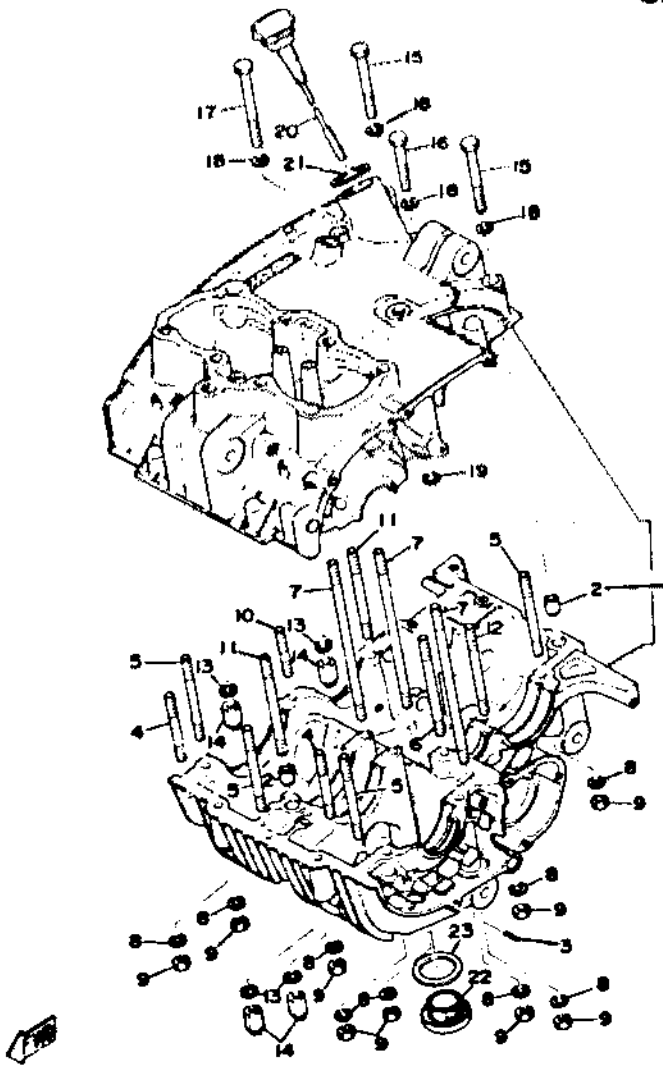


Ref. No.	Part Number	Description	A	B	C
1	306-15100-03-00	CRANKCASE ASS'Y	1	1	1
2	91830-22016-00	PIN, dowel (8.4-12-16)	2	2	2
3	93603-14026-00	PIN, dowel (3-14)	1	1	1
4	90116-08196-00	BOLT, stud (256-15192-00)	2	2	2
5	90116-08064-00	BOLT, stud (256-15193-00)	4	4	4
6	90116-08232-00	BOLT, stud (256-15194-00)	1	1	1
7	90116-08199-00	BOLT, stud (256-15196-00)	3	3	3
8	92903-08200-00	WASHER, plain	8	8	8
9	95301-08600-00	NUT, hexagon	8	8	8
10	90116-08047-00	BOLT, stud (306-15192-00)	1	1	1
11	90116-08066-00	BOLT, stud (306-15193-00)	2	2	2
12	90116-08055-00	BOLT, stud (306-15197-00)	1	1	1
13	90430-08143-00	GASKET (256-11198-00)	4	4	6
14	90176-08019-00	NUT, cap	6	6	6
15	97321-08075-00	BOLT, hexagon	2	2	2
16	97313-08055-00	BOLT, hexagon	1	1	1
17	97323-09090-00	BOLT, hexagon	1	1	1
18	92903-08200-00	WASHER, plain	4	4	4
19	256-15395-00-00	GASKET, oil sealing	1	1	1
20	256-15362-02-00	PLUG, oil level	1	1	1
21	90430-29050-00	GASKET	1	1	1
22	256-15351-00-00	PLUG, drain	1	1	1
23	256-15353-00-00	GASKET, drain plug	1	1	1

TX650A

CAPACITIES – TRANSMISSION (QUANTITY) (TYPE)	2.8 qt.	Yamalube 4-cycle

XS650B

CAPACITIES – Transmission	Same as engine sump
Oil Tank or Engine Sump	2400cc (2.8 qts.) SAE 10W30 Oil (Yamalube 4-cycle)

XS650C

CAPACITIES – Transmission	(See bulletin MS-051)
Oil Tank or Engine Sump	2,650cc (88.2 qt.) SAE20W/40 Oil (Yamalube 4-cycle)