YAMAHA

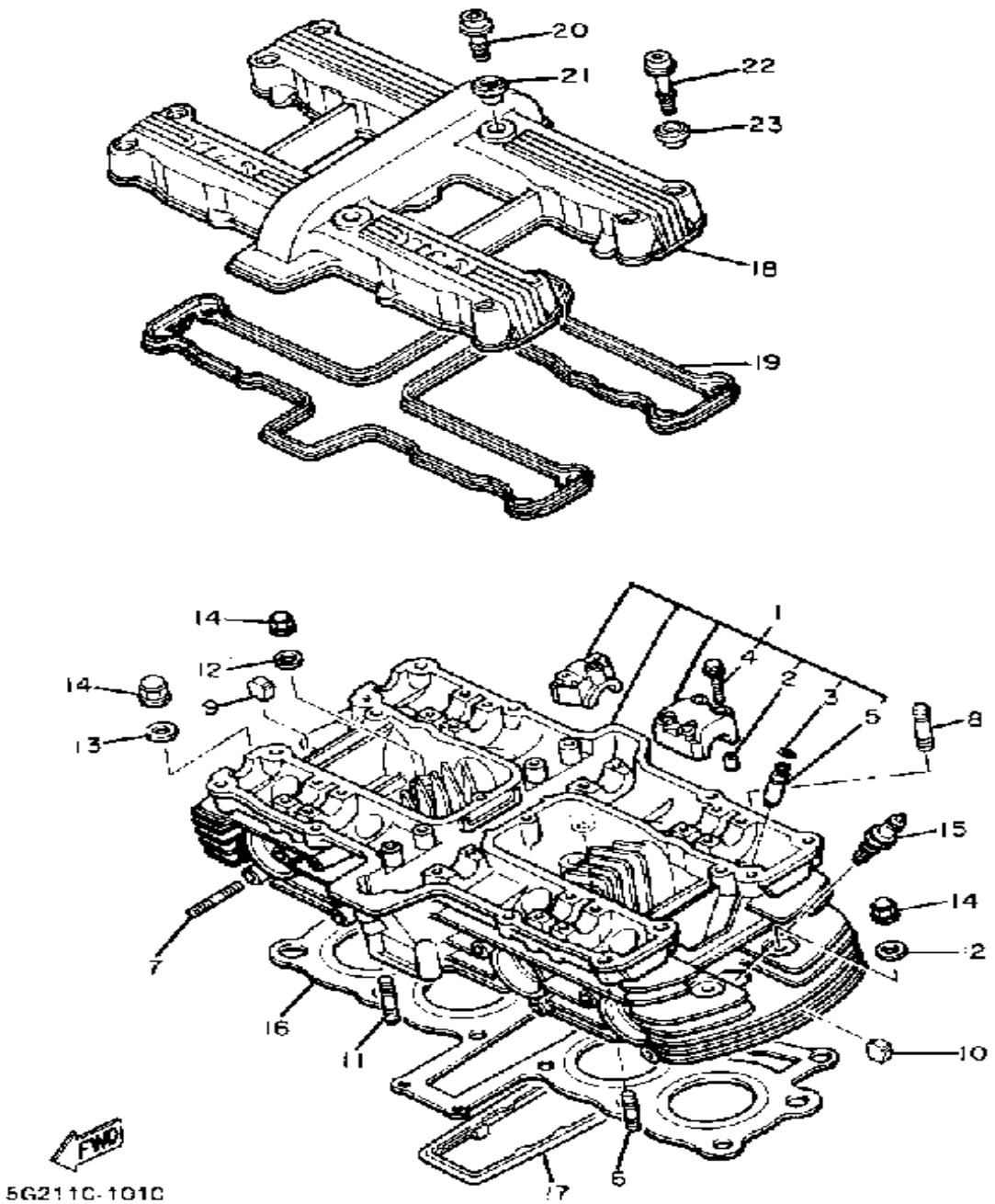
GENUINE

PARTS CATALOGUE

MOTORCYCLE

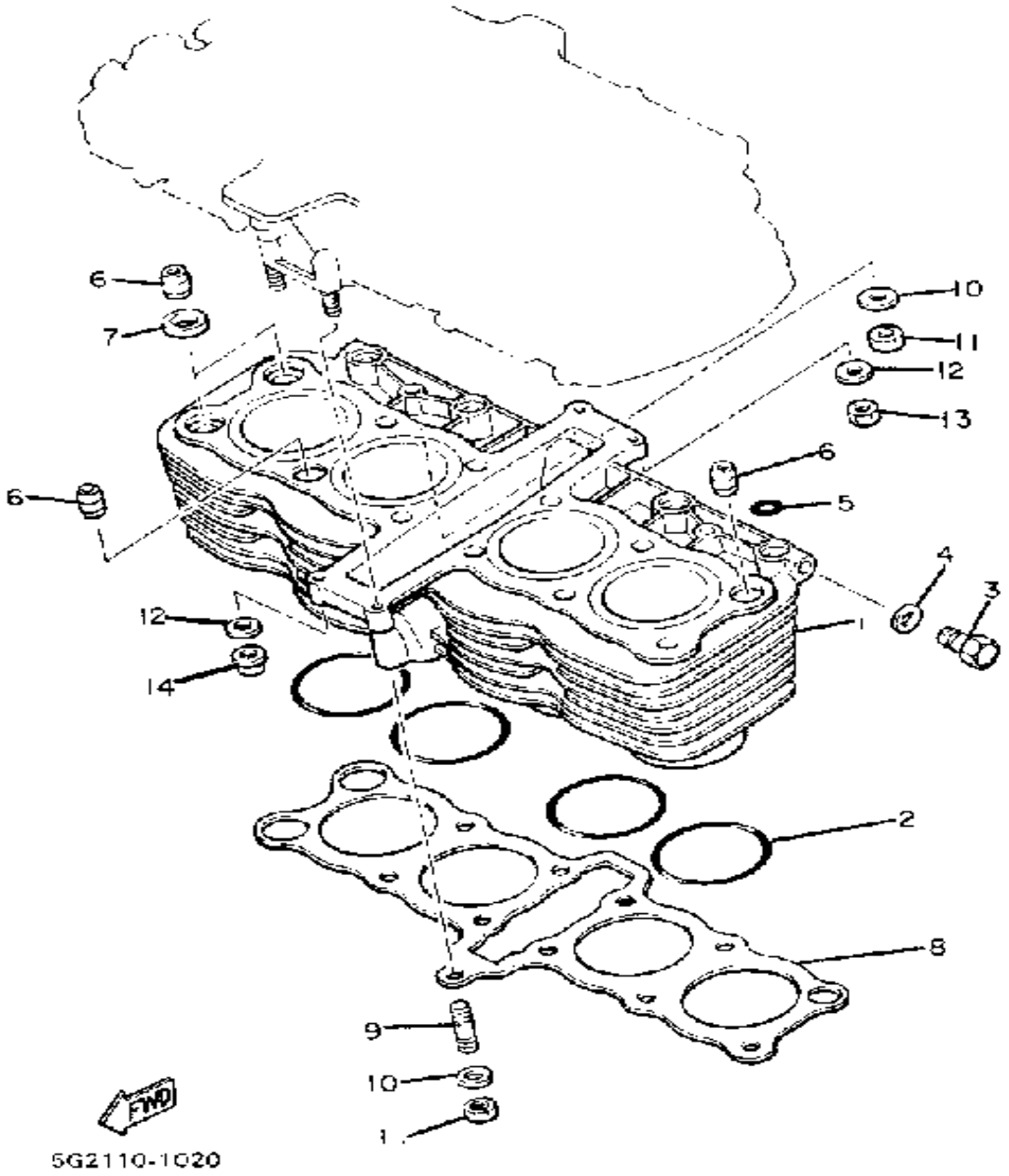
A1

CYLINDER HEAD



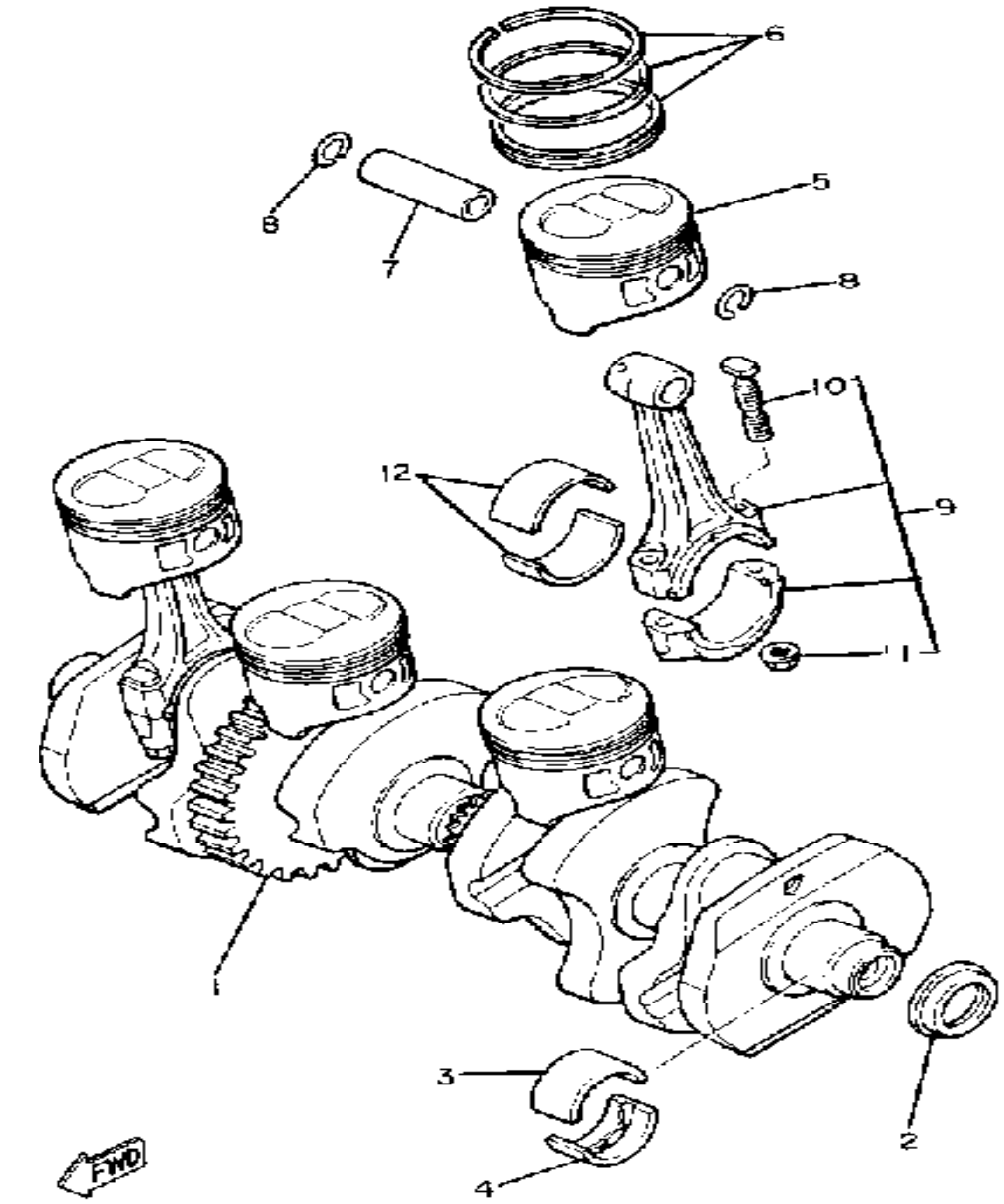
Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-11101-00-00	CYLINDER HEAD ASSEMBLY .	1	
2	99510-08016-00	. PIN, DOWEL	12	
3	93440-12052-00	. CIRCLIP	8	
4	90105-06153-00	. BOLT, WASHER BASED	24	
5	4H7-11133-10-00	. GUIDE, INTAKE VALVE	8	
6	95612-06625-00	BOLT, STUD	2	
7	95611-06630-00	BOLT, STUD	8	
8	95611-08330-00	BOLT, STUD	2	
9	434-11161-00-00	ABSORBER 1	14	
10	4H7-11161-00-00	ABSORBER 1	14	
11	95611-06630-00	BOLT, STUD	2	
12	90201-10131-00	WASHER, PLATE	10	
13	90201-10128-00	WASHER, PLATE	2	
14	90176-10049-00	NUT, CROWN	12	
15	NGK-BP7ES-00-00	PLUG, SPARK (NGK BP-7ES) .	4	
16	5G2-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
17	5G2-11355-00-00	SEAL, CYLINDER 1	1	
18	5G2-11191-10-00	COVER, CYLINDER.HEAD 1 . .	1	
19	5G2-11193-00-00	GASKET, HD.COVER 1	1	
20	90109-06604-00	BOLT	4	
21	4G0-1111G-00-00	RUBBER, MOUNT 1	4	
22	90109-06605-00	BOLT	8	
23	4U8-1112G-00-00	RUBBER, MOUNT 2	8	

CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-11310-10-00	CYLINDER	1	
2	93210-71462-00	O-RING	4	
3	90340-12065-00	PLUG, STRAIGHT SCRW	2	
4	90201-12790-00	WASHER, PLATE	2	
5	93210-09443-00	O-RING	4	
6	99530-14016-00	PIN, DOWEL	4	
7	90430-14131-00	GASKET	2	
8	4BB-11351-00-00	GASKET, CYLINDER (5G2-11351-00)	1	
9	95611-08330-00	BOLT, STUD	1	
10	90201-084G3-00	WASHER, PLATE	3	
11	95333-08600-00	NUT	3	
12	92901-06600-00	WASHER	4	
13	95311-06600-00	NUT	2	
14	90179-06499-00	NUT	2	

CRANKSHAFT-PISTON

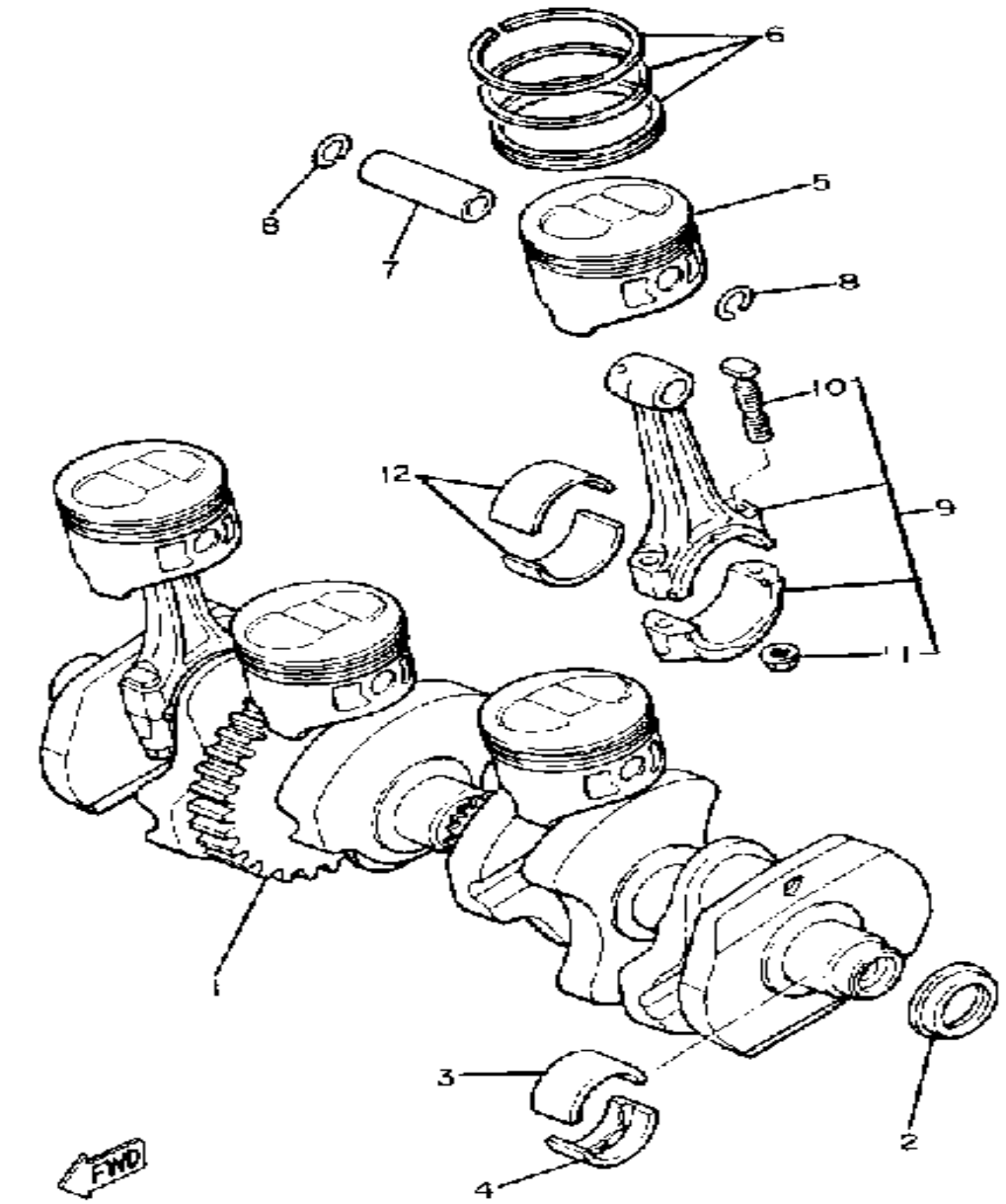


5G211C-1C30

Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-11411-00-00	CRANKSHAFT	1	
2	93101-32144-00	OIL SEAL	1	
3	4H7-11416-01-00	PLANE BRNG, CRSF 1	5	U.R. BLUE
	4H7-11416-11-00	PLANE BRNG, CRSF 1	5	U.R. BLACK
	4H7-11416-21-00	PLANE BRNG, CRSF 1	5	U.R. BROWN
	4H7-11416-31-00	PLANE BRNG, CRSF 1	5	U.R. GREEN
	4H7-11416-41-00	PLANE BRNG, CRSF 1	5	U.R. YELLOW
4	5G2-11418-00-00	PLANE BRNG, CRSF 3	5	U.R. BLUE
	5G2-11418-10-00	PLANE BRNG, CRSF 3	5	U.R. BLACK
	5G2-11418-20-00	PLANE BRNG, CRSF 3	5	U.R. BROWN
	5G2-11418-30-00	PLANE BRNG, CRSF 3	5	U.R. GREEN
	5G2-11418-40-00	PLANE BRNG, CRSF 3	5	U.R. YELLOW
5	(5G2-11637-00-00)	PISTON 3 O/S 0. 5	4	ALTERNATE PART
	5G2-11631-00-00	PISTON STD (STD)	4	
	5G2-11635-00-00	PISTON 1 O/S 0. 5	4	ALTERNATE PART
	5G2-11636-00-00	PISTON 2 O/S 0.50 (2ND O/S 0.50MM)	4	ALTERNATE PART
	5G2-11638-00-00	PISTON 4 O/S 1.00 (4TH O/S 1.00MM)	4	ALTERNATE PART
6	5G2-11610-00-00	PISTON RINGSET STD (STD)	4	
	5G2-11610-10-00	PISTON RINGSET 1ST	4	ALTERNATE PART
	5G2-11610-20-00	PISTON RINGSET 2ND (2ND O/S)	4	ALTERNATE PART
	5G2-11610-30-00	PISTON RINGSET 3RD	4	ALTERNATE PART
	5G2-11610-40-00	PISTON RINGSET 4TH (4TH O/S)	4	ALTERNATE PART
7	4H7-11633-00-00	PIN, PISTON	4	
8	93450-17044-00	CIRCLIP	8	
9	5G2-11650-00-00	CONNECTING ROD ASSEMBLY	4	
10	4H7-11654-00-00	. BOLT, CONNECTING ROD	2	

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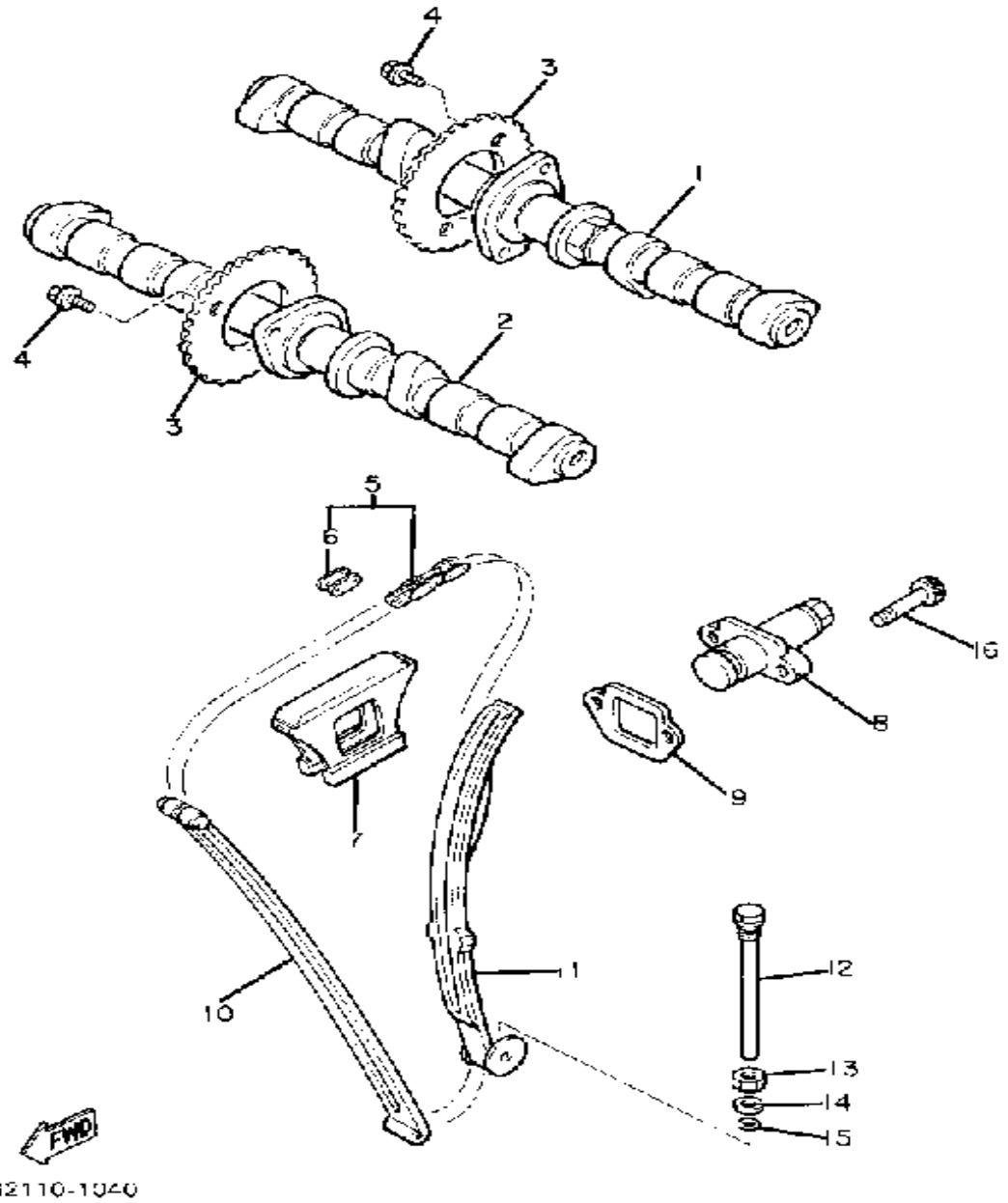
CRANKSHAFT-PISTON



5G2110-1030

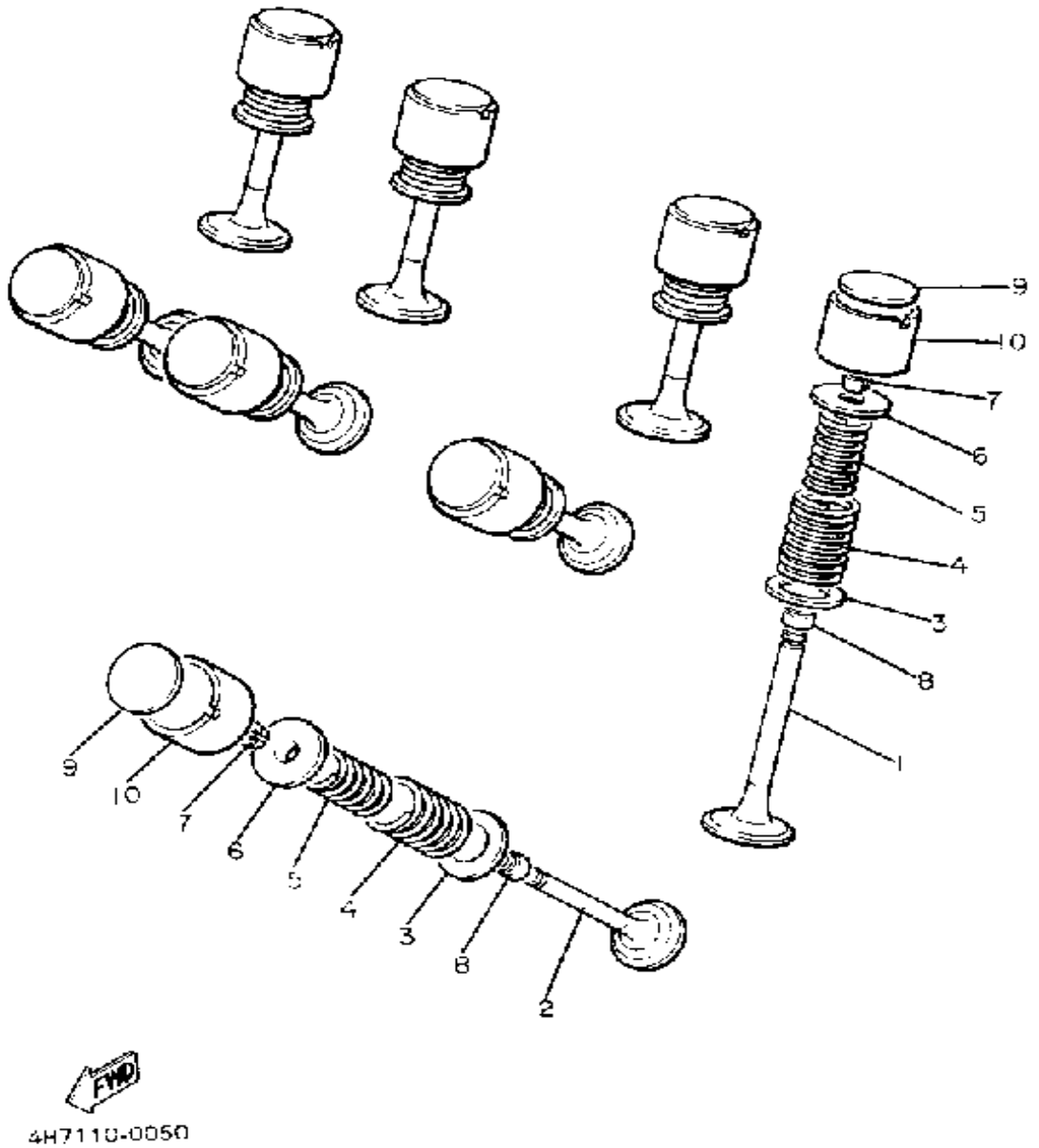
Ref. No.	Part Number	Description	Qty	Remarks
11	90179-07307-00	. NUT	2	
12	5G2-11656-00-00	PLANE BRNG, CON RODCONNECTING ROD	8	U.R. BLUE
	5G2-11656-10-00	PLANE BRNG, CON RODCONNECTING ROD	8	U.R. BLACK
	5G2-11656-20-00	PLANE BRNG, CON RODCONNECTING ROD	8	U.R. BROWN
	5G2-11656-30-00	PLANE BRNG, CON RODCONNECTING ROD	8	U.R. GREEN

CAMSHAFT-CHAIN



Ref. No.	Part Number	Description	Qty	Remarks
1	4K0-12171-00-00	CAMSHAFT 1	1	
2	4K0-12181-00-00	CAMSHAFT 2	1	
3	4G0-12176-01-00	SPROCKET, CAM CHAIN (4G0-12176-00) (32T)	2	
4	90105-07087-00	BOLT, WASHER BASED	4	
5	94500-02120-00	CHAIN (BF05M-120L)	1	
6	94600-02001-00	. JOINT, CHAIN (BF05M)	1	
7	4H7-12241-00-00	GUIDE, STOPPER 2	1	
8	5G2-12210-02-00	TENSNR ASSEMBLY, CAMCHN	1	
9	3YX-12213-00-00	GASKET, TENSNR CASE (5G2-12213-00)	1	
10	4H7-12251-00-00	DAMPER, CHAIN 1	1	
11	4H7-12252-00-00	DAMPER, CHAIN 2	1	
12	90109-10570-00	BOLT	1	
13	95303-10700-00	NUT	1	
14	92901-08600-00	WASHER	1	
15	93210-08006-00	O-RING	1	
16	91316-06025-00	BOLT	2	

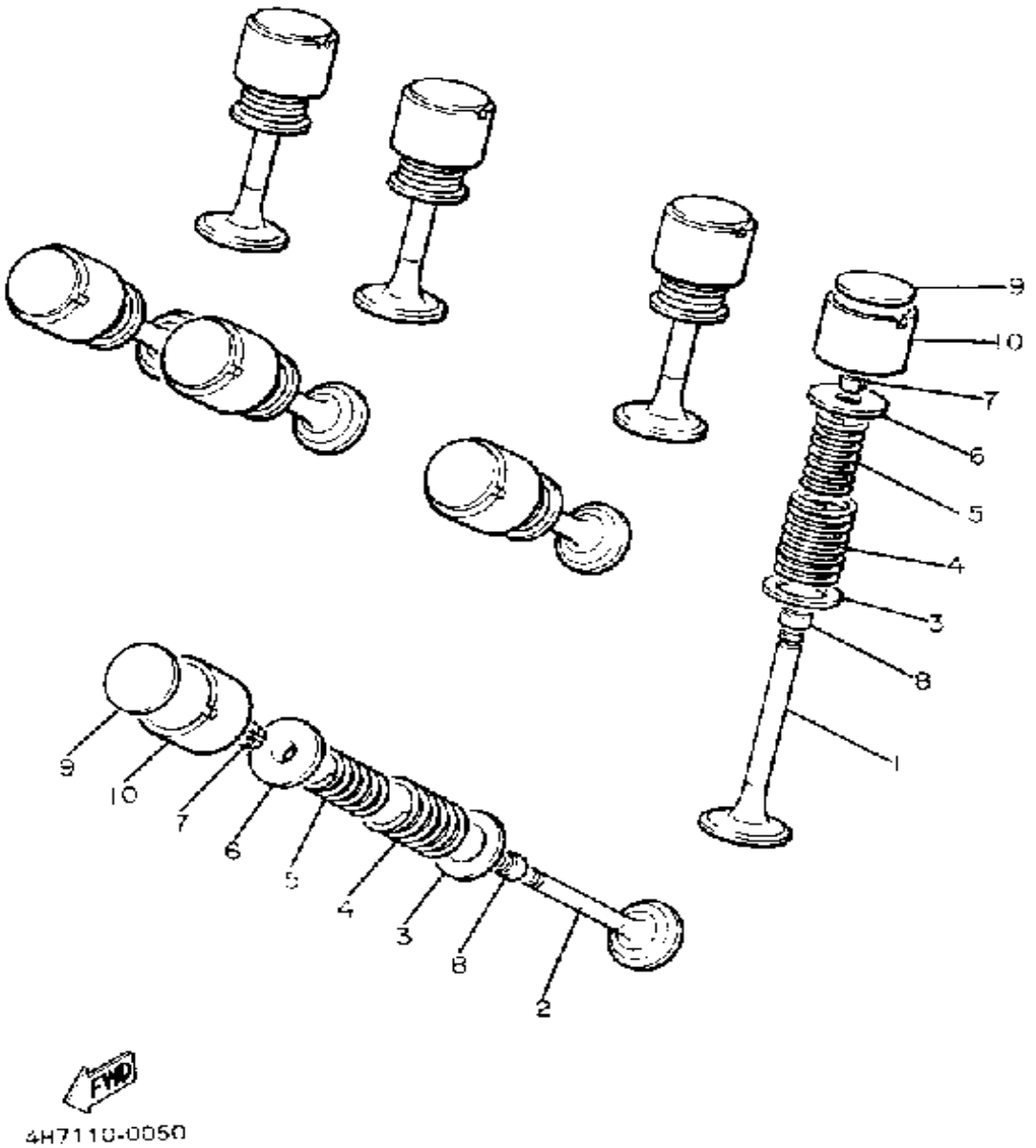
VALVE



Ref. No.	Part Number	Description	Qty	Remarks
1	4H7-12111-00-00	VALVE, INTAKE	4	
2	4H7-12121-00-00	VALVE, EXHAUST	4	
3	4H7-12116-00-00	SEAT, VALVE SPRING	8	
4	4H7-12114-00-00	SPRING, VALVE OUTER	8	
5	4H7-12113-00-00	SPRING, VALVE INNER	8	
6	2F3-12117-00-00	RETAINER, VALVE SPRING	8	
7	1J7-12118-00-00	COTTER, VALVE	16	
8	1J7-12119-01-00	SEAL, VALVE STEM	8	
9	1J7-12169-01-00	PAD, ADJUSTING 2.00 (2.00)	8	U.R.
	1J7-12169-11-00	PAD, ADJUSTING 2.05 (2.05)	8	U.R.
	1J7-12169-21-00	PAD, ADJUSTING 2.10 (2.10)	8	U.R.
	1J7-12169-31-00	PAD, ADJUSTING 2.15 (2.15)	8	U.R.
	1J7-12169-41-00	PAD, ADJUSTING 2.20 (2.20)	8	U.R.
	1J7-12169-51-00	PAD, ADJUSTING 2.25 (2.25)	8	U.R.
	1J7-12169-61-00	PAD, ADJUSTING 2.30 (2.30)	8	U.R.
	1J7-12169-71-00	PAD, ADJUSTING 2.35 (2.35)	8	U.R.
	1J7-12169-81-00	PAD, ADJUSTING 2.40 (2.40)	8	U.R.
	1J7-12169-91-00	PAD, ADJUSTING 2.45 (2.45)	8	U.R.
	1J7-12169-A1-00	PAD, ADJUSTING 2.50 (2.50)	8	U.R.
	1J7-12169-E1-00	PAD, ADJUSTING 2.55 (2.55)	8	U.R.
	1J7-12169-F1-00	PAD, ADJUSTING 2.60 (2.60)	8	U.R.
	1J7-12169-G1-00	PAD, ADJUSTING 2.65 (2.65)	8	U.S.
	1J7-12169-H1-00	PAD, ADJUSTING 2.70 (2.70)	8	U.R.
	1J7-12169-J1-00	PAD, ADJUSTING 2.75 (2.75)	8	U.R.
	1J7-12169-K1-00	PAD, ADJUSTING 2.80 (2.80)	8	U.R.
	1J7-12169-L1-00	PAD, ADJUSTING 2.85 (2.85)	8	U.R.
	1J7-12169-M1-00	PAD, ADJUSTING 2.90 (2.90)	8	U.R.
	1J7-12169-N1-00	PAD, ADJUSTING 2.95 (2.95)	8	U.R.
	1J7-12169-R1-00	PAD, ADJUSTING 3.00 (3.00)	8	U.R.

