YAMAHA

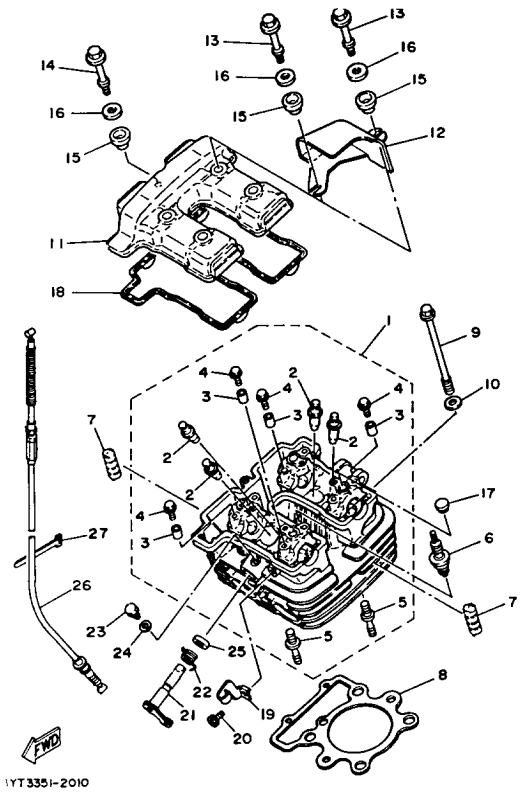
GENUINE

PARTS CATALOGUE

MOTORCYCLE

A1

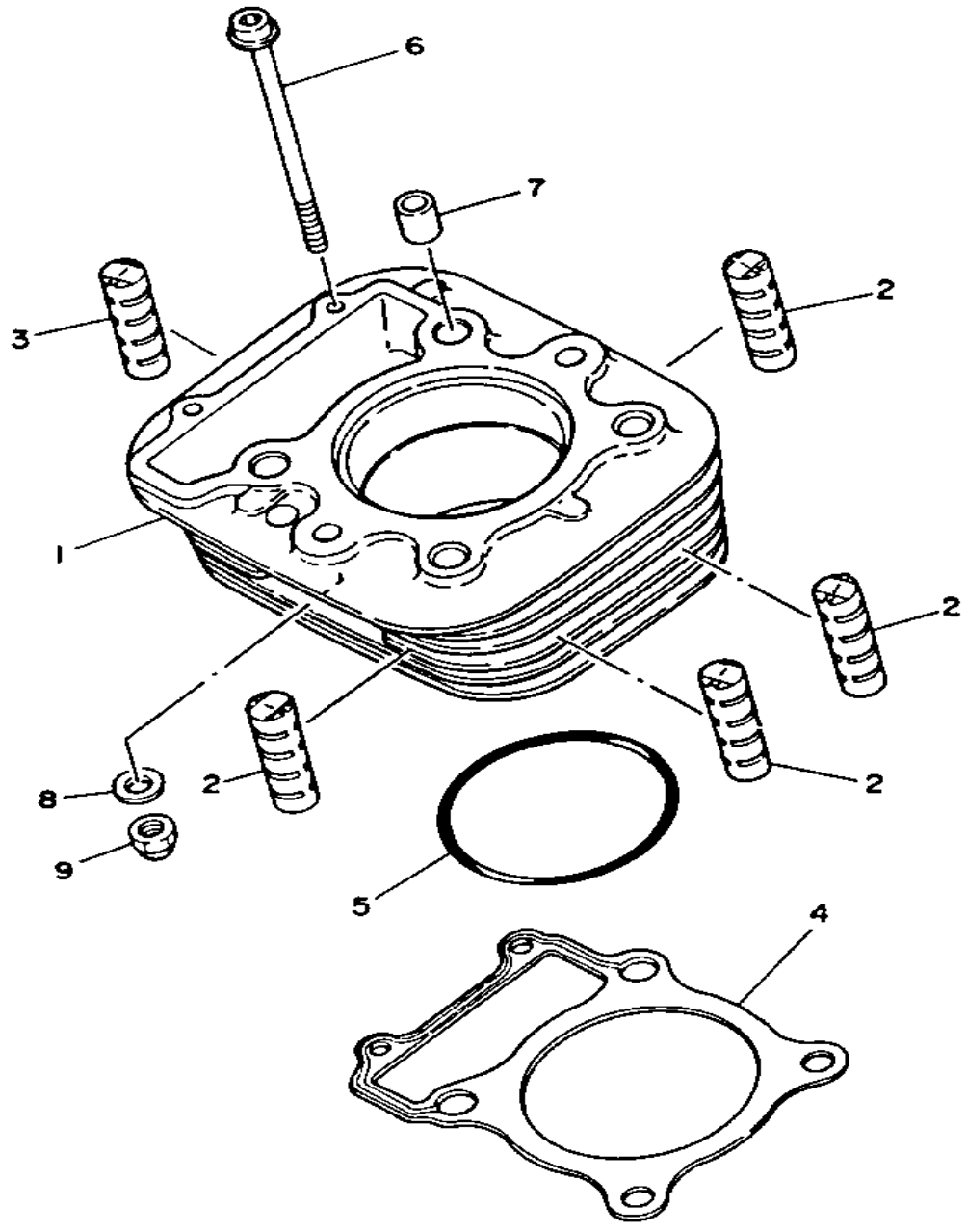
XT350D_DC



CYLINDER HEAD

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-11110-01-00	CYLINDER HEAD ASSEMBLY .	1	
2	99999-02242-00	. GUIDE, INTAKE VALVE (55V) (30X-11133-10-00)	4	
3	99510-08016-00	. PIN, DOWEL	8	
4	90105-06153-00	. BOLT, WASHER BASED	8	
5	90116-10378-00	. BOLT, STUD	2	
6	(94701-00181-00)	ND X24ES-U XJ550RH	1	UR
	NGK-D8EA0-00-00	PLUG, SPARK (NGK D8EA) . . .	1	UR
7	30X-11161-00-00	ABSORBER 1	4	
8	55V-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
9	90105-10608-00	BOLT, WASHER BASED	4	
10	90201-102G9-00	WASHER, PLATE	4	
11	30X-11191-01-00	COVER, CYLINDER HEAD 1 . .	1	
12	30X-11192-01-00	COVER, CYLINDER HEAD 2 . .	1	
13	90109-064F0-00	BOLT	4	
14	90109-06584-00	BOLT	1	
15	2GH-1111G-00-00	RUBBER, MOUNT 1	5	
16	90209-11262-00	WASHER	5	
17	90338-11125-00	PLUG	4	
18	30X-11193-00-00	GASKET, HEAD COVER 1	1	
19	30X-12283-00-00	BRACKET, DECOMPRESSION .	1	
20	91316-06012-00	BOLT, SOCKET HEAD	1	
21	30X-12288-00-00	CAM, DECOMPRESSION	1	
22	90508-18606-00	SPRING, TORSION	1	
23	90109-06778-00	BOLT	1	
24	90430-06014-00	GASKET	1	
25	93102-12321-00	OIL SEAL, SD-TYPE	1	
26	30X-12292-00-00	CABLE, DECOMPRESSION . . .	1	
27	437-83936-01-00	BAND, SWITCH CORD	1	

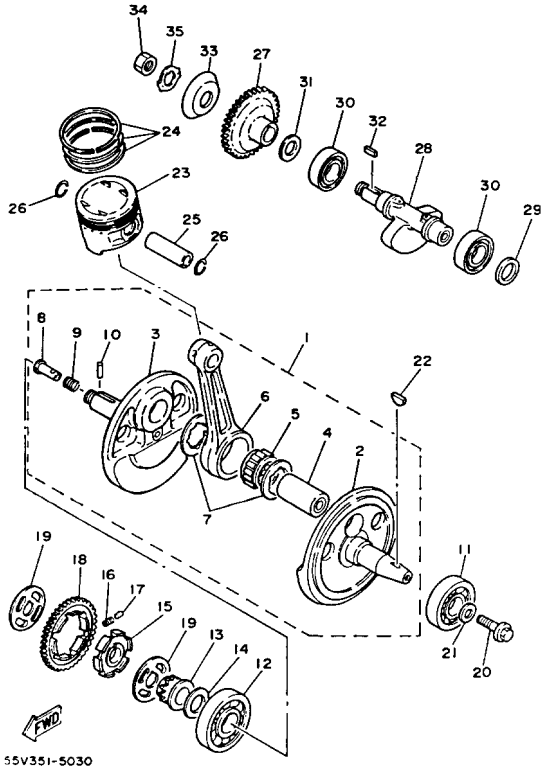
CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
1	55V-11310-03-00	CYLINDER	1	
2	583-11127-00-00	ABSORBER 3	4	
3	583-11127-00-00	ABSORBER 3	1	
4	4DR-11351-00-00	GASKET, CYLINDER	1	
5	93210-89447-00	O-RING	1	
6	90105-06406-00	BOLT, WASHER BASED	2	
7	99530-14016-00	PIN, DOWEL	2	
8	90201-087K2-00	WASHER, PLATE	2	
9	90176-08026-00	NUT, CROWN	2	

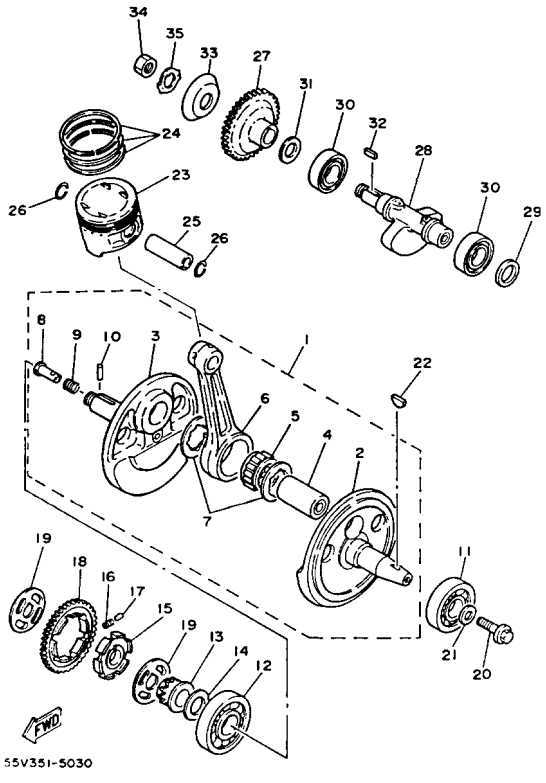
IET171-8020

CRANKCHAFT - PISTON



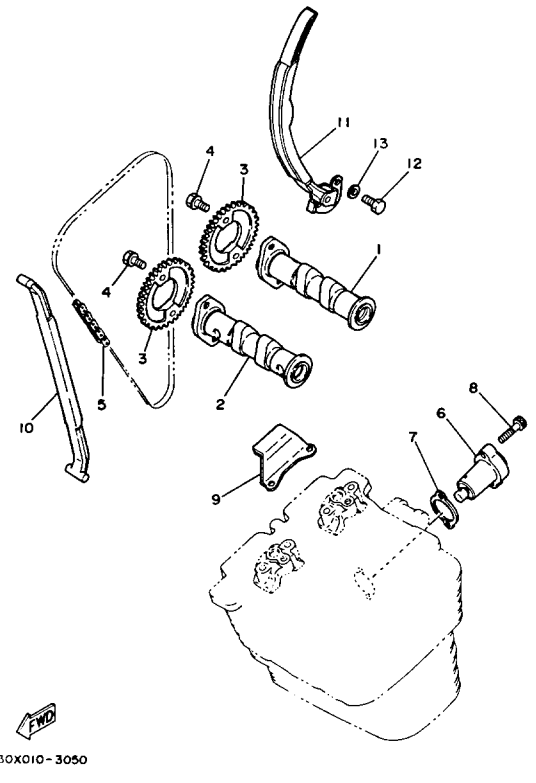
Ref. No.	Part Number	Description	Qty	Remarks
1	55V-11400-02-00	CRANKSHAFT ASSEMBLY . . .	1	
2	55V-11412-00-00	. CRANK 1	1	
3	55V-11422-01-00	. CRANK 2	1	
4	51Y-11681-00-00	. PIN, CRANK 1	1	
5	93310-738N1-00	. BEARING	1	
6	51Y-11651-01-00	. ROD, CONNECTING	1	
7	90209-38266-00	. WASHER	2	
8	90240-07105-00	. PIN, CLEVIS	1	
9	90501-07629-00	. SPRING, COMPRESSION	1	
10	93602-13177-00	. PIN, DOWEL	1	
11	93306-30630-00	BEARING	1	
12	93306-30630-00	BEARING	1	
13	30X-11549-00-00	SPROCKET, CAM CHAIN	1	
14	90209-23242-00	WASHER	1	
15	30X-11496-00-00	BOSS, BUFFER	1	
16	90501-22721-00	SPRING, COMPRESSION	6	
17	93605-10090-00	PIN, DOWEL	3	
18	51Y-11531-00-00	GEAR, BALANCE WT	1	
19	30X-11565-00-00	WASHER, BEARING COVER . .	2	
20	90105-10290-00	BOLT, WASHER BASED	1	
21	90201-102J5-00	WASHER, PLATE	1	
22	90280-16053-00	KEY, WOODRUFF	1	
23	55V-11631-01-Y0	PISTON (STD)	1	
	55V-11636-01-00	PISTON (0.50MM O/S)	1	AP
	55V-11638-01-00	PISTON (1.00MM O/S)	1	AP
24	55V-11610-00-00	PISTON RING SET (STD)	1	
	55V-11610-20-00	PISTON RING SET (0.50MM O/S)	1	AP
	55V-11610-40-00	PISTON RING SET (1.00MM O/S)	1	AP

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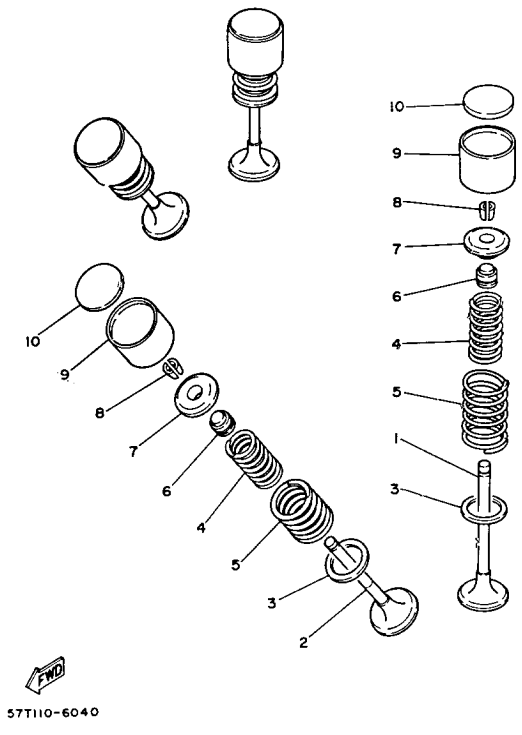
CRANKCHAFT - PISTON

Ref. No.	Part Number	Description	Qty	Remarks
25	55V-11633-00-00	PIN, PISTON	1	
26	93450-19095-00	CIRCLIP	2	
27	51Y-11536-00-00	GEAR, DRIVE	1	
28	55V-11454-00-00	WEIGHT 1	1	
29	93101-25106-00	OIL SEAL	1	
30	93306-20573-00	BEARING	2	
31	90201-207G6-00	WASHER, PLATE	1	
32	90282-05034-00	KEY, STRAIGHT	1	
33	34K-11145-00-00	PLATE, BREATHER 2	1	
34	90170-16326-00	NUT	1	
35	90215-16221-00	WASHER, LOCK	1	



CAMSHAFT - CHAIN

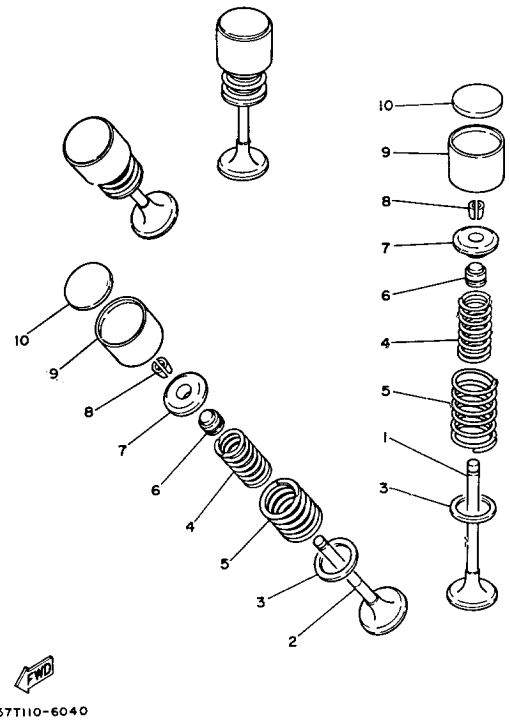
Ref. No.	Part Number	Description	Qty	Remarks
1	48Y-12171-00-00	CAMSHAFT 1	1	
2	48Y-12181-00-00	CAMSHAFT 2	1	
3	30X-12176-00-00	SPROCKET, CAM CHAIN	2	
4	90105-07288-00	BOLT, WASHER BASED	4	
5	94590-91136-00	CHAIN (79RH2015-136M)	1	
6	30X-12210-00-00	TENSIONER ASSEMBLY, CAM CHAIN	1	
7	4BE-12213-00-00	GASKET, TENSIONER CASE	1	
8	91316-06025-00	BOLT	2	
9	30X-12241-00-00	GUIDE, STOPPER 2	1	
10	30X-12251-00-00	DAMPER, CHAIN 1	1	
11	30X-12252-01-00	DAMPER, CHAIN 2	1	
12	97011-06016-00	BOLT	2	
13	92901-06600-00	WASHER	2	



VALVE

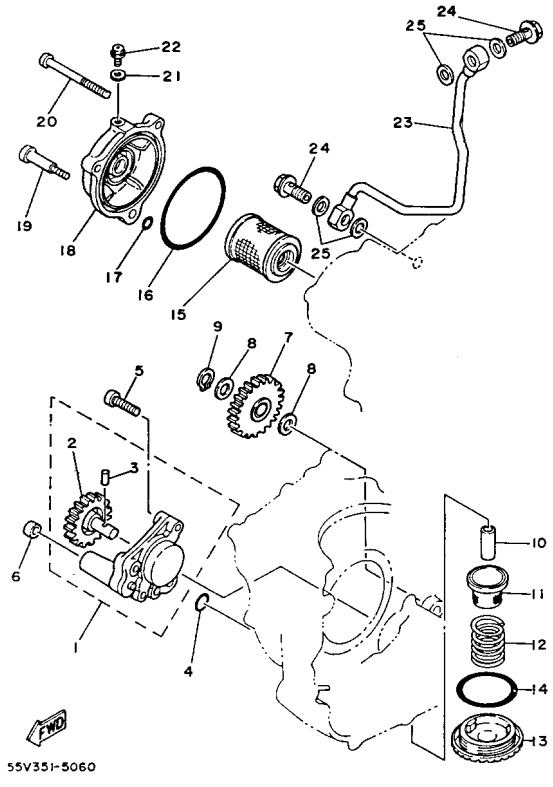
Ref. No.	Part Number	Description	Qty	Remarks
1	51Y-12111-01-00	VALVE, INTAKE	2	
2	30X-12121-00-00	VALVE, EXHAUST	2	
3	1LN-12116-00-00	SEAT, VALVE SPRING	4	
4	30X-12113-00-00	SPRING, VALVE INNER	4	
5	30X-12114-00-00	SPRING, VALVE OUTER	4	
6	51Y-12119-00-00	SEAL, VALVE STEM	4	
7	30X-12117-00-00	RETAINER, VALVE SPRING	4	
8	30X-12118-00-00	COTTER, VALVE	8	
9	26H-12153-00-Y0	LIFTER, VALVE	4	
10	26H-12168-00-00	PAD, ADJUSTING (2.00)	4	UR
	26H-12168-20-00	PAD, ADJUSTING (2.05)	4	UR
	26H-12168-40-00	PAD, ADJUSTING (2.10)	4	UR
	26H-12168-60-00	PAD, ADJUSTING (2.15)	4	UR
	26H-12168-80-00	PAD, ADJUSTING (2.20)	4	UR
	26H-12168-A0-00	PAD, ADJUSTING (2.25)	4	UR
	26H-12168-F0-00	PAD, ADJUSTING (2.30)	4	UR
	26H-12168-H0-00	PAD, ADJUSTING (2.35)	4	UR
	26H-12168-K0-00	PAD, ADJUSTING (2.40)	4	UR
	26H-12168-M0-00	PAD, ADJUSTING (2.45)	4	UR
	26H-12168-R0-00	PAD, ADJUSTING (2.50)	4	UR
	26H-12168-U0-00	PAD, ADJUSTING (2.55)	4	UR
	26H-12168-W0-00	PAD, ADJUSTING (2.60)	4	UR
	26H-12168-Y0-00	PAD, ADJUSTING (2.65)	4	UR
	26H-12169-10-00	PAD, ADJUSTING (2.70)	4	UR
	26H-12169-30-00	PAD, ADJUSTING (2.75)	4	UR
	26H-12169-50-00	PAD, ADJUSTING (2.80)	4	UR
	26H-12169-70-00	PAD, ADJUSTING (2.85)	4	UR
	26H-12169-90-00	PAD, ADJUSTING (2.90)	4	UR
	26H-12169-E0-00	PAD, ADJUSTING (2.95)	4	UR

