# XS500D, XS650D

M7-052

# DRIVE CHAIN AND MASTER LINK

The drive chains on later production XS500D and XS650D models are different from the chains used on earlier 500 and 650 models. The new chain provides greater strength and a longer service life. Be sure to use the correct master link in each application.

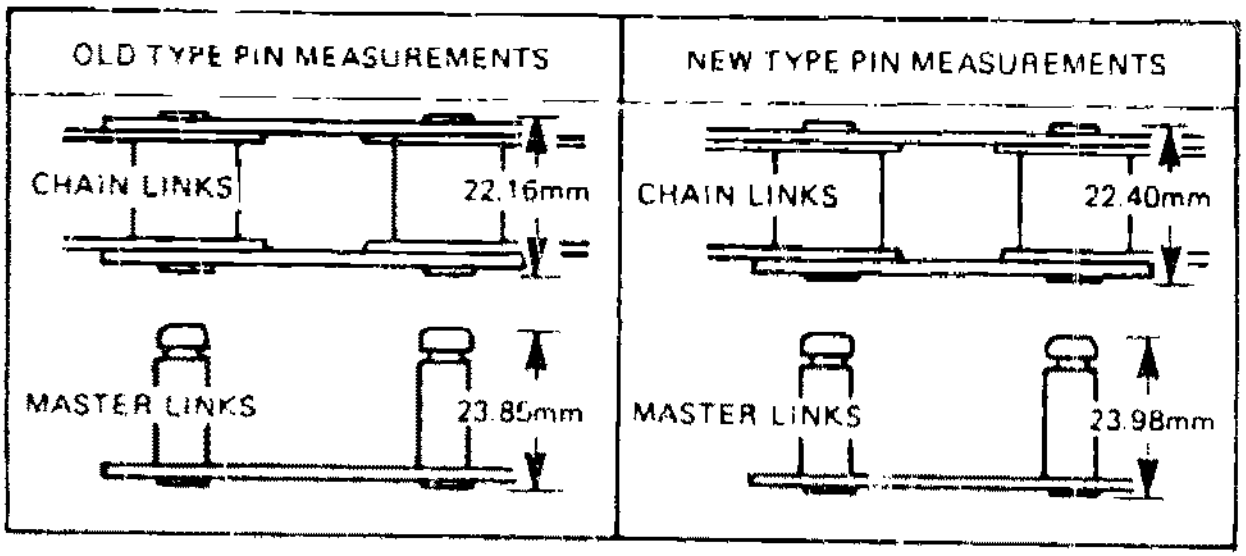
Please inform parts and service personnel of the following information:

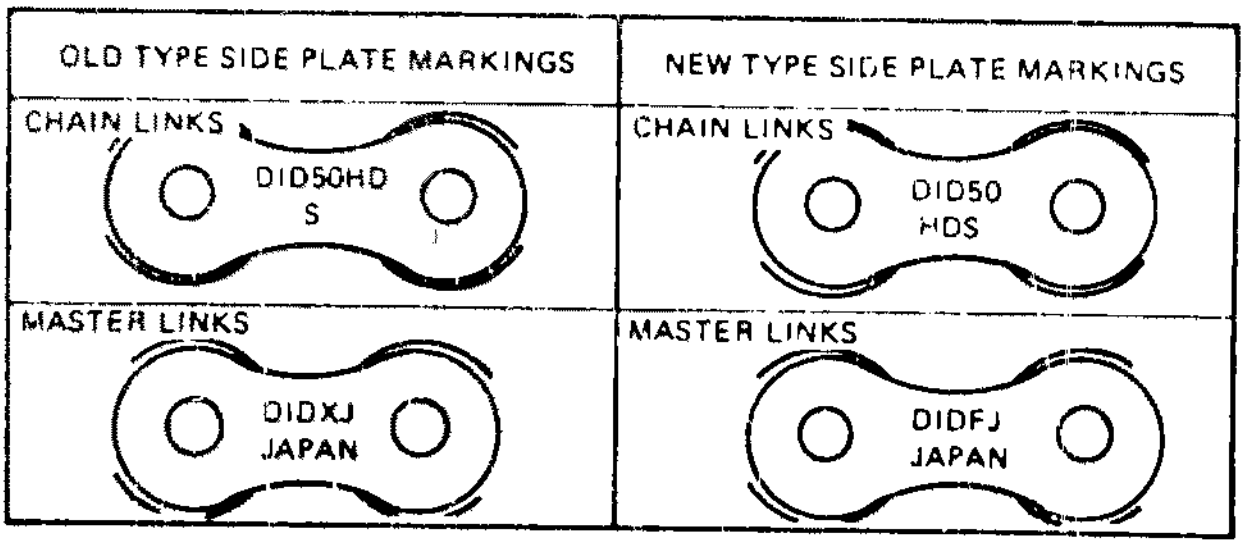
**AFFECTED MACHINES:**

XS500D – 1J3-102371 and later use new type chain.
XS650D – 1T3-712430 and later use new type chain.

**IDENTIFICATION:**

Early type and later type chains and master links can be identified by the manufacturer's markings on the side plates. Also, the length of the pins in the chains and master links can be measured to identify chain type.



## INTERCHANGEABILITY

Chains: The new type chains can be used as a replacement for old type chains. New type chains will replace old chains when current warehouse stock is depleted.

Master Links: The old type master link is shorter then the new type and will fit only the old type chain. The new type master link will fit both new and old type chains.

**NOTE:** There are no sprocket changes.

## PARTS REFERENCE

| Old Style Part Number | New Style Part Number | Description | Remarks |
|---|---|---|---|
| 94575-30104 | 94580-05104 | Chain - 104 link | Interchangeable |
| 94575-30106 | 94580-05106 | Chain - 106 link | Interchangeable |
| 94575-30108 (superseded) | 94580-05108 | Chain - 108 link | Interchangeable |
| 94575-30011 | – | Master Link | Fits old style only. |
| – | 94680-05011 | Master Link | Fits old and new style |