YAMAHA

PARTS LIST

MODEL R3

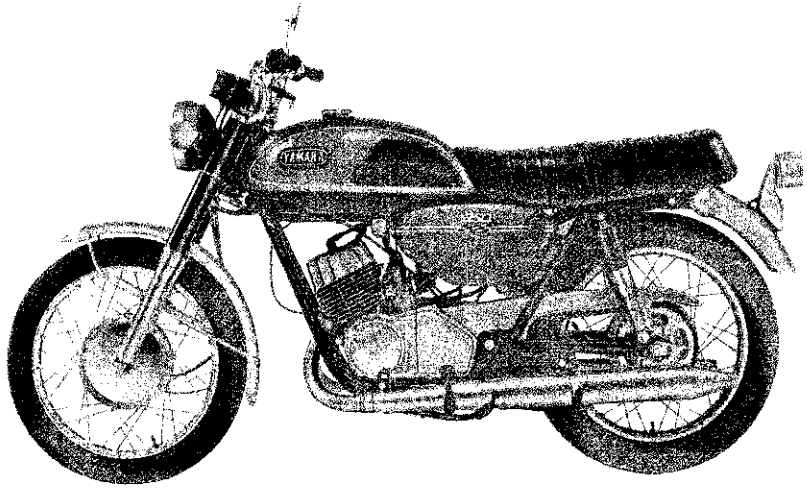
MODEL R3C

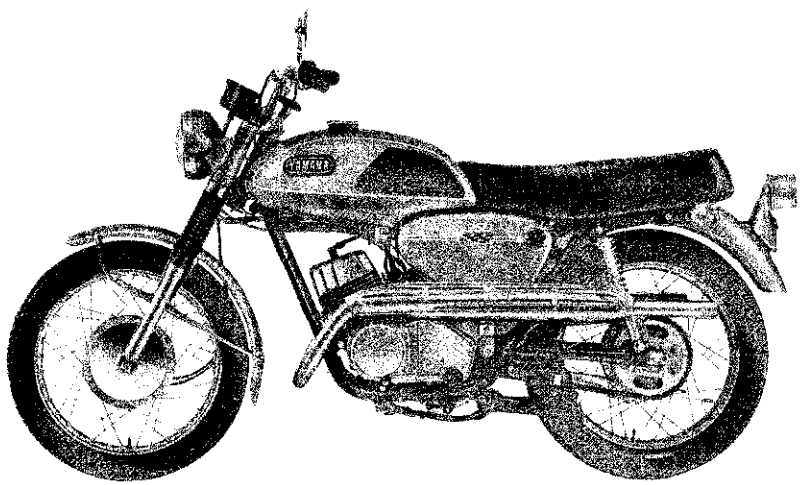
ISO

SOME OF THE PARTS IN THIS BOOK HAVE ISO THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

YAMAHA MOTOR CO., LTD.

YAMAHA R3/R3C





SPECIFICATION 164

	MODEL R3	MODEL R3C
OVERALL LENGTH	2,040mm	2,040mm
OVERALL WIDTH	750mm	815mm
OVERALL HEIGHT	1,065mm	1,070mm
WHEEL BASE	1,340mm	1,340mm
ROAD CLEARANCE	150mm	150mm
NET WEIGHT	154kg	154kg
BORE & STROKE	61 x 59.6 x 2	61 x 59.6 x 2
COMPRESSION RATIO	7.5 : 1	7.5 : 1
CYLINDER CAPACITY	348cc	348cc
MAXIMUM POWER	36ps/7,000rpm	36ps/7,000rpm
MAXIMUM TORQUE	3.87kg-m/6,000rpm	3.87kg-m/6,000rpm
SPEED RANGE	173km/h	168km/h
CLIMBING ABILITY	26.45°	27°
STARTING SYSTEM	Kick	Kick
FUEL TANK CAPACITY	15ℓ	15ℓ
OIL TANK CAPACITY	3.2ℓ	3.2ℓ
FRONT TIRE	3.00-18-4PR	3.00-18-4PR
REAR TIRE	3.50-18-4PR	3.50-18-4PR

Instructions on Parts List
YAMAHA R3/R3C

1. DIMENSIONS: All dimensions are given in millimeters with the exception of steel balls which are given in inches.

2. KEY TO SYMBOLS

R.H	.....	Right hand side (Viewed from the rider's seat facing forward)
L.H	.....	Left hand side (Viewed from the rider's seat facing forward)
S.R	.....	Suggested retail price
U.R	.....	Use size (thickness) and/or numbers as required
☆	.....	Government inspected parts
△	.....	Not supplied as a single part
S	.....	Indicates "S" shaped circlip
E	.....	Indicates "E" shaped circlip
R	.....	Indicates "R" shaped circlip
T	.....	Number of teeth in a gear
V	.....	Voltage for light bulbs
W	.....	Wattage for light bulbs
L	.....	Length
S	.....	"S" type oil seal
SD	.....	"SD" type oil seal
SO	.....	"SO" type oil seal
SW	.....	"SW" type oil seal

3. COMPONENT PARTS: Component parts of an assembly are preceded by a dot (.) as follows:

KICK CRANK ASS'Y
. WASHER, spring)
. LEVER, kick) Component parts
. PIN)

Component parts which are mounted on either side of the m/c. are listed in the following sequence:

3a).— Parts to be mounted on "LEFT SIDE" are listed first.—

3b).— Parts to be mounted on "RIGHT SIDE" are listed second.

3c).— Parts which can be mounted on "EITHER SIDE" are listed next to the above parts.—

You are requested to be very careful, when ordering, not to make a mistake in stating the part numbers, since only a single wrong figure will entirely change the contents and will cause you to receive quite a different part.
We believe that this introduction will prove a great help to you, but if you have any ambiguous point, please do not hesitate to contact us.

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CHASSIS

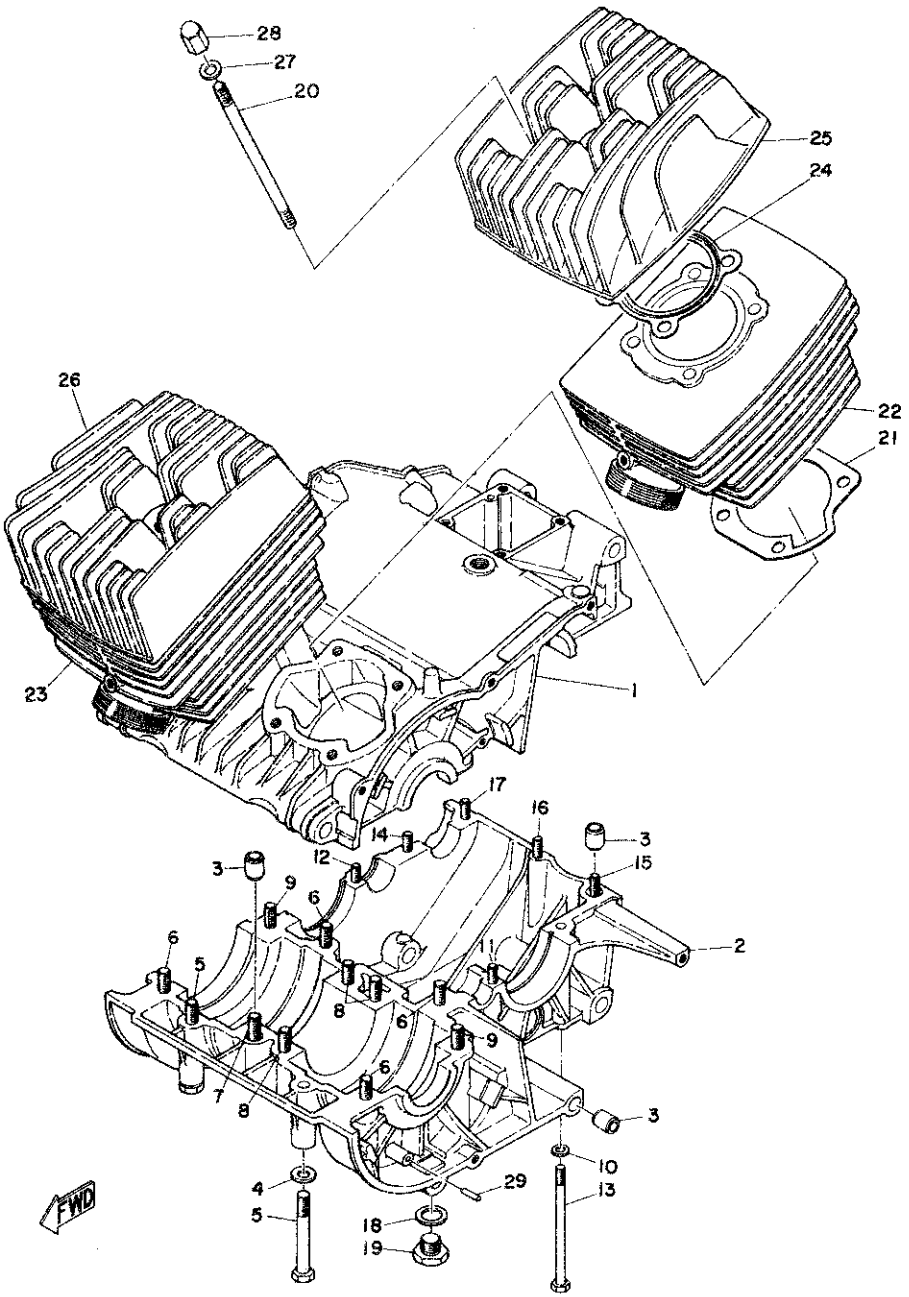
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NUMERICAL INDEX

ENGINE

YAMAHA PARTS

Fig. 1 CRANKCASE

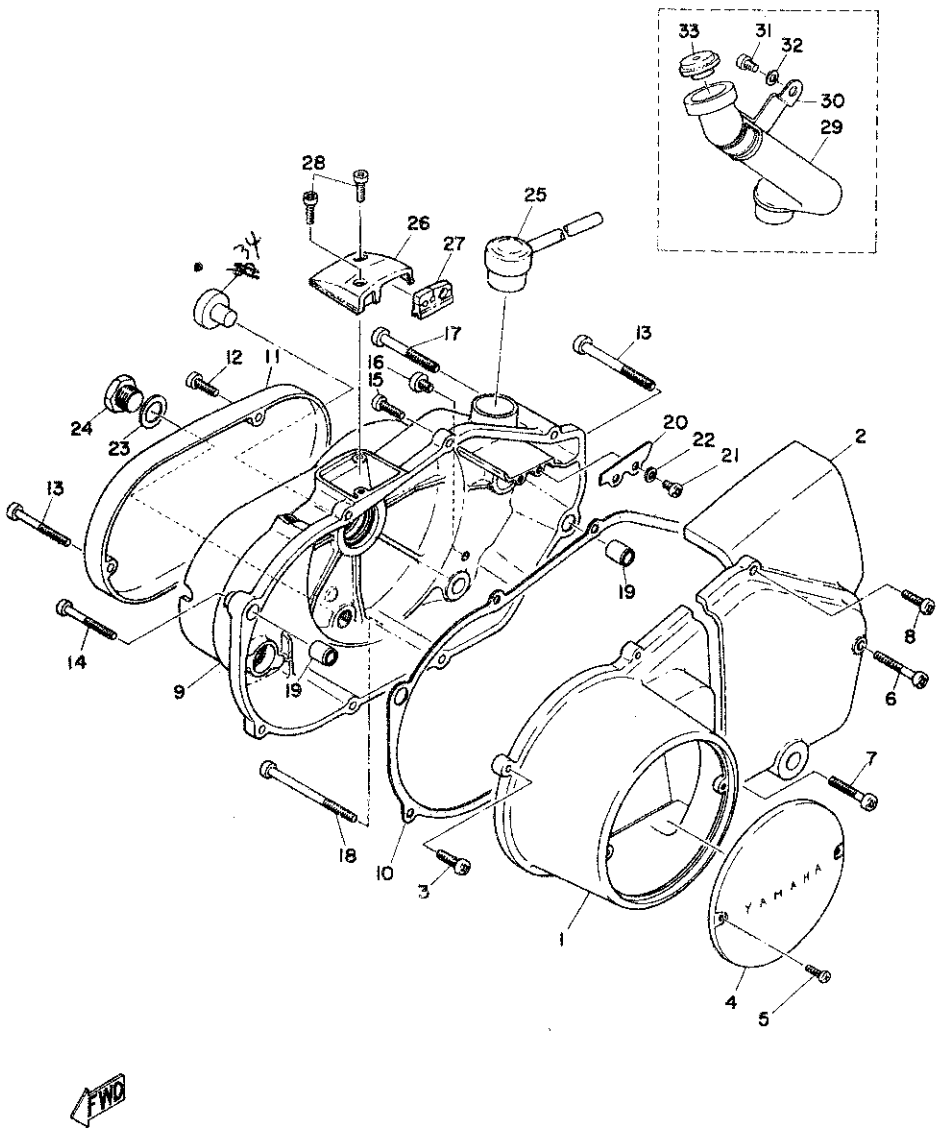


CRANKCASE

Ref No.		Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
1- 0-1		168-15100-01	CRANK CASE ASS'Y	ISO	1	1		
1- 1		168-15111-01	. CASE, crank (upper)	ISO	1	1		△
1- 2		168-15121-01	. CASE, crank (lower)	ISO	1	1		△
1- 3		91810-08016	PIN, dowel	9.8-12-16	3	3		
1- 4		92901-08200	WASHER, plain		12	12		
1- 5		97101-08065	BOLT	ISO	2	2		
1- 6		97101-08085	BOLT	ISO	4	4		
1- 7		97101-08095	BOLT	ISO	1	1		
1- 8		97101-08075	BOLT	ISO	3	3		
1- 9		97101-08100	BOLT	ISO	2	2		
1-10		92901-06200	WASHER, plain		7	7		
1-11		91101-06085	BOLT		1	1		
1-12		91101-06100	BOLT		1	1		
1-13		91101-06095	BOLT		1	1		
1-14		91101-06090	BOLT		1	1		
1-15		91101-06105	BOLT		1	1		
1-16		91101-06070	BOLT		1	1		
1-17		91101-06055	BOLT		1	1		
1-18		137-15353-00	GASKET, drain plug	14-21-1.5	1	1		
1-19		102-15351-00	PLUG, drain		1	1		
1-20		168-11361-00	BOLT, cylinder holding		8	8		
1-21	O	168-11351-00	GASKET, cylinder		2	2		
1-22		235-11311-00	CYLINDER (L.H)		1	1		
1-23		235-11321-00	CYLINDER (R.H)		1	1		
1-24	O	168-11181-01	GASKET, cylinder head		2	2		
1-25		235-11111-00	HEAD, cylinder (L.H)		1	1		
1-26		235-11121-00	HEAD, cylinder (R.H)		1	1		
1-27		92901-08200	WASHER, plain		8	8		
1-28		170-11171-00	NUT		8	8		
1-29		93603-14026	PIN, dowel	3-14	1	1		

ISO : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 2 CRANKCASE COVER

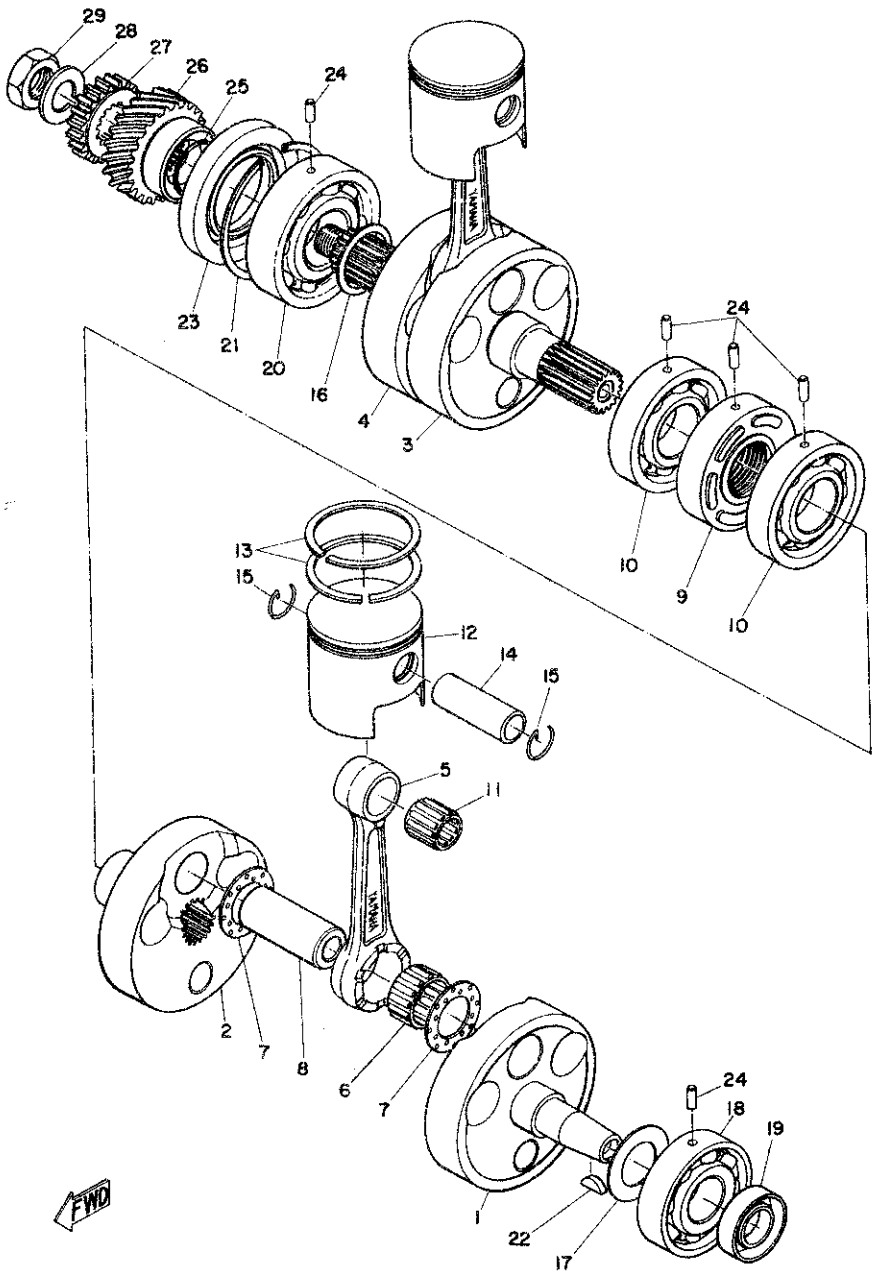


CRANKCASE COVER

Ref No.	Parts No.	Parts Name	Description	Q'ty R 3	Q'ty R3C	S·R	Remarks
2- 1	235-15421-00	COVER, crankcase 1 (L.H)	(ISO)	1	1		
2- 2	235-15431-00	COVER, crankcase 2 (L.H)		1	1		
2- 3	92501-06020	SCREW, pan head		3	3		
2- 4	141-15415-00	COVER		1	1		
2- 5	98501-04010	SCREW, pan head	(ISO)	2	2		
2- 6	92501-06040	SCREW, pan head		1	1		
2- 7	92501-06035	SCREW, pan head		1	1		
2- 8	92501-06020	SCREW, pan head		1	1		
2- 9	235-15411-00	COVER, crankcase (R.H)		1			
	236-15411-00	COVER, crankcase (R.H)			1		
2-10 O	168-15451-00	GASKET, crankcase cover		1	1		
2-11	235-15416-00	COVER, oil pump		1	1		
2-12	92501-06018	SCREW, pan head		2	2		
2-13	92501-06050	SCREW, pan head		2	2		
2-14	92501-06045	SCREW, pan head		1	1		
2-15	92501-06020	SCREW, pan head		5	5		
2-16	92501-06008	SCREW, pan head		1	1		
2-17	92501-06065	SCREW, pan head		1	1		
2-18	92501-06080	SCREW, pan head		1	1		
2-19	91801-08016	PIN, dowel	9.8-12-16	2	2		
2-20	168-15492-00	COVER		1	1		
2-21	98501-05008	SCREW, pan head	(ISO)	2	2		
2-22	92901-05100	WASHER, spring		2	2		
2-23	137-15353-00	GASKET, drain plug	14-21-1.5	1	1		
2-24	102-15351-00	PLUG, drain		1	1		
2-25	168-15363-00	PLUG, oil		1			
2-26	168-15491-00	PROTECTOR		1	1		
2-27	168-15494-00	SEAL, protector		1	1		
2-28	98501-05018	SCREW, pan head	(ISO)	2	2		
2-29	222-15377-00	GUIDE, inlet			1		
2-30	222-15376-00	HOLDER, guide			1		
2-31	92501-06008	SCREW			1		
2-32	92901-06100	WASHER, spring			1		
2-33	170-15363-00	PLUG, oil			1		
2-34	168-18149-01	plug			1		

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Fig. 3 CRANKSHAFT & PISTON

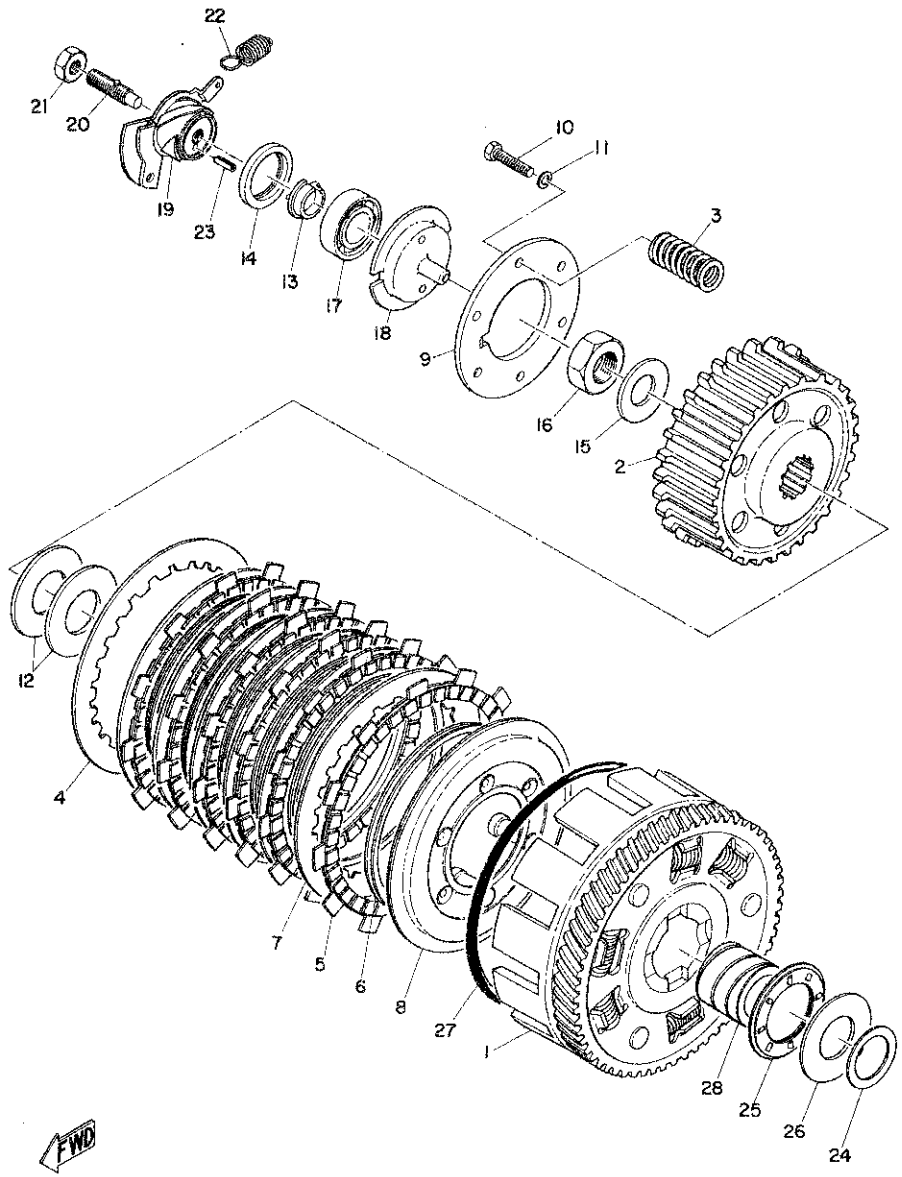


CRANKSHAFT & PISTON

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
3- 0-1	235-11400-00	CRANK ASS'Y		1	1		
3- 1	168-11412-01	. CRANK 1 (L.H)		1	1		
3- 2	168-11422-00	. CRANK 2 (R.H)		1	1		
3- 3	168-11432-00	. CRANK 2 (L.H)		1	1		
3- 4	168-11442-01	. CRANK 2 (R.H)		1	1		
3- 5	235-11651-00	. ROD, connecting		2	2		
3- 6	93310-42434	. BEARING, connecting rod big end	24-31-17	2	2		
3- 7	152-11685-00	. WASHER, crank pin	24.2-38-1	4	4		
3- 8	168-11681-00	. PIN, crank		2	2		
3- 9	168-11515-00	. SEAL, labyrinth		1	1		
3-10	93306-20602	. BEARING	6206C3	2	2		
3-11	93310-21824	BEARING, connecting small end	18-22-22	2	2		
3-12	235-11631-01-96	PISTON (S.T.D)					
	235-11631-01-97	PISTON (S.T.D)					
	235-11631-01-98	PISTON (S.T.D)		U.R 2	U.R 2		
	235-11631-01-99	PISTON (S.T.D)					
	235-11631-01-01	PISTON (S.T.D)					
3-12-1	235-11631-11	PISTON (1st O.S)	0.25mm	2	2		
3-12-2	235-11631-21	PISTON (2nd O.S)	0.5mm	2	2		
3-13	235-11601-00	PISTON RING SET		2s	2s		
	235-11601-10	PISTON RING SET (1st O.S)	0.25mm	2s	2s		
	235-11601-20	PISTON RING SET (2nd O.S)	0.5mm	2s	2s		
3-14	168-11633-00	PIN, piston		2	2		
3-15	604-11634-00	CLIP, piston pin		4	4		
3-16	168-11561-00	SHIM, crank 1	30-40-0.3	1	1		
3-17	156-11562-00	SHIM, crank 1	25.4-44-0.5	1	1		
3-18	93306-30505	BEARING	6305C3	1	1		
3-19	93103-20046	OIL SEAL	SW-20-40-10	1	1		
3-20	93306-30601	BEARING	6306C3	1	1		
3-21	93440-78011	CIRCLIP	78φ	1	1		
3-22	150-11545-00	KEY, woodruff		1	1		
3-23	93103-42047	OIL SEAL	SW-42-78-10	1	1		
3-24	93604-12037	PIN, dowel	4-12	5	5		
3-25	93210-25070	O-RING	3.2-24.5	1	1		
3-26	168-16111-00	GEAR, primary drive	23T	1	1		
3-27	168-13188-00	GEAR, drive	20T	1	1		
3-28	92901-16100	WASHER, spring		1	1		
3-29	168-11555-00	NUT, crankshaft		1	1		

