YAMAHA

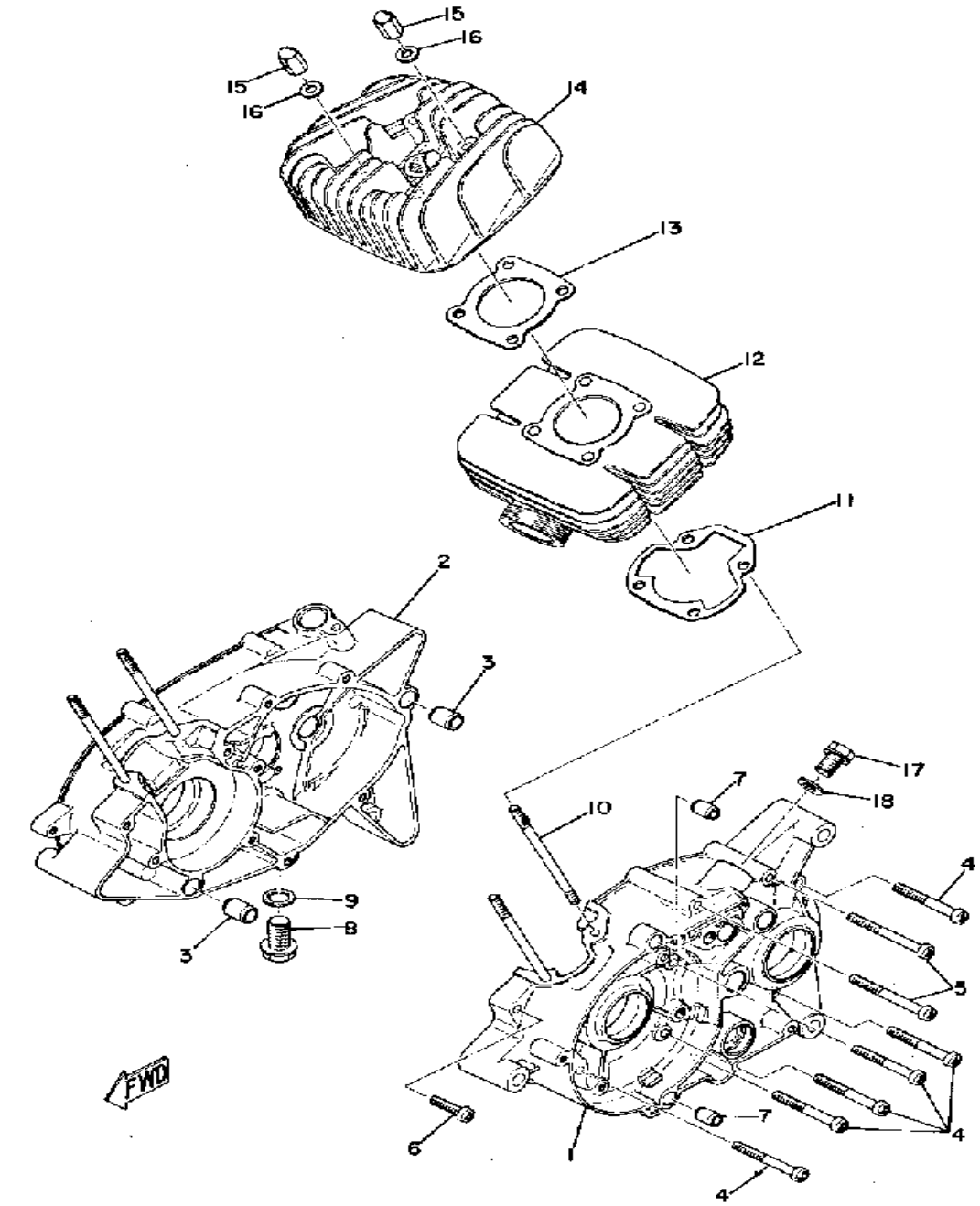
GENUINE

PARTS CATALOGUE

MOTORCYCLE

A1

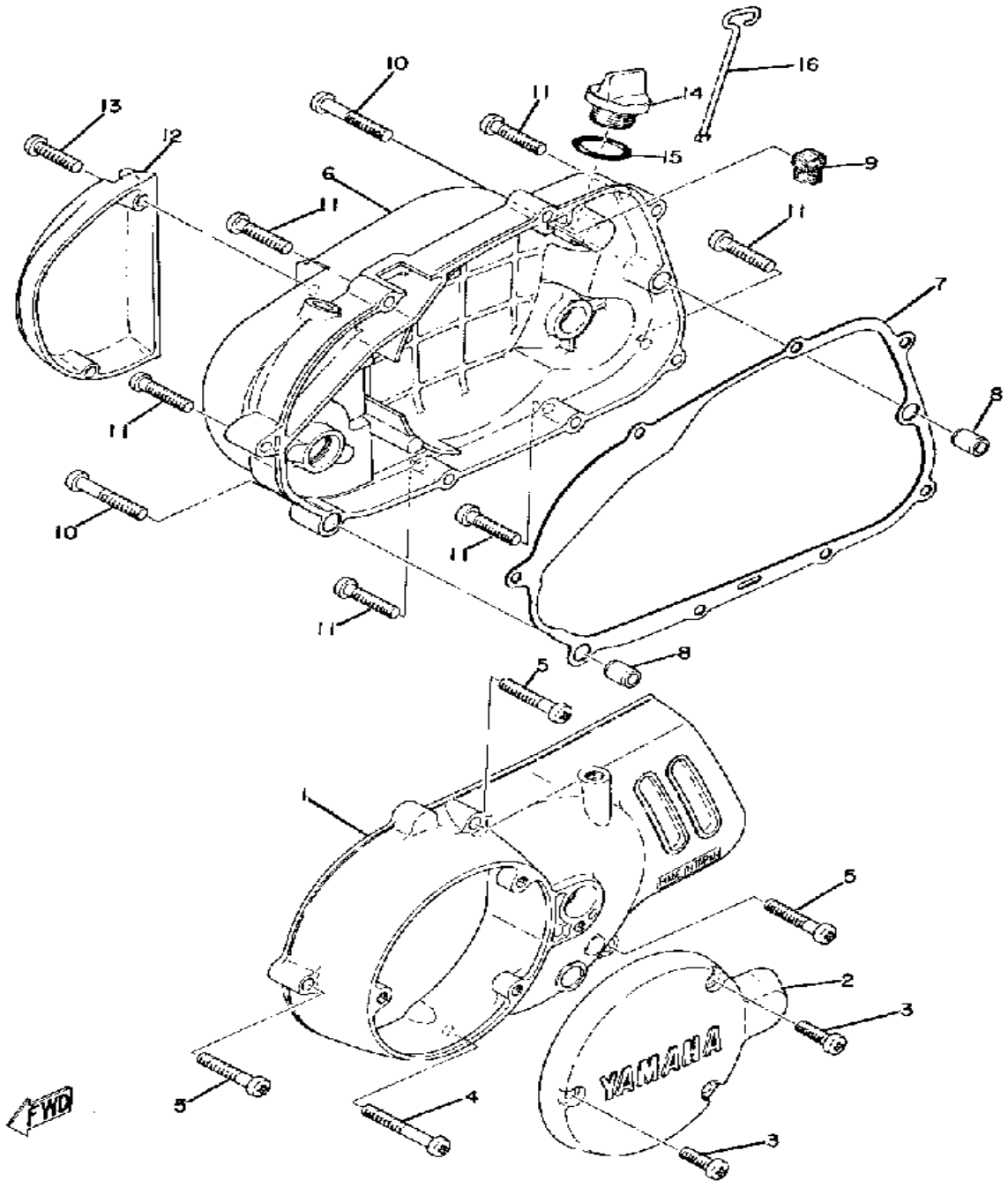
CRANKCASE - CYLINDER



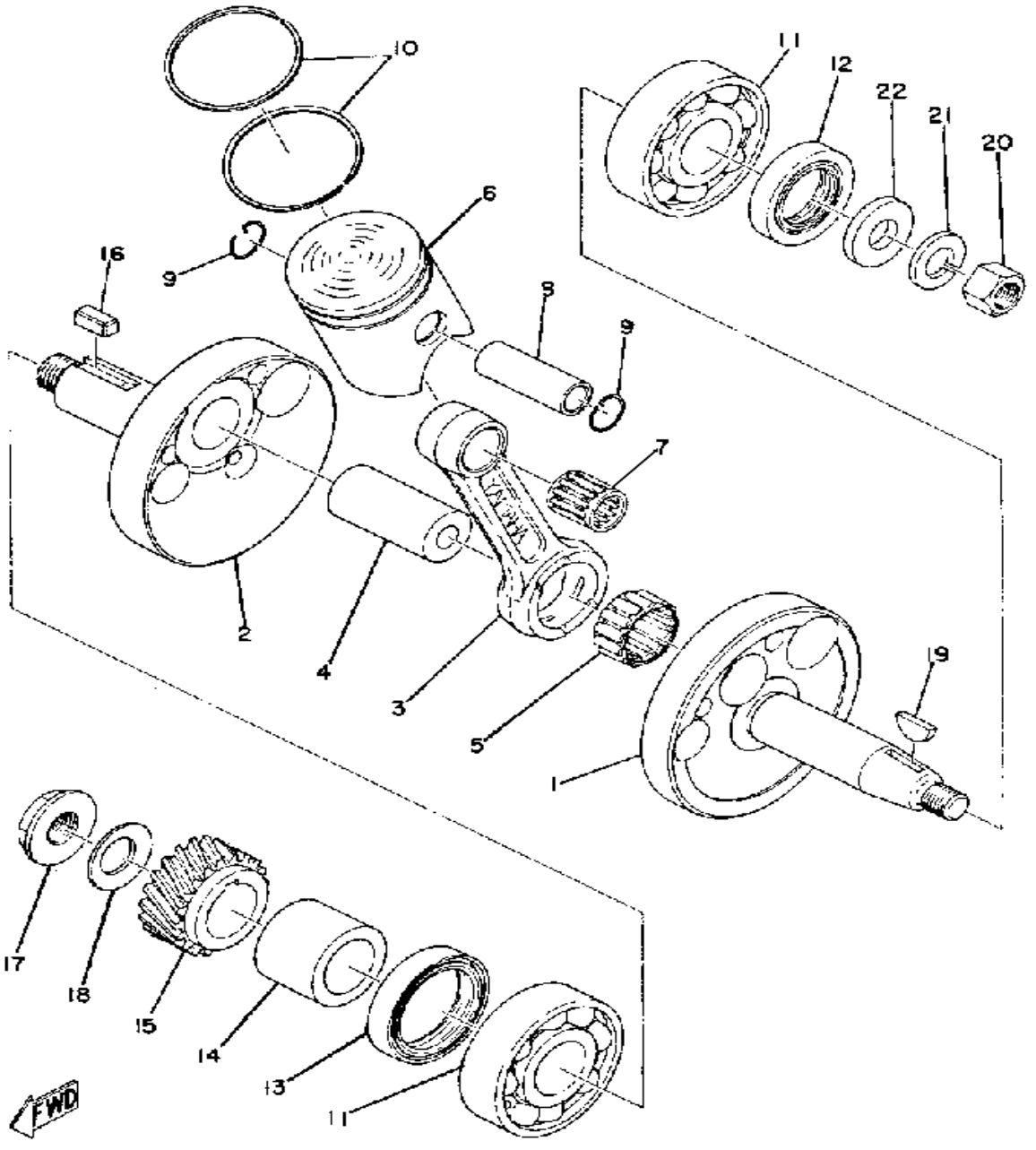
CAPACITIES – Transmission	500cc (17 oz.) SAE 10W30 Oil (Yamalube 4-cycle)

Ref. No.	Part Number	Description	Qty	Remarks
1	(353-15111-00-00)	CRANKCASE 1	1	
2	(353-15121-02-00)	CRANKCASE 2	1	
3	99510-12016-00	PIN, DOWEL	2	
4	98580-06550-00	SCREW PAN HEAD (92503-06050)	8	
5	98580-06055-00	SCREW, pan head (92501-06065-00)	2	
6	98511-06025-00	SCREW PAN HEAD (92501-06025)	1	
7	99530-10014-00	PIN, DOWEL	2	
8	90340-12005-00	PLUG, DRAIN	1	
9	90430-12207-00	GASKET	1	
10	90116-06026-00	BOLT, STUD	4	
11	3MT-11351-00-00	GASKET, CYLINDER	1	
12	(388-11311-00-R4)	CYLINDER 1	1	
13	517-11181-00-00	GASKET, CYLINDER HEAD 1	1	
14	(388-11111-01-94)	HEAD, CYLINDER 1	1	
15	90176-06002-00	NUT, CROWN	4	
16	92990-06200-00	WASHER	4	
17	90340-10003-00	PLUG, STRAIGHT SCRW	1	
18	90430-10031-00	GASKET	1	

CRANKCASE COVER



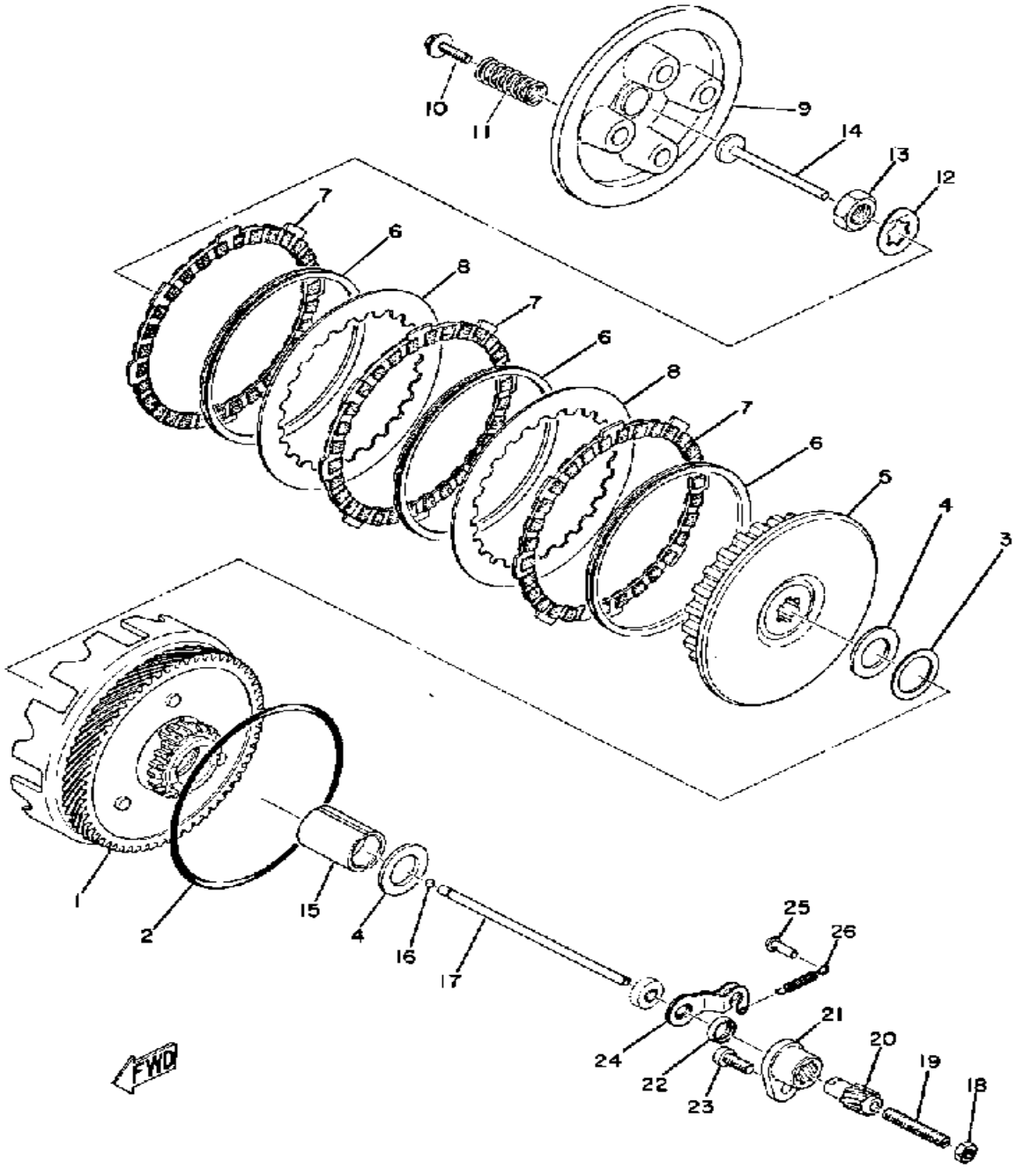
Ref. No.	Part Number	Description	Qty	Remarks
1	353-15411-00-Y4	COVER, CRANKCASE L (353-15411-00-Y4)	1	
2	353-15415-00-Y4	COVER, GENERATOR	1	
3	98580-06020-00	SCREW	3	
4	98580-06545-00	SCREW PAN HEAD (92503-06045)	1	
5	98580-06030-00	SCREW PAN HEAD	3	
6	353-15421-00-00	COVER, CRANKCASE R	1	
7	3MT-15451-00-00	GASKET, CRCS COVER (353-15451-00)	1	
8	99530-10014-00	PIN, DOWEL	2	
9	353-15437-02-00	SCRAPER, OIL	1	
10	98580-06040-00	SCREW, pan head (92501-06040-00)	2	
11	98580-06030-00	SCREW PAN HEAD	7	
12	353-15416-00-00	COVER, OIL PUMP	1	
13	98511-06025-00	SCREW PAN HEAD (92501-06025)	2	
14	1RG-15363-00-00	PLUG, OIL	1	
15	93210-21190-00	O-RING	1	
16	353-15361-00-00	GAUGE, LEVEL	1	



CRANK - PISTON

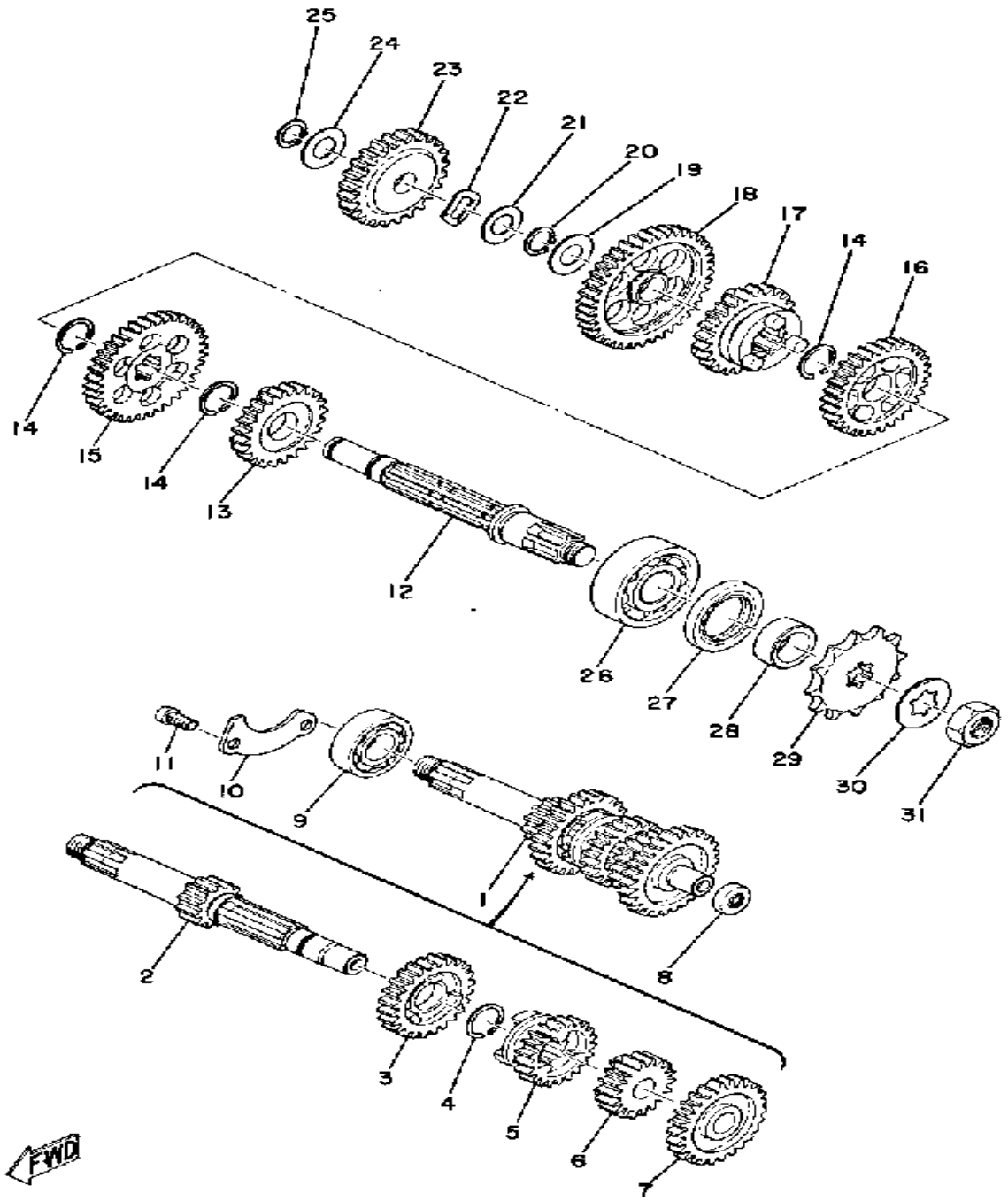
Ref. No.	Part Number	Description	Qty	Remarks
1	(353-11412-00-00)	CRANK 1	1	
2	(353-11422-01-00)	CRANK 2	1	
3	3R1-11651-01-00	. ROD, CONNECTING	1	
4	257-11681-00-00	. PIN, CRANK 1	1	
5	93310-418T0-00	. BERING, CYLINDRICAL	1	
6	388-11631-00-96	PISTON STD	1	
	388-11635-00-00	PISTON 1 O/S 0. 5	1	ALTERNATE PARTS
	388-11636-00-00	PISTON 2 O/S 0. 0	1	ALTERNATE PARTS
7	93310-11268-00	BEARING	1	
8	102-11633-02-00	PIN, PISTON	1	
9	93450-13022-00	CIRCLIP	2	
10	(388-11601-20-00)	PISTON RINGSET 2ND	1	ALTERNATE PARTS
	388-11601-00-00	PISTON RINGSET STD	1	
	388-11601-10-00	PISTON RINGSET 1ST	1	ALTERNATE PARTS
11	93306-20458-00	BEARING	2	
12	93102-20009-00	OIL SEAL	1	
13	93103-28011-00	OIL SEAL	1	
14	90387-205E9-00	COLLAR	1	
15	353-16111-01-00	GEAR, PRI DRIVE	1	
16	90282-05005-00	KEY, STRAIGHT	1	
17	90179-12244-00	NUT, SPEC''L SHAPE	1	
18	90208-12015-00	WASHER, CONICAL SPRING	1	
19	90280-03017-00	KEY, WOODRUFF	1	
20	90170-12175-00	NUT	1	
	95303-12600-00	NUT	1	
21	92901-12100-00	WASHER, SPRING	1	
22	90201-12535-00	WASHER, PLATE	1	
-1	2U2-11400-00-00	CRANKSHAFT ASSEMBLY	1	

CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
1	353-16150-02-00	. PRI DRVN GEAR	1	
2	93210-98202-00	. . O-RING	1	
3	90201-23315-00	. WASHER, PLATE (116-16153-00)	1	
4	122-16164-00-00	. PLATE, THRUST 2	1	
5	353-16371-00-00	. BOSS, CLUTCH	1	
6	131-16367-00-00	. RING, CUSHION	3	
7	131-16321-00-00	. PLATE, FRICTION	3	
8	257-16324-00-00	. PLATE, CLUTCH 1	2	
9	353-16351-00-00	. PLATE, PRESSURE 1	1	
10	90119-05001-00	. BOLT, WITH WASHER	4	
11	90501-20125-00	. SPRING, COMPRESSION	4	
12	90208-12015-00	WASHER, CONICAL SPRING	1	
13	90170-12060-00	NUT	1	
14	137-16356-00-00	ROD, PUSH 1	1	
15	90560-17123-00	SPACER	1	
16	93503-16010-00	BALL	1	
17	353-16357-00-00	ROD, PUSH 2	1	
18	95380-06700-00	NUT	1	
19	90113-06013-00	BOLT, SET	1	
20	241-16341-01-00	SCREW, PUSH	1	
21	353-16396-00-00	HOUSING, PUSH SCREW	1	
22	93104-10085-00	OIL SEAL, SO-TYPE	1	
23	98503-06014-00	SCREW, PAN HEAD (92502-06016)	1	
24	451-16342-00-00	LEVER, PUSH	1	
25	132-16346-00-00	HOOK, SPRING	1	
26	90506-07066-00	SPRING, TENSION	1	
-1	(353-16301-01-00)	CLUTCH ASSEMBLY	1	

