YAMAHA

PARTS LIST

MODEL RD50M '79

FOR W. GERMANY
(MODEL CODE 2L4)

FOR BELGIUM
(MODEL CODE 2L7)

FOR ENGLAND
(MODEL CODE 2L8)

COPY RIGHT ALL RIGHTS RESERVED
NO PART OF THIS PUBLICATION MAY BE REPRODUCED WITHOUT PERMISSION

2L4-28198-E6

ORD

the Yamaha RD50M '79. When you are ordering Parts List and quote both part numbers and part

ter issure of the Parts List will be announced in

News you make necessary corrections to the Parts

ired.

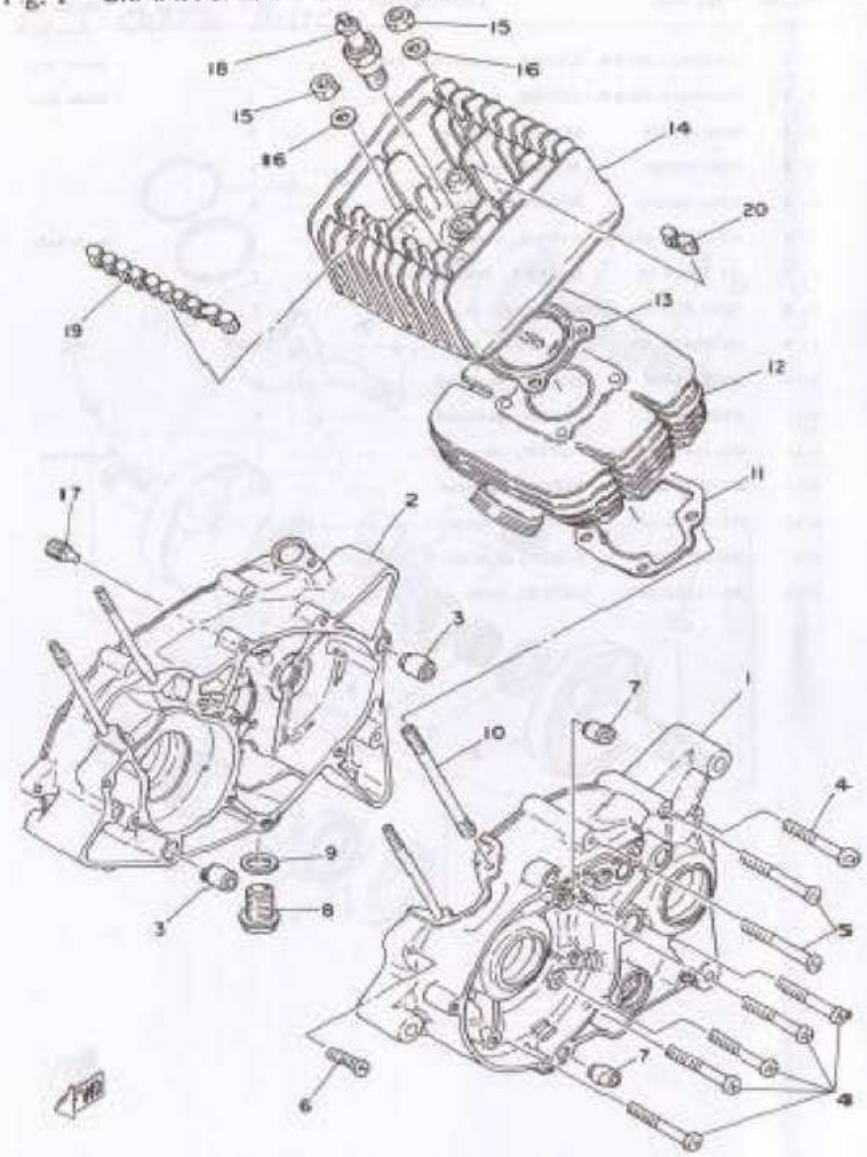
ntities, are listed with an indention of one letter's

0-020101 and following
3-020101 "
8-010101 "
0-020101 "
3-020101 "
8-010101 "



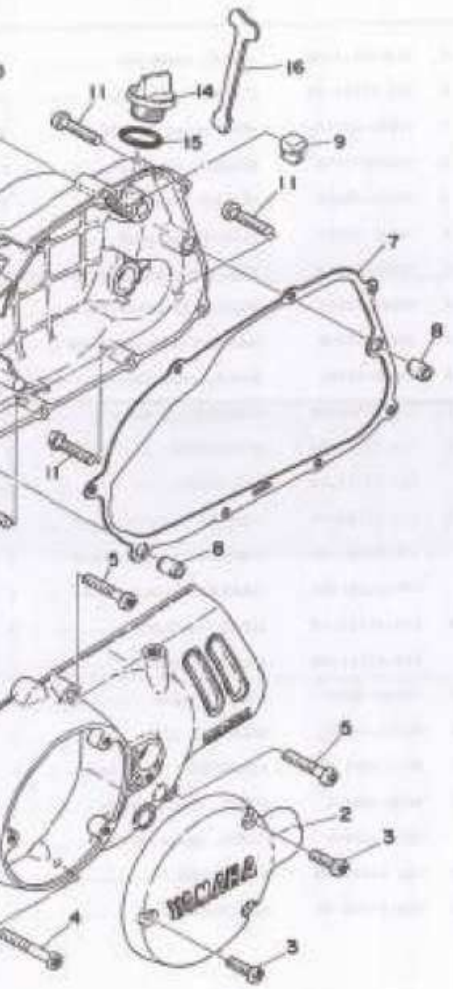
olor Code	Color Name
66	Sunshine Red
93	Chrome Plating
98	Low Gloss Black
T5	Maxim Red

Fig. 1 CRANKCASE - CYLINDER



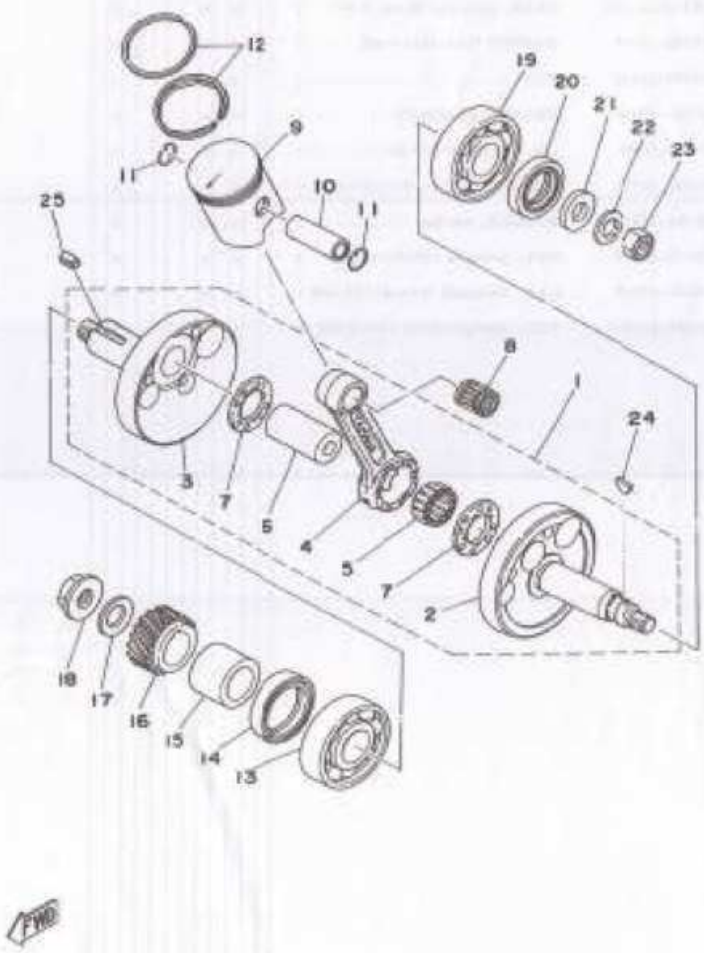
Ref. No.	Part No.	Description	Q'ty
1- 1	353-15111-00	CASE, crank left	1
1- 2	353-15121-02	CASE, crank right	1
1- 3	91810-22310	PIN, dowel (8.4×12×16)	2
1- 4	92501-06050	SCREW, pan head	8
1- 5	92501-06051	SCREW, pan head	2
1- 6	92501-06025	SCREW, pan head	1
1- 7	91810-21814	PIN, dowel (6.4×10×14)	2
1- 8	90340-12060	PLUG (132-15551-00)	1
1- 9	90430-12018	GASKET (132-15513-00)	1
1-10	90116-06022	BOLT, stud (109-11341-00)	4
1-11	353-11351-00	GASKET, cylinder	1
1-12	2L4-11311-00	CYLINDER	1
	2L7-11311-00	CYLINDER	1
1-13	1G5-11181-00	GASKET, cylinder head	1
	5J7-11181-30	GASKET, cylinder head	1
	378-11181-10	GASKET, cylinder head	1
1-14	2L4-11111-00	HEAD, cylinder	1
	2L6-11111-00	HEAD, cylinder	1
1-15	90301-06041	NUT, hexagon	4
1-16	92501-06210	WASHER, plain	4
1-17	402-15387-30	STOPPER, lever change	1
1-18	94701-00030	PLUG, spark (D6HB)	1
	94701-00040	PLUG, spark (D7HB)	1
1-19	2L4-11127-00	ABSORBER-3	2
1-20	2L4-11128-00	ABSORBER-4	2

COVER

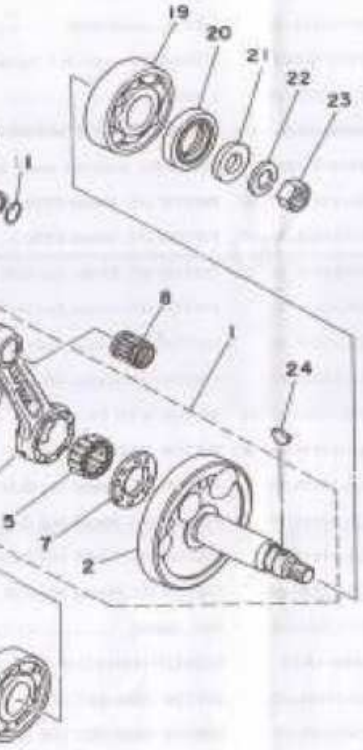


Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	353-15411-00-Y4	COVER, crankcase left	1		Metallic Silver
2- 2	353-15415-00-Y4	COVER, generator	1		Metallic Silver
2- 3	92301-06020	SCREW, panhead	3		
2- 4	92501-06045	SCREW, panhead	1		
2- 5	92301-06030	SCREW, panhead	3		
2- 6	353-15421-00-Y4	COVER, crankcase right	1		Metallic Silver
2- 7	353-15451-00	GASKET, crankcase cover	1		
2- 8	91810-21014	PIN, dowel (6.4-10-14)	2		
2- 9	353-15437-02	SCRAPER, oil	1		
2-10	92501-06040	SCREW, panhead	2		
2-11	92501-06030	SCREW, panhead	7		
2-12	353-15415-00-Y4	COVER, oil pump	1		Metallic Silver
2-13	92501-06025	SCREW, panhead	2		
2-14	353-15302-00	PLUG, oil level	1		
2-15	93210-21190	O-RING (2.4-20.0)	1		
2-16	353-15301-00	GAUGE, level	1		

Fig. 3 CRANK · PISTON

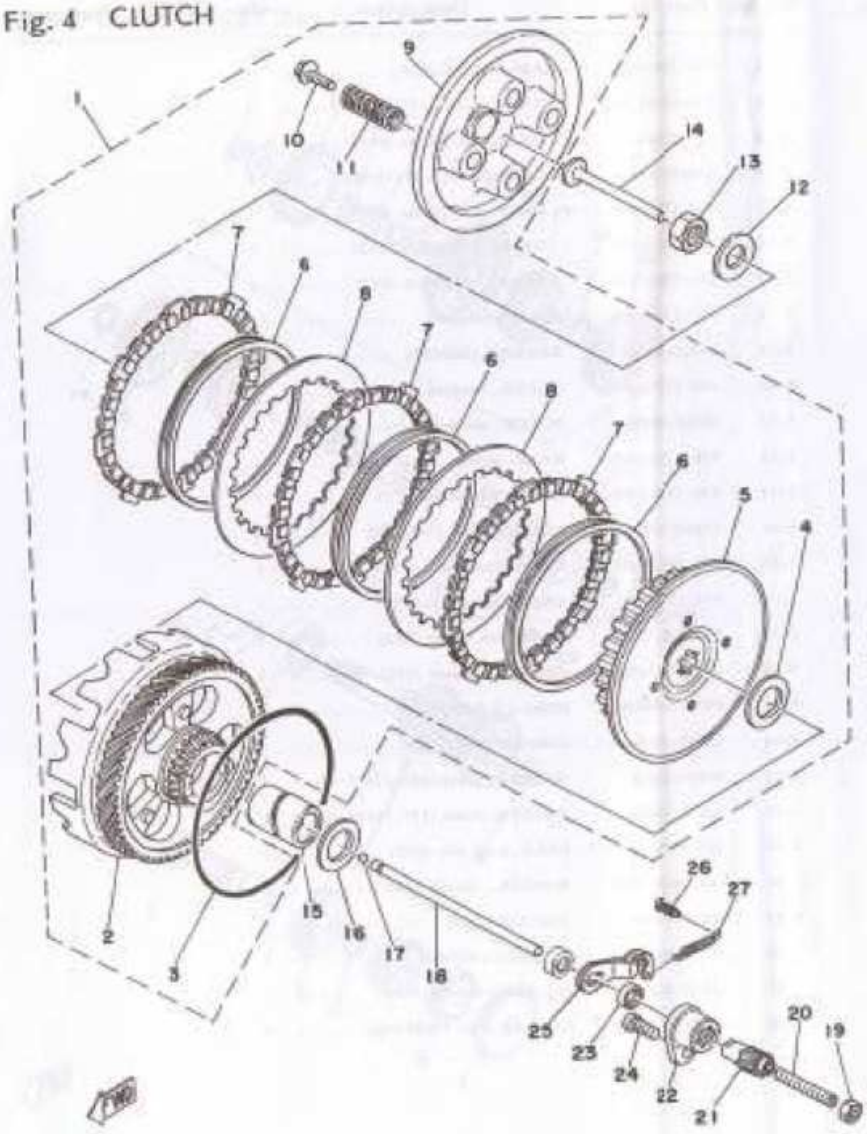


Ref. No.	Part No.	Description	Q'ty
3- 1	538-11400-01	CRANK ASS'Y	1
3- 2	438-11412-00	. CRANK, left	1
3- 3	438-11422-00	. CRANK, right	1
3- 4	538-11451-00	. ROD, connecting	1
3- 5	93318-41823	. BEARING, con-rod big end	1
3- 6	257-11601-00	. PIN, crank	1
3- 7	90209-18111	. WASHER (132-11605-00) ..	2
3- 8	93318-11248	BEARING, con-rod small end	1
3- 9	353-11631-31-94	PISTON (39.94mm STD) ...	U.R. 1
	353-11631-31-98	PISTON (39.98mm STD) ...	
	353-11635-31	PISTON (40.25mm 1st O.S)	1
	353-11636-31	PISTON (40.50mm 2nd O.S)	1
	353-11637-31	PISTON (40.75mm 3rd O.S)	1
	353-11638-31	PISTON (41.00mm 4th O.S)	1
	2L6-11631-00-94	PISTON (STD 39.94mm) ...	U.R. 1
	2L6-11631-00-98	PISTON (STD 39.98mm) ...	
	2L6-11635-00	PISTON (40.25mm 1st O.S)	1
	2L6-11636-00	PISTON (40.50mm 2nd O.S)	1
	2L6-11637-00	PISTON (40.75mm 3rd O.S)	1
	2L6-11638-00	PISTON (41.00mm 4th O.S)	1
3-10	257-11633-00	PIN, piston	1
3-11	93450-13002	CIRCLIP (132-11634-00)	2
3-12	260-11601-03	PISTON RING SET (STD) ...	1a
	260-11601-13	PISTON RING SET (1st O.S)	1a
	260-11601-23	PISTON RING SET (2nd O.S)	1a
	260-11601-33	PISTON RING SET (3rd O.S)	1a
	260-11601-43	PISTON RING SET (4th O.S)	1a
3-13	93306-20428	BEARING (B6204CS)	1
3-14	93103-28011	OIL SEAL (SW-28-40-8)	1



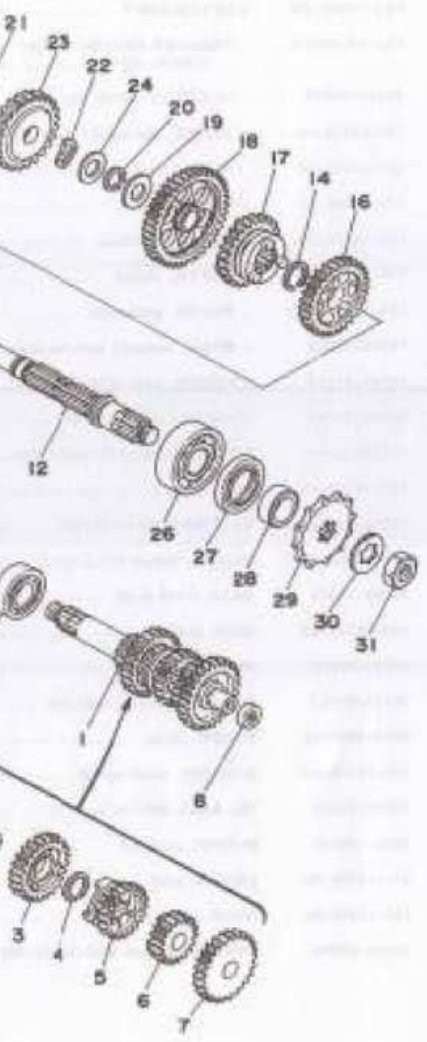
Ref. No.	Part No.	Description	Q'ty	Remarks
3-15	90387-24170	COLLAR (248-16436-00)	1	
3-16	359-16111-01	GEAR, primary drive (197)	1	
3-17	90208-12015	WASHER (164-16119-00)	1	
3-18	90179-12244	NUT	1	
3-19	93306-20618	BEARING (B6206C3)	1	
3-20	93102-20009	OIL SEAL (SD-24-35-7)	1	
3-21	90201-12535	WASHER, plate (12.2-22-1.2)	1	
3-22	92901-12100	WASHER, spring	1	
3-23	90170-12175	NUT, hexagon (98601-12200)	1	
3-24	90280-05017	KEY, woodruff (146-12545-00)	1	
3-25	90282-05005	KEY, straight (353-11546-00)	1	