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VALVE

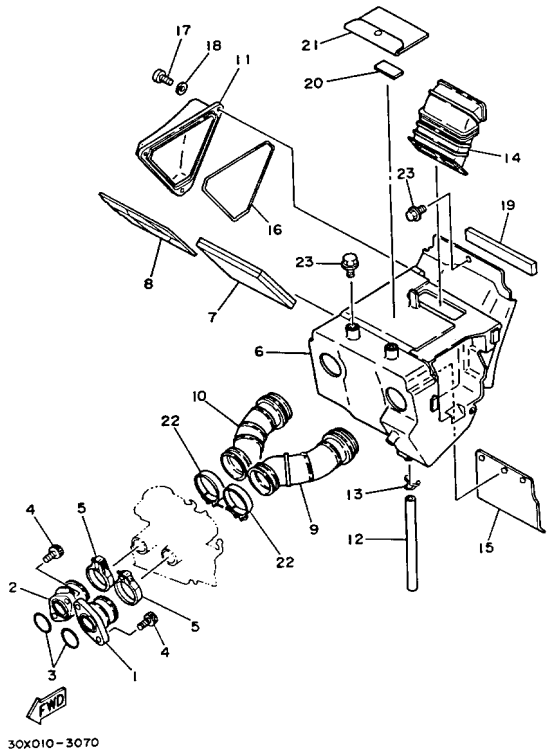
Ref. No.	Part Number	Description	Qty	Remarks
10	26H-12169-G0-00	PAD, ADJUSTING (3.00)	4	UR
	26H-12169-J0-00	PAD, ADJUSTING (3.05)	4	UR
	26H-12169-L0-00	PAD, ADJUSTING (3.10)	4	UR
	26H-12169-N0-00	PAD, ADJUSTING (3.15)	4	UR
	26H-12169-T0-00	PAD, ADJUSTING (3.20)	4	UR



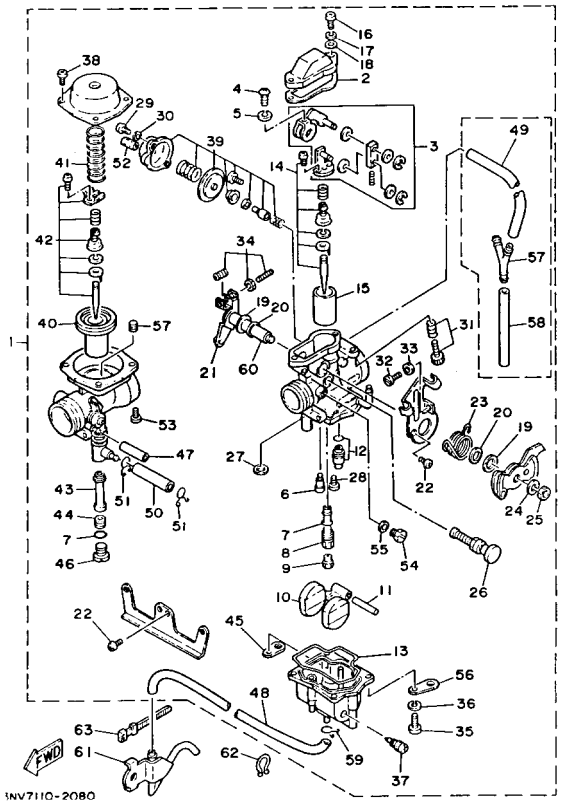
OIL PUMP

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-13300-00-00	OIL PUMP ASSEMBLY	1	
2	3Y6-13326-01-00	. GEAR, PUMP DRIVEN 2 (23T)	1	
3	93603-12030-00	. PIN, DOWEL	1	
4	93210-10096-00	O-RING	1	
5	98511-06025-00	SCREW PAN HEAD (92501-06025)	3	
6	90430-06156-00	GASKET	1	
7	30X-13341-00-00	GEAR, OIL PUMP IDLE	1	
8	90201-10119-00	WASHER, PLATE	2	
9	99009-10400-00	CIRCLIP	1	
10	2XK-13416-00-00	PIPE, OIL 1	1	
11	51Y-13411-00-00	STRAINER, OIL	1	
12	90501-18576-00	SPRING, COMPRESSION	1	
13	30X-15351-00-00	PLUG, DRAIN	1	
14	93210-35389-00	O-RING	1	
15	5H0-13440-00-00	ELEMENT ASSEMBLY, OIL CLEANER	1	
16	93210-64297-00	O-RING	1	
17	93210-07135-00	O-RING	1	
18	3DC-13447-00-00	COVER, OIL ELEMENT	1	
19	90109-06419-00	BOLT	1	
20	91316-06065-00	BOLT, SOCKET HEAD	2	
21	90430-05126-00	GASKET	1	
22	90149-05110-00	SCREW	1	
23	55V-13161-01-00	PIPE, DELIVERY 1	1	
24	90401-10034-00	BOLT, UNION	2	
25	90430-10171-00	GASKET	4	

AIR FILTER



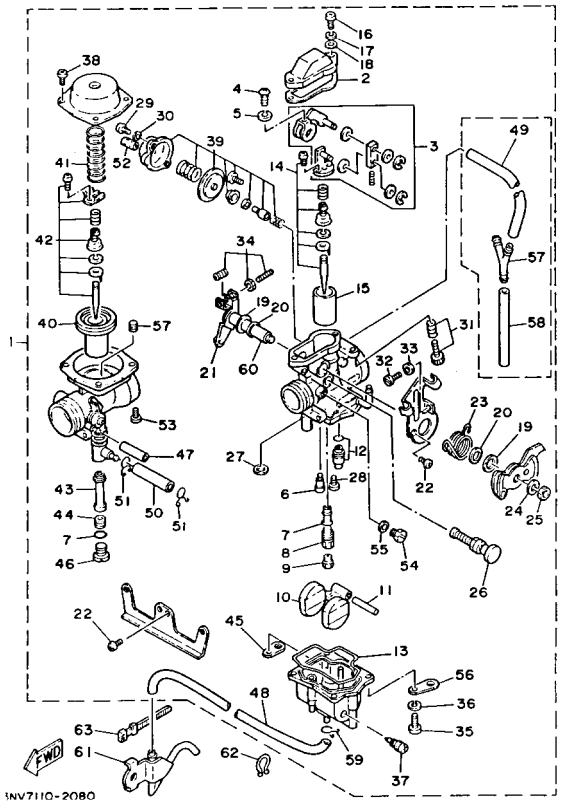
Ref. No.	Part Number	Description	Qty	Remarks
1	55V-13586-01-00	JOINT, CARBURETOR 1	1	
2	42U-13596-01-00	JOINT, CARBURETOR 2	1	
3	93210-30611-00	O-RING	2	
4	91316-06020-00	BOLT, SOCKET HEAD	4	
5	1HX-13575-00-00	BAND	2	
6	30X-14401-00-00	AIR CLEANER CASE ASSEMBLY	1	
7	30X-14451-00-00	ELEMENT, AIR CLEANER	1	
8	30X-14458-00-00	GUIDE	1	
9	30X-14453-01-00	JOINT, AIR CLEANER 1	1	
10	30X-14454-01-00	JOINT	1	
11	30X-14412-00-00	CAP, CLEANER CASE 1	1	
12	91A20-07018-00	TUBE, FLEXIBLE VINYL	1	
13	90467-13042-00	CLIP	1	
14	30X-14437-00-00	DUCT	1	
15	30X-21621-00-00	FLAP	1	
16	51Y-14462-00-00	SEAL	1	
17	98580-05014-00	SCREW, PAN HEAD	3	
18	92901-05600-00	WASHER, PLATE	3	
19	30X-14426-00-00	DAMPER 2	1	
20	4K5-2814E-10-00	HOOK	1	
21	4U7-28186-00-00	POUCH	1	
22	90460-49058-00	CLAMP, HOSE	2	
23	95811-06012-00	BOLT, FLANGE	3	



CARBURETOR

Ref. No.	Part Number	Description	Qty	Remarks
1	56R-14301-01-00	CARBURETOR ASSEMBLY 1 (56R-14301-02-00)	1	UR FOR CA
	57T-14301-02-00	CARBURETOR ASSEMBLY 1	1	UR NON CA
2	30X-14198-00-00	. GASKET	1	
3	30X-14203-00-00	. CABLE CONNECTOR SET	1	
4	98580-04016-00	. SCREW, PAN HEAD	1	
5	92990-04100-00	. WASHER, SPRING	1	
6	30X-14342-21-00	. JET, PILOT (# 42)	1	
7	360-24512-00-00	. GASKET	2	
8	51Y-14341-00-00	. NOZZLE, MAIN	1	
9	288-14343-60-00	. JET, MAIN (#120)	1	UR
	288-14343-63-00	. JET, MAIN (#125)	1	UR
10	5Y1-14385-00-00	. FLOAT	1	
11	6E5-14386-01-00	. PIN, FLOAT	1	
12	1JK-14107-01-00	. NEEDLE VALVE SET	1	
13	30X-14384-00-00	. GASKET, FLOAT CHAMBER	1	
14	57T-1490J-10-00	. NEEDLE SET	1	UR
15	30X-14312-35-00	. VALVE, THROTTLE 1	1	UR
	56R-14312-35-00	. VALVE, THROTTLE 1	1	UR
16	98511-04016-00	. SCREW, PAN HEAD	2	
17	92901-04100-00	. WASHER, SPRING	2	
18	92901-04600-00	. WASHER, PLATE	2	
19	5Y1-14357-00-00	. WASHER, PLAIN	2	
20	5Y1-14572-00-00	. PLATE, STAY	2	
21	1LN-14930-00-00	. THROTTLE SHAFT ASSEMBLY	1	
22	98580-05010-00	. SCREW, PAN HEAD	6	
23	30X-14131-00-00	. SPRING, THROTTLE VALVE	1	
24	5Y1-14356-00-00	. WASHER, SPRING	1	

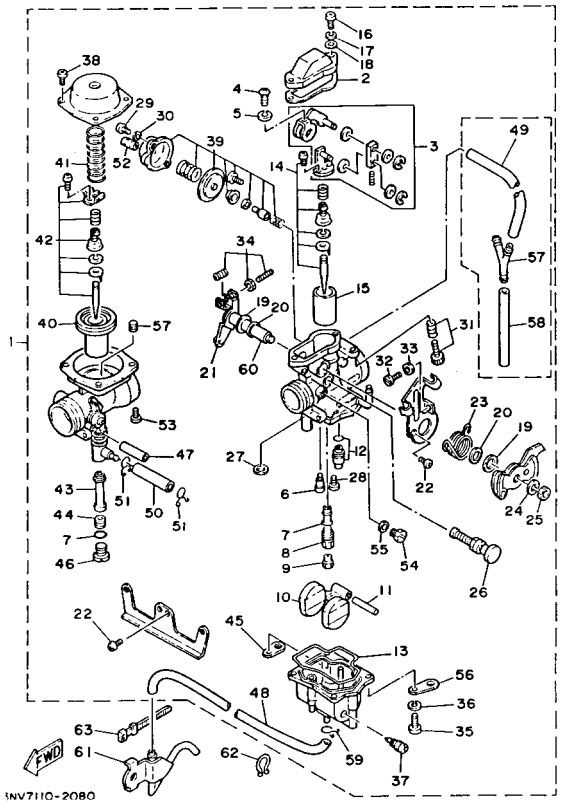
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CARBURETOR

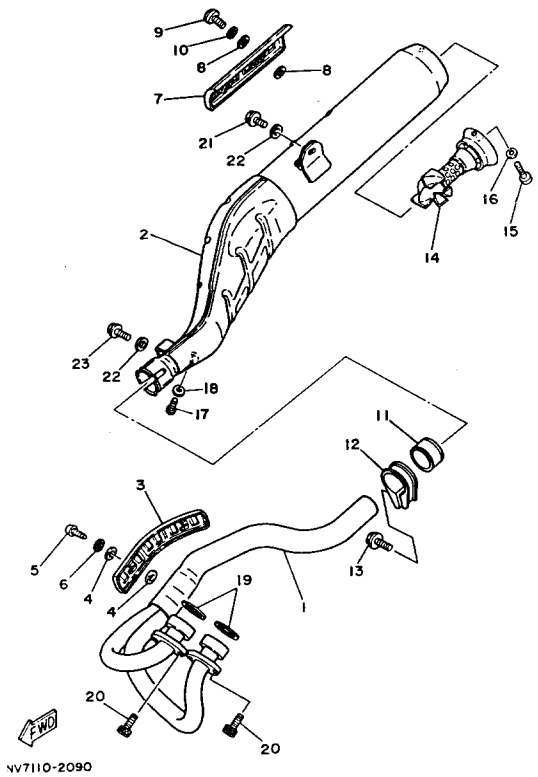
Ref. No.	Part Number	Description	Qty	Remarks
25	5Y1-14358-00-00	. NUT	1	
26	15A-14371-00-00	. PLUNGER, STARTER	1	
27	5Y1-14536-00-00	. GASKET	1	
28	98901-04006-00	. SCREW, BIND	1	
29	98580-04010-00	. SCREW, PAN HEAD	2	
30	92901-04100-00	. WASHER, SPRING	2	
31	3WP-14103-00-00	. THROTTLE SCREW SET	1	
32	30X-14216-00-00	. SCREW	1	
33	30X-14358-00-00	. NUT	1	
34	30X-1490K-00-00	. STOP SCREW SET	1	
35	98511-04012-00	. SCREW, PAN HEAD	4	
36	92901-04100-00	. WASHER, SPRING	4	
37	14T-14104-00-00	. AIR SCREW SET	1	
38	98580-04008-00	. SCREW, PAN HEAD	4	
39	5Y1-1490A-00-00	. DIAPHRAGM SET, 1	1	
40	30X-14340-01-00	. VALVE ASSEMBLY	1	
41	30X-14286-00-00	. SPRING	1	
42	57T-1490J-00-00	. NEEDLE SET	1	UR FOR CA
	57T-1490J-00-00	. NEEDLE SET	1	UR NON CA
43	30X-14355-00-00	. NOZZLE, MAIN 2	1	
44	30X-14343-53-00	. JET, MAIN (#106)	1	
45	5Y1-14146-00-00	. PLATE	1	
46	1RG-14394-00-00	. VALVE, DRAIN (30X-14394-00)	1	
47	5Y1-14349-00-00	. PIPE	1	
48	2NW-14396-00-00	. PIPE (56R-14396-00-00)	1	UR FOR CA
	5Y1-14396-00-00	. PIPE	1	UR NON CA
49	56R-14196-00-00	. PIPE	1	UR FOR CA
	5Y1-14197-00-00	. PIPE, AIRVENT	2	UR NON CA
50	30X-14148-00-00	. PIPE	1	

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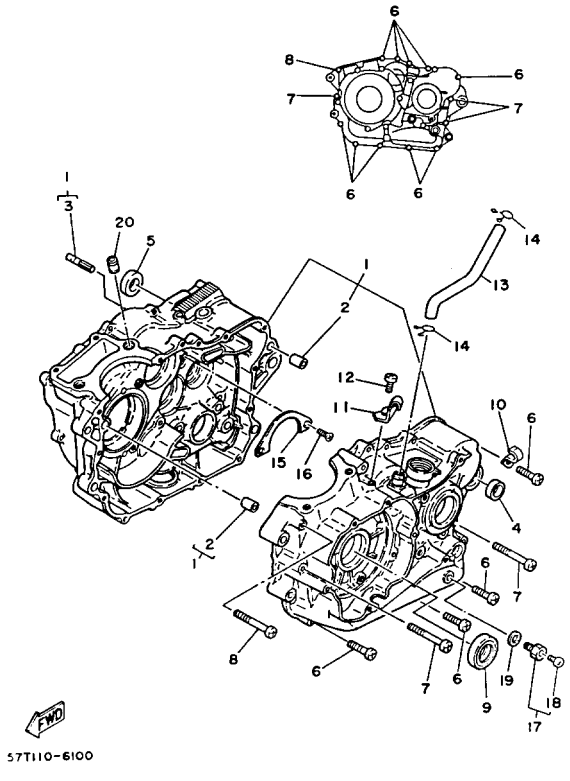
CARBURETOR

Ref. No.	Part Number	Description	Qty	Remarks
51	5Y1-14159-00-00	. CLIP	2	
52	30X-14149-00-00	. PIPE	1	
53	98580-04010-00	. SCREW, PAN HEAD	2	
54	5H0-14991-00-00	. SCREW	1	
55	5H0-14126-00-00	. GASKET	1	
56	30X-14146-00-00	. PLATE	1	NON-CA
	42U-14146-00-00	. PLATE	1	FOR CA
57	90413-05008-00	. WAY 3	1	
58	56R-14196-00-00	. PIPE	1	
59	5Y1-14137-00-00	. CLIP	1	FOR CA
60	56R-14193-00-00	PIPE	1	
61	2NW-14396-00-00	PIPE (56R-14396-00-00)	1	
62	90464-16039-00	CLAMP	1	
63	437-83936-01-00	BAND, SWITCH CORD	1	



EXHAUST

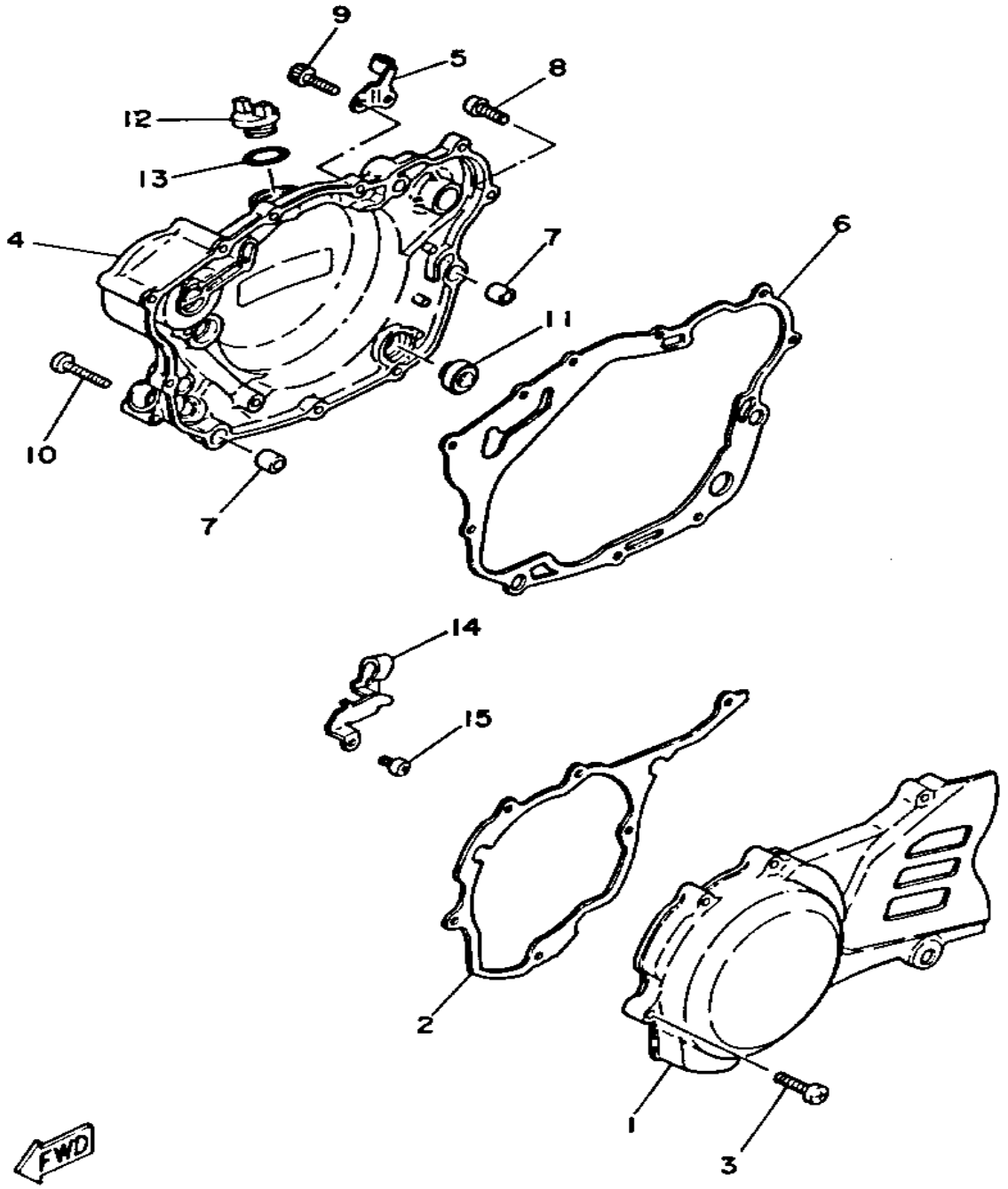
Ref. No.	Part Number	Description	Qty	Remarks
1	57R-14611-00-00	PIPE, EXHAUST 1	1	
2	55V-14628-00-00	PROTECTOR, EXHAUST PIPE	1	
3	4BD-14766-00-00	WASHER, PROTECTOR	4	
4	90164-06017-00	SCREW, TAPPING	2	
5	90206-06090-00	WASHER, WAVE	2	
6	2GK-14711-01-00	MUFFLER 1	1	
7	55V-14728-00-00	PROTECTOR, MUFFLER 2	1	
8	4BD-14766-00-00	WASHER, PROTECTOR	4	
9	98906-06010-00	SCREW, BIND	2	
10	90206-06090-00	WASHER, WAVE	2	
11	4EL-14714-00-00	GASKET, MUFFLER	1	
12	30X-14715-00-00	BAND, MUFFLER	1	
13	95816-08045-00	BOLT, FLANGE	1	
14	42U-14752-00-00	PIPE, OUTLET	1	
15	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
16	92995-06100-00	WASHER, SPRING	1	
17	98906-06008-00	SCREW, BIND	1	
18	92906-06600-00	WASHER	1	
19	4BR-14613-00-00	GASKET, EXHAUST PIPE	2	
20	91316-06025-00	BOLT	4	
21	95816-08014-00	BOLT, flange (95806-08014-00)	1	
22	90201-081H4-00	WASHER, PLATE	2	
23	95816-08020-00	BOLT, FLANGE	1	



