

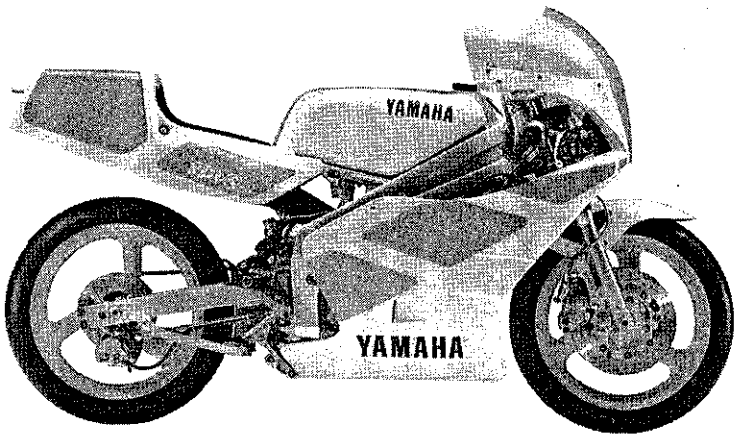
YAMAHA

PARTS CATALOGUE

TZ250U (3AK1)
TZ250'88 (3AK1)

88.1

183AK-300E1



A3

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha TZ250U (3AK1)/TZ250 '88 (3AK1). When you are ordering replacement parts for the TZ250U (3AK1)/TZ250 '88 (3AK1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.
   - U.R. Use size (thickness) and/or number as required.
   - U.N. Use as many as you need.
   - A.P. Alternate Parts
   - L.M. Local Made
   - F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.

4. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

   EXAMPLE

   CARBURETOR ASS'Y
   . JET, pilot
   . NOZZLE, main

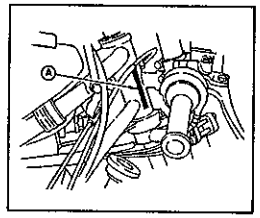
5. Indication of No. of constituent parts for assembly
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

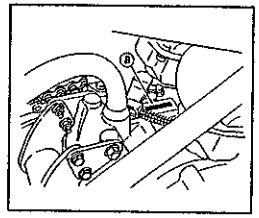
   EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

Ⓐ	Frame Serial No.	3AK-000101 and following
Ⓑ	Engine Serial No.	3AK-000101 and following





Color Code	Color Name	Abbreviate
36	CLEAN WHITE	W

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

   EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

CONTENTS

ENGINE

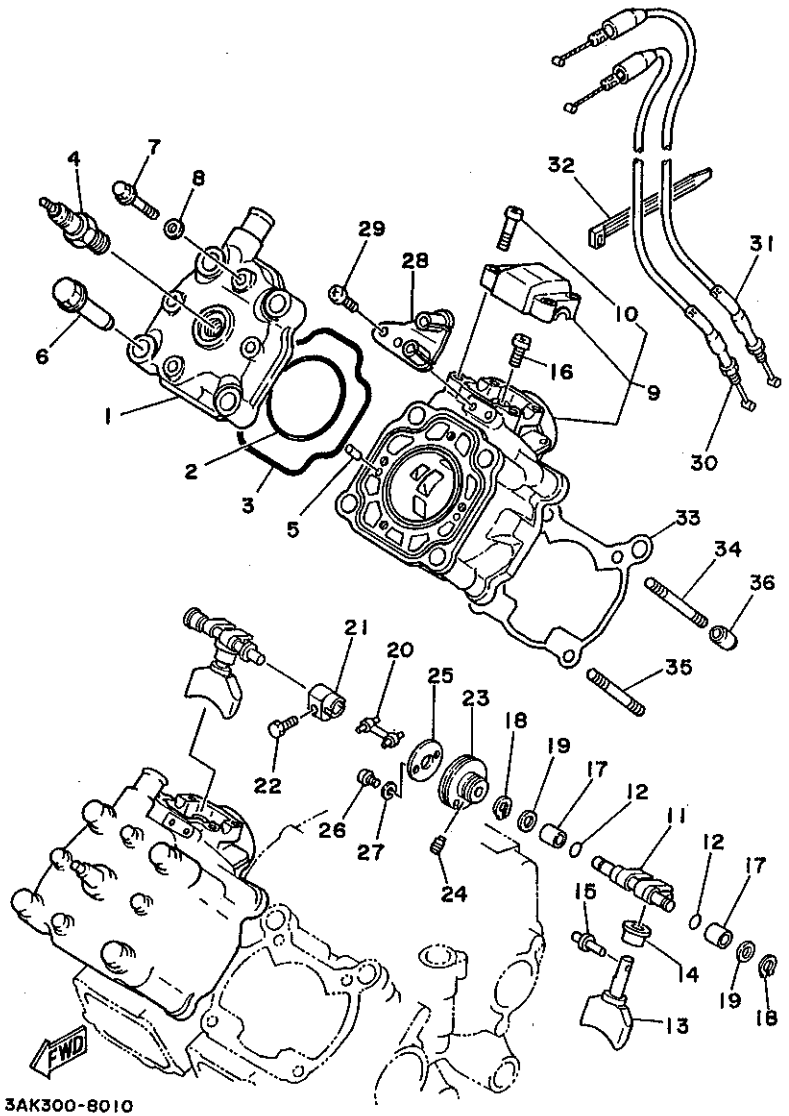
Cylinder Head ..... B2 ~ B3
Crankshaft. Piston ..... B4 ~ B5
Counter Shaft B6
Water Pump B7
Radiator. Hose B8
Oil Pump B9
Intake B10
Carburetor ..... B11 ~ B12
Exhaust B13
Crankcase ..... B14 ~ B15
Crankcase Cover 1 ..... C2
Clutch ..... C3 ~ C4
Transmission ..... C5 ~ C6
Shift Cam. Fork C7
Shift Shaft C8

CHASSIS

Frame C9
Fender C10
Rear Arm ..... C11 ~ C12
Rear Suspension C13
Steering C14
Front Fork ..... C15 ~ D2
Fuel Tank D3
Seat D4
Front Wheel D5
Front Brake Caliper D6
Rear Wheel ..... D7 ~ D8
Rear Brake Caliper D9
Steering Handle. Cable D10
Front Master Cylinder D11
Stand. Footrest ..... D12 ~ D13
Cowling 1 ..... D14
Generator D15
Meter E2
Handle Switch. Lever E3
Electrical 1 ..... E4

INDEX

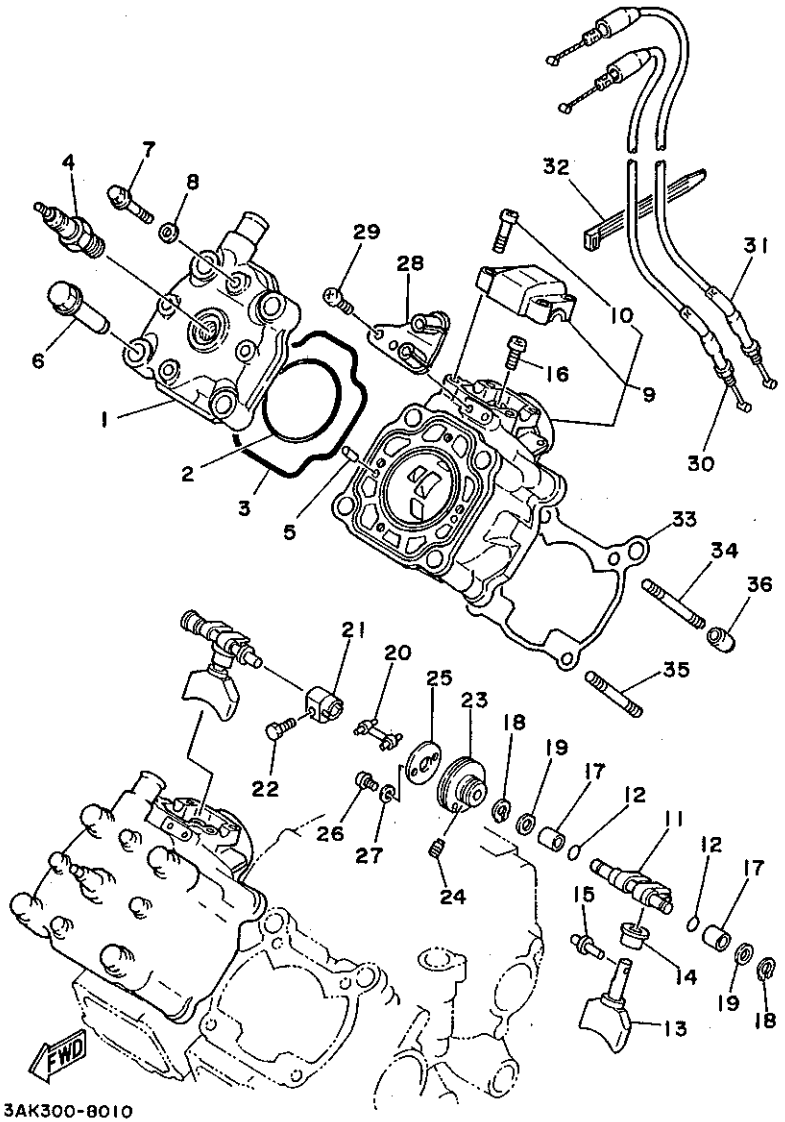
Numerical Index ..... M1 ~ M3



3AK300-8010

FIG. 1 CYLINDER HEAD

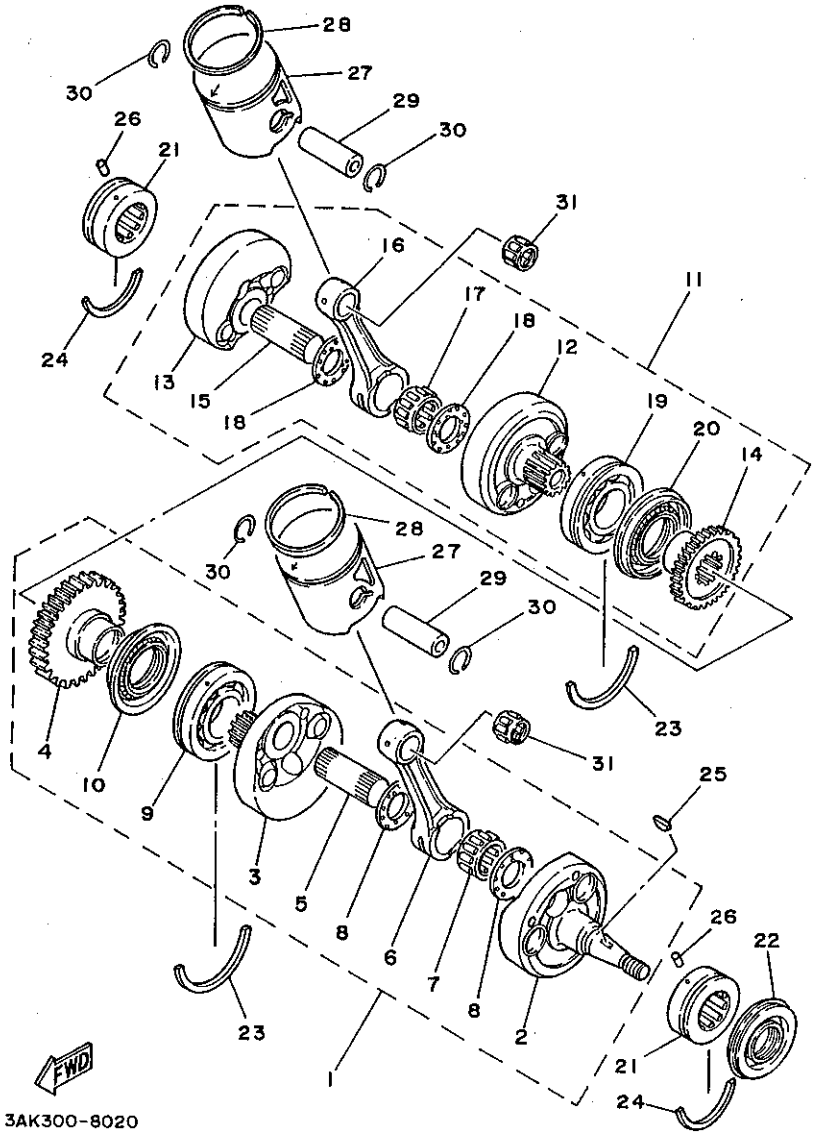
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-11111-00	HEAD, cylinder 1	2	
2	93210-63442	O-RING	2	
3	1RK-11355-00	SEAL, cylinder 1	2	
4	94701-00332	PLUG, spark	2	
5	93604-08071	PIN, dowel	4	
6	59W-11171-00	NUT, holding	8	
7	90105-06535	BOLT, washer based	8	
8	90430-06166	GASKET	8	
9	3AK-11310-00	CYLINDER	2	
10	98901-05020	.SCREW, bind	4	
11	1RK-1131V-00	SHAFT 1	2	
12	93210-07540	O-RING	4	
13	1RK-1131A-00	VALVE 1	2	
14	1RK-1131E-00	HOLDER 1	2	
15	90249-04189	PIN	2	
16	98903-05010	SCREW, bind	2	
17	90380-08150	BUSH, solid	4	
18	93440-08130	CIRCLIP	4	
19	90201-08403	WASHER, plate	4	
20	1RK-1131H-00	JOINT 1	1	
21	59W-1131J-01	JOINT 2	1	
22	91316-05016	BOLT	1	
23	1RK-1132E-00	PULLEY 1	1	
24	90149-05149	SCREW	1	
25	59W-1131F-00	HOLDER 2	1	
26	98580-03006	SCREW, pan head	2	
27	92990-03100	WASHER, spring	2	
28	1RK-11932-00	SETTER, wire	1	



3AK300-8010

FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	91316-05010	BOLT	2	
30	1RK-1133E-00	CABLE, pulley 1	1	
31	1RK-1133F-00	CABLE, pulley 2	1	
32	90465-13169	CLAMP	1	
33	3AK-11351-00	GASKET, cylinder	2	
34	90116-08462	BOLT, stud	4	
35	90116-08371	BOLT, stud	4	
36	99510-10114	PIN, dowel	4	

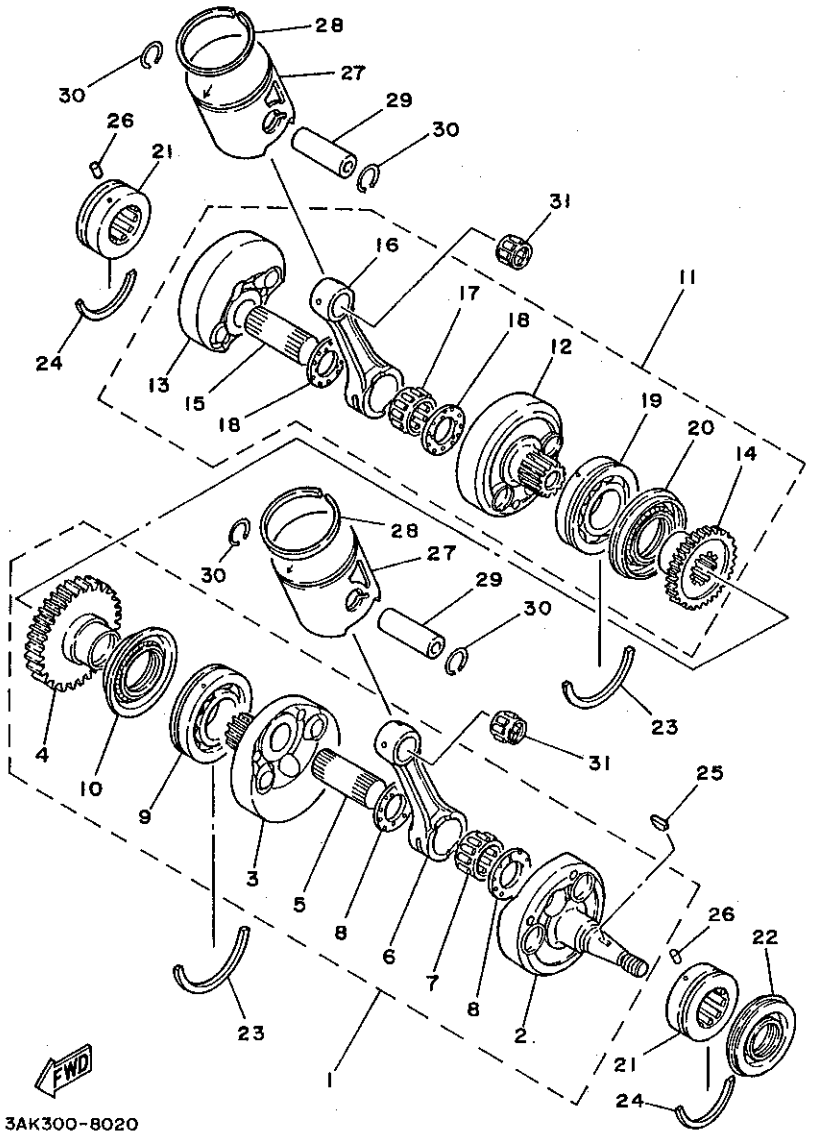


3AK300-8020

FIG. 2 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-11401-00	CRANK SUB ASSY 1	1	
2	3AK-11412-00	.CRANK 1	1	
3	3AK-11422-00	.CRANK 2	1	
4	5F7-11536-00	.GEAR, drive	1	
5	3AK-11681-00	.PIN, crank 1	1	
6	2RH-11651-00	.ROD, connecting	1	
7	93310-522N9	.BEARING, cylindrical	1	
8	90209-22071	.WASHER	2	
9	93306-20626	.BBEARING	1	
10	93103-37122	.OIL SEAL	1	
11	3AK-11402-00	CRANK SUB ASSY 2	1	
12	3AK-11422-00	.CRANK 2	1	
13	3AK-11432-00	.CRANK 3	1	
14	5F7-11434-00	.GEAR, crank shaft	1	
15	3AK-11681-00	.PIN, crank 1	1	
16	2RH-11651-00	.ROD, connecting	1	
17	93310-522N9	.BEARING, cylindrical	1	
18	90209-22071	.WASHER	2	
19	93306-20626	.BEARING	1	
20	93103-37122	.OIL SEAL	1	
21	93311-82547	BEARING, cylindrical	2	
22	93103-25121	OIL SEAL	1	
23	93440-66095	CIRCLIP	2	
24	278-17414-00	CLIP	2	
25	90280-04001	KEY, woodruff	1	
26	93603-09106	PIN, dowel	4	
27	3AK-11631-00-96	PISTON (STD)	2	UR
	3AK-11631-00-97	PISTON (STD)	2	UR

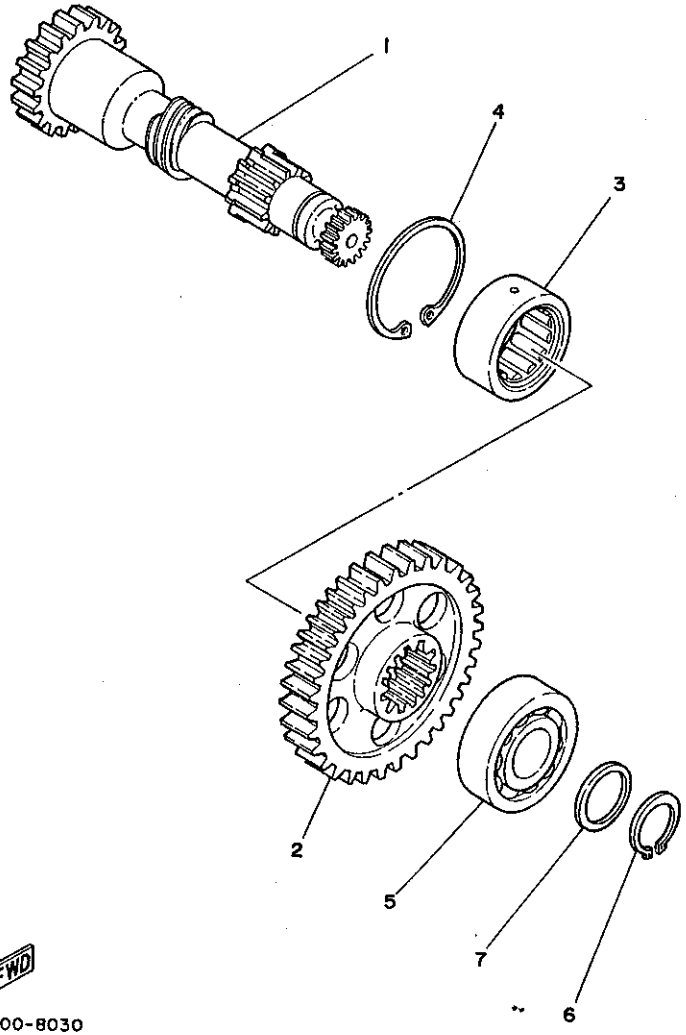
B4



3AK300-8020

FIG. 2 CRANKSHAFT. PISTON

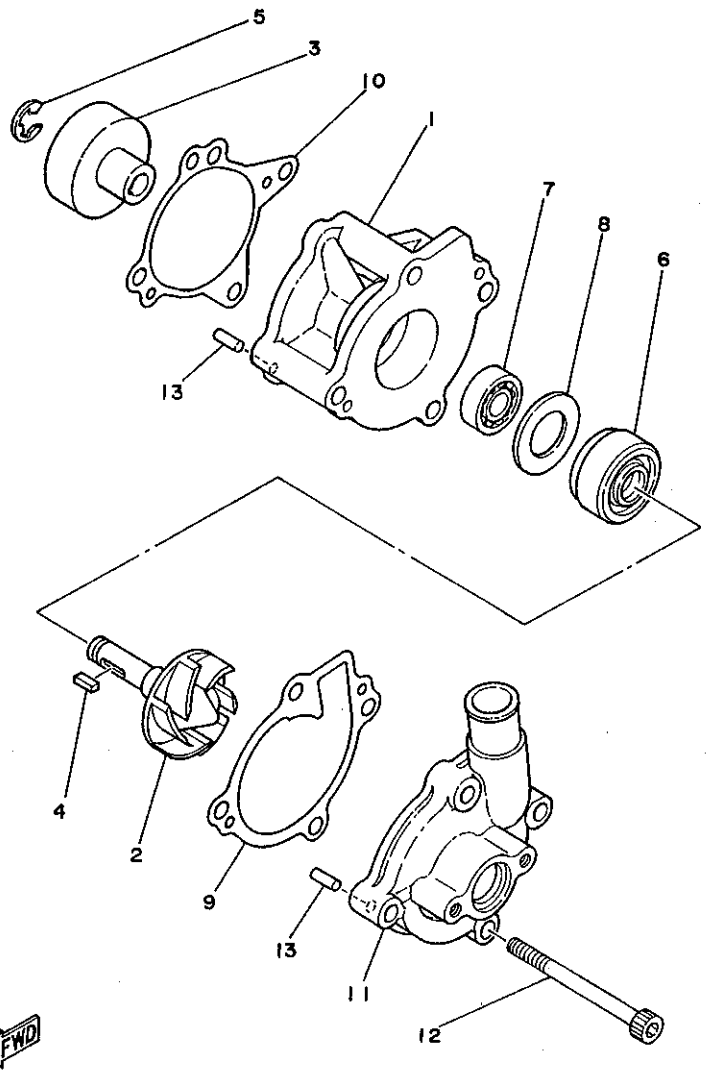
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	3AK-11631-00-98	PISTON (STD)	2	UR
28	1RK-11611-01	RING, piston	2	
29	137-11633-00	PIN, piston	2	
30	4V2-11634-00	CLIP, piston pin	4	
31	93310-316H7	BEARING, cylindrical	2	