Fig. 4 CLUTCH



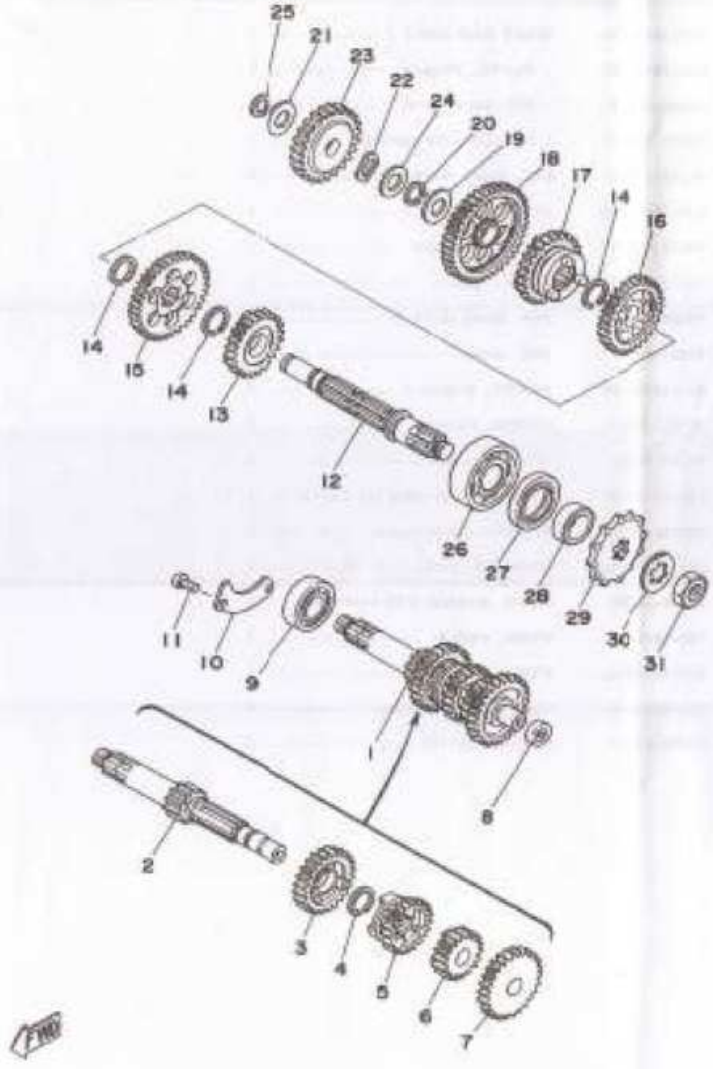
Ref. No.	Part No.	Description	Qty
4- 1	2A3-16361-00	CLUTCH ASS'Y	1
4- 2	2A3-16150-00	. PRIMARY DRIVEN GEAR COMP. (68T)	1
4- 3	93210-38202	. O-RING (5.33-97.79)	1
4- 4	122-16164-00	. PLATE, thrust (17.2-30-2)	1
4- 5	351-16171-00	. BOSS, clutch	1
4- 6	131-16347-00	. RING, outside	1
4- 7	131-16321-00	. PLATE, friction	5
4- 8	257-16324-00	. PLATE, clutch	5
4- 9	353-16351-00	. PLATE, pressure	1
4-10	90119-05001	. BOLT, hexagon with washer	4
4-11	9058R-20125	. SPRING (132-16333-00)	4
4-12	92210-12016	WASHER (164-16119-00)	1
4-13	90170-12060	NUT, hexagon (137-16377-00)	1
4-14	137-16316-01	ROD, push 1	1
4-15	90560-17123	SPACER (131-16181-01)	1
4-16	122-16164-00	PLATE, thrust (17.2-30-2)	1
4-17	93305-16010	BALL (5/16 inch)	1
4-18	353-16357-00	ROD, push 2	1
4-19	95301-06700	NUT, hexagon	1
4-20	90113-06013	BOLT, set (241-16361-00)	1
4-21	241-16341-01	SCREW, push	1
4-22	353-16396-00	HOUSING, push screw	1
4-23	93104-11028	OIL SEAL (30-16.5-15-1)	1
4-24	92501-00015	SCREW, pashead	1
4-25	451-16342-00	LEVER, push	1
4-26	132-16366-00	HOOK, spring	1
4-27	90946-07046	SPRING, tension (257-16345-00)	1

N

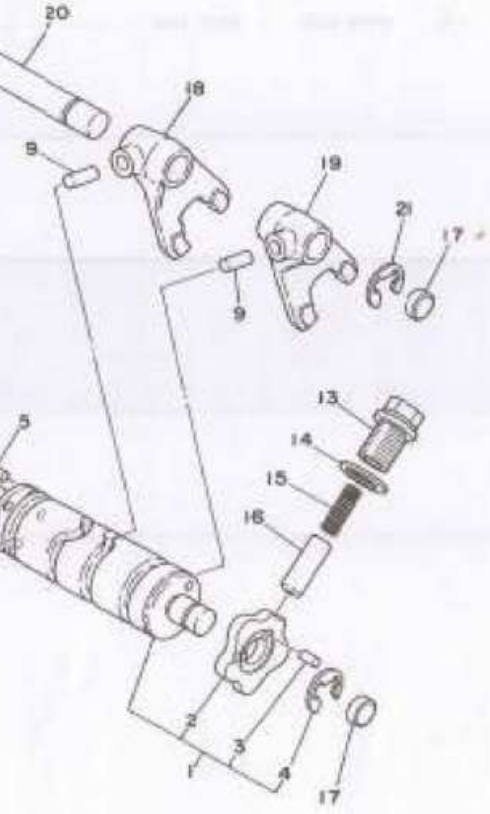


Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	353-17410-10	MAIN AXLE COMP.	1		
5- 2	353-17411-10	. AXLE, main (12T)	1		
5- 3	353-17143-01	. GEAR, 4th pinion (24T)	1		
5- 4	93446-16030	. CIRCLIP (257-17414-00)	1		
5- 5	353-17131-00	. GEAR, 3rd pinion (21T)	1		
5- 6	353-17121-10	. GEAR, 2nd pinion (17T)	1		
5- 7	353-17151-00	. GEAR, 5th pinion (28T)	1		
5- 8	257-15389-00	SEAL, push rod	1		
5- 9	93306-20301	BEARING (6420ZZ)	1		
5-10	353-17471-00	PLATE, bearing cover	1		
5-11	92501-06012	SCREW, panhead	2		
5-12	198-17421-01	AXLE, drive	1		
5-13	353-17251-01	GEAR, 5th wheel (25T)	1		
5-14	93440-16030	CIRCLIP (257-17414-00)	2		
5-15	353-17221-01	GEAR, 2nd wheel (34T)	1		
5-16	353-17231-00	GEAR, 3rd wheel (30T)	1		
5-17	353-17241-01	GEAR, 4th wheel (27T)	1		
5-18	353-17211-01	GEAR, 1st wheel (39T)	1		
5-19	257-17219-01	SIDM (13.2-24-0.6)	1		
5-20	93410-13004	CIRCLIP (S-13)	1		
5-21	90201-13202	WASHER, plate (Z01-15053-00) ..	2		
5-22	90206-13021	WASHER, wave (137-15043-00) ..	1		
5-23	353-15051-01	GEAR, kick idle (25T)	1		
5-24	198-18137-10	WASHER, change shaft	1		
5-25	93410-12003	CIRCLIP (S-12)	1		
5-26	93306-30301	BEARING (6830)	1		
5-27	93102-25017	OIL SEAL (SD-25-40-5)	1		
5-28	90387-17137	COLLAR (257-17462-00)	1		

Fig. 5 TRANSMISSION

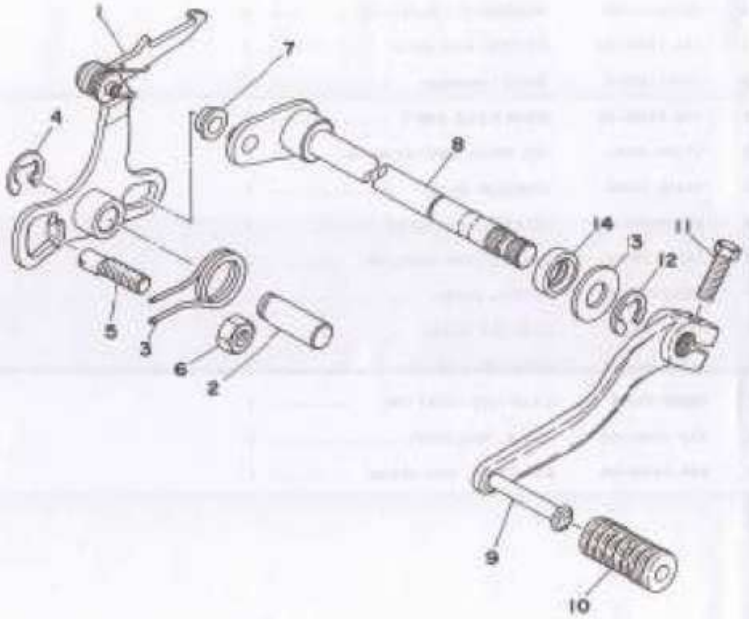


Ref. No.	Part No.	Description
5-29	257-17461-11	SPROCKET, drive (11T) .....
	257-17461-21	SPROCKET, drive (12T) .....
	257-17461-31	SPROCKET, drive (13T) .....
5-30	90215-13019	WASHER, lock (257-17466-00)
5-31	91179-12181	NUT, lock .....



Ref. No.	Part No.	Description	Qty	Applicable Machine No.	Remarks
6- 1	353-18340-01	SHIFT CAM ASS'Y	1		
6- 2	353-18341-01	. PLATE, stopper	1		
6- 3	93604-08071	. PIN, dowel (4-8)	1		
6- 4	93440-12024	. CIRCLIP (12# special)	1		
6- 5	93604-10011	PIN, dowel (6-10)	4		
6- 6	214-18561-00	PLATE, side	1		
6- 7	98701-05012	SCREW, flathead	1		
6- 8	353-18511-01	FORK, shift 1	1		
6- 9	93606-14081	PIN, dowel (6-14.5)	3		
6-10	91401-25017	PIN, cotter	1		
6-11	353-18562-00	PLATE, stopper 2	1		
6-12	92701-06012	SCREW, flathead	2		
6-13	90109-14685	BOLT, hexagon	1		
6-14	137-15353-00	GASKET, drain plug (14-21-15)	1		
6-15	90501-09050	SPRING, compression	1		
6-16	353-18547-01	STOPPER, cam	1		
6-17	90334-12009	PLUG, straight (296-15585-00)	2		
6-18	353-18512-01	FORK, shift 2	1		
6-19	353-18513-01	FORK, shift 3	1		
6-20	214-18551-00	BAR, shift fork guide	1		
6-21	93430-10014	CIRCLIP (E-10)	2		

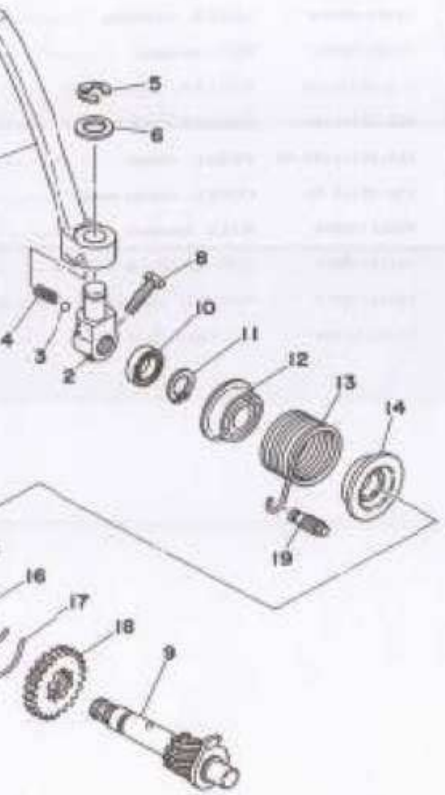
Fig. 7 SHIFTER 2



FWD

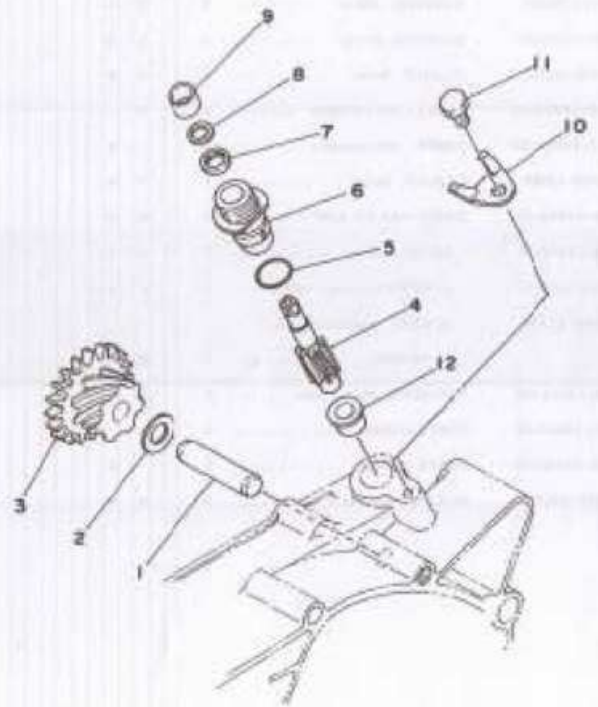
Ref. No.	Part No.	Description
7- 1	151-18125-00	CHANGE LEVER ASS'Y
7- 2	161-18197-00	SHAFT
7- 3	90006-32054	SPRING, torsion (151-181
7- 4	93410-10014	CIRCLIP (E-10)
7- 5	90149-08096	SCREW, adjusting
7- 6	95101-08600	NUT, hexagon
7- 7	211-18178-00	ROLLER, change lever
7- 8	151-18101-00	CHANGE SHAFT ASS'Y
7- 9	151-18111-00-93	PEDAL, change
7-10	13L-18113-01	COVER, change pedal
7-11	97721-06020	BOLT, hexagon
7-12	93410-10014	CIRCLIP (E-10)
7-13	90201-12179	WASHER, plate (12.1-18.
7-14	93.01-12004	OIL SEAL (S-12-22-5)

TER



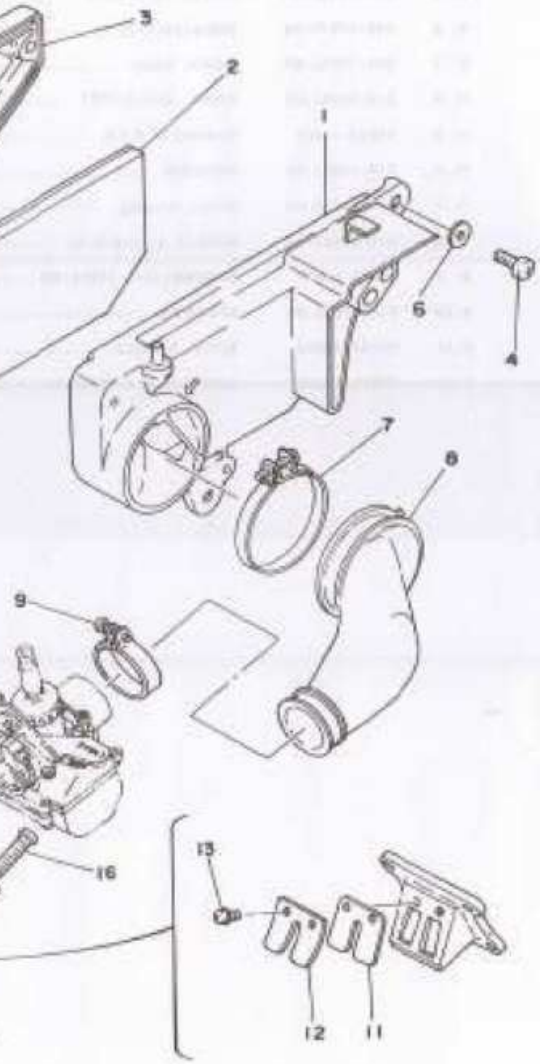
Ref. No.	Part No.	Description	Q'ty	Application Marine No.	Remarks
8- 1	353-15611-0[illegible]-93	CRANK, kick	1		
8- 2	304-15621-0[illegible]	BOSS, kick crank	1		
8- 3	93507-32509	BALL (7/32 inch)	1		
8- 4	90501-12081	SPRING (278-15622-00)	1		
8- 5	93430-10016	CIRCLIP (E-10)	1		
8- 6	90201-15346	WASHER (15.5-24-1.5)	1		
8- 7	156-15618-0[illegible]	COVER, kick lever	1		
8- 8	97311-06025	BOLT, hexagon	1		
8- 9	353-15668-00	KICK AXLE ASS'Y	1		
8-10	93109-15001	OIL SEAL (SDO-15-25-4)	1		
8-11	93418-15005	CIRCLIP (S-15)	1		
8-13	132-15676-0[illegible]	COVER, kick spring	1		
8-13	90508-26136	SPRING (306-15665-00)	1		
8-14	132-15664-0[illegible]	GUIDE, spring	1		
8-15	93410-25017	CIRCLIP (S-25)	1		
8-16	137-15644-0[illegible]	SHIM (25.1-32-1)	1		
8-17	90408-26038	CLIP (353-15687-00)	1		
8-18	353-15641-0[illegible]	GEAR, kick (24T)	1		
8-19	248-15668-0[illegible]	STOPPER, kick spring	1		

Fig. 9 TACHOMETER GEAR



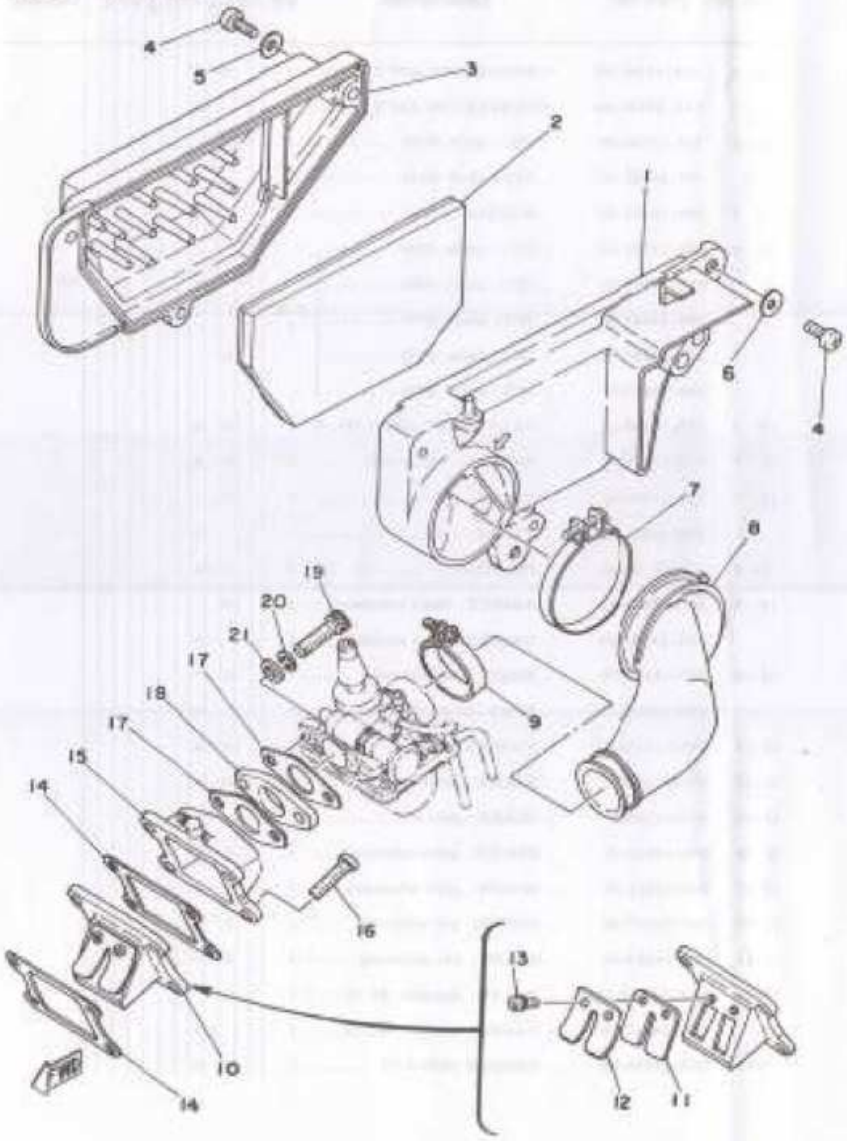
FWD

Ref. No.	Part No.	Description
9- 1	237-17851-00	AXLE, drive gear
9- 2	248-17837-00	SHIM (18.2-16-1)
9- 3	253-17831-00	GEAR, drive
9- 4	216-17841-01	GEAR, driven (9T)
9- 5	932.8-13016	O-RING (1.8-13)
9- 6	216-17811-02	HOUSING
9- 7	253-17816-00	SEAL, bearing
9- 8	216-17847-00	SHIM (7.5-10.8-0.4)
9- 9	90383-10005	BUSHING (216-17815-00)
9-10	216-17812-00	STOPPER
9-11	97301-06010	BOLT, hexagon
9-12	90581-08003	BUSHING (216-17845-00)

