YAMAHA

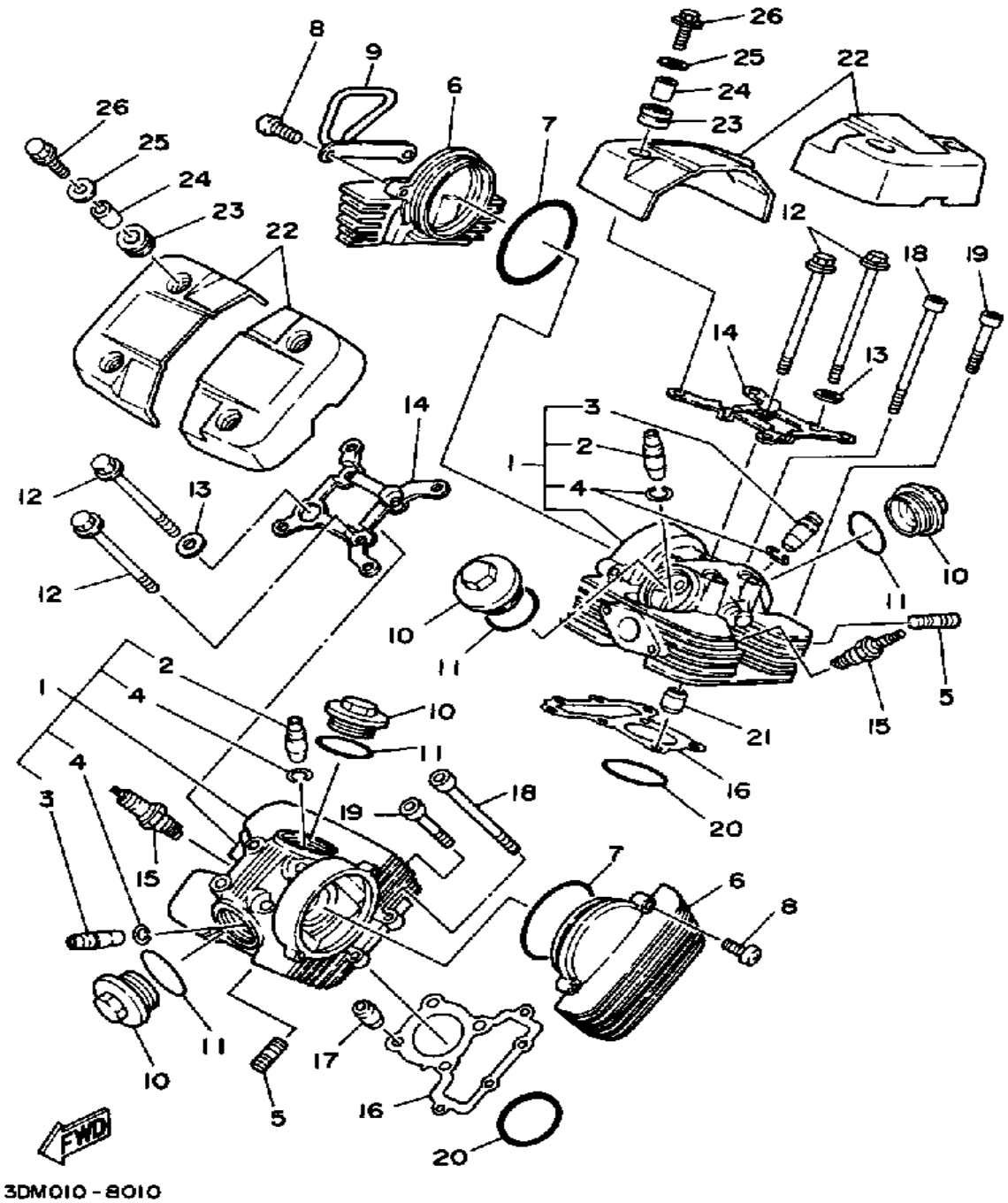
GENUINE

PARTS CATALOGUE

MOTORCYCLE

A1

CYLINDER HEAD (NON-CALIFORNIA MOD



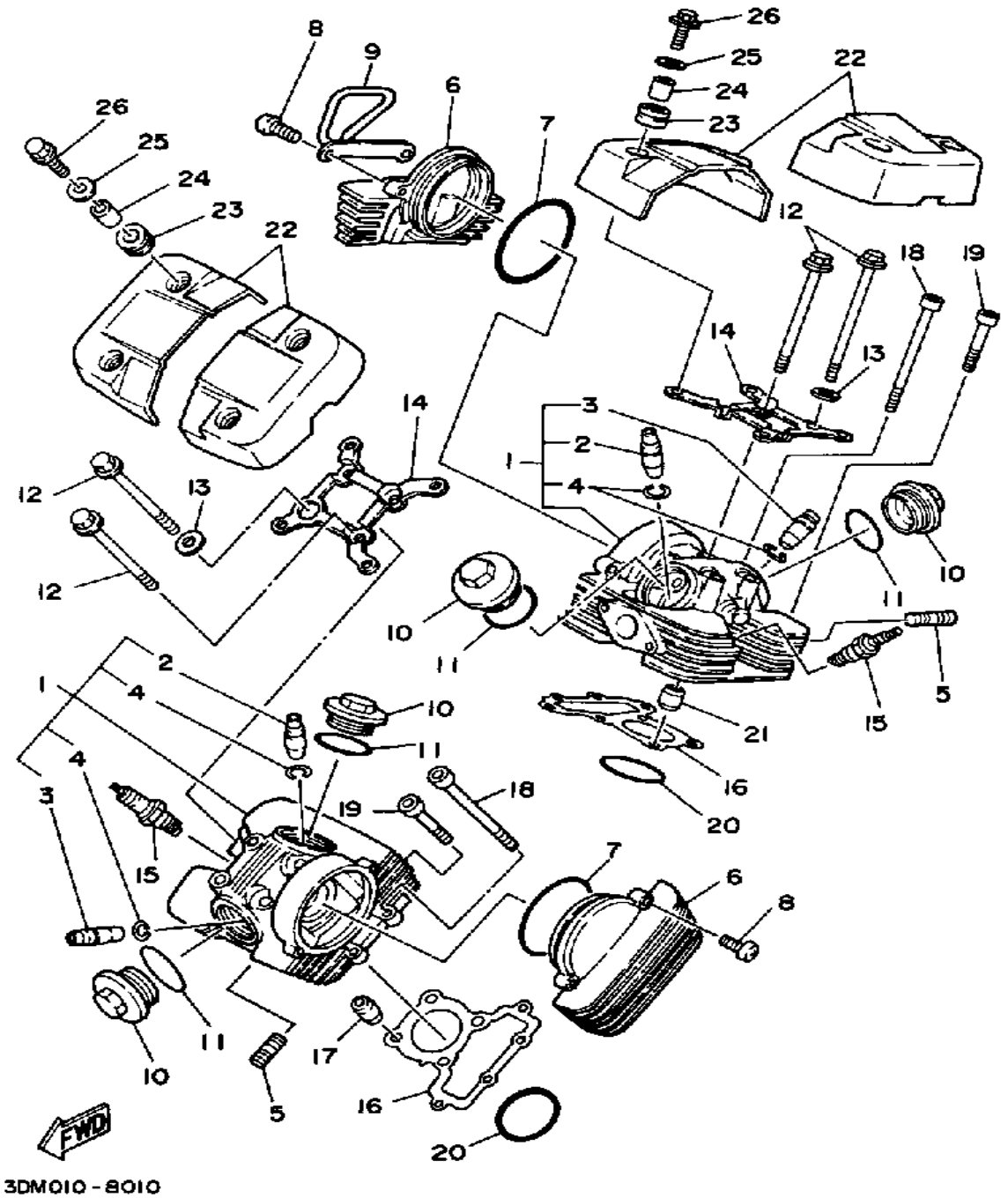
3DM010-8010

Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-11102-00-00	CYLINDER HEAD ASSEMBLY .	2	
2	2UJ-11133-10-00	. GUIDE, INTAKE VALVE	1	
3	22F-11134-10-00	. GUIDE, EXHAUST VALVE ...	1	
4	93440-10109-00	. CIRCLIP	2	
5	95611-06630-00	BOLT, STUD	4	
6	2UJ-11185-00-00	COVER, CYLINDER HEAD SIDE 1	2	
7	93210-78544-00	O-RING	2	
8	98511-06025-00	SCREW PAN HEAD (92501-06025)	4	
9	2UJ-11152-00-00	BRACKET, CYLINDER HEAD COVER	1	
10	22F-11186-00-00	COVER, CYLINDER HEAD SIDE 2	4	
11	93210-44704-00	O-RING	4	
12	90105-08324-00	BOLT, WASHER BASED	8	
13	90201-080L7-00	WASHER, PLATE	2	
14	2UJ-11142-00-00	BRACKET, CYLINDER HEAD COVER 2	2	
15	NGK-C6HSA-00-00	PLUG, SPARK	2	
16	2UJ-11181-01-00	GASKET, CYLINDER HEAD 1 .	2	
17	99510-10114-00	PIN, DOWEL	4	
18	91311-06110-00	BOLT	4	
19	91311-06040-00	BOLT	4	
20	93210-53679-00	O-RING	2	
21	99510-10114-00	PIN, DOWEL	4	
22	2UJ-11186-00-00	COVER, CYLINDER HEAD SIDE 2	4	
23	90480-13018-00	GROMMET	8	
24	90387-066M3-00	COLLAR	8	
25	90201-06697-00	WASHER, PLATE	8	

CONTINUED ON NEXT FRAME ➤

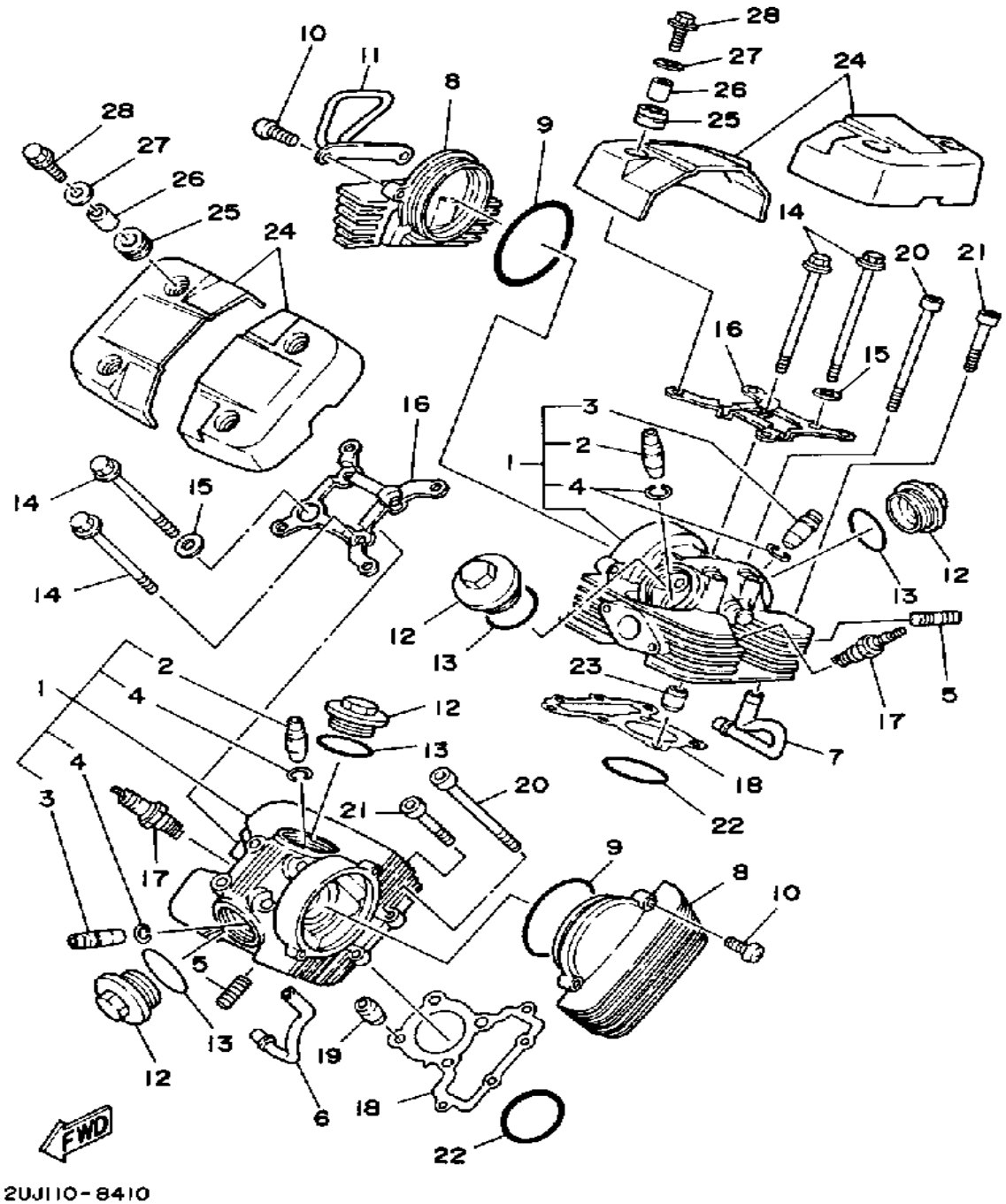
CYLINDER HEAD (NON-CALIFORNIA MOD

Ref. No.	Part Number	Description	Qty	Remarks
26	95023-06020-00	BOLT, FLANGE	8	



3DM010-8010

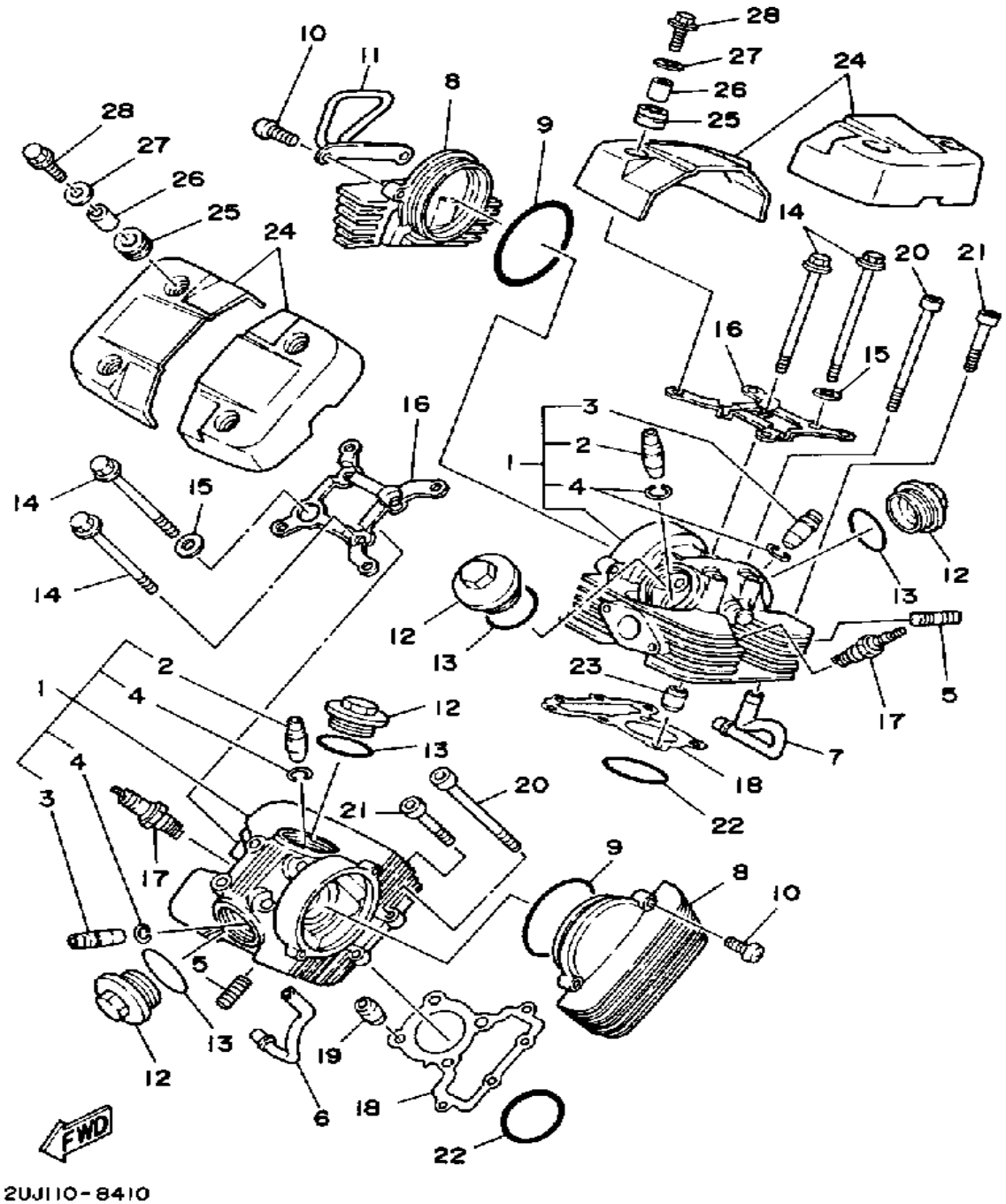
CYLINDER HEAD (CALIFORNIA MODEL O



Ref. No.	Part Number	Description	Qty	Remarks
1	3BG-11102-00-00	CYLINDER HEAD ASSEMBLY .	2	
2	2UJ-11133-10-00	. GUIDE, INTAKE VALVE	1	
3	22F-11134-10-00	. GUIDE, EXHAUST VALVE ...	1	
4	93440-10109-00	. CIRCLIP	2	
5	95611-06630-00	BOLT, STUD	4	
6	(3BG-14871-00-00)	PIPE 1	1	
7	(3BG-14872-00-00)	PIPE 2	1	
8	2UJ-11185-00-00	COVER, CYLINDER HEAD SIDE 1	2	
9	93210-78544-00	O-RING	2	
10	98511-06025-00	SCREW PAN HEAD (92501-06025)	4	
11	2UJ-11152-00-00	BRACKET, CYLINDER HEAD COVER	1	
12	22F-11186-00-00	COVER, CYLINDER HEAD SIDE 2	4	
13	93210-44704-00	O-RING	4	
14	90105-08324-00	BOLT, WASHER BASED	8	
15	90201-080L7-00	WASHER, PLATE	2	
16	2UJ-11142-00-00	BRACKET, CYLINDER HEAD COVER 2	2	
17	NGK-C6HSA-00-00	PLUG, SPARK	2	
18	2UJ-11181-01-00	GASKET, CYLINDER HEAD 1 .	2	
19	99510-10114-00	PIN, DOWEL	4	
20	91311-06110-00	BOLT	4	
21	91311-06040-00	BOLT	4	
22	93210-53679-00	O-RING	2	
23	99510-10114-00	PIN, DOWEL	4	
24	2UJ-11186-00-00	COVER, CYLINDER HEAD SIDE 2	4	
25	90480-13018-00	GROMMET	8	

CONTINUED ON NEXT FRAME ➤

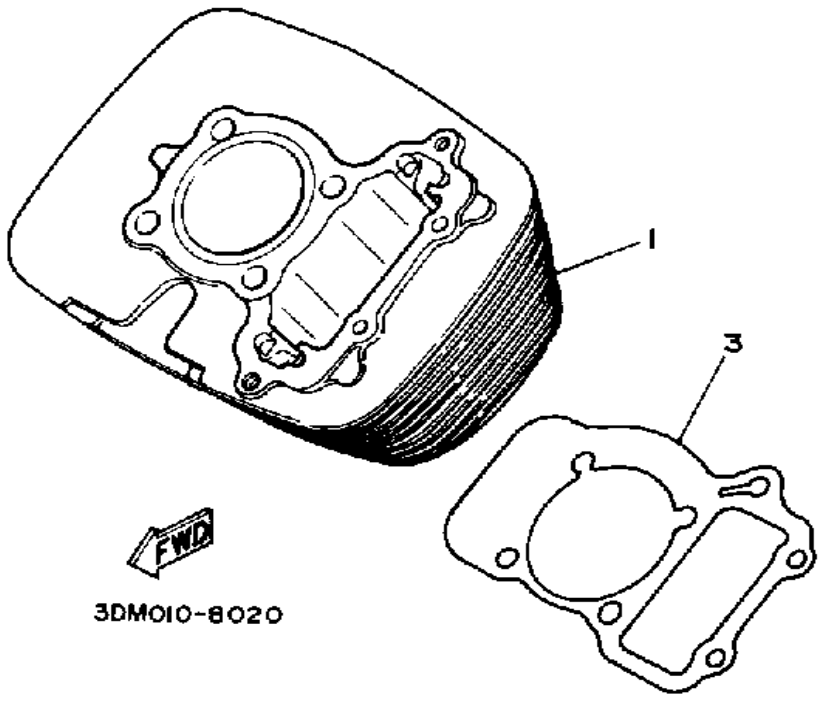
CYLINDER HEAD (CALIFORNIA MODEL O



2UJ110-8410

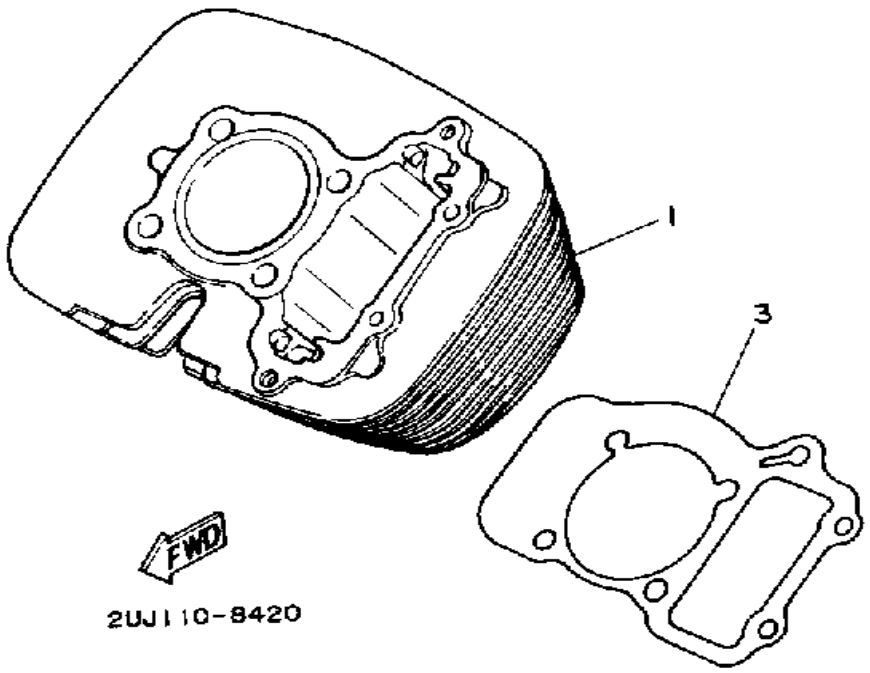
Ref. No.	Part Number	Description	Qty	Remarks
26	90387-066M3-00	COLLAR	8	
27	90201-06697-00	WASHER, PLATE	8	
28	95023-06020-00	BOLT, FLANGE	8	

CYLINDER (NON-CALIFORNIA MODEL)



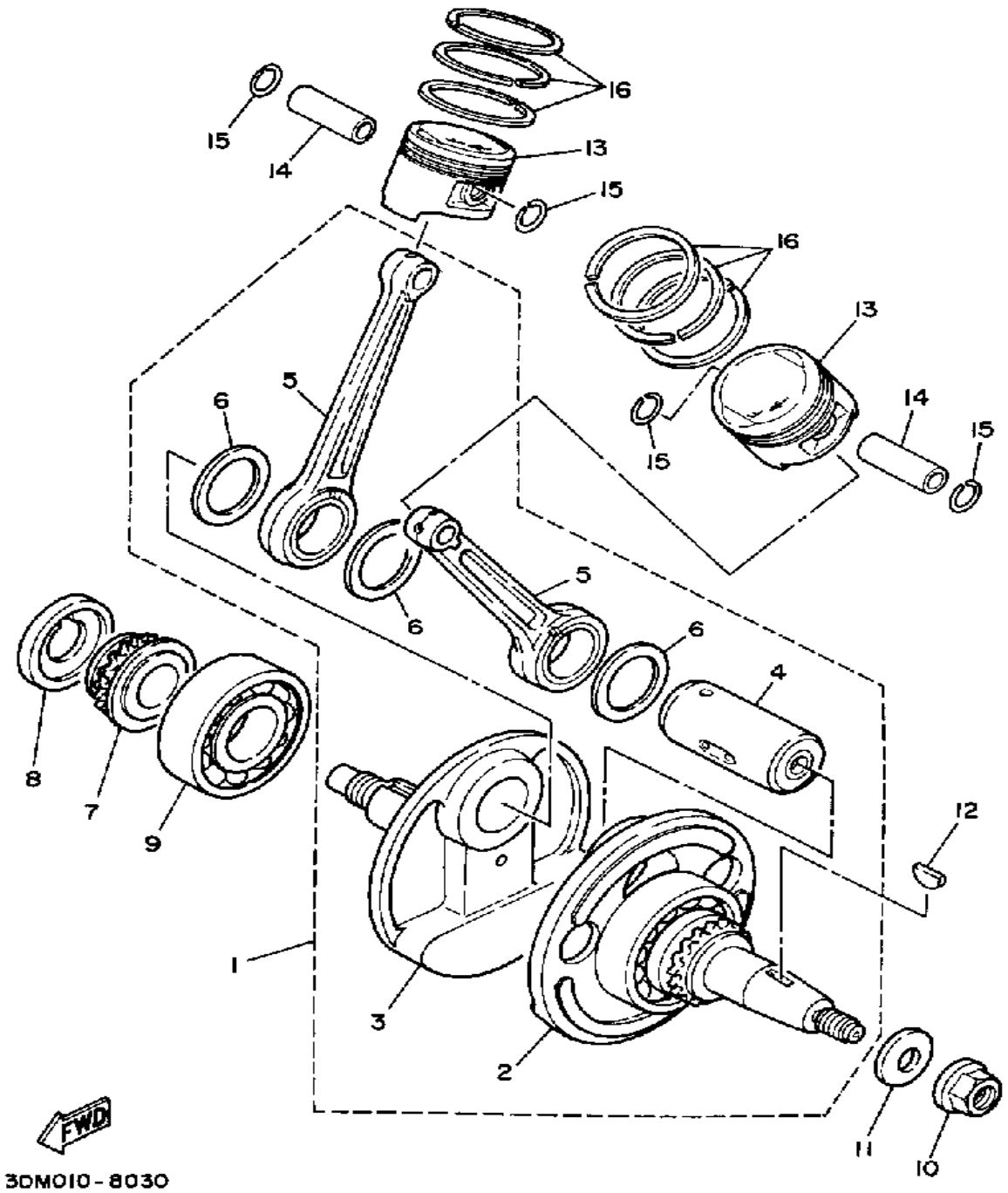
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-11310-01-00	CYLINDER	1	
2	2UJ-11320-01-00	CYLINDER 2	1	
3	2UJ-11351-00-00	GASKET, CYLINDER	2	

CYLINDER (CALIFORNIA MODEL ONLY)



Ref. No.	Part Number	Description	Qty	Remarks
1	3BG-11310-00-00	CYLINDER	1	
2	(3BG-11320-00-00)	CYLINDER 2	1	
3	2UJ-11351-00-00	GASKET, CYLINDER	2	

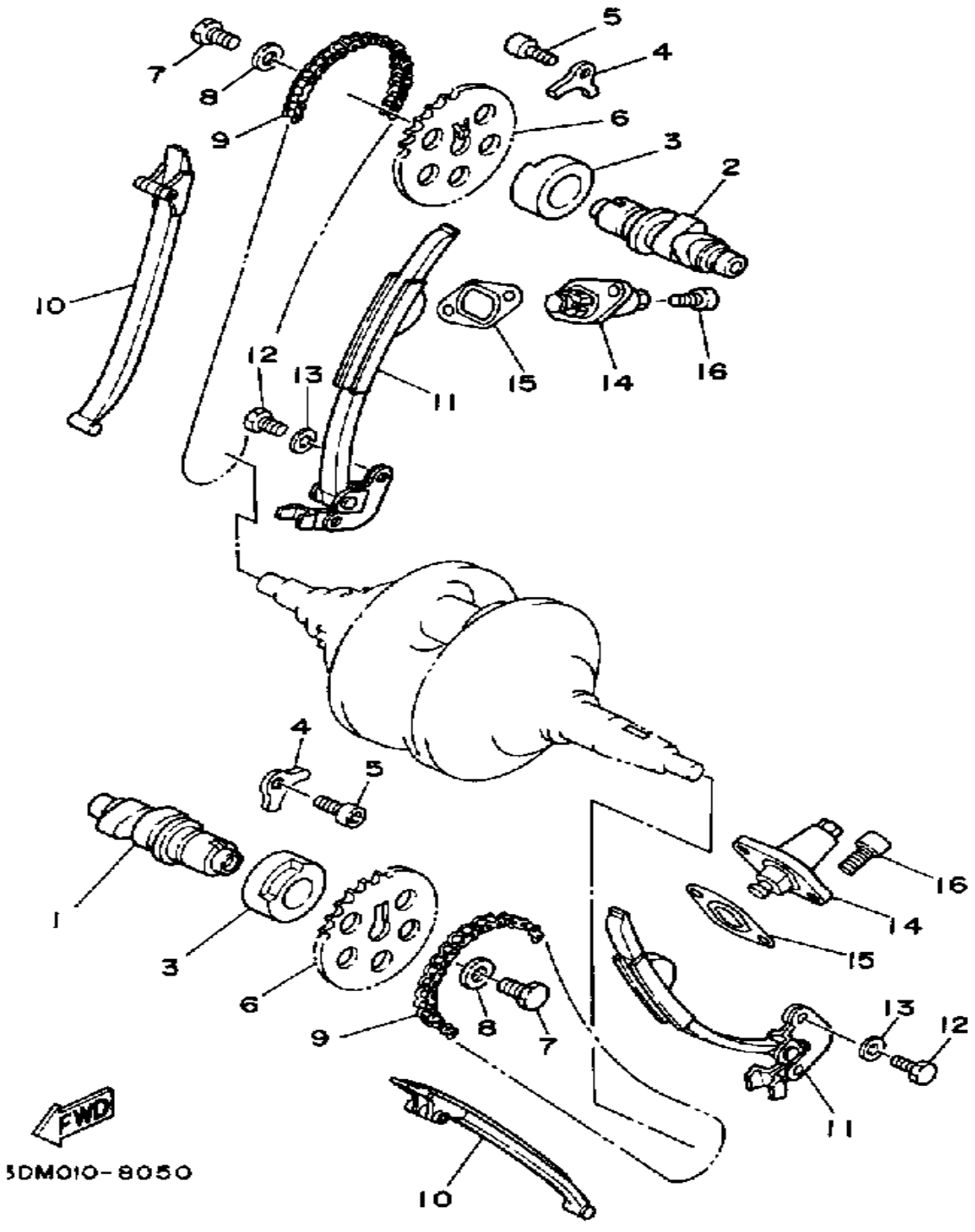
CRANKSHAFT - PISTON



3DM010-8030

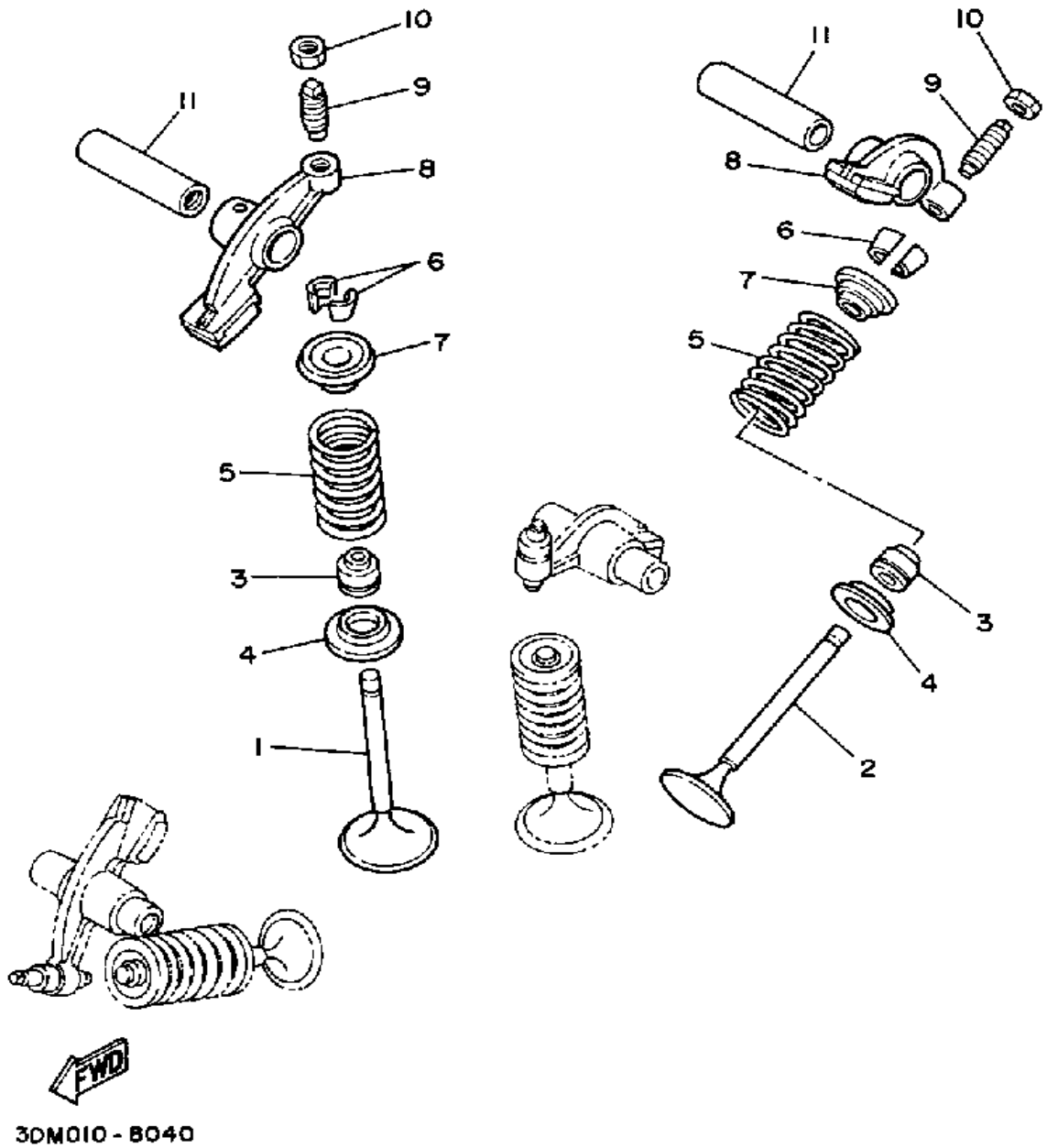
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-11400-00-00	CRANKSHAFT ASSEMBLY . . .	1	
2	(2UJ-W1141-00-00)	CRANK 1	1	
3	2UJ-11422-00-00	. CRANK 2	1	
4	2UJ-11681-00-00	. PIN, CRANK 1	1	
5	2UJ-11651-00-00	. ROD, CONNECTING	2	
6	90209-31300-00	. WASHER	3	
7	(2UJ-1154A-00-00)	SPROCKET, CAM CHAIN	1	
8	(2UJ-11478-00-00)	COLLAR	1	
9	93306-30615-00	BEARING (B6306)	1	
10	90179-12421-00	NUT, SPEC''L SHAPE	1	
11	90201-12191-00	WASHER, PLATE	1	
12	90280-16053-00	KEY, WOODRUFF	1	
13	2UJ-11631-00-A0	PISTON (STD)	2	
	2UJ-11636-00-00	PISTON (0.50MM O/S)	2	
	2UJ-11638-00-00	PISTON (1.00MM O/S)	2	
14	22K-11633-01-00	PIN, PISTON	2	
15	93450-14088-00	CIRCLIP	4	
16	50M-11610-00-00	PISTON RING SET (STD)	2	
	50M-11610-20-00	PISTON RING SET (0.50MM O/S)	2	ALT. PART
	50M-11610-40-00	PISTON RING SET (1.00MM O/S)	2	ALT. PART