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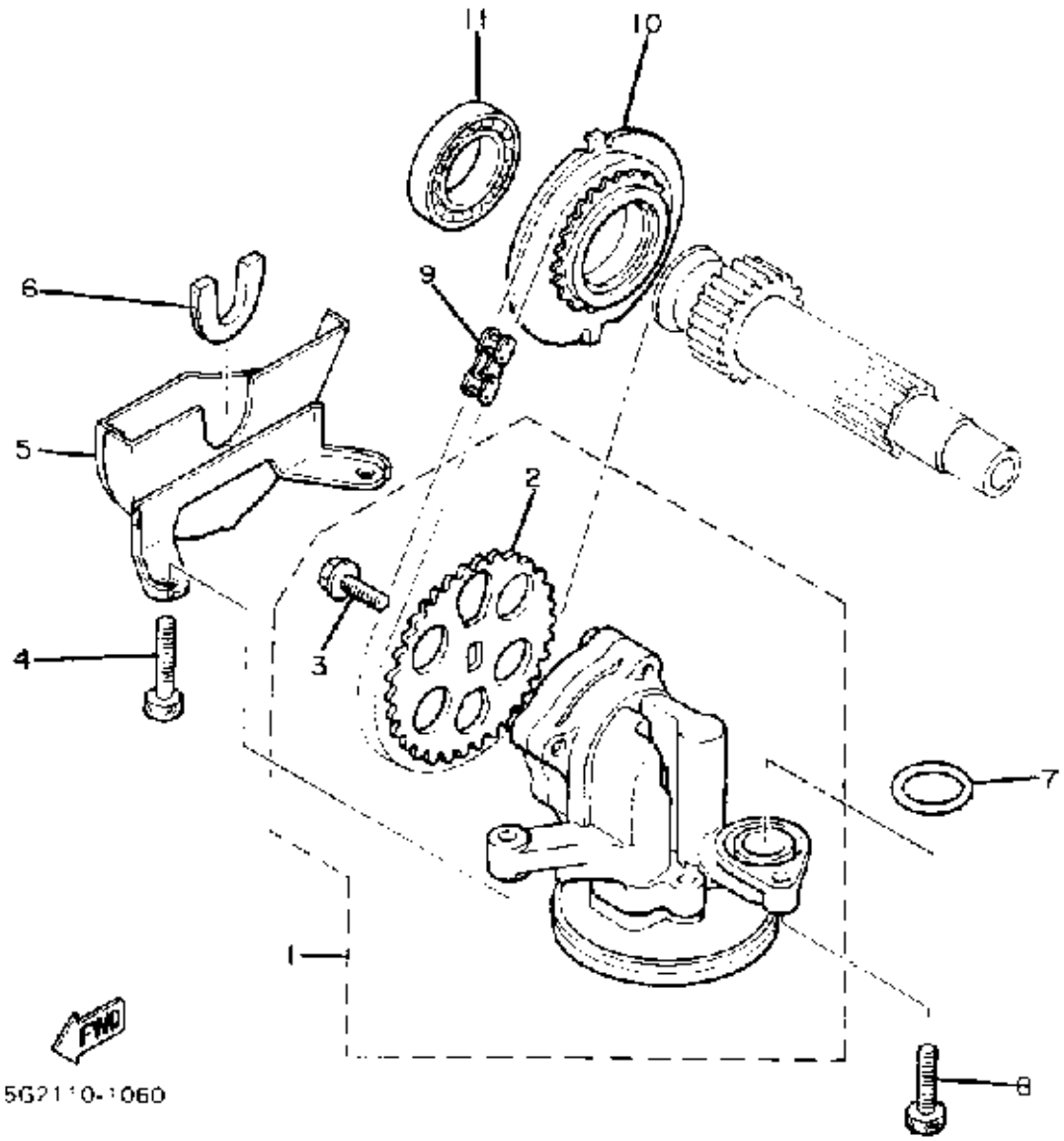
VALVE



4H7110-0050

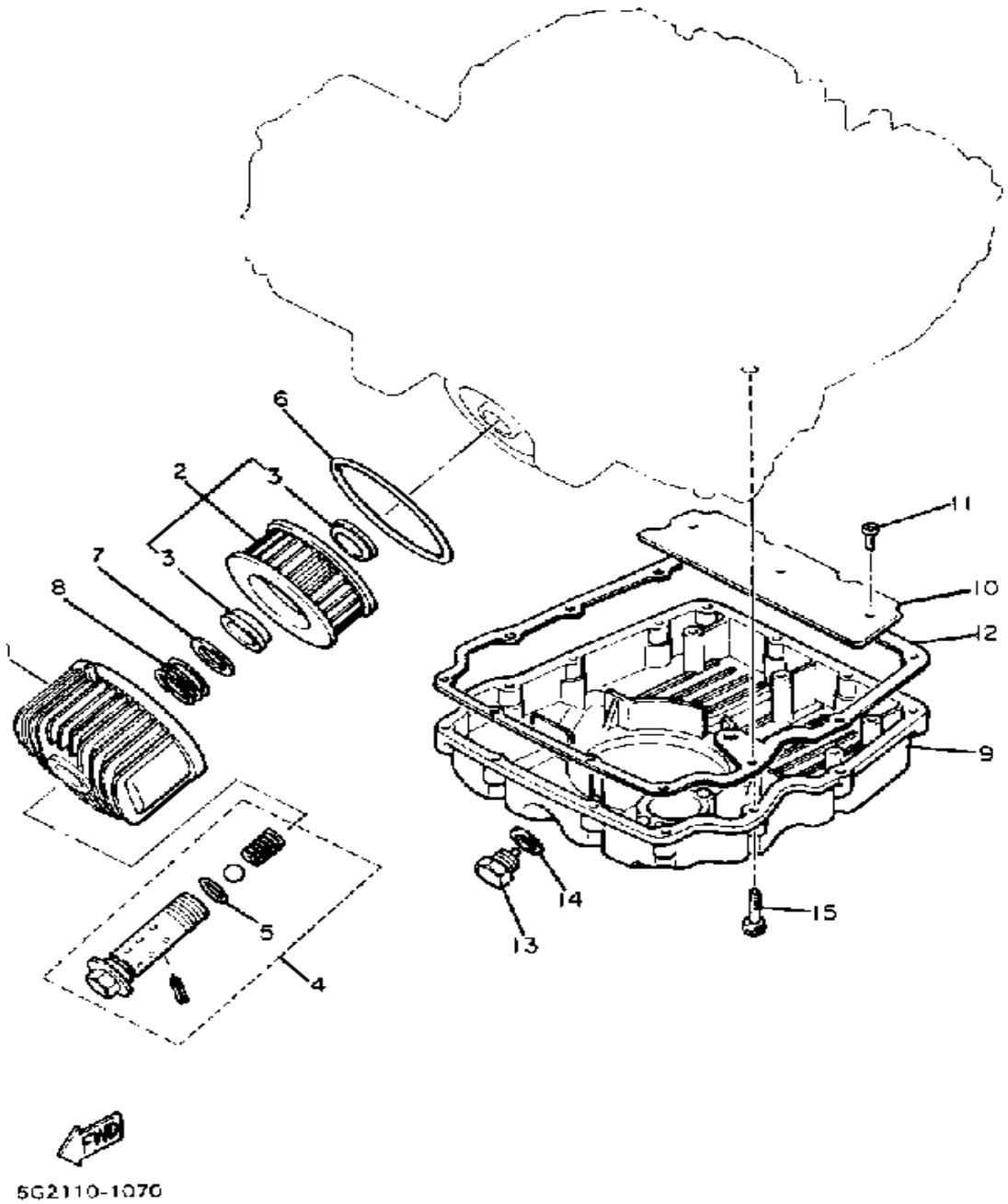
Ref. No.	Part Number	Description	Qty	Remarks
9	1J7-12169-T1-00	PAD, ADJUSTING 3.05 (3.05) . .	8	U.R.
	1J7-12169-U1-00	PAD, ADJUSTING 3.10 (3.10) . .	8	U.R.
	1J7-12169-V1-00	PAD, ADJUSTING 3.15 (3.15) . .	8	U.R.
	1J7-12169-W1-00	PAD, ADJUSTING 3.20 (3.20) . .	8	U.R.
10	31A-12153-00-E0	LIFTER, VALVE (4H7-12153-01)	8	

OIL PUMP



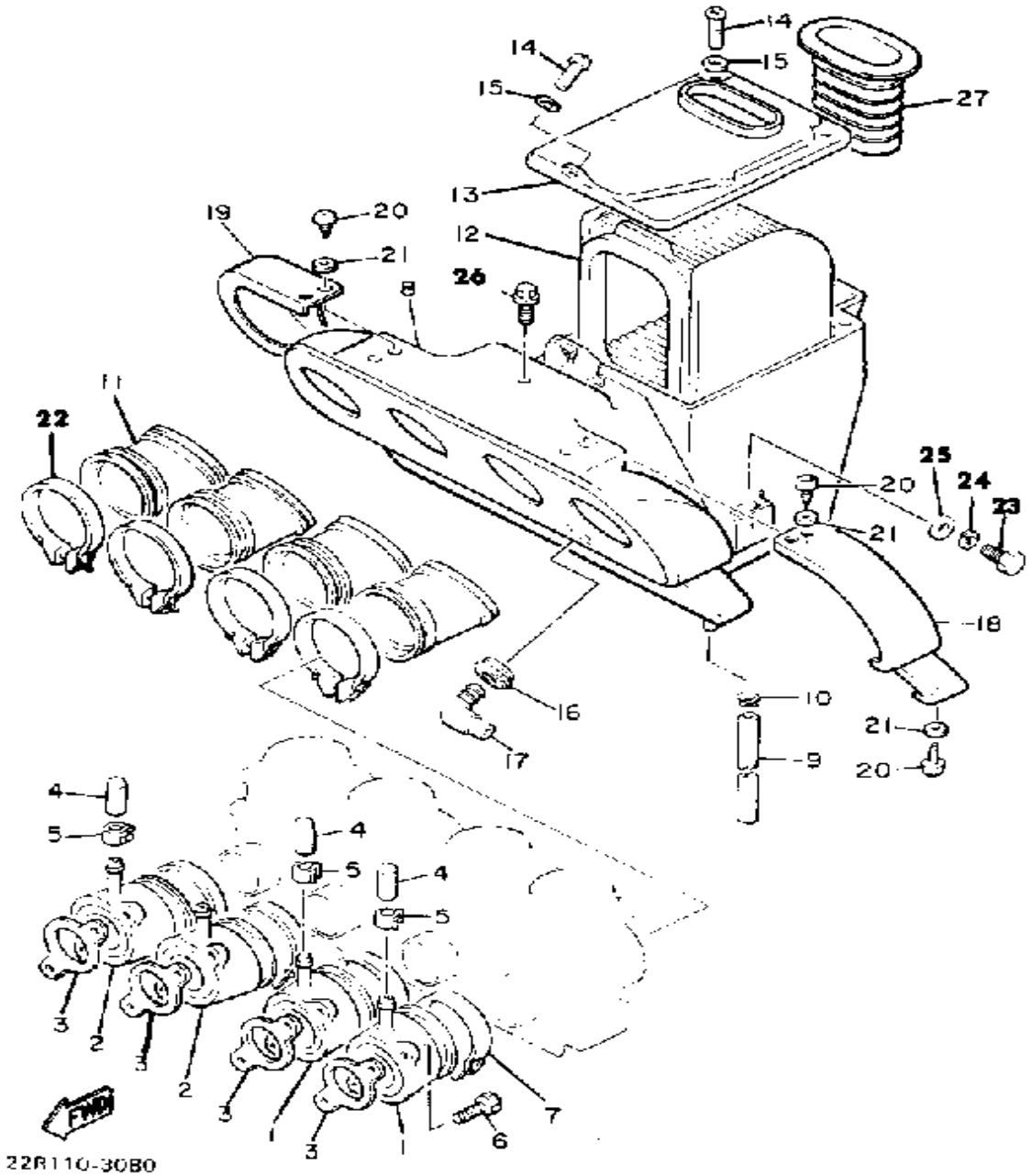
Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-13300-00-00	OIL PUMP ASSEMBLY	1	
2	5G2-13355-00-00	SPROCKET, DRIVEN	1	
3	90105-06154-00	BOLT, WASHER BASED	1	
4	90110-06035-00	BOLT, HEXAGON SOCKET HEAD	2	
5	4H7-13327-00-00	COVER, PUMP GEAR	1	
6	4H7-13328-00-00	GROMMET, GEAR COVER	1	
7	93210-18319-00	O-RING	1	
8	91316-06025-00	BOLT	1	
9	94580-25062-00	CHAIN	1	
10	4H7-13354-00-00	SPROCKET, DRIVE	1	
11	93315-23208-00	BEARING	1	

OIL CLEANER



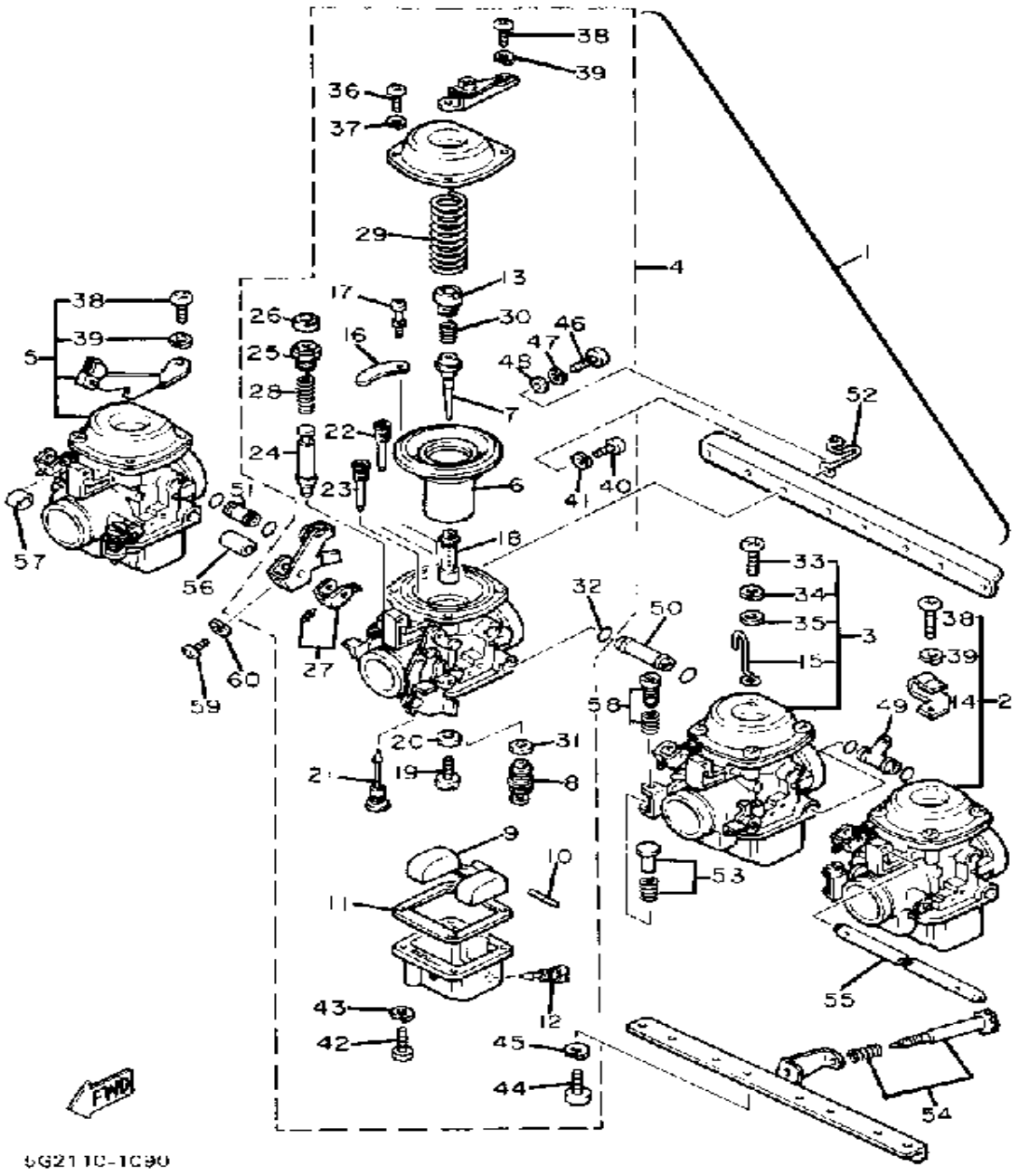
Ref. No.	Part Number	Description	Qty	Remarks
1	4H7-13447-00-00	COVER, OIL ELEMENT	1	
2	1L9-13441-11-00	ELEMENT, OIL CLNR	1	
3	90480-23193-00	GROMMET	2	
4	1L9-13340-01-00	BY-PASS VALVE ASSEMBLY	1	
5	93210-16629-00	O-RING	1	
6	93210-87723-00	O-RING	1	
7	90201-21608-00	WASHER, PLATE	1	
8	90501-20422-00	SPRING, COMPRESSION	1	
9	4H7-13417-03-00	COVER, STRAINER (4H7-13417-02)	1	
10	4H7-13337-00-00	PLATE, BAFFLE LOWER	1	
11	98580-06010-00	SCREW, PAN HEAD (92503-06010)	3	
12	4BB-13414-00-00	GASKET, STRNR COVER	1	
13	90340-14118-00	PLUG, STRAIGHT	1	
14	214-11198-01-00	GASKET	1	
15	90110-06138-00	BOLT, HEX SKT HEAD	13	

INTAKE



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-13586-02-00	JOINT, CARBURETOR 1 (5G2-13586-01)	2	
2	5G2-13596-01-00	JOINT, CARBURETOR 2 (5G2-13596-00)	2	
3	4H7-13556-01-00	GASKET, MANIFOLD	4	
4	16G-13569-00-00	PLUG, BLIND	3	
5	90467-10039-00	CLIP	3	
6	91316-06020-00	BOLT, SOCKET HEAD	8	
7	90460-49248-00	CLAMP, HOSE (1)	4	
8	5G2-14401-00-00	AIR CLNR CASE ASSEMBLY	1	
9	90445-11182-00	HOSE	1	
10	90467-09006-00	CLIP	1	
11	5G2-14453-00-00	JOINT, AIR CLNR 1	4	
12	4H7-14451-00-00	ELEMENT, AIR CLNR	1	
13	5G2-14412-00-00	CAP, CLEANER CASE 1	1	
14	98580-06012-00	SCREW, PAN HEAD	3	
15	92901-06600-00	WASHER	3	
16	90480-16278-00	GROMMET	1	
17	4H7-14419-00-00	PIPE	1	
18	5G2-1441A-00-00	COVER, CLNR CASE 1	1	
19	5G2-1441E-00-00	COVER, CLNR CASE 2	1	
20	90167-05006-00	SCREW, TAPPING	6	
21	92906-05200-00	WASHER, PLAIN	6	
22	90460-56105-00	CLAMP, HOSE	4	
23	97313-06016-00	BOLT, HEXAGON	1	
24	92995-06100-00	WASHER, SPRING	1	
25	90201-06067-00	WASHER, PLATE	1	
26	90119-06029-00	BOLT, WITH WASHER	1	
27	5G2-14437-00-00	DUCT	1	

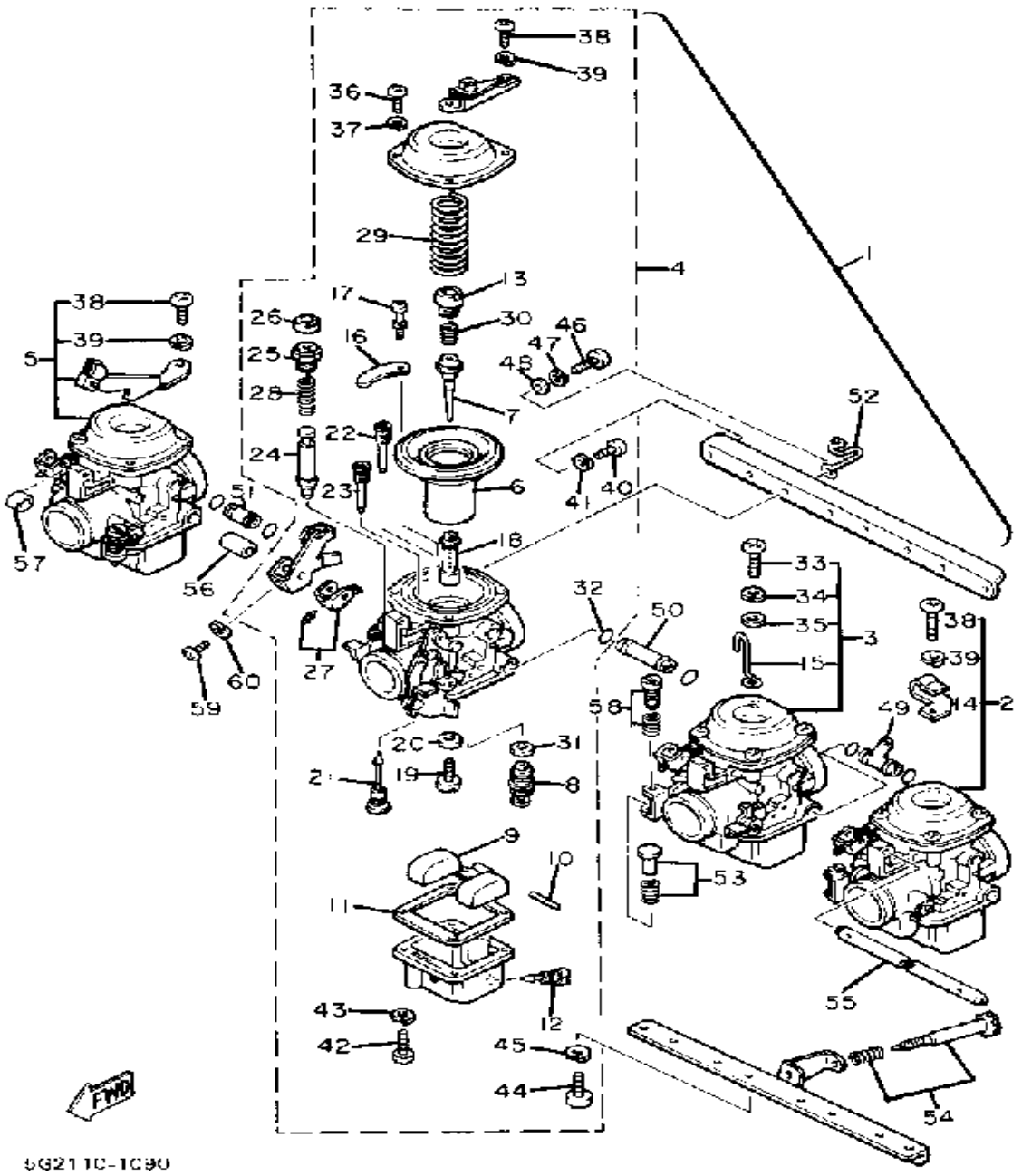
CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
1	¢5G-21490-00-00	UNAVAILABLE IN PRICE BOOK	1	
2	5G2-14901-01-00	. CARBURETOR ASSEMBLY 1 (15R-14901-00)	1	
3	(5G2-14902-01-00)	CARBURETOR ASSEMBLY 2 .	1	
4	5G2-14903-01-00	. CARBURETOR ASSEMBLY 3 (15R-14903-00)	1	
5	5G2-14904-01-00	. CARBURETOR ASSEMBLY 4 (15R-14904-00)	1	
6	4H7-14940-00-00	. . DIAPHRAGM ASSEMBLY . .	4	
7	4H7-14917-13-00	. . JET, NEEDLE	4	
8	10L-14390-02-00	. NEEDLE VALVE ASSEMBLY (4X7-14390-00)	4	
9	4H7-14985-00-00	. . FLOAT	4	
10	4H7-14186-00-00	. . PIN, FLOAT	4	
11	4H7-14984-01-00	. . GASKET, FLOAT CHMBR (4H7-14984-00)	4	
12	4X7-14191-01-00	. . PLUG, DRAIN	4	
13	(4H7-14936-00-00)	SEAT, SPRING	4	
14	(4H7-14159-00-00)	CLIP	1	
15	4H7-14139-01-00	. . CLIP, PIPE (4H7-14139-00) . .	1	
16	4H7-14527-00-00	. . PLATE	4	
17	4H7-14325-00-00	. . SCREW, PAN HEAD	4	
18	4H7-14921-32-00	. . NOZZLE, MAIN	4	
19	4X7-14925-20-00	. . JET, MAIN #120 (#120)	4	
20	4H7-14945-00-00	. . WASHER, MAIN JET	4	
21	4H7-14948-40-00	. . JET (#40)	4	
22	4H7-14928-16-00	. . JET, MAIN AIR	4	
23	4H7-14949-45-00	. . JET, PILOT AIR	4	
24	4H7-14171-00-00	. . PLUNGER, STARTER	4	
25	4H7-14174-00-00	. . CAP, PLUNGER	4	

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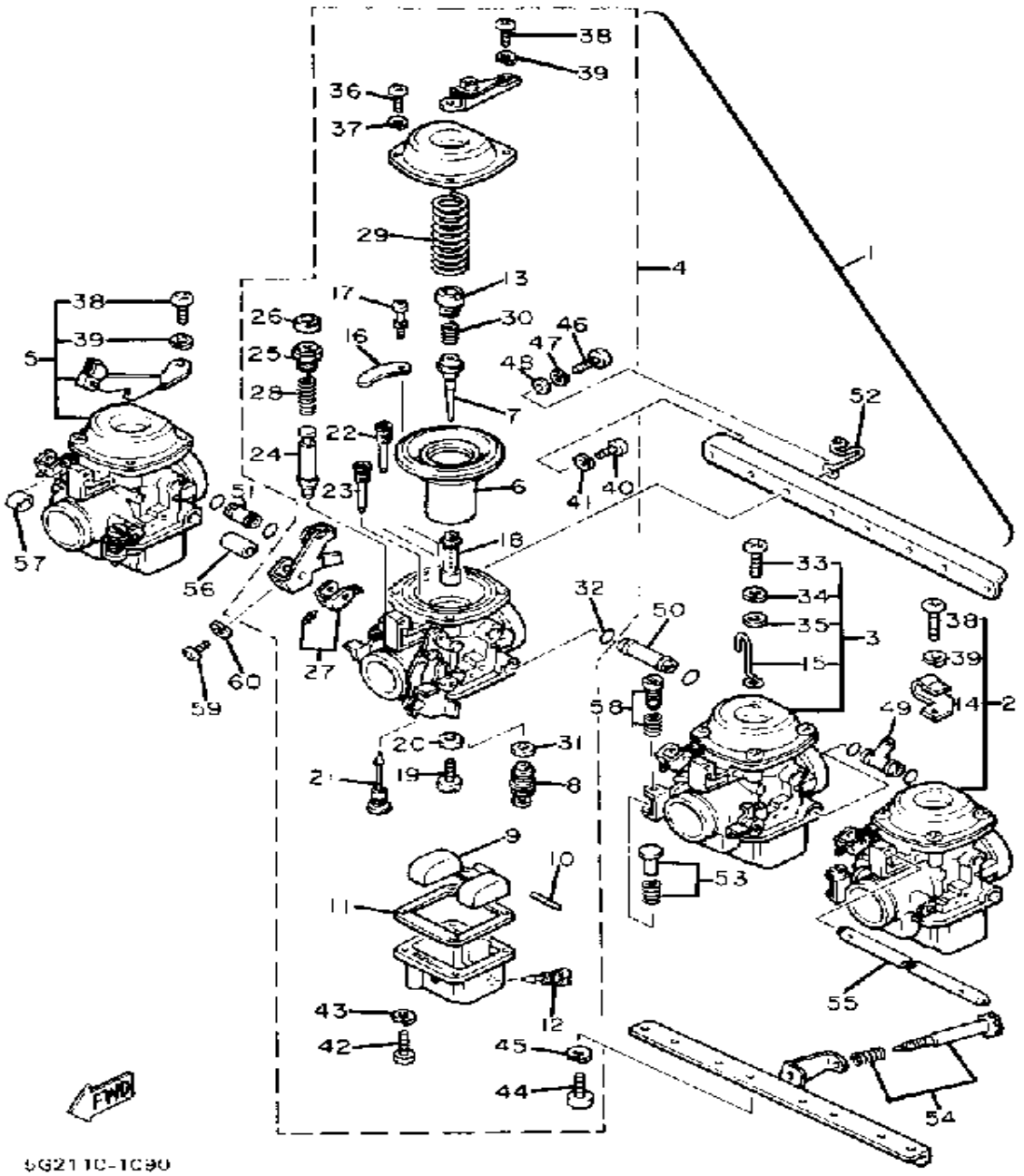
CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
26	4H7-14173-00-00	. . COVER, PLUNGER CAP . . .	4	
27	5G2-W1495-00-00	. . STARTER LEVER SET	4	
28	4H7-14135-00-00	. SPRING, PLUNGER	4	
29	4H7-14933-00-00	. . SPRING, DIAPHRAGM	4	
30	4H7-14589-01-00	. . SPRING	4	
31	4H7-14952-00-00	. . WASHER	4	
32	3J3-14147-00-00	. . O-RING	6	
33	98580-04010-00	. . SCREW, PAN HEAD	1	
34	92901-04100-00	. . WASHER, SPRING	1	
35	92901-04600-00	. . WASHER, PLATE	1	
36	98580-04008-00	. . SCREW, PAN HEAD	10	
37	92901-04100-00	. . WASHER, SPRING	10	
38	98580-04010-00	. . SCREW, PAN HEAD	5	
39	92901-04100-00	. . WASHER, SPRING	5	
40	98580-05010-00	. . SCREW, PAN HEAD	7	
41	92990-05100-00	. . WASHER, SPRING	7	
42	98580-05016-00	. . SCREW, PAN HEAD	16	
43	92990-05100-00	. . WASHER, SPRING	16	
44	98580-06012-00	. . SCREW, PAN HEAD	8	
45	92995-06100-00	. . WASHER, SPRING	8	
46	98580-05012-00	. . SCREW, PAN HEAD	1	
47	92990-05100-00	. . WASHER, SPRING	1	
48	92901-05600-00	. . WASHER, PLATE	1	
49	(4H7-14988-00-00)	PIPE, STARTER CON	1	
50	(4H7-14188-01-00)	CONNECTOR	1	
51	4H7-14189-01-00	. CONNECTOR	1	
52	4H7-14919-00-00	. CLIP	1	
53	5G2-W1492-00-00	. THRTL AJST SCRW 2SET 2 .	3	
54	5G2-W1493-00-00	. THRTL AJST SCRW 3SET 3 .	1	

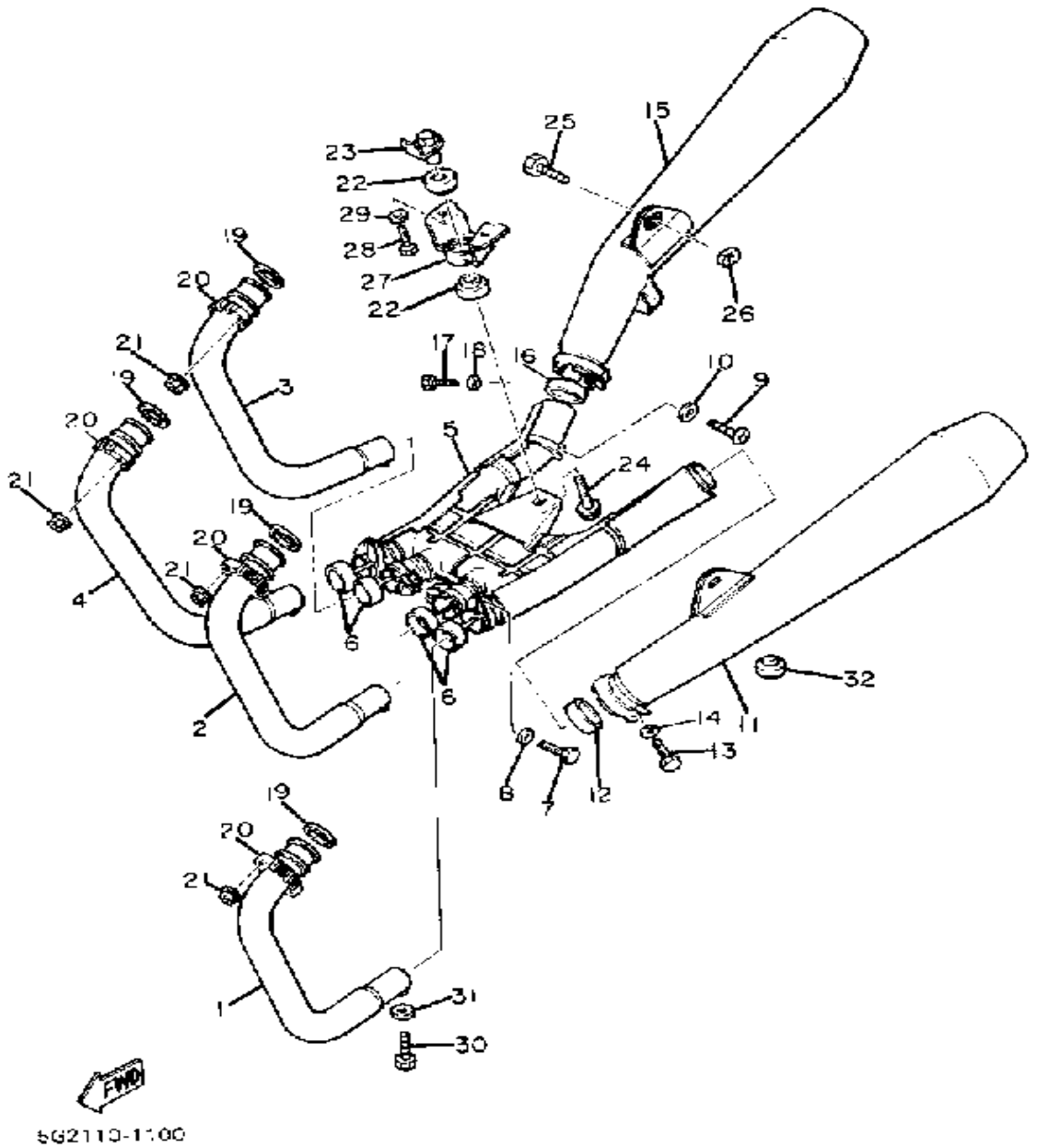
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CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
55	(5G2-14978-00-00)	SHAFT, STARTER LVR	1	
56	(4H7-14998-00-00)	BUSH	1	
57	4H7-14973-00-00	. WASHER	1	
58	5G2-W1491-00-00	. THRTL AJST SCRW 1SET 1 .	3	
59	98501-03016-00	. SCREW, PAN HEAD	1	
60	92990-03100-00	. WASHER, SPRING (92901-03100)	1	

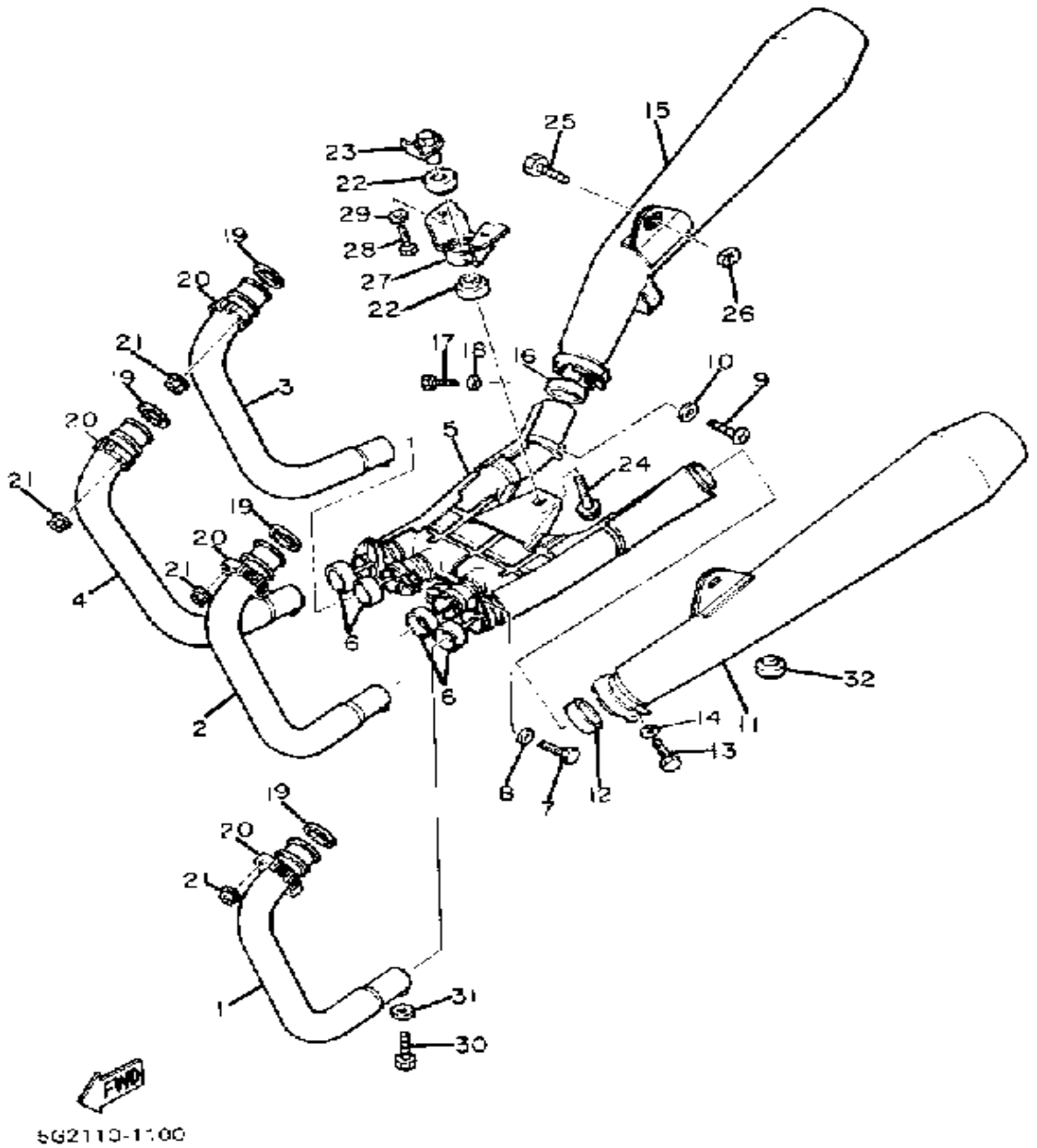
EXHAUST



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-14611-00-00	PIPE, EXHAUST L	1	
2	5G2-14621-00-00	PIPE, EXHAUST R	1	
3	5G2-14631-00-00	PIPE, EXHAUST 3	1	
4	5G2-14641-00-00	PIPE, EXHAUST 4	1	
5	5G2-14615-00-00	JOINT, EXHAUST L	1	
6	4H7-14714-00-00	GASKET, muffler (DXK)	4	
7	97016-08020-00	BOLT	4	
8	92906-08600-00	WASHER	4	
9	98580-06020-00	SCREW	2	
10	92901-06600-00	WASHER	2	
11	5G2-14711-80-00	MUFFLER L	1	
12	1L9-14714-01-00	GASKET, MUFFLER	1	
13	97013-08025-00	BOLT	1	
14	92901-08600-00	WASHER	1	
15	5G2-14721-80-00	MUFFLER R	1	
16	1L9-14714-01-00	GASKET, MUFFLER	1	
17	97013-08025-00	BOLT	1	
18	92901-08600-00	WASHER	1	
19	4H7-14613-00-00	GASKET, EXST PIPE	4	
20	5G2-14612-00-00	NUT, RING	4	
21	90179-06499-00	NUT	8	
22	36Y-14747-00-00	DAMPER, MUFFLER	2	
23	1AE-14638-00-00	COLLAR	1	
24	95811-10040-00	BOLT, FLANGE (95801-10040)	1	
25	91316-10030-00	BOLT, SOCKET HEAD	2	
26	90179-10276-00	NUT, SPEC''L SHAPE	2	
27	4K0-14791-00-00	STAY, MUFFLER	1	
28	97013-08025-00	BOLT	2	
29	92901-08600-00	WASHER	2	

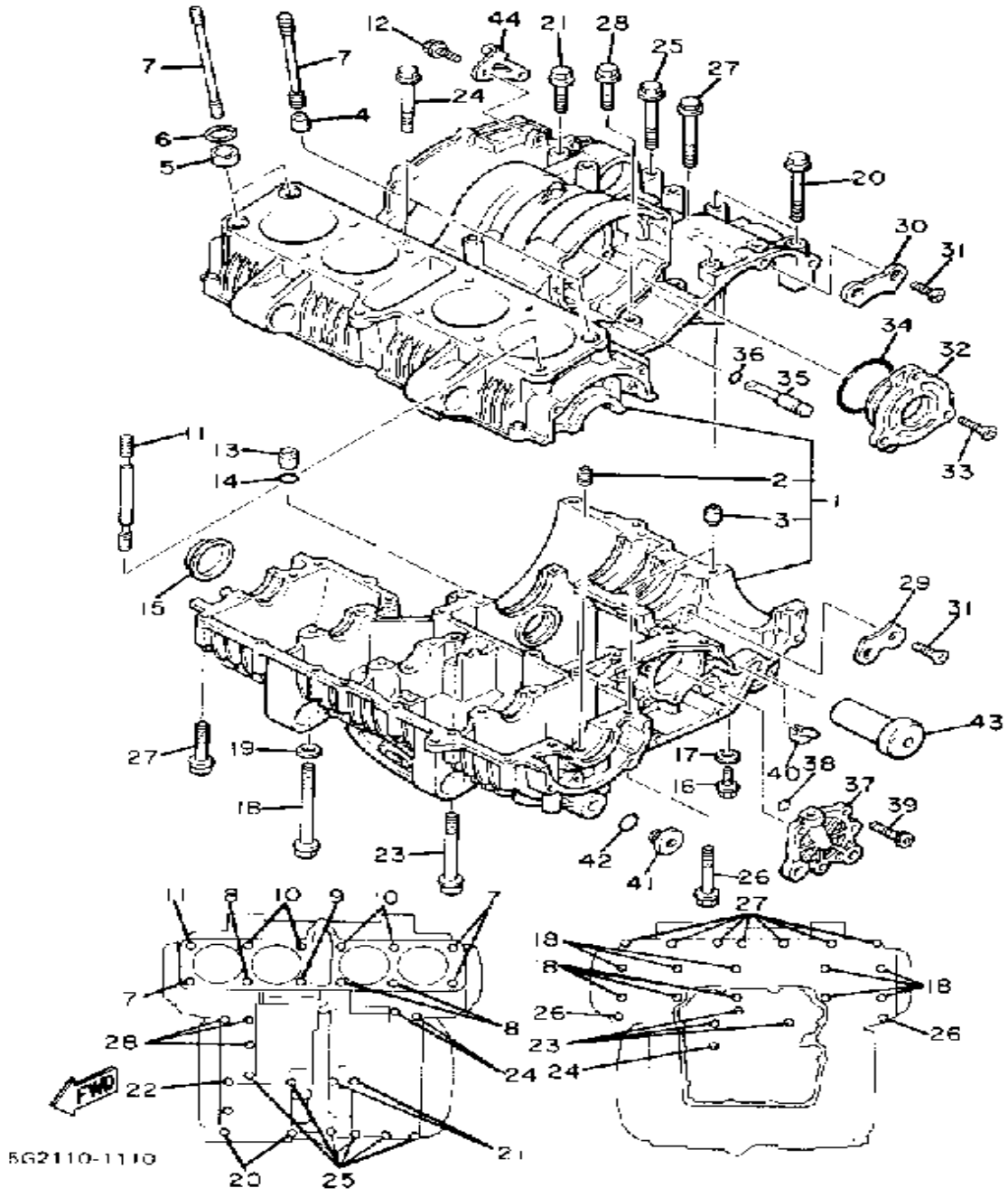
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EXHAUST



Ref. No.	Part Number	Description	Qty	Remarks
30	97013-06012-00	BOLT	4	
31	92990-06600-00	WASHER, PLATE	4	
32	1A0-27114-00-00	STOPPER, MAIN STAND	1	