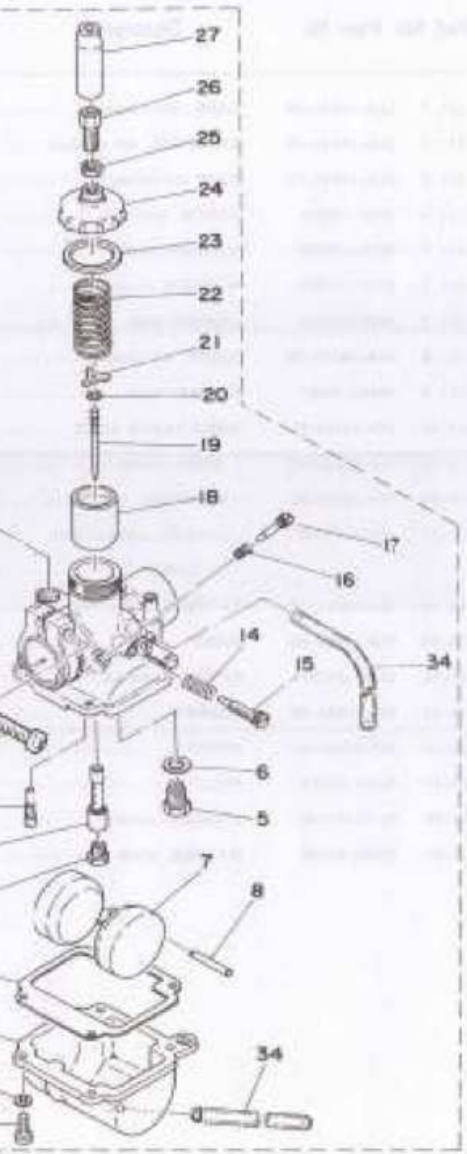


Ref. No.	Part No.	Description	Q'ty	Remarks
10- 1	21A-14411-00	CASE, air cleaner	1	
10- 2	21A-14451-00	ELEMENT, air cleaner	1	
10- 3	21A-14412-00	CAP, air cleaner	1	
10- 4	92501-06014	SCREW, panhead	5	
10- 5	92901-06600	WASHER, plate	3	
10- 6	90201-06055	WASHER, plate	2	
10- 7	90400-64142	CLAMP, hose	1	
10- 8	21A-14452-00	JOINT, air cleaner	1	
	21J-14452-00	JOINT, air cleaner	1	
10- 9	90400-35087	CLAMP, hose	1	
10-10	353-13610-01	REED VALVE ASS'Y	1	
10-11	314-13613-00	. REED, valve	1	
10-12	314-13614-01	. STOPPER, reed valve ...	1	
10-13	97602-05100	. SCREW, panhead with washer	2	
10-14	353-13623-00	PACKING, valve seat	2	
10-15	4G3-13505-00	JOINT COMP.	1	
	4G5-13505-00	JOINT COMP.	1	
10-16	92501-06020	SCREW, panhead	4	

Fig. 11 INTAKE 2

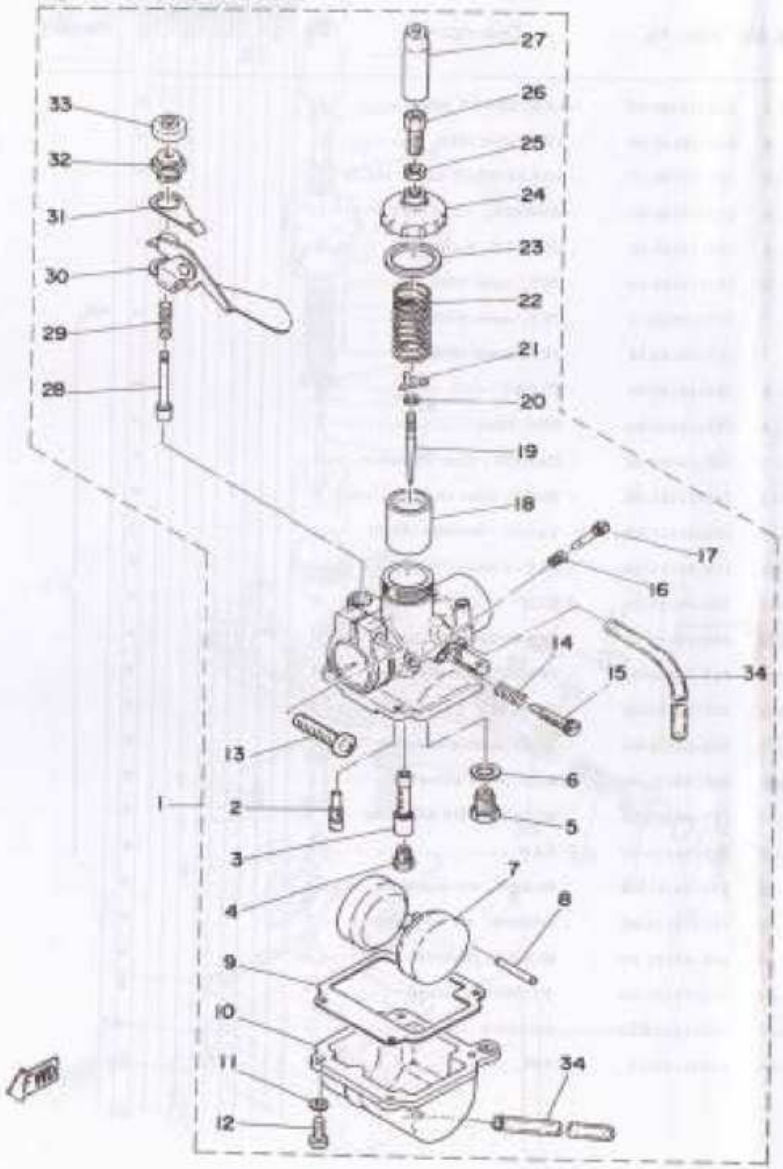


Ref. No.	Part No.	Description
11- 1	2L4-14411-00	CASE, air cleaner
11- 2	2L4-14431-00	ELEMENT, air cleaner
11- 3	2L4-14412-00	CAP, air cleaner
11- 4	92501-06014	SCREW, pashead
11- 5	92901-06600	WASHER, plate
11- 6	90201-08050	WASHER, plate
11- 7	90441-64142	CLAMP, hose
11- 8	2L4-14453-00	JOINT, air cleaner
11- 9	90466-35087	CLAMP, hose
11-10	353-13611-01	REED VALVE ASS'Y
11-11	314-13631-00	. REED, valve
11-12	314-13616-01	. STOPPER, reed valve
11-13	92602-45108	. SCREW, pashead with washer
11-14	353-13521-00	PACKING, valve seat
11-15	353-13565-00	JOINT
11-16	92501-06020	SCREW, pashead
11-17	353-13556-00	GASKET
11-18	353-13553-00	JOINT
11-19	91311-06025	BOLT
11-20	92901-06100	WASHER, spring
11-21	92901-06200	WASHER, plain



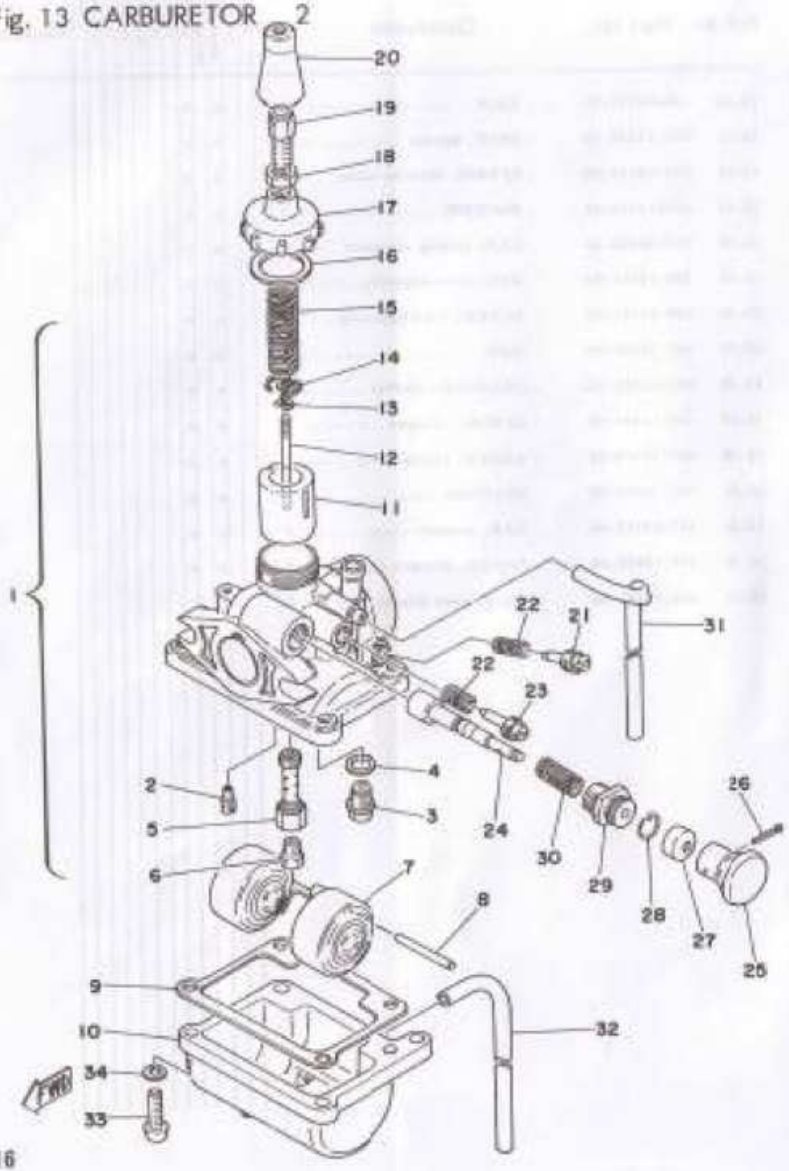
Ref. No.	Part No.	Description	Q'ty												Remarks
12- 1	2L4-14301-00	CARBURETOR ASS'Y	1			×									
	2L6-14301-00	CARBURETOR ASS'Y	1				×								
12- 2	367-14342-16	. JET, pilot (#36)	1			×									
	367-14342-17	. JET, pilot (#34)	1				×								
12- 3	288-14341-01	. NOZZLE, main	1			×	×								
12- 4	288-14343-33	. JET, main (#66)	U.B 1												
	288-14343-34	. JET, main (#68)					×								2011
	288-14343-35	. JET, main (#70)													
	288-14343-36	. JET, main (#72)				×									0111
	288-14343-37	. JET, main (#74)													
12- 5	367-14390-14	. VALVE SEAT ASS'Y (#1.4)	1			×	×								
12- 6	367-14195-00	. WASHER, valve seat	1			×	×								
12- 7	367-14385-00	. FLOAT	1			×									
	1G5-14385-00	. FLOAT	1				×								
12- 8	367-14386-00	. PIN, float	1			×	×								
12- 9	367-14384-00	. GASKET, float chamber ...	1			×									
	1G5-14384-00	. GASKET, float chamber ...	1				×								
12-10	367-14381-25	. BODY, float chamber	1			×									
	1G5-14381-25	. BODY, float chamber	1				×								
12-11	92501-04100	. WASHER, spring	4			×	×								
12-12	98103-04010	. SCREW, panhead	4			×	×								
12-13	97801-05025	. SCREW, panhead	1			×	×								
12-14	646-14212-01	. SPRING, pilot adjusting ...	1			×	×								
12-15	646-14211-02	. SCREW, pilot adjusting ...	1			×	×								
12-16	367-14337-00	. SPRING, air adjusting	1			×	×								
12-17	367-14323-00	. SCREW, air adjusting	1			×	×								
12-18	1G3-14312-10	. VALVE, throttle (#1.0) ...	1			×									
	1G5-14312-01	. VALVE, throttle (#0.5) ...	1				×								
12-19	1G3-14336-08	. NEEDLE (#59-2/5)	1			×	×								

Fig. 12 CARBURETOR 1



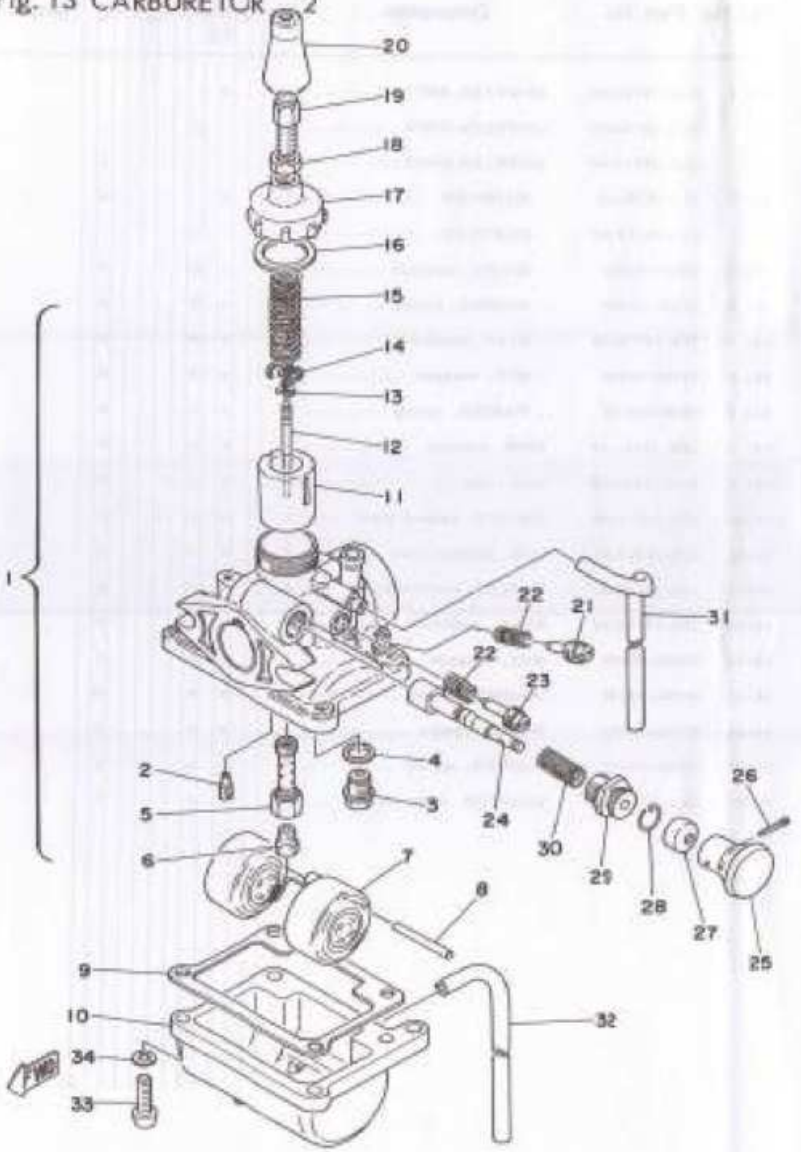
Ref. No.	Part No.	Description	Q
12-20	288-14137-00	. CLIP	1
12-21	367-14330-00	. SEAT, spring	1
12-22	367-14331-00	. SPRING, throttle valve	1
12-23	367-14126-00	. PACKING	1
12-24	367-14168-00	. CAP, mixing chamber	1
12-25	288-14161-00	. NUT, wire adjusting	1
12-26	288-14134-00	. SCREW, wire adjusting	1
12-27	367-14169-00	. CAP	1
12-28	367-14331-00	. PLUNGER, starter	1
12-29	367-14335-00	. SPRING, plunger	1
12-30	367-14375-01	. LEVER, starter	1
12-31	367-14377-00	. STOPPER	1
12-32	367-14374-00	. CAP, plunger	1
12-33	367-14373-00	. COVER, plunger cap	1
12-34	343-14396-00	. PIPE, over flow (3-190)	2

Fig. 13 CARBURETOR 2

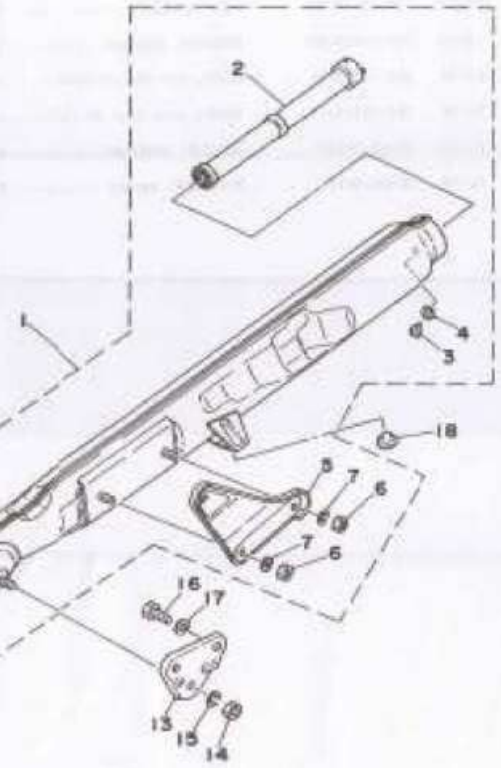


Ref. No.	Part No.	Description	Q'ty
13- 1	2LS-14101-00	CARBURETOR ASSY	1
13- 2	340-14342-20	. JET, pilot (#28)	1
13- 3	353-14190-12	. VALVE SEAT ASS'Y (#1.2)	1
13- 4	127-14109-00	. WASHER, valve seat	1
13- 5	127-14181-12	. NOZZLE, main (#-2)	1
13- 6	127-14143-10	. JET, main (#50)	U.R 1
	127-14143-11	. JET, main (#55)	
	127-14143-12	. JET, main (#60)	
13- 7	353-14181-01	. FLOAT	1
13- 8	353-14186-00	. PIN, float	1
13- 9	353-14184-00	. GASKET, float chamber	1
13-10	353-14181-00	. BODY, float chamber	1
13-11	353-14112-20	. VALVE, throttle (#2.0)	1
13-12	194-14116-05	. JET, needle (3DD-2)	1
13-13	353-14137-00	. CLIP	1
13-14	639-14126-01	. SEAT, spring	1
13-15	353-14151-00	. SPRING, throttle valve	1
13-16	353-14125-00	. PACKING	1
13-17	353-14158-00	. TOP, mixing chamber	1
13-18	802-14161-00	. NUT, wire adjusting	1
13-19	127-14124-20	. SCREW, wire adjusting	1
13-20	802-14165-00	. CAP	1
13-21	353-14123-00	. SCREW, air adjusting	1
13-22	127-14134-00	. SPRING, air adjusting	2
13-23	102-14122-00	. SCREW, throttle	1
13-24	304-14171-00	. PLUNGER, starter	1
13-25	304-14241-00	. HOLDER	1
13-26	91401-14015	. PIN, cotter	1

Fig. 13 CARBURETOR 2



Ref. No.	Part No.	Description
13-27	132-4171-00	. COVER, plunger cap .....
13-28	555-4138-00	. CLIP, plunger .....
13-29	152-4174-00	. CAP, plunger .....
13-30	156-4135-00	. SPRING, plunger .....
13-31	183-4197-01	. PIPE, air vent (1-ZZ0).....
13-32	183-4156-00	. PIPE, over flow (3-168) ....
13-33	9858-04014	. SCREW, pankead .....
13-34	9290-04100	. WASHER, spring .....