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Fig. 4 CLUTCH

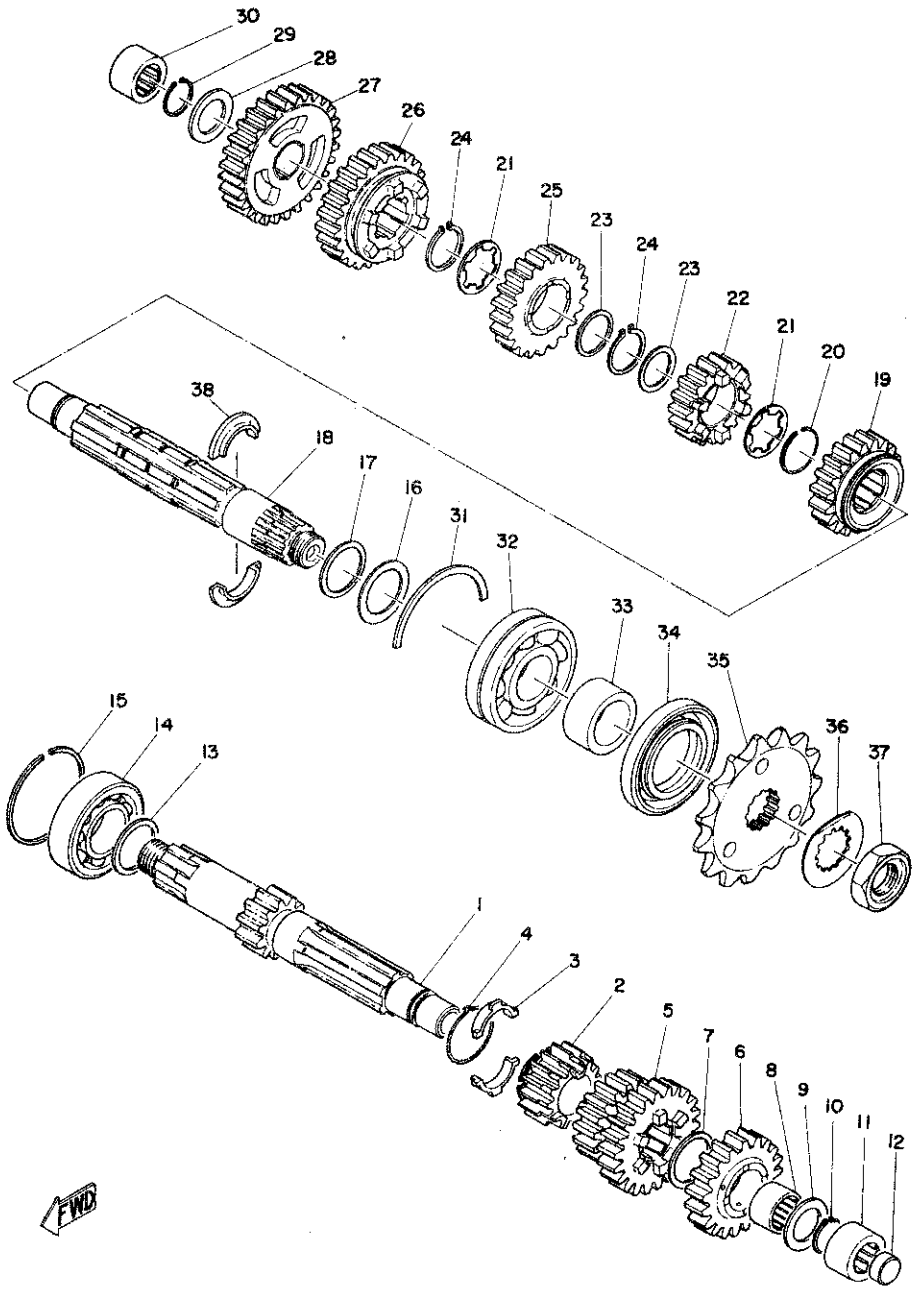


CLUTCH

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
4- 0-1	168-16301-02	CLUTCH ASS'Y	(ISO)	1	1		
4- 1	168-16105-01	. DRIVEN GEAR ASS'Y	65T	1	1		
4- 2	168-16371-00	. BOSS, clutch		1	1		
4- 3	168-16333-00	. SPRING, clutch		6	6		
4- 4	168-16324-00	. PLATE, clutch 1		1	1		
4- 5	168-16321-00	. PLATE, friction		6	6		
4- 6	168-16367-00	. RING, cushion		6	6		
4- 7	168-16325-00	. PLATE, clutch 2		5	5		
4- 8	168-16351-01	. PLATE, pressure 1	(ISO)	1	1		
4- 9	168-16352-00	. PLATE, pressure 2		1	1		
4-10	168-16337-01	. SCREW, spring	(ISO)	6	6		
4-11	92901-05100	. WASHER, spring		6	6		
4-12	170-16164-00	. PLATE, thrust 2	25-50-2	2	2		
4-13	168-16349-00	PLUG, push		1	1		
4-14	93101-25030	OIL SEAL	S-25-35-4	1	1		
4-15	214-16119-00	SPRING, belleville		1	1		
4-16	156-16174-00	NUT, clutch lock		1	1		
4-17	93316-00301	BEARING	6003	1	1		
4-18	168-16348-00	CROWN, push		1	1		
4-19	168-16340-00	PUSH LEVER ASS'Y		1	1		
4-20	168-16343-00	SCREW, adjusting	8-28	1	1		
4-21	98801-08300	NUT	(ISO)	1	1		
4-22	168-16345-00	SPRING, return		1	1		
4-23	91609-30014	PIN, spring	3.29-14	1	1		
4-24	168-16154-02	PLATE, thrust 1	25.2-34-1	1	1		
4-25	93341-23504	BEARING, needle		1	1		
4-26	170-16164-00	PLATE, thrust 2	25-50-2	1	1		
4-27	93211-10097	O-RING	4-110	1	1		
4-28	170-16181-00	SPACER		1	1		

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Fig. 5 TRANSMISSION

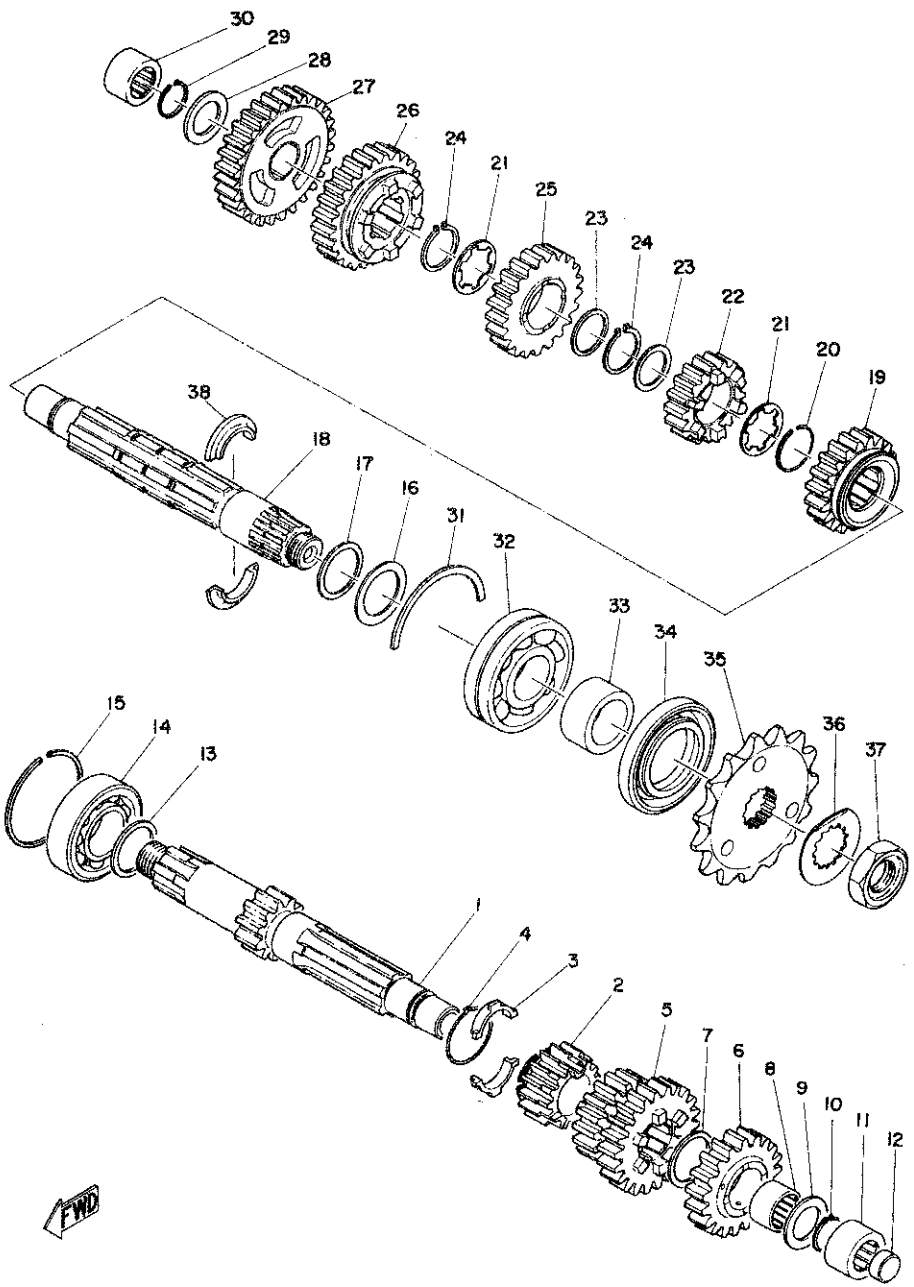


TRANSMISSION

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
5- 0-1	168-17401-00	MAIN AXLE ASS'Y		1	1		
5- 1	168-17411-00	. AXLE, main	11T	1	1		
5- 2	168-17121-00	. GEAR, 2nd pinion	15T	1	1		
5- 3	156-17115-00	. PLATE, setting 2nd pinion		2	2		
5- 4	152-17127-00	. CLIP, gear hold 1		1	1		
5- 5	168-17131-00	. GEAR, 3rd and 5th pinion		1	1		
5- 6	168-17141-00	. GEAR, 4th pinion	20T	1	1		
5- 7	168-17126-00	. WASHER, gear hold 1	20-26-2	1	1		
5- 8	93310-22023	. BEARING	20-24-14.5	1	1		
5- 9	168-17116-00	. WASHER, gear hold 1	20-30-1.5	1	1		
5-10	93410-19015	. CIRCLIP		1	1		
5-11	93311-41703	BEARING	17-27-16	1	1		
5-12	168-17481-00	PLUG, blind		1	1		
5-13	156-17417-00-10	SHIM, main axle	25-31-0.1				
	156-17417-00-20	SHIM, main axle	25-31-0.2	U.R 2	U.R 2		
	156-17417-00-30	SHIM, main axle	25-31-0.3				
5-14	93306-20505	BEARING	6205NZC2	2	2		
5-15	93440-52009	CIRCLIP 1		1	1		
5-16	168-17428-01-03	SHIM, driven axle	25-34-0.3	1	1		
5-17	156-17417-00-10	SHIM, main axle	25-31-0.1				
	156-17417-00-20	SHIM, main axle	25-31-0.2	U.R 2	U.R 2		
	156-17417-00-30	SHIM, main axle	25-31-0.3				
5- 0-2	168-17402-00	DRIVE AXLE ASS'Y		1	1		
5-18	168-17421-01	. AXLE, drive		1	1		
5-19	168-17241-00	. GEAR, 4th wheel	19T	1	1		
5-20	93440-25008	. CIRCLIP		1	1		
5-21	152-17216-00	. WASHER, gear hold 1		2	2		
5-22	168-17251-00	. GEAR, 5th wheel	17T	1	1		
5-23	152-17226-00	. WASHER, gear hold 2	25-32-1	2	2		
5-24	93410-25010	. CIRCLIP 2		2	2		
5-25	168-17231-00	. GEAR, 3rd wheel	21T	1	1		
5-26	168-17221-00	. GEAR, 2nd wheel	24T	1	1		
5-27	168-17211-00	. GEAR, 1st wheel	28T	1	1		
5-28	168-17116-00	. WASHER, gear hold 1	20-30-1.5	1	1		
5-29	93410-19015	. CIRCLIP		1	1		
5-30	93311-21704	BEARING	17-25-16	1	1		
5-31	168-17424-00	CIRCLIP		1	1		
5-32	93306-30504	BEARING	25-62-17	1	1		

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Fig. 5 TRANSMISSION

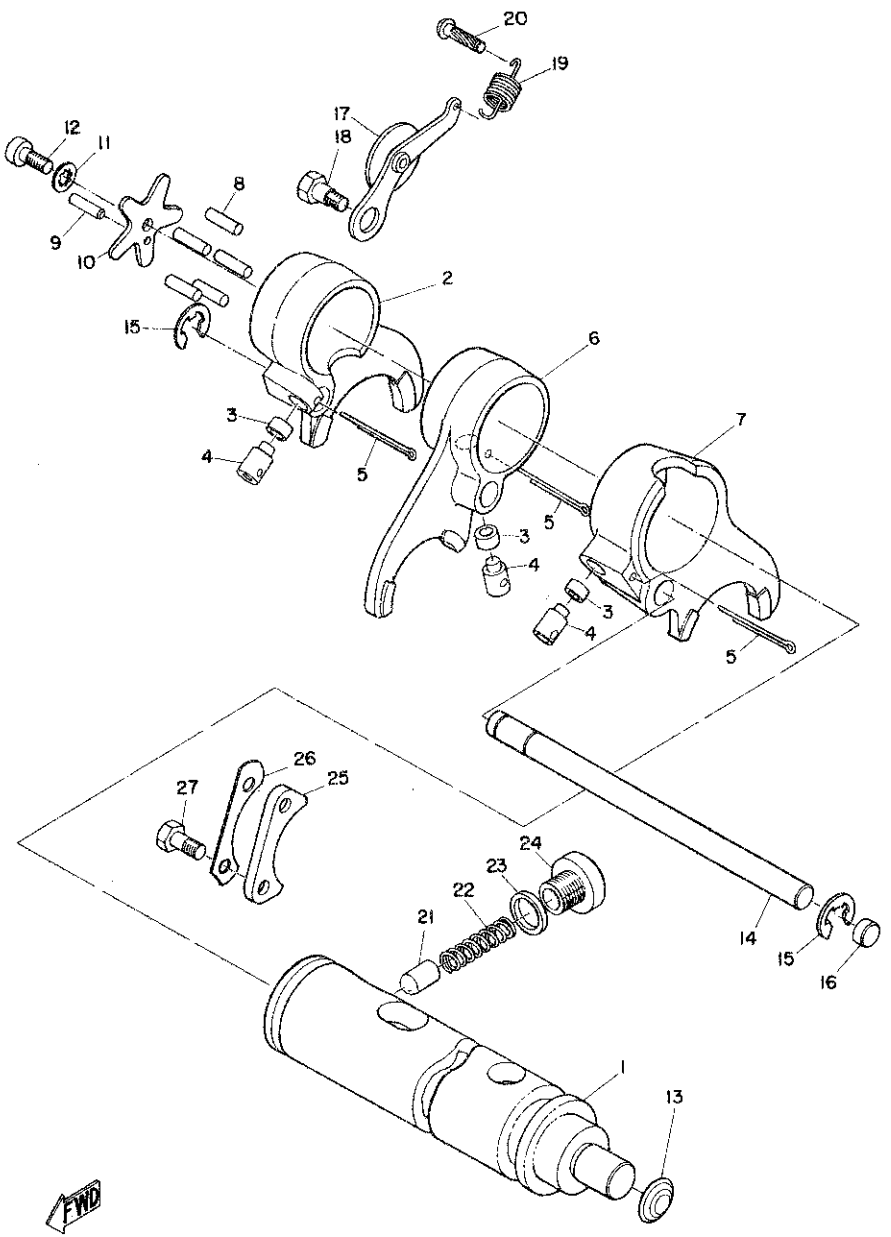


TRANSMISSION

Ref No.	Parts No.	Parts Name	Description	Q'ty R 3	Q'ty R3C	S·R	Remarks
5-33	168-17462-00	COLLAR, distance	25-37-17.5	1	1		
5-34	93102-35038	OIL SEAL	SD-35-62-8	1	1		
5-35	168-17461-40	SPROCKET, drive	14T	1	1		
	168-17461-50	SPROCKET, drive	15T	1	1		
	168-17461-60	SPROCKET, drive	16T	1	1		
	168-17461-70	SPROCKET, drive	17T	1	1		
5-36	156-17464-01	WASHER, lock		1	1		
5-37	152-17463-00	NUT, lock		1	1		
5-38	156-17429-00	SPACER, drive axle		2	2		

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Fig. 6 SHIFTER A

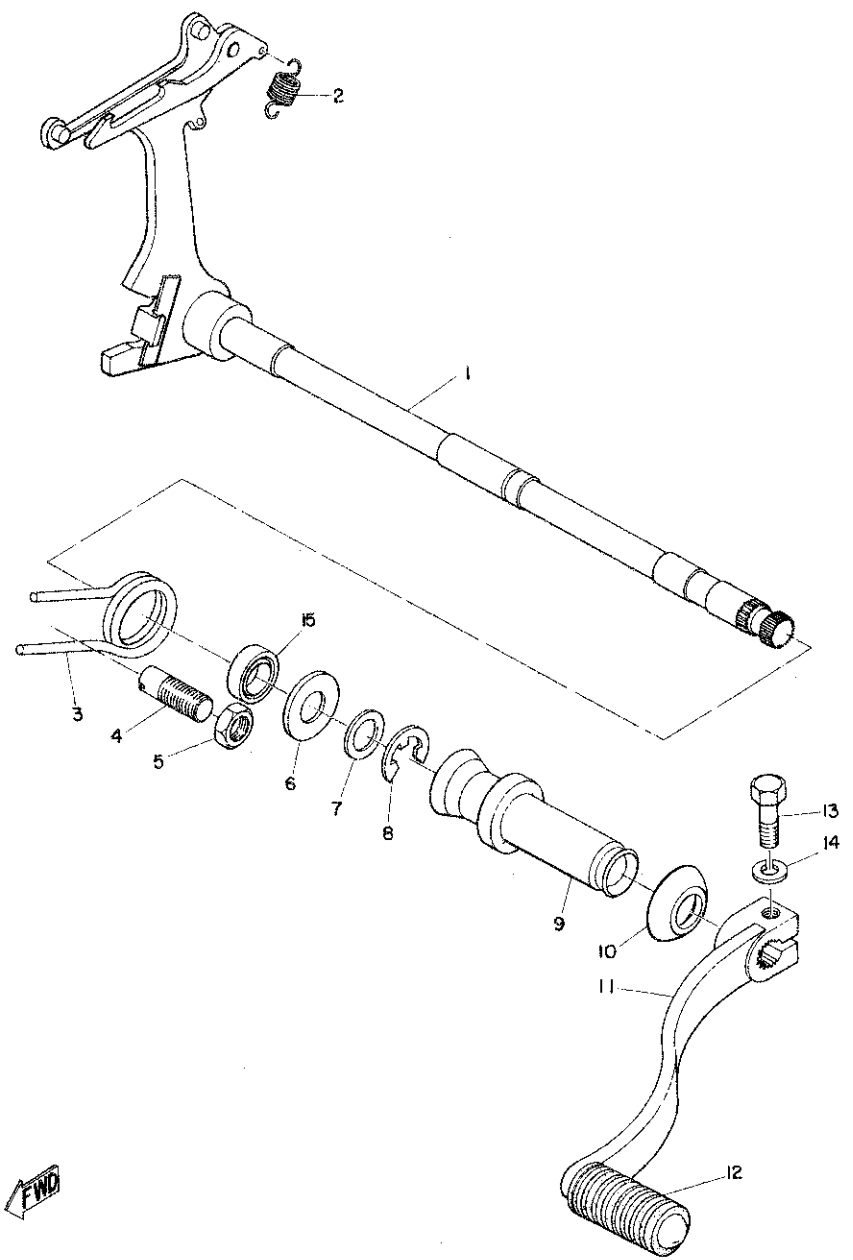


SHIFTER A

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
6- 0-1	168-18301-01	SHIFTER ASS'Y	(ISO)	1	1		
6- 1	168-18541-01	. CAM, shift	(ISO)	1	1		
6- 2	168-18511-00	. FORK, shift 2nd gear wheel		1	1		
6- 3	136-18551-00	. ROLLER, cam follower		3	3		
6- 4	168-18552-00	. PIN, cam follower		3	3		
6- 5	168-18553-00	. PIN, cotter		3	3		
6- 6	168-18512-00	. FORK, shift 3rd 5th pinion		1	1		
6- 7	168-18513-00	. FORK, shift 4th gear wheel		1	1		
6- 8	93604-14012	. PIN, dowel	4-13.8	5	5		
6- 9	93603-14026	. PIN, dowel	3-14	1	1		
6-10	168-18561-00	. PLATE, side		1	1		
6-11	92901-05300	. WASHER, tooth		1	1		
6-12	98501-05012	. SCREW, pan head	(ISO)	1	1		
6-13	136-18589-00	PLUG, blind		1	1		
6-14	168-18531-00	BAR, shift fork guide		1	1		
6-15	93430-08006	CIRCLIP	E8	2	2		
6-16	150-18328-00	PLUG, blind		1	1		
6-17	168-18140-00	STOPPER LEVER ASS'Y		1	1		
6-18	132-18177-00	BOLT, stopper		1	1		
6-19	168-18143-01	SPRING		1	1		
6-20	168-18144-00	HANGER, spring		1	1		
6-21	136-18547-00	STOPPER, cam		1	1		
6-22	168-18558-00	SPRING, neutral		1	1		
6-23	132-18353-00 ~~137-18567-00~~	GASKET, drain plug	12-20-15	1	1		691003
6-24	137-18577-00	BOLT, stopper		1	1		
6-25	168-18562-00	PLATE, stopper		1	1		
6-26	168-18565-00	PLATE, lock screw		1	1		
6-27	168-18563-01	SCREW, stopper plate	(ISO)	2	2		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 7 SHIFTER B

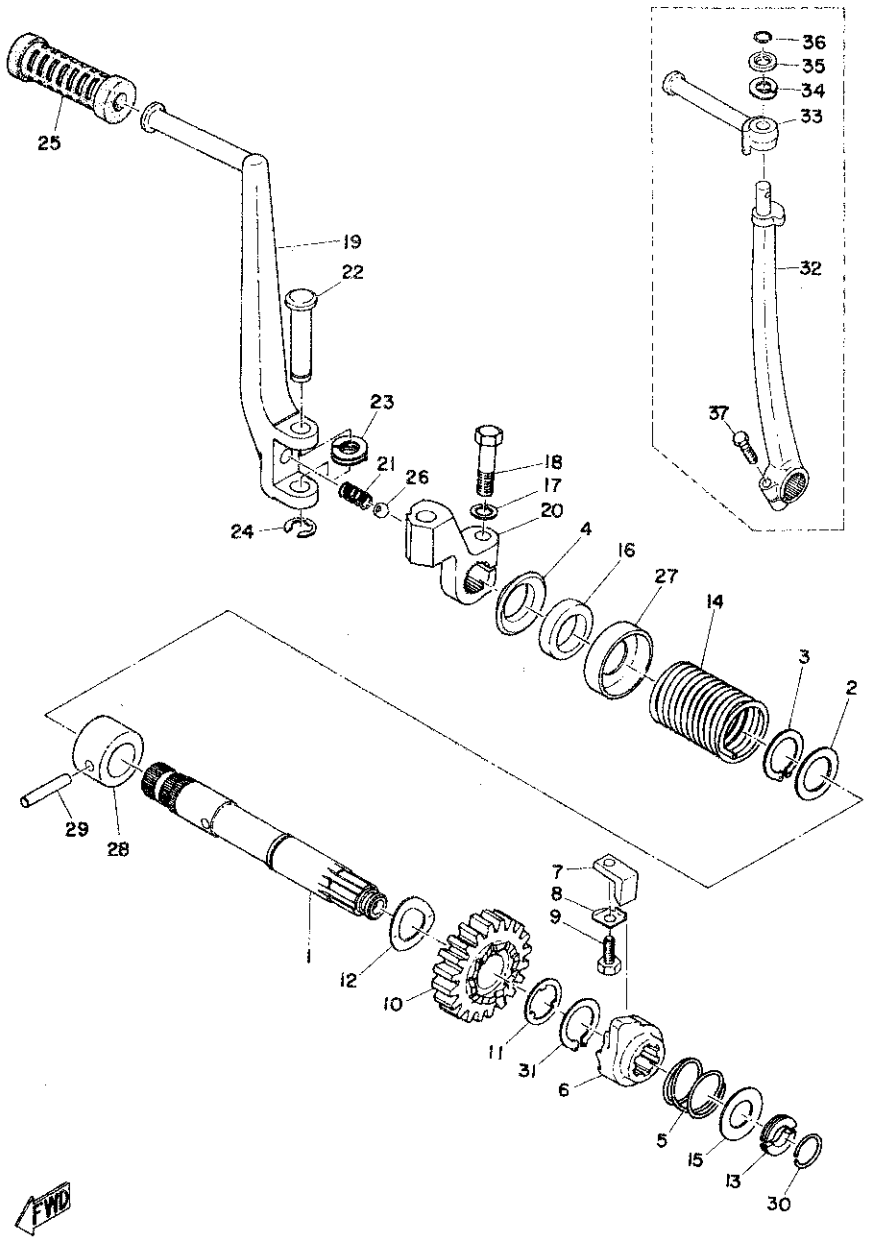


SHIFTER B

Ref No.	Parts No.	Parts Name	Description	Q'ty R 3	Q'ty R3C	S·R	Remarks
7- 1	168-18101-01	CHANGE SHAFT ASS'Y		1	1		
7- 2	168-18123-00	SPRING		1	1		
7- 3	168-18124-00	SPRING, shaft return		1	1		
7- 4	168-18133-00	SCREW, adjusting		1	1		
7- 5	168-18134-00	NUT, adjusting screw		1	1		
7- 6	137-18137-00	WASHER	12-25.5-1.5	1	1		
7- 7	150-18138-00	WASHER, change shaft 2	12.3-18-0.2	1	1		
7- 8	93430-10015	CIRCLIP		1	1		
7- 9	168-18131-00	BOOT, sealing		1	1		
7-10	168-18132-01	SEAL, change shaft	12-22-5	1	1		
7-11	168-18111-01	PEDAL, change		1	1		
7-12	132-18113-01	COVER, change pedal		1	1		
7-13	91101-06020	BOLT		1	1		
7-14	92901-06100	WASHER, spring		1	1		
7-15	93102-12032	OIL SEAL	S-12-22-5	1	1		

