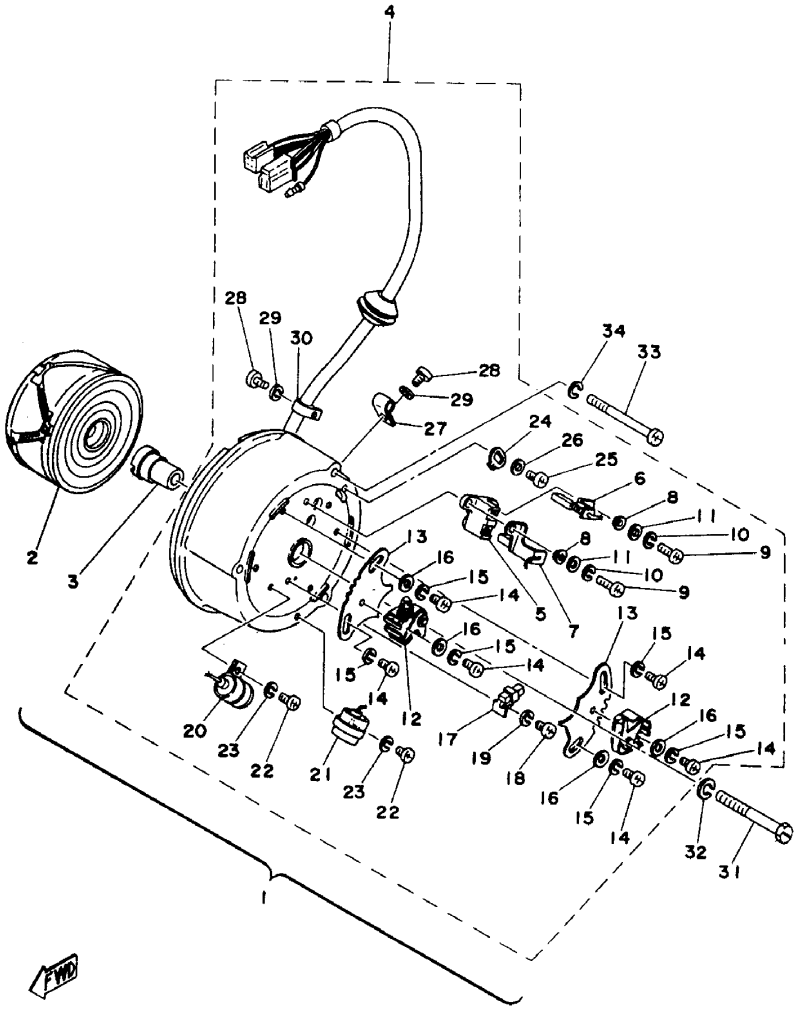
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
14-1	126-13116-00	GASKET, pump case	1	1		
14-2	522-13175-01	SHAFT, worm	1			
	214-13175-02	SHAFT, worm		1		
14-3	93603-22028	PIN, dowel (3-22)	1	1		
14-4	137-13176-00	METAL, worm shaft outer	1	1		
14-5	93101-10002	OIL SEAL (S-10-22-7)	1	1		
14-6	93430-08006	CIRCLIP (E-8)	1	1		
14-7	90201-08624	WASHER, plate	1	1		
14-8	1A0-13178-00	GEAR, pump drive (22T)	1			
	1A1-13178-00	GEAR, pump drive (21T)		1		
14-9	98501-05015	SCREW, panhead	2	2		
14-10	1A0-13101-01	OIL PUMP ASS'Y	1			
	1A1-13101-01	OIL PUMP ASS'Y		1		
14-11	137-13137-00-03	. SHIM, plunger (5.8-10-0.3)	U.R.	U.R.		
	137-13137-00-05	. SHIM, plunger (5.8-10-0.5)	1	1		
14-12	137-13138-01	. PLATE, adjusting	1	1		
14-13	92901-05100	. WASHER, spring	1	1		
14-14	95301-05600	. NUT, hexagon	1	1		
14-15	90430-04004	. GASKET (137-13187-00)	1	1		
14-16	98901-04008	. SCREW, bind	1	1		
14-17	353-13552-01	. NOZZLE	2	2		
14-18	90501-02018	. SPRING, compression (278-13169-00)	2	2		
14-19	93505-32002	. BALL (5/32 inch)	2	2		
14-20	90445-05302	. HOSE (3-420)	1	1		
14-21	90445-05301	. HOSE (3-240)	1	1		
14-22	90468-02033	. CLIP (214-13164-00)	2	2		
14-23	90468-02033	CLIP (214-13164-00)	2	2		
14-24	278-13174-00	HOLDER, oil pipe	1	1		

Fig. 15 A. C. GENERATOR *(1)*



Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
15-1	1A0-81600-10	A. C. GENERATOR ASS'Y	1	1		
15-2	1A0-81650-10	. ROTOR ASS'Y	1	1		
15-3	1A0-81651-10	. CAM	1	1		
15-4	1A0-81610-10	. STATOR ASS'Y	1	1		
15-5	1A0-81613-10	. . HOLDER, brush	1	1		
15-6	1A0-81611-10	. . BRUSH (+)	1	1		
15-7	1A0-81612-10	. . BRUSH (-)	1	1		
15-8	1A0-81661-10	. . SPACER	2	2		
15-9	98503-04015	. . SCREW, panhead	2	2		
15-10	92901-04100	. . WASHER, spring	2	2		
15-11	92901-04200	. . WASHER, plain	2	2		
15-12	371-81622-10	. . CONTACT BREAKER ASS'Y	2	2		
15-13	1A0-81623-10	. . PLATE, contact breaker	2	2		
15-14	98501-04010	. . SCREW, panhead	6	6		
15-15	92901-04100	. . WASHER, spring	6	6		
15-16	92901-04200	. . WASHER, plain	4	4		
15-17	133-81131-10	. . LUBRICATOR	1	1		
15-18	98501-04008	. . SCREW, panhead	1	1		
15-19	92901-04100	. . WASHER, spring	1	1		
15-20	1A0-81625-10	. . CONDENSER	1	1		
15-21	132-81225-10	. . CONDENSER	1	1		
15-22	98501-04010	. . SCREW, panhead	2	2		
15-23	92901-04100	. . WASHER, spring	2	2		
15-24	1A0-81632-10	. . PLATE, timming	1	1		
15-25	98501-04010	. . SCREW, panhead	1	1		
15-26	92901-04200	. . WASHER, plain	1	1		
15-27	1A0-81627-10	. . CLAMP, lead 1	1	1		
15-28	98501-04008	. . SCREW, panhead	2	2		
15-29	92901-04100	. . WASHER, spring	2	2		

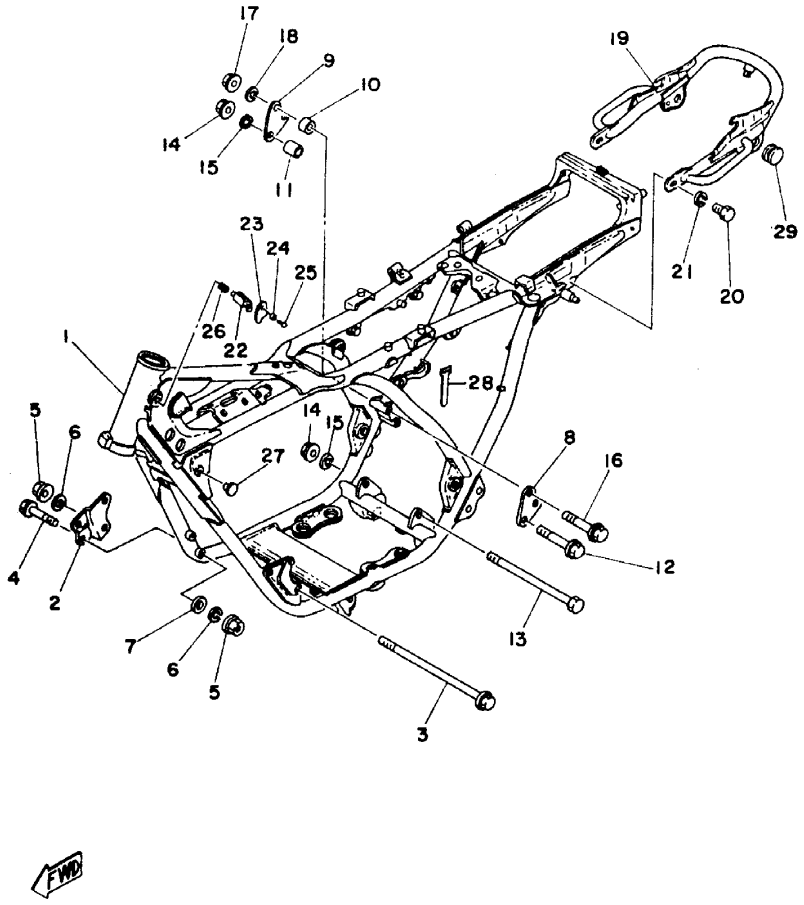
Fig. 15 A. C. GENERATOR *(2)*



Ref No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
15-30	1A0-81627-10	. . CLAMP, lead 2	1	1		
15-31	90143-07022	SCREW (307-81452-00)	1	1		
15-32	92901-08100	WASHER, spring	1	1		
15-33	92501-06070	SCREW, panhead	3	3		
15-34	92901-06100	Washer, spring	3	3		

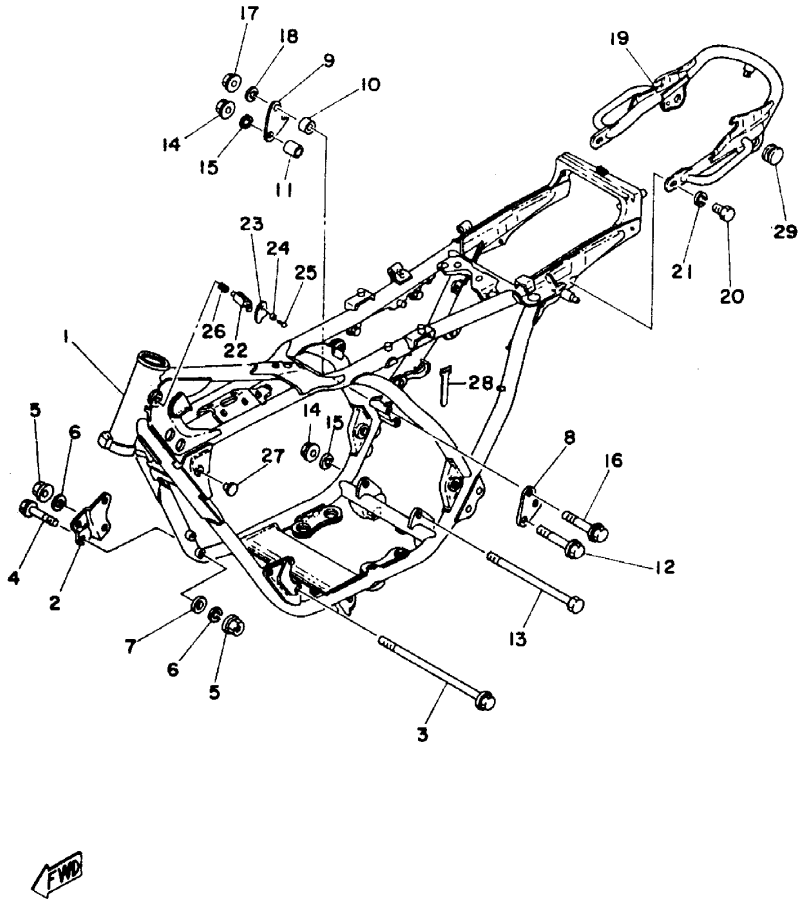
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Fig. 16 FRAME *(1)*



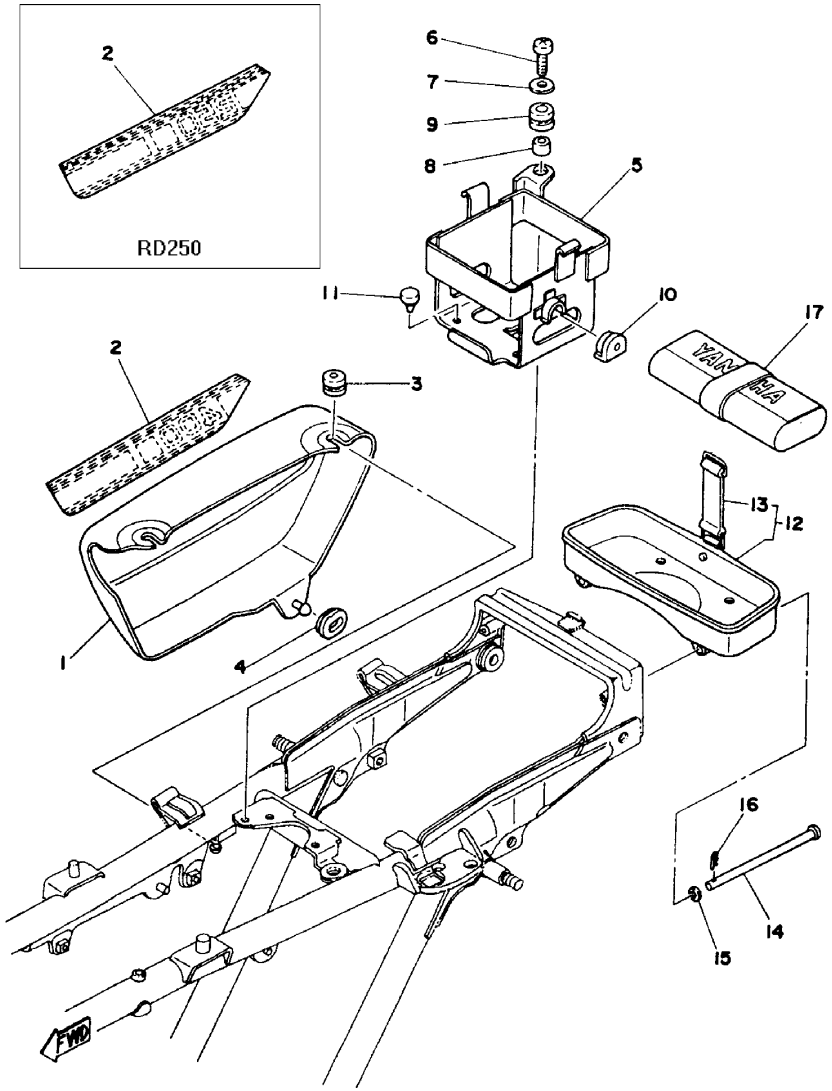
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
16-1	1A3-21110-41-33	FRAME COMP.	1	1			x										Yamaha Black
	1A3-21110-30-33	FRAME COMP.	1	1	x												Yamaha Black
	1A1-21110-00-33	FRAME COMP.	1	1		x						x		x	x	x	Yamaha Black
	1A3-21110-80-33	FRAME COMP.	1	1						x							Yamaha Black
	1A3-21110-20-33	FRAME COMP.	1	1				x	x								Yamaha Black
16-2	1A0-21317-00-33	STAY, engine 3	1	1	x	x	x	x	x	x		x		x	x	x	Yamaha Black
16-3	90105-08033	BOLT	2	2	x	x	x	x	x	x		x		x	x	x	
16-4	95821-08055	BOLT, flange	2	2	x	x	x	x	x	x		x		x	x	x	
16-5	95701-08100	NUT, flange	4	4	x	x	x	x	x	x		x		x	x	x	
16-6	92901-08100	WASHER, spring	4	4	x	x	x	x	x	x		x		x	x	x	
16-7	92901-08200	WASHER, plain	2	2	x	x	x	x	x	x		x		x	x	x	
16-8	1A0-21315-00	STAY, engine rear upper left	1		x	x	x	x	x			x		x	x		
	1A1-21315-00	STAY, engine rear upper left		1	x	x	x		x	x		x		x	x	x	
16-9	1A0-21316-00	STAY, engine rear upper right	1		x	x	x	x	x			x		x	x		
	1A1-21315-00	STAY, engine rear upper right		1	x	x	x		x	x		x		x	x	x	
16-10	90387-10516	COLLAR	1		x	x	x	x	x			x		x	x		
16-11	90387-12101	COLLAR	1	1	x	x	x	x	x	x		x		x	x	x	
16-12	95821-10080	BOLT, flange	1		x	x	x	x	x	x		x		x	x		
	95821-10070	BOLT, flange		1	x	x	x		x	x		x		x	x	x	
16-13	90101-10297	BOLT	1	1	x	x	x	x	x	x		x		x	x	x	
16-14	95701-10100	NUT, flange	2	2	x	x	x	x	x	x		x		x	x	x	
16-15	92901-10100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	
16-16	95821-08070	BOLT, flange	2	2	x	x	x	x	x	x		x		x	x	x	
16-17	95701-08100	NUT, flange	2	2	x	x	x	x	x	x		x		x	x	x	
16-18	92901-08100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	
16-19	1A0-21645-10	STAY, rear	1	1	x	x	x	x	x	x		x		x	x	x	
16-20	97301-08020	BOLT, hexagon	2	2	x	x	x	x	x	x		x		x	x	x	
16-21	92901-08100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	

Fig. 16 FRAME *(2)*



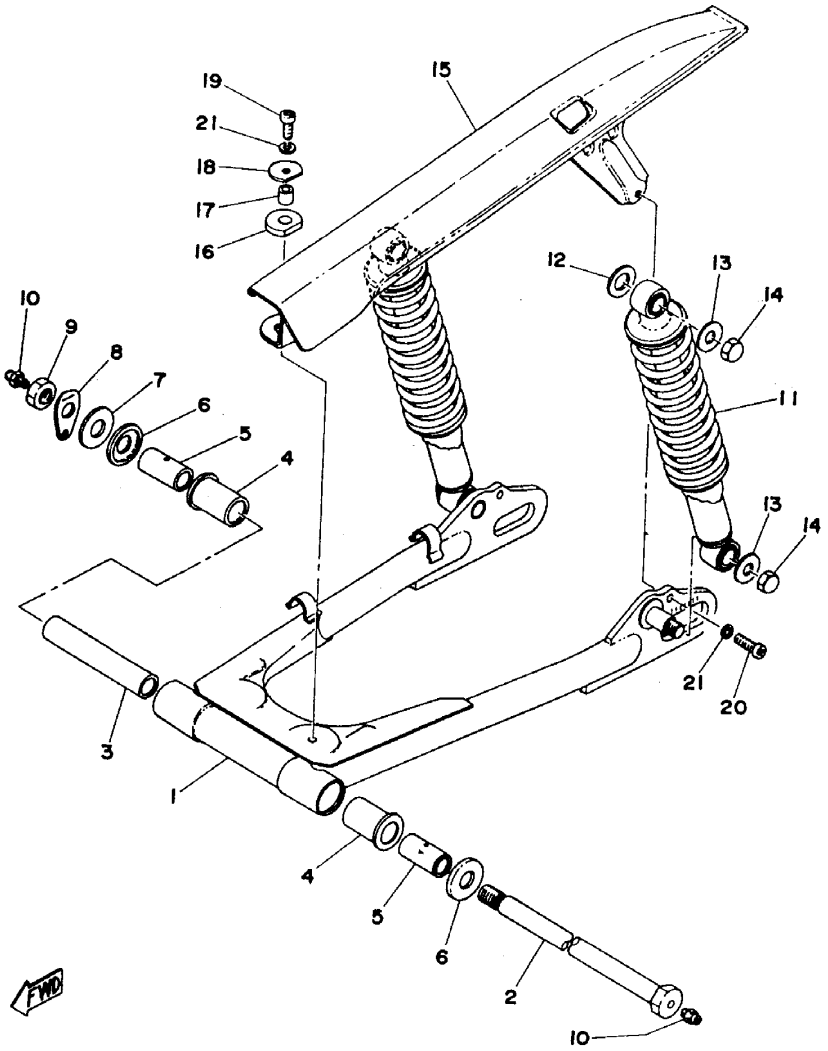
Ref No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
16-22	169-23408-10	STEERING LOCK ASS'Y	1	1	x		x			x							*
	1A0-23408-00	STEERING LOCK ASS'Y	1	1		x		x	x			x		x	x	x	
16-23	134-23484-10	CAP, handle lock	1	1	x		x			x							
	584-23484-00	CAP, handle lock	1	1		x		x	x			x		x	x	x	
16-24	134-23488-10	WASHER, wave	1	1	x		x			x							*
	90206-04003	WASHER, wave (214-23488-00)	1	1		x		x	x			x		x	x	x	
16-25	134-23483-10	RIVET	1	1	x		x			x							*
	90269-04003	RIVET (214-23483-00)	1	1		x		x	x			x		x	x	x	
16-26	134-23485-10	SPRING	1	1	x		x			x							*
	90502-09024	SPRING, conical	1	1		x		x	x			x		x	x	x	
16-27	90338-04010	PLUG	2	2	x	x	x	x	x	x		x		x	x	x	
16-28	437-83936-10	BAND, switch cord	1	1	x	x	x	x	x	x		x		x	x	x	
16-29	90338-18054	PLUG (360-83349-00)	2	2			x	x				x					

Fig. 17 SIDE COVER BOX



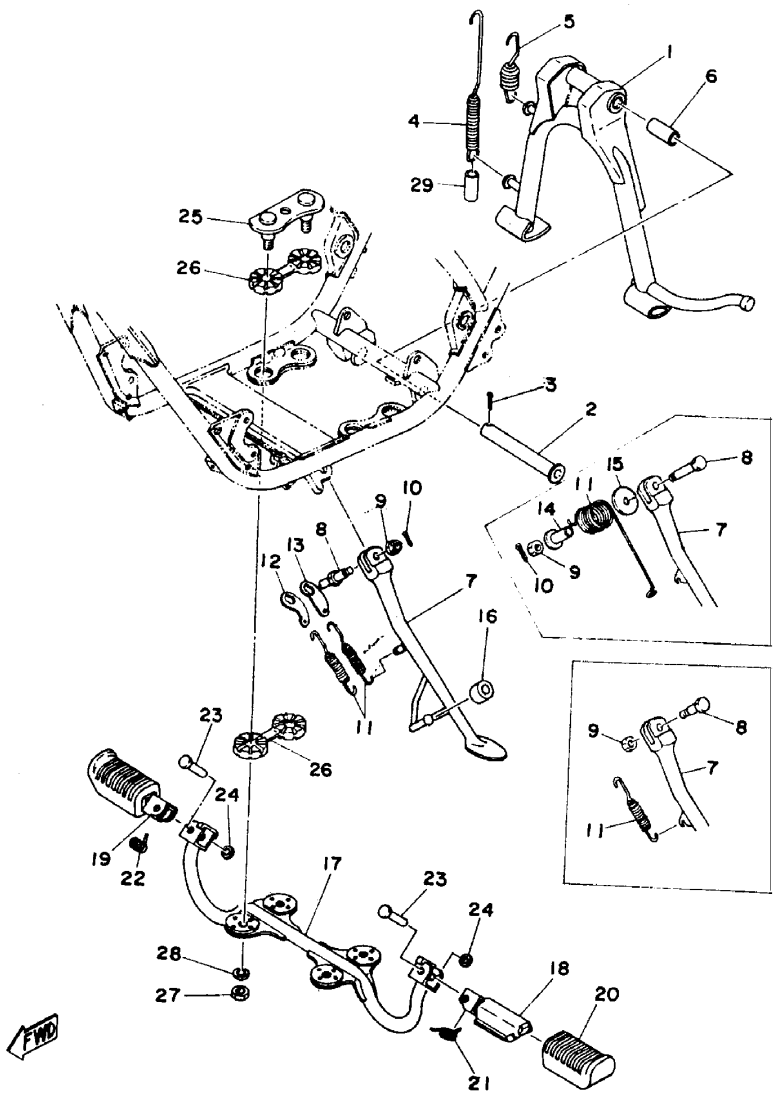
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	Gen. and	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
17-1	1A1-21721-00-E8	COVER, side	1	1	x	x	x	x	x	x		x		x	x	x	Modena Red
	1A1-21721-00-20	COVER, side	1	1	x	x	x	x	x	x		x		x	x	x	Cristal Silver
	1A1-21721-00-26	COVER, side	1	1	x	x	x	x	x	x		x		x	x	x	Competition Yellow
	1A1-21721-00-29	COVER, side	1	1	x	x	x	x	x	x		x		x	x	x	Candy Blue
17-2	1A2-21783-11	GRAPHIC, side cover	1		x	x	x	x	x			x		x	x		
	1A3-21783-11	GRAPHIC, side cover		1	x	x	x	x	x	x		x		x	x	x	
17-3	90480-12053	GROMMET	2	2	x	x	x	x	x	x		x		x	x	x	
17-4	90480-01141	GROMMET (371-21747-00)	1	1	x	x	x	x	x	x		x		x	x	x	
17-5	1A0-21170-01-33	BOX COMP., battery	1	1	x	x	x	x	x	x		x		x	x	x	
17-6	92501-06025	SCREW, panhead	1	1	x	x	x	x	x	x		x		x	x	x	
17-7	90201-06380	WASHER, plate	1	1	x	x	x	x	x	x		x		x	x	x	
17-8	90387-07390	COLLAR	1	1	x	x	x	x	x	x		x		x	x	x	
17-9	90480-14102	GROMMET (214-21717-00)	1	1	x	x	x	x	x	x		x		x	x	x	
17-10	1A0-21746-01	DAMPER, battery box	2	2	x	x	x	x	x	x		x		x	x	x	
17-11	141-21717-00	DAMPER, side cover	4	4	x	x	x	x	x	x		x		x	x	x	
17-12	1A0-21107-00	TOOL BOX COMP.	1	1	x	x	x	x	x	x		x		x	x	x	
17-13	116-82131-00	. BAND, tool	1	1	x	x	x	x	x	x		x		x	x	x	
17-14	91701-05120	PIN, clevis	2	2	x	x	x	x	x	x		x		x	x	x	
17-15	92901-05600	WASHER, plate	2	2	x	x	x	x	x	x		x		x	x	x	
17-16	90468-10050	CLIP (156-83525-00)	2	2	x	x	x	x	x	x		x		x	x	x	
17-17	1A1-28100-10	TOOL ASS'Y	1	1	x	x	x	x	x	x		x		x	x	x	

Fig. 18 REAR ARM - REAR CUSHION - CHAIN CASE



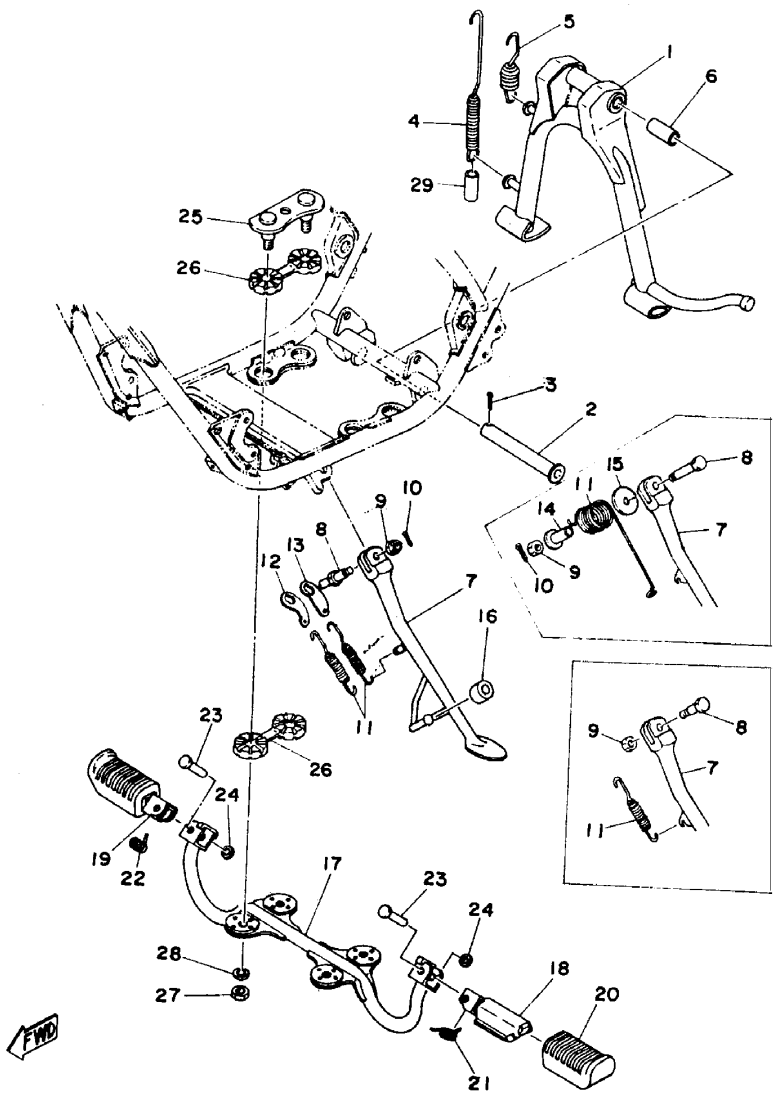
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
18-1	1A1-22110-01-33	REAR ARM COMP.	1	1		Yamaha black
18-2	156-22141-00	SHAFT, pivot	1	1		
18-3	90387-16128	COLLAR (150-22126-00)	1	1		
18-4	90386-22018	BUSHING (148-22123-00)	2	2		
18-5	90387-16226	COLLAR (150-22124-00)	2	2		
18-6	1A0-22128-00	COVER, thrust	2	2		
18-7	240-22127-00	SHIM, rear arm	U.N.	U.N.		
18-8	1A0-22149-00	WASHER, lock	1	1		
18-9	90170-14174	NUT	1	1		
18-10	93700-06004	NIPPLE, grease	2	2		
18-11	1A3-22210-20	REAR CUSHION ASS'Y	2	2		
18-12	90201-14218	WASHER, plate (135-22243-00)	2	2		
18-13	90201-10140	WASHER, plate	4	4		
18-14	90176-10013	NUT, cap	4	4		
18-15	1A0-22311-00-33	CASE, chain	1	1		Yamaha black
18-16	278-22332-00	DAMPER, chain case	1	1		
18-17	90387-07389	COLLAR (256-21544-00)	1	1		
18-18	90209-06034	WASHER (278-22316-00)	1	1		
18-19	92501-06020	SCREW, panhead	1	1		
18-20	92501-06018	SCREW, panhead	1	1		
18-21	92901-06100	WASHER, spring	2	2		