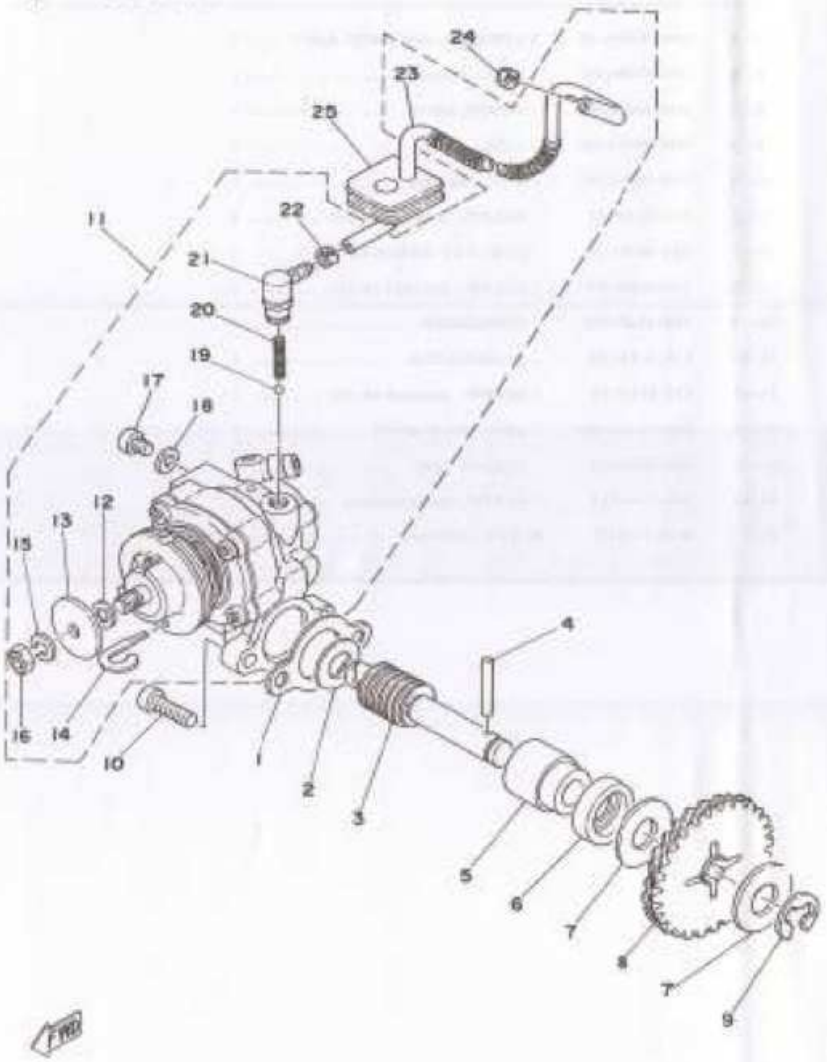


Ref. No.	Part No.	Description	Q'ty	Remarks
14- 1	2L4-14710-00	MUFFLER ASS'Y	1	
	2L7-14710-00	MUFFLER ASS'Y	1	
	2L8-14710-00	MUFFLER ASS'Y	1	
14- 2	353-14753-01	. SILENCER	1	
	2L3-14753-00	. SILENCER	1	
14- 3	98501-05008	. SCREW, pashead	1	
14- 4	92901-05100	. WASHER, spring	1	
14- 5	353-14772-00	. STAY, muffler 2	1	
14- 6	95301-04600	. NUT, hexagon	2	
14- 7	92901-04100	. WASHER, spring	2	
14- 8	2E0-14611-00	PIPE, exhaust	1	
14- 9	1L4-14612-00	NUT, ring	1	
14-10	132-14613-00	GASKET, exhaust pipe	1	
14-11	1J5-14713-00	NUT, muffler joint	1	
14-12	1J5-14714-00	GASKET, muffler joint	1	
14-13	353-14771-00	STAY, muffler 1	1	
14-14	95301-08600	NUT, hexagon	1	
14-15	92901-08100	WASHER, spring	1	
14-16	97301-08018	BOLT, hexagon	1	
14-17	92901-08100	WASHER, spring	2	
14-18	1M3-27114-00	STOPPER, main stand	1	

CARBURETOR 2

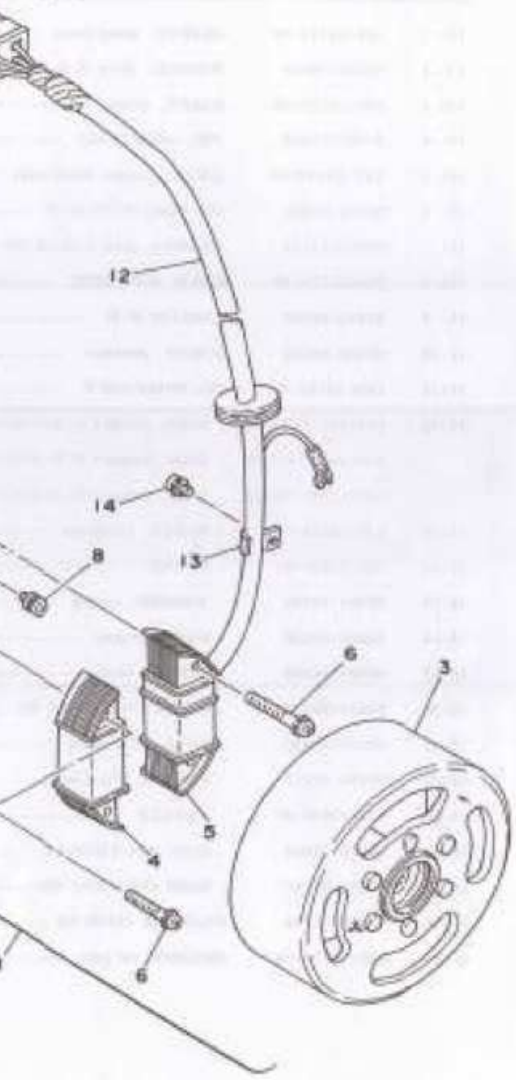


Fig. 15 OIL PUMP



Ref. No.	Part No.	Description
15- 1	126-13111-00	GASKET, pump case
15- 2	90201-08034	WASHER, plain (8.2-12-1.0)
15- 3	237-13175-00	SHAFT, worm
15- 4	93603-32028	PIN, dowel (3-32)
15- 5	127-13176-00	METAL, worm shaft outer
15- 6	93101-10031	OIL SEAL (S-10-21-5)
15- 7	90201-10139	WASHER, plain (10.2-18.0-1.0)
15- 8	250-13178-00	GEAR, drive (ZRT)
15- 9	93410-08006	CIRCLIP (E-6)
15-10	98501-05016	SCREW, panhead
15-11	198-13101-01	OIL PUMP ASS'Y
15-12	127-13137-00-03	. SHIM, plunger (5.8-10-0.3)
	127-13137-00-05	. SHIM, plunger (5.8-10-0.5)
	127-13137-00-10	. SHIM, plunger (5.8-10-1.0)
15-13	127-13138-01	. PLATE, adjusting
15-14	367-13145-01	. COVER
15-15	92901-09109	. WASHER, spring
15-16	95201-05400	. NUT, hexagon
15-17	98901-04008	. SCREW, bind
15-18	90430-04004	. GASKET (127-13187-00)
15-19	93505-32002	. BALL (5/32 inch)
15-20	90501-02217	. SPRING, check ball
15-21	353-13552-01	. NOZZLE
15-22	90468-02033	. CLIP (214-13164-00)
15-23	90465-05217	. HOSE (353-13161-00)
15-24	90468-02033	CLIP (214-13164-00)
15-25	248-13174-00	HOLDER, oil pipe

GNETO

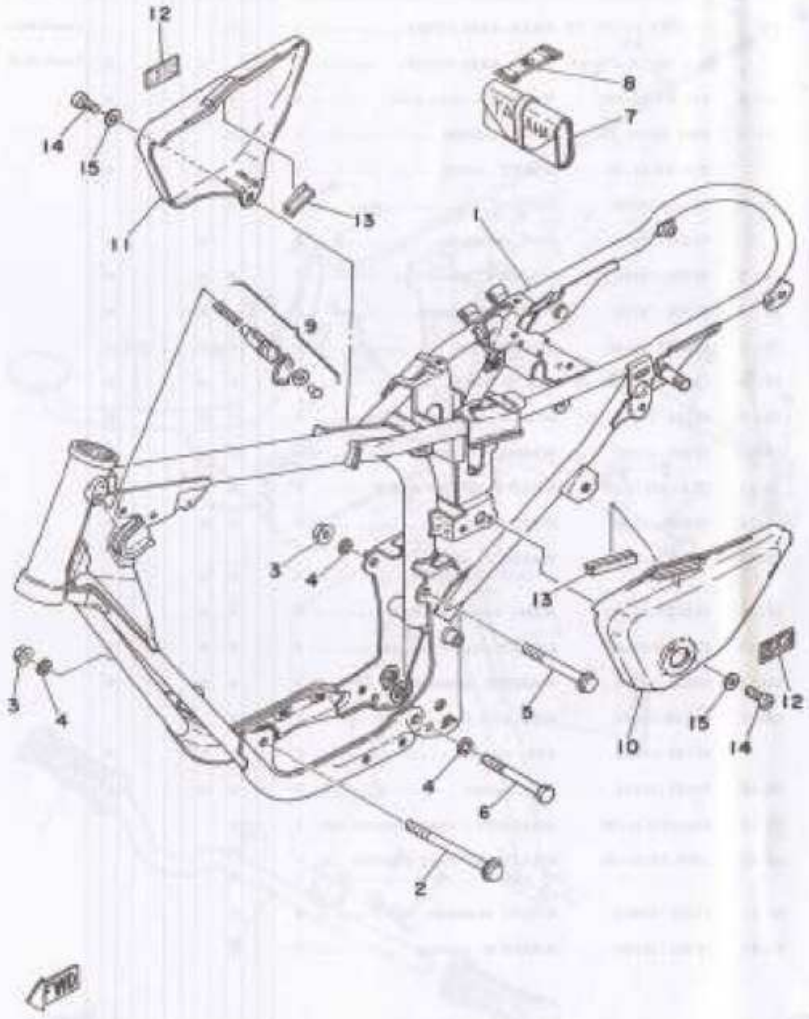


Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
16- 1	2M4-81300-20	FLYWHEEL MAGNETO ASS'Y	1		
16- 2	520-81309-20	. BASE, magneto	1		
16- 3	2M4-81350-20	. ROTOR ASS'Y	1		
16- 4	2M4-81312-20	. COIL, source	1		
16- 5	2M4-81314-20	. COIL, lighting	1		
16- 6	110-81348-21	. SCREW, pashead (4-25)	4		
16- 7	2A5-81321-20	. CONTACT BREAKER ASS'Y	1		
16- 8	110-81345-21	. SCREW, pashead (4-10)	1		
16- 9	1K8-81325-20	. CONDENSER	1		
16-10	114-81331-20	. LUBRICATOR	1		
16-11	110-81347-21	. SCREW, pashead (4-10)	1		
16-12	2M4-81315-20	. LEAD WIRE ASS'Y	1		
16-13	106-81328-20	. CLAMP, lead	1		
16-14	110-81345-21	. SCREW, pashead (4-8)	1		
16-15	9E701-05015	SCREW, flathead	2		

HAUST



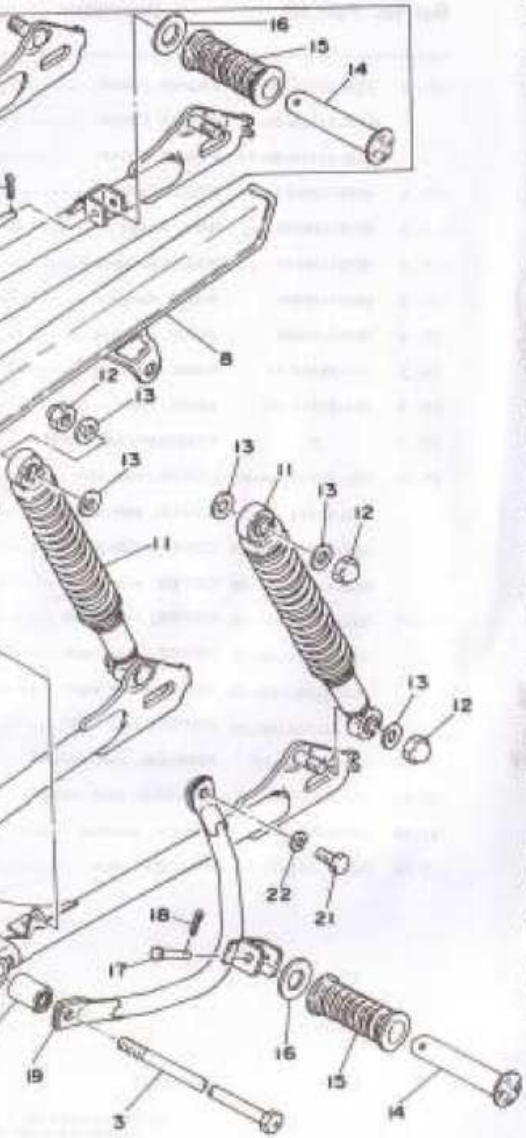
Fig. 17 FRAME - SIDE COVER



Ref. No.	Part No.	Description	Q'ty
17- 1	2L4-21110-00-33	FRAME COMP.	1
	2L7-21110-00-33	FRAME COMP.	1
	2L8-21110-00-33	FRAME COMP.	1
17- 2	95821-08120	BOLT, flange	1
17- 3	95701-08100	NUT, flange	2
17- 4	92901-08100	WASHER, spring	3
17- 5	95821-08090	BOLT, flange	1
17- 6	90101-08284	BOLT, hexagon	1
17- 7	555-28100-11	TOOL ASS'Y	1
17- 8	288-21376-00	BAND, tool	1
17- 9	*	STEERING LOCK ASS'Y	1
17-10	353-21711-00-33	COVER, side left	1
	353-21711-00-36	COVER, side left	1
	353-21711-00-75	COVER, side left	1
	353-21711-00-29	COVER, side left	1
17-11	353-21721-00-33	COVER, side right	1
	353-21721-00-36	COVER, side right	1
	353-21721-00-75	COVER, side right	1
	353-21721-00-29	COVER, side right	1
17-12	2L4-21737-00	EMBLEM, side cover	2
17-13	353-21717-00	DAMPER, side cover	2
17-14	92581-06015	SCREW, panhead	2
17-15	90201-06067	WASHER, plain	2

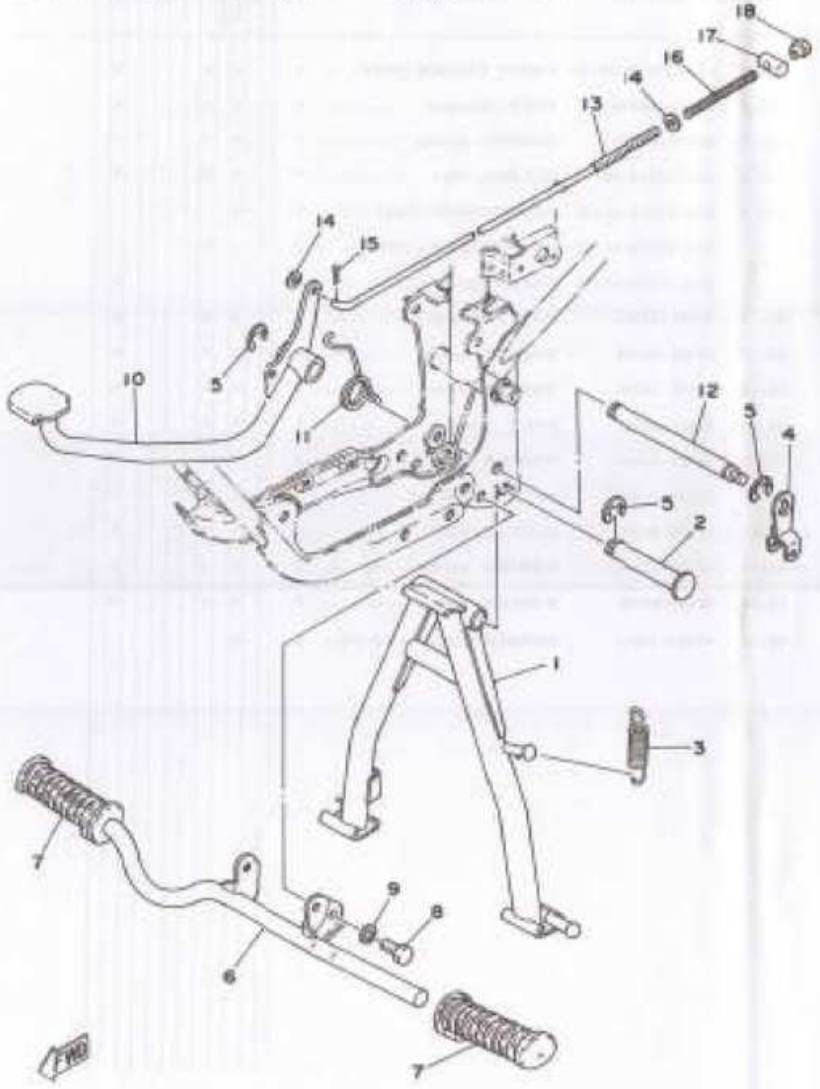
*) The parts marked with * in the part ... supplied only by Yamaha, those few ...

R CUSHION · CHAIN CASE



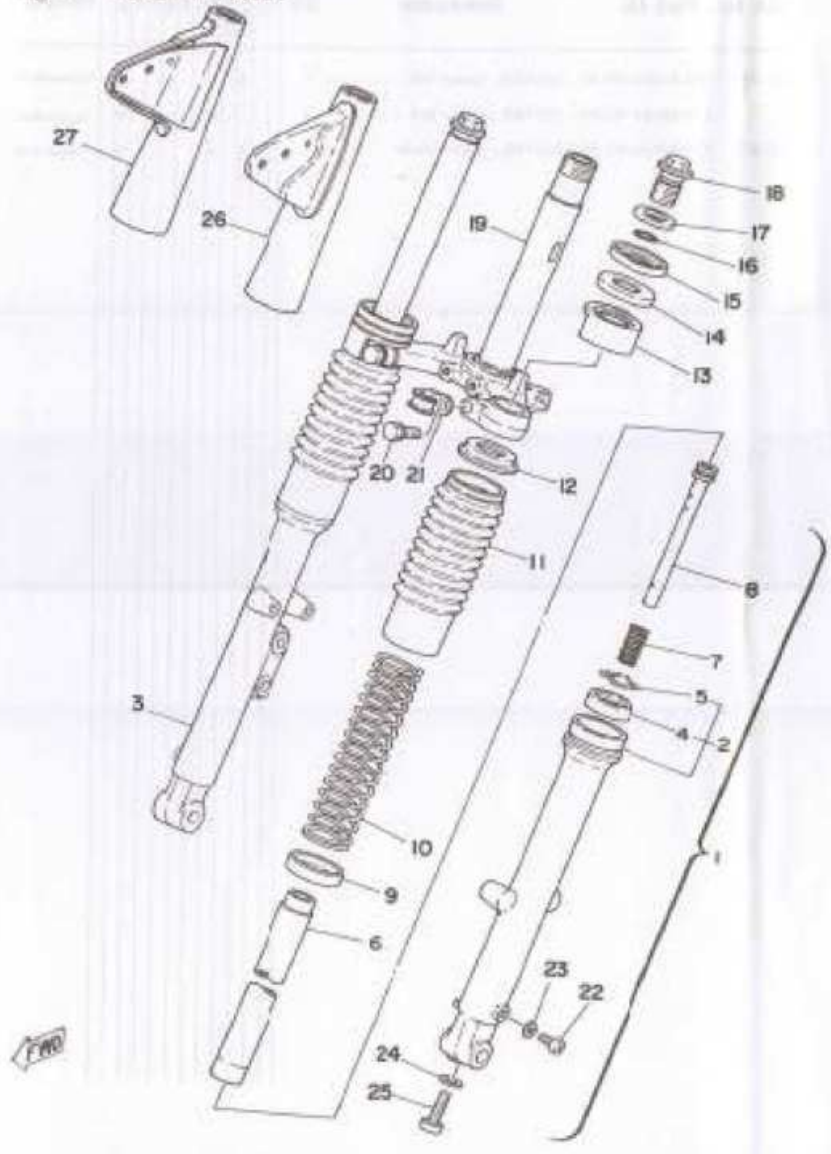
Ref. No.	Part No.	Description	Q'ty	Remarks
18- 1	2U2-22110-00-33	REAR ARM COMP.	1	Yamaha Black
	2J9-22110-01-33	REAR ARM COMP.	1	Yamaha Black
18- 2	102-22123-00	BUSHING, rear arm	2	
18- 3	2A84-22141-00	SHAFT, pivot	1	
	353-22141-02	SHAFT, pivot	1	
18- 4	93601-10100	NUT, U	1	
	95301-10600	NUT, hexagon	1	
18- 5	92901-10600	WASHER, plate	1	
18- 6	92901-10100	WASHER, spring	1	
18- 7	283-22151-00	SEAL, guard	1	
18- 8	2L4-22311-06-33	CHAIN CASE, half	1	
18- 9	90501-05008	SCREW, panhead	1	
18-10	42501-06100	WASHER, spring	1	
18-11	2L4-22210-00	REAR CUSHION ASS'Y	2	
18-12	95306-12800	NUT, hexagon	4	
18-13	90201-11090	WASHER, plate (122-22241-00)	6	
18-14	120-27831-00	ARM, rear footrest	2	
18-15	120-27611-00	COVER, rear footrest	2	
18-16	90201-10295	WASHER, plate (10.5-32-2.0)	2	
18-17	90340-06042	PIN, with hole	2	
	91701-06032	PIN, clevis	2	
18-18	91601-10032	PIN, cotter	2	
18-19	2M8-27432-00	BRACKET, rear footrest left	1	
18-20	2M8-27442-00	BRACKET, rear footrest right	1	
18-21	97301-10020	BOLT, hexagon	2	
18-22	92901-10100	WASHER, spring	2	

