YAMAHA

PARTS LIST

MODEL R3

ISO

SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

YAMAHA MOTOR CO., LTD.

R3 PARTS LIST CORRECTION

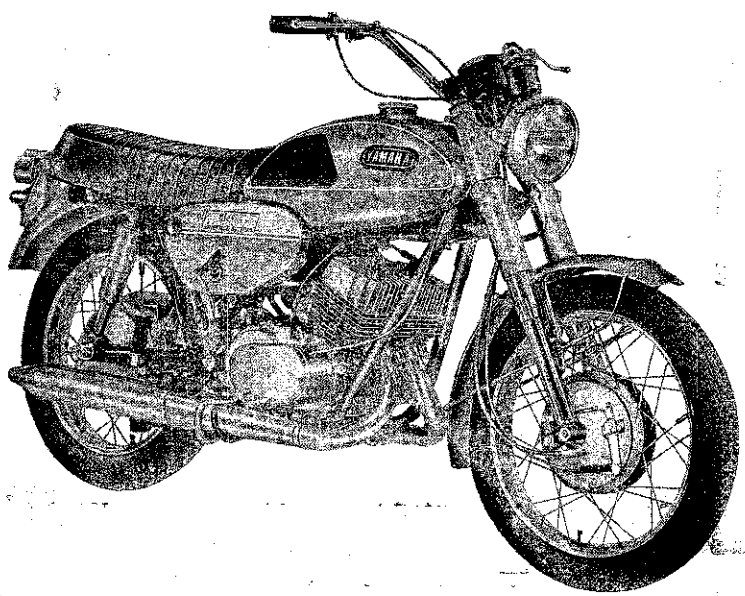
Please correct your parts list as shown below:

Page No.	Ref. No.	Parts List Reads	Parts List Should Read
28	12- 1	167-14611-00	168-14611-00
38	15-10	156-22210-00-64	156-22210-01-64
		156-22210-00-65	156-22210-01-65
44	18- 0-1	211-23100-60-64	235-23100-60-64
		211-23100-60-65	235-23100-60-65
50	19-10	235-26241-10	235-26241-00
50	19-11	235-26242-10	235-26242-00
72	26- 1	168-84711-61	168-84711-01

YAMAHA MOTOR CO., LTD.

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YAMAHA



SPECIFICATION

Model R3 (USA)

OVERALL LENGTH	80.3 in.
OVERALL WIDTH	35.2 in.
OVERALL HEIGHT	42.7 in.
WHEEL BASE	52.8 in.
ROAD CLEARANCE	5.9 in.
NET WEIGHT	340 lbs
BORE & STROKE	2.402 x 2.346 x 2
COMPRESSION RATIO	7.5 : 1
CYLINDER CAPACITY	21.13 cu-in
MAXIMUM POWER	36 bhp/7,000rpm
MAXIMUM TORQUE	28.0 ft-lb/6,000rpm
SPEED RANGE	over 100m/h
CLIMBING ABILITY	26.5
STARTING SYSTEM	kick
FUEL TANK CAPACITY	4.0 gal
OIL TANK CAPACITY	3.4 QT
FRONT TIRE	3.00-18-4PR
REAR TIRE	3.50-18-4PR

Instructions on Parts List

YAMAHA R3

1. DIMENSIONS: All dimensions are given in millimeters with the exception of steel balls which are given in inches.

2. KEY TO SYMBOLS

R.H	.....	Right hand side (Viewed from the rider's seat facing forward)
L.H	.....	Left hand side (Viewed from the rider's seat facing forward)
S.R.	.....	Suggested retail price
UR	.....	Use size (thickness) and/or numbers as required
☆	.....	Government inspected parts
△	.....	Not supplied as a single part
S	.....	Indicates "S" shaped circlip
E	.....	Indicates "E" shaped circlip
R	.....	Indicates "R" shaped circlip
T	.....	Number of teeth in a gear
V	.....	Voltage for light bulbs
W	.....	Wattage for light bulbs
L	.....	Length
S	.....	"S" type oil seal
SD	.....	"SD" type oil seal
SO	.....	"SO" type oil seal
SW	.....	"SW" type oil seal

3. COMPONENT PARTS: Component parts of an assembly are preceded by a dot (.) as follows:

KICK CRANK ASS'Y
. WASHER, spring)
. LEVER, kick) Component parts
. PIN)

Component parts which are mounted on either side of the m/c. are listed in the following sequence:

3a).– Parts to be mounted on "LEFT SIDE" are listed first.–

3b).– Parts to be mounted on "RIGHT SIDE" are listed second.–

3c).– Parts which can be mounted on "EITHER SIDE" are listed next to the above parts.–

You are requested to be very careful, when ordering, not to make a mistake in stating the part numbers, since only a single wrong figure will entirely change the contents and will cause you to receive quite a different part.
We believe that this introduction will prove a great help to you, but if you have any ambiguous point, please do not hesitate to contact us.

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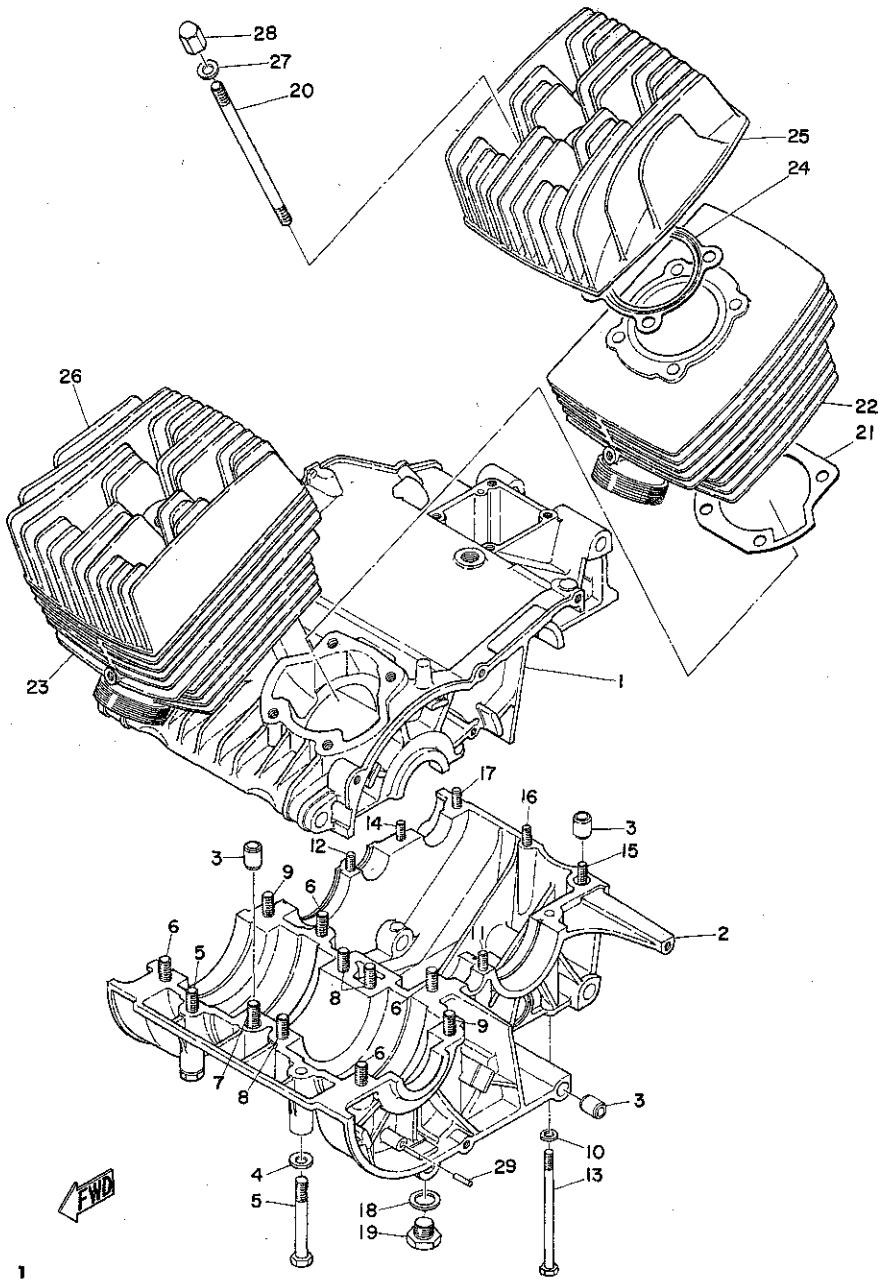
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NUMERICAL INDEX

ENGINE

YAMAHA
PARTS

Fig. 1 CRANK CASE

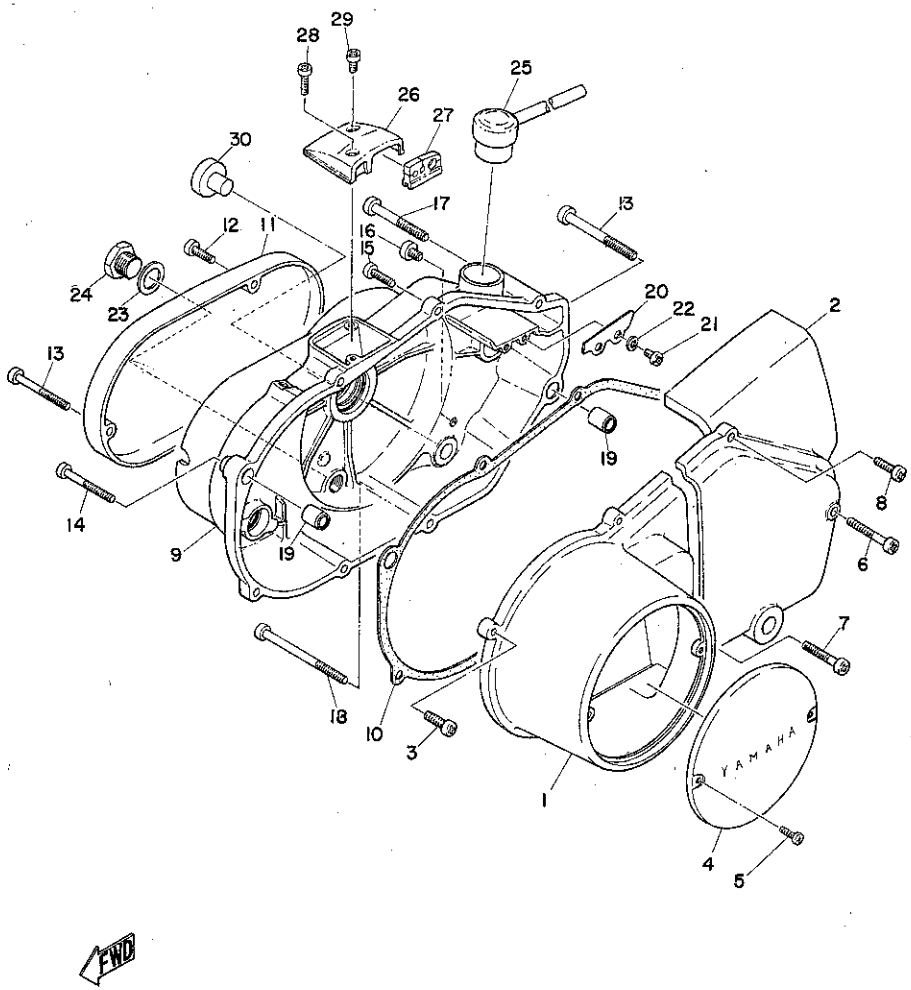


CRANK CASE

Ref No.	Parts No.	Parts Name	Description	Q'ty	S R	Remarks
1- 0-1	168-15100-01	CRANK CASE ASS'Y	(ISO)	1		
1- 1	168-15111-01	. CASE, crank (upper)	(ISO)	1		△
1- 2	168-15121-01	. CASE, crank (lower)	(ISO)	1		△
1- 3	91810-08016	PIN, dowel	9.8-12-16	3		
1- 4	92901-08200	WASHER, plain		12		
1- 5	97101-08065	BOLT	(ISO)	2		
1- 6	97101-08085	BOLT	(ISO)	4		
1- 7	97101-08095	BOLT	(ISO)	1		
1- 8	97101-08075	BOLT	(ISO)	3		
1- 9	97101-08100	BOLT	(ISO)	2		
1-10	92901-06200	WASHER, plain		7		
1-11	91101-06085	BOLT		1		
1-12	91101-06100	BOLT		1		
1-13	91101-06095	BOLT		1		
1-14	91101-06090	BOLT		1		
1-15	91101-06105	BOLT		1		
1-16	91101-06070	BOLT		1		
1-17	91101-06055	BOLT		1		
1-18	137-15353-00	GASKET, drain plug	14-21-1.5	1		
1-19	102-15351-00	PLUG, drain		1		
1-20	168-11361-00	BOLT, cylinder holding		8		
1-21	168-11351-00	GASKET, cylinder		2		
1-22	235-11311-00	CYLINDER (L.H)		1		
1-23	235-11321-00	CYLINDER (R.H)		1		
1-24	168-11181-01	GASKET, cylinder head		2		
1-25	235-11111-00	HEAD, cylinder (L.H)		1		
1-26	235-11121-00	HEAD, cylinder (R.H)		1		
1-27	92901-08200	WASHER, plain		8		
1-28	170-11171-00	NUT		8		
1-29	93603-14026	PIN, dowel	3-14	1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 2 CRANKCASE COVER

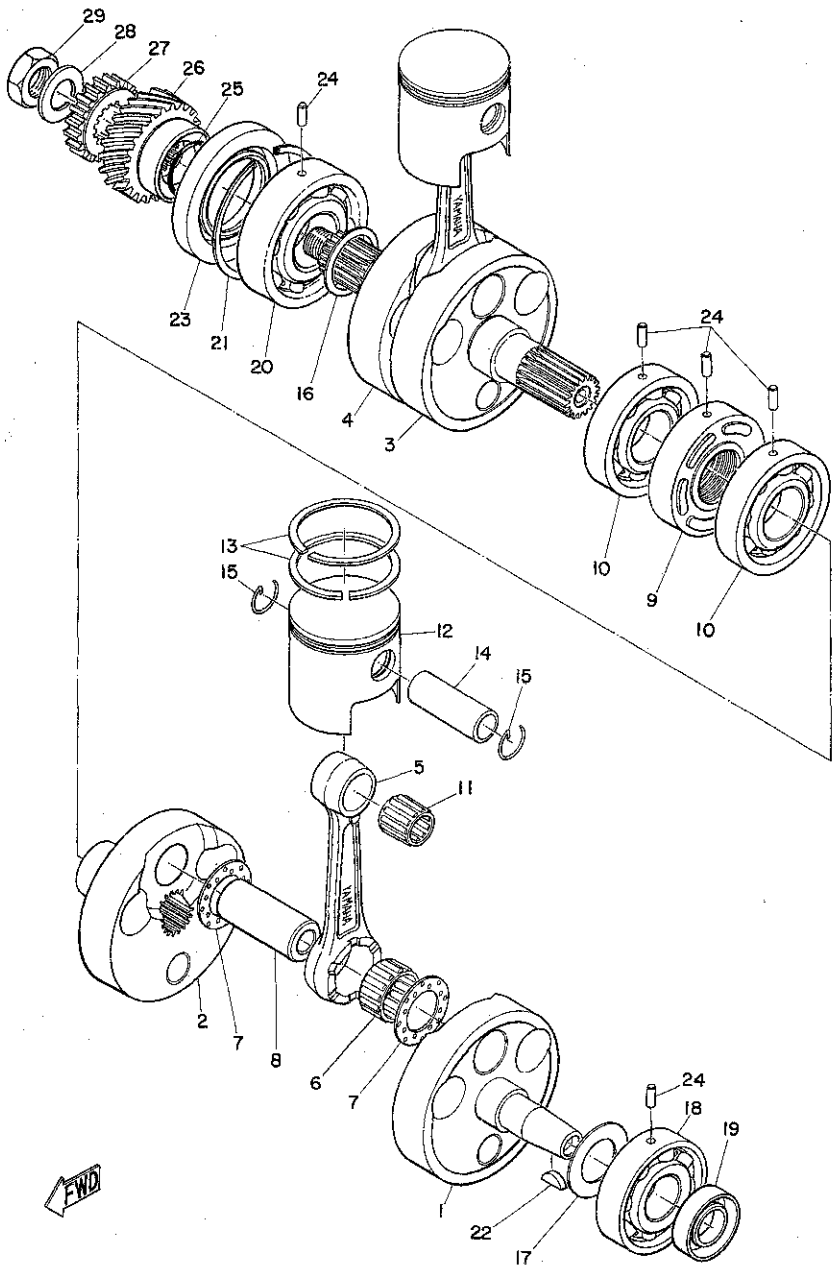


CRANKCASE COVER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
2- 1	235-15421-00	COVER, crank case (1) (L.H)	ISO	1		
2- 2	235-15431-00	COVER, crank case (2) (L.H)		1		
2- 3	92501-06020	SCREW, pan head		3		
2- 4	141-15415-00	COVER		1		
2- 5	98501-04010	SCREW, pan head	ISO	2		
2- 6	92501-06040	SCREW, pan head		1		
2- 7	92501-06035	SCREW, pan head		1		
2- 8	92501-06020	SCREW, pan head		1		
2- 9	235-15411-00	COVER, crank case (R.H)	ISO	1		
2-10	168-15451-00	GASKET, crank case cover		1		
2-11	235-15416-00	COVER, oil pump		1		
2-12	92501-06018	SCREW, pan head		2		
2-13	92501-06050	SCREW, pan head		2		
2-14	92501-06045	SCREW, pan head		1		
2-15	92501-06020	SCREW, pan head		5		
2-16	92501-06008	SCREW, pan head		1		
2-17	92501-06065	SCREW, pan head		1		
2-18	92501-06080	SCREW, pan head		1		
2-19	41810 -08016	PIN, dowel	9.8-12-16	2		
2-20	168-15492-00	COVER		1		
2-21	98501-05008	SCREW, pan head	ISO	2		
2-22	92901-05100	WASHER, spring		2		
2-23	137-15353-00	GASKET, drain plug	14-21-1.5	1		
2-24	102-15351-00	PLUG, drain		1		
2-25	168-15363-00	PLUG, oil		1		
2-26	168-15491-00	PROTECTOR, pipe		1		
2-27	168-15494-00	SEAL, protector		1		
2-28	98501-05018	SCREW, pan head	ISO	1		
2-29	98501-05018	SCREW, pan head	ISO	1		
2-30	168-18149-00	PLUG, blind		1		

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Fig. 3 CRANKSHAFT & PISTON

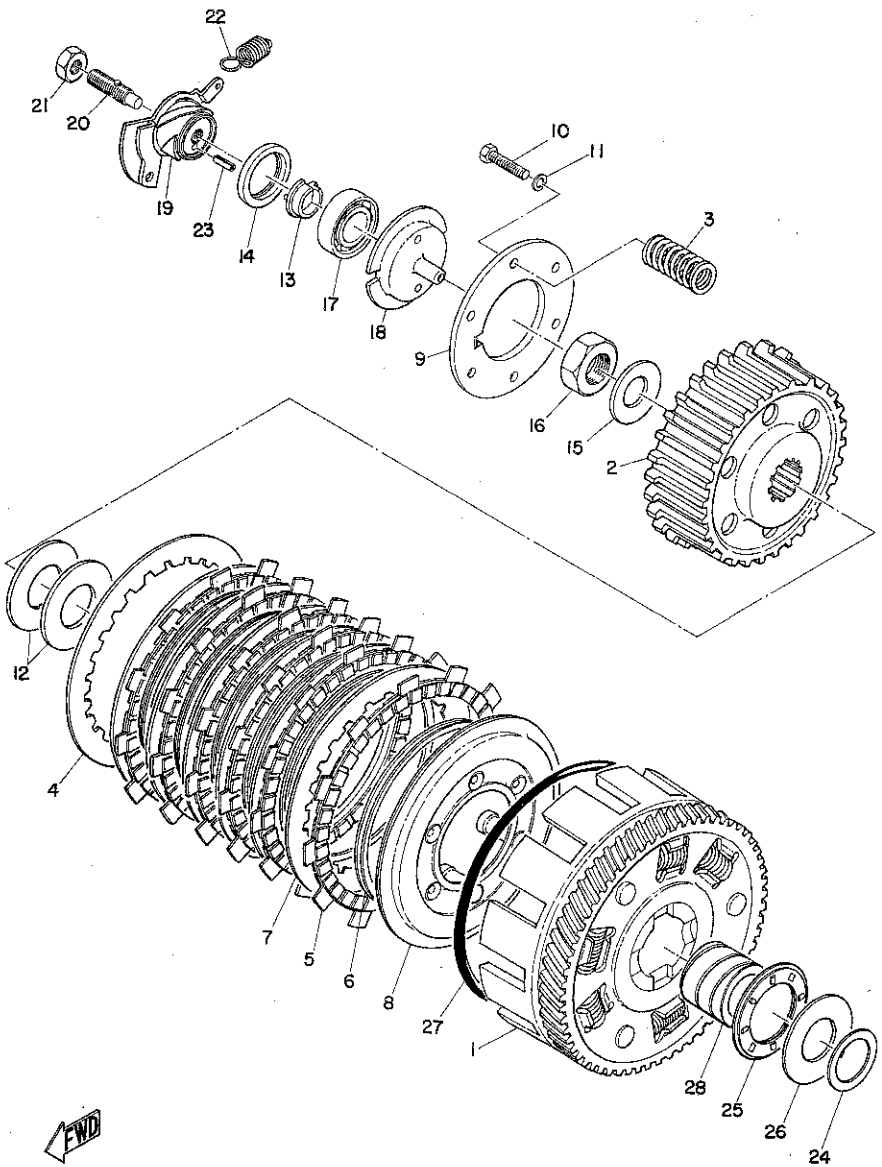


CRANKSHAFT & PISTON

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
3- 0-1	235-11400-00	CRANK ASS'Y		1		
3- 1	168-11412-01	. CRANK 1 (L.H)		1		
3- 2	168-11422-00	. CRANK 1 (R.H)		1		
3- 3	168-11432-00	. CRANK 2 (L.H)		1		
3- 4	168-11442-01	. CRANK 2 (R.H)		1		
3- 5	235-11651-00	. ROD, connecting		2		
3- 6	93310-42434	. BEARING, connecting rod big end	24-31-17	2		☆
3- 7	152-11685-00	. WASHER, crank pin	24.2-38-1	4		
3- 8	168-11681-00	. PIN, crank		2		
3- 9	168-11515-00	. SEAL, labyrinth		1		
3-10	93306-20602	. BEARING	32-68-16	2		
3-11	93310-21824	BEARING, connecting rod small end	18-22-22	2		
3-12	211-11631-01-96	PISTON (S.T.D)		U.R 2		
	211-11631-01-97	PISTON (S.T.D)				
	211-11631-01-98	PISTON (S.T.D)				
	211-11631-01-99	PISTON (S.T.D)				
	211-11631-01-01	PISTON (S.T.D)				
3-12-1	211-11631-11-00	PISTON (1st O/S)	0.25mm	2		
3-12-2	211-11631-21-00	PISTON (2nd O/S)	0.5mm	2		
3-13	168-11601-00	PISTON RING SET		2s		
3-13-1	168-11601-10	PISTON RING SET (1st O/S)		2s		
3-13-2	168-11601-20	PISTON RING SET (2nd O/S)		2s		
3-14	168-11633-00	PIN, piston		2		
3-15	604-11634-00	CLIP, piston pin		4		
3-16	168-11561-00	SHIM, crank 1	30-40-0.3	1		
3-17	156-11562-00	SHIM, crank 1	25.4-44-0.5	1		
3-18	93306-30505	BEARING	25-67-17	1		☆
3-19	93103-20046	OIL SEAL	SW20-40-10	1		
3-20	93306-30601	BEARING	30-78-19	1		☆
3-21	93440-78011	CIRCLIP	78φ	1		
3-22	150-11545-00	KEY, woodruff		1		
3-23	93103-42047	OIL SEAL	SW42-78-10	1		
3-24	93604-12037	PIN, dowel	4-12	5		
3-25	93210-25070	O-RING		1		
3-26	168-16111-00	GEAR, primary drive	23T	1		
3-27	168-13188-00	GEAR, drive	20T	1		
3-28	92901-16100	WASHER, spring		1		
3-29	168-11555-00	NUT, crank shaft		1		