CRANKCASE

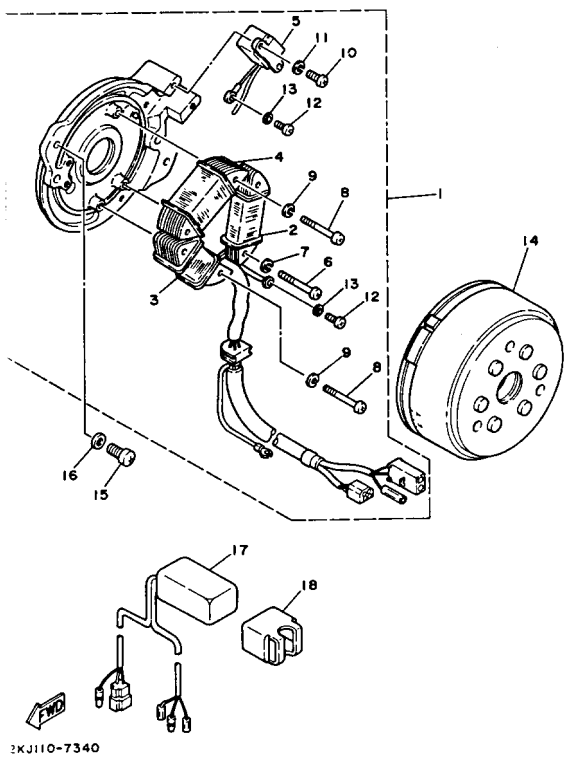
Ref. No.	Part Number	Description	Qty	Remarks
1	55V-15100-02-00	CRANKCASE ASSEMBLY	1	
2	99510-12016-00	. PIN, DOWEL	2	
3	55V-15668-00-00	. STOPPER	1	
4	90387-17783-00	COLLAR	1	
5	90387-172J0-00	COLLAR	1	
6	98516-06030-00	SCREW, PAN HEAD	10	
7	98506-06060-00	SCREW, PAN HEAD	3	
8	98506-06070-00	SCREW, PAN HEAD	1	
9	93102-25305-00	OIL SEAL	1	
10	90465-08277-00	CLAMP	1	
11	51Y-15441-00-00	HOLDER, CLUTCH CABLE ...	1	
12	98506-06016-00	SCREW, PANHEAD	1	
13	30X-11166-00-00	PIPE, BREATHER 1	1	NON-CA
	56R-11166-00-00	PIPE, BREATHER 1	1	FOR CA
14	90467-14015-00	CLIP	2	
15	30X-15383-00-00	PLATE, BEARING COVER	1	
16	98701-06016-00	SCREW, FLAT HEAD	2	
17	3VD-13455-00-00	PLUG	1	
18	98901-06008-00	. SCREW, BIND	1	
19	214-11198-01-00	GASKET	1	
20	99530-14016-00	PIN, DOWEL	2	

CRANKCASE COVER 1



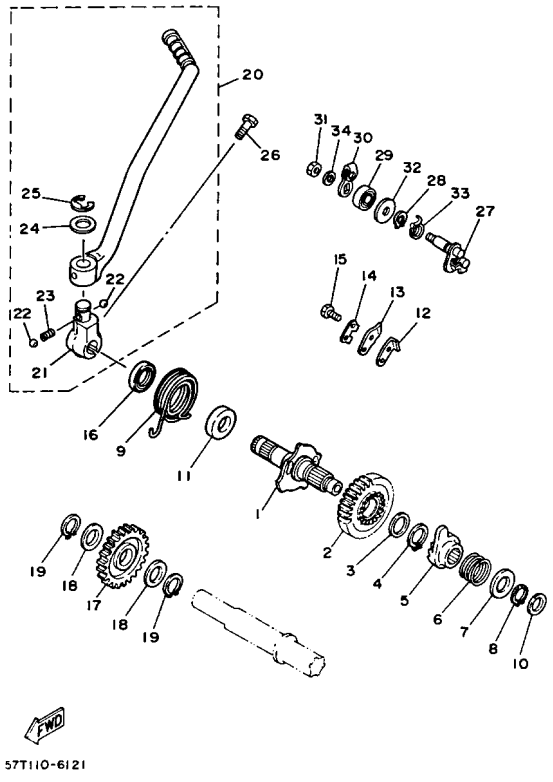
5V300-8110

Ref. No.	Part Number	Description	Qty	Remarks
1	3DC-15411-00-00	COVER, CRANKCASE 1	1	
2	4EL-15451-00-00	GASKET, CRANKCASE COVER 1	1	
3	98516-06030-00	SCREW, PAN HEAD	6	
4	3GJ-15421-00-00	COVER, CRANKCASE 2	1	
5	30X-15378-00-00	HOLDER	1	
6	4EL-15461-00-00	GASKET, CRANKCASE COVER 2	1	
7	99510-12016-00	PIN, DOWEL	2	
8	91316-06025-00	BOLT	2	
9	90110-06138-00	BOLT, HEX SKT HEAD	5	
10	91316-06040-00	BOLT, SOCKET HEAD	2	
11	3Y1-15361-00-00	GAUGE, LEVEL	1	
12	1RG-15363-00-00	PLUG, OIL	1	
13	93210-19123-00	O-RING	1	
14	90462-08062-00	CLAMP	1	
15	98516-06012-00	SCREW, PAN HEAD	1	



GENERATOR

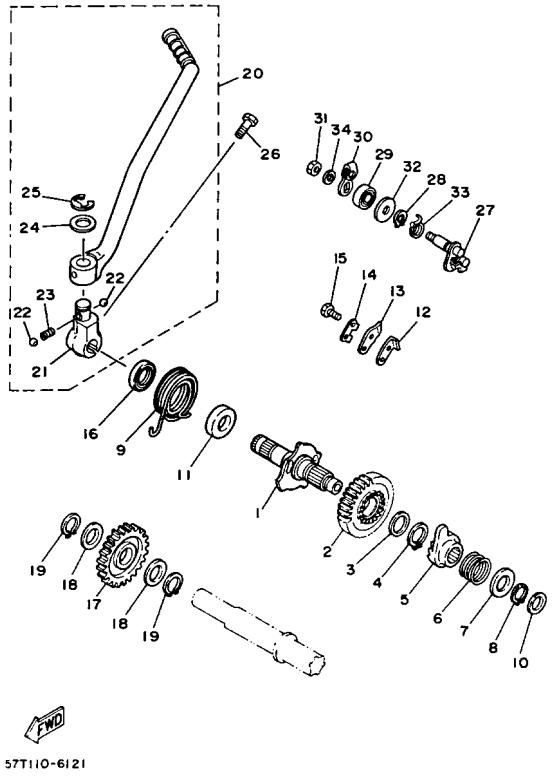
Ref. No.	Part Number	Description	Qty	Remarks
1	2GK-85510-20-00	STATOR ASSEMBLY	1	
2	30X-85512-00-00	. COIL, SOURCE	1	
3	56R-85513-00-00	. COIL, LIGHTING 1	1	
4	56R-85514-00-00	. COIL, LIGHTING 2	1	
5	30X-85580-00-00	. COIL, PULSER	1	
6	98511-05020-00	. SCREW, PAN HEAD	2	
7	92990-05100-00	. WASHER, SPRING	2	
8	98501-05035-00	. SCREW, PAN HEAD	4	
9	92990-05100-00	. WASHER, SPRING	4	
10	98580-05012-00	. SCREW, PAN HEAD	2	
11	92990-05100-00	. WASHER, SPRING	2	
12	98580-04008-00	. SCREW, PAN HEAD	2	
13	92901-04100-00	. WASHER, SPRING	2	
14	55V-85550-20-00	ROTOR ASSEMBLY	1	
15	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	2	
16	92990-06600-00	WASHER, PLATE	2	
17	2GK-85540-20-00	C.D.I. UNIT ASSEMBLY	1	
18	3M5-85546-00-00	BAND	1	



STARTER

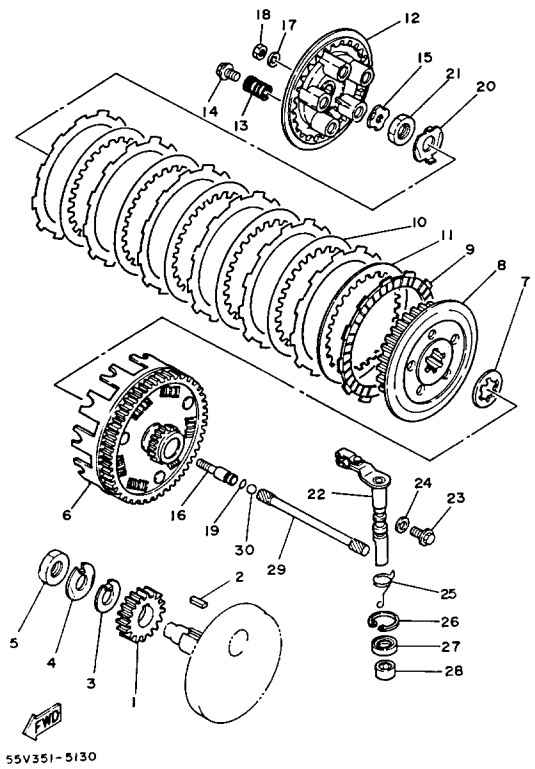
Ref. No.	Part Number	Description	Qty	Remarks
1	30X-15660-01-00	KICK AXLE ASSEMBLY	1	
2	30X-15641-01-00	GEAR, KICK	1	
3	90201-20685-00	WASHER, PLATE (0.5T)	1	
4	93410-20038-00	CIRCLIP	1	
5	3Y1-15671-00-00	WHEEL, RATCHET	1	
6	90501-16107-00	SPRING, COMPRESSION	1	
7	90201-155K6-00	WASHER, PLATE	1	
8	99009-15400-00	CIRCLIP	1	
9	90508-32432-00	SPRING, TORSION	1	
10	90201-15701-00	WASHER, PLATE (1.0T)	1	
11	90560-17239-00	SPACER	1	
12	2NX-15668-00-00	STOPPER	1	
13	2NX-15674-00-00	GUIDE, RATCHET WHEEL	1	
14	214-15686-00-00	WASHER, LOCK	1	
15	97011-06016-00	BOLT	2	
16	93102-17263-00	OIL SEAL	1	
17	30X-15651-01-00	GEAR, KICK IDLE (27T)	1	
18	90201-177G4-00	WASHER, PLATE	2	
19	99009-17400-00	CIRCLIP	2	
20	30X-15620-00-00	KICK CRANK ASSEMBLY	1	
21	30X-15621-00-00	. BOSS, KICK CRANK	1	
22	93507-32031-00	. BALL	2	
23	90501-10589-00	. SPRING, COMPRESSION	1	
24	90201-15340-00	. WASHER, PLATE	1	
25	99006-10600-00	. CIRCLIP	1	
26	97016-08030-00	BOLT	1	
27	30X-1561A-00-00	DECOMP. LEVER ASSEMBLY	1	
28	99009-10400-00	CIRCLIP	1	
29	93102-10207-00	OIL SEAL (SD 10-21-5 HS)	1	

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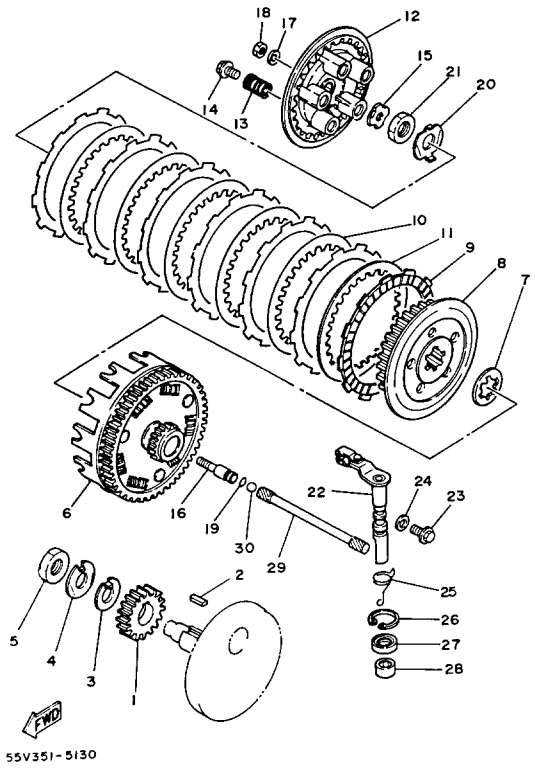
Ref. No.	Part Number	Description	Qty	Remarks
30	30X-1561G-00-00	LEVER, CABLE	1	
31	95306-06800-00	NUT	1	
32	90201-10614-00	WASHER, PLATE	1	
33	90508-14630-00	SPRING, TORSION	1	
34	92906-06600-00	WASHER	1	



CLUTCH

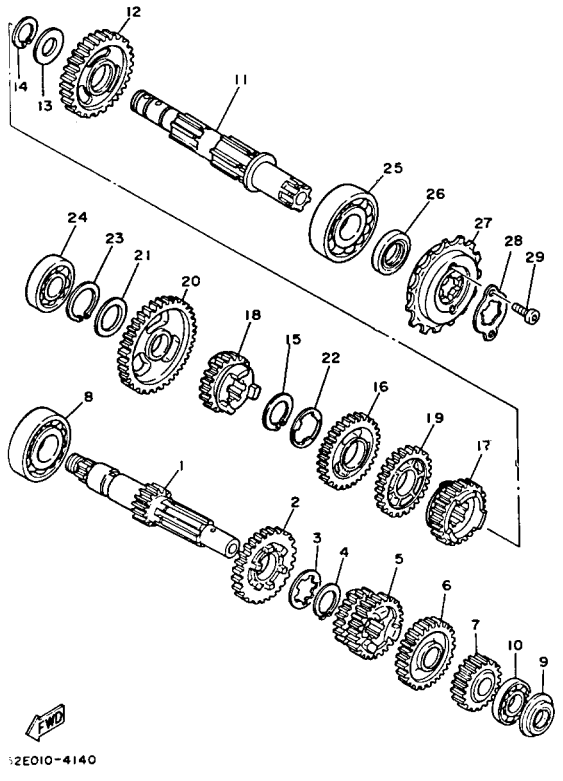
Ref. No.	Part Number	Description	Qty	Remarks
1	30X-16111-00-00	GEAR, PRIMARY DRIVE (23T)	1	
2	90282-07057-00	KEY, STRAIGHT	1	
3	90215-16156-00	WASHER, LOCK	1	
4	90215-16222-00	WASHER, LOCK	1	
5	90170-16343-00	NUT	1	
6	55V-16150-00-00	PRIMARY DRIVEN GEAR COMP.	1	
7	30X-16154-00-00	PLATE, THRUST 1	1	
8	55V-16371-00-00	BOSS, CLUTCH	1	
9	5Y1-16331-01-00	PLATE, FRICTION 2	7	
10	4H7-16325-00-00	PLATE, CLUTCH 2	5	
11	3J2-16324-00-00	PLATE, CLUTCH 1	1	
12	5Y1-16351-00-00	PLATE, PRESSURE 1	1	
13	90501-23391-00	SPRING, COMPRESSION	5	
14	90159-06010-00	SCREW, WITH WASHER	5	
15	30X-16358-00-00	PLATE, PUSH	1	
16	55V-16356-00-00	ROD, PUSH 1	1	
17	92990-06200-00	WASHER	1	
18	95380-06600-00	NUT	1	
19	93210-06632-00	O-RING	1	
20	90215-16320-00	WASHER, LOCK	1	
21	90170-16326-00	NUT	1	
22	55V-16380-00-00	PUSH LEVER ASSEMBLY	1	
23	90149-08067-00	SCREW	1	
24	90201-08087-00	WASHER, PLATE	1	
25	90508-14433-00	SPRING, TORSION	1	
26	93420-28055-00	CIRCLIP	1	
27	93102-14209-00	OIL SEAL	1	
28	93315-31428-00	BEARING	1	

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CLUTCH

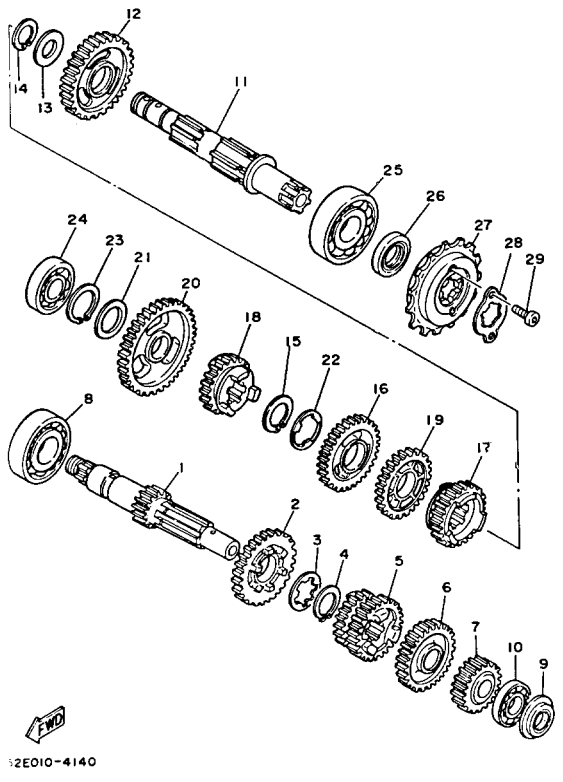
Ref. No.	Part Number	Description	Qty	Remarks
29	30X-16357-00-00	ROD, PUSH 2	1	
30	93511-32027-00	BALL	1	



TRANSMISSION

Ref. No.	Part Number	Description	Qty	Remarks
1	51Y-17411-00-00	AXLE, MAIN (15T)	1	
2	55V-17161-00-00	GEAR, 6TH PINION (29T)	1	
3	90209-18208-00	WASHER	1	
4	93410-22039-00	CIRCLIP	1	
5	55V-17131-00-00	GEAR, 3RD PINION (25T)	1	
6	55V-17151-01-00	GEAR, 5TH PINION (27T)	1	
7	51Y-17121-00-00	GEAR, 2ND PINION (16T)	1	
8	93306-20427-00	BEARING (62/22-9-C3)	1	
9	93101-17093-00	OIL SEAL	1	
10	93306-00315-00	BEARING (6003SH2C4)	1	
11	55V-17402-00-00	DRIVE AXLE ASSEMBLY	1	
12	51Y-17221-00-00	GEAR, 2ND WHEEL (29T)	1	
13	90209-23241-00	WASHER	1	
14	93410-26067-00	CIRCLIP	1	
15	93410-22039-00	CIRCLIP	1	
16	55V-17231-00-00	GEAR, 3RD WHEEL (30T)	1	
17	55V-17251-00-00	GEAR, 5TH WHEEL (24T)	1	
18	55V-17261-01-00	GEAR, 6TH WHEEL (22T)	1	
19	55V-17241-00-00	GEAR, 4TH WHEEL (27T)	1	
20	51Y-17211-00-00	GEAR, 1ST WHEEL (37T)	1	
21	90201-177G4-00	WASHER, PLATE	1	
22	90209-18208-00	WASHER	1	
23	93410-17037-00	CIRCLIP	1	
24	93306-20332-00	BEARING	1	
25	93306-20573-00	BEARING	1	
26	93102-25226-00	OIL SEAL	1	
27	55V-17460-00-00	SPROCKET, DRIVE 19T (55V1746190)	1	
28	3Y1-17456-00-00	HOLDER, SPROCKET	1	

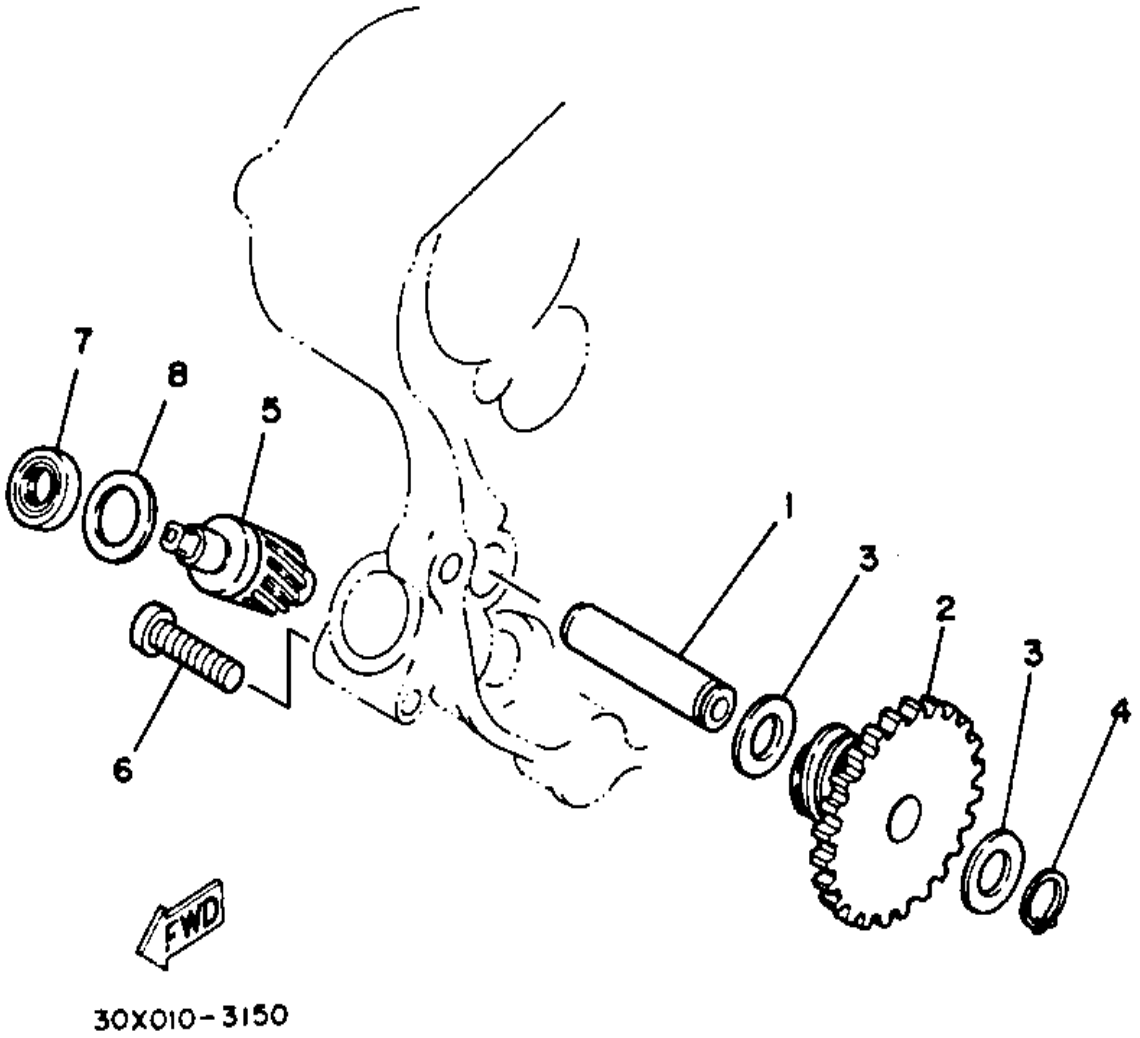
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TRANSMISSION