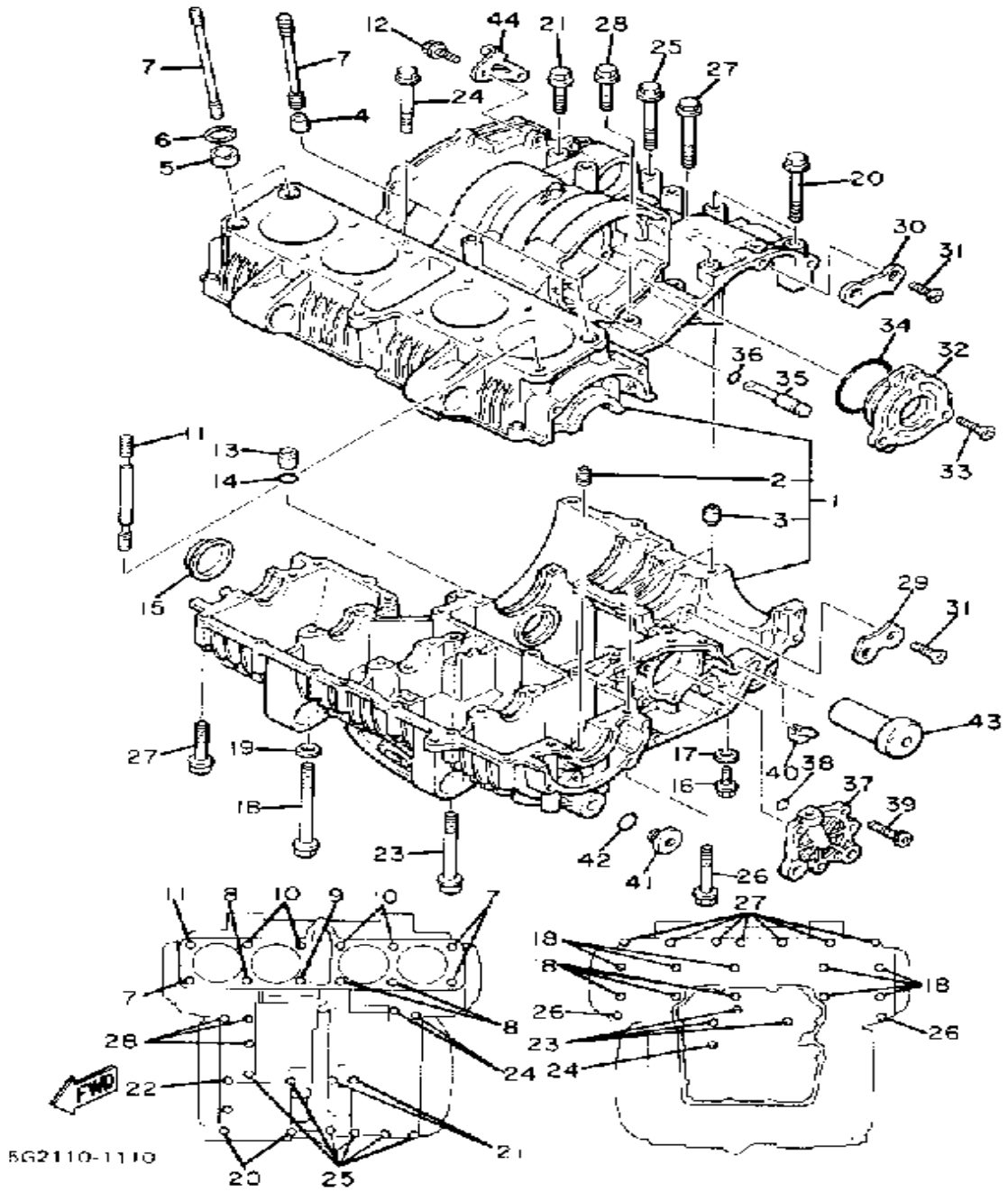
CRANKCASE



Ref. No.	Part Number	Description	Qty	Remarks
1	(5G2-15100-02-00)	CRANKCASE ASSEMBLY	1	
2	4H7-15138-00-00	. NOZZLE 1	3	
3	99510-12016-00	. PIN, DOWEL	3	
4	99530-14016-00	PIN, DOWEL	1	
5	90387-16547-00	COLLAR	2	
6	93210-18322-00	O-RING	2	
7	90116-10330-00	BOLT, STUD	3	
8	90116-10329-00	BOLT, STUD	3	
9	90116-10328-00	BOLT, STUD	1	
10	4H7-11363-00-00	BOLT, CYLINDER HOLDING 3 .	4	
11	4H7-11364-00-00	BOLT, CYLINDER HOLDING 4 .	1	
12	90110-06145-00	BOLT, HEX.SOCKET	2	
13	99510-12016-00	PIN, DOWEL	1	
14	93210-11124-00	O-RING (1.6-10.6)	1	
15	4H7-15167-10-00	PLUG, BLIND 1	1	
16	90105-08003-00	BOLT, WASHER BASED (834-6777-00)	1	
17	90201-08087-00	WASHER, PLATE	1	
18	95811-08105-00	BOLT, FLANGE (95812-08105) .	10	
19	90201-094G1-00	WASHER, PLATE	8	
20	95811-08065-00	BOLT, FLANGE	2	
21	95811-06135-00	BOLT, FLANGE	2	
22	95811-06120-00	BOLT, FLANGE	1	
23	95811-06080-00	BOLT, FLANGE	3	
24	95811-06070-00	BOLT, FLANGE	3	
25	95811-06060-00	BOLT, FLANGE	6	
26	95811-06055-00	BOLT, FLANGE (95802-06055) .	2	
27	95811-08045-00	BOLT, FLANGE (JN5)	7	
28	95811-06035-00	BOLT, FLANGE	3	

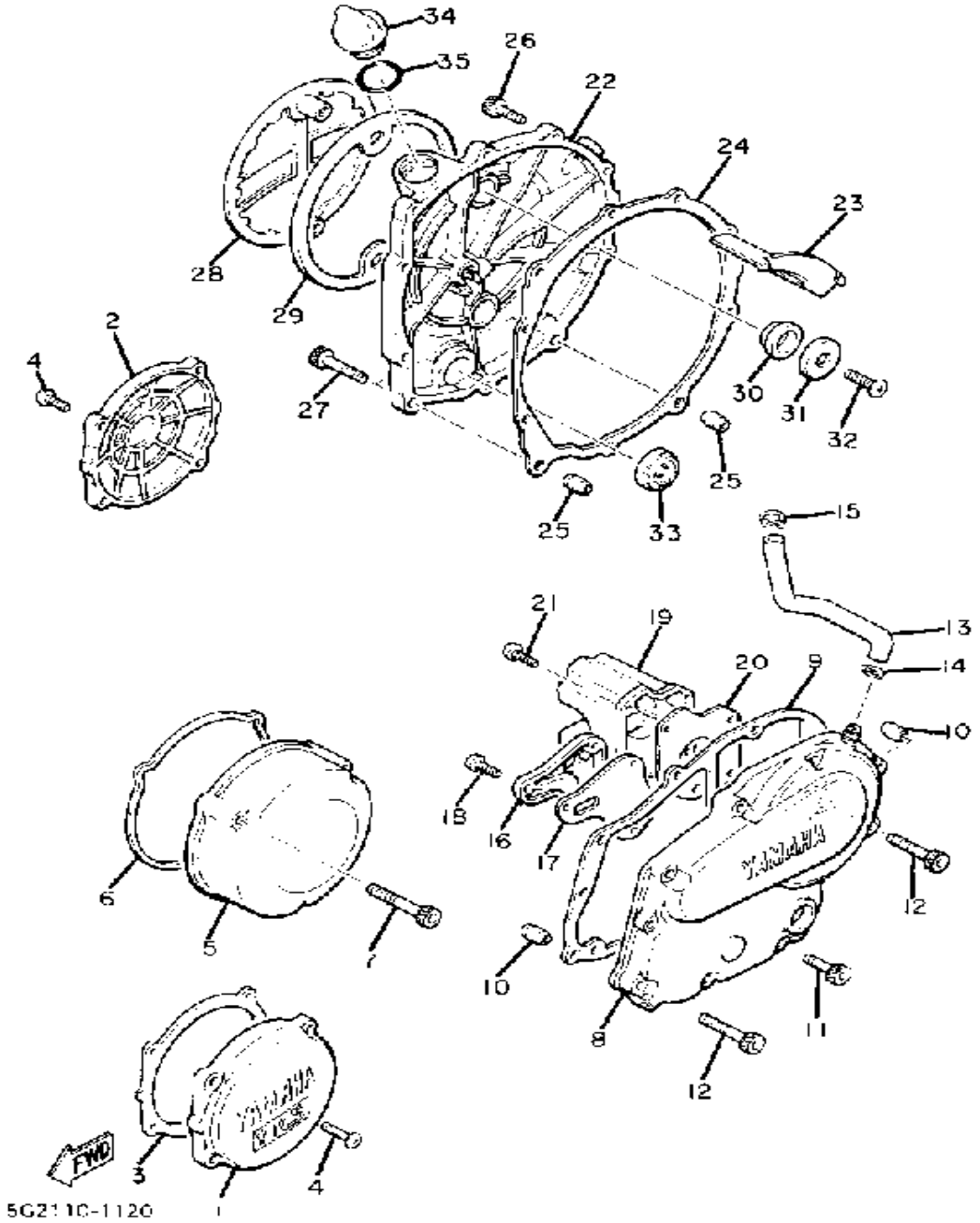
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CRANKCASE



Ref. No.	Part Number	Description	Qty	Remarks
29	¢31-A1538-10-00	UNAVAILABLE IN PRICE BOOK	1	
30	31A-15383-00-00	PLATE, BRNG COVER	1	
31	90149-08152-00	SCREW	4	
32	4H7-15163-01-00	HOUSING, BEARING 1	1	
33	90151-06014-00	SCREW, COUNTERSUNK	3	
34	93210-62439-00	O-RING	1	
35	4H7-13454-00-00	NOZZLE	1	
36	93210-07540-00	O-RING	1	
37	(5G2-15164-00-00)	HOUSING, BEARING 2	1	
38	93210-07438-00	O-RING	1	
39	91311-06020-00	BOLT, SOCKET HEAD	3	
40	4H7-15365-00-00	GROMMET	1	
41	4H7-15189-00-00	PLUG	2	
42	93210-21276-00	O-RING	2	
43	90387-125A2-00	COLLAR	2	
44	4H7-15441-01-00	HOLDER, CLCH CABLE	1	

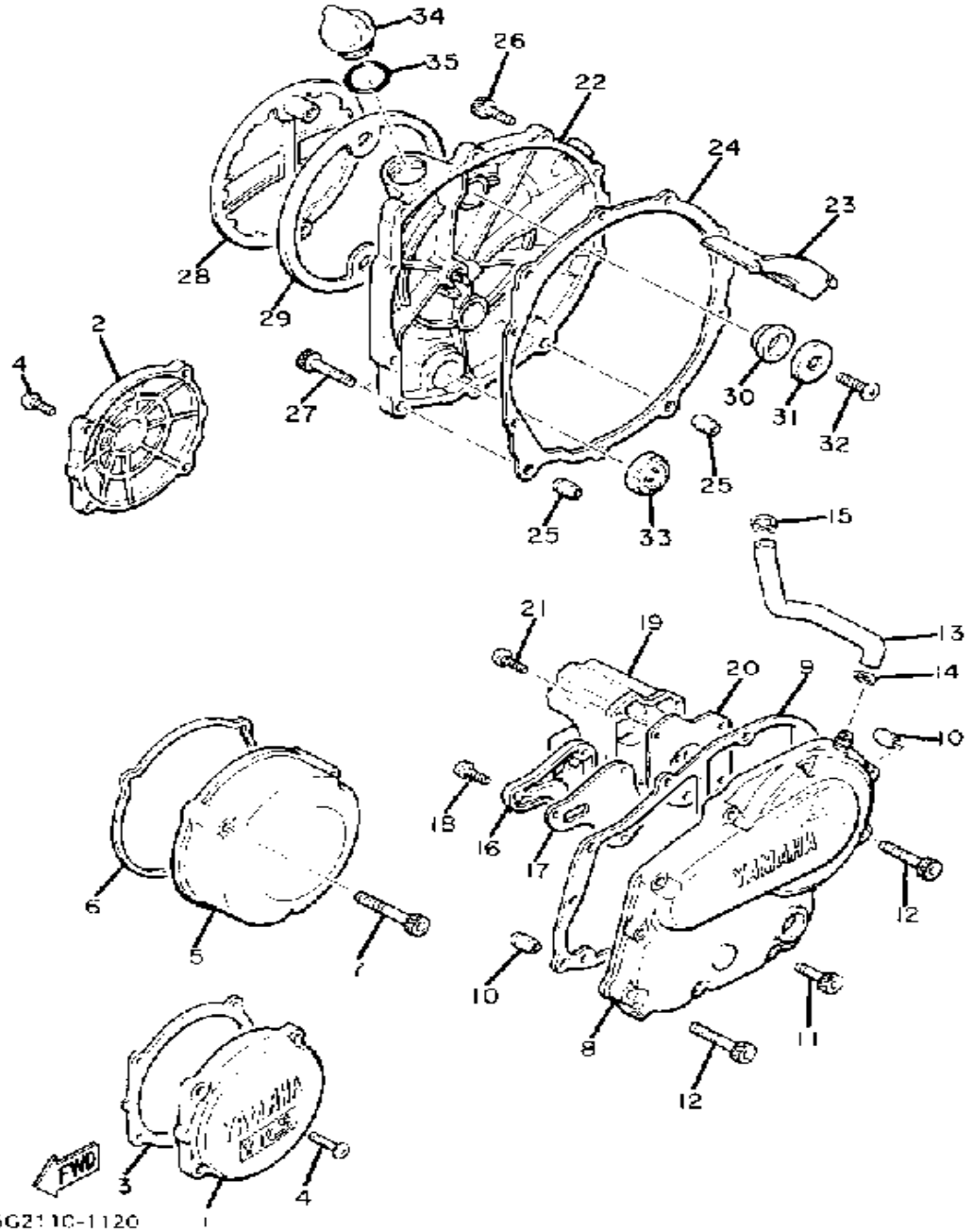
CRANKCASE COVER



Ref. No.	Part Number	Description	Qty	Remarks
1	4U8-15416-01-00	COVER, OIL PUMP	1	
2	4U8-15426-01-00	. COVER, OIL PUMP R	1	
3	4BB-15456-00-00	. GASKET, O/PMP CVR 1	1	
4	98980-06020-00	. SCREW, BIND	8	
5	4H7-15415-00-00	. . COVER, GENERATOR	1	
6	4BB-15455-00-00	. . GASKET 1	1	
7	91311-06070-00	. . BOLT	3	
8	5G2-15409-00-00	. . CRANKCASE CVR ASSEMBLY	1	
9	4BB-15451-00-00	. . GASKET, CRCS CVR.	1	
10	99530-10014-00	PIN, DOWEL	2	
11	91311-06040-00	BOLT	8	
12	91311-06040-00	BOLT	2	
13	5G2-11166-00-00	PIPE, BREATHER 1	1	
14	90467-14015-00	CLIP	1	
15	90468-08104-00	CLIP	1	
16	(4H7-15346-00-00)	BREATHER 1		
17	4BB-15457-00-00	GASKET	1	
18	98503-06014-00	SCREW, PAN HEAD (92502-06016)	3	
19	4H7-15347-00-00	BREATHER 2	1	
20	4BB-15467-00-00	GASKET	1	
21	98503-06014-00	SCREW, PAN HEAD (92502-06016)	4	
22	4H7-15421-02-00	COVER, CRANKCASE R	1	
23	4H7-15412-01-00	COVER, OIL PUMP	1	
24	4BB-15461-00-00	GASKET, CRCS CVR 2	1	
25	99530-10014-00	PIN, DOWEL	2	
26	91311-06025-00	BOLT, SOCKET HEAD	8	
27	91311-06040-00	BOLT	2	

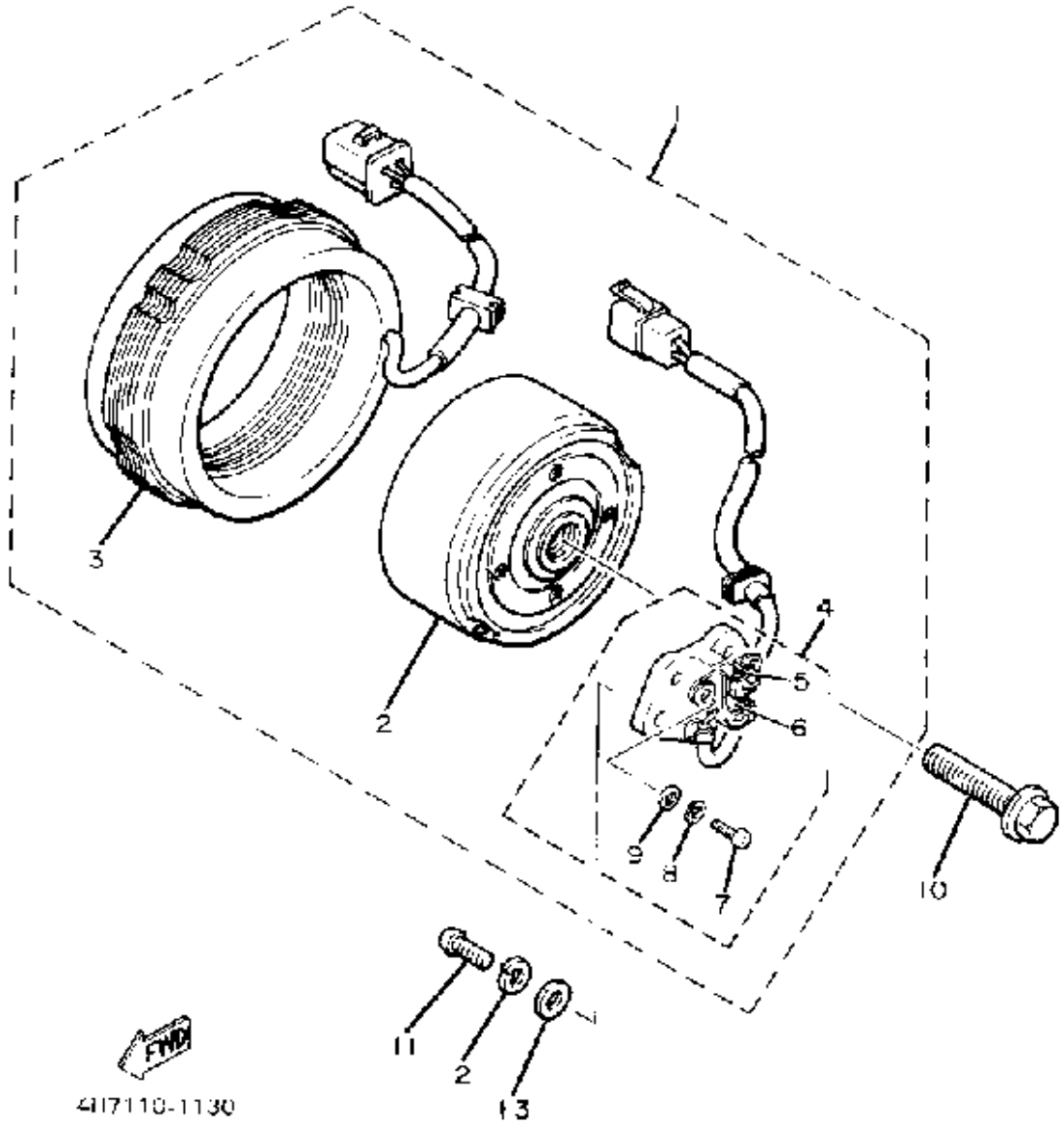
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CRANKCASE COVER



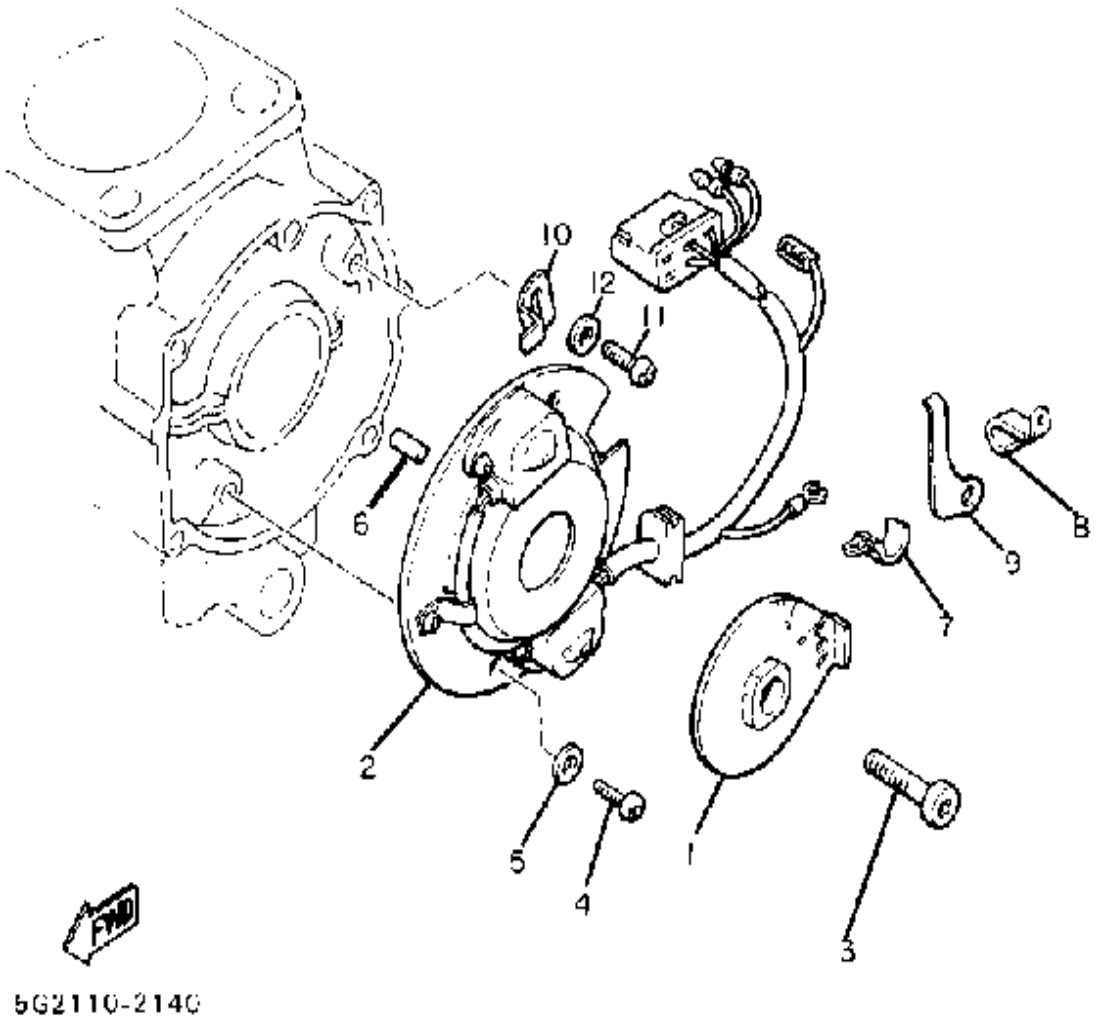
Ref. No.	Part Number	Description	Qty	Remarks
28	5G2-15417-00-00	COVER, CAP	1	
29	4H7-15449-00-00	RING, RUBBER	1	
30	4H7-15486-00-00	GROMMET	2	
31	90209-06096-00	WASHER	2	
32	98503-06014-00	SCREW, PAN HEAD (92502-06016)	2	
33	2H7-15361-00-00	GAUGE, LEVEL	1	
34	2H7-15363-00-00	PLUG, OIL	1	
35	93210-27778-00	O-RING	1	

A C GENERATOR



Ref. No.	Part Number	Description	Qty	Remarks
1	(4H7-81600-10-00)	AC GENERATOR ASSEMBLY .		
2	4H7-81650-10-00	ROTOR ASSEMBLY	1	
3	4H7-81610-10-00	STATOR ASSEMBLY	1	
4	4H7-81619-10-00	BRUSH HOLDER ASSEMBLY .	1	
5	46X-81611-10-00	BRUSH 1	1	
6	4G0-81612-10-00	BRUSH 2	1	
7	98511-04012-00	SCREW, PAN HEAD	2	
8	92901-04100-00	WASHER, SPRING	2	
9	92901-04600-00	WASHER, PLATE	2	
10	90105-10152-00	BOLT, WASHER BASED	1	
11	98503-06014-00	SCREW, PAN HEAD (92502-06016)	2	
12	92995-06100-00	WASHER, SPRING	2	
13	92901-06600-00	WASHER	2	

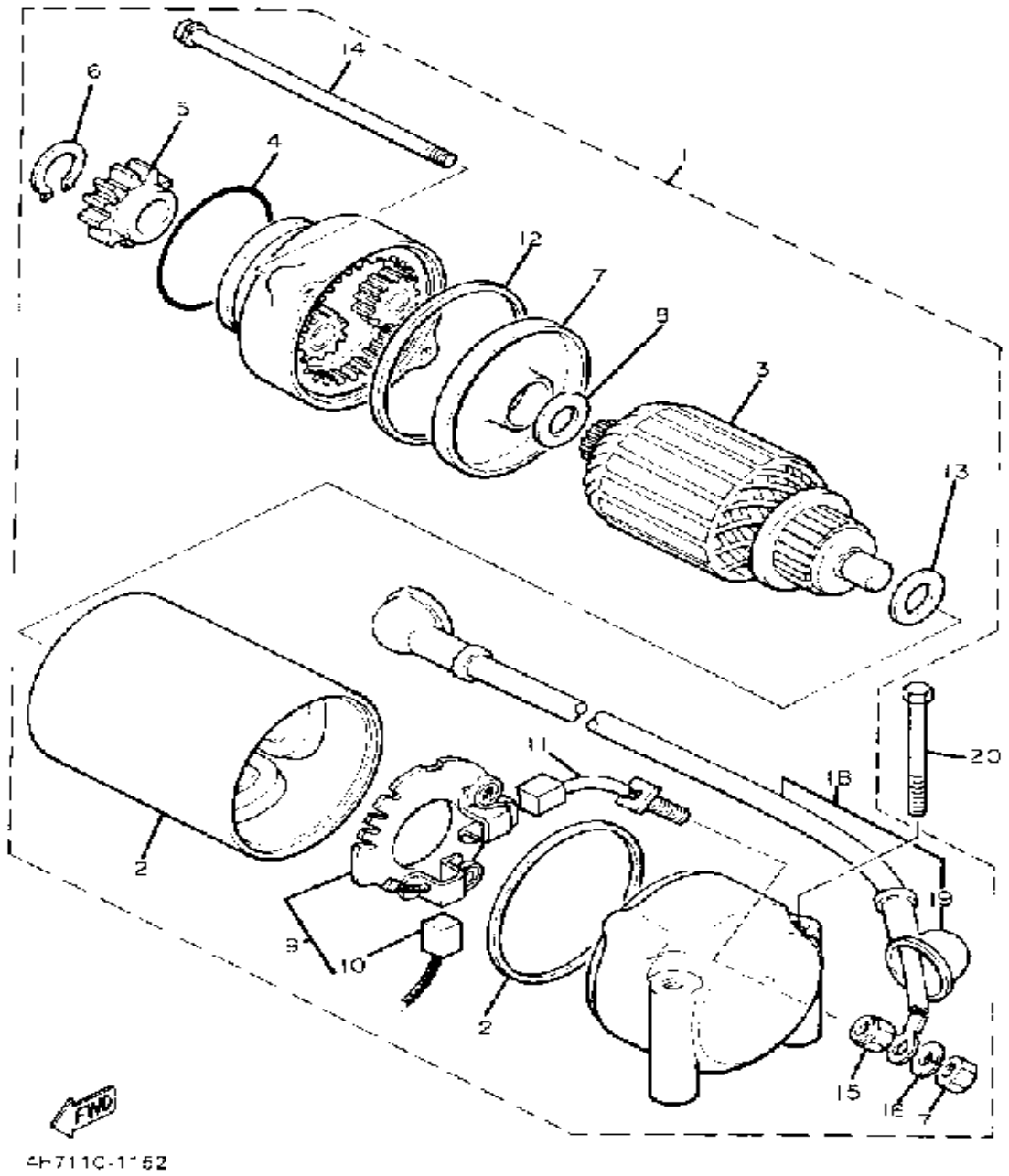
PICKUP COIL-GOVERNOR



5G2110-2140

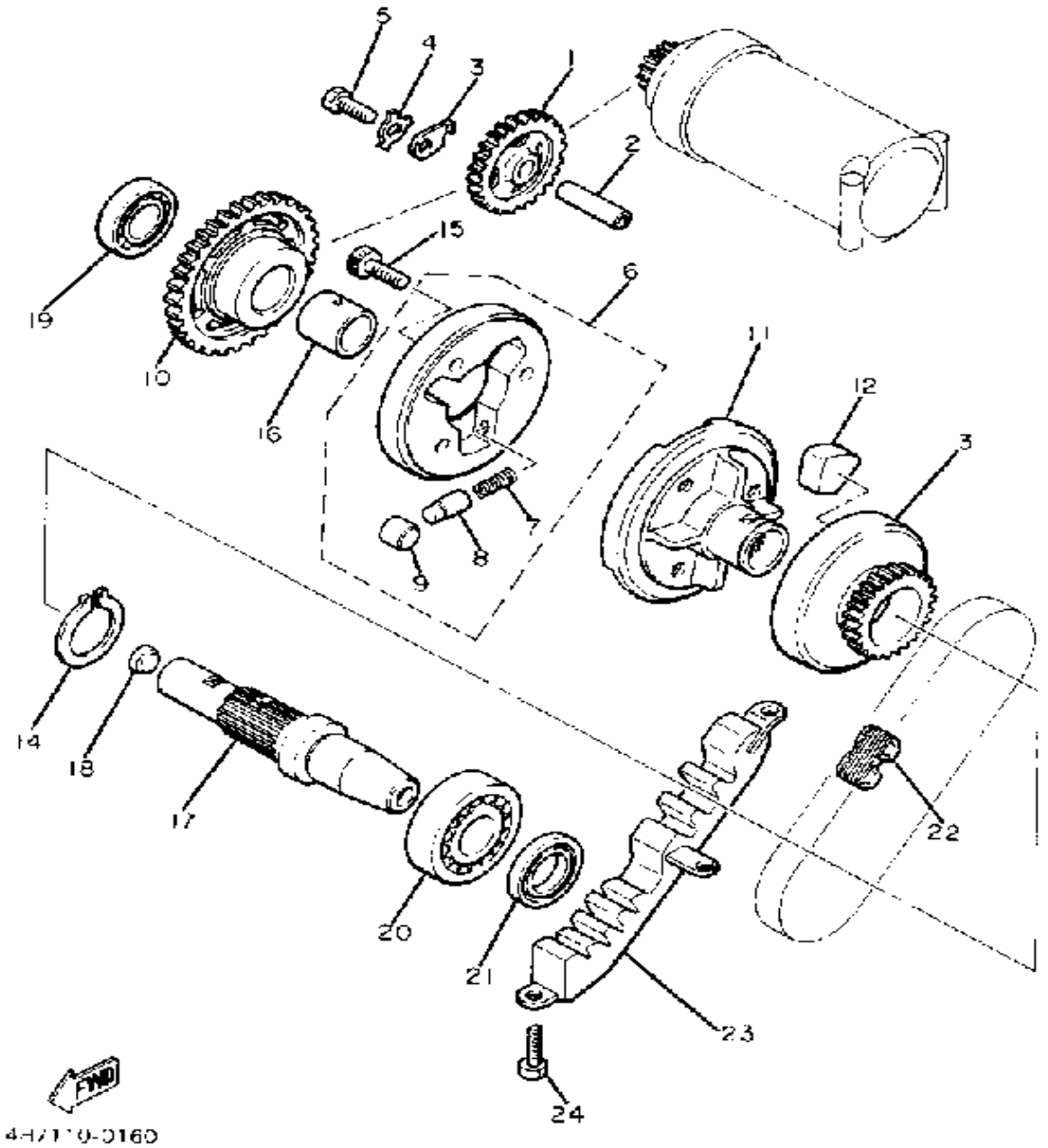
Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-81673-10-00	ROTOR	1	
2	5G2-81671-10-00	BASE, PICKUP	1	
3	91316-08030-00	BOLT, SOCKET HEAD	1	
4	98580-06012-00	SCREW, PAN HEAD	2	
5	92990-06200-00	WASHER	2	
6	93604-08071-00	PIN, DOWEL	1	
7	90465-08277-00	CLAMP	1	
8	90465-08156-00	CLAMP	1	
9	90465-12160-00	CLAMP	1	
10	4H7-81632-00-00	PLATE, TIMING	1	
11	98580-06012-00	SCREW, PAN HEAD	1	
12	92990-06200-00	WASHER	1	

STARTING MOTOR



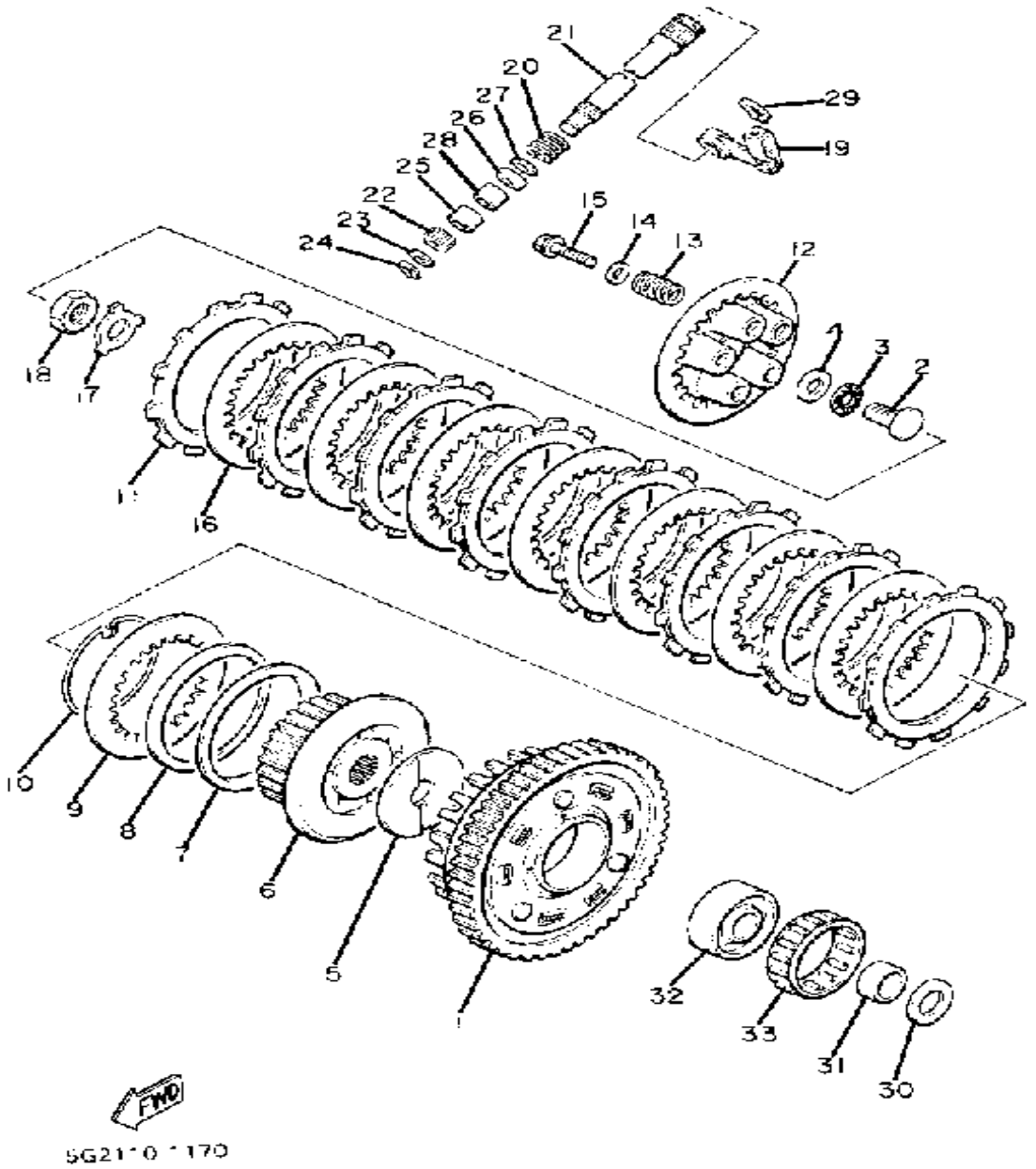
Ref. No.	Part Number	Description	Qty	Remarks
1	4BB-81800-00-00	STARTING MOTOR ASSEMBLY	1	
2	4H7-81810-01-00	. STATOR ASSEMBLY	1	
3	4H7-81850-00-00	. ARMATURE ASSEMBLY	1	
4	4H7-81847-01-00	. O-RING	1	
5	4H7-15511-01-00	. GEAR, STARTING MTR	1	
6	4H7-81819-00-00	. CIRCLIP	1	
7	(4H7-81845-00-00)	PLATE	1	
8	4H7-81843-50-00	. WASHER 1	1	
9	4H7-81840-01-00	. BRUSH HOLDER ASSEMBLY	1	
10	4H7-81811-00-00	. . BRUSH 1	1	
11	4H7-81812-01-00	. BRUSH 2	1	
12	4H7-81844-00-00	. O-RING (4H7-81844-50-00)	2	
13	(4H7-81824-00-00)	WASHER 2	1	
14	4H7-81826-01-00	. BOLT	2	
15	4H7-81872-00-00	. NUT, SPECIAL	1	
16	92995-06100-00	. WASHER, SPRING	1	
17	95380-06600-00	. NUT	1	
18	4H7-81815-00-00	. WIRE, STARTER	1	
19	(4H7-81871-00-00)	CAP	1	
20	95801-06060-00	BOLT, FLANGE	1	

STARTER CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
1	4H7-15512-00-00	GEAR, IDLER 1	1	
2	4H7-15521-00-00	SHAFT 1	1	
3	2H7-15531-00-00	PLATE, STOPPER	1	
4	90215-06040-00	WASHER, LOCK	1	
5	97313-06016-00	BOLT, HEXAGON	1	
6	31A-15580-00-00	STR CLUTCH OTR ASSEMBLYOUTER ASSEMBLY	1	
7	90501-04503-00	. SPRING, COMPRESSIONCOMPRESSION	3	
8	341-15583-05-00	. CAP, STR CLUTCH SPR -CLUTCH SPRING	3	
9	93615-12088-00	. PIN, DOWEL	3	
10	4H7-15517-00-00	GEAR, IDLER 2	1	
11	4H7-15524-00-00	WHEEL, STARTER	1	
12	4H7-16155-01-00	ABSORBER 1	8	
13	4H7-15519-00-00	SPROCKET, STARTER 2	1	
14	93410-32052-00	CIRCLIP	1	
15	91316-08014-00	BOLT	3	
16	90387-202A7-00	COLLAR	1	
17	(4H7-15522-00-00)	SHAFT 2	1	
18	90331-12028-00	PLUG, TIGHT	1	
19	93306-00426-00	BEARING	1	
20	93306-20541-00	BEARING (B6205)	1	
21	93102-25218-00	OIL SEAL, SD-TYPE	1	
22	4H7-11456-00-00	CHAIN, PRIMARY	1	
23	4H7-11474-01-00	GUIDE, UPPER	1	
24	97301-06014-00	BOLT, HEXAGON	3	

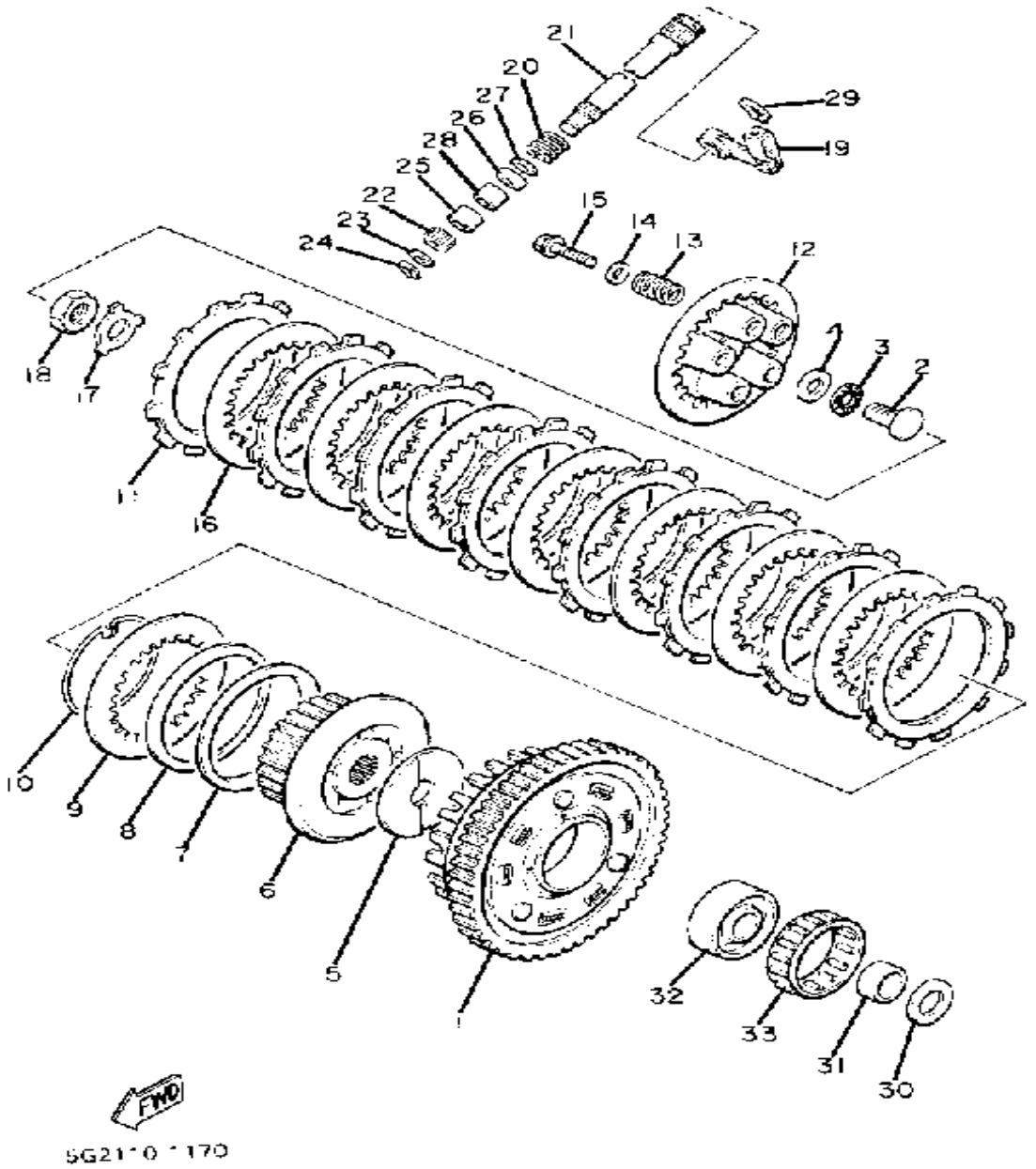
CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
1	4H7-16150-10-00	PRI DRVN GEARCOMP. (97T)	1	
2	4H7-16356-01-00	ROD, PUSH 1	1	
3	93340-21505-00	BEARING	1	
4	90201-154E9-00	WASHER, PLATE	1	
5	4H7-16154-00-00	PLATE, THRUST 1	1	
6	4H7-16371-01-00	BOSS, CLUTCH	1	
7	1J7-16384-00-00	PLATE, SEAT	1	
8	5G2-16383-00-00	SPRING, CLUTCH BOSS	1	
9	168-16324-00-00	. PLATE, CLUTCH 1	1	
10	1J7-16385-00-00	RING, CLUTCH BOSS	1	
11	4H7-16321-01-00	PLATE, FRICTION	8	
12	4H7-16351-00-00	PLATE, PRESSURE 1	1	
13	90501-23391-00	SPRING, COMPRESSION	5	
14	90201-061A5-00	WASHER, PLATE	5	
15	95811-06025-00	BOLT, FLANGE	5	
16	4H7-16325-00-00	PLATE, CLUTCH 2	7	
17	90215-20231-00	WASHER, LOCK	1	
18	90170-20327-00	NUT	1	
19	4H7-16340-00-00	PUSH LEVER ASSEMBLY	1	
20	90508-16459-00	SPRING, TORSION	1	
21	4H7-16382-01-00	AXLE, PUSH LEVER	1	
22	4H7-16398-00-00	PINION, RELEAS (16T)	1	
23	92901-08600-00	WASHER	1	
24	99080-07600-00	CIRCLIP (E)	1	
25	93317-11020-00	BEARING	1	
26	93102-12224-00	OIL SEAL	1	
27	90201-12M34-00	WASHER, PLATE	1	
28	93315-11206-00	BEARING	1	
29	99001-09600-00	CIRCLIP	1	

