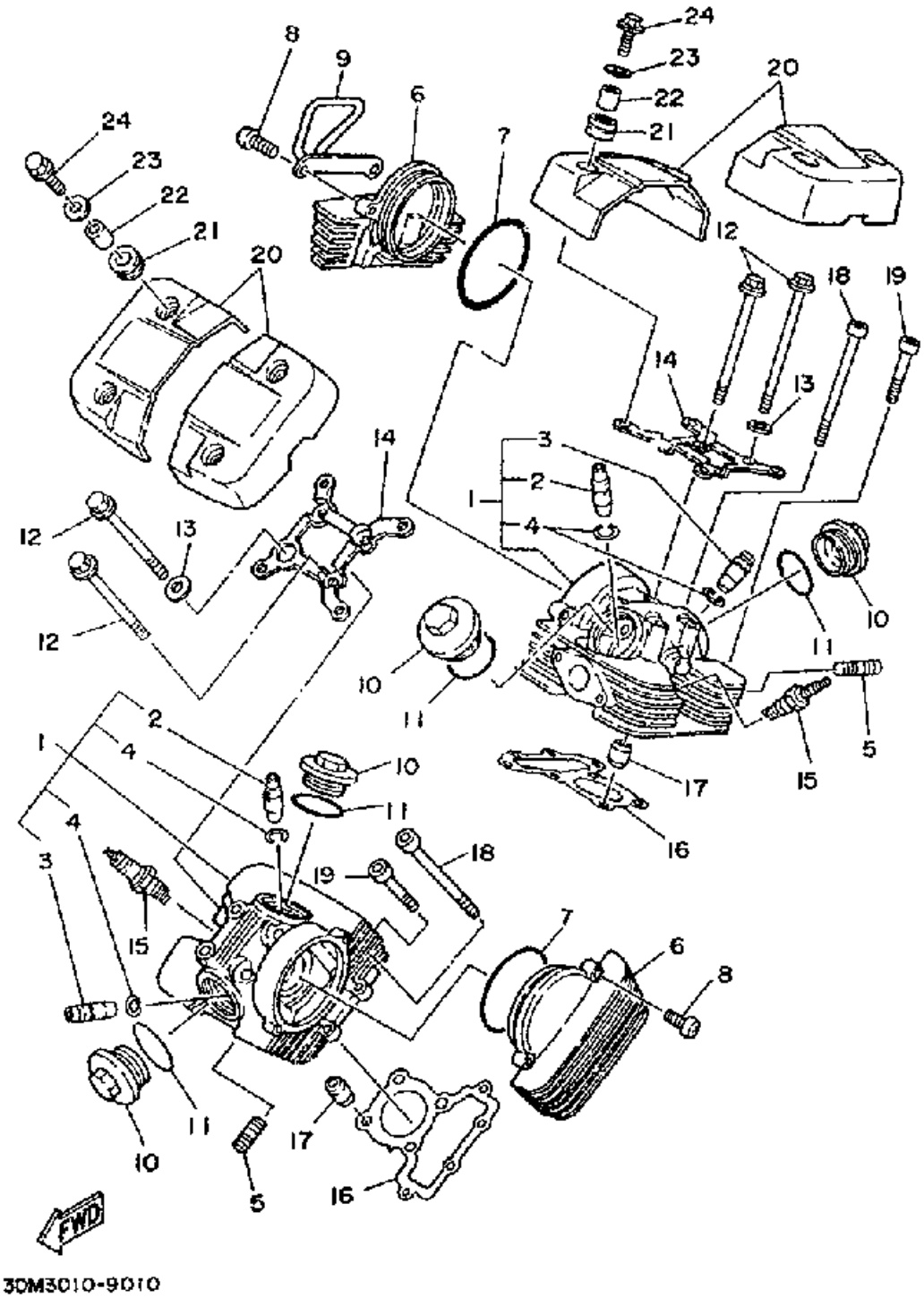
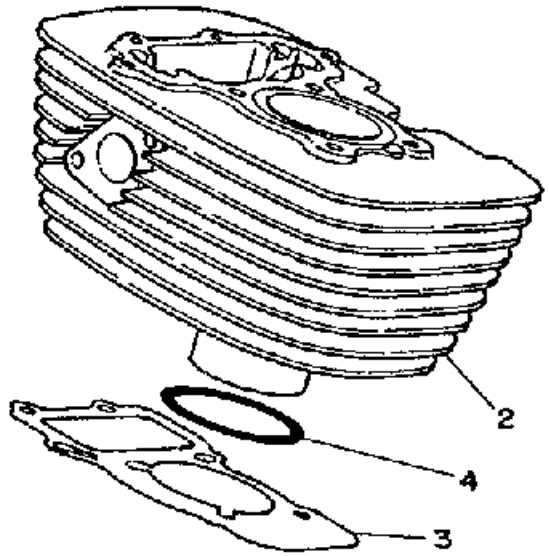
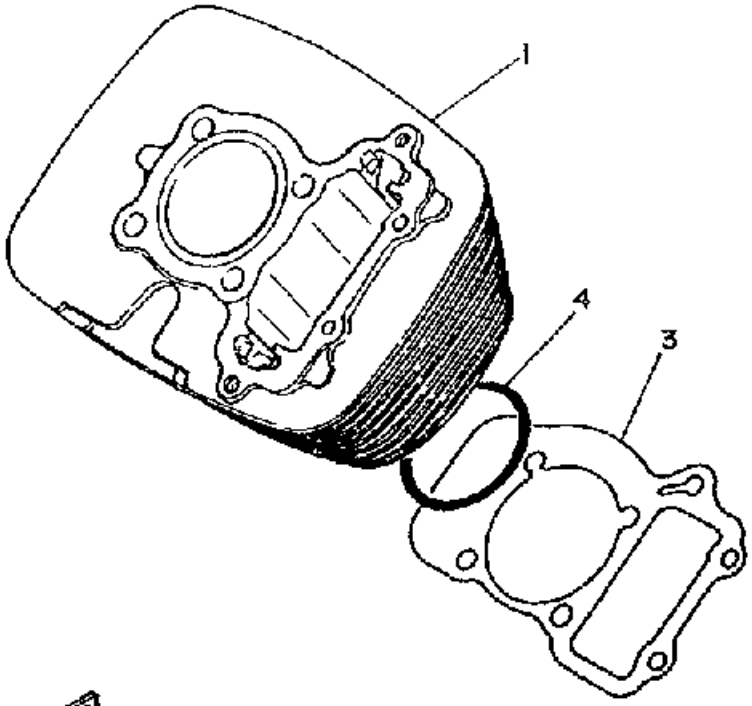


Ref No	Part No	Description
01	2UJ-11102-00-00	Cylinder Head Assy
02	2UJ-11133-10-00	• . Guide, Intake Valve
03	22F-11134-10-00	• . Guide, Exhaust Valve
04	93440-10109-00	• . Circlip
05	90116-06228-00	Bolt, Stud
06	2UJ-11185-00-00	Cover, Cylinder Head Side 1
07	93210-78544-00	O-ring
08	98507-06025-00	Screw, Pan Head
09	2UJ-11152-00-00	Bracket, Cylinder Head Cover
10	22F-11186-00-00	Cover, Cylinder Head Side 2
11	93210-44704-00	O-ring
12	90105-08324-00	Bolt, Washer Based
13	90201-080L7-00	Washer, Plate
14	2UJ-11142-00-00	Bracket, Cylinder Head Cover 2
15	94701-00282-00	Plug, Spark (ngk Cr6hs)
15	94701-00283-00	Plug, Spark (nd U20fsr-u)
16	2UJ-11181-01-00	Gasket, Cylinder Head 1
17	99510-10114-00	Pin, Dowel
18	91317-06110-00	Bolt
19	91317-06040-00	Bolt
20	2UJ-11186-00-00	Cover, Cylinder Head Side 2
21	90480-13018-00	Grommet
22	90387-066M3-00	Collar
23	90201-06697-00	Washer, Plate
24	95024-06020-00	Bolt, Flange

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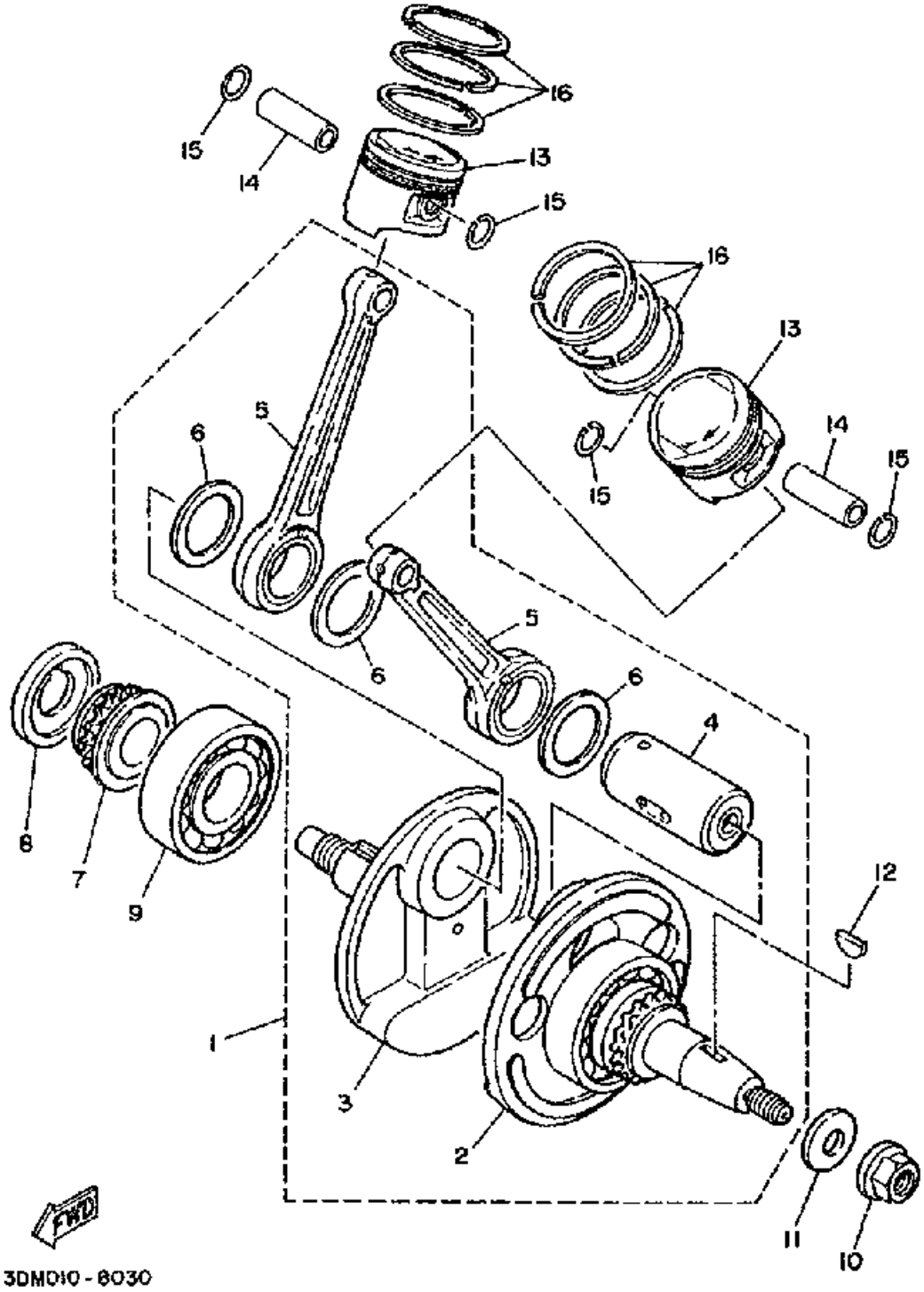




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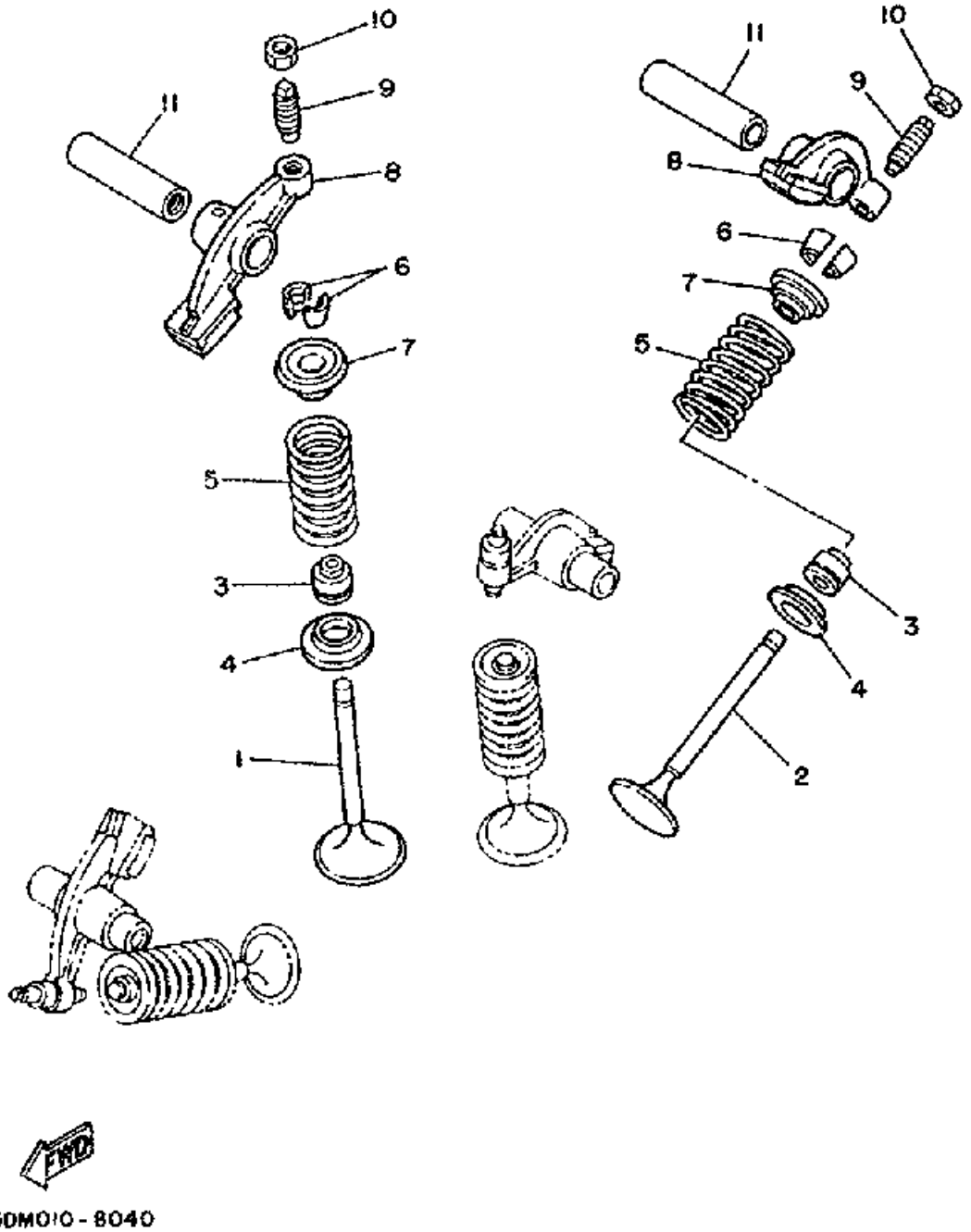
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Ref No	Part No	Description
01	2UJ-11310-01-00	Cylinder
02	2UJ-11320-01-00	Cylinder 2
03	3DM-11351-00-00	Gasket, Cylinder
04	93210-53679-00	O-ring



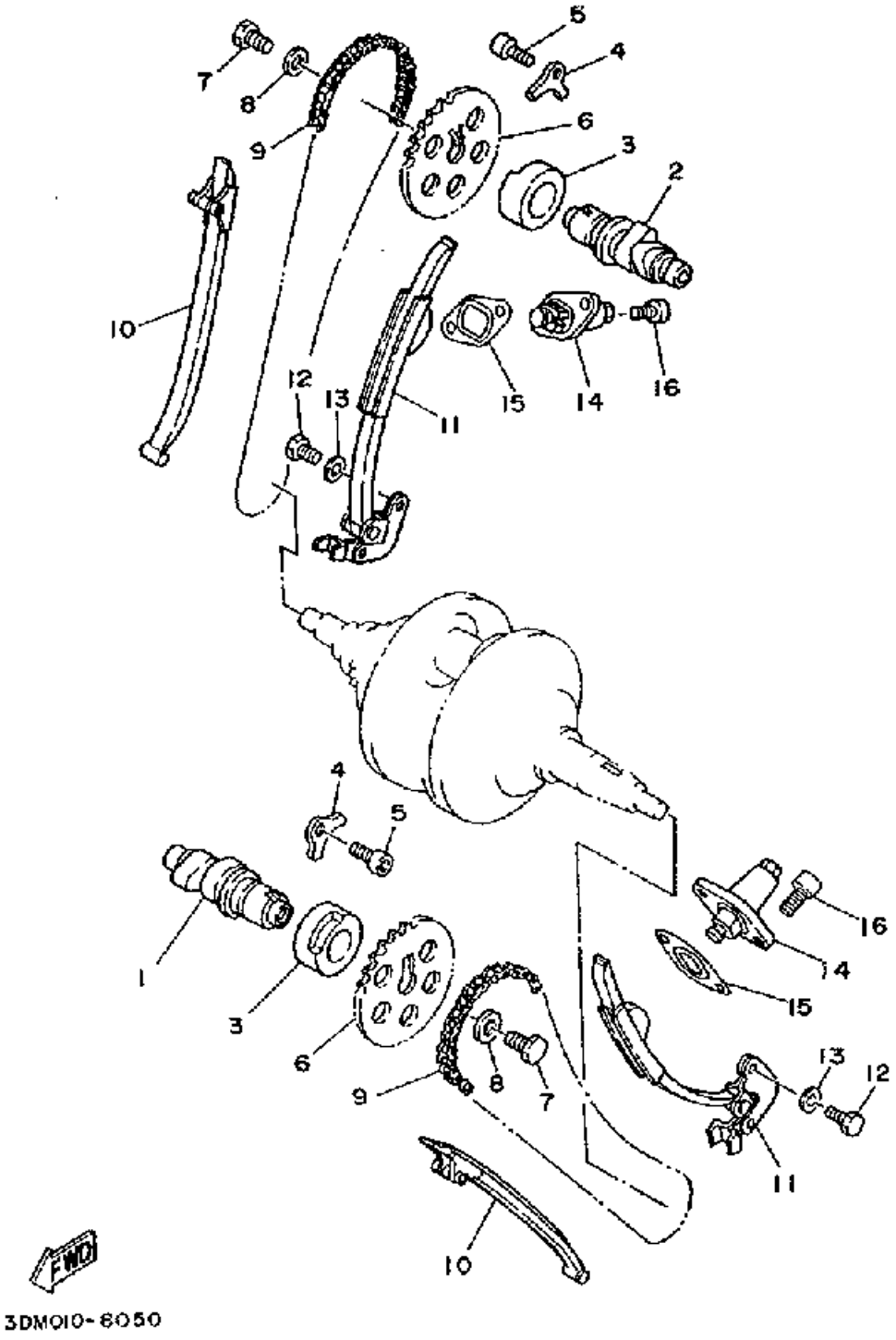
Ref No	Part No	Description
01	2UJ-11400-00-00	Crankshaft Assy
02	2UJ-W1141-00-00	• . Crank 1
03	2UJ-11422-00-00	• . Crank 2
04	2UJ-11681-00-00	• . Pin, Crank 1
05	2UJ-11651-00-00	• . Rod, Connecting
06	90209-31300-00	• . Washer
07	2UJ-1154A-00-00	Sprocket, Cam Chain 2
08	2UJ-11478-00-00	Collar
09	93306-30615-00	Bearing (b6306)
10	90179-12248-00	Nut
11	90201-12191-00	Washer, Plate
12	90280-16053-00	Key, Woodruff
13	2UJ-11631-00-A0	Piston (std)
13	2UJ-11636-00-00	Piston (0.50mm O/s)
13	2UJ-11638-00-00	Piston (1.00mm O/s)
14	22K-11633-01-00	Pin, Piston
15	93450-14088-00	Circlip
16	50M-11610-00-00	Piston Ring Set (std)
16	50M-11610-20-00	Piston Ring Set (0.50mm Ug)
16	50M-11610-40-00	Piston Ring Set (1.00mm Ug)

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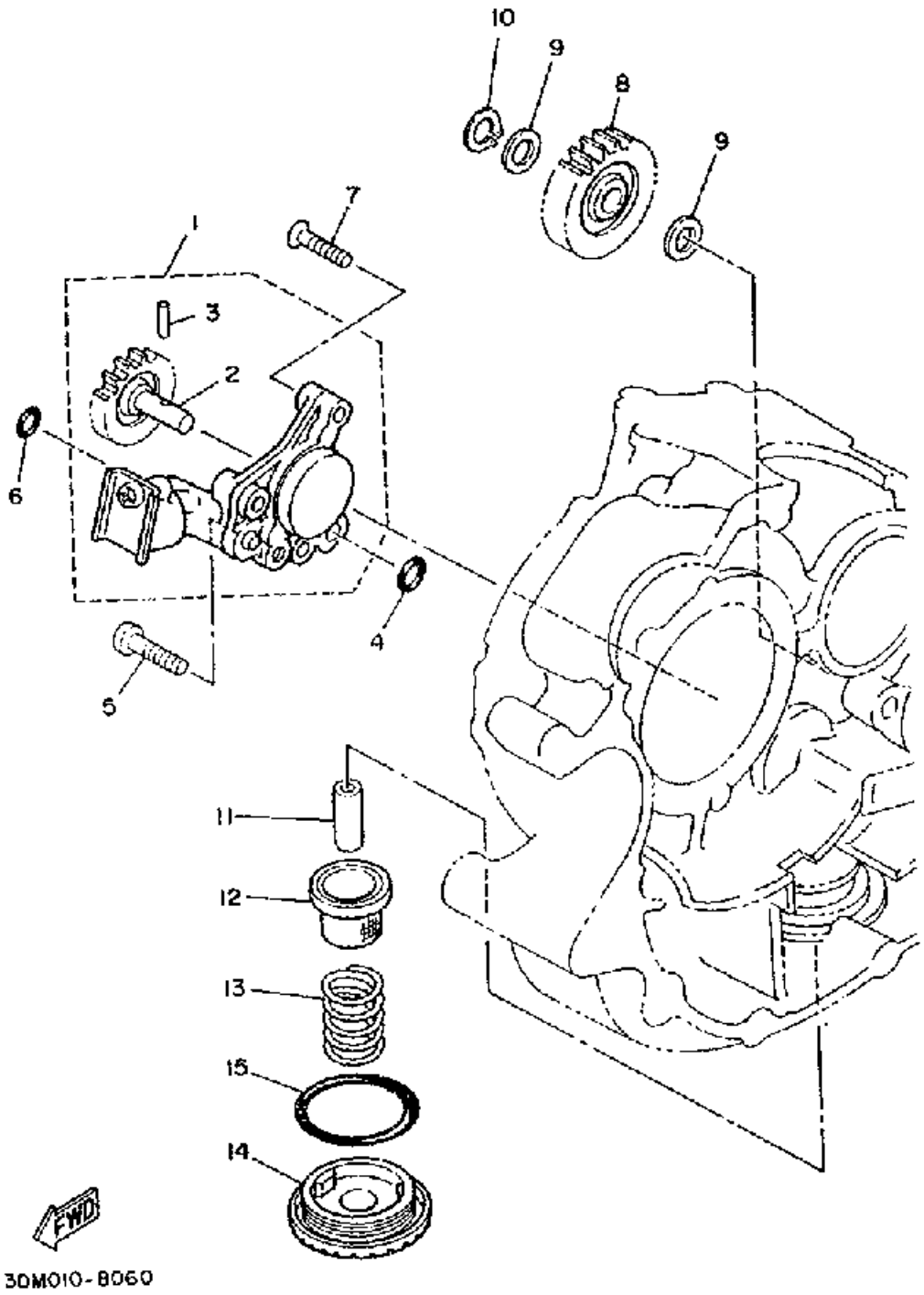
Ref No	Part No	Description
01	50M-12111-00-00	Valve, Intake
02	50M-12121-01-00	Valve, Exhaust
03	22F-12119-01-00	Seal, Valve Stem
04	22F-12116-00-00	Seat, Valve Spring
05	2UJ-12114-00-00	Spring, Valve Outer
06	22F-12118-01-00	Cotter, Valve
07	22F-12117-02-00	Retainer, Valve Spring
08	50M-12151-00-00	Arm, Valve Rocker
09	22F-12159-00-00	Screw, Valve Adjusting
10	90170-05302-00	Nut
11	22F-12156-00-00	Shaft, Rocker 2

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Ref No	Part No	Description
01	3LW-12171-00-00	Camshaft 1
02	3LW-12181-00-00	Camshaft 2
03	90381-22070-00	Bush, Solid
04	2UJ-1111F-00-00	Plate
05	91317-06012-00	Bolt
06	2UJ-12176-00-00	Sprocket, Cam Chain
07	90101-08590-00	Bolt
08	90201-08326-00	Washer, Plate
09	94580-25110-00	Chain
10	2UJ-12231-00-00	Guide, Stopper 1
11	2UJ-12241-20-00	Guide, Stopper 2
12	97027-06012-00	Bolt
13	92907-06600-00	Washer, Plate
14	2UJ-12210-01-00	Tensioner Assy, Cam Chain
15	3DM-12213-00-00	Gasket, Tensioner Case
16	91314-06016-00	Bolt