Fig. 19 STAND · FOOTREST · BRAKE PEDAL

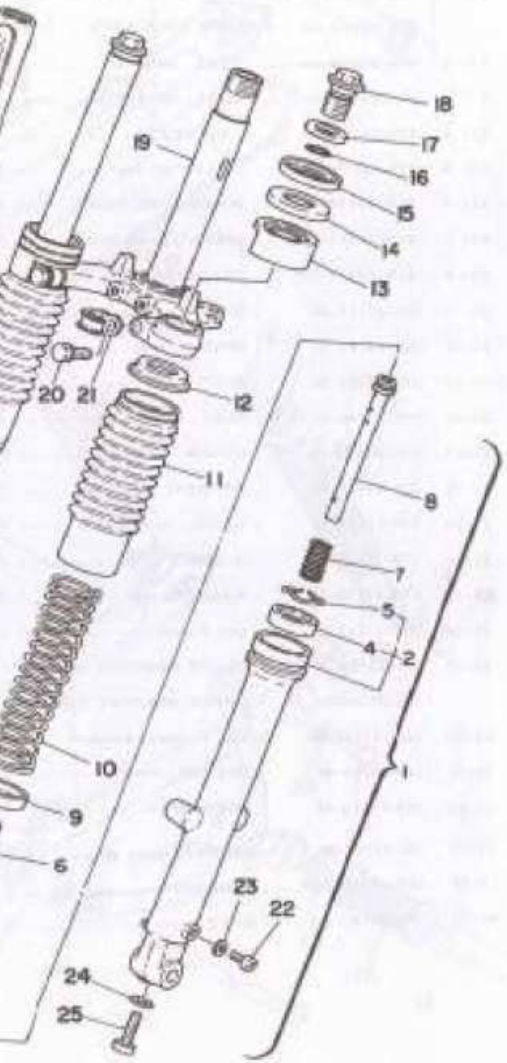


Ref. No.	Part No.	Description
19- 1	2L4-27111-00-33	STAND, main
	2L8-27111-01-33	STAND, main
19- 2	353-27112-00	SHAFT, main stand
19- 3	90506-24134	SPRING, tension
	90506-28130	SPRING (276-27316-00)
19- 4	2E0-27115-00	LINK
19- 5	93450-12038	CIRCLIP (E-12)
19- 6	353-27411-10	FOOTREST
19- 7	1E2-27413-00	COVER, footrest
19- 8	90101-08412	BOLT, hexagon
19- 9	92005-08130	WASHER, spring
19-10	2E0-27211-00-91	PEDAL, brake
19-11	90506-32056	SPRING (183-27216-00)
19-12	2E0-27212-00	SHAFT, brake
	353-27212-00	SHAFT, brake
19-13	1P9-27231-02	ROD, brake
19-14	92901-06600	WASHER, plate
19-15	91401-20012	PIN, cotter
19-16	90501-10045	SPRING (180-27236-00)
19-17	90349-12000	PIN (156-27237-00)
19-18	90176-06176	NUT, hexagon

Fig. 21 FRONT FORK

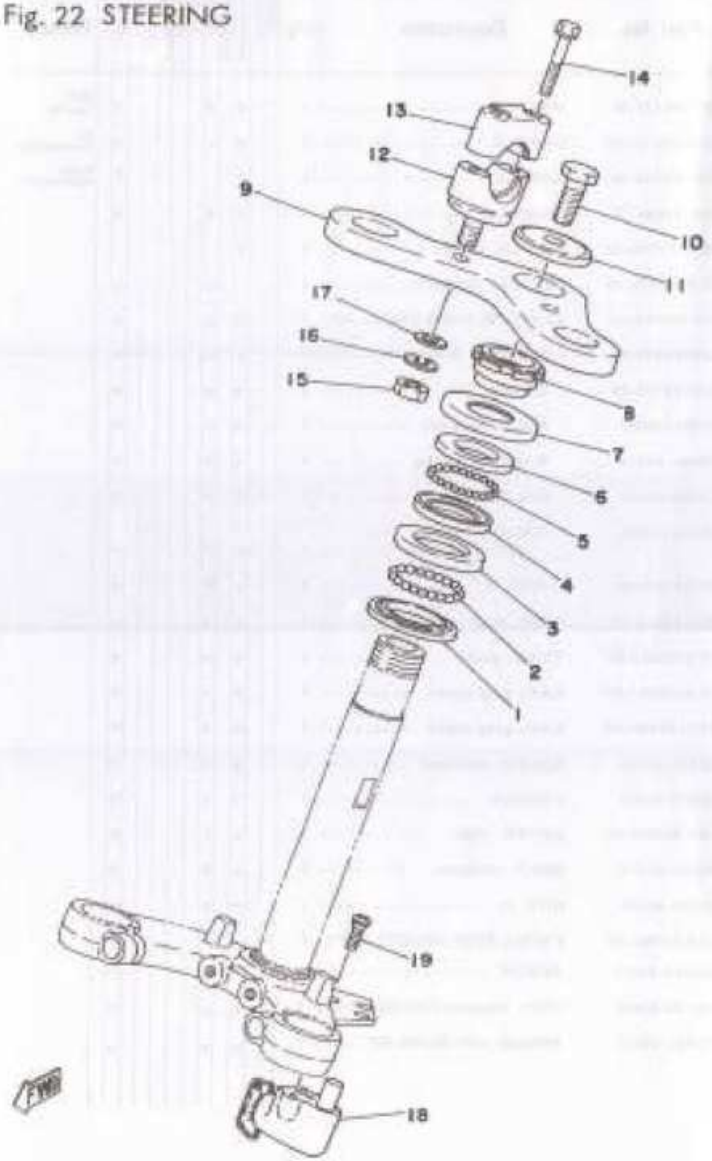


Ref. No.	Part No.	Description	Q'ty
21- 1	2L4-23101-00	FRONT FORK ASS'Y	1
	2L5-23101-00	FRONT FORK ASS'Y	1
21- 2	2U2-23126-00	. TUBE, outer left	1
21- 3	2U1-23136-00	. TUBE, outer right	1
21- 4	1T8-23145-00	. . OIL SEAL	2
21- 5	1T8-23156-00	. . CLIP, oil seal	2
21- 6	2L6-23110-00	. INNER TUBE COMP.	2
21- 7	2U2-23151-00	. SPRING, front fork	2
21- 8	2L6-23170-00	. CYLINDER, front fork	2
21- 9	596-23117-00	. GUIDE, spring	2
21-10	481-23141-01	. SPRING, fork	2
21-11	428-23151-00	. BOOT	2
21-12	2D1-23142-00	. SEAT, spring upper	2
21-13	1Y1-23132-00	. COVER, outer	2
21-14	207-23163-00	. PACKING	2
21-15	207-23116-01	. GUIDE, cover under	2
21-16	1T8-23114-00	. O-RING	2
21-17	1T9-23112-00	. WASHER, cap	2
21-18	1T8-23111-00	. BOLT, cap	2
21-19	430-23340-30-33	. UNDER BRACKET COMP.	1
	333-23340-91-33	. UNDER BRACKET COMP.	1
21-20	1M3-23346-00	. BOLT, under bracket	2
21-21	250-23118-40	. HOLDER, wire	1
21-22	122-23179-01	. PLUG, drain	2
21-23	122-23129-00	. GASKET, drain plug	2
21-24	509-23158-10	. PACKING	2
21-25	978-23181-00	. BOLT	2

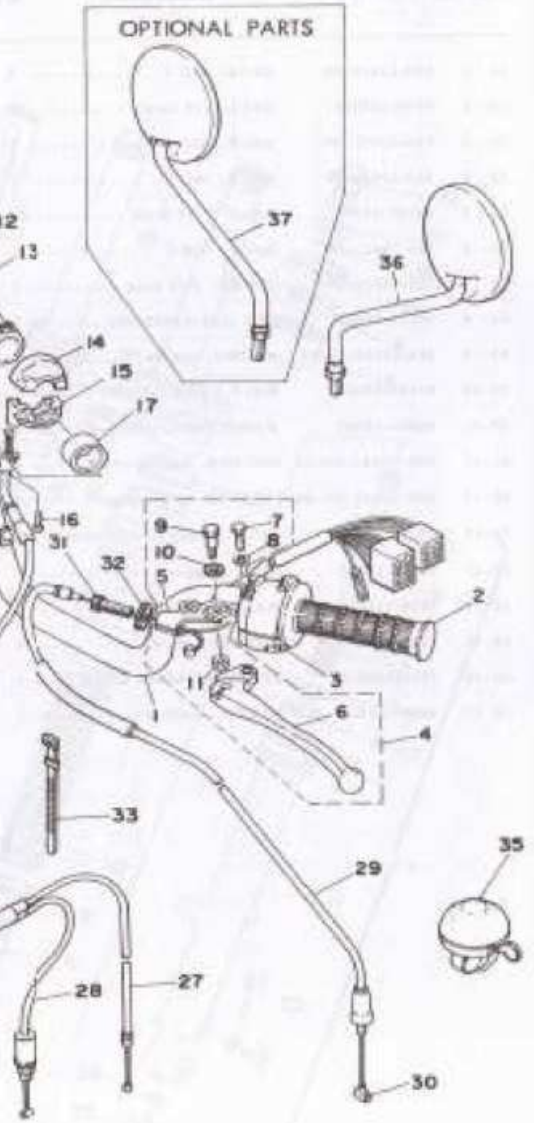


Ref. No.	Part No.	Description	Q'ty	Remarks
21-26	5E6-23121-30-33	COVER, upper left	1	Yamaha Black
	353-23121-91-33	COVER, upper left	1	Yamaha Black
21-27	353-23131-91-33	COVER, upper right	1	Yamaha Black

Fig. 22 STEERING

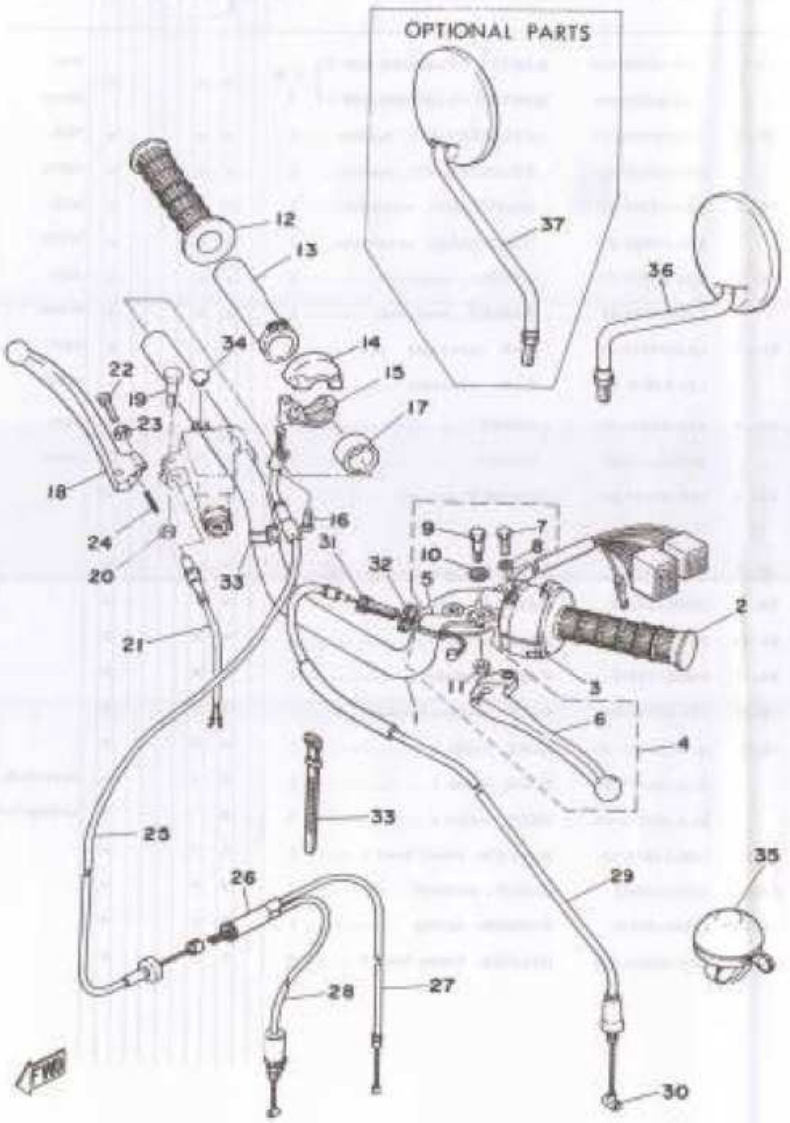


Ref. No.	Part No.	Description	Qty
22- 1	156-23411-00	RACE, ball 1	1
22- 2	93501-08011	BALL, 11/4 inch	19
22- 3	156-23412-00	RACE, ball 2	1
22- 4	122-23412-00	RACE, ball 2	1
22- 5	93501-16011	BALL (3/16 inch)	22
22- 6	122-23411-00	RACE, ball 1	1
22- 7	122-23416-00	COVER, ball race	1
22- 8	90179-25051	NUT (122-23453-00)	1
22- 9	185-23435-00-31	CROWN, handle	1
22-10	90105-10004	BOLT (122-23451-00)	1
22-11	90209-10021	WASHER (122-23443-00)	1
22-12	462-23442-00-98	HOLDER, handle under	2
22-13	462-23441-00-98	HOLDER, handle upper	2
22-14	90119-08017	BOLT, hexagon with washer	4
22-15	95301-10600	NUT, hexagon	2
22-16	92901-10106	WASHER, spring	2
22-17	92901-10400	WASHER, plain	2
22-18	151-23480-01	STEERING LOCK ASS'Y	1
22-19	90601-05012	SCREW, cvalhead	1



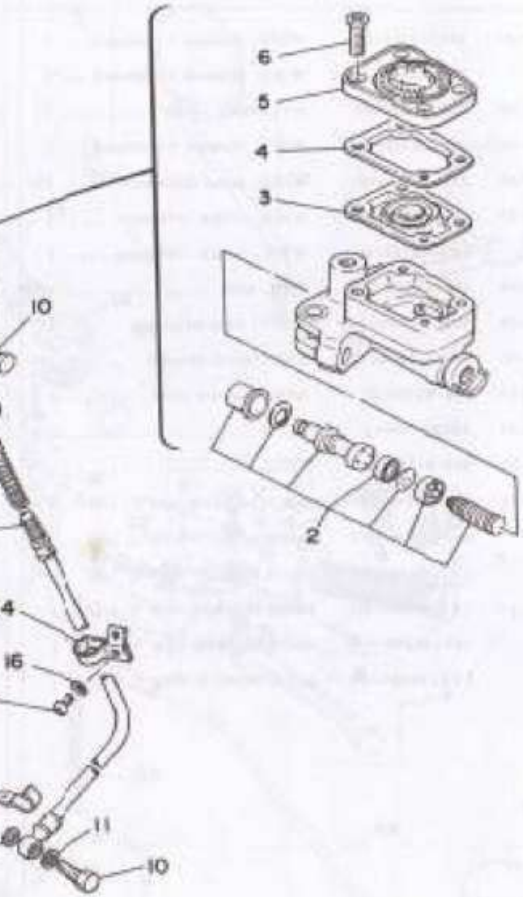
Ref. No.	Part No.	Description	Q'ty	Remarks
23- 1	481-24111-10	HANDLE	1	
	2L6-24111-20	HANDLE	1	
	212-24111-10	HANDLE	1	
23- 2	235-24241-10	GRIP, left	1	
23- 3	2L8-83975-00	SWITCH, handle 2	1	
	2L6-83972-00	SWITCH, handle 4	1	
23- 4	214-82910-00	LEVER HOLDER ASS'Y, left	1	
23- 5	214-82911-11	. HOLDER, lever left	1	
23- 6	214-83912-00	. LEVER, left	1	
23- 7	97301-06022	. BOLT, hexagon	1	
23- 8	92901-06100	. WASHER, spring	1	
23- 9	90109-06431	. BOLT, hexagon	1	
23-10	90201-08081	. WASHER, plate (156-27226-00)	1	
23-11	95601-06101	. NUT, U	1	
23-12	306-26242-10	GRIP, right	1	
23-13	1V1-26243-00	TUBE, guide	1	
23-14	1V1-26281-00	CAP, grip upper	1	
23-15	1V1-26282-00	CAP, grip under	1	
23-16	98501-05011	SCREW, panhead	2	
23-17	90387-22581	COLLAR	1	
23-18	1Y1-83922-10	LEVER, right	1	
23-19	90109-06461	BOLT, hexagon	1	
23-20	95601-06109	NUT, U	1	
23-21	1A8-83980-10	FRONT STOP SWITCH ASS'Y	1	
23-22	90149-06111	SCREW	1	
23-23	90179-06010	NUT, hexagon (306-83927-00)	1	
23-24	90501-10312	SPRING (306-83924-00)	1	