Fig. 19 STAND - FOOTREST *(1)*



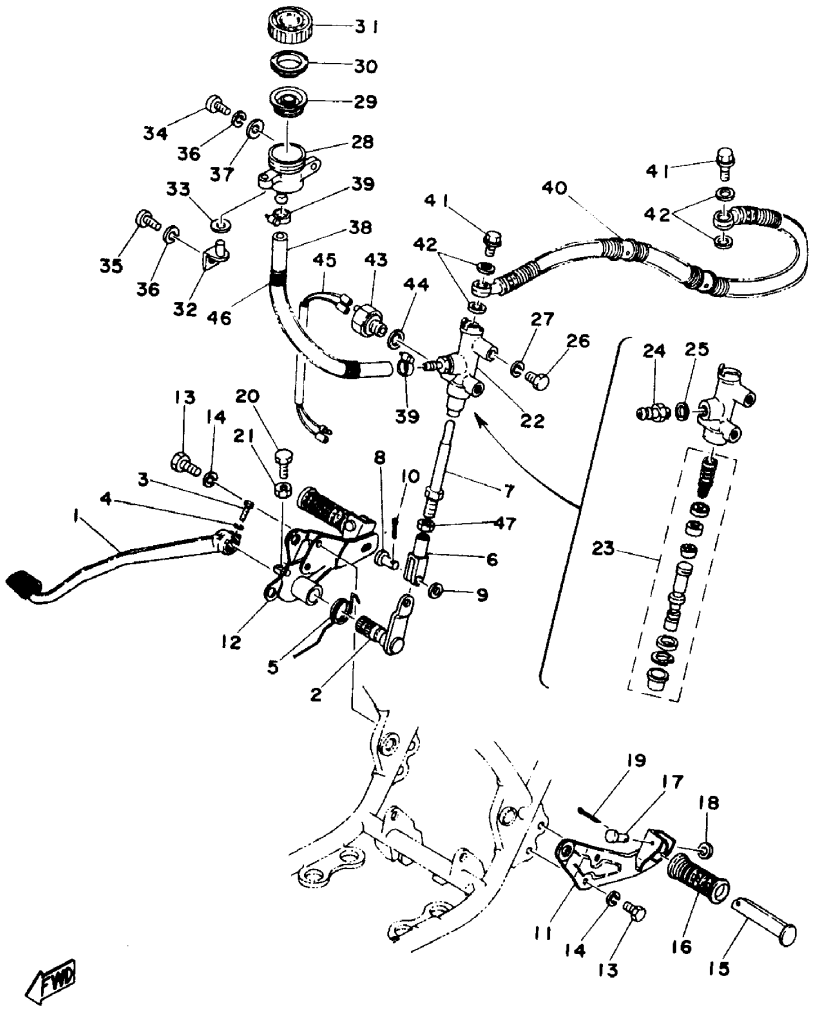
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	Ger. Wi. and	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
19-1	1A2-27111-00	STAND, main	1	1			x										
	278-27111-00	STAND, main	1	1	x	x		x	x	x		x		x	x	x	
19-2	278-27112-00	SHAFT, main stand	1	1	x	x	x	x	x	x		x		x	x	x	
19-3	91401-30025	PIN, cotter	1	1	x	x	x	x	x	x		x		x	x	x	
19-4	90507-32027	SPRING, tension	1	1			x										
	90506-35058	Spring, tension (278-27116-00)	1	1	x	x		x	x	x		x		x	x	x	
19-5	90507-32028	SPRING, tension	1	1			x										
19-6	90445-19307	HOSE	1	1			x										
19-7	1A2-27311-00-33	STAND, side	1	1			x										
	278-27311-01	STAND, side	1	1				x		x		x				x	
	1A0-27311-00-33	STAND, side	1	1	x	x			x					x	x		
19-8	1A2-27317-00	BOLT, side stand	1	1			x										
	90109-08415	BOLT	1	1				x		x		x				x	
	90109-08034	BOLT (266-27317-00)	1	1	x	x			x					x	x		
19-9	90170-08158	NUT, hexagon	1	1	x	x			x					x	x		
	95301-08900	NUT, slotted	1	1			x	x		x		x				x	
19-10	91401-20018	PIN, cotter	1	1			x	x		x		x				x	
19-11	90507-25023	SPRING, tension	2	2			x										
	90507-25023	SPRING. tension	1	1	x	x			x					x	x		
	90508-32177	SPRING (360-27316-00)	1	1				x		x		x				x	
19-12	1A2-27315-00	LINK, side stand	1	1			x										
19-13	1A2-27315-10	LINK, side stand	1	1			x										
19-14	90387-10255	COLLAR (360-27313-90)	1	1				x		x		x				x	
19-15	90201-08569	WASHER, plate	1	1				x		x		x				x	
19-16	278-27314-00	STOPPER, side stand	1	1	x	x	x	x	x	x		x		x	x	x	
19-17	1A0-27412-01	FOOTREST	1	1	x	x	x	x	x	x		x		x	x	x	
19-18	1A0-27451-00	FOOTREST 3, left	1	1	x	x	x	x	x	x		x		x	x	x	
19-19	1A0-27461-00	FOOTREST 4, right	1	1	x	x	x	x	x	x		x		x	x	x	
19-20	1A0-27413-00	COVER, footrest	2	2	x	x	x	x	x	x		x		x	x	x	

Fig. 19 STAND - FOOTREST *(2)*



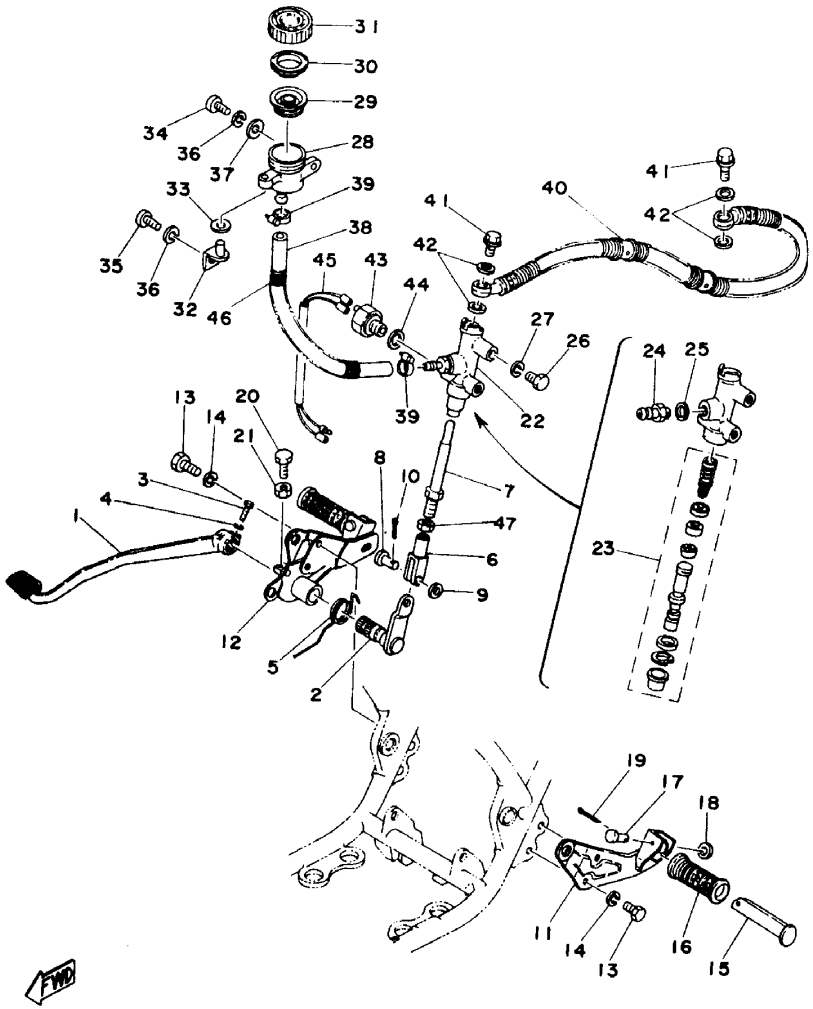
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
19-21	90508-20154	SPRING, torsion (371-27426-00)	1	1	x	x	x	x	x	x		x		x	x	x	
19-22	90508-20155	SPRING, torsion (371-27456-00)	1	1	x	x	x	x	x	x		x		x	x	x	
19-23	90243-08006	PIN (214-27418-00)	2	2	x	x	x	x	x	x		x		x	x	x	
19-24	90201-06042	WASHER, plate (214-27417-00)	2	2	x	x	x	x	x	x		x		x	x	x	
19-25	1A0-27416-00	BOLT, footrest	2	2	x	x	x	x	x	x		x		x	x	x	
19-26	1A0-27414-00	DAMPER, footrest	4	4	x	x	x	x	x	x		x		x	x	x	
19-27	95701-10100	NUT, flange	4	4	x	x	x	x	x	x		x		x	x	x	
19-28	92901-10100	WASHER, spring	4	4	x	x	x	x	x	x		x		x	x	x	
19-29	90445-19307	HOSE	1	1			x										

Fig. 20 BRAKE PEDAL - MASTER CYLINDER *(1)*



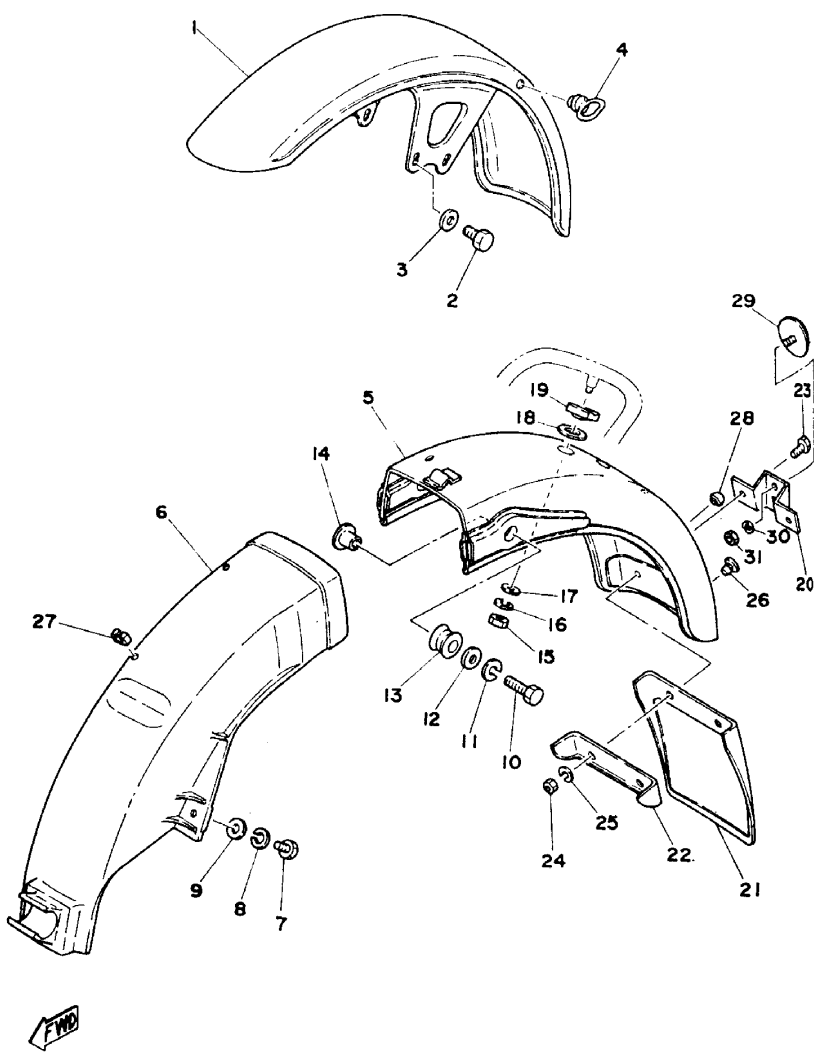
Ref No	Parts No	Description	Q'ty 250	Q'ty 400	Applicable Machine No	Remarks
20-1	1A0-27211-00-33	PEDAL, brake	1	1		
20-2	1A1-27212-01	SHAFT, brake	1	1		
20-3	97321-06030	BOLT, hexagon	1	1		
20-4	92901-06100	WASHER, spring	1	1		
20-5	90508-40348	SPRING, torsion	1	1		
20-6	1A1-27222-01	JOINT	1	1		
20-7	1A1-27231-01	ROD, brake	1	1		
20-8	90240-08013	PIN, with hole (307-18118-00)	1	1		
20-9	90201-08083	WASHER, plate (156-27226-00)	1	1		
20-10	91401-16012	PIN, cotter	1	1		
20-11	1A0-21445-01-33	STAY, muffler left	1	1		Yamaha Black
20-12	1A0-21446-01-33	STAY, muffler right	1	1		Yamaha Black
20-13	97321-08020	BOLT, hexagon	4	4		
20-14	92901-08100	WASHER, spring	4	4		
20-15	120-27431-00	ARM, rear footrest	2	2		
20-16	120-27433-00	COVER, rear footrest	2	2		
20-17	91501-06035	PIN, clevis	2	2		
20-18	90201-20279	WASHER, plate	2	2		
20-19	91401-16012	PIN, cotter	2	2		
20-20	90101-06288	BOLT	1	1		
20-21	95301-06700	NUT, hexagon	1	1		
20-22	1A3-25850-50	MASTER CYLINDER ASS'Y, rear	1	1		
20-23	1A3-20000-50	. CYLINDER KIT, master	1	1		
20-24	1A1-25899-50	. BOLT, union	1	1		
20-25	1A1-25898-50	. GASKET	1	1		
20-26	97301-08016	BOLT, hexagon	2	2		
20-27	92901-08100	WASHER, spring	2	2		
20-28	1A1-25894-01	TANK, reservoir	1	1		
20-29	360-25854-00	DIAPHRAGM, reservoir	1	1		

Fig. 20 BRAKE PEDAL - MASTER CYLINDER *(2)*



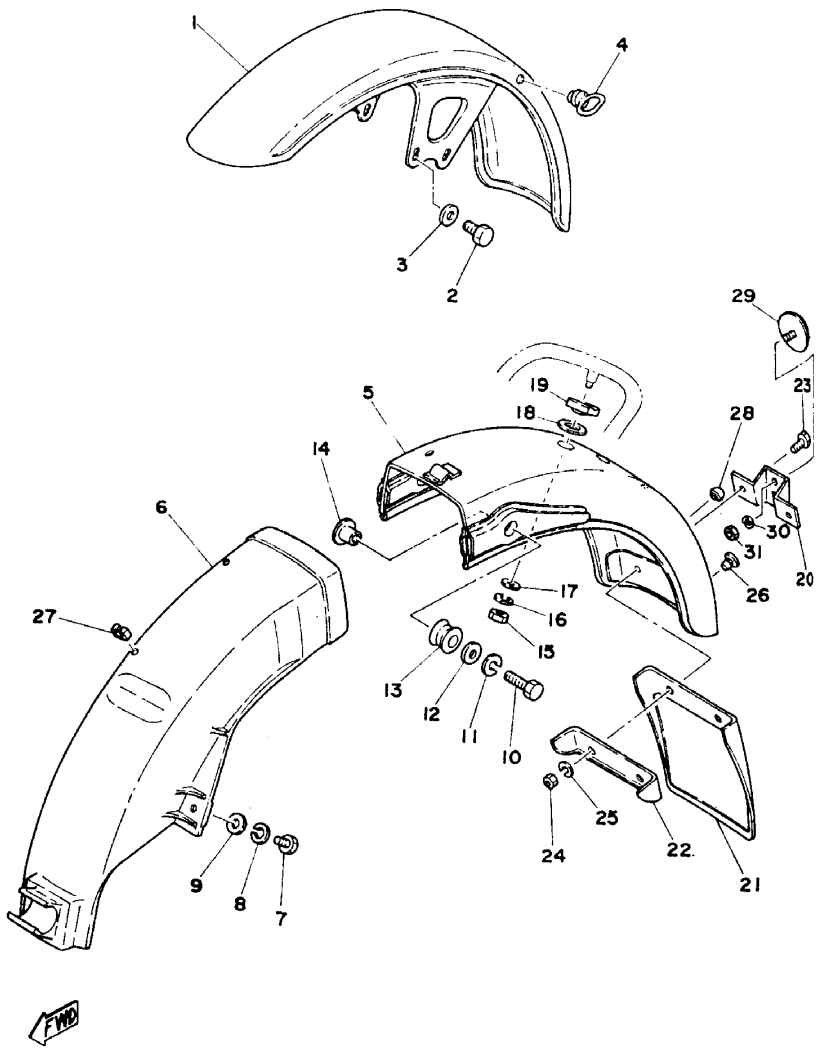
Ref No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
20-30	360-25855-01	GASKET, diaphragm	1	1		
20-31	1A1-25852-00	CAP, reservoir	1	1		
20-32	1A1-21798-00	BRACKET, reservoir tank	1	1		
20-33	90201-06050	WASHER, plate	1	1		
20-34	92501-06018	SCREW, panhead	1	1		
20-35	92501-06015	SCREW, panhead	1	1		
20-36	92901-06100	WASHER, spring	2	2		
20-37	92901-06200	WASHER, plain	1	1		
20-38	1A1-25895-00	HOSE, reservoir	1	1		
20-39	90460-16068	CLAMP, hose	2	2		
20-40	1A1-25872-52	HOSE; brake	1	1		
20-41	90401-10034	BOLT, union	2	2		
20-42	90201-10118	WASHER, plate	4	4		
20-43	341-83980-30	FRONT STOP SWITCH ASS'Y	1	1		
20-44	90201-10128	WASHER, plate (341-83909-00)	1	1		
20-45	1A1-82531-00	WIRE, lead	1	1		
20-46	90501-10406	SPRING, compression	1	1		
20-47	95301-08700	NUT, hexagon	1	1		

Fig. 21 FRONT FENDER - REAR FENDER *(1)*



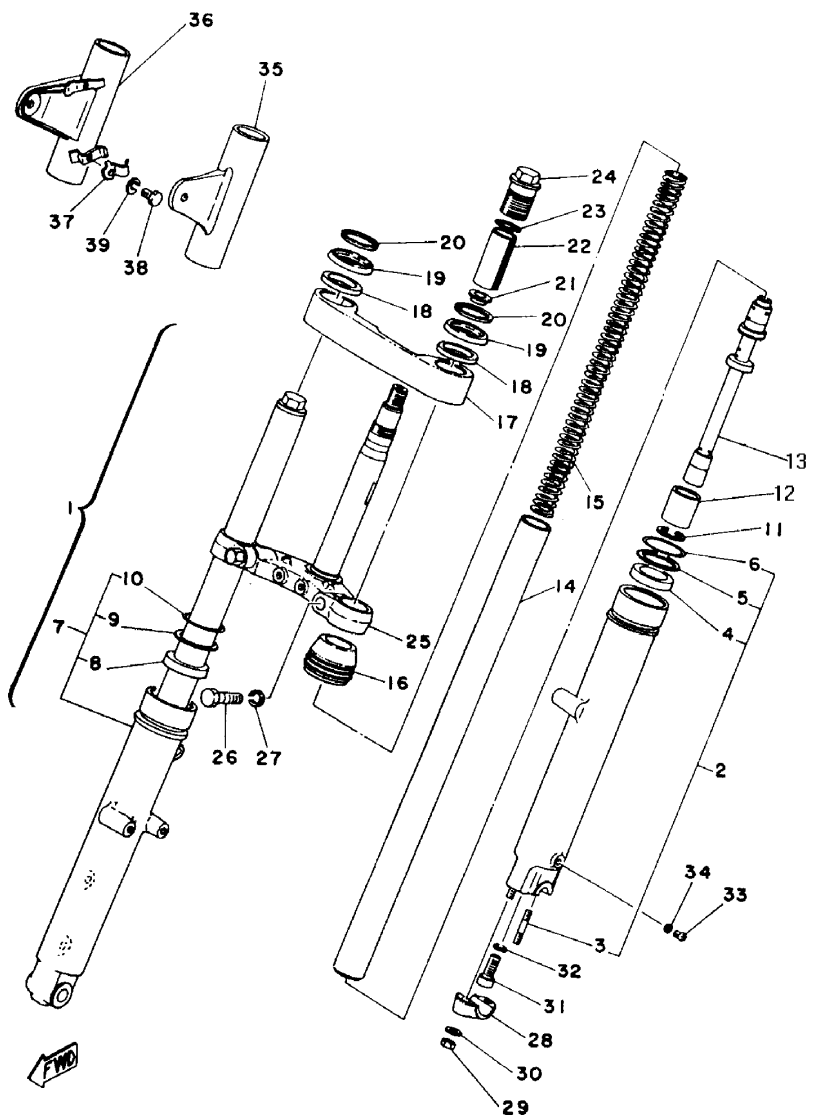
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
21-1	1A0-21510-02-93	FRONT FENDER COMP.	1	1	x	x	x	x	x	x		x		x	x	x	
21-2	90101-08253	BOLT	4	4	x	x	x	x	x	x		x		x	x	x	
21-3	90201-08097	WASHER, plate (700-48192-10)	4	4	x	x	x	x	x	x		x		x	x	x	
21-4	1A0-21518-00	HOLDER, wire	1	1	x	x	x	x	x	x		x		x	x	x	
21-5	1A2-21610-10-93	REAR FENDER COMP.	1	1			x	x		x		x					
	1A0-21610-10-93	REAR FENDER COMP.	1	1	x	x			x					x	x	x	
21-6	1A0-21629-00	MUD, guard	1	1	x	x	x	x	x	x		x		x	x	x	
21-7	97301-06016	BOLT, hexagon	2	2	x	x	x	x	x	x		x		x	x	x	
21-8	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	
21-9	92901-06600	WASHER, plate	2	2	x	x	x	x	x	x		x		x	x	x	
21-10	97301-10035	BOLT, hexagon	2	2	x	x	x	x	x	x		x		x	x	x	M10X35
21-11	92901-10100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	
21-12	92901-10600	WASHER, plate	2	2	x	x	x	x	x	x		x		x	x	x	
21-13	168-21639-00	DAMPER, rear	2	2	x	x	x	x	x	x		x		x	x	x	
21-14	90179-10220	NUT	2	2	x	x	x	x	x	x		x		x	x	x	
21-15	95301-06600	NUT, hexagon	1	1	x	x	x	x	x	x		x		x	x	x	
21-16	92901-06100	WASHER, spring	1	1	x	x	x	x	x	x		x		x	x	x	
21-17	90201-06073	WASHER, plate	1	1	x	x	x	x	x	x		x		x	x	x	
21-18	90202-15105	WASHER, plate	1	1	x	x	x	x	x	x		x		x	x	x	
21-19	1A2-21638-00	DAMPER, rear fender	1	1	x	x	x	x	x	x		x		x	x	x	
21-20	413-21641-00	BRACKET, reflector	1	1			x			x							
21-21	413-21621-90	FLAP, rear fender	1	1						x							
21-22	413-21622-90	BAND, flap	1	1						x							
21-23	97301-06016	BOLT, hexagon	2	2			x			x							
21-24	95301-06600	NUT, hexagon	2	2			x			x							
21-25	92901-06100	WASHER, spring	2	2			x			x							
21-26	90338-07043	PLUG (288-83319-00)	2	2				x				x					
21-27	90464-08020	CLAMP	2	2	x	x	x	x	x	x		x		x	x	x	

Fig. 21 FRONT FENDER - REAR FENDER *(2)*



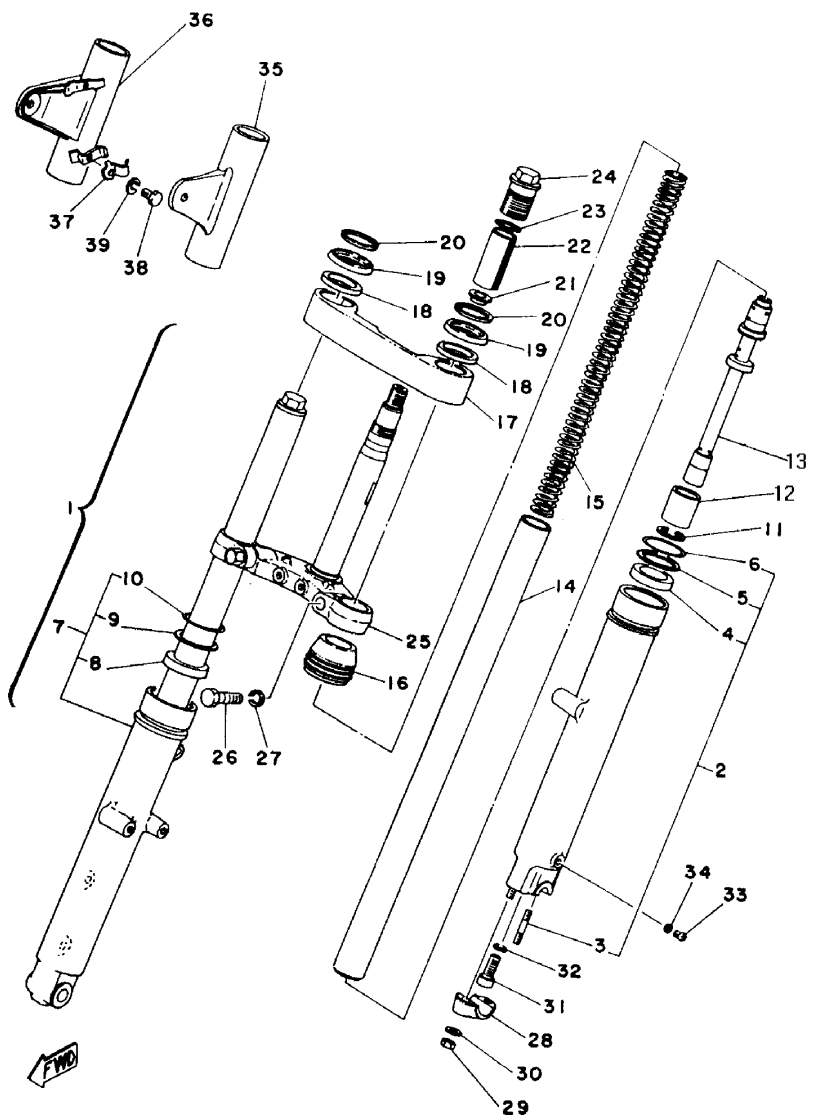
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
21-28	170-21746-00	DAMPER, cleaner stopper	1	1	x	x	x	x	x	x		x		x	x	x	
21-29	449-85131-01	REFLECTOR	1	1			x			x							
21-30	92901-05100	WASHER, spring	1	1			x			x							
21-31	95301-05600	NUT, hexagon	1	1			x			x							