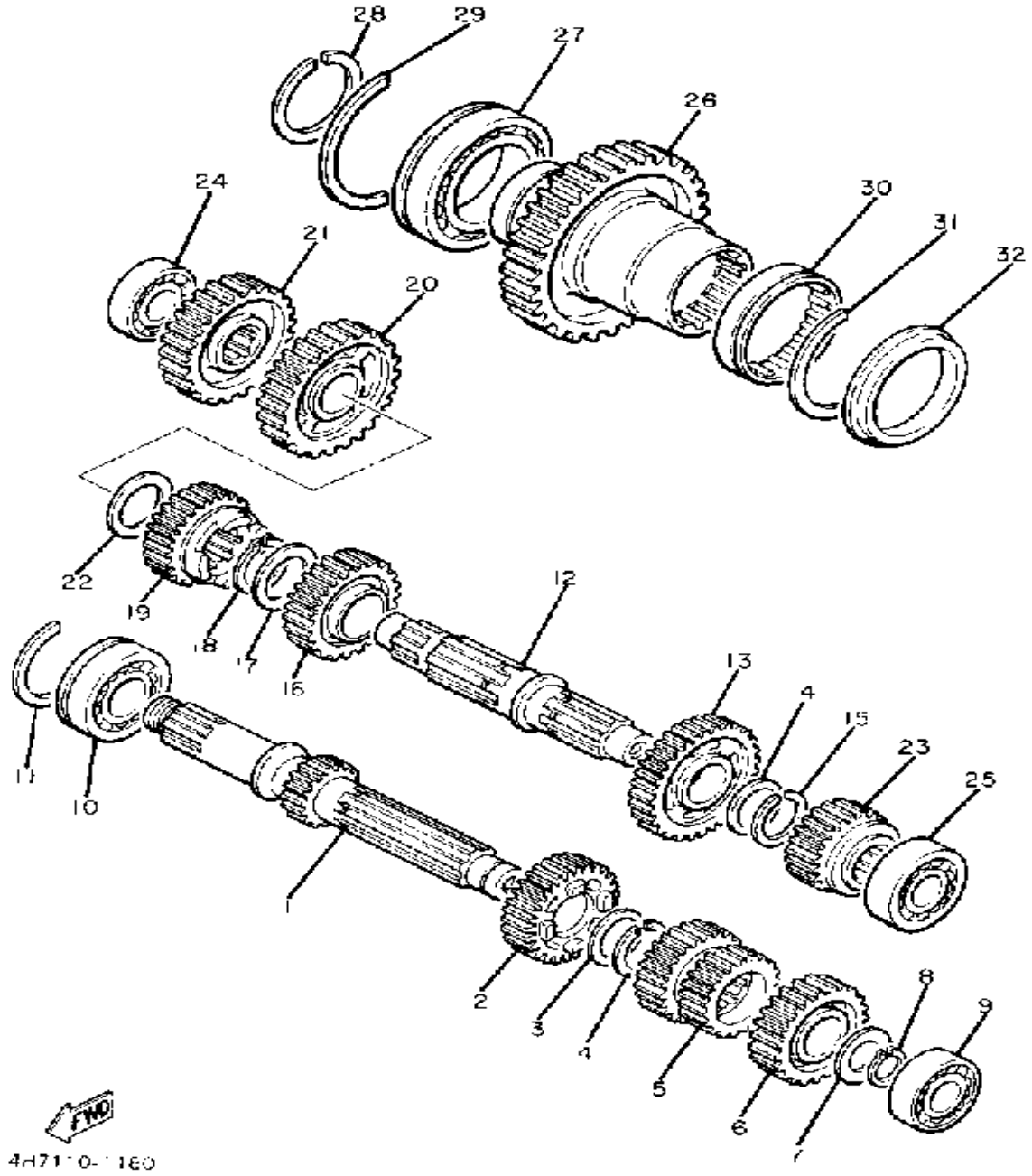
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CLUTCH



Ref. No.	Part Number	Description	Qty	Remarks
30	2K7-16154-00-00	PLATE, THRUST 1	1	
31	90387-252A8-00	COLLAR	1	
32	4H7-16181-00-00	SPACER 1	1	
33	93310-365H3-00	BEARING, CYLINDER.# 0	1	

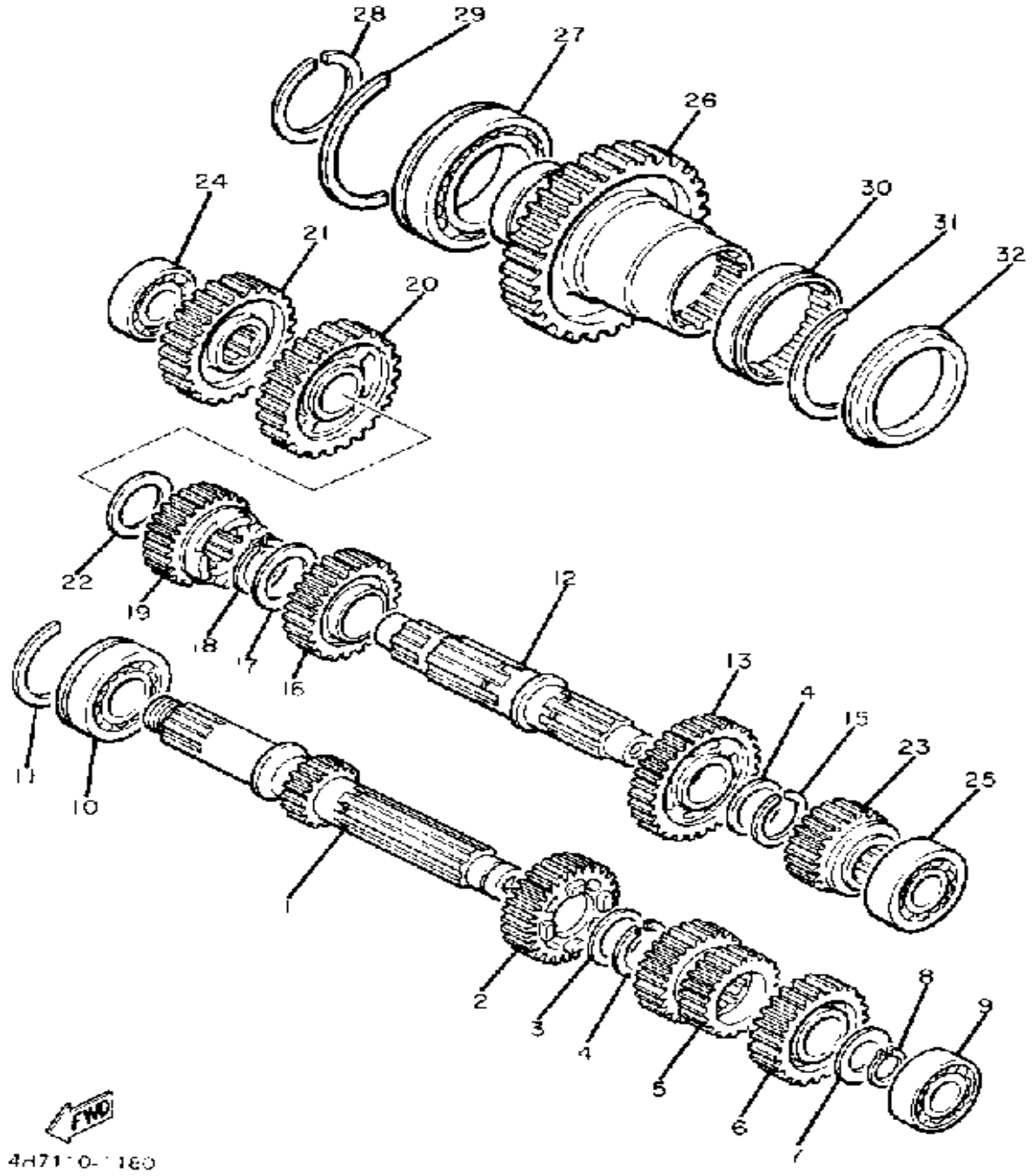
TRANSMISSSION



Ref. No.	Part Number	Description	Qty	Remarks
1	4H7-17401-00-00	MAIN AXLE ASSEMBLY	1	
2	4H7-17141-00-00	GEAR, 4TH PINION	1	
3	90209-22191-00	WASHER	1	
4	93440-25084-00	CIRCLIP	1	
5	4BB-17121-00-00	GEAR, 2ND PINION	1	
6	4H7-17151-00-00	GEAR, 5TH PINION	1	
7	90201-20276-00	WASHER, PLATE (1.0T)	1	
8	99009-20400-00	CIRCLIP	1	
9	93306-20458-00	BEARING	1	
10	93306-30550-00	BEARING	1	
11	278-17424-01-00	CIRCLIP 1	2	
12	4H7-17402-01-00	DRIVE AXLE ASSEMBLY	1	
13	99999-02204-00	GEAR, 2ND WHEEL (30T)	1	
14	90209-22191-00	WASHER	1	
15	93440-25084-00	CIRCLIP	1	
16	4BB-17231-00-00	GEAR, 3RD WHEEL	1	
17	90209-25196-00	WASHER	1	
18	93440-28062-00	CIRCLIP	1	
19	4H7-17241-00-00	GEAR, 4TH WHEEL	1	
20	4H7-17211-01-00	GEAR, 1ST WHEEL	1	
21	4H7-17582-00-00	GEAR, MIDDLE DRIVE	1	
22	90201-243A2-00	WASHER, PLATE	1	
23	16G-17251-00-00	GEAR, 5TH WHEEL	1	
24	93306-30311-00	BEARING	1	
25	93306-20439-00	BEARING	1	
26	1AA-17583-00-00	GEAR, MIDDLE DRIVEN	1	
27	93306-91101-00	BEARING	1	
28	93410-55057-00	CIRCLIP	1	
29	93440-80082-00	CIRCLIP, OUTER	1	

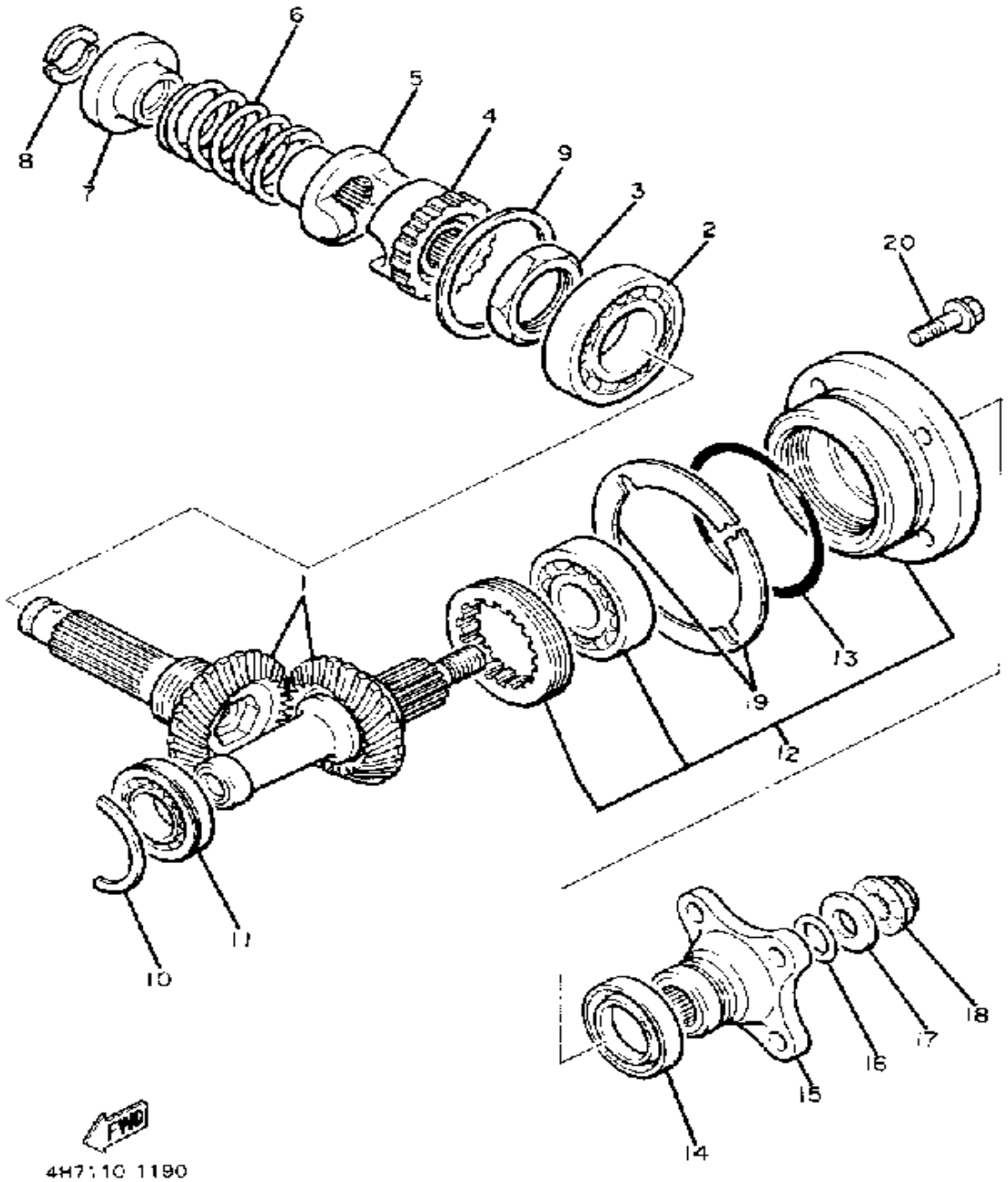
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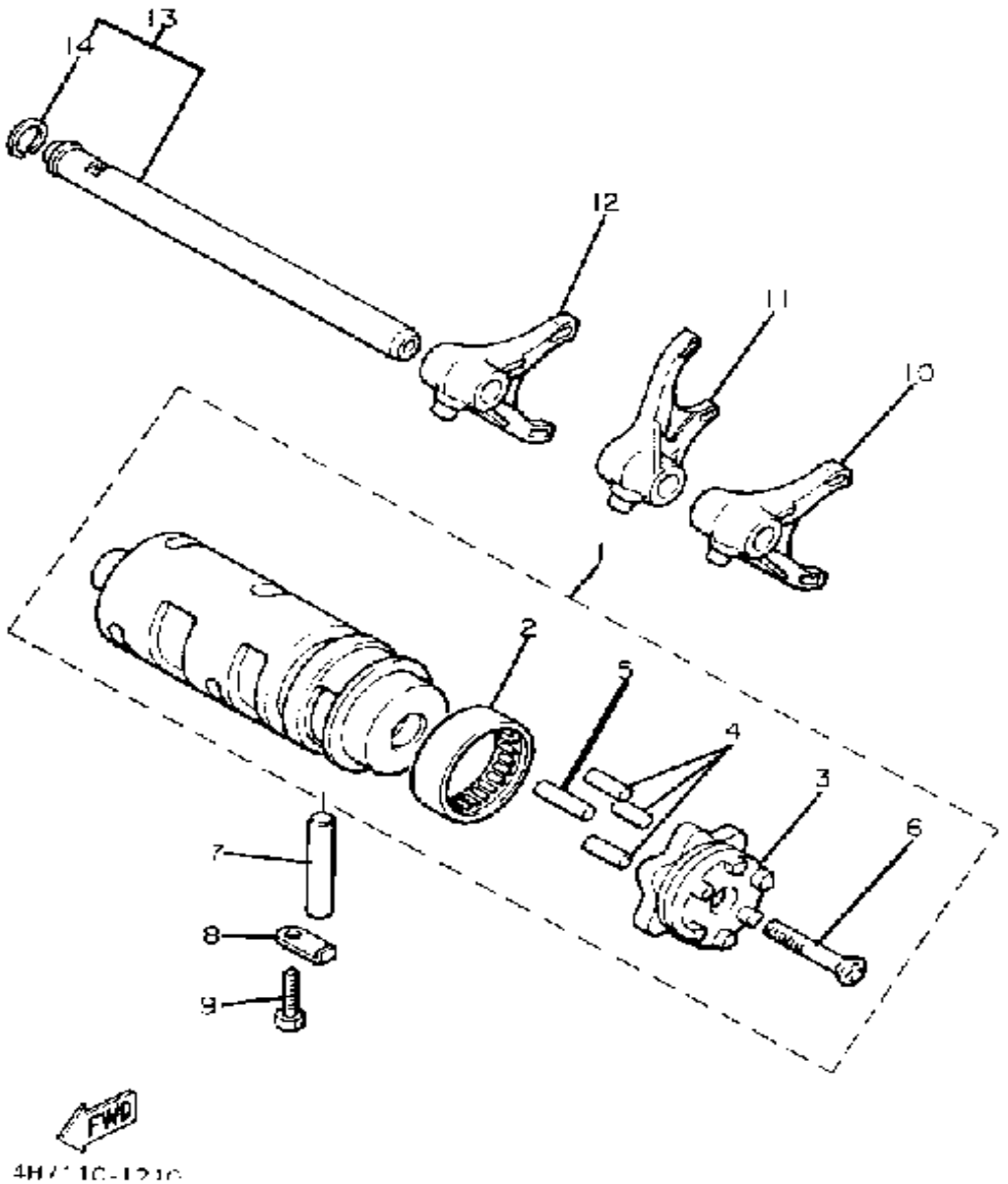
Ref. No.	Part Number	Description	Qty	Remarks
30	93311-36042-00	BEARING, CYLINDER.# 1	1	
31	93440-72049-00	CIRCLIP	1	
32	93104-60066-00	OIL SEAL, SO-TYPE	1	

MIDDLE DRIVE GEAR



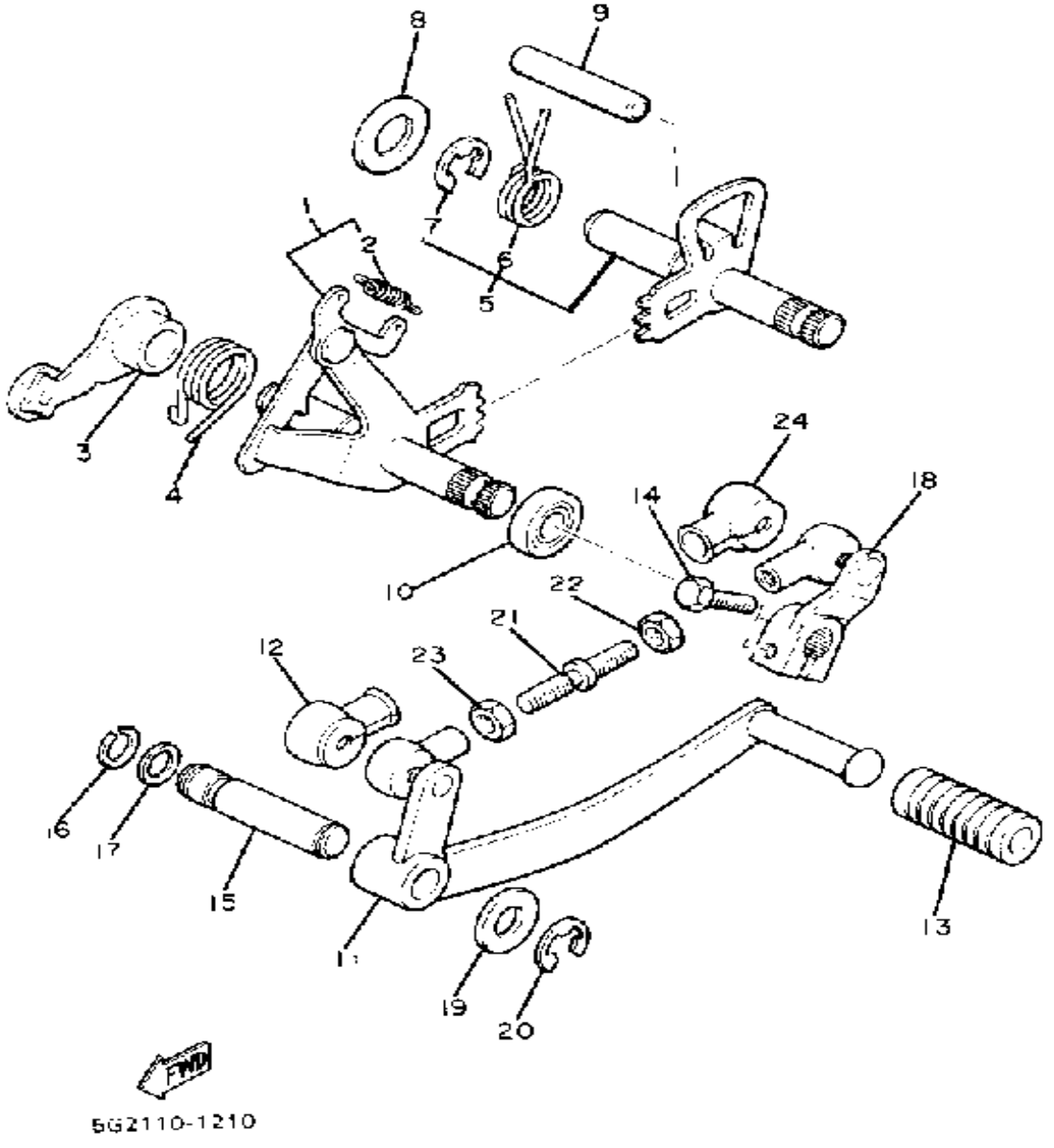
Ref. No.	Part Number	Description	Qty	Remarks
1	4H7-W1751-00-00	MIDDLE GEAR	1	
2	93306-20709-00	BEARING	1	
3	90179-34304-00	NUT, SPEC''L SHAPE	1	
4	4H7-17526-02-00	CAM, DRIVE	1	
5	4H7-17527-00-00	CAM, DRIVEN	1	
6	(90501-65575-00)	SPRING, COMPRESSION	1	
7	4H7-17524-00-00	HOLDER	1	
8	3H5-17529-00-00	WASHER, THRUST	2	
9	4H7-17537-00-20	SHIM, THRUST (0.20T)	1	U.R.
	4H7-17537-00-30	SHIM, THRUST (0.30T)	1	U.R.
	4H7-17537-00-40	SHIM, THRUST (0.40T)	1	
	4H7-17537-00-40	SHIM, THRUST (0.40T)	1	U.R.
10	93440-47081-00	CIRCLIP, OUTER	1	
11	93306-00519-00	BEARING	1	
12	4H7-W1752-00-00	HOUSHING COMP.	1	
13	93210-71360-00	O-RING	1	
14	93101-35097-00	OIL SEAL	1	
15	4H7-17555-00-00	FLANGE, MIDDLE GEAR	1	
16	93210-14359-00	O-RING	1	
17	90201-14633-00	WASHER, PLATE	1	
18	90179-14317-00	NUT, SPEC''L SHAPE	1	
19	3JB-17531-10-00	SHIM, PINION (0.15T)	1	U.R.
	3JB-17531-20-00	SHIM, PINION (0.20T)	1	U.R.
	3JB-17531-30-00	SHIM, PINION (0.30T)	1	U.R.
	3JB-17531-40-00	SHIM, PINION (0.40T)	1	U.R.
	4H7-17531-00-15	SHIM, PINION	1	U.R.
20	95811-08030-00	BOLT, FLANGE	4	

SHIFT CAM - FORK



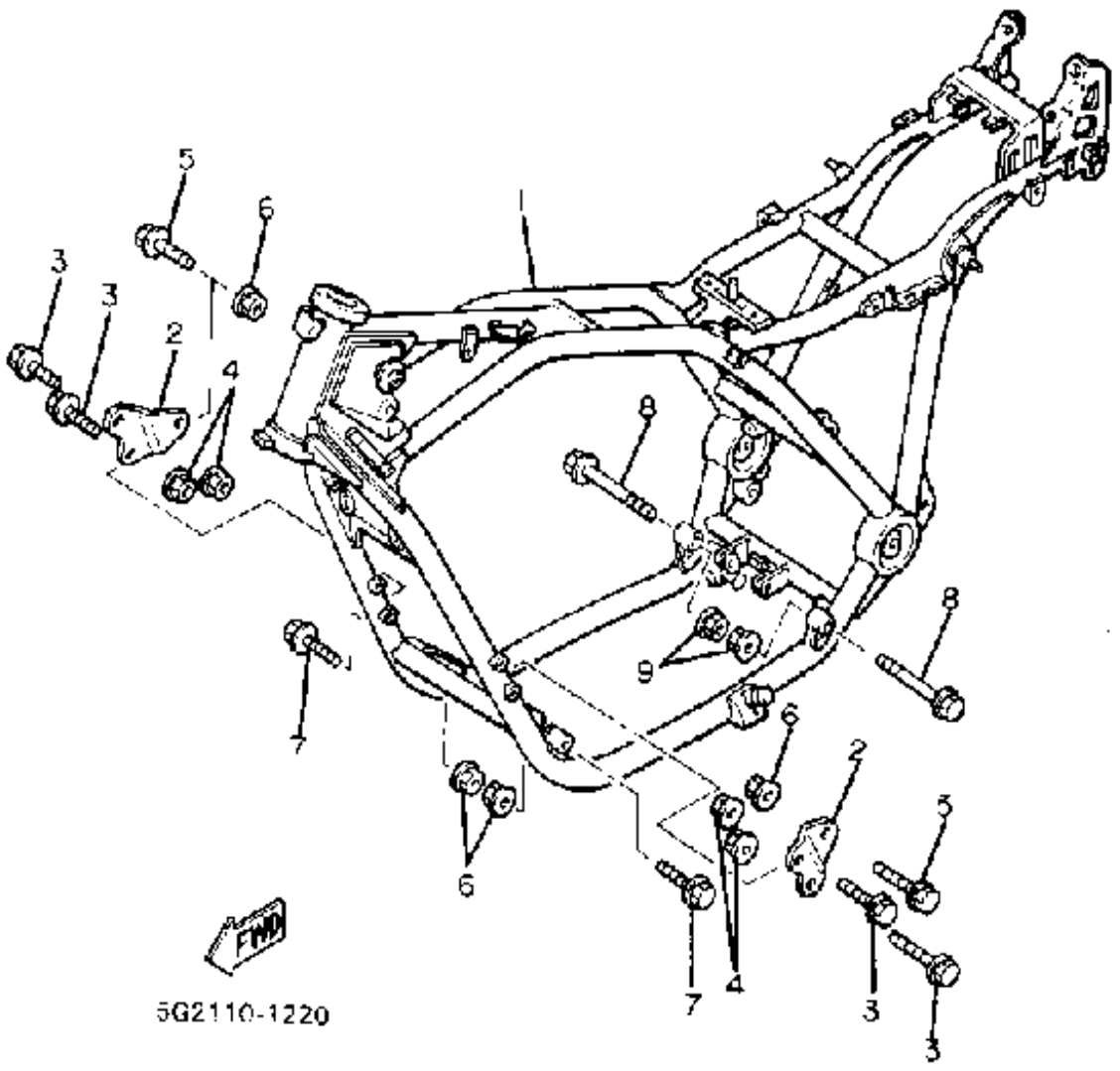
Ref. No.	Part Number	Description	Qty	Remarks
1	16G-18540-00-00	SHIFT CAM ASSEMBLY	1	
2	93315-23612-00	BEARING	1	
3	16G-18185-00-00	SEGMENT	1	
4	93604-16092-00	PIN, DOWEL	3	
5	93604-20156-00	PIN, DOWEL	1	
6	98701-05035-00	SCREW, FLAT HEAD	1	
7	93608-43157-00	PIN, DOWEL	1	
8	2H7-15531-00-00	PLATE, STOPPER	1	
9	97313-06016-00	BOLT, HEXAGON	1	
10	4H7-18511-01-00	FORK, SHIFT 1	1	
11	4H7-18512-01-00	FORK, SHIFT 2	1	
12	4H7-18513-01-00	FORK, SHIFT 3	1	
13	4H7-18531-00-00	BAR, SHIF FRK GDE 1	1	
14	93440-11029-00	CIRCLIP, OUTER	1	

SHIFT SHAFT-PEDAL



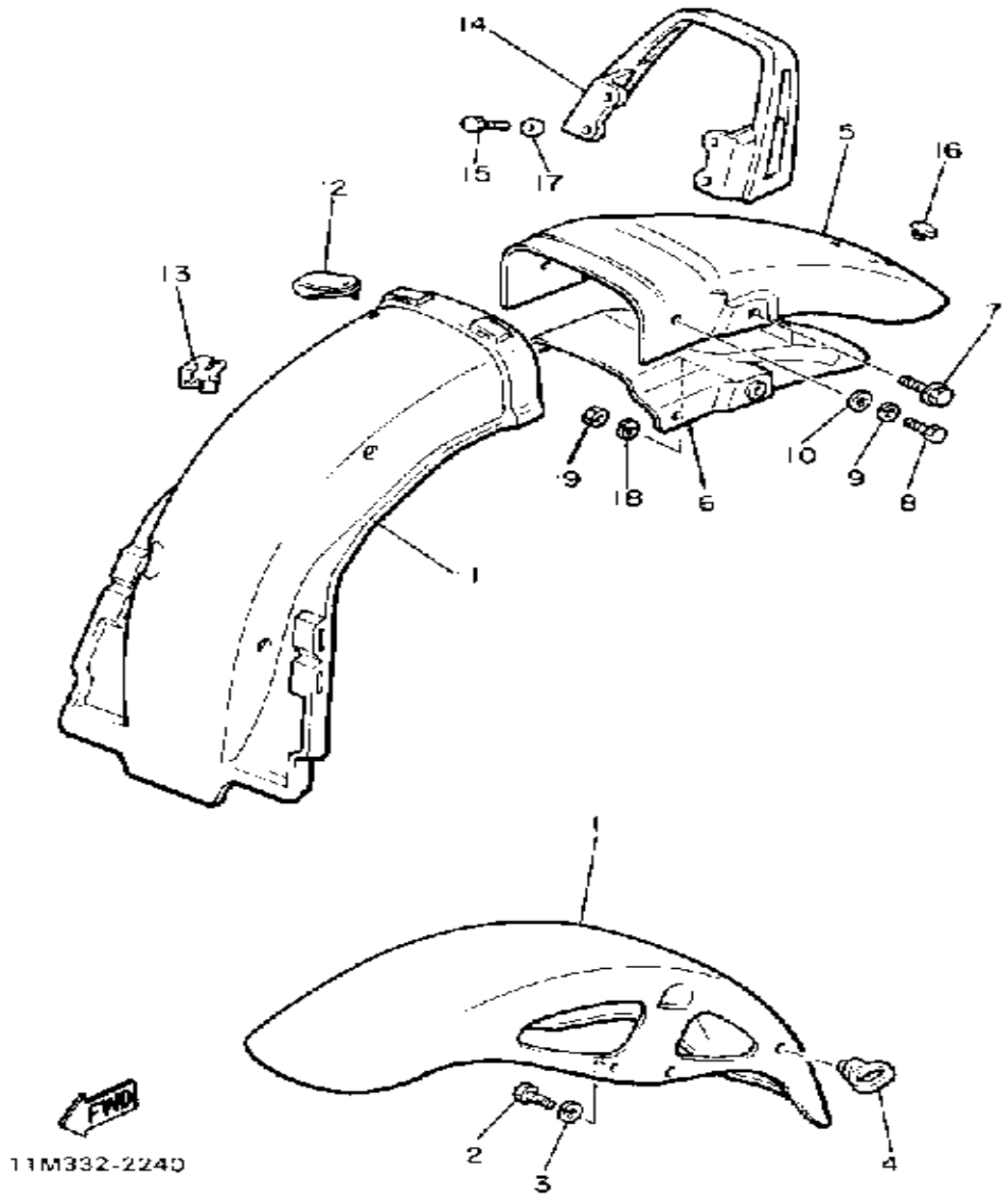
Ref. No.	Part Number	Description	Qty	Remarks
1	4K0-18101-00-00	SHIFT SHAFT ASSEMBLY 1 . .	1	
2	90506-08227-00	. SPRING, TENSION	1	
3	4H7-18140-00-00	STOPPER LEVER ASSEMBLY .	1	
4	90508-29530-00	SPRING, TORSION	1	
5	4H7-18120-02-00	SHIFT LEVER ASSEMBLY	1	
6	90387-124F4-00	. COLLAR	1	
	90508-32535-00	. SPRING, TORSION	1	
	99999-01179-00	. SPRING W/ COLLAR	1	
7	99006-10600-00	. CIRCLIP	1	
8	90201-12588-00	WASHER, PLATE	1	
9	93608-50158-00	PIN, DOWEL	1	
10	93102-12321-00	OIL SEAL, SD-TYPE	1	
11	5G2-18111-00-00	PEDAL, SHIFT	1	
12	2H9-18154-00-00	COVER, DUST	1	
13	132-18113-01-00	COVER, SHIFT PEDAL	1	
14	97011-06020-00	BOLT	1	
15	4K0-18197-00-00	SHAFT	1	
16	93440-12066-00	CIRCLIP, OUTER	1	
17	93210-09350-00	O-RING	1	
18	2H9-18112-00-00	ARM, SHIFT PEDAL	1	
19	90201-124E4-00	WASHER, PLATE	1	
20	99006-10600-00	CIRCLIP	1	
21	4K0-18115-00-00	ROD, SHIFT	1	
22	95380-06700-00	NUT	1	
23	90170-06228-00	NUT (COUNTER CLOCKWISE)	1	
24	2H9-18154-00-00	COVER, DUST	1	

FRAME



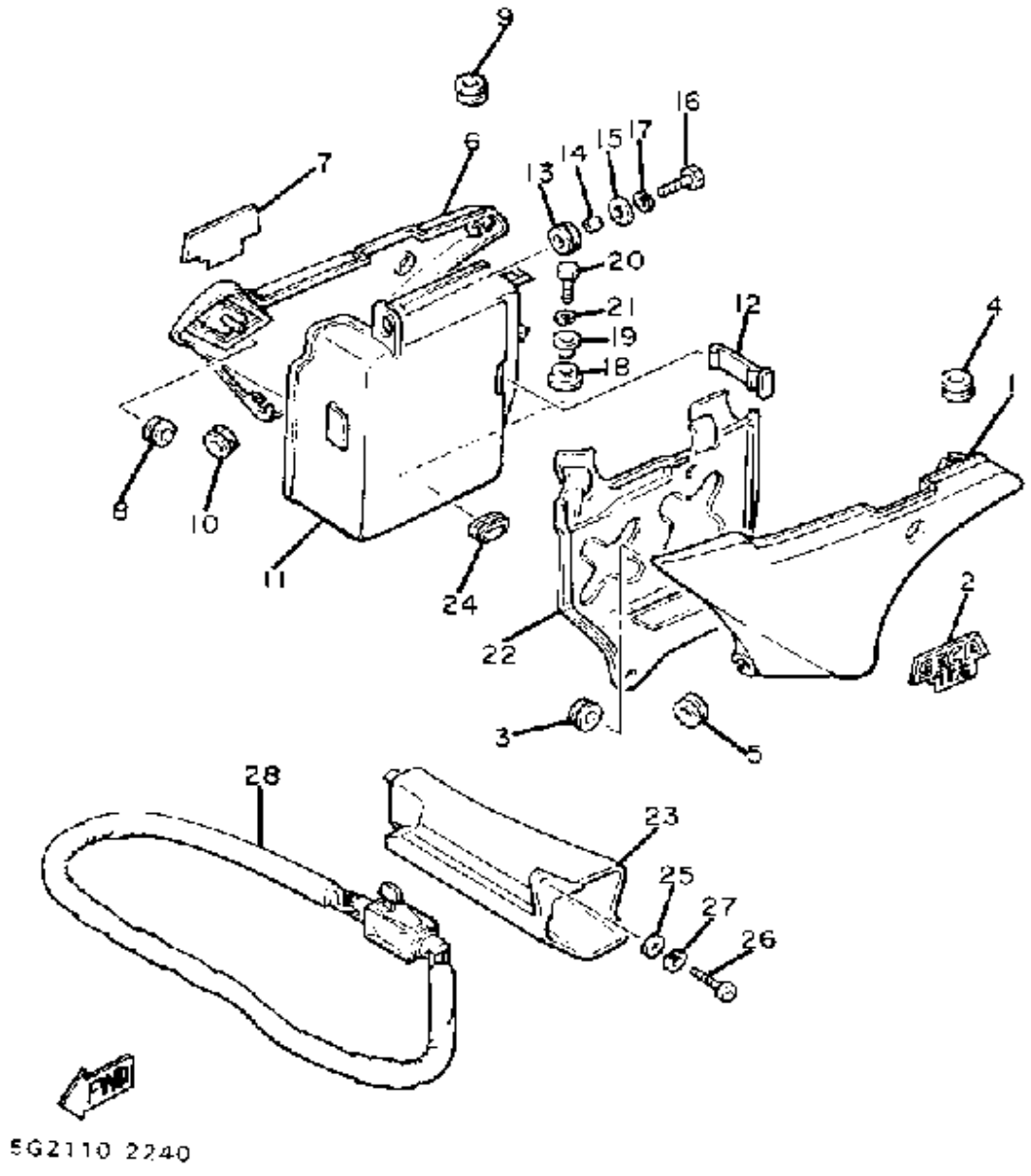
Ref. No.	Part Number	Description	Qty	Remarks
1	(5G2-21110-10-33)	FRAME	1	YAMAHA BLACK
2	5G2-21315-00-00	STAY, ENGINE 2	2	
3	90105-08107-00	BOLT, WASHER BASED	4	
4	90179-08246-00	NUT, SPEC''L SHAPE	4	
5	90105-10169-00	BOLT, WASHER BASED	2	
6	95701-10500-00	NUT, FLANGE (95702-10500)	4	
7	90105-10038-00	BOLT, WASHER BASED	2	
8	90105-12208-00	BOLT, WASHER BASED	2	
9	95701-12500-00	NUT, FLANGE	2	

FRONT FENDER-REAR FENDER



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-21510-00-63	FENDER, FRONT	1	U.R. BRILLIANT RED
	5G2-21510-00-6M	FENDER, FRONT		U.R. STAR SILVER
2	97313-08020-00	BOLT, HEXAGON	4	
3	92990-08100-00	WASHER	4	
4	1A0-21518-00-00	HOLDER, CABLE	1	
5	5G2-21611-00-00	FENDER, REAR	1	
6	5G2-21670-00-00	REINFORCEMENT	1	
7	95816-08016-00	BOLT, FLANGE	2	
8	97011-06016-00	BOLT	2	
9	92995-06100-00	WASHER, SPRING	2	
10	92990-06200-00	WASHER	2	
11	4H7-21629-00-00	GUARD, MUD	1	
12	90464-12027-00	CLAMP	1	
13	90464-16021-00	CLAMP	1	
14	5G2-21645-10-00	STAY, REAR	1	
15	95821-08025-00	BOLT, FLANGE	4	
16	4G0-21639-00-00	DAMPER 2	1	
17	1WG-2414H-00-00	TRIM, COVER PANEL	4	
18	92906-08100-00	WASHER, SPRING	2	
19	95336-08600-00	NUT	2	