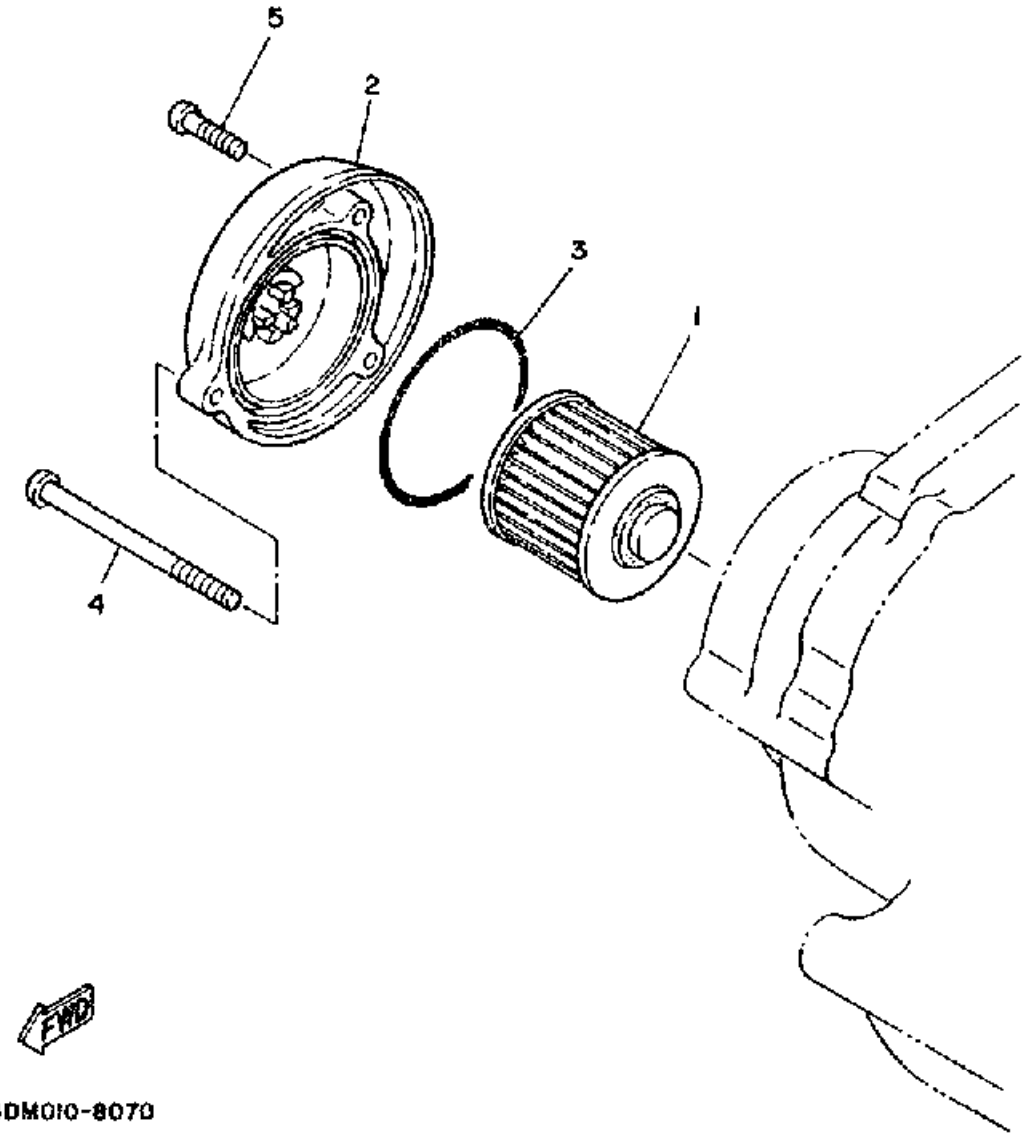
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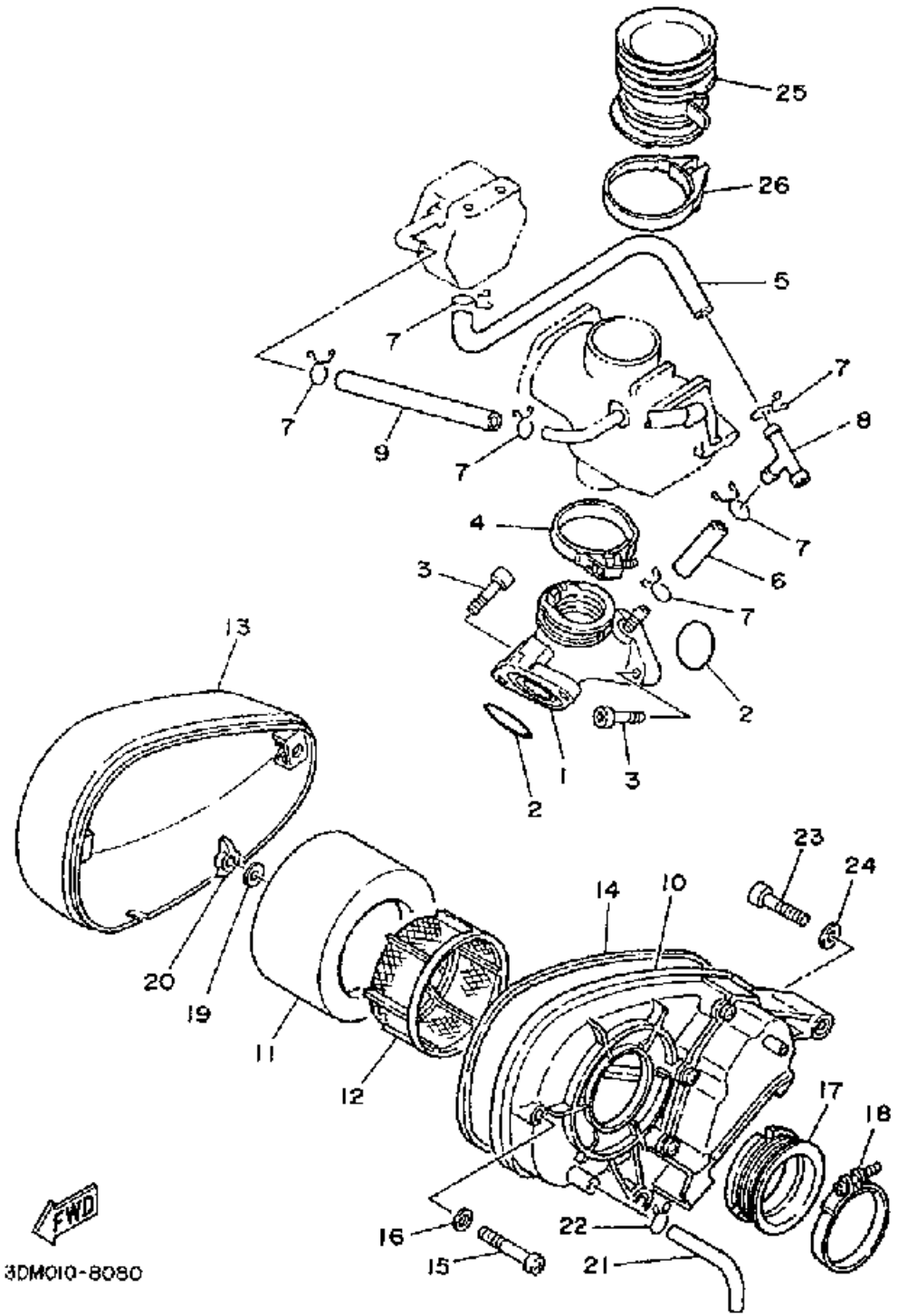
Ref No	Part No	Description
01	2UJ-13300-00-00	Oil Pump Assy
02	3Y6-13326-01-00	• . Gear, Pump Driven 2 (23z)
03	93603-12030-00	• . Pin, Dowel
04	93210-10096-00	O-ring
05	98507-06025-00	Screw, Pan Head
06	93210-06245-00	O-ring
07	98707-06025-00	Screw, Flat Head
08	2UJ-13341-00-00	Gear, Oil Pump Idle
09	90201-10119-00	Washer, Plate
10	99009-10400-00	Circlip
11	2XK-13416-00-00	Pipe, Oil 1
12	51Y-13411-00-00	Strainer, Oil
13	90501-18576-00	Spring, Compression
14	30X-15351-00-00	Plug, Drain
15	93210-35389-00	O-ring

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Ref No	Part No	Description
01	4X7-13440-90-00	Element Assy, Oil Cleaner
02	3DM-13447-00-00	Cover, Oil Element
03	93210-64297-00	O-ring
04	98504-06090-00	Screw, Pan Head
05	98504-06025-00	Screw, Pan Head

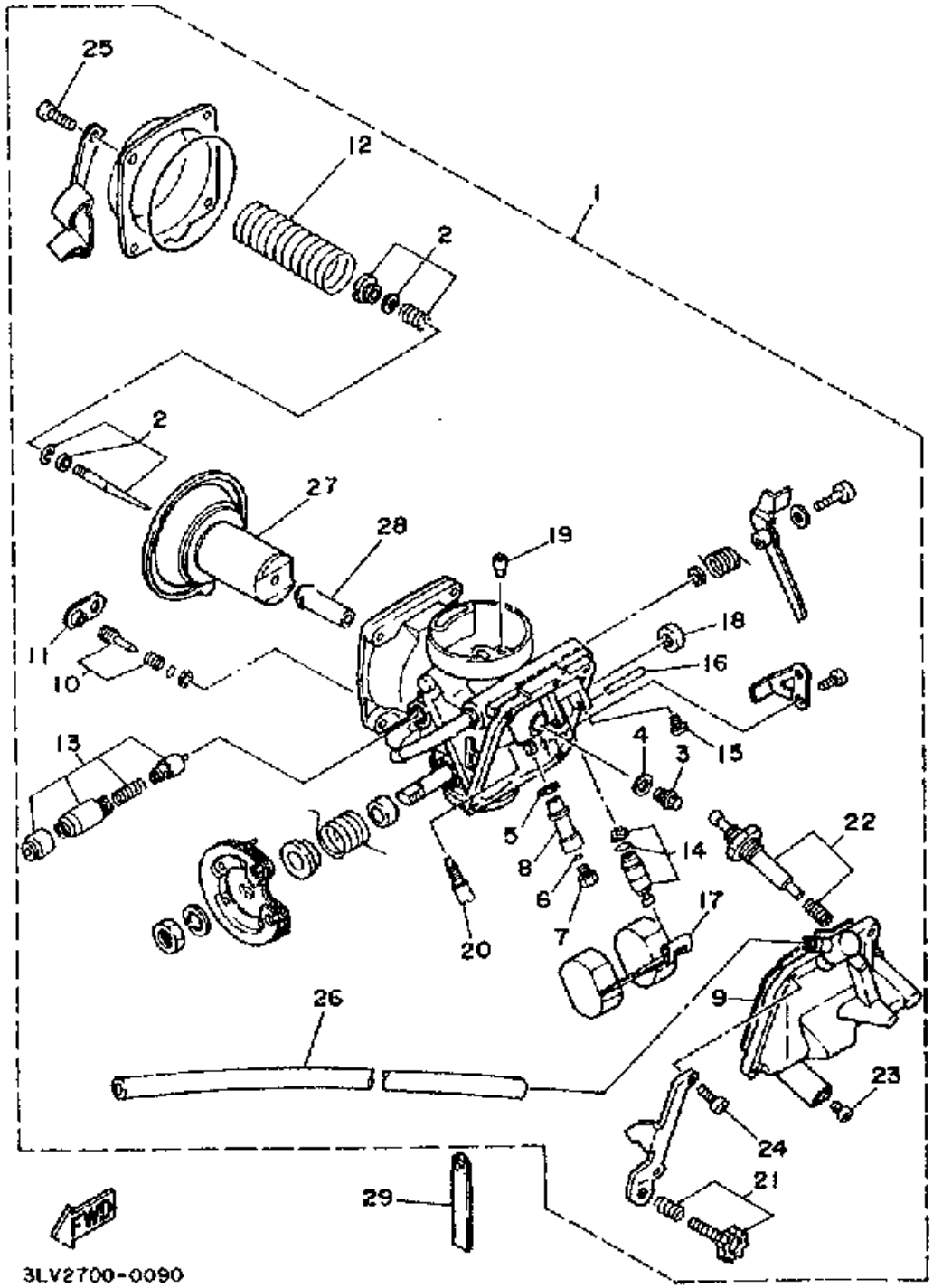


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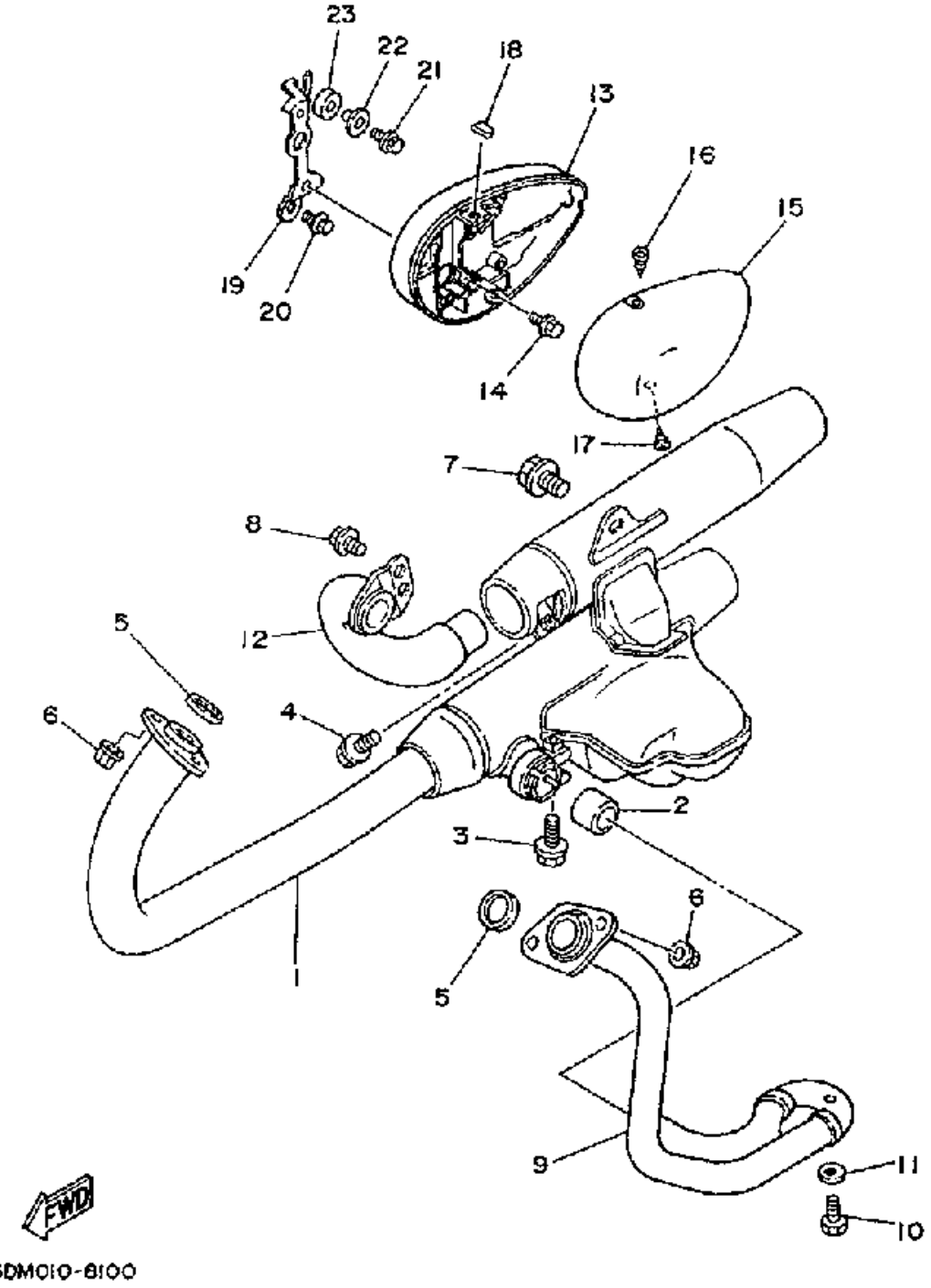
Ref No	Part No	Description
01	2UJ-13586-00-00	Joint, Carburetor 1
02	93210-30611-00	O-ring
03	91317-06020-00	Bolt
04	1HX-13575-00-00	Band
05	2UJ-13978-00-00	Pipe, Regulator
06	90445-11763-00	Hose
07	90467-10008-00	Clip
08	90413-07007-00	Way 3
09	90445-117F0-00	Hose
10	2UJ-14401-00-00	Air Cleaner Case Assy
11	2UJ-14451-00-00	Element, Air Cleaner
12	2UJ-14458-00-00	Guide
13	2UJ-14422-00-00	Cap, Cleaner Case 2
14	2UJ-14452-00-00	Seal
15	98507-06040-00	Screw, Pan Head
16	92907-06600-00	Washer, Plate
17	2UJ-14485-00-00	Pipe, Joint
18	90460-54111-00	Clamp, Hose
19	90201-05036-00	Washer, Plate
20	90175-05005-00	Nut, Wing
21	2UJ-14419-00-00	Pipe
22	90467-11106-00	Clip
23	91317-06025-00	Bolt
24	92907-06600-00	Washer, Plate
25	2UJ-14469-00-00	Funnel, Air
26	90460-54137-00	Clamp, Hose

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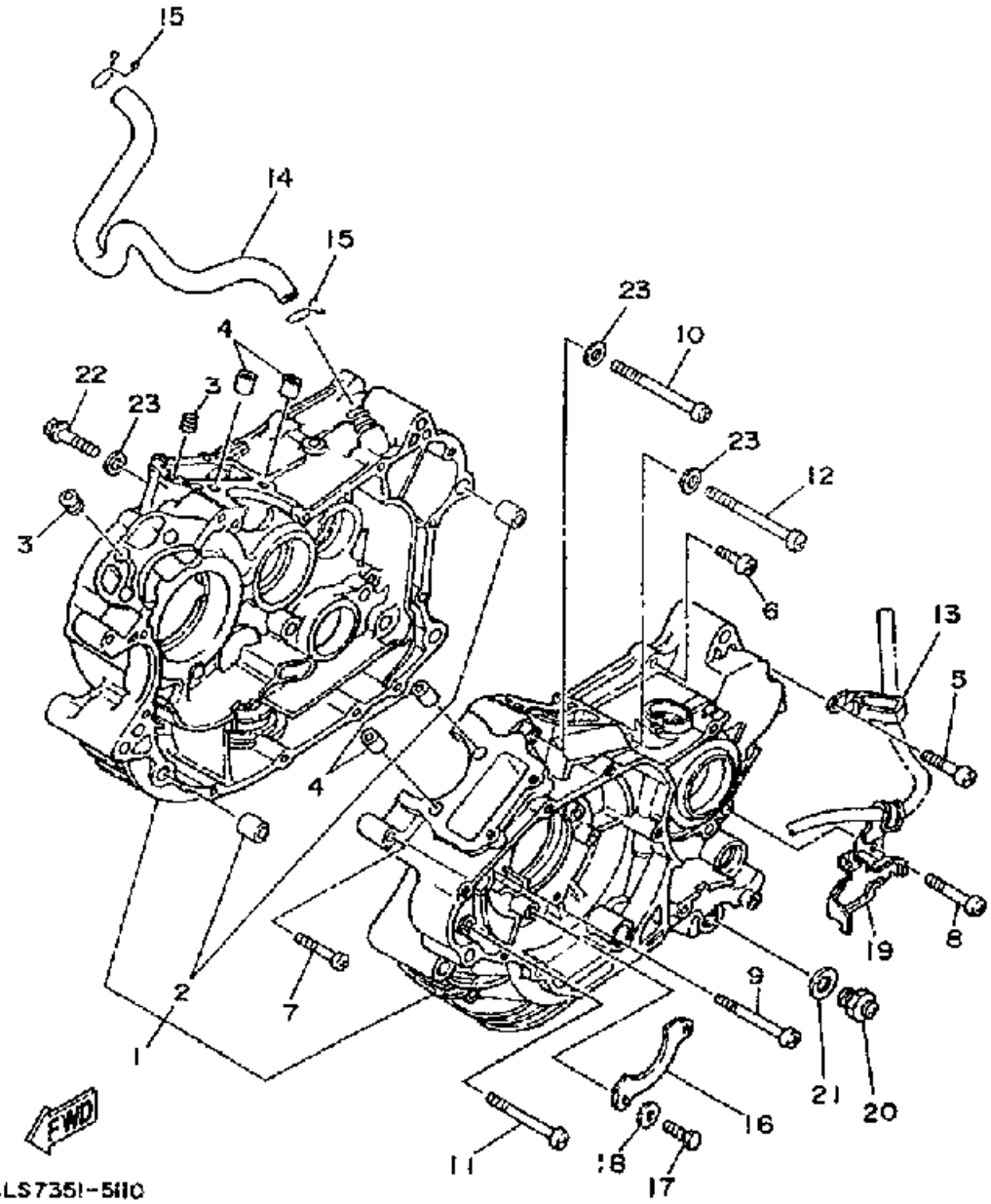
Ref No	Part No	Description
01	3DM-14900-10-00	Carburetor Assy
02	3DM-1490J-00-00	• . Needle Set
03	1HX-14565-00-00	• . Screw
04	137-14153-00-00	• . Washer, Main Jet
05	1AE-14237-00-00	• . Gasket
06	1AE-14227-00-00	• . Washer
07	620-14231-22-A0	• . Jet, Main (110)
08	1AE-14261-00-00	• . Holder
09	1HX-14147-00-00	• . O-ring
10	12R-14105-00-00	• . Pilot Screw Set
11	22F-14991-00-00	• . Screw
12	1HX-14933-00-00	• . Spring, Diaphragm
13	3DM-1410A-10-00	• . Starter Set
14	3CF-14107-10-00	• . Needle Valve Set
15	1FN-14565-00-00	• . Screw
16	353-14186-00-00	• . Pin, Float
17	1HX-14985-00-00	• . Float
18	256-14997-00-00	• . Seal
19	1HX-14231-31-00	• . Jet, Main (155)
20	22F-14142-17-00	• . Jet, Pilot (17.5)
21	1HX-14103-00-00	• . Throttle Screw Set
22	3DM-14504-01-00	• . Rod Set
23	12R-14191-00-00	• . Plug, Drain
24	98503-04014-00	• . Screw, Pan Head
25	98511-04012-00	• . Screw, Pan Head
26	2LH-14197-00-00	• . Pipe
27	3BG-14940-00-00	• . Diaphragm Assy
28	3DM-14141-30-00	• . Nozzle, Main
29	90461-06087-00	Clamp

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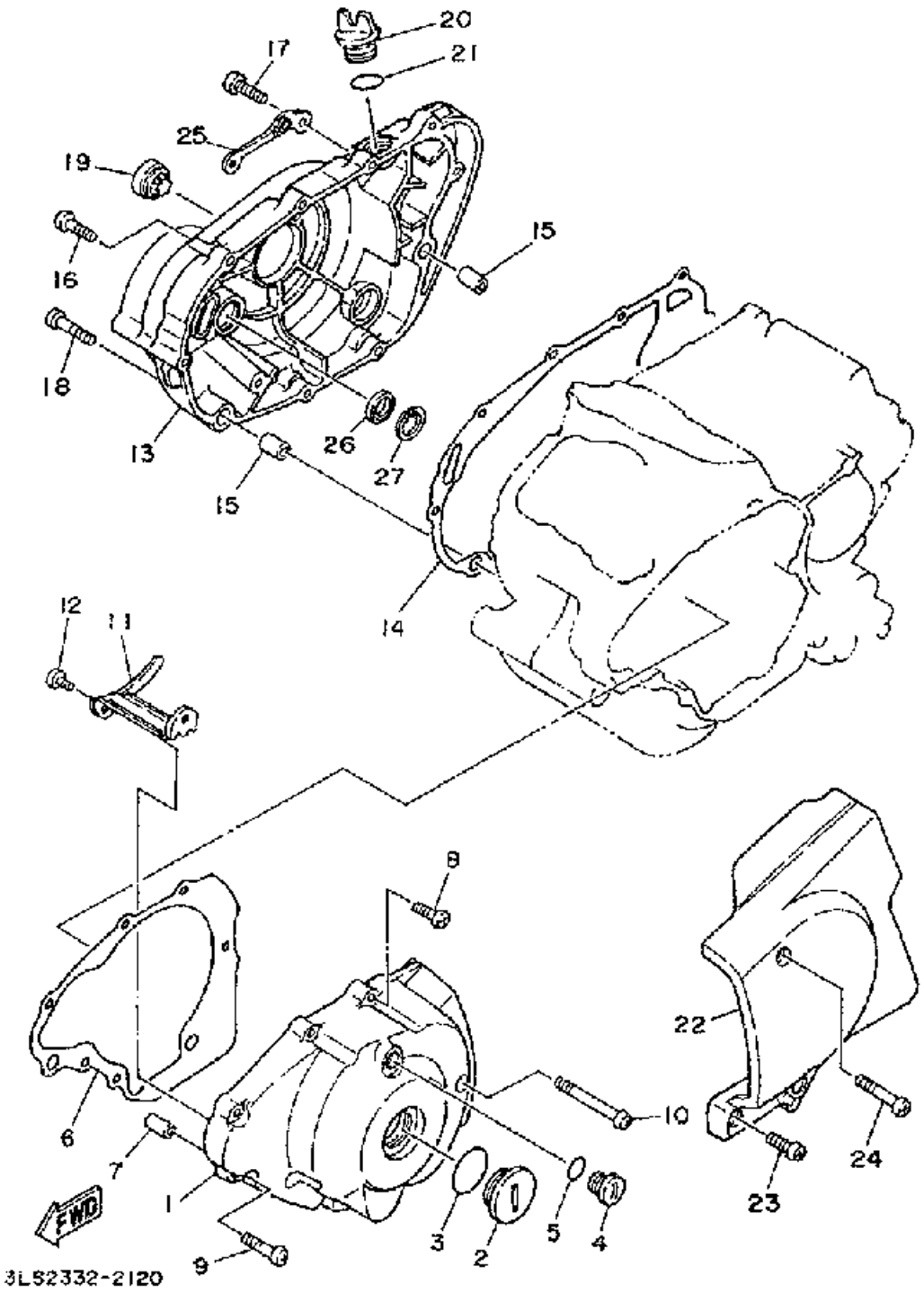
Ref No	Part No	Description
01	3DM-14703-10-00	Muffler Comp. 1
02	3DM-14714-00-00	Gasket, Muffler
03	95817-08035-00	Bolt, Flange
04	95807-06025-00	Bolt, Flange
05	3DM-14613-00-00	Gasket, Exhaust Pipe
06	90179-06500-00	Nut
07	95807-10014-00	Bolt, Flange
08	95807-08012-00	Bolt, Flange
09	2UJ-14621-00-00	Pipe, Exhaust 2
10	90101-06576-00	Bolt
11	92907-06600-00	Washer, Plate
12	2UJ-14631-00-00	Pipe, Exhaust 3
13	2GV-14663-00-00	Plate, Air Cleaner
14	98507-06020-00	Screw, Pan Head
15	2GV-14603-00-00	Cover 1
16	97704-40012-00	Screw, Tapping
17	90163-04003-00	Screw, Tapping
18	90183-04027-00	Nut, Spring
19	2UJ-14484-00-00	Plate, Cleaner Case Fitting
20	95807-06010-00	Bolt, Flange
21	95807-06025-00	Bolt, Flange
22	90387-07391-00	Collar
23	90385-10026-00	Bush