Fig. 23 HANDLE · WIRE



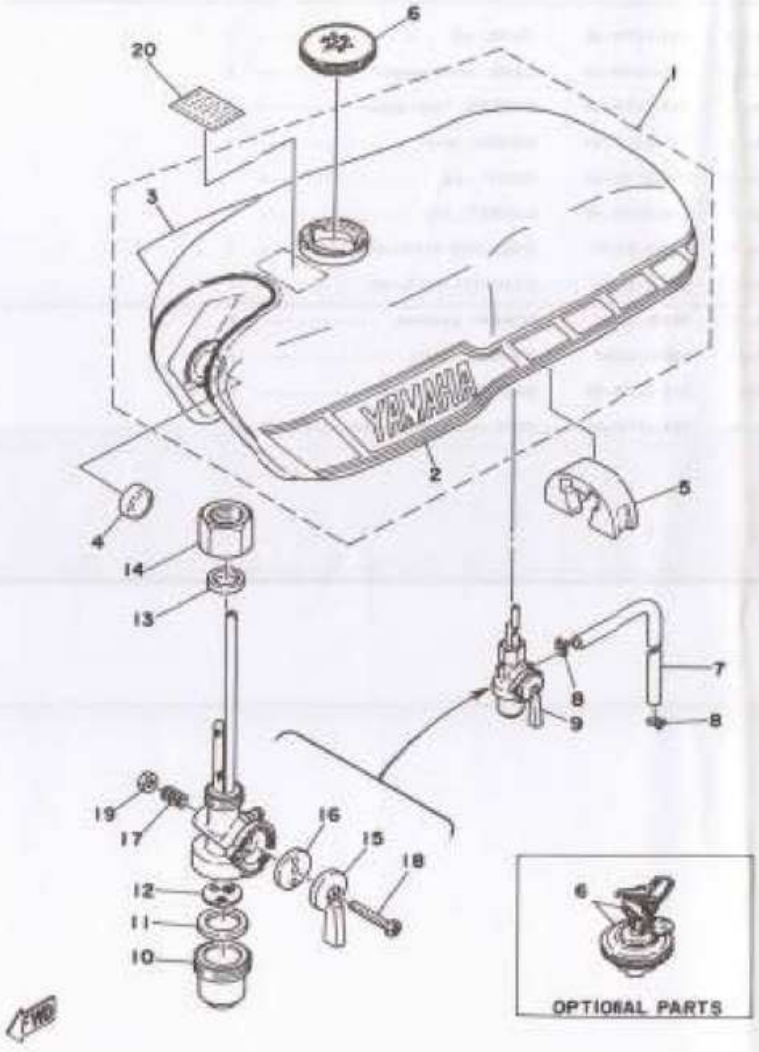
Ref. No.	Par. No.	Description	Q'ty
23-25	481-26111-00	WIRE, throttle 1 (610mm)	1
	2E0-26111-00	WIRE, throttle 1 (660mm)	1
23-26	256-26241-00	CYLINDER, wire	1
23-27	367-26312-01	WIRE, throttle 2 (160mm)	1
23-28	351-26321-02	WIRE, pump (260mm)	1
23-29	481-26335-00	WIRE, clutch (970mm)	1
	2E9-26335-00	WIRE, clutch (1305mm)	1
23-30	164-26363-00	END, wire	1
23-31	90125-08046	BOLT, wire adjusting	1
23-32	90179-08168	NUT (168-26364-00)	1
23-33	168-83436-01	BAND, switch cord	1
23-34	90338-09013	PLUG	1
23-35	464-81382-00	BELL	1
23-36	1Y1-26290-10	BACK MIRROR ASS'Y, left	1
	341-26290-A0	BACK MIRROR ASS'Y, left	1
	1Y1-26290-10	BACK MIRROR ASS'Y, left	1
23-37	1Y1-26290-50	BACK MIRROR ASS'Y, right	1
	341-26290-S0	BACK MIRROR ASS'Y, right	1
	1Y1-26290-00	BACK MIRROR ASS'Y, right	1

LINDER · BRAKE HOSE

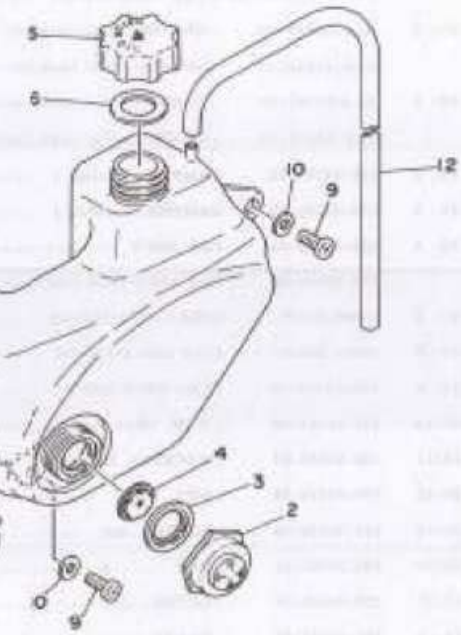


Ref. No.	Part No.	Description	Q'ty	Remarks
24- 1	1E7-25810-02	MASTER CYLINDER ASS'Y	U.E 1	ASO
	1J8-25810-02	MASTER CYLINDER ASS'Y		NISSIN
24- 2	595-20000-10	. CYLINDER KIT, master ... 1		ASO
	595-20000-60	. CYLINDER KIT, master ... 1		NISSIN
24- 3	1A0-25854-01	. DIAPHRAGM, reservoir ... 1		ASO
	1J5-25854-01	. DIAPHRAGM, reservoir ... 1		NISSIN
24- 4	1A0-25851-01	. GASKET, reservoir 1		ASO
	1J5-25851-01	. GASKET, reservoir 1		NISSIN
24- 5	1A0-25891-01	. CAP, reservoir 1		ASO
	1J5-25852-01	. CAP, reservoir 1		NISSIN
24- 6	1A0-25824-01	. SCREW 4		ASO
	90706-05035	. SCREW 4		NISSIN
24- 7	1J5-25860-00	BRACKET, master 1		
24- 8	97321-06025	BOLT, hexagon 2		
24- 9	92901-06300	WASHER, spring 2		
24-10	90401-10034	BOLT, union 2		
24-11	90201-10118	WASHER, plate 4		
24-12	568-25862-00	BOOT, master cylinder 1		
24-13	2L4-25872-00	HOSE, brake 1 1		
	2L4-25872-10	HOSE, brake 1 1		for Bar Handle
	2L4-25875-10	HOSE, brake 1 1		for Bridge Handle
24-14	1E0-25871-01	HOLDER, brake hose 1 1		
24-15	92501-06012	SCREW, panhead 1		
24-16	92901-06300	WASHER, spring 1		
24-17	2L4-25876-00	HOLDER, brake hose 2 1		

Fig. 25 FUEL TANK

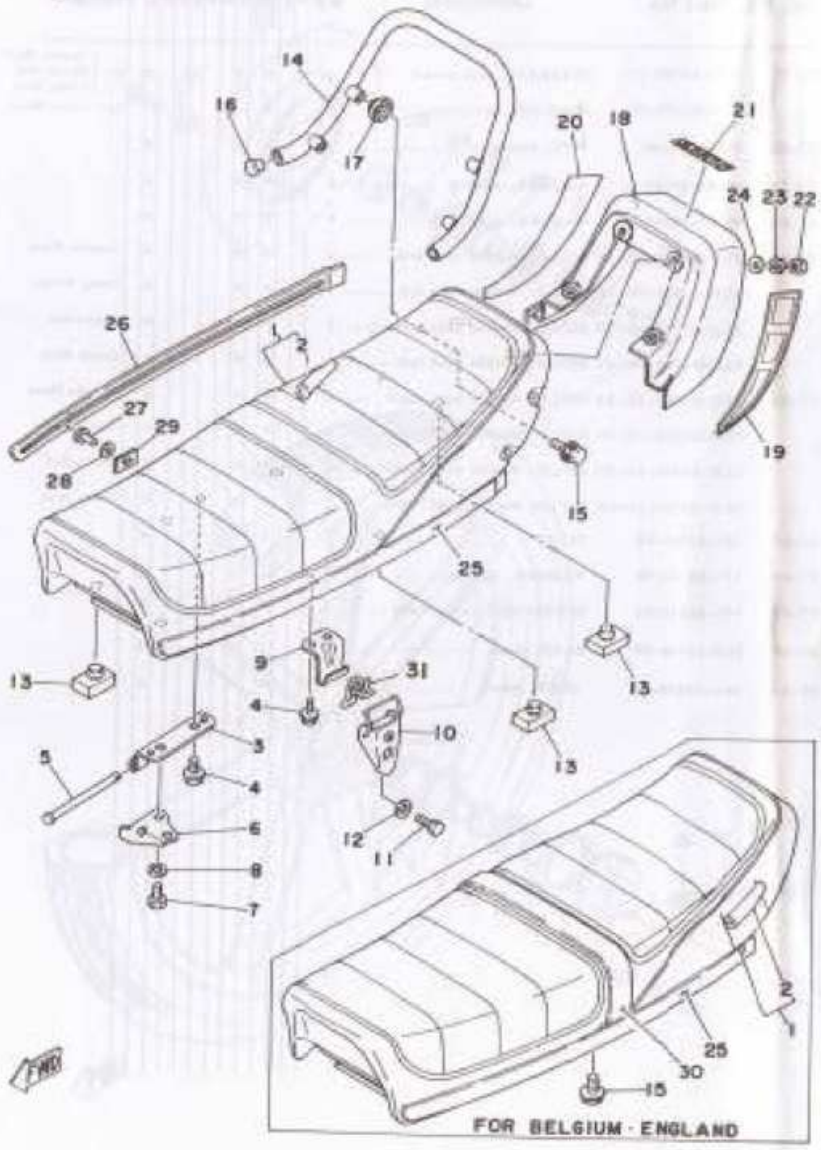


Ref. No.	Part No.	Description
25- 1	214-24110-00-93	FUEL TANK COMP.
	214-24110-00-X1	FUEL TANK COMP.
	214-24110-00-X2	FUEL TANK COMP.
	214-24110-00-X3	FUEL TANK COMP.
25- 2	214-24244-00	. GRAPHIC, fuel tank left
	214-24244-10	. GRAPHIC, fuel tank left
25- 3	214-24245-00	. GRAPHIC, fuel tank right
	214-24245-10	. GRAPHIC, fuel tank right
25- 4	122-24181-00	DAMPER, locating 1
25- 5	352-24182-00	DAMPER, locating 2
25- 6	122-24610-01	CAP ASS'Y
	122-24650-02	CAP ASS'Y (with lock key)
25- 7	90645-09079	HOSE (170-24311-00)
25- 8	90647-08003	CLIP (101-24336-00)
25- 9	142-24500-04	FUEL COCK ASS'Y
25-10	122-24521-00	. CUP, filter
25-11	102-24522-01	. PACKING, filter
25-12	356-24513-00	. NET, filter
25-13	122-24532-00	. GASKET, nut
25-14	601-24531-01	. NUT
25-15	356-24524-01	. LEVER, cock
25-16	356-24523-00	. VALVE
25-17	356-24518-01	. SPRING, lever
25-18	98101-03030	. SCREW, panhead
25-19	95101-05600	. NUT, hexagon
25-20	1C2-24164-00	EMBLEM, custom

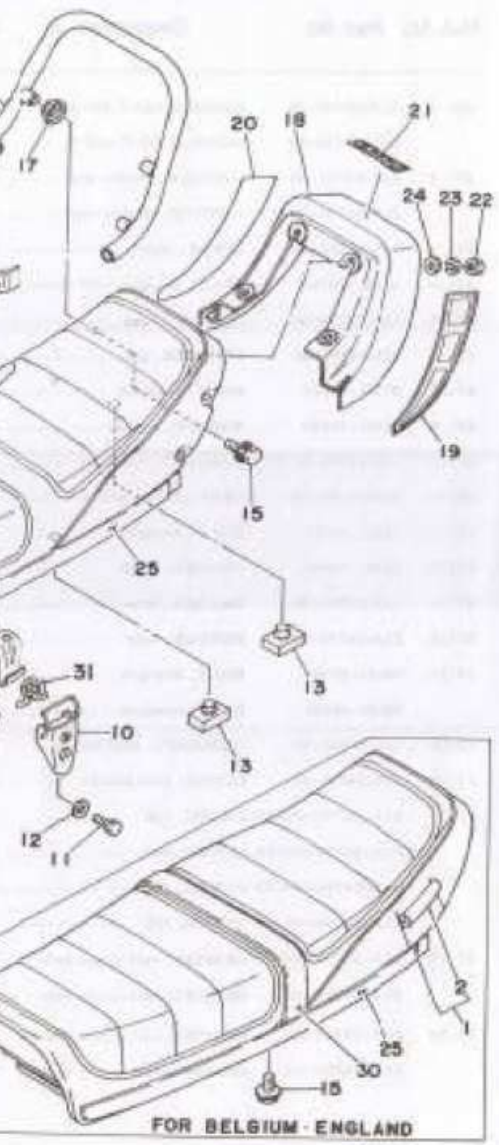


Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	353-21751-00	TANK, oil	1		
26- 2	353-21764-00	LENS, level gauge	1		
26- 3	353-21763-00	GASKET, level gauge	1		
26- 4	353-21761-00	GAUGE, level	1		
26- 5	296-21771-02	BODY, cap	1		
26- 6	296-21772-00	GASKET, cap	1		
26- 7	90443-09107	HOSE (353-21746-00 5-380)	1		
26- 8	90467-06803	CLIP (116-24356-00)	2		
26- 9	92501-06816	SCREW, pashead	2		
26-10	90201-06867	WASHER, plain	2		
26-11	353-21778-00	DAMPER, locating	1		
26-12	353-21745-00	PIPE, oil tank breather (4.2-380)	1		

Fig. 27 SEAT

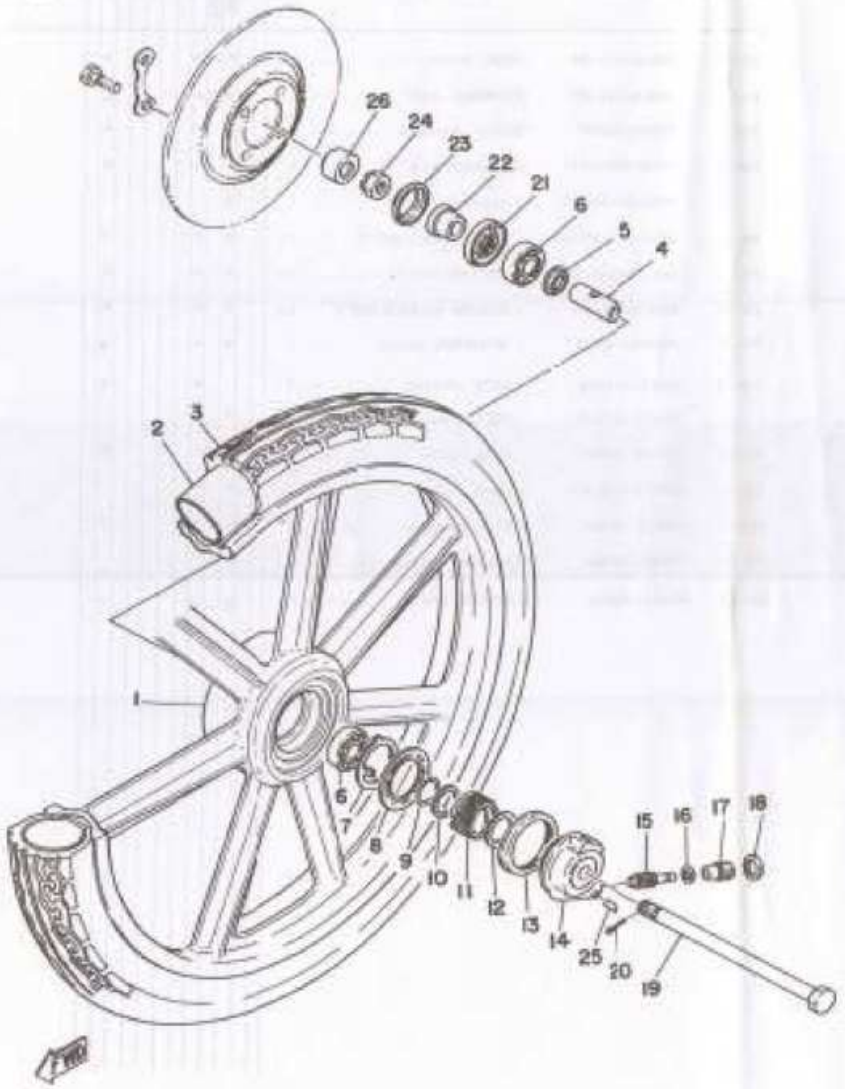


Ref. No.	Part No.	Description	Q'ty
27- 1	2L4-24710-90	DOUBLE SEAT ASS'Y	1
	2L5-24710-90	DOUBLE SEAT ASS'Y	1
27- 2	2L4-24711-00	. COVER, double seat	1
	2L5-24711-00	. COVER, double seat	1
27- 3	555-24725-00	HINGE, seat	1
27- 4	90101-06006	BOLT, hexagon with washer	3
27- 5	1R8-24776-00	PIN	1
27- 6	555-24758-00	STOPPER, pin	1
27- 7	97901-06016	BOLT, hexagon	1
27- 8	92901-06100	WASHER, spring	1
27- 9	2L4-24728-00-33	BRACKET, seat	1
27-10	2A3-24795-00	SEAT LEVER ASS'Y	1
27-11	97501-06025	BOLT, hexagon	1
27-12	92901-06100	WASHER, plate	1
27-13	2L4-24724-00	DAMPER, seat	5
27-14	2L4-24734-00	HANDLE, seat	1
27-15	90101-08105	BOLT, hexagon	4
	90101-08105	BOLT, hexagon	2
27-16	1J3-24742-00	GROMMET, seat handle	2
27-17	1T4-24796-00	COVER, seat handle	4
27-18	2L5-24736-00-33	COVER, tail	1
	2L5-24736-00-38	COVER, tail	1
	2L5-24736-00-T5	COVER, tail	1
	2L5-24736-00-29	COVER, tail	1
27-19	2L4-24737-00	GRAPHIC, tail cover left	1
	2L4-24737-10	GRAPHIC, tail cover left	1
27-20	2L4-24767-00	GRAPHIC, tail cover right	1
	2L4-24767-10	GRAPHIC, tail cover right	1



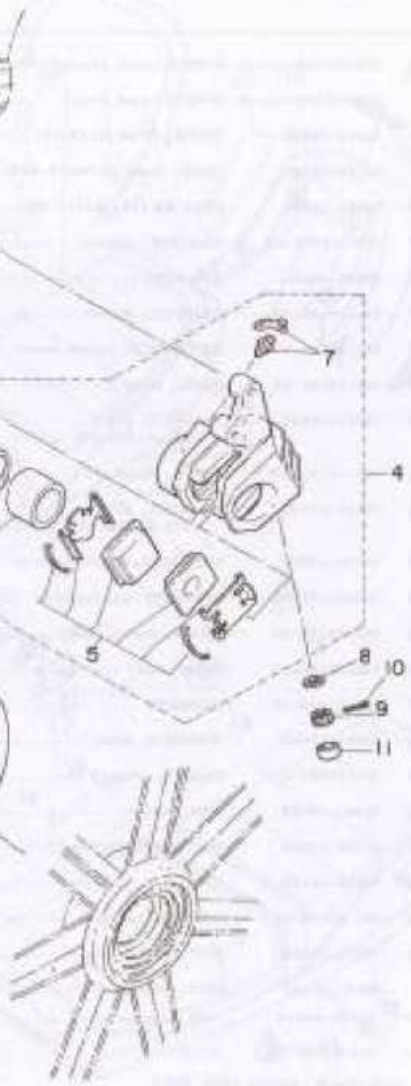
Ref. No.	Part No.	Description	Q'ty	Remarks
27-21	1J7-24786-10	EMBLEM, tail cover	1	for Yamaha Black, Maroon Red, Candy Blue
	1J7-24786-00	EMBLEM, tail cover	1	for Clean White
27-22	95301-05600	NUT, hexagon	6	
27-23	92501-05100	WASHER, spring	6	
27-24	92601-05000	WASHER, plain	6	
27-25	2L5-24783-00-33	MOLD, double seat left	1	Yamaha Black
	2L5-24783-00-36	MOLD, double seat left	1	Clean White
	2L5-24783-00-75	MOLD, double seat left	1	Maroon Red
	2L5-24783-00-79	MOLD, double seat left	1	Candy Blue
27-26	2L5-24785-10-33	MOLD, double seat right	1	Yamaha Black
	2L5-24785-10-36	MOLD, double seat right	1	Clean White
	2L5-24785-10-75	MOLD, double seat right	1	Maroon Red
	2L5-24785-10-79	MOLD, double seat right	1	Candy Blue
27-27	1J7-24789-00	RIVET	4	
27-28	1J7-24722-00	WASHER, special	4	
27-29	1J7-24715-00	SPEED NUT, seat mold	4	
27-30	2L5-24714-00	BAND, seat	1	
27-31	341-24418-02	HOOK, band	1	