TRANSMISSION

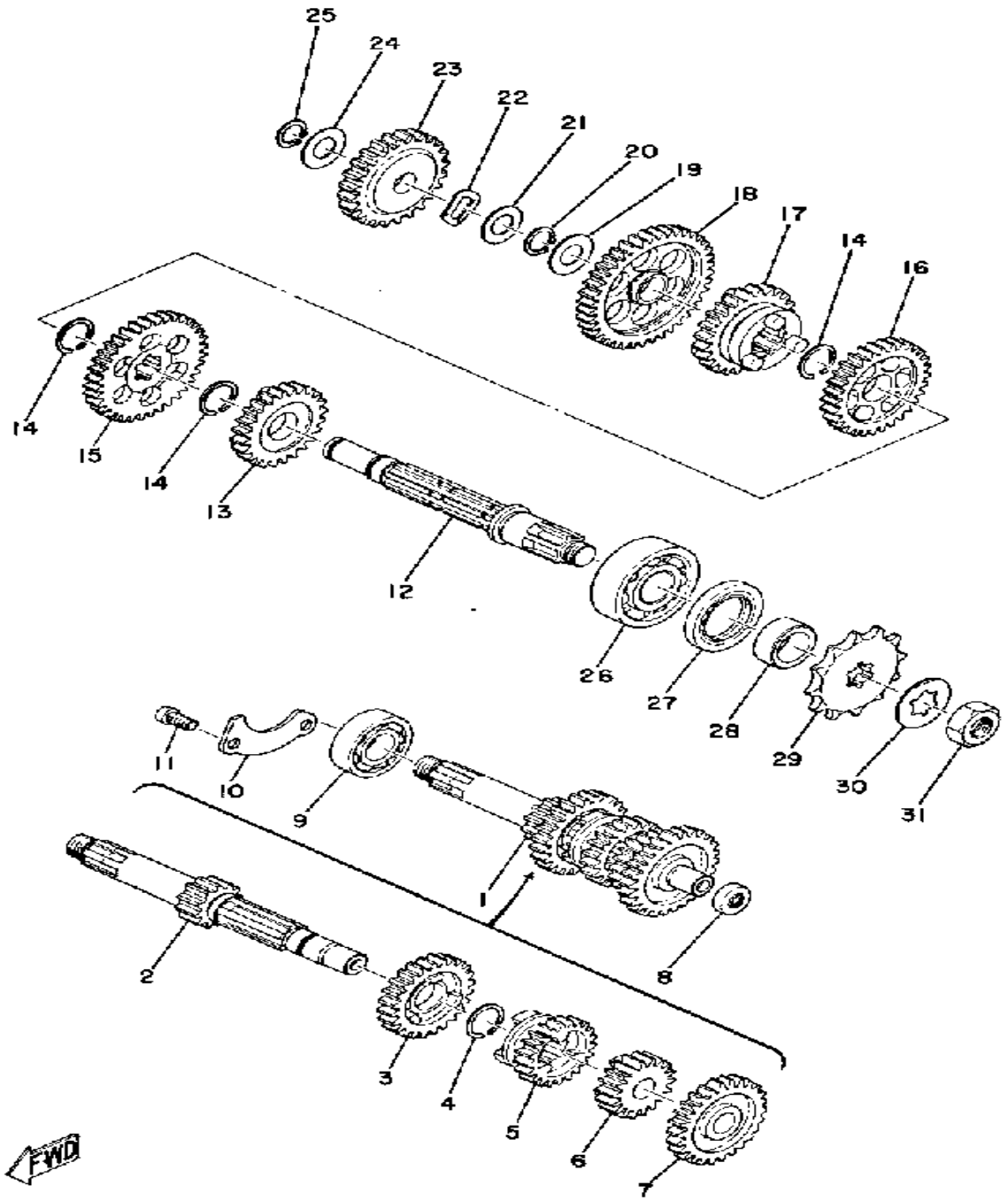


Ref. No.	Part Number	Description	Qty	Remarks
2	353-17411-01-00	. AXLE, MAIN	1	
3	353-17141-12-00	. GEAR, 4TH PINION	1	
4	93440-16089-00	. CIRCLIP	1	
5	353-17131-10-00	. GEAR, 3RD PINION	1	
6	353-17121-11-00	. GEAR, 2ND PINION	1	
7	353-17151-00-00	. GEAR, 5TH PINION	1	
8	93102-04382-00	OIL SEAL, SD-TYPE (257-153879-00)	1	
9	93306-20333-00	BEARING	1	
10	353-17471-00-00	PLATE, COVER	1	
11	98580-06012-00	SCREW, PAN HEAD	2	
12	598-17421-00-00	AXLE, DRIVE	1	
13	353-17251-00-00	GEAR, 5TH WHEEL	1	
14	93440-16089-00	CIRCLIP	3	
15	353-17221-00-00	GEAR, 2ND WHEEL	1	
16	353-17231-00-00	GEAR, 3RD WHEEL	1	
17	353-17241-00-00	GEAR, 4TH WHEEL	1	
18	353-17211-01-00	GEAR, 1ST WHEEL	1	
19	257-17219-00-00	SHIM	1	
20	99009-13400-00	CIRCLIP (55X)	1	
21	90201-13202-00	WASHER, PLATE	1	
22	90206-15021-00	WASHER, WAVE	1	
23	353-15651-00-00	GEAR, KICK IDLE	1	
24	90201-12M34-00	WASHER, PLATE	1	
25	99009-12400-00	CIRCLIP	1	
26	93306-30302-00	BEARING	1	
27	93102-25017-00	OIL SEAL	1	
28	90387-17137-00	COLLAR	1	
29	93811-11005-00	SPROCKET, DRIVE (257-17461-11)	1	U.R.U.R.U.R.

SEE GRID A-9 FOR TRANSMISSION SERVICE DATA

CONTINUED ON NEXT FRAME ➤

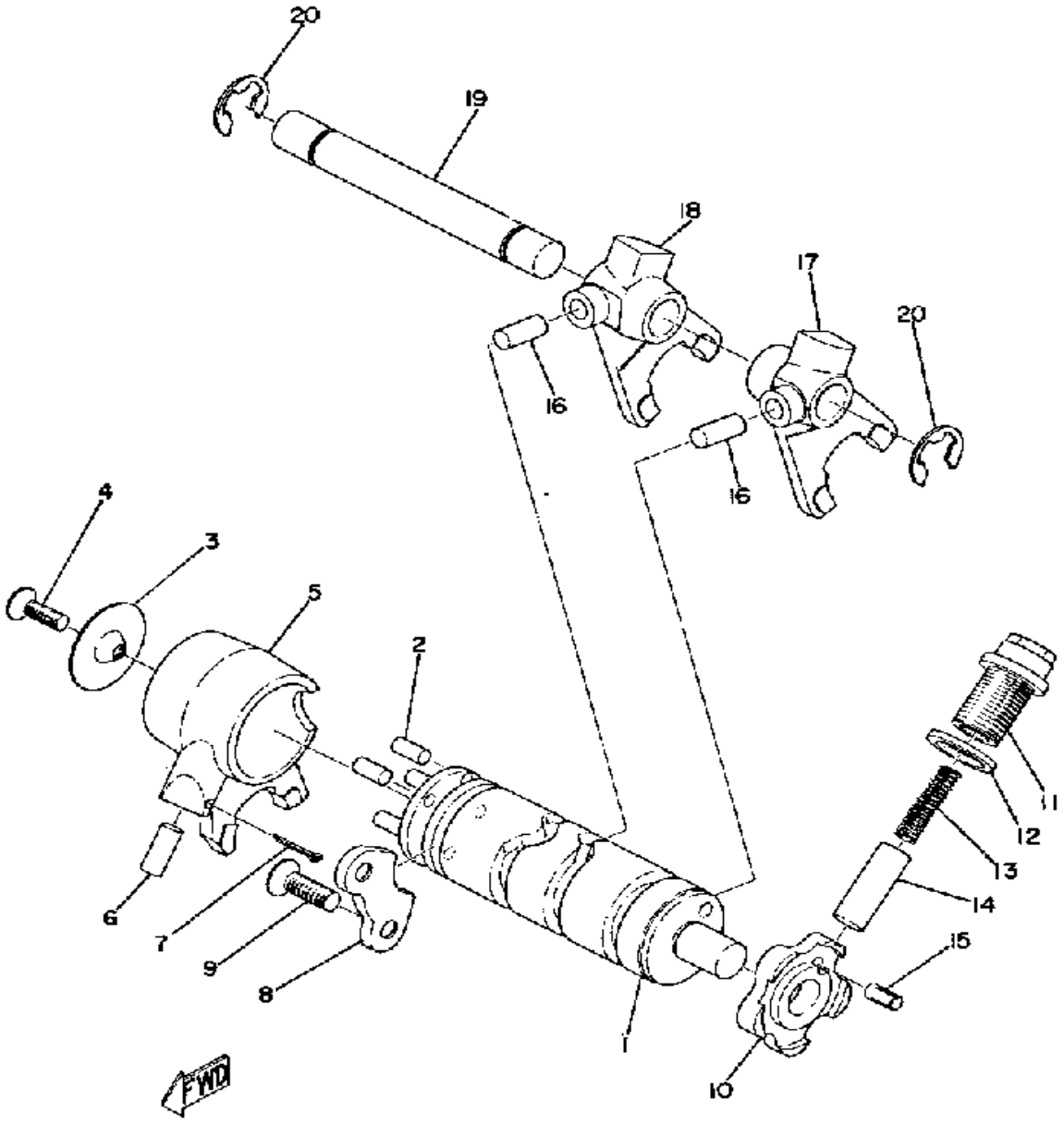
TRANSMISSION



SEE GRID A-9 FOR TRANSMISSION SERVICE DATA

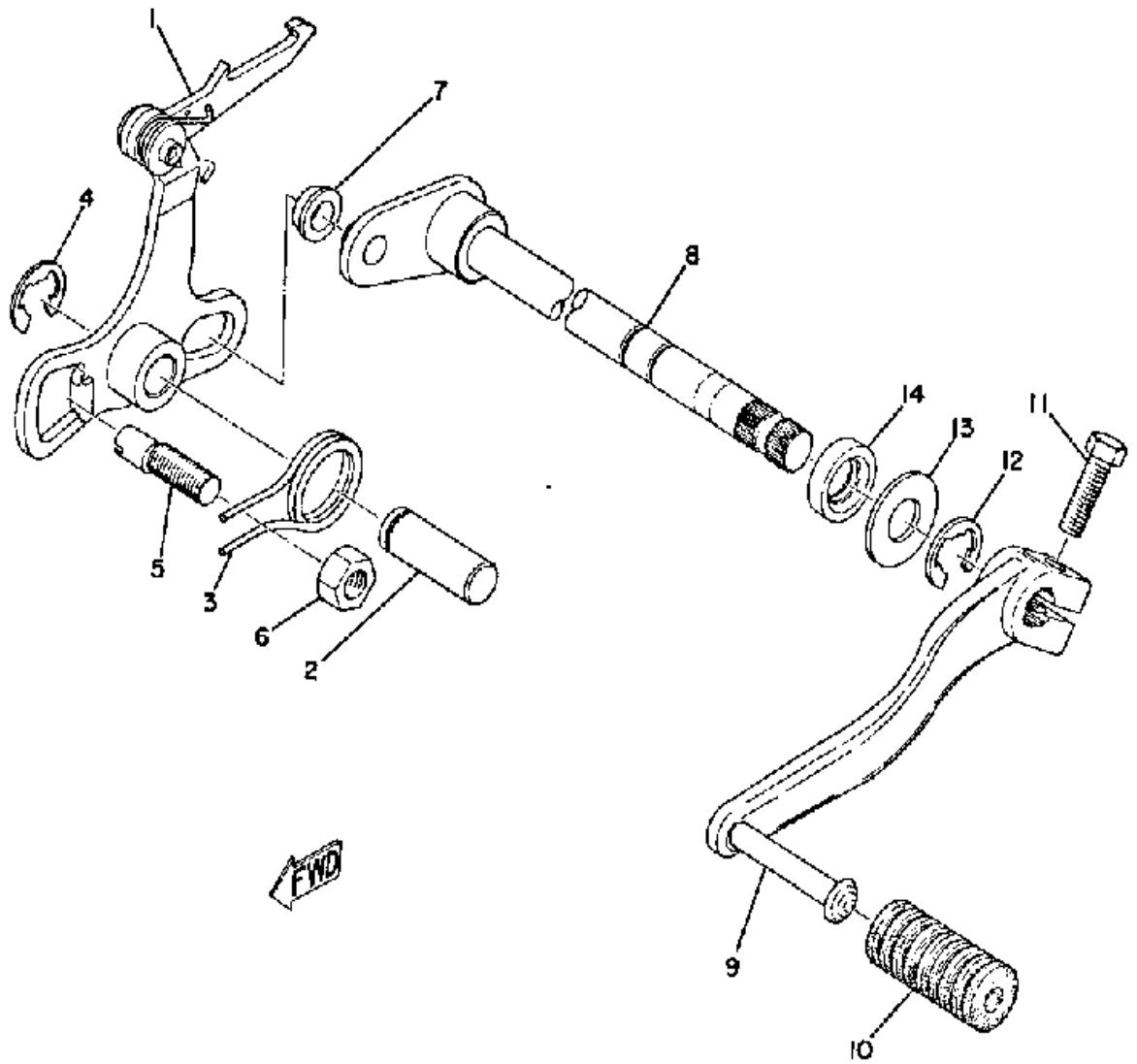
Ref. No.	Part Number	Description	Qty	Remarks
29	93811-12009-00	SPROCKET, DRIVEN (257-17461-21)	1	U.R.U.R.U.R.
	93811-13020-00	SPROCKET, DRIVE (257-17461-31)	1	U.R.U.R.U.R.STD
	93811-14033-00	SPROCKET, DRIVE	1	U.R.U.R.U.R.
30	90215-13019-00	WASHER, LOCK	1	
31	90179-12181-00	NUT, SPEC''L SHAPE	1	

SHIFTER 1



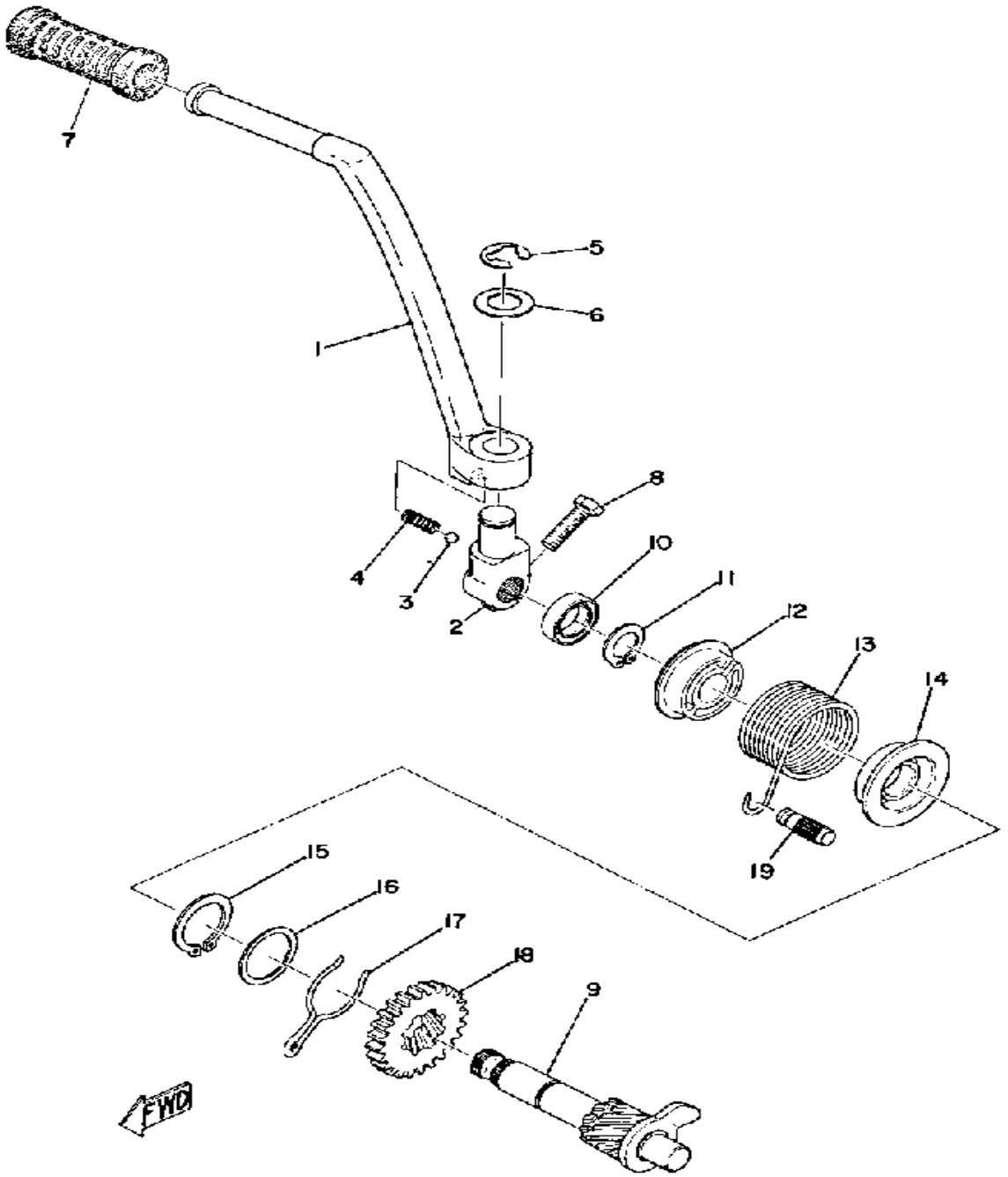
Ref. No.	Part Number	Description	Qty	Remarks
1	4U5-18540-00-00	SHIFT CAM ASSEMBLY	1	
2	93604-10011-00	PIN, DOWEL	4	
3	214-18561-00-00	PLATE, SIDE 1	1	
4	98701-05012-00	SCREW, FLAT HEAD	1	
5	353-18511-01-00	FORK, SHIFT 1	1	
6	93606-14081-00	PIN, DOWEL	1	
7	91401-25020-00	PIN, COTTER	1	
8	353-18562-00-00	PLATE, STOPPER 2	1	
9	98701-06014-00	SCREW, FLAT HEAD	2	
10	(353-18141-00-00)	PLATE, STOPPER	1	FOR 4MM DOWEL PIN
	(353-18141-00-00)	PLATE, STOPPER	1	M5-043
11	90109-14485-00	BOLT	1	
12	137-15353-00-00	GASKET, DRAIN	1	
13	(353-18557-00-00)	SPRING, CAM STOPPER	1	
	90501-09292-00	SPRING, COMPRESSION	1	
14	278-18547-02-00	STOPPER, CAM	1	
	353-18547-00-00	STOPPER, CAM	1	
15	(90256-05002-00)	PIN, GRVD STRAIGHT	1	N/A
	93604-08071-00	PIN, DOWEL	1	
16	93606-14081-00	PIN, DOWEL	2	
17	353-18512-01-00	FORK, SHIFT 2	1	
18	353-18513-01-00	FORK, SHIFT 3	1	
19	214-18531-00-00	BAR, SHIFT FORK GUIDE 1	1	
20	99006-10600-00	CIRCLIP	2	

SHIFTER 2



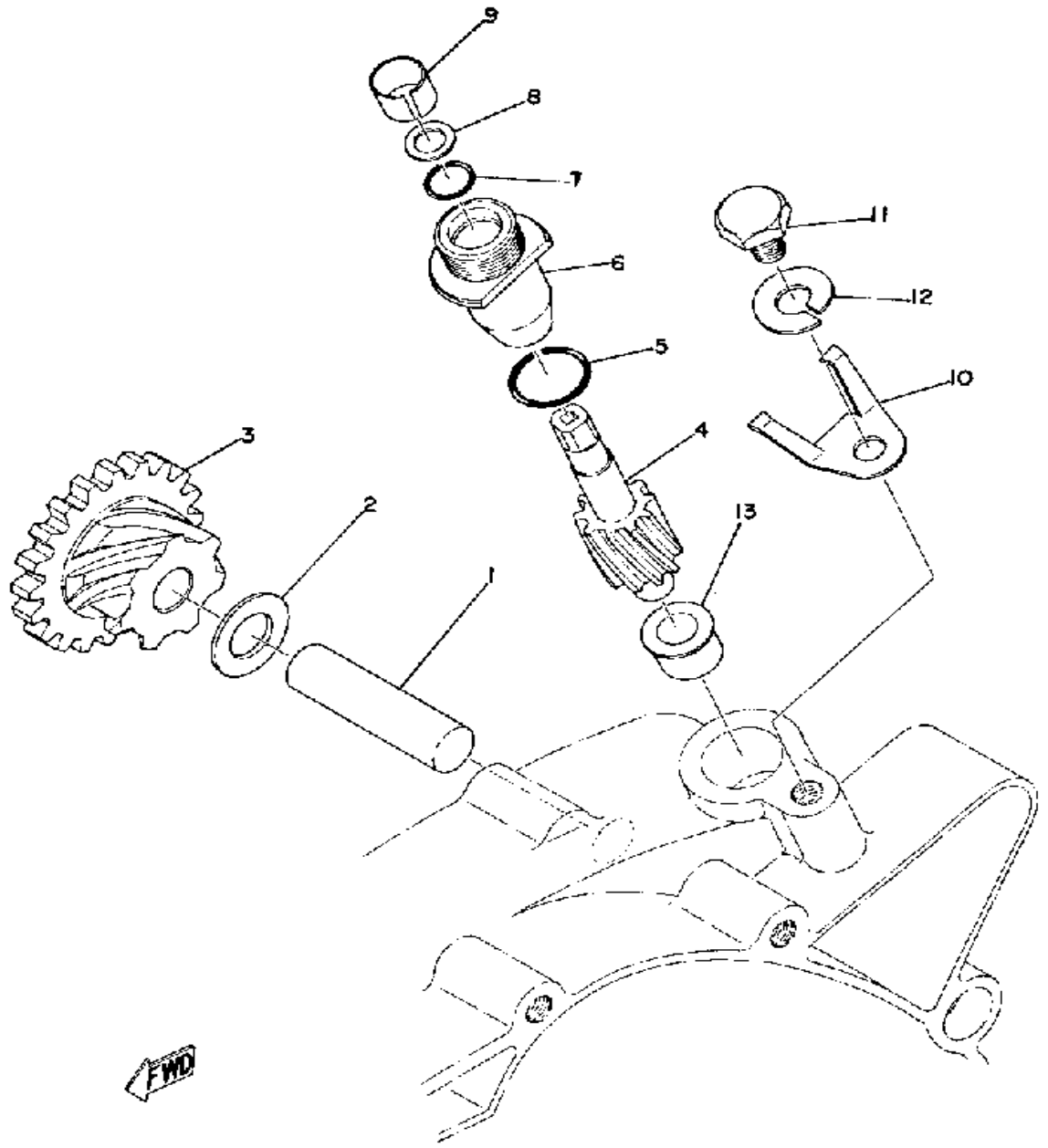
Ref. No.	Part Number	Description	Qty	Remarks
1	353-18120-00-00	SHIFT LEVER ASSEMBLY	1	
2	367-18197-00-00	SHAFT	1	
3	90508-32054-00	SPRING, TORSION	1	
4	99006-10600-00	CIRCLIP	1	
5	90149-08094-00	SCREW	1	
6	95333-08600-00	NUT, HEXAGON	1	
7	214-18178-00-00	ROLLER, SHIFT LEVER	1	
8	353-18101-03-00	SHIFT SHAFT ASSEMBLY	1	
9	2J5-18111-00-00	PEDAL, SHIFT	1	
10	132-18113-01-00	COVER, SHIFT PEDAL	1	
11	97011-06020-00	BOLT	1	
12	99006-10600-00	CIRCLIP	1	
13	90201-12575-00	WASHER, PLATE	1	
14	93102-12321-00	OIL SEAL, SD-TYPE	1	

KICK STARTER



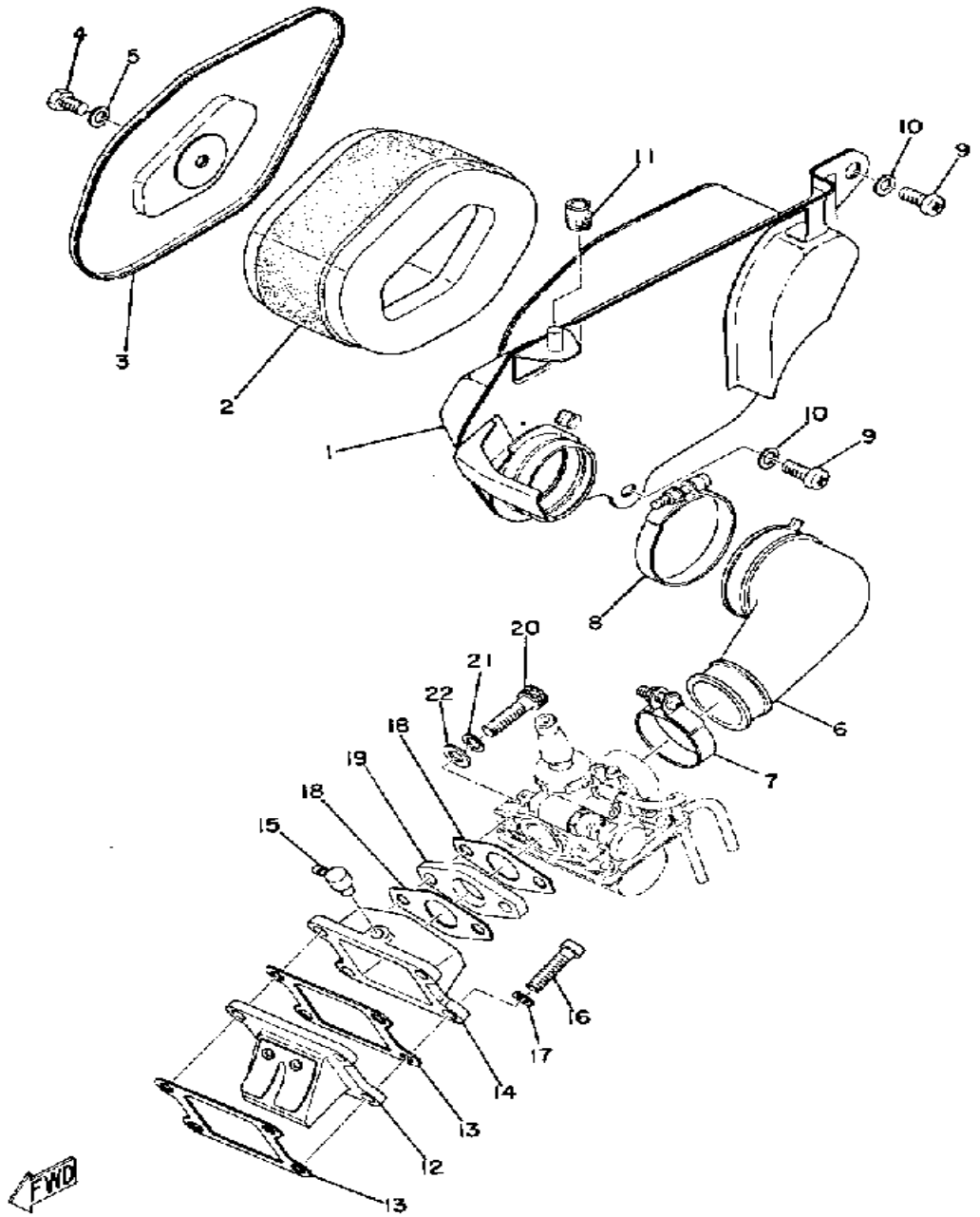
Ref. No.	Part Number	Description	Qty	Remarks
1	5G1-15620-00-00	KICK CRANK ASSEMBLY	1	
2	337-15621-01-00	BOSS, KICK CRANK	1	
3	93507-32031-00	BALL	1	
4	90501-12081-00	SPRING, COMPRESSION	1	
5	99006-10600-00	CIRCLIP	1	
6	90201-15234-00	WASHER, PLATE	1	
7	156-15618-01-00	COVER, KICK LEVER	1	
8	97011-06025-00	BOLT (97001-06025)	1	
9	353-15660-01-00	KICK AXLE ASSEMBLY	1	
10	93109-15001-00	OIL SEAL	1	
11	99009-15400-00	CIRCLIP	1	
12	132-15676-01-00	COVER, SPRING	1	
13	90508-26136-00	SPRING, TORSION	1	
14	90508-26136-00	SPRING, TORSION	1	
15	93410-25017-00	CIRCLIP	1	
	93410-25017-00	CIRCLIP	11	
16	90201-253K0-00	WASHER, PLATE (T=1.0)	1	
17	90468-26038-00	CLIP	1	
18	353-15641-00-00	GEAR, KICK	1	
19	248-15668-00-00	STOPPER	1	