3AK300-8030

FIG. 3 COUNTER SHAFT

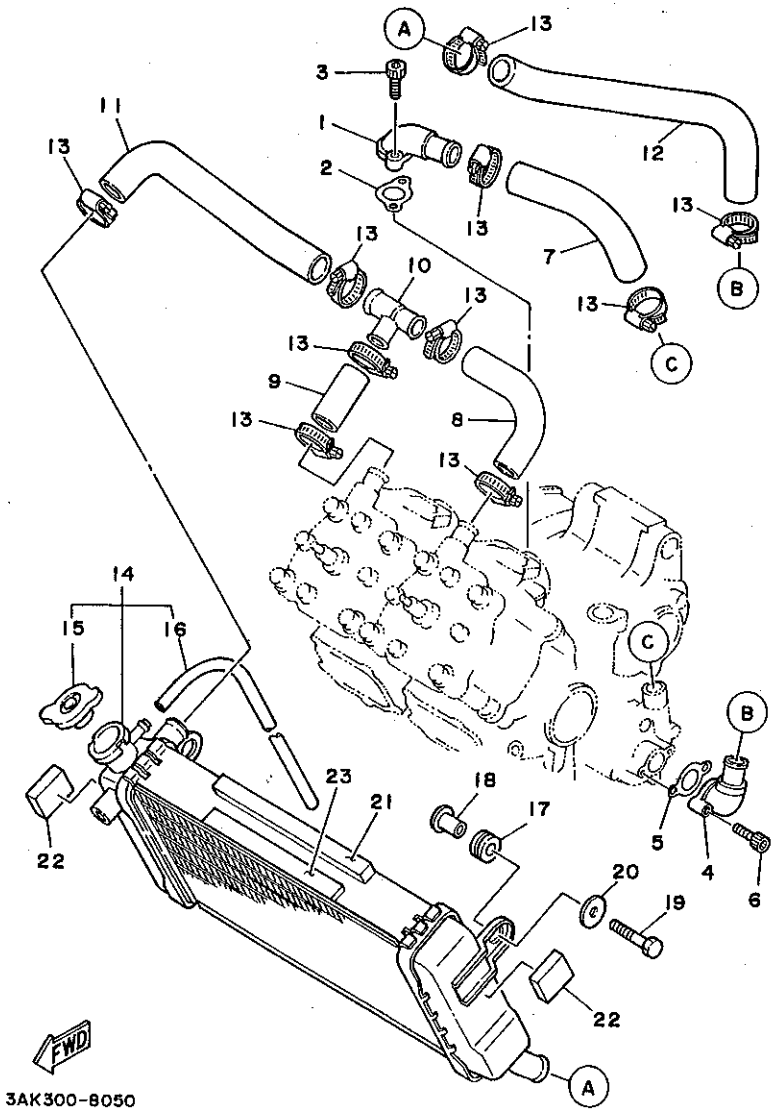
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-11455-00	SHAFT 1	1	
2	5F7-11537-01	GEAR, driven	1	
3	93311-43048	BEARING, cylindrical	1	
4	99009-42500	CIRCLIP	2	
5	93306-00423	BEARING	1	
6	93410-20021	CIRCLIP	1	
7	90201-20266	WASHER, plate (1.0T)	1	



3AK300-8040

FIG. 4 WATER PUMP

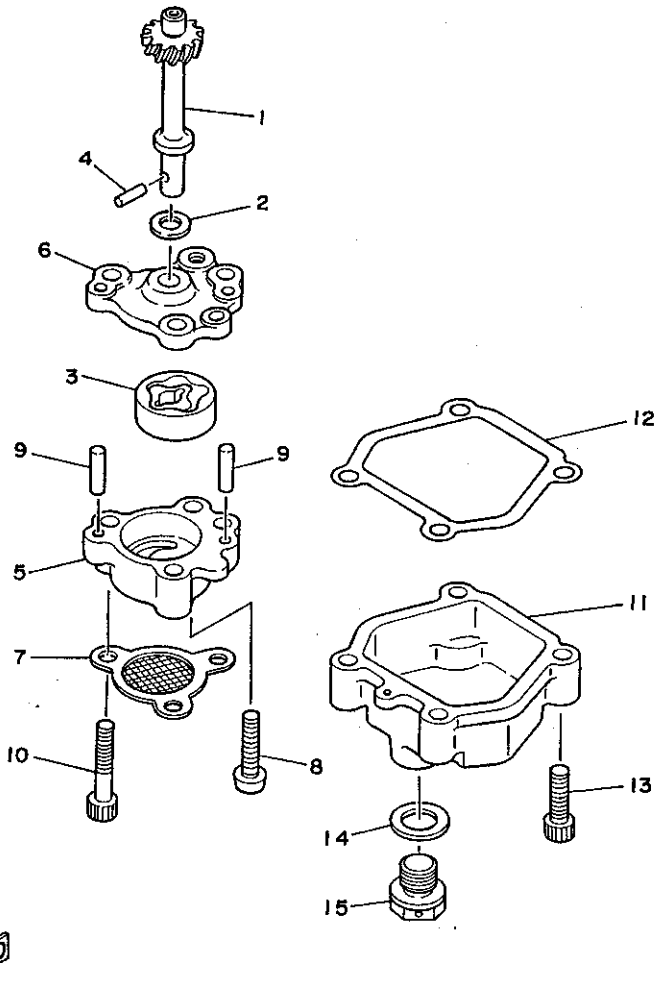
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-12421-00	HOUSING, water pump	1	
2	3AK-12450-00	IMPELLER SHAFT ASSY	1	
3	3AK-12459-00	GEAR, impeller shaft	1	
4	90282-03039	KEY, straight	1	
5	99001-07600	CIRCLIP	1	
6	93103-12119	OIL SEAL	1	
7	93300-62805	BEARING (B628)	1	
8	90201-19551	WASHER, plate	1	
9	3AK-12427-00	GASKET, housing cover 1	1	
10	3AK-12428-00	GASKET, housing cover 2	1	
11	3AK-12422-00	COVER, housing	1	
12	91316-06065	BOLT	4	
13	93604-10011	PIN, dowel	4	



3AK300-8050

FIG. 5 RADIATOR. HOSE

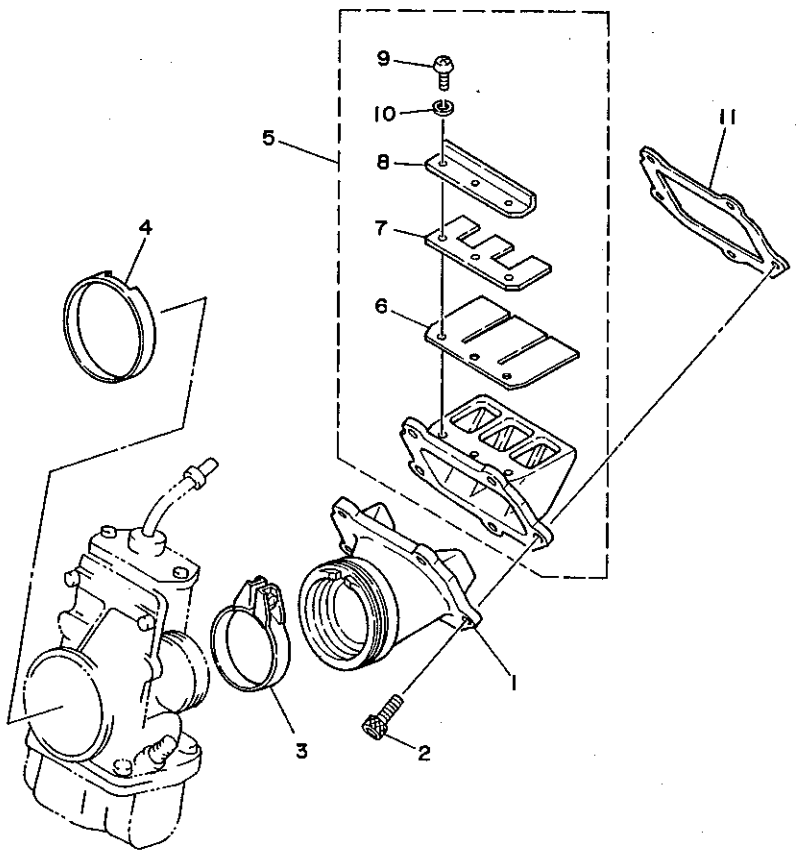
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-12582-00	JOINT, hose 2	1	
2	3AK-12583-00	GASKET, hose joint	1	
3	91316-05025	BOLT	2	
4	3AK-12582-00	JOINT, hose 2	1	
5	3AK-12583-00	GASKET, hose joint	1	
6	91316-05025	BOLT	2	
7	3AK-12481-00	PIPE 1	1	
8	3AK-12482-00	PIPE 2	1	
9	3AK-12483-00	PIPE 3	1	
10	49V-12584-00	JOINT, hose 3	1	
11	3AK-12484-00	PIPE 4	1	
12	3AK-12485-00	PIPE 5	1	
13	90460-20190	CLAMP, hose	10	
14	3AK-12460-00	RADIATOR ASSY	1	
15	22W-12462-00	.CAP, radiator	1	
16	3AK-12463-00	.PIPE, breather	1	
17	90480-18276	GROMMET	3	
18	90387-06388	COLLAR	3	
19	97001-06025	BOLT	3	
20	90201-06074	WASHER, plate	3	
21	1X2-28372-00	DAMPER	1	
22	3AK-12465-00	DAMPER, radiator	2	
23	4A0-83592-00	DAMPER	1	



3AK300-8060

FIG. 6 OIL PUMP

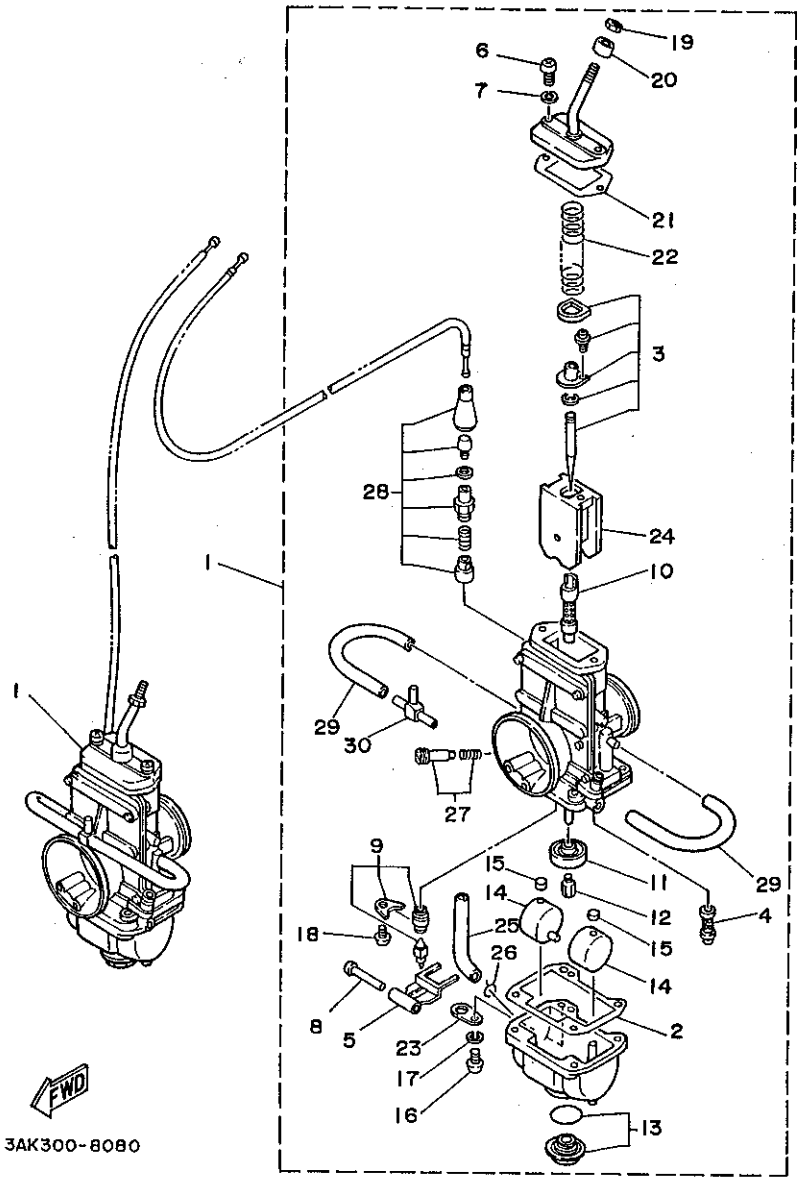
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-13314-00	SHAFT, pump	1	
2	90201-08512	WASHER, plate	1	
3	5F7-13310-00	ROTOR ASSY 1	1	
4	93603-12122	PIN, dowel	1	
5	3AK-13336-00	HOUSING, rotor	1	
6	3AK-13316-00	COVER, pump	1	
7	5F7-13411-00	STRAINER, oil	1	
8	92501-06025	SCREW, pan head	1	
9	93604-16092	PIN, dowel	2	
10	91316-06035	BOLT	3	
11	3AK-13417-00	COVER, strainer	1	
12	3AK-13414-00	GASKET, strainer cover	1	
13	90110-06138	BOLT, hexagon socket head	4	
14	90430-12038	GASKET	1	
15	90109-127A3	BOLT	1	



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FIG. 7 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-13555-00	MANIFOLD, intake	2	
2	91316-06020	BOLT	10	
3	90460-54137	CLAMP, hose	2	
4	5F7-14157-00	COVER, mixing	2	
5	3AK-13610-00	REED VALVE ASSY	2	
6	2KM-13613-00	.REED, valve	2	
7	2KM-13614-00	.REED, valve 2	2	
8	2KM-13616-00	.STOPPER, reed valve	2	
9	98501-03008	.SCREW, pan head	6	
10	92990-03100	.WASHER, spring	6	
11	3AK-13621-00	GASKET, valve seat	2	



3AK300-8080

FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-14101-00	CARBURETOR ASSY 1	2	
2	2KM-14184-00	.GASKET, float chamber	1	
3	2KM-1490J-00	.NEEDLE SET	1	
4	193-14142-50	.JET, pilot (# 50)	1	STD
	193-14142-40	.JET, pilot (# 40)	1	UR
	193-14142-45	.JET, pilot (# 45)	1	UR
	193-14142-55	.JET, pilot (# 55)	1	UR
	193-14142-60	.JET, pilot (# 60)	1	UR
5	363-14187-00	.ARM, float	1	
6	98511-04012	.SCREW, pan head	2	
7	92902-04100	.WASHER, spring	2	
8	537-14186-00	.PIN, float	1	
9	2KM-14107-33	.NEEDLE VALVE SET	1	
10	1LX-14141-R8	.NOZZLE, main	1	
11	2KM-14194-00	.RING	1	
12	137-1414K-12	.JET, main (#560)	1	STD
	137-1414K-00	.JET, main (#500)	1	UR
	137-1414K-04	.JET, main (#520)	1	UR
	137-1414K-08	.JET, main (#540)	1	UR
	137-1414K-16	.JET, main (#580)	1	UR
	137-14143-90	.JET, main (#450)	1	UR
	137-14143-92	.JET, main (#460)	1	UR
	137-14143-94	.JET, main (#470)	1	UR
	137-14143-96	.JET, main (#480)	1	UR
13	5F7-W1413-00	.PLUG SCREW SET	1	
14	214-14185-00	.FLOAT	2	
15	214-14118-00	.CAP	2	
16	98501-05018	.SCREW, pan head	4	

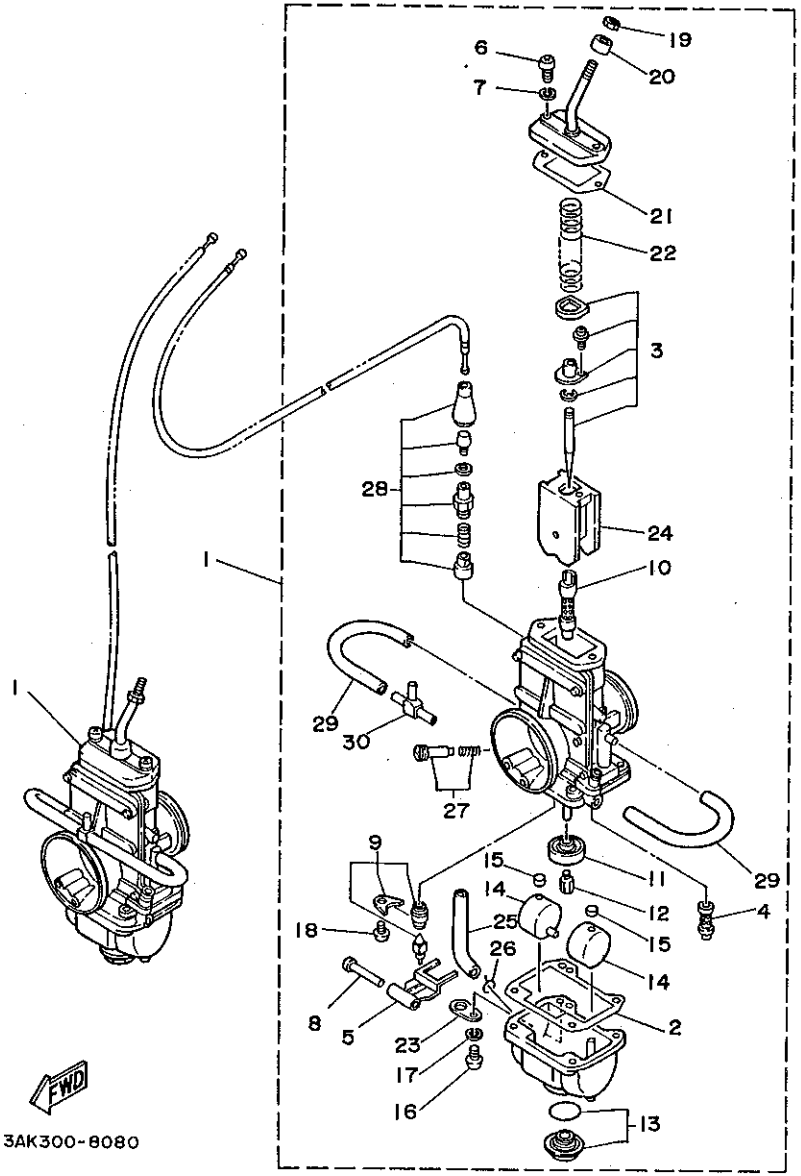
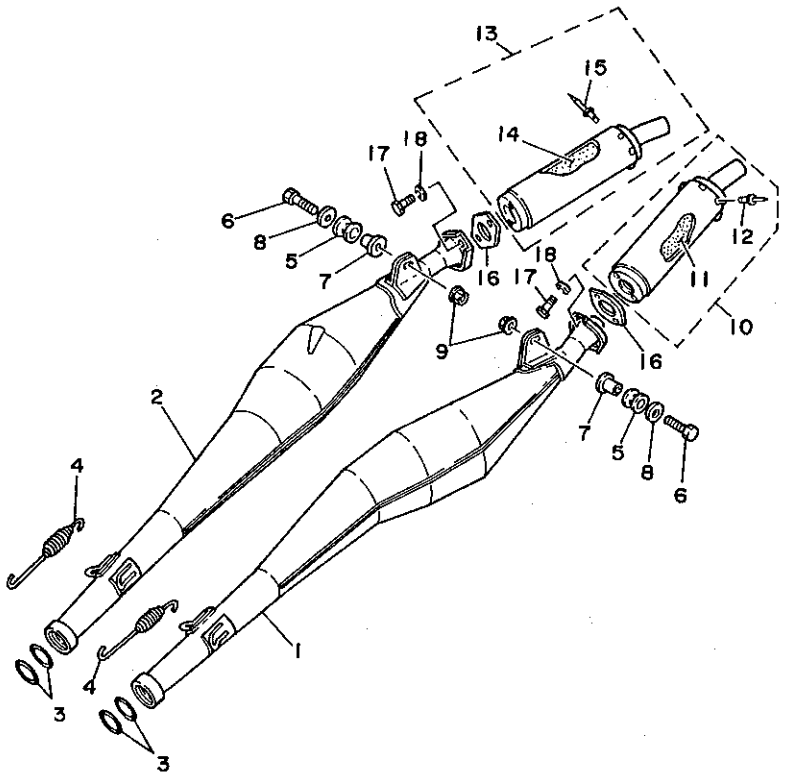


FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17	92990-05100	.WASHER, spring	4	
18	98501-04006	.SCREW, pan head	1	
19	127-14161-00	.NUT, cable adjusting	1	
20	3X3-14169-00	.CAP	1	
21	1LX-14198-00	.GASKET	1	
22	1LK-14131-00	.SPRING, throttle valve	1	
23	313-14146-00	.PLATE	1	
24	2KM-14112-25	.VALVE, throttle 1	1	
25	2NL-14193-00	.PIPE	1	
26	8A7-14139-00	.CLIP, pipe	1	
27	1LX-14104-00	.AIR SCREW SET	1	
28	1RK-1410A-00	.STARTER SET	1	
29	310-14196-00	.PIPE	2	
30	8J0-14251-00	.NIPPLE	1	