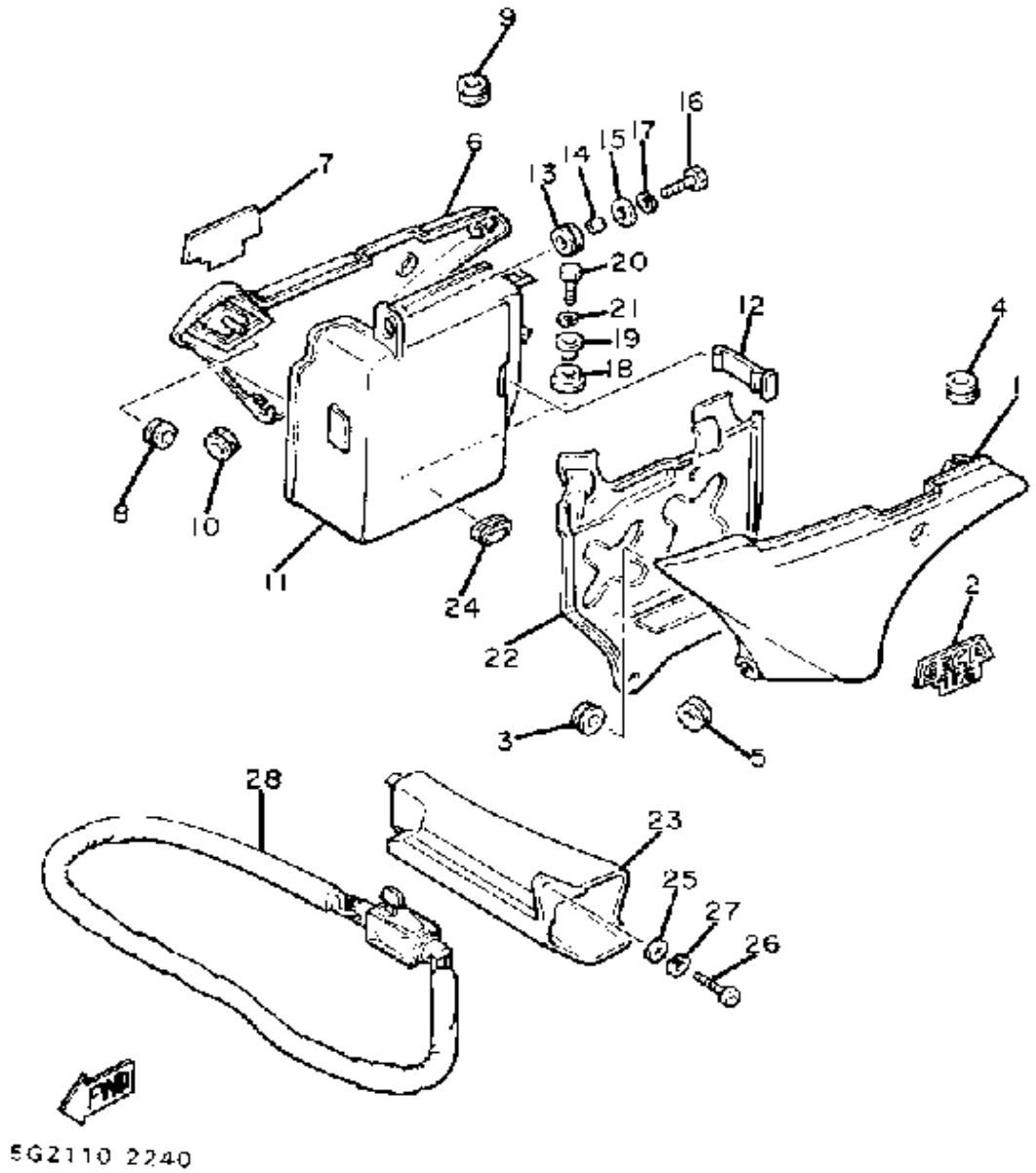
SIDE COVER



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-21711-00-63	COVER, SIDE 1	1	U.R. BRILLIANT RED
	5G2-21711-00-6M	COVER, SIDE 1	1	U.R. STAR SILVER
2	5G2-21781-00-00	EMBLEM 1	1	
3	90480-13398-00	GROMMET	1	
4	90480-12053-00	GROMMET	1	
5	90480-12296-00	GROMMET	1	
6	5G2-21721-00-63	COVER, SIDE 2	1	U.R. BRILLIANT RED
	5G2-21721-00-6M	COVER, SIDE 2	1	U.R. STAR SILVER
8	90480-13398-00	GROMMET	1	
9	90480-12053-00	GROMMET	1	
10	90480-12296-00	GROMMET	1	
11	5G2-21240-00-00	BOX	1	
12	4H7-2175R-00-00	HOOK, BANK	1	
13	90480-16233-00	GROMMET	1	
14	90387-060A7-00	COLLAR	1	
15	90201-06407-00	WASHER, PLATE (90201-06747-00)	1	
16	97011-06025-00	BOLT (97001-06025)	1	
17	92995-06100-00	WASHER, SPRING	1	
18	4H7-21746-00-00	DAMPER	1	
19	90387-093H1-00	COLLAR (46Y)	1	
20	97013-08025-00	BOLT	1	
21	92990-08100-00	WASHER	1	
22	4H7-21243-01-00	PLATE, BRIDGE	1	
23	4H7-21258-00-00	BOX	1	
24	90480-22084-00	GROMMET	1	
25	90201-065F3-00	WASHER, PLATE	1	
26	98580-06020-00	SCREW	1	
27	92995-06100-00	WASHER, SPRING	1	

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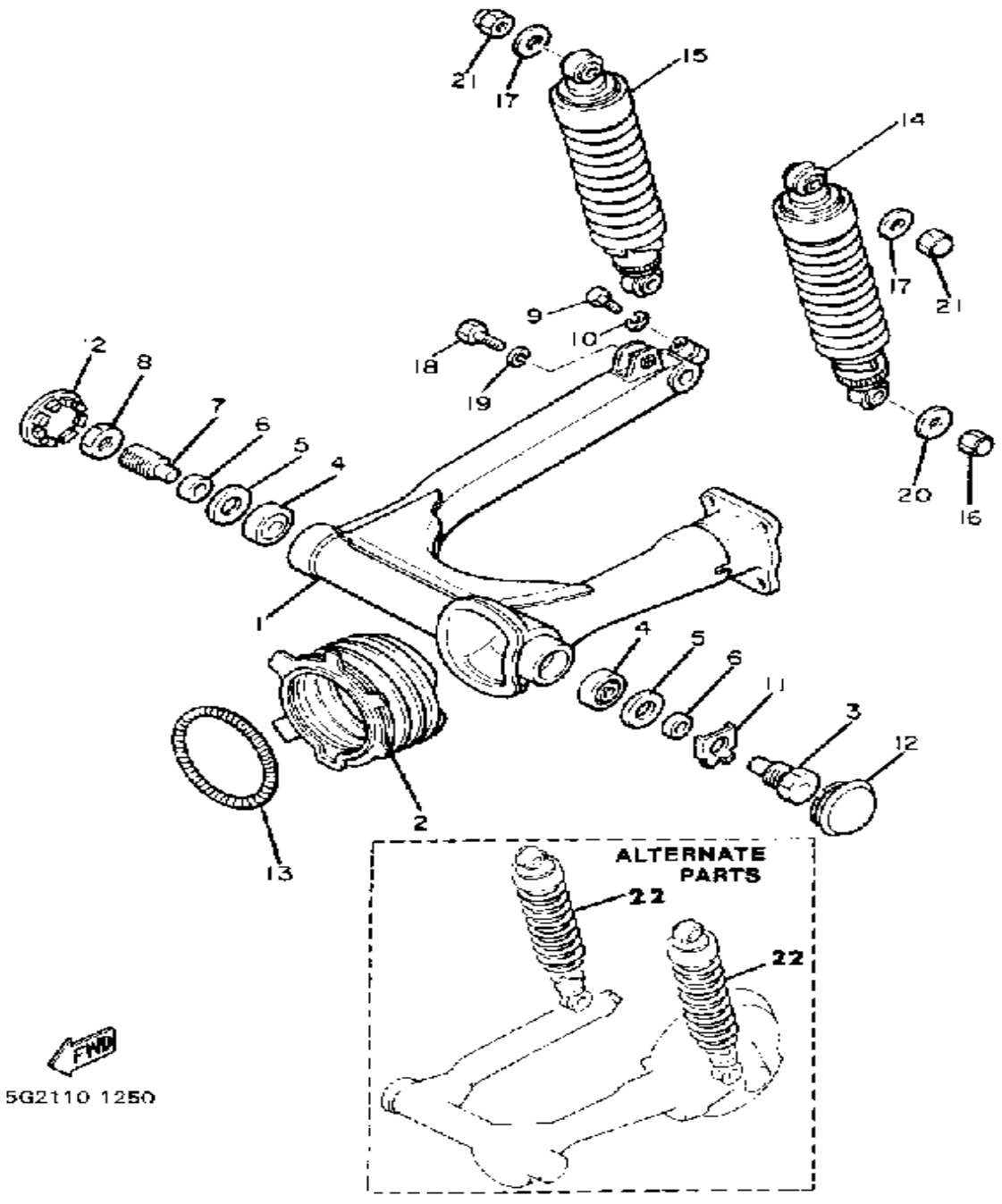
SIDE COVER



5G2110 2240

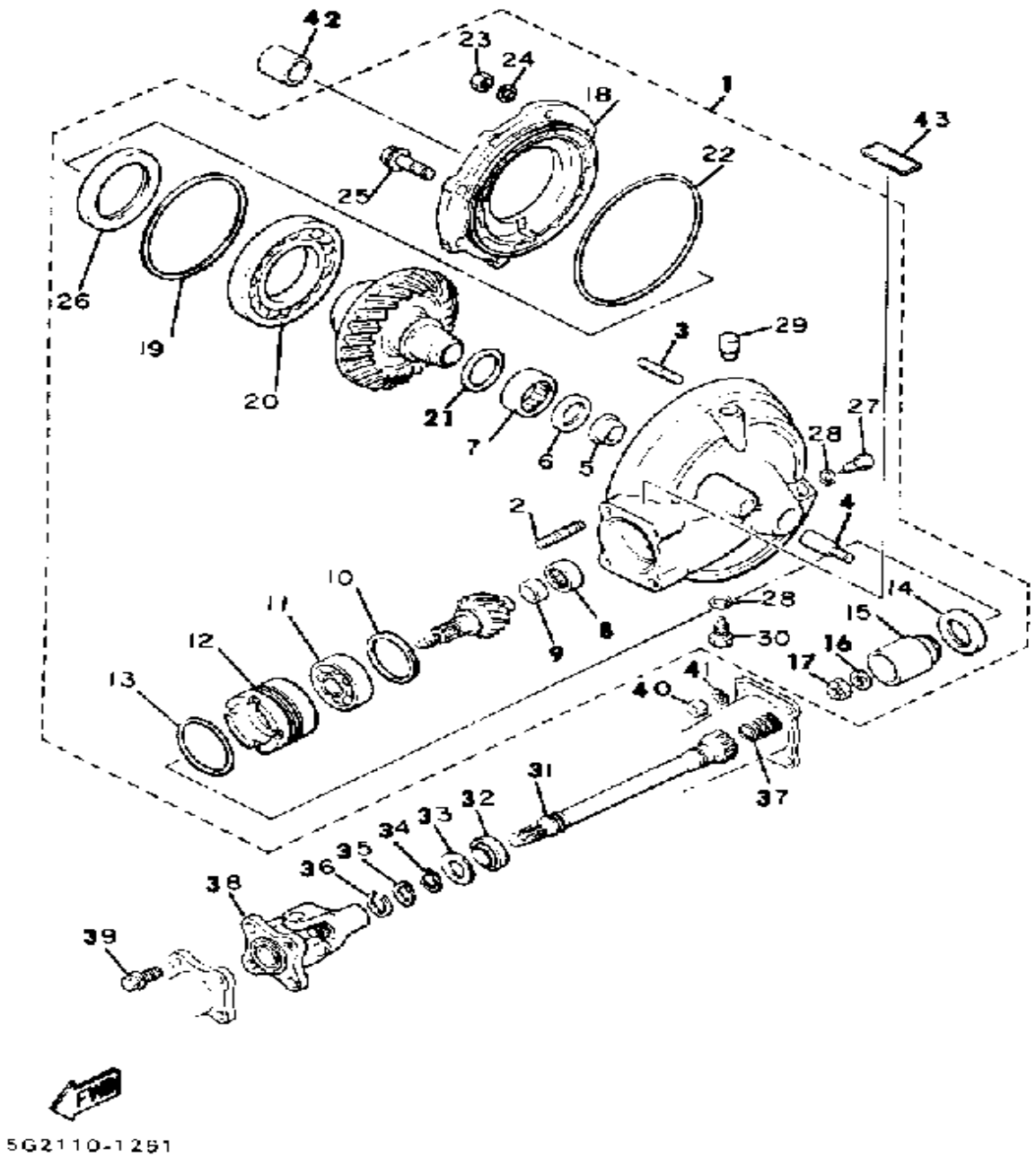
Ref. No.	Part Number	Description	Qty	Remarks
28	4W5-W2171-00-00	WHEEL LOCK ASSEMBLY (4X7-W2171-00)	1	

REAR ARM-SUSPENSION



Ref. No.	Part Number	Description	Qty	Remarks
1	16G-22110-00-98	REAR ARM (4H7-22110-00-98) .	1	YAMAHA BLACK
2	4H7-22189-00-00	BOOT, RUBBER	1	
3	4H7-22141-00-00	SHAFT, PIVOT	1	
4	93332-00010-00	BEARING	2	
5	93102-25017-00	OIL SEAL	2	
6	90387-17543-00	COLLAR	2	
7	1J7-22141-00-00	SHAFT, PIVOT	1	
8	1J7-22143-00-00	NUT	1	
9	97026-08035-00	BOLT (TJ)	1	
10	92906-08100-00	WASHER, SPRING	1	
11	90215-22238-00	WASHER, LOCK	1	
12	5G2-2219X-00-00	COVER	2	
13	90506-07136-00	SPRING, TENSION	1	
14	(5G2-22210-01-00)	SHK/ABS ASSEMBLY, REAR .	1	
15	5N1-22210-10-00	SHK/ABS ASSEMBLY, REAR .	1	
16	90176-10013-00	NUT, CROWN	1	
17	90201-10142-00	WASHER, PLATE (341-22243-00)	2	
18	90106-10030-00	BOLT, DOME HEAD	1	
19	92990-10100-00	WASHER, SPRING	1	
20	90201-10437-00	WASHER, PLATE	1	
21	90176-10009-00	NUT, CROWN	2	
22	(5G2-22212-A0-00)	SPRING	2	ALTERNATE PARTSFOR HEAVY DUTY

DRIVE SHAFT

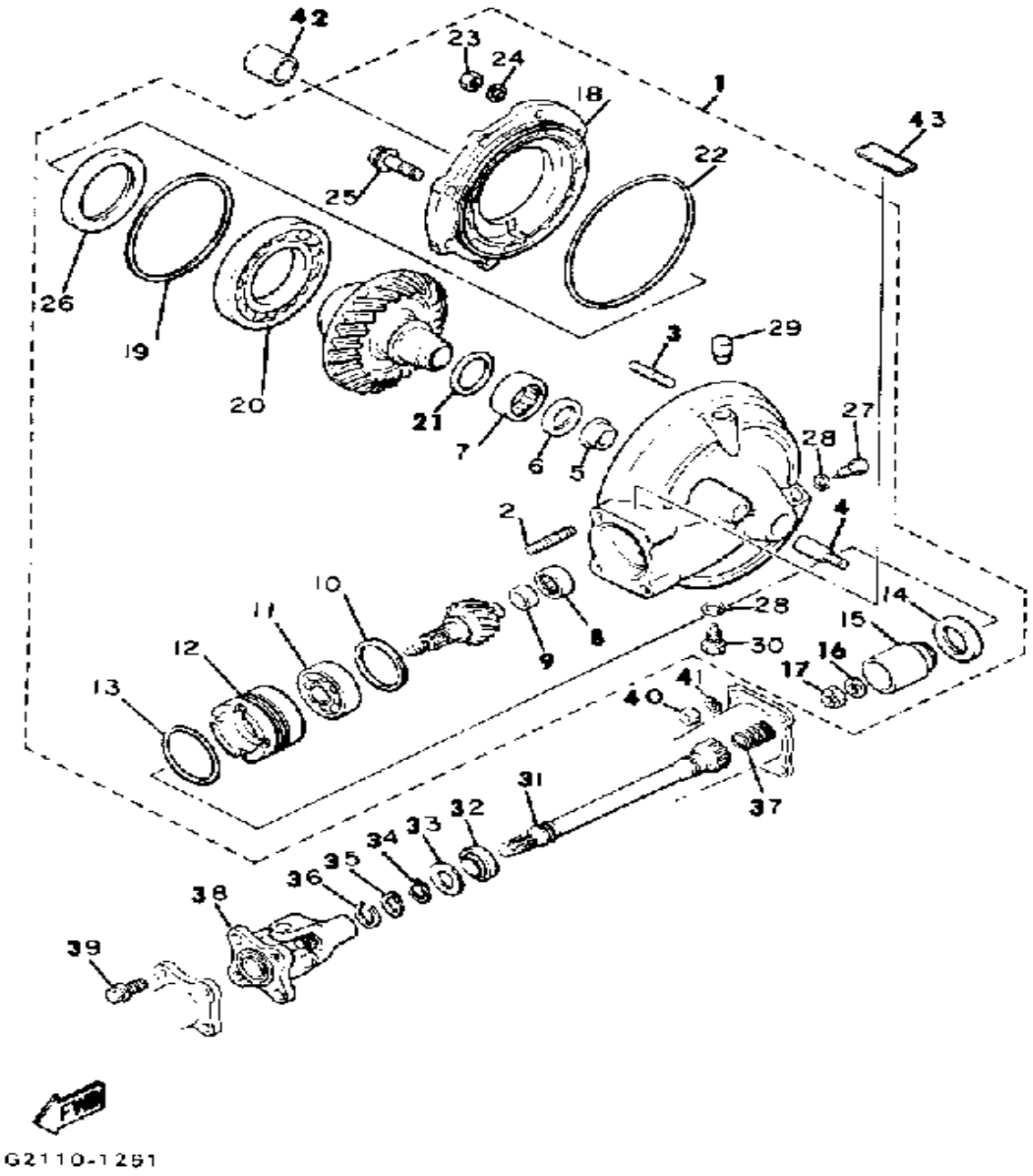


5G2110-1251

Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-46101-01-00	REAR AXLE GEAR CASE ASSEMBLY	1	
2	90116-10361-00	. BOLT, STUD	4	
3	90116-08360-00	. BOLT, STUD	6	
4	90116-10249-00	. BOLT, STUD	1	
5	4H7-46153-00-00	. COLLAR, GUIDE	1	
6	93101-30084-00	. OIL SEAL	1	
7	93311-43729-00	. BEARING	1	
8	93317-41510-00	. BEARING	1	
9	2H7-46122-00-00	. RACE, INNER	1	
10	1J7-17537-Y0-30	. SHIM, THRUST (0.30T)	1	UR
	1J7-17537-Y0-40	. SHIM, THRUST (0.40T)	1	UR
	1J7-17537-Y0-50	. SHIM, THRUST (0.50T)	1	UR
11	93306-30533-00	. BEARING (B6305RB1 SPECIAL)	1	
12	4H7-46125-00-00	. RETAINER, BEARING	1	
13	93210-60426-00	. O-RING	1	
14	93101-38098-00	. OIL SEAL	1	
15	4H7-46123-00-00	. COUPLING, GEAR	1	
16	90201-14632-00	. WASHER, PLATE	1	
17	90185-14070-00	. NUT, SELF-LOCKING	1	
18	4H7-46152-00-00	. HOUSING, BEARING	1	
19	1J7-46117-Y0-25	. SHIM, RING GEAR (0.25T)	1	U.R.
	1J7-46117-Y0-30	. SHIM, RING GEAR (0.30T)	1	U.R.
	1J7-46117-Y0-35	. SHIM, RING GEAR	1	U.R.
	1J7-46117-Y0-40	. SHIM, RING GEAR (0.40T)	1	U.R.
	1J7-46117-Y0-50	. SHIM, RING GEAR (0.50T)	1	U.R.
20	93316-01403-00	. BEARING	1	
21	1J7-46118-Y0-18	. WASHER, THRUST	1	U.R.

CONTINUED ON NEXT FRAME ➤

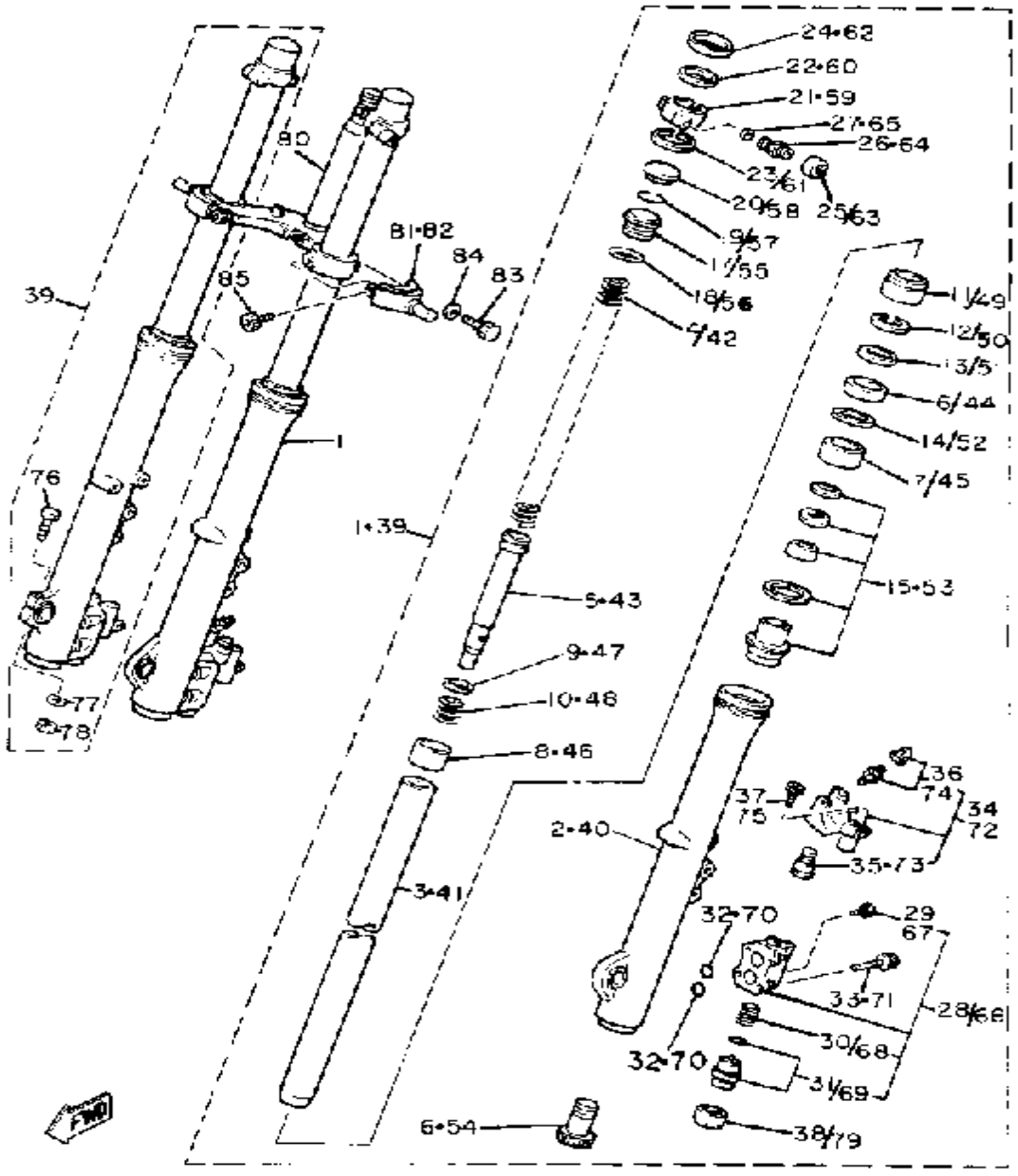
DRIVE SHAFT



5G2110-1251

Ref. No.	Part Number	Description	Qty	Remarks
21	1J7-46118-Y0-19	. WASHER, THRUST	1	U.R.
	1J7-46118-Y0-20	. WASHER, THRUST	1	U.R.
	4H7-46118-00-14	. WASHER, THRUST	1	U.R.
	4H7-46118-00-16	. WASHER, THRUST	1	U.R.
	4H7-46118-00-17	. WASHER, THRUST	1	U.R.
	4H7-46118-00-22	. WASHER, THRUST	1	U.R.
	4H7-46118-00-23	. WASHER, THRUST	1	U.R.
22	93211-44348-00	. O-RING	1	
23	95333-08600-00	NUT	6	
24	92901-08700-00	WASHER, WAVE	6	
25	95811-10025-00	. BOLT, FLANGE	2	
26	93102-70167-00	. OIL SEAL	1	
27	3VD-13455-00-00	. PLUG	1	
28	214-11198-01-00	. GASKET	2	
29	2H7-17590-00-00	. BREATHER COMP.	1	
30	90340-14118-00	. PLUG, STRAIGHT	1	
31	5G2-46172-00-00	SHAFT, DRIVE	1	
32	93108-23007-00	OIL SEAL	1	
33	90201-231A2-00	WASHER, PLATE	1	
34	93410-23056-00	CIRCLIP	1	
35	93410-22039-00	CIRCLIP	1	
36	90468-14067-00	CLIP	1	
37	90501-16491-00	SPRING, COMPRESSION	1	
38	4H7-46180-00-00	CROSS JOINT	1	
39	90105-08155-00	BOLT, WASHER BASED	4	
40	95336-10600-00	NUT	4	
41	92906-10100-00	WASHER, SPRING	4	
42	90387-172A5-00	COLLAR	1	
43	4H7-46181-10-00	LABEL, OIL CAUTION	1	

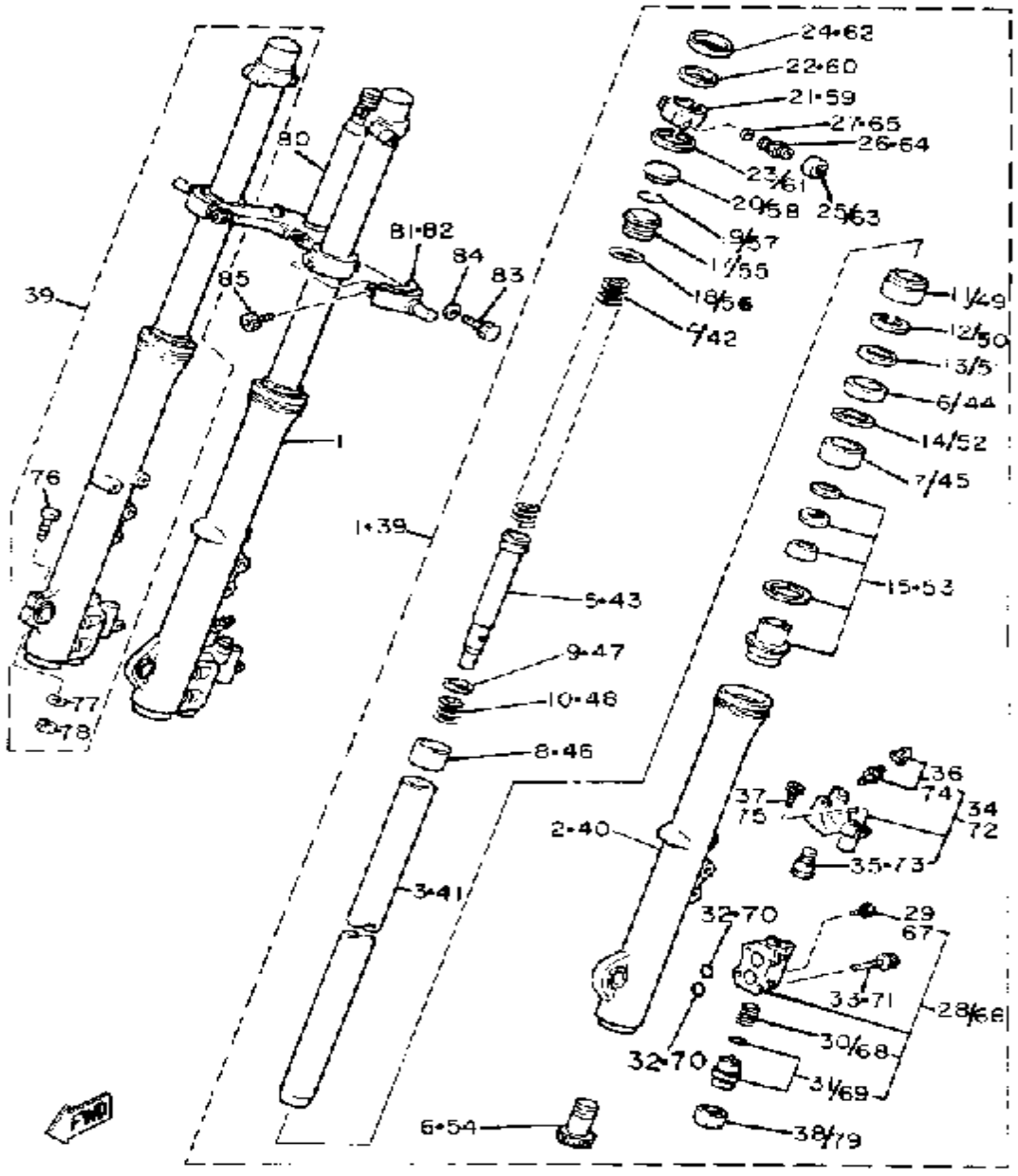
FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-23102-01-00	FRONT FORK ASSEMBLY L . .	1	
2	5G2-23126-00-00	. TUBE, OUTER 1	1	
3	5G2-23110-00-00	. INNER TUBE 1	1	
4	5G2-23141-00-00	. SPRING, FRONT FORK	1	
5	5G2-23170-00-00	. CYLINDER, FRTFRK	1	
6	1KH-23145-00-00	. OIL SEAL	1	
7	5G2-23125-00-00	. METAL, SLIDE 1	1	
8	3H3-23135-00-00	. METAL, SLIDE 2	1	
9	1T4-23157-01-00	. RING, PISTON FRTFRK (2F3-23157-00)	1	
10	1J3-23151-00-00	. SPRING, REBOUND	1	
11	1KH-23144-00-00	. SEAL, DUST	1	
12	34X-23156-00-00	. CLIP, OIL SEAL	1	
13	(3J6-23146-00-00)	WASHER, OIL SEAL	1	
14	1KH-23147-00-00	. SEAL, SPACER	1	
15	5G2-W2311-00-00	. OIL-LOCK VALVE ASSEMBLY	1	
16	3M7-23181-00-00	. BOLT, HEX SCKT HEAD	1	
17	1T4-23111-00-00	. BOLT, CAP	1	
18	2F3-23114-00-00	. GASKET	1	
19	1J3-23183-01-00	. CIRCLIP	1	
20	1J3-23168-00-00	. CAP, FRONT FORK	1	
21	5G2-2319A-00-00	. JOINT, AIR	1	
22	5G2-23188-00-00	. O-RING	2	
23	5G2-23153-00-00	. RING, SNAP	1	
24	5G2-23163-00-00	. GASKET	1	
25	27H-23184-00-00	. CAP, AIR VALVE	1	
26	5K7-23190-00-00	. AIR VALVE	1	
27	3H3-23147-00-00	. O-RING	1	
28	5G2-2319E-00-00	. DAMPER PISTON ASSEMBLY	1	

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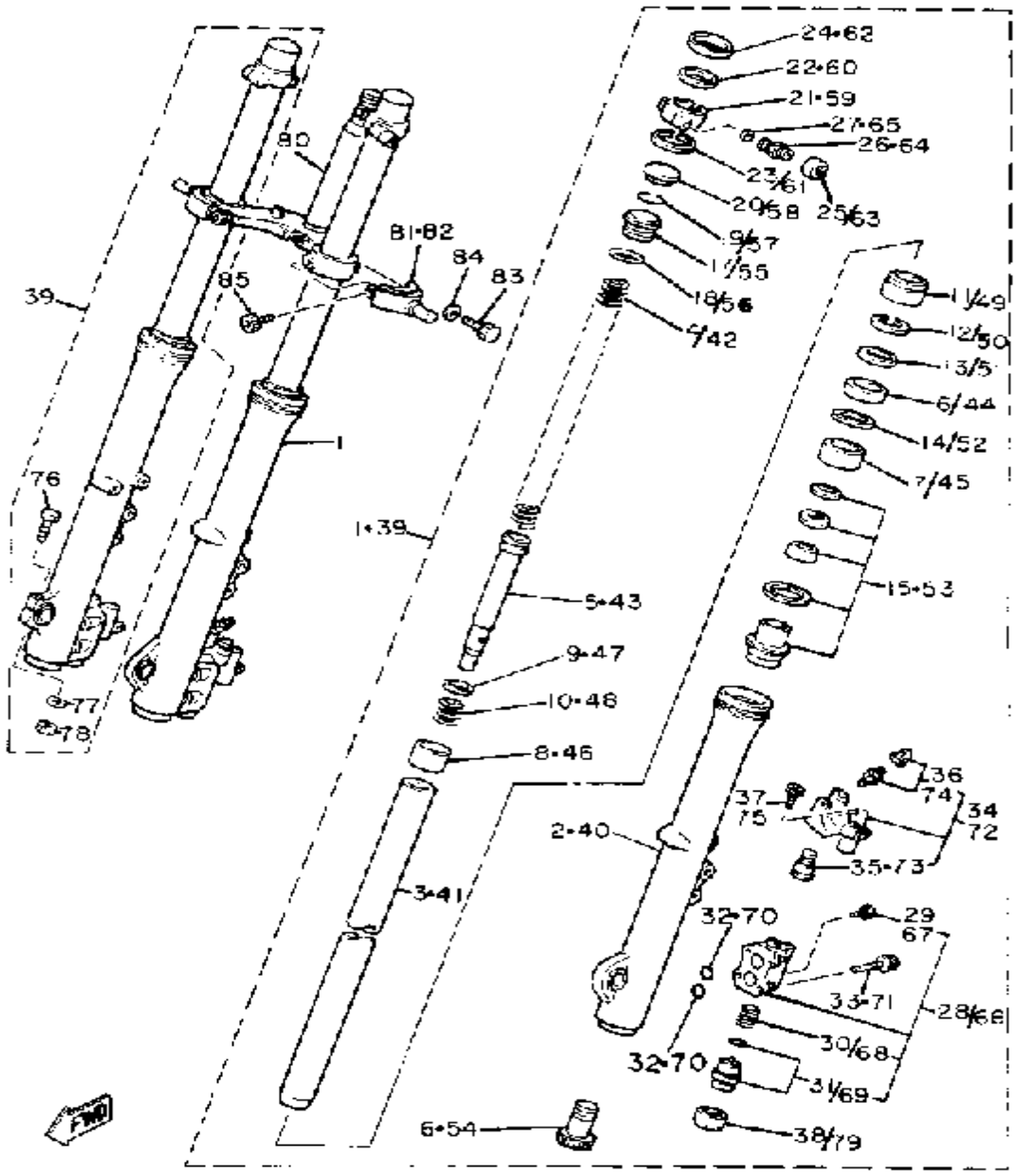
FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
29	1E7-23119-00-00	. . PLUG, DRAIN	1	
30	(5G2-23152-00-00)	SPRING, SUB	1	
31	(5G2-2319N-00-00)	SPRING SEAT	1	
32	5G2-23147-00-00	. O-RING	2	
33	(5G2-23346-00-00)	BOLT 1	4	
34	5G2-2319F-00-00	. BRAKE PLNGR ASSEMBLY 1	1	
35	5G2-2319K-00-00	. . PLUNGER KIT	1	
36	1J3-W0048-00-00	. . BLEED SCREW KIT	1	
37	(5G2-23356-00-00)	BOLT 2	2	
38	5G2-2319U-00-00	. CAP	1	
39	5G2-23103-01-00	FRONT FORK ASSEMBLY R	1	
40	(5G2-23136-00-00)	TUBE, OUTER 2	1	
41	5G2-23110-00-00	. INNER TUBE 1	1	
42	5G2-23141-00-00	. SPRING, FRONT FORK	1	
43	5G2-23170-00-00	. CYLINDER, FRTFRK	1	
44	1KH-23145-00-00	. OIL SEAL	1	
45	5G2-23125-00-00	. METAL, SLIDE 1	1	
46	3H3-23135-00-00	. METAL, SLIDE 2	1	
47	1T4-23157-01-00	. RING, PISTON FRTFRK (2F3-23157-00)	1	
48	1J3-23151-00-00	. SPRING, REBOUND	1	
49	1KH-23144-00-00	. SEAL, DUST	1	
50	34X-23156-00-00	. CLIP, OIL SEAL	1	
51	(3J6-23146-00-00)	WASHER, OIL SEAL	1	
52	1KH-23147-00-00	. SEAL, SPACER	1	
53	5G2-W2311-00-00	. OIL-LOCK VALVE ASSEMBLY	1	
54	3M7-23181-00-00	. BOLT, HEX SCKT HEAD	1	
55	1T4-23111-00-00	. BOLT, CAP	1	
56	2F3-23114-00-00	. GASKET	1	

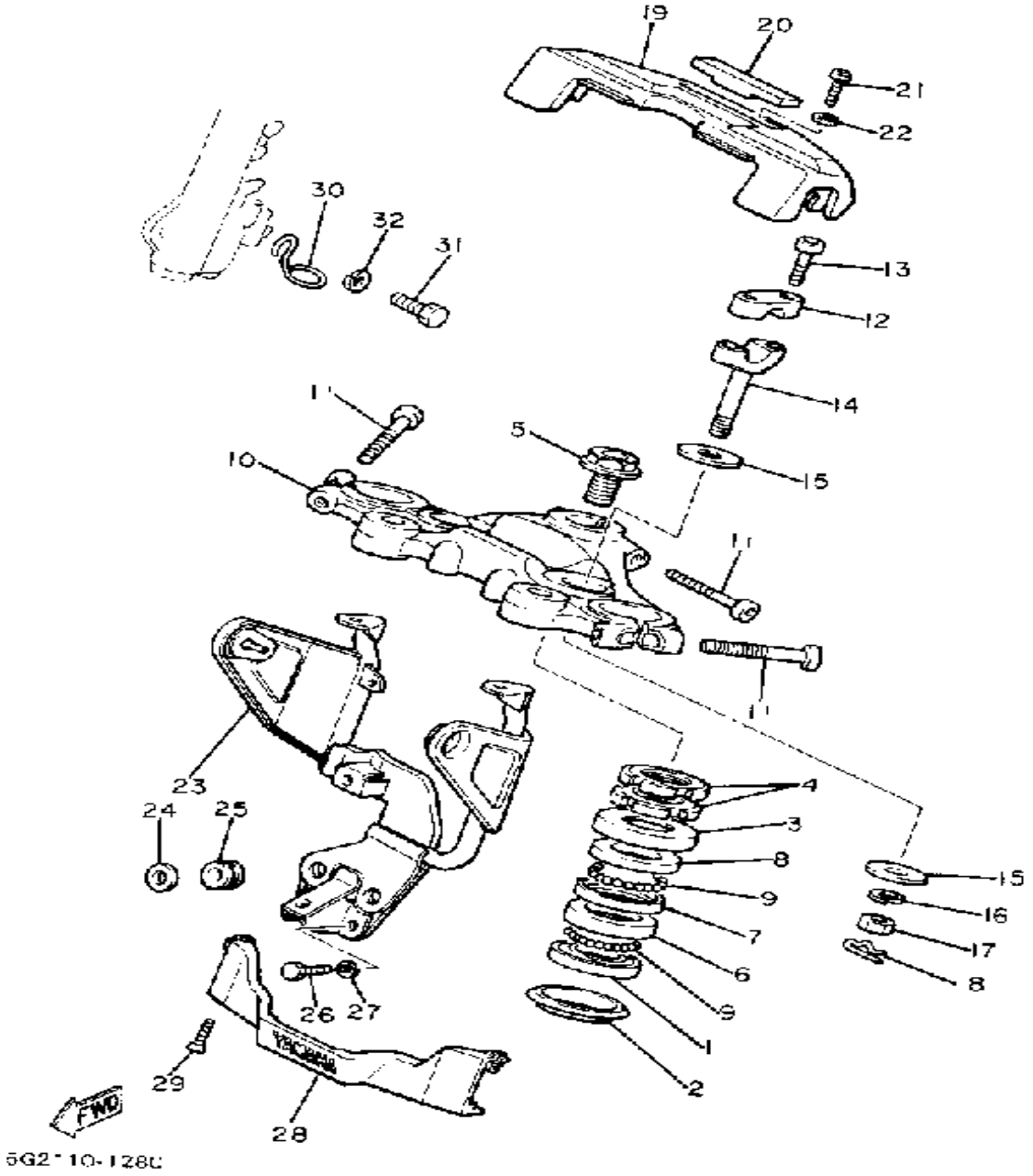
CONTINUED ON NEXT FRAME ➤

FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
57	1J3-23183-01-00	. CIRCLIP	1	
58	1J3-23168-00-00	. CAP, FRONT FORK	1	
59	5G2-2319A-00-00	. JOINT, AIR	1	
60	5G2-23188-00-00	. O-RING	2	
61	5G2-23153-00-00	. RING, SNAP	1	
62	5G2-23163-00-00	. GASKET	1	
63	27H-23184-00-00	. CAP, AIR VALVE	1	
64	5K7-23190-00-00	. AIR VALVE	1	
65	3H3-23147-00-00	. O-RING	1	
66	5G2-2319E-00-00	. DAMPER PISTON ASSEMBLY	1	
67	1E7-23119-00-00	. . PLUG, DRAIN	1	
68	(5G2-23152-00-00)	SPRING, SUB	1	
69	(5G2-2319N-00-00)	SPRING SEAT	1	
70	5G2-23147-00-00	. O-RING	2	
71	(5G2-23346-00-00)	BOLT 1	4	
72	(5G2-2319G-00-00)	BRAKE PLNGR ASSEMBLY 2 .	1	
73	5G2-2319K-00-00	. . PLUNGER KIT	1	
74	1J3-W0048-00-00	. . BLEED SCREW KIT	1	
75	(5G2-23356-00-00)	BOLT 2	2	
76	4H3-23128-00-00	. BOLT, AXLE HOLDER	1	
77	3J3-23159-00-00	. WASHER, SPRING LWR	1	
78	4H3-23127-00-00	. NUT, OUTER TUBE	1	
79	5G2-2319U-00-00	. CAP	1	
80	11M-23340-20-90	UNDER, BRACKET	1	UNI CHROME (BLK)
81	5G2-23132-00-00	COVER, OUTER 2	1	
82	5G2-23122-00-00	COVER, OUTER 1	1	
83	97313-08040-00	BOLT, HEXAGON (97322-08040)	4	
84	92990-08100-00	WASHER	4	
85	(5G2-23366-00-00)	BOLT, UPPER	2	