Fig. 22 FRONT FORK *(1)*



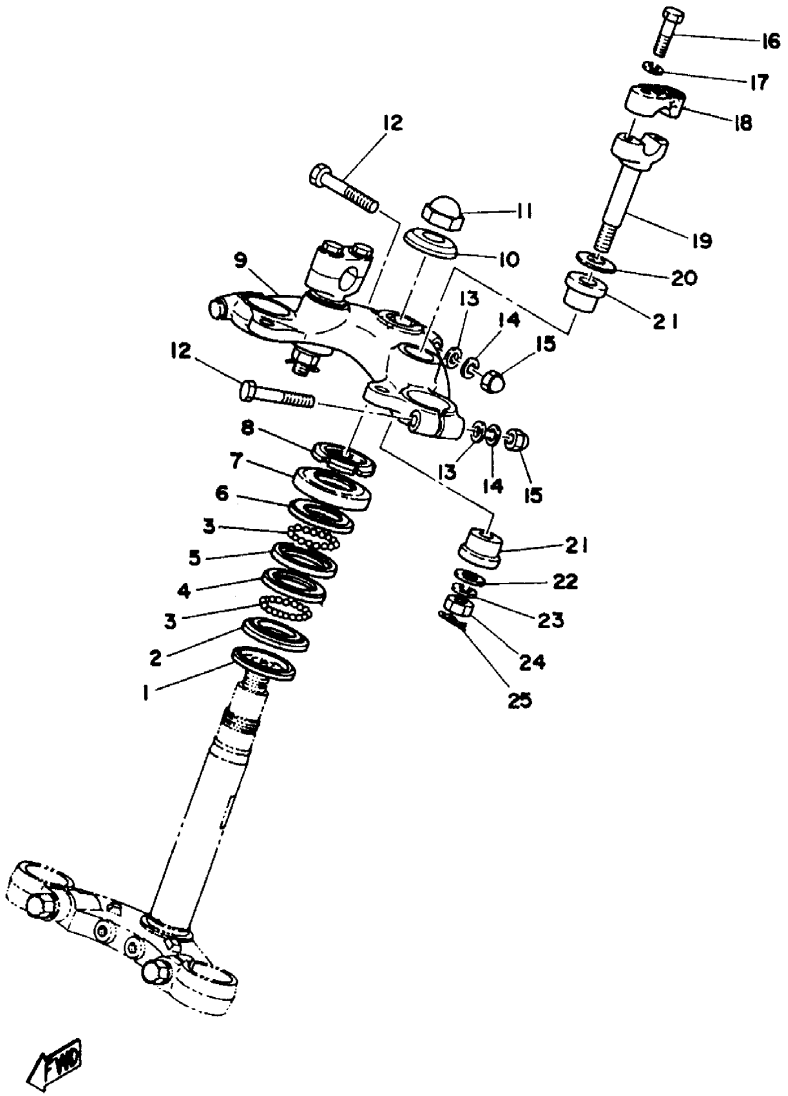
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	Ger. Wg.	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
22-1	1A2-23101-32	FRONT FORK ASS'Y	1	1			x			x							
	1A3-23101-01	FRONT FORK ASS'Y	1	1	x	x		x	x			x		x	x	x	
22-2	1A0-23126-01	. TUBE, outer left	1	1	x	x	x	x	x	x		x		x	x	x	
22-3	278-23128-51	. . BOLT, axle holder	2	2	x	x	x	x	x	x		x		x	x	x	
22-4	278-23145-51	. . OIL SEAL	1	1	x	x	x	x	x	x		x		x	x	x	
22-5	214-23146-00	. . WASHER, oil seal	1	1	x	x	x	x	x	x		x		x	x	x	
22-6	214-23156-00	. . CLIP, oil seal	1	1	x	x	x	x	x	x		x		x	x	x	
22-7	1A0-23136-01	. TUBE, outer right	1	1	x	x	x	x	x	x		x		x	x	x	
22-8	278-23145-51	. . OIL SEAL	1	1	x	x	x	x	x	x		x		x	x	x	
22-9	214-23146-00	. . WASHER, oil seal	1	1	x	x	x	x	x	x		x		x	x	x	
22-10	214-23156-00	. . CLIP, oil seal	1	1	x	x	x	x	x	x		x		x	x	x	
22-11	93450-30033	. CIRCLIP	2	2	x	x	x	x	x	x		x		x	x	x	
22-12	434-23171-00	. PISTON, front fork	2	2	x	x	x	x	x	x		x		x	x	x	
22-13	1A0-23170-02	CYLINDER COMP., front fork	2	2	x	x	x	x	x	x		x		x	x	x	
22-14	1A0-23124-01	. TUBE, inner	2	2	x	x	x	x	x	x		x		x	x	x	
22-15	1A3-23141-00	. SPRING, fork	2	2	x	x	x	x	x	x		x		x	x	x	
22-16	584-23144-50	. SEAL, dust	2	2	x	x	x	x	x	x		x		x	x	x	
22-17	1A0-23122-00	. COVER, outer	1	1	x	x	x	x	x	x		x		x	x	x	
22-18	291-23163-61	. PACKING	2	2	x	x	x	x	x	x		x		x	x	x	
22-19	1A0-23116-00	. GUIDE, cover under	2	2	x	x	x	x	x	x		x		x	x	x	
22-20	321-23115-50	. GUIDE, cover upper	2	2	x	x	x	x	x	x		x		x	x	x	
22-21	256-23142-60	. SEAT, spring upper	2	2	x	x	x	x	x	x		x		x	x	x	
22-22	306-23118-60	. SPACER	2	2	x	x	x	x	x	x		x		x	x	x	
22-23	214-23114-00	. PACKING	2	2	x	x	x	x	x	x		x		x	x	x	
22-24	366-23111-60	. BOLT, cap	2	2	x	x	x	x	x	x		x		x	x	x	
22-25	1A2-23340-30-33	. UNDER BRACKET COMP.	1	1			x			x							Yamaha Black
	1A0-23340-00-33	. UNDER BRACKET COMP.	1	1	x	x		x	x			x		x	x	x	Yamaha Black

Fig. 22 FRONT FORK *(2)*



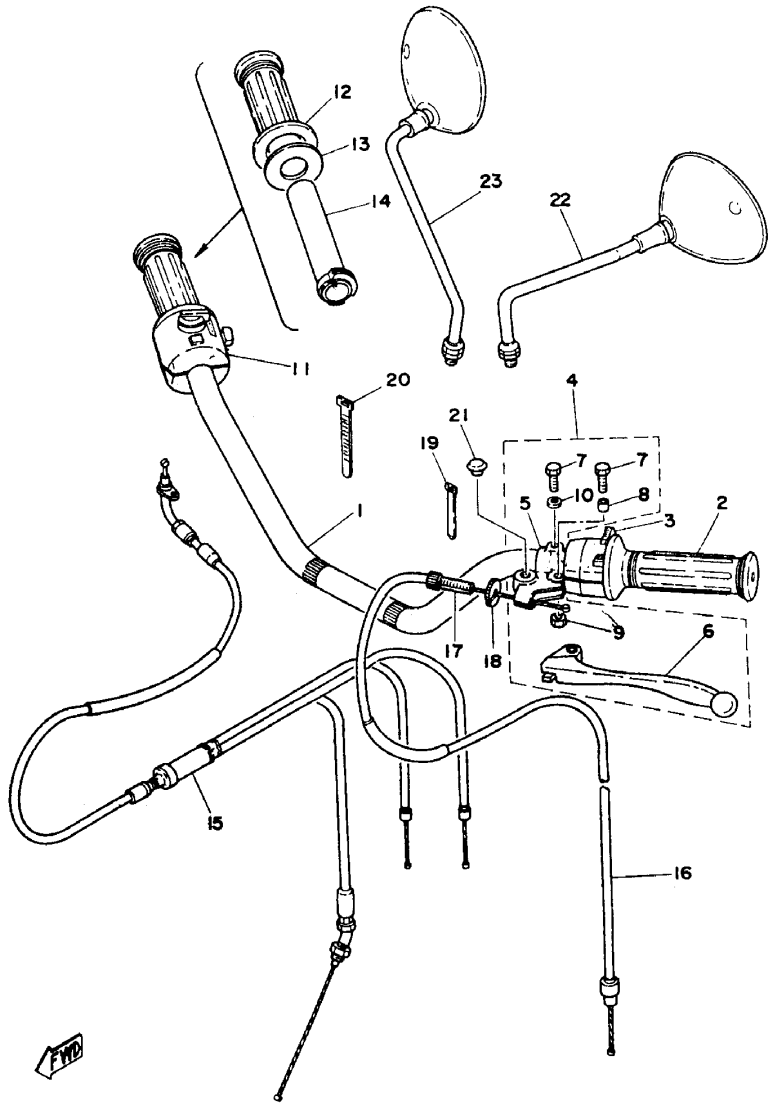
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
22-26	306-23346-60	. BOLT, under bracket	2	2	x	x	x	x	x	x		x		x	x	x	
22-27	92901-12100	. WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	
22-28	306-23167-60	. HOLDER, axle	1	1	x	x	x	x	x	x		x		x	x	x	
22-29	90185-08054	. NUT, U	2	2	x	x	x	x	x	x		x		x	x	x	
22-30	92901-08600	. WASHER, plate	2	2	x	x	x	x	x	x		x		x	x	x	
22-31	278-23181-50	. BOLT	2	2	x	x	x	x	x	x		x		x	x	x	
22-32	509-25158-10	. PACKING	2	2	x	x	x	x	x	x		x		x	x	x	
22-33	122-23119-01	. PLUG, drain	2	2	x	x	x	x	x	x		x		x	x	x	
22-34	122-23129-00	. GASKET, drain plug	2	2	x	x	x	x	x	x		x		x	x	x	
22-35	1A0-23121-01-33	COVER, upper left	1	1	x	x	x	x	x	x		x		x	x	x	Yamaha Black
22-36	1A0-23131-01-33	COVER, upper right	1	1	x	x	x	x	x	x		x		x	x	x	Yamaha Black
22-37	1A0-23164-00	STAY, fitting	2	2	x	x	x	x	x	x		x		x	x	x	
22-38	97301-06012	BOLT, hexagon	2	2	x	x	x	x	x	x		x		x	x	x	
22-39	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	

Fig. 23 STEERING



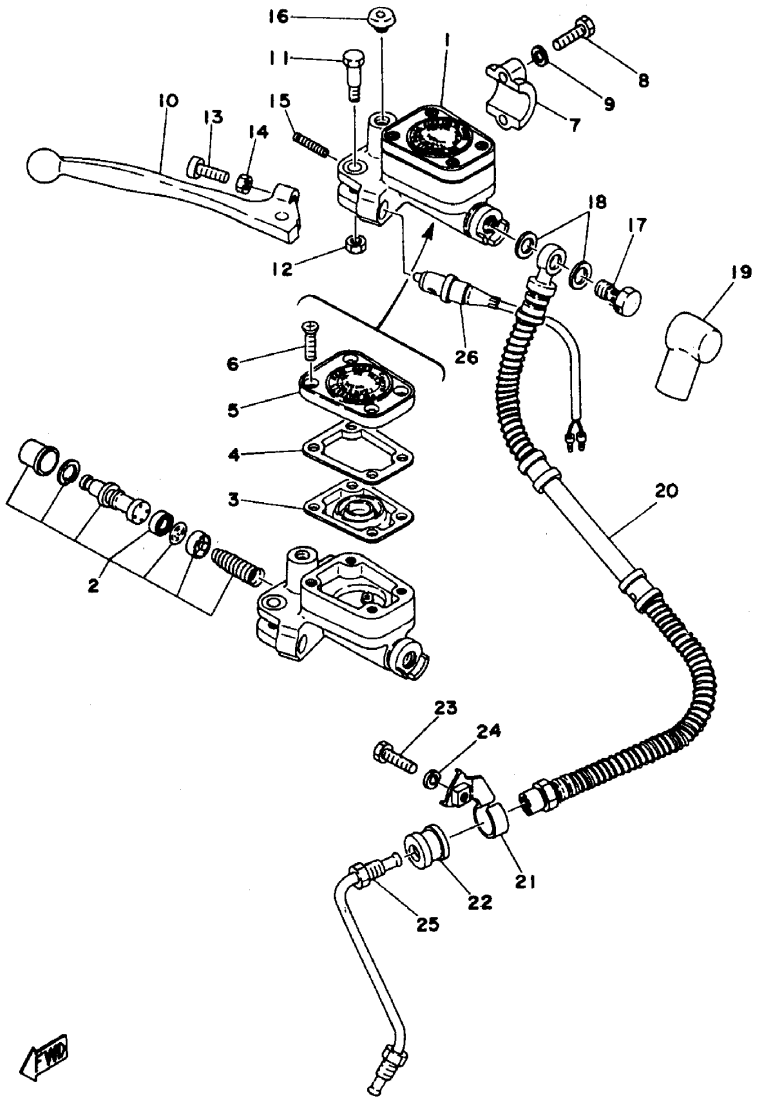
Ref No	Parts No	Description	Q'ty 250	Q'ty 400	Applicable Machine No	Remarks
23-1	164-23462-00	SEAL, dust	1	1		
23-2	156-23411-00	RACE, ball 1	1	1		
23-3	93501-04011	BALL (1/4 inch)	38	38		
23-4	156-23412-00	RACE, ball 2	1	1		
23-5	183-23412-00	RACE, ball 2	1	1		
23-6	183-23411-00	RACE, ball 1	1	1		
23-7	136-23415-00	COVER, ball race	1	1		
23-8	90179-25033	NUT (137-23454-00)	1	1		
23-9	1A0-23435-01-98	CROWN, handle	1	1		Low Gloss Black
23-10	90209-17057	WASHER (174-23443-00)	1	1		
23-11	90176-16016	NUT, cap	1	1		
23-12	97323-08055	BOLT, hexagon	3	3		
23-13	90201-08083	WASHER, plate	3	3		
23-14	92903-08100	WASHER, spring	3	3		
23-15	95303-08800	NUT, crown	3	3		
23-16	97323-08030	BOLT, hexagon	4	4		
23-17	92901-08100	WASHER, spring	4	4		
23-18	315-23441-00-98	HOLDER, handle upper	2	2		Low Gloss Black
23-19	256-23442-00-98	HOLDER, handle under	2	2		Low Gloss Black
23-20	90201-12195	WASHER, plate (167-22243-00)	2	2		
23-21	90385-12027	BUSHING	4	4		
23-22	90201-10146	WASHER, plate	2	2		
23-23	92901-10100	WASHER, spring	2	2		
23-24	95301-10700	NUT, hexagon	2	2		
23-25	90468-12006	CLIP (136-25375-00)	2	2		

Fig. 24 HANDLE - WIRE



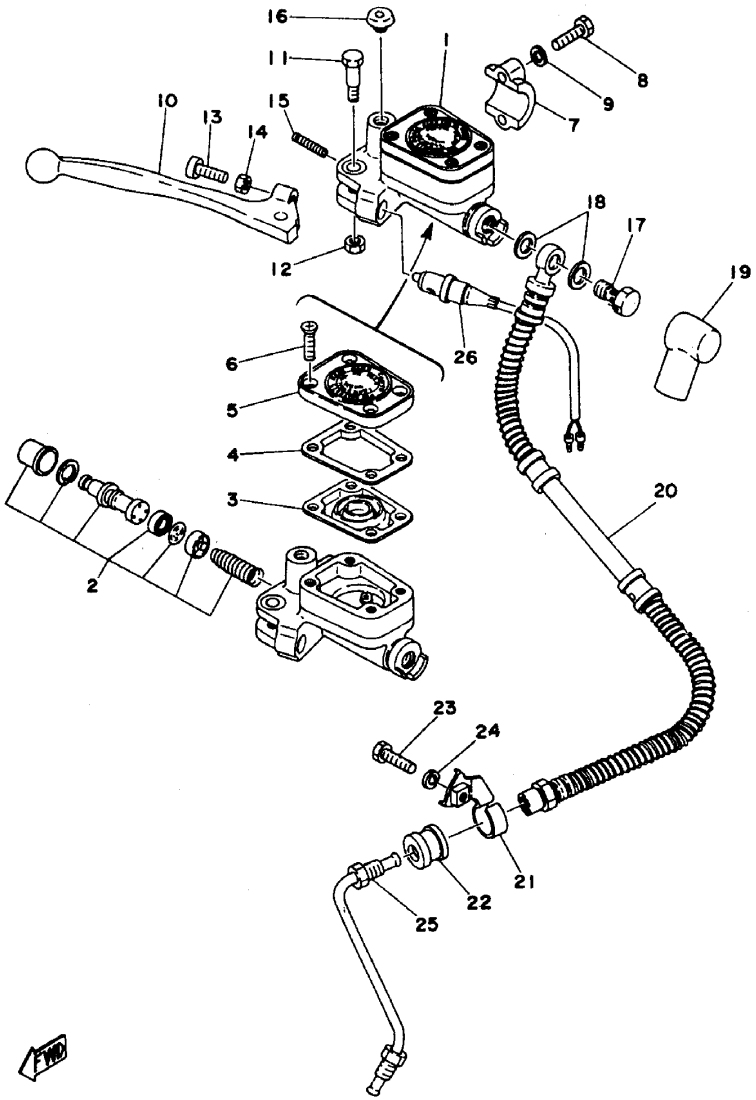
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
24-1	278-26111-01	HANDLE	1	1	x	x	x	x	x	x		x		x	x	x	Up Handle
	413-26111-21	HANDLE	1	1	x	x	x	x	x	x		x		x	x	x	Alternate Parts Bar Handle
24-2	1E6-26241-00	GRIP, left	1	1	x	x	x	x	x	x		x		x	x	x	
24-3	1A2-83972-01-98	SWITCH, handle 4	1	1	x	x	x	x	x	x		x		x	x	x	Low Gloss Black
24-4	360-82910-00	LEVER HOLDER ASS'Y, left	1	1	x	x	x	x	x	x		x		x	x	x	
24-5	341-82911-00	. HOLDER, lever left	1	1	x	x	x	x	x	x		x		x	x	x	
24-6	214-83912-00	. LEVER, left	1	1	x	x	x	x	x	x		x		x	x	x	
24-7	97301-06022	. BOLT, hexagon	2	2	x	x	x	x	x	x		x		x	x	x	
24-8	214-83913-00	. COLLAR, lever	1	1	x	x	x	x	x	x		x		x	x	x	
24-9	95301-06100	. NUT, hexagon	1	1	x	x	x	x	x	x		x		x	x	x	
24-10	92901-06100	. WASHER, spring	1	1	x	x	x	x	x	x		x		x	x	x	
24-11	1A0-83975-00-98	SWITCH, handle 2	1	1	x	x	x	x	x	x		x		x	x	x	Low Gloss Black
24-12	1A0-26242-01	GRIP, right	1	1	x	x	x	x	x	x		x		x	x	x	
24-13	278-26294-00	RING, leaf	1	1	x	x	x	x	x	x		x		x	x	x	
24-14	1A0-26243-01	TUBE, guide	1	1	x	x	x	x	x	x		x		x	x	x	
24-15	1A0-26260-00	WIRE CYLINDER ASS'Y	1	1	x	x	x	x	x	x		x		x	x	x	Up Handle
	1A2-26260-20	WIRE CYLINDER ASS'Y	1	1	x	x	x	x	x	x		x		x	x	x	Alternate Parts Bar Handle
24-16	1A0-26335-00	WIRE, clutch	1	1	x	x	x	x	x	x		x		x	x	x	
24-17	90123-08046	BOLT, wire adjusting	1	1	x	x	x	x	x	x		x		x	x	x	
24-18	90179-08148	NUT (168-26344-00)	1	1	x	x	x	x	x	x		x		x	x	x	
24-19	168-83936-01	BAND, switch cord	4	4	x	x	x	x	x	x		x		x	x	x	
24-20	366-82591-00	BAND	1	1	x	x	x	x	x	x		x		x	x	x	
24-21	90338-09012	PLUG (341-26329-00)	1	1											x		
24-22	1J7-26290-11	BACK MIRROR ASS'Y, left	1	1		x	x	x	x	x		x		x	x	x	(England Optional Parts)
	341-26290-20	BACK MIRROR ASS'Y, left	1	1	x												
24-23	1J7-26290-01	BACK MIRROR ASS'Y, right	1	1		x	x	x	x	x		x		x	x	x	Optional Parts (England STD)
	341-26290-70	BACK MIRROR ASS'Y, right	1	1	x												Optional Parts

Fig. 25 MASTER CYLINDER - BRAKE HOSE *(1)*



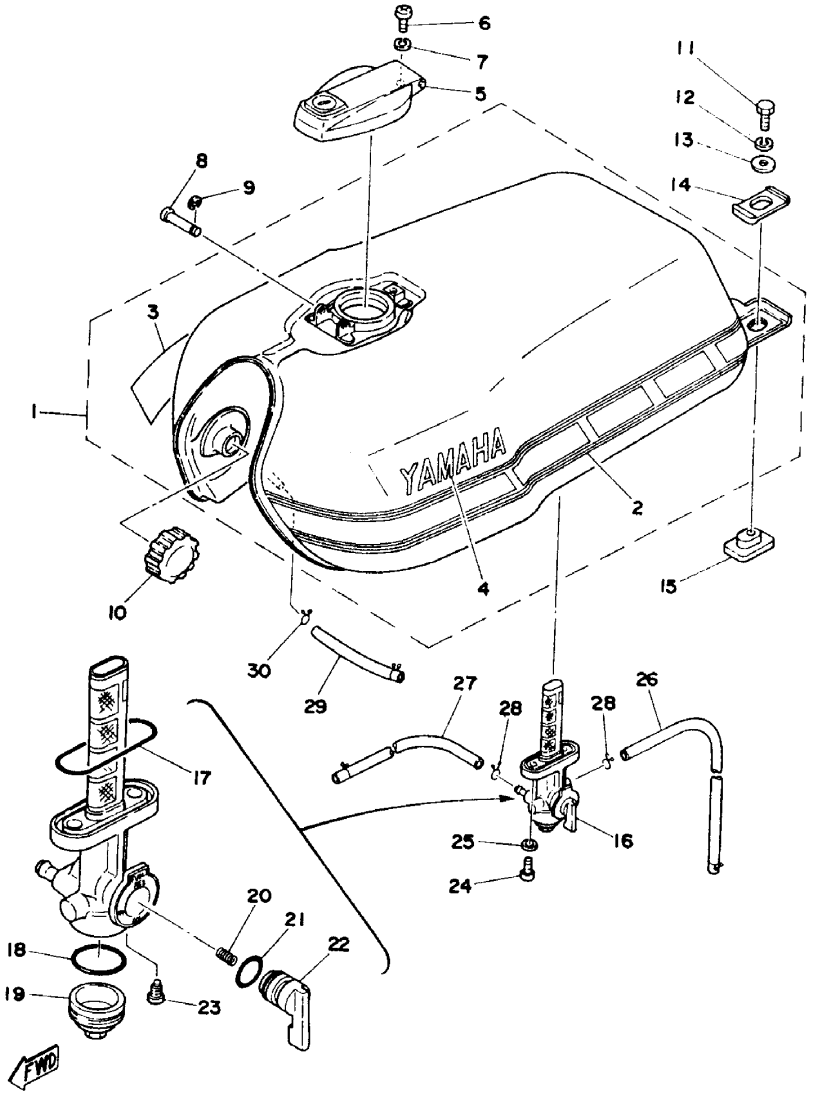
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
25-1	1A0-25850-02	MASTER CYLINDER ASS'Y, front	1	1	x	x	x	x	x	x		x		x	x	x	
25-2	1A0-20000-10	. CYLINDER KIT, master	1	1	x	x	x	x	x	x		x		x	x	x	
25-3	1A0-25854-01	. DIAPHRAGM, reservoir	1	1	x	x	x	x	x	x		x		x	x	x	
25-4	1A0-25855-01	. GASKET, reservoir	1	1	x	x	x	x	x	x		x		x	x	x	
25-5	1A0-25893-01	. RESERVOIR CAP ASS'Y	1	1	x	x	x	x	x	x		x		x	x	x	
25-6	1A0-25824-01	. SCREW	4	4	x	x	x	x	x	x		x		x	x	x	
25-7	341-25867-00	BRACKET, master	1	1	x	x	x	x	x	x		x		x	x	x	
25-8	97301-06025	BOLT, hexagon	2	2	x	x	x	x	x	x		x		x	x	x	
25-9	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	
25-10	1A0-83922-00	LEVER, right	1	1	x	x	x	x	x	x		x		x	x	x	
25-11	90109-06465	BOLT	1	1	x	x	x	x	x	x		x		x	x	x	
25-12	95601-06100	NUT, U	1	1	x	x	x	x	x	x		x		x	x	x	
25-13	90146-06008	SCREW	1	1	x	x	x	x	x	x		x		x	x	x	
25-14	90170-06010	NUT (306-83927-00)	1	1	x	x	x	x	x	x		x		x	x	x	
25-15	90501-10312	SPRING, compression (306-83924-00)	1	1	x	x	x	x	x	x		x		x	x	x	
25-16	90338-09012	PLUG (341-26329-00)	1	1	x	x	x	x	x	x		x		x	x	x	
25-17	90401-10034	BOLT, union	1	1	x	x	x	x	x	x		x		x	x	x	
25-18	90201-10118	WASHER, plate	2	2	x	x	x	x	x	x		x		x	x	x	
25-19	360-25862-00	BOOT, master cylinder	1	1	x	x	x	x	x	x		x		x	x	x	
25-20	1A0-25872-02	HOSE, brake	1	1	x	x	x	x	x	x		x		x	x	x	Up Handle
	1A2-25872-22	HOSE, brake	1	1	x	x	x	x	x	x		x		x	x	x	Alternate Parts Bar Handle
25-21	1A0-25876-00	HOLDER, brake hose	1	1	x	x	x	x	x	x		x		x	x	x	
25-22	306-25881-00	RUBBER, brake hose	1	1	x	x	x	x	x	x		x		x	x	x	
25-23	97301-06025	BOLT, hexagon	1	1	x	x	x	x	x	x		x		x	x	x	
25-24	92901-06100	WASHER, spring	1	1	x	x	x	x	x	x		x		x	x	x	

Fig. 25 MASTER CYLINDER - BRAKE HOSE *(2)*



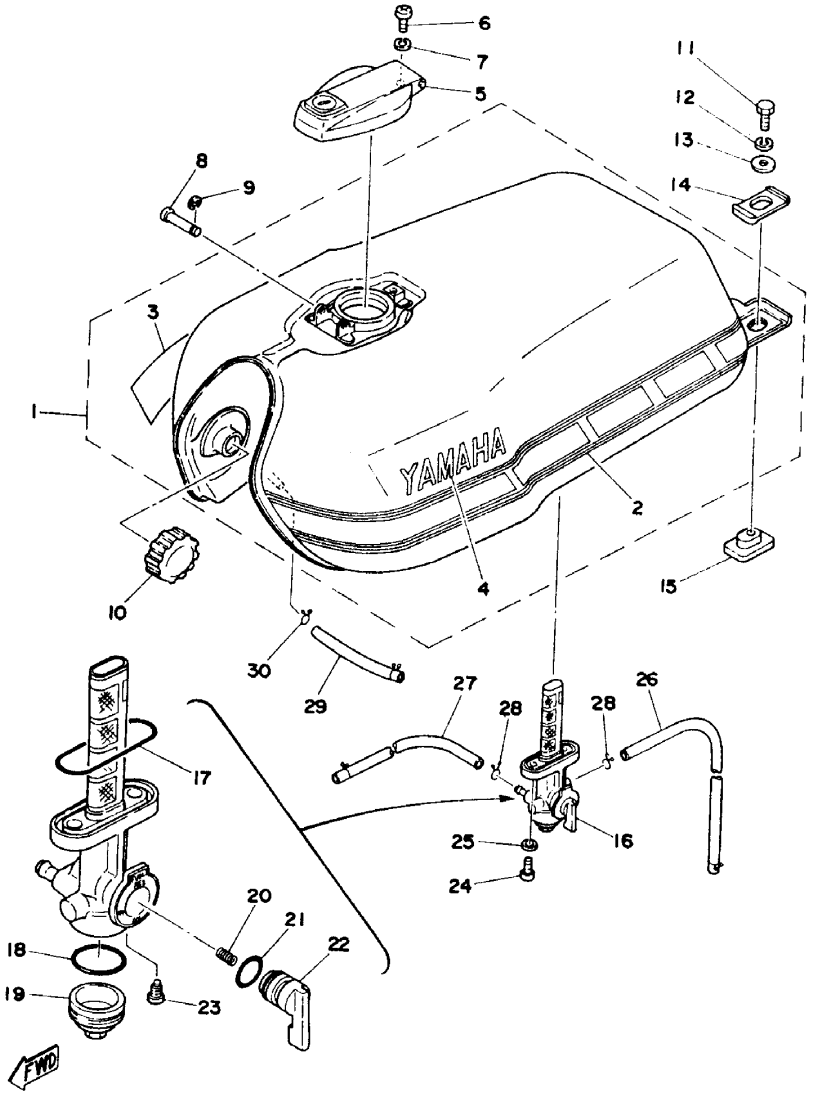
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
25-25	1A0-25871-00	PIPE, brake	1	1	x	x	x	x	x			x		x	x	x	
	1A2-25871-40	PIPE, brake	1	1						x							
25-26	1A0-83980-30	FRONT STOP SWITCH ASS'Y	1	1	x	x	x	x	x	x		x		x	x	x	