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Ref No	Part No	Description
01	2UJ-15100-02-00	Crankcase Assy
02	99510-12016-00	• . Pin, Dowel
03	2UJ-15138-00-00	Nozzle 1
04	99510-10114-00	Pin, Dowel
05	98507-06030-00	Screw, Pan Head
06	98504-06030-00	Screw, Pan Head
07	98504-06040-00	Screw, Pan Head
08	98507-06060-00	Screw, Pan Head
09	98507-06070-00	Screw, Pan Head
10	98504-06070-00	Screw, Pan Head
11	98507-06080-00	Screw, Pan Head
12	98504-06080-00	Screw, Pan Head
13	90465-08277-00	Clamp
14	2UJ-11166-00-00	Pipe, Breather 1
15	90467-14015-00	Clip
16	2UJ-12279-00-00	Plate
17	97027-06012-00	Bolt
18	92907-06600-00	Washer, Plate
19	90465-08058-00	Clamp
20	3VD-13455-00-00	Plug
21	214-11198-01-00	Gasket
22	90153-06029-00	Screw, Hexagon
23	90430-06014-00	Gasket

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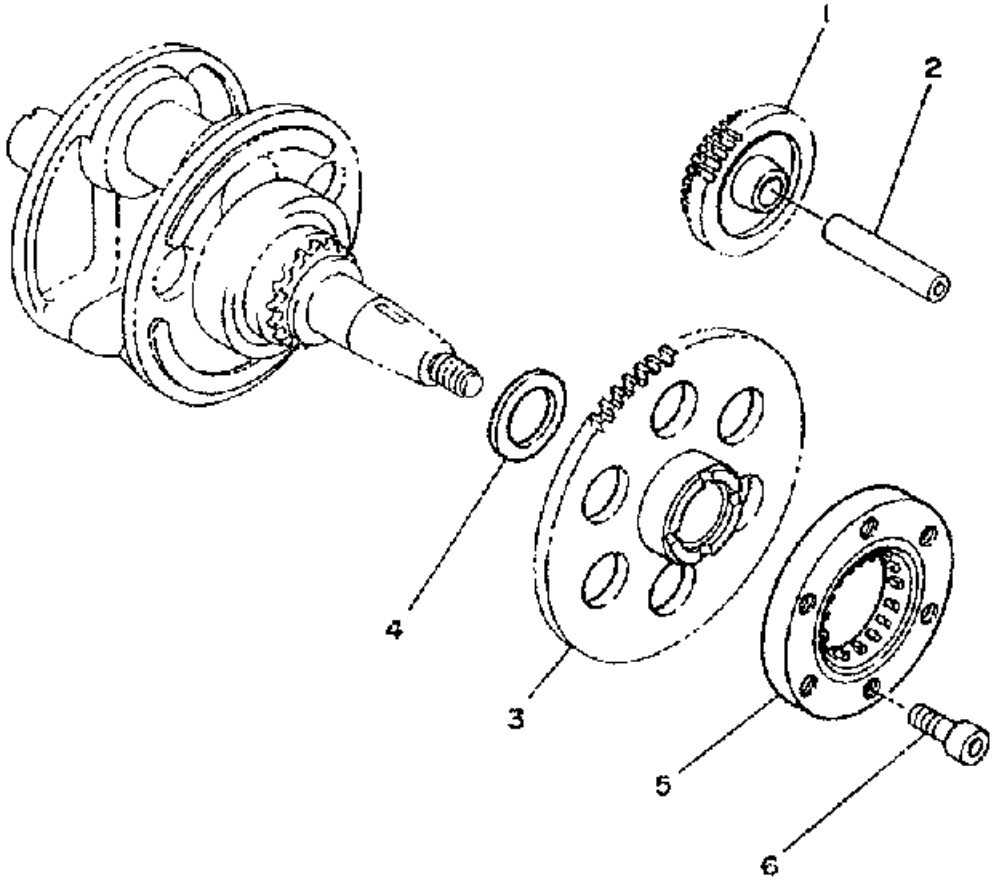


CRANKCASE COVER 1

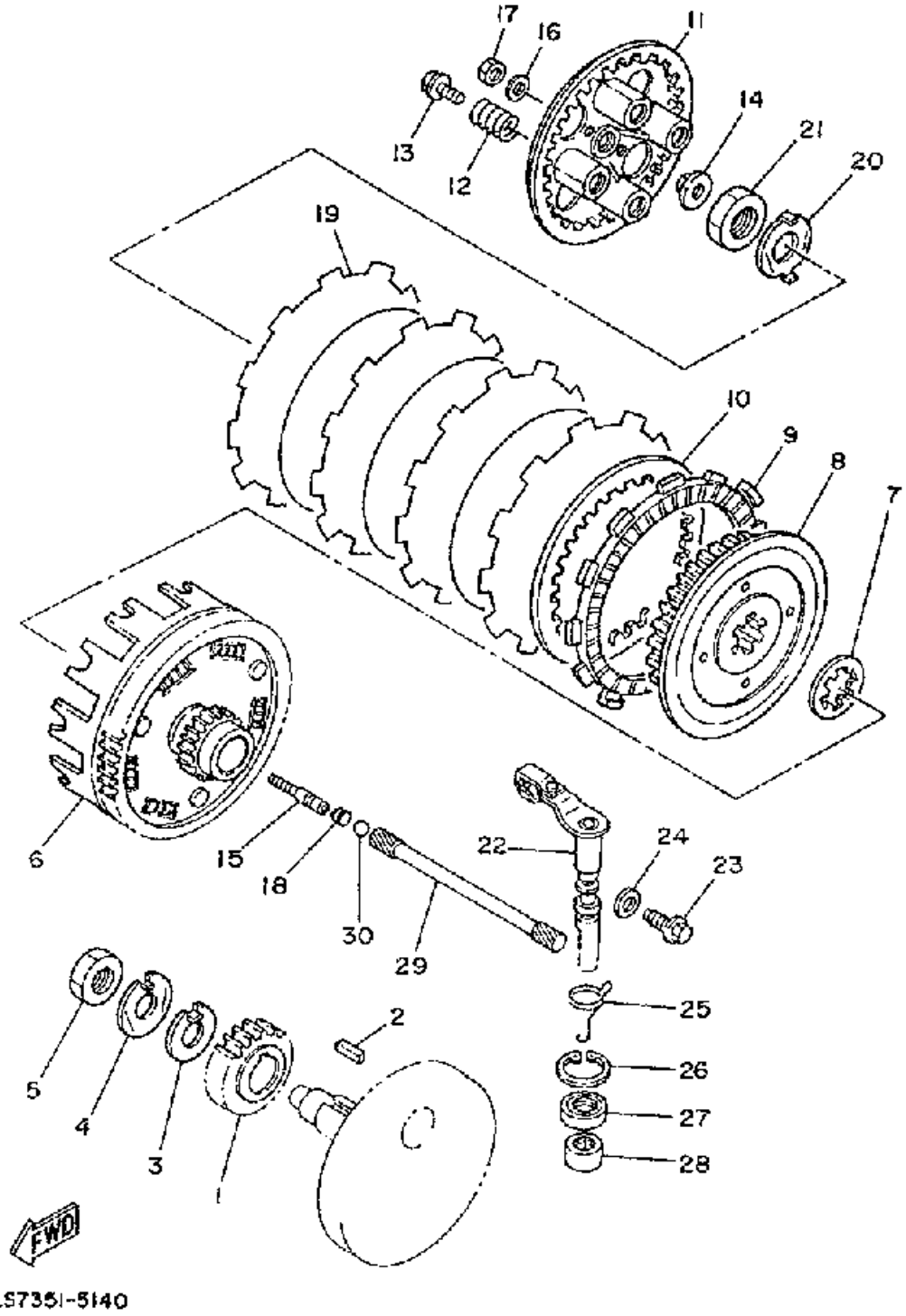
Ref No	Part No	Description
01	3DM-15411-01-00	Cover, Crankcase 1
02	90340-32088-00	Plug, Straight Screw
03	93210-32172-00	O-ring
04	90340-14068-00	Plug, Straight Screw
05	93210-14369-00	O-ring
06	3DM-15451-00-00	Gasket, Crankcase Cover 1
07	99510-12016-00	Pin, Dowel
08	98504-06025-00	Screw, Pan Head
09	98504-06035-00	Screw, Pan Head
10	98504-06070-00	Screw, Pan Head
11	90465-06322-00	Clamp
12	98507-06010-00	Screw, Pan Head
13	3DM-15421-00-00	Cover, Crankcase 2
14	3DM-15461-00-00	Gasket, Crankcase Cover 2
15	99510-12016-00	Pin, Dowel
16	98504-06025-00	Screw, Pan Head
17	90153-06042-00	Screw, Hexagon
18	98504-06035-00	Screw, Pan Head
19	3Y1-15361-00-00	Gauge, Level
20	1RG-15363-00-00	Plug, Oil
21	93210-19123-00	O-ring
22	3DM-15431-00-00	Cover, Crankcase 3
23	98504-06025-00	Screw, Pan Head
24	98504-06050-00	Screw, Pan Head
25	2UJ-15441-00-00	Holder, Clutch Cable
26	93101-14089-00	Oil Seal
27	99009-25500-00	Circlip

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Ref No	Part No	Description
01	2UJ-15512-00-00	Gear, Idler 1
02	5H0-15521-00-00	Shaft 1
03	2UJ-15517-00-00	Gear, Idler 2
04	90201-25291-00	Washer, Plate
05	51Y-15590-01-00	Starter One-way Assy
06	91317-08018-00	Bolt

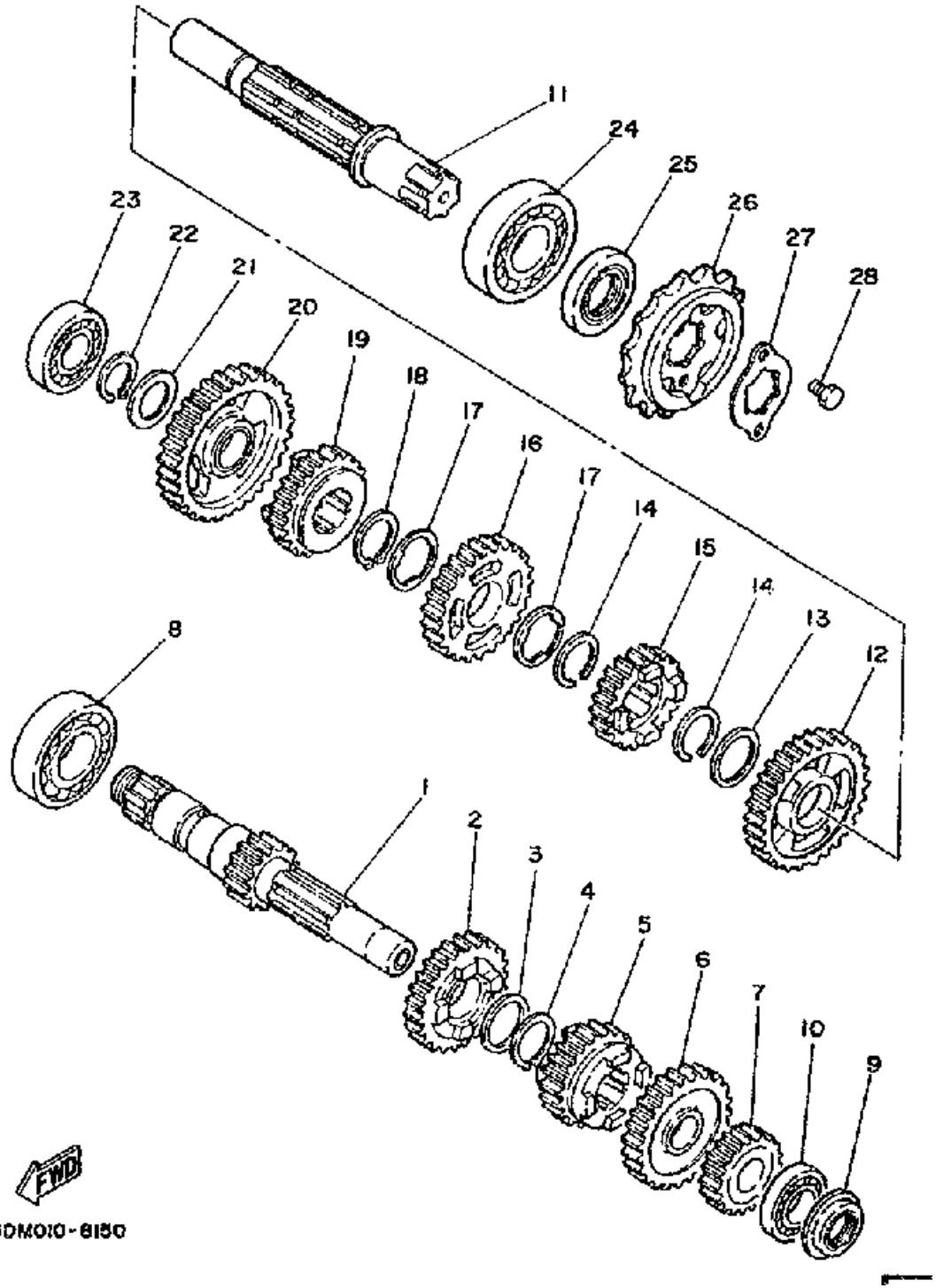


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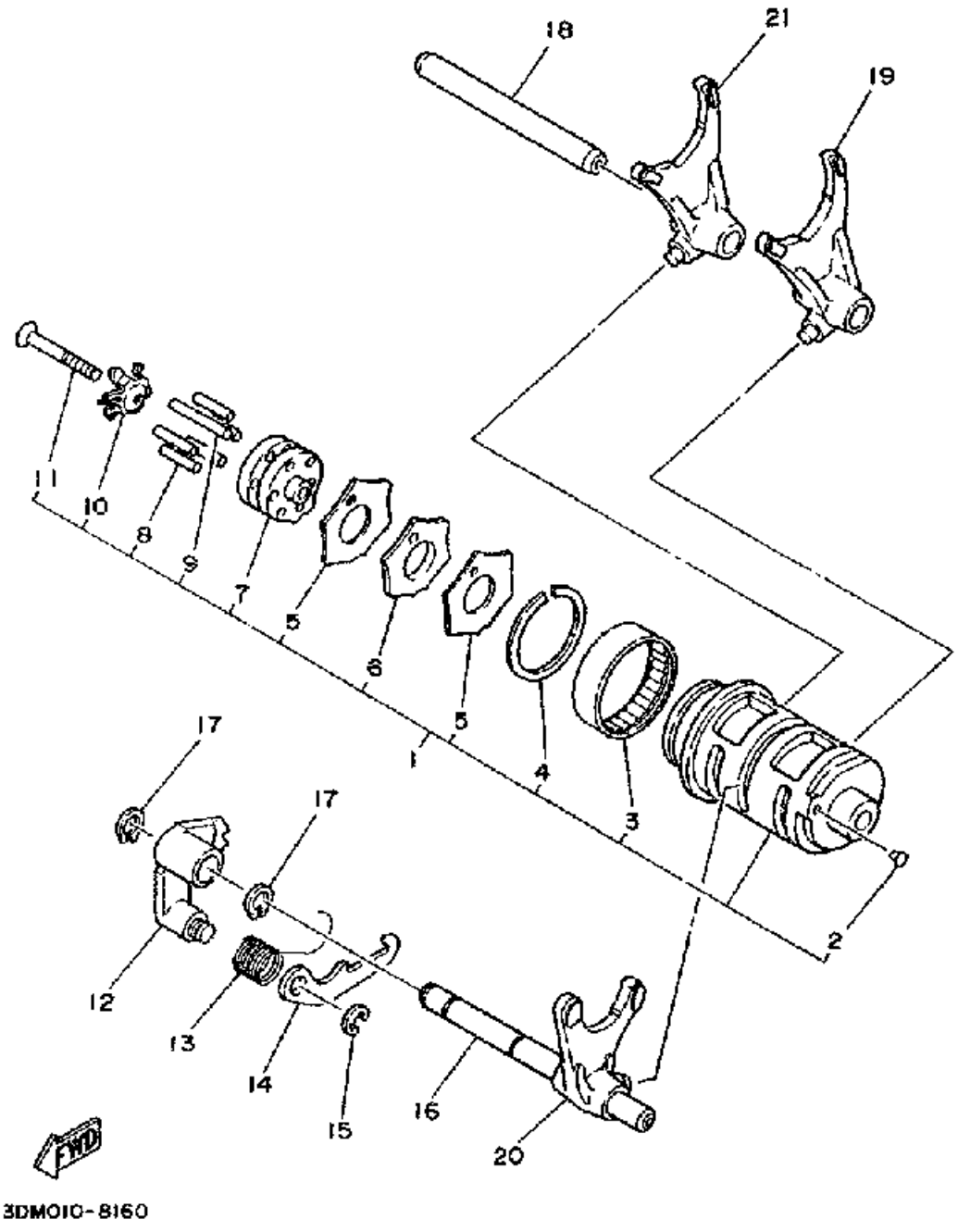
Ref No	Part No	Description
01	3Y6-16111-03-00	Gear, Primary Drive (23z)
02	90282-07023-00	Key, Straight
03	90215-16156-00	Washer, Lock
04	90215-16222-00	Washer, Lock
05	90170-16311-00	Nut
06	2UJ-16150-00-00	Primary Driven Gear Comp.
07	30X-16154-00-00	Plate, Thrust 1
08	30X-16371-00-00	Boss, Clutch
09	5Y1-16331-01-00	Plate, Friction 2
10	3J2-16324-00-00	Plate, Clutch 1
11	30X-16351-01-00	Plate, Pressure 1
12	90501-26148-00	Spring, Compression
13	90159-06016-00	Screw, With Washer
14	1W1-16358-01-00	Plate, Push
15	4DN-16356-00-00	Rod, Push 1
16	92907-06200-00	Washer
17	95307-06600-00	Nut
18	3YX-1635A-00-00	Seal, Rod Push
19	31A-16321-00-00	Plate, Friction
20	90215-16320-00	Washer, Lock
21	90170-16326-00	Nut
22	2UJ-16380-00-00	Push Lever Assy
23	90149-08067-00	Screw
24	90201-08087-00	Washer, Plate
25	90508-14433-00	Spring, Torsion
26	93420-28055-00	Circlip
27	93102-14209-00	Oil Seal
28	93315-31428-00	Bearing
29	2UJ-16357-00-00	Rod, Push 2
30	93511-32027-00	Ball

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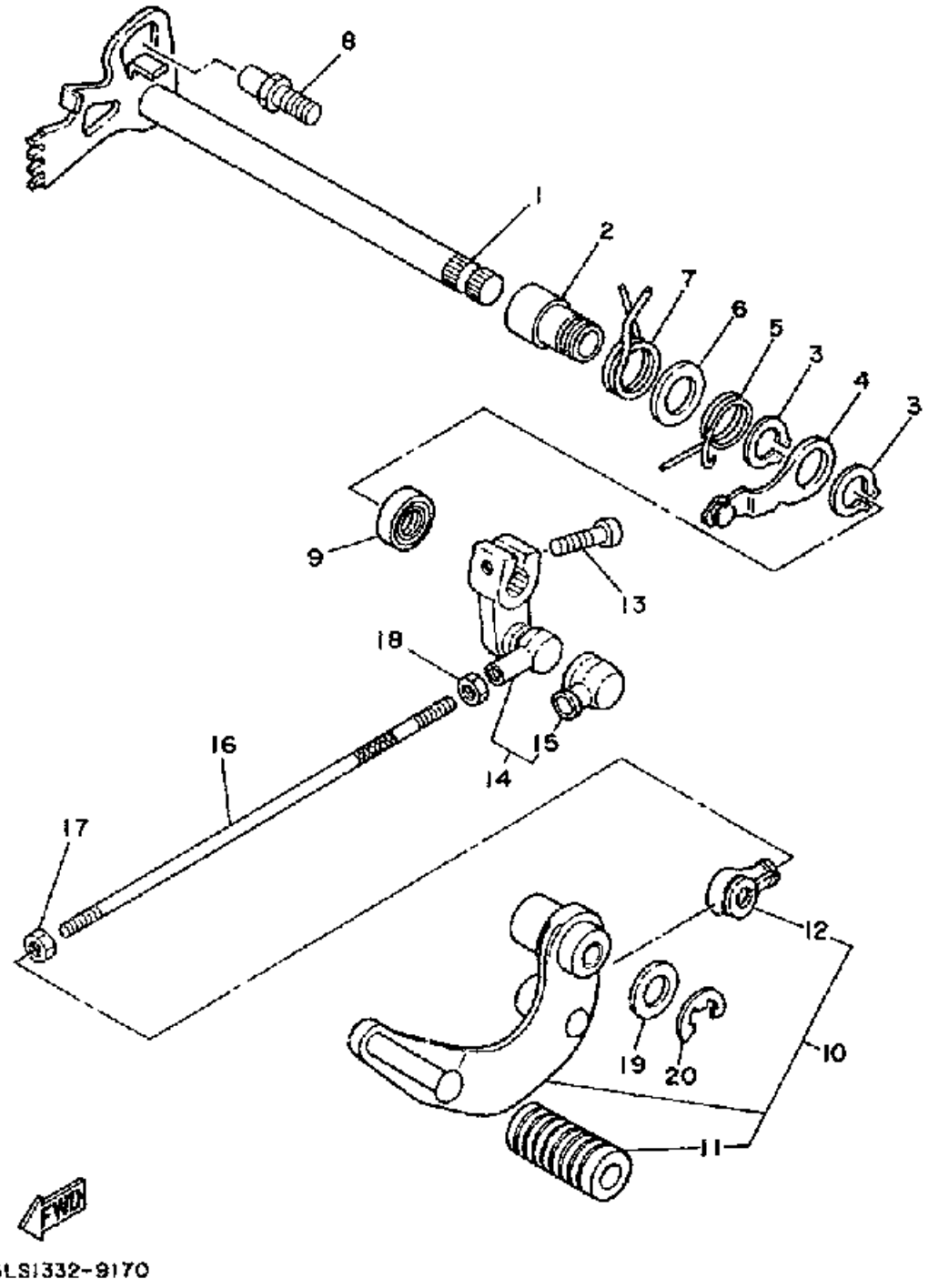
Ref No	Part No	Description
01	4DN-17411-00-00	Axle, Main
02	3Y1-17141-00-00	Gear, 4th Pinion (26z)
03	90201-22793-00	Washer, Plate
04	93410-22039-00	Circlip
05	3Y1-17131-01-00	Gear, 3rd Pinion (23z)
06	3Y1-17151-00-00	Gear, 5th Pinion (28z)
07	3Y1-17121-01-00	Gear, 2nd Pinion (19z)
08	93306-20541-00	Bearing (b6205)
09	93101-17093-00	Oil Seal
10	93306-00302-00	Bearing
11	3Y1-17402-00-00	Drive Axle Assy
12	3Y1-17221-01-00	Gear, 2nd Wheel (32z)
13	90201-253K0-00	Washer, Plate (1.0d)
14	93440-25084-00	Circlip
15	3Y1-17251-01-00	Gear, 5th Wheel
16	3Y1-17231-01-00	Gear, 3rd Wheel (29z)
17	90209-22191-00	Washer
18	93410-25010-00	Circlip
19	3Y1-17241-00-00	Gear, 4th Wheel (26z)
20	3Y1-17211-00-00	Gear, 1st Wheel (37z)
21	90201-20276-00	Washer, Plate (1.0d)
22	99009-20400-00	Circlip
23	93306-00426-00	Bearing
24	93306-30525-00	Bearing (b6305)
25	93102-25208-00	Oil Seal
26	3DM-17460-00-00	Sprocket, Drive (16z)
27	3Y1-17456-00-00	Holder, Sprocket
28	97027-06010-00	Bolt