TACHOMETER GEAR



Ref. No.	Part Number	Description	Qty	Remarks
1	237-17861-00-00	AXLE, DRIVE GEAR	1	
2	248-17837-00-00	SHIM	1	
3	353-17831-01-00	GEAR, DRIVE (353-17831-00)	1	
4	214-17841-01-00	GEAR, DRIVEN	1	
5	93210-13016-00	O-RING	1	
6	353-17810-00-00	HOUSING ASSEMBLY, TACH (214-17811-01)	1	
7	93210-07100-00	O-RING	1	
8	214-17847-00-00	SHIM (7.5-10.8-0.4)	1	
9	90383-10005-00	BUSH, FORMED (214-17815-00) 0 1	1	
10	5U7-17812-00-00	STOPPER	1	
11	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
12	92995-06100-00	WASHER, SPRING	1	
13	90381-08002-00	BUSHING (214-17843-00)	1	

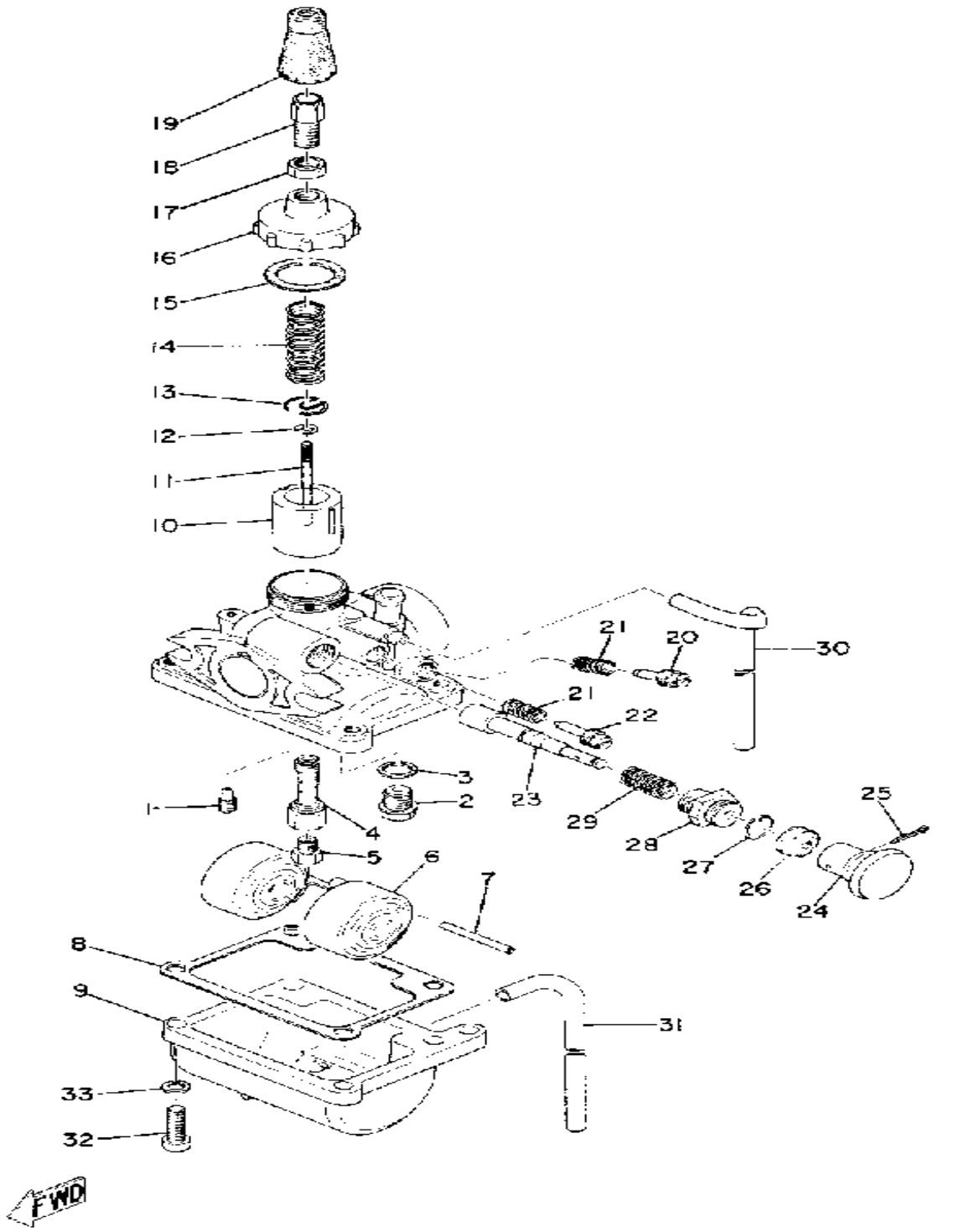
INTAKE



Air Filter (type x quantity)	Wet Foam Rubber x 1

Ref. No.	Part Number	Description	Qty	Remarks
1	(353-14411-00-33)	CASE, AIR CLEANER 1	1	YAMAHA BLACK
2	353-14451-09-00	ELEMENT, AIR CLNR	1	
3	(388-14412-00-33)	CAP, CLEANER CASE 1	1	YAMAHA BLACK
4	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
5	92990-06200-00	WASHER	1	
6	353-14453-01-00	JOINT, AIR CLNR 1	1	
7	90460-33013-00	CLAMP, HOSE (353-14455-00-00)	1	
8	90460-49248-00	CLAMP, HOSE (1)	1	
9	98503-06014-00	SCREW, PAN HEAD (92502-06016)	2	
10	92990-06200-00	WASHER	2	
11	353-21778-00-00	DAMPER, LOCATING 1	1	
12	353-13610-01-00	REED VALVE ASSEMBLY	1	
13	3MT-13621-00-00	GASKET, VALVE SEAT	2	
14	(353-13565-00-00)	JOINT, CARBURETOR	1	
15	278-13552-02-00	NOZZLE (278-13552-01) 0 1	1	
16	98511-06025-00	SCREW PAN HEAD (92501-06025)	4	
	98580-06020-00	SCREW	4	
17	92995-06100-00	WASHER, SPRING	4	
18	3FD-13556-00-00	GASKET, MANIFOLD	2	
19	353-13555-00-00	MANIFOLD, INTAKE	1	
20	91316-06025-00	BOLT	2	
21	92995-06100-00	WASHER, SPRING	2	
22	92990-06200-00	WASHER	2	

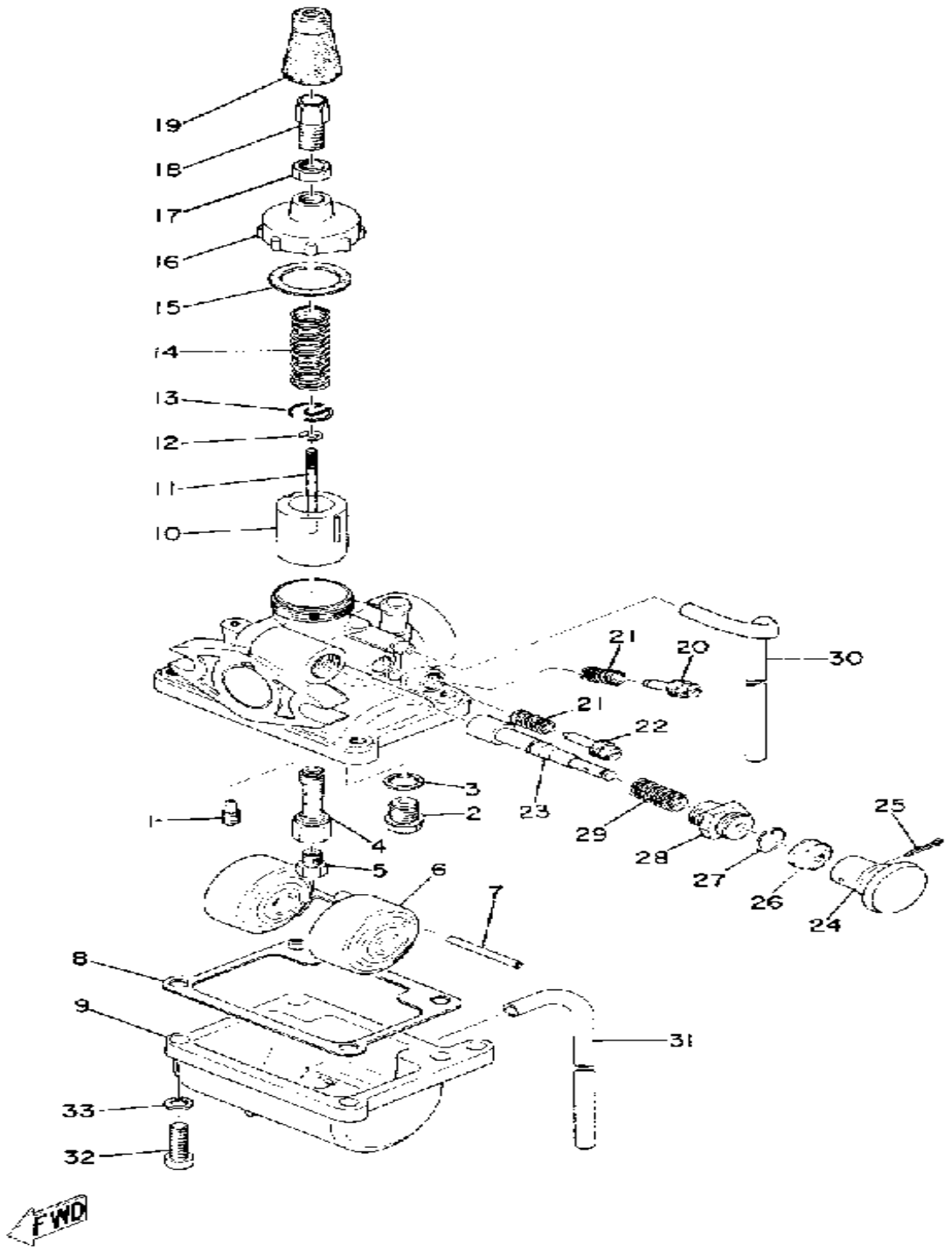
CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
1	260-14142-25-00	. JET, PILOT (# 25)	1	
2	2E9-14190-12-00	. NEEDLE VALVE ASSEMBLY .	1	
3	127-14195-00-00	. WASHER, NEEDLE VALVE . .	1	
4	127-14141-14-00	. NOZZLE, MAIN	1	
5	(127-14143-18-00)	JET, MAIN # 0	1	U.R.U.R.U.R.
	127-14143-19-00	. JET, MAIN # 5	1	U.R.U.R.U.R.
	127-14143-20-00	. JET, MAIN #1 0	1	U.R.U.R.U.R.
	127-14143-22-00	. JET, MAIN #1 0	1	U.R.U.R.U.R.
6	353-14185-01-00	. FLOAT	1	
7	353-14186-00-00	. PIN, FLOAT	1	
8	353-14184-00-00	. GASKET, FLOAT CHMBR . . .	1	
10	353-14112-20-00	. VALVE, THROTTLE 1	1	
11	(353-14116-02-00)	NEEDLE	1	
12	(353-14137-00-00)	CLIP	1	
13	439-14136-01-00	. SEAT, SPRING	1	
14	353-14131-00-00	. SPRING, THRTL VALVE	1	
15	353-14126-00-00	. GASKET	1	
16	(353-14158-00-00)	TOP, MIXING CHAMBER	1	
17	802-14161-00-00	. NUT, CABLE ADJUSTING . . .	1	
18	12G-14106-00-00	. CABLE ADJUST SCREW SET	1	
19	802-14169-00-00	. CAP	1	
20	17L-14104-00-00	. AIR SCREW SET	1	
21	127-14134-00-00	. SPRING, AIR ADJUSTING . . .	2	
22	12G-14103-00-00	. THROTTLE SCREW SET	1	
23	304-14171-00-00	. PLUNGER, STARTER	1	
24	304-14261-00-00	. HOLDER	1	
25	91490-16020-00	PIN, COTTER	1	
26	132-14173-00-00	. COVER, PLUNGER CAP	1	
27	353-14138-00-00	. CLIP, PLUNGER	1	

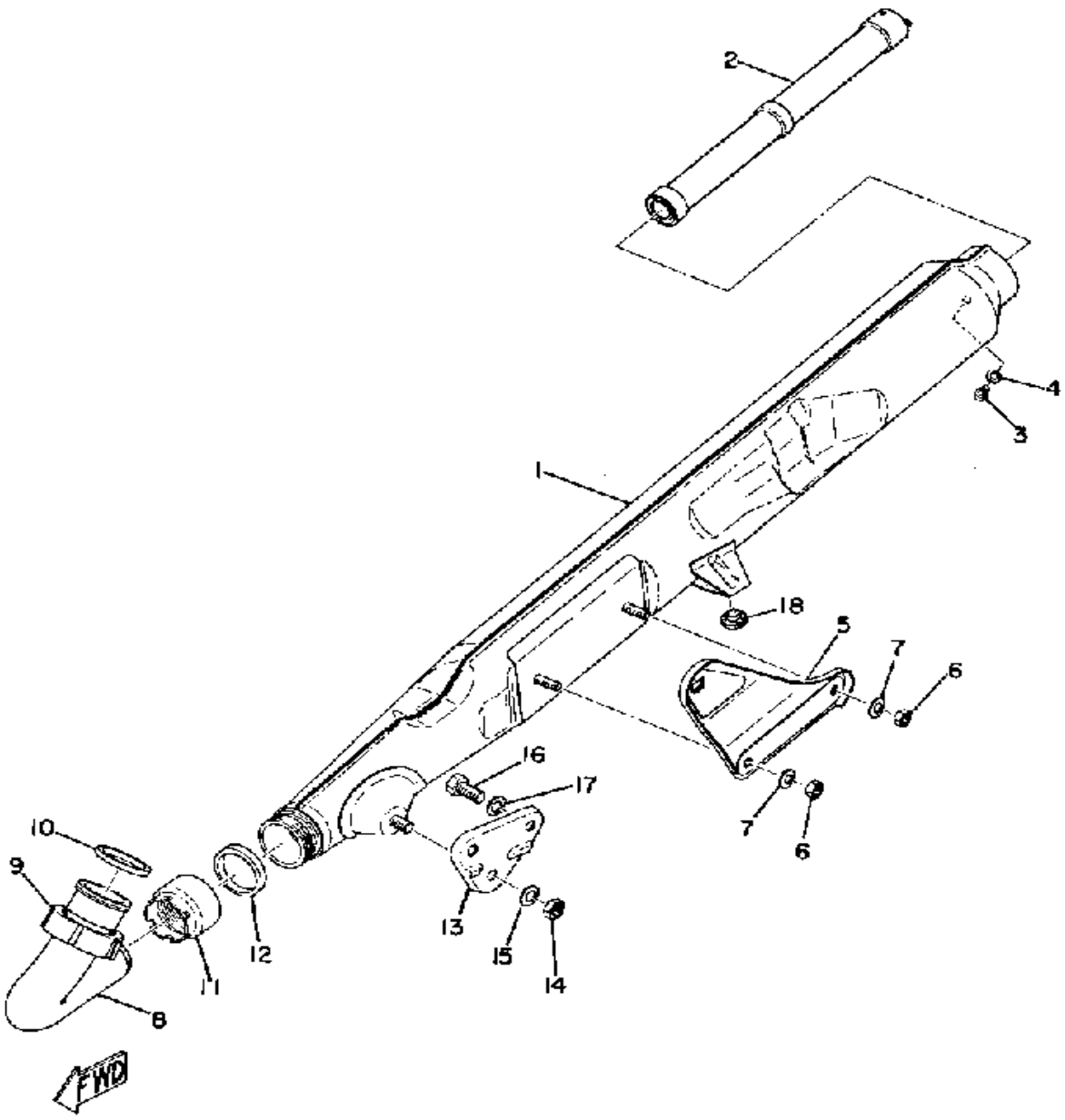
CONTINUED ON NEXT FRAME ➤

CARBURETOR



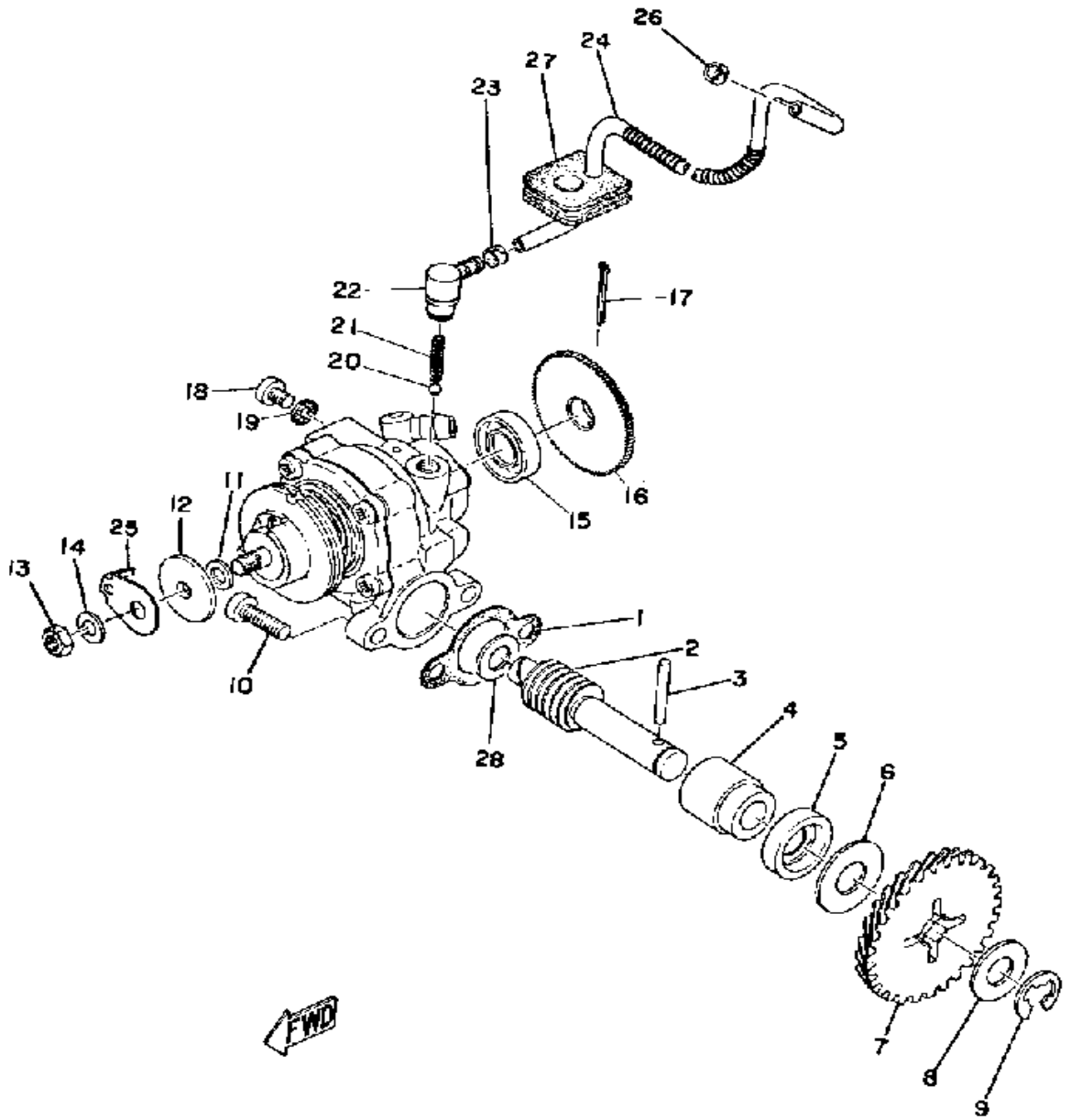
Ref. No.	Part Number	Description	Qty	Remarks
28	152-14174-00-00	. CAP, PLUNGER	1	
29	156-14135-00-00	. SPRING, PLUNGER	1	
30	(353-14197-00-00)	PIPE, AIRVENT	1	
31	(353-14196-00-00)	PIPE, OVERFLOW	1	
32	98503-04014-00	. SCREW, PAN HEAD	4	
33	92901-04100-00	. WASHER, SPRING	4	
-1	(388-14101-00-00)	CARBURETOR ASSEMBLY 1 .	1	

EXHAUST



Ref. No.	Part Number	Description	Qty	Remarks
1	(353-14710-00-00)	MUFFLER ASSEMBLY L	1	
2	(353-14753-01-00)	SILENCER, EXHAUST	1	
3	98580-05010-00	. SCREW, PAN HEAD	1	
4	92990-05100-00	. WASHER, SPRING	1	
5	(353-14772-00-00)	STAY, MUFFLER 2	1	
6	95380-06600-00	. NUT	2	
7	92995-06100-00	. WASHER, SPRING	2	
8	(353-14611-00-00)	PIPE, EXHAUST L	1	
9	1L4-14612-00-00	NUT, RING	1	
10	132-14613-00-00	GASKET, EXST PIPE	1	
11	132-14713-00-00	NUT, MUFFLER JOINT	1	
12	3NA-14714-01-00	GASKET, MUFFLER	1	
13	(353-14771-00-00)	STAY, MUFFLER 1	1	
14	95333-08600-00	NUT, HEXAGON	1	
15	92990-08100-00	WASHER	1	
16	97313-08018-00	BOLT, HEXAGON (97301-08016)	2	
17	92990-08100-00	WASHER	2	
18	1M3-27114-00-00	STOPPER, MAIN STAND (10927-11400-00)	1	