Fig. 26 FUEL TANK *(1)*



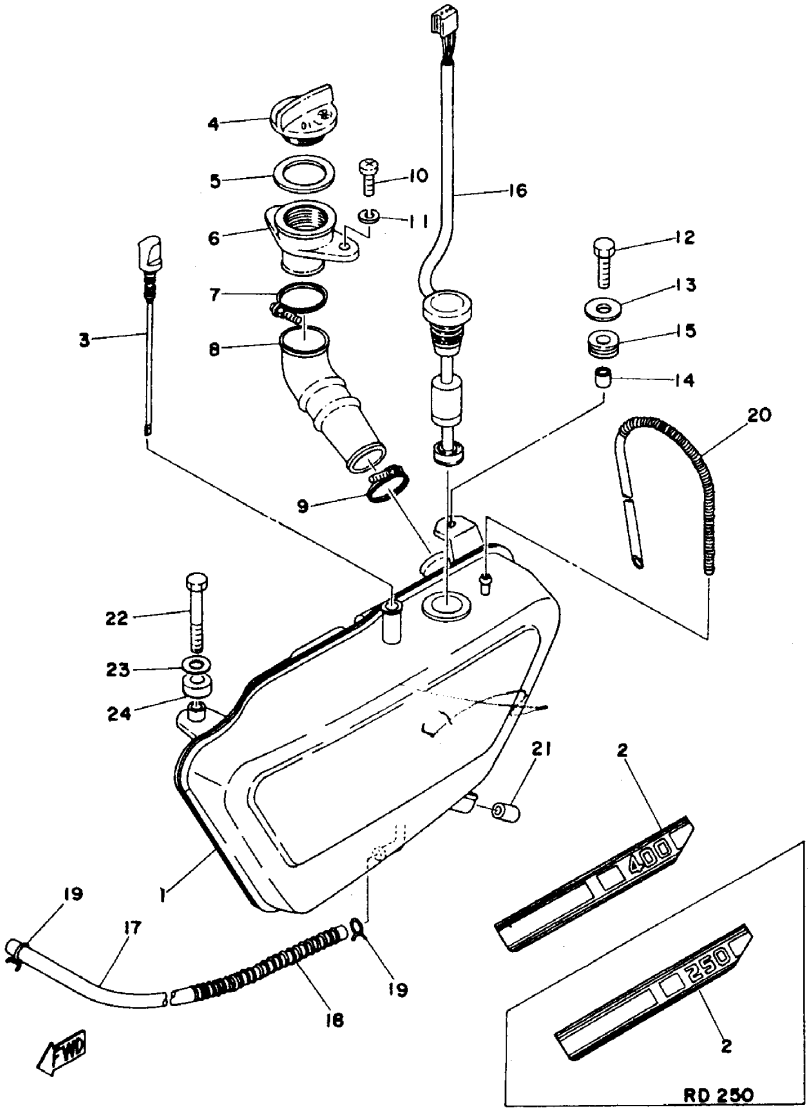
Ref No	Parts No	Description	Q'ty 250	Q'ty 400	Applicable Machine No	Remarks
26-1	1A2-24110-00-X5	FUEL TANK COMP.	1	1		Modena Red
	1A2-24110-00-X6	FUEL TANK COMP.	1	1		Candy Blue
	1A2-24110-00-X7	FUEL TANK COMP.	1	1		Competion Yellow
	1A2-24110-00-X8	FUEL TANK COMP.	1	1		Cristal Silver
26-2	1A2-24244-21	. GRAPHIC, fuel tank left	1	1		
26-3	1A2-24245-21	. GRAPHIC, fuel tank right	1	1		
26-4	1A0-24161-00	. EMBLEM, fuel tank	2	2		
26-5	1A0-24602-00	CAP ASS'Y	1	1		
26-6	98501-05008	SCREW, panhead	1	1		
26-7	92901-05100	WASHER, spring	1	1		
26-8	90249-03123	PIN	1	1		
26-9	93430-02001	CIRCLIP (E-1.9)	1	1		
26-10	278-24181-00	DAMPER, locating	2	2		
26-11	97301-06012	BOLT, hexagon	2	2		
26-12	92901-06100	WASHER, spring	2	2		
26-13	90209-06139	WASHER	2	2		
26-14	1A0-24186-00	WASHER, special	2	2		
26-15	1A0-24181-00	DAMPER, locating	2	2		
26-16	1A0-24500-02	FUEL COCK ASS'Y	1	1		
26-17	214-24512-00	. GASKET, body	1	1		
26-18	498-24522-00	. O-RING	1	1		
26-19	1A0-24521-00	. CUP, filter	1	1		
26-20	1A0-24529-01	. SPRING	1	1		
26-21	1A0-24512-00	. O-RING	1	1		
26-22	1A0-24524-01	. LEVER, cock	1	1		
26-23	1A0-24535-00	. SCREW	1	1		
26-24	90149-06011	SCREW (256-24143-00)	2	2		
26-25	90202-06010	WASHER, plate (178-14766-00)	2	2		
26-26	90445-09094	HOSE (168-24312-00 5-210)	1	1		

Fig. 26 FUEL TANK *(2)*



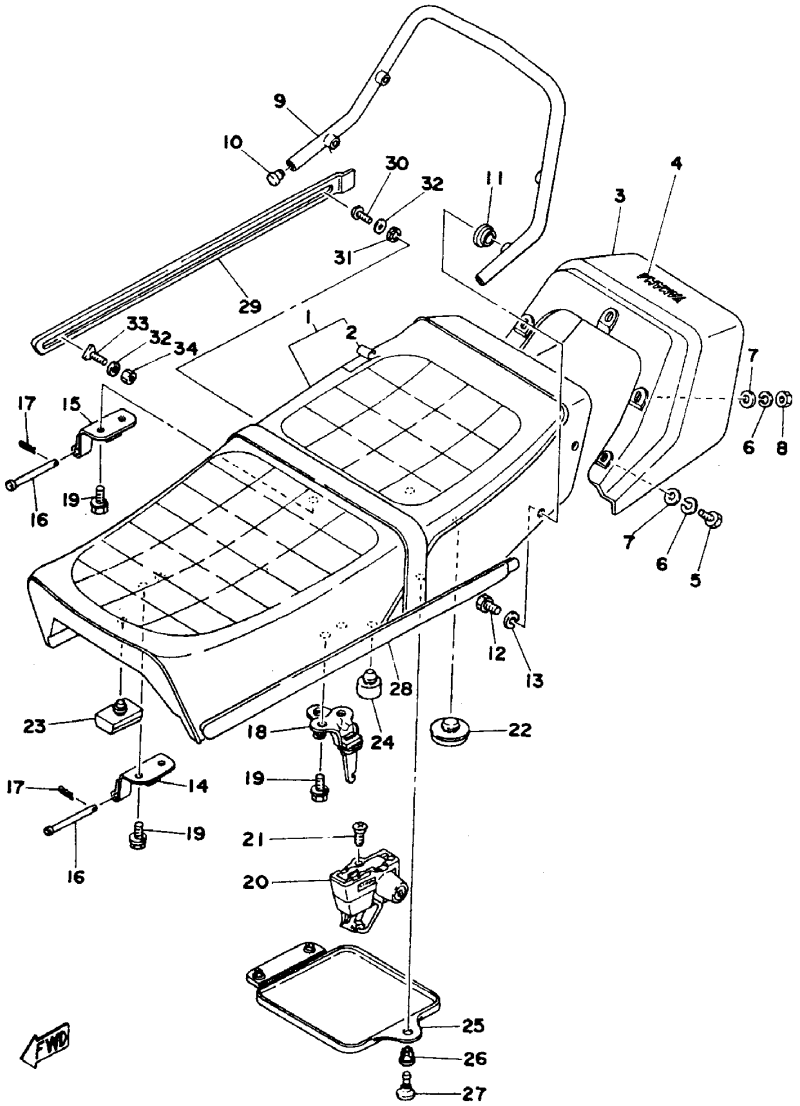
Ref No	Parts No	Description	Q'ty 250	Q'ty 400	Applicable Machine No	Remarks
26-27	90445-09082	HOSE (647-24313-00 5-150)	1	1		
26-28	90467-08003	CLIP (101-24356-00)	4	4		
26-29	90445-10308	HOSE	1	1		
26-30	90467-09006	CLIP	2	2		

Fig. 27 OIL TANK



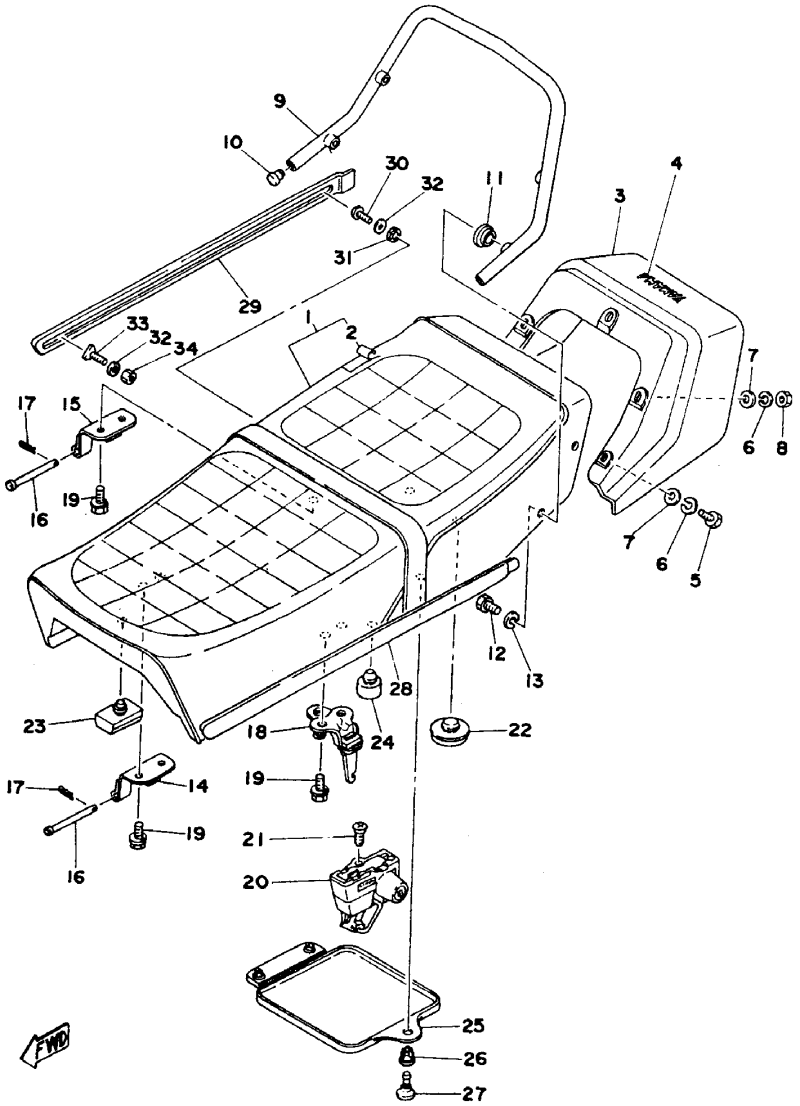
Ref No	Parts No	Description	Q'ty 250	Q'ty 400	Applicable Machine No	Remarks
27-1	1A0-21751-00-E8	TANK, oil	1	1		Modena Red
	1A0-21751-00-20	TANK, oil	1	1		Crystal Silver
	1A0-21751-00-26	TANK, oil	1	1		Competition Yellow
	1A0-21751-00-29	TANK, oil	1	1		Candy Blue
27-2	1A2-21784-11	GRAPHIC, oil tank	1			
	1A3-21784-11	GRAPHIC, oil tank		1		
27-3	1A0-21792-00	GAUGE, oil level	1	1		
27-4	1A0-21771-00	CAP, oil tank	1	1		
27-5	90430-27124	GASKET	1	1		
27-6	360-21752-00	TUBE, filler	1	1		
27-7	90460-30009	CLAMP, hose (360-21765-00)	1	1		
27-8	360-21753-00	TUBE, oil connector	1	1		
27-9	90460-26007	CLAMP, hose (360-21755-00)	1	1		
27-10	92501-06020	SCREW, panhead	2	2		
27-11	92901-06600	WASHER, plate	2	2		
27-12	97302-06025	BOLT, hexagon	1	1		
27-13	90201-06380	WASHER, plate	1	1		
27-14	90387-07390	COLLAR	1	1		
27-15	90480-14102	GROMMET (214-21717-00)	1	1		
27-16	1A0-85720-02	OIL LEVEL GAUGE ASS'Y	1	1		
27-17	90445-09122	HOSE (278-21766-00)	1	1		
27-18	90501-08410	SPRING, compression	1	1		
27-19	90467-08003	CLIP (101-24356-00)	2	2		
27-20	1A0-21745-01	PIPE, oil tank breather	1	1		
27-21	437-21779-00	DAMPER, oil tank 2	1	1		
27-22	97301-06050	BOLT, hexagon	1	1		
27-23	92901-06600	WASHER, plate	1	1		
27-24	90385-10026	BUSHING	1	1		

Fig. 28 SEAT *(1)*



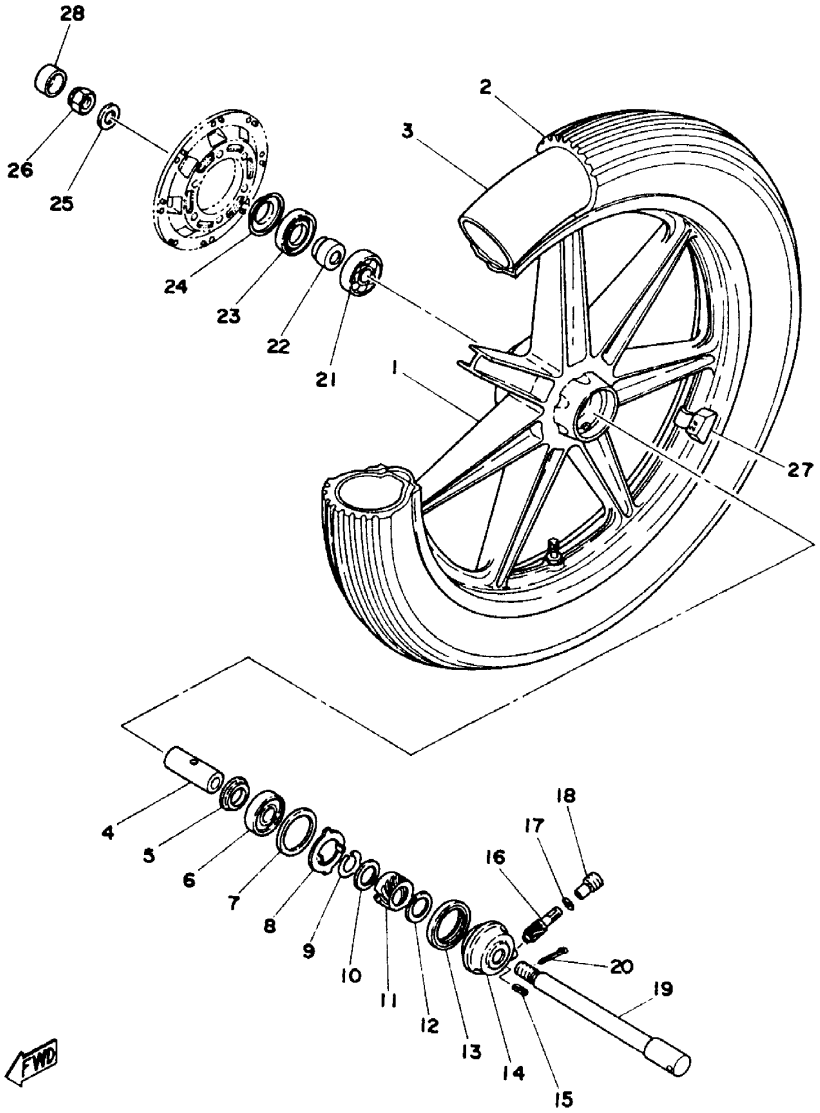
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
28-1	1A2-24730-Y0	DOUBLE SEAT ASS'Y	1	1	x	x		x	x	x		x		x	x	x	
	1A2-24730-W0	DOUBLE SEAT ASS'Y	1	1			x										
28-2	1A2-24731-00	. COVER, double seat	1	1	x	x	x	x	x	x		x		x	x	x	
28-3	1A2-24756-00-E8	COVER, tail	1	1	x	x	x	x	x	x		x		x	x	x	Modena Red
	1A2-24756-00-20	COVER, tail	1	1	x	x	x	x	x	x		x		x	x	x	Crystal Silver
	1A2-24756-00-26	COVER, tail	1	1	x	x	x	x	x	x		x		x	x	x	Competition Yellow
	1A2-24756-00-29	COVER, tail	1	1	x	x	x	x	x	x		x		x	x	x	Candy Blue
28-4	1A2-24786-00	EMBLEM, tail cover	1	1	x	x	x	x	x	x		x		x	x	x	
28-5	97301-05015	BOLT	2	2	x	x	x	x	x	x		x		x	x	x	
28-6	92901-05100	WASHER, spring	5	5	x	x	x	x	x	x		x		x	x	x	
28-7	92901-05200	WASHER, plate	5	5	x	x	x	x	x	x		x		x	x	x	
28-8	95301-05600	NUT, hexagon	3	3	x	x	x	x	x	x		x		x	x	x	
28-9	1A2-24773-00	HANDLE, seat	1	1			x										
28-10	1T4-24742-00	GROMMET	2	2			x										
28-11	1T4-24796-00	COVER	2	2			x										
28-12	97301-08014	BOLT, hexagon	4	4			x										
28-13	92901-08100	WASHER, spring	4	4			x										
28-14	248-24726-00-33	HINGE, seat	1	1	x	x	x	x	x	x		x		x	x	x	Yamaha Black
28-15	1A0-24726-00	HINGE, seat	1	1	x	x	x	x	x	x		x		x	x	x	Yamaha Black
28-16	91501-05055	PIN, clevis	2	2	x	x	x	x	x	x		x		x	x	x	
28-17	90468-10050	CLIP (156-83525-00)	2	2	x	x	x	x	x	x		x		x	x	x	
28-18	371-24728-00	BRACKET, seat	1	1	x	x	x	x	x	x		x		x	x	x	Yamaha Black
28-19	90101-06304	BOLT	6	6	x	x	x	x	x	x		x		x	x	x	
28-20	1A0-24705-00	SEAT LOCK ASS'Y	1	1	x	x	x	x	x	x		x		x	x	x	Yamaha Black
28-21	92706-06012	SCREW, flathead	2	2	x	x	x	x	x	x		x		x	x	x	
28-22	1T4-24741-00	PAD, seat	2	2	x	x	x	x	x	x		x		x	x	x	
28-23	214-24724-00	DAMPER, seat	2	2	x	x	x	x	x	x		x		x	x	x	
28-24	278-27114-00	STOPPER, main stand	1	1	x	x	x	x	x	x		x		x	x	x	

Fig. 28 SEAT *(2)*



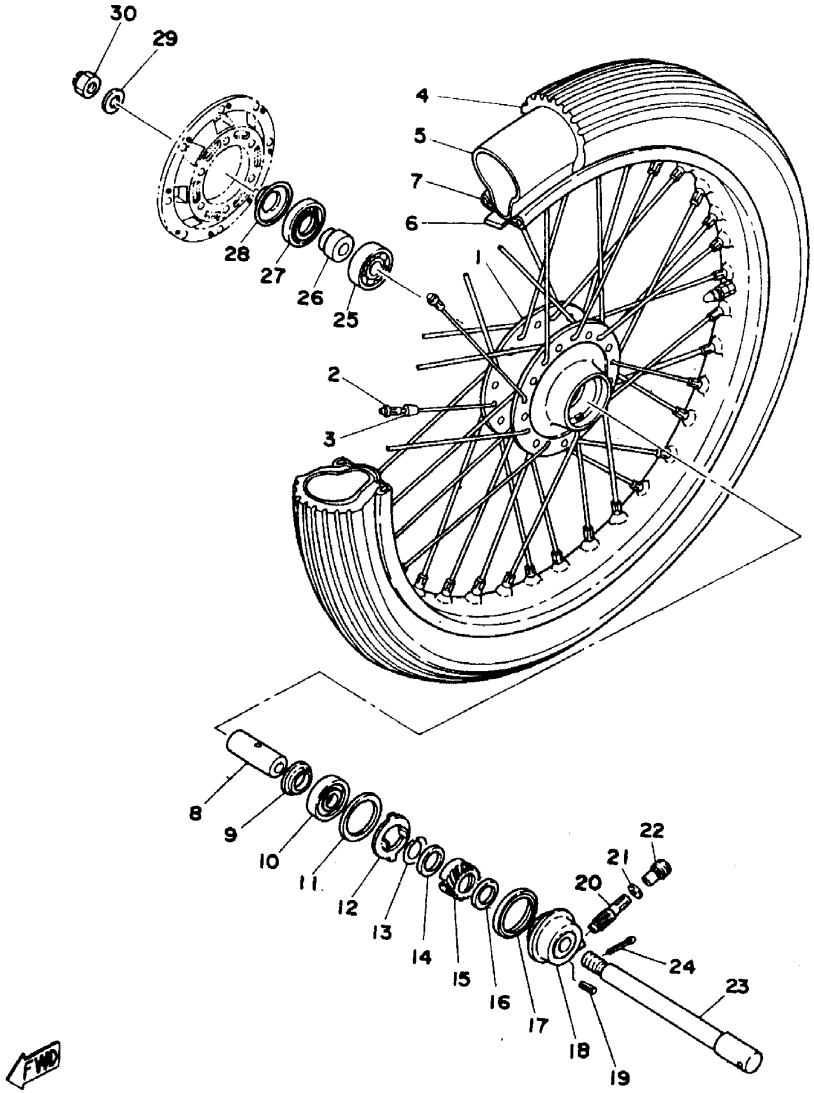
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
28-25	341-28185-00	LID	1	1	x	x	x	x	x	x		x		x	x	x	
28-26	90480-06007	GROMMET (341-28187-00)	1	1	x	x	x	x	x	x		x		x	x	x	
28-27	341-28188-00	PLUNGER	1	1	x	x	x	x	x	x		x		x	x	x	
28-28	1A2-24785-20-E8	MOLD, double seat left	1	1	x	x	x	x	x	x		x		x	x	x	Modena Red
	1A2-24785-20-20	MOLD, double seat left	1	1	x	x	x	x	x	x		x		x	x	x	Candy Blue
	1A2-24785-20-26	MOLD, double seat left	1	1	x	x	x	x	x	x		x		x	x	x	Competition Yellow
	1A2-24785-20-29	MOLD, double seat left	1	1	x	x	x	x	x	x		x		x	x	x	Crystal Silver
28-29	1A2-24785-10-E8	MOLD, double seat right	1	1	x	x	x	x	x	x		x		x	x	x	Modena Red
	1A2-24785-10-20	MOLD, double seat right	1	1	x	x	x	x	x	x		x		x	x	x	Candy Blue
	1A2-24785-10-26	MOLD, double seat right	1	1	x	x	x	x	x	x		x		x	x	x	Competition Yellow
	1A2-24785-10-29	MOLD, double seat right	1	1	x	x	x	x	x	x		x		x	x	x	Crystal Silver
28-30	1J7-24789-00	RIVET	4	4	x	x	x	x	x	x		x		x	x	x	
28-31	1J7-24735-00	SPEED NUT, seat mold	4	4	x	x	x	x	x	x		x		x	x	x	
28-32	1J7-24722-00	WASHER, plain	8	8	x	x	x	x	x	x		x		x	x	x	
28-33	1J7-24777-00	BOLT	4	4	x	x	x	x	x	x		x		x	x	x	
28-34	95301-04600	Nut	4	4	x	x	x	x	x	x		x		x	x	x	

Fig. 29 FRONT WHEEL (Casting Wheel Type)



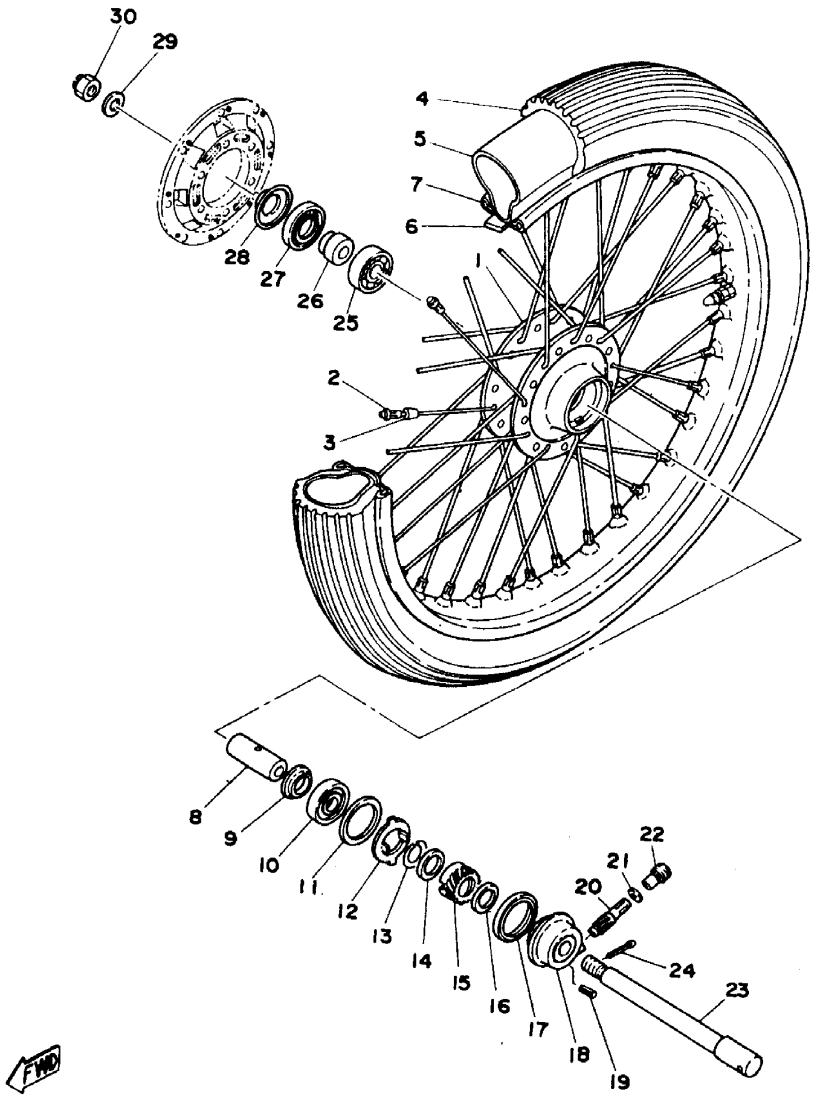
Ref No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
29-1	1A1-25168-00	WHEEL, cast front	1	1		
29-2	94130-18225	TIRE, front (3.00-18-4PR)	1	1		
29-3	94227-18093	TUBE (2.75-18)	1	1		
29-4	90560-17125	SPACER (351-25117-00)	1	1		
29-5	1A1-25115-00	FLANGE, spacer	1	1		
29-6	93306-30309	BEARING (B6303ZZ)	1	1		
29-7	341-25846-00	RETAINER, clutch meter	1	1		
29-8	341-25149-00	CLUTCH, meter	1	1		
29-9	341-25137-00	RING, stop	1	1		
29-10	90201-25286	WASHER, plate (341-25147-00)	1	1		
29-11	351-25135-00	GEAR, drive	1	1		
29-12	90201-25490	WASHER, plate (152-17226-00)	1	1		
29-13	93105-45017	OIL SEAL (SDD-45-56-6)	1	1		
29-14	341-25191-01	HOUSING, gear unit	1	1		
29-15	91609-20014	PIN, spring	1	1		
29-16	351-25138-00	GEAR, meter	1	1		
29-17	102-18416-00	SHIM, rod (6.2-9.5-0.8)	1	1		
29-18	306-25136-00	BUSHING	1	1		
29-19	351-25181-00	SHAFT, wheel	1	1		
29-20	91401-30030	PIN, cotter	1	1		
29-21	93306-30303	BEARING (B6303ZC3)	1	1		
29-22	90387-17433	COLLAR (341-25183-00)	1	1		
29-23	93102-28022	OIL SEAL (SD-28-47-7)	1	1		
29-24	341-25118-00	COVER, hub dust	1	1		
29-25	92901-14200	WASHER, plain	1	1		Except W.GERMANY
	90209-14136	WASHER	1	1		Exclusive for W.GERMARNY
29-26	90171-14006	NUT, castle (214-25182-01)	1	1		
29-27	1A1-25398-01	BALANCER, wheel (20g)	U.N.	U.N.		
	1A1-25399-00	BALANCER, wheel (10g)				
29-28	521-25188-00	COVER	1	1		Exclusive for W.GERMARNY

Fig. 30 FRONT WHEEL *(1)* **(Spoke Wheel Type - ALTERNATE PARTS: ENGLAND Only)**



Ref No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
30-1	351-25111-00	HUB, front	1			
30-2	351-25104-00	SPOKE SET	1s			
30-3	156-25398-00	BALANCER, wheel	U.N.			
30-4	94130-18225	TIRE, front (3.00-18-4PR)	1			
30-5	94227-18095	TUBE, front (2.75-18)	1			
30-6	94327-18008	BAND, rim (2.75-18)	1			
30-7	94416-18068	RIM (1.60-18)	1			
30-8	90560-17125	SPACER (351-25117-00)	1			
30-9	152-25115-00	FLANGE, spacer	1			
30-10	93306-30306	BEARING (B6303ZZ)	1			
30-11	341-25846-00	RETAINER, clutch meter	1			
30-12	341-25149-00	CLUTCH, meter	1			
30-13	341-25137-00	RING, stop	1			
30-14	90201-25286	WASHER, plate (341-25147-00)	1			
30-15	351-25135-00	GEAR, drive	1			
30-16	90201-25490	WASHER, plate (152-17226-00)	1			
30-17	93105-45017	OIL SEAL (SDD-45-56-6)	1			
30-18	341-25191-01	HOUSING, gear unit	1			
30-19	91609-20014	PIN, spring	1			
30-20	351-25138-00	GEAR, meter	1			
30-21	102-18416-00	WASHER (6.2-9.5-0.8)	1			
30-22	306-25136-00	BUSHING	1			
30-23	351-25181-00	SHAFT, wheel	1			
30-24	91401-30030	PIN, cotter	1			
30-25	93306-30307	BEARING (B6303)	1			
30-26	90387-17433	COLLAR (341-25183-00)	1			
30-27	93102-28022	OIL SEAL (SD-28-47-7)	1			