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Fig. 4 CLUTCH

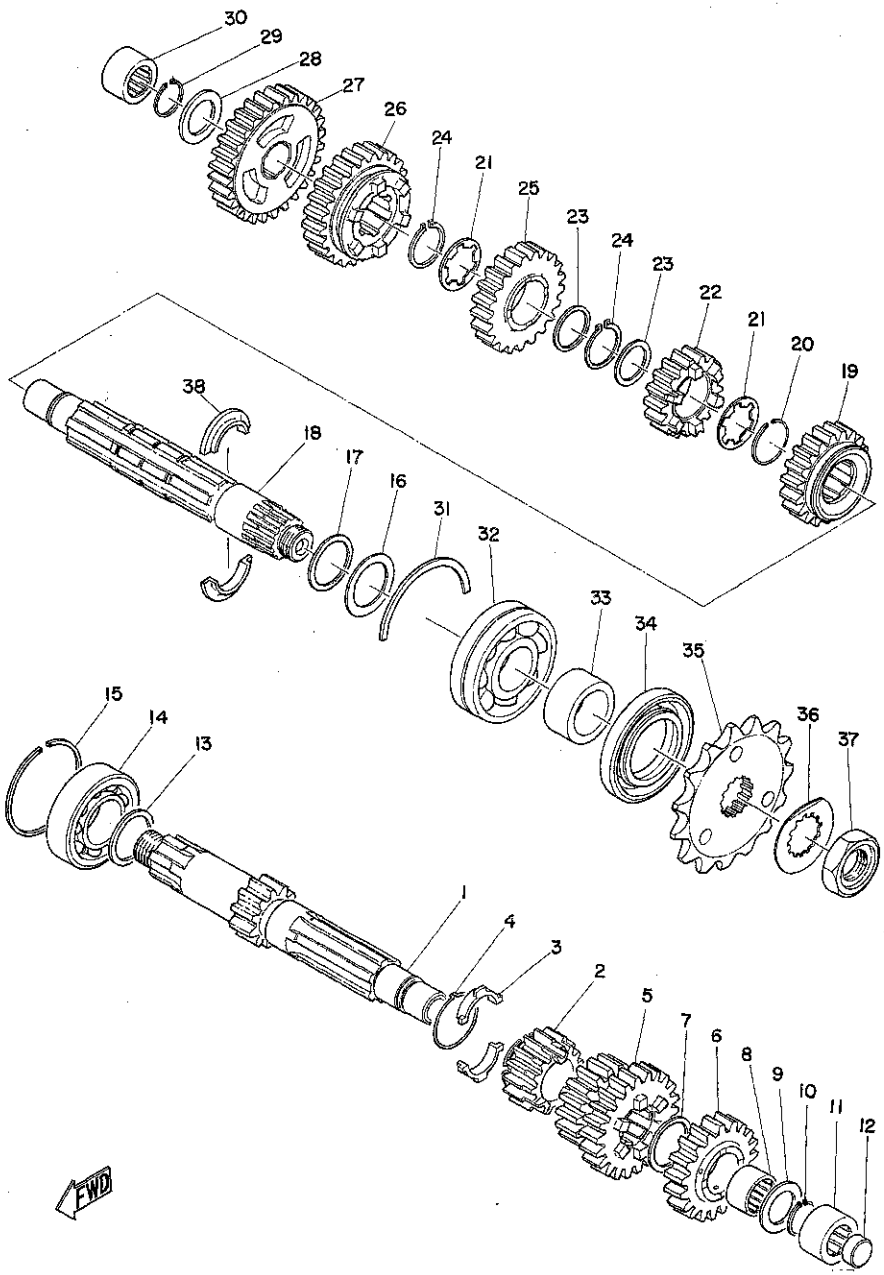


CLUTCH

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
4- 0-1	168-16301-02	CLUTCH ASS'Y	(ISO)	1		
4- 1	168-16105-01	. DRIVEN GEAR ASS'Y	65T	1		
4- 2	168-16371-01	. BOSS, clutch		1		
4- 3	168-16333-00	. SPRING, clutch	44-L	6		
4- 4	168-16324-00	. PLATE, clutch 1		1		
4- 5	168-16321-00	. PLATE, friction		6		
4- 6	168-16367-00	. RING, cushion		6		
4- 7	168-16325-00	. PLATE, clutch 2		5		
4- 8	168-16351-01	. PLATE, pressure 1	(ISO)	1		
4- 9	168-16352-00	. PLATE, pressure 2		1		
4-10	168-16337-01	. SCREW, spring	(ISO)	6		
4-11	92901-05100	. WASHER, spring		6		
4-12	170-16164-00	. PLATE, thrust 2	25-50-2	2		
4-13	168-16349-00	PLUG, push		1		
4-14	93101-25030	OIL SEAL	S-25-35-4	1		
4-15	214-16119-00	SPRING, bellevile		1		
4-16	156-16174-00	NUT, clutch lock		1		
4-17	93316-00301	BEARING	16003	1		☆
4-18	168-16348-00	CROWN, push		1		
4-19	168-16340-00	PUSH LEVER ASS'Y		1		
4-20	168-16343-00	SCREW, adjusting	8-28	1		
4-21	98801-08300	NUT	(ISO)	1		
4-22	168-16345-00	SPRING, return		1		
4-23	91609-30014	PIN, spring	3.29-14	1		
4-24	168-16154-02	PLATE, thrust 1	25.2-34-1	1		
4-25	93341-23504	BEARING, needle		1		
4-26	170-16164-00	PLATE, thrust 2	25-50-2	1		
4-27	93211-10097	O-RING	4-110	1		
4-28	170-16181-00	SPACER		1		

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Fig. 5 TRANSMISSON

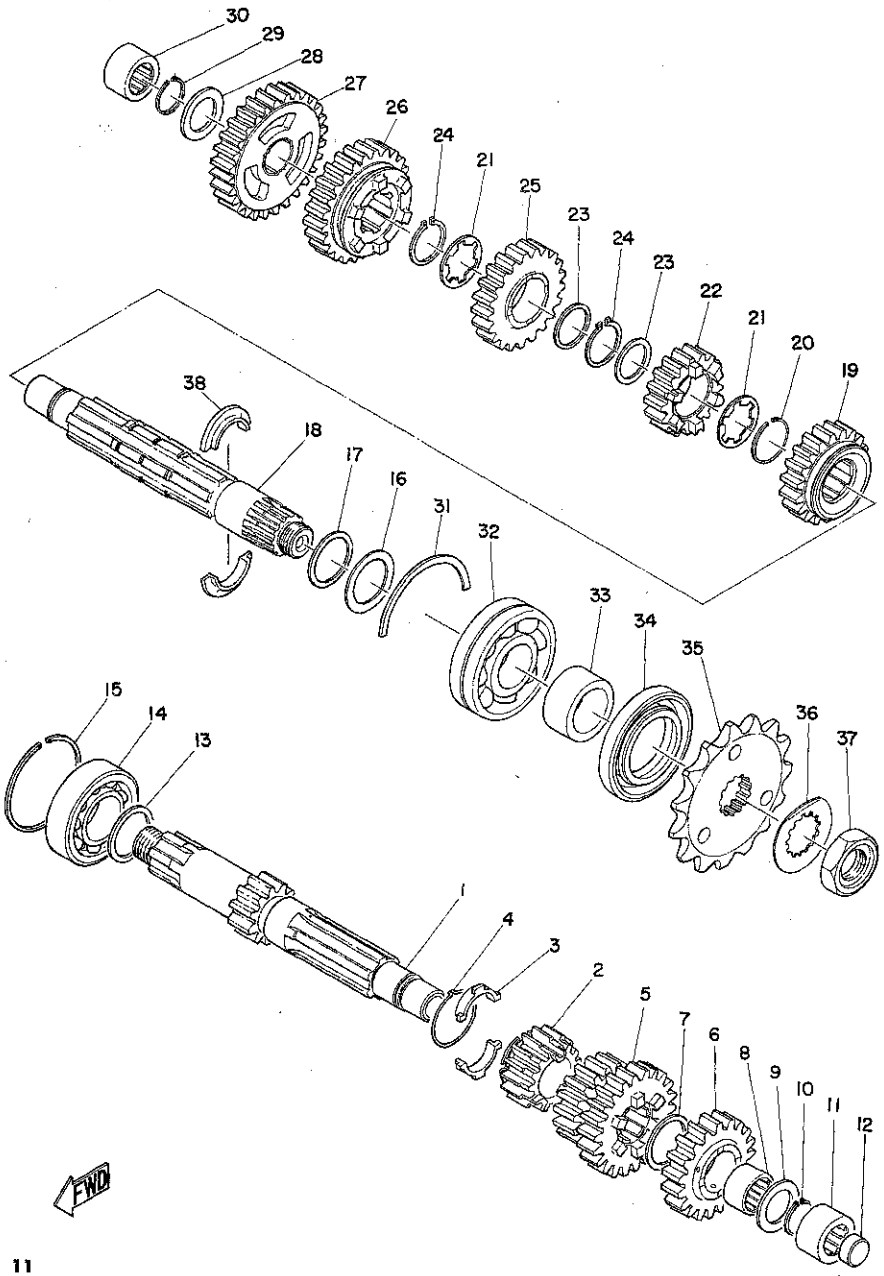


TRANSMISSION

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
5- 0-1	168-17401-00	MAIN AXLE ASS'Y		1		
5- 1	168-17411-00	. AXLE, main	11T	1		
5- 2	168-17121-00	. GEAR, 2nd pinion	15T	1		
5- 3	156-17115-00	. PLATE, setting 2nd pinion		2		
5- 4	152-17127-00	. CLIP, gear hold 1		1		
5- 5	168-17131-00	. GEAR, 3rd and 5th pinion		1		
5- 6	168-17141-00	. GEAR, 4th pinion	20T	1		
5- 7	168-17126-00	. WASHER, gear hold 2	20-26-2	1		
5- 8	93310-22023	. BEARING	20-24-14.5	1		☆
5- 9	168-17116-00	. WASHER, gear hold 1	20-30-1.5	1		
5-10	93410-19015	. CIRCLIP	S19	1		
5-11	93311-41703	BEARING	17-27-16	1		☆
5-12	168-17481-00	PLUG, blind		1		
5-13	156-17417-00-10	SHIM, main axle	25-31-0.1	U.R 2		
	156-17417-00-20	SHIM, main axle	25-31-0.2			
	156-17417-00-30	SHIM, main axle	25-31-0.3			
5-14	93306-20505	BEARING	6205NZC2	2		
5-15	93440-52009	CIRCLIP 1	52ϕ	1		
5-16	168-17428-01	SHIM, drive axle	25-36-1.5	1		
5-17	156-17417-00-10	SHIM, main axle	25-31-0.1	U.R 2		
	156-17417-00-20	SHIM, main axle	25-31-0.2			
	156-17417-00-30	SHIM, main axle	25-31-0.3			
5- 0-2	168-17402-00	DRIVE AXLE ASS'Y		1		
5-18	168-17421-01	. AXLE, drive		1		
5-19	168-17241-00	. GEAR, 4th wheel	19T	1		
5-20	93440-25008	. CIRCLIP	25ϕ	1		
5-21	152-17216-00	. WASHER, gear hold 1		2		
5-22	168-17251-00	. GEAR, 5th wheel	17T	1		
5-23	152-17226-00	. WASHER, gear hold 2	25-32-1	2		
5-24	93410-25010	. CIRCLIP 2	S25	2		
5-25	168-17231-00	. GEAR, 3rd wheel	21T	1		
5-26	168-17221-00	. GEAR, 2nd wheel	24T	1		
5-27	168-17211-00	. GEAR, 1st wheel	28T	1		
5-28	168-17116-00	. WASHER, gear hold 1	20-30-1.5	1		
5-29	93410-19015	. CIRCLIP	S19	1		
5-30	93311-21704	BEARING	17-25-16	1		☆
5-31	168-17424-00	CIRCLIP		1		
5-32	93306-30504	BEARING	25-62-17	1		☆

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Fig. 5 TRANSMISSION

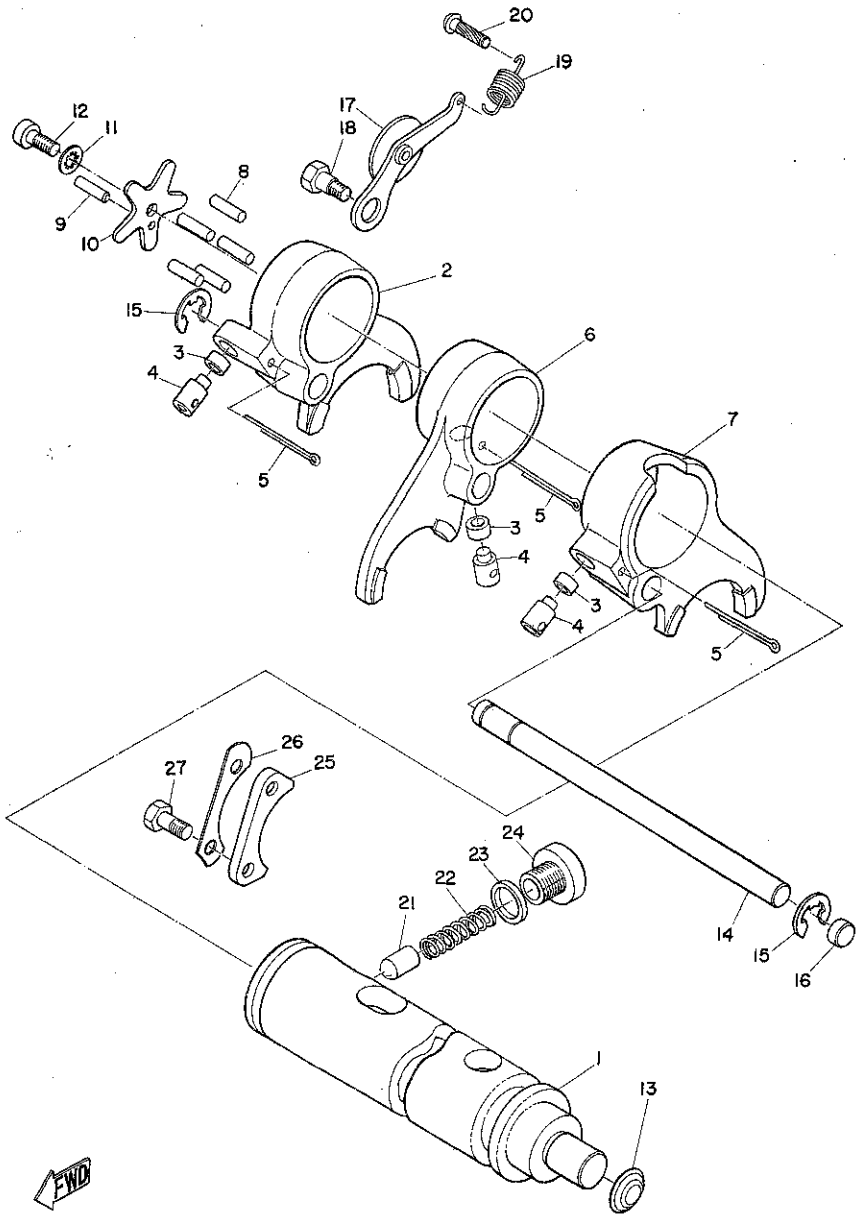


TRANSMISSION

Ref No.	Parts No.	Parts Name	Description	Q'ty	S-R	Remarks
5-33	168-17462-00	COLLAR, distance	25-35-17.5	1		
5-34	93102-35038	OIL SEAL	SD-35-62-8	1		
5-35	168-17461-50	SPROCKET, drive	15T	1		
5-36	156-17464-01	WASHER, lock		1		
5-37	152-17463-00	NUT, lock		1		
5-38	156-17429-00	SPACER, drive axle		2		

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Fig. 6 SHIFTER (A)

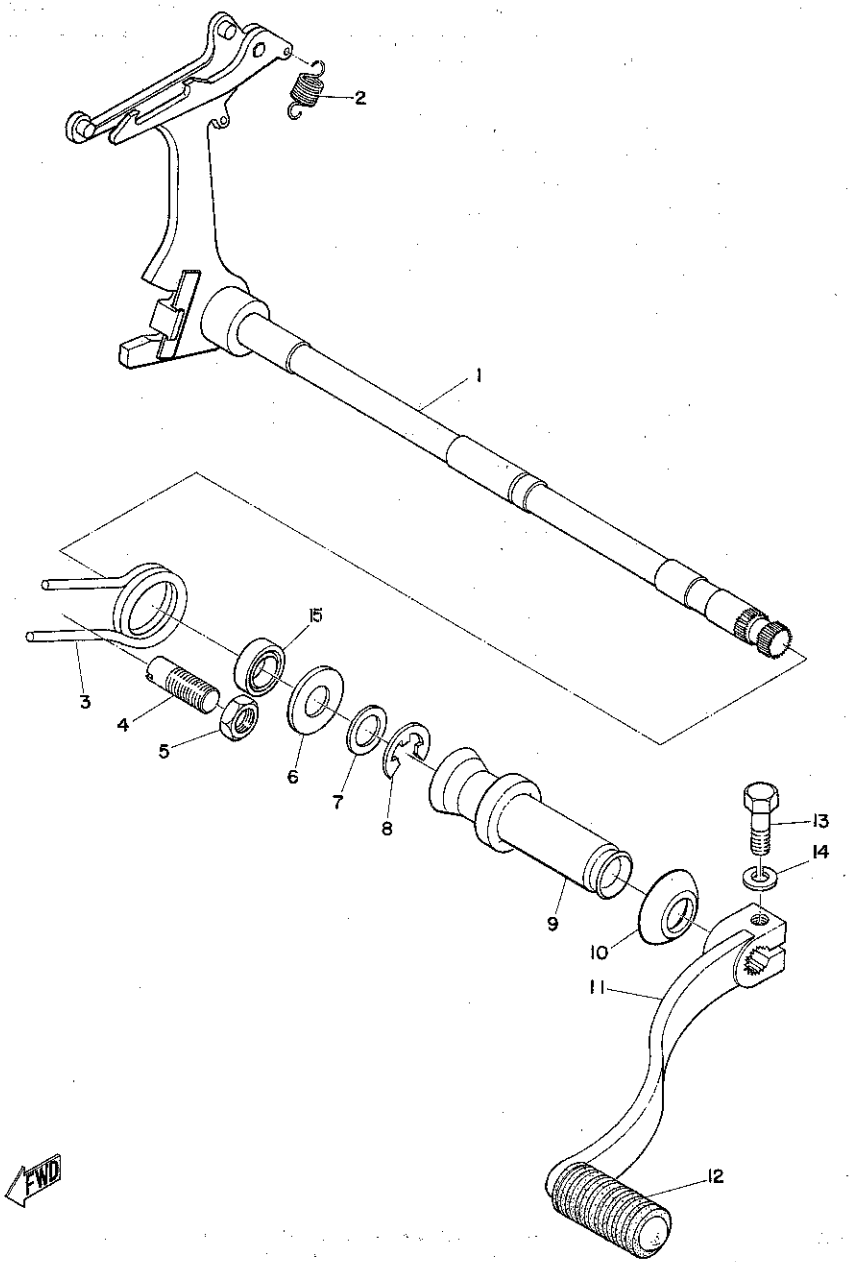


SHIFTER(A)

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
6- 0-1	168-18301-01	SHIFTER ASS'Y	(ISO)	1		
6- 1	168-18451-01	. CAM, shift	(ISO)	1		
6- 2	168-18511-00	. FORK, shift 2nd gear wheel		1		
6- 3	136-18551-00	. ROLLER, cam follower		3		
6- 4	168-18552-00	. PIN, cam follower		3		
6- 5	168-18553-00	. PIN, cotter		3		
6- 6	168-18512-00	. FORK, shift 3rd 5th pinion		1		
6- 7	168-18513-00	. FORK, shift 4th gear wheel		1		
6- 8	93604-14012	. PIN, dowel	4-13.8	5		
6- 9	93603-14026	. PIN, dowel	3-14	1		
6-10	168-18561-00	. PLATE, side		1		
6-11	92901-05300	. WASHER, tooth		1		
6-12	98501-05012	. SCREW, pan head	(ISO)	1		
6-13	136-18589-00	PLUG, blind		1		
6-14	168-18531-00	BAR, shift fork guide		1		
6-15	93430-08006	CIRCLIP	E8	2		
6-16	150-18328-00	PLUG, blind		1		
6-17	168-18140-00	STOPPER LEVER ASS'Y		1		
6-18	132-18177-00	BOLT, stopper		1		
6-19	168-18143-01	SPRING		1		
6-20	168-18144-00	HANGER, spring		1		
6-21	136-18547-00	STOPPER, cam		1		
6-22	168-18558-00	SPRING, neutral		1		
6-23	137-18567-00	GASKET	12-20-15	1		
6-24	137-18577-00	BOLT, stopper		1		
6-25	168-18562-00	PLATE, stopper		1		
6-26	168-18565-00	PLATE, lock screw		1		
6-27	168-18563-01	SCREW, stopper plate	(ISO)	2		

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Fig. 7 SHIFTER (B)

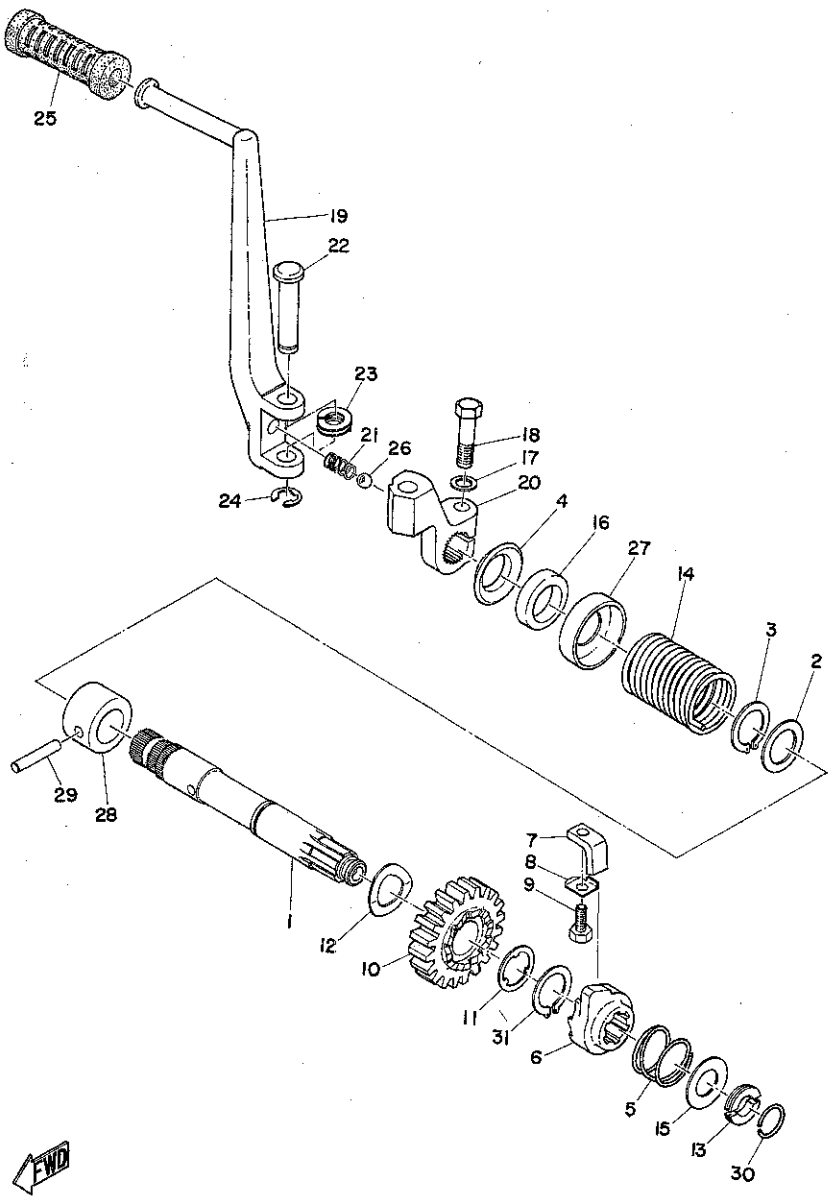


SHIFTER (B)

