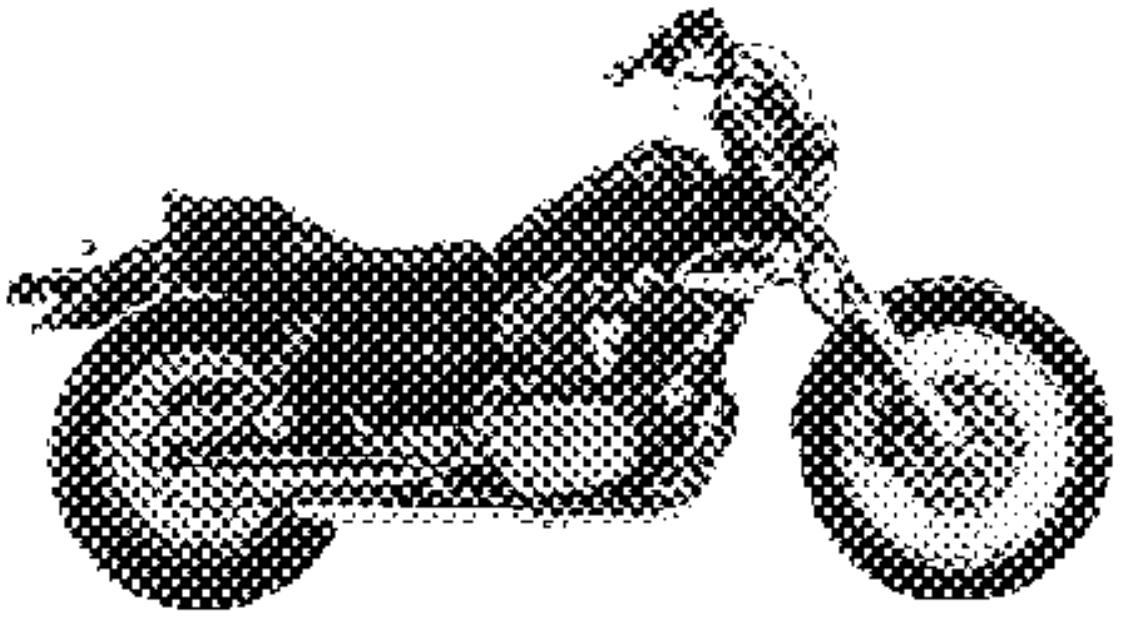
PARTS CATALOGUE
MODEL YEAR 1995
XV250G (2UJ4) U49
XV250GC (3BG4)

2UJ4	Frame Serial No.	2UJ-035101 and following
	Engine Serial No.	2UJ-035101 and following
3BG4	Frame Serial No.	3BG-006101 and following
	Engine Serial No.	3BG-006101 and following

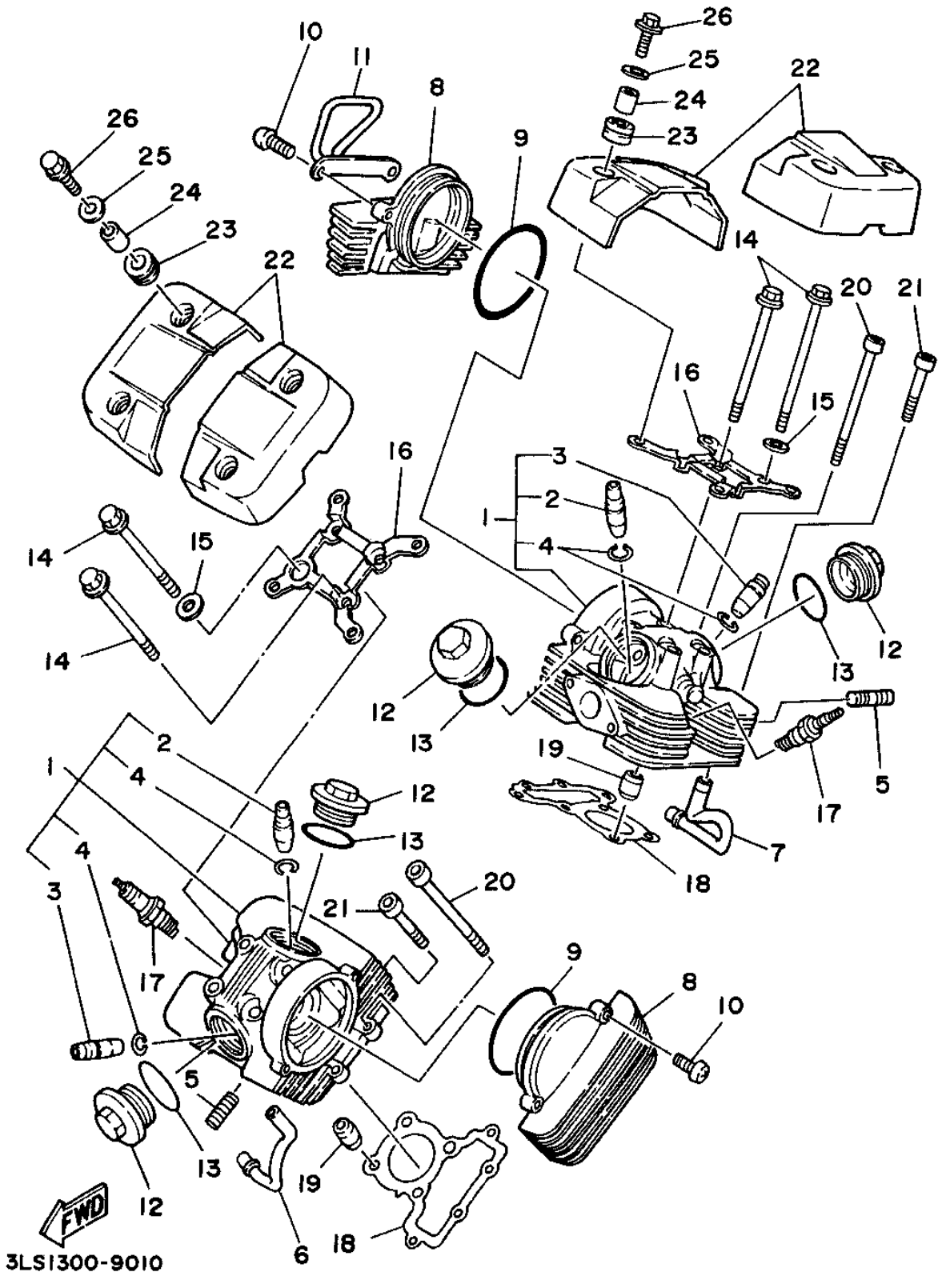
PUBLICATION	PART NUMBER	REMARKS
OWNER'S MANUAL	PENDING	
ASSEMBLY	LIT-11666-06-18	
SERVICE MANUAL	LIT-11616-06-18	



YAMAHA ONLINE

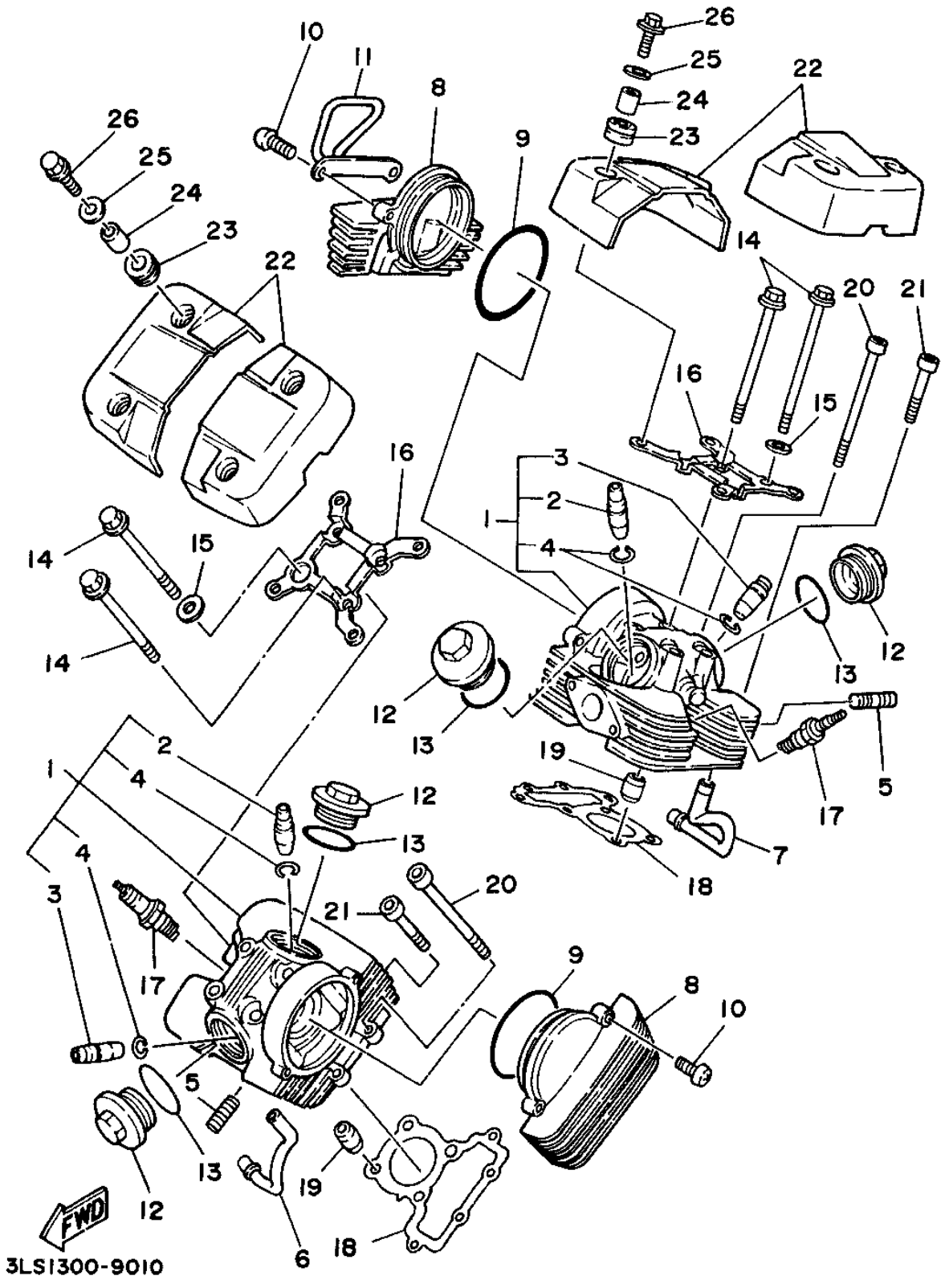
A1

CYLINDER HEAD



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-11102-00-00	CYLINDER HEAD ASSEMBLY .	2	UR NON CA.
	3BG-11102-00-00	CYLINDER HEAD ASSEMBLY .	2	UR CA. ONLY
2	2UJ-11133-10-00	. GUIDE, INTAKE VALVE	1	
3	22F-11134-10-00	. GUIDE, EXHAUST VALVE ...	1	
4	93440-10109-00	. CIRCLIP	2	
5	90116-06228-00	BOLT, STUD	4	
6	3BG-14871-00-00	PIPE 1	1	CA. ONLY
7	3BG-14872-00-00	PIPE 2	1	CA. ONLY
8	2UJ-11185-00-00	COVER, CYLINDER HEAD SIDE 1	2	
9	93210-78544-00	O-RING	2	
10	98507-06025-00	SCREW, PAN HEAD	4	
11	2UJ-11152-00-00	BRACKET, CYLINDER HEAD COVER	1	
12	22F-11186-00-00	COVER, CYLINDER HEAD SIDE 2	4	
13	93210-44704-00	O-RING	4	
14	90105-08324-00	BOLT, WASHER BASED	8	
15	90201-080L7-00	WASHER, PLATE	2	
16	2UJ-11142-00-00	BRACKET, CYLINDER HEAD COVER 2	2	
17	NGK-C6HSA-00-00	PLUG, SPARK	2	
18	2UJ-11181-01-00	GASKET, CYLINDER HEAD 1 .	2	
19	99510-10114-00	PIN, DOWEL	4	
20	91317-06110-00	BOLT	4	
21	91317-06040-00	BOLT	4	
22	2UJ-11186-00-00	COVER, CYLINDER HEAD SIDE 2	4	
23	90480-13018-00	GROMMET	8	
24	90387-066M3-00	COLLAR	8	

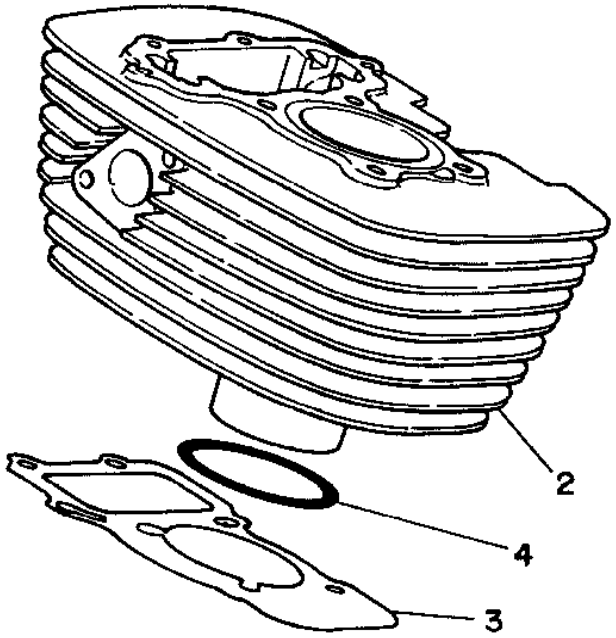
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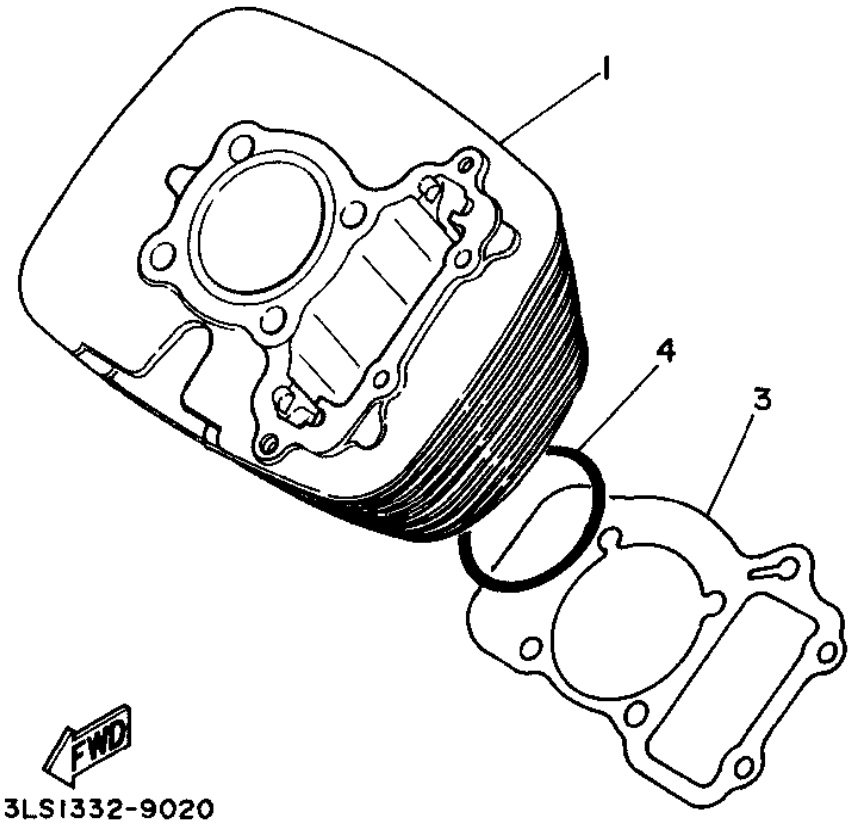


CYLINDER HEAD

Ref. No.	Part Number	Description	Qty	Remarks
25	90201-06697-00	WASHER, PLATE	8	
26	97024-06020-00	BOLT	8	

CYLINDER

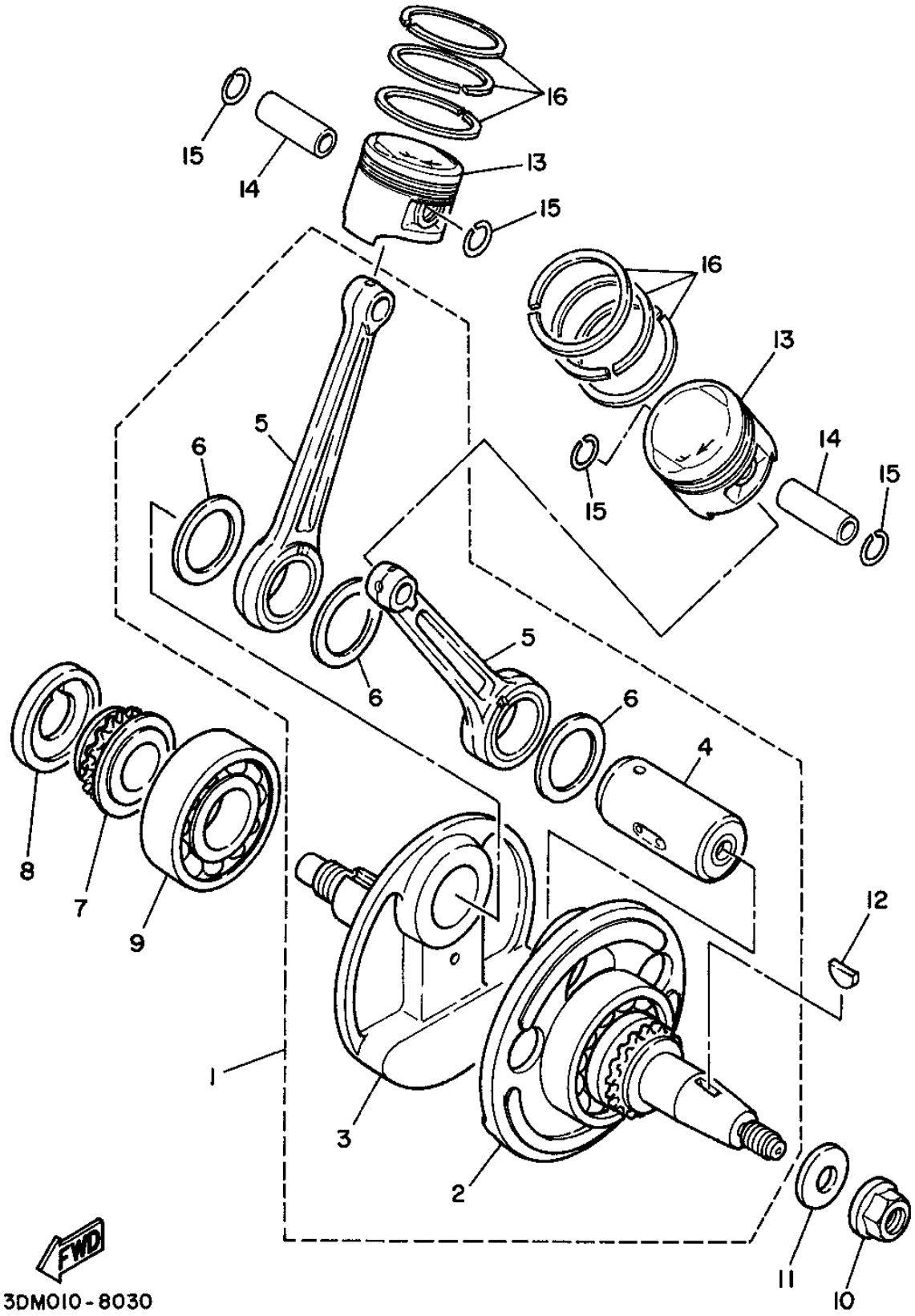




3LS1332-9020

Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-11310-01-00	CYLINDER	1	UR NON CA.
	3BG-11310-00-00	CYLINDER	1	UR CA. ONLY
2	2UJ-11320-01-00	CYLINDER 2	1	UR NON CA.
	3BG-11320-00-00	CYLINDER 2	1	UR CA. ONLY
3	3DM-11351-00-00	GASKET, CYLINDER	2	
4	93210-53679-00	O-RING	2	

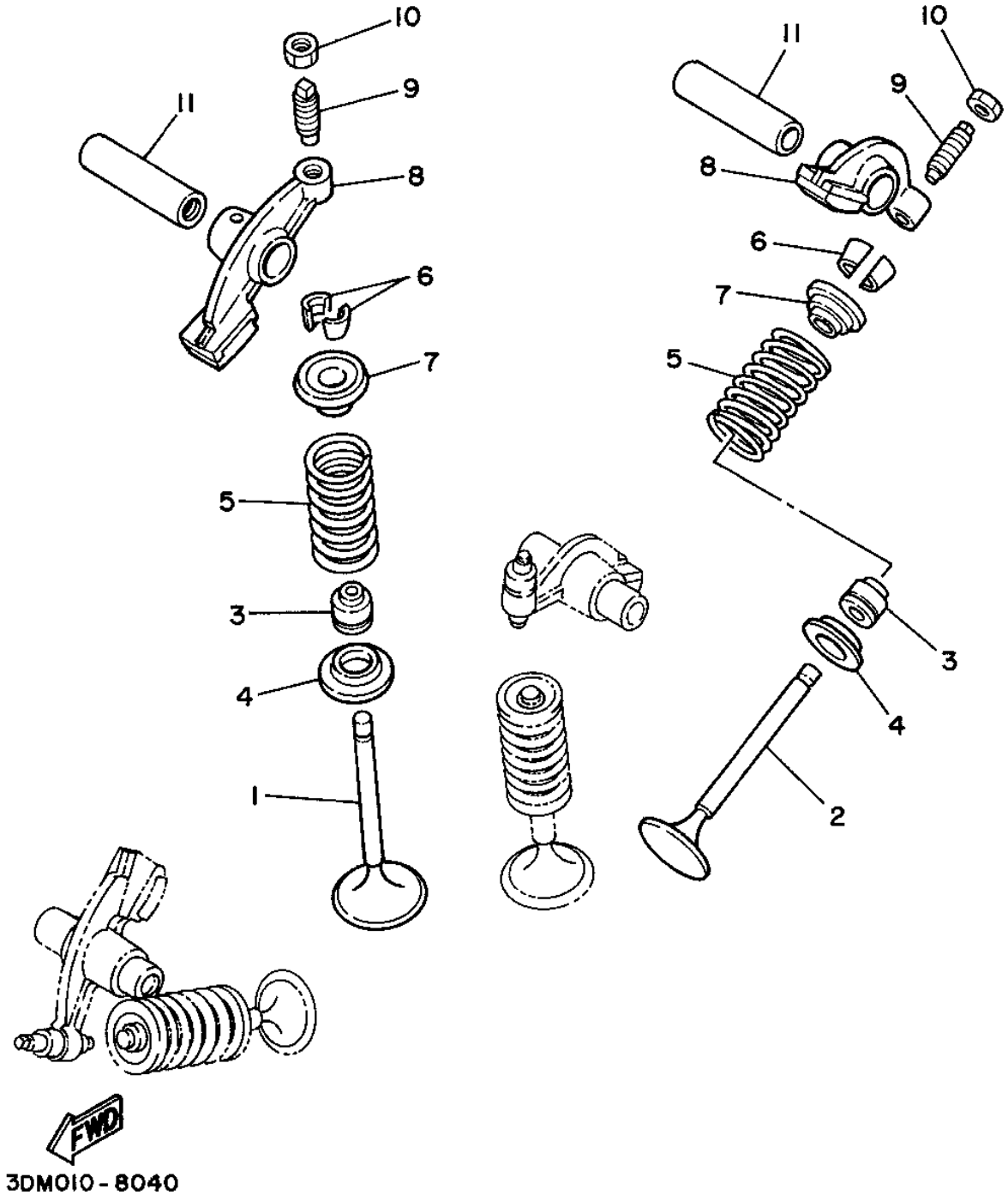
CRANKSHAFT - PISTON



3DM010-8030

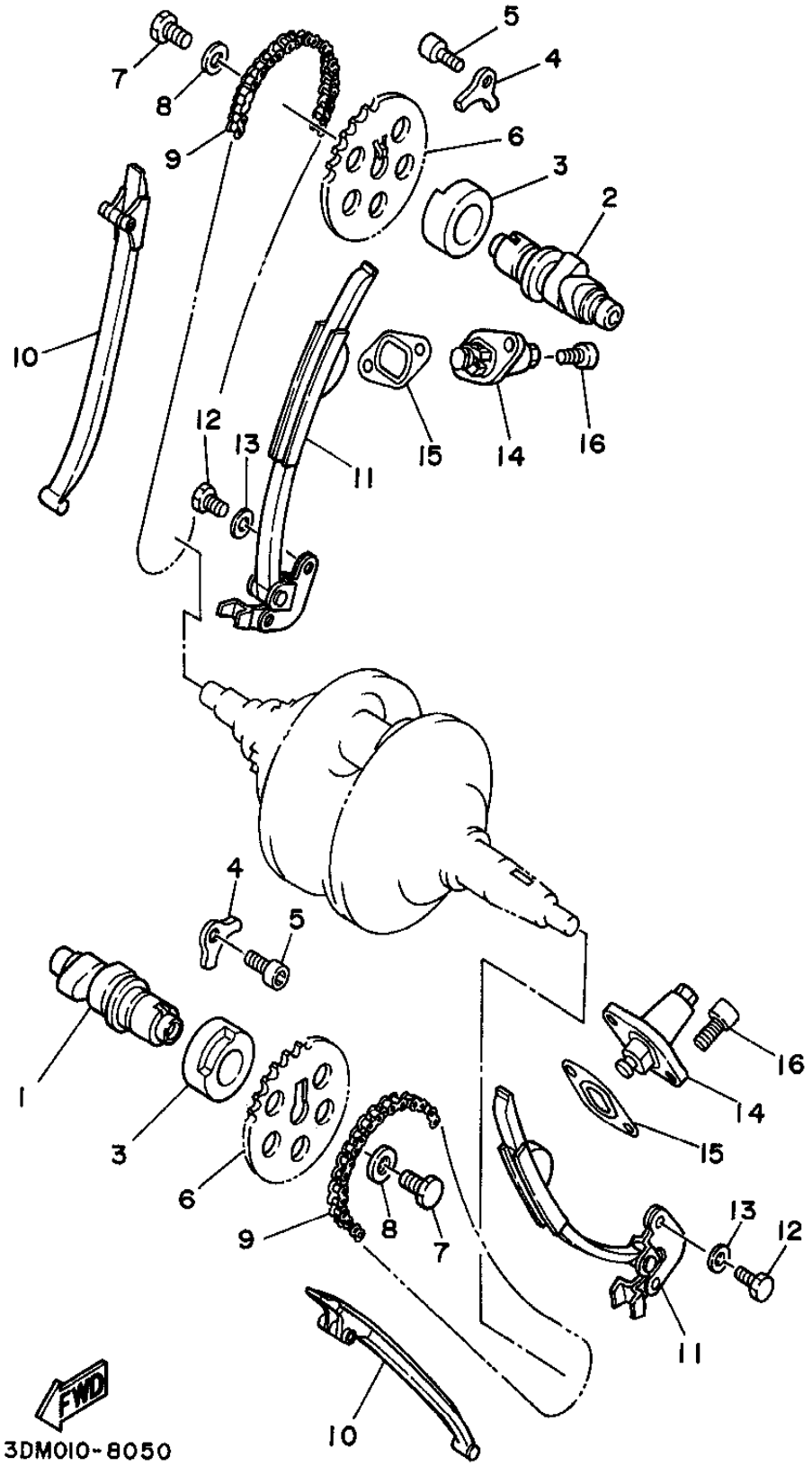
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-11400-00-00	CRANKSHAFT ASSEMBLY . . .	1	
2	2UJ-W1141-00-00	. CRANK 1	1	
3	2UJ-11422-00-00	. CRANK 2	1	
4	2UJ-11681-00-00	. PIN, CRANK 1	1	
5	2UJ-11651-00-00	. ROD, CONNECTING	2	
6	90209-31300-00	. WASHER	3	
7	2UJ-1154A-00-00	SPROCKET, CAM CHAIN 2 . . .	1	
8	2UJ-11478-00-00	COLLAR	1	
9	93306-30615-00	BEARING (B6306)	1	
10	90179-12248-00	NUT	1	
11	90201-12191-00	WASHER, PLATE	1	
12	90280-16053-00	KEY, WOODRUFF	1	
13	2UJ-11631-00-A0	PISTON (STD)	2	
	2UJ-11636-00-00	PISTON (0.50MM O/S)	2	AP
	2UJ-11638-00-00	PISTON (1.00MM O/S)	2	AP
14	22K-11633-01-00	PIN, PISTON	2	
15	93450-14088-00	CIRCLIP	4	
16	50M-11610-00-00	PISTON RING SET (STD)	2	
	50M-11610-20-00	PISTON RING SET (0.50MM O/S)	2	AP
	50M-11610-40-00	PISTON RING SET (1.00MM O/S)	2	AP

VALVE

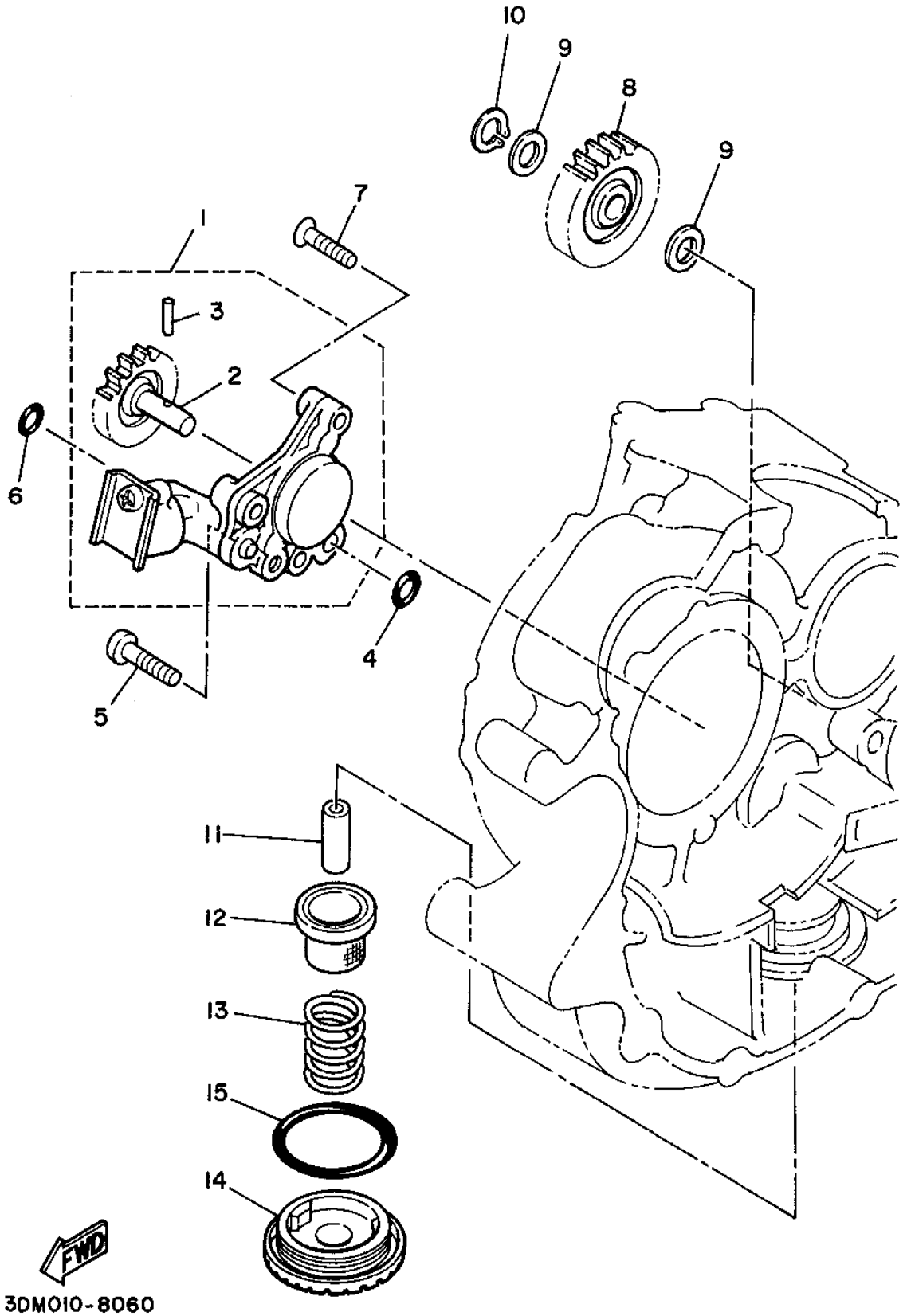


Ref. No.	Part Number	Description	Qty	Remarks
1	50M-12111-00-00	VALVE, INTAKE	2	
2	50M-12121-01-00	VALVE, EXHAUST	2	
3	22F-12119-01-00	SEAL, VALVE STEM	4	
4	22F-12116-00-00	SEAT, VALVE SPRING	4	
5	2UJ-12114-00-00	SPRING, VALVE OUTER	4	
6	22F-12118-01-00	COTTER, VALVE	8	
7	22F-12117-02-00	RETAINER, VALVE SPRING	4	
8	50M-12151-00-00	ARM, VALVE ROCKER	4	
9	22F-12159-00-00	SCREW, VALVE ADJUSTING	4	
10	90170-05302-00	NUT	4	
11	22F-12156-00-00	SHAFT, ROCKER 2	4	