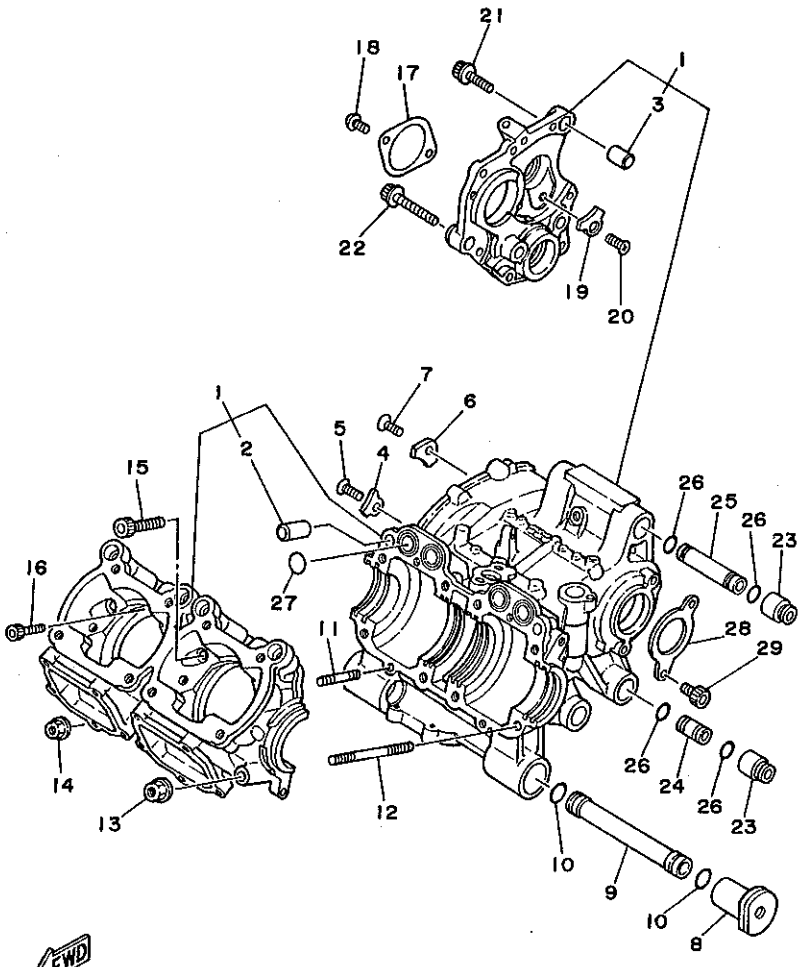


FWD

3AK300-8090

FIG. 9 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-14610-00	EXHAUST PIPE ASSY 1	1	UR EXCEPT FOR U.S.A., CANADA
	3AK-14610-10	EXHAUST PIPE ASSY 1	1	UR EXCLUSIVE FOR U.S.A., CANADA
2	3AK-14620-00	EXHAUST PIPE ASSY 2	1	UR EXCEPT FOR U.S.A., CANADA
	3AK-14620-10	EXHAUST PIPE ASSY 2	1	UR EXCLUSIVE FOR U.S.A., CANADA
3	93210-46735	O-RING	4	
4	90507-20035	SPRING, tension	4	
5	3AK-14747-00	DAMPER, muffler	2	
6	98022-08035	BOLT	2	
7	90387-087U7	COLLAR	2	
8	90201-08753	WASHER, plate	2	
9	90185-08097	NUT, self-locking	2	
10	3AK-14753-00	SILENCER, exhaust	1	
11	3AK-1469A-00	.FIBER	1	
12	90267-40115	.RIVET, blind	6	
13	3AK-14765-00	SILENCER	1	
14	3AK-1469A-00	.FIBER	1	
15	90267-40115	.RIVET, blind	6	
16	3G2-14755-01	GASKET, silencer	2	
17	97011-06020	BOLT	4	
18	92990-06100	WASHER, spring	4	



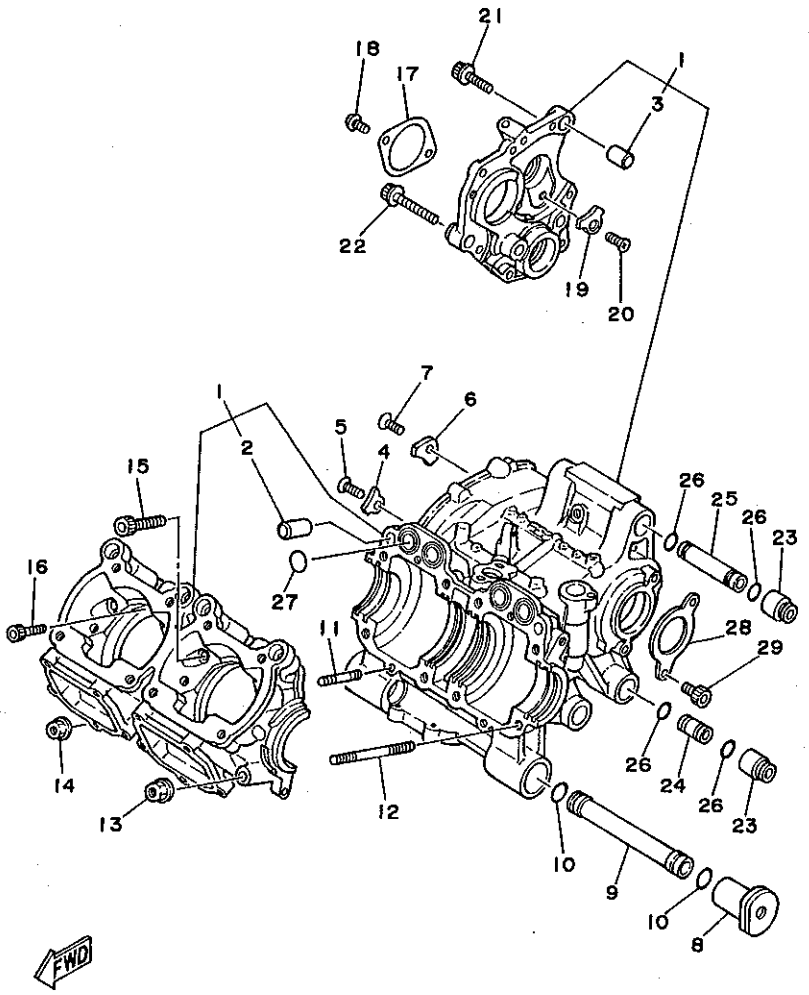
3AK300-8100

FIG. 10 CRANKCASE

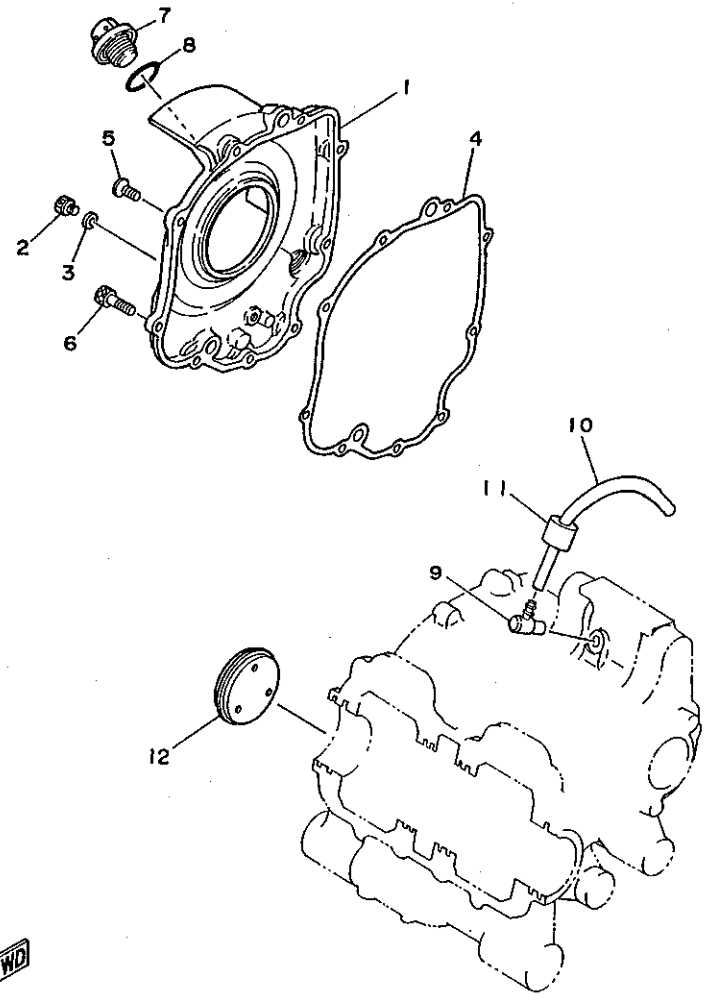
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-15100-00	CRANKCASE ASSY	1	
2	99530-10014	.PIN, dowel	2	
3	99510-12016	.PIN, dowel	2	
4	3AK-15383-00	PLATE, bearing cover	1	
5	90151-06041	SCREW, countersunk	2	
6	2K7-15383-00	PLATE, bearing cover	2	
7	90151-06041	SCREW, countersunk	1	
8	1AA-15336-00	DAMPER, engine mount 3	2	
9	3AK-15317-00	SPACER, engine mount	1	
10	93210-16716	O-RING	2	
11	95622-06635	BOLT, stud	2	
12	90116-08371	BOLT, stud	4	
13	90179-08246	NUT	4	
14	95701-06500	NUT, flange	2	
15	90110-06138	BOLT, hexagon socket head	2	
16	91316-08045	BOLT	4	
17	3AK-15381-00	PLATE, bearing cover	1	
18	92016-06016	SCREW	2	
19	3AK-15383-00	PLATE, bearing cover	1	
20	90151-06041	SCREW, countersunk	1	
21	90109-067E6	BOLT	6	
22	90109-067E5	BOLT	1	
23	328-15316-00	DAMPER, engine mount 1	4	
24	1RK-15327-00	SPACER, engine mount	1	
25	3AK-15327-00	SPACER, engine mount	1	
26	93210-12154	O-RING	4	
27	93210-18608	O-RING	4	
28	3AK-17471-00	PLATE, cover	1	

FIG. 10 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	91316-05012	BOLT	2	



3AK300-8100



FWD

3AK300-8110

FIG. 11 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-15431-00	COVER, crankcase 3	1	
2	90338-06041	PLUG	1	
3	90430-06166	GASKET	1	
4	3AK-15462-00	GASKET, crankcase cover 3	1	
5	90151-06010	SCREW, countersunk	2	
6	91316-06020	BOLT	7	
7	4A0-15363-00	PLUG, oil	1	
8	93210-21190	O-RING	1	
9	2N4-15371-00	BREATHER	1	
10	90445-09541	HOSE	1	
11	3AK-15379-00	SEAL	1	
12	90338-52171	PLUG	1	

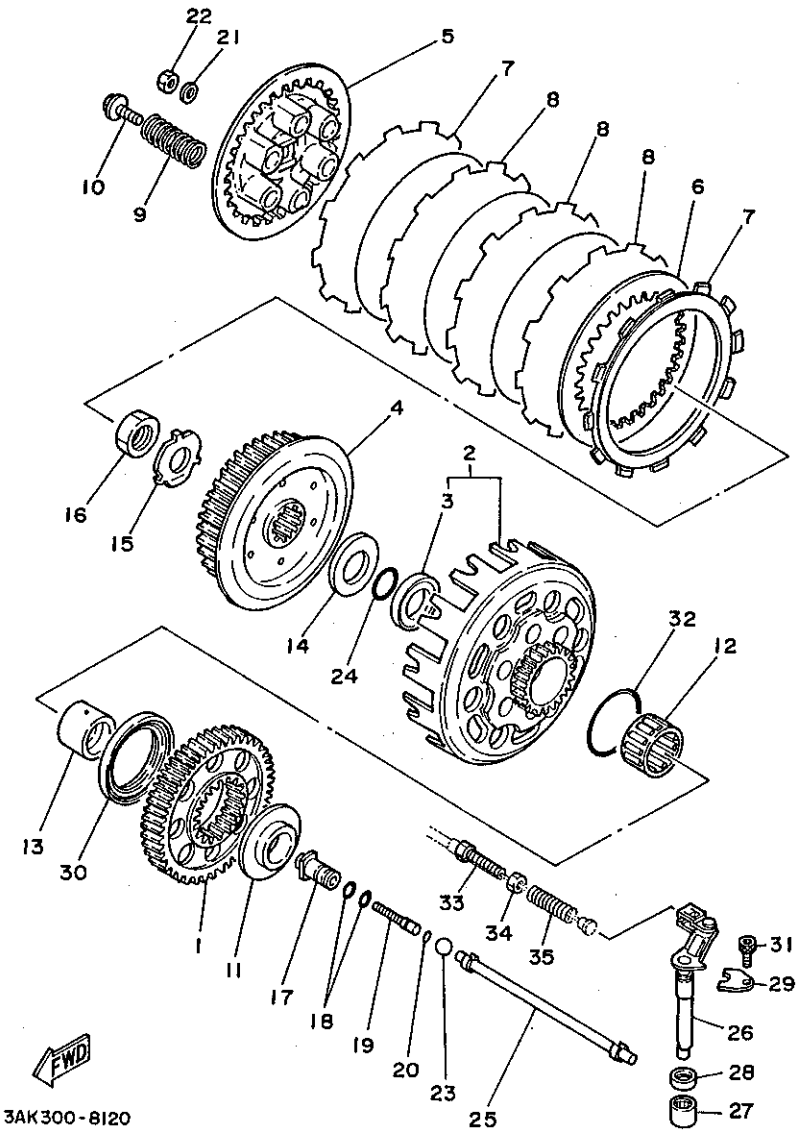


FIG. 12 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5F7-16151-00	GEAR, primary driven (49T)	1	
2	5F7-16310-00	CLUTCH HOUSING ASSY	1	
3	93102-30243	.OIL SEAL	1	
4	26J-16371-00	BOSS, clutch	1	
5	26J-16351-00	PLATE, pressure 1	1	
6	3J2-16324-00	PLATE, clutch 1	4	
7	383-16321-10	PLATE, friction	2	
8	3AK-16321-00	PLATE, friction	3	
9	90501-23138	SPRING, compression	6	
10	90159-06016	SCREW, with washer	6	
11	5F7-16154-00	PLATE, thrust 1	1	
12	93310-332J5	BEARING, cylindrical	1	
13	5F7-16181-00	SPACER 1	1	
14	5F7-16153-00	WASHER, thrust	1	
15	90215-20212	WASHER, lock	1	
16	90170-20255	NUT	1	
17	59W-16356-00	ROD, push 1	1	
18	93210-09165	O-RING	2	
19	5F7-16343-00	SCREW, adjusting	1	
20	93210-04279	O-RING	1	
21	92901-06200	WASHER, plain	1	
22	95303-06600	NUT	1	
23	93515-32029	BALL	1	
24	93210-22164	O-RING	1	
25	5F7-16357-00	ROD, push 2	1	
26	3AK-16380-00	PUSH LEVER ASSY	1	
27	93315-11206	BEARING, cylindrical	1	
28	93102-12224	OIL SEAL	1	

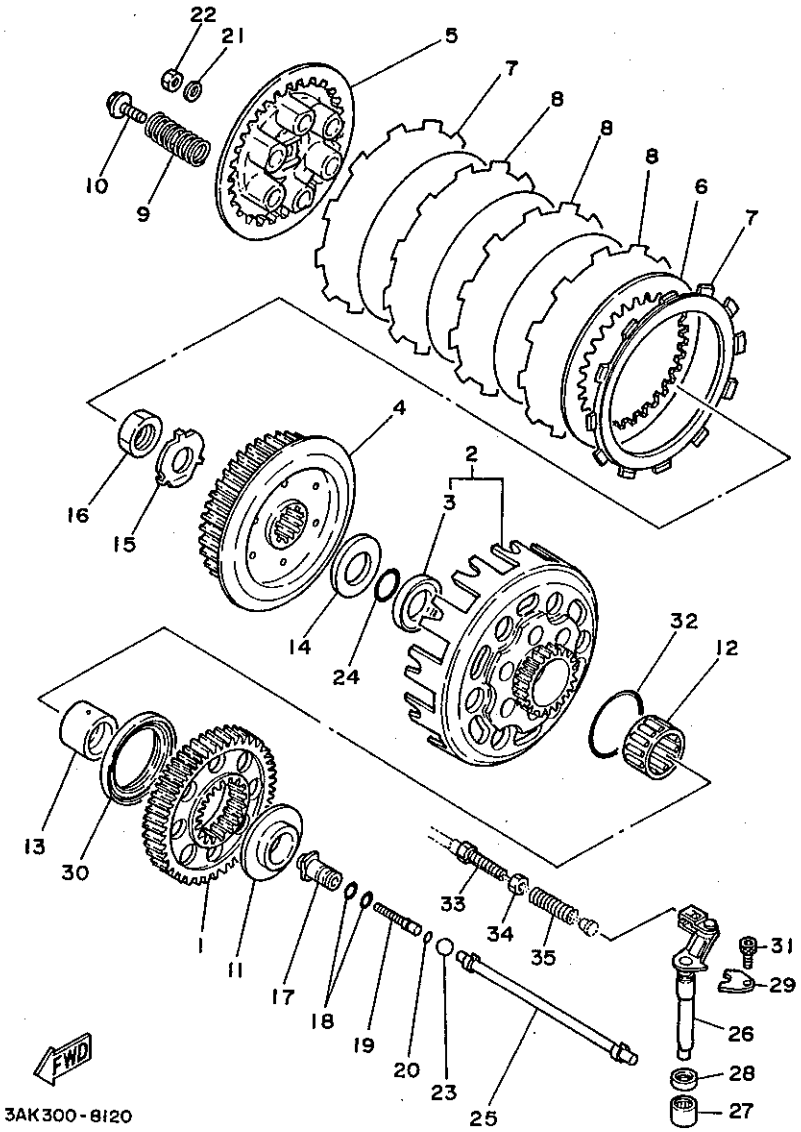
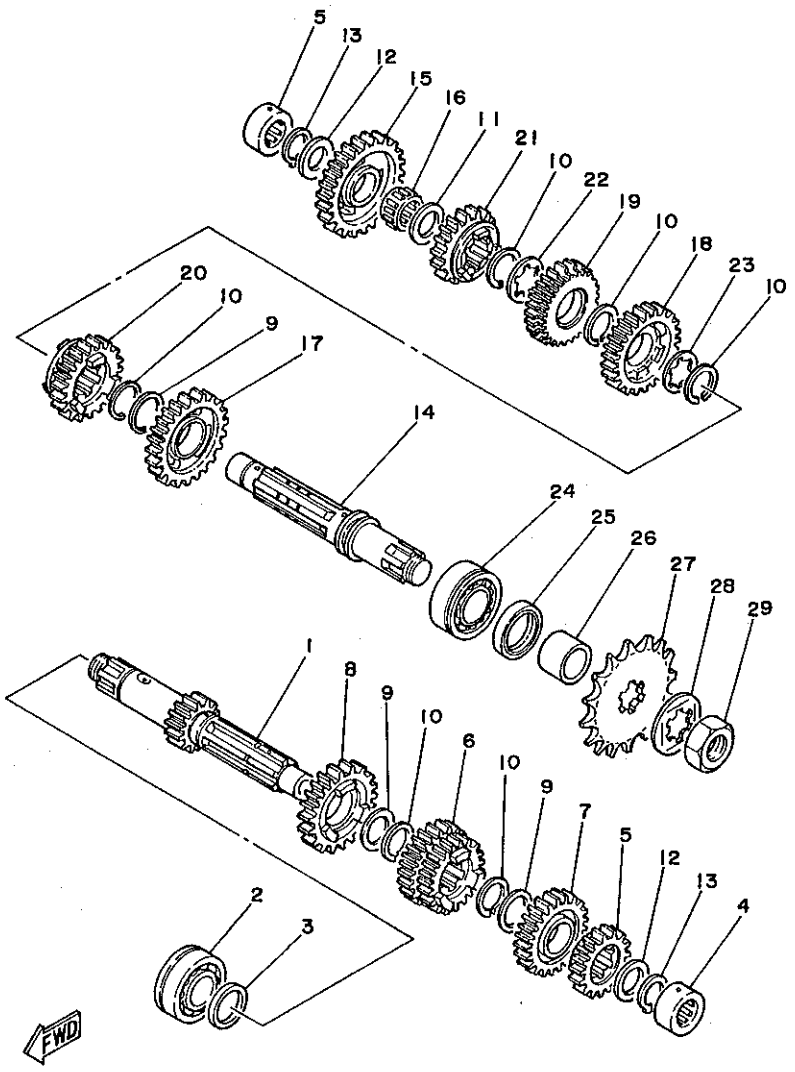


FIG. 12 CLUTCH

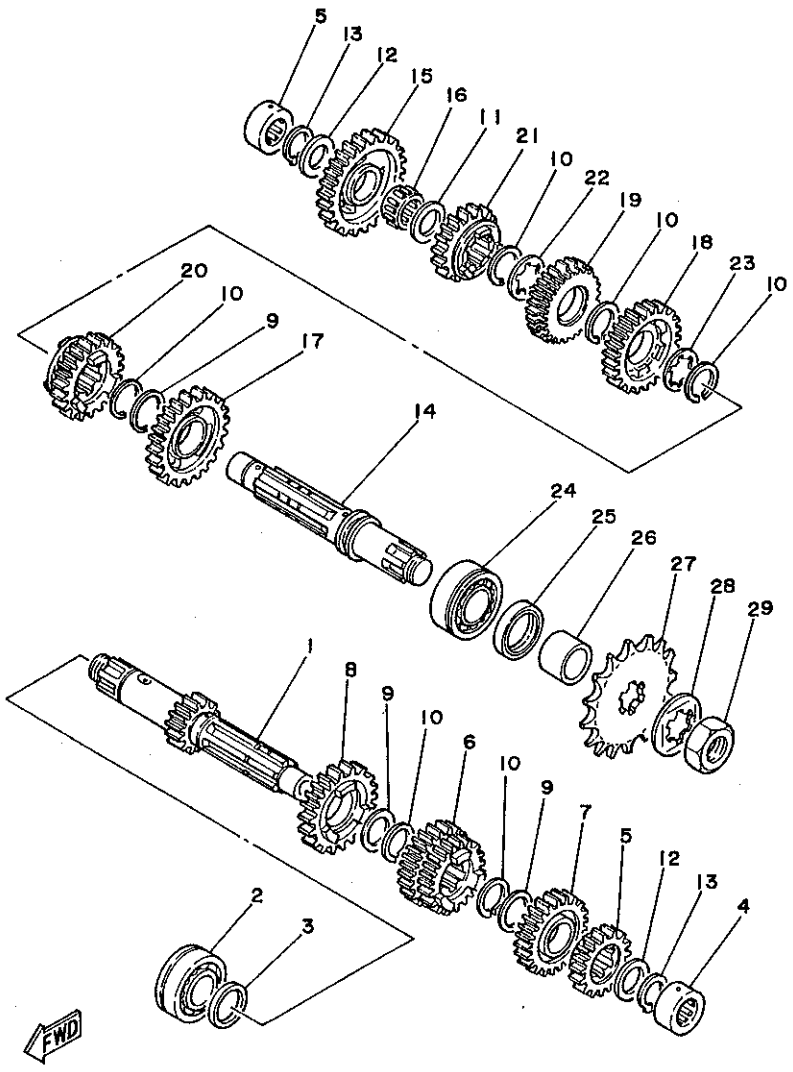
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3AK-16384-00	PLATE, seat	1	
30	93101-56095	OIL SEAL	1	
31	91316-05012	BOLT	1	
32	93210-42482	O-RING	1	
33	90123-06102	BOLT	1	
34	90179-06143	NUT	1	
35	90501-10075	SPRING, compression	1	