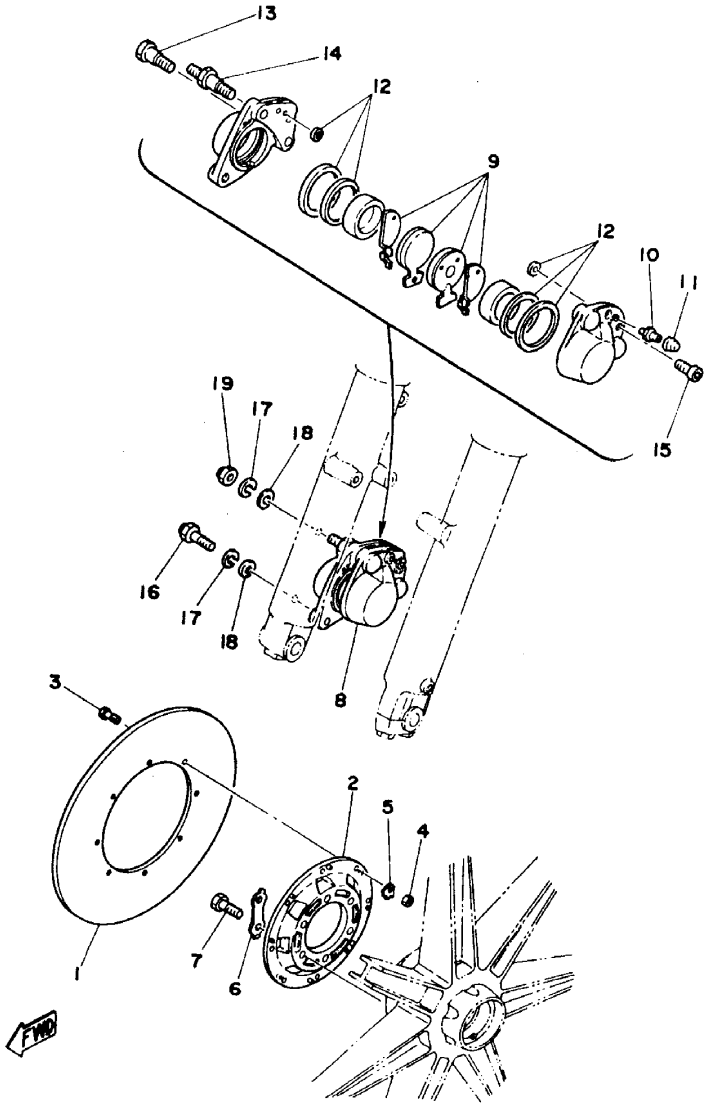
Fig. 30 FRONT WHEEL *(2)* **(Spoke Wheel Type -**



ALTERNATE PARTS: ENGLAND Only)

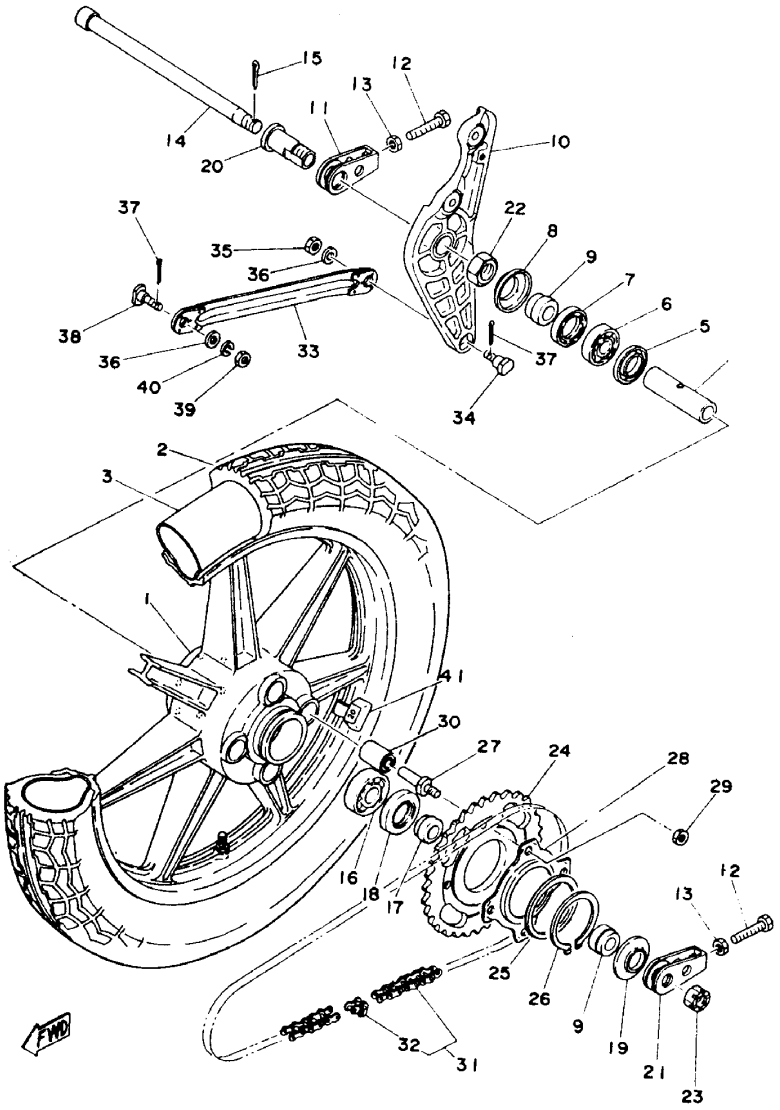
Ref No	Parts No	Description	Q'ty 250	Q'ty 400	Applicable Machine No	Remarks
30-28	341-25118-00	COVER, hub dust	1			
30-29	92901-14200	WASHER, plain	1			
30-30	90171-14006	NUT, castle (214-25182-01)	1			

Fig. 31 FRONT DISK BRAKE - CALIPER



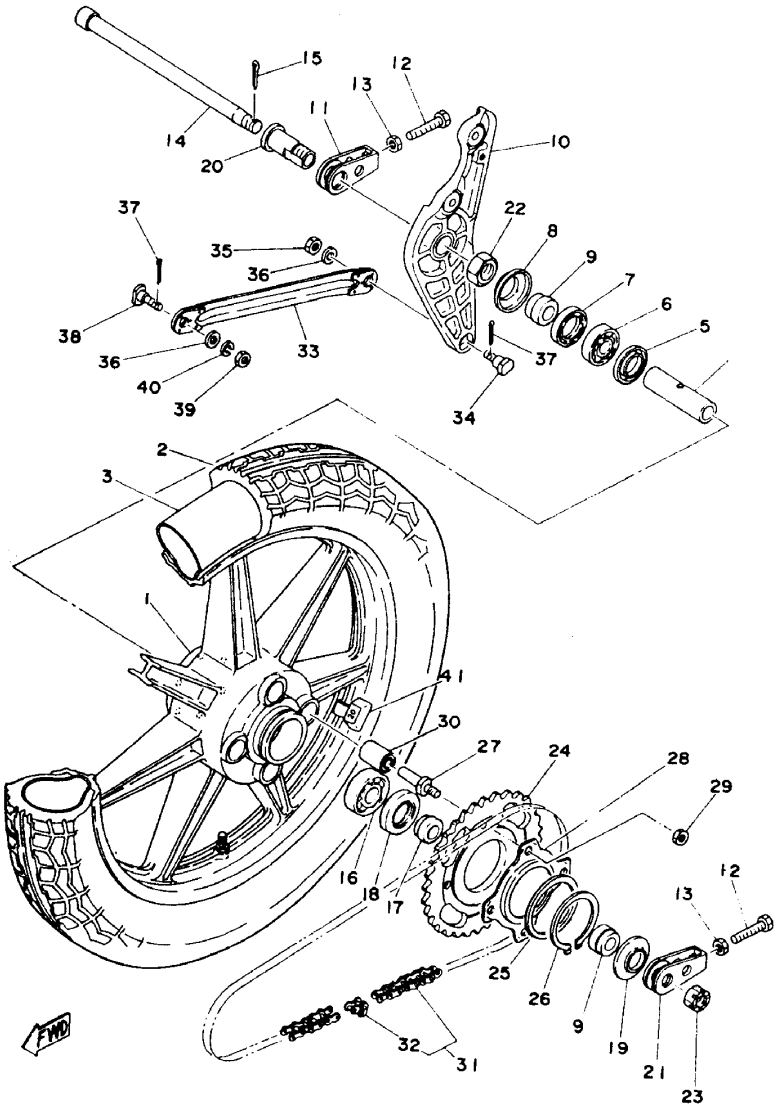
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
31-1	351-25831-01	DISK, brake	1	1		
31-2	351-25832-00	BRACKET, disk	1	1		
31-3	90109-06018	BOLT (306-25833-00)	8	8		
31-4	95301-06600	NUT, hexagon	8	8		
31-5	90215-06106	WASHER, lock (306-25834-00)	8	8		
31-6	341-25412-00	WASHER, lock	3	3		
31-7	90101-08352	BOLT	6	6		
31-8	1A2-25810-10	CALIPER ASS'Y	1	1		
31-9	1A1-W0045-00	. PAD KIT CALIPER, front	1	1		
31-10	306-25824-00	. SCREW, bleed	1	1		
31-11	306-25825-01	. CAP	1	1		
31-12	856-20000-50	. CALIPER SEAL KIT	1	1		
31-13	306-25821-01	. BOLT, bridge 1	1	1		
31-14	306-25822-01	. BOLT, bridge 2	1	1		
31-15	306-25826-01	. BOLT, bridge 3	2	2		
31-16	90109-10041	BOLT (306-25818-00)	1	1		
31-17	92901-10100	WASHER, spring	2	2		
31-18	92901-10600	WASHER, plate	2	2		
31-19	90176-10013	NUT, cap	1	1		

Fig. 32 REAR WHEEL (Casting Wheel Type) *(1)*



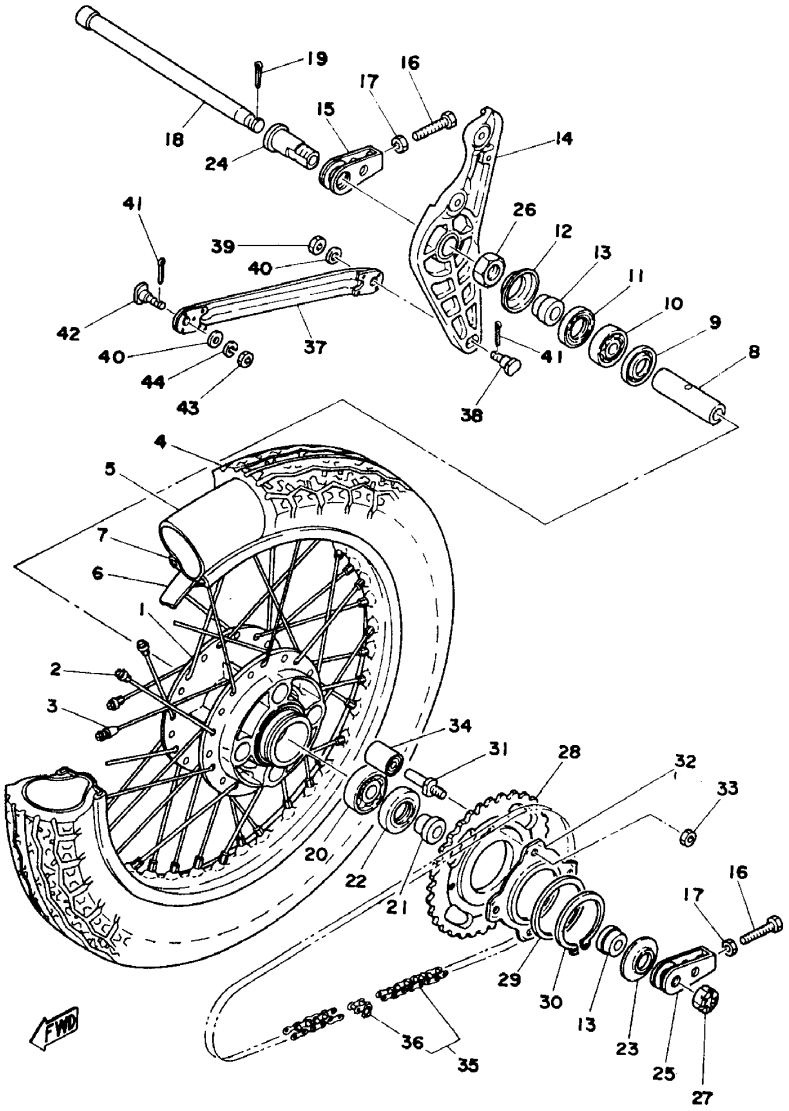
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
32-1	1A1-25338-00	WHEEL, cast rear	1	1	x	x	x	x	x	x		x		x	x	x	
32-2	94132-18223	TIRE, rear (3.25S-18-4PR)	1		x	x		x	x			x			x		
	94135-18224	TIRE, rear (3.50S-18-4PR)	1				x							x			
	94135-18224	TIRE, rear (3.50S-18-4PR)		1	x	x	x		x	x		x		x	x	x	
32-3	94232-18020	TUBE, rear (3.25-18)	1		x	x		x	x			x			x		
	94232-18097	TUBE, rear (3.50-18)	1				x							x			
	94232-18097	TUBE, rear (3.50-18)		1	x	x	x		x	x		x		x	x	x	
32-4	1A1-25317-00	SPACER, bearing	1	1	x	x	x	x	x	x		x		x	x	x	
32-5	1A1-25115-00	FLANGE, spacer	1	1	x	x	x	x	x	x		x		x	x	x	
32-6	93306-30303	BEARING (B6303ZC3)	1	1	x	x	x	x	x	x		x		x	x	x	
32-7	93102-28022	OIL SEAL (SD-28-47-7)	1	1	x	x	x	x	x	x		x		x	x	x	
32-8	341-25118-00	COVER, dust	1	1	x	x	x	x	x	x		x		x	x	x	
32-9	90387-17433	COLLAR (341-25183-00)	2	2	x	x	x	x	x	x		x		x	x	x	
32-10	1A1-25819-00-33	BRACKET, caliper	1	1	x	x	x	x	x	x		x		x	x	x	Spiegelverkehrt dargestellt
32-11	1A1-25389-00	PULLER, chain right	1	1	x	x	x	x	x	x		x		x	x	x	
32-12	90101-08034	BOLT (168-25379-00)	2	2	x	x	x	x	x	x		x		x	x	x	
32-13	95301-08700	NUT	2	2	x	x	x	x	x	x		x		x	x	x	
32-14	150-25381-00	SHAFT, rear wheel	1	1	x	x	x	x	x	x		x		x	x	x	
32-15	91401-30030	PIN, cotter	1	1	x	x	x	x	x	x		x		x	x	x	
32-16	93306-30417	BEARING (B6304Z)	1	1	x	x	x	x	x	x		x		x	x	x	
32-17	1A1-25377-00	COLLAR	1	1	x	x	x	x	x	x		x		x	x	x	
32-18	93102-28023	OIL SEAL (SD-28-52-6)	1	1	x	x	x	x	x	x		x		x	x	x	
32-19	1A1-25367-00	COVER, hub dust	1	1	x	x	x	x	x	x		x		x	x	x	
32-20	1A1-25387-00	SHAFT, bracket caliper	1	1	x	x	x	x	x	x		x		x	x	x	
32-21	168-25389-00	PULLER, chain left	1	1	x	x	x	x	x	x		x		x	x	x	
32-22	90170-22097	NUT (168-25385-00)	1	1	x	x	x	x	x	x		x		x	x	x	
32-23	90171-16007	NUT, castle (275-25382-00)	1	1	x	x	x	x	x	x		x		x	x	x	
32-24	1A1-25438-20	GEAR, sprocket wheel (38T)	1	1	x	x	x	x	x	x		x		x	x	x	
32-25	90201-66585	WASHER, plate	1	1	x	x	x	x	x	x		x		x	x	x	

Fig. 32 REAR WHEEL (Casting Wheel Type) *(2)*



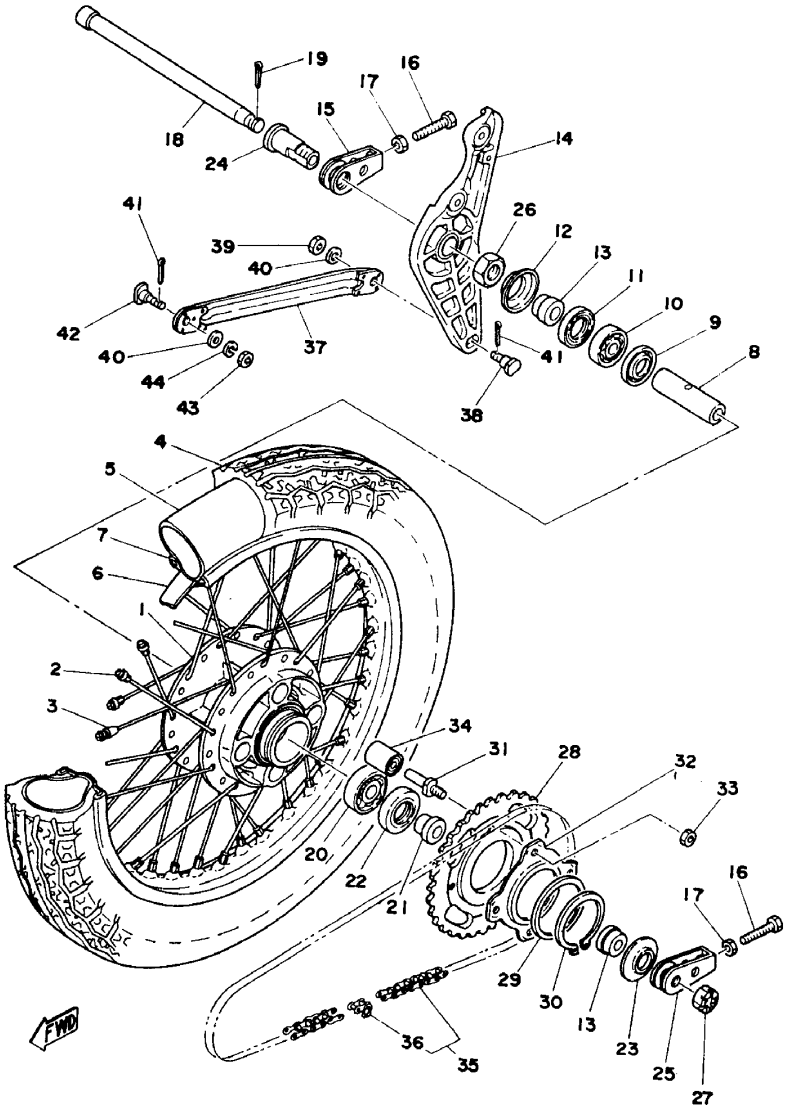
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
32-26	93410-65040	CIRCLIP (S-62)	1	1	x	x	x	x	x	x		x		x	x	x	
32-27	90109-12429	BOLT	4	4	x	x	x	x	x	x		x		x	x	x	
32-28	1A1-25412-01	WASHER, lock	1	1	x	x	x	x	x	x		x		x	x	x	
32-29	95311-12700	NUT, hexagon	4	4	x	x	x	x	x	x		x		x	x	x	
32-30	1A1-25363-00	DAMPER, sprocket	4	4	x	x	x	x	x	x		x		x	x	x	
32-31	94585-30096	CHAIN (DK530DS-96L)	1	1	x	x	x	x	x	x		x		x	x	x	
32-32	94685-30011	. JOINT, chain	1	1	x	x	x	x	x	x		x		x	x	x	
32-33	171-25371-00	BAR, tension	1	1	x	x	x	x	x	x		x		x	x	x	
32-34	90109-08184	BOLT (168-25378-00)	1	1	x	x	x	x	x	x		x		x	x	x	
32-35	90170-08158	NUT	1	1	x	x	x	x	x	x		x		x	x	x	
32-36	92901-08600	WASHER, plate	2	2	x	x	x	x	x	x		x		x	x	x	
32-37	91401-20015	PIN, cotter	2	2	x	x	x	x	x	x		x		x	x	x	
32-38	90109-08375	BOLT	1	1	x	x	x	x	x	x		x		x	x	x	
32-39	90170-08157	NUT	1	1	x	x	x	x	x	x		x		x	x	x	
32-40	92901-08100	WASHER, spring	1	1	x	x	x	x	x	x		x		x	x	x	
32-41	1A1-25398-01	BALANCER, wheel (20g)	U.N.	U.N.	x	x	x	x	x	x		x		x	x	x	
	1A1-25399-00	BALANCER, wheel (10g)			x	x	x	x	x	x		x		x	x	x	

Fig. 33 REAR WHEEL *(1)* (Spoke Wheel Type - ALTERNATE PARTS: ENGLAND Only)



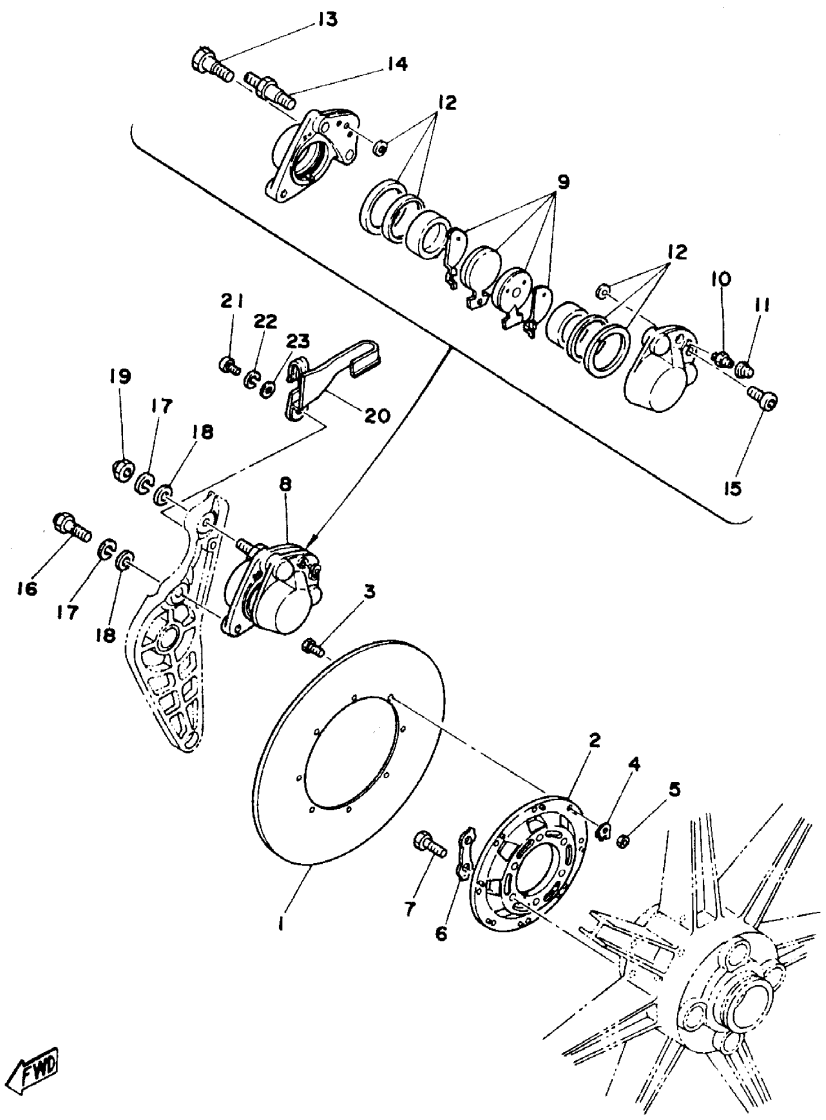
Ref No	Parts No	Description	Q'ty 250	Q'ty 400	Applicable Machine No	Remarks
33-1	1A3-25311-00	HUB, rear	1			
33-2	1A3-25304-00	SPOKE SET	1s			
33-3	156-25398-00	BALANCER, wheel	U.N.			
33-4	94132-18223	TIRE, rear (3.25S-18-4PR)	1			
33-5	94232-18020	TUBE (3.25-18)	1			
33-6	94327-18008	BAND, rim (2.75-18)	1			
33-7	94418-18181	RIM (1.85-18)	1			
33-8	1A1-25317-00	SPACER, bearing	1			
33-9	1A1-25115-00	FLANGE, spacer	1			
33-10	93306-30307	BEARING (B6303Z)	1			
33-11	93102-28022	OIL SEAL (SD-28-47-7)	1			
33-12	341-25118-00	COVER, hub dust	1			
33-13	90387-17433	COLLAR (341-25183-00)	2			
33-14	1A1-25819-00-33	BRACKET, caliper	1			Yamaha Black
33-15	1A1-25389-00	PULLER, chain right	1			
33-16	90101-08034	BOLT (168-25379-00)	2			
33-17	95301-08700	NUT	2			
33-18	150-25381-00	SHAFT, rear wheel	1			
33-19	91401-30030	PIN, cotter	1			
33-20	93306-30404	BEARING (6304Z)	1			
33-21	1A1-25377-00	COLLAR	1			
33-22	93102-28023	OIL SEAL (SD-28-52-6)	1			
33-23	1A1-25367-00	COVER, hub dust	1			
33-24	1A1-25387-00	SHAFT, bracket caliper	1			
33-25	168-25389-00	PULLER, chain right	1			
33-26	90170-22097	NUT (168-25385-00)	1			
33-27	90171-16007	NUT, castle (275-25382-00)	1			
33-28	1A1-25438-20	GEAR, sprocket wheel (38T)	1			
33-29	90201-66585	WASHER, plate	1			

Fig. 33 REAR WHEEL *(2)* (Spoke Wheel Type - ALTERNATE PARTS: ENGLAND Only)



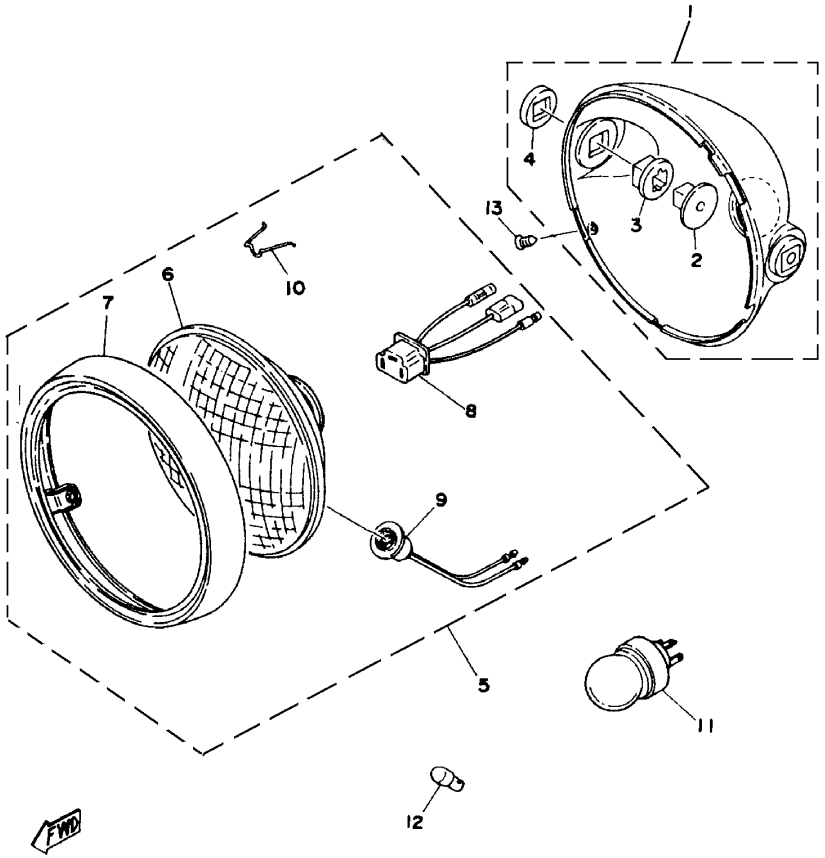
Ref No	Parts No	Description	Q'ty 250	Q'ty 400	Applicable Machine No	Remarks
33-30	93410-65040	CIRCLIP (S-65)	1			
33-31	90109-12429	BOLT	4			
33-32	1A1-25412-01	WASHER, lock	1			
33-33	95311-12700	NUT, hexagon	4			
33-34	1A1-25363-00	DAMPER, sprocket	4			
33-35	94585-30096	CHAIN (DK530DS-96L)	1			
33-36	94685-30011	. JOINT, chain	1			
33-37	171-25371-00	BAR, tension	1			
33-38	90109-08184	BOLT (168-25378-00)	1			
33-39	90170-08158	NUT	1			
33-40	92901-08600	WASHER, plate	2			
33-41	91401-20015	PIN, cotter	2			
33-42	90109-08375	BOLT	1			
33-43	90170-08157	NUT	1			
33-44	92901-08100	WASHER, spring	1			