CAMSHAFT - CHAIN

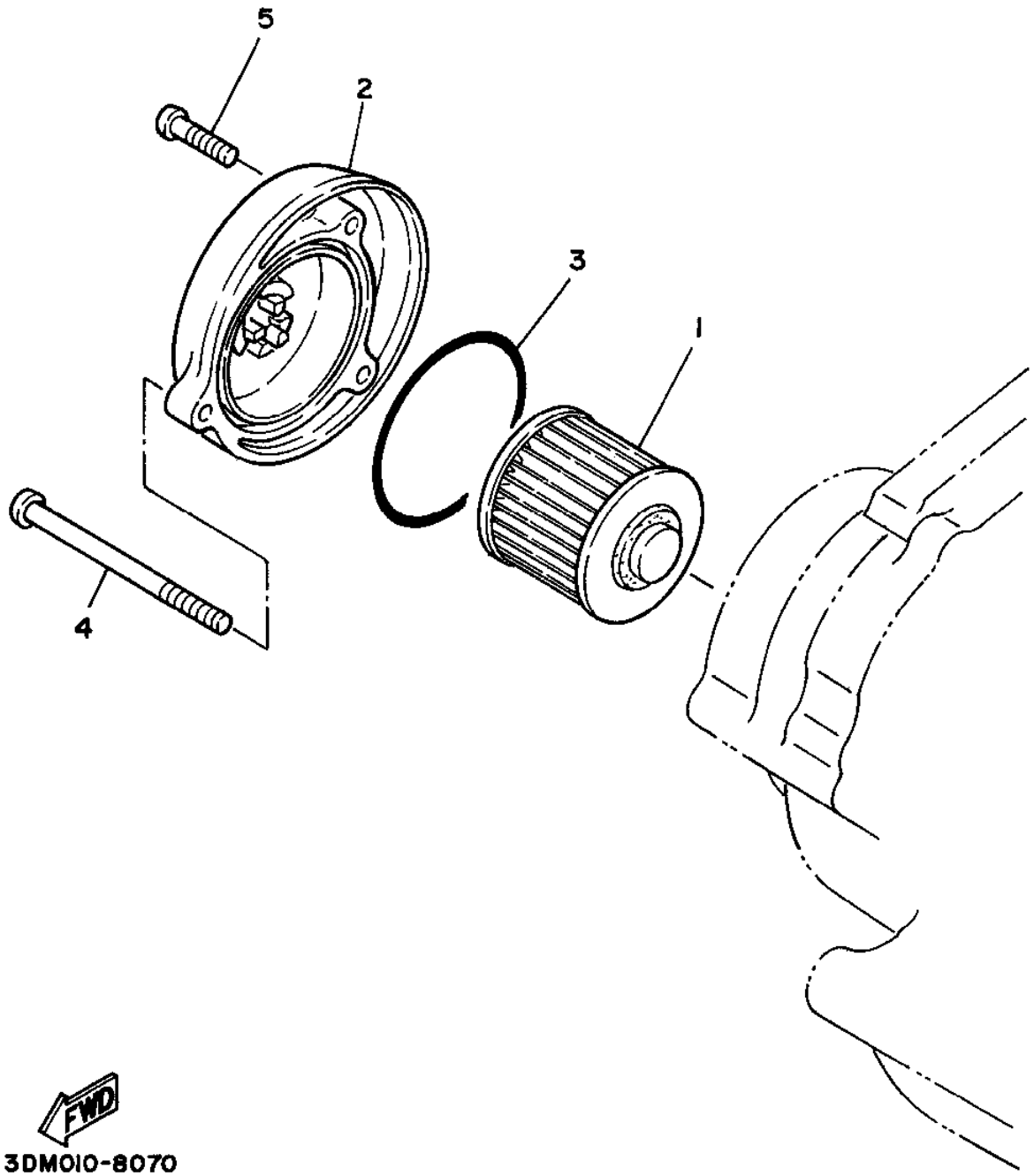


Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-12171-00-00	CAMSHAFT 1	1	
2	2UJ-12181-00-00	CAMSHAFT 2	1	
3	90381-22070-00	BUSH, SOLID	2	
4	2UJ-1111F-00-00	PLATE	2	
5	91317-06012-00	BOLT	2	
6	2UJ-12176-00-00	SPROCKET, CAM CHAIN	2	
7	90101-08590-00	BOLT	2	
8	90201-08326-00	WASHER, PLATE	2	
9	94580-25110-00	CHAIN	2	
10	2UJ-12231-00-00	GUIDE, STOPPER 1	2	
11	2UJ-12241-00-00	GUIDE, STOPPER 2	2	
12	97027-06012-00	BOLT	4	
13	92907-06600-00	WASHER, PLATE	4	
14	2UJ-12210-01-00	TENSIONER ASSEMBLY, CAM CHAIN	2	
15	3DM-12213-00-00	GASKET, TENSIONER CASE (50M-12213-00-00)	2	
16	91314-06016-00	BOLT	4	



OIL PUMP

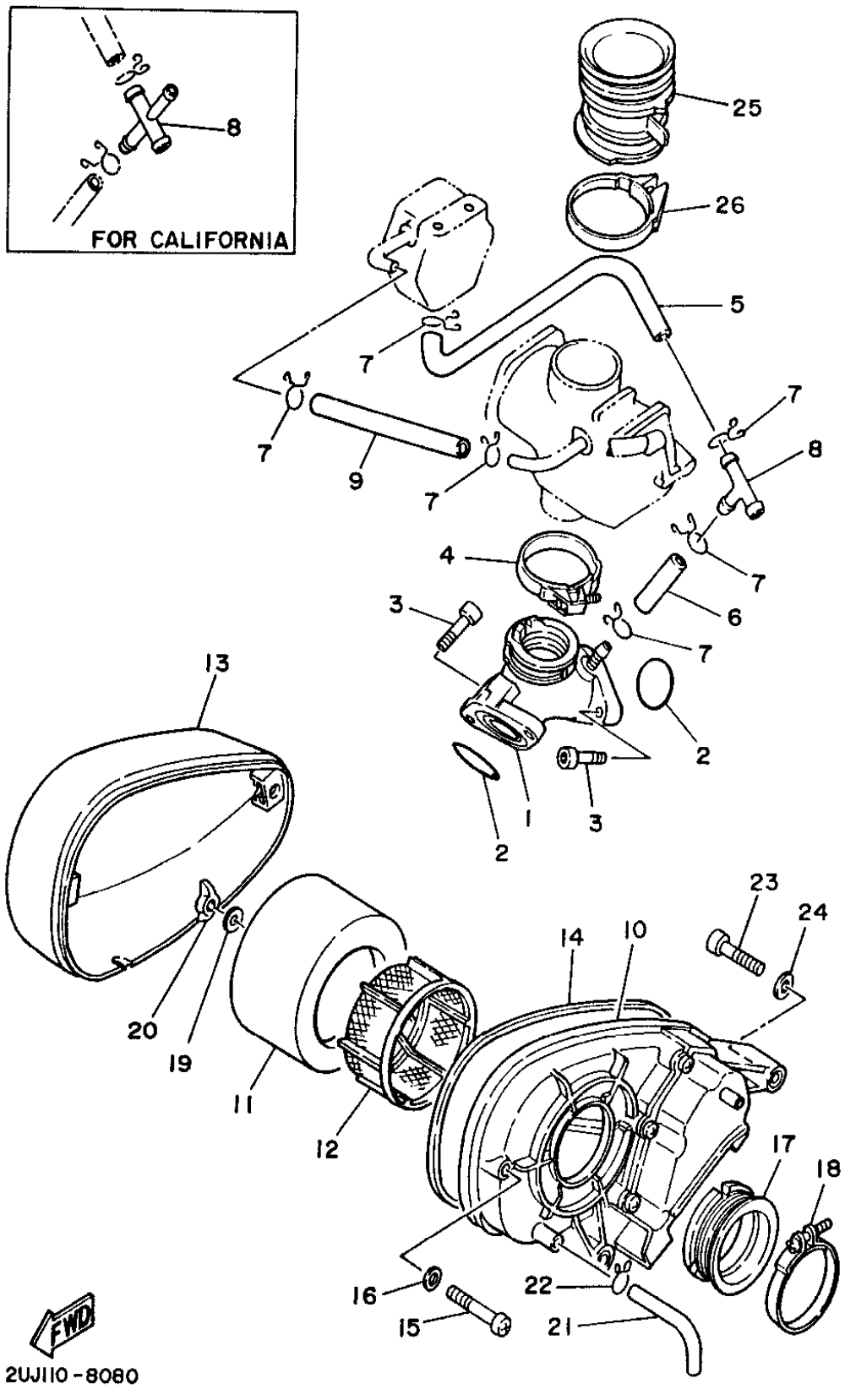
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-13300-00-00	OIL PUMP ASSEMBLY	1	
2	3Y6-13326-01-00	. GEAR, PUMP DRIVEN 2 (23T)	1	
3	93603-12030-00	. PIN, DOWEL	1	
4	93210-10096-00	O-RING	1	
5	98507-06025-00	SCREW, PAN HEAD	2	
6	93210-06245-00	O-RING	1	
7	98707-06025-00	SCREW, FLAT HEAD	1	
8	2UJ-13341-00-00	GEAR, OIL PUMP IDLE	1	
9	90201-10119-00	WASHER, PLATE	2	
10	99009-10400-00	CIRCLIP	1	
11	2XK-13416-00-00	PIPE, OIL 1	1	
12	51Y-13411-00-00	STRAINER, OIL	1	
13	90501-18576-00	SPRING, COMPRESSION	1	
14	30X-15351-00-00	PLUG, DRAIN	1	
15	93210-35389-00	O-RING	1	



OIL CLEANER

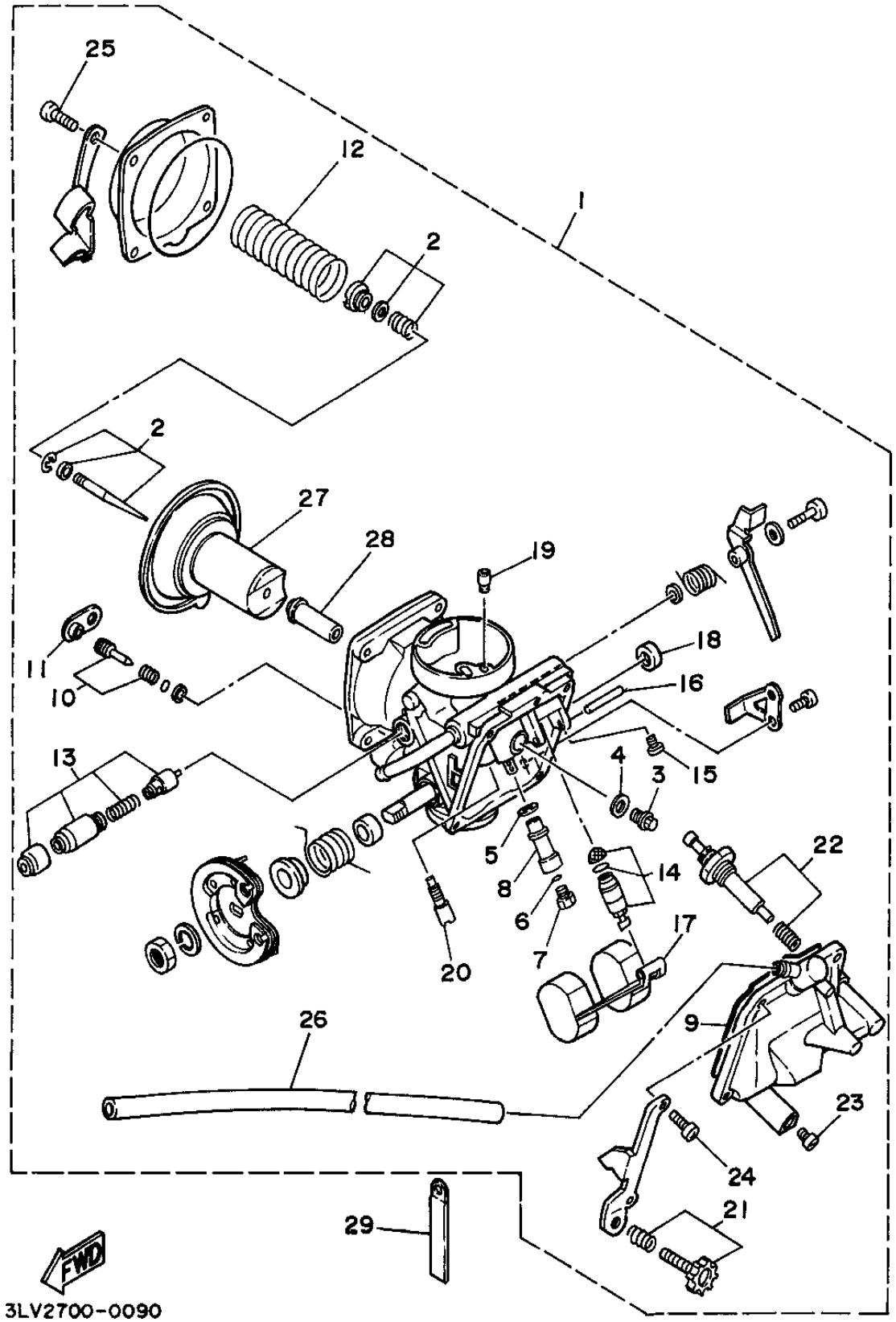
Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-13440-90-00	ELMNT ASSEMBLY, OIL CLNR	1	
2	2UJ-13447-00-00	COVER, OIL ELEMENT	1	
3	93210-64297-00	O-RING	1	
4	98504-06090-00	SCREW, PAN HEAD	1	
5	98504-06025-00	SCREW, PAN HEAD	2	

INTAKE



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-13586-00-00	JOINT, CARBURETOR 1	1	
2	93210-30611-00	O-RING	2	
3	91317-06020-00	BOLT	4	
4	4DN-13575-00-00	BAND	1	
5	2UJ-13978-00-00	PIPE, REGULATOR	1	
6	90445-11763-00	HOSE	1	
7	90467-10008-00	CLIP	6	
8	3BG-13595-00-00	JOINT	1	UR CA. ONLY
	90413-07007-00	WAY 3	1	UR NON CA.
9	90445-117F0-00	HOSE	1	
10	2UJ-14401-00-00	AIR CLEANER CASE ASSEMBLY	1	
11	2UJ-14451-00-00	ELEMENT, AIR CLEANER	1	
12	2UJ-14458-00-00	GUIDE	1	
13	2UJ-14422-00-00	CAP, CLEANER CASE 2	1	
14	2UJ-14452-00-00	SEAL	1	
15	98507-06040-00	SCREW, PAN HEAD	2	
16	92907-06600-00	WASHER, PLATE	2	
17	2UJ-14485-00-00	PIPE, JOINT	1	
18	90460-54111-00	CLAMP, HOSE	1	
19	90201-05036-00	WASHER, PLATE	1	
20	90175-05005-00	NUT, WING	1	
21	2UJ-14419-00-00	PIPE	1	
22	90467-11106-00	CLIP	1	
23	91317-06025-00	BOLT	2	
24	92907-06600-00	WASHER, PLATE	2	
25	2UJ-14469-00-00	FUNNEL, AIR	1	
26	90460-54137-00	CLAMP, hose	1	

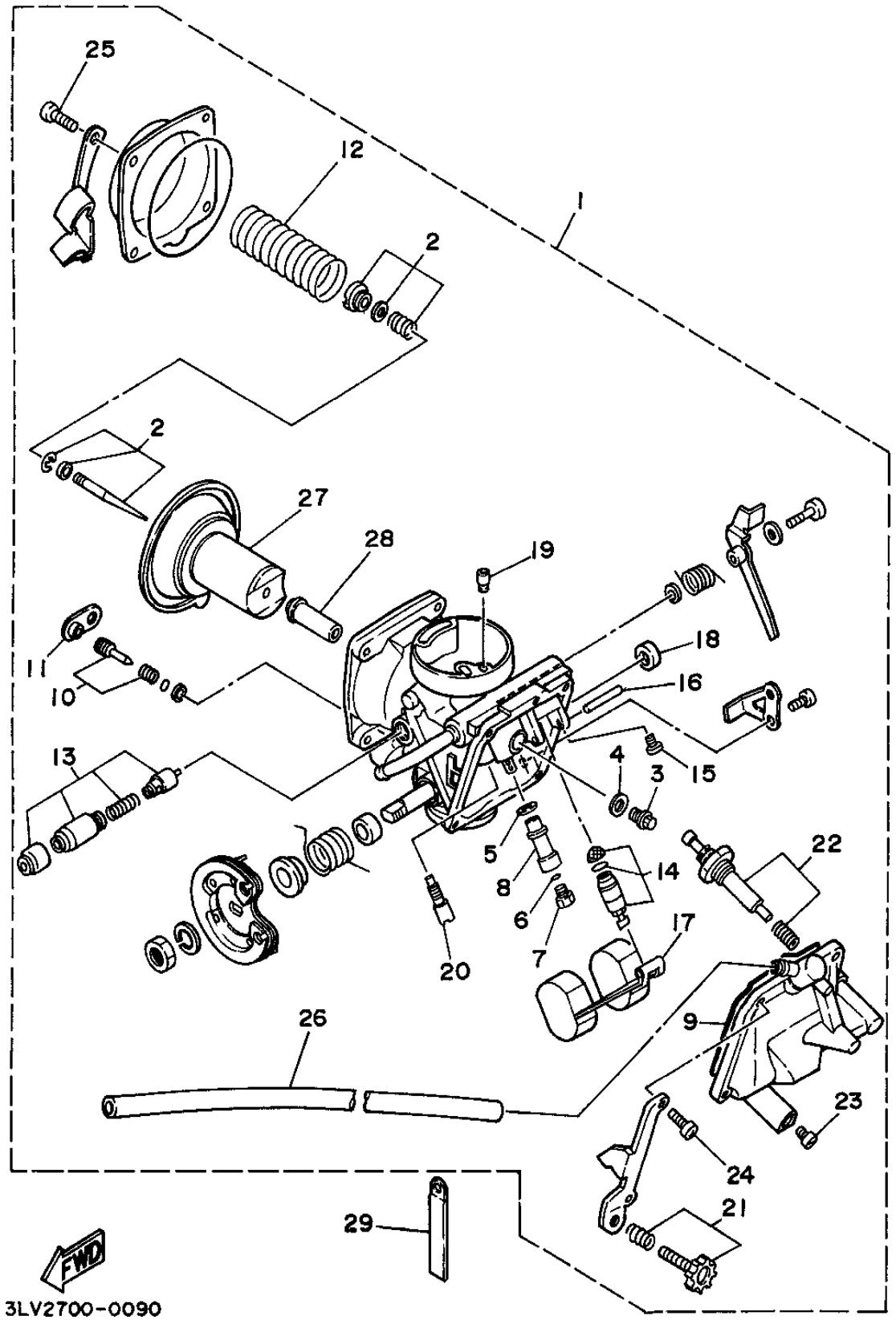
CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-14900-01-00	CARBURETOR ASSEMBLY . . .	1	UR NON CA.
	3BG-14900-01-00	CARBURETOR ASSEMBLY . . .	1	UR CA. ONLY
2	3BG-1490J-00-00	. NEEDLE SET	1	
3	1HX-14565-00-00	. SCREW	1	
4	137-14153-00-00	. WASHER, MAIN JET	1	
5	1AE-14237-00-00	. GASKET	1	
6	1AE-14227-00-00	. O-RING	1	
7	620-14231-22-A0	. JET, MAIN #110 (620-14231-22)	1	
8	1AE-14261-00-00	. HOLDER	1	
9	1HX-14147-00-00	. O-RING	1	
10	12R-14105-00-00	. PILOT SCREW SET	1	
11	3F9-14118-00-00	. CAP	1	
12	1HX-14933-00-00	. SPRING, DIAPHRAGM	1	
13	3DM-1410A-01-00	. STARTER SET	1	
14	3CF-14107-10-00	. NEEDLE VALVE SET	1	
15	1FN-14565-00-00	. SCREW	1	
16	353-14186-00-00	. PIN, FLOAT	1	
17	1HX-14985-00-00	. FLOAT	1	
18	256-14997-00-00	. SEAL	1	
19	1HX-14231-31-00	. JET, MAIN (#155)	1	
20	22F-14142-17-00	. JET, PILOT (# 17.5)	1	
21	1HX-14103-00-00	. THROTTLE SCREW SET	1	
22	3DM-14504-01-00	. ROD SET	1	
23	12R-14191-00-00	. PLUG, DRAIN	1	
24	98503-04014-00	. SCREW, PAN HEAD	2	
25	98517-04012-00	. SCREW, PAN HEAD	4	
26	2LH-14197-00-00	. PIPE	1	
27	3BG-14940-00-00	. DIAPHRAGM ASSEMBLY . . .	1	

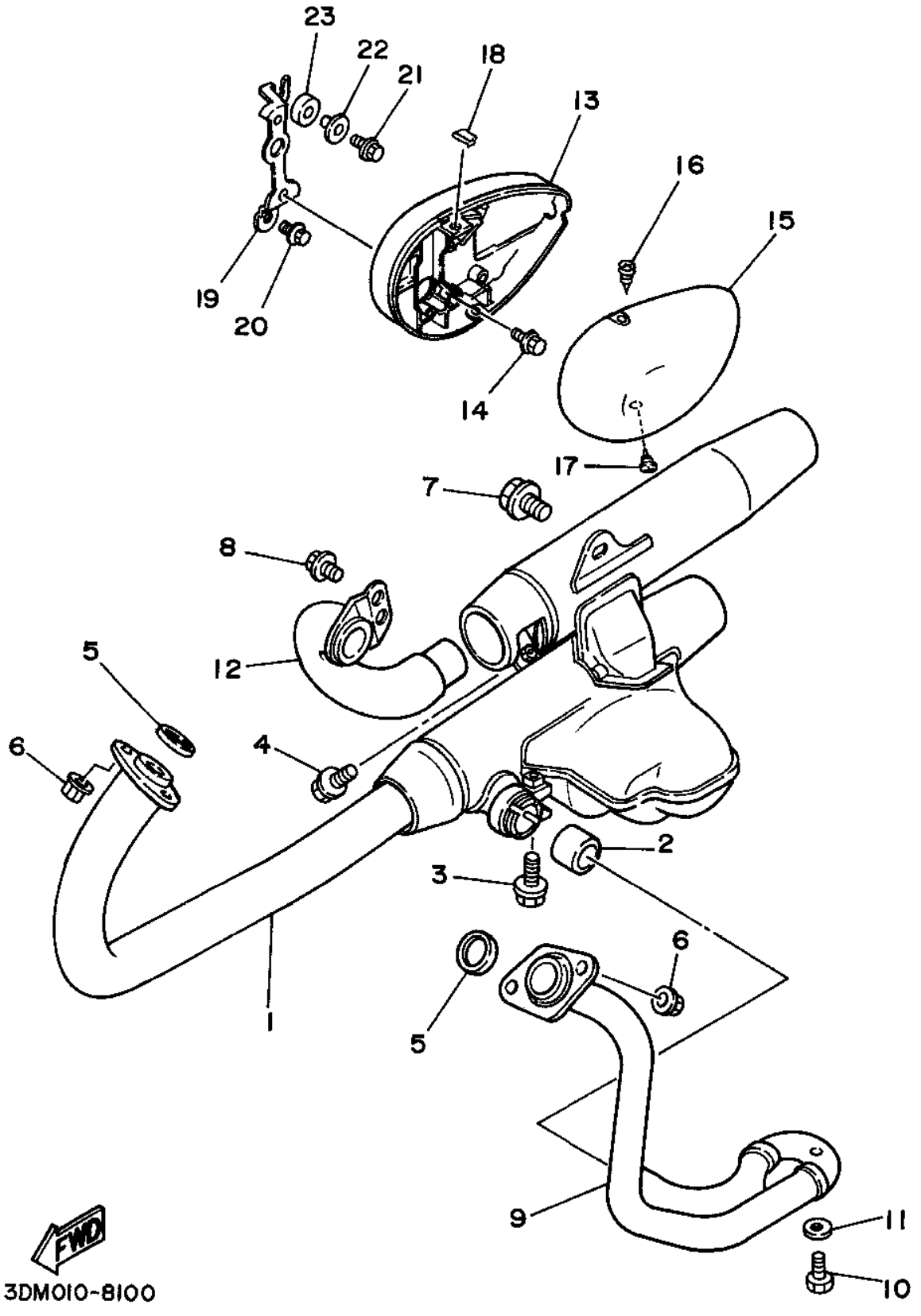
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CARBURETOR



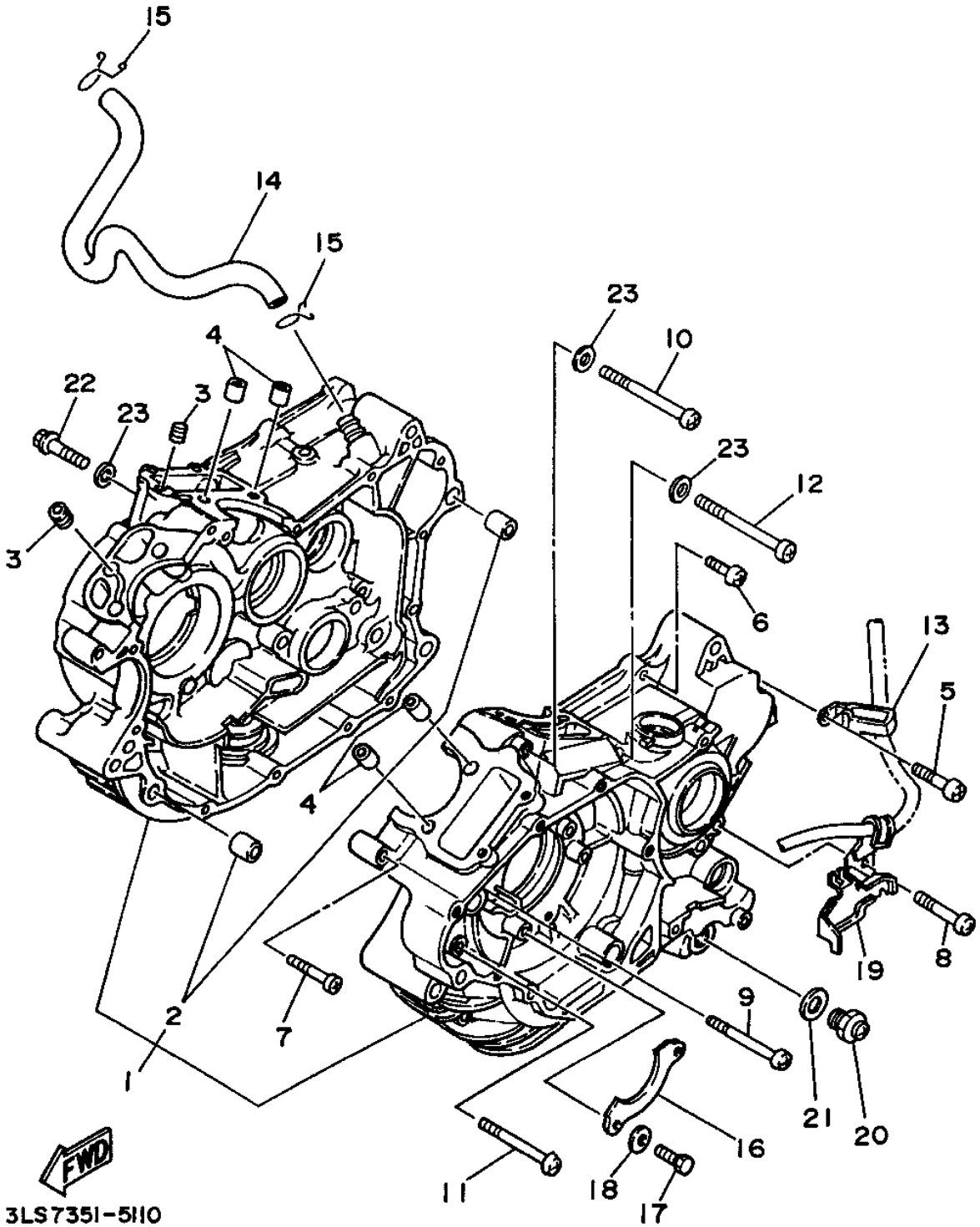
Ref. No.	Part Number	Description	Qty	Remarks
28	3DM-14141-30-00	. MAIN NOZZLE (0-0)	1	
29	90461-06087-00	CLAMP	1	NON CA.

EXHAUST



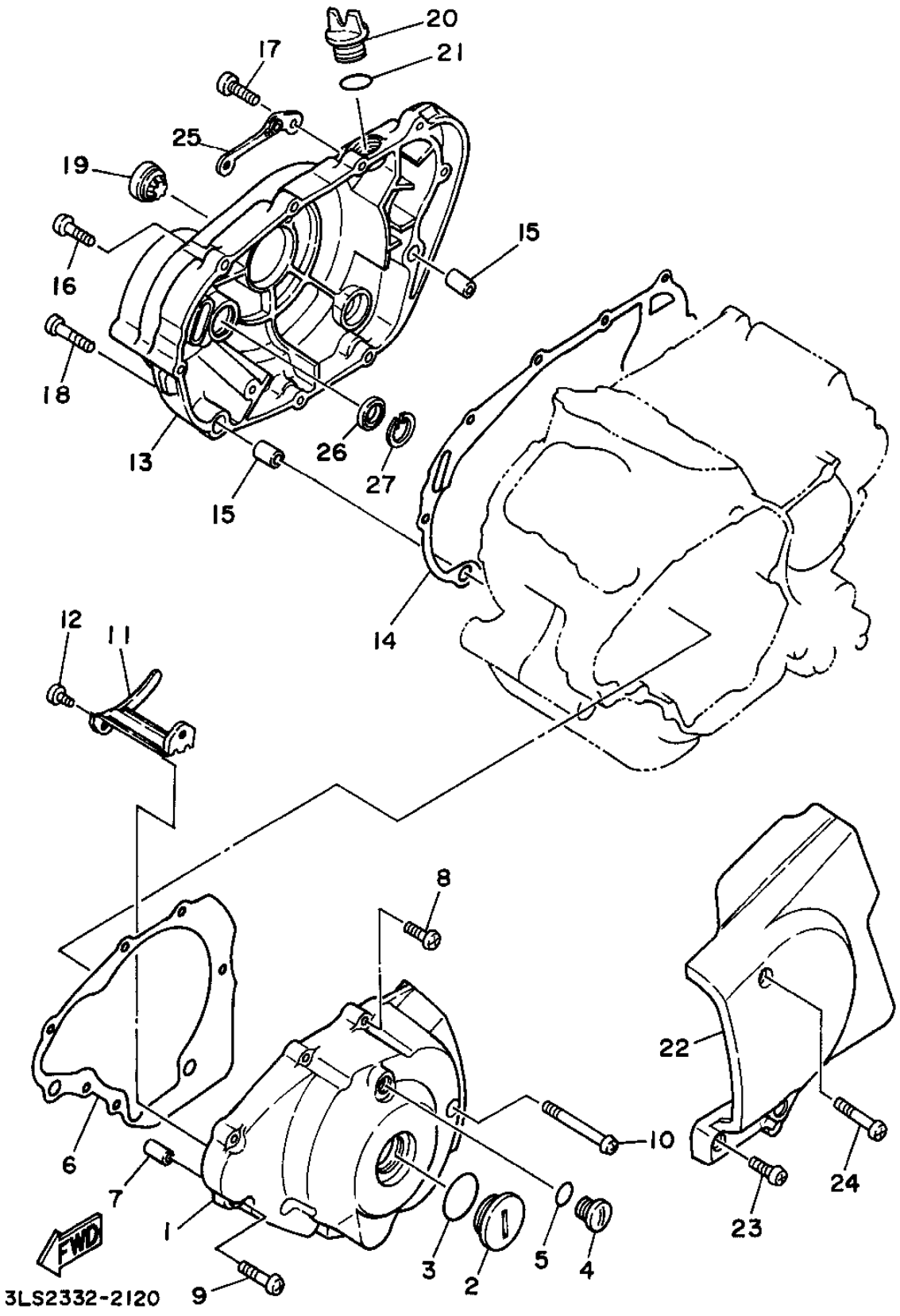
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-14703-00-00	MUFFLER COMP. 1	1	
2	3DM-14714-00-00	GASKET, MUFFLER	1	
3	95817-08035-00	BOLT, FLANGE	1	
4	95807-06025-00	BOLT, FLANGE	1	
5	3DM-14613-00-00	GASKET, EXHAUST PIPE	2	
6	90179-06668-00	NUT	4	
7	95807-10014-00	BOLT, FLANGE	1	
8	95817-08012-00	BOLT, FLANGE	2	
9	2UJ-14621-00-00	PIPE, EXHAUST 2	1	
10	90101-06576-00	BOLT	1	
11	92990-06600-00	WASHER, PLATE	1	
12	2UJ-14631-00-00	PIPE, EXHAUST 3	1	
13	2GV-14663-00-00	PLATE, AIR CLEANER	1	
14	95817-06020-00	BOLT, FLANGE	2	
15	2GV-14603-00-00	COVER 1	1	
16	97704-40012-00	SCREW, TAPPING	1	
17	90163-04003-00	SCREW, TAPPING	1	
18	90183-04027-00	NUT, SPRING	2	
19	2UJ-14484-00-00	PLATE, CLEANER CASE FITTING	1	
20	95817-06010-00	BOLT, FLANGE	1	
21	95807-06025-00	BOLT, FLANGE	1	
22	90387-07391-00	COLLAR	1	
23	90385-10026-00	BUSH	1	