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FIG. 13 TRANSMISSION

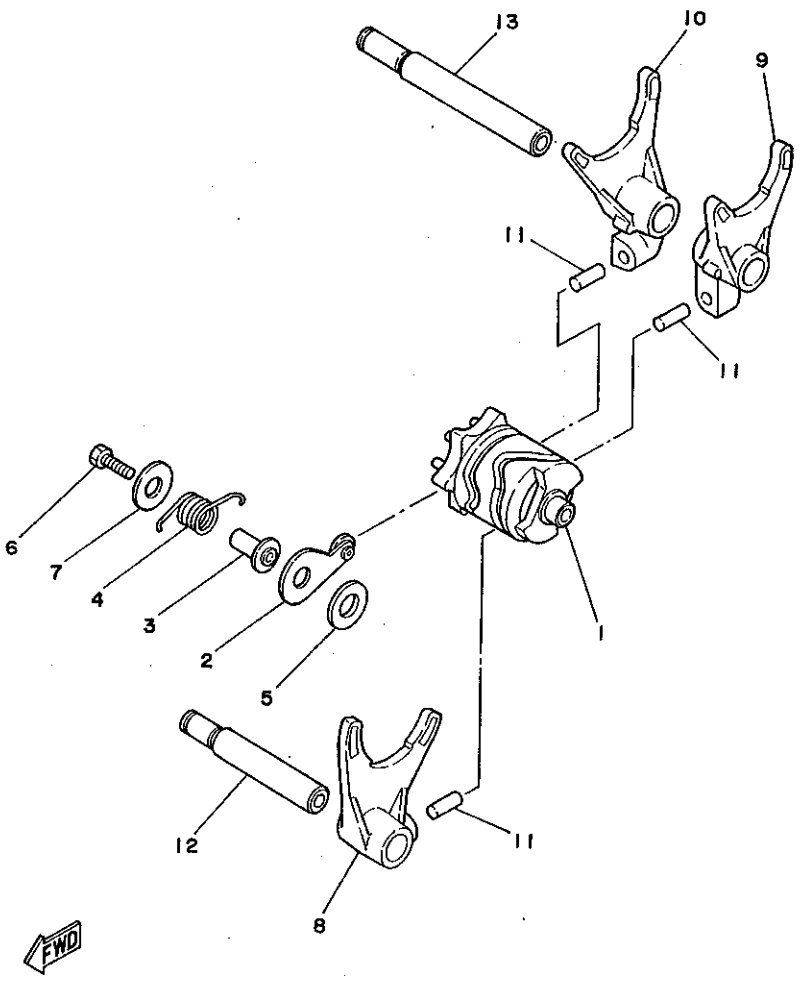
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	26J-17411-11	AXLE, main	1	STD
	26J-17411-01	AXLE, main	1	UR
2	93306-20546	BEARING	1	
3	168-17428-01-03	SHIM 2 (0.3T)	1	UN
	168-17428-01-05	SHIM 2 (0.5T)	1	UN
4	93311-620T9	BEARING, cylindrical	2	
5	5F7-17121-10	GEAR, 2nd pinion (21T)	1	STD
	5F7-17121-00	GEAR, 2nd pinion (18T)	1	UR
6	5F7-17131-10	GEAR, 3rd/4th pinion (21T/25T)	1	STD
	5F7-17131-00	GEAR, 3rd/4th pinion (23T/25T)	1	UR
7	5F7-17151-01	GEAR, 5th pinion	1	
8	5F7-17161-01	GEAR, 6th pinion	1	
9	90201-253K0	WASHER, plate	2	UR
	90201-256E6	WASHER, plate	2	UR
	90201-256E4	WASHER, plate	1	UR
10	93440-25084	CIRCLIP	6	
11	90201-20276	WASHER, plate (1.0T)	1	
12	90201-20276	WASHER, plate (1.0T)	2	UR
	90201-206E5	WASHER, plate (0.9T)	2	UR
13	99009-20400	CIRCLIP	2	
14	3AK-17421-00	AXLE, drive	1	
15	5F7-17211-10	GEAR, 1st wheel (28T)	1	STD
	5F7-17211-00	GEAR, 1st wheel (31T)	1	UR
16	93310-22057	BEARING, cylindrical	1	
17	5F7-17221-10	GEAR, 2nd wheel (31T)	1	STD
	5F7-17221-00	GEAR, 2nd wheel (28T)	1	UR
18	5F7-17231-10	GEAR, 3rd wheel (26T)	1	STD
	5F7-17231-00	GEAR, 3rd wheel (29T)	1	UR



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FIG. 13 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19	5F7-17241-00	GEAR, 4th wheel (27T)	1	
20	5F7-17251-01	GEAR, 5th wheel	1	
21	5F7-17261-01	GEAR, 6th wheel	1	
22	5F7-17136-00	WASHER, gear hold 3	2	
23	90209-22082	WASHER	2	
24	93304-20501	BEARING (B4205)	1	
25	93102-32M07	OIL SEAL	1	
26	90387-252U6	COLLAR	1	
27	93834-17120	SPROCKET,drive 17T (26J1746170)	1	STD
	93834-15077	SPROCKET,drive 15T (26J1746150)	1	UR
	93834-16099	SPROCKET,drive 16T (26J1746160)	1	UR
	93834-18135	SPROCKET,drive 18T (26J1746180)	1	UR
28	90215-21239	WASHER, lock	1	
29	90179-20255	NUT	1	



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FIG. 14 SHIFT CAM. FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-18540-00	SHIFT CAM ASSY	1	
2	3R3-18140-00	STOPPER LEVER ASSY	1	
3	2KM-18179-00	GUIDE	1	
4	90508-26747	SPRING, torsion	1	
5	90201-06412	WASHER, plate	1	
6	90101-06562	BOLT	1	
7	90201-062G3	WASHER, plate	1	
8	3AK-18511-00	FORK, shift 1	1	
9	5F7-18512-00	FORK, shift 2	1	
10	3AK-18513-00	FORK, shift 3	1	
11	93606-14154	PIN, dowel	3	
12	3AK-18531-00	BAR, shift fork guide 1	1	
13	3AK-18535-00	BAR, shift fork guide 2	1	

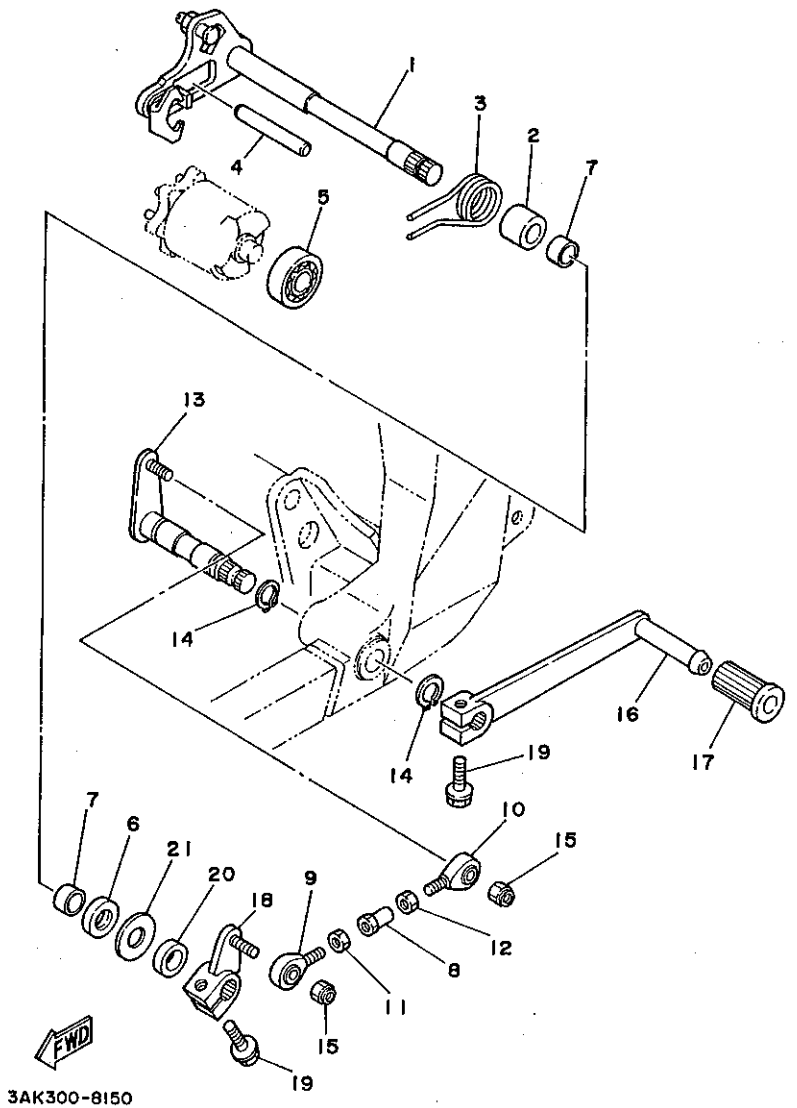


FIG. 15 SHIFT SHAFT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-18101-00	SHIFT SHAFT ASSY	1	
2	90560-12171	SPACER	1	
3	90508-32318	SPRING, torsion	1	
4	93608-50158	PIN, dowel	1	
5	93306-00105	BEARING (B6001)	1	
6	93109-12012	OIL SEAL	1	
7	90383-12013	BUSH, formed	2	
8	5F7-18115-00	ROD, shift	1	
9	5F7-18116-00	JOINT, rod 1	1	
10	5F7-18117-00	JOINT, rod 2	1	
11	95303-06700	NUT	1	
12	90170-06228	NUT	1	
13	3AK-18169-00	ARM, shift 2	1	
14	99009-12400	CIRCLIP	2	
15	95601-06100	NUT, u	2	
16	3AK-18111-00	PEDAL, shift	1	
17	4A0-18113-00	COVER, shift pedal	1	
18	3AK-18112-00	ARM, shift	1	
19	97016-06020	BOLT	2	
20	90560-12337	SPACER	1	
21	90201-12588	WASHER, plate	1	

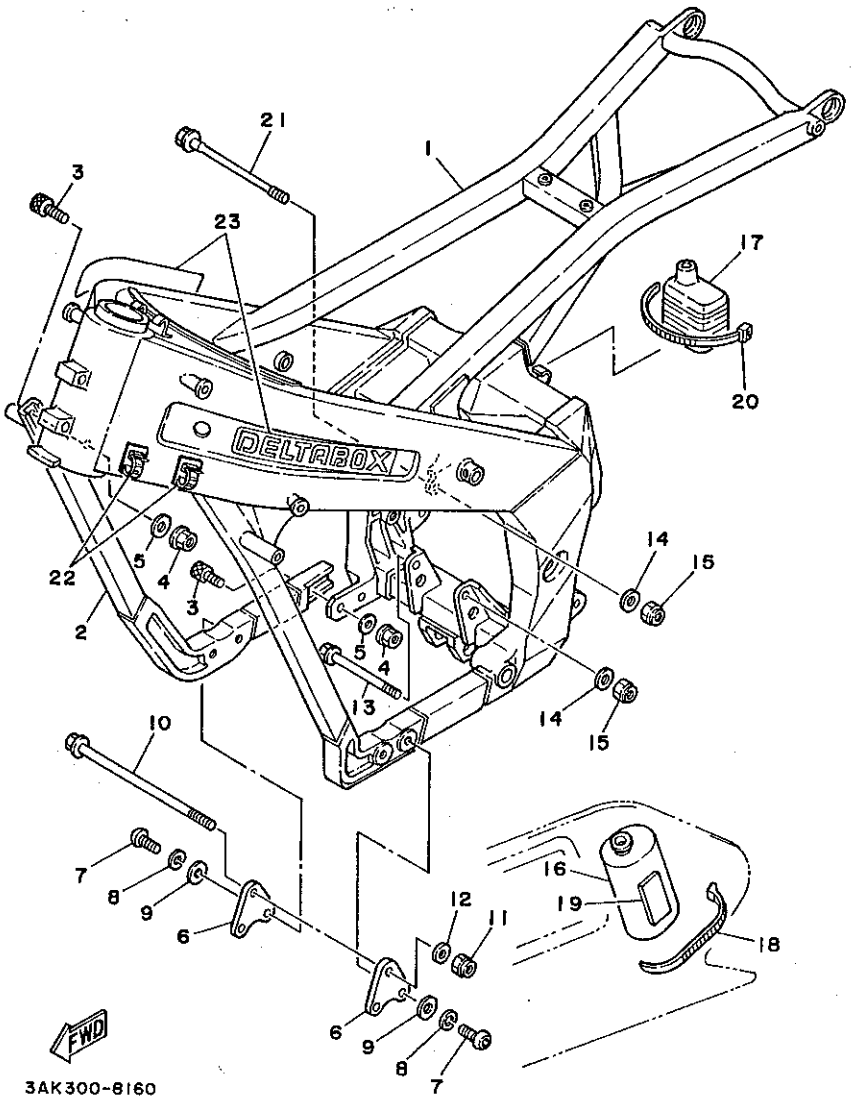


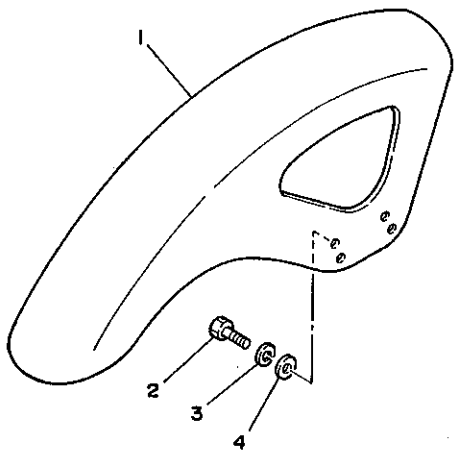
FIG. 16 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-21110-00	FRAME COMP.	1	
2	3AK-21140-00	DOWN TUBE COMP.	1	
3	91311-08040	BOLT	4	
4	95601-08200	NUT, self-locking	4	
5	90201-086J0	WASHER, plate	4	
6	3AK-21411-00	BRACKET, engine 1	2	
7	92011-08025	SCREW	4	
8	92990-08100	WASHER, spring	4	
9	92901-08600	WASHER, plate	4	
10	90105-10401	BOLT, washer based	1	
11	95601-10100	NUT, u	1	
12	92901-10200	WASHER, plain	1	
13	90105-08100	BOLT, washer based	1	
14	92901-08600	WASHER, plate	2	
15	95601-08100	NUT, u	2	
16	49V-21751-00	TANK, oil	1	
17	4A0-21751-00	TANK, oil	1	
18	90465-13154	CLAMP	2	
19	4J2-24182-00	DAMPER, locating 2	1	
20	90465-13154	CLAMP	2	
21	90105-08246	BOLT, washer based	1	
22	90464-13087	CLAMP	4	
23	1RK-2118E-00	EMBLEM 1	2	

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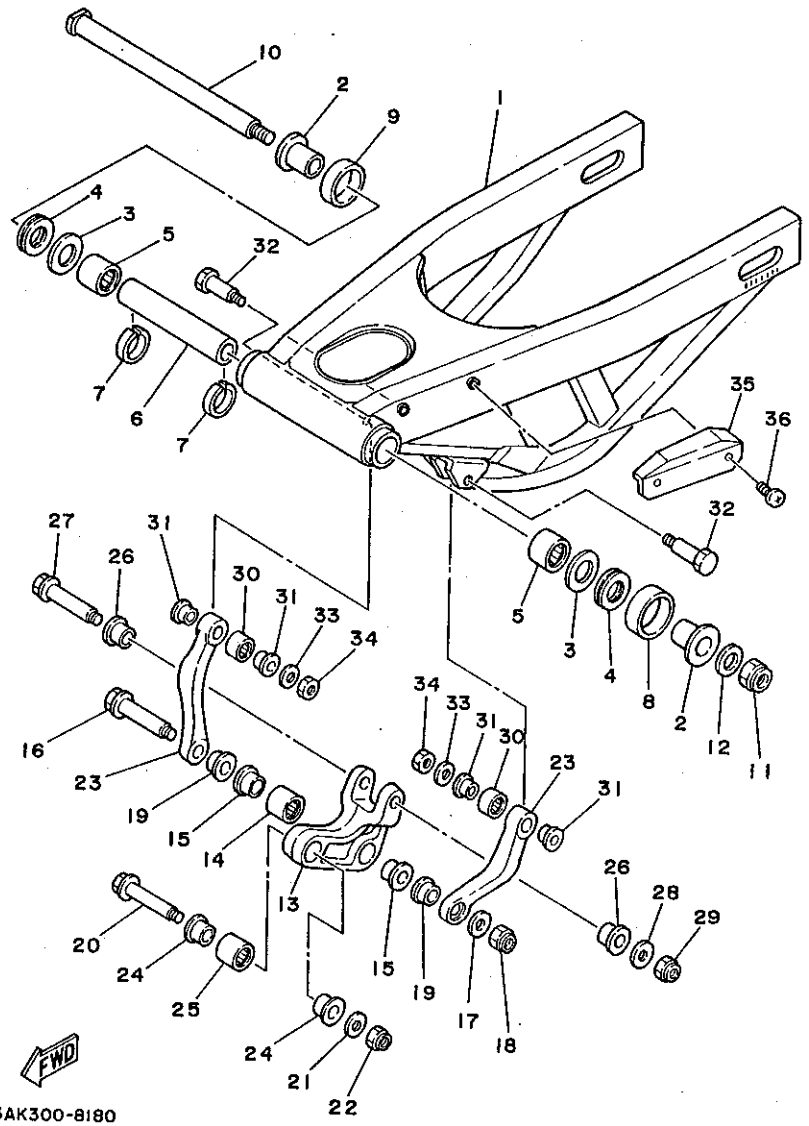
FIG. 17 FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59W-21511-00	FENDER, front	1	
2	97002-06016	BOLT	4	
3	92990-06100	WASHER, spring	4	
4	92990-06600	WASHER, plate	4	



FWD

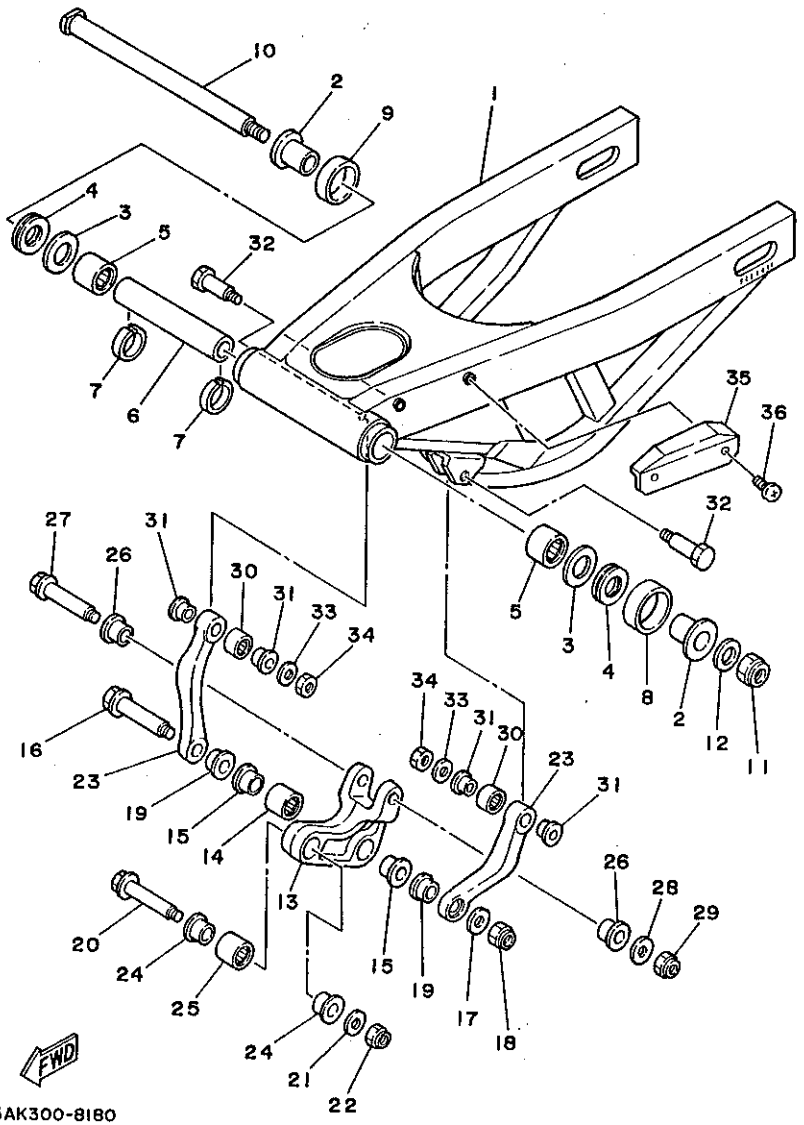
3AK300-8170



3AK300-8180

FIG. 18 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-22110-00	REAR ARM COMP.	1	
2	1X2-22123-00	BUSH 1	2	
3	1X2-22127-00-20	SHIM (0.2T)	2	UN
4	93342-22502	BEARING	2	
5	93315-42523	BEARING, cylindrical	2	
6	3AK-22126-00	COLLAR, distance	1	
7	1RK-22483-00	DAMPER 1	2	
8	1RK-22128-00	COVER, thrust 1	1	
9	5Y9-22129-01	COVER, thrust 2	1	
10	1RK-22141-00	SHAFT, pivot	1	
11	90185-18138	NUT, self-locking	1	
12	90201-18262	WASHER, plate	1	
13	3AK-2217A-00	ARM, relay	1	
14	93317-41655	BEARING, cylindrical	1	
15	1RK-22123-00	BUSH 1	2	
16	1RK-22241-00	BOLT 1	1	
17	90201-081A6	WASHER, plate	1	
18	90185-08057	NUT, self-locking	1	
19	1RK-22124-00	BUSH 2	2	
20	1RK-22241-00	BOLT 1	1	
21	90201-081A6	WASHER, plate	1	
22	90185-08057	NUT, self-locking	1	
23	1RK-22179-00	ARM, tensioner	2	
24	1RK-22123-00	BUSH 1	2	
25	93317-41655	BEARING, cylindrical	1	
26	1RK-22124-00	BUSH 2	2	
27	1RK-22241-00	BOLT 1	1	
28	90201-081A6	WASHER, plate	1	



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FIG. 18 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90185-08057	NUT, self-locking	1	
30	93317-21254	BEARING, cylindrical	2	
31	90387-105N1	COLLAR	4	
32	90109-081E2	BOLT	2	
33	90201-081A6	WASHER, plate	2	
34	90185-08055	NUT, self-locking	2	
35	2KM-22147-00	PROTECTOR, chain	1	
36	98901-06020	SCREW, bind	2	