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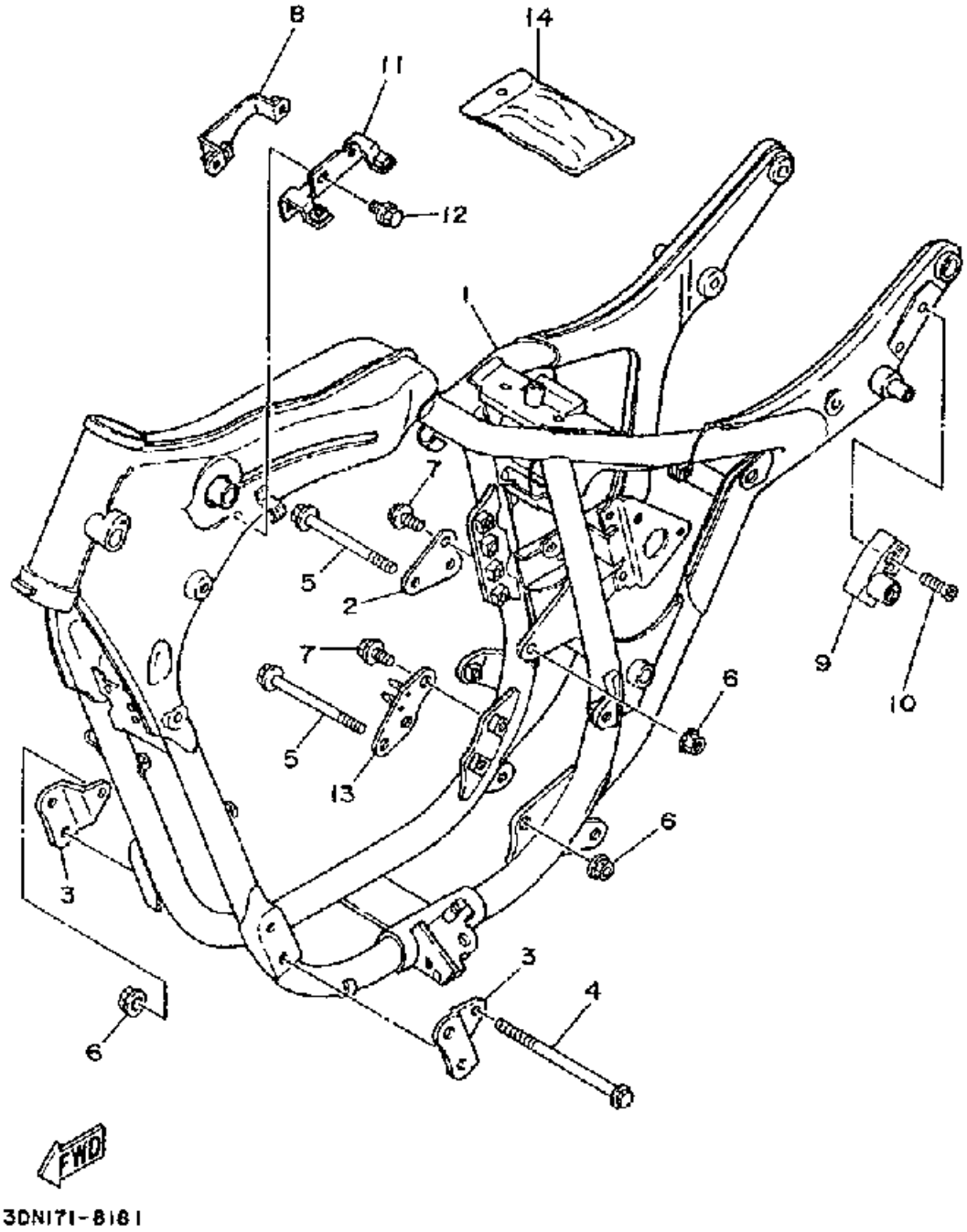
Ref No	Part No	Description
01	4DN-18540-00-00	Shift Cam Assy
02	136-18542-00-00	• . Point, Neutral
03	93315-23612-00	• . Bearing
04	93440-34025-00	• . Circlip
05	3Y1-18161-00-00	• . Guide, Plate Stopper
06	3Y1-18141-00-00	• . Plate, Stopper
07	3Y1-18185-01-00	• . Segment
08	93604-18100-00	• . Pin, Dowel
09	93604-29151-00	• . Pin, Dowel
10	2K9-18561-00-00	• . Plate, Side 1
11	98707-05035-00	• . Screw, Flat Head
12	3Y1-18122-00-00	Lever, Shift 2
13	90508-12430-00	Spring, Torsion
14	2K7-18151-00-00	Lever, Shift 3
15	99080-07600-00	Circlip
16	4DN-18531-00-00	Bar, Shift Fork Guide 1
17	99009-10400-00	Circlip
18	4DN-18535-00-00	Bar, Shift Fork Guide 2
19	4DN-18511-00-00	Fork, Shift 1
20	4DN-18512-00-00	Fork, Shift 2
21	4DN-18513-00-00	Fork, Shift 3

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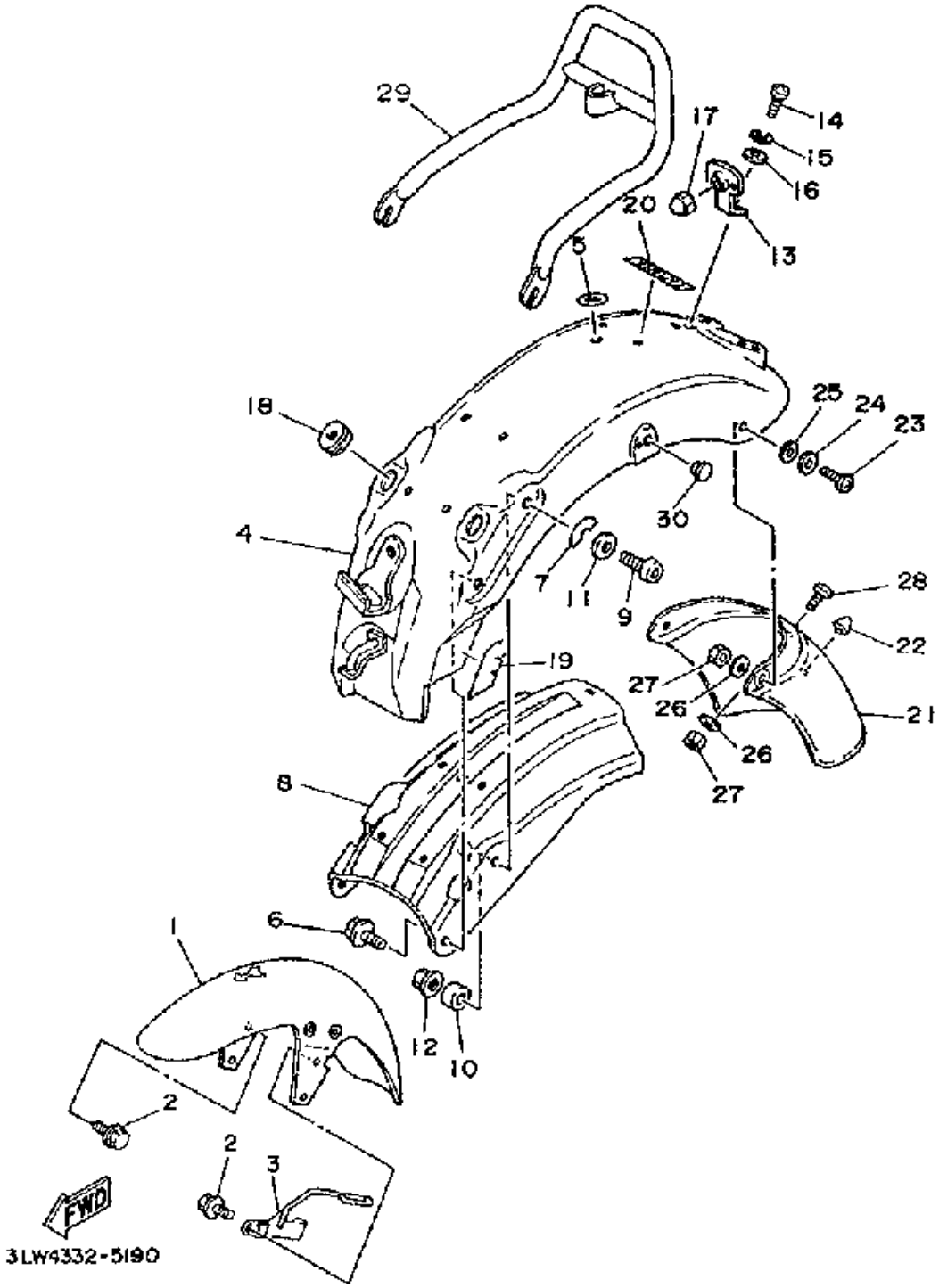
Ref No	Part No	Description
01	2UJ-18101-01-00	Shift Shaft Assy
02	90387-12787-00	Collar
03	99009-17400-00	Circlip
04	3Y1-18140-00-00	Stopper Lever Assy
05	90508-26434-00	Spring, Torsion
06	90201-17255-00	Washer, Plate
07	90508-32374-00	Spring, Torsion
08	4G0-18127-00-00	Stopper, Screw
09	93102-12106-00	Oil Seal (sd 121-22-5 Hs)
10	2UJ-18110-00-00	Shift Pedal Assy
11	132-18113-01-00	• . Cover, Shift Pedal
12	2H9-18154-00-00	• . Cover, Dust
13	97024-06020-00	Bolt
14	2UJ-18130-00-00	Shift Shaft Assy
15	2H9-18154-00-00	• . Cover, Dust
16	2UJ-18115-02-00	Rod, Shift
17	90170-06228-00	Nut
18	95307-06700-00	Nut
19	90201-124E4-00	Washer, Plate
20	99009-12400-00	Circlip

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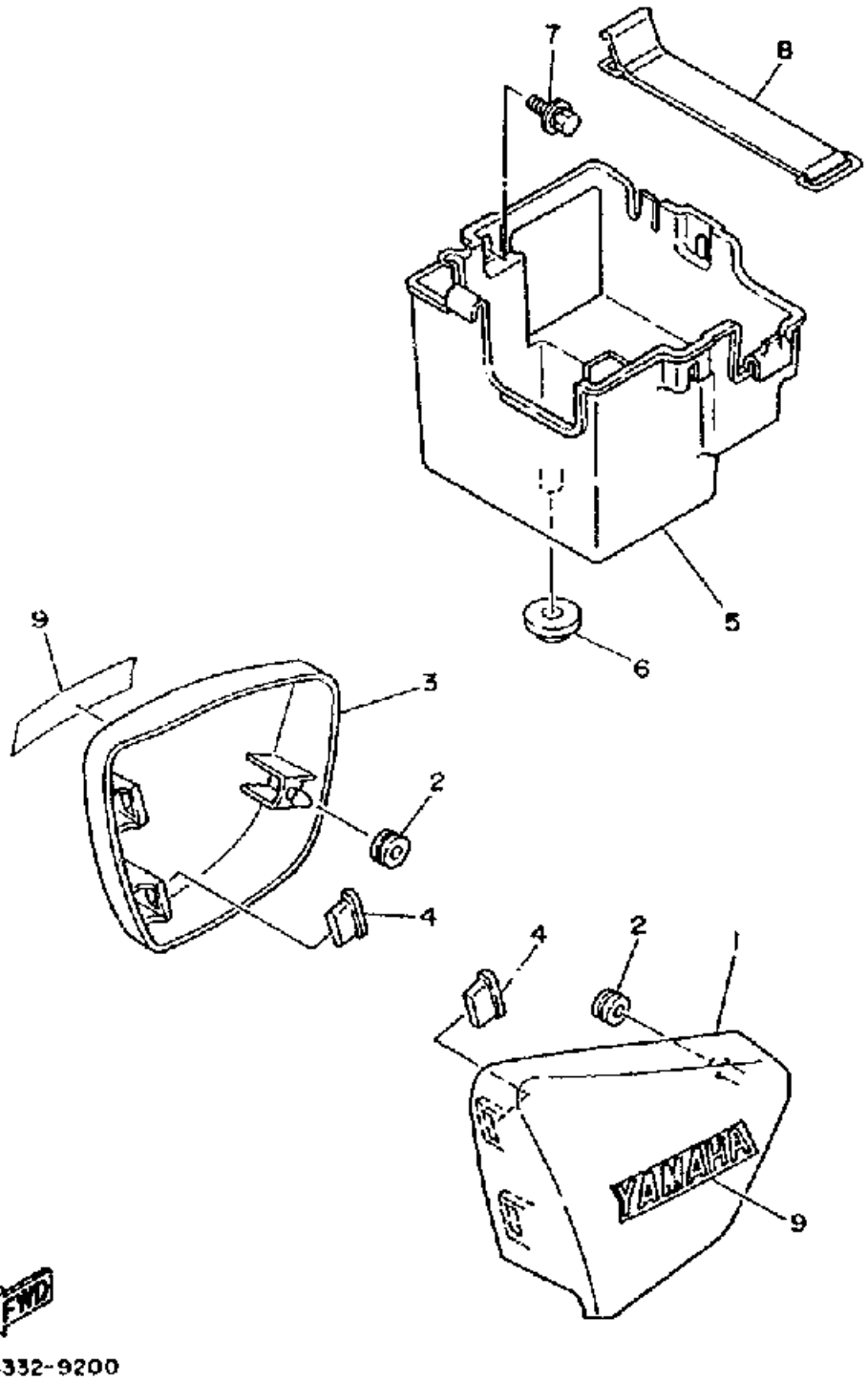
Ref No	Part No	Description
01	3LS-21110-02-33	Frame Comp.
02	2UJ-21318-01-00	Stay, Engine 5
03	2UJ-21315-00-00	Stay, Engine 2
04	95814-08150-00	Bolt, Flange
05	95814-08110-00	Bolt, Flange
06	90179-08656-00	Nut
07	95817-08016-00	Bolt, Flange
08	2UJ-21243-00-00	Plate, Bridge
09	26H-21308-00-00	Helmet Hanger Assy
10	90149-06154-00	Screw
11	2UJ-2135Y-00-00	Bracket, Ignition Coil
12	95807-06012-00	Bolt, Flange
13	2UJ-21319-00-00	Stay, Engine 6
14	2UJ-28100-00-00	Tool Kit

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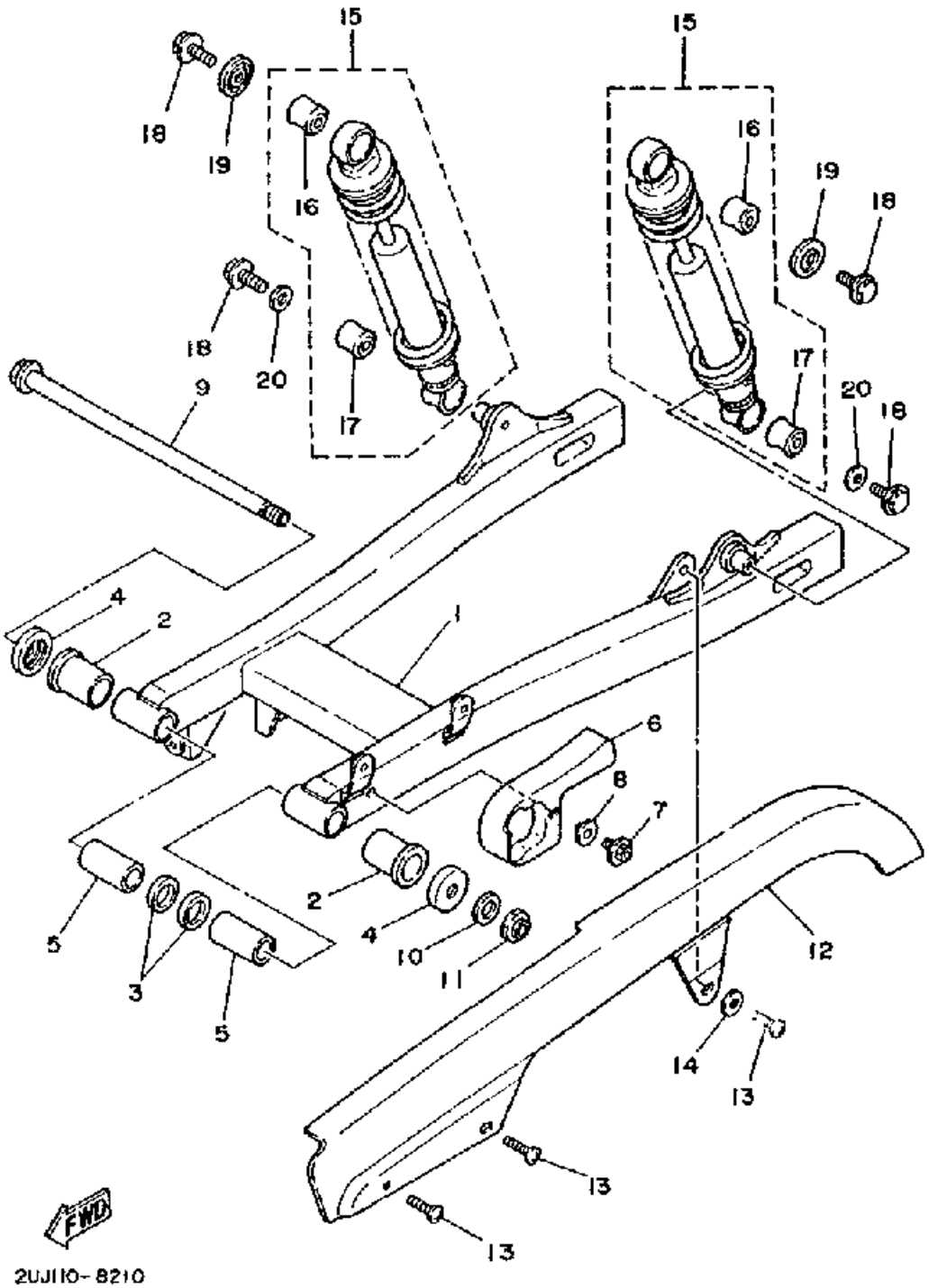
Ref No	Part No	Description
01	2UJ-21510-00-P0	Front Fender Comp.
01	2UJ-21510-00-6G	Front Fender Comp.
01	2UJ-21510-00-MV	Front Fender Comp.
02	95024-08012-00	Bolt, Flange
02	2UJ-21510-00-6G	Front Fender Comp.
03	3DM-21597-00-00	Holder,wire 1
04	3LS-21610-00-P0	Rear Fender Comp.
04	3LS-21610-00-6G	Rear Fender Comp.
04	3LS-21610-00-MV	Rear Fender Comp. (xv250s)
05	2UJ-21735-00-00	Seal 2
06	95817-10020-00	Bolt, Flange
07	3DM-2173N-00-00	Seal 4
08	2UJ-21670-00-00	Reinf. Comp.
09	92014-10050-00	Bolt, Button Head
10	90387-100E2-00	Collar
11	92990-10200-00	Washer, Plain
12	95707-10500-00	Nut, Flange
13	2UJ-21641-00-00	Bracket, Reflector
14	98507-05010-00	Screw, Pan Head
15	92907-05100-00	Washer, Spring
16	92907-05600-00	Washer, Plate
17	95307-05800-00	Nut
18	90480-01502-00	Grommet
19	2UJ-2173M-01-00	Seal 3
20	99236-00080-00	Emblem, Yamaha
20	99235-00080-00	Emblem, Yamaha
21	3LS-21621-00-00	Flap
22	4G0-21639-00-00	Damper 2
23	98507-06012-00	Screw, Pan Head
24	92907-06600-00	Washer, Plate
25	90202-05187-00	Washer, Plate
26	92907-06200-00	Washer
27	95307-06600-00	Nut
28	98907-06014-00	Screw, Bind
29	3LS-21640-00-00	Rear Stay Comp.
30	1J3-24742-00-00	Grommet

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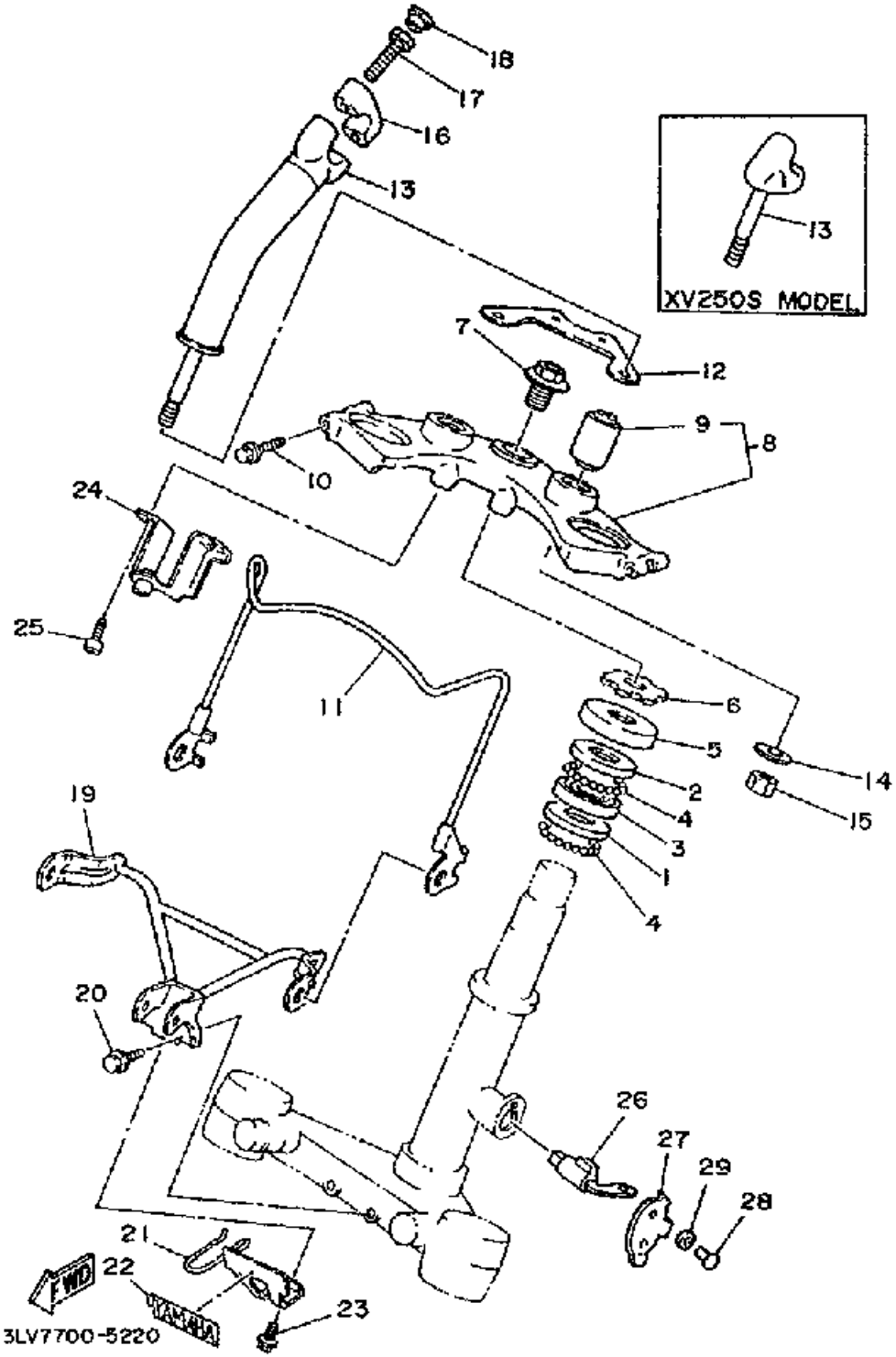
Ref No	Part No	Description
01	2UJ-21711-00-P0	Cover, Side 1
01	2UJ-21711-00-6G	Cover, Side 1
01	2UJ-21711-00-MV	Cover, Side 1 (xv250s)
02	90480-13428-00	Grommet
03	2UJ-21721-00-P0	Cover, Side 2
03	2UJ-21721-00-6G	Cover, Side 2
03	2UJ-21721-00-MV	Cover, Side 2 (xv250s)
04	2N4-21717-00-00	Damper
05	2UJ-2177G-00-00	Box, Battery
06	90480-22362-00	Grommet
07	90119-06108-00	Bolt, With Washer
08	26H-82131-00-00	Band, Battery
09	99236-00080-00	Emblem, Yamaha
09	99235-00080-00	Emblem, Yamaha