Fig. 34 REAR DISK BRAKE - CALIPER



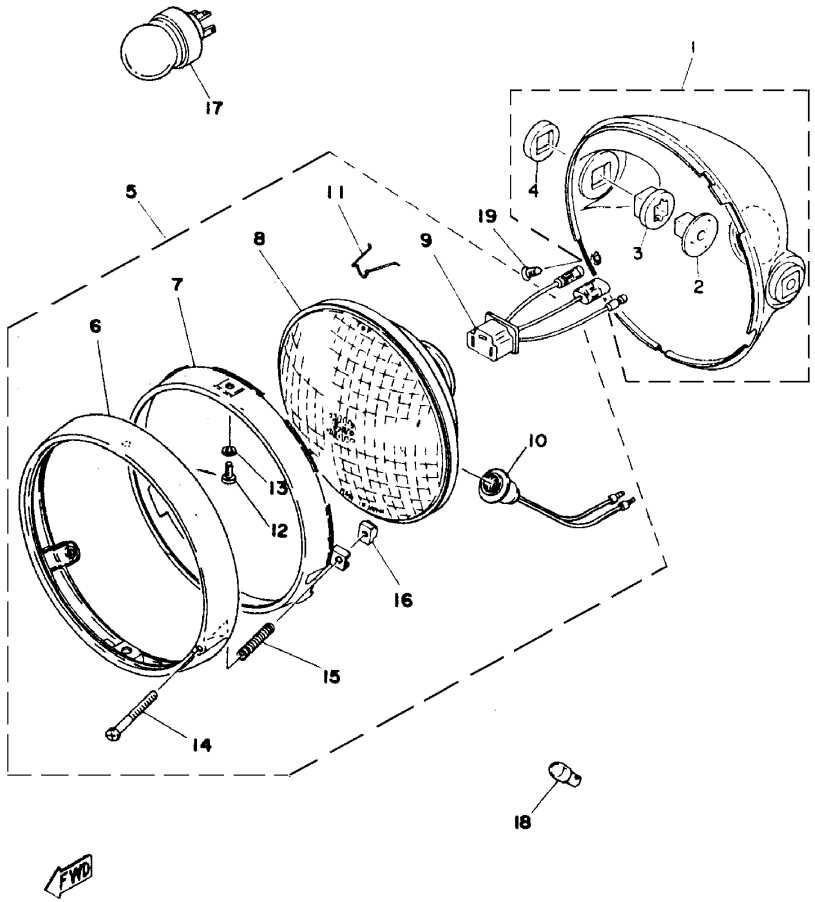
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
34-1	351-25831-01	DISK, brake	1	1		
34-2	351-25832-00	BRACKET, disk	1	1		
34-3	90109-06018	BOLT (306-25833-00)	8	8		
34-4	90215-06106	WASHER, lock (306-25834-00)	8	8		
34-5	95301-06600	NUT, hexagon	8	8		
34-6	341-25412-00	WASHER, lock	3	3		
34-7	90101-08352	BOLT	6	6		
34-8	1A2-25810-50	CALIPER ASS'Y	1	1		
34-9	1A1-W0045-00	. PAD KIT CALIPER, rear	1	1		
34-10	306-25824-00	. SCREW, bleed	1	1		
34-11	306-25825-01	. CAP	1	1		
34-12	856-20000-50	. CALIPER SEAL SET	1	1		
34-13	306-25821-01	. BOLT, bridge 1	1	1		
34-14	306-25822-01	. BOLT, bridge 2	1	1		
34-15	306-25826-01	. BOLT, bridge 3	2	2		
34-16	90109-10041	BOLT (306-25818-00)	1	1		
34-17	92901-10100	WASHER, spring	2	2		
34-18	92901-10600	WASHER, plate	2	2		
34-19	90176-10013	NUT, cap	1	1		
34-20	1A1-25875-02	HOLDER, brake hose	1	1		
34-21	92501-06015	SCREW, panhead	1	1		
34-22	92901-06100	WASHER, spring	1	1		
34-23	92901-06600	WASHER, plate	1	1		

Fig. 35 HEAD LAMP 1



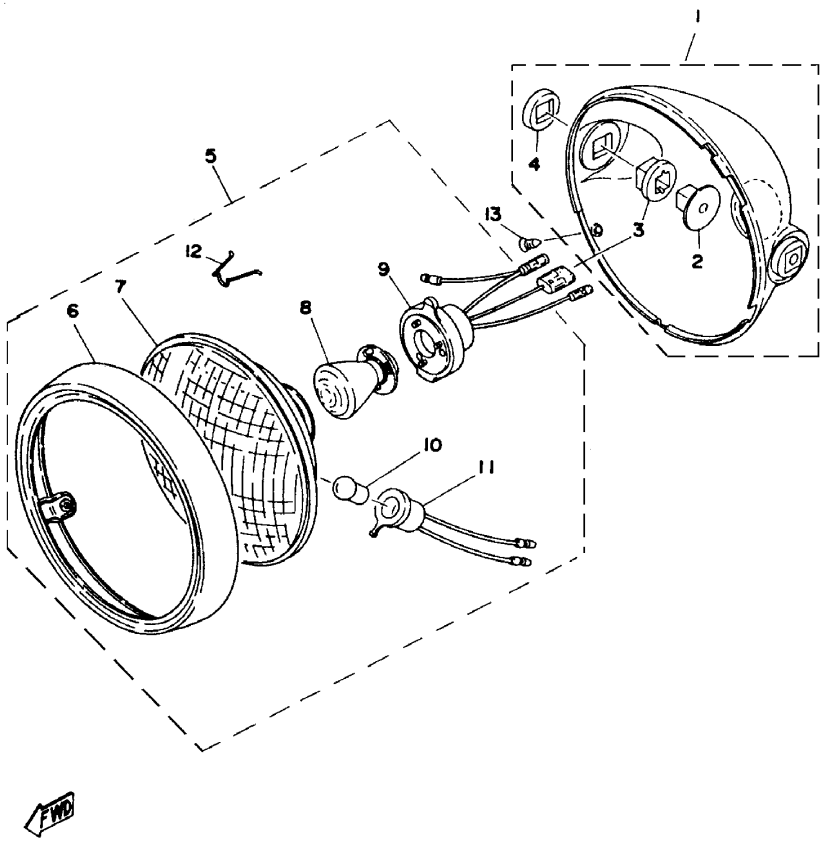
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
35-1	1A0-84330-60-33	HEAD LAMP BODY ASS'Y	1	1	x	x		x	x	x		x		x		x	Yamaha Black
35-2	498-84145-60	. COLLAR	2	2	x	x		x	x	x		x		x		x	
35-3	498-84163-60	. BUSHING	2	2	x	x		x	x	x		x		x		x	
35-4	498-84164-60	. BUSHING	2	2	x	x		x	x	x		x		x		x	
35-5	1A2-84303-41	HEAD LAMP UNIT ASS'Y	1	1		x		x	x	x		x		x		x	
	1A2-84303-21	HEAD LAMP UNIT ASS'Y	1	1	x												
35-6	1A2-84320-46	. LENS ASS'Y	1	1		x		x	x	x		x		x		x	
	1A2-84320-21	. LENS ASS'Y	1	1	x												
35-7	1A2-84315-45	. RIM, head lamp	1	1	x	x		x	x	x		x		x		x	
35-8	371-84312-60	. SOCKET ASS'Y	1	1	x	x		x	x	x		x		x		x	
35-9	1R6-84146-30	. SOCKET ASS'Y	1	1	x	x		x	x	x		x		x		x	
35-10	290-84124-21	. SPRING, reflector set	3	3	x	x		x	x	x		x		x		x	
35-11	341-84314-40	BULB, head lamp (12V-45/40W)	1	1		x		x	x	x		x		x		x	*
	341-84314-20	BULB, head lamp (12V-45/40W)	1	1	x												*
35-12	169-84347-10	BULB (12V-4W)	1	1	x	x		x	x	x		x		x		x	*
35-13	90152-05005	SCREW, rim fitting	1	1	x	x		x	x	x		x		x		x	

Fig. 36 HEAD LAMP 2



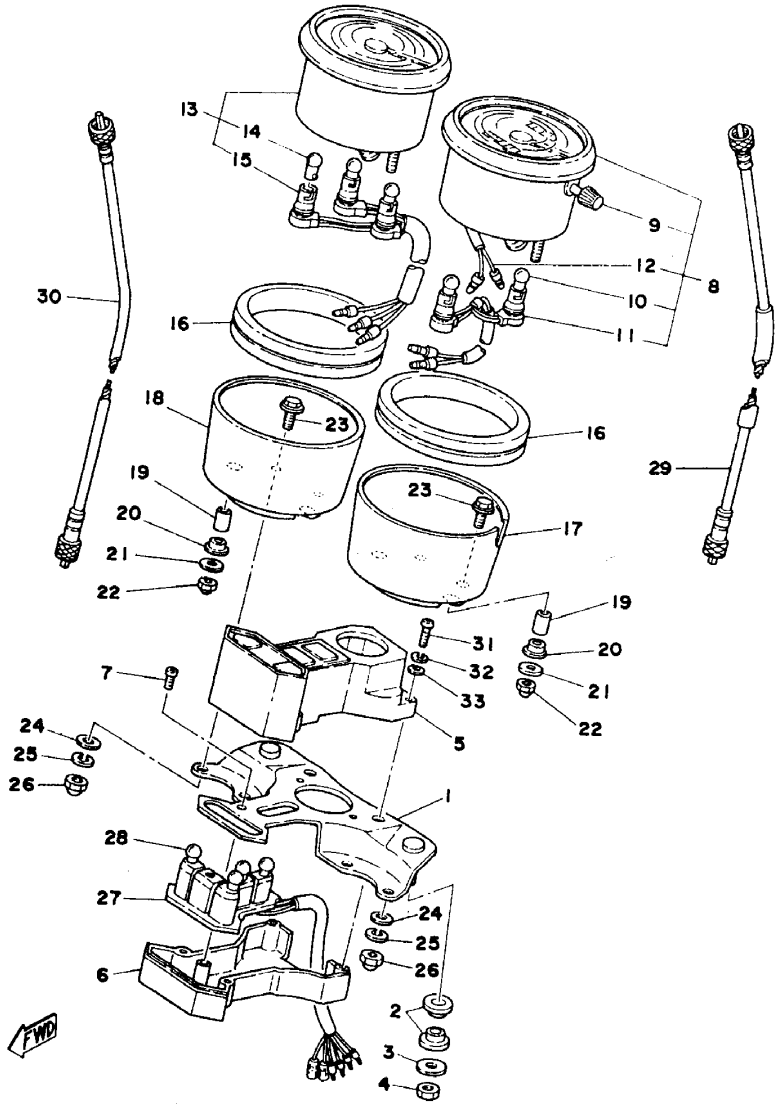
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
36-1	1A0-84330-60-33	HEAD LAMP BODY ASS'Y	1	1			x										Yamaha Black
36-2	498-84145-60	. COLLAR	2	2			x										
36-3	498-84163-60	. BUSHING	2	2			x										
36-4	498-84164-60	. BUSHING	2	2			x										
36-5	1A2-84303-41	HEAD LAMP UNIT ASS'Y	1	1			x										
36-6	1A0-84315-60	. RIM, head lamp	1	1			x										
36-7	1A0-84395-60	. RING, retaining	1	1			x										
36-8	1A2-84320-46	. LENS ASS'Y	1	1			x										
36-9	371-84312-60	. SOCKET ASS'Y	1	1			x										
36-10	1R6-84146-30	. SOCKET ASS'Y	1	1			x										
36-11	195-84324-00	. SPRING, reflector set	3	3			x										
36-12	438-84392-60	. SCREW	2	2			x										
36-13	92901-05100	. WASHER, spring	2	2			x										
36-14	214-84131-61	. SCREW, adjusting	1	1			x										
36-15	1A0-84332-60	. SPRING, adjusting	1	1			x										
36-16	198-84334-61	. NUT	1	1			x										
36-17	341-84314-40	BULB, head lamp (12V-45/40W)	1	1			x										*
36-18	169-84347-10	BULB (12V-4W)	1	1			x										*
36-19	90152-05005	SCREW, rim fitting	1	1			x										

Fig. 37 HEAD LAMP 3



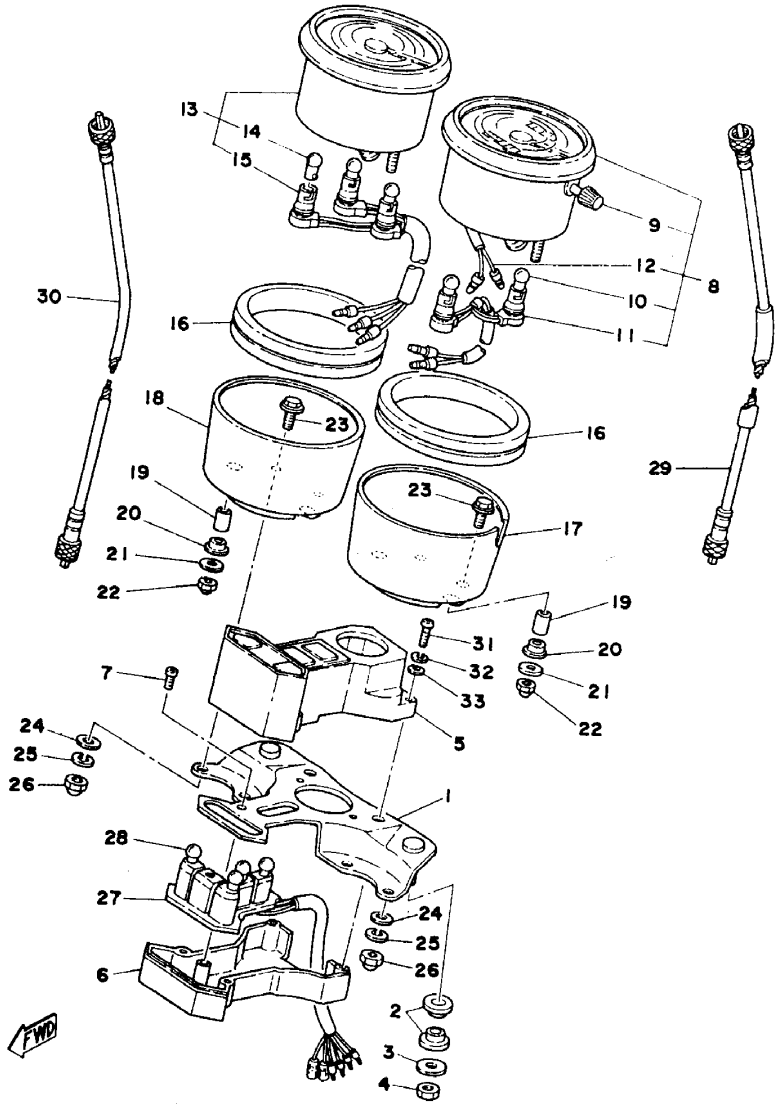
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
37-1	1A0-84330-60-33	HEAD LAMP BODY ASS'Y	1	1											x		Yamaha Black
37-2	498-84145-60	. COLLAR	2	2											x		
37-3	498-84163-60	. BUSHING	2	2											x		
37-4	498-84164-60	. BUSHING	2	2											x		
37-5	1A2-84310-30	HEAD LAMP UNIT ASS'Y	1	1											x		
37-6	1A2-84315-45	. RIM, head lamp	1	1											x		
37-7	1A2-84320-30	. LENS ASS'Y	1	1											x		
37-8	817-84314-00	. BULB, head lamp (12V-35/35W)	1	1											x		
37-9	359-84312-00	. SOCKET ASS'Y	1	1											x		
37-10	306-84347-30	. BULB (12V-3.4W)	1	1											x		
37-11	357-84312-00	. SOCKET ASS'Y	1	1											x		
37-12	1A2-84324-20	. SPRING, reflector set	3	3											x		
36-13	90152-05005	SCREW, rim fitting	1	1											x		

Fig. 38 SPEEDOMETER - TACHOMETER *(1)*



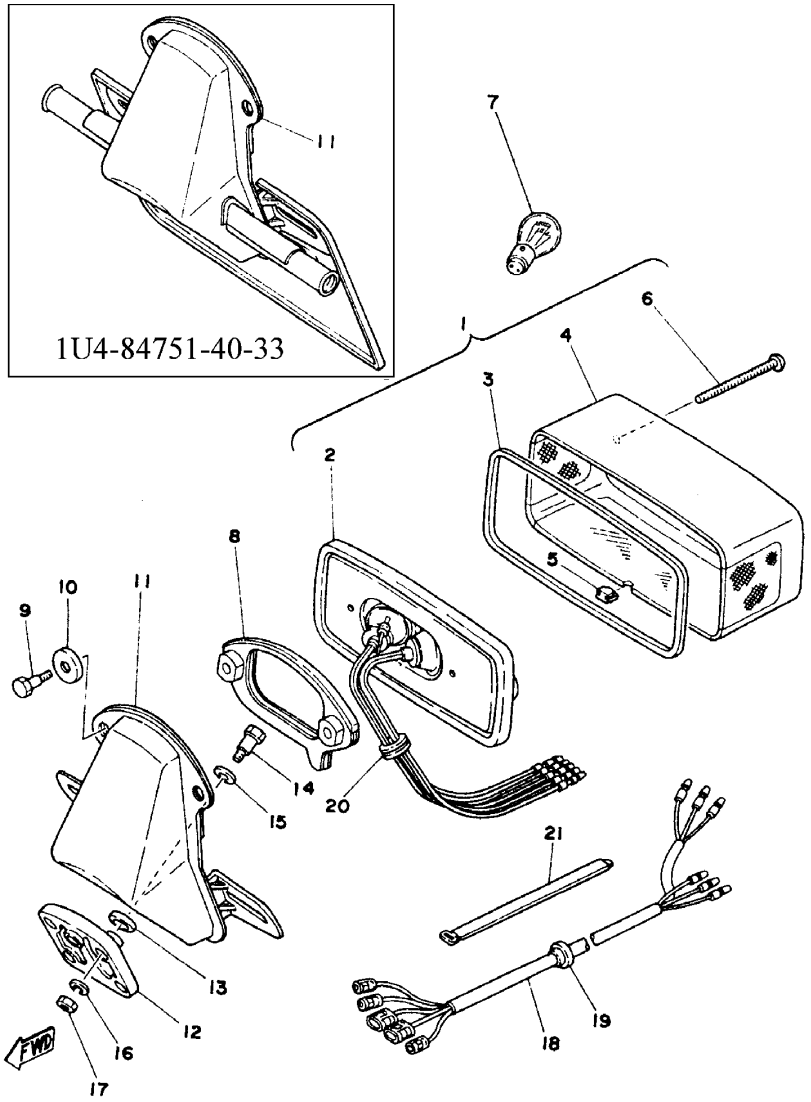
Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
38-1	1A0-83519-01	BRACKET, meter	1	1		
38-2	1A0-83523-00	DAMPER	4	4		
38-3	90201-06063	WASHER, plate (810-77318-00)	2	2		
38-4	95301-06600	NUT, hexagon	2	2		
38-5	1J3-83568-71	PILOT BOX, upper	1	1		
38-6	1J3-83569-71	PILOT BOX, under	1	1		
38-7	98501-05010	SCREW, panhead	1	1		
38-8	1A2-83570-21	SPEEDOMETER ASS'Y	1	1		Km/h
	1A0-83570-41	SPEEDOMETER ASS'Y	1	1		Mile/h (STD England)
38-9	584-83578-71	. KNOB, trip meter	1	1		
38-10	123-83516-21	. BULB (12V-3.4W)	2	2		
38-11	1A0-83536-01	. SOCKET CORD ASS'Y 1	1	1		
38-12	1A0-83556-01	. SOCKET CORD ASS'Y 4	1	1		Reed switch
38-13	1A0-83540-02	TACHOMETER ASS'Y	1	1		
38-14	123-83516-21	. BULB (12V-3.4W)	3	3		
38-15	1A0-83520-01	. SOCKET CORD ASS'Y 3	1	1		
38-16	1A0-83513-00	DAMPER, meter	2	2		
38-17	1A0-83507-00	COVER, speedometer	1	1		
38-18	1A0-83508-00	COVER, tachometer	1	1		
38-19	1A0-83522-00	COLLAR	4	4		
38-20	584-83523-00	DAMPER, meter cover fitting	4	4		
38-21	92901-05200	WASHER, plain	4	4		
38-22	95303-05800	NUT, crown	4	4		
38-23	584-83546-00	BOLT	4	4		
38-24	92901-06200	WASHER, plain	4	4		
38-25	92901-06100	WASHER, spring	4	4		
38-26	95303-06800	NUT, crown	4	4		
38-27	1J3-83509-70	. SOCKET CORD ASS'Y	1	1		
38-28	123-83516-21	BULB (12V-3.4W)	4	4		

Fig. 38 SPEEDOMETER - TACHOMETER *(2)*



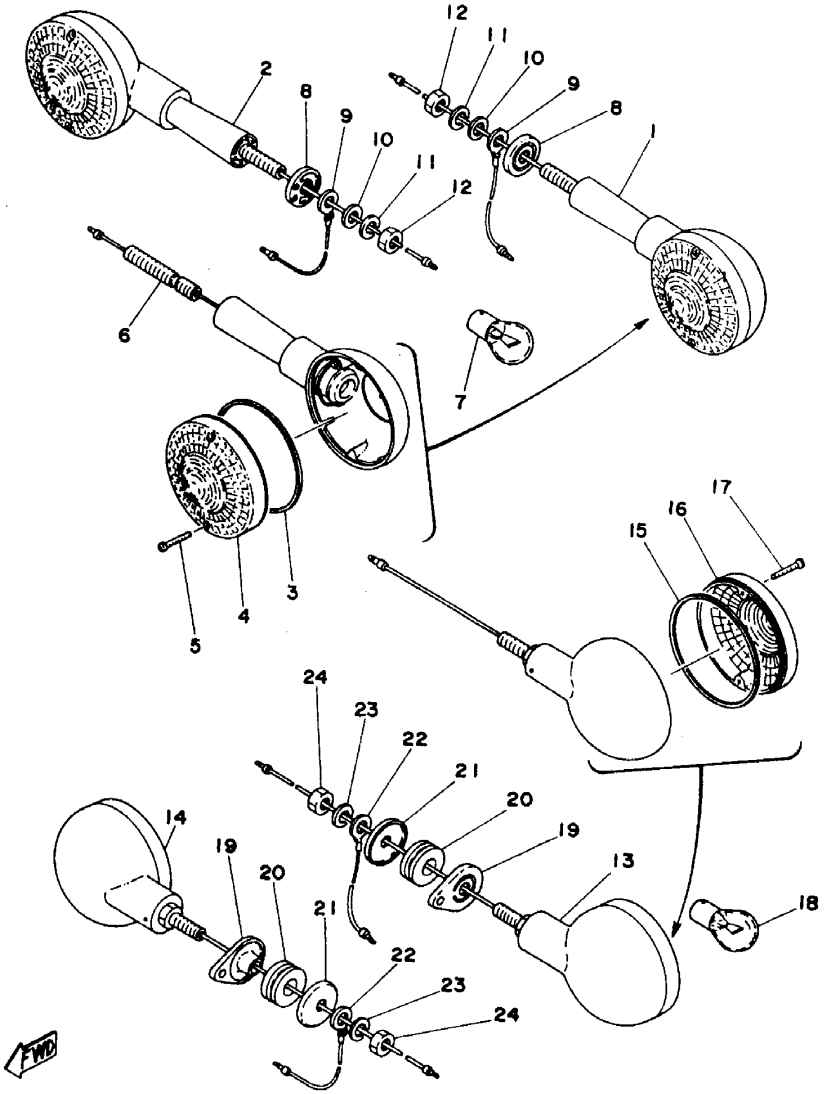
Ref No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
38-29	351-83550-00	SPEEDOMETER CABLE ASS'Y	1	1		
38-30	360-83560-00	TACHOMETER CABLE ASS'Y	1	1		
38-31	98506-04020	SCREW, panhead	4	4		
38-32	92906-04100	WASHER, spring	4	4		
38-33	92906-04600	WASHER, plate	4	4		

Fig. 39 TAIL LAMP



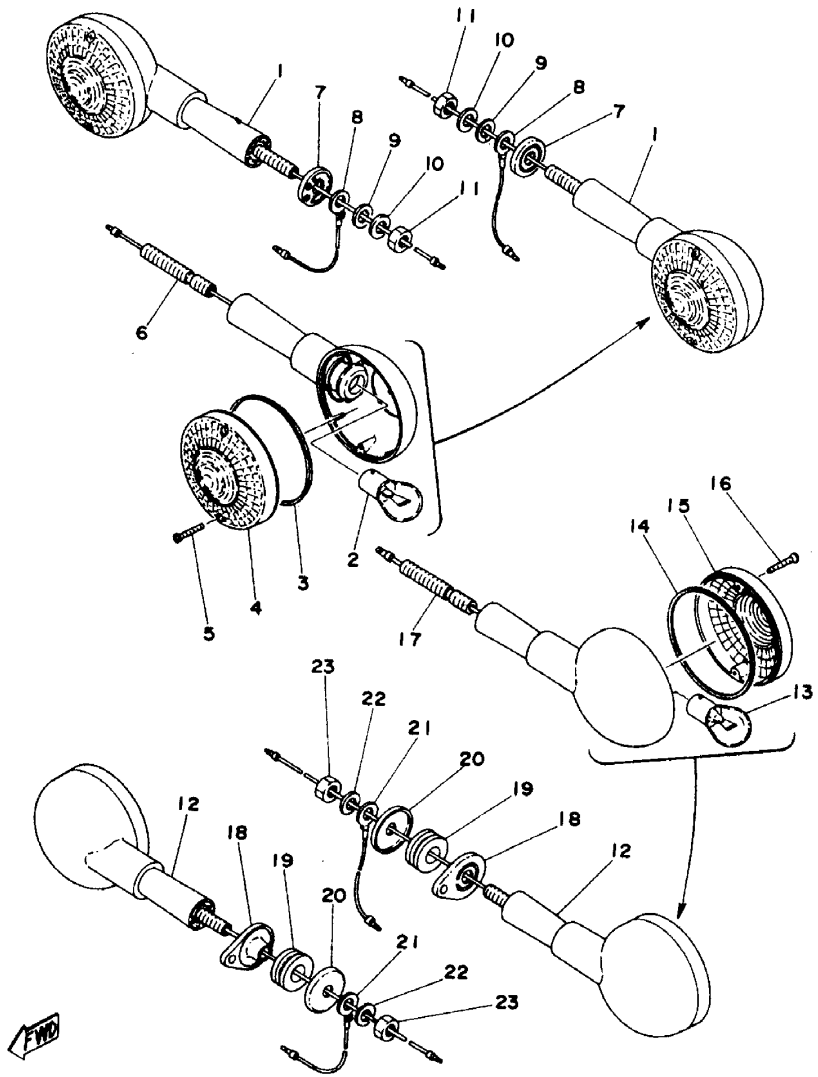
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
39-1	1U4-84710-40	TAIL LAMP UNIT ASS'Y	1	1			x			x							
	1U4-84710-70	TAIL LAMP UNIT ASS'Y	1	1	x	x		x	x			x		x	x	x	
39-2	1U4-84711-40	. BASE, tail lamp	1	1	x	x	x	x	x	x		x		x	x	x	
39-3	1A0-84723-60	. GASKET, tail lamp	1	1	x	x	x	x	x	x		x		x	x	x	
39-4	1A2-84721-40	. LENS, tail lamp	1	1			x			x							
	1A2-84721-70	. LENS, tail lamp	1	1	x	x		x	x			x		x	x	x	
39-5	1A2-84718-40	. GROMMET	1	1			x			x							
39-6	98581-04054	. SCREW, panhead	2	2	x	x	x	x	x	x		x		x	x	x	
39-7	1A2-84714-40	BULB, tail lamp (12V-21/5W)	2	2	x	x	x	x	x	x		x		x	x	x	
39-8	1A0-84712-60	SEAT, base	1	1	x	x	x	x	x	x		x		x	x	x	
39-9	1A0-84726-60	SCREW	2	2	x	x	x	x	x	x		x		x	x	x	
39-10	437-84525-60	WASHER, special	2	2	x	x	x	x	x	x		x		x	x	x	
39-11	1U4-84751-20-33	BRACKET, licence	1	1	x	x			x	x				x	x	x	
	1U4-84751-40-33	BRACKET, licence	1	1			x	x				x					
39-12	1A2-84753-00	DAMPER	1	1	x	x	x	x	x	x		x		x	x	x	
39-13	1A2-84753-10	DAMPER	4	4	x	x	x	x	x	x		x		x	x	x	
39-14	90109-06022	BOLT	4	4	x	x	x	x	x	x		x		x	x	x	
39-15	92901-08200	WASHER, plain	4	4	x	x	x	x	x	x		x		x	x	x	
39-16	92901-06100	WASHER, spring	4	4	x	x	x	x	x	x		x		x	x	x	
39-17	95301-06600	NUT, hexagon	4	4	x	x	x	x	x	x		x		x	x	x	
39-18	1A0-84717-00	CORD, tail lamp	1	1	x	x			x					x	x	x	
	1A2-84717-40	CORD, tail lamp	1	1			x	x		x		x					
39-19	90480-12013	GROMMET (152-84158-00)	1	1	x	x	x	x	x	x		x		x	x	x	
39-20	90480-12067	GROMMET	1	1	x	x	x	x	x	x		x		x	x	x	
39-21	341-26397-01	BAND	1	1	x	x	x	x	x	x		x		x	x	x	