CRANKCASE



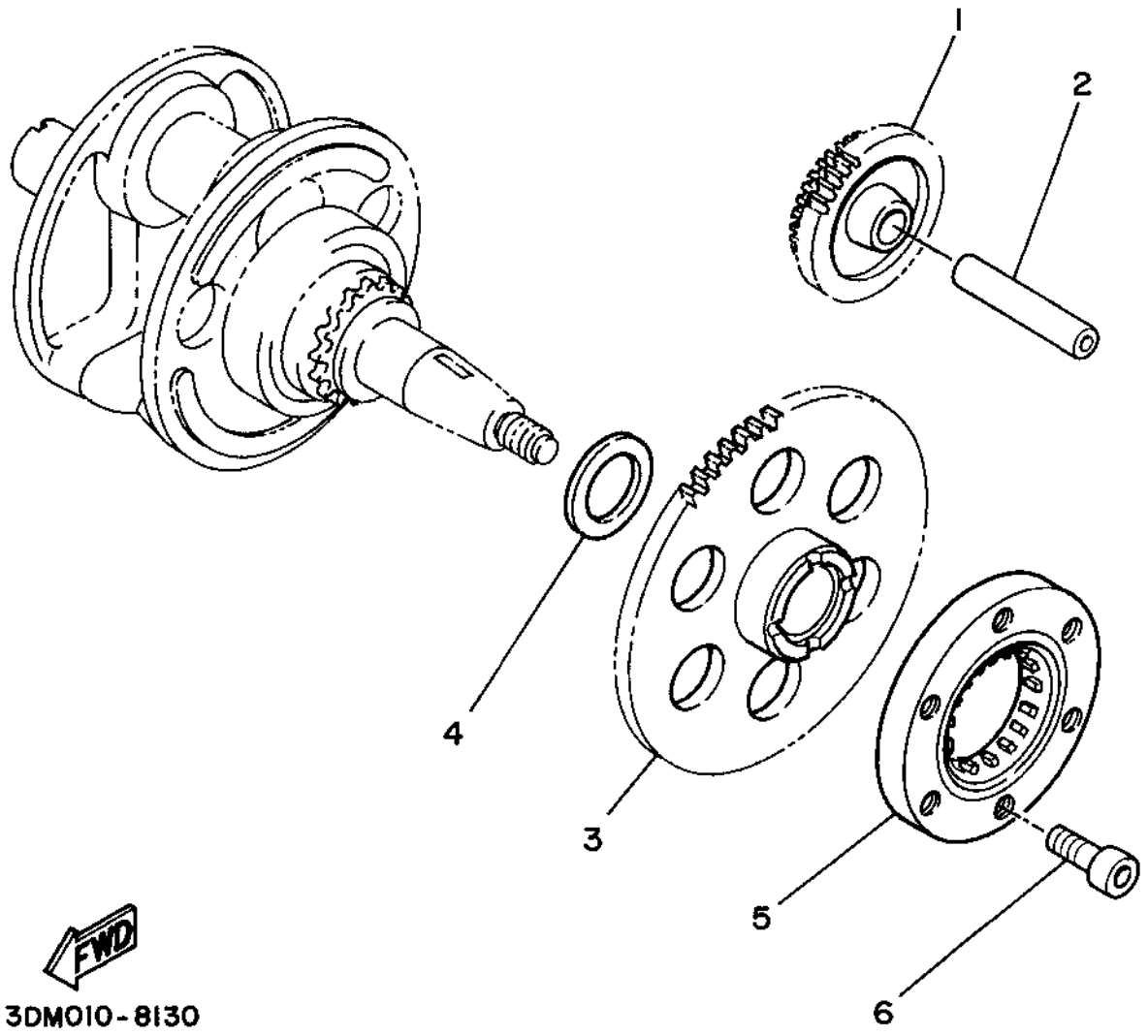
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-15100-02-00	CRANKCASE ASSEMBLY	1	
2	99510-12016-00	. PIN, DOWEL	2	
3	2UJ-15138-00-00	NOZZLE 1	2	
4	99510-10114-00	PIN, DOWEL	4	
5	98507-06030-00	SCREW, PAN HEAD	4	
6	98504-06030-00	SCREW, PAN HEAD	1	
7	98504-06040-00	SCREW, PAN HEAD	1	
8	98507-06060-00	SCREW, PAN HEAD	2	
9	98507-06070-00	SCREW, PAN HEAD	1	
10	98504-06070-00	SCREW, PAN HEAD	1	
11	98507-06080-00	SCREW, PAN HEAD	3	
12	98504-06080-00	SCREW, PAN HEAD	1	
13	90465-08277-00	CLAMP	1	
14	2UJ-11166-00-00	PIPE, BREATHER 1	1	
15	90467-14015-00	CLIP	2	
16	2UJ-12279-00-00	PLATE	1	
17	97027-06012-00	BOLT	2	
18	92907-06600-00	WASHER, PLATE	2	
19	90465-08158-00	CLAMP	1	
20	3VD-13455-00-00	PLUG	1	
21	214-11198-01-00	GASKET	1	
22	90153-06045-00	SCREW, HEXAGON	1	
23	90430-06014-00	GASKET	3	

CRANKCASE COVER 1



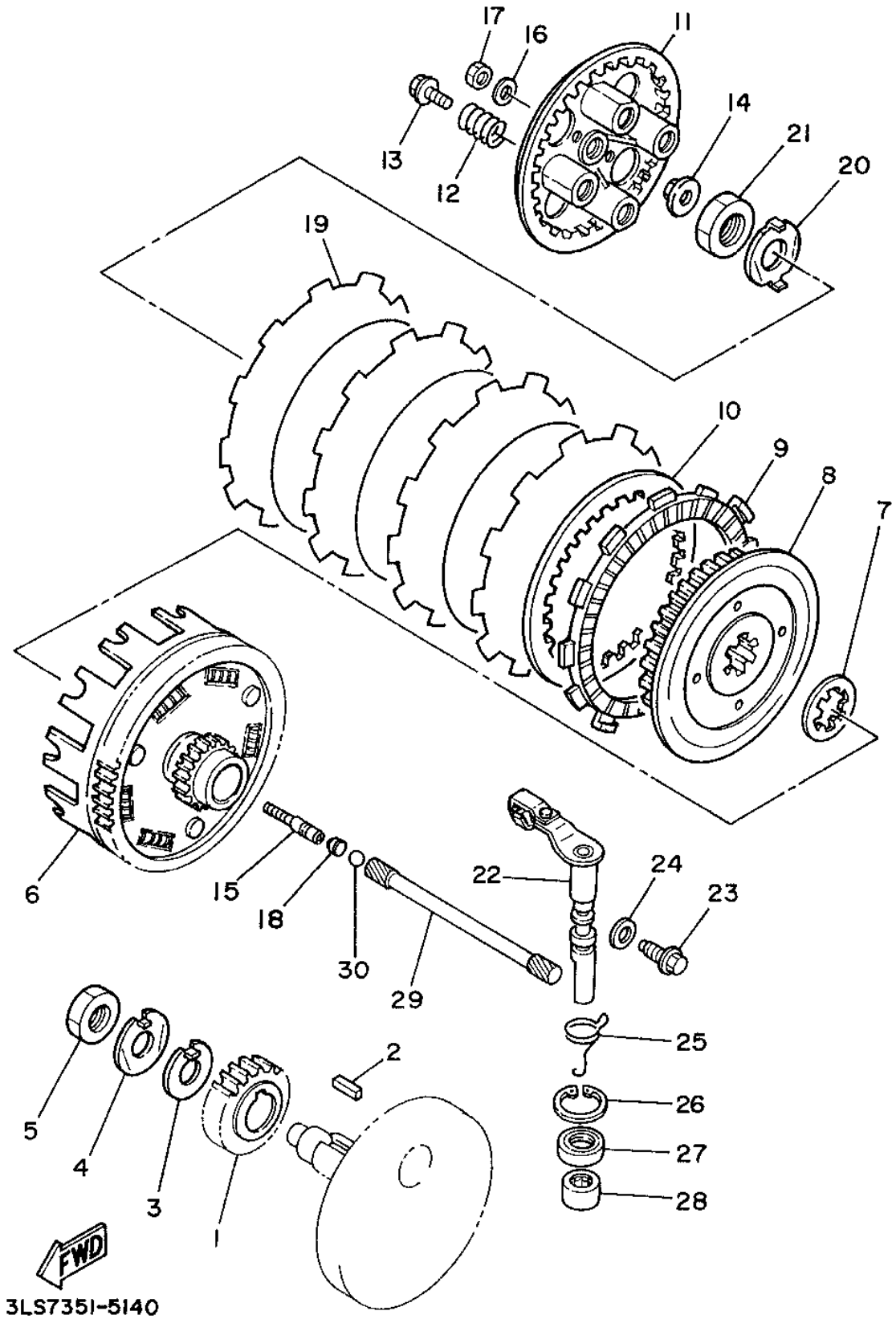
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-15411-01-00	COVER, CRANKCASE 1	1	
2	90340-32069-00	PLUG, STRAIGHT SCREW	1	
3	93210-32172-00	O-RING	1	
4	90340-14068-00	PLUG, STRAIGHT SCREW	1	
5	93210-14369-00	O-RING	1	
6	3DM-15451-00-00	GASKET, CRANKCASE COVER 1	1	
7	99510-12016-00	PIN, DOWEL	2	
8	98504-06025-00	SCREW, PAN HEAD	5	
9	98504-06035-00	SCREW, PAN HEAD	2	
10	98504-06070-00	SCREW, PAN HEAD	1	
11	90465-06322-00	CLAMP	1	
12	98507-06010-00	SCREW, PAN HEAD	1	
13	2UJ-15421-00-00	COVER, CRANKCASE 2	1	
14	3DM-15461-00-00	GASKET, CRANKCASE COVER 2	1	
15	99510-12016-00	PIN, DOWEL	2	
16	98504-06025-00	SCREW, PAN HEAD	5	
17	90153-06042-00	SCREW, HEXAGON	2	
18	98504-06035-00	SCREW, PAN HEAD	2	
19	3Y1-15361-00-00	GAUGE, LEVEL	1	
20	1RG-15363-00-00	PLUG, OIL	1	
21	93210-19123-00	O-RING	1	
22	2UJ-15431-01-00	COVER, CRANKCASE 3	1	
23	98504-06025-00	SCREW, PAN HEAD	2	
24	98504-06050-00	SCREW, PAN HEAD	1	
25	2UJ-15441-00-00	HOLDER, CLUTCH CABLE	1	
26	93101-14089-00	OIL SEAL	1	
27	99009-25500-00	CIRCLIP	1	

STARTER CLUTCH



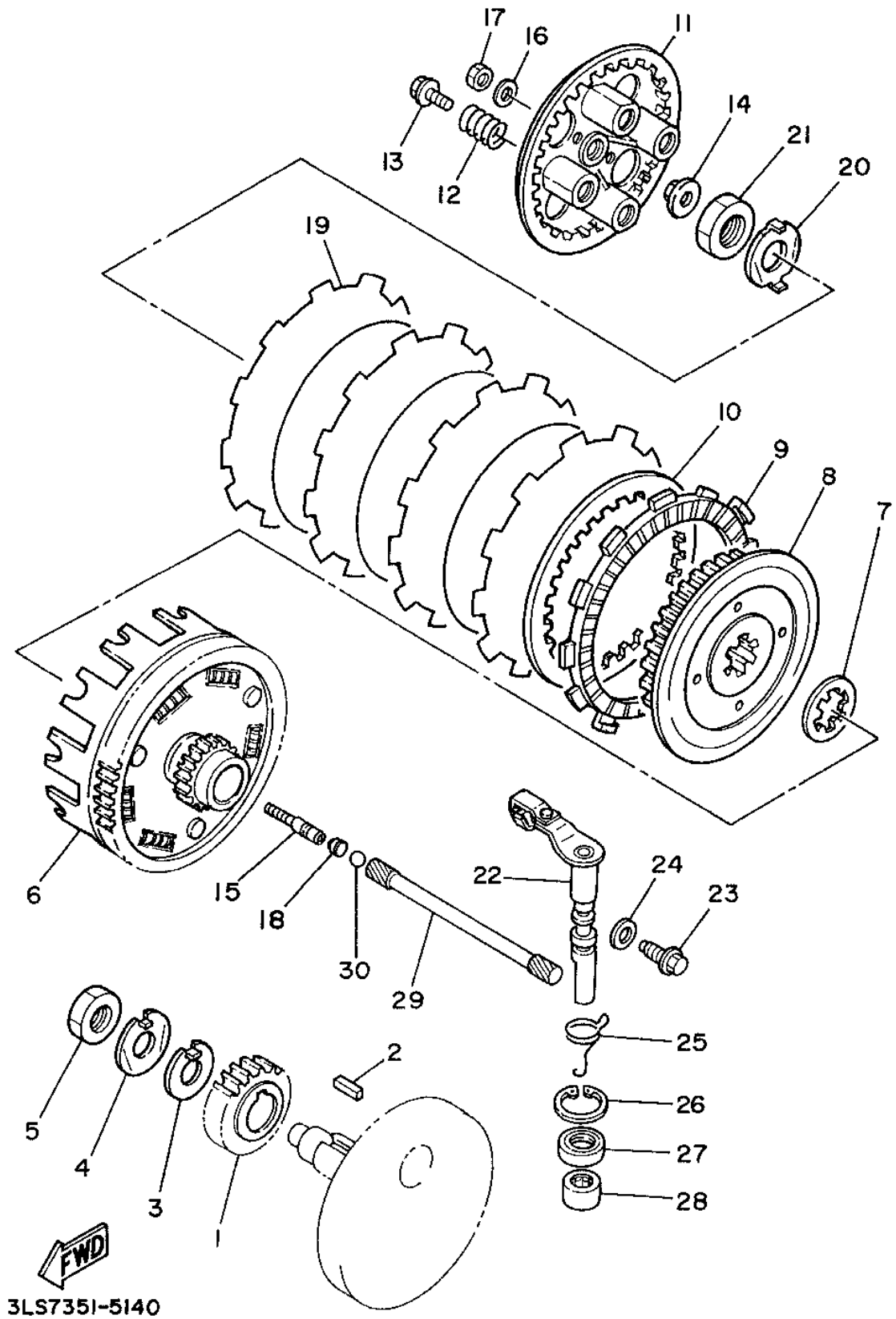
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-15512-00-00	GEAR, IDLER 1	1	
2	5H0-15521-00-00	SHAFT 1	1	
3	2UJ-15517-00-00	GEAR, IDLER 2	1	
4	90201-25291-00	WASHER, PLATE	1	
5	51Y-15590-01-00	STARTER ONE-WAY ASSEMBLY	1	
6	91317-08018-00	BOLT	3	

CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
1	3Y6-16111-03-00	GEAR, PRIMARY DRIVE (23T)	1	
2	90282-07023-00	KEY, STRAIGHT	1	
3	90215-16156-00	WASHER, LOCK	1	
4	90215-16222-00	WASHER, LOCK	1	
5	90170-16311-00	NUT, HEXAGON	1	
6	2UJ-16150-00-00	PRIMARY DRIVEN GEAR COMP.	1	
7	30X-16154-00-00	PLATE, THRUST 1	1	
8	30X-16371-00-00	BOSS, CLUTCH	1	
9	5Y1-16331-01-00	PLATE, FRICTION 2	4	
10	3J2-16324-00-00	PLATE, CLUTCH 1	4	
11	30X-16351-01-00	PLATE, PRESSURE 1	1	
12	90501-26148-00	SPRING, COMPRESSION	4	
13	90159-06016-00	SCREW, WITH WASHER	4	
14	1W1-16358-01-00	PLATE, PUSH	1	
15	4DN-16356-00-00	ROD, PUSH 1	1	
16	92907-06200-00	WASHER	1	
17	95307-06600-00	NUT	1	
18	3YX-1635A-00-00	SEAL, ROD PUSH	1	
19	31A-16321-01-00	PLATE, FRICTION	1	
20	90215-16320-00	WASHER, LOCK	1	
21	90170-16326-00	NUT	1	
22	2UJ-16380-00-00	PUSH LEVER ASSEMBLY	1	
23	90149-08067-00	SCREW	1	
24	90201-08087-00	WASHER, PLATE	1	
25	90508-14433-00	SPRING, TORSION	1	
26	93420-28055-00	CIRCLIP	1	
27	93102-14209-00	OIL SEAL	1	
28	93315-31428-00	BEARING	1	

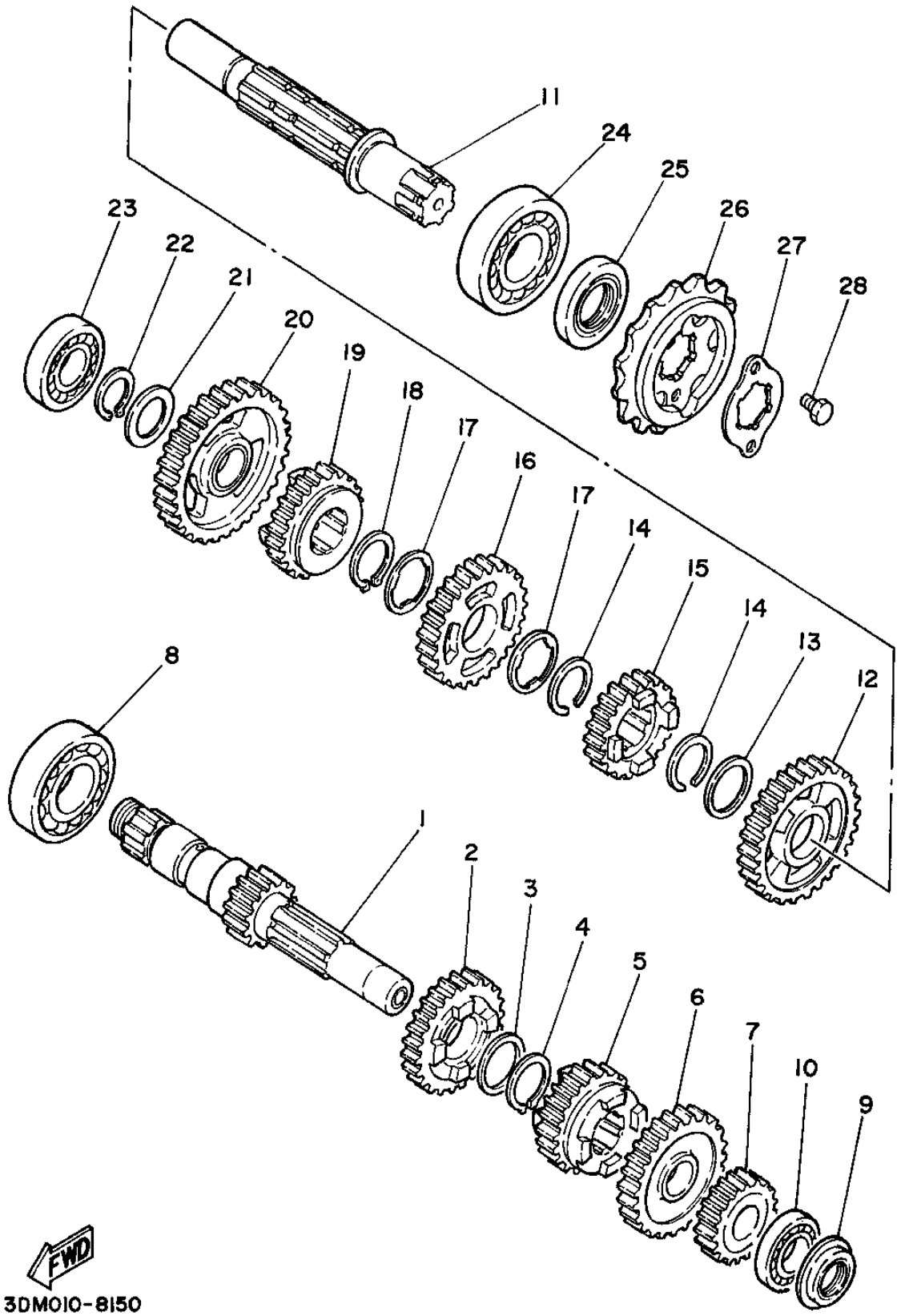
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CLUTCH

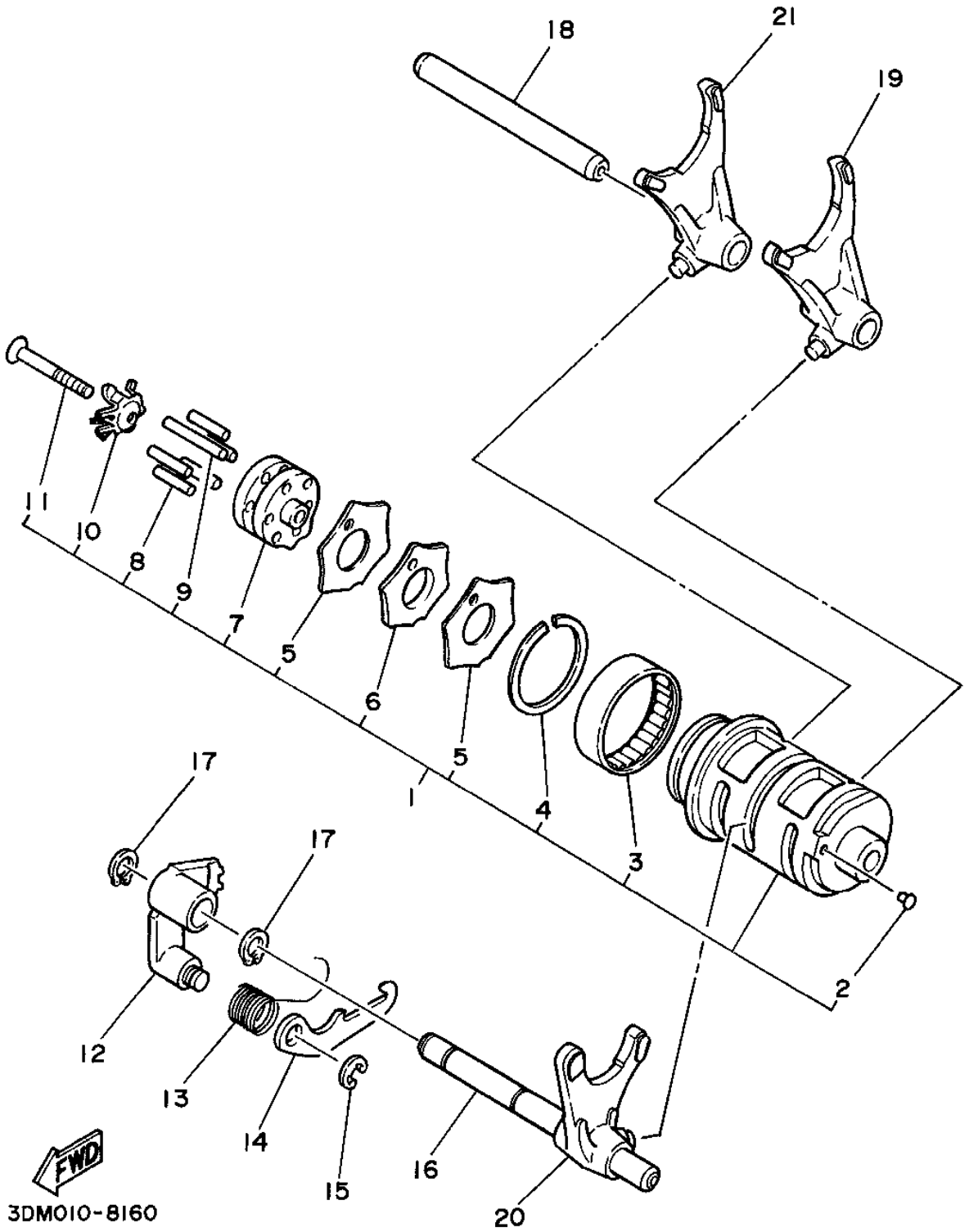
Ref. No.	Part Number	Description	Qty	Remarks
29	2UJ-16357-00-00	ROD, PUSH 2	1	
30	93511-32027-00	BALL	1	

TRANSMISSION



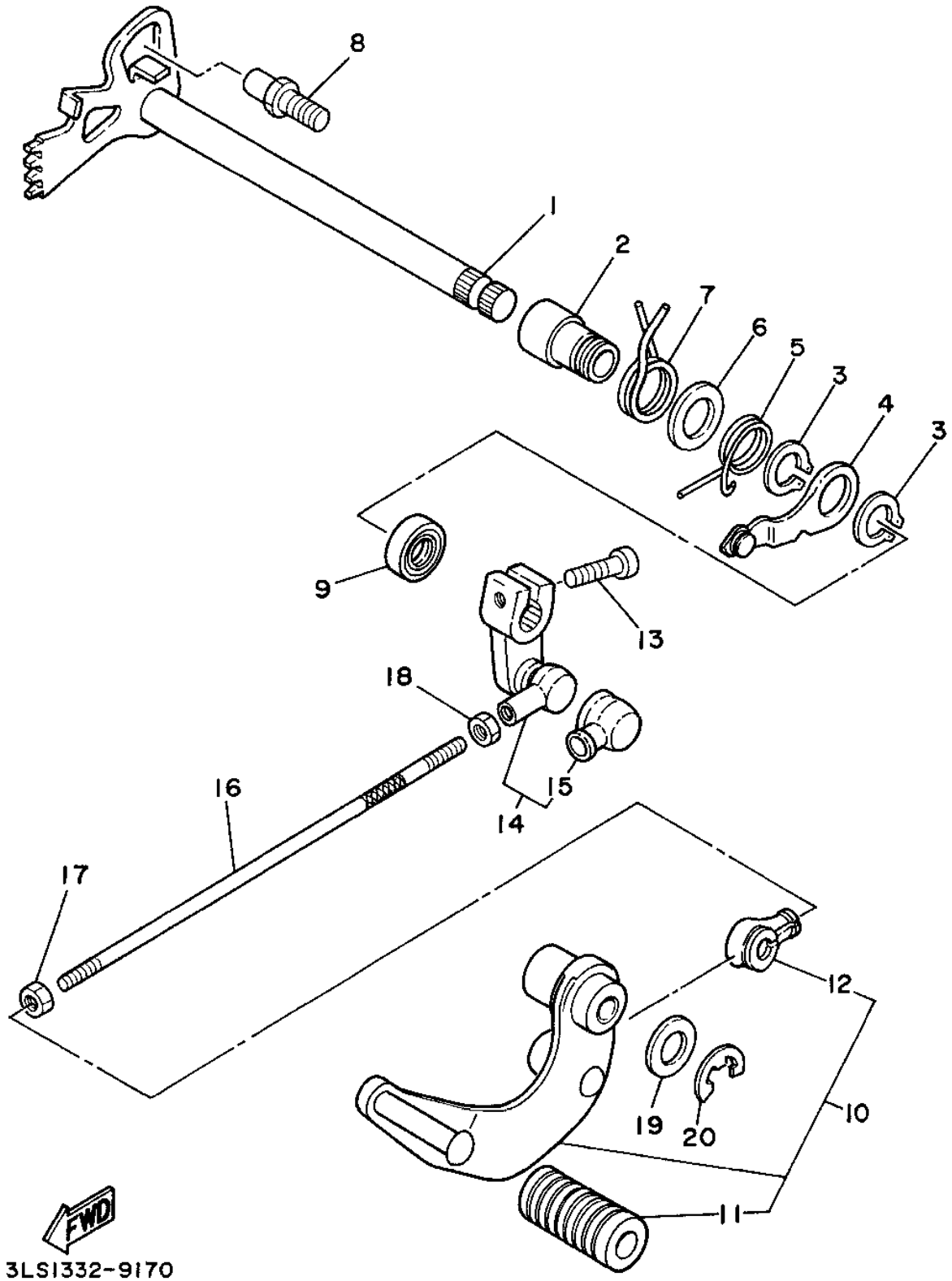
Ref. No.	Part Number	Description	Qty	Remarks
1	4DN-17411-00-00	AXLE, MAIN	1	
2	4DN-17141-00-00	GEAR, 4TH PINION	1	
3	90201-22793-00	WASHER, PLATE	1	
4	93410-22039-00	CIRCLIP	1	
5	3Y1-17131-01-00	GEAR, 3RD PINION (23T)	1	
6	3Y1-17151-00-00	GEAR, 5TH PINION (28T)	1	
7	3Y1-17121-01-00	GEAR, 2ND PINION (19T)	1	
8	93306-20541-00	BEARING (B6205)	1	
9	93101-17093-00	OIL SEAL	1	
10	93306-00302-00	BEARING (B6003C3)	1	
11	3Y1-17402-00-00	DRIVE AXLE ASSEMBLY	1	
12	3Y1-17221-01-00	GEAR, 2ND WHEEL (32T)	1	
13	90201-253K0-00	WASHER, PLATE (T=1.0)	1	
14	93440-25084-00	CIRCLIP	2	
15	4DN-17251-00-00	GEAR, 5TH WHEEL	1	
16	3Y1-17231-01-00	GEAR, 3RD WHEEL (29T)	1	
17	90209-22191-00	WASHER	2	
18	93410-25010-00	CIRCLIP, S-TYPE	1	
19	4DN-17241-00-00	GEAR, 4TH WHEEL	1	
20	3Y1-17211-00-00	GEAR, 1ST WHEEL (37T)	1	
21	90201-20276-00	WASHER, PLATE (1.0T)	1	
22	99009-20400-00	CIRCLIP	1	
23	93306-00426-00	BEARING	1	
24	93306-30525-00	BEARING (B6305)	1	
25	93102-25208-00	OIL SEAL	1	
26	93834-16100-00	SPROCKET, DRIVE 16T (3Y11746160)	1	
27	3Y1-17456-00-00	HOLDER, SPROCKET	1	
28	97017-06010-00	BOLT	2	

SHIFT CAM - SHIFT FORK



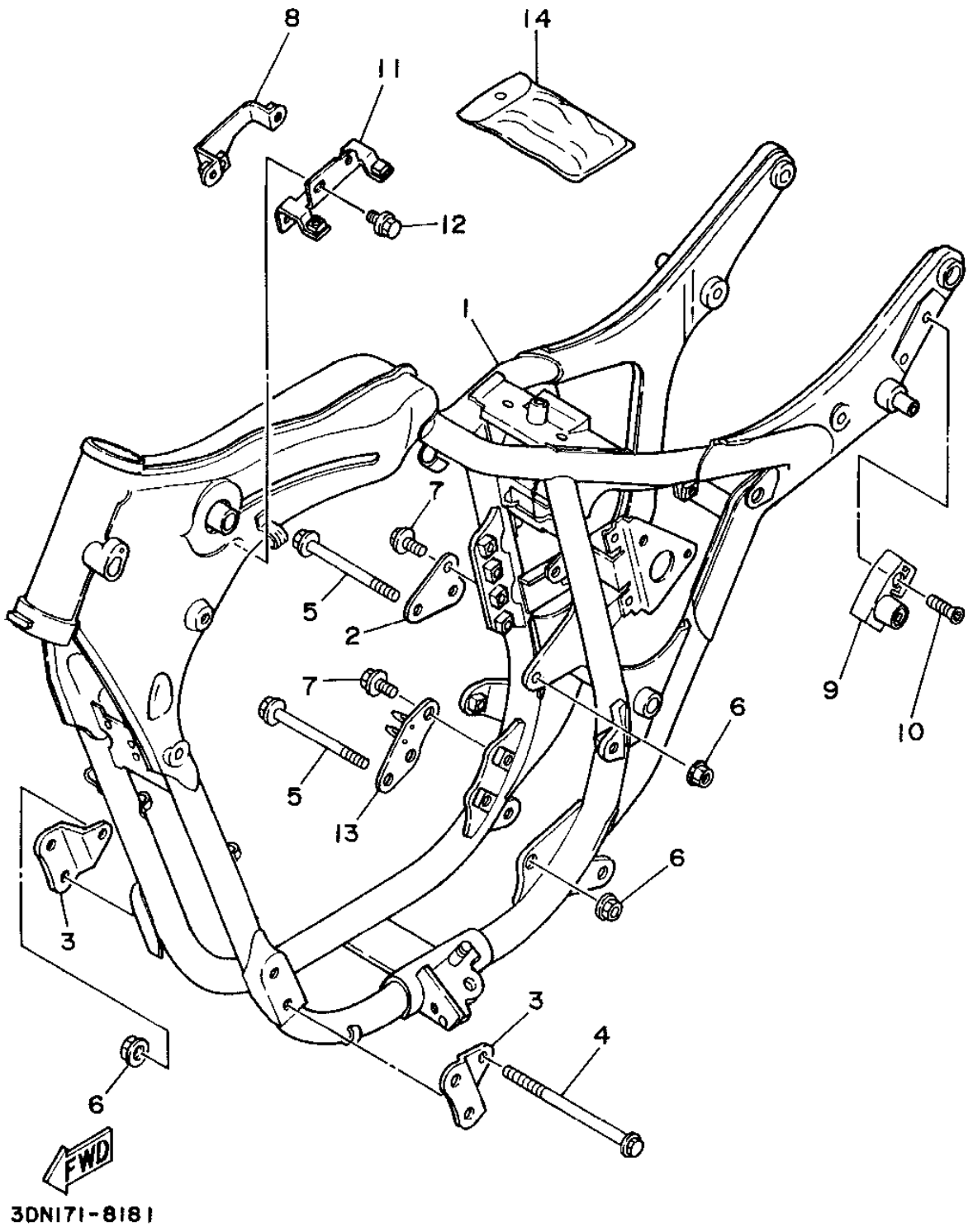
Ref. No.	Part Number	Description	Qty	Remarks
1	4DN-18540-00-00	SHIFT CAM ASSEMBLY	1	
2	136-18542-00-00	. POINT, NEUTRAL	1	
3	93315-23612-00	. BEARING	1	
4	93440-34025-00	. CIRCLIP	1	
5	3Y1-18161-00-00	. GUIDE, PLATE STOPPER	2	
6	3Y1-18141-00-00	. PLATE, STOPPER	1	
7	3Y1-18185-01-00	. SEGMENT	1	
8	93604-18100-00	. PIN, DOWEL	5	
9	93604-29151-00	. PIN, DOWEL	1	
10	2K9-18561-00-00	. PLATE, SIDE 1	1	
11	98707-05035-00	. SCREW, FLAT HEAD	1	
12	3Y1-18122-00-00	LEVER, SHIFT 2	1	
13	90508-12430-00	SPRING, TORSION	1	
14	2K7-18151-00-00	LEVER, SHIFT 3	1	
15	99080-07600-00	CIRCLIP (E)	1	
16	4DN-18531-00-00	BAR, SHIFT FORK GUIDE 1	1	
17	99009-10400-00	CIRCLIP	2	
18	4DN-18535-00-00	BAR, SHIFT FORK GUIDE 2	1	
19	4DN-18511-00-00	FORK, SHIFT 1	1	
20	4DN-18512-00-00	FORK, SHIFT 2	1	
21	4DN-18513-00-00	FORK, SHIFT 3	1	