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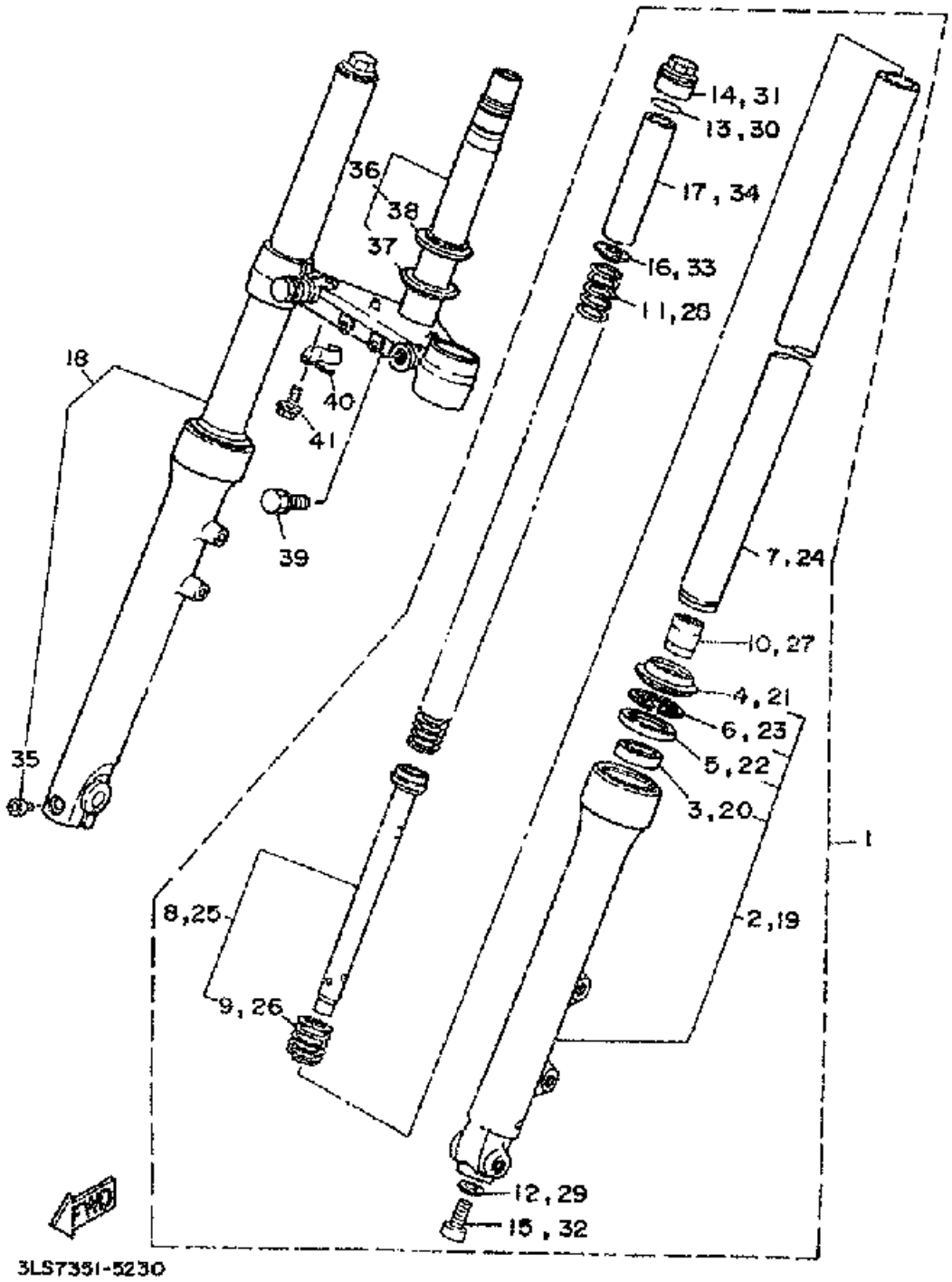
Ref No	Part No	Description
01	3LS-22110-00-33	Rear Arm Comp.
02	90386-18163-00	Bush
03	93109-18020-00	Oil Seal
04	55K-22129-00-00	Cover, Thrust 2
05	90380-12121-00	Bush, Solid
06	55K-22151-01-00	Seal, Guard
07	90119-05062-00	Bolt, With Washer
08	90209-06223-00	Washer
09	2UJ-22141-01-00	Shaft, Pivot
10	92903-12200-00	Washer, Plain
11	90185-12164-00	Nut, Self-locking
12	3LS-22311-00-00	Case, Chain
13	98904-06012-00	Screw, Bind
14	90201-065F3-00	Washer, Plate
15	3DM-22210-00-00	Shock Absorber Assy, Rear
16	447-22217-21-00	• . Damper, Shock Absorber Lower
17	447-22216-20-00	• . Bush, Rear Shock Absorber
18	95024-08012-00	Bolt, Flange
19	1UJ-22243-00-00	Washer 1
20	90201-087G2-00	Washer, Plate

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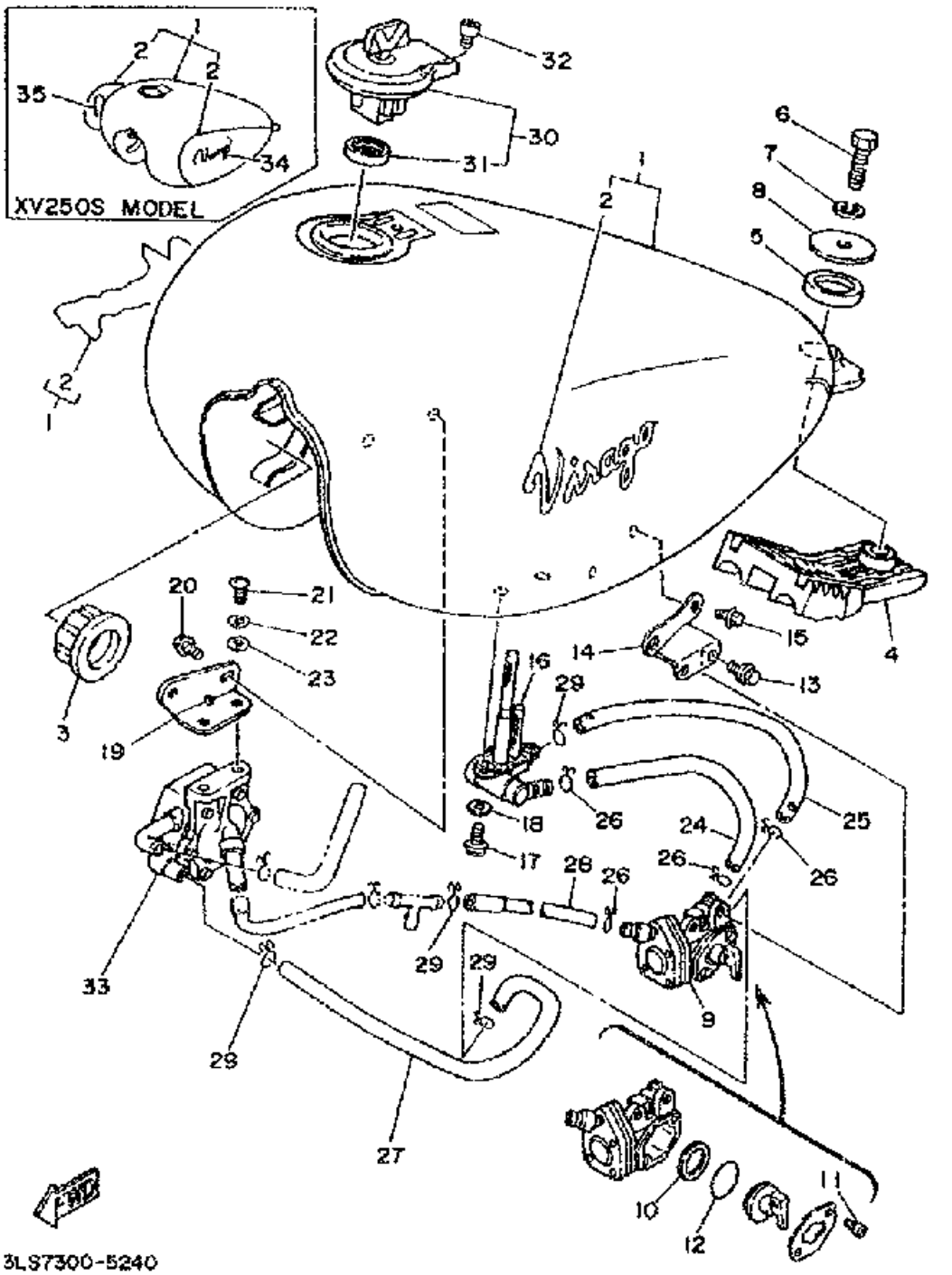
Ref No	Part No	Description
01	156-23412-00-00	Race, Ball 2
02	183-23411-00-00	Race, Ball 1
03	183-23412-00-00	Race, Ball 2
04	93501-04011-00	Ball
05	4K0-23415-00-00	Cover, Ball Race 1
06	90179-25033-00	Nut
07	90105-14102-00	Bolt, Washer Based
08	2UJ-W2341-00-35	Crown, Handle
09	5A8-23434-01-00	• . Holder, Damper
10	95024-08040-00	Bolt, Flange
11	3DM-23164-00-00	Stay, Light Guard
12	3DM-2317F-00-00	Stay 2
13	3DM-23442-00-00	Holder, Handle Lower
13	42X-23442-00-38	Holder, Handle Lower
14	90201-105A2-00	Washer, Plate
15	95617-10100-00	Nut, U
16	4H7-23441-00-38	Holder, Handle Upper
17	91314-08025-00	Bolt
18	90338-08163-00	Plug
19	2UJ-23174-00-00	Stay, Headlight
20	95024-06014-00	Bolt, Flange
21	2UJ-2317M-00-00	Stay 3
22	3WF-2153E-40-00	Emblem, Yamaha
23	95024-06012-00	Bolt, Flange
24	2UJ-2317E-00-00	Stay
25	91317-06016-00	Bolt
27	134-23484-10-00	Cap, Handle Lock
28	90269-04003-00	Rivet
29	90208-04029-00	Washer, Conical Spring

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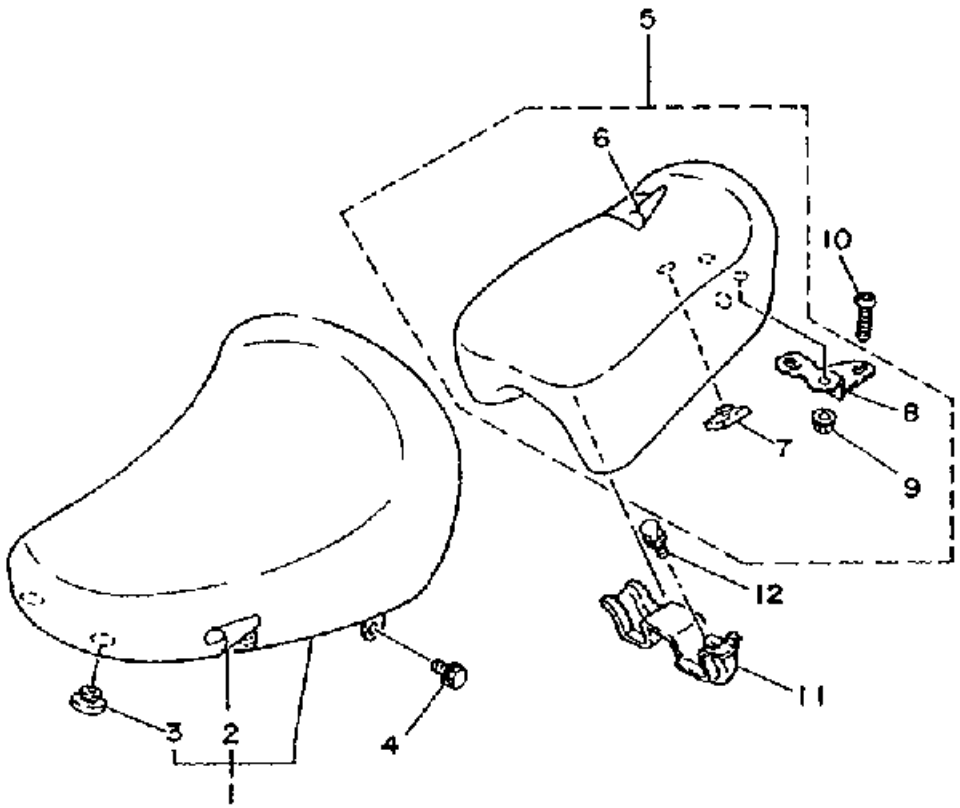
Ref No	Part No	Description
01	2UJ-23102-10-00	Front Fork Assy (l.h)
02	2UJ-23126-10-00	• . Tube, Outer (left)
03	51Y-23125-00-00	•• .. Metal, Slide 1
04	51Y-23144-00-00	•• .. Seal, Dust
05	51Y-23145-00-00	•• .. Oil Seal
06	22W-23153-L0-00	•• .. Ring, Snap
07	2UJ-23110-00-00	• . Inner Tube Comp.1
08	2UJ-23170-00-00	• . Cylinder Comp., Front Fork
09	509-23151-L0-00	•• .. Spring, Rebound
10	39K-23173-00-00	• . Spindle, Taper
11	2UJ-23141-00-00	• . Spring, Front Fork
12	509-23158-L0-00	• . Gasket
13	3J2-23114-00-00	• . Gasket
14	2JN-23111-00-00	• . Bolt, Cap
15	278-23181-50-00	• . Bolt, Hexagon Socket Head
16	3DM-23149-10-00	• . Washer, Spring Upper
17	58T-23118-L0-00	• . Spacer
18	2UJ-23103-10-00	Front Fork Assy (r.h)
19	2UJ-23136-10-00	• . Tube, Outer (right)
20	51Y-23125-00-00	•• .. Metal, Slide 1
21	51Y-23144-00-00	•• .. Seal, Dust
22	51Y-23145-00-00	•• .. Oil Seal
23	22W-23153-L0-00	•• .. Ring, Snap
24	2UJ-23110-00-00	• . Inner Tube Comp.1
25	2UJ-23170-00-00	• . Cylinder Comp., Front Fork
26	509-23151-L0-00	•• .. Spring, Rebound
27	39K-23173-00-00	• . Spindle, Taper
28	2UJ-23141-00-00	• . Spring, Front Fork
29	509-23158-L0-00	• . Gasket
30	3J2-23114-00-00	• . Gasket
31	2JN-23111-00-00	• . Bolt, Cap
32	278-23181-50-00	• . Bolt, Hexagon Socket Head
33	3DM-23149-10-00	• . Washer, Spring Upper
34	58T-23118-L0-00	• . Spacer
35	91311-08035-00	• . Bolt
36	3LS-23340-00-00	Under Bracket Comp.
37	164-23462-00-00	• . Seal, Steering
38	156-23411-00-00	• . Race, Ball 1
39	2UJ-23346-00-00	Bolt 1
40	3DM-25886-10-00	Holder, Brake Hose
41	95807-06010-00	Bolt, Flange

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Ref No	Part No	Description
01	3LS-24110-00-04	Fuel Tank Comp.
01	3LS-24110-00-06	Fuel Tank Comp.
01	3LS-24110-G0-01	Fuel Tank Comp. (xv250s)
02	3LS-24161-30-00	• . Emblem 1
02	3DM-24161-10-00	• . Emblem 1
02	3DM-24240-70-00	• . Graphic Set (xv250s)
03	4H7-24181-00-00	Damper, Locating 1
04	2UJ-24182-00-00	Damper, Locating 2
05	42X-24183-00-00	Damper, Locating 3
06	97007-08035-00	Bolt
07	92907-08100-00	Washer, Spring
08	90201-08569-00	Washer, Plate
09	2UJ-24500-00-00	Fuel Cock Assy 1
10	3H3-24523-00-00	• . Valve
11	98503-03008-00	• . Screw, Pan Head
12	1JK-24534-00-00	• . Seal, Cock
13	95024-06010-00	Bolt, Flange
14	2UJ-24544-01-00	Bracket, Fuel Cock
15	95024-06010-00	Bolt, Flange
16	2UJ-24560-00-00	Filter Assy
17	90149-06011-00	Screw
18	90202-05187-00	Washer, Plate
19	2UJ-24491-01-00	Bracket, Fuel Pump
20	95024-06010-00	Bolt, Flange
21	98507-06012-00	Screw, Pan Head
22	92907-06100-00	Washer, Spring
23	92907-06600-00	Washer, Plate
24	90445-11501-00	Hose
25	90445-11754-00	Hose
26	90467-10008-00	Clip
27	2UJ-24312-01-00	Pipe 2
28	2UJ-24313-00-00	Pipe 3
29	90467-10008-00	Clip
30	4X7-24602-04-00	Cap Assy
31	4X7-24612-00-00	• . Gasket, Cap
32	91317-05010-00	Bolt
33	3DM-13910-00-00	Fuel Pump Assy
34	3DM-24161-30-00	Emblem 1
35	3DM-24162-30-00	Emblem 2

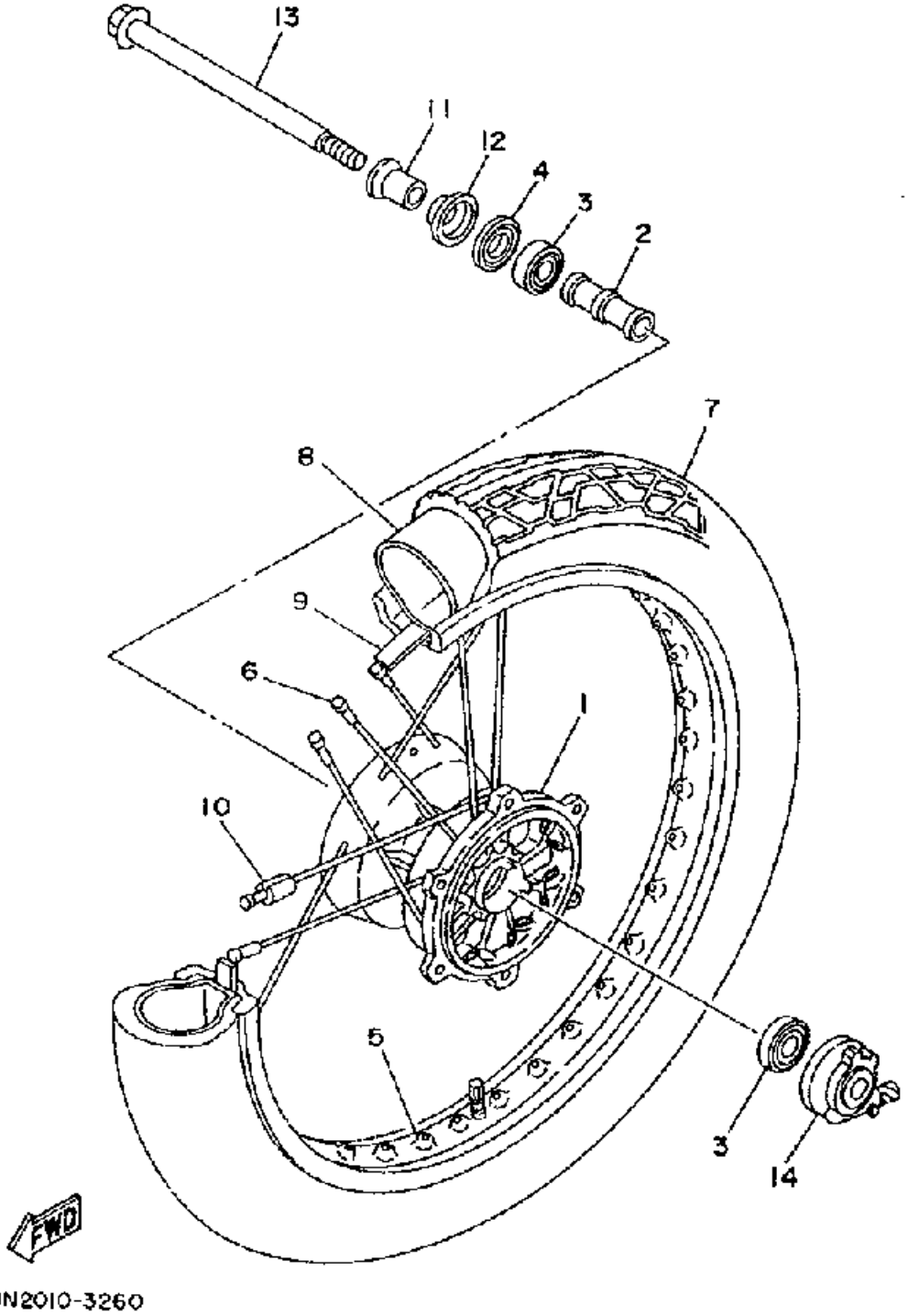
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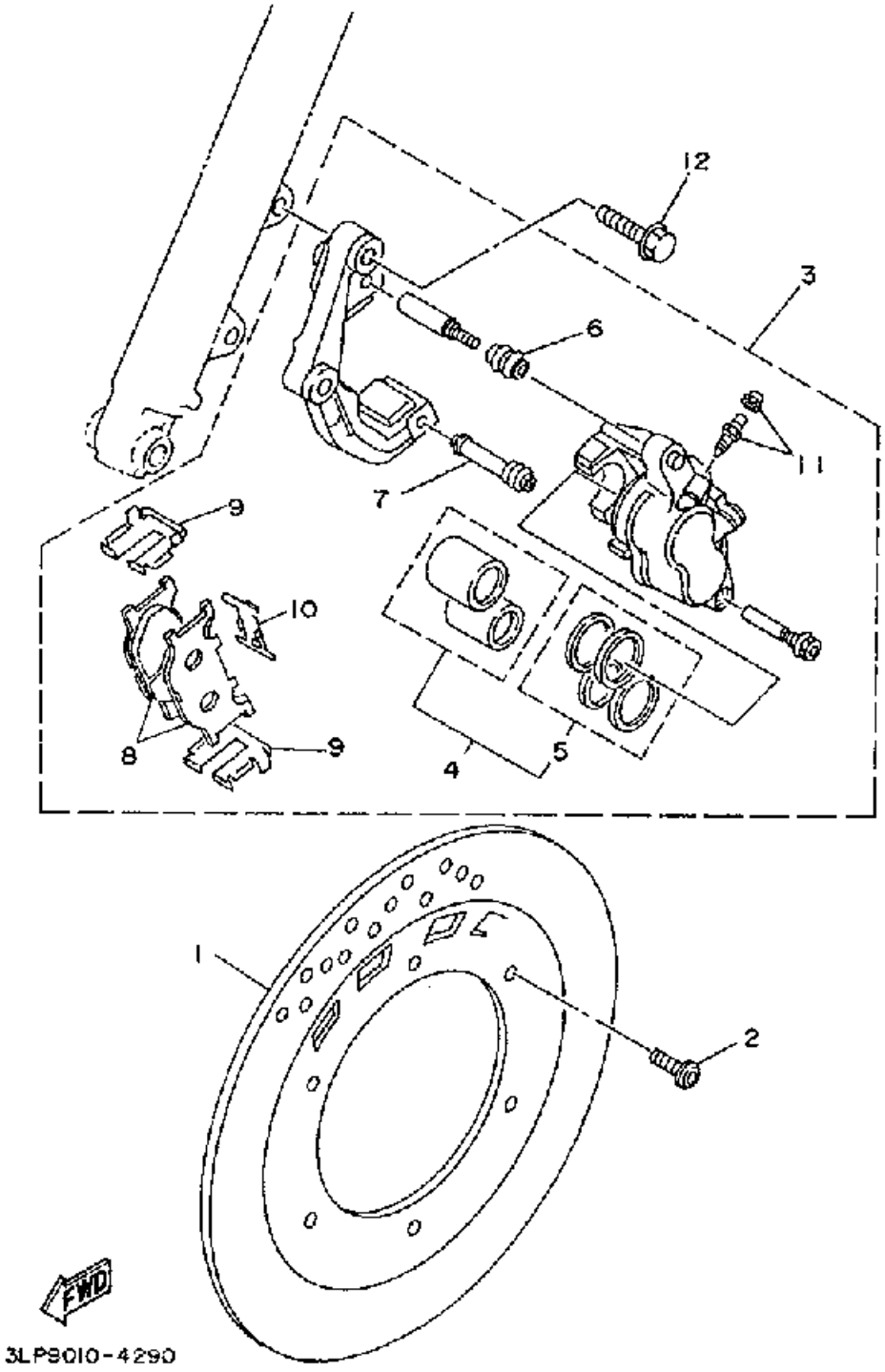
Ref No	Part No	Description
01	2UJ-24710-00-00	Single Seat Assy
01	3DM-24710-10-00	Single Seat Assy (xv250s)
02	2UJ-24731-00-00	• . Cover, Seat
02	3DM-24731-10-00	• . Cover, Seat (xv250s)
03	18A-24724-00-00	• . Damper, Seat
04	95807-06016-00	Bolt, Flange
05	3LS-24750-00-00	Tandem Seat Assy
05	3LS-24750-10-00	Tandem Seat Assy (xv250s)
06	2UJ-24751-00-00	• . Cover, Tandem Seat
06	3DM-24751-10-00	• . Cover, Tandem Seat (xv250s)
07	509-24724-00-00	• . Damper, Seat
08	2UJ-2471A-00-00	• . Stay, Seat
09	95707-06500-00	• . Nut, Flange
10	92014-08035-00	Bolt, Button Head
11	2UJ-2475H-00-00	Bracket, Seat Lever 1
12	95027-06012-00	Bolt, Flange