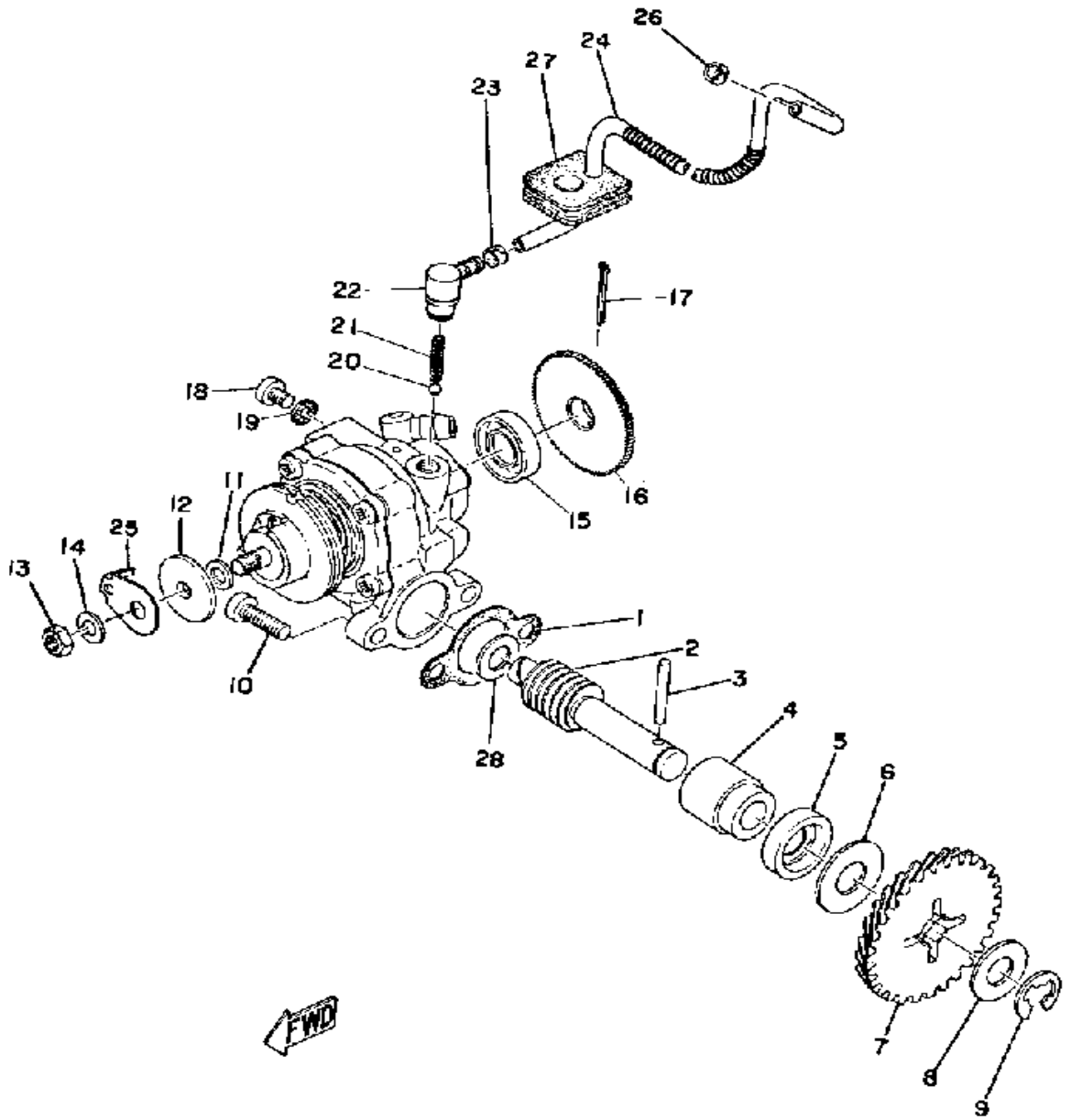
OIL PUMP



Ref. No.	Part Number	Description	Qty	Remarks
1	3MT-13116-00-00	GASKET, PUMP CASE (8Y0-13116-00)	1	
2	257-13175-00-00	SHAFT, WORM	1	
3	93603-22028-00	PIN, DOWEL	1	
4	1E7-13176-00-00	METAL, WRM SHAF OTR	1	
5	93101-10090-00	OIL SEAL	1	
6	90201-106M5-00	WASHER, PLATE	1	
7	353-13178-00-00	GEAR, PUMP DRIVE	1	
8	(90201-10129-00)	WASHER, PLATE	1	
9	99001-08600-00	CIRCLIP	1	
10	98580-05016-00	SCREW, PAN HEAD (98501-05016)	2	
11	137-13137-00-10	SHIM (1.0T)	1	
12	137-13138-01-00	. PLATE, ADJUSTING	1	
13	95380-05600-00	. NUT	1	
14	92990-05100-00	. WASHER, SPRING	1	
15	93101-10090-00	. OIL SEAL	1	
16	(353-13128-00-00)	PLATE, STARTER	1	
17	91401-12018-00	. PIN, COTTER	1	
18	98901-04008-00	. SCREW, BIND	1	
19	90430-04004-00	. GASKET	1	
20	93505-32002-00	. BALL	1	
21	90501-02018-00	. SPRING, COMPRESSION	1	
22	353-13552-01-00	. NOZZLE	1	
23	90468-02033-00	. CLIP	1	
24	90445-05217-00	. HOSE	1	
25	367-13146-01-00	. CLIP	1	
26	90468-02033-00	CLIP	1	
27	248-13174-00-00	HOLDER, OIL PIPE	1	

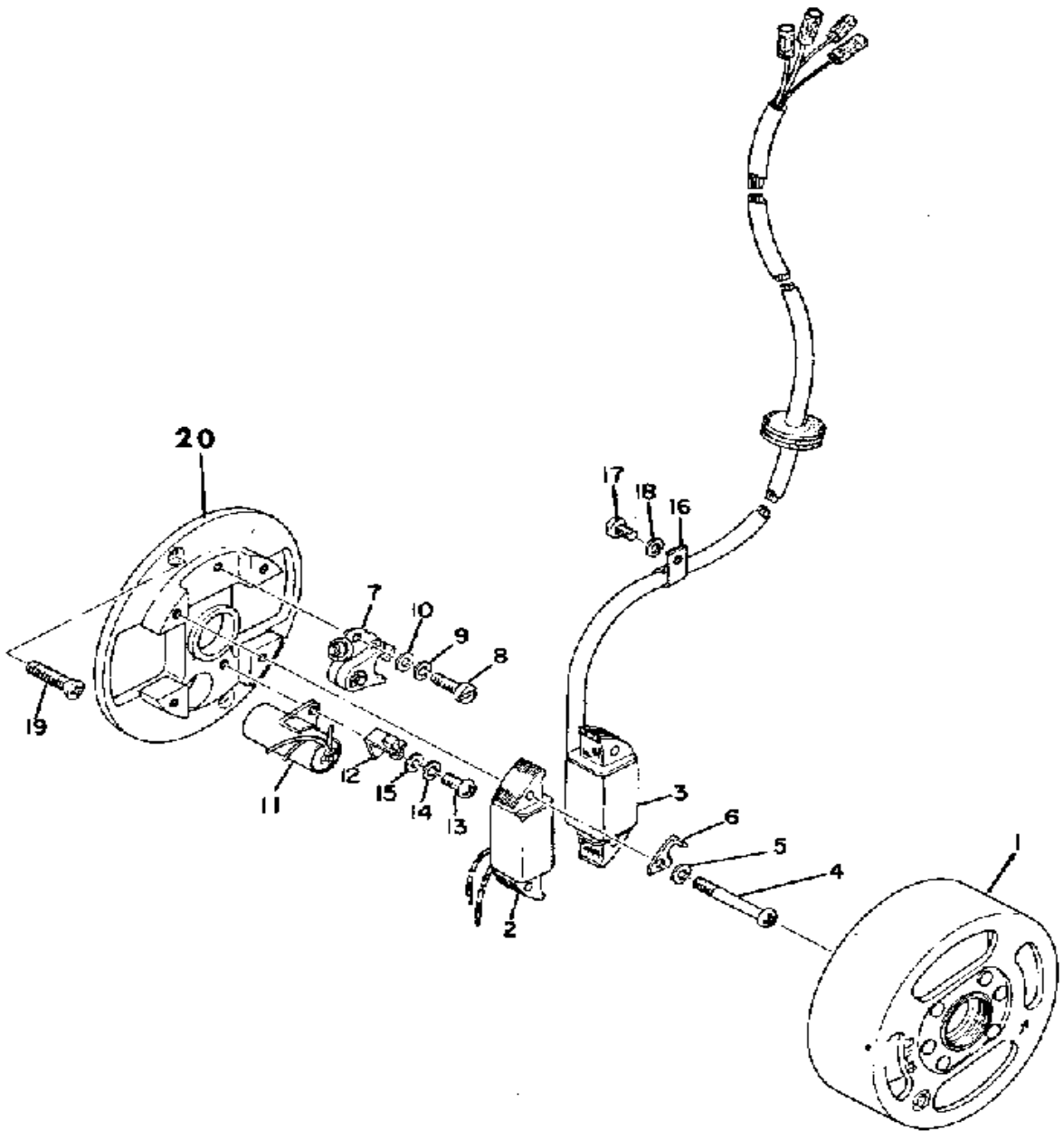
CONTINUED ON NEXT FRAME ➤

OIL PUMP



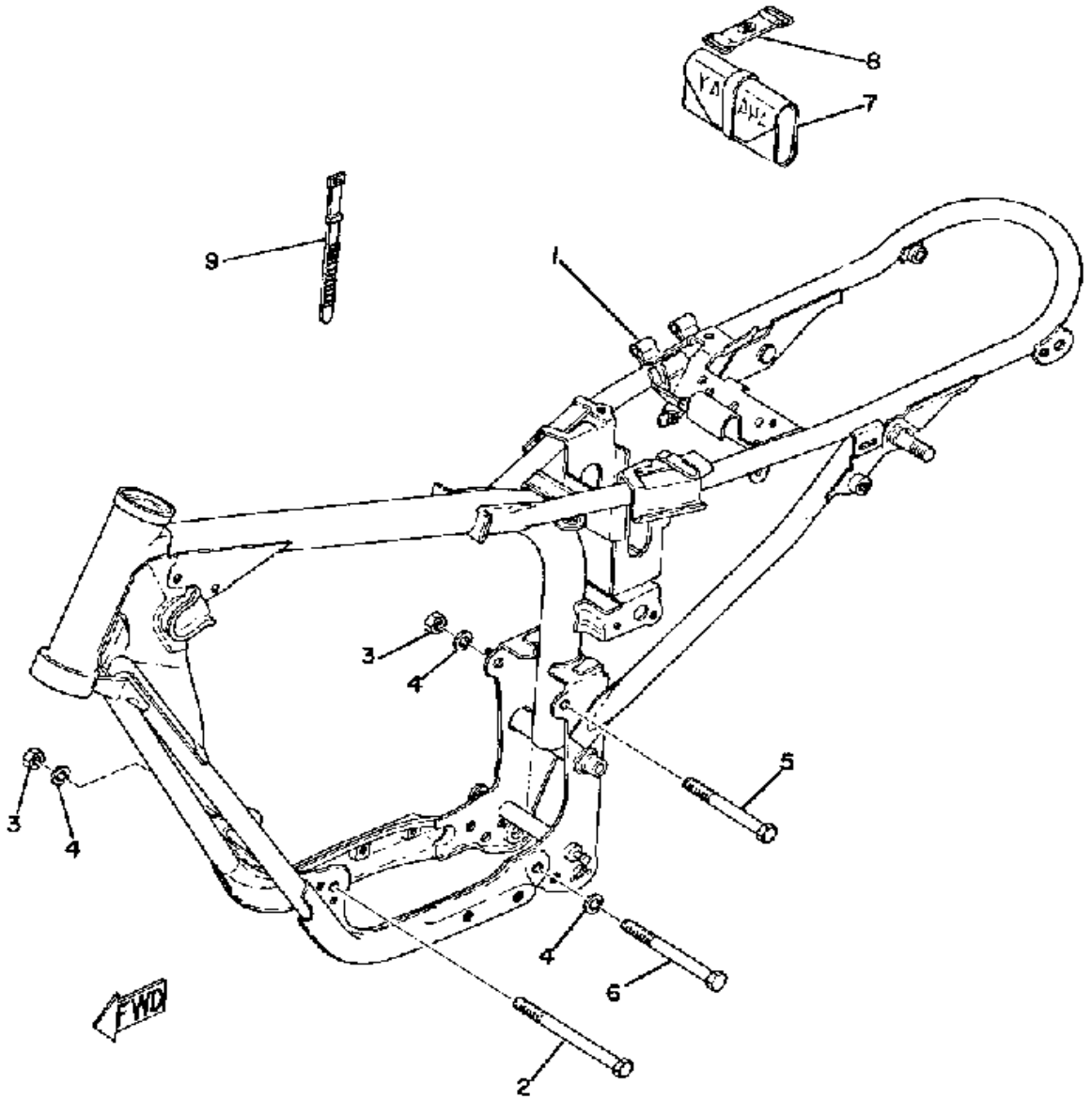
Ref. No.	Part Number	Description	Qty	Remarks
28	256-17837-00-	UNAVAILABLE IN PRICE BOOK	1	
-1	367-13101-00-00	OIL PUMP ASSEMBLY	1	

FLYWHEEL MAGNETO (HITACHI)



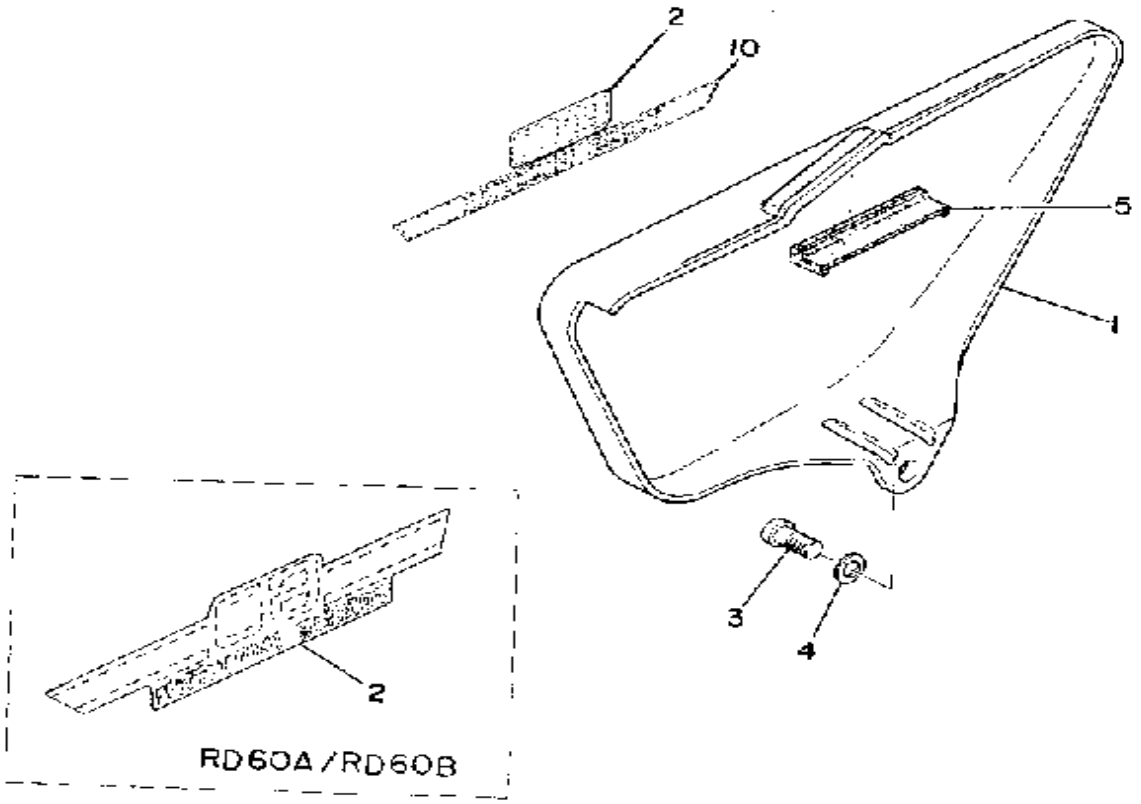
Ref. No.	Part Number	Description	Qty	Remarks
1	(2A3-81350-11-00)	ROTOR ASSEMBLY	1	
2	368-81311-10-00	. COIL, IGNITION 1	1	
3	(368-81313-10-00)	COIL, LIGHTING 1	1	
4	97602-04125-00	. SCREW, PN/HD.W/WSHR (4-25)	4	
5	92901-04100-00	. WASHER, SPRING	4	
6	(296-81332-10-00)	PLATE, TIMING	1	
7	207-81321-90-00	. CONTACT BRKR ASSEMBLY	1	
8	110-81346-21-00	. SCREW, PAN HEAD	1	
9	92901-04100-00	. WASHER, SPRING	1	
10	92990-04200-00	. WASHER, PLAIN	1	
11	207-81326-90-00	. CONDENSER 2	1	
12	207-81331-10-00	. LUBRICATOR	1	
13	110-81346-21-00	. SCREW, PAN HEAD	1	
14	92901-04100-00	. WASHER, SPRING	1	
15	92990-04200-00	. WASHER, PLAIN	1	
16	109-81328-11-00	. CLAMP	1	
17	98580-04008-00	. SCREW, PAN HEAD	1	
18	92901-04100-00	. WASHER, SPRING	1	
19	98701-05016-00	SCREW, FLAT HEAD	2	
20	(368-81309-10-00)	BASE, MAGNETO	1	M6-026
-1	(368-81300-11-00)	FLYWHL MAGNETO ASSEMBLY	1	

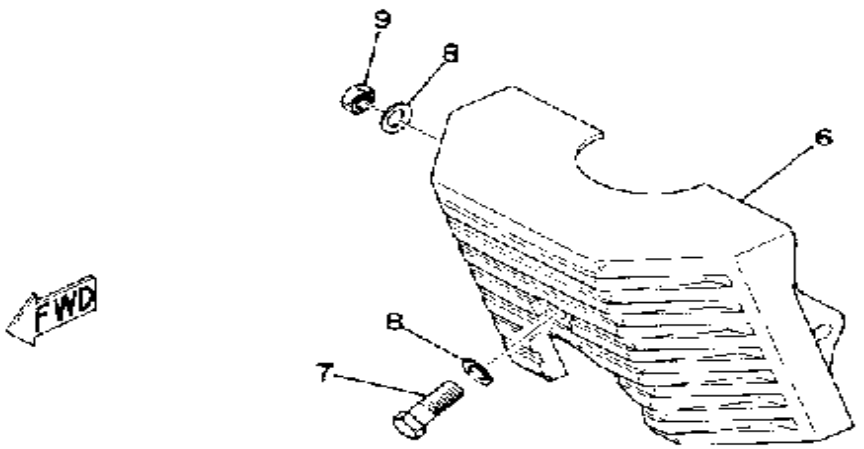
FRAME



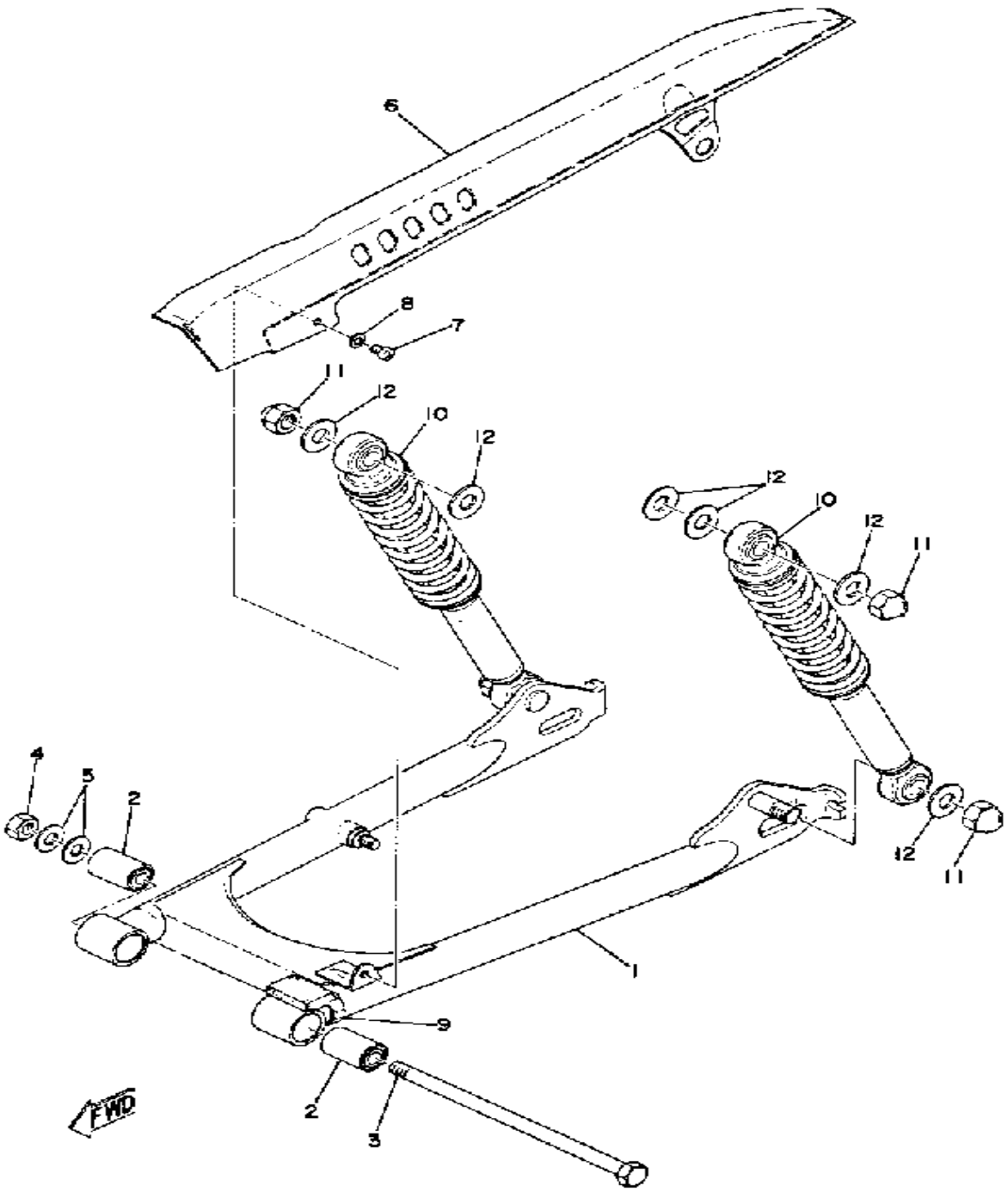
Ref. No.	Part Number	Description	Qty	Remarks
1	(353-21110-02-33)	FRAME	1	YAMAHA BLACK
2	95811-08120-00	BOLT, FLANGE (95812-08120)	1	
3	95333-08600-00	NUT, HEXAGON	2	
	95701-08500-00	NUT, FLANGE	2	
4	92990-08100-00	WASHER	3	
5	95811-08090-00	BOLT, FLANGE (95822-08090)	1	
	97023-08090-00	BOLT (97321-08090)	1	
6	(90106-08021-00)	BOLT, DOME HEAD	1	
7	(353-28100-10-00)	TOOL KIT	1	
8	21V-21376-00-00	BAND, TOOL	1	
9	25G-83936-01-00	BAND, SWITCH CORD	2	

SIDE COVER - FRONT COVER





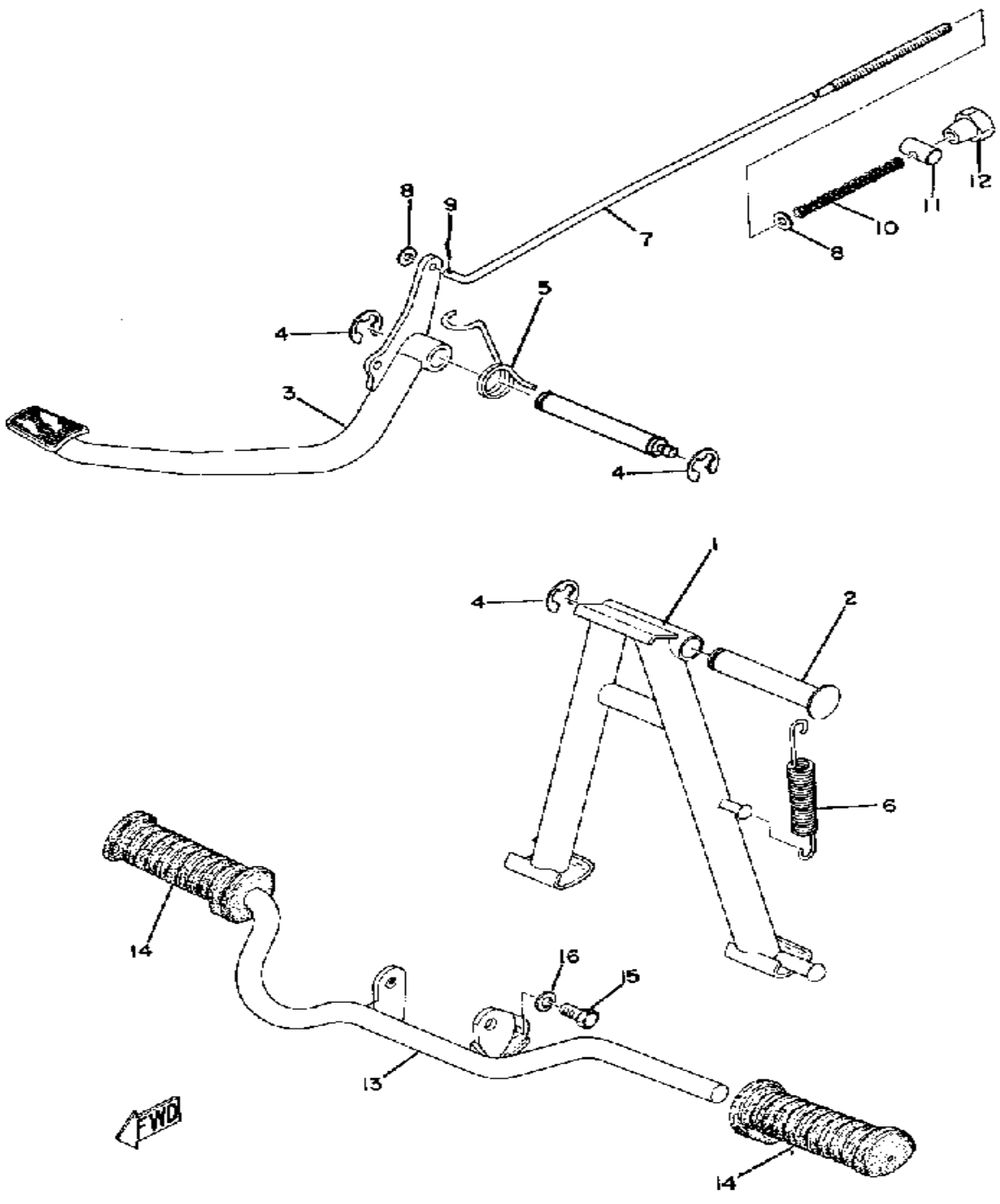
Ref. No.	Part Number	Description	Qty	Remarks
1	(353-21721-00-66)	COVER, SIDE 2	1	SUNSHINE RED
	(353-21721-00-F2)	COVER, SIDE 2	1	BUTTERFLY BLUE
	(353-21721-00-K7)	COVER, SIDE 2	1	IVY GREEN
2	(388-21737-00-00)	EMBLEM	1	
	(388-21737-02-00)	EMBLEM	1	
	(388-21737-10-00)	EMBLEM	1	
3	98503-06014-00	SCREW, PAN HEAD (92502-06016)	1	
4	92990-06200-00	WASHER	1	
5	(353-21717-00-00)	DAMPER	1	
6	(353-21731-00-00)	COVER, SIDE 3	1	
7	97011-06020-00	BOLT	1	
8	92990-06200-00	WASHER	2	
9	95380-06600-00	NUT	1	
10	360-21787-00-00	EMBLEM 7	1	