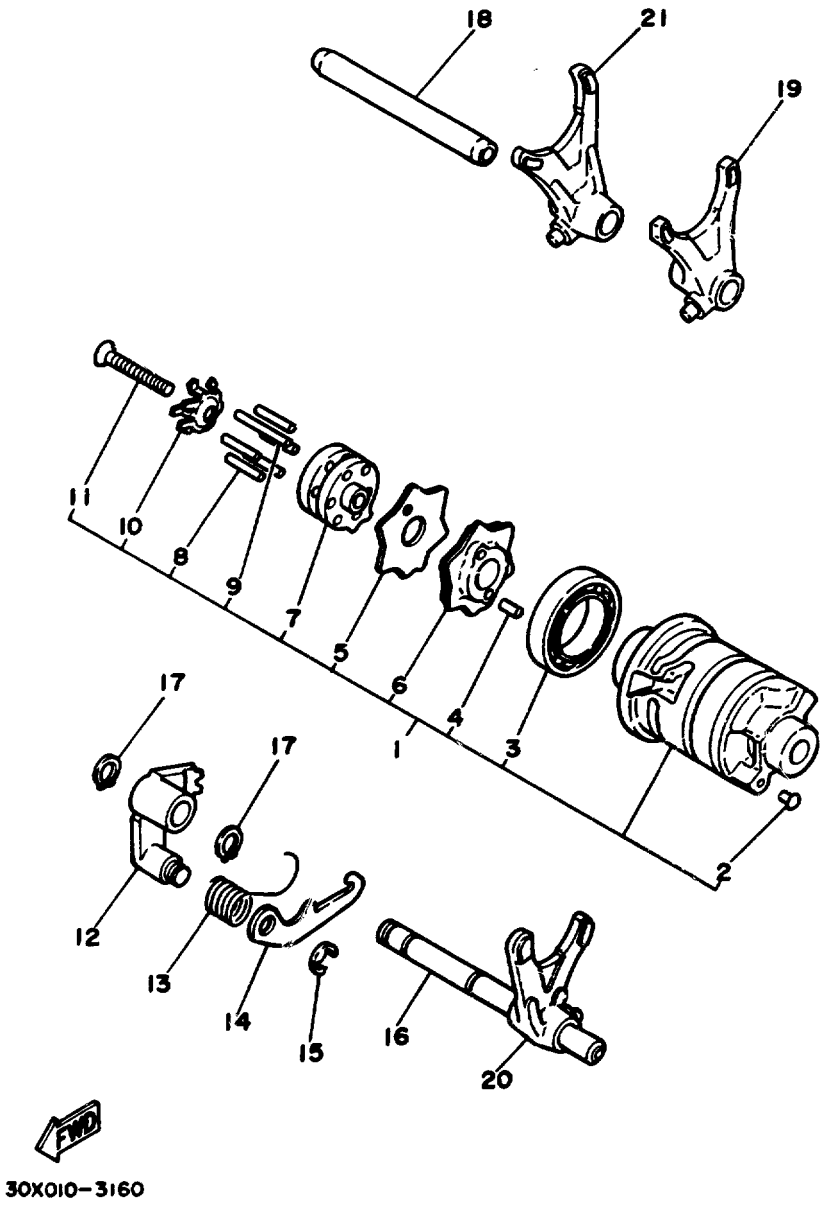
Ref. No.	Part Number	Description	Qty	Remarks
29	97011-06010-00	BOLT	2	

TACHOMETER GEAR



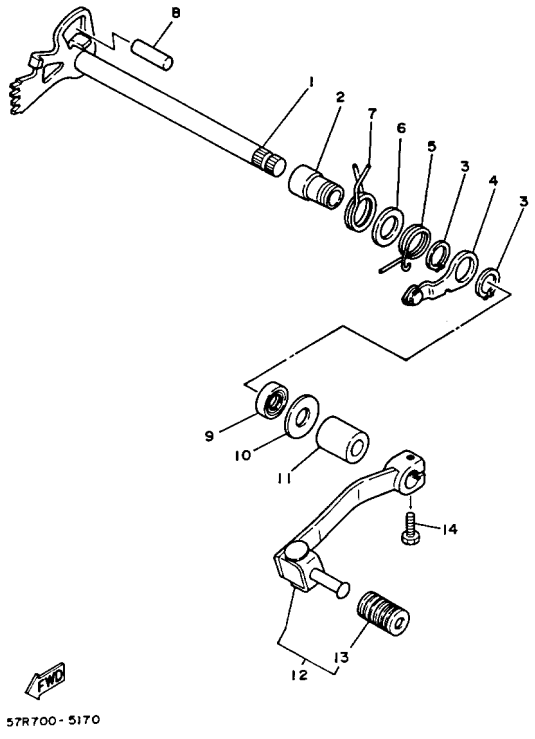
Ref. No.	Part Number	Description	Qty	Remarks
1	30X-17861-00-00	AXLE, DRIVE GEAR	1	
2	30X-17831-00-00	GEAR, DRIVE (23T)	1	
3	90201-08759-00	WASHER, PLATE	2	
4	99009-10400-00	CIRCLIP	1	
5	30X-17841-01-00	GEAR, DRIVEN	1	
6	98506-06025-00	SCREW, PAN HEAD	1	
7	93102-08307-00	OIL SEAL	1	
8	90201-12M34-00	WASHER, PLATE	1	

SHIFT CAM - FORK



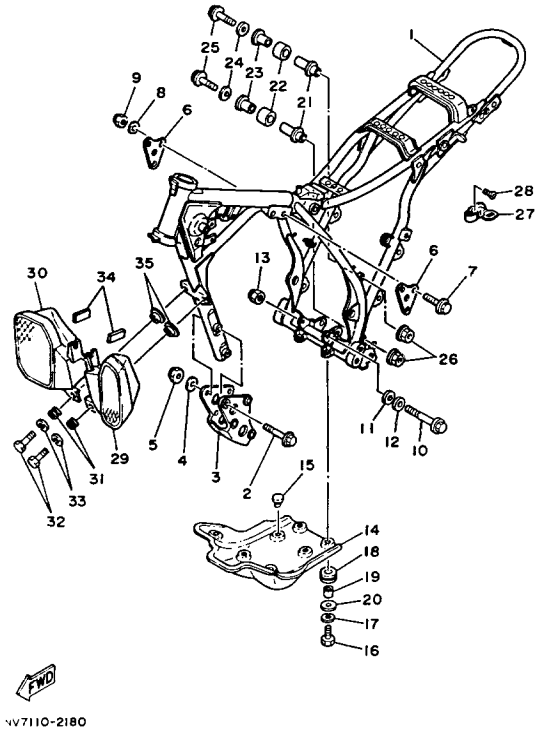
30X010-3160

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-18540-00-00	SHIFT CAM ASSEMBLY	1	
2	136-18542-00-00	. POINT, NEUTRAL	1	
3	93306-90501-00	. BEARING	1	
4	93604-08071-00	. PIN, DOWEL	1	
5	30X-18161-00-00	. GUIDE, PLATE STOPPER	1	
6	30X-18141-00-00	. PLATE, STOPPER	1	
7	30X-18185-00-00	. SEGMENT	1	
8	93604-18100-00	. PIN, DOWEL	5	
9	93604-29151-00	. PIN, DOWEL	1	
10	30X-18561-02-00	. PLATE, SIDE 1	1	
11	90151-06013-00	. SCREW, COUNTERSUNK	1	
12	3Y1-18122-00-00	LEVER, SHIFT 2	1	
13	90508-12430-00	SPRING, TORSION	1	
14	2K7-18151-00-00	LEVER, SHIFT 3	1	
15	99080-07600-00	CIRCLIP (E)	1	
16	3Y1-18531-00-00	BAR, SHIF FRK GDE 1SHIFT FORK GUIDE 1	1	
17	99009-10400-00	CIRCLIP	2	
18	30X-18535-00-00	BAR, SHIF FRK GDE 2	1	
19	30X-18511-00-00	FORK, SHIFT 1	1	
20	30X-18512-00-00	FORK, SHIFT 2	1	
21	30X-18513-00-00	FORK, SHIFT 3	1	



SHIFT SHAFT

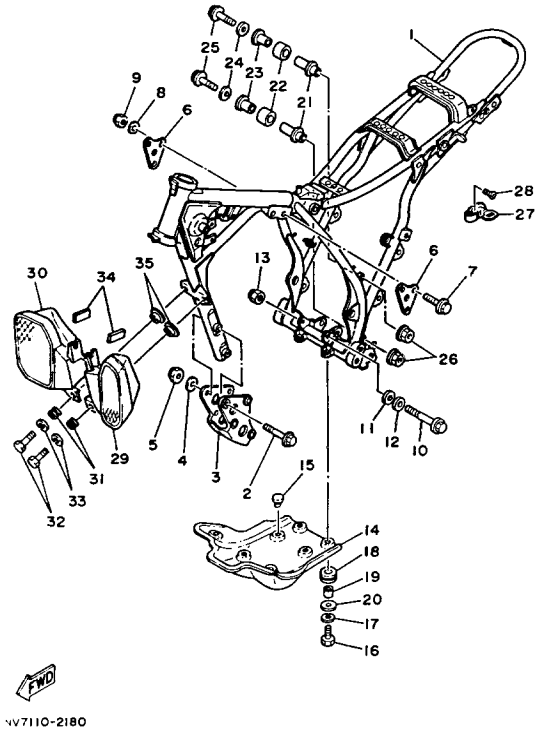
Ref. No.	Part Number	Description	Qty	Remarks
1	30X-18101-01-00	SHIFT SHAFT ASSEMBLY	1	
2	90387-12787-00	COLLAR	1	
3	99009-17400-00	CIRCLIP	2	
4	3Y1-18140-00-00	STOPPER LEVER ASSEMBLY .	1	
5	90508-26434-00	SPRING, TORSION	1	
6	90201-17255-00	WASHER, PLATE	1	
7	90508-32374-00	SPRING, TORSION	1	
8	93608-30152-00	PIN, DOWEL	1	
9	93102-12321-00	OIL SEAL, SD-TYPE	1	
10	90201-12588-00	WASHER, PLATE	1	
11	90560-12191-00	SPACER	1	
12	30X-18110-01-00	SHIFT PEDAL ASSEMBLY	1	
13	1W6-18113-00-00	. COVER, SHIFT PEDAL	1	
14	97016-06020-00	BOLT	1	



FRAME

Ref. No.	Part Number	Description	Qty	Remarks
1	56R-21110-00-WL	FRAME	1	UR STARDUST SILVERFOR CA
	57T-21110-00-WL	FRAME	1	UR STARDUST SILVERNON-CA
2	95811-08070-00	BOLT, FLANGE	4	
3	30X-21316-00-WL	STAY, ENGINE 3	1	STARDUST SILVER
4	90201-094G1-00	WASHER, PLATE	4	
5	90185-08089-00	NUT, SELF-LOCKING	4	
6	30X-21315-00-00	STAY, ENGINE 2	2	
7	95811-08060-00	BOLT, FLANGE	3	
8	90201-094G1-00	WASHER, PLATE	3	
9	90185-08089-00	NUT, SELF-LOCKING	3	
10	90105-08099-00	BOLT, WASHER BASED	1	
11	90201-094G1-00	WASHER, PLATE	1	
12	92901-08800-00	WASHER	1	
13	90185-08089-00	NUT, SELF-LOCKING	1	
14	30X-21471-01-00	PROTECTOR, ENGINE	1	
15	30X-24768-00-00	STOPPER	5	
16	97011-06020-00	BOLT	3	
17	92995-06100-00	WASHER, SPRING	3	
18	90480-16233-00	GROMMET	3	
19	90387-060A7-00	COLLAR	3	
20	90201-06697-00	WASHER, PLATE	3	
21	2K7-2148A-00-00	SHAFT	2	
22	30X-22178-00-00	TENSIONER	2	
23	10V-22184-00-00	BUSH	2	
24	90201-08310-00	WASHER, PLATE	2	
25	95816-08050-00	BOLT, FLANGE	2	
26	95616-08100-00	NUT, U	2	

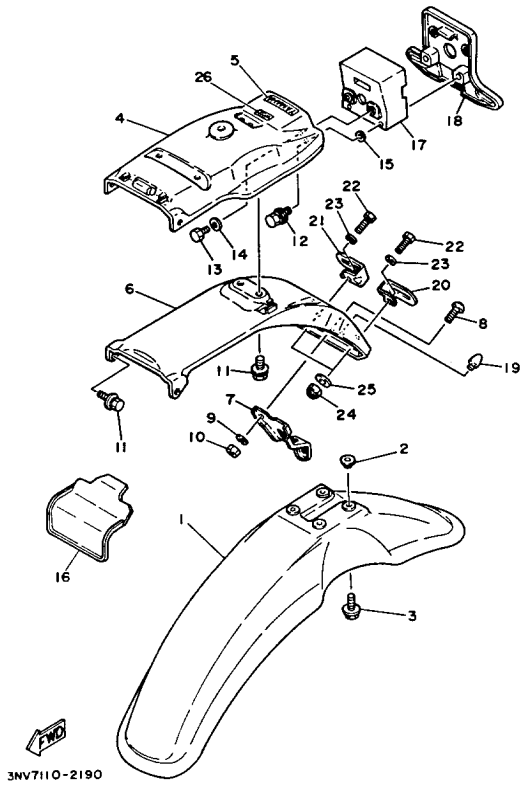
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FRAME

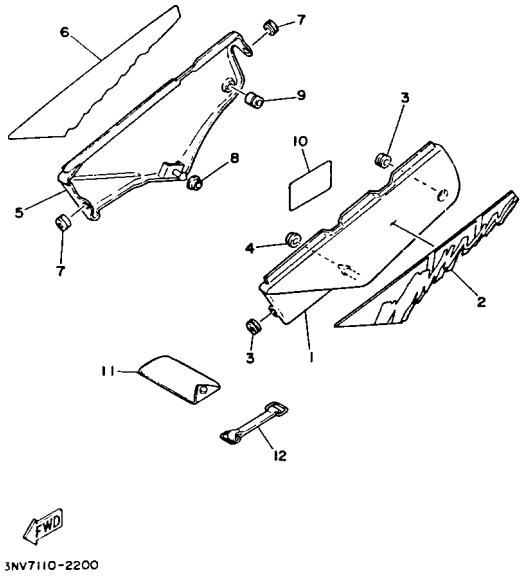
Ref. No.	Part Number	Description	Qty	Remarks
27	55E-21308-00-00	HELMET HANGER ASSEMBLY	1	
28	90149-06285-00	SCREW	1	
29	55V-2137W-30-00	SCOOP, AIR 1	1	GREENISH BLUE SOLID 1
30	55V-2137X-30-00	SCOOP, AIR 2	1	GREENISH BLUE SOLID 1
31	90480-12053-00	GROMMET	2	
32	97016-06016-00	BOLT	2	
33	92906-06100-00	WASHER, SPRING	2	
34	30X-2139X-00-00	DAMPER	2	
35	90209-06223-00	WASHER	2	

FENDER

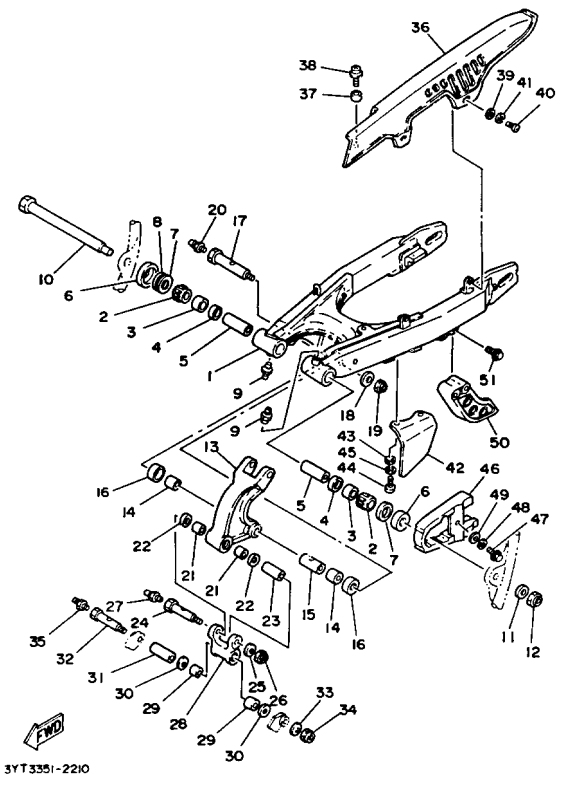


Ref. No.	Part Number	Description	Qty	Remarks
1	30X-21511-30-00	FENDER, FRONT	1	PURPLISH WHITE
2	90387-06681-00	COLLAR	4	
3	90119-06063-00	BOLT, WITH WASHER	4	
4	42U-21611-10-00	FENDER, REAR	1	PURPLISH WHITE
	42U-21611-10-00	FENDER, REAR	4	PURPLISH WHITE
5	3NV-2163G-00-00	EMBLEM 1	1	
6	42U-21685-00-00	BRACKET, LICENSE	1	
7	42U-21641-00-00	BRACKET, REFLECTOR	1	
8	90159-06071-00	SCREW, WITH WASHER	2	
9	92995-06100-00	WASHER, SPRING	2	
10	95380-06600-00	NUT	2	
11	90119-06061-00	BOLT, WITH WASHER	4	
12	90119-06061-00	BOLT, WITH WASHER	2	
13	97001-06045-00	BOLT	2	
14	92995-06100-00	WASHER, SPRING	2	
15	90201-06778-00	WASHER, PLATE	2	
16	30X-21629-00-00	GUARD, MUD	1	
17	21T-2163A-00-00	COVER, REAR FENDER 1	1	
18	21T-21685-20-00	BRACKET, LICENSE	1	
19	42U-21639-00-00	DAMPER 2	1	
20	42U-21688-00-00	BRACKET, REAR STAY	1	
21	42U-21689-00-00	BRACKET, REAR STAY 2	1	
22	97016-06020-00	BOLT	2	
23	92906-06100-00	WASHER, SPRING	2	
24	95616-06100-00	NUT, U	2	
25	90201-06059-00	WASHER, PLATE	2	
26	3MX-24875-00-00	LABEL 1	1	

SIDE COVER



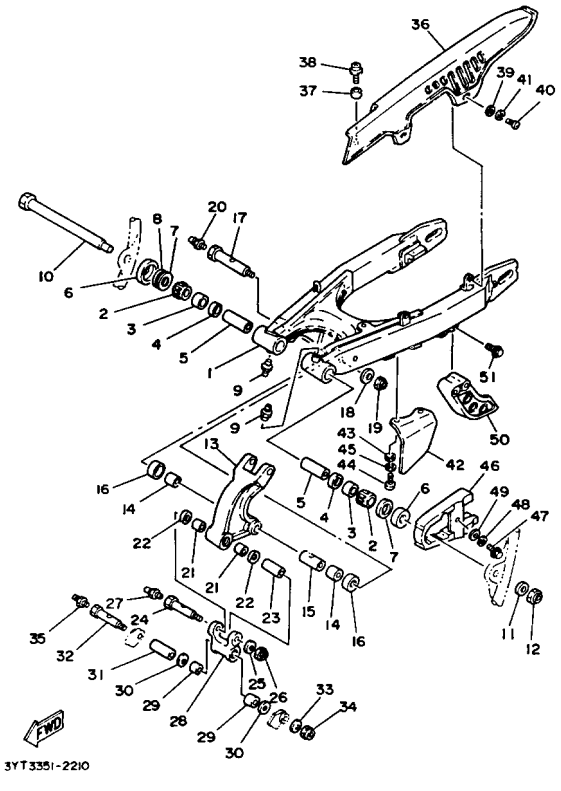
Ref. No.	Part Number	Description	Qty	Remarks
1	30X-21711-30-98	COVER, SIDE 1	1	PURPLISH WHITE/BLACK
2	3NV-2173E-00-00	GRAPHIC	1	
3	90480-12053-00	GROMMET	2	
4	90480-01401-00	GROMMET	1	
5	30X-21721-30-98	COVER, SIDE 2	1	PURPLISH WHITE/BLACK
6	3NV-2173F-00-00	GRAPHIC	1	
7	90480-12053-00	GROMMET	2	
8	90480-01401-00	GROMMET	1	
9	22W-24181-00-00	DAMPER, LOCATING 1	1	
10	3NV-2179R-30-00	PLATE, EPA CAL 2	1	UR FOR CA
	3NV-2179V-30-00	PLATE, EPA U 9	1	UR NON-CA
11	48Y-28100-00-00	TOOL KIT	1	
12	116-82131-00-00	BAND, BATTERY	1	