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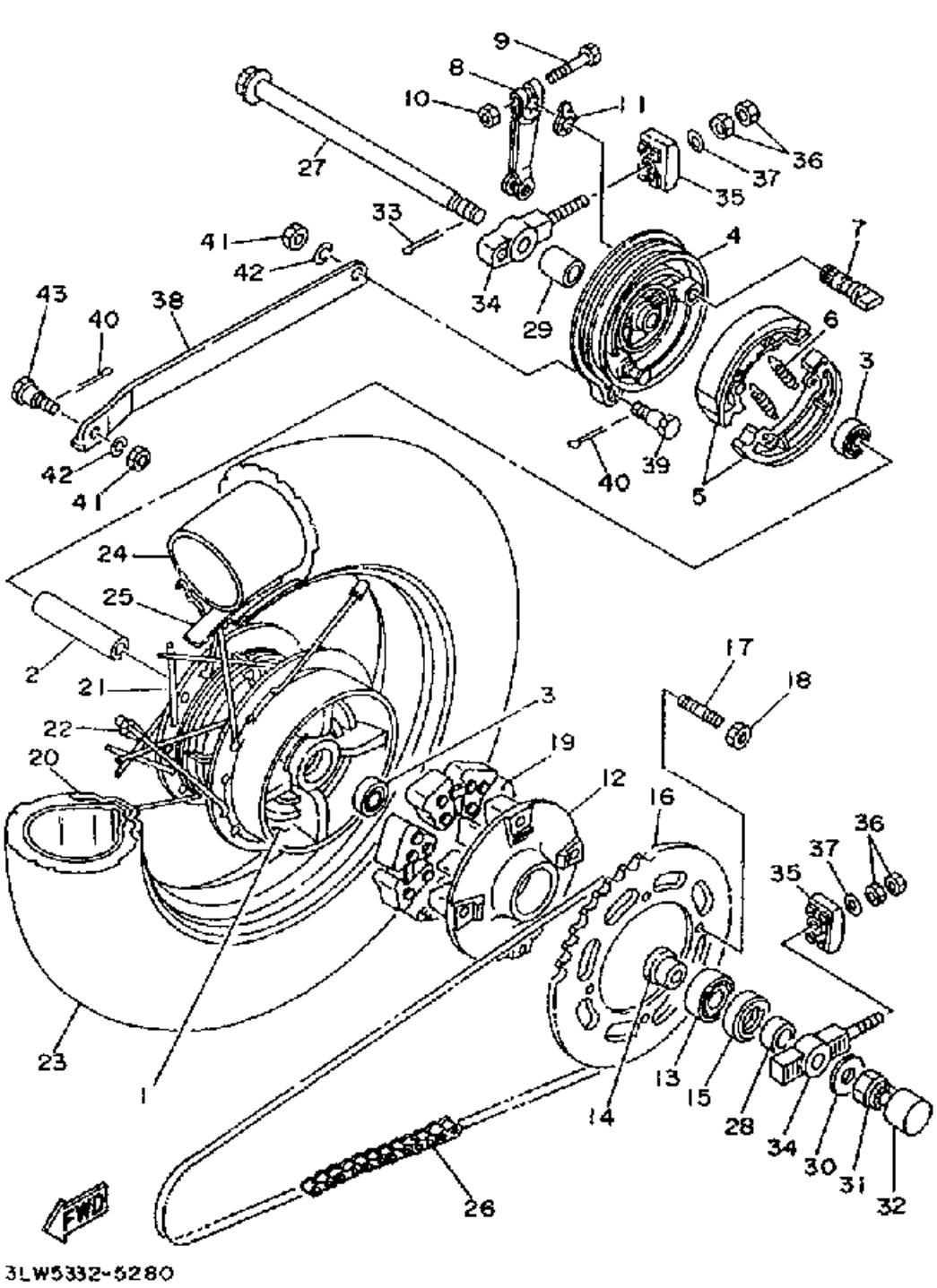
Ref No	Part No	Description
01	4DN-25111-20-35	Hub, Front
02	90560-15240-00	Spacer
03	93306-20209-00	Bearing (b6202)
04	93102-20281-00	Oil Seal (sd 20-35-5)
05	94416-18523-00	Rim (1.60-18)
06	3DM-25104-00-00	Spoke Set, Front
07	94130-185T4-00	Tire (3.00-18-4pr Nf27,7p)
08	94227-18195-00	Tube (2.75-18)
09	94345-18081-00	Band, Rim (4.50-18)
10	156-25398-00-00	Balancer, Wheel
11	90387-15600-00	Collar
12	322-25118-00-00	Cover, Hub Dust
13	10W-25381-00-00	Axle, Wheel
14	4DN-25190-01-00	Gear Unit Assy

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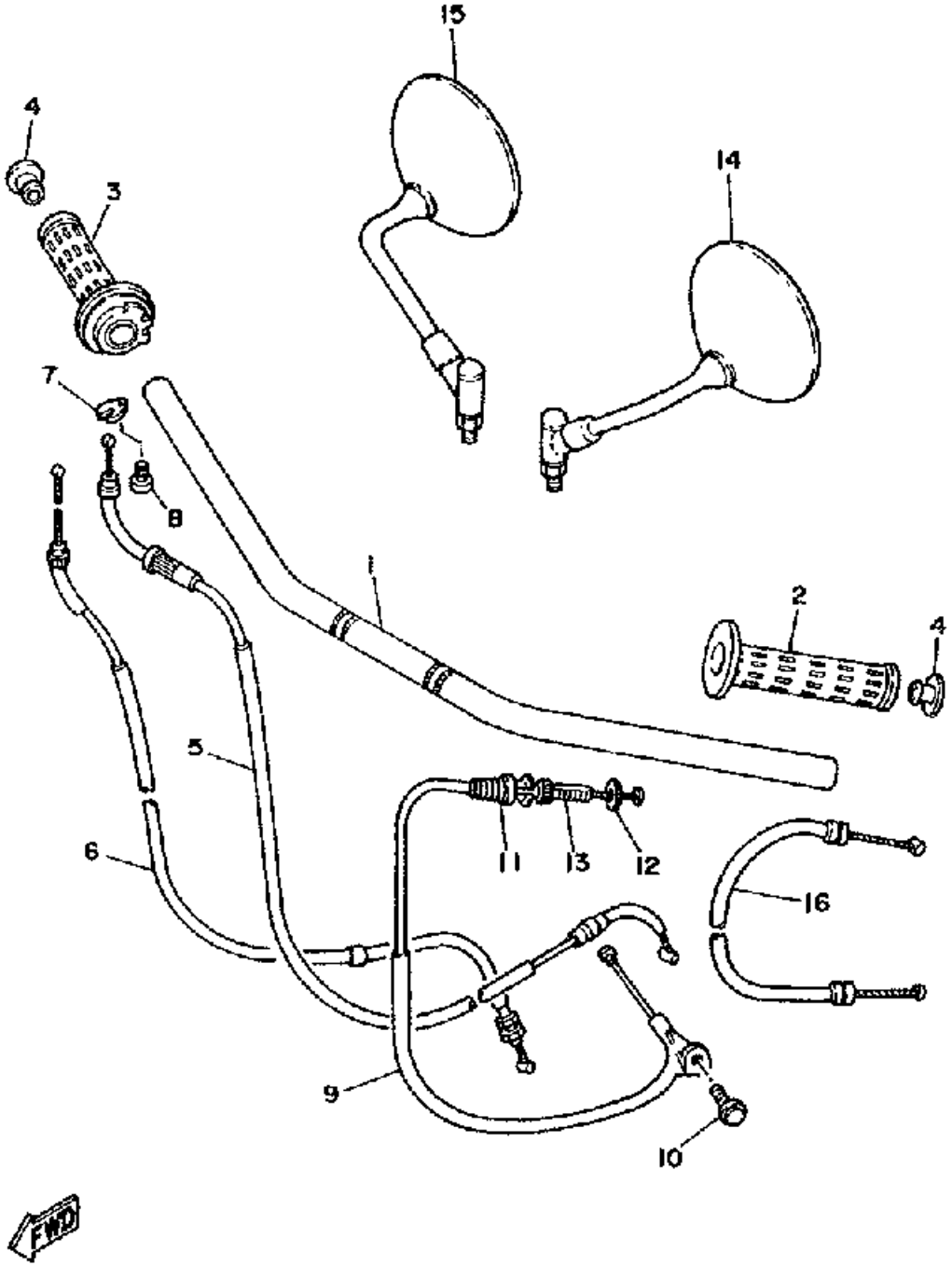
Ref No	Part No	Description
01	3LP-2582T-00-00	Disc, Brake
02	90109-081F0-00	Bolt
03	4HM-2580T-00-00	Caliper Assy (left)
04	4FU-W0057-50-00	• . Piston Assy, Caliper
05	4FU-W0047-50-00	•• .. Caliper Seal Kit
06	5R2-25937-00-00	• . Boot 2
07	3YX-25937-00-00	• . Boot 2
08	4HM-W0045-00-00	• . Brake Pad Kit
09	4BP-25919-00-00	• . Support, Pad
10	3YX-25929-00-00	• . Spring, Anti Rattle
11	51L-W0048-00-00	• . Bleed Screw Kit
12	90105-10638-00	Bolt, Washer Based

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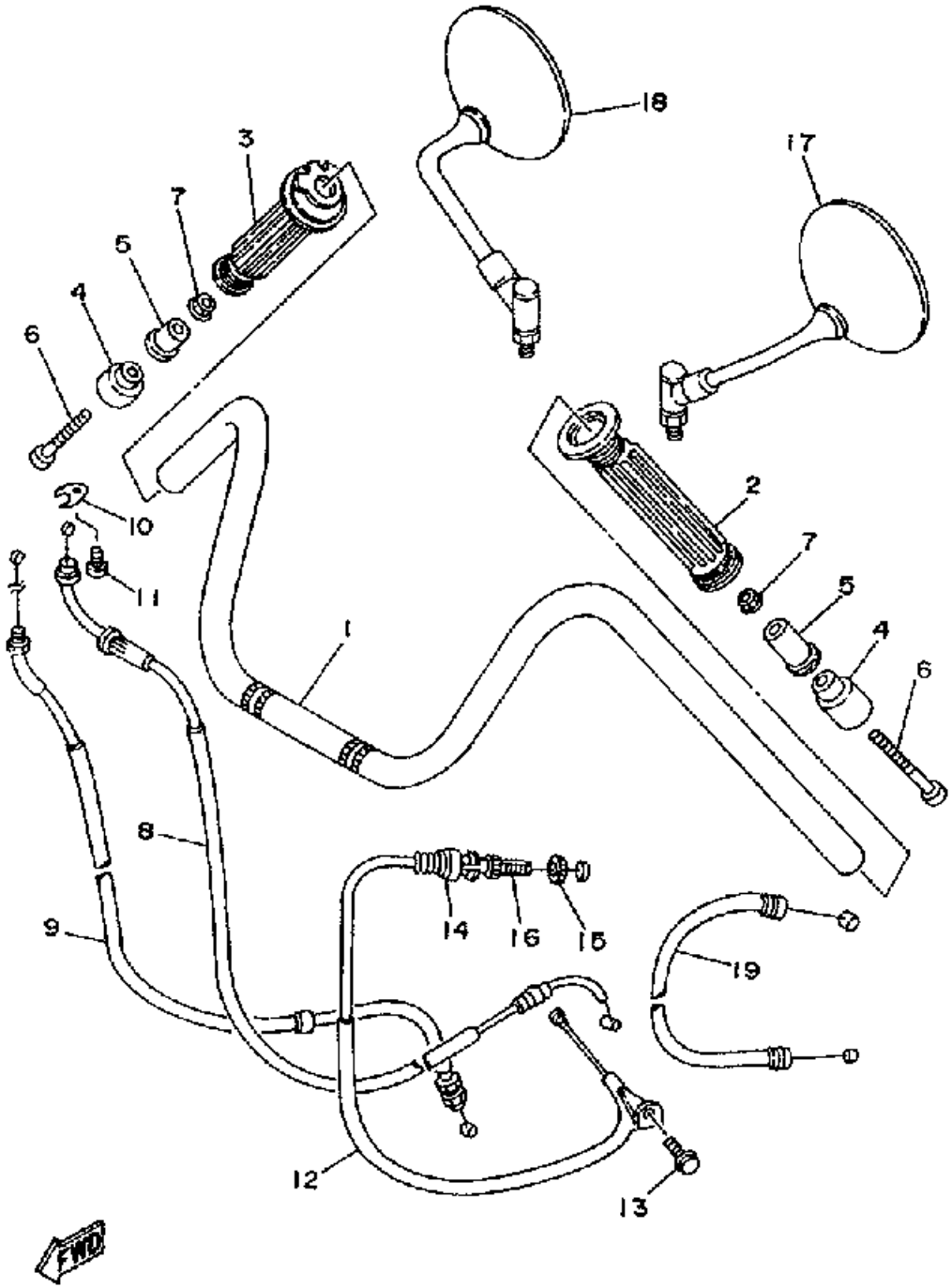
Ref No	Part No	Description
01	2UJ-25311-10-00	Hub, Rear
02	2UJ-25317-00-00	Spacer, Bearing
03	93306-20226-00	Bearing
04	2RH-25321-10-00	Plate, Brake Shoe
05	3LS-W2536-00-00	Brake Shoe Set
06	90506-15260-00	Spring, Tension
07	2RH-25351-00-00	Camshaft
08	5H0-25355-00-00	Lever, Camshaft
09	90101-06765-00	Bolt
10	95304-06600-00	Nut
11	3Y6-2533A-01-00	Plate, Indicator
12	5Y1-25366-10-00	Clutch, Hub
13	93306-30416-00	Bearing (b6304)
14	2UJ-25377-00-00	Collar, Wheel
15	93106-30029-00	Oil Seal
16	4DN-25445-20-00	Sprocket, Driven (45z)
17	90116-10485-00	Bolt, Stud
18	95604-10200-00	Nut, Self-locking
19	5Y1-25364-00-00	Damper
20	94427-15476-00	Rim
21	2UJ-25304-00-00	Spoke Set, Rear
22	156-25398-00-00	Balancer, Wheel
23	94113-154W1-00	Tire (130/90-15 M/c)
24	94213-15265-00	Tube (130/90-15,140/80-15)
25	94313-15154-00	Band, Rim
26	94581-18114-00	Chain (did520v6 114le)
27	2UJ-25381-00-00	Axle, Wheel
28	2UJ-25383-00-00	Collar, Wheel
29	90387-153U1-00	Collar
30	92903-14200-00	Washer
31	90171-14029-00	Nut, Castle
32	4E7-25188-00-00	Cap
33	91401-30030-00	Pin, Cotter
34	2UJ-25388-00-00	Puller, Chain 1
35	55K-2539F-00-00	Plate 1
36	95304-08600-00	Nut
37	92990-08600-00	Washer, Plate
38	2UJ-25371-00-00	Bar, Tension
39	90109-081G5-00	Bolt
40	91401-20020-00	Pin, Cotter
41	95304-08700-00	Nut
42	92990-08100-00	Washer, Spring
43	90109-081G6-00	Bolt

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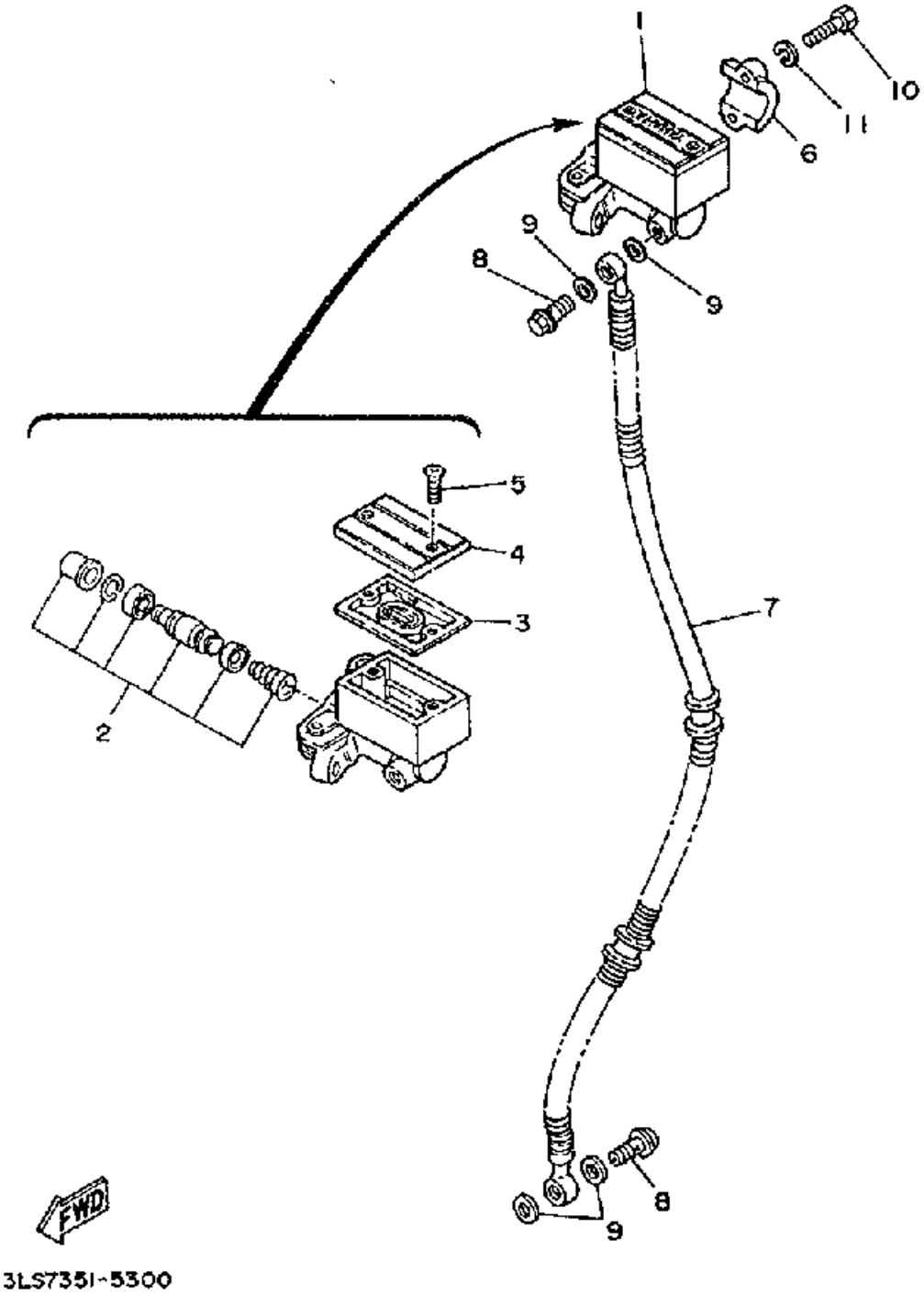
Ref No	Part No	Description
01	2NT-26111-00-00	Handlebar
02	42X-26241-00-00	Grip (left)
03	1FK-26240-00-00	Grip Assy
04	26H-2628J-00-00	Cap, Grip
05	3DM-26311-01-00	Cable, Throttle 1
06	3DM-26312-01-00	Cable, Throttle 2
07	5H0-26393-00-00	Holder
08	98507-08008-00	Screw, Pan Head
09	3DM-26335-00-00	Cable, Clutch
10	95027-06012-00	Bolt, Flange
11	1E6-26342-00-00	Boot, Cable
12	90179-08148-00	Nut
13	90123-08046-00	Bolt
14	1J7-26290-F0-00	Rear View Mirror Assy(right)
15	1J7-26290-G0-00	Rear View Mirror Assy(right)
16	3DM-26331-00-00	Cable, Starter 1

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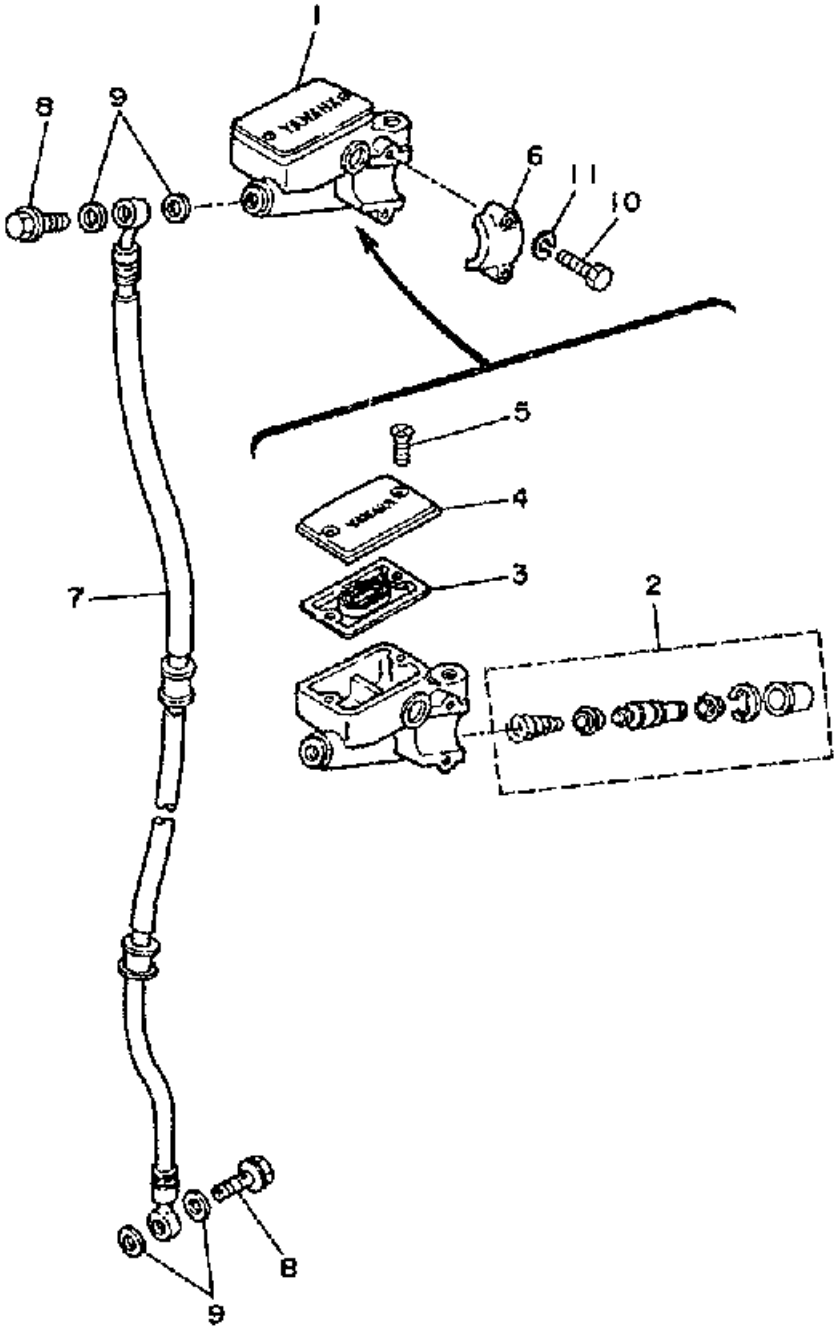
Ref No	Part No	Description
01	2UJ-26111-01-00	Handlebar
02	21A-26241-00-00	Grip (left)
03	2UJ-26240-00-00	Grip Assy
04	42N-26246-00-00	End, Grip
05	1FW-2622F-01-00	Damper, Locating 1
06	91314-06075-00	Bolt
07	90179-06403-00	Nut
08	2UJ-26311-01-00	Cable, Throttle 1
09	2UJ-26312-01-00	Cable, Throttle 2
10	5H0-26393-00-00	Holder
11	98507-05008-00	Screw, Pan Head
12	2UJ-26335-01-00	Cable, Clutch
13	95027-06012-00	Bolt, Flange
14	1E6-26342-00-00	Boot, Cable
15	90179-08048-00	Nut
16	90123-08046-00	Bolt
17	1J7-26290-F0-00	Rear View Mirror Assy(right)
18	1J7-26290-G0-00	Rear View Mirror Assy(right)
19	2UJ-26331-01-00	Cable, Starter 1

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Ref No	Part No	Description
01	2RJ-25870-00-00	Master Cylinder Sub Assy
02	23L-W0041-00-00	• . Cylinder Kit, Master
03	4L0-25854-00-00	• . Diaphragm, Reservoir
04	4H7-25852-00-00	• . Cap, Reservoir
05	98706-04012-00	• . Screw, Flat Head
06	4L0-25867-00-00	Bracket, Master Cylinder
07	3DM-25872-30-00	Hose, Brake 1
08	90401-10159-00	Bolt, Union
09	90201-10118-00	Washer, Plate
10	97007-06025-00	Bolt
11	92907-06100-00	Washer, Spring