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
7- 1	168-18101-01	CHANGE SHAFT ASS'Y		1		
7- 2	168-18123-00	SPRING		1		
7- 3	168-18124-00	SPRING, shaft return		1		
7- 4	168-18133-00	SCREW, adjusting		1		
7- 5	168-18134-00	NUT, adjusting screw		1		
7- 6	137-18137-00	WASHER	12-25.5-1.5	1		
7- 7	150-18138-00	WASHER, change shaft 2	12.3-18-0.2	1		
7- 8	93430-10015	CIRCLIP	E-10	1		
7- 9	168-18131-00	BOOT, sealing		1		
7-10	168-18132-01	SEAL, change shaft	12-22-5	1		
7-11	168-18111-01	PEDAL, change		1		
7-12	132-18113-01	COVER, change pedal		1		
7-13	91101-06020	BOLT		1		
7-14	92901-06100	WASHER, spring		1		
7-15	93102-12032	OIL SEAL	S-12-22-5	1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 8 KICK

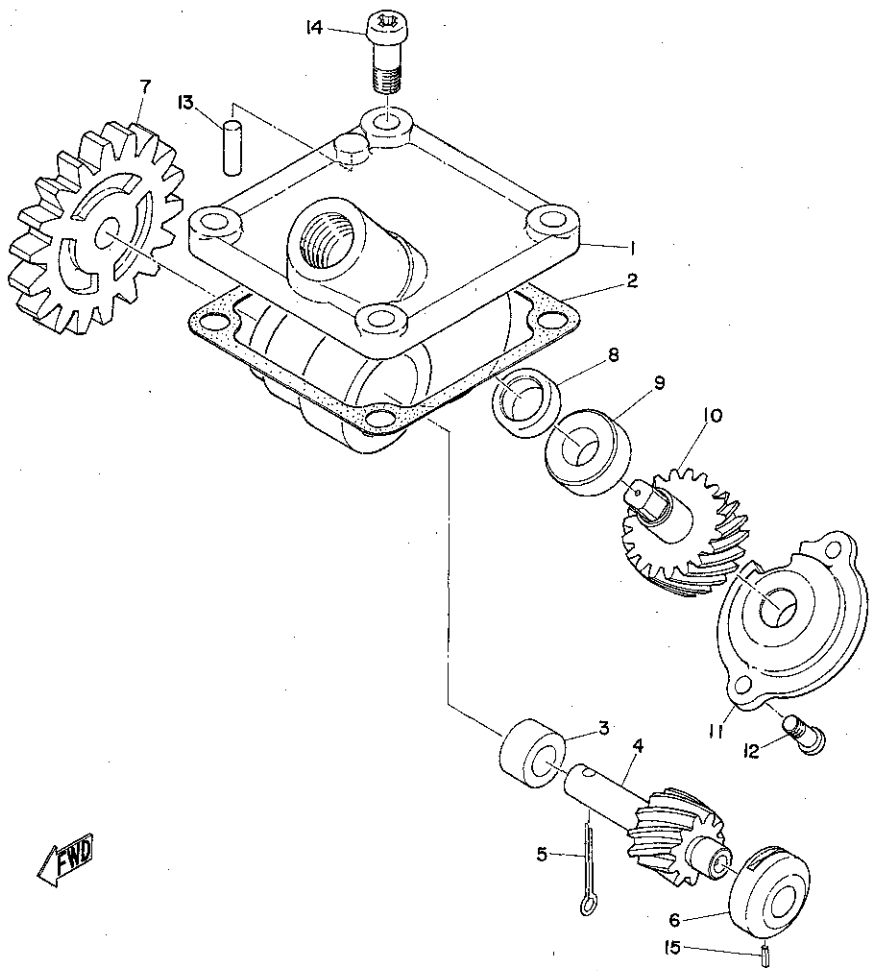


KICK

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
8- 1	168-15661-00	AXLE, kick		1		
8- 2	137-15669-00	WASHER, kick axle	20-28-1	1		
8- 3	93410-20009	CIRCLIP	S-20	1		
8- 4	168-15663-00	SEAL, kick axle		1		
8- 5	168-15675-00	SPRING, ratchet wheel		1		
8- 6	168-15671-00	WHEEL, ratchet		1		
8- 7	168-15674-03	GUIDE, ratchet wheel		1		
8- 8	168-15655-00	PLATE, ratchet wheel		1		
8- 9	168-15684-01	SCREW, ratchet wheel guide	ISO	1		
8-10	168-15641-00	GEAR, kick	20-T	1		
8-11	168-15653-00	WASHER		1		
8-12	168-15643-00	WASHER, wave		1		
8-13	137-15654-00	HOLDER, kick gear		2		
8-14	168-15665-00	SPRING, kick		1		
8-15	168-15676-00	COVER, spring		1		
8-16	93109-20002	OIL SEAL		1		
8-17	92901-08100	WASHER, spring		1		
8-18	97201-08030	BOLT	ISO	1		
8-19	168-15611-01	CRANK, kick		1		
8-20	168-15621-01	BOSS, kick crank		1		
8-21	168-15622-01	SPRING, boss stopper		1		
8-22	168-15624-00	PIN, kick crank		1		
8-23	168-15625-00	SPRING, kick crank		1		
8-24	93430-08007	CIRCLIP	E-8	1		
8-25	156-15618-01	COVER, kick lever		1		
8-26	93505-16006	BALL	5/16"	1		☆
8-27	168-15664-00	GUIDE, spring		1		
8-28	168-15682-00	BUSHING, kick axle		1		
8-29	93606-20044	PIN, dowel	6-20	1		
8-30	168-15673-00	CLIP		1		
8-31	132-17414-00	CLIP, main axle		1		

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Fig. 9 GEAR UNIT

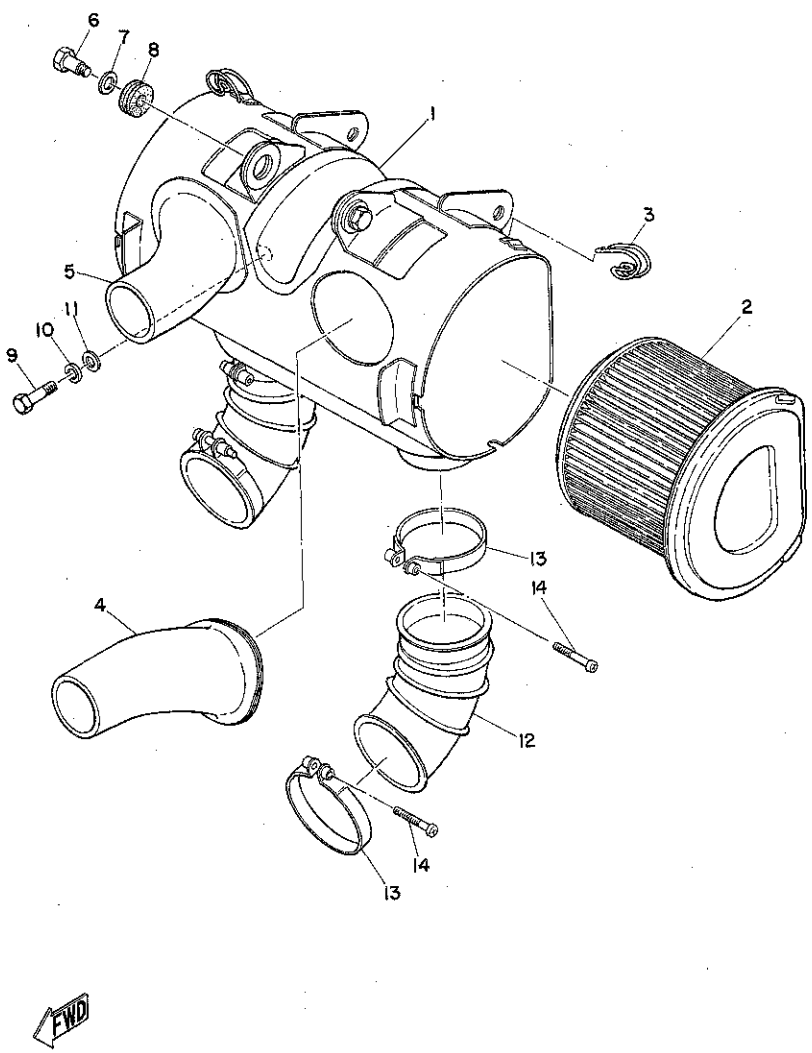


GEAR UNIT

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
9- 1	168-17811-01	HOUSING, gear unit	(ISO)	1		
9- 2	168-17818-00	GASKET		1		
9- 3	168-17834-00	BUSHING, drive gear in	8-14-10	1		
9- 4	168-17831-00	GEAR, drive		1		
9- 5	91401-30020	PIN, cotter	3-20	1		
9- 6	168-17833-00	BUSHING, drive gear out		1		
9- 7	168-17851-00	GEAR, primary	18-T	1		
9- 8	93104-10010	OIL SEAL	SO-10-16-4.5	1		
9- 9	156-17844-00	BUSHING, driven gear in	10-19-7.5	1		
9-10	168-17842-00	GEAR, driven		1		
9-11	168-17821-00	COVER, housing		1		
9-12	98501-04008	SCREW, pan head	(ISO)	2		
9-13	93604-13038	PIN, dowel	4-13	1		
9-14	92501-06015	SCREW, pan head		4		
9-15	91609-20008	PIN, spring	2-8	1		

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Fig. 10 AIR CLEANER

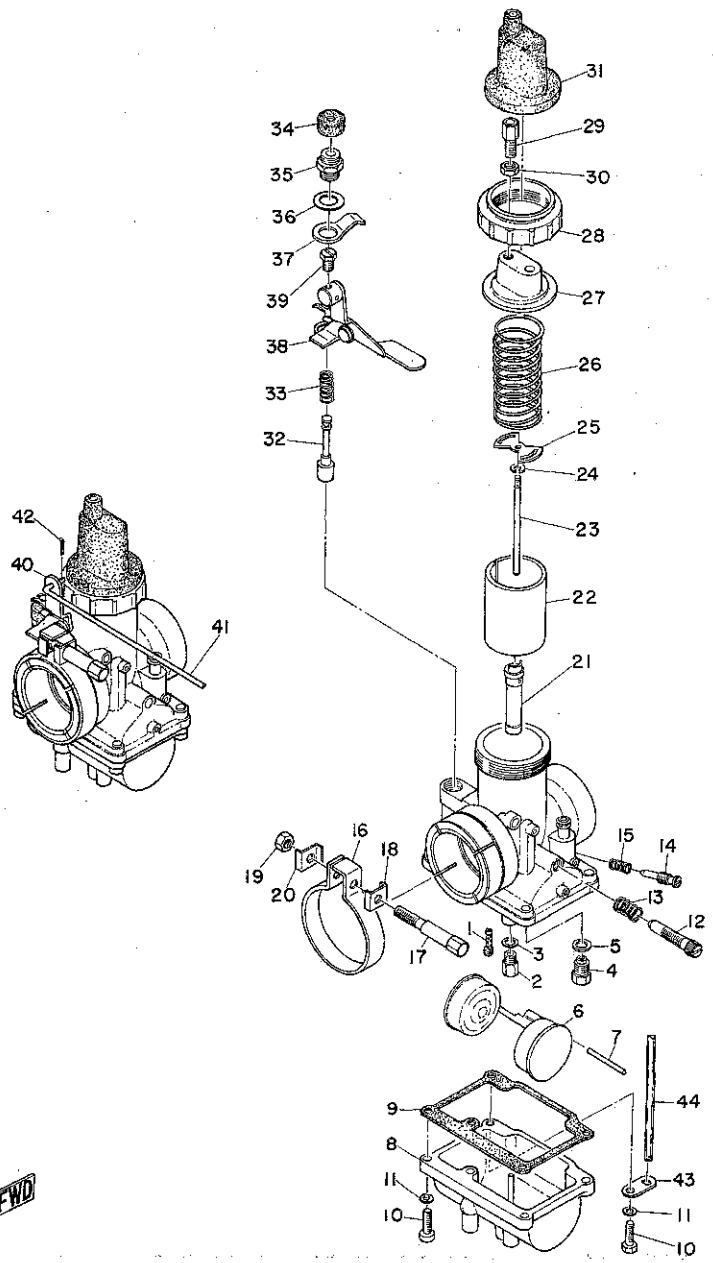


AIR CLEANER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
10- 1	168-14411-00-33	CASE, air cleaner		1		
10- 2	168-14451-00	ELEMENT		2		
10- 3	168-14424-00	CLIP, cap fitting		4		
10- 4	168-14423-00	PIPE, suction (L.H)		1		
10- 5	168-14433-00	PIPE, suction (R.H)		1		
10- 6	168-21738-00	BOLT 1		2		
10- 7	156-24186-00	WASHER, special 2	8.5-26-2	2		
10- 8	168-21747-00	DAMPER 2		2		
10- 9	91201-06012	BOLT		1		
10-10	92901-06100	WASHER, spring		1		
10-11	92901-06200	WASHER, plain		1		
10-12	168-14453-00	JOINT, air cleaner		2		
10-13	170-14454-00	BAND, carburetor	ISO	4		
10-14	98501-04027	. SCREW, pan head	ISO	4		

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Fig. 11 CARBURETOR

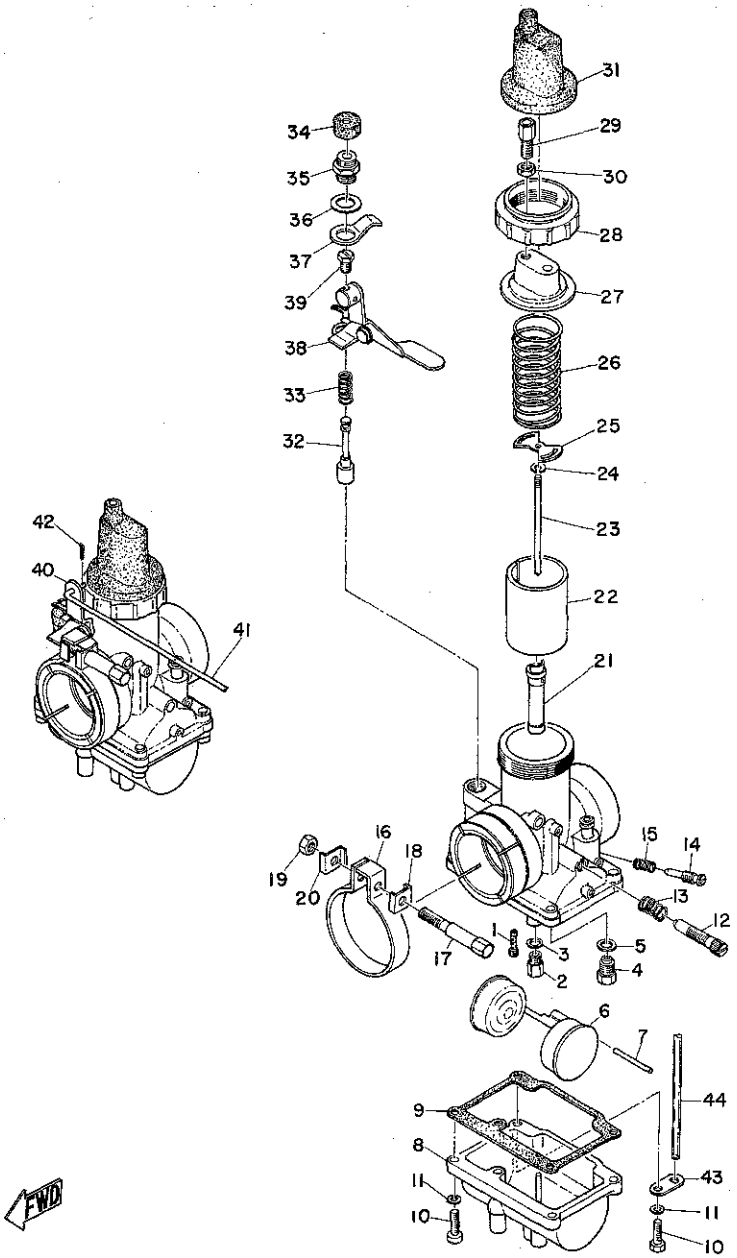


CARBURETOR

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
11- 0-1	211-14101-61	CARBURETOR ASS'Y (L.H)	(ISO)	1		
11- 0-2	211-14102-61	CARBURETOR ASS'Y (R.H)	(ISO)	1		
11- 1	193-14142-30	. JET, pilot	#30 (ISO)	2		
11- 2	137-14143-32	. JET, main	#160	2		
	137-14143-34	. JET, main	#170	2		STD
	137-14143-36	. JET, main	#180	2		
11- 3	137-14153-00	. WASHER, main jet		2		
11- 4	137-14190-20	. VALVE SEAT ASS'Y	#2.0	2		
11- 5	127-14195-00	. WASHER, valve seat		2		
11- 6	168-14185-00	. FLOAT		2		
11- 7	137-14186-00	. PIN, float		2		
11- 8	168-14181-01	. BODY, float chamber		2		
11- 9	168-14184-00	. GASKET, float chamber		2		
11-10	98502-04015	. SCREW, pan head	(ISO)	8		
11-11	92901-04100	. WASHER, spring		8		
11-12	204-14122-00	. SCREW, throttle		2		
11-13	137-14133-00	. SPRING, throttle stop		2		
11-14	152-14123-00	. SCREW, air adjusting		2		
11-15	127-14134-00	. SPRING, air adjusting		2		
11-16	168-14127-00	. CLIP, outlet		2		
11-17	168-14125-01	. SCREW, body fitting		2		
11-18	168-14128-00	. WASHER, outlet 1		2		
11-19	168-14164-00	. NUT, holding		2		
11-20	168-14129-00	. WASHER, outlet 2		2		
11-21	168-14141-32	. NOZZLE, main	O-2	2		
11-22	211-14112-20	. VALVE, throttle (L.H)	#2.0	1		
	211-14113-20	. VALVE, throttle (R.H)	#2.0	1		
11-23	168-14116-01	. NEEDLE	5D1-3	2		
11-24	164-14137-00	. CLIP		2		
11-25	168-14136-00	. SEAT, spring		2		
11-26	168-14131-00	. SPRING, throttle valve		2		
11-27	211-14158-00	. TOP, mixing chamber		2		
11-28	168-14168-01	. CAP, mixing chamber		2		
11-29	127-14124-20	. SCREW, wire adjusting	20ℓ	2		
11-30	127-14161-00	. NUT, wire adjusting		2		
11-31	156-14169-00	. CAP		2		
11-32	132-14171-00	. PLUNGER, starter		2		
11-33	156-14135-00	. SPRING, plunger		2		

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Fig. 11 CARBURETOR

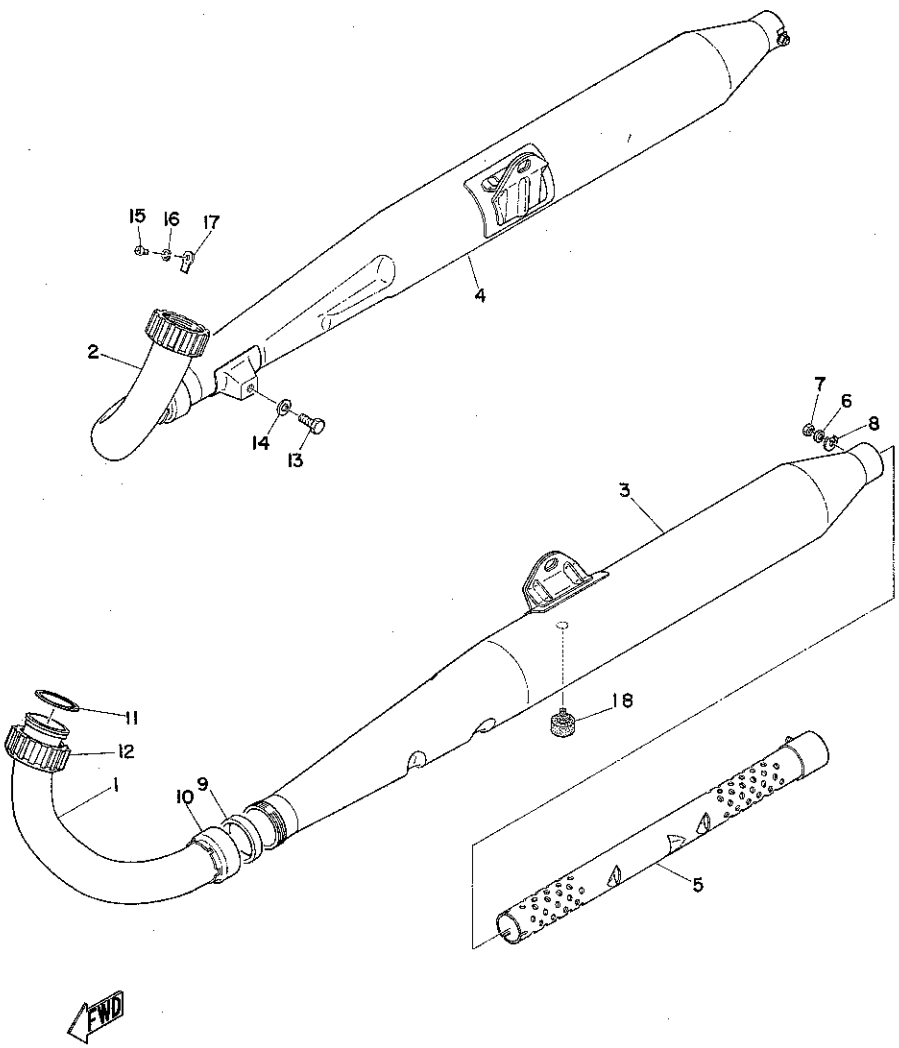


CARBURETOR

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
11-34	132-14173-00	. COVER, plunger cap		2		
11-35	132-14174-00	. CAP, plunger		2		
11-36	132-14179-00	. WASHER, starter lever		2		
11-37	170-14178-00	. PLATE, starter lever		1		(L.H)
11-38	168-14175-01	. LEVER, starter (L.H)	(ISO)	1		
11-39	193-14486-00	. SCREW, rod	(ISO)	1		(L.H)
11-40	168-14176-00	. LEVER, starter (R.H)		1		
11-41	170-14177-00	. ROD, starter lever		1		(R.H)
11-42	91405-12006	. PIN, cotter		1		
11-43	132-14146-00	. PLATE		2		
11-44	183-14197-00	. PIPE, air vent		2		