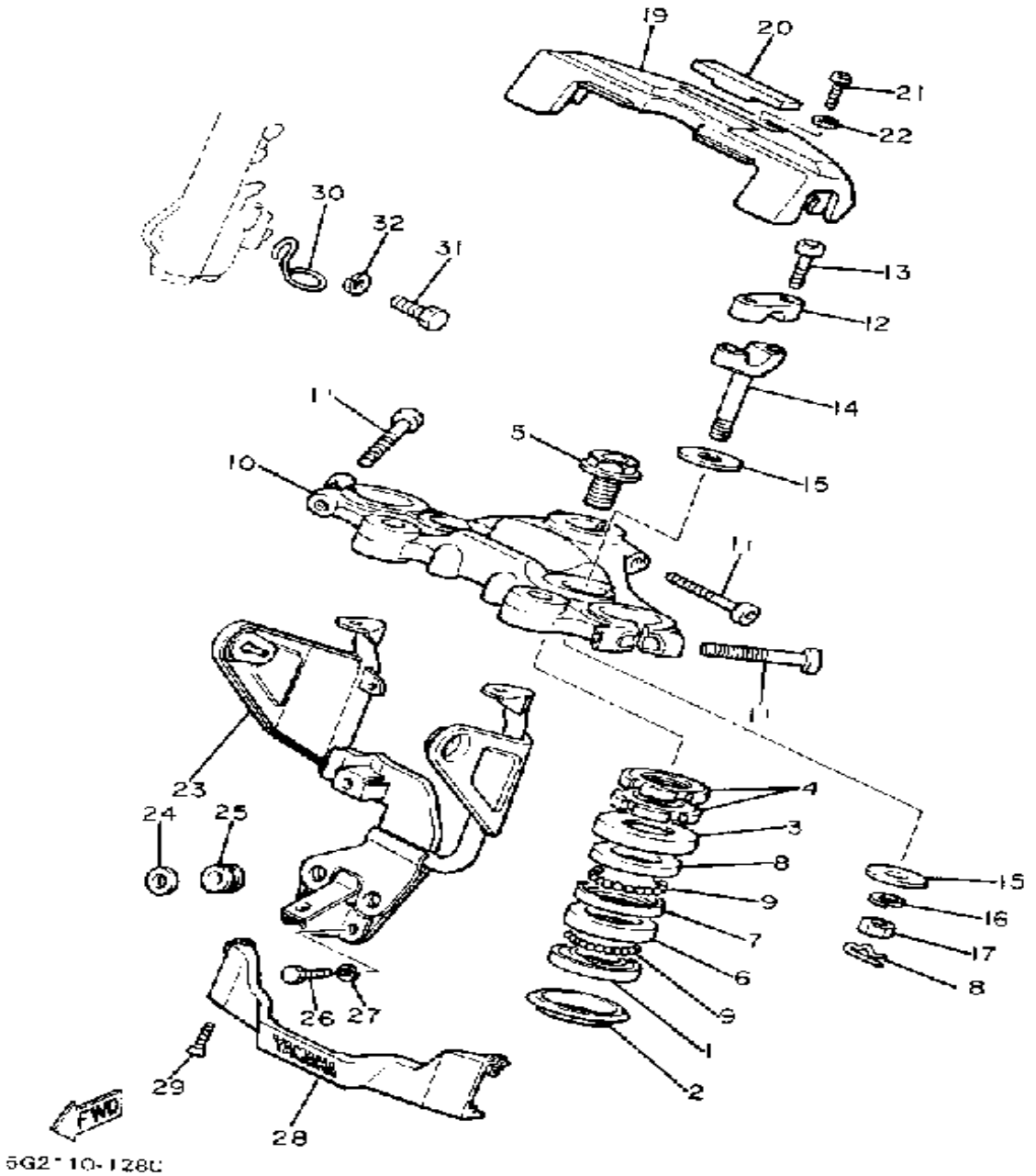
STEERING



Ref. No.	Part Number	Description	Qty	Remarks
1	256-23411-00-00	RACE, BALL 1	1	
2	164-23462-00-00	SEAL, STEERING	1	
3	4K0-23415-00-00	COVER, BALL RACE 1	1	
4	90179-25495-00	NUT, SPEC''L SHAPE	2	
5	90105-14102-00	BOLT, WASHER BASED	1	
6	256-23412-00-00	RACE, BALL 2	1	
7	256-23413-00-00	RACE, BALL 3	1	
8	256-23414-00-00	RACE, BALL 4	1	
9	93501-04011-00	BALL	38	
10	5G2-W2341-00-98	CROWN, HANDLE	1	LOW GLOSS BLK
11	91316-08045-00	BOLT, SOCKET HEAD	3	
12	360-23441-01-98	HOLDER, HANDLE UPR	2	LOW GLOSS BLK
13	91316-08020-00	BOLT	4	
14	5G2-23442-00-98	HOLDER, HANDLE LWR	2	LOW GLOSS BLK
15	90201-100A1-00	WASHER, PLATE	4	
16	92990-10100-00	WASHER, SPRING	2	
17	95303-10700-00	NUT	2	
18	90468-12006-00	CLIP	2	
19	5G2-26213-00-00	COVER, UPPER	1	
20	5G2-26216-00-00	CAP, HANDLEBAR CVR	1	
21	98506-06025-00	SCREW, PAN HEAD	2	
22	90201-06057-00	WASHER, PLATE	2	
23	5G2-23174-01-00	STAY, HEADLIGHT	1	
24	90201-06057-00	WASHER, PLATE	2	
25	90480-14023-00	GROMMET	2	
26	97021-06030-00	BOLT	2	
27	92995-06100-00	WASHER, SPRING	2	
28	5G2-23395-01-00	EMBLEM	1	
29	98780-05012-00	SCREW, FLAT HEAD	2	

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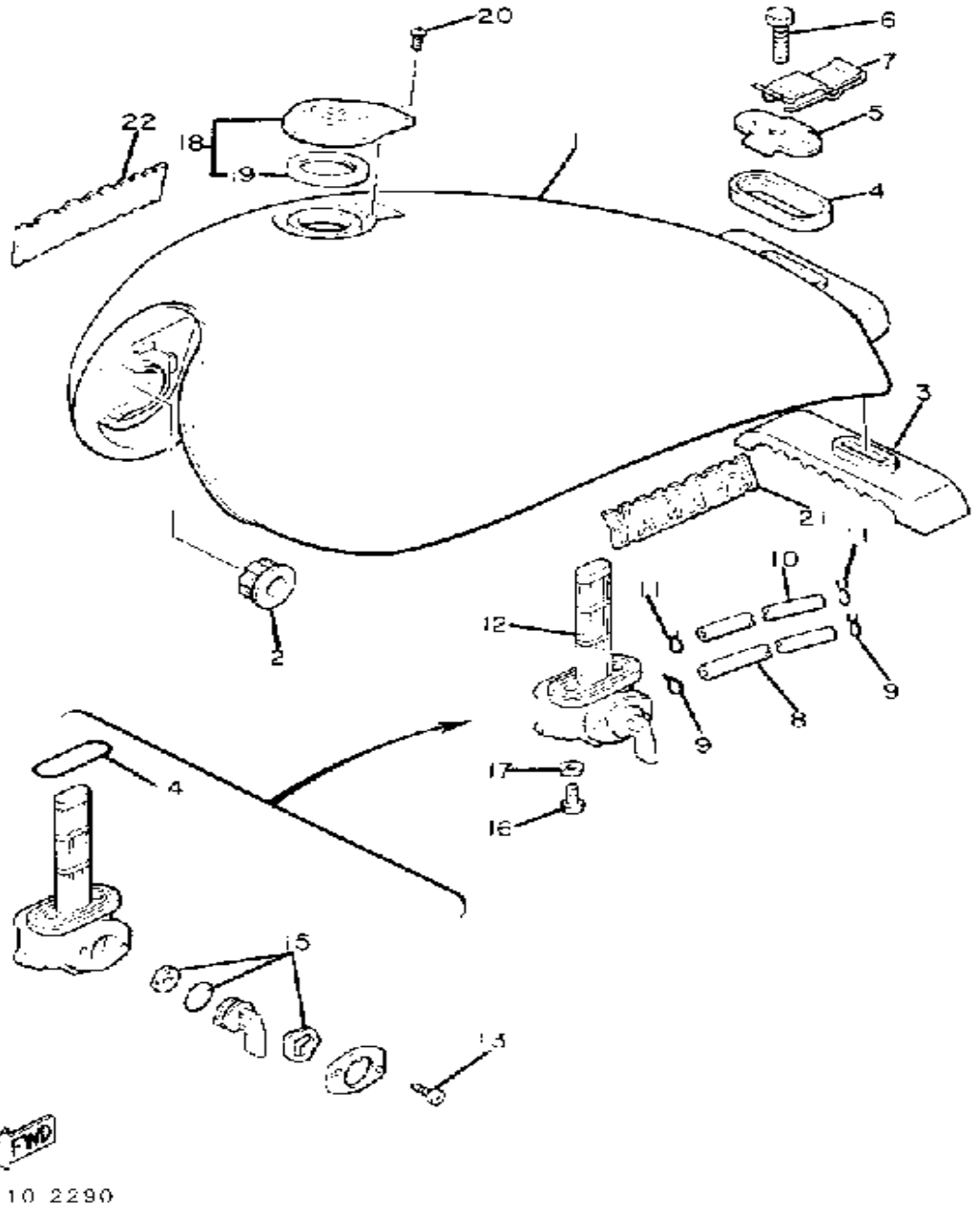
STEERING



5G2-10-1280

Ref. No.	Part Number	Description	Qty	Remarks
30	4H3-23318-00-00	HOLDER, CABLE 1	1	
31	97026-06012-00	BOLT	1	
32	92906-06100-00	WASHER, SPRING	1	

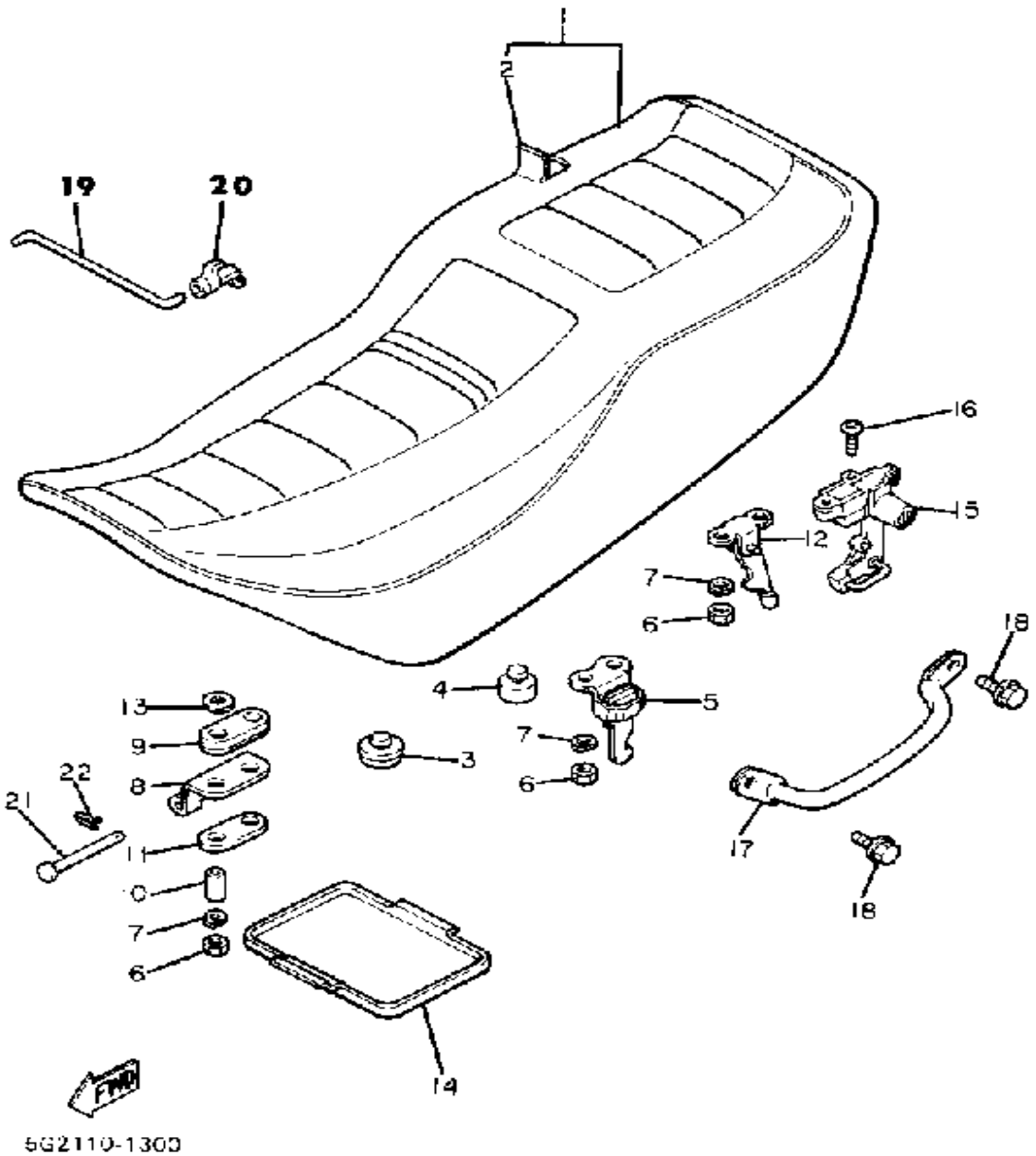
FUEL TANK



5G2110 2290

Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-24110-00-63	FUEL TANK	1	U.R. BRILLIANT RED
	5G2-24110-00-6M	FUEL TANK	1	U.R. STAR SILVER
2	5G2-24110-00-63	FUEL TANK	2	
3	4H7-24182-01-00	DAMPER, LOCATING 2	1	
4	4K0-24183-00-00	DAMPER, LOCATING 3	1	
5	4K0-24186-00-00	WASHER, SPECIAL	1	
6	90109-08579-00	BOLT	1	
7	4K0-2411M-00-00	CLIP	1	
8	5G2-24311-00-00	PIPE, FUEL 1	1	
9	90467-10008-00	CLIP	2	
10	90445-09500-00	HOSE	1	
11	90467-08003-00	CLIP	2	
12	3AL-24500-00-00	FUEL COCK ASSEMBLY 1	1	
13	98580-03008-00	SCREW, PAN HEAD	2	
14	2W6-24512-00-00	O-RING	1	
15	10L-W0092-00-00	FUEL COCK VLV SET	1	
16	90149-06011-00	SCREW	2	
17	90202-05187-00	WASHER, PLATE	2	
18	4X7-24602-02-00	CAP ASSEMBLY	1	
19	4X7-24612-00-00	GASKET, CAP	1	
20	98506-05010-00	SCREW, PAN HEAD	1	
21	5G2-24161-00-00	EMBLEM 1	1	
22	5G2-24161-00-00	EMBLEM 1	1	

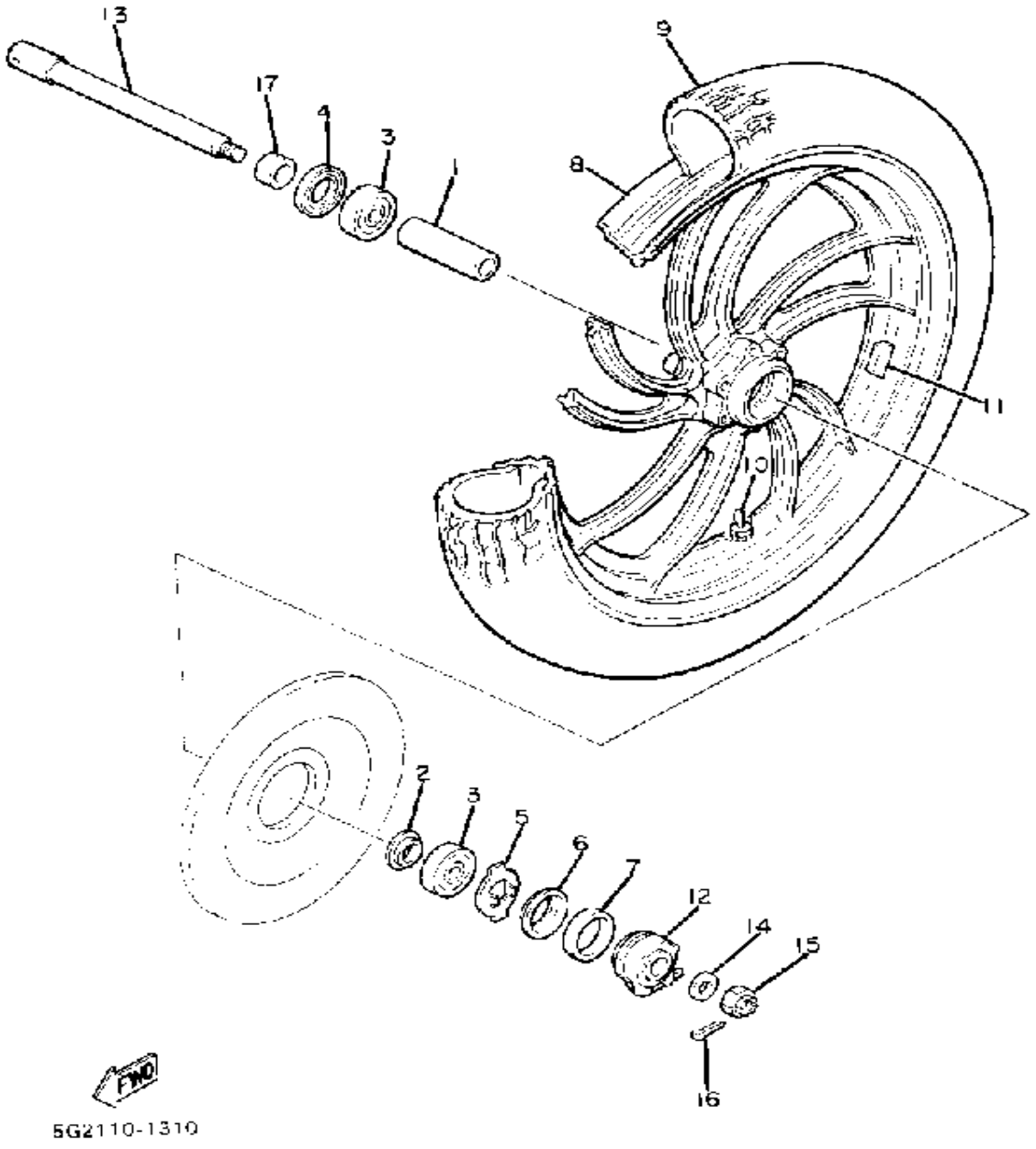
SEAT



5G2110-1300

Ref. No.	Part Number	Description	Qty	Remarks
1	5G8-W2472-00-00	DOUBLE SEAT ASSEMBLY. . .	1	
2	5G2-24731-00-00	. COVER, DOUBLE SEAT	1	
3	1L9-24741-00-00	PAD, SEAT	6	
4	371-27114-00-00	STOPPER, MAIN STAND	1	
5	4K0-24728-00-00	BRACKET, SEAT	1	
6	95380-06600-00	NUT	8	
7	92995-06100-00	WASHER, SPRING	8	
8	1J7-24726-00-00	HINGE, SEAT	2	
9	1J7-24723-00-00	DAMPER, SEAT	4	
10	90387-07390-00	COLLAR	4	
11	1L9-24746-00-00	WASHER, SEAT	2	
12	4K0-24760-00-00	SEAT LEVER ASS''Y	1	
13	92990-06200-00	WASHER	4	
14	395-28185-00-00	LID	1	
15	5G2-24705-00-00	SEAT LOCK ASSEMBLY	1	
16	98906-06016-00	SCREW, BIND	3	
17	5G2-21165-00-00	HANDLE, STANDING	1	
18	95816-08012-00	BOLT, flange	2	
19	4K0-24768-01-00	STOPPER	1	
20	1J7-24718-00-00	BRACKET, SEAT	1	
21	91701-05055-00	PIN, CLEVIS	2	
22	90468-10050-00	CLIP	2	

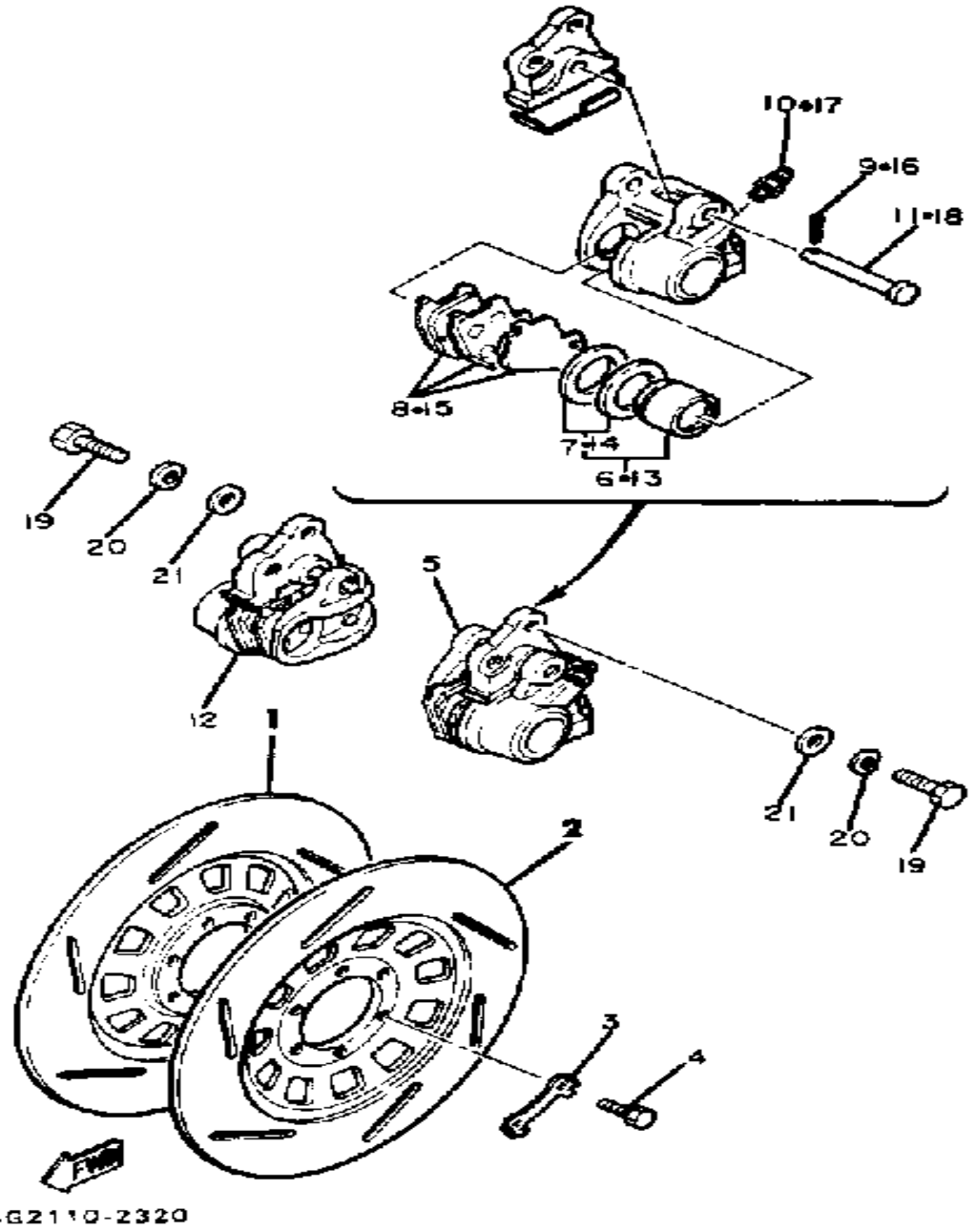
FRONT WHEEL



5G2110-1310

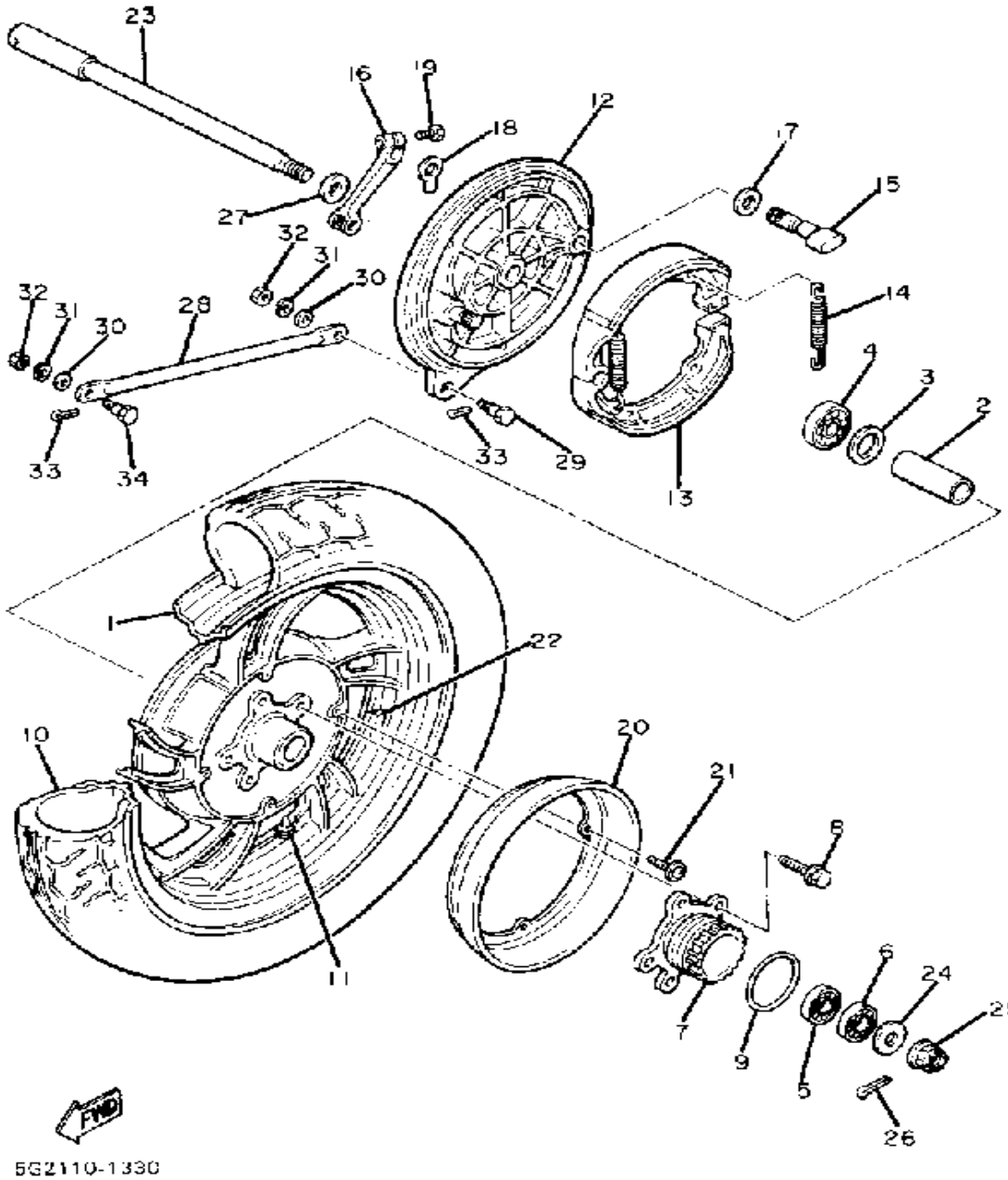
Ref. No.	Part Number	Description	Qty	Remarks
1	90560-15116-00	SPACER	1	
2	146-25115-00-00	FLANGE, SPACER 1	1	
3	93306-30202-00	BEARING	2	
4	93102-22014-00	OIL SEAL	1	
5	341-25149-00-00	CLUTCH, METER	1	
6	341-25846-00-00	RETAINER, CLUTCH	1	
7	93105-45017-00	OIL SEAL	1	
8	4H7-25168-29-98	WHEEL, CAST FRONT	1	LOW GLOSS BLK
9	94132-193M3-00	325H19 L303TL #TBB (3.25-19) (94132-1946)	1	BRIDGESTONE
10	93900-00001-00	VALVE, RIM	1	BRIDGESTONE
11	1A1-25398-01-00	BALANCER, WHEEL	1	UN
	1A1-25399-00-00	BALANCER, WHEEL	1	UN
	2M0-25399-00-00	BALANCER, WHEEL	1	UN
12	4H7-25190-00-00	GEAR UNIT ASSEMBLY	1	
13	4H7-25181-01-00	AXLE, WHEEL	1	
14	92990-14200-00	WASHER, PLAIN	1	
15	90171-14020-00	NUT, CASTLE	1	
16	91401-30030-00	PIN, COTTER	1	
17	90387-15734-00	COLLAR	1	

FRONT BRAKE CALIPER



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-25831-00-00	DISC, BRAKE	1	
2	5G2-25831-10-00	DISC, BRAKE	1	
3	3H5-25834-00-00	WASHER, LOCK	6	
4	90101-08477-00	BOLT	1	
5	23W-25810-01-00	CALIPER ASSEMBLY RIGHT	1	
6	4W1-W0057-00-00	. PISTON ASSEMBLY, CALIPER	1	
7	4L0-W0047-01-00	. . CALIPER SEAL KIT	1	
8	23W-W0045-01-00	. BRAKE PAD KIT	1	
9	91490-20015-00	. PIN, COTTER	1	
10	1J3-W0048-00-00	. BLEED SCREW KIT	1	
11	4W1-25914-00-00	. PIN, SLIDE	1	
12	23W-25810-11-00	CALIPER ASSEMBLY.	1	
13	4W1-W0057-00-00	. PISTON ASSEMBLY, CALIPER	1	
14	4L0-W0047-01-00	. . CALIPER SEAL KIT	1	
15	23W-W0045-01-00	. BRAKE PAD KIT	1	
16	91490-20015-00	. PIN, COTTER	1	
17	1J3-W0048-00-00	. BLEED SCREW KIT	1	
18	4W1-25914-00-00	. PIN, SLIDE	1	
19	90101-10500-00	BOLT	4	
20	92906-10100-00	WASHER, SPRING	4	
21	92906-10200-00	WASHER	4	

REAR WHEEL

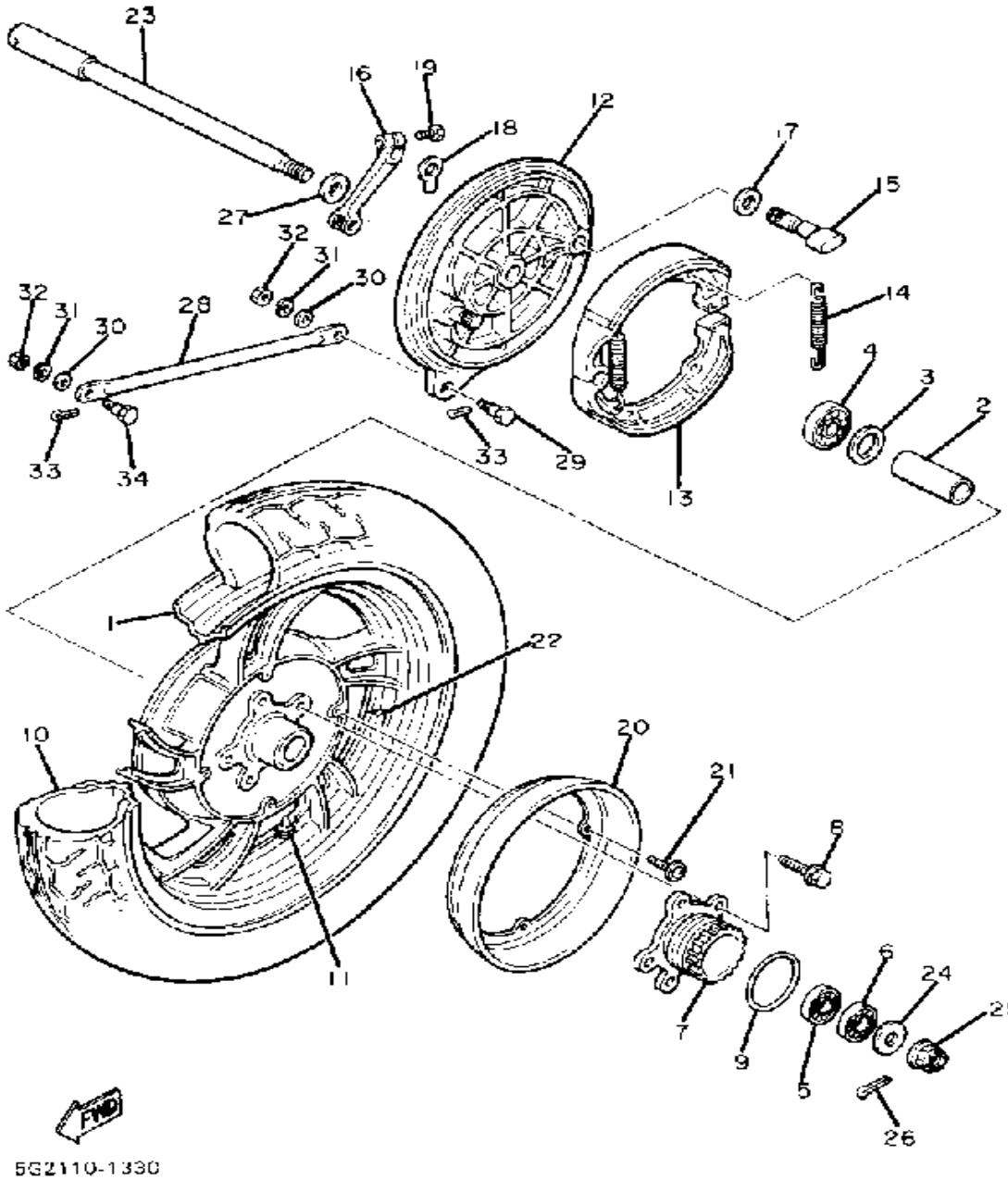


5G2110-1330

Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-25338-29-98	WHEEL, CAST REAR	1	LOW GLOSS BLK
2	90560-17125-00	SPACER	1	
3	146-25315-00-00	FLANGE, SPACER	1	
4	93306-30309-00	BEARING	1	
5	93306-20310-00	BEARING	1	
6	93306-20310-00	BEARING	1	
7	4H7-25366-01-00	CLUTCH, HUB	1	
8	90105-10200-00	BOLT, WASHER BASED	5	
9	93210-57428-00	O-RING	1	
10	94112-18470-00	120/90-18 S716 TL (120/90-18)	1	BRIDGESTONE
11	93900-00001-00	VALVE, RIM	1	UR BRIDGESTONE
12	4K0-25321-01-00	PLATE BRAKE SHOE	1	
13	5A8-W2536-00-00	BRAKESHOE SET-2PCS	1	
14	90507-20002-00	SPRING, TENSION	2	
15	4H7-25351-00-00	CAMSHAFT	1	
16	1L9-25355-00-00	LEVER, CAMSHAFT	1	
17	90201-14218-00	WASHER, PLATE	1	
18	4H7-2533A-02-00	PLATE, INDICATOR	1	
19	90101-06291-00	BOLT	1	
20	4H7-25327-00-00	COVER, PLATE	1	
21	90159-05018-00	SCREW, WITH WASHER	4	
22	1A1-25398-01-00	BALANCER, WHEEL	1	U.N.
	1A1-25399-00-00	BALANCER, WHEEL	1	U.N.
	2M0-25399-00-00	BALANCER, WHEEL	1	U.N.
23	4H7-25381-00-00	AXLE, WHEEL	1	
24	90201-144J5-00	WASHER, PLATE	1	
25	90179-14217-00	NUT, SPEC''L SHAPE	1	
26	91401-30030-00	PIN, COTTER	1	
27	56W-25377-00-00	COLLAR, WHEEL	1	

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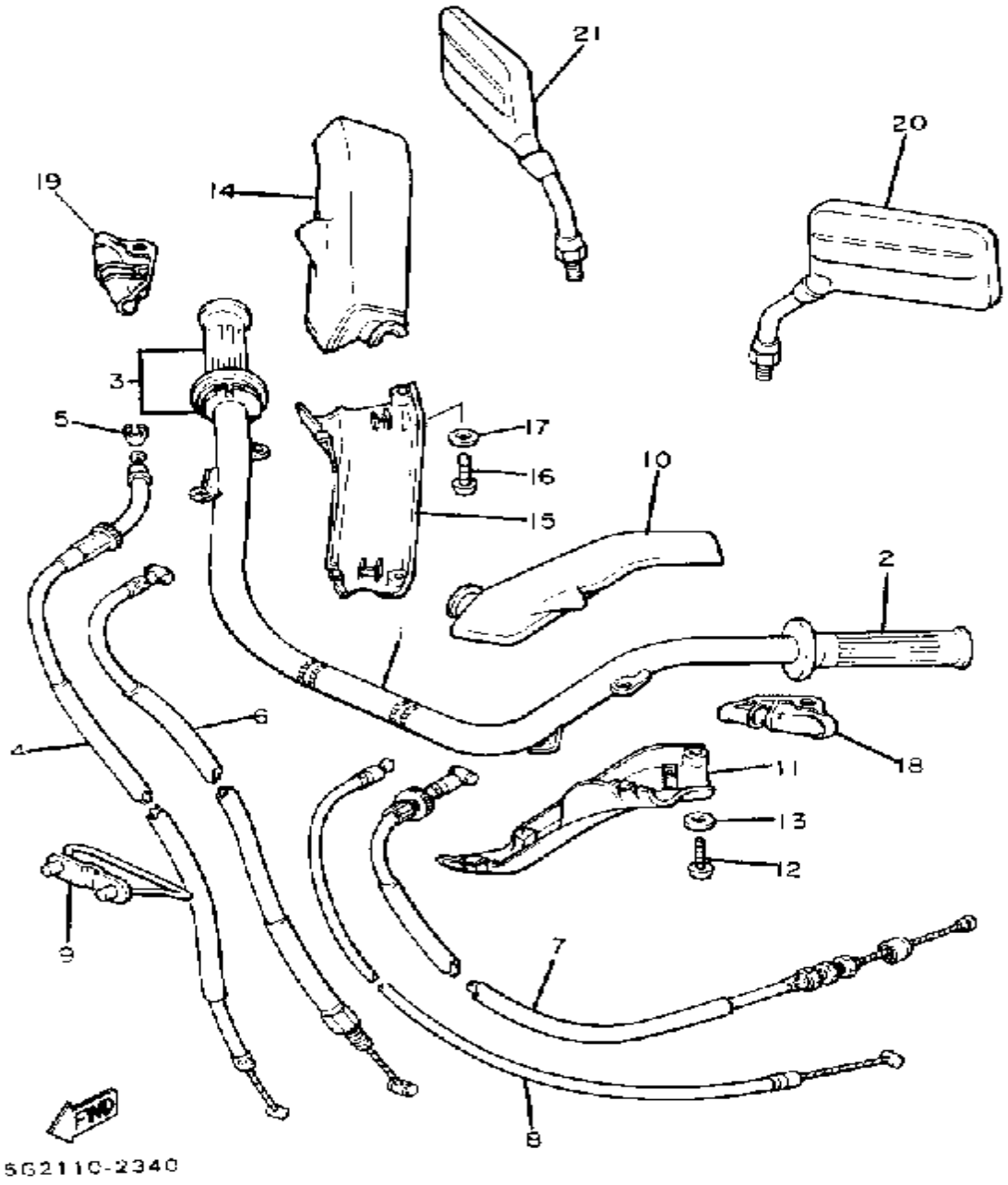
REAR WHEEL