REAR ARM - REAR CUSHION - CHAIN CA

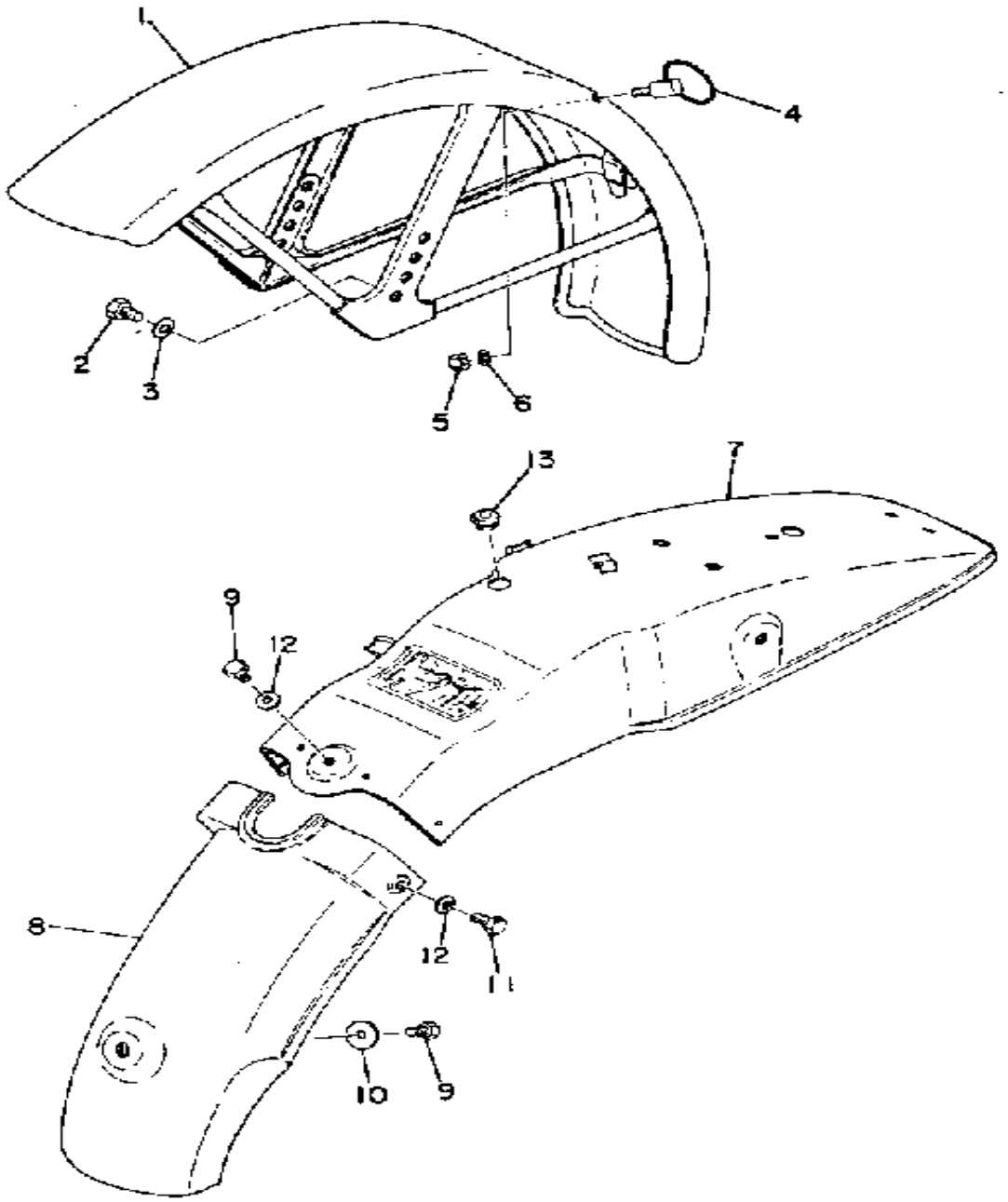
Ref. No.	Part Number	Description	Qty	Remarks
1	(353-22110-01-33)	REAR ARM	1	YAMAHA BLACK
	(353-22110-02-33)	REAR ARM	1	YAMAHA BLACK
2	102-22123-00-00	BUSH 1	2	
3	353-22141-02-00	SHAFT, PIVOT	1	
4	95303-10600-00	NUT (95301-10600)	1	
5	92990-10200-00	WASHER, PLAIN	2	
6	(353-22311-01-93)	CASE, CHAIN	1	
7	98580-05010-00	SCREW, PAN HEAD	1	
8	92990-05100-00	WASHER, SPRING	1	
9	183-22151-00-00	SEAL, GUARD	1	
10	(353-22210-20-00)	SHK/ABS ASSEMBLY, REAR	2	
11	95303-12800-00	NUT (CROWN)	4	
12	90201-12190-00	WASHER, PLATE	7	

STAND - FOOTREST - BRAKE PEDAL



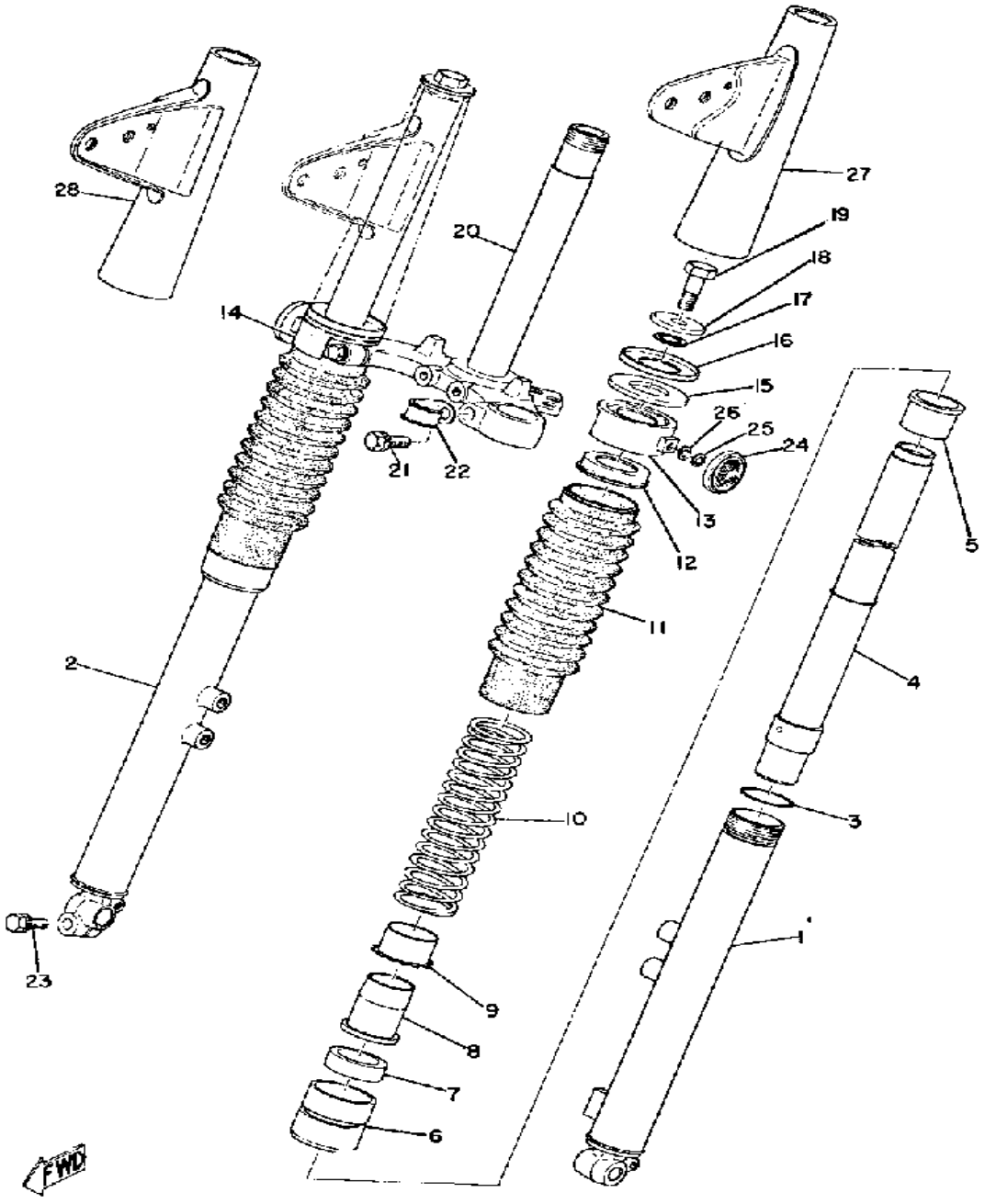
Ref. No.	Part Number	Description	Qty	Remarks
1	(353-27111-01-00)	STAND, MAIN 0 1	1	491~(RD60A)
2	(353-27112-00-00)	SHAFT, MAIN STAND	1	
3	(353-27211-00-93)	PEDAL, BRAKE	1	
	(353-27211-10-93)	PEDAL, BRAKE 0 1	1	491~(RD60A)
4	93430-12008-00	CIRCLIP	3	
5	90508-32056-00	SPRING, TORSION	1	
6	90506-26270-00	SPRING, TENSION	1	
7	180-27231-01-00	ROD, BRAKE	1	
8	92990-06200-00	WASHER	2	
9	91490-20020-00	PIN, COTTER	1	
10	90501-10245-00	SPRING, COMPRESSION	1	
11	90249-12008-00	PIN	1	
12	90179-06411-00	NUT	1	
13	(353-27411-10-33)	FOOTREST 1	1	
14	122-27413-00-00	COVER, FOOTREST	2	
15	97313-08016-00	BOLT, HEXAGON	1	
16	92990-08100-00	WASHER	1	
17	(353-27212-00-00)	SHAFT, BRAKE PEDAL 0 0	1	491~(RD60A)

FRONT FENDER - REAR FENDER



Ref. No.	Part Number	Description	Qty	Remarks
1	(353-21510-01-93)	FENDER, FRONT	1	
2	97313-08012-00	BOLT	4	
3	92990-08100-00	WASHER	4	
4	(174-21518-00-00)	HOLDER, CABLE	1	
5	95380-06600-00	NUT	1	
6	92995-06100-00	WASHER, SPRING	1	
7	(388-21611-00-66)	FENDER, REAR	1	SUNSHINE RED
	(388-21611-00-F2)	FENDER, REAR	1	BUTTERFLY BLUE
	(388-21611-00-K7)	FENDER, REAR	1	IVY GREEN
8	(353-21621-00-00)	FLAP	1	
9	97011-06016-00	BOLT	3	
10	90201-06067-00	WASHER, PLATE	1	
11	97013-06012-00	BOLT	2	
12	92990-06200-00	WASHER	3	
13	214-84154-60-00	GROMMET	1	

FRONT FORK



RD60/RD60A/RD60B

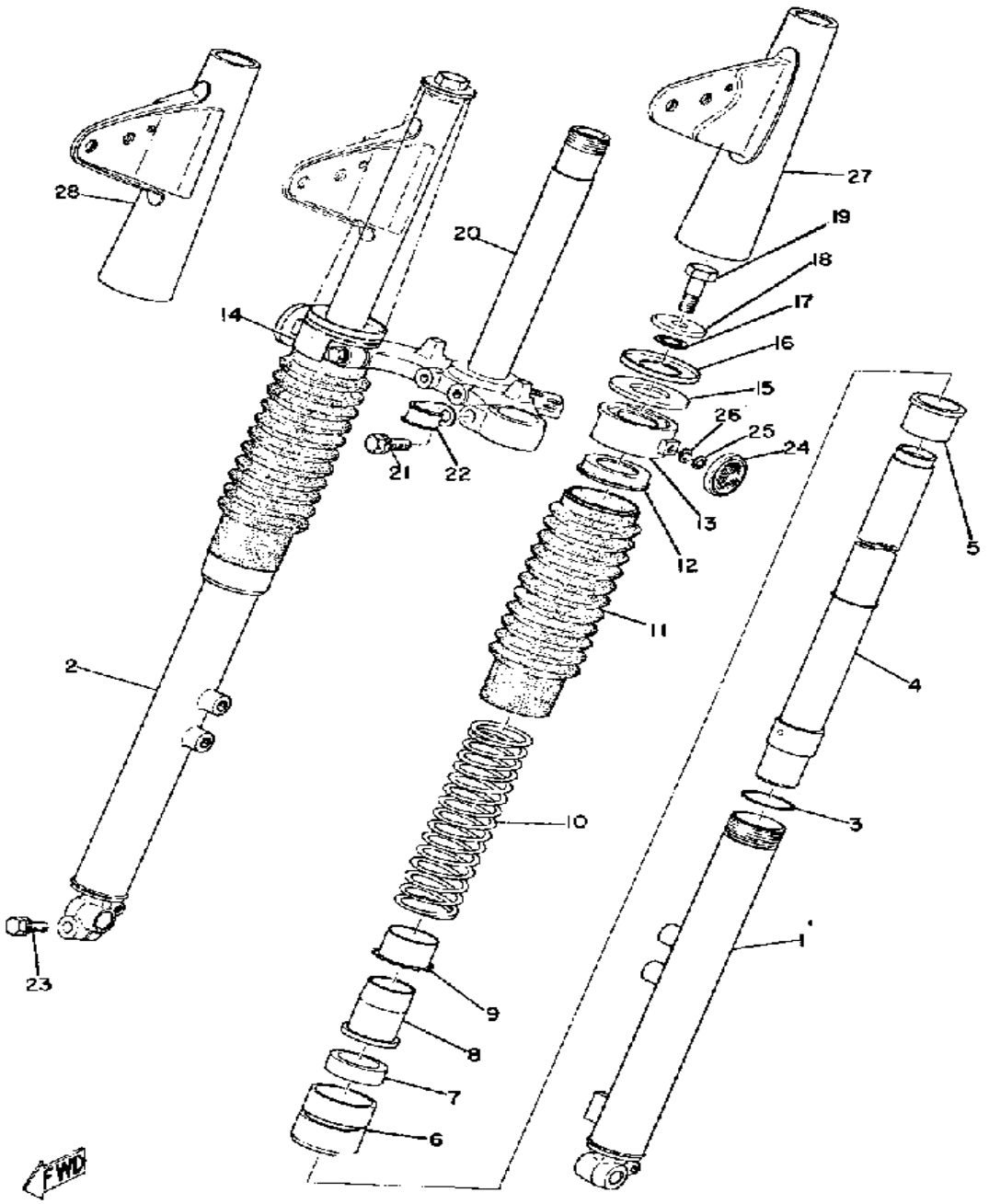
FRONT FORKS *(QUANTITY) (TYPE)*	135cc (4.56 oz.) SAE 10W30 Motor Oil "SE"

Ref. No.	Part Number	Description	Qty	Remarks
1	(353-23126-91-35)	TUBE, OUTER 1	1	SILVER
2	(353-23136-91-35)	TUBE, OUTER 2	1	SILVER
3	207-23147-00-00	. O-RING	2	
4	(353-23124-90-00)	TUBE, INNER 1	1	
	(353-23134-90-00)	TUBE, INNER 2	1	
5	109-23125-00-00	. METAL, SLIDE 1	2	
6	(209-23150-40-00)	OUTER NUT	2	
7	109-23145-01-00	. . OIL SEAL	2	
8	(109-23143-00-00)	SEAT, SPRING LOWER	2	
9	(207-23117-00-00)	GUIDE, SPRING	2	
10	355-23141-00-00	. SPRING FRONT FORK	2	
11	196-23191-40-00	. BOOT, FRONT FORK	2	
12	(209-23142-40-00)	SEAT, SPRING UPPER	2	
13	(353-23122-90-00)	COVER, OUTER 1	1	
14	(353-23132-90-00)	COVER, OUTER 2	1	
15	(207-23163-00-00)	GASKET	2	
16	(207-23116-01-00)	GUIDE, COVER LOWER	2	
17	307-23114-00-00	. O-RING	2	
18	207-23112-00-00	. WASHER, CAP	2	
19	205-23111-40-00	. BOLT, CAP	2	
20	(353-23340-91-33)	UNDER BRACKET	1	YAMAHA BLACK
21	5J0-23346-00-00	. BOLT 1	2	
22	260-23318-40-00	. HOLDER, CABLE 1	1	
23	(90119-08010-00)	BOLT, WITH WASHER	1	
24	355-85111-01-00	REFLECTOR, FRONT 1	2	
25	92990-05100-00	WASHER, SPRING	2	
26	92990-05200-00	WASHER, PLAIN	2	
27	(388-23121-60-66)	COVER, UPPER 1	1	SUNSHINE RED
	(388-23121-60-F2)	COVER, UPPER 1	1	BUTTERFLY BLUE

CONTINUED ON NEXT FRAME ➤

FRONT FORK

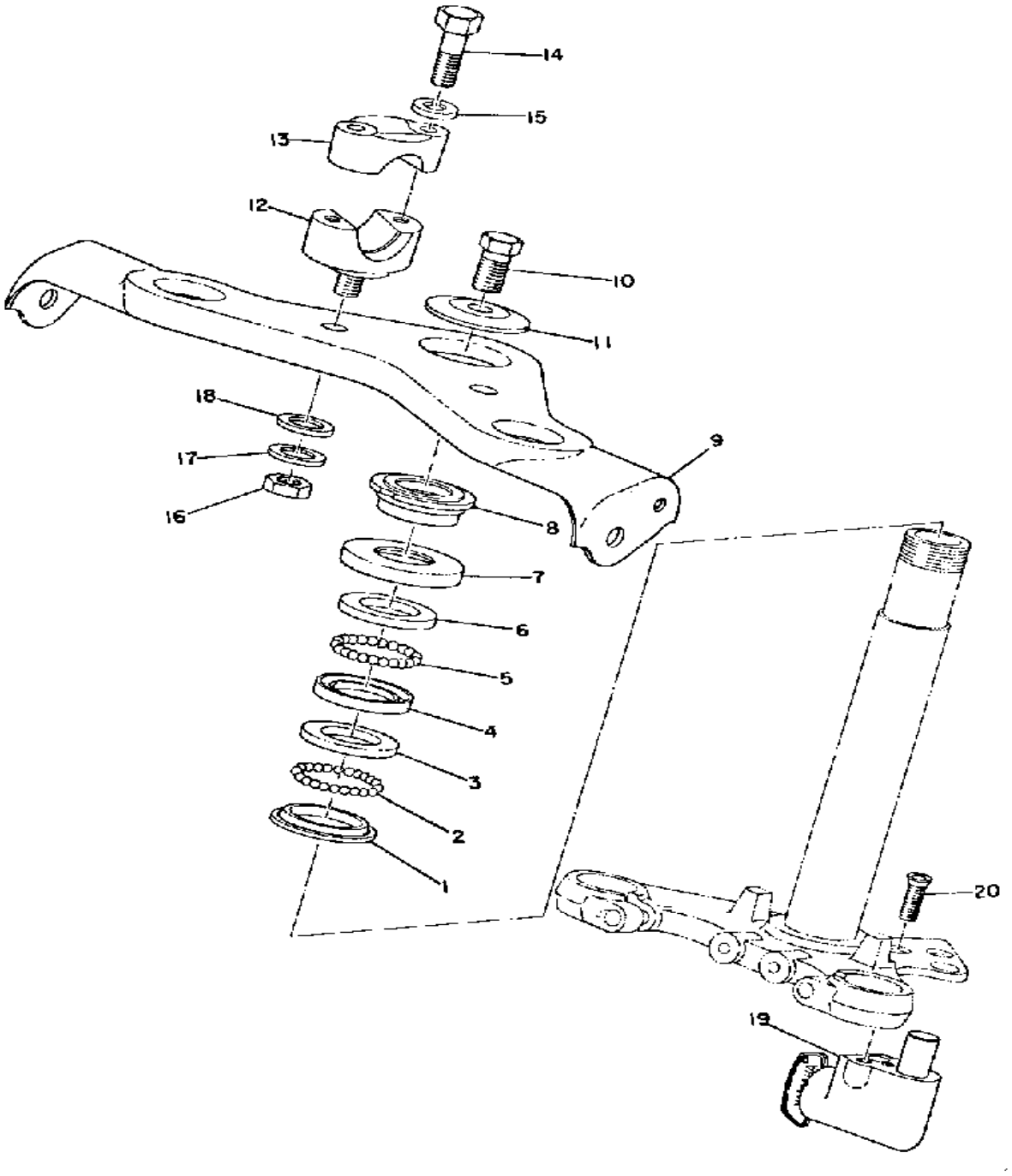
Ref. No.	Part Number	Description	Qty	Remarks
27	(388-23121-60-K7)	COVER, UPPER 1	1	IVY GREEN
28	(388-23131-60-66)	COVER, UPPER 2	1	SUNSHINE RED
	(388-23131-60-F2)	COVER, UPPER 2	1	BUTTERFLY BLUE
	(388-23131-60-K7)	COVER, UPPER 2	1	IVY GREEN
-1	(388-23101-60-00)	FRONT FORK ASSEMBLY	1	



RD60/RD60A/RD60B

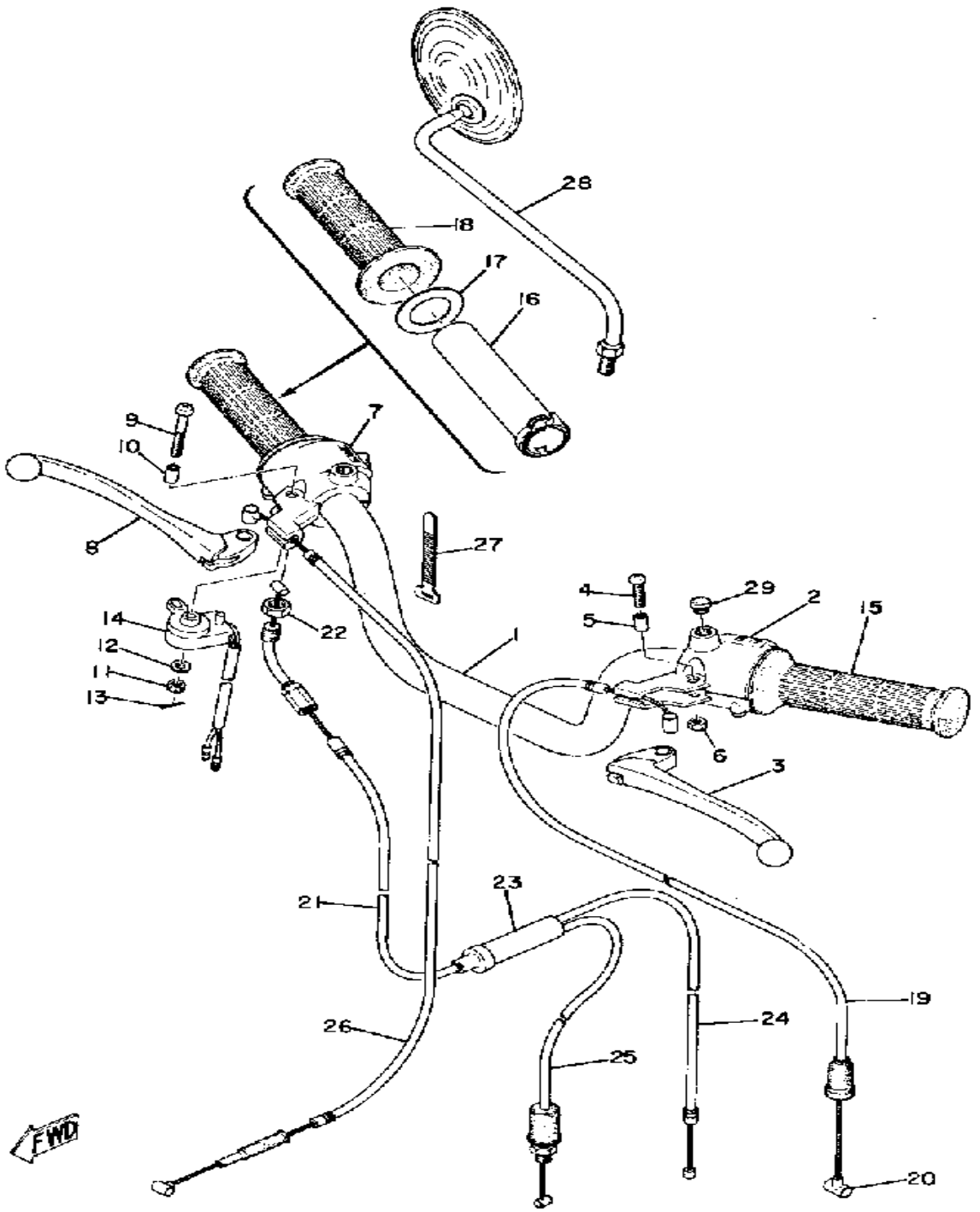
FRONT FORKS *(QUANTITY) (TYPE)*	135cc (4.56 oz.) SAE 10W30 Motor Oil "SE"

STEERING



Ref. No.	Part Number	Description	Qty	Remarks
1	156-23411-00-00	RACE, BALL 1	1	
2	93501-04011-00	BALL	19	
3	156-23412-00-00	RACE, BALL 2	1	
4	22F-23412-01-00	RACE, BALL 2	1	
5	93503-16010-00	BALL	22	
6	22F-23411-01-00	RACE, BALL 1	1	
7	122-23416-00-00	COVER, BALL RACE 2	1	
8	90179-25051-00	NUT	1	
9	(368-23435-00-33)	CROWN, HANDLE	1	YAMAHA BLACK
10	90105-10006-00	BOLT, WASHER BASED	1	
11	90209-10021-00	WASHER, SPEC''L SHAP	1	
12	462-23442-00-98	HOLDER, HANDLE LWR (122-23442-02-00)	2	
13	462-23441-00-00	HOLDER, HANDLE UPR (122-23441-00-00)	2	
14	97013-06035-00	BOLT	4	
15	92995-06100-00	WASHER, SPRING	4	
16	95303-10600-00	NUT (95301-10600)	2	
17	92990-10100-00	LOCKWASHER	2	
18	92990-10200-00	WASHER, PLAIN	2	
19	353-23480-01-00	STEERING LOCK ASSEMBLY	1	
20	98780-05012-00	SCREW, FLAT HEAD	2	