CAMSHAFT - CHAIN



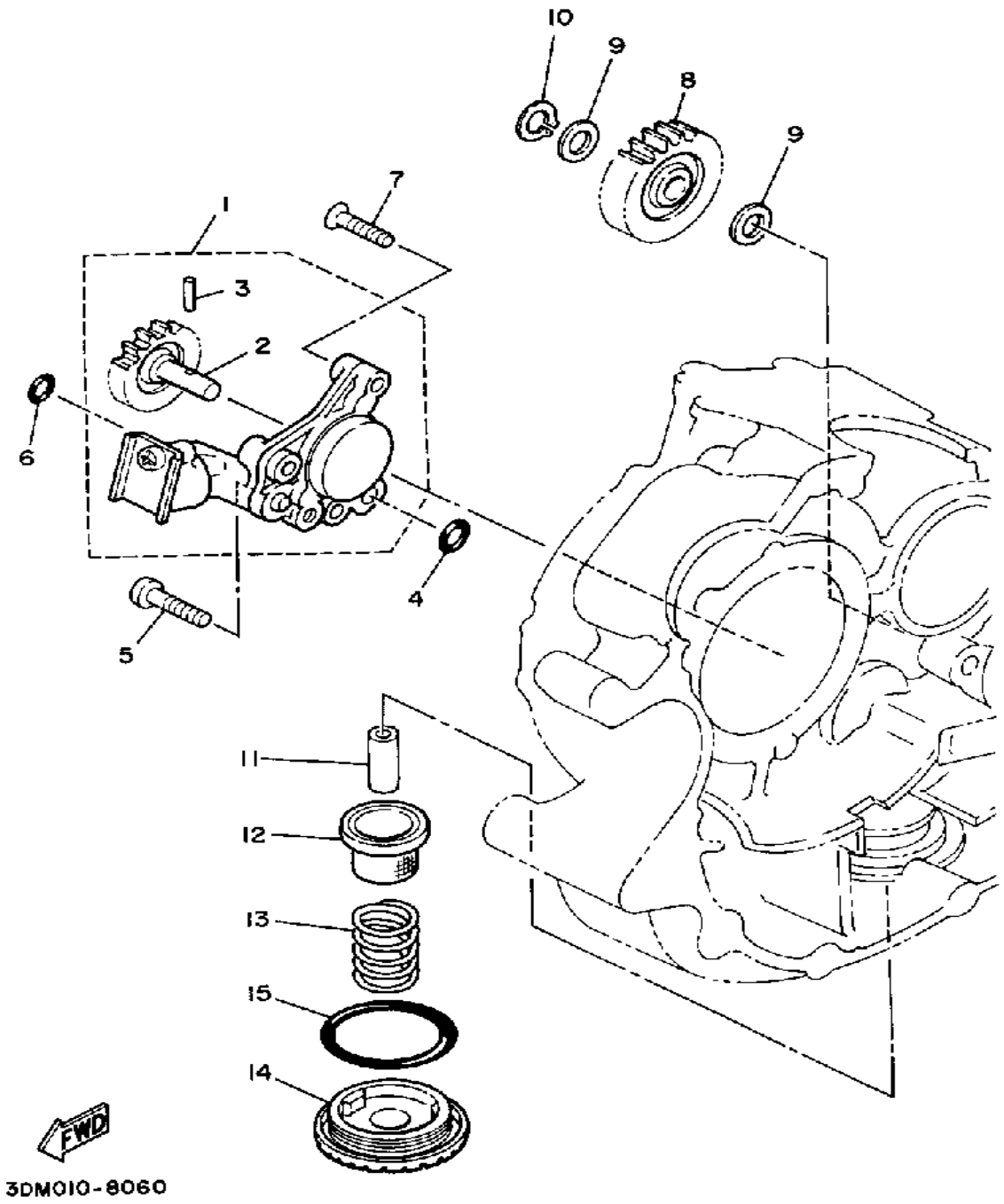
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-12171-00-00	CAMSHAFT 1	1	
2	(2UJ-12181-00-00)	CAMSHAFT 2	1	
3	90381-22070-00	BUSH, SOLID	2	
4	2UJ-1111F-00-00	PLATE	2	
5	91312-06012-00	BOLT	2	
6	2UJ-12176-00-00	SPROCKET, CAM CHAIN	2	
7	90101-08590-00	BOLT	2	
8	90201-08326-00	WASHER, PLATE	2	
9	94580-25110-00	CHAIN	2	
10	(2UJ-12231-00-00)	GUIDE, STOPPER 1	2	
11	2UJ-12241-00-00	GUIDE, STOPPER 2	2	
12	97021-06012-00	BOLT	4	
13	92990-06600-00	WASHER, PLATE	4	
14	2UJ-12210-00-00	TENSNR ASSEMBLY, CAM CHNCAM CHAIN	2	
15	3DM-12213-00-00	GASKET, TENSIONER CASE (50M-12213-00-00)	2	
16	91311-06016-00	BOLT, SOCKET HEAD	4	

VALVE

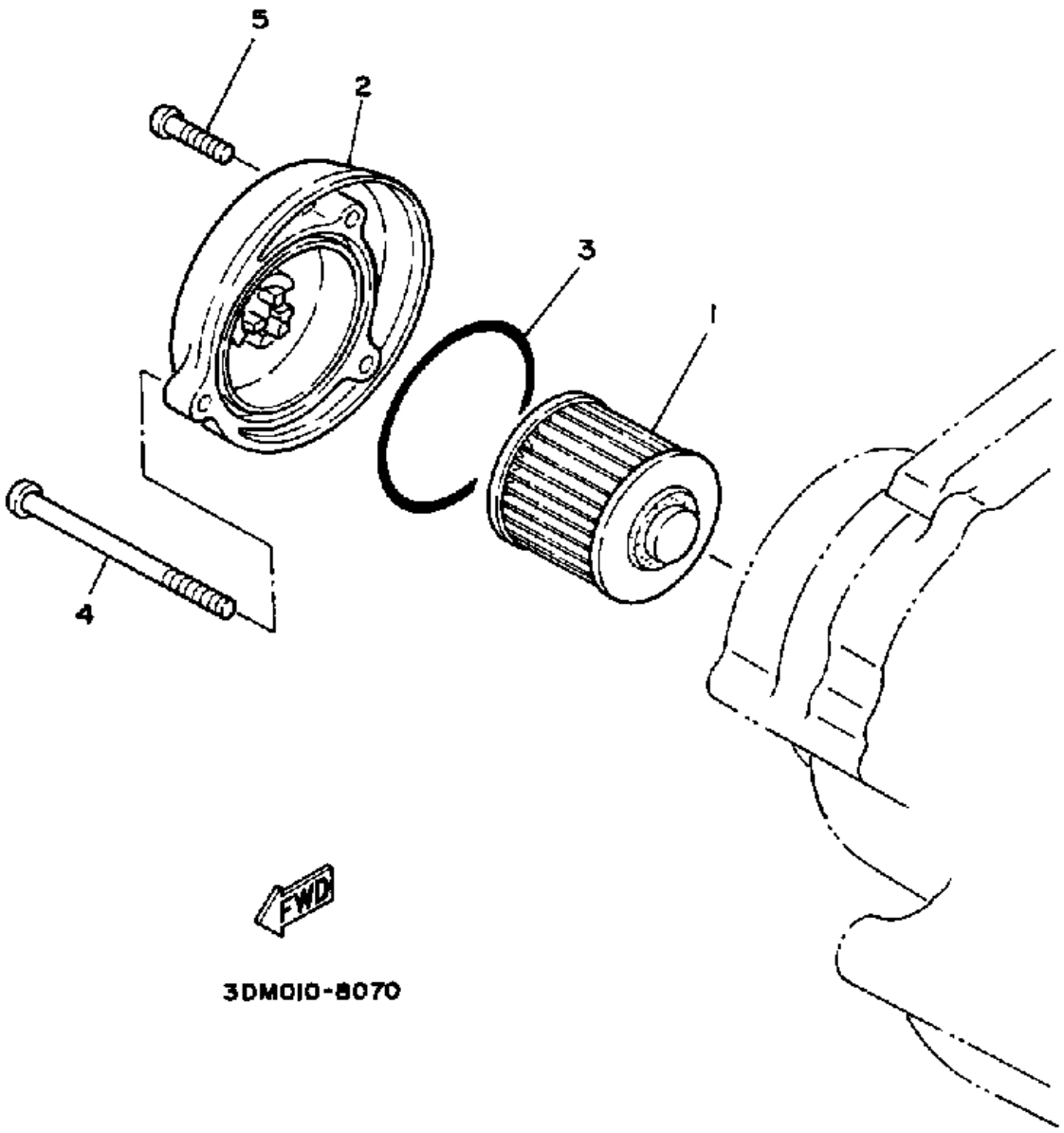


Ref. No.	Part Number	Description	Qty	Remarks
1	50M-12111-00-00	VALVE, INTAKE	2	
2	50M-12121-01-00	VALVE, EXHAUST	2	
3	22F-12119-01-00	SEAL, VALVE STEM	4	
4	22F-12116-00-00	SEAT, VALVE SPRING	4	
5	2UJ-12114-00-00	SPRING, VALVE OUTER	4	
6	22F-12118-01-00	COTTER, VALVE	8	
7	22F-12117-02-00	RETAINER, VALVE SPRING	4	
8	50M-12151-00-00	ARM, VALVE ROCKER	4	
9	22F-12159-00-00	SCREW, VALVE ADJUSTING	4	
10	90170-05302-00	NUT	4	
11	22F-12156-00-00	SHAFT, ROCKER 2	4	

OIL PUMP



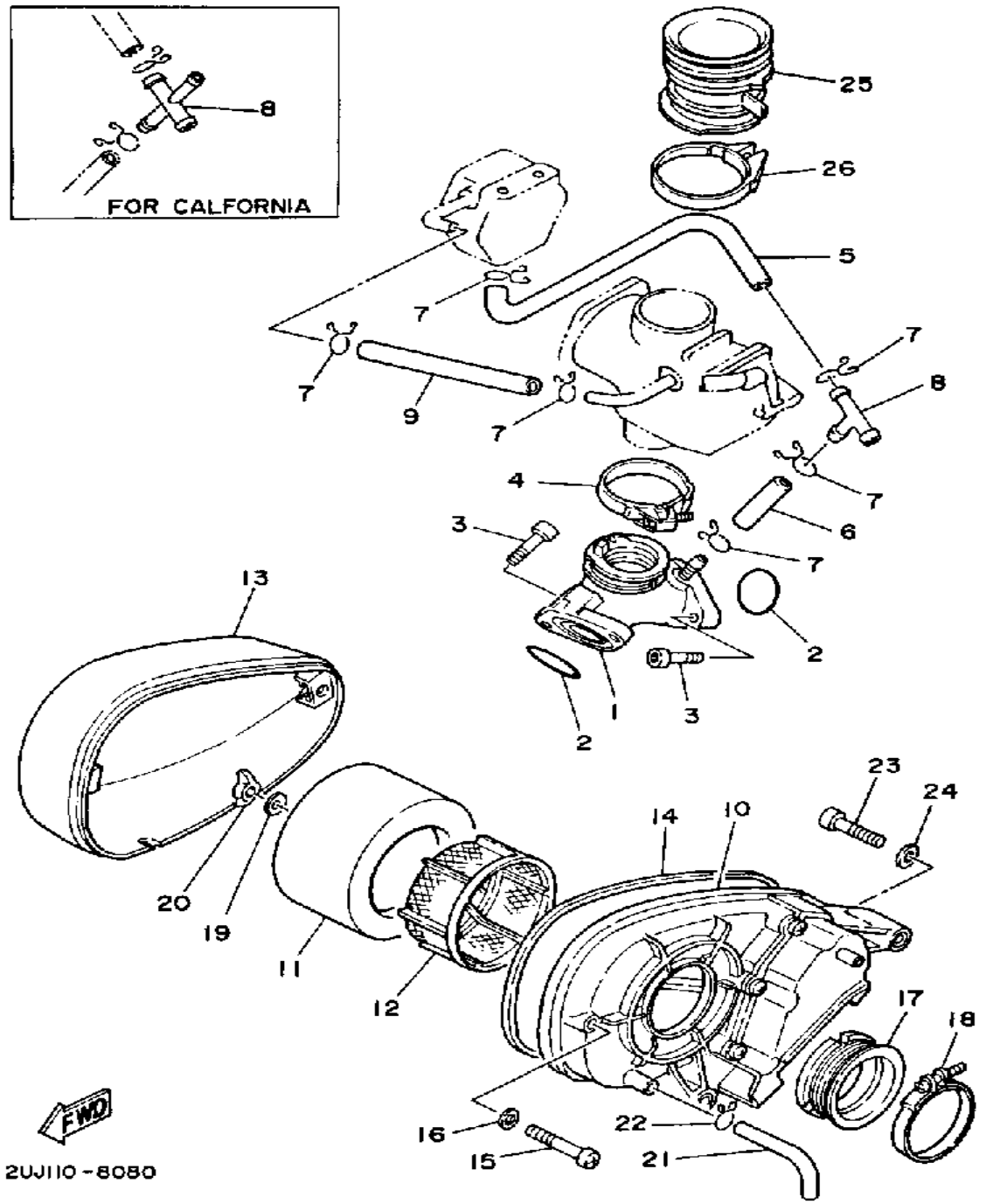
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-13300-00-00	OIL PUMP ASSEMBLY	1	
2	3Y6-13326-01-00	. GEAR, PUMP DRIVEN 2 (23T)	1	
3	93603-12030-00	. PIN, DOWEL	1	
4	93210-10096-00	O-RING	1	
5	98511-06025-00	SCREW PAN HEAD (92501-06025)	2	
6	93210-06245-00	O-RING	1	
7	98780-06025-00	SCREW, FLAT HEAD	1	
8	2UJ-13341-00-00	GEAR, OIL PUMP IDLE	1	
9	90201-10119-00	WASHER, PLATE	2	
10	99009-10400-00	CIRCLIP	1	
11	2XK-13416-00-00	PIPE, OIL 1	1	
12	51Y-13411-00-00	STRAINER, OIL	1	
13	90501-18576-00	SPRING, COMPRESSION	1	
14	30X-15351-00-00	PLUG, DRAIN	1	
15	93210-35389-00	O-RING	1	



OIL FILTER

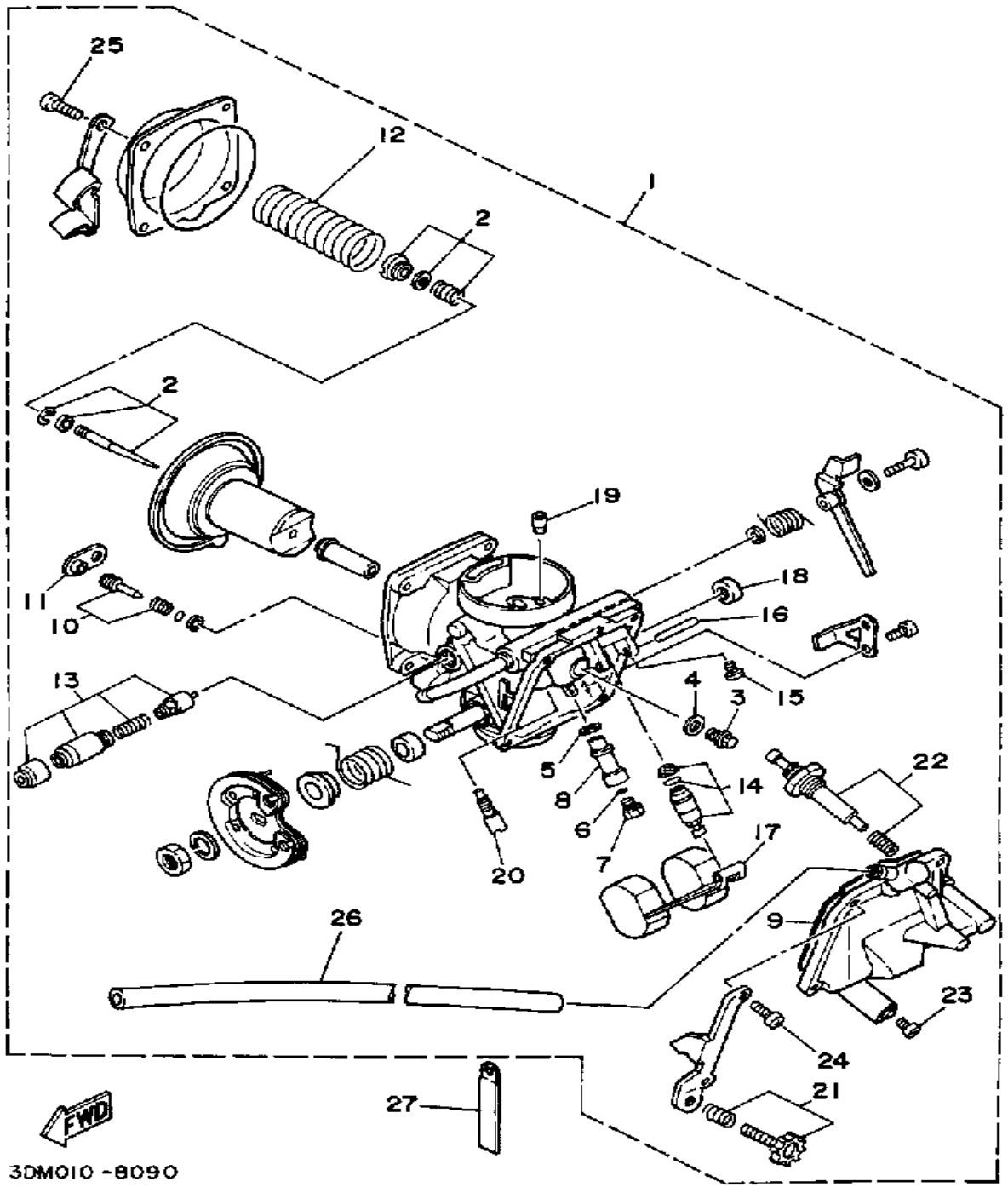
Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-13440-90-00	ELMNT ASSEMBLY, OIL CLNR	1	
2	2UJ-13447-00-00	COVER, OIL ELEMENT	1	
3	93210-64297-00	O-RING	1	
4	98501-06090-00	SCREW, PAN HEAD (92501-06090-00)	1	
5	98511-06025-00	SCREW PAN HEAD (92501-06025)	2	

AIR FILTER



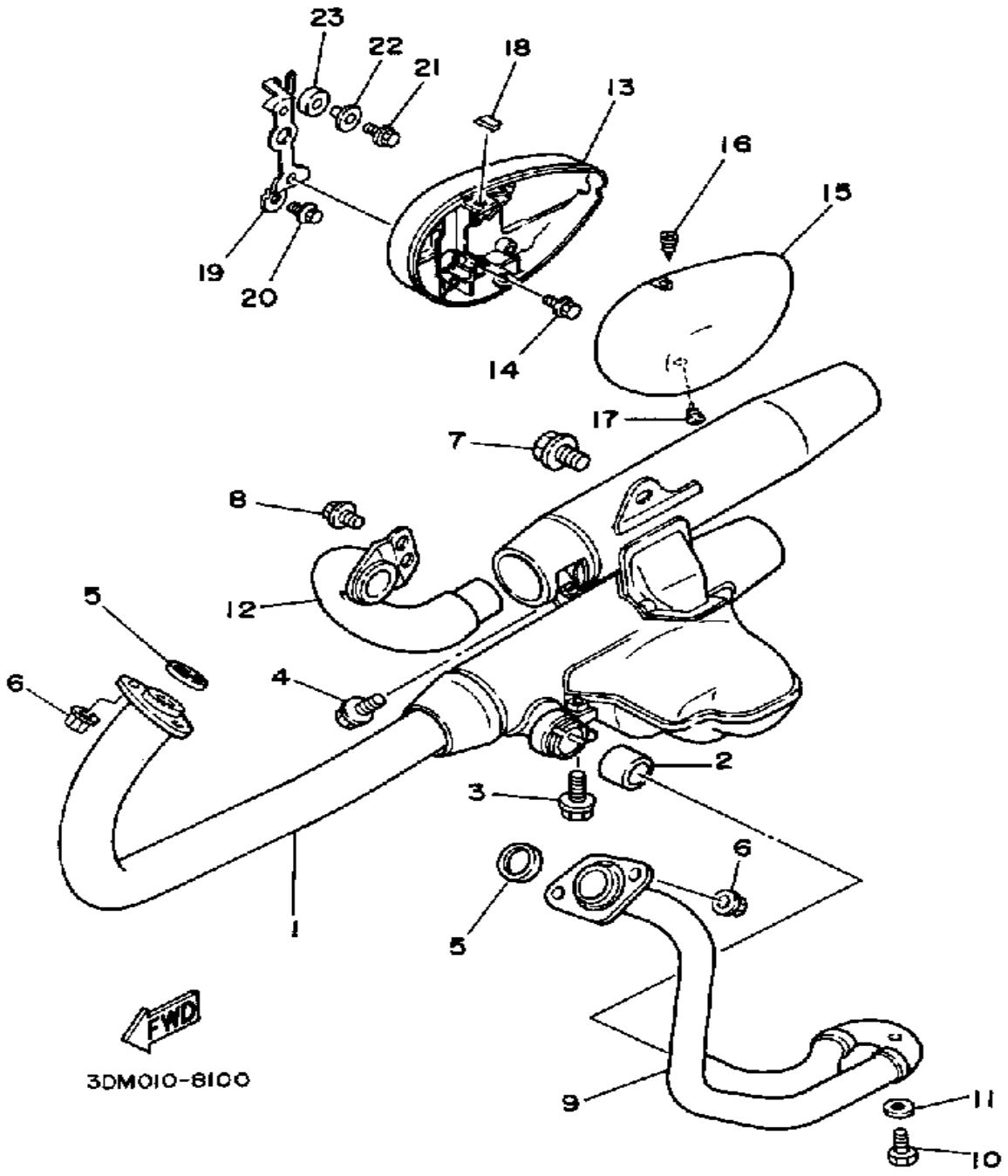
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-13586-00-00	JOINT, CARBURETOR 1	1	
2	93210-30611-00	O-RING	2	
3	91316-06020-00	BOLT, SOCKET HEAD	4	
4	1HX-13575-00-00	BAND	1	
5	2UJ-13978-00-00	PIPE, REGULATOR	1	
6	90445-11763-00	HOSE	1	
7	90467-10008-00	CLIP	6	
8	(3BG-13595-00-00)	JOINT, CARBURETOR	1	
	90413-07007-00	WAY 3	1	UR NON-CALIF. MODEL
9	(90445-117F0-00)	HOSE	1	
10	2UJ-14401-00-00	AIR CLEANER CASE ASSEMBLY	1	
11	2UJ-14451-00-00	ELEMENT, AIR CLEANER	1	
12	2UJ-14458-00-00	GUIDE	1	
13	2UJ-14422-00-00	CAP, CLEANER CASE 2	1	
14	2UJ-14452-00-00	SEAL	1	
15	98580-06040-00	SCREW, pan head (92501-06040-00)	2	
16	92990-06600-00	WASHER, PLATE	2	
17	2UJ-14485-00-00	PIPE, JOINT	1	
18	90460-54111-00	CLAMP, HOSE	1	
19	90201-05036-00	WASHER, PLATE	1	
20	90175-05005-00	NUT, WING	1	
21	2UJ-14419-00-00	PIPE	1	
22	90467-11106-00	CLIP	1	
23	91316-06025-00	BOLT	2	
24	92906-06600-00	WASHER	2	
25	2UJ-14469-00-00	FUNNEL, AIR	1	
26	90460-54137-00	CLAMP, hose	1	

CARBURETOR



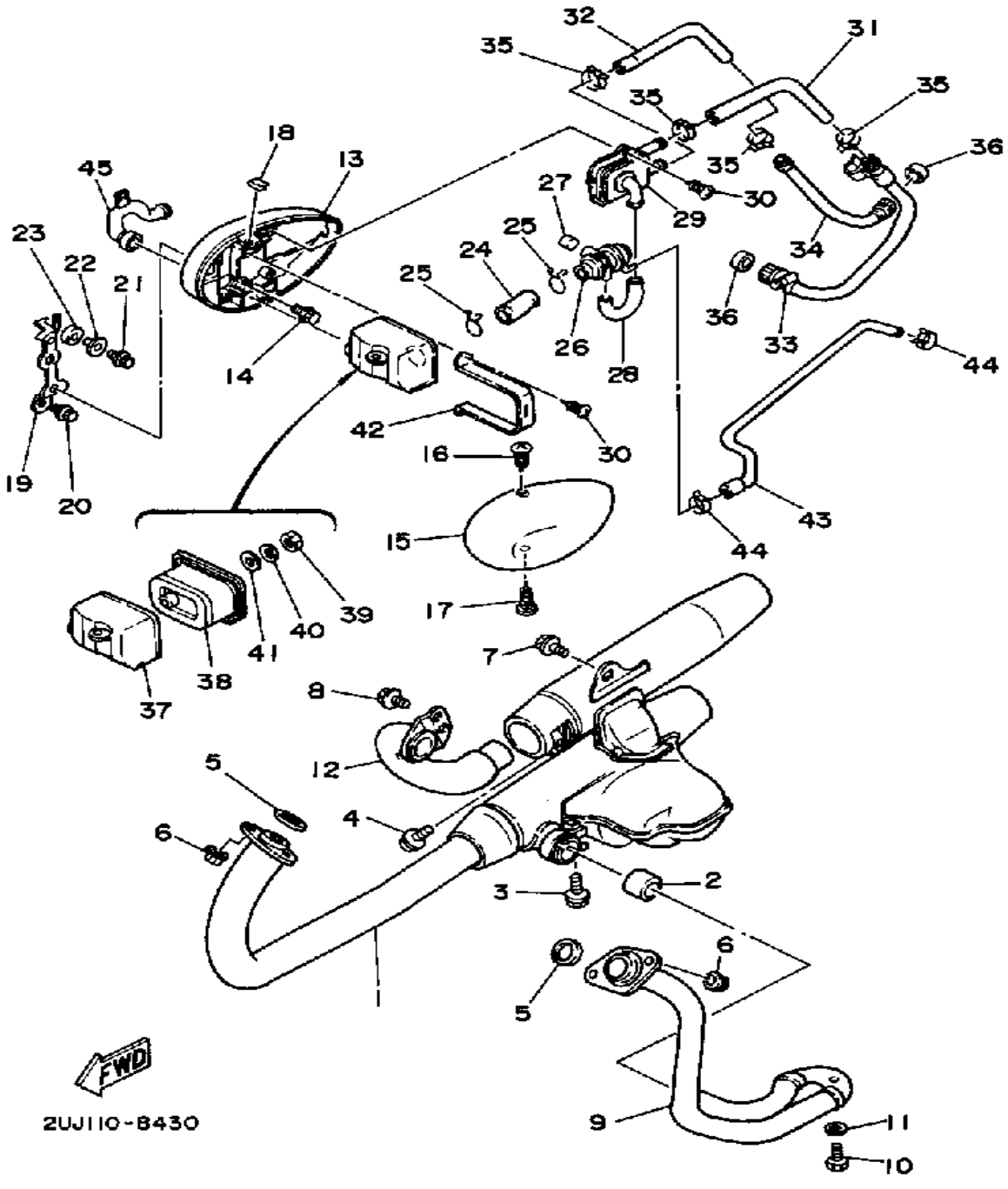
Ref. No.	Part Number	Description	Qty	Remarks
1	(3BG-14900-00-00)	CARBURETOR ASSEMBLY. . .	1	
	2UJ-14900-01-00	CARBURETOR ASSEMBLY . . .	1	
2	3BG-1490J-00-00	. NEEDLE SET	1	
3	1HX-14565-00-00	. SCREW	1	
4	137-14153-00-00	. WASHER, MAIN JET	1	
5	1AE-14237-00-00	. GASKET	1	
6	1AE-14227-00-00	. O-RING	1	
7	620-14231-22-A0	. JET, MAIN #110 (620-14231-22)	1	
8	1AE-14261-00-00	. HOLDER	1	
9	1HX-14147-00-00	. O-RING	1	
10	12R-14105-00-00	. PILOT SCREW SET	1	
11	3F9-14118-00-00	. CAP	1	
12	1HX-14933-00-00	. SPRING, DIAPHRAGM	1	
13	3DM-1410A-01-00	. STARTER SET	1	
14	3CF-14107-10-00	. NEEDLE VALVE SET	1	
15	1FN-14565-00-00	. SCREW	1	
16	353-14186-00-00	. PIN, FLOAT	1	
17	1HX-14985-00-00	. FLOAT	1	
18	256-14997-00-00	. SEAL	1	
19	(1HX-14231-31-00)	JET, MAIN (#155)	1	
20	22F-14142-17-00	. JET, PILOT (# 17.5)	1	
21	1HX-14103-00-00	. THROTTLE SCREW SET	1	
22	3DM-14504-00-00	. ROD SET	1	
23	12R-14191-00-00	. PLUG, DRAIN	1	
24	98503-04014-00	. SCREW, PAN HEAD	2	
25	98511-04012-00	. SCREW, PAN HEAD	4	
26	(2LH-14197-00-00)	PIPE	1	
27	90461-06087-00	CLAMP	1	

EXHAUST (NON-CALIFORNIA MODEL)



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-14703-00-00	MUFFLER COMP. 1	1	
2	36R-14714-01-00	GASKET, MUFFLER	1	
3	95811-08035-00	BOLT, FLANGE (95821-08035)	1	
4	95811-06025-00	BOLT, FLANGE	1	
5	3DM-14613-00-00	GASKET, EXHAUST PIPE	2	
6	90179-06499-00	NUT	4	
7	95821-10014-00	BOLT, FLANGE (95801-10014-00)	1	
8	95816-08012-00	BOLT, flange	2	
9	2UJ-14621-00-00	PIPE, EXHAUST 2	1	
10	90101-06576-00	BOLT	1	
11	92906-06600-00	WASHER	1	
12	2UJ-14631-00-00	PIPE, EXHAUST 3	1	
13	2GV-14663-00-00	PLATE, AIR CLEANER	1	
14	95811-06016-00	BOLT, FLANGE (95822-06016)	2	
15	2GV-14603-00-00	COVER 1	1	
16	97701-40012-00	SCREW, TAPPING	1	
17	90163-04003-00	SCREW, TAPPING	1	
18	90183-04027-00	NUT, SPRING	2	
19	2UJ-14484-00-00	PLATE, CLEANER CASE FITTING	1	
20	91026-06010-00	BOLT	1	
21	95816-06025-00	BOLT, FLANGE	1	
22	90387-07391-00	COLLAR	1	
23	90385-10026-00	BUSH	1	

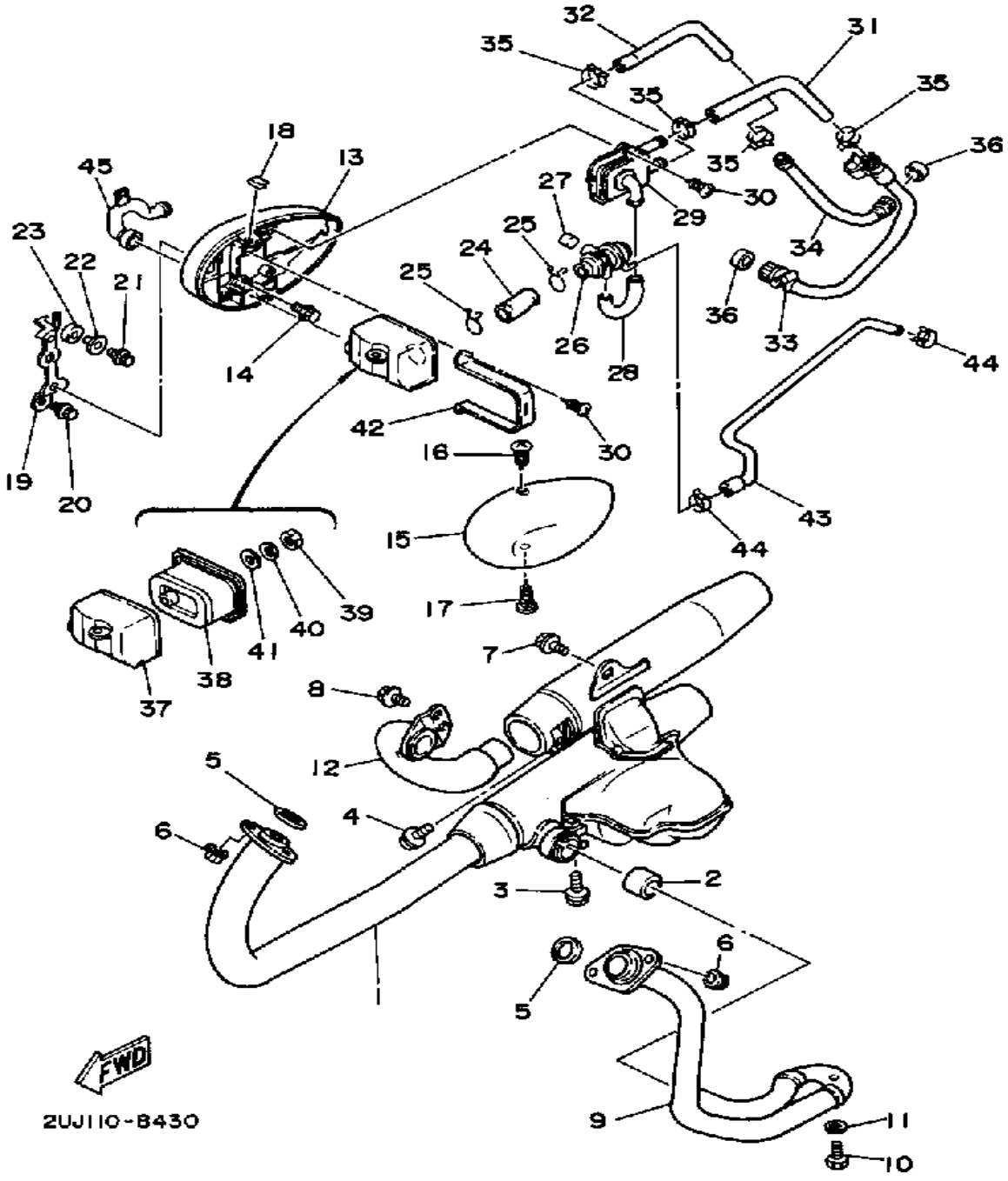
EXHAUST (CALIFORNIA MODEL ONLY)