SHIFT SHAFT



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-18101-01-00	SHIFT SHAFT ASSEMBLY	1	
2	90387-12787-00	COLLAR	1	
3	99009-17400-00	CIRCLIP	2	
4	3Y1-18140-00-00	STOPPER LEVER ASSEMBLY .	1	
5	90508-26434-00	SPRING, TORSION	1	
6	90201-17255-00	WASHER, PLATE	1	
7	90508-32374-00	SPRING, TORSION	1	
8	4G0-18127-00-00	STOPPER, SCREW	1	
9	93102-12321-00	OIL SEAL, SD-TYPE	1	
10	2UJ-18110-00-00	SHIFT PEDAL ASSEMBLY	1	
11	132-18113-01-00	. COVER, SHIFT PEDAL	1	
12	2H9-18154-00-00	. COVER, DUST	1	
13	97024-06020-00	BOLT	1	
14	2UJ-18130-00-00	SHIFT SHAFT ASSEMBLY	1	
15	2H9-18154-00-00	. COVER, DUST	1	
16	2UJ-18115-02-00	ROD, SHIFT	1	
17	90170-06228-00	NUT (COUNTER CLOCKWISE)	1	
18	95304-06700-00	NUT	1	
19	90201-124E4-00	WASHER, PLATE	1	
20	99009-12400-00	CIRCLIP	1	

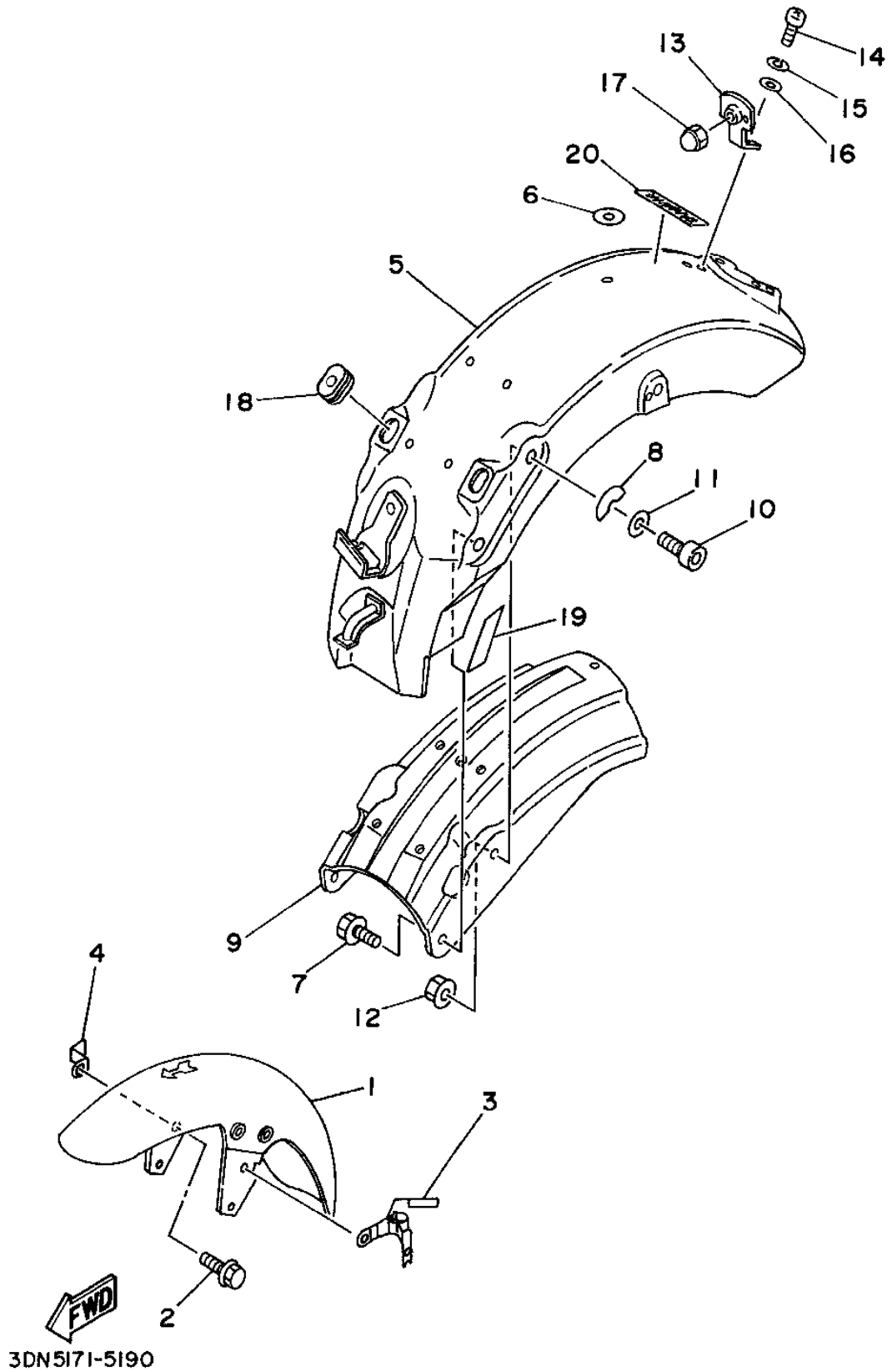
FRAME



3DN171-8181

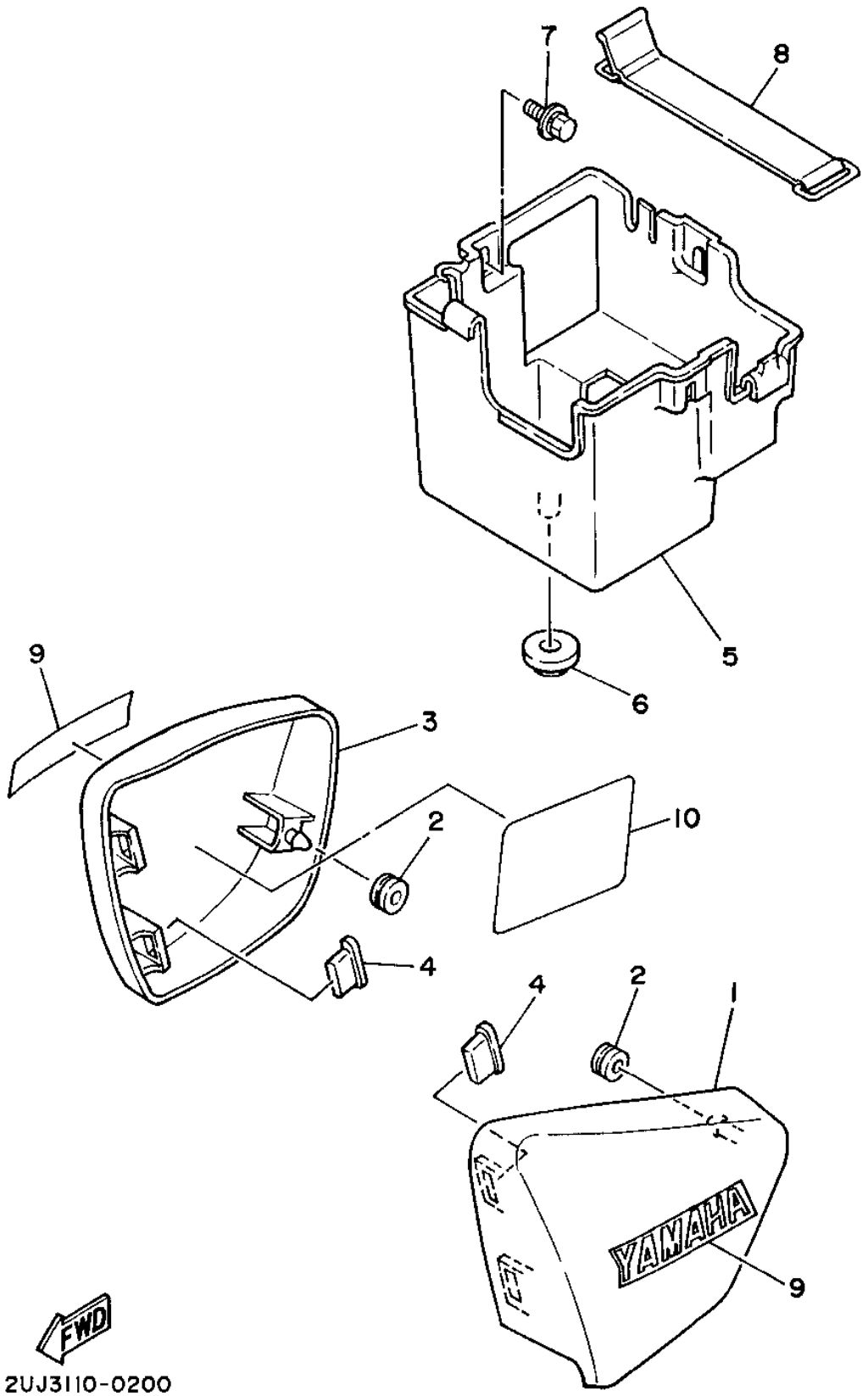
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-21110-03-33	FRAME COMP.	1	YAMAHA BLACK
2	2UJ-21318-01-00	STAY, ENGINE 5	1	
3	2UJ-21315-00-00	STAY, ENGINE 2	2	
4	95814-08150-00	BOLT, FLANGE	1	
5	95814-08110-00	BOLT, FLANGE	2	
6	90179-08656-00	NUT	3	
7	95817-08016-00	BOLT, FLANGE	4	
8	2UJ-21243-00-00	PLATE, BRIDGE	1	
9	26H-21308-00-00	HELMET HANGER ASSEMBLY (4R8-21308-00)	1	
10	90149-06154-00	SCREW	1	
11	2UJ-2135Y-00-00	BRACKET, IGNITION COIL	1	
12	95817-06012-00	BOLT, FLANGE	1	
13	2UJ-21319-00-00	STAY, ENGINE 6	1	
14	2UJ-28100-00-00	TOOL KIT	1	

FENDER



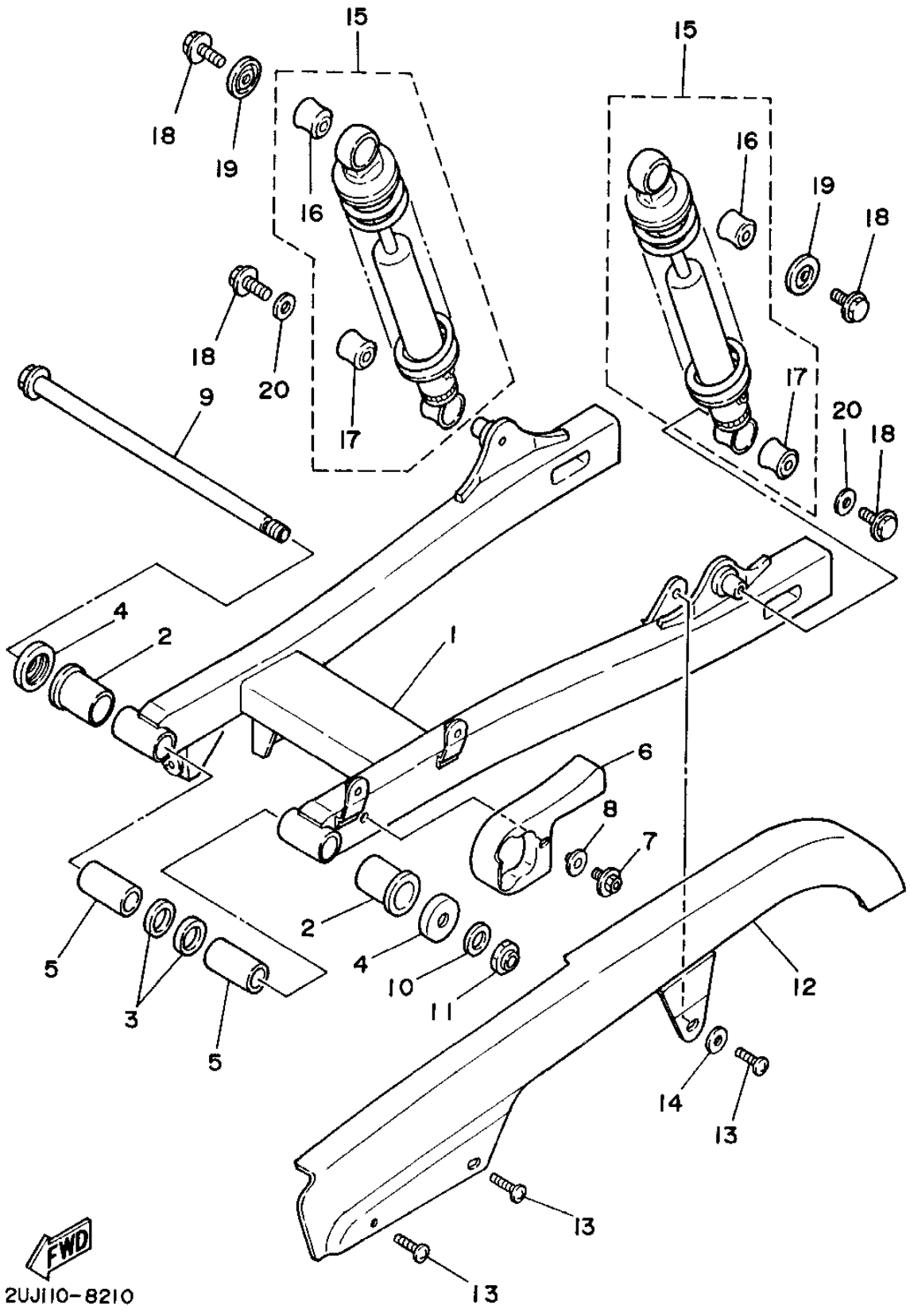
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-21510-00-TH	FRONT FENDER COMP.	1	LUMINOUS RED
2	95024-08012-00	BOLT, FLANGE	4	
3	3DN-21597-00-00	HOLDER, WIRE 1	1	
4	3DN-21586-00-00	BRACKET	1	
5	2UJ-21610-00-TH	REAR FENDER COMP.	1	LUMINOUS RED
6	2UJ-21735-00-00	SEAL 2	1	
7	95817-10020-00	BOLT, FLANGE	2	
8	3DM-2173N-00-00	SEAL 4	2	
9	2UJ-21670-00-00	REINF. COMP.	1	
10	91317-10035-00	BOLT	2	
11	92907-10600-00	WASHER, PLATE	2	
12	95707-10500-00	NUT, FLANGE	2	
13	2UJ-21641-00-00	BRACKET, REFLECTOR	1	
14	98507-05010-00	SCREW, PAN HEAD	1	
15	92907-05100-00	WASHER, SPRING	1	
16	92907-05600-00	WASHER, PLATE	1	
17	95307-05800-00	NUT	1	
18	90480-01502-00	GROMMET	2	
19	2UJ-2173M-01-00	SEAL 3	1	
20	99235-00080-00	EMBLEM, YAMAHA	1	

SIDE COVER



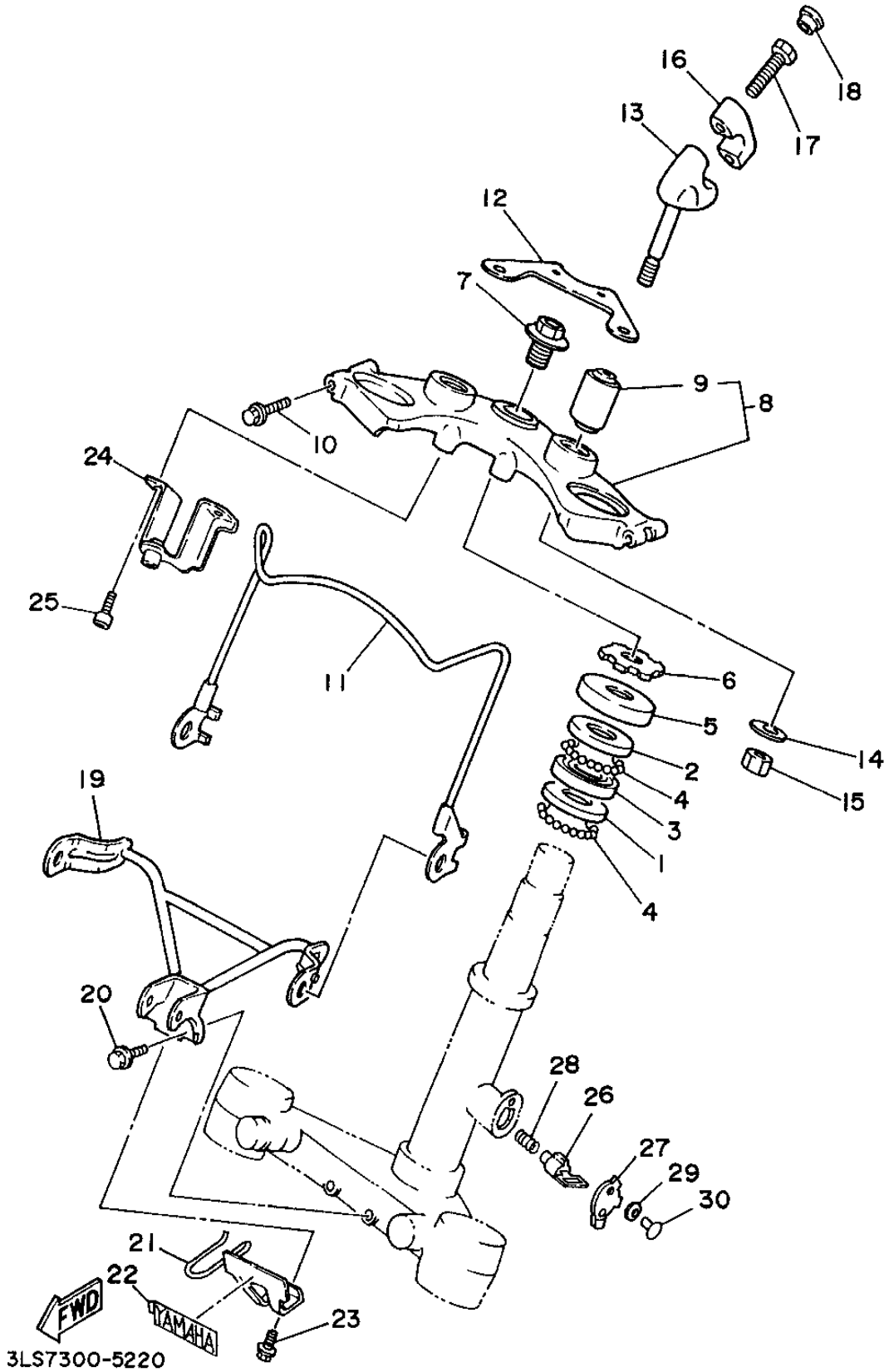
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-21711-00-TH	COVER, SIDE 1	1	LUMINOUS RED
2	90480-13428-00	GROMMET	2	
3	2UJ-21721-00-TH	COVER, SIDE 2	1	LUMINOUS RED
4	2N4-21717-00-00	DAMPER	4	
5	2UJ-2177G-00-00	BOX, BATTERY	1	
6	90480-22362-00	GROMMET	1	
7	90119-06108-00	BOLT, WITH WASHER	2	
8	26H-82131-00-00	BAND, BATTERY	1	
9	99235-00080-00	EMBLEM, YAMAHA	2	
10	2UJ-2179V-20-00	PLATE, EPA 1	1	UR NON CA.
	3BG-2179N-20-00	PLATE, EPA 1	1	UR CA. ONLY

REAR ARM - SUSPENSION



Ref. No.	Part Number	Description	Qty	Remarks
1	3LS-22110-00-33	REAR ARM COMP.	1	YAMAHA BLACK
2	90386-18163-00	BUSH	2	
3	93109-18020-00	OIL SEAL	2	
4	55K-22129-00-00	COVER, THRUST 2	2	
5	90380-12121-00	BUSH, SOLID	2	
6	55K-22151-01-00	SEAL, GUARD	1	
7	90119-05062-00	BOLT, WITH WASHER	1	
8	90209-06223-00	WASHER	1	
9	2UJ-22141-01-00	SHAFT, PIVOT	1	
10	92903-12200-00	WASHER, PLAIN	1	
11	90185-12164-00	NUT, SELF-LOCKING	1	
12	3LS-22311-00-00	CASE, CHAIN	1	
13	98904-06012-00	SCREW, BIND	3	
14	90201-065F3-00	WASHER, PLATE	1	
15	2UJ-22210-00-00	SHOCK ABSORBER ASSEMBLY, REAR	2	
16	447-22217-21-00	. DAMPER, SHOCK ABSORBER LOWER	1	
17	447-22216-20-00	. BUSH, REAR SHOCK ABSORBER	1	
18	95024-08012-00	BOLT, FLANGE	4	
19	1UJ-22243-00-00	WASHER 1	2	
20	90201-087G2-00	WASHER, PLATE	2	

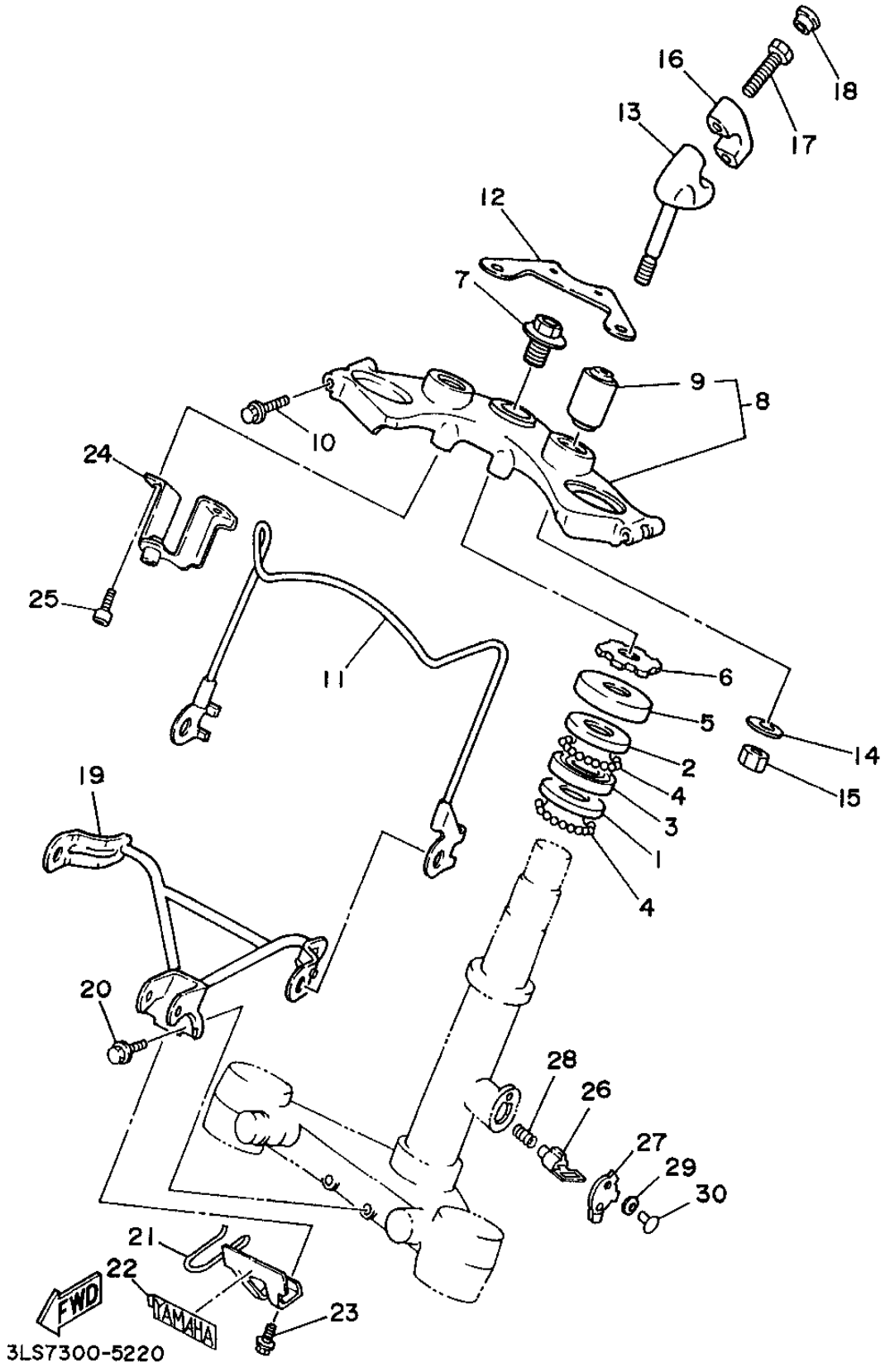
STEERING



Ref. No.	Part Number	Description	Qty	Remarks
1	156-23412-00-00	RACE, BALL 2	1	
2	183-23411-00-00	RACE, BALL 1	1	
3	183-23412-00-00	RACE, BALL 2	1	
4	93501-04011-00	BALL	38	
5	136-23415-00-00	COVER, BALL RACE 1	1	
6	90179-25033-00	NUT	1	
7	90105-14102-00	BOLT, WASHER BASED	1	
8	2UJ-W2341-00-35	CROWN, HANDLE	1	SILVER
9	5A8-23434-00-00	. HOLDER, DAMPER (5A8-23434-01-00)	2	
10	95024-08040-00	BOLT, FLANGE	2	
11	3DM-23164-00-00	STAY, LIGHT GUARD	1	
12	3DM-2317F-00-00	STAY 2	1	
13	42X-23442-00-38	HOLDER, HANDLE LOWER	2	CLEAR (WITH BUFF)
14	90201-105A2-00	WASHER, PLATE	2	
15	95607-10100-00	NUT, U	2	
16	4H7-23441-00-38	HOLDER, HANDLE UPPER	2	CLEAR (WITH BUFF)
17	91314-08025-00	BOLT	4	
18	90338-08163-00	PLUG	4	
19	2UJ-23174-00-00	STAY, HEADLIGHT	1	
20	95024-06016-00	BOLT, FLANGE	2	
21	2UJ-2317M-00-00	STAY 3	1	
22	3WF-2153E-40-00	EMBLEM, YAMAHA	1	
23	95024-06012-00	BOLT, FLANGE	1	
24	2UJ-2317E-00-00	STAY	1	
25	91317-06016-00	BOLT	2	
26	2A6-23408-00-00	STEERING LOCK ASSEMBLY	1	
27	3DM-23484-00-00	CAP, HANDLE LOCK	1	
28	90502-09024-00	SPRING, CONICAL	1	

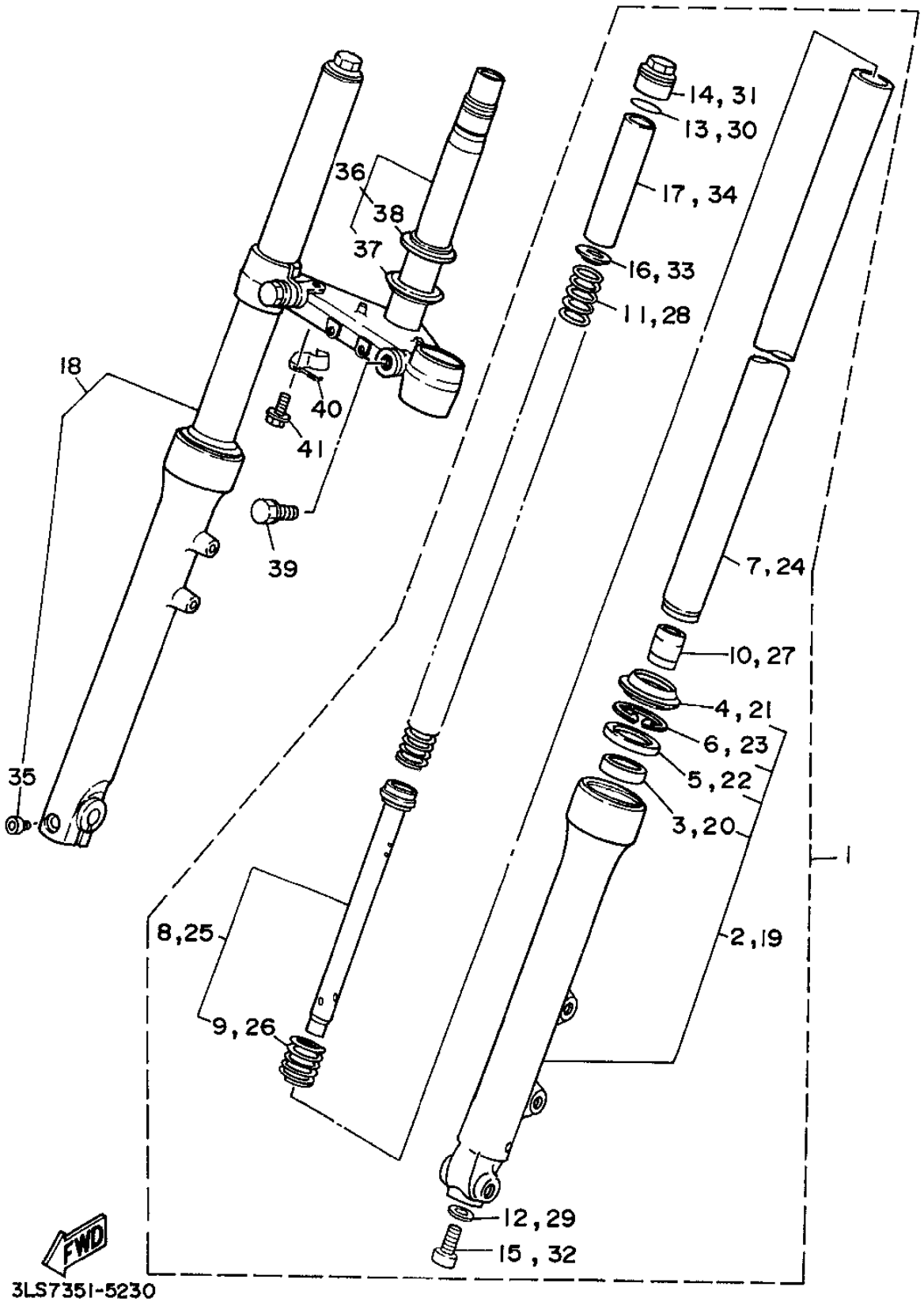
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STEERING



Ref. No.	Part Number	Description	Qty	Remarks
29	90208-04029-00	WASHER, CONICAL SPRING . .	1	
30	90269-04003-00	RIVET	1	

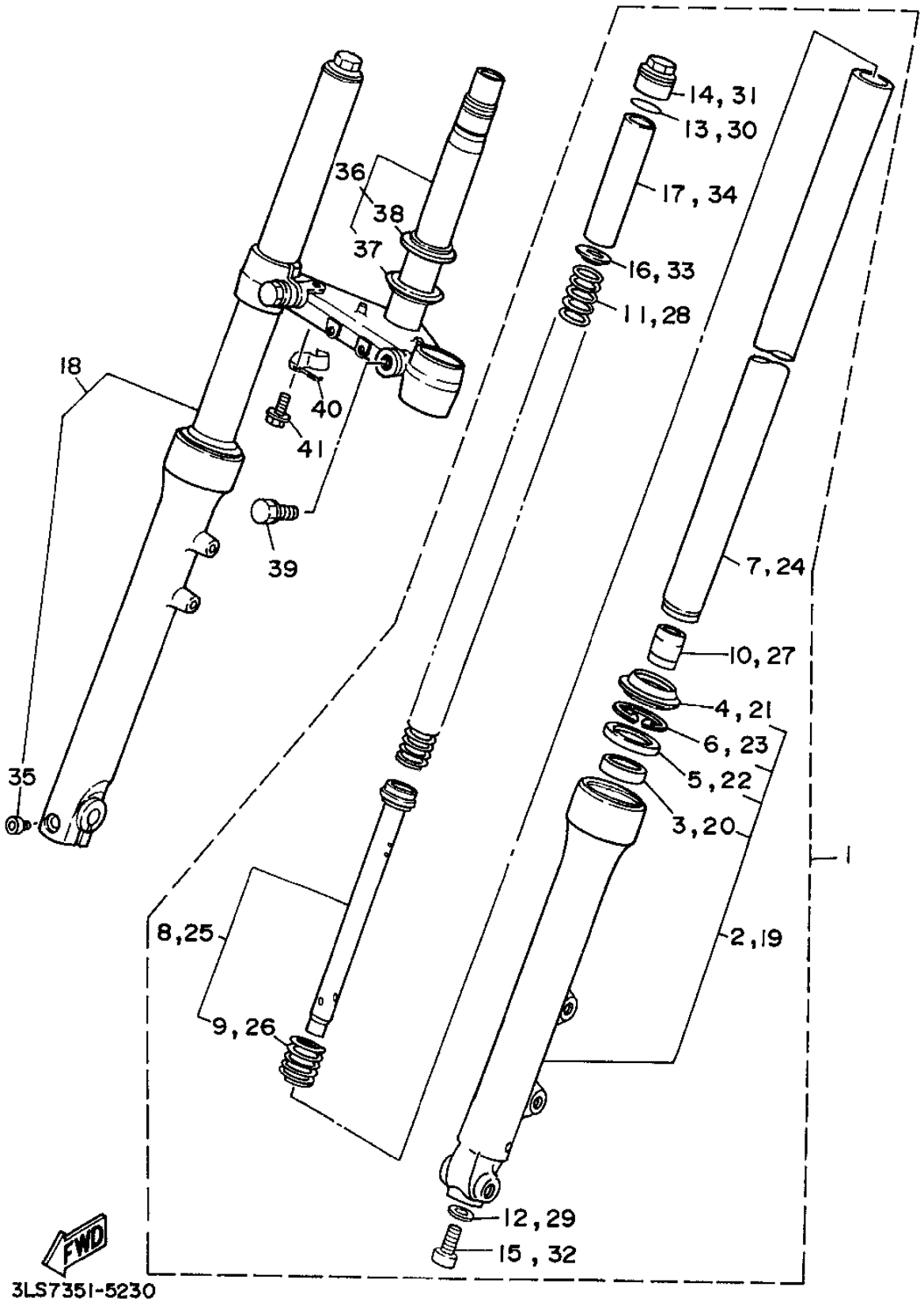
FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-23102-10-00	FRONT FORK ASSEMBLY (L.H)	1	
2	2UJ-23126-10-00	. TUBE, OUTER (LEFT)	1	
3	51Y-23125-00-00	. . METAL, SLIDE 1	1	
4	51Y-23144-00-00	. . SEAL, DUST	1	
5	51Y-23145-00-00	. . OIL SEAL	1	
6	22W-23153-L0-00	. . RING, SNAP	1	
7	2UJ-23110-00-00	. INNER TUBE COMP 1	1	
8	2UJ-23170-00-00	. CYLINDER COMP., FRONT FORK	1	
9	509-23151-L0-00	. . SPRING, REBOUND	1	
10	39K-23173-00-00	. SPINDLE, TAPER	1	
11	2UJ-23141-00-00	. SPRING, FRONT FORK	1	
12	509-23158-L0-00	. GASKET	1	
13	3J2-23114-00-00	. GASKET	1	
14	2JN-23111-00-00	. BOLT, CAP	1	
15	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
16	3DM-23149-10-00	. WASHER, SPRING UPPER	1	
17	58T-23118-L0-00	. SPACER	1	
18	2UJ-23103-10-00	FRONT FORK ASSEMBLY (R.H)	1	
19	2UJ-23136-10-00	. TUBE, OUTER (RIGHT)	1	
20	51Y-23125-00-00	. . METAL, SLIDE 1	1	
21	51Y-23144-00-00	. . SEAL, DUST	1	
22	51Y-23145-00-00	. . OIL SEAL	1	
23	22W-23153-L0-00	. . RING, SNAP	1	
24	2UJ-23110-00-00	. INNER TUBE COMP 1	1	
25	2UJ-23170-00-00	. CYLINDER COMP., FRONT FORK	1	
26	509-23151-L0-00	. . SPRING, REBOUND	1	
27	39K-23173-00-00	. SPINDLE, TAPER	1	