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Fig. 12 MUFFLER

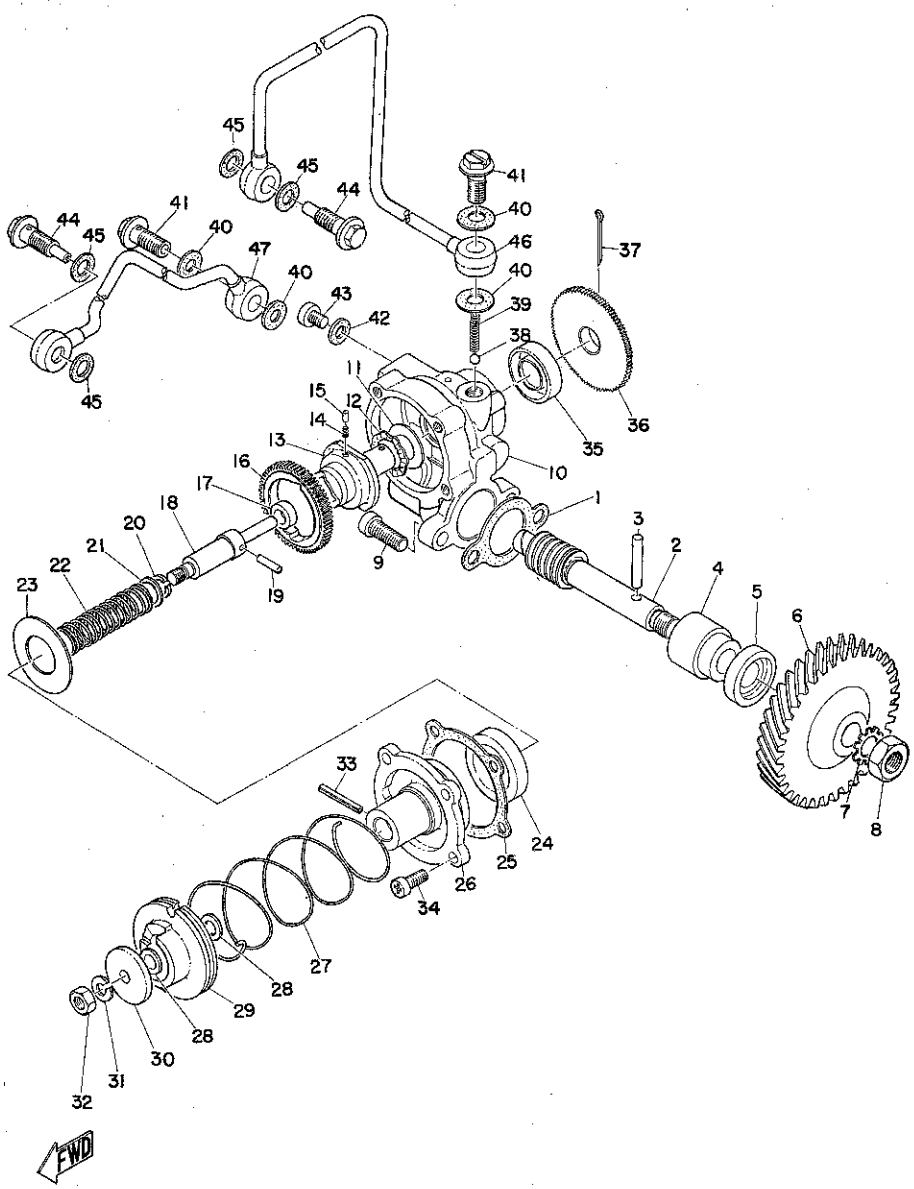


MUFFLER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
12- 1	167-14611-00	PIPE, exhaust (L.H)		1		
12- 2	168-14621-00	PIPE, exhaust (R.H)		1		
12- 3	235-14710-00	MUFFLER ASS'Y (L.H)	(ISO)	1		
12- 4	235-14720-00	MUFFLER ASS'Y (R.H)	(ISO)	1		
12- 5	168-14753-01	. SILENCER	(ISO)	2		
12- 6	92901-05100	. WASHER, spring		2		
12- 7	98801-05100	. NUT	(ISO)	2		
12- 8	168-14759-00	. WASHER		2		
12- 9	168-14714-00	GASKET, muffler joint		2		
12-10	168-14713-00	NUT, muffler joint		2		
12-11	168-14613-00	GASKET, exhaust pipe		2		
12-12	168-14612-00	NUT, ring		2		
12-13	97201-08020	BOLT	(ISO)	2		
12-14	92901-08100	WASHER, spring		2		
12-15	92501-06010	SCREW, pan head		2		
12-16	92901-06100	WASHER, spring		2		
12-17	168-14685-00	PLATE, ring nut lock		2		
12-18	168-27114-00	STOPPER, main stand		1		

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Fig. 13 OIL PUMP

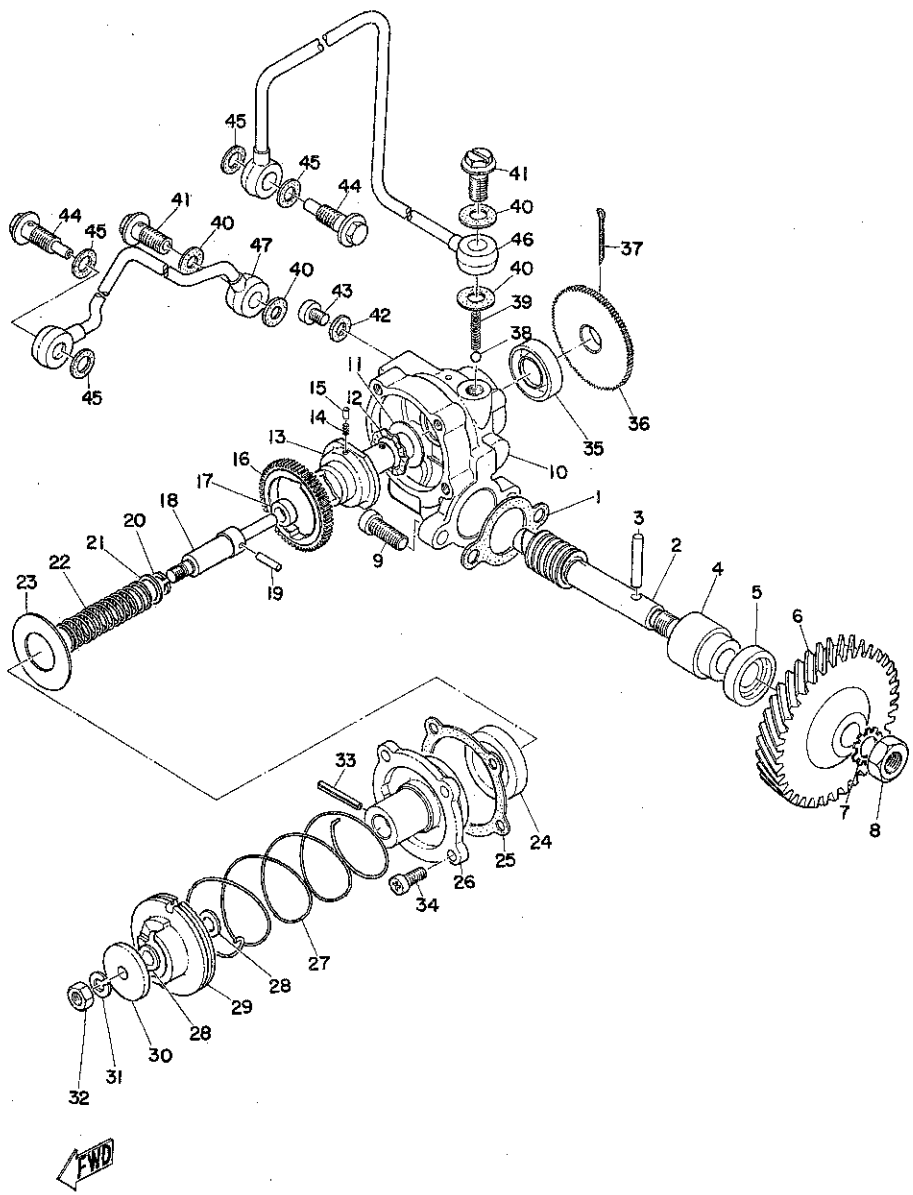


OIL PUMP

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
13- 1	126-13116-00	GASKET, pump case		1		
13- 2	168-13175-00	SHAFT, worm		1		
13- 3	93603-22028	PIN, dowel	3-22	1		
13- 4	137-13176-00	METAL, worm shaft outer		1		
13- 5	93101-10002	OIL SEAL	S-10-22-7	1		
13- 6	168-13178-00	GEAR, pump drive	19-T	1		
13- 7	92901-08400	WASHER, tooth		1		
13- 8	98801-08300	NUT	ISO	1		
13- 9	98501-05015	SCREW, pan head	ISO	2		
13- 0-1	168-13101-01	OIL PUMP ASS'Y	ISO	1		
13-10	170-13110-00	. PUMP CASE ASS'Y	ISO	1		△
13-11	137-13148-00	. PLATE, cam thrust	ISO	1		
13-12	137-13129-00	. WASHER, wave		1		
13-13	150-13120-00	. DISTRIBUTOR ASS'Y		1		△
13-14	137-13135-00	. SPRING, pin return		2		
13-15	93602-04029	. PIN, dowel		2		
13-16	168-13124-00	. GEAR, worm wheel	32T	1		
13-17	93104-04001	. OIL SEAL	SO-4-9-3	1		
13-18	137-13131-02	. PLUNGER	ISO	1		△
13-19	93603-12030	. PIN, plunger	2.5φ	1		
13-20	93440-08001	. CIRCLIP		1		
13-21	137-13134-00	. SEAT, spring	8-10-0.5	1		
13-22	137-13135-00	. SPRING, plunger return	28L	1		
13-23	137-13127-00	. PLATE, worm wheel	14-28-0.5	1		
13-24	93104-14004	. OIL SEAL	SO-14-25-5	1		
13-25	137-13142-00	. GASKET, pump case cover		1		
13-26	137-13141-00	. COVER, pump case		1		△
13-27	156-13145-00	. SPRING, adjust pulley		1		
13-28	137-13137-00	. SHIM, plunger	5.8-10-0.1	1		
13-29	168-13144-00	. PULLEY, adjusting		1		
13-30	137-13138-01	. PLATE, adjusting		1		
13-31	92901-05100	. WASHER, spring		1		
13-32	98801-05200	. NUT	ISO	1		
13-33	91608-20010	. PIN, spring		1		
13-34	98501-04008	. SCREW, pan head	ISO	4		
13-35	93101-10001	. OIL SEAL	S-10-21-5	1		
13-36	137-13128-00	. PLATE, starter		1		
13-37	91401-12018	. PIN, cotter		1		

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Fig. 13 OIL PUMP

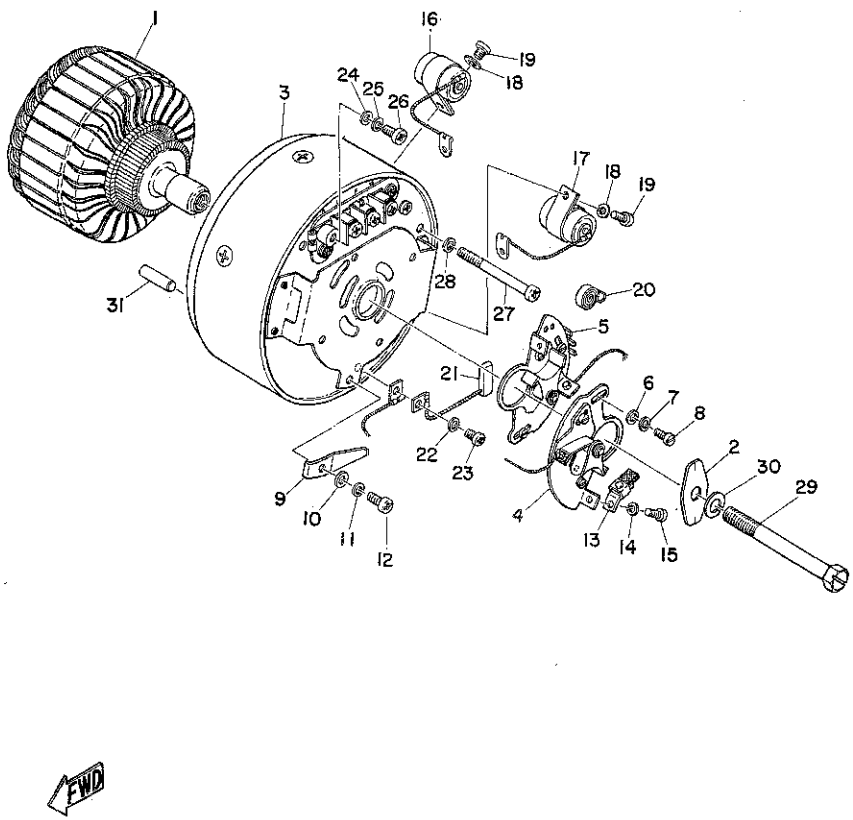


OIL PUMP

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
13-38	93505-32002	. BALL	5/32"	2		
13-39	137-13169-00	. SPRING, check ball		2		
13-40	137-13167-00	. GASKET, banjo 1	6-13-0.5	4		
13-41	137-13165-00	. BOLT, banjo 1		2		
13-42	137-13187-00	. GASKET, breather		1		
13-43	98501-04008	. SCREW, pan head	(ISO)	1		
13-44	132-13166-00	BOLT, banjo 2		2		
13-45	137-13167-00	GASKET, banjo 1	6-13-0.5	4		
13-46	168-13161-00	PIPE, delivery (L.H)		1		
13-47	168-13171-00	PIPE, delivery (R.H)		1		

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 14 D. C. GENERATOR



D.C.. GENERATOR

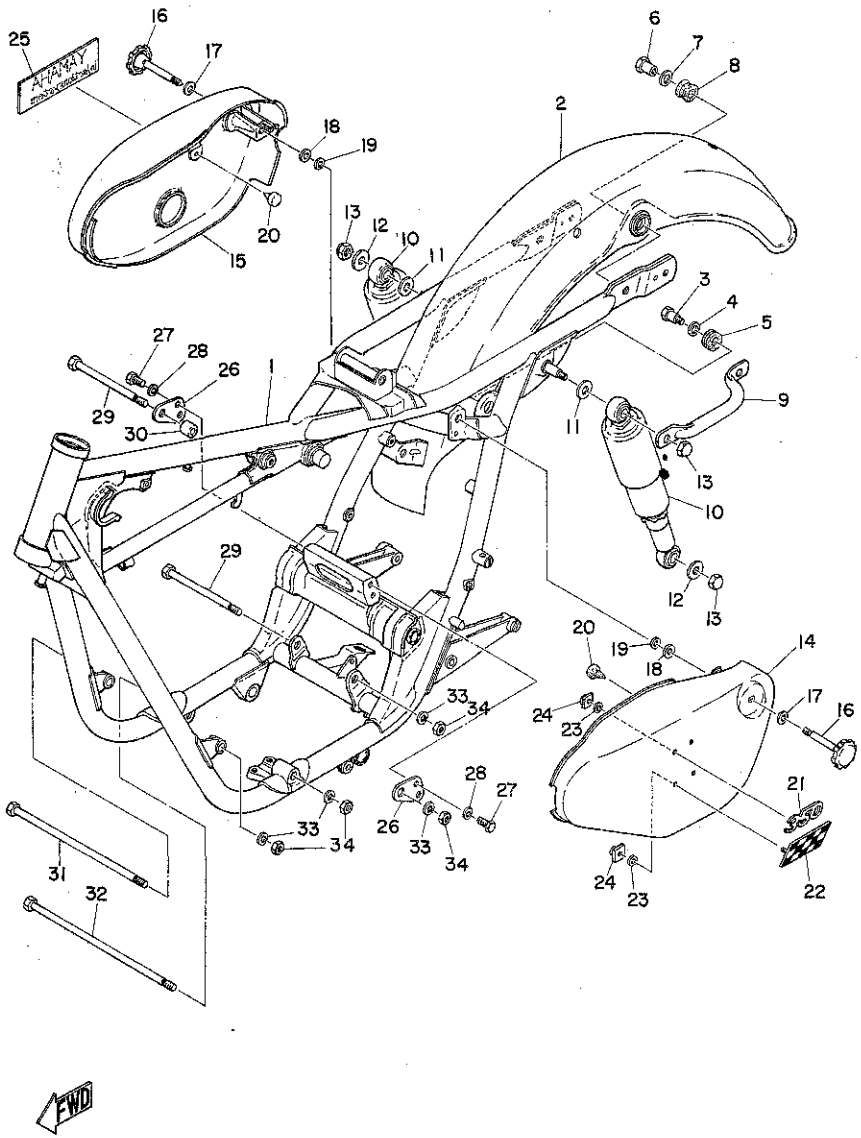
Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
14- 0-1	168-81200-22	D.C. GENERATOR ASS'Y	(ISO)	1		
14- 1	168-81255-22	. ARMATURE		1		
14- 2	168-81254-21	. PLATE, cam		1		
14- 3	168-81210-21	. STATOR ASS'Y	(ISO)	1		
14- 4	168-81221-21	. . CONTACT BREAKER ASS'Y (L.H)	(ISO)	1		
14- 5	168-81222-21	. . CONTACT BREAKER ASS'Y (R.H)	(ISO)	1		
14- 6	92902-04200	. . WASHER, plain		4		
14- 7	92902-04100	. . WASHER, spring		4		
14- 8	98502-04008	. . SCREW, pan head	(ISO)	4		
14- 9	168-81232-20	. . PLATE, timing		1		
14-10	92902-04200	. . WASHER, plain		1		
14-11	92902-04100	. . WASHER, spring		1		
14-12	98502-04008	. . SCREW, pan head	(ISO)	1		
14-13	168-81231-20	. . LUBRICATOR		2		
14-14	92902-03100	. . WASHER, spring		2		
14-15	98502-03005	. . SCREW, pan head	(ISO)	2		
14-16	168-81226-20	. . CONDENSER (L.H)		1		
14-17	168-81225-20	. . CONDENSER (R.H)		1		
14-18	92902-04100	. . WASHER, spring		2		
14-19	98502-04005	. . SCREW, pan head	(ISO)	2		
14-20	131-81213-20	. . SPRING, brush		2		
14-21	131-81211-20	. . BRUSH		2		
14-22	92902-04100	. . WASHER, spring		2		
14-23	98502-04005	. . SCREW, pan head	(ISO)	2		
14-24	92902-04200	. . WASHER, plain		5		
14-25	92902-04100	. . WASHER, spring		5		
14-26	98502-04008	. . SCREW, pan head	(ISO)	5		
14-27	168-81235-21	. SCREW, stator	5ϕ-71 (ISO)	2		
14-28	92902-05100	. WASHER, spring		2		
14-29	168-81252-20	. BOLT	7ϕ-78	1		
14-30	92901-08100	. WASHER, spring		1		
14-31	93603-14026	PIN, dowel	3-14	1		

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CHASSIS

YAMAHA
PARTS

Fig. 15 FRAME, REAR CUSHION & REAR FENDER

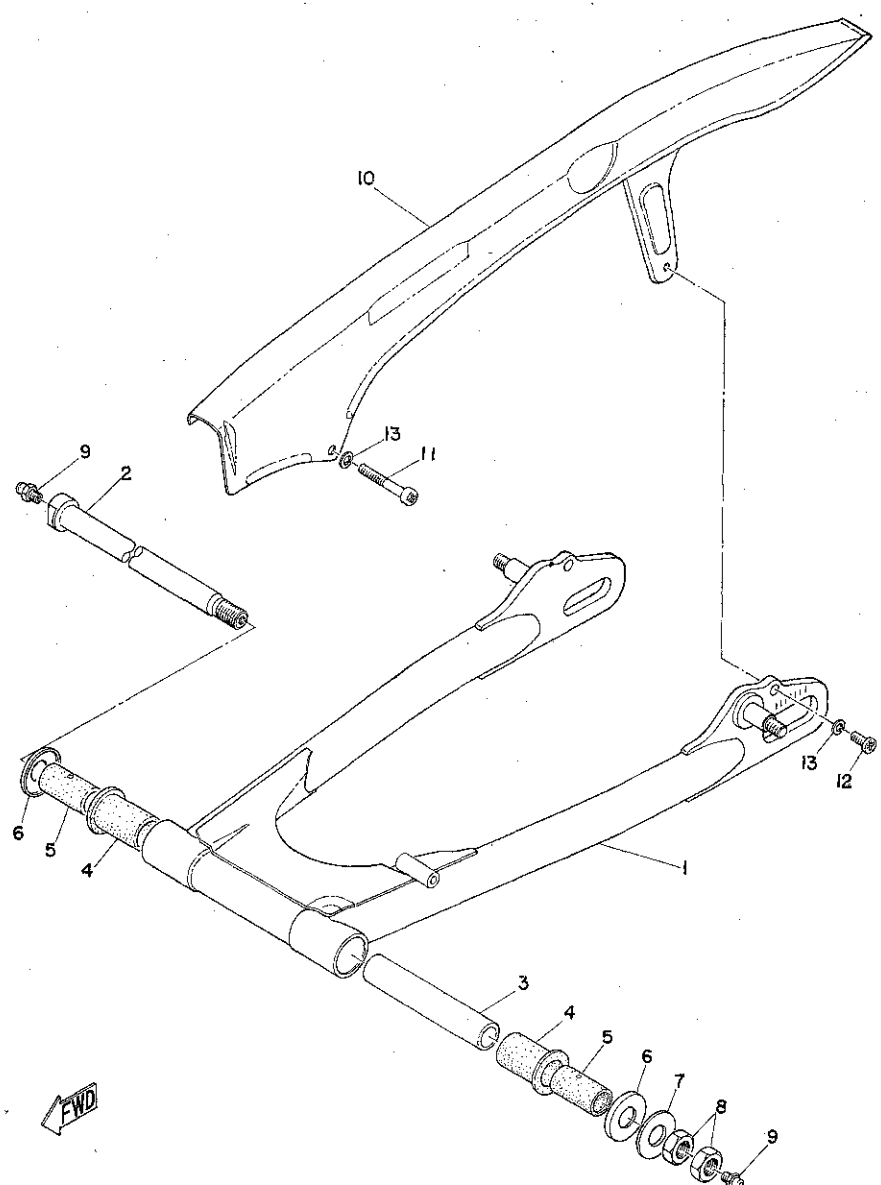


FRAME, REAR CUSHION & REAR FENDER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
15- 1	211-21110-00-33	FRAME COMP.		1		
15- 2	168-21610-00	REAR FENDER COMP.		1		
15- 3	168-21631-00	BOLT, rear fender		2		
15- 4	122-22243-00	WASHER	12-27-2	2		
15- 5	168-21638-00	DAMPER, front		2		
15- 6	168-21635-00	NUT, rear fender		2		
15- 7	168-21615-00	WASHER, special	8-16-1	2		
15- 8	168-21639-00	DAMPER, rear		2		
15- 9	168-21165-00	HANDLE, standing		1		
15-10	156-22210-00-64	REAR CUSHION ASS'Y		2		Candy Green
	156-22210-00-65	REAR CUSHION ASS'Y		2		Californian Orange
15-11	135-22243-00	WASHER, rear cushion	14.8-27-2	2		
15-12	136-22243-00	WASHER, rear cushion	10.5-27-2	3		
15-13	92804-10700	NUT, crown		4		
15-14	211-21711-00-01	COVER, side (L.H)		1		Californian Orange
	211-21711-00-02	COVER, side (L.H)		1		Candy green
15-15	168-21721-00-01	COVER, side (R.H)		1		Californian Orange
	168-21721-00-02	COVER, side (R.H)		1		Candy Green
15-16	168-21714-00	KNOB, side cover	8-70	2		
15-17	168-21715-00	WASHER, special		2		
15-18	168-21729-00	CLAMP, damper		2		
15-19	168-21713-00	NUT, ratch clamp		2		
15-20	141-21717-00	DAMPER, side cover		2		
15-21	168-21786-00	EMBLEM 350		1		
15-22	193-21787-00	EMBLEM, checkerflag		1		
15-23	174-28316-00	DAMPER, emblem		4		
15-24	116-28317-00	NUT		4		
15-25	137-21782-60	EMBLEM, injection		1		
15-26	168-21315-00-33	STAY, engine rear upper		2		
15-27	92201-08018	BOLT	(ISO)	4		
15-28	92901-08100	WASHER, spring		4		
15-29	168-21483-00	BOLT, engine rear		2		
15-30	168-21459-00	SPACER, engine mount	10-22-6	1		
15-31	168-21481-00	BOLT, engine front upper		1		
15-32	168-21482-00	BOLT, engine front under		1		
15-33	92901-10100	WASHER, spring		4		
15-34	92801-10100	NUT		4		