ISO : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 8 KICK

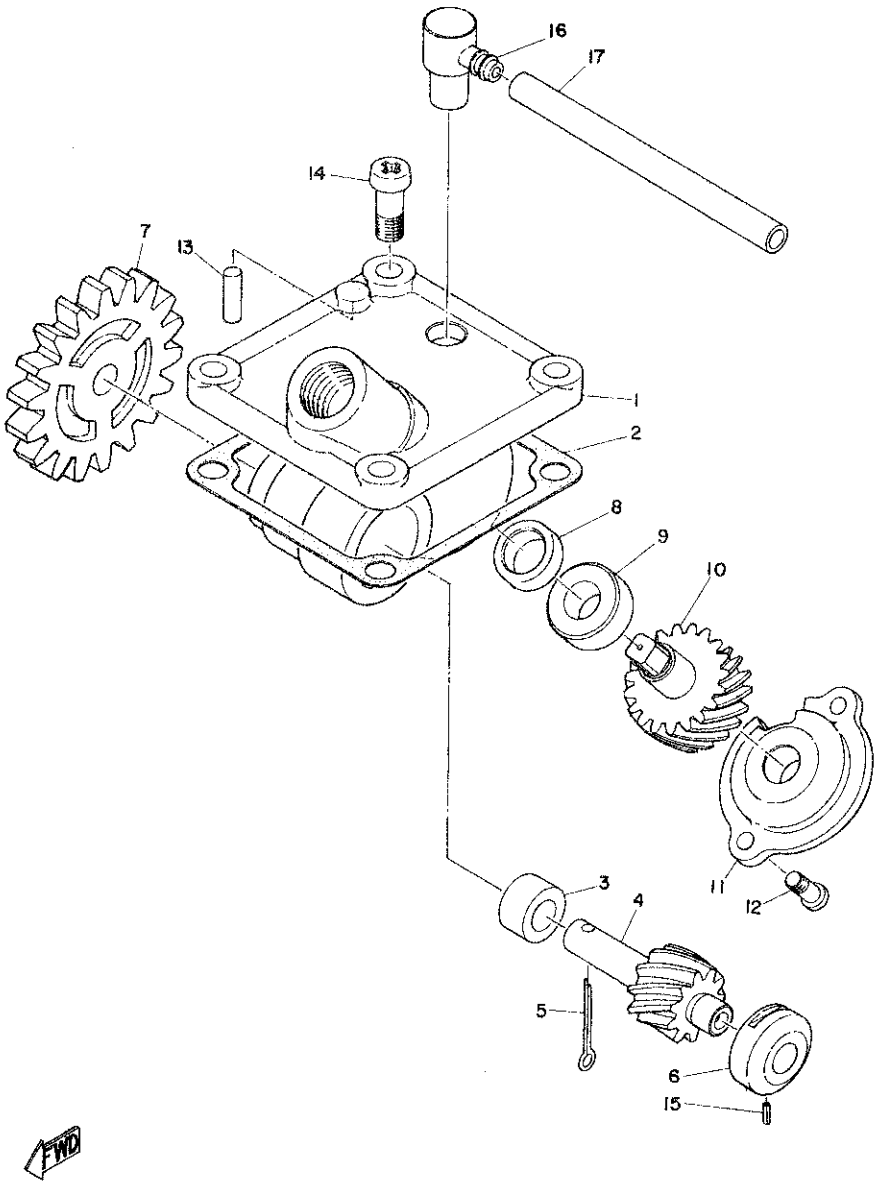


KICK

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
8- 1	168-15661-00	AXLE, kick		1	1		
8- 2	137-15669-00	WASHER, kick axle	20-28-1	1	1		
8- 3	93410-20009	CIRCLIP		1	1		
8- 4	168-15663-00	SEAL, kick axle		1	1		
8- 5	168-15675-00	SPRING, ratchet wheel		1	1		
8- 6	168-15671-00	WHEEL, ratchet		1	1		
8- 7	168-15674-03	GUIDE, ratchet wheel		1	1		
8- 8	168-15655-00	PLATE, ratchet wheel		1	1		
8- 9	168-15684-01	SCREW, ratchet wheel guide	(ISO)	1	1		
8-10	168-15641-00	GEAR, kick	20-T	1	1		
8-11	168-15653-00	WASHER		1	1		
8-12	168-15643-00	WASHER, wave		1	1		
8-13	137-15654-00	HOLDER, kick gear		2	2		
8-14	168-15665-00	SPRING, kick		1	1		
8-15	168-15676-00	COVER, spring		1	1		
8-16	93109-20002	OIL SEAL		1	1		
8-17	92901-08100	WASHER, spring		1	1		
8-18	97201-08030	BOLT	(ISO)	1			
8-19	168-15611-01	CRANK, kick		1			
8-20	168-15621-01	BOSS, kick crank		1			
8-21	168-15622-01	SPRING, boss stopper		1			
8-22	168-15624-00	PIN, kick crank		1			
8-23	168-15625-00	SPRING, kick crank		1			
8-24	93430-08007	CIRCLIP	E-8	1			
8-25	156-15618-01	COVER, kick lever		1	1		
8-26	~~93305~~ 93505-16006	BALL	5/16"	1	1		
8-27	168-15664-00	GUIDE, spring		1	1		
8-28	168-15682-00	BUSHING, kick axle		1	1		
8-29	93606-20044	PIN, dowel	6-20	1	1		
8-30	168-15673-00	CLIP		1	1		
8-31	132-17414-00	CLIP, main axle		1	1		
8- 0-1	137-15610-01	KICK CRANK ASS'Y			1		
8-32	137-15611-01	. CRANK, kick			1		
8-33	137-15612-00	. LEVER, kick			1		
8-34	214-15625-00	. SPRING, kick crank			1		
8-35	132-15616-00	. WASHER, kick lever			1		
8-36	132-15617-00	. CLIP, kick lever			1		
8-37	91201-06025	BOLT			1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 9 GEAR UNIT

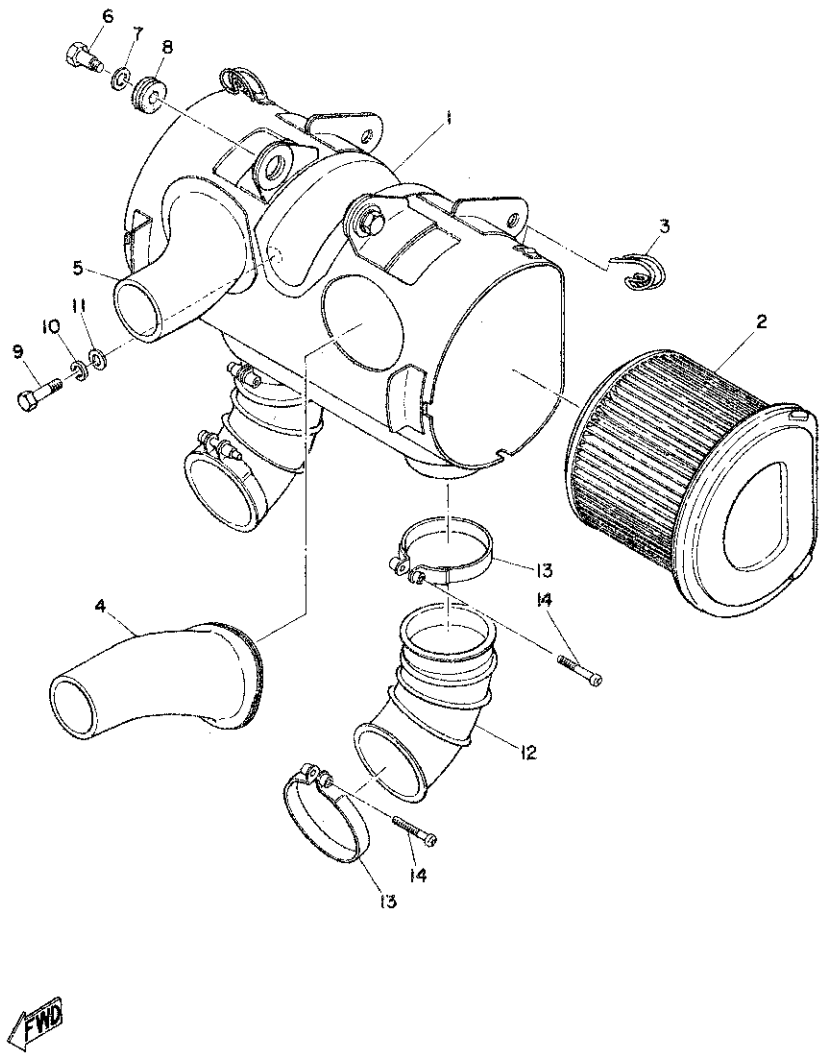


GEAR UNIT

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
9- 1	168-17811-01	HOUSING, gear unit	(ISO)	1			
9- 2	222-17811-01	HOUSING, gear unit	(ISO)		1		
9- 2	168-17818-00	GASKET		1	1		
9- 3	168-17834-00	BUSHING, drive gear in	8-14-10	1	1		
9- 4	168-17831-00	GEAR, drive		1	1		
9- 5	91401-30020	PIN, cotter	3-20	1	1		
9- 6	168-17833-00	BUSHING, drive gear out		1	1		
9- 7	168-17851-00	GEAR, primary	18-T	1	1		
9- 8	93104-10010	OIL SEAL	SO-10-16-4.5	1	1		
9- 9	156-17844-00	BUSHING, driven gear in	10-19-7.5	1	1		
9-10	168-17842-00	GEAR, driven		1	1		
9-11	168-17821-00	COVER, housing		1	1		
9-12	98501-04008	SCREW, pan head	(ISO)	2	2		
9-13	93604-13038	PIN, dowel	4-13	1	1		
9-14	92501-06015	SCREW, pan head		4	4		
9-15	91609-20008	PIN, spring	2-8	1	1		
9-16	120-15371-00	BREATHER			1		
9-17	122-15273-00	PIPE, breather			1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 10 AIR CLEANER

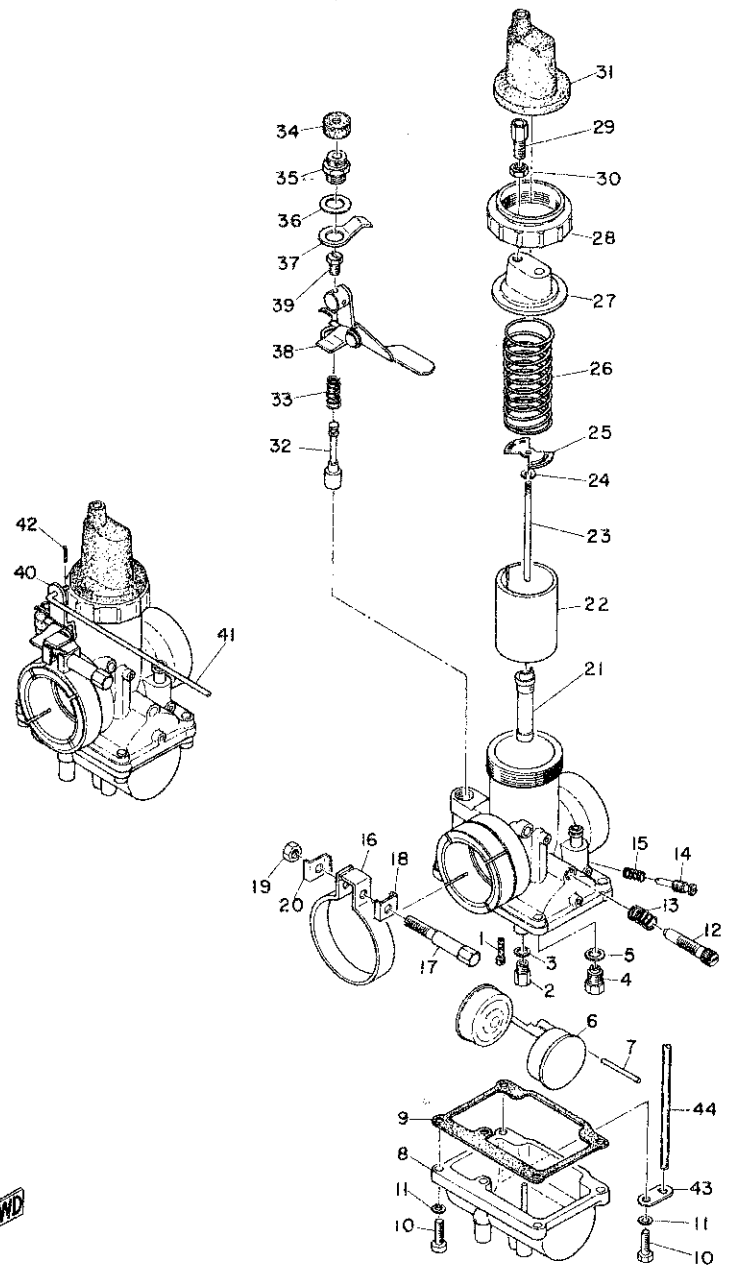


AIR CLEANER

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
10- 1	168-14411-00-33	CASE, air cleaner		1			
10- 1-1	222-14411-00-33	CASE, air cleaner			1		
10- 2	168-14451-00	ELEMENT		2	2		
10- 3	168-14424-00	CLIP, cap fitting		4	4		
10- 4	168-14423-00	PIPE, suction (L.H)		1	1		
10- 5	168-14433-00	PIPE, suction (R.H)		1	1		
10- 6	168-21738-00	BOLT 1		2	2		
10- 7	156-24186-00	WASHER, special 2	8.5-26-2	2	2		
10- 8	168-21747-00	DAMPER 2		2	2		
10- 9	91201-06012	BOLT		1	1		
10-10	92901-06100	WASHER, spring		1	1		
10-11	92901-06200	WASHER, plain		1	1		
10-12	168-14453-00	JOINT, air cleaner		2	2		
10-13	170-14454-00	BAND, carburetor	(ISO)	4	4		
10-14	98501-04027	. SCREW, pan head	(ISO)	4	4		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 11 CARBURETOR

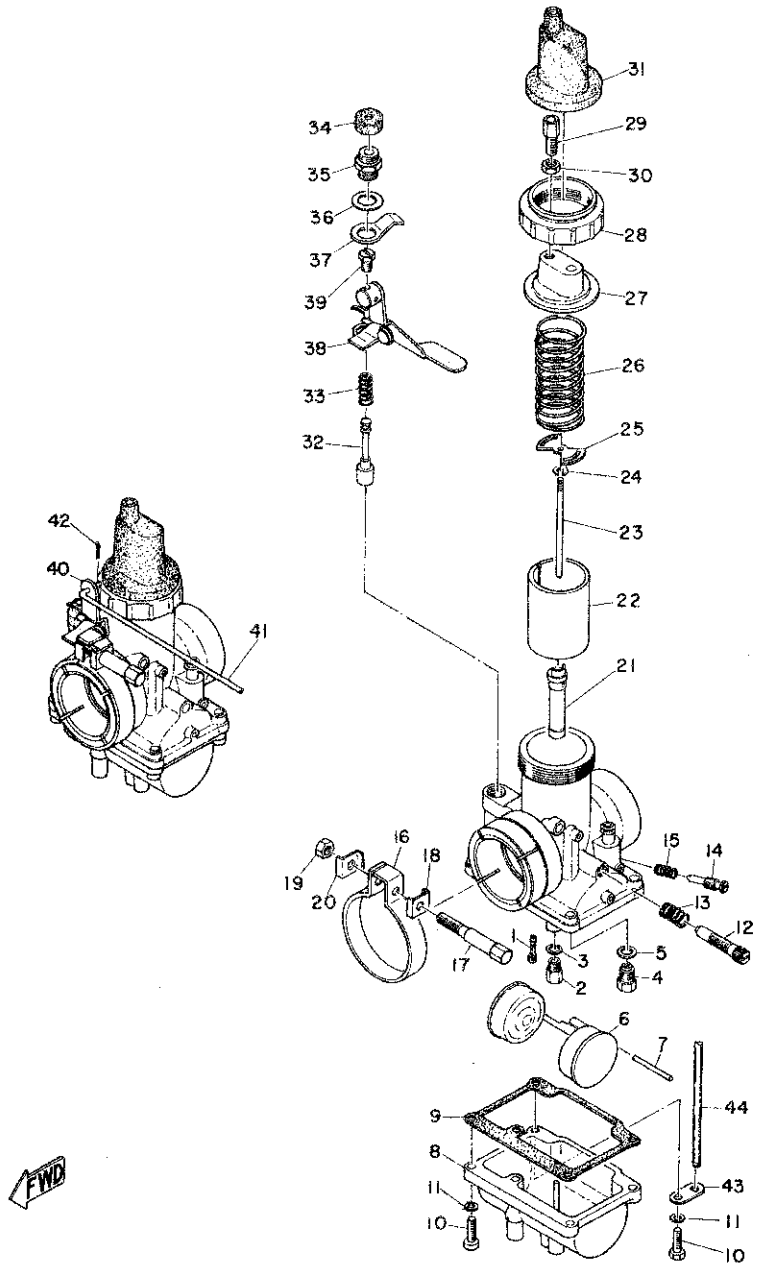


CARBURETOR

Ref No.	Parts No.	Parts Name	Description	ISO	Q'ty R3	Q'ty R3C	S-R	Remarks
11- 0-1	211-14101-01	CARBURETOR ASS'Y (L.H)		ISO	1			
	211-14101-61	CARBURETOR ASS'Y (L.H)		ISO		1		
11- 0-2	211-14102-01	CARBURETOR ASS'Y (R.H)		ISO	1			
	211-14102-61	CARBURETOR ASS'Y (R.H)		ISO		1		
11- 1	193-14142-30	. JET, pilot	#30		2	2		
11- 2	137-14143-32	. JET, main	#160		2	2		
	137-14143-34	. JET, main	#170		2	2		
	137-14143-36	. JET, main	#180		2	2		
11- 3	137-14153-00	. WASHER, main jet			2	2		
11- 4	137-14190-20	. VALVE SEAT ASS'Y	#2.0		2	2		
11- 5	127-14195-00	. WASHER, wave set			2	2		
11- 6	168-14185-00	. FLOAT			2	2		
11- 7	137-14186-00	. PIN, float			2	2		
11- 8	168-14181-01	. BODY, float chamber			2	2		
11- 9	168-14184-00	. GASKET, float chamber			2	2		
11-10	98502-04015	. SCREW, pan head		ISO	8	8		
11-11	92901-04100	. WASHER, spring			8	8		
11-12	204-14122-00	. SCREW, throttle			2	2		
11-13	137-14133-00	. SPRING, throttle stop			2	2		
11-14	152-14123-00	. SCREW, air adjusting			2	2		
11-15	127-14134-00	. SPRING, air adjusting			2	2		
11-16	168-14127-00	. CLIP, outlet			2	2		
11-17	168-14125-01	. SCREW, body fitting			2	2		
11-18	168-14128-00	. WASHER, outlet 1			2	2		
11-19	168-14164-00	. NUT, holding			2	2		
11-20	168-14129-00	. WASHER, outlet 2			2	2		
11-21	168-14141-32	. NOZZLE, main	O-2		2	2		
11-22	211-14112-20	. VALVE, throttle (L.H)	#2.0		1	1		
	211-14113-20	. VALVE, throttle (R.H)	#2.0		1	1		
11-23	168-14116-01	. NEEDLE	5D1-3		2	2		
11-24	164-14137-00	. CLIP			2	2		
11-25	168-14136-00	. SEAT, spring			2	2		
11-26	168-14131-00	. SPRING, throttle valve			2	2		
11-27	211-14158-00	. TOP, mixing chamber			2	2		
11-28	168-14168-01	. CAP, mixing chamber			2	2		
11-29	127-14124-20	. SCREW, wire adjusting	20f		2	2		
11-30	127-14161-00	. NUT, wire adjusting			2	2		
11-31	156-14169-00	. CAP			2	2		

ISO : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

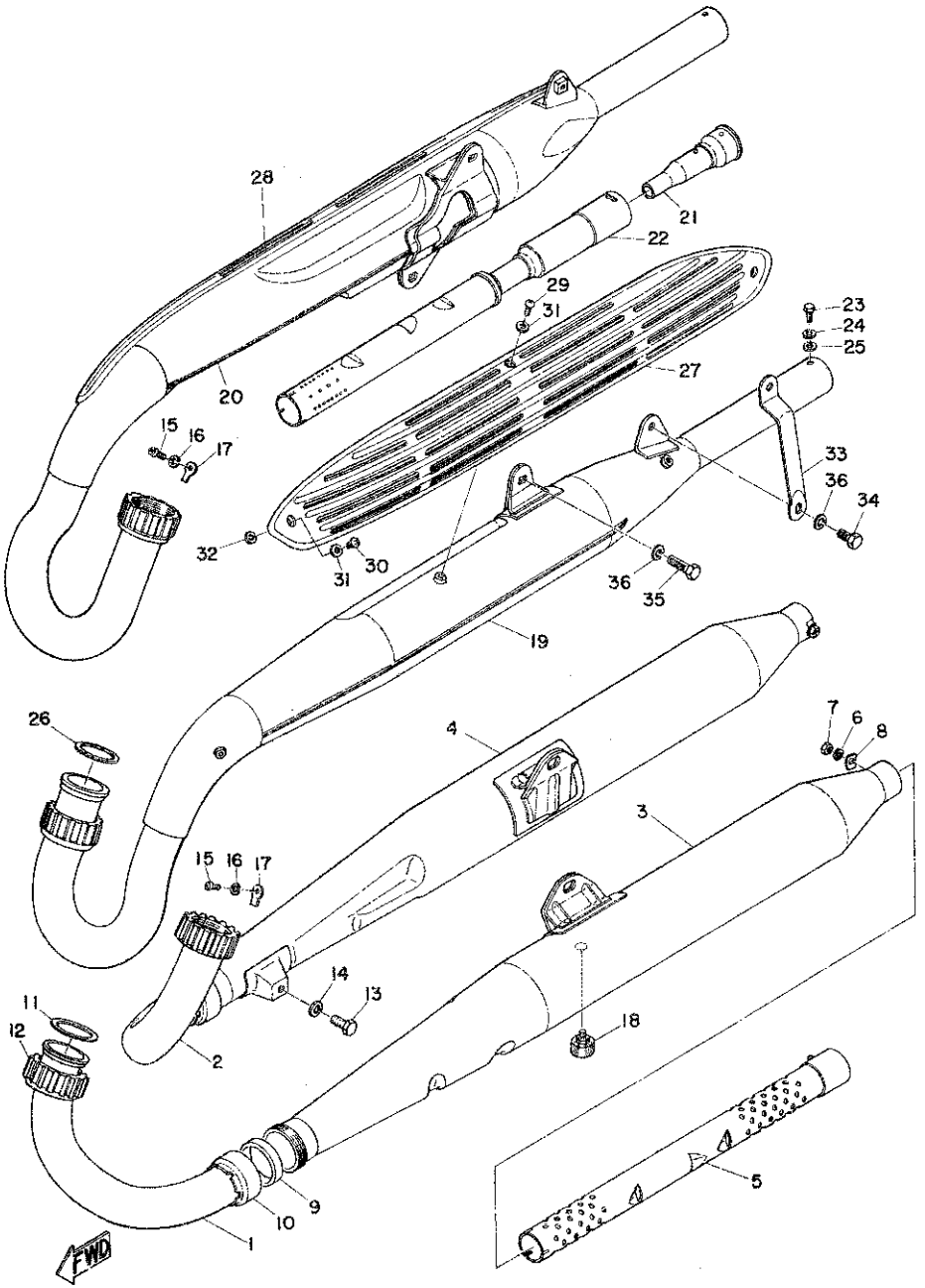
Fig. 11 CARBURETOR



Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
11-32	132-14171-00	. PLUNGER, starter		2	2		
11-33	156-14135-00	. SPRING, plunger		2	2		
11-34	132-14173-00	. COVER, plunger cap		2	2		
11-35	132-14174-00	. CAP, plunger		2	2		
11-36	132-14179-00	. WASHER, starter lever		2	2		
11-37	170-14178-00	. PLATE, starter lever		1	1		
11-38	168-14175-01	. LEVER, starter (L.H)	(150)	1	1		
11-39	193-14486-00	. SCREW, rod	(150)	1	1		
11-40	168-14176-00	. LEVER, starter (R.H)		1	1		
11-41	170-14177-00	. ROD, starter lever		1	1		
11-42	91405-12006	. PIN, cotter		1	1		
11-43	132-14146-00	. PLATE		2	2		
11-44	183-14197-00	. PIPE, air vent		2	2		