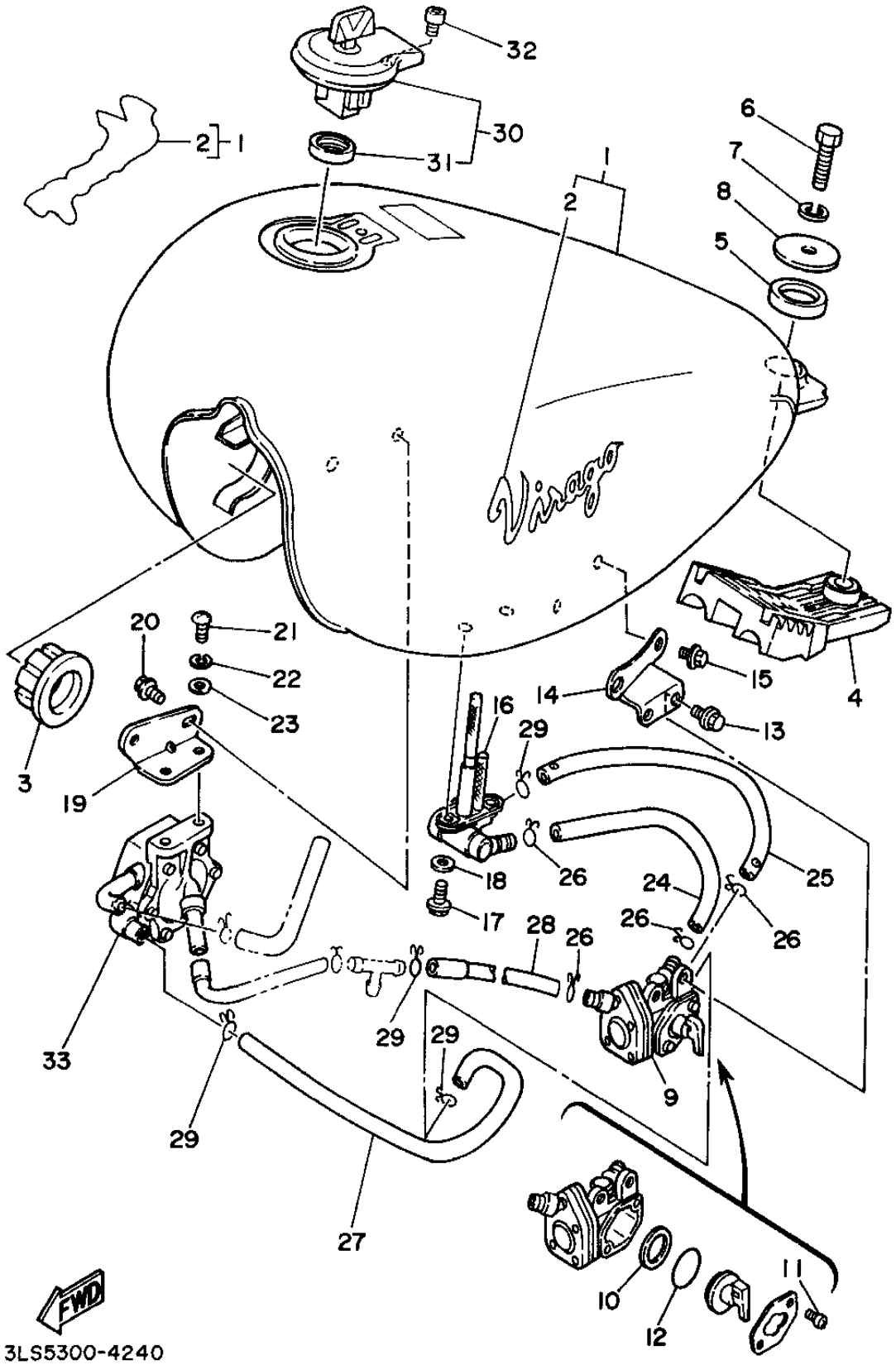
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FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
28	2UJ-23141-00-00	. SPRING, FRONT FORK	1	
29	509-23158-L0-00	. GASKET	1	
30	3J2-23114-00-00	. GASKET	1	
31	2JN-23111-00-00	. BOLT, CAP	1	
32	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
33	3DM-23149-10-00	. WASHER, SPRING UPPER	1	
34	58T-23118-L0-00	. SPACER	1	
35	91311-08035-00	. BOLT	1	
36	3LS-23340-00-00	UNDER BRACKET COMP.	1	
37	164-23462-00-00	. SEAL, STEERING	1	
38	156-23411-00-00	. RACE, BALL 1	1	
39	2UJ-23346-00-00	BOLT 1	2	
40	3DM-25886-10-00	HOLDER, BRAKE HOSE	1	
41	95817-06010-00	BOLT, FLANGE	1	

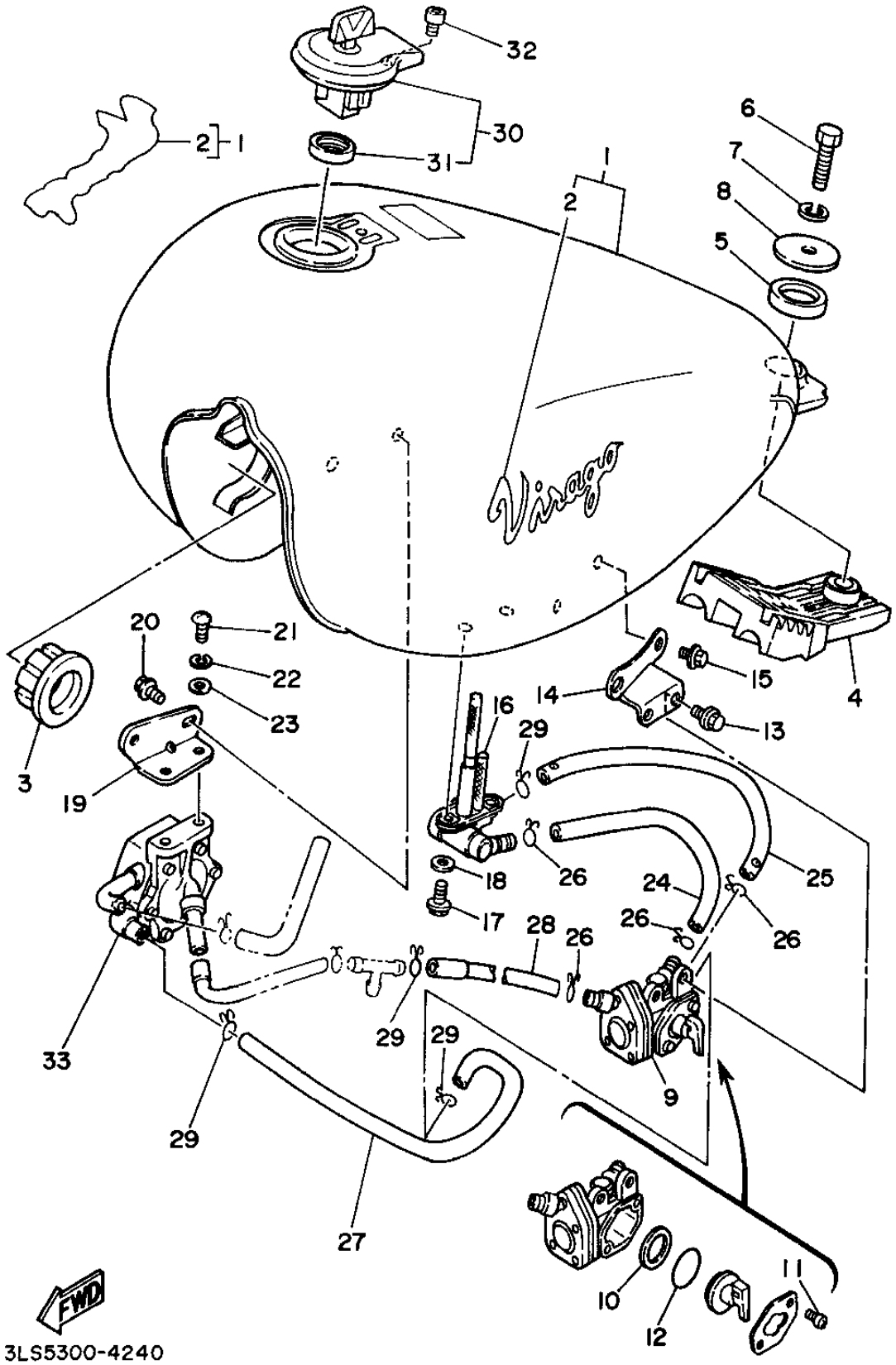
FUEL TANK



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-24110-00-X7	FUEL TANK COMP.	1	LUMINOUS RED
2	3LS-24161-00-00	. EMBLEM 1	2	
3	4H7-24181-00-00	DAMPER, LOCATING 1	2	
4	2UJ-24182-00-00	DAMPER, LOCATING 2	1	
5	42X-24183-00-00	DAMPER, LOCATING 3	1	
6	97027-08035-00	BOLT	1	
7	92907-08100-00	WASHER, SPRING	1	
8	90201-08569-00	WASHER, PLATE	1	
9	2UJ-24500-00-00	FUEL COCK ASSEMBLY 1	1	
10	3H3-24523-00-00	. VALVE	1	
11	98580-03008-00	. SCREW, PAN HEAD	2	
12	1JK-24534-00-00	. SEAL, COCK	1	
13	95024-06010-00	BOLT, FLANGE	2	
14	2UJ-24544-01-00	BRACKET, FUEL COCK	1	
15	95024-06010-00	BOLT, FLANGE	2	
16	2UJ-24560-00-00	FILTER ASSEMBLY	1	
17	90149-06011-00	SCREW	2	
18	90202-05187-00	WASHER, PLATE	2	
19	2UJ-24491-01-00	BRACKET, FUEL PUMP	1	
20	95024-06010-00	BOLT, FLANGE	2	
21	98507-06012-00	SCREW, PAN HEAD	2	
22	92907-06100-00	WASHER, SPRING	2	
23	92907-06600-00	WASHER, PLATE	2	
24	90445-11501-00	HOSE	1	
25	90445-11754-00	HOSE	1	
26	90467-10008-00	CLIP	4	
27	2UJ-24312-01-00	PIPE 2	1	
28	2UJ-24313-00-00	PIPE 3	1	
29	90467-10008-00	CLIP	4	

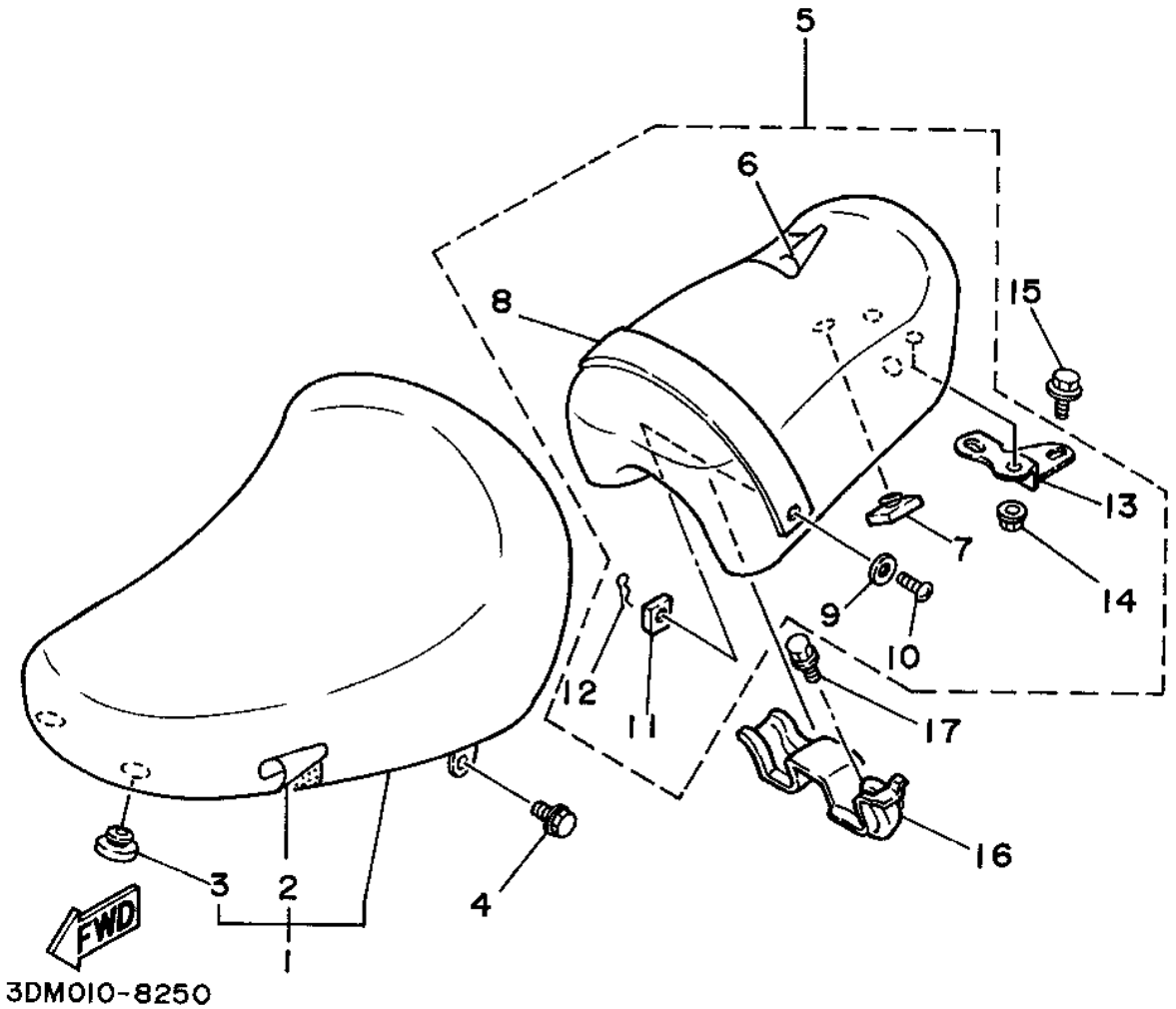
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FUEL TANK



Ref. No.	Part Number	Description	Qty	Remarks
30	4X7-24602-04-00	CAP ASSEMBLY	1	
31	4X7-24612-00-00	. GASKET, CAP	1	
32	91317-05010-00	BOLT	1	
33	3DM-13910-00-00	FUEL PUMP ASSEMBLY	1	

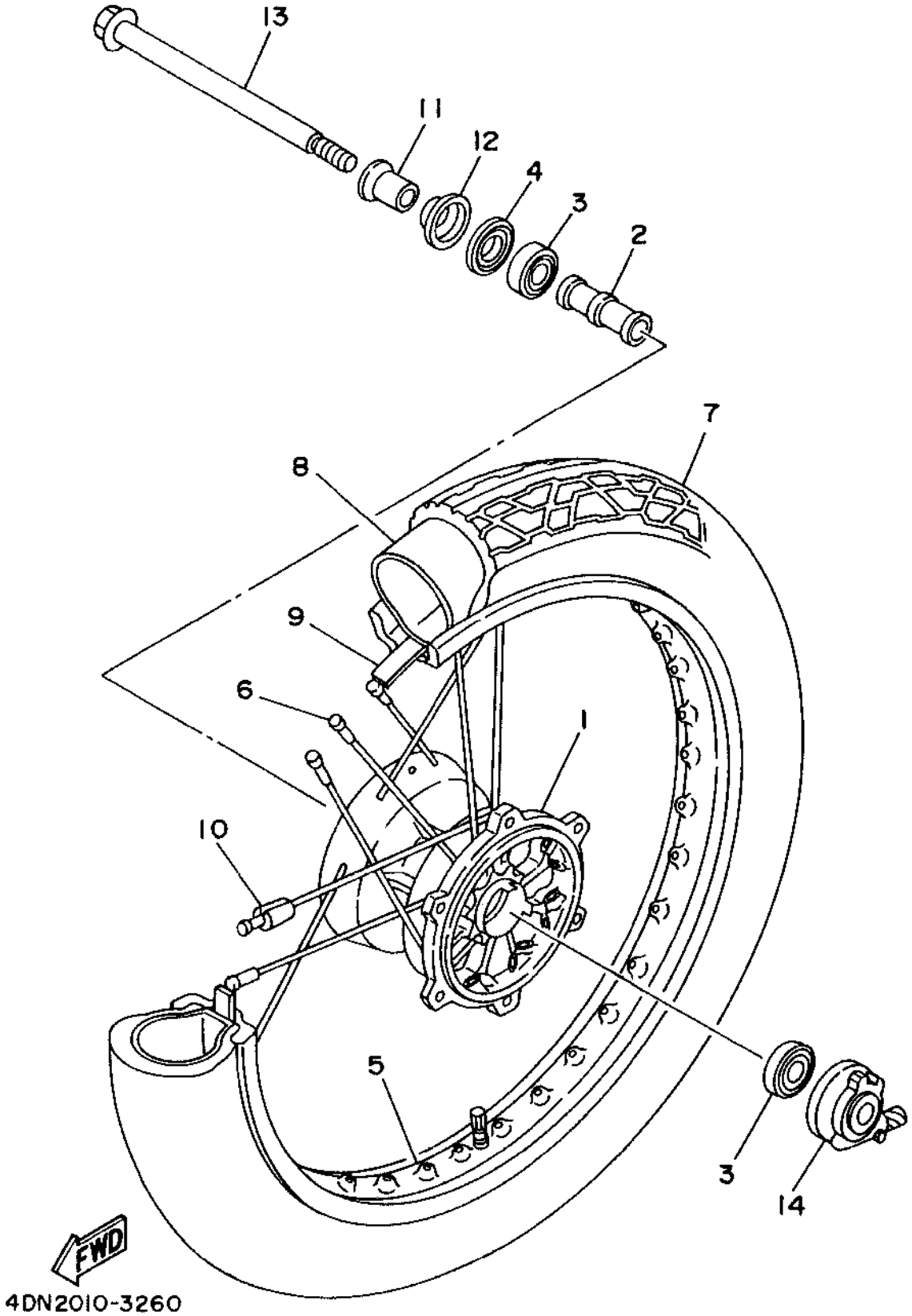
SEAT



3DM010-8250

Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-24710-00-00	SINGLE SEAT ASSEMBLY	1	
2	2UJ-24731-00-00	. COVER, SEAT	1	
3	18A-24724-00-00	. DAMPER, SEAT	4	
4	95807-06016-00	BOLT, FLANGE	2	
5	2UJ-24750-00-00	TANDEM SEAT ASSEMBLY	1	
6	2UJ-24751-00-00	. COVER, TANDEM SEAT	1	
7	509-24724-00-00	. DAMPER, SEAT	4	
8	2UJ-24754-00-00	. HOOK, SEAT	1	
9	1WG-24712-00-00	. PLATE	2	
10	47X-24739-00-00	. BOLT, SEAT FITTING	2	
11	90173-06015-00	. NUT, SQUARE	2	
12	90468-10050-00	. CLIP	2	
13	2UJ-2471A-00-00	. STAY, SEAT	1	
14	95707-06500-00	. NUT, FLANGE	2	
15	95024-08012-00	BOLT, FLANGE	1	
16	2UJ-2475H-00-00	BRACKET, SEAT LEVER 1	1	
17	95027-06012-00	BOLT, FLANGE	2	

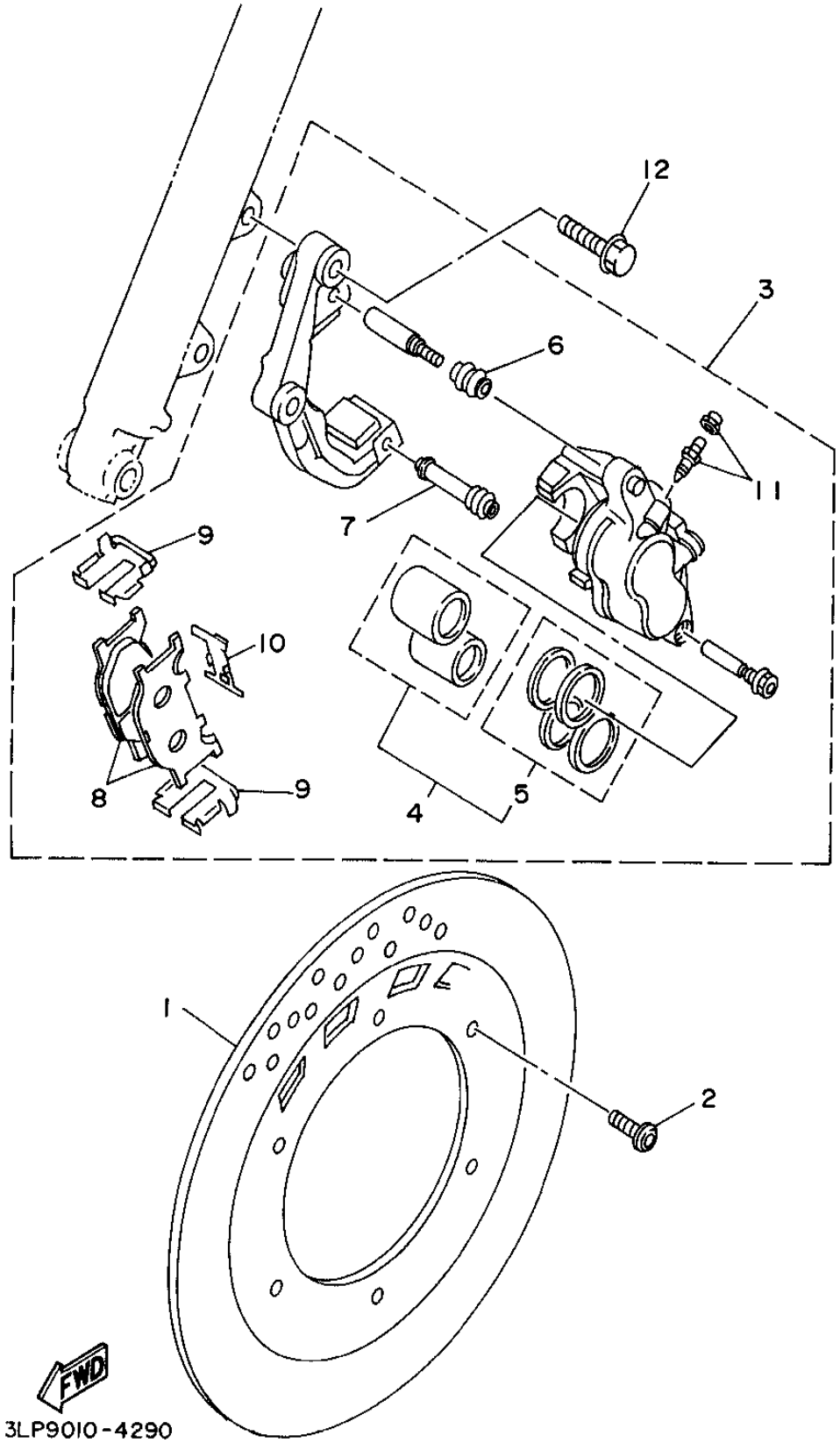
FRONT WHEEL



4DN2010-3260

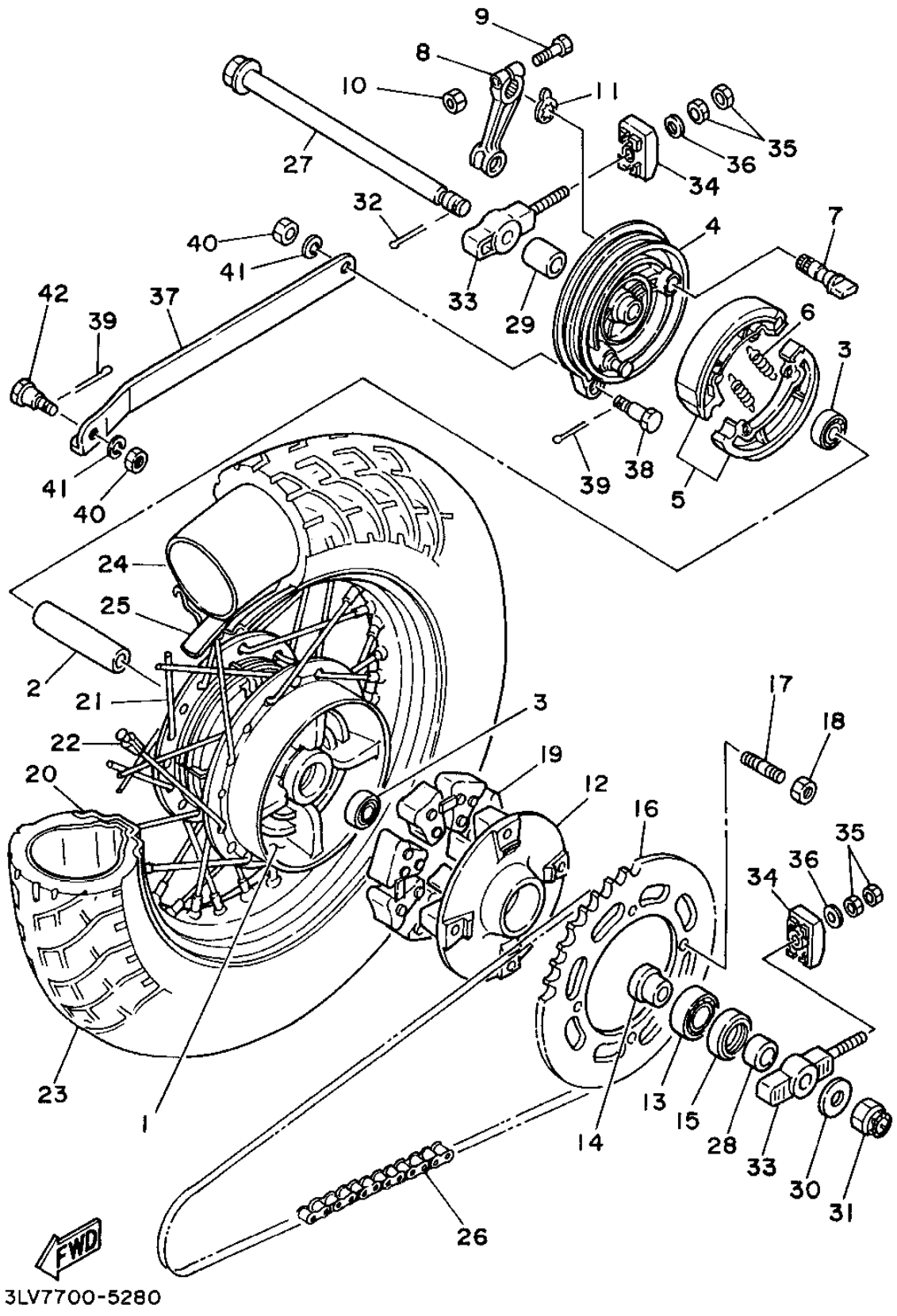
Ref. No.	Part Number	Description	Qty	Remarks
1	4DN-25111-20-35	HUB, FRONT	1	SILVER
2	90560-15240-00	SPACER	1	
3	93306-20209-00	BEARING (B6202)	2	
4	93102-20281-00	OIL SEAL (SD 20-35-5)	1	
5	94416-18523-00	RIM (1.60-18)	1	
6	3DM-25104-00-00	SPOKE SET, FRONT	1	
7	94130-185T4-00	TIRE (3.00-18-4PR NF27, 47P)	1	INOUE
8	94227-18195-00	TUBE (2.75-18)	1	DUNLOP
9	94345-18081-00	BAND, RIM (4.50-18)	1	INOUE
10	156-25398-00-00	BALANCER, WHEEL	1	UN
11	90387-15600-00	COLLAR	1	
12	322-25118-00-00	COVER, HUB DUST	1	
13	10W-25381-00-00	AXLE, WHEEL	1	
14	4DN-25190-01-00	GEAR UNIT ASSEMBLY	1	

FRONT BRAKE CALIPER



Ref. No.	Part Number	Description	Qty	Remarks
1	3LP-2582T-00-00	DISC, BRAKE	1	
2	90109-081F0-00	BOLT	6	
3	4HM-2580T-00-00	CALIPER ASSEMBLY (LEFT)	1	
4	4FU-W0057-50-00	. PISTON ASSEMBLY, CALIPER	1	
5	4FU-W0047-50-00	. . CALIPER SEAL KIT	1	
6	5R2-25937-00-00	. BOOT 2	1	
7	3YX-25937-00-00	. BOOT 2	1	
8	4HM-W0045-00-00	. BRAKE PAD KIT	1	
9	4BP-25919-00-00	. SUPPORT, PAD	2	
10	3YX-25929-00-00	. SPRING, ANTI RATTLE	1	
11	51L-W0048-00-00	. BLEED SCREW KIT	1	
12	90105-10638-00	BOLT, WASHER BASED	2	