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-14703-00-00	MUFFLER COMP. 1	1	
2	36R-14714-01-00	GASKET, MUFFLER	1	
3	95811-08035-00	BOLT, FLANGE (95821-08035)	1	
4	95811-06025-00	BOLT, FLANGE	1	
5	3DM-14613-00-00	GASKET, EXHAUST PIPE	2	
6	90179-06499-00	NUT	4	
7	95821-10014-00	BOLT, FLANGE (95801-10014-00)	1	
8	95816-08012-00	BOLT, flange	2	
9	2UJ-14621-00-00	PIPE, EXHAUST 2	1	
10	90101-06576-00	BOLT	1	
11	92906-06600-00	WASHER	1	
12	2UJ-14631-00-00	PIPE, EXHAUST 3	1	
13	2GV-14663-00-00	PLATE, AIR CLEANER	1	
14	95811-06016-00	BOLT, FLANGE (95822-06016)	2	
15	2GV-14603-00-00	COVER 1	1	
16	97701-40012-00	SCREW, TAPPING	1	
17	90163-04003-00	SCREW, TAPPING	1	
18	90183-04027-00	NUT, SPRING	2	
19	2UJ-14484-00-00	PLATE, CLEANER CASE FITTING	1	
20	91026-06010-00	BOLT	1	
21	95816-06025-00	BOLT, FLANGE	1	
22	90387-07391-00	COLLAR	1	
23	90385-10026-00	BUSH	1	
24	3BM-14882-00-00	HOSE, BEND 2	1	
25	90467-26111-00	CLIP	2	
26	(3BG-14840-00-00)	AIR CUT VALVE ASSEMBLY.	1	
27	90338-10132-00	PLUG	1	

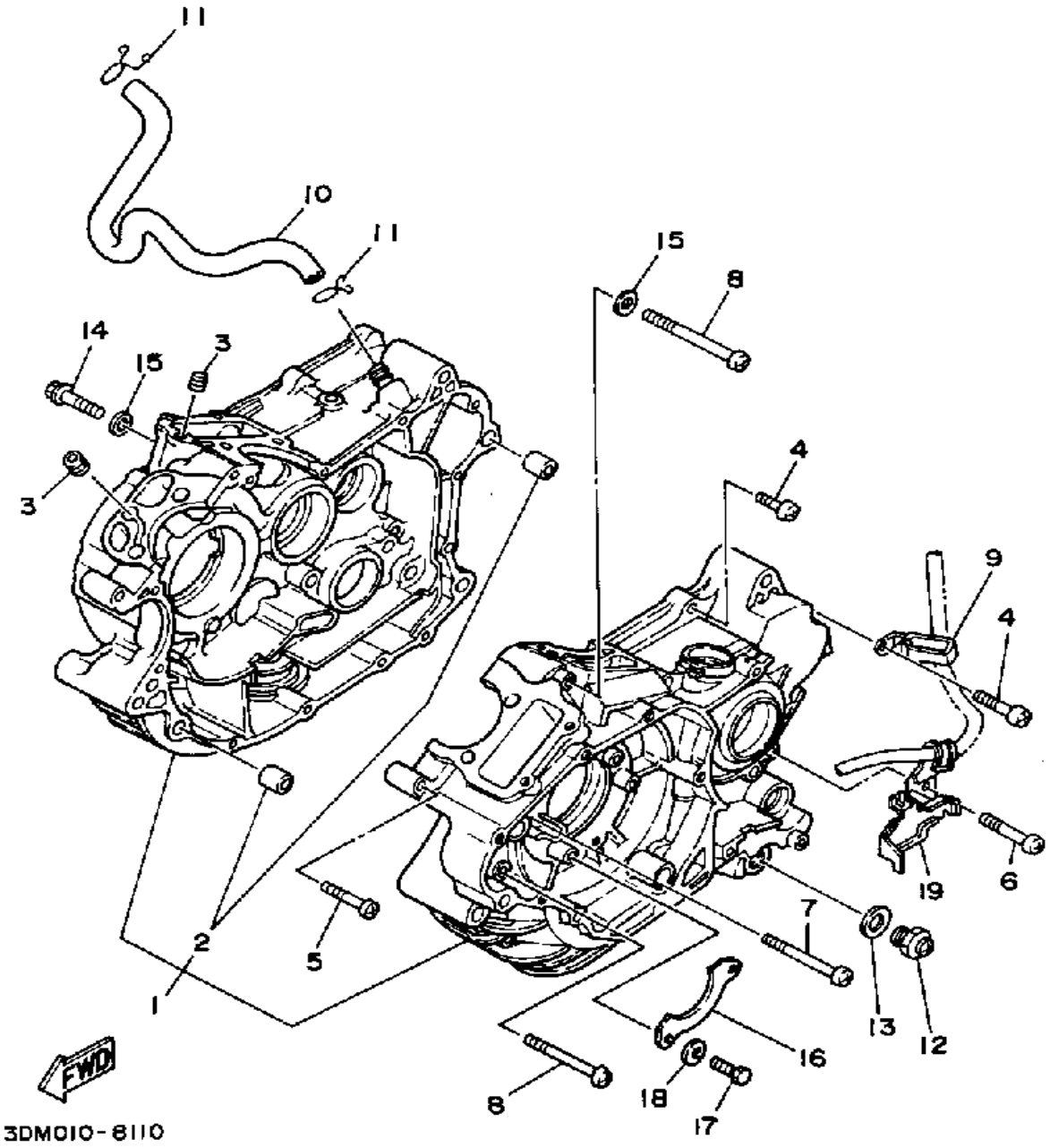
CONTINUED ON NEXT FRAME ➤

EXHAUST (CALIFORNIA MODEL ONLY)



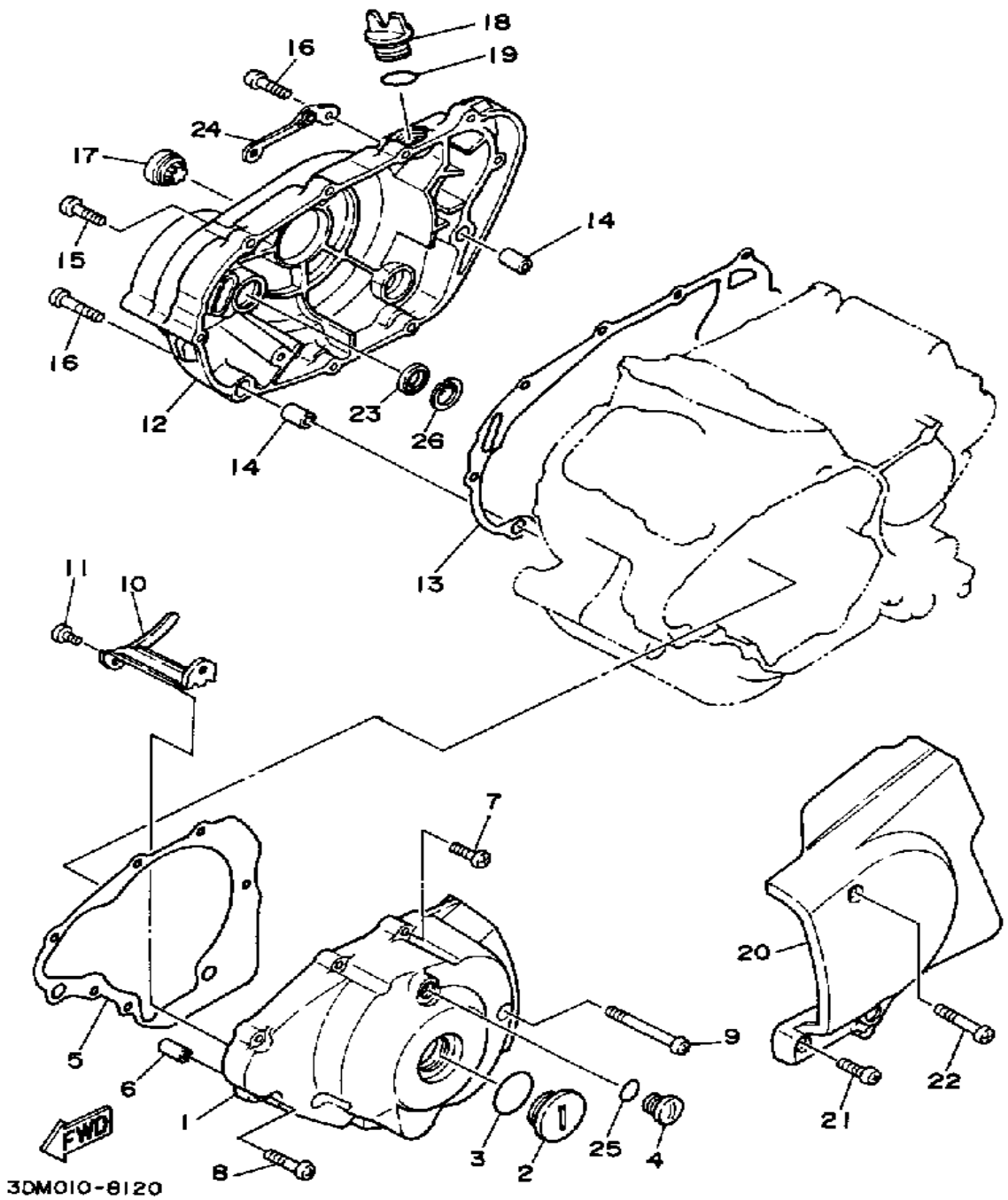
Ref. No.	Part Number	Description	Qty	Remarks
28	3BM-14883-00-00	HOSE, BEND 3	1	
29	42H-14808-00-00	REED VALVE ASSEMBLY	1	
30	97701-60114-00	SCREW, TAPPING	5	
31	3BG-14884-00-00	HOSE, BEND 4	1	
32	(3BG-14885-00-00)	HOSE, BEND 5	1	
33	(3BG-14873-00-00)	PIPE 3	1	
34	(3BG-14874-00-00)	PIPE 4	1	
35	90468-08104-00	CLIP	4	
36	42H-14714-00-00	GASKET, MUFFLER	2	
37	42H-14857-00-00	CASE, AIR CLEANER	1	
38	42H-14858-00-00	CAP, CASE	1	
39	95380-05600-00	NUT	1	
40	92990-05200-00	WASHER, PLAIN	1	
41	90202-05057-00	WASHER, PLATE	1	
42	3BM-14867-00-00	BRACKET	1	
43	(3BG-13542-00-00)	HOSE, VAC SENSING 1	1	
44	90467-08092-00	CLIP	2	
45	1TA-14881-00-00	HOSE, BEND 1	1	

CRANKCASE



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-15100-01-00	CRANKCASE ASSEMBLY	1	
2	99510-12016-00	. PIN, DOWEL	2	
3	2UJ-15138-00-00	NOZZLE 1	2	
4	98580-06030-00	SCREW PAN HEAD	5	
5	98580-06040-00	SCREW, pan head (92501-06040-00)	1	
6	92580-06560-00	SCREW PAN HEAD	2	
7	98501-06070-00	SCREW, PAN HEAD	2	
8	98580-06580-00	SCREW, PAN HEAD (98501-06080-00)	4	
9	90465-08277-00	CLAMP	1	
10	(2UJ-11166-00-00)	PIPE, BREATHER 1	1	
11	90467-14015-00	CLIP	2	
12	3VD-13455-00-00	PLUG	1	
13	214-11198-01-00	GASKET	1	
14	90153-06045-00	SCREW, HEXAGON	1	
15	90430-06014-00	GASKET	3	
16	(2UJ-12279-00-00)	PLATE	1	
17	97021-06012-00	BOLT	2	
18	92990-06600-00	WASHER, PLATE	2	
19	90465-08158-00	CLAMP	1	

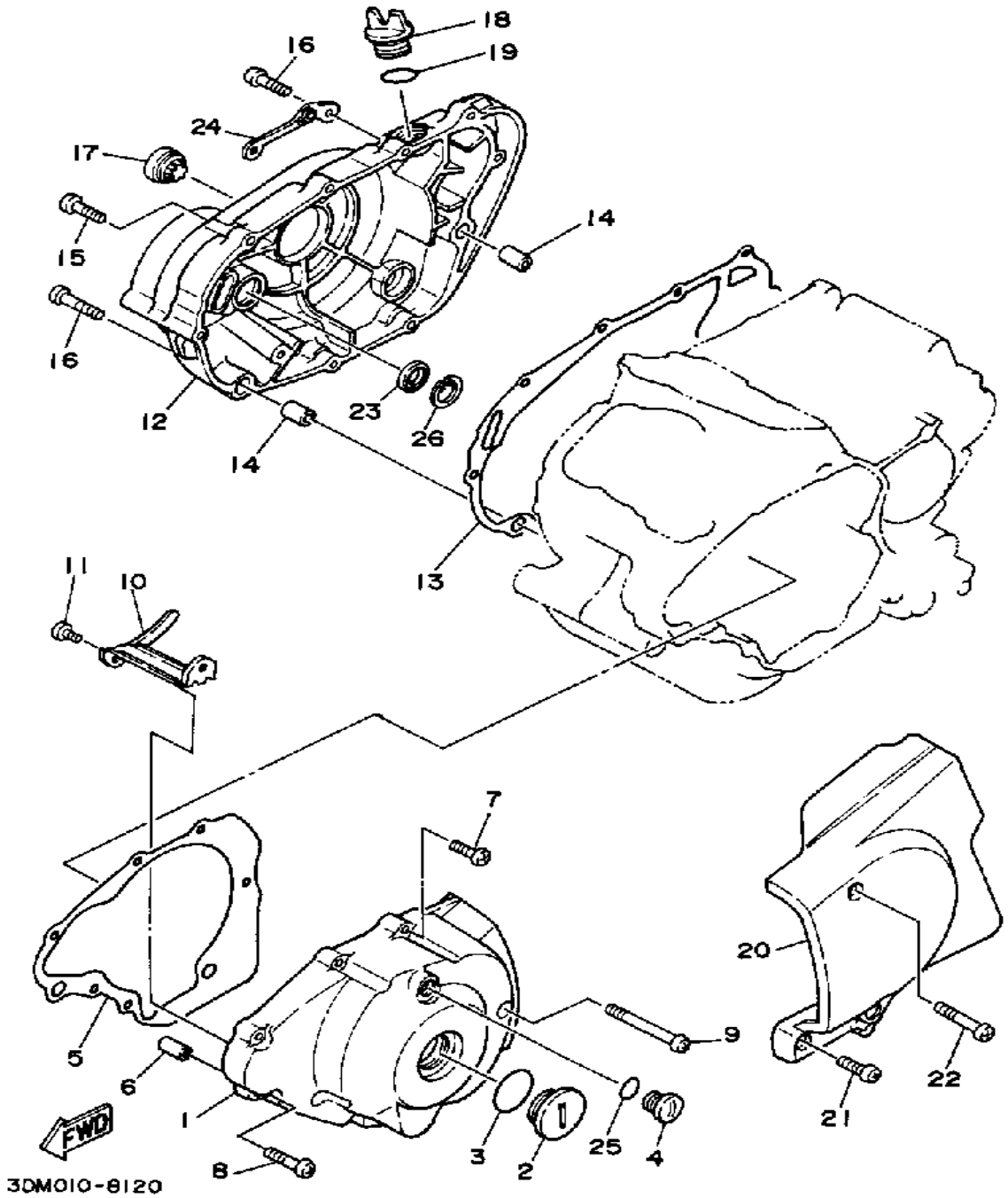
CRANKCASE COVER



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-15411-00-00	COVER, CRANKCASE L	1	
2	90340-32069-00	PLUG, STRAIGHT SCREW	1	
3	93210-32172-00	O-RING	1	
4	90340-14068-00	PLUG, STRAIGHT SCREW	1	
5	3DM-15451-00-00	GASKET, CRANKCASE COVER 1	1	
6	99510-12016-00	PIN, DOWEL	2	
7	98511-06025-00	SCREW PAN HEAD (92501-06025)	5	
8	98580-06035-00	SCREW, PAN HEAD	2	
9	98501-06070-00	SCREW, PAN HEAD	1	
10	(90465-06322-00)	CLAMP	1	
11	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
12	2UJ-15421-00-00	COVER, CRANKCASE 2	1	
13	3DM-15461-00-00	GASKET, CRANKCASE COVER 2	1	
14	99510-12016-00	PIN, DOWEL	2	
15	98511-06025-00	SCREW PAN HEAD (92501-06025)	7	
16	98580-06035-00	SCREW, PAN HEAD	2	
17	3Y1-15361-00-00	GAUGE, LEVEL	1	
18	1RG-15363-00-00	PLUG, OIL	1	
19	93210-19123-00	O-RING	1	
20	2UJ-15431-00-00	COVER, CRANKCASE 3	1	
21	98511-06025-00	SCREW PAN HEAD (92501-06025)	2	
22	98580-06550-00	SCREW PAN HEAD (92503-06050)	1	
23	93101-14089-00	OIL SEAL	1	
24	2UJ-15441-00-00	HOLDER, CLUTCH CABLE	1	

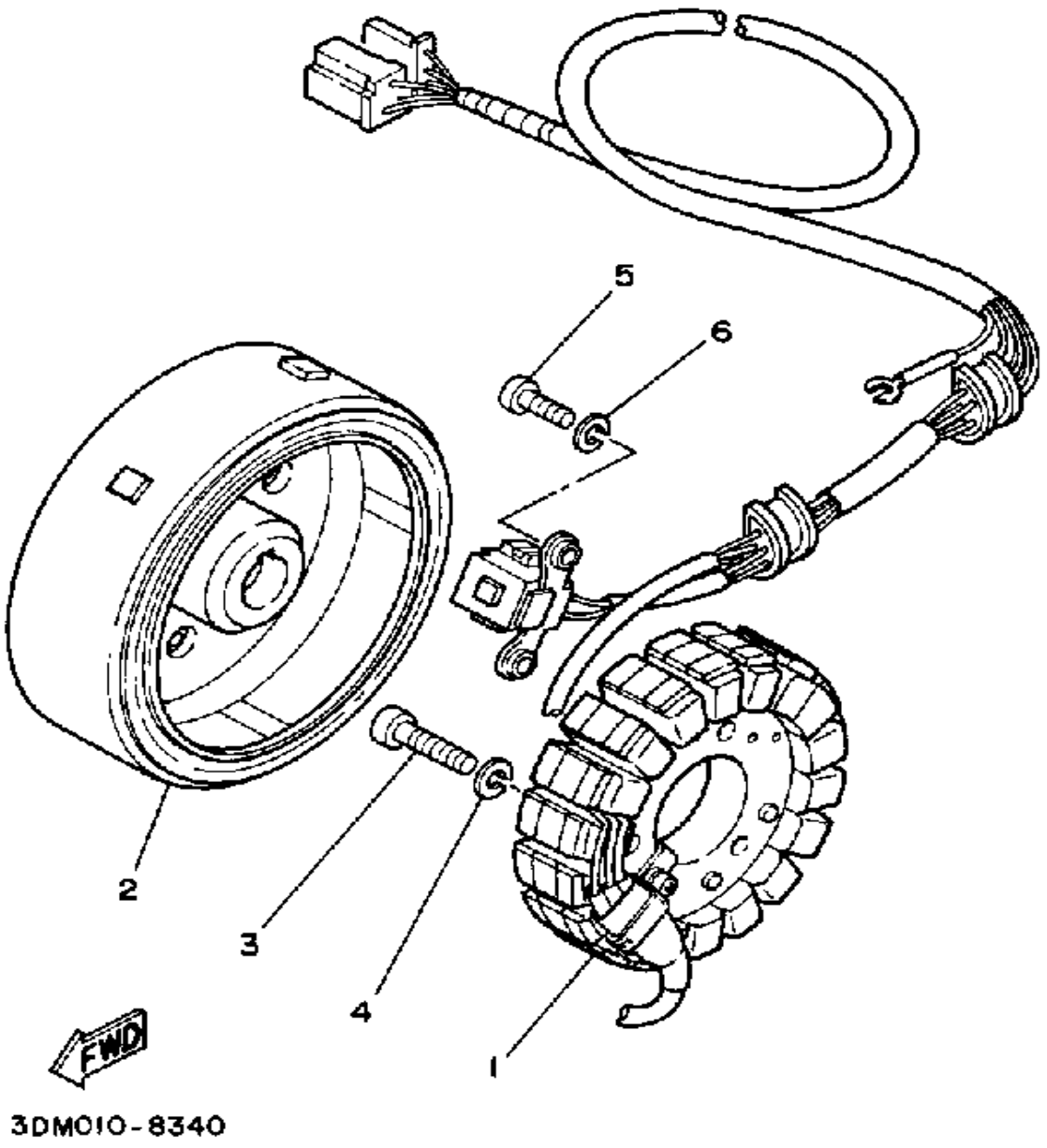
CONTINUED ON NEXT FRAME ➤

CRANKCASE COVER



Ref. No.	Part Number	Description	Qty	Remarks
25	93210-14369-00	O-RING	1	
26	99009-25500-00	CIRCLIP	1	

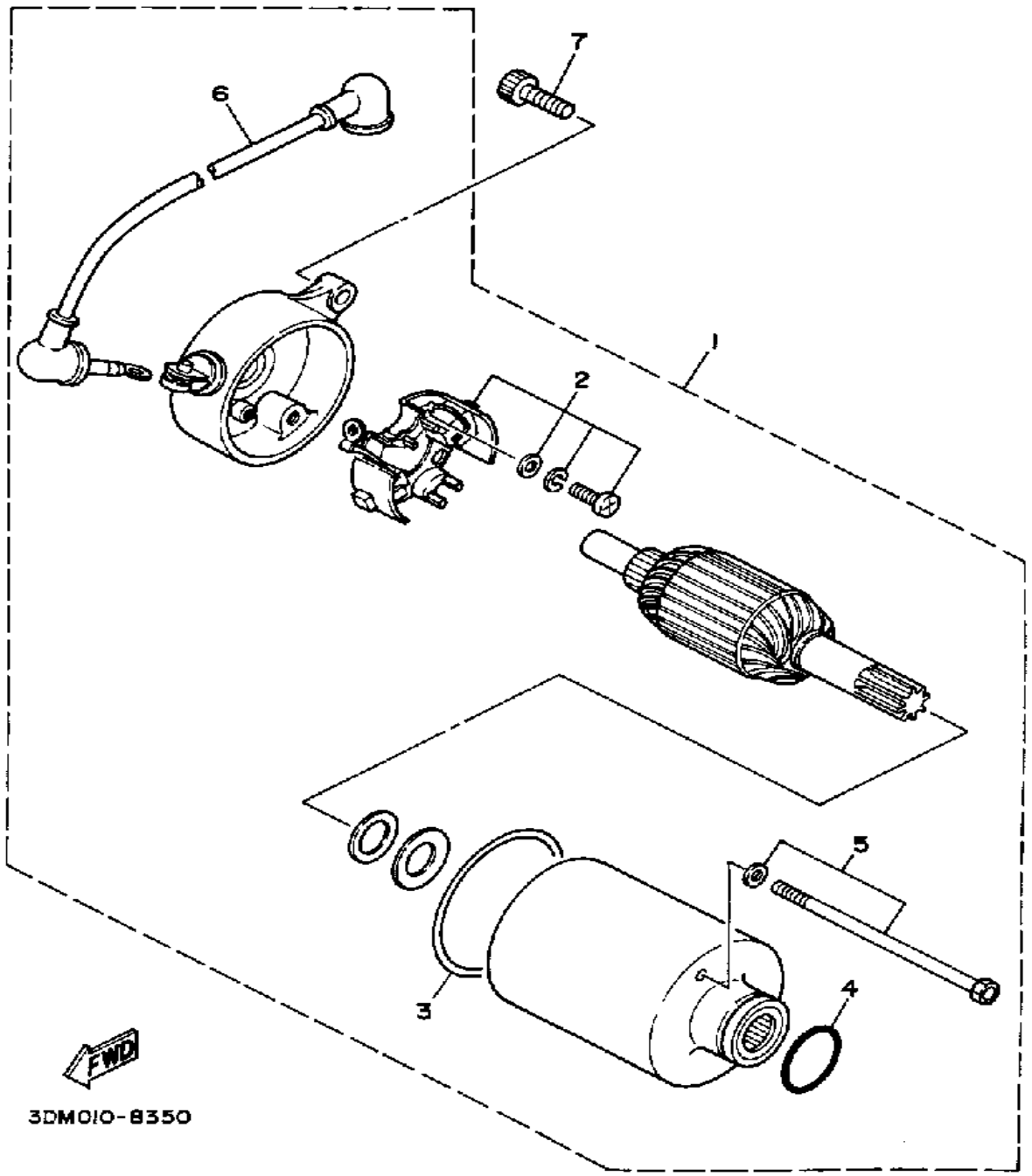
GENERATOR



3DM010-8340

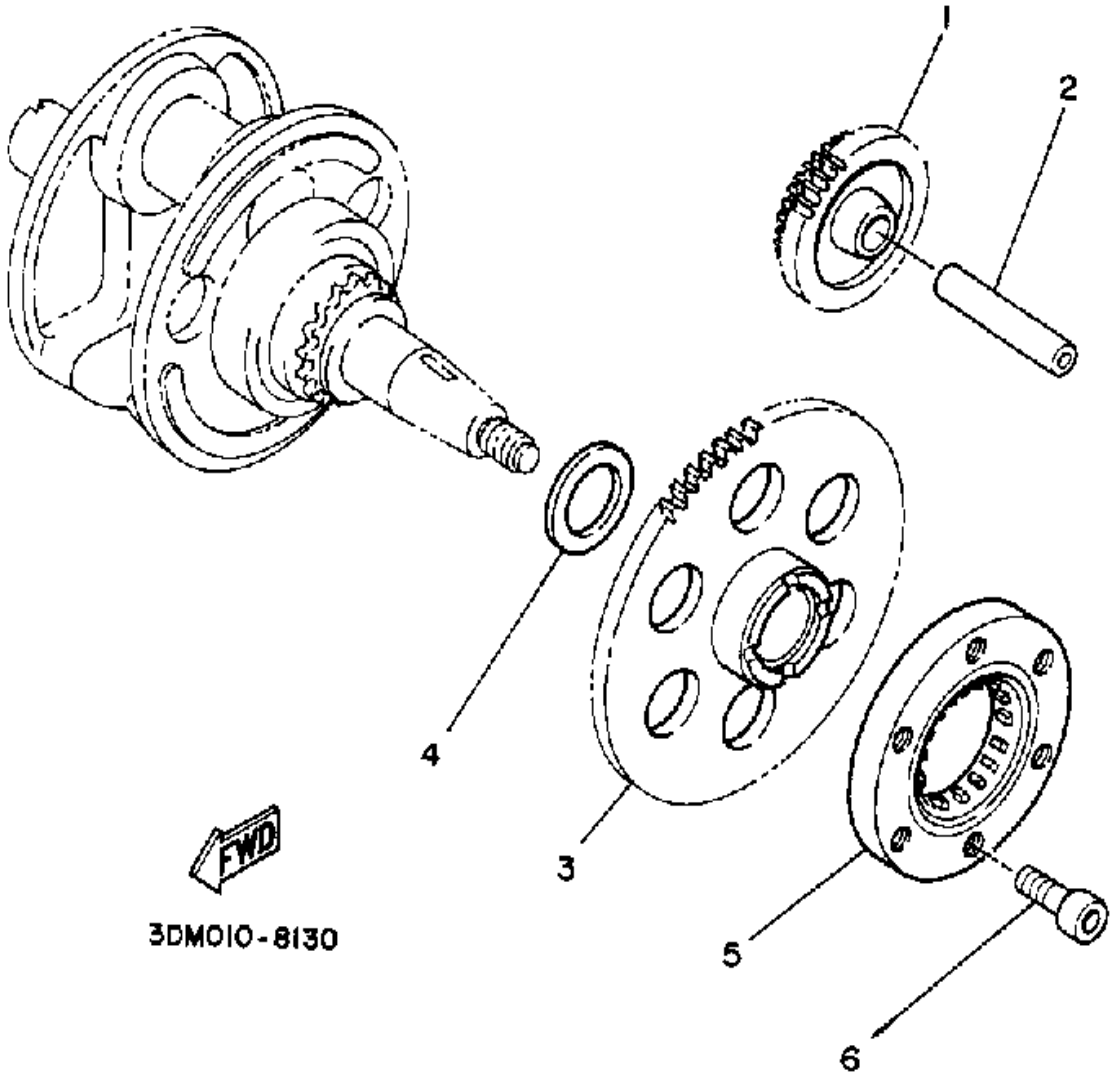
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-81410-00-00	STATOR ASSEMBLY	1	
2	(2UJ-81450-00-00)	ROTOR ASSEMBLY	1	
3	98511-06025-00	SCREW PAN HEAD (92501-06025)	3	
4	92995-06100-00	WASHER, SPRING	3	
5	98580-05016-00	SCREW, PAN HEAD	2	
6	92990-05100-00	WASHER, SPRING	2	

STARTING MOTOR



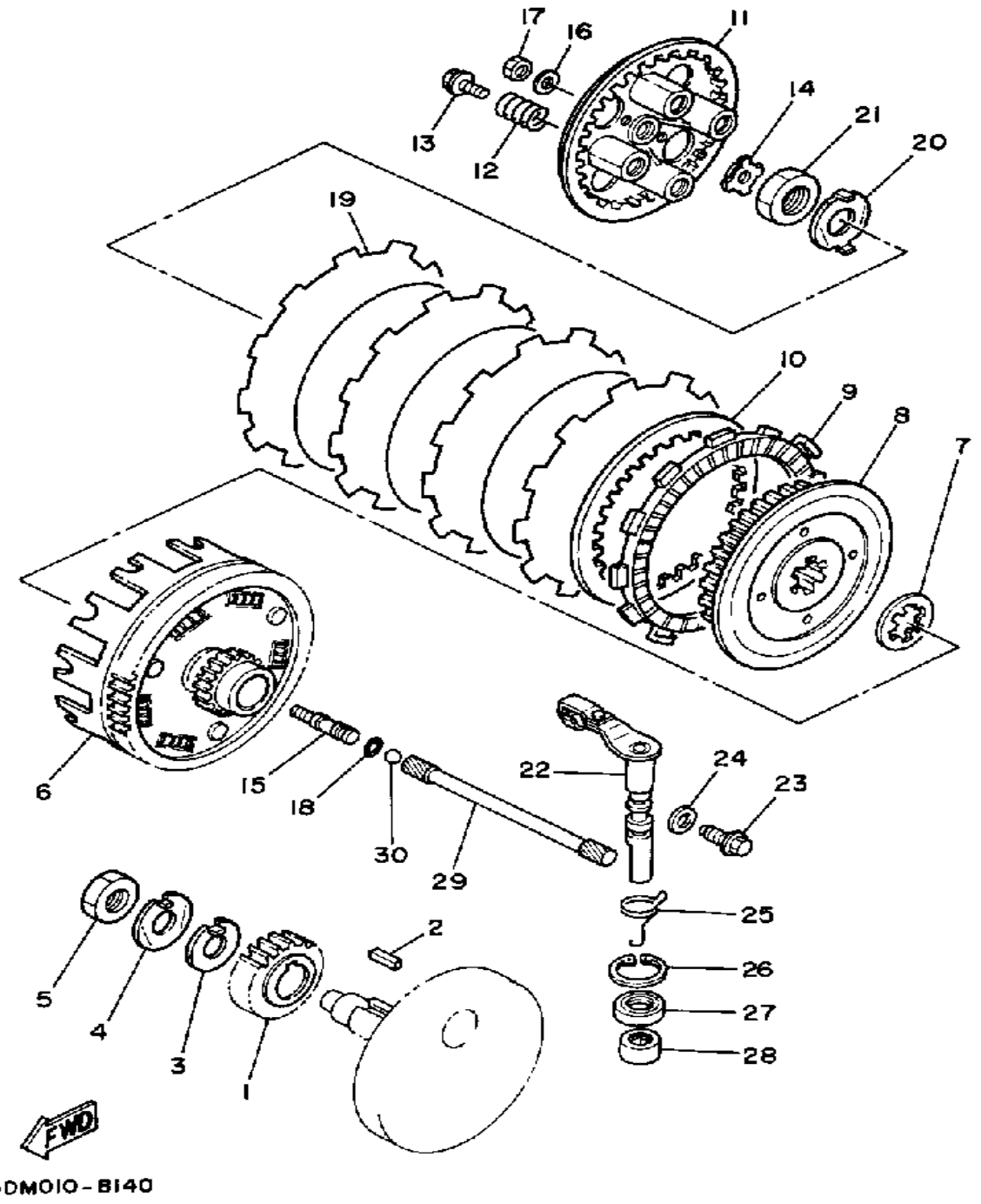
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-81800-03-00	STARTING MOTOR ASSEMBLY	1	
2	50M-81801-M0-00	. BRUSH SET	1	
3	2UJ-81861-00-00	. GASKET	1	
4	93210-25711-00	. O-RING	1	
5	2UJ-81828-00-00	. BOLT 2	2	
6	2UJ-8183G-00-00	. CORD COMP.	1	
7	91311-06020-00	BOLT, SOCKET HEAD	2	