(150) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 12 MUFFLER

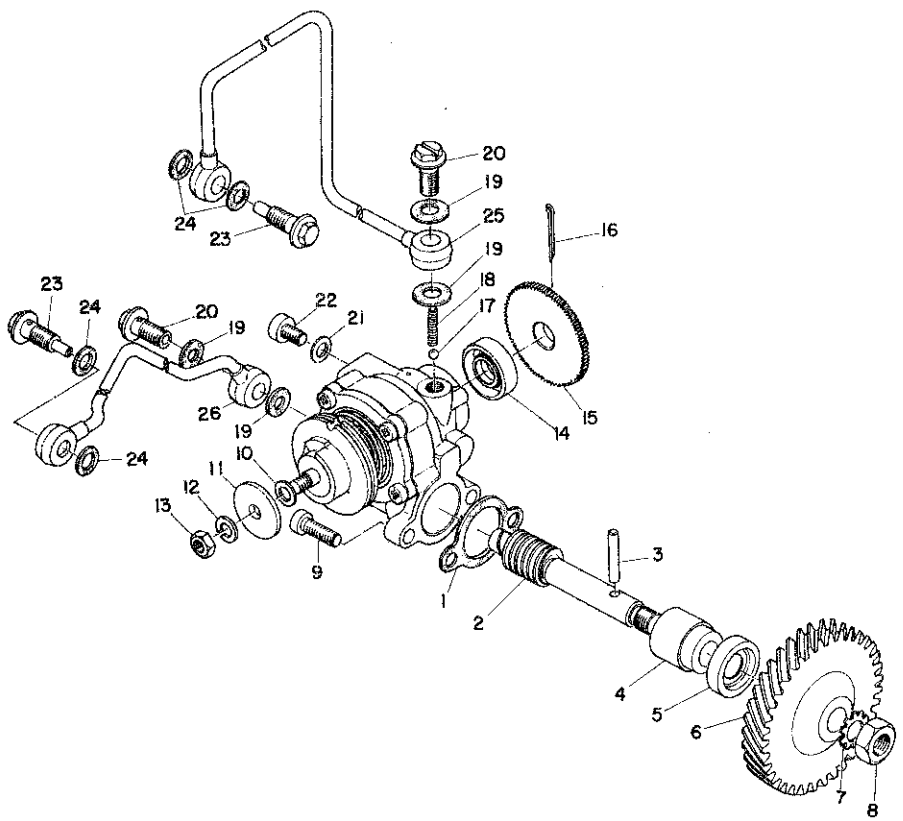


MUFFLER

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
12- 1	168-14611-00	PIPE, exhaust (L.H)		1			
12- 2	168-14621-00	PIPE, exhaust (R.H)		1			
12- 3	235-14710-00	MUFFLER ASS'Y (L.H)	(1S0)	1			
12- 4	235-14720-00	MUFFLER ASS'Y (R.H)	(1S0)	1			
12- 5	168-14753-01	. SILENCER	(1S0)	2			
12- 6	92901-05100	. WASHER, spring		2			
12- 7	98801-05100	. NUT	(1S0)	2			
12- 8	168-14759-00	. WASHER		2			
12- 9	168-14714-00	GASKET, muffler joint		2			
12-10	168-14713-00	NUT, muffler joint		2			
12-11	168-14613-00	GASKET, exhaust pipe		2			
12-12	168-14612-00	NUT, ring		2			
12-13	97201-08020	BOLT	(1S0)	2			
12-14	92901-08100	WASHER, spring		2			
12-15	92501-06010	SCREW, pan head		2	2		
12-16	92901-06100	WASHER, spring		2	2		
12-17	168-14685-00	PLATE, ring nut lock		2	2		
12-18	~~168~~-27114-00	STOPPER, main stand		1			788705
12-19	222-14610-31	EXHAUST PIPE ASS'Y (L.H)			1		
12-20	222-14620-31	EXHAUST PIPE ASS'Y (R.H)			1		
12-21	222-14752-30	. PIPE, outlet			2		
12-22	222-14753-30	. SILENCER			2		
12-23	91201-06010	. BOLT			2		
12-24	92901-06100	. WASHER, spring			2		
12-25	92901-06200	. WASHER, plain			2		
12-26	168-14613-00	GASKET, exhaust pipe			2		
12-27	222-14718-30	PROTECTOR, muffler (L.H)			1		
12-28	222-14728-30	PROTECTOR, muffler (R.H)			1		
12-29	91903-06008	SCREW, bind			6		
12-30	91903-06010	SCREW, bind			2		
12-31	178-14766-00	WASHER, protector			8		
12-32	214-14766-00	WASHER, protector			2		
12-33	222-14771-30	STAY, muffler			2		
12-34	97203-08015	BOLT			2		
12-35	97203-08020	BOLT			2		
12-36	92903-08100	WASHER, spring			4		

(1S0) : SOME OF THE PARTS IN THIS BOOK HAVE 1SO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 13 OIL PUMP

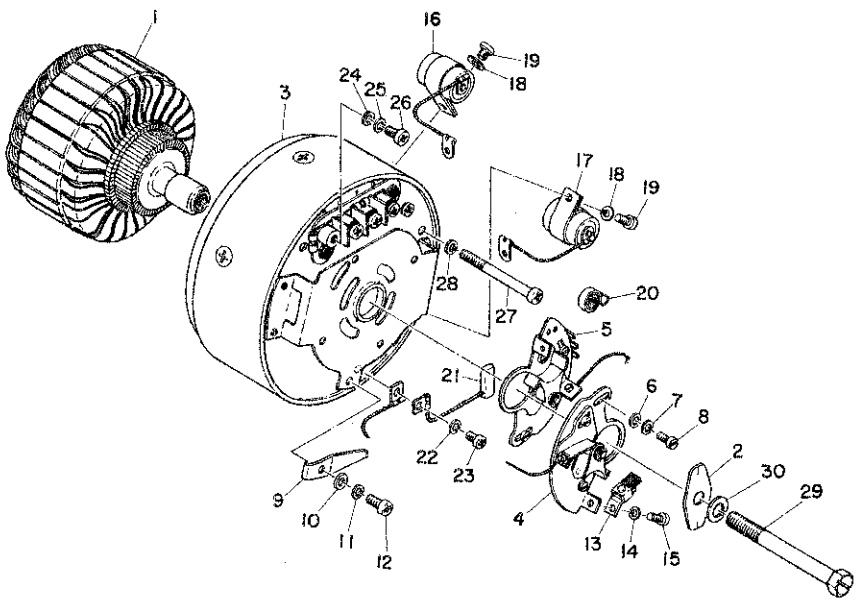


OIL PUMP

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
13- 1 ⁹	126-13116-00	GASKET, pump case		1	1		
13- 2	168-13175-00	SHAFT, worm		1	1		
13- 3	93603-22028	PIN, dowel	3-22	1	1		
13- 4	137-13176-00	METAL, worm shaft outer		1	1		
13- 5	93101-10002	OIL SEAL	S-10-22-7	1	1		
13- 6	168-13178-00	GEAR, pump drive	19T	1	1		
13- 7	92901-08400	WASHER, tooth		1	1		
13- 8	98801-08300	NUT	(ISO)	1	1		
13- 9	98501-05015	SCREW, pan head	(ISO)	2	2		
13- 0-1	168-13101-01	OIL PUMP ASS'Y	(ISO)	1	1		
13-10	137-13137-00	. SHIM, plunger	5.8-10-0.1	1	1		
13-11	137-13138-01	. PLATE, adjusting		1	1		
13-12	92901-05100	. WASHER, spring		1	1		
13-13	98801-05200	. NUT	(ISO)	1	1		
13-14	93101-10001	. OIL SEAL	S-10-21-5	1	1		
13-15	137-13128-00	. PLATE, starter		1	1		
13-16	91401-12018	. PIN, cotter		1	1		
13-17	93505-32002	. BALL	5/32"	2	2		
13-18	137-13169-00	. SPRING, check ball		2	2		
13-19	137-13167-00	. GASKET, banjo 1	6-13-0.5	4	4		
13-20	137-13165-00	. BOLT, banjo		2	2		
13-21	137-13187-00	. GASKET, breather		1	1		
13-22	98501-04008	. SCREW, pan head	(ISO)	1	1		
13-23	132-13166-00	BOLT, banjo 2		2	2		
13-24	137-13167-00	GASKET, banjo 1	6-13-0.5	4	4		
13-25	168-13161-00	PIPE, delivery (L.H)		1	1		
13-26	168-13171-00	PIPE, delivery (R.H)		1	1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 14 D. C. GENERATOR



D. C. GENERATOR

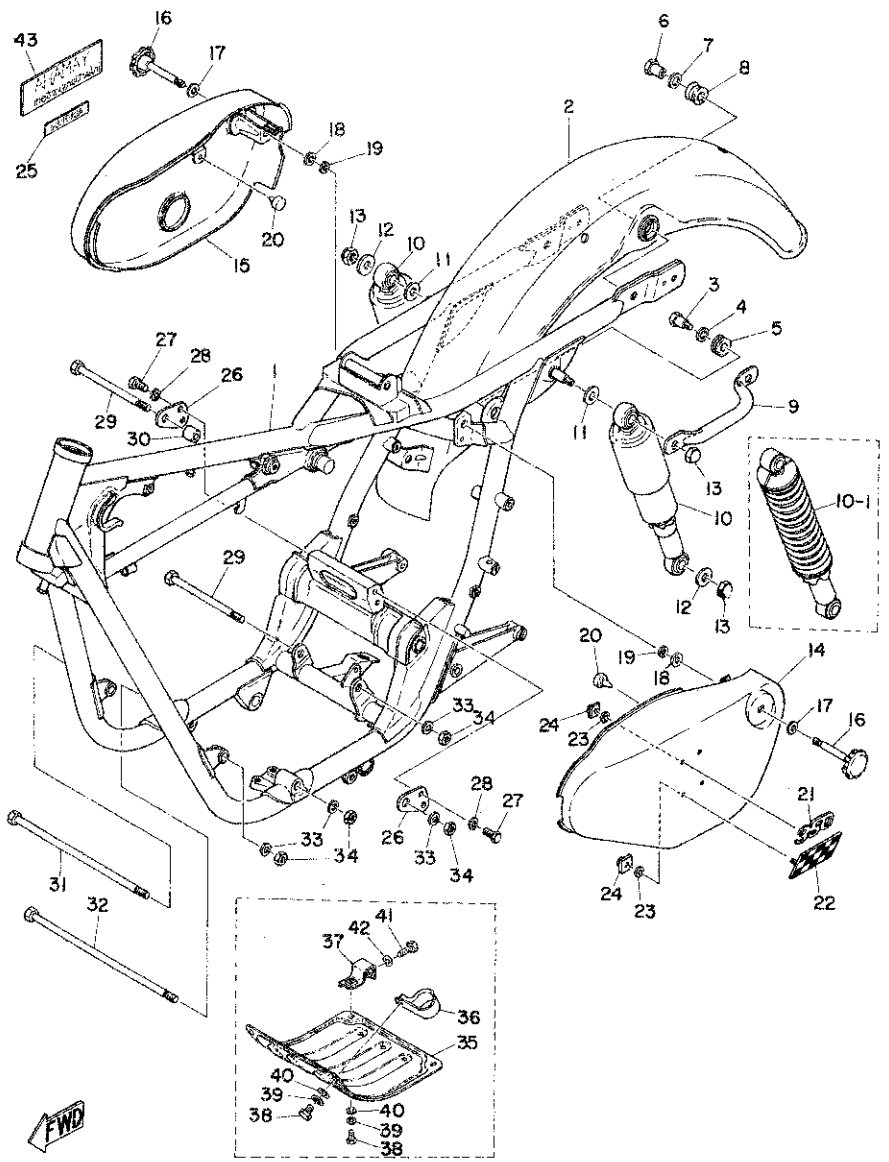
Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
14- 0-1	168-81200-22	D.C. GENERATOR ASS'Y	(ISO)	1	1		
14- 1	168-81255-22	. ARMATURE		1	1		
14- 2	168-81254-21	. PLATE, cam		1	1		
14- 3	168-81210-21	. STATOR ASS'Y	(ISO)	1	1		
14- 4	168-81221-21	. . CONTACT BREAKER ASS'Y (L.H)	(ISO)	1	1		
14- 5	168-81222-21	. . CONTACT BREAKER ASS'Y (R.H)	(ISO)	1	1		
14- 6	92902-04200	. . WASHER, plain		4	4		
14- 7	92902-04100	. . WASHER, spring		4	4		
14- 8	98502-04008	. . SCREW, pan head	(ISO)	4	4		
14- 9	168-81232-20	. . PLATE, timing		1	1		
14-10	92902-04200	. . WASHER, plain		1	1		
14-11	92902-04100	. . WASHER, spring		1	1		
14-12	98502-04008	. . SCREW, pan head	(ISO)	1	1		
14-13	168-81231-20	. . LUBRICATOR		2	2		
14-14	92902-03100	. . WASHER, spring		2	2		
14-15	98502-03005	. . SCREW, pan head		2	2		
14-16	168-81226-20	. . CONDENSER (L.H)		1	1		
14-17	168-81225-20	. . CONDENSER (R.H)		1	1		
14-18	92902-04100	. . WASHER, spring		2	2		
14-19	98502-04005	. . SCREW, pan head	(ISO)	2	2		
14-20	131-81213-20	. . SPRING, brush		2	2		
14-21	131-81211-20	. . BRUSH		2	2		
14-22	92902-04100	. . WASHER, spring		2	2		
14-23	98502-04005	. . SCREW, pan head	(ISO)	5	5		
14-24	92902-04200	. . WASHER, plain		5	5		
14-25	92902-04100	. . WASHER, spring		5	5		
14-26	98502-04008	. . SCREW, pan head	(ISO)	5	5		
14-27	168-81235-21	. SCREW, stator	5φ-71 (ISO)	2	2		
14-28	92902-05100	. WASHER, spring		2	2		
14-29	168-81252-20	. BOLT	7φ178	1	1		
14-30	92901-08100	. WASHER, spring		1	1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

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Fig. 15 FRAME,REAR CUSHION & REAR FENDER

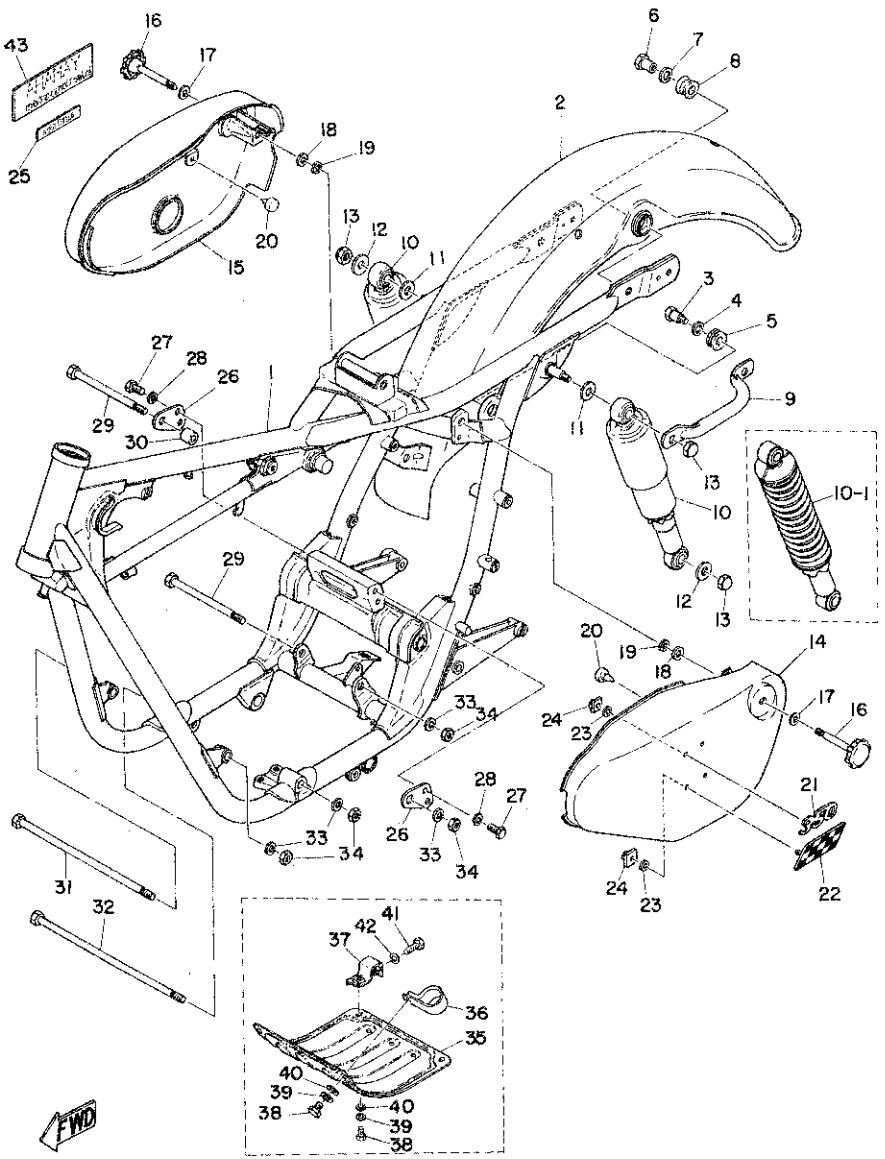


FRAME,REAR CUSHION & REAR FENDER

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
15- 1	211-21110-01-33	FRAME COMP.		1			
	222-21110-00-33	FRAME COMP.			1		
15- 2	168-21610-00	REAR FENDER COMP.		1	1		
15- 3	168-21631-00	BOLT, rear fender		2	2		
15- 4	122-22243-00	WASHER	12-27-2	2	2		
15- 5	168-21638-00	DAMPER, front		2	2		
15- 6	168-21635-00	NUT, rear fender		2	2		
15- 7	168-21615-00	WASHER, special	8-16-1	2	2		
15- 8	168-21639-00	DAMPER, rear		2	2		
15- 9	168-21165-00	HANDLE, standing		1	1		
15-10	156-22210-01-33	REAR CUSHION ASS'Y		2			
15-10-1	157-22210-00	REAR CUSHION ASS'Y			2		
15-11	135-22243-00	WASHER, rear cushion	14.8-27-2	2	2		
15-12	136-22243-00	WASHER, rear cushion	10.5-27-2	3	3		
15-13	92804-10700	NUT, crown		4	4		
15-14	211-21711-00-01	COVER, side (L.H)		1	1		
	211-21711-00-02	COVER, side (L.H)		1	1		
	211-21711-00-03	COVER, side (L.H)		1	1		
15-15	168-21721-00-01	COVER, side (R.H)		1	1		
	168-21721-00-02	COVER, side (R.H)		1	1		
	168-21721-00-03	COVER, side (R.H)		1	1		
15-16	168-21714-00	KNOB, side cover	8-70	2	2		
15-17	168-21715-00	WASHER, special		2	2		
15-18	168-21729-00	CLAMP, damper		2	2		
15-19	168-21713-00	NUT, ratch clamp		2	2		
15-20	141-21717-00	DAMPER, side cover		2	2		
15-21	168-21786-00	EMBLEM 350		1	1		
15-22	193-21787-60	EMBLEM, checkerflag		1	1		
15-23	174-28316-00	DAMPER, emblem		4	4		
15-24	116-28317-~~00~~ 01	NUT		4	4		700227
15-25	137-21781-00	EMBLEM, autolube		1	1		
15-26	168-21315-00-33	STAY, engine rear upper		2	2		
15-27	~~98201~~ 77de/ -08018	BOLT	(ISO)	4	4		
15-28	92901-08100	WASHER, spring		4	4		
15-29	168-21483-00	BOLT, engine rear		2	2		
15-30	168-21459-00	SPACER, engine mount	10-22-6	1	1		
15-31	168-21481-00	BOLT, engine front upper		1	1		
15-32	168-21482-00	BOLT, engine front		1	1		

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Fig. 15 FRAME,REAR CUSHION & REAR FENDER

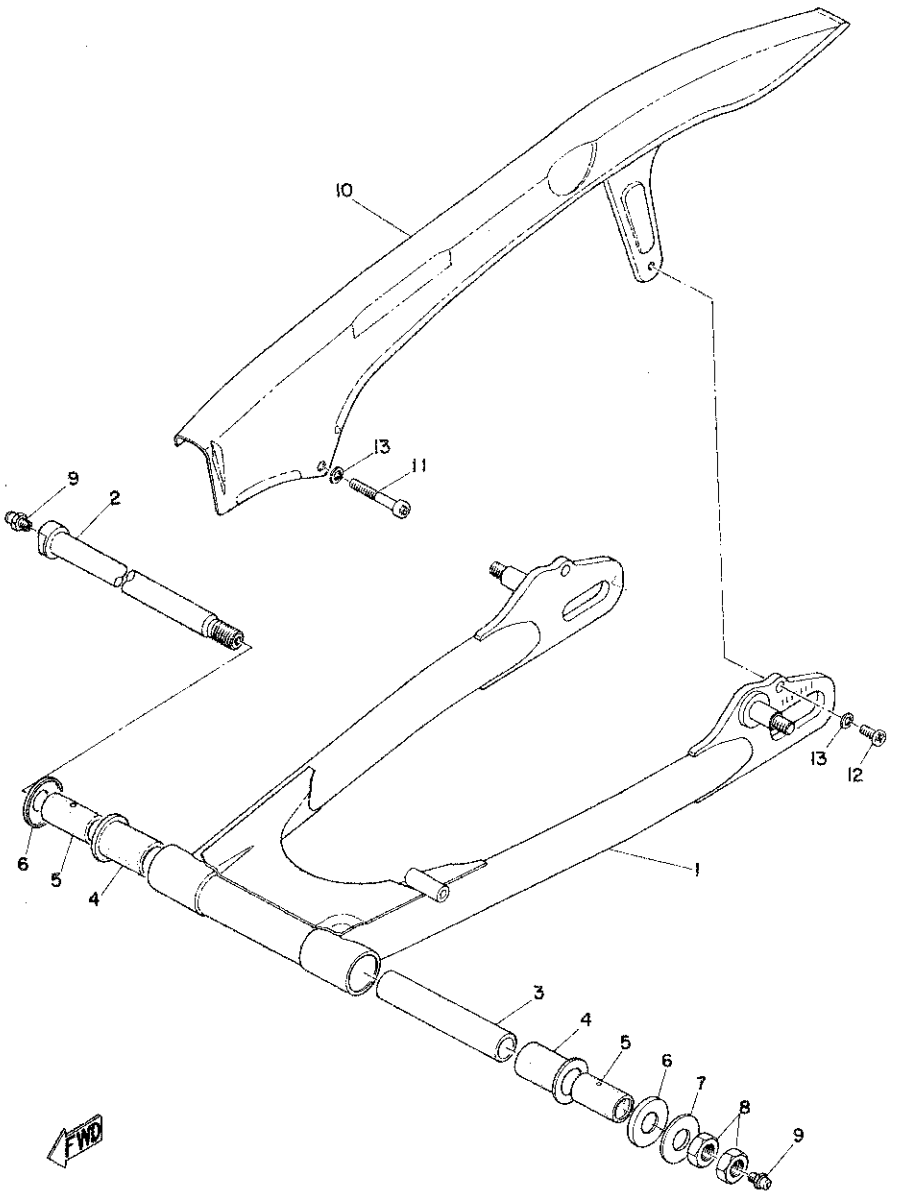


FRAME,REAR CUSHION & REAR FENDER

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
15-33	92901-10100	WASHER, spring		4	4		
15-34	92801-10100	NUT		4	4		
15-35	157-21471-00-33	PROTECTOR, engine			1		
15-36	222-21433-00-33	BRACKET, protector front			2		
15-37	222-21443-00-33	BRACKET, protector rear			1		
15-38	91201-06012	BOLT			3		
15-39	92901-06100	WASHER, spring			3		
15-40	92901-06200	WASHER, plain			3		
15-41	97201-08020	BOLT			1		
15-42	92901-08100	WASHER, spring			1		
15-43	137-21782-60	EMBLEM, injection		1	1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 16 REAR ARM & CHAIN CASE