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Fig. 16 REAR ARM & CHAIN CASE

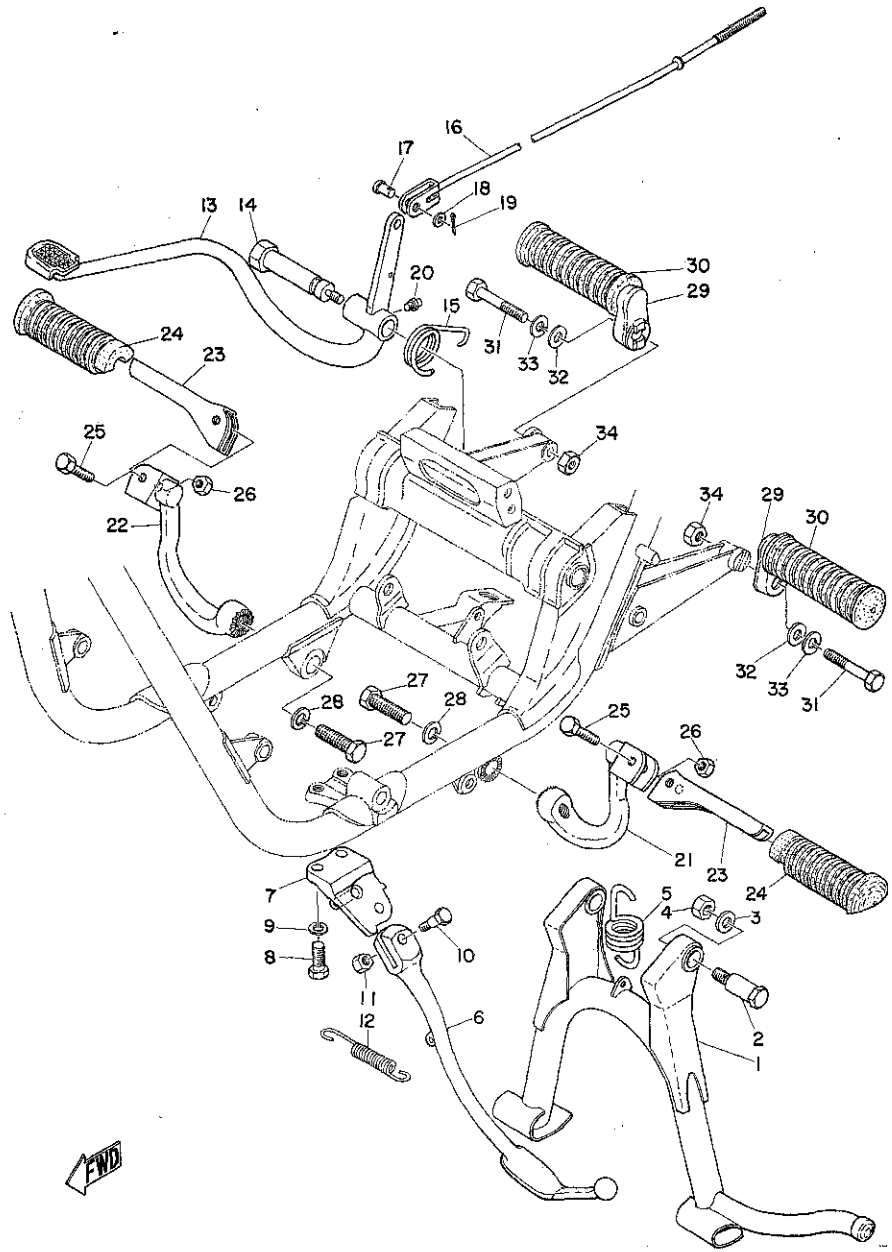


REAR ARM & CHAIN CASE

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
16- 1	168-22110-00-33	REAR ARM COMP.		1		
16- 2	156-22141-00	SHAFT, pivot		1		
16- 3	150-22126-00	COLLAR, distance		1		
16- 4	148-22123-00	BUSHING 1		2		
16- 5	150-22124-00	BUSHING 2		2		
16- 6	150-22128-00	COVER, thrust		2		
16- 7	156-22127-00	SHIM, rear arm	26-34-0.3	U.R		
16- 8	169-22143-00	NUT, pivot shaft	(ISO)	2		
16- 9	93700-06001	NIPPLE, grease		2		
16-10	168-22311-00	CASE, chain		1		
16-11	92503-06045	SCREW, pan head		1		
16-12	92503-06015	SCREW, pan head		1		
16-13	92901-06100	WASHER, spring		2		

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Fig. 17 STAND, FOOT REST & REAR BRAKE PEDAL

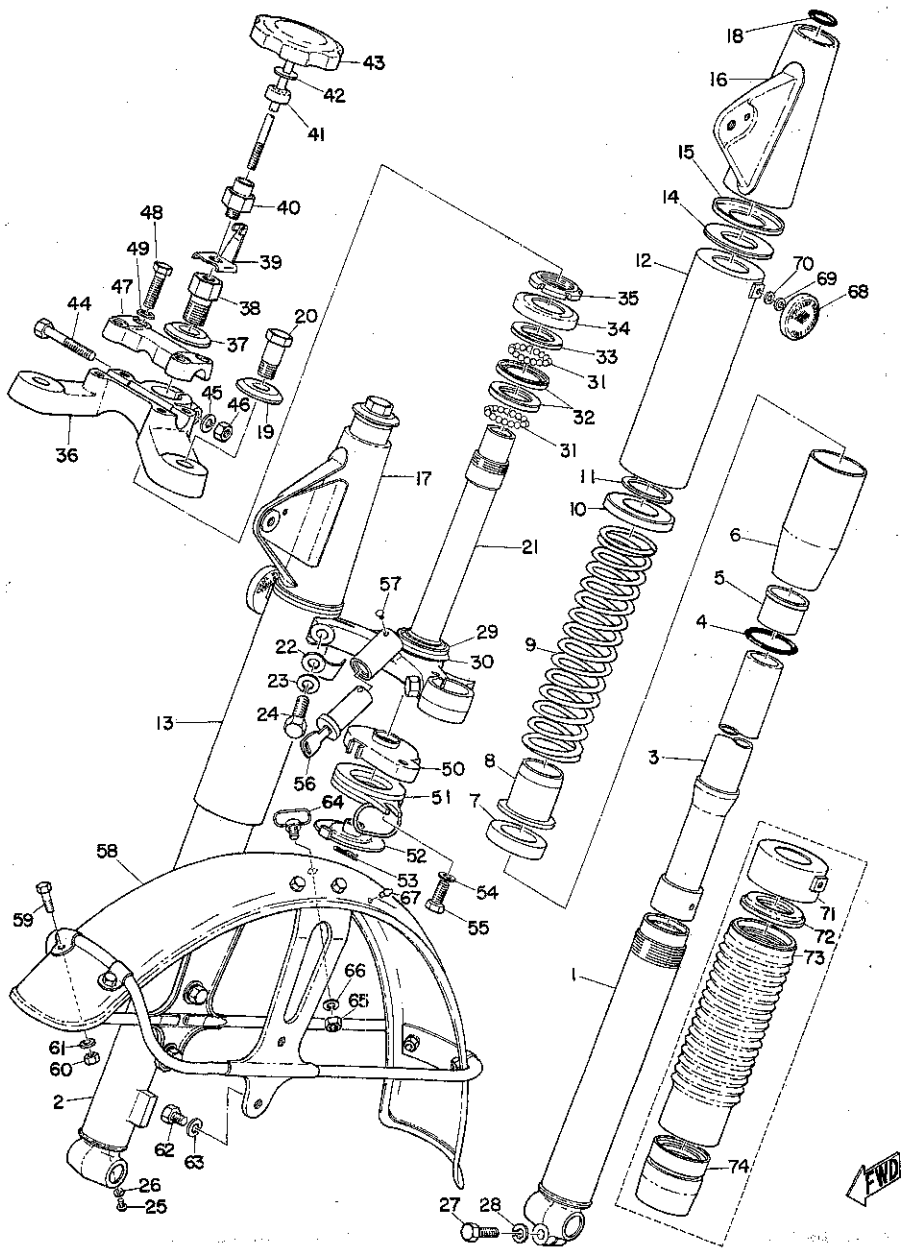


STAND, FOOT REST & REAR BRAKE PEDAL

Ref No.	Parts No.	Parts Name	Description	Q'ty	S-R	Remarks
17- 1	168-27111-00-33	STAND, main		1		
17- 2	168-27117-00	BOLT, main stand		1		
17- 3	92901-10100	WASHER, spring		2		
17- 4	92801-10100	NUT		2		
17- 5	168-27116-00	SPRING, main stand		1		
17- 6	168-27311-00-33	STAND, side		1		
17- 7	168-27321-00-33	BRACKET, side stand		1		
17- 8	91201-10025	BOLT		2		
17- 9	92901-10100	WASHER, spring		2		
17-10	168-27317-00	BOLT, side stand		1		
17-11	98801-08300	NUT	ISO	1		
17-12	150-27316-00	SPRING, side stand		1		
17-13	168-27211-01	PEDAL, brake		1		
17-14	168-27212-00	SHAFT, brake		1		
17-15	168-27216-01	SPRING, brake pedal		1		
17-16	168-27231-00	ROD, brake		1		
17-17	156-27229-00	PIN, link joint		1		
17-18	156-27226-00	WASHER, special	8.2-13-0.6	1		
17-19	91401-20012	PIN, cotter		1		
17-20	93700-06001	NIPPLE, grease		1		
17-21	168-27412-11-33	BRACKET, foot rest (L.H)	ISO	1		
17-22	168-27422-11-33	BRACKET, foot rest (R.H)	ISO	1		
17-23	157-27411-00	FOOT REST		2		
17-24	156-27413-00	COVER, foot rest		2		
17-25	172-27416-00	BOLT		2		
17-26	98801-08300	NUT	ISO	2		
17-27	97201-12040	BOLT	ISO	2		
17-28	92901-12100	WASHER, spring		2		
17-29	168-27430-10	FOOT REST, rear (R.H)		1		
	168-27429-10	" (L.H)		1		
17-30	156-27433-00	COVER, foot rest rear		2		
17-31	91201-10055	BOLT		2		
17-32	92901-10200	WASHER, plain		2		
17-33	92901-10100	WASHER, spring		2		
17-34	92801-10100	NUT		2		

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Fig. 18 FRONT FORK & FRONT FENDER

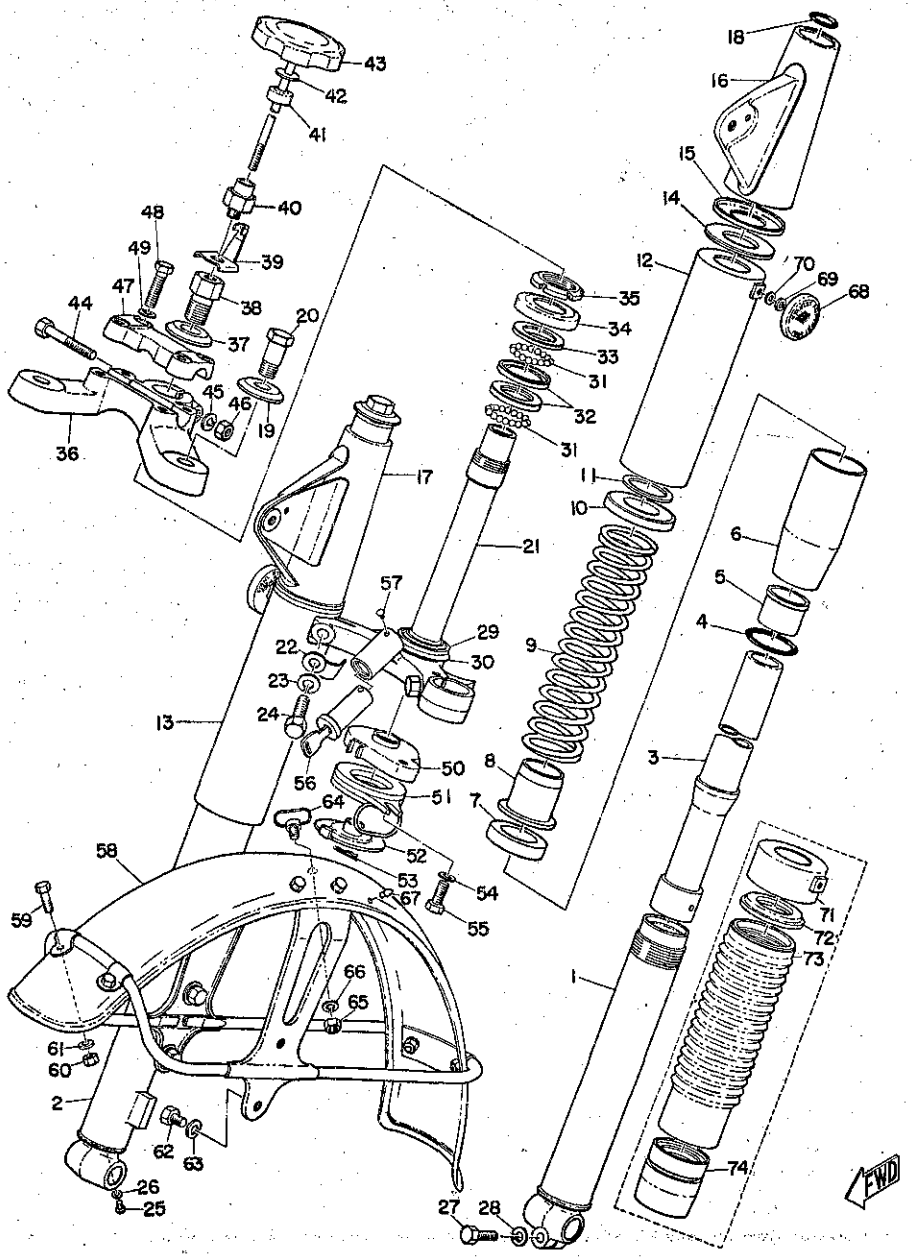


FRONT FORK & FRONT FENDER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
18- 0-1	235 ~~211~~-23100-60-64	FRONT FORK ASS'Y	(ISO)	1		Candy Green
	235 ~~211~~-23100-60-65	FRONT FORK ASS'Y	(ISO)	1		Californian Orange
18- 1	168-23126-01	. TUBE, outer (L.H)	(ISO)	1		
18- 2	168-23136-01	. TUBE, outer (R.H)	(ISO)	1		
18- 3	168-23124-01	. TUBE, inner		2		
18- 4	156-23147-00	. O-RING		2		
18- 5	168-23125-01	. METAL, slide		2		
18- 6	211-23127-00	. NUT, outer		2		
18- 7	168-23145-00	. . OIL SEAL		2		
18- 8	168-23143-00	. SEAT, spring under		2		
18- 9	211-23141-00	. SPRING, fork		2		
18-10	168-23142-01	. SEAT, spring upper		2		
18-11	168-23146-00	. WASHER, spring upper		2		
18-12	235-23123-60-64	. COVER, under (L.H)	(ISO)	1		Candy Green
	235-23123-60-65	. COVER, under (L.H)	(ISO)	1		Californian Orange
18-13	235-23133-60-64	. COVER, under (R.H)	(ISO)	1		Candy Green
	235-23133-60-65	. COVER, under (R.H)	(ISO)	1		Californian Orange
18-14	168-23163-01	. PACKING (lamp stay)		2		
18-15	168-23116-01	. GUIDE, cover under		2		
18-16	211-23121-00-64	. COVER, upper (L.H)		1		Candy Green
	211-23121-00-65	. COVER, upper (L.H)		1		Californian Orange
18-17	211-23131-00-64	. COVER, upper (R.H)		1		Candy Green
	211-23131-00-65	. COVER, upper (R.H)		1		Californian Orange
18-18	168-23114-01	. PACKING		2		
18-19	156-23112-00	. WASHER, cap		2		
18-20	156-23111-01	. BOLT, cap		2		
18-21	168-23340-00-33	. UNDER BRACKET COMP		1		
18-22	137-23318-00	. HOLDER, wire		1		
18-23	92901-10100	. WASHER, spring		2		
18-24	122-23346-00	. BOLT, under bracket		2		
18-25	98501-04008	. SCREW, pan head	(ISO)	2		
18-26	122-23129-00	. GASKET, drain plug		2		
18-27	97201-08030	. BOLT	(ISO)	1		
18-28	92901-08100	. WASHER, spring		1		
18-29	156-23411-00	. RACE, ball 1		1		
18-30	164-23462-00	SEAL, dust		1		
18-31	93501-04004	BALL	1/4"	38		☆
18-32	156-23412-00	RACE, ball 2		2		

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Fig. 18 FRONT FORK & FRONT FENDER

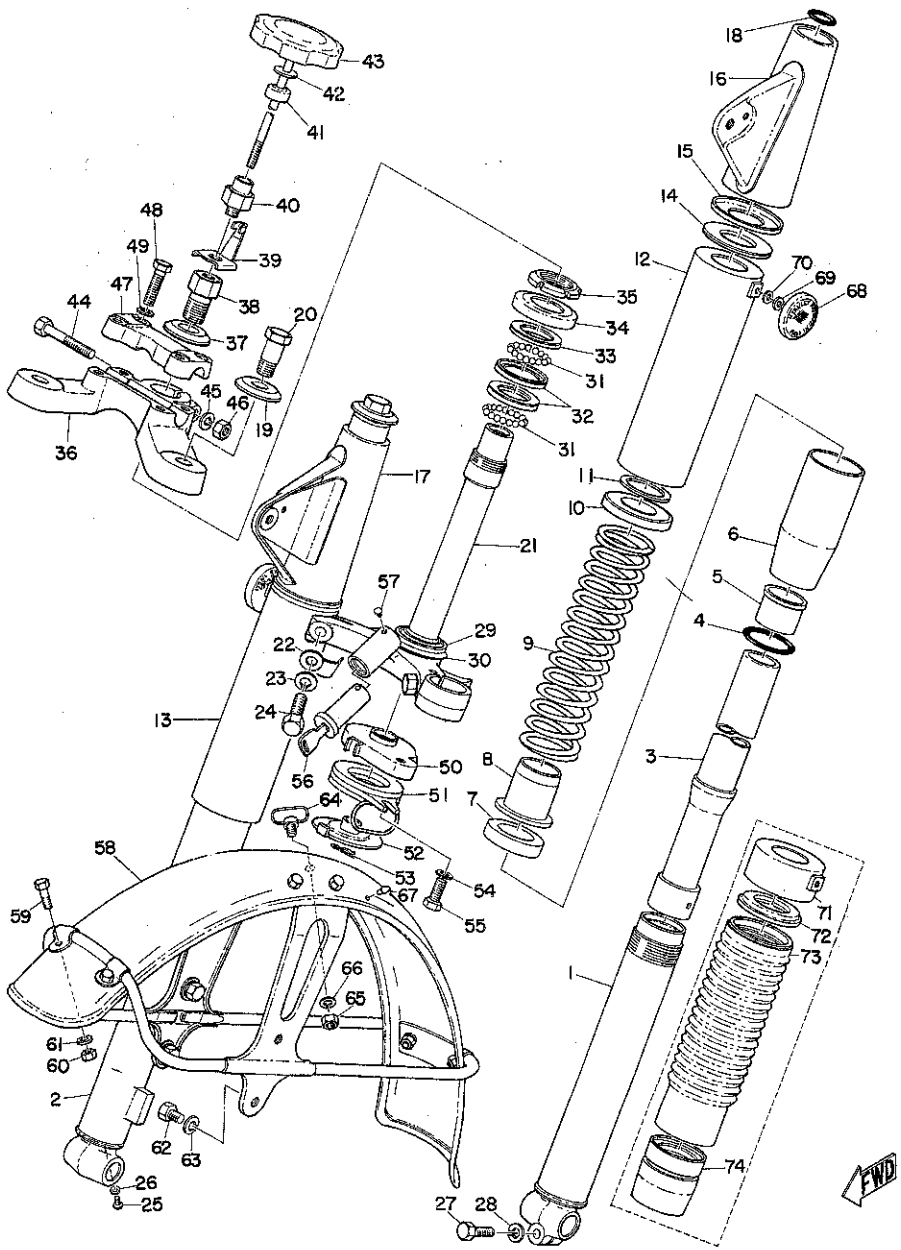


FRONT FORK & FRONT FENDER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
18-33	156-23411-00	RACE, ball 1		1		
18-34	156-23415-00	COVER, ball race		1		
18-35	156-23454-00	NUT, fitting 2		1		
18-36	168-23435-00	CROWN, handle		1		
18-37	168-23443-00	WASHER, crown		1		
18-38	168-23451-00	BOLT, steering fitting		1		
18-39	156-23428-00	SPRING, damper		1		
18-40	156-23424-00	GUIDE, damper		1		
18-41	141-23427-00	WASHER		1		
18-42	156-23418-00	WASHER, special	6.5-18-0.6	1		
18-43	168-23419-00	SHAFT, damper		1		
18-44	97203-08055	BOLT	ISO	1		
18-45	92903-08100	WASHER, spring		1		
18-46	98803-08100	NUT	ISO	1		
18-47	168-23441-00	HOLDER, handle upper		1		
18-48	97204-08035	BOLT	ISO	4		
18-49	92901-08100	WASHER, spring		4		
18-50	168-23423-00	PLATE, damper		1		
18-51	169-23422-00	PLATE, damper 2		1		
18-52	169-23421-00	PLATE, damper 1		1		
18-53	156-83525-00	CLIP		1		
18-54	92901-08100	WASHER, spring		1		
18-55	97201-08020	BOLT	ISO	1		
18-56	156-23480-00	STEERING LOCK ASS'Y		1		
18-57	122-23483-00	SCREW, rivet		1		
18-58	235-21510-00	FRONT FENDER COMP		1		
18-59	91203-06010	BOLT		8		
18-60	92801-06100	NUT		4		
18-61	92901-06100	WASHER, spring		8		
18-62	97201-08012	BOLT	ISO	4		
18-63	92901-08100	WASHER, spring		4		
18-64	152-21518-00	HOLDER, wire		1		
18-65	92801-06200	NUT		1		
18-66	92901-06100	WASHER, spring		1		
18-67	170-21746-00	DAMPER, cleaner stop		1		
18-68	233-85111-00	REFLECTOR	ISO	2		
18-69	92901-05100	WASHER, spring		2		
18-70	92901-05200	WASHER, plain		2		

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Fig. 18 FRONT FORK & FRONT FENDER