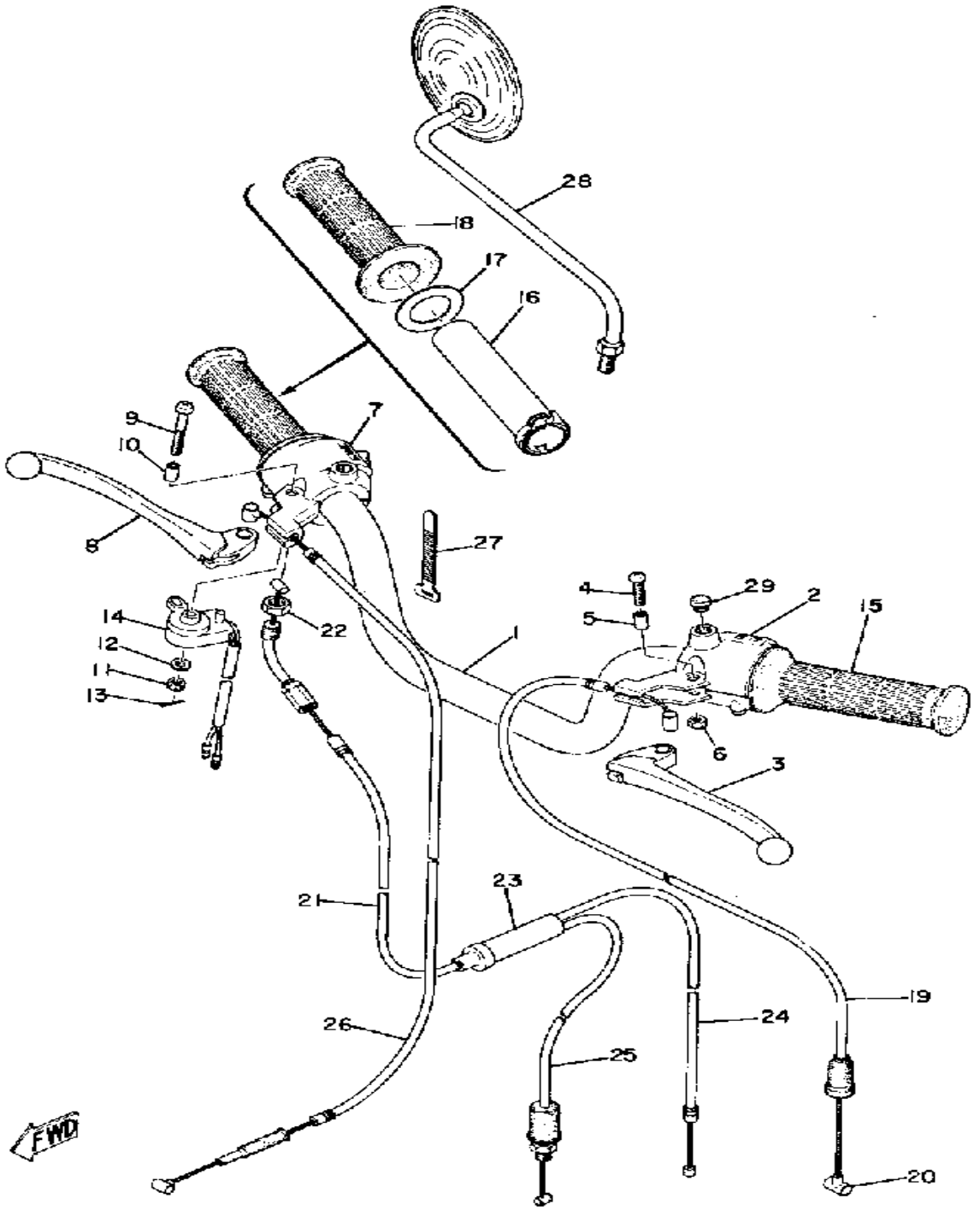
HANDLE - WIRE



Ref. No.	Part Number	Description	Qty	Remarks
1	(132-26111-01-00)	HANDLEBAR	1	
	(388-26111-01-00)	HANDLEBAR 0 0	1	662~(RD60B)
2	(388-82910-01-00)	LEVER HOLDER ASSEMBLY 1	1	
	353-82910-01-00	LEVER HOLDER ASSEMBLY 1	1	
3	137-83912-02-38	. LEVER L	1	
4	98580-05020-00	. SCREW, PAN HEAD	1	
5	137-83913-01-00	. COLLAR, LEVER 1	1	
6	95380-05600-00	. NUT	1	
7	(388-82920-93-00)	LEVER HOLDER ASSEMBLY 2	1	
	232-82920-32-94	LEVER HOLDER ASSEMBLY 2	1	
8	2N3-83922-00-00	. LEVER R	1	
9	98501-05046-00	. SCREW, PAN HEAD	1	
10	137-83913-01-00	. COLLAR, LEVER 1	1	
11	95301-05900-00	. NUT, SLOTTED	1	
12	92990-05200-00	. WASHER, PLAIN	1	
13	91401-12018-00	. PIN, COTTER	1	
14	232-83980-30-00	STOP SWITCH ASSEMBLY	1	
	395-83980-00-00	STOP SWITCH ASSEMBLY	1	
15	353-26241-00-00	GRIP LH	1	
16	1V1-26243-00-00	TUBE, THRTL GUIDE	1	
17	150-26249-00-00	RING, LEAF	1	
18	353-26242-00-00	GRIP RH	1	
19	(353-26335-02-00)	CABLE, CLUTCH	1	
	353-26335-00-00	CABLE, CLUTCH	1	
20	164-26363-00-00	END, CABLE	1	
21	353-26311-00-00	CABLE, THROTTLE 1	1	
	353-26311-02-00	CABLE, THROTTLE 1	1	
22	90170-10038-00	NUT, HEXAGON	1	
23	4U1-26261-00-00	CONNECTOR, CABLE	1	

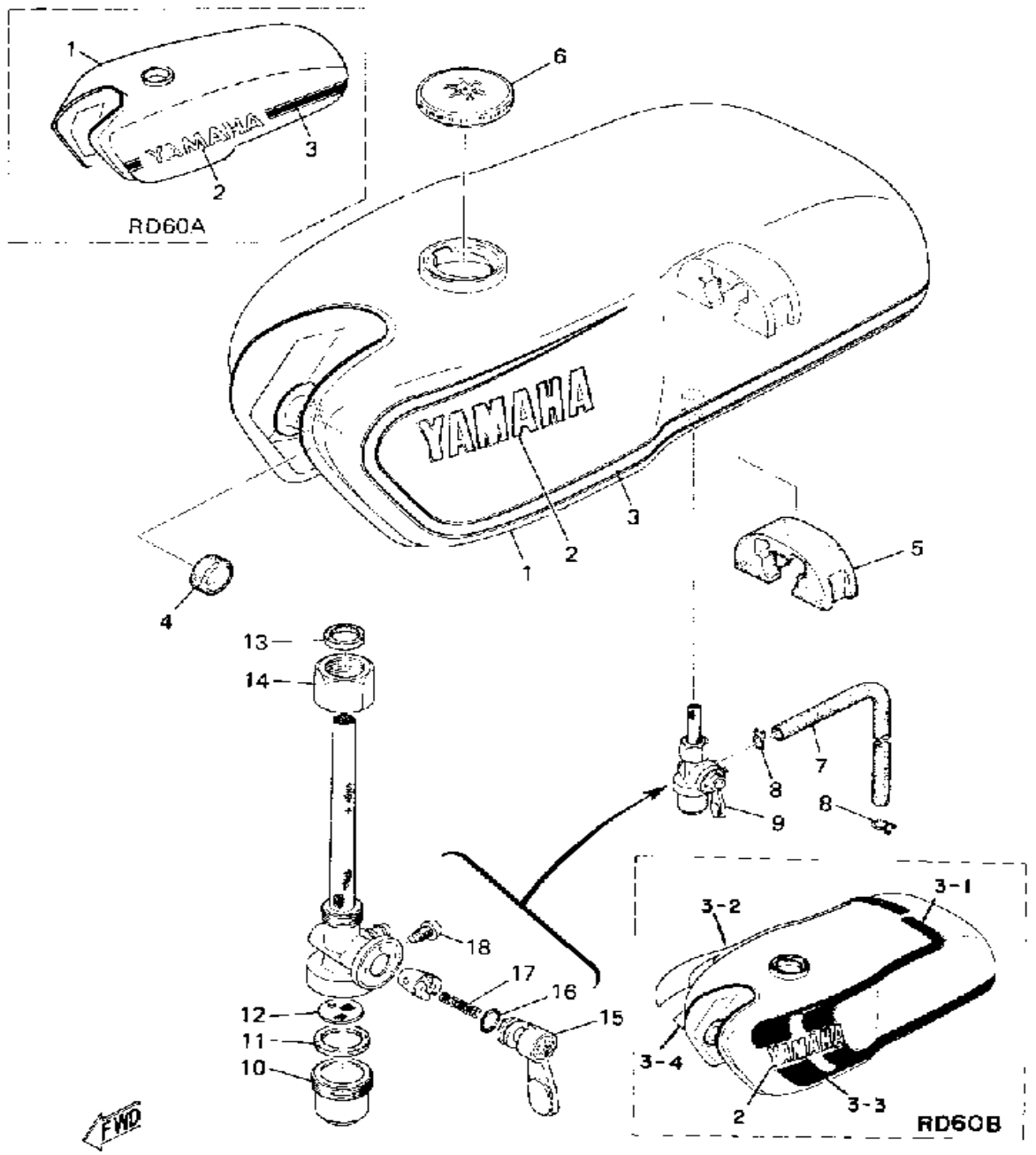
CONTINUED ON NEXT FRAME ➤

HANDLE - WIRE



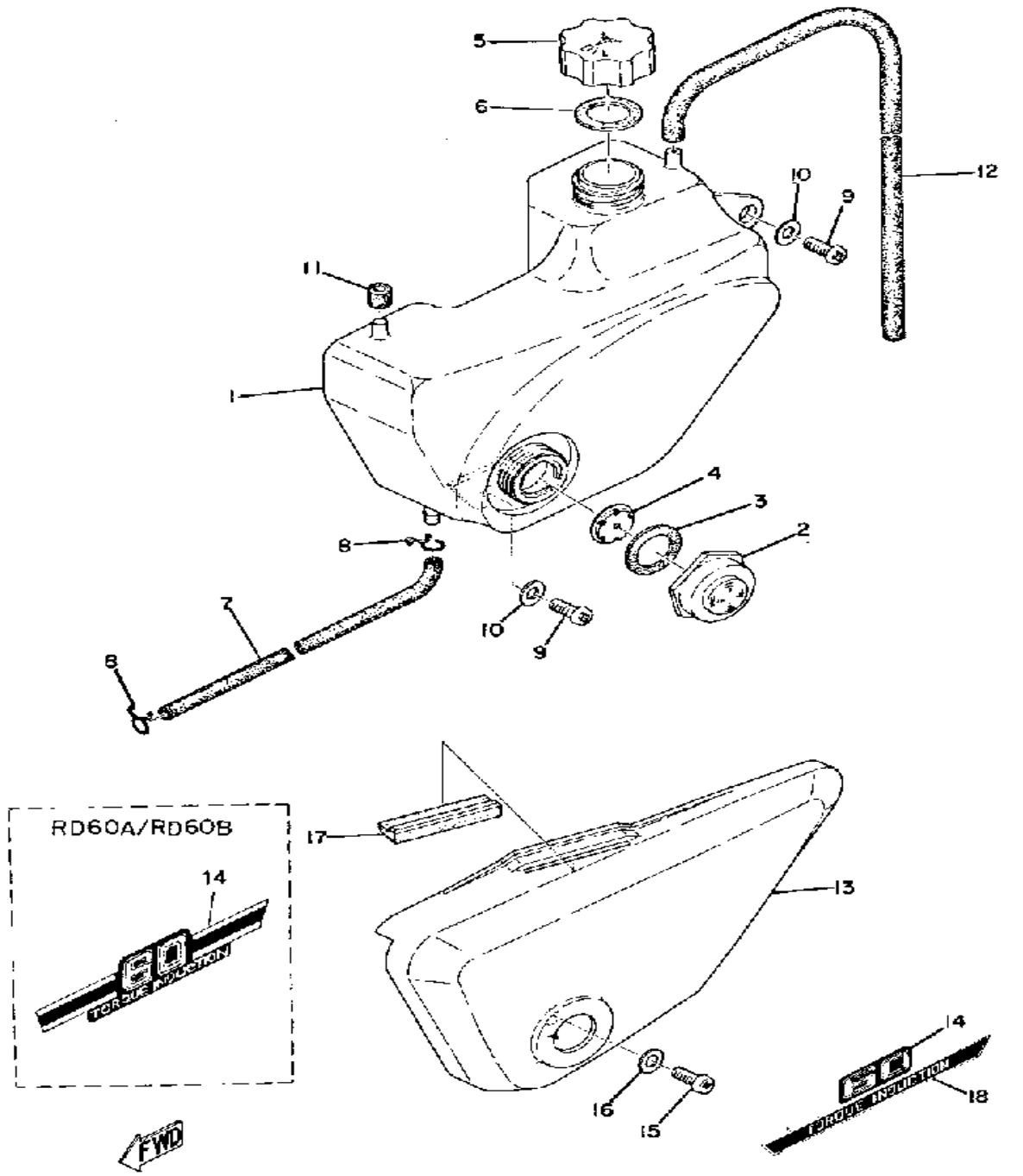
Ref. No.	Part Number	Description	Qty	Remarks
24	253-26312-00-00	UNAVAILABLE IN PRICE BOOK	1	
	367-26312-01-00	CABLE, THROTTLE 2	1	
25	(353-26321-00-00)	CABLE, PUMP	1	
	(353-26321-02-00)	CABLE, PUMP	1	
26	(353-26341-00-00)	CABLE, BRAKE	1	
	(353-26341-02-00)	CABLE, BRAKE	1	
27	437-83936-01-00	BAND, SWITCH CORD	1	
28	266-26290-00-00	MIRROR ASSEMBLY RH	1	ALTERNATE PARTS
	266-26290-10-00	3MIRROR ASSEMBLY LH	1	
29	90338-07011-00	PLUG, SPEC''L SHAPE	1	ALTERNATE PARTS

FUEL TANK



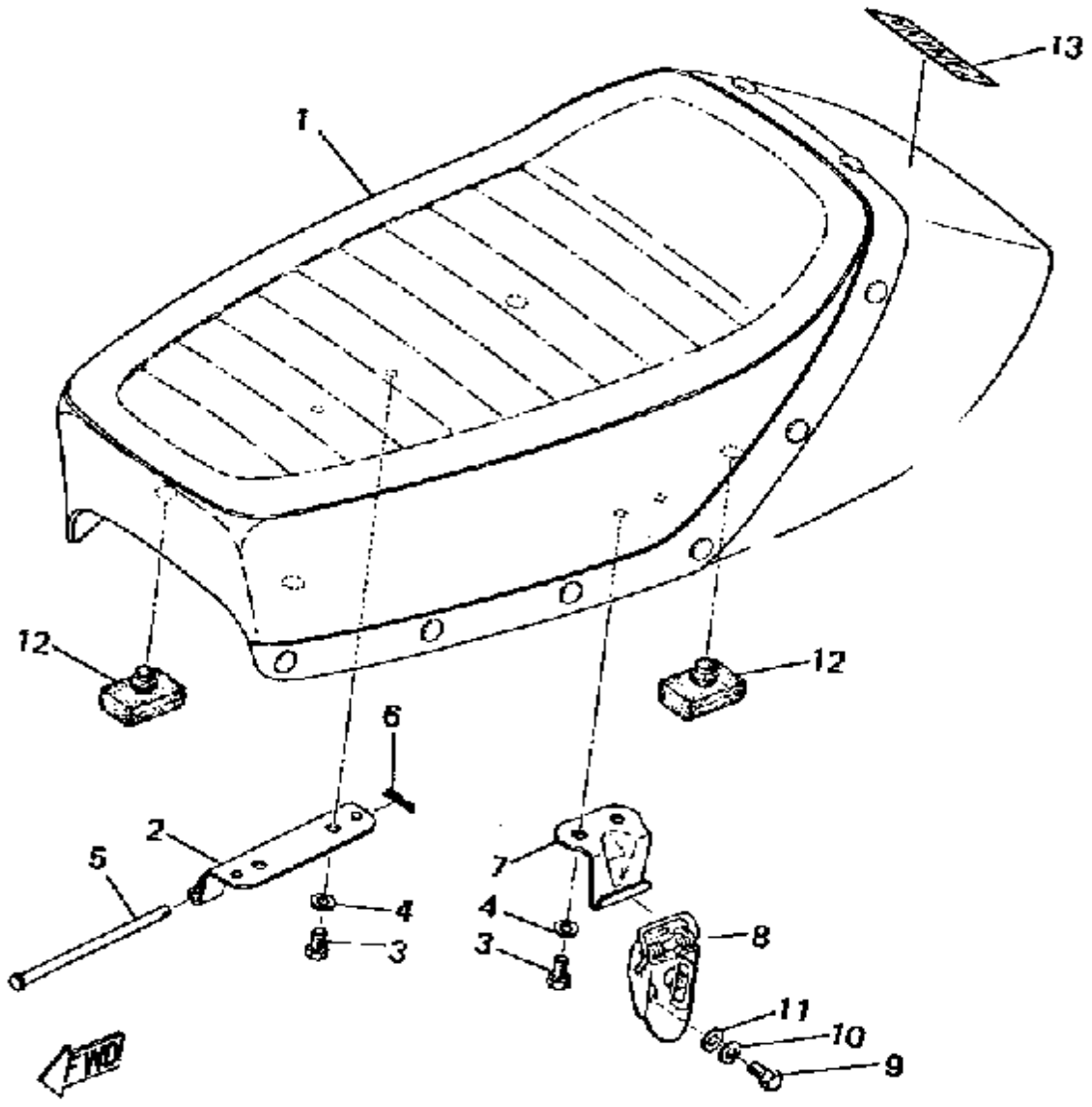
Ref. No.	Part Number	Description	Qty	Remarks
1	(2L4-24110-Y0-02)	FUEL TANK	1	BUTTERFLY BLUE
	(2L4-24110-Y0-06)	FUEL TANK	1	IVY GREEN
	(353-24110-00-X5)	FUEL TANK	1	SUNSHINE RED
2	322-24161-00-00	. EMBLEM 1	2	
3	(353-24244-00-00)	GRAPHIC, FUEL TNK 1	1	
	(353-24245-00-00)	GRAPHIC, FUEL TNK 2	1	
	(360-24258-00-00)	GRPHC, FUEL TANK 1	2	
4	122-24181-00-00	DAMPER, LOCATING 1	2	
5	353-24182-00-00	DAMPER, LOCATING 2	1	
6	122-24610-01-00	CAP ASSEMBLY	1	
7	90445-09073-00	HOSE	1	
8	90467-08003-00	CLIP	2	
9	367-24500-04-00	FUEL COCK ASSEMBLY 1 (5U7-24500-00)	1	
10	122-24521-00-00	. CUP, FILTER	1	
11	102-24522-01-00	. GASKET	1	
12	122-24515-00-00	. NET, FILTER 2	1	
13	122-24532-00-00	. GASKET	1	
14	122-24531-00-00	. NUT	1	
15	122-24524-00-00	. LEVER, COCK	1	
16	(122-24534-00-00)	SEAL, COCK	1	
17	(90501-07029-00)	SPRING, COMPRESSION	1	
18	(127-24535-00-00)	SCREW, LVR FITTING	1	
3-1	(388-24244-00-00)	GRAPHIC, FUEL TNK 1	1	
3-2	(388-24245-00-00)	GRAPHIC, FUEL TNK 2	1	
3-3	(388-24246-00-00)	GRAPHIC, FUEL TNK 3	1	
3-4	(388-24247-00-00)	GRAPHIC, FUEL TNK 4	1	

OIL TANK



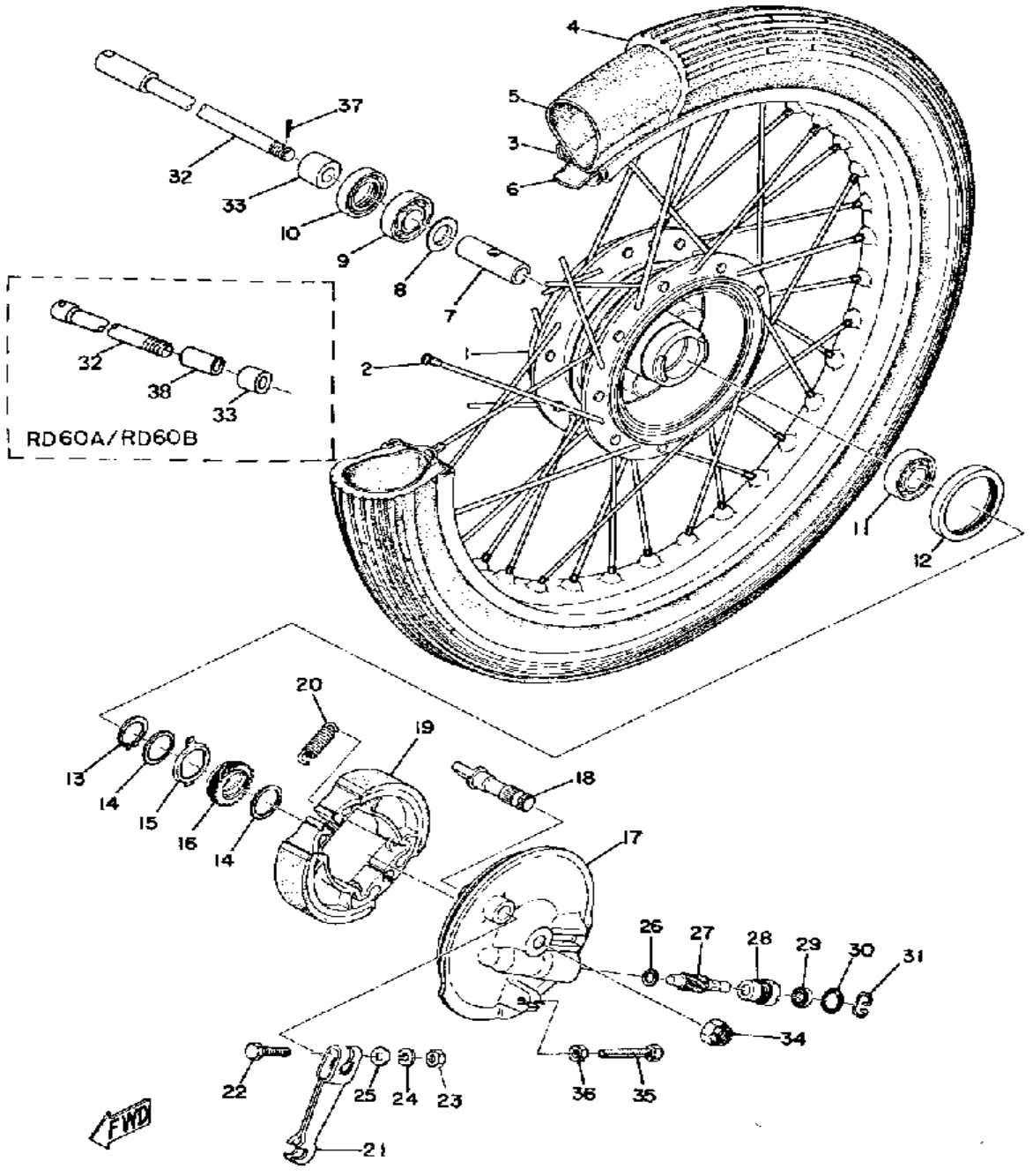
Ref. No.	Part Number	Description	Qty	Remarks
1	(353-21751-00-00)	TANK, OIL	1	
2	(353-21764-00-00)	LENS, LEVEL GAUGE	1	
3	(353-21763-00-00)	GASKET, LEVEL GAUGE	1	
4	(353-21761-00-00)	GAUGE, LEVEL	1	
5	296-21771-62-00	BODY, CAP	1	
6	296-21772-00-00	GASKET, CAP	1	
7	90445-09107-00	HOSE	1	
8	90467-08003-00	CLIP	2	
9	98503-06014-00	SCREW, PAN HEAD (92502-06016)	2	
10	90201-06067-00	WASHER, PLATE	2	
11	353-21778-00-00	DAMPER, LOCATING 1	1	
12	(353-21745-00-00)	PIPE, OIL TNK BRTHR	1	
13	(353-21711-00-66)	COVER, SIDE 1	1	SUNSHINE RED
	(353-21711-00-F2)	COVER, SIDE 1	1	BUTTERFLY BLUE
	(353-21711-00-K7)	COVER, SIDE 1	1	IVY GREEN
14	(388-21737-00-00)	EMBLEM	1	
	(388-21737-02-00)	EMBLEM	1	
	(388-21737-10-00)	EMBLEM	1	
15	98503-06014-00	SCREW, PAN HEAD (92502-06016)	1	
16	92990-06200-00	WASHER	1	
17	(353-21717-00-00)	DAMPER	1	
18	360-21787-00-00	EMBLEM 7	1	

SEAT



Ref. No.	Part Number	Description	Qty	Remarks
1	(353-24770-01-29)	SEMI-DBL SEAT ASSEMBLY . .	1	BUTTERFLY BLUE
	(353-24770-01-66)	SEMI-DBL SEAT ASSEMBLY . .	1	SUNSHINE RED
	(353-24770-01-K7)	SEMI-DBL SEAT ASSEMBLY . .	1	IVY GREEN
2	353-24726-00-00	HINGE, SEAT	1	
3	97011-06010-00	BOLT	4	
4	92995-06100-00	WASHER, SPRING	4	
5	91701-05105-00	PIN, CLEVIS (3M7)	1	
6	90468-10050-00	CLIP	1	
7	(214-24728-00-33)	BRACKET, SEAT	1	YAMAHA BLACK
8	526-24705-00-00	SEAT LOCK ASSEMBLY	1	
9	97013-06012-00	BOLT	3	
10	92995-06100-00	WASHER, SPRING	1	
11	92990-06200-00	WASHER	1	
12	214-24724-00-00	DAMPER, SEAT	4	
13	(353-24786-10-00)	EMBLEM	1	BUTTERFLY BLUE
	353-24786-02-00	EMBLEM	1	