REAR WHEEL

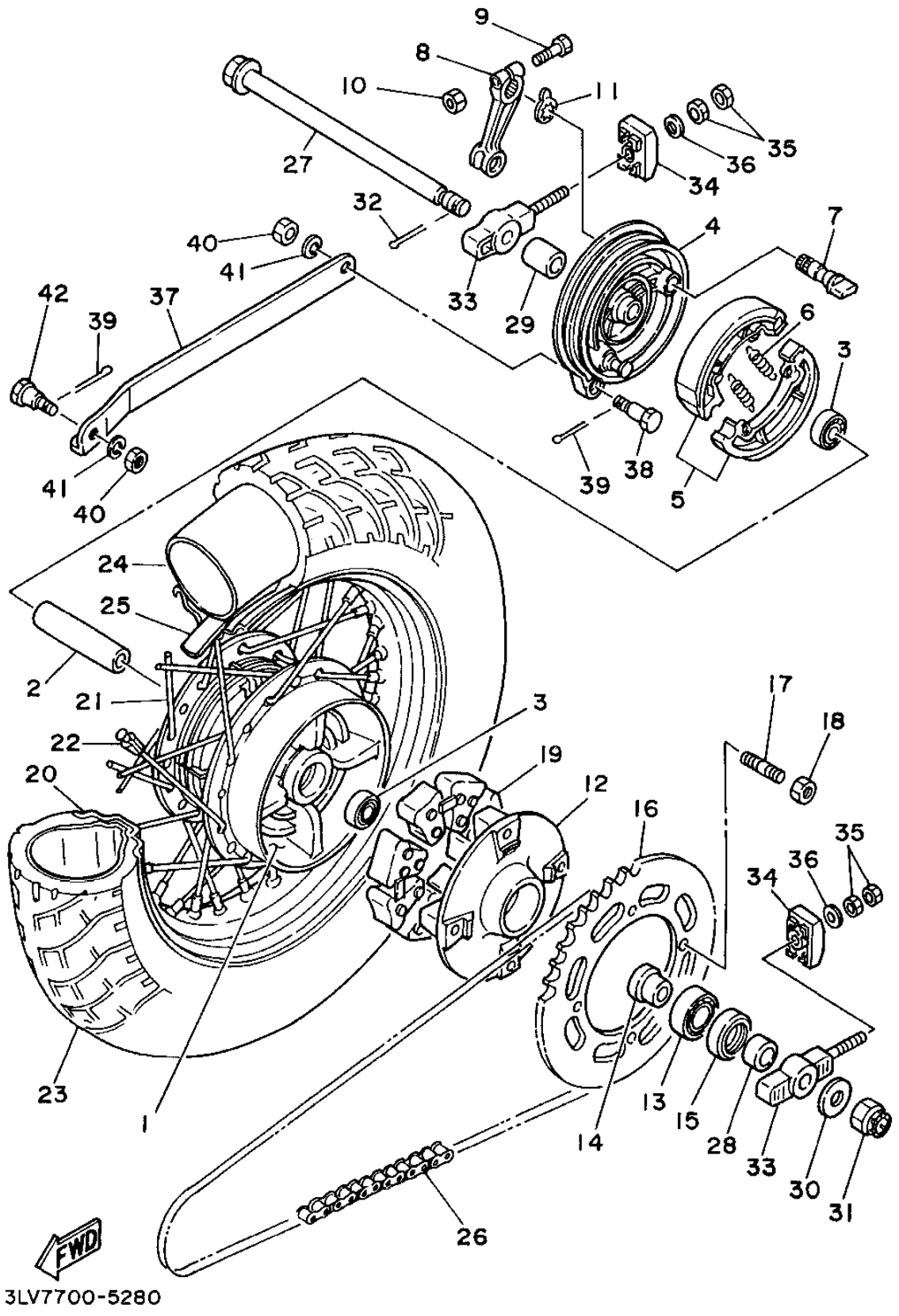


3LV7700-5280

Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-25311-10-00	HUB, REAR	1	
2	2UJ-25317-00-00	SPACER, BEARING	1	
3	93306-20226-00	BEARING	2	
4	2RH-25321-10-00	PLATE, BRAKE SHOE	1	
5	3LS-W2536-00-00	BRAKE SHOE SET	1	
6	90506-15260-00	SPRING, TENSION	2	
7	2RH-25351-00-00	CAMSHAFT	1	
8	5H0-25355-00-00	LEVER, CAMSHAFT	1	
9	90101-06765-00	BOLT	1	
10	95304-06600-00	NUT	1	
11	3Y6-2533A-01-00	PLATE, INDICATOR	1	
12	5Y1-25366-10-00	CLUTCH, HUB	1	
13	93306-30416-00	BEARING (B6304RS)	1	
14	2UJ-25377-00-00	COLLAR, WHEEL	1	
15	93106-30029-00	OIL SEAL	1	
16	4DN-25445-20-00	SPROCKET, DRIVEN (45T)	1	
17	90116-10485-00	BOLT, STUD	4	
18	95604-10200-00	NUT, SELF-LOCKING (95601-10200-00)	4	
19	5Y1-25364-00-00	DAMPER	4	
20	94427-15476-00	RIM	1	
21	2UJ-25304-00-00	SPOKE SET, REAR	1	
22	156-25398-00-00	BALANCER, WHEEL	1	UN
23	94113-154W1-00	TIRE (130/90-15 M/C)	1	INOUE
24	94213-15265-00	TUBE (130/90-15, 140/80-15)	1	1NOUE
25	94313-15154-00	BAND, RIM	1	INOUE
26	94581-11114-00	CHAIN	1	
27	2UJ-25381-00-00	AXLE, WHEEL	1	
28	2UJ-25383-00-00	COLLAR, WHEEL	1	

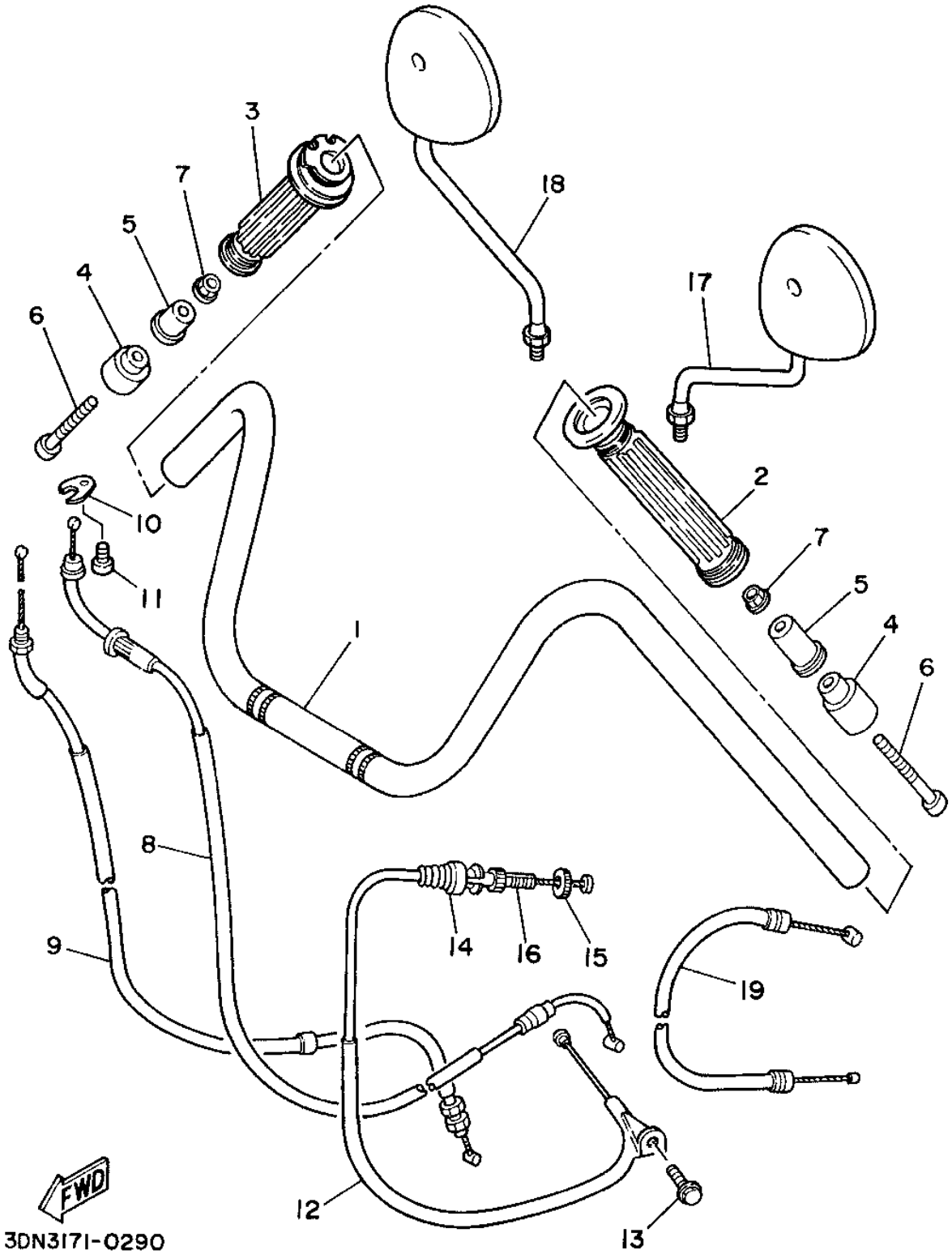
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REAR WHEEL



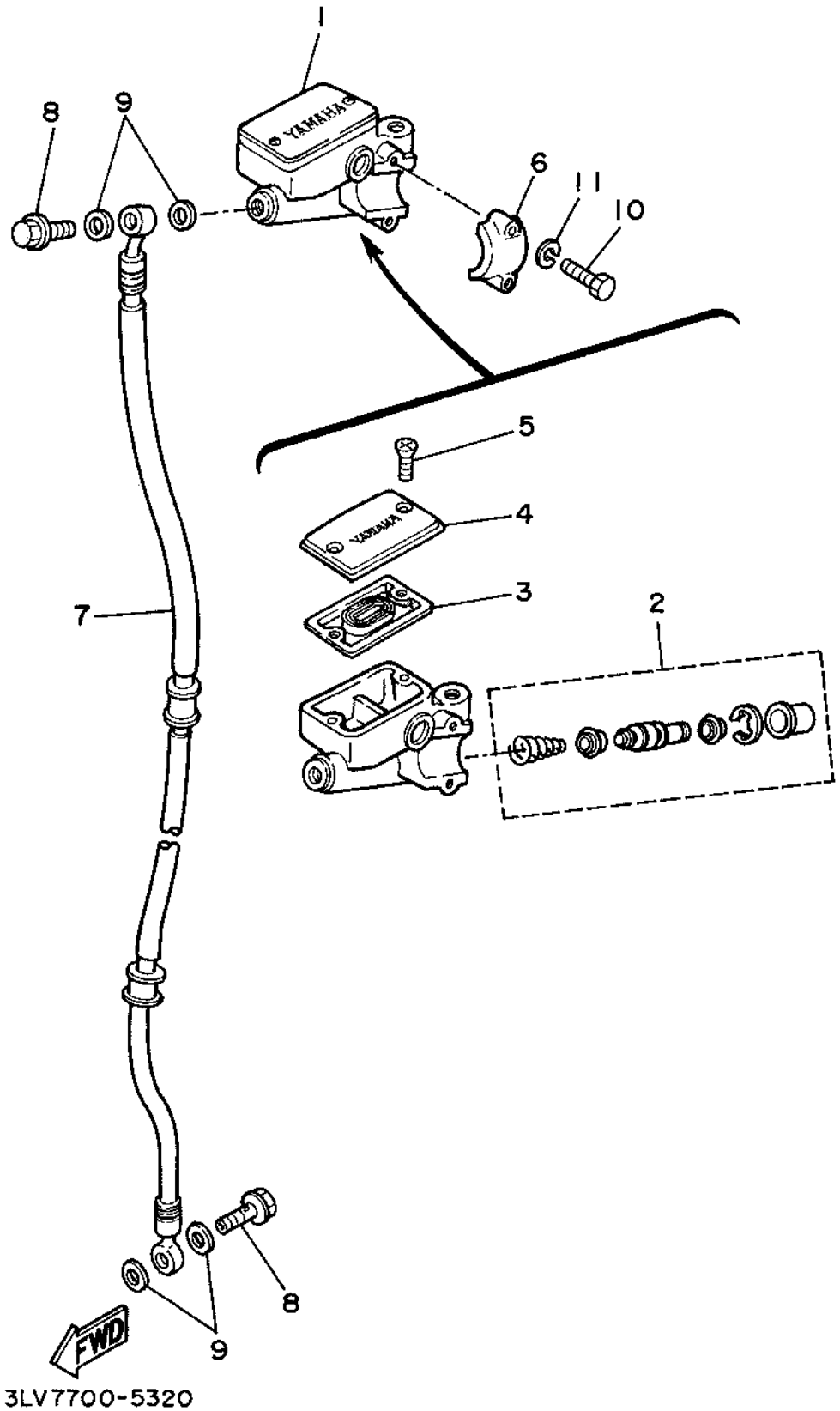
Ref. No.	Part Number	Description	Qty	Remarks
29	90387-153U1-00	COLLAR	1	
30	92903-14200-00	WASHER	1	
31	90171-14056-00	NUT, CASTLE (90171-14020-00)	1	
32	91490-30030-00	PIN, COTTER	1	
33	2UJ-25388-00-00	PULLER, CHAIN 1	2	
34	55K-2539F-00-00	PLATE 1	2	
35	95380-08600-00	NUT	4	
36	92990-08600-00	WASHER, PLATE	2	
37	2UJ-25371-00-00	BAR, TENSION	1	
38	90109-081G5-00	BOLT	1	
39	91490-20025-00	PIN, SPLIT	2	
40	95304-08700-00	NUT	2	
41	92990-08100-00	WASHER	2	
42	90109-081G6-00	BOLT	1	

STEERING HANDLE - CABLE



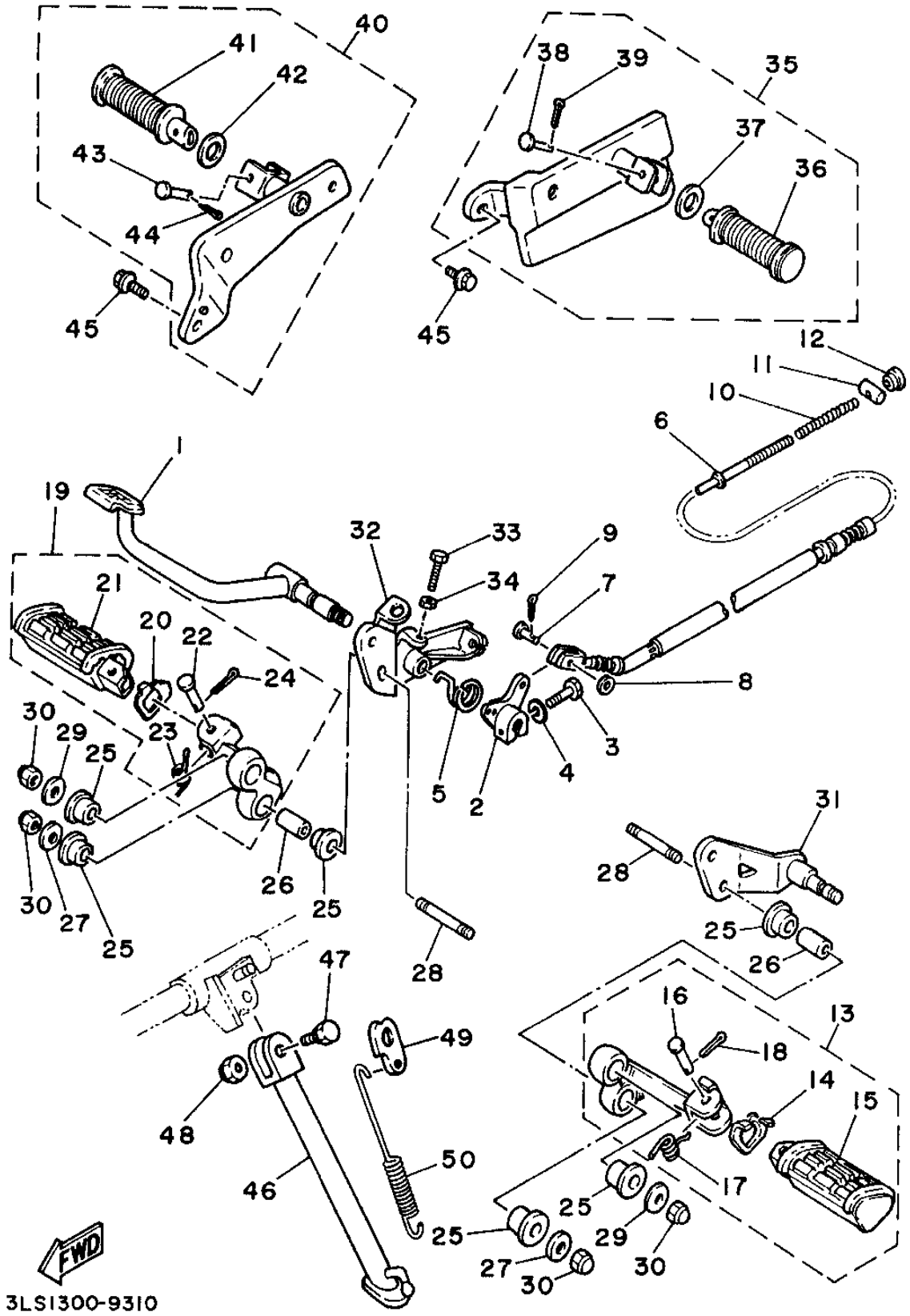
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-26111-01-00	HANDLEBAR	1	
2	21A-26241-00-00	GRIP (LEFT)	1	
3	2UJ-26240-00-00	GRIP ASSEMBLY	1	
4	42N-26246-00-00	END, GRIP	2	
5	1FW-2622F-01-00	DAMPER, LOCATING 1	2	
6	91314-06075-00	BOLT	2	
7	90179-06403-00	NUT	2	
8	2UJ-26311-01-00	CABLE, THROTTLE 1	1	
9	2UJ-26312-01-00	CABLE, THROTTLE 2	1	
10	5H0-26393-00-00	HOLDER	1	
11	98507-05008-00	SCREW, PAN HEAD	1	
12	2UJ-26335-01-00	CABLE, CLUTCH	1	
13	95027-06012-00	BOLT, FLANGE	1	
14	1E6-26342-00-00	BOOT, CABLE	1	
15	90179-08148-00	NUT	1	
16	90123-08046-00	BOLT	1	
17	5Y1-26290-10-00	BACK MIRROR ASSEMBLY (L.H)	1	
18	3Y1-26290-00-00	BACK MIRROR ASSEMBLY (R.H)	1	
19	2UJ-26331-01-00	CABLE, STARTER 1	1	

FRONT MASTER CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-25870-00-00	MASTER CYLINDER SUB ASSEMBLY	1	
2	23L-W0041-00-00	. CYLINDER KIT, MASTR	1	
3	4L0-25854-00-00	. DIAPHRAGM, RESERVOIR	1	
4	4H7-25852-00-00	. CAP, RESERVOIR	1	
5	98707-04012-00	. SCREW, FLAT HEAD	2	
6	4L0-25867-00-00	BRACKET, MASTER CYLINDER	1	
7	3DN-25872-00-00	HOSE, BRAKE 1	1	
8	90401-10159-00	BOLT, UNION	2	
9	90201-10118-00	WASHER, PLATE	4	
10	97007-06025-00	BOLT	2	
11	92907-06600-00	WASHER, PLATE	2	

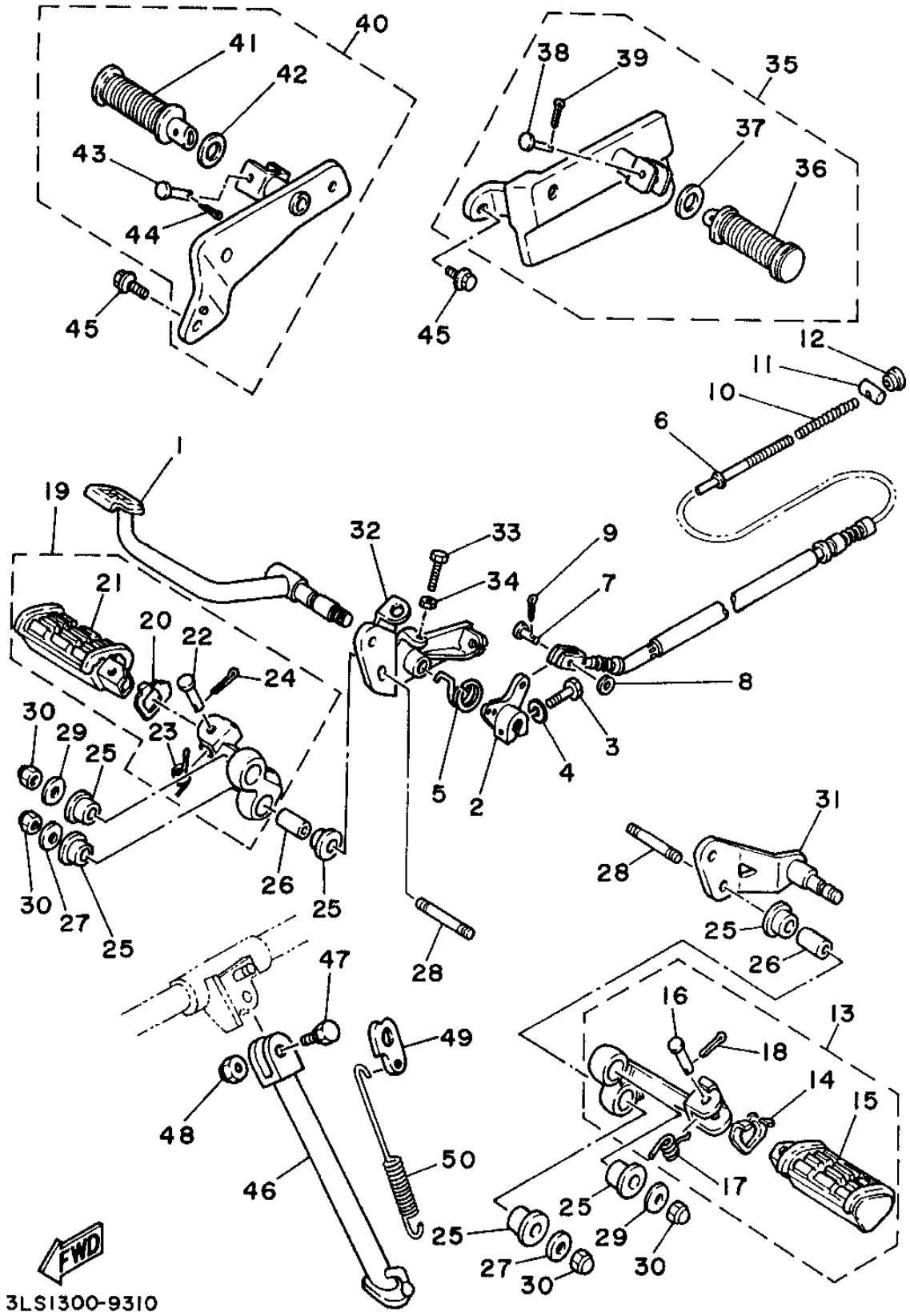
STAND - FOOTREST



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-27211-01-00	PEDAL, BRAKE	1	
2	2UJ-27262-02-00	LEVER	1	
3	90109-06470-00	BOLT	1	
4	92907-06100-00	WASHER, SPRING	1	
5	2UJ-27216-00-00	SPRING, RETURN	1	
6	2UJ-26351-00-00	CABLE, BRAKE	1	
7	91701-06018-00	PIN, CLEVIS	1	
8	92907-06200-00	WASHER	1	
9	91490-20025-00	PIN, SPLIT	1	
10	90501-10245-00	SPRING, COMPRESSION	1	
11	90249-12008-00	PIN	1	
12	90179-06411-00	NUT	1	
13	2UJ-27410-00-00	FRONT FOOTREST ASSEMBLY (LEFT)	1	
14	4X7-27417-00-00	. WASHER, FOOTREST	1	
15	4X7-27413-00-00	. COVER, FOOTREST	1	
16	91701-08038-00	. PIN, CLEVIS	1	
17	90508-20023-00	. SPRING, TORSION	1	
18	91490-25020-00	. PIN, COTTER	1	
19	2UJ-27420-00-00	FRONT FOOTREST ASSEMBLY (RIGHT)	1	
20	4X7-27417-00-00	. WASHER, FOOTREST	1	
21	4X7-27413-00-00	. COVER, FOOTREST	1	
22	91701-08038-00	. PIN, CLEVIS	1	
23	90508-20023-00	. SPRING, TORSION	1	
24	91490-25020-00	. PIN, COTTER	1	
25	2UJ-27414-00-00	DAMPER, FOOTREST	8	
26	90387-100V6-00	COLLAR	4	
27	90201-100A1-00	WASHER, PLATE	2	

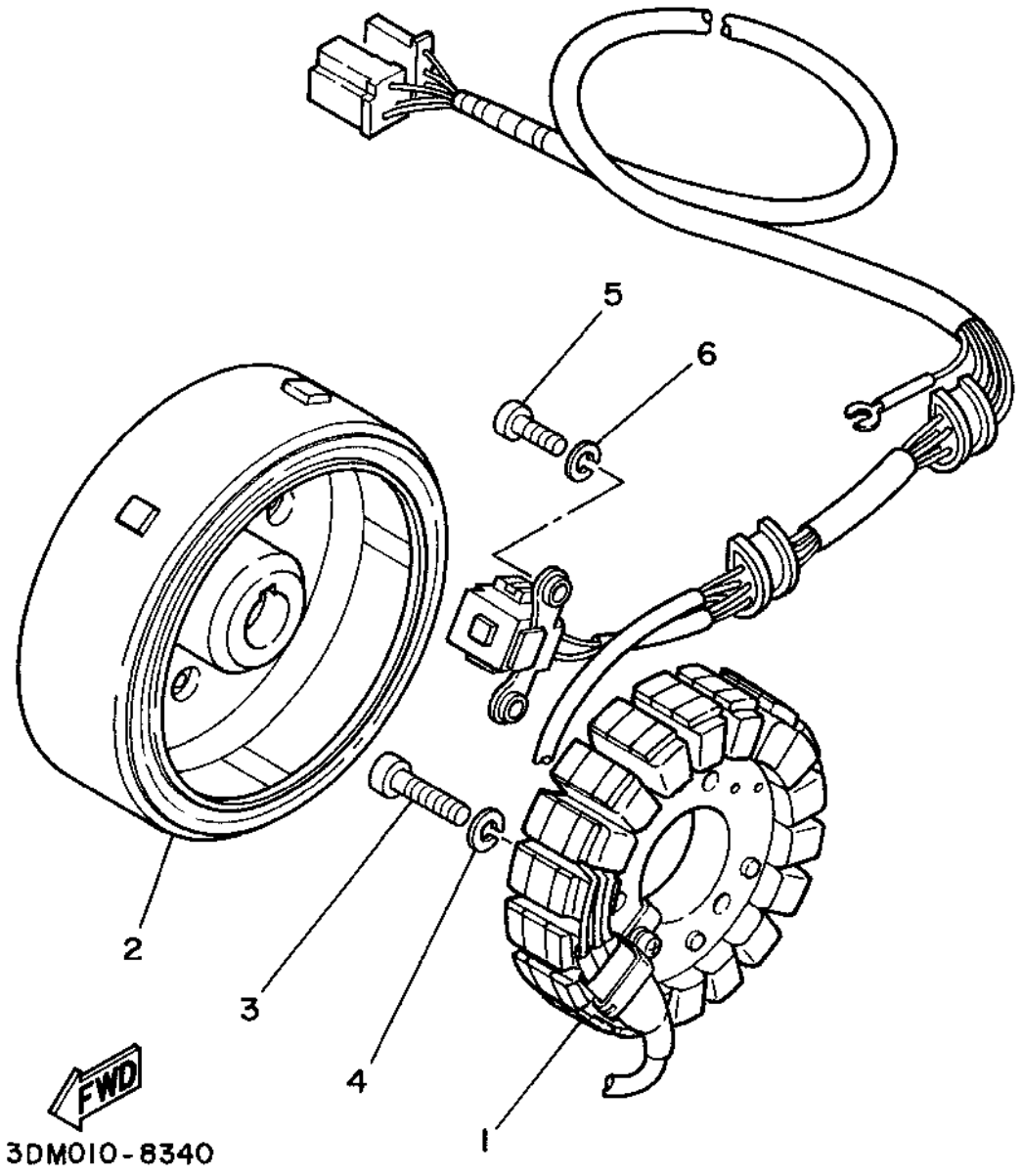
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STAND - FOOTREST



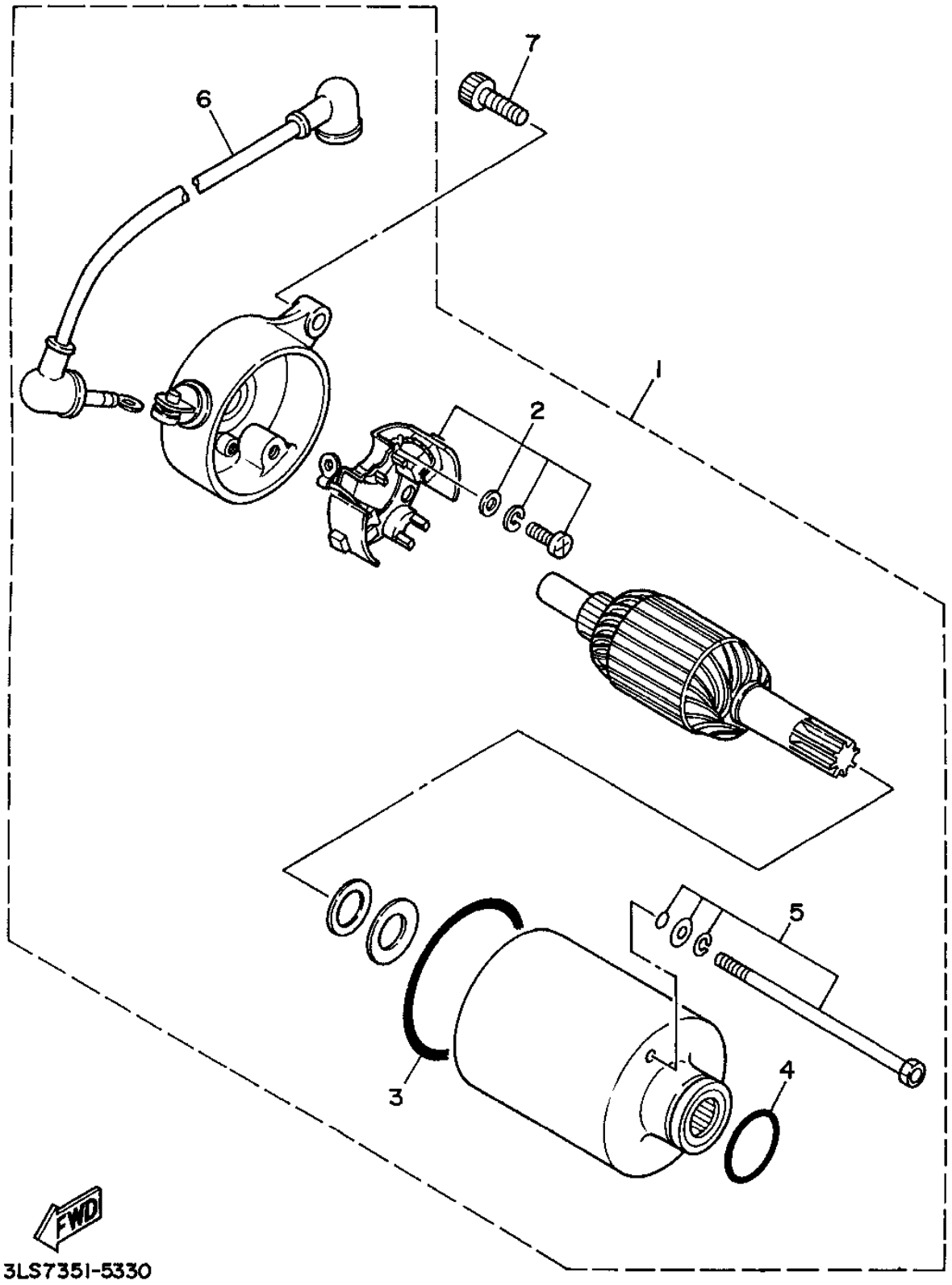
Ref. No.	Part Number	Description	Qty	Remarks
28	90116-10519-00	BOLT, STUD	4	
29	90201-10742-00	WASHER, PLATE	2	
30	95380-10800-00	NUT, CROWN	4	
31	2UJ-2741L-00-33	BRACKET 4	1	YAMAHA BLACK
32	2UJ-2742L-00-33	BRACKET 5	1	YAMAHA BLACK
33	90153-06052-00	SCREW, HEXAGON	1	
34	95307-06600-00	NUT	1	
35	2UJ-27430-00-35	REAR FOOTREST ASSEMBLY 1	1	SILVER
36	120-27433-00-00	. COVER, REAR FOOTREST	1	
37	90201-20279-00	. WASHER, PLATE	1	
38	91701-06032-00	. PIN, CLEVIS	1	
39	91490-20025-00	. PIN, SPLIT	1	
40	2UJ-27440-00-35	REAR FOOTREST ASSEMBLY 2	1	SILVER
41	120-27433-00-00	. COVER, REAR FOOTREST	1	
42	90201-20279-00	. WASHER, PLATE	1	
43	91701-06032-00	. PIN, CLEVIS	1	
44	91490-20025-00	. PIN, SPLIT	1	
45	95024-08020-00	BOLT, FLANGE	2	
46	2UJ-27311-01-00	STAND, SIDE	1	
47	90109-10474-00	BOLT	1	
48	90185-10037-00	NUT, SELF-LOCKING	1	
49	2KT-27315-00-00	LINK, SIDE STAND	1	
50	2UJ-27316-00-00	SPRING, SIDE STAND	1	

GENERATOR



Ref. No.	Part Number	Description	Qty	Remarks
1	3DM-81410-00-00	STATOR ASSEMBLY	1	
2	3DM-81450-10-00	ROTOR ASSEMBLY	1	
3	98507-06030-00	SCREW, PAN HEAD	3	
4	92907-06100-00	WASHER, SPRING	3	
5	98507-05016-00	SCREW, PAN HEAD	2	
6	92907-05100-00	WASHER, SPRING	2	