SWING ARM

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-22110-00-P0	REAR ARM COMP.	1	GRAY METALLIC 1
2	93317-32231-00	BEARING	2	
3	90380-22111-00	BUSH, SOLID	2	
4	93106-22019-00	OIL SEAL (DC 22-28-8)	2	
5	3Y1-22124-01-00	BUSH 2	2	
6	322-22128-01-00	COVER, THRUST 1	2	
7	90201-243A2-00	WASHER, PLATE	2	
8	240-22127-00-00	SHIM	1	
9	93700-06M03-00	NIPPLE, GREASE	2	
10	30X-22141-00-00	SHAFT, PIVOT	1	
11	90201-14218-00	WASHER, PLATE	1	
12	90185-14070-00	NUT, SELF-LOCKING	1	
13	30X-2217A-00-00	ARM, RELAY	1	
14	90386-20120-00	BUSH	2	
15	90387-140J9-00	COLLAR	1	
16	30X-22128-00-00	COVER, THRUST 1	2	
17	90109-121A1-00	BOLT	1	
18	90201-120A5-00	WASHER, PLATE	1	
19	90185-12119-00	NUT, SELF-LOCKING	1	
20	93700-06M03-00	NIPPLE, GREASE	1	
21	90386-18115-00	BUSH	2	
22	93109-18020-00	OIL SEAL	2	
23	90387-126J8-00	COLLAR	1	
24	90109-10752-00	BOLT	1	
25	90201-100E9-00	WASHER, PLATE	1	
26	90185-10120-00	NUT, SELF-LOCKING	1	
27	93700-06009-00	NIPPLE, GREASE	1	
28	30X-2217F-01-00	ROD, CONNECTING 1	1	
29	90386-18115-00	BUSH	2	

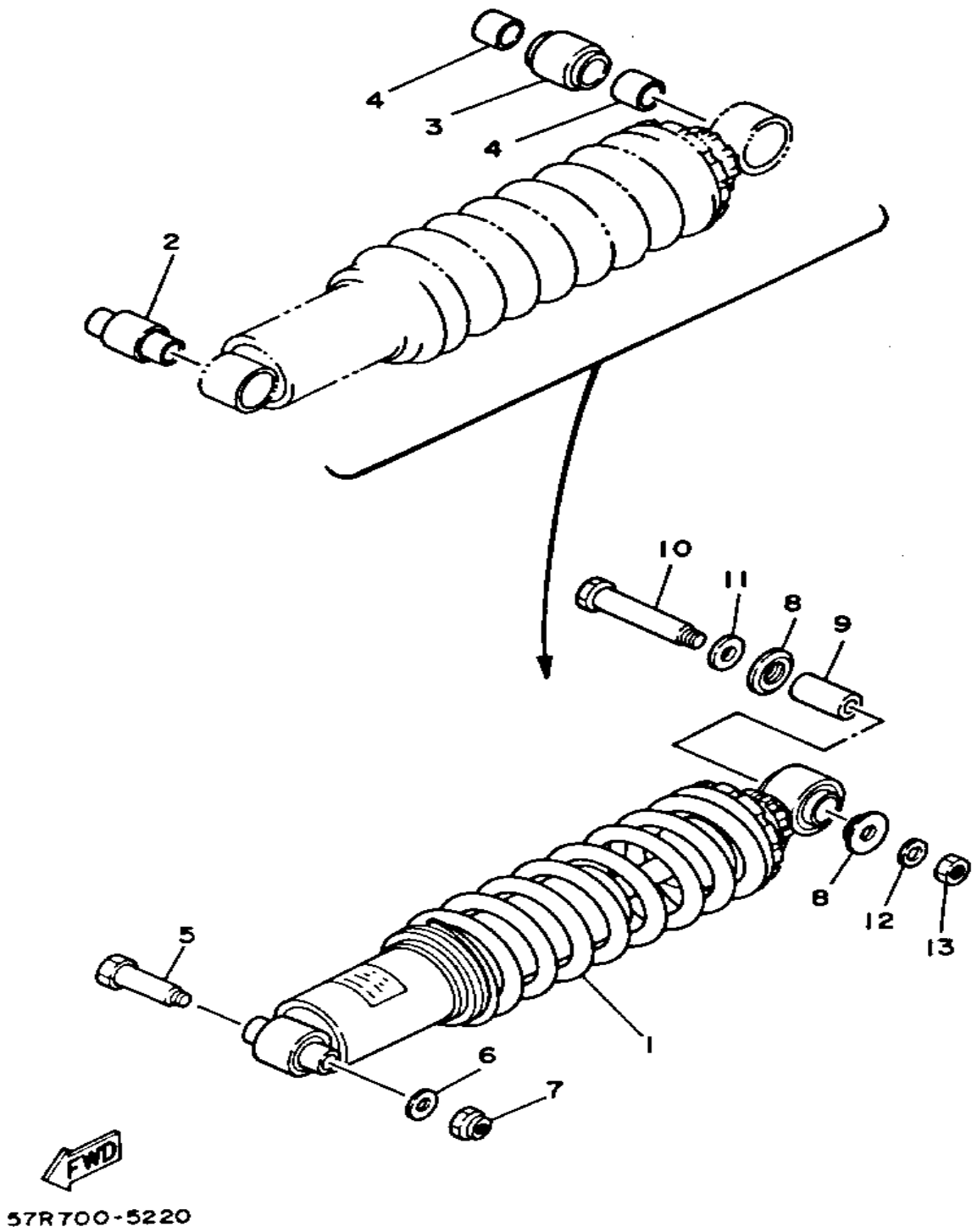
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SWING ARM

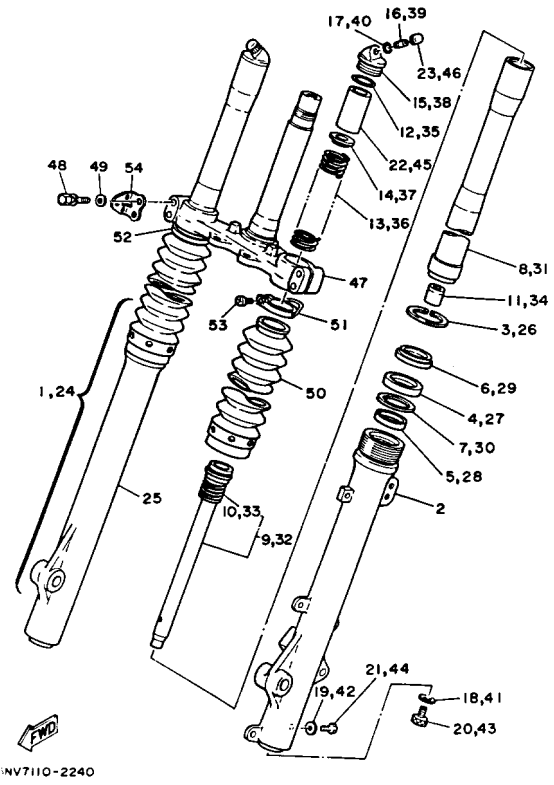
Ref. No.	Part Number	Description	Qty	Remarks
30	93109-18020-00	OIL SEAL	2	
31	90387-121L6-00	COLLAR	1	
32	90109-10752-00	BOLT	1	
33	90201-100E9-00	WASHER, PLATE	1	
34	90185-10120-00	NUT, SELF-LOCKING	1	
35	93700-06M03-00	NIPPLE, GREASE	1	
36	38M-22311-00-00	CASE, CHAIN	1	
37	90387-064E8-00	COLLAR	1	
38	90159-06042-00	SCREW, WITH WASHER	1	
39	90209-06223-00	WASHER	2	
40	98506-06016-00	SCREW, PANHEAD	2	
41	92906-06100-00	WASHER, SPRING	2	
42	30X-22312-01-00	CASE, CHAIN 2	1	
43	90209-06223-00	WASHER	2	
44	98516-06012-00	SCREW, PAN HEAD	2	
45	92906-06100-00	WASHER, SPRING	2	
46	42U-22151-00-00	SEAL, GUARD	1	
47	97026-06012-00	BOLT	1	
48	92906-06100-00	WASHER, SPRING	1	
49	90209-06223-00	WASHER	1	
50	30X-22153-00-00	GUARD, CHAIN	1	
51	95811-06050-00	BOLT, FLANGE	2	

REAR SHOCKS



57R700-5220

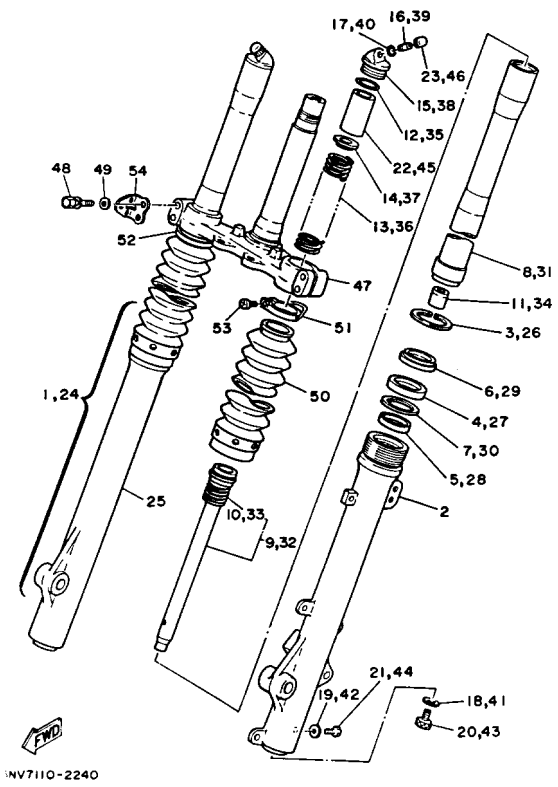
Ref. No.	Part Number	Description	Qty	Remarks
1	3YT-22210-10-P0	SHK/ABS ASSEMBLY, REARREAR	1	VIVID MAGENTA SOLID 2
2	30X-22216-00-00	. BUSH, REAR SHOCK ABSORBER	1	
3	30X-22226-00-00	. BUSH, SHOCK ABSORBER LOWER	1	
4	90384-18157-00	. BUSH, BIMETAL FORMED	2	
5	90109-10753-00	BOLT	1	
6	90201-100E9-00	WASHER, PLATE	1	
7	90185-10120-00	NUT, SELF-LOCKING	1	
8	30X-22129-00-00	COVER, THRUST 2	2	
9	90387-121J0-00	COLLAR	1	
10	90109-10753-00	BOLT	1	
11	90201-120E6-00	WASHER, PLATE	1	
12	90201-100E9-00	WASHER, PLATE	1	
13	90185-10120-00	NUT, SELF-LOCKING	1	



FRONT FORK

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-23102-00-00	FRONT FORK ASSEMBLY (L.H)	1	
2	48Y-23126-00-00	. TUBE, OUTER (LEFT)	1	
3	4A1-23156-00-00	. CLIP, OIL SEAL	1	
4	48Y-23145-00-00	. OIL SEAL	1	
5	30X-23125-00-00	. METAL, SLIDE 1	1	
6	48Y-23144-00-00	. SEAL, DUST	1	
7	5K5-23149-00-00	. WASHER, SPRING UPPER	1	
8	30X-23110-00-00	. INNER TUBE COMP 1	1	
9	55V-23170-00-00	. CYLINDER COMP., FRONT FORK	1	
10	2X7-23151-00-00	. . SPRING, REBOUND	1	
11	39K-23173-00-00	. SPINDLE, TAPER	1	
12	1W1-23114-L0-00	. GASKET	1	
13	30X-23141-00-00	. SPRING, FRONT FORK	1	
14	1W1-23142-L0-00	. SEAT, SPRING UPPER	1	
15	33M-23111-00-00	. BOLT, CAP	1	
16	4V4-23190-L0-00	. AIR VALVE COMP	1	
17	3J2-23147-00-00	. O-RING	1	
18	509-23158-L0-00	. GASKET	1	
19	122-23129-00-00	. GASKET, DRAIN PLUG	1	
20	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
21	4H7-23119-00-00	. PLUG, DRAIN - (122-23119-01)	1	
22	4V5-23118-L1-00	. SPACER	1	
23	509-23184-L0-00	. CAP, AIR VALVE	1	
24	55V-23103-00-00	FRONT FORK ASSEMBLY (RH)	1	
25	48Y-23136-00-00	. TUBE, OUTER (RIGHT)	1	
26	4A1-23156-00-00	. CLIP, OIL SEAL	1	
27	48Y-23145-00-00	. OIL SEAL	1	

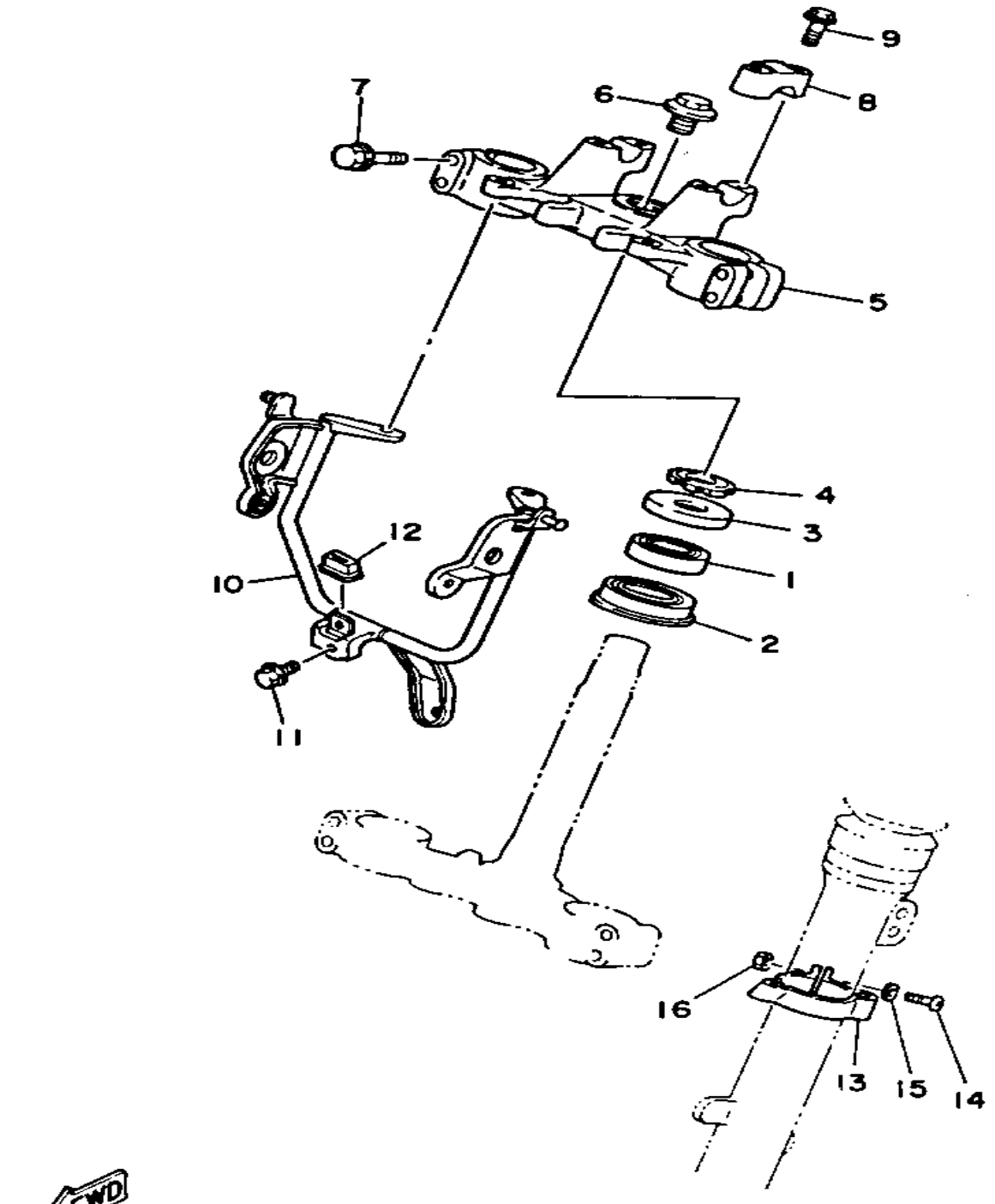
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FRONT FORK

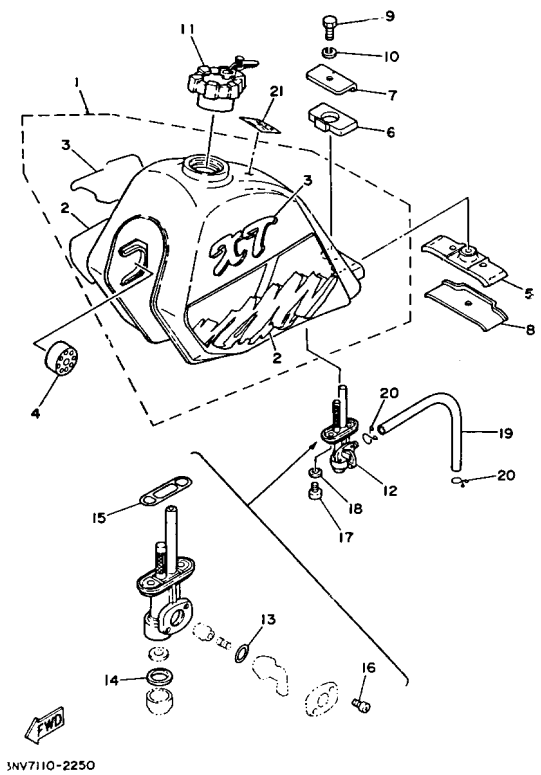
Ref. No.	Part Number	Description	Qty	Remarks
28	30X-23125-00-00	. METAL, SLIDE 1	1	
29	48Y-23144-00-00	. SEAL, DUST	1	
30	5K5-23149-00-00	. WASHER, SPRING UPPER . .	1	
31	30X-23110-00-00	. INNER TUBE COMP 1	1	
32	55V-23170-00-00	. CYLINDER COMP., FRONT FORK	1	
33	2X7-23151-00-00	. . SPRING, REBOUND	1	
34	39K-23173-00-00	. SPINDLE, TAPER	1	
35	1W1-23114-L0-00	. GASKET	1	
36	30X-23141-00-00	. SPRING, FRONT FORK	1	
37	1W1-23142-L0-00	. SEAT, SPRING UPPER	1	
38	33M-23111-00-00	. BOLT, CAP	1	
39	4V4-23190-L0-00	. AIR VALVE COMP	1	
40	3J2-23147-00-00	. O-RING	1	
41	509-23158-L0-00	. GASKET	1	
42	122-23129-00-00	. GASKET, DRAIN PLUG	1	
43	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
44	4H7-23119-00-00	. PLUG, DRAIN - (122-23119-01)	1	
45	4V5-23118-L1-00	. SPACER	1	
46	509-23184-L0-00	. CAP, AIR VALVE	1	
47	55V-23340-00-00	UNDER BRACKET COMP.	1	
48	5X6-23128-L0-00	BOLT, AXLE HOLDER	4	
49	92901-08600-00	WASHER	4	
50	55V-23191-60-00	BOOT	2	VIVID MAGENTA SOLID 2
51	48Y-23192-00-00	BAND	2	
52	341-92090-60-00	BAND, BOOT	2	
53	1W4-23194-L0-00	SCREW, BOOT BAND	2	
54	49R-85112-00-00	BRACKET, REFLECTOR 1	2	