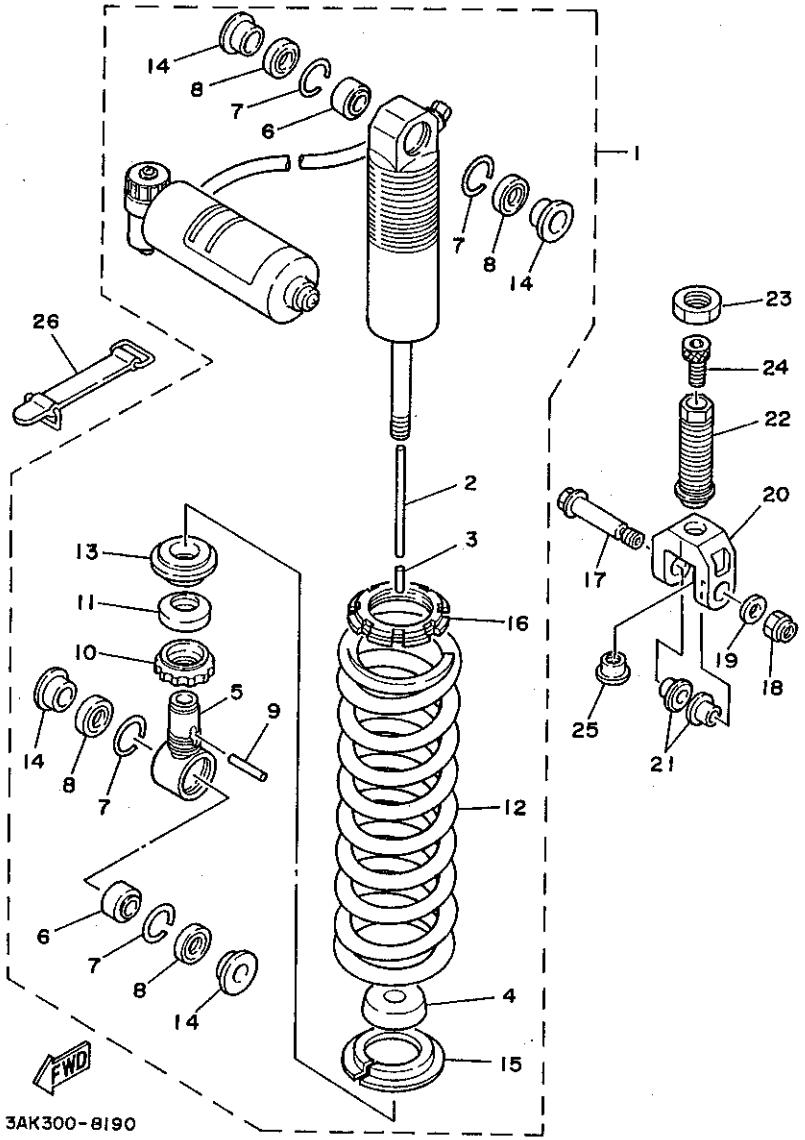
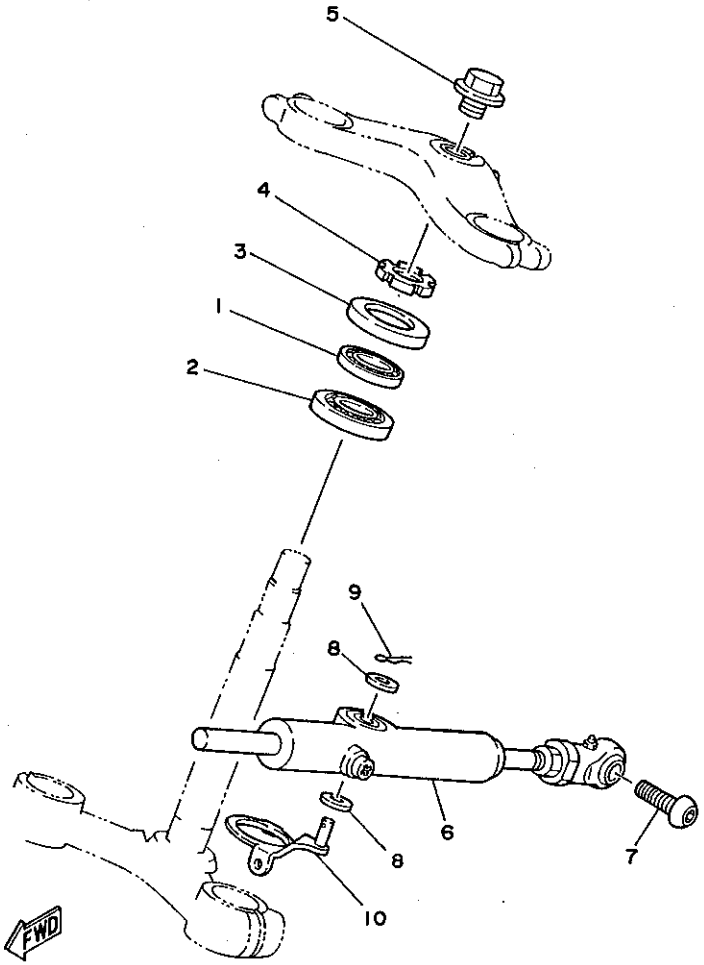


FIG. 19 REAR SUSPENSION

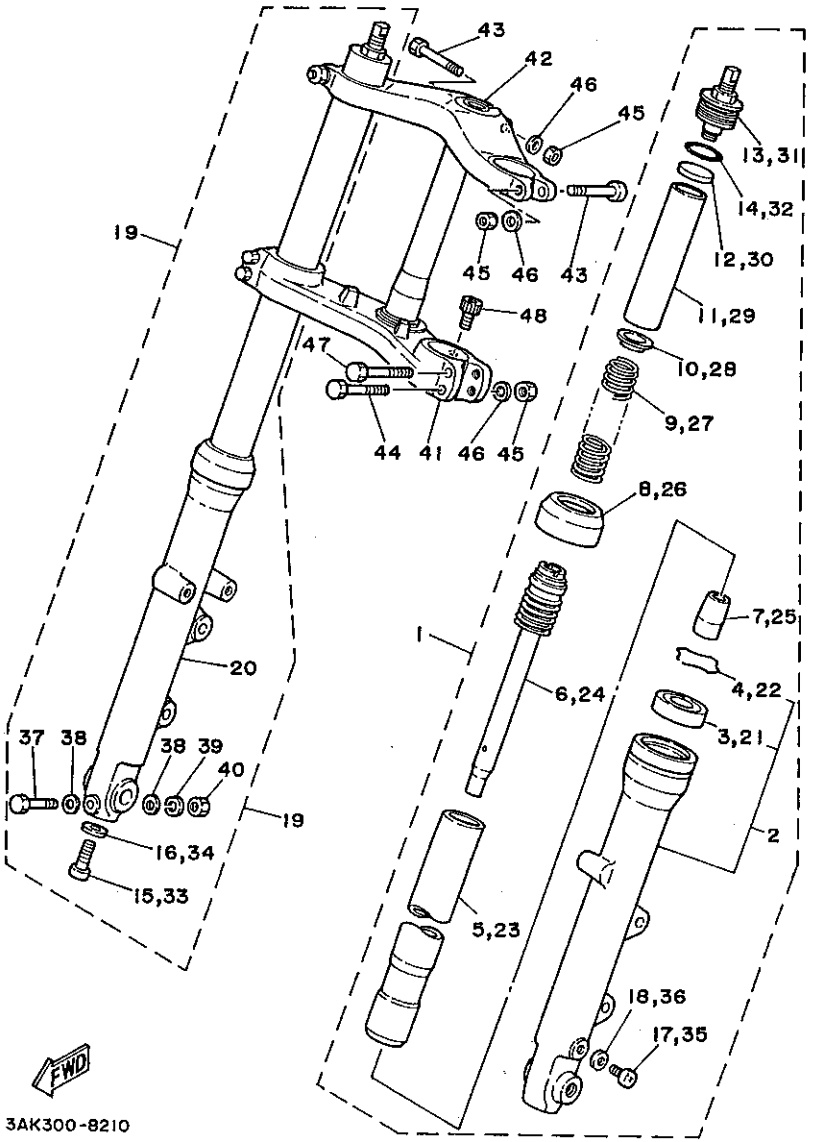
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-22210-00	SHOCK ABSORBER ASSY, rear	1	
2	3AK-22489-00	.ROD, push	1	
3	93604-21193	.PIN, dowel	1	
4	3AK-22493-00	.BUMP, stop	1	
5	3AK-22409-00	.UPPER BRACKET SUB ASSY	1	
6	93399-99921	.BEARING	2	
7	93440-30113	.CIRCLIP	4	
8	23X-22211-00	.COVER	4	
9	93604-26132	.PIN, dowel	1	
10	3AK-22497-00	.NUT, adjusting	1	
11	3R4-22221-01	.COVER	1	
12	3AK-22212-00	.SPRING	1	
13	1RK-22213-00	.SEAT, spring upper	1	
14	90387-144N9	.COLLAR	4	
15	22W-22214-00	.GUIDE, spring 1	2	
16	2KM-22224-00	.GUIDE, spring 2	1	
17	1RK-22241-00	BOLT 1	1	
18	90185-08057	NUT, self-locking	1	
19	90201-081A6	WASHER, plate	1	
20	3AK-22219-00	• BRACKET, upper	1	
21	1RK-22124-00	BUSH 2	2	
22	3AK-22239-00	ADJUSTER	1	
23	1RK-22251-00	NUT 1	1	
24	91311-10020	BOLT	1	
25	3AK-22252-00	NUT	1	
26	24X-22262-00	HOLDER, sub tank	2	



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FIG. 20 STEERING

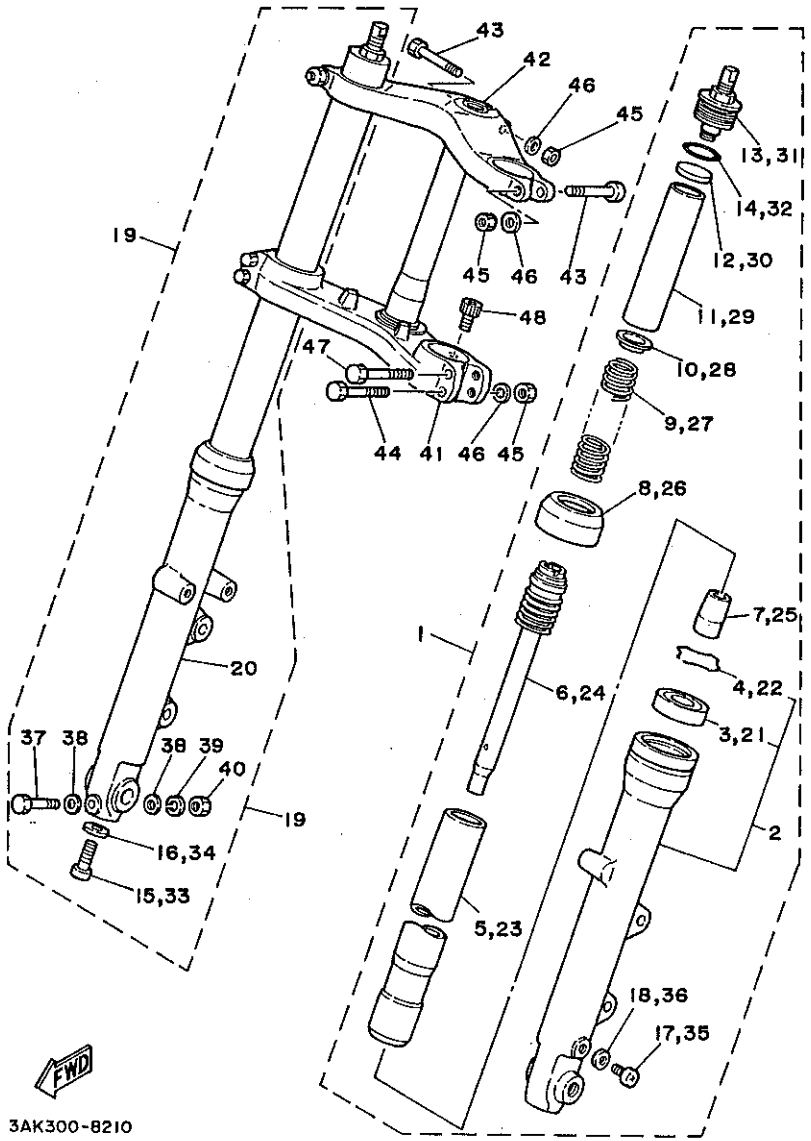
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	93332-00023	BEARING	1	
2	93332-00008	BEARING	1	
3	1J7-23415-00	COVER, ball race 1	1	
4	90179-25033	NUT	1	
5	2KM-23451-00	BOLT, fitting 1	1	
6	49V-23490-00	HANDLEBAR SHIMMY DAMPER ASSY	1	
7	92011-08020	SCREW	1	
8	92901-08600	WASHER, plate	2	
9	90468-16099	CLIP	1	
10	1RK-23495-00	STAY, damper	1	



3AK300-8210

FIG. 21 FRONT FORK

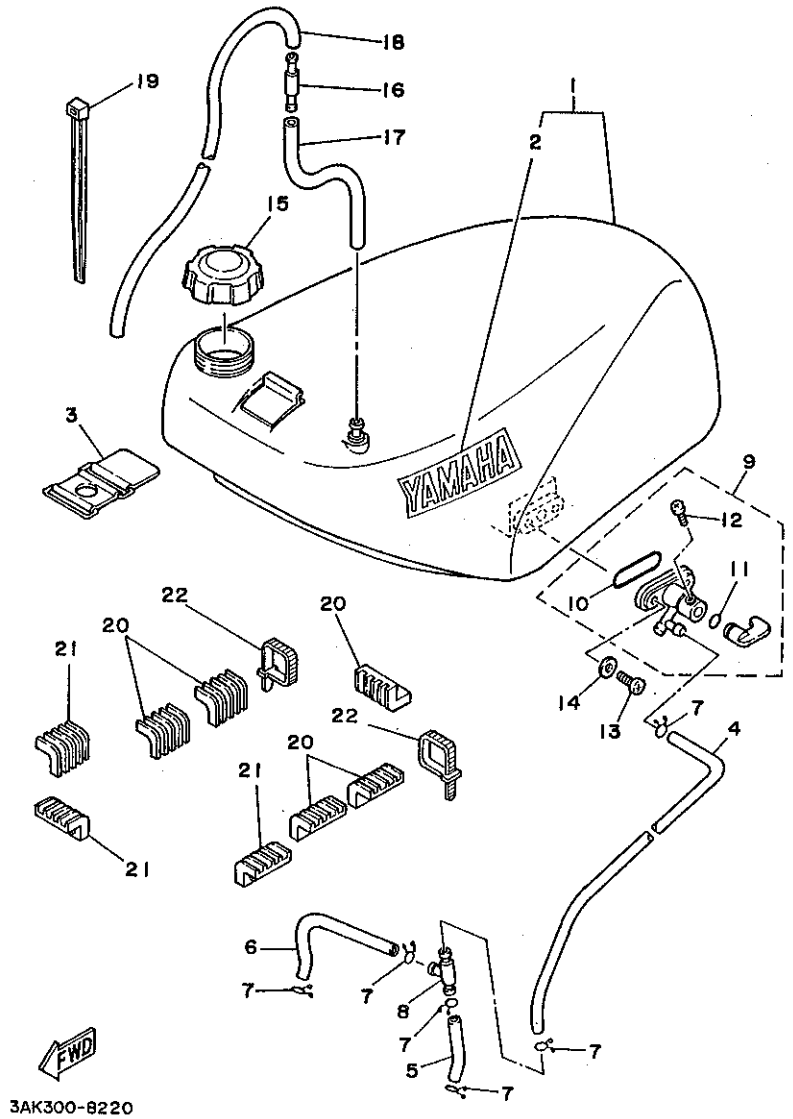
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-23102-00	FRONT FORK ASSY (L.H)	1	
2	1RK-23126-00	.TUBE, outer 1	1	
3	49V-23145-00	..OIL SEAL	1	
4	26H-23156-00	..CLIP, oil seal	1	
5	3AK-23110-00	.INNER TUBE COMP.1	1	
6	3AK-23170-00	.CYLINDER COMP., front fork	1	
7	2K8-23173-L0	.SPINDLE, taper	1	
8	49V-23144-00	.SEAL, dust	1	
9	3AK-23141-00	.SPRING, front fork	1	
10	49V-23142-00	.SEAT, spring upper	1	
11	2TK-23118-00	.SPACER	1	
12	49V-23149-00	.WASHER, spring upper	1	
13	3AK-23111-00	.BOLT, cap	1	
14	26H-23147-00	.O-RING	1	
15	3R4-23181-L0	.BOLT, hexagon socket head	1	
16	2K8-23158-L0	.GASKET	1	
17	4H7-23119-00	.PLUG, drain	1	
18	122-23129-00	.GASKET, drain plug	1	
19	3AK-23103-00	FRONT FORK ASSY (R.H)	1	
20	1RK-23136-00	.TUBE, outer 2	1	
21	49V-23145-00	..OIL SEAL	1	
22	26H-23156-00	..CLIP, oil seal	1	
23	3AK-23110-00	.INNER TUBE COMP.1	1	
24	3AK-23170-00	.CYLINDER COMP., front fork	1	
25	2K8-23173-L0	.SPINDLE, taper	1	
26	49V-23144-00	.SEAL, dust	1	
27	3AK-23141-00	.SPRING, front fork	1	
28	49V-23142-00	.SEAT, spring upper	1	



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FIG. 21 FRONT FORK

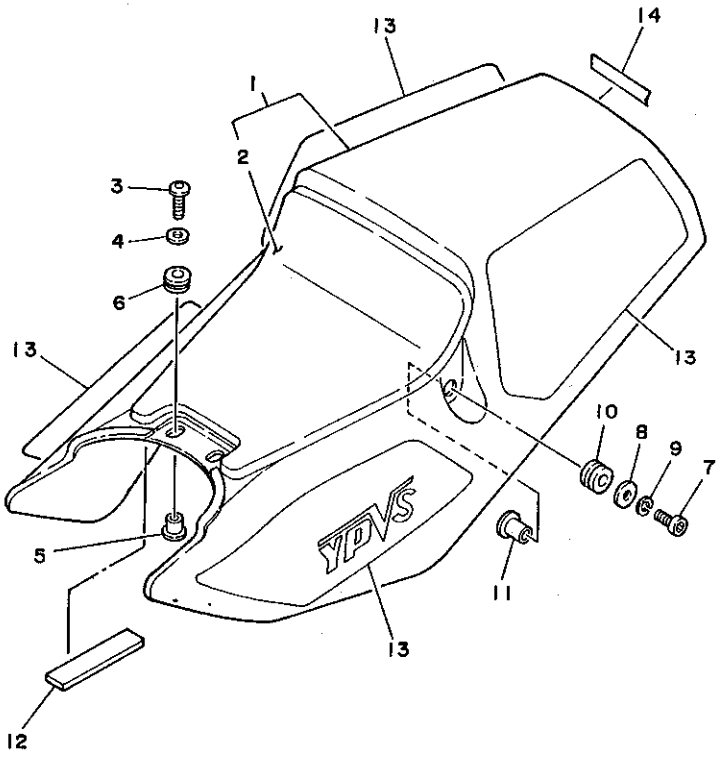
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	2TK-23118-00	.SPACER	1	
30	49V-23149-00	.WASHER, spring upper	1	
31	3AK-23111-00	.BOLT, cap	1	
32	26H-23147-00	.O-RING	1	
33	3R4-23181-L0	.BOLT, hexagon socket head	1	
34	2K8-23158-L0	.GASKET	1	
35	4H7-23119-00	.PLUG, drain	1	
36	122-23129-00	.GASKET, drain plug	1	
37	98021-08060	.BOLT	1	
38	92901-08600	.WASHER, plate	2	
39	92990-08100	.WASHER, spring	1	
40	95311-08600	.NUT	1	
41	1RK-23340-00	UNDER BRACKET COMP.	1	
42	59W-23435-00	CROWN, handle	1	
43	98021-08050	BOLT	3	
44	98021-08060	BOLT	3	
45	90185-08054	NUT, self-locking	7	
46	92901-08600	WASHER, plate	7	
47	98021-08065	BOLT	1	
48	91311-08016	BOLT	1	



3AK300-8220

FIG. 22 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-24110-00-01	FUEL TANK COMP.	1	
2	99224-00045	.EMBLEM, yamaha	2	
3	240-24173-00	BAND, tank fitting 1	1	
4	3AK-24311-00	PIPE, fuel 1	1	
5	3AK-24312-00	PIPE 2	1	
6	3AK-24313-00	PIPE 3	1	
7	90467-10008	CLIP	6	
8	1X2-24376-00	JOINT, fuel pipe	1	
9	2K5-24500-00	FUEL COCK ASSY 1	1	
10	214-24512-00	.GASKET	1	
11	1A0-24512-00	.O-RING	1	
12	619-24535-00	.SCREW, lever fitting	1	
13	90149-06008	SCREW	2	
14	90202-06010	WASHER, plate	2	
15	5F7-24610-00	CAP ASSY	1	
16	4A0-24380-00	PIPE JOINT ASSY	1	
17	90446-09130	HOSE	1	
18	90446-09066	HOSE	1	
19	90465-13169	CLAMP	1	
20	1RK-24182-00	DAMPER, locating 2	5	
21	1RK-24181-00	DAMPER, locating 1	3	
22	90465-13169	CLAMP	5	