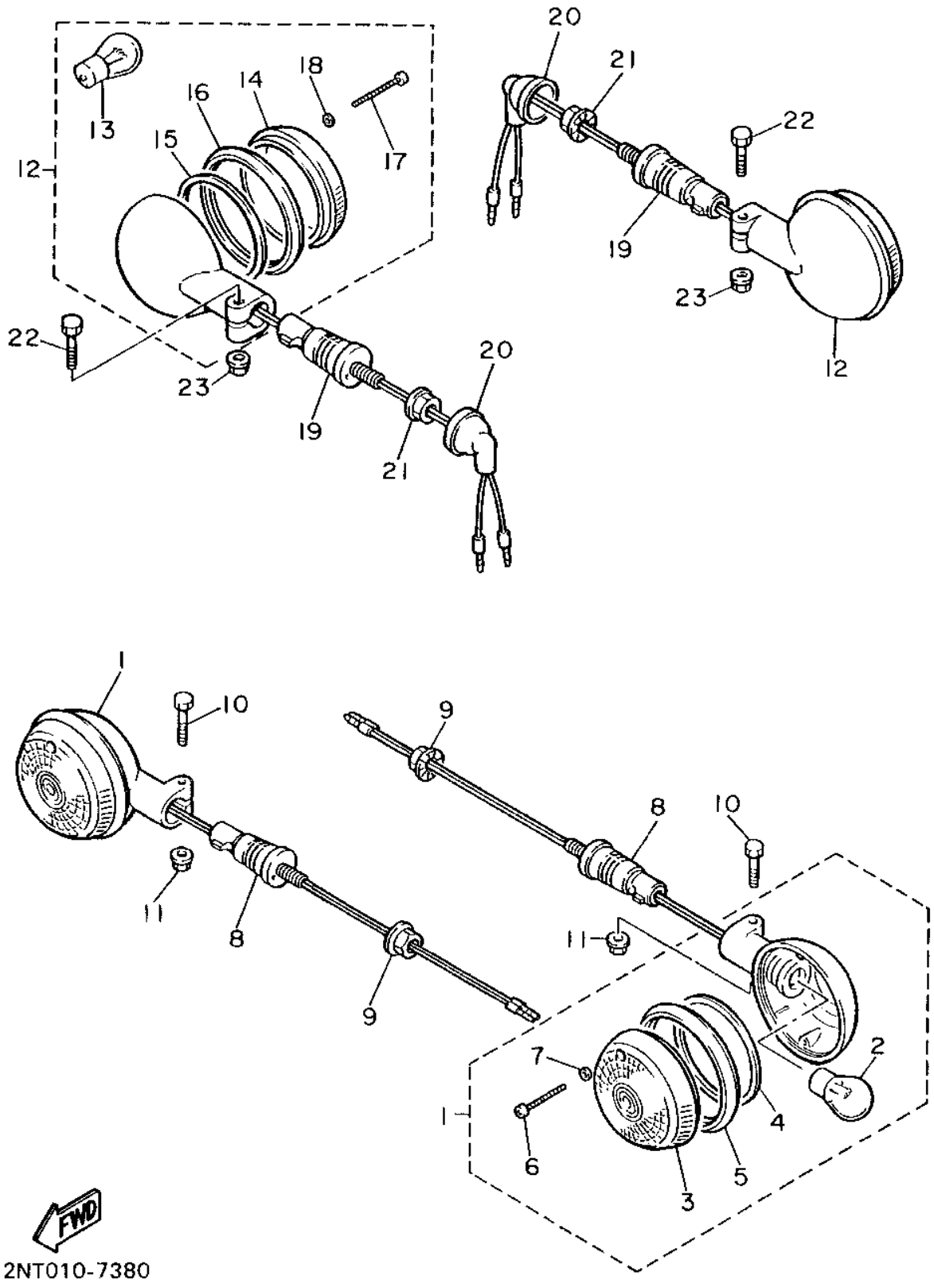
STARTING MOTOR



3LS7351-5330

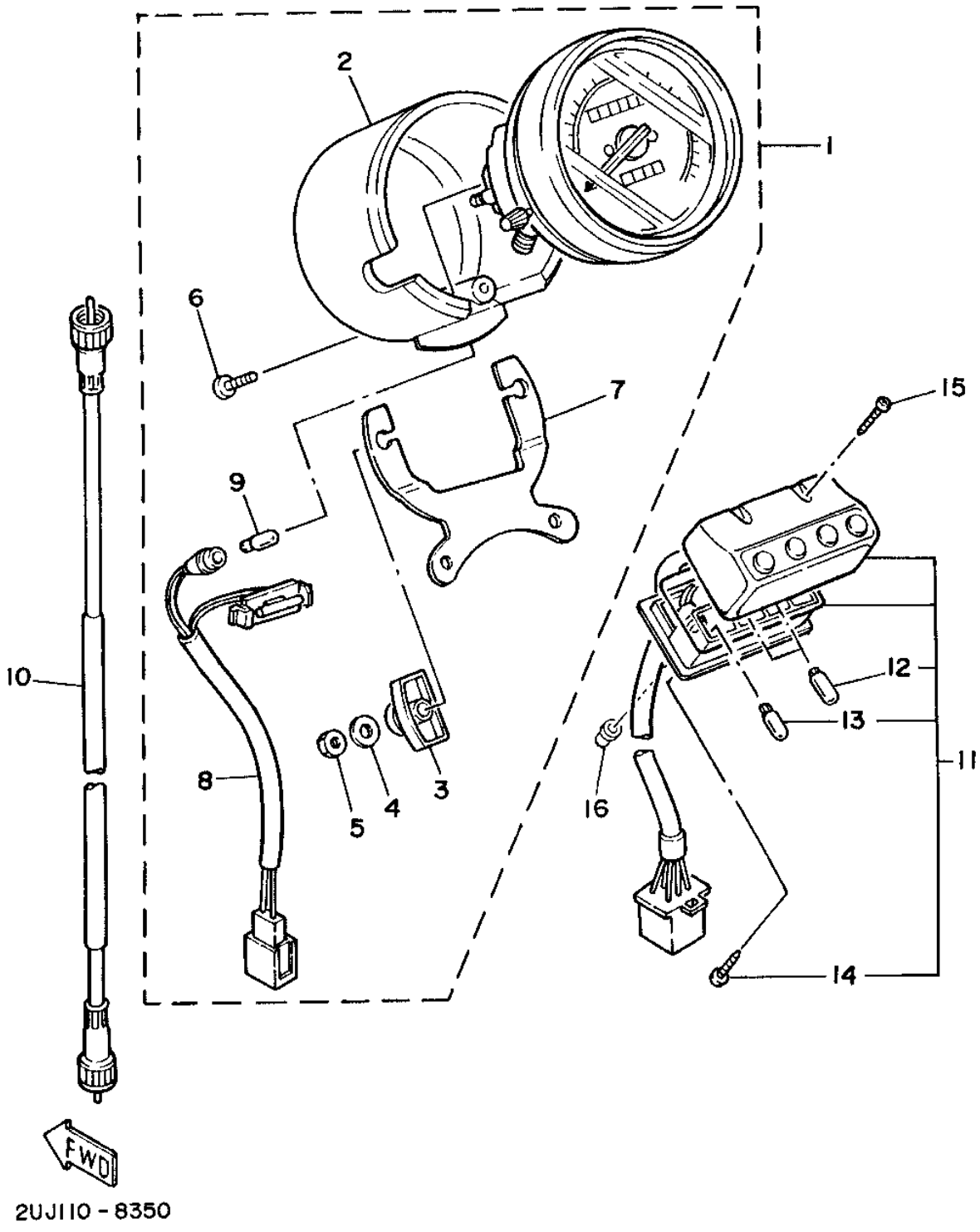
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-81800-03-00	STARTING MOTOR ASSEMBLY	1	
2	50M-81801-M0-00	. BRUSH SET	1	
3	93210-55669-00	. O-RING	1	
4	93210-25711-00	. O-RING	1	
5	59V-81828-M0-00	. SCREW SET	1	
6	2UJ-8183G-00-00	. CORD COMP.	1	
7	91314-06020-00	BOLT	2	

FLASHER LIGHT



Ref. No.	Part Number	Description	Qty	Remarks
1	42X-83310-K0-00	FRONT FLASHER LIGHT ASSEMBLY 1	2	
2	256-84714-61-00	. BULB (12V-27/8W)	1	
3	42X-83312-00-00	. LENS, FLASHER	1	
4	42X-83313-00-00	. GASKET, FLASHER LENS	1	
5	42X-83363-00-00	. LENS, RIM	1	
6	341-83333-70-00	. SCREW, LENS FITTING	2	
7	42X-83359-00-00	. WASHER, SPECIAL	2	
8	1AA-83318-00-00	STAY, FLASHER 1	2	
9	95304-12600-00	NUT	2	
10	97024-06030-00	BOLT (97004-06030-00)	2	
11	95704-06500-00	NUT, FLANGE	2	
12	3DN-83330-00-00	REAR FLASHER LIGHT ASSEMBLY 1	2	
13	256-83311-70-XX	. BULB, TS 12V27W	1	
14	42X-83312-00-00	. LENS, FLASHER	1	
15	42X-83313-00-00	. GASKET, FLASHER LENS	1	
16	42X-83363-00-00	. LENS, RIM	1	
17	341-83333-70-00	. SCREW, LENS FITTING	2	
18	42X-83359-00-00	. WASHER, SPECIAL	2	
19	1AA-83318-00-00	STAY, FLASHER 1	2	
20	18G-83365-00-00	CAP	2	
21	95304-12600-00	NUT	2	
22	97024-06030-00	BOLT (97004-06030-00)	2	
23	95704-06500-00	NUT, FLANGE	2	

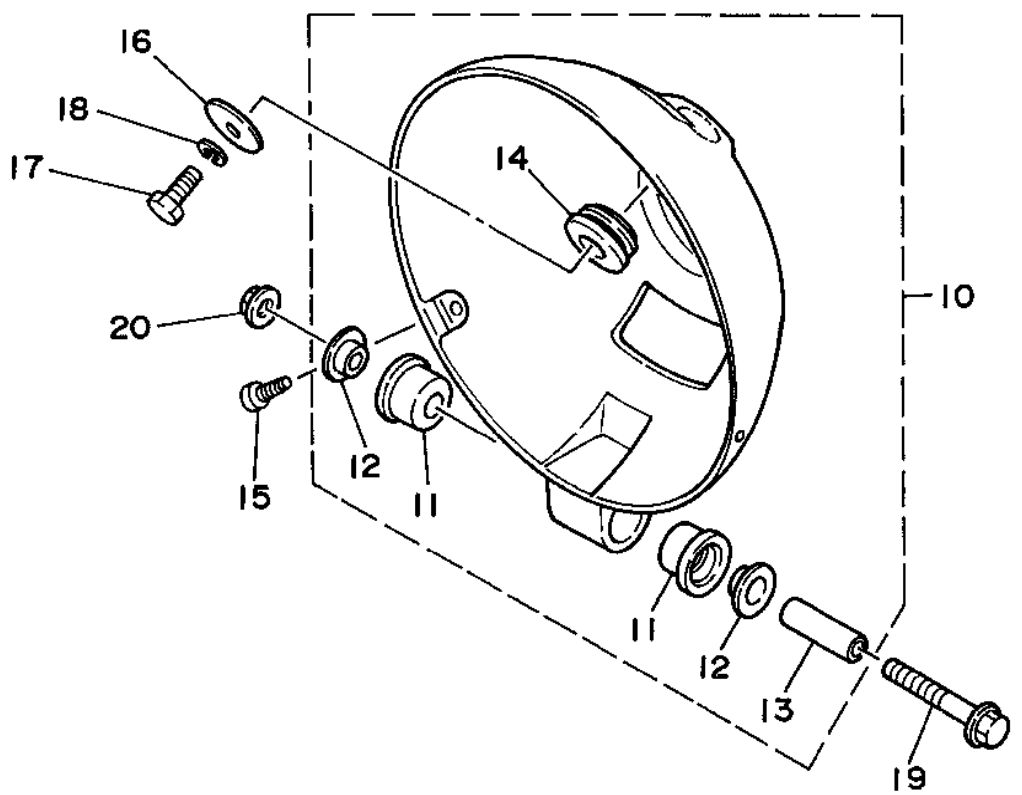
METER

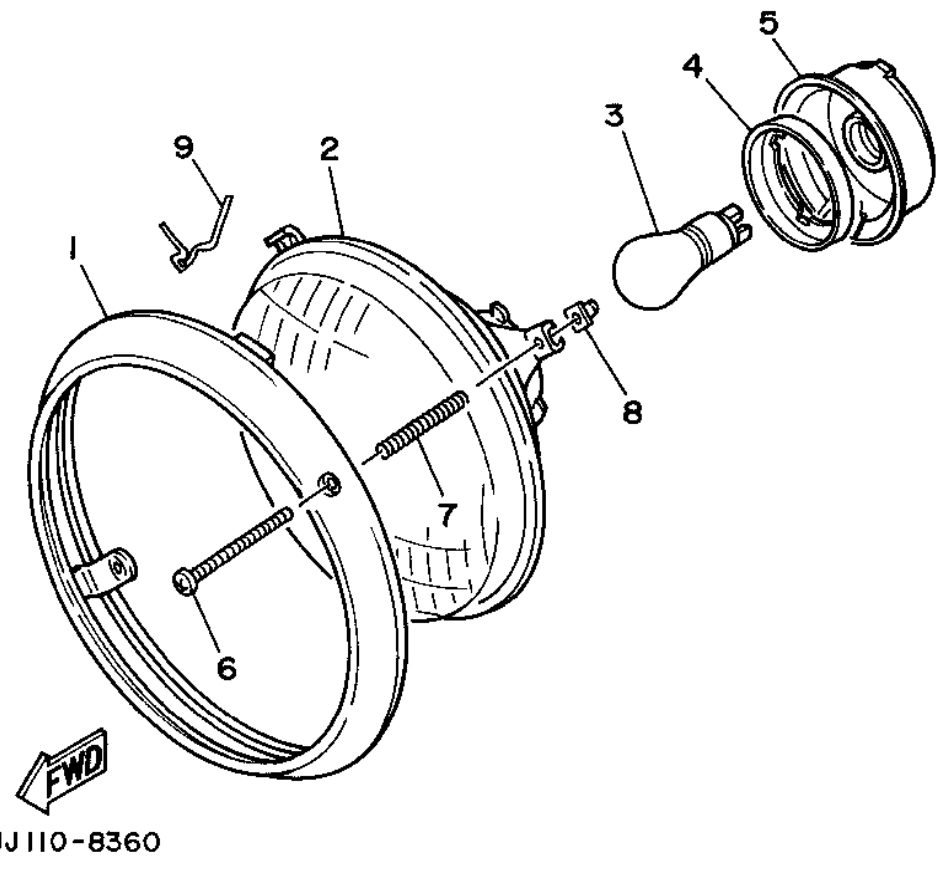


2UJ110 - 8350

Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-83570-01-00	SPEEDOMETER ASSEMBLY	1	
2	1GR-83507-00-00	. COVER, SPEEDOMETER	1	
3	1FG-83523-00-00	. DAMPER	2	
4	90201-05031-00	. WASHER, PLATE	2	
5	95380-05600-00	. NUT	2	
6	90164-04009-00	. SCREW, TAPPING	1	
7	2GV-83519-00-00	. BRACKET, METER	1	
8	2UJ-83509-00-00	. SOCKET CORD ASSEMBLY	1	
9	42X-83517-00-00	. BULB (12V-3W)	1	
10	34X-83550-01-00	SPEEDOMETER CABLE ASSEMBLY	1	
11	3BT-83530-10-00	PILOT LIGHT ASSEMBLY (2UJ-83530-00-00)	1	
12	42X-83517-00-00	. BULB (12V-3W)	2	
13	2GV-83517-00-00	. BULB (12V-1.7W, T6.5)	1	
14	90164-03010-00	. SCREW, TAPPING	1	
15	98507-04035-00	SCREW, PAN HEAD	2	
16	90179-04579-00	NUT	2	

HEADLIGHT

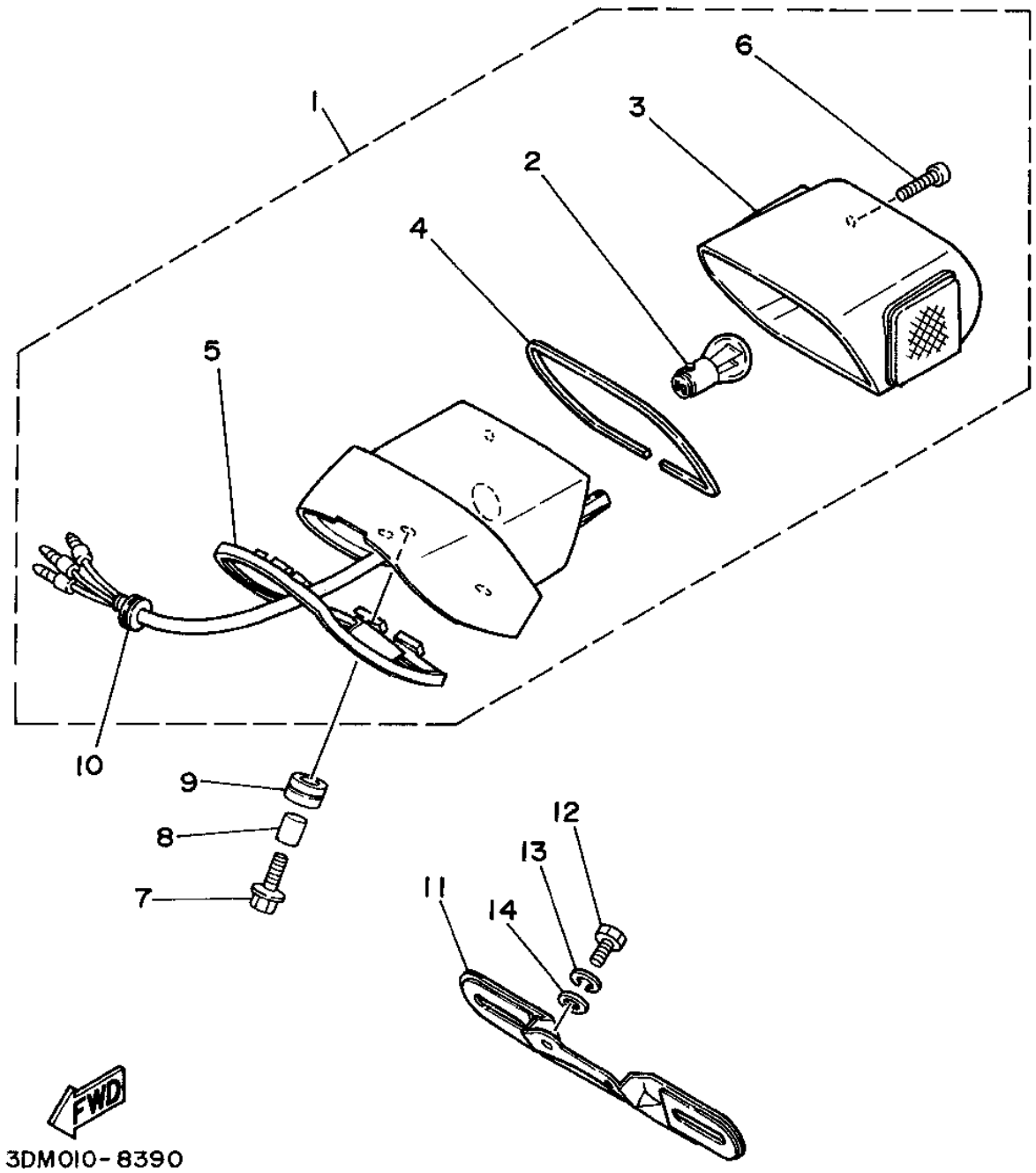




2UJ110-8360

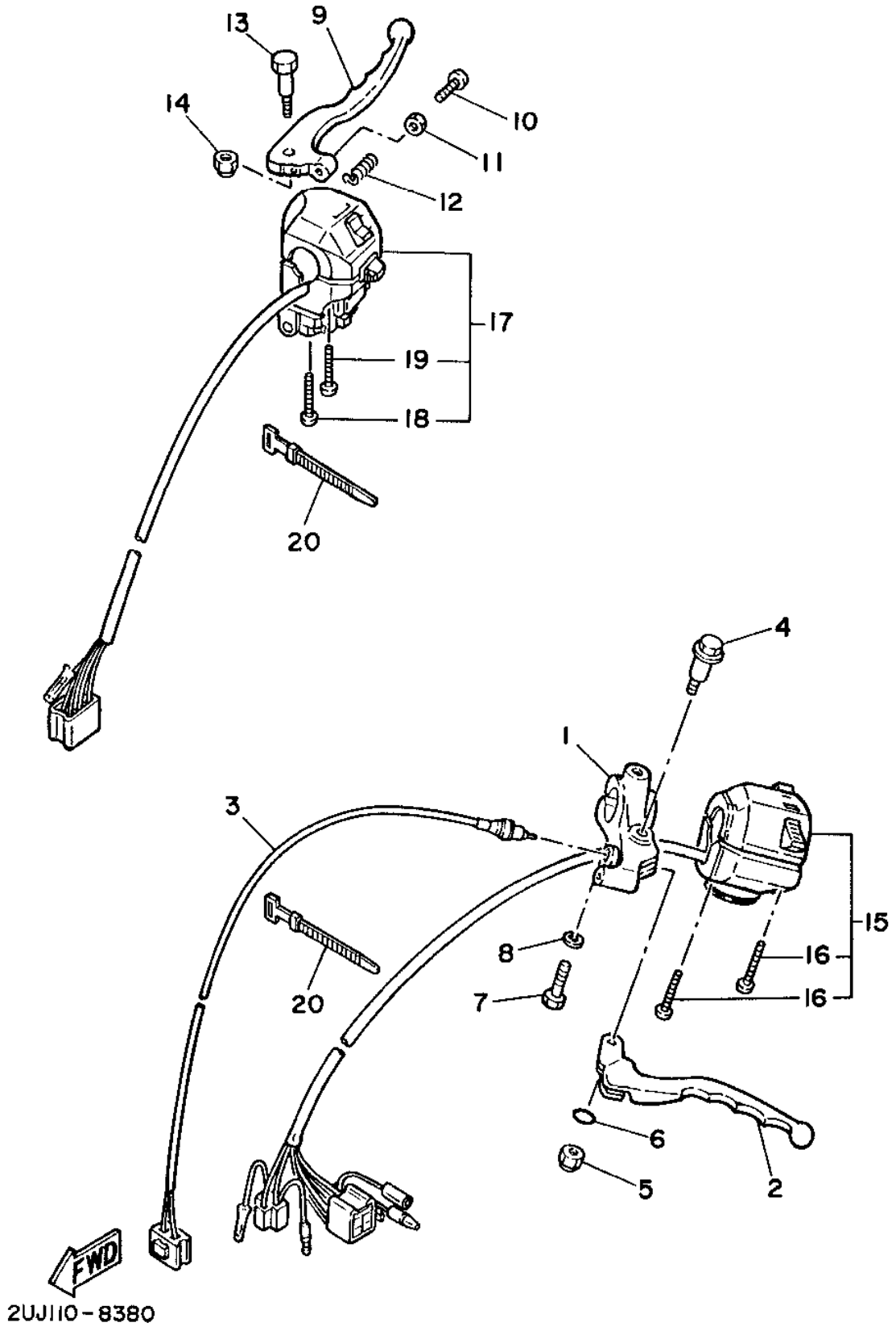
Ref. No.	Part Number	Description	Qty	Remarks
1	42X-84315-01-00	RIM, HEADLIGHT	1	
2	2GV-84321-A0-00	LENS ASSEMBLY	1	
3	11H-84314-00-00	BULB, HEADLIGHT (12V-65/60W)	1	LM
4	2F9-84375-00-00	SETTING PLATE, BULB	1	
5	2F9-84397-01-00	COVER, SOCKET	1	
6	90157-04001-00	SCREW, PAN HEAD	2	
7	1A0-84332-60-00	SPRING, SCREW	2	
8	198-84334-60-00	NUT, ADJUSTING	2	
9	42X-84124-60-00	SPRING, SET	1	
10	42X-84330-01-00	BODY ASSEMBLY	1	EMPRESS MAROON
11	42X-84345-00-00	. DAMPER, HEADLIGHT	2	
12	1FK-84338-00-00	. COLLAR, BODY FITTING	2	
13	2UJ-84338-00-00	. COLLAR, BODY FITTING	1	
14	42X-84366-00-00	. DAMPER, HEADLIGHT 1	1	
15	90157-05084-00	SCREW, PAN HEAD	2	
16	90201-06073-00	WASHER, PLATE	1	
17	97007-06016-00	BOLT	1	
18	92907-06100-00	WASHER, SPRING	1	
19	95824-06045-00	BOLT, FLANGE	1	
20	95704-06500-00	NUT, FLANGE	1	

TAILLIGHT



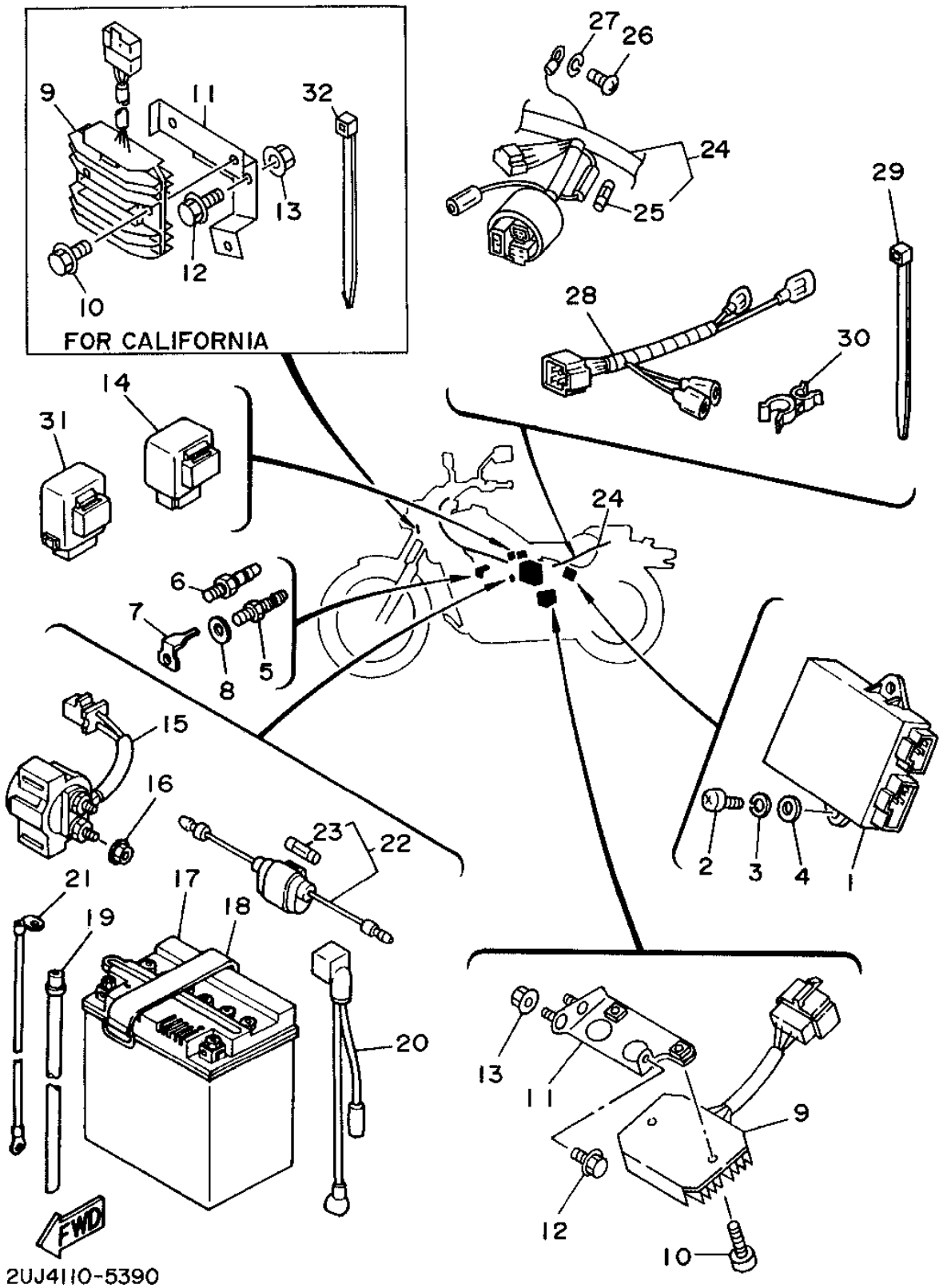
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-84700-00-00	TAILLIGHT ASSEMBLY	1	
2	256-84714-61-00	. BULB (12V-27/8W)	1	
3	2UJ-84721-00-00	. LENS, TAILLIGHT	1	
4	2UJ-84723-00-00	. GASKET, TAIL LENS	1	
5	2UJ-84704-00-00	. GASKET, TAILLIGHT	1	
6	97707-40625-00	. SCREW, TAPPING	2	
7	90119-06182-00	BOLT, WITH WASHER	3	
8	90387-061V1-00	COLLAR	3	
9	90480-14229-00	GROMMET	3	
10	90480-16501-00	GROMMET	1	
11	2UJ-84751-00-00	BRACKET, LICENSE	1	
12	97004-06014-00	BOLT	2	
13	92995-06100-00	WASHER, SPRING	2	
14	92990-06600-00	WASHER, PLATE	2	

HANDLE SWITCH - LEVER



Ref. No.	Part Number	Description	Qty	Remarks
1	10M-82911-00-00	HOLDER, LEVER 1	1	
2	2GV-83912-00-00	LEVER 1	1	
3	2UJ-82917-00-00	SWITCH	1	
4	90109-06799-00	BOLT	1	
5	95617-06100-00	NUT, U	1	
6	93210-11368-00	O-RING	1	
7	97007-06025-00	BOLT	1	
8	92907-06100-00	WASHER, SPRING	1	
9	2W1-83922-00-00	LEVER 2	1	
10	90149-06131-00	SCREW	1	
11	90170-06010-00	NUT	1	
12	90501-10312-00	SPRING, COMPRESSION	1	
13	90109-06577-00	BOLT	1	
14	95617-06100-00	NUT, U	1	
15	2UJ-83973-00-00	SWITCH, HANDLE 3	1	
16	98507-05035-00	. SCREW, PAN HEAD	2	
17	1VE-83975-00-00	SWITCH, HANDLE 2	1	
18	98506-05040-00	. SCREW, PAN HEAD	1	
19	98507-05045-00	. SCREW, PAN HEAD (98506-05045-00)	1	
20	437-83936-01-00	BAND, SWITCH CORD	5	

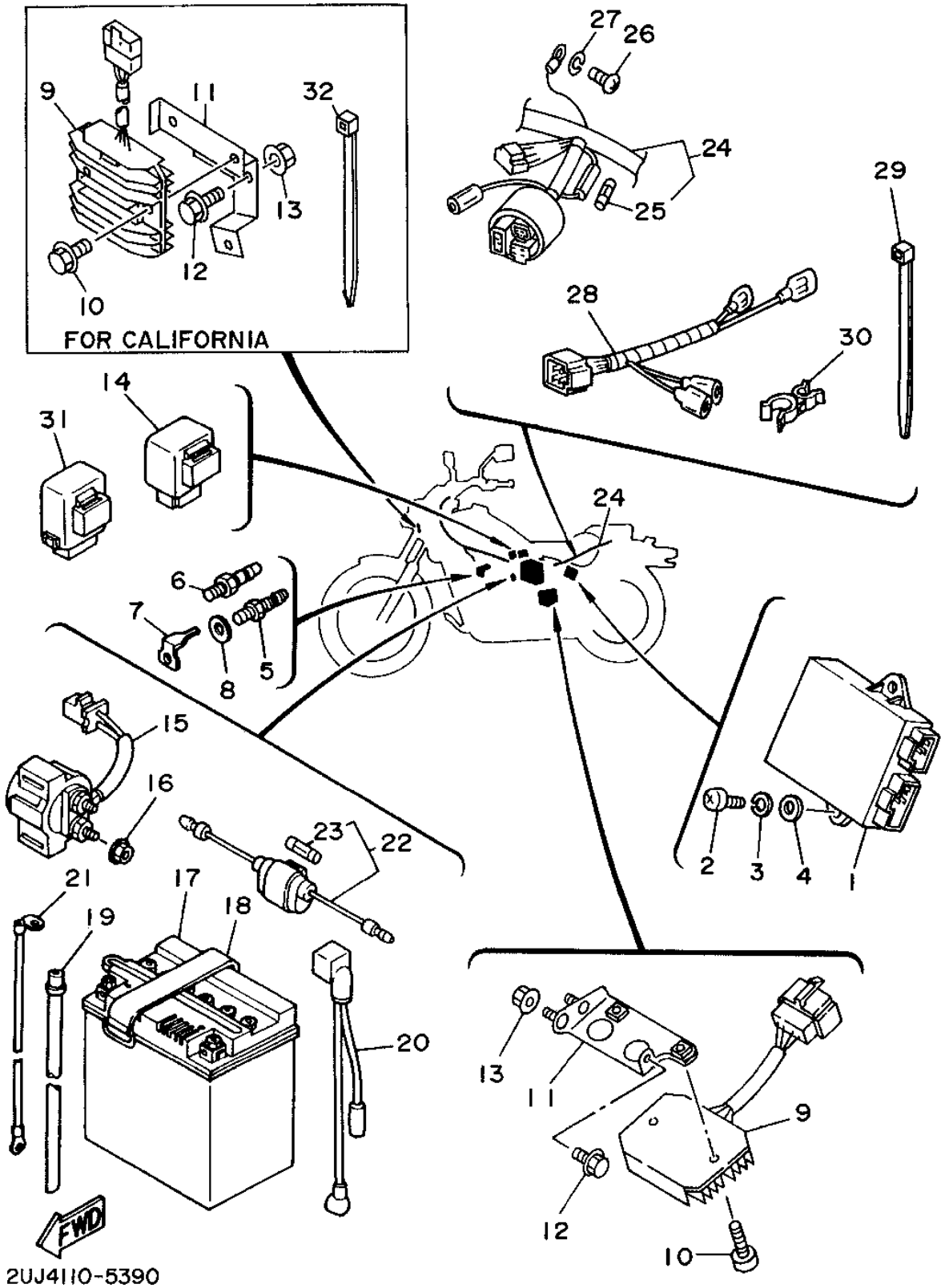
ELECTRICAL 1



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-82305-00-00	IGNITOR UNIT ASSEMBLY	1	
2	98507-06016-00	SCREW, PAN HEAD	1	
3	92907-06100-00	WASHER, SPRING	1	
4	92907-06600-00	WASHER, PLATE	1	
5	3DM-83790-00-00	HEATER ASSEMBLY (14V-20W)	1	NON CA. ONLY
6	3BT-83790-00-00	HEATER ASSEMBLY (30W)	1	
7	3BT-82103-00-00	TERMINAL 1	1	
8	90201-081K4-00	WASHER, PLATE	1	UR CA. ONLY
	90201-081K4-00	WASHER, PLATE	2	UR NON CA.
9	3LS-81960-00-00	RECTIFIER & REGULATOR ASSEMBLY	1	
10	90109-067E6-00	BOLT	2	UR NON CA.
	95817-06020-00	BOLT, FLANGE	2	UR CA. ONLY
11	3BG-21287-00-00	BRACKET, REGULATOR	1	UR CA. ONLY
	3DM-21287-00-00	BRACKET, REGULATOR	1	UR NON CA.
12	95817-06010-00	BOLT, FLANGE	1	UR NON CA.
	95817-06010-00	BOLT, FLANGE	2	UR CA. ONLY
13	95707-06500-00	NUT, FLANGE	2	
14	2UJ-81950-00-00	RELAY ASSEMBLY	1	
15	36Y-81940-00-00	STARTER RELAY ASSEMBLY	1	
16	95707-06500-00	NUT, FLANGE	2	
17	BTG-GM103-A2-00	BATTERY ASSEMBLY	1	
18	118-82131-00-00	BAND, BATTERY	1	
19	90445-08248-00	HOSE	1	
20	2UJ-82115-00-00	WIRE, PLUS LEAD	1	
21	2UJ-82116-00-00	WIRE, MINUS LEAD	1	
22	2UJ-82150-01-00	FUSE HOLDER ASSEMBLY (2UJ-82150-00-00)	1	
23	1A0-82161-00-00	. FUSE (20A) (148-82151-00-00)	1	