Fig. 28 FRONT WHEEL



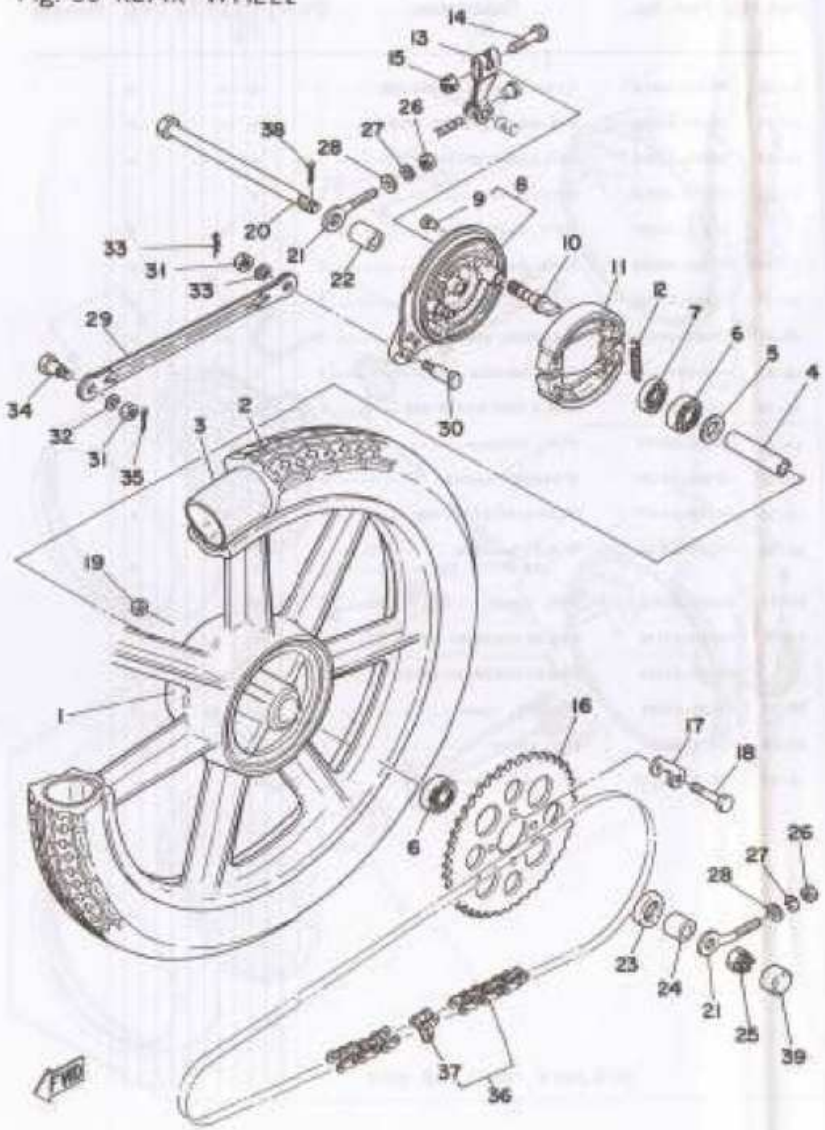
Ref. No.	Part No.	Description	Qty
28- 1	2U2-25168-00-60	WHEEL, cast front	1
	2U2-25168-00-88	WHEEL, cast front	1
28- 2	94225-18006	TUBE, front (2.50-18)	1
28- 3	94125-18295	TIRE, front (2.50-18-4PR)	1
28- 4	90501-12138	SPACER (183-25117-00)	1
28- 5	2U2-25519-00	FLANGE, spacer	1
28- 6	93306-30104	BEARING	2
28- 7	341-25145-00	CLUTCH, meter	1
28- 8	341-25846-00	RETAINER, clutch meter	1
28- 9	341-25137-00	RING, stop	1
28-10	90201-25285	WASHER, plate (341-25147-00)	1
28-11	404-25135-00	GEAR, drive (24T)	1
28-12	90201-25490	WASHER, plate (152-17224-00)	1
28-13	93105-45017	OIL SEAL (SDD-45-56-6)	1
28-14	340-25191-01	HOUSING, gear meter	1
28-15	404-25138-00	GEAR, meter (10T)	1
28-16	102-18424-00	SIEM, rod	1
28-17	386-25136-00	BUSHING	1
28-18	92901-12600	WASHER, plate	2
28-19	567-25381-00	SHAFT, wheel	1
28-20	91401-90025	PIN, cotter	1
28-21	93106-20002	OIL SEAL (20-20-37-8)	1
28-22	90387-12272	COLLAR	1
28-23	481-25118-01	COVER, hub dust	1
28-24	90171-12015	NUT, castle	1
	90171-12005	NUT, castle	1
28-25	91409-20024	PIN, spring	1
28-26	478-25189-00	CAP	1

LIPER



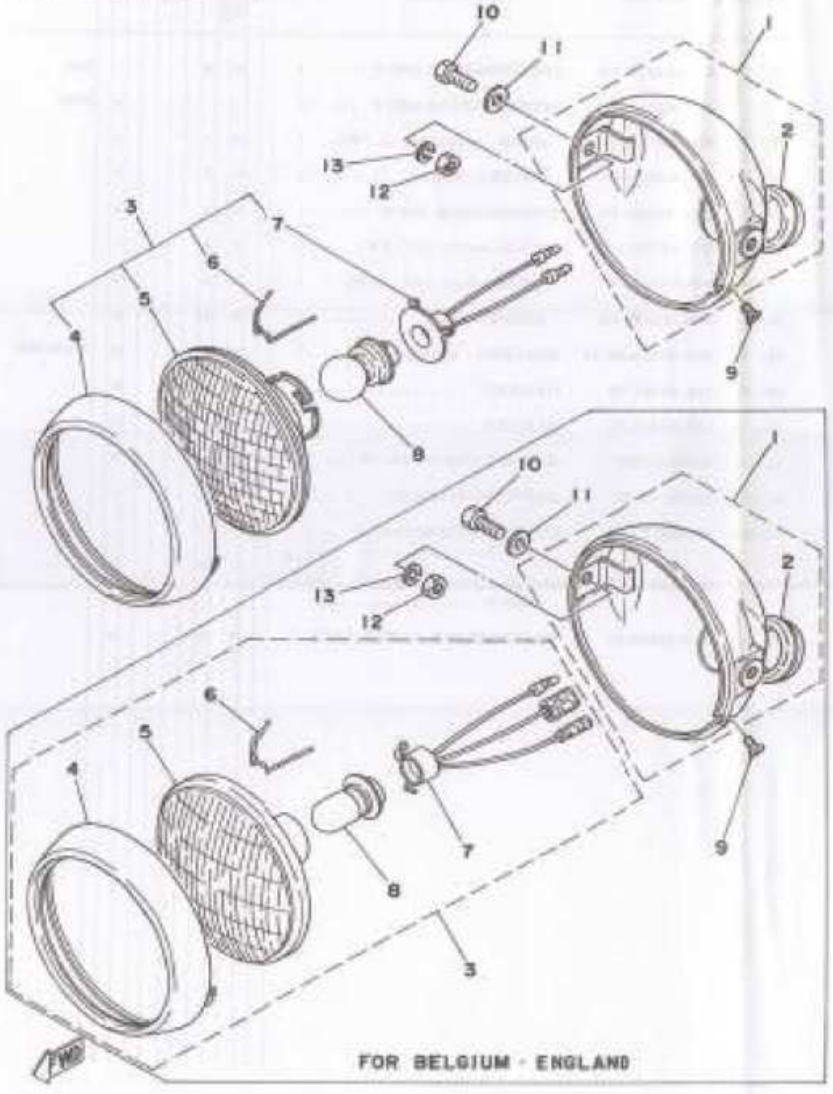
Ref. No.	Part No.	Description	Qty	Remarks
24- 1	240-25721-00	DISK, brake	1	
24- 2	240-25412-00	WASHER, lock	2	
24- 3	90109-08317	BOLT, hexagon	4	
24- 4	250-25811-01	CALIPER ASS'Y	1	
	250-25810-30	CALIPER ASS'Y	1	
24- 5	250-W0045-00	. PAD LINING ASS'Y	1x	
24- 6	404-W0057-00	. PISTON ASS'Y	1x	
24- 7	404-25050-10	. SCREW BLEED ASS'Y	1x	
24- 8	90201-12713	. WASHER, plain	1	
24- 9	90171-12006	. NUT, slotted	1	
	90171-12007	. NUT, slotted	1	
24-10	91490-30020	. PIN, cotter	1	
24-11	478-25188-00	. CAP	1	
24-12	90101-08246	BOLT, hexagon	2	
24-13	92901-08106	WASHER, spring	2	
24-14	92901-08506	WASHER, plain	2	

Fig. 30 REAR WHEEL



Ref. No.	Part No.	Description	Qty
30- 1	2U2-25330-00-00	WHEEL, cast rear	1
	2U2-25330-00-98	WHEEL, cast rear	1
30- 2	94127-18247	TIRE, rear (2.75-18-4PR)	1
30- 3	94127-18810	TUBE, rear (2.75-18)	1
30- 4	90560-12170	SPACER	1
30- 5	2U2-25335-00	FLANGE, spacer	1
30- 6	93306-30304	BEARING	2
30- 7	90104-21036	OIL SEAL (SD-31x37-7)	1
30- 8	2U2-25820-00-00	BRAKE SHOE PLATE ASS'Y	1
	2U2-25820-00-98	BRAKE SHOE PLATE ASS'Y	1
30- 9	90480-10068	GROMMET	1
30-10	538-25151-01	CAMSHAFT	1
30-11	226-25130-10	BRAKE SHOE COMP.	2
30-12	90506-16034	SPRING, tension (102-25535-00)	2
30-13	538-25155-00	LEVER, camshaft	1
30-14	90101-06270	BOLT, hexagon	1
30-15	95401-06100	NUT, U	1
	95301-06000	NUT, hexagon	1
30-16	2U2-25452-10-53	SPROCKET, rear wheel(52T)	1
	2U2-25449-10-53	SPROCKET, rear wheel(49T)	1
	2U2-25448-10-53	SPROCKET, rear wheel(48T)	1
30-17	102-25412-00	WASHER, lock	1
30-18	90180-08319	BOLT, hexagon (109-25411-00)	4
30-19	90170-08138	NUT, hexagon	4
30-20	3E7-25381-00	SHAFT, rear wheel	1
30-21	102-25389-00	PULLER, chain	2

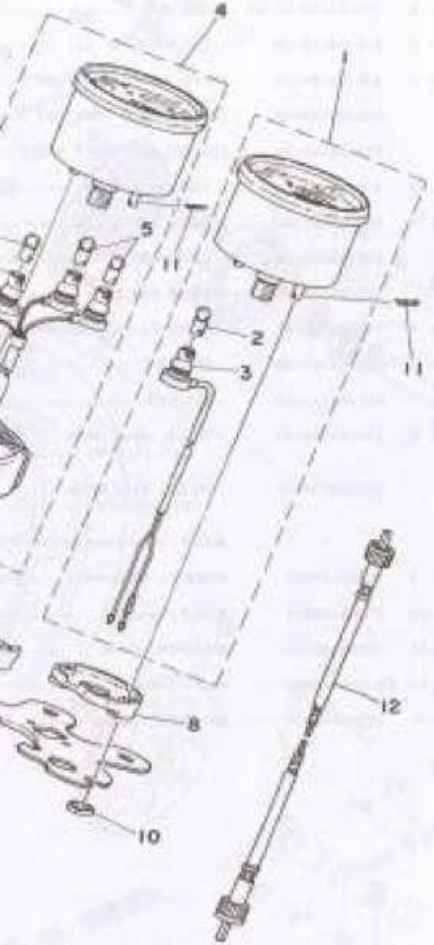
Fig. 31 HEAD LAMP



Ref. No.	Part No.	Description	Q'ty
31- 1	253-84120-01-32	BODY ASS'Y	1
31- 2	214-84153-60	. GROMMET	1
31- 3	468-84103-40	HEAD LAMP UNIT ASS'Y	1
	246-84110-00	HEAD LAMP UNIT ASS'Y	1
	194-84110-30	HEAD LAMP UNIT ASS'Y	1
31- 4	195-84115-01	. RIM, head lamp	1
31- 5	468-84120-40	. LENS ASS'Y	1
	246-84120-00	. LENS ASS'Y	1
	127-84120-30	. LENS ASS'Y	1
31- 6	195-84124-00	. SPRING, reflector set	1
31- 7	468-84112-40	. SOCKET	1
	241-84112-00	. SOCKET	1
31- 8	104-84116-00	. BULB, head lamp (6V-15/15W)	1
	296-84116-30	. BULB, head lamp (12V-18/18W)	1
	*	BULB, head lamp (6V-15W)	1
31- 9	90152-05085	SCREW, swalhead	1
31-10	97303-08018	BOLT, hexagon	2
31-11	92705-08230	WASHER, plain	2
31-12	95301-08600	NUT, hexagon	2
31-13	92901-08100	WASHER, spring	2

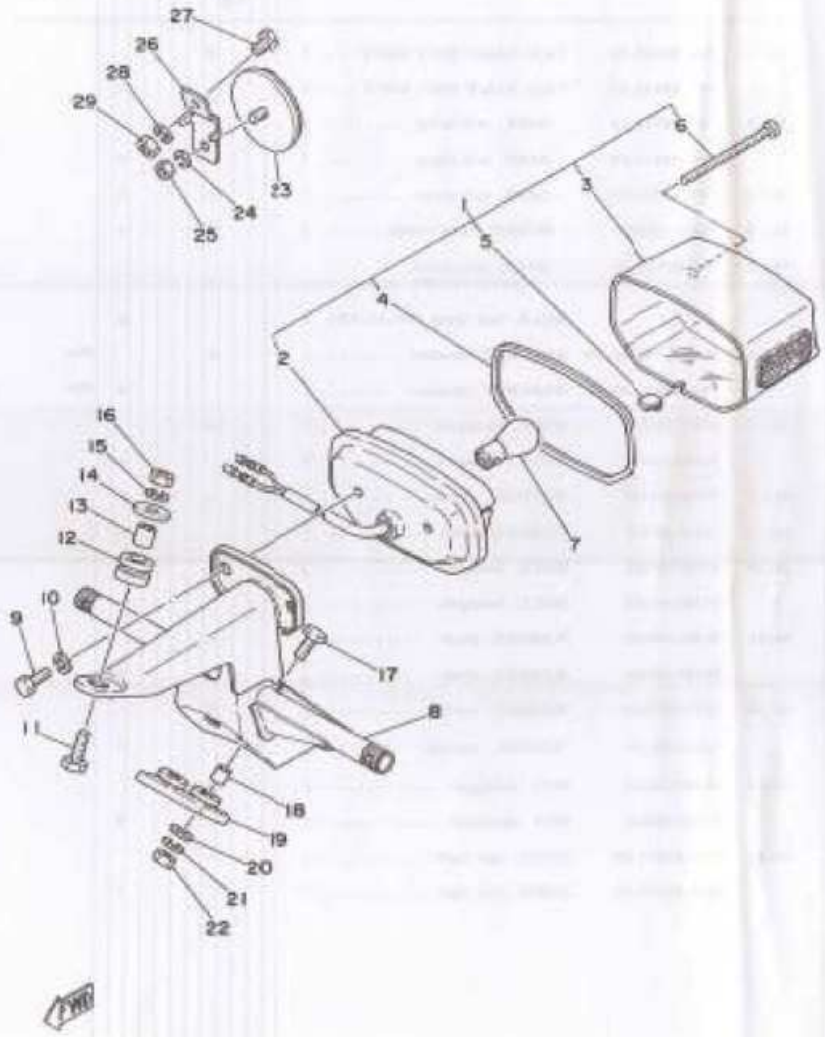
* The parts marked with * are supplied only by Yamaha.

TACHOMETER



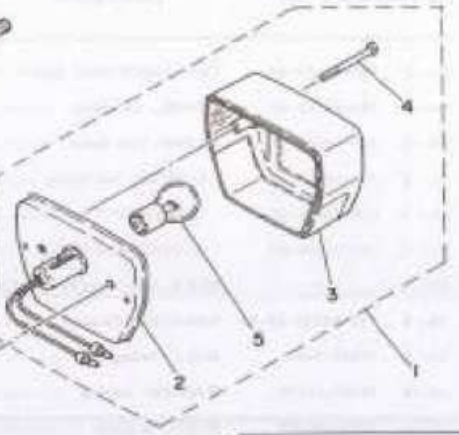
Ref. No.	Part No.	Description	Q'ty	Remarks
32- 1	2L4-83510-71	SPEEDOMETER ASS'Y	1	Kmh
	2L8-83510-C0	SPEEDOMETER ASS'Y	1	Mph
32- 2	388-83517-10	. BULB, meter (6V-1.7W)...	1	
32- 3	2L4-83536-00	. SOCKET, meter	1	
32- 4	2L4-83540-F0	TACHOMETER ASS'Y	1	
32- 5	322-83516-10	. BULB, meter (6V-3W) ...	2	
	388-83517-10	. BULB, meter (6V-1.7W)	1	
32- 6	2M4-83520-01	. SOCKET ASS'Y	1	
32- 7	526-8351J-00-33	BRACKET, speedometer ...	1	Yamaha Black
32- 8	214-83523-00	DAMPER	1	
32- 9	237-83523-00	DAMPER	1	
32-10	90269-05029	WASHER (214-83524-00)	4	
32-11	90468-10050	CLIP (196-83525-00)	4	
32-12	481-83550-01	SPEEDOMETER CABLE ASS'Y	U.B 1	
	481-83550-10	SPEEDOMETER CABLE ASS'Y		
32-13	481-83560-01	TACHOMETER CABLE ASS'Y	1	

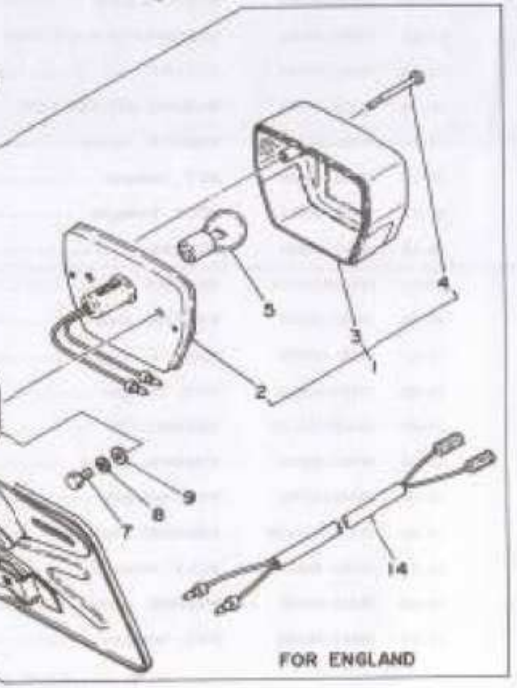
Fig. 33 TAIL LAMP 1



Ref. No.	Part No.	Description	Q'ty
33- 1	526-84510-40	TAIL LAMP UNIT ASS'Y	1
33- 2	526-84711-40	. BASE, tail lamp	1
33- 3	543-85523-41	. LENS, tail lamp	1
33- 4	298-85529-00	. GASKET, tail lamp	1
33- 5	278-84718-40	. GROMMET	1
33- 6	127-84524-30	. SCREW, false fitting	2
33- 7	*	BULB, tail lamp (6V-31/5W)	1
33- 8	1YZ-84551-40-35	BRACKET, license	1
33- 9	97305-06012	BOLT, hexagon	2
33-10	92901-06100	WASHER, spring	2
33-11	97301-06020	BOLT, hexagon	1
33-12	90481-14150	GROMMET (214-21717-00)	1
33-13	90381-07390	COLLAR	1
33-14	90230-06095	WASHER (102-28323-00)	1
33-15	92901-06100	WASHER, spring	1
33-16	95306-06800	NUT, hexagon	1
33-17	97301-06025	BOLT, hexagon	1
33-18	90387-06241	COLLAR	1
33-19	214-84553-01	DAMPER	1
33-20	9020-06067	WASHER, plain	2
33-21	92901-06100	WASHER, spring	2
33-22	95301-06600	NUT, hexagon	2
33-23	446-85131-01	REFRECTOR	1
33-24	92901-05100	WASHER, spring	1
33-25	95301-05700	NUT, hexagon	1
33-26	1YZ-85132-00	BRACKET, reflector	1
33-27	97310-06010	BOLT, hexagon	1
33-28	92900-06100	WASHER, spring	1
33-29	95301-06600	NUT, hexagon	1