STEERING



57R700-5230

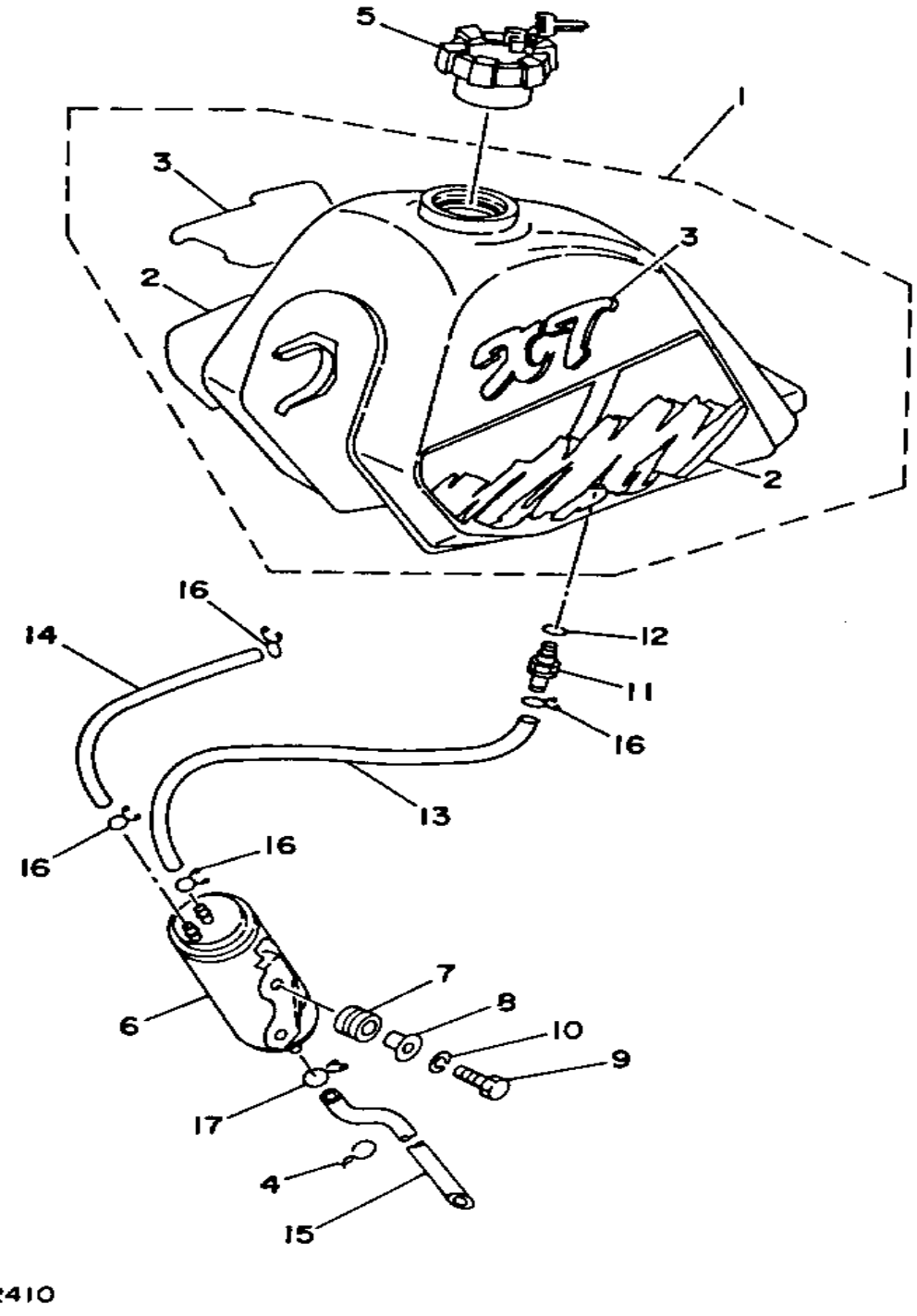
Ref. No.	Part Number	Description	Qty	Remarks
1	93332-00001-00	BEARING	1	
2	93332-00008-00	BEARING	1	
3	3HE-23416-00-00	COVER, BALL RACE 2	1	
4	90179-25033-00	NUT	1	
5	30X-23435-00-98	CROWN, HANDLE	1	LOW GLOSS BLACK
6	90105-14102-00	BOLT, WASHER BASED	1	
7	95026-08040-00	BOLT, FLANGE	4	
8	1E6-23441-00-00	HOLDER, HANDLE UPR	2	
9	95816-08035-00	BOLT, FLANGE	4	
10	30X-23174-00-00	STAY, HEADLIGHT	1	
11	95816-06012-00	BOLT, FLANGE	1	
12	30X-23445-00-00	DAMPER	1	
13	34X-23317-00-00	HOLDER, CABLE	1	
14	98501-05018-00	SCREW, PAN HEAD	1	
15	92901-05600-00	WASHER, PLATE	1	
16	95380-05600-00	NUT	1	



FUEL TANK

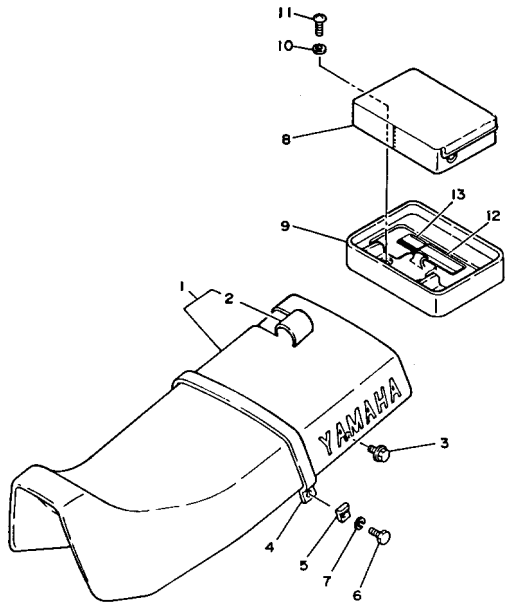
Ref. No.	Part Number	Description	Qty	Remarks
1	30X-24110-01-W6	FUEL TANK COMP.	1	PURPLISH WHITE SOLID 1
2	3NV-24240-00-00	. GRAPHIC SET	1	
3	3NV-24231-00-00	. EMBLEM 1	2	
4	4L0-24181-00-00	DAMPER, LOCATING 1	2	
5	30X-24182-01-00	DAMPER, LOCATING 2	1	
6	30X-24183-01-00	DAMPER, LOCATING 3	1	
7	30X-24186-01-00	WASHER, SPECIAL	1	
8	30X-24187-00-00	WASHER, SPECIAL	1	
9	97013-06012-00	BOLT	1	
10	92995-06100-00	WASHER, SPRING	1	
11	48Y-24602-00-00	CAP ASSEMBLY	1	
12	15A-24500-03-00	FUEL COCK ASSEMBLY 1	1	
13	4X8-24534-00-00	. SEAL, COCK	1	
14	4X8-24565-00-00	. GASKET	1	
15	4X8-24512-00-00	. O-RING	1	
16	4X8-24535-00-00	. SCREW, LVR FITTING	2	
17	90149-06011-00	SCREW	2	
18	90202-05187-00	WASHER, PLATE	2	
19	90445-10008-00	HOSE	1	
20	90467-09006-00	CLIP	2	
21	3MX-2118K-00-00	LABEL, CAUTION	1	

FUEL TANK (CALIFORNIA ONLY)



3NV7110-2410

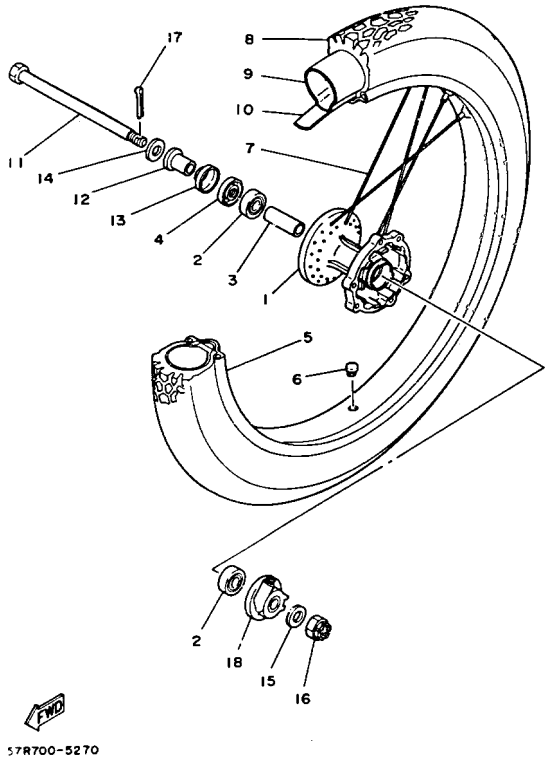
Ref. No.	Part Number	Description	Qty	Remarks
1	43E-24110-00-07	FUEL TANK	1	PURPLISH WHITE
2	3NV-24240-00-00	. GRAPHIC SET	1	
3	3NV-24231-00-00	. EMBLEM 1	2	
4	90464-60067-00	CLAMP	1	
5	56R-24602-00-00	CAP ASSEMBLY	1	
6	56R-24170-00-00	CANISTER ASSEMBLY	1	
7	90480-15342-00	GROMMET	2	
8	90387-063G3-00	COLLAR	2	
9	97016-06025-00	BOLT	2	
10	92906-06100-00	WASHER, SPRING	2	
11	20K-24180-00-00	ROLL OVER VALVE ASSEMBLY	1	
12	93210-10166-00	O-RING	1	
13	56R-24314-00-00	PIPE 4	1	
14	43E-24315-00-00	PIPE 5	1	
15	(90446-11242-00)	HOSE (56R)	1	
16	90467-09006-00	CLIP	4	
17	90467-11102-00	CLIP, SCISSOR	1	



3NV7110-2260

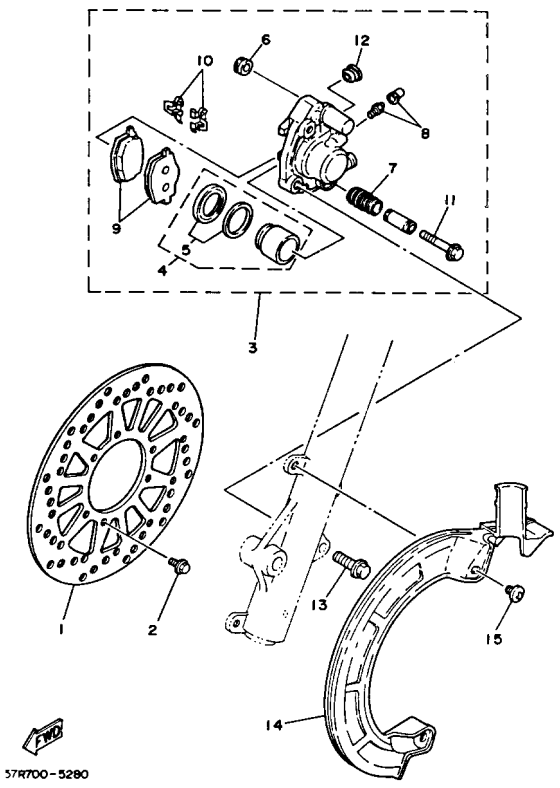
SEAT

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-24770-50-00	SEMI-DBL SEAT ASSEMBLY . .	1	GREENISH BLUE SOLID 1
2	30X-2477A-50-00	. SEAT COVER ASSEMBLY . . .	1	
3	95811-06016-00	BOLT, FLANGE (95822-06016) .	2	
4	30X-24734-50-00	BAND, SEAT	1	
5	2A8-24736-00-00	WASHER	2	
6	97313-08016-00	BOLT, HEXAGON	2	
7	92990-08100-00	WASHER	2	
8	38M-24850-00-00	CARRIER BOX ASSEMBLY . . .	1	
9	30X-24833-00-00	BRACKET, CARRIER 2	1	
10	90201-065F3-00	WASHER, PLATE	3	
11	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	3	
12	3JJ-28446-00-00	LABEL, CAUTION	1	
13	3TB-24877-00-00	LABEL, CAUTION	1	



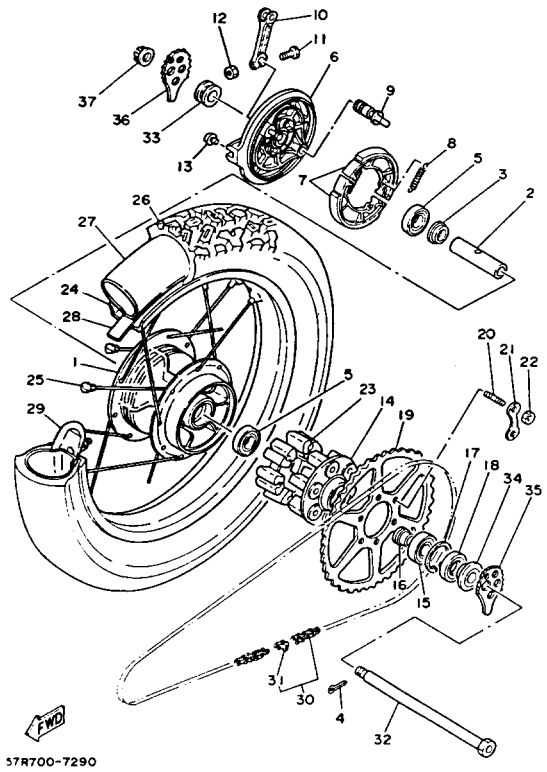
FRONT WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	34X-25111-02-98	HUB, FRONT	1	LOW GLOSS BLACK
2	93306-20209-00	BEARING (B6202)	2	
3	90560-15290-00	SPACER	1	
4	93102-20281-00	OIL SEAL (SD 20-35-5)	1	
5	94416-21430-00	RIM (1.60-21)	1	
6	90480-10068-00	GROMMET	1	
7	48Y-25104-00-00	SPOKE SET, FRONT	1	
8	94130-213G0-00	TIRE (3.00-21-4PR 51P TW25)	1	BRIDGESTONE
9	94227-21123-00	TUBE (2.75-21)	1	BRIDGESTONE
10	94330-21084-00	BAND, RIM (3.00-21)	1	BRIDGESTONE
11	30X-25181-00-00	AXLE, WHEEL	1	
12	90387-15600-00	COLLAR	1	
13	322-25118-00-00	COVER, HUB DUST	1	
14	90201-163H8-00	WASHER, PLATE	1	
15	90201-15785-00	WASHER, PLATE	1	
16	90171-14020-00	NUT, CASTLE	1	
17	91401-30030-00	PIN, COTTER	1	
18	34X-25190-01-00	GEAR UNIT ASSEMBLY	1	



FRONT BRAKE CALIPER

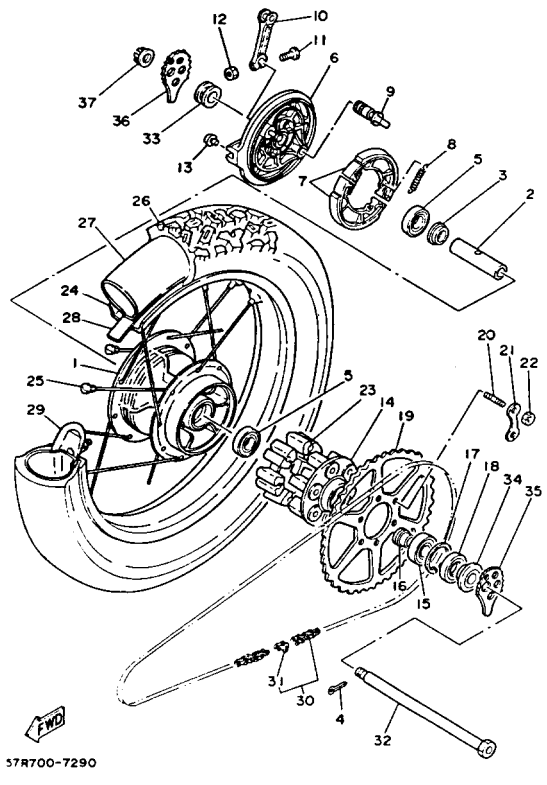
Ref. No.	Part Number	Description	Qty	Remarks
1	48Y-25831-00-00	DISC, BRAKE (RIGHT)	1	
2	90109-06757-00	BOLT	6	
3	59Y-2580T-00-00	CALIPER ASSEMBLY (LEFT)	1	
4	34X-W0057-00-00	. PISTON ASSEMBLY, CALIPER	1	
5	34X-W0047-00-00	. . CALIPER SEAL KIT	1	
6	5R2-25937-00-00	. BOOT 2	1	
7	34X-25937-00-00	. BOOT 2	1	
8	51L-W0048-00-00	. BLEED SCREW KIT	1	
9	3BN-W0045-01-00	. BRAKE PAD KIT	1	
10	34X-25919-00-00	. SUPPORT, PAD	1	
11	2GV-25926-00-00	. BOLT	1	
12	34X-25845-00-00	. CAP, INDICATOR	1	
13	90105-10259-00	BOLT, WASHER BASED	2	
14	55V-25715-20-00	COVER 1	1	PURPLISH WHITE
15	90149-06194-00	SCREW	2	



REAR WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	3Y1-25311-00-98	HUB, REAR	1	LOW GLOSS BLACK
2	90560-17311-00	SPACER	1	
3	146-25315-00-00	FLANGE, SPACER	1	
4	91401-30030-00	PIN, COTTER	1	
5	93306-20310-00	BEARING	2	
6	3Y1-25026-00-98	BRAKE SHOE PLATE ASSEMBLY	1	LOW GLOSS BLACK
7	3LS-W2536-00-00	BRAKE SHOE SET	1	
8	90506-16447-00	SPRING, TENSION	2	
9	3Y6-25351-00-00	CAMSHAFT	1	
10	3R6-25355-01-00	LEVER, CAMSHAFT	1	
11	90101-06278-00	BOLT	1	
12	95380-06600-00	NUT	1	
13	90480-10068-00	GROMMET	1	
14	3Y1-25366-00-98	CLUTCH, HUB	1	LOW GLOSS BLACK
15	93306-20446-00	BEARING	1	
16	3Y1-25377-00-00	COLLAR, WHEEL	1	
17	99009-47500-00	CIRCLIP	1	
18	93102-28022-00	OIL SEAL	1	
19	55V-25455-50-00	SPROCKET, DRIVEN (55T)	1	
20	90116-08425-00	BOLT, STUD	6	
21	90215-08160-00	WASHER, LOCK	3	
22	90170-08258-00	NUT	6	
23	3Y1-25364-00-00	DAMPER	6	
24	94421-18418-00	RIM (2.15-18)	1	
25	4Y0-25304-00-00	SPOKE SET, REAR	1	
26	94111-182G9-00	TIRE (110/80-18-58P)	1	BRIDGESTONE
27	94240-18098-00	TUBE (4.00-18)	1	DUNLOP
28	94340-18086-00	BAND, RIM (4.00-18)	1	BRIDGESTONE

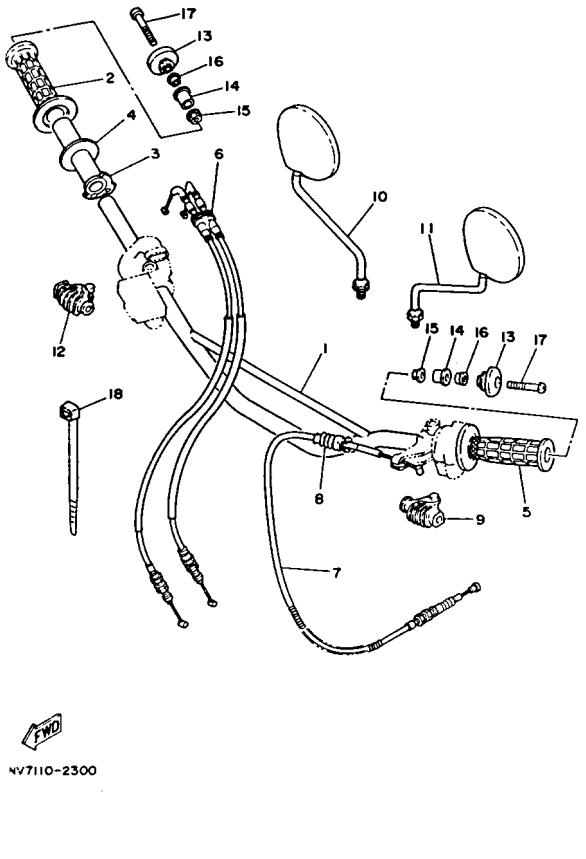
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REAR WHEEL

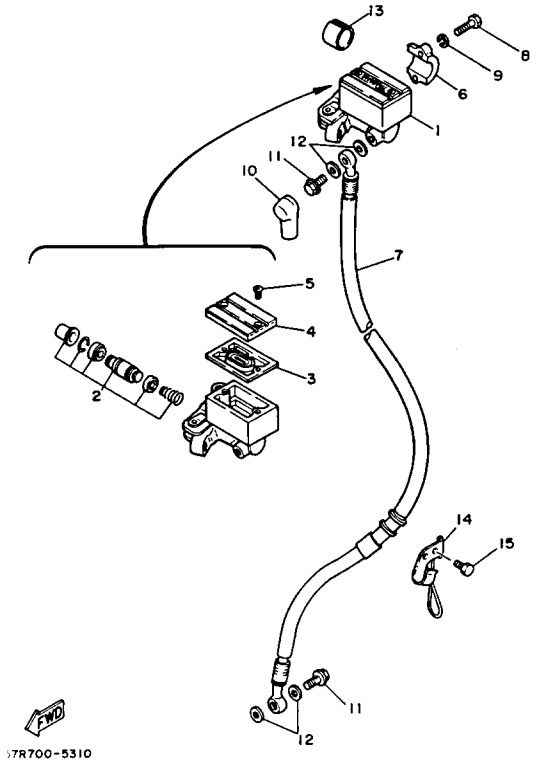
Ref. No.	Part Number	Description	Qty	Remarks
29	3Y1-25394-00-00	SPACER, BEAD	1	
30	94580-78130-00	CHAIN (D.I.D.428VS-130L)	1	
31	94681-33011-00	. JOINT, CHAIN (D.I.D.428V2-FJ)	1	
32	42U-25381-00-00	AXLE, WHEEL	1	
33	90387-17141-00	COLLAR	1	
34	3Y1-25383-00-00	COLLAR, WHEEL	1	
35	3Y1-25388-01-00	PULLER, CHAIN 1	1	
36	3Y1-25389-00-00	PULLER, CHAIN 2	1	
37	90171-16024-00	NUT, CASTLE	1	