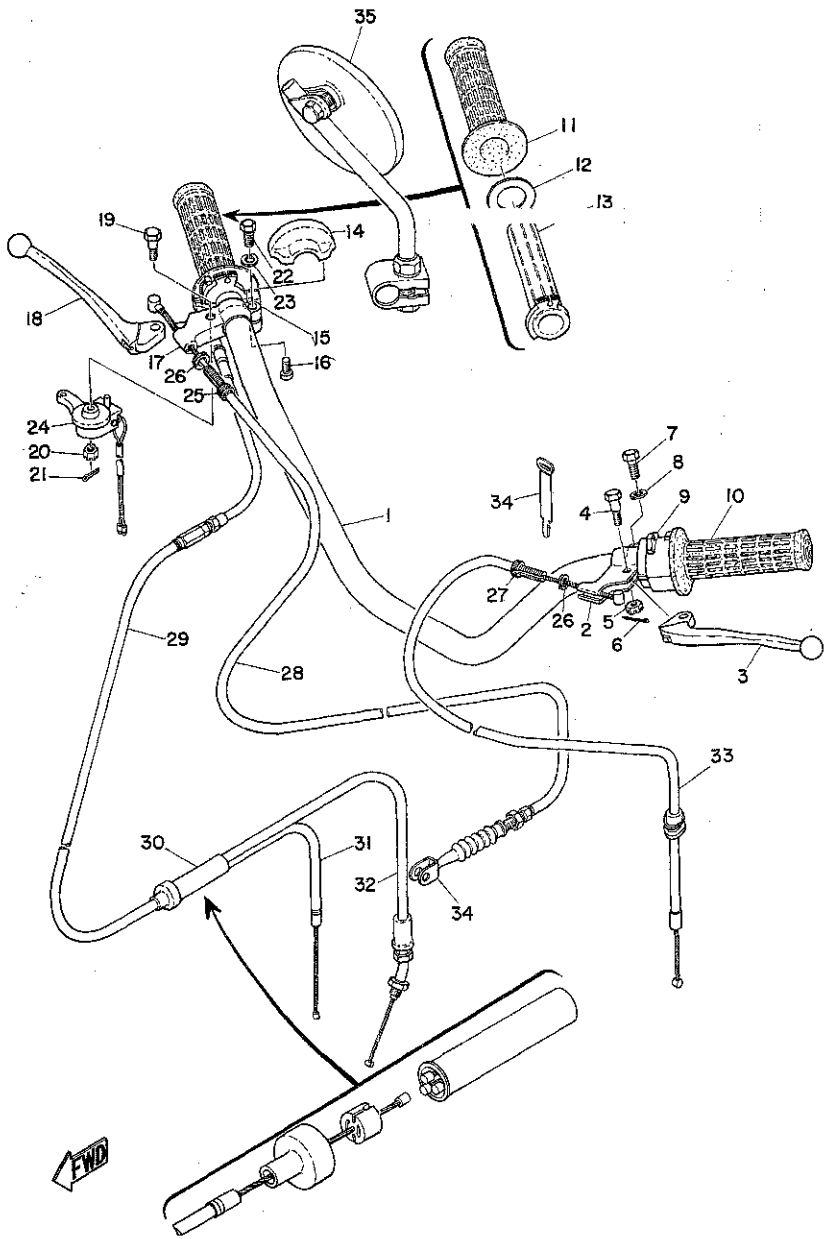


FRONT FORK & FRONT FENDER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
		ALTERNATE PARTS				
18- 0-2	[illegible]-23100-60-64	FRONT FORK ASS'Y		1		Candy Green
	236-23100-60-65	FRONT FORK ASS'Y		1		Californian Orange
18-71	236-23122-60	COVER, outer (L.H)		1		
18-71A	[illegible]-23132-60	[illegible]		1		
18-72	211-23142-40	SEAT, spring upper		2		
18-73	211-23191-40	BOOT		2		
18-74	211-23127-40	NUT, outer		2		

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Fig. 19 HANDLE & WIRE



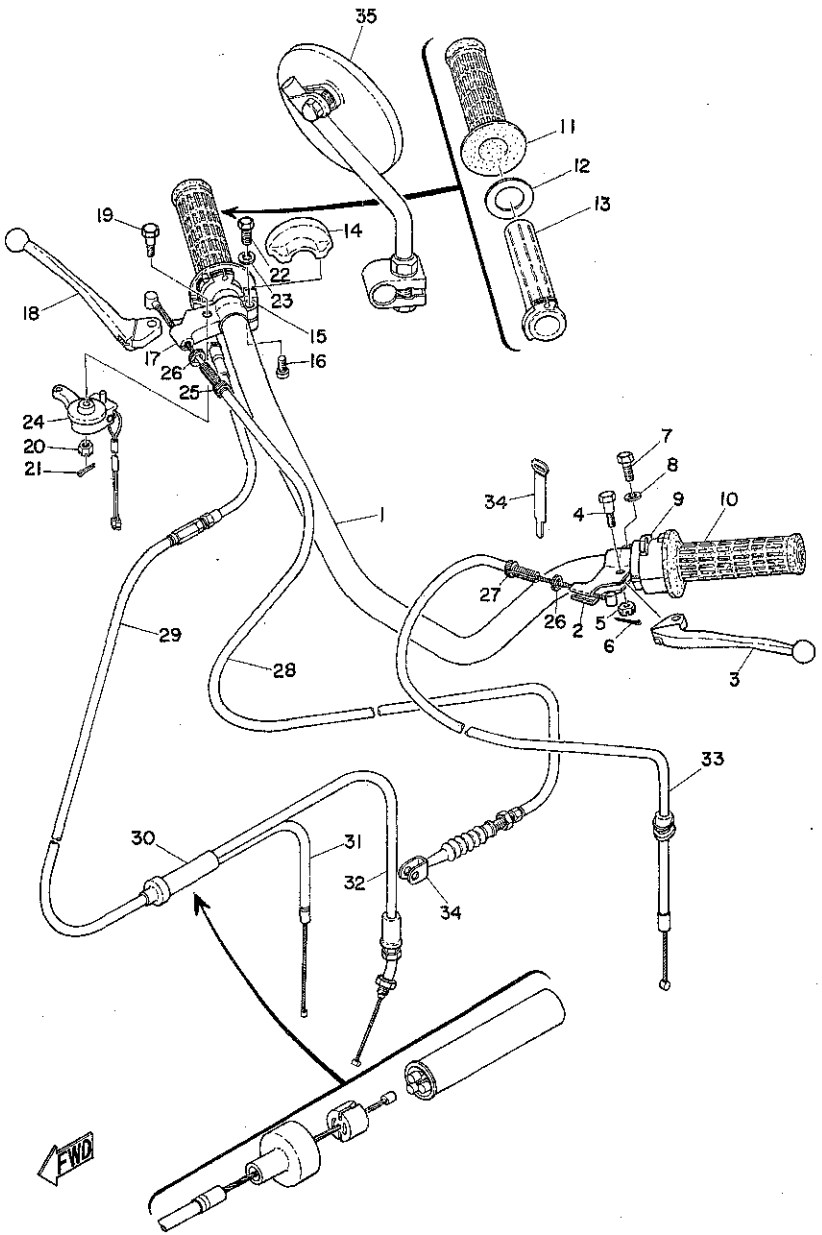
HANDLE & WIRE

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
19- 1	235-26111-00	HANDLE	S.T.D	1		
	235-26111-10	HANDLE	UP	1		
19- 0-1	214-82910-02	LEVER HOLDER ASS'Y (L.H)		1		7004.05
19- 2	214-82911-01	. HOLDER, lever (L.H)		1		7004.05
19- 3	214-83912-00	. LEVER (L.H)		1		
19- 4	91203-06020	. BOLT		1		7004.05
19- 5	92806-06300	. NUT, slotted		1		7004.05
19- 6						7004.05
19- 7	91203-06020	. BOLT		1		
19- 8	92901-06100	. WASHER, spring		1		
19- 9	235-83972-10	SWITCH, handle (4)		1		
19-10	235-26241-10	GRIP (L.H)		1		
19-11	235-26242-10	GRIP (R.H)		1		
19-12	150-26249-00	RING, leaf		1		
19-13	214-26243-00	TUBE, guide		1		
19-14	235-26281-00	CAP, grip upper	(ISO)	1		
19-15	235-26282-00	CAP, grip under		1		
19-16	98501-05018	SCREW, pan head	(ISO)	2		
19- 0-2	233-82920-02	LEVER HOLDER ASS'Y (R.H)	(ISO)	1		7004.05
19-17	233-82921-01	. HOLDER, lever (R.H)		1		7004.05
19-18	233-83922-31	. LEVER (R.H)		1		
19-19	91203-06020	. BOLT	(ISO)	1		7004.05
19-20	92806-06300	. NUT, slotted	(ISO)	1		7004.05
19-21						7004.05
19-22	91203-06020	. BOLT		1		
19-23	92901-06100	. WASHER, spring		1		
19-24	233-83980-30	FRONT STOP SWITCH ASS'Y		1		
19-25	156-26346-00	BOLT, adjusting		1		
19-26	156-26344-00	NUT, adjusting		2		
19-27	168-26337-00	BOLT, wire adjusting		1		
19-28	235-26341-30	WIRE, brake	S.T.D	1		
	235-26341-10	WIRE, brake	U.P	1		
19-29	235-26311-30	WIRE, throttle 1	S.T.D	1		
	235-26311-10	WIRE, throttle 1	U.P	1		
19-30	156-26261-01	CYLINDER		1		
19-31	235-26312-00	WIRE, throttle (2)		2		
19-32	235-26321-00	WIRE, pump		1		
19-33	235-26335-30	WIRE, clutch	S.T.D	1		

YAMAHA MOTOR CO., LTD.

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Fig. 19 HANDLE & WIRE

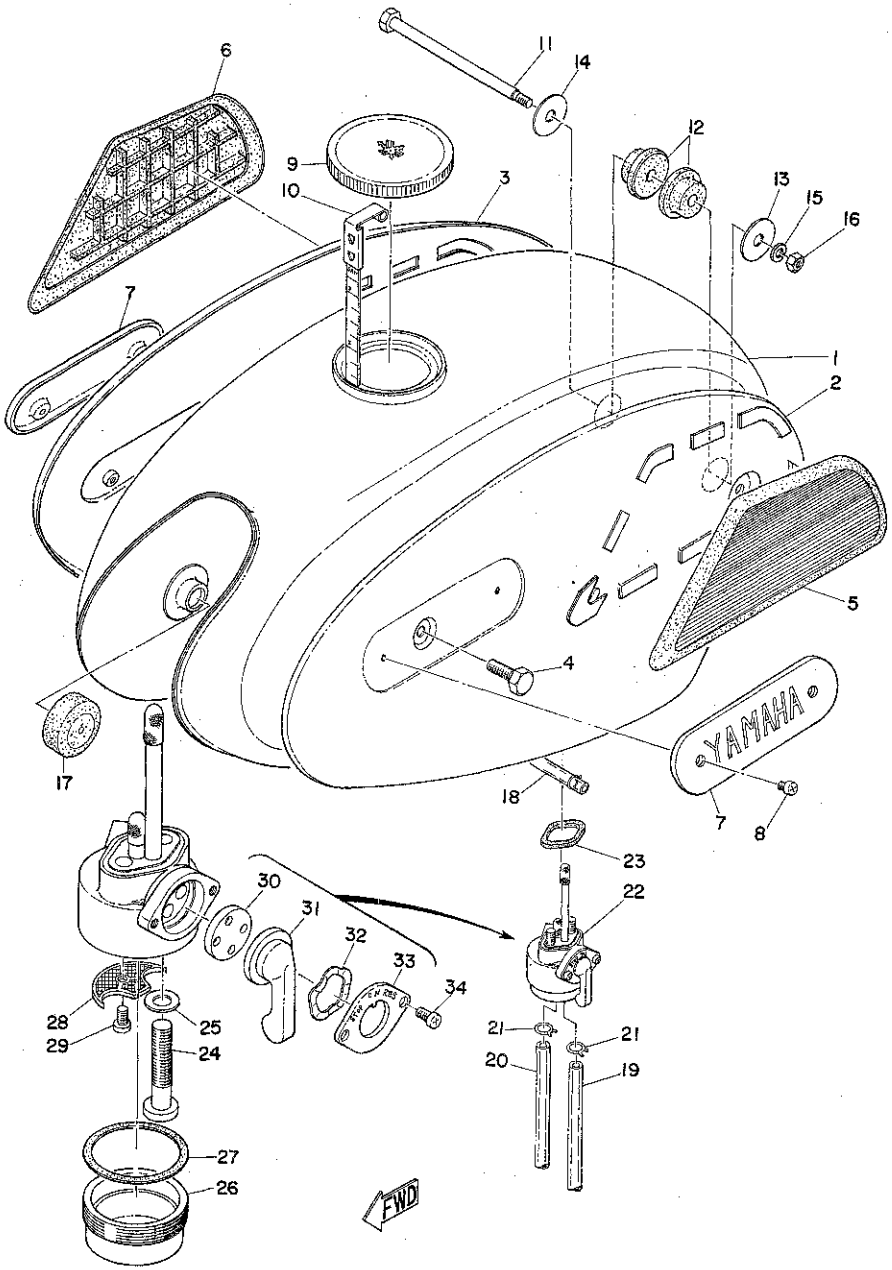


HANDLE & WIRE

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
19-33	235-26335-10	WIRE, clutch	U.P	1		
19-34	156-26347-00	JOINT, wire		1		
19-35	169-26290-00	BACK MIRROR ASS'Y		1		
19-36	214-23913-00	COLLAR, lever		2		

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Fig. 20 FUEL TANK

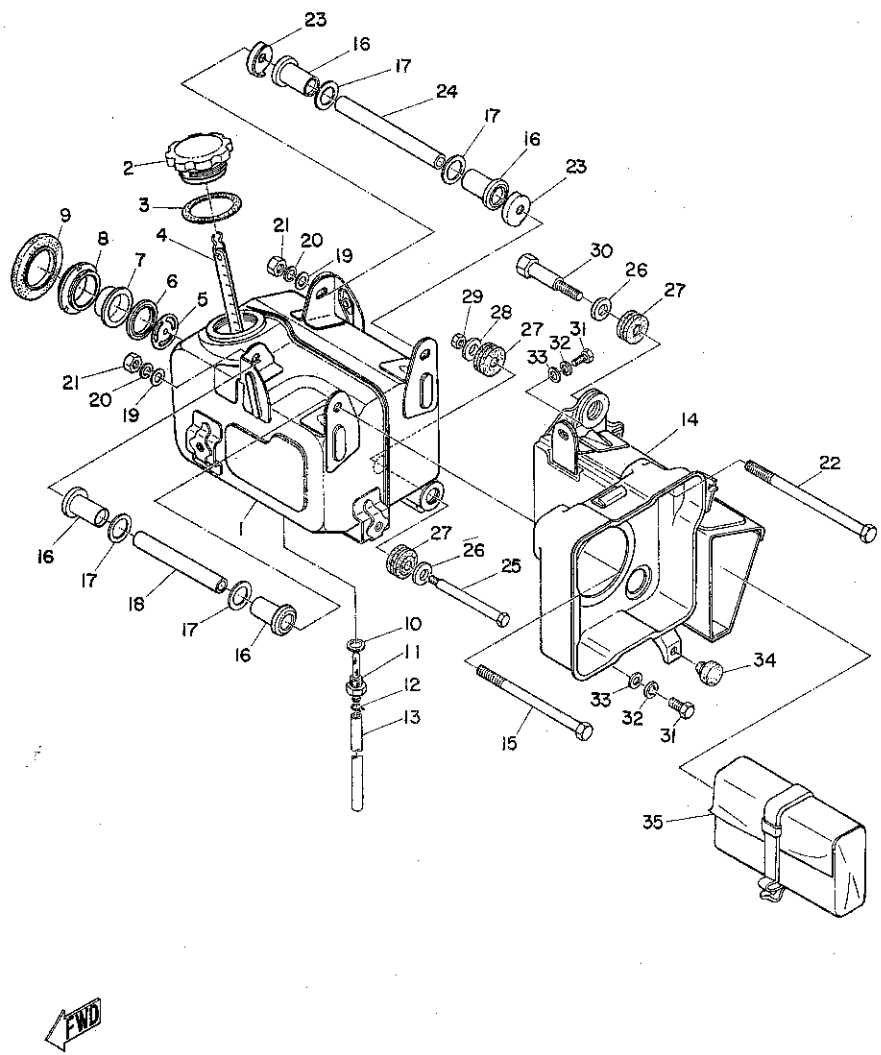


FUEL TANK

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
20- 1	211-24110-00-64	FUEL TANK COMP.		1		Candy Green
	211-24110-00-65	FUEL TANK COMP.		1		Californian Orange
20- 2	211-24129-01-02	COVER, side (L.H)	(ISO)	1		Candy Green
	211-24129-01-01	COVER, side (L.H)	(ISO)	1		Californian Orange
20- 3	211-24139-01-02	COVER, side (R.H)	(ISO)	1		Candy Green
	211-24139-01-01	COVER, side (R.H)	(ISO)	1		Californian Orange
20- 4	168-24178-00	BOLT, cover fitting		4		
20- 5	211-24171-00	GRIP, knee (L.H)		1		
20- 6	211-24172-00	GRIP, knee (R.H)		1		
20- 7	211-24161-00	EMBLEM, fuel tank		2		
20- 8	98501-04008	SCREW, pan head	(ISO)	4		
20- 9	137-24610-00	CAP ASS'Y		1		
20-10	168-24179-00	GAUGE, fuel		1		
20-11	168-24176-00	BOLT, tank fitting		1		
20-12	156-24182-01	DAMPER, fuel tank		2		
20-13	156-24186-00	WASHER, special 1	6.5-26-1.6	1		
20-14	156-24187-00	WASHER, special 2	8.5-26-1.6	1		
20-15	92901-06100	WASHER, spring		1		
20-16	92801-06100	NUT		1		
20-17	156-24181-00	DAMPER, locating		2		
20-18	170-24312-00	PIPE, fuel		1		
20-19	174-24312-00	PIPE, fuel		1		
20-20	168-24312-00	PIPE, fuel		1		
20-21	101-24356-00	CLIP, pipe		6		
20-22	168-24500-01	FUEL COCK ASS'Y	(ISO)	1		
20-23	168-24512-00	. GASKET, body		1		
20-24	92501-06035	. SCREW, pan head		2		
20-25	137-24513-00	. GASKET, cock fitting		2		
20-26	168-24521-00	. CUP, filter		1		
20-27	168-24522-00	. GASKET, filter		1		
20-28	168-24515-00	. NET, filter		1		
20-29	98501-03006	. SCREW, pan head	(ISO)	1		
20-30	137-24523-00	. VALVE		1		
20-31	168-24524-00	. LEVER, cock		1		
20-32	132-24518-00	. WASHER, wave		1		
20-33	132-24525-00	. PLATE, lever fitting		1		
20-34	98501-03006	. SCREW, pan head	(ISO)	2		

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Fig. 21 OIL TANK

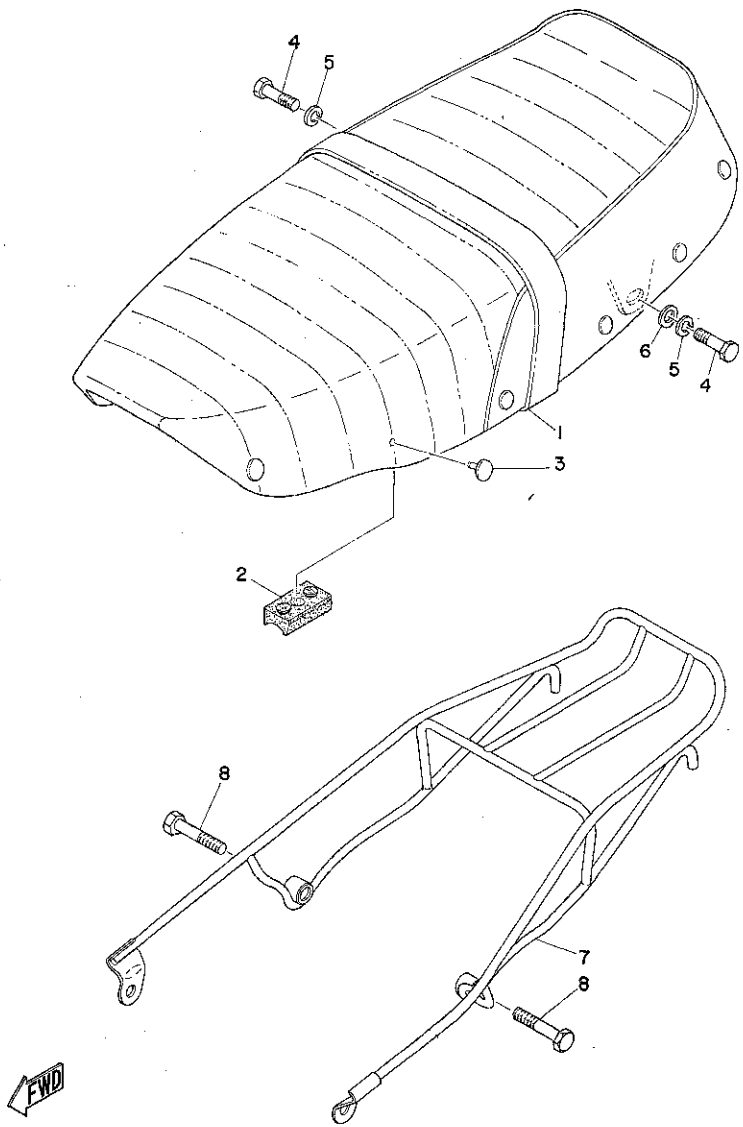


OIL TANK

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
21- 1	168-21751-00-33	TANK, oil		1		
21- 2	137-21770-61	OIL TANK CAP ASS'Y		1		
21- 3	137-21772-02	. GASKET, cap		1		
21- 4	168-21792-10	GAUGE, oil		1		
21- 5	137-21761-00	GAUGE, level		1		
21- 6	137-21763-00	GASKET, level gauge		1		
21- 7	126-21764-00	LENS, level gauge		1		
21- 8	168-21762-00	NUT, level gauge		1		
21- 9	168-21759-00	GROMMET, gauge		1		
21-10	137-21767-00	GASKET, union		1		
21-11	137-21768-01	SCREW, union		1		
21-12	101-24356-00	CLIP, pipe		3		
21-13	168-21766-00	PIPE, oil		1		
21-14	235-21170-00-33	BOX COMP		1		
21-15	97201-08125	BOLT	(ISO)	1		
21-16	168-21746-00	DAMPER (1)		4		
21-17	168-21758-00	WASHER, special	18.2-27-1	4		
21-18	168-21748-00	COLLAR (1)		1		
21-19	92901-08200	WASHER, plain		2		
21-20	92901-08100	WASHER, spring		2		
21-21	98801-08100	NUT	(ISO)	2		
21-22	97201-08145	BOLT	(ISO)	1		
21-23	168-21757-00	WASHER, special		2		
21-24	168-21749-00	COLLAR, (2)		1		
21-25	168-21739-00	BOLT 2		1		
21-26	156-24186-00	WASHER, special 1	8.5-26-2	5		
21-27	168-21747-00	DAMPER		3		
21-28	156-24187-00	WASHER, special 2	6.5-26-2	4		
21-29	92801-06100	NUT		1		
21-30	168-21738-00	BOLT		1		
21-31	91201-06012	BOLT		2		
21-32	92901-06100	WASHER, spring		2		
21-33	92901-06200	WASHER, plain		2		
21-34	141-21717-00	DAMPER, side cover		1		
21-35	171-28100-00	TOOL ASS'Y		1		☆