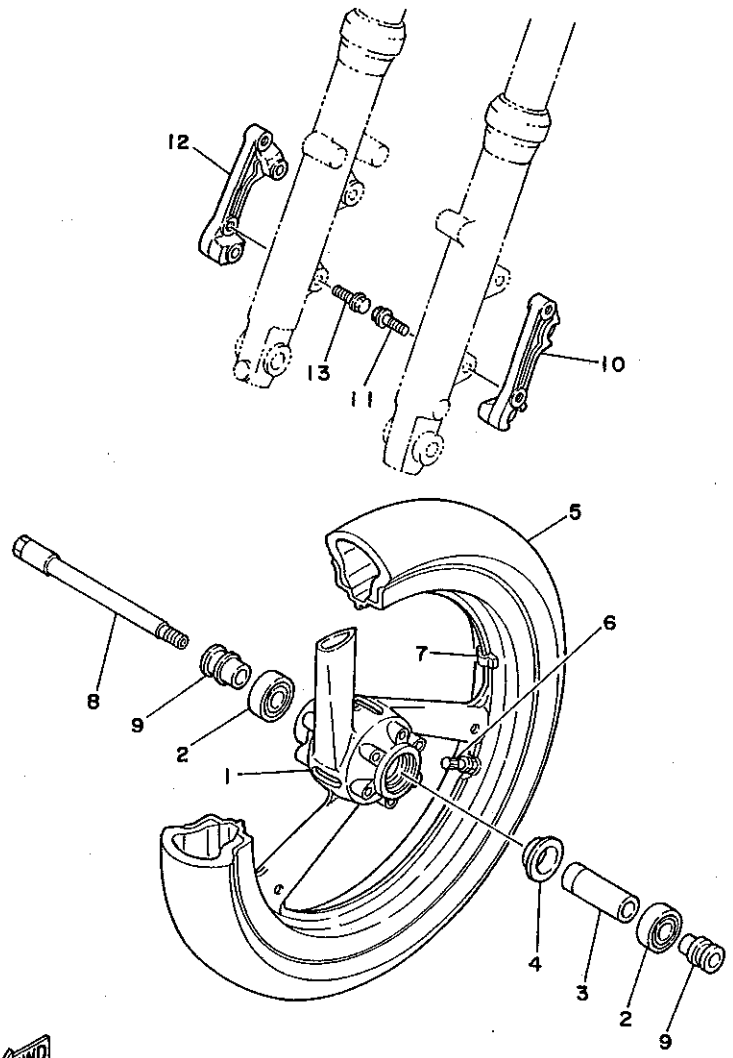




3AK300-8230

FIG. 23 SEAT

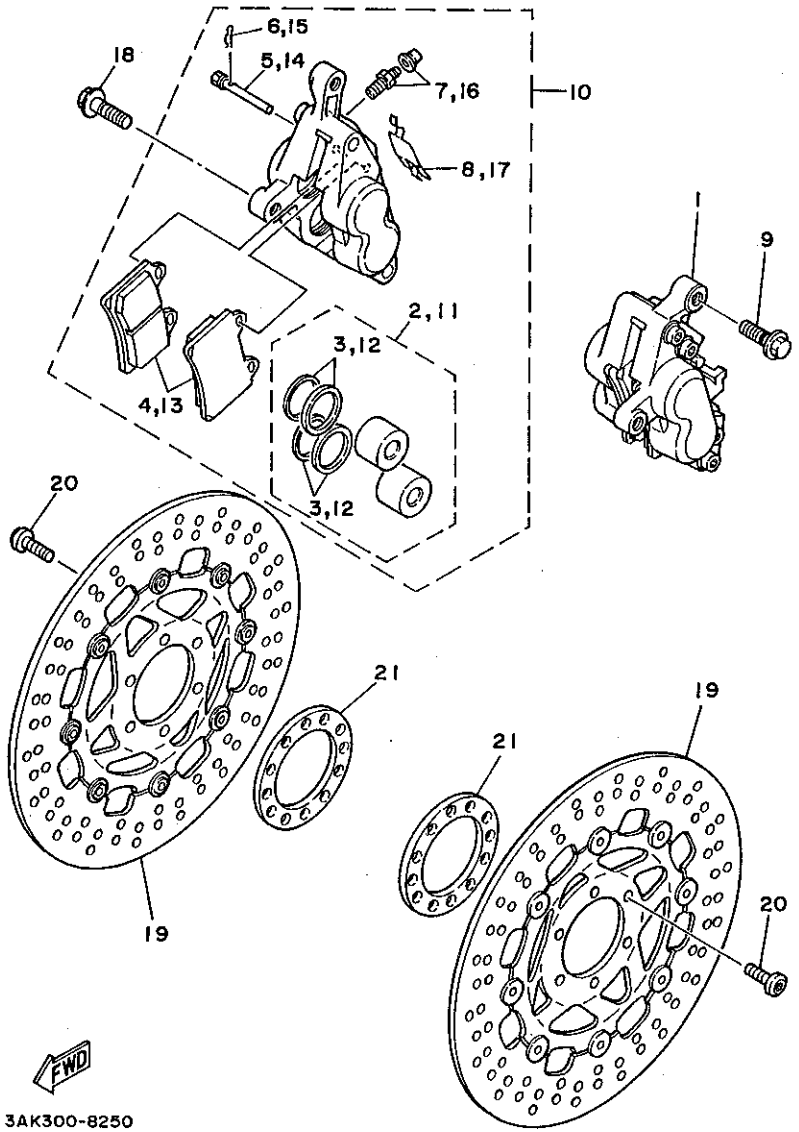
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-24710-00	SINGLE SEAT ASSY	1	
2	1RK-24713-00	.CUSION, seat	1	
3	92016-06020	SCREW	2	
4	90201-065F3	WASHER, plate	2	
5	90387-06737	COLLAR	2	
6	90480-13018	GROMMET	2	
7	92011-08025	SCREW	2	
8	90201-085E6	WASHER, plate	2	
9	92990-08100	WASHER, spring	2	
10	90480-18495	GROMMET	2	
11	90387-083U8	COLLAR	2	
12	3AK-24723-00	DAMPER, seat	2	
13	3AK-2478L-00	SEAT GRAPHIC SET	1	
14	99234-00025	EMBLEM, yamaha	1	



3AK300-8240

FIG. 24 FRONT WHEEL

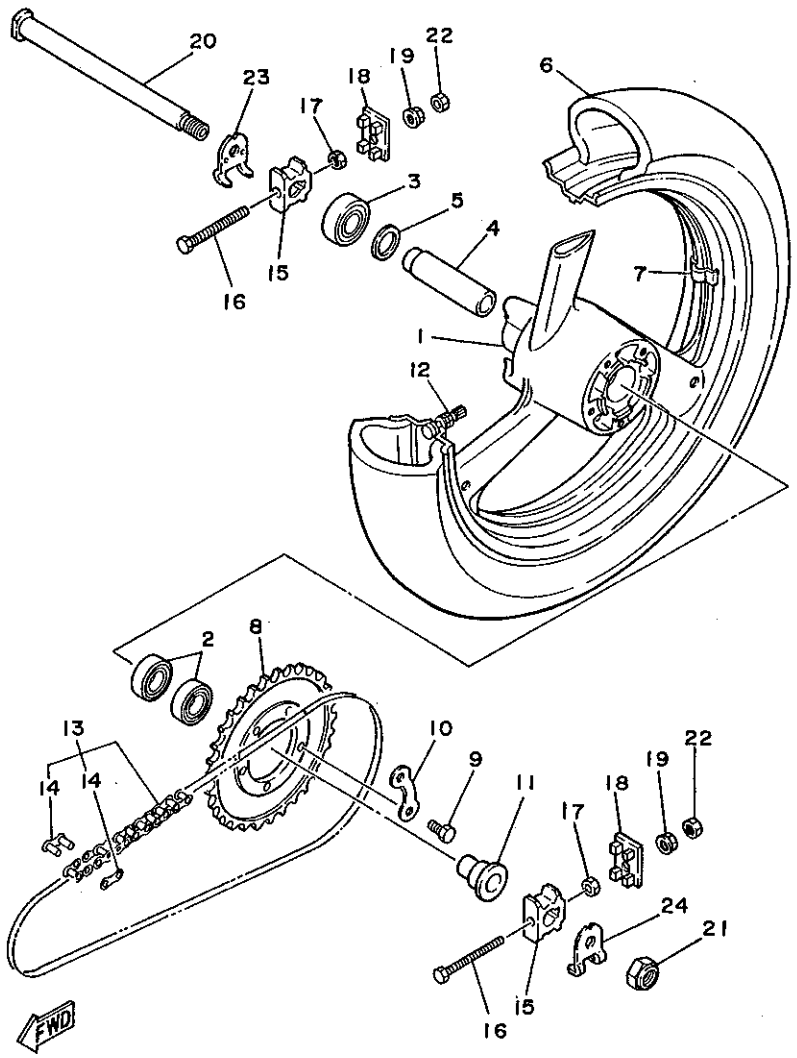
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-25168-20	CAST WHEEL, front	1	
2	93306-20429	BEARING (B6204ZZ)	2	
3	1RK-25117-00	SPACER, bearing	1	
4	5Y9-25316-00	FLANGE, spacer 2	1	
5	94112-171T9	TIRE (325/470R17 KR133 RADIAL)	1	DUNLOP
6	93900-00003	VALVE, rim	1	DUNLOP
7	29L-25398-00	BALANCER, wheel (10G)	1	UR
	29L-25398-10	BALANCER, wheel (20G)	1	UR
	29L-25398-20	BALANCER, wheel (30G)	1	UR
8	1RK-25181-00	AXLE, wheel	1	
9	1RK-25183-00	COLLAR, wheel	2	
10	3AK-23381-00	SEAL, dust 1	1	
11	90105-10308	BOLT, washer based	2	
12	3AK-23382-00	SEAL, dust 2	1	
13	90105-10308	BOLT, washer based	2	



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FIG. 25 FRONT BRAKE CALIPER

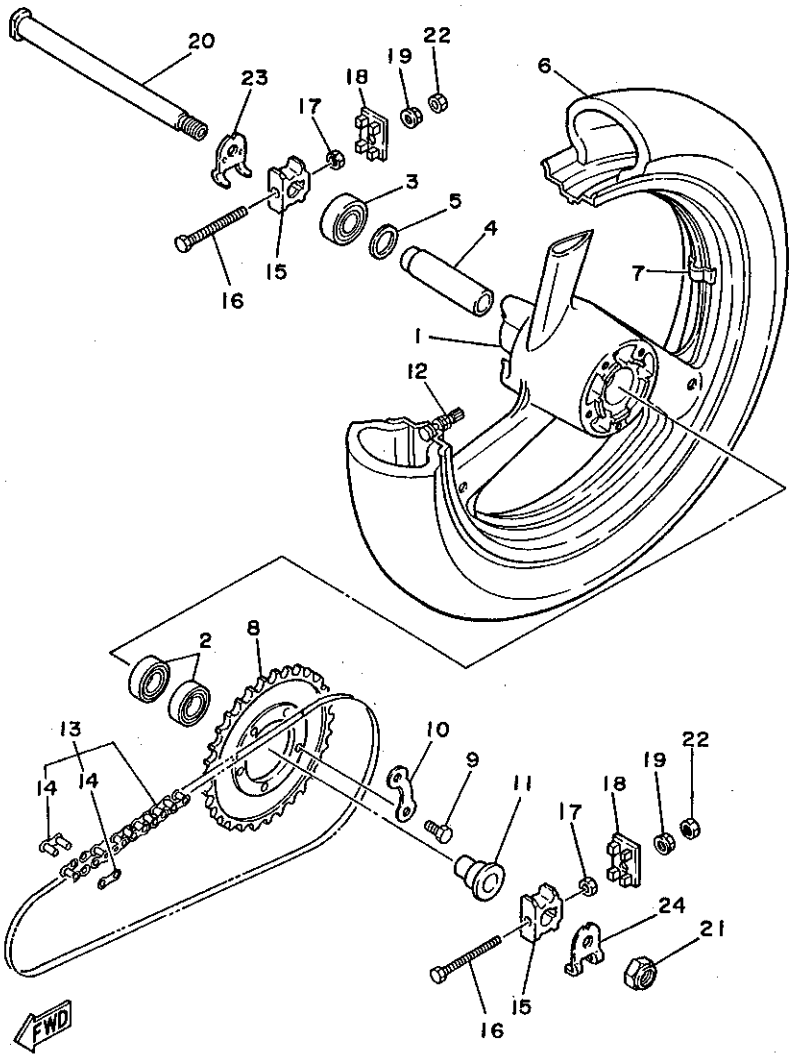
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-2580T-00	CALIPER ASSY (LEFT)	1	
2	3AK-W0057-00	.PISTON ASSY, caliper	1	
3	3AK-W0047-00	..CALIPER SEAL KIT	1	
4	1RK-W0045-00	.BRAKE PAD KIT, front	1	
5	1RK-25924-00	.PIN, pad	2	
6	1KT-25925-00	.CLIP	2	
7	1J3-W0048-00	.BREED SCREW KIT	1	
8	2GH-25919-00	.SUPPORT, pad	1	
9	90105-10308	BOLT, washer based	2	
10	3AK-2580U-00	CALIPER ASSY (RIGHT)	1	
11	3AK-W0057-00	.PISTON ASSY, caliper	1	
12	3AK-W0047-00	..CALIPER SEAL KIT	1	
13	1RK-W0045-00	.BRAKE PAD KIT, front	1	
14	1RK-25924-00	.PIN, pad	2	
15	1KT-25925-00	.CLIP	2	
16	1J3-W0048-00	.BREED SCREW KIT	1	
17	2GH-25919-00	.SUPPORT, pad	1	
18	90105-10308	BOLT, washer based	2	
19	3AK-25830-00	DISK BRAKE ASSY	2	
20	90109-08718	BOLT	12	
21	1RK-25116-00	FLANGE, spacer 2	2	



3AK300-8260

FIG. 26 REAR WHEEL

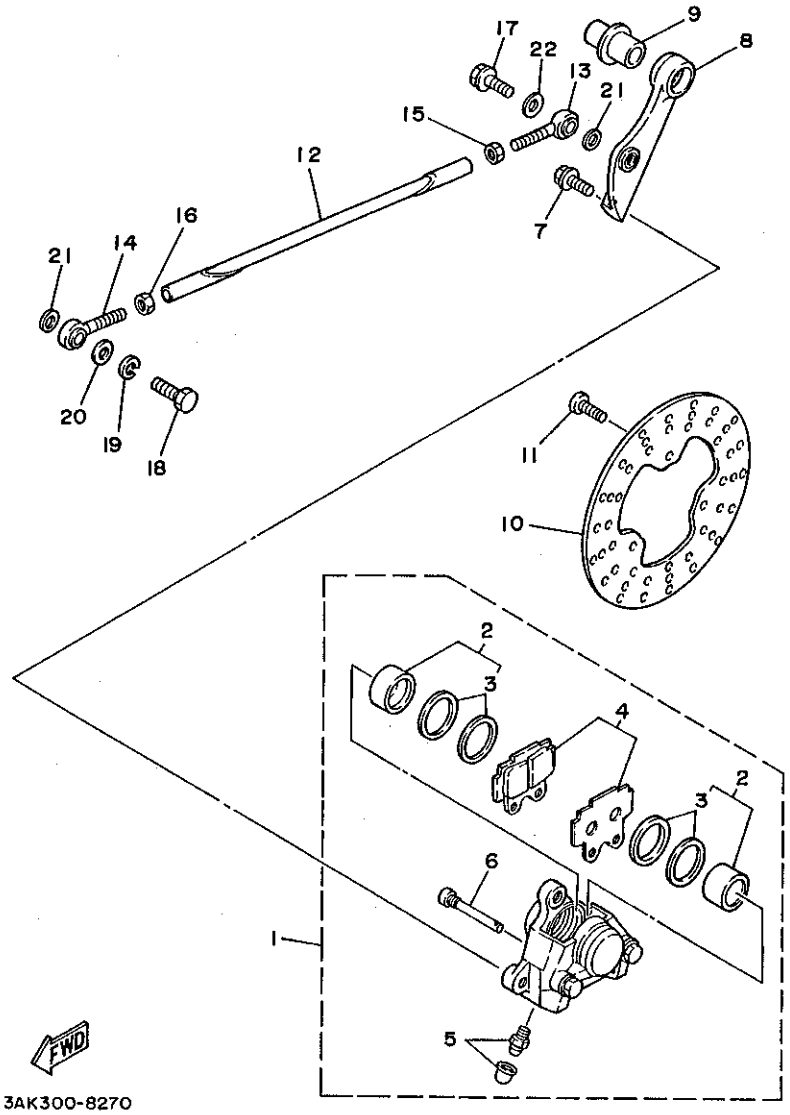
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-25338-20	CAST WHEEL, rear	1	
2	93306-00420	BEARING (B6004)	2	
3	93306-20429	BEARING (B6204ZZ)	1	
4	3AK-25317-00	SPACER, bearing	1	
5	5Y9-25316-00	FLANGE, spacer 2	1	
6	94132-172T0	TIRE (325/575R17 KR133 RADIAL)	1	DUNLOP
7	29L-25398-00	BALANCER, wheel (10G)	1	UR
	29L-25398-10	BALANCER, wheel (20G)	1	UR
	29L-25398-20	BALANCER, wheel (30G)	1	UR
8	240-25438-00	SPROCKET, driven (38T)	1	STD
	240-25436-00	SPROCKET, driven (36T)	1	UR
	240-25437-00	SPROCKET, driven (37T)	1	UR
	240-25439-00	SPROCKET, driven (39T)	1	UR
	240-25440-00	SPROCKET, driven (40T)	1	UR
9	90101-08471	BOLT	5	
10	143-25412-00	WASHER	3	
11	1RK-25383-00	COLLAR, wheel	1	
12	93900-00003	VALVE, rim	1	DUNLOP
13	94570-80104	CHAIN	1	
14	94670-80031	.JOINT, chain	1	
15	3AK-25388-00	PULLER, chain 1	2	
16	90101-08653	BOLT	2	
17	95303-08700	NUT	2	
18	3AK-22174-00	END 1	2	
19	90179-08491	NUT	2	
20	3AK-25381-00	AXLE, wheel	1	
21	90185-18104	NUT, self-locking	1	
22	90170-08027	NUT	2	



3AK300-8260

FIG. 26 REAR WHEEL

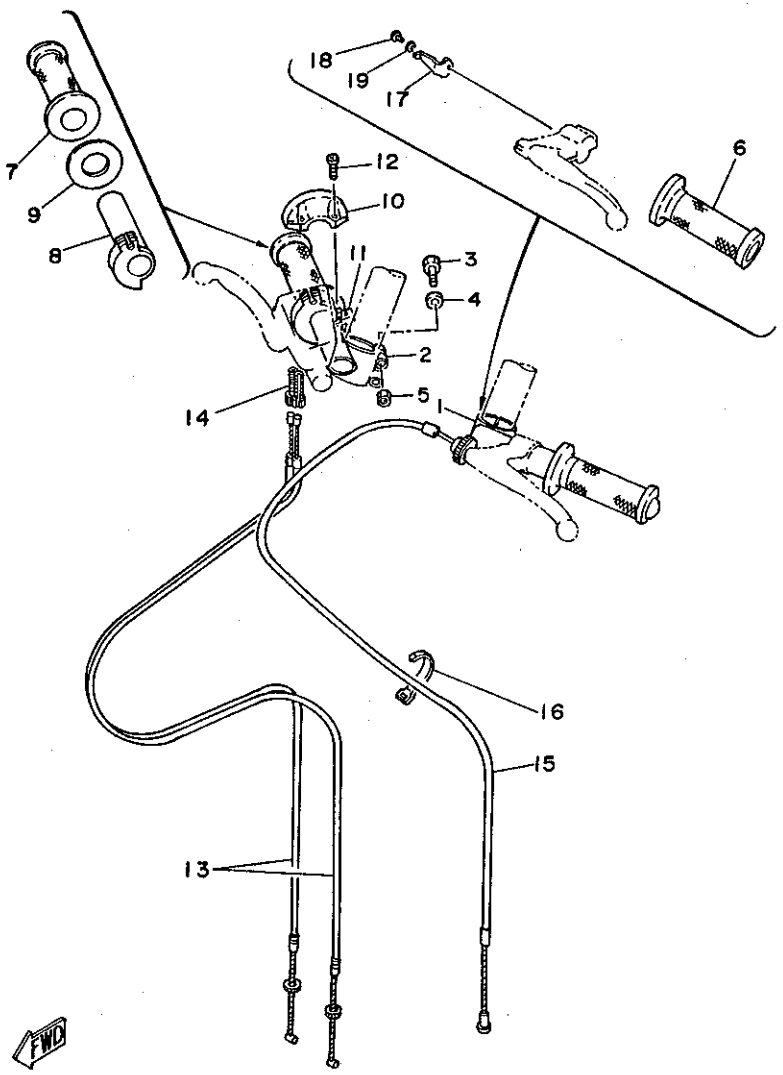
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	90214-20048	WASHER, claw	1	
24	90214-18049	WASHER, claw	1	



3AK300-8270

FIG. 27 REAR BRAKE CALIPER

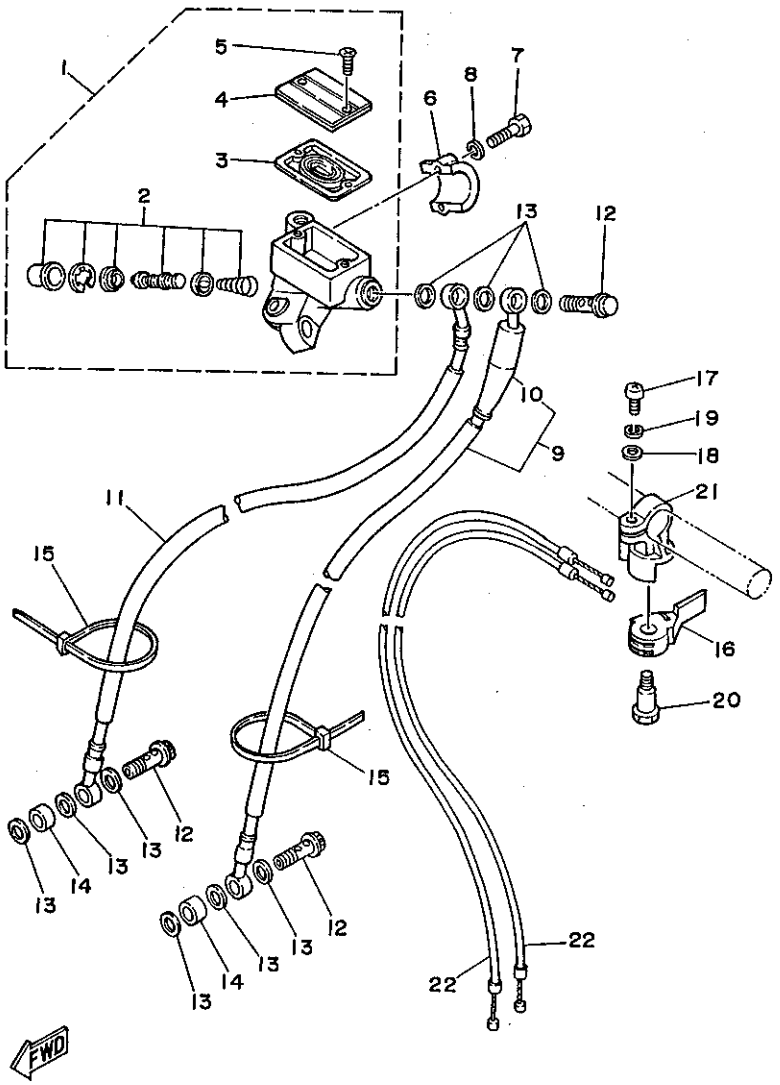
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-25810-50	CALIPER ASSY	1	
2	1RK-W0057-50	.PISTON ASSY, caliper	1	
3	51L-W0047-10	..CALIPER SEAL KIT	1	
4	1RK-W0046-00	.BRAKE PAD KIT, rear	1	
5	1KT-W0048-00	.BREED SCREW KIT	1	
6	1RK-25924-50	.PIN, pad	2	
7	90105-10412	BOLT, washer based	2	
8	3AK-25819-00	BRACKET, caliper	1	
9	3AK-25376-00	COLLAR, wheel	1	
10	3AK-25831-50	DISC, brake	1	
11	90109-08718	BOLT	3	
12	1RK-25371-00	BAR, tension	1	
13	5Y9-25163-00	END, rod 1	1	
14	5Y9-25164-00	END, rod 2	1	
15	95303-08700	NUT	1	
16	90170-08244	NUT	1	
17	90105-10275	BOLT, washer based	1	
18	97313-10030	BOLT	1	
19	92901-10100	WASHER, spring	1	
20	92990-10600	WASHER, plate	1	
21	90201-08759	WASHER, plate	2	
22	92990-10600	WASHER, plate	1	