HANDLEBAR - CABLE

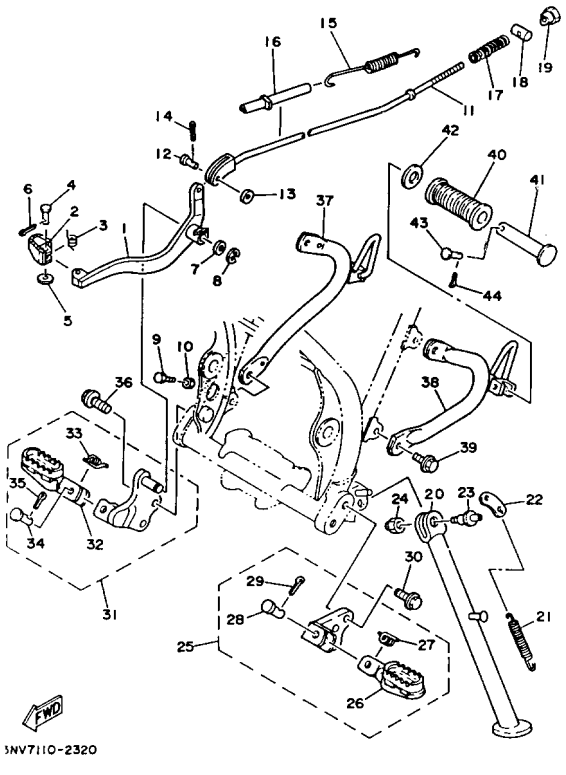


Ref. No.	Part Number	Description	Qty	Remarks
1	1EU-26111-10-00	HANDLEBAR	1	
2	55V-26242-00-00	GRIP (RIGHT)	1	
3	1RF-26243-00-00	TUBE, THROTTLE GUIDE	1	
4	3Y1-26249-00-00	RING, LEAF	1	
5	55V-26241-00-00	GRIP (LEFT)	1	
6	30X-26302-00-00	THROTTLE CABLE ASSEMBLY	1	
7	30X-26335-01-00	CABLE, CLUTCH	1	
8	1E6-26342-00-00	BOOT, CABLE	1	
9	1E6-26372-00-00	COVER, HANDLE LEVER 1	1	
10	3Y1-26290-00-00	BACK MIRROR ASSEMBLY (R.H)	1	
11	5Y1-26290-10-00	BACK MIRROR ASSEMBLY (L.H)	1	
12	1T5-26372-00-00	COVER, HANDLE LEVER	1	
13	55V-26246-00-00	END, GRIP	2	
14	21A-2622F-00-00	DAMPER, LOCATING 1 (55V-2622F-00-00)	2	
15	90179-06498-00	NUT	2	
16	90387-06681-00	COLLAR	2	
17	98506-06040-00	SCREW, PAN HEAD	2	
18	12R-82591-00-00	BAND	1	

FRONT MASTER CYLINDER



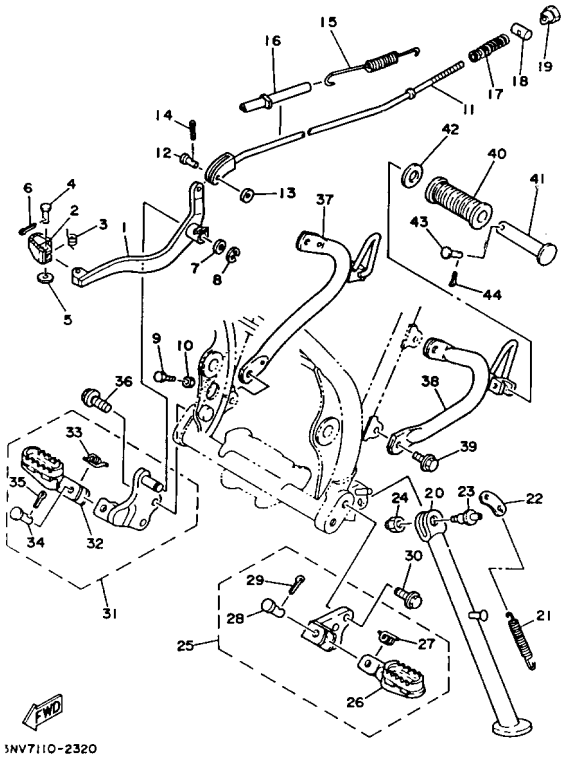
Ref. No.	Part Number	Description	Qty	Remarks
1	39F-25870-00-00	MASTER CYLINDER SUB ASSEMBLY	1	
2	56A-W0041-00-00	. CYLINDER KIT, MASTER	1	
3	4L0-25854-00-00	. DIAPHRAGM, RESERVOIR	1	
4	4H7-25852-00-00	. CAP, RESERVOIR	1	
5	98706-04012-00	. SCREW, FLAT HEAD	2	
6	4L0-25867-00-00	BRACKET, MASTER CYLINDER	1	
7	48Y-25872-02-00	HOSE, BRAKE 1	1	
8	97016-06025-00	BOLT	2	
9	92906-06100-00	WASHER, SPRING	2	
10	4L0-25862-00-00	BOOT, MASTER CYLINDER	1	
11	90401-10034-00	BOLT, UNION	2	
12	90201-10118-00	WASHER, PLATE	4	
13	90387-227H7-00	COLLAR	1	
14	34X-25876-00-00	HOLDER, BRAKE HOSE 2	1	
15	91316-06010-00	BOLT, SOCKET HEAD	2	



STAND - FOOTREST

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-27211-00-00	PEDAL, BRAKE	1	
2	55V-27242-00-00	PEDAL, BRAKE	1	
3	90508-14352-00	SPRING, TORSION	1	
4	91701-06022-00	PIN, CLEVIS	1	
5	92901-06600-00	WASHER	1	
6	91490-20020-00	PIN, COTTER	1	
7	90201-12541-00	WASHER, PLATE	1	
8	93430-09038-00	CIRCLIP	1	
9	90101-06288-00	BOLT	1	
10	95380-06700-00	NUT	1	
11	30X-27231-00-00	ROD, BRAKE	1	
12	90240-06103-00	PIN, CLEVIS	1	
13	92990-06200-00	WASHER	1	
14	91490-20020-00	PIN, COTTER	1	
15	90506-18289-00	SPRING, TENSION	1	
16	1M1-27244-00-00	COVER	1	
17	90501-10245-00	SPRING, COMPRESSION	1	
18	90249-12008-00	PIN	1	
19	90179-06411-00	NUT	1	
20	55V-27311-01-00	STAND, SIDE	1	
21	90506-29276-00	SPRING, TENSION	1	
22	42U-27315-01-00	LINK, SIDE STAND	1	
23	90109-10635-00	BOLT	1	
24	90185-10037-00	NUT, SELF-LOCKING	1	
25	30X-27410-00-90	FRONT FOOTREST ASSEMBLY (LEFT)	1	UNI-CHROME (BLACK CHROMATE)
26	22W-27411-01-90	. FOOTREST 1	1	UNI-CHROME (BLACK CHROMATE)
27	90508-20023-00	. SPRING, TORSION	1	

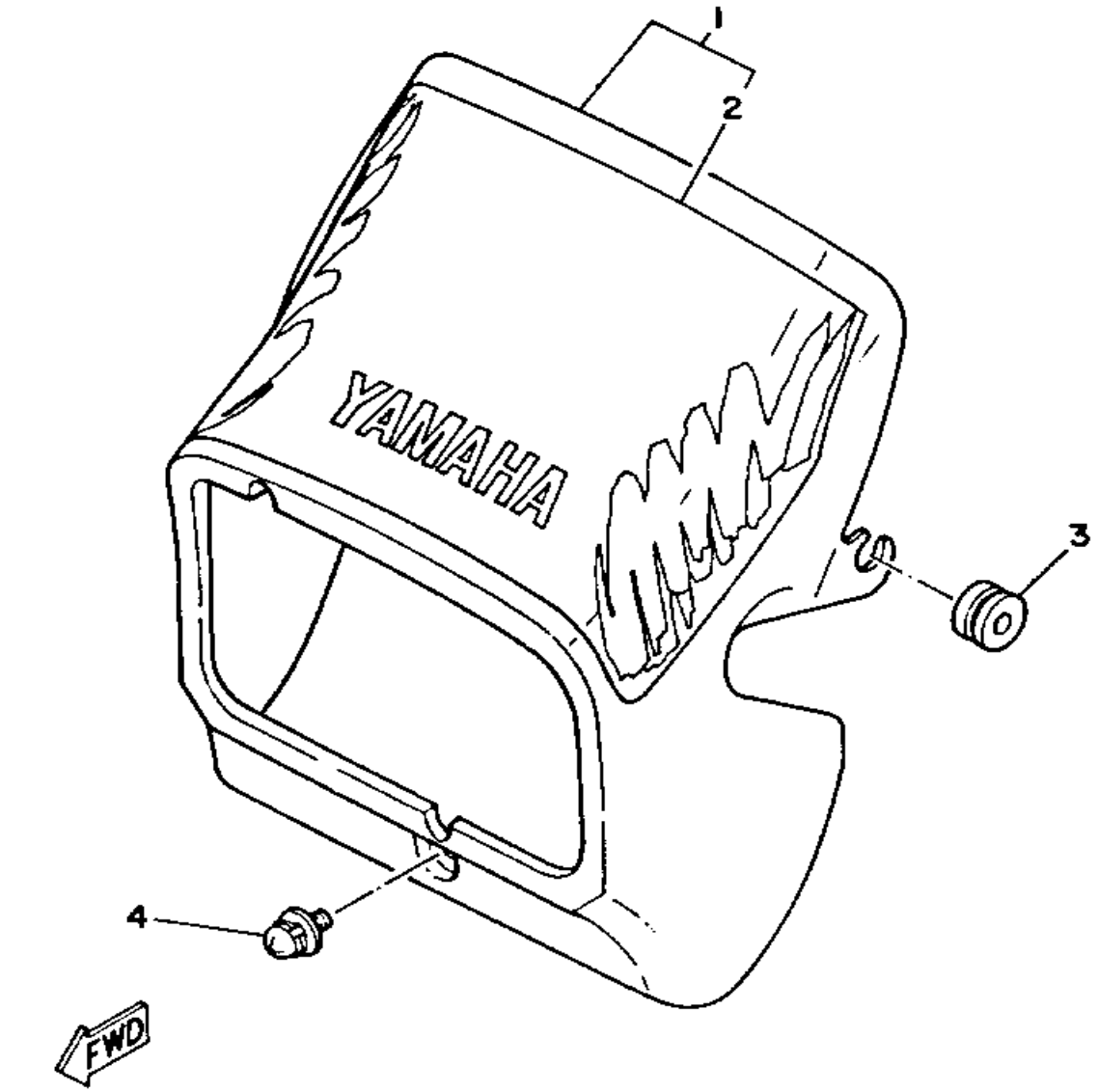
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STAND - FOOTREST

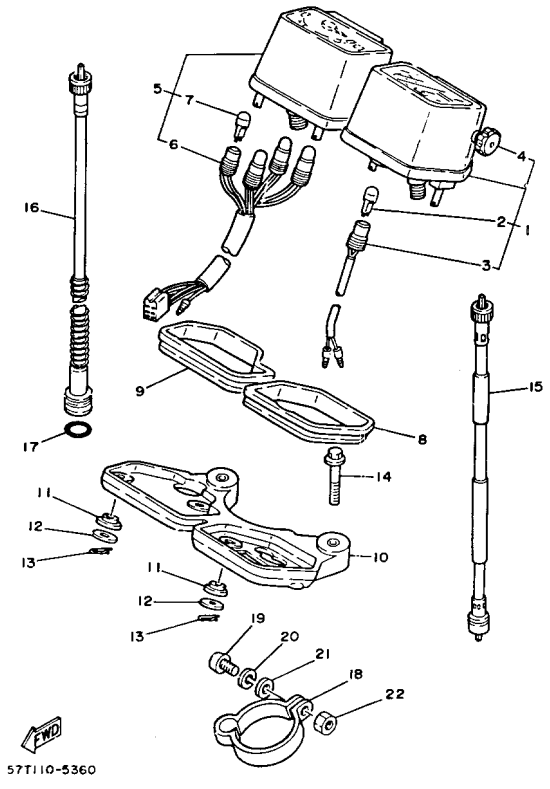
Ref. No.	Part Number	Description	Qty	Remarks
28	91701-08038-00	. PIN, CLEVIS	1	
29	91401-25020-00	. PIN, COTTER	1	
30	95816-08020-00	BOLT, FLANGE	2	
31	55V-27420-00-90	FRONT FOOTREST ASSEMBLY (RIGHT)	1	UNI-CHROME (BLACK CHROMATE)
32	22W-27421-01-90	. FOOTREST 2	1	UNI-CHROME (BLACK CHROMATE)
33	90508-20023-00	. SPRING, TORSION	1	
34	91701-08038-00	. PIN, CLEVIS	1	
35	91401-25020-00	. PIN, COTTER	1	
36	95816-08020-00	BOLT, FLANGE	2	
37	55V-27442-00-33	BRACKET 2	1	YAMAHA BLACK
38	26F-27432-00-33	BRACKET 1	1	YAMAHA BLACK
39	90109-08789-00	BOLT	4	
40	120-27433-00-00	COVER, REAR FOOTREST	2	
41	120-27431-00-00	FOOTREST, REAR 1	2	
42	90201-20279-00	WASHER, PLATE	2	
43	90240-06009-00	PIN, CLEVIS	2	
44	91490-16020-00	PIN, COTTER	2	

COWLING 1

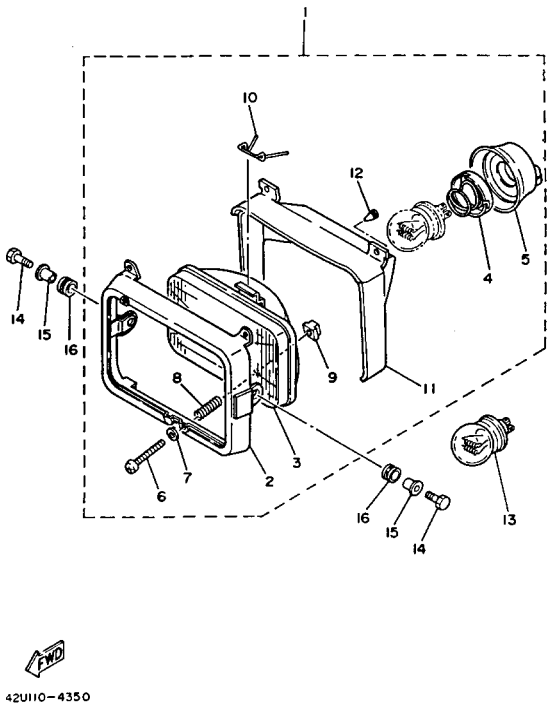


Ref. No.	Part Number	Description	Qty	Remarks
1	30X-Y2835-10-00	COWLING ASSEMBLY	1	PURPLISH WHITE SOLID 1
2	3NV-28368-00-00	. EMBLEM	1	
3	90480-12053-00	GROMMET	2	
4	90159-06060-00	SCREW, WITH WASHER	1	

METER



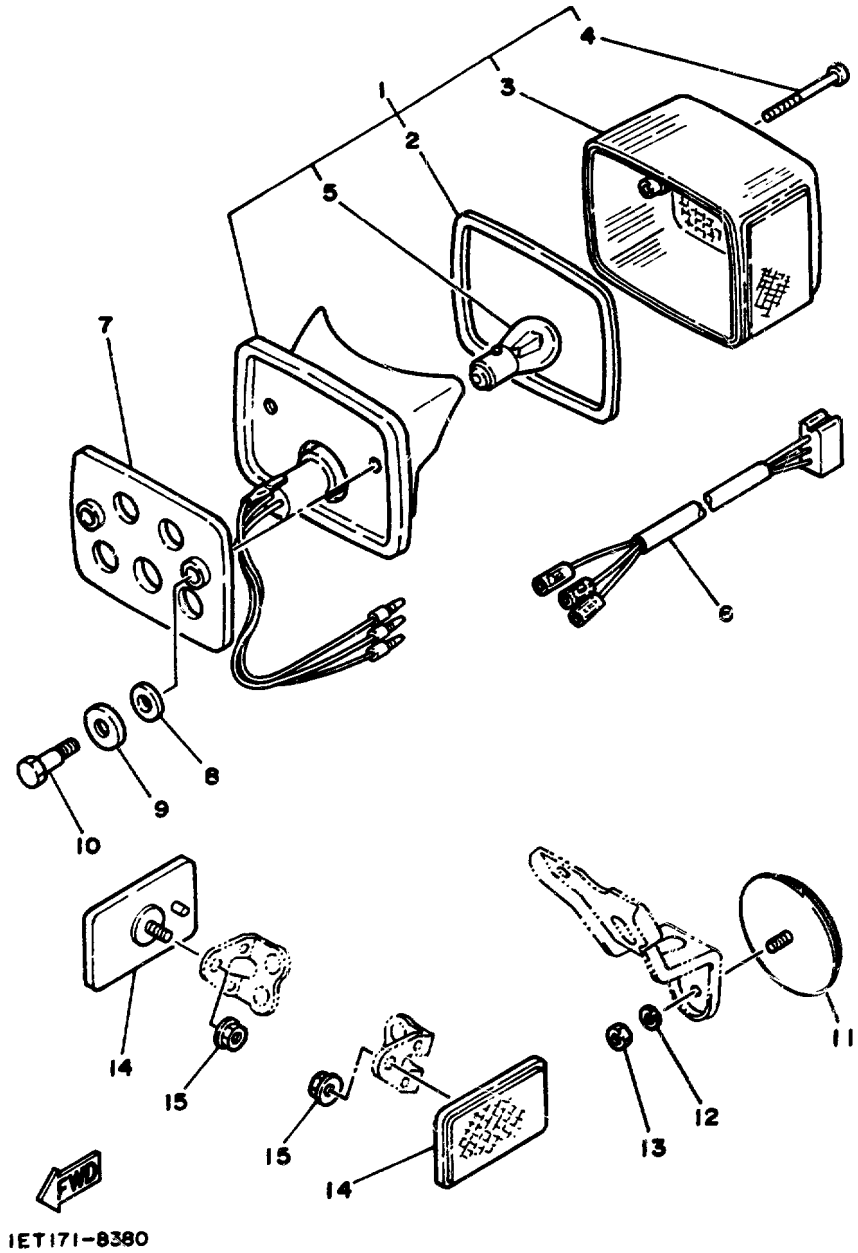
Ref. No.	Part Number	Description	Qty	Remarks
1	43F-83570-G1-00	SPEEDOMETER ASSEMBLY	1	
2	4G1-84744-00-00	. BULB, MTR.12V3.4W	1	
3	2JX-83536-A0-00	. SOCKET, METER	1	
4	5Y1-83578-00-00	. KNOB, TRIP METER	1	
5	1ET-83540-00-00	TACHOMETER ASSEMBLY	1	
6	5Y1-83520-00-00	. SOCKET CORD ASSEMBLY (30X-83520-00-00)	1	
7	4G1-84744-00-00	. BULB, MTR.12V3.4W	4	
8	5Y1-83513-00-00	DAMPER	1	
9	5Y1-83541-00-00	DAMPER	1	
10	5Y1-83519-00-00	BRACKET, METER	1	
11	1M1-83526-00-00	DAMPER 2	4	
12	90201-05033-00	WASHER, PLATE	4	
13	90468-10050-00	CLIP	4	
14	95816-06040-00	BOLT	2	
15	48Y-83550-01-00	SPEEDOMETER CABLE ASSEMBLY	1	
16	30X-83560-00-00	TACHOMETER CABLE ASSEMBLY	1	
17	93210-14104-00	O-RING	1	
18	3Y1-26397-00-00	BAND	1	
19	98580-05016-00	SCREW, PAN HEAD	1	
20	92990-05100-00	WASHER, SPRING	1	
21	92901-05600-00	WASHER, PLATE	1	
22	95380-05600-00	NUT	1	



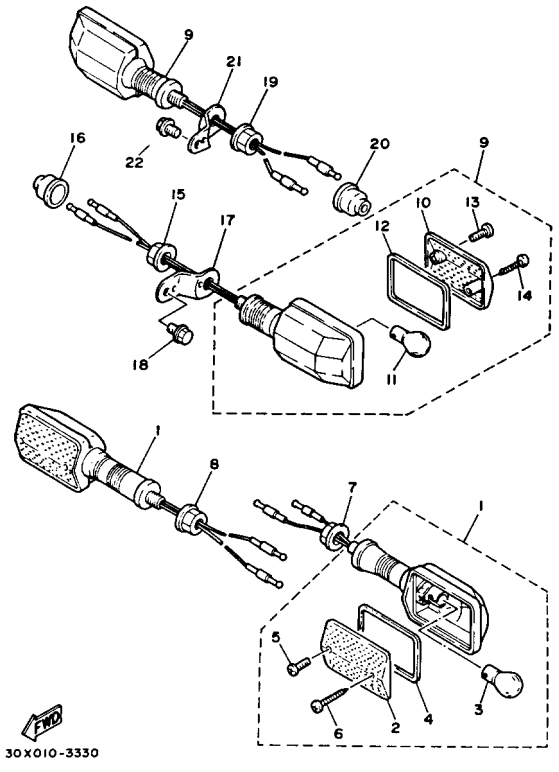
HEADLIGHT

Ref. No.	Part Number	Description	Qty	Remarks
1	42U-84303-60-00	HEADLIGHT UNIT ASSEMBLY .	1	
2	47J-84115-00-00	. RIM, HEADLIGHT	1	
3	42U-84321-60-00	. LENS ASSEMBLY	1	
4	341-84393-40-00	. HOLDER, BULB	1	
5	46X-84396-00-00	. COVER	1	
6	43F-84131-00-00	. SCREW, RIM ADJUSTER	2	
7	233-84127-60-00	. WASHER, SPECIAL	2	
8	341-84332-60-00	. SPRING, SCREW	2	
9	198-84334-60-00	. NUT, ADJUSTING	2	
10	5G2-84324-A0-00	. SPRING, REFLECTOR (5G2-84324-00)	1	
11	10V-84196-00-00	. COVER, SOCKET	1	
12	10V-84198-00-00	. CLIP, COVER FITTING	2	
13	1U4-84314-40-XX	BULB, HEAD LIGHT (12V-45/40W)	1	LM
14	97011-06025-00	BOLT (97001-06025)	2	
15	90387-06388-00	COLLAR	2	
16	90480-14023-00	GROMMET	2	