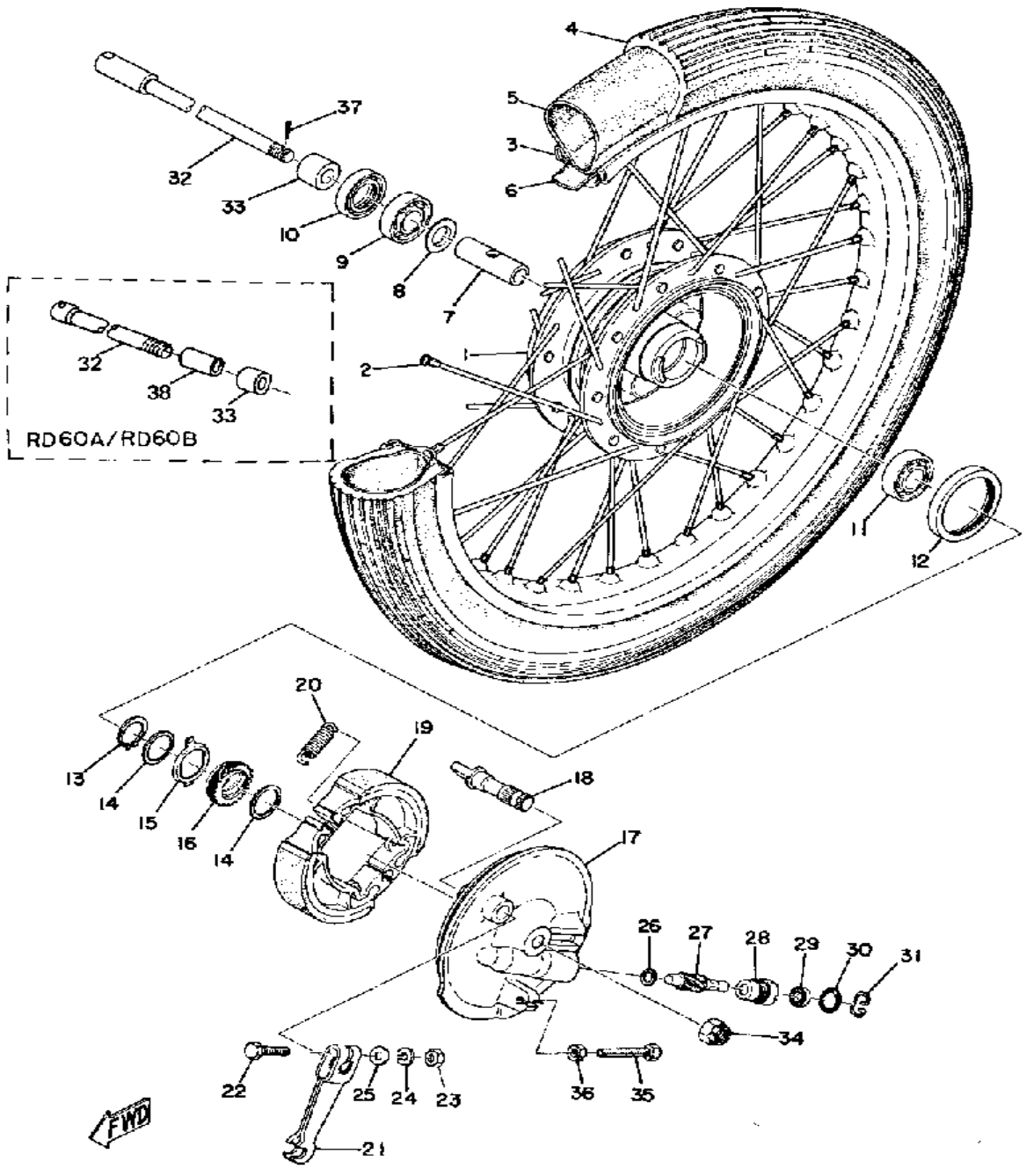
FRONT WHEEL



Ref. No.	Part Number	Description	Qty	Remarks
1	(296-25111-00-00)	HUB, FRONT	1	
2	(109-25104-00-00)	SPOKE SET, FRONT	1	
3	(94414-17003-00)	RIM 1.40X 7	1	
4	(94125-17313-00)	250X17 FRNTRIB	1	
5	(94225-17082-00)	TUBE	1	
6	94332-17112-00	BAND, RIM (94332-17107) (3.25-17)	1	
7	90560-10303-00	SPACER, BEARING	1	
8	2E9-25116-00-00	FLANGE, SPACER 2	1	
9	93306-30003-00	BEARING (B6300Z)	1	
10	93102-20009-00	OIL SEAL	1	
11	93306-30003-00	BEARING (B6300Z)	1	
12	93105-47007-00	OIL SEAL	1	
13	99009-20400-00	CIRCLIP	1	
14	90201-20269-00	WASHER, PLATE	2	
15	183-25149-00-00	CLUTCH, METER	1	
16	(296-25135-00-00)	GEAR, DRIVE	1	
17	393-25016-10-35	BRAKE SHOE PLT ASSEMBLY	1	
18	122-25351-02-00	CAMSHAFT	1	
19	296-W2536-00-00	BRAKESHOE SET-2PCS	2	
	326-W2536-00-00	BRAKESHOE SET-2PCS (326-25330-10)	2	
20	90506-16150-00	SPRING, TENSION (102-25333-00)	2	
21	109-25155-00-00	LEVER, CAMSHAFT 1	1	
22	97313-06030-00	BOLT, HEXAGON	1	
23	95380-06600-00	NUT	1	
24	92995-06100-00	WASHER, SPRING	1	
25	92990-06200-00	WASHER	1	
26	90201-07076-00	WASHER, PLATE	1	

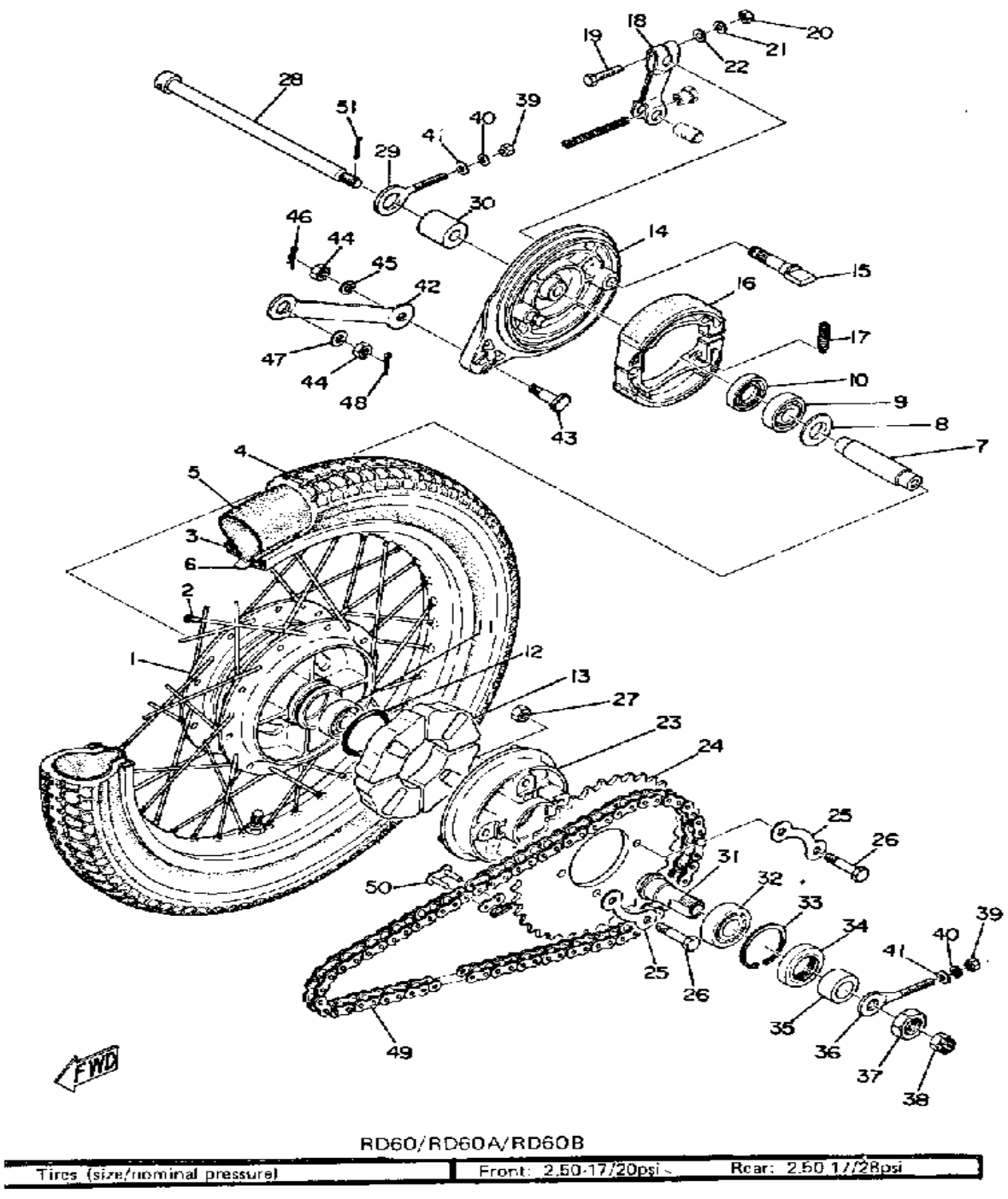
CONTINUED ON NEXT FRAME ➤

FRONT WHEEL



Ref. No.	Part Number	Description	Qty	Remarks
27	(296-25138-00-00)	GEAR, METER	1	
28	109-25136-00-00	BUSH	1	
29	93104-07003-00	OIL SEAL	1	
30	93210-14104-00	O-RING	1	
31	102-25137-00-00	RING, STOP	1	
32	99999-02188-00	AXLE, WHEEL (353-25181-03-00)	1	
33	90387-10077-00	COLLAR	1	
34	90171-10004-00	NUT, CASTLE	1	
35	90123-06011-00	BOLT	1	
36	90179-06143-00	NUT, SPEC''L SHAPE	1	
37	91490-20020-00	PIN, COTTER	1	
38	90387-10264-00	COLLAR	1	

REAR WHEEL



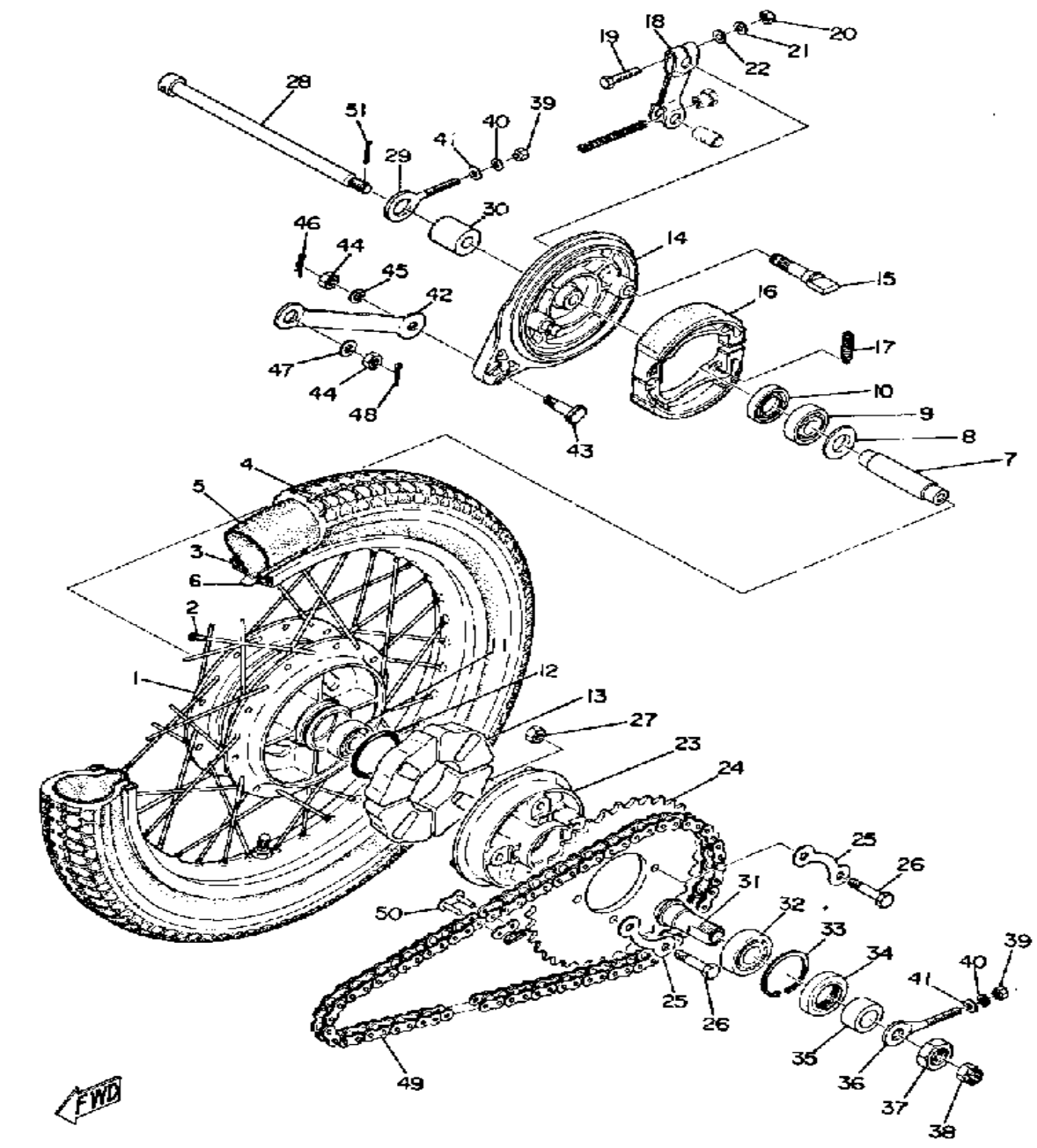
RD60/RD60A/RD60B

Tires (size/nominal pressure)	Front: 2.50-17/20psi	Rear: 2.50-17/28psi

Ref. No.	Part Number	Description	Qty	Remarks
1	(296-25311-00-00)	HUB, REAR	1	
2	(296-25304-00-00)	SPOKE SET, REAR	1	
3	(94414-17003-00)	RIM 1.40X 7	1	
4	(94125-17314-00)	2.50-17 IRC	1	
5	(94225-17082-00)	TUBE	1	
6	94331-17023-00	UNAVAILABLE IN PRICE BOOK	1	
7	(296-25317-00-00)	SPACER, BEARING	1	
8	109-25315-00-00	FLANGE, SPACER	1	
9	93306-20211-00	BEARING (6202SH2-C3)	1	
10	(93104-21032-00)	OIL SEAL, SO-TYPE	1	
11	93306-20204-00	BEARING (B6202Z)	1	
12	93210-41041-00	O-RING	1	
13	304-25364-01-00	DAMPER	4	
14	(339-25320-10-00)	BRAKE SHOE PLT ASSEMBLY	1	
15	122-25351-02-00	CAMSHAFT	1	
16	296-W2536-00-00	BRAKESHOE SET-2PCS	2	
17	90506-16150-00	SPRING, TENSION (102-25333-00)	2	
18	122-25355-00-00	LEVER, CAMSHAFT	1	
19	97313-06030-00	BOLT, HEXAGON	1	
20	95380-06600-00	NUT	1	
21	92995-06100-00	WASHER, SPRING	1	
22	92990-06200-00	WASHER	1	
23	296-25366-01-98	CLUTCH, HUB	1	
24	(122-25441-10-33)	SPROCKET, DRIVN 41T	1	STDU.R.U.R.U.R.
	122-25442-10-00	SPROCKET, DRIVN 42T	1	U.R.U.R.U.R.
25	102-25412-00-00	WASHER	2	
26	90101-08672-00	BOLT	4	
27	90179-08639-00	NUT, SPEC''L SHAPE (30)	4	

CONTINUED ON NEXT FRAME ➤

REAR WHEEL

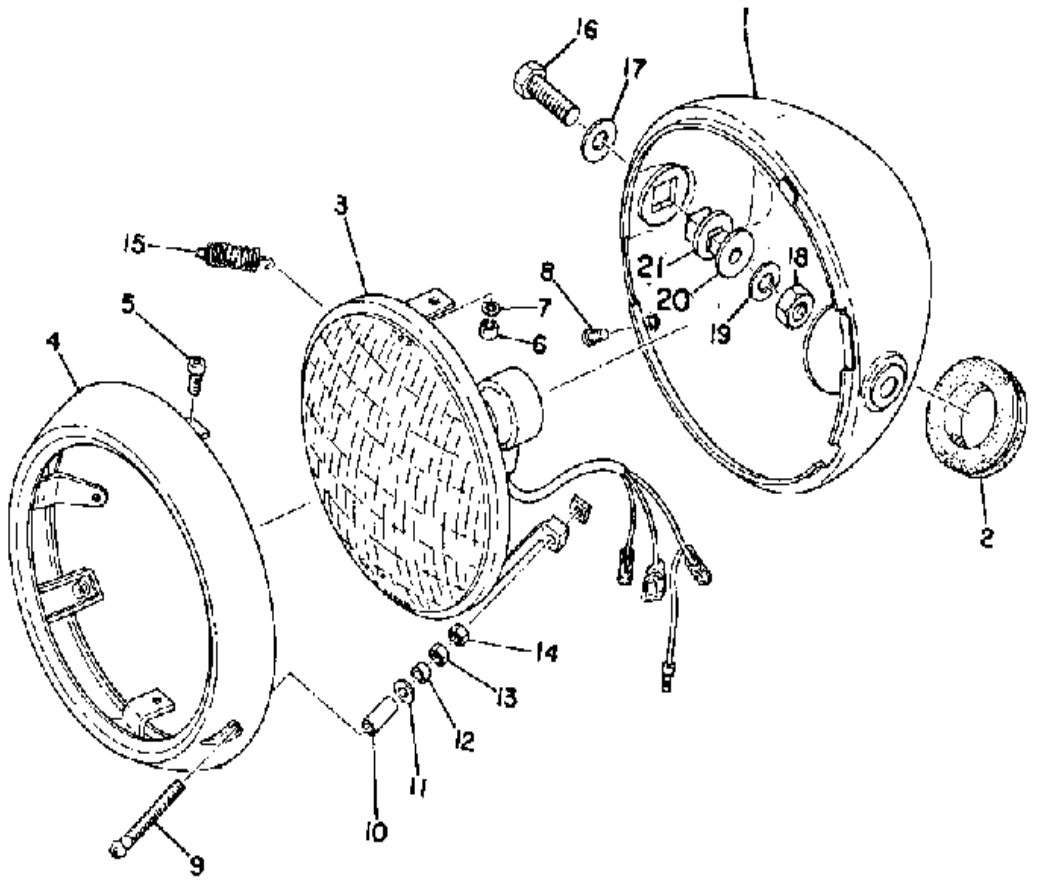


Ref. No.	Part Number	Description	Qty	Remarks
27	95333-08600-00	NUT, HEXAGON	4	
28	353-25381-00-00	AXLE, WHEEL	1	
29	102-25389-00-00	PULLER, CHAIN 2	1	
30	90387-12412-00	COLLAR	1	
31	(353-25387-00-00)	AXLE, SPROCKET	1	
32	93306-00406-00	BEARING (B6004Z)	1	
33	99009-42500-00	CIRCLIP	1	
34	93106-30004-00	OIL SEAL	1	
35	(90387-18143-00)	COLLAR	1	
36	1NX-25388-00-00	PULLER, CHAIN 1	1	
37	90170-18165-00	NUT	1	
38	90171-10004-00	NUT, CASTLE	1	
39	95380-06600-00	NUT	2	
40	92995-06100-00	WASHER, SPRING	2	
41	92990-06200-00	WASHER	2	
42	(102-25371-00-00)	BAR, TENSION	1	
	353-25371-00-00	BAR, TENSION	1	
43	90109-08183-00	BOLT	1	
	90109-08368-00	BOLT	1	
44	95303-08700-00	NUT	2	
45	92990-08100-00	WASHER	1	
46	90468-10050-00	CLIP	1	
47	92990-08200-00	WASHER, PLAIN	1	
48	91490-20020-00	PIN, COTTER	1	
49	94580-52106-00	420-106L (94504-20106)	1	
50	94680-52001-00	. JOINT, CHAIN (DID 420M)	1	
51	91490-20020-00	PIN, COTTER	1	

RD60/RD60A/RD60B

Tires (size/nominal pressure)	Front: 2.50-17/20psi	Rear: 2.50-17/28psi

HEAD LAMP

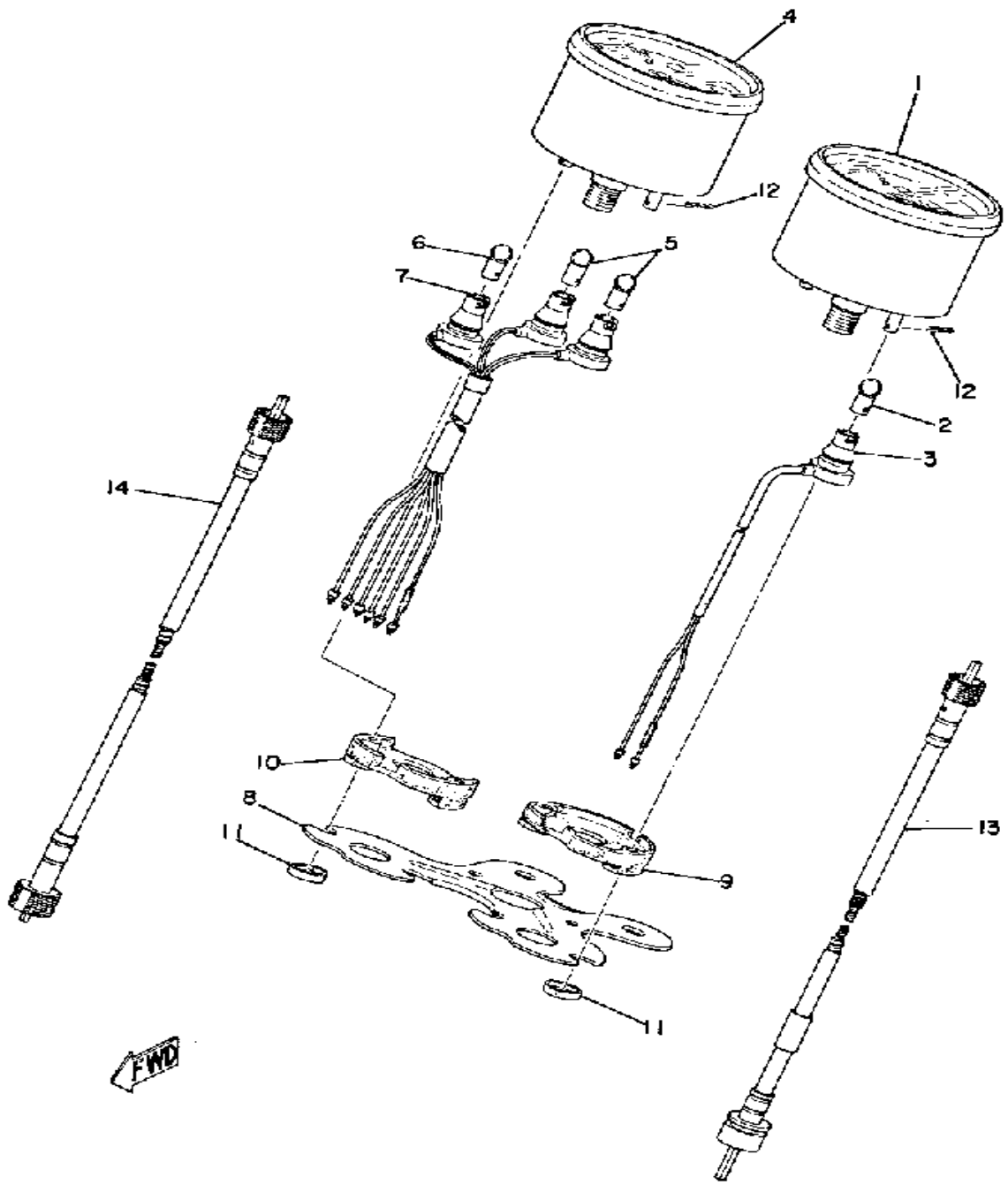


Ref. No.	Part Number	Description	Qty	Remarks
1	(388-84130-60-66)	BODY ASSEMBLY, HEADLIGHT	1	SUNSHINE RED
	(388-84130-60-F2)	BODY ASSEMBLY, HEADLIGHT	1	BUTTERFLY BLUE
	(388-84130-60-K7)	BODY ASSEMBLY, HEADLIGHT	1	IVY GREEN
2	214-84153-60-00	. GROMMET, WIREHERNESS .	1	
3	338-84120-60-00	. LENS ASSEMBLY	1	
4	261-84315-61-00	. RIM, HEADLIGHT	1	
5	98580-04010-00	. SCREW, PAN HEAD	2	
6	95301-04600-00	. NUT	2	
7	92901-04100-00	. WASHER, SPRING	2	
8	90152-05005-00	. SCREW, COUNTERSUNK . . .	1	
9	(198-84331-60-00)	SCREW, RIM ADJUSTING	1	
10	233-84133-60-00	. COLLAR, SCREW	1	
11	92990-04200-00	. WASHER, PLAIN	1	
12	132-84328-60-00	. SPACER	1	
13	95301-04600-00	. NUT	2	
14	198-84334-60-00	. NUT, ADJUSTING	1	
15	(132-84335-60-00)	SPRING	1	
16	97013-08025-00	BOLT	2	
17	92990-08200-00	WASHER, PLAIN	2	
18	95333-08600-00	NUT, HEXAGON	2	
19	92990-08100-00	WASHER	2	
20	214-84145-60-00	COLLAR, BODY FTNG	1	M6-028
21	(214-84143-60-00)	DAMPER, HDLT STAY	1	M6-028