5F7100-0291

FIG. 28 STEERING HANDLE. CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59W-26121-00	HANDLEBAR (LEFT)	1	
2	59W-26122-00	HANDLEBAR (RIGHT)	1	
3	97313-06040	BOLT	4	
4	92901-06600	WASHER, plate	4	
5	95601-06100	NUT, u	4	
6	47X-26241-00	GRIP (L.H)	1	
7	47X-26242-00	GRIP (R.H)	1	
8	5F7-26243-00	TUBE, throttle guide	1	
9	3Y1-26249-00	RING, leaf	1	
10	3G2-26281-01	CAP, grip upper	1	
11	3G2-26282-01	CAP, grip lower	1	
12	98501-05020	SCREW, pan head	2	
13	1RK-26311-00	CABLE, throttle 1	2	
14	90123-06007	BOLT	2	
15	1RK-26335-00	CABLE, clutch	1	
16	90465-13154	CLAMP	1	
17	5F6-26368-00	SPRING, lock	1	
18	98501-05008	SCREW, pan head	1	
19	92901-05100	WASHER, spring	1	



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FIG. 29 FRONT MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-25870-00	MASTER CYLINDER SUB ASSY	1	
2	4H7-W0041-00	.CYLINDER KIT, master	1	
3	4K0-25854-00	.DIAPHRAGM, reservoir	1	
4	3AK-25852-00	.CAP, reservoir	1	
5	98706-04012	.SCREW, flat head	2	
6	4L0-25867-00	BRACKET, master cylinder	1	
7	97001-06025	BOLT	2	
8	92990-06100	WASHER, spring	2	
9	3AK-25872-00	HOSE, brake 1	1	
10	34L-25881-00	.PROTECTOR, brake hose	1	
11	3AK-25873-00	HOSE, brake 2	1	
12	90401-10112	BOLT, union	3	
13	90201-10118	WASHER, plate	9	
14	90387-102M6	COLLAR	2	
15	90465-13154	CLAMP	2	
16	240-83941-00	LEVER, starter	1	
17	92501-06018	SCREW, pan head	1	
18	90201-12175	WASHER, plate	1	
19	92990-06100	WASHER, spring	1	
20	90109-08398	BOLT	1	
21	240-83946-00	HOLDER, starter lever	1	
22	3AK-26331-00	CABLE, starter 1	2	

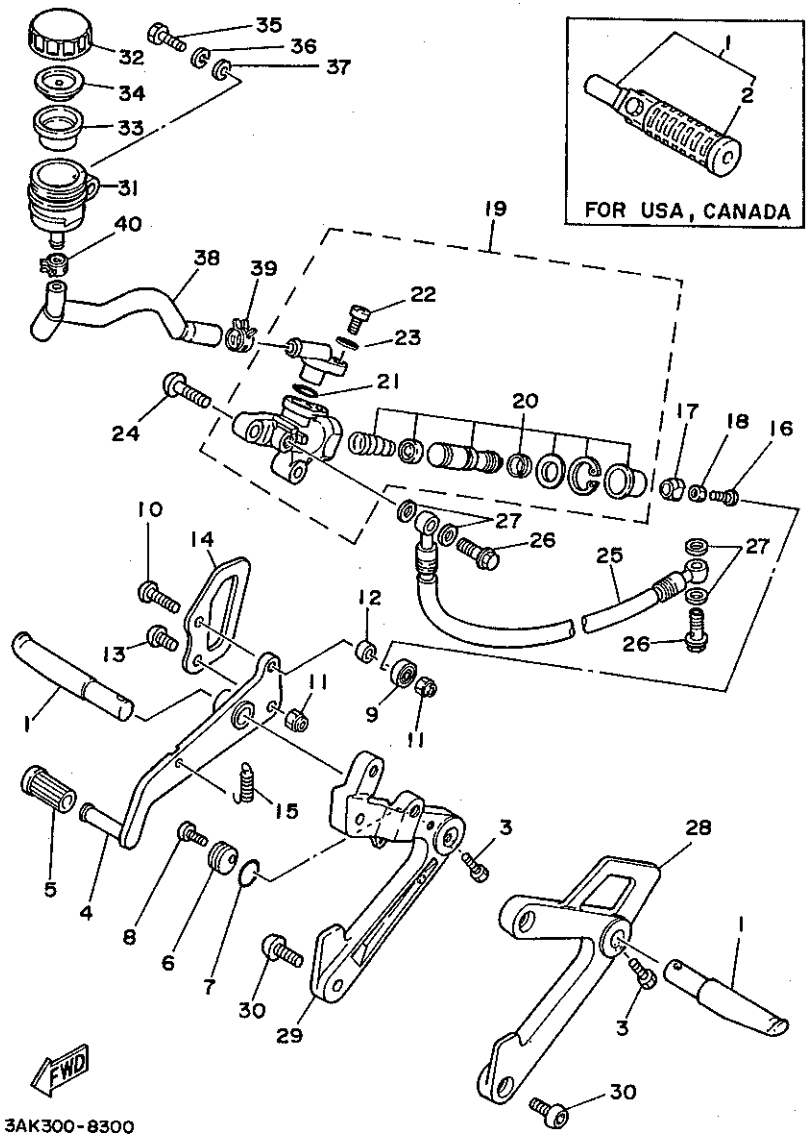


FIG. 30 STAND. FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4A0-27411-00	FOOTREST 1	2	UR EXCEPT FOR U.S.A., CANADA
	5F7-27410-10	FRONT FOOTREST ASSY (LEFT)	2	UR EXCLUSIVE FOR U.S.A., CANADA
2	1X2-27413-00	.COVER, footrest	1	EXCLUSIVE FOR U.S.A., CANADA
3	1RK-27434-00	BOLT	2	
4	3AK-27211-00	PEDAL, brake	1	
5	4A0-18113-00	COVER, shift pedal	1	
6	1RK-27214-00	STOPPER	1	
7	93210-16290	O-RING	1	
8	92019-06014	SCREW	1	
9	93300-69606	BEARING (B696ZZ/ZA)	1	
10	92019-06025	SCREW	1	
11	90185-06040	NUT, self-locking	2	
12	90387-06022	COLLAR	1	
13	92019-06014	SCREW	1	
14	3AK-27446-00	PLATE 2	1	
15	1RK-27216-00	SPRING, brake pedal	1	
16	4A0-27227-00	BOLT, ajusting	1	
17	4A0-27238-00	NUT, adjusting	1	
18	95303-06700	NUT	1	
19	3AK-2583V-00	REAR MASTER CYLINDER ASSY.	1	
20	1RK-W0042-00	.CYLINDER KIT, master	1	
21	93210-15620	.O-RING	1	
22	98511-04012	.SCREW, pan head	1	
23	92902-04300	.WASHER, wave	1	
24	92016-08030	SCREW	2	
25	3AK-25874-00	HOSE, brake	1	
26	90401-10062	BOLT, union	2	
27	90201-10118	WASHER, plate	4	

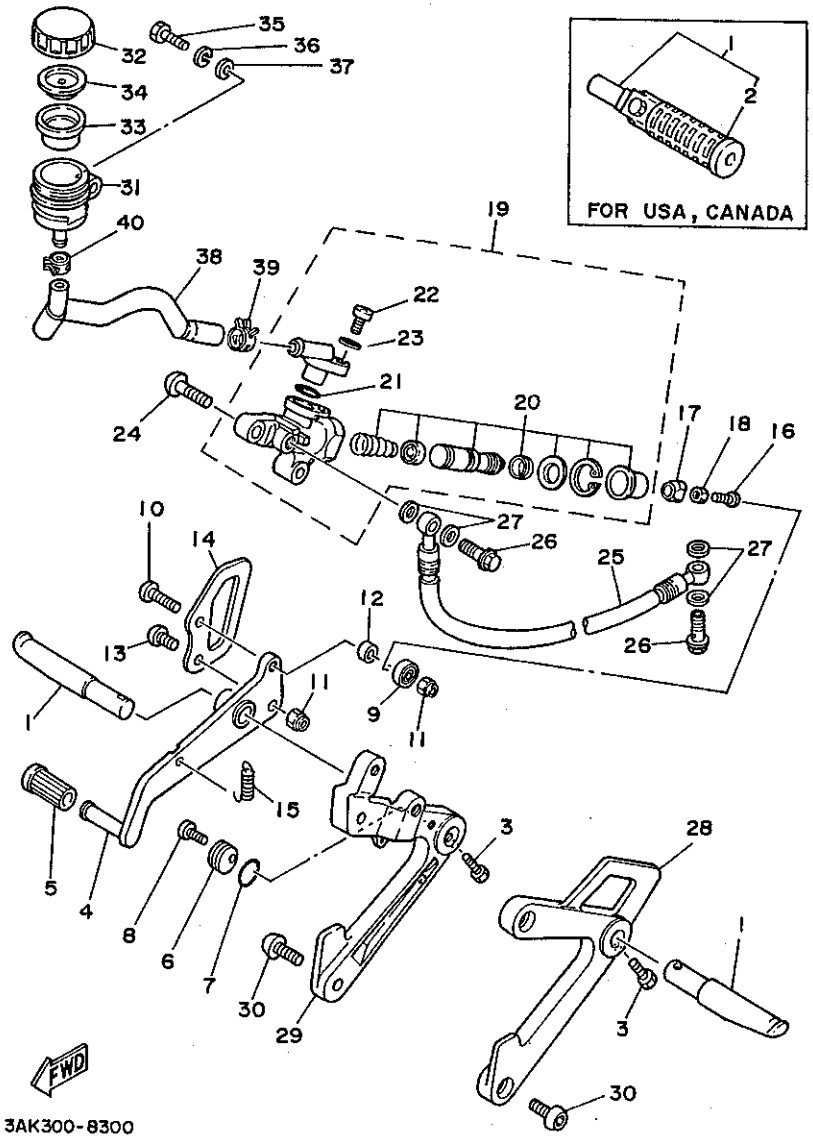
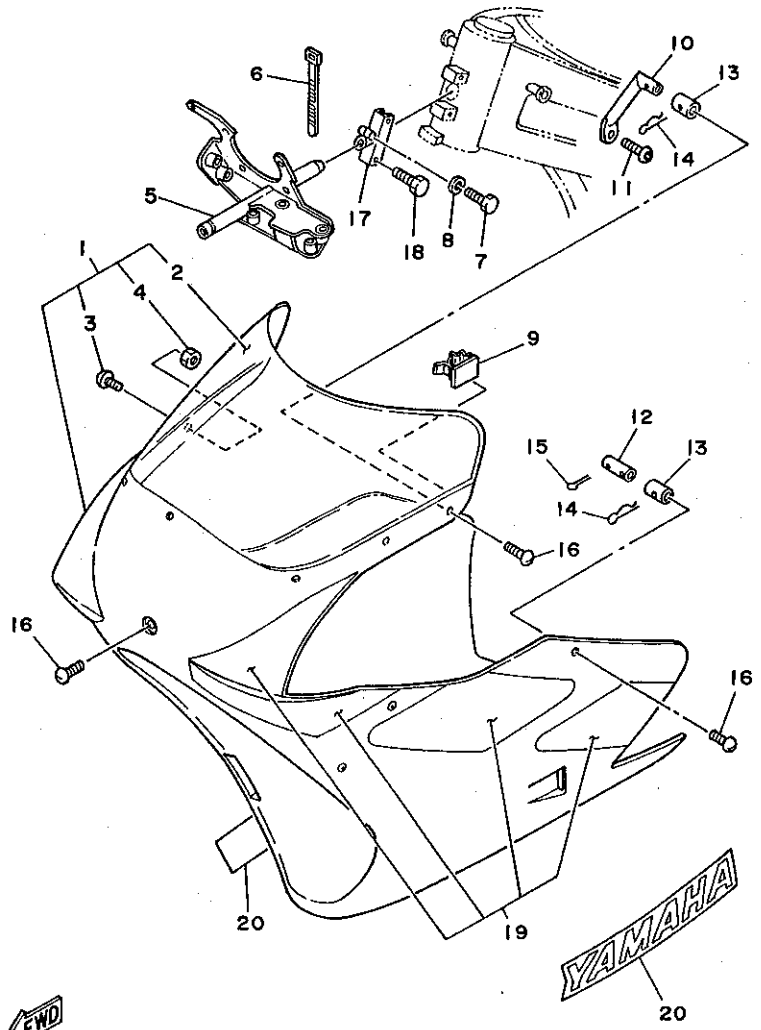


FIG. 30 STAND. FOOTREST

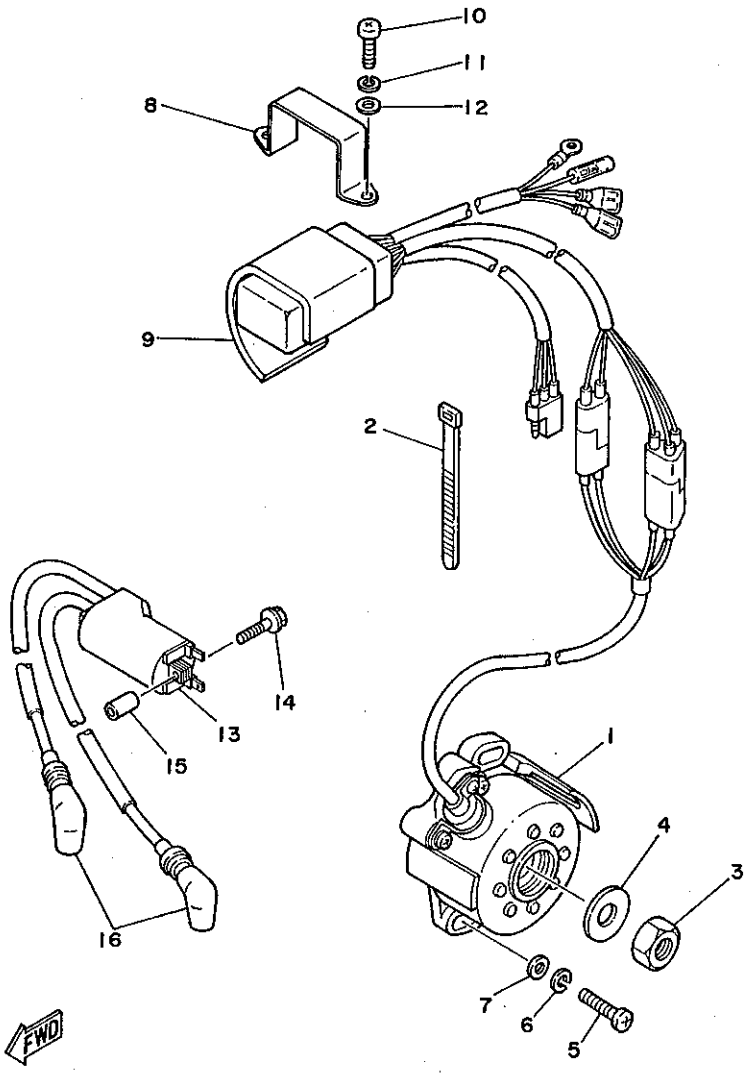
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	3AK-27412-00	BRACKET, footrest 1	1	
29	3AK-27422-00	BRACKET, footrest 2	1	
30	92019-08020	SCREW	4	
31	2VN-25894-00	TANK, reservoir	1	
32	2VN-25852-50	CAP, reservoir	1	
33	2VN-25854-00	DIAPHRAGM, reservoir	1	
34	2VN-25855-00	BUSH,diaphragm	1	
35	97021-06020	BOLT	1	
36	92990-06100	WASHER, spring	1	
37	92901-06600	WASHER, plate	1	
38	3AK-25895-00	HOSE, reservoir	1	
39	90467-14057	CLIP	1	
40	90467-11044	CLIP	1	



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FIG. 31 COWLING 1

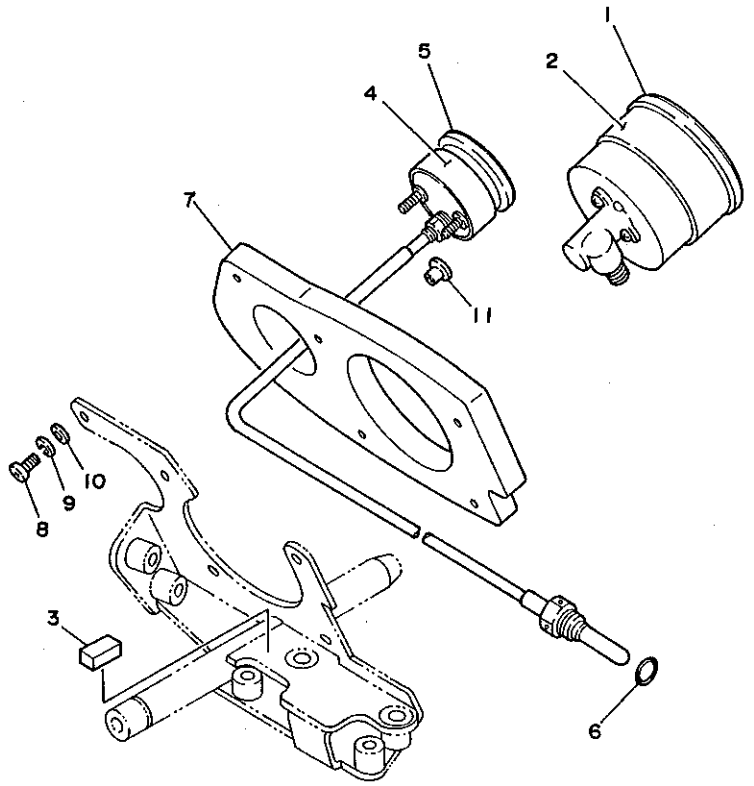
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-28350-00	COWLING ASSY	1	
2	3AK-28381-00	.WINDSHIELD	1	
3	90150-05020	.SCREW, round head	7	
4	90170-05277	.NUT	7	
5	3AK-28356-00	STAY 1	1	
6	437-83936-10	BAND, switch cord	1	
7	97021-08020	BOLT	1	
8	92990-08100	WASHER, spring	1	
9	90464-10084	CLAMP	2	
10	1RK-28357-00	STAY 2	2	
11	92019-06010	SCREW	2	
12	3AK-28358-00	STAY 3	2	
13	4A0-28364-00	NUT	4	
14	90468-20100	CLIP	4	
15	91401-25020	PIN, cotter	2	
16	90140-06010	SCREW, round head	5	
17	1RK-28366-00	BRACKET	1	
18	91316-08035	BOLT	2	
19	3AK-28390-00	GRAPHIC SET, cowling	1	
20	99234-00070	EMBLEM, yamaha	2	



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FIG. 32 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AK-85501-K0	C.D.I. MAGNETO SET	1	
2	12R-82591-00	BAND	2	
3	90179-12335	NUT	1	
4	90201-127E1	WASHER, plate	1	
5	92501-06020	SCREW, pan head	2	
6	92990-06100	WASHER, spring	2	
7	92901-06600	WASHER, plate	2	
8	3AK-85542-00	BRACKET	1	
9	3AK-83664-00	DAMPER	1	
10	92501-06020	SCREW, pan head	2	
11	92990-06100	WASHER, spring	2	
12	92901-06600	WASHER, plate	2	
13	1RK-82310-K0	IGNITION COIL ASSY	1	
14	95021-06045	BOLT, flange	2	
15	90387-06605	COLLAR	2	
16	1M1-82370-21	PLUG CAP ASSY	2	WITH NOISE SUPPRESSOR

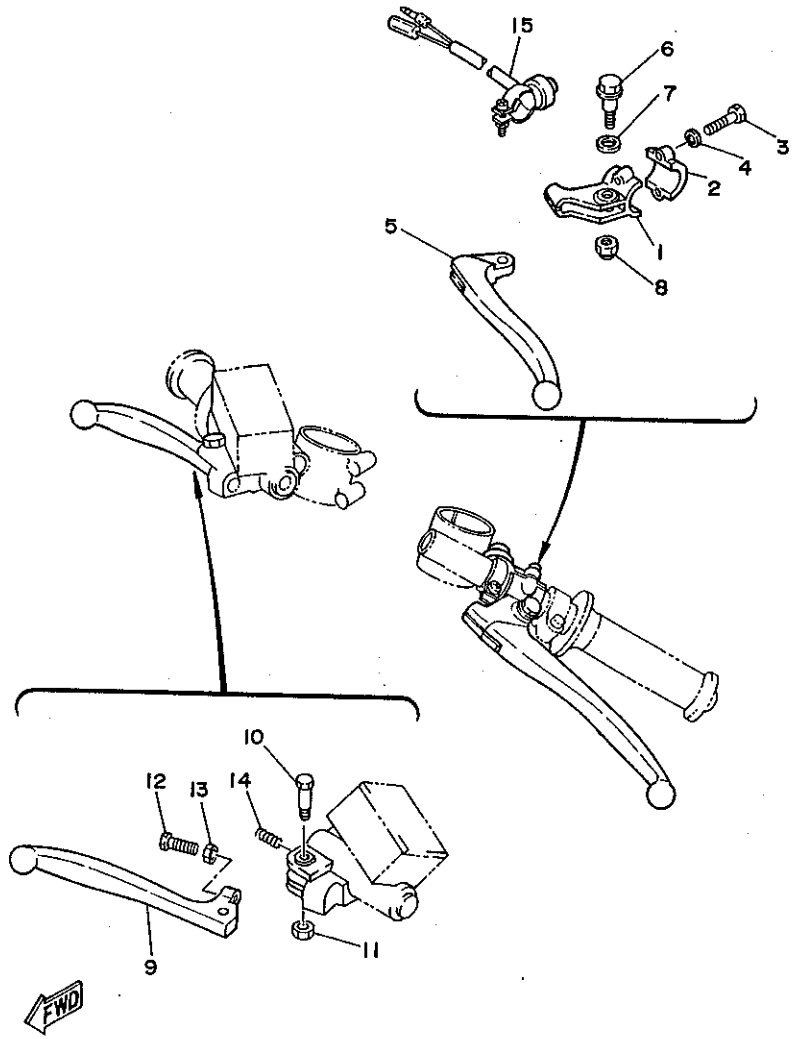


FWD

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FIG. 33 METER

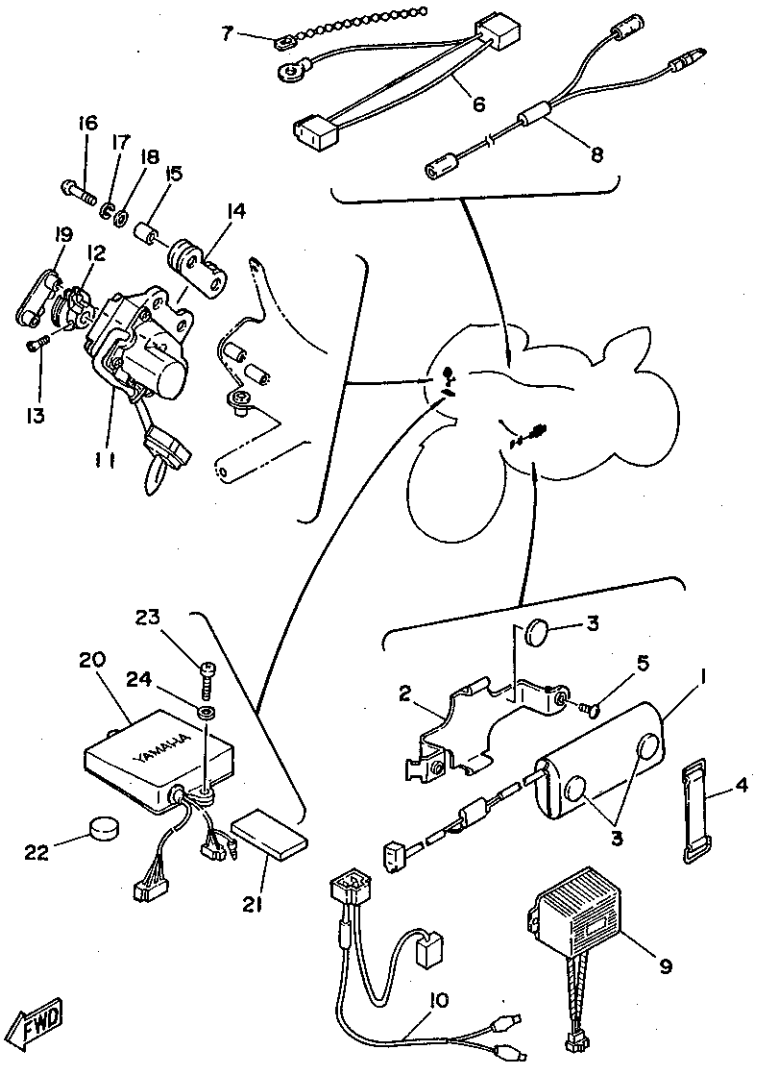
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2KM-83540-00	TACHOMETER ASSY	1	
2	1KT-82122-00	SEAT, battery	1	
3	1UJ-21638-00	DAMPER 1	1	
4	4A0-83592-00	DAMPER	1	
5	4A0-83590-00	WATER TEMPERATURE ASSY	1	
6	93210-10118	O-RING	1	
7	3AK-83611-00	PANEL, meter	1	
8	98580-04010	SCREW, pan head	6	
9	92901-04100	WASHER, spring	6	
10	92901-04600	WASHER, plate	6	
11	4A0-83522-00	COLLAR	6	