STARTER CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-15512-00-00	GEAR, IDLER 1	1	
2	5H0-15521-00-00	SHAFT 1	1	
3	2UJ-15517-00-00	GEAR, IDLER 2	1	
4	90201-25291-00	WASHER, PLATE	1	
5	51Y-15590-01-00	STARTER ONE-WAY ASSEMBLY	1	
6	91312-08018-00	BOLT, SOCKET HEAD	3	

CLUTCH

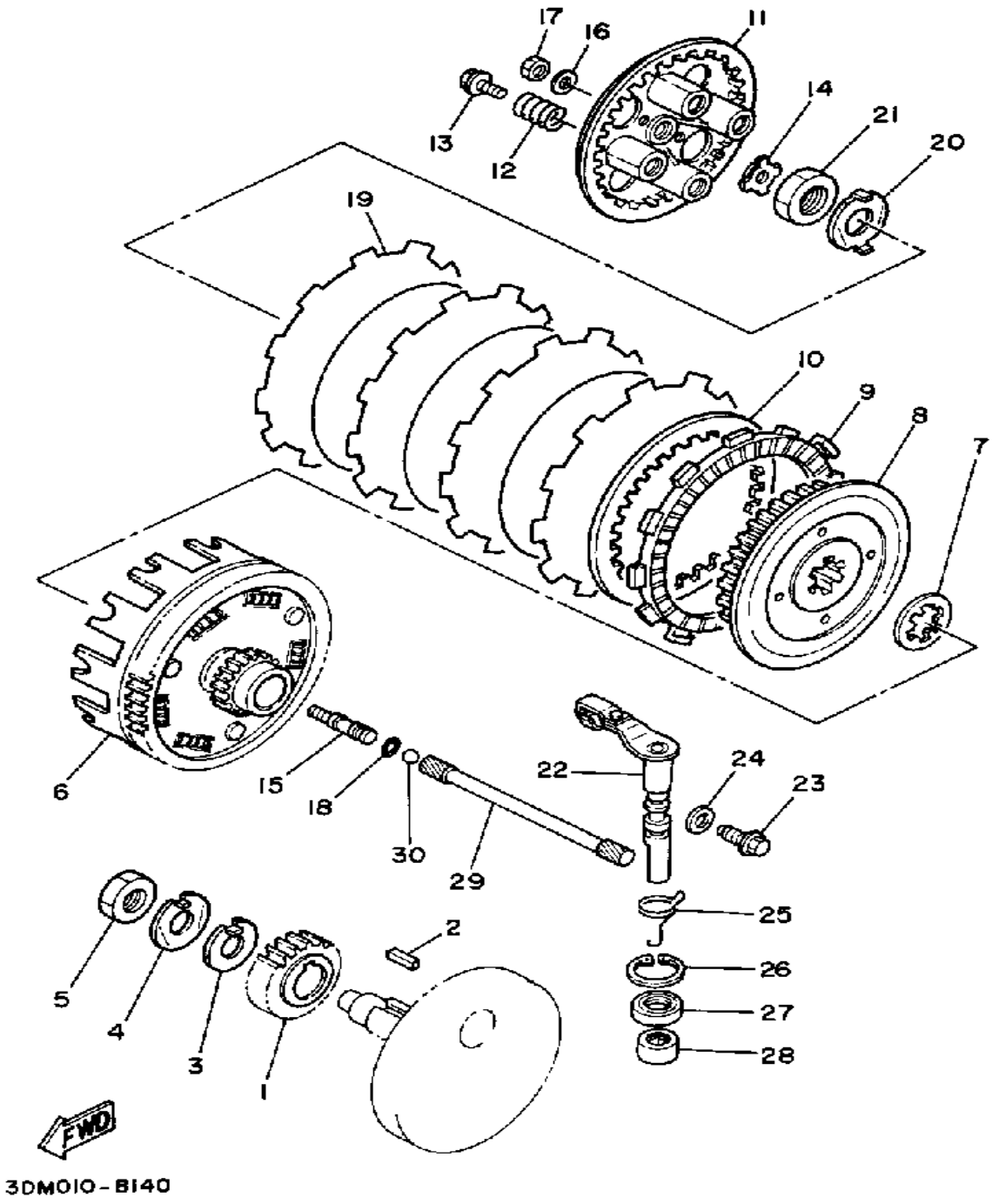


3DM010-8140

Ref. No.	Part Number	Description	Qty	Remarks
1	(3Y6-16111-03-00)	GEAR, PRIMARY DRIVE	1	
2	90282-07023-00	KEY, STRAIGHT	1	
3	90215-16156-00	WASHER, LOCK	1	
4	90215-16222-00	WASHER, LOCK	1	
5	90170-16311-00	NUT, HEXAGON	1	
6	(2UJ-16150-00-00)	PRI DRVN GEAR	1	
7	30X-16154-00-00	PLATE, THRUST 1	1	
8	30X-16371-00-00	BOSS, CLUTCH	1	
9	5Y1-16331-01-00	PLATE, FRICTION 2	4	
10	3J2-16324-00-00	PLATE, CLUTCH 1	4	
11	30X-16351-00-00	PLATE, PRESSURE 1	1	
12	90501-26148-00	SPRING, COMPRESSION	4	
13	90159-06016-00	SCREW, WITH WASHER	4	
14	30X-16358-00-00	PLATE, PUSH	1	
15	30X-16356-00-00	ROD, PUSH 1	1	
16	92990-06200-00	WASHER	1	
17	95380-06600-00	NUT	1	
18	93210-06632-00	O-RING	1	
19	31A-16321-00-00	PLATE, FRICTION	1	
20	90215-16320-00	WASHER, LOCK	1	
21	90170-16326-00	NUT	1	
22	(2UJ-16380-00-00)	PUSH LEVER ASSEMBLY	1	
23	90149-08067-00	SCREW	1	
24	90201-08087-00	WASHER, PLATE	1	
25	90508-14433-00	SPRING, TORSION	1	
26	93420-28055-00	CIRCLIP	1	
27	93102-14209-00	OIL SEAL	1	
28	93315-31428-00	BEARING	1	
29	2UJ-16357-00-00	ROD, PUSH 2	1	

CONTINUED ON NEXT FRAME ➤

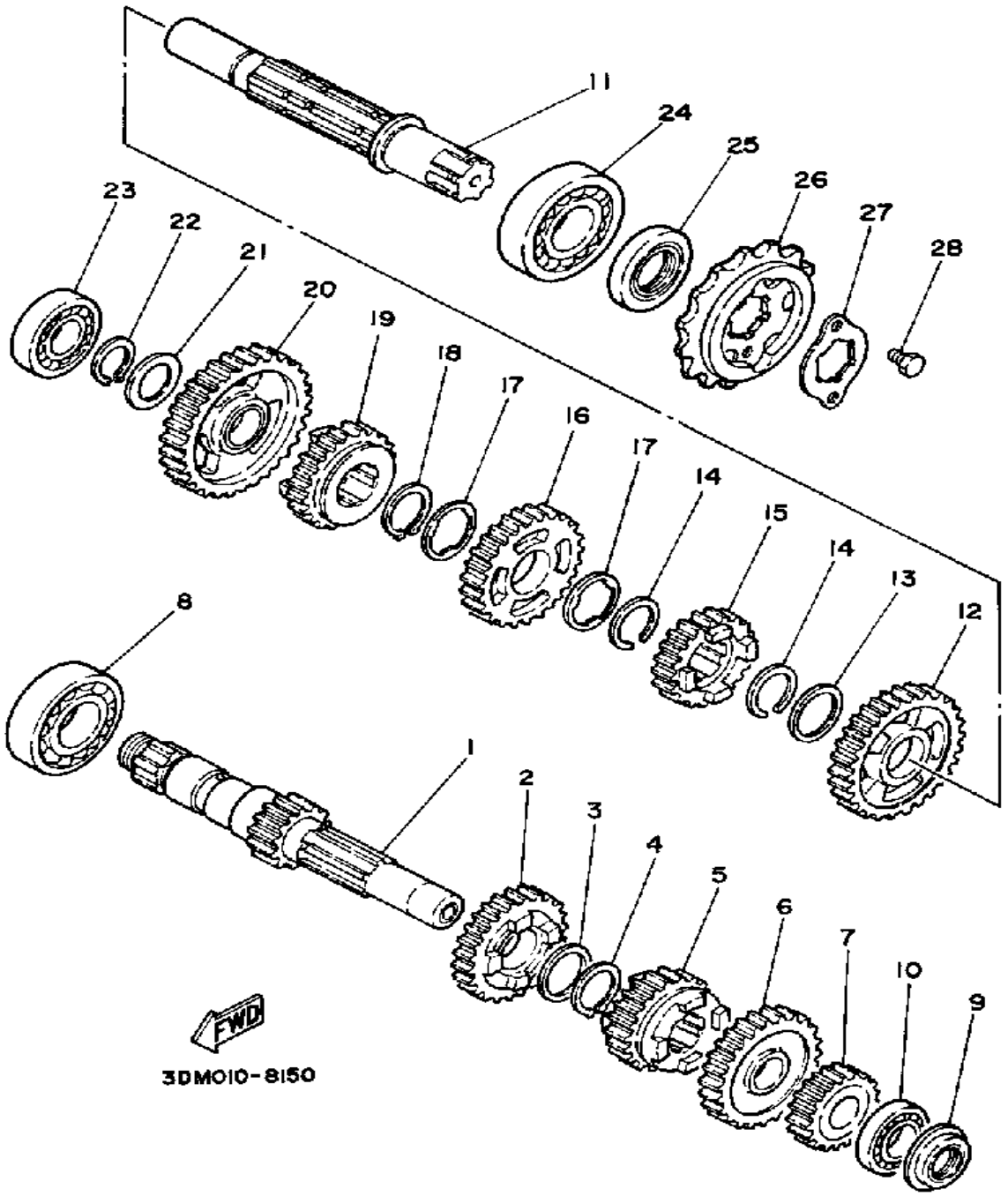
CLUTCH



3DM010-8140

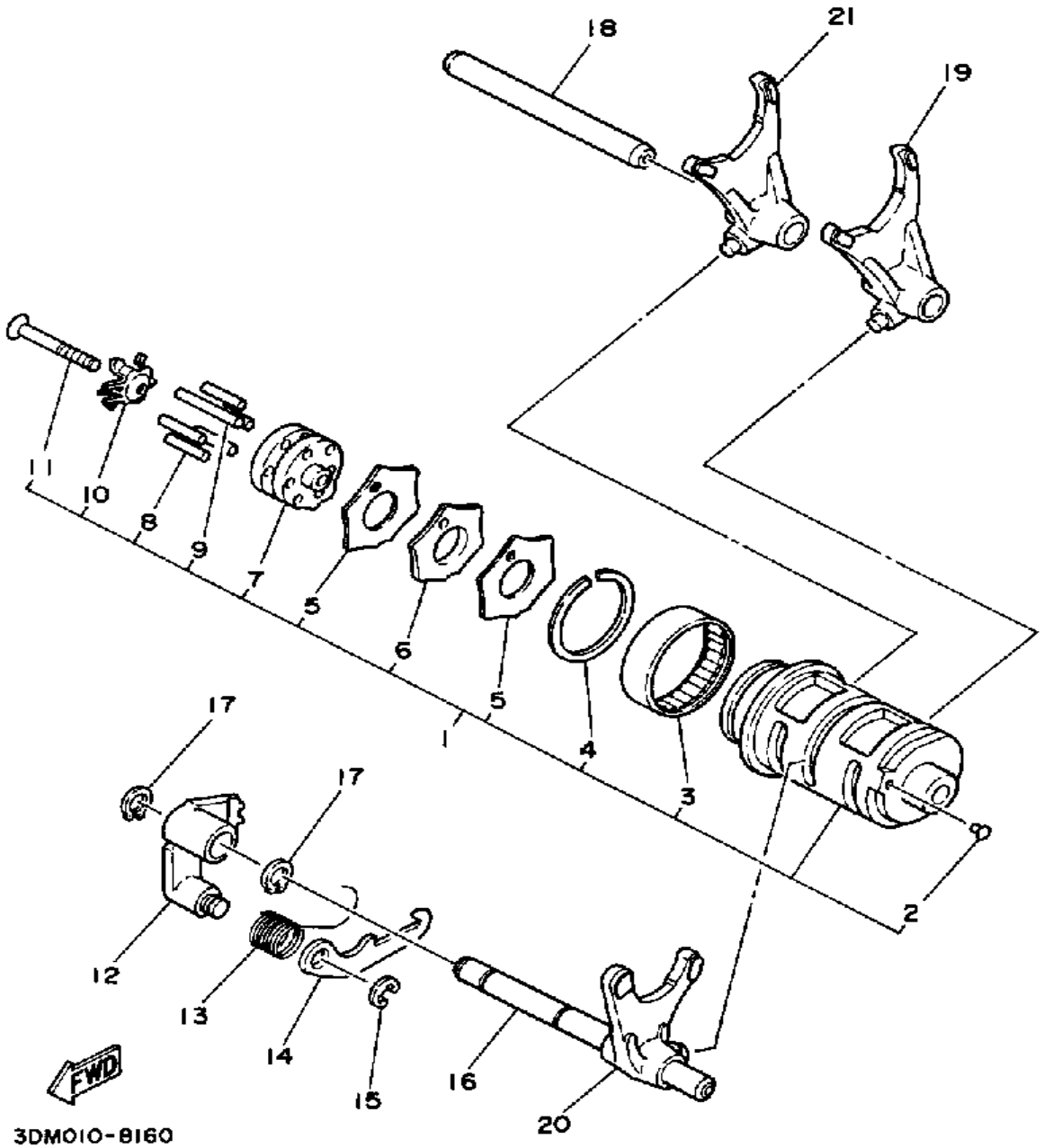
Ref. No.	Part Number	Description	Qty	Remarks
30	93511-32027-00	BALL	1	

TRANSMISSION



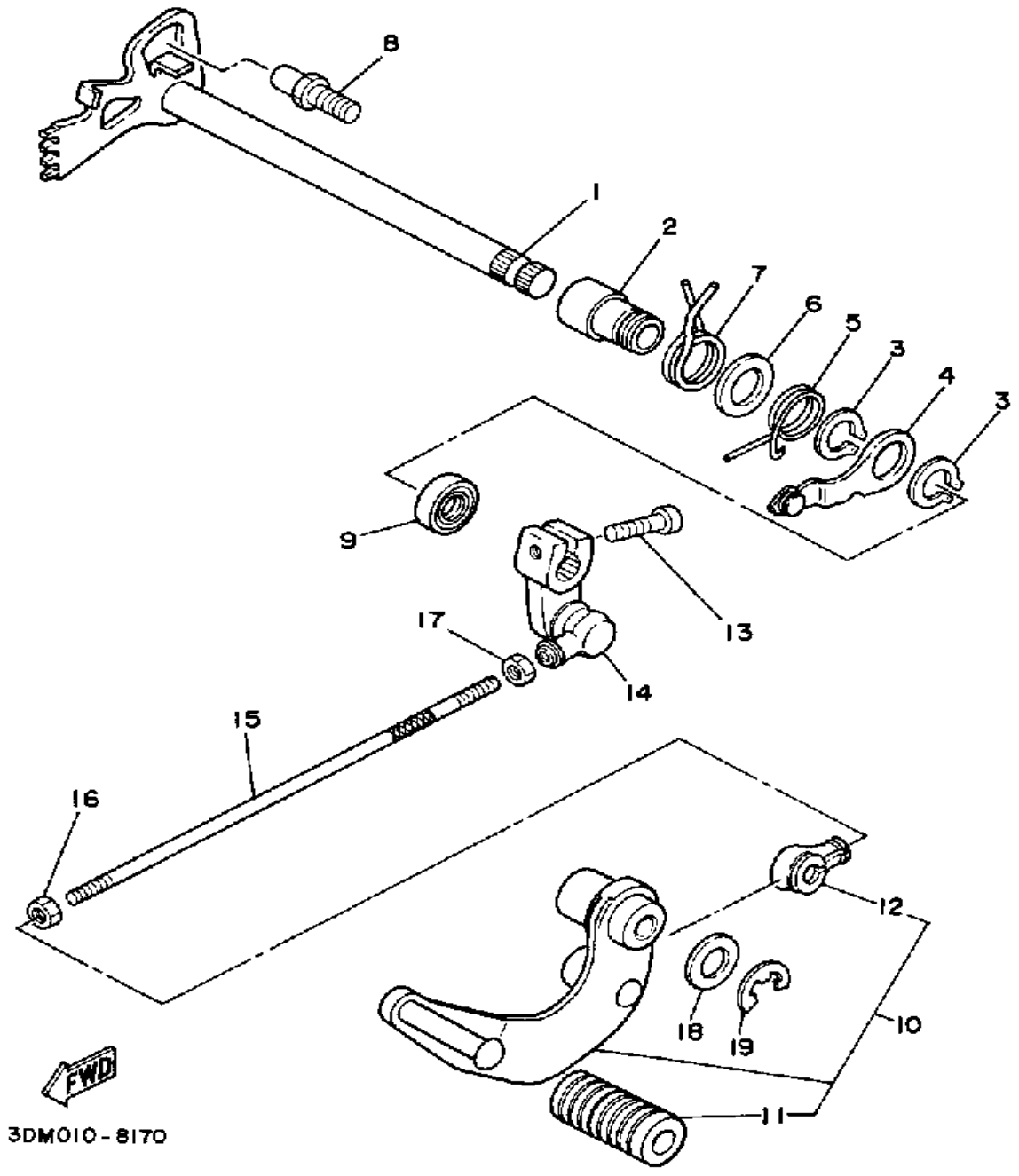
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-17411-00-00	AXLE, MAIN	1	
2	3Y1-17141-00-00	GEAR, 4TH PINION (26T)	1	
3	90201-22793-00	WASHER, PLATE	1	
4	93410-22039-00	CIRCLIP	1	
5	3Y1-17131-01-00	GEAR, 3RD PINION (23T)	1	
6	3Y1-17151-00-00	GEAR, 5TH PINION (28T)	1	
7	3Y1-17121-01-00	GEAR, 2ND PINION (19T)	1	
8	93306-20541-00	BEARING (B6205)	1	
9	93101-17093-00	OIL SEAL	1	
10	93306-00315-00	BEARING (6003SH2C4)	1	
11	3Y1-17402-00-00	DRIVE AXLE ASSEMBLY	1	
12	3Y1-17221-01-00	GEAR, 2ND WHEEL (32T)	1	
13	90201-253K0-00	WASHER, PLATE (T=1.0)	1	
14	93440-25084-00	CIRCLIP	2	
15	3Y1-17251-00-00	GEAR, 5TH WHEEL	1	
16	3Y1-17231-01-00	GEAR, 3RD WHEEL (29T)	1	
17	90209-22191-00	WASHER	2	
18	93410-25010-00	CIRCLIP, S-TYPE	1	
19	3Y1-17241-00-00	GEAR, 4TH WHEEL (26T)	1	
20	3Y1-17211-00-00	GEAR, 1ST WHEEL (37T)	1	
21	90201-20276-00	WASHER, PLATE (1.0T)	1	
22	99009-20400-00	CIRCLIP	1	
23	93306-00426-00	BEARING	1	
24	93306-30525-00	BEARING (B6305)	1	
25	93102-25208-00	OIL SEAL	1	
26	93834-16100-00	SPROCKET, DRIVE 16T (3Y11746160)	1	
27	3Y1-17456-00-00	HOLDER, SPROCKET	1	
28	97011-06010-00	BOLT	2	

SHIFT CAM - FORK



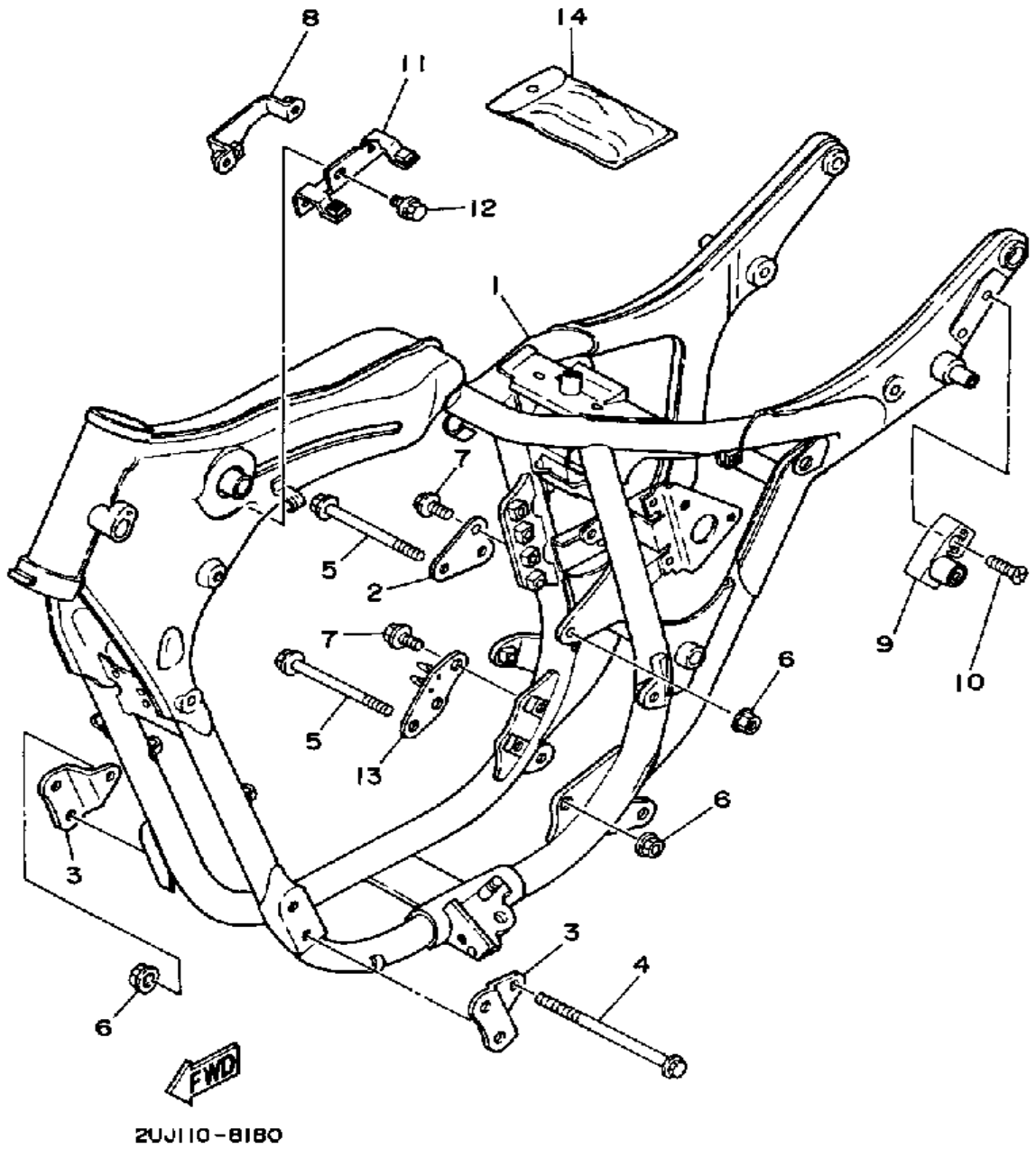
Ref. No.	Part Number	Description	Qty	Remarks
1	3Y1-18540-00-00	SHIFT CAM ASSEMBLY	1	
2	136-18542-00-00	. POINT, NEUTRAL	1	
3	93315-23612-00	. BEARING	1	
4	93440-34025-00	. CIRCLIP	1	
5	3Y1-18161-00-00	. GUIDE, PLATE STOPPER	2	
6	3Y1-18141-00-00	. PLATE, STOPPER	1	
7	3Y1-18185-01-00	. SEGMENT	1	
8	93604-18100-00	. PIN, DOWEL	5	
9	93604-29151-00	. PIN, DOWEL	1	
10	2K9-18561-00-00	. PLATE, SIDE 1	1	
11	98701-05035-00	. SCREW, FLAT HEAD	1	
12	3Y1-18122-00-00	LEVER, SHIFT 2	1	
13	90508-12430-00	SPRING, TORSION	1	
14	2K7-18151-00-00	LEVER, SHIFT 3	1	
15	99080-07600-00	CIRCLIP (E)	1	
16	3Y1-18531-00-00	BAR, SHIF FRK GDE 1SHIFT FORK GUIDE 1	1	
17	99009-10400-00	CIRCLIP	2	
18	3Y1-18535-00-00	BAR, SHIF FRK GDE 2	1	
19	3Y1-18511-00-00	FORK, SHIFT 1	1	
20	3Y1-18512-00-00	FORK, SHIFT 2	1	
21	3Y1-18513-00-00	FORK, SHIFT 3	1	

SHIFT SHAFT



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-18101-00-00	SHIFT SHAFT ASSEMBLY 1 . .	1	
2	90387-12787-00	COLLAR	1	
3	99009-17400-00	CIRCLIP	2	
4	3Y1-18140-00-00	STOPPER LEVER ASSEMBLY .	1	
5	90508-26434-00	SPRING, TORSION	1	
6	90201-17255-00	WASHER, PLATE	1	
7	90508-32374-00	SPRING, TORSION	1	
8	4G0-18127-00-00	STOPPER, SCREW	1	
9	93102-12321-00	OIL SEAL, SD-TYPE	1	
10	2UJ-18110-00-00	SHIFT PEDAL ASSEMBLY	1	
11	132-18113-01-00	. COVER, SHIFT PEDAL	1	
12	2H9-18154-00-00	. COVER, DUST	1	
13	97011-06020-00	BOLT	1	
14	2UJ-18130-00-00	SHIFT SHAFT ASSEMBLY	1	
15	2UJ-18115-02-00	ROD, SHIFT	1	
16	90170-06228-00	NUT (COUNTER CLOCKWISE)	1	
17	95380-06700-00	NUT	1	
18	90201-124E4-00	WASHER, PLATE	1	
19	99009-12400-00	CIRCLIP	1	

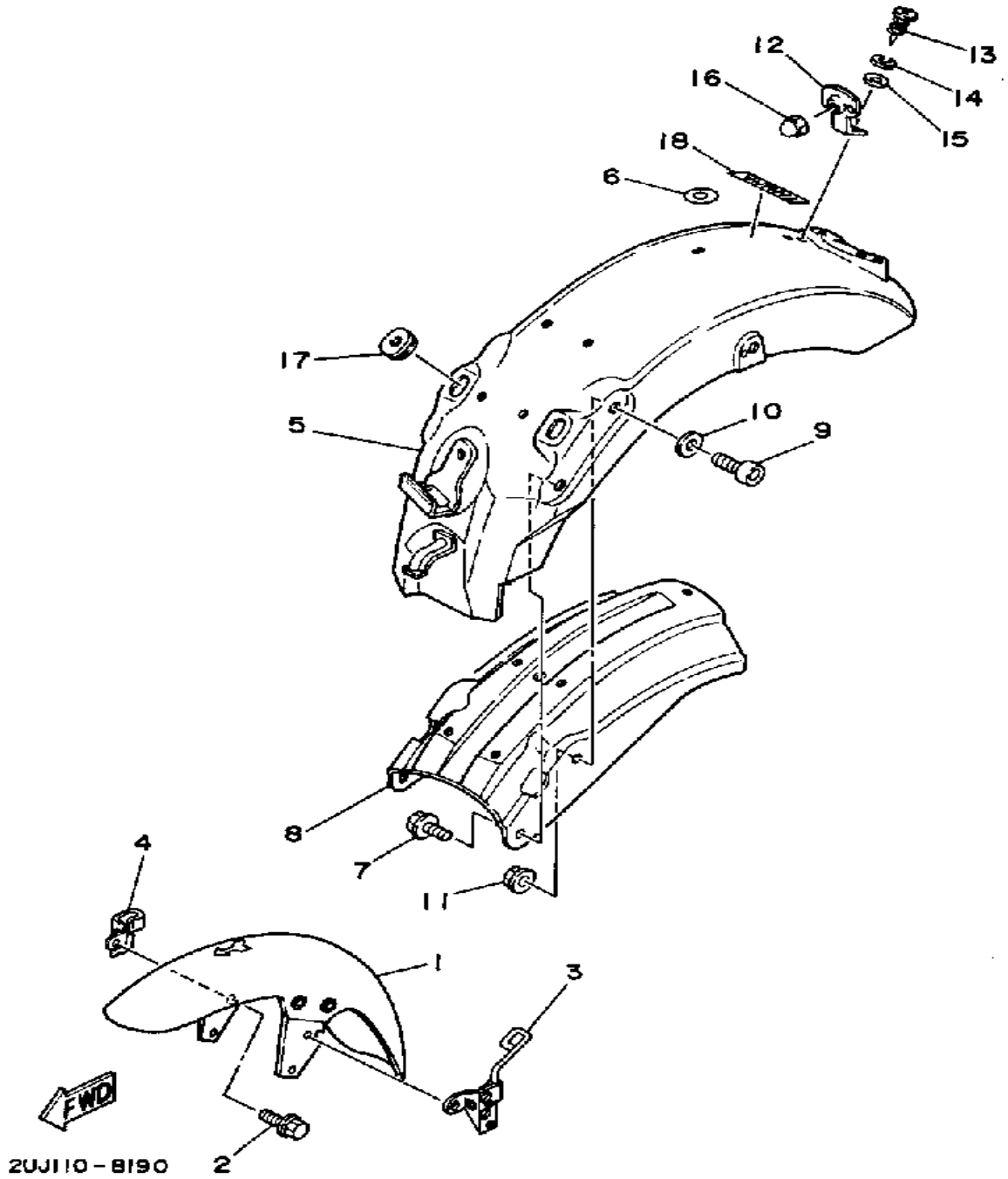
FRAME



2UJ110-8180

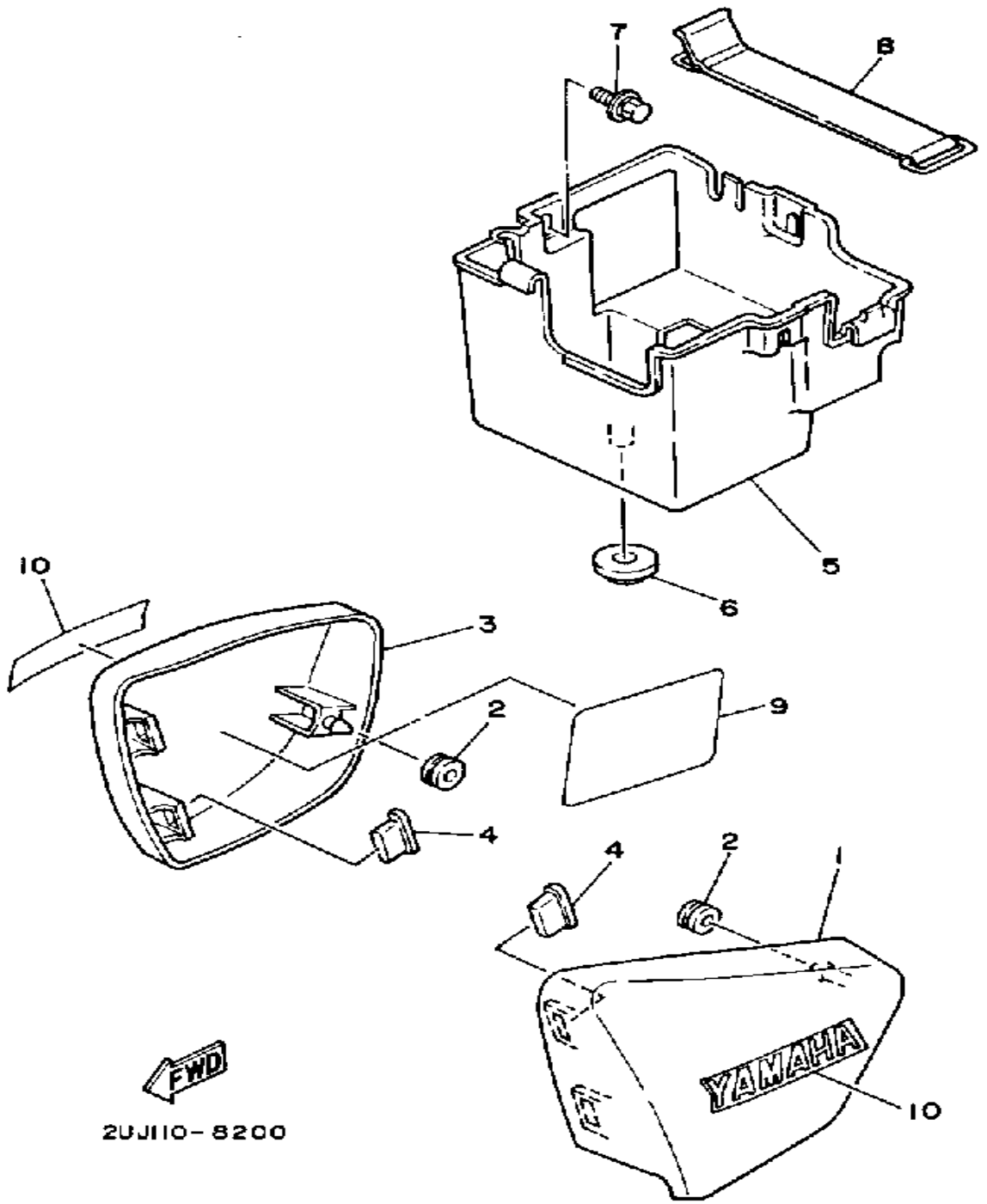
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-21110-01-33	FRAME	1	
2	2UJ-21318-00-33	STAY, ENGINE 5	1	
3	2UJ-21315-00-00	STAY, ENGINE 2	2	
4	95811-08150-00	BOLT, FLANGE	1	
5	95811-08110-00	BOLT, FLANGE	2	
6	90179-08491-00	NUT, FLANGE	3	
7	95816-08016-00	BOLT, FLANGE	4	
8	(2UJ-21243-00-00)	PLATE, BRIDGE	1	
9	26H-21308-00-00	HELMET HANGER ASSEMBLY (4R8-21308-00)	1	
10	98706-06030-00	SCREW, FLAT HEAD	1	
11	(2UJ-2135Y-00-00)	BRACKET, IGNITION	1	
12	95816-06012-00	BOLT, FLANGE	1	
13	(2UJ-21319-00-00)	STAY, ENGINE 6	1	
14	2UJ-28100-00-00	TOOL KIT	1	