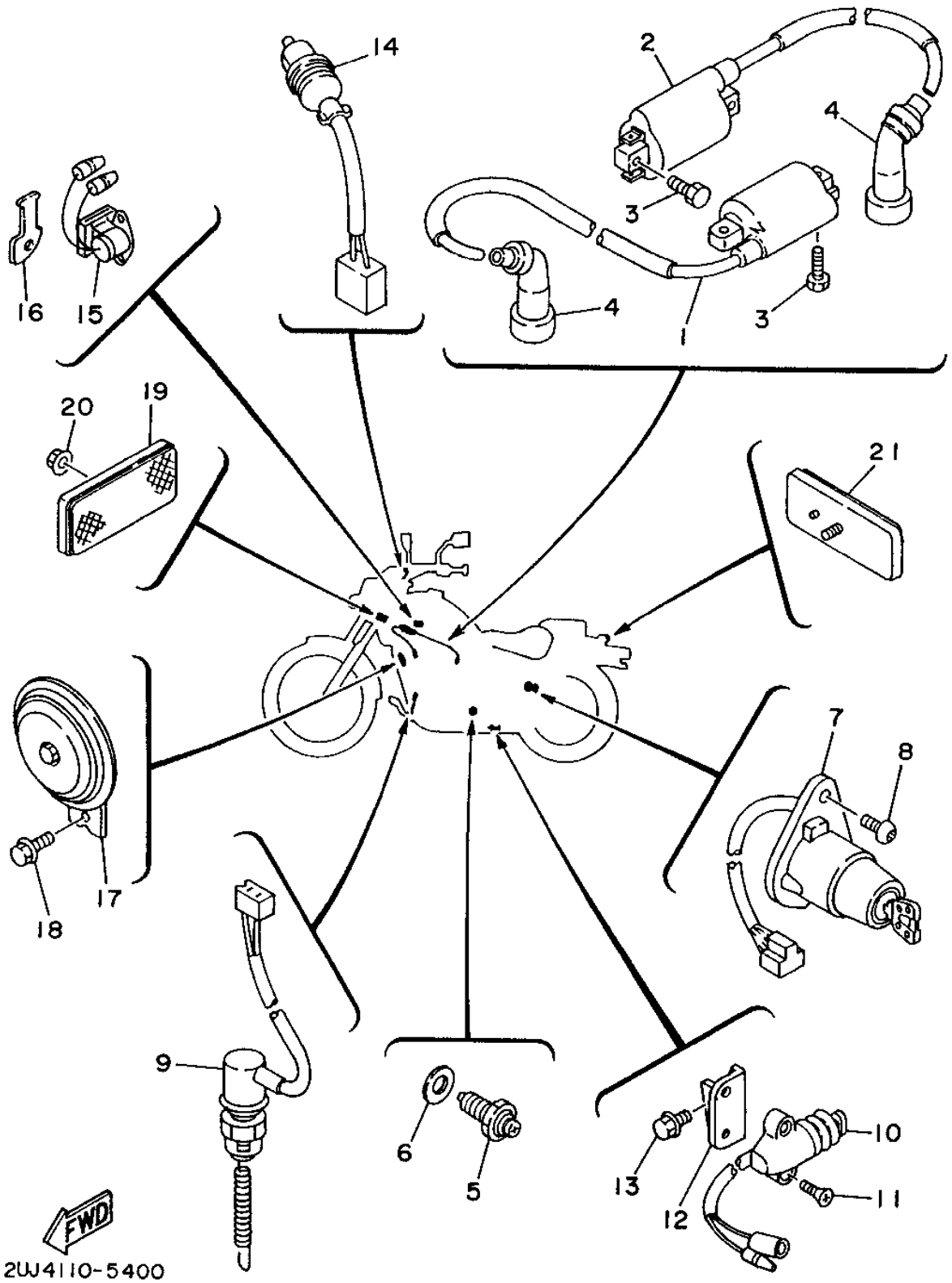
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ELECTRICAL 1



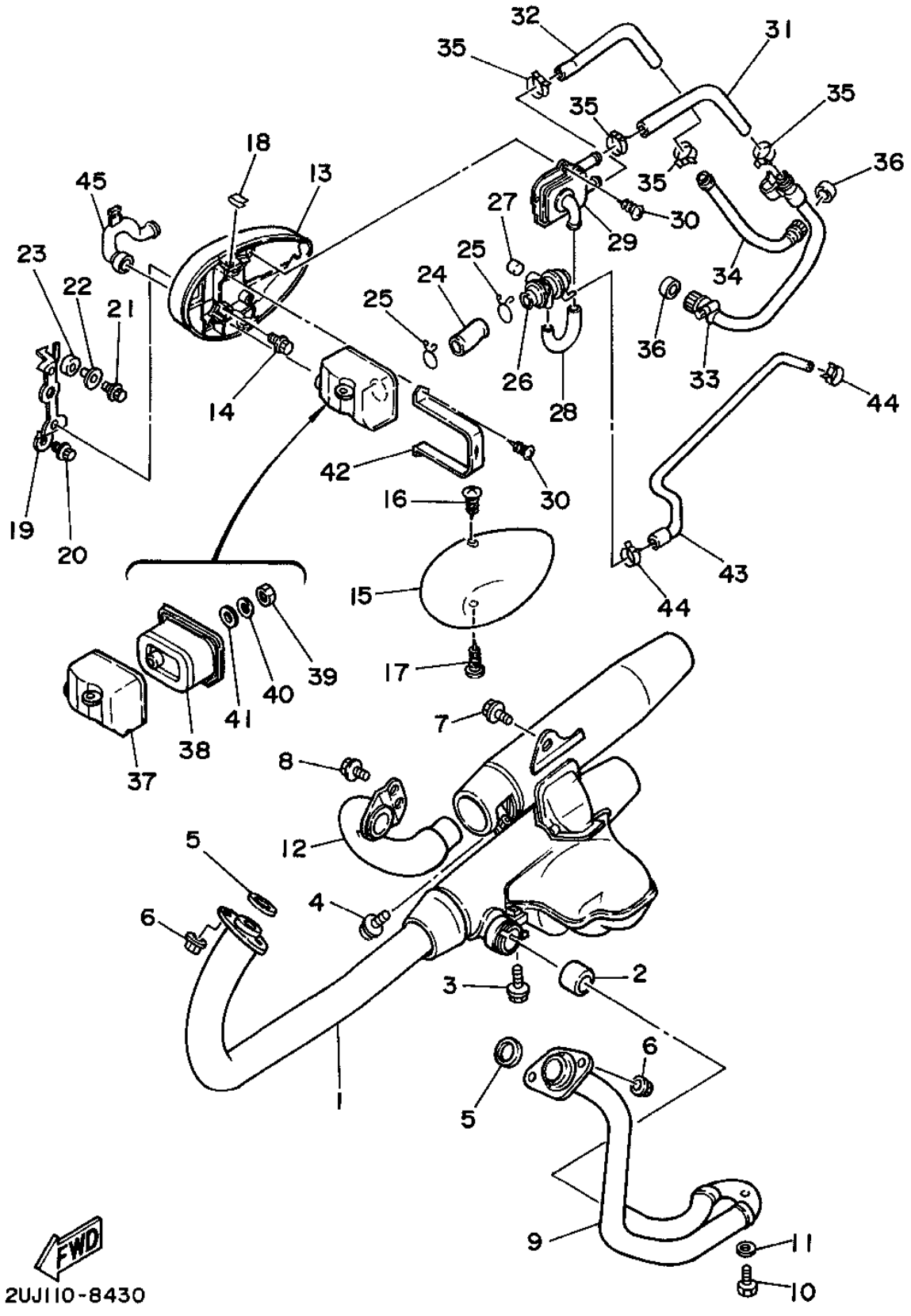
Ref. No.	Part Number	Description	Qty	Remarks
24	3BG-82590-10-00	WIRE HARNESS ASSEMBLY . .	1	UR CA. ONLY
	3DN-82590-10-00	WIRE HARNESS ASSEMBLY . .	1	UR NON CA.
25	1E6-82151-00-00	. FUSE (10A)	2	
26	98507-06010-00	SCREW, PAN HEAD	1	
27	92907-06100-00	WASHER, SPRING	1	
28	2UJ-82509-00-00	WIRE, SUB LEAD	1	
29	12R-82591-00-00	BAND	2	
30	90464-16119-00	CLAMP	1	
31	3GM-83350-00-00	FLASHER RELAY ASSEMBLY .	1	
32	90464-12196-00	CLAMP	1	CA. ONLY

ELECTRICAL 2



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-82310-00-00	IGNITION COIL ASSEMBLY . . .	1	
2	2UJ-82320-00-00	IGNITION COIL ASSEMBLY . . .	1	
3	97007-05020-00	BOLT	4	
4	1UY-82370-20-00	PLUG CAP ASSEMBLY	2	
5	4KM-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
6	90430-10171-00	GASKET	1	
7	2UJ-82510-00-00	MAIN SWITCH ASSEMBLY . . .	1	
8	90149-06228-00	SCREW	2	
9	3XV-82530-01-00	STOP SWITCH ASSEMBLY . . .	1	
10	3LD-82566-60-00	SWITCH, SIDE STAND	1	
11	90157-05079-00	SCREW, PAN HEAD	2	
12	2UJ-82565-00-00	PANEL, SWITCH	1	
13	95817-06010-00	BOLT, FLANGE	1	
14	2UJ-83980-00-00	FRONT STOP SWITCH ASSEMBLY	1	
15	3BT-82560-00-00	THERMO SWITCH ASSEMBLY	1	
16	3BG-82571-00-00	PANEL, SWITCH	1	UR CA. ONLY
	3DM-82571-00-00	PANEL, SWITCH	1	UR NON CA.
17	2KR-83371-00-00	HORN	1	UR NON CA.
	3FW-83371-00-00	HORN	1	UR CA. ONLY
18	95817-06010-00	BOLT, FLANGE	1	
19	11H-85110-01-00	REFLECTOR ASSEMBLY	2	
20	95707-05500-00	NUT, FLANGE	2	
21	3Y6-85130-02-00	REAR REFLECTOR ASSEMBLY	1	

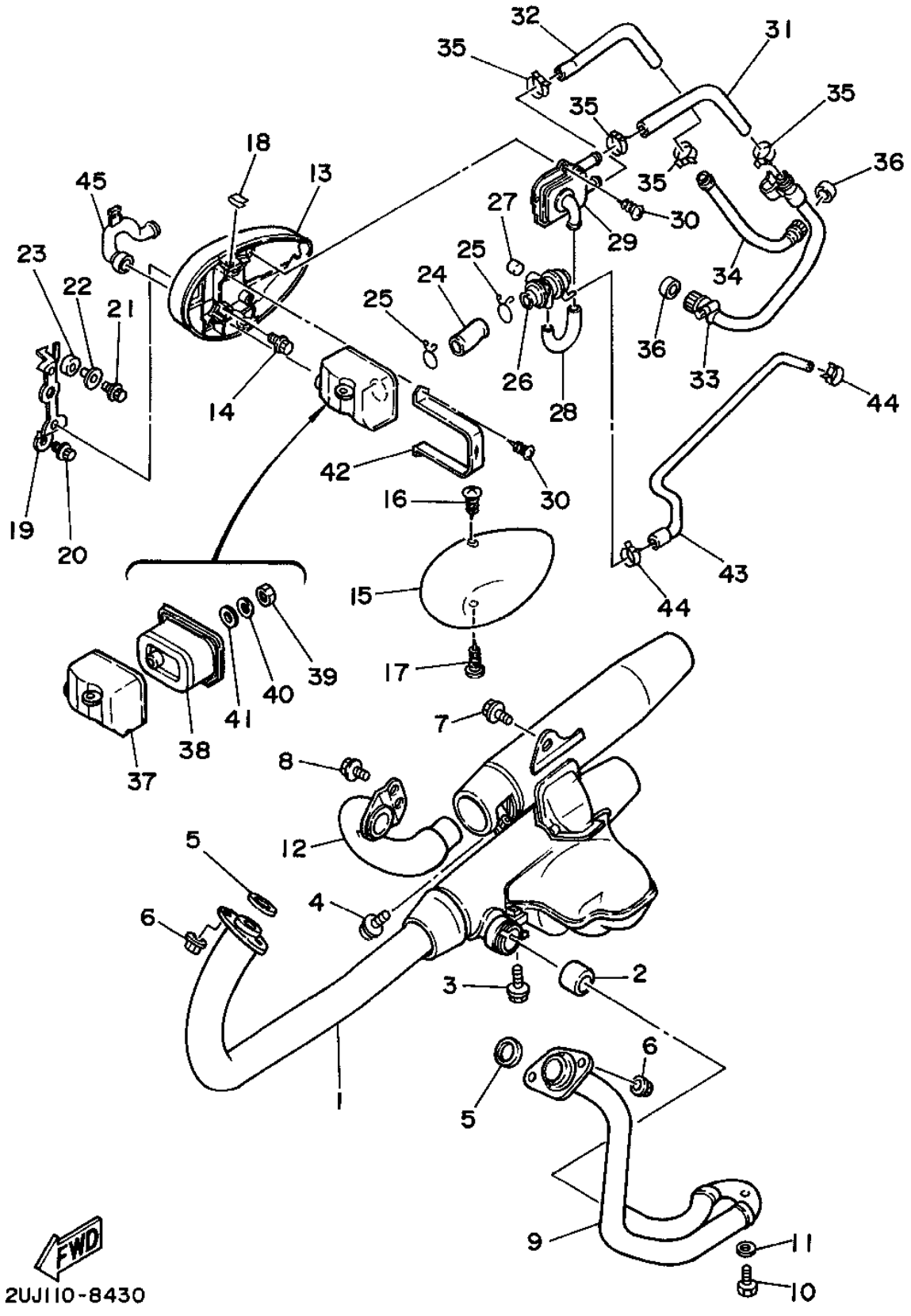
EXHAUST (CALIFORNIA ONLY)



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-14703-00-00	MUFFLER COMP. 1	1	
2	3DM-14714-00-00	GASKET, MUFFLER	1	
3	95817-08035-00	BOLT, FLANGE	1	
4	95807-06025-00	BOLT, FLANGE	1	
5	3DM-14613-00-00	GASKET, EXHAUST PIPE	2	
6	90179-06668-00	NUT	4	
7	95807-10014-00	BOLT, FLANGE	1	
8	95817-08012-00	BOLT, FLANGE	2	
9	2UJ-14621-00-00	PIPE, EXHAUST 2	1	
10	90101-06576-00	BOLT	1	
11	92907-06600-00	WASHER, PLATE	1	
12	2UJ-14631-00-00	PIPE, EXHAUST 3	1	
13	2GV-14663-00-00	PLATE, AIR CLEANER	1	
14	95817-06020-00	BOLT, FLANGE	2	
15	2GV-14603-00-00	COVER 1	1	
16	97704-40012-00	SCREW, TAPPING	1	
17	90163-04003-00	SCREW, TAPPING	1	
18	90183-04027-00	NUT, SPRING	2	
19	2UJ-14484-00-00	PLATE, CLEANER CASE FITTING	1	
20	95817-06010-00	BOLT, FLANGE	1	
21	95807-06025-00	BOLT, FLANGE	1	
22	90387-07391-00	COLLAR	1	
23	90385-10026-00	BUSH	1	
24	3BM-14882-00-00	HOSE, BEND 2	1	
25	90467-26111-00	CLIP	2	
26	3BG-14840-00-00	AIR CUT VALVE ASS''Y	1	
27	90338-10132-00	PLUG	1	
28	3BM-14883-00-00	HOSE, BEND 3	1	

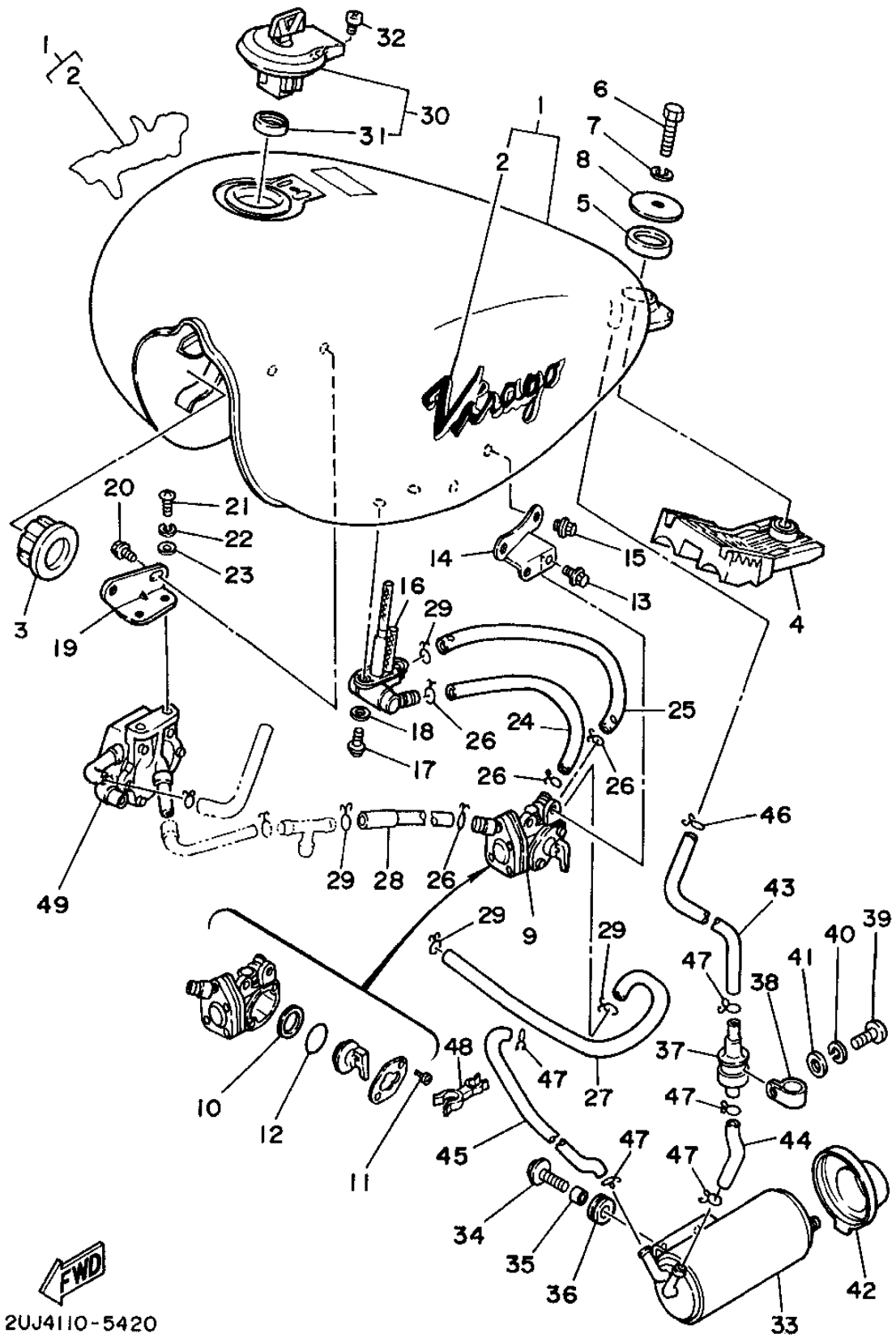
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EXHAUST (CALIFORNIA ONLY)



Ref. No.	Part Number	Description	Qty	Remarks
29	42H-14808-00-00	REED VALVE ASSEMBLY	1	
30	97707-60514-00	SCREW, TAPPING	5	
31	3BG-14884-00-00	HOSE, BEND 4	1	
32	3BG-14885-00-00	HOSE, BEND 5	1	
33	3BG-14873-00-00	PIPE 3	1	
34	3BG-14874-00-00	PIPE 4	1	
35	90468-08104-00	CLIP	4	
36	42H-14714-10-00	GASKET, MUFFLER	2	
37	42H-14857-00-00	CASE, AIR CLEANER	1	
38	3BG-14858-00-00	CAP, CASE	1	
39	95307-05600-00	NUT	1	
40	92907-05200-00	WASHER	1	
41	90202-05057-00	WASHER, PLATE	1	
42	3BM-14867-00-00	BRACKET	1	
43	3BG-13542-00-00	HOSE, VACUUM SENSING 1 ..	1	
44	90467-08092-00	CLIP	2	
45	1TA-14881-00-00	HOSE, BEND 1	1	

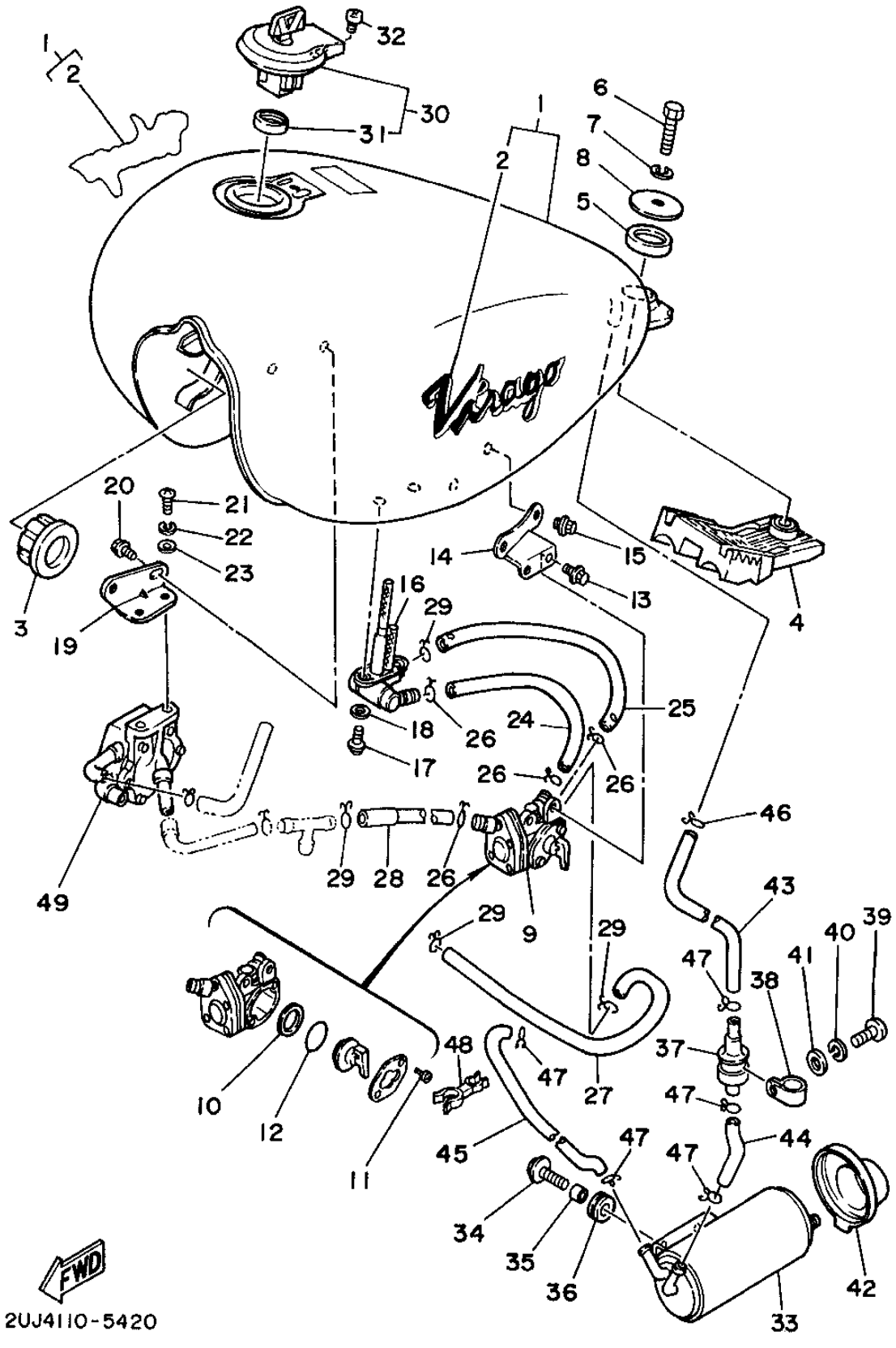
FUEL TANK (CALIFORNIA ONLY)



Ref. No.	Part Number	Description	Qty	Remarks
1	3BG-24110-00-07	FUEL TANK COMP.	1	LUMINOUS RED
2	3LS-24161-00-00	. EMBLEM 1	2	
3	4H7-24181-00-00	DAMPER, LOCATING 1	2	
4	2UJ-24182-00-00	DAMPER, LOCATING 2	1	
5	42X-24183-00-00	DAMPER, LOCATING 3	1	
6	97027-08035-00	BOLT	1	
7	92907-08100-00	WASHER, SPRING	1	
8	90201-08569-00	WASHER, PLATE	1	
9	2UJ-24500-00-00	FUEL COCK ASSEMBLY 1	1	
10	3H3-24523-00-00	. VALVE	1	
11	98580-03008-00	. SCREW, PAN HEAD	2	
12	1JK-24534-00-00	. SEAL, COCK	1	
13	95024-06010-00	BOLT, FLANGE	2	
14	2UJ-24544-01-00	BRACKET, FUEL COCK	1	
15	95024-06010-00	BOLT, FLANGE	2	
16	2UJ-24560-00-00	FILTER ASSEMBLY	1	
17	90149-06011-00	SCREW	2	
18	90202-05187-00	WASHER, PLATE	2	
19	2UJ-24491-01-00	BRACKET, FUEL PUMP	1	
20	95024-06010-00	BOLT, FLANGE	2	
21	98507-06012-00	SCREW, PAN HEAD	2	
22	92907-06100-00	WASHER, SPRING	2	
23	92907-06600-00	WASHER, PLATE	2	
24	90445-11501-00	HOSE	1	
25	90445-11754-00	HOSE	1	
26	90467-10008-00	CLIP	4	
27	2UJ-24312-01-00	PIPE 2	1	
28	2UJ-24313-00-00	PIPE 3	1	
29	90467-10008-00	CLIP	4	

CONTINUED ON NEXT FRAME ➤

FUEL TANK (CALIFORNIA ONLY)



Ref. No.	Part Number	Description	Qty	Remarks
30	20K-24602-03-00	CAP ASSEMBLY (20K-24602-04-00)	1	
31	4X7-24612-00-00	. GASKET, CAP	1	
32	91317-05010-00	BOLT	1	
33	3BG-24170-00-00	CANISTER ASSEMBLY	1	
34	90119-06118-00	BOLT, WITH WASHER	2	
35	90387-062M5-00	COLLAR	2	
36	90480-14323-00	GROMMET	2	
37	25H-24180-00-00	ROLL OVER VALVE ASSEMBLY	1	
38	90461-15100-00	CLAMP	1	
39	98507-05012-00	SCREW, PAN HEAD	1	
40	92907-05100-00	WASHER, SPRING	1	
41	92907-05600-00	WASHER, PLATE	1	
42	2JU-2419E-00-00	COVER, CANISTER	1	
43	3BG-24321-00-00	PIPE 0	1	
44	3BG-24322-00-00	PIPE 1	1	
45	3BG-24323-00-00	PIPE 2	1	
46	90467-09006-00	CLIP	1	
47	90467-10008-00	CLIP	5	
48	90464-16119-00	CLAMP	1	
49	3DM-13910-00-00	FUEL PUMP ASSEMBLY	1	

MOTORCYCLE	DATE

XV250G, GC

1995 SERVICE DATA

MODEL / MODEL CODE	XV250G	/	2UJ
	XV250GC	/	3BG
INITIAL ENGINE NUMBER / FRAME NUMBER	G: 2UJ-035101 / JYA2UJE0( )SA035101		
	GC: 3BG-006101 / JYA3BGC0( )SA006101		
ENGINE:	Air-Cooled, SOHC, 4-Stroke V-Twin		
Bore / Stroke / Number Cylinders / Displacement	49.0mm / 66.0mm / 2 / 249cc		
Piston Skirt Clearance New / Max	0.02 ~ 0.04mm / 0.1mm		
Valve Clearance (Cold): Intake / Exhaust	0.08 ~ 0.12mm / 0.10~0.14mm		
Oil Type: Above 5°C (40°F)	Yamalube 4* or SAE20W40 SE or SF		
Oil Type: Below 15°C (60°F)	Yamalube 4* or SAE10W30 SE or SF		
Capacity: Oil and Filter Change / Oil Change Only	1600cc (1.7 qt) / 1400cc (1.5 qt)		
Oil Filter Part Number	4X7-13440-90-00		
TRANSMISSION:			
Oil Type / Capacity / Drive Chain Free Play	See ENGINE / ø / 30 ~ 40mm		
MIDDLE GEAR CASE: Oil Type / Capacity	ø / ø		
FINAL GEAR CASE: Oil or Grease Type / Capacity	ø / ø		
FUEL TANK: Main / Reserve / Fuel Type	9.5 Lit (2.5 gal) / 2.6 Lit (0.7 gal) / Unleaded Regular		
COOLING SYSTEM: Coolant Type / Mixing Ratio (Liquid)	ø / ø		
CARBURETOR:			
Manufacturer / Type / ID Number	Mikuni / BDS26 / G: 2UJ10		GC: 3BG01
Main Jet / Pilot Jet / Pilot Screw (Turns Out)	#110 / #17.5 / 3-1/4		
Needle Jet / Jet Needle / Clip Position	O-0 / 4DM3 / Fixed		
Slide Cutaway	ø		
Float Height / Fuel Level	ø / 17.0 ±0.5mm (with special tool)		
Idle rpm	1400 ±50		
Max CO⊕ / Max HC⊕ / Set CO⊕	7.0% / 700 ppm / 5 ±1% @ 1400 rpm		
SUSPENSION:			
Front: Oil Type / Level / Quantity	10 wt. Fork Oil* / 120mm /245cc		
Gas or Air Pressure Min ~ Max / Standard	ø / ø		
Rear: Gas or Air Pressure Min ~ Max / Standard	ø / ø		
TIRES: Size / Nominal Pressure: Front	3.00-18 4PR / 1.75 kg-cm² (25 psi)		
Size / Nominal Pressure: Rear	130/90-15 M/C 66P / 2.0 kg-cm² (28 psi)		
CHARGING SYSTEM:	AC Magneto Generator		
Battery: Model / Specific Gravity / Charge Rate	GM10-3A-2 / 1.28 / 1.0A		
Maximum Output	14V25A @ 5000 rpm		
Field Coil Color Code / Ω	ø		
Stator Coil Color Code / Ω	W ~ W / 0.26Ω ±20%		
Charge Coil Color Code / Ω	ø		
IGNITION SYSTEM:	TCI (Digital)		
Ignition Timing	8° @ 1300 rpm Full Adv: 27° @ 3000 rpm		
Spark Plug Type	NGK C6HSHA* or ND U20FS-U		
Spark Plug Gap / Torque / Cap Ω	0.6~0.7mm / 1.3m-kg (9 ft-lb) / 10KΩ		
Ignition Coil Test Gap / Primary Ω / Secondary Ω	6mm / 4Ω ±20% / 13KΩ ±20%		
Pulser Coil or Pickup Coil Color Code / Ω	L-Y ~ G-W / 240Ω ±20%		
Source Coil Color Code / Ω	ø		

ø = Does not apply to this model
NA = Information not available

* = Available from YPAD
⊕ = For diagnostic use only

LIGHTING SYSTEM	
Headlight / Taillight / Signal Turn / Indicator - Meter	12V65W-60W / 12V27-8W / 12V-8W(F) 12V27W(R)
Lighting Coil Color Code / Ω	ø
TORQUE VALUES:	
Front Axle Nut	M14: 5.8m-kg (42 ft-lb)
Front Axle Holder Nut	M8: 2.0m-kg (14 ft-lb)
Rear Axle Nut	M14: 10.5m-kg (75 ft-lb)
Rear Axle Pinch Bolt	ø
Clutch Nut	M16: 7.5m-kg (54 ft-lb)
Drain Plug	M35: 3.2m-kg (23 ft-lb)
Flywheel Nut	M12: 8.0m-kg (58 ft-lb)
Cylinder Head Cover Bolt	M6: 1.0m-kg (7 ft-lb)
Cylinder Head: Flange Bolt	M8: 2.2m-kg (16 ft-lb)
Bolt	M6: 1.2m-kg (9 ft-lb)
Stud Bolt, Exhaust Pipe	M6: 0.7m-kg (5 ft-lbs)
	M8: 3.5m-kg (25 ft-lb)
Pivot Shaft	M12: 4.3m-kg (31 ft-lb)
Spark Plug	1.3 m-kg (9ft-lb)
SERVICE LITERATURE:	
Owner's Manual	LIT-11626-09-69
Service Manual	LIT-11616-09-69 Suppl. to LIT-11616-06-18
Assembly Manual	LIT-11666-06-18 Same as XV250U~A
Consumer Information	LIT-11656-04-68

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