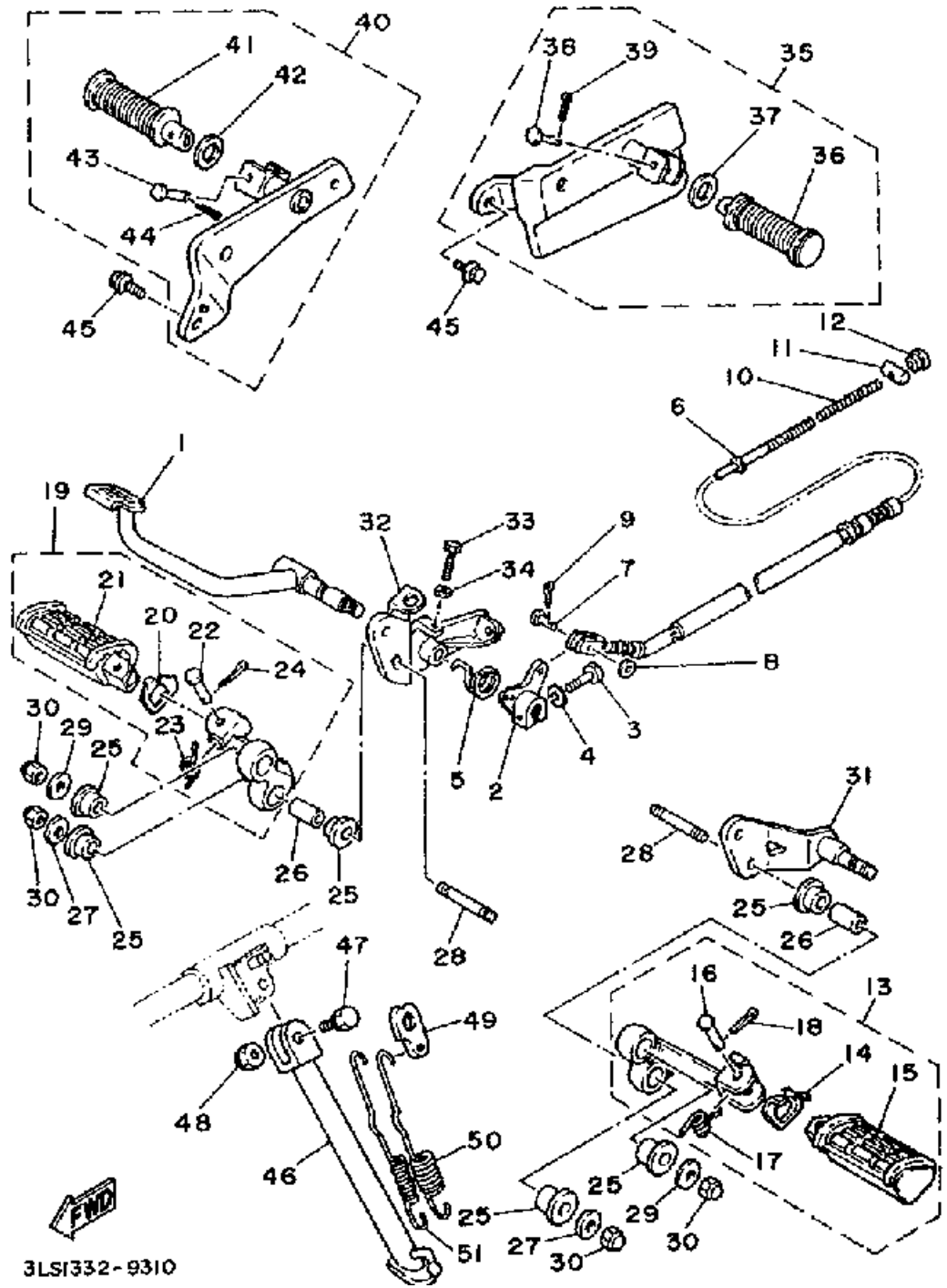
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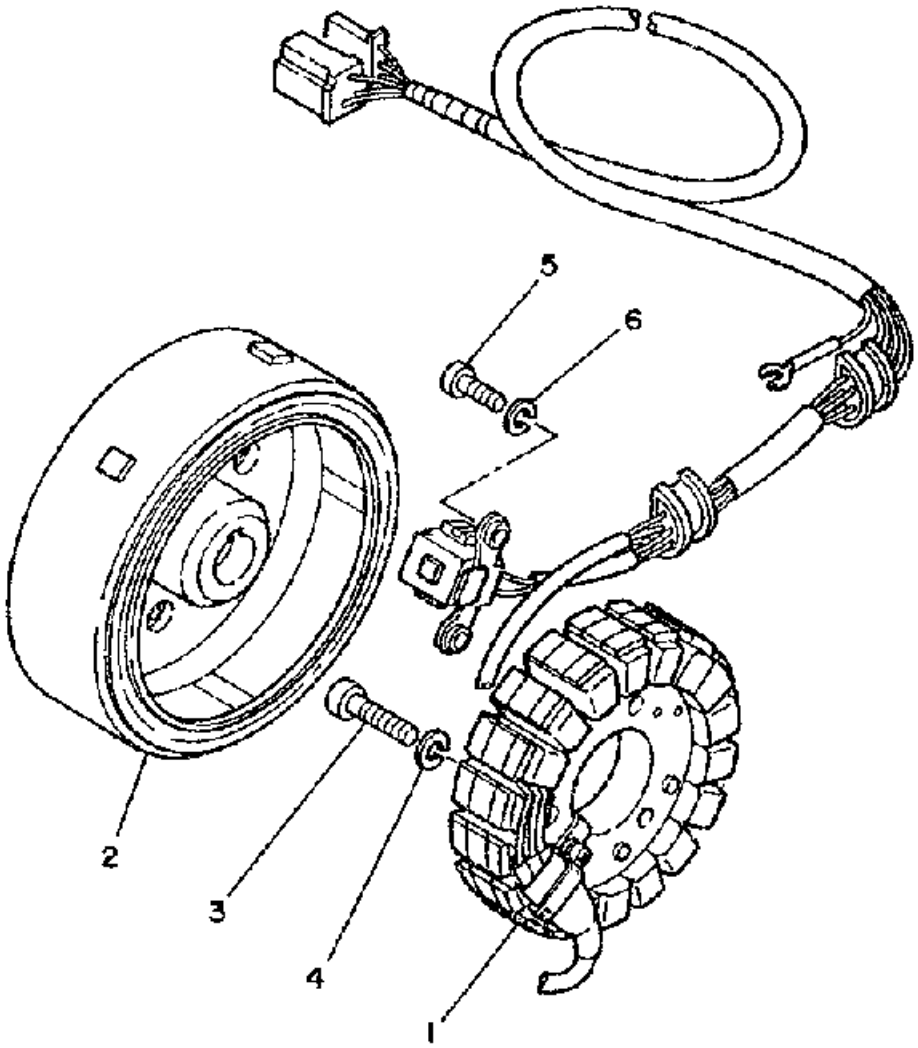
Ref No	Part No	Description
01	2UJ-25870-00-00	Master Cylinder Sub Assy
02	23L-W0041-00-00	• . Cylinder Kit, Master
03	4L0-25854-00-00	• . Diaphragm, Reservoir
04	4H7-25852-00-00	• . Cap, Reservoir
05	98706-04012-00	• . Screw, Flat Head
06	4L0-25867-00-00	Bracket, Master Cylinder
07	3DN-25872-00-00	Hose, Brake 1
08	90401-10159-00	Bolt, Union
09	90201-10118-00	Washer, Plate
10	97007-06025-00	Bolt
11	92907-06100-00	Washer, Spring

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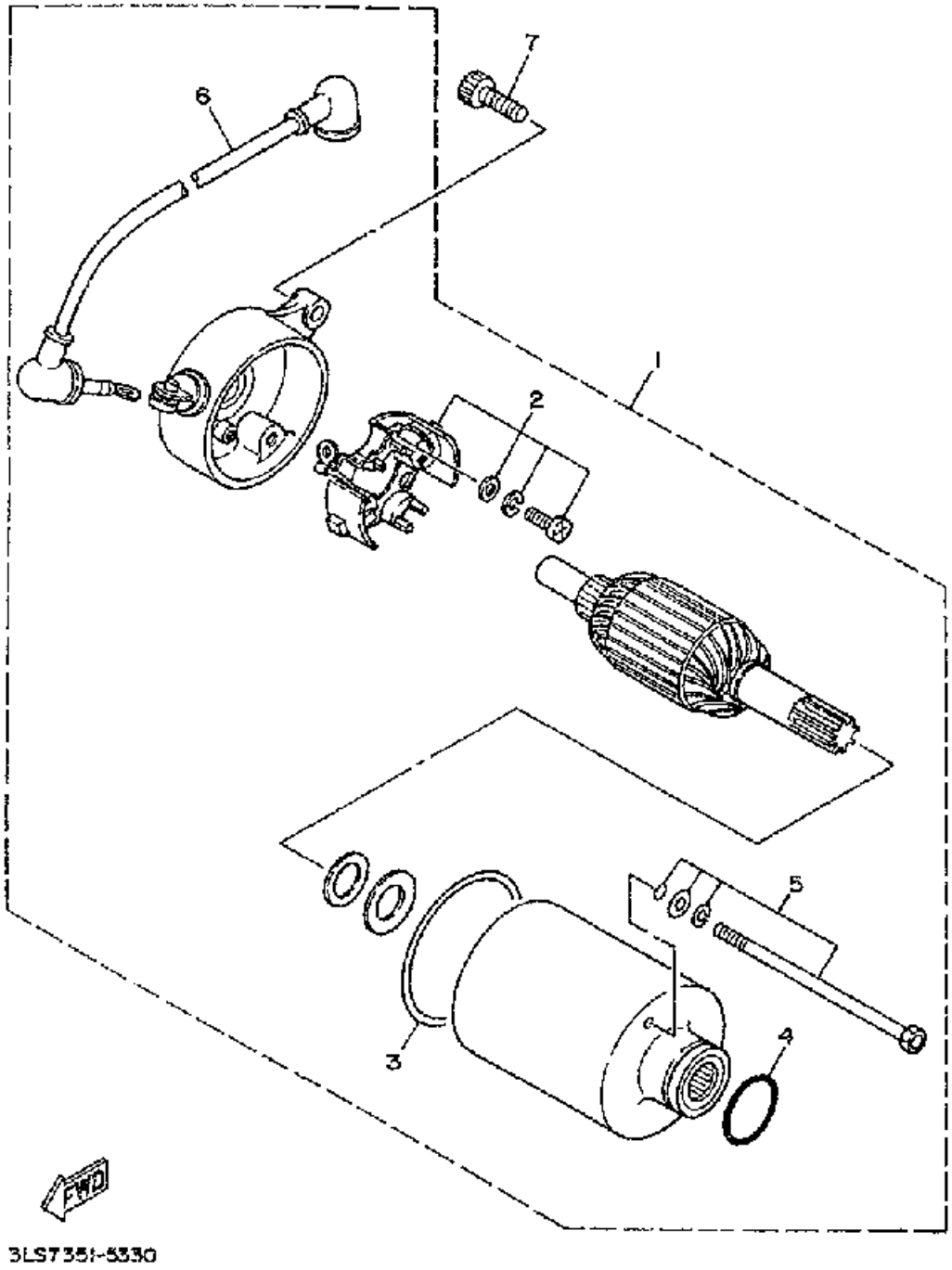
Ref No	Part No	Description
01	2UJ-27211-01-00	Pedal, Brake
02	2UJ-27262-02-00	Lever
03	90109-06470-00	Bolt
04	92907-06100-00	Washer, Spring
05	2UJ-27216-00-00	Spring, Return
06	2UJ-26351-00-00	Cable, Brake
07	91701-06018-00	Pin, Clevis
08	92907-06200-00	Washer
09	91401-20020-00	Pin, Cotter
10	90501-10245-00	Spring, Compression
11	90249-12008-00	Pin
12	90179-06411-00	Nut
13	2UJ-27410-00-00	Front Footrest Assy (left)
14	4X7-27417-00-00	• . Washer, Footrest
15	4X7-27413-00-00	• . Cover, Footrest
16	91701-08038-00	• . Pin, Clevis
17	90508-20023-00	• . Spring, Torsion
18	91401-25020-00	• . Pin, Cotter
19	2UJ-27420-00-00	Front Footrest Assy (right)
20	4X7-27417-00-00	• . Washer, Footrest
21	4X7-27413-00-00	• . Cover, Footrest
22	91701-08038-00	• . Pin, Clevis
23	90508-20023-00	• . Spring, Torsion
24	91401-25020-00	• . Pin, Cotter
25	2UJ-27414-00-00	Damper, Footrest
26	90387-100V6-00	Collar
27	90201-100A1-00	Washer, Plate
28	90116-10519-00	Bolt, Stud
29	90201-10742-00	Washer, Plate
30	95304-10080-00	Nut
31	2UJ-2741L-00-33	Bracket 4
32	2UJ-2742L-00-33	Bracket 5
33	90153-06052-00	Screw, Hexagon
34	95307-06600-00	Nut
35	2UJ-27430-00-35	Rear Footrest Assy 1
36	120-27433-00-00	• . Cover, Rear Footrest
37	90201-20279-00	• . Washer, Plate
38	91701-06032-00	• . Pin, Clevis
39	91401-20020-00	• . Pin, Cotter
40	2UJ-27440-00-35	Rear Footrest Assy 2
41	120-27433-00-00	• . Cover, Rear Footrest
42	90201-20279-00	• . Washer, Plate
43	91701-06032-00	• . Pin, Clevis
44	91401-20020-00	• . Pin, Cotter
45	95024-08020-00	Bolt, Flange
46	2UJ-27311-01-00	Stand, Side
47	90109-10474-00	Bolt
48	90185-10037-00	Nut, Self-locking
49	2KT-27315-00-00	Link, Side Stand
50	3LS-27316-00-00	Spring, Side Stand
51	3LS-27316-10-00	Spring, Side Stand

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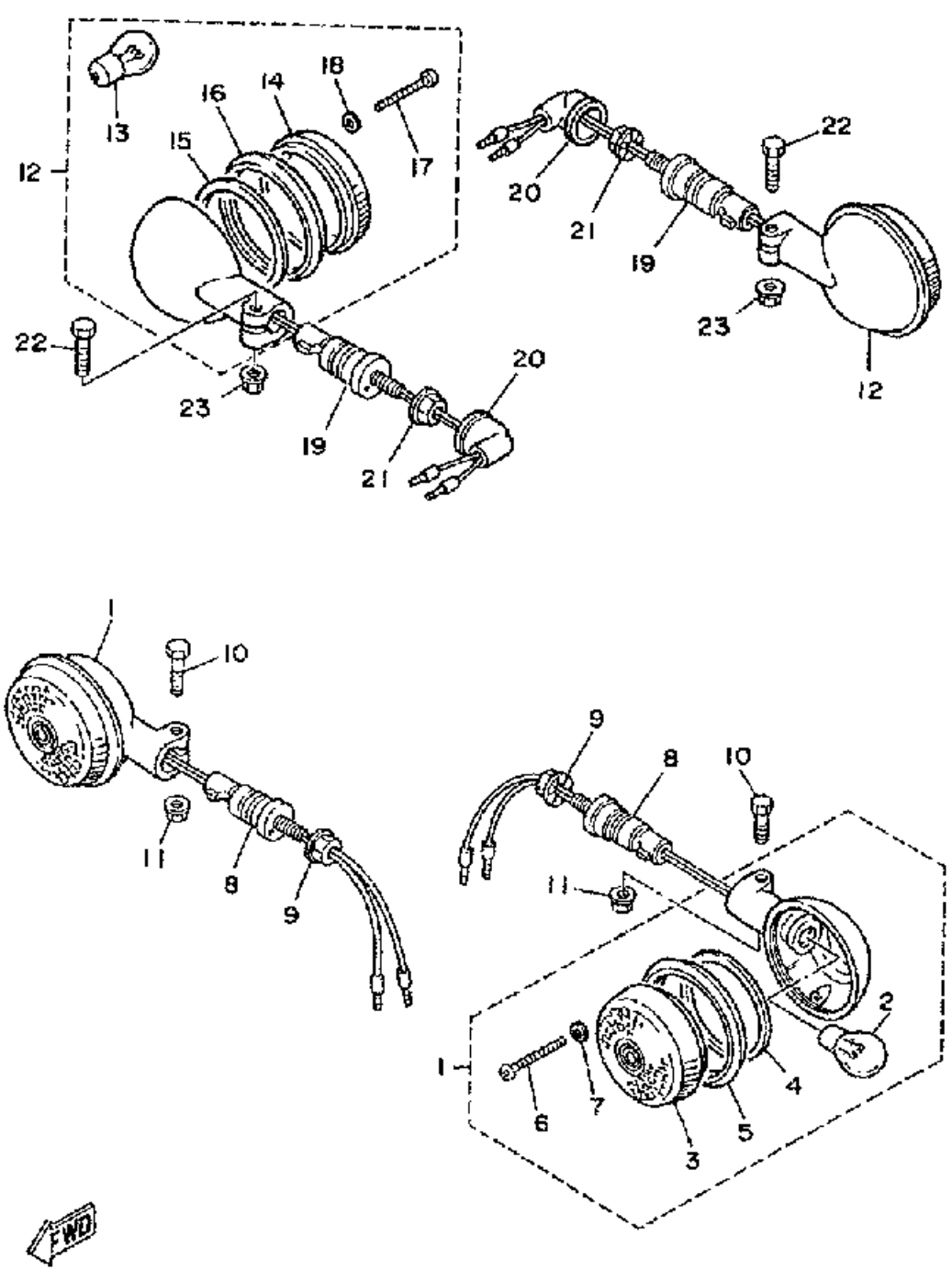
Ref No	Part No	Description
01	3DM-81410-00-00	Stator Assy
02	3DM-81450-00-00	Rotor Assy
03	98507-06030-00	Screw, Pan Head
04	92904-06100-00	Washer
05	98507-05016-00	Screw, Pan Head
06	92907-05100-00	Washer, Spring

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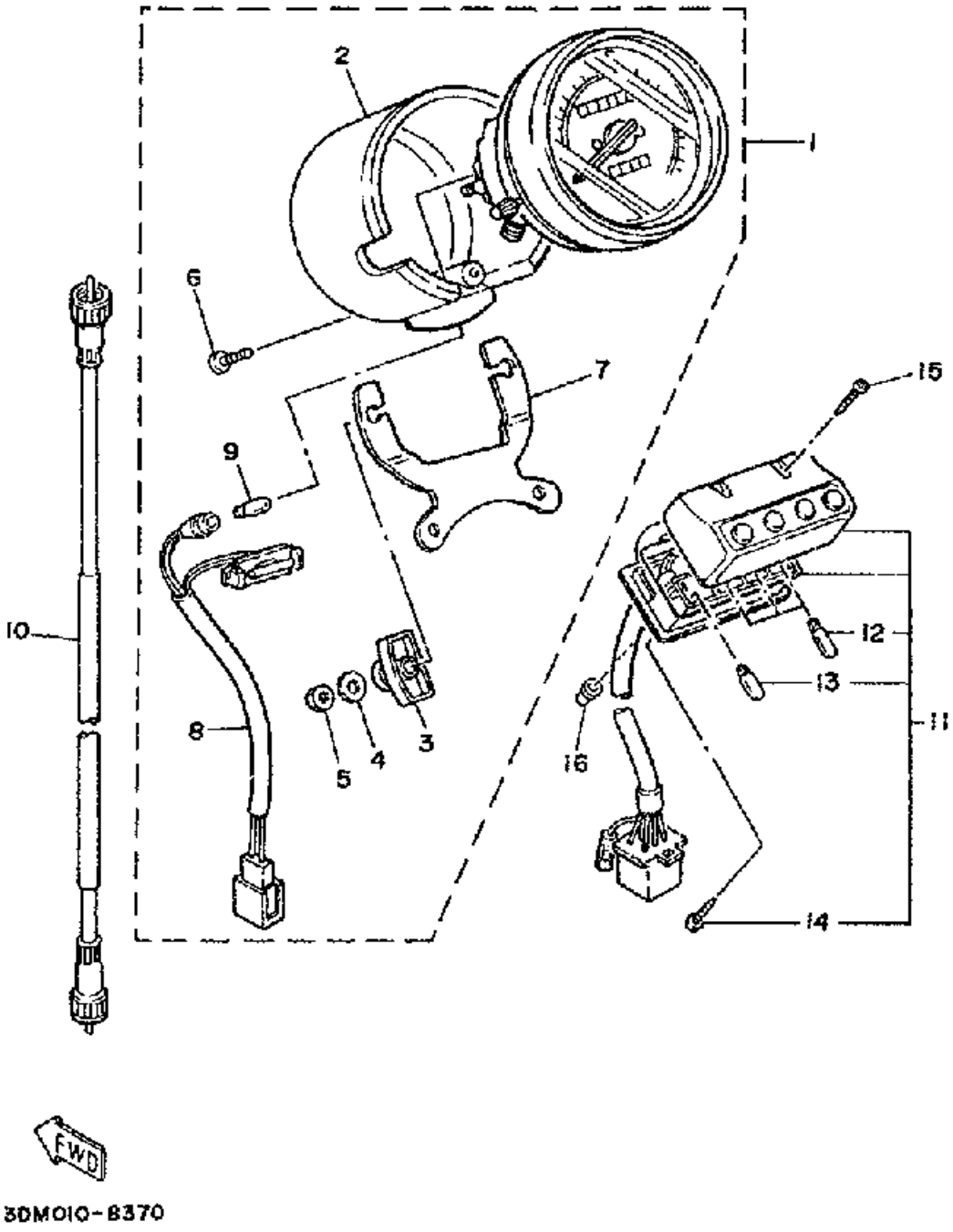
Ref No	Part No	Description
01	2UJ-81800-03-00	Starting Motor Assy
02	50M-81801-0M-00	• . Brush Set
03	93210-55669-00	• . O-ring
04	93210-25711-00	• . O-ring
05	59V-81828-M0-00	• . Bolt 2
06	2UJ-8183G-00-00	• . Cord Comp.
07	91314-06020-00	Bolt

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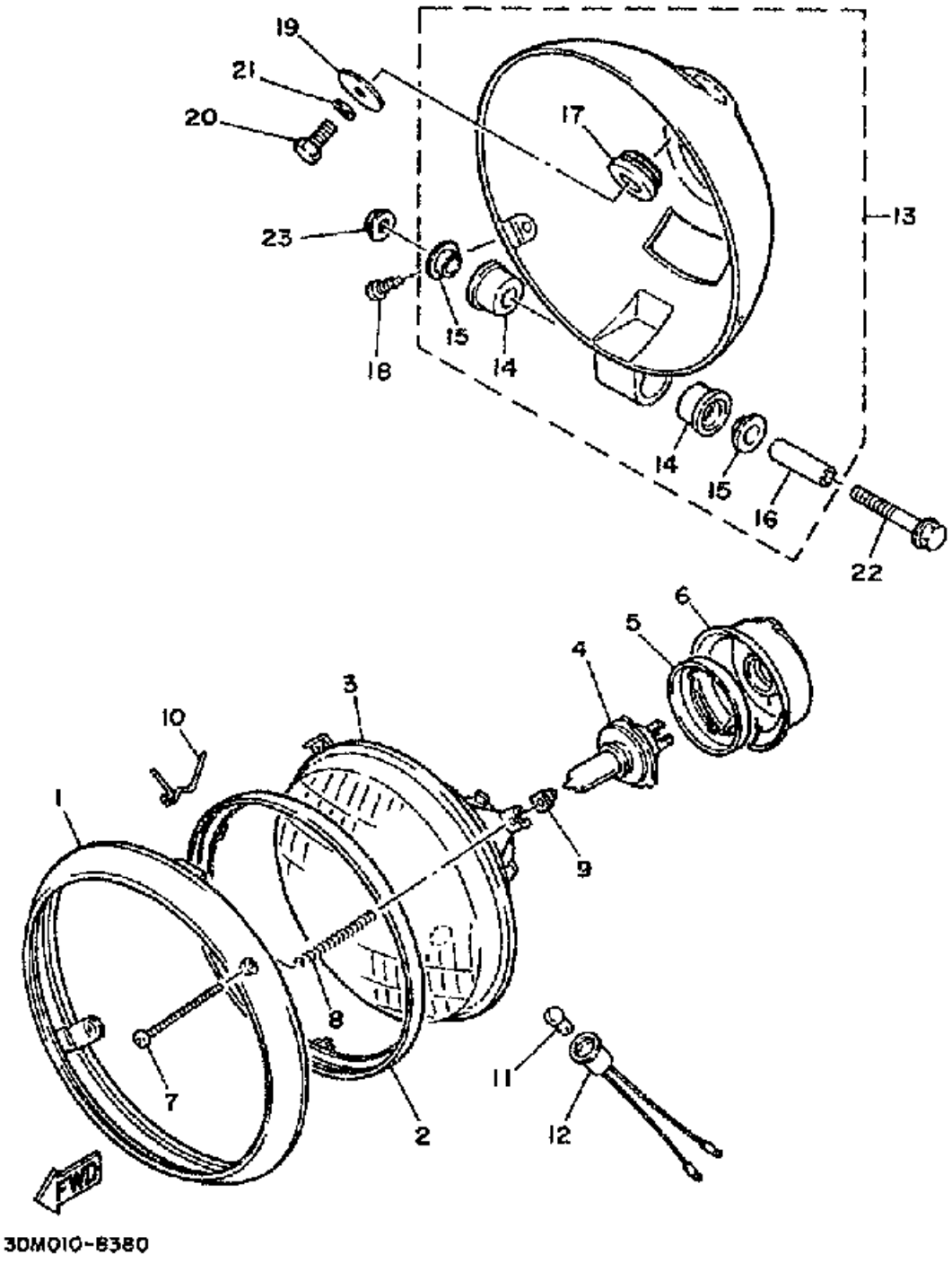
Ref No	Part No	Description
01	3LS-83310-00-00	Front Flasher Light Assy 1
02	1KT-83311-00-00	• . Bulb, Flasher (12v-21w)
03	42X-83312-00-00	• . Lens, Flasher
04	42X-83313-00-00	• . Gasket, Flasher Lens
05	42X-83363-00-00	• . Lens, Rim
06	341-83333-70-00	• . Screw, Lens Fitting
07	42X-83359-00-00	• . Washer, Special
08	1AA-83318-00-00	Stay, Flasher 1
09	95304-12600-00	Nut
10	97004-06030-00	Bolt
11	95704-06500-00	Nut, Flange
12	3LS-83330-00-00	Rear Flasher Light Assy 1
13	1KT-83311-00-00	• . Bulb, Flasher (12v-21w)
14	2AE-83312-00-00	• . Lens, Flasher
15	42X-83313-00-00	• . Gasket, Flasher Lens
16	42X-83363-00-00	• . Lens, Rim
17	341-83333-70-00	• . Screw, Lens Fitting
18	42X-83359-00-00	• . Washer, Special
19	1AA-83318-00-00	Stay, Flasher 1
20	18G-83365-00-00	Cap
21	95304-12600-00	Nut
22	97004-06030-00	Bolt
23	95704-06500-00	Nut, Flange