FENDER



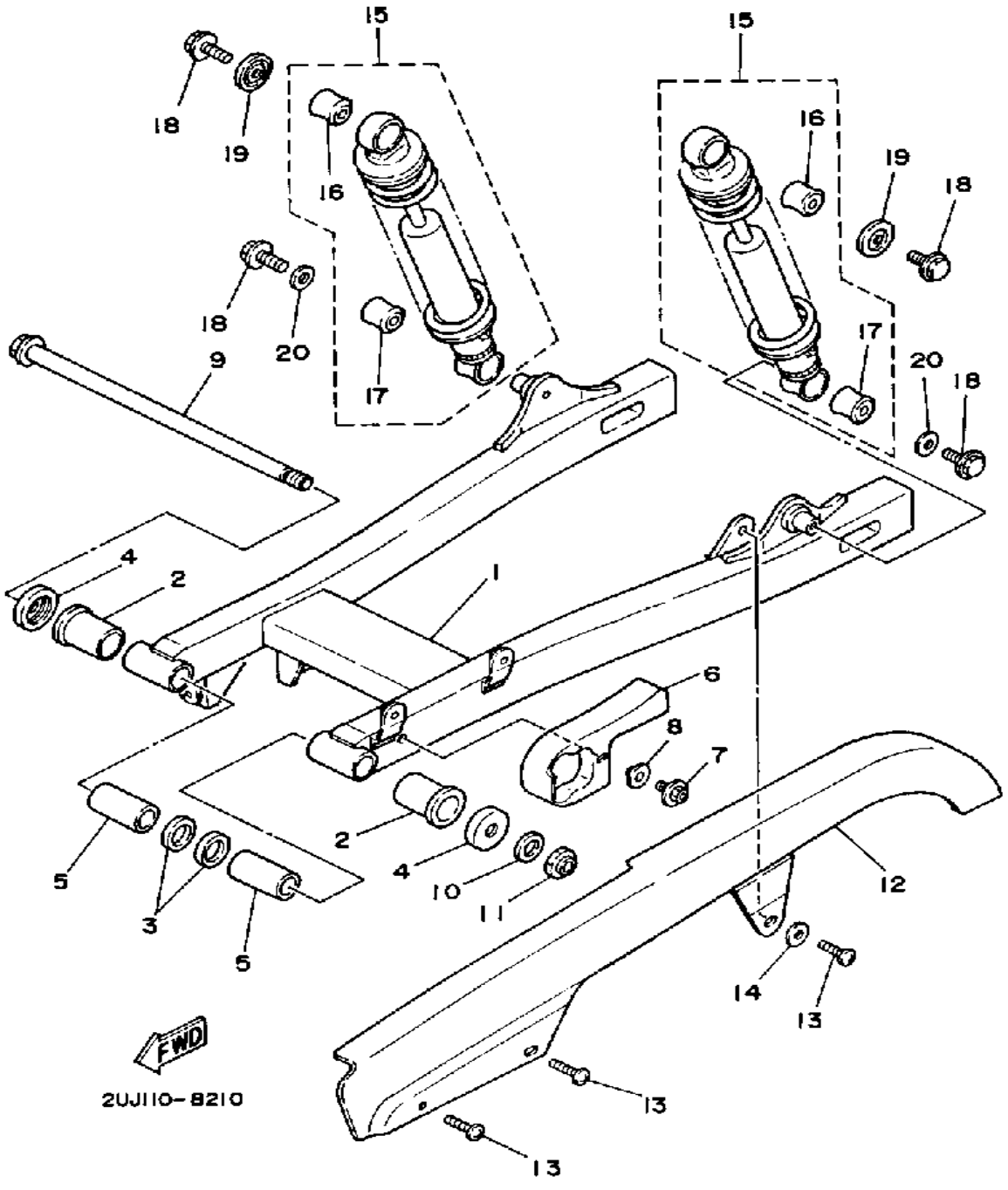
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-21510-00-0H	FENDER, FRONTCOMP	1	
	2UJ-21510-00-HV	FENDER, FRONT	1	
2	95023-08012-00	BOLT	4	
3	2GV-21597-00-00	HOLDER, WIRE 1	1	
4	2GV-21598-00-00	HOLDER, WIRE 2	1	
5	2UJ-21610-00-0H	FENDER, REAR	1	
	2UJ-21610-00-HV	FENDER, REAR	1	
6	2UJ-21735-00-00	SEAL 2	1	
7	95811-10020-00	BOLT, FLANGE (95822-10020-00)	2	
8	2UJ-21670-00-00	REINF. COMP.	1	
9	91316-10035-00	BOLT, SOCKET HEAD	2	
10	92906-10600-00	WASHER	2	
11	95701-10500-00	NUT, FLANGE (95702-10500)	2	
12	2UJ-21641-00-00	BRACKET, REFLECTOR	1	
13	98580-05010-00	SCREW, PAN HEAD	1	
14	92990-05100-00	WASHER, SPRING	1	
15	92901-05600-00	WASHER, PLATE	1	
16	95306-05800-00	NUT (CROWN)	1	
17	90480-15061-00	GROMMET	2	
18	99235-00020-00	EMBLEM, YAMAHA	1	

SIDE COVER



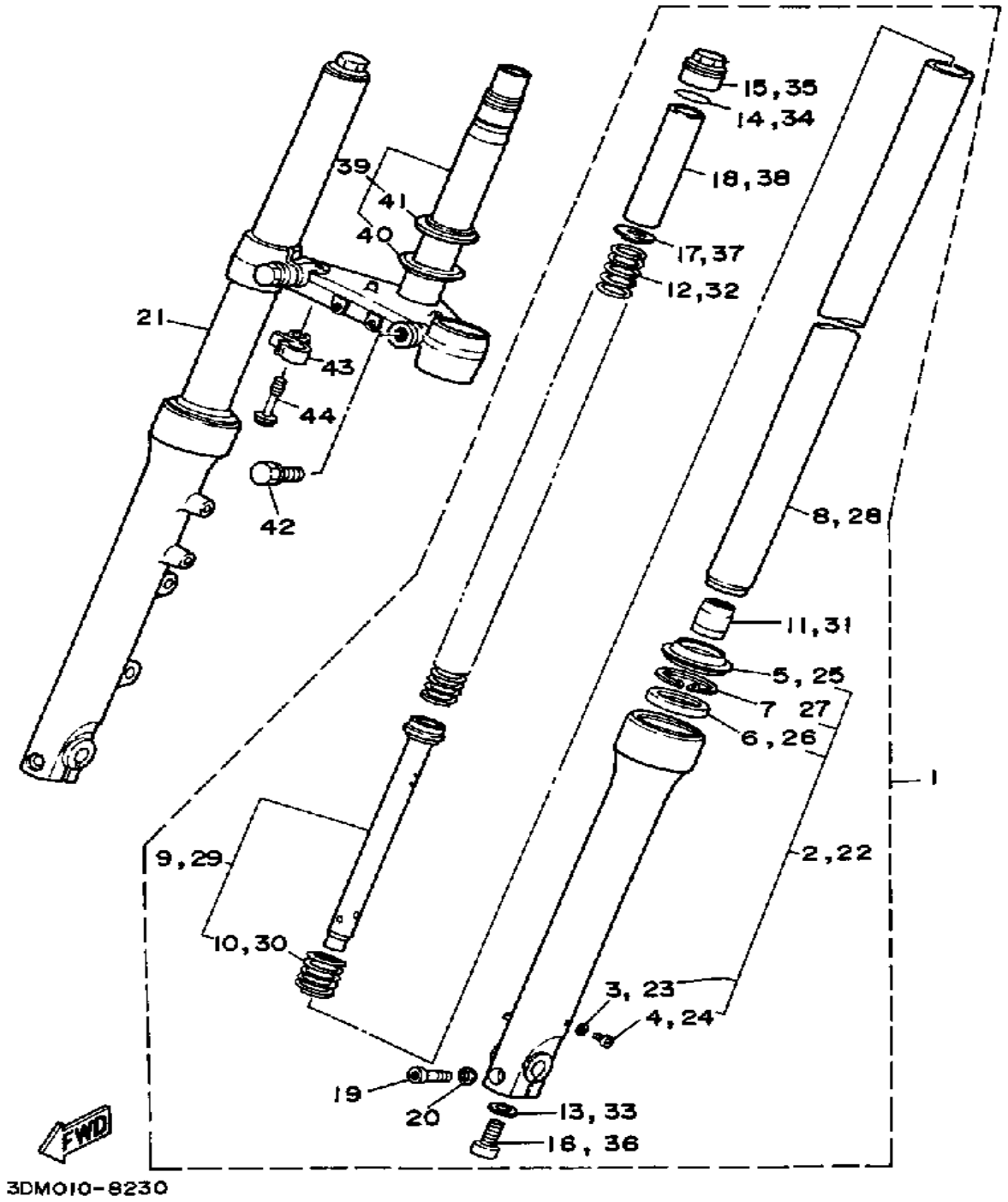
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-21711-00-0H	COVER, SIDE 1BLACK	1	
	2UJ-21711-00-HV	COVER, SIDE 1	1	
2	90480-13428-00	GROMMET	2	
3	2UJ-21721-00-0H	COVER, SIDE 2BLACK	1	
	2UJ-21721-00-HV	COVER, SIDE 2	1	
4	2N4-21717-00-00	DAMPER	4	
5	(2UJ-2177G-00-00)	BOX, BATTERY	1	
6	90480-22362-00	GROMMET	1	
7	90119-06108-00	BOLT, WITH WASHER	2	
8	26H-82131-00-00	BAND, BATTERY	1	
9	2UJ-21683-80-00	PLATE, SPEC	1	
	3BG-21687-80-00	PLATE, SPECIFICATIO	1	
10	99235-00020-00	EMBLEM, YAMAHA	2	

SWING ARM - REAR SHOCKS



Ref. No.	Part Number	Description	Qty	Remarks
1	3LS-22110-00-33	REAR ARM COMP.	1	
2	90386-18163-00	BUSH	2	
3	93109-18020-00	OIL SEAL	2	
4	55K-22129-00-00	COVER, THRUST 2	2	
5	90380-12121-00	BUSH, SOLID	2	
6	55K-22151-01-00	SEAL, GUARD	1	
7	90119-05062-00	BOLT, WITH WASHER	1	
8	90209-06223-00	WASHER	1	
9	2UJ-22141-00-00	SHAFT, PIVOT	1	
10	92990-12200-00	WASHER, PLAIN	1	
11	90185-12046-00	NUT, SELF-LOCKING	1	
12	3LS-22311-00-00	CASE, CHAIN	1	
13	98903-06012-00	SCREW, BIND	3	
14	90201-065F3-00	WASHER, PLATE	1	
15	2UJ-22210-00-00	SHOCK ABSORBER ASSEMBLY, REAR	2	
16	(447-22217-21-00)	DAMPER, SHK/ABS LWR	1	
17	(447-22216-20-00)	BUSH, RR SHOCK ABS	1	
18	95023-08012-00	BOLT	4	
19	1UJ-22243-00-00	WASHER 1	2	
20	90201-087G2-00	WASHER, PLATE	2	

FRONT FORK

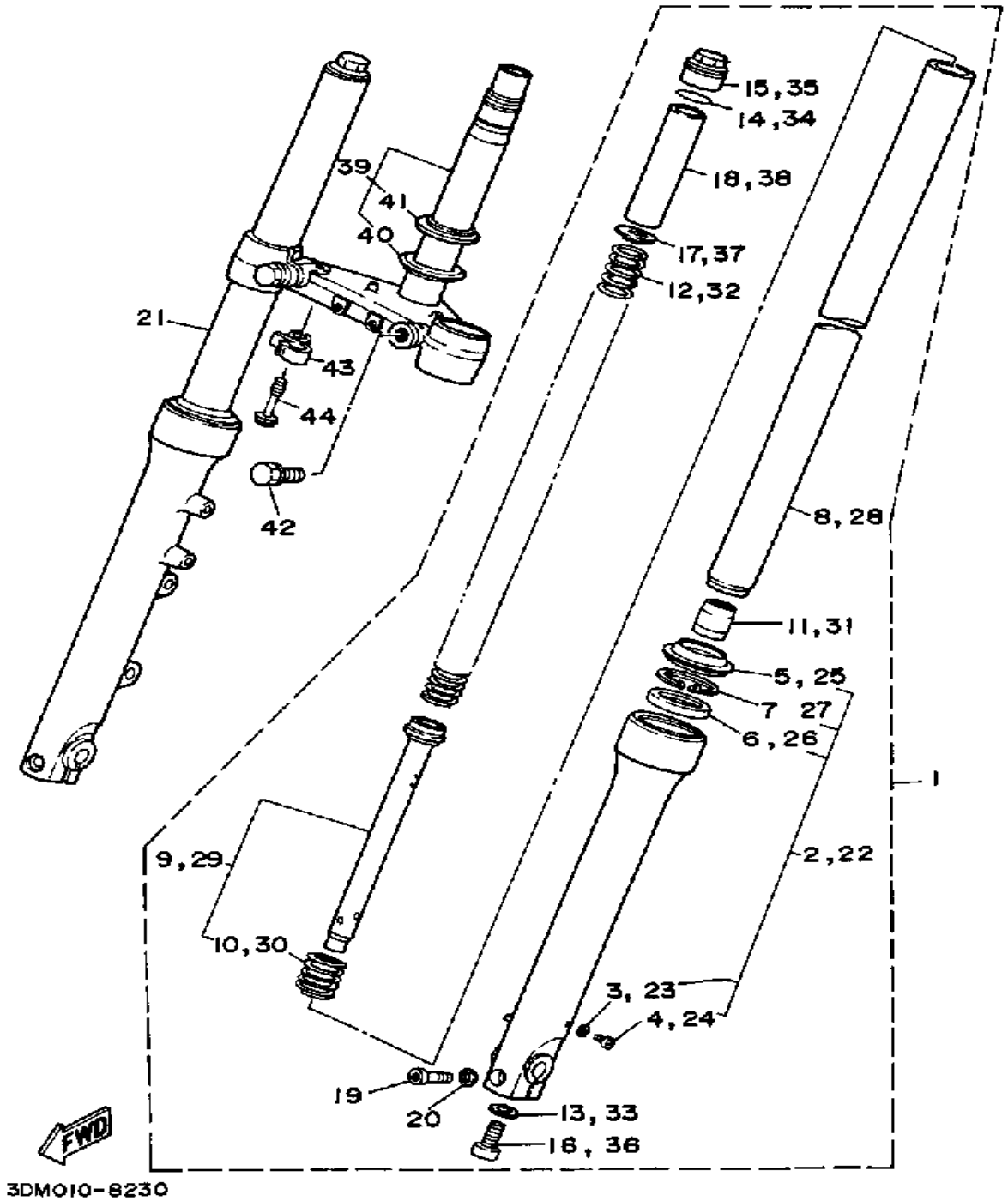


3DM010-8230

Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-23102-00-00	FRONT FORK ASSEMBLY LASSEMBLY (L.H)	1	
2	2UJ-23126-00-00	. TUBE, OUTER 1	1	
3	122-23129-00-00	. . GASKET, DRAIN PLUG	1	
4	4H7-23119-00-00	. . PLUG, DRAIN - (122-23119-01)	1	
5	51Y-23144-00-00	. . SEAL, DUST	1	
6	51Y-23145-00-00	. . OIL SEAL	1	
7	22W-23153-L0-00	. . RING, SNAP	1	
8	2UJ-23110-00-00	. INNER TUBE COMP 1	1	
9	(2UJ-23170-00-00)	CYLINDER, FRTFRK	1	
10	509-23151-L0-00	. . SPRING, REBOUND	1	
11	39K-23173-00-00	. SPINDLE, TAPER	1	
12	2UJ-23141-00-00	. SPRING, FRONT FORK	1	
13	509-23158-L0-00	. GASKET	1	
14	3J2-23114-00-00	. GASKET	1	
15	2JN-23111-00-00	. BOLT, CAP	1	
16	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
17	583-23142-00-00	. SEAT, SPRING UPPER	1	
18	58T-23118-L0-00	. SPACER	1	
19	91311-08035-00	. BOLT	1	
20	90201-08085-00	. WASHER, PLATE	1	
21	2UJ-23103-00-00	FRONT FORK ASSEMBLY RASSEMBLY (R.H)	1	
22	2UJ-23136-00-00	. TUBE, OUTER 2	1	
23	122-23129-00-00	. . GASKET, DRAIN PLUG	1	
24	4H7-23119-00-00	. . PLUG, DRAIN - (122-23119-01)	1	
25	51Y-23144-00-00	. . SEAL, DUST	1	

CONTINUED ON NEXT FRAME ➤

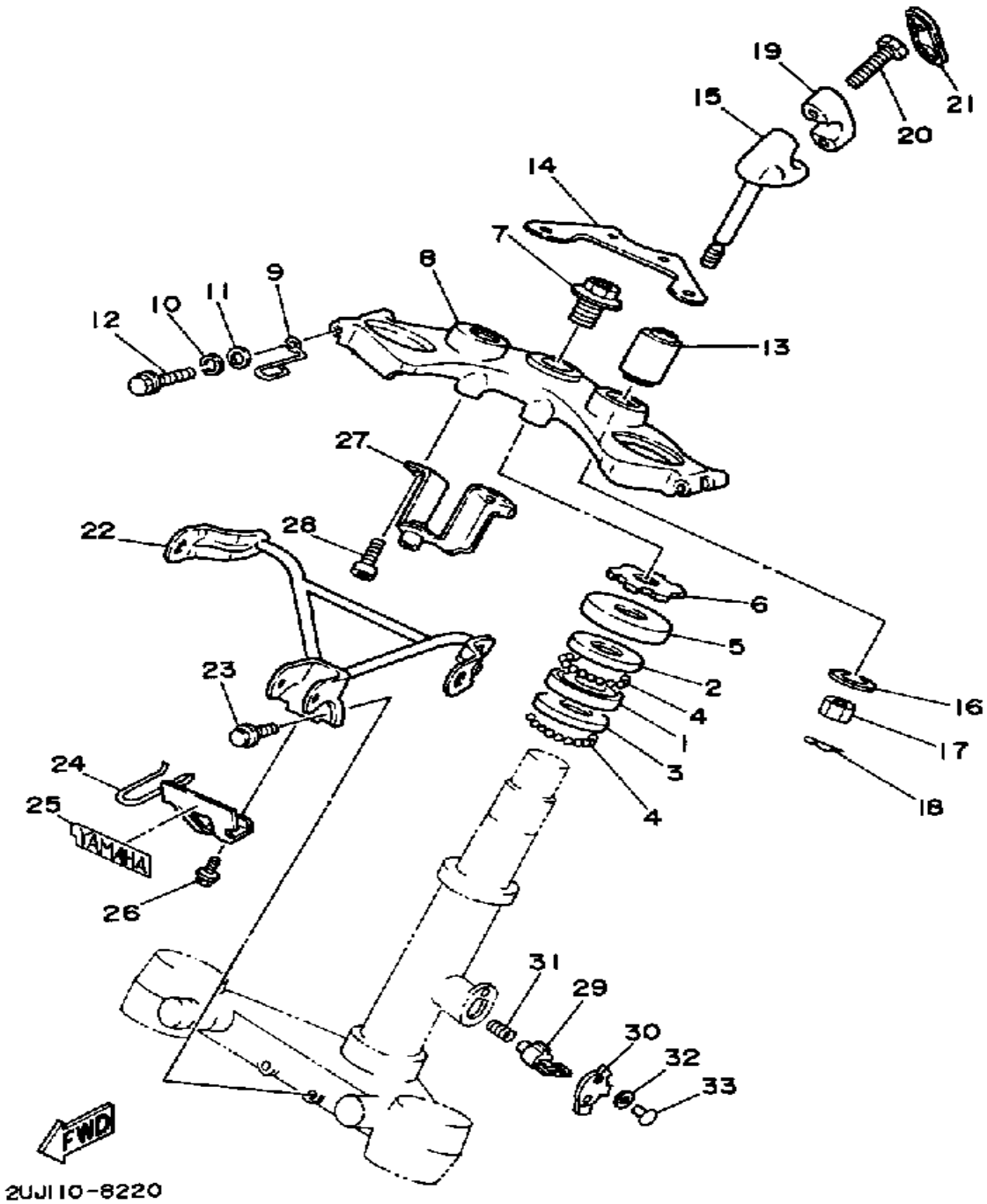
FRONT FORK



3DM010-8230

Ref. No.	Part Number	Description	Qty	Remarks
26	51Y-23145-00-00	. . OIL SEAL	1	
27	22W-23153-L0-00	. . RING, SNAP	1	
28	2UJ-23110-00-00	. INNER TUBE COMP 1	1	
29	(2UJ-23170-00-00)	CYLINDER, FRTFRK	1	
30	509-23151-L0-00	. . SPRING, REBOUND	1	
31	39K-23173-00-00	. SPINDLE, TAPER	1	
32	2UJ-23141-00-00	. SPRING, FRONT FORK	1	
33	509-23158-L0-00	. GASKET	1	
34	3J2-23114-00-00	. GASKET	1	
35	2JN-23111-00-00	. BOLT, CAP	1	
36	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
37	583-23142-00-00	. SEAT, SPRING UPPER	1	
38	58T-23118-L0-00	. SPACER	1	
39	3LS-23340-00-00	UNDER BRACKET COMP.	1	
40	164-23462-00-00	. SEAL, STEERING	1	
41	156-23411-00-00	. RACE, BALL 1	1	
42	2UJ-23346-00-00	BOLT 1	1	
43	2GV-25886-00-00	HOLDER, BRAKE HOSE	1	
44	95826-06010-00	BOLT, FLANGE	1	

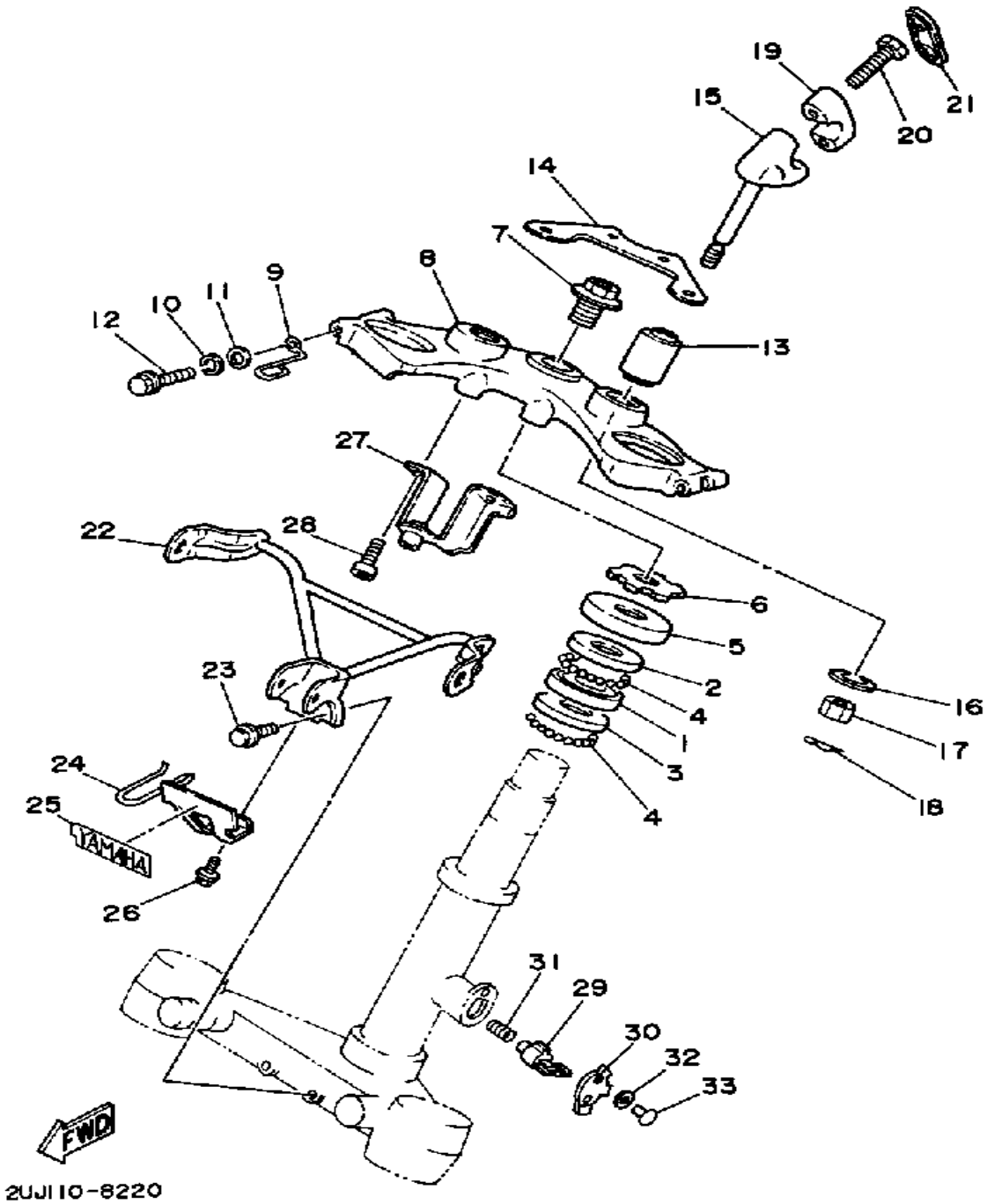
STEERING



Ref. No.	Part Number	Description	Qty	Remarks
1	156-23412-00-00	RACE, BALL 2	1	
2	183-23411-00-00	RACE, BALL 1	1	
3	183-23412-00-00	RACE, BALL 2	1	
4	93501-04011-00	BALL	38	
5	4K0-23415-00-00	COVER, BALL RACE 1	1	
6	90179-25033-00	NUT	1	
7	90105-14102-00	BOLT, WASHER BASED	1	
8	2UJ-W2341-00-35	CROWN, HANDLE	1	SILVER*
9	2GV-23317-00-00	HOLDER, CABLE	2	
10	92990-08100-00	WASHER	2	
11	92901-08600-00	WASHER	2	
12	95023-08045-00	BOLT	2	
13	5A8-23434-00-00	HOLDER, DAMPER (5A8-23434-01-00)	2	
14	(3DM-2317F-00-00)	STAY 2	1	
15	42X-23442-00-38	HOLDER, HANDLE LOWER	2	CLEAR (W/BUFF)
16	90201-105A2-00	WASHER, PLATE	2	
17	95303-10700-00	NUT	2	
18	90468-12006-00	CLIP	2	
19	4H7-23441-00-38	HOLDER, HANDLE UPPER	2	CLEAR (W/BUFF)
20	91311-08030-00	BOLT	4	
21	5K5-23469-00-00	CAP, BOLT	2	
22	2UJ-23174-00-00	STAY, HEADLIGHT	1	
23	90105-06707-00	BOLT (95023-06016-00)	2	
24	2UJ-2317M-00-00	STAY 3	1	
25	35R-28328-00-00	EMBLEM	1	
26	95023-06012-00	BOLT, FLANGE	1	
27	2UJ-2317E-00-00	STAY	1	
28	91316-06016-00	BOLT, SOCKET HEAD	2	

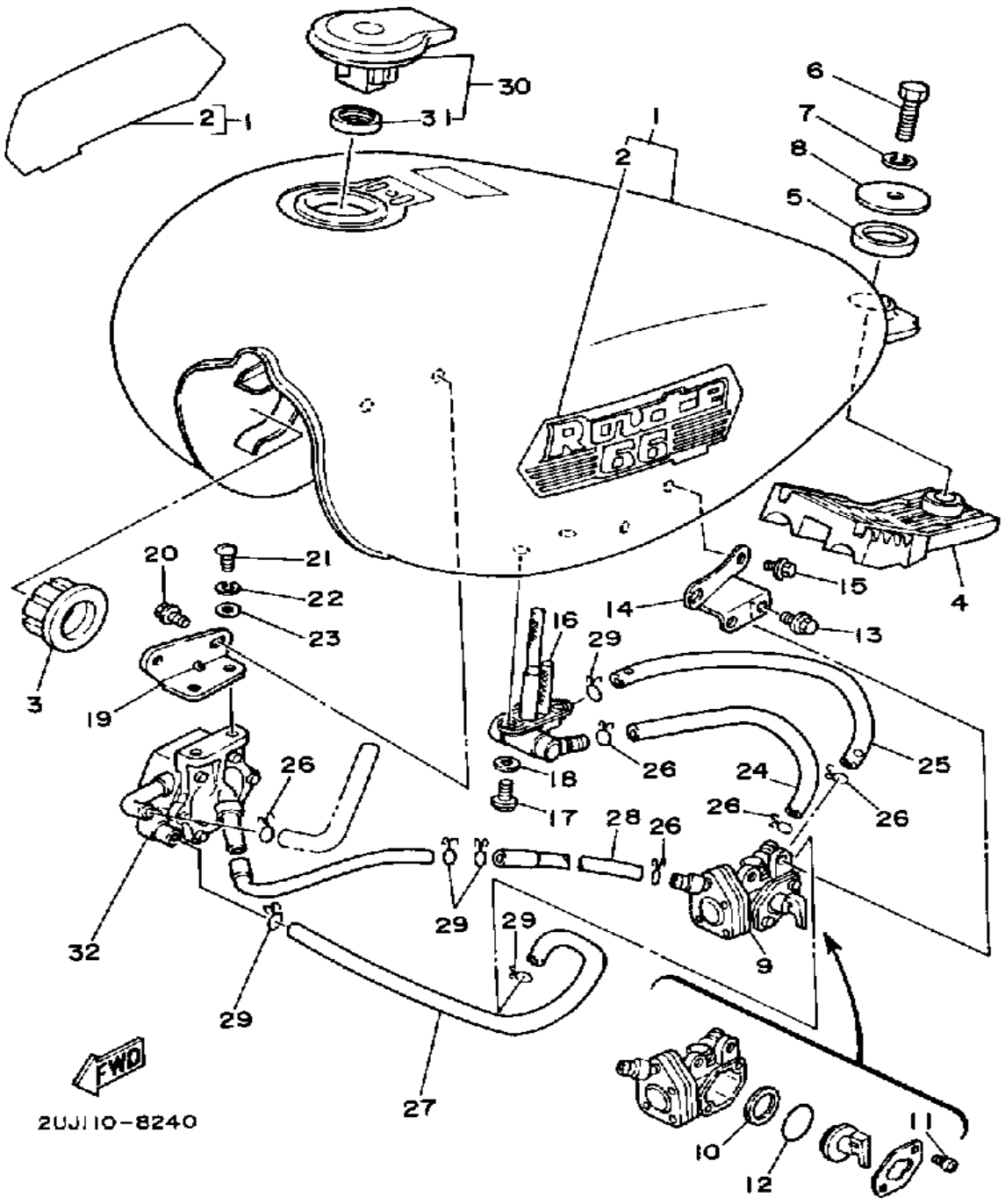
CONTINUED ON NEXT FRAME ➤

STEERING



Ref. No.	Part Number	Description	Qty	Remarks
29	2A6-23408-00-00	STEERING LOCK ASSEMBLY .	1	
30	3DM-23484-00-00	CAP, HANDLE LOCK	1	
31	90502-09024-00	SPRING, CONICAL	1	
32	90208-04029-00	WASHER, CONICAL SPRING . .	1	
33	90269-04003-00	RIVET	1	

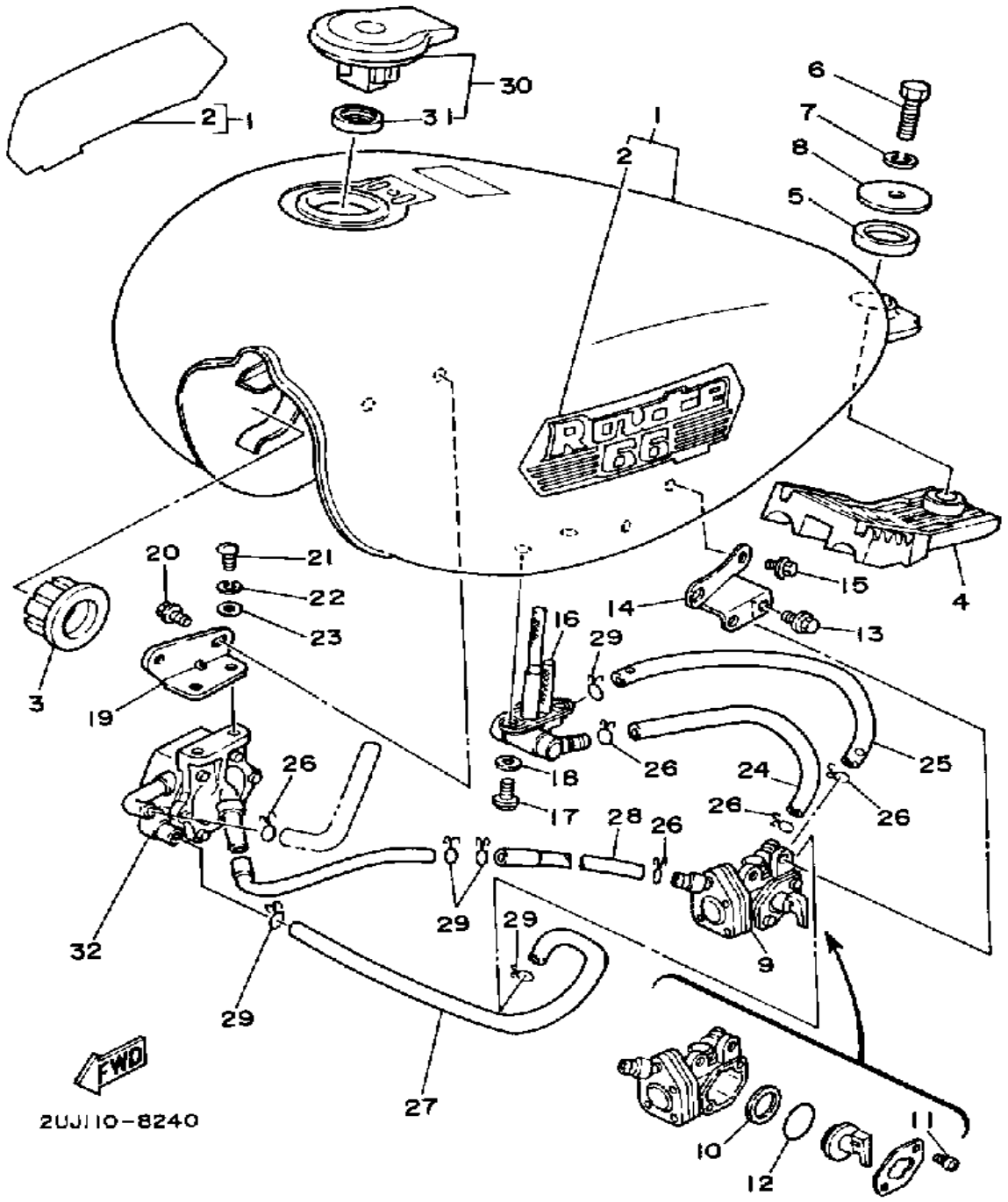
FUEL TANK (NON-CALIFORNIA MODEL)