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FIG. 34 HANDLE SWITCH. LEVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5F6-82911-00	HOLDER, lever 1	1	
2	4V4-82913-00	HOLDER, lever lower 1	1	
3	97006-05020	BOLT	2	
4	92906-05100	WASHER, spring	2	
5	214-83912-00	LEVER 1	1	
6	90109-06797	BOLT	1	
7	90201-08083	WASHER, plate	1	
8	95601-06100	NUT, u	1	
9	1RK-83922-00	LEVER 2	1	
10	341-83925-00	SCREW, lever fitting	1	
11	95303-06700	NUT	1	
12	90149-06131	SCREW	1	
13	90170-06010	NUT	1	
14	90501-10312	SPRING, compression	1	
15	4A0-83976-00	SWITCH, handle 1	1	



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FIG. 35 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	49V-82110-00	BATTERY ASSY	2	
2	49V-82136-00	PLATE, battery fitting	1	
3	4A0-85547-00	DAMPER	6	
4	116-82131-00	BAND, battery	1	
5	90140-06010	SCREW, round head	2	
6	59W-82590-00	WIRE HARNESS ASSY	1	
7	80L-26397-00	BAND	1	
8	59W-82509-00	WIRE, sub lead	1	
9	49V-82107-00	CHARGER, battery	1	
10	49V-82117-00	WIRE, lead	1	
11	59W-85850-00	GEARD MOTOR COMP.	1	
12	29L-85821-01	PULLEY, drive	1	
13	90151-05031	SCREW, countersunk	1	
14	29L-85823-00	DAMPER	1	
15	90387-064A5	COLLAR	2	
16	92501-06035	SCREW, pan head	2	
17	92990-06100	WASHER, spring	2	
18	90201-06067	WASHER, plate	2	
19	1RK-85824-00	BRACKET, cable	1	
20	3AK-85830-00	CONTROL UNIT ASSY	1	
21	4J2-24182-00	DAMPER, locating 2	1	
22	4A0-85547-00	DAMPER	3	
23	92501-06025	SCREW, pan head	2	
24	92990-06600	WASHER, plate	2	

PART NO.	GRID NO.
4H7-W0041-00	D-11
1RK-W0042-00	D-12
1RK-W0045-00	D- 6
	D- 6
1RK-W0046-00	D- 9
3AK-W0047-00	D- 6
	D- 6
5TL-W0047-10	D- 9
1J3-W0048-00	D- 6
	D- 6
1KT-W0048-00	D- 9
1RK-W0057-50	D- 9
3AK-W0057-00	D- 6
	D- 6
5F7-W1413-00	B-11
3AK-11111-00	B- 2
59W-11171-00	B- 2
1RK-1131A-00	B- 2
1RK-1131E-00	B- 2
59W-1131F-00	B- 2
1RK-1131H-00	B- 2
59W-1131J-01	B- 2
1RK-1131V-00	B- 2
3AK-11310-00	B- 2
1RK-1132E-00	B- 2
1RK-1133E-00	B- 3
1RK-1133F-00	B- 3
3AK-11351-00	B- 3
1RK-11355-00	B- 2
3AK-11401-00	B- 4
3AK-11402-00	B- 4
3AK-11412-00	B- 4
3AK-11422-00	B- 4
	B- 4
3AK-11432-00	B- 4
5F7-11434-00	B- 4
3AK-11455-00	B- 6
5F7-11536-00	B- 4
5F7-11537-01	B- 6
1RK-11611-01	B- 5
3AK-11631-00-96	B- 4
3AK-11631-00-97	B- 4
3AK-11631-00-98	B- 5
137-11633-00	B- 5
4V2-11634-00	B- 5
2RH-11651-00	B- 4
	B- 4
3AK-11681-00	B- 4
3AK-11681-00	B- 4
1RK-11932-00	B- 2
3AK-12421-00	B- 7
3AK-12422-00	B- 7
3AK-12427-00	B- 7
3AK-12428-00	B- 7
3AK-12450-00	B- 7
3AK-12459-00	B- 7
3AK-12460-00	B- 8
22W-12462-00	B- 8
3AK-12463-00	B- 8
3AK-12465-00	B- 8
3AK-12481-00	B- 8
3AK-12482-00	B- 8
3AK-12483-00	B- 8
3AK-12484-00	B- 8
3AK-12485-00	B- 8
3AK-12582-00	B- 8
	B- 8
3AK-12583-00	B- 8
	B- 8
49V-12584-00	B- 8
5F7-13310-00	B- 9
3AK-13314-00	B- 9
3AK-13316-00	B- 9
3AK-13336-00	B- 9
5F7-13411-00	B- 9
3AK-13414-00	B- 9
3AK-13417-00	B- 9
3AK-13555-00	B-10
3AK-13610-00	B-10
2KM-13613-00	B-10
2KM-13614-00	B-10
2KM-13616-00	B-10
3AK-13621-00	B-10
1RK-1410A-00	B-12
3AK-14101-00	B-11
1LX-14104-00	B-12
2KM-14107-33	B-11
2KM-14112-25	B-12
214-14118-00	B-11
1LK-14131-00	B-12
8A7-14139-00	B-12
137-1414K-00	B-11
137-1414K-04	B-11
137-1414K-08	B-11
137-1414K-12	B-11
137-1414K-16	B-11
1LX-14141-R8	B-11
193-14142-40	B-11
193-14142-45	B-11
193-14142-50	B-11
193-14142-55	B-11
193-14142-60	B-11
137-14143-90	B-11
137-14143-92	B-11
137-14143-94	B-11
137-14143-96	B-11
313-14146-00	B-12
5F7-14157-00	B-10
127-14161-00	B-12
3X3-14169-00	B-12
2KM-14184-00	B-11
214-14185-00	B-11
537-14186-00	B-11
363-14187-00	B-11
2NL-14193-00	B-12
2KM-14194-00	B-11
310-14196-00	B-12
1LX-14198-00	B-12
8J0-14251-00	B-12
3AK-14610-00	B-13
3AK-14610-10	B-13
3AK-14620-00	B-13
3AK-14620-10	B-13
3AK-1469A-00	B-13
	B-13
3AK-14747-00	B-13
3AK-14753-00	B-13
3G2-14755-01	B-13
3AK-14765-00	B-13
2KM-1490J-00	B-11
3AK-15100-00	B-14
328-15316-00	B-14
3AK-15317-00	B-14
1RK-15327-00	B-14
3AK-15327-00	B-14
1AA-15336-00	B-14
4A0-15363-00	C- 2
2N4-15371-00	C- 2
3AK-15379-00	C- 2
3AK-15381-00	B-14
2K7-15383-00	B-14
3AK-15383-00	B-14
	B-14
3AK-15431-00	C- 2
3AK-15462-00	C- 2
5F7-16151-00	C- 3
5F7-16153-00	C- 3
5F7-16154-00	C- 3
5F7-16181-00	C- 3
5F7-16310-00	C- 3
3AK-16321-00	C- 3
383-16321-10	C- 3
3J2-16324-00	C- 3
5F7-16343-00	C- 3
26J-16351-00	C- 3
59W-16356-00	C- 3
5F7-16357-00	C- 3
26J-16371-00	C- 3
3AK-16380-00	C- 3
3AK-16384-00	C- 4
5F7-17121-00	C- 5
5F7-17121-10	C- 5
5F7-17131-00	C- 5
5F7-17131-10	C- 5
5F7-17136-00	C- 6
5F7-17151-01	C- 5
5F7-17161-01	C- 5
5F7-17211-00	C- 5
5F7-17211-10	C- 5
5F7-17221-00	C- 5
5F7-17221-10	C- 5
5F7-17231-00	C- 5
5F7-17231-10	C- 5
5F7-17241-00	C- 6
5F7-17251-01	C- 6
5F7-17261-01	C- 6
26J-17411-01	C- 5
26J-17411-11	C- 5
278-17414-00	B- 4
3AK-17421-00	C- 5
168-17428-01-03	C- 5
168-17428-01-05	C- 5
3AK-17471-00	B-14
3AK-18101-00	C- 8
3AK-18111-00	C- 8
3AK-18112-00	C- 8
4A0-18113-00	C- 8
	D-12
5F7-18115-00	C- 8
5F7-18116-00	C- 8
5F7-18117-00	C- 8
3R3-18140-00	C- 7
3AK-18169-00	C- 8
2KM-18179-00	C- 7
3AK-18511-00	C- 7
5F7-18512-00	C- 7
3AK-18513-00	C- 7
3AK-18531-00	C- 7
3AK-18535-00	C- 7
3AK-18540-00	C- 7
3AK-21110-00	C- 9
3AK-21140-00	C- 9
1RK-2118E-00	C- 9
3AK-21411-00	C- 9
59W-21511-00	C-10
1UJ-21638-00	E- 2
4A0-21751-00	C- 9
49V-21751-00	C- 9
3AK-22110-00	C-11
1RK-22123-00	C-11
	C-11
1X2-22123-00	C-11
1RK-22124-00	C-11
	C-11
	C-13
3AK-22126-00	C-11
1X2-22127-00-20	C-11
1RK-22128-00	C-11
5Y9-22129-01	C-11
1RK-22141-00	C-11
2KM-22147-00	C-12
3AK-2217A-00	C-11
3AK-22174-00	D- 7
1RK-22179-00	C-11
3AK-22210-00	C-13
23X-22211-00	C-13
3AK-22212-00	C-13
1RK-22213-00	C-13
22W-22214-00	C-13
3AK-22219-00	C-13
3R4-22221-01	C-13
2KM-22224-00	C-13
3AK-22239-00	C-13
1RK-22241-00	C-11
	C-11
	C-11
	C-13
1RK-22251-00	C-13
3AK-22252-00	C-13
24X-22262-00	C-13
3AK-22409-00	C-13
1RK-22483-00	C-11
3AK-22489-00	C-13
3AK-22493-00	C-13
3AK-22497-00	C-13
3AK-23102-00	C-15
3AK-23103-00	C-15
3AK-23110-00	C-15
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3AK-23111-00	C-15
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2TK-23118-00	C-15
	D- 2
4H7-23119-00	C-15
	D- 2
1RK-23126-00	C-15
122-23129-00	C-15
	D- 2
1RK-23136-00	C-15
3AK-23141-00	C-15
	C-15
49V-23142-00	C-15
	C-15
49V-23144-00	C-15
	C-15
49V-23145-00	C-15
	C-15
26H-23147-00	C-15
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49V-23149-00	C-15
	D- 2
26H-23156-00	C-15
	C-15
2K8-23158-LO	C-15
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3AK-23170-00	C-15
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2K8-23173-LO	C-15
	C-15
3R4-23181-LO	C-15
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1RK-23340-00	D- 2
3AK-23381-00	D- 5
3AK-23382-00	D- 5
1J7-23415-00	C-14
59W-23435-00	D- 2
2KM-23451-00	C-14
49V-23490-00	C-14

PART NO.	GRID NO.
1RK-23495-00	C-14
3AK-24110-00-01	D- 3
240-24173-00	D- 3
1RK-24181-00	D- 3
1RK-24182-00	D- 3
4J2-24182-00	C- 9
	E- 4
3AK-24311-00	D- 3
3AK-24312-00	D- 3
3AK-24313-00	D- 3
1X2-24376-00	D- 3
4A0-24380-00	D- 3
2K5-24500-00	D- 3
1A0-24512-00	D- 3
214-24512-00	D- 3
619-24535-00	D- 3
5F7-24610-00	D- 3
3AK-24710-00	D- 4
1RK-24713-00	D- 4
3AK-24723-00	D- 4
3AK-2478L-00	D- 4
1RK-25116-00	D- 6
1RK-25117-00	D- 5
5Y9-25163-00	D- 9
5Y9-25164-00	D- 9
3AK-25168-20	D- 5
1RK-25181-00	D- 5
1RK-25183-00	D- 5
5Y9-25316-00	D- 5
	D- 7
3AK-25317-00	D- 7
3AK-25338-20	D- 7
1RK-25371-00	D- 9
3AK-25376-00	D- 9
3AK-25381-00	D- 7
1RK-25383-00	D- 7
3AK-25388-00	D- 7
29L-25398-00	D- 5
	D- 7
29L-25398-10	D- 5
	D- 7
29L-25398-20	D- 5
	D- 7
143-25412-00	D- 7
240-25436-00	D- 7
240-25437-00	D- 7
240-25438-00	D- 7
240-25439-00	D- 7
240-25440-00	D- 7
3AK-2580T-00	D- 6
3AK-2580U-00	D- 6
1RK-25810-50	D- 9
3AK-25819-00	D- 9
3AK-2583V-00	D-12
3AK-25830-00	D- 6
3AK-25831-50	D- 9
2VN-25852-50	D-13
3AK-25852-00	D-11
2VN-25854-00	D-13
4K0-25854-00	D-11
2VN-25855-00	D-13
4L0-25867-00	D-11
3AK-25870-00	D-11
3AK-25872-00	D-11
3AK-25873-00	D-11
3AK-25874-00	D-12
34L-25881-00	D-11
2VN-25894-00	D-13
3AK-25895-00	D-13
2GH-25919-00	D- 6
	D- 6
1RK-25924-00	D- 6
	D- 6
1RK-25924-50	D- 9
1KT-25925-00	D- 6
	D- 6
59W-26121-00	D-10
59W-26122-00	D-10
47X-26241-00	D-10
47X-26242-00	D-10
5F7-26243-00	D-10
3Y1-26249-00	D-10
3G2-26281-01	D-10
3G2-26282-01	D-10
1RK-26311-00	D-10
3AK-26331-00	D-11
1RK-26335-00	D-10
5F6-26368-00	D-10
80L-26397-00	E- 4
3AK-27211-00	D-12
1RK-27214-00	D-12
1RK-27216-00	D-12
4A0-27227-00	D-12
4A0-27238-00	D-12
5F7-27410-10	D-12
4A0-27411-00	D-12
3AK-27412-00	D-13
1X2-27413-00	D-12
3AK-27422-00	D-13
1RK-27434-00	D-12
3AK-27446-00	D-12
3AK-28350-00	D-14
3AK-28356-00	D-14
1RK-28357-00	D-14
3AK-28358-00	D-14
4A0-28364-00	D-14
1RK-28366-00	D-14
1X2-28372-00	B- 8
3AK-28381-00	D-14
3AK-28390-00	D-14
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49V-82110-00	E- 4
49V-82117-00	E- 4
1KT-82122-00	E- 2
116-82131-00	E- 4
49V-82136-00	E- 4
1RK-82310-K0	D-15
1M1-82370-21	D-15
59W-82509-00	E- 4
59W-82590-00	E- 4
12R-82591-00	D-15
5F6-82911-00	E- 3
4V4-82913-00	E- 3
4A0-83522-00	E- 2
2KM-83540-00	E- 2
4A0-83590-00	E- 2
4A0-83592-00	B- 8
	E- 2
3AK-83611-00	E- 2
3AK-83664-00	D-15
214-83912-00	E- 3
1RK-83922-00	E- 3
341-83925-00	E- 3
437-83936-10	D-14
240-83941-00	D-11
240-83946-00	D-11
4A0-83976-00	E- 3
3AK-85501-K0	D-15
3AK-85542-00	D-15
4A0-85547-00	E- 4
	E- 4
29L-85821-01	E- 4
29L-85823-00	E- 4
1RK-85824-00	E- 4
3AK-85830-00	E- 4
59W-85850-00	E- 4
90101-06562	C- 7
90101-08471	D- 7
90101-08653	D- 7
90105-06535	B- 2
90105-08100	C- 9
90105-08246	C- 9
90105-10275	D- 9
90105-10308	D- 5
	D- 5
	D- 6
	D- 6
90105-10401	C- 9
90105-10412	D- 9
90109-067E5	B-14
90109-067E6	B-14
90109-06797	E- 3
90109-081E2	C-12
90109-08398	D-11
90109-08718	D- 6
	D- 9
90109-127A3	B- 9
90110-06138	B- 9
	B-14
90116-08371	B- 3
	B-14
90116-08462	B- 3
90123-06007	D-10
90123-06102	C- 4
90140-06010	D-14
	E- 4
90149-05149	B- 2
90149-06008	D- 3
90149-06131	E- 3
90150-05020	D-14
90151-05031	E- 4
90151-06010	C- 2
90151-06041	B-14
	B-14
	B-14
90159-06016	C- 3
90170-05277	D-14
90170-06010	E- 3
90170-06228	C- 8
90170-08027	D- 7
90170-08244	D- 9
90170-20255	C- 3
90179-06143	C- 4
90179-08246	B-14
90179-08491	D- 7
90179-12335	D-15
90179-20255	C- 6
90179-25033	C-14
90185-06040	D-12
90185-08054	D- 2
90185-08055	C-12
90185-08057	C-11
	C-11
	C-12
	C-13
90185-08097	B-13
90185-18104	D- 7
90185-18138	C-11
90201-06067	E- 4
90201-06074	B- 8
90201-062G3	C- 7
90201-06412	C- 7
90201-065F3	D- 4
90201-08083	E- 3
90201-081A6	C-11
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90201-08512	B- 9
90201-086J0	C- 9
90201-08753	B-13
90201-08759	D- 9
90201-10118	D-11
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90201-12175	D-11
90201-12588	C- 8
90201-127E1	D-15
90201-18262	C-11
90201-19551	B- 7
90201-20266	B- 6
90201-20276	C- 5
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90201-206E5	C- 5
90201-253K0	C- 5
90201-256E4	C- 5
90201-256E6	C- 5
90202-06010	D- 3
90209-22071	B- 4
	B- 4
90209-22082	C- 6
90214-18049	D- 8
90214-20048	D- 8
90215-20212	C- 3
90215-21239	C- 6
90249-04189	B- 2
90267-40115	B-13
	B-13
90280-04001	B- 4
90282-03039	B- 7
90338-06041	C- 2
90338-52171	C- 2
90380-08150	B- 2
90383-12013	C- 8
90387-06022	D-12
90387-06388	B- 8
90387-064A5	E- 4
90387-06605	D-15
90387-06737	D- 4
90387-083U8	D- 4
90387-087U7	B-13
90387-102M6	D-11
90387-105N1	C-12
90387-144N9	C-13
90387-252U6	C- 6
90401-10062	D-12
90401-10112	D-11
90430-06166	B- 2
	C- 2
90430-12038	B- 9
90445-09541	C- 2
90446-09066	D- 3
90446-09130	D- 3
90460-20190	B- 8
90460-54137	B-10
90464-10084	D-14
90464-13087	C- 9
90465-13154	C- 9
	C- 9
	D-10
	D-11
90465-13169	B- 3
	D- 3
	D- 3
90467-10008	D- 3
90467-11044	D-13

PART NO.	GRID NO.
90467-14057	D-13
90468-16099	C-14
90468-20100	D-14
90480-13018	D- 4
90480-18276	B- 8
90480-18495	D- 4
90501-10075	C- 4
90501-10312	E- 3
90501-23138	C- 3
90507-20035	B-13
90508-26747	C- 7
90508-32318	C- 8
90560-12171	C- 8
90560-12337	C- 8
91311-08016	D- 2
91311-08040	C- 9
91311-10020	C-13
91316-05010	B- 3
91316-05012	B-15
	C- 4
91316-05016	B- 2
91316-05025	B- 8
	B- 8
91316-06020	B-10
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91316-06035	B- 9
91316-06065	B- 7
91316-08035	D-14
91316-08045	B-14
91401-25020	D-14
92011-08020	C-14
92011-08025	C- 9
	D- 4
92016-06016	B-14
92016-06020	D- 4
92016-08030	D-12
92019-06010	D-14
92019-06014	D-12
	D-12
92019-06025	D-12
92019-08020	D-13
92501-06018	D-11
92501-06020	D-15
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92501-06025	B- 9
	E- 4
92501-06035	E- 4
92901-04100	E- 2
92901-04600	E- 2
92901-05100	D-10
92901-06200	C- 3
92901-06600	D-10
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	D-15
	D-15
92901-08600	C- 9
	C- 9
	C-14
	D- 2
	D- 2
92901-10100	D- 9
92901-10200	C- 9
92902-04100	B-11
92902-04300	D-12
92906-05100	E- 3
92990-03100	B- 2
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92990-05100	B-12
92990-06100	B-13
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	D-13
	D-15
	D-15
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92990-06600	C-10
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92990-08100	C- 9
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	D- 4
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92990-10600	D- 9
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93101-56095	C- 4
93102-12224	C- 3
93102-30243	C- 3
93102-32M07	C- 6
93103-12119	B- 7
93103-25121	B- 4
93103-37122	B- 4
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93109-12012	C- 8
93210-04279	C- 3
93210-07540	B- 2
93210-09165	C- 3
93210-10118	E- 2
93210-12154	B-14
93210-15620	D-12
93210-16290	D-12
93210-16716	B-14
93210-18608	B-14
93210-21190	C- 2
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