TAILLIGHT

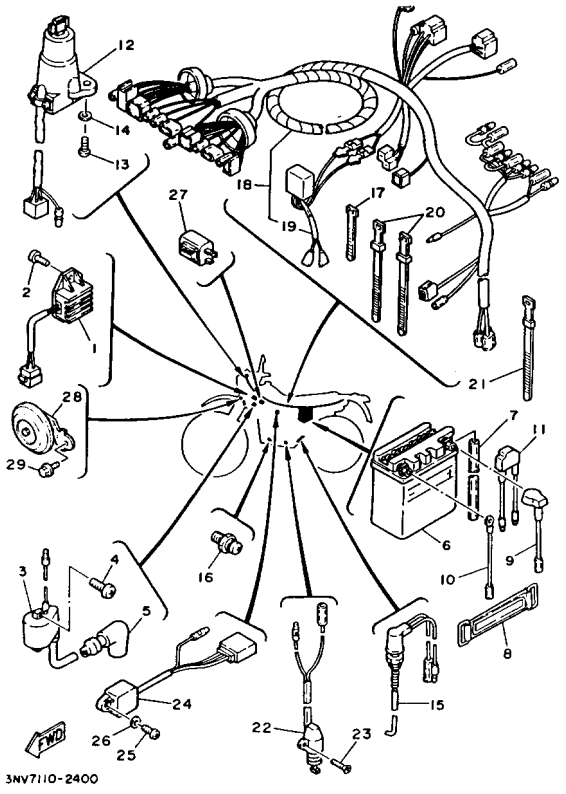


Ref. No.	Part Number	Description	Qty	Remarks
1	1W9-84710-60-00	TAILLIGHT UNIT ASSEMBLY . .	1	
2	1M1-84523-60-00	. GASKET, LENS	1	
3	1M1-84521-60-00	. LENS, TAILLIGHT	1	
4	1M1-84524-60-00	. SCREW, LENS FITTING	2	
5	256-84714-61-00	. BULB (12V-27/8W)	1	
6	42U-84517-00-00	CORD, TAILLIGHT	1	
7	4L0-84753-00-00	DAMPER	1	
8	90201-083A0-00	WASHER, PLATE	2	
9	90209-08125-00	WASHER	2	
10	90109-06005-00	BOLT	2	
11	449-85131-02-00	REFLECTOR, REAR 1	1	
12	90201-05031-00	WASHER, PLATE	1	
13	95380-05600-00	NUT	1	
14	23V-85110-00-00	REFLECTOR ASSEMBLY	2	
15	95701-05500-00	NUT, FLANGE	2	



TURNSIGNAL

Ref. No.	Part Number	Description	Qty	Remarks
1	5Y1-83310-70-00	FRONT FLASHER LIGHT ASSEMBLY 1	2	
2	5Y1-83312-00-00	. LENS, FLASHER	1	
3	256-83311-70-XX	. BULB, TS 12V27W	1	
4	5Y1-83313-00-00	. GASKET, FLASHER LENS	1	
5	98580-04010-00	. SCREW, PAN HEAD	1	
6	97706-40530-00	. SCREW, TAPPING	1	
7	95311-12700-00	NUT	1	
8	95311-12700-00	NUT	1	
9	37A-83330-21-00	REAR FLASHER LIGHT ASSEMBLY 1	2	
10	5Y1-83312-00-00	. LENS, FLASHER	1	
11	256-83311-70-XX	. BULB, TS 12V27W	1	
12	5Y1-83313-00-00	. GASKET, FLASHER LENS	1	
13	98580-04010-00	. SCREW, PAN HEAD	1	
14	97706-40530-00	. SCREW, TAPPING	1	
15	95311-12700-00	NUT	1	
16	10V-83365-00-00	CAP	1	
17	10V-83368-00-00	STAY, FLASHER 1	1	
18	95026-08012-00	BOLT, FLANGE	1	
19	95311-12700-00	NUT	1	
20	10V-83365-00-00	CAP	1	
21	10V-83369-00-00	STAY, FLASHER 2	1	
22	95026-08012-00	BOLT, FLANGE	1	

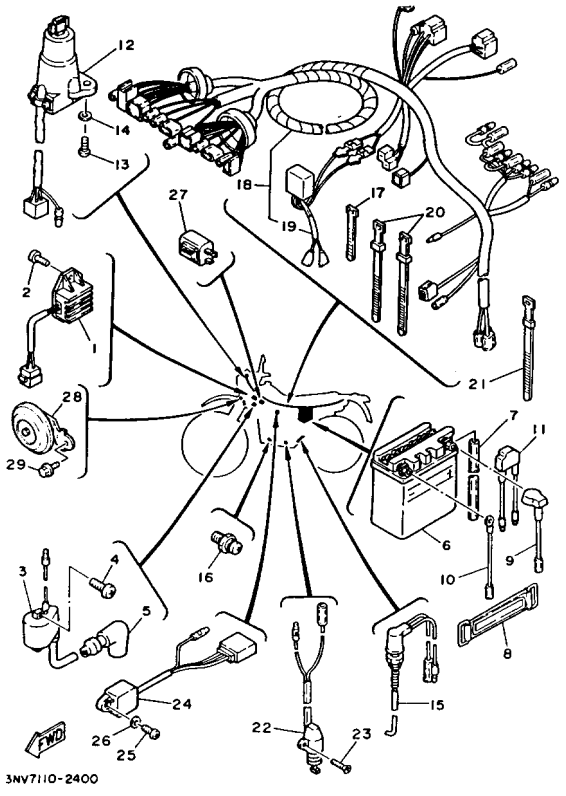


ELECTRICAL 1

Ref. No.	Part Number	Description	Qty	Remarks
1	33G-81960-60-00	RECTIFIER & REGULATOR ASSEMBLY	1	UR MATSUSHITA
	33G-81960-60-00	RECTIFIER & REGULATOR ASSEMBLY	1	UR STANLEY
2	98580-06012-00	SCREW, PAN HEAD	2	
3	30X-82310-40-00	IGNITION COIL ASSEMBLY	1	
4	98580-06020-00	SCREW	2	
5	371-82370-00-00	PLUG CAP ASSEMBLY	1	
6	BTG-GM33B-00-00	BATTERY ASSEMBLY	1	
7	90445-08336-00	HOSE	1	
8	120-82131-00-00	BAND, BATTERY	1	
9	1M1-82115-00-00	WIRE, PLUS LEAD	1	
10	558-82116-00-00	WIRE, MINUS LEAD	1	
11	30X-82180-00-00	CIRCUIT BREAKER ASSEMBLY	1	
12	2GK-82501-01-00	MAIN SWITCH STEERING LOCK	1	
13	90149-06228-00	SCREW	2	
14	92990-06600-00	WASHER, PLATE	2	
15	30X-82530-02-00	STOP SWITCH ASSEMBLY	1	
16	2H7-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
17	12R-82591-00-00	BAND	1	
18	2GK-82590-00-00	WIRE HARNESS ASSEMBLY	1	
19	57T-81325-00-00	. CONDENSER 1	1	
20	437-83936-01-00	BAND, SWITCH CORD	2	
21	25G-83936-01-00	BAND, SWITCH CORD	1	
22	5Y1-82566-00-00	SWITCH, SIDE STAND	1	
23	90152-05021-00	SCREW, COUNTERSUNK	2	
24	4Y3-85590-M0-00	CONTROL UNIT ASSEMBLY	1	
25	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	1	

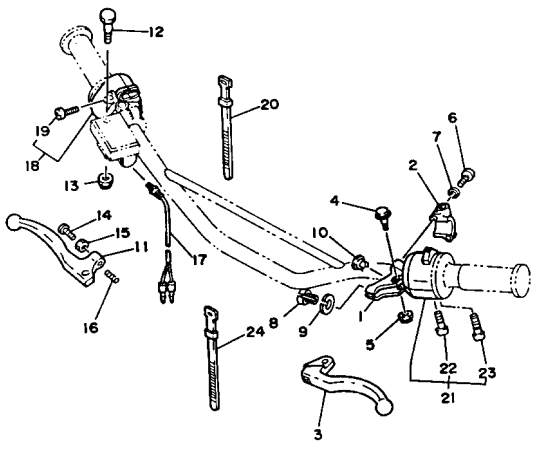
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ELECTRICAL 1



Ref. No.	Part Number	Description	Qty	Remarks
26	92901-06600-00	WASHER	1	
27	30X-83350-20-00	FLASHER RELAY ASSEMBLY	1	
28	1JK-83371-00-00	HORN	1	
29	95826-06010-00	BOLT, FLANGE	1	

HANDLE SWITCH - LEVER



3YT3351-2390

Ref. No.	Part Number	Description	Qty	Remarks
1	1LN-82911-00-00	HOLDER, LEVER 1	1	
2	33G-82913-00-00	HOLDER, LEVER LOWER 1	1	
3	3FY-83912-01-00	LEVER 1	1	
4	90109-06799-00	BOLT	1	
5	95616-06100-00	NUT, U	1	
6	98506-05020-00	SCREW, PAN HEAD	2	
7	92906-05100-00	WASHER, SPRING	2	
8	90123-08046-00	BOLT	1	
9	90179-08148-00	NUT	1	
10	503-83956-00-00	CAP 1	1	
11	3FY-83922-00-00	LEVER 2	1	
12	90109-06577-00	BOLT	1	
13	95616-06100-00	NUT, U	1	
14	90149-06153-00	SCREW, SPEC''L SHAPE	1	
15	90170-06010-00	NUT	1	
16	90501-10312-00	SPRING, COMPRESSION	1	
17	34X-83980-01-00	FRONT STOP SWITCH ASSEMBLY	1	
18	43F-83976-00-00	SWITCH, HANDLE 1	1	
19	98506-05020-00	. SCREW, PAN HEAD	2	
20	437-83936-01-00	BAND, SWITCH CORD	2	
21	21T-83973-00-00	SWITCH, HANDLE 3	1	
22	90157-05027-00	. SCREW, PAN HEAD	1	
23	98501-05030-00	. SCREW, PAN HEAD	1	
24	437-83936-01-00	BAND, SWITCH CORD	2	

XT350D, DC
1992 SERVICE DATA

MODEL / MODEL CODE	XT350D /	3NV
	XT350DC /	3NV
INITIAL ENGINE NUMBER / FRAME NUMBER	D: 3NV013101 / JYA3NVE0( )NA013101	
	DC: 3NV-018101 / JYA3NVC0( )NA018101	
ENGINE:	Air-Cooled, Four-Stroke, SOHC Single	
Bore / Stroke / Number Cylinders / Displacement	86.0mm / 59.6mm / 1 / 346cc	
Piston Skirt Clearance New / Max	0.040 ~ 0.060mm / 0.10mm	
Valve Clearance (Cold): Intake / Exhaust	0.08 ~ 0.12mm / 0.13~0.17mm	
Oil Type: Above 5°C (40°F)	Yamalube 4* or SAE20W40 SE or SF	
Oil Type: Below 15°C (60°F)	SAE 10W30 SE or SF	
Capacity: Oil and Filter Change / Oil Change Only	1600cc (1.7 qt) / 1300cc (1.4 qt)	
Oil Filter Part Number	5H0-13440-00-00	
TRANSMISSION:		
Oil Type / Capacity / Drive Chain Free Play	See ENGINE / ø / 30 ~ 40mm	
MIDDLE GEAR CASE: Oil Type / Capacity	ø	
FINAL GEAR CASE: Oil or Grease Type / Capacity	ø	
FUEL TANK: Main / Reserve / Fuel Type	12 Lit (3.2 gal) / 2 Lit (0.5 gal) / Unleaded Regular	
COOLING SYSTEM: Coolant Type / Mixing Ratio (Liquid)	ø	
CARBURETOR:		
Manufacturer / Type / ID Number	Teikei / Y24PV / D: 57T-02	DC: 56R-02
Main Jet / Pilot Jet / Pilot Screw (Turns Out)	Pri: #125 Sec: #106 / #42 / ø	
Needle Jet / Jet Needle / Clip Position	Pri: 2.610 Sec: 2.600 / Pri: 5C3C Sec: 4A74 / ø	
Slide Cutaway	3.5	
Float Height / Fuel Level	27 ±1mm / 6 ±1mm (With Special Tool)	
Idle rpm	1400 ±50	
Max CO⊕ / Max HC⊕ / Set CO⊕	6.0% / 500 ppm / 3.5 ±1% @ 1400 rpm	
SUSPENSION:		
Front: Oil Type / Level / Quantity	10 wt. Fork Oil* / 226mm /319cc	
Gas or Air Pressure Min ~ Max / Standard	ø / 0 ~ 1.2 kg/cm² (0 ~ 17 psi) / 0 kg/cm² (0 psi)	
Rear: Gas or Air Pressure Min ~ Max / Standard	ø / 20 kg/cm² (284 psi)	
TIRES: Size / Nominal Pressure: Front	3.00-21 51P / 1.25 kg/cm² (18 psi)	
Size / Nominal Pressure: Rear	110/80-18 58P / 1.5 kg/cm² (21 psi)	
CHARGING SYSTEM:	Flywheel Magneto / Single Phase / Half Wave	
Battery: Model / Specific Gravity / Charge Rate	GM3-3B or FB3L-B (12V3A) / 1.280 / 0.3A	
Maximum Output	3.9A @ 3000 rpm	
Field Coil Color Code / Ω	ø	
Stator Coil Color Code / Ω	ø	
Charge Coil Color Code / Ω	Wht ~ Blk / 0.46Ω ±10%	
IGNITION SYSTEM:	Capacitor Discharge	
Ignition Timing	12° @ 1200 rpm Full Adv: 34° @ 5000 rpm	
Spark Plug Type	NGK D8EA or ND X24ES-U	
Spark Plug Gap / Torque / Cap Ω	0.6~0.7mm / 1.75m-kg (12.5 ft-lb) / 10KΩ	
Ignition Coil Test Gap / Primary Ω / Secondary Ω	6mm / 0.79Ω ±15% / 5.9KΩ ±15%	
Pulser Coil or Pickup Coil Color Code / Ω	B ~ W-R / 221Ω ±10%	
Source Coil Color Code / Ω	B ~ Br / 444Ω / ±10%	

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* = Available from YPAD
⊕ = For diagnostic use only

LIGHTING SYSTEM	
Headlight / Taillight / Signal Rating	12V45W-40W / 12V27-8W / 12V-27W
Lighting Coil Color Code / Ω	Y-R ~ B / 0.29Ω ±10%
TORQUE VALUES:	
Front Axle Nut	M14: 10.7m-kg (77 ft-lb)
Front Axle Holder Nut	ø
Rear Axle Nut	M16: 10.7m-kg (77 ft-lb)
Rear Axle Pinch Bolt	ø
Clutch Nut	M16: 6.0m-kg (43 ft-lb)
Drain Plug	M14: 3.2m-kg (23 ft-lb)
Flywheel Nut	M10: 6.0m-kg (43 ft-lb)
Cylinder Head Cover	M6: 1.0m-kg (7.2 ft-lb)
Cylinder Head Flange Bolt	M10: 4.0m-kg (29 ft-lb)
Bolt	M8: 2.0m-kg (14 ft-lb)
Nut	M6: 1.0mg-kg (7.2 ft-lb)
Engine Mounting Bolts: Front & Upper	M8: 3.3m-kg (24 ft-lb)
Rear	M8: 3.8m-kg (27 ft-lb)
SERVICE LITERATURE:	
Owner's Manual	LIT-11626-08-26
Owner's Manual	LIT-11616-04-73 Same as XT350L~B
Assembly Manual	LIT-11666-04-73 Same as XT350L~B
Consumer Information	LIT-11656-04-58

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LIGHTING SYSTEM	
Headlight / Taillight / Signal Rating	12V45W-40W / 12V27-8W / 12V-27W
Lighting Coil Color Code / Ω	Y-R ~ B / 0.29Ω ±10%
TORQUE VALUES:	
Front Axle Nut	M14: 10.7m-kg (77 ft-lb)
Front Axle Holder Nut	ø
Rear Axle Nut	M16: 10.7m-kg (77 ft-lb)
Rear Axle Pinch Bolt	ø
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TECH TECHNICAL BULLETIN

MOTORCYCLE	DATE 3/18/92	NO. M92-002

1992 EMISSION-CONTROLLED MODELS
HIGH ALTITUDE EMISSION ADJUSTMENTS

INTRODUCTION

This bulletin contains high altitude emissions information required by federal regulation. Yamaha provides high altitude information kits to Yamaha dealers. These kits contain information stickers and instructions for changing to optional main jet(s) on affected models used consistently at altitudes higher than 4,000 feet above sea level.

One high altitude information kit is included with this bulletin. This kit contains a sticker and jetting information sheet for each affected model. Additional kits are available at no charge from Yamaha Parts and Accessories.

DEALER ACTION SUMMARY

Install high altitude carburetor main jets only on units that will always be operated above 4,000 feet. For proper main jet installation, use the instructions provided with the high altitude information kits.

AFFECTED MODEL APPLICATION CHART
(See Page 2 for ADJUSTMENT RECOMMENDATION CHART)

MODEL	DISPLACEMENT	ENGINE FAMILY
TW200D, DC	196 cc	NYA019641B1
XT225D, DC	223 cc	NYA022341A3
XT350D, DC	346 cc	NYA034641A9
XT600ED, EDC	595 cc	NYA059541BX
FZR600RD	599 cc	NYA059944WX
FZR600RDC	599 cc	NYA059944SX
XJ600SD, SDC	599 cc	NYA059944D1
XV750D, DC	749 cc	NYA074942S4
TDM850D, DC	849 cc	NYA084942W3
FZR1000D, DC	1003 cc	NYA100344E9
XV1100D, DC	1063 cc	NYA106342SX
FJ1200BD, DC	1188 cc	NYA118844A5
FJ1200AD, FJ1200ADC	1188 cc	NYA118844B6
VMX12D	1198 cc	NYA119844AX
VMX12DC	1198 cc	NYA119844W4
XVZ13DD, DDC	1294 cc	NYA129444W5

PARTS INFORMATION

PART NUMBER	DESCRIPTION	DEALER COST
LIT-10061-16-81	Information Kit	N/C

NOTE: Main jets listed in the information kits must be ordered from Yamaha Parts and Accessories.

ADJUSTMENT RECOMMENDATION CHART

CAUTION:
Units on which high altitude main jets have been installed should not be used below 4,000 feet elevation or serious engine damage could occur. Make sure owners of modified machines are aware of this limitation.

MODEL	ORIGINAL MAIN JET	RECOMMENDED MAIN JET	PART NUMBER
TW200D, DC	#114	#110 ~ #114	#110: 2[illegible]-14343-55-00 #112: 286 14343-56-00 #114: 288-14343-57-00
XT225D, DC	#130	#127.5 ~ #130	#127.5: 620-1423A-76-A0 #130: 620-14231-26-A0
XT350D, DC	PRIMARY (LEFT SIDE) #125 SECONDARY (RIGHT SIDE) #106	PRIMARY #120, #125 SECONDARY #102 ~ #106	PRIMARY #120: 288-14343-60-00 #125: 288-14343-63-00 SECONDARY #102: 30X-14343-51-00 #104: 288-14343-52-00 #106: 30X-14343-53-00
XT600ED, EDC	PRIMARY (LEFT SIDE) #130 SECONDARY (RIGHT SIDE) #104	PRIMARY #120 ~ #130 SECONDARY #100 ~ #104	PRIMARY #120: 288-14343-60-00 #125: 288-14343-63-00 #130: 288-14343-65-00 SECONDARY #100: 30X-14343-50-00 #102: 30X-14343-51-00 #104: 288-14343-52-00
FZR600RD, RDC	#107.5	#102.5 ~ #107.5	#102.5: 3G2-1423A-71-00 #105: 3G2-14231-21-00 #107.5: 3G2-1423A-72-00
XJ600SD, SDC	#102.5	#100 ~ #102.5	#100: 620-14231-20-00 #102.5: 620-1423A-71-A0
XV750D, DC	#122.5	#120 ~ #122.5	#120: 620-14231-24-A0 #122.5: 620-1423A-75-00
TDM850D, DC	#140	#135 ~ #140	#135: 3LD-14231-27-00 #137.5: 3LD-14231-78-00 #140: 3LD-14231-28-00
FZR1000D, DC	#1 & #4 CYL: #125 #2 & 3 CYL: #122.5	#1, 4 CYL: #120 ~ #125 #2, 3 CYL: #117 ~ 122.5	#117.5: 3G2-1423A-74-00 #120: 3G2-14231-24-00 #122.5: 3G2-1423A-75-A1 #125: 3G2-14231-25-00
XV1100D, DC	#1 CYL: #122.5 #2 CYL: #125	#1 CYL: #120 ~ #122.5 #2 CYL: #122.5 ~ #125	#120: 620-14231-24-A0 #122.5: 620-1423A-75-00 #125: 620-14231-25-A0
FJ1200AD, ADC, D, DC	#110	#105 ~ #110	#105: 620-14231-21-A0 #110: 620-14231-22-A0
VMX12D, DC	#152.5	#147.5 ~ #152.5	#147.5: 3G2-1423A-80-A0 #150: 3G2-14231-30-A0 #152.5: 3G2-1423A-81-00
XVZ13DD, DDC	#125	#120, #125	#120: 3G2-14231-24-00 #125: 3G2-14231-25-00

WARRANTY INFORMATION

No warranty applies. Installation of parts for high altitude use is done at the customers' option and expense.

CAUTION:
Damage to modified units caused by operation below 4,000 feet elevation will not be covered by warranty.

ROUTE TO: ☑ SERVICE ☑ PARTS ☐ WARRANTY ☐ SALES

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XT350D_DC