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-24110-00-05	FUEL TANK	1	
	2UJ-24110-00-06	FUEL TANK	1	
2	2UJ-24161-00-00	. EMBLEM 1	2	
3	4H7-24181-00-00	DAMPER, LOCATING 1	2	
4	(2UJ-24182-00-00)	DAMPER, LOCATING 2	1	
5	42X-24183-00-00	DAMPER, LOCATING 3	1	
6	97313-08035-00	BOLT, HEXAGON	1	
7	92990-08100-00	WASHER	1	
8	90201-08569-00	WASHER, PLATE	1	
9	2UJ-24500-00-00	FUEL COCK ASSEMBLY 1	1	
10	3H3-24523-00-00	. VALVE	1	
11	98580-03008-00	. SCREW, PAN HEAD	2	
12	1JK-24534-00-00	. SEAL, COCK	1	
13	95023-06010-00	BOLT, FLANGE	2	
14	2UJ-24544-00-00	BRACKET, FUEL COCK	1	
15	95023-06010-00	BOLT, FLANGE	2	
16	2UJ-24560-00-00	FILTER ASSEMBLY	1	
17	90149-06011-00	SCREW	2	
18	90202-05187-00	WASHER, PLATE	2	
19	2UJ-24491-00-00	BRACKET, FUEL PUMP	1	
20	95023-06010-00	BOLT, FLANGE	2	
21	98580-06012-00	SCREW, PAN HEAD	2	
22	92995-06100-00	WASHER, SPRING	2	
23	92990-06600-00	WASHER, PLATE	2	
24	90445-11501-00	HOSE	1	
25	90445-11754-00	HOSE	1	
26	90467-10008-00	CLIP	4	
27	2UJ-24312-00-00	PIPE 2	1	
28	(2UJ-24313-00-00)	PIPE 3	1	

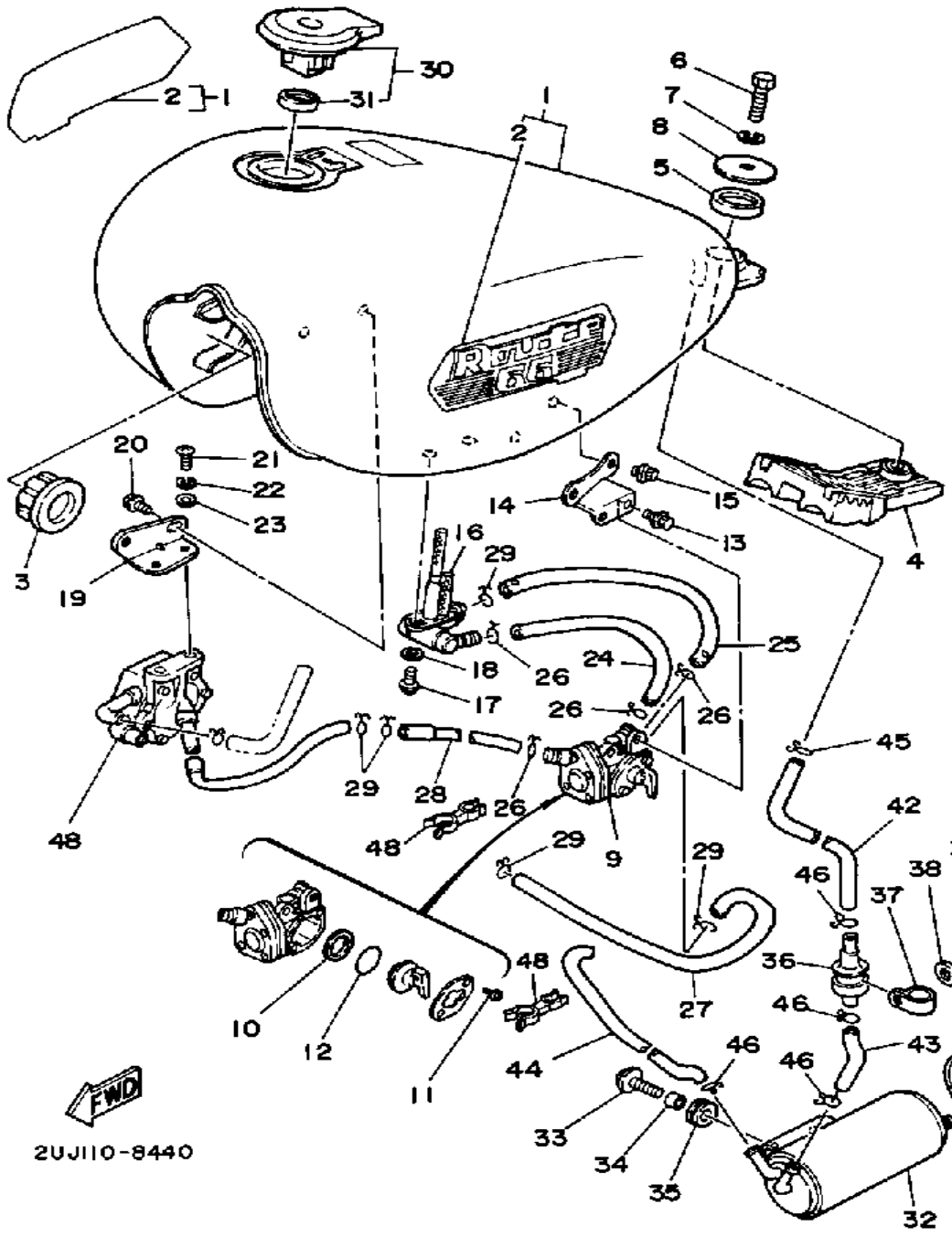
CONTINUED ON NEXT FRAME ➤

FUEL TANK (NON-CALIFORNIA MODEL)



Ref. No.	Part Number	Description	Qty	Remarks
29	90467-10008-00	CLIP	4	
30	4X7-24602-02-00	CAP ASSEMBLY	1	
31	4X7-24612-00-00	. GASKET, CAP	1	
32	2UJ-13910-00-00	FUEL PUMP ASSEMBLY	1	

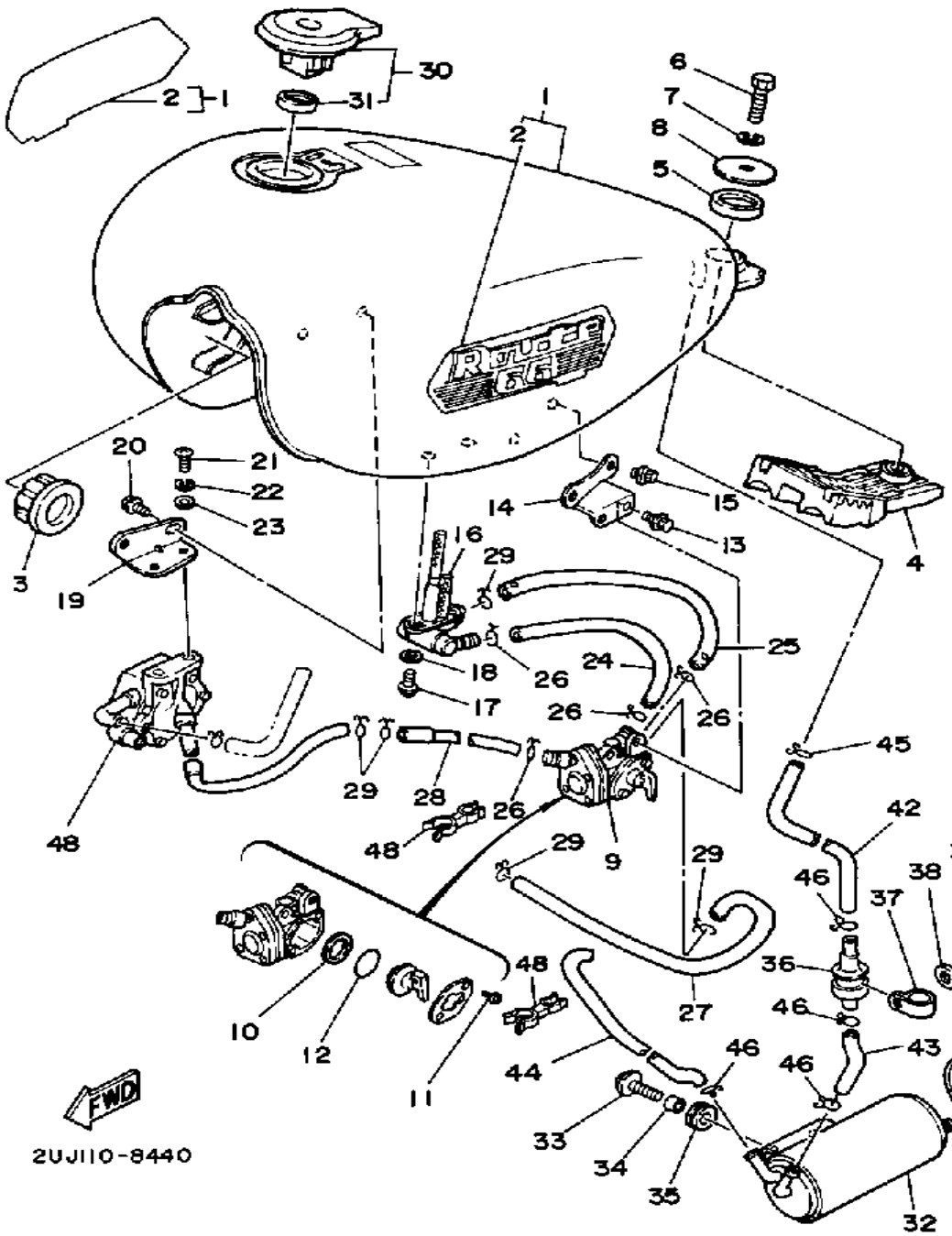
FUEL TANK (CALIFORNIA MODEL ONLY



Ref. No.	Part Number	Description	Qty	Remarks
1	3BG-24110-00-03	FUEL TANK	1	
	3BG-24110-00-04	FUEL TANK	1	
2	2UJ-24161-00-00	. EMBLEM 1	2	
3	4H7-24181-00-00	DAMPER, LOCATING 1	2	
4	(2UJ-24182-00-00)	DAMPER, LOCATING 2	1	
5	42X-24183-00-00	DAMPER, LOCATING 3	1	
6	97313-08035-00	BOLT, HEXAGON	1	
7	92990-08100-00	WASHER	1	
8	90201-08569-00	WASHER, PLATE	1	
9	2UJ-24500-00-00	FUEL COCK ASSEMBLY 1	1	
10	3H3-24523-00-00	. VALVE	1	
11	98580-03008-00	. SCREW, PAN HEAD	2	
12	1JK-24534-00-00	. SEAL, COCK	1	
13	95023-06010-00	BOLT, FLANGE	2	
14	2UJ-24544-00-00	BRACKET, FUEL COCK	1	
15	95023-06010-00	BOLT, FLANGE	2	
16	2UJ-24560-00-00	FILTER ASSEMBLY	1	
17	90149-06011-00	SCREW	2	
18	90202-05187-00	WASHER, PLATE	2	
19	2UJ-24491-00-00	BRACKET, FUEL PUMP	1	
20	95023-06010-00	BOLT, FLANGE	2	
21	98580-06012-00	SCREW, PAN HEAD	2	
22	92995-06100-00	WASHER, SPRING	2	
23	92990-06600-00	WASHER, PLATE	2	
24	90445-11501-00	HOSE	1	
25	90445-11754-00	HOSE	1	
26	90467-10008-00	CLIP	4	
27	2UJ-24312-00-00	PIPE 2	1	
28	(2UJ-24313-00-00)	PIPE 3	1	

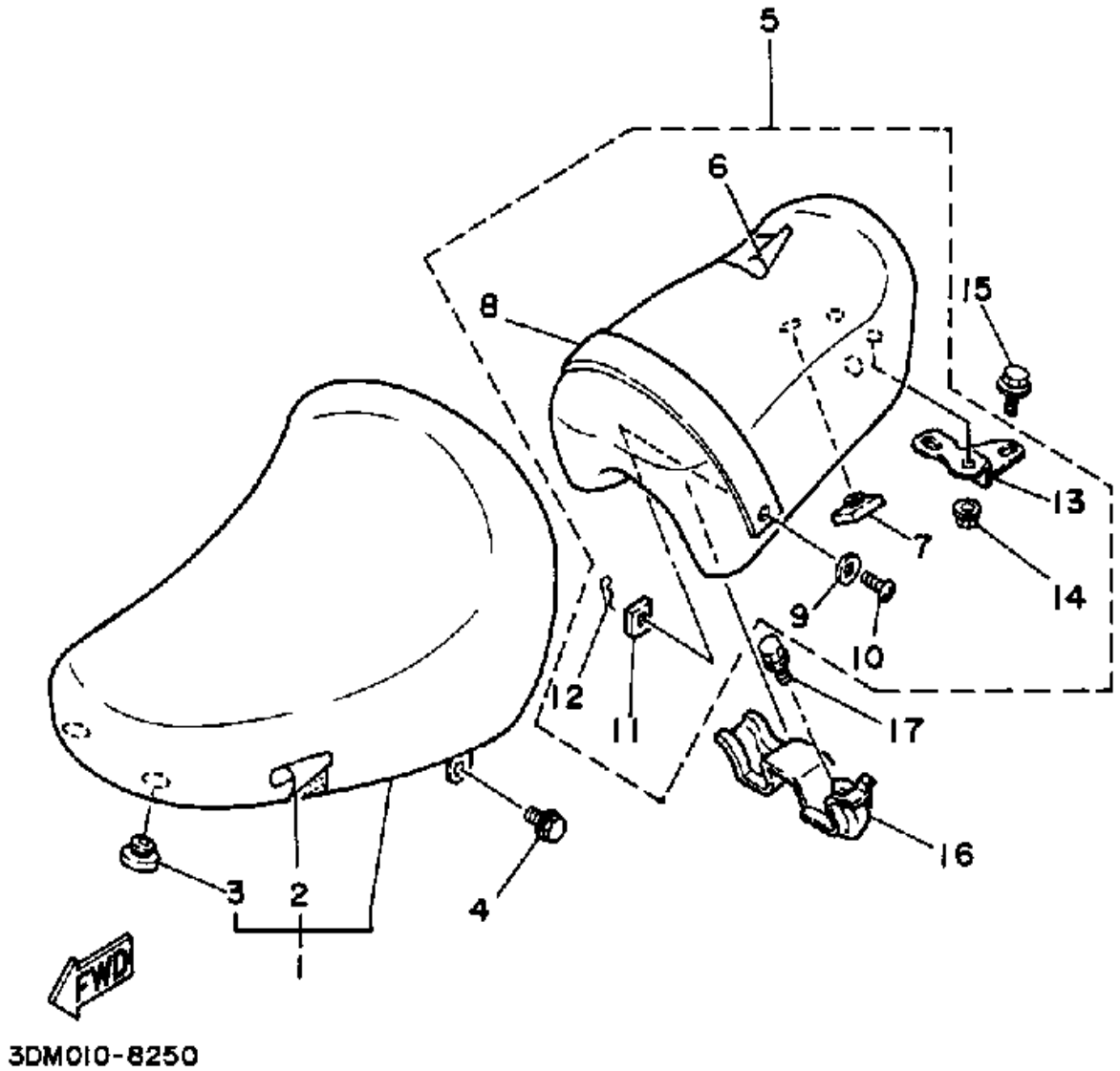
CONTINUED ON NEXT FRAME ➤

FUEL TANK (CALIFORNIA MODEL ONLY)



Ref. No.	Part Number	Description	Qty	Remarks
29	90467-10008-00	CLIP	4	
30	20K-24602-02-00	CAP ASSEMBLY	1	
31	4X7-24612-00-00	. GASKET, CAP	1	
32	(3BG-24170-00-00)	CANISTER ASSEMBLY	1	
33	90119-06118-00	BOLT, WITH WASHER	2	
34	90387-062M5-00	COLLAR	2	
35	90480-14323-00	GROMMET	2	
36	25H-24180-00-00	ROLL OVER VALVE ASSEMBLY	1	
37	90461-15100-00	CLAMP	1	
38	98580-05012-00	SCREW, PAN HEAD	1	
39	92990-05100-00	WASHER, SPRING	1	
40	92901-05600-00	WASHER, PLATE	1	
41	(2JU-2419E-00-00)	COVER, CANISTER	1	
42	3BG-24321-00-00	PIPE 0	1	
43	3BG-24322-00-00	PIPE 1	1	
44	3BG-24323-00-00	PIPE 2	1	
45	90467-09006-00	CLIP	1	
46	90467-10008-00	CLIP	5	
47	(90464-16119-00)	CLAMP	2	
48	2UJ-13910-00-00	FUEL PUMP ASSEMBLY	1	

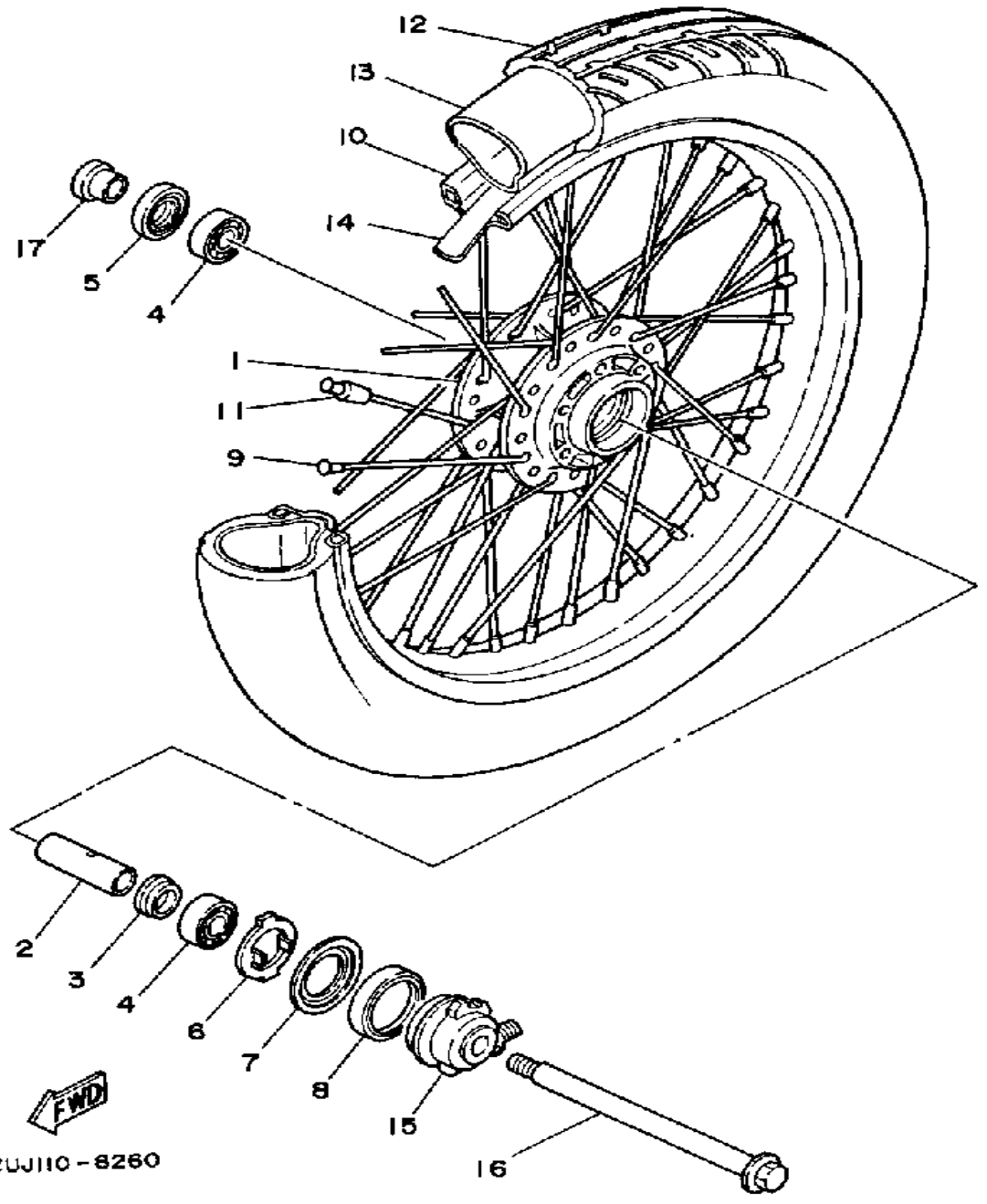
SEAT



3DM010-8250

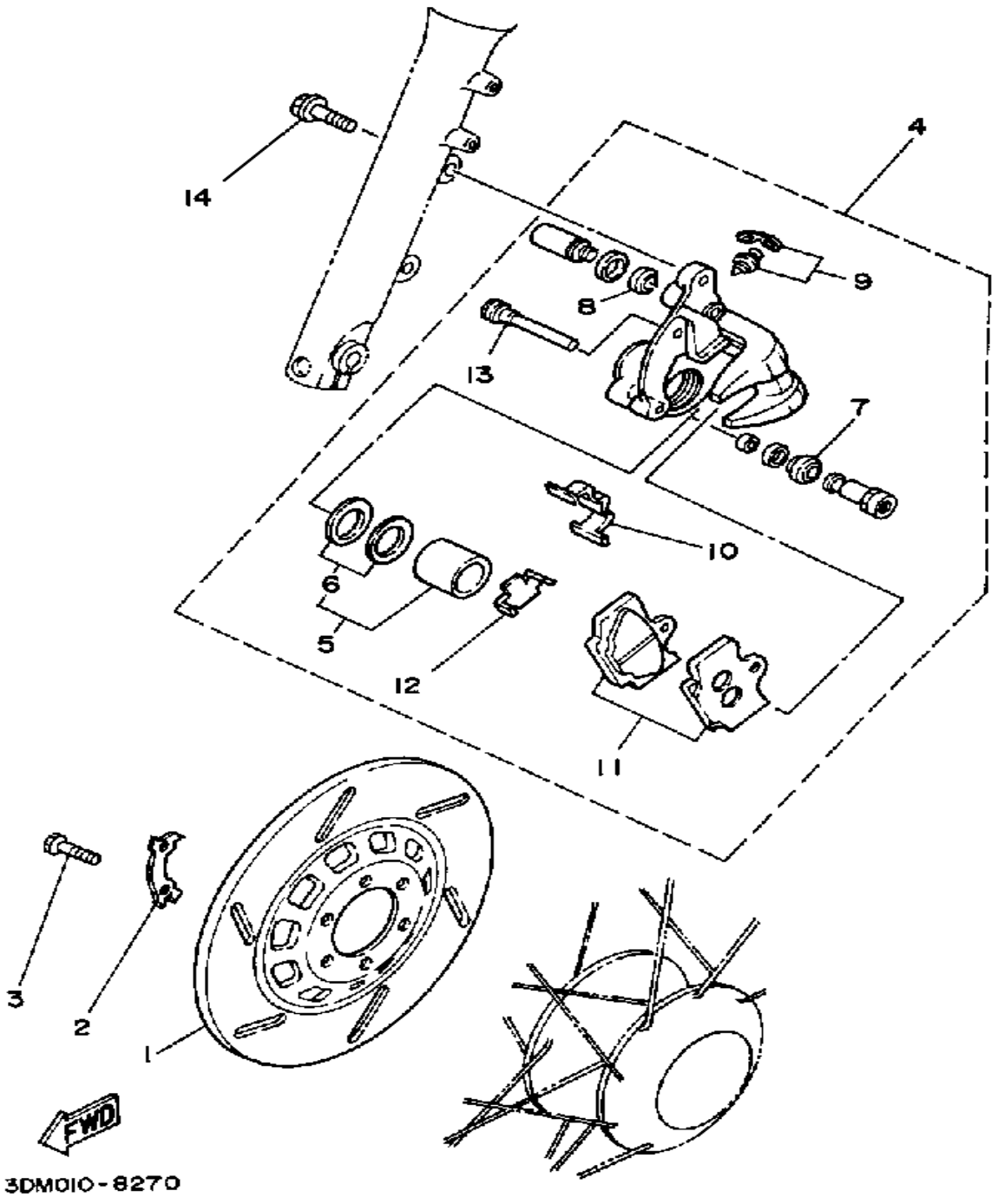
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-24710-00-00	SINGLE SEAT ASSEMBLY	1	
2	2UJ-24731-00-00	. COVER, SEAT	1	
3	18A-24724-00-00	. DAMPER, SEAT	4	
4	95816-06016-00	BOLT, FLANGE	2	
5	2UJ-24750-00-00	TANDEM SEAT ASSEMBLY	1	
6	2UJ-24751-00-00	. COVER, TANDEM SEAT	1	
7	509-24724-00-00	. DAMPER, SEAT	4	
8	2UJ-24754-00-00	. HOOK, SEAT	1	
9	1WG-24712-00-00	. PLATE	2	
10	47X-24739-00-00	. BOLT, SEAT FITTING	2	
11	90173-06015-00	. NUT, SQUARE	2	
12	90468-10050-00	. CLIP	2	
13	2UJ-2471A-00-00	. STAY, SEAT	1	
14	95701-06500-00	. NUT, FLANGE	2	
15	95023-08012-00	BOLT	1	
16	2UJ-2475H-00-00	BRACKET, SEAT LEVER 1	1	
17	95023-06012-00	BOLT, FLANGE	2	

FRONT WHEEL



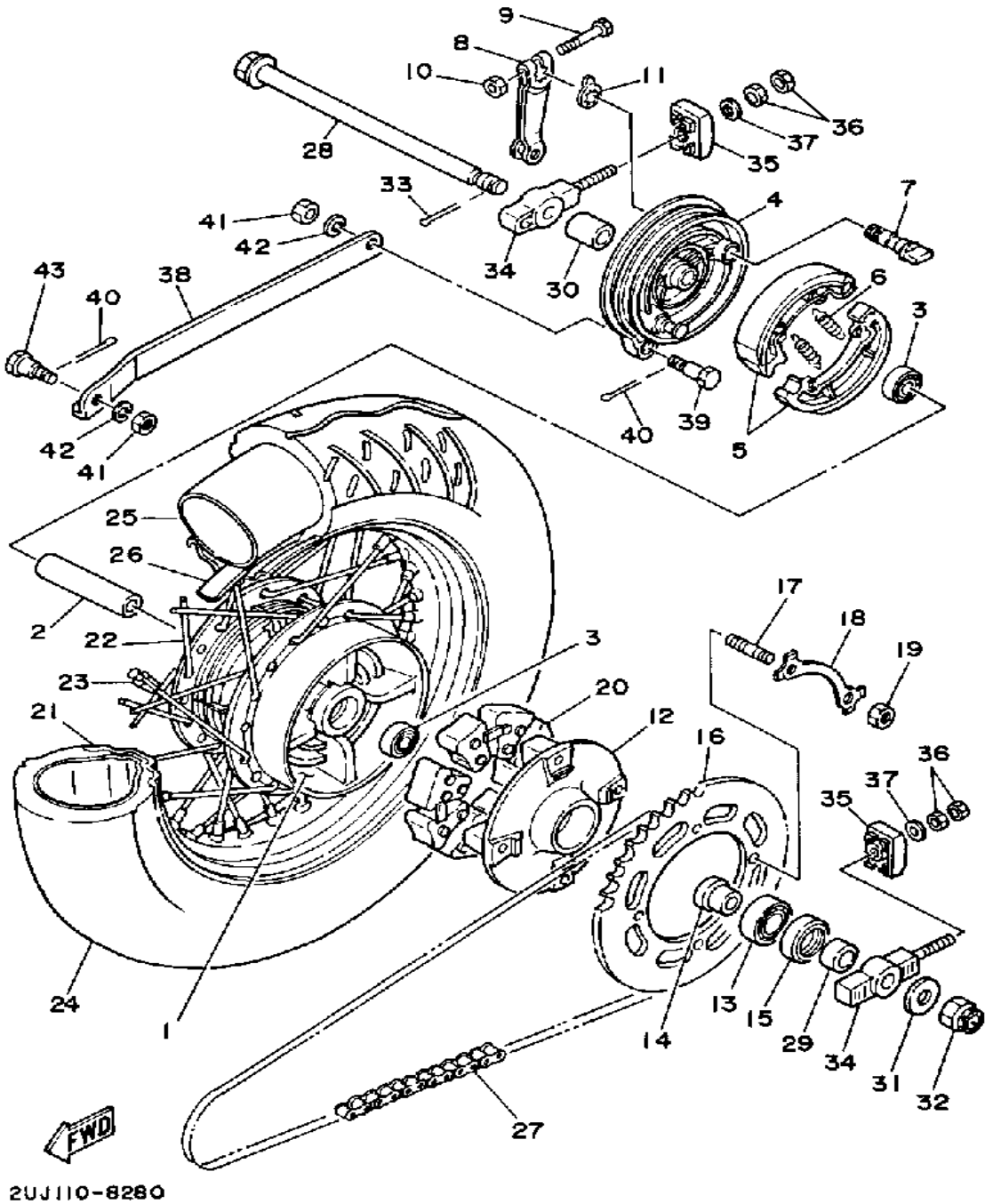
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-25111-00-98	HUB, FRONTBLACK	1	
2	90560-15161-00	SPACER	1	
3	146-25115-00-00	FLANGE, SPACER 1	1	
4	93306-30202-00	BEARING	2	
5	93102-22014-00	OIL SEAL	1	
6	341-25149-00-00	CLUTCH, METER	1	
7	341-25846-00-00	RETAINER, CLUTCH	1	
8	93105-45017-00	OIL SEAL	1	
9	2UJ-25104-00-00	SPOKE SET, FRONT	1	
10	94416-18459-00	RIM 1. 0	1	
11	156-25398-00-00	BALANCER, WHEEL	1	UN
12	94130-185T4-00	TIRE (3.00-18-4PR NF27, 47P)	1	
13	94227-18195-00	TUBE (2.75-18)	1	
14	94345-18181-00	UNAVAILABLE IN PRICE BOOK (3.00-18)	1	
15	2UJ-25190-00-00	GEAR UNIT ASSEMBLY	1	
16	10W-25381-00-00	AXLE, WHEEL	1	
17	90387-15550-00	COLLAR	1	

FRONT BRAKE CALIPER



Ref. No.	Part Number	Description	Qty	Remarks
1	5G9-25831-00-00	DISC, BRAKE	1	
2	1J3-25834-01-00	WASHER, LOCK	3	
3	90101-08312-00	BOLT	6	
4	2UJ-2580U-00-00	CALIPER ASSEMBLY (R)	1	
5	2JK-W0057-00-00	. PISTON ASSEMBLY, CALIPERCALIPER	1	
6	2JK-W0047-00-00	. . CALIPER SEAL KIT	1	
7	5R2-25937-00-00	. BOOT 2	1	
8	4X8-25917-00-00	. BOOT, CALIPER	1	
9	51L-W0048-00-00	. BLEED SCREW KIT	1	
10	11H-25919-00-00	. SUPPORT, PAD	1	
11	2UJ-W0045-01-00	. BRAKE PAD KIT, FRNT	1	
12	11U-25827-00-00	. SHIM, CALIPER	1	
13	34L-25924-00-00	. PIN PAD	1	
14	90105-10638-00	BOLT, WASHER BASED	2	

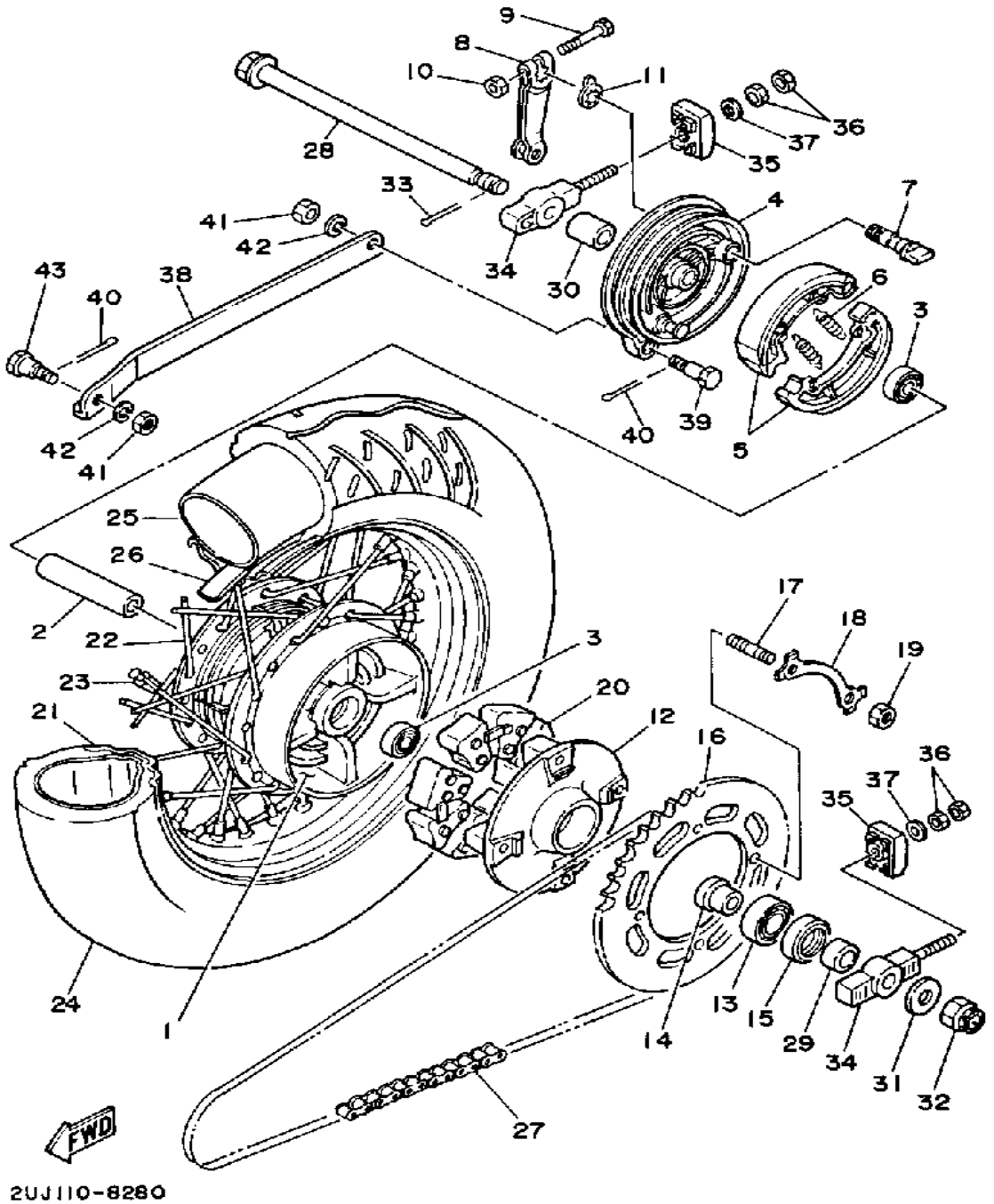
REAR WHEEL



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-25311-00-98	HUB, REARBLACK	1	
2	2UJ-25317-00-00	SPACER, BEARING	1	
3	93306-20226-00	BEARING	2	
4	2RH-25321-00-98	PLATE, BRAKE SHOEBLACK	1	
5	437-W2536-00-00	BRAKESHOE SET-2PCS	1	
6	90506-17328-00	SPRING, TENSION	2	
7	2RH-25351-00-00	CAMSHAFT	1	
8	5H0-25355-00-00	LEVER, CAMSHAFT	1	
9	90101-06278-00	BOLT	1	
10	95380-06600-00	NUT	1	
11	3Y6-2533A-01-00	PLATE, INDICATOR	1	
12	5Y1-25366-00-98	CLUTCH, HUB	1	LOW GLOSS BLACK
13	93306-30416-00	BEARING (B6304RS)	1	
14	2UJ-25377-00-00	COLLAR, WHEEL	1	
15	93102-30072-00	OIL SEAL, SD-TYPE	1	
16	2UJ-25445-50-00	SPROCKET, DRIVEN (45T)	1	
17	90116-10348-00	BOLT, STUD	4	
18	5Y1-25412-00-00	WASHER	2	
19	95701-10500-00	NUT, FLANGE (95702-10500)	4	
20	5Y1-25364-00-00	DAMPER	4	
21	94427-15476-00	RIM	1	
22	2UJ-25304-00-00	SPOKE SET, REAR	1	
23	156-25398-00-00	BALANCER, WHEEL	1	
24	94113-154W1-00	TIRE (130/90-15 M/C)	1	
25	94213-15265-00	TUBE (130/90-15, 140/80-15)	1	
26	94313-15154-00	BAND, RIM	1	
27	94581-11114-00	CHAIN	1	
28	2UJ-25381-00-00	AXLE, WHEEL	1	
29	2UJ-25383-00-00	COLLAR, WHEEL	1	