Fig. 40 FLASHER LAMP 1



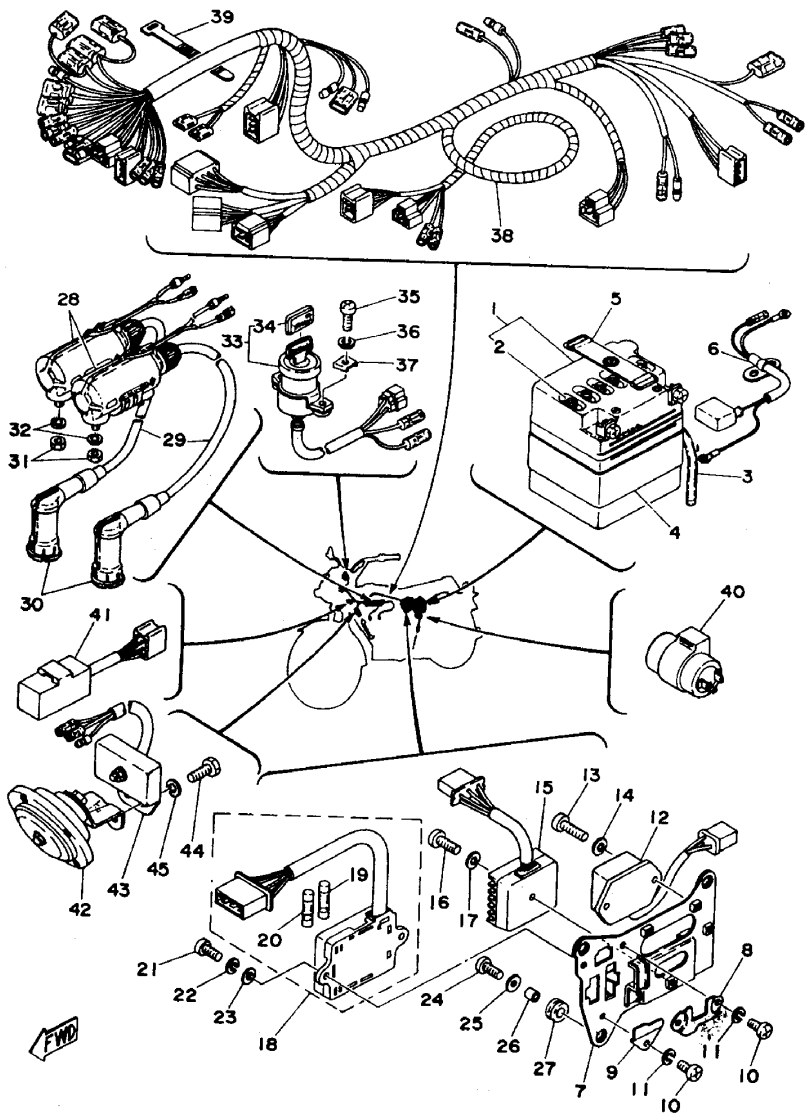
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
40-1	366-83310-41-93	FRONT FLASHER LAMP ASS'Y, left	1	1			x	x				x					
40-2	366-83320-41-93	FRONT FLASHER LAMP ASS'Y, right	1	1			x	x				x					
40-3	341-83313-70	. GASKET, flasher lens	2	2			x	x				x					
40-4	341-83312-70	. LENS, flasher	2	2			x	x				x					
40-5	341-83333-70	. SCREW, lens fitting	4	4			x	x				x					
40-6	341-83367-00	. BOLD, stud	2	2			x	x				x					
40-7	306-83311-40	BULB, flasher (12V-21W)	2	2			x	x				x					
40-8	360-83316-00	COLLAR, flasher front	2	2			x	x				x					
40-9	371-82519-00	WIRE, earth lead	2	2			x	x				x					
40-10	92901-08200	WASHER, plain	2	2			x	x				x					
40-11	92901-08100	WASHER, spring	2	2			x	x				x					
40-12	95301-08600	NUT, hexagon	2	2			x	x				x					
40-13	533-83330-40-93	REAR FLASHER LAMP ASS'Y, left	1	1			x	x				x					
40-14	533-83340-40-93	REAR FLASHER LAMP ASS'Y, right	1	1			x	x				x					
40-15	341-83313-70	. GASKET, flasher lens	2	2			x	x				x					
40-16	366-83312-40	. LENS, flasher	2	2			x	x				x					
40-17	341-83333-70	. SCREW, lens fitting	4	4			x	x				x					
40-18	306-83311-40	BULB, flasher (12V-21W)	2	2			x	x				x					
40-19	360-83326-00	COLLAR, flasher rear	2	2			x	x				x					
40-20	90480-18128	GROMMET (360-83321-00)	2	2			x	x				x					
40-21	90201-08612	WASHER, plate	2	2			x	x				x					
40-22	256-83336-01	CORD	2	2			x	x				x					
40-23	92901-08100	WASHER, spring	2	2			x	x				x					
40-24	95301-08600	NUT, hexagon	2	2			x	x				x					

Fig. 41 FLASHER LAMP 2



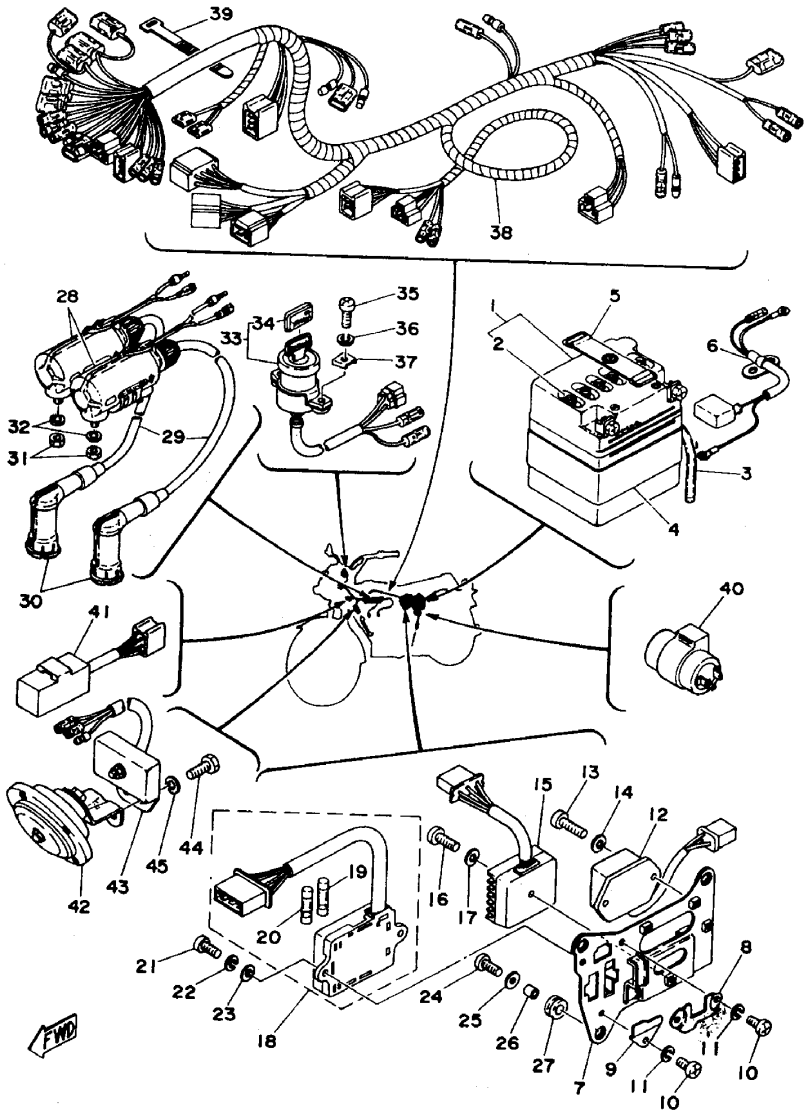
Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	Gr. Britain	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
41-1	360-83310-71-93	FRONT FLASHER LAMP ASS'Y	2	2	x	x			x	x				x	x	x	
41-2	256-83311-70	BULB, flasher (12V-32CP)	2	2	x	x			x	x				x	x	x	
41-3	341-83313-70	. GASKET, flasher lens	2	2	x	x			x	x				x	x	x	
41-4	341-83312-70	. LENS, flasher	2	2	x	x			x	x				x	x	x	
41-5	341-83333-70	. SCREW, lens fitting	4	4	x	x			x	x				x	x	x	
41-6	360-83367-00	. BOLD, stud	4	4	x	x			x	x				x	x	x	
41-7	360-83316-00	COLLAR, flasher front	2	2	x	x			x	x				x	x	x	
41-8	371-82519-00	WIRE, earth lead	2	2	x	x			x	x				x	x	x	
41-9	92901-08200	WASHER, plain	2	2	x	x			x	x				x	x	x	
41-10	92901-08100	WASHER, spring	2	2	x	x			x	x				x	x	x	
41-11	95301-08600	NUT, hexagon	2	2	x	x			x	x				x	x	x	
41-12	360-83330-21-93	REAR FLASHER LAMP ASS'Y	2	2	x	x			x	x					x	x	
	521-83330-50-93	REAR FLASHER LAMP ASS'Y	2	2										x			
41-13	256-83311-70	BULB, flasher (12V-32CP)	2	2	x	x			x	x				x	x	x	
41-14	341-83313-70	. GASKET, flasher lens	2	2	x	x			x	x				x	x	x	
41-15	341-83312-70	. LENS, flasher	2	2	x	x			x	x					x	x	
	366-83312-40	. LENS, flasher	2	2										x			
41-16	341-83333-70	. SCREW, lens fitting	4	4	x	x			x	x				x	x	x	
41-17	360-83367-00	. BOLD, stud	2	2	x	x			x	x				x	x	x	
41-18	360-83326-00	COLLAR, flasher rear	2	2	x	x			x	x				x	x	x	
41-19	90480-18128	GROMMET (360-83321-00)	2	2	x	x			x	x				x	x	x	
41-20	90201-08612	WASHER, plate	2	2	x	x			x	x				x	x	x	
41-21	256-83336-01	CORD	2	2	x	x			x	x				x	x	x	
41-22	92901-08100	WASHER, spring	2	2	x	x			x	x				x	x	x	
41-23	95301-08600	NUT, hexagon	2	2	x	x			x	x				x	x	x	

Fig. 42 ELECTRICAL *(1)*



Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
42-1	118-82110-71	BATTERY ASS'A	U.R.	U.R.	x	x	x	x	x	x		x		x	x	x	
	118-82110-80	BATTERY ASS'Y	1	1													
42-2	104-82111-20	. CAP, battery	6	6	x	x	x	x	x	x		x		x	x	x	
42-3	90445-08047	HOSE (168-82112-00 5-580)	1	1	x	x	x	x	x	x		x		x	x	x	
42-4	235-82124-00	BAND, battery	1	1	x	x	x	x	x	x		x		x	x	x	
42-5	122-82131-00	BAND, battery	1	1	x	x	x	x	x	x		x		x	x	x	
42-6	1A0-82117-00	Wire, lead	1	1	x	x	x	x	x	x		x		x	x	x	
42-7	1A0-21543-01	PLATE 1	1	1	x	x	x	x	x	x		x		x	x	x	
42-8	1A0-21544-00	PLATE 2	1	1	x	x	x	x	x	x		x		x	x	x	
42-9	1A0-21545-00	PLATE 3	1	1	x	x	x	x	x	x		x		x	x	x	
42-10	92501-06010	SCREW, panhead	3	3	x	x	x	x	x	x		x		x	x	x	
42-11	92901-06100	WASHER, spring	3	3	x	x	x	x	x	x		x		x	x	x	
42-12	1A0-81910-11	VOLTAGE REGULATOR ASS'Y	1	1	x	x	x	x	x	x		x		x	x	x	
42-13	92501-06030	SCREW, panhead	2	2	x	x	x	x	x	x		x		x	x	x	
42-14	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	
42-15	1A0-81970-20	RECTIFIER ASS'Y	U.R.	U.R.	x	x	x	x	x	x		x		x	x	x	
	1A0-81970-60	RECTIFIER ASS'Y	1	1													
42-16	92501-06020	SCREW, panhead	1	1	x	x	x	x	x	x		x		x	x	x	
42-17	92901-06100	WASHER, spring	1	1	x	x	x	x	x	x		x		x	x	x	
42-18	1A0-82170-00	FUSE BOX ASS'Y	1	1	x	x	x	x	x	x		x		x	x	x	
42-19	1A0-82151-00	. FUSE (10A)	4	4	x	x	x	x	x	x		x		x	x	x	
42-20	1A0-82161-00	. FUSE (20A)	2	2	x	x	x	x	x	x		x		x	x	x	
42-21	98501-05015	SCREW, panhead	2	2	x	x	x	x	x	x		x		x	x	x	
42-22	92901-05100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	
42-23	92901-05600	WASHER, plate	2	2	x	x	x	x	x	x		x		x	x	x	
42-24	92501-06018	SCREW, panhead	3	3	x	x	x	x	x	x		x		x	x	x	

Fig. 42 ELECTRICAL *(2)*



Ref. No	Parts No	Description	Q'ty 250	Q'ty 400	France	Holland	W. Germany	Switzerland	Belgium	Sweden	Finland	Denmark	Norway	Austria	England	Italy	Remarks
42-25	90201-06053	WASHER, plate (811-77728-00)	3	3	x	x	x	x	x	x		x		x	x	x	
42-26	90387-07389	COLLAR (256-21544-00)	3	3	x	x	x	x	x	x		x		x	x	x	
42-27	90480-13018	GROMMET	3	3	x	x	x	x	x	x		x		x	x	x	
42-28	1A0-82310-10	IGNITION COIL ASS'Y	2	2	x	x	x	x	x	x		x		x	x	x	
42-29	183-82341-00	CORD, high tension	2	2	x	x	x	x	x	x		x		x	x	x	
42-30	808-82370-10	PLUG CAP ASS'Y	U.N.	U.N.													
	1A2-82370-10	PLUG CAP ASS'Y	2	2	x	x	x	x	x	x		x		x	x	x	
42-31	95301-06600	NUT, hexagon	4	4	x	x	x	x	x	x		x		x	x	x	
42-32	92901-06100	WASHER, spring	4	4	x	x	x	x	x	x		x		x	x	x	
42-33	1A2-82508-40	MAIN SWITCH ASS'Y	1	1	x	x		x	x	x		x		x	x	x	
	1A2-82508-45	MAIN SWITCH ASS'Y	1	1			x										
42-34	526-82579-00	. CAP, key	1	1			x										
42-35	98501-05018	SCREW, panhead	2	2	x	x	x	x	x	x		x		x	x	x	
42-36	92901-05100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	
42-37	533-82517-00	WASHER, special	2	2	x	x	x	x	x	x		x		x	x	x	
42-38	1A0-82590-63	WIRE HARNESS ASS'Y	1	1	x	x			x	x							
	1A2-82590-41	WIRE HARNESS ASS'Y	1	1			x	x				x		x	x	x	
42-39	803-82591-00	BAND	2	2	x	x	x	x	x	x		x		x	x	x	
42-40	1E7-83350-40	FLASHER RELAY ASS'Y	1	1			x	x				x					
	1A0-83350-70	FLASHER RELAY ASS'Y	1	1	x	x			x	x				x	x	x	
42-41	1A0-83395-02	FLASHER CANCELLING UNIT	1	1	x	x			x	x				x	x	x	
	1E7-83395-02	FLASHER CANCELLING UNIT	1	1			x	x				x					
42-42	1A0-83371-21	HORN	1	1	x		x	x				x			x	x	
	1A2-83371-51	HORN	1	1		x				x				x			
42-43	1A0-85370-10	RESISTOR ASS'Y	1	1	x	x	x	x	x	x		x		x	x	x	
42-44	97321-06016	BOLT, hexagon	2	2	x	x	x	x	x	x		x		x	x	x	
42-45	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x		x		x	x	x	

REPAIR KIT

Fig. 43 REPAIR KIT *(1)*

Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
43-1	1A0-11630-00	PISTON ASS'Y (STD)	2s			
	1A0-11630-10	PISTON ASS'Y (1st O.S.)	2s			
	1A0-11630-20	PISTON ASS'Y (2nd O.S.)	2s			
	1A0-11630-30	PISTON ASS'Y (3rd O.S.)	2s			
	1A0-11630-40	PISTON ASS'Y (4th O.S.)	2s			
	1A1-11630-00	PISTON ASS'Y (STD)		2s		
	1A1-11630-10	PISTON ASS'Y (1st O.S.)		2s		
	1A1-11630-20	PISTON ASS'Y (2nd O.S.)		2s		
	1A1-11630-30	PISTON ASS'Y (3rd O.S.)		2s		
	1A1-11630-40	PISTON ASS'Y (4th O.S.)		2s		
43-2	1A0-11631-00-96	. PISTON (STD)	U.R.			Ref.No. 4-14
	1A0-11631-00-98	. PISTON (STD)	2			
	1A0-11635-00	. PISTON (1st O.S.)	2			
	1A0-11636-00	. PISTON (2nd O.S.)	2			
	1A0-11637-00	. PISTON (3rd O.S.)	2			
	1A0-11638-00	. PISTON (4th O.S.)	2			
	1A1-11631-00-96	. PISTON (STD)		U.R.		
	1A1-11631-00-98	. PISTON (STD)		2		
	1A1-11635-00	. PISTON (1st O.S.)		2		
	1A1-11636-00	. PISTON (2nd O.S.)		2		
	1A1-11637-00	. PISTON (3rd O.S.)		2		
	1A1-11638-00	. PISTON (4th O.S.)		2		

Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
43-3	1A0-11610-00	. PISTON RING SET (STD)	2s			Ref.No. 4-15
	1A0-11610-10	. PISTON RING SET (1st O.S.)	2s			
	1A0-11610-20	. PISTON RING SET (2nd O.S.)	2s			
	1A0-11610-30	. PISTON RING SET (3rd O.S.)	2s			
	1A0-11610-40	. PISTON RING SET (4th O.S.)	2s			
	1A1-11610-00	. PISTON RING SET (STD)		2s		
	1A1-11610-10	. PISTON RING SET (1st O.S.)		2s		
	1A1-11610-20	. PISTON RING SET (2nd O.S.)		2s		
	1A1-11610-30	. PISTON RING SET (3rd O.S.)		2s		
	1A1-11610-40	. PISTON RING SET (4th O.S.)		2s		
43-4	280-11633-00	. PIN, piston	2			Ref.No. 4-16
	278-11633-00	. PIN, piston		2		Ref.No. 4-16
43-5	93450-17025	. CIRCLIP (137-11634–00)	4	4		Ref.No. 4-17
43-6	1A0-11650-00	CONNECTING ROD ASS'Y	2s			
	1A1-11650-00	CONNECTING ROD ASS'Y		2s		
43-7	278-11681-00	. PIN, crank	2			Ref.No. 4-6
	1A1-11681-00	. PIN, crank		2		Ref.No. 4-6
43-8	360-11651-00	. ROD, connecting	2			Ref.No. 4-7
	1A1-11651-00	. ROD, connecting		2		Ref.No. 4-7
43-9	93310-42231	. BEARING, con-rod big end	2	2		Ref.No. 4-8
43-10	90209-22071	. WASHER (164-11685-00)	4	2		Ref.No. 4-9
43-11	93310-216A3	. BEARING. con-rod small end	2			Ref.No. 4-13
	93310-216E1	. BEARING. con-rod small end		2		Ref.No. 4-13
43-12	1A2-W0001-00	GASKET KIT	1s			
	1N9-W0001-00	GASKET KIT	1s			Exclusive for W.Germany
	1A3-W0001-00	GASKET KIT		1s		
43-13	1A2-11181-00	. GASKET, cylinder head	2			Ref.No. 1-2
	1N9-11181-00	. GASKET, cylinder head	2			Exclusive for W.Germany
	1A3-11181-00	. GASKET, cylinder head		2		Ref.No. 1-2

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Ref.No.	Parts No.	Description	Q'ty 250	Q'ty 400	Applicable Machine No.	Remarks
43-14	278-11351-01	. GASKET, cylinder	2	2		Ref.No. 1-5
43-15	137-15353-00	. GASKET, drain plug	1	1		Ref.No. 2-14
43-16	1A0-15455-00	. GASKET, generator cover	1	1		Ref.No. 3-7
43-17	1A0-15457-00	. GASKET, cap cover	1	1		Ref.No. 3-11
43-18	1A0-15461-00	. GASKET, crankcase cover right	1	1		Ref.No. 3-16
43-19	1A0-15456-00	. GASKET, oil pump cover	1	1		Ref.No. 3-20
43-20	93210-27194	. O-RING (2.5-27)	1	1		Ref.No. 3-23
43-21	360-11526-00	. SEAL, crank shaft	1	1		Ref.No. 4-26
43-22	93211-10232	. O-RING (5.7-109-6)	1	1		Ref.No. 5-11
43-23	137-15353-00	. GASKET, drain plug	1	1		Ref.No. 7-31
43-24	93210-29147	. O-RING (2.4-29.4)	1	1		Ref.No. 7-33
43-25	93210-13016	. O-RING (1.8-13)	1	1		Ref.No. 10-11
43-26	93210-07100	. O-RING (2.2-7.2)	1	1		Ref.No. 10-13
43-27	314-13621-02	. PACKING, valve seat	2			Ref.No. 11-38
	1A1-13621-00	. PACKING, valve seat		2		Ref.No. 11-38
43-28	360-14184-01	. GASKET, float chamber	2	2		Ref.No. 12-10
43-29	360-14714-00	. GASKET, muffler joint	2			Ref.No. 13-6
	1A1-14714-02	. GASKET, muffler joint		2		Ref.No. 13-6
43-30	1A0-14613-00	. GASKET, exhaust	2	2		Ref.No. 13-11
43-31	126-13116-00	. GASKET, pump case	1	1		Ref.No. 14-1
43-32	90430-04004	. GASKET (137-13187-00)	1	1		Ref.No. 14-20
43-33	1A0-W0003-00	OIL SEAT KIT	1s			
	1A1-W0003-00	OIL SEAT KIT		1s		
43-34	93103-20076	. OIL SEAT (SW-20-40-10 special)	1	1		Ref.No. 4-18
43-35	93103-40077	. OIL SEAT (SW-40-62-10 special)	1	1		Ref.No. 4-21
43-36	237-15389-00	. SEAL, push rod	1	1		Ref.No. 5-19
43-37	214-16347-01	. SEAL, dust	1	1		Ref.No. 5-21
43-38	93102-35054	. OIL SEAL (SD-35-62-6)	1	1		Ref.No. 6-34
43-39	93101-12004	. OIL SEAL (S-12-22-5)	1	1		Ref.No. 8-18
43-40	93104-11056	. OIL SEAL (S-12-17-2.5)		1		Ref.No. 8-20
43-41	93104-20007	. OIL SEAL (SO-20-30-4.5)	1	1		Ref.No. 9-9
43-42	93101-10002	. OIL SEAL (S-10-22-7)	1	1		Ref.No. 14-5
43-43	351-25196-90	SPOKE SET, inner (10PCS)	1s	1s		Alternate Parts
43-44	351-25197-90	SPOKE SET, outer (10PCS)	1s	1s		Alternate Parts
43-45	1A3-25396-90	SPOKE SET, inner left (10PCS)	1s	1s		Alternate Parts
43-46	1A3-25397-90	SPOKE SET, outer left (10PCS)	1s	1s		Alternate Parts
43-47	1A3-25391-90	SPOKE SET, inner right (10PCS)	1s	1s		Alternate Parts
43-48	1A3-25392-90	SPOKE SET, outer right (10PCS)	1s	1s		Alternate Parts

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4-15	1A0-11610-00	12-8	1A0-14185-00	3-24	1A0-15491-00
43-3	1A0-11610-00	12-48	1A0-14193-00	3-25	1A0-15497-00
4-15	1A0-11610-10	12-47	1A0-14196-00	4-22	1A0-16111-00
43-3	1A0-11610-10	12-46	1A0-14197-00	5-2	1A0-16150-01
4-15	1A0-11610-20	12-29	1A0-14243-00	5-1	1A0-16301-01
43-3	1A0-11610-20	12-30	1A0-14253-00	5-8	1A0-16351-00
4-15	1A0-11610-30	11-1	1A0-14411-00	5-4	1A0-16371-00
43-3	1A0-11610-30	11-3	1A0-14412-00	6-1	1A0-17411-00
4-15	1A0-11610-40	11-8	1A0-14419-01	6-18	1A0-17420-00
43-3	1A0-11610-40	11-9	1A0-14431-00	8-12	1A0-18111-00-93
43-1	1A0-11630-00	11-20	1A0-14435-01	25-2	1A0-20000-10
43-1	1A0-11630-10	11-19	1A0-14437-00	17-12	1A0-21107-00
43-1	1A0-11630-20	11-10	1A0-14441-00	17-5	1A0-21170-01-33
43-1	1A0-11630-30	11-2	1A0-14451-01	16-8	1A0-21315-00
43-1	1A0-11630-40	11-27	1A0-14453-01	16-9	1A0-21316-00
4-14	1A0-11631-00-96	11-4	1A0-14457-01	16-2	1A0-21317-00-33
43-2	1A0-11631-00-96	11-11	1A0-14467-01	20-11	1A0-21445-01-33
4-14	1A0-11631-00-98	13-8	1A0-14611-00	20-12	1A0-21446-01-33
43-2	1A0-11631-00-98	13-10	1A0-14612-01	21-1	1A0-21510-02-93
4-14	1A0-11635-00	13-11	1A0-14613-00	21-4	1A0-21518-00
43-2	1A0-11635-00	43-30	1A0-14613-00	42-7	1A0-21543-01
4-14	1A0-11636-00	13-9	1A0-14621-00	42-8	1A0-21544-00
43-2	1A0-11636-00	13-2	1A0-14720-00	42-9	1A0-21545-00
4-14	1A0-11637-00	12-22	1A0-14991-00	21-5	1A0-21610-10-93
43-2	1A0-11637-00	2-1	1A0-15100-01	21-6	1A0-21629-00
4-14	1A0-11638-00	3-1	1A0-15411-00	16-19	1A0-21645-10
43-2	1A0-11638-00	3-6	1A0-15415-00	27-20	1A0-21745-01
43-6	1A0-11650-00	3-19	1A0-15416-00	17-10	1A0-21746-01
14-10	1A0-13101-01	3-10	1A0-15417-00	27-1	1A0-21751-00-20
14-8	1A0-13178-00	3-13	1A0-15421-00	27-1	1A0-21751-00-26
11-31	1A0-13610-00	3-14	1A0-15435-00	27-1	1A0-21751-00-29
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11-37	1A0-13624-00	3-7	1A0-15455-00	27-4	1A0-21771-00
12-25	1A0-14112-25	43-16	1A0-15455-00	27-3	1A0-21792-00
12-26	1A0-14113-25	3-20	1A0-15456-00	18-6	1A0-22128-00
12-50	1A0-14169-00	43-19	1A0-15456-00	18-8	1A0-22149-00
12-38	1A0-14171-00	3-11	1A0-15457-00	18-15	1A0-22311-00-33
12-41	1A0-14175-00	43-17	1A0-15457-00	22-19	1A0-23116-00
12-43	1A0-14179-00	3-16	1A0-15461-00	22-35	1A0-23121-01-33