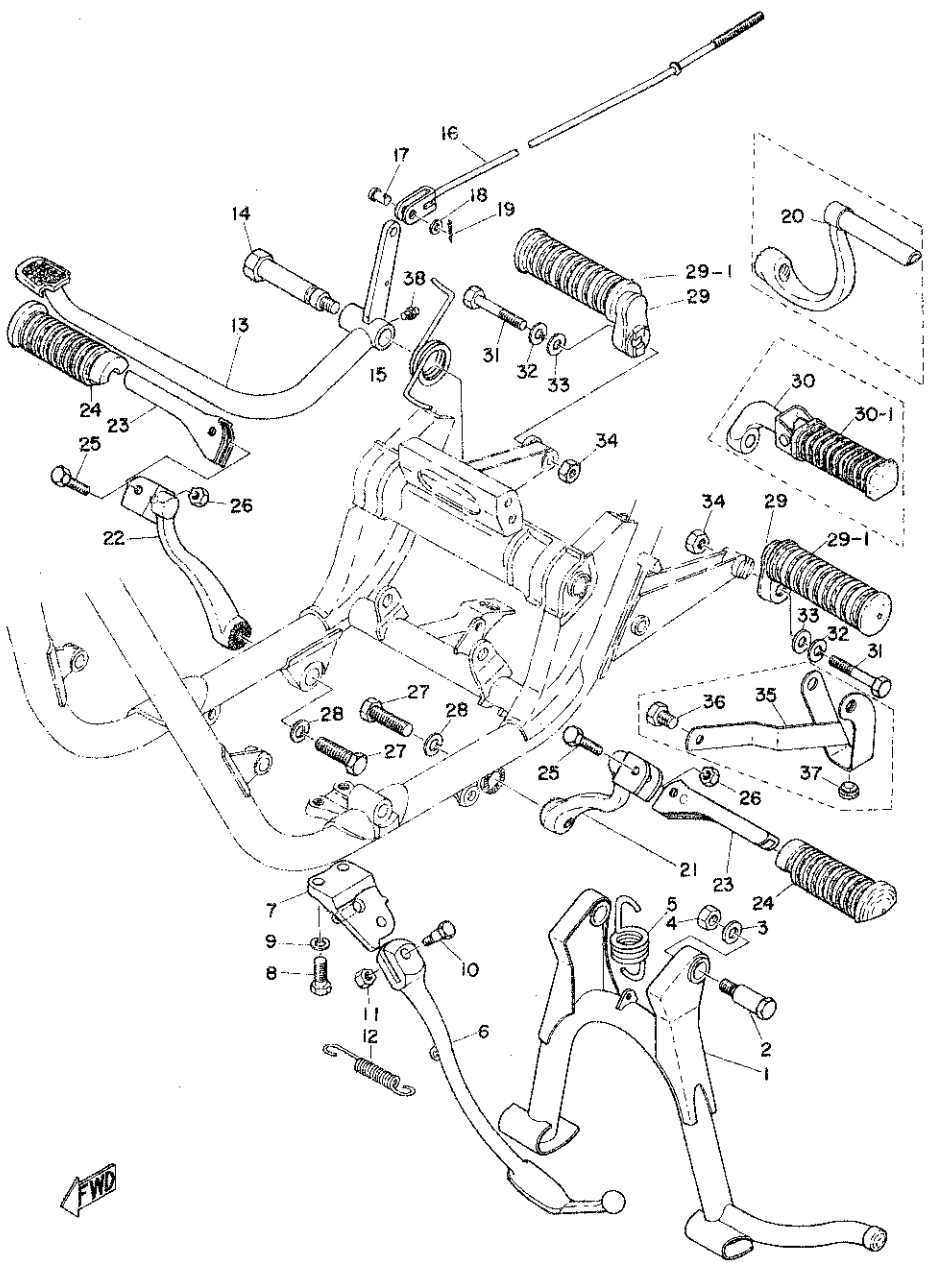


REAR ARM & CHAIN CASE

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
16- 1	168-22110-00-33	REAR ARM COMP.		1	1		
16- 2	156-22141-00	SHAFT, pivot		1			
16- 2-1	222-22141-00	SHAFT, pivot			1		
16- 3	150-22126-00	COLLAR, distance		1	1		
16- 4	168-22123-00	BUSHING (1)		2	2		
16- 5	150-22124-00	BUSHING (2)		2	2		
16- 6	150-22128-00	COVER, thrust		2	2		
16- 7	156-22127-00	SHIM, rear arm		U.R	U.R		
16- 8	169-22143-00	NUT, pivot shaft	(180)	2	2		
16- 9	93700-06001	NIPPLE, grease		2	2		
16-10	168-22311-00	CASE, chain		1	1		
16-11	92503-06045	SCREW, pan head		1	1		
16-12	92503-06015	SCREW, pan head		1	1		
16-13	92901-06100	WASHER, spring		2	2		
16-14	240-22117-00	Shim, rear arm		U.R	U.R		70mm

(180) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 17 STAND, FOOT REST & REAR BRAKE PEDAL

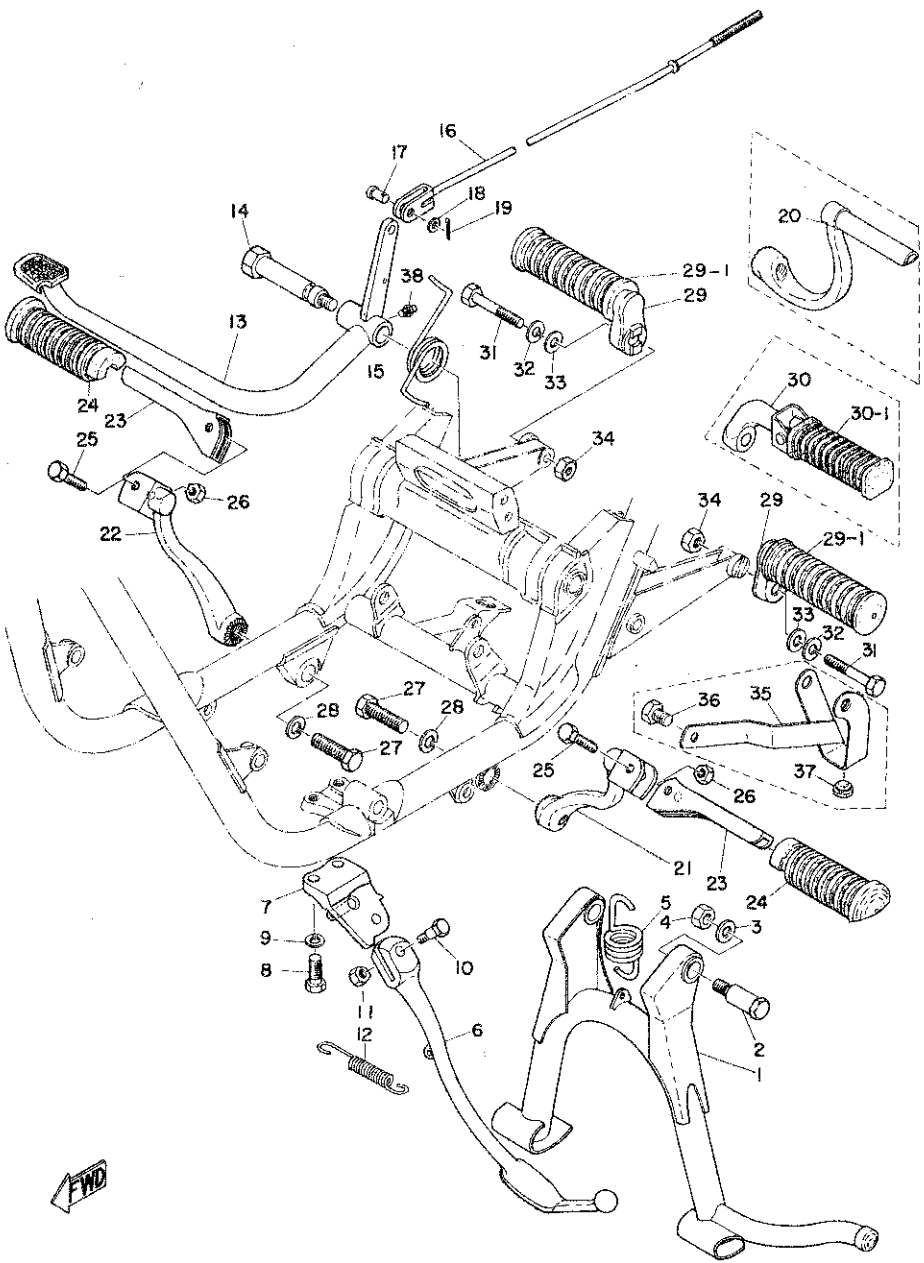


STAND, FOOT REST & REAR BRAKE PEDAL

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
17- 1	168-27111-00-33	STAND, main		1	1		
17- 2	168-27117-00	BOLT, main stand		1	1		
17- 3	92901-10100	WASHER, spring		2	2		
17- 4	92901-10100	NUT		2	2		
17- 5	168-27116-00	SPRING, main stand		1	1		
17- 6	168-27311-00-33	STAND, side stand		1	1		
17- 7	168-27321-00-33	BRACKET, side stand		1	1		
17- 8	91201-10025	BOLT		2	1		
17- 8-1	91201-10035	BOLT			1		
17- 9	92901-10100	WASHER, spring		2	2		
17-10	168-27317-00	BOLT, side stand		1	1		
17-11	98801-08300	NUT	ISO	1	1		
17-12	150-27316-00	SPRING, side stand		1	1		
17-13	168-27211-01	PEDAL, brake		1			
	222-27211-00	PEDAL, brake			1		
17-14	168-27212-00	SHAFT, brake		1	1		
17-15	168-27216-01	SPRING, brake pedal		1			
	222-27216-00	SPRING, brake pedal			1		
17-16	168-27231-00	ROD, brake		1	1		
17-17	156-27229-00	PIN, link joint		1	1		
17-18	156-27226-00	WASHER, special	8.2-13-0.6	1	1		
17-19	91401-20012	PIN, cotter		1	1		
17-20	168-27411-01-33	FOOT REST	ISO	2			
17-21	222-27412-01-33	BRACKET, foot rest (L.H)	ISO		1		
17-22	222-27422-01-33	BRACKET, foot rest (R.H)	ISO		1		
17-23	157-27411-00	FOOT REST			2		
17-24	156-27413-00	COVER, foot rest		2	2		
17-25	172-27416-00	BOLT	ISO		2		
17-26	98801-08300	NUT	ISO		2		
17-27	97201-12040	BOLT	ISO	2	2		
17-28	92901-12100	WASHER, spring		2	2		
17-29	168-27431-00	FOOT REST, rear		2			
17-29-1	156-27433-00	COVER, rear foot rest		2			
17-30	222-27430-00	REAR FOOT REST ASS'Y(L.H)			1		
	222-27440-00	REAR FOOT REST ASS'Y(R.H)			2		
17-30-1	168-27433-10	COVER, rear foot rest			1		
17-31	91201-10055	BOLT		2	1		
	91201-10060	BOLT			1		

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Fig. 17 STAND, FOOT REST & REAR BRAKE PEDAL

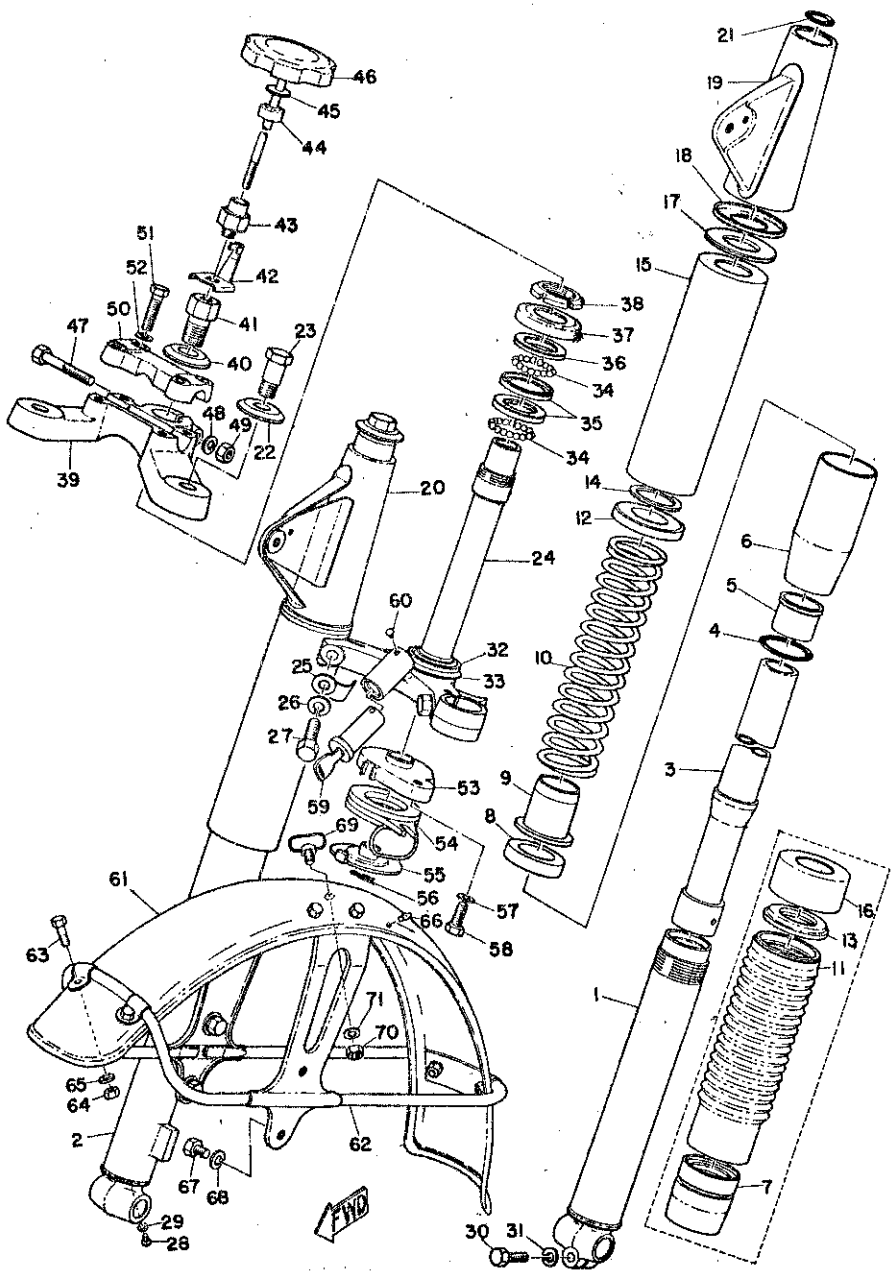


STAND, FOOT REST & REAR BRAKE PEDAL

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
17-32	92901-10100	WASHER, spring		2	2		
17-33	92901-10200	WASHER, plain		2	2		
17-34	92801-10100	NUT		2	2		
17-35	236-21439-00-33	STOPPER, main stand			1		
17-36	97201-12015	BOLT			1		
17-37	~~168~~ 278-27114-00	STOPPER, main stand			1		780705
17-38	93700-06001	NIPPLE, grease		1	1		

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Fig. 18 FRONT FORK & FRONT FENDER

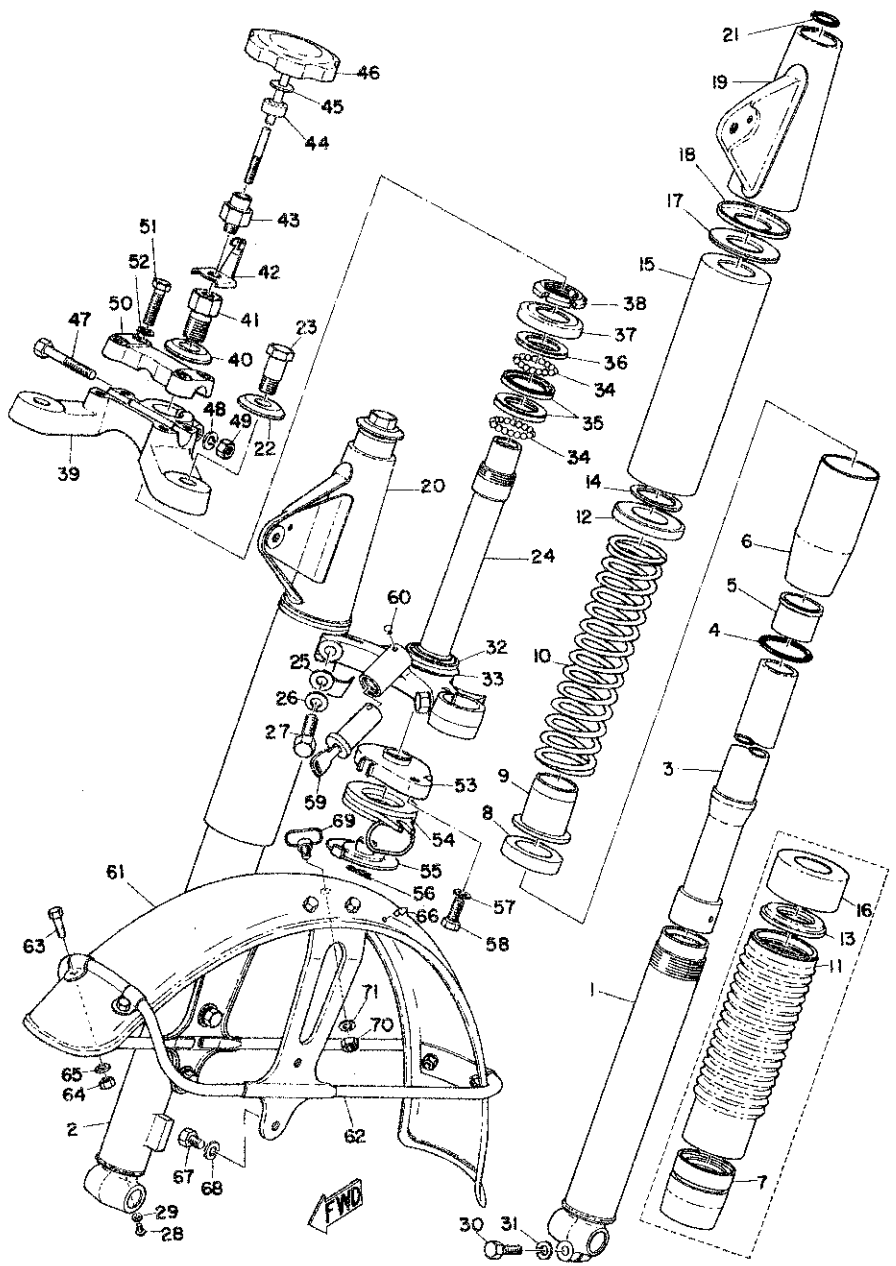


FRONT FORK & FRONT FENDER

Ref No.	Parts No.	Parts Name	Description	Q'ty R 3	Q'ty R3C	S·R	Remarks
18- 0-1	211-23100-00-33	FRONT FORK ASS'Y	ISO	1			Yamaha Black
	211-23100-40-64	FRONT FORK ASS'Y	ISO		1		Candy Green
	211-23100-40-65	FRONT FORK ASS'Y	ISO		1		Carifornian Orange
18- 1	168-23126-01	. TUBE, outer (L.H)	ISO	1	1		
18- 2	168-23136-01	. TUBE, outer (R.H)	ISO	1	1		
18- 3	168-23124-01	. TUBE, inner		2	2		
18- 4	156-23147-00	. O-RING		2	2		
18- 5	168-23125-01	. METAL, slide		2	2		
18- 6	211-23127-00	. NUT, outer		2			
18- 7	211-23127-40	. NUT, outer			2		
18- 8	168-23145-00	. . OIL SEAL		2	2		
18- 9	168-23143-00	. SEAT, spring under		2			
18-10	211-23141-00	. SPRING, fork		2	2		
18-11	211-23191-40	. BOOT			2		
18-12	168-23142-01	. SEAT, spring upper		2			
18-13	211-23142-40	. SEAT, spring upper			2		
18-14	168-23146-00	. WASHER, spring upper		2			
18-15	168-23123-01-33	. COVER, under		2			
18-16	211-23122-40	. COVER, outer			2		
18-17	168-23163-01	. PACKING (lamp stay)		2	2		
18-18	168-23116-01	. GUIDE, cover under		2	2		
18-19	211-23121-00-33	. COVER, upper (L.H)		1	1		Yamaha Black
	211-23121-00-64	. COVER, upper (L.H)		1	1		Candy Green
	211-23121-00-65	. COVER, upper (L.H)		1	1		Carifornian Orange
18-20	211-23131-00-33	. COVER, upper (R.H)		1	1		Yamaha Black
	211-23131-00-64	. COVER, upper (R.H)		1	1		Candy Green
	211-23131-00-65	. COVER, upper (R.H)		1	1		Carifornian Orange
18-21	168-23114-01	. PACKING (O-ring)		2	2		
18-22	156-23112-00	. WASHER, cap		2	2		
18-23	156-23111-01	. BOLT, cap		2	2		
18-24	168-23340-00-33	. UNDER BRACKET COMP.		1	1		
18-25	137-23318-00	. HOLDER, wire		1	1		
18-26	92901-10100	. WASHER, spring		2	2		
18-27	122-23346-00	. BOLT, under bracket		2	2		
18-28	122-23119-01	. PLUG, drain	ISO	2	2		
18-29	122-23129-00	. GASKET, drain plug		2	2		
18-30	97201-08030	. BOLT	ISO	1	1		
18-31	92901-08100	. WASHER, spring		1	1		

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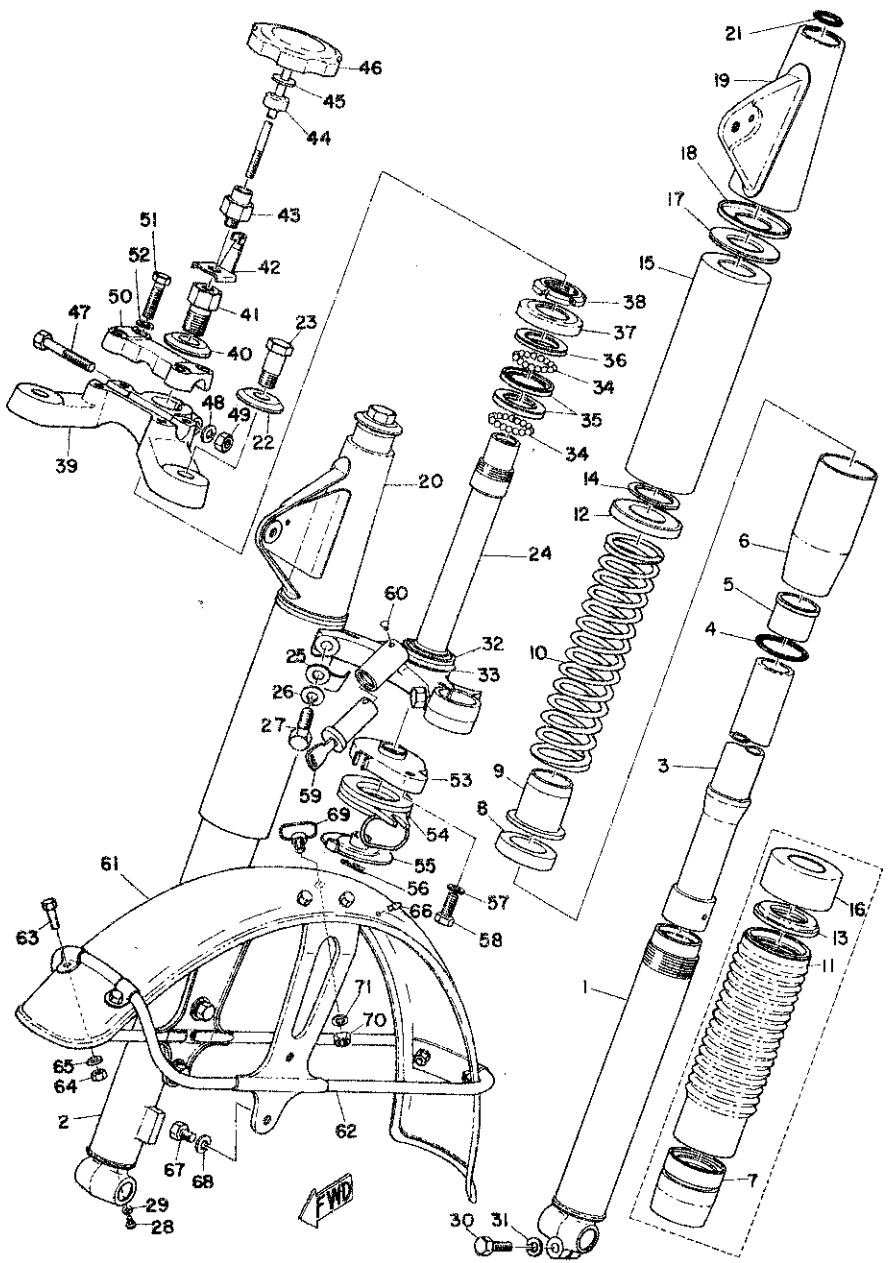
Fig. 18 FRONT FORK & FRONT FENDER



Ref No.	Parts No.	Parts Name	Description	Q'ty R	Q'ty R3C	S·R	Remarks
18-32	156-23411-00	. RACE, ball 1		1	1		
18-33	164-23462-00	. SEAL, dust		1	1		
18-34	93501-04004	BALL	1/4"	38	38		
18-35	156-23412-00	RACE, ball 2		2	2		
18-36	156-23411-00	RACE, ball 1		1	1		
18-37	156-23415-00	COVER, ball race		1	1		
18-38	156-23454-00	NUT, fitting 2		1	1		
18-39	168-23435-00	CROWN, handle		1	1		
18-40	168-23443-00	WASHER, crown		1	1		
18-41	168-23451-00	BOLT, steering fitting		1	1		
18-42	156-23428-00	SPRING, damper		1	1		
18-43	156-23424-00	GUIDE, damper		1	1		
18-44	141-23427-00	WASHER		1	1		
18-45	156-23418-00	WASHER, special	6.5-18-0.6	1	1		
18-46	168-23419-00	SHAFT, damper		1	1		
18-47	97203-08055	BOLT	(ISO)	1	1		
18-48	92903-08100	WASHER, spring		1	1		
18-49	98803-08100	NUT	(ISO)	1	1		
18-50	168-23441-00	HOLDER, handle upper		1	1		
18-51	97204-08035	BOLT	(ISO)	4	4		
18-52	92901-08100	WASHER, spring		4	4		
18-53	168-23423-00	PLATE, damper		1	1		
18-54	169-23422-~~00~~ 01	PLATE, damper 2		1	1		799302
18-55	169-23421-00	PLATE, damper 1		1	1		
18-56	156-83525-00	CLIP		1	1		
18-57	92901-08100	WASHER, spring		1	1		
18-58	97201-08020	BOLT	(ISO)	1	1		
18-59	156-23480-00	STEERING LOCK ASS'Y		1	1		
18-60	122-23483-00	RIVET, screw		1	1		
18- 0-2	235-21500-00	FRONT FENDER ASS'Y		1	1		
18-61	235-21510-00	. FRONT FENDER COMP.		1	1		
18-62	235-21513-00	. STAY, fender		1	1		
18-63	91203-06100	. BOLT		8	8		
18-64	92801-06100	. NUT		4	4		
18-65	92901-06100	. WASHER, spring		8	8		
18-66	170-21746-00	. DAMPER, cleaner stop		1	1		
18-67	97201-08012	BOLT	(ISO)	4	4		
18-68	92901-08100	WASHER, spring		4	4		