CONTINUED ON NEXT FRAME ➤

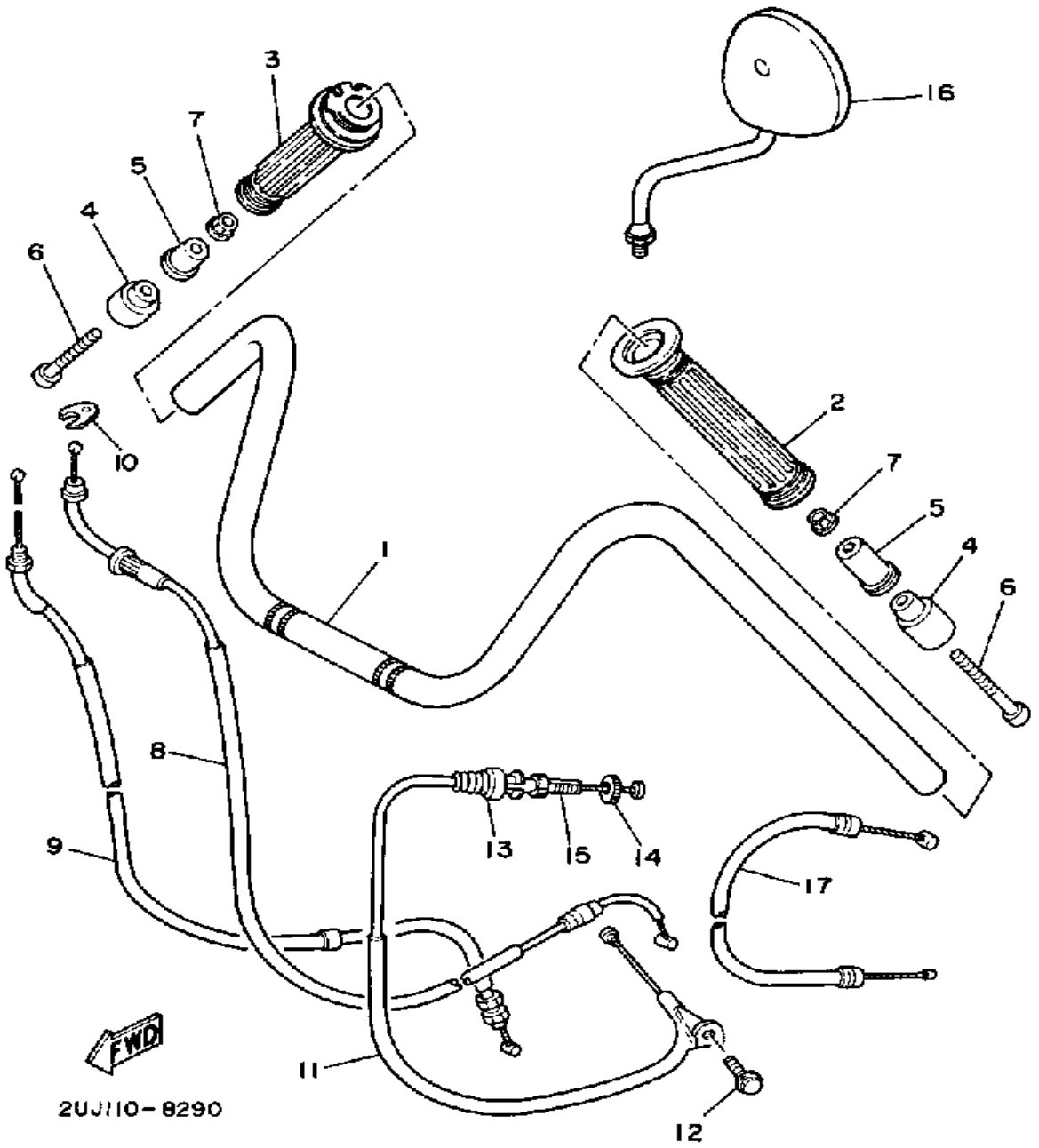
REAR WHEEL



2UJ110-8280

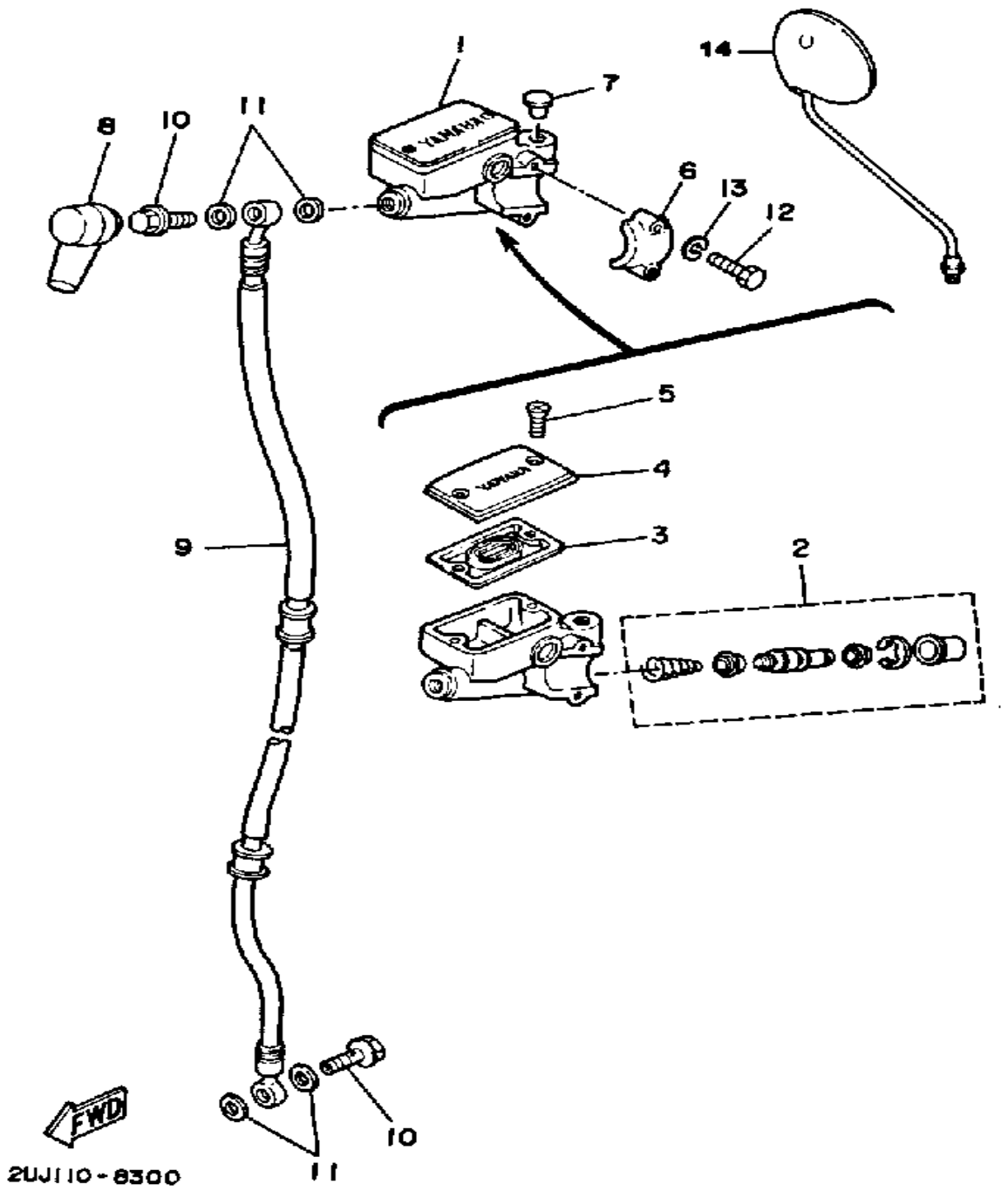
Ref. No.	Part Number	Description	Qty	Remarks
30	90387-153U1-00	COLLAR	1	
31	92990-14200-00	WASHER, PLAIN	1	
32	90171-14020-00	NUT, CASTLE	1	
33	91401-30030-00	PIN, COTTER	1	
34	2UJ-25388-00-00	PULLER, CHAIN 1	2	
35	55K-2539F-00-00	PLATE 1	2	
36	95333-08600-00	NUT	4	
37	92901-08600-00	WASHER	2	
38	(2UJ-25371-00-00)	BAR, TENSION	1	
39	90109-08063-00	BOLT	1	
40	91490-20020-00	PIN, COTTER	2	
41	95303-08700-00	NUT	2	
42	92990-08100-00	WASHER	2	
43	90109-08368-00	BOLT	1	

HANDLEBAR - CABLE



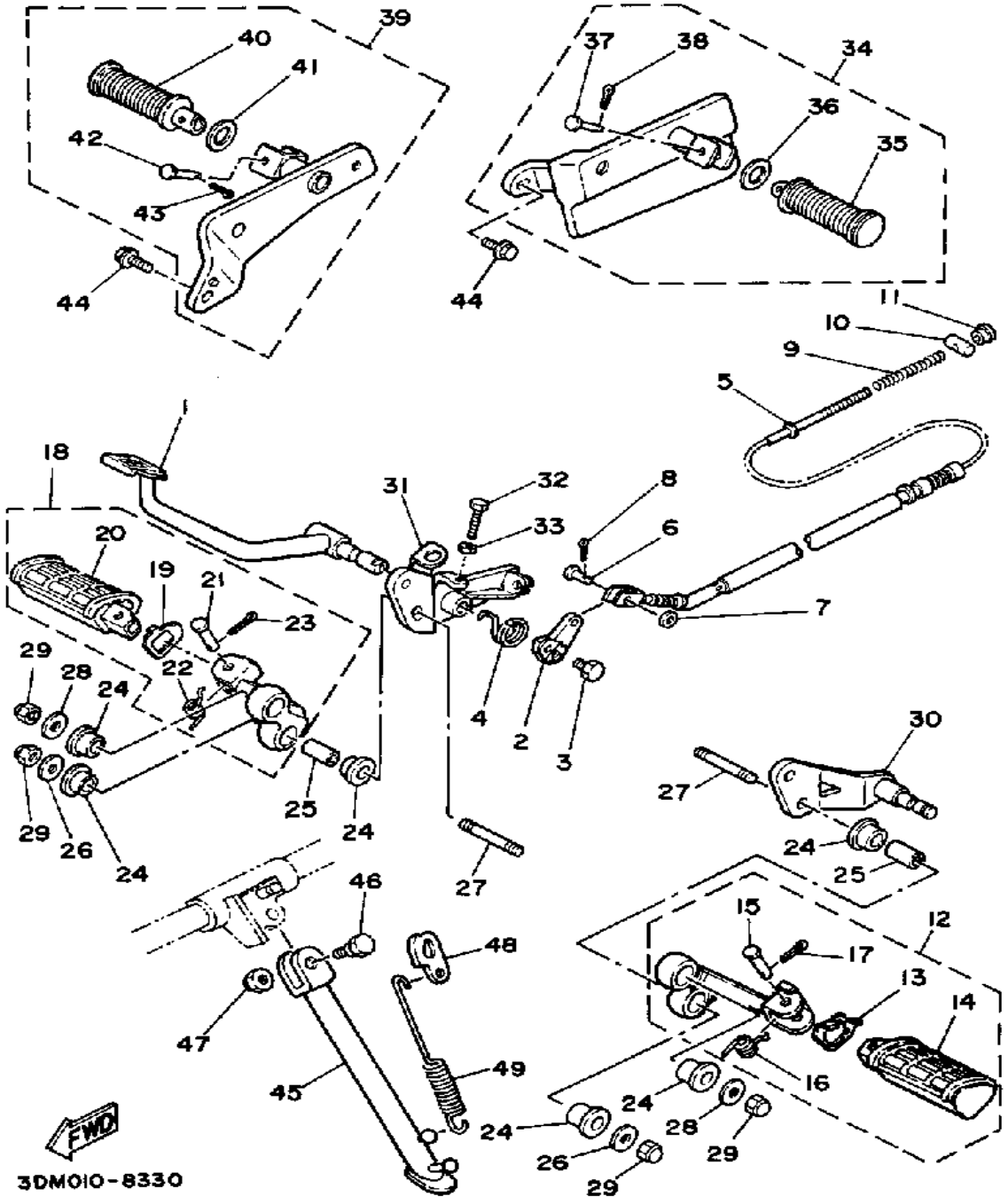
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-26111-01-00	HANDLEBAR	1	
2	21A-26241-00-00	GRIP (LEFT)	1	
3	2UJ-26240-00-00	GRIP ASSEMBLY	1	
4	42N-26246-00-00	END, GRIP	2	
5	1FW-2622F-01-00	DAMPER, LOCATING 1	2	
6	91311-06075-00	BOLT, SOCKET HEAD	2	
7	90179-06403-00	NUT	2	
8	2UJ-26311-01-00	CABLE, THROTTLE 1	1	
9	2UJ-26312-01-00	CABLE, THROTTLE 2	1	
10	5H0-26393-00-00	HOLDER	1	
11	2UJ-26335-00-00	CABLE, CLUTCH	1	
12	95026-06012-00	BOLT, FLANGE	1	
13	1E6-26342-00-00	BOOT, CABLE	1	
14	90179-08148-00	NUT	1	
15	90123-08046-00	BOLT	1	
16	5Y1-26290-10-00	BACK MIRROR ASSEMBLY (L.H)	1	
17	2UJ-26331-00-00	CABLE, STARTER 1	1	

FRONT MASTER CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-25870-00-00	MASTER CYLINDER SUB ASSEMBLY	1	
2	23L-W0041-00-00	. CYLINDER KIT, MASTR	1	
3	4L0-25854-00-00	. DIAPHRAGM, RESERVOIR	1	
4	4H7-25852-00-00	. CAP, RESERVOIR	1	
5	98706-04012-00	. SCREW, FLAT HEAD	2	
6	4L0-25867-00-00	BRACKET, MASTER CYLINDER	1	
7	90338-09012-00	PLUG	1	
8	4L0-25862-00-00	BOOT, MASTER CYLINDER	1	
9	2UJ-25872-02-00	HOSE, BRAKE 1	1	
10	90401-10096-00	BOLT, UNION	2	
11	90201-10118-00	WASHER, PLATE	4	
12	97016-06025-00	BOLT	2	
13	92906-06100-00	WASHER, SPRING	2	
14	3Y1-26290-00-00	BACK MIRROR ASSEMBLY (R.H)	1	OPTIONAL PART

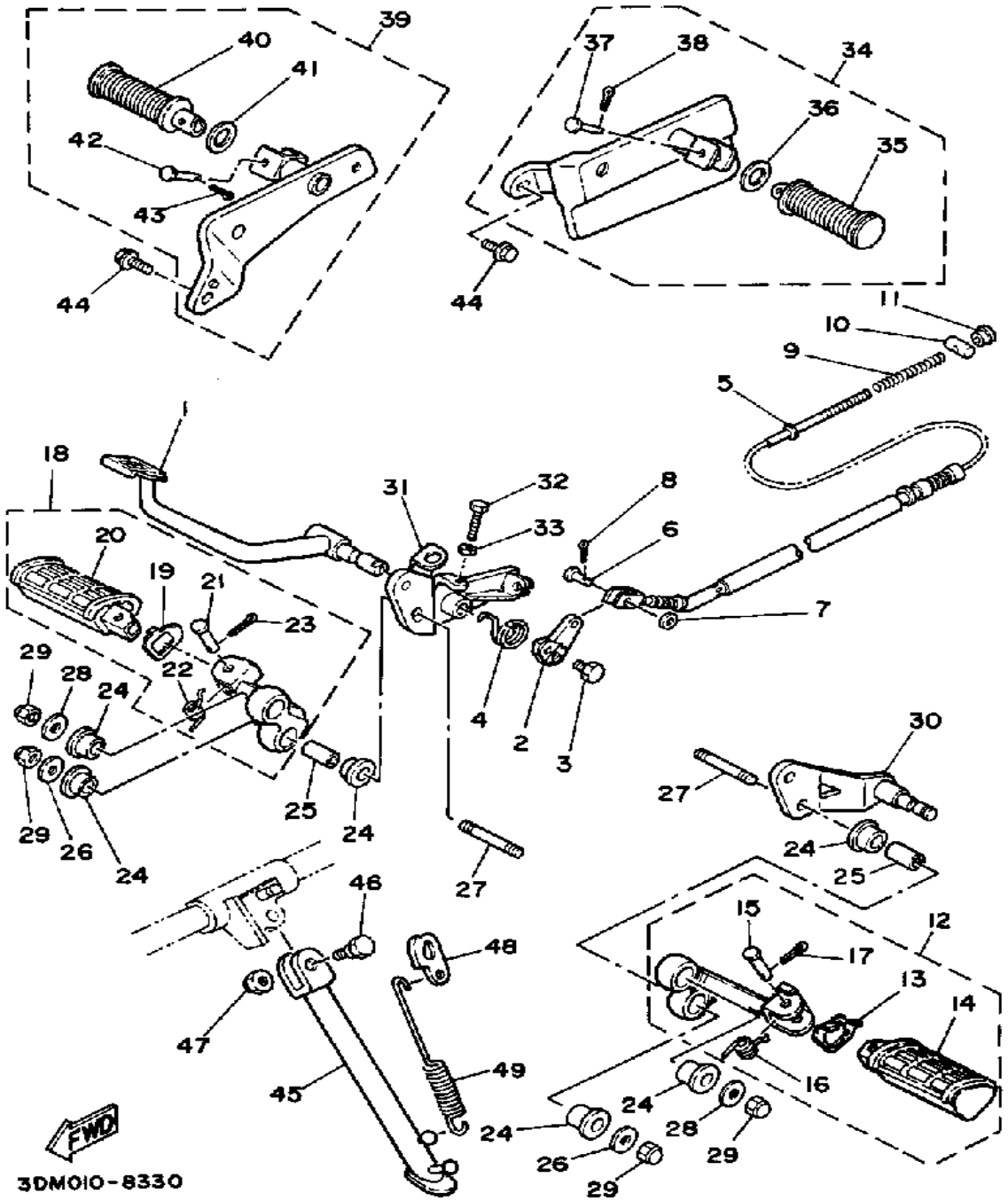
STAND - FOOTREST



Ref. No.	Part Number	Description	Qty	Remarks
1	99999-01970-00	PEDAL, BRAKE	1	
2	2UJ-27262-00-00	LEVER	1	
3	97026-06010-00	BOLT (97006-06010-00)	1	
4	2UJ-27216-00-00	SPRING, RETURN	1	
5	2UJ-26351-00-00	CABLE, BRAKE	1	
6	91701-06018-00	PIN, CLEVIS	1	
7	92990-06200-00	WASHER	1	
8	91490-20020-00	PIN, COTTER	1	
9	90501-10245-00	SPRING, COMPRESSION	1	
10	90249-12008-00	PIN	1	
11	90179-06411-00	NUT	1	
12	2UJ-27410-00-00	FRONT FOOTREST ASSEMBLY (LEFT)	1	
13	4X7-27417-00-00	. WASHER, FOOTREST	1	
14	4X7-27413-00-00	. COVER, FOOTREST	1	
15	91701-08038-00	. PIN, CLEVIS	1	
16	90508-20023-00	. SPRING, TORSION	1	
17	91401-25020-00	. PIN, COTTER	1	
18	2UJ-27420-00-00	FRONT FOOTREST ASSEMBLY (RIGHT)	1	
19	4X7-27417-00-00	. WASHER, FOOTREST	1	
20	4X7-27413-00-00	. COVER, FOOTREST	1	
21	91701-08038-00	. PIN, CLEVIS	1	
22	90508-20023-00	. SPRING, TORSION	1	
23	91401-25020-00	. PIN, COTTER	1	
24	2UJ-27414-00-00	DAMPER, FOOTREST	8	
25	90387-100V6-00	COLLAR	4	
26	90201-100A1-00	WASHER, PLATE	2	
27	90116-10519-00	BOLT, STUD	4	

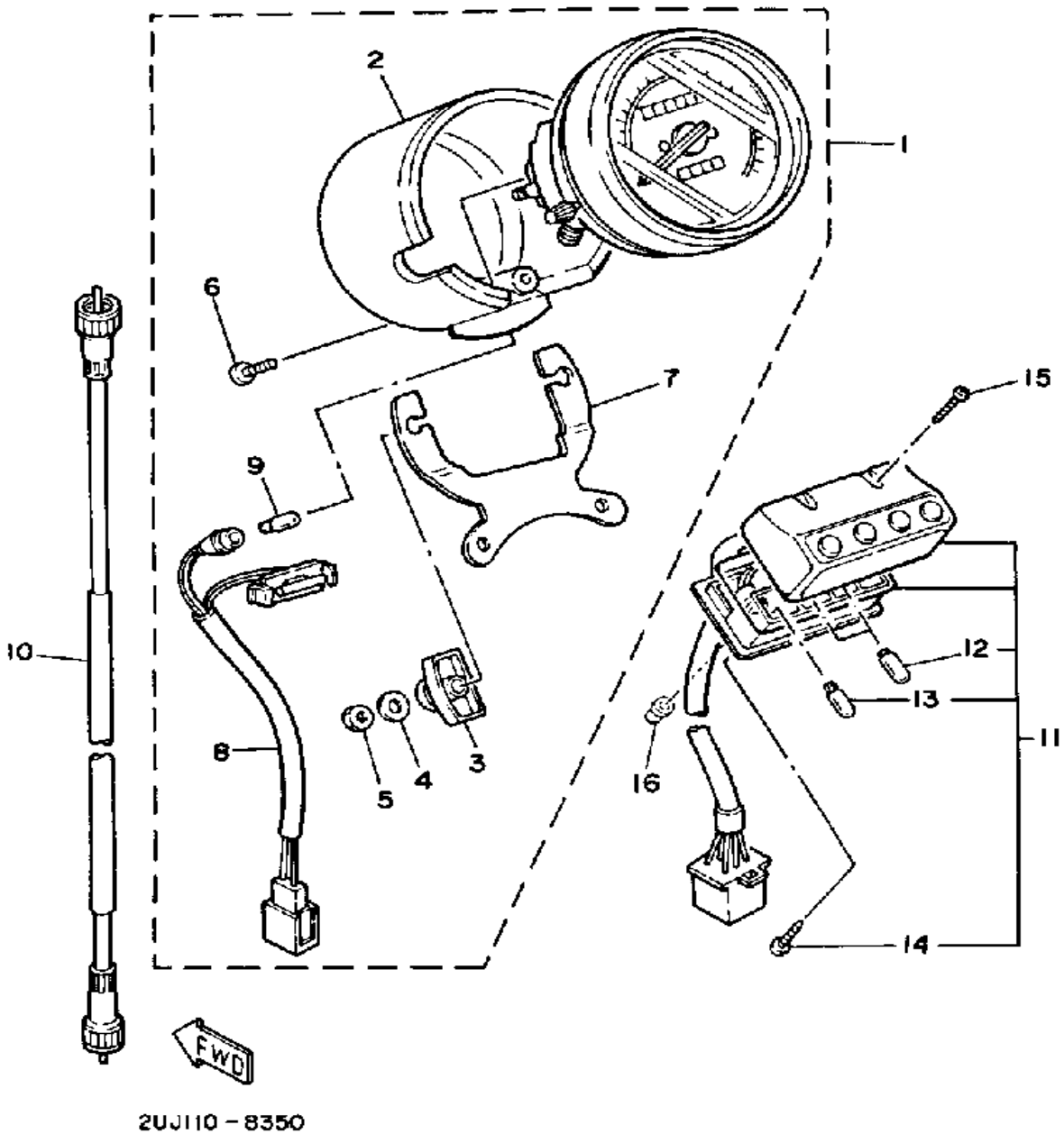
CONTINUED ON NEXT FRAME ➤

STAND - FOOTREST



Ref. No.	Part Number	Description	Qty	Remarks
28	90201-10742-00	WASHER, PLATE	2	
29	95303-10800-00	NUT (CROWN) (92803-10700)	4	
30	2UJ-2741L-00-33	BRACKET 4	1	
31	2UJ-1742L-00-33	UNAVAILABLE IN PRICE BOOK	1	
32	90153-06052-00	SCREW, HEXAGON	1	
33	95316-06600-00	NUT	1	
34	2UJ-27430-00-35	REAR FOOTREST ASSEMBLY 1	1	
35	120-27433-00-00	. COVER, REAR FOOTREST	1	
36	90201-20279-00	. WASHER, PLATE	1	
37	91701-06032-00	. PIN, CLEVIS	1	
38	91490-20020-00	. PIN, COTTER	1	
39	2UJ-27440-00-35	REAR FOOTREST ASSEMBLY 2	1	
40	120-27433-00-00	. COVER, REAR FOOTREST	1	
41	90201-20279-00	. WASHER, PLATE	1	
42	91701-06032-00	. PIN, CLEVIS	1	
43	91490-20020-00	. PIN, COTTER	1	
44	95023-08020-00	BOLT	2	
45	2UJ-27311-01-00	STAND, SIDE	1	
46	90109-10474-00	BOLT	1	
47	90185-10037-00	NUT, SELF-LOCKING	1	
48	2KT-27315-00-00	LINK, SIDE STAND	1	
49	2UJ-27316-00-00	SPRING, SIDE STAND	1	

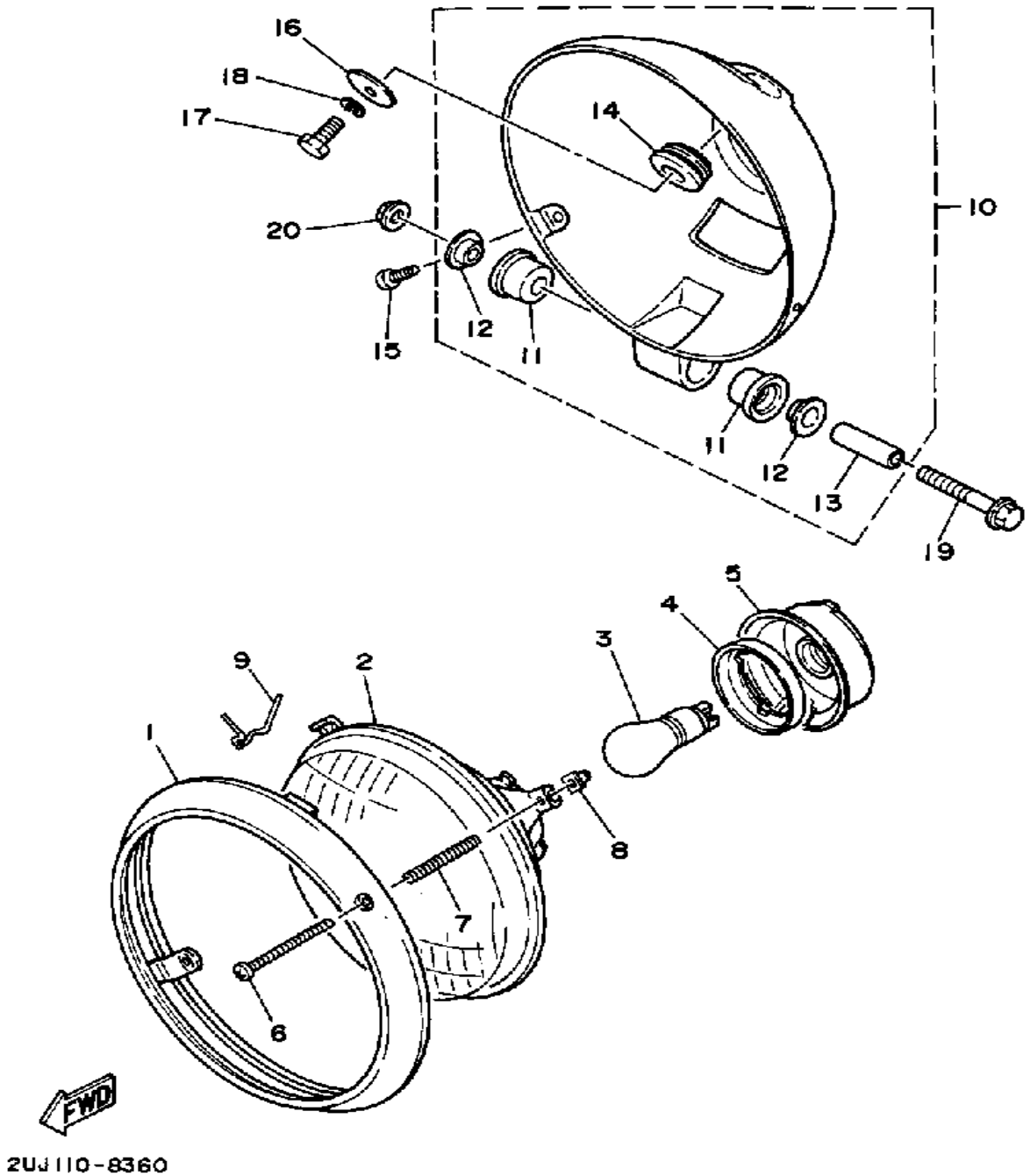
METER



2UJ110-8350

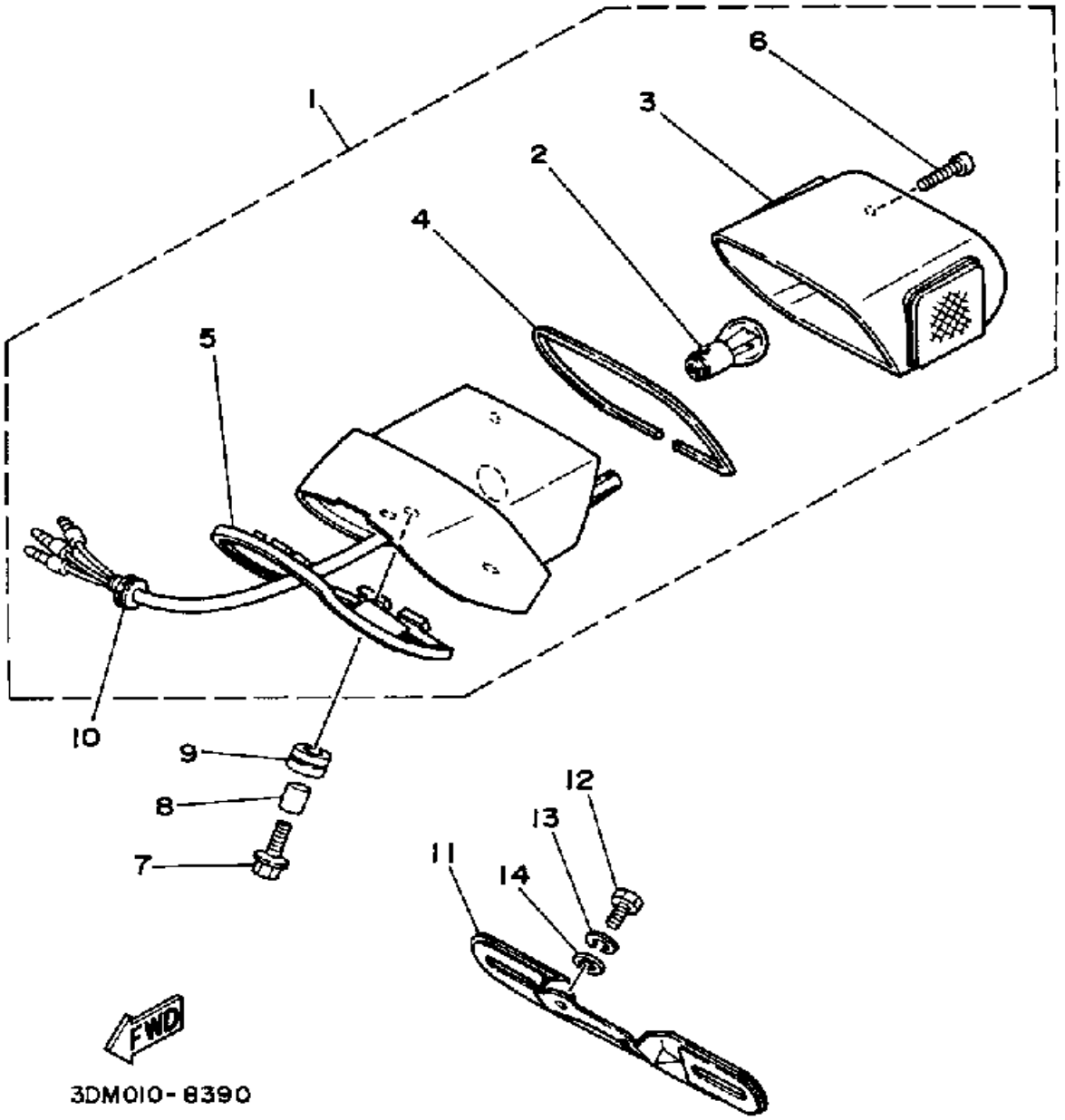
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-83570-01-00	SPEEDOMETER ASSEMBLY ..	1	
2	2UJ-83507-00-00	. COVER, SPEEDOMETER	1	
3	1FG-83523-00-00	. DAMPER	2	
4	90201-05031-00	. WASHER, PLATE	2	
5	95380-05600-00	. NUT	2	
6	90164-04009-00	. SCREW, TAPPING	1	
7	2GV-83519-00-00	. BRACKET, METER	1	
8	2UJ-83509-00-00	. SOCKET CORD ASSEMBLY .	1	
9	42X-83517-00-00	. BULB (12V-3W)	1	
10	55K-83550-01-00	SPEEDOMETER CABLE (351-83550-00)	1	
11	2UJ-83530-00-00	PILOT LIGHT ASSEMBLY	1	
12	42X-83517-00-00	. BULB (12V-3W)	2	
13	2GV-83517-00-00	. BULB (12V-1.7W, T6.5)	1	
14	90164-03010-00	. SCREW, TAPPING	1	
15	98501-04035-00	SCREW, PAN HEAD	2	
16	90179-04579-00	NUT	2	