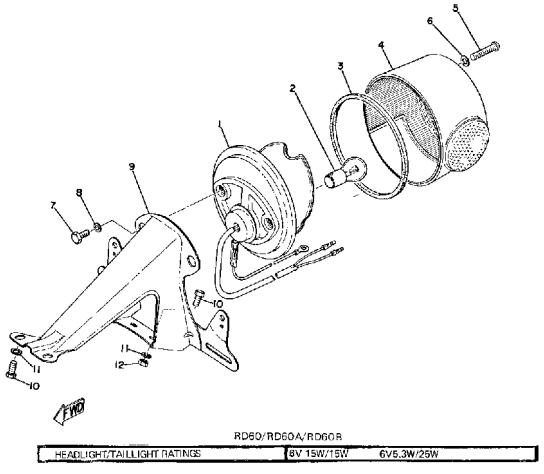
RD60/RD60A/RD60B

HEADLIGHT/TAILLIGHT RATINGS	6V 15W/15W	6V5.3W/25W

SPEEDOMETER - TACHOMETER

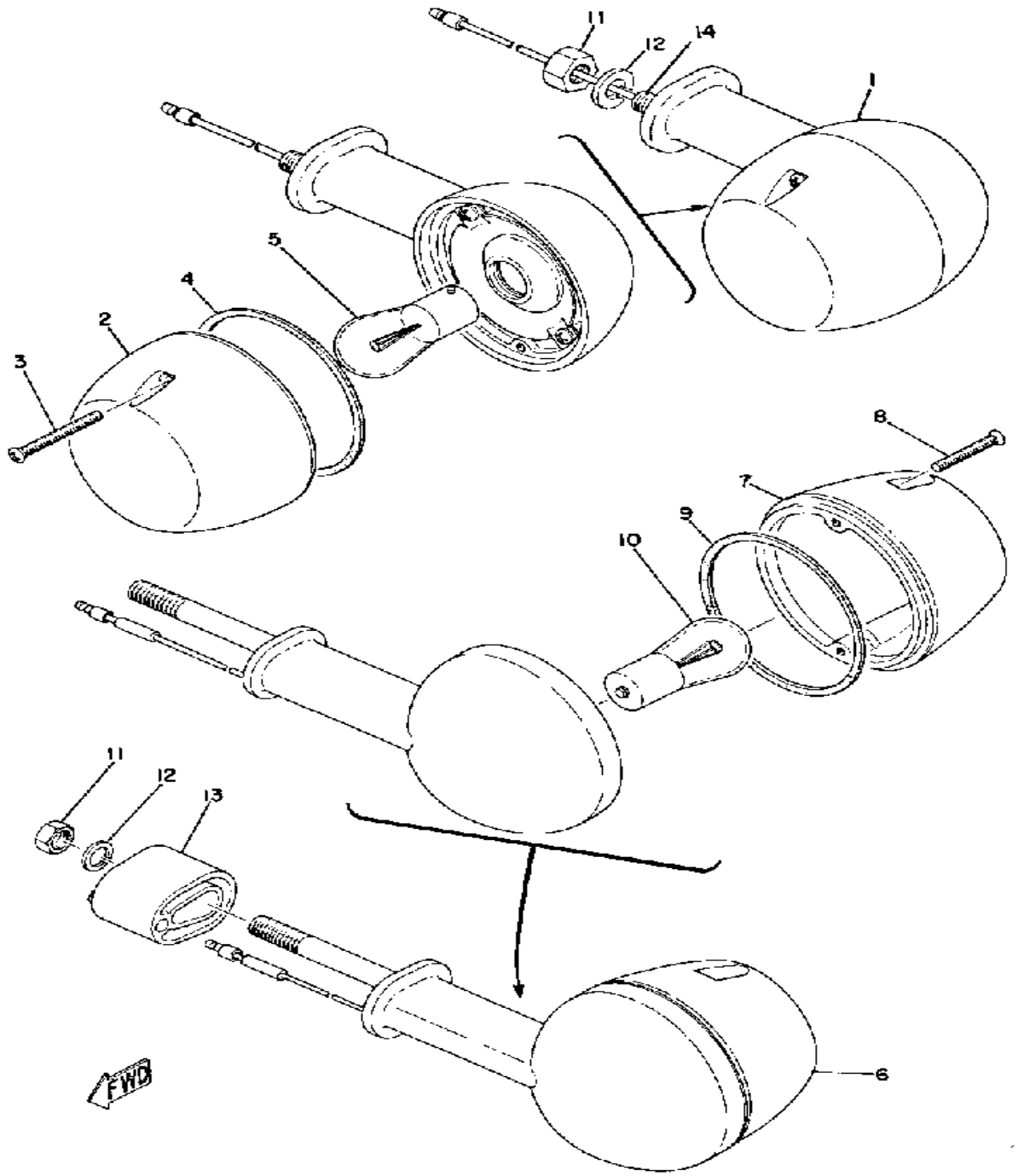


Ref. No.	Part Number	Description	Qty	Remarks
1	(388-83510-30-00)	SPEEDOMETER ASSEMBLY . .	1	
	(388-83510-32-00)	SPEEDOMETER ASSEMBLY . .	1	
2	388-83517-10-00	. BULB (HIGH BEAM) (6V/1.5W)	1	
3	(277-83536-00-00)	SOCKET, METER	1	
	(481-83536-00-00)	SOCKET, METER	1	M5-040
4	(388-83540-00-00)	TACHOMETER ASSEMBLY . . .	1	
	(388-83540-02-00)	TACHOMETER ASSEMBLY . . .	1	
5	122-83516-10-00	. BULB (122-83516-10)	2	
6	388-83517-10-00	. BULB (HIGH BEAM) (6V/1.5W)	1	
7	(252-83520-01-00)	SOCKET CORD ASSEMBLY . .	1	
	(388-83520-01-00)	SOCKET CORD ASSEMBLY . .	1	M5-040
8	(353-83519-00-33)	BRACKET, METER	1	YAMAHA BLACK
9	214-83523-00-00	DAMPER	1	
10	237-83523-00-00	DAMPER	1	
11	90209-05029-00	WASHER, SPEC''L SHAP (214-83524-00)	4	
12	90468-10050-00	CLIP	4	
13	(353-83550-00-00)	SPEEDOMETER CABLE	1	
	241-83550-01-00	SPEEDOMETER CABLE	1	
14	1GU-83560-02-00	TACHOMETER CABLE	1	
	353-83560-01-00	TACHOMETER CABLE	1	



TAIL LAMP

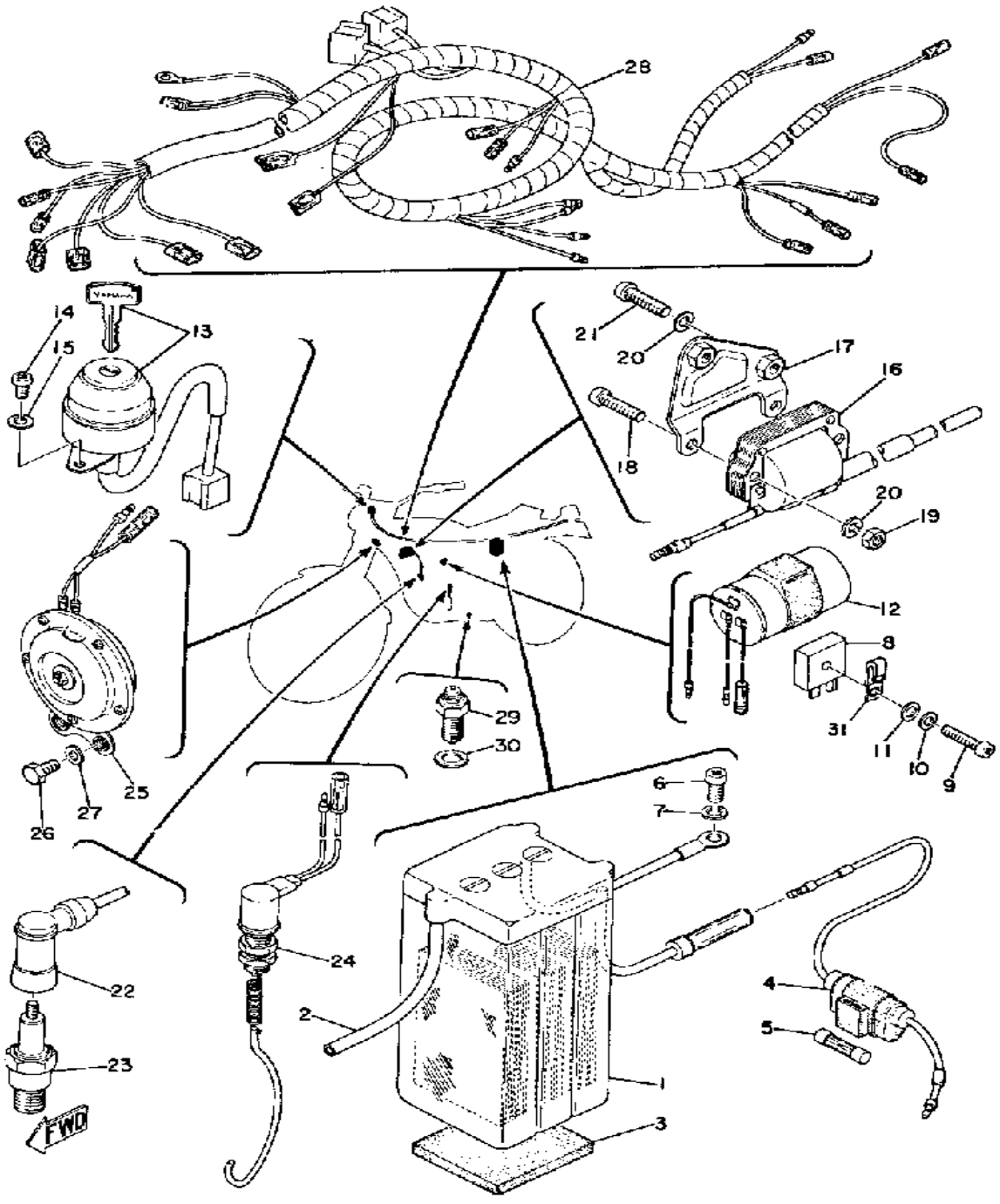
Ref. No.	Part Number	Description	Qty	Remarks
1	(388-84511-61-00)	BASE, TAILLIGHT	1	
2	1M1-84514-60-00	. BULB	1	
3	275-84523-60-00	. GASKET, LENS	1	
4	341-84721-60-00	. LENS, TAILLIGHT	1	
5	98580-04055-00	. SCREW, LENS FITTING	3	
6	341-84722-60-00	. WASHER	3	
7	95380-05600-00	. NUT	2	
8	92990-05100-00	. WASHER, SPRING	2	
9	(388-84551-60-33)	BRACKET, LICENCE	1	YAMAHA BLACK
10	97013-06012-00	BOLT	4	
11	92995-06100-00	WASHER, SPRING	4	
12	95380-06600-00	NUT	2	
-1	(388-84510-60-00)	TAILLIGHT UNIT ASSEMBLY	1	



FLASHER LAMP

Ref. No.	Part Number	Description	Qty	Remarks
1	232-83320-62-93	FRT FLSHR LITE ASSEMBLY .	2	
2	183-83312-70-00	. LENS, FLASHER	2	
3	183-83333-71-00	. SCREW, LENS FITTING	4	
4	183-83313-70-00	. GASKET, FLSHR LENS	2	
5	115-83311-60-00	. BULB, FLASHER	2	
6	(388-83330-60-93)	R FLSHR LITE ASSEMBLY . . .	2	
7	211-83332-75-00	. LENS, FLASHER	2	
8	183-83333-71-00	. SCREW, LENS FITTING	4	
9	183-83313-70-00	. GASKET, FLSHR LENS	2	
10	115-83311-60-00	. BULB, FLASHER	2	
11	95380-06600-00	NUT	4	
12	92990-08100-00	WASHER	4	
13	249-83316-95-93	COLLAR, FLASHER 1	2	
14	360-83367-09-00	BOLT, STUD	2	

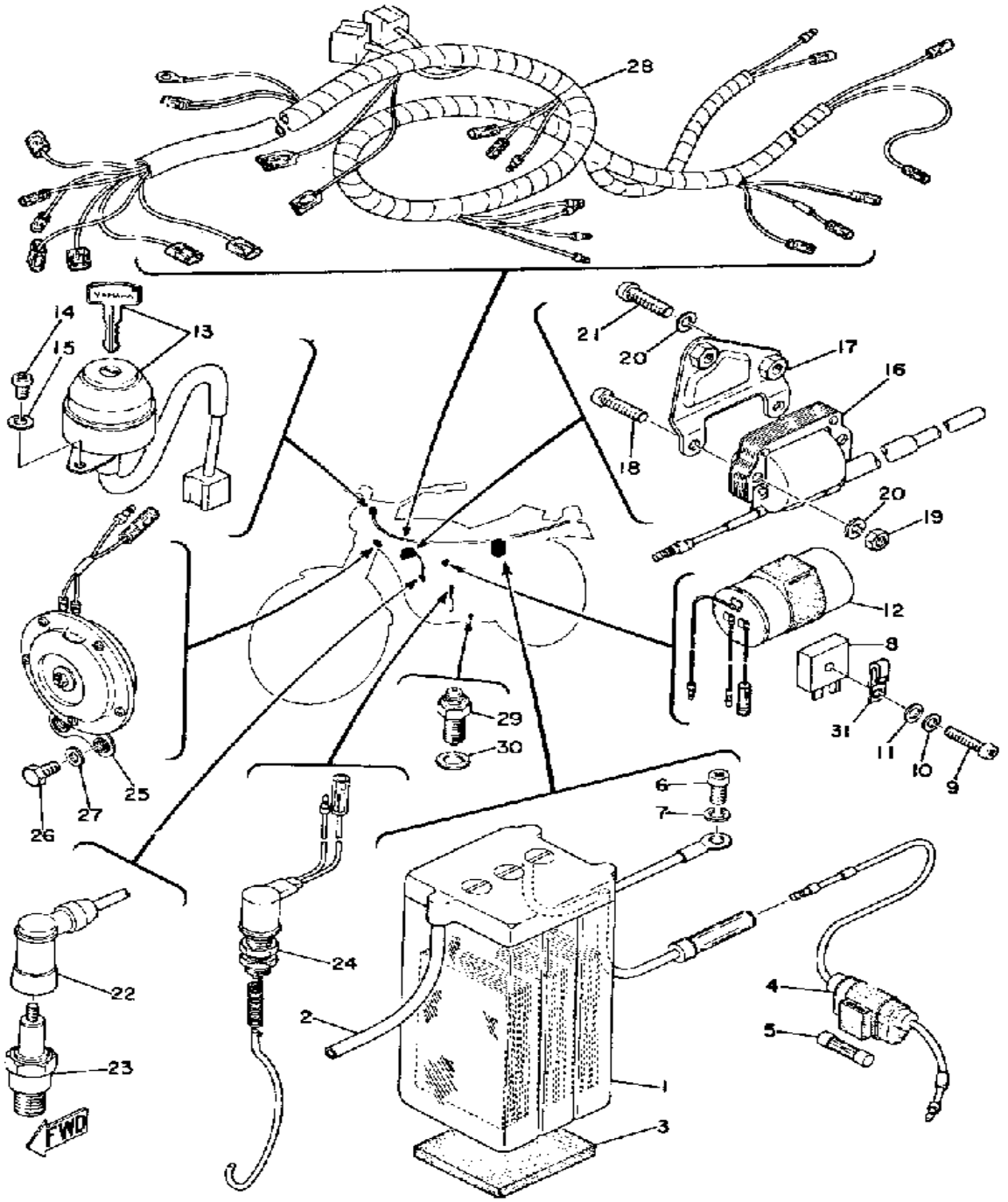
ELECTRICAL



Ref. No.	Part Number	Description	Qty	Remarks
1	BTY-6N4A4-D0-00	YUASA 6N4A-4D (6N4A-4D) . . .	1	FURUKAWA
2	90445-08047-00	HOSE (168-82112-00)	1	
3	583-24182-00-00	DAMPER, LOCATING 2	1	
4	55K-82150-01-00	FUSE HOLDER ASS''Y (55K-82150-00-00)	1	
5	116-82151-00-00	. FUSE (10A)	2	
6	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
7	92995-06100-00	WASHER, SPRING	1	
8	353-81970-63-00	RECTIFIER ASSEMBLY	1	
9	98580-05020-00	SCREW, PAN HEAD	1	
10	92990-05100-00	WASHER, SPRING	1	
11	92990-05200-00	WASHER, PLAIN	1	
12	368-83350-61-00	FLASHER RELAY ASSEMBLY .	1	
13	(388-82508-20-00)	MAIN SWITCH ASSEMBLY . . .	1	
	(388-82508-22-00)	MAIN SWITCH ASSEMBLY . . .	1	M5-040
14	98580-05010-00	SCREW, PAN HEAD	2	
15	92990-05100-00	WASHER, SPRING	2	
16	5G4-82310-40-00	IGNITION COIL ASSEMBLY (J17-82310-21)	1	
17	336-82316-01-00	BRACKET, IGNITION COIL . . .	1	
18	98511-06025-00	SCREW PAN HEAD (92501-06025)	2	
19	95380-06600-00	NUT	2	
20	92995-06100-00	WASHER, SPRING	4	
21	98580-06012-00	SCREW, PAN HEAD	2	
22	56J-82370-00-00	PLUG CAP ASSEMBLY	1	
23	NGK-B7HS0-00-00	PLUG, SPARK (NGK B7HS) . . .	1	
24	353-82530-03-00	STOP SWITCH ASSEMBLY . . .	1	
25	2A7-83371-10-00	HORN	1	

CONTINUED ON NEXT FRAME ➤

ELECTRICAL



Ref. No.	Part Number	Description	Qty	Remarks
26	97013-06012-00	BOLT	2	
27	92995-06100-00	WASHER, SPRING	2	
28	(388-82590-20-00)	WIRE HARNESS ASSEMBLY	1	
	(388-82590-21-00)	WIRE HARNESS ASSEMBLY	1	
29	2H7-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
30	341-82543-00-00	GASKET	1	
31	90465-06038-00	CLAMP	1	

MOTORCYCLE
M4-067

RD60B
1975 SERVICE DATA

MODEL – IBM I.D. NUMBER	RD60B	388	
Starting Engine and Frame Number	388-100101		
Basic Color (fuel tank)	Sunshine Red		
Net Weight	163 lbs.		
ENGINE (type, induction system)	2-stroke, 7-port, Single, Reed Valve, Air-cooled		
Bore x Stroke x Cylinder Displacement	42 x 39.7mm x 1	55cc (3.36 CID)	
Compression Ratio	6.9:1		
Piston Skirt Clearance (new/max.)	.040 ~ .045mm (.0016 ~ .0018")/0.1mm (.004")		
Ring End Gap (top/2nd/3rd)	0.15 ~ 0.35mm (.006 ~ .014")/Same/ϕ		
Ring Groove Clearance (top/2nd/3rd)	.03 ~ .08mm (.0012 ~ .0032")/Same/ϕ		
Valve Clearance (eng. cold) Intake/Exhaust	ϕ		
AUTOLUBE – Minimum Pump Stroke/Color Code	0.30 ~ 0.35mm (.012 ~ .014")	Pink	
CARBURETOR (mfr) (type) (I.D. number)	Mikuni	VM16SH	388E1
Main Jet	No. 95		
Needle Jet	E-4		
Jet Needle/Clip Position	3E2-2		
Cut Away	2.0		
Pilot Jet	No. 20		
Air Jet	2.5		
Starter Jet	No. 30		
Air Screw (turns out)	1¾		
Float Level	22.5 ± 1.0mm		
Air Filter (type x quantity)	Wet Foam Rubber x 1		
DRIVE – Primary (type) (teeth) (ratio)	Helical Gear	68/19	3.578
Secondary (type) (teeth) (ratio)	DK420, 100L	42/12	3.500
Transmission Ratios 1st (teeth) (ratio) (O.A.)	39/12	3.250	40.711
2nd	34/17	2.000	25.053
3rd	30/21	1.428	17.895
4th	26/24	1.125	14.092
5th	25/26	0.961	12.045
6th	ϕ		
CAPACITIES – Transmission	500cc (17 oz.) SAE10W30 Oil (Yamalube 4-cycle)		
Oil Tank or Engine Sump	1.1 qt. Yamalube 2-cycle		
Fuel Tank	2.1 gals. Unleaded or Low Lead (Regular)		
Front Forks	135cc (4.6 oz.) 10, 20 or 30 wt. Fork Oil*		
Rear Shocks	ϕ		
Tires (size/nominal pressure)	Front: 2.50-17/20psi	Rear: 2.50-17/28psi	
ELECTRICAL – Charging System (mfr) (type)	Hitachi	F11-L48	Flywheel Magneto
No Load Voltage Adj. (AC & DC generators)	ϕ		
Max. Generator (Magneto) Output	8V4A @ 8000rpm		
Field Coil (and/or) Charging Coil Resistance	Yellow Wire 0.38Ω / Green 0.18Ω / Green-Red 0.56Ω		
Battery (mfr) (model) (rating)	GS or FB	GN4A-4D	6V4AH
Headlight/Taillight Ratings	6V15W/15W	6V5.3W/25W	
Ign. Coil Min. Spark Gap/Pri. Res./Sec. Res.	6mm	1.7Ω	6.0KΩ
Condenser Capacity	0.30 µf		
Point Gap /Spark Plug (type/gap)	0.30 ~ 0.40mm (.012 ~ .016")/NGK B-7HS/0.5 ~ 0.6mm		
Timing (advanced) (retarded)	1.8mm BTDC/ϕ		

N/A = Information Not Available
ϕ = Does Not Apply to This Model

*Available from Yamaha Parts Distributors, Inc.

©YAMAHA INTERNATIONAL CORPORATION, BUENA PARK, CALIFORNIA 7/25/74

MOTORCYCLE
M4-067

RD60B
1975 SERVICE DATA

MODEL – IBM I.D. NUMBER	RD60B	388	
Starting Engine and Frame Number	388-100101		
Basic Color (fuel tank)	Sunshine Red		
Net Weight	163 lbs.		
ENGINE (type, induction system)	2-stroke, 7-port, Single, Reed Valve, Air-cooled		
Bore x Stroke x Cylinder Displacement	42 x 39.7mm x 1	55cc (3.36 CID)	
Compression Ratio	6.9:1		
Piston Skirt Clearance (new/max.)	.040 ~ .045mm (.0016 ~ .0018")/0.1mm (.004")		
Ring End Gap (top/2nd/3rd)	0.15 ~ 0.35mm (.006 ~ .014")/Same/ϕ		
Ring Groove Clearance (top/2nd/3rd)	.03 ~ .08mm (.0012 ~ .0032")/Same/ϕ		
Valve Clearance (eng. cold) Intake/Exhaust	ϕ		
AUTOLUBE – Minimum Pump Stroke/Color Code	0.30 ~ 0.35mm (.012 ~ .014")	Pink	
CARBURETOR (mfr) (type) (I.D. number)	Mikuni	VM16SH	388E1
Main Jet	No. 95		
Needle Jet	E-4		
Jet Needle/Clip Position	3E2-2		
Cut Away	2.0		
Pilot Jet	No. 20		
Air Jet	2.5		
Starter Jet	No. 30		
Air Screw (turns out)	1¾		
Float Level	22.5 ± 1.0mm		
Air Filter (type x quantity)	Wet Foam Rubber x 1		
DRIVE – Primary (type) (teeth) (ratio)	Helical Gear	68/19	3.578
Secondary (type) (teeth) (ratio)	DK420, 100L	42/12	3.500
Transmission Ratios 1st (teeth) (ratio) (O.A.)	39/12	3.250	40.711
2nd	34/17	2.000	25.053
3rd	30/21	1.428	17.895
4th	26/24	1.125	14.092
5th	25/26	0.961	12.045
6th	ϕ		
CAPACITIES – Transmission	500cc (17 oz.) SAE10W30 Oil (Yamalube 4-cycle)		
Oil Tank or Engine Sump	1.1 qt. Yamalube 2-cycle		
Fuel Tank	2.1 gals. Unleaded or Low Lead (Regular)		
Front Forks	135cc (4.6 oz.) 10, 20 or 30 wt. Fork Oil*		
Rear Shocks	ϕ		
Tires (size/nominal pressure)	Front: 2.50-17/20psi	Rear: 2.50-17/28psi	
ELECTRICAL – Charging System (mfr) (type)	Hitachi	F11-L48	Flywheel Magneto
No Load Voltage Adj. (AC & DC generators)	ϕ		
Max. Generator (Magneto) Output	8V4A @ 8000rpm		
Field Coil (and/or) Charging Coil Resistance	Yellow Wire 0.38Ω / Green 0.18Ω / Green-Red 0.56Ω		
Battery (mfr) (model) (rating)	GS or FB	GN4A-4D	6V4AH
Headlight/Taillight Ratings	6V15W/15W	6V5.3W/25W	
Ign. Coil Min. Spark Gap/Pri. Res./Sec. Res.	6mm	1.7Ω	6.0KΩ
Condenser Capacity	0.30 µf		
Point Gap /Spark Plug (type/gap)	0.30 ~ 0.40mm (.012 ~ .016")/NGK B-7HS/0.5 ~ 0.6mm		
Timing (advanced) (retarded)	1.8mm BTDC/ϕ		

N/A = Information Not Available
ϕ = Does Not Apply to This Model

*Available from Yamaha Parts Distributors, Inc.

©YAMAHA INTERNATIONAL CORPORATION, BUENA PARK, CALIFORNIA 7/25/74 Page 1 of 1