5GZ110-1330

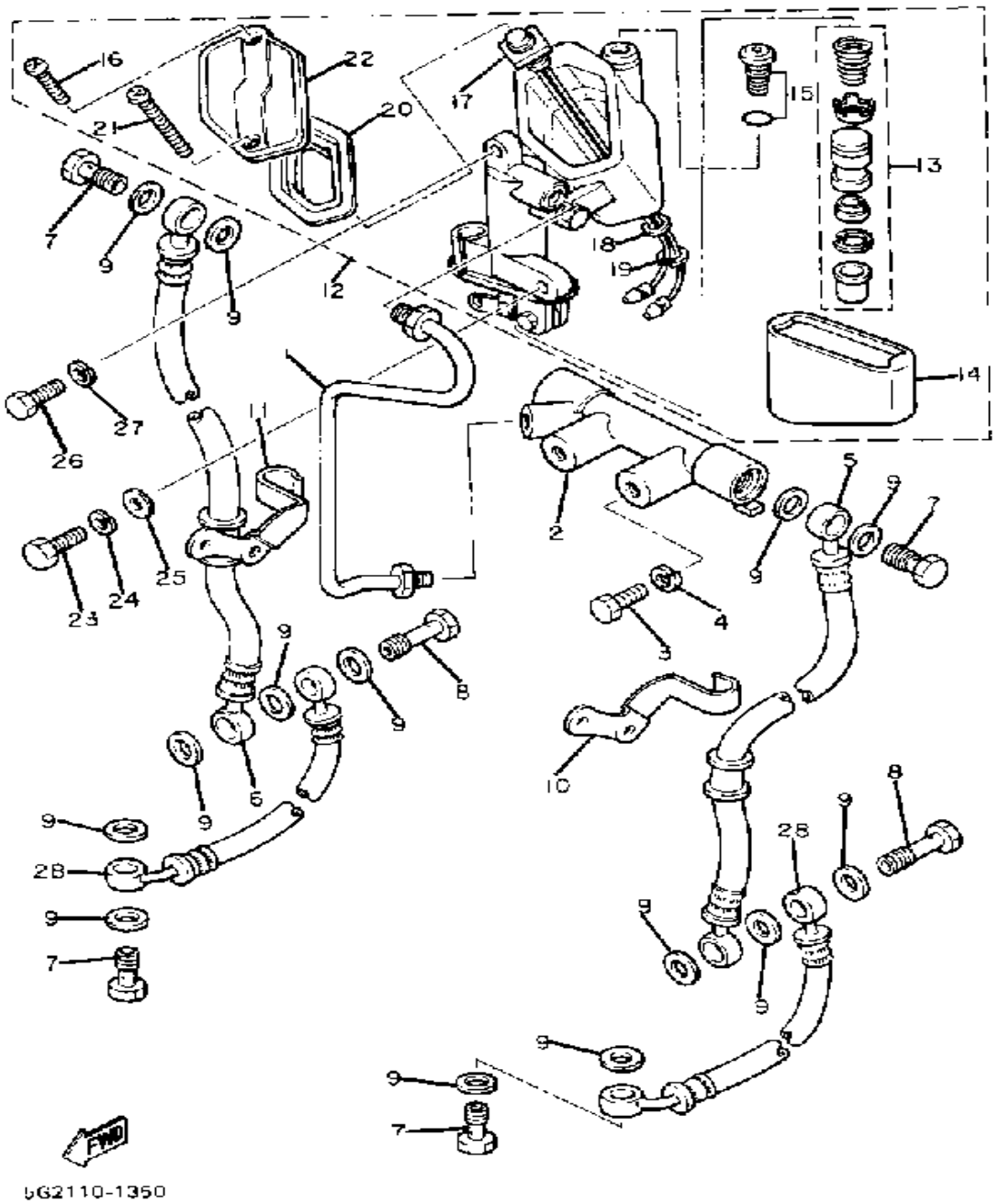
Ref. No.	Part Number	Description	Qty	Remarks
28	3H0-25371-00-00	BAR, TENSION	1	
29	90109-08406-00	BOLT	1	
30	92901-08600-00	WASHER	2	
31	92990-08100-00	WASHER	2	
32	95303-08700-00	NUT	2	
33	91490-20020-00	PIN, COTTER	2	
34	90109-08368-00	BOLT	1	

HANDLEBAR-CABLE



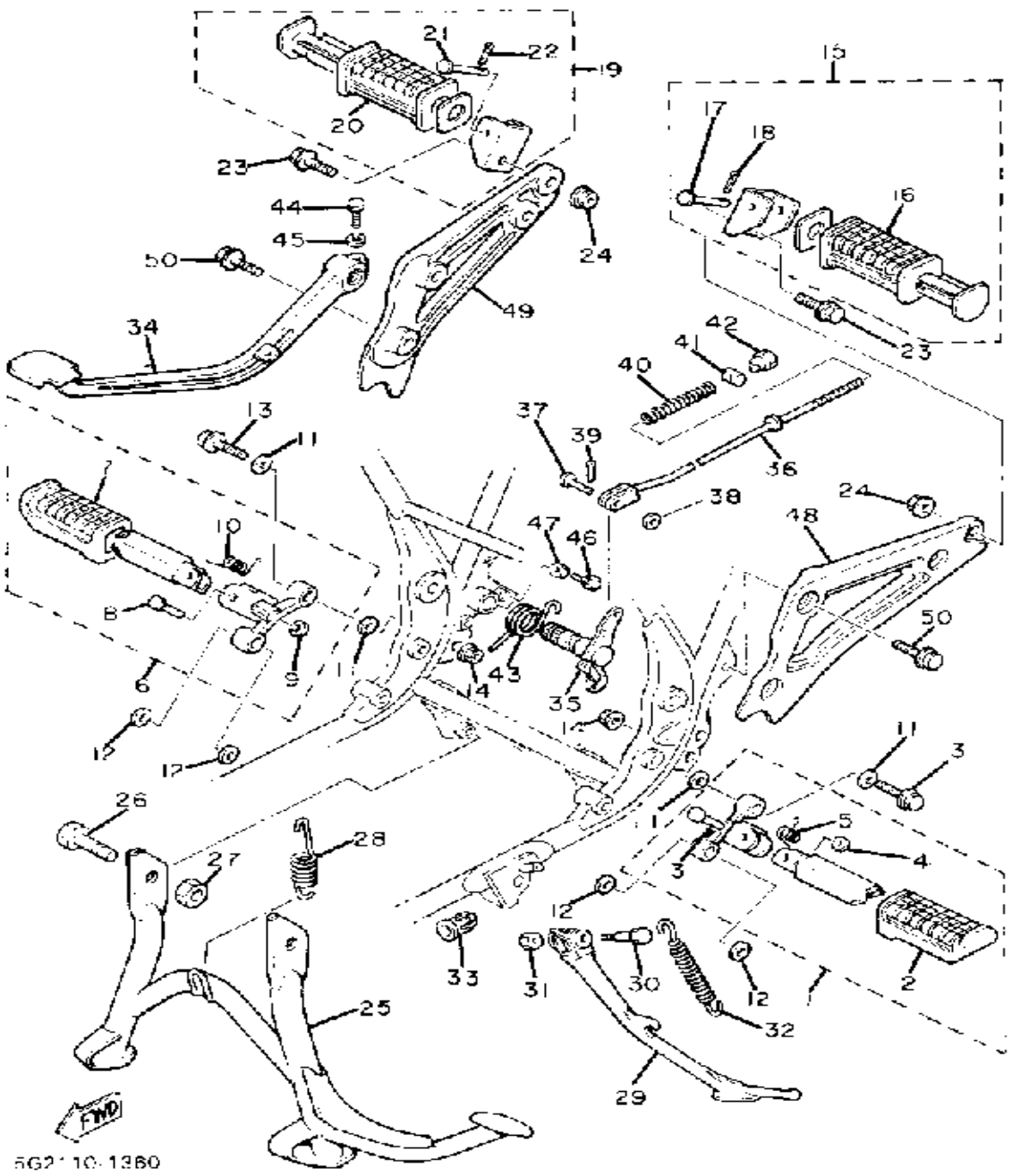
Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-26111-01-00	HANDLEBAR 0 1	1	
2	5G2-26241-10-00	GRIP LH	1	
3	5G2-26240-10-00	GRIP ASSEMBLY RH	1	
4	5G2-26311-00-00	CABLE, THROTTLE 1	1	
5	5H0-26393-00-00	HOLDER	1	
6	5G2-26341-01-00	CABLE, BRAKE	1	
7	5G2-26335-00-00	CABLE, CLUTCH	1	
8	5H1-26331-00-00	CABLE, STARTER 1	1	
9	(5G2-26399-01-00)	GUIDE, CABLE	1	
10	5G2-26143-00-00	COVER, HDLBR UPR 1	1	
11	5G2-26144-00-00	COVER, HDLBR LWR 1	1	
12	98506-04018-00	SCREW, PAN HEAD	3	
13	92906-04600-00	WASHER, PLATE	3	
14	5G2-26145-00-00	COVER, HDLBR UPR 2	1	
15	5G2-26146-00-00	COVER, HDLBR LWR 2	1	
16	98506-04018-00	SCREW, PAN HEAD	3	
17	92906-04600-00	WASHER, PLATE	3	
18	5G2-26372-00-00	COVER, HANDLE LEVER	1	
19	5G2-2637A-00-00	COVER, HANDLE LEVER	1	
20	31A-26290-10-00	MIRROR ASSEMBLY (5G2-26290-10)	1	
21	31A-26290-00-00	MIRROR ASSEMBLY (5G2-26290-00)	1	

FRONT MASTER CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-25871-02-00	PIPE, BRAKE	1	
2	(5G2-25885-00-00)	JOINT	1	
3	97016-06020-00	BOLT	2	
4	92906-06100-00	WASHER, SPRING	2	
5	(5G2-25872-02-00)	HOSE, BRAKE 1	1	
6	5G2-25873-02-00	HOSE, BRAKE 2	1	
7	90401-10034-00	BOLT, UNION	4	
8	90401-10044-00	BOLT, UNION	2	
9	90201-10118-00	WASHER, PLATE	14	
10	4E2-25875-00-00	HOLDER, BRKE HOSE 1	1	
11	4E2-25876-00-00	HOLDER, BRKE HOSE 2	1	
12	5G2-25850-01-00	MSTR CYLINDER ASSEMBLY	1	
13	5G2-W0041-00-00	. CYLINDER KIT, MASTER	1	
14	(5G2-25862-00-00)	BOOT, MASTER CYLINDER	1	
15	90340-10074-00	. PLUG, STRAIGHT SCRW	1	
16	90154-05009-00	. SCREW, BINDING	1	
17	5G2-85702-00-00	. LEAD SWITCH ASS''Y	1	
18	93210-08493-00	. O-RING	2	
19	99001-09600-00	. CIRCLIP	1	
20	99001-09600-00	. CIRCLIP	1	
21	90154-05010-00	. SCREW, BINDING	1	
22	5G2-25852-00-00	. CAP, RESERVOIR	1	
23	93210-08493-00	. O-RING	1	
24	97016-08025-00	BOLT	1	
25	92906-08100-00	WASHER, SPRING	1	
26	92906-08600-00	WASHER	1	
27	97026-06012-00	BOLT	1	
28	92906-06100-00	WASHER, SPRING	1	
29	5G2-25874-00-00	HOSE, BRAKE	2	

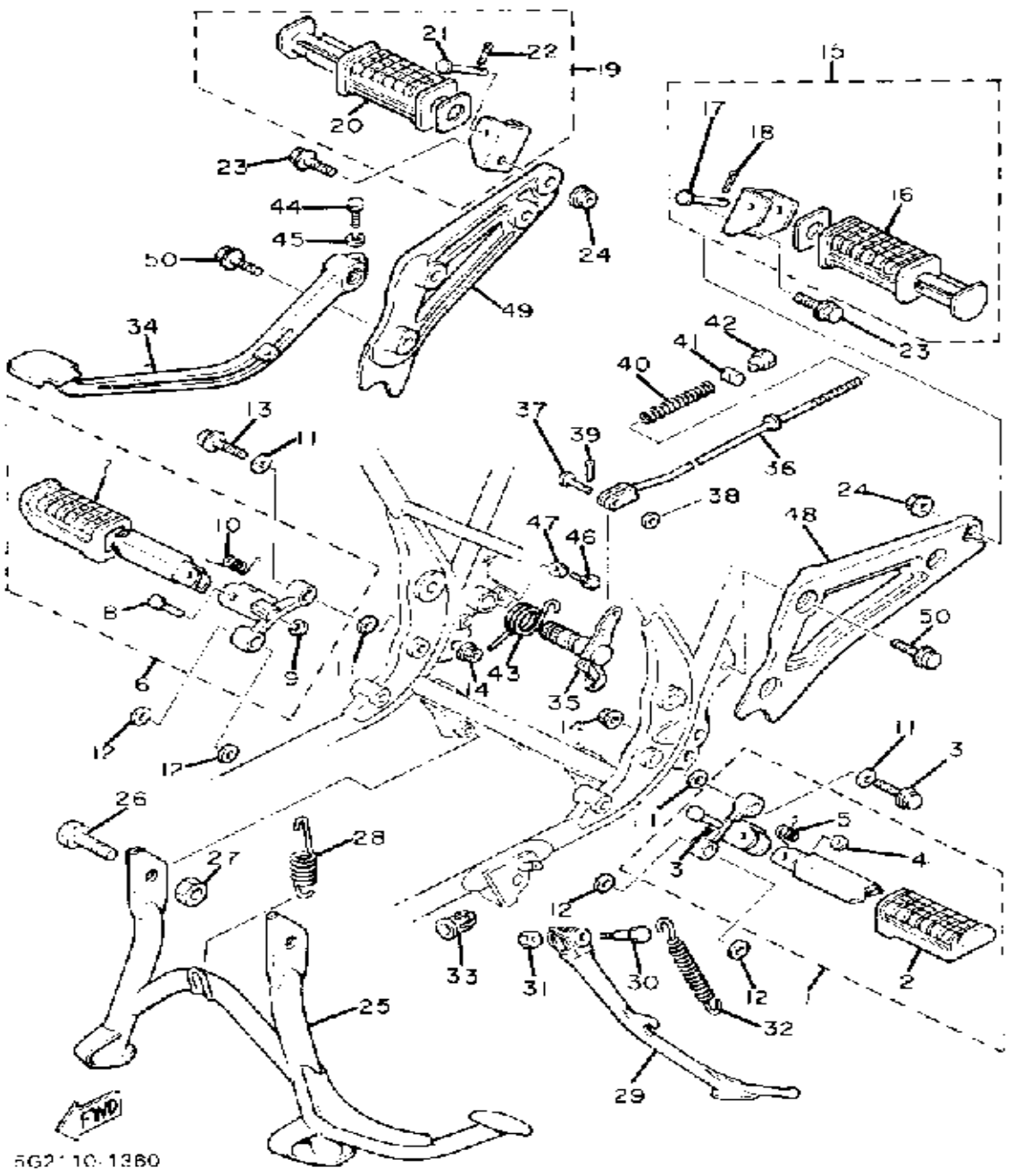
STAND - FOOTREST



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-27410-00-R4	FRT FOOTREST ASSEMBLY L	1	BLACK
2	5G2-27413-00-00	. COVER, FOOTREST	1	
3	90243-08006-00	. PIN	1	
4	90201-06042-00	. WASHER, PLATE	1	
5	90508-20023-00	. SPRING, TORSION	1	
6	5G2-27420-00-R4	FRT FOOTREST ASSEMBLY R	1	BLACK
7	5G2-27413-00-00	. COVER, FOOTREST	1	
8	90243-08006-00	. PIN	1	
9	90201-06042-00	. WASHER, PLATE	1	
10	90508-20023-00	. SPRING, TORSION	1	
11	90201-100E9-00	WASHER, PLATE	4	
12	90201-120E6-00	WASHER, PLATE	4	
13	95811-10040-00	BOLT, FLANGE (95801-10040) .	2	
14	95701-10500-00	NUT, FLANGE (95702-10500) . .	2	
15	5G2-27430-00-00	RR FOOTREST ASSEMBLY 1 .	1	
16	5G2-27433-00-00	. COVER, RR FOOTREST	1	
17	90240-06042-00	. PIN, CLEVIS	1	
18	91490-16020-00	. PIN, COTTER	1	
19	5G2-27440-00-00	RR FOOTREST ASSEMBLY 2 .	1	
20	5G2-27433-00-00	. COVER, RR FOOTREST	1	
21	90240-06042-00	. PIN, CLEVIS	1	
22	91490-16020-00	. PIN, COTTER	1	
23	95811-10035-00	BOLT, FLANGE	2	
24	90179-10247-00	NUT	2	
25	11M-27111-00-R4	STAND, MAIN	1	BLACK
26	90109-10606-00	BOLT	2	
27	90185-10060-00	NUT, SELF-LOCKING	2	
28	90506-40256-00	SPRING, tension	1	
29	5G2-27311-00-R4	STAND, SIDE	1	BLACK

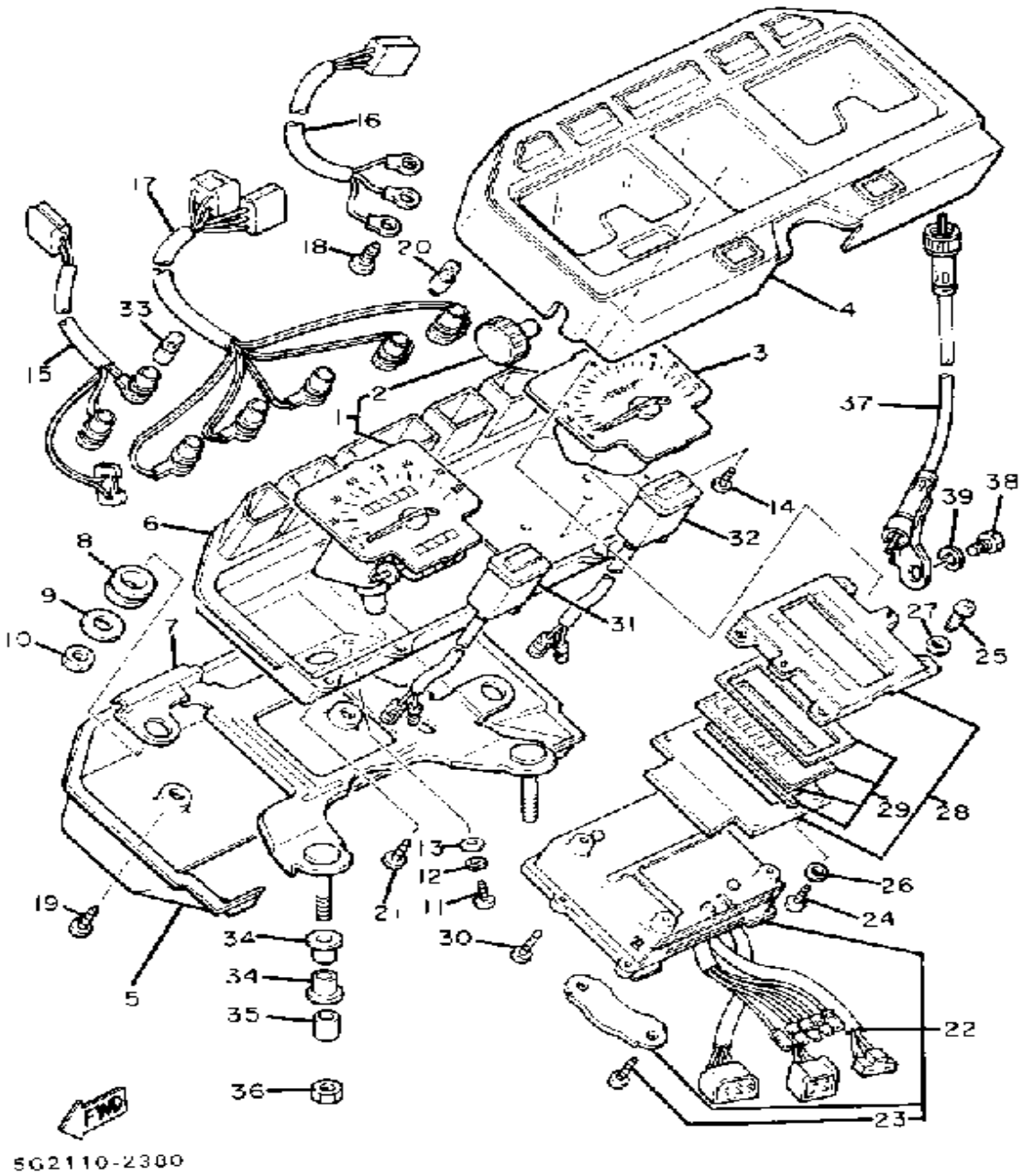
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STAND - FOOTREST



Ref. No.	Part Number	Description	Qty	Remarks
30	90109-10590-00	BOLT	1	
31	95303-10700-00	NUT	1	
32	90507-29033-00	SPRING, TENSION	1	
33	5G2-27351-00-00	GUIDE, SIDE STAND	1	
34	5G2-27211-00-00	PEDAL, BRAKE	1	
35	5G2-27212-00-00	SHAFT, BRAKE PEDAL	1	
36	5G2-27231-00-00	ROD, BRAKE	1	
37	90240-08067-00	PIN, CLEVIS	1	
38	90201-08083-00	WASHER, PLATE	1	
39	91490-20020-00	PIN, COTTER	1	
40	90501-10245-00	SPRING, COMPRESSION	1	
41	90249-12008-00	PIN	1	
42	90179-06411-00	NUT	1	
43	90506-23046-00	SPRING, TENSION	1	
44	90109-06468-00	BOLT	1	
45	92995-06100-00	WASHER, SPRING	1	
46	90153-06008-00	SCREW, HEXAGON	1	
47	90170-06184-00	NUT, HEXAGON	1	
48	5G2-27442-10-00	BRACKET 2	1	
49	5G2-27443-10-00	BRACKET 3	1	
50	91316-10030-00	BOLT, SOCKET HEAD	4	

METER

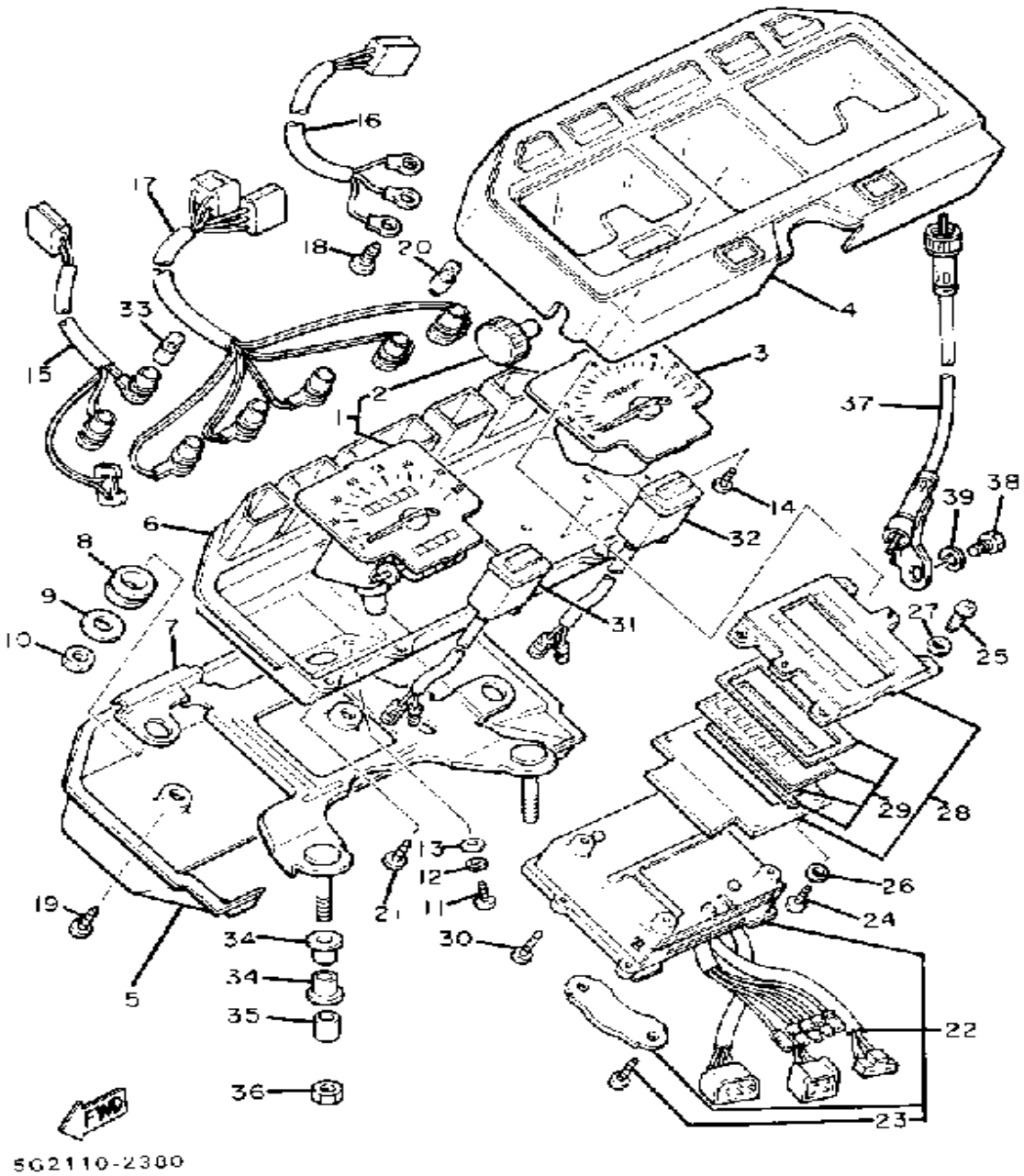


5G2110-2300

Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-83570-A0-00	SPEEDOMETER ASSEMBLY	1	
2	4U8-83578-00-00	KNOB, TRIP METER	1	
3	5G8-83540-00-00	TACHOMETER ASSEMBLY	1	
4	5G2-83559-00-00	COVER, METER	1	
5	5G2-83579-00-00	COVER, METER 2	1	
6	5G2-8353H-00-00	CASE, INNER	1	
7	5G2-83519-00-00	BRACKET, METER	1	
8	5G2-83523-00-00	DAMPER	3	
9	90201-065F3-00	WASHER, PLATE	3	
10	95380-06700-00	NUT	3	
11	98580-04008-00	SCREW, PAN HEAD	2	
12	92901-04100-00	WASHER, SPRING	2	
13	92901-04600-00	WASHER, PLATE	2	
14	90159-04043-00	SCREW, WITH WASHER	2	
15	4U8-83520-00-00	SOCKET CORD ASSEMBLY (15R-83520-00)	1	
16	15R-83520-10-00	SOCKET CORD ASSEMBLY (5G2-83520-10)	1	
17	5G2-83509-00-00	SOCKET CORD ASSEMBLY	1	
18	90159-03044-00	SCREW, WITH WASHER	3	
19	90164-04006-00	SCREW, TAPPING	6	
20	4G1-84744-00-00	BULB, MTR.12V3.4W	6	
21	90164-04006-00	SCREW, TAPPING	4	
22	5G2-W8352-00-00	PRINT BOARD ASSEMBLY	1	
23	97701-40508-00	SCREW, TAPPING (97702-40508)	2	
24	(97702-30510-00)	SCREW, TAPPING	5	
25	97780-40112-00	SCREW, TAPPING	4	
26	92902-03600-00	WASHER	5	
27	92901-04600-00	WASHER, PLATE	4	

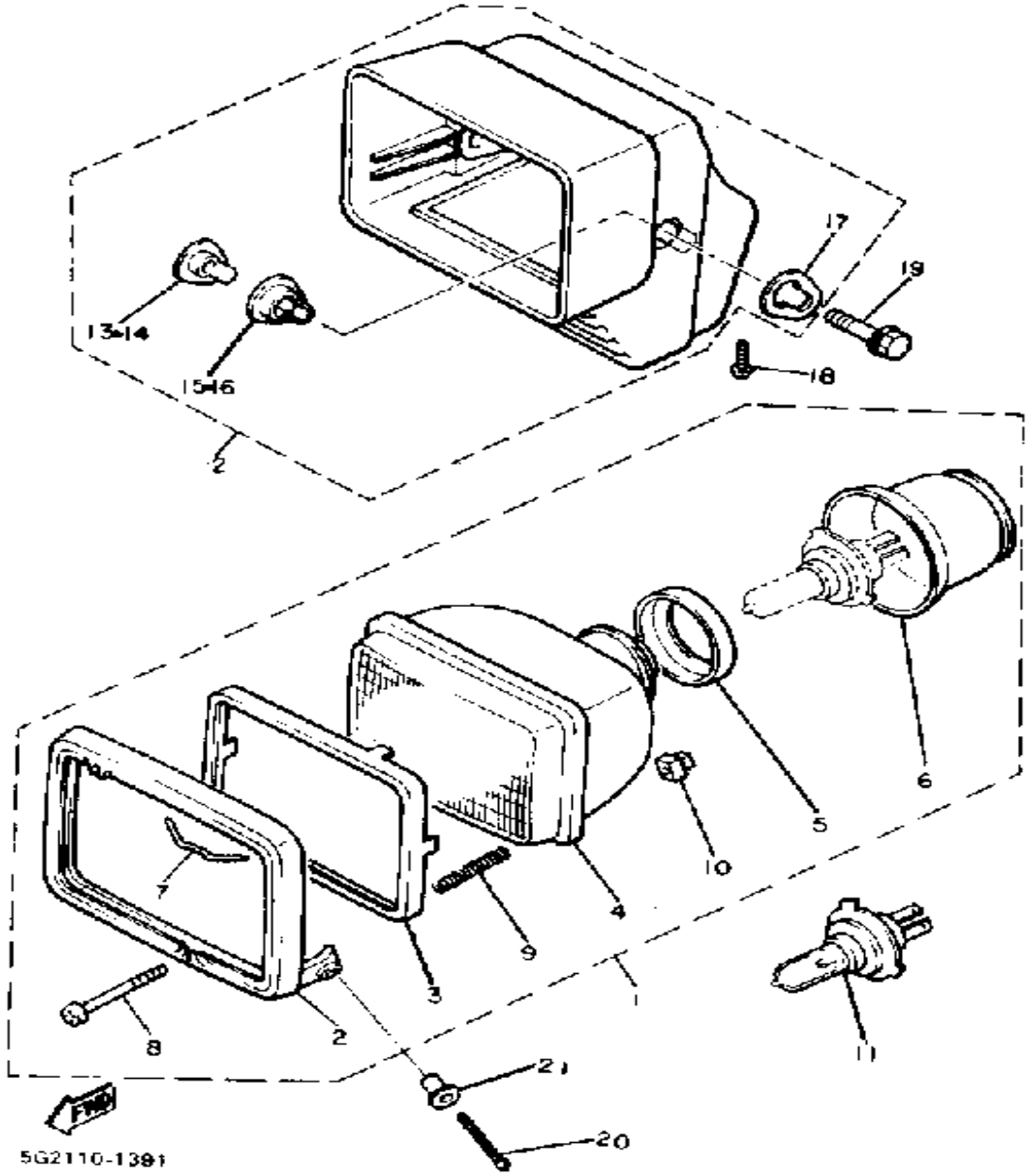
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METER



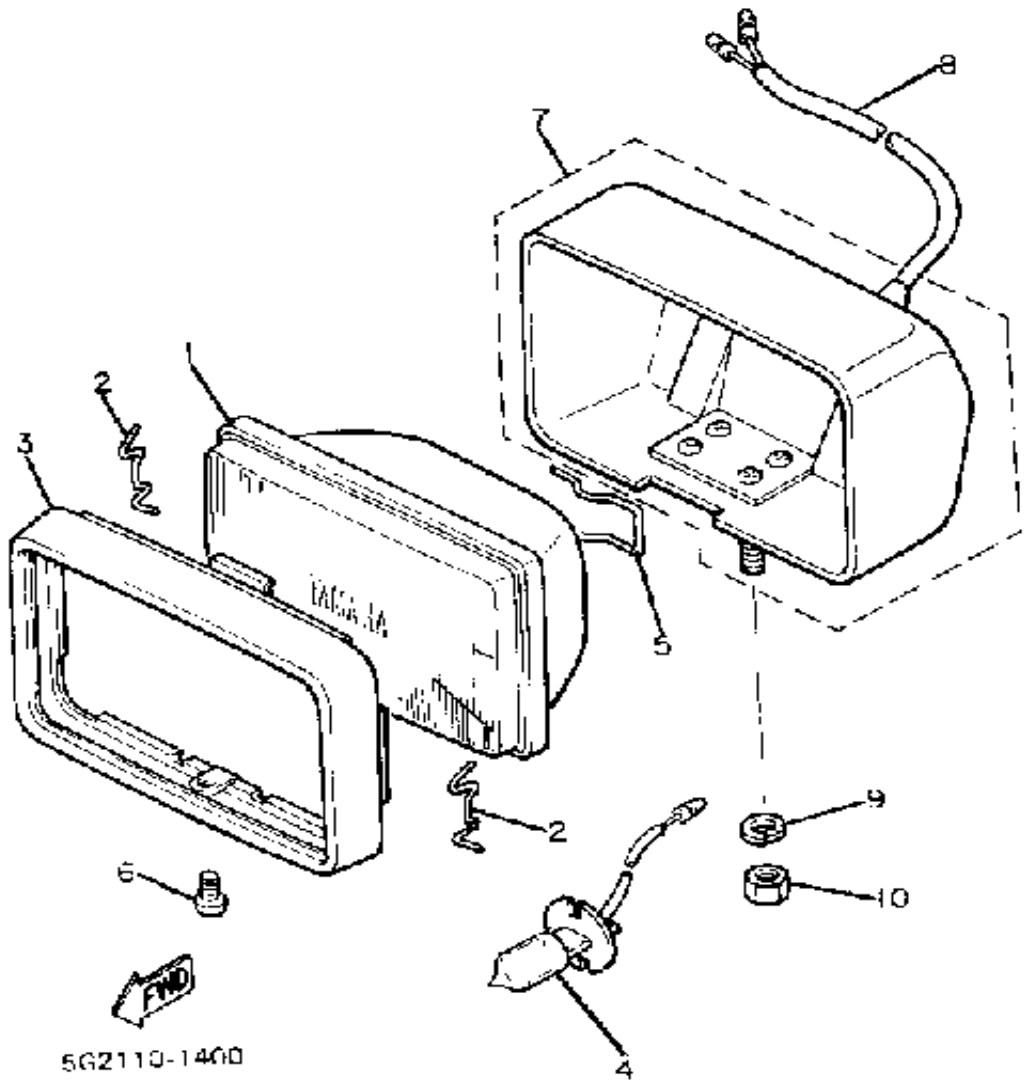
Ref. No.	Part Number	Description	Qty	Remarks
28	5G2-W8353-01-00	LCD UNIT HLDR SET	1	
29	5G2-W8351-01-00	LCD UNIT SET	1	
30	90164-04006-00	SCREW, TAPPING	4	
31	5G2-8358J-10-00	SWITCH, METER CNTRL (5G2-8358J-20)	1	
32	5G2-8358J-10-00	SWITCH, METER CNTRL (5G2-8358J-20)	1	
33	4G1-84744-00-00	BULB, MTR.12V3.4W	1	
34	584-83541-00-00	DAMPER	4	
35	90387-06249-00	COLLAR	2	
36	95380-06600-00	NUT	2	
37	5K5-83550-00-00	SPEEDOMETER CABLE	1	
38	90153-06004-00	SCREW, HEXAGON	1	
39	92995-06100-00	WASHER, SPRING	1	

HEADLIGHT



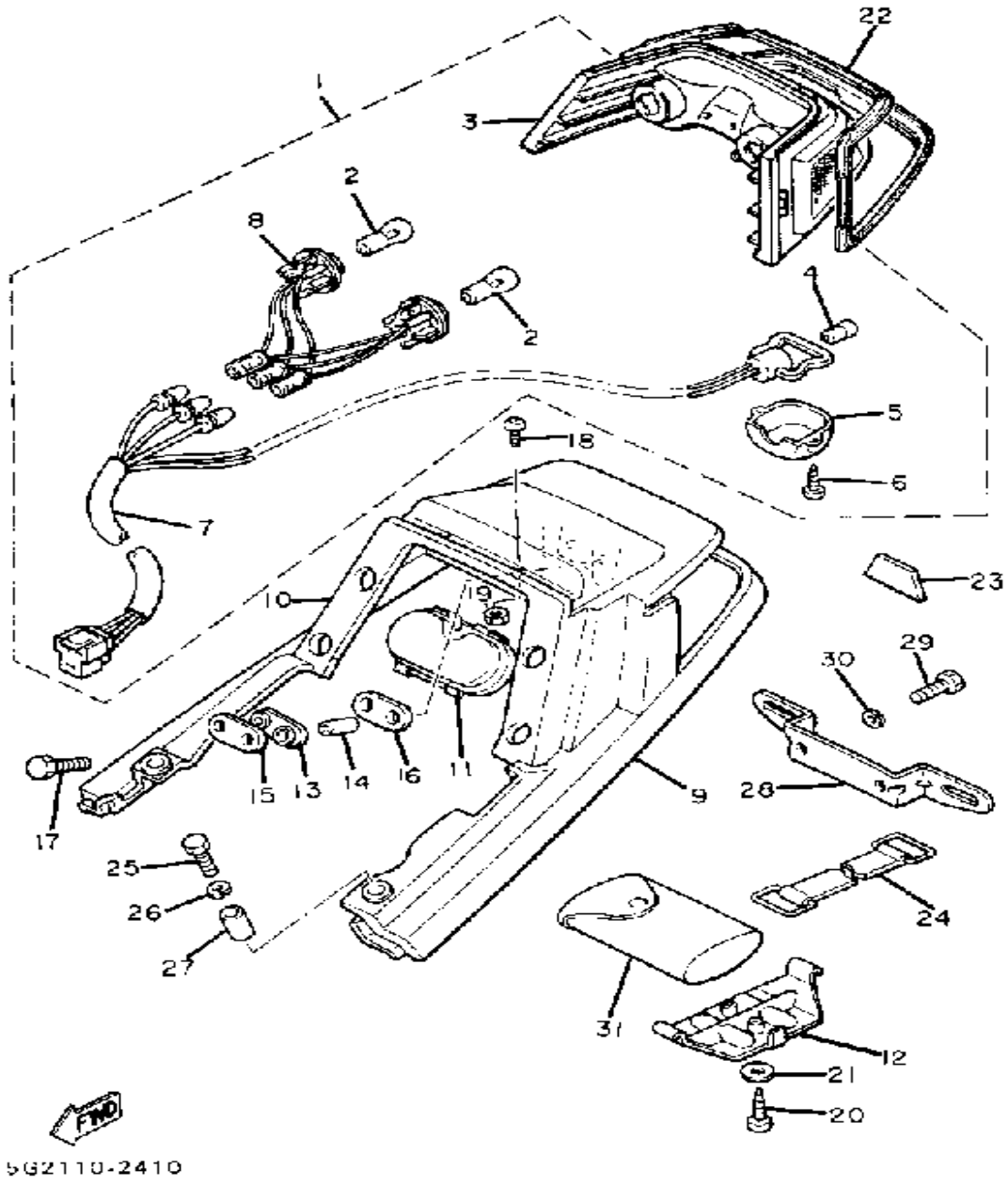
Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-84303-A0-00	HEADLIGHT UNIT ASSEMBLY	1	
2	5G2-84315-00-00	RIM, HEADLIGHT	1	
3	(5G2-84395-00-00)	RING, RETAINING	1	
4	5G2-84321-A0-00	LENS, HEADLIGHT	1	
5	2F9-84375-00-00	SETTING PLATE, BULB	1	
6	2F9-84397-01-00	COVER, SOCKET	1	
7	5G2-84324-A0-00	SPRING, REFLECTOR (5G2-84324-00)	1	
8	98580-04055-00	SCREW, LENS FITTING	2	
9	341-84332-60-00	SPRING, SCREW	2	
10	198-84334-60-00	NUT, ADJUSTING	2	
11	5V2-84314-00-XX	BULB, HL 12V60/55W (2F9-84314-00)	1	
12	5G2-84330-00-00	BODY ASSEMBLY	1	
13	5G2-84388-00-00	COLLAR 1	1	
14	5G2-84398-00-00	SCREW, MNTNG RING	1	
15	5G2-84366-00-00	DAMPER, HEADLIGHT 1	1	
16	5G2-84367-00-00	DAMPER, HEADLIGHT 2	1	
17	5G2-84368-00-00	DAMPER 3	2	
18	97706-40512-00	SCREW, TAPPING	2	
19	90105-08172-00	BOLT, WASHER BASED	2	
20	98516-05012-00	SCREW, PAN HEAD 4CG	2	
21	5G2-84333-00-00	COLLAR, SCREW	2	

AUXILIARY LIGHT



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-85462-60-00	LENS ASSEMBLY, AUX LAMP	1	
2	5G2-85433-00-00	SPRING, SET	2	
3	5G2-85457-00-00	RIM, FOG LIGHT	1	
4	5G2-85458-60-00	BULB, FOG LIGHT (12V-35W HALOGEN)	1	
5	5G2-85434-00-00	SPRING, SET	1	
6	98516-05012-00	SCREW, PAN HEAD 4CG	1	
7	5G2-85455-00-00	BODY ASSEMBLY, FOG LIGHT	1	
8	5G2-84348-00-00	WIRE, LEAD 1	1	
9	92990-08100-00	WASHER	1	
10	95333-08600-00	NUT	1	