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 22 SEAT & CARRIER

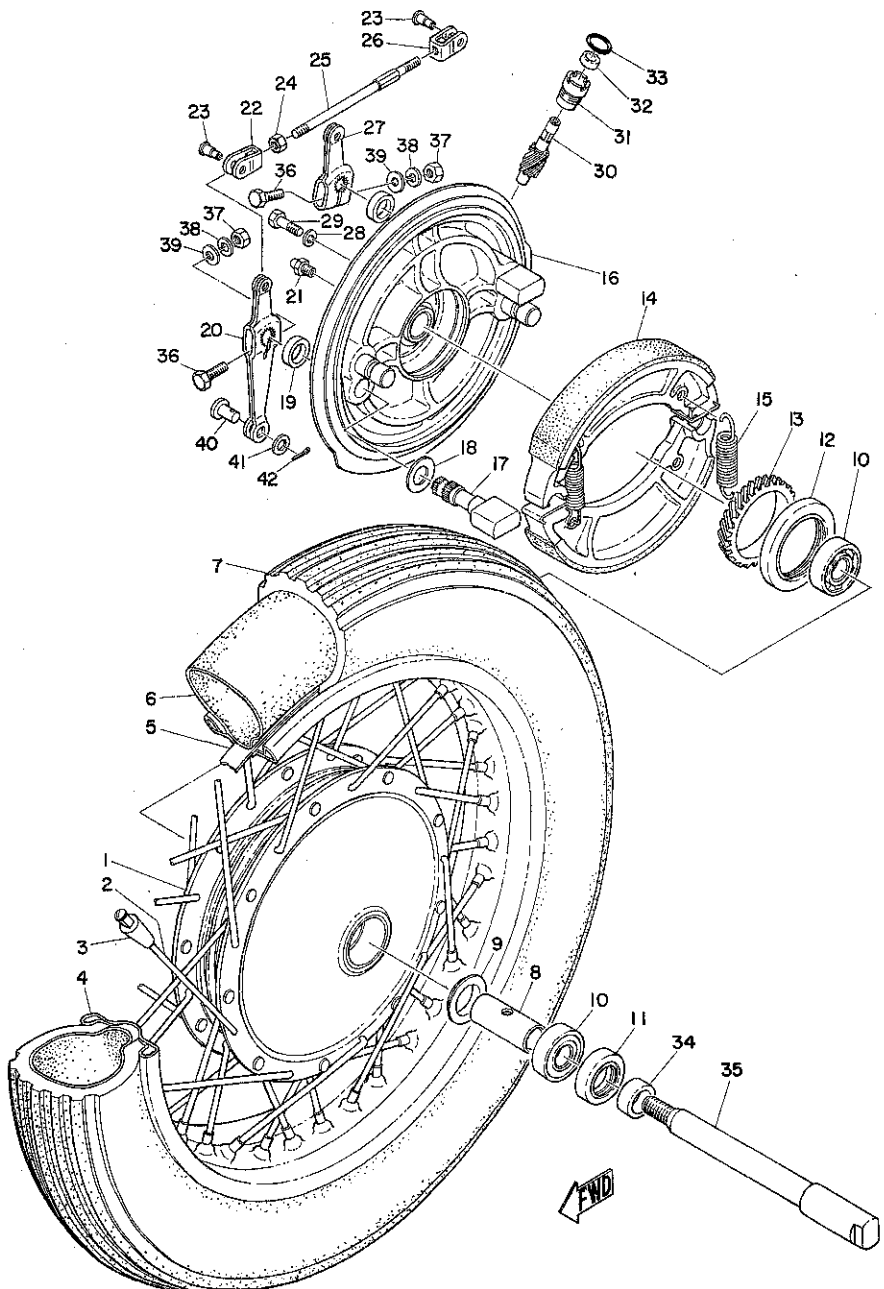


SEAT & CARRIER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
22- 1	235-24730-00	DOUBLE SEAT ASS'Y		1		
22- 1-1	235-24731-00	. COVER, double seat		1		
22- 2	168-24741-00	. PAD, seat		2		
22- 3	235-24755-00	. HOOK, seat		13		
22- 4	91203-10035	BOLT		2		
22- 5	92901-10100	WASHER, spring		2		
22- 6	92901-10200	WASHER, plain		2		
		ALTERNATE PARTS				
22- 7	168-24830-00	SUB CARRIER ASS'Y		1		
22- 8	91203-10055	BOLT		2		

(150) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 23 FRONT WHEEL

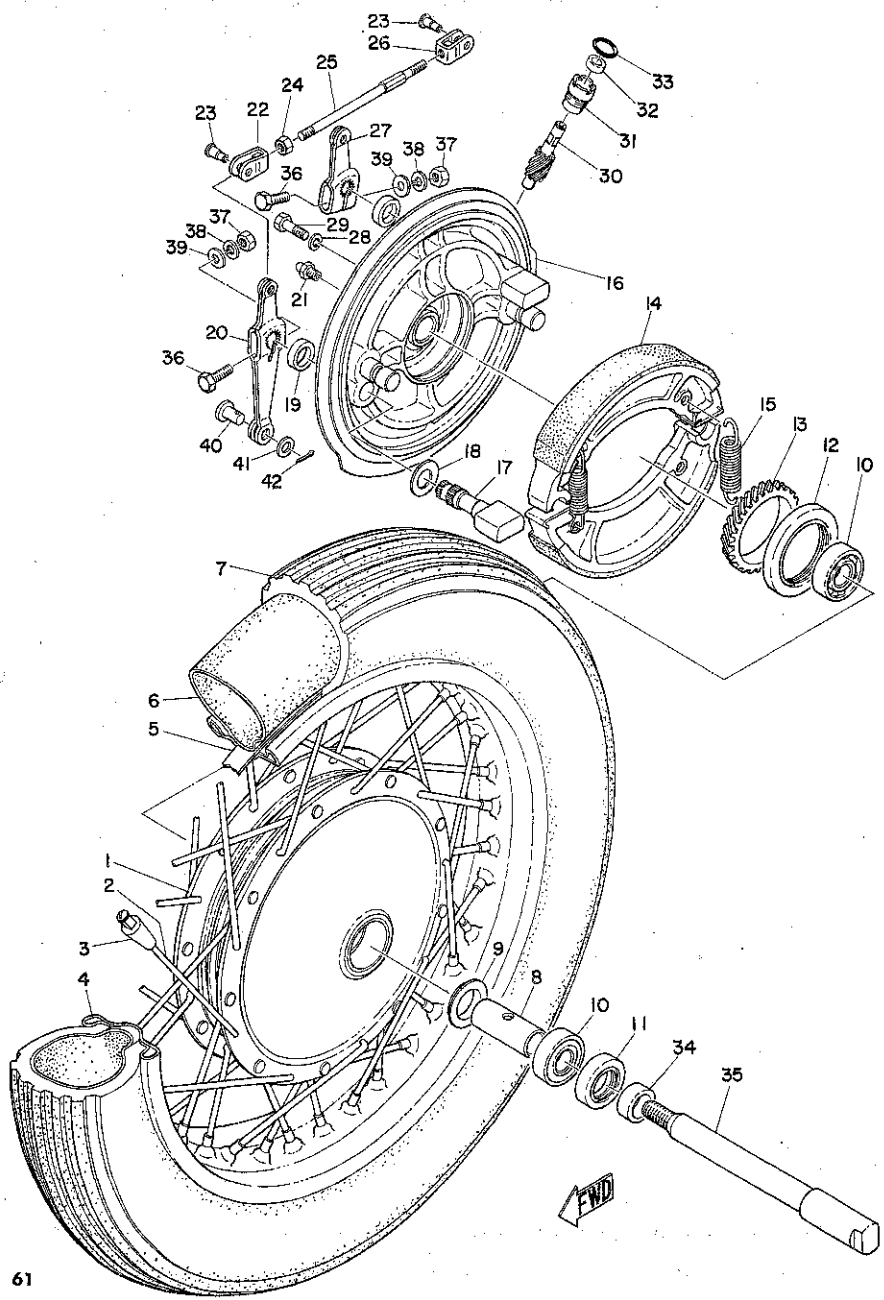


FRONT WHEEL

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
23- 1	152-25111-00	HUB		1		
23- 2	152-25104-00	SPOKE SET		1s		
23- 3	156-25398-00	BALANCER, wheel		U.R		
23- 4	94416-18013	RIM	1.60A-18	1		
23- 5	94330-18010	BAND, rim	3.00-18	1		
23- 6	94230-18012	TUBE	3.00-18	1		☆
23- 7	94130-18039	TIRE	3.00-18-4PR	1		☆
23- 8	152-25117-00	SPACER, bearing		1		
23- 9	152-25115-00	FLANGE, spacer		1		
23-10	93306-20304	BEARING	6203-ZC3	2		☆
23-11	93105-24006	OIL SEAL	SDD-24-40-8	1		
23-12	93107-50003	OIL SEAL	OS-64-50-7	1		
23-13	152-25135-00	GEAR, drive		1		
23-14	168-25130-00	BRAKE SHOE COMP.		2		
23-15	156-25333-00	SPRING, return		2		
23-16	156-25121-01	PLATE, brake shoe		1		
23-17	168-25151-00	CAM, shaft		2		
23-18	148-25353-00	SHIM, cam shaft	14.2-24-0.5	2		
23-19	148-25359-00	SEAL, cam shaft		2		
23-20	168-25155-00	LEVER, cam shaft 1		1		
23-21	93700-06001	NIPPLE, grease		1		
23-22	174-25163-00	END, rod		1		
23-23	174-25165-00	PIN, rod end		2		
23-24	92803-06300	NUT		1		
23-25	152-25161-00	ROD, connecting		1		
23-26	174-25164-00	END, rod 2		1		
23-27	168-25156-00	LEVER, cam shaft 2		1		
23-28	92901-06100	WASHER, spring		1		
23-29	91203-06020	BOLT		1		
23-30	152-25138-00	GEAR, meter		1		
23-31	109-25136-00	BUSHING		1		
23-32	93104-07003	OIL SEAL	SO-7-14-4	1		
23-33	93210-14104	O-RING	2.4-13.8	1		
23-34	152-25183-00	COLLAR, wheel shaft		1		
23-35	152-25181-00	SHAFT, wheel		1		
23-36	91203-06020	BOLT		2		
23-37	92803-06100	NUT		2		
23-38	92903-06100	WASHER, spring		2		

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Fig. 23 FRONT WHEEL

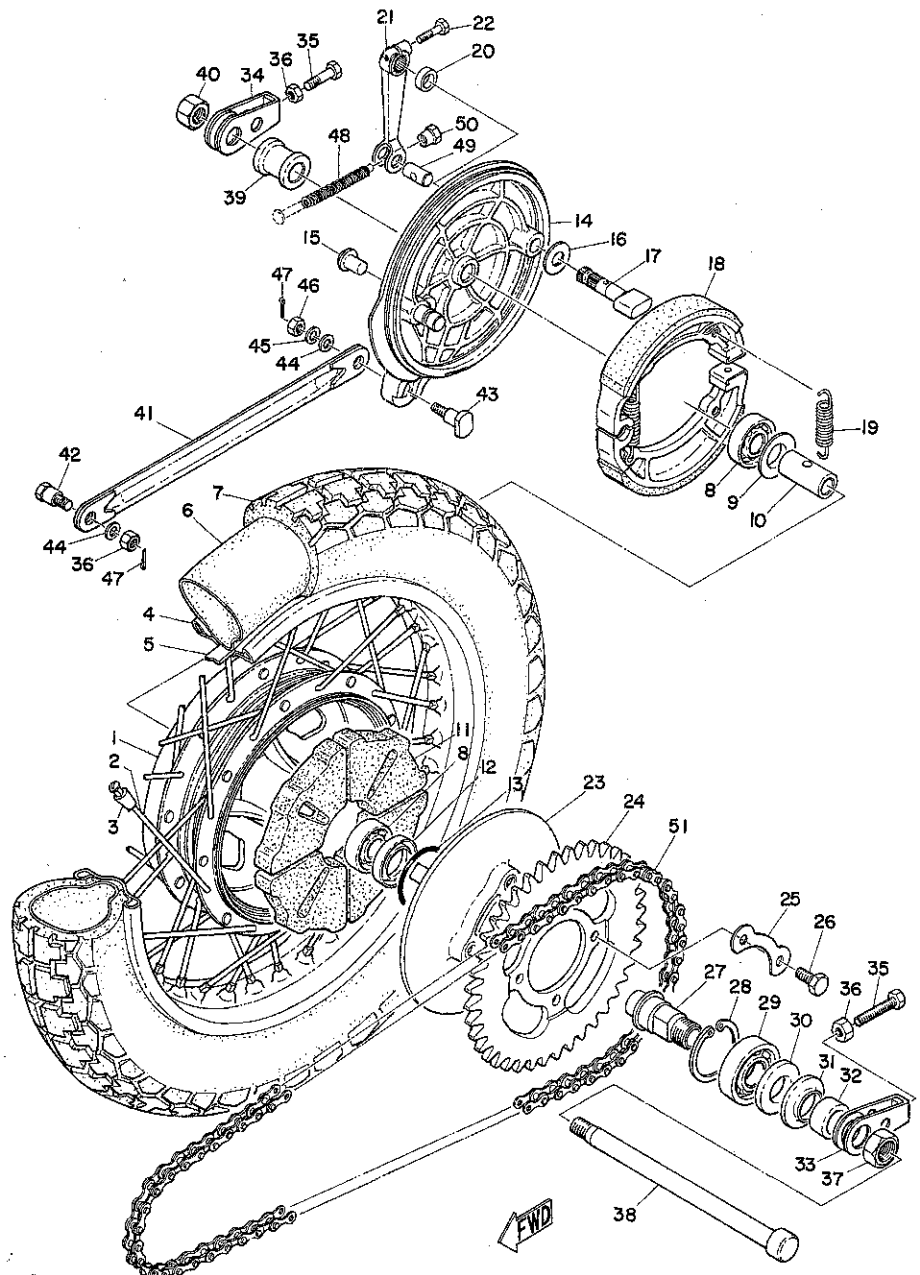


FRONT WHEEL

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
23-39	92903-06200	WASHER, plain		2		
23-40	156-27229-00	PIN, link joint		1		
23-41	156-27226-00	WASHER, pedal link	8.2-13-0.6	1		
23-42	91401-20012	PIN, cotter		1		

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Fig. 24 REAR WHEEL

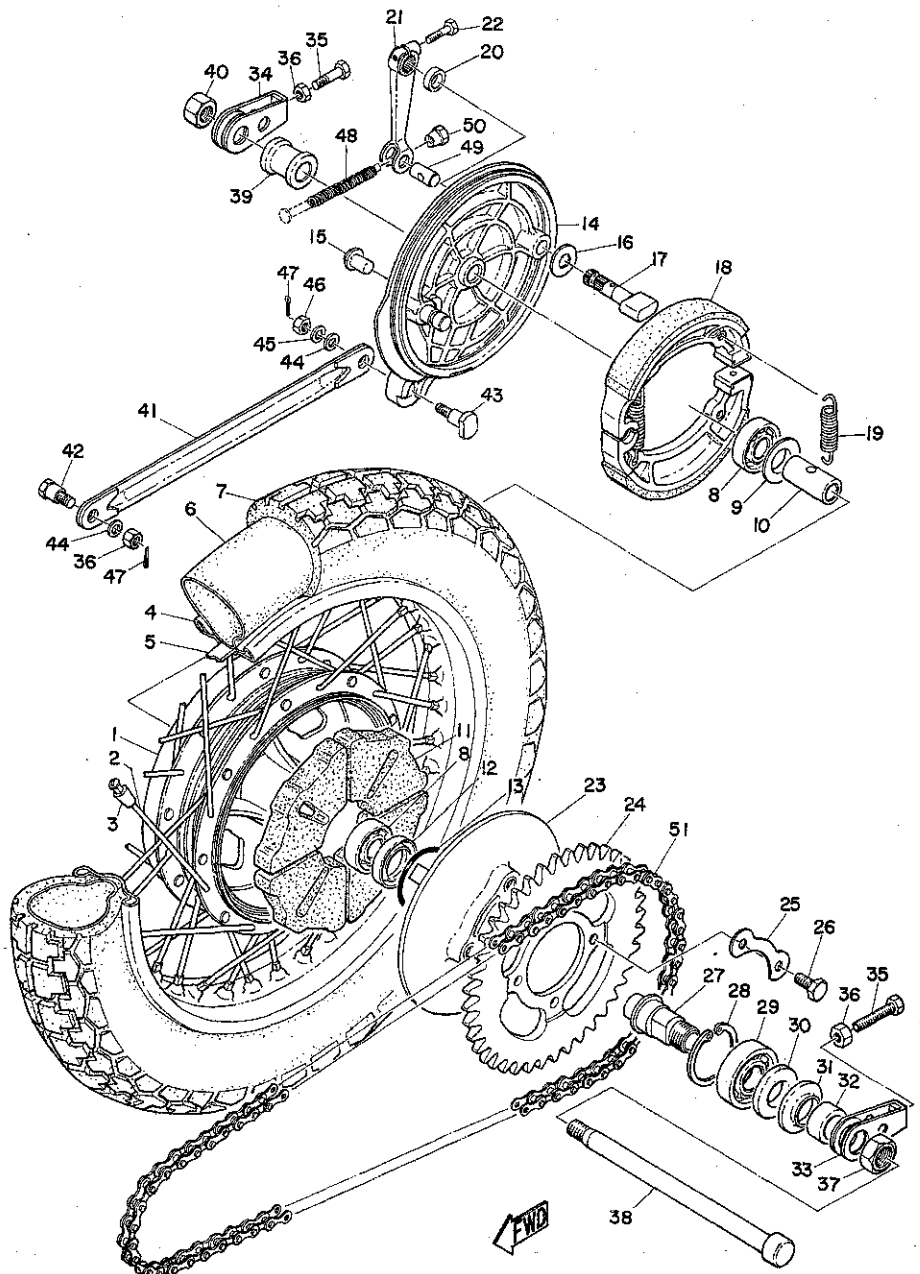


REAR WHEEL

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
24- 1	152-25311-00	. HUB		1		
24- 2	152-25304-00	REAR SPOKE SET		1s		
24- 3	156-25398-00	BALANCER, wheel		U.R		
24- 4	94418-18026	RIM	1.85B-18	1		
24- 5	94335-18018	BAND, rim	3.50-18	1		
24- 6	94235-18022	TUBE	3.50-18	1		☆
24- 7	94135-18055	TIRE	3.50-18-4PR	1		☆
24- 8	93306-30303	BEARING	6303ZC3	2		☆
24- 9	148-25315-00	FLANGE, spacer		1		
24-10	148-25317-00	SPACER, bearing		1		
24-11	168-25364-00	DAMPER, clutch		4		
24-12	93102-32037	OIL SEAL	SD-32-45-8	1		
24-13	93210-55051	O-RING	3-54.5	1		
24-14	168-25321-00	PLATE, brake shoe		1		
24-15	168-25339-00	PLUG, blind		1		
24-16	148-25353-00	SHIM, cam shaft	14.2-24-0.5	1		
24-17	168-25351-00	CAM, shaft		1		
24-18	168-25330-00	BRAKE SHOE COMP.		2		
24-19	156-25333-00	SPRING, return		2		
24-20	148-25359-00	SEAL, cam shaft		1		
24-21	168-25355-00	LEVER, cam shaft		1		
24-22	91203-06025	BOLT		1		
24-23	168-25366-00	CLUTCH, hub		1		
24-24	168-25441-10	GEAR, sprocket wheel	41-T	1		
	168-25439-10	GEAR, sprocket wheel	39-T	1		S.T.D
	168-25443-10	GEAR, sprocket wheel	43-T	1		
24-25	168-25412-00	WASHER, lock		2		
24-26	146-25411-00	BOLT, fitting		4		
24-27	152-25387-00	SHAFT, sprocket		1		
24-28	93420-52014	CIRCLIP	R52	1		
24-29	93306-20503	BEARING	6205ZC3	1		☆
24-30	93104-25008	OIL SEAL	SO-25-47-5	1		
24-31	168-25367-00	COVER, dust		1		
24-32	168-25386-00	COLLAR, sprocket shaft		1		
24-33	168-25388-00	PULLER, chain (L.H)	23φ	1		
24-34	168-25389-00	PULLER, chain (R.H)	17φ	1		
24-35	168-25379-00	BOLT, chain puller		2		
24-36	98801-08100	NUT	(ISO)	3		

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Fig. 24 REAR WHEEL

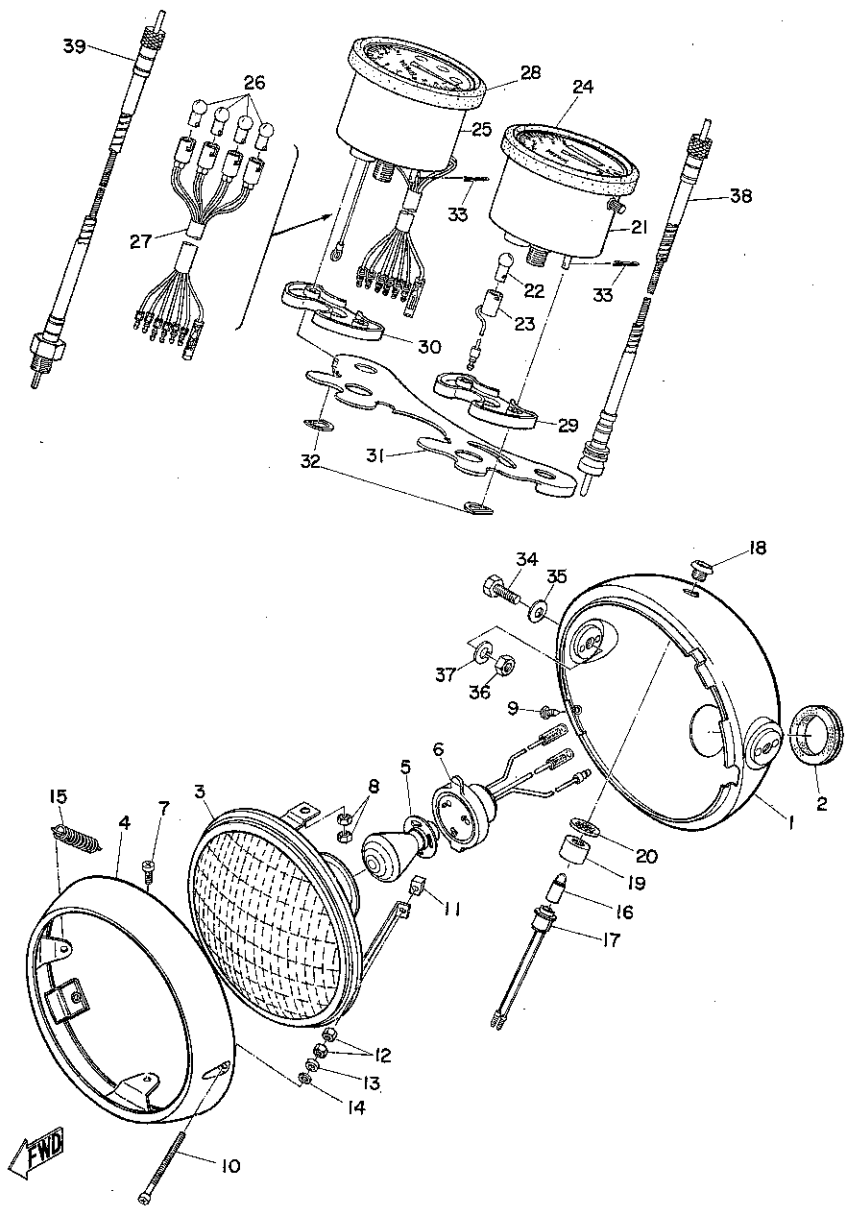


REAR WHEEL

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
24-37	168-25385-00	NUT, sprocket shaft		1		
24-38	150-25381-00	SHAFT, wheel		1		
24-39	148-25383-00	COLLAR, wheel shaft		1		
24-40	169-25382-00	NUT, shaft	ISO	1		
24-41	168-25371-00	BAR, tension		1		
24-42	168-25373-00	BOLT, tension bar		1		
24-43	168-25378-00	BOLT, tension bar 2		1		
24-44	92901-08200	WASHER, plain		2		
24-45	92901-08100	WASHER, spring		1		
24-46	98801-08100	NUT	ISO	1		
24-47	91401-20015	PIN, cotter		2		
24-48	168-27236-00	SPRING, rod		1		
24-49	168-27237-00	PIN, clevis		1		
24-50	168-27238-00	NUT, adjusting		1		
24-51	94515-30098	CHAIN	530T-98P	1		
24-51A	94615-30001	. JOINT, chain		1		

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Fig. 25 HEADLAMP, SPEEDOMETER & TACHOMETER

