# XS650F, XS650SF, XS650-2F

## ADDITIONAL PRE-DELIVERY SERVICE INSTRUCTIONS

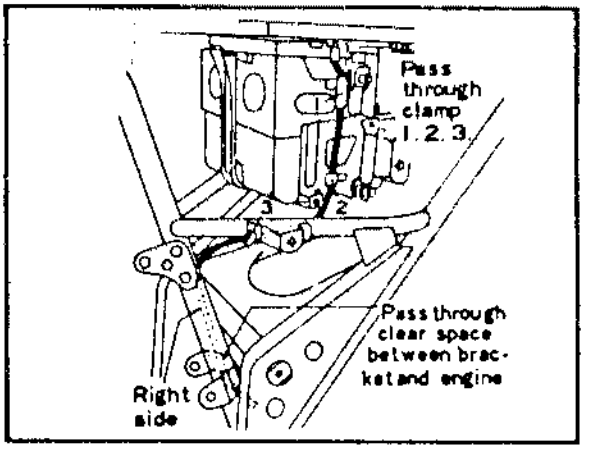
Before the battery is serviced on these models, the battery vent tube must be checked for correct routing. A factory installation error has placed the vent tube where it contacts the exhaust crossover pipe, when the main stand is raised. This can then melt the vent tube and impair proper venting of the battery. Follow the correction procedures given below.

### AFFECTED MODELS

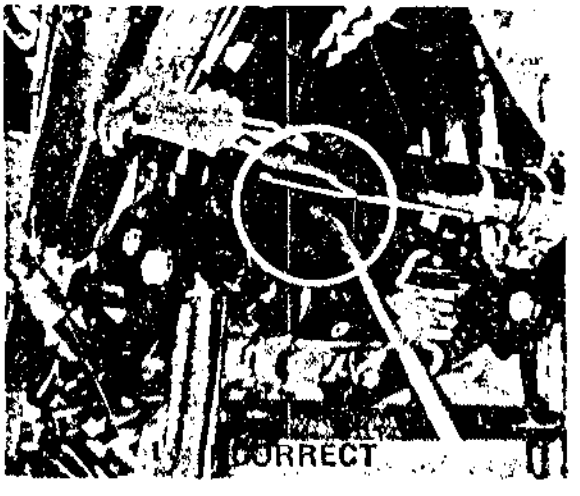
All XS650F
All XS650SF
All XS650-2F

### PROCEDURE

1. The routing diagram under the seat and in the assembly manual is correct but does not show the lower portion of the vent tube.




2. INCORRECT ROUTING: The vent tube, as shown in the circled area of the middle illustration, is routed INCORRECTLY, BEHIND the cross member of the frame. The raised center stand then causes the vent tube to press against the hot exhaust crossover pipe.




3. CORRECT ROUTING: Reroute the vent tube CORRECTLY, AHEAD of the frame cross member, as shown on the circled area of the lower illustration. This routing keeps the vent tube clear of the center stand and exhaust crossover pipe.

