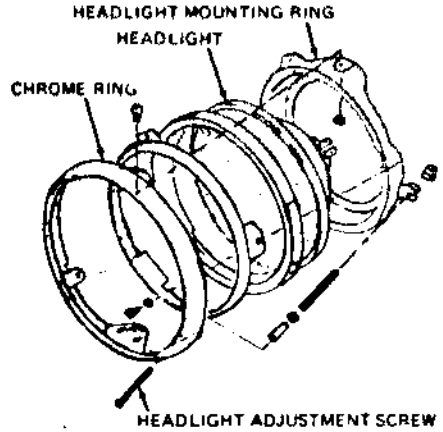
TX650A, XS650B/650C
HEADLIGHT MOUNT DESIGN CHANGE

A redesigned headlight mounting ring is now available for the TX650A, XS650B and XS650C. The new mounting ring has increased damping characteristics to help reduce vibration and increase headlight service life.

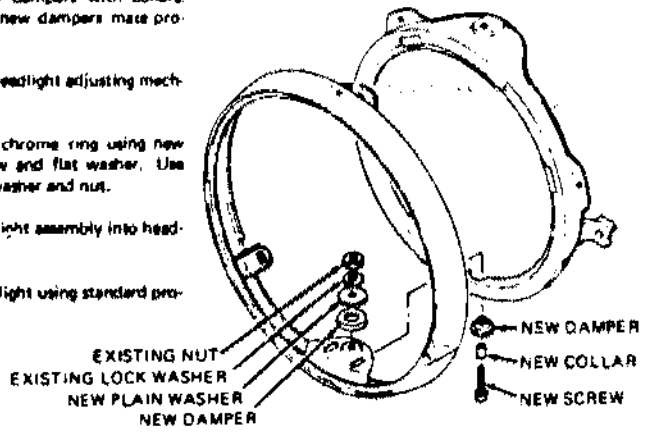


PROCEDURE

1. Remove headlight and chrome ring from headlight body.
2. Remove headlight adjustment screw, spacer, washer, spring and nut.
   NOTE: XS650C and some XS650B models do not have spacer and washer.
3. Remove chrome ring and two rubber dampers.
4. Remove headlight mounting ring.

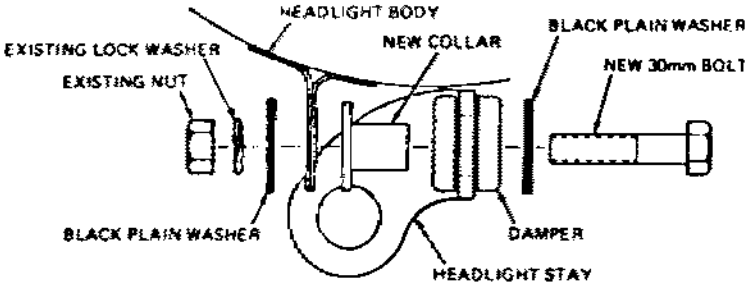
INSTALLATION

1. Install new headlight mounting ring. Discard old mounting ring.
2. Install new dampers with collars. Make sure new dampers mate properly.
3. Install old headlight adjusting mechanism.
4. Install old chrome ring using new longer screw and flat washer. Use old spring washer and nut.
5. Install headlight assembly into headlight body.
6. Adjust headlight using standard procedure.



REPLACEMENT OF HEADLIGHT STAY

1. Remove old headlight stay from headlight body.
2. Install new stay to under bracket using old damper and collar. Use new 25mm bolt.
3. Install new damper on ear of new stay which has flat cut on its radius.
4. Attach stay to headlight body using new 30mm bolt, two black plain washers, new collar and old spring washer.



PARTS LIST

PART NUMBER	DESCRIPTION	QTY.	PRICE
447-84000-00-00	HEADLIGHT REPAIR KIT	1	
. 584-84304-81-00	. RING, mounting	1	
. 584-84303-80-00	. DAMPER	2	
. 584-84302-80-00	. COLLAR	2	
. 584-84306-80-00	. SCREW, mounting ring	2	
. 584-84344-80-00	. WASHER, plain	2	
. 447-84318-02-00	. STAY, headlight	1	
. 90480-14102-00	. DAMPER	1	
. 90387-08388-00	. COLLAR	1	
. 90201-08380-00	. WASHER, plate	2	
. 97321-08030-00	. BOLT	1	
. 97311-08025-00	. BOLT	1	
. 96803-08200-00	. NUT	1	
. 584-84309-80-00	. DAMPER	2	

AFFECTED MACHINES

Factory installation of this s•• begins with XS650C E/N 203146 ~.