HEADLIGHT

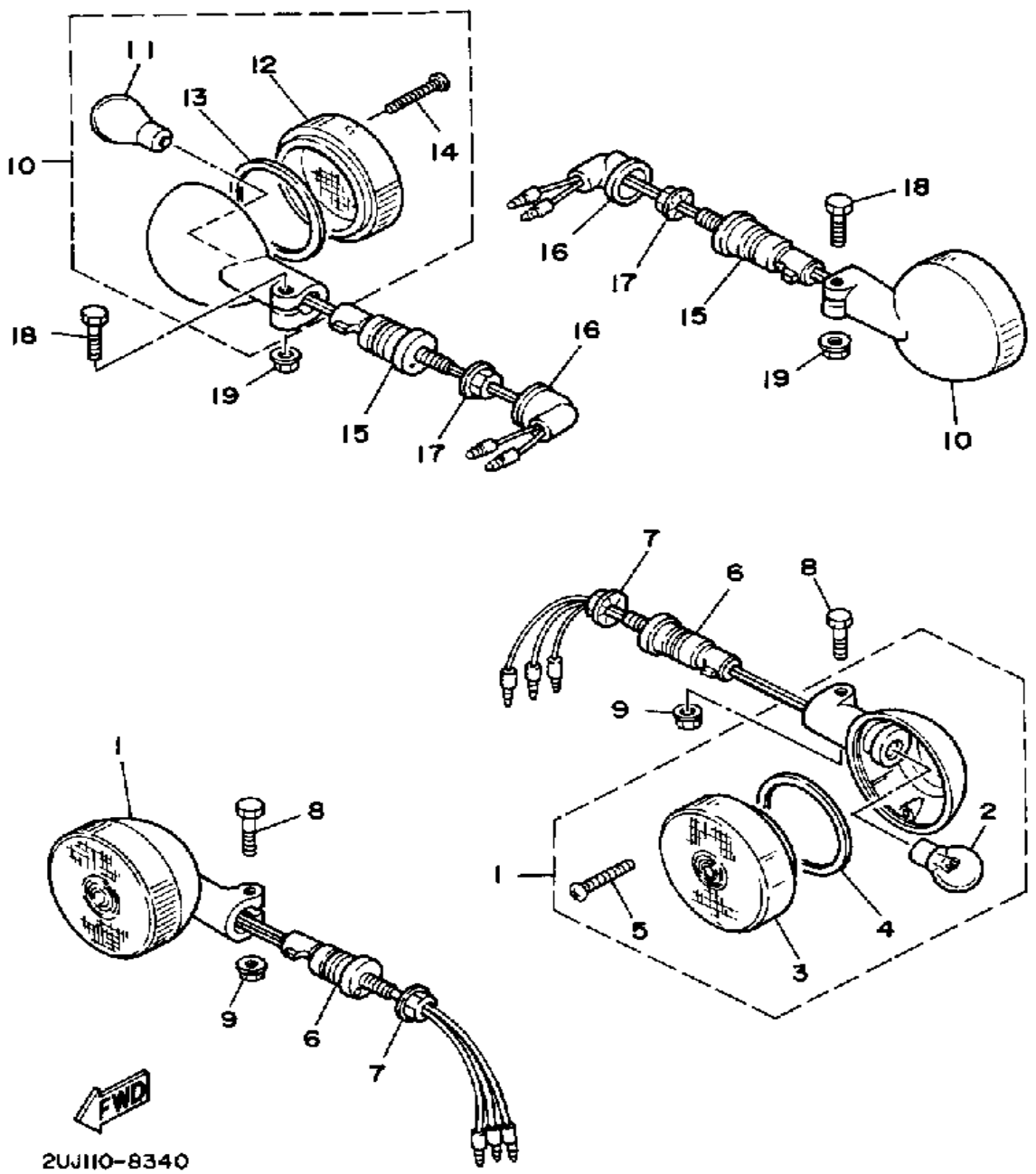


Ref. No.	Part Number	Description	Qty	Remarks
1	42X-84315-01-00	RIM, HEADLIGHT	1	
2	2GV-84321-A0-00	LENS ASSEMBLY	1	
3	11H-84314-00-00	BULB, HEADLIGHT (12V-65/60W)	1	LM
4	2F9-84375-00-00	SETTING PLATE, BULB	1	
5	2F9-84397-01-00	COVER, SOCKET	1	
6	90157-04001-00	SCREW, PAN HEAD	2	
7	1A0-84332-60-00	SPRING, SCREW	2	
8	198-84334-60-00	NUT, ADJUSTING	2	
9	42X-84124-60-00	SPRING, SET	1	
10	42X-84330-01-00	BODY ASSEMBLY	1	
11	42X-84345-00-00	. DAMPER, HEADLIGHT	2	
12	1FK-84338-00-00	. COLLAR, BODY FITTING	2	
13	(2UJ-84338-00-00)	COLLAR, BODY FTNG	1	
14	42X-84366-00-00	. DAMPER, HEADLIGHT 1	1	
15	90157-05084-00	SCREW, PAN HEAD	2	
16	90201-06073-00	WASHER, PLATE	1	
17	97313-06016-00	BOLT, HEXAGON	1	
18	92995-06100-00	WASHER, SPRING	1	
19	95811-06045-00	BOLT, flange (95812-06045-00)	1	
20	95701-06500-00	NUT, FLANGE	1	

TAILLIGHT



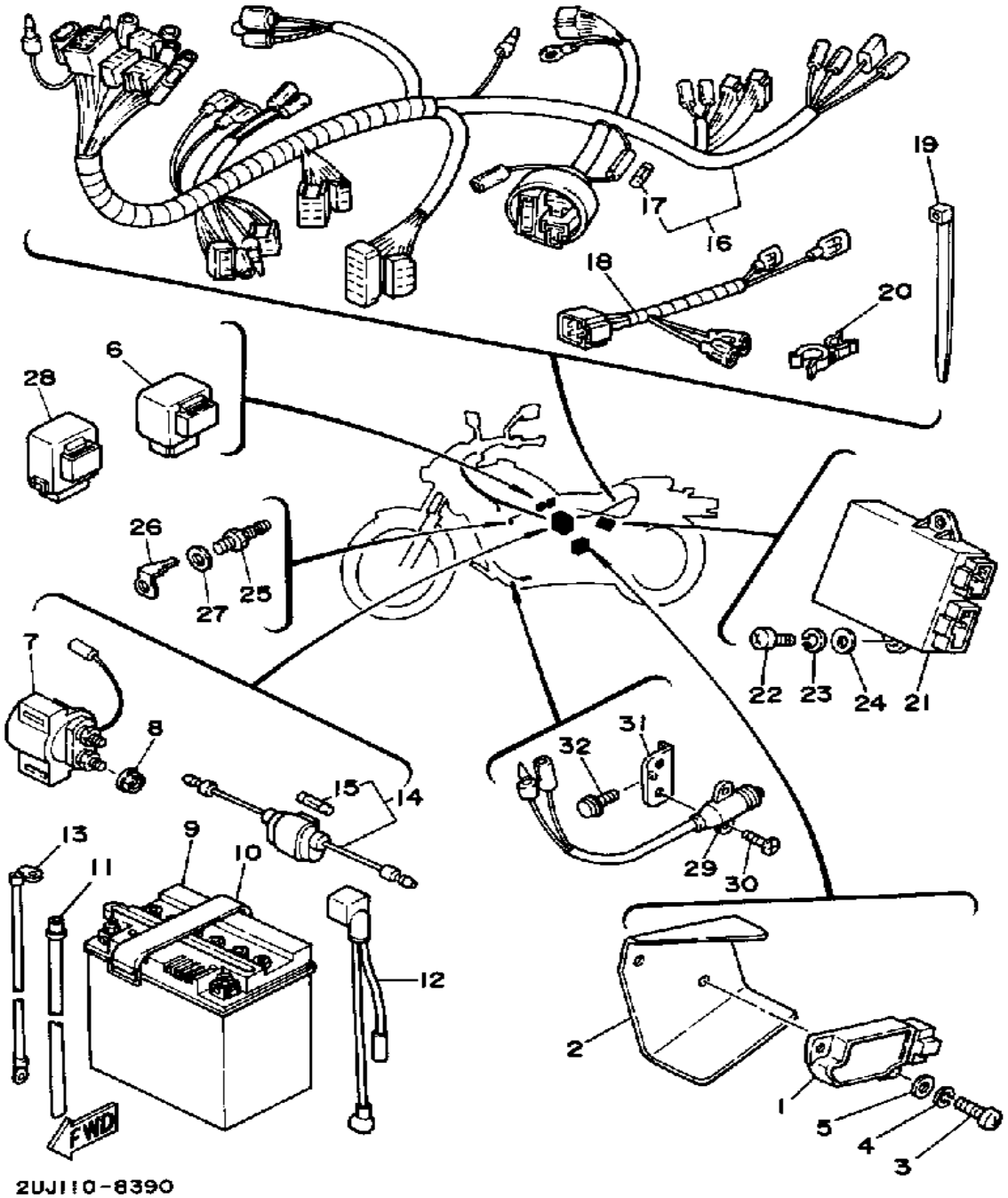
Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-84700-00-00	TAILLIGHT ASSEMBLY	1	
2	256-84714-61-00	. BULB (12V-27/8W)	1	
3	2UJ-84721-00-00	. LENS, TAILLIGHT	1	
4	2UJ-84723-00-00	. GASKET, TAIL LENS	1	
5	2UJ-84704-00-00	. GASKET, TAILLIGHT	1	
6	97780-40525-00	. SCREW, TAPPING	2	
7	90119-06097-00	BOLT, WITH WASHER	3	
8	(90387-061V1-00)	COLLAR (2UJ)	3	
9	90480-14229-00	GROMMET	3	
10	90480-16112-00	GROMMET	1	
11	2UJ-84751-00-00	BRACKET, LICENSE	1	
12	97003-06014-00	BOLT, FLANGE	2	
13	92995-06100-00	WASHER, SPRING	2	
14	92901-06600-00	WASHER	2	



TURNSIGNAL

Ref. No.	Part Number	Description	Qty	Remarks
1	10M-83310-K0-00	FRT FLSHR LITE ASSEMBLYLIGHT ASSEMBLY 1	2	
2	256-84714-61-00	. BULB (12V-27/8W)	1	
3	4H7-83312-00-00	. LENS, FLASHER	1	
4	4H7-83313-00-00	. GASKET, FLSHR LENS	1	
5	98501-03030-00	. SCREW, PAN HEAD	2	
6	1AA-83318-00-00	STAY, FLASHER 1	2	
7	95303-12600-00	NUT	2	
8	97003-06030-00	BOLT	2	
9	95701-06500-00	NUT, FLANGE	2	
10	2UJ-83330-00-00	R FLSHR LITE ASSEMBLY.LIGHT ASSEMBLY 1	2	
11	256-83311-70-XX	. BULB, TS 12V27W	1	
12	4H7-83312-00-00	. LENS, FLASHER	1	
13	4H7-83313-00-00	. GASKET, FLSHR LENS	1	
14	98501-03030-00	. SCREW, PAN HEAD	2	
15	1AA-83318-00-00	STAY, FLASHER 1	2	
16	18G-83365-00-00	CAP	2	
17	95303-12600-00	NUT	2	
18	97003-06030-00	BOLT	2	
19	95701-06500-00	NUT, FLANGE	2	

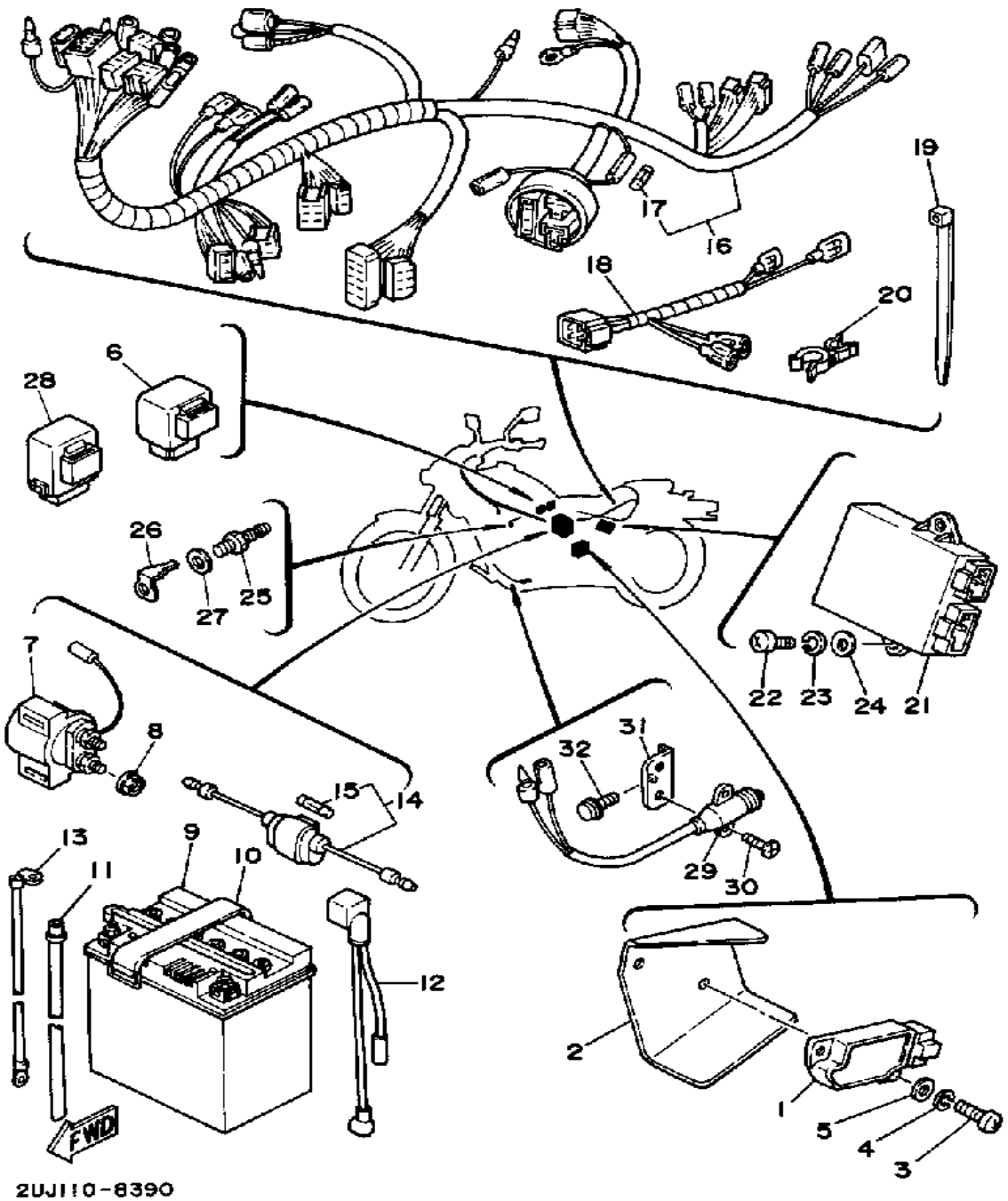
ELECTRICAL 1



2UJ110-8390

Ref. No.	Part Number	Description	Qty	Remarks
1	47X-81960-A2-00	RECTIFIER & REGULATOR ASSEMBLY	1	
2	2UJ-81975-00-00	PLATE, RECTIFR FTNGFITTING	1	
3	98580-06020-00	SCREW	2	
4	92995-06100-00	WASHER, SPRING	2	
5	92990-06600-00	WASHER, PLATE	2	
6	2UJ-81950-00-00	RELAY ASSEMBLY	1	
7	36Y-81940-00-00	STARTER RELAY ASSEMBLY	1	
8	95701-06500-00	NUT, FLANGE	2	
9	BTG-GM10Z-3A-00	GS GM10Z-3A (GM103A-2)	1	
10	118-82131-00-00	BAND, BATTERY	1	
11	90445-08248-00	HOSE	1	
12	2UJ-82115-00-00	WIRE, PLUS LEAD	1	
13	2UJ-82116-00-00	WIRE, MINUS LEAD	1	
14	2UJ-82150-01-00	FUSE HOLDER ASSEMBLY (2UJ-82150-00-00)	1	
15	1A0-82161-00-00	. FUSE (20A) (148-82151-00-00)	1	
16	(3BG-82590-00-00)	WIRE HARNESS ASSEMBLY	1	UR CALIF. MODEL ONLY*
	2UJ-82590-00-00	WIRE HARNESS ASSEMBLYASSY	1	UR NON-CALIF. MODEL*
17	1E6-82151-00-00	. FUSE (10A)	2	
18	2UJ-82509-00-00	WIRE, SUB LEAD	1	
19	(90464-13080-00)	CLAMP	2	
20	(90464-16119-00)	CLAMP	1	
21	2UJ-82305-00-00	IGNITOR UNIT ASSEMBLY	1	
22	98503-06014-00	SCREW, PAN HEAD (92502-06016)	1	
23	92995-06100-00	WASHER, SPRING	1	
24	92990-06600-00	WASHER, PLATE	1	

CONTINUED ON NEXT FRAME ➤

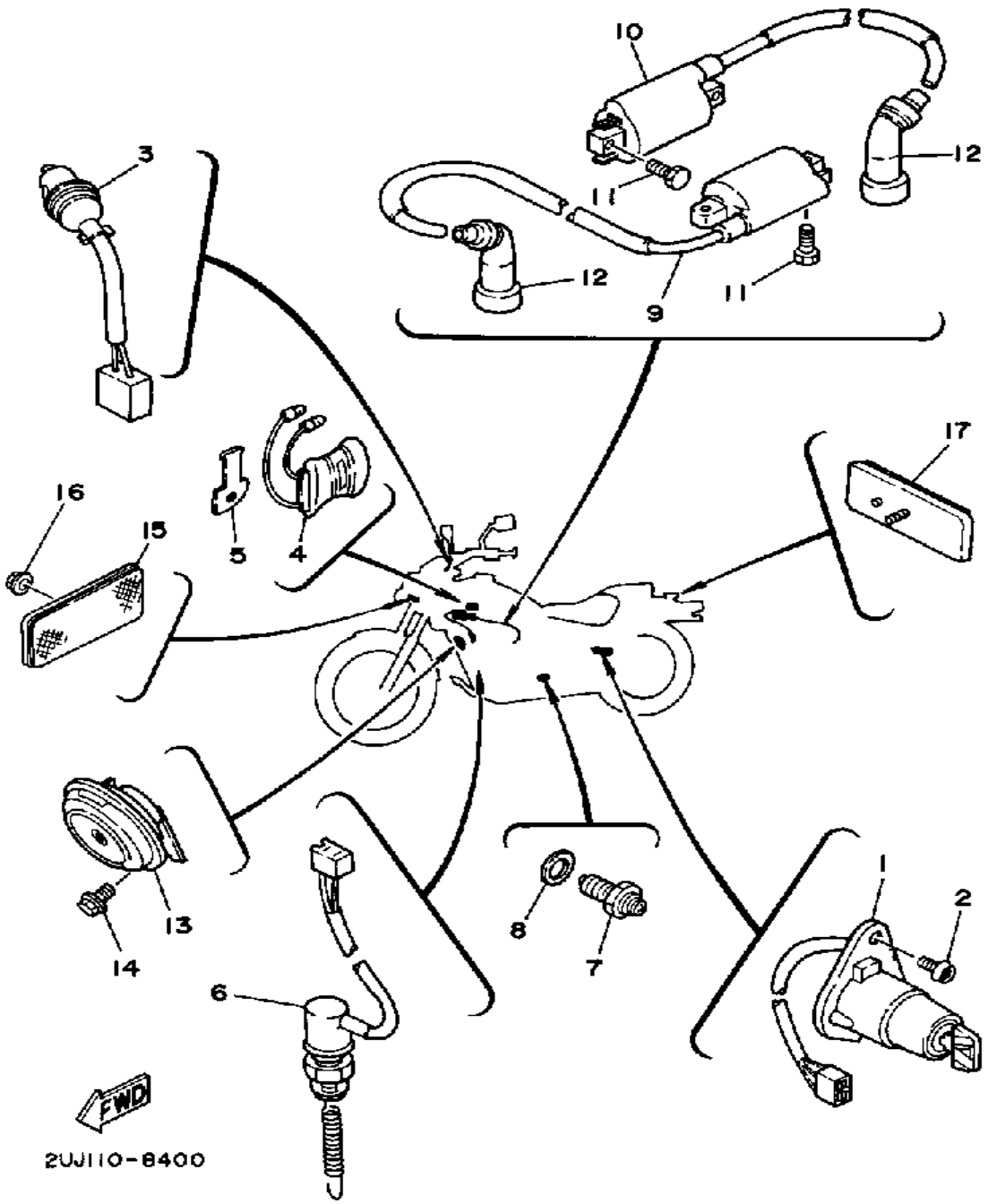


2UJ110-8390

ELECTRICAL 1

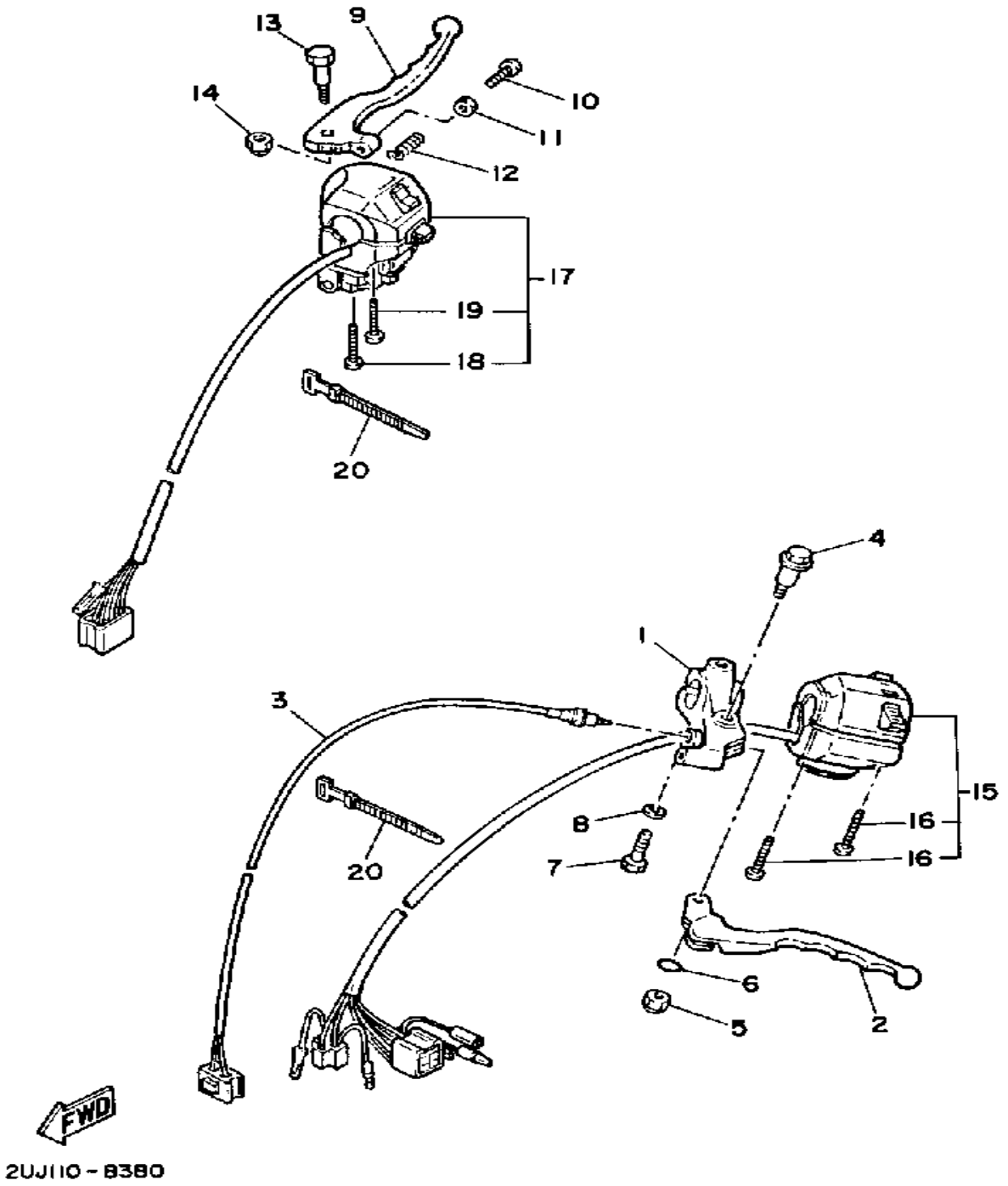
Ref. No.	Part Number	Description	Qty	Remarks
25	3BG-83790-00-00	HEATER ASSYMODEL ONLY .	1	UR CALIF. MODEL ONLY*
	3DM-83790-00-00	HEATER ASSEMBLY (14V-20W)	2	UR NON-CALIF. MODEL*
26	(1AJ-82103-00-00)	TERMINAL 1	1	
27	90201-081K4-00	WASHER, PLATE	2	
28	2UJ-83350-00-00	FLASHER RELAY ASSEMBLY .	1	
29	5Y1-82566-00-00	SWITCH, SIDE STAND	1	
30	90152-05021-00	SCREW, COUNTERSUNK	2	
31	2UJ-82565-00-00	PANEL, SWITCH	1	
32	91026-06010-00	BOLT	1	

ELECTRICAL 2



Ref. No.	Part Number	Description	Qty	Remarks
1	2UJ-82510-00-00	MAIN SWITCH ASSEMBLY	1	
2	90149-06228-00	SCREW	2	
3	2UJ-83980-00-00	FRONT STOP SWITCH ASSEMBLY	1	
4	3DM-82560-00-00	THERMO SWITCH ASSEMBLYASSEMBLY	1	
5	(3DM-82571-00-00)	PANEL, SWITCH	1	
6	3XV-82530-01-00	STOP SWITCH ASSEMBLY	1	
7	2H7-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
8	90430-10171-00	GASKET	1	
9	2UJ-82310-00-00	IGNITION COIL ASSEMBLY	1	
10	2UJ-82320-00-00	IGNITION COIL ASSEMBLY	1	
11	97021-05020-00	BOLT	4	
12	1UY-82370-20-00	PLUG CAP ASSEMBLY	2	
13	2KR-83371-00-00	HORN	1	
14	95826-06010-00	BOLT, FLANGE	1	
15	11H-85110-01-00	REFLECTOR ASSEMBLY	2	
16	95701-05500-00	NUT, FLANGE	2	
17	3Y6-85130-02-00	REAR REFLECTOR ASSEMBLY	1	

HANDLE SWITCH - LEVER



2UJ110-8380

Ref. No.	Part Number	Description	Qty	Remarks
1	10M-82911-00-00	HOLDER, LEVER 1	1	
2	2GV-83912-00-00	LEVER 1	1	
3	2UJ-82917-00-00	SWITCH	1	
4	90109-06797-00	BOLT	1	
5	95616-06100-00	NUT, U	1	
6	93210-11368-00	O-RING	1	
7	97006-06022-00	BOLT	1	
8	92906-06100-00	WASHER, SPRING	1	
9	2W1-83922-00-00	LEVER 2	1	
10	90149-06153-00	SCREW, SPEC''L SHAPE	1	
11	90170-06010-00	NUT	1	
12	90501-10312-00	SPRING, COMPRESSION	1	
13	90109-06577-00	BOLT	1	
14	95601-06100-00	NUT, U	1	
15	2UJ-83973-00-00	SWITCH, HANDLE 3	1	
16	98506-05035-00	. SCREW, PAN HEAD	2	
17	1VE-83975-00-00	SWITCH, HANDLE 2	1	
18	98506-05040-00	. SCREW, PAN HEAD	1	
19	98506-05045-00	. SCREW, PAN HEAD	1	
20	437-83936-01-00	BAND, SWITCH CORD	5	

MOTORCYCLE	DATE 5/4/88

XV250U, UC
1988 SERVICE DATA

MODEL / PREFIX	XV250U / 2UJ
	XV250UC / 3BG
INITIAL ENGINE NUMBER / FRAME NUMBER	XV250U: 2UJ-000101 / JYA2UJE0( )JA000101
	XV250UC: 3BG000101 / JYA3BGC0( )JA000101
ENGINE:	Air-Cooled, SOHC Four-Stroke
Bore / Stroke / Number Cylinders / Displacement	49mm / 66mm / 2 / 249cc
Valve Clearance (Cold): Intake / Exhaust	0.08 ~ 0.12mm / 0.10 ~ 0.14mm
Oil Type: Above 5°C (40°F)	Yamalube 4* or SAE 20W40 SE or SF
Oil Type: Below 15°C (60°F)	SAE 10W30 SE or SF
Capacity: Oil and Filter Change / Oil Change Only	1600cc (1.7 qt) / 1400cc (1.5 qt)
Oil Filter Part Number	4X7-13440-90
TRANSMISSION:	
Oil Type/Capacity/Drive Chain Free Play	See Engine / Φ / Φ
MIDDLE GEAR CASE: Oil Type / Capacity	Φ / Φ
FINAL GEAR CASE: Oil or Grease Type / Capacity	Φ / Φ
FUEL TANK: Main / Reserve / Fuel Type	9.5 Lit (2.5 gal)/2.6 Lit (0.7 gal) Unleaded Regular
COOLING SYSTEM: Coolant Type / Mixing Ratio (Liquid)	Φ / Φ
CARBURETOR:	
Manufacturer / Type / ID Number	Mikuni / BDS26 / XV250U: 2UJ-00 XV250UC: 3BG-00
Main Jet / Pilot Jet / Pilot Screw (Turns Out)	110 / 17.5 / 3-1/4
Needle Jet / Jet Needle / Clip Position	O-0 / 4DM3 / Fixed
Slide Cutaway	Φ
Float Height / Fuel Level	Φ / 17.0 ±0.5mm (with special tool)
Idle rpm	1400 ±50
Max CO⊕ / Max HC⊕ / Set CO⊕	7.0% / 700ppm / 3.0 ±1% @ 1400rpm
SUSPENSION:	
Front: Oil Type / Level / Quantity	10 wt. Fork Oil* or equivalent / 120mm / 245cc
Gas or Air Pressure Min ~ Max / Standard	Φ / Φ
Rear: Gas or Air Pressure Min ~ Max / Standard	Φ / Φ
TIRES: Size / Nominal Pressure: Front	3.00-18 4PR / 1.75 kg/cm² (25 psi)
Size / Nominal Pressure: Rear	130/90-15 66P / 2.0 kg/cm² (28 psi)
BATTERY:	
Model / Capacity	GM10-3A-2 / 12V 10AH
Specific Gravity / Charge Rate	1.280 / 1A
IGNITION SYSTEM:	TCI (Digital)
Timing (BTDC)	8° @ 1300rpm Full Adv: 27° @ 3000rpm
Spark Plug / Gap	NGK C6HSA or ND UF20FS / 0.6~0.7mm
LIGHTING SYSTEM:	
Headlight / Taillight / Turn Signal	12V 65-60W / 12V 27-8W / 12V 27W
SERVICE LITERATURE:	
Owner's Manual	LIT-11626-06-18
Service Manual	LIT-11616-06-18
Assembly Manual	LIT-11666-06-18
Consumer Information	LIT-11656-04-47

Φ = Does not apply to this model
NA = Information not available

* = Available from YPDI
⊕ = For diagnostic use only

TORQUE VALUES

APPLICATION	SIZE	m-kg	ft-lb	NOTES
Front Axle Nut	M14	5.8	42	
Front Axle Holder Nut	Φ			
Rear Axle Nut	M14	10.5	75	
Rear Axle Pinch Bolt	Φ			
Clutch Nut	M16	3.4	24	
Drain Plug	M14			
Flywheel Nut	M12	8.0	58	
Cylinder Head Cover Bolt	M8	1.0	7	
Cylinder Head: Flange Bolt	M8	2.2	16	
Bolt	M6	1.2	9	
Engine Mounting Bolts	M8	3.5	25	
Pivot Shaft	M12	4.3	31	
Spark Plug	M10	1.3	9	

[1] Use Lock Washer
[2] Use Loctite®
[3] Use Motor Oil
[4] Use Motor Oil on Washers
[5] Stake
[6] Left-Hand Threads
Φ Does not apply to this model

ROUTE TO: ✓ SERVICE ✓ PARTS WARRANTY SALES

TORQUE VALUES				
APPLICATION	SIZE	m-kg	ft-lb	NOTES
Front Axle Nut	M14	5.8	42	
Front Axle Holder Nut	Φ			
Rear Axle Nut	M14	10.5	75	
Rear Axle Pinch Bolt	Φ			
Clutch Nut	M16	3.4	24	
Drain Plug	M14			
Flywheel Nut	M12	8.0	58	
Cylinder Head Cover Bolt	M8	1.0	7	
Cylinder Head: Flange Bolt	M8	2.2	16	
Bolt	M6	1.2	9	
Engine Mounting Bolts	M8	3.5	25	
Pivot Shaft	M12	4.3	31	
Spark Plug	M10	1.3	9	

[1] Use Lock Washer
[2] Use Loctite®
[3] Use Motor Oil
[4] Use Motor Oil on Washers
[5] Stake
[6] Left-Hand Threads
Φ Does not apply to this model