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Fig. 18 FRONT FORK & FRONT FENDER

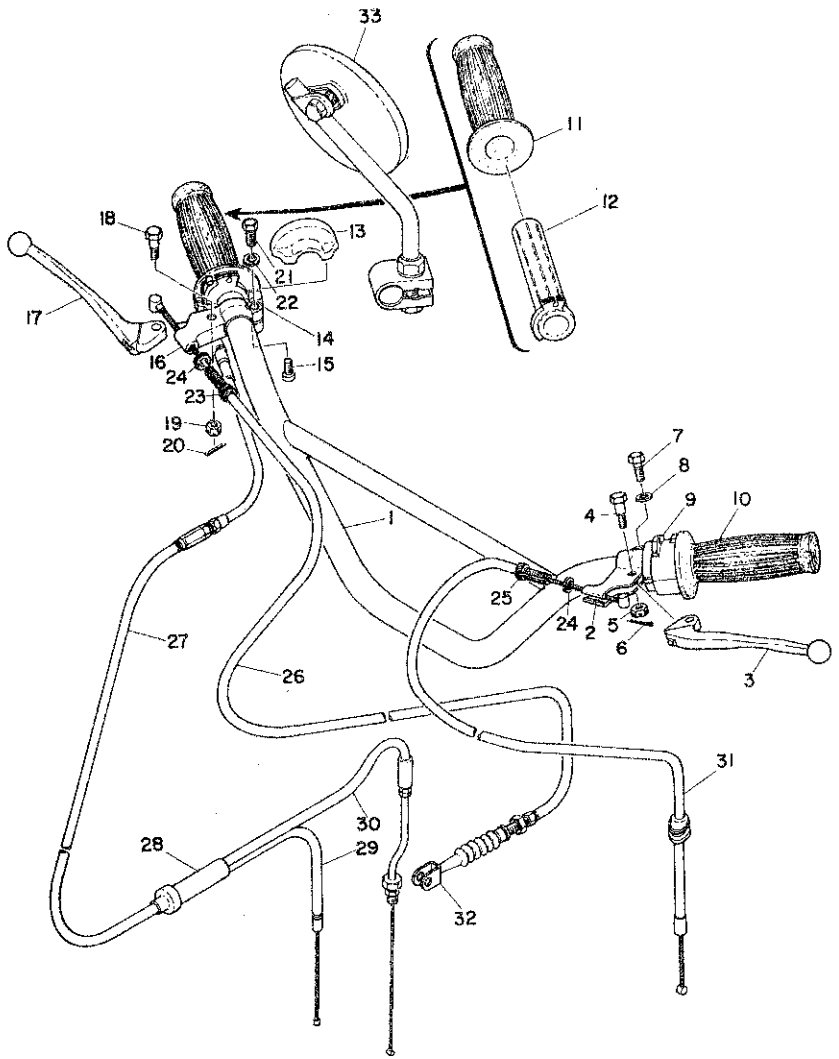


FRONT FORK & FRONT FENDER

Ref No.	Parts No.	Parts Name	Description	Q'ty R 3	Q'ty R3C	S·R	Remarks
18-69	152-21518-00	HOLDER, wire		1	1		
18-70	92801-06200	NUT		1	1		
18-71	92901-06100	WASHER, spring		1	1		
18-72	169-21337-00	Clamp, wire		1	1		700302

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 19 HANDLE & WIRE

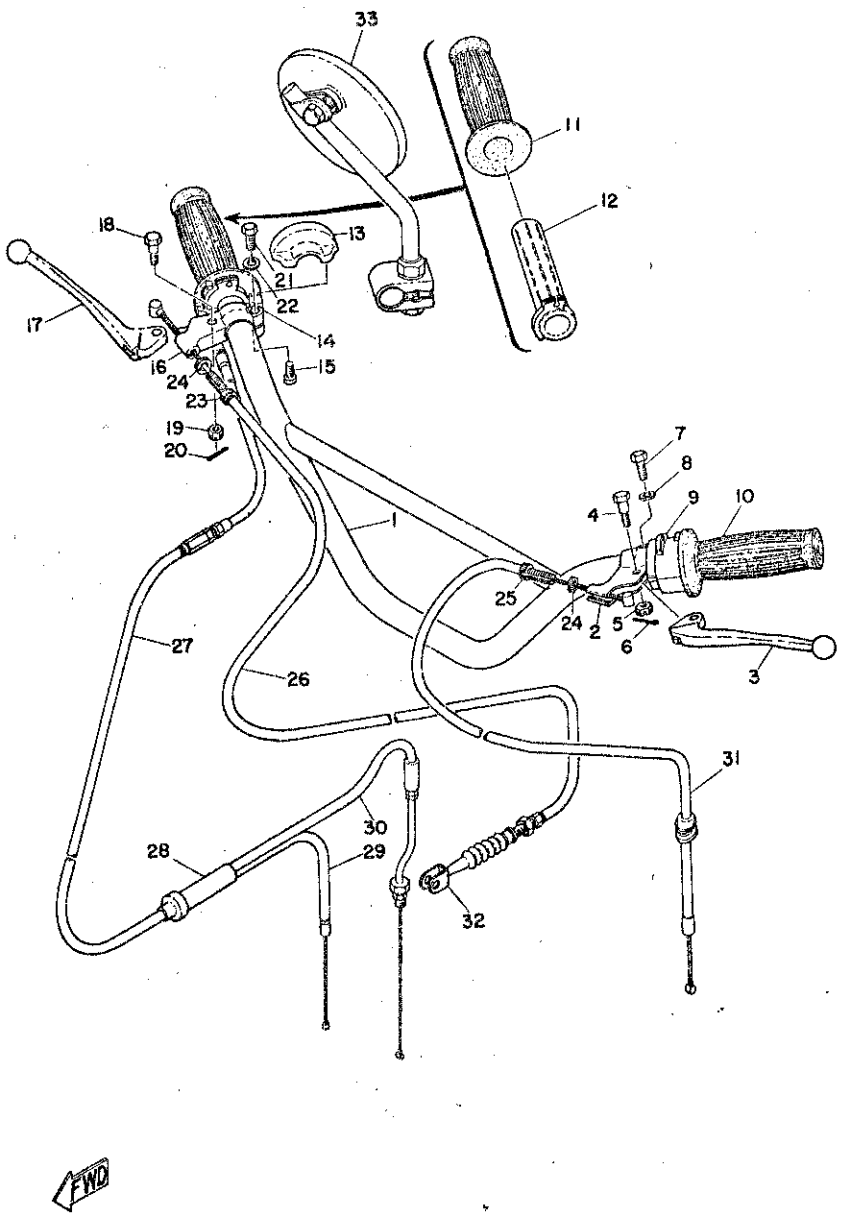


HANDLE & WIRE

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
19- 1	235-26111-00	HANDLE	S.T.D	1			
	156-26111-10	HANDLE	UP	1			
	156-26111-20	HANDLE	BAR	1			
	222-26111-00	HANDLE			1		
19- 0-1	214-82910-02	LEVER HOLDER ASS'Y(L.H)		1	1		700405
19- 2	214-82911-01	. HOLDER, lever (L.H)		1	1		700405
19- 3	214-83972-01	. LEVER (L.H)		1	1		
19- 4	~~214-83915-00~~ 91203-06020	. ~~SCREW, lever fitting~~ BOLT		1	1		700405
19- 5	~~92802-06500~~ 92906-06900	. NUT, slotted		1	1		700405
19- 6	~~91401-12015~~	~~. PIN, cotter~~		~~1~~	~~1~~		700405
19- 7	91203-06020	. BOLT		1	1		
19- 8	92901-06100	. WASHER, spring		1	1		
19- 9	235-83972-10	SWITCH, handle 4	(ISO)	1	1		
19-10	235-26241-00	GRIP (L.H)		1	1		
19-11	235-26242-00	GRIP (R.H)		1	1		
19-12	214-26243-00	TUBE, guide		1	1		
19-13	235-26281-00	CAP, grip upper	(ISO)	1	1		
19-14	235-26282-00	CAP, grip under		1	1		
19-15	98501-05018	SCREW, pan head	(ISO)	2	2		
19- 0-2	233-82920-02	LEVER HOLDER ASS'Y (R.H)		1	1		700405
19-16	233-82921-01	. HOLDER, lever (R.H)		1	1		700405
19-17	233-83922-31	. LEVER (R.H)		1	1		
19-18	~~214-83915-00~~ 91203-06020	. ~~SCREW, lever fitting~~ BOLT		1	1		700405
19-19	~~92802-06500~~ 92906-06900	. NUT, slotted		1	1		700405
19-20	~~91401-12015~~	~~. PIN, cotter~~		~~1~~	~~1~~		700405
19-21	91203-06020	. BOLT		1	1		
19-22	92901-06100	. WASHER, spring		1	1		
19-23	156-26346-00	BOLT, adjusting		2	2		
19-24	156-26344-00	NUT, adjusting		1	1		
19-25	168-26337-00	BOLT, wire adjusting		1	1		
19-26	235-26341-00	WIRE, brake			1		
	235-26341-30	WIRE, brake	S.T.D	1			
	235-26341-10	WIRE, brake	UP	1			
	235-26341-20	WIRE, brake	BAR	1			
19-27	235-26311-00	WIRE, throttle (1)			1		
	235-26311-30	WIRE, throttle (1)	S.T.D	1			
	235-26311-10	WIRE, throttle (1)	UP	1			
	235-26311-20	WIRE, throttle (1)	BAR	1			

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 19 HANDLE & WIRE

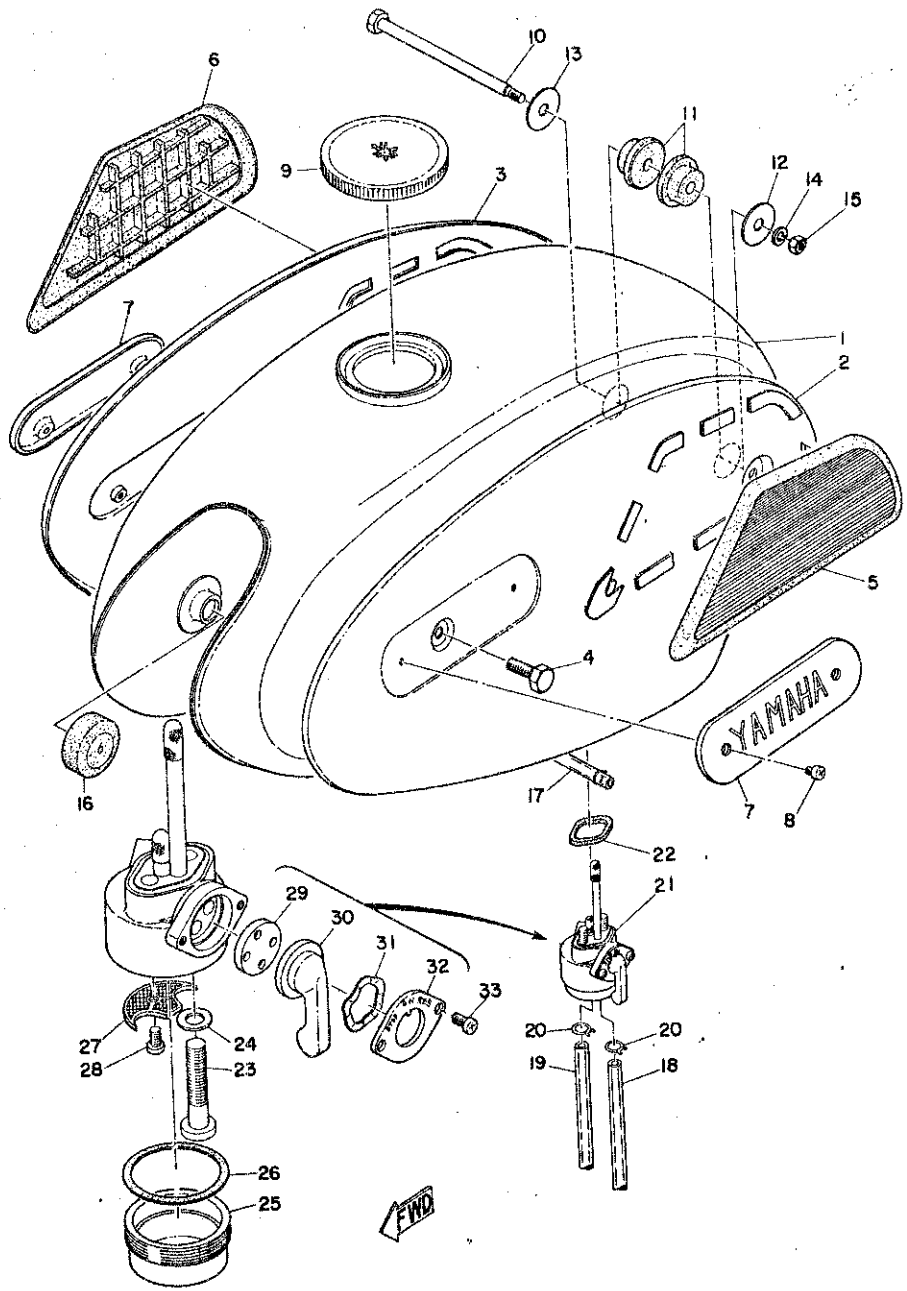


HANDLE & WIRE

Ref No.	Parts No.	Parts Name	Description	Q'ty R 3	Q'ty R3C	S·R	Remarks
19-28	156-26261-01	CYLINDER, wire		1	1		
19-29	235-26312-00	WIRE, throttle 2		2	2		
19-30	235-26321-00	WIRE, pump		1			
	236-26321-00	WIRE, pump			1		
19-31	235-26335-30	WIRE, clutch	S.T.D	1			
	235-26335-10	WIRE, clutch	UP	1			
	235-26335-20	WIRE, clutch	BAR	1			
	236-26335-00	WIRE, clutch			1		
19-32	156-26347-00	JOINT, wire		1	1		
19-33	169-26290-00	BACK MIRROR ASS'Y		1	1		
19-34	214-83913-00	COLLAR, lever		2	2		7/1/405

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Fig. 20 FUEL TANK

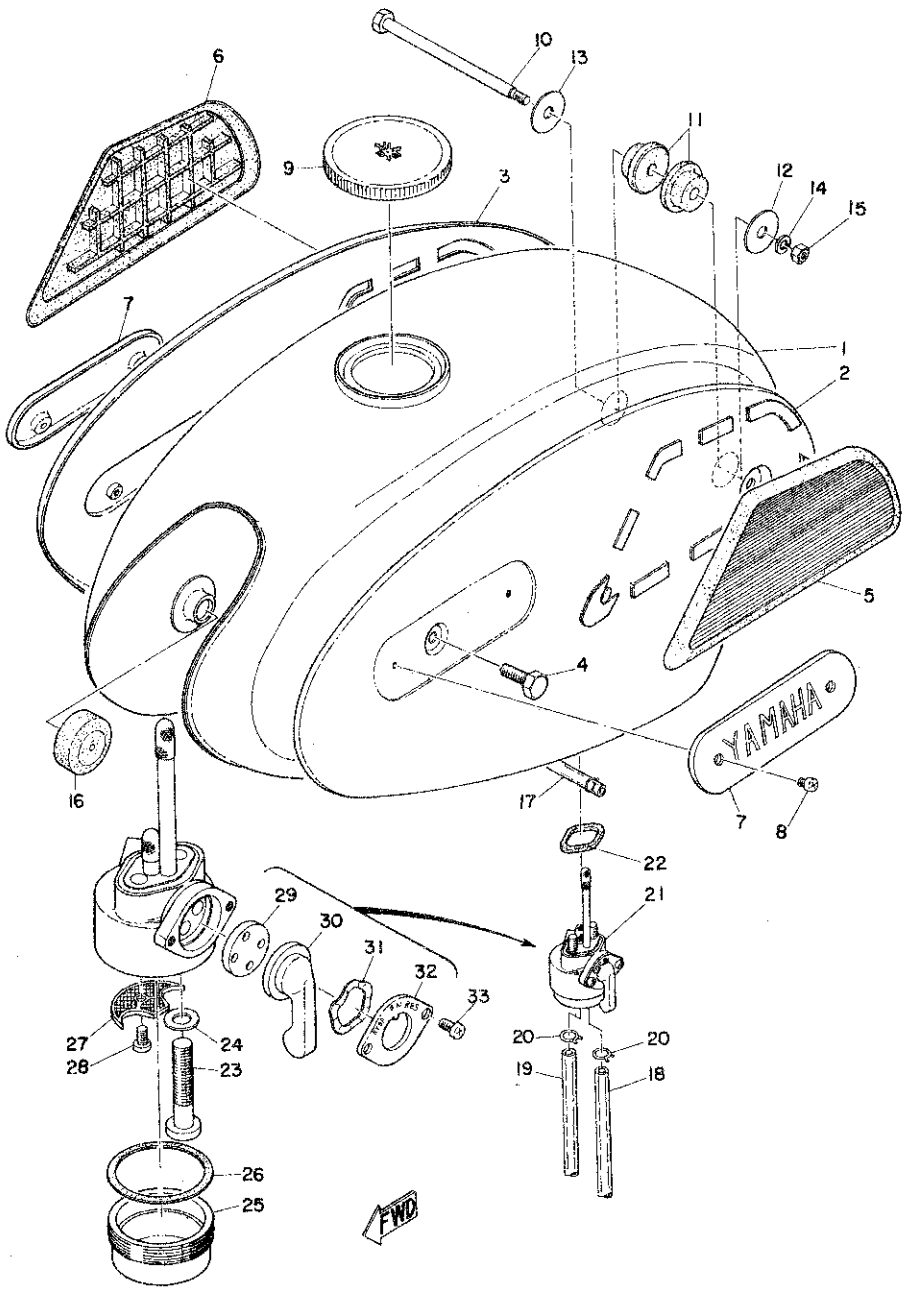


FUEL TANK

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
20- 1	211-24110-00-64	FUEL TANK COMP.			1		Candy Green
	211-24110-00-65	FUEL TANK COMP.			1		Californian Orange
	211-24110-00-33	FUEL TANK COMP.		1			YAMAHA Black
	211-24110-00-04	FUEL TANK COMP.		1			Brilliant Red
	211-24110-00-05	FUEL TANK COMP.		1			Adrian Blue
20- 2	211-24129-01-02	COVER, side (L.H)	(ISO)		1		Candy Green
	211-24129-01-01	COVER, side (L.H)	(ISO)		1		Californian Orange
	211-24129-01-03	COVER, side (L.H)	(ISO)	1			Brilliant Red
	211-24129-01-04	COVER, side (L.H)	(ISO)	1			Adrian Blue
	211-24129-01-36	COVER, side (L.H)	(ISO)	1			White
20- 3	211-24139-01-02	COVER, side (R.H)	(ISO)		1		Candy Green
	211-24139-01-01	COVER, side (R.H)	(ISO)		1		Californian Orange
	211-24139-01-03	COVER, side (R.H)	(ISO)	1			Brilliant Red
	211-24139-01-04	COVER, side (R.H)	(ISO)	1			Adrian Blue
	211-24139-01-36	COVER, side (R.H)	(ISO)	1			White
20- 4	168-24178-00	BOLT, cover fitting		4	4		
20- 5	211-24171-00	GRIP, knee (L.H)		1	1		
20- 6	211-24172-00	GRIP, knee (R.H)		1	1		
20- 7	211-24161-00	EMBLEM, fuel tank		2	2		
20- 8	98501-04008	SCREW, pan head	(ISO)	4	4		
20- 9	137-24610-00	CAP ASS'Y		1	1		
20-10	168-24176-00	BOLT, tank fitting		1	1		
20-11	156-24182-01	DAMPER, fuel tank		2	2		
20-12	156-24186-00	WASHER, special 1	6.5-26-1.6	1	1		
20-13	156-24187-00	WASHER, special 2	8.5-26-1.6	1	1		
20-14	92901-06100	WASHER, spring		1	1		
20-15	92801-06100	NUT		1	1		
20-16	156-24181-00	DAMPER, locating		2	2		
20-17	170-24312-00	PIPE, fuel		1	1		
20-18	174-24312-00	PIPE, fuel		1	1		
20-19	168-24312-00	PIPE, fuel		1	1		
20-20	101-24356-00	CLIP, pipe		6	6		
20-21	168-24500-01	FUEL COCK ASS'Y	(ISO)	1	1		
20-22	168-24512-00	. GASKET, body		1	1		
20-23	92501-06035	. SCREW, pan head		2	2		
20-24	137-24513-00	. GASKET, cock fitting		2	2		
20-25	168-24521-00	. CUP, filter		1	1		
20-26	168-24522-00	. GASKET, filter		1	1		

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Fig. 20 FUEL TANK

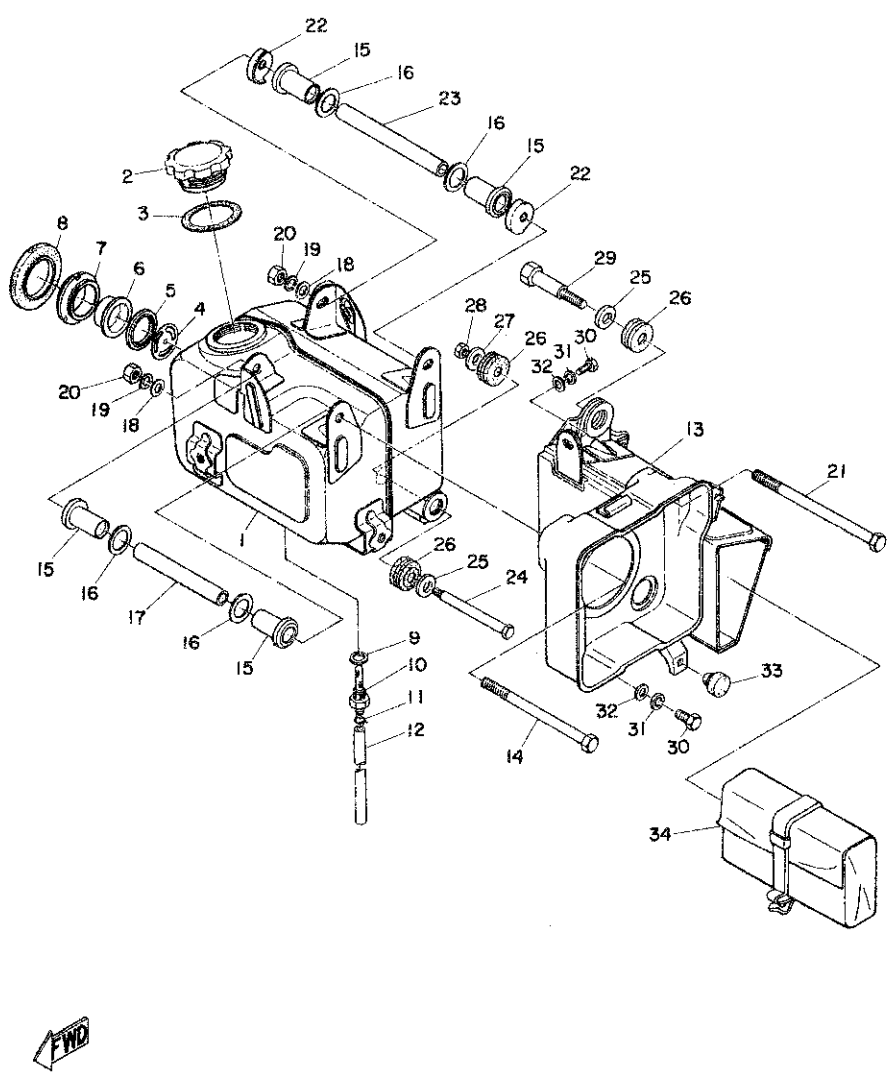


FUEL TANK

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S-R	Remarks
20-27	168-24515-00	. NET, filter		1	1		
20-28	98501-03006	. SCREW, pan head	(ISO)	1	1		
20-29	137-24523-00	. VALVE		1	1		
20-30	168-24524-00	. LEVER, cock		1	1		
20-31	132-24518-00	. WASHER, wave		1	1		
20-32	132-24525-00	. PLATE, lever fitting		1	1		
20-33	98501-03006	. SCREW, pan head	(ISO)	2	2		