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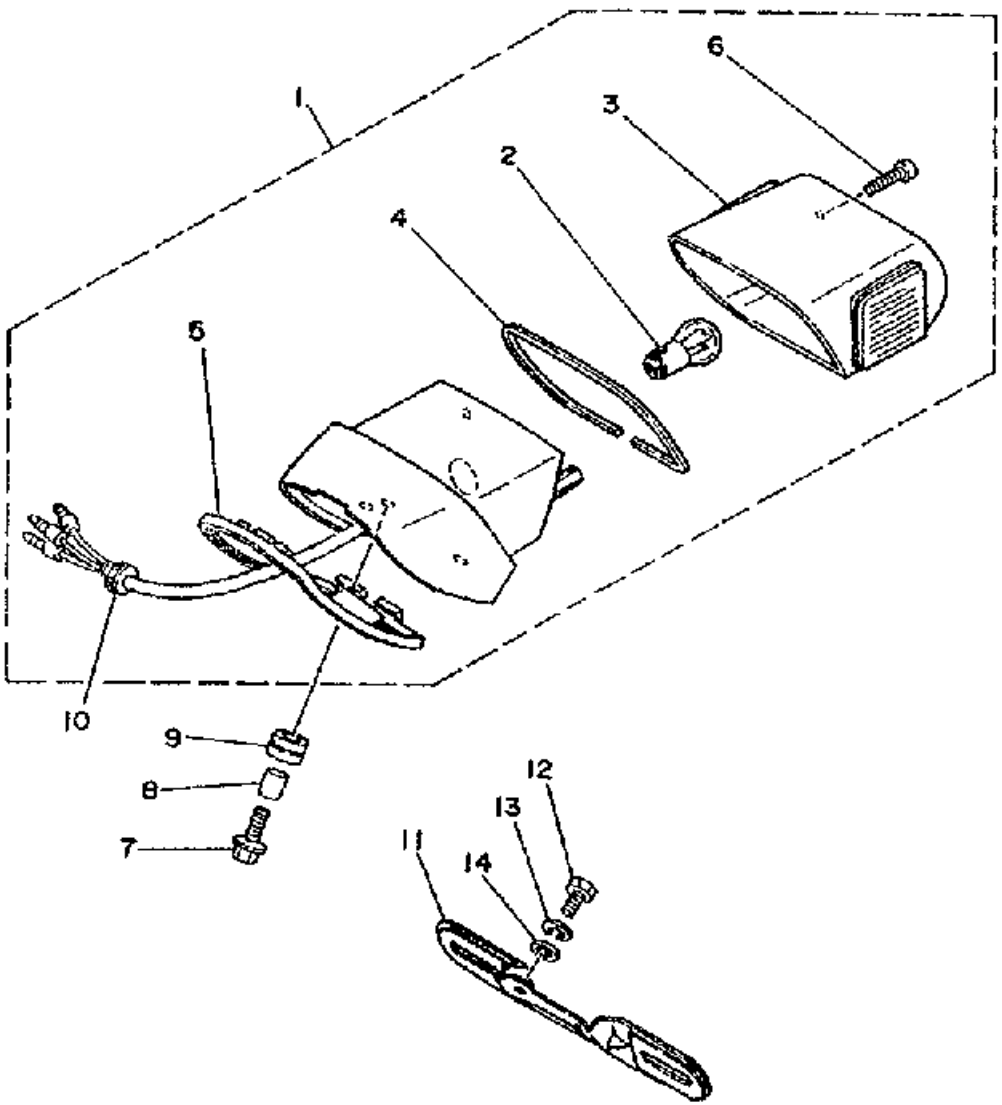
Ref No	Part No	Description
01	3DM-83570-01-00	Speedometer Assy
02	2UJ-83507-00-00	• . Cover, Speedometer
03	1FG-83523-00-00	• . Damper
04	90201-05031-00	• . Washer, Plate
05	95303-05600-00	• . Nut
06	90164-04009-00	• . Screw, Tapping
07	2GV-83519-00-00	• . Bracket, Meter
08	2UJ-83509-00-00	• . Socket Cord Assy
09	42X-83517-00-00	• . Bulb (12v-3w)
10	34X-83550-01-00	Speedometer Cable Assy
11	3BT-83530-10-00	Pilot Light Assy
12	42X-83517-00-00	• . Bulb (12v-3w)
13	2GV-83517-00-00	• . Bulb (12v-1.7w,t6.5)
14	90164-03010-00	• . Screw, Tapping
15	98507-04035-00	Screw, Pan Head
16	90179-04679-00	Nut

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Ref No	Part No	Description
01	42X-84315-01-00	Rim, Headlight
02	5Y3-84395-00-00	Ring, Retaining
03	2AE-84320-G0-00	Lens Assy
05	2F9-84375-00-00	Fitting Plate, Bulb
06	2F9-84397-01-00	Cover, Socket
07	90157-04001-00	Screw, Pan Head
08	1A0-84332-60-00	Spring, Screw
09	198-84334-60-00	Nut, Adjusting
10	42X-84124-60-00	Spring, Set
11	4E2-84347-00-00	Bulb (12v-4w)
12	34L-84346-00-00	Socket, Pilot Light
13	2UJ-84330-00-00	Body Assy
14	42X-84345-00-00	• . Damper, Headlight
15	1FK-84338-00-00	• . Collar, Body Fitting
16	2UJ-84338-00-00	• . Collar, Body Fitting
17	42X-84366-00-00	• . Damper, Headlight 1
18	90157-05084-00	Screw, Pan Head
19	90201-06073-00	Washer, Plate
20	97007-06016-00	Bolt
21	92907-06100-00	Washer, Spring
22	95824-06045-00	Bolt, Flange
23	95704-06500-00	Nut, Flange

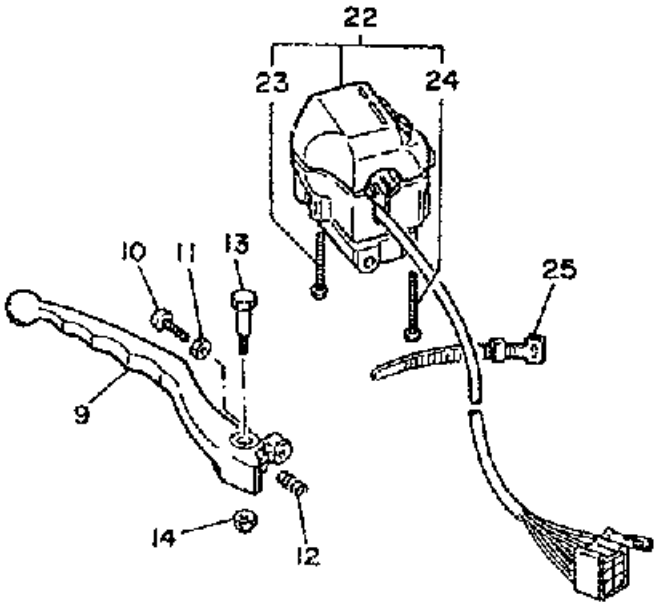
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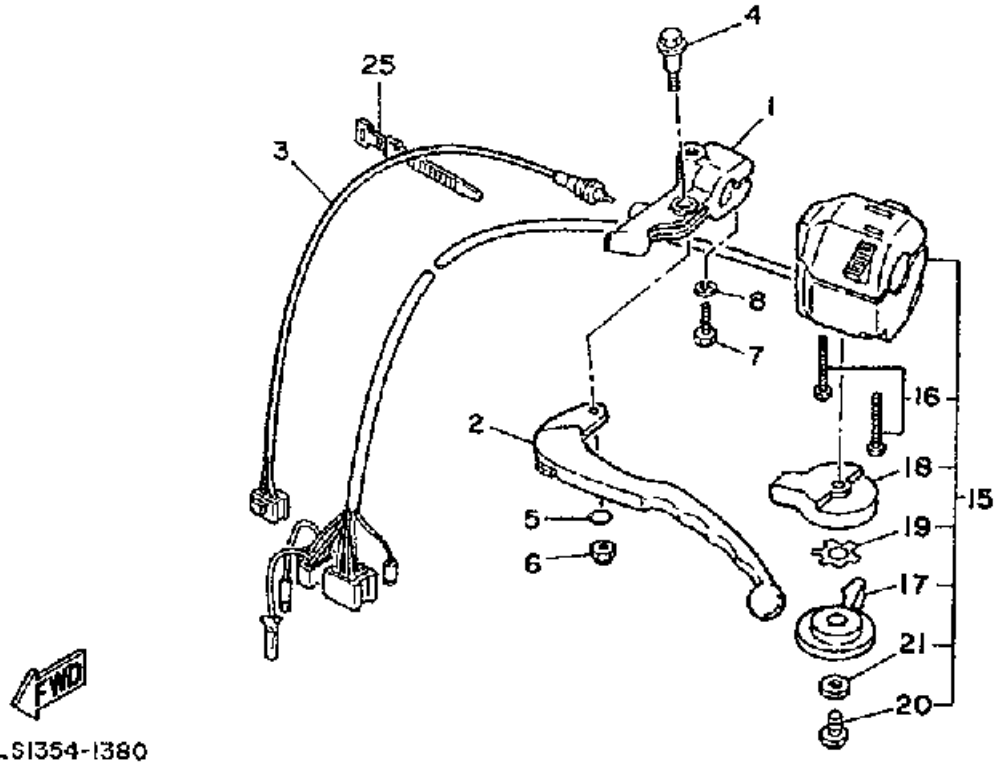


Ref No	Part No	Description
01	3LS-84700-00-00	Taillight Assy
02	31L-84714-00-00	• . Bulb (12v-21/5w)
03	3LS-84721-00-00	• . Lens, Taillight
04	2UJ-84723-00-00	• . Gasket, Tail Lens
05	2UJ-84704-00-00	• . Gasket, Taillight
06	97707-40525-00	• . Screw, Tapping
07	90119-06182-00	Bolt, With Washer
08	90387-061V1-00	Collar
09	90480-14229-00	Grommet
10	90480-16501-00	Grommet
11	3LS-84751-00-00	Bracket, License
12	97004-06014-00	Bolt
13	92990-06100-00	Washer, Spring
14	92901-06600-00	Washer, Plate

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HANDLE SWITCH. LEVER

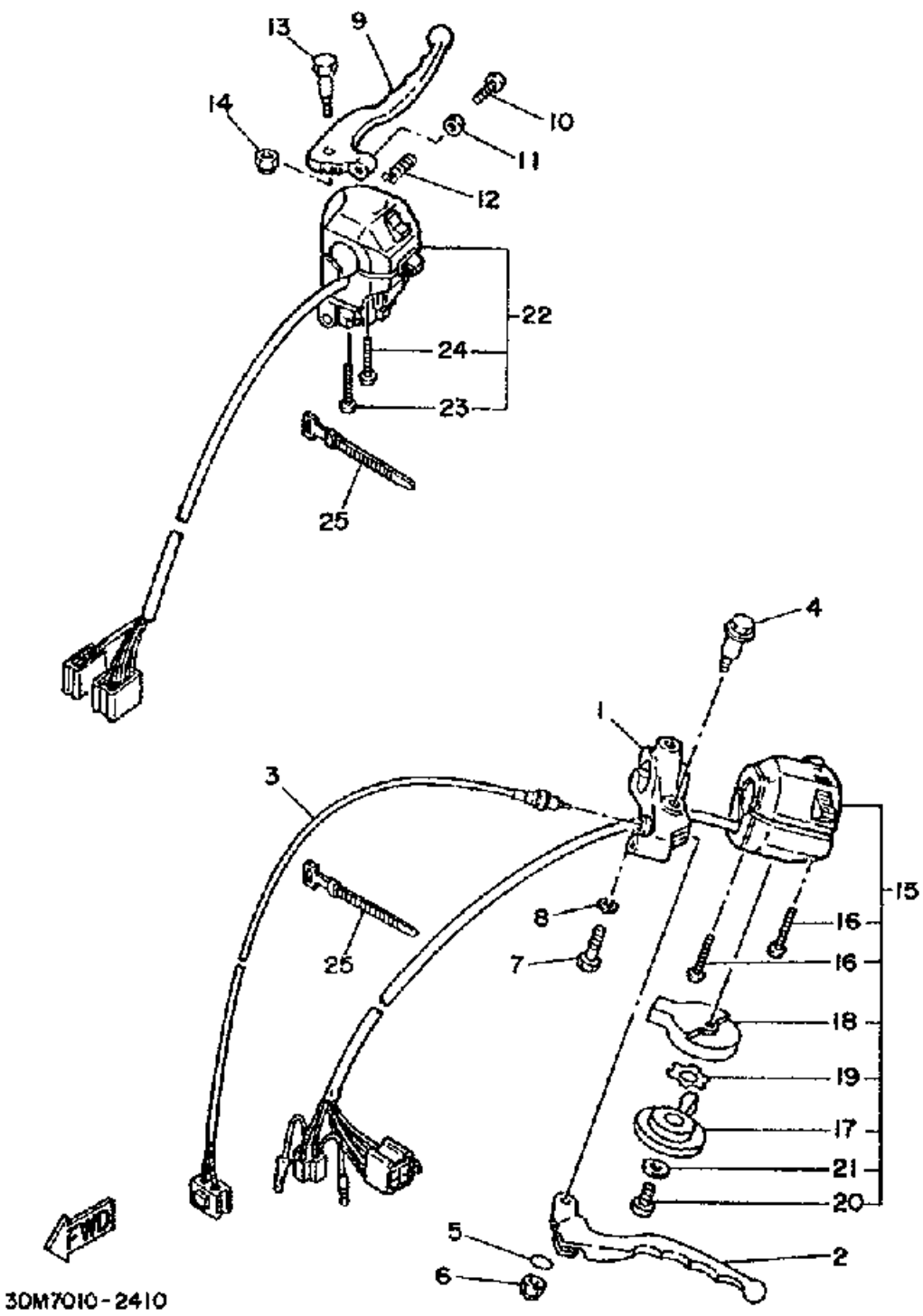




Ref No	Part No	Description
01	11U-82911-00-00	Holder, Lever 1
02	1AA-83912-00-00	Lever 1
03	2UJ-82917-00-00	Switch
04	90109-06799-00	Bolt
05	93210-11368-00	O-ring
06	95607-06100-00	Nut, U
07	97007-06025-00	Bolt
08	92907-06100-00	Washer, Spring
09	2W1-83922-00-00	Lever 2
10	90149-06153-00	Screw
11	90170-06010-00	Nut
12	90501-10312-00	Spring, Compression
13	90109-06577-00	Bolt
14	95607-06100-00	Nut, U
15	3DM-83972-00-00	Switch, Handle 4
16	98506-05035-00	• . Screw, Pan Head
17	10M-83941-00-00	• . Lever, Starter
18	10M-83942-00-00	• . Cover, Starter
19	90209-10131-00	• . Washer
20	98506-06008-00	• . Screw, Pan Head
21	92901-06200-00	• . Washer, Plain
22	3DM-83973-10-00	Switch, Handle 3
23	98506-05040-00	• . Screw, Pan Head
24	98506-05045-00	• . Screw, Pan Head
25	437-83936-01-00	Band, Switch Cord

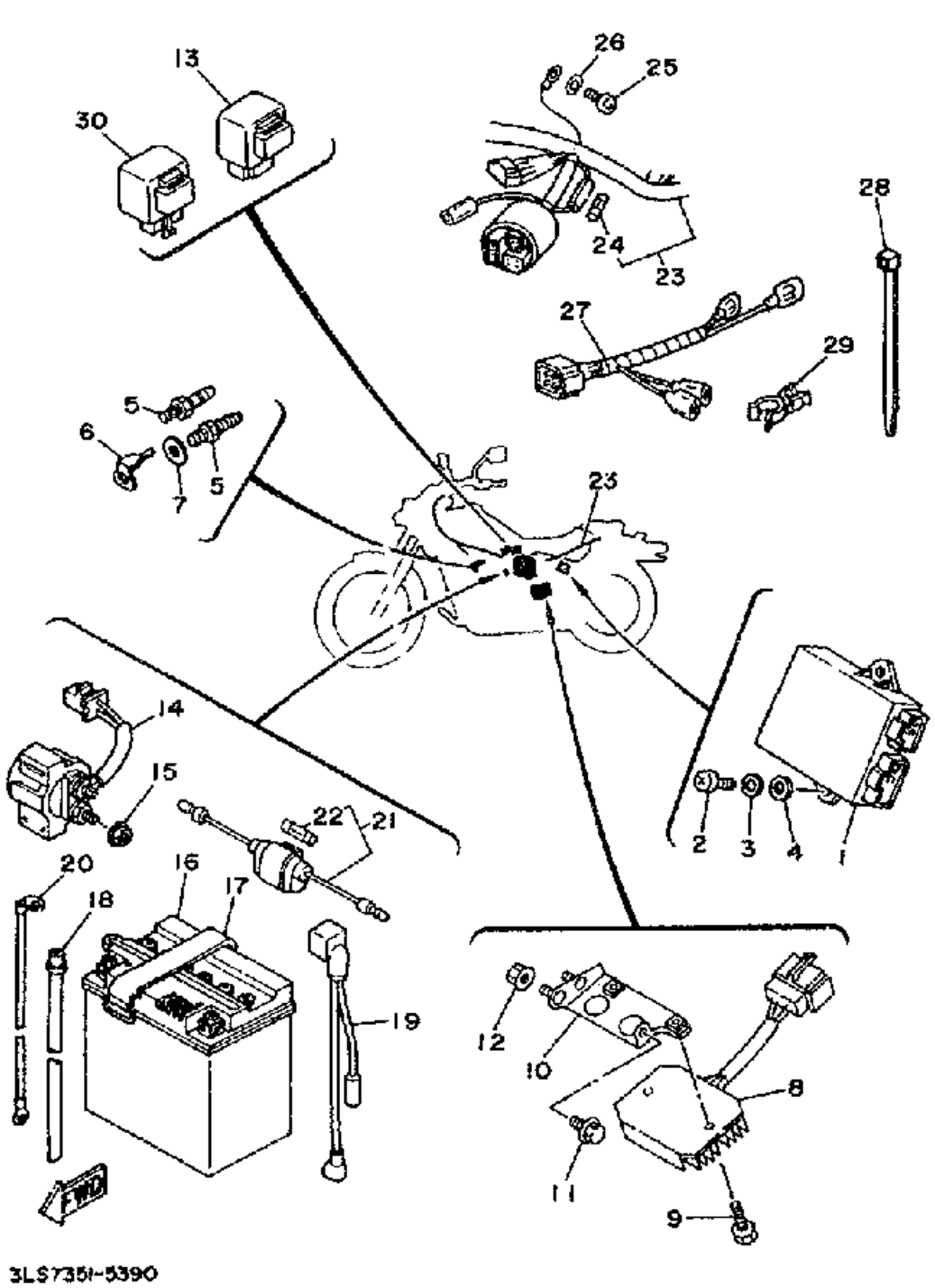
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HANDLE SWITCH. LEVER(XV250S)



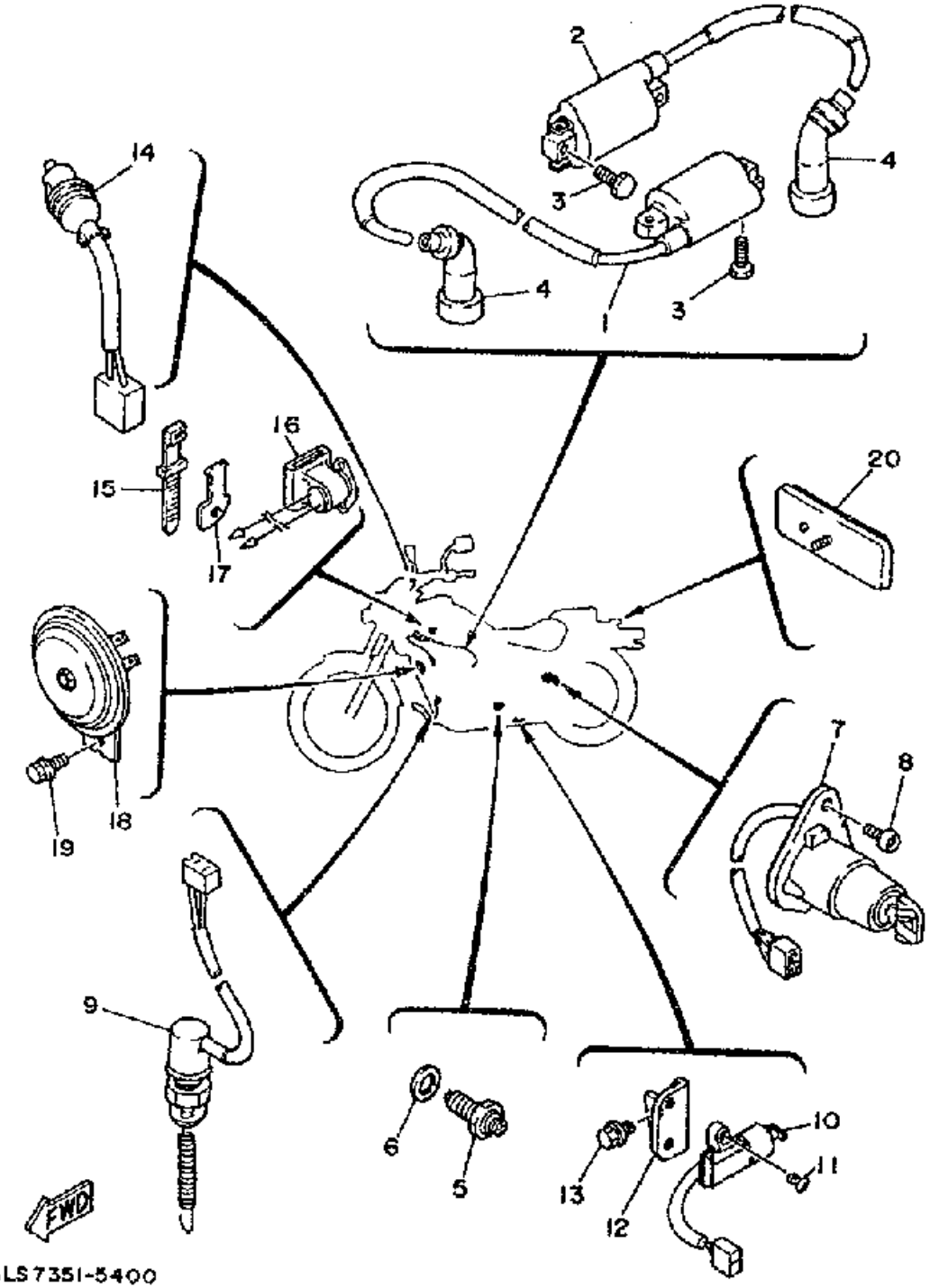
Ref No	Part No	Description
01	10M-82911-00-00	Holder, Lever 1
02	2GV-83912-00-00	Lever 1
03	2UJ-82917-00-00	Switch
04	90109-06799-00	Bolt
05	93210-11368-00	O-ring
06	95607-06100-00	Nut, U
07	97007-06025-00	Bolt
08	92907-06100-00	Washer, Spring
09	2W1-83922-00-00	Lever 2
10	90149-06131-00	Screw
11	90170-06010-00	Nut
12	90501-10312-00	Spring, Compression
13	90109-06577-00	Bolt
14	95607-06100-00	Nut, U
15	3DM-83972-10-00	Switch, Handle 4
16	98506-05035-00	• . Screw, Pan Head
17	10M-83941-00-00	• . Lever, Starter
18	10M-83942-00-00	• . Cover, Starter
19	90209-10131-00	• . Washer
20	98506-06008-00	• . Screw, Pan Head
21	92901-06200-00	• . Washer, Plain
22	3DM-83973-10-00	Switch, Handle 3
23	98506-05040-00	• . Screw, Pan Head
24	98506-05045-00	• . Screw, Pan Head
25	437-83936-01-00	Band, Switch Cord

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Ref No	Part No	Description
01	3LS-82305-00-00	Ignitor Unit Assy
02	98507-06016-00	Screw, Pan Head
03	92907-06100-00	Washer, Spring
04	92907-06600-00	Washer, Plate
05	3BT-83790-00-00	Heater Assy
06	3BT-82103-00-00	Terminal 1
07	90201-085R5-00	Washer, Plate
08	3LS-81960-00-00	Rectifier & Regulator Assy
09	90109-067E6-00	Bolt
10	3DM-21287-00-00	Bracket, Regulator
11	95807-06010-00	Bolt, Flange
12	95707-06500-00	Nut, Flange
13	2UJ-81950-00-00	Relay Assy
14	36Y-81940-00-00	Starter Relay Assy
15	95707-06500-00	Nut, Flange
16	3DN-82110-00-00	Battery Assy (g.s.gm10-3a-2)
17	118-82131-00-00	Band, Battery
18	90445-08248-00	Hose
19	2UJ-82115-00-00	Wire, Plus Lead
20	2UJ-82116-00-00	Wire, Minus Lead
21	2UJ-82150-01-00	Fuse Holder Assy
22	148-82151-00-00	• . Fuse (20a)
23	3LS-82590-20-00	Wire Harness Assy
24	1E6-82151-00-00	• . Fuse
25	98507-06010-00	Screw, Pan Head
26	92907-06100-00	Washer, Spring
27	2UJ-82509-00-00	Wire, Sub Lead
28	12R-82591-00-00	Band
29	90464-16119-00	Clamp
30	3GM-83350-00-00	Flasher Relay Assy

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Ref No	Part No	Description
01	2UJ-82310-00-00	Ignition Coil Assy
02	2UJ-82320-00-00	Ignition Coil Assy
03	97007-05020-00	Bolt
04	1UY-82370-20-00	Plug Cap Assy
05	2H7-82540-00-00	Neutral Switch Assy
06	90430-10148-00	Gasket
07	3DM-82510-00-00	Main Switch Assy
08	90149-06228-00	Screw
09	3XV-82530-01-00	Stop Switch Assy
10	3LD-82566-60-00	Switch, Side Stand
11	90157-05079-00	Screw, Pan Head
12	2UJ-82565-00-00	Panel, Switch
13	95807-06010-00	Bolt, Flange
14	2UJ-83980-00-00	Front Stop Switch Assy
15	437-83936-11-00	Band, Switch Cord
16	3BT-82560-00-00	Thermo Switch Assy
17	3DM-82571-00-00	Panel, Switch
18	3BN-83371-00-00	Horn
19	95807-06010-00	Bolt, Flange
20	3Y6-85130-02-00	Rear Reflector Assy

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