*: The parts marked with * is/are not supplied with by Yamaha, those have to

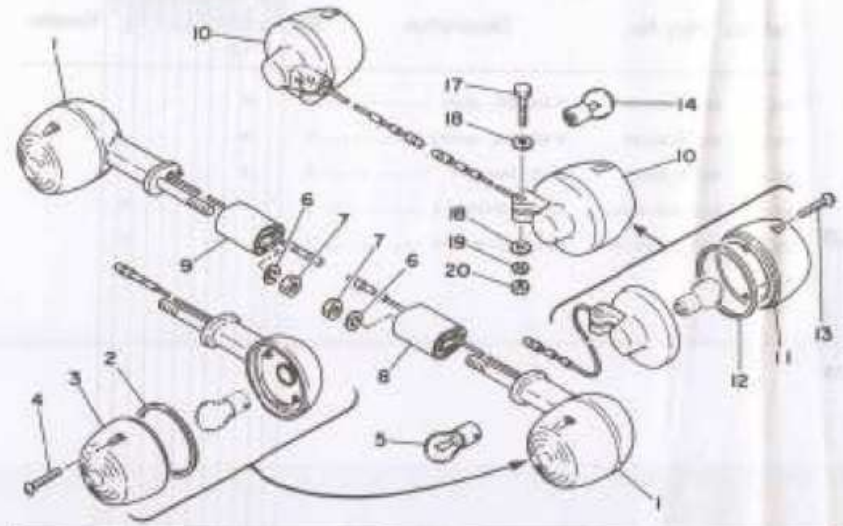


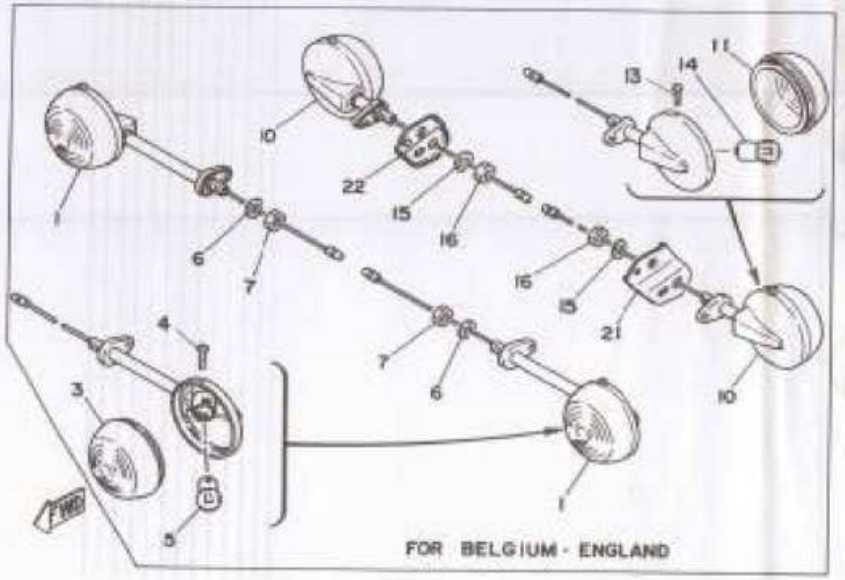


Ref. No.	Part No.	Description	Q'ty	Remarks
34- 1	1Y6-84510-20	TAIL LAMP UNIT ASS'Y	1	
	1Y1-84510-30	TAIL LAMP UNIT ASS'Y	1	
34- 2	1Y6-84511-20	. BASE, tail lamp	1	
	1Y1-84511-30	. BASE, tail lamp	1	
34- 3	1Y1-84521-30	. LENS, tail lamp	1	
34- 4	98511-03045	. SCREW, lens fitting	2	
34- 5	122-84514-30	. BULB, tail lamp (6V-17/5.3W)	1	
	*	BULB, tail lamp (6V-21/5W)	1	
34- 6	2LT-84551-20-35	BRACKET, license	1	Silver
	1Y1-84551-30-35	BRACKET, license	1	Silver
34- 7	97301-05008	BOLT, hexagon	2	
	97301-05010	BOLT, hexagon	2	
34- 8	92901-05100	WASHER, spring	2	
34- 9	92901-05400	WASHER, plate	2	
34-10	97301-06012	BOLT, hexagon	2	
	97301-06012	BOLT, hexagon	4	
34-11	92901-06600	WASHER, plate	3	
	92901-06600	WASHER, plate	4	
34-12	92901-06100	WASHER, spring	3	
	92901-06100	WASHER, spring	4	
34-13	95301-06600	NUT, hexagon	3	
	95301-06600	NUT, hexagon	4	
34-14	2E1-84517-00	CORD, tail light	1	
	2E4-84517-00	CORD, tail light	1	

*: The parts marked with * in the part No. column are not supplied with by Yamaha. Must have to be found locally.

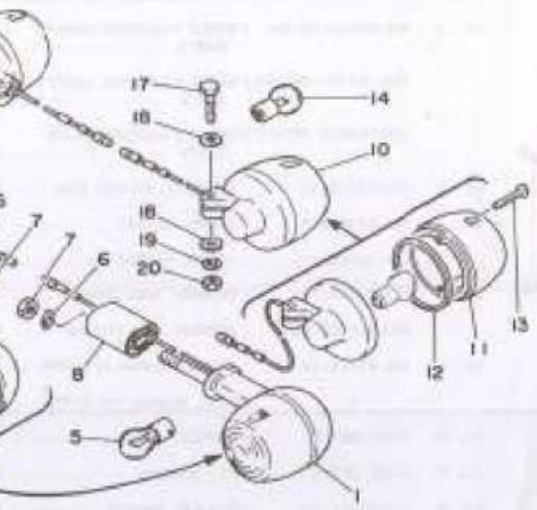
Fig. 35 FLASHER LAMP

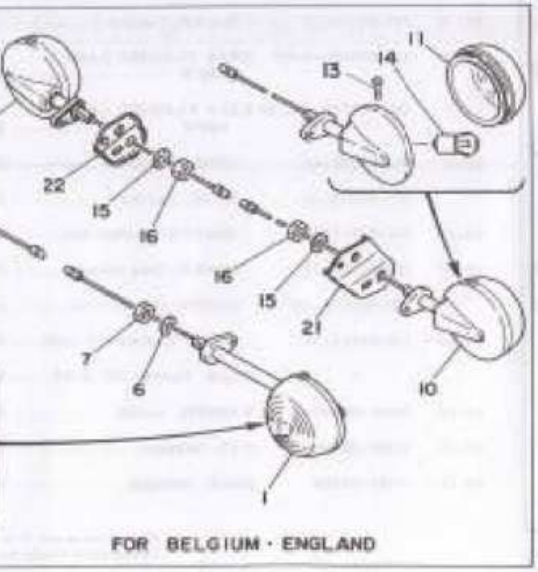




Ref. No.	Part No.	Description
35- 1	353-83310-30-33	FRONT FLASHER LAMP ASS'Y
	2M6-83310-N0-93	FRONT FLASHER LAMP ASS'Y
	2M5-83310-N0-93	FRONT FLASHER LAMP ASS'Y
35- 2	183-83313-70	. GASKET, flasher lens
35- 3	183-83312-70	. LENS, flasher
	1V1-83312-01	. LENS, flasher
35- 4	183-83333-71	. SCREW, lens fitting
	2N3-83333-N0	. SCREW, lens fitting
35- 5	152-83311-10	. BULB, flasher (6V-10W)
	*	BULB, flasher (6V-21W)
35- 6	9290.-08100	WASHER, spring
35- 7	9550.-08400	NUT, hexagon
35- 8	355-83316-30	COLLAR, flasher 1
35- 9	353-83326-30	COLLAR, flasher 2
35-10	376-83330-30-93	REAR FLASHER LAMP ASS'Y
	2M6-83310-N0-93	REAR FLASHER LAMP ASS'Y
35-11	306-83332-40	. LENS, flasher
	1T1-83312-01	. LENS, flasher
35-12	306-83313-40	. GASKET, flasher lens
35-13	183-83333-71	. SCREW, lens fitting
	2N3-83333-N0	. SCREW, lens fitting
35-14	152-83311-10	. BULB, flasher (6V-10W)
	*	BULB, flasher (6V-21W)
35-15	9290.-08100	WASHER, spring
35-16	9550.-08600	NUT, hexagon
35-17	9730.-06050	BOLT, hexagon

*: The parts marked with * are supplied only by Yamaha.

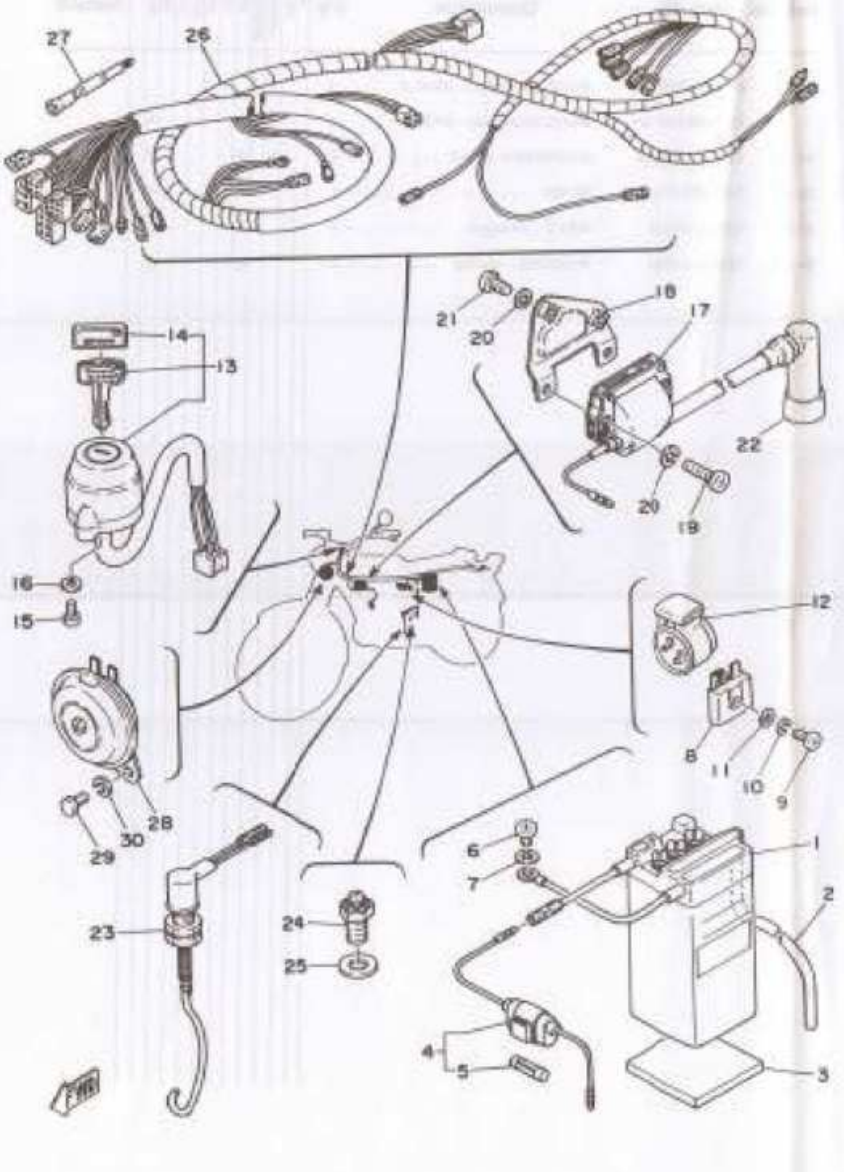




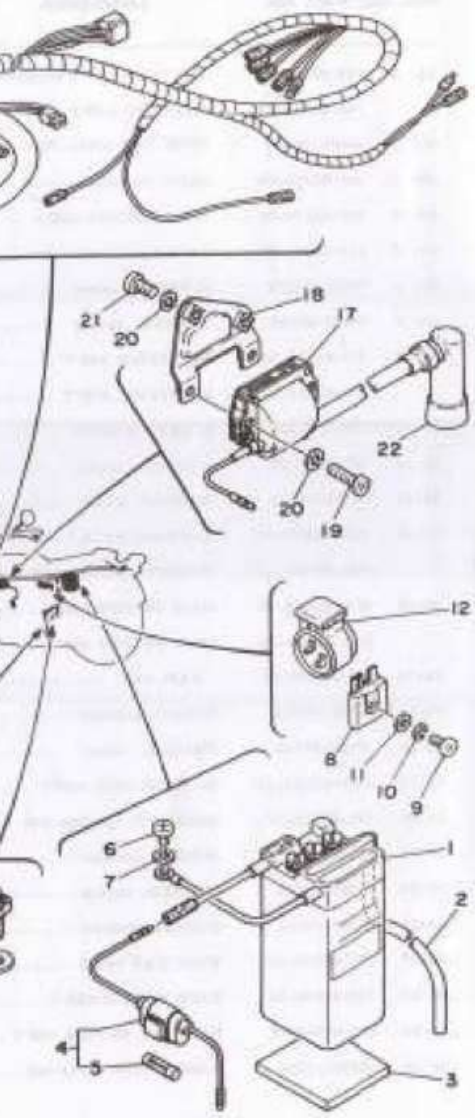
FOR BELGIUM · ENGLAND

Ref. No.	Part No.	Description	Q'ty	Remarks
15-18	92903-06200	WASHER, plain	4	
15-19	92903-06100	WASHER, spring	2	
15-20	95103-06600	NUT, hexagon	2	
15-21	2L7-83548-00	STAY, flasher 3	1	
15-22	2L7-83549-00	STAY, flasher 4	1	

Fig. 36 ELECTRICAL



Ref. No.	Part No.	Description
36- 1	104-82110-50	BATTERY ASS'Y (6N6A-4D)
	104-82110-21	BATTERY ASS'Y (6N6A-4D)
36- 2	90641-09433	HOSE (168-82112-00 S-580)
36- 3	304-82122-00	SEAT, battery
36- 4	353-82150-00	FUSE HOLDER ASS'Y
36- 5	116-82101-00	FUSE (6V-30A)
36- 6	92501-06010	SCREW, panhead
36- 7	92901-06100	WASHER, spring
36- 8	353-81970-50	RECTIFIER ASS'Y
	353-81970-63	RECTIFIER ASS'Y
36- 9	98501-05020	SCREW, panhead
36-10	92901-05100	WASHER, spring
36-11	92901-05200	WASHER, plain
36-12	2E2-83110-40	FLASHER RELAY ASS'Y
	2M5-83050-10	FLASHER RELAY ASS'Y
36-13	2L4-82500-41	MAIN SWITCH ASS'Y
	2L5-82500-20	MAIN SWITCH ASS'Y
36-14	326-82579-00	CAP, key
36-15	98501-05012	SCREW, panhead
36-16	92901-05100	WASHER, spring
36-17	3M4-82310-40	IGNITION COIL ASS'Y
36-18	336-82316-01	BRACKET, ignition coil
36-19	92501-06025	SCREW, panhead
36-20	92901-06100	WASHER, spring
36-21	92501-06012	SCREW, panhead
36-22	127-82370-10	PLUG CAP ASS'Y
36-23	353-82530-01	STOP SWITCH ASS'Y
36-24	341-82540-01	NEUTRAL SWITCH ASS'Y
36-25	9043(-11034	GASKET (116-82543-00)



Ref. No.	Part No.	Description	Q'ty	Remarks
36-24	2L4-82590-20	WIRE HARNESS ASS'Y	1	
	2L7-82590-20	WIRE HARNESS ASS'Y	1	
36-27	5U7-81980-A0	ADJUSTER ASS'Y	1	
36-28	2A6-83371-30	HORN	1	
36-29	97381-06012	BOLT, hexagon	2	
36-30	92981-06100	WASHER, spring	2	

REPAIR KIT

YAMAHA
PARTS

Fig. 37 REPAIR KIT

Description	Q'ty	Remarks
ON ASS'Y STD)	1s	
ON ASS'Y 1st O.S)	1s	
ON ASS'Y 2nd O.S)	1s	
ON ASS'Y 3rd O.S)	1s	
ON ASS'Y 4th O.S)	1s	
ON ASS'Y (STD)	1s	
ON ASS'Y (1st O.S)	1s	
ON ASS'Y (2nd O.S)	1s	
ON ASS'Y (3rd O.S)	1s	
ON ASS'Y (4th O.S)	1s	
STON (STD 39.96mm)	1,3	Ref. No. 3-9
STON (STD 40.06mm)	1	
STON (40.25mm 1st O.S)	1	
STON (40.50mm 2nd O.S)	1	
STON (40.75mm 3rd O.S)	1	
STON (41.00mm 4th O.S)	1	
STON (STD 39.96mm)	1,3	
STON (STD 40.06mm)	1	
STON (40.25mm 1st O.S)	1	
STON (40.50mm 2nd O.S)	1	
STON (40.75mm 3rd O.S)	1	
STON (41.00mm 4th O.S)	1	
N, piston	1	3-10
RCLIP 132-11654-00)	2	3-11
STON RING SET (STD)	1s	3-12
STON RING SET (1st O.S)	1s	
STON RING SET (2nd O.S)	1s	
STON RING SET (3rd O.S)	1s	

Ref. No.	Part No.	Description	Q'ty	Remarks
	260-11601-A3	. PISTON RING SET (4th O.S)	1s	
37- 6	1KB-11650-00	CONNECTING ROD ASS'Y	1s	
37- 7	338-11651-00	. ROD, connecting	1	Ref No. 3-4
37- 8	91310-418E3	. BEARING, con-rod big end	1	3-5
37- 9	257-11681-00	. PIN, crank	1	3-6
37-10	98209-10112	. WASHER (132-11685-00)	2	3-7
37-11	91310-11268	. BEARING, con-rod small end	1	3-8
37-12	2L4W0001-00	GASKET KIT	1s	
	2L7W0001-00	GASKET KIT	1s	
	2L8W0001-00	GASKET KIT	1s	
37-13	90430-12038	. GASKET (132-15353-00)	1	3-9
37-14	351-11351-00	. GASKET, cylinder	1	4-11
37-15	1C3-11181-00	. GASKET, cylinder head	1	4-13
	317-11181-00	. GASKET, cylinder head	1	
	378-11181-00	. GASKET, cylinder head	1	
37-16	353-15451-00	. GASKET, crankcase cover	2	2-9
37-17	93210-28190	. O-RING (2.6-20.5)	1	2-15
37-18	137-15353-00	. GASKET, drain plug (14-21-15)	1	3-14
37-19	93210-13014	. O-RING (1.8-13)	1	3-3
37-20	351-13621-00	. PACKING, valve seat	2	10-14
	343-13621-00	. PACKING, valve seat	2	11-14
37-21	353-13556-00	. GASKET	2	11-17
37-22	367-14384-00	. GASKET, float chamber	3	12-4
	1C3-14384-00	. GASKET, float chamber	3	
	353-14384-00	. GASKET, float chamber	3	12-1
37-23	132-14613-00	. GASKET, exhaust pipe	1	14-10
37-24	139-14714-00	. GASKET, muffler joint	1	14-12

Fig. 37 REPAIR KIT

Ref. No.	Part No.	Description	Q'ty	Remarks
37-25	124-13116-00	. GASKET, pump case	1	15-1
37-26	98430-06204	. GASKET (137-13187-01) ...	1	13-14
37-27	250-99903-00	OIL SEAL KIT	1s	
37-28	93101-28611	. OIL SEAL (SW-28-48-8) ...	1	Ref. No. 3-14
37-29	93102-20009	. OIL SEAL (SD-20-35-7) ...	1	3-38
37-30	93104-11028	. OIL SEAL (SO-10.5-15-5)	1	4-33
37-31	257-13305-00	. SEAL, push rod	1	5-8
37-32	93102-25017	. OIL SEAL (SD-25-40-5) ...	1	3-27
37-33	93101-12004	. OIL SEAL (S-12-22-5)	1	7-13
37-34	93109-13001	. OIL SEAL (SDC-15-26-6) ..	1	8-16
37-35	93101-10001	. OIL SEAL (S-10-21-5)	1	13-4