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Fig. 21 OIL TANK

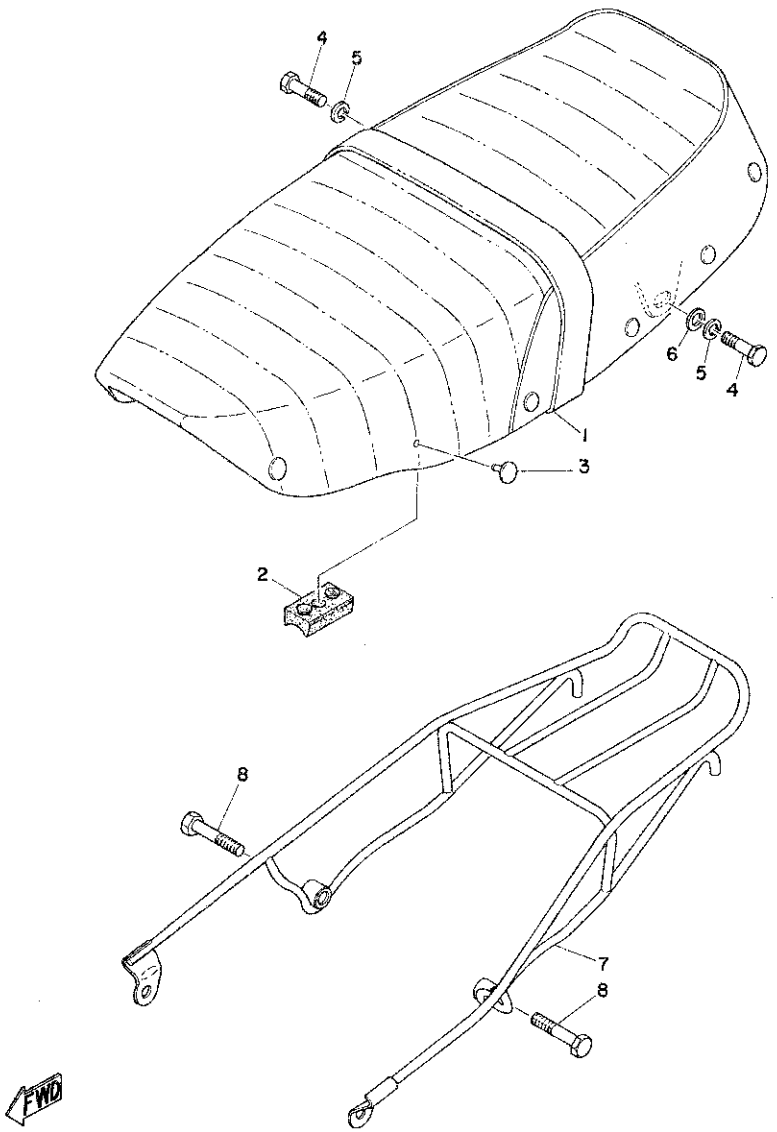


OIL TANK

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
21- 1	168-21751-~~33~~ 00-33	TANK, oil		1	1		
21- 2	137-21770-61	OIL TANK CAP ASS'Y		1	1		
21- 3	137-21772-02	GASKET, cap		1	1		
21- 4	137-21761-00	GAUGE, level		1	1		
21- 5	137-21763-00	GASKET, level gauge		1	1		
21- 6	126-21764-00	LENS, level gauge		1	1		
21- 7	168-21762-00	NUT, level gauge		1	1		
21- 8	168-21759-00	GROMMET, gauge		1	1		
21- 9	137-21767-00	GASKET, union		1	1		
21-10	137-21768-01	SCREW, union		1	1		
21-11	101-24356-00	CLIP, pipe		3	3		
21-12	168-21766-00	PIPE, oil		1	1		
21-13	235-21170-00-33	BOX COMP.		1	1		
21-14	97201-08125	BOLT	(ISO)	1	1		
21-15	168-21746-00	DAMPER (1)		4	4		
21-16	168-21758-00	WASHER, special	18.2-27-1	4	4		
21-17	168-21748-00	COLLAR (1)		1	1		
21-18	92901-08200	WASHER, plain		2	2		
21-19	92901-08100	WASHER, spring		2	2		
21-20	98801-08100	NUT	(ISO)	2	2		
21-21	97201-08145	BOLT	(ISO)	1	1		
21-22	168-21757-00	WASHER, special		2	2		
21-23	168-21749-00	COLLAR, (2)		1	1		
21-24	168-21739-00	BOLT 2		1	1		
21-25	156-24186-00	WASHER, special 1	8.5-26-2	5	5		
21-26	168-21747-00	DAMPER		3	3		
21-27	156-24187-00	WASHER, special 2	6.5-26-2	4	4		
21-28	92801-06100	NUT		1	1		
21-29	168-21738-00	BOLT		1	1		
21-30	91201-06012	BOLT		2	2		
21-31	92901-06100	WASHER, spring		2	2		
21-32	92901-06200	WASHER, plain		2	2		
21-83	141-21717-00	DAMPER, side cover		1	1		
21-34	171-28100-01	TOOL ASS'Y		1	1		☆

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 22 SEAT & CARRIER

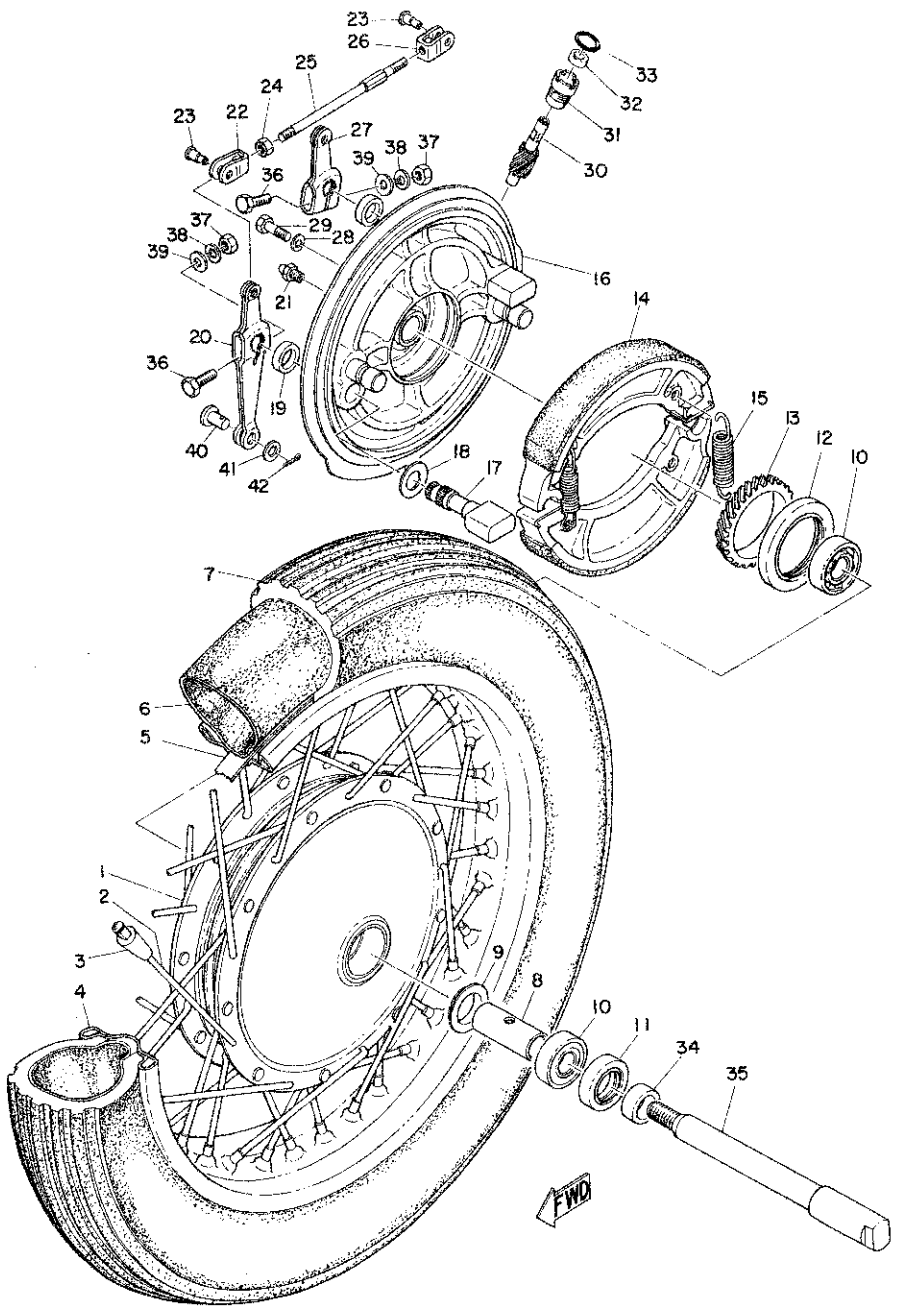


SEAT & CARRIER

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
22- 1	235-24730-00	DOUBLE SEAT ASS'Y		1	1		
22- 1-1	235-24731-00	. COVER, double seat		1	1		
22- 2	168-24741-00	. PAD, seat		2	2		
22- 3	235-24755-00	. HOOK, seat		13	13		
22- 4	91203-10035	BOLT		2	2		
22- 5	92901-10100	WASHER, spring		2	2		
22- 6	92901-10200	WASHER, plain		2	2		
		ALTERNATE PARTS					
22- 7	168-24830-00	SUB CARRIER ASS'Y		1	1		
22- 8	91203-10055	BOLT		2	2		

(150) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 23 FRONT WHEEL

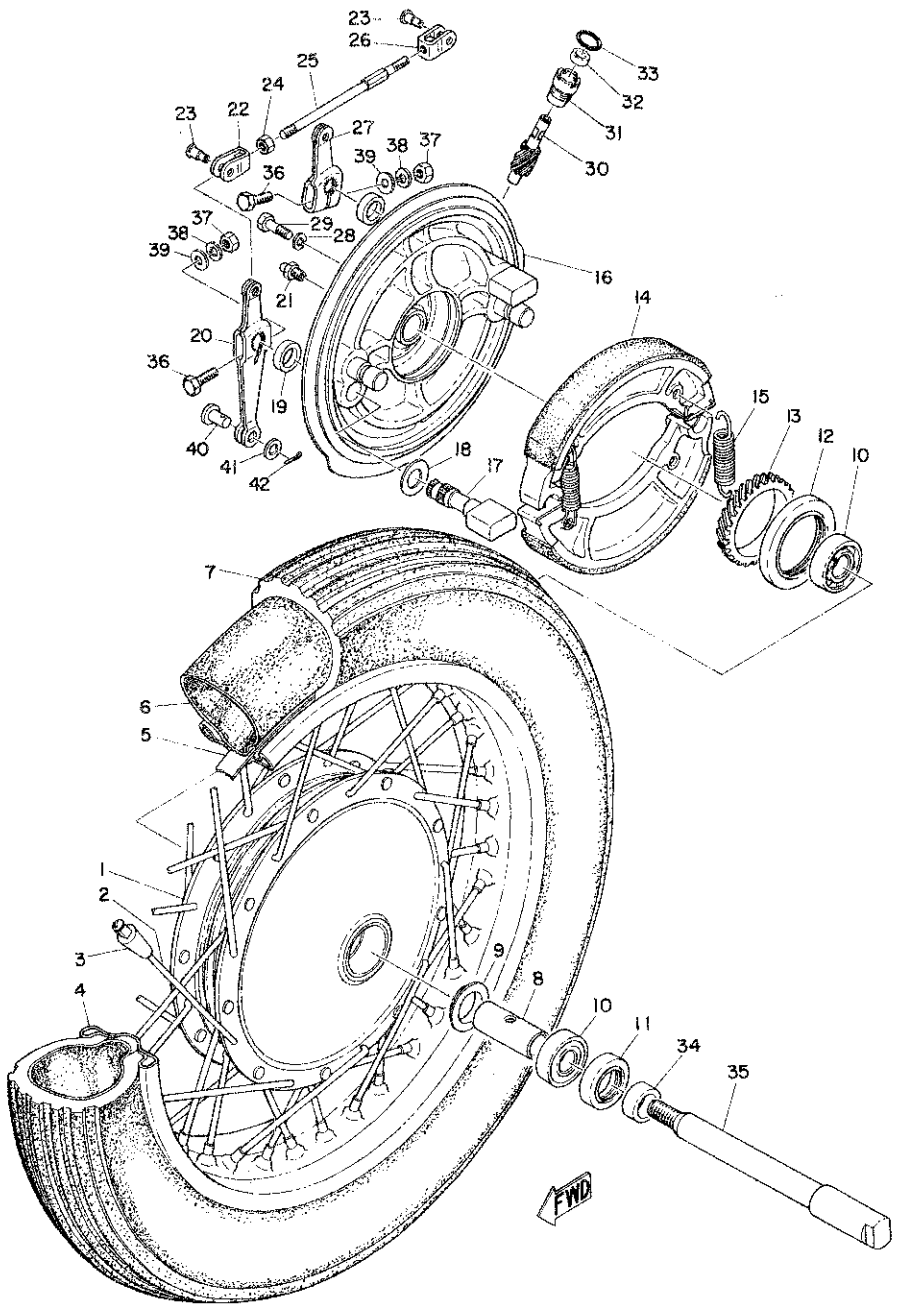


FRONT WHEEL

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
23- 1	152-25111-00	HUB, front		1	1		
23- 2	152-25104-00	SPOKE SET		1s	1s		
23- 3	156-25398-00	BALANCER, wheel		U.R	U.R		
23- 4	94416-18013	RIM	1.60A-18	1	1		
23- 5	94330-18010	BAND, rim	3.00-18	1	1		
23- 6	94230-18012	TUBE	3.00-18	1	1		☆
23- 7	94130-18039	TIRE	3.00-18-4PR	1			☆
	94130-18038	TIRE	3.00-18-4PR		1		☆
23- 8	152-25117-00	SPACER, bearing		1	1		
23- 9	152-25115-00	FLANGE, spacer		1	1		
23-10	93306-20304	BEARING	6203-ZC3	2	2		
23-11	93105-24006	OIL SEAL	SDD-24-40-8	1	1		
23-12	93107-50003	OIL SEAL	OS-64-50-7	1	1		
23-13	152-25135-00	GEAR, drive		1	1		
23-14	168-25130-00	BRAKE SHOE COMP.		2	2		
23-15	156-25333-00	SPRING, return		2	2		
23-16	156-25121-01	PLATE, brake shoe		1	1		
23-17	168-25151-00	CAM, shaft		2	2		
23-18	148-25353-00	SHIM, cam shaft	14.2-24-0.5	2	2		
23-19	148-25359-00	SEAL, cam shaft		2	2		
23-20	168-25155-00	LEVER, cam shaft 1		1	1		
23-21	93700-06001	NIPPLE, grease		1	1		
23-22	174-25163-00	END, rod		1	1		
23-23	174-25165-00	PIN, rod end		2	2		
23-24	92803-06300	NUT		1	1		
23-25	152-25161-00	ROD, connecting		1	1		
23-26	174-25164-00	END, rod 2		1	1		
23-27	168-25156-00	LEVER, cam shaft 2		1	1		
23-28	92901-06100	WASHER, spring		1	1		
23-29	91203-06020	BOLT		1	1		
23-30	152-25138-00	GEAR, meter		1	1		
23-31	109-25136-00	BUSHING		1	1		
23-32	93104-07003	OIL SEAL	SO-7-14-4	1	1		
23-33	93210-14104	O-RING	2.4-13.8	1	1		
23-34	152-25183-00	COLLAR, wheel shaft		1	1		
23-35	152-25181-00	SHAFT, wheel		1	1		
23-36	91203-06020	BOLT		2	2		
23-37	92803-06100	NUT		2	2		

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Fig. 23 FRONT WHEEL

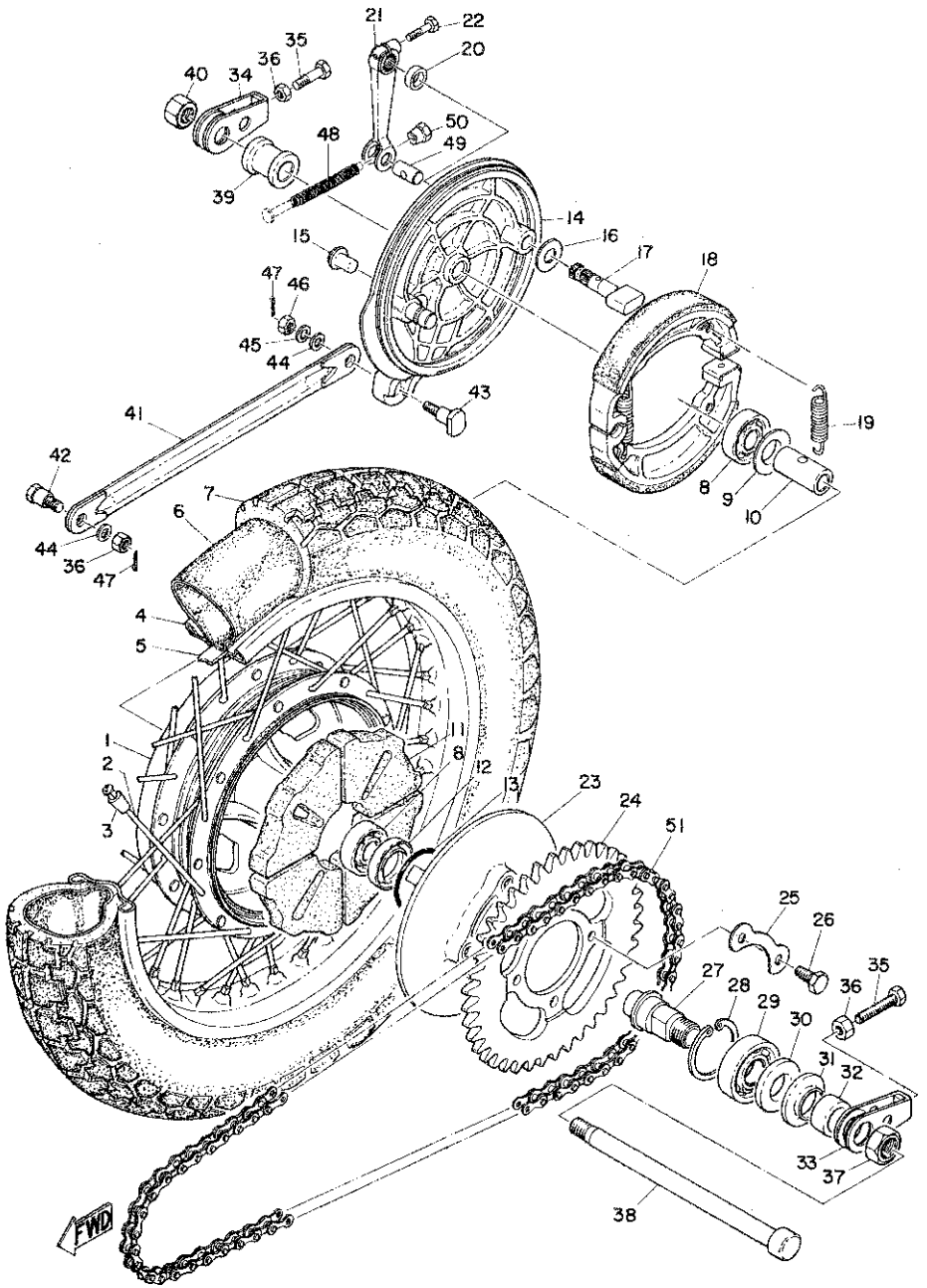


FRONT WHEEL

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
23-38	92903-06100	WASHER, spring		2	2		
23-39	92903-06200	WASHER, plain		2	2		
23-40	156-27229-00	PIN, link joint		1	1		
23-41	156-27226-00	WASHER, pedal link	8.2-13-0.6	1	1		
23-42	01401-20012	PIN, cotter		1	1		

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Fig. 24 REAR WHEEL

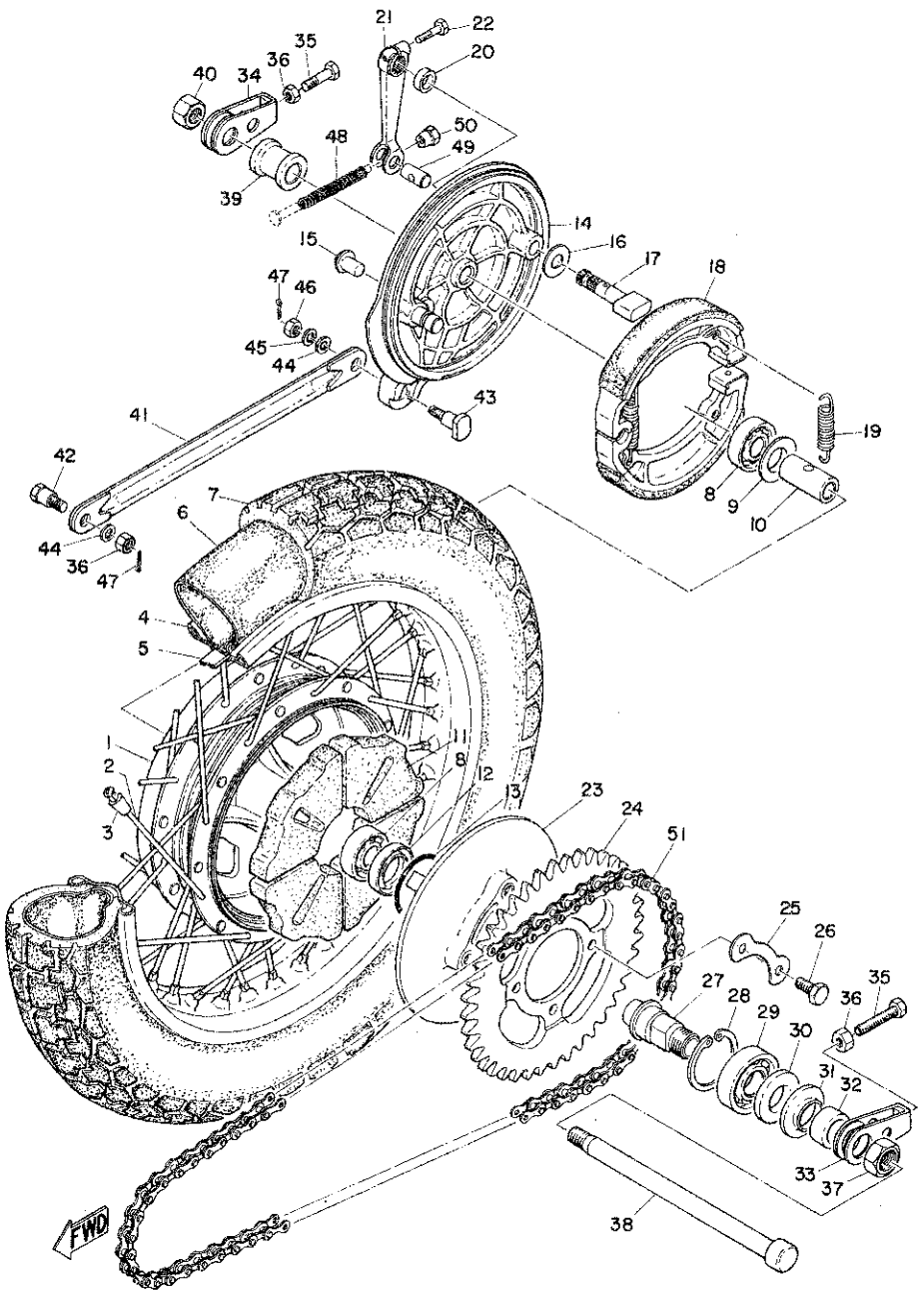


REAR WHEEL

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
24- 1	152-25311-00	HUB, rear		1	1		
24- 2	152-25304-00	REAR SPOKE SET		1	1		
24- 3	156-25398-00	BALANCER, wheel		U.R	U.R		
24- 4	94418-18026	RIM	1.85B-18	1	1		
24- 5	94335-18018	BAND, rim	3.50-18	1	1		
24- 6	94235-18022	TUBE	3.50-18	1	1		☆
24- 7	94135-18055	TIRE, rear	3.50-18 4PR	1			☆
	94135-18050	TIRE, rear			1		☆
24- 8	93306-30303	BEARING	63032C3	2	2		
24- 9	148-25315-00	FLANGE, spacer		1	1		
24-10	148-25317-00	SPACER, bearing		1	1		
24-11	168-25364-00	DAMPER, clutch		4	4		
24-12	93102-32037	OIL SEAL	SD-32-45-8	1	1		
24-13	93210-55051	O-RING	3-54.5	1	1		
24-14	168-25321-00	PLATE, brake shoe		1	1		
24-15	168-25339-00	PLUG, blind		1	1		
24-16	148-25353-00	SHIM, cam shaft	14.2-24-0.5	1	1		
24-17	168-25351-00	CAM, shaft		1	1		
24-18	168-25330-00	BRAKE SHOE COMP.		2	2		
24-19	156-25333-00	SPRING, return		2	2		
24-20	148-25359-00	SEAL, cam shaft		1	1		
24-21	168-25355-00	LEVER, cam shaft		1	1		
24-22	91203-06025	BOLT		1	1		
24-23	168-25366-00	CLUTCH, hub		1	1		
24-24	168-25435-10	GEAR, sprocket wheel	35T				
	168-25436-10	GEAR, sprocket wheel	36T				
	168-25437-10	GEAR, sprocket wheel	37T				
	168-25438-10	GEAR, sprocket wheel	38T	U.R	U.R		
	168-25439-10	GEAR, sprocket wheel	39T	1	1		
	168-25440-10	GEAR, sprocket wheel	40T				
	168-25441-10	GEAR, sprocket wheel	41T				
	168-25442-10	GEAR, sprocket wheel	42T				
24-25	168-25412-00	WASHER, lock		2	2		
24-26	146-25411-00	BOLT, fitting		4	4		
24-27	152-25387-00	SHAFT, sprocket		1	1		
24-28	93420-52014	CIRCLIP	R52	1	1		
24-29	93306-20503	BEARING	6205ZC3	1	1		
24-30	93104-25008	OIL SEAL	SO-25-47-5	1	1		