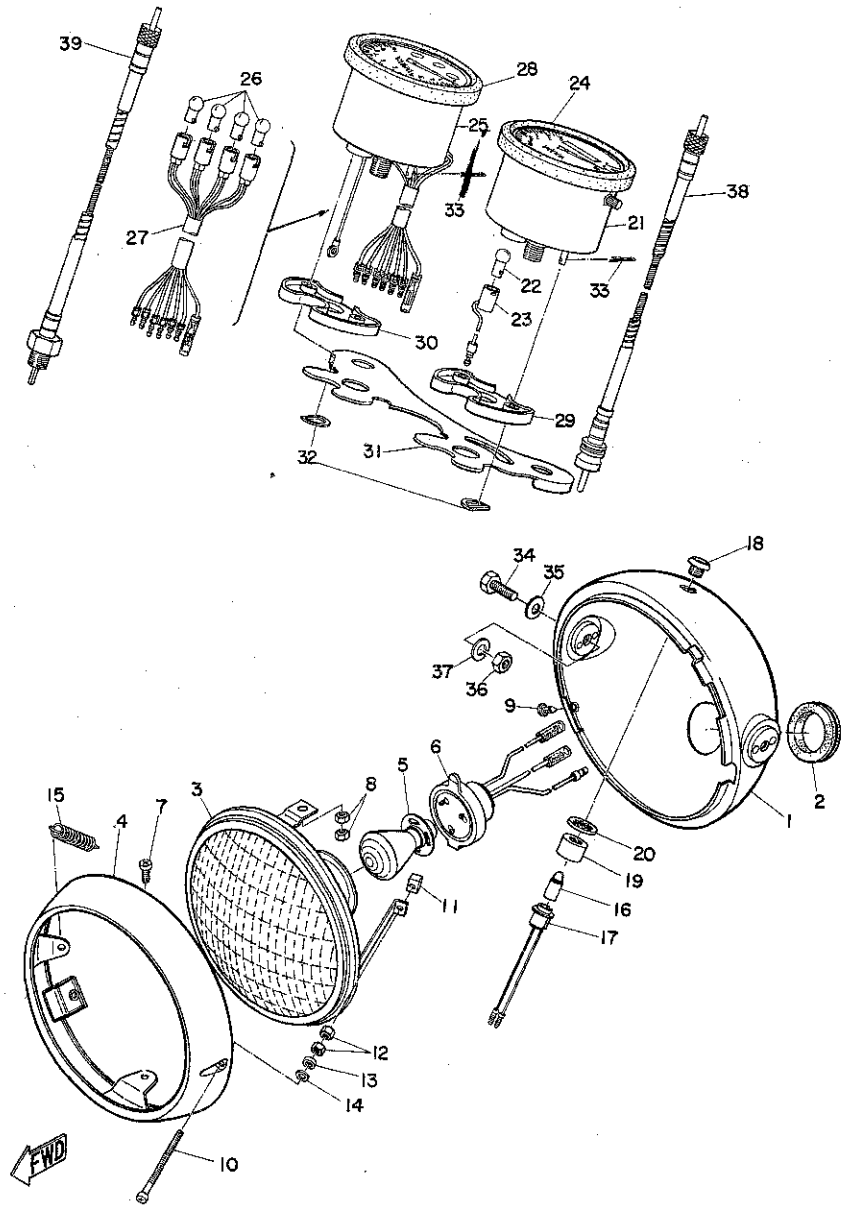


HEADLAMP, SPEEDOMETER & TACHOMETER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
25- 1	235-84330-60-64	. BODY ASS'Y		1		Candy Green
	235-84330-60-65	BODY ASS'Y		1		Californian Orange
25- 2	214-84153-60	. GROMMET		1		
25- 0-1	235-84310-60	HEAD LAMP UNIT ASS'Y	(ISO)	1		
25- 3	235-84320-60	. LENS ASS'Y		1		
25- 4	235-84315-60	. RIM, head lamp	(ISO)	1		
25- 5	235-84314-00	. BULB, head lamp	12V 35/25W	1		☆
25- 6	235-84312-60	. SOCKET		1		
25- 7	98502-05012	. SCREW, pan head	(ISO)	2		
25- 8	98802-05200	. NUT	(ISO)	4		
25- 9	195-84325-00	. SCREW, rim fitting	(ISO)	1		
25-10	214-84131-61	. SCREW, rim adjuster	(ISO)	1		
25-11	198-84334-60	. NUT, adjust	(ISO)	1		
25-12	802-84126-00	. NUT	(ISO)	2		
25-13	168-84328-60	. SPACER		1		
25-14	92902-04200	. WASHER, plain		1		
25-15	168-84335-60	. SPRING, lens adjust		1		
25- 0-2	235-84301-60	PILOT LAMP ASS'Y		1		
25-16	235-84346-00	. BULB, pilot	12V 1.5W	1		☆
25-17	214-84150-60	. SOCKET CORD ASS'Y		1		
25-18	214-84157-60	. BODY, high beam		1		
25-19	214-84158-60	. NUT, pilot lamp		1		
25-20	92901-12300	. WASHER, tooth		1		
25-21	235-83510-40	SPEEDOMETER ASS'Y	Mil/H	1		
25-22	123-83516-20	. BULB, pilot	15V 3W	1		☆
25-23	214-83536-30	. SOCKET, meter		1		
25-24	214-83513-00	. DAMPER, speedometer		1		
25-25	235-83540-00	TACHO METER ASS'Y		1		
25-26	123-83516-20	. BULB, pilot	15V 3W	4		☆
25-27	235-83520-00	. SOCKET, ASS'Y		1		
25-28	214-83513-00	. DAMPER, speedometer		1		
25-29	214-83523-00	DAMPER		1		
25-30	237-83523-00	DAMPER		1		
25-31	235-83519-00-33	BRACKET, meter	(ISO)	1		
25-32	214-83524-00	WASHER, special		4		
25-33	156-83525-00	CLIP		4		
25-34	97204-08025	BOLT	(ISO)	2		
25-35	92903-08200	WASHER, plain		2		

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Fig. 25 HEADLAMP, SPEEDOMETER & TACHOMETER

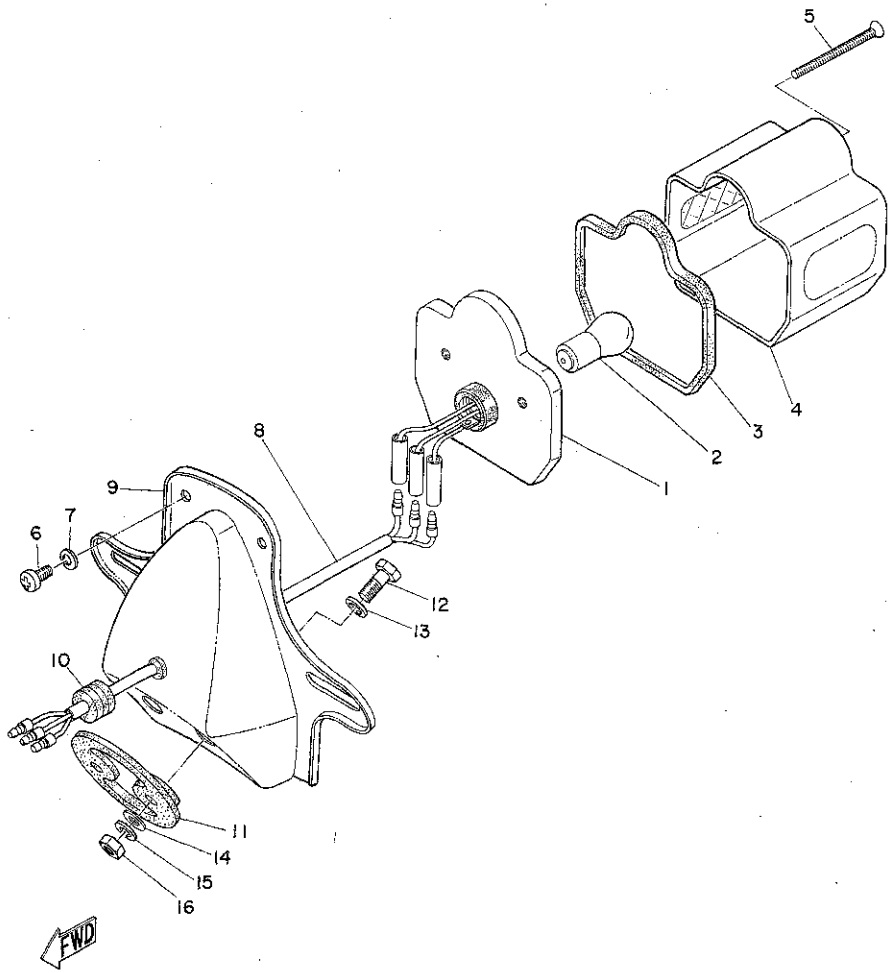


HEADLAMP, SPEEDOMETER & TACHOMETER

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
25-36	98801-08100	NUT	ISO	2		
25-37	92901-08100	WASHER, spring		2		
25-38	235-83550-00	SPEEDOMETER CABLE ASS'Y		1		
25-39	235-83560-00	TACHO METER CABLE ASS'Y		1		

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Fig. 26 TAIL LAMP

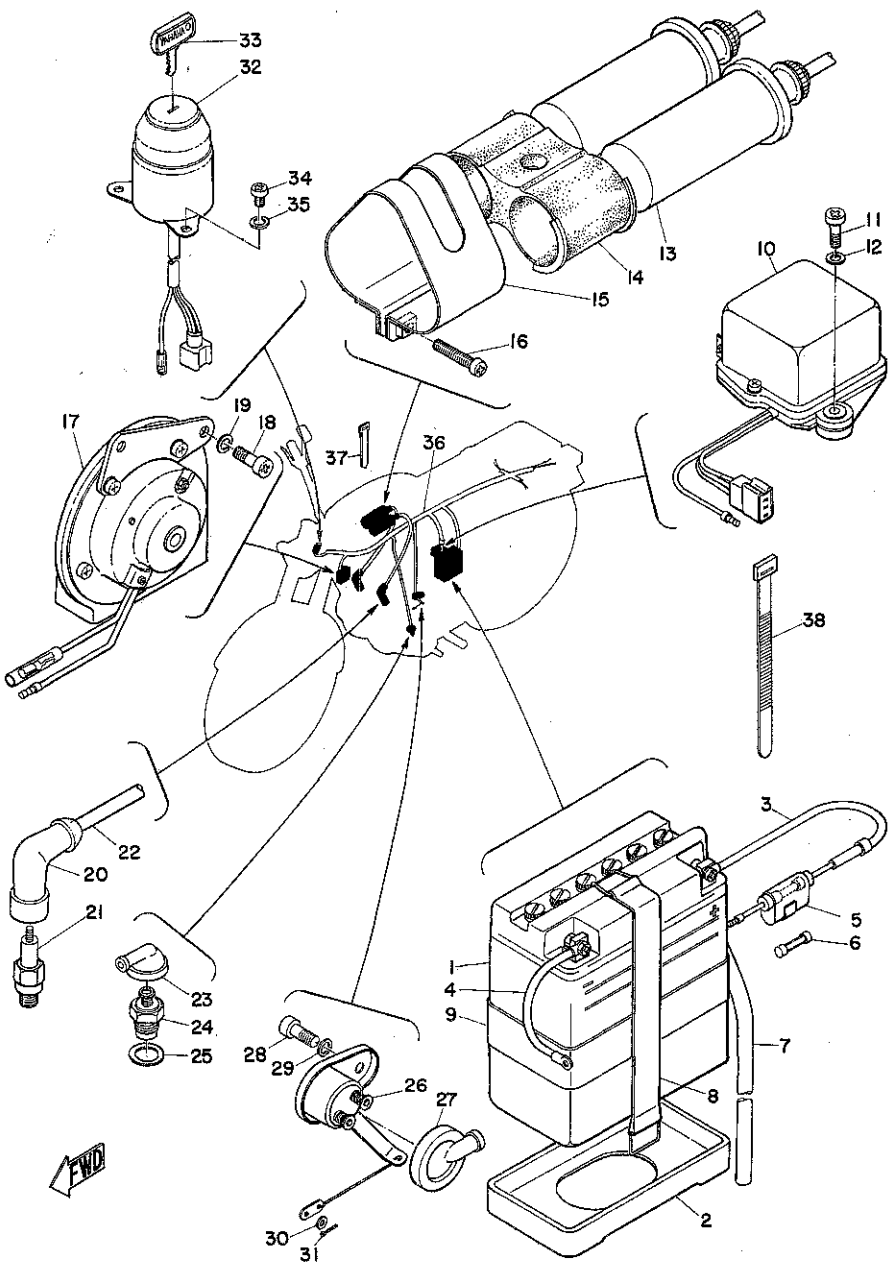


TAIL LAMP

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
26- 0-1	168-84710-61	TAIL LAMP UNIT ASS'Y	(ISO)	1		
26- 1	168-84711-61	. BASE, tail lamp	(ISO)	1		
26- 2	168-84714-00	. BULB, tail lamp	12V 23/7W	1		☆
26- 3	168-84712-60	. SEAT, base		1		
26- 4	168-84721-60	. LENS, tail lamp		1		
26- 5	193-84724-00	. SCREW, lens fitting	(ISO)	2		
26- 6	92503-06012	. SCREW, pan head		2		
26- 7	92902-06100	. WASHER, spring		2		
26- 8	168-84717-00	CORD, tail lamp		1		
26- 9	168-84751-00	BRACKET, licence		1		
26-10	152-84518-00	GROMMET, tail lamp		2		
26-11	168-84753-00	DAMPER		1		
26-12	168-21738-00	BOLT		2		
26-13	156-24186-00	WASHER, special		2		
26-14	92901-06200	WASHER, plain		2		
26-15	92901-06100	WASHER, spring		2		
26-16	92801-06100	NUT		2		

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Fig. 27 ELECTRICAL

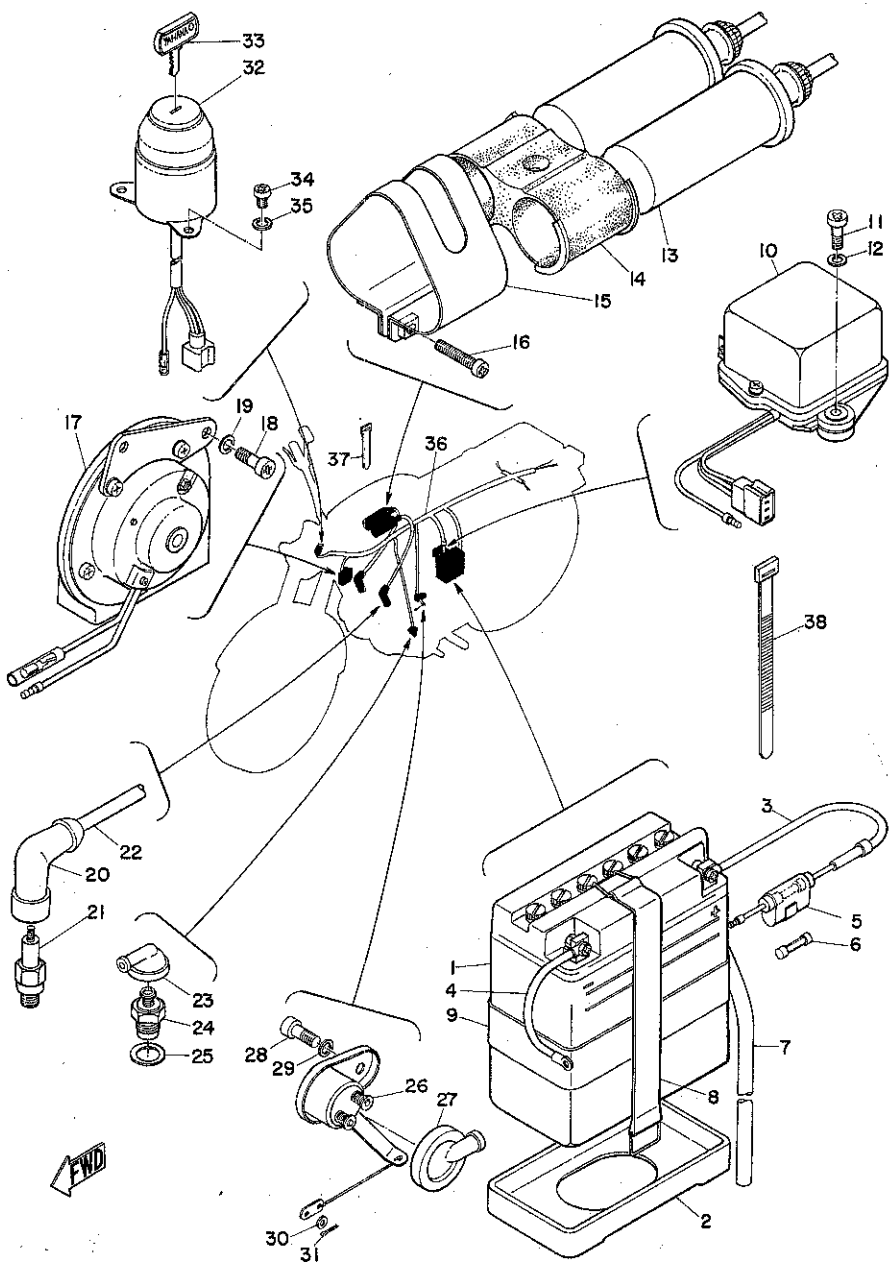


ELECTRICAL

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
27- 1	235-82110-70	BATTERY ASS'Y		1		
27- 1-1	104-82111-20	. CAP, battery		6		
27- 2	235-82122-00	SEAT, battery		1		
27- 3	168-82115-00	WIRE, plus lead		1		
27- 4	168-82116-00	WIRE, minus lead		1		
27- 5	164-82150-00	FUSE HOLDER ASS'Y		1		
27- 6	148-82151-00	. FUSE		2		
27- 7	168-82122-00	PIPE, breather		1		
27- 8	137-82131-01	BAND, battery		1		
27- 9	235-82124-00	BAND, battery		1		
27-10	168-81910-20	VOLTAGE REGULATOR ASS'Y		1		
27-11	92501-06018	SCREW, pan head		2		
27-12	92901-06100	WASHER, spring		2		
27-13	168-82310-70	IGNITION COIL ASS'Y		2		
27-14	168-82312-00	HOLDER, coil fitting		1		
27-15	168-82311-00	BAND, coil fitting		1		
27-16	92501-06020	SCREW, pan head		2		
27-17	168-83371-20	HORN		1		
27-18	92501-06015	SCREW, pan head		2		
27-19	92901-06100	WASHER, spring		2		
27-20	166-82370-20	PLUG GAP ASS'Y		2		
27-21	94700-00006	PLUG, spark	B8HC	2		
27-22	168-82341-00	CORD, high tension		2		
27-23	168-82542-10	CAP		1		
27-24	168-82540-00	NEUTRAL SWITCH ASS'Y		1		
27-25	168-82543-00	GASKET	12-18-1	1		
27-26	168-82530-00	STOP SWITCH ASS'Y		1		
27-27	168-82532-00	CAP		1		
27-28	92501-06010	SCREW, pan head		1		
27-29	92901-06100	WASHER, spring		1		
27-30	92901-06200	WASHER, plain		1		
27-31	91401-25015	PIN, cotter		1		
27-32	235-82506-10	MAIN SWITCH ASS'Y		1		
27-33	235-82511-00	. KEY, main switch		4		
27-34	98503-05008	SCREW, pan head	(ISO)	2		
27-35	92901-05100	WASHER, spring		2		
27-36	235-82590-10	WIRE HARNESS ASS'Y		1		
27-37	150-82591-00	BAND		4		

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Fig. 27 ELECTRICAL

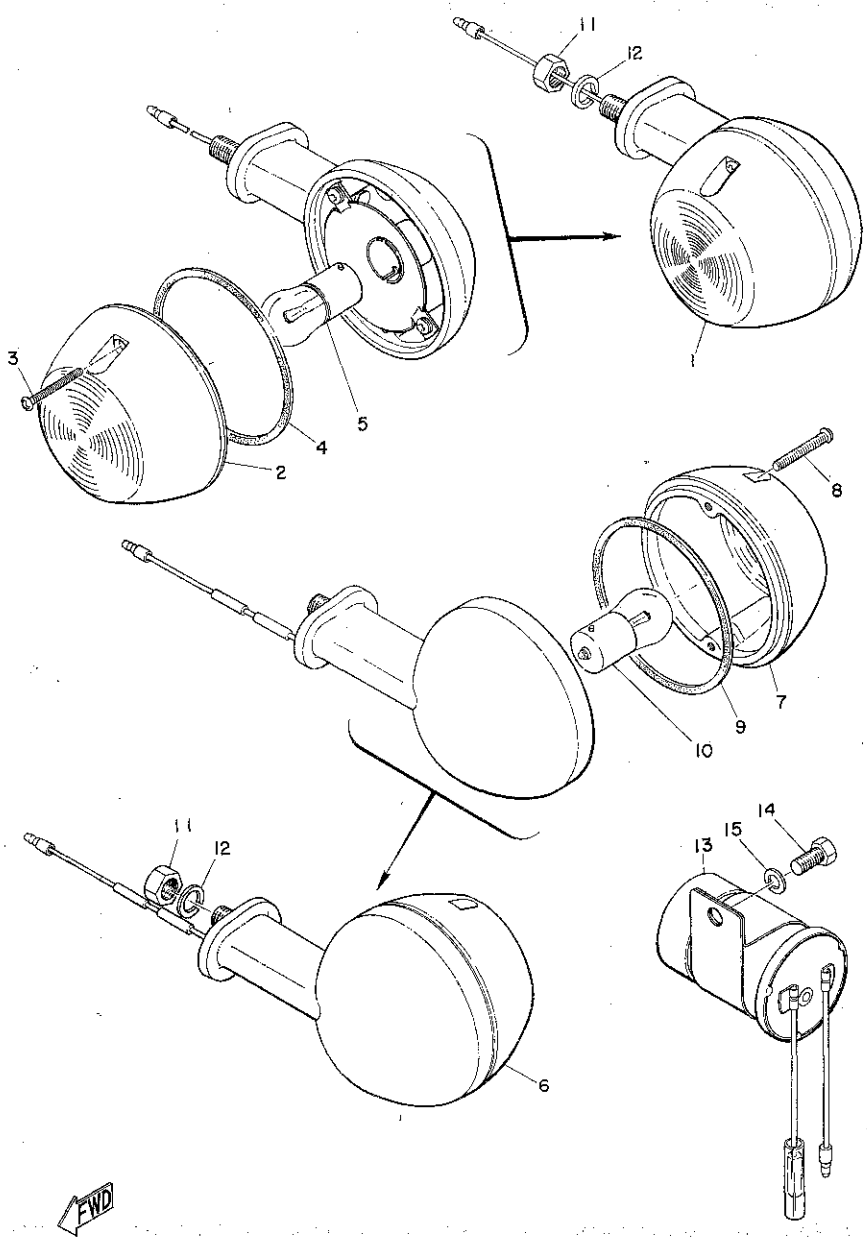


ELECTRICAL

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
27-38	168-82592-00	BAND, wire harness		1		

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Fig. 28 FLASHER LAMP (ALTERNATE PARTS)



FLASHER LAMP (ALTERNATE PARTS)

Ref No.	Parts No.	Parts Name	Description	Q'ty	S·R	Remarks
28- 1	235-83310-70	FRONT FLASHER LAMP ASS'Y	(ISO)	2		
28- 2	183-83312-70	. LENS, flasher		2		
28- 3	183-83333-71	. SCREW, lens fitting	(ISO)	4		
28- 4	183-83313-20	. GASKET, flasher lens		2		
28- 5	183-83311-70	. BULB, flasher	12V 25W	2		☆
28- 6	211-83330-76	REAR FLASHER LAMP ASS'Y	(ISO)	2		
28- 7	211-83332-75	. LENS, flasher		2		
28- 8	183-83333-71	. SCREW, lens fitting	(ISO)	4		
28- 9	183-83313-20	. GASKET, flasher lens		2		
28-10	183-83311-70	. BULB, flasher	12V 25W	2		☆
28-11	98801-08300	NUT	(ISO)	4		
28-12	92901-08100	WASHER, spring		4		
28-13	173-83350-70	FLASHER RELAY ASS'Y		1		
28-14	91201-06012	BOLT		1		
28-15	92901-06100	WASHER, spring		1		

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NUMERICAL INDEX

YAMAHA PARTS

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
20-21	101-24356-00	13-23	137-13127-00	15-25	137-21782-60
21-12	101-24356-00	13-36	137-13128-00	18-22	137-23318-00
1-19	102-15351-00	13-12	137-13129-00	20-25	137-24513-00
2-24	102-15351-00	13-18	137-13131-02	20-30	137-24523-00
27- 1-1	104-82111-20	13-21	137-13134-00	20- 9	137-24610-00
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