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22-17	1A0-23122-00	19-25	1A0-27416-00	24-11	1A0-83975-00-98
22-14	1A0-23124-01	19-18	1A0-27451-00	25-26	1A0-83980-30
22-2	1A0-23126-01	19-19	1A0-27461-00	36-6	1A0-84315-60
22-36	1A0-23131-01-33	15-1	1A0-81600-10	35-1	1A0-84330-60-33
22-7	1A0-23136-01	15-4	1A0-81610-10	36-1	1A0-84330-60-33
22-37	1A0-23164-00	15-6	1A0-81611-10	37-1	1A0-84330-60-33
22-13	1A0-23170-02	15-7	1A0-81612-10	36-15	1A0-84332-60
22-25	1A0-23340-00-33	15-5	1A0-81613-10	36-7	1A0-84395-60
16-22	1A0-23408-00	15-13	1A0-81623-10	39-8	1A0-84712-60
23-9	1A0-23435-01-98	15-20	1A0-81625-10	39-18	1A0-84717-00
26-4	1A0-24161-00	15-27	1A0-81627-10	39-3	1A0-84723-60
26-15	1A0-24181-00	15-30	1A0-81627-10	39-9	1A0-84726-60
26-14	1A0-24186-00	15-24	1A0-81632-10	42-43	1A0-85370-10
26-16	1A0-24500-02	15-2	1A0-81650-10	27-16	1A0-85720-02
26-21	1A0-24512-00	15-3	1A0-81651-10	43-33	1A0-W0003-00
26-19	1A0-24521-00	15-8	1A0-81661-10	13-1	1A00-14710-00
26-22	1A0-24524-01	42-12	1A0-81910-11	4-1	1A1-11400-01
26-20	1A0-24529-01	42-15	1A0-81970-20	4-2	1A1-11412-01
26-23	1A0-24535-00	42-15	1A0-81970-60	4-3	1A1-11422-01
26-5	1A0-24602-00	42-6	1A0-82117-00	4-4	1A1-11432-01
28-20	1A0-24705-00	42-19	1A0-82151-00	4-5	1A1-11442-01
28-15	1A0-24726-00	42-20	1A0-82161-00	4-15	1A1-11610-00
25-6	1A0-25824-01	42-18	1A0-82170-00	43-3	1A1-11610-00
25-1	1A0-25850-02	42-28	1A0-82310-10	4-15	1A1-11610-10
25-3	1A0-25854-01	42-38	1A0-82590-63	43-3	1A1-11610-10
25-4	1A0-25855-01	42-40	1A0-83350-70	4-15	1A1-11610-20
25-25	1A0-25871-00	42-42	1A0-83371-21	43-3	1A1-11610-20
25-20	1A0-25872-02	42-41	1A0-83395-02	4-15	1A1-11610-30
25-21	1A0-25876-00	38-17	1A0-83507-00	43-3	1A1-11610-30
25-5	1A0-25893-01	38-18	1A0-83508-00	4-15	1A1-11610-40
24-12	1A0-26242-01	38-16	1A0-83513-00	43-3	1A1-11610-40
24-14	1A0-26243-01	38-1	1A0-83519-01	43-1	1A1-11630-00
24-15	1A0-26260-00	38-15	1A0-83520-01	43-1	1A1-11630-10
24-16	1A0-26335-00	38-19	1A0-83522-00	43-1	1A1-11630-20
13-24	1A0-27114-00	38-2	1A0-83523-00	43-1	1A1-11630-30
20-1	1A0-27211-00-33	38-11	1A0-83536-01	43-1	1A1-11630-40
19-7	1A0-27311-00-33	38-13	1A0-83540-02	4-14	1A1-11631-00-96
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19-20	1A0-27413-00	38-8	1A0-83570-41	4-14	1A1-11631-00-98
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43-2	1A1-11635-00	16-9	1A1-21315-00	20-24	1A1-25899-50
4-14	1A1-11636-00	17-1	1A1-21721-00-20	20-2	1A1-27212-01
43-2	1A1-11636-00	17-1	1A1-21721-00-26	20-6	1A1-27222-01
4-14	1A1-11637-00	17-1	1A1-21721-00-29	20-7	1A1-27231-01
43-2	1A1-11637-00	17-1	1A1-21721-00-E8	17-17	1A1-28100-10
4-14	1A1-11638-00	20-32	1A1-21798-00	20-45	1A1-82531-00
43-2	1A1-11638-00	18-1	1A1-22110-01-33	43-33	1A1-W0003-00
43-6	1A1-11650-00	29-5	1A1-25115-00	31-9	1A1-W0045-00
4-7	1A1-11651-00	32-5	1A1-25115-00	34-9	1A1-W0045-00
43-8	1A1-11651-00	33-9	1A1-25115-00	1-1	1A2-11111-00
4-6	1A1-11681-00	29-1	1A1-25168-00	1-2	1A2-11181-00
43-7	1A1-11681-00	32-4	1A1-25317-00	43-13	1A2-11181-00
14-10	1A1-13101-01	33-8	1A1-25317-00	1-3	1A2-11311-00
14-8	1A1-13178-00	32-1	1A1-25338-00	1-4	1A2-11321-00
11-31	1A1-13610-00	32-30	1A1-25363-00	12-1	1A2-14101-00
11-38	1A1-13621-00	33-34	1A1-25363-00	12-2	1A2-14102-00
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13-8	1A1-14611-00	33-23	1A1-25367-00	11-2	1A2-14451-00
13-7	1A1-14615-02	32-17	1A1-25377-00	21-5	1A2-21610-10-93
13-9	1A1-14621-00	33-21	1A1-25377-00	21-19	1A2-21638-00
13-1	1A1-14710-00	32-20	1A1-25387-00	17-2	1A2-21783-11
13-6	1A1-14714-02	33-24	1A1-25387-00	27-2	1A2-21784-11
43-29	1A1-14714-02	32-11	1A1-25389-00	22-1	1A2-23101-32
13-2	1A1-14720-00	33-15	1A1-25389-00	22-25	1A2-23340-30-33
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2-21	1A1-15316-00	32-41	1A1-25398-01	26-1	1A2-24110-00-X6
2-23	1A1-15317-00	29-27	1A1-25399-00	26-1	1A2-24110-00-X7
2-22	1A1-15326-00	32-41	1A1-25399-00	26-1	1A2-24110-00-X8
2-24	1A1-15336-00	32-28	1A1-25412-01	26-2	1A2-24244-21
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9-5	1A1-15621-00	32-24	1A1-25438-20	28-1	1A2-24730-W0
4-22	1A1-16111-00	33-28	1A1-25438-20	28-1	1A2-24730-Y0
5-2	1A1-16150-00	32-10	1A1-25819-00-33	28-2	1A2-24731-00
5-1	1A1-16301-00	33-14	1A1-25819-00-33	28-3	1A2-24756-00-20
6-8	1A1-17121-00	20-31	1A1-25852-00	28-3	1A2-24756-00-26
6-5	1A1-17131-00	20-40	1A1-25872-52	28-3	1A2-24756-00-29
6-36	1A1-17461-70	34-20	1A1-25875-02	28-3	1A2-24756-00-E8
8-12	1A1-18111-00-93	20-28	1A1-25894-01	28-9	1A2-24773-00
16-1	1A1-21110-00-33	20-38	1A1-25895-00	28-29	1A2-24785-10-20

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28-29	1A2-24785-10-29	39-12	1A2-84753-00	24-22	1J7-26290-11
28-29	1A2-24785-10-E8	39-13	1A2-84753-10	1-2	1N9-11181-00
28-28	1A2-24785-20-20	43-12	1A2-W0001-00	43-13	1N9-11181-00
28-28	1A2-24785-20-26	1-1	1A3-11111-01	13-8	1N9-14611-00
28-28	1A2-24785-20-29	1-12	1A3-11161-10	13-9	1N9-14621-00
28-28	1A2-24785-20-E8	1-2	1A3-11181-00	43-12	1N9-W0001-00
28-4	1A2-24786-00	43-13	1A3-11181-00	35-9	1R6-84146-30
31-8	1A2-25810-10	1-3	1A3-11311-00	36-10	1R6-84146-30
34-8	1A2-25810-50	1-4	1A3-11321-00	28-22	1T4-24741-00
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25-20	1A2-25872-22	12-2	1A3-14102-00	28-11	1T4-24796-00
24-15	1A2-26260-20	20-23	1A3-20000-50	39-1	1U4-84710-40
19-1	1A2-27111-00	16-1	1A3-21110-20-33	39-1	1U4-84710-70
19-7	1A2-27311-00-33	16-1	1A3-21110-30-33	39-2	1U4-84711-40
19-12	1A2-27315-00	16-1	1A3-21110-41-33	39-11	1U4-84751-20-33
19-13	1A2-27315-10	16-1	1A3-21110-80-33	39-11	1U4-84751-40-33
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42-33	1A2-82508-45	22-1	1A3-23101-01	17-13	116-82131-00
42-38	1A2-82590-41	22-15	1A3-23141-00	42-1	118-82110-71
42-42	1A2-83371-51	33-2	1A3-25304-00	42-1	118-82110-80
38-8	1A2-83570-21	33-1	1A3-25311-00	20-15	120-27431-00
24-3	1A2-83972-01-98	43-47	1A3-25391-90	20-16	120-27433-00
35-5	1A2-84303-21	43-48	1A3-25392-90	22-33	122-23119-01
35-5	1A2-84303-41	43-45	1A3-25396-90	22-34	122-23129-00
36-5	1A2-84303-41	43-46	1A3-25397-90	42-5	122-82131-00
37-5	1A2-84310-30	20-22	1A3-25850-50	38-10	123-83516-21
35-7	1A2-84315-45	43-12	1A3-W0001-00	38-14	123-83516-21
37-6	1A2-84315-45	24-2	1E6-26241-00	38-28	123-83516-21
35-6	1A2-84320-21	42-40	1E7-83350-40	14-1	126-13116-00
37-7	1A2-84320-30	42-41	1E7-83395-02	43-31	126-13116-00
35-6	1A2-84320-46	38-27	1J3-83509-70	12-21	127-14134-00
36-8	1A2-84320-46	38-5	1J3-83568-71	12-9	127-14186-00
37-12	1A2-84324-20	38-6	1J3-83569-71	5-30	132-16346-00
39-7	1A2-84714-40	28-32	1J7-24722-00	8-13	132-18113-01
39-18	1A2-84717-40	28-31	1J7-24735-00	15-21	132-81225-10
39-5	1A2-84718-40	28-33	1J7-24777-00	15-17	133-81131-10
39-4	1A2-84721-40	28-30	1J7-24789-00	16-25	134-23483-10

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16-26	134-23485-10	33-25	168-25389-00	5-19	237-15389-00
16-24	134-23488-10	24-19	168-83936-01	18-7	240-22127-00
9-23	136-17417-00-09	16-22	169-23408-10	12-34	246-14126-00
23-7	136-23415-00	35-12	169-84347-10	9-11	248-15668-00
14-11	137-13137-00-03	36-18	169-84347-10	28-14	248-24726-00-33
14-11	137-13137-00-05	12-42	170-14178-00	12-39	256-14135-00
14-12	137-13138-01	21-28	170-21746-00	12-23	256-14956-01
14-4	137-13176-00	32-33	171-25371-00	5-22	256-16396-01
12-4	137-14143-22	33-37	171-25371-00	22-21	256-23142-60
12-4	137-14143-22	5-12	174-16356-00	23-19	256-23442-00-98
12-4	137-14143-23	23-6	183-23411-00	41-13	256-83311-70
12-4	137-14143-24	23-5	183-23412-00	41-2	256-83311-70
12-4	137-14143-24	42-29	183-82341-00	40-22	256-83336-01
12-4	137-14143-26	12-3	193-14142-25	41-21	256-83336-01
12-5	137-14153-00	36-11	195-84324-00	12-13	266-14126-00
2-16	137-15353-00	36-16	198-84334-61	12-12	266-14191-00
43-15	137-15353-00	14-2	214-13175-02	1-5	278-11351-01
43-23	137-15353-00	12-18	214-14147-00	43-14	278-11351-01
7-31	137-15353-00	12-7	214-14195-00	4-2	278-11412-00
17-11	141-21717-00	5-15	214-16119-00	4-3	278-11422-00
32-14	150-25381-00	43-37	214-16347-01	4-4	278-11432-00
33-18	150-25381-00	5-21	214-16347-01	4-5	278-11442-00
30-9	152-25115-00	5-26	214-16389-00	4-10	278-11515-00
9-2	156-15618-01	10-10	214-17811-02	4-16	278-11633-00
18-2	156-22141-00	10-16	214-17812-00	43-4	278-11633-00
23-2	156-23411-00	10-12	214-17841-01	4-6	278-11681-00
23-4	156-23412-00	10-14	214-17847-00	43-7	278-11681-00
30-3	156-25398-00	8-5	214-18178-00	14-24	278-13174-00
33-3	156-25398-00	22-23	214-23114-00	2-19	278-15492-01
12-28	164-14137-00	22-5	214-23146-00	9-1	278-15611-00-93
6-41	164-17417-00-10	22-9	214-23146-00	9-5	278-15621-00
23-1	164-23462-00	22-10	214-23156-00	9-21	278-15641-01
12-6	168-14190-25	22-6	214-23156-00	6-40	278-15650-00
6-13	168-17428-01-03	26-17	214-24512-00	9-22	278-15660-01
6-31	168-17428-01-03	28-23	214-24724-00	9-14	278-15666-00
6-13	168-17428-01-05	24-6	214-83912-00	9-16	278-15671-01
6-31	168-17428-01-05	24-8	214-83913-00	9-15	278-15676-00
13-21	168-21639-00	36-14	214-84131-61	5-16	278-16181-01
21-13	168-21639-00	42-4	235-82124-00	5-5	278-16367-00

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6-32	278-17424-00	31-14	306-25822-01	25-7	341-25867-00
6-30	278-17425-00	34-14	306-25822-01	24-22	341-26290-20
10-8	278-17812-00	31-10	306-25824-00	24-23	341-26290-70
10-6	278-17831-00	34-10	306-25824-00	39-21	341-26397-01
10-2	278-17851-00	31-11	306-25825-01	28-25	341-28185-00
10-1	278-17861-00	34-11	306-25825-01	28-27	341-28188-00
8-19	278-18101-01	31-15	306-25826-01	24-5	341-82911-00
8-10	278-18127-00	34-15	306-25826-01	40-4	341-83312-70
8-15	278-18131-00	25-22	306-25881-00	41-15	341-83312-70
7-24	278-18531-00	40-18	306-83311-40	41-4	341-83312-70
7-25	278-18535-00	40-7	306-83311-40	40-15	341-83313-70
7-13	278-18542-00	37-10	306-84347-30	40-3	341-83313-70
7-28	278-18547-02	11-38	314-13621-02	41-14	341-83313-70
7-11	278-18566-00	43-27	314-13621-02	41-3	341-83313-70
18-16	278-22332-00	23-18	315-23441-00-98	40-17	341-83333-70
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22-31	278-23181-50	8-2	328-18151-00	40-6	341-83367-00
26-10	278-24181-00	7-17	328-18179-00	20-43	341-83980-30
24-1	278-26111-01	7-5	328-18185-00	35-11	341-84314-20
24-13	278-26294-00	7-7	328-18352-10	35-11	341-84314-40
19-1	278-27111-00	7-20	328-18511-00	36-17	341-84314-40
19-2	278-27112-00	7-21	328-18512-00	11-30	345-13565-71
28-24	278-27114-00	7-3	328-18561-00	11-33	345-13613-70
19-7	278-27311-01	7-15	328-18562-00	11-34	345-13616-70
19-16	278-27314-00	29-24	341-25118-00	30-2	351-25104-00
7-32	278-82540-01	30-28	341-25118-00	30-1	351-25111-00
4-16	280-11633-00	32-8	341-25118-00	29-11	351-25135-00
43-4	280-11633-00	33-12	341-25118-00	30-15	351-25135-00
10-2	280-17851-00	29-9	341-25137-00	29-16	351-25138-00
35-10	290-84124-21	30-13	341-25137-00	30-20	351-25138-00
22-18	291-23163-61	29-8	341-25149-00	29-19	351-25181-00
22-22	306-23118-60	30-12	341-25149-00	30-23	351-25181-00
22-28	306-23167-60	29-14	341-25191-01	43-43	351-25196-90
22-26	306-23346-60	30-18	341-25191-01	43-44	351-25197-90
29-18	306-25136-00	31-6	341-25412-00	31-1	351-25831-01
30-22	306-25136-00	34-6	341-25412-00	34-1	351-25831-01
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38-29	351-83550-00	41-18	360-83326-00	36-4	498-84164-60
14-17	353-13552-01	41-12	360-83330-21-93	37-4	498-84164-60
12-20	354-14147-00	41-17	360-83367-00	12-44	500-14174-00
37-11	357-84312-00	41-6	360-83367-00	22-32	509-25158-10
37-9	359-84312-00	38-30	360-83560-00	1-9	521-11161-01
4-1	360-11400-00	22-24	366-23111-60	1-9	521-11161-01
4-26	360-11526-00	24-20	366-82591-00	13-3	521-14753-00
43-21	360-11526-00	40-1	366-83310-41-93	6-2	521-17141-00
4-7	360-11651-00	40-16	366-83312-40	6-10	521-17151-00
43-8	360-11651-00	41-15	366-83312-40	6-7	521-17161-00
12-37	360-14124-20	40-2	366-83320-41-93	6-24	521-17241-00
12-33	360-14131-00	28-18	371-24728-00	6-22	521-17261-00
12-24	360-14141-38	15-12	371-81622-10	29-28	521-25188-00
12-24	360-14141-42	40-9	371-82519-00	41-12	521-83330-50-93
12-10	360-14184-01	41-8	371-82519-00	14-2	522-13175-01
43-28	360-14184-01	35-8	371-84312-60	12-27	522-14116-01
13-7	360-14713-00	36-9	371-84312-60	12-27	522-14116-03
13-6	360-14714-00	11-32	401-13613-00	12-19	525-14123-00
43-29	360-14714-00	21-21	413-21621-90	42-34	526-82579-00
3-22	360-15363-00	21-22	413-21622-90	42-37	533-82517-00
5-17	360-16154-00	21-20	413-21641-00	40-13	533-83330-40-93
5-3	360-16154-00	24-1	413-26111-21	40-14	533-83340-40-93
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5-20	360-16340-00	27-21	437-21779-00	16-23	584-23484-00
6-27	360-17211-00	16-28	437-83936-10	38-20	584-83523-00
6-19	360-17221-00	39-10	437-84525-60	38-23	584-83546-00
6-23	360-17231-00	36-12	438-84392-60	38-9	584-83578-71
6-16	360-17471-00	21-29	449-85131-01	12-35	802-14158-00
7-9	360-18141-01	12-16	493-14122-00	12-36	802-14161-00
7-1	360-18541-00	12-17	493-14133-00	12-45	802-14173-00
27-6	360-21752-00	2-17	498-15371-00	42-39	803-82591-00
27-8	360-21753-00	5-7	498-16325-00	42-30	808-82370-10
20-29	360-25854-00	26-18	498-24522-00	37-8	817-84314-00
20-30	360-25855-01	35-2	498-84145-60	31-12	856-20000-50
25-19	360-25862-00	36-2	498-84145-60	34-12	856-20000-50
24-4	360-82910-00	37-2	498-84145-60	20-20	90101-06288
41-1	360-83310-71-93	35-3	498-84163-60	28-19	90101-06304
40-8	360-83316-00	36-3	498-84163-60	32-12	90101-08034
41-7	360-83316-00	37-3	498-84163-60	33-16	90101-08034

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31-7	90101-08352	32-35	90170-08158	20-44	90201-10128
34-7	90101-08352	33-39	90170-08158	10-4	90201-10135
13-17	90101-10257	18-9	90170-14174	13-20	90201-10140
16-13	90101-10297	4-25	90170-16182	18-13	90201-10140
16-3	90105-08033	5-14	90170-18089	23-22	90201-10146
31-3	90109-06018	32-22	90170-22097	23-20	90201-12195
34-3	90109-06018	33-26	90170-22097	1-7	90201-12362
39-14	90109-06022	29-26	90171-14006	8-17	90201-12575
25-11	90109-06465	30-30	90171-14006	18-12	90201-14218
19-8	90109-08034	32-23	90171-16007	13-22	90201-15239
32-34	90109-08184	33-27	90171-16007	9-7	90201-15340
33-38	90109-08184	18-14	90176-10013	6-9	90201-20266
32-38	90109-08375	31-19	90176-10013	6-25	90201-20276
33-42	90109-08375	34-19	90176-10013	20-18	90201-20279
19-8	90109-08415	23-11	90176-16016	29-10	90201-25286
31-16	90109-10041	1-8	90179-08026	30-14	90201-25286
34-16	90109-10041	24-18	90179-08148	29-12	90201-25490
32-27	90109-12429	5-25	90179-08179	30-16	90201-25490
33-31	90109-12429	13-23	90179-10123	6-3	90201-25490
5-24	90113-08021	21-14	90179-10220	9-19	90201-25490
2-8	90116-08064	6-38	90179-18020	32-25	90201-66585
1-6	90116-08065	23-8	90179-25033	33-29	90201-66585
13-12	90116-08116	22-29	90185-08054	11-7	90202-05101
1-6	90116-08232	19-24	90201-06042	26-25	90202-06010
2-7	90116-08232	20-33	90201-06050	21-18	90202-15105
11-5	90122-06002	11-22	90201-06053	16-24	90206-04003
24-17	90123-08046	42-25	90201-06053	6-39	90206-15055
15-31	90143-07022	38-3	90201-06063	9-20	90206-25059
25-13	90146-06008	21-17	90201-06073	9-12	90208-20022
26-24	90149-06011	17-7	90201-06380	18-18	90209-06034
8-6	90149-06017	27-13	90201-06380	26-13	90209-06139
7-30	90149-14031	20-9	90201-08083	29-25	90209-14136
35-13	90152-05005	23-13	90201-08083	23-10	90209-17057
36-13	90152-05005	21-3	90201-08097	6-20	90209-21105
36-19	90152-05005	19-15	90201-08569	6-6	90209-21105
5-9	90159-06010	40-21	90201-08612	4-9	90209-22071
25-14	90170-06010	41-20	90201-08612	43-10	90209-22071
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4-24	90215-18131	14-15	90430-04004	39-20	90480-12067
6-37	90215-21121	43-32	90430-04004	42-27	90480-13018
5-27	90240-06005	27-5	90430-27124	11-24	90480-14102
20-8	90240-08013	14-21	90445-05301	17-9	90480-14102
19-23	90243-08006	14-20	90445-05302	27-15	90480-14102
26-8	90249-03123	42-3	90445-08047	13-25	90480-14153
7-22	90250-08017	12-49	90445-09056	40-20	90480-18128
16-25	90269-04003	11-25	90445-09078	41-19	90480-18128
4-19	90280-04005	26-27	90445-09082	14-18	90501-02018
4-23	90282-07006	26-26	90445-09094	7-12	90501-06022
16-27	90338-04010	27-17	90445-09122	27-18	90501-08410
21-26	90338-07043	26-29	90445-10308	7-29	90501-10062
24-21	90338-09012	19-29	90445-19307	25-15	90501-10312
25-16	90338-09012	19-6	90445-19307	20-46	90501-10406
16-29	90338-18054	2-18	90446-07008	9-3	90501-12081
7-27	90338-22009	20-39	90460-16068	5-10	90501-23138
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2-4	90381-08002	11-29	90460-43053	5-29	90506-10069
10-15	90383-10005	11-28	90460-49058	19-4	90506-35058
27-24	90385-10026	2-26	90462-05004	19-11	90507-25023
23-21	90385-12027	2-27	90462-06025	19-11	90507-25023
18-4	90386-22018	21-27	90464-08020	19-4	90507-32027
18-17	90387-07389	2-28	90465-06093	19-5	90507-32028
42-26	90387-07389	2-29	90465-06094	8-3	90508-08007
11-23	90387-07390	11-26	90467-08003	19-21	90508-20154
17-8	90387-07390	26-28	90467-08003	19-22	90508-20155
27-14	90387-07390	27-19	90467-08003	9-10	90508-30051
19-14	90387-10255	26-30	90467-09006	8-9	90508-32055
16-10	90387-10516	14-22	90468-02033	19-11	90508-32177
16-11	90387-12101	14-23	90468-02033	20-5	90508-40348
18-3	90387-16128	17-16	90468-10050	29-4	90560-17125
18-5	90387-16226	28-17	90468-10050	30-8	90560-17125
29-22	90387-17433	23-25	90468-12006	11-39	91316-06025
30-26	90387-17433	9-17	90468-26045	5-28	91401-10010
32-9	90387-17433	17-4	90480-01141	20-10	91401-16012
33-13	90387-17433	2-30	90480-01148	20-19	91401-16012
6-35	90387-25192	28-26	90480-06007	32-37	91401-20015
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19-3	91401-30025	12-15	92901-04100	42-14	92901-06100
29-20	91401-30030	15-10	92901-04100	42-17	92901-06100
30-24	91401-30030	15-15	92901-04100	42-32	92901-06100
32-15	91401-30030	15-19	92901-04100	42-45	92901-06100
33-19	91401-30030	15-23	92901-04100	8-8	92901-06100
28-16	91501-05055	15-29	92901-04100	11-6	92901-06200
20-17	91501-06035	15-11	92901-04200	2-14	92901-06200
29-15	91609-20014	15-16	92901-04200	20-37	92901-06200
30-19	91609-20014	15-26	92901-04200	38-24	92901-06200
1-13	91609-30010	11-13	92901-05100	11-18	92901-06600
17-14	91701-05120	14-13	92901-05100	21-9	92901-06600
2-2	91830-22016	21-30	92901-05100	27-11	92901-06600
3-15	91830-22016	26-7	92901-05100	27-23	92901-06600
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20-35	92501-06015	42-36	92901-05100	15-32	92901-08100
34-21	92501-06015	11-14	92901-05200	16-18	92901-08100
11-16	92501-06018	28-7	92901-05200	16-21	92901-08100
18-20	92501-06018	38-21	92901-05200	16-6	92901-08100
20-34	92501-06018	17-15	92901-05600	20-14	92901-08100
42-24	92501-06018	42-23	92901-05600	20-27	92901-08100
18-19	92501-06020	11-17	92901-06100	23-17	92901-08100
27-10	92501-06020	13-5	92901-06100	28-13	92901-08100
42-16	92501-06020	15-34	92901-06100	32-40	92901-08100
17-6	92501-06025	18-21	92901-06100	33-44	92901-08100
42-13	92501-06030	20-36	92901-06100	40-11	92901-08100
15-33	92501-06070	20-4	92901-06100	40-23	92901-08100
3-12	92506-06020	21-16	92901-06100	41-10	92901-08100
3-5	92506-06020	21-25	92901-06100	41-22	92901-08100
3-18	92506-06030	21-8	92901-06100	16-7	92901-08200
3-4	92506-06035	22-39	92901-06100	2-10	92901-08200
3-17	92506-06040	24-10	92901-06100	39-15	92901-08200
3-21	92506-06045	25-24	92901-06100	40-10	92901-08200
3-9	92506-06070	25-9	92901-06100	41-9	92901-08200
6-17	92701-06015	26-12	92901-06100	22-30	92901-08600
7-16	92701-06015	34-22	92901-06100	32-36	92901-08600
28-21	92706-06012	38-25	92901-06100	33-40	92901-08600

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13-18	92901-10100	43-26	93210-07100	26-9	93430-02001
16-15	92901-10100	2-25	93210-11073	8-4	93430-07012
19-28	92901-10100	10-11	93210-13016	10-5	93430-08006
21-11	92901-10100	43-25	93210-13016	14-6	93430-08006
23-23	92901-10100	3-23	93210-27194	10-7	93430-10016
31-17	92901-10100	43-20	93210-27194	7-26	93430-10016
34-17	92901-10100	43-24	93210-29147	8-16	93430-10016
13-19	92901-10200	7-33	93210-29147	9-8	93430-10016
21-12	92901-10600	43-22	93211-10232	6-21	93440-25019
31-18	92901-10600	5-11	93211-10232	6-4	93440-25019
34-18	92901-10600	12-40	93220-09001	9-18	93440-25019
22-27	92901-12100	6-14	93305-20502	6-15	93440-52009
29-25	92901-14200	4-11	93306-20604	4-17	93450-17025
30-29	92901-14200	29-21	93306-30303	43-5	93450-17025
23-14	92903-08100	32-6	93306-30303	22-11	93450-30033
38-32	92906-04100	30-10	93306-30306	23-3	93501-04011
38-33	92906-04600	30-25	93306-30307	5-13	93505-16006
14-5	93101-10002	33-10	93306-30307	14-19	93505-32002
43-42	93101-10002	29-6	93306-30309	9-4	93507-32009
43-39	93101-12004	33-20	93306-30404	2-6	93603-14026
8-18	93101-12004	32-16	93306-30417	10-3	93603-22028
29-23	93102-28022	6-33	93306-30504	14-3	93603-22028
30-27	93102-28022	4-12	93306-30508	7-19	93604-08071
32-7	93102-28022	4-13	93310-216A3	7-6	93604-14012
33-11	93102-28022	43-11	93310-216A3	7-2	93604-22050
32-18	93102-28023	4-13	93310-216E1	18-10	93700-06004
33-22	93102-28023	43-11	93310-216E1	3-2	93700-06004
43-38	93102-35054	6-26	93310-22057	29-2	94130-18225
6-34	93102-35054	4-8	93310-42231	30-4	94130-18225
4-18	93103-20076	43-9	93310-42231	32-2	94132-18223
43-34	93103-20076	6-12	93311-22005	33-4	94132-18223
4-21	93103-40077	6-29	93311-42006	32-2	94135-18224
43-35	93103-40077	7-8	93315-23612	32-2	94135-18224
43-40	93104-11056	6-42	93410-15005	29-3	94227-18093
8-20	93104-11056	6-11	93410-20009	30-5	94227-18095
43-41	93104-20007	6-28	93410-20009	32-3	94232-18020
9-9	93104-20007	9-13	93410-20009	33-5	94232-18020
29-13	93105-45017	7-10	93410-30012	32-3	94232-18097
30-17	93105-45017	32-26	93410-65040	32-3	94232-18097
10-13	93210-07100	33-30	93410-65040	30-6	94327-18008

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33-7	94418-18181	16-5	95701-08100	15-25	98501-04010
32-31	94585-30096	16-14	95701-10100	26-6	98501-05008
33-35	94585-30096	19-27	95701-10100	2-20	98501-05010
32-32	94685-30011	16-4	95821-08055	38-7	98501-05010
33-36	94685-30011	16-16	95821-08070	7-18	98501-05010
1-11	94701-00044	16-12	95821-10070	5-23	98501-05012
1-11	94701-00045	16-12	95821-10080	14-9	98501-05015
28-34	95301-04600	28-5	97301-05015	42-21	98501-05015
11-15	95301-05600	10-17	97301-06010	42-35	98501-05018
14-14	95301-05600	22-38	97301-06012	11-12	98501-05025
21-31	95301-05600	26-11	97301-06012	11-35	98502-03010
28-8	95301-05600	21-23	97301-06016	12-14	98503-04015
24-9	95301-06100	21-7	97301-06016	15-9	98503-04015
21-15	95301-06600	11-21	97301-06020	38-31	98506-04020
21-24	95301-06600	24-7	97301-06022	3-26	98506-05012
31-4	95301-06600	25-23	97301-06025	11-35	98512-03008
34-5	95301-06600	25-8	97301-06025	39-6	98581-04054
38-4	95301-06600	27-22	97301-06050	10-9	98701-05012
39-17	95301-06600	28-12	97301-08014	7-14	98701-05012
42-31	95301-06600	13-15	97301-08016	7-34	98701-05012
8-7	95301-06600	20-26	97301-08016	7-4	98701-05020
20-21	95301-06700	16-20	97301-08020	14-16	98901-04008
2-9	95301-08600	21-10	97301-10035		
40-12	95301-08600	27-12	97302-06025		
40-24	95301-08600	8-14	97311-06020		
41-11	95301-08600	42-44	97321-06016		
41-23	95301-08600	20-3	97321-06030		
20-47	95301-08700	2-13	97321-06045		
32-13	95301-08700	2-12	97321-06055		
33-17	95301-08700	2-3	97321-06055		
19-9	95301-08900	2-11	97321-06090		
23-24	95301-10700	20-13	97321-08020		
38-22	95303-05800	9-6	97321-08030		
38-26	95303-06800	23-16	97323-08030		
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23-15	95303-08800	12-31	98501-03010		
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