TAILLIGHT-TAIL COVER-TOOL

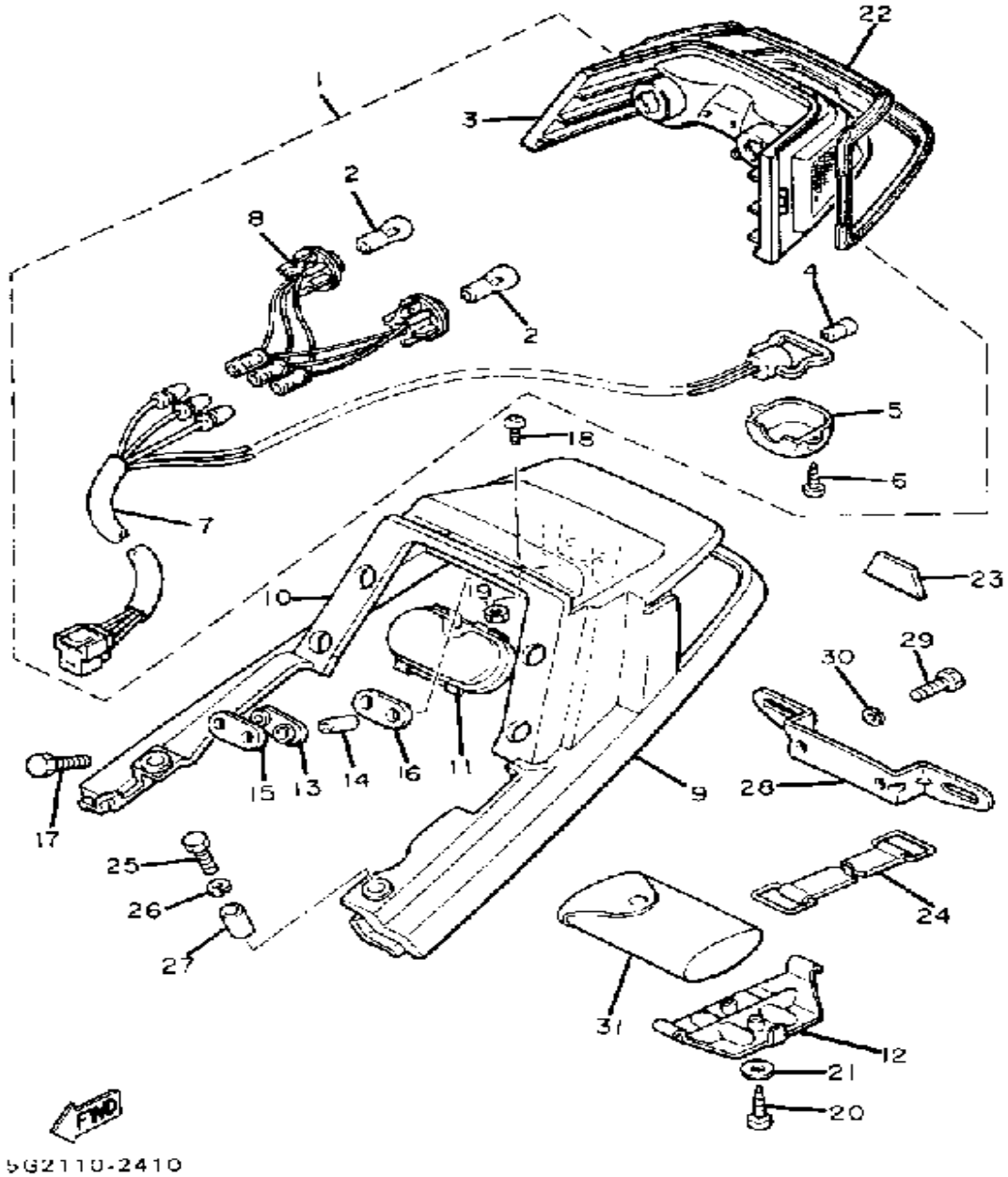


5G2110-2410

Ref. No.	Part Number	Description	Qty	Remarks
1	(5G2-84710-60-00)	TAILLIGHT UNIT ASSEMBLY ..	1	
2	256-84714-61-00	BULB (12V-27/8W)	2	
3	5G2-84540-60-00	LENS ASSEMBLY	1	
4	4H7-84744-00-00	BULB (12V-8W)	1	
5	5G2-84743-60-00	LENS, LICENSE LITE	1	
6	97702-40516-00	SCREW, TAPPING	2	
7	(5G2-84735-00-00)	CORD ASSEMBLY	1	
8	(5G2-84732-00-00)	SOCKET CORD ASSEMBLY ..	1	
9	(5G2-84716-00-63)	COVER, TAILLIGHT	1	U.R. BRILLIANT RED
	5G2-84716-00-6M	COVER, TAILLIGHT	1	U.R. STAR SILVER
10	5G2-2160E-00-00	BOX	1	
11	(5G2-2160F-00-00)	LID	1	
12	(5G2-2162A-00-00)	HOOK	1	
13	5G2-84736-00-00	DAMPER, tail 1	1	
14	5G2-84557-00-00	COLLAR	2	
15	5G2-84725-00-00	WASHER, SPECIAL	1	
16	5G2-84729-00-00	SPACER	1	
17	97021-06030-00	BOLT	2	
18	98906-05012-00	SCREW, BIND	2	
19	95701-05500-00	NUT, FLANGE	2	
20	98580-04008-00	SCREW, PAN HEAD	2	
21	92990-04200-00	WASHER, PLAIN	2	
22	5G2-84704-00-00	GASKET, TAILLIGHT	1	
23	5G2-21787-00-00	EMBLEM 7	1	
24	122-82131-00-00	BAND, BATTERY	1	
25	97313-06016-00	BOLT, HEXAGON	2	
26	92995-06100-00	WASHER, SPRING	2	
27	90387-06500-00	COLLAR	2	
28	5G2-84751-00-98	BRACKET, LICENSE	1	LOW GLOSS BLACK

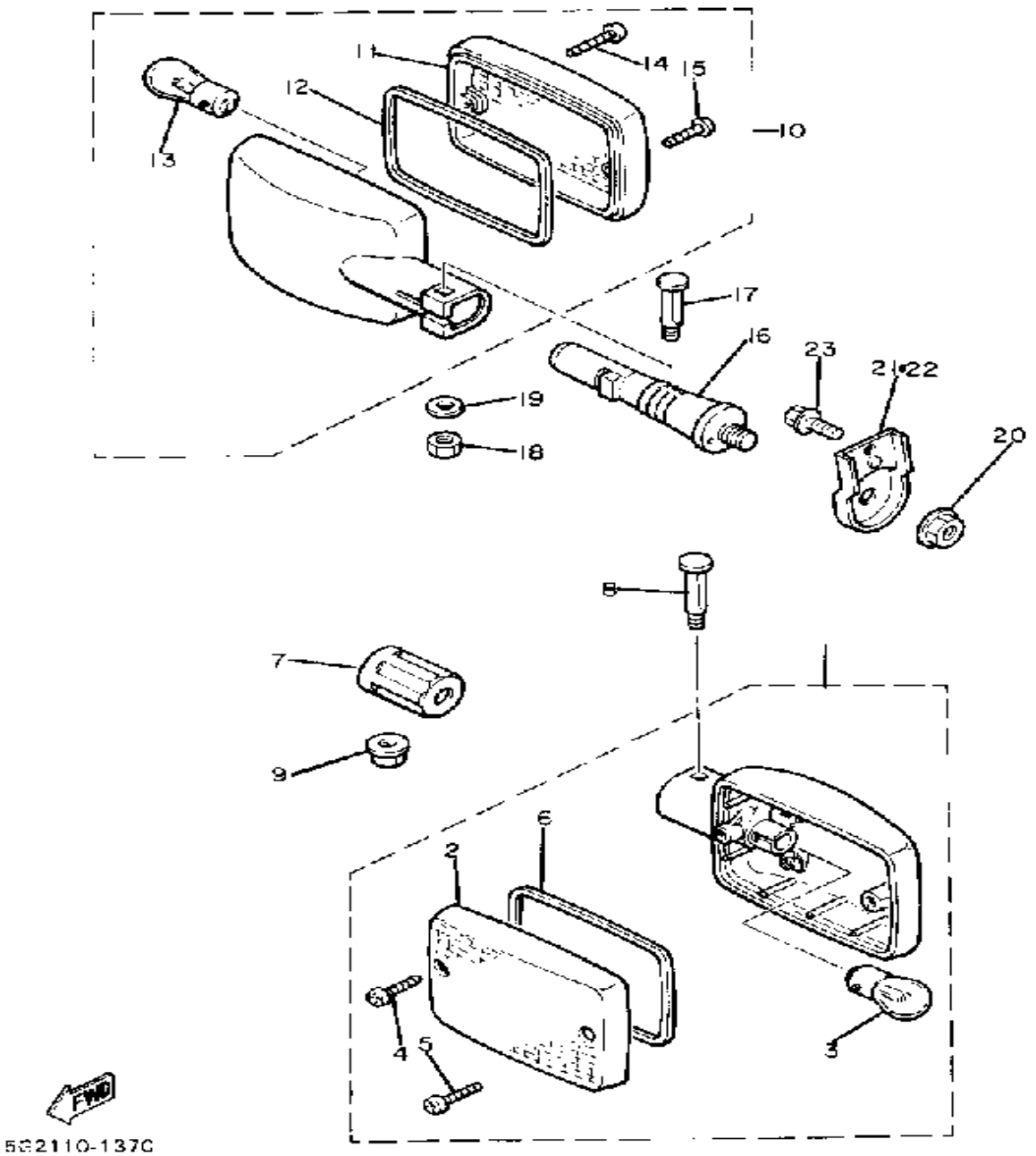
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TAILLIGHT-TAIL COVER-TOOL



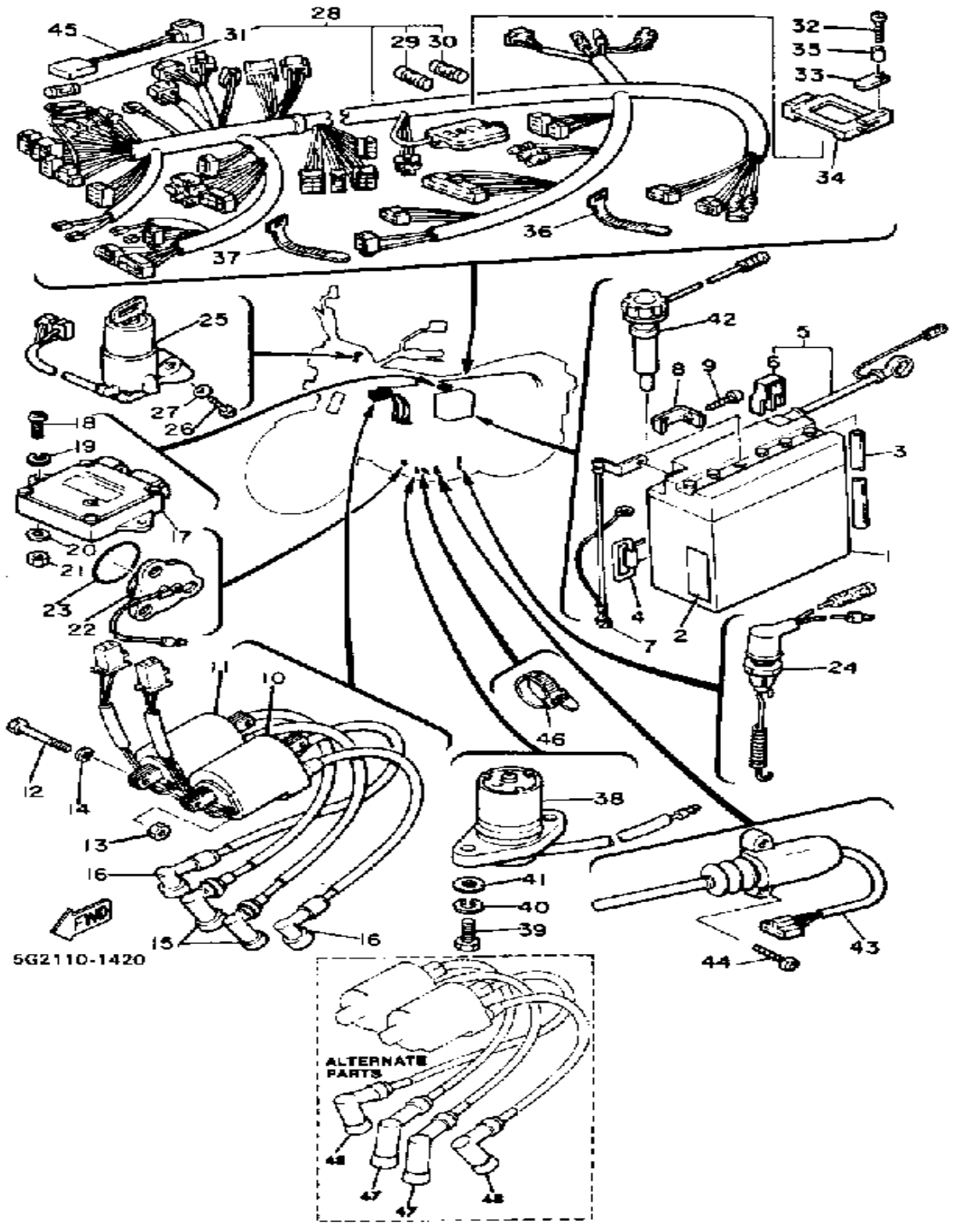
Ref. No.	Part Number	Description	Qty	Remarks
29	97313-06016-00	BOLT, HEXAGON	2	
30	92995-06100-00	WASHER, SPRING	2	
31	5G2-28100-00-00	TOOL KIT (5G2-28100-10)	1	

TURNSIGNAL



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-83310-70-00	FRONT FLASHER LIGHT ASS''Y (11H-83301-70)	2	
2	5G2-83312-00-00	LENS, flasher	1	
3	256-83311-70-XX	BULB, TS 12V27W	1	
4	98506-04018-00	SCREW, PAN HEAD	1	
5	97780-40535-00	SCREW, TAPPING (FJ1)	1	
6	5G2-83313-00-00	GASKET, flasher lens	1	
7	4L0-83321-00-00	DAMPER, FLASHER 1	2	
8	5G2-83317-00-00	BOLT, flasher 1	2	
9	95706-05500-00	NUT, FLANGE	2	
10	5G2-83303-70-00	REAR FLASHER LIGHT ASS''Y	2	
11	5G2-83312-00-00	LENS, flasher	1	
12	5G2-83313-00-00	GASKET, flasher lens	1	
13	256-83311-70-XX	BULB, TS 12V27W	1	
14	97780-40535-00	SCREW, TAPPING (FJ1)	1	
15	98506-04018-00	SCREW, PAN HEAD	1	
16	4G0-83318-00-00	STAY, FLASHER 1	2	
17	5G2-83317-00-00	BOLT, flasher 1	2	
18	95306-05600-00	NUT	2	
19	92906-05600-00	WASHER, PLATE	2	
20	95701-12500-00	NUT, FLANGE	2	
21	5G2-83368-00-00	STAY, FLASHER	1	
22	5G2-83369-00-00	STAY, FLASHER	1	
23	95816-08016-00	BOLT, FLANGE	2	

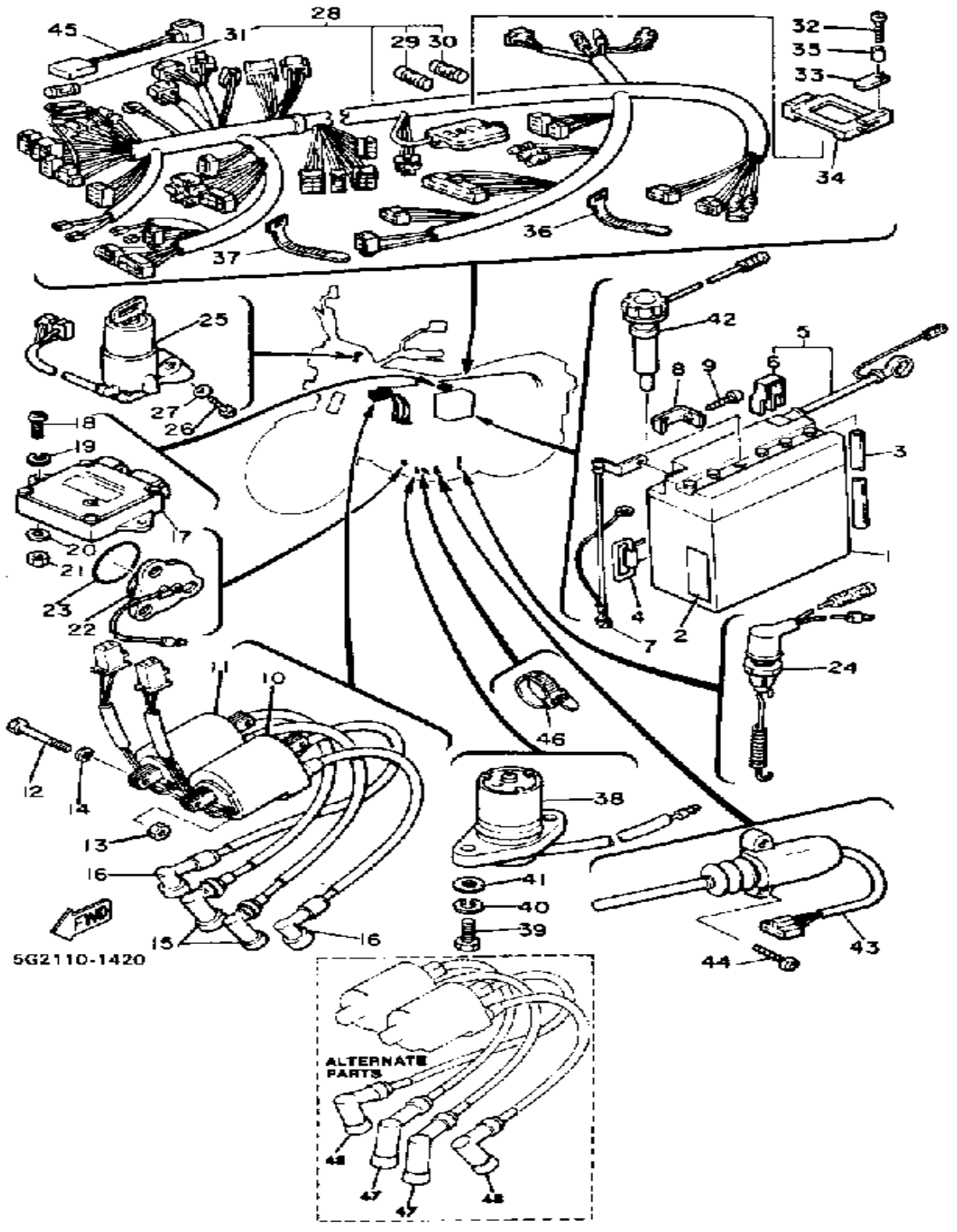
ELECTRICAL-1



Ref. No.	Part Number	Description	Qty	Remarks
1	BTY-YB146-AZ-00	UNAVAILABLE IN PRICE BOOK	1	
2	118-82141-09-00	LABEL, BATTERY	1	
3	90445-08336-00	HOSE	1	
4	26H-82131-00-00	BAND, BATTERY	1	
5	5G2-82115-00-00	WIRE, PLUS LEAD	1	
6	¢5G-28211-90-00	. UNAVAILABLE IN PRICE BOOK	1	
7	5G2-82116-00-00	WIRE, MINUS LEAD	1	
8	5G2-82103-00-00	TERMINAL 1	2	
9	90153-06032-00	SCREW, HEXAGON	2	
10	4H7-82310-61-00	IGNITION COIL ASSEMBLY	1	
11	4H7-82320-61-00	IGNITION COIL ASSEMBLY (4H7-82320-60)	1	
12	97021-06080-00	BOLT (97001-06080-00)	2	
13	95380-06600-00	NUT	2	
14	92990-06200-00	WASHER	2	
15	1J7-82370-00-00	PLUG CAP ASSEMBLY	2	
16	256-82370-00-00	PLUG CAP ASSEMBLY	2	
17	5G2-82305-10-00	IGNITOR UNIT ASSEMBLY 1	1	
18	98503-06014-00	SCREW, PAN HEAD (92502-06016)	2	
19	92995-06100-00	WASHER, SPRING	2	
20	92901-06600-00	WASHER	2	
21	95380-06700-00	NUT	2	
22	2H7-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
23	90430-10171-00	GASKET	1	
24	1E9-82530-02-00	STOP SWITCH ASSEMBLY (1E9-82530-00-00)	1	
25	5G2-82508-50-00	MAIN SWITCH ASSEMBLY	1	
26	97011-06016-00	BOLT	2	

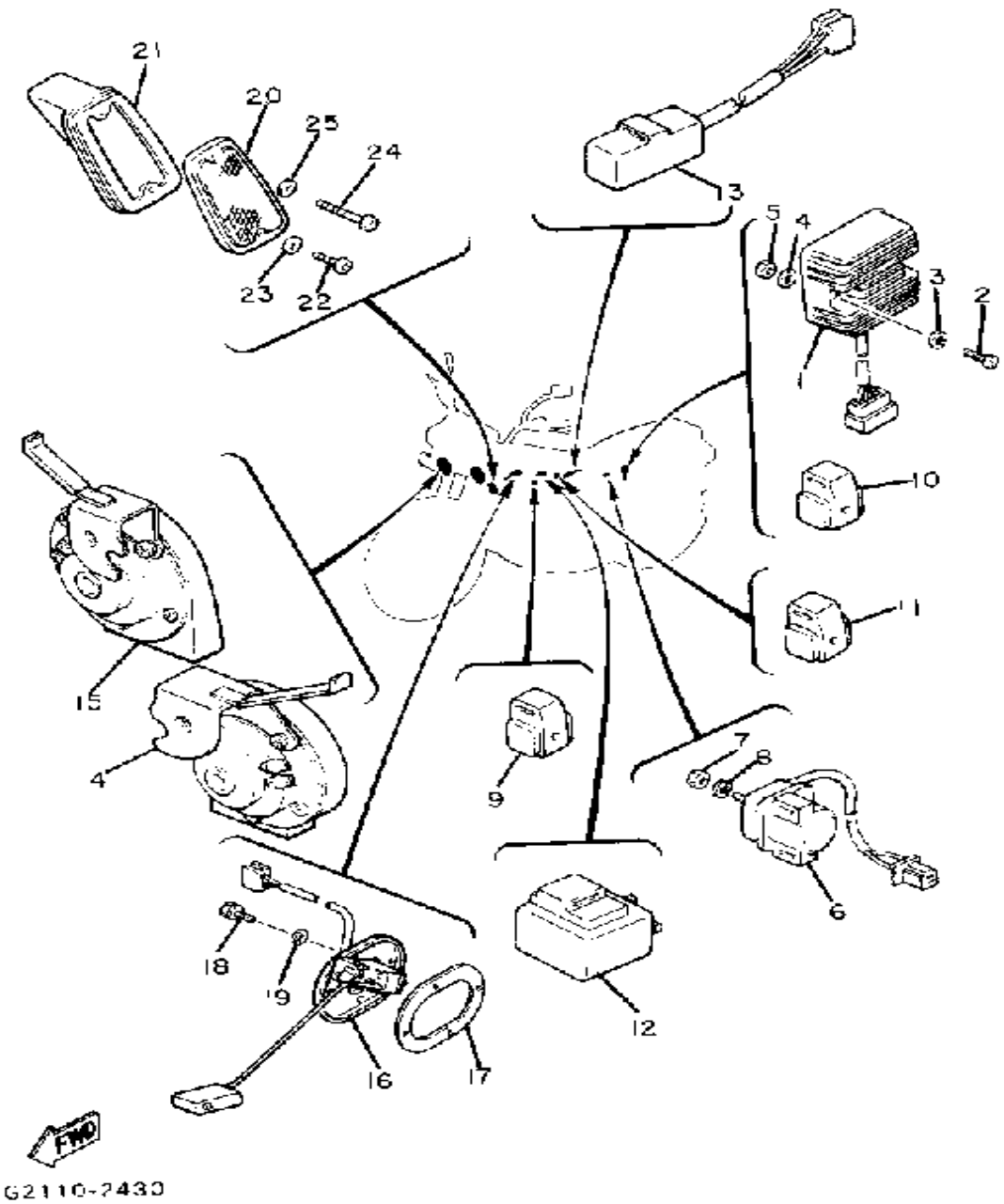
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ELECTRICAL-1



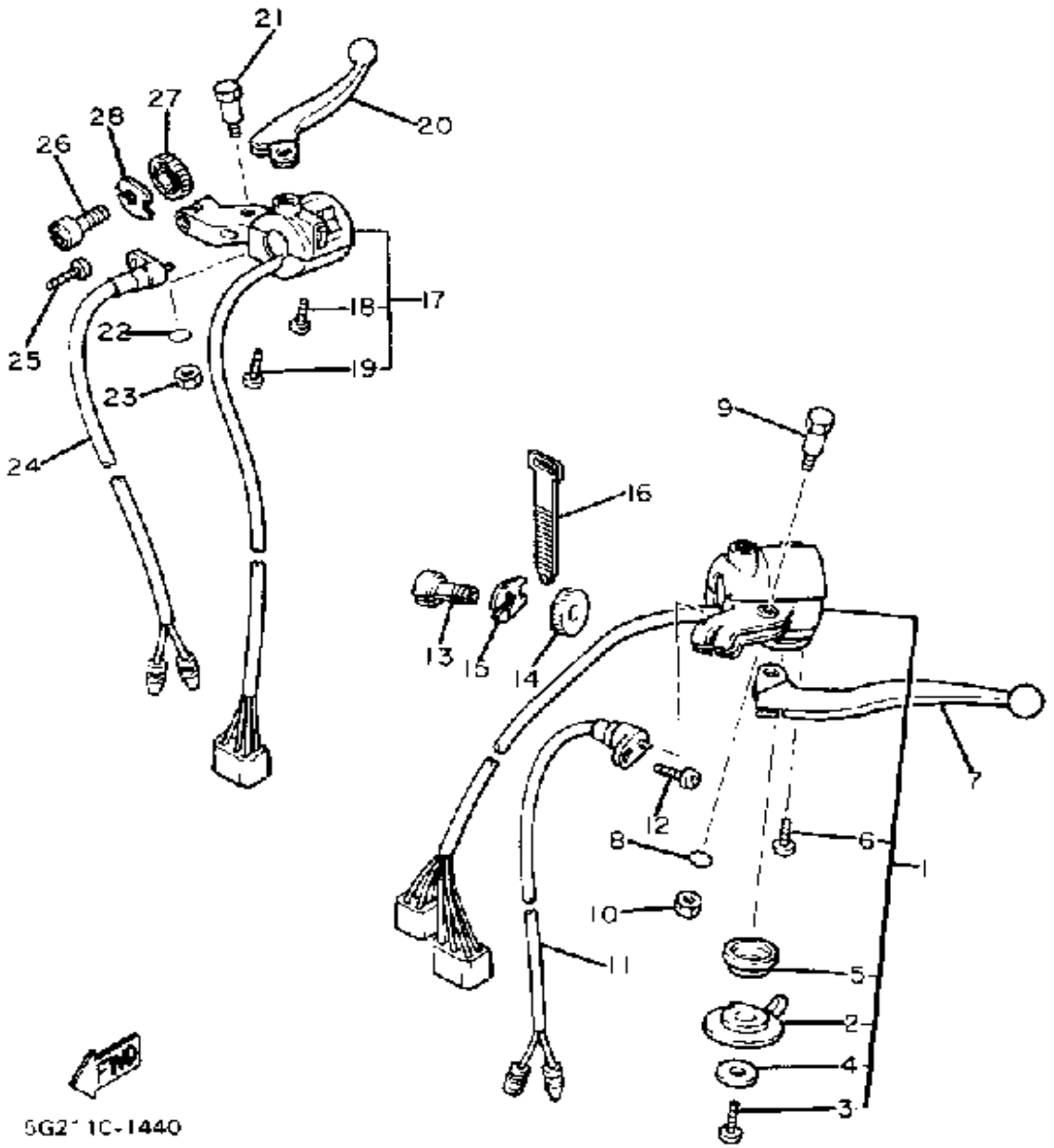
Ref. No.	Part Number	Description	Qty	Remarks
27	92901-06600-00	WASHER	2	
28	5G2-82590-50-00	WIRE HARNESS ASSEMBLY	1	
29	2H7-82151-00-00	. FUSE	1	
30	116-82151-00-00	. FUSE (10A)	3	
31	5G2-82151-00-00	. FUSE	1	
32	97780-50125-00	SCREW, TAPPING	2	
33	¢4K-08255-80-00	UNAVAILABLE IN PRICE BOOK	2	
34	4K0-82157-00-00	DAMPER	1	
35	90387-056E6-00	INACTIVE PART NUMBER	2	
36	437-83936-11-00	BAND, SWITCH CORD	3	
37	25G-83936-01-00	BAND, SWITCH CORD	1	
38	5G2-85720-00-00	OIL LVL GAUGE ASSEMBLY	1	
39	97011-06020-00	BOLT	2	
40	92995-06100-00	WASHER, SPRING	2	
41	92901-06600-00	WASHER	2	
42	5G2-82120-00-00	SENDER, BATTERY	1	
43	5G2-82566-01-00	SWITCH, SIDE STAND	1	
44	98706-05016-00	SCREW, FLAT HEAD	2	
45	4H7-81980-M0-00	DIODE ASSEMBLY	1	
46	341-26397-01-00	BAND	1	
47	1J7-82370-10-00	PLUG CAP ASSEMBLY	2	ALTERNATE PARTSW/NOISE SUPPRESSOR
48	2H8-82370-10-00	PLUG CAP ASSEMBLY	2	ALTERNATE PARTSW/NOISE SUPPRESSOR

ELECTRICAL-2



Ref. No.	Part Number	Description	Qty	Remarks
1	12R-81960-A1-00	RECTIFIER/REG ASSEMBLY	1	
2	98580-06030-00	SCREW PAN HEAD	2	
3	92995-06100-00	WASHER, SPRING	2	
4	92901-06600-00	WASHER	2	
5	95380-06700-00	NUT	2	
6	3AY-81940-00-00	STARTER RELAY ASSEMBLY	1	
7	95380-06700-00	NUT	2	
8	92995-06100-00	WASHER, SPRING	2	
9	3H5-81950-00-00	RELAY ASSEMBLY	1	
10	12R-81950-01-00	RELAY ASSEMBLY.RELAY (4H7-81950-01)	1	
11	4U8-81950-02-00	RELAY ASSEMBLY. (4U8-81950-00)	1	
12	4H7-83350-70-00	FLASHER RELAY ASSEMBLY	1	
13	1A0-83395-03-00	FLASHER CANCL UNIT	1	
14	5G2-83371-20-00	HORN	1	
15	5G2-83371-30-00	HORN	1	
16	5G2-85752-01-00	SNDR UT ASSEMBLY, F/MTR	1	
17	2H7-85753-00-00	GASKET, SENDER UNIT	1	
18	95821-06014-00	BOLT, FLANGE	4	
19	90202-05187-00	WASHER, PLATE	4	
20	3G1-85110-00-00	FRT REFLECTOR ASSEMBLY	2	
21	4H7-85127-01-00	BASE, REFLECTOR	2	
22	98506-04018-00	SCREW, PAN HEAD	2	
23	92901-04600-00	WASHER, PLATE	2	
24	849-84724-00-00	SCREW, LENS FITTING	2	
25	92901-04600-00	WASHER, PLATE	2	

HANDLE SWITCH-LEVER



Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-W8281-50-00	LEVER HOLDER ASSEMBLY L	1	
2	4H7-83941-00-00	. LEVER, STARTER	1	
3	98506-06008-00	. SCREW, PAN HEAD (92506-06008-00)	1	
4	92990-06200-00	. WASHER	1	
5	90209-10131-00	. WASHER	1	
6	98506-05035-00	. SCREW, PAN HEAD	3	
7	5G2-83912-00-00	LEVER L	1	
8	93210-11368-00	O-RING	1	
9	90109-06797-00	BOLT	1	
10	95601-06100-00	NUT, U	1	
11	5G2-82917-00-00	SWITCH	1	
12	98901-03008-00	SCREW, BIND	1	
13	5G2-26253-00-00	BOLT, ADJUSTING 1	1	
14	5G2-26257-00-00	STOPPER	1	
15	5G2-26257-00-00	STOPPER	1	
16	341-26397-01-00	BAND	4	
17	(5G2-W8282-40-00)	LEVER HOLDER ASSEMBLY R	1	
18	98501-05035-00	. SCREW, PAN HEAD	2	
19	98501-05050-00	. SCREW, PAN HEAD	1	
20	5G2-83922-00-00	LEVER R	1	
21	2H7-83945-00-00	BOLT, LEVER	1	
22	93210-11368-00	O-RING	1	
23	95601-06100-00	NUT, U	1	
24	5G2-83980-00-00	STOP SWITCH ASSEMBLY	1	
25	98580-03008-00	SCREW, PAN HEAD	1	
26	5G2-26253-00-00	BOLT, ADJUSTING 1	1	
27	5G2-26251-00-00	NUT, ADJUSTING	1	
28	5G2-26257-00-00	STOPPER	1	

TOP END GASKET KIT

Ref. No.	Part Number	Description	Qty	Remarks
28	(5G2-W0001-90-00)	GASKT KIT TE XJ7 0		
	1J7-12119-01-00	. SEAL, VALVE STEM	8	
	3YX-12213-00-00	. GASKET, TENSNR CASE (5G2-12213-00)	1	
	4BB-11351-00-00	. GASKET, CYLINDER (5G2-11351-00)	1	
	4H7-13556-01-00	. GASKET, MANIFOLD	4	
	4H7-14613-00-00	. GASKET, EXST PIPE	4	
	5G2-11181-00-00	. GASKET, CYLINDER HEAD 1	1	
	5G2-11193-00-00	. GASKET, HD.COVER 1	1	
	5G2-11355-00-00	. SEAL, CYLINDER 1	1	
	90430-14131-00	. GASKET	2	
	93210-08006-00	. O-RING	1	
	93210-09443-00	. O-RING	4	
	93210-18322-00	O-RING	2	
	93210-71462-00	. O-RING	4	

XJ750RJ
1982 SERVICE DATA

MODEL - IBM I.D. NUMBER	XJ750RJ-S XJ750RJ-R 5G2
Initial Engine Number / Frame Number	5G2-100101 / 5G2-100101
Basic Color(s)	Star Silver (S) Brilliant Red (R)
Fuel Type/Fuel Tank Capacity/Reserve Capacity	Regular / 19 Lit. / 3.6 Lit.
Dry Vehicle Weight	218 kg
ENGINE TYPE	4-Stroke, Air-Cooled, Parallel Four
Bore/Stroke/Number Cylinders/Displacement (cc)	65mm / 56.4mm / 4 / 748cc
Compression Ratio/Compression Pressure Min~Max	9.2:1 / 8.0 ~ 11.0 kg/cm²
Piston Skirt Clearance New / Max	0.030 ~ 0.050mm / 0.1mm
Ring End Gap Top / 2nd / 3rd	0.15 ~ 0.35mm / 0.15 ~ 0.35mm / 0.3 ~ 0.9mm
Valve Clearance (Cold) Intake / Exhaust	0.11mm ~ 0.15mm / 0.16 ~ 0.20mm
Oil Pressure Hot / rpm	NA
Oiling System	Wet Sump
Capacity: Dry	3500cc
Oil and Filter Change	2800cc
Oil Change	2500cc
Lubricant: Temp. Above 5°C (40°F)	Yamalube 4* or SAE 20W40 SE
Temp. Below 15°C (60°F)	SAE 10W30 SE
AUTOLUBE - Min Stroke / Color Code	ø
Minimum Output @ 200 Cycles	ø
Maximum Output @ 200 Cycles	ø
CARBURETOR - Mfr. / Type / I.D. Number	Hitachi / HSC32 / 5G2-00
Main Jet / Pilot Jet	120 / 40
Needle Jet / Jet Needle-Clip Position	3.2 / Y-13 Fixed
Slide Cutaway or Throttle Valve	13 0
Float Level / Fuel Level	NA / 3.0 ±1mm
Idle rpm	1050 rpm
Max CO* / Max HC* / Set CO	See HC/CO Spec on Page 2
SUSPENSION	
Front Forks: Oil Type / Level / Qty	20 Wt. Fork Oil* / ø / 309cc
Gas Pressure	0.4 kg/cm²
Spring Length Std	604.9mm
Monoshock: Oil Type / Qty	ø
Gas Pressure	ø
Minimum Brake Lining Thickness	Front: 0.8mm Rear: 2.0mm
Tire Size (Nominal Pressure)	F:3.25H19 (1.8 kg/cm²) R:120/90-18 65H(2.0 kg/cm²)
TRANSMISSION - Oil Type/Qty Chg/Qty Reassemble	See ENGINE Above
Primary Drive Type / Teeth / Ratio	Spur Gears / 97-58 / 1.672
Secondary Drive Type / Teeth / Chain	Shaft Drive / 49-36 x 19-18 x 32-11 / ø
Clutch Friction Plate Thickness Std ~ Min	3.0 ~ 2.8mm
Clutch Spring Length Std ~ Min	41.2 ~ 40.2mm
Middle Gear Case Capacity	ø
Final Gear Case Capacity	200cc
Gear Case Lubricant: Temp. Above 5°C (40°F)	SAE 90 Hypoid Gear Oil GL-4
Temp. Below 15°C (60°F)	SAE 80 Hypoid Gear Oil GL-4
All Weather Conditions	SAE 80W90 Hypoid Gear Oil GL-4

SERVICE COPY	SER MGR	MECH	MECH	MECH	BINDER
OFFICE COPY	GEN MGR	SALES	PARTS	BINDER	PAGE 1 OF 2

FILE MOTORCYCLE — 750 SECTION | DATE 10/9/81 | BUL M81-034

CHARGING SYSTEM	AC Generator / 3-Phase / Full Wave
Battery: Model / Specific Gravity / Charge Rate	YB14L-A2 (12V 14AH) / 1.28 / 1.4A
Maximum Output	14V 19A @ 5000 rpm
TROUBLESHOOTING	
Field Coil Color Code / Ω	Rotor:Grn~Brn/4.0Ω ± 10% Stator:Wht~Wht/0.46Ω ± 10%
Charge Coil Color Code / Ω	ø
IGNITION SYSTEM	Transistor Controlled Ignition
Ignition Timing	Std: 7° BTDC @ 1050 rpm
	Adv: 37.5 ± 2° @ 4000 rpm
Spark Plug Type	NGK BP7ES or Nippon Denso W22EP
Spark Plug Gap / Torque / Cap Ω	0.7~0.8mm/2.0m-kg/Cyl. 1&4:5KΩ$^{+25}_{-15}$%/Cyl. 2&3:10KΩ$^{+25}_{-15}$%
Point Gap / Condenser Capacitance	ø / ø
TROUBLESHOOTING	
Ignition Coil Test Gap / Primary Ω / Secondary Ω	6mm / 2.5 Ω ± 10% / 11K Ω ± 20%
Pulser Coil or Pickup Coil Color Code / Ω	Org ~ Blk, Grn ~ Blk / 650 Ω ± 20%
Source Coil Color Code / Ω	ø
LIGHTING SYSTEM	
Headlight / Taillight / Signal Rating	12V60-55W / 12V27-8W / 12V27W
TROUBLESHOOTING	
Lighting Coil Color Code / Ω	ø
TORQUE VALUES	
Front Axle Nut	14 x 1.50: 10.7 m-kg
Front Axle Holder Nut	8 x 1.25: 2.0 m-kg
Rear Axle Nut	14 x 1.50: 10.0 m-kg
Rear Axle Pinch Bolt	8 x 1.25: 0.6 m-kg
Clutch Nut	20 x 1.0: 7.0 m-kg
Drain Plug	14 x 1.50: 4.3 m-kg
Cylinder Head Cover	Bolt 6 x 1.0: 1.0 m-kg
Cylinder Head:	Nut 10 x 1.25: 3.2 m-kg (Apply Oil)
Engine Mounting Bolts: Front Upper	10 x 1.25: 4.2 m-kg
Front Lower	10 x 1.25: 4.2 m-kg
Front Lower	12 x 1.25: 7.0 m-kg
Stay	8 x 1.25: 2.0 m-kg

ø = Does Not Apply To This Model
NA = Information Not Available

*Available From Yamaha Parts Distributors Inc.
•For Diagnostic Use Only

HC/CO SPECIFICATIONS WITH YICS TOOL INSTALLED

Max CO — 6.0% / Max HC — 800 ppm / Set CO — 3.0%

The idle rpm should be 1050 rpm before the YICS tool is installed. When the YICS tool is installed, the idle rpm will drop 50 ~ 100 rpm. The HC/CO specifications should be monitored at this lower idle rpm (950 ~ 1000 rpm).

PUBLICATION	SERVICE LITERATURE PART NUMBER	REMARKS
Owner's Manual	LIT-11626-02-82	
Service Manual	LIT-11616-02-34	Same as XJ750RH Supp to XJ650G (01-94)
Assembly Manual	LIT-11666-02-34	Same As XJ750RH
Consumer Information	LIT-11656-02-82	

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