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Fig. 24 REAR WHEEL

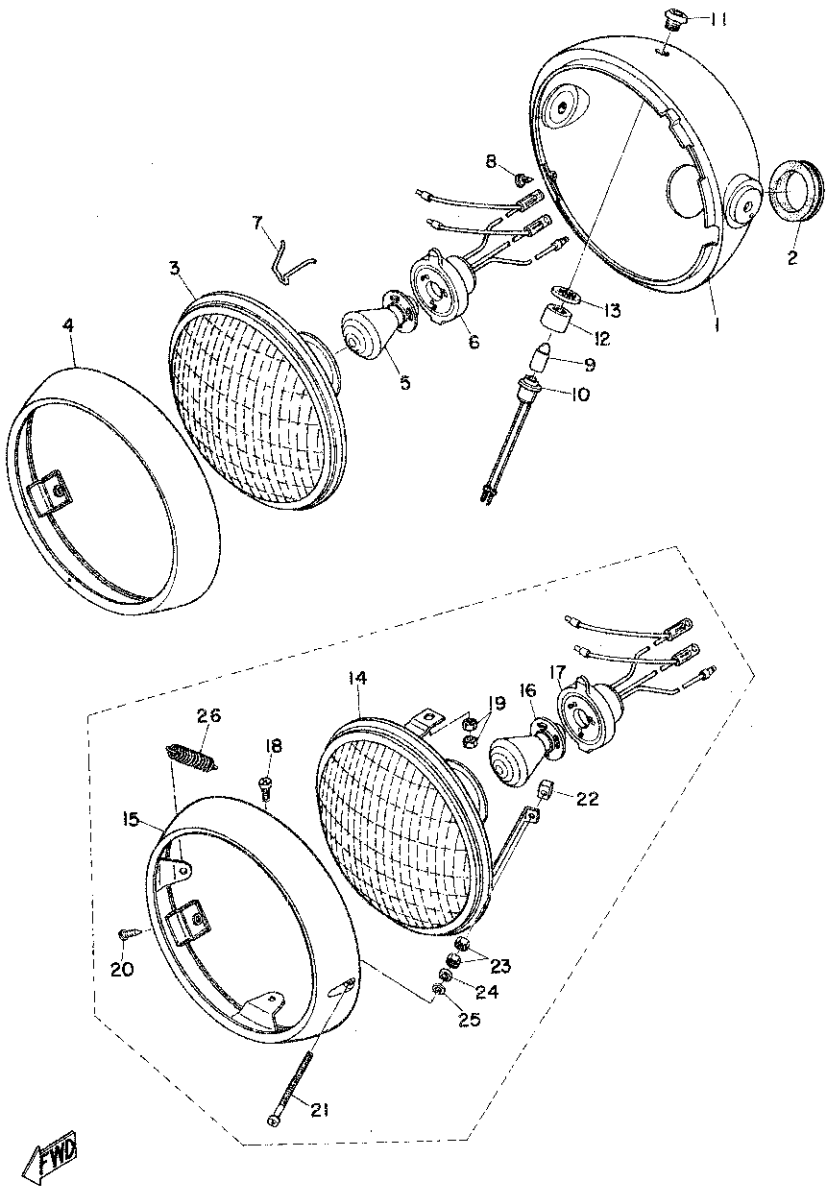


REAR WHEEL

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
24-31	168-25367-00	COVER, dust		1	1		
24-32	168-25386-00	COLLAR, sprocket shaft		1	1		
24-33	168-25388-00	PULLER, chain (L.H)	23φ	1	1		
24-34	168-25389-00	PULLER, chain (R.H)	17φ	1	1		
24-35	168-25379-00	BOLT, chain puller		2	2		
24-36	98801-08100	NUT	(ISO)	3	3		
24-37	168-25385-00	NUT, sprocket shaft		1	1		
24-38	150-25381-00	SHAFT, wheel		1	1		
24-39	148-25383-00	COLLAR, wheel shaft		1	1		
24-40	169-25382-00	NUT, shaft		1	1		
24-41	168-25371-00	BAR, tension		1	1		
24-42	168-25373-00	BOLT, tension bar		1	1		
24-43	168-25378-00	BOLT, tension bar 2		1	1		
24-44	92901-08200	WASHER, plain		2	2		
24-45	92901-08100	WASHER, spring		1	1		
24-46	98801-08100	NUT	(ISO)	1	1		
24-47	91401-20015	PIN, cotter		2	2		
24-48	168-27236-00	SPRING, rod		1	1		
24-49	168-27237-00	PIN, clevis		1	1		
24-50	168-27238-00	NUT, adjusting		1	1		
24-51	94515-30098	CHAIN	530T-98P	1	1		
24-51A	94615-30001	. JOINT, chain		1	1		

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Fig. 25 HEAD LAMP

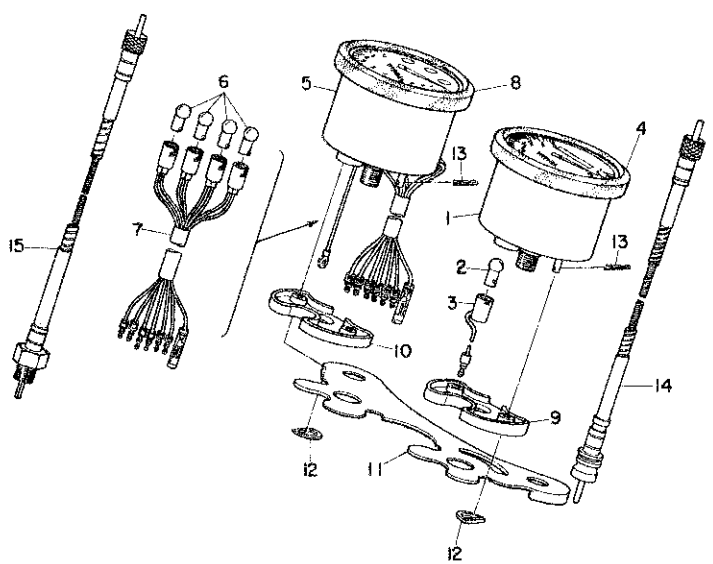


HEAD LAMP

Ref No.	Parts No.	Parts Name	Description	Q'ty R 3	Q'ty R3C	S·R	Remarks
25- 1	235-84330-60-33	BODY ASS'Y		1			Yamaha Black
	235-84330-60-64	BODY ASS'Y			1		Candy Green
	235-84330-60-65	BODY ASS'Y			1		Californian Orange
25- 2	214-84153-60	. GROMMET		1	1		
25- 0-1	235-84310-00	HEAD LAMP UNIT ASS'Y	(ISO)	1	1		
25- 3	235-84320-00	. LENS ASS'Y		1	1		
25- 4	235-84315-00	. RIM, head lamp	(ISO)	1	1		
25- 5	235-84314-00	. BULB, head lamp	12V 35/25W	1	1		☆
25- 6	235-84312-60	. SOCKET		1	1		
25- 7	148-84324-00	. SPRING, reflector set		4	4		
25- 8	195-84325-00	. SCREW, rim fitting	(ISO)	1	1		
25- 0-2	235-84301-60	PILOT LAMP ASS'Y		1	1		
25- 9	235-84346-00	. BULB, pilot	12V 1.5W	1	1		☆
25-10	214-~~84150~~ SW350 -60	. SOCKET CORD ASS'Y		1	1		7005/8
25-11	214-84157-60	. BODY, high beam		1	1		
25-12	214-84158-60	. NUT, pilot lamp		1	1		
25-13	92901-12300	. WASHER, tooth		1	1		
		PROPER PARTS TO U.S.A.					
25- 0-3	235-84310-60	HEAD LAMP UNIT ASS'Y	(ISO)	1	1		
25-14	235-84320-60	LENS ASS'Y		1	1		
25-15	235-84315-60	. RIM, head lamp	(ISO)	1	1		
25-16	235-84314-00	. BULB, head lamp	12V 35/25W	1	1		☆
25-17	235-84312-60	. SOCKET		1	1		
25-18	98502-05012	. SCREW, pan head	(ISO)	2	2		
25-19	98802-05200	. NUT	(ISO)	4	4		
25-20	195-84325-00	. SCREW, rim fitting	(ISO)	1	1		
25-21	214-84131-61	. SCREW, rim adjuster	(ISO)	1	1		
25-22	198-84331-60	. NUT, adjust	(ISO)	1	1		
25-23	802-84126-00	. NUT	(ISO)	2	2		
25-24	168-84328-60	. SPACER		1	1		
25-25	92902-04200	. WASHER, plain		1	1		
25-26	168-84333-60	. SPRING, lens adjust		1	1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 26 SPEEDOMETER & TACHOMETER

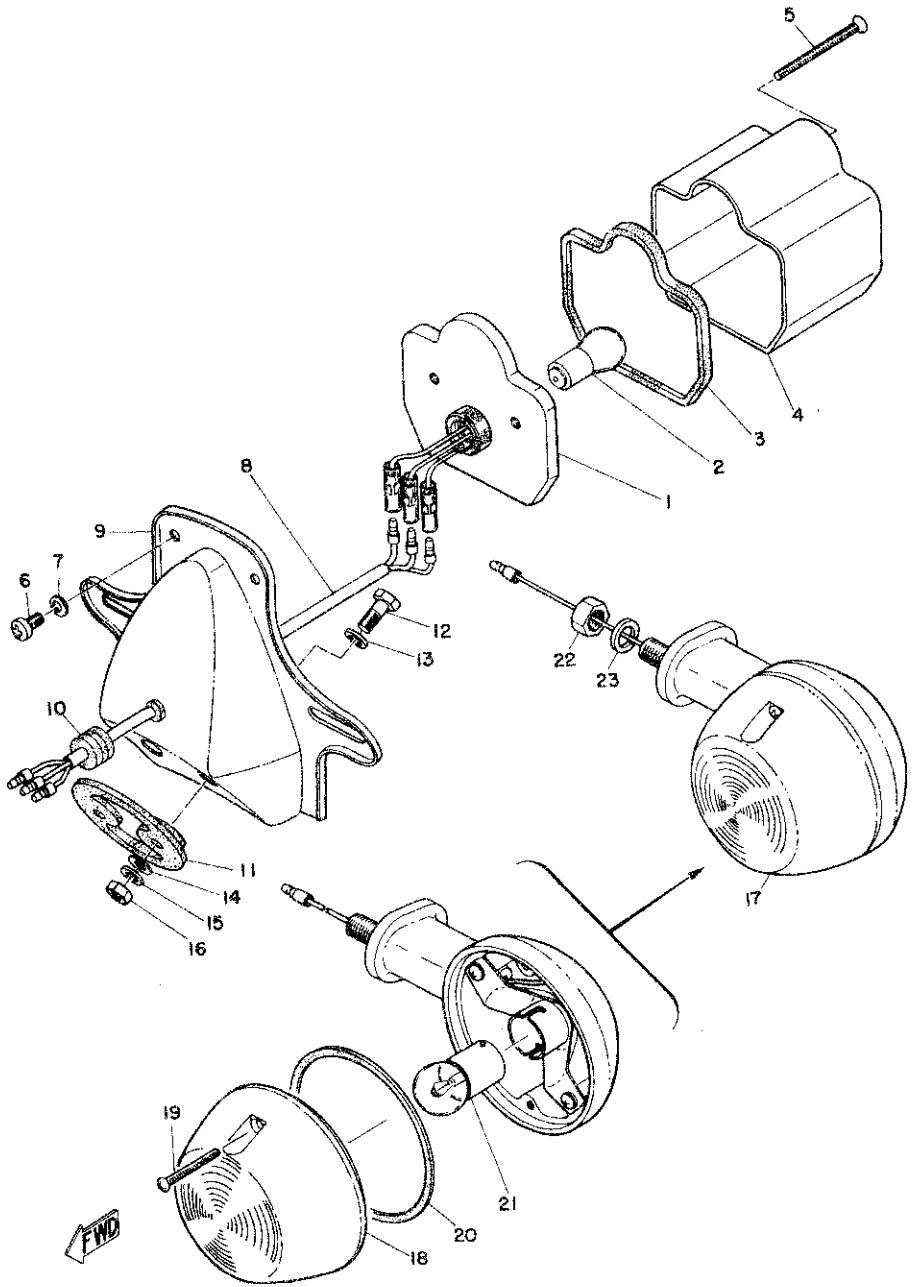


SPEEDOMETER & TACHOMETER

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
26- 1	235-83510-40	SPEEDOMETER ASS'Y	mil/h	1	1		
	235-83510-20	SPEEDOMETER ASS'Y	km/h	1	1		
26- 2	123-83516-20	. BULB, pilot	15V 3W	1	1		☆
26- 3	~~214~~ 235-83536-~~30~~ 21	. SOCKET, meter		1	1		7002/2
26- 4	214-83513-00	. DAMPER, speedometer		1	1		
26- 5	235-83540-00	TACHOMETER ASS'Y		1	1		
26- 6	123-83516-20	. BULB, pilot	15V 3W	4	4		☆
26- 7	235-83520-~~00~~ 01	. SOCKET ASS'Y		1	1		7002/2
26- 8	214-83513-00	. DAMPER, speedometer		1	1		
26- 9	214-83523-00	DAMPER		1	1		
26-10	237-83523-00	DAMPER		1	1		
26-11	235-83519-00-33	BRACKET, meter	(ISO)	1	1		
26-12	214-83524-00	WASHER, special		4	4		
26-13	156-83525-00	CLIP		4	4		
26-14	235-83550-00	SPEEDOMETER CABLE ASS'Y		1	1		
26-15	235-83560-00	TACHOMETER CABLE ASS'Y		1	1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 27 TAIL LAMP & FLASHER LAMP

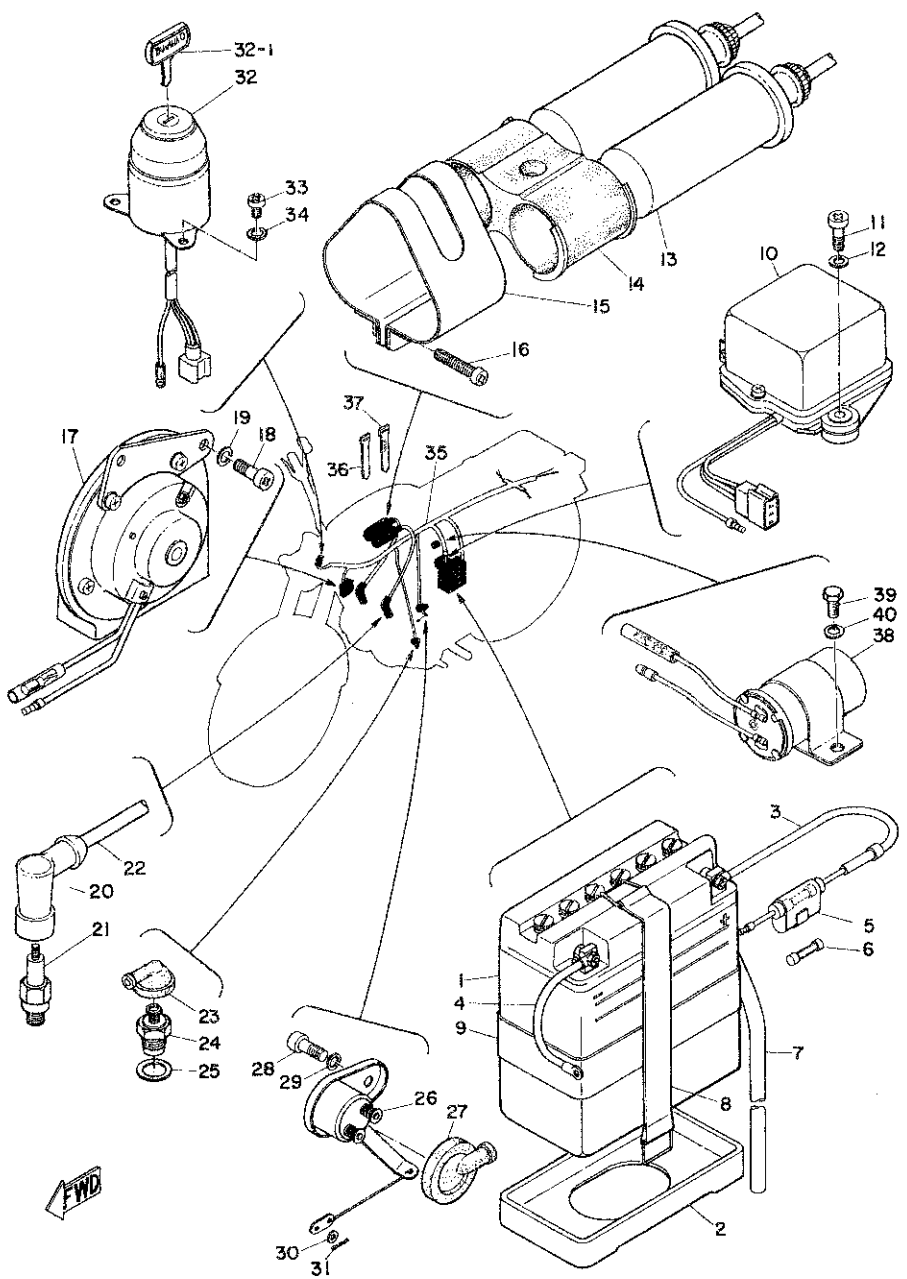


TAIL LAMP & FLASHER LAMP

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S-R	Remarks
27- 0-1	168-84710-01	TAIL LAMP UNIT ASS'Y	ISO	1	1		
27- 1	168-84711-01	. BASE, tail lamp	ISO	1	1		
27- 2	168-84714-00	. BULB, tail lamp	12V 23/7W	1	1		☆
27- 3	168-84712-60	. SEAT, base		1	1		
27- 4	168-84721-00	. LENS, tail lamp		1	1		
27- 5	193-84724-00	. SCREW, lens fitting	ISO	2	2		
27- 6	92503-06012	. SCREW, pan head		2	2		
27- 7	92901-06100	. WASHER, spring		2	2		
27- 8	168-84717-00	CORD, tail lamp		1	1		
27- 9	168-84751-00-35	BRACKET, licence		1	1		
27-10	152-84518-00	GROMMET, tail lamp		2	2		
27-11	168-84753-00	DAMPER		1	1		
27-12	168-21738-00	BOLT		2	2		
27-13	156-24186-00	WASHER, special		2	2		
27-14	92901-06200	WASHER, plain		2	2		
27-15	92901-06100	WASHER, spring		2	2		
27-16	92801-06100	NUT		2	2		
27-17	235-83310-20	FRONT FLASHER LAMP ASS'Y	ISO	2	2		
	193-83330-21	REAR FLASHER ALMP ASS'Y	ISO	2	2		
27-18	183-83332-20	. LENS, flasher		4	4		
27-19	183-83333-21	. SCREW, lens fitting	ISO	8	8		
27-20	183-83313-20	. GASKET, flasher lens		4	4		
27-21	136-83311-20	. BULB, flasher	12V 8W	4	4		☆
27-22	98801-08300	NUT	ISO	4	4		
27-23	92901-08100	WASHER, spring		4	4		
		PROPER PARTS TO U.S.A.					
27- 0-1A	168-84710-61	TAIL LAMP UNIT ASS'Y	ISO	1	1		
27- 1	168-84711-01	. BASE, tail lamp	ISO	1	1		
27- 2	168-84714-00	. BULB, tail lamp	12V 23/7W	1	1		☆
27- 3	168-84712-60	. SEAT, base		1	1		
27- 4A	168-84721-60	. LENS, tail lamp		1	1		
27- 5	193-84724-00	. SCREW, lens fitting	ISO	2	2		
27- 6	92503-06012	. SCREW, pan head		2	2		
27- 7	92901-06100	. WASHER, spring		2	2		

ISO : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 28 ELECTRICAL

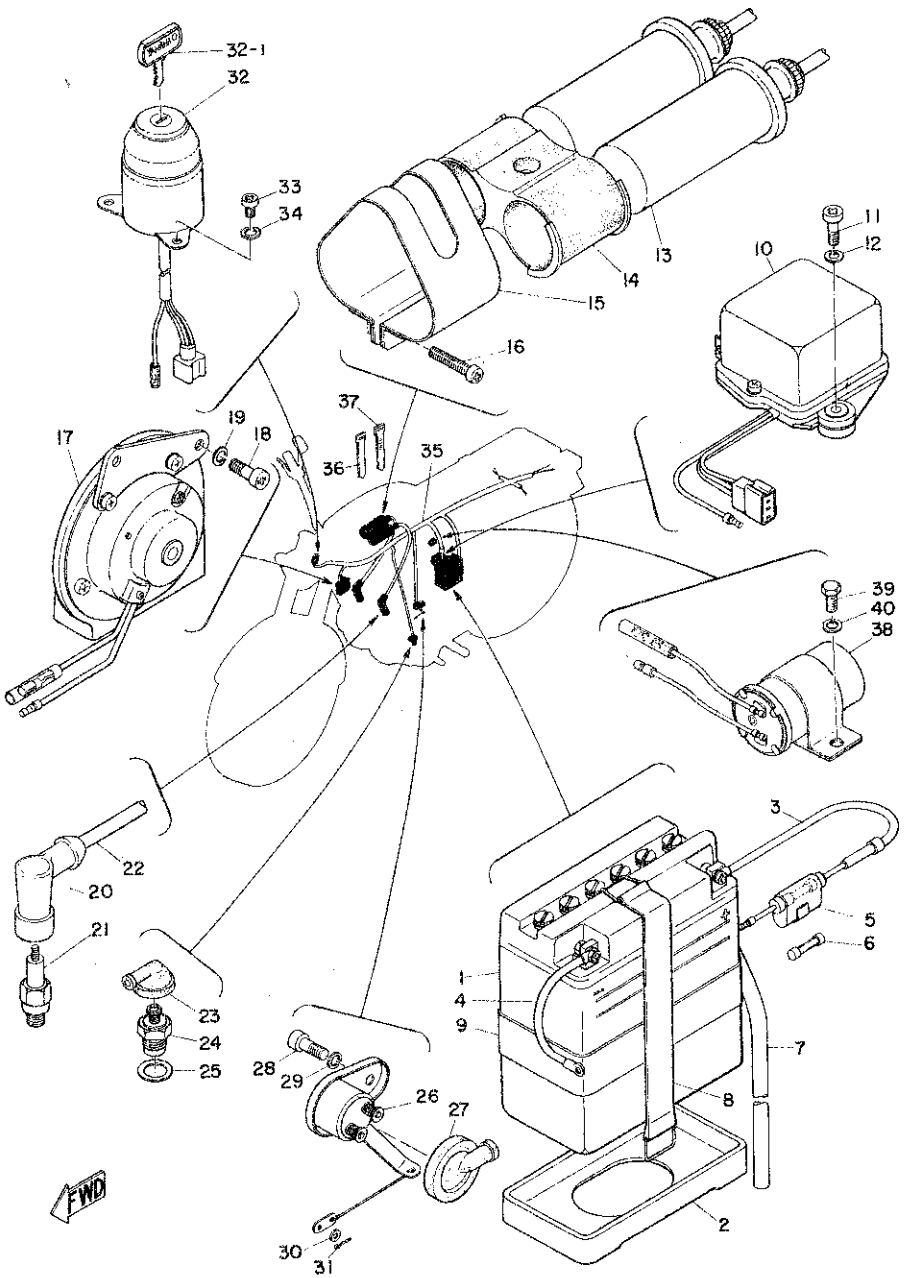


ELECTRICAL

Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S·R	Remarks
28- 1	235-82110-70	BATTERY ASS'Y		1	1		
28- 1-1	104-82111-20	. CAP, battery		6	6		
28- 2	235-82122-00	SEAT, battery		1	1		
28- 3	168-82115-00	WIRE, plus lead		1	1		
28- 4	168-82116-00	WIRE, minus lead		1	1		
28- 5	164-82150-00	FUSE HOLDER ASS'Y		1	1		
28- 6	148-82151-00	. FUSE		2	2		
28- 7	168-82112-00	PIPE, breather		1	1		
28- 8	137-82131-01	BAND, battery		1	1		
28- 9	235-82124-00	BAND, battery		1	1		
28-10	168-81910-20	VOLTAGE REGULATOR ASS'Y		1	1		
28-11	92501-06018	SCREW, pan head		2	2		
28-12	92901-06100	WASHER, spring		2	2		
28-13	168-82310-70	IGNITION COIL ASS'Y		2	2		
28-14	168-82312-00	HOLDER, coil fitting		1	1		
28-15	168-82311-00	BAND, coil fitting		1	1		
28-16	92501-06020	SCREW, pan head		2	2		
28-17	168-83371-20	HORN		1	1		
28-18	92501-06015	SCREW, pan head		2	2		
28-19	92901-06100	WASHER, spring		2	2		
28-20	166-82370-20	PLUG CAP ASS'Y		2	2		
28-21	94700-00006	PLUG, spark	B8HC	2	2		
28-22	168-82341-00	CORD, high tension		2	2		
28-23	168-82542-10	CAP		1	1		
28-24	168-82540-00	NEUTRAL SWITCH ASS'Y		1	1		
28-25	168-82543-00	GASKET	12-18-1	1	1		
28-26	168-82530-00	STOP SWITCH ASS'Y	.	1	1		
28-27	168-82532-00	CAP		1	1		
28-28	92501-06010	SCREW, pan head		1	1		
28-29	92901-06100	WASHER, spring		1	1		
28-30	92901-06200	WASHER, plain		1	1		
28-31	91401-25015	PIN, cotter		1	1		
28-32	235-82510-10	MAIN SWITCH ASS'Y		1	1		
28-32-1	235-82511-00	. KEY, main switch		2	2		
28-33	98503-05008	SCREW, pan head	(ISO)	2	2		
28-34	92901-05100	WASHER, spring		2	2		
28-35	235-82590-10	WIRE HARNESS ASS'Y		1	1		
28-36	150-82591-00	BAND		4	4		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 28 ELECTRICAL



Ref No.	Parts No.	Parts Name	Description	Q'ty R3	Q'ty R3C	S-R	Remarks
28-37	168-82592-00	BAND, wire harness		1	1		
28-38	211-83350-20	FLASHER RELAY ASS'Y		1	1		
28-39	91201-06012	BOLT		1	1		
28-40	92901-06100	WASHER, spring		1	1		

ISO : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

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23-31	109-25136-00
15-24	116-28317-00
9-16	120-15371-00
9-17	122-15373-00
15- 4	122-22243-00
18-28	122-23119-01
18-29	122-23129-00
18-27	122-23346-00
18-60	122-23483-00
26- 2	123-83510-20
26- 6	123-83516-20
13- 1	126-13116-00
21- 6	126-21764-00
11-29	127-14124-20
11-15	127-14134-00
11-30	127-14161-00
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14-21	131-81211-20
14-20	131-81213-20
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